

(51) International Patent Classification:
C02F 1/469 (2006.01)

(21) International Application Number:

PCT/US2017/057349

(22) International Filing Date:

19 October 2017 (19.10.2017)

(25) Filing Language:

English

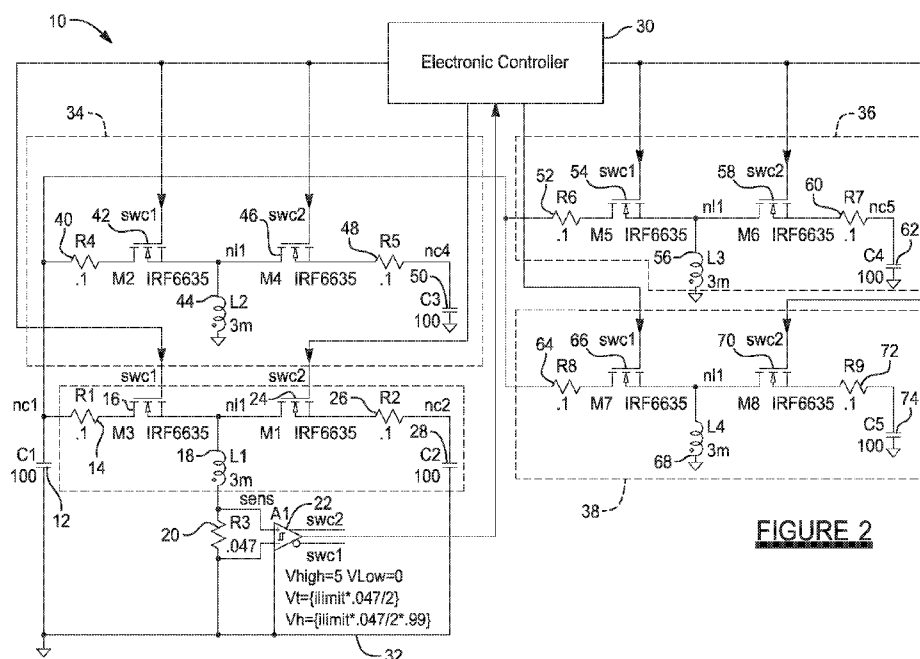
(26) Publication Language:

English

(30) Priority Data:

15/352,058

15 November 2016 (15.11.2016) US

(71) Applicant: LAWRENCE LIVERMORE NATIONAL
SECURITY, LLC [US/US]; 2300 First Street, Suite 204,
Livermore, CA 94550 (US).(72) Inventors: HUNTER, Steven, L.; 5382 Windflower Drive,
Livermore, CA 94551 (US). STADERMANN, Michael;
1672 Holly Circle, Pleasanton, CA 94566 (US).(74) Agent: ELCHUK, Mark, D. et al.; Harness, Dickey &
Pierce, P.L.C., P.O. Box 828, Bloomfield Hills, MI 48303
(US).(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ,
CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO,
DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN,
HR, HU, ID, IL, IN, IR, IS, JO, JP, KE, KG, KH, KN, KP,
KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME,
MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ,
OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA,
SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN,
TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ,
UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ,
TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK,(54) Title: CAPACITIVE DEIONIZATION CHARGE TRANSFER FROM ONE CAPACITOR SIMULTANEOUSLY TO MULTI-
PLE CAPACITORS**FIGURE 2**

(57) Abstract: An energy transfer system is disclosed which has a controller, a first capacitor acting as a first electrode, a second capacitor acting as a second electrode, a first inductor for storing energy received from the first capacitor, and transferring the stored energy to the second capacitor, and a first plurality of electronic switches. The first plurality of electronic switches may be controlled by the controller to control a transfer of energy from the first capacitor to the first inductor, and from the first inductor to the first capacitor. An additional energy transfer subsystem may be included which has a second inductor for receiving energy from the first capacitor while the first inductor is transferring the stored energy to the second capacitor.



EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV,
MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,
TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,
KM, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

- *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))*
- *as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))*

Published:

- *with international search report (Art. 21(3))*
- *with amended claims (Art. 19(1))*

CAPACITIVE DEIONIZATION CHARGE TRANSFER FROM ONE CAPACITOR
SIMULTANEOUSLY TO MULTIPLE CAPACITORS

5 CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application claims priority to U.S. Utility Application No. 15/352,058, filed on November 15, 2016. The entire disclosure of the above application is incorporated herein by reference.

10

STATEMENT OF GOVERNMENT RIGHTS

[0002] The United States Government has rights in this invention pursuant to Contract No. DE-AC52-07NA27344 between the U.S. Department of Energy and Lawrence Livermore National Security, LLC, for the operation of Lawrence Livermore
15 National Laboratory.

FIELD

[0003] The present disclosure relates to a system and method for transferring energy from one capacitor simultaneously to two or more capacitors to significantly
20 reduce the fraction of capacitors that are not charging. The systems and methods are specifically applied in this disclosure to deionization of a fluid containing ions, such as salt, which may contain other chemicals such as nitrates, heavy metals, scalant, etc., using capacitive deionization, where it will improve the economics of a capacitive deionization system.

25

BACKGROUND

[0004] This section provides background information related to the present disclosure which is not necessarily prior art.

[0005] There is a presently a strong interest in improving the economics of a
30 capacitive deionization system which is used for water desalination. Water desalination is expected to continue growing in importance over the coming years as shortages of fresh water continue to be experienced in various regions around the world, and especially in those regions bordering bodies of salt water.

[0006] Capacitive deionization is one method of desalination which removes
35 salt from salt water by using electric fields. However, due to finite charge capacity, the

capacitors used in such systems, which act as electrodes, have to be charged and discharged in a continuous cycle of desalination and regeneration. This is done typically by transferring the charge between two capacitors, and only adding additional energy to the system as energy is resistively dissipated. In a typical capacitive deionization system, the desalination (removal of ions from the water) takes place when the capacitor is charging, and the regeneration (removal of salt from the capacitor) takes place when the electrode is discharging. While there are capacitive desalination systems in which the charge states are reversed, the charging step will be called the desalination step, and the discharging step will be called the regeneration step throughout this document.

