



(12) **DEMANDE DE BREVET CANADIEN**
CANADIAN PATENT APPLICATION

(13) **A1**

(86) Date de dépôt PCT/PCT Filing Date: 2020/06/11
(87) Date publication PCT/PCT Publication Date: 2020/12/17
(85) Entrée phase nationale/National Entry: 2021/12/10
(86) N° demande PCT/PCT Application No.: US 2020/037315
(87) N° publication PCT/PCT Publication No.: 2020/252211
(30) Priorités/Priorities: 2019/06/14 (US62/861,465);
2019/06/17 (US62/862,544)

(51) Cl.Int./Int.Cl. *A61M 25/00* (2006.01),
A61B 5/0215 (2006.01), *A61F 2/958* (2013.01),
A61F 2/962 (2013.01), *A61M 25/10* (2013.01)
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(54) Titre : CATHETER A POMPE A BALLONNET INTRA-AORTIQUE ET ENSEMBLE JOINT DE GAINE
(54) Title: INTRA-AORTIC BALLOON PUMP CATHETER AND SHEATH SEAL ASSEMBLY

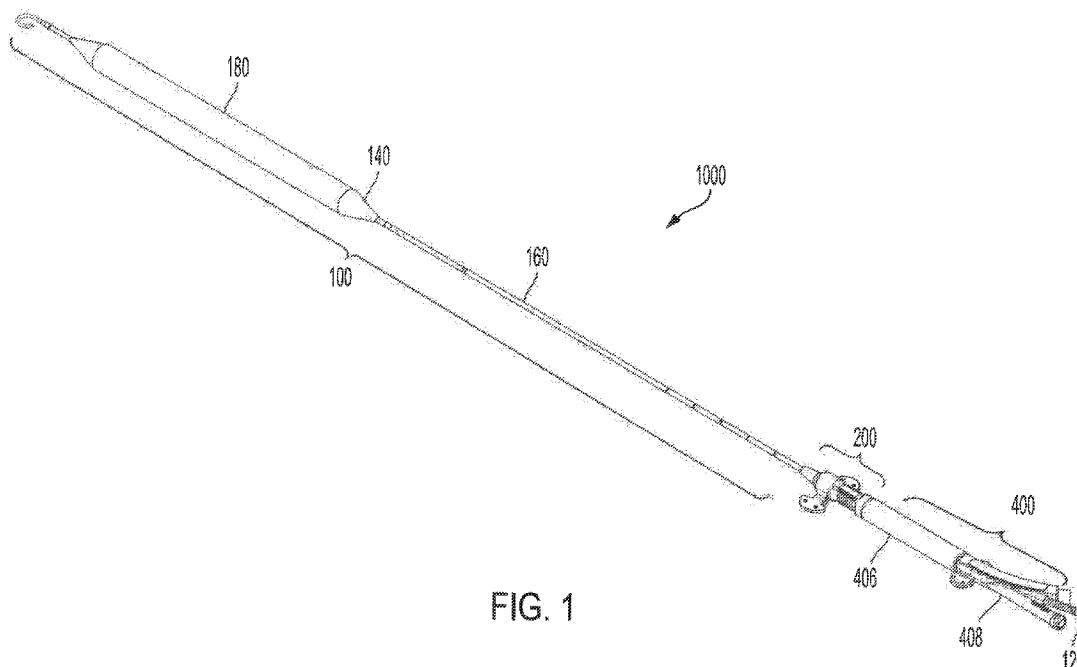


FIG. 1

(57) Abrégé/Abstract:

Provided herein is an intra-aortic balloon catheter including a tube; and a sheath seal including an elastomeric housing having a proximal end, a distal end, a lumen arranged between the proximal end of the housing and the distal end of the housing, wherein the housing includes an impingement device, wherein the lumen is configured to slidably receive the tube therein and the impingement device is configured to engage the outer surface of the tube and apply a force thereto in order to prevent the tube from sliding relative to the sheath seal when the impingement device is in a first state.

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property

Organization

International Bureau

(43) International Publication Date

17 December 2020 (17.12.2020)



(10) International Publication Number

WO 2020/252211 A1

(51) International Patent Classification:

A61F 2/958 (2013.01) *A61M 1/10* (2006.01)*A61F 2/962* (2013.01) *A61M 25/10* (2013.01)*A61F 2/966* (2013.01)

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(21) International Application Number:

PCT/US2020/037315

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(22) International Filing Date:

11 June 2020 (11.06.2020)

(81) **Designated States** (*unless otherwise indicated, for every kind of national protection available*): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, WS, ZA, ZM, ZW.

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

62/861,465 14 June 2019 (14.06.2019) US

62/862,544 17 June 2019 (17.06.2019) US

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(54) **Title:** INTRA-AORTIC BALLOON PUMP CATHETER AND SHEATH SEAL ASSEMBLY

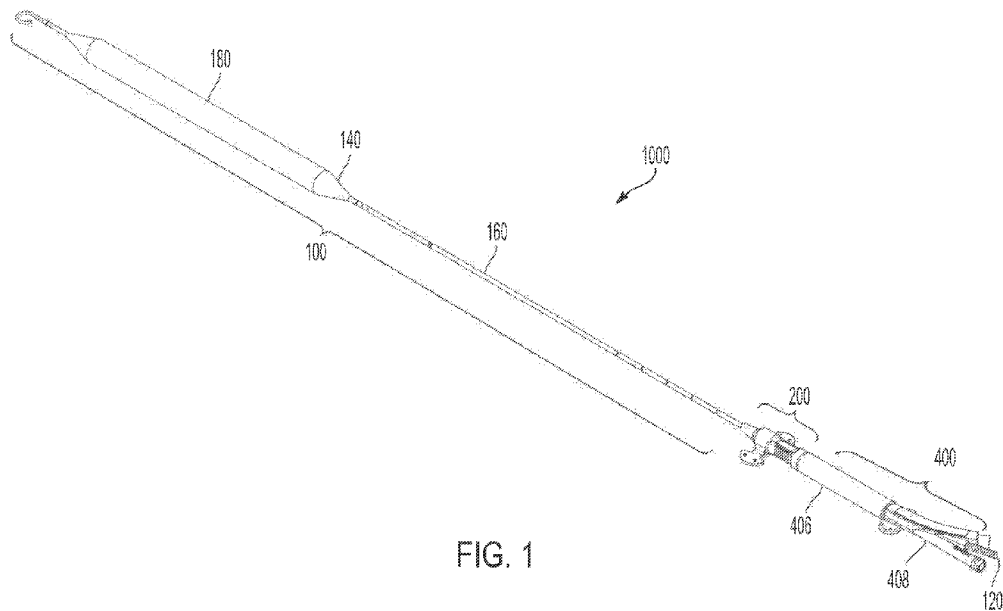


FIG. 1

(57) **Abstract:** Provided herein is an intra-aortic balloon catheter including a tube; and a sheath seal including an elastomeric housing having a proximal end, a distal end, a lumen arranged between the proximal end of the housing and the distal end of the housing, wherein the housing includes an impingement device, wherein the lumen is configured to slidably receive the tube therein and the impingement device is configured to engage the outer surface of the tube and apply a force thereto in order to prevent the tube from sliding relative to the sheath seal when the impingement device is in a first state.

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WO 2020/252211 A1

(84) Designated States (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

- *with international search report (Art. 21(3))*
- *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))*

INTRA-AORTIC BALLOON PUMP CATHETER AND SHEATH SEAL ASSEMBLY

[0000] This application claims priority to, and the benefit of, co-pending U.S. Provisional Patent Application No. 62/861,465, filed on June 14, 2019, and co-pending U.S. Provisional Patent Application No. 62/862,544, filed on June 17, 2019, and the disclosures of these provisional patent applications are hereby incorporated by reference in their entirety for all they disclose.

BACKGROUND OF THE DISCLOSURE

Field of the Disclosure

[0001] Provided herein are cardiovascular assist devices and methods of using the same, and, in one particular non-limiting embodiment, an intra-aortic balloon pump (IABP) catheter, an assembly including an IABP and a sheath seal, and methods of using the same to provide cardiovascular assist by delivering the IABP through an axillary or subclavian artery.

Description of Related Art

[0002] Intra-aortic balloon pump (IABP) catheters are typically used in patients with left heart failure, for example left ventricular failure, to increase coronary artery perfusion and decrease the workload of the heart, again, for example, the left ventricle. The general arrangement and configuration of IABPs has not changed substantially for a few years, and this traditional configuration includes shortcomings.

[0003] IABPs are often introduced through an insertion sheath, into the femoral artery and through the descending thoracic aorta until the distal tip of the balloon is positioned just below (distal to) the left subclavian artery. The balloon is then cyclically inflated and deflated to provide assistance to the heart. Drawbacks to inserting IABPs via the femoral artery include that the patient must remain mostly supine while the IABP is in place, and the patient has limited mobility. There is a need to insert IABPs via other arteries, such as the axillary artery or the subclavian artery, so a patient is not confined to a mostly supine position with limited mobility while an IABP is in place. Thus, there is a need in the art for different configurations of IABPs, to allow for insertion through different vessels, and to maintain the location of IABPs within the patient's vasculature once delivered to a site of treatment.

[0004] IABP assemblies have in the past included a protective sleeve, optionally with an insertion sheath. Sheath seals have been used in such assemblies as well, for locking the protective

sleeve and/or the IABP in place during heart assist treatments. U.S. Patent No. 6,537,254 discloses such a sheath seal. However, there is a need in the art for sheath seals that exhibit improved resistance to movement of the IABP during heart assist treatment, for example, such as may be encountered in ambulatory heart assist therapies, while allowing movement or repositioning of the IABP when such movement or repositioning is desired by a physician or technician.

SUMMARY OF THE INVENTION

[0005] Accordingly, provided herein is a balloon catheter assembly including an intra-aortic balloon catheter comprising a proximal end, a distal end, and a tube arranged between the proximal end and the distal end, wherein the tube has an outer surface and an inner surface defining at least one lumen extending between the proximal end and the distal end, and a balloon membrane is disposed at the distal end, and a sheath seal comprising an elastomeric housing having a proximal end, a distal end, a lumen arranged between the proximal end of the housing and the distal end of the housing, wherein the housing comprises an impingement device, wherein the lumen is configured to slidably receive the tube therein and the impingement device is configured to engage the outer surface of the tube and apply a force thereto in order to prevent the tube from sliding relative to the sheath seal when the impingement device is in a first state.

[0006] Also provided herein is an intra-aortic balloon catheter having a proximal end, a distal end comprising a j-tip, a tube arranged between the proximal end and the distal end, the tube having an outer surface and an inner surface defining one or more lumens, and a balloon membrane disposed at the distal end.

[0007] Also provided herein is an intra-aortic balloon catheter having a proximal end, a distal end, a tube comprising a sidewall arranged between the proximal end and the distal end, wherein the sidewall has an outer surface and an inner surface defining a gas lumen, a sensor lumen in a co-lumen arrangement with the gas lumen, and a guidewire lumen in a co-lumen arrangement with the gas lumen and sharing a common wall with the sensor lumen, a balloon membrane disposed at the distal end and in fluid communication with the gas lumen.

[0008] Also provided herein is a method of intravascular balloon pumping of blood, including the steps of inserting, into a patient's axillary or subclavian artery, a balloon catheter assembly including an intra-aortic balloon catheter having a proximal end, a distal end, and a tube arranged between the proximal end and the distal end, wherein the tube has an outer surface and an inner surface defining at least one lumen extending between the proximal end and the distal end, and a

balloon membrane disposed at the distal end and in fluid communication with the at least one lumen, and a sheath seal comprising an elastomeric housing comprising a proximal end, a distal end, a lumen arranged between the proximal end of the housing and the distal end of the housing, wherein the housing comprises an impingement device, wherein the lumen is configured to slidably receive the tube therein and the impingement device is configured to engage the outer surface of the tube and apply a force thereto, advancing the distal end of the balloon catheter to the patient's aorta, inflating and deflating the balloon membrane by passing a fluid into and out of the balloon membrane through the at least one lumen, thereby providing intravascular balloon pumping of blood.

[0009] Further non-limiting embodiments or aspects are set forth in the following numbered clauses:

[0010] Clause 1. A balloon catheter assembly comprising: an intra-aortic balloon catheter comprising a proximal end, a distal end, and a tube arranged between the proximal end and the distal end, wherein the tube has an outer surface and an inner surface defining at least one lumen extending between the proximal end and the distal end, and a balloon membrane is disposed at the distal end; and a sheath seal comprising an elastomeric housing comprising a proximal end, a distal end, a lumen arranged between the proximal end of the housing and the distal end of the housing, wherein the housing comprises an impingement device, wherein the lumen is configured to slidably receive the tube therein and the impingement device is configured to engage the outer surface of the tube and apply a force thereto in order to prevent the tube from sliding relative to the sheath seal when the impingement device is in a first state.

[0011] Clause 2. The balloon catheter assembly of clause 1, wherein the impingement device comprises a moveable pressure element disposed to exert pressure on the outer surface of the tube when the impingement device is in the first state in order to prevent the tube from sliding relative to the sheath seal, and wherein the pressure element is moveable to exert less pressure on the outer surface of the tube when the impingement device is in a second state so as to permit sliding of the tube relative to the sheath seal.

[0012] Clause 3. The balloon catheter assembly of clause 1 or clause 2, wherein the housing of the sheath seal further comprises a collapsible section arranged between the proximal end of the housing and the distal end of the housing, wherein the collapsible section is configured so that

application of pressure to the collapsible section of the housing causes the impingement device to move from the first state to the second state.

[0013] Clause 4. The balloon catheter assembly of any of clauses 1-3, wherein the moveable pressure element is selected from the group consisting of a static interference pinch lock, a bend disposed in the housing, an off axis center section disposed to impinge the tube in the first state, and an offset pinch that opens the lumen of the housing when pinched.

[0014] Clause 5. The balloon catheter assembly of any of clauses 1-4, wherein the distal end of the housing of the sheath seal is tapered.

[0015] Clause 6. The balloon catheter assembly of any of clauses 1-5, wherein the housing of the sheath seal further comprises one or more suture pads configured to permit passage of a suture therethrough to allow the sheath seal to be secured to a patient.

[0016] Clause 7. The balloon catheter assembly of any of clauses 1-6, wherein the elastomeric housing comprises a thermoplastic elastomer.

[0017] Clause 8. The balloon catheter assembly of any of clauses 1-7, further comprising: a y-connection, comprising a hub having a proximal end, a distal end, and a lumen arranged between the proximal end and the distal end of the hub.

[0018] Clause 9. The balloon catheter assembly of any of clauses 1-8, wherein the y-connection hub is connected to the housing of the sheath seal.

[0019] Clause 10. The balloon catheter assembly of any of clauses 1-9, wherein between the proximal end of the y-connection hub and the distal end of the housing of the sheath seal there extends a lumen that is angled with respect to one or both of the lumen of the sheath seal and the lumen of the hub of the y-connection.

[0020] Clause 11. The balloon catheter assembly of any of clauses 1-10, wherein the impingement device comprises a channel defined by one or more sidewalls disposed in the lumen of the sheath seal.

[0021] Clause 12. The balloon catheter assembly of any of clauses 1-11, wherein a longitudinal axis defined by a center of the channel is offset from a longitudinal axis defined by a center of the lumen of the sheath seal.

[0022] Clause 13. The balloon catheter assembly of any of clauses 1-12, wherein the housing of the sheath seal comprises a plurality of tabs extending therefrom, and wherein application of

pressure to the plurality of tabs moves the pressure element so the impingement device transitions to the second state.

[0023] Clause 14. The balloon catheter assembly of any of clauses 1-13, wherein the distal end of the balloon catheter comprises a pre-formed curved portion.

[0024] Clause 15. The balloon catheter assembly of any of clauses 1-14, wherein the pre-formed curved portion comprises a j-tip or a pigtail.

