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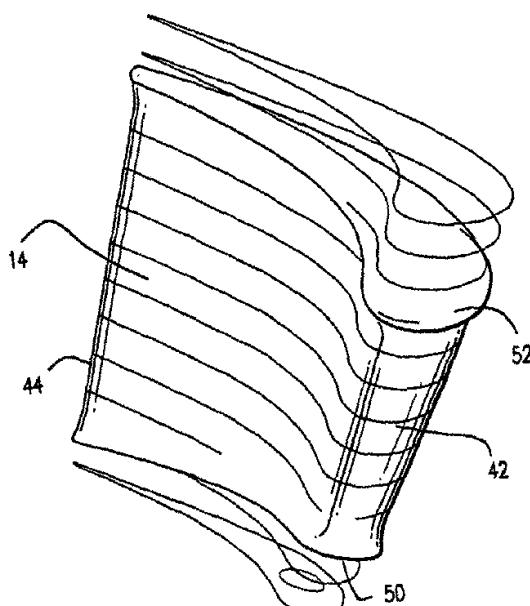
(21) 出願番号	特願2003-512537 (P2003-512537)	(71) 出願人	390041542 ゼネラル・エレクトリック・カンパニー GENERAL ELECTRIC CO MPANY アメリカ合衆国、ニューヨーク州、スケネ クタディ、リバーロード、1番
(86) (22) 出願日	平成14年7月9日 (2002.7.9)	(74) 代理人	100093908 弁理士 松本 研一
(85) 翻訳文提出日	平成16年1月9日 (2004.1.9)	(74) 代理人	100105588 弁理士 小倉 博
(86) 國際出願番号	PCT/US2002/021887	(74) 代理人	100106541 弁理士 伊藤 信和
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(54) 【発明の名称】第2段タービンノズル翼形部

(57) 【要約】

第2段ノズル(12)は、表1にインチ単位で記載したX、Y及びZのデカルト座標値に実質的に従った翼形部輪郭を含むベーン(14)を有し、その場合、X、Y及びZ値は、前記翼形部の半径方向最内側の空気力学的セクションから始まりかつ次にそのセクションに相対させてZ座標値に対して定められる。X、Y及びZ値は、拡大又は縮小されたノズル用の翼形部セクションを得るために、同一の定数又は数値の関数として拡大縮小されることができる。



【特許請求の範囲】**【請求項 1】**

任意の翼形部表面位置に対して垂直な方向に ± 0.100 インチ (2.54 mm) の範囲内にあるエンベロープの翼形部の形状をしたノズルベーン (14) を有するタービンノズル (12) であって、

前記翼形部が、表 1 にインチ単位で記載した X、Y 及び Z のデカルト座標値に実質的に従った被覆されていない基準輪郭を有し、その場合、X、Y 及び Z 値は、前記翼形部の半径方向最内側の空気力学的セクションから始まりかつ次にそのセクションに相対させて該 Z 座標値に対して定められ、

Z 距離における輪郭が、互いに滑らかに結合されて完全な翼形部形状を形成するようになっている、10

ことを特徴とするタービンノズル。

【請求項 2】

タービンの第 2 段の一部を形成することを特徴とする、請求項 1 に記載のタービンノズル。。

【請求項 3】

翼形部の形状をしたノズルベーン (14) を有するタービンノズル (12) であって、
前記翼形部が、表 1 にインチ単位で記載した X、Y 及び Z のデカルト座標値に実質的に従った被覆されていない基準輪郭を有し、その場合、X、Y 及び Z 値は、前記翼形部の半径方向最内側の空気力学的セクションから始まりかつ次にそのセクションに相対させて該 Z 座標値に対して定められ、20

Z 距離における輪郭が、互いに滑らかに結合されて完全な翼形部形状を形成し、

前記 X、Y 及び Z 値が、拡大又は縮小されたノズル翼形部を得るために、同一の定数又は数値の関数として拡大縮小されるようになっている、

ことを特徴とするタービンノズル。

【請求項 4】

タービンの第 2 段の一部を形成することを特徴とする、請求項 3 に記載のタービンノズル。。

【請求項 5】

複数のベーン (14) を有するタービンノズル (12) を含むタービンであって、30
前記ベーンの各々が、任意の翼形部表面位置に対して垂直な方向に ± 0.100 インチ (2.54 mm) の範囲内にあるエンベロープの翼形部の形状をしており、前記翼形部が、表 1 にインチ単位で記載した X、Y 及び Z のデカルト座標値に実質的に従った被覆されていない基準輪郭を有し、その場合、X、Y 及び Z 値は、前記翼形部の半径方向最内側の空気力学的セクションから始まりかつ次にそのセクションに相対させて該 Z 座標値に対して定められ、

Z 距離における輪郭が、互いに滑らかに結合されて完全な翼形部形状を形成するようになっている、

ことを特徴とするタービン。

【請求項 6】

前記タービンノズルが、該タービンの第 2 段を含むことを特徴とする、請求項 5 に記載のタービン。40

【請求項 7】

前記タービンノズルが、60 個のベーン (14) を有していることを特徴とする、請求項 5 に記載のタービン。

【請求項 8】

複数のベーン (14) を有するタービンノズル (12) を含むタービンであって、
前記ベーンの各々が、表 1 にインチ単位で記載した X、Y 及び Z のデカルト座標値に実質的に従った被覆されていない基準輪郭を有する翼形部の形状をしており、その場合、X、Y 及び Z 値は、前記翼形部の半径方向最内側の空気力学的セクションから始まりかつ次に50

そのセクションに相対させて該 Z 座標値に対して定められ、
Z 距離における輪郭が、互いに滑らかに結合されて完全な翼形部形状を形成し、
前記 X、Y 及び Z 値が、拡大又は縮小されたノズル翼形部を得るために、同一の定数又は
数値の関数として拡大縮小されるようになっている、
ことを特徴とするタービン。

【請求項 9】

前記タービンノズルが、該タービンの第 2 段を含むことを特徴とする、請求項 8 に記載の
タービン。

【請求項 10】

前記タービンノズルが、60 個のペーンを有していることを特徴とする、請求項 8 に記載 10
のタービン。

【発明の詳細な説明】

【技術分野】

【0001】

本発明は、ガスタービン段用のタービンノズルに関し、具体的には、第 2 段タービンノズ
ルの翼形部輪郭に関する。

【背景技術】

【0002】

近年、最新式のガスタービンは、燃焼温度が高くなる傾向があり、様々なタービン部品の
冷却を改善する努力がなされている。本出願人の特定のガスタービン設計においては、空
気冷却を使用する高出力タービンを目指して開発中である。タービンバケット及びノズルの設
計及び構造には、空気力学的効率と同時に空気力学的及び機械的な負荷を最適化させること
が要求されることが分かるであろう。 20

【発明の開示】

【発明が解決しようとする課題】

【0003】

本発明の好ましい実施形態によると、タービン段、好ましくは第 2 段用の固有のタービン
ノズル翼形部輪郭が提供され、この翼形部輪郭は、負荷要件において必要な効率を達成し
、それによって改良されたタービン性能が得られるような、固有の点の軌跡によって定め
られる。以下に示す表 1 の X、Y 及び Z 座標によって与えられる基準輪郭は、この固有の
点の軌跡を定めていることを理解されたい。表 1 においてインチ単位で与えられた座標は
、ノズルペーンの各断面に対する低温すなわち室温輪郭のためのものである。各々の定め
られた断面は、隣接する断面と滑らかに結合されて、完全な翼形部形状を形成する。ノズ
ルは使用中に高温になるので、応力及び温度の結果として、ノズルペーンの輪郭が変化す
ることになることも分かるであろう。従って、低温すなわち室温輪郭は、製造目的のために
X、Y 及び Z 座標によって与えられる。製造されたノズル翼形部輪郭は、以下の表に示
した基準翼形部輪郭とは異なる可能性があるために、基準輪郭に沿った任意の表面位置対
して垂直な方向でありまた任意の皮膜を含む、該基準輪郭から ± 0.100 インチ (2.
54 mm) の距離により、この設計のための輪郭エンベロープが形成される。この設計は、
このようなばらつきに対して強く、機械的及び空気力学的機能を損なうこともない。 30

【0004】

翼形部は、他の類似のタービン設計に取り入れるために幾何学的に拡大又は縮小するこ
とが可能であることも理解されたい。その場合、下に与えられた基準翼形部輪郭の X、Y 及
び Z 座標は、同一の定数又は数値の関数となる。すなわち、表に示した X、Y 及び Z 座標
値を、同一の定数又は数値により乗算又は除算して、翼形部断面形状を維持しながらノズ
ル翼形部輪郭の拡大又は縮小バージョンを得ることができる。

【特許文献 1】

米国特許 6,450,770 公報

【特許文献 2】

米国特許 6,461,109 公報

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【特許文献 3】

米国特許 6,461,110 公報

【課題を解決するための手段】**【0005】**

本発明による好ましい実施形態においては、任意の翼形部表面位置に対して垂直な方向に ± 0.100 インチ (2.54 mm) の範囲内にあるエンベロープの翼形部の形状をしたノズルベーンを有するタービンノズルが提供され、該翼形部は、表 1 にインチ単位で記載した X、Y 及び Z のデカルト座標値に実質的に従った被覆されていない基準輪郭を有し、その場合、X、Y 及び Z 値は、翼形部の半径方向最内側の空気力学的セクションから始まりかつ次にそのセクションに相対させて Z 座標に対して定められ、Z 距離における輪郭が、互いに滑らかに結合されて完全な翼形部形状を形成するようになっている。

【0006】

本発明による別の好ましい実施形態においては、翼形部の形状をしたノズルベーンを有するタービンノズルが提供され、該翼形部は、表 1 にインチ単位で記載した X、Y 及び Z のデカルト座標値に実質的に従った被覆されていない基準輪郭を有し、その場合、X、Y 及び Z 値は、前記翼形部の半径方向最内側の空気力学的セクションから始まりかつ次にそのセクションに相対させて Z 座標値に対して定められ、Z 距離における輪郭が、互いに滑らかに結合されて完全な翼形部形状を形成し、X、Y 及び Z 値が、拡大又は縮小されたノズル翼形部を得るために、同一の定数又は数値の関数として拡大縮小されるようになっている。

【0007】

本発明による更に別の好ましい実施形態においては、複数のベーンを有するタービンノズルを含むタービンが提供され、該ベーンの各々が、任意の翼形部表面位置に対して垂直な方向に ± 0.100 インチ (2.54 mm) の範囲内にあるエンベロープの翼形部の形状をしており、該翼形部が、表 1 にインチ単位で記載した X、Y 及び Z のデカルト座標値に実質的に従った被覆されていない基準輪郭を有し、その場合、X、Y 及び Z 値は、翼形部の半径方向最内側の空気力学的セクションから始まりかつ次にそのセクションに相対させて該 Z 座標値に対して定められ、Z 距離における輪郭が、互いに滑らかに結合されて完全な翼形部形状を形成するようになっている。

【0008】

本発明による更に別の好ましい実施形態においては、複数のベーンを有するタービンノズルを含むタービンが提供され、該ベーンの各々が、表 1 にインチ単位で記載した X、Y 及び Z のデカルト座標値に実質的に従った被覆されていない基準輪郭を有する翼形部の形状をしており、その場合、X、Y 及び Z 値は、翼形部の半径方向最内側の空気力学的セクションから始まりかつ次にそのセクションに相対させて Z 座標値に対して定められ、Z 距離における輪郭が、互いに滑らかに結合されて完全な翼形部形状を形成し、X、Y 及び Z 値が、拡大又は縮小されたノズル翼形部を得るために、同一の定数又は数値の関数として拡大縮小されるようになっている。

【発明を実施するための最良の形態】**【0009】**

次に図 1 を参照すると、ここには全体を符号 10 で示すタービンの一部分が示されており、該タービンは、全体を符号 12 で示す第 2 段ノズルを有する。ノズル 12 は、互いに円周方向に間隔を置いて配置された翼形部形状又は輪郭を有する複数のベーン 14 を含む。図示したタービン 10 は、3 つの段、すなわち、複数の円周方向に間隔を置いて配置されたノズルベーン 18 と回転可能なタービンホイール 22 の周りに円周方向に間隔を置いて配置されたバケット 20 とを有する第 1 段 16 と、複数の円周方向に間隔を置いて配置されたノズルベーン 14 と第 2 段ホイール 26 上に取付けられた複数の円周方向に間隔を置いて配置されたバケット 24 とを含む第 2 段ノズル 12 と、ノズルベーン 30 と第 3 段ホイール 34 上に取付けられた複数の円周方向に間隔を置いて配置されたバケット 32 とを支持する第 3 段 28 とを備える。ノズルベーン及びバケットは、ガスがタービンを通して

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矢印 3 6 の方向へ流れる、該タービン内の高温ガス通路内に位置していることが分かるであろう。図示するように、第 2 段 1 2 のノズルベーン 1 4 は、それぞれ内側及び外側バンド 3 8 及び 4 0 間に配置され、該内側及び外側バンドによってノズルには、ロータ軸線の周りの環状空間が形成される。

【 0 0 1 0 】

図 2 を参照すると、ノズルベーン 1 4 は、前縁 4 2 と後縁 4 4 とを有し、またノズルベーンセグメントは、該ノズルベーンセグメントをタービンの非回転ケーシングに固定するためのフック 4 6 、 4 8 を有する。ノズルベーンは、該ベーンを通して冷却媒体を流すための、該ベーンを貫通した様々な通路を有することが分かるであろう。この特定タービンの第 2 段ノズルの図示した好ましい実施形態においては、該第 2 段を形成する 6 0 個のノズルベーンがある。

【 0 0 1 1 】

更に図 2 を参照すると、ここには第 2 段用のノズルベーン 1 4 が示されており、この第 2 段用のノズルベーンは、X 、 Y 及び Z 値のデカルト座標系によって定められた翼形部輪郭を有する。座標値は、以下の表 1 においてインチ単位で記載されている。デカルト座標系は、直交関係の X 、 Y 及び Z 軸を有し、この場合、 X 、 Y 及び Z 値は、翼形部の半径方向最内側の空気力学的セクションから始まりかつ次にそのセクションに相対させて Z 座標に対して定められる。 Z 方向の選ばれた位置における X 及び Y 座標値を定めることによって、翼形部 1 4 の輪郭を確定することができる。 X 及び Y 値を滑らかな連続した円弧で接続することにより、各距離 Z における各輪郭断面が決定される。距離 Z 間の様々な表面位置における表面輪郭が、互いに滑らかに接続されて翼形部を形成する。下表 1 に示した表の値は、インチ単位で記載されており、周囲温度、非作動又は非高温状態における翼形部輪郭を表しており、また被覆されていない翼形部のためのものである。符号規則により、デカルト座標系で一般的に使用されるように、 Z 値に対して正の値が割当てられ、また X 及び Y 座標値に対しては正及び負の値が割当てられる。

【 0 0 1 2 】

表 1 の値は、翼形部の輪郭を決定するために小数点以下 4 衡まで作成されかつ示されている。数値が小数点以下 4 衡まで示されていない場合には、右側に 0 を加えて数値を小数点以下 4 衡まで完成させる。更に、翼形部の実際の輪郭には、考慮しなければならない一般的な製造公差と皮膜とが存在する。従って表 1 に示した輪郭の値は、基準翼形部のためのものである。それ故、一般的な製造公差つまりプラス又はマイナス値と皮膜厚さとが下表 1 に示した X 及び Y 値に加算されることが分かるであろう。従って、翼形部輪郭に沿った任意の表面位置に対して垂直な方向に ± 0 . 1 0 0 インチ (2 . 5 4 mm) の距離が、この特定のノズルベーン設計及びタービンに対する翼形部輪郭エンベロープを形成する。好ましい実施形態においては、下表 1 に示したノズルベーンの輪郭は、タービンの第 2 段用のものである。そのような輪郭を有する 6 0 個のノズルベーンが、ロータ軸線の周りに互いに等しい間隔を置いて配置されて、第 2 段を構成する。

【 0 0 1 3 】

下表 1 にインチ単位で示した座標値は、好ましい基準輪郭エンベロープを提供する。

【 0 0 1 4 】

【 表 1 - 1 】

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表1

<u>X 座標</u>	<u>Y 座標</u>	<u>Z 座標</u>	<u>X 座標</u>	<u>Y 座標</u>	<u>Z 座標</u>
0.0096	-1.334	13.5512	-0.0565	-1.3578	12.5068
0.5594	-1.4939	12.4258	0.0056	-1.331	11.4454
0.9047	-1.5942	11.3272	0.0134	-1.4932	13.5507
0.0541	-1.3432	12.4922	-0.061	-1.4472	12.5074
0.1887	-1.3822	11.4214	-0.0731	-1.3947	11.4558
-0.0733	-1.4217	13.5621	0.2226	-1.5889	12.4701
-0.0691	-1.3783	12.5084	0.0605	-1.5135	11.4382
-0.0565	-1.3573	11.4536	0.4265	-1.4564	13.4964
0.1447	-1.5533	13.5335	8.6367	-5.1815	12.4172
0.0095	-1.4907	12.4981	2.771	-2.882	13.1882
-0.0617	-1.4447	11.4543	2.1294	-2.5304	12.2194
0.9513	-1.6079	13.4274	1.5553	-2.2361	11.2417
0.2123	-1.5838	11.4183	6.6906	-3.6984	12.673
0.201	-1.389	13.5261	4.2524	-3.9336	12.9935
-0.0565	-1.3582	13.5599	8.7328	-5.467	11.3514
0.2943	-1.4154	12.4607	3.5559	-3.4153	12.0319
0.5449	-1.4882	11.3745	8.9307	-6.2124	10.2722
-0.0312	-1.3386	12.5034	2.8732	-2.9772	11.0685
0.0512	-1.341	11.4394	4.4628	-2.7098	12.9658
-0.0314	-1.4726	13.5566	5.5365	-5.2716	12.8247
-0.0729	-1.4197	12.5089	6.9618	-3.8661	11.5842
-0.0686	-1.3776	11.4552	4.9181	-4.5906	11.8528
0.1367	-1.5493	12.4814	7.5766	-4.3299	10.4502
0.0056	-1.4883	11.4454	4.2723	-4.0002	10.8846
0.574	-1.4995	13.477	2.444	-2.0409	13.2312
0.0571	-1.3455	13.545	4.7975	-2.8339	11.8687
0.7283	-1.5431	12.4036	5.9341	-6.0731	11.7193
-0.0696	-1.3791	13.5617	12.4036	-3.1448	10.7156
0.1153	-1.3617	12.4842	5.4333	-5.3023	10.7319
0.2859	-1.4112	11.4086	2.7532	-2.1396	12.1374
-0.0744	-1.3972	13.5623	0.4443	-1.692	12.4409
-0.0691	-1.3783	12.5084	3.4482	-2.3617	10.9929
-0.0321	-1.3382	11.4504	9.3299	-6.4743	12.326
0.0718	-1.5199	13.5431	1.9286	-2.4132	13.299
-0.0337	-1.4702	12.5038	1.1582	-1.6682	12.3471
-0.0725	-1.4178	11.4557	1.3627	-2.1335	12.3202
0.129	-1.5452	11.4292	1.6693	-1.8193	11.2267
0.3027	-1.4195	13.5127	0.8995	-1.9092	11.3279
-0.0302	-1.3391	13.5565	7.9247	-4.503	12.5108
0.4152	-1.4515	12.4448	3.3645	-3.262	13.1102
0.7098	-1.5368	11.3529	2.6819	-2.8449	12.1468
0.0076	-1.3325	12.4983	2.0588	-2.503	11.1755
0.111	-1.3589	11.4316	5.8109	-3.2613	12.7886
-0.0603	-1.4496	13.5604	4.8021	-4.4333	12.9212
-0.0738	-1.396	12.509	8.112	-4.7325	11.433
-0.0686	-1.3776	11.4552	4.1275	-3.8537	11.9568
0.2332	-1.5941	13.5218	8.5338	-5.3606	10.3244
0.066	-1.5167	12.4907	3.4463	-3.3556	10.9931
-0.036	-1.4678	11.4509	3.6139	-2.4109	13.0774
0.7469	-1.5492	13.4543	5.9368	-5.8988	12.7721
0.1196	-1.3644	13.5368	6.1189	-3.4056	11.695
0.9279	-1.6012	12.3774	5.3828	-5.1423	11.7917
-0.0696	-1.3791	13.5617	6.8079	-3.7908	10.5512
0.1948	-1.3856	12.4737	4.7777	-4.4834	10.8181
0.4041	-1.4465	11.393	1.7532	-1.8383	13.322
			0.3386	-1.6428	13.508

