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(54) Title: NON-NICOTINE ELECTRONIC VAPING DEVICES HAVING NON-NICOTINE PRE-VAPOR FORMULATION LEVEL DETECTION AND AUTO SHUTDOWN

(57) Abstract: A device assembly includes a controller, which is configured to control the non-nicotine electronic vaping device to output an indication of a current level of the non-nicotine pre-vapor formulation in the non-nicotine reservoir of a non-nicotine pod assembly in response to determining that an aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir or an aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to the at least one non-nicotine pre-vapor formulation level threshold.



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**NON-NICOTINE ELECTRONIC VAPING DEVICES HAVING NON-NICOTINE PRE-
VAPOR FORMULATION LEVEL DETECTION AND AUTO SHUTDOWN**

BACKGROUND

Field

[0001] One or more example embodiments relate to non-nicotine electronic vaping (non-nicotine e-vaping) devices.

Description of Related Art

[0002] Non-nicotine electronic vaping devices (or non-nicotine e-vaping devices) include a heater that vaporizes non-nicotine pre-vapor formulation material to produce non-nicotine vapor. A non-nicotine e-vaping device may include several non-nicotine e-vaping elements including a power source, a non-nicotine cartridge or non-nicotine e-vaping tank including the heater and a non-nicotine reservoir capable of holding the non-nicotine pre-vapor formulation material.

SUMMARY

[0003] At least one example embodiment provides a non-nicotine electronic vaping device comprising a non-nicotine pod assembly and a device assembly configured to engage with the non-nicotine pod assembly. The non-nicotine pod assembly includes: a memory storing a non-nicotine pre-vapor formulation vaporization parameter and an aggregate amount of vaporized non-nicotine pre-vapor formulation; a non-nicotine reservoir to hold non-nicotine pre-vapor formulation; and a heater configured to vaporize non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir.

The device assembly includes a controller, which is configured to: estimate an amount of non-nicotine pre-vapor formulation vaporized during a puff event based on the non-nicotine pre-vapor formulation vaporization parameter obtained from the memory and an aggregate amount of power applied to the heater during the puff event; determine an updated aggregate amount of vaporized non-nicotine pre-vapor formulation based on the aggregate amount of vaporized non-nicotine pre-vapor formulation stored in the memory and the amount of non-nicotine pre-vapor formulation vaporized during the puff event; determine that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to at least one non-nicotine pre-vapor formulation level threshold; and control the non-nicotine electronic vaping device to output an indication of a current level of the non-nicotine pre-vapor formulation in the non-nicotine reservoir in response to determining that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to the at least one non-nicotine pre-vapor formulation level threshold.

[0004] At least one other example embodiment provides a non-nicotine electronic vaping device comprising a non-nicotine pod assembly and a device assembly configured to engage with the non-nicotine pod assembly. The non-nicotine pod assembly includes: a non-nicotine reservoir to hold non-nicotine pre-vapor formulation; a heater configured to vaporize non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir; and a memory storing a non-nicotine pre-vapor formulation vaporization parameter and an aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir. The device assembly includes a controller, which is configured to: estimate an amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir during a puff event based on

the non-nicotine pre-vapor formulation vaporization parameter and an aggregate amount of power applied to the heater during the puff event; determine an updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir based on the aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir stored in the memory and the amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir during the puff event; determine that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to at least one non-nicotine pre-vapor formulation level threshold; and control the non-nicotine electronic vaping device to output an indication of a current level of the non-nicotine pre-vapor formulation in the non-nicotine reservoir in response to determining that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to the at least one non-nicotine pre-vapor formulation level threshold.

[0005] At least one other example embodiment provides a non-nicotine electronic vaping device comprising a controller. The controller is configured to: obtain an empty flag from a memory in a non-nicotine pod assembly inserted into the electronic vaping device, the empty flag indicating that non-nicotine pre-vapor formulation in the non-nicotine pod assembly is depleted; and disable vaping at the non-nicotine electronic vaping device based on the empty flag obtained from the memory.

[0006] At least one other example embodiment provides a method of controlling a non-nicotine electronic vaping device including a non-nicotine reservoir to hold non-nicotine pre-vapor formulation and a heater configured to vaporize non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir, the method comprising:

estimating an amount of non-nicotine pre-vapor formulation vaporized by the heater during a puff event based on a non-nicotine pre-vapor formulation vaporization parameter and an aggregate amount of power applied to the heater during the puff event; determining an updated aggregate amount of vaporized non-nicotine pre-vapor formulation based on an aggregate amount of vaporized non-nicotine pre-vapor formulation stored in a memory and the amount of non-nicotine pre-vapor formulation vaporized during the puff event; determining that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to at least one non-nicotine pre-vapor formulation level threshold; and outputting an indication of a current level of the non-nicotine pre-vapor formulation in the non-nicotine reservoir in response to determining that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to the at least one non-nicotine pre-vapor formulation level threshold.

[0007] At least one other example embodiment provides a method of controlling a non-nicotine electronic vaping device including a non-nicotine reservoir to hold non-nicotine pre-vapor formulation and a heater configured to vaporize non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir, the method comprising: estimating an amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir during a puff event based on a non-nicotine pre-vapor formulation vaporization parameter and an aggregate amount of power applied to the heater during the puff event; determining an updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir based on an aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir stored in a memory and the amount of non-nicotine pre-vapor formulation drawn from

the non-nicotine reservoir during the puff event; determining that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to at least one non-nicotine pre-vapor formulation level threshold; and outputting an indication of a current level of the non-nicotine pre-vapor formulation in the non-nicotine reservoir in response to determining that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to the at least one non-nicotine pre-vapor formulation level threshold.

[0008] At least one other example embodiment provides a method of controlling a non-nicotine electronic vaping device including a non-nicotine pod assembly and a device assembly, the method comprising: obtaining an empty flag from a memory in the non-nicotine pod assembly inserted into the device assembly, the empty flag indicating that non-nicotine pre-vapor formulation in the non-nicotine pod assembly is depleted; and disabling vaping at the non-nicotine electronic vaping device based on the empty flag obtained from the memory.

BRIEF DESCRIPTION OF THE DRAWINGS

[0009] The various features and advantages of the non-limiting embodiments herein may become more apparent upon review of the detailed description in conjunction with the accompanying drawings. The accompanying drawings are merely provided for illustrative purposes and should not be interpreted to limit the scope of the claims. The accompanying drawings are not to be considered as drawn to scale unless

explicitly noted. For purposes of clarity, various dimensions of the drawings may have been exaggerated.

[0010] FIG. 1 is a front view of a non-nicotine e-vaping device according to an example embodiment.

[0011] FIG. 2 is a side view of the non-nicotine e-vaping device of FIG. 1.

[0012] FIG. 3 is a rear view of the non-nicotine e-vaping device of FIG. 1.

[0013] FIG. 4 is a proximal end view of the non-nicotine e-vaping device of FIG. 1.

[0014] FIG. 5 is a distal end view of the non-nicotine e-vaping device of FIG. 1.

[0015] FIG. 6 is a perspective view of the non-nicotine e-vaping device of FIG. 1.

[0016] FIG. 7 is an enlarged view of the pod inlet in FIG. 6.

[0017] FIG. 8 is a cross-sectional view of the non-nicotine e-vaping device of FIG. 6.

[0018] FIG. 9 is a perspective view of the device body of the non-nicotine e-vaping device of FIG. 6.

[0019] FIG. 10 is a front view of the device body of FIG. 9.

[0020] FIG. 11 is an enlarged perspective view of the through hole in FIG. 10.

[0021] FIG. 12 is an enlarged perspective view of the device electrical contacts in FIG. 10.

[0022] FIG. 13 is a partially exploded view involving the mouthpiece in FIG. 12.

[0023] FIG. 14 is a partially exploded view involving the bezel structure in FIG. 9.

