

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
8 December 2011 (08.12.2011)

(10) International Publication Number
WO 2011/151824 A1

(51) International Patent Classification:

A61K 9/127 (2006.01) A61K 31/21 (2006.01)
A61K 31/33 (2006.01)

(21) International Application Number:

PCT/IL2011/000425

(22) International Filing Date:

1 June 2011 (01.06.2011)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

12/791,364 1 June 2010 (01.06.2010) US

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(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,

AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ,
CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO,
DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT,
HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP,
KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD,
ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI,
NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD,
SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR,
TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG,
ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ,
TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK,
EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU,
LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK,
SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,
GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report (Art. 21(3))
- before the expiration of the time limit for amending the
claims and to be republished in the event of receipt of
amendments (Rule 48.2(h))

(54) Title: NOVEL PHARMACEUTICAL COMPOUNDS

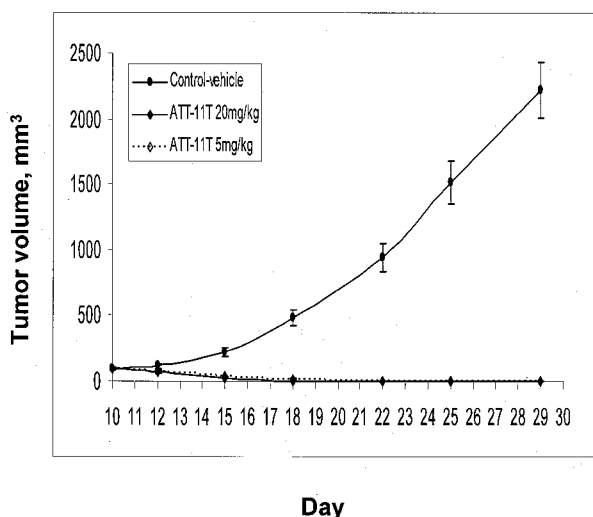


Figure 2

(57) Abstract: Novel compounds and pharmaceutical
compositions are provided. In one aspect of the inven-
tion the compounds may be utilized in medical practice,
for example, in treatment of cancer and immune disor-
ders.

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NOVEL PHARMACEUTICAL COMPOUNDS

FIELD OF THE INVENTION

[001] The invention relates to the field of drug therapy for medical disorders. Specifically, the invention relates to novel compounds and pharmaceutical
5 compositions that may be utilized in medical practice, for example, for treatment of cancer.

BACKGROUND OF THE INVENTION

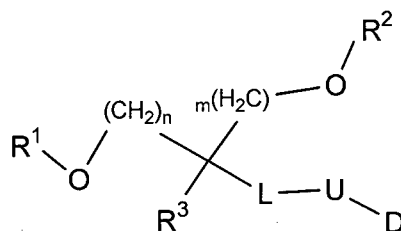
[002] Drug therapy for medical disorders often requires improvement in aspects such as pharmacokinetics, efficacy, or adverse effects. For example, many anti-
10 cancer drugs have a very narrow therapeutic window, i.e., a small difference between the drug levels required to exert a beneficial anti-tumor effect, and those causing adverse effects, some of which may be dose-limiting or life-risking. As another example, it is often desirable for many drugs used in various fields, such as anti-
15 cancer drugs, anti-inflammatory drugs, or drugs used to treat neurological or psychiatric disorders, to be administered as inactive pro-drugs, with a subsequent slow, sustained release of the active drug, thereby enabling prolonged drug circulation time and prolonged drug activity at its target sites. Furthermore, it is often desirable for a drug, to be targeted to a focus of disease, i.e., to have, following its
20 administration to the patient, a concentration gradient between target and non-target tissues, with relatively high levels of the pro-drug and / or the active drug at the foci of disease, compared to non-target tissues.

SUMMARY OF THE INVENTION

[003] The invention concerns novel chemical compounds and novel pharmaceutical compositions, for the treatment of medical disorders.

5 [004] According to one embodiment, the novel compounds and novel pharmaceutical compositions of the invention may be used for the treatment of cancer.

[005] In one embodiment there is provided a compound represented by the structure of Formula (I):



10 Formula (I)

in which

R^1 and R^2 are the same or different, each being independently selected from C_1 , C_2 , C_3 , C_4 , C_5 , C_6 , C_7 or C_8 linear, branched or cyclic alkyl, aryl or heteroaryl;

15 R^3 is selected from hydrogen, C_1 , C_2 , C_3 , C_4 , C_5 , C_6 , C_7 or C_8 linear or branched alkyl;

L is selected from C_1 , C_2 , C_3 , C_4 , C_5 , C_6 , C_7 or C_8 linear, branched or cyclic alkyl, C_1 , C_2 , C_3 , C_4 , C_5 , C_6 , C_7 or C_8 linear, branched or cyclic alkyl-amine, aryl, heteroaryl or a combination thereof;

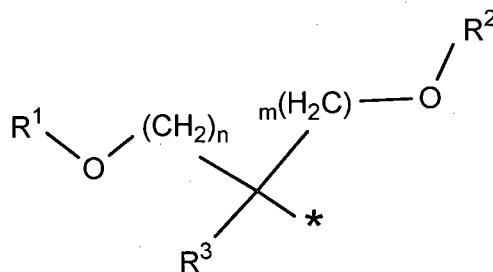
U is selected from $-O-$; $-(CO)O-$; $-O(CO)-NH-$; or $-(CO)-NH-$;

20 n and m are integers, each being independently selected from 0,1,2,3,4; and

D is a drug.

[006] According to one embodiment R^1 and R^2 are each a tert-butyl group, R^3 is a methyl group, $n = 1$ and $m = 1$.

[007] In another embodiment there is provided a compound, comprising the structure as set forth in Formula IX:



Formula (IX)

in which R^1 and R^2 are the same or different, each being independently selected from $C_1, C_2, C_3, C_4, C_5, C_6, C_7$ or C_8 linear, branched or cyclic alkyl, aryl or heteroaryl; R^3 is selected from hydrogen, $C_1, C_2, C_3, C_4, C_5, C_6, C_7$ or C_8 linear or branched alkyl; n and m are integers, each being independently selected from 0,1,2,3,4; and * stands for a linkage point to a drug, either directly or through a linker L, as defined above.

[008] The term “drug” for the purpose of the present invention relates to a medicinally-useful chemical compound, which upon administration to a subject with a disease, exerts a pharmacological effect, such as helping to cure the disease, reducing its extent, or alleviating its symptoms or signs.

[009] The term “conjugate” for the purpose of the present invention, relates to a molecule that comprises two (or more) chemical moieties, linked together by any means known in the art.

[010] The term “therapeutically effective dose” relates, for example, to an amount of drug that elicits a therapeutically useful response, either in treatment of an existing

medical disorder, and /or in preventing or delaying the disease onset, in an animal or a human subject.

BRIEF DESCRIPTION OF THE FIGURES

5 [011] The invention will now be described in relation to certain examples and preferred embodiments, with reference to the following illustrative figures. In the Figures:

[012] **Fig. 1** shows the efficacy of ATT-11T (a compound according to an embodiment of the invention) as a cytotoxic anti-cancer drug, as exemplified in
10 cultured A375-melanoma cells *in vitro*, in comparison with the anti-cancer drug CPT-11 (irinotecan), which is a pro-drug of SN-38, an anti-cancer agent, active as an inhibitor of the enzyme topoisomerase I. A375 cells were incubated with increasing concentrations of ATT-11T or CPT-11, and cell viability was assessed. The cytotoxic effect of these agents was expressed as the percentage of viable cells at 24 hours of
15 incubation. ATT-11T exhibited potent cytotoxic effect, with IC₅₀ (inhibitory concentration of 50% of cells) of 3.3μM, being more potent than CPT-11. Therefore, as shown, ATT-11T is a potent anti-cancer agent.

[013] **Fig. 2** shows the performance of ATT-11T in inhibiting tumor growth in tumor-bearing nude mice. A375 melanoma tumor-bearing mice were treated with
20 ATT-11T (5 or 20mg/kg x 9), and tumor volumes (mm³) were measured, in comparison with the tumor volumes in control, untreated mice. ATT-11T exerted a dramatic effect on the tumors, with complete tumor regression and growth inhibition, observed with both doses of the drug.

[014] **Fig. 3** demonstrates the anti-cancer effect of ATT-11T, causing regression and
25 growth inhibition of melanoma A375 tumors in nude mice. Upper panels (A,B) shows representative tumors from untreated animals, while the lower panels (C,D) show the tumor inoculation sites (arrows) in animals treated with a relatively low

dose (5mg/kg x 9) of ATT-11T. As shown, ATT-11T exerted a potent anti-cancer effect, causing tumor regression and tumor growth inhibition.

[015] **Figs. 4A** and **4B** show tumor growth delay, exerted by ATT-11T in melanoma A375 tumor-bearing mice. Tumor-bearing mice were treated with ATT-11T (5mg/kg or 20mg/kg x 9), or CPT-11 (75mg/kg x 3), and tumor growth was followed for one month after the last dose. As shown, ATT-11T at both doses substantially inhibited tumor growth, even at one month after the last dose, as compared to CPT-11.

[016] **Fig. 5** shows lack of adverse effect of ATT-11T on body weight in the melanoma A375 tumor-bearing mice. Tumor-bearing mice were treated with ATT-11T and were weighed twice a week. As shown, concurrently with the substantial tumor inhibitory effect ATT-11T as described above, the drug was well-tolerated, without causing loss of body weight.

[017] **Figs. 6A** and **6B** show the pharmacokinetic profile of ATT-11T, as compared to CPT-11 in beagle dogs. **Fig. 6A** shows plasma concentrations of the parent drugs ATT-11T or CPT-11 vs. time, while **Fig. 6B** shows the plasma concentrations of the common active cytotoxic metabolite SN-38 vs. time. As shown, ATT-11T was characterized by favorable profile, with sustained plasma levels and slow clearance of both the parent drug and its active metabolite SN-38, as compared to CPT-11.

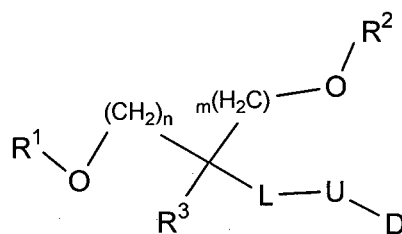
[018] **Figs. 7A** and **7B** show the plasma half-life ($t_{1/2}$) of the parent drugs (ATT-11T or CPT-11, **Fig. 7A**), or the active cytotoxic metabolite SN-38, respectively derived from ATT-11T or CPT-11 (**Fig. 7B**), following intravenous drug administration to dogs. SN-38 derived from ATT-11T manifested a 5.2-fold longer plasma half-life, as compared to SN-38 derived from CPT-11.

[019] **Figs. 8A** and **8B** show the area under the plasma concentration / time curve (AUC) of the parent drug (ATT-11T or CPT-11, **Fig. 8A**), or the common active cytotoxic metabolite SN-38 derived respectively from ATT-11T or CPT-11 (**Fig. 8B**), following intravenous drug administration to beagle dogs. AUC of ATT-11T was 4-fold larger than that of CPT-11, and the AUC of SN-38 derived from ATT-

11T was 2.9-fold larger than the AUC of SN-38 derived from CPT-11. Therefore, administration of ATT-11T resulted in a substantially longer exposure to both the parent drug and to its active metabolite SN-38, as compared to CPT-11.

DETAILED DESCRIPTION OF THE INVENTION

5 [020] In one embodiment there is provided a compound represented by the structure of Formula (I):



Formula (I)

in which

R^1 and R^2 are the same or different, each being independently selected from C_1 , C_2 , C_3 , C_4 , C_5 , C_6 , C_7 or C_8 linear, branched or cyclic alkyl, aryl or heteroaryl;

R^3 is selected from hydrogen, C_1 , C_2 , C_3 , C_4 , C_5 , C_6 , C_7 or C_8 linear or branched alkyl;

L is selected from C_1 , C_2 , C_3 , C_4 , C_5 , C_6 , C_7 or C_8 linear, branched or cyclic alkyl, C_1 , C_2 , C_3 , C_4 , C_5 , C_6 , C_7 or C_8 linear, branched or cyclic alkyl-amine, aryl, heteroaryl or a combination thereof;

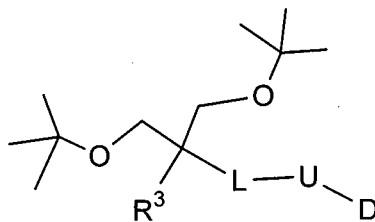
U is selected from $-O-$; $-(CO)O-$; $-O(CO)-NH-$; or $-(CO)-NH-$;

n and m are integers, each being independently selected from 0,1,2,3,4; and

D is a drug.

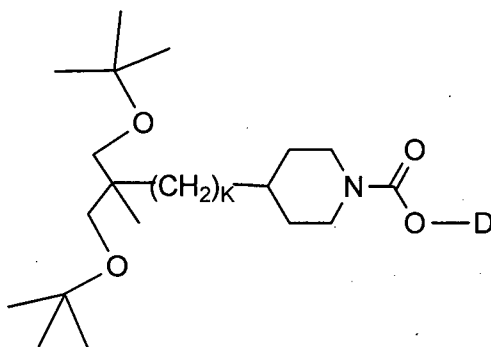
[021] According to one embodiment, $n = 1$ and $m = 1$.

