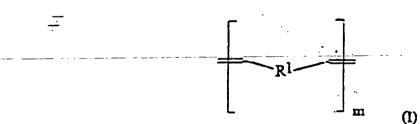
PATENT (12) (11) Application No. AU 199887147 B2 (19) AUSTRALIAN PATENT OFFICE (10) Patent No. 736342 (54)Dental compositions based on ROMP oligomers and polymers $(51)^7$ International Patent Classification(s) A61K 006/083 A61K 006/10 (21) Application No: 199887147 (22)Application Date: 1998.09.29 (30)Priority Data (31) Number (32) Date (33) Country 19742980 1997.09.29 DE Publication Date: 1999.04.15 (43)(43) Publication Journal Date: 1999.04.15 (44) Accepted Journal Date: 2001.07.26 (71) Applicant(s) **Espe Dental AG** Inventor(s) (72)**Peter Bissinger** (74)Agent/Attorney F B RICE and CO,605 Darling Street, BALMAIN NSW 2041 (56)Related Art US 6057460 US 5962703

Abstract

The invention relates to dental compositions containing

- (a) 5 to 70 wt.%, relative to (a) + (b) + (d), of
 oligomers and/or polymers,
- (b) 0 to 95 wt.%, relative to (a) + (b) + (d), of
 fillers,
- (c) 0.01 to 3 wt.%, relative to (a), of at least one initiator or one initiator system,
- (d) 0 to 95 wt.%, relative to (a) + (b) + (d), of the usual adjuncts, including pigments, radiopaque additives and/or thixotropy auxiliaries,

characterized in that 5 to 100 wt.% of component (a) comprises oligomers or polymers with the general formula



or

$$\begin{bmatrix}
X \\
R^{1}
\end{bmatrix}_{n}$$
(III)

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in which:

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X denotes CH₂, NH, O or S, m denotes a value from 10 to 20 000, n denotes a value from 10 to 20 000,

R1' denotes -CHR4-CHR5-, -CR4=CR5-,05 R^2 , R^3 , R^4 , R^5 denote H, C_1-C_{15} alkyl, $C(0)OR^6$, C(O)NHR⁶, PO₃H, SO₃H, OH and R⁶ denotes H or a linear, branched or cyclic C₁-C₃₀alkyl or -aryl residue, which can contain 0-10 O or N atoms and 0 to 5 carbonyl groups and is either saturated or unsaturated, with the proviso that these compounds contain groups which can lead to curing of the compositions by radical or cationic polymerization or by a cement reaction. The dental compositions are suitable for the production of filling materials, fixing cements, inlays, onlays, veneer shells, temporary crown and bridge materials, dentistry materials and impression materials. the case of compositions with radical curing, there is slight volume shrinkage during curing, whereas in the case of cement compositions, better mechanical

properties are obtained.

AUSTRALIA

Patents Act 1990

ESPE DENTAL AG

ORIGINAL

COMPLETE SPECIFICATION STANDARD PATENT

Invention Title:

 $Dental\ compositions\ based\ on\ ROMP\ oligomers\ and\\ polymers$

The following statement is a full description of this invention including the best method of performing it known to us:-

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The present invention relates to dental compositions containing oligomers or polymers obtained by ringopening-metathesis-polymerization.

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Ethylenically-unsaturated monomers, preferably methacrylate and acrylate monomers, have mainly been used until now in polymerizable dental compositions. 2,2-Bis[4,1-phenyleneoxy(2-hydroxy-3,1-propanediyl)-methacrylate]-propylidene (bis-GMA), described by

Bowen [US-A-3 066 112] is used particularly often. Mixtures of this methacrylate with triethyleneglycol dimethacrylate (TEGDMA) still serve as the standard recipe for dental plastic direct-filling materials. Curing of these compositions is based on a radical polymerization reaction which is initiated by appropriately activated radical-forming initiators. The adverse polymerization shrinkage that occurs during polymerization is problematic. For example, during application as filling material, this can lead to the formation of discoloration at the edge of the tooth cavity or even to the development of marginal gaps with the associated risk of secondary caries.