[0007] The conventional means of performing this transfer is by using a buck boost converter. Such a circuit is shown in Figure 1. In this circuit capacitor C1 acts as the first electrode (i.e., electrode 1) during the desalination operation to store charge as salt water moves between its plates and ions are removed from the water. This results in the buildup of a charge on electrode 1 (C1). When electrode 1 (C1) is fully charged, the circuit then begins to transfer energy from electrode 1 (C1) to an inductor (L1), and then from the inductor to a second electrode (i.e., electrode 2, labelled as C2). This transfer is done in two steps, and current passes through each electrode only half the time. Electrode 1 (C1) discharges when switch 1 (swc1) is closed (conducting) and switch 2 (swc2) is open. Current flows into the inductor (L1) and the inductor begins storing the energy from electrode 1 (C1) in its magnetic field. When the current through the inductor (L1) reaches a predetermined maximum, then switch 1 is opened and switch 2 is closed. At this point the inductor (L1) begins transferring its magnetic field charge energy through switch 2 to electrode 2 (C2). When the current flow in the inductor (L1) reaches a predetermined minimum, switch 2 is opened and switch 1 is closed, and the above cycle repeats itself. It typically takes numerous cycles to transfer all of the energy from electrode 1 (C1) to electrode 2 (C2). As such, each one of the electrodes 1 and 2 is only charging or discharging one half the time during any given charging or discharging cycle. This means that it takes twice as long to fully charge an electrode than it would if the charging process was continuous at the same average current. It also means that it takes twice as long to fully discharge one of the electrodes than it would if the discharging process was continuous. One method to speed up the transfer of charge from electrode 1 to the inductor, and then from the inductor to electrode 2, is to allow a greater current flow during the charge transfer process. Thus, using a higher current flow will improve the throughput of the system, but increasing the

magnitude of current flow will also increase the power dissipation losses due to the internal resistances of the electrodes and the cables. Accordingly, simply increasing the current flow to reduce the time needed to complete the regeneration step is not a preferred option. It should also be noted that, under the current configuration of the circuit, half the capacitor material will be desalinating water at any given time, whereas the rest is regenerating, which means that half of the material is not contributing to the desalination operation under this configuration.

[0008] From the above it will be appreciated that limitations and tradeoffs exist in speeding up the transfer of charge from one capacitor to another. Since the desalination step cannot be initiated until the regeneration step is completed, any feature or improvement that reduces the time needed to perform the regeneration step (i.e., remove the stored charge from the capacitor that performs the desalination step) to another electrode, would improve the throughput of the system and thus its economic performance as well.

SUMMARY

[0009] This section provides a general summary of the disclosure, and is not a comprehensive disclosure of its full scope or all of its features.

[0010] In one aspect the present disclosure relates to an energy transfer system comprising a controller, a first capacitor acting as a first electrode, a second capacitor acting as a second electrode, and a first inductor for storing energy received from the first capacitor, and transferring the stored energy to the second capacitor. A first plurality of switches may also be included which are used to control a transfer of energy from the first capacitor to the first inductor, and from the first inductor to the second capacitor. An additional energy transfer subsystem may be included which has a second plurality of electronic switches controlled by the controller, a second inductor for receiving energy from the first capacitor, and a third capacitor for receiving energy from the second inductor. The second plurality of electronic switches may be controlled by the controller to simultaneously charge the second inductor while the first inductor is charging, and to simultaneously transfer energy from the second inductor to the third capacitor while energy is being transferred from the first inductor to the second capacitor.

[0011] In another aspect the present disclosure relates to an energy transfer system. The system may include a controller and a first energy transfer subsystem. The first energy transfer subsystem may include a first capacitor acting as a first

electrode, a second capacitor acting as a second electrode, a first inductor for storing energy received from the first capacitor, and transferring the stored energy to the second capacitor. First and second electronic switches may be included which are controlled by the controller to transfer energy from the first capacitor to the first inductor, and from the first inductor to the second capacitor. A second energy transfer subsystem may be included which has a second inductor, a third capacitor, and third and fourth electronic switches controlled by the controller for transferring energy from the first capacitor to the second inductor, and from the second inductor to the third capacitor. A third energy transfer subsystem may be included which has a third inductor, a fourth capacitor, and fifth and sixth electronic switches controlled by the controller for transferring energy from the first capacitor to the third inductor, and from the third inductor to the fourth capacitor. The electronic switches may be controlled so that the first, second and third inductors all receive energy from the first capacitor simultaneously, and the first, second and third inductors all transfer energy simultaneously to the second, third and fourth capacitors.

[0012] In still another aspect the present disclosure relates to a method for performing energy transfer which helps to remove ions from a flowing fluid containing the ions. The method may comprise using a first capacitor to form a first electrode for use in removing ions from a fluid containing the ions flowing through the first electrode. The method may further involve using an inductor to receive energy from the first capacitor during a regeneration stage of operation, and also using a switching network of electronic switches controlled by a controller to control a transfer of charge from the inductor during the regeneration stage of operation. The method may further involve using the controller to control the electronic switches to enable a simultaneous transfer of the charge from the inductor to each one of the plurality of additional capacitors during the regeneration stage of operation.

[0013] Further areas of applicability will become apparent from the description provided herein. The description and specific examples in this summary are intended for purposes of illustration only and are not intended to limit the scope of the present disclosure.

DRAWINGS

[0014] The drawings described herein are for illustrative purposes only of selected embodiments and not all possible implementations, and are not intended to limit the scope of the present disclosure.

5 [0015] Figure 1 is a schematic drawing of a prior art electronic circuit for performing energy transfer, and more particularly capacitive desalination, which makes use of one electrode (capacitor C1) for performing the desalination step, along with an inductor and a second capacitor (capacitor C2) for performing the regeneration operation;

10 [0016] Figure 2 is a schematic drawing of one embodiment of a system for performing energy transfer in which the system makes use of four distinct stages of inductors and capacitors to significantly reduce the time needed to perform the regeneration step; and

15 [0017] Figure 3 is a high level schematic diagram of another embodiment of an energy transfer system of the present disclosure which forms an "any to any" charge transfer system.

[0018] Corresponding reference numerals indicate corresponding parts throughout the several views of the drawings.

DETAILED DESCRIPTION

20 [0019] Example embodiments will now be described more fully with reference to the accompanying drawings.

[0020] The conventional means of transferring stored energy from an electrode of a capacitive desalination system is by transferring charge from the electrode performing the regeneration operation to an electrode that performs the desalination operation. The present system and method, however, transfers charge from the regenerating electrode simultaneously to a plurality of electrodes in a corresponding plurality of desalination stages. Each desalination stage has an electronic switching component and an inductor. The timing of the electronic switching component of each stage is controlled by an electronic controller to optimize the transfer rate of energy from the regenerating electrode to the desalination electrodes. The use of a plurality of stages to simultaneously receive energy from a first electrode of the system, wherein each stage has its own inductor and capacitor, enables charging multiple electrodes while regenerating an electrode, compared to only one electrode with the current system. Thus, instead of having half of the material not contributing at

25
30
35

a given time, the fraction drops to a third (for transferring from one to two electrodes) or a quarter (for transferring from one to three electrodes), and proportionally reduces the amount of electrode material that has to be used to sustain a given throughput rate.

[0021] Referring to Figure 2, one embodiment of an energy transfer system, and more particularly a capacitive desalination system 10, in accordance with the present disclosure is shown. The system 10 in this example includes a first capacitor (C1) 12 which forms a first electrode, a first resistor 14 representing the internal resistance of the first capacitor 12, a first electronic switch 16 which in this example is a FET, a first inductor (L1) 18, a current sensing resistor 20, a comparator circuit 22 having its inputs coupled across the current sensing resistor 20, a second electronic switch 24 formed by a FET, a second resistor 26 representing the resistance of the second electronic switch 24, and a second capacitor (C2) 28 which forms a second electrode. The comparator circuit 22 generates an output which is received by an electronic controller 30, which may be, for example, a microcontroller. The electronic controller 30 controls the switching of the first and second electronic switches 16 and 24 to implement the desalination and regeneration operations. The components 14, 16, 18, 24, 26 and 28 collectively represent a first desalination stage 32. The first desalination stage 32 operates as described above for the circuit of Figure 1.

