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(54) Title: MODULAR ATTACHMENT MATRIX

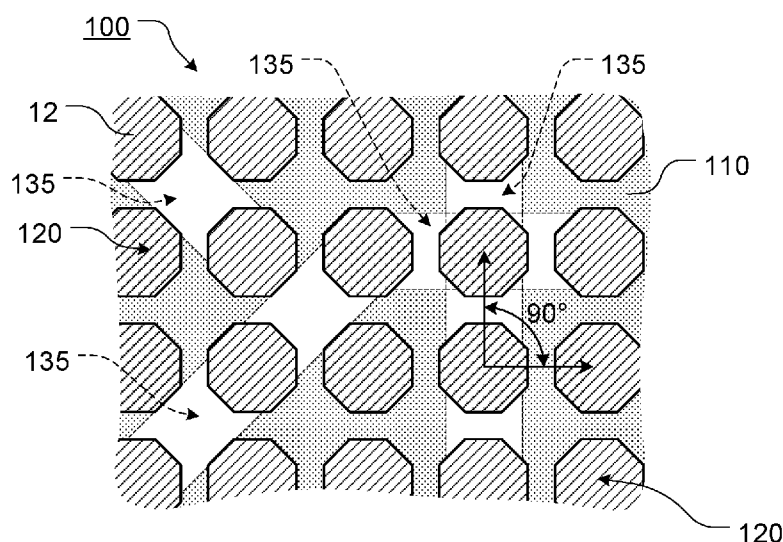


FIG. 18

(57) Abstract: A modular attachment matrix having a matrix layer, wherein the matrix layer comprises a plurality of spaced apart matrix apertures, wherein the matrix apertures are substantially octagonally shaped matrix apertures arranged in a repeating sequence of equally spaced rows of the substantially octagonally shaped matrix apertures and equally spaced columns of the substantially octagonally shaped matrix apertures.

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MODULAR ATTACHMENT MATRIX**CROSS-REFERENCE TO RELATED APPLICATIONS**

[0001] This patent application claims the benefit of U.S. Patent Application Ser. No. 62/436,399, filed December 19, 2016, U.S. Patent Application Ser. No. 62/445,934, filed January 13, 2017, U.S. Patent Application Ser. No. 62/450,481, filed January 25, 2017, and U.S. Patent Application Ser. No. 62/476,771, filed March 25, 2017, the disclosures of which are incorporated herein in their entireties by reference.

**STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR
DEVELOPMENT**

[0002] Not Applicable.

**REFERENCE TO SEQUENCE LISTING, A TABLE, OR A COMPUTER PROGRAM
LISTING COMPACT DISC APPENDIX**

[0003] Not Applicable.

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BACKGROUND OF THE PRESENT DISCLOSURE

1. Field of the Present disclosure

[0005] The present disclosure relates generally to the field of modular attachment systems. More specifically, the presently disclosed systems, methods, and/or
5 apparatuses relates to a modular attachment matrix.

2. Description of Related Art

[0006] It is advantageous be able to configure and/or reconfigure various pouches, pockets, holsters, holders, and other accessories on items such as, for example, articles of clothing, vests, plate carriers, backpacks, packs, platforms, and
10 other carriers.

[0007] It is generally known to removably attach such items using a MOLLE or other similar attachment system. The term MOLLE (Modular Lightweight Load-carrying Equipment) is used to generically describe load bearing systems and subsystems that utilize corresponding rows of woven webbing for modular pouch,
15 pocket, and accessory attachment.

[0008] The MOLLE system is a modular system that incorporates the use of corresponding rows of webbing stitched onto a piece of equipment, such as a vest, and the various MOLLE compatible pouches, pockets, and accessories, each accessory having mating rows of stitched webbing. MOLLE compatible pouches,
20 pockets, and accessories of various utility can then be attached or coupled wherever MOLLE webbing exists on the equipment.

[0009] The terms "MOLLE-compatible" or "MOLLE" system are not used to describe a specific system, but to generically describe accessory attachment systems that utilize interwoven PALS (Pouch Attachment Ladder System) webbing
25 for modular accessory attachment.

[0010] As illustrated in **Figs. 1-2**, an exemplary MOLLE compatible carrier portion **10** includes a plurality of substantially parallel rows of spaced apart, horizontal carrier webbing elements **23**. Each of the carrier webbing elements **23** is secured to a backing or carrier material **12**, by vertical stitching **24**, at spaced apart locations,
30 such that a tunnel segment **27** is formed between the carrier material **12** and the carrier webbing elements **23** between each secured location of the carrier webbing elements **23**. Each of the tunnel segments **27** is formed substantially perpendicular to a longitudinal axis or direction of the carrier webbing elements **23**.

[0011] The MOLLE compatible carrier portion **10**, or MOLLE system grid, typically consists of horizontal rows of 1 inch (2.5 cm) webbing, spaced 1 inch apart, and attached or coupled to the carrier material **12** at 1.5 inch (3.8 cm) intervals.

[0012] An exemplary accessory **81** includes a plurality of substantially parallel, spaced apart accessory webbing elements **83**. The accessory webbing elements **83** are spaced apart so as to correspond to the spaces between the spaced apart carrier webbing elements **23**. The accessory webbing elements **83** are secured to the accessory **81** at spaced apart locations, such that an accessory tunnel segment **87** is formed between the accessory **81** and the accessory webbing element **83** between each secured location of the accessory webbing element **83**. Each of the accessory tunnel segments **87** is formed substantially perpendicular to a longitudinal direction of the accessory webbing elements **83**.

[0013] When the accessory **81** is placed adjacent the carrier material **12** such that the accessory webbing elements **83** are within the spaces between the spaced apart carrier webbing elements **23** (and the carrier webbing elements **23** are within the spaces between the spaced apart accessory webbing elements **83**) and corresponding tunnel segments **27** and accessory tunnel segments **87** are aligned, a strap or coupling element may be interwoven between the aligned tunnel segments **27** and accessory tunnel segments **87** (alternating between horizontal carrier webbing element **23** portions on the host or carrier material **12** and horizontal webbing portions on the accessory **81**) to removably attach the accessory **81** to the carrier material **12**.

[0014] Thus, through the use of a MOLLE or MOLLE-type system, an accessory **81** may be mounted to a variety of carrier materials **12**. Likewise, if a particular carrier material **12** includes a MOLLE compatible system, a variety of accessories may be interchangeably mounted to the platform to accommodate a variety of desired configurations.

[0015] MOLLE compatible systems allow, for example, various pouch arrangements to be specifically tailored to a desired configuration and then reconfigured, if desired. Various desired pouches, pockets, and accessories can be added and undesired or unnecessary pouches, pockets, or accessories can be removed.

[0016] Any discussion of documents, acts, materials, devices, articles, or the like, which has been included in the present specification is not to be taken as an admission that any or all of these matters form part of the prior art base or were common general knowledge in the field relevant to the present disclosure as it

5 existed before the priority date of each claim of this application.

BRIEF SUMMARY OF THE PRESENT DISCLOSURE

[0017] However, the typical “MOLLE-compatible” or “MOLLE” system arrangement has various shortcomings. For example, known “MOLLE-compatible” or “MOLLE” systems only allow for attachment of accessories in a single orientation
5 relative to the carrier webbing elements. In most applications, this results in only vertical attachment of accessories to the MOLLE system, i.e., attachment perpendicular to the longitudinal axis, A_L , of the carrier webbing elements.

[0018] In various exemplary, non-limiting embodiments, the modular attachment matrix of the presently disclosed systems, methods, and/or apparatuses provides a
10 matrix layer that allows MOLLE-compatible or similar accessories to be attached or coupled to the matrix layer in a vertical, horizontal, oblique, or diagonal manner, relative to a row or column of spaced apart matrix apertures.

[0019] In various exemplary, nonlimiting embodiments, the modular attachment matrix of the present disclosure includes at least some of a portion of carrier
15 material; and a matrix layer, wherein the matrix layer comprises a plurality of spaced apart matrix apertures, wherein the matrix apertures are arranged in a repeating or semi-repeating series or sequence of equally spaced rows and equally spaced columns, and wherein the matrix layer is at least partially attached or coupled to at least a portion of the carrier material.

[0020] In certain exemplary, nonlimiting embodiments, the matrix tunnel segments are created between adjacent matrix apertures, whether the adjacent matrix apertures are created between vertically adjacent matrix apertures, horizontally adjacent matrix apertures, obliquely adjacent matrix apertures, or diagonally adjacent matrix apertures.

[0021] In certain exemplary, nonlimiting embodiments, each adjacent column of spaced apart matrix apertures is offset such that either edges or proximate centers of adjacent matrix apertures are offset by approximately $\pm 45^\circ$ or $\pm 90^\circ$.

[0022] In certain exemplary, nonlimiting embodiments, each matrix aperture is separated from each other matrix aperture by a distance that is equal to or greater
30 than a width of each matrix aperture.

[0023] In certain exemplary, nonlimiting embodiments, the matrix layer comprises chlorosulfonated polyethylene (CSPE) synthetic rubber (CSM). In certain exemplary, nonlimiting embodiments, the matrix layer comprises a portion of Hypalon fabric.

[0024] In various exemplary, nonlimiting embodiments, the modular attachment matrix of the present disclosure includes at least some of a matrix layer, wherein the matrix layer comprises a plurality of spaced apart matrix apertures, wherein the matrix apertures are arranged in a repeating or semi-repeating series or sequence of
5 equally spaced rows and equally spaced columns. In these exemplary embodiments, the matrix layer may optionally be at least partially attached or coupled to at least a portion of a carrier material.

[0025] In various exemplary, nonlimiting embodiments, the modular attachment matrix of the present disclosure comprises at least some of a portion of carrier
10 material; and a matrix layer, wherein the matrix layer comprises a plurality of spaced apart matrix apertures, wherein each of the matrix apertures is formed through the matrix layer and is defined by one or more continuous edges, and wherein the matrix apertures are arranged in a repeating sequence of equally spaced rows and equally spaced columns, and wherein the matrix layer is at least partially attached or
15 coupled to at least a portion of the carrier material.

[0026] In various exemplary, nonlimiting embodiments, the plurality of spaced apart matrix apertures comprises spaced apart, substantially octagonally shaped matrix apertures arranged in a repeating sequence of equally spaced rows of the substantially octagonally shaped matrix apertures and equally spaced columns of the
20 substantially octagonally shaped matrix apertures.

[0027] In various exemplary, nonlimiting embodiments, matrix tunnel segments are created between adjacent matrix apertures.

[0028] In various exemplary, nonlimiting embodiments, the matrix tunnel segments are created between vertically adjacent matrix apertures, between
25 horizontally adjacent matrix apertures, between obliquely adjacent matrix apertures, and/or between diagonally adjacent matrix apertures.

[0029] In various exemplary, nonlimiting embodiments, the modular attachment matrix further comprises one or more alternate attachment apertures formed through the matrix layer at spaced apart locations, wherein each alternate attachment
30 aperture, and wherein the alternate attachment apertures are arranged in a repeating sequence of equally spaced rows and equally spaced columns.

[0030] In various exemplary, nonlimiting embodiments, each adjacent column of spaced apart matrix apertures is offset such that at least edges or proximate centers

of adjacent matrix apertures are offset by approximately $\pm 45^\circ$. Alternatively, each adjacent column of spaced apart matrix apertures is offset such that at least edges or proximate centers of adjacent matrix apertures are offset by approximately $\pm 90^\circ$.

[0031] In various exemplary, nonlimiting embodiments, each matrix aperture is
5 separated from each other matrix aperture by a distance that is equal to or greater than a width of each matrix aperture.

[0032] In various exemplary, nonlimiting embodiments, the matrix layer comprises chlorosulfonated polyethylene (CSPE) synthetic rubber (CSM).

[0033] In various exemplary, nonlimiting embodiments, the matrix layer comprises
10 a portion of Hypalon fabric.

[0034] In various exemplary, nonlimiting embodiments, the modular attachment matrix of the present disclosure comprises at least some of a matrix layer, wherein the matrix layer comprises a plurality of spaced apart matrix apertures, wherein each of the matrix apertures is formed through the matrix layer and is defined by one or
15 more continuous edges, and wherein the matrix apertures are arranged in a repeating or semi-repeating series or sequence of equally spaced rows and equally spaced columns.

[0035] In various exemplary, nonlimiting embodiments, the modular attachment matrix of the present disclosure comprises at least some of a matrix layer, wherein
20 the matrix layer comprises a plurality of spaced apart matrix apertures, wherein the matrix apertures are substantially octagonally shaped matrix apertures arranged in a repeating sequence of equally spaced rows of the substantially octagonally shaped matrix apertures and equally spaced columns of the substantially octagonally shaped matrix apertures.

[0036] Accordingly, the presently disclosed systems, methods, and/or
25 apparatuses separately and optionally provide a modular attachment matrix that allows a user to readily attach MOLLE-compatible or similar accessories to the matrix layer in a vertical, horizontal, oblique, or diagonal manner.

[0037] The presently disclosed systems, methods, and/or apparatuses separately
30 and optionally provide a modular attachment matrix that allows a user to attach an accessory to the matrix layer by interweaving an accessory coupling element between aligned matrix tunnel segments and accessory tunnel segments to removably attach the accessory to the matrix layer.

[0038] These and other aspects, features, and advantages of the presently disclosed systems, methods, and/or apparatuses are described in or are apparent from the following detailed description of the exemplary, non-limiting embodiments of the presently disclosed systems, methods, and/or apparatuses and the
5 accompanying figures. Other aspects and features of embodiments of the presently disclosed systems, methods, and/or apparatuses will become apparent to those of ordinary skill in the art upon reviewing the following description of specific, exemplary embodiments of the presently disclosed systems, methods, and/or apparatuses in concert with the figures.

10 **[0039]** While features of the presently disclosed systems, methods, and/or apparatuses may be discussed relative to certain embodiments and figures, all embodiments of the presently disclosed systems, methods, and/or apparatuses can include one or more of the features discussed herein. Further, while one or more embodiments may be discussed as having certain advantageous features, one or
15 more of such features may also be used with the various embodiments of the systems, methods, and/or apparatuses discussed herein. In similar fashion, while exemplary embodiments may be discussed below as device, system, or method embodiments, it is to be understood that such exemplary embodiments can be implemented in various devices, systems, and methods of the presently disclosed
20 systems, methods, and/or apparatuses.

[0040] Any benefits, advantages, or solutions to problems that are described herein with regard to specific embodiments are not intended to be construed as a critical, required, or essential feature(s) or element(s) of the presently disclosed systems, methods, and/or apparatuses or the claims.

25

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

[0041] As required, detailed exemplary embodiments of the presently disclosed systems, methods, and/or apparatuses are disclosed herein; however, it is to be understood that the disclosed embodiments are merely exemplary of the presently disclosed systems, methods, and/or apparatuses that may be embodied in various and alternative forms, within the scope of the presently disclosed systems, methods, and/or apparatuses. The figures are not necessarily to scale; some features may be exaggerated or minimized to illustrate details of particular components. Therefore, specific structural and functional details disclosed herein are not to be interpreted as limiting, but merely as a basis for the claims and as a representative basis for teaching one skilled in the art to employ the presently disclosed systems, methods, and/or apparatuses.