[0025] Clause 16. The balloon catheter assembly of any of clauses 1-15, wherein the j-tip comprises a first substantially straight segment connected to the distal end of the balloon catheter, a curved segment connected at a first end thereof to a distal end of the first substantially straight segment, and a second substantially straight segment attached to a second end of the curved segment, the second substantially straight segment arranged substantially parallel to the first substantially straight segment.

[0026] Clause 17. The balloon catheter assembly of any of clauses 1-16, wherein the j-tip comprises a thermoplastic.

[0027] Clause 18. The balloon catheter assembly of any of clauses 1-17, wherein the thermoplastic comprises a thermoplastic polyurethane.

[0028] Clause 19. The balloon catheter assembly of any of clauses 1-18, wherein the thermoplastic comprises a polyether-based thermoplastic polyurethane.

[0029] Clause 20. The balloon catheter assembly of any of clauses 1-19, wherein the j-tip comprises a metal.

[0030] Clause 21. The balloon catheter assembly of any of clauses 1-20, wherein a diameter of a theoretical circle formed by the j-tip and the balloon catheter is greater than 8 mm.

[0031] Clause 22. The balloon catheter assembly of any of clauses 1-21, wherein the distal end of the balloon catheter comprises an elongated extension.

[0032] Clause 23. The balloon catheter assembly of any of clauses 1-22, wherein the at least one lumen of the tube comprises a sensor lumen, a gas lumen, and a guidewire lumen.

[0033] Clause 24. The balloon catheter assembly of any of clauses 1-23, wherein the guidewire lumen is defined by a guidewire lumen sidewall comprising a polyimide tube.

[0034] Clause 25. The balloon catheter assembly of any of clauses 1-24, wherein the polyimide tube is embedded in a sidewall of the balloon catheter, and the polyimide tube and the gas lumen are arranged in a co-lumen arrangement.

[0035] Clause 26. The balloon catheter assembly of any of clauses 1-25, wherein the sensor lumen is defined by a sensor lumen sidewall and is arranged in a co-lumen arrangement with the gas lumen, and wherein the sensor lumen sidewall comprises one or more apertures in communication with an exterior of the balloon catheter.

[0036] Clause 27. The balloon catheter assembly of any of clauses 1-26, wherein the guidewire lumen and the sensor lumen share a common sidewall.

[0037] Clause 28. The balloon catheter assembly of any of clauses 1-27, further comprising a sensor disposed in the sensor lumen, wherein the sensor is disposed in a gap in the sensor lumen between two segments of a cured adhesive.

[0038] Clause 29. The balloon catheter assembly of any of clauses 1-28, wherein the sensor comprises a sensing portion embedded in a silicone gel.

[0039] Clause 30. The balloon catheter assembly of any of clauses 1-29, wherein the sensor is disposed at the distal end of the balloon catheter, proximal of the balloon membrane.

[0040] Clause 31. The balloon catheter assembly of any of clauses 1-30, wherein the sensor lumen, the gas lumen, and the guidewire lumen each have a cross-sectional diameter, and wherein the cross-sectional diameter of at least one of the sensor lumen, the gas lumen, and the guidewire lumen varies along a length of the balloon catheter.

[0041] Clause 32. The balloon catheter assembly of any of clauses 1-31, wherein the balloon catheter has a length of approximately 18 inches or less.

[0042] Clause 33. An intra-aortic balloon catheter comprising: a proximal end; a distal end comprising a j-tip; a tube arranged between the proximal end and the distal end, the tube having an outer surface and an inner surface defining one or more lumens; and a balloon membrane disposed at the distal end.

[0043] Clause 34. The balloon catheter of clause 33, wherein the j-tip comprises a first substantially straight segment connected to the distal end of the balloon catheter, a curved segment connected at a first end thereof to a distal end of the first substantially straight segment, and a second substantially straight segment attached to a second end of the curved segment, wherein the second substantially straight segment is arranged substantially parallel to the first substantially straight segment.

[0044] Clause 35. The balloon catheter of clause 33 or clause 34, wherein the j-tip comprises a thermoplastic.

[0045] Clause 36. The balloon catheter of any of clauses 33-35, wherein the thermoplastic comprises a thermoplastic polyurethane.

[0046] Clause 37. The balloon catheter of any of clauses 33-36, wherein the thermoplastic comprises a polyether-based thermoplastic polyurethane.

[0047] Clause 38. The balloon catheter of any of clauses 33-37, wherein the j-tip comprises a metal.

[0048] Clause 39. The balloon catheter of any of clauses 33-38, wherein a diameter of a theoretical circle formed by the j-tip and the balloon catheter is greater than 8 mm.

[0049] Clause 40. The balloon catheter of any of clauses 33-39, further comprising a sheath seal comprising an elastomeric housing comprising a proximal end, a distal end, a lumen arranged between the proximal end of the housing and the distal end of the housing, wherein the housing comprises one or more impingement devices, wherein the lumen is configured to slidably receive the tube therein and the one or more impingement devices are configured to engage the outer surface of the tube and apply force thereto in order to prevent the tube from sliding with respect to the sheath seal when each impingement device is in a first state.

[0050] Clause 41. The balloon catheter of any of clauses 33-40, wherein the one or more lumens comprise a sensor lumen, a gas lumen, and a guidewire lumen.

[0051] Clause 42. The balloon catheter of any of clauses 33-41, wherein the guidewire lumen is defined by a guidewire lumen sidewall comprising a polyimide tube.

[0052] Clause 43. The balloon catheter of any of clauses 33-42, wherein the polyimide tube is embedded in a sidewall of the balloon catheter, and the polyimide tube and the gas lumen are arranged in a co-lumen configuration.

[0053] Clause 44. The balloon catheter of any of clauses 33-43, wherein the sensor lumen is defined by a sensor lumen sidewall and is arranged in a co-lumen arrangement with the gas lumen, and wherein the sensor lumen sidewall comprises one or more apertures in communication with an exterior of the balloon catheter.

[0054] Clause 45. The balloon catheter of any of clauses 33-44, wherein the guidewire lumen and the sensor lumen share a common sidewall.

[0055] Clause 46. The balloon catheter of any of clauses 33-45, further comprising a sensor disposed in the sensor lumen, wherein the sensor is disposed in a gap in the sensor lumen between two segments of a cured adhesive.

[0056] Clause 47. The balloon catheter of any of clauses 33-46, wherein the sensor comprises a sensing portion embedded in a silicone gel.

[0057] Clause 48. The balloon catheter of any of clauses 33-47, wherein the sensor is disposed at the distal end of the balloon catheter, proximal of the balloon membrane.

[0058] Clause 49. The balloon catheter of any of clauses 33-48, wherein the balloon catheter has a length of approximately 18 inches or less.

[0059] Clause 50. The balloon catheter of any of clauses 33-49, wherein the one or more impingement devices include a first impingement device and a second impingement device that is a substantially different impingement device than the first impingement device.

[0060] Clause 51. The balloon catheter of any of clauses 33-50, wherein the first impingement device is a variable impingement device and the second impingement device is a static impingement device.

[0061] Clause 52. The balloon catheter of any of clauses 33-51, wherein the first impingement device is a variable impingement device that is substantially different from the second impingement device, wherein the second impingement device is also a variable impingement device.

[0062] Clause 53. The balloon catheter of any of clauses 33-52, wherein the sensor lumen has a circular cross sectional area, the guidewire lumen has a circular cross sectional area that is larger than the circular cross sectional area of the sensor lumen, and the gas lumen has a non-circular cross section that is at least twice the area of the combined cross sectional areas of the sensor lumen and the guidewire lumen.

[0063] Clause 54. An intra-aortic balloon catheter comprising: a proximal end; a distal end; a tube comprising a sidewall arranged between the proximal end and the distal end, wherein the sidewall has an outer surface and an inner surface defining a gas lumen, a sensor lumen in a co-lumen arrangement with the gas lumen, and a guidewire lumen in a co-lumen arrangement with the gas lumen and sharing a common wall with the sensor lumen; and a balloon membrane disposed at the distal end and in fluid communication with the gas lumen.

[0064] Clause 55. The balloon catheter of clause 54, wherein the balloon catheter has a length of approximately 18 inches or less.

[0065] Clause 56. The balloon catheter of clause 54 or clause 55, wherein the balloon catheter has a length of between approximately 14 inches and 18 inches.

[0066] Clause 57. The balloon catheter of any of clauses 54-56, further comprising a J-tip attached at the distal end, wherein the J-tip comprises a lumen that is contiguous with the guidewire lumen so that a guidewire is insertable through both the lumen of the J-tip and the guidewire lumen at the same time.

[0067] Clause 58. A method of intravascular balloon pumping of blood, comprising the steps of: inserting, into a patient's axillary or subclavian artery, a balloon catheter assembly comprising an intra-aortic balloon catheter comprising a proximal end, a distal end, and a tube arranged between the proximal end and the distal end, wherein the tube has an outer surface and an inner surface defining at least one lumen extending between the proximal end and the distal end, and a balloon membrane disposed at the distal end and in fluid communication with the at least one lumen, and a sheath seal comprising an elastomeric housing comprising a proximal end, a distal end, a lumen arranged between the proximal end of the housing and the distal end of the housing, wherein the housing comprises an impingement device, wherein the lumen is configured to slidably receive the tube therein and the impingement device is configured to engage the outer surface of the tube and apply a force thereto; advancing the distal end of the balloon catheter to the patient's aorta; and inflating and deflating the balloon membrane by passing a fluid into and out of the balloon membrane through the at least one lumen, thereby providing intravascular balloon pumping of blood.

[0068] Clause 59. The method of clause 58, wherein the housing of the sheath seal further comprises one or more suture pads configured to permit passage of a suture therethrough to allow the sheath seal to be secured to a patient, and wherein the method further comprises the step of securing the sheath seal to the patient.

BRIEF DESCRIPTION OF THE DRAWINGS

[0069] **FIG. 1** is a perspective view of a balloon catheter assembly according to a non-limiting embodiment or aspect of the disclosure;

[0070] **FIG. 2** is a perspective view of a sheath seal according to a non-limiting embodiment or aspect of the disclosure;

[0071] **FIGS. 3A-3B** are cross-sectional views of the sheath seal of **FIG. 2** along lines 3A and 3B, respectively;

[0072] **FIG. 4A** is a top view of a y-connection according to a non-limiting embodiment or aspect of the disclosure;

- [0073] **FIG. 4B** is a cross-sectional view of the y-connection of **FIG. 4A** along line 4B;
- [0074] **FIGS. 5A-5B** are perspective views of a balloon catheter and j-tip of a balloon catheter according to non-limiting embodiments or aspects of the disclosure;
- [0075] **FIG. 6A** is a perspective view of a balloon catheter according to a non-limiting embodiment or aspect of the disclosure;
- [0076] **FIG. 6B** is a cross-sectional view of the balloon catheter of **FIG. 6A** along line 6B.
- [0077] **FIG. 7A** is a perspective, partial transparent view of a balloon catheter according to a non-limiting embodiment or aspect of the disclosure;
- [0078] **FIG. 7B** is a perspective view of the balloon catheter of **FIG. 7A** with a portion of the catheter sidewall hidden to allow for a clearer view of a sensor assembly according to a non-limiting embodiment or aspect of the disclosure;
- [0079] **FIGS. 8A-8B** are a top cross-sectional view (**8A**) and an enlarged view (**8B**) thereof of a non-limiting embodiment or aspect of an impingement device for use in a sheath seal of a balloon catheter assembly as described herein;
- [0080] **FIG. 9** shows a side cross-sectional view of a non-limiting embodiment or aspect of an impingement device for use in a sheath seal of a balloon catheter assembly as described herein;
- [0081] **FIG. 10** shows a top, partial cross-sectional view of a non-limiting embodiment or aspect of an impingement device for use in a sheath seal of a balloon catheter assembly as described herein; and
- [0082] **FIGS. 11A-11B** show perspective (**11A**) and rear cross-sectional (**11B**) views of a non-limiting embodiment or aspect of an impingement device for use in a sheath seal of a balloon catheter assembly as described herein.

DESCRIPTION OF THE DISCLOSURE

[0083] The following description is merely exemplary in nature and is in no way intended to limit or define an invention, its application, or uses. While the description is designed to permit one of ordinary skill in the art to make and use the subject matter disclosed, and specific examples are provided to that end, they should in no way be considered limiting. It will be apparent to one of ordinary skill in the art that various modifications to the following will fall within the scope of the appended claims. The present disclosure should not be considered limited to the presently disclosed aspects, whether provided in the examples or elsewhere herein.

[0084] For purposes of the description hereinafter, the terms “upper,” “lower,” “right,” “left,” “vertical,” “horizontal,” “top,” “bottom,” “lateral,” “longitudinal,” and derivatives thereof shall relate to the orientation shown in the drawing figures. However, it is to be understood that the systems and methods disclosed herein may assume various alternative variations and step sequences, except where expressly specified to the contrary. It is also to be understood that the specific devices and the method illustrated in the attached drawings, and described in the following specification, are simply exemplary embodiments. Hence, specific dimensions and other physical characteristics related to the embodiments disclosed herein are not to be considered as limiting.

[0085] The use of numerical values in the various ranges specified in this application, unless expressly indicated otherwise, are stated as approximations as though the minimum and maximum values within the stated ranges are both preceded by the word “about”. In this manner, slight variations above and below the stated ranges (e.g., $\pm 10\%$, 9%, 8%, 7%, 6%, 5%, 4%, 3%, 2%, 1%, or 0.5%) can be used to achieve substantially the same results as values within the ranges. Also, unless indicated otherwise, the disclosure of ranges is intended as a continuous range including every value between the minimum and maximum values. As used herein “a” and “an” refer to one or more.

[0086] As used herein, the term “patient” or “subject” refers to members of the animal kingdom including but not limited to, human beings and “mammal” refers to all mammals including, but not limited, to human beings.

[0087] As used herein, the terms “comprising,” “comprise” or “comprised,” and variations thereof, are open ended and do not exclude the presence of other elements not identified. In contrast, the term “consisting of” and variations thereof is intended to be closed and excludes additional elements in anything but trace amounts.

[0088] Provided herein is a balloon catheter assembly for use in, for example and without limitation, heart-assist treatment. The heart-assist treatment can be left heart-assist treatment. With reference to **FIG. 1**, in non-limiting embodiments or aspects the assembly **1000** includes an intra-aortic balloon catheter (referred herein interchangeably as intra-aortic balloon catheter and intra-aortic balloon pump (IABP)) **100**, the IABP **100** having a proximal end **120**, a distal end **140**, and a tube **160** arranged therebetween. The tube **160** has an outer surface and an inner surface defining at least one lumen therethrough. The IABP **100** further includes a balloon membrane **180** disposed at the distal end **140** thereof.

[0089] The IABP **100**, including tube **160** and/or the balloon membrane **180**, can be of any useful diameter and length for delivering heart-assist treatment. In non-limiting embodiments or aspects, the tube **160** has a diameter of 8 French, 7.5 French, or 7 French. In non-limiting embodiments or aspects, the IABP **100** is about 18 inches in length. In non-limiting embodiments or aspects, the IABP **100** is about 18 inches in length or less, such as, for example and without limitation, 17 inches, 16 inches, 15 inches, 14 inches, 13 inches, 12 inches, 11 inches, 10 inches, 9 inches, 8 inches, or 7 inches when measured from the distal end of suture pads **432** of y-connection **408** to the base (proximal-most end) of the balloon membrane **180**, all subranges therebetween inclusive. In non-limiting embodiments or aspects, the IABP **100** is between 14 inches and 18 inches in length, all subranges therebetween inclusive. Those of skill in the art will appreciate that patient size and insertion position (e.g., right or left-sided axillary artery insertion) will be at least partially determinative of the proper length of the IABP **100**, and that various lengths can be selected based at least in part thereon. As described below, in non-limiting embodiments or aspects, the catheter assembly is delivered to a site of treatment within a patient through routes other than the traditional femoral-aortic route, such as via the axillary artery or the subclavian artery. In non-limiting embodiments or aspects, the IABP **100** is configured for insertion via the axillary artery or the subclavian artery, but it is not suitable for insertion via the femoral artery. Accordingly, an advantage of IABPs as described herein is that the devices, e.g., the tube **160**, can be of a shorter length than that of a typical IABP.