[0022] The system 10 provides a significant advance over the circuit of Figure 1 by providing a plurality of additional energy transfer subsystems that each form a separate desalination stage that are operated concurrently (i.e., simultaneously) with the first desalination stage 32. In the example embodiment shown in Figure 2, second, third and fourth energy transfer subsystems 34, 36 and 38, respectively, act as second, third and fourth desalination stages which help to significantly expedite performing the desalinating operation. Second energy transfer subsystem 34 includes a resistor 40 representing the resistance of the cabling, a third electronic switch 42 in the form of a FET, a second inductor (L2) 44, a fourth electronic switch 46 in the form of a FET, a resistor 48 and a third capacitor (C3) 50. The third capacitor 50 represents a third electrode and the resistor 48 represents the resistance of the third capacitor. The third and fourth electronic switches 42 and 46 are in communication with the electronic controller 30 and switched on and off in a controlled fashion by the electronic controller.

[0023] Third energy transfer subsystem 36 is similar in construction to the second energy transfer subsystem 34 and includes a resistor 52 which represents the internal resistance of the cabling, a fifth electronic switch 54 which in this example is a FET, a third inductor (L3) 56, a sixth electronic switch 58, a resistor 60 and a fourth

capacitor (C4) 62. The fourth capacitor 62 represents a fourth electrode. The resistor 60 represents the resistance of the fourth capacitor 62. The fifth and sixth electronic switches 54 and 58 are both in communication with the electronic controller 30 and switched on and off by the electronic controller in a controlled fashion.

5 **[0024]** Fourth energy transfer subsystem 38 includes a resistor 64 representing an internal resistance associated with cabling, a seventh electronic switch 66, a fourth inductor (L4) 68, an eighth electronic switch 70 which in this example is a FET, a resistor 72 and a fifth capacitor 74. The fifth capacitor 74 represents a fifth electrode and the resistor 72 represents the internal resistance of the fifth capacitor.
 10 The seventh and eighth electronic switches 66 and 70, respectively, are switched on and off in a controlled fashion by the electronic controller 30. And while the electronic switches 16, 24, 42, 46, 54, 58, 66 and 70 have been described as FETs, and will be referenced in the following description of operation for convenience simply as "FETs", it will be appreciated that any suitable electronically controllable switching element may
 15 potentially be used, and thus the system 10 is not limited to use with only FETs as the electronic switching elements.

[0025] In operation, the system 10 operates so that the timing of the first FET 16, the third FET 42, the fifth FET 54 and the seventh FET 66 are all turned on (i.e., conducting) at the same time at the start of a desalination operation. The second FET
 20 26, the fourth FET 48, the sixth FET 58 and the eighth FET 70 will all be turned off (i.e., non-conducting) at the start of the desalination operation.

[0026] The first inductor 18 (L1), second inductor 44 (L2), third inductor 56 (L3) and the fourth inductor 68 (L4) will all begin charging simultaneously as they receive the energy stored by the first capacitor 12 (C1). Each of the inductors 18, 44,
 25 56 and 68 will receive about 0.25% of the flow from the first capacitor 12 (C1). The electronic controller 30 monitors the current flow through the inductor 18 via the sensed voltage drop across resistor 20 (R3), and when the current flow reaches a predetermined maximum level, it turns off the first FET 16, the second FET 42, the fifth FET 54 and the seventh FET 66, and then turns on the second FET 24, the fourth FET
 30 46, the sixth FET 58 and the eighth FET 70. This enables current to current to begin flowing through the FETS 24, 46, 58 and 70 into the capacitors 28, 50, 62 and 74. Thus, the charging of all of the capacitors 28, 50, 62 and 74 begins simultaneously. When the electronic controller 30 detects a minimum current flow via a minimum voltage drop across second resistor 20 (R3), hen it again turns on FETs 16, 42, 54 and

66, and turns off FETs 24, 46, 58 and 70, and the process of re-charging the inductors 18, 44, 56 and 68 begins again.

[0027] Thus, the switching action of the FETs 16, 24, 42, 46, 54, 58, 66 and 70 is controlled so that FETs 16, 42, 54 and 66 are always on while FETs 24, 46, 58 and 70 are always off, and vice versa. The potential drawback with an excessive power loss because of the increased current flow out from first capacitor 12 (C1) is avoided because the resistance of first resistor 14 (R1, the internal resistance of the electrode represented by capacitor 12 (C1)) decreases as the first capacitor 12 (C1) discharges, because salt is released from the electrode surface into the pores in the liquid during the discharge, increasing local ion concentration and reducing the resistance. With reference to Figure 3, an energy transfer system is shown which forms a capacitive desalination system 100 in accordance with another embodiment of the present disclosure. The system 100 also makes use of a first capacitor 102 (C1), a first electronic switch 104 (Q1) which in this example is an FET, an inductor 106 (L1), a current sensing resistor 108 (R1), an operational amplifier configured as a comparator 110 having an output fed to the controller 30, a second electronic switch 114 (Q2) which in this example is a FET, a second capacitor 116, a third electronic switch 118 (Q3) which in this example is a FET, a third capacitor 120 (C3), a fourth electronic switch 122 (Q4) which in this example is a FET, a fourth capacitor 124 (C4), a fifth electronic switch 126 (Q5) which in this example is a FET, and a fifth capacitor 128 (C5). The first FET 104 and the first inductor 106 form a first energy transfer subsystem 107, the second FET 114 and the second capacitor 116 (C2) form a second energy transfer subsystem 117, the third FET 118 and the third capacitor 120 (C3) form a third energy transfer subsystem 121, the fourth FET 122 and the fourth capacitor 124 form a fourth energy transfer subsystem 125, and the fifth FET 126 and the fifth capacitor 128 form a fifth energy transfer subsystem 129. The energy transfer subsystems 107, 117, 121, 125 and 129 each form portions of a desalination stage or subsystem for carrying out a desalination step of operation. The gate of each of the FETs 104, 114, 118, 122 and 126 has its gate in communication with the controller 30 and can be switched on and off by the controller.