[0042] The exemplary embodiments of the presently disclosed systems, methods, and/or apparatuses will be described in detail, with reference to the following figures, wherein like reference numerals refer to like parts throughout the several views, and wherein:

[0043] **FIG. 1** illustrates a portion of a known MOLLE compatible carrier portion attached or coupled to a carrier material;

[0044] **FIG. 2** illustrates a MOLLE-compatible accessory being attached or coupled to a portion of a known MOLLE compatible carrier portion;

[0045] **FIG. 3** illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, according to the presently disclosed systems, methods, and/or apparatuses;

[0046] **FIG. 4** illustrates a more detailed view of an exemplary embodiment of the modular attachment matrix, wherein the modular attachment matrix comprises substantially octagonally shaped matrix apertures, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

[0047] **FIG. 5** illustrates a more detailed view of the interaction between the matrix layer of the modular attachment matrix and the accessory coupling element of an exemplary accessory, according to the presently disclosed systems, methods, and/or apparatuses;

[0048] FIG. 6 illustrates an exemplary accessory attached or coupled to the matrix layer of the modular attachment matrix, according to the presently disclosed systems, methods, and/or apparatuses;

[0049] FIG. 7 illustrates a more detailed view of the interaction between the matrix layer of the modular attachment matrix and the accessory coupling element of an exemplary accessory, according to the presently disclosed systems, methods, and/or apparatuses;

[0050] FIG. 8 illustrates a more detailed view of the interaction between the matrix layer of the modular attachment matrix, the accessory coupling element of an exemplary accessory, and the accessory webbing element of the exemplary accessory, according to the presently disclosed systems, methods, and/or apparatuses;

[0051] FIG. 9 illustrates an exemplary accessory attached or coupled to the matrix layer of the modular attachment matrix, according to the presently disclosed systems, methods, and/or apparatuses;

[0052] FIG. 10 illustrates a more detailed view of the interaction between the matrix layer of the modular attachment matrix and the accessory coupling element of an exemplary accessory, according to the presently disclosed systems, methods, and/or apparatuses;

[0053] FIG. 11 illustrates a more detailed view of the interaction between the matrix layer of the modular attachment matrix and the accessory coupling element of an exemplary accessory, according to the presently disclosed systems, methods, and/or apparatuses;

[0054] FIG. 12 illustrates an exemplary accessory attached or coupled to the matrix layer of the modular attachment matrix, according to the presently disclosed systems, methods, and/or apparatuses;

[0055] FIG. 13 illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment matrix comprises substantially hexagonally shaped matrix apertures, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

[0056] FIG. 14 illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment

matrix comprises substantially circular shaped matrix apertures, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

5 **[0057]** **FIG. 15** illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment matrix comprises substantially octagonally shaped matrix apertures, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

10 **[0058]** **FIG. 16** illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment matrix comprises a plurality of substantially octagonally shaped matrix apertures, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

15 **[0059]** **FIG. 17** illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment matrix comprises a plurality of substantially octagonally shaped matrix apertures, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

20 **[0060]** **FIG. 18** illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment matrix comprises a plurality of substantially octagonally shaped matrix apertures, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

25 **[0061]** **FIG. 19** illustrates an exemplary embodiment of a portion of the modular attachment matrix attached or coupled to an exemplary carrier material, wherein the modular attachment matrix comprises a plurality of substantially octagonally shaped matrix apertures, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

30 **[0062]** **FIG. 20** illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment matrix comprises a plurality of substantially octagonally shaped matrix apertures and at least one alternate matrix aperture, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

[0063] FIG. 21 illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment matrix comprises a plurality of substantially octagonally shaped matrix apertures and a plurality of alternate matrix apertures, arranged according to an exemplary
5 embodiment of the presently disclosed systems, methods, and/or apparatuses;

[0064] FIG. 22 illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment matrix comprises a plurality of substantially octagonally shaped matrix apertures and a plurality of alternate matrix apertures, arranged according to an exemplary
10 embodiment of the presently disclosed systems, methods, and/or apparatuses;

[0065] FIG. 23 illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment matrix comprises a plurality of substantially octagonally shaped matrix apertures and a plurality of alternate matrix apertures, arranged according to an exemplary
15 embodiment of the presently disclosed systems, methods, and/or apparatuses;

[0066] FIG. 24 illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment matrix comprises a plurality of substantially octagonally shaped matrix apertures and a plurality of alternate matrix apertures, arranged according to an exemplary
20 embodiment of the presently disclosed systems, methods, and/or apparatuses;

[0067] FIG. 25 illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment matrix comprises a plurality of matrix apertures, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

[0068] FIG. 26 illustrates an exemplary embodiment of a repeatable modular attachment matrix pattern, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

[0069] FIG. 27 illustrates the exemplary embodiment of the repeatable modular attachment matrix pattern of FIG. 26 repeated as part of a matrix layer, attached or
30 coupled to a carrier material according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

[0070] FIG. 28 illustrates an exemplary embodiment of a repeatable modular attachment matrix pattern, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

5 [0071] FIG. 29 illustrates the exemplary embodiment of the repeatable modular attachment matrix pattern of FIG. 28 repeated as part of a matrix layer, attached or coupled to a carrier material according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses;

10 [0072] FIG. 30 illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment matrix comprises a plurality of substantially octagonally shaped matrix apertures, a plurality of substantially "X" or "+" shaped matrix apertures, and a plurality of alternate matrix apertures, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses; and

15 [0073] FIG. 31 illustrates an exemplary embodiment of the modular attachment matrix attached or coupled to a carrier material, wherein the modular attachment matrix comprises a plurality of substantially octagonally shaped matrix apertures, a plurality of substantially "X" or "+" shaped matrix apertures, and a plurality of alternate matrix apertures, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses.

20

**DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENTS OF THE PRESENT
DISCLOSURE**

[0074] For simplicity and clarification, the design factors and operating principles of the modular attachment matrix according to the presently disclosed systems, methods, and/or apparatuses are explained with reference to various exemplary embodiments of a modular attachment matrix according to the presently disclosed systems, methods, and/or apparatuses. The basic explanation of the design factors and operating principles of the modular attachment matrix is applicable for the understanding, design, and operation of the modular attachment matrix of the presently disclosed systems, methods, and/or apparatuses. It should be appreciated that the modular attachment matrix can be adapted to many applications where a modular attachment matrix can be used.

[0075] As used herein, the word “may” is meant to convey a permissive sense (*i.e.*, meaning “having the potential to”), rather than a mandatory sense (*i.e.*, meaning “must”). Unless stated otherwise, terms such as “first” and “second” are used to arbitrarily distinguish between the exemplary embodiments and/or elements such terms describe. Thus, these terms are not necessarily intended to indicate temporal or other prioritization of such exemplary embodiments and/or elements.

[0076] As used herein, and unless the context dictates otherwise, the term “coupled” is intended to include both direct coupling (in which two elements that are coupled to each other contact each other) and indirect coupling (in which at least one additional element is located between the two elements). The term coupled, as used herein, is defined as connected, although not necessarily directly, and not necessarily mechanically. The terms “a” and “an” are defined as one or more unless stated otherwise.

[0077] Throughout this application, the terms “comprise” (and any form of comprise, such as “comprises” and “comprising”), “have” (and any form of have, such as “has” and “having”), “include”, (and any form of include, such as “includes” and “including”) and “contain” (and any form of contain, such as “contains” and “containing”) are used as open-ended linking verbs. It will be understood that these terms are meant to imply the inclusion of a stated element, integer, step, or group of elements, integers, or steps, but not the exclusion of any other element, integer, step, or group of elements, integers, or steps. As a result, a system, method, or

apparatus that “comprises”, “has”, “includes”, or “contains” one or more elements possesses those one or more elements but is not limited to possessing only those one or more elements. Similarly, a method or process that “comprises”, “has”, “includes” or “contains” one or more operations possesses those one or more operations but is not limited to possessing only those one or more operations.

[0078] It should also be appreciated that the terms “modular attachment matrix”, “matrix layer”, “carrier material”, and “accessory” are used for basic explanation and understanding of the operation of the systems, methods, and apparatuses of the presently disclosed systems, methods, and/or apparatuses. Therefore, the terms “modular attachment matrix”, “matrix layer”, “carrier material”, and “accessory” are not to be construed as limiting the systems, methods, and apparatuses of the presently disclosed systems, methods, and/or apparatuses.

[0079] For simplicity and clarification, the modular attachment matrix of the presently disclosed systems, methods, and/or apparatuses will be shown and/or described as being used in conjunction with a side portion or surface of an exemplary bag or pack being utilized as an exemplary carrier material. However, it should be appreciated that these are merely exemplary embodiments of the modular attachment matrix and are not to be construed as limiting the presently disclosed systems, methods, and/or apparatuses. Thus, the modular attachment matrix of the presently disclosed systems, methods, and/or apparatuses may be utilized in conjunction with any object or device.

[0080] Additionally, the modular attachment matrix of the presently disclosed systems, methods, and/or apparatuses will be shown and described as being used in conjunction with a compatible accessory **81**, having at least one accessory webbing element **83**, and at least one accessory coupling element **88**. It should be appreciated that the compatible accessory **81** is merely an exemplary accessory and that any MOLLE compatible or similar accessory may be utilized in conjunction with the modular attachment matrix of the present disclosure.

[0081] Turning now to the appended drawing figures, **Figs. 1-2** illustrate certain elements and/or aspects of a portion of a known MOLLE compatible carrier portion **10** attached or coupled to a carrier material **12** and a MOLLE-compatible accessory **81** being attached or coupled to a portion of a known MOLLE compatible carrier portion **10**, while **Figs. 3-31** illustrate certain elements and/or aspects of an

exemplary embodiment of the modular attachment matrix **100**, according to the presently disclosed systems, methods, and/or apparatuses.

[0082] In certain illustrative, non-limiting embodiment(s) of the presently disclosed systems, methods, and/or apparatuses, as illustrated in **Figs. 3-31**, the modular
5 attachment matrix **100** comprises at least some of a matrix layer **110** having a plurality of spaced apart matrix apertures **120** formed therethrough.

[0083] In certain exemplary embodiments, the matrix layer **110** is formed of a portion of a fabric-type or other material, such as, for example, chlorosulfonated polyethylene (CSPE) synthetic rubber (CSM). In certain exemplary embodiments,
10 the matrix layer **110** is formed of a portion of Hypalon fabric. However, the present disclosure is not so limited. For example, in certain exemplary embodiments, the matrix layer **110** may be formed of a rigid material, a semi-rigid material, or a substantially flexible material.

[0084] In various exemplary, non-limiting embodiments, all or portions of the
15 matrix layer **110** may be made of any fabric or other material, such as, for example, woven fabrics, canvas, acrylics, sheet fabrics, films, nylon, spandex, vinyl, Polyvinyl Chloride (PVC), neoprene, or the like. Alternatively, all or portions of the matrix layer **110** may be formed from multiple, similar or dissimilar materials. In various exemplary, non-limiting embodiments, the matrix layer **110** may be water-resistant or
20 may include a cushion material.

[0085] As a further example, in certain exemplary embodiments, the matrix layer **110** may be formed of a substantially rigid material, such as plastic, having an appropriate, workable thickness. Alternate materials of construction of the matrix layer **110** may include one or more of the following: steel, stainless steel, aluminum,
25 titanium, polytetrafluoroethylene, and/or other metals, as well as various alloys and composites thereof, glass-hardened polymers, polymeric composites, polymer or fiber reinforced metals, carbon fiber or glass fiber composites, continuous fibers in combination with thermoset and thermoplastic resins, chopped glass or carbon fibers used for injection molding compounds, laminate glass or carbon fiber, epoxy
30 laminates, woven glass fiber laminates, impregnate fibers, polyester resins, epoxy resins, phenolic resins, polyimide resins, cyanate resins, high-strength plastics, nylon, glass, or polymer fiber reinforced plastics, thermoform and/or thermoset materials, and/or various combinations of the foregoing. Thus, it should be

understood that the material or materials used to form the matrix layer **110** is a design choice based on the desired appearance and functionality of the matrix layer **110**.

[0086] It should be appreciated that the terms fabric and material are to be given their broadest meanings and that the particular fabric(s) or material(s) used to form the matrix layer **110** is a design choice based on the desired appearance and/or functionality of the modular attachment matrix **100**. In general, the material used to form the matrix layer **110** is selected for its ability to allow a MOLLE-type accessory to be attached or coupled thereto.

[0087] The modular attachment matrix **100** of the present disclosure is operable with as few as two matrix apertures **120**. Thus, the size and shape of the matrix layer **110** is a design choice, based upon, for example, the size and shape of the carrier material **12** or portion of carrier material **12** that is desired to potentially accept attachment or coupling of accessories.

[0088] In various exemplary embodiments, as illustrated in **FIG. 4**, the matrix apertures **120** are generally formed as apertures through the matrix layer **110**. Each matrix aperture **120** is defined by one or more continuous edges. In various exemplary embodiments, each matrix aperture **120** may optionally be formed in the shape of an octagon. However, it should be appreciated that each of the matrix apertures **120** may generally be formed in the shape of a triangle, a square (as illustrated in **Figs. 28-29**), a rectangle, a pentagon, a hexagon (as illustrated in **FIG. 13**), a heptagon, an octagon (as illustrated in **Figs. 15-24, 26-27, and 30-31**), a nanogon, a decagon, a pentadecagon, an icosagon, a circle (as illustrated in **FIG. 14**), an oval, a dumbbell/barbell shape (as illustrated in **FIG. 25**), or any other desired shape or configuration. Thus, it should be appreciated that the size and shape of each of the matrix apertures **120** is a design choice based upon the desired functionality and/or appearance of the modular attachment matrix **100** and/or the matrix layer **110**.

[0089] The size or diameter of each matrix aperture **120** is also a design choice. In certain exemplary embodiments, the size or diameter of each matrix aperture **120** is influenced or dictated by the width of the accessory coupling element of a compatible accessory, such as, for example, the accessory coupling element **88** of a compatible accessory **81**. For example, if the accessory coupling element **88** has a

width of approximately **1** inch, the size or diameter of each matrix aperture **120** may optionally be approximately **1** inch, so as to allow the accessory coupling element **88** to be fitted within and interwoven between two or more matrix apertures **120**.

Alternatively, the size or diameter of each matrix aperture **120** may be created such
5 that only certain accessories are compatible with the matrix layer **110** and the modular attachment matrix **100**.

[0090] The matrix apertures **120** are arranged in a repeating or semi-repeating series or sequence of spaced apart, repeating patterns. In various exemplary embodiments, the matrix apertures **120** are arranged in a repeating or semi-

10 repeating series or sequence of spaced apart rows **113** and columns **112**. In various exemplary embodiments, the matrix apertures **120** are arranged in a series of equally spaced rows **113** and equally spaced columns **112**.

[0091] In certain exemplary embodiments, each of the rows **113** is spaced at a distance that is the same as the spacing between each of the columns **112**.

15 Alternatively, the spacing between each of the rows **113** is greater than or less than the spacing between each of the columns **112**.

[0092] In various exemplary embodiments, the spacing between either edges or proximate centers of adjacent matrix apertures **120** (whether vertically, horizontally, obliquely, or diagonally adjacent) is influenced or dictated by the width of the
20 accessory webbing element **83** of a compatible accessory **81**. For example, if the accessory webbing element **83** has a width of approximately **1** inch, the spacing between either edges or proximate centers of adjacent matrix apertures **120** may optionally be approximately **1** inch, so as to allow the accessory webbing element(s) **83** to be appropriately aligned between every other matrix aperture **120** in a vertical,
25 horizontal, oblique, or diagonal direction. Alternatively, the spacing between either edges or proximate centers of adjacent matrix apertures **120** may be created such that only certain accessories are compatible with the matrix layer **110** and the modular attachment matrix **100**.

[0093] It should be appreciated that two or more adjacent matrix apertures **120**
30 may comprise a row **113** and two or more adjacent matrix apertures **120** may comprise a column **112**. Thus, it should be appreciated that the number of matrix apertures **120** formed in the matrix layer **110** is a design choice based upon the desired size and/or functionality of the matrix layer **110**.

[0094] In various exemplary, nonlimiting embodiments, each adjacent row **113** and/or column **112** of spaced apart matrix apertures **120** is offset such that either edges or proximate centers of adjacent matrix apertures **120** are offset by approximately $\pm 45^\circ$ (as illustrated in **FIG. 4**) or approximately $\pm 90^\circ$ (as illustrated in **FIG. 18**). If for example, either edges or proximate centers of adjacent matrix apertures **120** are offset by $\pm 45^\circ$ or $\pm 90^\circ$, an attached or coupled accessory **81** can be attached or coupled at least at $\pm 0^\circ$, $\pm 90^\circ$, or $\pm 45^\circ$. Thus, it should be appreciated that the offset of adjacent rows **113** and/or columns **112** dictates the angle of oblique attachment of accessories.

[0095] In certain exemplary, nonlimiting embodiments, each matrix aperture **120** is separated from each other matrix aperture **120** by a distance that is equal to or greater than a width of each matrix aperture **120**.

[0096] By arranging the matrix apertures **120** in a repeating or semi-repeating series or sequence, matrix tunnel segments **135** are created between adjacent matrix apertures **120** (whether vertically, horizontally, obliquely, or diagonally adjacent).

[0097] In certain exemplary embodiments, alternate attachment apertures **121** are optionally formed in portions of the matrix layer **110**. For example, as illustrated, the alternate attachment apertures **121** may comprise apertures formed at spaced apart locations of the matrix layer **110**. The alternate attachment apertures **121** may allow for alternate means of attachment between the matrix layer **110** and one or more desired accessories.

[0098] In various exemplary embodiments, the alternate attachment apertures **121** are generally formed in the shape of a circle (as illustrated in **Figs. 3-14**).

However, it should be appreciated that each of the alternate attachment apertures **121** may generally be formed in the shape of a triangle, a square, a rectangle (as illustrated in **Figs. 21-22**), a pentagon, a hexagon (as illustrated in **Figs. 26-27**), an elongate hexagon (as illustrated in **Figs. 28-31**), a heptagon, an octagon, a nanogon, a decagon, a pentadecagon, an icosagon, an oval, a dumbbell/barbell shape (as illustrated in **Figs. 23-24**), an "x" (as illustrated in **FIG. 20**), or any other desired shape or configuration. Thus, it should be appreciated that the size and shape of each of the alternate attachment apertures **121** is a design choice based upon the desired functionality and/or appearance of the modular attachment matrix **100** and/or the

matrix layer **110**.

[0099] It is possible for the matrix layer **110** to operate as a stand-alone element, such as, for example, a sheet of matrix layer **110** material, to which compatible accessories may be attached or coupled. However, in various exemplary

embodiments, the matrix layer **110** is at least partially attached or coupled to at least a portion of a carrier or carrier material, such as, for example, a carrier material **12**.

Thus, the matrix layer **110** may be at least partially attached or coupled to an exemplary carrier (such as, for example, exemplary carrier material **12**), for example, an article of clothing, a vest, a plate carrier, a backpack, a pack, a bag, a platform, or another flexible, semi-rigid, or rigid carrier.

[00100] As illustrated, for example, in **Figs. 3** and **5-12**, the matrix layer **110** is illustrated as comprising a somewhat rectangular portion of matrix layer **110** material that is at least partially attached or coupled to an exemplary bag. As illustrated, the matrix layer **110** is attached or coupled to a portion of the exemplary bag by matrix layer attachment elements **130**, such as stitching proximate a perimeter of the matrix layer **110**. The matrix layer **110** may then optionally be further attached or coupled to the carrier material **12**, via additional matrix layer attachment elements **130**. The matrix layer attachment elements **130** are spaced apart, as necessary or desirable, in order to further secure, attach, or couple the matrix layer **110** to the carrier material **12**. The number and placement of additional matrix layer attachment elements **130** is a design choice based upon the desired level of securement of the matrix layer **110** to the carrier material **12** and/or to further ensure that the matrix layer **110** will not separate or pull away from the carrier material **12**, particularly if accessories are attached or coupled to the matrix layer **110**.

[00101] In certain exemplary embodiments, the matrix layer attachment elements **130** comprise stitching. Alternatively, the matrix layer **110** may be attached or coupled to the carrier material **12** at one or more matrix layer attachment elements **130** via adhesive bonding, welding, screws, rivets, pins, mating hook and loop portions, snap or releasable fasteners, or other known or later developed means or methods for permanently or releasably attaching or coupling the matrix layer **110** to the carrier material **12**. The one or more matrix layer attachment elements **130** may be formed or positioned proximate a perimeter of the matrix layer **110** or in one or more areas located within the one or more matrix layers **110**.

