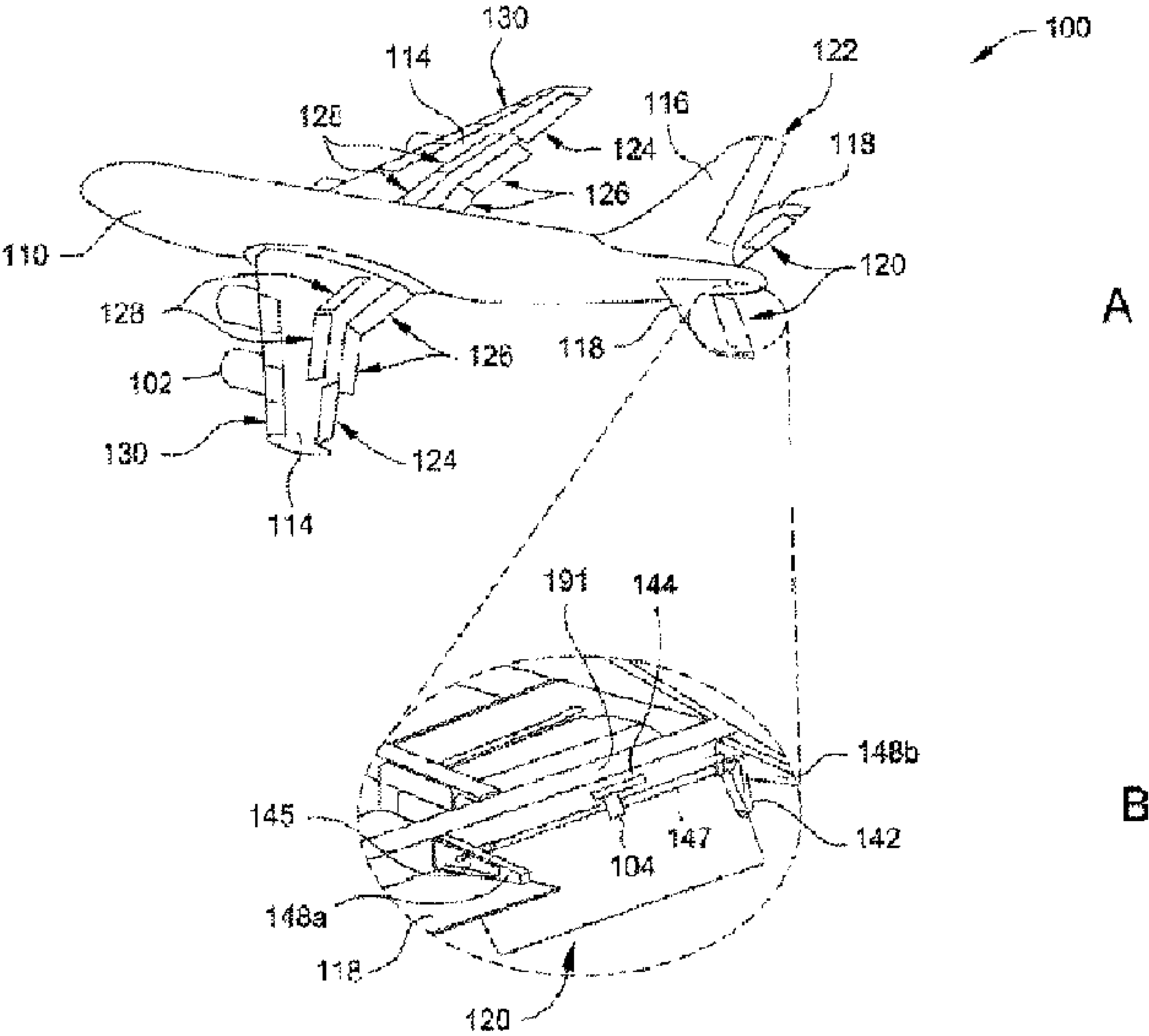




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(72) Inventeurs/Inventors:
APDALHALIEM, SAHRUDINE, US;
SHOME, MOUSHUMI, US;
MEREDITH, KIMBERLY D., US;
ASHMAWI, WAEIL M., US;
SAFAI, MORTEZA, US;
CALKINS, FREDERICK T., US
(73) Propriétaire/Owner:
THE BOEING COMPANY, US
(74) Agent: SMART & BIGGAR LLP

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EXPANDABLE SLEEVE



(57) **Abrégé/Abstract:**
Aspects of the present disclosure generally relate to an SMA actuator that includes a cooling device disposed within a torque tube. In one aspect, the cooling device includes a sliding sleeve, an expandable sleeve, and plurality of cooling fins coupled to the expandable sleeve. Axial movement of the sliding sleeve relative to the expandable sleeve facilitates radial expansion of the expandable sleeve and urges the cooling fins into contact with the torque tube. The cooling fins function as heat sinks when in contact with the torque tube to facilitate the removal of heat from the torque tube to increase the cooling rate of the torque tube. During heating of the torque tube, the cooling fins may be spaced apart from the torque tube to reduce the thermal mass that is heated, thus increasing the heating rate of the torque tube.

ABSTRACT OF THE DISCLOSURE

Aspects of the present disclosure generally relate to an SMA actuator that
5 includes a cooling device disposed within a torque tube. In one aspect, the
cooling device includes a sliding sleeve, an expandable sleeve, and plurality of
cooling fins coupled to the expandable sleeve. Axial movement of the sliding
sleeve relative to the expandable sleeve facilitates radial expansion of the
expandable sleeve and urges the cooling fins into contact with the torque tube.
10 The cooling fins function as heat sinks when in contact with the torque tube to
facilitate the removal of heat from the torque tube to increase the cooling rate of
the torque tube. During heating of the torque tube, the cooling fins may be
spaced apart from the torque tube to reduce the thermal mass that is heated,
thus increasing the heating rate of the torque tube.

INTEGRATED HIGH THERMAL CONDUCTIVE FIBER AS COOLING FIN FOR SMA ACTUATOR WITH EXPANDABLE SLEEVE

BACKGROUND

Field

- 5 Aspects of the present disclosure generally relate to a shape-memory alloy (SMA) actuator and a cooling device having increased cooling efficiency.

Description of the Related Art

- 10 An SMA is an alloy that “remembers” its original shape and that when deformed returns to its pre-deformed shape when heated. Actuation of the SMA can be effected through heating and cooling of the SMA. In one example, an SMA actuator may include a torque tube that rotates in a first direction when the torque tube is heated, and rotates in a second direction when the torque tube cools. The rate of heating and cooling (measured in degrees of rotation per second) controls the rate of movement of the SMA actuator. The rate of heating
15 can be controlled by controlling a heater, and the rate of cooling may depend on ambient conditions or a fluid flow.

- 20 Conventional SMA actuators are capable of being rapidly heated, however, satisfactory cooling times have posed challenges. The unsatisfactory cooling times have limited the cycle and/or response time of the SMA actuator. Additionally, cooling rates may be insufficient when the actuator is responsible for moving heavy or large components. More specifically, the torque tube will include a higher thermal mass due to an increased size necessary to provide more torque to rotate the larger component. The higher thermal mass of the SMA cannot be cooled at a fast enough rate to move the larger component at
25 desired speeds.

Therefore, there is a need for an SMA actuator with increased cooling rates.

SUMMARY

Aspects of the present disclosure generally relate to an SMA actuator that includes a cooling device that may be disposed within a torque tube. The cooling device may include a sliding sleeve, an expandable sleeve, and plurality of cooling fins coupled to the expandable sleeve. Axial movement of the sliding sleeve relative to the expandable sleeve facilitates radial expansion of the expandable sleeve and urges the cooling fins into contact with the torque tube. The cooling fins function as heat sinks when in contact with the torque tube to facilitate the removal of heat from the torque tube thereby increasing the cooling rate of the torque tube. During heating of the torque tube, the cooling fins may be spaced apart from the torque tube to reduce the thermal mass that is heated, thus increasing the heating rate of the torque tube.

In one aspect, an actuator comprises a torque tube and a cooling device disposed within the torque tube. The cooling device comprises an expandable sleeve; a sliding sleeve disposed within the expandable sleeve and axially movable relative to the expandable sleeve; and one or more cooling fins coupled to an outer surface of the expandable sleeve.

In another aspect, a method of operating an actuator having a torque tube including a shape memory alloy and a cooling device disposed within the torque tube comprises moving the actuator in a first direction by applying heat to the torque tube. One or more cooling fins of the cooling device are spaced from the torque tube while applying heat. The method further comprises axially actuating a sliding sleeve of the cooling device in a first direction relative to an expandable sleeve of the cooling device to expand the expandable sleeve and to urge the one or more cooling fins into contact with the torque tube; and moving the

actuator in a second direction opposite the first direction by cooling the torque tube. Cooling of the torque tube is facilitated by the cooling fins in contact with the torque tube. The cooling fins function as a heat sink to remove heat from the torque tube. The cooling fins also increase the relative surface area of material
5 to be cooled, for example, in comparison to only the surface area of the torque tube, and therefore, the cooling fins expedite cooling.

In another aspect, a cooling device comprises an expandable sleeve; a sliding sleeve disposed within the expandable sleeve and axially movable relative to the expandable sleeve; and one or more cooling fins coupled to an outer
10 surface of the expandable sleeve.