[022] According to one embodiment R^1 and R^2 are each a tert-butyl group, [i.e. $-C(CH_3)_3$], and the compound is represented by the structure of Formula (II):



Formula (II)

5 [023] According to one embodiment R^3 is a methyl.

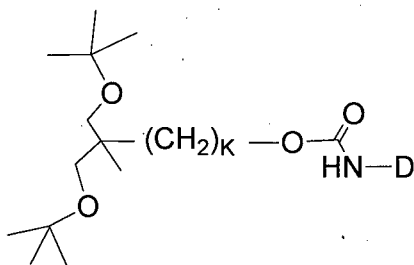


[024] According to another embodiment, there is provided a compound represented by the structure of Formula (III):

Formula (III)

in which k is an integer of 1, 2, 3, 4, or 5.

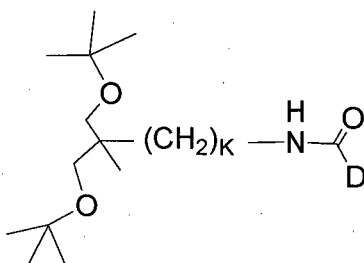
10 [025] According to another embodiment there is provided a compound represented by the structure of Formula (IV):



Formula (IV)

in which k is an integer of 1, 2, 3, 4, or 5.

[026] According to another embodiment there is provided a compound represented
5 by the structure of Formula (V):

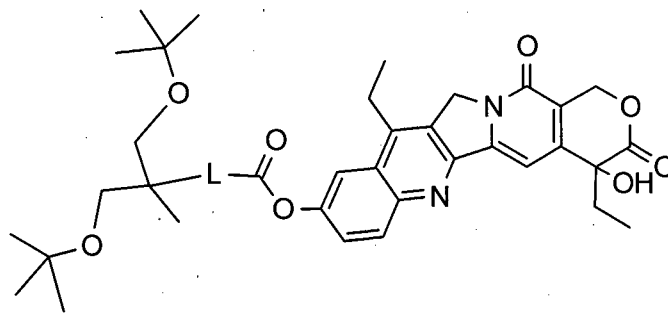


Formula (V)

[027] in which k is an integer of 1, 2, 3, 4, or 5.

[028] According to one embodiment k is 5 and D is either ibuprofen or levodopa.

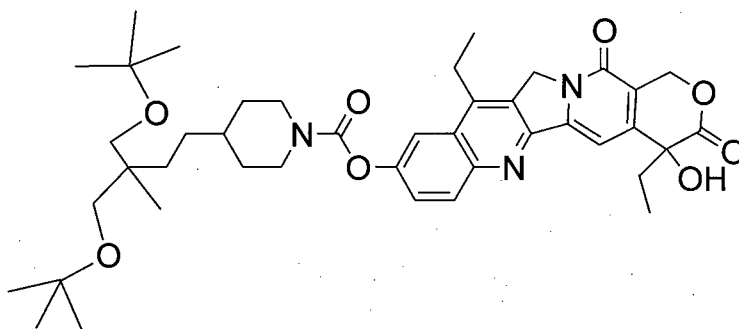
10 [029] According to one embodiment there is provided a compound represented by the structure of Formula (VI):



Formula (VI)

in which L is as defined above.

[030] According to one embodiment there is provided a compound represented by the structure of Formula (VII):



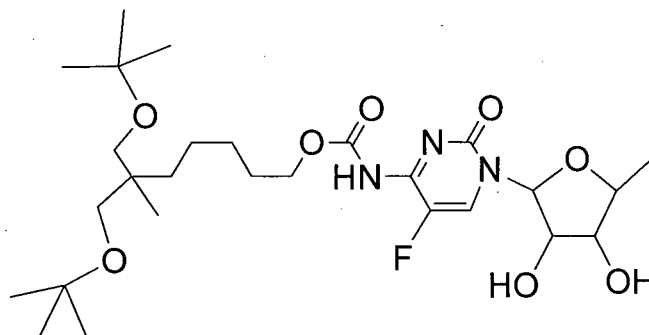
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Formula (VII)

[031] The compound of Formula (VII) is designated ATT-11T.

[032] According to another embodiment there is provided a compound represented by the structure of Formula (VIII):

10



Formula (VIII)

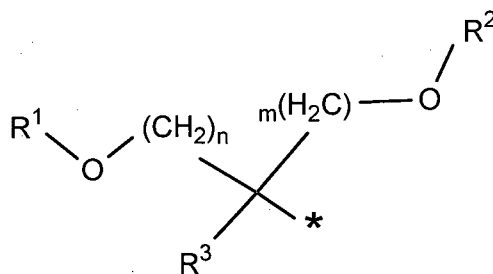
[033] The compound of Formula (VIII) is designated ATT-20T.

[034] Embodiments of the invention also provide pharmaceutically acceptable salts, hydrates, solvates and metal chelates of any of the compounds of Formulae I, II, III, 5 IV, V, VI, VII, or VIII, and pharmaceutical compositions containing the compound.

[035] According to some embodiments D is an anti-cancer drug. For example, D can be an inhibitor of topoisomerase, such as camptothecin or derivatives or analogues thereof (for example in Formulae VI and VII); or 5-fluorouracil or 10 analogues thereof, such as capecitabine (for example, in Formula VIII).

[036] According to some embodiments of the invention, D may be an anti-inflammatory drug, a drug for the treatment of immune-mediated disorders, a drug for the treatment of infectious disorders, a drug for the treatment of vascular disorders, a drug for the treatment of toxic disorders, a drug for the treatment of 15 neurological disorders, or a drug for the treatment of psychiatric disorders.

[037] According to some embodiments there is provided a compound, comprising the structure as set forth in Formula IX:



Formula (IX)

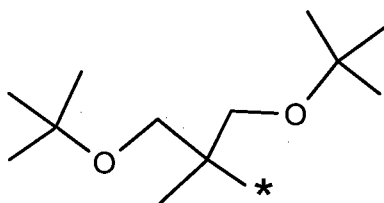
in which R¹ and R² are the same or different, each being independently selected from C₁, C₂, C₃, C₄, C₅, C₆, C₇ or C₈ linear, branched or cyclic alkyl, aryl or heteroaryl; R³ is selected from hydrogen, C₁, C₂, C₃, C₄, C₅, C₆, C₇ or C₈ linear or branched alkyl; n and m are integers, each being independently selected from 0,1,2,3,4; and * stands for a linkage point to a drug, either directly or through a linker L, as defined above.

[038] According to one embodiment, R¹ and R² are each a tert-butyl group.

[039] According to one embodiment, n=1 and m=1.

[040] According to one embodiment R³ is CH₃.

10 [041] According to one embodiment, there is provided a compound, comprising the structure as set forth in Formula (X):



Formula (X)

[042] wherein * stands for a linkage point to a drug, either directly or through a linker L, as defined above.

[043] According to some embodiments, the compounds comprising the structures of Formulae (IX) or (X) may be used in the preparation of a medicament, for example, in the preparation of an anti-cancer drug.

[044] According to some embodiments, the compounds of Formulae (IX) or (X) may be used in the preparation of a conjugate, which optionally includes a linker connecting the compound of Formulae (IX) or (X) to a drug.

[045] According to some embodiments of the invention, there is provided a method for the treatment of medical disorders, the method comprising administering to a subject having a medical disorder a therapeutically effective dose of any of the compounds represented by Formulae I, II, III, IV, V, VI, VII or VIII, wherein D is a drug, useful for the treatment of said medical disorder.

[046] According to an embodiment of the invention, said medical disorder is cancer.

[047] Compounds according to embodiments of the invention all have the common feature represented by Formula (IX) and more specifically, according to some embodiments, the compounds have the common feature represented by Formula (X), which provides improved efficacy and drug performance in parameters such as oral bioavailability, selectivity and an improved pharmacokinetic profile.

[048] In one embodiment of the invention, the conjugate having the structure set forth in Formula (VII) and designated ATT-11T comprises the anti-cancer drug SN-38.

[049] ATT-11T is a carbamate pro-drug of the anti-cancer agent SN-38. Upon cleavage of the carbamate bond by esterases in the body, SN-38 is released to exert its cytotoxic effect through inhibition of the enzyme topoisomerase I.

[050] In another embodiment of the invention, the conjugate having the structure set forth in Formula (VIII) and designated ATT-20T, comprises the anti-cancer drug capecitabin.

[051] Embodiments of the invention provide a method for treatment of disease, by administering to the subject having the disease, a therapeutically effective amount of conjugate or a pharmaceutical composition comprising any one of the compounds set forth in Formulae I, II, III, IV, V, VI, VII or VIII.

5 [052] The compounds of the invention can be active as therapeutic agents by themselves, i.e., without any further structural modifications, or may act as pro-drugs, i.e., capable of exerting a pharmacological action only after metabolic conversion in the body. Among others, said conversion can be enzymatic cleavage of the molecule of the invention at the respective ester, amide or carbamate moieties, as
10 applicable for the specific compound.

[053] In an embodiment of the invention there is provided a method for treatment of medical disorders, wherein said medical disorder is selected from cancer, inflammatory disorders, immune-mediated disorders, infectious disorders, vascular disorders, toxic disorders, neurological disorders, or psychiatric disorders.

15 [054] Embodiments of the invention provide a pharmaceutical composition comprising a compound or conjugate according to any of Formulae I, II, III, IV, V, VI, VII or VIII, as described above and/or as described in the Examples below, and pharmaceutically acceptable salts, hydrates and solvates thereof and solvates and hydrates of the salts.

20 [055] Some examples of salts include nontoxic alkaline metal salts, alkaline earth metal salts and ammonium salts such as sodium, potassium, lithium, calcium, magnesium, barium and ammonium salts. In addition, nontoxic acid addition salts are also included in the above-mentioned salts, for example, hydrochlorides, hydrogen chlorides, hydrogen bromides, sulfates, bisulfates, acetates, oxalates,
25 valerates, oleates, laurates, borates, benzoates, lactates, malates, p-toluene sulfonates (tosylates), citrates, maleates, fumarates, succinates, tartrates, sulfonates, glycolates, maleates, ascorbates and benzene sulfonates.

[056] Pharmaceutical compositions according to embodiments of the invention may include a pharmaceutically accepted carrier such as a diluent, adjuvant, excipient, or vehicle with which the therapeutic agent is administered. Some examples of pharmaceutically acceptable carriers include water, salt solutions, alcohol, silicone, waxes, petroleum jelly, vegetable oil, peanut oil, soybean oil, mineral oil, sesame oil, polyethylene glycols, propylene glycol, liposomes, sugars, gelatin; lactose, amylose, magnesium stearate, talc, surfactants, silicic acid, viscous paraffin, perfume oil, fatty acid monoglycerides and diglycerides, petroethral fatty acid esters, hydroxymethyl-cellulose, polyvinylpyrrolidone, and the like.

10 [057] The pharmaceutical compositions may be manufactured, for example, by means of conventional mixing, dissolving, granulating, levitating, emulsifying, encapsulating, entrapping, lyophilizing processes or other suitable processes.

[058] The pharmaceutical compositions can take the form of solutions, suspensions, emulsions, tablets, pills, capsules, powders, sustained-release formulations and the like, depending on the intended route of administration. Examples of routes of administration include parenteral, e.g., intravenous, intramuscular, subcutaneous, intra-arterial, intraportal, intrathecal, intradermal, transdermal (topical), transmucosal, intra-articular, intraperitoneal, and intrapleural, as well as intrathecal, intracerebral, inhalation and pulmonary administration. In another aspect, the delivery system and pharmaceutical composition are administered to the subject locally, for example, by injection to a local blood vessel which supplies blood to a particular tumor, organ, tissue, or cell afflicted by disorders or diseases.

25 [059] For example, for parenteral administrations, the composition may comprise one or more of the following components: a sterile diluent such as water for injection, saline solution; antibacterial agents such as benzyl alcohol or methyl parabens; antioxidants such as ascorbic acid or sodium bisulfite; chelating agents such as ethylenediaminetetraacetic acid; buffers such as acetates, citrates or phosphates and agents for the adjustment of tonicity such as sodium chloride or

dextrose. The parenteral preparation can be enclosed in ampules, disposable syringes or multiple dose vials made of glass or plastic.

[060] For example, for injection, the conjugates of the invention may be formulated in aqueous solutions, preferably in physiologically compatible buffers such as physiological saline buffer. The solution may contain formulatory agents such as suspending, stabilizing and/or dispersing agents. In a preferred embodiment, the delivery systems are formulated in sterile aqueous solutions.

[061] For example, for intravenous administration, suitable carriers include physiological saline, bacteriostatic water, or phosphate buffered saline (PBS). In all cases, the composition must be sterile and, when injected, should be fluid to the extent that easy injectability with a syringe. Compositions may include preservatives such as, parabens, chlorobutanol, phenol, ascorbic acid, thimerosal, and the like.