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【 表 1 - 2 】

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X 座標	Y 座標	Z 座標	X 座標	Y 座標	Z 座標
3.9403	-2.5232	11.9814	4.3627	-2.672	11.9258
4.689	-2.7911	10.8298	5.1258	-2.9619	10.7724
5.7718	-5.9156	10.6874	5.6145	-5.6022	10.7081
1.1765	-2.0386	13.3978	7.929	-4.6412	10.4039
2.0333	-1.9235	12.232	0.9647	-1.9372	13.4257
0.7479	-1.8352	12.401	2.3859	-2.0281	12.1857
2.6875	-2.1237	11.0929	0.5854	-1.7582	12.4224
0.4272	-1.6839	11.39	3.0609	-2.2388	11.0438
8.9331	-5.5753	12.3782	0.3113	-1.6298	11.4053
2.4827	-2.7137	13.2261	9.1701	-6.0076	12.347
1.8649	-2.3893	12.2542	2.2017	-2.5577	13.2631
1.1296	-1.6604	11.2977	1.6092	-2.2572	12.2878
1.3167	-2.1149	11.2731	1.3844	-1.7355	11.2642
7.1166	-3.9434	12.617	1.0981	-2.0062	11.3018
3.964	-3.6997	13.0314	7.5296	-4.2103	12.5627
8.9669	-5.8883	11.3206	3.6678	-3.476	13.0704
3.2599	-3.2103	12.0708	9.13	-6.3422	11.2991
2.5948	-2.808	11.1051	2.9681	-3.0207	12.1092
4.9062	-2.879	12.9075	2.323	-2.6503	11.1408
5.3063	-4.9794	12.855	5.3609	-3.0643	12.8478
7.3648	-4.128	11.5312	5.0608	-4.7002	12.8872
4.6652	-4.3336	11.8861	7.75	-4.4157	11.4806
4.0048	-3.7753	10.9197	4.4011	-4.0881	11.9208
2.8195	-2.1555	13.1819	8.2512	-4.984	10.3615
5.2433	-3.0118	11.8101	3.729	-3.5607	10.956
5.7747	-5.7486	11.7402	3.2097	-2.2783	13.1306
5.9836	-3.3421	10.6596	6.0981	-6.2346	12.7509
5.2314	-5.0161	10.7585	5.6843	-3.2017	11.7521
1.1872	-1.6757	13.3964	5.5896	-5.4384	11.7646
0.6073	-1.7681	13.4727	6.4009	-3.5567	10.6047
3.135	-2.2584	12.0872	5.0121	-4.7433	10.7873
0.3248	-1.6363	12.4566	1.4545	-1.7525	13.3613
3.8492	-2.4934	10.9402	0.4618	-1.7001	13.4918
1.6645	-2.2783	13.3337	3.5308	-2.3859	12.0352
1.4193	-1.7441	12.3128	4.263	-2.636	10.8858
1.1368	-2.0223	12.3499	5.9015	-6.2415	10.6704
1.984	-1.9124	11.1854	1.4098	-2.1521	13.3672
0.7214	-1.8233	11.3513	1.711	-1.829	12.2744
8.2966	-4.8253	12.4619	0.9317	-1.9232	12.3769
3.0652	-3.0645	13.1496	2.3285	-2.0151	11.1401
2.4019	-2.682	12.1836	0.564	-1.7483	11.372
1.8027	-2.3653	11.2092	9.1287	-7.681	11.2993
6.2547	-3.4718	12.7303	8.6888	-8.2716	10.304
4.5321	-4.178	12.9567	6.0142	-9.0131	10.6556
8.4432	-5.0819	11.3894	6.3137	-6.9342	12.7225
3.8454	-3.6296	11.9938	8.9625	-8.6141	12.3743
8.7648	-5.7711	10.294	6.2514	-8.5387	12.7307
3.1574	-3.1593	11.0311	6.2292	-7.72	11.6805
4.0318	-2.5542	13.0225	6.062	-6.888	10.6493
5.748	-5.5778	12.7969	8.6253	-8.7717	11.3655
6.5455	-3.6264	11.6389	6.0632	-9.0612	11.7023
0.775	-1.8471	13.4506	8.0604	-9.1302	10.3866
5.1581	-4.8599	11.8213	6.0484	-8.3472	10.6511
7.2012	-4.0474	10.4995	9.208	-6.8021	11.2889
4.5305	-4.236	10.8506	8.9664	-7.5209	10.2675
2.0831	-1.9342	13.2787	6.0667	-9.3358	10.6487

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【 表 1 - 3 】

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X 座標	Y 座標	Z 座標	X 座標	Y 座標	Z 座標
6.3713	-7.6147	12.715	7.5425	-9.8288	11.5078
6.1555	-6.7481	11.6902	7.0919	-9.7764	10.5139
9.2903	-7.8427	12.3312	6.1645	-9.5524	10.6358
6.1639	-8.3077	11.6891	6.1291	-9.7062	12.7468
6.1064	-7.5064	10.6434	6.4281	-10.2023	12.7075
8.9978	-8.0785	11.3165	6.2312	-9.8158	11.6802
8.4965	-8.5959	10.3293	6.7757	-10.3181	12.6618
6.0124	-8.8141	10.6558	6.6121	-10.2932	12.6833
9.0176	-6.66	10.2608	6.4725	-10.0203	11.6485
6.1437	-9.0753	12.7449	6.3175	-9.7208	10.6157
6.1209	-8.582	11.6947	7.3015	-10.2165	12.5927
6.2262	-6.5846	12.734	6.6328	-10.0682	11.6274
8.7531	-8.9487	12.4019	6.471	-9.8027	10.5955
6.3076	-8.2455	12.7233	6.449	-9.7946	10.5984
6.2344	-7.4063	11.6798	8.2955	-9.5074	12.462
5.9979	-6.5667	10.6577	7.054	-10.0413	11.572
9.3985	-6.9465	12.317	6.7275	-9.8427	10.5618
8.4037	-9.0674	11.3946	7.9564	-9.5269	11.4534
6.0848	-8.8329	11.6995	7.4328	-9.621	10.4691
7.8417	-9.3323	10.4153	6.2322	-9.9844	12.7332
6.0752	-8.0792	10.6475	6.0806	-9.4462	11.7
9.2039	-7.2528	11.2894	6.654	-10.303	12.6778
8.8493	-7.9128	10.2829	6.5256	-10.2605	12.6947
6.0326	-9.1877	10.6532	6.3493	-9.9419	11.6647
6.361	-7.2791	12.7163	6.9258	-10.3138	12.6421
6.0633	-6.4108	11.7023	6.5395	-10.0462	11.6397
9.1455	-8.2456	12.3503	6.5224	-10.0406	11.6419
6.1924	-8.8186	12.7385	6.3858	-9.7652	10.6067
6.203	-8.0207	11.6839	7.6508	-10.0375	12.5468
6.0967	-7.2022	10.6447	6.7441	-10.0793	11.6128
8.8261	-8.4422	11.3391	6.5385	-9.8222	10.5866
6.0612	-9.2663	11.7026	7.3593	-9.9275	11.5319
8.2812	-8.8857	10.3576	6.9505	-9.8159	10.5325
6.0253	-8.592	10.6541	6.1082	-9.5209	12.7495
9.0268	-7.1003	10.2596	6.3659	-10.1511	12.7157
8.5253	-9.2503	12.4318	6.1716	-9.7197	11.688
6.3507	-7.9375	12.7177	6.7268	-10.3142	12.6682
6.2116	-7.0812	11.6828	6.5885	-10.286	12.6864
9.3806	-7.4072	12.3194	6.4405	-10.0039	11.6527
6.1137	-9.3097	12.7488	6.2712	-9.6818	10.6218
8.1785	-9.3182	11.4242	7.1563	-10.2672	12.6118
6.097	-7.799	10.6447	6.5936	-10.0605	11.6326
6.2988	-10.0799	12.7245	6.449	-9.7946	10.5984
6.1196	-9.598	11.6949	6.4328	-9.7881	10.6005
6.6862	-10.3088	12.6736	8.0699	-9.7227	12.4917
6.5595	-10.2754	12.6902	6.9305	-10.0671	11.5883
6.3995	-9.9791	11.6581	6.6464	-9.8395	10.5725
6.219	-9.6267	10.6286	7.7428	-9.6962	11.4815
7.031	-10.2982	12.6282	6.1731	-9.8614	12.741
6.5626	-10.0529	11.6366	6.6301	-10.2978	12.6809
6.5395	-10.0462	11.6397	6.4819	-10.2374	12.7004
6.4116	-9.7785	10.6033	6.112	-9.4561	10.6427
6.2921	-9.8887	11.6722	6.841	-10.3192	12.6532
7.8536	-9.8986	12.5201	6.6301	-10.2978	12.6809
6.8272	-10.0781	11.6019	6.5	-10.0323	11.6449
6.5845	-9.8315	10.5806	6.3557	-9.7474	10.6107

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【 表 1 - 4 】

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X 座標	Y 座標	Z 座標	X 座標	Y 座標	Z 座標
7.4655	-10.1424	12.5711	-0.0678	-1.3762	9.3478
6.6804	-10.0747	11.6212	-0.0567	-1.356	8.2931
6.5007	-9.8122	10.5916	0.1219	-1.5408	10.377
7.2518	-9.7135	10.4929	-0.0012	-1.4832	9.339
7.1973	-9.9961	11.5532	-0.0631	-1.4373	8.294
6.8288	9.8364	10.5485	0.1851	-1.5667	8.2613
7.6309	-9.495	10.4431	0.6917	-1.5287	10.3021
0.1152	-1.5363	9.3237	1.073	-1.6387	9.1978
-0.0044	-1.4805	8.2863	0.1066	-1.356	10.379
0.3931	-1.4408	10.3413	0.269	-1.4021	9.3035
0.6731	-1.5207	9.2504	0.5006	-1.4694	8.2199
1.0427	-1.6311	8.1486	-0.0682	-1.3769	10.402
0.0035	-1.3296	10.3925	-0.0342	-1.3375	9.3433
0.1021	-1.3531	9.3254	0.0419	-1.3343	8.2802
-0.0331	-1.3378	10.3974	-0.0379	-1.4654	10.398
0.2601	-1.3984	8.2515	-0.0718	-1.4141	9.3483
-0.0725	-1.3936	10.4025	-0.0675	-1.3752	8.2946
-0.0678	-1.3762	9.3478	-0.0626	-1.4399	9.3471
-0.0351	-1.337	8.2903	1.3505	-1.723	10.2155
0.0553	-1.5102	10.3857	1.0616	-1.9884	10.2535
-0.0398	-1.463	9.3441	1.8862	-1.8816	9.0909
-0.0715	-1.412	8.2951	0.6731	-1.7976	9.2504
0.287	-1.6155	9.3011	2.25	-2.6128	10.0972
0.1088	-1.5318	8.2714	1.6908	-2.308	9.1166
0.882	-1.5847	10.2771	3.6195	-3.4868	9.9172
0.1826	-1.3785	10.369	2.9733	-3.0429	8.948
0.3818	-1.4352	9.2887	6.2498	-3.5025	9.5714
0.6536	-1.5147	8.1998	6.8569	-3.9228	8.4375
-0.0565	-1.357	10.4004	4.1606	-2.606	9.8461
0.0014	-1.3282	9.3387	4.8742	-2.898	8.6981
0.0974	-1.3506	8.2729	2.272	-1.9974	10.0943
-0.0622	-1.4423	10.4012	0.5438	-1.7378	10.3215
-0.0719	-1.3924	9.3483	2.9104	-2.1986	8.9563
-0.0675	-1.3752	8.2946	1.5047	-2.2121	10.1952
0.2027	-1.5781	10.3664	1.3157	-1.7107	9.1659
0.0505	-1.5067	9.3322	1.0274	-1.9701	9.2038
-0.0416	-1.4604	8.2912	2.7853	-2.927	10.0269
0.2759	-1.6085	8.2494	2.1821	-2.5735	9.052
0.5306	-1.4813	10.3233	4.1489	-3.9099	9.8476
0.8588	-1.5754	9.226	3.5166	-3.4131	8.8766
0.0481	-1.3387	10.3867	5.4254	-3.1022	9.6798
0.1763	-1.3749	9.3157	6.0903	-3.4621	8.5382
0.3699	-1.4308	8.2371	3.3651	-2.3374	9.9506
-0.0682	-1.3769	10.402	4.0533	-2.5843	8.806
-0.0566	-1.3567	9.3463	1.6286	-1.8052	10.1789
-0.0008	-1.3269	8.2858	0.8691	-1.8941	10.2788
0.0021	-1.4858	10.3927	2.2139	-1.9811	9.0478
-0.0715	-1.3909	8.2951	0.5248	-1.727	9.2699
0.1937	-1.5723	9.3134	1.9933	-2.4707	10.131
0.0459	-1.5032	8.2796	1.4576	-2.1869	9.1472
0.2776	-1.4066	10.3565	3.3438	-3.2899	9.9534
0.516	-1.4746	9.271	2.7034	-2.8754	8.9835
0.8343	-1.5685	8.176	6.648	-3.7297	9.5191
0.045	-1.3364	9.3329	4.0323	-3.8213	8.8088
0.1697	-1.3718	8.2634	4.5766	-2.7576	9.7914
-0.0721	-1.416	10.4025	5.2857	-3.0724	8.644

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【 表 1 - 5 】

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X 座標	Y 座標	Z 座標	X 座標	Y 座標	Z 座標
2.6225	-2.104	10.0483	4.4003	-4.1376	9.8146
0.4112	-1.6752	10.339	7.5573	-4.4796	8.3454
3.2787	-2.3182	8.9079	5.456	-5.4595	9.6758
1.1016	-1.6495	10.2482	4.9369	-4.7755	8.6899
1.2735	-2.0943	10.2256	4.333	-2.7237	7.7161
1.5868	-1.7915	9.1303	2.4838	-2.0781	7.9592
0.8406	-1.8786	9.2283	0.382	-1.6577	8.2355
2.5143	-2.7645	10.0625	1.1961	-2.0513	8.1285
1.9325	-2.4366	9.0848	3.6725	-3.5426	7.8029
3.8883	-3.6932	9.8819	5.5339	-3.2373	7.5582
3.2478	-3.2238	8.9119	3.5567	-2.4382	7.8181
5.8416	-3.2941	9.6251	1.8336	-1.8726	8.0446
6.4797	-3.6821	8.4871	0.6514	-1.7848	8.2001
3.7566	-2.4664	9.8992	1.6411	-2.2794	8.07
4.4585	-2.7341	8.7528	2.8881	-2.9924	7.906
1.9358	-1.8966	10.1385	6.6736	-3.8758	7.4084
0.6965	-1.8106	10.3014	4.1586	-3.9578	7.739
2.5554	-2.0867	9.0029	4.7374	-2.8849	7.6629
0.3961	-1.6664	9.2868	2.8286	-2.1905	7.9138
1.7447	-2.3374	10.1637	1.2788	-1.7024	8.1176
1.2331	-2.0728	9.1767	0.996	-1.9519	8.1548
3.0623	-3.1016	9.9905	2.1187	-2.537	8.0072
2.4394	-2.7193	9.0182	3.4171	-3.3505	7.8365
7.033	-3.979	9.4685	5.923	-3.433	7.5071
3.7786	-3.6119	8.8421	3.939	-2.5756	7.7679
5.0033	-2.9242	9.7353	2.152	-1.9723	8.0028
5.6917	-3.2596	8.5906	0.5072	-1.7164	8.219
2.987	-2.2169	10.0003	1.4144	-2.1619	8.0998
0.2988	-1.6227	10.3537	2.6255	-2.83	7.9405
3.6598	-2.4462	8.8577	5.1381	-3.0554	7.6102
5.6877	-6.2235	8.5912	3.1864	-2.3103	7.8668
8.0606	-4.891	9.3334	3.9201	-3.7448	7.7704
8.3709	-5.5434	8.2384	1.5425	-1.7828	8.0829
4.8686	-4.6285	9.753	0.8144	-1.8632	8.1786
4.2766	-4.0418	8.7767	1.876	-2.4042	8.0391
5.7414	-6.0764	9.6383	2.3688	-2.6786	7.9743
5.2994	-5.3262	8.6422	3.1552	-3.1675	7.8709
8.7335	-6.0863	9.2449	6.3038	-3.6448	7.457
7.4004	-4.2537	9.4202	5.308	-5.4849	7.5879
7.8688	-4.8019	8.3044	4.3866	-4.1824	7.709
5.2786	-5.1696	9.6991	8.4543	-6.2407	7.1743
4.7306	-4.5186	8.717	7.3636	-4.4085	7.3177
5.5828	-5.9219	8.605	4.8036	-4.6678	7.6542
8.3376	-5.2581	9.297	5.5453	-6.0693	7.5567
8.54	-5.9594	8.2162	8.1769	-5.4287	7.2108
4.6407	-4.377	9.783	5.158	-5.2014	7.6076
7.2177	-4.1876	8.39	7.6728	-4.7167	7.277
5.6112	-5.7621	9.6554	4.6021	-4.419	7.6807
5.1271	-5.0449	8.6649	5.4384	-5.778	7.5708
7.7453	-4.5568	9.3748	8.35	-5.8305	7.188
8.1434	-5.1565	8.2683	7.0283	-4.1293	7.3618
5.0819	-4.8926	9.725	4.9894	-4.9288	7.6298
4.51	-4.2741	8.746	5.6303	-6.3567	7.5455
5.4519	-5.6188	8.6222	7.9474	-5.0566	7.241
8.5658	-5.6576	9.267	5.9651	-8.3525	9.6089
8.639	-6.3824	8.2032	6.0532	-9.1937	9.5973

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【 表 1 - 6 】

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X 座標	Y 座標	Z 座標	X 座標	Y 座標	Z 座標
7.5171	-9.2951	9.4048	8.0307	-8.5258	8.2832
5.9903	-7.5806	9.6055	5.9036	-8.121	8.5628
5.967	-8.7613	9.6086	7.4954	-8.7558	7.3004
6.1468	-9.3653	9.585	5.8027	-7.4338	7.5229
5.9134	-6.6994	9.6157	8.6684	-6.8011	8.1993
5.975	8.1142	9.6076	5.995	-8.9388	8.5508
6.0144	-9.0751	9.6024	8.382	-7.4124	7.1838
7.3214	-9.4145	9.4306	5.8754	-8.4485	7.5133
5.9834	-7.2968	9.6065	6.6261	-9.3785	8.4678
5.9612	-8.5683	9.6094	6.1912	-9.2386	8.525
6.0986	-9.29	9.5913	6.0496	-8.9235	7.4904
5.8416	-6.3898	9.6251	6.3189	-9.3181	8.5082
7.7252	-9.1393	9.3775	6.1926	-9.0532	7.4716
5.9856	-7.8532	9.6062	6.1792	-9.0445	7.4734
5.9848	-8.9306	9.6063	6.3646	-9.1293	7.449
5.9593	-7.0025	9.6096	7.9406	-8.944	9.3492
6.2713	-9.491	9.5686	7.4052	-9.0986	8.3654
6.4076	-9.5639	9.5507	5.8869	-7.3716	8.565
6.7259	-9.6061	9.5089	6.9338	-9.0844	7.3742
6.3234	-9.5248	9.5618	5.6959	-6.6382	7.5369
6.488	-9.5882	9.5401	6.0858	-8.9655	7.4857
6.9847	-9.5574	9.4748	8.8029	-7.3635	9.2358
6.236	-9.4628	9.5732	8.4046	-7.9317	8.234
6.3793	-9.5525	9.5544	5.9172	-8.5175	8.561
6.3584	-9.543	9.5572	7.9015	-8.3399	7.247
6.6267	-9.6074	9.5219	5.8303	-7.9043	7.5193
6.2992	-9.5102	9.5649	6.0776	-9.1098	8.5399
6.4437	-9.5762	9.5459	8.4903	-6.648	7.1696
6.8453	-9.5911	9.4931	5.9333	-8.6985	7.5057
6.1937	-9.422	9.5788	6.2397	-9.2746	8.5186
6.3584	-9.543	9.5572	6.1163	-8.9953	7.4817
6.3432	-9.5355	9.5592	6.3955	-9.3472	8.4981
6.5478	-9.5998	9.5323	6.2366	-9.0787	7.4658
7.1426	-9.5005	9.4541	6.8802	-9.3418	8.4344
6.4382	-9.1455	7.4393	5.7679	-6.5213	8.5806
8.157	-8.7059	9.3207	6.532	-9.1546	7.427
7.6098	-8.9488	8.3385	8.3661	-8.422	9.2932
5.898	-7.636	8.5635	7.8206	-8.7589	8.3108
7.107	-9.01	7.3514	5.9019	-7.8895	8.563
5.7445	-6.9123	7.5305	7.2959	-8.9016	7.3266
8.8491	-6.9512	9.2297	5.7791	-7.1778	7.526
8.5419	-7.5832	8.216	8.8279	-6.5215	9.2325
5.9349	-8.6818	8.5587	8.6332	-7.2044	8.204
8.0923	-8.0644	7.2219	5.9613	-8.8226	8.5552
5.8416	-8.1075	7.5178	8.2552	-7.7546	7.2005
6.12	-9.1673	8.5343	5.8558	-8.2891	7.5159
5.9703	-8.7919	7.5008	6.1587	-9.2093	8.5293
6.2724	-9.2945	8.5143	6.0101	-8.8663	7.4956
6.2582	-9.2862	8.5162	6.2921	-9.3051	8.5117
6.1406	-9.0161	7.4785	6.2724	-9.2945	8.5143
6.453	-9.3623	8.4906	6.1618	-9.0323	7.4757
6.2692	-9.0947	7.4616	6.5294	-9.3744	8.4805
7.0359	-9.2913	8.4139	6.3095	-9.1114	7.4563
5.8258	-6.8131	8.573	7.2123	-9.2117	8.3907
6.6464	-9.1511	7.412	5.8642	-7.097	8.568
8.5499	-8.1029	9.2691	6.7808	-9.1294	7.3943