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between a reactive filler and a liquid that reacts with this filler, are also used as dental filling and fixing materials. Examples of this are the phosphate, silicate, carboxylate [DE-B-1 617 688]

and glass-ionomer cements [DE-A-2 101 889]. A

general survey of this field is given for example in A.D. Wilson: Chemical Society Reviews (1978), 7,

As well as these radical-polymerizing systems, two-

component systems, resulting from a cement reaction

(2), 265-296 or in D. Welker, A. Rzanny, R. Göbel; Dental Magazin (1997), 2, 64-76. Compared with the radical-polymerizing dental compositions, these cement materials have the great drawback that their mechanical properties such as compressive strength and bending strength are markedly inferior. The

reason for this is, in the case of the glass-ionomer cements, among other things a very high flexibility of the polycarboxylic acid of the liquid.

The task of the present invention is to elaborate dental materials containing oligomers and polymers, which lead in the case of radical-polymerizing systems to little volumetric shrinkage and in the case of cement systems to better mechanical properties.

This task is fulfilled by the provision of compositions which contain:

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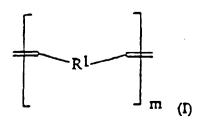
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- (a) 5 to 70 wt.%, preferably 10 to 60 wt.%, based on (a) + (b) + (d), of monomers, oligomers and/or polymers,
- (b) 0 to 95 wt.%, preferably 40 to 85 wt.%, based on (a) + (b) + (d), of fillers.
- (c) 0.01 to 3 wt.%, preferably 0.05 to 3 wt. %, especially 0.05 to 2.00 wt. %, based on (a), of at least one initiator or one initiator system, and
- (d) 0 to 95 wt.%, preferably 0 to 30 wt.%, especially 5 to 30 wt.%, based on (a) + (b) + (d), of the usual adjuncts.

including pigments, radiopaque additives
and/or thixotropy auxiliaries,

characterized in that 5 to 100 wt.% of component (a) are oligomers or polymers with the general formula



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$$\begin{array}{c|c}
 & X \\
 & R^{1'} \\
 & R^{3}
\end{array}$$
n (m)

in which:

X denotes CH₂, NH, O or S, m has a value from 10 to 20 000, n has a value from 10 to 20 000,

Oligomers or polymers of general formulae I and II

can be obtained by ring-opening metathesis polymerization (ROMP). Ring-opening metathesis polymerization is known from the literature and has also been used industrially for some years [Comprehensive Polymer Sci.; 4, 109-142]. Uses of these oligomers or polymers obtained by ROMP for dental applications are not known.

Within the scope of this invention it was found, surprisingly, that compounds with the general formulae (I) and (II) are very suitable for dental purposes and give compositions with special properties. In the case of radical-polymerizing systems there is less volume shrinkage, and better mechanical properties are obtained with cement systems. This applies whether the compounds of formulae (I) and (II) are contained individually or as a mixture in the dental compositions.

Compounds with the general formulae (I) and (II), which in the dental compositions disclosed here lead to curing by radical polymerization, are those that are at least simply ethylenically unsaturated.

Compounds—containing acrylate or methacrylate groups are preferred.

Compound (III) with m = 1000-3000 is especially preferred:

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(III)

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These ethylenically unsaturated oligomers or polymers can be used in the disclosed dental compositions either alone or in combination with other ethylenically unsaturated monomers.

Ethylenically unsaturated co-monomers whose use is preferred are acrylates or methacrylates.

Especially preferred ethylenically unsaturated comonomers are bis-GMA, TEGDMA, bis(hydroxymethyl)tricyclo[5.2.1.0^{2,6}]-decane-diacrylate

methacrylate]-propylidene.

Other preferred compounds are shown in formulae (IV)-(VIII) (with m=1000-3000):

and 2,2-bis[4,1-phenyleneoxy(3,1-propanediyl)-

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Compounds (III) - (VII) are synthesized in each case by ROMP of corresponding norbornene derivatives, which are in turn obtained by Diels-Alder reaction. A general description of these reaction sequences is given, for example, in "Comprehensive organometallic Chemistry II: a review of the literature 1982-1994", Elsevier 1995, pages 1-209-1-232. Compound (VIII) can be produced according to the information from A. Demonceau et al. in Macromolecules (1997), 30, pages 3127 to 3136.

Radical-forming catalysts according to constituent (c) for curing these ethylenically unsaturated

monomers, oligomers and polymers can be substances that can be activated by UV or visible light, for example benzoinalkylether, benzyl ketals, acylphosphine oxides or aliphatic and aromatic 1,2-diketone compounds, e.g. camphor quinone, it being possible for the photochemical polymerization to be accelerated in a known way by adding activators, such as tertiary amines or organic phosphites.