[062] The pharmaceuticals according to embodiments of the invention can be administered orally, for example in the form of pills, tablets, lacquered tablets, sugar-coated tablets, granules, hard and soft gelatin capsules, aqueous, alcoholic or oily solutions, syrups, emulsions or suspensions. For the production of pills, tablets, sugar-coated tablets and hard gelatin capsules it is possible to use, for example, lactose, starch, for example maize starch, or starch derivatives, talc, stearic acid or its salts, etc. Carriers for soft gelatin capsules and suppositories are, for example, fats, waxes, semisolid and liquid polyols, natural or hardened oils, etc. Suitable carriers for the preparation of solutions, for example of solutions for injection, or of emulsions or syrups are, for example, water, physiological sodium chloride solution, alcohols such as ethanol, glycerol, polyols, sucrose, invert sugar, glucose, mannitol, vegetable oils, etc. In one embodiment, the medicament, together with one or more auxiliary excipient materials may be compressed into a tablet form such as a single layer or multilayer tablet. Tablets according to embodiments of the invention can optionally be coated with a controlled release polymer so as to provide additional controlled release properties.

[063] For example, for administration by inhalation, the delivery systems may be formulated as an aerosol spray from pressurized packs or a nebulizer, with the use of a suitable propellant, e.g., dichlorodifluoromethane, trichlorofluoromethane, dichlorotetrafluoroethane, carbon dioxide or other suitable gas.

5 [064] Various doses can be used, and doses may be administered in various intervals, according to the disease, the clinical status of the patient or concomitant medications. Dosage can vary, according to the clinical judgment of the physician.

[065] Embodiments of the invention provide methods for treatment of medical disorders. According to an embodiment of the invention, one method comprises
10 administering to a subject (human or animal) a therapeutically effective dose of a compound or a pharmaceutical composition according to any of the Formulae I, II, III, IV, V, VI, VII or VIII. Said compound or pharmaceutical composition may be administered with additives, such as those described above, and administration may take any suitable route, such as those described above.

15 [066] In one aspect of the invention, the compound according to any of Formulae I, II, III, IV, V, VI, VII or VIII has anti-cancer activity, i.e. is capable of causing damage to and/or killing tumor cells, either by itself, or upon its cleavage to an active metabolite. According to this aspect of the invention, said compound or related pharmaceutical composition may be used for the treatment of cancer, wherein the
20 tumor(s) may involve or originate from any organ in the body.

[067] In one embodiment, the types of cancer to be treated by the compounds of the invention and/or their related pharmaceutical compositions include primary or secondary tumors of the lung, colon, breast, melanoma, lymphoma, prostate, thyroid, testes, ovary, skin, brain or bone.

25 [068] In another aspect of the invention, the compound according to any of Formulae I, II, III, IV, V, VI, VII or VIII comprises a drug that is useful for the treatment of a medical disorder, selected from inflammatory disorders, immune-

mediated disorders, infectious disorders, vascular disorders, toxic disorders, psychiatric disorders or neurological disorders. According to this aspect of the invention, a compound or related pharmaceutical composition of the invention may be used for the treatment of the respective medical disorder.

5 [069] According to some embodiments of the invention, the compounds or their related pharmaceutical compositions may be used as monotherapy, i.e., as a single chemotherapeutic agent, or in combination with other therapeutic agents, i.e., as part of a combination therapy. Treatment can be acute or chronic.

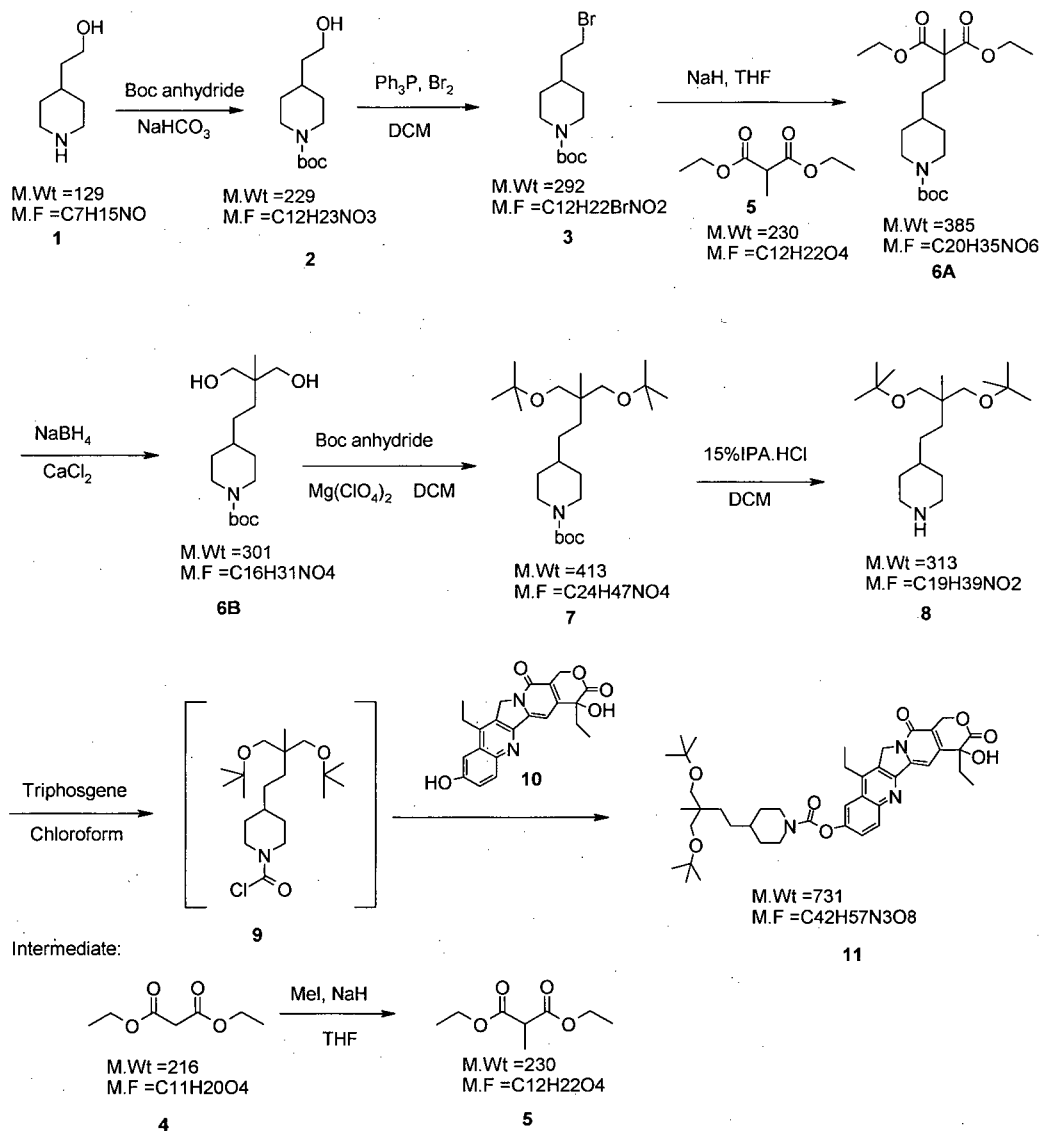
[070] Some examples will now be described, in order to further demonstrate the invention, and to exemplify how embodiments of the invention may be carried-out in
10 practice. The examples illustrate, in a non-limiting manner, an exemplary method for the preparation of a compound according to one embodiment of the invention, and biological performance in tumor inhibition, both *in vitro* and *in vivo*, in xenograft animal models of cancer. In addition, a favorable pharmacokinetic profile of a
15 compound of the invention is demonstrated, as examined in beagle dogs.

EXAMPLES

EXAMPLE 1

[071] An exemplary method for preparation of the compound designated ATT-11T is demonstrated. However, modifications of this method (e.g., similar processes including additional or other steps known in the art such as alkylation, hydration, condensation, as well as other steps), which may result in similar compounds, are also included in embodiments of the invention.

[072] The synthetic scheme for ATT-11T according to one embodiment of the invention is illustrated below. As a first step, Boc protection is performed on a piperidine derivative **1**, followed by bromination to obtain compound **3**, and condensation with diethyl-methyl malonate, which is produced by methylation of diethyl malonate **4**. Said condensation results in compound **6A**, which is then reduced, to obtain compound **6B**. Subsequently, etherification is performed, in order to obtain compound **7**. Compound **7** is then Boc-de-protected and condensed with SN-38 (compound **10**), to result in compound **11**, i.e., the desired product ATT-11T. This synthetic route is further illustrated in the following synthetic scheme:



EXAMPLE 2

[073] This example demonstrates the efficacy of ATT-11T as an anti-cancer drug *in vitro*.

[074] The efficacy of ATT-11T as an anti-cancer drug is exemplified in cultured A375-melanoma cells *in vitro*, in comparison with the commercially available anti-cancer drug CPT-11 (irinotecan), which is a pro-drug of the topoisomerase inhibitor SN-38. A375 cells were incubated with increasing concentrations of either ATT-11T

or CPT-11, cell viability was evaluated, and IC₅₀ (inhibitory effect of 50% cells) was calculated.

[075] Cells were grown in RPMI 1640 (Gibco, UK) supplemented with 10% FBS (Gibco, UK) 2mM of L-glutamin (Gibco, UK), 20mM HEPES buffer (Beit-Haemek, Israel), 100 units/ml of penicillin, and 100µg/ml of streptomycin (Gibco, UK). Cells were cultured in humidified atmosphere containing 5% CO₂ at 37°C. Medium was routinely changed twice a week, and cells were sub-cultured with 0.25% trypsin/EDTA (Beit-Haemek, Israel) when reaching 85% confluence.

[076] ATT-11T was produced by Aptuit- Laurus (India). The compound was dissolved in DMSO. Irinotecan (CPT-11) was supplied as irinotecan hydrochloride trihydrate (Pfizer), and was diluted from a concentrate stock solution of 100mg/5ml. The cells were incubated for 24 hours at 37°C with serial dilutions of ATT-11T (or CPT 11), dissolved in growing medium. Cell viability was then determined, using the XTT reagent (Beit-Haemek, Israel). At the end of the incubation period, tetrazolium dye was added, and formation of a colored product formazan was measured at 450nm using a microplate reader (ELx800, Bio-Tek instruments Inc.). Cell viability vs. drug concentration was plotted, and data were fitted with a non-linear regression analysis using GraphPad prisma ver.5.0 software. IC₅₀ values of ATT-11T and CPT-11 were then calculated as the drug concentration that inhibited 50% of the cell growth, as compared to untreated cells, which served as controls.

[077] The results of a representative study are displayed in **Fig. 1**, showing the percentage of viable cells over time, as compared to untreated controls. As shown, ATT-11T manifested a marked cytotoxic effect; with an IC₅₀ of 3.3µM. Potency of ATT-11T was substantially larger than that of CPT-11, which exhibited an IC₅₀ of 10.1µM. These results therefore indicate that ATT-11T is a potent cytotoxic anti-cancer agent.

EXAMPLE 3

[078] This example demonstrates the efficacy of ATT-11T in inducing tumor regression and in inhibiting tumor growth in a xenograft model of melanoma in nude mice *in vivo*.

5 [079] Subcutaneous A375 melanoma tumors were established in mice by injection of A375 melanoma cells (0.75×10^6 per animal per site) into the right flank region of athymic nude mice (female, 8-9 weeks, 10 animals per group). Tumor dimensions were measured with a caliper twice each week and tumor volume (mm^3) was calculated using the formula: $TV = 0.52L \times W^2$, where L and W are the major and
10 minor dimensions, respectively. Drug treatment was initiated on day 10, when tumors reached an average volume of 75-100 mm^3 . ATT-11T was administered intravenously into the tail vein of the mice, in a vehicle comprising 10% DMSO and 10% bovine serum albumin (BSA) in 0.1M sodium phosphate buffer (pH 5.8). The drug was administered at a dose of either 5 or 20 mg/kg, given three times a week for
15 three weeks. Tumor-bearing mice, injected only with the vehicle solution served as controls.

[080] Fig. 2 shows the tumor volume (mm^3) vs. days after tumor inoculation. As shown, ATT-11T manifested a dramatic inhibitory effect on tumor growth. While tumors of the control untreated animals manifested rapid growth, ATT-11T caused
20 complete tumor regression and 100% growth inhibition, lasting at one week after the last administration of the drug. This substantial effect of the drug was observed in both dose groups, i.e., 5mg/kg, and 20mg/kg.

[081] Fig. 3 (upper panel) demonstrates two representative tumors (A and B) from control untreated mice on day 29 after inoculation (one day after the last
25 administration of the vehicle). Lower panel (C and D) demonstrates the tumor inoculation site (arrows) in two representative mice treated with 5mg/kg of ATT-11T, on day 29, i.e., one day after the last administration of the drug.

[082] As shown, ATT-11T caused complete tumor regression and tumor growth inhibition, thus demonstrating its potent anti-cancer activity *in vivo*.