[00102] In addition to the variability of size and shape of the matrix layer **110**, the orientation of the matrix layer **110**, relative to the carrier material **12**, is also a design choice. Thus, as illustrated in **Figs. 3** and **5-12**, the matrix layer **110** is illustrated as being attached or coupled to the carrier material **12**, such that the rows **113** of matrix apertures **120** are substantially parallel to the longitudinal axis, along the length, of the exemplary bag, while the columns **112** of matrix apertures **120** are substantially perpendicular to the longitudinal axis of the exemplary bag. It should be appreciated that this is merely exemplary and the matrix layer **110** may be attached at any desired angular or rotational orientation relative to a surface of the bag or carrier material **12**.

[00103] The portions of material of the matrix layer **110** between adjacent matrix apertures **120** form matrix tunnel segments **135**. If the matrix layer **110** is attached to a carrier material **12**, the matrix tunnel segments **135** are formed between the matrix layer **110** and the surface of the carrier material **12**. The matrix tunnel segments **135** provide areas for securing the accessory coupling element **88** of an accessory **81** to the matrix layer **110**. In this manner, an accessory coupling element **88** may be interwoven between the aligned matrix tunnel segments **135** to removably attach the accessory **81** to the carrier material **12**.

[00104] During attachment of an exemplary accessory **81**, as illustrated most clearly in **Figs. 5-12**, the accessory **81** is aligned with the matrix layer **110** in a desired orientation. As illustrated in **Figs. 5-12**, the accessory **81** may optionally be aligned with the matrix layer **110** in a generally vertical manner, as illustrated in **Figs. 7-9**, the accessory **81** may optionally be aligned with the matrix layer **110** in a generally horizontal manner, or as illustrated in **Figs. 10-12**, the accessory **81** may optionally be aligned with the matrix layer **110** in a generally oblique or diagonal manner. It should be understood that these orientations are relative to the orientation of the matrix layer **110** and the orientation of the matrix layer **110** relative to the carrier material **12**.

[00105] As further illustrated, the exemplary accessory **81** includes one or more substantially parallel, spaced apart accessory webbing elements **83**. If more than one accessory webbing element **83** is included, the accessory webbing elements **83** are spaced apart so as to correspond to the spaces between the spaced apart matrix apertures **120**.

[00106] When the accessory **81** is placed adjacent the matrix layer **110** such that at least a portion of the accessory webbing elements **83** are within a portion of the spaces between the spaced apart matrix apertures **120** (and at least a portion of the matrix apertures **120** are within the spaces between the spaced apart accessory webbing elements **83**) and corresponding matrix tunnel segments **135** and accessory tunnel segments **87** are aligned, the accessory coupling element **88** may be interwoven between the aligned matrix tunnel segments **135** and accessory tunnel segments **87** (alternating between adjacent matrix apertures **120** and/or alternate attachment apertures **121** of the matrix layer **110** and accessory webbing elements **83** on the accessory **81**) to removably attach the accessory **81** to the matrix layer **110**.

[00107] Thus, an accessory **81** may be mounted to the matrix layer **110** in a variety of orientations. Likewise, if a particular carrier material **12** includes a matrix layer **110**, a variety of accessories may be interchangeably mounted to the matrix layer **110** to accommodate a variety of desired configurations.

[00108] It should be appreciated that a more detailed explanation of the instructions regarding how to interweave the accessory coupling element **88** between the matrix apertures **120** and accessory webbing elements **83** is not provided herein because, while the matrix layer **110** provides more orientation options and other features, accessories are generally attached to the matrix layer **110** in a manner similar to the manner in which accessories are attached to a portion of MOLLE webbing. Therefore, it is believed that the level of description provided herein is sufficient to enable one of ordinary skill in the art to understand and practice the systems, methods, and apparatuses, as described.

[00109] **Figs. 13-31** illustrate various exemplary embodiments of a matrix layer **110** and a modular attachment matrix **100**, according to the present disclosure. As illustrated, the modular attachment matrix **100** includes a matrix layer **110** having two or more matrix apertures **120** formed therethrough at spaced apart locations and arranged in one or more rows **113** and/or columns **112**. The matrix layer **110** is at least partially attached or coupled to a carrier material **12** and tunnel segments **135** are formed between adjacent matrix apertures **120**. Additional, optional alternate attachment apertures **121** are also formed in the matrix layer **110**.

[00110] It should be understood that each of these elements corresponds to and operates similarly to the modular attachment matrix **100**, matrix layer **110**, matrix apertures **120**, tunnel segments **135**, and alternate attachment apertures **121**, as described above with reference to the modular attachment matrix **100** of **Figs. 3-12**.

5 **[00111]** However, **FIG. 13** illustrates an exemplary embodiment of the modular attachment matrix **100**, wherein the modular attachment matrix **100** comprises substantially hexagonally shaped matrix apertures **120**, while **FIG. 14** illustrates an exemplary embodiment of the modular attachment matrix **100**, wherein the modular attachment matrix **100** comprises substantially circular shaped matrix apertures **120**.

10 **[00112]** **FIG. 15** illustrates an exemplary embodiment of the modular attachment matrix **100** attached or coupled to a carrier material **12**. As illustrated, the modular attachment matrix **100** comprises five substantially octagonally shaped matrix apertures **120**, arranged or grouped such that exemplary tunnel segments **135** are formed in a relatively horizontal, relatively vertical, and relatively diagonal manner.

15 **FIG. 16** illustrates an exemplary embodiment of the modular attachment matrix **100** attached or coupled to a carrier material **12**, wherein the modular attachment matrix **100** comprises a plurality of substantially octagonally shaped matrix apertures **120**, as illustrated in **FIG. 15**. However, as illustrated in **FIG. 16**, the grouping of five matrix apertures **120** is expanded to a plurality of arranged matrix apertures **120**.

20 Therefore, it should be appreciated that the total number of matrix apertures **120** used to form the modular attachment matrix **100** of the matrix layer **110** is a design choice, based upon the desired area that the modular attachment matrix **100** is to cover, whether attached to a carrier material **12** or as a standalone matrix layer **110**.

[00113] **FIG. 17** illustrates an exemplary embodiment of the modular attachment matrix **100** attached or coupled to a carrier material **12**, wherein the modular attachment matrix **100** comprises four, spaced apart, substantially octagonally shaped matrix apertures **120**. As illustrated, the positioning of the matrix apertures **120** still provides relatively horizontal, relatively vertical, and relatively diagonal tunnel segments **135**. It should be appreciated that the arrangement or grouping of matrix apertures **120**, as illustrated in **FIG. 17**, may be duplicated to create a matrix layer **110** of any desired size and including any number of desired matrix apertures **120**, as illustrated, for example, in **FIG. 18**.

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[00114] As further illustrated in **FIG. 19**, the arrangement or grouping of matrix apertures **120** may be applied to the matrix layer **110** in any desired arrangement. For example, while the matrix apertures **120** are arranged in a repeating or semi-repeating series or sequence of equally spaced rows **113** and equally spaced
5 columns **112**, the length of each row **113** or column **112** may be varied to produce a desired arrangement of matrix apertures **120**.

[00115] As further illustrated in **FIG. 19**, the arrangement or grouping of matrix apertures **120** includes a number of partial matrix apertures **120'**. Each partial matrix aperture **120'** is formed of a partial or incomplete matrix aperture. While the partial
10 matrix apertures **120'** are each illustrated as being positioned at a beginning or end of a given row **113**, it should be appreciated that partial matrix apertures **120'** may optionally be included at a beginning or an end of one or more rows **113**, one or more columns **112**, or within a given row **113** or column **112**.

[00116] **FIG. 20** illustrates an exemplary embodiment of the modular attachment
15 matrix **100** attached or coupled to a carrier material **12**, wherein the modular attachment matrix **100** comprises four, spaced apart, substantially octagonally shaped matrix apertures **120** and at least one alternate matrix aperture **121** formed in a relative center of the grouping of four matrix apertures **120**. As illustrated, the alternate matrix aperture **121** comprises a substantially "X" or "+" shaped aperture.
20 By utilizing such an alternate matrix aperture **121**, diagonal tunnel segments **135** may be formed between diagonally positioned matrix apertures **120**, diagonally positioned alternate matrix apertures **121**, and diagonally positioned matrix apertures **120** and alternate matrix apertures **121**. Depending upon the flexibility of the matrix layer **110**, tunnel segments **135**, such as the exemplary tunnel segments **135**
25 illustrated, may be joined and utilized between horizontally, vertically, or diagonally positioned alternate matrix apertures **121** and/or matrix apertures **120**.

[00117] It should be appreciated that the arrangement or grouping of four matrix apertures **120** and a substantially "X" or "+" shaped alternate matrix aperture **121**, as illustrated in **FIG. 20**, may be duplicated to create a matrix layer **110** of any desired
30 size and including any number of desired matrix apertures **120** and alternate matrix apertures **121**.

[00118] **FIG. 21** illustrates an exemplary embodiment of the modular attachment matrix **100** attached or coupled to a carrier material **12**, wherein the modular

attachment matrix **100** comprises four, spaced apart, substantially octagonally shaped matrix apertures **120** and a plurality of alternate matrix apertures **121** formed in a relative center of the grouping of four matrix apertures **120**. As illustrated, the alternate matrix apertures **121** comprise a series of parallel slots, formed through the matrix layer **110**. By utilizing such a series of alternate matrix apertures **121**, diagonal tunnel segments **135** may be formed between diagonally positioned matrix apertures **120**, diagonally positioned alternate matrix apertures **121**, and diagonally positioned matrix apertures **120** and alternate matrix apertures **121**. Tunnel segments **135**, such as the exemplary tunnel segments **135** illustrated, may be joined and utilized between horizontally, vertically, or diagonally positioned alternate matrix apertures **121** and/or matrix apertures **120**.

[00119] It should be appreciated that the arrangement or grouping of four matrix apertures **120** and a plurality of alternate matrix apertures **121** formed in a relative center of the grouping of four matrix apertures **120**, as illustrated in **FIG. 21**, may be duplicated to create a matrix layer **110** of any desired size and including any number of desired matrix apertures **120** and alternate matrix apertures **121**.

[00120] **FIG. 22** illustrates an exemplary embodiment of the modular attachment matrix **100** attached or coupled to a carrier material **12**, wherein the modular attachment matrix **100** comprises a plurality of spaced apart, substantially octagonally shaped matrix apertures **120** and a plurality of alternate matrix apertures **121** formed in a repeating "X" or zigzag pattern relative to the spaced apart matrix apertures **120**. As illustrated, the alternate matrix apertures **121** comprise a series of diagonally alternating slots, formed through the matrix layer **110**. By utilizing such a series of diagonally alternating alternate matrix apertures **121**, diagonal tunnel segments **135** may be formed between diagonally positioned matrix apertures **120**, diagonally positioned alternate matrix apertures **121**, and diagonally positioned matrix apertures **120** and alternate matrix apertures **121**. Tunnel segments **135**, such as the exemplary tunnel segments **135** illustrated, may be joined and utilized between horizontally, vertically, or diagonally positioned alternate matrix apertures **121** and/or matrix apertures **120**.

[00121] It should be appreciated that the arrangement or grouping of matrix apertures **120** and diagonally alternating alternate matrix apertures **121**, as illustrated in **FIG. 22**, may be duplicated to create a matrix layer **110** of any desired

size and including any number of desired matrix apertures **120** and alternate matrix apertures **121**.

[00122] **FIG. 23** illustrates an exemplary embodiment of the modular attachment matrix **100** attached or coupled to a carrier material **12**, wherein the modular attachment matrix **100** comprises a plurality of spaced apart, substantially octagonally shaped matrix apertures **120**, a plurality of “X or +” shaped matrix apertures **120’**, and a plurality of horizontal, vertical, and diagonal slot or dumbbell/barbell shaped alternate matrix apertures **121** formed in a repeating pattern. By utilizing such a repeated series of alternating substantially octagonally shaped matrix apertures **120**, “X or +” shaped matrix apertures **120’**, and slot or dumbbell/barbell shaped alternate matrix apertures **121**, tunnel segments **135**, such as the exemplary tunnel segments **135** illustrated, may be joined and utilized between horizontally, vertically, or diagonally positioned matrix apertures **120**.

[00123] It should be appreciated that the arrangement or grouping of substantially octagonally shaped matrix apertures **120**, “X or +” shaped matrix apertures **120’**, and slot or dumbbell/barbell shaped alternate matrix apertures **121**, as illustrated in **FIG. 23**, may be duplicated to create a matrix layer **110** of any desired size and including any number of desired matrix apertures **120** and alternate matrix apertures **121**.

[00124] **FIG. 24** illustrates an exemplary embodiment of the modular attachment matrix **100** attached or coupled to a carrier material **12**, wherein the modular attachment matrix **100** comprises a plurality of spaced apart, substantially octagonally shaped matrix apertures **120** and a plurality of horizontal, vertical, and diagonal slot or dumbbell/barbell shaped alternate matrix apertures **121** formed in a repeating pattern. By utilizing such a repeated series of alternating substantially octagonally shaped matrix apertures **120** and slot or dumbbell/barbell shaped alternate matrix apertures **121**, tunnel segments **135**, such as the exemplary tunnel segments **135** illustrated, may be joined and utilized between horizontally, vertically, or diagonally positioned matrix apertures **120**.

[00125] It should be appreciated that the arrangement or grouping of substantially octagonally shaped matrix apertures **120** and slot or dumbbell/barbell shaped alternate matrix apertures **121**, as illustrated in **FIG. 24**, may be duplicated to create

a matrix layer **110** of any desired size and including any number of desired matrix apertures **120** and alternate matrix apertures **121**.

[00126] **FIG. 25** illustrates an exemplary embodiment of the modular attachment matrix **100** attached or coupled to a carrier material **12**, wherein the modular attachment matrix **100** comprises a plurality of spaced apart horizontal, vertical, and diagonal slot or dumbbell/barbell shaped matrix apertures **120** formed in a repeating pattern. By utilizing such a repeated series of alternating substantially slot or dumbbell/barbell shaped matrix apertures **120**, tunnel segments **135**, such as the exemplary tunnel segments **135** illustrated, may be joined and utilized between horizontally, vertically, or diagonally positioned matrix apertures **120**.

[00127] It should be appreciated that the arrangement or grouping of slot or dumbbell/barbell shaped matrix apertures **120**, as illustrated in **FIG. 25**, may be duplicated to create a matrix layer **110** of any desired size and including any number of desired matrix apertures **120** and alternate matrix apertures **121**.

[00128] **FIG. 26** illustrates an exemplary embodiment of a repeatable modular attachment matrix **100** pattern and **FIG. 27** illustrates the exemplary embodiment of the repeatable modular attachment matrix **100** pattern of **FIG. 26** repeated as part of a matrix layer **110**, attached or coupled to a carrier material **12**.

[00129] As illustrated in **Figs. 26** and **27**, the exemplary modular attachment matrix **100** comprises a repeatable pattern including an octagonally shaped matrix aperture **120** associated with a plurality of substantially hexagonally shaped alternate matrix apertures **121**. As illustrated, the octagonally shaped matrix aperture **120** is positioned substantially central to four hexagonally shaped alternate matrix apertures **121**. Each of the hexagonally shaped alternate matrix apertures **121** is offset an equal distance from the substantially centrally positioned octagonally shaped matrix aperture **120**.

[00130] In various exemplary, nonlimiting embodiments, a hexagonally shaped alternate matrix aperture **121** is formed at 45°, 135°, 225°, and 315° from the substantially centrally positioned octagonally shaped matrix aperture **120**.

[00131] The octagonally and hexagonally shaped matrix apertures **120** and alternate matrix apertures **121** are merely exemplary and alternate shapes may be utilized to form the matrix apertures **120** and alternate matrix apertures **121**.

[00132] FIG. 27 illustrates the exemplary embodiment of the repeatable modular attachment matrix **100** pattern of FIG. 26 repeated, in a repeating fashion, as part of a matrix layer **110**, attached or coupled to a carrier material **12** according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses. As illustrated in FIG. 27, the repeatable pattern is repeated so that certain of the alternate matrix apertures **121** overlap one another to form the matrix pattern in the matrix layer **110**. It should be appreciated that the total number of matrix apertures **120** and alternate matrix apertures **121** used to form the modular attachment matrix **100** of the matrix layer **110** is a design choice, based upon the desired area that the modular attachment matrix **100** is to cover, whether attached to a carrier material **12** or as a standalone matrix layer **110**.

[00133] In various exemplary, nonlimiting embodiments, the matrix layer **110** is attached or coupled to a portion of the carrier material **12** by stitching proximate a perimeter of the matrix layer **110**. The matrix layer **110** may then optionally be further attached or coupled to the carrier material **12**, via additional matrix layer attachment elements **130**. The matrix layer attachment elements **130** are spaced apart, as necessary or desirable, in order to further secure, attach, or couple the matrix layer **110** to the carrier material **12**. The number and placement of additional matrix layer attachment elements **130** is a design choice based upon the desired level of securement of the matrix layer **110** to the carrier material **12** and/or to further ensure that the matrix layer **110** will not separate or pull away from the carrier material **12**, particularly if accessories are attached or coupled to the matrix layer **110**.

[00134] In certain exemplary embodiments, the matrix layer attachment elements **130** comprise stitching. Alternatively, the matrix layer **110** may be attached or coupled to the carrier material **12** (either proximate a perimeter or at matrix layer attachment elements **130**) via stitching, adhesive bonding, welding, screws, rivets, pins, mating hook and loop portions, snap or releasable fasteners, or other known or later developed means or methods for permanently or releasably attaching or coupling the matrix layer **110** to the carrier material **12**.