[0024] FIG. 15 is an enlarged perspective view of the mouthpiece, springs, retention structure, and bezel structure in FIG. 14.

[0025] FIG. 16 is a partially exploded view involving the front cover, the frame, and the rear cover in FIG. 14.

[0026] FIG. 17 is a perspective view of the non-nicotine pod assembly of the non-nicotine e-vaping device in FIG. 6.

[0027] FIG. 18 is another perspective view of the non-nicotine pod assembly of FIG. 17.

[0028] FIG. 19 is another perspective view of the non-nicotine pod assembly of FIG. 18.

[0029] FIG. 20 is a perspective view of the non-nicotine pod assembly of FIG. 19 without the connector module.

[0030] FIG. 21 is a perspective view of the connector module in FIG. 19.

[0031] FIG. 22 is another perspective view of the connector module of FIG. 21.

[0032] FIG. 23 is an exploded view involving the wick, heater, electrical leads, and contact core in FIG. 22.

[0033] FIG. 24 is an exploded view involving the first housing section of the non-nicotine pod assembly of FIG. 17.

[0034] FIG. 25 is a partially exploded view involving the second housing section of the non-nicotine pod assembly of FIG. 17.

[0035] FIG. 26 is an exploded view of the activation pin in FIG. 25.

[0036] FIG. 27 is a perspective view of the connector module of FIG. 22 without the wick, heater, electrical leads, and contact core.

[0037] FIG. 28 is an exploded view of the connector module of FIG. 27.

[0038] FIG. 29 illustrates electrical systems of a device body and a non-nicotine pod assembly of a non-nicotine e-vaping device according to one or more example embodiments.

[0039] FIG. 30 is a simple block diagram illustrating a non-nicotine pre-vapor formulation depletion and auto shutdown control system according to example embodiments.

[0040] FIG. 31 is a flow chart illustrating a non-nicotine pre-vapor formulation level detection method according to example embodiments.

[0041] FIG. 32 is a flow chart illustrating an example method of operation of a non-nicotine e-vaping device after shutdown of the vaping function in response to detecting a hard fault pod event, according to example embodiments.

[0042] FIG. 33 illustrates a heater voltage measurement circuit according to example embodiments.

[0043] FIG. 34 illustrates a heater current measurement circuit according to example embodiments.

[0044] FIG. 35 is a circuit diagram illustrating a heating engine shutdown circuit according to some example embodiments.

[0045] FIG. 36 is a circuit diagram illustrating a heating engine shutdown circuit according to some other example embodiments.

DETAILED DESCRIPTION

[0046] Some detailed example embodiments are disclosed herein. However, specific structural and functional details disclosed herein are merely representative for purposes of describing example embodiments. Example embodiments may, however, be embodied in many alternate forms and should not be construed as limited to only the example embodiments set forth herein.

[0047] Accordingly, while example embodiments are capable of various modifications and alternative forms, example embodiments thereof are shown by way of example in the drawings and will herein be described in detail. It should be understood, however, that there is no intent to limit example embodiments to the particular forms disclosed, but to the contrary, example embodiments are to cover all modifications, equivalents, and alternatives thereof. Like numbers refer to like elements throughout the description of the figures.

[0048] It should be understood that when an element or layer is referred to as being "on," "connected to," "coupled to," "attached to," "adjacent to," or "covering" another element or layer, it may be directly on, connected to, coupled to, attached to, adjacent to or covering the other element or layer or intervening elements or layers may be present. In contrast, when an element is referred to as being "directly on," "directly connected to," or "directly coupled to" another element or layer, there are no intervening elements or layers present. Like numbers refer to like elements throughout the specification. As used herein, the term "and/or" includes any and all combinations or sub-combinations of one or more of the associated listed items.

[0049] It should be understood that, although the terms first, second, third, etc. may be used herein to describe various elements, regions, layers and/or sections, these elements, regions, layers, and/or sections should not be limited by these terms. These terms are only used to distinguish one element, region, layer, or section from another region, layer, or section. Thus, a first element, region, layer, or section discussed below could be termed a second element, region, layer, or section without departing from the teachings of example embodiments.

[0050] Spatially relative terms (e.g., "beneath," "below," "lower," "above," "upper," and the like) may be used herein for ease of description to describe one element or feature's relationship to another element(s) or feature(s) as illustrated in the figures. It should be understood that the spatially relative terms are intended to encompass different orientations of the device in use or operation in addition to the orientation depicted in the figures. For example, if the device in the figures is turned over, elements described as "below" or "beneath" other elements or features would then be oriented "above" the other elements or features. Thus, the term "below" may encompass both an orientation of above and below. The device may be otherwise oriented (rotated 90 degrees or at other orientations) and the spatially relative descriptors used herein interpreted accordingly.

[0051] The terminology used herein is for the purpose of describing various example embodiments only and is not intended to be limiting of example embodiments. As used herein, the singular forms "a," "an," and "the" are intended to include the plural forms as well, unless the context clearly indicates otherwise. It will be further understood that the terms "includes," "including," "comprises," and/or "comprising," when used in this specification, specify the presence of stated features, integers, steps, operations and/or elements but do not preclude the presence or addition of one or more other features, integers, steps, operations, elements, and/or groups thereof.

[0052] When the words "about" and "substantially" are used in this specification in connection with a numerical value, it is intended that the associated numerical value include a tolerance of $\pm 10\%$ around the stated numerical value, unless otherwise explicitly defined.

[0053] Unless otherwise defined, all terms (including technical and scientific terms) used herein have the same meaning as commonly understood by one of ordinary skill in the art to which example embodiments belong. It will be further understood that terms, including those defined in commonly used dictionaries, should be interpreted as having a meaning that is consistent with their meaning in the context of the relevant art and will not be interpreted in an idealized or overly formal sense unless expressly so defined herein.

[0054] Hardware may be implemented using processing or control circuitry such as, but not limited to, one or more processors, one or more Central Processing Units (CPUs), one or more microcontrollers, one or more arithmetic logic units (ALUs), one or more digital signal processors (DSPs), one or more microcomputers, one or more field programmable gate arrays (FPGAs), one or more System-on-Chips (SoCs), one or more programmable logic units (PLUs), one or more microprocessors, one or more Application Specific Integrated Circuits (ASICs), or any other device or devices capable of responding to and executing instructions in a defined manner.

[0055] A "non-nicotine electronic vaping device" or "non-nicotine e-vaping device" as used herein may be referred to on occasion using, and considered synonymous with, non-nicotine e-vapor apparatus and/or non-nicotine e-vaping apparatus.

[0056] FIG. 1 is a front view of a non-nicotine e-vaping device according to an example embodiment. FIG. 2 is a side view of the non-nicotine e-vaping device of FIG. 1. FIG. 3 is a rear view of the non-nicotine e-vaping device of FIG. 1. Referring to FIGS. 1-3, a non-nicotine e-vaping device 500 includes a device body 100 that is configured to receive a non-nicotine pod assembly 300. The non-nicotine pod assembly 300 is a modular article configured to hold a non-nicotine pre-vapor

formulation. A “non-nicotine pre-vapor formulation” is a material or combination of materials that may be transformed into a vapor. For example, the non-nicotine pre-vapor formulation may be a liquid, solid, and/or gel formulation including, but not limited to, water, beads, solvents, active ingredients, ethanol, plant extracts, natural or artificial flavors, and/or vapor formers such as glycerin and propylene glycol.

[0057] In an example embodiment, the non-nicotine pre-vapor formulation neither includes tobacco nor is derived from tobacco. A non-nicotine compound of the non-nicotine pre-vapor formulation may be part of, or included in a liquid or a partial-liquid that includes an extract, an oil, an alcohol, a tincture, a suspension, a dispersion, a colloid, a general non-neutral (slightly acidic or slightly basic) solution, or combinations thereof. During the preparation of the non-nicotine pre-vapor formulation, the non-nicotine compound may be infused into, comingled, or otherwise combined with the other ingredients of the non-nicotine pre-vapor formulation.