EXAMPLE 4

[083] **This example demonstrates the efficacy of ATT-11T in inducing delay in tumor growth in a xenograft model of melanoma in nude mice *in vivo*.**

[084] The rate of tumor growth following the last dose of chemotherapy was assessed for ATT-11T, in comparison with that of CPT-11 (irinotecan). Drugs, i.e., ATT-11T or CPT-11 were administered intravenously into the tail vein of A375 melanoma-bearing mice, as described above (10 animals per group). CPT-11 was administered as hydrochloride trihydrate (Pfizer, USA), diluted from a concentrate stock solution of 100mg /5ml. ATT11-T (Aptuit-Luarus, India) was administered in a vehicle as described above. Tumor-bearing mice injected only with the vehicle solution served as controls. ATT-11T was administered at a dose of either 5 or 20mg/kg, given twice a week for three weeks. CPT-11 was administered at a dose of 75mg/kg, given once a week for three weeks. Tumor volume was evaluated as described above.

[085] Drug-induced delay in tumor growth was assessed by two measures: (i). Tumor volume inhibition (TVI %) at one week after the last treatment in treated versus control tumors, which was calculated according to the formula $TVI(\%) = (1 - T/C) \times 100$, where T and C are the tumor volume of the treated and control groups, respectively; and (ii). Tumor growth delay (TGD), assessed as the time period (days) of treatment-induced delay in tumor reaching a pre-determined volume of 3,500 mm³, as compared to the vehicle-treated controls.

[086] As shown in **Fig. 4A** and **Fig. 4B**, both doses of ATT-11T (5mg/kg or 20mg/kg, respectively) caused a substantial inhibition of tumor growth, with complete tumor regression, (TVI of 100%) at one week after the last dose of either dose of the drug. While CPT-11 manifested marked tumor inhibition, it never

reached the complete tumor regression observed with ATT-11T, and culminated in TVI of 95% at one week after the last dose of the drug.

[087] Assessment of the tumor growth rate 30 days following the last dose of treatment (58 days after tumor cell inoculation) revealed rapid tumor growth in the CPT-11-treated group, starting soon after the administration of the last dose of the drug. Accordingly, the control group and the CPT-11 group reached the endpoint tumor volume of 3,500 mm³ on days 35 and 53 post tumor inoculation, respectively. By contrast, the animals treated with ATT-11T showed little (at the dose of 5 mg/kg, **Fig. 4A**) or no growth (at the dose of 20mg/kg, **Fig. 4B**) even at day 30 after the last dose of the drug.

[088] Taken together, these results indicate that ATT-11T has potent anti-tumor properties, being able to induce both tumor regression and prolonged inhibition of tumor growth.

EXAMPLE 5

[089] **This example evaluates potential adverse effects of ATT-11T in tumor-bearing nude mice**

[090] For the evaluation of potential adverse effects of ATT-11T, nude mice, bearing the A375 melanoma tumors and treated with ATT-11T as described above, were monitored for adverse effects immediacy after drug administration, and also twice a week, through one day after last dose. The evaluation protocol consisted of gross observation, registration of abnormal signs, and determination of body weight. Potential body weight loss (BWL) was calculated as $\%BWL = 100 - (BW_{dayx} / BW_{day1} \times 100)$, where day 1 is the first day of treatment and day x is the day of assessment thereafter.

[091] As shown in **Fig. 5** in terms of % of initial weight per day starting at day 1 of treatment (day 10 after inoculation) up to day 29 of inoculation, neither loss of body weight nor other adverse effects were observed. The ATT-11T-treated animals gained

weight, with the animals treated with 5mg/kg gaining 7% of initial body weight, and the animals treated with 20mg/kg gaining 5%.

[092] Therefore, as assessed in these experimental systems, concurrently with its marked effect in induction of tumor regression and in inhibiting tumor growth as described above, ATT-11T was well-tolerated at both doses, without observable
5 adverse effects or weight loss.

[093] EXAMPLE 6

[094] **This example demonstrates pharmacokinetic properties of ATT-11T in dogs**

10 [095] A pharmacokinetics study was performed in beagle dogs, following a single intravenous administration of ATT-11T, while CPT-11 served as comparator. Both drugs were administered to female beagle dogs (Auricoop Ltd, Hungary) at a dose of 6mg/kg, with subsequent measurement of plasma concentrations over time of both the parent drugs (ATT-11T or CPT-11) and the
15 common active cytotoxic metabolite SN-38.

[096] For this experiment, ATT-11T (Aptuit-Laurus, India), was dissolved in DMSO to prepare a clear stock solution of 50mg/ml. The stock solution was diluted 10-fold in 10% bovine serum albumin solution in 0.1M sodium phosphate buffer (pH 5.8) and mixed by vortex until a homogeneous emulsion was obtained.
20 CPT-11 (irinotecan hydrochloride trihydrate, Pfizer, USA) was diluted from a concentrate stock solution of 100mg/5ml. Fresh formulations of both drugs were prepared prior to each administration, and the drugs were administered by a slow bolus injection within approximately 3 minutes, at a dose of 6mg/kg (1.2ml/kg), adjusted to the individual animal body weight.

25 [097] For determination of plasma levels of ATT-11T, CPT-11 and SN-38, samples of approximately 3 ml of blood each were collected into EDTA coated vials, containing 75µl dichlorvos (esterase inhibitor) solution (1.2% (V/V)

dichlorvos in saline). Samples were collected once before dosing (0 min) and then at 5 min, 15 min, 30 min, 1 h, 2 h, 4 h, 8 h, 24 h, 48 h, 72 h and 96 h after dosing. Plasma was separated by centrifugation, and stored at -70°C until HPLC analysis. WinNonlin™ software was used for the analysis of the pharmacokinetic data.

5 [098] **Fig. 6A** shows plasma concentrations of the parent drugs ATT-11T or CPT-11 vs. time, while **Fig. 6B** shows the plasma concentrations of the common active cytotoxic metabolite SN-38 vs. time. As shown, ATT-11T was characterized by sustained plasma levels and slow clearance of both the parent drug and its active
10 below detection level already at 24 hours after administration, significant levels of SN-38 derived from ATT-11T were still detectable in the plasma at 48 hours after administration.

[099] **Figs. 7A** and **7B** show the plasma half-life ($t_{1/2}$; the time taken to reach a 50% reduction in plasma drug levels) of the parent drug (ATT-11T or CPT-11, **Fig. 7A**), or the active cytotoxic metabolite SN-38, derived respectively from
15 ATT-11T or CPT-11 (**Fig. 7B**), following intravenous administration to dogs. ATT-11T showed a $t_{1/2}$ of 25.6 hours compared with 6.8 hours for CPT-11, thus reflecting a 3.8-fold increase in $t_{1/2}$ of ATT11-T over CPT-11 in dogs. Moreover, SN-38 derived from ATT-11T manifested a 5.2-fold longer plasma half-life, as
20 compared to SN-38 derived from CPT-11.

[0100] **Figs. 8A** and **8B** show the area under the plasma concentration / time curve (AUC) of the parents drug (ATT-11T or CPT-11, **Fig. 8A**), or the active cytotoxic metabolite SN-38 derived respectively from ATT-11T or CPT-11 (**Fig. 8B**), following intravenous administration to beagle dogs. AUC of ATT-11T was 4-fold
25 larger than that of CPT-11, and the AUC of SN-38 derived from ATT-11T was 2.9-fold larger than the AUC of SN-38 derived from CPT-11.

[0101] Taken together, the results of the pharmacokinetic study in the dog demonstrate a favorable profile, with prolonged exposure to both ATT-11T and its

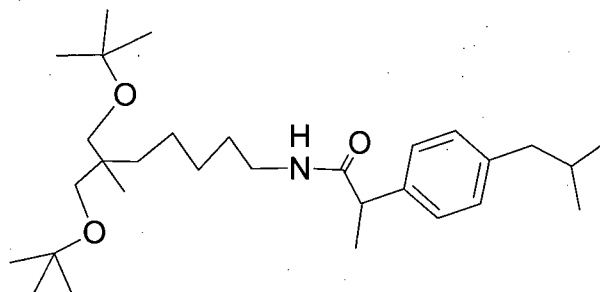
active metabolite SN-38, as compared to CPT-11.

[0102] EXAMPLE 7

[0103] **This example describes several conjugates within the scope of the invention.**

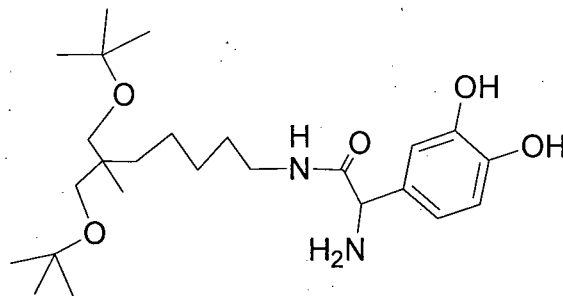
- 5 [0104] Each conjugate comprises the structure as set forth in Formula (X), linked, either directly or through a linker (L) according to Formula (I), to a drug (D), used for the treatment of a medical disorder. Said medical disorder may be selected from cancer, inflammatory disorders, immune-mediated disorders, infectious disorders, vascular disorders, toxic disorders, psychiatric disorders or neurological disorders.
- 10 According to this aspect of the invention, the conjugate or related pharmaceutical composition of the invention may be used for the treatment of the respective medical disorder.

- [0105] One exemplary conjugate may be used for the treatment of inflammatory disorders. This exemplary conjugate is represented by the structure of Formula (V'),
- 15 which includes the structure of Formula (X) and the anti-inflammatory drug ibuprofen:



Formula (V')

- [0106] Another exemplary conjugate may be used for the treatment of Parkinson's
- 20 disease. This exemplary conjugate is represented by the structure of Formula (V'') which includes the structure of Formula (X) and the drug levodopa:



Formula (V'')

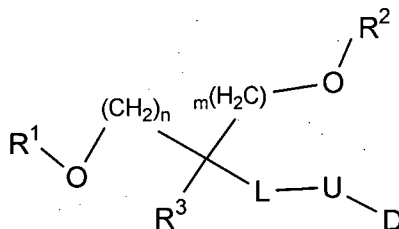
[0107] These compounds can be evaluated in various pre-clinical models of the
5 respective medical disorders, or in patients having the respective diseases.

[0108] Efficacy of the compound according to Formula (V') can be evaluated in
animal models of inflammation, or in patients having inflammatory diseases such as
rheumatoid arthritis, or inflammatory bowel disease.

[0109] Efficacy of the compound according to Formula (V'') can be evaluated in
10 animal models of Parkinson's disease, such as animals treated with the neurotoxin
MPTP or 6-hydroxydopamine. Efficacy of this compound can also be evaluated in
patients with Parkinson's' disease, in alleviating the parkinsonian symptoms and
signs, such as bradykinesia, rigidity, tremor or postural instability.

Claims

1. A compound represented by the structure set forth in Formula (I)



Formula (I)

- 5 in which

R^1 and R^2 are the same or different, each being independently selected from C_1 , C_2 , C_3 , C_4 , C_5 , C_6 , C_7 or C_8 linear, branched or cyclic alkyl, aryl or heteroaryl;

R^3 is selected from hydrogen, C_1 , C_2 , C_3 , C_4 , C_5 , C_6 , C_7 or C_8 linear or branched alkyl;

- 10 L is selected from C_1 , C_2 , C_3 , C_4 , C_5 , C_6 , C_7 or C_8 linear, branched or cyclic alkyl, C_1 , C_2 , C_3 , C_4 , C_5 , C_6 , C_7 or C_8 linear, branched or cyclic alkyl-amine, aryl, heteroaryl or a combination thereof;

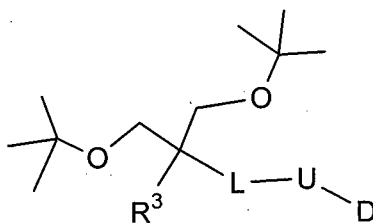
U is selected from -O- ; -(CO)O- ; -O(CO)-NH-; or -(CO)-NH- ;

n and m are integers, each being independently selected from 0,1,2,3,4;

- 15 D is a drug; and

pharmaceutically acceptable salts, hydrates, solvates and metal chelates of the compound.

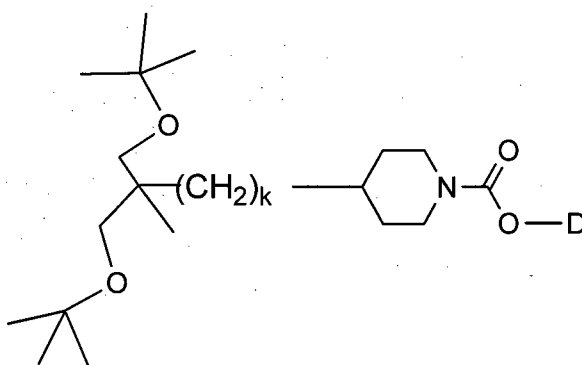
2. The compound according to claim 1 comprising the structure set forth in Formula (II)



Formula (II)

and pharmaceutically acceptable salts, hydrates, solvates and metal chelates of the compound.