[0090] The IABP **100**, including tube **160** and balloon membrane **180**, can be formed of any suitable material known to those of skill in the art. For example, and without limitation, the balloon membrane **180** can be formed of biocompatible metals and/or polymers. As used herein, the term “biocompatible” means that the material, and any degradation products thereof, are substantially non-toxic to cells or organisms. As used herein, “non-toxic” means that the material is at least non-carcinogenic, non-thrombogenic, and/or non-immunogenic when maintained in a patient’s body for the duration of treatment. In non-limiting embodiments or aspects, the materials (e.g., metals and/or polymers) are biostable. As used herein, “biostable” means that the material is substantially non-biodegradable when deployed in a patient for a typical duration of use of an IABP.

[0091] In some non-limiting embodiments or aspects, the IABP **100** includes a metal or other rigid frame and a balloon membrane **180** thereon, and the balloon membrane **180** is an elastomeric

material. In non-limiting embodiments or aspects, no frame is included, and the IABP **100** includes an elastomeric balloon membrane **180**. In non-limiting embodiments or aspects, the balloon membrane **180** is formed of a polyurethane (PU) polymer or a PU-based co-polymer. As is known in the art, PUs can be formed from isocyanates and polyols. In non-limiting embodiments or aspects, PUs are formed by forming a prepolymer, by reacting or capping a macrodiol (e.g., a polyether, polyester, polycarbonate, and/or polysiloxane) with a diisocyanate. Then the prepolymer can be reacted/coupled with a diol or diamine. Those of skill in the art will appreciate that the above are merely exemplary, and that various other PUs, and methods of making the same, are known. So long as the polymeric material, such as a PU, is elastomeric and biocompatible, those of skill in the art will appreciate that it can be used in the devices described herein.

[0092] In addition to the polymeric material, the balloon membrane **180** can include one or more optional coatings, for example one or more coatings to improve hydrophilicity of the membrane material, and/or reduce thrombogenicity and/or immunogenicity.

[0093] The tube **160** can also be formed of any suitable material. In non-limiting embodiments or aspects, the tube **160** is formed of a biocompatible, optionally in non-limiting embodiments or aspects biostable, polymer. In non-limiting embodiments or aspects, the tube **160** is formed of a polyimide or a polyimide-based material. As described in further detail below, the tube **160** can include a plurality of lumens. In non-limiting embodiments or aspects, one or more of the lumens is formed from a polyimide or a polyimide-based material, and the tube **160** can include, forming overlaying or otherwise covering at least a portion of the polyimide material (e.g., forming one or more additional lumens), a more flexible polymeric material. For example, and without limitation, tube **160** can include a guidewire lumen formed of a polyimide or a polyimide-based material, embedded or otherwise received within a more flexible polymer, such as a thermoplastic elastomer (as described herein or as known in the art), thermoplastic urethane, polyethylene terephthalate, silicone, and the like as known in the art for catheters, in particular cardiovascular catheters. Such materials can optionally include a radiopaque material, as is known in the art (and as also described herein).

[0094] With continuing reference to **FIG. 1**, the balloon catheter assembly **1000** includes a sheath seal **200**. With reference to **FIGS. 2, 3A, and 3B**, sheath seal **200** includes a housing **220** having a proximal end **240**, a distal end **260**, and a lumen **280** arranged between the proximal end **240** and the distal end **260**. In non-limiting embodiments or aspects, distal end **260** of sheath seal

housing **220** is tapered, its external surface narrowing in a distal direction. In non-limiting embodiments or aspects, the housing **220** is formed of an elastomeric material. In non-limiting embodiments or aspects, the housing **220** is formed of a thermoplastic elastomer. Those of skill in the art will appreciate that various elastomeric materials, including thermoplastic materials, will be suitable for the sheath seal **200**. In non-limiting embodiments or aspects, the sheath seal housing **220** is formed of one or more of copolymers formed of a plastic and a rubber, including, for example and without limitation, styrenic block copolymers, thermoplastic polyolefin elastomers, thermoplastic vulcanizates, thermoplastic polyurethanes, thermoplastic polyesters, thermoplastic polyamides. Suitable thermoplastic elastomers are available commercially, for example, from PolyOne Corporation (e.g., the Versaflex™ series of thermoplastic elastomers, including G2705 N).

[0095] In non-limiting embodiments or aspects, sheath seal housing **220** includes one or more elements to allow attachment of the sheath seal **200** to a patient. In the non-limiting embodiment or aspect illustrated in **FIGS. 2, 3A, and 3B**, sheath seal housing **220** includes suture pads **224**, to allow the sheath seal **200** to be attached to a patient's clothing or skin.

[0096] With continuing reference to **FIGS. 2, 3A, and 3B**, sheath seal **200** includes one or more impingement devices **300, 302**. In non-limiting embodiments or aspects, sheath seal **200** includes two impingement devices **300, 302**. Note that while **FIGS. 3A and 3B** show impingement devices **300, 302** in certain locations, devices as described herein may include one or both of impingement devices **300, 302**. Use of more than one impingement device **300, 302** allows for a greater amount of total force applied to the outer surface **162** of catheter tube **160**, while minimizing the total force at any one section of the tube **160**, reducing occlusion of the lumen **166** (including, as discussed below, a gas lumen). Impingement device(s) **300, 302** impinge on (e.g., contact and engage, for example via friction and/or pressure) catheter tube **160**, which is received within the lumen **280** of the housing **220**. Impingement device(s) **300, 302** engage with catheter tube **160** with sufficient force, when employed alone or in combination, to resist movement or sliding of the catheter tube **160** during, for example, ambulatory heart-assist treatment.

[0097] Impingement device **300** is a variable impingement device and can assume a plurality of states that exert varying degrees of impingement force. In non-limiting embodiments or aspects, in a first state, impingement device **300** is engaged with catheter tube **160** and exerts a certain impingement force. In non-limiting embodiments or aspects, in a second state impingement device

300 is disengaged from, or otherwise not in contact with catheter tube **160**, or at least not in substantial contact with catheter tube **160**, thereby allowing catheter tube **160** to freely or readily slide within sheath seal lumen **280**. In non-limiting embodiments or aspects, impingement device **300** may assume one or more additional states, for example, and without limitation, a third state where impingement device **300** remains engaged or in contact with catheter tube **160**, but to a lesser degree (e.g., with a smaller impingement force) than the first state, such that catheter tube **160** may slide within sheath seal lumen **280**, but such movement requires a greater pulling or pushing force to slide the catheter tube **160** than when the impingement device **300** is in the second state. In accordance with non-limiting embodiments or aspects of this disclosure, the first state, the third state, and the second state, may constitute a continuum characterized by how much force the impingement device(s) **300** exert upon the outer surface of the catheter tube **160**.

[0098] Impingement device **302**, on the other hand, is a static impingement device because the impingement force it exerts is essentially not variable. In other words, impingement device **302** has only one state so the impingement force it exerts is essentially static. In the non-limiting example of **FIG. 3A**, impingement device **302** constitutes a narrowing of lumen **280**.

[0099] With continuing reference to **FIGS. 2, 3A, and 3B**, in non-limiting embodiments or aspects, sheath seal **200** includes one or more features that allow a user to change the state of the one or more impingement device(s) **300**. In non-limiting embodiments or aspects, sheath seal housing **220** includes a collapsible section **222** arranged between the proximal **240** and distal **260** ends thereof, to which external pressure can be applied. In the illustrated embodiment of **FIGS. 2, 3A, and 3B**, pressure applied to collapsible portion **222** perpendicular to a longitudinal axis of the sheath seal housing **220** moves variable impingement device(s) **300** from a first state (as described above) to a second and/or third state (also as described above). In non-limiting embodiments or aspects, sheath seal housing **220** includes one or more tabs extending therefrom, such that application of pressure to the one or more tabs moves the impingement device to the second and/or third state from the first state.

[00100] In non-limiting embodiments or aspects, with reference to **FIGS. 8A, 8B, and 9-11**, variable impingement device(s) **300** may include one or more moveable pressure elements that are configured to exert pressure on the outer surface **162** of the catheter tube **160**. In non-limiting embodiments or aspects, the moveable pressure elements are one or more of an interference pinch lock **314** (**FIGS. 8A and 8B**), a bend **310** in the lumen **280** (**FIG. 9**), an off-axis center section and

a channel **320** (**FIG. 10**) and/or an offset pinch (via tabs **330**; **FIG. 11**). An interference pinch lock, for example as shown in **FIGS. 8A** and **8B**, combines an internal interference fit (e.g., a friction fit or interference fit) that provides varying resistance when pinched and unpinched. Use of various materials can allow for designs providing higher interference forces, or a bigger change in interference force when pinched.

[00101] A bend **310** in the lumen **280**, for example as shown in **FIG. 9**, utilizes sections of the sheath seal housing **220** with local thinness, ensuring that deflections in the lumen **280** occur in locations providing interference between the catheter tube **160** and the sheath seal **200**. By pinching tabs **312** to bring the tabs **312** closer together (e.g., pinching along the longitudinal axis of the housing **220** as evident from the arrows (F) in Figure 9), the lumen **280** is straightened, allowing the catheter tube **160** to move freely within the sheath seal lumen **280**. In this embodiment or aspect of the sheath seal **200**, it is the bend **310** that promotes increased friction between the housing **220** and the outer surface **162** of the catheter tube **160**, which serves to brake movement of the catheter tube **160** in the housing lumen **280** as a result of impingement.

[00102] With reference to **FIG. 10**, in non-limiting embodiments or aspects, variable impingement device(s) **300** include a channel **320** defined by one or more sidewalls **322** that are disposed in the lumen **280** of the sheath seal **200**. Note that **FIG. 10** illustrates the sheath seal **200** without the catheter tube **160** in place. However, those of skill in the art will appreciate that the catheter tube **160** may be inserted through channel **320**. In non-limiting embodiments or aspects, the channel **320** has a longitudinal axis **A** that is offset from a longitudinal axis **B** defined by the center of the sheath seal lumen **280**. By pinching the center section of the sheath seal housing **220**, longitudinal axes **A** and **B** become aligned thereby permitting insertion of the catheter tube **160** through channel **320**. When the pinching force is removed from the center section of the sheath seal housing **220**, then channel **320** moves towards its offset position so that longitudinal axes **A** and **B** are no longer aligned and, as a result, the impingement device(s) **300** exerts an impingement force against the outer surface of the catheter tube **160**. Subsequently re-pinching the center section of the sheath seal housing **220** causes longitudinal axes **A** and **B** to re-align thereby removing the impingement force from the outer surface of the catheter tube **160**, thereby freeing the catheter tube **160** and allowing movement thereof.

[00103] As evident from **FIG. 10**, when the center section of the sheath seal housing **220** is pinched so that longitudinal axes **A** and **B** are aligned, there is no impingement of the catheter tube

160 by the sidewalls **322** of the channel **320**; however, when no pinch is applied to the center section of the sheath seal housing **220**, then the longitudinal axis **B** of the channel **320** seeks to move out of alignment with longitudinal axis **A** of the lumen **280** and catheter tube **160** is impinged by the sidewalls **322** of the channel **320**.

[00104] With reference to **FIGS. 11A** and **11B**, a variable impingement device **300** employing an offset pinch (via tabs **330**) arrangement is shown. Sheath seal lumen **280** is configured to maintain impinging interference around at least 270° of the catheter tube **160** because the diameter of lumen **280**, or at least a portion of lumen **280**, is slightly smaller than the diameter of the catheter tube **160** so that the inner surface of the lumen **280** exerts an impingement force on the outer surface of the catheter tube **160**. By squeezing tabs **330** together (e.g., perpendicular to a longitudinal axis of the sheath seal **200** as evident by the arrows (F) pointing towards each other), impinging interference is relieved, at least in part, by virtue of notch **335** contiguous with lumen **280**, thus allowing for an increase in the diameter of the lumen **280** when tabs **330** are pinched towards each other, and catheter tube **160** is freed for movement.

[00105] With reference to **FIGS. 1** and **3A**, assembly **1000** includes, in non-limiting embodiments or aspects, one or more valves **302** within sheath seal **200**. Such valves, which may constitute fixed impingement devices, allow for multiple devices to be used and secured during treatment, such as heart-assist treatment.

[00106] With reference to **FIGS. 4A** and **4B**, y-connection assembly **400** includes a hub **406** and y-connection **408** having a proximal end **420**, a distal end **430**, and a lumen **440** arranged therebetween. Lumen **440** is configured to carry gas for operating balloon membrane **180**, and includes a narrowing or tapering disposed therein. In non-limiting embodiments or aspects, y-connection **408** includes one or more elements to allow attachment to a patient. In the non-limiting embodiment or aspect illustrated in **FIGS. 4A** and **4B**, y-connection **408** includes suture pads **432**, to allow the y-connection **408** to be attached to a patient's clothing or skin. In non-limiting embodiments or aspects, hub **406** is connected, removably or fixedly, to sheath seal housing **220**.

[00107] In non-limiting embodiments or aspects, y-connection **408** includes an angularly extending or curved main section **412** and an elongated section **414**. Proximal end(s) of the main section **412** and/or elongated section **414** can include connections as are known in the art, for example, and without limitation, luer connections (male or female). In non-limiting embodiments or aspects, between the proximal end **420** of the y-connection **408** and the distal end **260** of the

sheath seal **200** there extends a gas lumen **440** that is angled with respect to one or both of the sheath seal lumen **280** and the y-connection **408**, and which is formed by contiguous arrangement of the sheath seal lumen **280** so lumen **440** and sheath seal lumen **280** are contiguous with each other. In non-limiting embodiments or aspects, lumen **440** is arranged in main section **412**, and thus is angled with respect to the lumen **280** of the sheath seal **200**. A guidewire lumen **470** is disposed within the elongated section **414** and is configured to permit passage of a guidewire therethrough. Thus, the guidewire lumen **470** is configured to connect either directly or indirectly with the guidewire lumen **172** of the catheter tube **160** so that a guide wire may be passed through guidewire lumen **470** and into guidewire lumen **172** and then into lumen **143** of curved portion **142**.

[00108] In non-limiting embodiments or aspects, y-connection **408** includes sensor cable lumen **475** through which a sensor cable (not shown) extends and connects with sensor **190** via sensor lumen **168** of catheter tube **160**. **FIG. 4B** shows only portions of the sensor cable lumen **475** that winds its way through y-connection **408** to the sensor lumen **168** of catheter tube **160**.

[00109] With continuing reference to **FIG. 1**, as described above, assembly **1000** includes IABP **100**. With reference to **FIGS. 5A** and **5B**, in non-limiting embodiments or aspects, IABP **100** includes, at a distal end of membrane **180**, a curved portion **142** that may be configured as a J-tip or a pigtail.

[00110] When used in methods described herein (e.g., for introduction into a patient for heart-assist therapy), curved portion **142** of IABP **100** can prevent the distal end of the balloon membrane **180** from undesirably entering a blood vessel, such as the superior mesenteric artery (SMA), during ambulatory heart-assist treatment or other event(s) that may cause migration of the IABP **100**. In non-limiting embodiments or aspects, curved portion **142** is a pre-formed curve, such that the curved portion **142** substantially or completely exhibits its final shape prior to insertion of the IABP **100** into a patient. In non-limiting embodiments or aspects, the curved portion is a pre-formed j-tip. A j-tip is so named due to its appearance.