[0058] In an example embodiment, the non-nicotine compound undergoes a slow, natural decarboxylation process over an extended duration of time at relatively low temperatures, including at or below room temperature (e.g., 72 °F). In addition, the non-nicotine compound may undergo a significantly elevated decarboxylation process (e.g., 50% decarboxylation or greater) if exposed to elevated temperatures, especially in the range of about 175 °F or greater over a period of time (minutes or hours) at a relatively low pressure such as 1 atmosphere. Higher temperatures of about 240 °F or greater can cause a rapid or instantaneous decarboxylation to occur at a relatively high decarboxylation rate, although further elevated temperatures can cause a degradation of some or all of the chemical properties of the non-nicotine compound(s).

[0059] In an example embodiment, the non-nicotine compound may be from a medicinal plant (e.g., a naturally-occurring constituent of a plant that provides a medically-accepted therapeutic effect). The medicinal plant may be a cannabis plant, and the constituent may be at least one cannabis-derived constituent. Cannabinoids (e.g., phytocannabinoids) and terpenes are examples of cannabis-derived constituents. Cannabinoids interact with receptors in the body to produce a wide range of effects. As a result, cannabinoids have been used for a variety of medicinal purposes. Cannabis-derived materials may include the leaf and/or flower material from one or more species of cannabis plants, or extracts from the one or more species of cannabis plants. For instance, the one or more species of cannabis plants may include *Cannabis sativa*, *Cannabis indica*, and *Cannabis ruderalis*. In some example embodiments, the non-nicotine pre-vapor formulation includes a mixture of cannabis and/or cannabis-derived constituents that are, or are derived from, 60-80% (e.g., 70%) *Cannabis sativa* and 20-40% (e.g., 30%) *Cannabis indica*.

[0060] Non-limiting examples of cannabis-derived cannabinoids include tetrahydrocannabinolic acid (THCA), tetrahydrocannabinol (THC), cannabidiolic acid (CBDA), cannabidiol (CBD), cannabinol (CBN), cannabicyclol (CBL), cannabichromene (CBC), and cannabigerol (CBG). Tetrahydrocannabinolic acid (THCA) is a precursor of tetrahydrocannabinol (THC), while cannabidiolic acid (CBDA) is precursor of cannabidiol (CBD). Tetrahydrocannabinolic acid (THCA) and cannabidiolic acid (CBDA) may be converted to tetrahydrocannabinol (THC) and cannabidiol (CBD), respectively, via heating. In an example embodiment, heat from the heater may cause decarboxylation to convert tetrahydrocannabinolic acid (THCA) in the non-nicotine

pre-vapor formulation to tetrahydrocannabinol (THC), and/or to convert cannabidiolic acid (CBDA) in the non-nicotine pre-vapor formulation to cannabidiol (CBD).

[0061] In instances where both tetrahydrocannabinolic acid (THCA) and tetrahydrocannabinol (THC) are present in the non-nicotine pre-vapor formulation, the decarboxylation and resulting conversion will cause a decrease in tetrahydrocannabinolic acid (THCA) and an increase in tetrahydrocannabinol (THC). At least 50% (e.g., at least 87%) of the tetrahydrocannabinolic acid (THCA) may be converted to tetrahydrocannabinol (THC), via the decarboxylation process, during the heating of the non-nicotine pre-vapor formulation for purposes of vaporization. Similarly, in instances where both cannabidiolic acid (CBDA) and cannabidiol (CBD) are present in the non-nicotine pre-vapor formulation, the decarboxylation and resulting conversion will cause a decrease in cannabidiolic acid (CBDA) and an increase in cannabidiol (CBD). At least 50% (e.g., at least 87%) of the cannabidiolic acid (CBDA) may be converted to cannabidiol (CBD), via the decarboxylation process, during the heating of the non-nicotine pre-vapor formulation for purposes of vaporization.

[0062] The non-nicotine pre-vapor formulation may contain the non-nicotine compound that provides the medically-accepted therapeutic effect (e.g., treatment of pain, nausea, epilepsy, psychiatric disorders). Details on methods of treatment may be found in U.S. Application No. 15/845,501, filed December 18, 2017, titled "VAPORIZING DEVICES AND METHODS FOR DELIVERING A COMPOUND USING THE SAME," the disclosure of which is incorporated herein in its entirety by reference.

[0063] In an example embodiment, at least one flavorant is present in an amount ranging from about 0.2% to about 15% by weight (e.g., about 1% to 12%, about 2% to

10%, or about 5% to 8%) based on a total weight of the non-nicotine pre-vapor formulation. The at least one flavorant may be at least one of a natural flavorant, an artificial flavorant, or a combination of a natural flavorant and an artificial flavorant. The at least one flavorant may include volatile cannabis flavor compounds (flavonoids) or other flavor compounds instead of, or in addition to, the cannabis flavor compounds. For instance, the at least one flavorant may include menthol, wintergreen, peppermint, cinnamon, clove, combinations thereof, and/or extracts thereof. In addition, flavorants may be included to provide other herb flavors, fruit flavors, nut flavors, liquor flavors, roasted flavors, minty flavors, savory flavors, combinations thereof, and any other desired flavors.

[0064] During vaping, the non-nicotine e-vaping device 500 is configured to heat the non-nicotine pre-vapor formulation to generate a vapor. As referred to herein, a “non-nicotine vapor” is any matter generated or outputted from any non-nicotine e-vaping device according to any of the example embodiments disclosed herein.

[0065] As shown in FIGS. 1 and 3, the non-nicotine e-vaping device 500 extends in a longitudinal direction and has a length that is greater than its width. In addition, as shown in FIG. 2, the length of the non-nicotine e-vaping device 500 is also greater than its thickness. Furthermore, the width of the non-nicotine e-vaping device 500 may be greater than its thickness. Assuming an x-y-z Cartesian coordinate system, the length of the non-nicotine e-vaping device 500 may be measured in the y-direction, the width may be measured in the x-direction, and the thickness may be measured in the z-direction. The non-nicotine e-vaping device 500 may have a substantially linear form with tapered ends based on its front, side, and rear views, although example embodiments are not limited thereto.

[0066] The device body 100 includes a front cover 104, a frame 106, and a rear cover 108. The front cover 104, the frame 106, and the rear cover 108 form a device housing that encloses mechanical elements, electronic elements, and/or circuitry associated with the operation of the non-nicotine e-vaping device 500. For instance, the device housing of the device body 100 may enclose a power source configured to power the non-nicotine e-vaping device 500, which may include supplying an electric current to the non-nicotine pod assembly 300. The device housing of the device body 100 may also include one or more electrical systems to control the non-nicotine e-vaping device 500. Electrical systems according to example embodiments will be discussed in more detail later. In addition, when assembled, the front cover 104, the frame 106, and the rear cover 108 may constitute a majority of the visible portion of the device body 100.

[0067] The front cover 104 (e.g., first cover) defines a primary opening configured to accommodate a bezel structure 112. The primary opening may have a rounded rectangular shape, although other shapes are possible depending on the shape of the bezel structure 112. The bezel structure 112 defines a through hole 150 configured to receive the non-nicotine pod assembly 300. The through hole 150 is discussed herein in more detail in connection with, for instance, FIG. 9.

[0068] The front cover 104 also defines a secondary opening configured to accommodate a light guide arrangement. The secondary opening may resemble a slot (e.g., elongated rectangle with rounded edges), although other shapes are possible depending on the shape of the light guide arrangement. In an example embodiment, the light guide arrangement includes a light guide housing 114 and a button housing 122. The light guide housing 114 is configured to expose a light guide lens 116, while

the button housing 122 is configured to expose a first button lens 124 and a second button lens 126 (e.g., FIG. 16). The first button lens 124 and an upstream portion of the button housing 122 may form a first button 118. Similarly, the second button lens 126 and a downstream portion of the button housing 122 may form a second button 120. The button housing 122 may be in a form of a single structure or two separate structures. With the latter form, the first button 118 and the second button 120 can move with a more independent feel when pressed.