[0028] In operation, when the first capacitor 102 needs to be discharged, the controller 30 turns on the first FET 104 and the first capacitor begins transferring its energy the inductor 106. When the comparator 110 detects that a maximum predetermined current is flowing through the inductor 106 via the voltage drop across the current sensing resistor 108, the comparator generates an output signal to the

controller 30. The controller 30 turns off the first FET 104 and turns on FETs 114, 118, 122 and 128. Capacitors 116, 120, 124 and 128 will simultaneously begin receiving the stored energy from the inductor 106. Once the output from the comparator 110 indicates that the current through the inductor 106 has dropped to a predetermined minimum value, then the controller 30 turns off the FETs 114, 118, 122 and 126 and again turns on the first FET 104 to again start charging the inductor 106. This process is repeated typically a plurality of times until the voltage across the first capacitor 102 is reduced to a predetermined minimum value, for example 0.2V, and then the desalination operation can be repeated to re-charge the first capacitor 102 (C1).
10 Allowing the first capacitor to regenerate involves the controller turning off the first FET 104 for a predetermined time interval.

[0029] The above described system 100 allows essentially an “any to any” charge transfer to be accomplished. Another charging sequence that could be implemented using the system 100, and which may even further increase the efficiency of the system, may involve always starting the charge transfer from the inductor 106 to the capacitor (i.e., one of capacitors 114, 118, 122 or 126) that has the highest voltage, but is lower than the voltage of the first capacitor 102 (C1). The system 100 works best in the buck mode, so by starting to transfer energy to the capacitor that happens to be at the highest voltage, and working sequentially down to other ones of the capacitors as the voltages of the capacitors (116, 120, 124 and 128) become equal, the system 100 will be transferring energy in the buck mode more of the time. So for example, if the first capacitor 102 (C1) initially had a voltage of 1.0V, and at a given time the second capacitor 116 (C2) had a voltage of 0.8V, the third capacitor 120 (C3) had a voltage of 0.6V, the fourth capacitor 124 (C4) had a voltage of 0.4V, and the fifth capacitor 128 (C5) had a voltage of 0.2V, then the second FET 114 would be turned on initially when the first FET 104 is turned off. As soon as the second capacitor 116 (C2) is charged to a predetermined maximum value, then the second FET 114 would be turned off and the third FET 118 turned on to begin charging the third capacitor 120 (C3). As soon as the third capacitor 120 (C3) is fully charged then the third FET 118 would be turned off and the fourth FET 122 would be turned on to begin charging the fourth capacitor 124 (C4), and so forth.

[0030] It will also be appreciated that while four capacitors 116, 120, 124 and 128 are shown being used in the system 100, that a greater or lesser plurality of capacitors could be incorporated instead, and that the system 100 is therefore not limited to use with only four capacitors in the desalination portion of the system.

Further, the final circuit may include additional current sensing resistors to better control and optimize the process. The various described embodiments all enable a capacitive desalination system to be provided which enables a significantly faster transfer of charge from one electrode to one or more other electrodes.

5 **[0031]** The foregoing description of the embodiments has been provided for purposes of illustration and description. It is not intended to be exhaustive or to limit the disclosure. Individual elements or features of a particular embodiment are generally not limited to that particular embodiment, but, where applicable, are interchangeable and can be used in a selected embodiment, even if not specifically shown or described.

10 The same may also be varied in many ways. Such variations are not to be regarded as a departure from the disclosure, and all such modifications are intended to be included within the scope of the disclosure.

[0032] Example embodiments are provided so that this disclosure will be thorough, and will fully convey the scope to those who are skilled in the art. Numerous

15 specific details are set forth such as examples of specific components, devices, and methods, to provide a thorough understanding of embodiments of the present disclosure. It will be apparent to those skilled in the art that specific details need not be employed, that example embodiments may be embodied in many different forms and that neither should be construed to limit the scope of the disclosure. In some example

20 embodiments, well-known processes, well-known device structures, and well-known technologies are not described in detail.

[0033] The terminology used herein is for the purpose of describing particular example embodiments only and is not intended to be limiting. As used herein, the singular forms "a," "an," and "the" may be intended to include the plural forms as well,

25 unless the context clearly indicates otherwise. The terms "comprises," "comprising," "including," and "having," are inclusive and therefore specify the presence of stated features, integers, steps, operations, elements, and/or components, but do not preclude the presence or addition of one or more other features, integers, steps, operations, elements, components, and/or groups thereof. The method steps, processes, and

30 operations described herein are not to be construed as necessarily requiring their performance in the particular order discussed or illustrated, unless specifically identified as an order of performance. It is also to be understood that additional or alternative steps may be employed.

[0034] When an element or layer is referred to as being "on," "engaged to," "connected to," or "coupled to" another element or layer, it may be directly on, engaged, connected or coupled to the other element or layer, or intervening elements or layers may be present. In contrast, when an element is referred to as being "directly on,"
5 "directly engaged to," "directly connected to," or "directly coupled to" another element or layer, there may be no intervening elements or layers present. Other words used to describe the relationship between elements should be interpreted in a like fashion (e.g., "between" versus "directly between," "adjacent" versus "directly adjacent," etc.). As used herein, the term "and/or" includes any and all combinations of one or more of the
10 associated listed items.

[0035] Although the terms first, second, third, etc. may be used herein to describe various elements, components, regions, layers and/or sections, these elements, components, regions, layers and/or sections should not be limited by these terms. These terms may be only used to distinguish one element, component, region,
15 layer or section from another region, layer or section. Terms such as "first," "second," and other numerical terms when used herein do not imply a sequence or order unless clearly indicated by the context. Thus, a first element, component, region, layer or section discussed below could be termed a second element, component, region, layer or section without departing from the teachings of the example embodiments.

[0036] Spatially relative terms, such as "inner," "outer," "beneath," "below," "lower," "above," "upper," and the like, may be used herein for ease of description to describe one element or feature's relationship to another element(s) or feature(s) as illustrated in the figures. Spatially relative terms may be intended to encompass different orientations of the device in use or operation in addition to the orientation
25 depicted in the figures. For example, if the device in the figures is turned over, elements described as "below" or "beneath" other elements or features would then be oriented "above" the other elements or features. Thus, the example term "below" can encompass both an orientation of above and below. The device may be otherwise oriented (rotated 90 degrees or at other orientations) and the spatially relative
30 descriptors used herein interpreted accordingly.

CLAIMS

What is claimed is:

1. An energy transfer system comprising:

a controller;

5 a first capacitor acting as a first electrode;

a second capacitor acting as a second electrode;

a first inductor for storing energy received from the first capacitor, and transferring the stored energy to the second capacitor;

10 a first plurality of electronic switches controlled by the controller for controlling a transfer of energy from the first capacitor to the first inductor and from the first inductor to the second capacitor; and

an additional energy transfer subsystem including:

a second plurality of electronic switches controlled by the controller;

a second inductor for receiving energy from the first capacitor; and

15 a third capacitor for receiving energy from the second inductor;

the second plurality of electronic switches being controlled by the controller to simultaneously charge the second inductor while the first inductor is charging, and to simultaneously transfer energy from the second inductor to the third capacitor while energy is being transferred from the first inductor to the second capacitor.

2. The system of claim 1, further comprising another energy transfer subsystem having a third plurality of electronic switches, a third inductor and a fourth capacitor, the third plurality of electronic switches being controlled by the controller to
25 charge the third inductor simultaneously with charging of the first and second inductors, and to transfer energy from the third inductor to the fourth capacitor simultaneously with the transfer of energy from the first inductor to the second capacitor.

