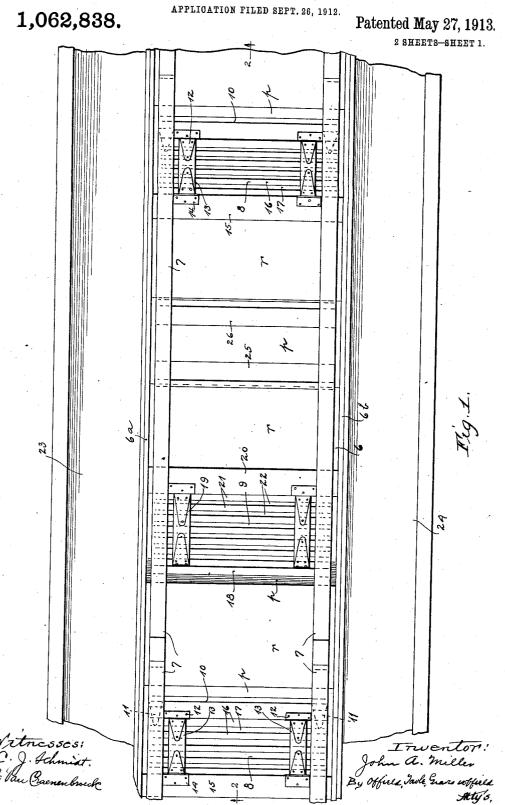
J. A. MILLER.
PLEASURE WATERWAY.



## J. A. MILLER. PLEASURE WATERWAY.

1,062,838.

APPLICATION FILED SEPT. 26, 1912.

Patented May 27, 1913.

## UNITED STATES PATENT OFFICE.

JOHN A. MILLER, OF HOMEWOOD, ILLINOIS.

## PLEASURE-WATERWAY.

1,062,838.

Specification of Letters Patent.

Patented May 27, 1913.

Application filed September 26, 1912. Serial No. 722,382.

To all whom it may concern:

Be it known that I, John A. Miller, residing at Homewood, in the county of Cook and State of Illinois, have invented certain 5 new and useful Improvements in Pleasure-Waterways, of which the following is a specification.

My invention relates to pleasure water ways and contemplates novel features of 10 construction, arrangement and operation.

The general object of the invention is to provide a run-way for water in which baffling and deflecting mechanisms are provided for so directing and agitating the water as to produce great buoyant force and driving pressure with comparatively small volume of water and comparatively low grade. To reduce the resistance to a minimum rails or run-ways are provided for 20 boats or cars traveling through the water, the agitating or buoying mechanism being connected with the rails or run-ways to buoy them upwardly to support the boat or car, the rails or run-ways being vertically more 25 or less flexible so that the car or boat can follow the wave and other motion of the flowing water.

The nature of the invention will be better understood by referring to the accom-

30 panying drawing in which-

Figure 1 is a plan view of a section of a water way embodying the features of my invention; Fig. 2 is a sectional view taken from plane 2—2, Fig. 1; and Fig. 3 is a sec-35 tional view taken from plane 3—3, Fig. 2.

The water way comprises a main supporting structure 5 on which is supported a trough structure 6 having alternately transverse ridges r and transverse pockets p. 40 This trough is given a down grade so that water will flow therethrough by the force of gravity, the ridges and pockets serving to baffle and agitate the water. Near the upper edge of the side walls 6<sup>a</sup> and 6<sup>b</sup> of the trough rails 7 are provided, these rails being preferably of light material such as wood and being wide to prevent lateral bend but being of less vertical thickness so as to be more or less vertically flexible. These rails 50 are anchored to the trough bottom by flexible deflecting, baffling and agitating mecha-These nisms designated as a whole 8 and 9. mechanisms are connected with the ends of adjacent rails and serve to hold these rails vertically together to allow longitudinal p where it more or less chokes up and at-relative movement thereof but to prevent tempts to escape through the passageway 22

transverse movement. Adjacent rail ends terminate and overlap over the ridges r and the supporting mechanisms 8 and 9 are disposed over the adjacent pockets p. Each 60 mechanism 8 comprises a board 10 extending across the trough and hinged along its upper edge to the opposite rails of the overlapping track section by means of hinges 11. The board is hinged at its lower edge by 65 hinges 12 to cleats 13 hinged at their other ends by hinges 14 to the cross board 15 secured at the left edge of the pocket p over which the supporting mechanism is situated. The cleats 13 are connected by cross bars 16 70 separated by spaces 17 so that a grating structure is formed. Each supporting structure 9 comprises a vertical board 18 secured to the underlying ends of the track sections, cleats 19 being hinged to the lower edge of 75 the board 18 and to the cross board 20 secured at the right edge of the associated pocket p, the cleats 19 being connected by bars 21 separated by spaces 22.