[0069] The operation of the non-nicotine e-vaping device 500 may be controlled by the first button 118 and the second button 120. For instance, the first button 118 may be a power button, and the second button 120 may be an intensity button. Although two buttons are shown in the drawings in connection with the light guide arrangement, it should be understood that more (or less) buttons may be provided depending on the available features and desired user interface.

[0070] The frame 106 (e.g., base frame) is the central support structure for the device body 100 (and the non-nicotine e-vaping device 500 as a whole). The frame 106 may be referred to as a chassis. The frame 106 includes a proximal end, a distal end, and a pair of side sections between the proximal end and the distal end. The proximal end and the distal end may also be referred to as the downstream end and the upstream end, respectively. As used herein, “proximal” (and, conversely, “distal”) is in relation to an adult vaper during vaping, and “downstream” (and, conversely, “upstream”) is in relation to a flow of the vapor. A bridging section may be provided between the opposing inner surfaces of the side sections (e.g., about midway along the length of the frame 106) for additional strength and stability. The frame 106 may be integrally formed so as to be a monolithic structure.

[0071] With regard to material of construction, the frame 106 may be formed of an alloy or a plastic. The alloy (e.g., die cast grade, machinable grade) may be an aluminum (Al) alloy or a zinc (Zn) alloy. The plastic may be a polycarbonate (PC), an acrylonitrile butadiene styrene (ABS), or a combination thereof (PC/ABS). For instance, the polycarbonate may be LUPOY SC1004A. Furthermore, the frame 106 may be provided with a surface finish for functional and/or aesthetic reasons (e.g., to provide a premium appearance). In an example embodiment, the frame 106 (e.g., when formed of an aluminum alloy) may be anodized. In another embodiment, the frame 106 (e.g., when formed of a zinc alloy) may be coated with a hard enamel or painted. In another embodiment, the frame 106 (e.g., when formed of a polycarbonate) may be metallized. In yet another embodiment, the frame 106 (e.g., when formed of an acrylonitrile butadiene styrene) may be electroplated. It should be understood that the materials of construction with regard to the frame 106 may also be applicable to the front cover 104, the rear cover 108, and/or other appropriate parts of the non-nicotine e-vaping device 500.

[0072] The rear cover 108 (e.g., second cover) also defines an opening configured to accommodate the bezel structure 112. The opening may have a rounded rectangular shape, although other shapes are possible depending on the shape of the bezel structure 112. In an example embodiment, the opening in the rear cover 108 is smaller than the primary opening in the front cover 104. In addition, although not shown, it should be understood that a light guide arrangement (e.g., including buttons) may be provided on the rear of the non-nicotine e-vaping device 500 in addition to (or in lieu of) the light guide arrangement on the front of the non-nicotine e-vaping device 500.

[0073] The front cover 104 and the rear cover 108 may be configured to engage with the frame 106 via a snap-fit arrangement. For instance, the front cover 104 and/or the rear cover 108 may include clips configured to interlock with corresponding mating members of the frame 106. In a non-limiting embodiment, the clips may be in a form of tabs with orifices configured to receive the corresponding mating members (e.g., protrusions with beveled edges) of the frame 106. Alternatively, the front cover 104 and/or the rear cover 108 may be configured to engage with the frame 106 via an interference fit (which may also be referred to as a press fit or friction fit). However, it should be understood that the front cover 104, the frame 106, and the rear cover 108 may be coupled via other suitable arrangements and techniques.

[0074] The device body 100 also includes a mouthpiece 102. The mouthpiece 102 may be secured to the proximal end of the frame 106. Additionally, as shown in FIG. 2, in an example embodiment where the frame 106 is sandwiched between the front cover 104 and the rear cover 108, the mouthpiece 102 may abut the front cover 104, the frame 106, and the rear cover 108. Furthermore, in a non-limiting embodiment, the mouthpiece 102 may be joined with the device housing via a bayonet connection.

[0075] FIG. 4 is a proximal end view of the non-nicotine e-vaping device of FIG. 1. Referring to FIG. 4, the outlet face of the mouthpiece 102 defines a plurality of vapor outlets. In a non-limiting embodiment, the outlet face of the mouthpiece 102 may be elliptically-shaped. In addition, the outlet face of the mouthpiece 102 may include a first crossbar corresponding to a major axis of the elliptically-shaped outlet face and a second crossbar corresponding to a minor axis of the elliptically-shaped outlet face. Furthermore, the first crossbar and the second crossbar may intersect perpendicularly and be integrally formed parts of the mouthpiece 102. Although the outlet face is

shown as defining four vapor outlets, it should be understood that example embodiments are not limited thereto. For instance, the outlet face may define less than four (e.g., one, two) vapor outlets or more than four (e.g., six, eight) vapor outlets.

[0076] FIG. 5 is a distal end view of the non-nicotine e-vaping device of FIG. 1. Referring to FIG. 5, the distal end of the non-nicotine e-vaping device 500 includes a port 110. The port 110 is configured to receive an electric current (e.g., via a USB cable) from an external power source so as to charge an internal power source within the non-nicotine e-vaping device 500. In addition, the port 110 may also be configured to send data to and/or receive data (e.g., via a USB cable) from another non-nicotine e-vaping device or other electronic device (e.g., phone, tablet, computer). Furthermore, the non-nicotine e-vaping device 500 may be configured for wireless communication with another electronic device, such as a phone, via an application software (app) installed on that electronic device. In such an instance, an adult vaper may control or otherwise interface with the non-nicotine e-vaping device 500 (e.g., locate the non-nicotine e-vaping device, check usage information, change operating parameters) through the app.

[0077] FIG. 6 is a perspective view of the non-nicotine e-vaping device of FIG. 1. FIG. 7 is an enlarged view of the pod inlet in FIG. 6. Referring to FIGS. 6-7, and as briefly noted above, the non-nicotine e-vaping device 500 includes a non-nicotine pod assembly 300 configured to hold a non-nicotine pre-vapor formulation. The non-nicotine pod assembly 300 has an upstream end (which faces the light guide arrangement) and a downstream end (which faces the mouthpiece 102). In a non-limiting embodiment, the upstream end is an opposing surface of the non-nicotine pod assembly 300 from the downstream end. The upstream end of the non-nicotine pod

assembly 300 defines a pod inlet 322. The device body 100 defines a through hole (e.g., through hole 150 in FIG. 9) configured to receive the non-nicotine pod assembly 300. In an example embodiment, the bezel structure 112 of the device body 100 defines the through hole and includes an upstream rim. As shown, particularly in FIG. 7, the upstream rim of the bezel structure 112 is angled (e.g., dips inward) so as to expose the pod inlet 322 when the non-nicotine pod assembly 300 is seated within the through hole of the device body 100.

[0078] For instance, rather than following the contour of the front cover 104 (so as to be relatively flush with the front face of the non-nicotine pod assembly 300 and, thus, obscure the pod inlet 322), the upstream rim of the bezel structure 112 is in a form of a scoop configured to direct ambient air into the pod inlet 322. This angled/scoop configuration may help reduce or prevent the blockage of the air inlet (e.g., pod inlet 322) of the non-nicotine e-vaping device 500. The depth of the scoop may be such that less than half (e.g., less than a quarter) of the upstream end face of the non-nicotine pod assembly 300 is exposed. Additionally, in a non-limiting embodiment, the pod inlet 322 is in a form of a slot. Furthermore, if the device body 100 is regarded as extending in a first direction, then the slot may be regarded as extending in a second direction, wherein the second direction is transverse to the first direction.

