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Declarations under Rule 4.17:

— *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))*

[Continued on next page]

(54) Title: ELECTROSTATIC DISCHARGE PROTECTION FOR CLASS D POWER AMPLIFIERS

(57) Abstract: Electrostatic discharge protection for Class D power amplifiers is disclosed. In an exemplary embodiment, an apparatus includes an amplifier having an output transistor coupled to an interface pad, a snapback supply clamp coupled across first and second supplies of the amplifier and configured to provide a clamp voltage across the first and second supplies during ESD event; and a trigger circuit coupled to the output transistor, the trigger circuit configured to detect the clamp voltage and to enable the output transistor to provide a discharge path from the interface pad to the second supply when the clamp voltage is detected.

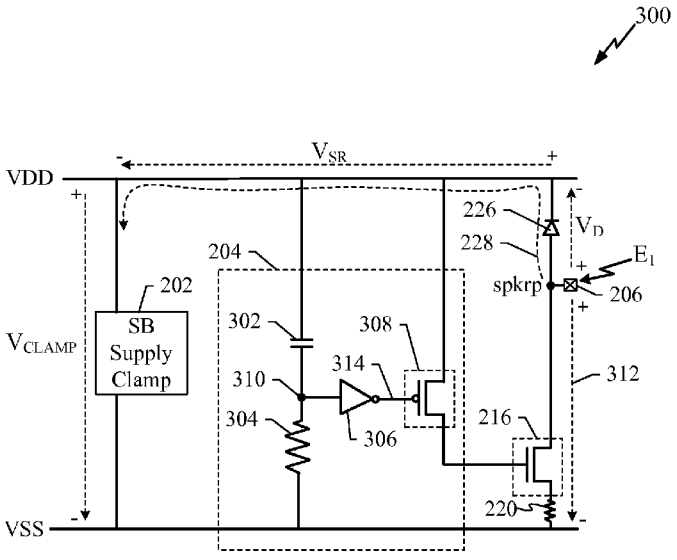


FIG. 3

WO 2014/055959 A1

— *as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))*

Published:

— *with international search report (Art. 21(3))*

— *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))*

ELECTROSTATIC DISCHARGE PROTECTION FOR CLASS D POWER AMPLIFIERS

BACKGROUND

Field

[0001] The present application relates generally to the operation and design of power amplifiers, and more particularly, to the operation and design of electrostatic discharge protection for power amplifier integrated circuits.

Background

[0002] A Class D Power Amplifier (PA) integrated circuit (IC) can be used in a device to drive an off-chip audio speaker. Typically, such a device needs to provide electrostatic discharge (ESD) protection in accordance with industry standards, such as standards developed by the International Electrotechnical Commission (IEC). One such standard, referred to as "IEC 61000-4-2" requires system level protection of 8KV contact and 15KV air discharge. This standard requires a system to have the capability to sink close to 20 amps of peak current during an IEC ESD event. In contrast, a less rigorous standard, referred to "Human Body Model" (HBM) requires only 2KV of protection which translates to 1.3 amps of peak currents. The HBM is a standard for component level ESD testing while IEC 61000-4-2 is a standard for system level ESD testing. A Class D PA used in real applications needs to satisfy both HBM and IEC standards.

[0003] In one implementation, the Class D PA IC may provide two interface pins that are used to output audio signals and two interface pins that are used to receive voltage sensing signals. Thus, the Class D PA IC may have four or more interface pins that require ESD protection for both HBM and IEC discharge events.

[0004] Typically, external transient voltage suppression (TVS) diodes are used to provide ESD protection for integrated circuits. However, TVS diodes are expensive and may lead to excessive bill of material (BOM) costs depending on the number of IC interface pins that require ESD protection.

[0005] Accordingly, it would be desirable to have a simple and low cost mechanism to provide ESD protection for interface pins of a Class D PA against HBM and IEC discharge events.

BRIEF DESCRIPTION OF THE DRAWINGS

[0006] The foregoing aspects described herein will become more readily apparent by reference to the following description when taken in conjunction with the accompanying drawings wherein:

[0007] **FIG. 1** shows a device having an exemplary embodiment of an integrated Class D power amplifier with on-chip ESD protection;

[0008] **FIG. 2** shows an exemplary detailed view of the Class D power amplifier shown in **FIG. 1**;

[0009] **FIG. 3** shows a detailed exemplary embodiment of a selected portion of an ESD protection circuit;

[0010] **FIG. 4** shows an exemplary diagram of a NMOS transistor implemented as a BigFET and operating in a MOS conduction mode;

[0011] **FIG. 5** shows an exemplary graph that illustrates a current-voltage relationship of the NMOS transistor shown in **FIG. 4** when operating in the MOS conduction mode; and

[0012] **FIG. 6** shows an exemplary embodiment of a Class D power amplifier apparatus having integrated ESD protection.