[00111] In non-limiting embodiments or aspects, and with reference to **FIG. 5B**, the curved portion **142**, or j-tip, includes a first substantially straight section **144**, a curved section **146** connected at a first end thereof to a distal end of the first straight section **144**, and a second substantially straight section **148** connected at a proximal end thereof to a distal end of the curved section **146**. In non-limiting embodiments or aspects, second substantially straight section **148** is

substantially or completely parallel to first substantially straight section **144**. In non-limiting embodiments or aspects, one or more additional curved and/or straight sections may extend from a distal end of the second substantially straight section **148**. In non-limiting embodiments or aspects, curved portion **142** forms a theoretical circle, completed with hatched lines shown in **FIG. 5B**, which may be characterized as a pigtail. In non-limiting embodiments or aspects, a diameter of such a theoretical circle is greater than 8 mm, for example, 9 mm, 10 mm, or 11 mm. A typical branch off of an aorta has a diameter of 5-7 mm (renal arteries) or 6-8 mm (SMA and celiac trunk), thus, a diameter of greater than such a radius aids in preventing the balloon membrane **180** and IABP **100** from undesirably entering a branch of the aorta during placement and/or treatment.

[00112] In non-limiting embodiments or aspects, curved portion **142** is formed of a thermoplastic, such as a thermoplastic elastomer as described above. In non-limiting embodiments or aspects, curved portion **142** is formed of or at least partially includes a thermoplastic polyurethane. In non-limiting embodiments or aspects, curved portion **142** is formed of a polyether-based thermoplastic polyurethane. Such materials are commercially available from, for example, Lubrizol Corporation (e.g., the Estane® series of thermoplastic polyurethanes, including Estane® 58887). In non-limiting embodiments or aspects, the curved portion **142** is formed of or at least partially includes a metal, such as a shape-memory alloy. In non-limiting embodiments or aspects, the curved portion **142** comprises one or more radiopaque materials, such as, for example and without limitation, barium, e.g., barium sulfate. Other suitable radiopaque materials are known to those of skill in the art.

[00113] In non-limiting embodiments or aspects, the j-tip is configured so as to include a portion that is not curved and that is radiopaque because it is made of a blend of Pelethane® 5855 (an aromatic polyester-based thermoplastic polyurethane) and tungsten particles. In non-limiting embodiments or aspects, the j-tip configuration may include a flexible “white” portion that is curved and made of Estane® 58887 blended with BaSO₄ and a “black” straight portion (to which a membrane is bonded via plastic welding) made from Pelethane® 5855 blended with tungsten particles, both of which are molded onto the end of the polyimide inner lumen of the j-tip.

[00114] In non-limiting embodiments or aspects (not shown), rather than curved portion **142**, a distal end of IABP **100** can include an elongated section. The elongated section may have a length of 120 mm to 210 mm, optionally 130 mm to 200 mm, and all subranges therebetween inclusive. Without wishing to be bound by one particular theory, it is believed that such an elongated

extension would reside in a common iliac artery, thus preventing the IABP **100** from entering a side branch of the aorta during placement and/or treatment.

[00115] With further reference to **FIG. 5B**, curved portion **142** can include a lumen **143** therein, to allow a guidewire, for example a guidewire used during placement of IABP **100**, to enter therein because lumen **143** of the curved portion **142** is contiguous with lumen **166** of catheter tube **160**, or in particular guidewire lumen **172** of lumen **166**, which is contiguous with sheath seal lumen **280** and lumen **470** of the y-connection **408**. Entry of a guidewire into lumen **143** can temporarily straighten curved portion **142**, which can return to its pre-formed curve once the guidewire is withdrawn from lumen **143**.

[00116] As described briefly above, catheter tube **160** can include a plurality of lumens therethrough. With reference to **FIGS. 6A** and **6B**, shown is IABP **100** (**FIG. 6A**) and a cross-section therethrough (**FIG. 6B**). In the non-limiting embodiment or aspect shown in **FIG. 6B**, catheter tube **160** includes a lumen **166** that is partitioned into a sensor lumen **168**, a gas lumen **170**, and a guidewire lumen **172**. In non-limiting embodiments or aspects, for example in aspects where the IABP **100** is not delivered over a guidewire, lumen **172** can be employed as a second sensor lumen. In non-limiting embodiments or aspects, one or more of the sensor lumen **168**, gas lumen **170**, and guidewire lumen **172** have a cross-sectional diameter that varies along the length of IABP **100**.

[00117] In non-limiting embodiments or aspects, guidewire lumen **172** is in communication with lumen **143** of curved portion **142**, such that a guidewire passing through guidewire lumen **172** can enter lumen **143** of curved portion **142**. As also discussed above, guidewire lumen **172** can be formed of a different material than catheter tube **160**, for example, and without limitation, a polyimide, so as to form its own distinct tube. Thus, guidewire lumen **172** can include a sidewall **173** formed of a polyimide and embedded in another material making up the circular wall of catheter tube **160**, in which is formed sensor lumen **168** and/or gas lumen **170**. In non-limiting embodiments or aspects, the guidewire lumen **172** and gas lumen **170** are arranged in a co-lumen (e.g., one lumen arranged within another lumen) arrangement because they are formed within the outer wall **161** of catheter tube **160** as internal partitions of lumen **166**. In non-limiting embodiments or aspects, guidewire lumen **172** and sensor lumen **168** share a common sidewall **176**. In non-limiting embodiments or aspects, sensor lumen **168** includes sensor lumen sidewall **169**. In non-limiting embodiments or aspects, sensor lumen **168** and gas lumen **170** are arranged

in a co-lumen (e.g., one lumen arranged within another lumen) arrangement because they are formed within the outer wall **161** of catheter tube **160** as internal partitions of lumen **166**. In non-limiting embodiments or aspects, sensor lumen **168** includes one or more apertures **174** in a sidewall **161** thereof. In non-limiting embodiments or aspects, sensor lumen **168** includes four apertures **174a**, **174b**, **174c**, **174d** in its sidewall **161** so that a sensor **190** in sensor lumen **168** is able to measure pressure in vasculature in which catheter tube **160** has been placed in view of one or more of the apertures **174** that open to space external to the catheter tube **160**.

[00118] With continuing reference to **FIGS. 6A** and **6B**, gas lumen **170** is in fluid communication with the interior of balloon membrane **180**, allowing for the passage of an inflating gas thereto and therefrom, thus allowing for cyclical inflation and deflation of the balloon membrane **180** of the IABP **100** to deliver heart-assist treatment. By arranging and configuring the gas lumen **170** as described herein, increased speed and efficiency in filling and emptying the balloon membrane **180** can be achieved, increasing therapeutic efficiency of the IABP **100**. In non-limiting embodiments or aspects, a maximum diameter of the gas lumen **170** is greater than the maximum diameter of the guidewire lumen **172**, which is greater than the maximum diameter of the sensor lumen **168**. In non-limiting embodiments or aspects, a cross-sectional surface area of the gas lumen **170** is greater than a cross-sectional surface area of the guidewire lumen **172**, which is greater than a cross-sectional surface area of the sensor lumen **168**. In non-limiting embodiments or aspects, the sensor lumen **168** has a circular cross sectional area, the guidewire lumen **172** has a circular cross sectional area that is larger than the circular cross sectional area of the sensor lumen **168**, and the gas lumen **170** has a non-circular cross section that is at least twice the area of the combined cross sectional areas of the sensor lumen **168** and the guidewire lumen **172**.

[00119] Turning to **FIGS. 7A** and **7B**, in non-limiting embodiments or aspects, assembly **1000**, including IABP **100**, includes a sensor **190**. Sensor **190** can be a pressure sensor, for example and without limitation, for sensing blood pressure in the vessel(s) in which the IABP **100** is disposed. In non-limiting embodiments or aspects, sensor **190** is a fiber-optic pressure sensor, such as that used with the CS300™ IABP from Maquet/Getinge. Sensor **190** can be disposed in sensor lumen **168** in embodiments or aspects including in those employing a catheter tube **160** having a plurality of lumens. In non-limiting embodiments or aspects, sensor **190** is disposed in catheter tube **160**, for example in sensor lumen **168**, at a distal end **140** of catheter tube **160**, proximal of the balloon

membrane **180**, in some non-limiting embodiments or aspects near the base (proximal-most end) of balloon membrane **180**. Without intending to be bound by a particular theory, it is believed that positioning the sensor **190** in this manner, when combined with the shorter length of an IABP **100** as described herein, allows for the sensor **190** to be positioned in a similar manner (relative to the patient's aortic valve) to current IABPs, which are of a significantly greater length.

[00120] In non-limiting embodiments or aspects, sensor **190** can sense blood pressure based at least in part on the presence of aperture(s) **174** located in the wall of catheter tube **160**, in particular in certain embodiments or aspects in the sidewall **161** of sensor lumen **168**. In non-limiting embodiments or aspects, sensor **190** is disposed in sensor lumen **168** and is located in a pocket between two segments of a cured adhesive **192**. Adhesive **192** can be any biocompatible adhesive, whether biostable or not, so long as it is capable of holding sensor **190** in a suitable location within sensor lumen **168**. In non-limiting embodiments or aspects, adhesive **192** is one or more of an acrylic adhesive, an epoxy adhesive, a silicone adhesive, and/or a styrene block co-polymer adhesive. As described above, sensor lumen **168** can include a plurality of apertures **174**, for example, and without limitation, four apertures **174**, as shown in **FIG. 7A**. Sensor **190** can be arranged in sensor lumen **168**, such that adhesive **192** can be introduced into the proximal-most aperture **174a** and distal-most aperture **174d**, to hold sensor **190** in place. Innermost apertures **174b** and **174c** can then be used by sensor **190** to detect pressure in a vessel in which IABP **100** is positioned because these apertures permit fluidic communication of pressure between the pocket in which the sensor **190** sits in sensor lumen **168** and blood flowing outside of the outer surface **162** of the catheter tube **160** when the catheter tube is disposed in vasculature of a patient. Pressure measured in the gas lumen **170** using other pressure sensors may be used to ascertain arterial pressure in the artery in which the balloon membrane **180** is positioned in order to calibrate the sensor **190** in accordance with a known technique described by U.S. Patent 7,771,362, which is incorporated herein by reference in its entirety. In accordance with an aspect of this disclosure, innermost apertures **174b** and **174c** may also be used to introduce a gel **194** into the sensor lumen **168**.

[00121] With continuing reference to **FIG. 7B**, in non-limiting embodiments or aspects, sensor **190** is surrounded by a gel **194**, for example, and without limitation, a viscous gel, for example and without limitation, a silicone gel. In non-limiting embodiments or aspects, gel **194** is introduced into the pocket between adhesives **192** in which sensor **190** is positioned. Gel **194** can

be introduced into the pocket, with reference to **FIG. 7A**, through innermost apertures **174b** and/or **174c**. The gel **194** is one suitable for transmitting pressure from space external to the catheter tube **160** to the sensor **190** in the pocket of sensor lumen **168**.

[00122] In view of the foregoing, also provided herein is an intra-aortic balloon catheter, for example a catheter **100** as shown in **FIGS. 1, 5A, 6A, and 6B**, including a proximal end **120**, a distal end having a curved portion **142**, or j-tip, a tube **160** arranged between the proximal end **120** and the distal end and having an outer surface **162** and an inner surface **164** defining one or more lumens **166**, and a balloon membrane **180** disposed at the distal end, proximal of the curved portion **142**, or j-tip. As described above, catheter **100** can have any suitable length, but is, in certain non-limiting embodiments or aspects, less than 18 inches in length, and, in certain non-limiting embodiments or aspects, 14-18 inches in length. As described above, and as shown in the non-limiting embodiment or aspect of **FIG. 6B**, catheter tube **160** can include a sensor lumen **168**, a gas lumen **170**, and a guidewire lumen **172**. In non-limiting embodiments or aspects, as described above, guidewire lumen can be formed of a more rigid polyimide material, embedded or otherwise received within a more flexible polymer that makes up the remainder of catheter tube **160**. The guidewire lumen **172** (e.g., a polyimide tube) can be in a co-lumen arrangement with gas lumen **170**. Sensor lumen **168** can include one or more apertures **174**, as described previously and as shown in **FIG. 7A**. Sensor lumen **168** may also be in a co-lumen arrangement with gas lumen **170**. Guidewire lumen **172** and sensor lumen **168** can share a common sidewall **176**. Thus, the gas lumen **170** may be defined by a portion of the inner surface **164** of the catheter tube **160** and by the sensor lumen sidewall **169** and the sidewall **179** enveloping guidewire tube **173**. The inner surface **164**, the sensor lumen sidewall **169** and the sidewall **179** are made of the same material. The guidewire lumen **172** is formed by the tube **173**, which is preferably made of a different material than that of the sidewall **161** forming the inner and outer surfaces **164, 162** of the catheter tube **160**. The sensor lumen **168** is defined by the sensor lumen sidewall **169**, the common sidewall **176**, and a portion of sidewall **161**, which are all made of the same material.

[00123] As described previously, and with regard to **FIG. 5B**, the curved portion **142**, or j-tip, includes a first substantially straight segment **144**, a curved segment **146** connected at a first end thereof to a distal end of the first straight segment **144**, and a second substantially straight segment **148** connected at a proximal end thereof to a distal end of the curved segment **146**. In non-limiting embodiments or aspects, second substantially straight segment **148** is substantially or completely

parallel to first substantially straight segment **144**. In non-limiting embodiments or aspects, one or more additional curved and/or straight segments may extend from a distal end of the second substantially straight segment **148**. In non-limiting embodiments or aspects, the j-tip forms a theoretical circle, completed with hatched lines shown in **FIG. 5B**. In non-limiting embodiments or aspects, a diameter of such a theoretical circle is greater than 8 mm, for example 9 mm, 10 mm, or 11 mm. As also described above, the curved portion **142**, or j-tip, can include one or more radiopaque materials therein. In non-limiting embodiments or aspects, the curved portion **142**, or j-tip, is formed of a thermoplastic, such as a thermoplastic elastomer as described above. In non-limiting embodiments or aspects, the curved portion **142**, or j-tip, is formed of or at least partially includes a metal, such as a shape-memory alloy.

[00124] The intra-aortic balloon catheter can further include a sheath seal **200**, as shown in **FIGS. 1, 2, 3A, and 3B**. With reference to **FIGS. 2, 3A, and 3B**, sheath seal **200** can include a housing **220** having a proximal end **240**, a distal end **260**, and a lumen **280** arranged between the proximal end **240** and the distal end **260**. In non-limiting embodiments or aspects, distal end **260** of sheath seal housing **220** is tapered, narrowing externally in a distal direction. In non-limiting embodiments or aspects, the housing **220** is formed of an elastomeric material. In non-limiting embodiments or aspects described above, the housing **220** is formed of a thermoplastic elastomer. Sheath seal **200** can also include one or more variable impingement devices **300** and/or one or more static impingement devices **302**. In non-limiting embodiments or aspects, sheath seal **200** includes two impingement devices **300, 302**. As described above, impingement device(s) **300, 302** impinge on (e.g., contact and engage, for example via friction and/or pressure) catheter tube **160**, which is received within the lumen **280**. Impingement device(s) **300, 302** engage with catheter tube **160** with sufficient force to resist movement or sliding of the catheter tube **160** during, for example, ambulatory heart assist treatment. In accordance with this disclosure, when multiple impingement devices are employed, more than one of the same impingement device may be employed and/or different impingement devices may be employed at the same time in order to achieve sufficient force to resist movement or sliding of the catheter tube **160**.

[00125] As described above, catheter **160** can include a sensor **190** disposed in sensor lumen **168**, arranged/positioned in a gap or pocket between two segments of a cured adhesive **192**. Sensor **190** can be surrounded by a gel **194**, for example a viscous silicone gel. Sensor **190** can be

positioned at a distal-most end of catheter tube **160**, proximal (and in some non-limiting embodiments or aspects, immediately adjacent to proximal end of) balloon membrane **180**.