[0079] FIG. 8 is a cross-sectional view of the non-nicotine e-vaping device of FIG. 6. In FIG. 8, the cross-section is taken along the longitudinal axis of the non-nicotine e-vaping device 500. As shown, the device body 100 and the non-nicotine pod assembly 300 include mechanical elements, electronic elements, and/or circuitry associated with the operation of the non-nicotine e-vaping device 500, which are discussed in

more detail herein and/or are incorporated by reference herein. For instance, the non-nicotine pod assembly 300 may include mechanical elements configured to actuate to release the non-nicotine pre-vapor formulation from a sealed non-nicotine reservoir within. The non-nicotine pod assembly 300 may also have mechanical aspects configured to engage with the device body 100 to facilitate the insertion and seating of the non-nicotine pod assembly 300.

[0080] Additionally, the non-nicotine pod assembly 300 may be a “smart pod” that includes electronic elements and/or circuitry configured to store, receive, and/or transmit information to/from the device body 100. Such information may be used to authenticate the non-nicotine pod assembly 300 for use with the device body 100 (e.g., to prevent usage of an unapproved/counterfeit non-nicotine pod assembly). Furthermore, the information may be used to identify a type of the non-nicotine pod assembly 300 which is then correlated with a vaping profile based on the identified type. The vaping profile may be designed to set forth the general parameters for the heating of the non-nicotine pre-vapor formulation and may be subject to tuning, refining, or other adjustment by an adult vaper before and/or during vaping.

[0081] The non-nicotine pod assembly 300 may also communicate with the device body 100 other information that may be relevant to the operation of the non-nicotine e-vaping device 500. Examples of relevant information may include a level of the non-nicotine pre-vapor formulation within the non-nicotine pod assembly 300 and/or a length of time that has passed since the non-nicotine pod assembly 300 was inserted into the device body 100 and activated. For instance, if the non-nicotine pod assembly 300 was inserted into the device body 100 and activated more than a certain period of time prior (e.g., more than 6 months ago), the non-nicotine e-vaping device 500 may

not permit vaping, and the adult vaper may be prompted to change to a new non-nicotine pod assembly even though the non-nicotine pod assembly 300 still contains adequate levels of non-nicotine pre-vapor formulation.

[0082] The device body 100 may include mechanical elements (e.g. complementary structures) configured to engage, hold, and/or activate the non-nicotine pod assembly 300. In addition, the device body 100 may include electronic elements and/or circuitry configured to receive an electric current to charge an internal power source (e.g., battery) which, in turn, is configured to supply power to the non-nicotine pod assembly 300 during vaping. Furthermore, the device body 100 may include electronic elements and/or circuitry configured to communicate with the non-nicotine pod assembly 300, a different non-nicotine e-vaping device, other electronic devices (e.g., phone, tablet, computer), and/or the adult vaper. The information being communicated may include pod-specific data, current vaping details, and/or past vaping patterns/history. The adult vaper may be notified of such communications with feedback that is haptic (e.g., vibrations), auditory (e.g., beeps), and/or visual (e.g., colored/blinking lights). The charging and/or communication of information may be performed with the port 110 (e.g., via a USB cable).

[0083] FIG. 9 is a perspective view of the device body of the non-nicotine e-vaping device of FIG. 6. Referring to FIG. 9, the bezel structure 112 of the device body 100 defines a through hole 150. The through hole 150 is configured to receive a non-nicotine pod assembly 300. To facilitate the insertion and seating of the non-nicotine pod assembly 300 within the through hole 150, the upstream rim of the bezel structure 112 includes a first upstream protrusion 128a and a second upstream protrusion 128b. The through hole 150 may have a rectangular shape with rounded

corners. In an example embodiment, the first upstream protrusion 128a and the second upstream protrusion 128b are integrally formed with the bezel structure 112 and located at the two rounded corners of the upstream rim.

[0084] The downstream sidewall of the bezel structure 112 may define a first downstream opening, a second downstream opening, and a third downstream opening. A retention structure including a first downstream protrusion 130a and a second downstream protrusion 130b is engaged with the bezel structure 112 such that the first downstream protrusion 130a and the second downstream protrusion 130b protrude through the first downstream opening and the second downstream opening, respectively, of the bezel structure 112 and into the through hole 150. In addition, a distal end of the mouthpiece 102 extends through the third downstream opening of the bezel structure 112 and into the through hole 150 so as to be between the first downstream protrusion 130a and the second downstream protrusion 130b.

[0085] FIG. 10 is a front view of the device body of FIG. 9. Referring to FIG. 10, the device body 100 includes a device electrical connector 132 disposed at an upstream side of the through hole 150. The device electrical connector 132 of the device body 100 is configured to electrically engage with a non-nicotine pod assembly 300 that is seated within the through hole 150. As a result, power can be supplied from the device body 100 to the non-nicotine pod assembly 300 via the device electrical connector 132 during vaping. In addition, data can be sent to and/or received from the device body 100 and the non-nicotine pod assembly 300 via the device electrical connector 132.

[0086] FIG. 11 is an enlarged perspective view of the through hole in FIG. 10. Referring to FIG. 11, the first upstream protrusion 128a, the second upstream

protrusion 128b, the first downstream protrusion 130a, the second downstream protrusion 130b, and the distal end of the mouthpiece 102 protrude into the through hole 150. In an example embodiment, the first upstream protrusion 128a and the second upstream protrusion 128b are stationary structures (e.g., stationary pivots), while the first downstream protrusion 130a and the second downstream protrusion 130b are tractable structures (e.g., retractable members). For instance, the first downstream protrusion 130a and the second downstream protrusion 130b may be configured (e.g., spring-loaded) to default to a protracted state while also configured to transition temporarily to a retracted state (and reversibly back to the protracted state) to facilitate an insertion of a non-nicotine pod assembly 300.

[0087] In particular, when inserting a non-nicotine pod assembly 300 into the through hole 150 of the device body 100, recesses at the upstream end face of the non-nicotine pod assembly 300 may be initially engaged with the first upstream protrusion 128a and the second upstream protrusion 128b followed by a pivoting of the non-nicotine pod assembly 300 (about the first upstream protrusion 128a and the second upstream protrusion 128b) until recesses at the downstream end face of the non-nicotine pod assembly 300 are engaged with the first downstream protrusion 130a and the second downstream protrusion 130b. In such an instance, the axis of rotation (during pivoting) of the non-nicotine pod assembly 300 may be orthogonal to the longitudinal axis of the device body 100. In addition, the first downstream protrusion 130a and the second downstream protrusion 130b, which may be biased so as to be tractable, may retract when the non-nicotine pod assembly 300 is being pivoted into the through hole 150 and resiliently protract to engage recesses at the downstream end face of the non-nicotine pod assembly 300. Furthermore, the

engagement of the first downstream protrusion 130a and the second downstream protrusion 130b with recesses at the downstream end face of the non-nicotine pod assembly 300 may produce a haptic and/or auditory feedback (e.g., audible click) to notify an adult vaper that the non-nicotine pod assembly 300 is properly seated in the through hole 150 of the device body 100.

[0088] FIG. 12 is an enlarged perspective view of the device electrical contacts in FIG. 10. The device electrical contacts of the device body 100 are configured to engage with the pod electrical contacts of the non-nicotine pod assembly 300 when the non-nicotine pod assembly 300 is seated within the through hole 150 of the device body 100. Referring to FIG. 12, the device electrical contacts of the device body 100 include the device electrical connector 132. The device electrical connector 132 includes power contacts and data contacts. The power contacts of the device electrical connector 132 are configured to supply power from the device body 100 to the non-nicotine pod assembly 300. As illustrated, the power contacts of the device electrical connector 132 include a first pair of power contacts and a second pair of power contacts (which are positioned so as to be closer to the front cover 104 than the rear cover 108). The first pair of power contacts (e.g., the pair adjacent to the first upstream protrusion 128a) may be a single integral structure that is distinct from the second pair of power contacts and that, when assembled, includes two projections that extend into the through hole 150. Similarly, the second pair of power contacts (e.g., the pair adjacent to the second upstream protrusion 128b) may be a single integral structure that is distinct from the first pair of power contacts and that, when assembled, includes two projections that extend into the through hole 150. The first pair of power contacts and the second pair of power contacts of the device electrical

connector 132 may be tractably-mounted and biased so as to protract into the through hole 150 as a default and to retract (e.g., independently) from the through hole 150 when subjected to a force that overcomes the bias.