In one embodiment, there is provided an actuator including a torque tube and a cooling device disposed within the torque tube. The cooling device includes a radially expandable sleeve, a sliding sleeve disposed within the radially expandable sleeve and axially movable relative to the radially
15 expandable sleeve, and one or more cooling fins coupled to an outer surface of the radially expandable sleeve. Axial movement of the sliding sleeve relative to the radially expandable sleeve causes the radially expandable sleeve and the one or more cooling fins coupled thereto to expand radially outward from a first position to a second position.

20 In another embodiment, there is provided a method of operating an actuator, the actuator having a torque tube including a shape memory alloy and a cooling device disposed within the torque tube. The method involves moving the actuator in a first direction by applying heat to the torque tube. One or more cooling fins of the cooling device are spaced from the torque tube while applying
25 the heat. The method further involves axially actuating a sliding sleeve of the cooling device relative to an expandable sleeve of the cooling device to cause the expandable sleeve to expand radially and to urge the one or more cooling fins to expand radially outward into contact with the torque tube. The method

further involves moving the actuator in a second direction opposite the first direction by cooling the torque tube.

In another embodiment, there is provided a cooling device including a radially expandable sleeve, a sliding sleeve disposed within the radially expandable sleeve and axially movable relative to the radially expandable sleeve, and one or more cooling fins coupled to an outer surface of the radially expandable sleeve. Axial movement of the sliding sleeve relative to the radially expandable sleeve causes the radially expandable sleeve and the one or more cooling fins coupled thereto to expand radially outward from a first position to a second position.

BRIEF DESCRIPTION OF THE DRAWINGS

So that the manner in which the above recited features of the present disclosure can be understood in detail, a more particular description of the disclosure, briefly summarized above, may be had by reference to aspects, some of which are illustrated in the appended drawings. It is to be noted, however, that the appended drawings illustrate only exemplary aspects and are therefore not to be considered limiting of its scope, and the disclosure may admit to other equally effective aspects.

Figure 1A schematically illustrates an aircraft according to one aspect of the disclosure.

Figure 1B schematically illustrates an enlarged portion of Figure 1A.

Figures 1C and 1D schematically illustrate an SMA actuator coupled to a flight control surface.

Figures 2A and 2B schematically illustrate sectional views of an SMA actuator during a heating mode, according to one aspect of the disclosure.

Figure 2C illustrates a perspective partial sectional view of an SMA actuator, according to one aspect of the disclosure.

Figures 3A and 3B schematically illustrate sectional views of an SMA actuator during a cooling mode, according to one aspect of the disclosure.

5 Figure 3C illustrates a perspective partial sectional view of an SMA actuator, according to one aspect of the disclosure.

Figure 4 is a graph illustrating cooling rates for SMA actuators of the present disclosure versus conventional SMA actuators.

10 Figure 5 illustrates a schematic partial view of an SMA actuator, according to another aspect of the disclosure.

To facilitate understanding, identical reference numerals have been used, where possible, to designate identical elements that are common to the figures. It is contemplated that elements and features of one aspect may be beneficially incorporated in other aspects without further recitation.

15 **DETAILED DESCRIPTION**

Aspects of the present disclosure generally relate to an SMA actuator that includes a cooling device disposed within a torque tube. In one aspect, the cooling device may include a sliding sleeve, an expandable sleeve, and plurality of cooling fins coupled to the expandable sleeve. Axial movement of the sliding
20 sleeve relative to the expandable sleeve facilitates radial expansion of the expandable sleeve and urges the cooling fins into contact with the torque tube. The cooling fins function as heat sinks when in contact with the torque tube to facilitate the removal of heat from the torque tube thereby increasing the cooling rate of the torque tube. During heating of the torque tube, the cooling fins may

be spaced apart from the torque tube to reduce the thermal mass that is heated, thus increasing the heating rate of the torque tube.

Figure 1A schematically illustrates an aircraft **100** according to one aspect of the disclosure. Figure 1B schematically illustrates an enlarged portion of Figure 1A, and in particular, of a horizontal stabilizer **118** having an upper surface thereof removed. Figures 1C and 1D schematically illustrate an SMA actuator **144** coupled to a flight control surface. The aircraft **100** illustrated in Figure 1A includes fuselage **110** for holding passengers and cargo. Two wings **114**, which provide the lift needed to fly the airplane, are coupled to opposite sides of the fuselage **110**. A vertical stabilizer **116** and two horizontal stabilizers **118** are coupled to the fuselage **110** at a trailing end thereof. One or more engines **102** (four are shown, one is indicated), which provide the thrust needed to propel the aircraft **100** forward, are coupled to the wings **114**.

Also present on the wings **114** of aircraft **100** are spoilers **128**, flaps **126**, and slats **130**, which may be referred to as secondary flight control surfaces. Spoilers **128** are located on the wings **114** and perform a variety of different functions, including assisting in the control of vertical flight path, acting as air brakes to control the forward speed of the aircraft **100**, and acting as ground spoilers to reduce wing lift to help maintain contact between the landing gear and the runway when braking. The flaps **126** and the slats **130** are located on the wings of the aircraft **100** to change the lift and drag forces affecting the aircraft **100**, with the flaps **126** positioned at the trailing edge of wing **114** and slats **130** positioned at the leading edge wing **114**. When the flaps **126** and the slats **130** are extended, the shape of the wing **114** changes to provide more lift. With an increased lift, the aircraft **100** is able to fly at lower speeds, thus simplifying both the landing procedure and the take-off procedure.

The aircraft **100** also includes primary flight controls to facilitate directional changes of the aircraft **100** during flight. The primary flight control surfaces on the aircraft **100** include ailerons **124**, elevators **120**, and a rudder **122**. The ailerons **124** are located on the trailing edges of the wings **114** of the aircraft **100** and control the roll of the aircraft **100**. The elevators **120** are located on the horizontal stabilizer **118** of the aircraft **100** and control the pitch of the aircraft **100**. The rudder **122** is located on the vertical stabilizer **116** and controls the yaw of the aircraft **100**. In some aircrafts, such as aircraft **100**, there may be cables or wires (not shown) connecting pilot controls to actuators used to move the primary control surfaces. One such actuator is an SMA actuator **144**.

The SMA actuator **144** is secured to the aircraft **100**, for example a support beam **191** of the horizontal stabilizer **118**, via brackets **143a**, **143b** disposed at opposite ends of the SMA actuator **144**. The brackets **143a**, **143b** include openings formed therein for accepting a torque tube **250** (shown in Figure **2A**) of the SMA actuator **144**. In one example, the SMA actuator **144** may be fixed with respect to the bracket **143b**, but may be allowed to freely rotate with respect to the bracket **143a**. The SMA actuator **144** is operatively coupled to a flight control support beam **147** through a gear assembly **104**. The gear assembly **104** includes a first gear **104a** fixedly coupled to the SMA actuator **144**, and a second gear **104b** fixedly coupled to the flight control support beam **147** and interconnected with the first gear **104a**.

The flight control support beam **147** is coupled to the horizontal stabilizer **118** by brackets **148a**, **148b**. The brackets **148a**, **148b** are fixedly attached to a horizontal stabilizer **118** and include openings **145** formed therein for receiving and supporting opposite ends of a flight control support beam **147**. Rotation of the flight control support beam **147** within the bracket **148a**, **148b** is facilitated by bearings, such as ball bearings, positioned around the flight control support

beam **147** between the flight control support beam **147** and the brackets **148a**, **148b**.

One or more hinge ribs **142** may be fixedly attached to an external surface of the flight control support beam **147** to couple the flight control support beam **147** to a flight control surface, such as the elevator **120**. The one or more hinge ribs **142** facilitate transfer of motion of the flight control support beam **147**, when driven by the SMA actuator **144**, to the elevator **120** to facilitate control of the aircraft **100**.

In response to pilot input, the torque tube **250** (shown in Figure **2A**) of the SMA actuator **144** may be either heated or cooled, as explained below, resulting in rotational actuation of the SMA actuator **144**. The rotational movement of the SMA actuator **144** is transferred to the elevator **120** through the flight control support beam **147** and the hinge ribs **142**. Thus, actuation of the SMA actuator **144** results in movement of the elevator **120** relative to the horizontal stabilizer **118**, thereby facilitating control of the elevator **120**. Actuators similar to the SMA actuator **144** may be used to control other movable parts, such as other primary control surfaces, secondary control surfaces, landing gear, and the like. It is contemplated that the SMA actuator **144** may be positioned centrally with respect to the flight control support beam **147** or the flight control surface, as illustrated in Figure **1C**, or that that SMA actuator **144** may be positioned at a lateral end of the flight control support beam **147** or the flight control surface, as shown in Figure **1D**.

Figures **2A** and **2B** schematically illustrate sectional views of an SMA actuator **144** during a heating mode, according to one aspect of the disclosure. Figure **2C** illustrates a perspective partial sectional view of the SMA actuator **144**. The SMA actuator **144** illustrated in Figure **2A** is an axial section view along line

2A-2A of Figure 1C. The SMA actuator **144** illustrated in Figure 2B is a longitudinal sectional view along line 2B-2B of Figure 1C.