DETAILED DESCRIPTION

[0013] The detailed description set forth below in connection with the appended drawings is intended as a description of exemplary embodiments of the invention and is not intended to represent the only embodiments in which the invention can be practiced. The term "exemplary" used throughout this description means "serving as an example, instance, or illustration," and should not necessarily be construed as preferred or advantageous over other exemplary embodiments. The detailed description includes specific details for the purpose of providing a thorough understanding of the exemplary embodiments of the invention. It will be apparent to those skilled in the art that the exemplary embodiments of the invention may be practiced without these specific details.

In some instances, well known structures and devices are shown in block diagram form in order to avoid obscuring the novelty of the exemplary embodiments presented herein.

[0014] **FIG. 1** shows a device **100** having an exemplary embodiment of an integrated Class D power amplifier **102** with on-chip ESD protection **116**. For example, the device **100** may be a portable audio device, such as a portable telephone or MP3 player. The integrated Class D PA **102** has interface pins **106** and **108** to output audio signals to drive an off-chip speaker **104**. A sense circuit **110** is coupled to the audio speaker **104** to receive sense signals indicating overload conditions and to output an indication of the overload conditions to other entities at the device **100**. The sense signals are also input to the PA **102** using interface pins **112** and **114**.

[0015] The on-chip ESD protection circuit **116** operates to protect the interface pins **106**, **108**, **112**, and **114** from ESD associated with both HBM and IEC discharge events. For example the protection circuit **116** operates to provide ESD protection against a contact event of up to 8KV and/or an air discharge event of up to 15KV. Since the ESD protection circuit **116** is integrated with the Class D PA **102**, the need for off-chip ESD protection devices, such as TVS diodes, is eliminated thereby saving costs. Furthermore, the ESD protection circuit **116** is configured to handle large ESD events with a minimum silicon area which again saves cost.

[0016] **FIG. 2** shows an exemplary detailed view **200** of the Class D power amplifier **102** shown in **FIG. 1**. In an exemplary embodiment, the PA **102** is provided on an integrated circuit. The PA **102** comprises the ESD protection circuit **116** that is also integrated on the same circuit. The ESD protection circuit **116** includes a snapback (SB) supply clamp **202** and trigger circuit **204**. The ESD protection circuit **116** is configured to provide ESD protection to interface pins (or pads) **206** and **208** that are coupled to the off-chip speaker **104** using speaker signal lines **224**. The PA **102** is also configured to provide ESD protection to interface pads **212** and **214** that receive sense inputs using sense lines **210**.

[0017] As illustrated in **FIG. 2**, the SB supply clamp **202** is connected across first and second supplies of the PA **102**. For example, the first supply is a VDD supply and the second supply is a VSS supply. Thus, the SB supply clamp **202** is connected across the VDD and VSS supply rails of the PA **102**. The SB supply clamp **202** comprises any suitable supply clamp that provides excellent current conduction capability and a fast turn-on time to discharge ESD events. During operation, should the SB supply clamp

202 activate in response to an ESD discharge event, the SB supply clamp **202** maintains a holding voltage (V_H) and provides a clamp voltage across the VDD and VSS supply rails to protect the PA **102**.

[0018] The trigger circuit **204** is also coupled between the VDD and VSS supply rails of the PA **102**. The trigger circuit **204** operates to detect the clamp voltage that occurs as the result of an ESD discharge event and to activate NMOS output transistors **216** and **218** to provide a discharge path to the VSS supply rail in response. In an exemplary embodiment, the trigger circuit **204** detects the ESD discharge event by sensing the clamp voltage associated with the VDD supply rail. For example, in response to an ESD discharge event at the interface pad **206**, a large current flows along path **228** through the diode **226** to the VDD supply rail. The ESD event would result in activating the SB supply clamp **202** to maintain the holding voltage (V_H) and to provide a clamp voltage across the VDD and VSS supply rails. The trigger circuit **204** detects the clamp voltage on the VDD supply rail in response to the ESD discharge event and activates the output transistors **216** and **218** to provide a discharge path through the resistors **220** and **222** to the VSS supply rail. A more detailed description of the operation of the ESD protection circuit **116** is provided below with reference to **FIG. 3**.

[0019] **FIG. 3** shows a detailed exemplary embodiment of a selected portion **300** of the PA **200** shown in **FIG. 2**. For clarity, the portion **300** includes only one NMOS output transistor; however the circuit is easily extended to include both NMOS output transistors. The portion **300** includes the snapback supply clamp **202** and the trigger circuit **204** that are connected across the VDD and VSS supply rails.