[0089] The data contacts of the device electrical connector 132 are configured to transmit data between a non-nicotine pod assembly 300 and the device body 100. As illustrated, the data contacts of the device electrical connector 132 include a row of five projections (which are positioned so as to be closer to the rear cover 108 than the front cover 104). The data contacts of the device electrical connector 132 may be distinct structures that, when assembled, extend into the through hole 150. The data contacts of the device electrical connector 132 may also be tractably-mounted and biased (e.g., with springs) so as to protract into the through hole 150 as a default and to retract (e.g., independently) from the through hole 150 when subjected to a force that overcomes the bias. For instance, when a non-nicotine pod assembly 300 is inserted into the through hole 150 of the device body 100, the pod electrical contacts of the non-nicotine pod assembly 300 will press against the corresponding device electrical contacts of the device body 100. As a result, the power contacts and the data contacts of the device electrical connector 132 will be retracted (e.g., at least partially retracted) into the device body 100 but will continue to push against the corresponding pod electrical contacts due to their resilient arrangement, thereby helping to ensure a proper electrical connection between the device body 100 and the non-nicotine pod assembly 300. Furthermore, such a connection may also be mechanically secure and have minimal contact resistance so as to allow power and/or signals between the device body 100 and the non-nicotine pod assembly 300 to be transferred and/or communicated reliably and accurately. While various aspects have

been discussed in connection with the device electrical contacts of the device body 100, it should be understood that example embodiments are not limited thereto and that other configurations may be utilized.

[0090] FIG. 13 is a partially exploded view involving the mouthpiece in FIG. 12. Referring to FIG. 13, the mouthpiece 102 is configured to engage with the device housing via a retention structure 140. In an example embodiment, the retention structure 140 is situated so as to be primarily between the frame 106 and the bezel structure 112. As shown, the retention structure 140 is disposed within the device housing such that the proximal end of the retention structure 140 extends through the proximal end of the frame 106. The retention structure 140 may extend slightly beyond the proximal end of the frame 106 or be substantially even therewith. The proximal end of the retention structure 140 is configured to receive a distal end of the mouthpiece 102. The proximal end of the retention structure 140 may be a female end, while the distal end of the mouthpiece may be a male end.

[0091] For instance, the mouthpiece 102 may be coupled (e.g., reversibly coupled) to the retention structure 140 with a bayonet connection. In such an instance, the female end of the retention structure 140 may define a pair of opposing L-shaped slots, while the male end of the mouthpiece 102 may have opposing radial members 134 (e.g., radial pins) configured to engage with the L-shaped slots of the retention structure 140. Each of the L-shaped slots of the retention structure 140 have a longitudinal portion and a circumferential portion. Optionally, the terminus of the circumferential portion may have a serif portion to help reduce or prevent the likelihood that a radial member 134 of the mouthpiece 102 will inadvertently become disengaged. In a non-limiting embodiment, the longitudinal portions of the L-

shaped slots extend in parallel and along a longitudinal axis of the device body 100, while the circumferential portions of the L-shaped slots extend around the longitudinal axis (e.g., central axis) of the device body 100. As a result, to couple the mouthpiece 102 to the device housing, the mouthpiece 102 shown in FIG. 13 is initially rotated 90 degrees to align the radial members 134 with the entrances to the longitudinal portions of the L-shaped slots of the retention structure 140. The mouthpiece 102 is then pushed into the retention structure 140 such that the radial members 134 slide along the longitudinal portions of the L-shaped slots until the junction with each of the circumferential portions is reached. At this point, the mouthpiece 102 is then rotated such that the radial members 134 travel across the circumferential portions until the terminus of each is reached. Where a serif portion is present at each terminus, a haptic and/or auditory feedback (e.g., audible click) may be produced to notify an adult vaper that the mouthpiece 102 has been properly coupled to the device housing.

[0092] The mouthpiece 102 defines a vapor passage 136 through which non-nicotine vapor flows during vaping. The vapor passage 136 is in fluidic communication with the through hole 150 (which is where the non-nicotine pod assembly 300 is seated within the device body 100). The proximal end of the vapor passage 136 may include a flared portion. In addition, the mouthpiece 102 may include an end cover 138. The end cover 138 may taper from its distal end to its proximal end. The outlet face of the end cover 138 defines a plurality of vapor outlets. Although four vapor outlets are shown in the end cover 138, it should be understood that example embodiments are not limited thereto.

[0093] FIG. 14 is a partially exploded view involving the bezel structure in FIG. 9. FIG. 15 is an enlarged perspective view of the mouthpiece, springs, retention structure, and bezel structure in FIG. 14. Referring to FIGS. 14-15, the bezel structure 112 includes an upstream sidewall and a downstream sidewall. The upstream sidewall of the bezel structure 112 defines a connector opening 146. The connector opening 146 is configured to expose or receive the device electrical connector 132 of the device body 100. The downstream sidewall of the bezel structure 112 defines a first downstream opening 148a, a second downstream opening 148b, and a third downstream opening 148c. The first downstream opening 148a and the second downstream opening 148b of the bezel structure 112 are configured to receive the first downstream protrusion 130a and the second downstream protrusion 130b, respectively, of the retention structure 140. The third downstream opening 148c of the bezel structure 112 is configured to receive the distal end of the mouthpiece 102.

[0094] As shown in FIG. 14, the first downstream protrusion 130a and the second downstream protrusion 130b are on the concave side of the retention structure 140. As shown in FIG. 15, a first post 142a and a second post 142b are on the opposing convex side of the retention structure 140. A first spring 144a and a second spring 144b are disposed on the first post 142a and the second post 142b, respectively. The first spring 144a and the second spring 144b are configured to bias the retention structure 140 against the bezel structure 112.

[0095] When assembled, the bezel structure 112 may be secured to the frame 106 via a pair of tabs adjacent to the connector opening 146. In addition, the retention structure 140 will abut the bezel structure 112 such that the first downstream protrusion 130a and the second downstream protrusion 130b extend through the first

downstream opening 148a and the second downstream opening 148b, respectively. The mouthpiece 102 will be coupled to the retention structure 140 such that the distal end of the mouthpiece 102 extends through the retention structure 140 as well as the third downstream opening 148c of the bezel structure 112. The first spring 144a and the second spring 144b will be between the frame 106 and the retention structure 140.

[0096] When a non-nicotine pod assembly 300 is being inserted into the through hole 150 of the device body 100, the downstream end of the non-nicotine pod assembly 300 will push against the first downstream protrusion 130a and the second downstream protrusion 130b of the retention structure 140. As a result, the first downstream protrusion 130a and the second downstream protrusion 130b of the retention structure 140 will resiliently yield and retract from the through hole 150 of the device body 100 (by virtue of compression of the first spring 144a and the second spring 144b), thereby allowing the insertion of the non-nicotine pod assembly 300 to proceed. In an example embodiment, when the first downstream protrusion 130a and the second downstream protrusion 130b are fully retracted from the through hole 150 of the device body 100, the displacement of the retention structure 140 may cause the ends of the first post 142a and the second post 142b to contact the inner end surface of the frame 106. Furthermore, because the mouthpiece 102 is coupled to the retention structure 140, the distal end of the mouthpiece 102 will retract from the through hole 150, thus causing the proximal end of the mouthpiece 102 (e.g., visible portion including the end cover 138) to also shift by a corresponding distance away from the device housing.