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【 表 1 - 7 】

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X 座標	Y 座標	Z 座標	X 座標	Y 座標	Z 座標
8.6992	-7.7493	9.2494	4.0441	-3.8866	6.7009
8.2313	-8.2464	8.2568	4.5954	-2.8762	6.6284
5.9076	-8.3304	8.5623	2.7438	-2.1854	6.8718
7.6995	-8.5696	7.2735	1.2405	-1.6961	7.0695
5.8187	-7.6797	7.5208	2.0582	-2.5051	6.962
6.0348	-9.0343	8.5455	3.3199	-3.299	6.7961
8.4635	-7.0415	7.1731	3.8204	-2.5706	6.7303
5.9014	-8.5852	7.5099	2.0878	-1.9661	6.9581
6.2172	-9.2589	8.5216	0.4903	-1.7068	7.1681
6.3532	-9.3326	8.5037	0.9662	-1.9352	7.1055
6.2112	-9.0646	7.4692	1.3734	-2.1392	7.052
6.1926	-9.0532	7.4716	2.5504	-2.7916	6.8973
6.7432	-9.3694	8.4524	6.8315	-4.0755	6.3345
-0.0637	-1.4345	7.2409	3.8106	-3.681	6.7316
0.1768	-1.5615	7.2093	1.4964	-1.7763	7.0358
0.4845	-1.4653	7.1688	4.8625	-4.8225	6.5933
0.0387	-1.3323	7.2274	5.502	-6.2042	6.5092
-0.0672	-1.3739	7.2414	7.746	-4.9574	6.2143
-0.0076	-1.4777	7.2335	5.1787	-5.3598	6.5517
1.0112	-1.6252	7.0996	8.2746	-6.0933	6.1448
0.2508	-1.3953	7.1996	7.1626	-4.3411	6.291
-0.0361	-1.3364	7.2373	4.6786	-4.5708	6.6175
-0.0714	-1.4097	7.2419	5.4158	-5.9257	6.5206
0.1025	-1.5276	7.219	7.9802	-5.3123	6.1835
0.6332	-1.51	7.1493	5.0297	-5.0857	6.5713
0.0927	-1.3483	7.2203	4.2677	-4.103	6.6715
-0.0672	-1.3739	7.2414	7.4701	-4.6341	6.2505
-0.0436	-1.4576	7.2382	4.4798	-4.331	6.6436
0.2651	-1.6021	7.1977	5.3087	-5.6435	6.5347
0.3575	-1.4272	7.1855	8.1609	-5.6976	6.1597
-0.0029	-1.3255	7.2329	6.2233	-8.8806	6.4144
-0.0712	-1.3892	7.2419	6.6811	-8.9085	6.3543
0.0414	-1.4998	7.2271	5.7125	-7.4876	6.4816
0.8088	-1.5632	7.1262	8.302	-6.8717	6.1412
0.163	-1.3691	7.2111	5.8238	-8.3652	6.4669
-0.0568	-1.3552	7.24	6.0093	-8.733	6.4426
4.9849	-3.043	6.5772	6.1291	-8.8322	6.4268
3.0906	-2.3056	6.8262	6.1114	-8.8206	6.4291
0.7894	-1.8492	7.1288	6.3476	-8.9172	6.3981
5.7492	-3.4091	6.4768	6.9994	-8.7952	6.3124
1.8223	-2.3753	6.993	5.6217	-6.743	6.4935
3.0651	-3.121	6.8296	7.9531	-7.8711	6.187
6.1211	-3.6127	6.4279	5.7491	-7.9028	6.4768
4.2027	-2.7175	6.6801	5.896	-8.5645	6.4575
0.3685	-1.6499	7.1841	6.0618	-8.7831	6.4357
1.161	-2.0317	7.0799	6.1846	-8.8632	6.4195
2.3011	-2.6435	6.93	6.55	-8.9274	6.3715
3.5688	-3.4854	6.7634	7.3769	-8.5476	6.2628
5.37	-3.2199	6.5266	5.6899	-7.249	6.4846
3.4496	-2.4337	6.7791	8.2283	-7.2337	6.1509
1.7789	-1.8661	6.9987	5.794	-8.2331	6.4709
0.6307	-1.7732	7.1496	5.9743	-8.6918	6.4472
1.5939	-2.2536	7.023	6.1114	-8.8206	6.4291
2.4094	-2.0724	6.9158	6.0986	-8.8117	6.4308
2.8054	-2.9502	6.8637	6.2764	-8.8996	6.4074
6.483	-3.8337	6.3803	6.8304	-8.8666	6.3346

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【 表 1 - 8 】

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X 座標	Y 座標	Z 座標	X 座標	Y 座標	Z 座標
5.5697	-6.4772	6.5003	-0.067	-1.3725	6.1882
7.7695	-8.1406	6.2112	-0.0572	-1.3534	5.1337
5.7311	-7.7056	6.4791	3.5862	-3.5736	4.6548
8.3202	-6.4884	6.1388	4.0659	-2.696	5.6449
5.858	-8.4745	6.4625	-0.0112	-1.475	6.1808
6.0385	-8.7624	6.4387	4.6519	-2.979	4.5147
6.1534	-8.8467	6.4236	-0.0652	-1.4285	5.1348
6.4386	-8.9283	6.3861	1.3296	-2.1227	6.0046
7.1832	-8.69	6.2882	2.332	-2.0557	5.8728
5.6607	-7.0006	6.4884	0.3537	-1.6442	6.1329
8.1088	-7.5681	6.1666	2.8866	-2.2602	4.7467
5.7695	-8.0788	6.4741	0.1588	-1.5535	5.1053
7.5746	-8.3653	6.2368	0.1557	-1.3664	6.1589
5.9357	-8.6364	6.4522	0.9775	-1.6172	6.0509
6.082	-8.7993	6.433	1.1232	-2.0178	6.0317
5.5617	-3.3762	5.4482	1.3962	-1.7512	4.9427
-0.071	-1.3873	6.1887	0.7356	-1.8307	5.0295
6.0581	-3.7184	4.3298	0.2407	-1.3921	6.1477
-0.0668	-1.371	5.135	2.2311	-2.6142	5.8861
3.6965	-2.5499	5.6934	1.0861	-2.0052	4.9834
0.0363	-1.4968	6.1746	0.4487	-1.4555	5.0672
4.2888	-2.8178	4.5624	1.7102	-2.3326	4.9014
-0.0479	-1.452	5.1325	-0.0371	-1.3359	6.1842
2.0206	-1.951	5.9137	3.463	-3.4341	5.7241
0.472	-1.7001	6.1173	0.0316	-1.3279	5.122
2.5629	-2.1432	4.7893	2.8828	-3.042	4.7472
0.7814	-1.5566	6.0766	0.23	-1.3885	5.096
1.1565	-1.6752	4.9742	5.1943	-3.1918	5.4965
0.9024	-1.913	5.0076	-0.0714	-1.4073	6.1887
2.4733	-2.7585	5.8542	5.7161	-3.5157	4.3748
0.3299	-1.4191	5.0828	-0.0668	-1.371	5.135
-0.057	-1.3543	6.1868	0.2419	-1.5927	5.0944
3.6981	-3.6243	5.6932	0.0956	-1.5241	6.1668
-0.0076	-1.3236	5.1272	3.9229	-2.6632	4.6105
3.1231	-3.2112	4.7156	-0.0147	-1.4723	5.1281
4.8218	-3.0182	5.5455	1.7214	-1.853	5.9531
-0.0645	-1.4315	6.1878	0.6082	-1.7651	6.0994
5.3666	-3.3264	4.4207	2.2505	-2.0341	4.8303
-0.0708	-1.3854	5.1355	0.3392	-1.6389	5.0816
2.9911	-2.2864	5.7862	0.6112	-1.5045	6.099
0.1677	-1.5575	6.1573	1.5439	-2.2342	5.9764
3.5669	-2.5195	4.6573	0.9419	-1.6077	5.0024
0.0314	-1.4937	5.1221	0.0876	-1.3459	6.1678
1.4477	-1.765	5.989	2.7211	-2.9131	5.8216
0.7623	-1.8395	6.0792	2.162	-2.5877	4.842
1.9497	-1.932	4.8699	6.2749	-3.7853	5.3545
0.454	-1.6938	5.0665	-0.067	-1.3725	6.1882
0.7523	-1.5488	5.0273	-0.0382	-1.3353	5.1312
0.4671	-1.4607	6.1179	3.358	-3.3881	4.6848
1.7658	-2.3529	5.9472	4.4454	-2.8534	5.595
1.2865	-2.1077	4.9571	-0.0458	-1.4548	6.1854
0.0353	-1.3301	6.1747	5.0115	-3.148	4.4674
2.9734	-3.0794	5.7885	-0.0715	-1.4048	5.1356
0.1479	-1.3634	5.1068	1.9328	-2.456	4.8721
2.3973	-2.7286	4.8111	3.807	-3.768	4.6257
5.9226	-3.5731	5.4008	2.6556	-2.1672	5.8303

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【 表 1 - 9 】

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<u>X 座標</u>	<u>Y 座標</u>	<u>Z 座標</u>	<u>X 座標</u>	<u>Y 座標</u>	<u>Z 座標</u>
0.2534	-1.5973	6.146	6.3487	-8.7009	5.3448
3.2214	-2.3854	4.7027	6.112	-8.4479	4.3227
0.0889	-1.5206	5.1145	5.5438	-6.8334	5.4506
1.1997	-1.6866	6.0217	6.6287	-8.4046	4.2548
0.934	-1.9236	6.0566	7.9519	-7.3617	5.134
1.6606	-1.8366	4.9079	5.6818	-7.8781	5.4324
0.5861	-1.7576	5.0491	5.5365	-7.3375	4.3984
1.995	-2.4793	5.9171	5.8604	-8.4152	5.409
0.3441	-1.4234	6.1341	6.004	-8.5726	5.3901
0.5879	-1.4981	5.0489	5.8879	-8.319	4.3522
1.4946	-2.2167	4.9297	6.1404	-8.6528	5.3722
3.3382	-2.4137	5.7405	5.5789	-7.0741	5.446
-0.0051	-1.3245	6.18	5.997	-8.3976	4.3379
3.221	-3.2528	5.7559	6.5837	-8.6807	5.3139
0.0822	-1.3433	5.1154	6.2641	-8.4748	4.3027
2.6379	-2.8796	4.7794	7.4421	-8.1404	5.2011
5.1716	-5.5218	5.4995	5.6078	-7.3053	5.4422
4.752	-4.892	4.5015	6.9506	-8.222	4.2125
5.3151	-6.187	4.4275	5.4287	-6.6763	4.4126
7.9531	-5.5511	5.1339	7.0672	-8.461	5.2503
7.9262	-6.1153	4.0842	8.1282	-6.6835	5.1109
4.3506	-4.2546	5.6074	5.7442	-8.1545	5.4242
6.6156	-4.0158	5.3097	7.7762	-7.1347	4.104
7.0099	-4.4359	4.2047	5.596	-7.6871	4.3906
4.7264	-4.7297	5.558	5.9332	-8.5081	5.3994
4.2207	-4.1866	4.5714	5.7864	-8.2035	4.3655
5.3705	-6.0631	5.4734	6.0495	-8.6049	5.3841
5.0323	-5.4109	4.4647	6.0324	-8.5934	5.3864
7.5234	-4.8493	5.1904	5.9296	-8.3533	4.3467
7.724	-5.387	4.1108	6.2605	-8.6896	5.3564
4.1434	-4.0339	5.6347	6.0624	-8.4297	4.3293
6.3901	-3.9372	4.2862	6.8907	-8.5661	5.2735
5.0406	-5.2481	5.5167	5.4993	-6.5841	5.4564
4.5886	-4.6466	4.523	6.4907	-8.4502	4.273
5.238	-5.9326	4.4376	7.804	-7.657	5.1535
8.0783	-5.9301	5.1174	5.6563	-7.7077	5.4358
6.9412	-4.2677	5.2669	7.3029	-7.9004	4.1662
7.2858	-4.7231	4.1684	5.5058	-7.1329	4.4024
4.5454	-4.4866	5.5818	7.4772	-7.6825	4.1433
4.019	-3.9722	4.5979	5.8202	-8.3462	5.4143
5.281	-5.7942	5.4851	7.9297	-6.4749	4.0838
4.9001	-5.1471	4.482	5.6655	-7.9538	4.3814
7.7629	-5.1849	5.1589	5.9844	-8.5567	5.3927
7.8582	-5.7487	4.0932	5.8595	-8.292	4.3559
3.9254	-3.8239	5.6633	6.103	-8.6355	5.3771
6.709	-4.1752	4.2443	5.9743	-8.384	4.3408
4.8918	-4.9837	5.5363	5.9576	-8.3731	4.343
4.4111	-4.4114	4.5463	6.4567	-8.6999	5.3306
5.4425	-6.3269	5.4639	6.1787	-8.4648	4.314
5.1444	-5.6733	4.4499	7.2528	-8.3198	5.2259
8.1358	-6.3114	5.1099	6.7835	-8.3296	4.2345
7.2463	-4.5443	5.2268	5.3778	-6.4353	4.4192
7.5276	-5.0398	4.1366	8.0634	-7.0358	5.1194
6.0729	-8.6192	5.381	5.7109	-8.0272	5.4286
5.9576	-8.3731	4.343	7.6402	-7.4237	4.1218
5.9455	-8.3648	4.3446	5.5658	-7.5224	4.3945

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【 表 1 - 1 0 】

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X 座標	Y 座標	Z 座標	X 座標	Y 座標	Z 座標
5.8988	-8.4684	5.4039	3.4803	-3.5296	3.6145
5.7454	-8.1376	4.3709	4.4828	-2.9273	3.4827
6.0324	-8.5934	5.3864	-0.0657	-1.4256	4.0807
6.0201	-8.5847	5.388	2.7801	-2.2324	3.7066
5.9103	-8.3382	4.3492	0.1514	-1.5485	4.0521
6.1916	8.6718	5.3654	1.3435	-1.7372	3.8954
6.0262	-8.4132	4.334	0.713	-1.8186	3.9783
6.7279	-8.6381	5.2949	0.43	-1.4497	4.0155
6.3684	-8.472	4.289	1.6601	-2.3108	3.8538
7.6286	-7.9202	5.1765	0.0279	-1.3257	4.0684
5.6325	-7.5167	5.4389	2.7973	-3.0094	3.7043
5.4704	-6.909	4.4071	-0.0666	-1.3695	4.0808
5.7044	-8.0548	4.3763	5.174	-3.259	3.3919
5.7808	-8.2597	5.4194	3.7792	-2.6232	3.5752
7.8762	-6.8172	4.0908	-0.0175	-1.4693	4.0743
5.6291	-7.8311	4.3862	2.167	-2.0125	3.7872
5.9618	-8.5366	5.3956	0.327	-1.6317	4.029
5.8252	-8.2543	4.3604	1.8761	-2.4324	3.8254
7.1253	-8.0796	4.1895	0.9055	-1.5976	3.953
-0.0393	-1.3348	4.0772	1.0538	-1.9893	3.9335
3.2585	-3.3486	3.6437	2.0984	-2.5623	3.7962
5.5129	-3.4386	3.3473	6.4801	-4.0607	3.2202
0.5643	-1.4911	3.9979	4.2862	-4.3431	3.5086
4.8303	-3.0891	3.4371	5.0171	-5.5621	3.4125
-0.0714	-1.4025	4.0814	7.2862	-4.879	3.1142
3.1028	-2.354	3.6642	4.6231	-4.8075	3.4643
0.0833	-1.5165	4.0611	5.1921	-6.0593	3.3895
1.4509	-2.1968	3.8813	6.7751	-4.3066	3.1814
1.5984	-1.8203	3.8619	4.0993	-4.1255	3.5331
0.5675	-1.7474	3.9974	4.9036	-5.3085	3.4274
0.0766	-1.3406	4.062	7.4823	-5.2099	3.0884
2.5598	-2.8497	3.7355	7.693	-5.9081	3.0607
5.8451	-3.6302	3.3037	4.4612	-4.5705	3.4856
-0.0666	-1.3695	4.0808	7.7063	-6.255	3.059
3.6953	-3.7191	3.5863	5.1127	-5.8129	3.3999
1.2487	-2.0898	3.9079	7.0467	-4.5782	3.1457
4.1322	-2.7724	3.5288	3.902	-3.9175	3.5591
-0.0496	-1.4491	4.0785	4.7708	-5.0537	3.4449
0.2323	-1.5868	4.0415	5.2575	-6.2999	3.3809
1.1125	-1.6632	3.9258	7.6191	-5.5561	3.0705
0.8752	-1.8991	3.957	0.0242	-1.3236	3.0157
0.3155	-1.4143	4.0306	0.0711	-1.3379	3.0095
-0.01	-1.3227	4.0733	-0.0664	-1.3679	3.0276
3.0305	-3.1754	3.6737	0.2083	-1.3804	2.9915
-0.0705	-1.3836	4.0813	-0.0411	-1.3336	1.9711
2.4681	-2.1187	3.7476	-0.0403	-1.3343	3.0242
3.4359	-2.4841	3.6204	-0.0124	-1.322	3.0205
0.0273	-1.4903	4.0684	0.0658	-1.3351	1.9571
1.8771	-1.9131	3.8253	-0.0702	-1.3816	3.0281
0.4388	-1.6851	4.0144	-0.0661	-1.3659	1.9744
0.2192	-1.3846	4.0432	0.0711	-1.3379	3.0095
0.7228	-1.5403	3.977	0.1321	-1.3568	3.0015
0.14	-1.3602	4.0536	-0.0664	-1.3679	3.0276
2.3265	-2.7011	3.7662	-0.0575	-1.3515	3.0264
6.1685	-3.8365	3.2611	-0.0144	-1.3213	1.9676
-0.0574	-1.3525	4.0796	-0.0699	-1.3793	1.9749