The SMA actuator **144** includes an actuator torque tube **250** having a cylindrical shape, a heating coil **252** disposed around the torque tube **250**, and a
5 cooling device **251** positioned axially within the torque tube **250** throughout the length of the torque tube **250**. The torque tube **250** may be formed from a shape memory alloy such as nickel-titanium alloy, copper-aluminum-nickel alloy, copper-zinc-aluminum alloy, and iron-manganese-silicon alloy. The heating coil **252**, such as an inductive heating coil, is disposed helically around and in contact
10 with an outer surface of the torque tube **250** to facilitate heating of the SMA actuator **144**.

The cooling device **251** includes a sliding sleeve **256**, an expandable sleeve **260**, and one or more thermally conductive elements such as cooling fins **264**. The sliding sleeve **256** is disposed centrally within a cavity **258** defined by
15 the torque tube **250**. The expandable sleeve **260** is disposed around and in contact with sliding sleeve **256**. The outer surface of the sliding sleeve **256** has a tapered surface, such that sliding sleeve **256** forms a polygonal cone or a truncated polygonal cone, which complements a tapered inner surface of the expandable sleeve **260**. Stated otherwise, in one aspect, the sliding sleeve **256**
20 and the expandable sleeve **260** have opposing surfaces with the same magnitude of taper. The polygonal shape of the sliding sleeve **256** may prevent rotation of the sliding sleeve **256** relative to the expandable sleeve **260**. The sliding sleeve **256** and the expandable sleeve **260** extend axially through the torque tube **250**.

25 As the sliding sleeve **256** is actuated axially in a first direction relative to the expandable sleeve **260** via an actuator **261**, the expandable sleeve **260** is radially expandable. The expandable sleeve **260** includes one or more openings

262 formed therein to facilitate radial expansion of the expandable sleeve 260.
 Radial expansion of the expandable sleeve 260 results in radially outward
 actuation of the cooling fins 264 (eight are shown in Figure 2A) into contact with
 an inner surface of the torque tube 250 (as illustrated in Figures 3A-3B). The
 5 cooling fins 264 may be coupled to the expandable sleeve 260 by an adhesive
 connection, such as an epoxy. In one aspect, the cooling fins 264 may be co-
 bonded or co-cured with the expandable sleeve 260. Axial actuation of the
 sliding sleeve 256 in a second direction opposite the first direction by the actuator
 261 allows the expandable sleeve 260 to contract, thus spacing the cooling fins
 10 264 from the torque tube 250 to facilitate heating of the torque tube 250. The
 actuator 261 may be any suitable electrical, mechanical, or electro-mechanical,
 or pneumatic actuator, such as hydraulic actuator or a solenoid.

Figures 2A-2C illustrate the SMA actuator 144 in a heating mode. In a
 heating mode, the expandable sleeve 260 is in a retracted or non-expanded
 15 configuration such that the cooling fins 264 are spaced from torque tube 250 by a
 gap 266. Separation of the cooling fins 264 from the torque tube 250 reduces
 the thermal mass to be heated by the heating coil 252 by eliminating physical
 contact between the cooling fins 264 and the torque tube 250, thus increasing
 the heating rate of the torque tube 250 and thereby improving performance of the
 20 SMA actuator 144.

Figures 3A and 3B schematically illustrate respective axial and
 longitudinal section views of an SMA actuator 144 during a cooling mode,
 according to one aspect of the disclosure. Figure 3C illustrates a perspective
 partial sectional view of the SMA actuator 144. In the cooling mode, the sliding
 25 sleeve 256 is axially actuated, e.g., a distance α , to radially expand the
 expandable sleeve 260 outward, e.g., a distance δ , driving the cooling fins 264
 into physical contact with an inner surface of the torque tube 250 to increase the
 transfer of thermal energy therebetween. Each cooling fin 264 includes a

component such as a shaft **264a**, and a contact pad **264b**. The contact pad **264b** is disposed at a radially outward end of the shaft **264a** and is adapted to contact the torque tube **250**. The contact pad **264b** may be a pad or other shape to increase the contact area between the torque tube **250** and the cooling fin **264**.

5 In one aspect, the contact pads **264b** have an arcuate shape that complements the inner circumference of the torque tube **250**. The contact pads **264b** increase the surface area of the cooling fin **264** in contact with the torque tube **250** to increase thermal contact therebetween thus providing a heat sink and facilitating an increased rate of cooling of the torque tube **250**. A thermally
10 conductive material, such as grease, may be applied to a radially outward surface of the contact pads **264b** to increase thermal contact between the torque tube **250** and the contact pads **264b**. Additionally, increased axial actuation of the sliding sleeve **256** results in increased outward force upon the expandable sleeve **260**, and subsequently, upon the cooling fins **264** resulting in more
15 forceful contact and higher thermal conductivity between the cooling fins **264** and torque tube **250**. Thus, additional control of cooling rates is facilitated by the magnitude of outward force applied to the expandable sleeve **260**.

 With the cooling fins **264** expanded into contact with the torque tube **250**, a cooling fluid **570** (shown in Figure 5), such as ambient air, is introduced into the
20 cavity **258** to remove heat from the torque tube **250**. Thermal contact between the cooling fins **264** and the torque tube **250** draws heat from the torque tube **250** to the cooling fins **264**. Thus, the cooling fins **264** function as a heat sink to increase the surface area of material exposed to the cooling fluid **570**, thereby increasing the cooling rate of the torque tube **250**.

25 The cooling fins **264** are each formed from a composite material having a low thermal mass and a relatively high surface area. Utilization of a composite material provides a weight reduction compared to other materials, such as metals

and metal alloys, and may also provide increased thermal conductivity compared to other materials. It is to be noted that more than eight cooling fins **264** may be utilized to sink additional heat from the torque tube **250**; however, an excess number of cooling fins **264** may reduce flow of the cooling fluid **570** through the cavity **258**. Additionally, it is contemplated that the size of the contact pads **264b** may be increased as desired in order to increase surface area in contact between the contact pads **264b** and the torque tube **250**, facilitating increased heat transfer. However, it is contemplated that excessively enlarged contact pads **264b** may provide marginal gains in increased heat transfer due to lateral heat transfer rates through the contact pads **264b** to the shaft **264a**. Moreover, the contact pressure between the contact pads **264b** and the torque tube **250** may be adjusted to adjust the cooling rate of the torque tube. For example, increased contact pressure between the contact pads **264b** and the torque tube may result in a reduction of cooling time for the torque tube **250**.

Additionally, the sliding sleeve **256** and the expandable sleeve **260** may also be formed from a composite material. Examples of composite materials for forming the sliding sleeve **256**, the expandable sleeve **260**, and the cooling fins **264** include polyethylene fiber, epoxy graphite, and thermal pitch fiber. The sliding sleeve **256**, the expandable sleeve **260**, and the cooling fins **264** may be formed from the same or from different composite materials. In one aspect, the composite material may have a specific thermal conductivity ratio between about **5000** (W-lb)/(m-K-in³) and about **9000** (W-lb)/(m-K-in³), such as about **5000** (W-lb)/(m-K-in³) to about **8000** (W-lb)/(m-K-in³), for example, about **7000** (W-lb)/(m-K-in³) to about **8000** (W-lb)/(m-K-in³). Specific thermal conductivity ratio is defined as thermal conductivity (in Watts/meter-Kelvin) divided by density (pounds per cubic inch) of a selected material.

Composite materials within the disclosed ranges of specific thermal conductivity ratio generally have high thermal conductivities and low weights. In

one example, the thermal pitch fiber may have a thermal conductivity of **640** of Watts/meter-Kelvin, and a density of **0.077** pounds per cubic inch, resulting in a specific thermal conductivity ratio of about **8300** (W-lb)/(m-Kelvin-in³). In another example, a composite material may have a thermal conductivity within range of about **440** Watts/meter-Kelvin to about **700** Watts/meter-Kelvin, a tensile strength of about **280,000** pounds per square inch (**280** ksi) to about **380** ksi, and modulus range of about **120,000,000** pounds per square inch (**120** Msi). In yet another example, a composite material having a tensile modulus of about **9** Msi to about **10** Msi may be used to form sliding sleeve **256** and the expandable sleeve **260** in order to provide sufficient mechanical strength under exerted pressure. Additionally, composite materials which have a low electrical conductance may be selected in order to reduce the negative effect of electrical conduction when heating with an inductive heating element.

One example of a composite material for use in forming the sliding sleeve **256**, the expandable sleeve **260**, and the cooling fins **264** is Cytec Thornel ® P-**120** carbon fiber/epoxy system available from Cytec Industries Inc of Woodland Park, New Jersey. Cytec Thornel ® P-**120** has a density of **0.077** lb/in³, and tensile ultimate strength of **348** ksi, a modulus of elasticity of **120** Msi, an elongation at break of **0.5** percent, and a thermal conductivity of **640** W/m-Kelvin (**30.2** btu/in-hr-F). In comparison, aluminum has a thermal conductivity of **10** btu/in-hr-F.