3. The system of claim 2, further comprising a final energy transfer subsystem
30 having a fourth plurality of electronic switches, a fourth inductor and a fifth capacitor, and wherein the controller controls the fourth plurality of electronic switches so that energy is transferred from the first capacitor to the fourth inductor simultaneously while energy is being transferred from the first capacitor to the first inductor, and further such that energy is transferred from the fourth inductor to the fifth capacitor simultaneously
35 while energy is being transferred from the first inductor to the second capacitor.

4. The system of claim 3, wherein:

the first plurality of electronic switches, the first inductor and the second capacitor form a first regeneration stage;

5 the additional energy transfer subsystem forms a second regeneration stage; and

the another energy transfer subsystem forms a third regeneration stage; and;
the final energy transfer subsystem forms a fourth regeneration stage.

10 5. The system of claim 1, wherein the system forms at least one of:
a desalination system for removing salt from salt water; or
a deionization system for removing ions from an fluid containing the ions..

6. The system of claim 1, wherein the first plurality of electronic switches
15 comprises a pair of first field effect transistors (FETs), and wherein the second plurality of electronic switches comprises a second pair of field effect transistors.

7. The system of claim 1, wherein the system further includes a current sensing resistor and a comparator coupled across the current sensing resistor for
20 monitoring a magnitude of a current flow through the first inductor, and wherein an output of the comparator is coupled to the controller.

8. The system of claim 1, wherein the first plurality of electronic switches comprise first and second field effect transistors (FETs), and wherein the second
25 plurality of electronic switches comprises third and fourth FETs.

9. The system of claim 2, wherein the third plurality of electronic switches comprises fifth and sixth field effect transistors (FETs).

30 10. The system of claim 3, wherein the fourth plurality of electronic switches comprises seventh and eighth field effect transistors (FETs).

11. An energy transfer system comprising:
a controller;
35 a first energy transfer subsystem having:

a first capacitor acting as a first electrode;
a second capacitor acting as a second electrode;
a first inductor for storing energy received from the first capacitor, and
transferring the stored energy to the second capacitor;

5 first and second electronic switches controlled by the controller for
controlling a transfer of energy from the first capacitor to the first inductor, and from the
first inductor to the second capacitor;

a second energy transfer subsystem including:

a second inductor;

10 a third capacitor;
third and fourth electronic switches controlled by the controller
for transferring energy from the first capacitor to the second inductor, and from the
second inductor to the third capacitor;

a third energy transfer subsystem including:

15 a third inductor;
a fourth capacitor;
fifth and sixth electronic switches controlled by the controller for
transferring energy from the first capacitor to the third inductor, and from the third
inductor to the fourth capacitor; and

20 the electronic switches being controlled so that the first, second and third
inductors all receive energy from the first capacitor simultaneously, and the first, second
and third inductors all transfer energy simultaneously to the second, third and fourth
capacitors.

25 12. The system of claim 11, further comprising:

a current sensing resistor configured in series with the first inductor for sensing a
current flow through the first inductor; and

a comparator in communication with the current sensing resistor for detecting a
voltage drop across the current sensing resistor, an output of the comparator being
30 received by the controller.

13. The system of claim 11, wherein each of the first, second, third, fourth,
fifth and sixth electronic switches comprise a field effect transistor (FET).

14. A method for performing energy transfer, comprising:

using a first capacitor to act as a first electrode to receive a flow of a fluid containing ions through the first electrode and to remove the ions from the fluid;

5 using a second capacitor to act as a second electrode to help remove energy stored by the first capacitor;

using a first inductor to store energy received from the first capacitor, and transferring the stored energy from the first inductor to the second capacitor;

10 using a first plurality of electronic switches controlled by a controller to control communication between the first inductor and the first capacitor, and between the first inductor and the second capacitor; and

using an additional energy transfer subsystem having a second plurality of electronic switches, a second inductor and a third capacitor, simultaneously with the energy transfer subsystem, to simultaneously transfer energy from the first capacitor to the first and second inductors, and to simultaneously transfer energy from the first and second inductors to the second and third capacitors.

15 15. The method of claim 14, wherein:

using a first plurality of electronic switches comprises using first and second field effect transistors (FETs); and

20 using a second plurality of electronic switches comprises using third and fourth field effect transistors (FETs).

16. The method of claim 14, further comprising using a current sensing system to sense a current flow through the inductor and providing a signal in accordance therewith to the electronic controller.

17. The method of claim 16, wherein using a current sensing system comprises using a current sensing resistor in series with the first inductor, and a comparator having its inputs coupled across the current sensing resistor, and an output in communication with the electronic controller.

18. A method for performing energy transfer to remove ions from a flowing fluid containing the ions, the method comprising:

a controller;

5 using a first capacitor to form a first electrode for use in removing ions from a fluid containing the ions flowing through the first electrode;

using an inductor to receive energy from the first capacitor during a regeneration stage of operation;

10 using a switching network of electronic switches controlled by the controller to control a transfer of charge from the inductor during the regeneration stage of operation; and

using the controller to control the electronic switches to enable a simultaneous transfer of the charge from the inductor to each one of the plurality of additional capacitors during the regeneration stage of operation.

15

AMENDED CLAIMS

received by the International Bureau on 29 March 2018 (29.03.2018)

1. An energy transfer system comprising:

a controller;

5 a first capacitor acting as a first electrode;

a second capacitor acting as a second electrode;

a first inductor for storing energy received from the first capacitor, and transferring the stored energy to the second capacitor;

10 a first plurality of electronic switches controlled by the controller for controlling a transfer of energy from the first capacitor to the first inductor and from the first inductor to the second capacitor; and

an additional energy transfer subsystem including:

a second plurality of electronic switches controlled by the controller;

a second inductor for receiving energy from the first capacitor; and

15 a third capacitor for receiving energy from the second inductor;

at least a first switch from each of the first and second pluralities of electronic switches being controlled by the controller to simultaneously charge the second inductor while the first inductor is charging, thus splitting energy received from the first capacitor, and at least a second switch from each one of the first and second pluralities of switches being controlled to simultaneously transfer energy from the second inductor to the third capacitor while energy is being transferred from the first inductor to the second capacitor.

25 2. The system of claim 1, further comprising another energy transfer subsystem having a third plurality of electronic switches, a third inductor and a fourth capacitor, the third plurality of electronic switches being controlled by the controller to charge the third inductor simultaneously with charging of the first and second inductors, and to transfer energy from the third inductor to the fourth capacitor simultaneously with the transfer of energy from the first inductor to the second capacitor.

30 3. The system of claim 2, further comprising a final energy transfer subsystem having a fourth plurality of electronic switches, a fourth inductor and a fifth capacitor, and wherein the controller controls the fourth plurality of electronic switches so that energy is transferred from the first capacitor to the fourth inductor simultaneously while energy is being transferred from the first capacitor to the first

inductor, and further such that energy is transferred from the fourth inductor to the fifth capacitor simultaneously while energy is being transferred from the first inductor to the second capacitor.

