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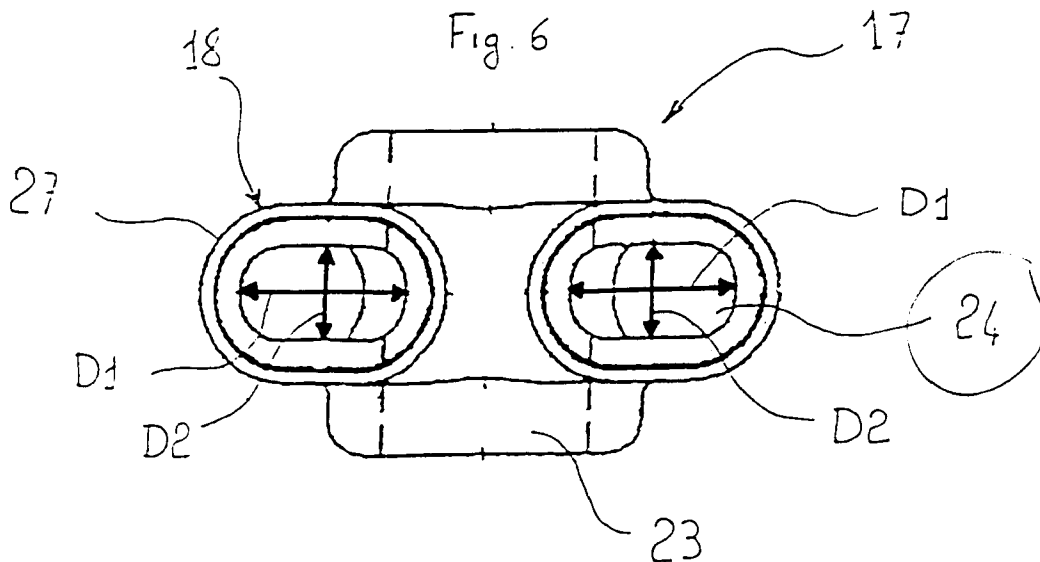
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(54) **Radiator obtained at least partly by die-casting**

(57) A radiator, in particular for household use, of the kind comprising a plurality of heating elements, each one comprising a manifold element and at least a radiant element, which can be connected together, the manifold being obtained by a pressure die-casting proc-

ess. According to the invention, protrusions (18) of the manifold element (17) have a duct (24) inside, whose internal section has a longer dimension (D1) and a shorter dimension (D2).





European Patent  
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EUROPEAN SEARCH REPORT

Application Number  
EP 97 12 2610

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The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			F28D F28F B22C B22D
Place of search	Date of completion of the search	Examiner	
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CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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