[0097] Once the non-nicotine pod assembly 300 is adequately inserted such that the first downstream recess and the second downstream recess of the non-nicotine pod assembly 300 reach a position that allows an engagement with the first downstream protrusion 130a and the second downstream protrusion 130b, respectively, the stored energy from the compression of the first spring 144a and the second spring 144b will cause the first downstream protrusion 130a and the second downstream protrusion 130b to resiliently protract and engage with the first downstream recess and the second downstream recess, respectively, of the non-nicotine pod assembly 300. Furthermore, the engagement may produce a haptic and/or auditory feedback (e.g., audible click) to notify an adult vaper that the non-nicotine pod assembly 300 is properly seated within the through hole 150 of the device body 100.

[0098] FIG. 16 is a partially exploded view involving the front cover, the frame, and the rear cover in FIG. 14. Referring to FIG. 16, various mechanical elements, electronic elements, and/or circuitry associated with the operation of the non-nicotine e-vaping device 500 may be secured to the frame 106. The front cover 104 and the rear cover 108 may be configured to engage with the frame 106 via a snap-fit arrangement. In an example embodiment, the front cover 104 and the rear cover 108 include clips configured to interlock with corresponding mating members of the frame 106. The clips may be in a form of tabs with orifices configured to receive the corresponding mating members (e.g., protrusions with beveled edges) of the frame 106. In FIG. 16, the front cover 104 has two rows with four clips each (for a total of eight clips for the front cover 104). Similarly, the rear cover 108 has two rows with four clips each (for a total of eight clips for the rear cover 108). The corresponding

mating members of the frame 106 may be on the inner sidewalls of the frame 106. As a result, the engaged clips and mating members may be hidden from view when the front cover 104 and the rear cover 108 are snapped together. Alternatively, the front cover 104 and/or the rear cover 108 may be configured to engage with the frame 106 via an interference fit. However, it should be understood that the front cover 104, the frame 106, and the rear cover 108 may be coupled via other suitable arrangements and techniques.

[0099] FIG. 17 is a perspective view of the non-nicotine pod assembly of the non-nicotine e-vaping device in FIG. 6. FIG. 18 is another perspective view of the non-nicotine pod assembly of FIG. 17. FIG. 19 is another perspective view of the non-nicotine pod assembly of FIG. 18. Referring to FIGS. 17-19, the non-nicotine pod assembly 300 for the non-nicotine e-vaping device 500 includes a pod body configured to hold a non-nicotine pre-vapor formulation. The pod body has an upstream end and a downstream end. The upstream end of the pod body defines a cavity 310 (FIG. 20). The downstream end of the pod body defines a pod outlet 304 that is in fluidic communication with the cavity 310 at the upstream end. A connector module 320 is configured to be seated within the cavity 310 of the pod body. The connector module 320 includes an external face and a side face. The external face of the connector module 320 forms an exterior of the pod body.

[00100] The external face of the connector module 320 defines a pod inlet 322. The pod inlet 322 (through which air enters during vaping) is in fluidic communication with the pod outlet 304 (through which non-nicotine vapor exits during vaping). The pod inlet 322 is shown in FIG. 19 as being in a form of a slot. However, it should be understood that example embodiments are not limited thereto and that other forms

are possible. When the connector module 320 is seated within the cavity 310 of the pod body, the external face of the connector module 320 remains visible, while the side face of the connector module 320 becomes mostly obscured so as to be only partially viewable through the pod inlet 322 based on a given angle.

[00101] The external face of the connector module 320 includes at least one electrical contact. The at least one electrical contact may include a plurality of power contacts. For instance, the plurality of power contacts may include a first power contact 324a and a second power contact 324b. The first power contact 324a of the non-nicotine pod assembly 300 is configured to electrically connect with the first pair of power contacts (e.g., the pair adjacent to the first upstream protrusion 128a in FIG. 12) of the device electrical connector 132 of the device body 100. Similarly, the second power contact 324b of the non-nicotine pod assembly 300 is configured to electrically connect with the second pair of power contacts (e.g., the pair adjacent to the second upstream protrusion 128b in FIG. 12) of the device electrical connector 132 of the device body 100. In addition, the at least one electrical contact of the non-nicotine pod assembly 300 includes a plurality of data contacts 326. The plurality of data contacts 326 of the non-nicotine pod assembly 300 are configured to electrically connect with the data contacts of the device electrical connector 132 (e.g., row of five projections in FIG. 12). While two power contacts and five data contacts are shown in connection with the non-nicotine pod assembly 300, it should be understood that other variations are possible depending on the design of the device body 100.

[00102] In an example embodiment, the non-nicotine pod assembly 300 includes a front face, a rear face opposite the front face, a first side face between the front face and the rear face, a second side face opposite the first side face, an upstream end face,

and a downstream end face opposite the upstream end face. The corners of the side and end faces (e.g., corner of the first side face and the upstream end face, corner of upstream end face and the second side face, corner of the second side face and the downstream end face, corner of the downstream end face and the first side face) may be rounded. However, in some instances, the corners may be angular. In addition, the peripheral edge of the front face may be in a form of a ledge. The external face of the connector module 320 may be regarded as being part of the upstream end face of the non-nicotine pod assembly 300. The front face of the non-nicotine pod assembly 300 may be wider and longer than the rear face. In such an instance, the first side face and the second side face may be angled inwards towards each other. The upstream end face and the downstream end face may also be angled inwards towards each other. Because of the angled faces, the insertion of the non-nicotine pod assembly 300 will be unidirectional (e.g., from the front side (side associated with the front cover 104) of the device body 100). As a result, the possibility that the non-nicotine pod assembly 300 will be improperly inserted into the device body 100 can be reduced or prevented.

[00103] As illustrated, the pod body of the non-nicotine pod assembly 300 includes a first housing section 302 and a second housing section 308. The first housing section 302 has a downstream end defining the pod outlet 304. The rim of the pod outlet 304 may optionally be a sunken or indented region. In such an instance, this region may resemble a cove, wherein the side of the rim adjacent to the rear face of the non-nicotine pod assembly 300 may be open, while the side of the rim adjacent to the front face may be surrounded by a raised portion of the downstream end of the first housing section 302. The raised portion may function as a stopper for

the distal end of the mouthpiece 102. As a result, this configuration for the pod outlet 304 may facilitate the receiving and aligning of the distal end of the mouthpiece 102 (e.g., FIG. 11) via the open side of the rim and its subsequent seating against the raised portion of the downstream end of the first housing section 302. In a non-limiting embodiment, the distal end of the mouthpiece 102 may also include (or be formed of) a resilient material to help create a seal around the pod outlet 304 when the non-nicotine pod assembly 300 is properly inserted within the through hole 150 of the device body 100.

[00104] The downstream end of the first housing section 302 additionally defines at least one downstream recess. In an example embodiment, the at least one downstream recess is in a form of a first downstream recess 306a and a second downstream recess 306b. The pod outlet 304 may be between the first downstream recess 306a and the second downstream recess 306b. The first downstream recess 306a and the second downstream recess 306b are configured to engage with the first downstream protrusion 130a and the second downstream protrusion 130b, respectively, of the device body 100. As shown in FIG. 11, the first downstream protrusion 130a and the second downstream protrusion 130b of the device body 100 may be disposed on adjacent corners of the downstream sidewall of the through hole 150. The first downstream recess 306a and the second downstream recess 306b may each be in a form of a V-shaped notch. In such an instance, each of the first downstream protrusion 130a and the second downstream protrusion 130b of the device body 100 may be in a form of a wedge-shaped structure configured to engage with a corresponding V-shaped notch of the first downstream recess 306a and the second downstream recess 306b. The first downstream recess 306a may abut the

corner of the downstream end face and the first side face, while the second downstream recess 306b may abut the corner of the downstream end face and the second side face. As a result, the edges of the first downstream recess 306a and the second downstream recess 306b adjacent to the first side face and the second side face, respectively, may be open. In such an instance, as shown in FIG. 18, each of the first downstream recess 306a and the second downstream recess 306b may be a 3-sided recess.