Figure **4** is a graph **480** illustrating cooling rates for SMA actuators of the present disclosure versus conventional SMA actuators. The graph illustrates the temperature of a torque tube at the inlet side thereof, as indicated by line **482a**, and at the outlet side thereof, as indicated by line **482b**, for an SMA actuator of the present disclosure. In comparison, the temperature of a torque tube of a conventional SMA actuator is shown by lines **484a** and **484b** for the respective inlet and outlet of the conventional SMA actuator. It is to be noted that the inlet

temperature is generally reduced more quickly than the outlet temperature due to the introduction of unheated cooling fluid at the inlet. Additionally, inner surfaces of the torque tube are cooled more quickly than outer surfaces due to the close proximity of the cooling fluid to the inner surfaces of the torque tube as the cooling fluid flows axially therethrough. Using ambient air at an inlet temperature of **70** degrees Fahrenheit and a flow rate of **200** pounds mass per hour as the cooling fluid, a conventional SMA actuator torque tube can be cooled from **360** degrees Fahrenheit to **120** degrees Fahrenheit or less in about **576** seconds. In contrast, the SMA actuator of the present disclosure, which utilizes an expandable sleeve having cooling fins coupled thereto, can cool an SMA actuator torque tube from **360** degrees Fahrenheit to **120** degrees Fahrenheit or less in about **360** seconds. Thus, SMA actuators of the present disclosure provide a **38** percent improvement in cooling over conventional SMA actuators.

Figure **5** illustrates a schematic partial view of an SMA actuator **544**, according to another aspect. The SMA actuator **544** is similar to SMA actuator **144** and is interchangeable therewith, but the SMA actuator **544** includes additional supporting components. The SMA actuator **544** includes sleeve supports **517a**, **517b** disposed at the laterally-outward ends of the SMA actuator **544** and adapted to support the expandable sleeve **260** as the sliding sleeve **256** moves relative thereto. The sleeve supports **517a**, **517b** include openings centrally formed therein for accommodating the sliding sleeve **256** and the expandable sleeve **260**. Sealing rings **519** are disposed in the openings of the sleeve supports **517a**, **517b** around the sliding sleeve **256** and the expandable sleeve **260** to facilitate supporting and sealing of the sliding sleeve **256** and the expandable sleeve **260**. The sealing rings **519** may be polymeric or elastomeric, and may include rubber, silicone, and the like.

A support rod **511** is disposed concentrically through the sliding sleeve **256** and the expandable sleeve **260**. The support rod **511** may be supported at

opposite ends thereof by rod supports **527**. The rod supports **527** may include metal brackets having openings formed therein for accommodating the support rod **511**. The support rod **511** is fixedly coupled to the sliding sleeve **256** such that when the sliding sleeve **256** is actuated by the actuator **261**, the sliding sleeve **256** is moved relative to the expandable sleeve **260** to facilitate expansion of the expandable sleeve **260**, as described above. A stopper **521** may be positioned within an opening of the sleeve support **517a** adjacent a lateral end of the expandable sleeve **260** to prevent movement of the expandable sleeve as the sliding sleeve **256** is actuated. The SMA actuator **544** may also include one or more cooling fluid connections **503** (four are shown), such as hoses, to facilitate cooling of the torque tube **250** by providing or removing a cooling fluid through the cooling fluid connections **503**.

Further, the disclosure comprises examples according to the following clauses:

15 An actuator, comprising: a torque tube; and a cooling device disposed within the torque tube, the cooling device comprising: an expandable sleeve; a sliding sleeve disposed within the expandable sleeve and axially movable relative to the expandable sleeve; and one or more cooling fins coupled to an outer surface of the expandable sleeve.

20 The actuator of any of the preceding clauses wherein the torque tube comprises a shape memory alloy.

The actuator of any of the preceding clauses wherein the shape memory alloy comprises nickel-titanium alloy, copper-aluminum-nickel alloy, copper-zinc-aluminum alloy, or iron-manganese-silicon alloy.

The actuator of any of the preceding clauses wherein the expandable sleeve, the sliding sleeve, and the one or more cooling fins comprise a composite material.

5 The actuator of any of the preceding clauses wherein the composite material comprises polyethylene fiber, epoxy graphite, or thermal pitch fiber.

The actuator of any of the preceding clauses wherein the composite material has a specific thermal conductivity ratio between about **5000** (W-lb)/(m-Kelvin-in³) and about **9000** (W-lb)/(m-K-in³).

10 The actuator of any of the preceding clauses wherein the composite material has a thermal conductivity within range of about **440** Watts/meter-Kelvin to about **700** Watts/meter-Kelvin.

The actuator of any of the preceding clauses wherein the composite material has a tensile strength of about **280** ksi to about **380** ksi.

15 The actuator of any of the preceding clauses further comprising a heating coil disposed around and in contact with the torque tube.

The actuator of any of the preceding clauses wherein each of the cooling fins comprising a shaft having a contact pad at radially outward end thereof.

The actuator of any of the preceding clauses wherein each contact pad has an arcuate shape.

20 The actuator of any of the preceding clauses wherein the sliding sleeve and the expandable sleeve have complementing tapered surfaces.

The actuator of any of the preceding clauses wherein the sliding sleeve is a polygonal cone or truncated polygonal cone.

The actuator of any of the preceding clauses wherein the actuator is coupled to a control surface of an aircraft to actuate the control surface.

A method of operating an actuator, the actuator having a torque tube including a shape memory alloy and a cooling device disposed within the torque tube, the method comprising: moving the actuator in a first direction by applying heat to the torque tube, wherein one or more cooling fins of the cooling device are spaced from the torque tube while applying heat; axially actuating a sliding sleeve of the cooling device in a first direction relative to an expandable sleeve of the cooling device to expand the expandable sleeve and to urge the one or more cooling fins into contact with the torque tube; and moving the actuator in a second direction opposite the first direction by cooling the torque tube.

The method of any of the preceding clauses wherein cooling the torque tube comprises flowing a cooling fluid adjacent the cooling fins.

The method of any of the preceding clauses wherein the cooling fluid flows axially through the torque tube.

The method of any of the preceding clauses further comprising adjusting a cooling rate of the torque tube by adjusting a contact pressure between the torque tube and the one or more cooling fins.

The method of any of the preceding clauses further comprising axially actuating the sliding sleeve in a second direction opposite the first direction to space the one or more cooling fins from the torque tube.

A cooling device, comprising: an expandable sleeve; a sliding sleeve disposed within the expandable sleeve and axially movable relative to the expandable sleeve; and one or more cooling fins coupled to an outer surface of the expandable sleeve.

The cooling device of any of the preceding clauses wherein the expandable sleeve, the sliding sleeve, and the one or more cooling fins comprise a composite material.

5 The cooling device of any of the preceding clauses wherein the composite material comprises polyethylene fiber, epoxy graphite, or thermal pitch fiber.

The cooling device of any of the preceding clauses wherein the composite material has a specific thermal conductivity ratio between about **5000** (W-lb)/(m-Kelvin-in³) and about **9000** (W-lb)/(m-K-in³).

10 The cooling device of any of the preceding clauses wherein the composite material has a thermal conductivity within range of about **440** Watts/meter-Kelvin to about **700** Watts/meter-Kelvin.

The cooling device of any of the preceding clauses wherein the composite material has a tensile strength of about **280** ksi to about **380** ksi.

15 The cooling device of any of the preceding clauses wherein each of the cooling fins comprising a shaft having a contact pad at radially outward end thereof.

The cooling device of any of the preceding clauses wherein each contact pad has an arcuate shape.

20 The cooling device of any of the preceding clauses the sliding sleeve and the expandable sleeve have complementing tapered surfaces.

The cooling device of any of the preceding clauses wherein the sliding sleeve is a polygonal cone or truncated polygonal cone.

Benefits of the present disclosure include increased cooling rates of SMA actuator torque tubes while still allowing rapid heating rates. The increased

cooling rates improve SMA actuator cycle and response time. In addition, it is contemplated that the cooling devices disclosed herein, such as the cooling device **251**, may be retrofitted to existing SMA actuators which lack a cooling device or contain a different cooling device. Moreover, the SMA actuators and
5 cooling devices described herein have industrial applicability outside of the aircraft industry, and should not be construed as limited to aircraft.

While the foregoing is directed to aspects of the present disclosure, other and further aspects of the disclosure may be devised without departing from the basic scope thereof, and the scope thereof is determined by the claims that
10 follow.

EMBODIMENTS IN WHICH AN EXCLUSIVE PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

1. An actuator, comprising:
 - 5 a torque tube; and
 - a cooling device disposed within the torque tube, the cooling device comprising:
 - 10 a radially expandable sleeve;
 - a sliding sleeve disposed within the radially expandable sleeve and axially movable relative to the radially expandable sleeve;
 - 15 and
 - one or more cooling fins coupled to an outer surface of the radially expandable sleeve, wherein axial movement of the sliding sleeve relative to the radially expandable sleeve causes the radially expandable sleeve and the one or more cooling fins coupled thereto to expand radially outward from a first position to a second position.
2. The actuator of claim 1, wherein the torque tube comprises a shape memory alloy.
3. The actuator of claim 2, wherein the shape memory alloy comprises nickel-titanium alloy, copper-aluminum-nickel alloy, copper-zinc-aluminum alloy, or iron-manganese-silicon alloy.