[0020] The trigger circuit **204** comprises capacitor **302** connected between the VDD supply rail and resistor **304**. The resistor **304** is connected between the capacitor **302** and the VSS supply rail. An inverter **306** has its input connected to both the capacitor **302** and the resistor **304** at terminal **310**. An output of the inverter **306** is connected to a gate terminal of a trigger transistor **308**. The trigger transistor **308** has a source terminal connected to the VDD supply rail. The drain terminal of the trigger transistor **308** is connected to the gate terminal of the NMOS output transistor **216**.

[0021] During operation, an ESD event (E_1) may occur at the interface pad **206**. The event E_1 may be an IEC discharge event that results in a large current flowing along the path **228** and causes the SB supply clamp **202** to maintain the holding voltage (V_H). The voltage level generated at the pad **206** (V_{PAD}) can be determined from a

combination of the voltage (V_D) across the diode **226**, the voltage (V_{SR}) along the VDD supply rail, and the clamp voltage (V_{CLAMP}) across the supply clamp **202**. The clamp voltage V_{CLAMP} is a combination of the holding voltage (V_H) plus the voltage associated with the on-resistance of the supply clamp **202**. Assuming a discharge current of approximately (20 amps), a diode on-resistance of approximately (.05 ohm), a VDD supply rail resistance of approximately (.05 ohm), a holding voltage (V_H) of 6 volts, and a supply clamp **202** on-resistance of approximately (0.1); the pad voltage (V_{PAD}) can be approximated from the following expression.

$$V_{PAD} = V_D + V_{SR} + V_{CLAMP}$$

$$V_{PAD} \sim (.7 + (20 * .05)) + (20 * .05) + (6 + (0.1 * 20))$$

$$V_{PAD} \sim 10.7 \text{ volts}$$

[0022] In response to the ESD event (E_1), the node **310** experiences an increased voltage associated with the activation of the supply clamp **202** providing the clamp voltage. The voltage at node **310** causes the inverter **306** to output a trigger signal **314** that turns on trigger transistor **308**. The turned-on trigger transistor **308** activates the NMOS output transistor **216**, which provide a conduction path **312** to discharge the ESD event (E_1) to VSS through the resistor **220**, which has a resistance value of approximately (.1 ohms).

MOS Conduction Mode

[0023] In an exemplary embodiment, the NMOS output transistor **216** is implemented as a BigFET to limit pad voltage at the interface pad **206**, and to provide the additional discharge path **312** to VSS. A BigFET is a NMOS transistor configured with a large channel width that operates in a MOS conduction mode to provide a discharge path sufficient to discharge IEC and HBM ESD events. A more detailed description of the MOS conduction mode is provided below.

[0024] **FIG. 4** shows an exemplary detailed diagram of the NMOS transistor **216** implemented or configured as a BigFET operating in a MOS conduction mode. In an exemplary embodiment, a MOS conduction path **602** is provided by the BigFET which operates to provide a large discharge path.

[0025] **FIG. 5** shows an exemplary graph **700** that illustrates a current-voltage relationship of the NMOS transistor **216** shown in **FIG. 6** when operating in MOS

conduction mode. The graph **700** shows pad current (I) on the vertical axis and transistor gate-source voltage (V_{GS}) on the horizontal axis. As illustrated by plot line **702**, after the V_{GS} voltage exceeds a threshold (V_t) there is generally a linear current-voltage relationship thereafter.

[0026] **FIG. 6** shows an exemplary embodiment of a Class D power amplifier apparatus **800** having integrated ESD protection**.** For example, the apparatus **800** is suitable for use as the Class D PA **102** shown in **FIG. 2**. In an aspect, the apparatus **800** is implemented by one or more modules configured to provide the functions as described herein. For example, in an aspect, each module comprises hardware and/or hardware executing software.

[0027] The apparatus **800** comprises a first module comprising means (**802**) for amplifying including a means for outputting signals from an interface pad, which in an aspect comprises NMOS output transistors **216** and **218**.

[0028] The apparatus **800** also comprises a second module comprising means (**808**) for maintaining a clamp voltage during an ESD event, the means for maintaining the clamp voltage coupled across first and second supplies of the means for amplifying, which in an aspect comprises snapback supply clamp **202**.

[0029] The apparatus **800** also comprises a third module comprising means (**806**) for triggering the means for outputting to provide a discharge path from the interface pad to the second supply during the ESD event in response to the clamp voltage, which in an aspect comprises trigger circuit **204**.