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Suitable initiator systems for initiating radical polymerization by a redox mechanism are for example the systems peroxide/amine or peroxide/barbituric acid derivatives and the like. When using initiator systems of this kind it is advisable to prepare an initiator (e.g. peroxide) and a catalyst component (e.g. amine) separately. The two components are then mixed together homogeneously shortly before use.

Compounds with the general formulae (I) and (II), which in the dental compositions disclosed here are cured by cationic polymerization, are preferably those that are epoxy-functionalized. Especially preferred compounds of this type are shown in formulae (IX) to (XIV) (with m = 1000 to 3000):

(X)

(IX)

Compounds (IX) to (XII) can once again be synthesized from the corresponding precursors as described in "Comprehensive organometallic Chemistry II: a review of the literature 1982-1994", Elsevier 1995, pages 1209-1232. Compound (XIII) can be produced according to the information from A. Demonceau et al. in Macromolecules (1997), 30, pages 3127 to 3136.

The cationically polymerizable compounds according to formulae—(I)—and—(II)—can—likewise_be_used_either alone or in combination with epoxy-functional comonomers. Especially preferred epoxy-functionalized co-monomers are the 3,4-epoxycyclohexylmethyl-3',4'-epoxycyclohexyl-carboxylate disclosed in DE-A-196 48 283 and tetrakis-[3,4-epoxy-cyclohexylethyl]-tetramethyltetracyclosiloxane.

For curing these epoxy-functionalized monomers, oligomers or polymers, cation formers according to constituent (c) are used. As cation formers it is possible to use acid formers such as Lewis or Broensted acids or compounds that release such acids, which initiate cationic polymerization, for example BF3 or its ether adducts (BF3*THF, BF3*Et3O, etc.), AlCl3, FeCl3, HPF6, HAsF6, HSbF6, HBF4 or substances that initiate polymerization after irradiation by UV or visible light or by heat and/or pressure, such as (eta-6-cumene) (eta-5cyclopentadienyl) - iron-hexafluoroantimonate, substituted diaryl-iodonium salts and triarylsulphonium salts. As accelerators it is possible to use peroxy compounds such as per-esters, diacyl peroxides, peroxydicarbonates and hydroperoxides. Use of hydroperoxides is preferred, and cumene hydroperoxide in approx. 70-90% solution in cumene is especially preferred for use as an The ratio of photo-initiator to cumene accelerator. hydroperoxide can be varied over a wide range from 1:0.001 to 1:10, but preferably a ratio from 1:0.1 to 1:6 is used, and a ratio from 1:0.5 to 1:4 is especially preferred. It is also possible to use complexing agents, for example oxalic acid, 8hydroxyquinoline, ethylenediamine-tetraacetic acid and aromatic polyhydroxy compounds. Bases, typically tertiary amines, can be added as

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retarders.

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Suitable fillers that can be used in conjunction with the ethylenically unsaturated or the epoxyfunctionalized oligomers or polymers according to unsaturated constituent (b), are inorganic fillers as a rule. Quartz, ground glasses, silica gels and pyrogenic silicas or their granules may be mentioned as examples. It is preferable for radiopaque fillers to be used as well, at least partially. These can on the one hand be radiopaque glasses, i.e. glasses containing e.g. strontium, barium or lanthanum, or part of the fillers may consist of a radiopaque additive, for example yttrium trifluoride, strontium hexafluorozirconate or fluorides of the rare-earth metals. For better incorporation in the polymer matrix it is advantageous to hydrophobize the inorganic fillers. Common hydrophobizing agents are silanes, for example trimethoxy-methacryloyloxypropylsilane, or trimethoxyglycidylsilane. The fillers preferably have a mean granulometry <20 μm and especially <5 μm and an upper limit of grain size of 150, preferably 70 μ m and especially 25 μ m. Mixtures of 5-25 wt.% of fillers with a mean grain size of 0.02-0.06 μm and 65-85 wt.% of fillers-with-a-mean-grain-size-of 1-5 μ m are especially preferred.

