A METHOD FOR BINDING A BOOK

According to some embodiments of the invention, a method for bookbinding is provided. The method comprises placing a first hot-melt adhesive substance (10) having a first viscosity between a central area of a spine of a book block and a corresponding area of an inner surface of a central portion of a cover for the book block. The method also comprises placing a second hot-melt adhesive substance (11) having a second viscosity higher than the first viscosity between peripheral areas of the spine and corresponding areas of the inner surface of the central portion of the cover.
INTERNATIONAL SEARCH REPORT

A. CLASSIFICATION OF SUBJECT MATTER
IPC(7) : B05C 11/00; B42C 7/00, 9/00, 11/00; B65D 85/66
US CL : 412/1, 3, 4, 6, 8; 206/389, 411; 118/679
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED
Minimum documentation searched (classification system followed by classification symbols)
U.S. : 412/1, 3, 4, 6, 8; 206/389, 411; 118/679

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
Please See Continuation Sheet

C. DOCUMENTS CONSIDERED TO BE RELEVANT

<table>
<thead>
<tr>
<th>Category</th>
<th>Citation of document, with indication, where appropriate, of the relevant passages</th>
<th>Relevant to claim No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Y</td>
<td>US 4,536,012 A (HUME, III) 20 August 1985, see the entire document.</td>
<td>1-9</td>
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<td>Y</td>
<td>US 4,960,295 A (BODOUROGLIO) 02 October 1990, see the entire document.</td>
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<td>Y</td>
<td>US 5,120,176 A (BHATIA ET AL.) 09 June 19922, see the entire document.</td>
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<td>US 5,459,194 A (BUNNELLE ET AL.) 17 October 1995, see the entire document.</td>
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<td>Y</td>
<td>US 6,093,279 A (DETTERTON ET AL.) 25 July 2000, see the entire document.</td>
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Further documents are listed in the continuation of Box C. See patent family annex.

Date of the actual completion of the international search 16 October 2002 (16.10.2002)
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Form PCT/ISA/210 (second sheet) (July 1998)
Continuation of B. FIELDS SEARCHED Item 3:
EAST
hot-melt, viscosity, spine, book, block