[00135] In addition to the variability of size and shape of the matrix layer **110**, the orientation of the matrix layer **110**, relative to the carrier material **12**, is also a design choice. Thus, it should be appreciated that the matrix layer **110** may be attached at

any desired angular or rotational orientation relative to a surface of the carrier material **12**.

[00136] Portions of material of the matrix layer **110** between matrix apertures **120** and/or alternate matrix apertures **121** form matrix tunnel segments **135**. If the matrix layer **110** is attached to a carrier material **12**, the matrix tunnel segments **135** are formed between the matrix layer **110** and the surface of the carrier material **12**. The matrix tunnel segments **135** provide areas for securing the accessory coupling element **88** of an accessory **81** to the matrix layer **110**. In this manner, an accessory coupling element **88** may be interwoven between the aligned matrix tunnel segments **135** to removably attach the accessory **81** to the carrier material **12**.

[00137] It should be appreciated that the length of each tunnel segment **135** is dictated by the size and shape of the matrix layer **110** and the distance between matrix apertures **120** and/or alternate matrix apertures **121**.

[00138] It should also be understood that tunnel segments **135** may be formed between matrix apertures **120**, between alternate matrix apertures **121**, or between matrix apertures **120** and alternate matrix apertures **121**.

[00139] During attachment of an exemplary accessory **81**, as described herein, the accessory **81** is aligned with the matrix layer **110** in a desired orientation. As illustrated by the exemplary tunnel segments **135**, the accessory **81** may optionally be aligned with the matrix layer **110** in a generally vertical manner, in a generally horizontal manner, or in a generally oblique or diagonal manner. It should be understood that these orientations are relative to the orientation of the matrix layer **110** and the orientation of the matrix layer **110** relative to the carrier material **12**.

[00140] Thus, an accessory **81** may be mounted to the matrix layer **110** between matrix apertures **120**, alternate matrix apertures **121**, or matrix apertures **120** and alternate matrix apertures **121**, in a variety of orientations.

[00141] It should be appreciated that a more detailed explanation of the instructions regarding how to interweave the accessory coupling element **88** between the matrix apertures **120**, alternate matrix apertures **121**, and accessory webbing elements **83** is not provided herein because it is believed that the level of description provided herein is sufficient to enable one of ordinary skill in the art to understand and practice the systems, methods, and apparatuses, as described.

[00142] FIG. 28 illustrates an exemplary embodiment of a repeatable modular attachment matrix **100** pattern and FIG. 29 illustrates the exemplary embodiment of the repeatable modular attachment matrix **100** pattern of FIG. 28 repeated as part of a matrix layer **110**, attached or coupled to a carrier material **12**.

5 **[00143]** As illustrated in FIGS. 28 and 29, the exemplary modular attachment matrix **100** comprises a repeatable pattern including one or more substantially square or rounded square shaped matrix apertures **120** associated with a plurality of substantially elongate alternate matrix apertures **121**. As illustrated, a substantially square shaped matrix aperture **120** is positioned substantially central to eight
10 substantially elongate alternate matrix apertures **121**. Each of the substantially elongate alternate matrix apertures **121** is offset an equal distance from the substantially centrally positioned substantially square shaped matrix aperture **120**.

[00144] In certain exemplary embodiments, additional substantially square shaped matrix apertures **120** are formed equal distance from the substantially centrally
15 positioned substantially square shaped matrix aperture **120**. In certain exemplary, nonlimiting embodiments, the additional substantially square shaped matrix apertures **120** are formed at 0°, 90°, 180°, and 270° relative to the substantially centrally positioned substantially square shaped matrix aperture **120**.

[00145] As illustrated, the substantially elongate alternate matrix apertures **121** are
20 formed in parallel pairs and extend at 45°, 135°, 225°, and 315° from the substantially centrally positioned substantially square shaped matrix aperture **120**. It should be appreciated that the substantially elongate alternate matrix apertures **121** may be formed as a single alternate aperture, in parallel pairs, or in a plurality of parallel substantially elongate alternate matrix apertures **121**.

25 **[00146]** The substantially square shaped matrix apertures **120** and substantially elongate alternate matrix apertures **121** are merely exemplary and alternate shapes may be utilized to form the substantially square shaped matrix apertures **120** and substantially elongate alternate matrix apertures **121**.

[00147] FIG. 29 illustrates the exemplary embodiment of the repeatable modular
30 attachment matrix **100** pattern of FIG. 28 repeated, in a repeating fashion, as part of a matrix layer **110**, attached or coupled to a carrier material **12** according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses. As illustrated in FIG. 29, the repeatable pattern is repeated so that

certain of the substantially elongate alternate matrix apertures **121** overlap one another to form the matrix pattern in the matrix layer **110**. It should be appreciated that the total number of substantially square shaped matrix apertures **120** and substantially elongate alternate matrix apertures **121** used to form the modular attachment matrix **100** of the matrix layer **110** is a design choice, based upon the desired area that the modular attachment matrix **100** is to cover, whether attached to a carrier material **12** or as a standalone matrix layer **110**.

[00148] As illustrated in **Figs. 30** and **31**, the exemplary modular attachment matrix **100** comprises a repeatable pattern including a plurality of substantially octagonally shaped matrix apertures **120**, a plurality of substantially "X" or "+" shaped matrix apertures **120'**, and a plurality of alternate matrix apertures **121**, arranged according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses. As further illustrated, the substantially octagonally shaped matrix apertures **120** are arranged at spaced apart locations from one another substantially along or substantially in parallel to a first exemplary axis, A_1 . In various exemplary embodiments, the substantially octagonally shaped matrix apertures **120** are arranged at equally spaced apart locations substantially along or substantially in parallel to the first exemplary axis, A_1 .

[00149] The substantially octagonally shaped matrix apertures **120** are also arranged at spaced apart locations substantially along or substantially in parallel to a second exemplary axis, A_2 . In various exemplary embodiments, the substantially octagonally shaped matrix apertures **120** are arranged at equally spaced apart locations substantially along or substantially in parallel to the second exemplary axis, A_2 .

[00150] Each of the plurality of alternate matrix apertures **121** is formed by an elongate slot. An alternate matrix aperture **121** is formed between each substantially octagonally shaped matrix aperture **120**. In various exemplary embodiments, as illustrated, the longitudinal axis, A_L , of each elongate slot is arranged so as to be substantially in parallel with the axis, A_1 or A_2 , along which the substantially octagonally shaped matrix apertures **120** are arranged.

[00151] In a similar fashion, the substantially "X" or "+" shaped matrix apertures **120'** are arranged at spaced apart locations from one another substantially along or substantially in parallel to a first exemplary axis, A_1 . In various exemplary

embodiments, the substantially “X” or “+” shaped matrix apertures **120’** are arranged at equally spaced apart locations substantially along or substantially in parallel to the first exemplary axis, A_1 .

[00152] The substantially “X” or “+” shaped matrix apertures **120’** are also
5 arranged at spaced apart locations substantially along or substantially in parallel to a second exemplary axis, A_2 . In various exemplary embodiments, the substantially “X” or “+” shaped matrix apertures **120’** are arranged at equally spaced apart locations substantially along or substantially in parallel to the second exemplary axis, A_2 .

[00153] Each of the plurality of alternate matrix apertures **121** is formed by an
10 elongate slot. An alternate matrix aperture **121** is formed between each substantially “X” or “+” shaped matrix aperture **120’**. In various exemplary embodiments, as illustrated, the longitudinal axis, A_L , of each elongate slot is arranged so as to be substantially in parallel with the axis, A_1 or A_2 , along which the substantially “X” or “+” shaped matrix apertures **120’** are arranged.

15 **[00154]** The substantially octagonally shaped matrix apertures **120** and the substantially “X” or “+” shaped matrix apertures **120’** are arranged, in alternating fashion, at spaced apart locations substantially along or substantially in parallel to the third exemplary axis, A_3 , or the fourth exemplary axis, A_4 . In various exemplary embodiments, the substantially octagonally shaped matrix apertures **120** and the
20 substantially “X” or “+” shaped matrix apertures **120’** are arranged, in alternating fashion, at equally spaced apart locations substantially along or substantially in parallel to the third exemplary axis, A_3 , or the fourth exemplary axis, A_4 .

[00155] In various exemplary embodiments, the axis A_1 is arranged so as to be a substantially vertical axis, the axis, A_2 , is arranged so as to be a substantially
25 horizontal axis, and axis A_3 and A_4 are arranged so as to be substantially diagonal axis. However, it should be appreciated that these are merely exemplary embodiments and are not to be viewed as limiting the arrangement or orientation of the exemplary axes.

[00156] It should be appreciated that the substantially octagonally shaped matrix
30 apertures **120** and the substantially “X” or “+” shaped matrix apertures **120’** are merely exemplary and alternate shapes may be utilized in place of the substantially octagonally shaped matrix apertures **120** and/or the substantially “X” or “+” shaped matrix apertures **120’**.

[00157] FIG. 31 illustrates the exemplary embodiment of the repeatable modular attachment matrix **100** pattern of FIG. 30 repeated, in a repeating fashion, as part of a matrix layer **110**, attached or coupled to a carrier material **12** according to an exemplary embodiment of the presently disclosed systems, methods, and/or apparatuses.

[00158] It should be appreciated that the total number of substantially octagonally shaped matrix apertures **120**, substantially "X" or "+" shaped matrix apertures **120'**, and alternate matrix apertures **121** used to form the modular attachment matrix **100** of the matrix layer **110** is a design choice, based upon the desired area that the modular attachment matrix **100** is to cover, whether attached to a carrier material **12** or as a standalone matrix layer **110**. Thus, a matrix layer **110** of any desired size and/or shape may be created by including any number of desired substantially octagonally shaped matrix apertures **120**, substantially "X" or "+" shaped matrix apertures **120'**, and alternate matrix apertures **121**.

[00159] FIG. 31 illustrates an exemplary embodiment of the modular attachment matrix **100** attached or coupled to a carrier material **12**, wherein the modular attachment matrix **100** comprises a plurality of spaced apart, substantially octagonally shaped matrix apertures **120**, a plurality of "X" or "+" shaped matrix apertures **120'**, and a plurality of substantially elongate alternate matrix apertures **121** formed in a repeating pattern. By utilizing such a repeated series of alternating substantially octagonally shaped matrix apertures **120**, substantially "X" or "+" shaped matrix apertures **120'**, and alternate matrix apertures **121**, tunnel segments **135**, such as the exemplary tunnel segments **135** illustrated, may be joined and utilized between various horizontally, vertically, or diagonally positioned substantially octagonally shaped matrix apertures **120**, a plurality of "X" or "+" shaped matrix apertures **120'**, and a plurality of substantially elongate alternate matrix apertures **121**.

[00160] It should also be appreciated and understood that tunnel segments **135** may be created that begin or terminate with similar or differently shaped matrix apertures **120**. For example, an accessory **81** may be attached or coupled to the modular attachment matrix **100** between similarly shaped matrix apertures **120**, between a substantially octagonally shaped matrix aperture **120** and an "X" or "+" shaped matrix aperture **120'**, between a substantially octagonally shaped matrix

aperture **120** and a substantially elongate alternate matrix aperture **121**, or between a substantially “X or +” shaped matrix aperture **120** and a substantially elongate alternate matrix aperture **121**.

5 **[00161]** Tunnel segments **135** may also be created along a substantially horizontal axis, along a substantially vertical axis, or along a substantially diagonal axis.

[00162] In various exemplary, nonlimiting embodiments, the matrix layer **110** is attached or coupled to a portion of the carrier material **12** by stitching proximate a perimeter of the matrix layer **110**. The matrix layer **110** may then optionally be further attached or coupled to the carrier material **12**, via additional matrix layer
10 attachment elements **130**. The matrix layer attachment elements **130** are spaced apart, as necessary or desirable, in order to further secure, attach, or couple the matrix layer **110** to the carrier material **12**. The number and placement of additional matrix layer attachment elements **130** is a design choice based upon the desired level of securement of the matrix layer **110** to the carrier material **12** and/or to further
15 ensure that the matrix layer **110** will not separate or pull away from the carrier material **12**, particularly if accessories are attached or coupled to the matrix layer **110**.

[00163] In certain exemplary embodiments, the matrix layer attachment elements **130** comprise stitching. Alternatively, the matrix layer **110** may be attached or
20 coupled to the carrier material **12** (either proximate a perimeter or at matrix layer attachment elements **130**) via stitching, adhesive bonding, welding, screws, rivets, pins, mating hook and loop portions, snap or releasable fasteners, or other known or later developed means or methods for permanently or releasably attaching or coupling the matrix layer **110** to the carrier material **12**.

25 **[00164]** In addition to the variability of size and shape of the matrix layer **110**, the orientation of the matrix layer **110**, relative to the carrier material **12**, is also a design choice. Thus, it should be appreciated that the matrix layer **110** may be attached at any desired angular or rotational orientation relative to a surface of the carrier material **12**.

30 **[00165]** Portions of material of the matrix layer **110** between substantially square shaped matrix apertures **120** and/or substantially elongate alternate matrix apertures **121** form matrix tunnel segments **135**. If the matrix layer **110** is attached to a carrier material **12**, the matrix tunnel segments **135** are formed between the matrix layer

110 and the surface of the carrier material **12**. The matrix tunnel segments **135** provide areas for securing the accessory coupling element **88** of an accessory **81** to the matrix layer **110**. In this manner, an accessory coupling element **88** may be interwoven between the aligned matrix tunnel segments **135** to removably attach the
5 accessory **81** to the carrier material **12**.

[00166] It should be appreciated that the length of each tunnel segment **135** is dictated by the size and shape of the matrix layer **110** and the distance between substantially square shaped matrix apertures **120** and/or substantially elongate alternate matrix apertures **121**.

10 **[00167]** It should also be understood that tunnel segments **135** may be formed between substantially square shaped matrix apertures **120**, between substantially elongate alternate matrix apertures **121**, or between substantially square shaped matrix apertures **120** and substantially elongate alternate matrix apertures **121**.

[00168] During attachment of an exemplary accessory **81**, as described herein, the
15 accessory **81** is aligned with the matrix layer **110** in a desired orientation. As illustrated by the exemplary tunnel segments **135**, the accessory **81** may optionally be aligned with the matrix layer **110** in a generally vertical manner, in a generally horizontal manner, or in a generally oblique or diagonal manner. It should be understood that these orientations are relative to the orientation of the matrix layer
20 **110** and the orientation of the matrix layer **110** relative to the carrier material **12**.

[00169] Thus, an accessory **81** may be mounted to the matrix layer **110** between substantially square shaped matrix apertures **120**, substantially elongate alternate matrix apertures **121**, or substantially square shaped matrix apertures **120** and substantially elongate alternate matrix apertures **121**, in a variety of orientations.

25 **[00170]** It should be appreciated that a more detailed explanation of the instructions regarding how to interweave the accessory coupling element **88** between the substantially square shaped matrix apertures **120**, substantially elongate alternate matrix apertures **121**, and accessory webbing elements **83** is not provided herein because it is believed that the level of description provided herein is
30 sufficient to enable one of ordinary skill in the art to understand and practice the systems, methods, and apparatuses, as described.

[00171] It should be appreciated that these are merely exemplary and not exhaustive examples of the sizes, shapes, and relative placements of exemplary

matrix apertures **120** and/or alternate matrix apertures **121**. Therefore, each of the matrix apertures **120** and/or alternate matrix apertures **121** may generally be formed in the shape of a triangle, a square, a rectangle, a pentagon, a hexagon (as illustrated in **FIG. 13**), a heptagon, an octagon, a nanogon, a decagon, a pentadecagon, an icosagon, a circle (as illustrated in **FIG. 14**), an oval, an "X", a "+", a slot, a dumbbell/barbell shape, or any other desired shape or configuration. Thus, it should be appreciated that the size and shape of each of the matrix apertures **120** and/or alternate matrix apertures **121** is a design choice based upon the desired functionality and/or appearance of the modular attachment matrix **100** and/or the matrix layer **110**.

[00172] While the presently disclosed systems, methods, and/or apparatuses has been described in conjunction with the exemplary embodiments outlined above, the foregoing description of exemplary embodiments of the presently disclosed systems, methods, and/or apparatuses, as set forth above, are intended to be illustrative, not limiting and the fundamental disclosed systems, methods, and/or apparatuses should not be considered to be necessarily so constrained. It is evident that the presently disclosed systems, methods, and/or apparatuses is not limited to the particular variation set forth and many alternatives, adaptations modifications, and/or variations will be apparent to those skilled in the art.

[00173] Furthermore, where a range of values is provided, it is understood that every intervening value, between the upper and lower limit of that range and any other stated or intervening value in that stated range is encompassed within the presently disclosed systems, methods, and/or apparatuses. The upper and lower limits of these smaller ranges may independently be included in the smaller ranges and is also encompassed within the presently disclosed systems, methods, and/or apparatuses, subject to any specifically excluded limit in the stated range. Where the stated range includes one or both of the limits, ranges excluding either or both of those included limits are also included in the presently disclosed systems, methods, and/or apparatuses.

[00174] It is to be understood that the phraseology of terminology employed herein is for the purpose of description and not of limitation. Unless defined otherwise, all technical and scientific terms used herein have the same meaning as commonly

understood by one of ordinary skill in the art to which the presently disclosed systems, methods, and/or apparatuses belongs.

[00175] In addition, it is contemplated that any optional feature of the inventive variations described herein may be set forth and claimed independently, or in
5 combination with any one or more of the features described herein.

[00176] Accordingly, the foregoing description of exemplary embodiments will reveal the general nature of the presently disclosed systems, methods, and/or apparatuses, such that others may, by applying current knowledge, change, vary, modify, and/or adapt these exemplary, non-limiting embodiments for various
10 applications without departing from the spirit and scope of the presently disclosed systems, methods, and/or apparatuses and elements or methods similar or equivalent to those described herein can be used in practicing the presently disclosed systems, methods, and/or apparatuses. Any and all such changes, variations, modifications, and/or adaptations should and are intended to be
15 comprehended within the meaning and range of equivalents of the disclosed exemplary embodiments and may be substituted without departing from the true spirit and scope of the presently disclosed systems, methods, and/or apparatuses.