[00126] Also provided herein, and referencing **FIGS. 1** and **6B**, is an intra-aortic balloon catheter **100** including a proximal end **120**, a distal end **140**, a tube **160** having a sidewall **161** having an outer surface **162** and an inner surface **164** defining a gas lumen **170**, a sensor lumen **168** in a co-lumen arrangement with the gas lumen **170**, and a guidewire lumen **172** in a co-lumen arrangement with the gas lumen **170** and sharing a common sidewall **176** with the sensor lumen **168**. In non-limiting embodiments or aspects, proximal end **120** is bifurcated (e.g., two proximal ends) or trifurcated (e.g., three proximal ends). In non-limiting embodiments or aspects, the number of proximal ends matches the number of lumens within the tube **160** of the intra-aortic balloon catheter **100**. For example, and without limitation, one proximal end that includes gas lumen **440** may be connected to a gas source so as to inflate and deflate the balloon membrane via gas lumen **170**, while one of the ends has an opening for guidewire lumen **470** that is contiguous with guidewire lumen **172** so a guidewire may be inserted therein. There may be a third end, or at least a channel **475**, that is associated with the sensor **190** and sensor lumen **168**. The intra-aortic balloon catheter **100** includes a balloon membrane **180** disposed at the distal end **140** of the tube **160** and in fluid communication with the gas lumen **170**. As described above, catheter **100** can have any suitable length, but is, in certain non-limiting embodiments or aspects, less than 18 inches in length, and in certain non-limiting embodiments or aspects 14-18 inches in length. As described above, distal end of catheter **100**, distal of balloon membrane **180**, can include a curved portion **142**, or j-tip. As also described above, the curved portion **142**, or j-tip, can include a lumen **143** to allow a guidewire, for example a guidewire that passes through guidewire lumen **172**, to be received therein.

[00127] As noted previously, assemblies/devices/catheters described herein are useful for methods of providing heart-assist treatment, for example right-heart assist treatment and/or left-heart assist treatment. Catheters and assemblies as described herein may be used with known systems (e.g., computer-controlled heart-assist treatment systems), such as, for example and without limitation, CS300™ and CARDIOSAVE from Maquet/Getinge, to provide heart-assist treatment. In non-limiting embodiments or aspects, based on one or more of the curved portion/j-tip, cured adhesive in the sensor lumen, suture pads of the sheath seal and/or y-connection, and the shorter catheter length, which allows access to the vasculature that is closer in proximity to the

heart through the axillary or subclavian arteries, assemblies/devices/catheters provided herein are useful for ambulatory heart-assist treatment. By ambulatory it is meant that, unlike prior heart-assist treatment protocols, where a patient is limited to a supine position, a patient receiving heart-assist treatment can be seated in an upright position, standing, and/or moving (i.e., ambulating).

[00128] A method of providing heart assist by intravascular balloon pumping of blood includes the steps of inserting into a patient's vasculature, an intra-aortic balloon catheter or IABP as described above. In non-limiting embodiments or aspects the IABP is inserted into the patient's axillary artery or subclavian artery. The IABP includes a proximal end, a distal end, a tube arranged between the proximal end and the distal end and having an outer surface and an inner surface defining one or more lumens, and a balloon membrane disposed at the distal end and in fluid communication with at least one of the one or more lumens. The IABP may also include a sheath seal as described above, the sheath seal having an elastomeric housing having a proximal end, a distal end, and a lumen arranged between the proximal end and the distal end. The housing includes one or more impingement devices that engage the outer surface of the catheter tube that is received in the lumen of the sheath seal and the one or more impingement devices apply a force to the outer surface the catheter tube. The method further includes the step of advancing the distal end of the IABP to the patient's aorta (for left-heart assist), and cyclically inflating and deflating the balloon membrane by passing a fluid (such as helium gas) through at least one of the one or more lumens. In non-limiting embodiments or aspects, as described above, the sheath seal can include one or more suture pads to allow the sheath seal to be secured to the patient. In non-limiting embodiments or aspects of the method, a further step includes securing the sheath seal to the patient.

[00129] Although the devices, assemblies, and methods have been described in detail for the purpose of illustration based on what is currently considered to be the most practical and preferred embodiments, it is to be understood that such detail is solely for that purpose and should not be considered limiting, but on the contrary, is intended to cover modifications and equivalent arrangements that are within the spirit and scope of the appended claims. For example, it is to be understood that the present systems and methods contemplate that, to the extent possible, one or more features of any embodiment can be combined with one or more features of any other embodiment.

THE INVENTION CLAIMED IS

1. A balloon catheter assembly comprising:

an intra-aortic balloon catheter comprising a proximal end, a distal end, and a tube arranged between the proximal end and the distal end, wherein the tube has an outer surface and an inner surface defining at least one lumen extending between the proximal end and the distal end, and a balloon membrane is disposed at the distal end; and

a sheath seal comprising an elastomeric housing comprising a proximal end, a distal end, a lumen arranged between the proximal end of the housing and the distal end of the housing, wherein the housing comprises an impingement device, wherein the lumen is configured to slidably receive the tube therein and the impingement device is configured to engage the outer surface of the tube and apply a force thereto in order to prevent the tube from sliding relative to the sheath seal when the impingement device is in a first state.

2. The balloon catheter assembly of claim 1, wherein the impingement device comprises a moveable pressure element disposed to exert pressure on the outer surface of the tube when the impingement device is in the first state in order to prevent the tube from sliding relative to the sheath seal, and wherein the pressure element is moveable to exert less pressure on the outer surface of the tube when the impingement device is in a second state so as to permit sliding of the tube relative to the sheath seal.

3. The balloon catheter assembly of claim 2, wherein the housing of the sheath seal further comprises a collapsible section arranged between the proximal end of the housing and the distal end of the housing, wherein the collapsible section is configured so that application of pressure to the collapsible section of the housing causes the impingement device to move from the first state to the second state.

4. The balloon catheter assembly of claim 2, wherein the moveable pressure element is selected from the group consisting of a static interference pinch lock, a bend disposed in the housing, an off axis center section disposed to impinge the tube in the first state, and an offset pinch that opens the lumen of the housing when pinched.

5. The balloon catheter assembly of claim 1, wherein the distal end of the housing of the sheath seal is tapered.

6. The balloon catheter assembly of claim 1, wherein the housing of the sheath seal further comprises one or more suture pads configured to permit passage of a suture therethrough to allow the sheath seal to be secured to a patient.

7. The balloon catheter assembly of claim 1, wherein the elastomeric housing comprises a thermoplastic elastomer.

8. The balloon catheter assembly of claim 1, further comprising:
a y-connection, comprising a hub having a proximal end, a distal end, and a lumen arranged between the proximal end and the distal end of the hub.

9. The balloon catheter assembly of claim 8, wherein the y-connection hub is connected to the housing of the sheath seal.

10. The balloon catheter assembly of claim 9, wherein between the proximal end of the y-connection hub and the distal end of the housing of the sheath seal there extends a lumen that is angled with respect to one or both of the lumen of the sheath seal and the lumen of the hub of the y-connection.

11. The balloon catheter assembly of claim 1, wherein the impingement device comprises a channel defined by one or more sidewalls disposed in the lumen of the sheath seal.

12. The balloon catheter assembly of claim 11, wherein a longitudinal axis defined by a center of the channel is offset from a longitudinal axis defined by a center of the lumen of the sheath seal.

13. The balloon catheter assembly of claim 1, wherein the housing of the sheath seal comprises a plurality of tabs extending therefrom, and wherein application of pressure to the plurality of tabs moves the pressure element so the impingement device transitions to the second state.

14. The balloon catheter assembly of claim 1, wherein the distal end of the balloon catheter comprises a pre-formed curved portion.

15. The balloon catheter assembly of claim 14, wherein the pre-formed curved portion comprises a j-tip or a pigtail.

16. The balloon catheter assembly of claim 15, wherein the j-tip comprises a first substantially straight segment connected to the distal end of the balloon catheter, a curved segment connected at a first end thereof to a distal end of the first substantially straight segment, and a second substantially straight segment attached to a second end of the curved segment, the second substantially straight segment arranged substantially parallel to the first substantially straight segment.

17. The balloon catheter assembly of claim 15, wherein the j-tip comprises a thermoplastic.

18. The balloon catheter assembly of claim 17, wherein the thermoplastic comprises a thermoplastic polyurethane.

19. The balloon catheter assembly of claim 17, wherein the thermoplastic comprises a polyether-based thermoplastic polyurethane.

20. The balloon catheter assembly of claim 15, wherein the j-tip comprises a metal.

21. The balloon catheter assembly of claim 15, wherein a diameter of a theoretical circle formed by the j-tip and the balloon catheter is greater than 8 mm.

22. The balloon catheter assembly of claim 1, wherein the distal end of the balloon catheter comprises an elongated extension.

23. The balloon catheter assembly of claim 1, wherein the at least one lumen of the tube comprises a sensor lumen, a gas lumen, and a guidewire lumen.

24. The balloon catheter assembly of claim 23, wherein the guidewire lumen is defined by a guidewire lumen sidewall comprising a polyimide tube.

25. The balloon catheter assembly of claim 24, wherein the polyimide tube is embedded in a sidewall of the balloon catheter, and the polyimide tube and the gas lumen are arranged in a co-lumen arrangement.

26. The balloon catheter assembly of claim 23, wherein the sensor lumen is defined by a sensor lumen sidewall and is arranged in a co-lumen arrangement with the gas lumen, and wherein the sensor lumen sidewall comprises one or more apertures in communication with an exterior of the balloon catheter.

27. The balloon catheter assembly of claim 26, wherein the guidewire lumen and the sensor lumen share a common sidewall.

28. The balloon catheter assembly of claim 23, further comprising a sensor disposed in the sensor lumen, wherein the sensor is disposed in a gap in the sensor lumen between two segments of a cured adhesive.

29. The balloon catheter assembly of claim 28, wherein the sensor comprises a sensing portion embedded in a silicone gel.

30. The balloon catheter assembly of claim 28, wherein the sensor is disposed at the distal end of the balloon catheter, proximal of the balloon membrane.

31. The balloon catheter assembly of claim 23, wherein the sensor lumen, the gas lumen, and the guidewire lumen each have a cross-sectional diameter, and wherein the cross-sectional diameter of at least one of the sensor lumen, the gas lumen, and the guidewire lumen varies along a length of the balloon catheter.

32. The balloon catheter assembly of claim 1, wherein the balloon catheter has a length of approximately 18 inches or less.

33. An intra-aortic balloon catheter comprising:
a proximal end;
a distal end comprising a j-tip;
a tube arranged between the proximal end and the distal end, the tube having an outer surface and an inner surface defining one or more lumens; and
a balloon membrane disposed at the distal end.

34. The balloon catheter of claim 33, wherein the j-tip comprises a first substantially straight segment connected to the distal end of the balloon catheter, a curved segment connected at a first end thereof to a distal end of the first substantially straight segment, and a second substantially straight segment attached to a second end of the curved segment, wherein the second substantially straight segment is arranged substantially parallel to the first substantially straight segment.

35. The balloon catheter of claim 33, wherein the j-tip comprises a thermoplastic.

36. The balloon catheter of claim 35, wherein the thermoplastic comprises a thermoplastic polyurethane.

37. The balloon catheter of claim 35, wherein the thermoplastic comprises a polyether-based thermoplastic polyurethane.

38. The balloon catheter of claim 33, wherein the j-tip comprises a metal.

39. The balloon catheter of claim 33, wherein a diameter of a theoretical circle formed by the j-tip and the balloon catheter is greater than 8 mm.

40. The balloon catheter of claim 33, further comprising a sheath seal comprising an elastomeric housing comprising a proximal end, a distal end, a lumen arranged between the proximal end of the housing and the distal end of the housing, wherein the housing comprises one or more impingement devices, wherein the lumen is configured to slidably receive the tube therein and the one or more impingement devices are configured to engage the outer surface of the tube and apply force thereto in order to prevent the tube from sliding with respect to the sheath seal when each impingement device is in a first state.

41. The balloon catheter of claim 33, wherein the one or more lumens comprise a sensor lumen, a gas lumen, and a guidewire lumen.

42. The balloon catheter of claim 41, wherein the guidewire lumen is defined by a guidewire lumen sidewall comprising a polyimide tube.

43. The balloon catheter of claim 42, wherein the polyimide tube is embedded in a sidewall of the balloon catheter, and the polyimide tube and the gas lumen are arranged in a co-lumen configuration.

44. The balloon catheter of claim 41, wherein the sensor lumen is defined by a sensor lumen sidewall and is arranged in a co-lumen arrangement with the gas lumen, and wherein the sensor lumen sidewall comprises one or more apertures in communication with an exterior of the balloon catheter.

45. The balloon catheter of claim 41, wherein the guidewire lumen and the sensor lumen share a common sidewall.

46. The balloon catheter of claim 41, further comprising a sensor disposed in the sensor lumen, wherein the sensor is disposed in a gap in the sensor lumen between two segments of a cured adhesive.

47. The balloon catheter of claim 46, wherein the sensor comprises a sensing portion embedded in a silicone gel.

48. The balloon catheter of claim 46, wherein the sensor is disposed at the distal end of the balloon catheter, proximal of the balloon membrane.

49. The balloon catheter of claim 33, wherein the balloon catheter has a length of approximately 18 inches or less.

50. The balloon catheter of claim 40, wherein the one or more impingement devices include a first impingement device and a second impingement device that is a substantially different impingement device than the first impingement device.

51. The balloon catheter of claim 50, wherein the first impingement device is a variable impingement device and the second impingement device is a static impingement device.

52. The balloon catheter of claim 50, wherein the first impingement device is a variable impingement device that is substantially different from the second impingement device, wherein the second impingement device is also a variable impingement device.

53. The balloon catheter of claim 41, wherein the sensor lumen has a circular cross sectional area, the guidewire lumen has a circular cross sectional area that is larger than the circular cross sectional area of the sensor lumen, and the gas lumen has a non-circular cross section

that is at least twice the area of the combined cross sectional areas of the sensor lumen and the guidewire lumen.

54. An intra-aortic balloon catheter comprising:

a proximal end;

a distal end;

a tube comprising a sidewall arranged between the proximal end and the distal end, wherein the sidewall has an outer surface and an inner surface defining a gas lumen, a sensor lumen in a co-lumen arrangement with the gas lumen, and a guidewire lumen in a co-lumen arrangement with the gas lumen and sharing a common wall with the sensor lumen; and

a balloon membrane disposed at the distal end and in fluid communication with the gas lumen.

55. The balloon catheter of claim 54, wherein the balloon catheter has a length of approximately 18 inches or less.

56. The balloon catheter of claim 54, wherein the balloon catheter has a length of between approximately 14 inches and 18 inches.

57. The balloon catheter of claim 56, further comprising a J-tip attached at the distal end, wherein the J-tip comprises a lumen that is contiguous with the guidewire lumen so that a guidewire is insertable through both the lumen of the J-tip and the guidewire lumen at the same time.