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Compounds with the general formulae (I) and (II), which set by a cement reaction, preferably contain free carboxyl groups. Polycarboxylic acids, based on acrylic acid, methacrylic acid, maleic acid,

fumaric acid or itaconic acid as monomers, have for example been used until now for the so-called glass-ionomer cements. A disadvantage of cements which set with these polycarboxylic acids is that, in comparison with other dental filling materials, they display only very poor values of bending strength. One cause of this is considered to be the great flexibility of the polycarboxylic acid chains, which do not lead to sufficient stiffness of the cured material. Attempts to increase the density of carboxyl groups per monomer unit generally result in polymers that are no longer sufficiently watersoluble for use in a cement system.

Polymeric acids, which have a C-C double bond and a saturated five-membered ring in their polymer chain according to formula (I) and (II), and which are known from the literature, can be produced from 5,6carboxyl-substituted norbornenes by ROMP. polymeric acids have a molar weight per carbonyl group of 105-107 g/mol and surprisingly, despite their markedly lower density of carboxyl groups, compared with traditional polymeric acids, they have very good solubility in water. Furthermore, these polymeric acids obtained by ROMP set with acidsoluble glass powders, forming a cement. Moreover, these acids offer the possibility of being further modified by subsequent reactions. For example, the chain length of these molecules can be adapted to the needs of the particular application by oxidative

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cleavage according to the following scheme.

Scheme: ROMP for production of acid-functional oligomers and polymers, and their oxidative degradation.

Especially preferred compounds that can be used in cements are shown in formulae (XIV) to (XXIV) (with m = 1000 to 3000):

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$$(XV)$$
 (XVI)
 $(XVII)$
 $(XVIII)$
 $(XVIII)$
 $(XVIII)$
 $(XVIII)$
 $(XVIII)$
 $(XVIII)$
 $(XVIII)$
 $(XVIII)$
 (XIX)
 $(XXII)$
 $(XXII)$
 $(XXIV)$
 $(XXIV)$

Compound (XIV) can be produced according to the information from A. Demonceau et al. in Macromolecules (1997), 30, pages 3127 to 3136.

Compounds (XV) to (XXIV) can once again be synthesized from the corresponding precursors as described in "Comprehensive organometallic Chemistry II: a review of the literature 1982-1994", Elsevier 1995, pages 1209-1232.

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For use in dental compositions, the polymeric acids described here can either be used alone or in combination with known acids that are already used for cements. Such acids are described for example in DE-A-2 101 889.

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As acid-soluble powders according to constituent (b), it is possible to use conventional silicate cement powders, as also described in DE-A-2 101 889. However, it is especially advantageous to use calcium-aluminium-fluosilicate glass powders, which are described in DE-A-2 061 513. Suitable silicate cement powders are also indicated in "Chemical Society Reviews" (1978), 7 (2), 265-296.

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Dental cements are usually employed in the form of a two-component system, which consists of a liquid component and a powder component. The oligomeric and polymeric acids according to the invention can, according to one embodiment i) of the invention, be part of the mixing liquid and can, according to

another embodiment ii), be part of the powder component:

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In the first case mentioned (i) the mixing liquid consists of an aqueous solution of the previously defined oligomeric or polymeric acids and of conventional polymeric acids and usual additives if required. The acid-containing monomers are generally at a concentration of at least 20%, generally 30 to 60 wt.%, especially 40 to 50 wt.% in the aqueous solution, if the cement system is intended as tooth filling cement. Even lower concentrations are advantageous for fixing cements and for prosthetic purposes. The aqueous solutions should have viscosities of at least 0.5 poise, though at most 300 poise. A preferred viscosity range is between 2 and 200, especially between 5 and 100 poise (at 25°C).

It is usual for dental cements to be sold pre-dosed in so-called shaking capsules. In these, the liquid and the powder are provided in two separate compartments, and they are combined and mixed mechanically immediately before use. This predosing can also be applied to the dental compositions according to the invention.

According to the other advantageous embodiment (ii) of the invention, the mixing component of the dental cements, i.e. the oligomeric or polymeric acids

according to constituent (a), is a constituent of the powder mixture and is provided as a premix of glass powder and acid-functional oligomers or polymers. The mixing component can then simply be mixed with water, with the usual additives if required.

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There can be smooth transitions between the two embodiments i) and ii): for example, the oligomeric and polymeric acids can each be added as a half to the liquid and the powdered mixing component.

Also in the case of embodiment ii), it may be desirable to provide it pre-dosed in shaking capsules and market it as such. It may also be especially advantageous to compact the powder mixture as a tablet.