[0030] Those of skill in the art would understand that information and signals may be represented or processed using any of a variety of different technologies and techniques. For example, data, instructions, commands, information, signals, bits, symbols, and chips that may be referenced throughout the above description may be represented by voltages, currents, electromagnetic waves, magnetic fields or particles, optical fields or particles, or any combination thereof. It is further noted that transistor types and technologies may be substituted, rearranged or otherwise modified to achieve the same results. For example, circuits shown utilizing PMOS transistors may be modified to use NMOS transistors and vice versa. Thus, the amplifiers disclosed herein may be realized using a variety of transistor types and technologies and are not limited to those transistor types and technologies illustrated in the Drawings. For example,

transistors types such as BJT, GaAs, MOSFET or any other transistor technology may be used.

[0031] Those of skill would further appreciate that the various illustrative logical blocks, modules, circuits, and algorithm steps described in connection with the embodiments disclosed herein may be implemented as electronic hardware, computer software, or combinations of both. To clearly illustrate this interchangeability of hardware and software, various illustrative components, blocks, modules, circuits, and steps have been described above generally in terms of their functionality. Whether such functionality is implemented as hardware or software depends upon the particular application and design constraints imposed on the overall system. Skilled artisans may implement the described functionality in varying ways for each particular application, but such implementation decisions should not be interpreted as causing a departure from the scope of the exemplary embodiments of the invention.

[0032] The various illustrative logical blocks, modules, and circuits described in connection with the embodiments disclosed herein may be implemented or performed with a general purpose processor, a Digital Signal Processor (DSP), an Application Specific Integrated Circuit (ASIC), a Field Programmable Gate Array (FPGA) or other programmable logic device, discrete gate or transistor logic, discrete hardware components, or any combination thereof designed to perform the functions described herein. A general purpose processor may be a microprocessor, but in the alternative, the processor may be any conventional processor, controller, microcontroller, or state machine. A processor may also be implemented as a combination of computing devices, e.g., a combination of a DSP and a microprocessor, a plurality of microprocessors, one or more microprocessors in conjunction with a DSP core, or any other such configuration.

[0033] The steps of a method or algorithm described in connection with the embodiments disclosed herein may be embodied directly in hardware, in a software module executed by a processor, or in a combination of the two. A software module may reside in Random Access Memory (RAM), flash memory, Read Only Memory (ROM), Electrically Programmable ROM (EPROM), Electrically Erasable Programmable ROM (EEPROM), registers, hard disk, a removable disk, a CD-ROM, or any other form of storage medium known in the art. An exemplary storage medium is coupled to the processor such that the processor can read information from, and write

information to, the storage medium. In the alternative, the storage medium may be integral to the processor. The processor and the storage medium may reside in an ASIC. The ASIC may reside in a user terminal. In the alternative, the processor and the storage medium may reside as discrete components in a user terminal.

[0034] In one or more exemplary embodiments, the functions described may be implemented in hardware, software, firmware, or any combination thereof. If implemented in software, the functions may be stored on or transmitted over as one or more instructions or code on a computer-readable medium. Computer-readable media includes both non-transitory computer storage media and communication media including any medium that facilitates transfer of a computer program from one place to another. A non-transitory storage media may be any available media that can be accessed by a computer. By way of example, and not limitation, such computer-readable media can comprise RAM, ROM, EEPROM, CD-ROM or other optical disk storage, magnetic disk storage or other magnetic storage devices, or any other medium that can be used to carry or store desired program code in the form of instructions or data structures and that can be accessed by a computer. Also, any connection is properly termed a computer-readable medium. For example, if the software is transmitted from a website, server, or other remote source using a coaxial cable, fiber optic cable, twisted pair, digital subscriber line (DSL), or wireless technologies such as infrared, radio, and microwave, then the coaxial cable, fiber optic cable, twisted pair, DSL, or wireless technologies such as infrared, radio, and microwave are included in the definition of medium. Disk and disc, as used herein, includes compact disc (CD), laser disc, optical disc, digital versatile disc (DVD), floppy disk and blu-ray disc where disks usually reproduce data magnetically, while discs reproduce data optically with lasers. Combinations of the above should also be included within the scope of computer-readable media.

[0035] The description of the disclosed exemplary embodiments is provided to enable any person skilled in the art to make or use the invention. Various modifications to these exemplary embodiments will be readily apparent to those skilled in the art, and the generic principles defined herein may be applied to other embodiments without departing from the spirit or scope of the invention. Thus, the invention is not intended to be limited to the exemplary embodiments shown herein but is to be accorded the widest scope consistent with the principles and novel features disclosed herein.

CLAIMS

WHAT IS CLAIMED IS:

1. An apparatus, comprising:

an amplifier having an output transistor coupled to an interface pad;

a snapback supply clamp coupled across first and second supplies of the amplifier and configured to provide a clamp voltage across the first and second supplies during an electrostatic discharge (ESD) event; and

a trigger circuit coupled to the output transistor, the trigger circuit configured to detect the clamp voltage and to enable the output transistor to provide a discharge path from the interface pad to the second supply when the clamp voltage is detected.