58. A method of intravascular balloon pumping of blood, comprising the steps of:

inserting, into a patient's axillary or subclavian artery, a balloon catheter assembly comprising

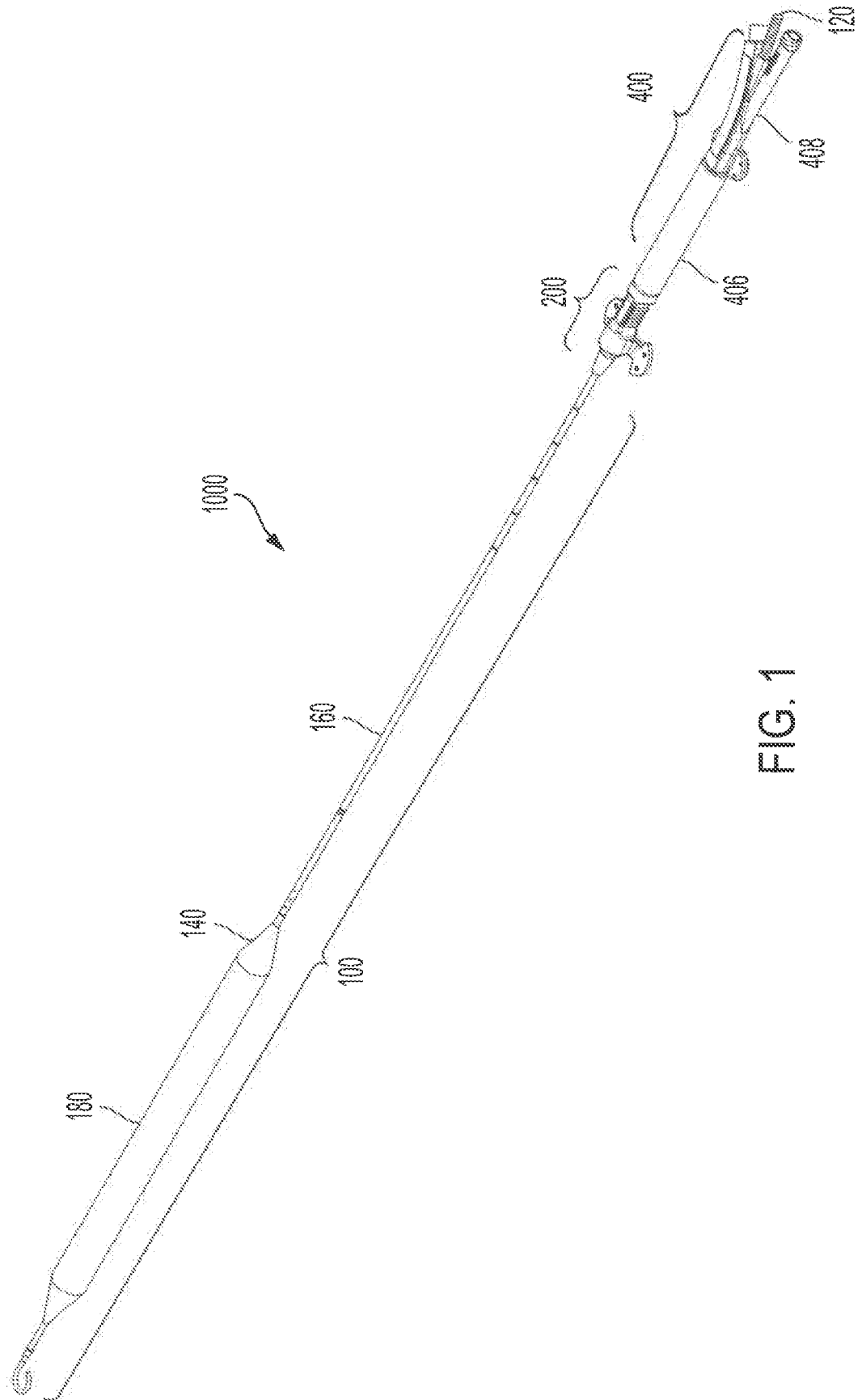
an intra-aortic balloon catheter comprising a proximal end, a distal end, and a tube arranged between the proximal end and the distal end, wherein the tube has an outer surface and an inner surface defining at least one lumen extending between the proximal end and the distal

end, and a balloon membrane disposed at the distal end and in fluid communication with the at least one lumen, and a sheath seal comprising an elastomeric housing comprising a proximal end, a distal end, a lumen arranged between the proximal end of the housing and the distal end of the housing, wherein the housing comprises an impingement device, wherein the lumen is configured to slidably receive the tube therein and the impingement device is configured to engage the outer surface of the tube and apply a force thereto;

advancing the distal end of the balloon catheter to the patient's aorta; and

inflating and deflating the balloon membrane by passing a fluid into and out of the balloon membrane through the at least one lumen, thereby providing intravascular balloon pumping of blood.

59. The method of claim 58, wherein the housing of the sheath seal further comprises one or more suture pads configured to permit passage of a suture therethrough to allow the sheath seal to be secured to a patient, and wherein the method further comprises the step of securing the sheath seal to the patient.



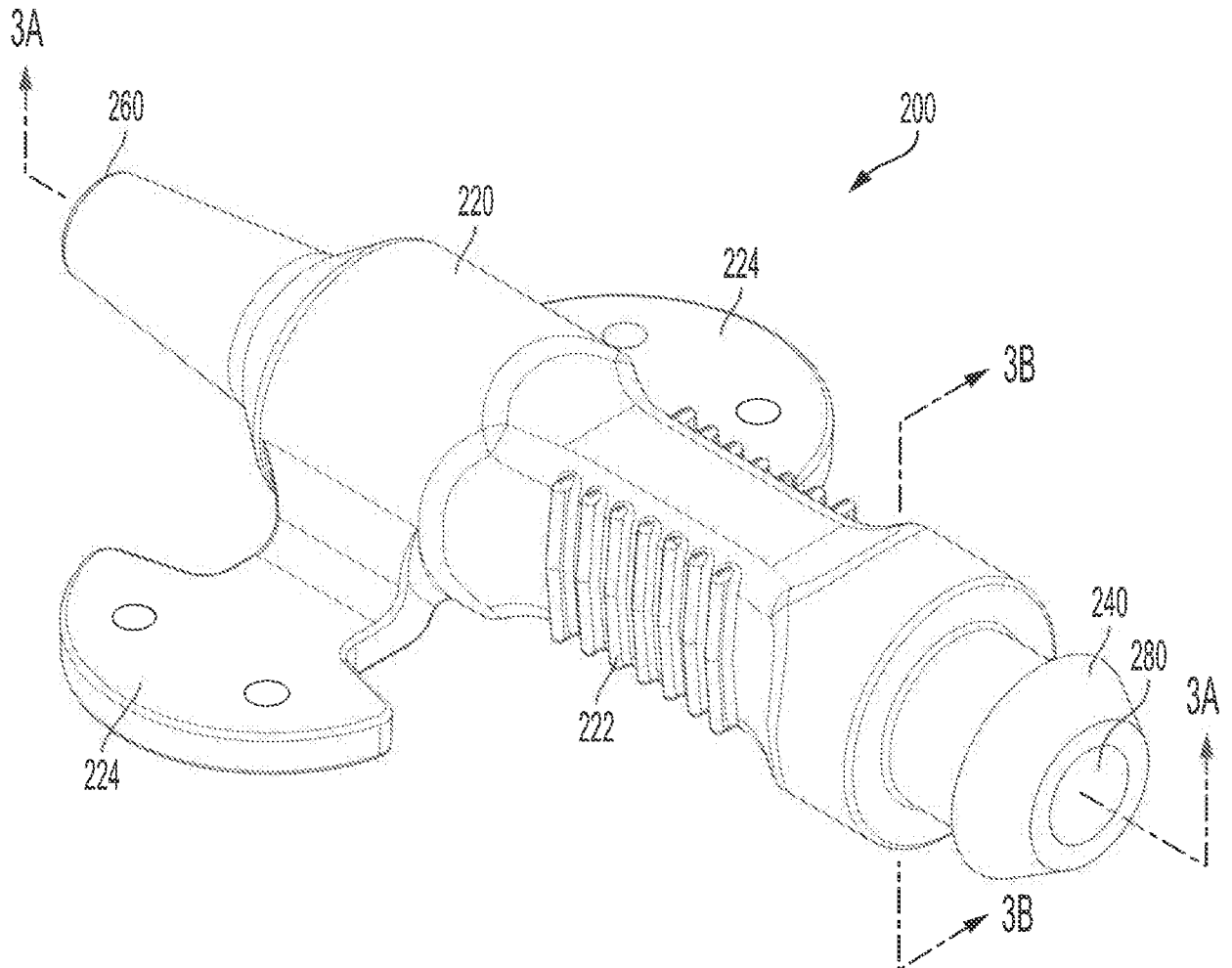


FIG. 2

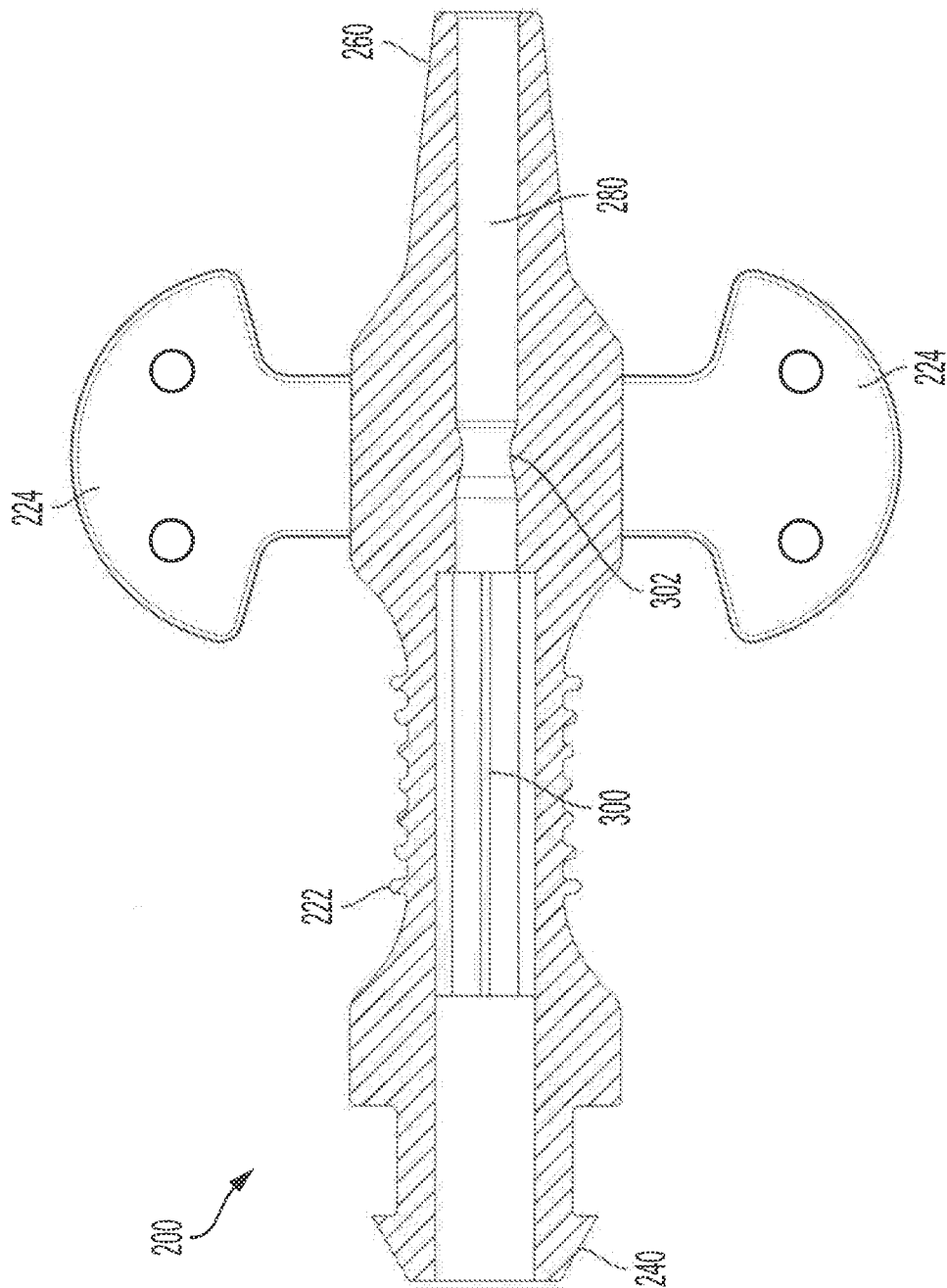


FIG. 3A

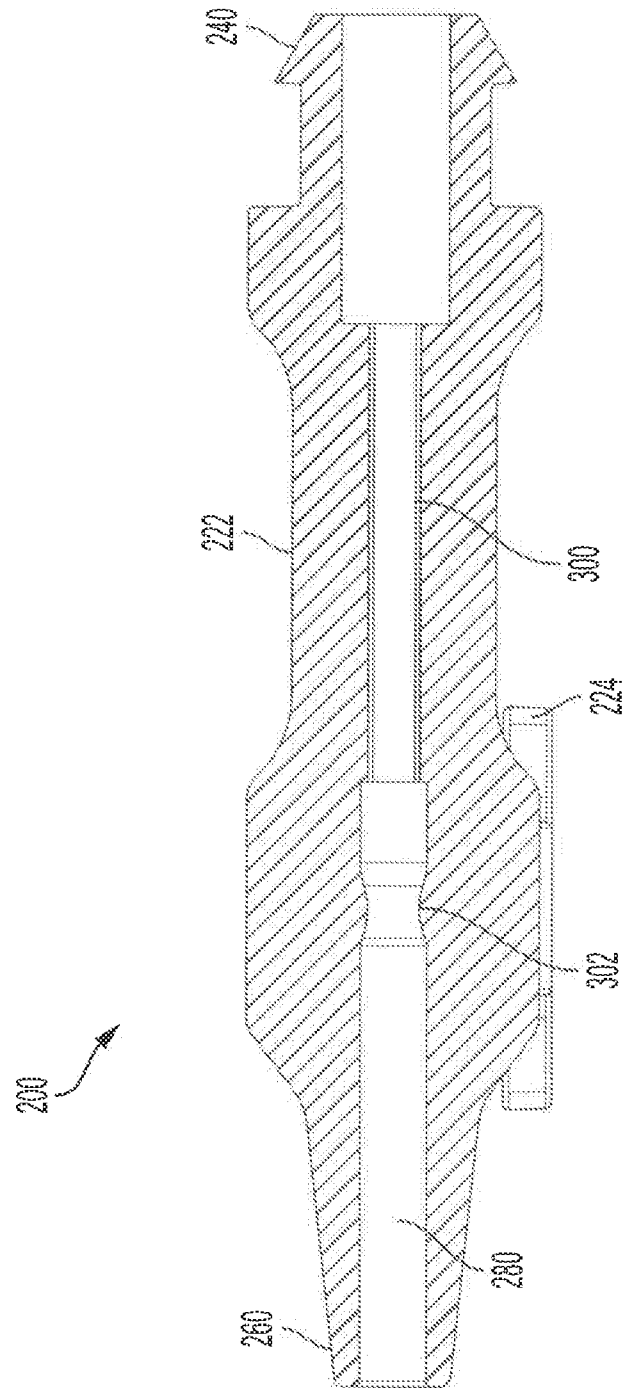
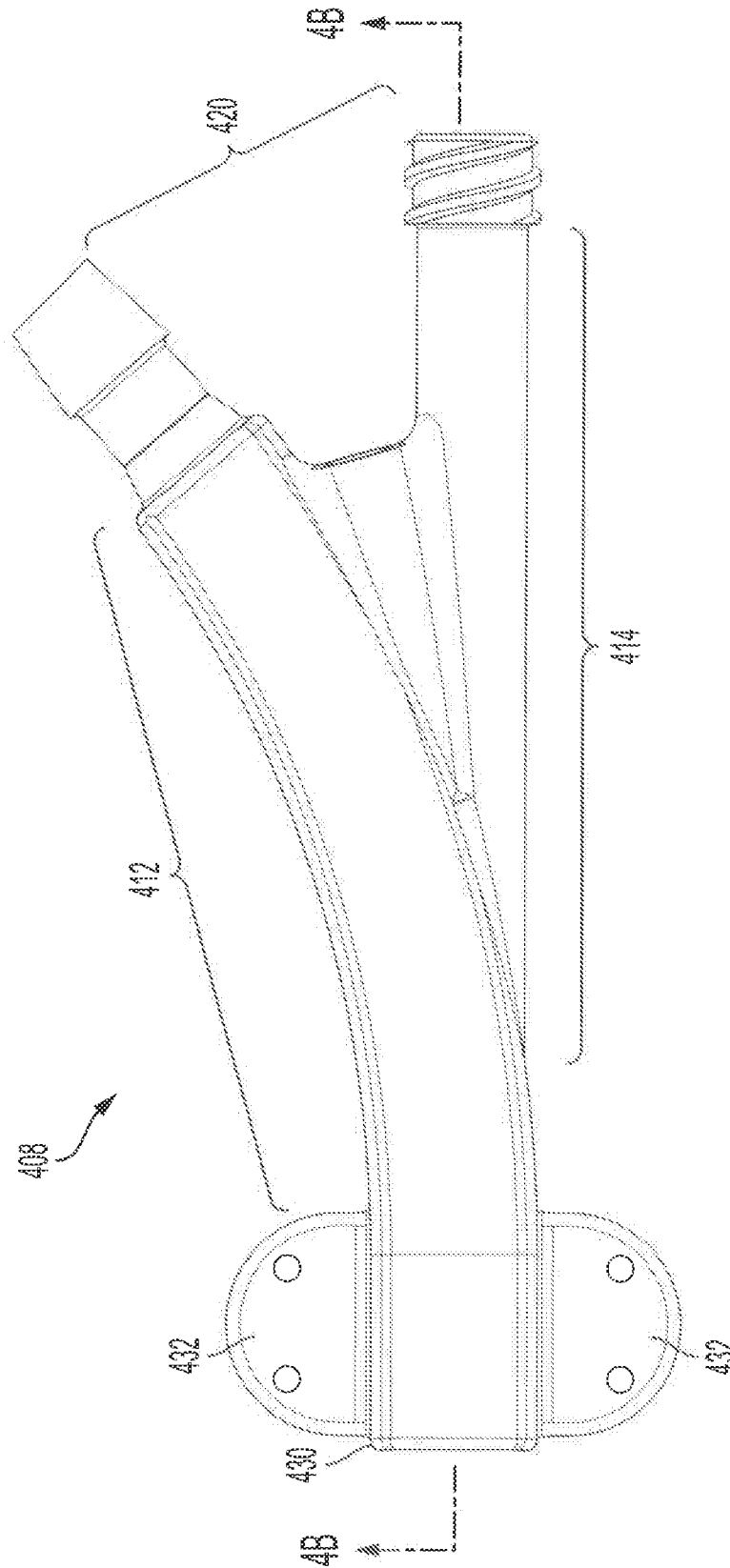