Apart from their use in dental cements, compounds XIV to XXIV can also be used as adherents in so-called bonding compositions. These are used either without filler (0 wt.% of component (b)) or with low filler content (5 to 30 wt.% of component (b)).

Suitable auxiliaries according to component (d) are for example the stabilizers, pigments or diluents that are usually employed in dentistry. In the case of the cement-setting systems, chelating agents, preferably tartaric acid, can be added both to the powder component and to the liquid component, to

improve the curing characteristics [see DE-A-2 319 715].

The dental compositions according to the invention are suitable for the production of filling materials, fixing cements, inlays, onlays, veneer shells, temporary crown and bridge materials, dentistry materials and impression materials.

The following examples will provide a more detailed explanation of the invention.

Examples

Example 1: Synthesis and oxidative decomposition of poly-7-oxabicyclo-[2.2.1]-hept-5-ene-2,3-dicarboxylic acid

30 g exo-7-oxabicyclo[2.2.1]-hept-5-ene-2,3-dicarboxylic anhydride is heated together with a solution of K₂[RuCl₅]*xH₂O in 105 g water, to 60°C, with stirring. After about 45 minutes a clear, highly viscous solution forms. This is heated to -90°C-and-a-total-of-10.0-g-of-30% hydrogen peroxide solution is added to it dropwise within one hour. Then the solution is evaporated to dryness and diluted with water to about 50%.

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Example 2: Production of a glass-ionomer cement
 with polymeric acids according to the
 invention

5 200 mg of the aqueous solution from Example 1 is mixed with 200 mg of an aqueous polycarboxylic acid solution (CHELON-FIL liquid, made by ESPE, Seefeld). Using a spatula, this mixture is worked to a paste with 1.2 g of reactive glass powder (CHELON-FIL Powder, made by ESPE, Seefeld). For determination of compressive and bending strength, the freshly mixed cement is placed in the appropriate test-piece moulds and left until completion of setting (approx. 5 minutes). Then the test-pieces are removed from the moulds and are tested in a Zwick Universal 15 Tester in accordance with ISO Standard 4049 and ISO Standard 9917. The results of material testing are shown in Table 1.

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25 30 g Exo-7-oxabicyclo[2.2.1]-hept-5-ene-2,3-dicarboxylic anhydride is dissolved in 23.5 g hydroxyethylene methacrylate (HEMA) and stirred for 10 hours. Then it is taken up with a solution of 105 g water and K₂[RuCl₅]*xH₂O (approx. 140 mg/ml) and heated to 60°C, with stirring. After about 45

minutes, a clear, highly viscous solution forms, and this is dried at high vacuum for several hours. Then the high-viscosity residue is diluted with 10 a triethyleneglycol-dimethacrylate (TEGDMA). 10 g of this mixture is mixed with 10 g bis-(hydroxymethyl) tricyclo[5.2.1.0^{2,6}]-decane-diacrylate and 0.07 g camphor-quinone, and is then kneaded to a homogeneous paste with 0.5 g highly disperse silicon dioxide (Aerosil OX50, from Degussa) and 79.5 g finely-ground quartz powder. For determination of compressive and bending strength, the paste is placed in the appropriate test-piece moulds and exposed to light in accordance with ISO Standard 4049 or ISO Standard 9917. The volume shrinkage is determined by Linometer measurement. The results of material testing are shown in Table 2.

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10 g of the polymer which can be obtained by ROMP

from monomer 9 in the literature citation A.

Demonceau, A.W. Stumpf, E. Saive, A.F. Noels;

Macromolecules (1997), 30, 3127-3136, is mixed with

10 g 3,4-epoxy-cyclohexylmethyl-3',4'
epoxycyclohexylcarboxylate, 0.8 g ferrocenium
hexafluoro-antimonate and 0.9 g cumene hydroperoxide

and is then kneaded to a homogeneous paste with 0.5

g of highly disperse silicon dioxide (Aerosil OX50, from Degussa) and 79.5 g of finely-ground quartz powder. For determination of compressive and bending strength, the paste is placed in the appropriate test-piece moulds and exposed to light in accordance with ISO Standard 4049 or ISO Standard 9917. Volume shrinkage is determined by Linometer measurement. The results of material testing are shown in Table 3.