2. The apparatus of claim 1, the amplifier comprises a Class D power amplifier.

3. The apparatus of claim 1, the output transistor configured to act as a BigFET.

4. The apparatus of claim 1, the snapback supply clamp integrated with the amplifier.

5. The apparatus of claim 1, the trigger circuit integrated with the amplifier.

6. The apparatus of claim 1, the trigger circuit comprising a trigger transistor configured to turn on the output transistor in response to detecting the clamp voltage.

7. The apparatus of claim 6, the trigger circuit comprising a capacitor connected between the first supply and a first node, and a resistor connected between the second supply and the first node, the capacitor and resistor configured to provide a voltage at the first node in response to the clamp voltage.

8. The apparatus of claim 7, the trigger circuit comprising an inverter connected to the first node and configured to provide an inverter output that enables the trigger transistor in response to the voltage at the first node.

9. The apparatus of claim 1, the interface pad configured to output an audio signal to an off-chip speaker.

10. The apparatus of claim 9, the ESD event occurring at the interface pad.

11. The apparatus of claim 1, the ESD event comprising a contact event up to 8KV or an air discharge event up to 15KV.

12. The apparatus of claim 1, the first supply configured as a VDD supply and the second supply configured as a VSS supply.

13. An apparatus, comprising:

means for amplifying including a means for outputting signals from an interface pad;

means for maintaining a clamp voltage during an electrostatic discharge (ESD) event, the means for maintaining the clamp voltage coupled across first and second supplies of the means for amplifying; and

means for triggering the means for outputting to provide a discharge path from the interface pad to the second supply in response to the clamp voltage.

14. The apparatus of claim 13, the means for amplifying comprises means for Class D power amplification.

15. The apparatus of claim 13, the means for maintaining integrated with the means for outputting.

16. The apparatus of claim 13, the means for triggering integrated with the means for outputting.

17. The apparatus of claim 13, the means for outputting configured to act as a BigFET.

18. The apparatus of claim 13, the means for triggering comprising:

means for detecting the clamp voltage; and

means for enabling the means for outputting to provide the discharge path when the clamp voltage is detected.

19. The apparatus of claim 13, the first supply configured as a VDD supply and the second supply configured as a VSS supply, the ESD event occurring at the interface pad.