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【 表 1 - 1 1 】

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X 座標	Y 座標	Z 座標	X 座標	Y 座標	Z 座標
-0.0403	-1.3343	3.0242	0.6928	-1.5315	2.9278
-0.0124	-1.322	3.0205	1.0216	-1.6397	1.8314
0.0242	-1.3236	3.0157	0.8252	-1.873	1.8572
0.1243	-1.3533	1.9494	3.3834	-3.481	2.5741
-0.0575	-1.3502	1.9733	2.2608	-2.6715	2.7217
0.0206	-1.322	1.963	3.3029	-2.446	2.5847
0.1321	-1.3568	3.0015	5.631	-3.5321	2.2786
0.2083	-1.3804	2.9915	5.9455	-3.7257	2.2373
-0.0575	-1.3515	3.0264	2.8776	-3.0782	1.5874
-0.0661	-1.3659	1.9744	3.974	-2.722	2.4965
0.1975	-1.3761	1.9397	4.3123	-2.8695	2.452
-0.0664	-1.3679	3.0276	-0.066	-1.4227	3.0275
2.9452	-3.1357	2.6317	4.7806	-3.1101	1.3373
1.4102	-2.1758	2.8335	2.6715	-2.2037	2.6677
2.4875	-2.8172	2.6919	0.1448	-1.543	2.9998
5.3086	-3.3521	2.321	3.1656	-2.4111	1.5496
5.631	-3.5321	2.2786	0.0207	-1.4823	1.963
0.4251	-1.6755	2.963	1.0676	-1.6509	2.8785
3.593	-3.6653	2.5465	1.2898	-1.723	2.8493
3.0946	-3.2421	1.5589	0.6923	-1.8053	2.9279
3.6337	-2.5795	2.5412	1.7263	-1.8775	1.7388
3.974	-2.722	2.4965	0.4112	-1.6684	1.9116
-0.0509	-1.446	3.0256	1.7766	-2.3792	1.7322
4.4596	-2.9596	1.3795	4.6479	-3.0229	2.4079
-0.0711	-1.3972	1.975	3.5101	-3.5936	1.5043
1.1797	-2.055	1.8106	0.2864	-1.404	1.9281
2.0817	-1.9908	2.7452	0.3009	-1.4092	2.9793
2.3713	-2.0937	2.7071	0.4112	-1.4436	2.9648
1.9885	-2.5013	1.7043	1.6135	-2.2879	2.8068
0.2237	-1.5802	2.9895	0.6622	-1.523	1.8787
2.8576	-2.2909	1.5901	4.6479	-3.0229	2.4079
0.8686	-1.5872	2.9047	2.7184	-2.9734	2.6615
0.8503	-1.8839	2.9071	2.2061	-2.6317	1.6757
1.4695	-1.7893	1.7725	-0.0712	-1.4	3.0282
0.5333	-1.7279	1.8956	5.3086	-3.3521	2.321
1.2137	-2.0706	2.8593	5.7153	-3.6168	1.2144
0.3009	-1.4092	2.9793	3.3058	-3.4138	1.5311
1.8233	-2.4075	2.7792	0.3922	-1.4373	1.9142
0.516	-1.4764	1.8979	3.3029	-2.446	2.5847
1.3718	-2.1566	1.7854	3.6337	-2.5795	2.5412
2.3713	-2.0937	2.7071	-0.0199	-1.4662	3.0215
2.4287	-2.7713	1.6464	-0.0662	-1.4193	1.9744
5.4102	-3.4359	1.2545	1.8029	-1.8943	2.7819
3.1671	-3.3046	2.6025	2.0817	-1.9908	2.7452
2.9821	-2.3209	2.6268	0.3161	-1.6237	2.9773
0.0238	-1.4865	3.0157	2.5595	-2.1778	1.6292
3.8106	-2.6748	1.4648	0.1385	-1.5379	1.9475
-0.0518	-1.4423	1.9725	4.9803	-3.1833	2.3642
0.2153	-1.5744	1.9374	0.0785	-1.5119	3.0086
4.1362	-2.8148	1.422	0.6928	-1.5315	2.9278
1.5349	-1.804	2.8171	0.8686	-1.5872	2.9047
1.8029	-1.8943	2.7819	1.0241	-1.9721	2.8842
2.2715	-2.0714	1.6671	1.2345	-1.7101	1.8034
1.0676	-1.6509	2.8785	0.6713	-1.796	1.8775
6.0097	-3.8148	1.1757	4.9803	-3.1833	2.3642
0.5403	-1.4837	2.9478	2.0392	-2.5352	2.7508

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【 表 1 - 1 2 】

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X 座標	Y 座標	Z 座標	X 座標	Y 座標	Z 座標
1.5709	-2.2645	1.7592	4.8839	-5.5677	1.3237
5.9455	-3.7257	2.2373	7.2248	-5.0324	2.0691
2.6553	-2.9216	1.6166	7.3595	-5.3645	2.0514
4.3123	-2.8695	2.452	7.1953	-5.824	1.0198
5.098	-3.268	1.2955	6.2489	-3.9366	2.1974
3.7066	-3.782	1.4784	6.5434	-4.2817	1.1055
0.0739	-1.5074	1.956	4.1716	-4.2705	2.4705
2.6715	-2.2037	2.6677	4.898	-5.4496	2.375
2.9821	-2.3209	2.6268	4.5423	-4.8543	1.3686
-0.0218	-1.4624	1.9686	5.0324	-6.0269	1.3042
1.2898	-1.723	2.8493	7.4599	-6.0356	2.0382
1.5349	-1.804	2.8171	7.4358	-6.3566	2.0414
0.5505	-1.736	2.9465	6.0214	-8.0209	2.2273
1.9937	-1.9714	1.7036	5.8376	-8.1301	3.3046
0.3052	-1.6173	1.9256	6.4655	-7.628	1.1158
3.4834	-2.5389	1.5078	5.6741	-7.8509	2.273
0.4112	-1.4436	2.9648	5.5011	-7.5577	1.2426
0.5403	-1.4837	2.9478	5.8106	-7.9502	2.255
0.8308	-1.5774	1.8565	5.8268	-7.959	2.2529
0.9947	-1.9592	1.8349	5.7985	-7.9433	2.2566
6.8009	-4.4274	2.1249	5.687	-7.7098	1.2181
7.0338	-4.715	2.0942	6.284	-8.245	3.246
7.0799	-5.182	1.035	5.9587	-8.0091	2.2356
4.5042	-4.7197	2.4268	5.5958	-7.6475	1.2301
4.0731	-4.185	1.4303	6.9985	-7.838	3.152
5.0754	-5.9314	2.3517	5.3562	-6.7594	3.3679
4.7871	-5.3319	1.3364	6.5734	-7.8596	2.1548
7.3595	-5.3645	2.0514	6.4352	-7.9398	2.1729
7.4367	-5.7022	2.0413	6.1093	-7.7894	1.1626
7.1904	-6.1331	1.0205	7.6662	-6.5868	3.0643
6.2489	-3.9366	2.1974	5.5373	-7.652	3.3441
6.5363	-4.1691	2.1596	7.2761	-6.9403	2.0624
6.7669	-4.5581	1.0762	5.321	-7.0153	2.3194
3.9882	-4.0597	2.4946	6.7359	-7.3639	1.0802
4.7839	-5.2041	2.39	5.1342	-6.4616	1.2908
4.3979	-4.6228	1.3876	5.7509	-8.0524	3.316
4.9651	-5.7998	1.313	5.5358	-7.6784	2.2912
7.4358	-6.3566	2.0414	5.342	-7.3004	1.2635
7.0338	-4.715	2.0942	5.8848	-8.1624	3.2984
7.2248	-5.0324	2.0691	5.8728	-8.1547	3.3
7.1603	-5.5049	1.0244	5.7401	-7.9052	2.2643
6.2882	-4.0349	1.1391	5.877	-7.9823	2.2463
4.344	-4.4905	2.4478	6.0361	-8.2297	3.2786
3.8946	-3.9791	1.4537	5.8488	-7.9699	2.25
4.6735	-5.0936	1.3513	5.7228	-7.7294	1.2134
5.0878	-6.2479	1.2969	6.5328	-8.1713	3.2133
7.4367	-5.7022	2.0413	6.1978	-8.0175	2.2041
7.4599	-6.0356	2.0382	6.1012	-8.0256	2.2168
6.5363	-4.1691	2.1596	5.8795	-7.7861	1.1928
6.8009	-4.4274	2.1249	5.9115	-7.9953	2.2418
6.9493	-4.8634	1.0522	7.3191	-7.4388	3.1099
4.9947	-5.6925	2.3623	5.43	-7.175	3.3582
3.795	-3.858	2.52	6.8686	-7.5993	2.116
4.6511	-4.9577	2.4074	6.7196	-7.7467	2.1355
4.2412	-4.3996	1.4082	5.1971	-6.392	2.3357
5.1421	-6.165	2.3429	6.3355	-7.7096	1.1329

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【 表 1 - 1 3 】

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X 座標	Y 座標	Z 座標	X 座標	Y 座標	Z 座標
7.3722	-6.6594	2.0497	5.7862	-8.0874	3.3114
5.6315	-7.8078	2.2786	5.5847	-7.7511	2.2847
5.6223	-7.8654	3.333	5.3943	-7.4065	1.2566
5.3972	-7.3429	2.3094	5.9013	-8.1723	3.2963
6.9815	-6.9589	1.0479	5.8848	-8.1624	3.2984
5.2129	-6.8549	1.2804	5.763	-7.9211	2.2613
7.3722	-6.6594	2.0497	5.6336	-7.6757	1.2251
7.1532	-7.1967	2.0785	6.1009	-8.2439	3.27
5.815	-8.1124	3.3076	5.9115	-7.9953	2.2418
5.4478	-7.4909	1.2496	5.877	-7.9823	2.2463
5.8001	-7.7632	1.2032	5.751	-7.7431	1.2097
5.9236	-8.1847	3.2933	5.735	-7.7355	1.2118
5.8106	-7.9502	2.255	6.6793	-8.0933	3.194
5.7825	-7.9337	2.2587	6.1978	-8.0175	2.2041
5.6638	-7.6958	1.2212	5.94	-7.7958	1.1848
6.1835	-8.251	3.2592	7.464	-7.1816	3.0908
5.9587	-8.0091	2.2356	5.4638	-7.3541	3.3538
6.3099	-7.9905	2.1894	7.0151	-7.4163	2.0967
5.7726	-7.7525	1.2069	6.8686	-7.5993	2.116
6.8361	-7.9829	3.1734	5.2434	-6.6115	2.3296
5.3113	-6.5336	3.3738	5.735	-7.7355	1.2118
6.4352	-7.9398	2.1729	5.6669	-7.9435	3.3271
6.3099	-7.9905	2.1894	5.284	-6.8226	2.3243
7.5823	-6.897	3.0753	5.4404	-7.4761	2.3037
5.4991	-7.5133	3.3491	7.0798	-6.704	1.035
7.1532	-7.1967	2.0785	5.2516	-7.0236	1.2753
6.6008	-7.5132	1.098	0.0174	-1.3204	0.9103
7.0151	-7.4163	2.0967	-0.0658	-1.3636	0.9212
5.7105	-8.0052	3.3213	0.1872	-1.3719	0.8879
5.4873	-7.588	2.2975	-0.0416	-1.3326	0.918
7.1505	-6.4277	1.0257	0.0609	-1.3325	0.9045
5.2942	-7.1725	1.2697	-0.0658	-1.3636	0.9212
5.1752	-6.6672	1.2854	-0.0696	-1.3766	0.9217
5.9523	-8.1988	3.2896	-0.0162	-1.3205	0.9147
5.8569	-8.1441	3.3021	0.117	-1.3499	0.8972
5.7106	-7.8826	2.2682	-0.0574	-1.3486	0.9201
5.5511	-7.609	1.236	0.3738	-1.431	0.8634
5.9877	-8.2137	3.2849	1.5298	-2.2409	0.7114
5.8488	-7.9699	2.25	2.5964	-2.866	0.5712
5.8268	-7.959	2.2529	3.6224	-3.7039	0.4364
5.8106	-7.9502	2.255	5.4888	-3.5113	0.191
5.7068	-7.7209	1.2155	3.3358	-2.5003	0.474
6.4012	-8.22	3.2306	-0.0235	-1.4582	0.9156
6.1012	-8.0256	2.2168	1.9072	-1.9536	0.6618
6.0214	-8.0209	2.2273	0.2943	-1.6116	0.8739
5.8338	-7.7743	1.1988	0.9656	-1.9475	0.7856
6.0167	-7.7988	1.1748	1.9405	-2.4654	0.6574
7.1614	-7.6571	3.1306	5.7743	-3.6968	0.1535
5.3952	-6.9766	3.3628	3.0267	-3.1761	0.5147
6.7196	-7.7467	2.1355	-0.0664	-1.4157	0.9213
6.5734	-7.8596	2.1548	4.2748	-2.8986	0.3506
6.2165	-7.7614	1.1485	-0.0709	-1.3941	0.9219
5.5789	-7.7694	3.3387	0.0696	-1.5027	0.9034
7.2761	-6.9403	2.0624	0.4924	-1.4693	0.8478
5.3579	-7.1189	2.3145	1.3345	-2.1379	0.7371
6.8647	-7.1791	1.0633	2.3738	-2.7221	0.6005

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【 表 1 - 1 4 】

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X 座標	Y 座標	Z 座標	X 座標	Y 座標	Z 座標
3.4315	-3.5193	0.4614	5.6311	-7.5082	0.1723
3.6502	-2.6297	0.4327	6.8808	-6.4719	0.008
-0.0525	-1.4383	0.9194	5.1462	-6.8609	0.236
2.7352	-2.2626	0.553	5.4188	-7.3648	0.2002
2.1733	-2.0507	0.6268	5.6112	-7.4985	0.1749
0.207	-1.569	0.8853	6.1231	-7.5325	0.1076
0.9765	-1.6292	0.7842	5.7232	-7.5441	0.1602
0.8002	-1.8636	0.8073	6.0208	-7.5615	0.1211
2.8144	-3.0171	0.5426	5.1924	-7.0047	0.23
0.2724	-1.3988	0.8767	6.6025	-7.1293	0.0446
1.732	-2.3497	0.6849	5.2451	-7.1269	0.223
1.4052	-1.7758	0.7278	5.5182	-7.4443	0.1871
4.5843	-3.0396	0.3099	5.6593	-7.5207	0.1686
0.516	-1.7211	0.8447	5.6472	-7.5155	0.1702
3.0307	-2.3781	0.5141	5.8001	-7.563	0.1501
5.1931	-3.3429	0.2299	5.932	-7.5721	0.1327
4.8909	-3.1868	0.2696	6.2358	-7.4797	0.0928
1.6511	-1.8621	0.6955	6.8079	-6.7238	0.0176
0.0179	-1.4779	0.9102	5.1055	-6.6971	0.2414
0.6324	-1.5149	0.8294	5.6963	-7.5351	0.1637
1.1463	-2.0403	0.7619	5.3615	-7.3045	0.2077
2.1547	-2.5891	0.6293	5.557	-7.4689	0.182
3.2327	-3.3434	0.4876	5.5877	-7.4863	0.178
0.3973	-1.6623	0.8603	6.4818	-7.2802	0.0605
3.9633	-2.7622	0.3915	5.4717	-7.4104	0.1932
2.4493	-2.1536	0.5906	5.7559	-7.5533	0.1559
0.1324	-1.5329	0.8951	6.7131	-6.9435	0.0301
0.7938	-1.5681	0.8082	5.0668	-6.5145	0.2465
1.1803	-1.6983	0.7574			
0.6503	-1.7881	0.827			
6.2895	-4.1408	0.0858			
4.4354	-4.7515	0.3295			
4.9234	-5.891	0.2653			
6.8003	-5.0072	0.0186			
3.9779	-4.0986	0.3896			
4.8558	-5.6701	0.2742			
4.6774	-5.2156	0.2977			
5.0257	-6.3142	0.2519			
6.9416	-5.917	0			
6.5028	-4.4068	0.0577			
4.294	-4.5261	0.3481			
6.9279	-5.6206	0.0018			
6.8822	-5.3159	0.0078			
4.1413	-4.3084	0.3681			
6.0437	-3.9049	0.1181			
3.8048	-3.897	0.4124			
4.5647	-4.9842	0.3125			
4.9791	-6.1061	0.258			
6.9256	-6.2018	0.0021			
6.6756	-4.7012	0.035			
4.7742	-5.4446	0.2849			
5.3029	-7.2267	0.2154			
5.6751	-7.5271	0.1665			
5.6593	-7.5207	0.1686			
5.8585	-7.5708	0.1424			
6.3575	-7.3966	0.0768			

【 0 0 2 8 】

上記の表に開示した翼形部は、他の類似のタービン設計において使用するために、幾何学的に拡大又は縮小することができるることも理解されたい。その結果、表1に記載した座標値は、翼形部断面形状が変化しない状態に維持されるように、率に応じて拡大又は縮小することができる。表1の座標の拡大又は縮小バージョンは、同一の定数又は数値により乗算又は除算されたX、Y及びZ座標値によって表されることになる。

【 0 0 2 9 】

図3及び図4には、半径方向最外側輪郭52が示され、また翼形部の長手方向に沿ったその他の様々な輪郭断面が図4に示されている。また、図6には様々な輪郭が示されており、輪郭が互いに重ね合わされている。

【 0 0 3 0 】

現在最も実用的かつ好ましい実施形態であると考えられるものに関して本発明を説明してきたが、本発明は、開示した実施形態に限定されるものではなく、逆に、特許請求の範囲の技術思想及び技術的範囲内に含まれる様々な変更及び等価な構成を保護しようとするも

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のであることを理解されたい。

【図面の簡単な説明】

【0031】

【図1】本発明の翼形部又はベーン輪郭を採用した第2段ノズルを有するタービンの概略図。

【図2】第2段ノズルのノズルベーンの斜視図。

【図3】図2に示すノズルベーンの端面図。

【図4】図2と同様なノズルベーンの斜視図。

【図5】ベーンの長手方向に沿った様々な翼形部輪郭を示す、図4のノズルベーンの斜視図。

【図6】ベーンに沿った様々なZ座標位置における輪郭断面を示す、図3と同様な図。

【符号の説明】

【0032】

10 タービン

12 第2段ノズル

14 第2段ベーン

16 第1段ノズル

18 第1段ベーン

20 第1段バケット

22 第1段ホイール

24 第2段バケット

26 第2段ホイール

28 第3段ノズル

30 第3段ベーン

32 第3段バケット

34 第3段ホイール

38 内側バンド

40 外側バンド

46、48 フック

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(74) Agents: MITCHELL, James, W. et al.; General Electric Company, 3135 Easton Turnpike (W3C), Fairfield, CT 06438 (US).

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(71) Applicant: GENERAL ELECTRIC COMPANY
[US/US]; 1 River Road, Schenectady, NY 12345 (US).

(72) Inventors: BIELEK, Craig, Allen; 109 Summer Hill

Road, Simpsonville, SC 29681 (US). VO, Thanh;

818 Palomino Court, Simpsonville, SC 29681 (US).

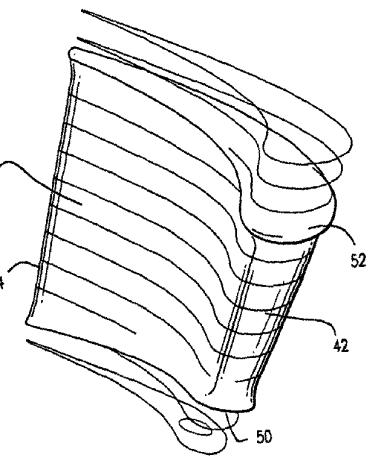
BRUNNER, Frederick, James; 11 Hunterdon Court,
Simpsonville, SC 29680 (US).

(54) Title: SECOND-STAGE TURBINE NOZZLE AIRFOIL

(57) Abstract: The second-stage nozzles (12) have vanes (14) comprising airfoil profiles substantially in accordance with Cartesian coordinate values of X, Y and Z set forth in inches in Table I with the X, Y and Z values commencing at the radially innermost aerodynamic section of the airfoil and then made relative to that section for the Z coordinate values. The X, Y and Z values may be scaled as a function of the same constant or number to provide a scaled-up or scaled-down airfoil section for the nozzle.



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SECOND-STAGE TURBINE NOZZLE AIRFOIL

BACKGROUND OF THE INVENTION

The present invention relates to a turbine nozzle for a gas turbine stage and particularly relates to a second-stage turbine nozzle airfoil profile.

In recent years, advanced gas turbines have trended toward increasing firing temperatures and efforts to improve cooling of the various turbine components. In a particular gas turbine design of the assignee, a high output turbine that uses air cooling is undergoing development. It will be appreciated that the design and construction of the turbine buckets and nozzles require optimized aerodynamic efficiency, as well as aerodynamic and mechanical loading.

BRIEF SUMMARY OF THE INVENTION

In accordance with an embodiment of the present invention, there is provided a unique turbine nozzle airfoil profile for a turbine stage, preferably the second stage, which may be defined by a unique loci of points to achieve the necessary efficiency in loading requirements whereby improved turbine performance is obtained. It will be appreciated that the nominal profile given by the X, Y, Z coordinates of Table I, which follows, define this unique loci of points. The coordinates given in inches in Table I are for a cold, i.e., room-temperature profile for each cross-section of the nozzle vane. Each defined cross-section is joined smoothly with adjacent cross-sections to form the complete airfoil shape. It will also be appreciated that as the nozzle heats up in use, the profile of the nozzle vane will change as a result of stress and temperature. Thus, the cold or room-temperature profile is given by the X, Y and Z coordinates for manufacturing purposes. Because a manufactured nozzle airfoil profile may be different than the nominal airfoil profile given in the following table, a distance of ± 0.100 inches from the nominal profile in a direction normal to any surface location along the nominal profile and which includes any coating,

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defines the profile envelope for this design. The design is robust to this variation without impairment of the mechanical and aerodynamic functions.