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Table 1

Mechanical properties of the glass-ionomer cement according to the invention, in comparison with a known glass-ionomer cement

	Example 2	Ketac-Fil (from ESPE,
		Seefeld)
Compressive strength [MPa] a)	157	165
Bending strength [MPa] b)	52	35

Table 2

Mechanical properties of the dental composition according to Example 3 in comparison with a known composite filling material

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	Example 3	Pertac-II (from ESPE, Seefeld)
Compressive strength [MPa] a/	412	420
Bending strength [MPa] b)	98	110
Volume shrinkage [%]c'	1.6	2.3

Table 3

Mechanical properties of the dental composition according to Example 4 in comparison with a known composite filling material

	Example 4	Pertac-II (from ESPE, Seefeld)
Compressive strength [MPa] a)	390	420
Bending strength [MPa]"	90	110
Volume shrinkage [%]°'	1.4	2.3

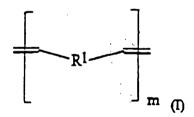
- 15 a) Measured according to ISO Standard 4049
 - b) Measured according to ISO Standard 9917
 - c) Measured with ACTA-Linometer (A.J. de Gee, A.J.

Feilzer, C.L. Davidson; Dent Mat (1993), 9, 11-14)

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:-

- 1. Dental composition containing
 - (a) 5 to 70 wt.%, relative to (a) + (b) + (d),
 of oligomers and/or polymers,
 - (b) 0 to 95 wt.%, relative to (a) + (b)+ (d),
 of fillers,
 - (c) 0.01 to 3 wt.%, relative to (a), of at least one initiator or one initiator system,
 - (d) 0 to 95 wt.%, relative to (a) + (b) +(d), of the usual adjuncts, including pigments, radiopaque additives and/or thixotropy auxiliaries,

characterized in that 5 to 100 wt.% of component (a) comprises oligomers or polymers with the general formula



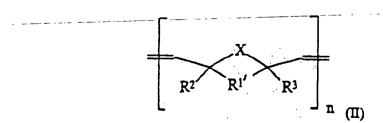
_ or

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in which:

X denotes CH₂, NH, O or S,

m denotes a value from 10 to 20 000, n denotes a value from 10 to 20 000,

R1' denotes -CHR'-CHR'-, -CR'=CR'-,0000,0000

 R^2 , R^3 , R^4 , R^5 denote H, C_1-C_{15} alkyl, $C(0)OR^6$, $C(0)NHR^6$, PO_3H , SO_3H , OH and

 R^{ϵ} denotes H or a linear, branched or cyclic C_1 - C_{10} -alkyl or -aryl residue, which can contain 0-10 O or N atoms and 0 to 5 carbonyl groups and is either saturated or unsaturated, with the proviso that these compounds contain groups which can lead to curing of the compositions by radical or cationic polymerization or by a cement reaction.

- - (a) to (d) in the following proportions:
 - (a) 10 to 60 wt.%, relative to (a) + (b) + (d)
 - (b) 40 to 85 wt.%, relative to (a) + (b) + (d)
 - (c) 0.05 to 2.0 wt.%, relative to (a), and
 - (d) 0 to 30 wt.%, relative to (a) + (b) + (d).

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- 3. Dental composition according to claims 1 or 2, characterized in that constituent (a) can be cured by radical polymerization.
- 4. Dental composition according to claims 1 to 3, characterized in that constituent (a) is ethylenically unsaturated.
 - 5. Dental composition according to claims 1 to 4, characterized in that constituent (a) contains acrylate and/or methacrylate groups.
 - 6. Dental composition according to claims 1 or 2, characterized in that constituent (a) can be cured by cationic polymerization.
 - 7. Dental composition according to claims 1, 2 and 6, characterized in that constituent (a) contains epoxy groups.
 - 8. Dental composition according to claims 1 and 2, characterized in that constituent (a) can be cured by a cement reaction.
- 9. Dental composition according to claim 8, characterized in that it consists of a powder component and a mixing liquid, and constituent (a) is contained in the powder component.

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10. Dental composition according to claim 8,

characterized in that it consists of a powder component and a mixing liquid, and constituent (a) is contained in the mixing liquid.

11. Use of the dental composition according to claims 1 to 10 for the production of filling materials, fixing cements, inlays, onlays, veneer shells, temporary crown and bridge materials, dentistry materials, pattern materials, and

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DATED THIS 29 DAY OF SEPTEMBER 1998

impression materials.

Patent Attorneys for the Applicant:F B RICE & CO