20. The apparatus of claim 13, the ESD event comprising a contact event up to 8KV or an air discharge event up to 15KV.

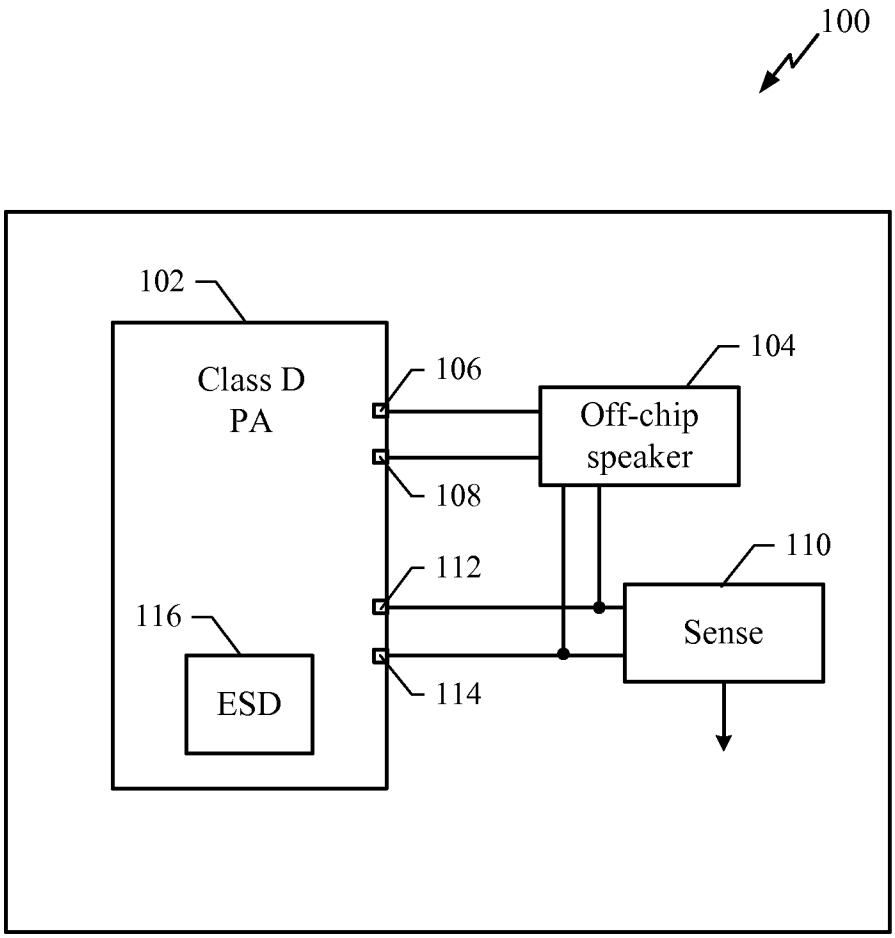

100
102
Class D
PA
106
104
Off-chip
speaker
108
110
112
116
Sense
ESD
114

FIG. 1

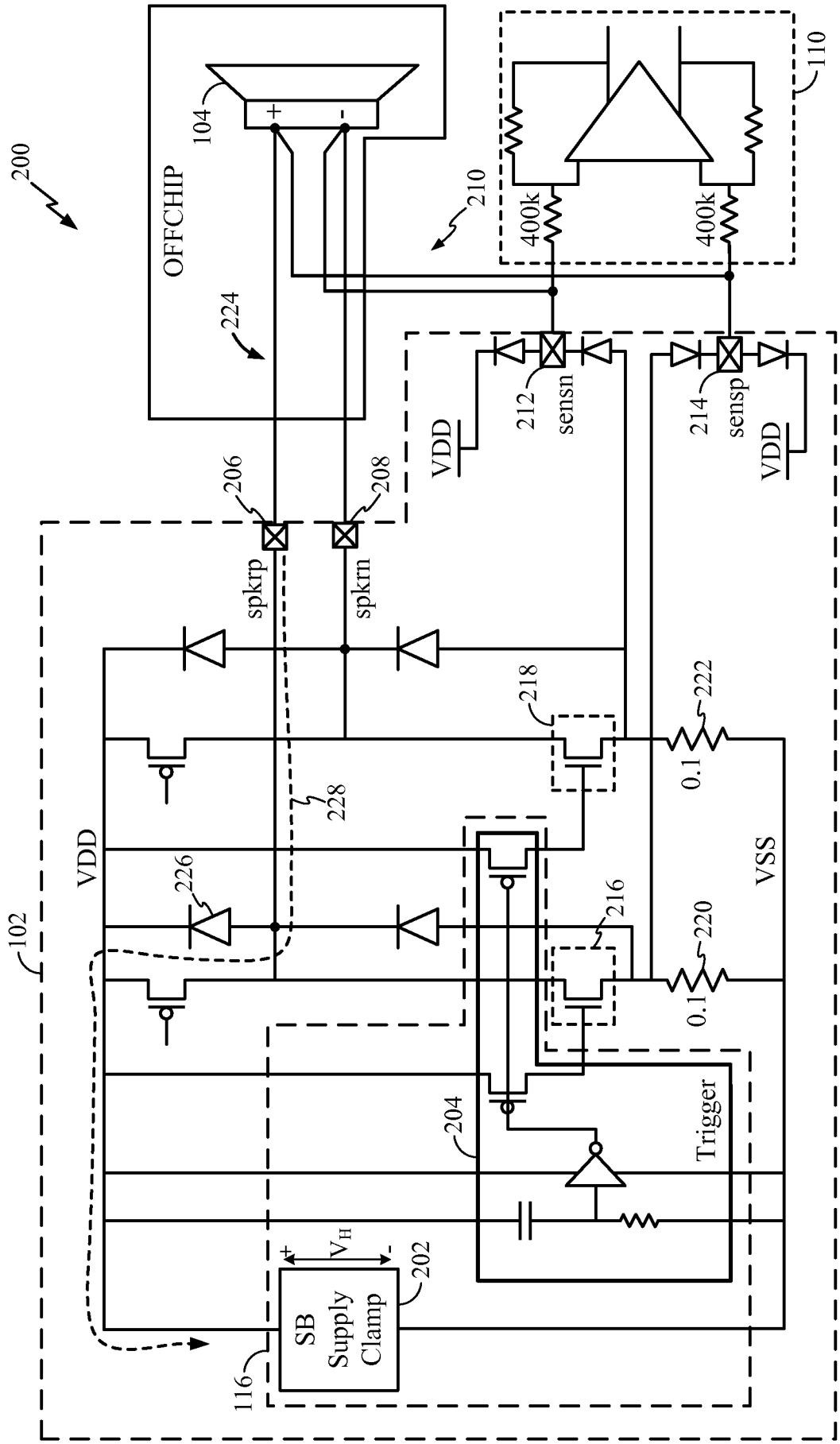

200
OFFCHIP
104
+
-
210
110
400k
400k
224
VDD
212
sensn
214
sensp
VDD
206
208
spkrp
spkrn
218
222
0.1
228
VDD
226
216
220
0.1
VSS
102
204
Trigger
V_H
+
-
202
SB
Supply
Clamp
116