It will also be appreciated that the airfoil can be scaled-up or scaled-down geometrically for introduction into other similar turbine designs. Consequently, the X, Y and Z coordinates of the nominal airfoil profile given below are a function of the same constant or number. That is, the X, Y and Z coordinate values given in the Table may be multiplied or divided by the same constant or number to provide a scaled-up or scaled-down version of the nozzle airfoil profile, while retaining the airfoil section shape.

In a preferred embodiment according to the present invention, there is provided a turbine nozzle having a nozzle vane in the shape of an airfoil in an envelope within ± 0.100 inches in a direction normal to any airfoil surface location wherein the airfoil has an uncoated nominal profile substantially in accordance with Cartesian coordinate values of X, Y and Z set forth in inches in Table I with the X, Y and Z values commencing at a radially innermost aerodynamic section of the airfoil and then made relative to that section for the Z coordinate, the profiles at the Z distances being joined smoothly with one another to form the complete airfoil shape.

In a further preferred embodiment according to the present invention, there is provided a turbine nozzle having a nozzle vane in the shape of an airfoil having an uncoated nominal airfoil profile substantially in accordance with Cartesian coordinate values of X, Y and Z set forth in inches in Table I with the X, Y and Z values commencing at a radially innermost aerodynamic section of the airfoil and then made relative to that section for the Z coordinate values, the profiles at the Z distances being joined smoothly with one another to form the complete airfoil profile, the X, Y and Z values being scaled as a function of the same constant or number to provide a scaled-up or scaled-down nozzle airfoil.

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In a further preferred embodiment according to the present invention, there is provided a turbine comprising a turbine nozzle having a plurality of vanes, each of said vanes being in the shape of an airfoil in an envelope within ± 0.100 inches in a direction normal to any nozzle airfoil surface location wherein the airfoil has an uncoated nominal profile substantially in accordance with Cartesian coordinate values of X, Y and Z set forth in inches in Table I with the X, Y and Z values commencing at a radially innermost aerodynamic section of the airfoil and then made relative to that section for the Z coordinate, the profiles at the Z distances being joined smoothly with one another to form the complete airfoil shape.

In a further preferred embodiment according to the present invention, there is provided a turbine comprising a turbine nozzle having a plurality of vanes, each of said vanes being in the shape of an airfoil having an uncoated nominal airfoil profile substantially in accordance with Cartesian coordinate values of X, Y and Z set forth in inches in Table I with the X, Y and Z values commencing at the radially innermost aerodynamic section of the airfoil and the profiles at the Z distances being joined smoothly with one another to form the complete airfoil shape, the X, Y and Z values being scaled as a function of the same constant or number to provide a scaled-up or scaled-down nozzle airfoil.

BRIEF DESCRIPTION OF THE DRAWINGS

FIGURE 1 is a schematic illustration of a turbine having a second-stage nozzle employing the airfoil or vane profile hereof;

FIGURE 2 is a perspective view of a nozzle vane thereof;

FIGURE 3 is an end view of the nozzle vane illustrated in Figure 2;

FIGURE 4 is a perspective view thereof similar to Figure 1;

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FIGURE 5 is a perspective view of the nozzle vane of Figure 4 illustrating various airfoil profiles along the length of the vane; and

FIGURE 6 is a view similar to Figure 3 illustrating the profile sections at various Z coordinate locations along the vane.

DETAILED DESCRIPTION OF THE INVENTION

Referring now to Figure 1, there is illustrated a portion of a turbine, generally designated 10, having a second-stage nozzle, generally designated 12. Nozzle 12 includes a plurality of vanes 14 having an airfoil shape or profile spaced circumferentially one from the other. The illustrated turbine 10 includes three stages, a first stage 16 having a plurality of circumferentially spaced nozzle vanes 18 and buckets 20 circumferentially spaced about a rotatable turbine wheel 22; the second stage nozzle 12 comprising a plurality of circumferentially spaced nozzle vanes 14 and a plurality of circumferentially spaced buckets 24 mounted on a second-stage wheel 26 and a third-stage 28 mounting nozzle vanes 30 and a plurality of circumferentially spaced buckets 32 mounted on a third-stage wheel 34. It will be appreciated that the nozzle vanes and buckets lie in the hot gas path of the turbine and which gases flow through the turbine in the direction of the arrow 36. As illustrated, the nozzle vanes 14 of the second stage 12 are disposed between inner and outer bands 38 and 40, respectively, by which the nozzles form an annulus about the rotor axis.

Referring to Figure 2, the nozzle vanes 14 have leading and trailing edges 42 and 44, respectively, with hooks 46 and 48 for securing the nozzle vane segments to the non-rotatable casing of the turbine. As will be appreciated, the nozzle vanes have various passages therethrough for flowing a cooling medium through the vanes. In the preferred and illustrated embodiment of the second-stage nozzle for this particular turbine, there are sixty nozzle vanes forming the second stage.

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Referring now to drawing Figure 2, there is illustrated a nozzle vane 14 for the second-stage having airfoil profiles defined by a Cartesian coordinate system for X, Y and Z values. The coordinate values are set forth in inches in Table I which follows. The Cartesian coordinate system has orthogonally-related X, Y and Z axes with the X, Y and Z values commencing at a radially innermost aerodynamic section 50 of the airfoil and then made relative to that section for the Z coordinate. By defining X and Y coordinate values at selected locations in a Z direction, the profile of airfoil 14 can be ascertained. By connecting the X and Y values with smooth, continuing arcs, each profile section at each distance Z is fixed. The surface profiles at the various surface locations between the distances Z are connected smoothly to one another to form the airfoil. The tabular values given in Table I below are in inches and represent airfoil profiles at ambient, non-operating or non-hot conditions and are for an uncoated airfoil. The sign convention assigns a positive value to the value Z and positive and negative values for the X and Y coordinate values, as typically used in a Cartesian coordinate system.

The Table I values are generated and shown to four decimal places for determining the profiles of the airfoil. Where the values are carried out to less than four decimal places, zeros are added to the right to complete the value to four decimal places. Further, there are typical manufacturing tolerances as well as coatings which must be accounted for in the actual profile of the airfoil. Accordingly, the values for the profile given in Table I are for a nominal airfoil. It will therefore be appreciated that typical manufacturing tolerances, i.e., plus or minus values and coating thicknesses, are additive to the X and Y values given in Table I below. Accordingly, a distance of ± 0.100 inches in a direction normal to any surface location along the airfoil profile defines an airfoil profile envelope for this particular nozzle vane design and turbine. In a preferred embodiment, the nozzle vane profiles given in Table I below are for the second stage of the turbine. Sixty nozzle vanes having such profiles are equally spaced from one another about the rotor axis and thus comprise the second stage.

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The coordinate values given in Table I below in inches provide the preferred nominal profile envelope.

TABLE I

<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
0.0096	-1.334	13.5512
0.5594	-1.4939	12.4258
0.9047	-1.5942	11.3272
0.0541	-1.3432	12.4922
0.1887	-1.3822	11.4214
-0.0733	-1.4217	13.5621
-0.0691	-1.3783	12.5084
-0.0565	-1.3573	11.4536
0.1447	-1.5533	13.5335
0.0095	-1.4907	12.4981
-0.0617	-1.4447	11.4543
0.9513	-1.6079	13.4274
0.2123	-1.5838	11.4183
0.201	-1.389	13.5261
-0.0565	-1.3582	13.5599
0.2943	-1.4154	12.4607
0.5449	-1.4882	11.3745
-0.0312	-1.3386	12.5034
0.0512	-1.341	11.4394
-0.0314	-1.4726	13.5566
-0.0729	-1.4197	12.5089
-0.0686	-1.3776	11.4552
0.1367	-1.5493	12.4814
0.0056	-1.4883	11.4454
0.574	-1.4995	13.477
0.0571	-1.3455	13.545
0.7283	-1.5431	12.4036
-0.0696	-1.3791	13.5617
0.1153	-1.3617	12.4842
0.2859	-1.4112	11.4086
-0.0744	-1.3972	13.5623
-0.0691	-1.3783	12.5084
-0.0321	-1.3382	11.4504
0.0718	-1.5199	13.5431
-0.0337	-1.4702	12.5038
-0.0725	-1.4178	11.4557
0.129	-1.5452	11.4292
0.3027	-1.4195	13.5127
-0.0302	-1.3391	13.5565
0.4152	-1.4515	12.4448

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
0.7098	-1.5368	11.3529
0.0076	-1.3325	12.4983
0.111	-1.3589	11.4316
-0.0603	-1.4496	13.5604
-0.0738	-1.396	12.509
-0.0686	-1.3776	11.4552
0.2332	-1.5941	13.5218
0.066	-1.5167	12.4907
-0.036	-1.4678	11.4509
0.7469	-1.5492	13.4543
0.1196	-1.3644	13.5368
0.9279	-1.6012	12.3774
-0.0696	-1.3791	13.5617
0.1948	-1.3856	12.4737
0.4041	-1.4465	11.393
-0.0565	-1.3578	12.5068
0.0056	-1.331	11.4454
0.0134	-1.4932	13.5507
-0.061	-1.4472	12.5074
-0.0731	-1.3947	11.4558
0.2226	-1.5889	12.4701
0.0605	-1.5135	11.4382
0.4265	-1.4564	13.4964
8.6367	-5.1815	12.4172
2.771	-2.882	13.1882
2.1294	-2.5304	12.2194
1.5553	-2.2361	11.2417
6.6906	-3.6984	12.673
4.2524	-3.9336	12.9935
8.7328	-5.467	11.3514
3.5559	-3.4153	12.0319
8.9307	-6.2124	10.2722
2.8732	-2.9772	11.0685
4.4628	-2.7098	12.9658
5.5365	-5.2716	12.8247
6.9618	-3.8661	11.5842
4.9181	-4.5906	11.8528
7.5766	-4.3299	10.4502
4.2723	-4.0002	10.8846
2.444	-2.0409	13.2312
4.7975	-2.8339	11.8687
5.9341	-6.0731	11.7193
5.5578	-3.1448	10.7156
5.4333	-5.3023	10.7319
2.7532	-2.1396	12.1374
0.4443	-1.692	12.4409

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X Coordinate	Y Coordinate	Z Coordinate
3.4482	-2.3617	10.9929
9.3299	-6.4743	12.326
1.9286	-2.4132	13.299
1.1582	-1.6682	12.3471
1.3627	-2.1335	12.3202
1.6693	-1.8193	11.2267
0.8995	-1.9092	11.3279
7.9247	-4.503	12.5108
3.3645	-3.262	13.1102
2.6819	-2.8449	12.1468
2.0588	-2.503	11.1755
5.8109	-3.2613	12.7886
4.8021	-4.4333	12.9212
8.112	-4.7325	11.433
4.1275	-3.8537	11.9568
8.5338	-5.3606	10.3244
3.4463	-3.3556	10.9931
3.6139	-2.4109	13.0774
5.9368	-5.8988	12.7721
6.1189	-3.4056	11.695
5.3828	-5.1423	11.7917
6.8079	-3.7908	10.5512
4.7777	-4.4834	10.8181
1.7532	-1.8383	13.322
0.3386	-1.6428	13.508
3.9403	-2.5232	11.9814
4.689	-2.7911	10.8298
5.7718	-5.9156	10.6874
1.1765	-2.0386	13.3978
2.0333	-1.9235	12.232
0.7479	-1.8352	12.401
2.6875	-2.1237	11.0929
0.4272	-1.6839	11.39
8.9331	-5.5753	12.3782
2.4827	-2.7137	13.2261
1.8649	-2.3893	12.2542
1.1296	-1.6604	11.2977
1.3167	-2.1149	11.2731
7.1166	-3.9434	12.617
3.964	-3.6997	13.0314
8.9669	-5.8883	11.3206
3.2599	-3.2103	12.0708
2.5948	-2.808	11.1051
4.9062	-2.879	12.9075
5.3063	-4.9794	12.855
7.3648	-4.128	11.5312

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
4.6652	-4.3336	11.8861
4.0048	-3.7753	10.9197
2.8195	-2.1555	13.1819
5.2433	-3.0118	11.8101
5.7747	-5.7486	11.7402
5.9836	-3.3421	10.6596
5.2314	-5.0161	10.7585
1.1872	-1.6757	13.3964
0.6073	-1.7681	13.4727
3.135	-2.2584	12.0872
0.3248	-1.6363	12.4566
3.8492	-2.4934	10.9402
1.6645	-2.2783	13.3337
1.4193	-1.7441	12.3128
1.1368	-2.0223	12.3499
1.984	-1.9124	11.1854
0.7214	-1.8233	11.3513
8.2966	-4.8253	12.4619
3.0652	-3.0645	13.1496
2.4019	-2.682	12.1836
1.8027	-2.3653	11.2092
6.2547	-3.4718	12.7303
4.5321	-4.178	12.9567
8.4432	-5.0819	11.3894
3.8454	-3.6296	11.9938
8.7648	-5.7711	10.294
3.1574	-3.1593	11.0311
4.0318	-2.5542	13.0225
5.748	-5.5778	12.7969
6.5455	-3.6264	11.6389
0.775	-1.8471	13.4506
5.1581	-4.8599	11.8213
7.2012	-4.0474	10.4995
4.5305	-4.236	10.8506
2.0831	-1.9342	13.2787
4.3627	-2.672	11.9258
5.1258	-2.9619	10.7724
5.6145	-5.6022	10.7081
7.929	-4.6412	10.4039
0.9647	-1.9372	13.4257
2.3859	-2.0281	12.1857
0.5854	-1.7582	12.4224
3.0609	-2.2388	11.0438
0.3113	-1.6298	11.4053
9.1701	-6.0076	12.347
2.2017	-2.5577	13.2631

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X Coordinate	Y Coordinate	Z Coordinate
1.6092	-2.2572	12.2878
1.3844	-1.7355	11.2642
1.0981	-2.0062	11.3018
7.5296	-4.2103	12.5627
3.6678	-3.476	13.0704
9.13	-6.3422	11.2991
2.9681	-3.0207	12.1092
2.323	-2.6503	11.1408
5.3609	-3.0643	12.8478
5.0608	-4.7002	12.8872
7.75	-4.4157	11.4806
4.4011	-4.0881	11.9208
8.2512	-4.984	10.3615
3.729	-3.5607	10.956
3.2097	-2.2783	13.1306
6.0981	-6.2346	12.7509
5.6843	-3.2017	11.7521
5.5896	-5.4384	11.7646
6.4009	-3.5567	10.6047
5.0121	-4.7433	10.7873
1.4545	-1.7525	13.3613
0.4618	-1.7001	13.4918
3.5308	-2.3859	12.0352
4.263	-2.636	10.8858
5.9015	-6.2415	10.6704
1.4098	-2.1521	13.3672
1.711	-1.829	12.2744
0.9317	-1.9232	12.3769
2.3285	-2.0151	11.1401
0.564	-1.7483	11.372
9.1287	-7.681	11.2993
8.6888	-8.2716	10.304
6.0142	-9.0131	10.6556
6.3137	-6.9342	12.7225
8.9625	-8.6141	12.3743
6.2514	-8.5387	12.7307
6.2292	-7.72	11.6805
6.062	-6.888	10.6493
8.6253	-8.7717	11.3655
6.0632	-9.0612	11.7023
8.0604	-9.1302	10.3866
6.0484	-8.3472	10.6511
9.208	-6.8021	11.2889
8.9664	-7.5209	10.2675
6.0667	-9.3358	10.6487
6.3713	-7.6147	12.715

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
6.1555	-6.7481	11.6902
9.2903	-7.8427	12.3312
6.1639	-8.3077	11.6891
6.1064	-7.5064	10.6434
8.9978	-8.0785	11.3165
8.4965	-8.5959	10.3293
6.0124	-8.8141	10.6558
9.0176	-6.66	10.2608
6.1437	-9.0753	12.7449
6.1209	-8.582	11.6947
6.2262	-6.5846	12.734
8.7531	-8.9487	12.4019
6.3076	-8.2455	12.7233
6.2344	-7.4063	11.6798
5.9979	-6.5667	10.6577
9.3985	-6.9465	12.317
8.4037	-9.0674	11.3946
6.0848	-8.8329	11.6995
7.8417	-9.3323	10.4153
6.0752	-8.0792	10.6475
9.2039	-7.2528	11.2894
8.8493	-7.9128	10.2829
6.0326	-9.1877	10.6532
6.361	-7.2791	12.7163
6.0633	-6.4108	11.7023
9.1455	-8.2456	12.3503
6.1924	-8.8186	12.7385
6.203	-8.0207	11.6839
6.0967	-7.2022	10.6447
8.8261	-8.4422	11.3391
6.0612	-9.2663	11.7026
8.2812	-8.8857	10.3576
6.0253	-8.592	10.6541
9.0268	-7.1003	10.2596
8.5253	-9.2503	12.4318
6.3507	-7.9375	12.7177
6.2116	-7.0812	11.6828
9.3806	-7.4072	12.3194
6.1137	-9.3097	12.7488
8.1785	-9.3182	11.4242
6.097	-7.799	10.6447
6.2988	-10.0799	12.7245
6.1196	-9.598	11.6949
6.6862	-10.3088	12.6736
6.5595	-10.2754	12.6902
6.3995	-9.9791	11.6581

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X Coordinate	Y Coordinate	Z Coordinate
6.219	-9.6267	10.6286
7.031	-10.2982	12.6282
6.5626	-10.0529	11.6366
6.5395	-10.0462	11.6397
6.4116	-9.7785	10.6033
6.2921	-9.8887	11.6722
7.8536	-9.8986	12.5201
6.8272	-10.0781	11.6019
6.5845	-9.8315	10.5806
7.5425	-9.8288	11.5078
7.0919	-9.7764	10.5139
6.1645	-9.5524	10.6358
6.1291	-9.7062	12.7468
6.4281	-10.2023	12.7075
6.2312	-9.8158	11.6802
6.7757	-10.3181	12.6618
6.6121	-10.2932	12.6833
6.4725	-10.0203	11.6485
6.3175	-9.7208	10.6157
7.3015	-10.2165	12.5927
6.6328	-10.0682	11.6274
6.471	-9.8027	10.5955
6.449	-9.7946	10.5984
8.2955	-9.5074	12.462
7.054	-10.0413	11.572
6.7275	-9.8427	10.5618
7.9564	-9.5269	11.4534
7.4328	-9.621	10.4691
6.2322	-9.9844	12.7332
6.0806	-9.4462	11.7
6.654	-10.303	12.6778
6.5256	-10.2605	12.6947
6.3493	-9.9419	11.6647
6.9258	-10.3138	12.6421
6.5395	-10.0462	11.6397
6.5224	-10.0406	11.6419
6.3858	-9.7652	10.6067
7.6508	-10.0375	12.5468
6.7441	-10.0793	11.6128
6.5385	-9.8222	10.5866
7.3593	-9.9275	11.5319
6.9505	-9.8159	10.5325
6.1082	-9.5209	12.7495
6.3659	-10.1511	12.7157
6.1716	-9.7197	11.688
6.7268	-10.3142	12.6682

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
6.5885	-10.286	12.6864
6.4405	-10.0039	11.6527
6.2712	-9.6818	10.6218
7.1563	-10.2672	12.6118
6.5936	-10.0605	11.6326
6.449	-9.7946	10.5984
6.4328	-9.7881	10.6005
8.0699	-9.7227	12.4917
6.9305	-10.0671	11.5883
6.6464	-9.8395	10.5725
7.7428	-9.6962	11.4815
6.1731	-9.8614	12.741
6.6301	-10.2978	12.6809
6.4819	-10.2374	12.7004
6.112	-9.4561	10.6427
6.841	-10.3192	12.6532
6.6301	-10.2978	12.6809
6.5	-10.0323	11.6449
6.3557	-9.7474	10.6107
7.4655	-10.1424	12.5711
6.6804	-10.0747	11.6212
6.5007	-9.8122	10.5916
7.2518	-9.7135	10.4929
7.1973	-9.9961	11.5532
6.8288	-9.8364	10.5485
7.6309	.9495	10.4431
0.1152	-1.5363	9.3237
-0.0044	-1.4805	8.2863
0.3931	-1.4408	10.3413
0.6731	-1.5207	9.2504
1.0427	-1.6311	8.1486
0.0035	-1.3296	10.3925
0.1021	-1.3531	9.3254
-0.0331	-1.3378	10.3974
0.2601	-1.3984	8.2515
-0.0725	-1.3936	10.4025
-0.0678	-1.3762	9.3478
-0.0351	-1.337	8.2903
0.0553	-1.5102	10.3857
-0.0398	-1.463	9.3441
-0.0715	-1.412	8.2951
0.287	-1.6155	9.3011
0.1088	-1.5318	8.2714
0.882	-1.5847	10.2771
0.1826	-1.3785	10.369
0.3818	-1.4352	9.2887