[00177] Also, it is noted that as used herein and in the appended claims, the singular forms “a”, “and”, “said”, and “the” include plural referents unless the context
20 clearly dictates otherwise. Conversely, it is contemplated that the claims may be so-drafted to require singular elements or exclude any optional element indicated to be so here in the text or drawings. This statement is intended to serve as antecedent basis for use of such exclusive terminology as “solely”, “only”, and the like in connection with the recitation of claim elements or the use of a “negative” claim
25 limitation(s).

WHAT IS CLAIMED IS:

- 1 1. A modular attachment matrix, comprising:
2 a portion of carrier material; and
3 a matrix layer, wherein said matrix layer comprises a plurality of
4 spaced apart matrix apertures, wherein each of said matrix apertures is formed
5 through said matrix layer and is defined by one or more continuous edges, and
6 wherein said matrix apertures are arranged in a repeating sequence of equally
7 spaced rows and equally spaced columns, and wherein said matrix layer is at least
8 partially attached or coupled to at least a portion of said carrier material.
- 1 2. The modular attachment matrix of claim 1, wherein said plurality of
2 spaced apart matrix apertures comprises spaced apart, substantially octagonally
3 shaped matrix apertures arranged in a repeating sequence of equally spaced rows of
4 said substantially octagonally shaped matrix apertures and equally spaced columns
5 of said substantially octagonally shaped matrix apertures.
- 1 3. The modular attachment matrix of claim 1, wherein matrix tunnel
2 segments are created between adjacent matrix apertures.
- 1 4. The modular attachment matrix of claim 1, wherein matrix tunnel
2 segments are created between vertically adjacent matrix apertures, between
3 horizontally adjacent matrix apertures, between obliquely adjacent matrix apertures,
4 and/or between diagonally adjacent matrix apertures.
- 1 5. The modular attachment matrix of claim 1, further comprising one or
2 more alternate attachment apertures formed through said matrix layer at spaced
3 apart locations, wherein each alternate attachment aperture, and wherein said
4 alternate attachment apertures are arranged in a repeating sequence of equally
5 spaced rows and equally spaced columns.
- 1 6. The modular attachment matrix of claim 1, wherein each adjacent
2 column of spaced apart matrix apertures is offset such that at least edges or
3 proximate centers of adjacent matrix apertures are offset by approximately $\pm 45^\circ$.
- 1 7. The modular attachment matrix of claim 1, wherein each adjacent
2 column of spaced apart matrix apertures is offset such that at least edges or
3 proximate centers of adjacent matrix apertures are offset by approximately $\pm 90^\circ$.

1 8. The modular attachment matrix of claim 1, wherein each matrix
2 aperture is separated from each other matrix aperture by a distance that is equal to
3 or greater than a width of each matrix aperture.

1 9. The modular attachment matrix of claim 1, wherein said matrix layer
2 comprises chlorosulfonated polyethylene (CSPE) synthetic rubber (CSM).

1 10. The modular attachment matrix of claim 1, wherein said matrix layer
2 comprises a portion of Hypalon fabric.

1 11. A modular attachment matrix, comprising:
2 a matrix layer, wherein said matrix layer comprises a plurality of
3 spaced apart matrix apertures, wherein each of said matrix apertures is formed
4 through said matrix layer and is defined by one or more continuous edges, and
5 wherein said matrix apertures are arranged in a repeating or semi-repeating series
6 or sequence of equally spaced rows and equally spaced columns.

1 12. The modular attachment matrix of claim 11, wherein said matrix layer is
2 at least partially attached or coupled to at least a portion of a carrier material.

1 13. The modular attachment matrix of claim 11, wherein each adjacent
2 column of spaced apart matrix apertures is offset such that at least edges or
3 proximate centers of adjacent matrix apertures are offset by approximately $\pm 45^\circ$.

1 14. The modular attachment matrix of claim 11, wherein each adjacent
2 column of spaced apart matrix apertures is offset such that at least edges or
3 proximate centers of adjacent matrix apertures are offset by approximately $\pm 90^\circ$.

1 15. The modular attachment matrix of claim 11, further comprising one or
2 more alternate attachment apertures formed through said matrix layer at spaced
3 apart locations, wherein each alternate attachment aperture, and wherein said
4 alternate attachment apertures are arranged in a repeating sequence of equally
5 spaced rows and equally spaced columns.

1 16. A modular attachment matrix, comprising:
2 a matrix layer, wherein said matrix layer comprises a plurality of
3 spaced apart matrix apertures, wherein said matrix apertures are substantially
4 octagonally shaped matrix apertures arranged in a repeating sequence of equally
5 spaced rows of said substantially octagonally shaped matrix apertures and equally
6 spaced columns of said substantially octagonally shaped matrix apertures.

1 17. The modular attachment matrix of claim 16, wherein each adjacent
2 column of spaced apart matrix apertures is offset such that at least edges or
3 proximate centers of adjacent matrix apertures are offset by approximately $\pm 45^\circ$.

1 18. The modular attachment matrix of claim 16, wherein each adjacent
2 column of spaced apart matrix apertures is offset such that at least edges or
3 proximate centers of adjacent matrix apertures are offset by approximately $\pm 90^\circ$.

1 19. The modular attachment matrix of claim 16, further comprising one or
2 more alternate attachment apertures formed through said matrix layer at spaced
3 apart locations, wherein each alternate attachment aperture, and wherein said
4 alternate attachment apertures are arranged in a repeating sequence of equally
5 spaced rows and equally spaced columns.

1 20. The modular attachment matrix of claim 16, wherein said matrix layer is
2 at least partially attached or coupled to at least a portion of a carrier material.

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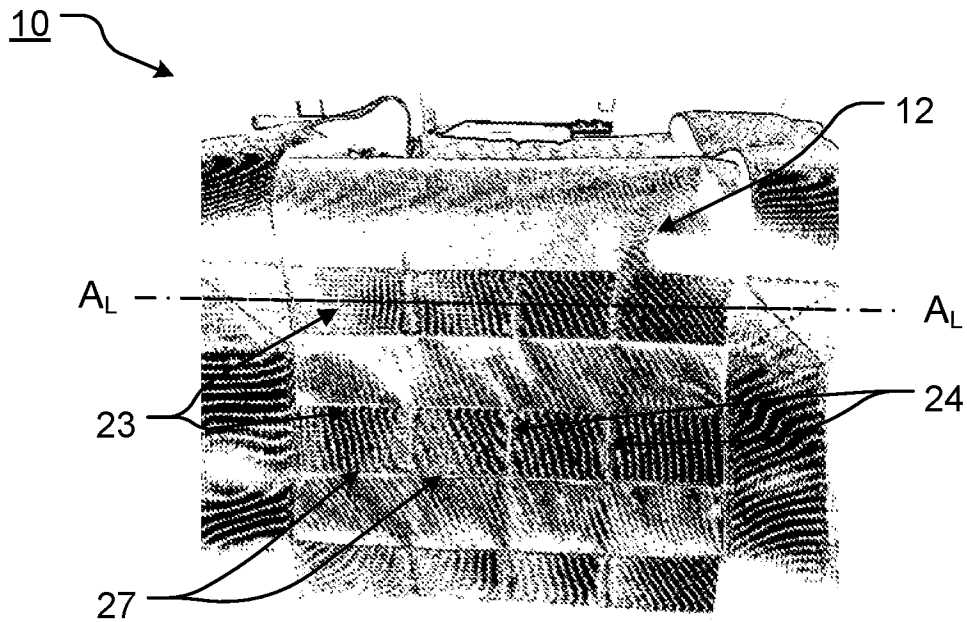


FIG. 1
PRIOR ART

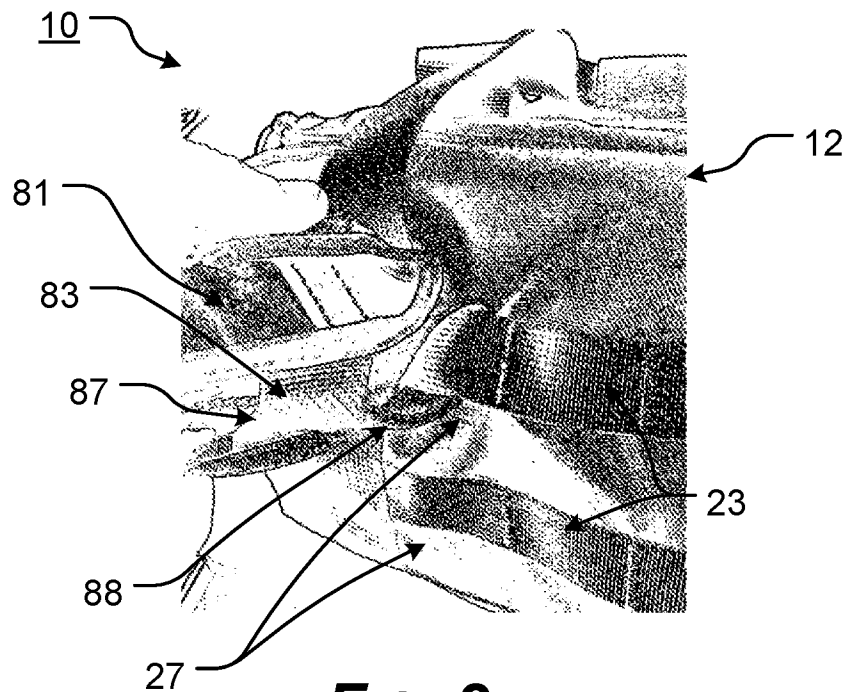


FIG. 2
PRIOR ART

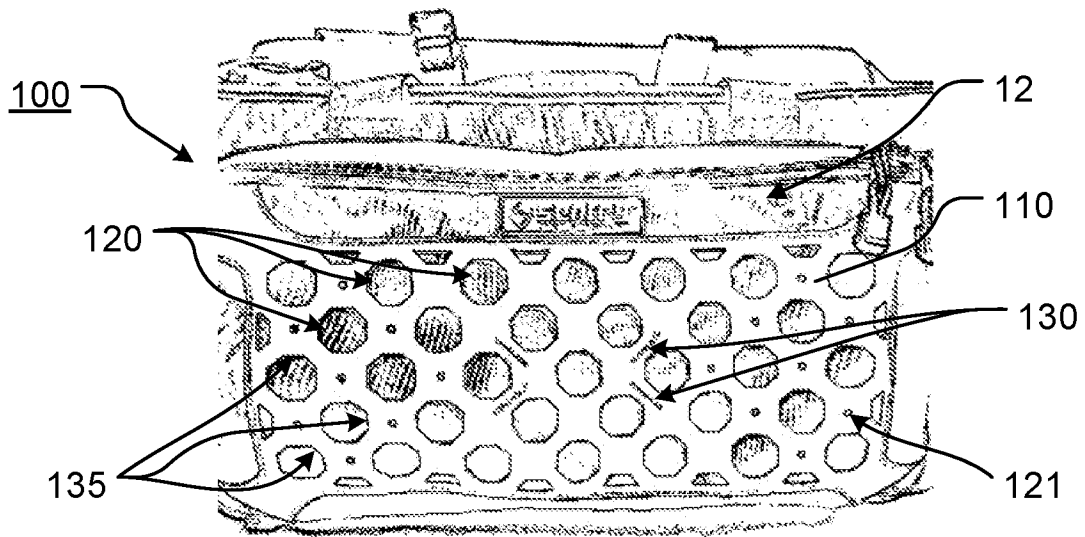


FIG. 3

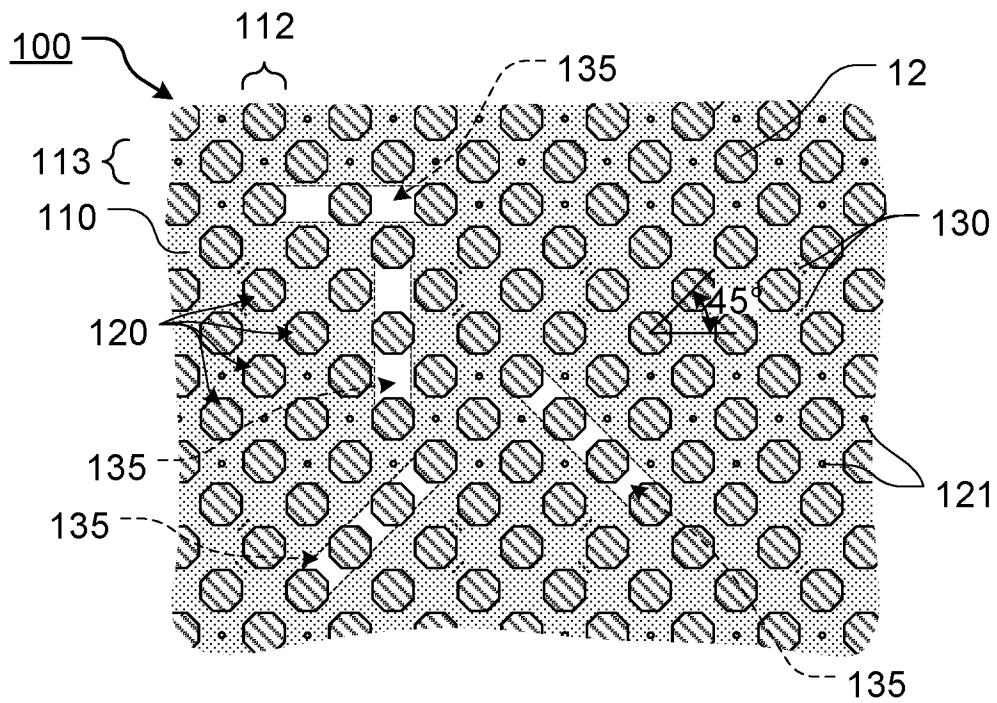
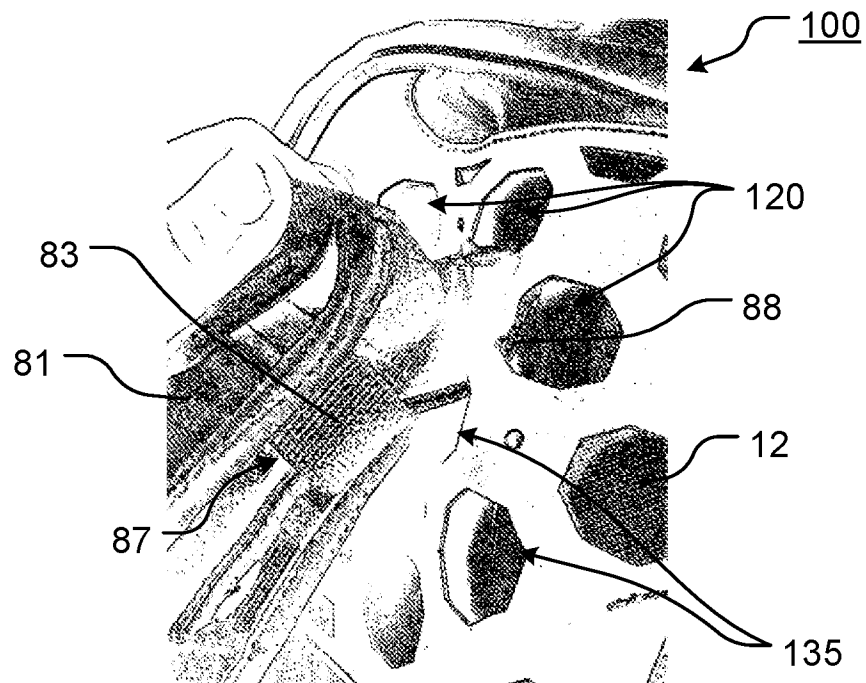
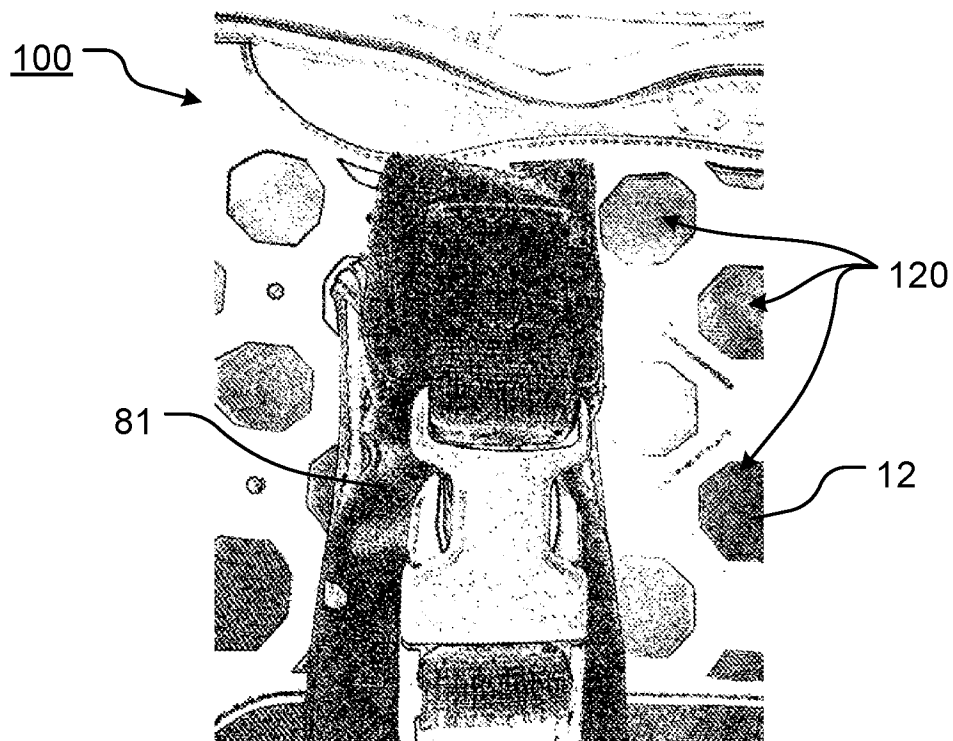