4. The actuator of any one of claims **1** to **3**, wherein the radially expandable sleeve, the sliding sleeve, and the one or more cooling fins comprise a composite material.
- 5 5. The actuator of claim **4**, wherein the composite material comprises polyethylene fiber, epoxy graphite, or thermal pitch fiber.
6. The actuator of claim **4** or **5**, wherein the composite material has a specific thermal conductivity ratio between about **5000** (W-lb)/(m-Kelvin-in³) and about
10 **9000** (W-lb)/(m-K-in³).
7. The actuator of any one of claims **4** to **6**, wherein the composite material has a thermal conductivity within range of about **440** Watts/meter-Kelvin to about **700** Watts/meter-Kelvin.
- 15 8. The actuator of any one of claims **4** to **7**, wherein the composite material has a tensile strength of about **280** ksi to about **380** ksi.
9. The actuator of any one of claims **1** to **8**, further comprising a heating coil
20 disposed around and in contact with the torque tube.
10. The actuator of any one of claims **1** to **9**, wherein each cooling fin of the one or more cooling fins comprises a shaft having a contact pad at a radially outward end thereof.
- 25 11. The actuator of claim **10**, wherein the contact pad has an arcuate shape.
12. The actuator of any one of claims **1** to **11**, wherein the sliding sleeve and the radially expandable sleeve have complementing tapered surfaces.
- 30

13. The actuator of any one of claims 1 to 12, wherein the sliding sleeve is a polygonal cone or truncated polygonal cone.
- 5 14. The actuator of any one of claims 1 to 13, wherein the actuator is coupled to a control surface of an aircraft to actuate the control surface.
- 10 15. The actuator of any one of claims 1 to 14, wherein, when the radially expandable sleeve and the one or more cooling fins coupled thereto are in the second position, axial movement of the sliding sleeve in a direction causes the radially expandable sleeve and the one or more cooling fins coupled thereto to retract radially inward to the first position.
- 15 16. The actuator of any one of claims 1 to 15, wherein the one or more cooling fins contact the torque tube when in the second position and are spaced from the torque tube when in the first position.
- 20 17. A method of operating an actuator, the actuator having a torque tube including a shape memory alloy and a cooling device disposed within the torque tube, the method comprising:
- 25 moving the actuator in a first direction by applying heat to the torque tube, wherein one or more cooling fins of the cooling device are spaced from the torque tube while applying the heat;
- axially actuating a sliding sleeve of the cooling device relative to an expandable sleeve of the cooling device to cause the expandable sleeve to expand radially and to urge the one or more cooling fins to expand radially outward into contact with the torque tube; and

moving the actuator in a second direction opposite the first direction by cooling the torque tube.

- 5 **18.** The method of claim **17**, wherein cooling the torque tube comprises flowing a cooling fluid adjacent the one or more cooling fins.
- 19.** The method of claim **18**, wherein the cooling fluid flows axially through the torque tube.
- 10 **20.** The method of any one of claims **17** to **19**, further comprising adjusting a cooling rate of the torque tube by adjusting a contact pressure between the torque tube and the one or more cooling fins.
- 15 **21.** The method of any one of claims **17** to **20**, further comprising axially actuating the sliding sleeve in a direction to radially contract the expandable sleeve to space the one or more cooling fins from the torque tube.
- 22.** A cooling device, comprising:
- 20 a radially expandable sleeve;
- a sliding sleeve disposed within the radially expandable sleeve and axially movable relative to the radially expandable sleeve; and
- 25 one or more cooling fins coupled to an outer surface of the radially expandable sleeve, wherein axial movement of the sliding sleeve relative to the radially expandable sleeve causes the radially expandable sleeve and the one or more cooling fins coupled thereto to expand radially outward from a first position to a second position.
- 30

23. The cooling device of claim **22**, wherein the radially expandable sleeve, the sliding sleeve, and the one or more cooling fins comprise a composite material.
- 5 24. The cooling device of claim **23**, wherein the composite material comprises polyethylene fiber, epoxy graphite, or thermal pitch fiber.
- 10 25. The cooling device of claim **23** or **24**, wherein the composite material has a specific thermal conductivity ratio between about **5000** (W-lb)/(m-Kelvin-in³) and about **9000** (W-lb)/(m-K-in³).
- 15 26. The cooling device of any one of claims **23** to **25**, wherein the composite material has a thermal conductivity within range of about **440** Watts/meter-Kelvin to about **700** Watts/meter-Kelvin.
- 20 27. The cooling device of any one of claims **23** to **26**, wherein the composite material has a tensile strength of about **280** ksi to about **380** ksi.
- 25 28. The cooling device of any one of claims **22** to **27**, wherein each cooling fin of the one or more cooling fins comprise a shaft having a contact pad at radially outward end thereof.
- 30 29. The cooling device of claim **28**, wherein the contact pad has an arcuate shape.
- 30 30. The cooling device of any one of claims **22** to **29**, the sliding sleeve and the radially expandable sleeve have complementing tapered surfaces.
- 30 31. The cooling device of any one of claims **22** to **30**, wherein the sliding sleeve is a polygonal cone or truncated polygonal cone.

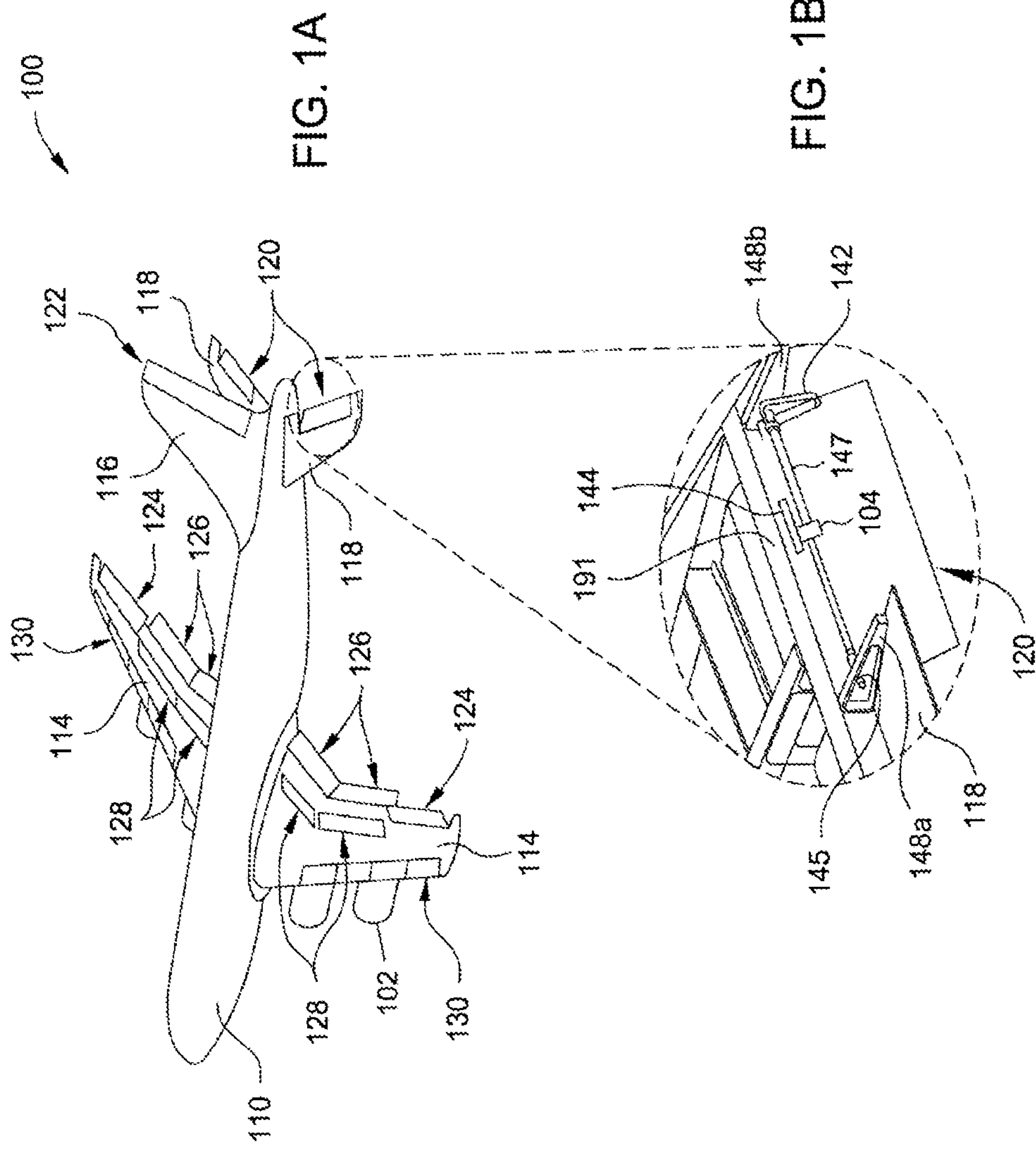
32. The cooling device of any one of claims **22** to **31**, wherein each cooling fin of the one or more cooling fins extend radially from the outer surface of the radially expandable sleeve.