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X Coordinate	Y Coordinate	Z Coordinate
0.6536	-1.5147	8.1998
-0.0565	-1.357	10.4004
0.0014	-1.3282	9.3387
0.0974	-1.3506	8.2729
-0.0622	-1.4423	10.4012
-0.0719	-1.3924	9.3483
-0.0675	-1.3752	8.2946
0.2027	-1.5781	10.3664
0.0505	-1.5067	9.3322
-0.0416	-1.4604	8.2912
0.2759	-1.6085	8.2494
0.5306	-1.4813	10.3233
0.8588	-1.5754	9.226
0.0481	-1.3387	10.3867
0.1763	-1.3749	9.3157
0.3699	-1.4308	8.2371
-0.0682	-1.3769	10.402
-0.0566	-1.3567	9.3463
-0.0008	-1.3269	8.2858
0.0021	-1.4858	10.3927
-0.0715	-1.3909	8.2951
0.1937	-1.5723	9.3134
0.0459	-1.5032	8.2796
0.2776	-1.4066	10.3565
0.516	-1.4746	9.271
0.8343	-1.5685	8.176
0.045	-1.3364	9.3329
0.1697	-1.3718	8.2634
-0.0721	-1.416	10.4025
-0.0678	-1.3762	9.3478
-0.0567	-1.356	8.2931
0.1219	-1.5408	10.377
-0.0012	-1.4832	9.339
-0.0631	-1.4373	8.294
0.1851	-1.5667	8.2613
0.6917	-1.5287	10.3021
1.073	-1.6387	9.1978
0.1066	-1.356	10.379
0.269	-1.4021	9.3035
0.5006	-1.4694	8.2199
-0.0682	-1.3769	10.402
-0.0342	-1.3375	9.3433
0.0419	-1.3343	8.2802
-0.0379	-1.4654	10.398
-0.0718	-1.4141	9.3483
-0.0675	-1.3752	8.2946

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X Coordinate	Y Coordinate	Z Coordinate
-0.0626	-1.4399	9.3471
1.3505	-1.723	10.2155
1.0616	-1.9884	10.2535
1.8862	-1.8816	9.0909
0.6731	-1.7976	9.2504
2.25	-2.6128	10.0972
1.6908	-2.308	9.1166
3.6195	-3.4868	9.9172
2.9733	-3.0429	8.948
6.2498	-3.5025	9.5714
6.8569	-3.9228	8.4375
4.1606	-2.606	9.8461
4.8742	-2.898	8.6981
2.272	-1.9974	10.0943
0.5438	-1.7378	10.3215
2.9104	-2.1986	8.9563
1.5047	-2.2121	10.1952
1.3157	-1.7107	9.1659
1.0274	-1.9701	9.2038
2.7853	-2.927	10.0269
2.1821	-2.5735	9.052
4.1489	-3.9099	9.8476
3.5166	-3.4131	8.8766
5.4254	-3.1022	9.6798
6.0903	-3.4621	8.5382
3.3651	-2.3374	9.9506
4.0533	-2.5843	8.806
1.6286	-1.8052	10.1789
0.8691	-1.8941	10.2788
2.2139	-1.9811	9.0478
0.5248	-1.727	9.2699
1.9933	-2.4707	10.131
1.4576	-2.1869	9.1472
3.3438	-3.2899	9.9534
2.7034	-2.8754	8.9835
6.648	-3.7297	9.5191
4.0323	-3.8213	8.8088
4.5766	-2.7576	9.7914
5.2857	-3.0724	8.644
2.6225	-2.104	10.0483
0.4112	-1.6752	10.339
3.2787	-2.3182	8.9079
1.1016	-1.6495	10.2482
1.2735	-2.0943	10.2256
1.5868	-1.7915	9.1303
0.8406	-1.8786	9.2283

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
2.5143	-2.7645	10.0625
1.9325	-2.4366	9.0848
3.8883	-3.6932	9.8819
3.2478	-3.2238	8.9119
5.8416	-3.2941	9.6251
6.4797	-3.6821	8.4871
3.7566	-2.4664	9.8992
4.4585	-2.7341	8.7528
1.9358	-1.8966	10.1385
0.6965	-1.8106	10.3014
2.5554	-2.0867	9.0029
0.3961	-1.6664	9.2868
1.7447	-2.3374	10.1637
1.2331	-2.0728	9.1767
3.0623	-3.1016	9.9905
2.4394	-2.7193	9.0182
7.033	-3.979	9.4685
3.7786	-3.6119	8.8421
5.0033	-2.9242	9.7353
5.6917	-3.2596	8.5906
2.987	-2.2169	10.0003
0.2988	-1.6227	10.3537
3.6598	-2.4462	8.8577
5.6877	-6.2235	8.5912
8.0606	-4.891	9.3334
8.3709	-5.5434	8.2384
4.8686	-4.6285	9.753
4.2766	-4.0418	8.7767
5.7414	-6.0764	9.6383
5.2994	-5.3262	8.6422
8.7335	-6.0863	9.2449
7.4004	-4.2537	9.4202
7.8688	-4.8019	8.3044
5.2786	-5.1696	9.6991
4.7306	-4.5186	8.717
5.5828	-5.9219	8.605
8.3376	-5.2581	9.297
8.54	-5.9594	8.2162
4.6407	-4.377	9.783
7.2177	-4.1876	8.39
5.6112	-5.7621	9.6554
5.1271	-5.0449	8.6649
7.7453	-4.5568	9.3748
8.1434	-5.1565	8.2683
5.0819	-4.8926	9.725
4.51	-4.2741	8.746

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
5.4519	-5.6188	8.6222
8.5658	-5.6576	9.267
8.639	-6.3824	8.2032
4.4003	-4.1376	9.8146
7.5573	-4.4796	8.3454
5.456	-5.4595	9.6758
4.9369	-4.7755	8.6899
4.333	-2.7237	7.7161
2.4838	-2.0781	7.9592
0.382	-1.6577	8.2355
1.1961	-2.0513	8.1285
3.6725	-3.5426	7.8029
5.5339	-3.2373	7.5582
3.5567	-2.4382	7.8181
1.8336	-1.8726	8.0446
0.6514	-1.7848	8.2001
1.6411	-2.2794	8.07
2.8881	-2.9924	7.906
6.6736	-3.8758	7.4084
4.1586	-3.9578	7.739
4.7374	-2.8849	7.6629
2.8286	-2.1905	7.9138
1.2788	-1.7024	8.1176
0.996	-1.9519	8.1548
2.1187	-2.537	8.0072
3.4171	-3.3505	7.8365
5.923	-3.433	7.5071
3.939	-2.5756	7.7679
2.152	-1.9723	8.0028
0.5072	-1.7164	8.219
1.4144	-2.1619	8.0998
2.6255	-2.83	7.9405
5.1381	-3.0554	7.6102
3.1864	-2.3103	7.8668
3.9201	-3.7448	7.7704
1.5425	-1.7828	8.0829
0.8144	-1.8632	8.1786
1.876	-2.4042	8.0391
2.3688	-2.6786	7.9743
3.1552	-3.1675	7.8709
6.3038	-3.6448	7.457
5.308	-5.4849	7.5879
4.3866	-4.1824	7.709
8.4543	-6.2407	7.1743
7.3636	-4.4085	7.3177
4.8036	-4.6678	7.6542

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
5.5453	-6.0693	7.5567
8.1769	-5.4287	7.2108
5.158	-5.2014	7.6076
7.6728	-4.7167	7.277
4.6021	-4.419	7.6807
5.4384	-5.778	7.5708
8.35	-5.8305	7.188
7.0283	-4.1293	7.3618
4.9894	-4.9288	7.6298
5.6303	-6.3567	7.5455
7.9474	-5.0566	7.241
5.9651	-8.3525	9.6089
6.0532	-9.1937	9.5973
7.5171	-9.2951	9.4048
5.9903	-7.5806	9.6055
5.967	-8.7613	9.6086
6.1468	-9.3653	9.585
5.9134	-6.6994	9.6157
5.975	-8.1142	9.6076
6.0144	-9.0751	9.6024
7.3214	-9.4145	9.4306
5.9834	-7.2968	9.6065
5.9612	-8.5683	9.6094
6.0986	-9.29	9.5913
5.8416	-6.3898	9.6251
7.7252	-9.1393	9.3775
5.9856	-7.8532	9.6062
5.9848	-8.9306	9.6063
5.9593	-7.0025	9.6096
6.2713	-9.491	9.5686
6.4076	-9.5639	9.5507
6.7259	-9.6061	9.5089
6.3234	-9.5248	9.5618
6.488	-9.5882	9.5401
6.9847	-9.5574	9.4748
6.236	-9.4628	9.5732
6.3793	-9.5525	9.5544
6.3584	-9.543	9.5572
6.6267	-9.6074	9.5219
6.2992	-9.5102	9.5649
6.4437	-9.5762	9.5459
6.8453	-9.5911	9.4931
6.1937	-9.422	9.5788
6.3584	-9.543	9.5572
6.3432	-9.5355	9.5592
6.5478	-9.5998	9.5323

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X Coordinate Y Coordinate Z Coordinate

7.1426	-9.5005	9.4541
6.4382	-9.1455	7.4393
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7.6098	-8.9488	8.3385
5.898	-7.636	8.5635
7.107	-9.01	7.3514
5.7445	-6.9123	7.5305
8.8491	-6.9512	9.2297
8.5419	-7.5832	8.216
5.9349	-8.6818	8.5587
8.0923	-8.0644	7.2219
5.8416	-8.1075	7.5178
6.12	-9.1673	8.5343
5.9703	-8.7919	7.5008
6.2724	-9.2945	8.5143
6.2582	-9.2862	8.5162
6.1406	-9.0161	7.4785
6.453	-9.3623	8.4906
6.2692	-9.0947	7.4616
7.0359	-9.2913	8.4139
5.8258	-6.8131	8.573
6.6464	-9.1511	7.412
8.5499	-8.1029	9.2691
8.0307	-8.5258	8.2832
5.9036	-8.121	8.5628
7.4954	-8.7558	7.3004
5.8027	-7.4338	7.5229
8.6684	-6.8011	8.1993
5.995	-8.9388	8.5508
8.382	-7.4124	7.1838
5.8754	-8.4485	7.5133
6.6261	-9.3785	8.4678
6.1912	-9.2386	8.525
6.0496	-8.9235	7.4904
6.3189	-9.3181	8.5082
6.1926	-9.0532	7.4716
6.1792	-9.0445	7.4734
6.3646	-9.1293	7.449
7.9406	-8.944	9.3492
7.4052	-9.0986	8.3654
5.8869	-7.3716	8.565
6.9338	-9.0844	7.3742
5.6959	-6.6382	7.5369
6.0858	-8.9655	7.4857
8.8029	-7.3635	9.2358
8.4046	-7.9317	8.234

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X Coordinate	Y Coordinate	Z Coordinate
5.9172	-8.5175	8.561
7.9015	-8.3399	7.247
5.8303	-7.9043	7.5193
6.0776	-9.1098	8.5399
8.4903	-6.648	7.1696
5.9333	-8.6985	7.5057
6.2397	-9.2746	8.5186
6.1163	-8.9953	7.4817
6.3955	-9.3472	8.4981
6.2366	-9.0787	7.4658
6.8802	-9.3418	8.4344
5.7679	-6.5213	8.5806
6.532	-9.1546	7.427
8.3661	-8.422	9.2932
7.8206	-8.7589	8.3108
5.9019	-7.8895	8.563
7.2959	-8.9016	7.3266
5.7791	-7.1778	7.526
8.8279	-6.5215	9.2325
8.6332	-7.2044	8.204
5.9613	-8.8226	8.5552
8.2552	-7.7546	7.2005
5.8558	-8.2891	7.5159
6.1587	-9.2093	8.5293
6.0101	-8.8663	7.4956
6.2921	-9.3051	8.5117
6.2724	-9.2945	8.5143
6.1618	-9.0323	7.4757
6.5294	-9.3744	8.4805
6.3095	-9.1114	7.4563
7.2123	-9.2117	8.3907
5.8642	-7.097	8.568
6.7808	-9.1294	7.3943
8.6992	-7.7493	9.2494
8.2313	-8.2464	8.2568
5.9076	-8.3304	8.5623
7.6995	-8.5696	7.2735
5.8187	-7.6797	7.5208
6.0348	-9.0343	8.5455
8.4635	-7.0415	7.1731
5.9014	-8.5852	7.5099
6.2172	-9.2589	8.5216
6.3532	-9.3326	8.5037
6.2112	-9.0646	7.4692
6.1926	-9.0532	7.4716
6.7432	-9.3694	8.4524

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
-0.0637	-1.4345	7.2409
0.1768	-1.5615	7.2093
0.4845	-1.4653	7.1688
0.0387	-1.3323	7.2274
-0.0672	-1.3739	7.2414
-0.0076	-1.4777	7.2335
1.0112	-1.6252	7.0996
0.2508	-1.3953	7.1996
-0.0361	-1.3364	7.2373
-0.0714	-1.4097	7.2419
0.1025	-1.5276	7.219
0.6332	-1.51	7.1493
0.0927	-1.3483	7.2203
-0.0672	-1.3739	7.2414
-0.0436	-1.4576	7.2382
0.2651	-1.6021	7.1977
0.3575	-1.4272	7.1855
-0.0029	-1.3255	7.2329
-0.0712	-1.3892	7.2419
0.0414	-1.4998	7.2271
0.8088	-1.5632	7.1262
0.163	-1.3691	7.2111
-0.0568	-1.3552	7.24
4.9849	-3.043	6.5772
3.0906	-2.3056	6.8262
0.7894	-1.8492	7.1288
5.7492	-3.4091	6.4768
1.8223	-2.3753	6.993
3.0651	-3.121	6.8296
6.1211	-3.6127	6.4279
4.2027	-2.7175	6.6801
0.3685	-1.6499	7.1841
1.161	-2.0317	7.0799
2.3011	-2.6435	6.93
3.5688	-3.4854	6.7634
5.37	-3.2199	6.5266
3.4496	-2.4337	6.7791
1.7789	-1.8661	6.9987
0.6307	-1.7732	7.1496
1.5939	-2.2536	7.023
2.4094	-2.0724	6.9158
2.8054	-2.9502	6.8637
6.483	-3.8337	6.3803
4.0441	-3.8866	6.7009
4.5954	-2.8762	6.6284
2.7438	-2.1854	6.8718

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X Coordinate	Y Coordinate	Z Coordinate
1.2405	-1.6961	7.0695
2.0582	-2.5051	6.962
3.3199	-3.299	6.7961
3.8204	-2.5706	6.7303
2.0878	-1.9661	6.9581
0.4903	-1.7068	7.1681
0.9662	-1.9352	7.1055
1.3734	-2.1392	7.052
2.5504	-2.7916	6.8973
6.8315	-4.0755	6.3345
3.8106	-3.681	6.7316
1.4964	-1.7763	7.0358
4.8625	-4.8225	6.5933
5.502	-6.2042	6.5092
7.746	-4.9574	6.2143
5.1787	-5.3598	6.5517
8.2746	-6.0933	6.1448
7.1626	-4.3411	6.291
4.6786	-4.5708	6.6175
5.4158	-5.9257	6.5206
7.9802	-5.3123	6.1835
5.0297	-5.0857	6.5713
4.2677	-4.103	6.6715
7.4701	-4.6341	6.2505
4.4798	-4.331	6.6436
5.3087	-5.6435	6.5347
8.1609	-5.6976	6.1597
6.2233	-8.8806	6.4144
6.6811	-8.9085	6.3543
5.7125	-7.4876	6.4816
8.302	-6.8717	6.1412
5.8238	-8.3652	6.4669
6.0093	-8.733	6.4426
6.1291	-8.8322	6.4268
6.1114	-8.8206	6.4291
6.3476	-8.9172	6.3981
6.9994	-8.7952	6.3124
5.6217	-6.743	6.4935
7.9531	-7.8711	6.187
5.7491	-7.9028	6.4768
5.896	-8.5645	6.4575
6.0618	-8.7831	6.4357
6.1846	-8.8632	6.4195
6.55	-8.9274	6.3715
7.3769	-8.5476	6.2628
5.6899	-7.249	6.4846

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X Coordinate	Y Coordinate	Z Coordinate
8.2283	-7.2337	6.1509
5.794	-8.2331	6.4709
5.9743	-8.6918	6.4472
6.1114	-8.8206	6.4291
6.0986	-8.8117	6.4308
6.2764	-8.8996	6.4074
6.8304	-8.8666	6.3346
5.5697	-6.4772	6.5003
7.7695	-8.1406	6.2112
5.7311	-7.7056	6.4791
8.3202	-6.4884	6.1388
5.858	-8.4745	6.4625
6.0385	-8.7624	6.4387
6.1534	-8.8467	6.4236
6.4386	-8.9283	6.3861
7.1832	-8.69	6.2882
5.6607	-7.0006	6.4884
8.1088	-7.5681	6.1666
5.7695	-8.0788	6.4741
7.5746	-8.3653	6.2368
5.9357	-8.6364	6.4522
6.082	-8.7993	6.433
5.5617	-3.3762	5.4482
-0.071	-1.3873	6.1887
6.0581	-3.7184	4.3298
-0.0668	-1.371	5.135
3.6965	-2.5499	5.6934
0.0363	-1.4968	6.1746
4.2888	-2.8178	4.5624
-0.0479	-1.452	5.1325
2.0206	-1.951	5.9137
0.472	-1.7001	6.1173
2.5629	-2.1432	4.7893
0.7814	-1.5566	6.0766
1.1565	-1.6752	4.9742
0.9024	-1.913	5.0076
2.4733	-2.7585	5.8542
0.3299	-1.4191	5.0828
-0.057	-1.3543	6.1868
3.6981	-3.6243	5.6932
-0.0076	-1.3236	5.1272
3.1231	-3.2112	4.7156
4.8218	-3.0182	5.5455
-0.0645	-1.4315	6.1878
5.3666	-3.3264	4.4207
-0.0708	-1.3854	5.1355

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X Coordinate	Y Coordinate	Z Coordinate
2.9911	-2.2864	5.7862
0.1677	-1.5575	6.1573
3.5669	-2.5195	4.6573
0.0314	-1.4937	5.1221
1.4477	-1.765	5.989
0.7623	-1.8395	6.0792
1.9497	-1.932	4.8699
0.454	-1.6938	5.0665
0.7523	-1.5488	5.0273
0.4671	-1.4607	6.1179
1.7658	-2.3529	5.9472
1.2865	-2.1077	4.9571
0.0353	-1.3301	6.1747
2.9734	-3.0794	5.7885
0.1479	-1.3634	5.1068
2.3973	-2.7286	4.8111
5.9226	-3.5731	5.4008
-0.067	-1.3725	6.1882
-0.0572	-1.3534	5.1337
3.5862	-3.5736	4.6548
4.0659	-2.696	5.6449
-0.0112	-1.475	6.1808
4.6519	-2.979	4.5147
-0.0652	-1.4285	5.1348
1.3296	-2.1227	6.0046
2.332	-2.0557	5.8728
0.3537	-1.6442	6.1329
2.8866	-2.2602	4.7467
0.1588	-1.5535	5.1053
0.1557	-1.3664	6.1589
0.9775	-1.6172	6.0509
1.1232	-2.0178	6.0317
1.3962	-1.7512	4.9427
0.7356	-1.8307	5.0295
0.2407	-1.3921	6.1477
2.2311	-2.6142	5.8861
1.0861	-2.0052	4.9834
0.4487	-1.4555	5.0672
1.7102	-2.3326	4.9014
-0.0371	-1.3359	6.1842
3.463	-3.4341	5.7241
0.0316	-1.3279	5.122
2.8828	-3.042	4.7472
0.23	-1.3885	5.096
5.1943	-3.1918	5.4965
-0.0714	-1.4073	6.1887