FIG. 4

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**FIG. 5****FIG. 6**

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FIG. 7

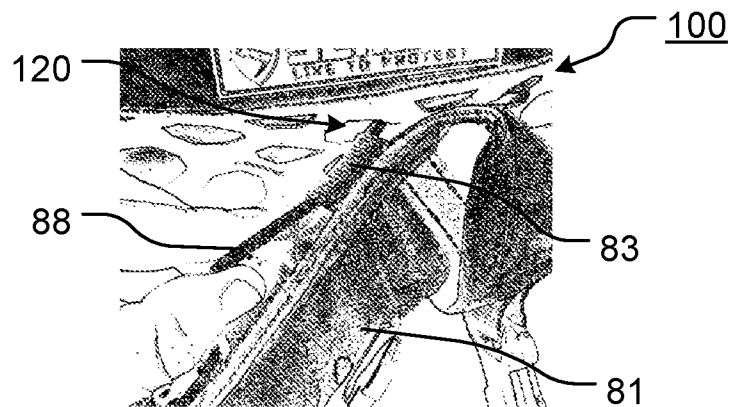


FIG. 8

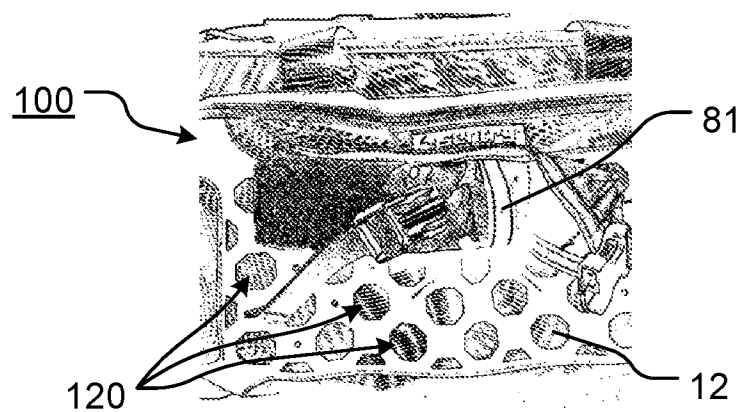
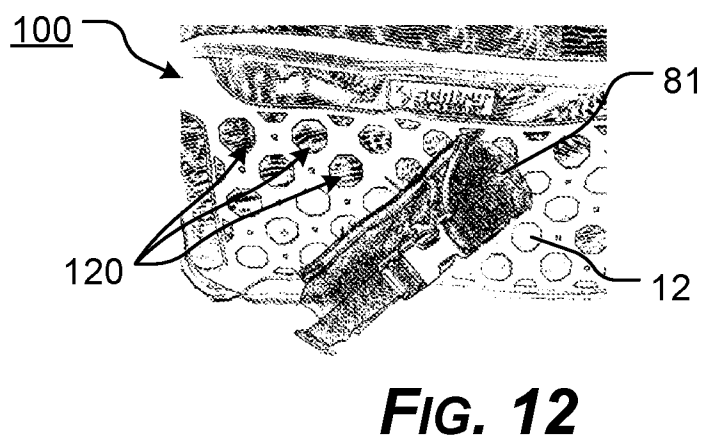
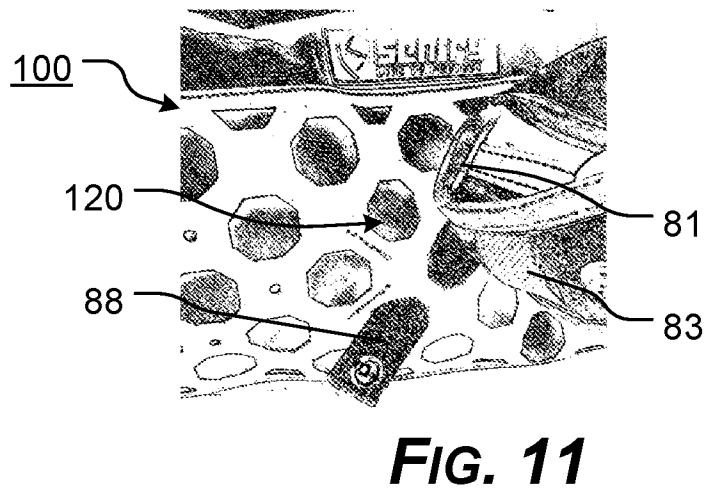
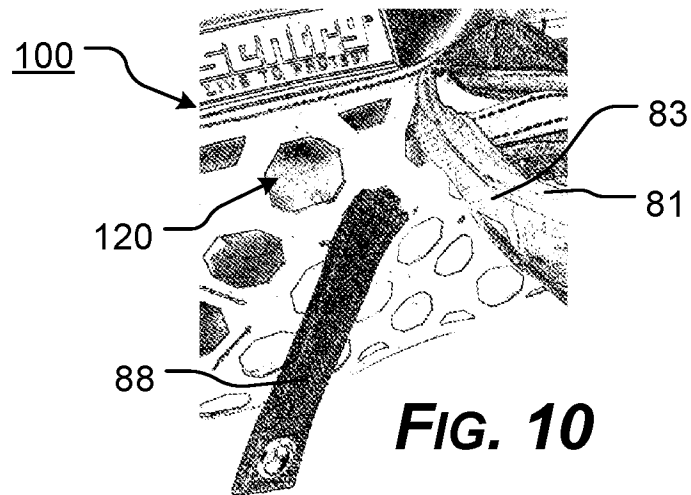
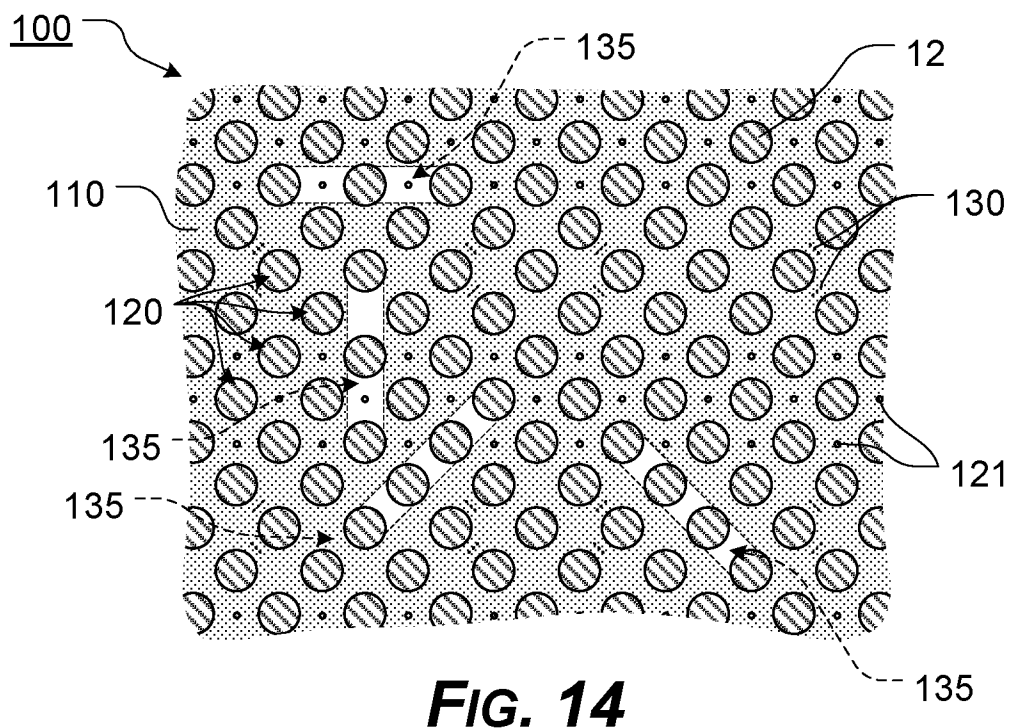
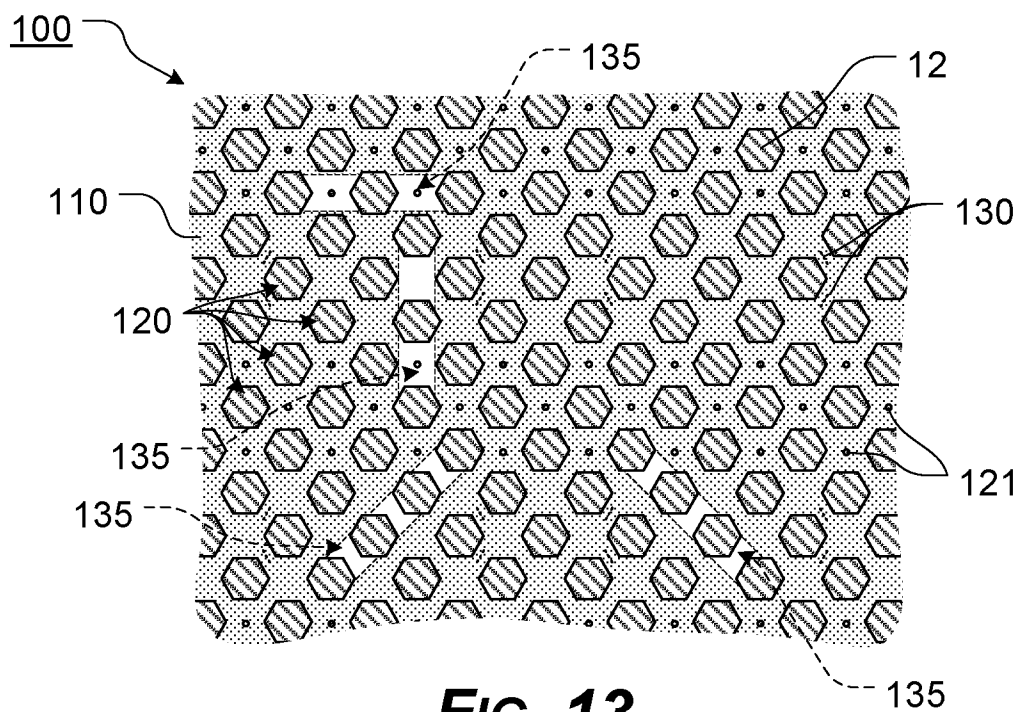


FIG. 9

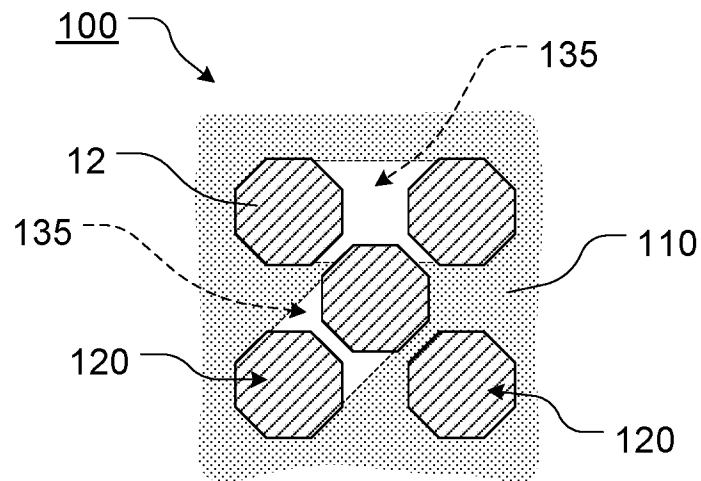
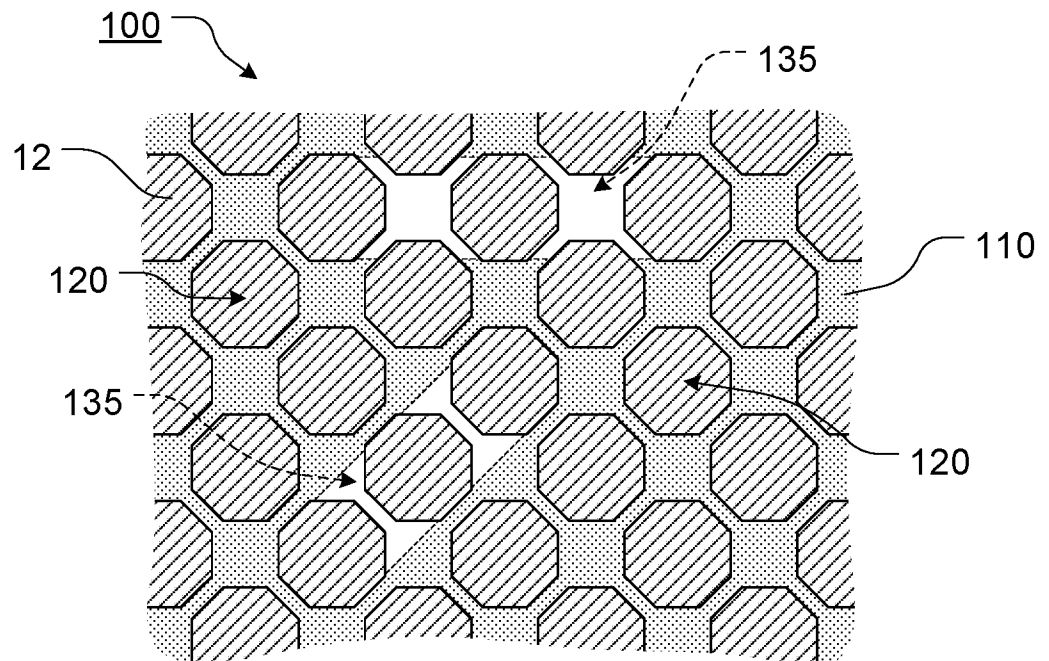
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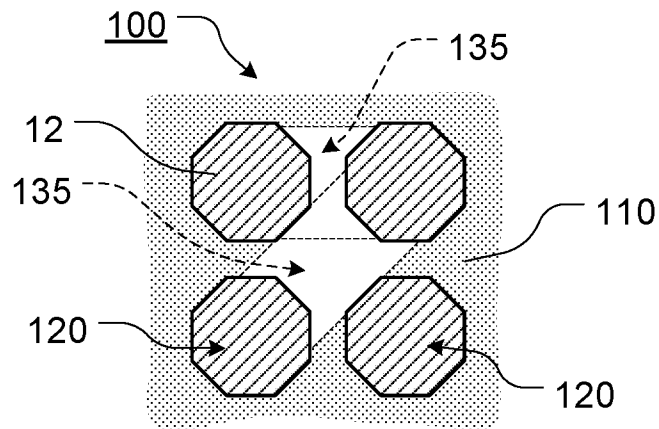
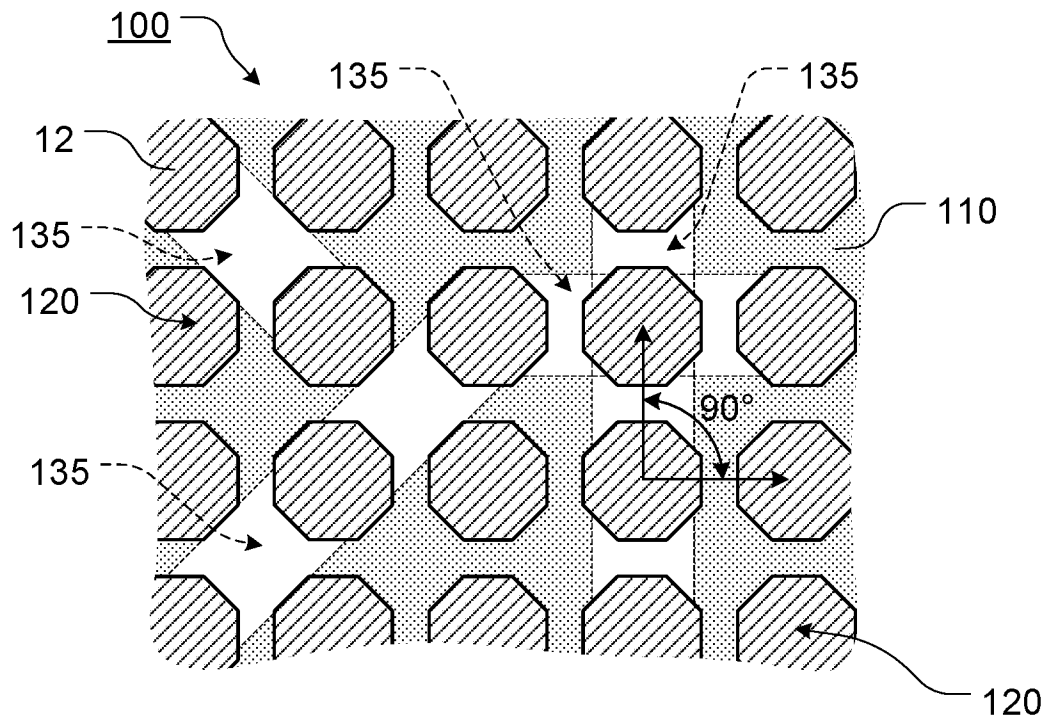
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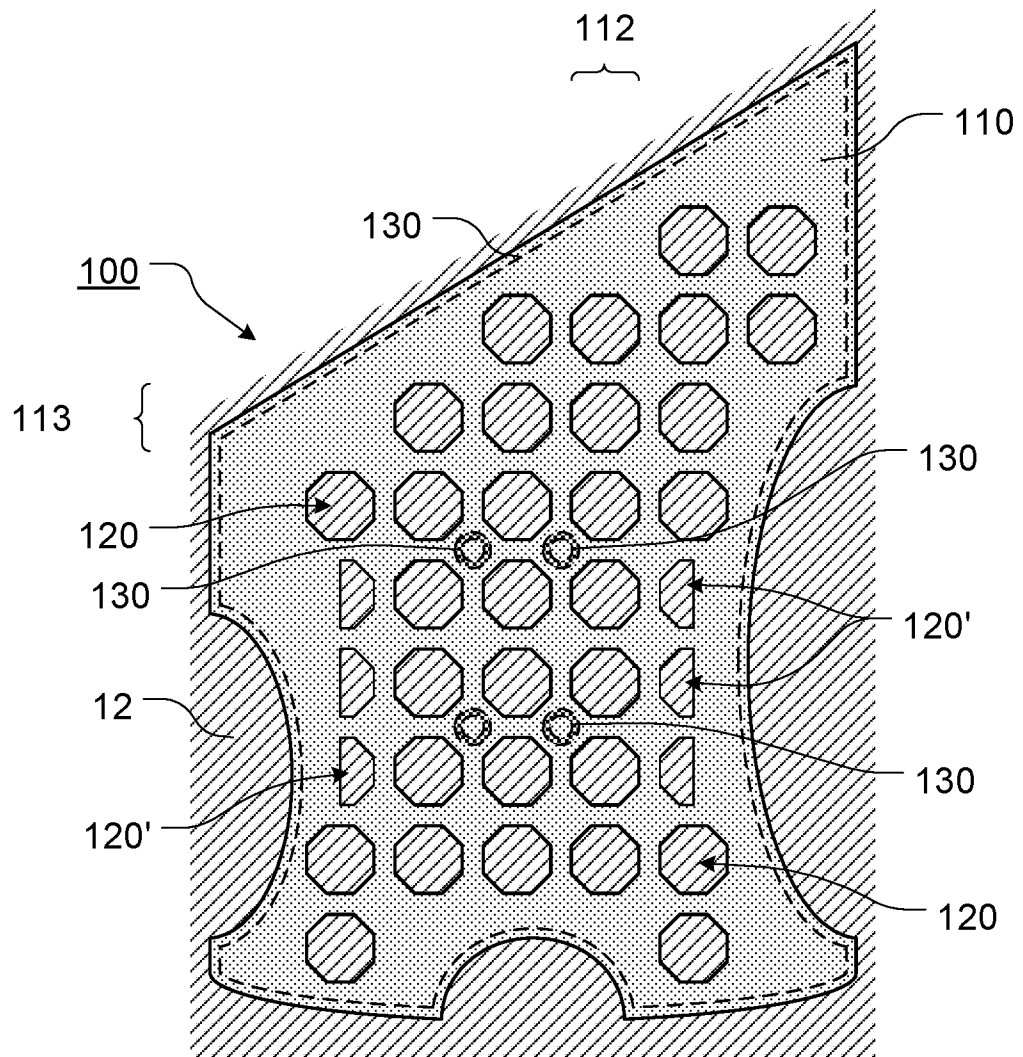
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**FIG. 15****FIG. 16**