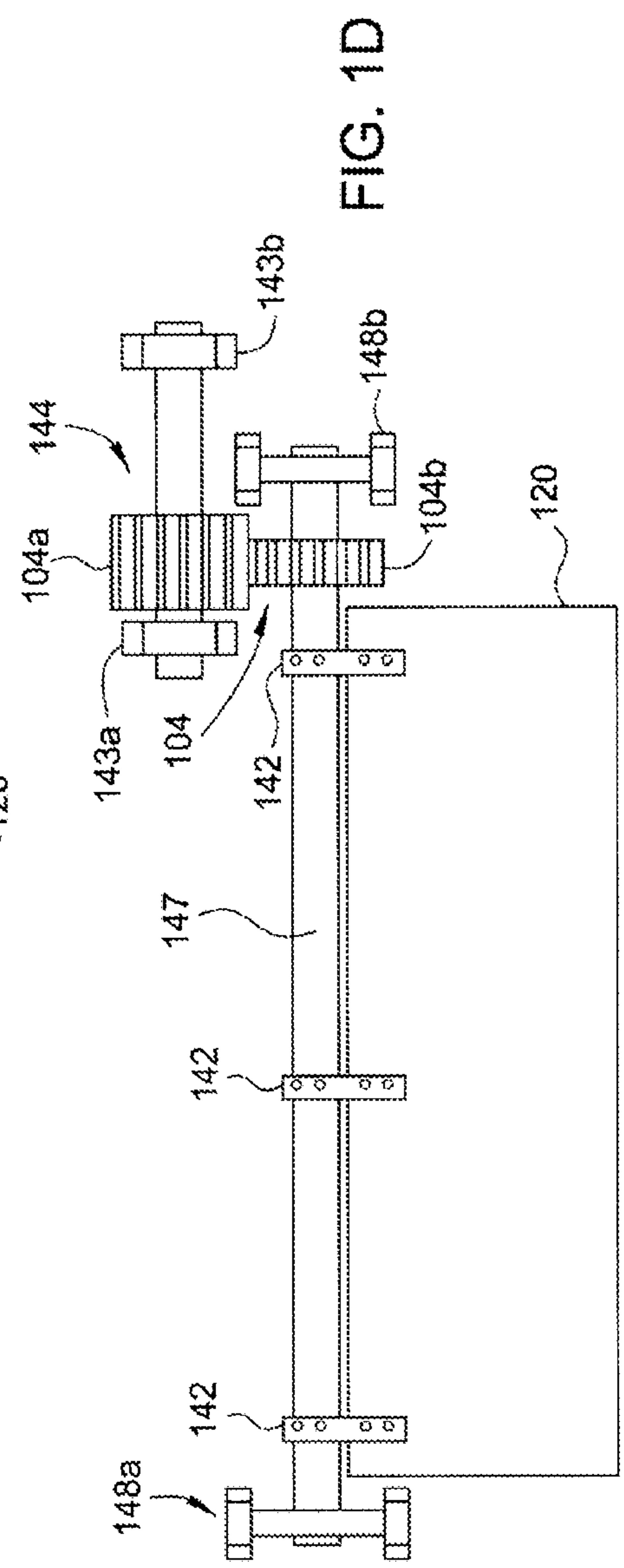
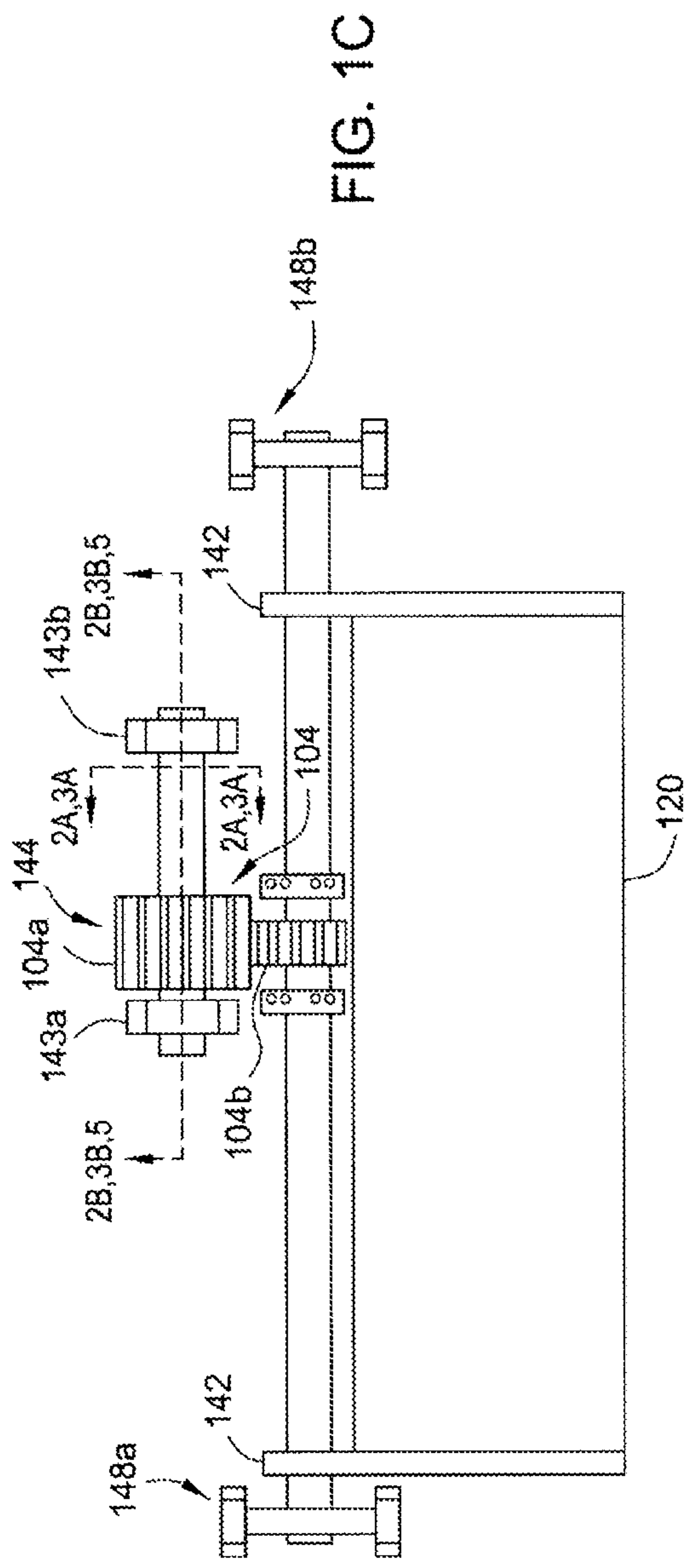
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33. The cooling device of any one of claims **22** to **32**, wherein, when the radially expandable sleeve and the one or more cooling fins coupled thereto are in the second position, axial movement of the sliding sleeve in a direction causes the radially expandable sleeve and the one or more cooling fins coupled thereto to retract radially inward to the first position.

10

34. The cooling device of any one of claims **22** to **33**, wherein the one or more cooling fins contact a torque tube when in the second position and are spaced from the torque tube when in the first position.