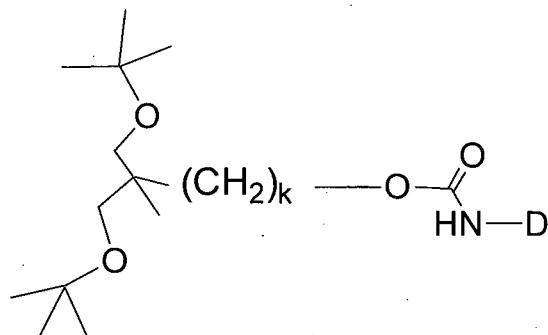
- 5 3. The compound according to claim 2 wherein R³ is a methyl.
4. The compound according to claim 3 comprising the structure set forth in Formula (III)



Formula (III)

wherein k is an integer of 1,2,3,4 or 5;

- 10 and pharmaceutically acceptable salts, hydrates, solvates and metal chelates of the compound.
5. The compound according to claim 3 comprising the structure set forth in Formula (IV)

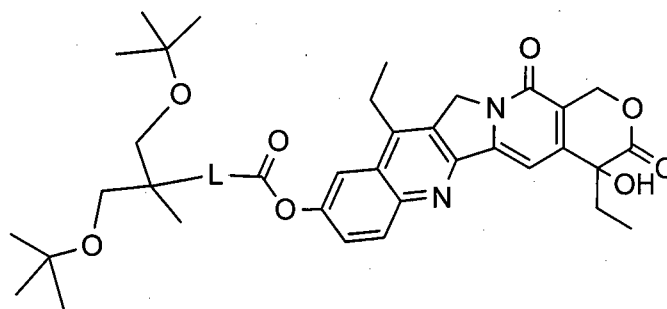


Formula (IV)

wherein k is an integer of 1,2,3,4 or 5;

and pharmaceutically acceptable salts, hydrates, solvates and metal chelates of the
5 compound.

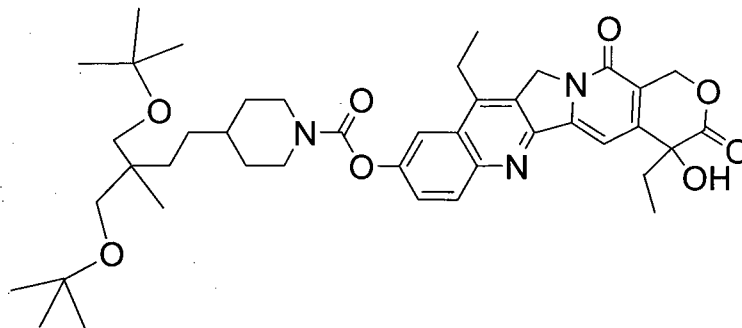
6. The compound according to claim 3 comprising the structure set forth in
Formula (VI)



Formula (VI)

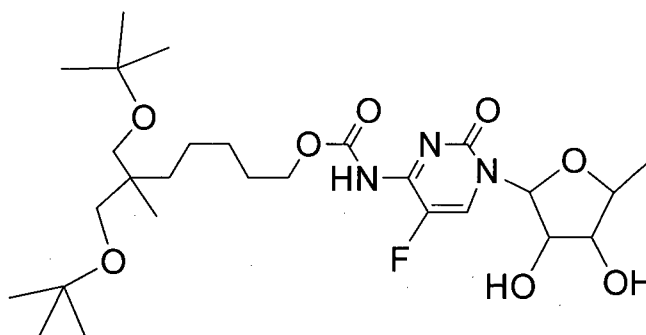
10 and pharmaceutically acceptable salts, hydrates, solvates and metal chelates of the
compound.

7. The compound according to claim 6 comprising the structure set forth in
Formula (VII)



Formula (VII)

8. The compound according to claim 5 comprising the structure set forth in Formula (VIII)

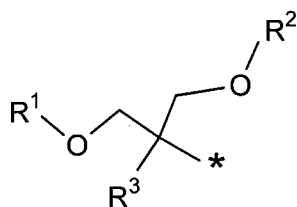


5

Formula (VIII)

9. The compound according to claim 1 wherein D is selected from the group consisting of: anti cancer drug, anti inflammatory drug, drug for the treatment of immune-mediated disorders, drug for the treatment of infectious disorders, drug for the treatment of vascular disorders, drug for the treatment of toxic disorders, drug for the treatment of neurological disorders or drug for the treatment of psychiatric disorders.
10. The compound according to claim 9 wherein D is an anti cancer drug.
11. The compound according to claim 10 wherein D is a topoisomerase inhibitor.

12. The compound according to claim 11 wherein D is a camptothecin or an analogue thereof.
13. The compound according to claim 10 wherein D is 5-fluorouracil or an analogue thereof.
- 5 14. The compound according to claim 13 wherein D is capecitabine.
15. A compound comprising the structure set forth in Formula (IX)



Formula (IX)

wherein

R¹ and R² are the same or different, each being independently selected from C₁, C₂,
 10 C₃, C₄, C₅, C₆, C₇ or C₈ linear, branched or cyclic alkyl, aryl or heteroaryl;

R³ is selected from hydrogen, C₁, C₂, C₃, C₄, C₅, C₆, C₇ or C₈ linear or branched alkyl;
 and

* stands for a linkage point to a drug.

16. The compound according to claim 15 wherein R¹ and R² are each -(CH₃)₃.
- 15 17. The compound according to claim 15 wherein R³ is -CH₃.
18. A method for treatment of a medical disorder, the method comprising administering to a subject having a medical disorder a therapeutically effective dose of any of the compounds represented by Formulae I, II, III, IV, V, VI, VII or VIII, wherein D is a drug useful for the treatment of said medical
 20 disorder.

19. The method according to claim 18 wherein the medical disorder is cancer, and wherein D is an anti-cancer drug.
20. The method according to claim 19 comprising administering to the subject a therapeutically effective dose of the compound represented by Formula (VII).
- 5 21. The method according to claim 19 comprising administering to the subject a therapeutically effective dose of the compound represented by Formula (VIII).

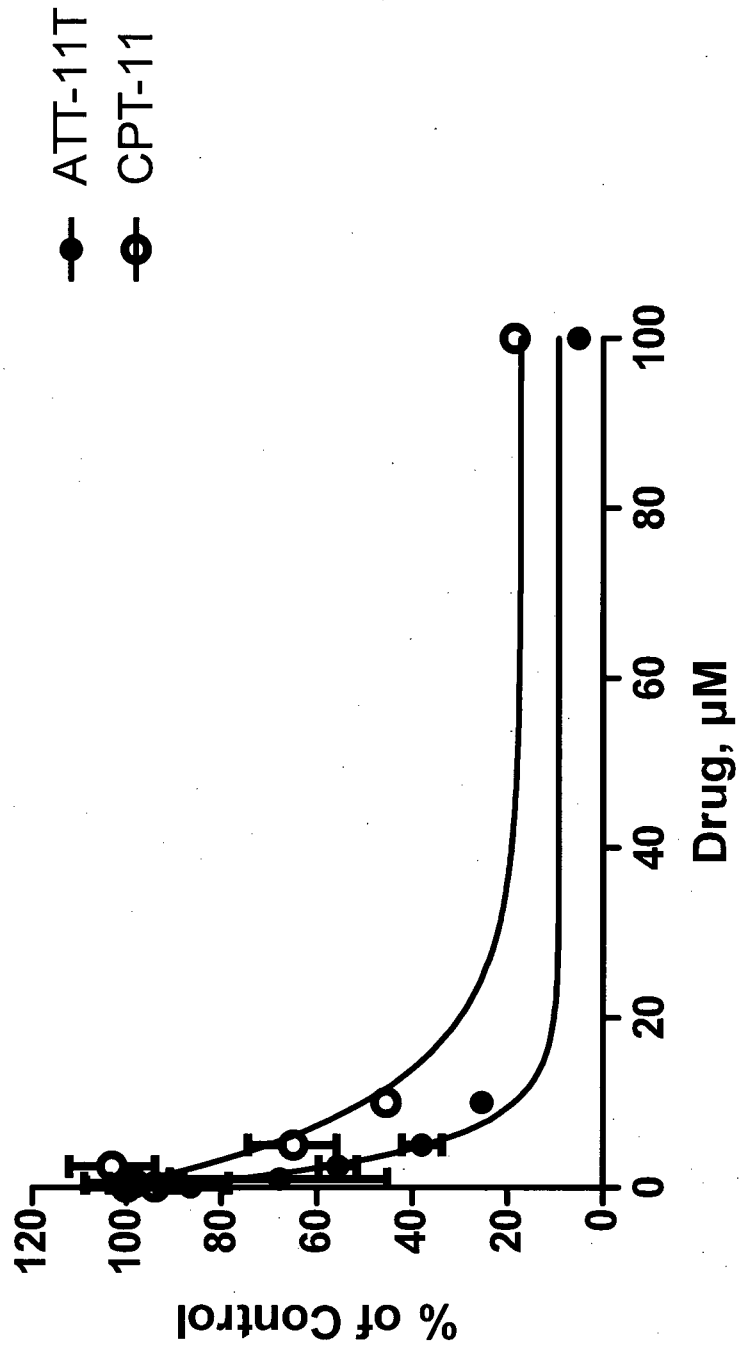
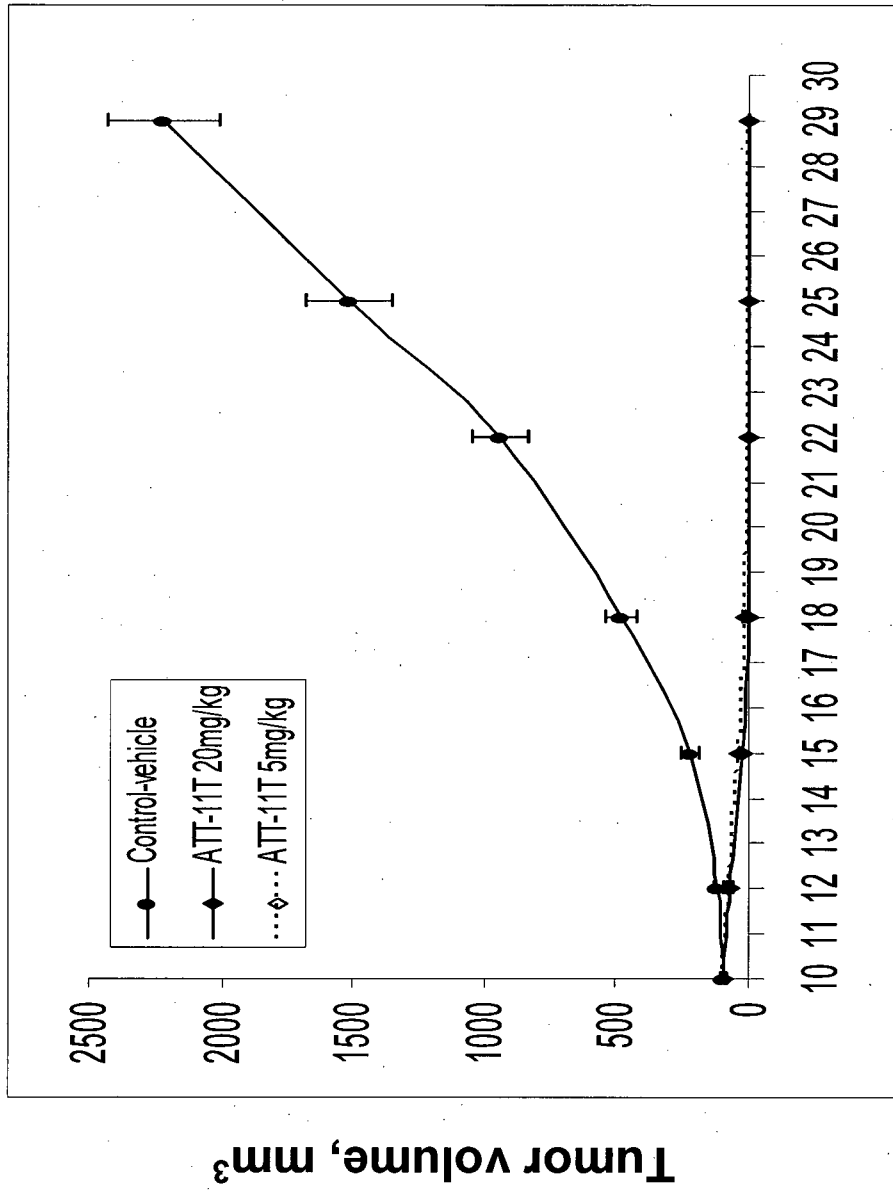