5 4. The system of claim 3, wherein:
 the first plurality of electronic switches, the first inductor and the second
 capacitor form a first regeneration stage;
 the additional energy transfer subsystem forms a second regeneration stage;
 and
10 the another energy transfer subsystem forms a third regeneration stage; and;
 the final energy transfer subsystem forms a fourth regeneration stage.

 5. The system of claim 1, wherein the system forms at least one of:
 a desalination system for removing salt from salt water; or
15 a deionization system for removing ions from an fluid containing the ions.

 6. The system of claim 1, wherein the first plurality of electronic switches
 comprises a pair of first field effect transistors (FETs), and wherein the second plurality
 of electronic switches comprises a second pair of field effect transistors.

20 7. The system of claim 1, wherein the system further includes a current
 sensing resistor and a comparator coupled across the current sensing resistor for
 monitoring a magnitude of a current flow through the first inductor, and wherein an
 output of the comparator is coupled to the controller.

25 8. The system of claim 1, wherein the first plurality of electronic switches
 comprise first and second field effect transistors (FETs), and wherein the second
 plurality of electronic switches comprises third and fourth FETs.

30 9. The system of claim 2, wherein the third plurality of electronic switches
 comprises fifth and sixth field effect transistors (FETs).

 10. The system of claim 3, wherein the fourth plurality of electronic switches
 comprises seventh and eighth field effect transistors (FETs).

35

11. An energy transfer system comprising:

a controller;

a first energy transfer subsystem having:

a first capacitor acting as a first electrode;

5 a second capacitor acting as a second electrode;

a first inductor for storing energy received from the first capacitor, and transferring the stored energy to the second capacitor;

10 first and second electronic switches controlled by the controller for controlling a transfer of energy from the first capacitor to the first inductor, and from the first inductor to the second capacitor;

a second energy transfer subsystem including:

a second inductor;

a third capacitor;

15 third and fourth electronic switches controlled by the controller for transferring energy from the first capacitor to the second inductor, and from the second inductor to the third capacitor;

a third energy transfer subsystem including:

a third inductor;

a fourth capacitor;

20 fifth and sixth electronic switches controlled by the controller for transferring energy from the first capacitor to the third inductor, and from the third inductor to the fourth capacitor; and

the electronic switches being controlled so that the, first, third and fifth electronic switches are simultaneously turned on so that the first, second and third inductors all receive energy from the first capacitor simultaneously, and the second, fourth and sixth electronic switches are simultaneously turned on so that the first, second and third inductors all transfer energy simultaneously to the second, third and fourth capacitors.

30 12. The system of claim 11, further comprising:

a current sensing resistor configured in series with the first inductor for sensing a current flow through the first inductor; and

35 a comparator in communication with the current sensing resistor for detecting a voltage drop across the current sensing resistor, an output of the comparator being received by the controller.

13. The system of claim 11, wherein each of the first, second, third, fourth, fifth and sixth electronic switches each comprise a field effect transistor (FET).

5 14. A method for performing energy transfer, comprising:
using a first capacitor to act as a first electrode to receive a flow of a fluid containing ions through the first electrode and to remove the ions from the fluid;
using a second capacitor to act as a second electrode to help remove energy stored by the first capacitor;
10 using a first inductor to store energy received from the first capacitor, and transferring the stored energy from the first inductor to the second capacitor;
using a first plurality of electronic switches controlled by a controller to control communication between the first inductor and the first capacitor, and between the first inductor and the second capacitor; and
15 using an additional energy transfer subsystem having a second plurality of electronic switches, a second inductor and a third capacitor, and simultaneously controlling first electronic switches from each of the first and second pluralities of electronic switches to simultaneously transfer energy from the first capacitor to the first and second inductors, and controlling a second switch from each of the first and second
20 pluralities of switches to simultaneously transfer energy from the first and second inductors to the second and third capacitors.

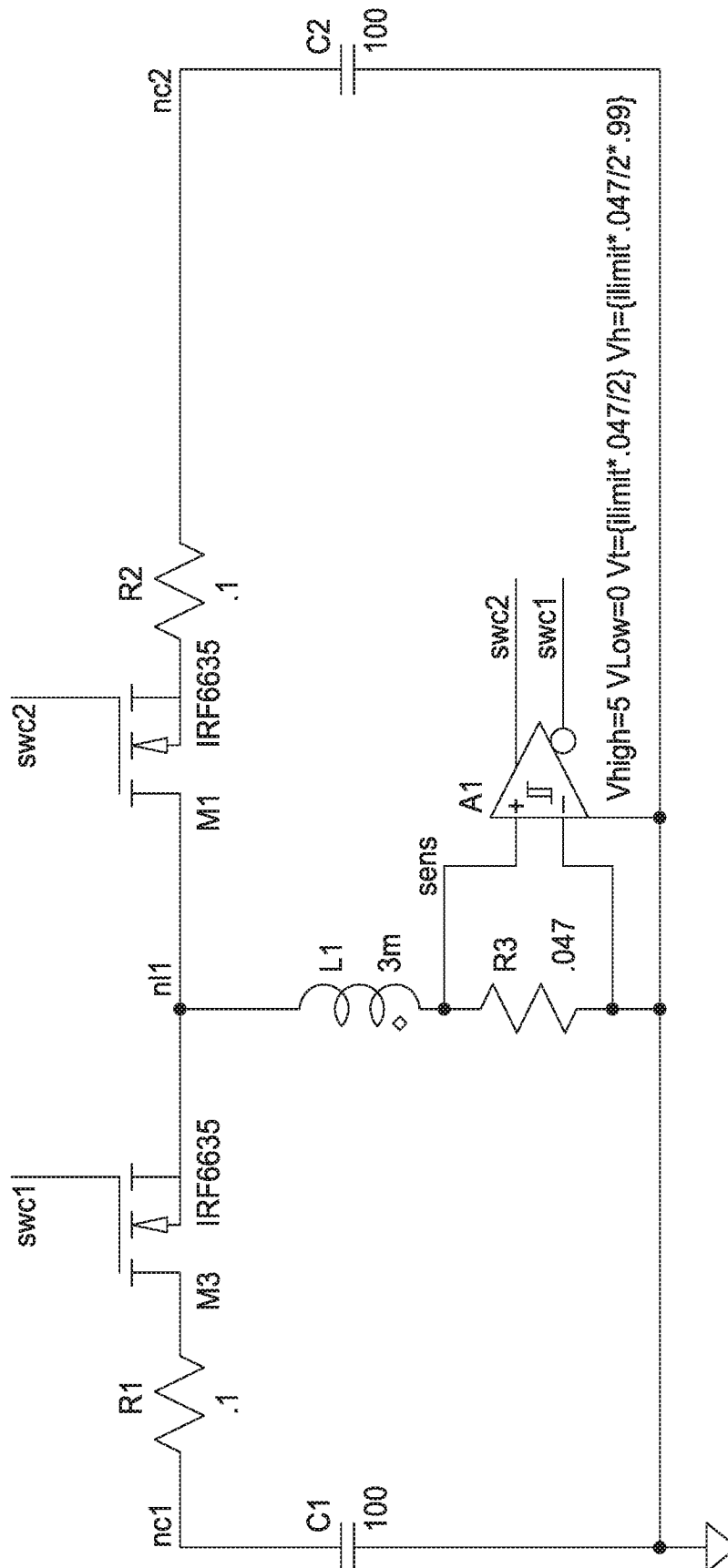
15. The method of claim 14, wherein:
using a first plurality of electronic switches comprises using first and second field
25 effect transistors (FETs); and
using a second plurality of electronic switches comprises using third and fourth field effect transistors (FETs).