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
5.7161	-3.5157	4.3748
-0.0668	-1.371	5.135
0.2419	-1.5927	5.0944
0.0956	-1.5241	6.1668
3.9229	-2.6632	4.6105
-0.0147	-1.4723	5.1281
1.7214	-1.853	5.9531
0.6082	-1.7651	6.0994
2.2505	-2.0341	4.8303
0.3392	-1.6389	5.0816
0.6112	-1.5045	6.099
1.5439	-2.2342	5.9764
0.9419	-1.6077	5.0024
0.0876	-1.3459	6.1678
2.7211	-2.9131	5.8216
2.162	-2.5877	4.842
6.2749	-3.7853	5.3545
-0.067	-1.3725	6.1882
-0.0382	-1.3353	5.1312
3.358	-3.3881	4.6848
4.4454	-2.8534	5.595
-0.0458	-1.4548	6.1854
5.0115	-3.148	4.4674
-0.0715	-1.4048	5.1356
1.9328	-2.456	4.8721
3.807	-3.768	4.6257
2.6556	-2.1672	5.8303
0.2534	-1.5973	6.146
3.2214	-2.3854	4.7027
0.0889	-1.5206	5.1145
1.1997	-1.6866	6.0217
0.934	-1.9236	6.0566
1.6606	-1.8366	4.9079
0.5861	-1.7576	5.0491
1.995	-2.4793	5.9171
0.3441	-1.4234	6.1341
0.5879	-1.4981	5.0489
1.4946	-2.2167	4.9297
3.3382	-2.4137	5.7405
-0.0051	-1.3245	6.18
3.221	-3.2528	5.7559
0.0822	-1.3433	5.1154
2.6379	-2.8796	4.7794
5.1716	-5.5218	5.4995
4.752	-4.892	4.5015
5.3151	-6.187	4.4275

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X Coordinate	Y Coordinate	Z Coordinate
7.9531	-5.5511	5.1339
7.9262	-6.1153	4.0842
4.3506	-4.2546	5.6074
6.6156	-4.0158	5.3097
7.0099	-4.4359	4.2047
4.7264	-4.7297	5.558
4.2207	-4.1866	4.5714
5.3705	-6.0631	5.4734
5.0323	-5.4109	4.4647
7.5234	-4.8493	5.1904
7.724	-5.387	4.1108
4.1434	-4.0339	5.6347
6.3901	-3.9372	4.2862
5.0406	-5.2481	5.5167
4.5886	-4.6466	4.523
5.238	-5.9326	4.4376
8.0783	-5.9301	5.1174
6.9412	-4.2677	5.2669
7.2858	-4.7231	4.1684
4.5454	-4.4866	5.5818
4.019	-3.9722	4.5979
5.281	-5.7942	5.4851
4.9001	-5.1471	4.482
7.7629	-5.1849	5.1589
7.8582	-5.7487	4.0932
3.9254	-3.8239	5.6633
6.709	-4.1752	4.2443
4.8918	-4.9837	5.5363
4.4111	-4.4114	4.5463
5.4425	-6.3269	5.4639
5.1444	-5.6733	4.4499
8.1358	-6.3114	5.1099
7.2463	-4.5443	5.2268
7.5276	-5.0398	4.1366
6.0729	-8.6192	5.381
5.9576	-8.3731	4.343
5.9455	-8.3648	4.3446
6.3487	-8.7009	5.3448
6.112	-8.4479	4.3227
5.5438	-6.8334	5.4506
6.6287	-8.4046	4.2548
7.9519	-7.3617	5.134
5.6818	-7.8781	5.4324
5.5365	-7.3375	4.3984
5.8604	-8.4152	5.409
6.004	-8.5726	5.3901

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X Coordinate	Y Coordinate	Z Coordinate
5.8879	-8.319	4.3522
6.1404	-8.6528	5.3722
5.5789	-7.0741	5.446
5.997	-8.3976	4.3379
6.5837	-8.6807	5.3139
6.2641	-8.4748	4.3027
7.4421	-8.1404	5.2011
5.6078	-7.3053	5.4422
6.9506	-8.222	4.2125
5.4287	-6.6763	4.4126
7.0672	-8.461	5.2503
8.1282	-6.6835	5.1109
5.7442	-8.1545	5.4242
7.7762	-7.1347	4.104
5.596	-7.6871	4.3906
5.9332	-8.5081	5.3994
5.7864	-8.2035	4.3655
6.0495	-8.6049	5.3841
6.0324	-8.5934	5.3864
5.9296	-8.3533	4.3467
6.2605	-8.6896	5.3564
6.0624	-8.4297	4.3293
6.8907	-8.5661	5.2735
5.4993	-6.5841	5.4564
6.4907	-8.4502	4.273
7.804	-7.657	5.1535
5.6563	-7.7077	5.4358
7.3029	-7.9004	4.1662
5.5058	-7.1329	4.4024
7.4772	-7.6825	4.1433
5.8202	-8.3462	5.4143
7.9297	-6.4749	4.0838
5.6655	-7.9538	4.3814
5.9844	-8.5567	5.3927
5.8595	-8.292	4.3559
6.103	-8.6355	5.3771
5.9743	-8.384	4.3408
5.9576	-8.3731	4.343
6.4567	-8.6999	5.3306
6.1787	-8.4648	4.314
7.2528	-8.3198	5.2259
6.7835	-8.3296	4.2345
5.3778	-6.4353	4.4192
8.0634	-7.0358	5.1194
5.7109	-8.0272	5.4286
7.6402	-7.4237	4.1218

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
5.5658	-7.5224	4.3945
5.8988	-8.4684	5.4039
5.7454	-8.1376	4.3709
6.0324	-8.5934	5.3864
6.0201	-8.5847	5.388
5.9103	-8.3382	4.3492
6.1916	-8.6718	5.3654
6.0262	-8.4132	4.334
6.7279	-8.6381	5.2949
6.3684	-8.472	4.289
7.6286	-7.9202	5.1765
5.6325	-7.5167	5.4389
5.4704	-6.909	4.4071
5.7044	-8.0548	4.3763
5.7808	-8.2597	5.4194
7.8762	-6.8172	4.0908
5.6291	-7.8311	4.3862
5.9618	-8.5366	5.3956
5.8252	-8.2543	4.3604
7.1253	-8.0796	4.1895
-0.0393	-1.3348	4.0772
3.2585	-3.3486	3.6437
5.5129	-3.4386	3.3473
0.5643	-1.4911	3.9979
4.8303	-3.0891	3.4371
-0.0714	-1.4025	4.0814
3.1028	-2.354	3.6642
0.0833	-1.5165	4.0611
1.4509	-2.1968	3.8813
1.5984	-1.8203	3.8619
0.5675	-1.7474	3.9974
0.0766	-1.3406	4.062
2.5598	-2.8497	3.7355
5.8451	-3.6302	3.3037
-0.0666	-1.3695	4.0808
3.6953	-3.7191	3.5863
1.2487	-2.0898	3.9079
4.1322	-2.7724	3.5288
-0.0496	-1.4491	4.0785
0.2323	-1.5868	4.0415
1.1125	-1.6632	3.9258
0.8752	-1.8991	3.957
0.3155	-1.4143	4.0306
-0.01	-1.3227	4.0733
3.0305	-3.1754	3.6737
-0.0705	-1.3836	4.0813

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X Coordinate	Y Coordinate	Z Coordinate
2.4681	-2.1187	3.7476
3.4359	-2.4841	3.6204
0.0273	-1.4903	4.0684
1.8771	-1.9131	3.8253
0.4388	-1.6851	4.0144
0.2192	-1.3846	4.0432
0.7228	-1.5403	3.977
0.14	-1.3602	4.0536
2.3265	-2.7011	3.7662
6.1685	-3.8365	3.2611
-0.0574	-1.3525	4.0796
3.4803	-3.5296	3.6145
4.4828	-2.9273	3.4827
-0.0657	-1.4256	4.0807
2.7801	-2.2324	3.7066
0.1514	-1.5485	4.0521
1.3435	-1.7372	3.8954
0.713	-1.8186	3.9783
0.43	-1.4497	4.0155
1.6601	-2.3108	3.8538
0.0279	-1.3257	4.0684
2.7973	-3.0094	3.7043
-0.0666	-1.3695	4.0808
5.174	-3.259	3.3919
3.7792	-2.6232	3.5752
-0.0175	-1.4693	4.0743
2.167	-2.0125	3.7872
0.327	-1.6317	4.029
1.8761	-2.4324	3.8254
0.9055	-1.5976	3.953
1.0538	-1.9893	3.9335
2.0984	-2.5623	3.7962
6.4801	-4.0607	3.2202
4.2862	-4.3431	3.5086
5.0171	-5.5621	3.4125
7.2862	-4.879	3.1142
4.6231	-4.8075	3.4643
5.1921	-6.0593	3.3895
6.7751	-4.3066	3.1814
4.0993	-4.1255	3.5331
4.9036	-5.3085	3.4274
7.4823	-5.2099	3.0884
7.693	-5.9081	3.0607
4.4612	-4.5705	3.4856
7.7063	-6.255	3.059
5.1127	-5.8129	3.3999

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X Coordinate Y Coordinate Z Coordinate

7.0467	-4.5782	3.1457
3.902	-3.9175	3.5591
4.7708	-5.0537	3.4449
5.2575	-6.2999	3.3809
7.6191	-5.5561	3.0705
0.0242	-1.3236	3.0157
0.0711	-1.3379	3.0095
-0.0664	-1.3679	3.0276
0.2083	-1.3804	2.9915
-0.0411	-1.3336	1.9711
-0.0403	-1.3343	3.0242
-0.0124	-1.322	3.0205
0.0658	-1.3351	1.9571
-0.0702	-1.3816	3.0281
-0.0661	-1.3659	1.9744
0.0711	-1.3379	3.0095
0.1321	-1.3568	3.0015
-0.0664	-1.3679	3.0276
-0.0575	-1.3515	3.0264
-0.0144	-1.3213	1.9676
-0.0699	-1.3793	1.9749
-0.0403	-1.3343	3.0242
-0.0124	-1.322	3.0205
0.0242	-1.3236	3.0157
0.1243	-1.3533	1.9494
-0.0575	-1.3502	1.9733
0.0206	-1.322	1.963
0.1321	-1.3568	3.0015
0.2083	-1.3804	2.9915
-0.0575	-1.3515	3.0264
-0.0661	-1.3659	1.9744
0.1975	-1.3761	1.9397
-0.0664	-1.3679	3.0276
2.9452	-3.1357	2.6317
1.4102	-2.1758	2.8335
2.4875	-2.8172	2.6919
5.3086	-3.3521	2.321
5.631	-3.5321	2.2786
0.4251	-1.6755	2.963
3.593	-3.6653	2.5465
3.0946	-3.2421	1.5589
3.6337	-2.5795	2.5412
3.974	-2.722	2.4965
-0.0509	-1.446	3.0256
4.4596	-2.9596	1.3795
-0.0711	-1.3972	1.975

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
1.1797	-2.055	1.8106
2.0817	-1.9908	2.7452
2.3713	-2.0937	2.7071
1.9885	-2.5013	1.7043
0.2237	-1.5802	2.9895
2.8576	-2.2909	1.5901
0.8686	-1.5872	2.9047
0.8503	-1.8839	2.9071
1.4695	-1.7893	1.7725
0.5333	-1.7279	1.8956
1.2137	-2.0706	2.8593
0.3009	-1.4092	2.9793
1.8233	-2.4075	2.7792
0.5116	-1.4764	1.8979
1.3718	-2.1566	1.7854
2.3713	-2.0937	2.7071
2.4287	-2.7713	1.6464
5.4102	-3.4359	1.2545
3.1671	-3.3046	2.6025
2.9821	-2.3209	2.6268
0.0238	-1.4865	3.0157
3.8106	-2.6748	1.4648
-0.0518	-1.4423	1.9725
0.2153	-1.5744	1.9374
4.1362	-2.8148	1.422
1.5349	-1.804	2.8171
1.8029	-1.8943	2.7819
2.2715	-2.0714	1.6671
1.0676	-1.6509	2.8785
6.0097	-3.8148	1.1757
0.5403	-1.4837	2.9478
0.6928	-1.5315	2.9278
1.0216	-1.6397	1.8314
0.8252	-1.873	1.8572
3.3834	-3.481	2.5741
2.2608	-2.6715	2.7217
3.3029	-2.446	2.5847
5.631	-3.5321	2.2786
5.9455	-3.7257	2.2373
2.8776	-3.0782	1.5874
3.974	-2.722	2.4965
4.3123	-2.8695	2.452
-0.066	-1.4227	3.0275
4.7806	-3.1101	1.3373
2.6715	-2.2037	2.6677
0.1448	-1.543	2.9998

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X Coordinate Y Coordinate Z Coordinate

3.1656	-2.4111	1.5496
0.0207	-1.4823	1.963
1.0676	-1.6509	2.8785
1.2898	-1.723	2.8493
0.6923	-1.8053	2.9279
1.7263	-1.8775	1.7388
0.4112	-1.6684	1.9116
1.7766	-2.3792	1.7322
4.6479	-3.0229	2.4079
3.5101	-3.5936	1.5043
0.2864	-1.404	1.9281
0.3009	-1.4092	2.9793
0.4112	-1.4436	2.9648
1.6135	-2.2879	2.8068
0.6622	-1.523	1.8787
4.6479	-3.0229	2.4079
2.7184	-2.9734	2.6615
2.2061	-2.6317	1.6757
-0.0712	-1.4	3.0282
5.3086	-3.3521	2.321
5.7153	-3.6168	1.2144
3.3058	-3.4138	1.5311
0.3922	-1.4373	1.9142
3.3029	-2.446	2.5847
3.6337	-2.5795	2.5412
-0.0199	-1.4662	3.0215
-0.0662	-1.4193	1.9744
1.8029	-1.8943	2.7819
2.0817	-1.9908	2.7452
0.3161	-1.6237	2.9773
2.5595	-2.1778	1.6292
0.1385	-1.5379	1.9475
4.9803	-3.1833	2.3642
0.0785	-1.5119	3.0086
0.6928	-1.5315	2.9278
0.8686	-1.5872	2.9047
1.0241	-1.9721	2.8842
1.2345	-1.7101	1.8034
0.6713	-1.796	1.8775
4.9803	-3.1833	2.3642
2.0392	-2.5352	2.7508
1.5709	-2.2645	1.7592
5.9455	-3.7257	2.2373
2.6553	-2.9216	1.6166
4.3123	-2.8695	2.452
5.098	-3.268	1.2955

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
3.7066	-3.782	1.4784
0.0739	-1.5074	1.956
2.6715	-2.2037	2.6677
2.9821	-2.3209	2.6268
-0.0218	-1.4624	1.9686
1.2898	-1.723	2.8493
1.5349	-1.804	2.8171
0.5505	-1.736	2.9465
1.9937	-1.9714	1.7036
0.3052	-1.6173	1.9256
3.4834	-2.5389	1.5078
0.4112	-1.4436	2.9648
0.5403	-1.4837	2.9478
0.8308	-1.5774	1.8565
0.9947	-1.9592	1.8349
6.8009	-4.4274	2.1249
7.0338	-4.715	2.0942
7.0799	-5.182	1.035
4.5042	-4.7197	2.4268
4.0731	-4.185	1.4303
5.0754	-5.9314	2.3517
4.7871	-5.3319	1.3364
7.3595	-5.3645	2.0514
7.4367	-5.7022	2.0413
7.1904	-6.1331	1.0205
6.2489	-3.9366	2.1974
6.5363	-4.1691	2.1596
6.7669	-4.5581	1.0762
3.9882	-4.0597	2.4946
4.7839	-5.2041	2.39
4.3979	-4.6228	1.3876
4.9651	-5.7998	1.313
7.4358	-6.3566	2.0414
7.0338	-4.715	2.0942
7.2248	-5.0324	2.0691
7.1603	-5.5049	1.0244
6.2882	-4.0349	1.1391
4.344	-4.4905	2.4478
3.8946	-3.9791	1.4537
4.6735	-5.0936	1.3513
5.0878	-6.2479	1.2969
7.4367	-5.7022	2.0413
7.4599	-6.0356	2.0382
6.5363	-4.1691	2.1596
6.8009	-4.4274	2.1249
6.9493	-4.8634	1.0522

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
4.9947	-5.6925	2.3623
3.795	-3.858	2.52
4.6511	-4.9577	2.4074
4.2412	-4.3996	1.4082
5.1421	-6.165	2.3429
4.8839	-5.5677	1.3237
7.2248	-5.0324	2.0691
7.3595	-5.3645	2.0514
7.1953	-5.824	1.0198
6.2489	-3.9366	2.1974
6.5434	-4.2817	1.1055
4.1716	-4.2705	2.4705
4.898	-5.4496	2.375
4.5423	-4.8543	1.3686
5.0324	-6.0269	1.3042
7.4599	-6.0356	2.0382
7.4358	-6.3566	2.0414
6.0214	-8.0209	2.2273
5.8376	-8.1301	3.3046
6.4655	-7.628	1.1158
5.6741	-7.8509	2.273
5.5011	-7.5577	1.2426
5.8106	-7.9502	2.255
5.8268	-7.959	2.2529
5.7985	-7.9433	2.2566
5.687	-7.7098	1.2181
6.284	-8.245	3.246
5.9587	-8.0091	2.2356
5.5958	-7.6475	1.2301
6.9985	-7.838	3.152
5.3562	-6.7594	3.3679
6.5734	-7.8596	2.1548
6.4352	-7.9398	2.1729
6.1093	-7.7894	1.1626
7.6662	-6.5868	3.0643
5.5373	-7.652	3.3441
7.2761	-6.9403	2.0624
5.321	-7.0153	2.3194
6.7359	-7.3639	1.0802
5.1342	-6.4616	1.2908
5.7509	-8.0524	3.316
5.5358	-7.6784	2.2912
5.342	-7.3004	1.2635
5.8848	-8.1624	3.2984
5.8728	-8.1547	3.3
5.7401	-7.9052	2.2643

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
5.877	-7.9823	2.2463
6.0361	-8.2297	3.2786
5.8488	-7.9699	2.25
5.7228	-7.7294	1.2134
6.5328	-8.1713	3.2133
6.1978	-8.0175	2.2041
6.1012	-8.0256	2.2168
5.8795	-7.7861	1.1928
5.9115	-7.9953	2.2418
7.3191	-7.4388	3.1099
5.43	-7.175	3.3582
6.8686	-7.5993	2.116
6.7196	-7.7467	2.1355
5.1971	-6.392	2.3357
6.3355	-7.7096	1.1329
7.3722	-6.6594	2.0497
5.6315	-7.8078	2.2786
5.6223	-7.8654	3.333
5.3972	-7.3429	2.3094
6.9815	-6.9589	1.0479
5.2129	-6.8549	1.2804
7.3722	-6.6594	2.0497
7.1532	-7.1967	2.0785
5.815	-8.1124	3.3076
5.4478	-7.4909	1.2496
5.8001	-7.7632	1.2032
5.9236	-8.1847	3.2933
5.8106	-7.9502	2.255
5.7825	-7.9337	2.2587
5.6638	-7.6958	1.2212
6.1835	-8.251	3.2592
5.9587	-8.0091	2.2356
6.3099	-7.9905	2.1894
5.7726	-7.7525	1.2069
6.8361	-7.9829	3.1734
5.3113	-6.5336	3.3738
6.4352	-7.9398	2.1729
6.3099	-7.9905	2.1894
7.5823	-6.897	3.0753
5.4991	-7.5133	3.3491
7.1532	-7.1967	2.0785
6.6008	-7.5132	1.098
7.0151	-7.4163	2.0967
5.7105	-8.0052	3.3213
5.4873	-7.588	2.2975
7.1505	-6.4277	1.0257