Figure 1



Day

Figure 2

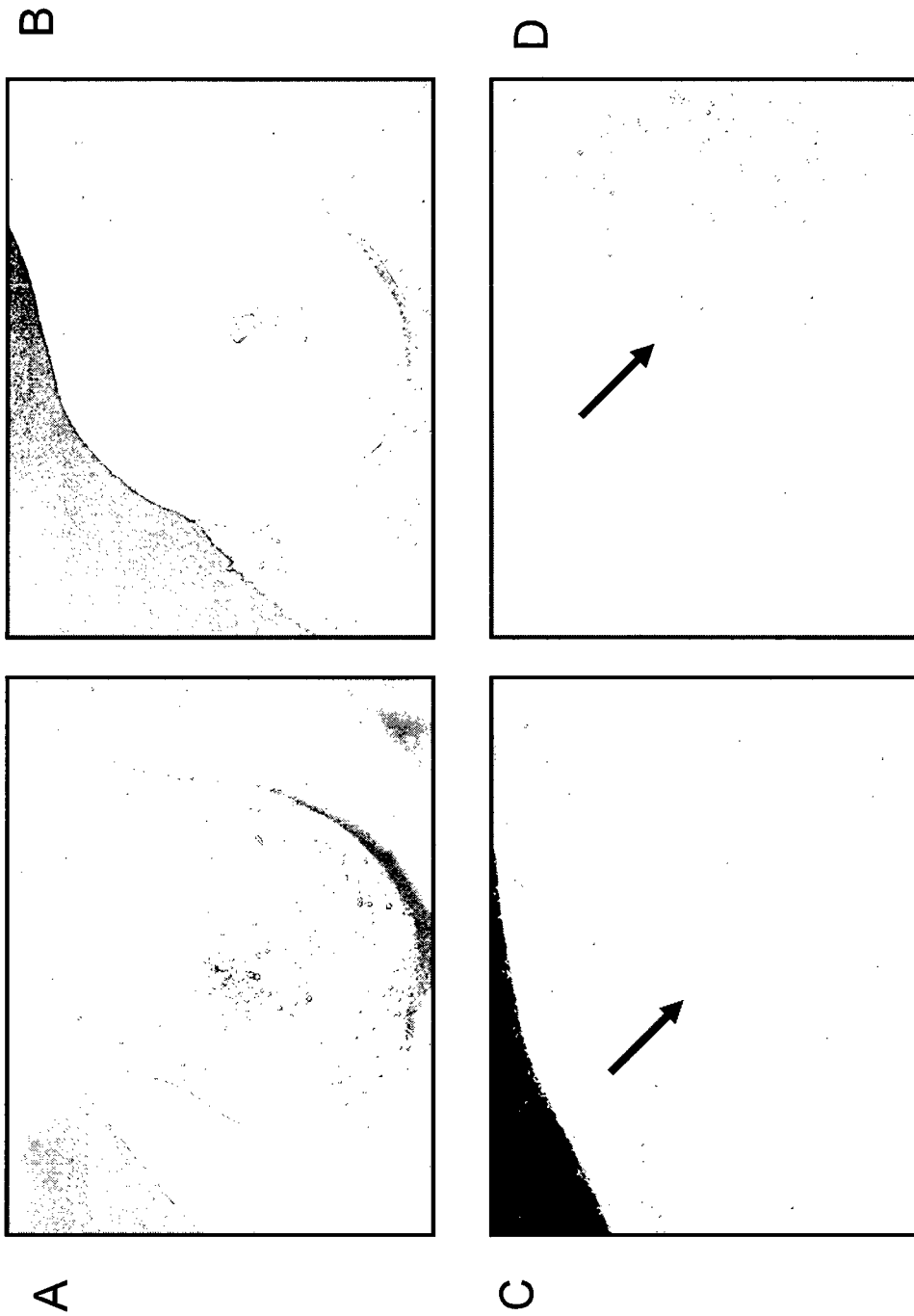


Figure 3

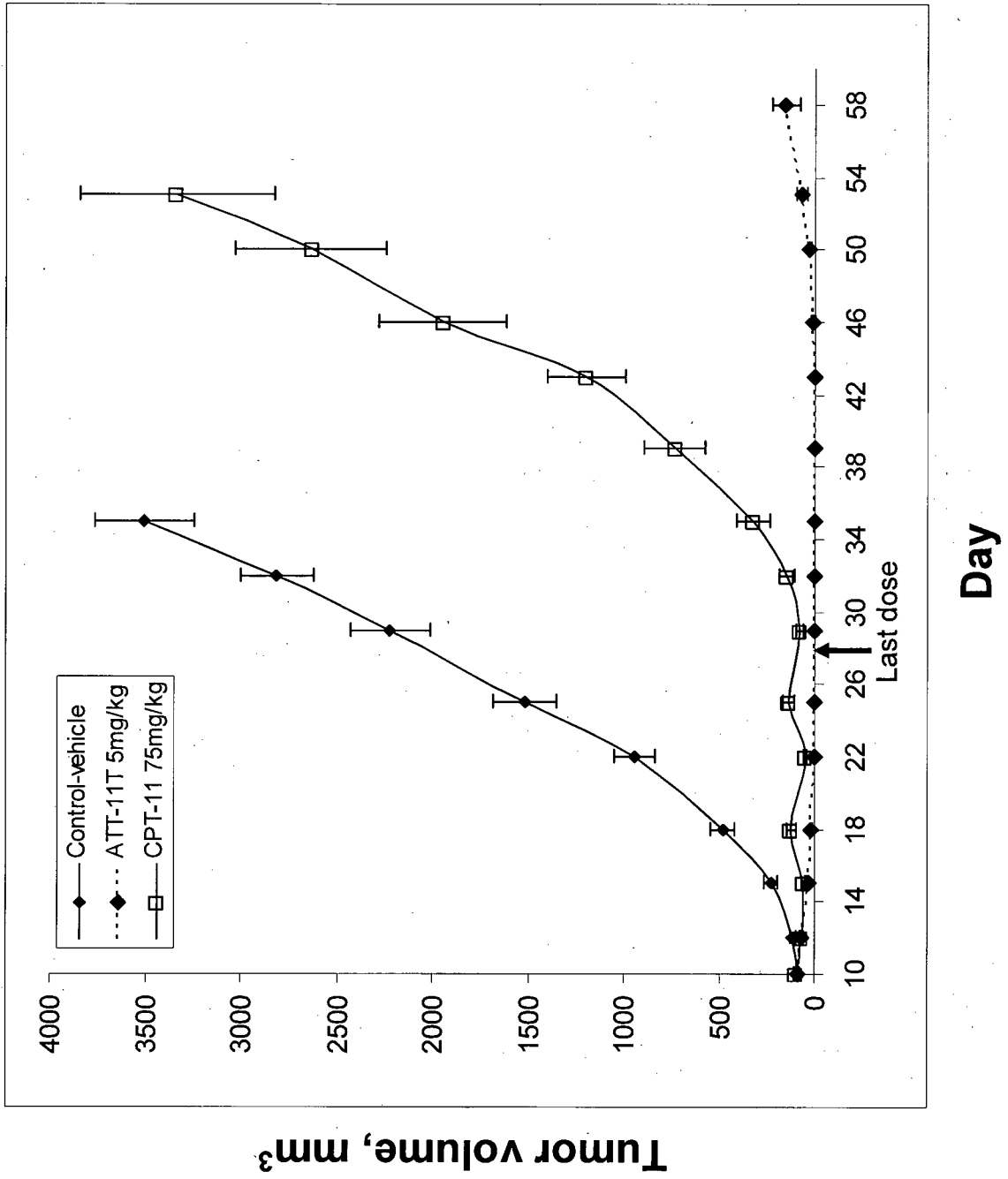


Figure 4A

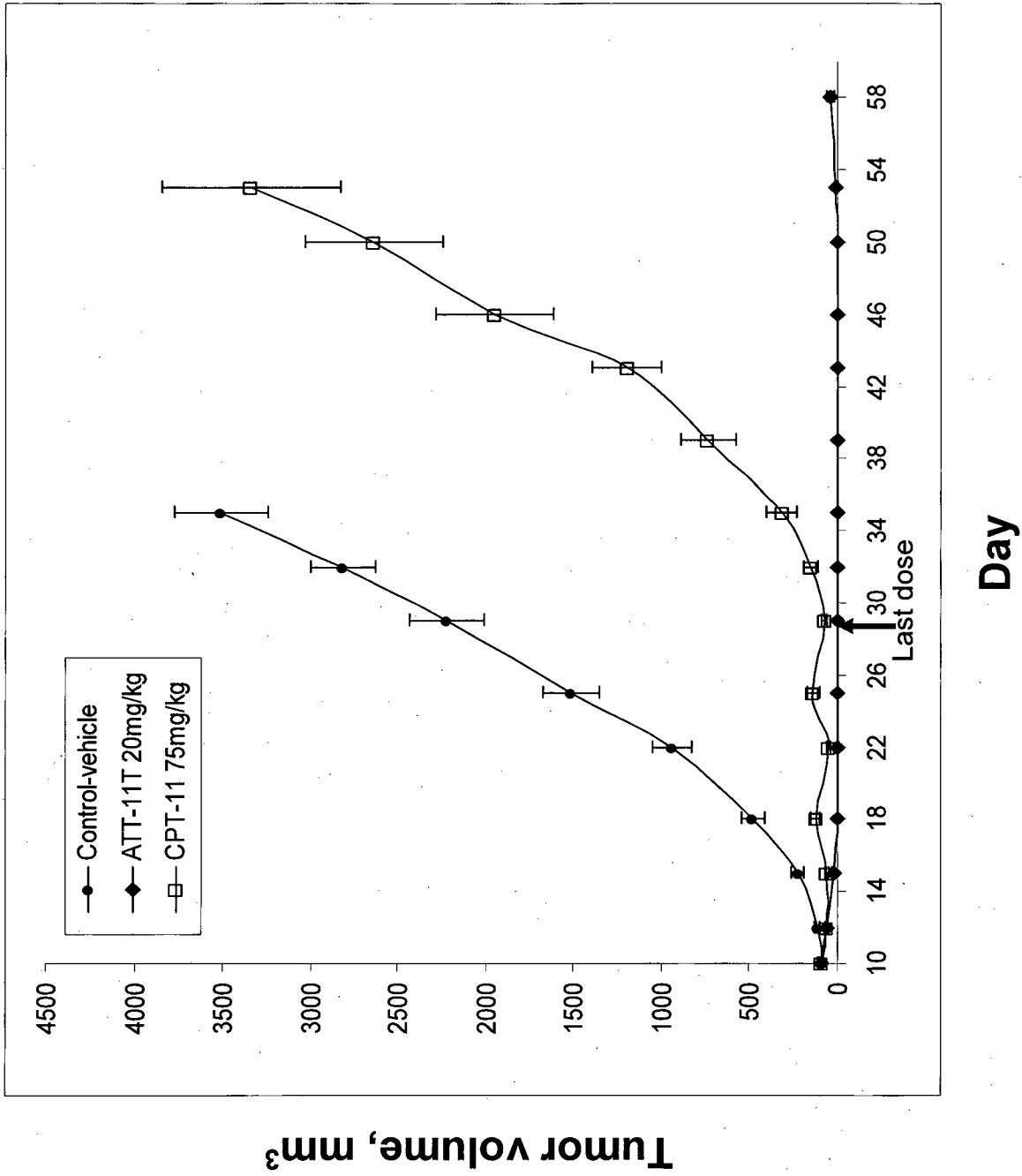
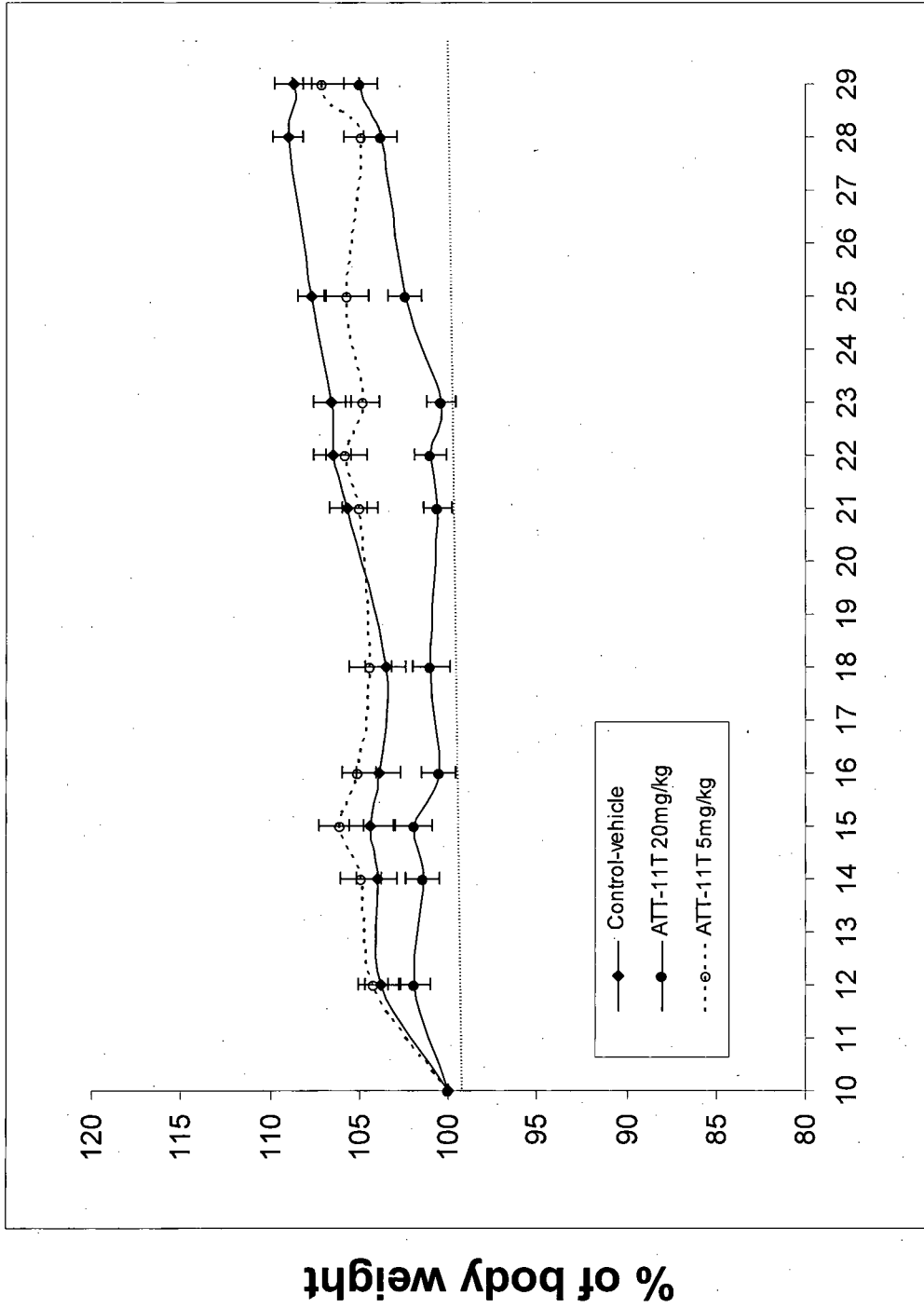