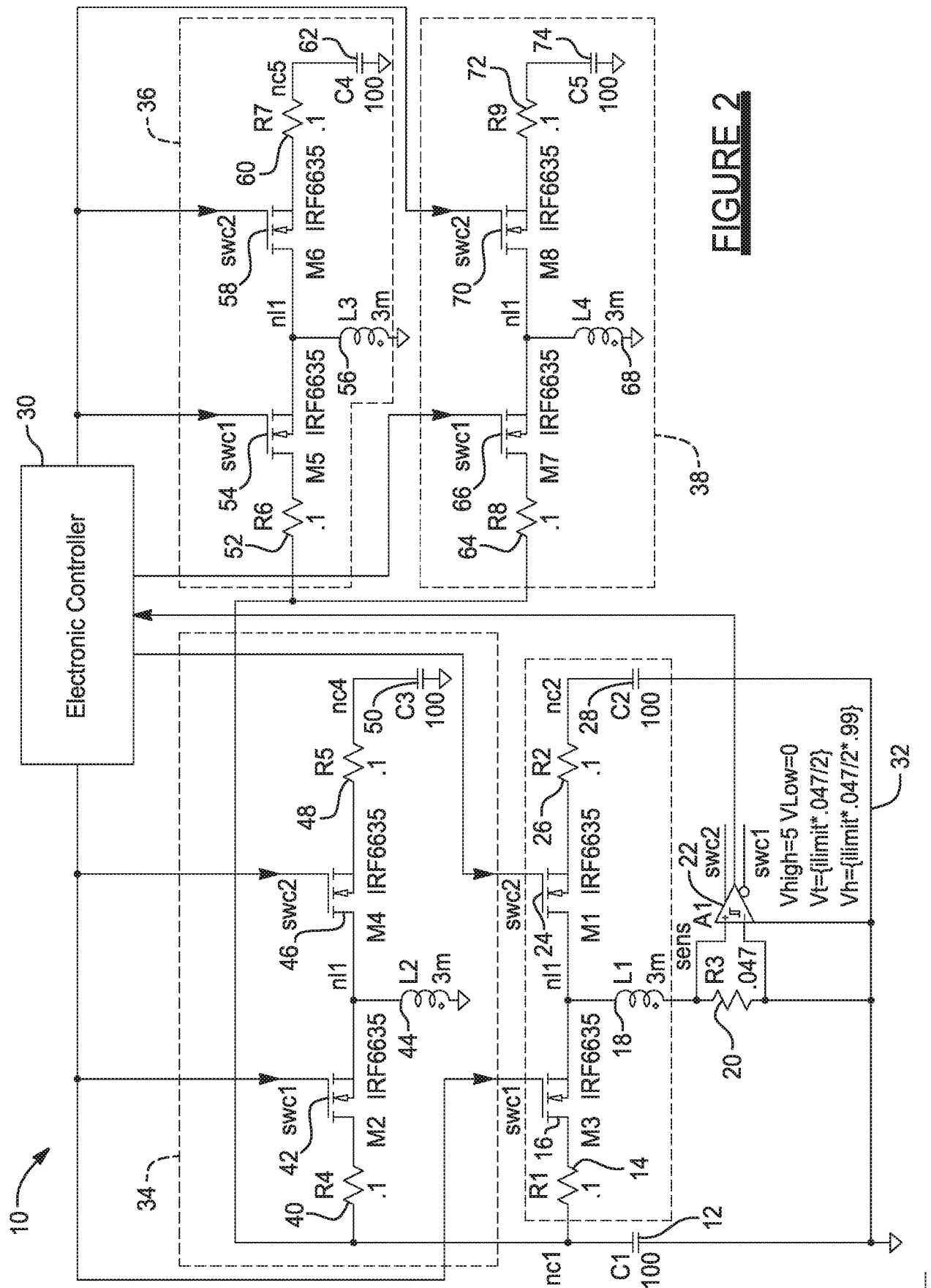
16. The method of claim 14, further comprising using a current sensing
30 system to sense a current flow through the inductor and providing a signal in accordance therewith to the electronic controller.

17. The method of claim 16, wherein using a current sensing system comprises using a current sensing resistor in series with the first inductor, and a

comparator having its inputs coupled across the current sensing resistor, and an output in communication with the electronic controller.

18. A method for performing energy transfer to remove ions from a flowing
5 fluid containing the ions, the method comprising:
a controller;
using a first capacitor to form a first electrode for use in removing ions from a
fluid containing the ions flowing through the first electrode;
using an inductor to receive energy from the first capacitor during a regeneration
10 stage of operation;
using a switching network of electronic switches controlled by the controller to
control a transfer of charge from the inductor during the regeneration stage of
operation; and
using the controller to control the electronic switches to enable a simultaneous
15 transfer of the charge from the inductor to each one of a plurality of additional
capacitors during the regeneration stage of operation.