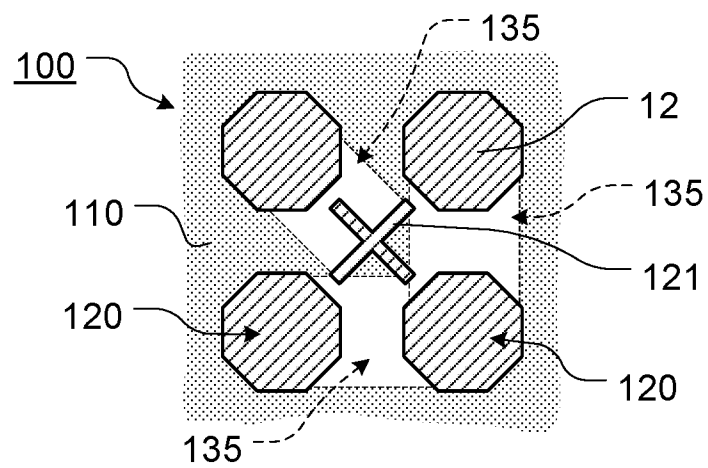
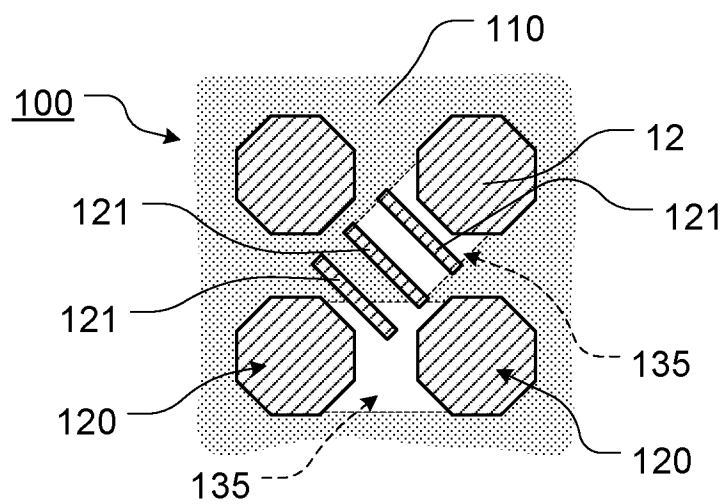
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**FIG. 17****FIG. 18**

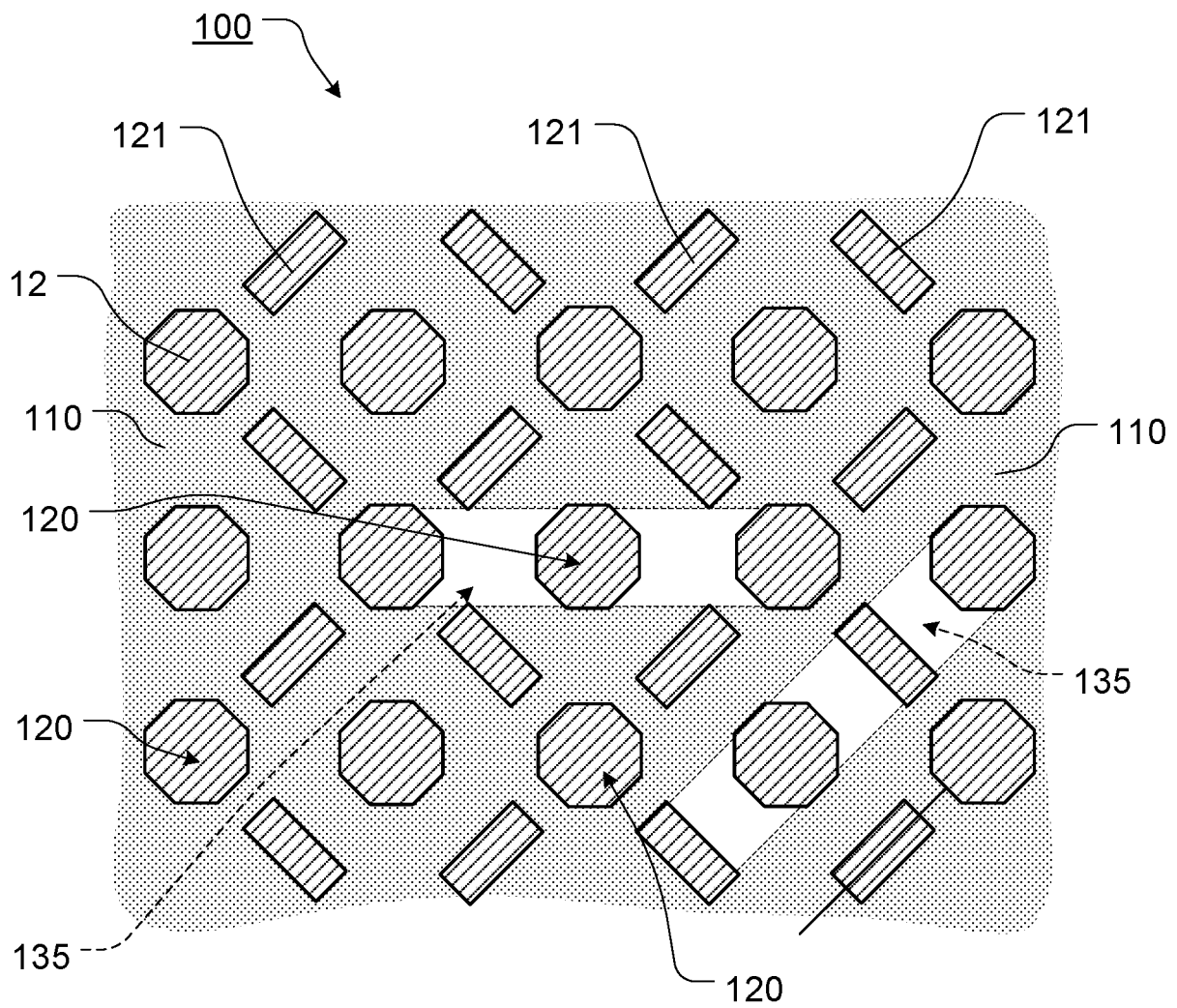
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**FIG. 19**

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**FIG. 20****FIG. 21**

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**FIG. 22**

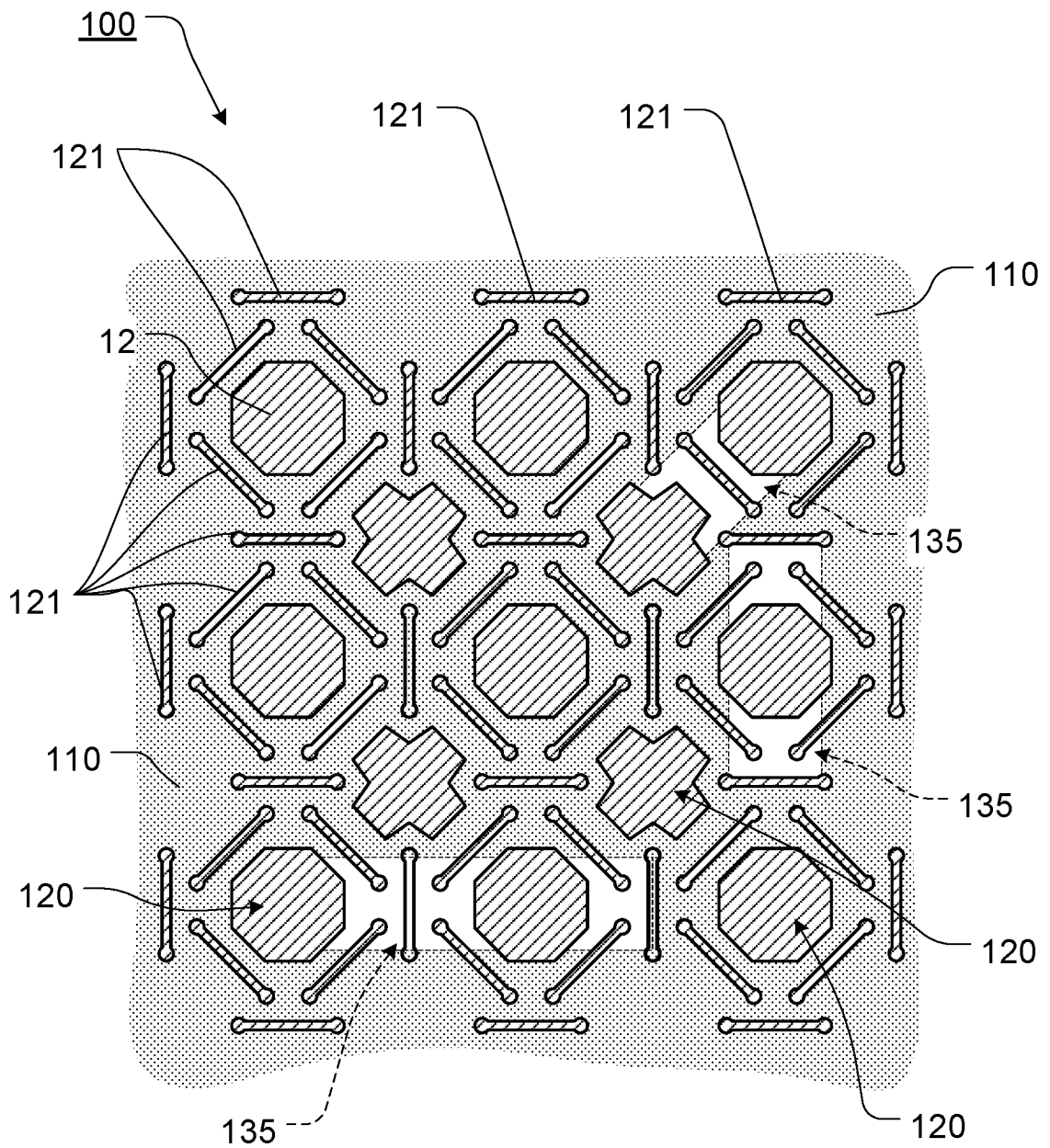
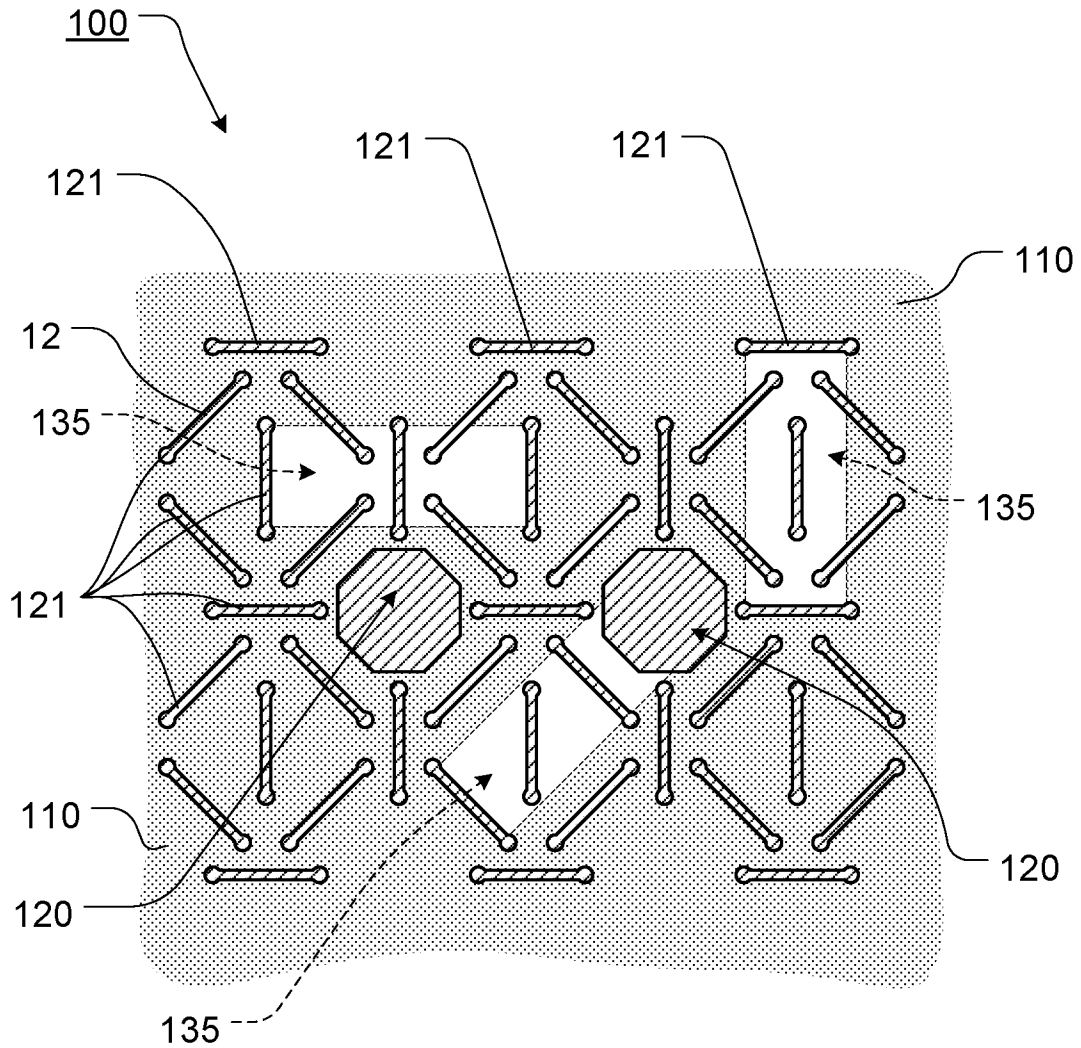