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
5.2942	-7.1725	1.2697
5.1752	-6.6672	1.2854
5.9523	-8.1988	3.2896
5.8569	-8.1441	3.3021
5.7106	-7.8826	2.2682
5.5511	-7.609	1.236
5.9877	-8.2137	3.2849
5.8488	-7.9699	2.25
5.8268	-7.959	2.2529
5.8106	-7.9502	2.255
5.7068	-7.7209	1.2155
6.4012	-8.22	3.2306
6.1012	-8.0256	2.2168
6.0214	-8.0209	2.2273
5.8338	-7.7743	1.1988
6.0167	-7.7988	1.1748
7.1614	-7.6571	3.1306
5.3952	-6.9766	3.3628
6.7196	-7.7467	2.1355
6.5734	-7.8596	2.1548
6.2165	-7.7614	1.1485
5.5789	-7.7694	3.3387
7.2761	-6.9403	2.0624
5.3579	-7.189	2.3145
6.8647	-7.1791	1.0633
5.7862	-8.0874	3.3114
5.5847	-7.7511	2.2847
5.3943	-7.4065	1.2566
5.9013	-8.1723	3.2963
5.8848	-8.1624	3.2984
5.763	-7.9211	2.2613
5.6336	-7.6757	1.2251
6.1009	-8.2439	3.27
5.9115	-7.9953	2.2418
5.877	-7.9823	2.2463
5.751	-7.7431	1.2097
5.735	-7.7355	1.2118
6.6793	-8.0933	3.194
6.1978	-8.0175	2.2041
5.94	-7.7958	1.1848
7.464	-7.1816	3.0908
5.4638	-7.3541	3.3538
7.0151	-7.4163	2.0967
6.8686	-7.5993	2.116
5.2434	-6.6115	2.3296
5.735	-7.7355	1.2118

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
5.6669	-7.9435	3.3271
5.284	-6.8226	2.3243
5.4404	-7.4761	2.3037
7.0798	-6.704	1.035
5.2516	-7.0236	1.2753
0.0174	-1.3204	0.9103
-0.0658	-1.3636	0.9212
0.1872	-1.3719	0.8879
-0.0416	-1.3326	0.918
0.0609	-1.3325	0.9045
-0.0658	-1.3636	0.9212
-0.0696	-1.3766	0.9217
-0.0162	-1.3205	0.9147
0.117	-1.3499	0.8972
-0.0574	-1.3486	0.9201
0.3738	-1.431	0.8634
1.5298	-2.2409	0.7114
2.5964	-2.866	0.5712
3.6224	-3.7039	0.4364
5.4888	-3.5113	0.191
3.3358	-2.5003	0.474
-0.0235	-1.4582	0.9156
1.9072	-1.9536	0.6618
0.2943	-1.6116	0.8739
0.9656	-1.9475	0.7856
1.9405	-2.4654	0.6574
5.7743	-3.6968	0.1535
3.0267	-3.1761	0.5147
-0.0664	-1.4157	0.9213
4.2748	-2.8986	0.3506
-0.0709	-1.3941	0.9219
0.0696	-1.5027	0.9034
0.4924	-1.4693	0.8478
1.3345	-2.1379	0.7371
2.3738	-2.7221	0.6005
3.4315	-3.5193	0.4614
3.6502	-2.6297	0.4327
-0.0525	-1.4383	0.9194
2.7352	-2.2626	0.553
2.1733	-2.0507	0.6268
0.207	-1.569	0.8853
0.9765	-1.6292	0.7842
0.8002	-1.8636	0.8073
2.8144	-3.0171	0.5426
0.2724	-1.3988	0.8767
1.732	-2.3497	0.6849

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
1.4052	-1.7758	0.7278
4.5843	-3.0396	0.3099
0.516	-1.7211	0.8447
3.0307	-2.3781	0.5141
5.1931	-3.3429	0.2299
4.8909	-3.1868	0.2696
1.6511	-1.8621	0.6955
0.0179	-1.4779	0.9102
0.6324	-1.5149	0.8294
1.1463	-2.0403	0.7619
2.1547	-2.5891	0.6293
3.2327	-3.3434	0.4876
0.3973	-1.6623	0.8603
3.9633	-2.7622	0.3915
2.4493	-2.1536	0.5906
0.1324	-1.5329	0.8951
0.7938	-1.5681	0.8082
1.1803	-1.6983	0.7574
0.6503	-1.7881	0.827
6.2895	-4.1408	0.0858
4.4354	-4.7515	0.3295
4.9234	-5.891	0.2653
6.8003	-5.0072	0.0186
3.9779	-4.0986	0.3896
4.8558	-5.6701	0.2742
4.6774	-5.2156	0.2977
5.0257	-6.3142	0.2519
6.9416	-5.917	0
6.5028	-4.4068	0.0577
4.294	-4.5261	0.3481
6.9279	-5.6206	0.0018
6.8822	-5.3159	0.0078
4.1413	-4.3084	0.3681
6.0437	-3.9049	0.1181
3.8048	-3.897	0.4124
4.5647	-4.9842	0.3125
4.9791	-6.1061	0.258
6.9256	-6.2018	0.0021
6.6756	-4.7012	0.035
4.7742	-5.4446	0.2849
5.3029	-7.2267	0.2154
5.6751	-7.5271	0.1665
5.6593	-7.5207	0.1686
5.8585	-7.5708	0.1424
6.3575	-7.3966	0.0768
5.6311	-7.5082	0.1723

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<u>X Coordinate</u>	<u>Y Coordinate</u>	<u>Z Coordinate</u>
6.8808	-6.4719	0.008
5.1462	-6.8609	0.236
5.4188	-7.3648	0.2002
5.6112	-7.4985	0.1749
6.1231	-7.5325	0.1076
5.7232	-7.5441	0.1602
6.0208	-7.5615	0.1211
5.1924	-7.0047	0.23
6.6025	-7.1293	0.0446
5.2451	-7.1269	0.223
5.5182	-7.4443	0.1871
5.6593	-7.5207	0.1686
5.6472	-7.5155	0.1702
5.8001	-7.563	0.1501
5.932	-7.5721	0.1327
6.2358	-7.4797	0.0928
6.8079	-6.7238	0.0176
5.1055	-6.6971	0.2414
5.6963	-7.5351	0.1637
5.3615	-7.3045	0.2077
5.557	-7.4689	0.182
5.5877	-7.4863	0.178
6.4818	-7.2802	0.0605
5.4717	-7.4104	0.1932
5.7559	-7.5533	0.1559
6.7131	-6.9435	0.0301
5.0668	-6.5145	0.2465

It will also be appreciated that the airfoil disclosed in the above Table may be scaled up or down geometrically for use in other similar turbine designs. Consequently, the coordinate values set forth in Table I may be scaled upwardly or downwardly such that the airfoil section shape remains unchanged. A scaled version of the coordinates in Table I would be represented by X, Y and Z coordinate values multiplied or divided by the same constant or number.

In Figures 3 and 4, the radially outermost profile 52 is illustrated with various other profile sections illustrated in Figure 4 along the length of the airfoil. The various profiles are also illustrated in Figure 6 with the profiles being superposed one over the other.

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While the invention has been described in connection with what is presently considered to be the most practical and preferred embodiment, it is to be understood that the invention is not to be limited to the disclosed embodiment, but on the contrary, is intended to cover various modifications and equivalent arrangements included within the spirit and scope of the appended claims.

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WHAT IS CLAIMED IS:

1. A turbine nozzle (12) having a nozzle vane (14) in the shape of an airfoil in an envelope within ± 0.100 inches in a direction normal to any airfoil surface location wherein the airfoil has an uncoated nominal profile substantially in accordance with Cartesian coordinate values of X, Y and Z set forth in inches in Table I with the X, Y and Z values commencing at a radially innermost aerodynamic section of the airfoil and then made relative to that section for the Z coordinate values, the profiles at the Z distances being joined smoothly with one another to form the complete airfoil shape.

2. A turbine nozzle according to Claim 1 forming part of a second stage of a turbine.

3. A turbine nozzle (12) having a nozzle vane (14) in the shape of an airfoil having an uncoated nominal airfoil profile substantially in accordance with Cartesian coordinate values of X, Y and Z set forth in inches in Table I with the X, Y and Z values commencing at a radially innermost aerodynamic section of the airfoil and then made relative to that section for the Z coordinate values, the profiles at the Z distances being joined smoothly with one another to form the complete airfoil profile;

the X, Y and Z values being scaled as a function of the same constant or number to provide a scaled-up or scaled-down nozzle airfoil.

4. A turbine nozzle according to Claim 3 forming part of a second stage of a turbine.

5. A turbine comprising a turbine nozzle (12) having a plurality of vanes (14), each of said vanes being in the shape of an airfoil in an envelope within ± 0.100 inches in a direction normal to any nozzle airfoil surface location wherein the airfoil has an uncoated nominal profile substantially in accordance with Cartesian coordinate values of X, Y and Z set forth in inches in Table I with the X, Y and Z values commencing at a radially innermost aerodynamic section of the airfoil and then made relative to

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that section for the Z coordinate values, the profiles at the Z distances being joined smoothly with one another to form the complete airfoil shape.

6. A turbine according to Claim 5 wherein the turbine nozzle comprises a second stage of the turbine.

7. A turbine according to Claim 5 wherein the turbine nozzle has sixty vanes.

8. A turbine comprising a turbine nozzle (12) having a plurality of vanes (14), each of said vanes being in the shape of an airfoil having an uncoated nominal airfoil profile substantially in accordance with Cartesian coordinate values of X, Y and Z set forth in inches in Table I with the X, Y and Z values commencing at the radially innermost aerodynamic section of the airfoil and then made relative to that section for the Z coordinate values, the profiles at the Z distances being joined smoothly with one another to form the complete airfoil shape;

the X, Y and Z values being scaled as a function of the same constant or number to provide a scaled-up or scaled-down nozzle airfoil.

9. A turbine according to Claim 8 wherein the turbine nozzle comprises a second stage of the turbine.

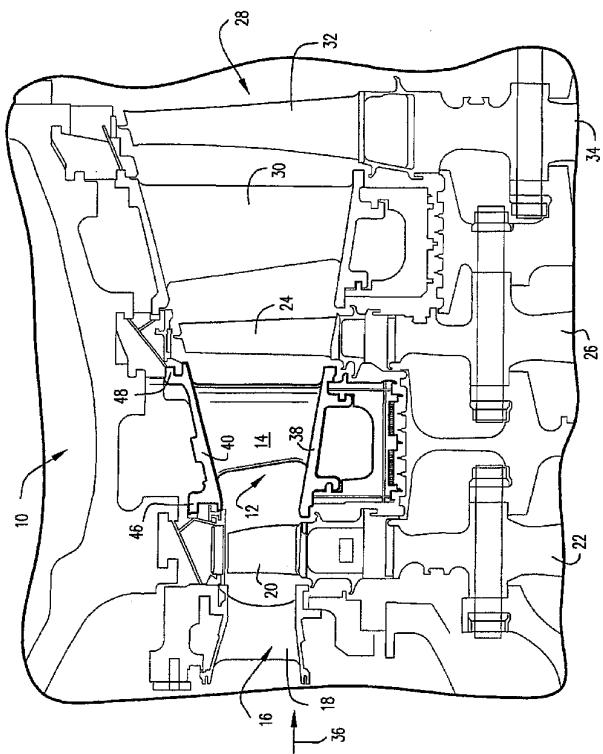
10. A turbine according to Claim 8 wherein the turbine nozzle has sixty vanes.

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Fig. 1



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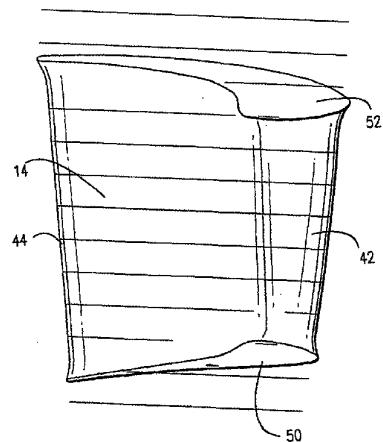


Fig. 2

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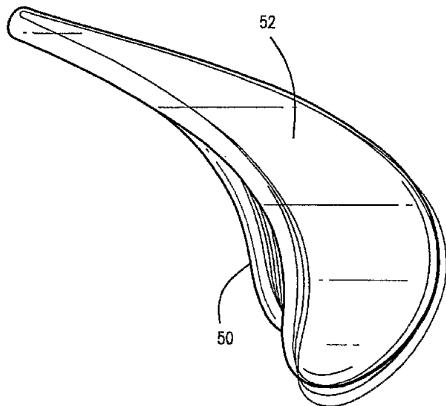


Fig. 3

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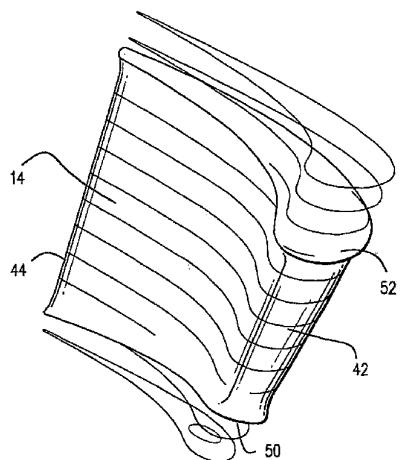


Fig. 4

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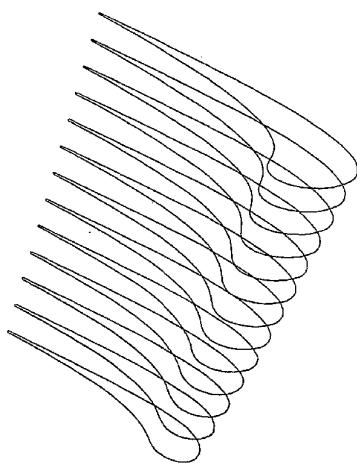


Fig. 5

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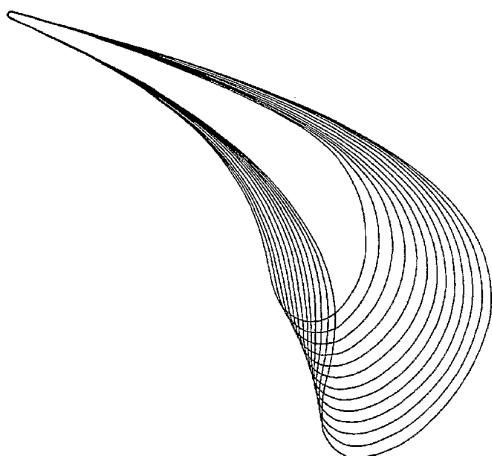


Fig. 6

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【国際調査報告】

INTERNATIONAL SEARCH REPORT		International Application No PCT/US 02/21887
A. CLASSIFICATION OF SUBJECT MATTER IPC 7 F01D5/14		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC 7 F01D		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
E	US 6 450 770 B1 (SIMS CALVIN L ET AL) 17 September 2002 (2002-09-17) the whole document ---	3,4,8-10
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P, X	US 6 398 489 B1 (BURDGICK STEVEN SEBASTIAN ET AL) 4 June 2002 (2002-06-04) the whole document ---	3,4,8-10 -/-
<input checked="" type="checkbox"/> Further documents are listed in the continuation of box C.		<input checked="" type="checkbox"/> Patent family members are listed in annex.
* Special categories of cited documents:		
A document defining the general state of the art which is not considered to be of particular relevance		
E earlier document but published on or after the international filing date		
L document which may throw doubt on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)		
O document referring to an oral disclosure, use, exhibition or other means		
P document published prior to the international filing date but later than the priority date claimed		
T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention		
X document of particular relevance; the claimed invention cannot be considered valid or cannot be granted a patent without involving an inventive step when the document is taken alone		
Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.		
8 document member of the same patent family		
Date of the actual completion of the international search	Date of mailing of the international search report	
24 October 2002	11/11/2002	
Name and mailing address of the ISA European Patent Office, P.B. 5016 Patentlaan 2 NL - 2290 HV Hilversum Tel: (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Argentini, A	

Form PCT/ISA/210 (second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT		International Application No PCT/US 02/21887
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 887 513 A (GEN ELECTRIC) 30 December 1998 (1998-12-30) the whole document ---	3,4,8-10
X	US 5 286 168 A (SMITH M LAWRENCE) 15 February 1994 (1994-02-15) the whole document ---	3,4,8-10
X	WO 01 27443 A (TAKASUMI MASAKAZU ;YAMAZAKI YOSHIAKI (JP); HITACHI LTD (JP); IKEUC) 19 April 2001 (2001-04-19) page 19 -page ON; figures ---	3,4,8-10
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Form PCT/ISA210 (continuation of second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT		International Application No PCT/US 02/21887
C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	<p>GENERAL ELECTRIC POWER SYSTEM: "Utility Advanced Turbine Systems (ATS) Technology Readiness Testing - Phase 3 Restructured (3R): Program Plan Including Technical Approach/Statement of Work and Project Schedule for Budget Period 4, DE-FC2-95MC31176-26"</p> <p>WEBSITE OF THE U.S. DEPARTMENT OF ENERGY'S OFFICE OF SCIENTIFIC AND TECHNICAL INFORMATION (OSTI), 'Online! 17 March 2001 (2001-03-17), XP002218212 Sheneectady, NY12345 Retrieved from the Internet: <URL: http://www.osti.gov/gpo/servlets/purl /766360-jj8vEG/webviewable/766360.pdf> 'retrieved on 2002-10-24! page 18, paragraph 1 page 21, paragraph 1</p> <p>---</p> <p>POWER GENERATION SYSTEM, GENERAL ELECTRIC COMPANY: "Utility Advanced Turbine Systems (ATS) Technology Readiness Testing and Pre-Commercial Demonstration - Phase 3: Quarterly Report October 1 - December 31, 1995, DOE/MC/31176-5340"</p> <p>WEBSITE OF THE U.S. DEPARTMENT OF ENERGY'S OFFICE OF SCIENTIFIC AND TECHNICAL INFORMATION (OSTI), 'Online! 1 May 1997 (1997-05-01), pages 1-29, XP002218213 Sheneectady, NY12345 Retrieved from the Internet: <URL: http://www.osti.gov/gpo/servlets/purl /486029-yoK0xU/webviewable/486029.pdf> 'retrieved on 2002-10-24! page 2, paragraph 2.2.1 page 5, paragraph 2.2.2.4</p>	3,4,8-10

Form PCT/ASA/210 (continuation of second sheet) (July 1992)

International Application No. PCT/US 02 21887

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box I.2

Claims Nos.: 1,2,5-7

P.C.T. rule 6.2.a

The claims refer to the shape of aerodynamic profiles by the only mean of a numeric coordinate table. Due to the tolerances claimed the description includes most the aerofoil profiles usable in a gas turbine. Therefore, an accurate anteriority search became impossible.

The applicant's attention is drawn to the fact that claims, or parts of claims, relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure.

<p align="center">INTERNATIONAL SEARCH REPORT</p>	<small>International application No. PCT/US 02/21887</small>
Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)	
<p>This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:</p>	
<p>1. <input type="checkbox"/> Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:</p>	
<p>2. <input checked="" type="checkbox"/> Claims Nos.: 1, 2, 5-7 because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically: see FURTHER INFORMATION sheet PCT/ISA/210</p>	
<p>3. <input type="checkbox"/> Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).</p>	
Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)	
<p>This International Searching Authority found multiple inventions in this International application, as follows:</p>	
<p>1. <input type="checkbox"/> As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.</p>	
<p>2. <input type="checkbox"/> As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.</p>	
<p>3. <input type="checkbox"/> As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:</p>	
<p>4. <input type="checkbox"/> No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:</p>	
<p>Remark on Protest</p>	
<p><input type="checkbox"/> The additional search fees were accompanied by the applicant's protest.</p>	
<p><input type="checkbox"/> No protest accompanied the payment of additional search fees.</p>	

Form PCT/ISA/210 (continuation of first sheet (1)) (July 1998)

INTERNATIONAL SEARCH REPORT Information on patent family members				International Application No PCT/US 02/21887	
Patent document cited in search report	Publication date	Patent family member(s)		Publication date	
US 6450770	B1 17-09-2002	NONE			
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US 6461109	B1 08-10-2002	NONE			
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Form PCT/ISA210 (patent family annex) (July 1992)

INTERNATIONAL SEARCH REPORT Information on patent family members			International Application No PCT/US 02/21887
Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 4411940 A	IL 64517 A JP 1431569 C JP 55015694 A JP 62040072 B US 4358471 A	29-04-1988 24-03-1988 02-02-1980 26-08-1987 09-11-1982	

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フロントページの続き

(72)発明者 ビーレク , クレイグ・アレン

アメリカ合衆国、29681、サウス・カロライナ州、シンプソンビル、サマー・ヒル・ロード、
109番

(72)発明者 ヴォー , タン

アメリカ合衆国、29681、サウス・カロライナ州、シンプソンビル、パロミノ・コート、81
8番

(72)発明者 ブルンナー , フレデリック・ジェームズ

アメリカ合衆国、29680、サウス・カロライナ州、シンプソンビル、ハンタードン・コート、
11番

F ターム(参考) 3G002 GA07 GB05