FIG. 3B



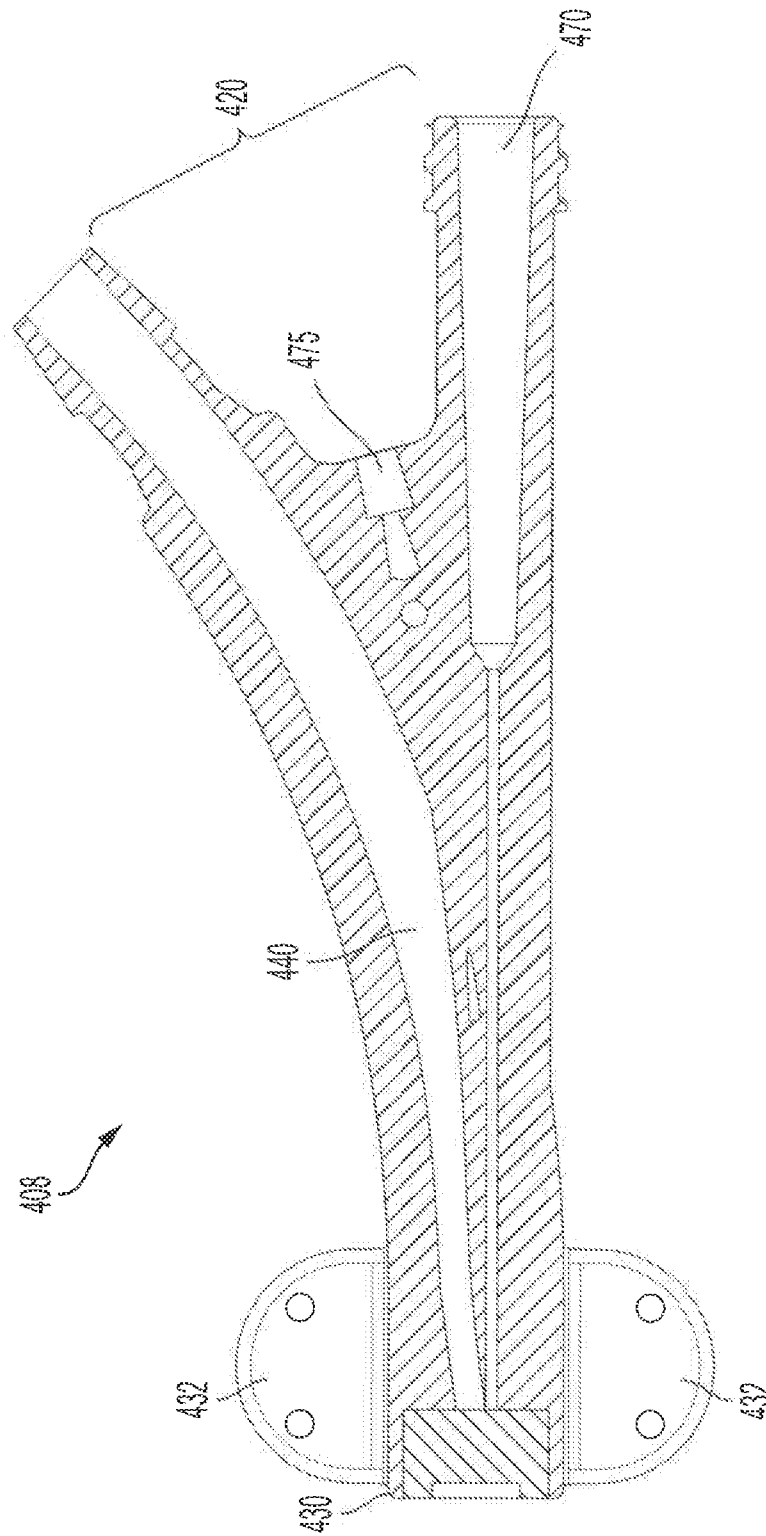


FIG. 4B

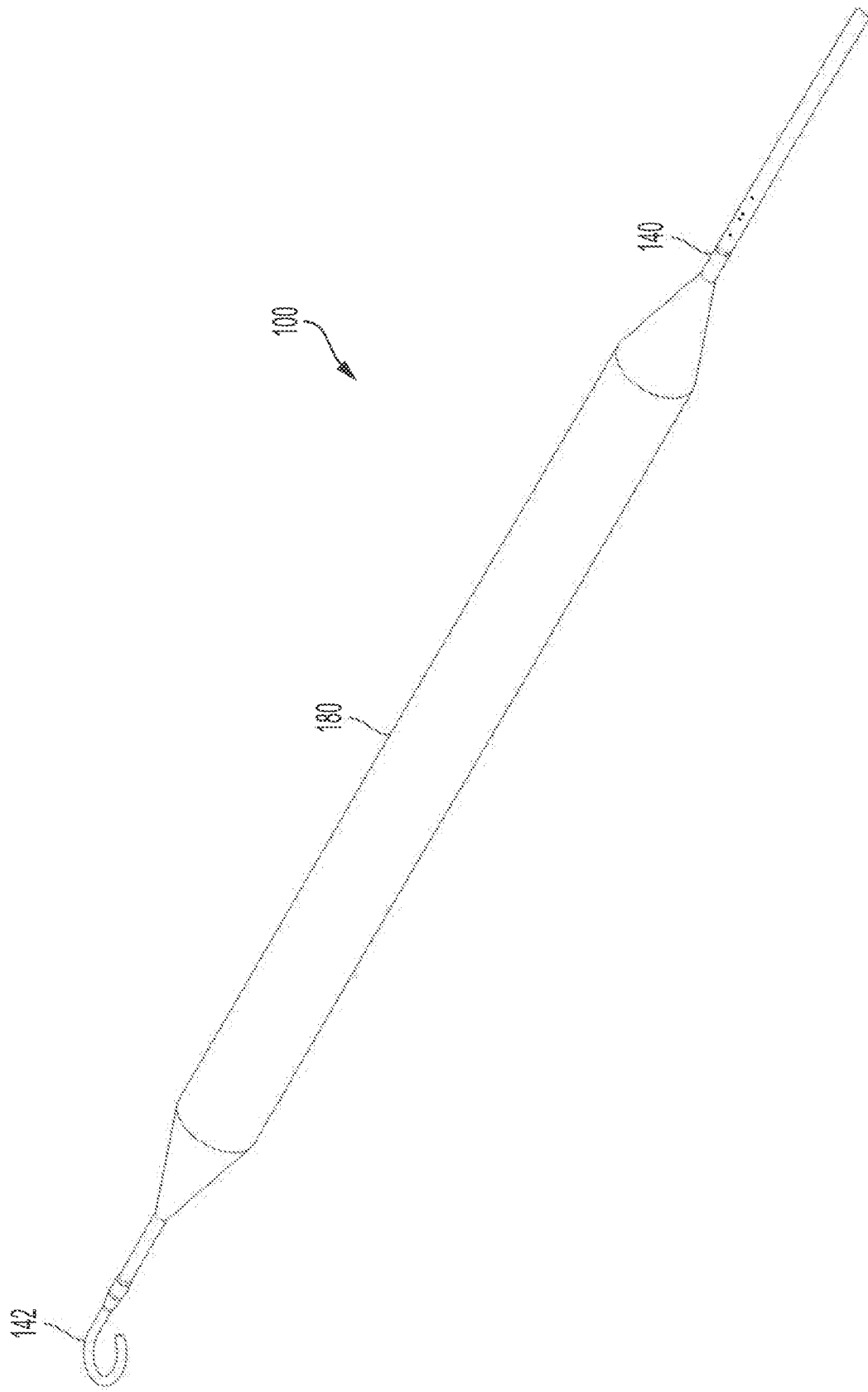


FIG. 5A

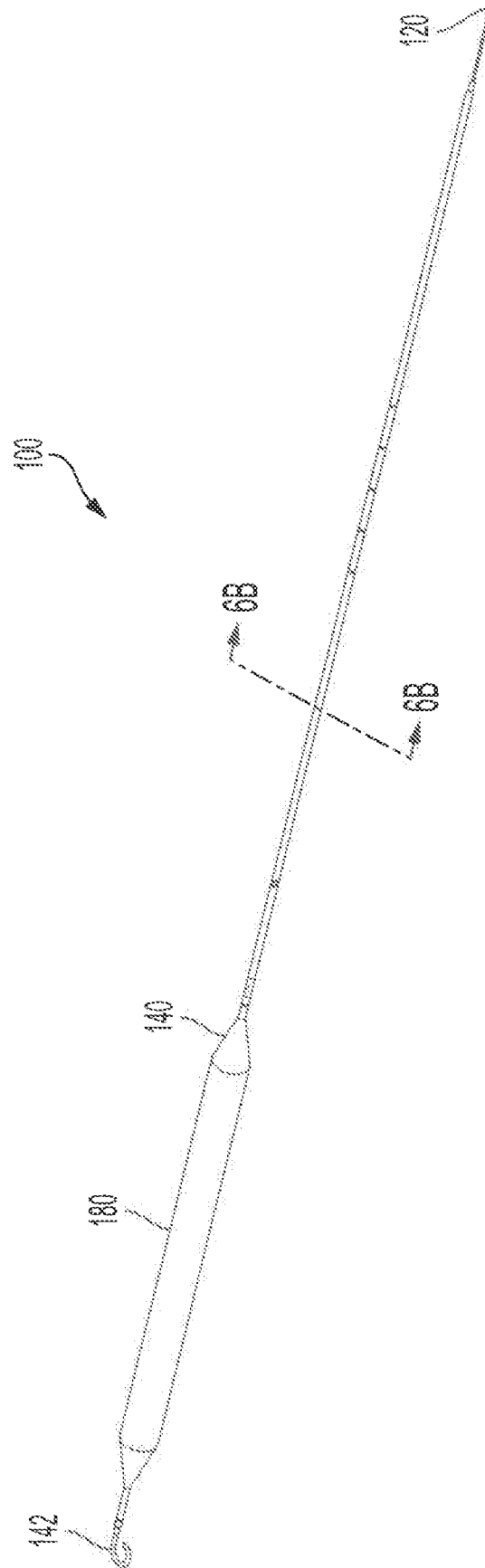


FIG. 6A

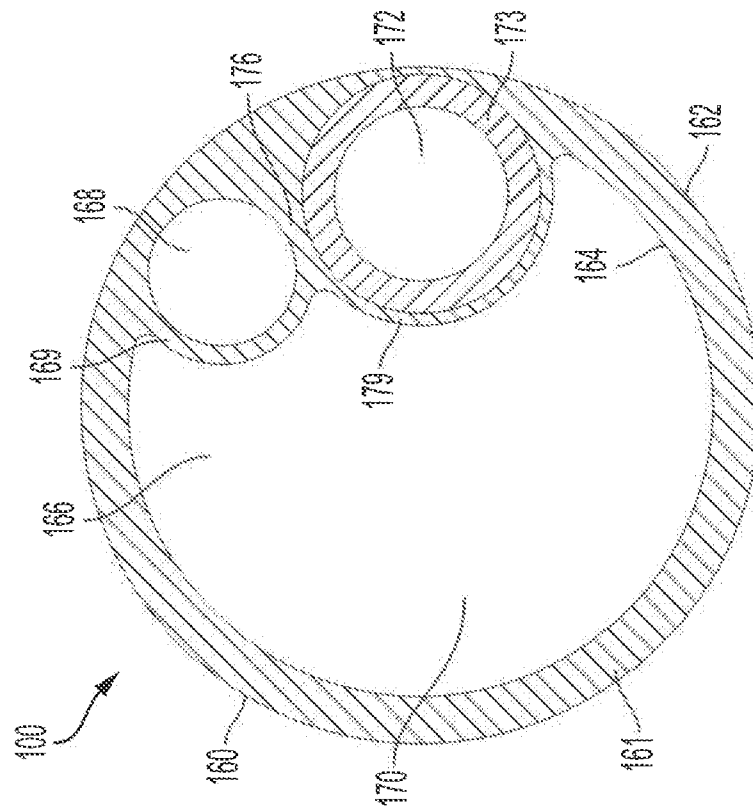
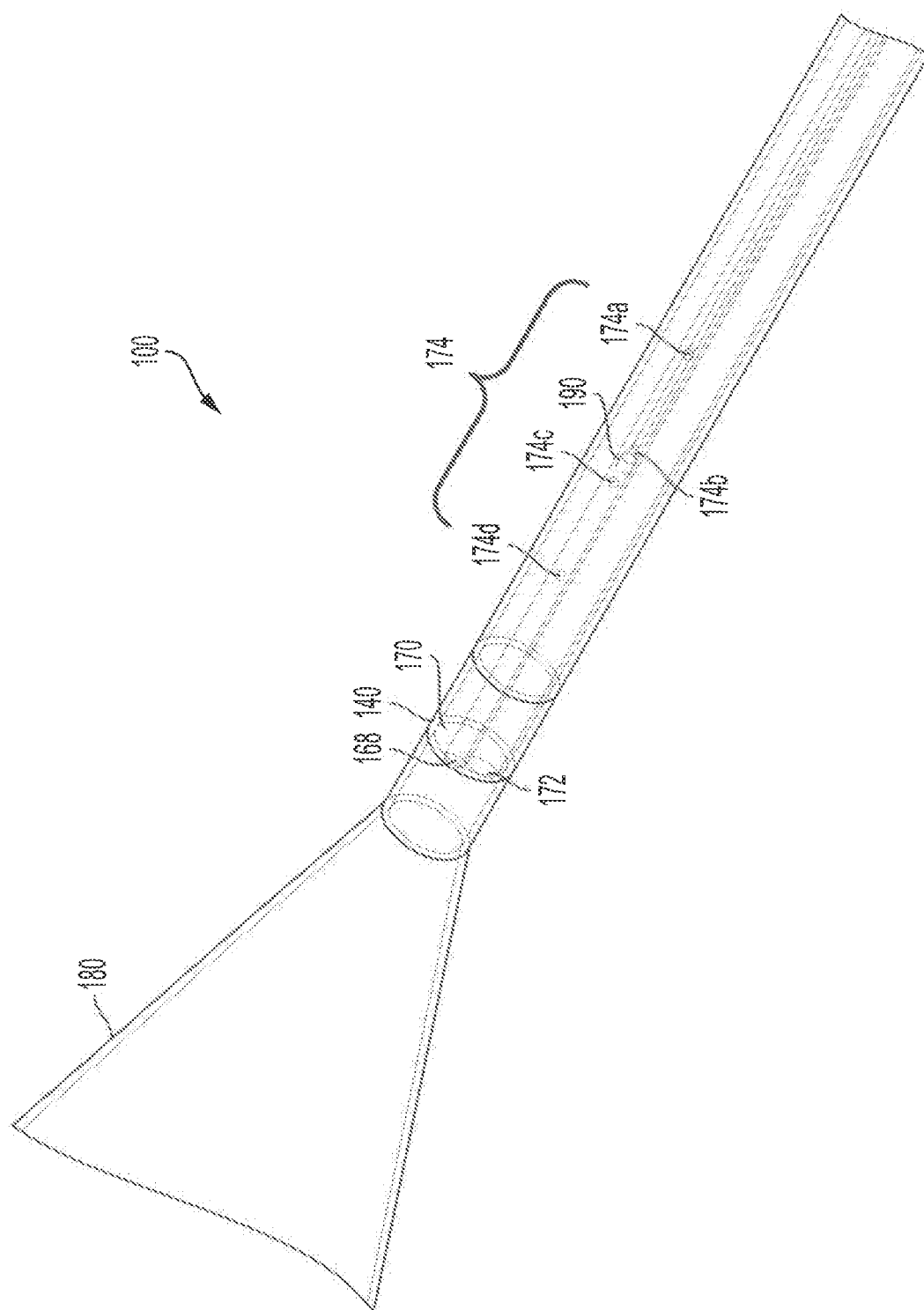