FIG. 23

**FIG. 24**

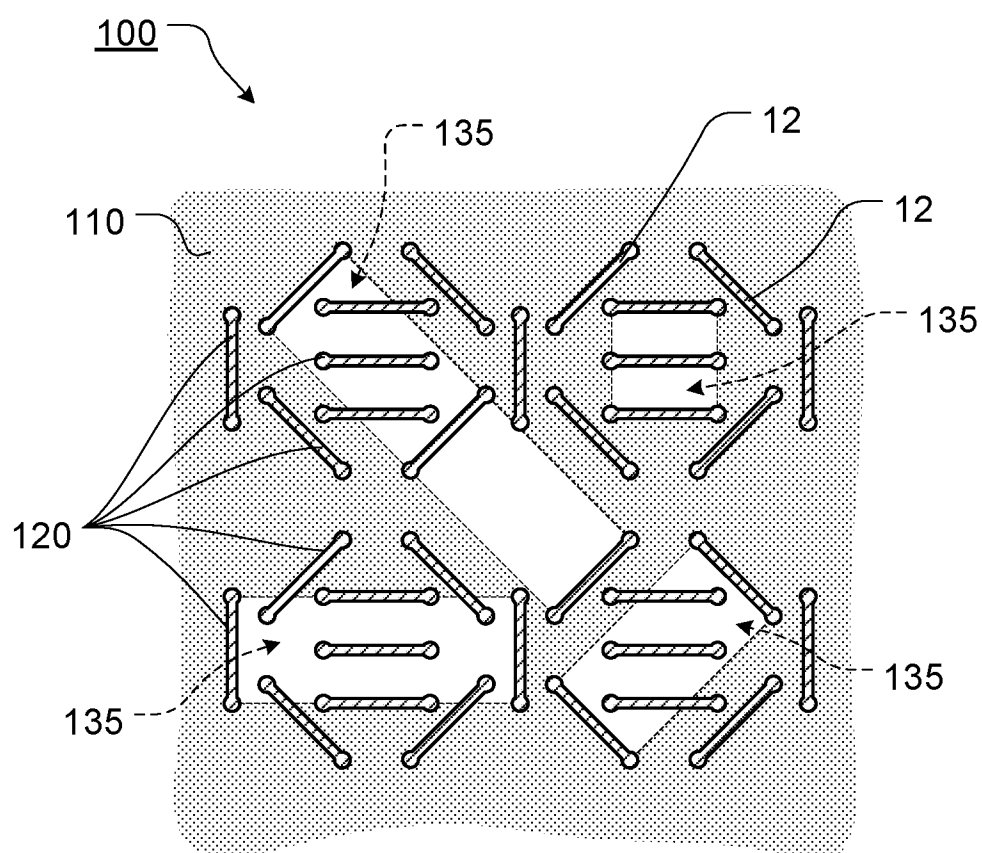


FIG. 25

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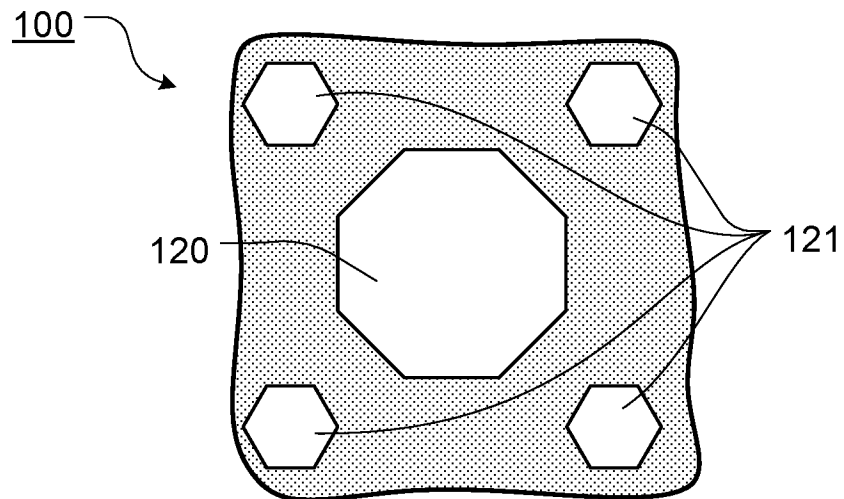


FIG. 26

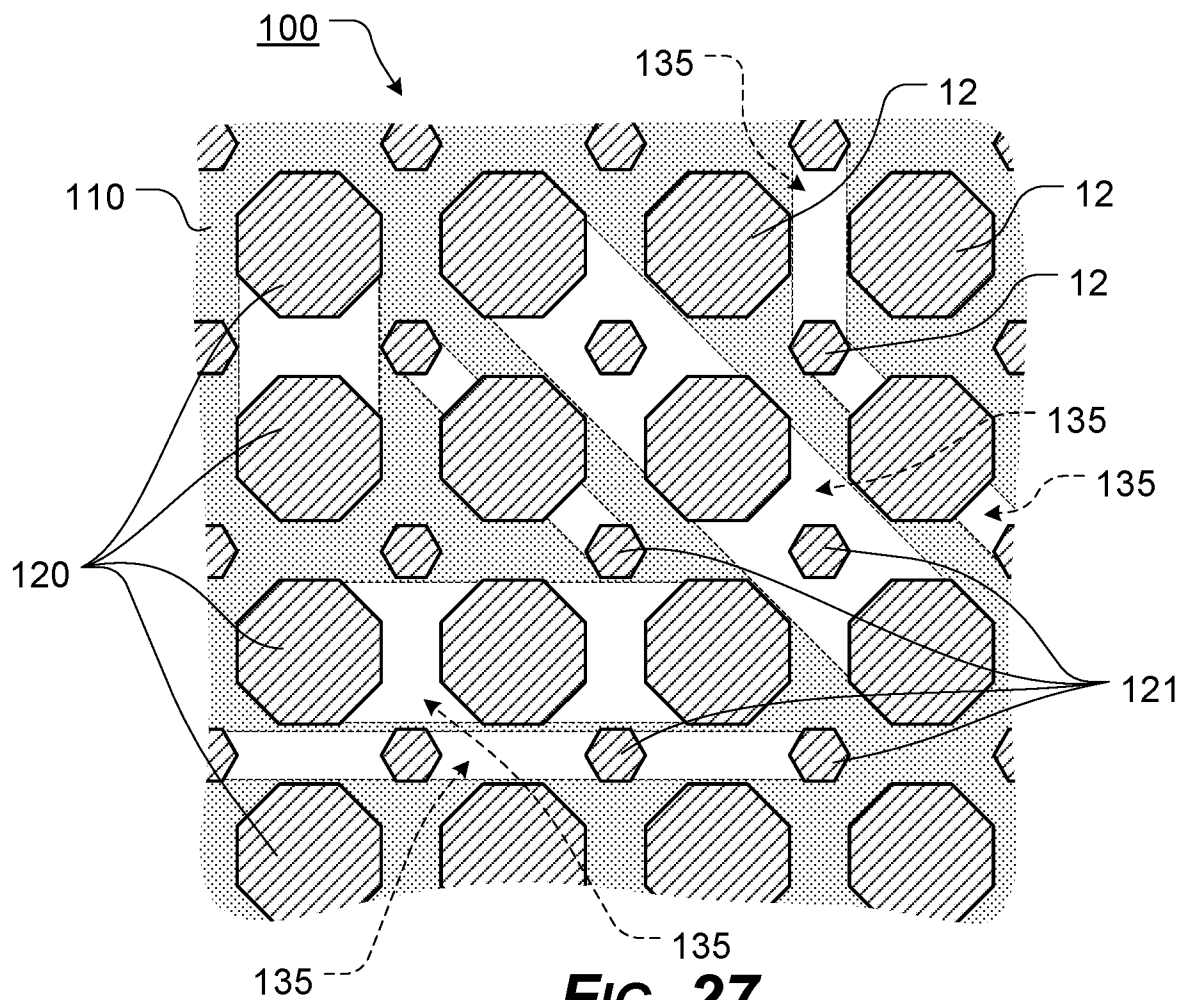


FIG. 27

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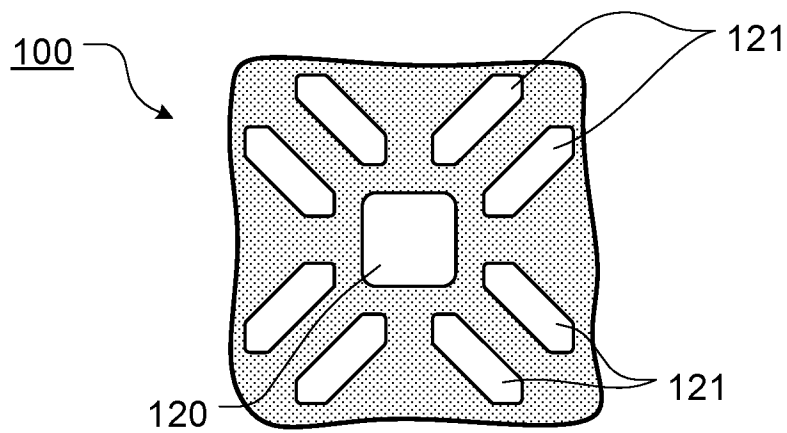


FIG. 28

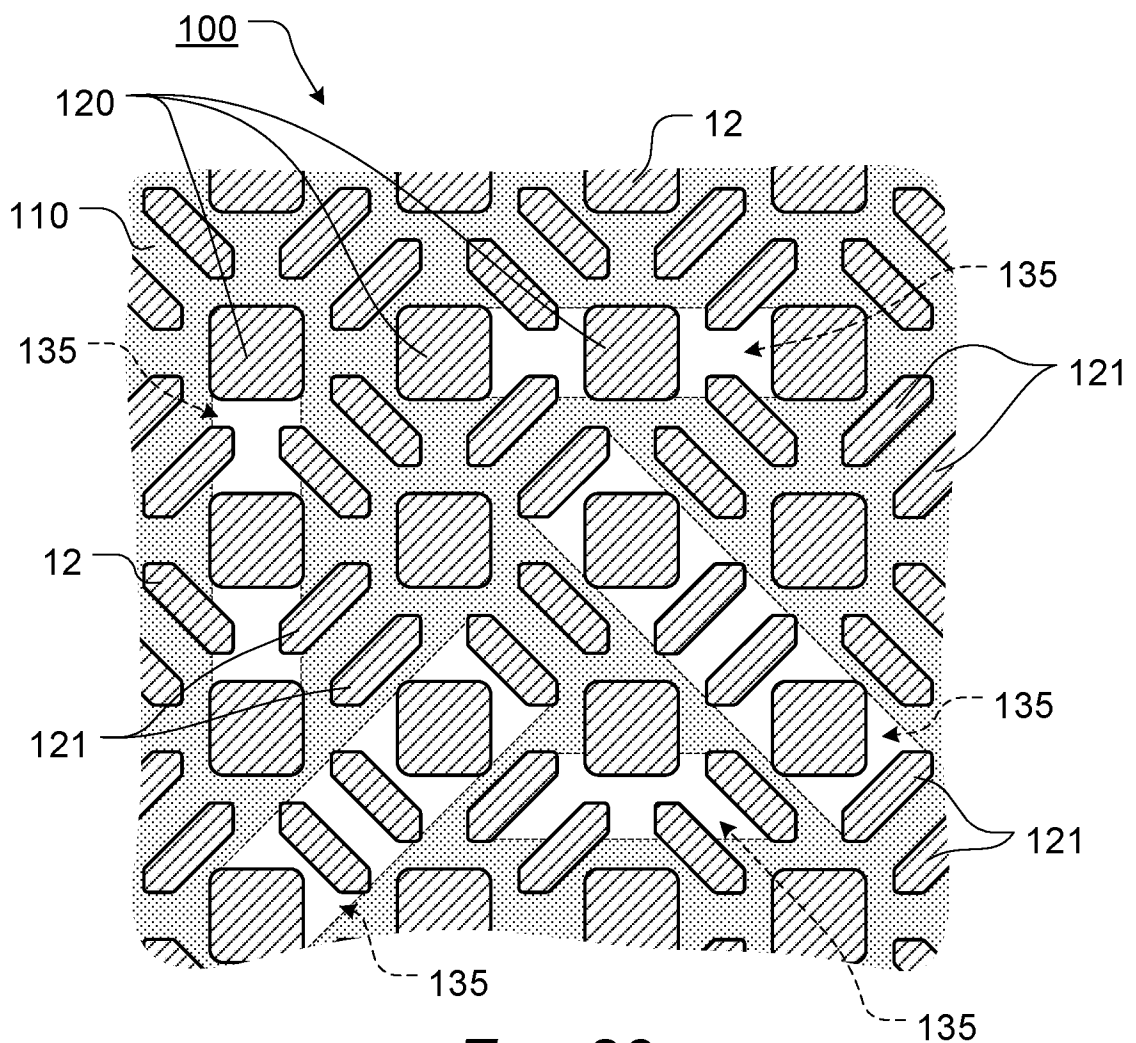


FIG. 29

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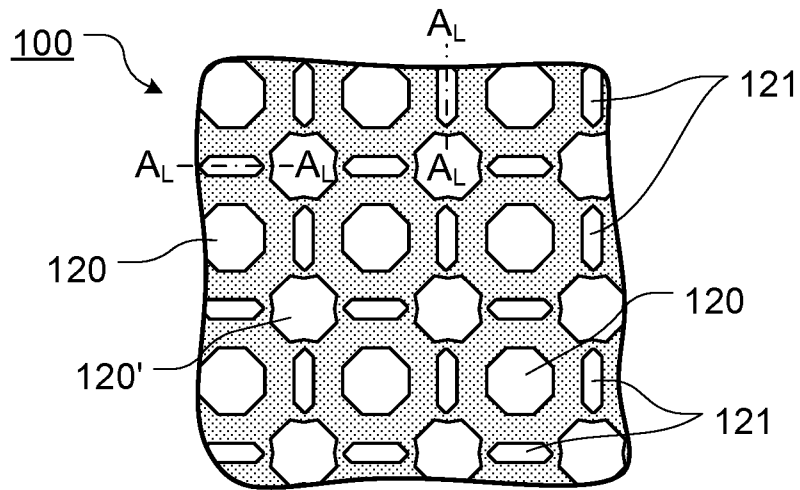


FIG. 30

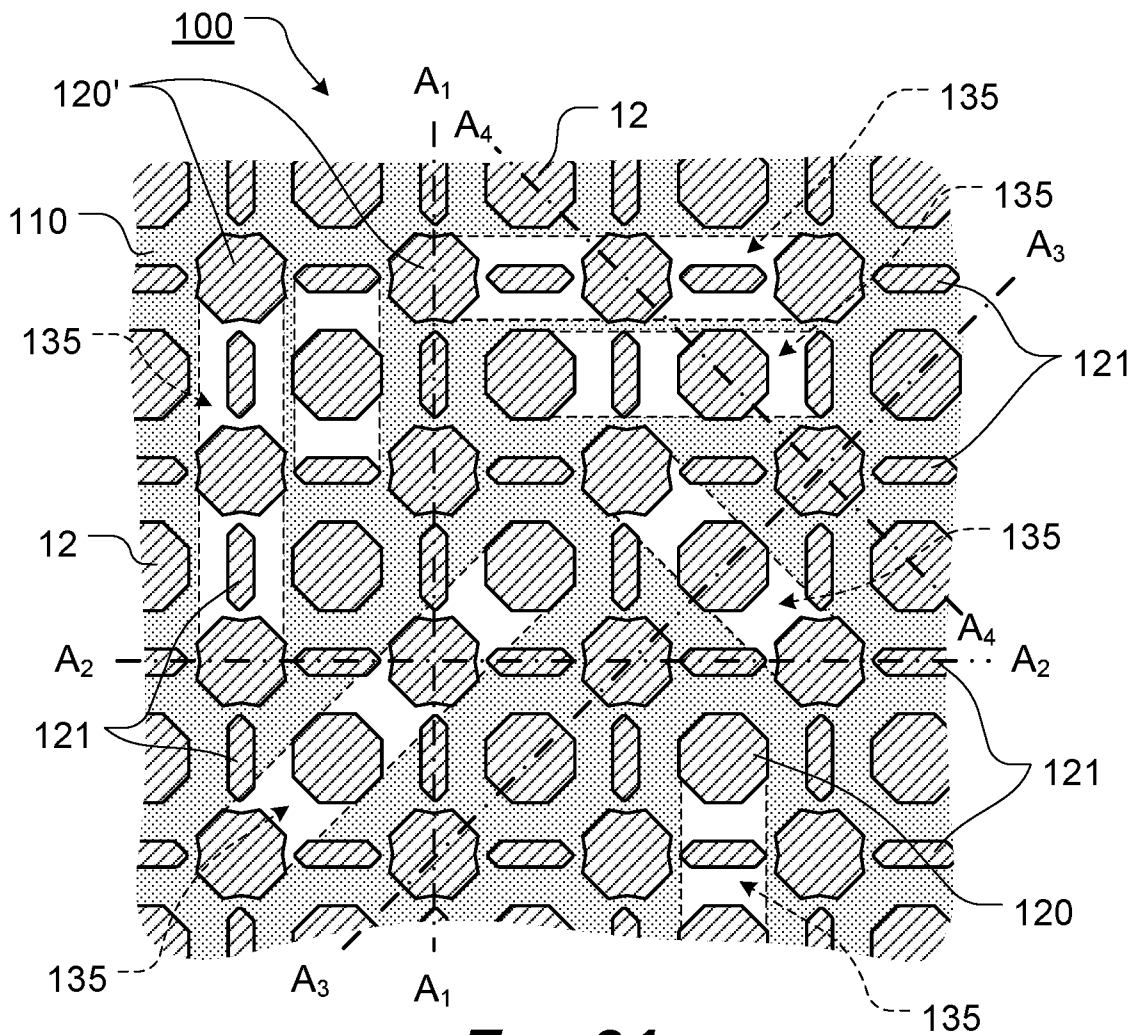


FIG. 31

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 17/67361

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - A41D 27/08, A41D 27/20; A45F 5/02; F41C 33/04 (2018.01)

CPC - A41D 13/0007, A41D 13/0556, A41D 13/0012, A41D 13/055, A41D 27/08, A41D 27/20, A41D 2300/20; A45F 5/02, A45F 5/033, A45F 2005/023, A45F 2200/05, A45F 2200/0591; F41C 33/04, F41C 33/045

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

See Search History Document

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

See Search History Document

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

See Search History Document

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X --- Y	US 2016/0040958 A1 (5.11 Inc.) 11 February 2016 (11.02.2016), Fig. 2, para [0020]-[0023]	1-4, 6, 11-13, 16-17 and 20 --- 8
X	US 2012/0180184 A1 (Crye) 19 July 2012 (19.07.2012), Figs. 3-4, para [0015]-[0018], 0026]	1-2, 5, 7, 9-12, 14-16 and 18-20
Y	US 2015/0189977 A1 (Fechheimer Brothers Company) 09 July 2015 (09.07.2015), Fig. 1, para [0025]	8
A	GB 2491624 A (Solo Int Limited) 12 December 2012 (12.12.2012), Fig. 6, pg. 4, ln. 8-28	1-20
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☐ Further documents are listed in the continuation of Box C.☐ See patent family annex.

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