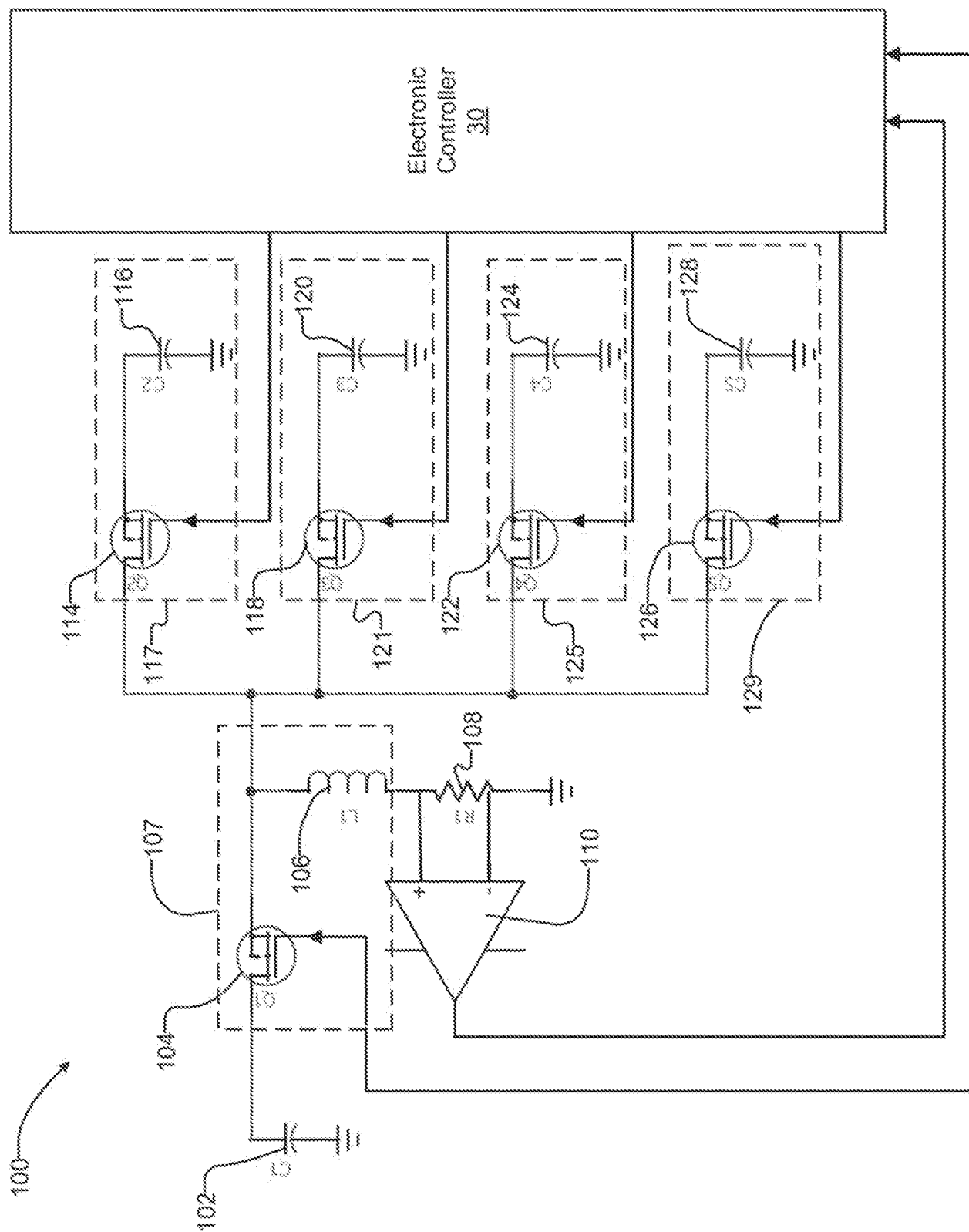


FIGURE 3

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2017/057349**A. CLASSIFICATION OF SUBJECT MATTER****C02F 1/469(2006.01)i**

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

C02F 1/469; C25C 7/00; H02J 7/00; C02F 1/46; H02J 7/02; B01D 17/12

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models

Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal) & Keywords: capacitive, capacitor, deinonization, desalination, inductor, coil

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2013-0270116 A1 (MIN HU et al.) 17 October 2013 See paragraphs [0004], [0040]-[0053] and fig. 5.	1-6, 8-11, 13-15, 18
Y		7, 12, 16, 17
Y	WO 2012-125637 A2 (GLOBALSEP CORPORATION et al.) 20 September 2012 See paragraph [0041] and fig. 1.	7, 12, 16, 17
A	US 2015-0166373 A1 (UNIVERSITY OF KENTUCKY RESEARCH FOUNDATION) 18 June 2015 See claims 1-11 and fig. 6.	1-18
A	US 2004-0188246 A1 (TRI D. TRAN et al.) 30 September 2004 See claim 1 and fig. 3.	1-18
A	US 2003-0098266 A1 (LIH-REN SHIUE et al.) 29 May 2003 See claim 1 and fig. 2.	1-18



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

01 February 2018 (01.02.2018)

Date of mailing of the international search report

01 February 2018 (01.02.2018)

Name and mailing address of the ISA/KR

International Application Division

Korean Intellectual Property Office

189 Cheongsa-ro, Seo-gu, Daejeon, 35208, Republic of Korea

Facsimile No. +82-42-481-8578

Authorized officer

JANG, Gijeong

Telephone No. +82-42-481-8364



INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2017/057349

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2013-0270116 A1	17/10/2013	CA 2822225 A1	05/07/2012
		CN 102545390 A	04/07/2012
		CN 102545390 B	17/12/2014
		EP 2658814 A2	06/11/2013
		JP 05-965918 B2	10/08/2016
		JP 2014-504138 A	13/02/2014
		KR 10-2014-0014098 A	05/02/2014
		SG 10201510368 A	28/01/2016
		SG 191760 A1	30/08/2013
		TW 201238632 A	01/10/2012
		TW I558055 B	11/11/2016
		US 9548620 B2	17/01/2017
		WO 2012-091866 A2	05/07/2012
		WO 2012-091866 A3	31/01/2013
WO 2012-125637 A2	20/09/2012	AU 2012-230061 A1	31/10/2013
		AU 2012-230061 A1	20/09/2012
		CA 2828788 A1	20/09/2012
		US 2013-0342028 A1	26/12/2013
		WO 2012-125637 A3	15/11/2012
US 2015-0166373 A1	18/06/2015	CN 105706277 A	22/06/2016
		EP 3044820 A1	20/07/2016
		US 2015-0166372 A1	18/06/2015
		US 2016-0221844 A1	04/08/2016
		WO 2015-038612 A1	19/03/2015
		WO 2015-038715 A1	19/03/2015
US 2004-0188246 A1	30/09/2004	US 2002-0084188 A1	04/07/2002
		US 6346187 B1	12/02/2002
		US 6761809 B2	13/07/2004
		US 7138042 B2	21/11/2006
US 2003-0098266 A1	29/05/2003	AU 2002-302116 A1	23/10/2003
		AU 2002-302116 B2	19/02/2004
		AU 2002-52742 A1	02/10/2003
		AU 2002-52742 B2	06/05/2004
		AU 5274202 A	02/10/2003
		AU 772718 B2	06/05/2004
		DE 60125941 T2	11/10/2007
		EP 1291324 A2	12/03/2003
		EP 1291324 A3	29/10/2003
		EP 1296337 A1	26/03/2003
		EP 1296337 B1	10/01/2007
		EP 1348670 A1	01/10/2003
		JP 2002-237435 A	23/08/2002
		JP 2003-285066 A	07/10/2003
		JP 2003-285067 A	07/10/2003
		JP 3726029 B2	14/12/2005

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2017/057349Patent document
cited in search reportPublication
datePatent family
member(s)Publication
date

TW 505934 B	11/10/2002
US 2002-0154469 A1	24/10/2002
US 2002-0163770 A1	07/11/2002
US 2003-0063430 A1	03/04/2003
US 6462935 B1	08/10/2002
US 6512667 B2	28/01/2003
US 6580598 B2	17/06/2003
US 6661643 B2	09/12/2003
US 6795298 B2	21/09/2004