The vehicle V may slide over the rails or 80 may have wheels w engaging the rails, ridges or gun-wales g being provided along the sides of the vehicle for cooperating with the upper ends of the side walls 6a and 6b of the trough to keep the vehicle centered 85 in the trough and in place on the rails. In order to increase the height of the water and yet save in quantity, side troughs 23 and 24 are arranged at the sides of the main trough 6, these side troughs being quite shallow, the 90 water filling the main trough and almost

filling the side troughs.

Describing now the operation, the water runs by gravity through the trough and encounters the various pockets, ridges and deflecting structures. When the water reaches one of the structures 8 it flows from the preceding ridge onto the structure and then through the grating passageway 17 into the pocket below, this flow of the water tend- 100 ing to draw down the structure 8 to carry the overlapping track ends downwardly. A considerable amount of water is also deflected upwardly over the board 10 to agitate the surface of the water and to strike 105 against the vehicle. The water coming out of the pocket p encounters the next ridge r and some of it is immediately deflected upwardly against the underlying rail ends, the water then flowing into the next pocket 110

of the structure 9, this flow of water tending to force the structure 9 upwardly so that the underlying rail ends are forced upwardly against the over-lying rail ends 5 and the rails are thus held vertically to-gether at their ends to form a continuous run-way for the vehicle. At the same time the rails or run-ways are free for relative longitudinal movement and for vertical flex-10 ure so that the vehicle may follow to a great extent the wave and other motions of the water. Above the pockets intermediate the rail ends slanting baffling boards 25 and 26 may be provided and are preferably secured 15 to the rails and in such direction and position that the water flowing over the ridges and pockets of the trough will exert buoyant force on the intermediate portions of

The various frames 8 and 9 and the baffle members 25 and 26 act more or less like pistons in connection with the pockets, the weight of the traveling vehicle on the rails causing the water to be more or less com-

25 pressed and forced into the pockets to be violently thrown out of the pockets through the grating passageways and over the ridges and against the rails and the vehicle, the surface of the water being then very much

30 agitated and turbulent and the rapid upward and forward ejections of water causing the vehicle to be forced rapidly onward with irregular and more or less jerky motion thus causing considerable excitement 35 and pleasure. The rails greatly reduce the

resistance and enable the car to travel very rapidly yet the rails are sufficiently flexible and will allow the car to follow the various movements of the water.

I do not of course desire to be limited to the precise construction and arrangement shown and described as modifications are possible which would still come within the scope of the invention, and I claim the fol-45 lowing:

1. In a pleasure water way, the combination of a trough disposed on a grade, rails disposed in said trough, and means controlled by the flow of water through said 50 trough for holding said rails up to receive a vehicle.

2. In a pleasure water way, the combination of a trough disposed on a grade and having water flowing therethrough, alter-55 nate ridges and pockets at the trough bottom, supporting frames hinged to the edges of said pockets, and rails secured to the upper ends of said supporting frames, said frames being controlled by water flow to 60 hold said rails in position to receive a vehicle.

3. In a pleasure water way, the combina-

tion of a trough disposed on a grade and having water flowing therethrough, rails adjacent the upper edges of said trough and 65 having overlapping ends, and supporting frames secured to the trough walls and to the ends of the overlapping rails and controlled by water flow through said trough to hold the overlapping ends of said rails 70 securely together.

4. In a pleasure water way, the combination of a trough disposed on a grade and having water flowing therethrough, the bottom of said trough being provided alter- 75 nately with transverse ridges and pockets, rails adjacent the upper edges of said trough, the lower end of each rail overlapping the end of the next rail, frames secured to the overlapping end of each rail 80 and to the entrance edge of a pocket whereby water flow over said frame and into said pocket will tend to force said frame and connected rail downwardly, a second frame secured to the under-lying end of each rail 85 and to the outlet edge of a pocket, water flowing out of said pocket tending to raise the said frame whereby the rail ends are held vertically together.

5. In a pleasure water way, the combina- 90 tion of a trough for running water, rails within said trough, mechanical means controlled by water flow through said trough for holding said rails close to the surface of the water and in engagement with a ve- 95

hicle traveling with the water.

6. In a pleasure water way, the combination of a trough having water flowing therethrough, rails in said trough for receiving vehicles, a grating frame hinged to the 100 trough bottom and to said rails and controlled by the water flow through said trough to keep the rails together and in

7. In a pleasure water way, the combina- 105 tion of a trough having water flowing therethrough, the bottom of said trough having a plurality of transverse pockets, rails submerged in said water for guiding a vehicle through said trough, and movable frames 110 disposed over said pockets and connected with said rails to be depressed toward said pockets upon movement of a vehicle over said rails whereby the water is forcibly ejected from said pockets against said rails 115 and vehicle.

In witness whereof, I hereunto subscribe my name this 20th day of September, A. D. 1912.

JOHN A. MILLER.

Witnesses:

CHARLES J. SCHMIDT, JOYCE M. LUTZ.