FIG. 6B



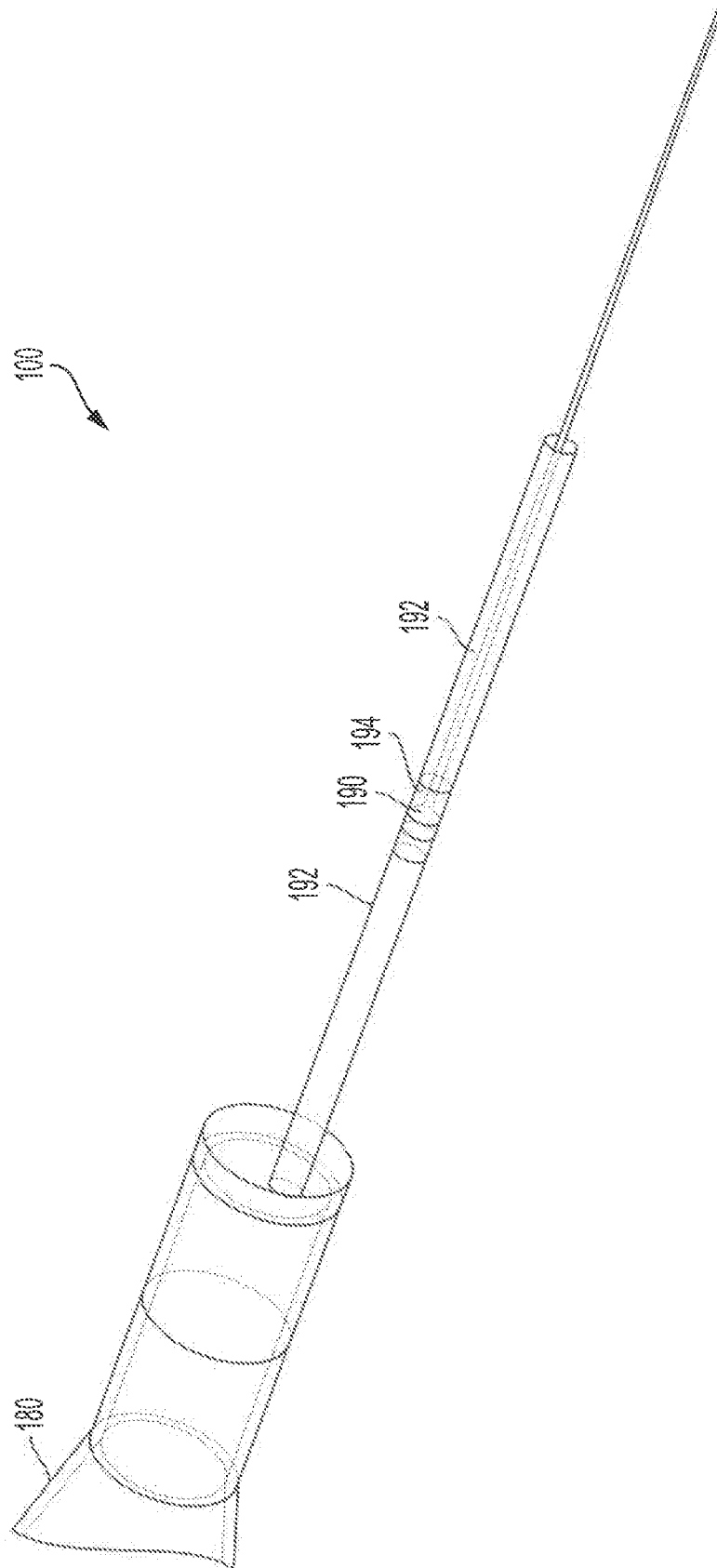


FIG. 7B

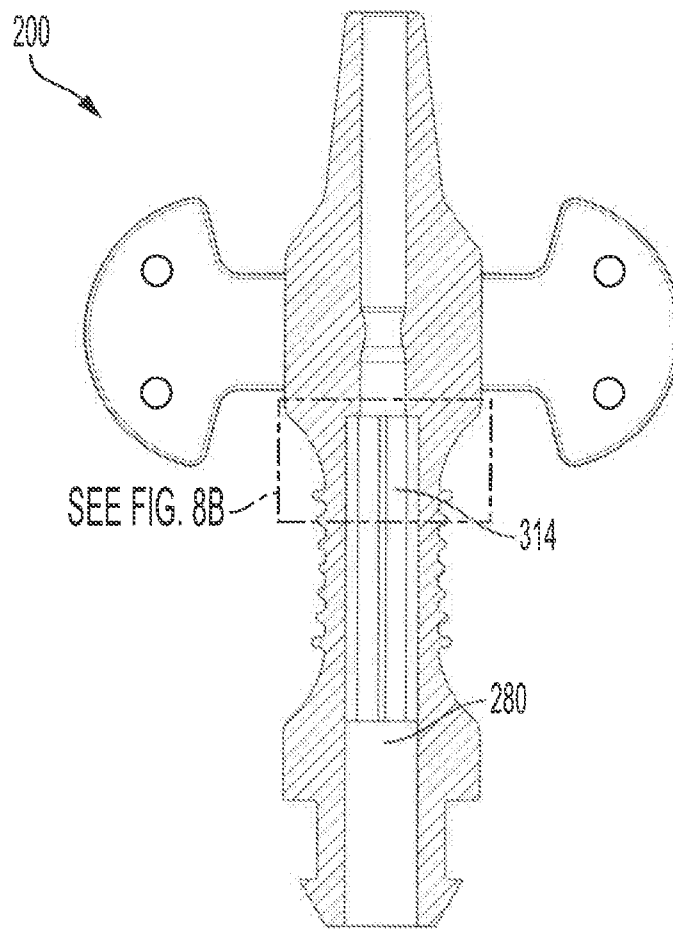


FIG. 8A

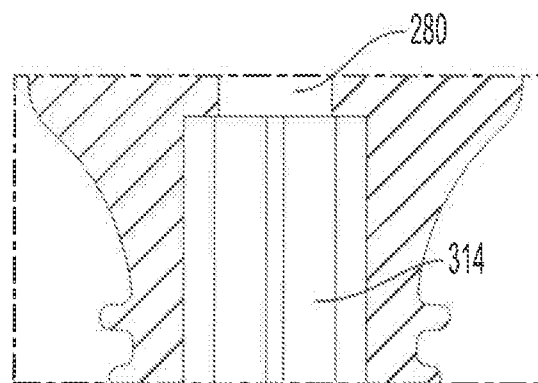


FIG. 8B

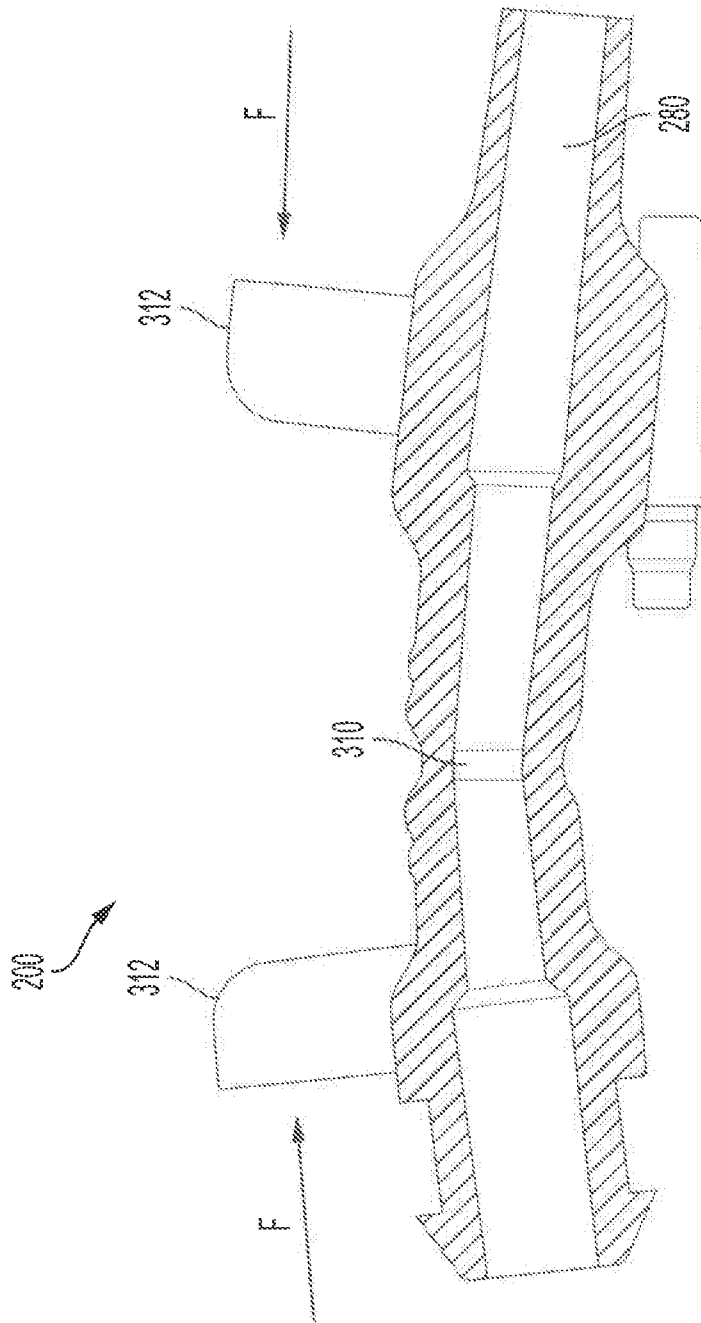


FIG. 9

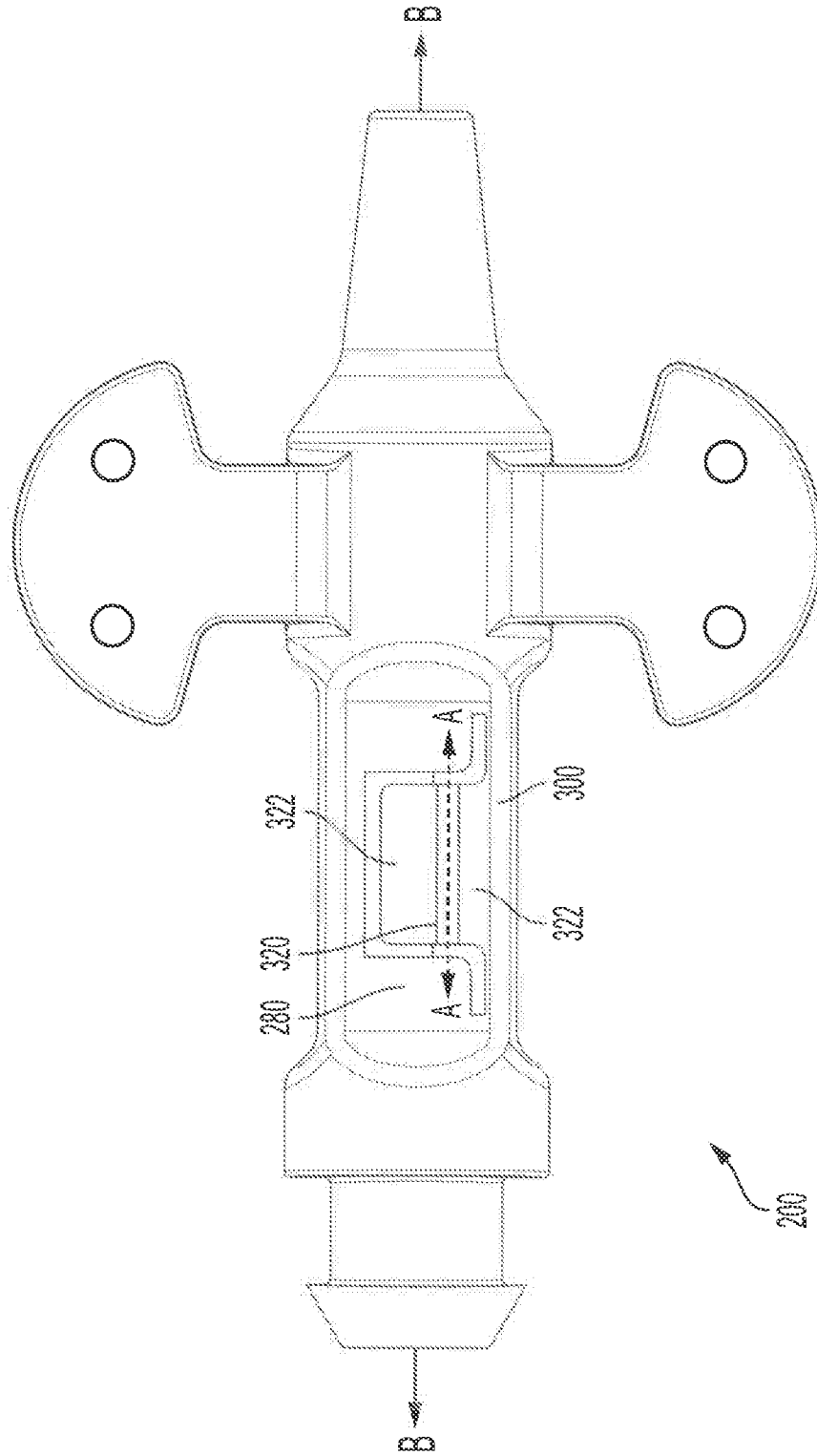


FIG. 10