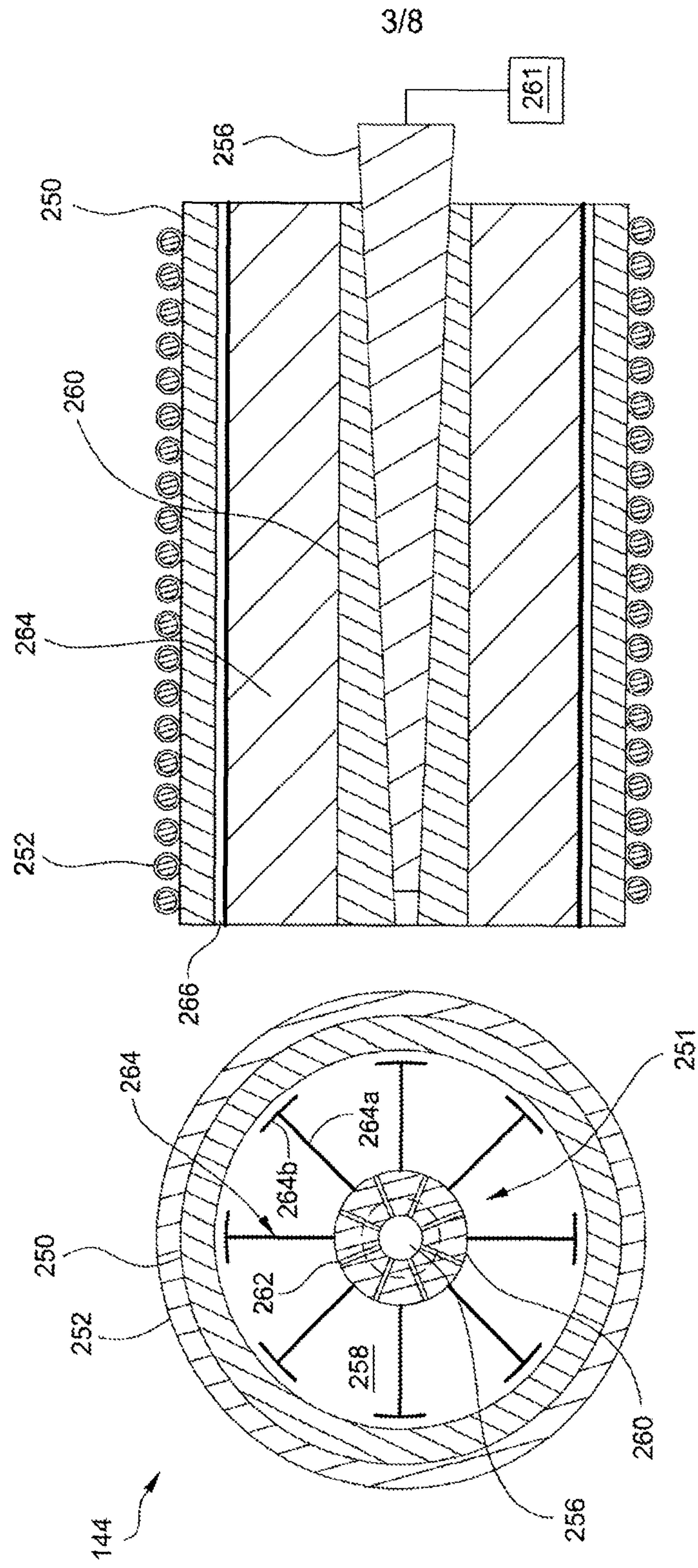


FIG. 2B

FIG. 2A

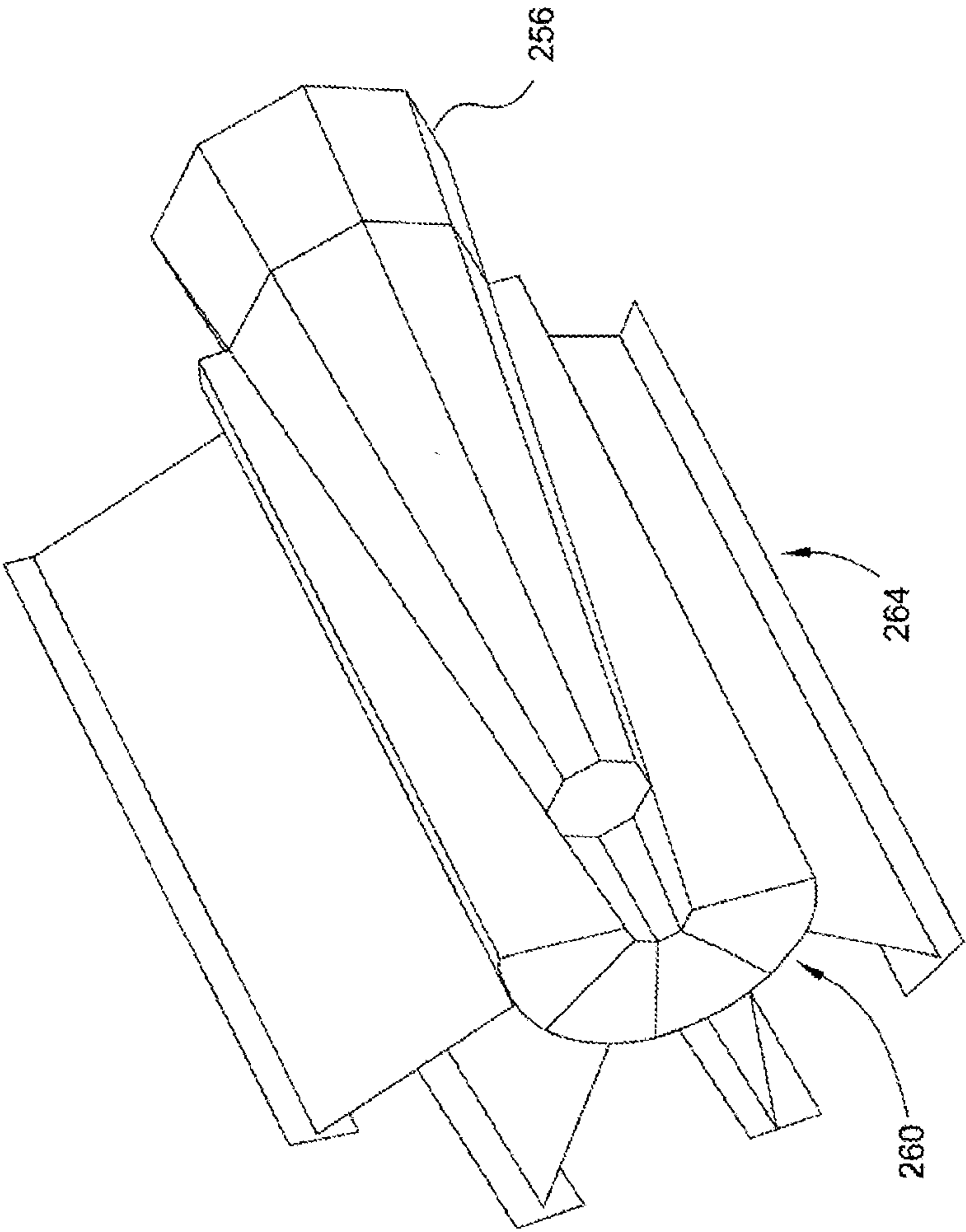


FIG. 2C

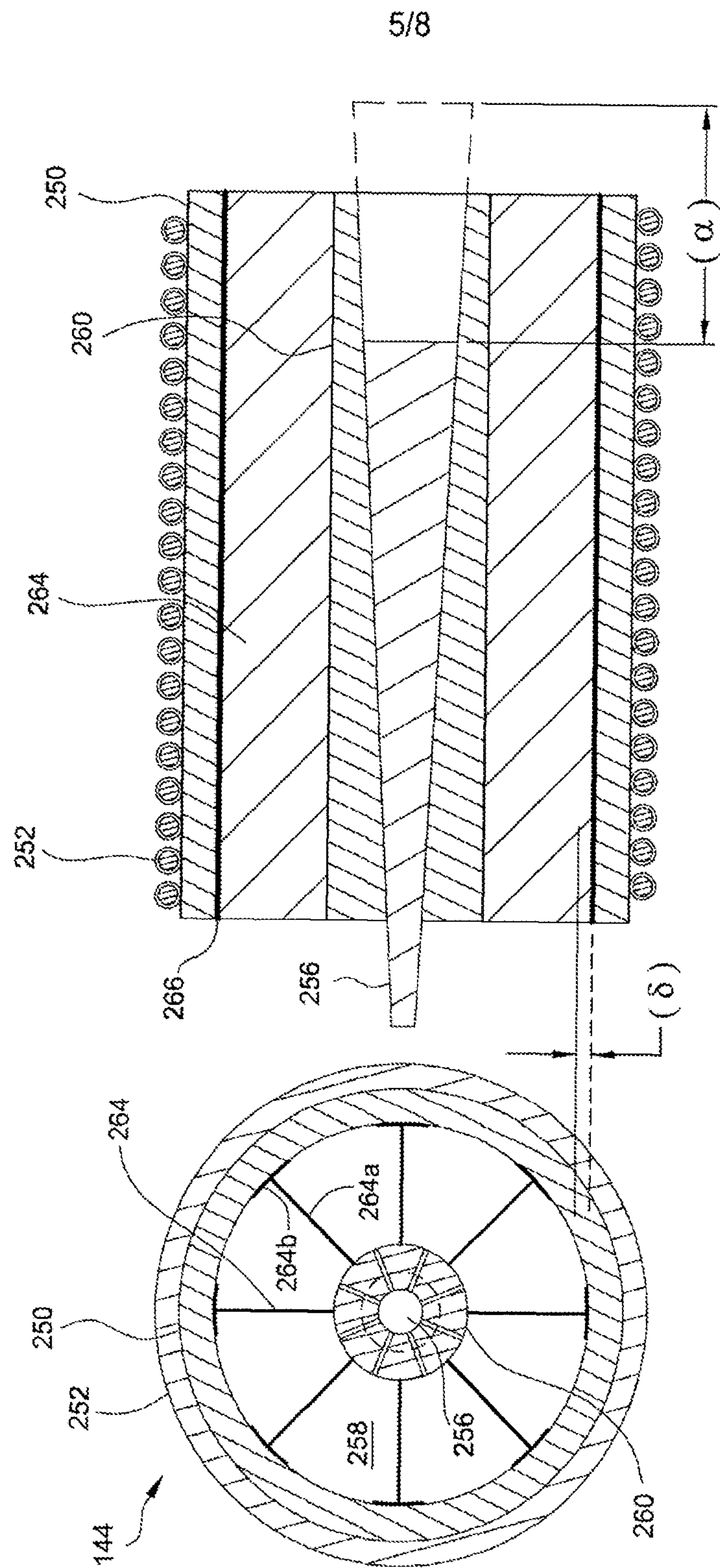


FIG. 3B

FIG. 3A

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