FIG. 2

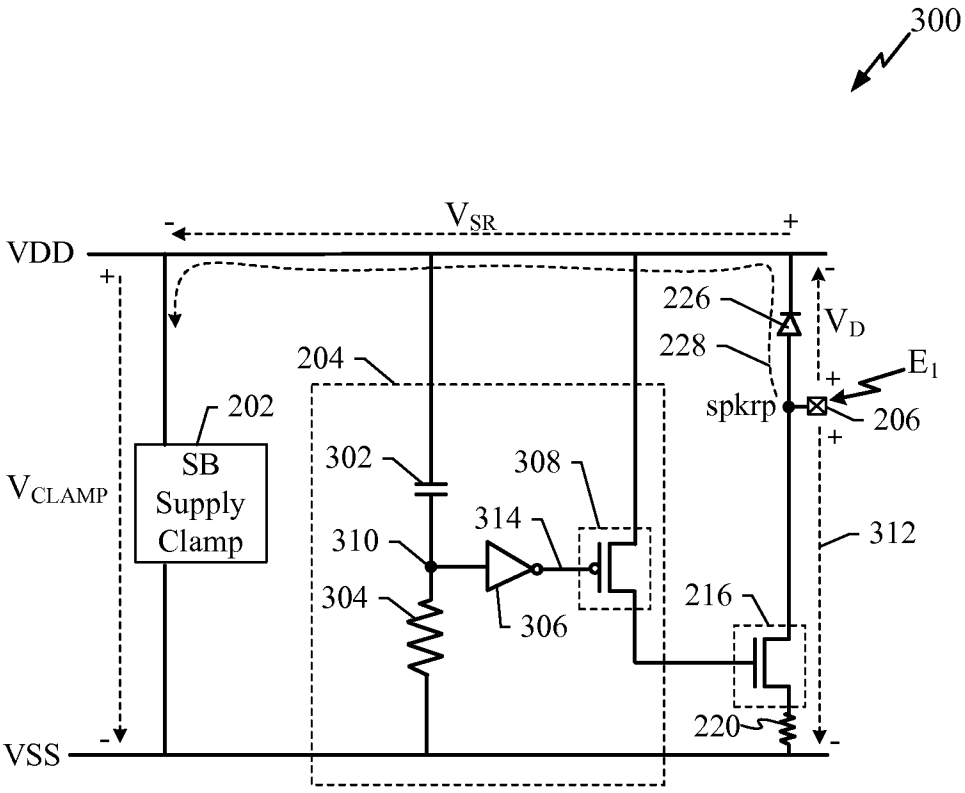

300
V_{SR}
VDD
VSS
V_{CLAMP}
202
SB
Supply
Clamp
204
226
228
V_D
E_1
spkrp
206
302
308
314
310
304
306
312
216
220

FIG. 3

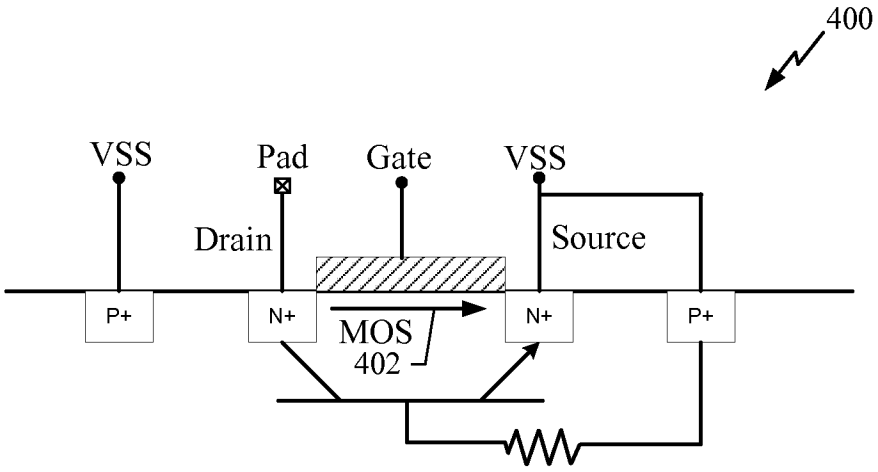


FIG. 4

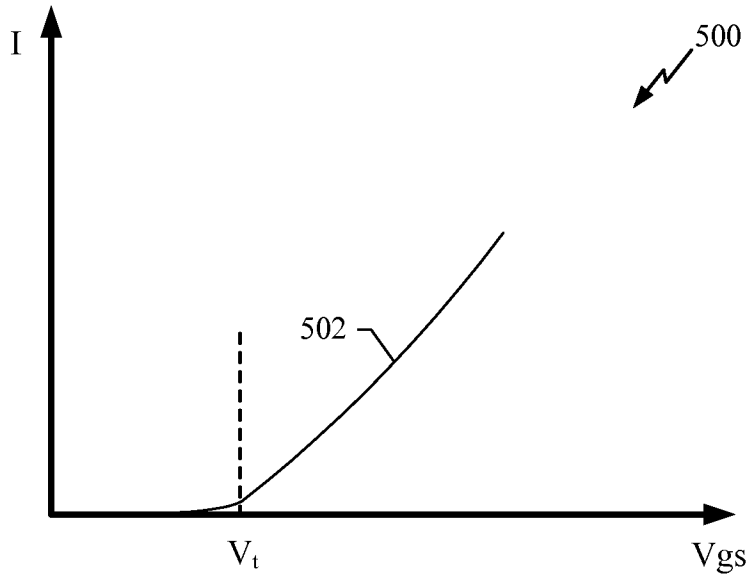


FIG. 5

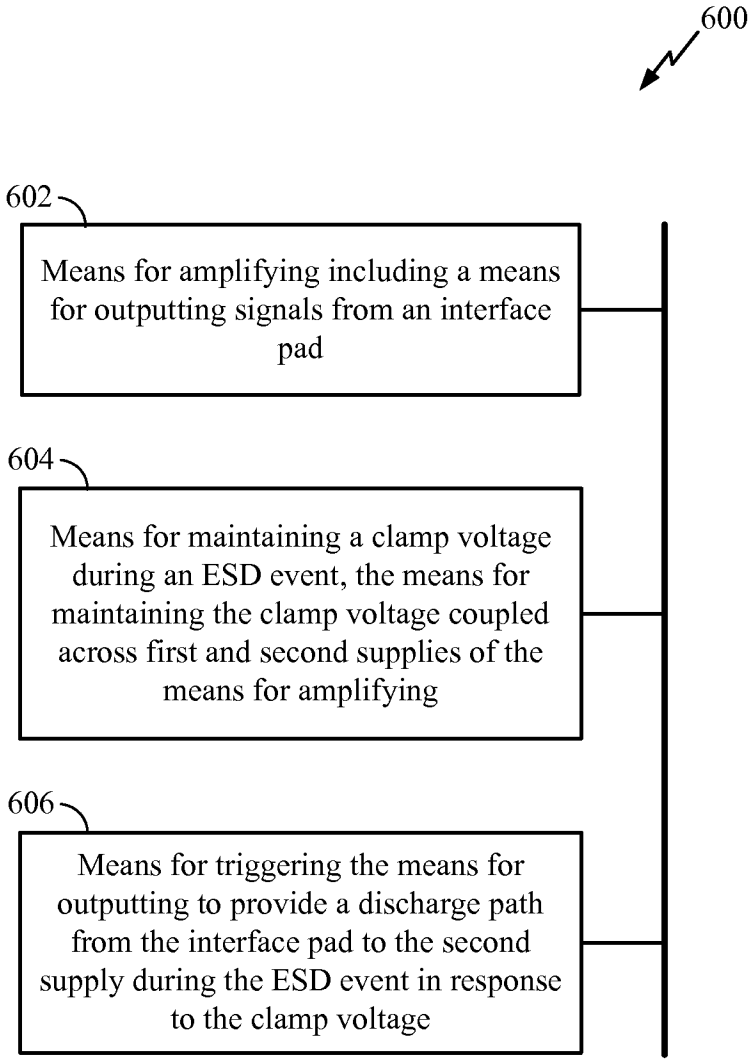

600
602
Means for amplifying including a means for outputting signals from an interface pad
604
Means for maintaining a clamp voltage during an ESD event, the means for maintaining the clamp voltage coupled across first and second supplies of the means for amplifying
606
Means for triggering the means for outputting to provide a discharge path from the interface pad to the second supply during the ESD event in response to the clamp voltage

FIG. 6

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2013/063589

A. CLASSIFICATION OF SUBJECT MATTER
INV. H01L27/02 H02H9/04
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
H01L H02H

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 2 355 152 A1 (ST MICROELECTRONICS ROUSSET [FR]) 10 August 2011 (2011-08-10) abstract paragraphs [0032] - [0078] -----	1-20
X	US 2004/141267 A1 (KHAZHINSKY MICHAEL G [US] ET AL) 22 July 2004 (2004-07-22) abstract paragraphs [0026], [0027], [0028], [0031], [0032] figure 4 -----	1-20
X	US 2010/157493 A1 (GUEDON YANNICK [SG] ET AL) 24 June 2010 (2010-06-24) abstract paragraphs [0020] - [0033] figures 1,2,5,6 -----	1-20

-/--

[X] Further documents are listed in the continuation of Box C.

[X] See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

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"&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
23 January 2014	30/01/2014

Name and mailing address of the ISA/	Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Morena, Enrico

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