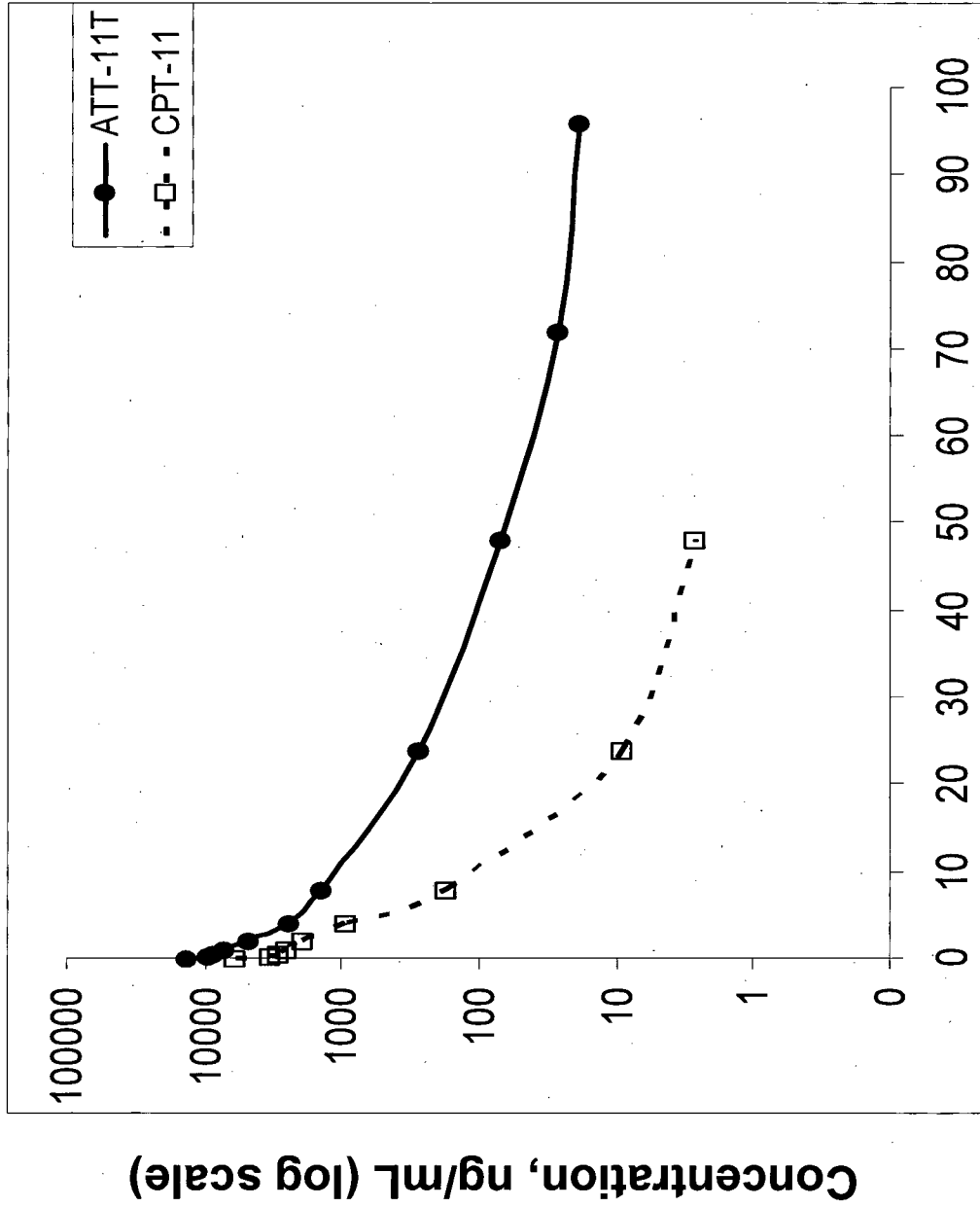
Figure 4B



Day

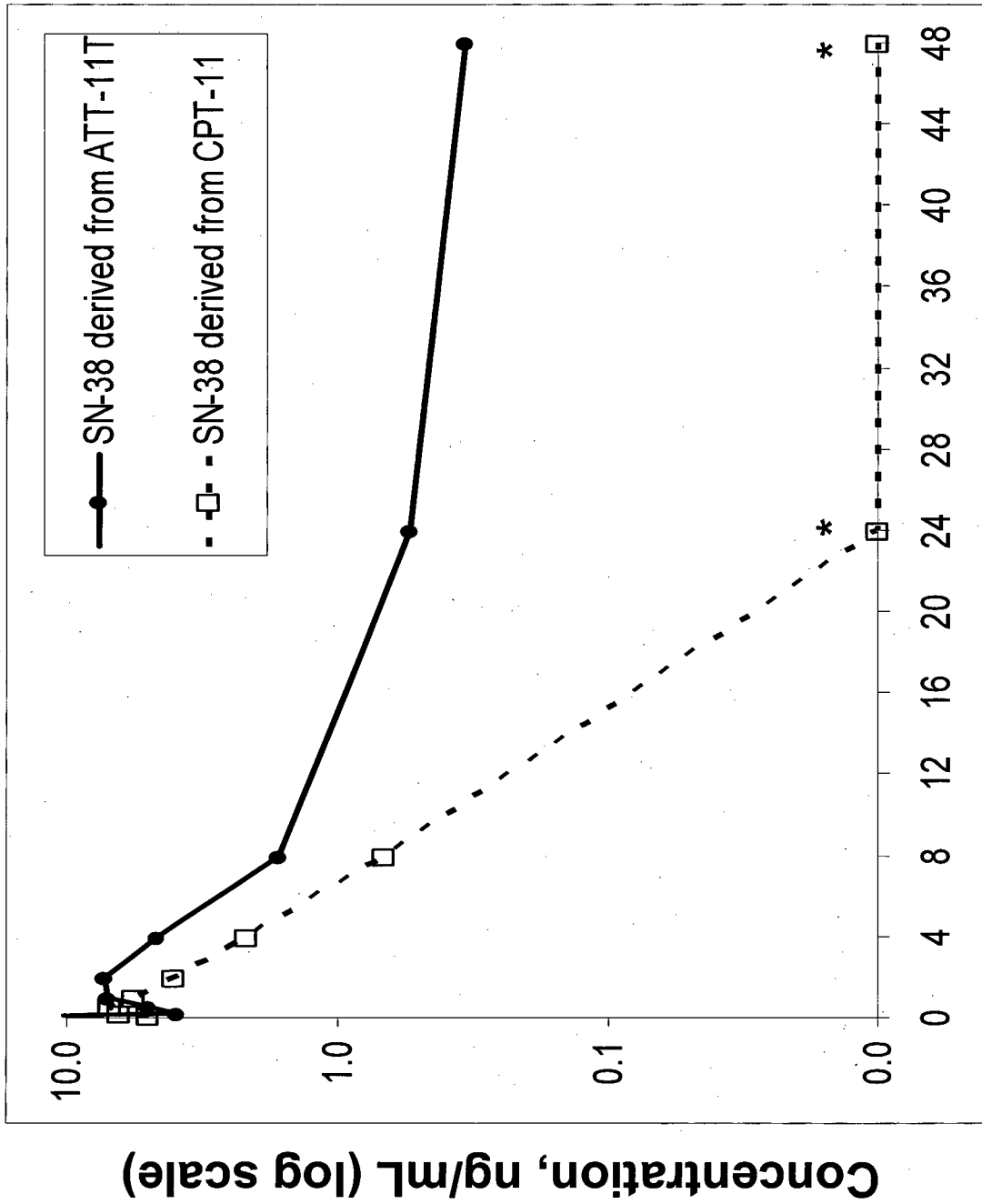
Figure 5

7/12



Time, hr

Figure 6A



* Not detected

Time, hr

Figure 6B

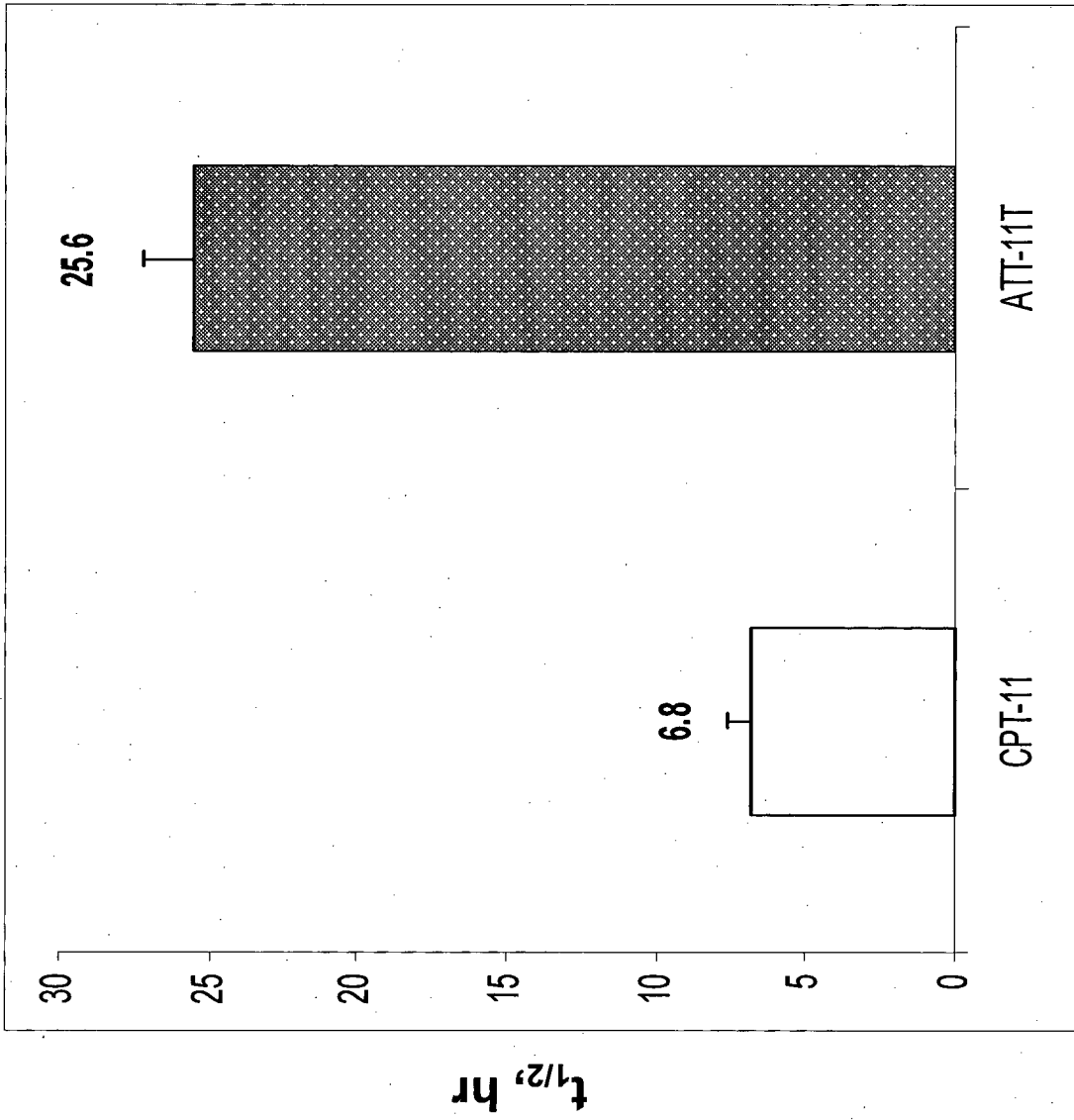


Figure 7A

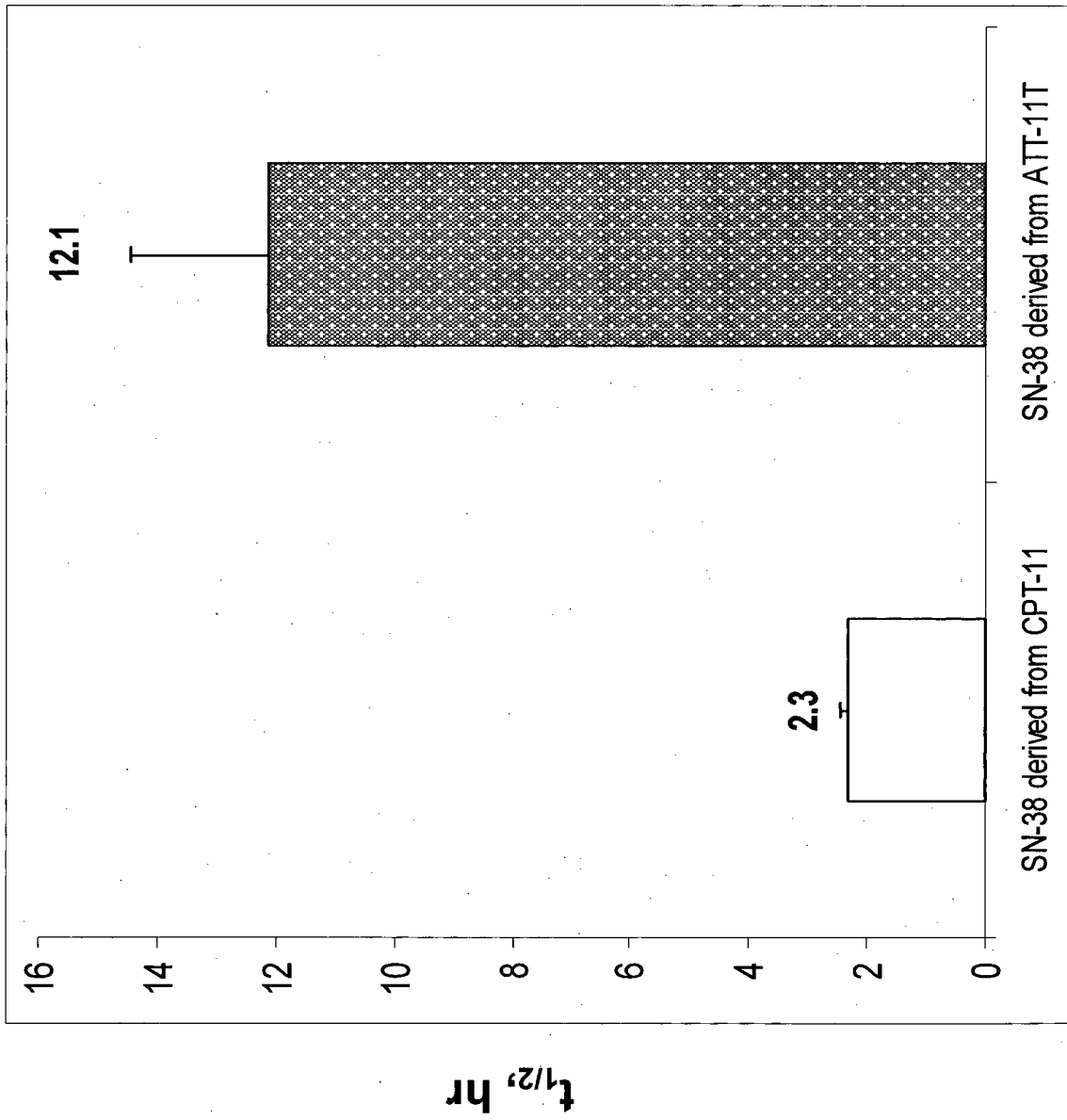


Figure 7B

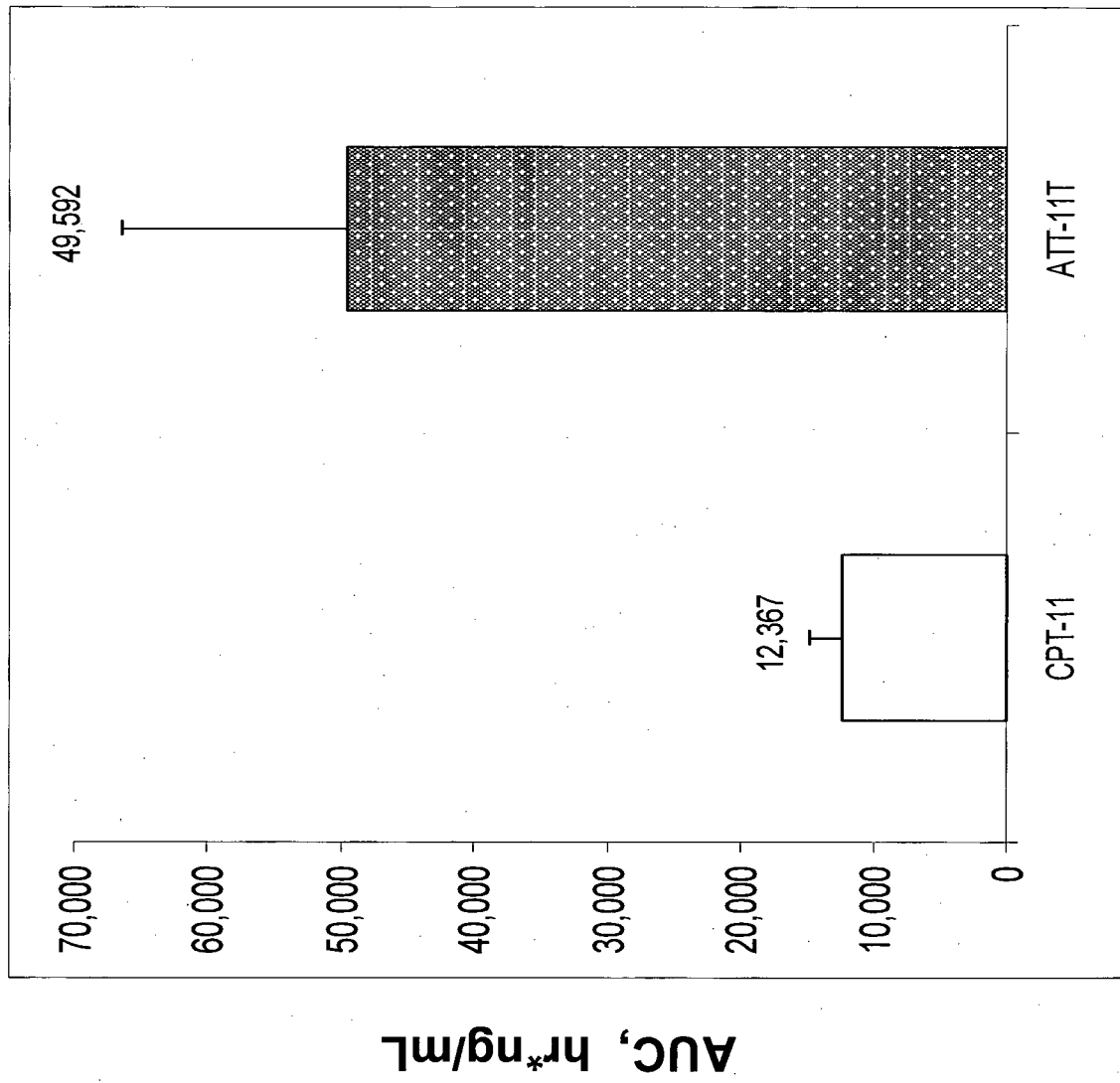


Figure 8A

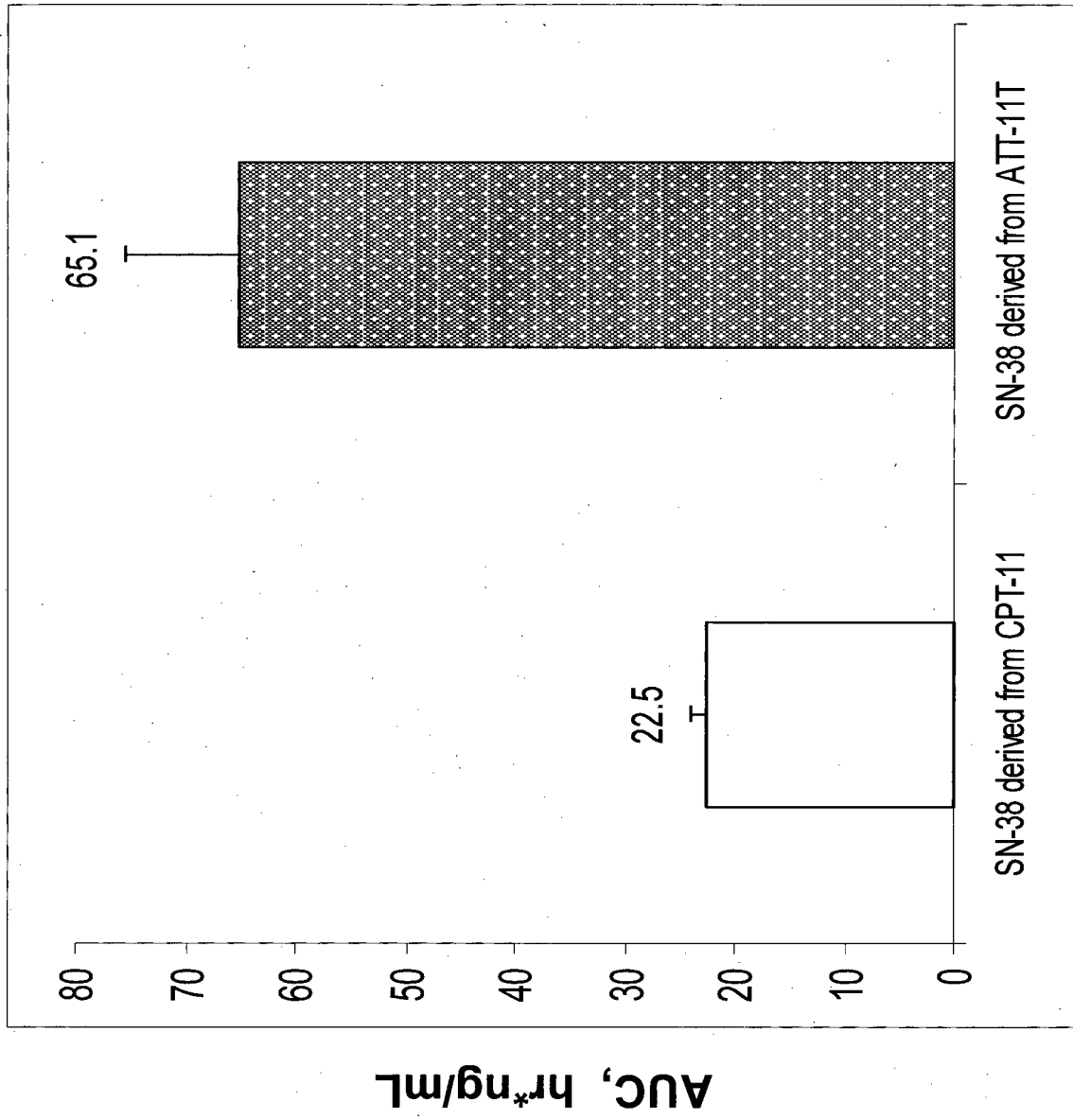


Figure 8B

INTERNATIONAL SEARCH REPORT

International application No.

PCT/IL 11/00425

A. CLASSIFICATION OF SUBJECT MATTER IPC(8) - A61K 9/127; A61K 31/33; A61K 31/21 (2011.01) USPC - 424/450; 514/183; 514/ 506 According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) USPC: 424/450; 514/183; 514/ 506 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) PubWEST (USPT, PGPB, EPAB, JPAB), Google Patents/Scholar: Prodrug, drug lipophilic conjugate, glycerol structure, alkoxy, trifunctional linker		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 6,090,800 A (Unger et al.) 18 July 2000 (18.07.2000) col 1, ln 35-48; col 2, ln 22-67; col 3, ln 1-13; col 7, ln 33-37; col 10, ln 65 to col 11, ln 15	1-21
Y	US 2003/0186924 A1 (Zhou et al.) 02 October 2003 (02.10.2003) para [0001]-[0002], [0005]-[0011], [0016]-[0025], [0027]-[0029], [0032], [0035], [0550]	1-21
Y	US 7,638,528 B2 (Kucera et al.) 29 December 2009 (29.12.2009) col 4, ln 39-62, col 9, ln 10 to col 10, ln 20	6-8, 10-14, 20-21
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/>		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
Date of the actual completion of the international search 18 October 2011 (18.10.2011)		Date of mailing of the international search report 02 NOV 2011
Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US, Commissioner for Patents P.O. Box 1450, Alexandria, Virginia 22313-1450 Facsimile No. 571-273-3201		Authorized officer: Lee W. Young PCT Helpdesk: 571-272-4300 PCT OSP: 571-272-7774