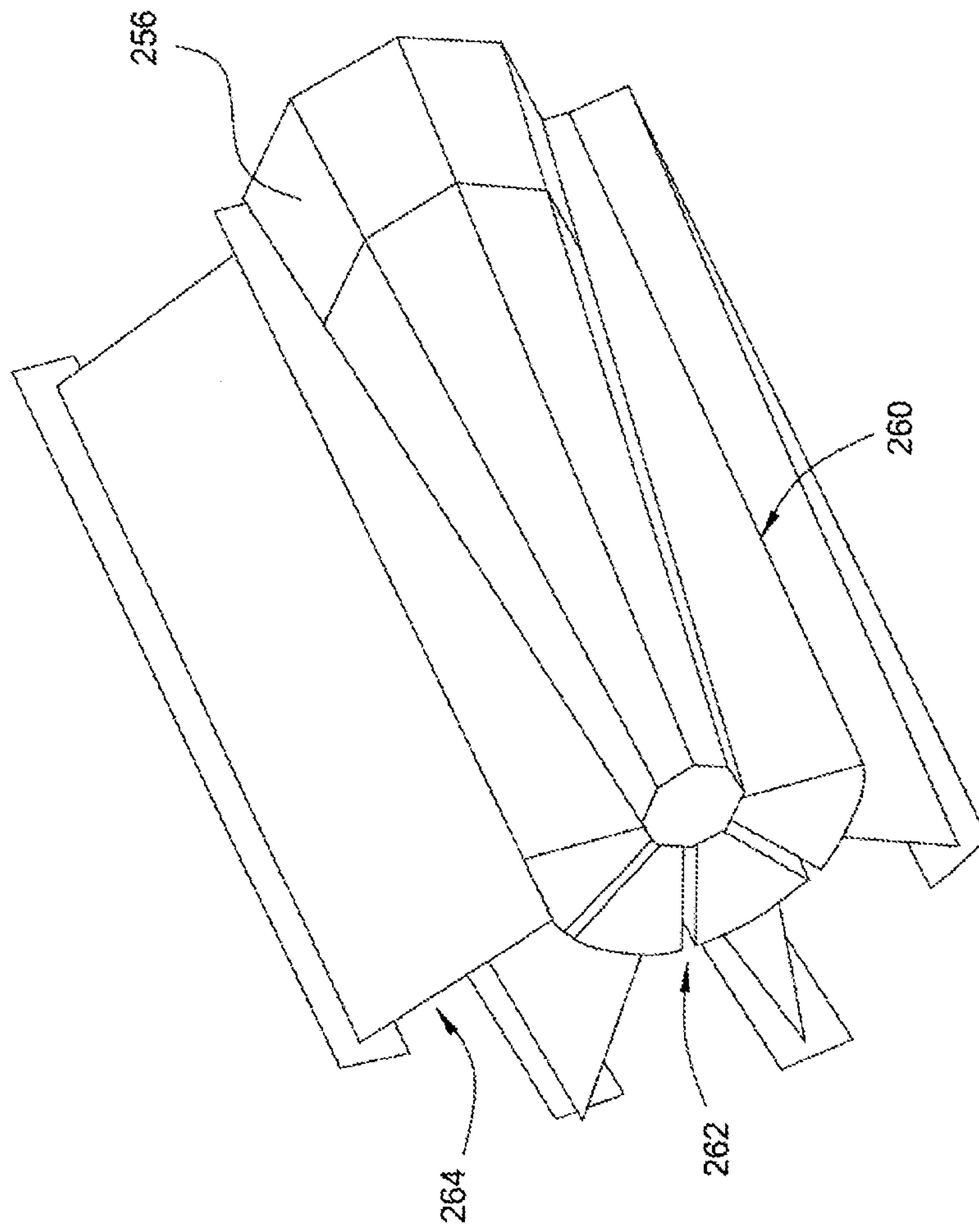


FIG. 3C

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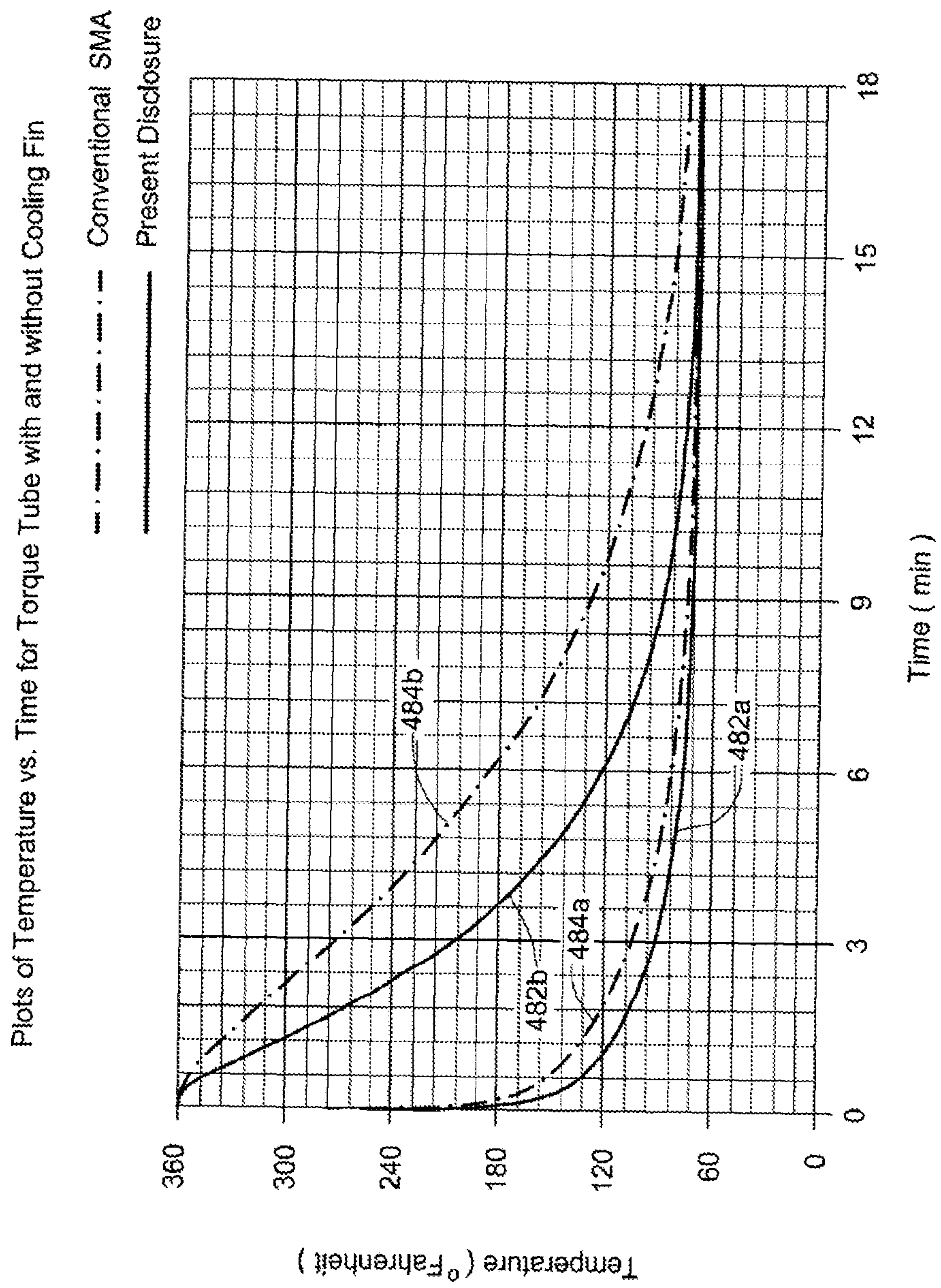


FIG. 4

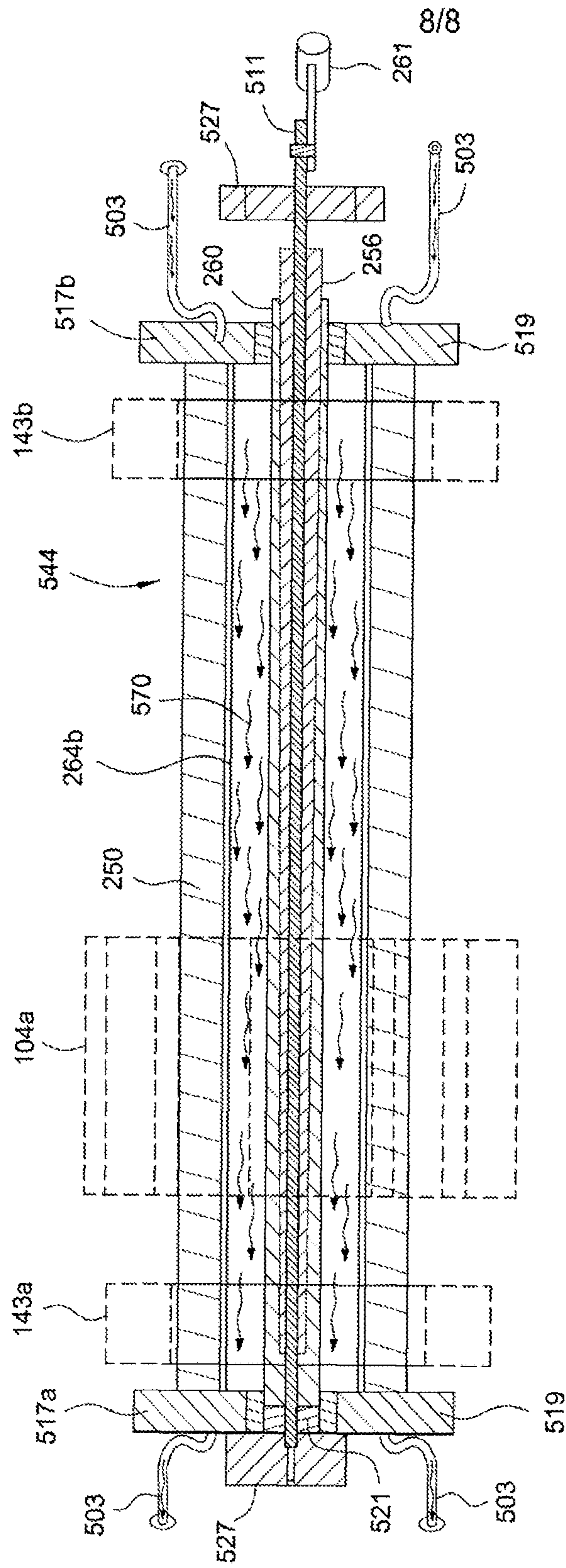


FIG. 5

