



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification <sup>6</sup> : <b>C09J 7/04, B32B 7/10</b></p>	<p><b>A3</b></p>	<p>(11) International Publication Number: <b>WO 96/08540</b> (43) International Publication Date: 21 March 1996 (21.03.96)</p>
<p>(21) International Application Number: PCT/US95/12434 (22) International Filing Date: 6 September 1995 (06.09.95) (30) Priority Data: 08/304,239 12 September 1994 (12.09.94) US (71) Applicant: MOORE BUSINESS FORMS, INC. [US/US]; 300 Lang Boulevard, Grand Island, NY 14072-1697 (US). (72) Inventors: RICE, David, K., II; 4860 Baer Road, Sanborn, NY 14132 (US). LANGAN, Joseph, W.; 246 Seton Road, Cheektowaga, NY 14225 (US). (74) Agents: GARRETT, Arthur, S. et al.; Finnegan, Henderson, Farabow, Garrett &amp; Dunner, 1300 I Street, N.W., Washington, DC 20005-3315 (US).</p>	<p>(81) Designated States: AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TT, UA, UG, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, MW, SD, SZ, UG).</p> <p><b>Published</b> <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p> <p>(88) Date of publication of the international search report: 18 April 1996 (18.04.96)</p>	
<p>(54) Title: LINERLESS LABEL AND METHOD FOR MAKING SAME</p>		
<p>(57) Abstract</p>		
<p>A linerless pressure sensitive adhesive label comprising a substrate, a pressure sensitive adhesive layer coated onto at least a portion of one side of the substrate, and a continuous protective layer of polyethylene or amide wax substantially overcoating the pressure sensitive adhesive, thereby masking the tackiness of the substrate. Also included is a method of making a linerless pressure sensitive adhesive label comprising the steps of applying a pressure sensitive adhesive to one side of a substrate, and applying a continuous polyethylene or amide wax protective layer substantially over the pressure sensitive adhesive, thereby masking the tackiness of the substrate. Also disclosed is a method of using the linerless pressure sensitive adhesive label comprising the steps of at least partially removing the protective layer to thereby expose the pressure sensitive adhesive and subsequent affixing the label to a surface.</p>		

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# INTERNATIONAL SEARCH REPORT

International Application No  
**PCT/US 95/12434**

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 6 C09J7/04 B32B7/10

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 6 C09J B32B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US,A,3 916 046 (YOUNGBERG LEO E) 28 October 1975 see claims 1-5; examples 10-23 ---	1,4,6,17
X	DE,A,32 25 023 (HANKE JUERGEN) 24 February 1983 see page 10, line 11 - line 23; claims 1-7 ---	1,4,6,8, 9,17
X	US,A,1 769 627 (FISCHER) 1 July 1930 see claims -----	1,4,5,17

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

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Date of the actual completion of the international search

21 February 1996

Date of mailing of the international search report

4. 03. 96

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl,  
Fax (+ 31-70) 340-3016

Authorized officer

Schueler, D

**INTERNATIONAL SEARCH REPORT**  
Information on patent family members

International Application No  
**PCT/US 95/12434**

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US-A-3916046	28-10-75	DE-A- 2421475 FR-A,B 2270095 GB-A- 1470231	02-01-75 05-12-75 14-04-77
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DE-A-3225023	24-02-83	NONE	
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US-A-1769627	01-07-30	NONE	
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