[00105] The second housing section 308 has an upstream end defining the cavity 310 (FIG. 20). The cavity 310 is configured to receive the connector module 320 (FIG. 21). In addition, the upstream end of the second housing section 308 defines at least one upstream recess. In an example embodiment, the at least one upstream recess is in a form of a first upstream recess 312a and a second upstream recess 312b. The pod inlet 322 may be between the first upstream recess 312a and the second upstream recess 312b. The first upstream recess 312a and the second upstream recess 312b are configured to engage with the first upstream protrusion 128a and the second upstream protrusion 128b, respectively, of the device body 100. As shown in FIG. 12, the first upstream protrusion 128a and the second upstream protrusion 128b of the device body 100 may be disposed on adjacent corners of the upstream sidewall of the through hole 150. A depth of each of the first upstream recess 312a and the second upstream recess 312b may be greater than a depth of each of the first downstream recess 306a and the second downstream recess 306b. A terminus of each of the first upstream recess 312a and the second upstream recess 312b may also be more rounded than a terminus of each of the first downstream recess 306a and the second downstream recess 306b. For instance, the first upstream recess 312a and

the second upstream recess 312b may each be in a form of a U-shaped indentation. In such an instance, each of the first upstream protrusion 128a and the second upstream protrusion 128b of the device body 100 may be in a form of a rounded knob configured to engage with a corresponding U-shaped indentation of the first upstream recess 312a and the second upstream recess 312b. The first upstream recess 312a may abut the corner of the upstream end face and the first side face, while the second upstream recess 312b may abut the corner of the upstream end face and the second side face. As a result, the edges of the first upstream recess 312a and the second upstream recess 312b adjacent to the first side face and the second side face, respectively, may be open.

[00106] The first housing section 302 may define a non-nicotine reservoir within configured to hold the non-nicotine pre-vapor formulation. The non-nicotine reservoir may be configured to hermetically seal the non-nicotine pre-vapor formulation until an activation of the non-nicotine pod assembly 300 to release the non-nicotine pre-vapor formulation from the non-nicotine reservoir. As a result of the hermetic seal, the non-nicotine pre-vapor formulation may be isolated from the environment as well as the internal elements of the non-nicotine pod assembly 300 that may potentially react with the non-nicotine pre-vapor formulation, thereby reducing or preventing the possibility of adverse effects to the shelf-life and/or sensorial characteristics (e.g., flavor) of the non-nicotine pre-vapor formulation. The second housing section 308 may contain structures configured to activate the non-nicotine pod assembly 300 and to receive and heat the non-nicotine pre-vapor formulation released from the non-nicotine reservoir after the activation.

[00107] The non-nicotine pod assembly 300 may be activated manually by an adult vaper prior to the insertion of the non-nicotine pod assembly 300 into the device body 100. Alternatively, the non-nicotine pod assembly 300 may be activated as part of the insertion of the non-nicotine pod assembly 300 into the device body 100. In an example embodiment, the second housing section 308 of the pod body includes a perforator configured to release the non-nicotine pre-vapor formulation from the non-nicotine reservoir during the activation of the non-nicotine pod assembly 300. The perforator may be in a form of a first activation pin 314a and a second activation pin 314b, which will be discussed in more detail herein.

[00108] To activate the non-nicotine pod assembly 300 manually, an adult vaper may press the first activation pin 314a and the second activation pin 314b inward (e.g., simultaneously or sequentially) prior to inserting the non-nicotine pod assembly 300 into the through hole 150 of the device body 100. For instance, the first activation pin 314a and the second activation pin 314b may be manually pressed until the ends thereof are substantially even with the upstream end face of the non-nicotine pod assembly 300. In an example embodiment, the inward movement of the first activation pin 314a and the second activation pin 314b causes a seal of the non-nicotine reservoir to be punctured or otherwise compromised so as to release the non-nicotine pre-vapor formulation therefrom.

[00109] Alternatively, to activate the non-nicotine pod assembly 300 as part of the insertion of the non-nicotine pod assembly 300 into the device body 100, the non-nicotine pod assembly 300 is initially positioned such that the first upstream recess 312a and the second upstream recess 312b are engaged with the first upstream protrusion 128a and the second upstream protrusion 128b, respectively (e.g.,

upstream engagement). Because each of the first upstream protrusion 128a and the second upstream protrusion 128b of the device body 100 may be in a form of a rounded knob configured to engage with a corresponding U-shaped indentation of the first upstream recess 312a and the second upstream recess 312b, the non-nicotine pod assembly 300 may be subsequently pivoted with relative ease about the first upstream protrusion 128a and the second upstream protrusion 128b and into the through hole 150 of the device body 100.

[00110] With regard to the pivoting of the non-nicotine pod assembly 300, the axis of rotation may be regarded as extending through the first upstream protrusion 128a and the second upstream protrusion 128b and oriented orthogonally to a longitudinal axis of the device body 100. During the initial positioning and subsequent pivoting of the non-nicotine pod assembly 300, the first activation pin 314a and the second activation pin 314b will come into contact with the upstream sidewall of the through hole 150 and transition from a protracted state to a retracted state as the first activation pin 314a and the second activation pin 314b are pushed (e.g., simultaneously) into the second housing section 308 as the non-nicotine pod assembly 300 progresses into the through hole 150. When the downstream end of the non-nicotine pod assembly 300 reaches the vicinity of the downstream sidewall of the through hole 150 and comes into contact with the first downstream protrusion 130a and the second downstream protrusion 130b, the first downstream protrusion 130a and the second downstream protrusion 130b will retract and then resiliently protract (e.g., spring back) when the positioning of the non-nicotine pod assembly 300 allows the first downstream protrusion 130a and the second downstream protrusion 130b of the device body 100 to engage with the first downstream recess 306a and the second

downstream recess 306b, respectively, of the non-nicotine pod assembly 300 (e.g., downstream engagement).

[00111] As noted *supra*, according to an example embodiment, the mouthpiece 102 is secured to the retention structure 140 (of which the first downstream protrusion 130a and the second downstream protrusion 130b are a part). In such an instance, the retraction of the first downstream protrusion 130a and the second downstream protrusion 130b from the through hole 150 will cause a simultaneous shift of the mouthpiece 102 by a corresponding distance in the same direction (e.g., downstream direction). Conversely, the mouthpiece 102 will spring back simultaneously with the first downstream protrusion 130a and the second downstream protrusion 130b when the non-nicotine pod assembly 300 has been sufficiently inserted to facilitate downstream engagement. In addition to the resilient engagement by the first downstream protrusion 130a and the second downstream protrusion 130b, the distal end of the mouthpiece 102 is configured to also be biased against the non-nicotine pod assembly 300 (and aligned with the pod outlet 304 so as to form a relatively vapor-tight seal) when the non-nicotine pod assembly 300 is properly seated within the through hole 150 of the device body 100.

[00112] Furthermore, the downstream engagement may produce an audible click and/or a haptic feedback to indicate that the non-nicotine pod assembly 300 is properly seated within the through hole 150 of the device body 100. When properly seated, the non-nicotine pod assembly 300 will be connected to the device body 100 mechanically, electrically, and fluidically. Although the non-limiting embodiments herein describe the upstream engagement of the non-nicotine pod assembly 300 as occurring before the downstream engagement, it should be understood that the

pertinent mating, activation, and/or electrical arrangements may be reversed such that the downstream engagement occurs before the upstream engagement.

[00113] FIG. 20 is a perspective view of the non-nicotine pod assembly of FIG. 19 without the connector module. Referring to FIG. 20, the upstream end of the second housing section 308 defines a cavity 310. As noted *supra*, the cavity 310 is configured to receive the connector module 320 (e.g., via interference fit). In an example embodiment, the cavity 310 is situated between the first upstream recess 312a and the second upstream recess 312b and also situated between the first activation pin 314a and the second activation pin 314b. In the absence of the connector module 320, an insert 342 (FIG. 24) and an absorbent material 346 (FIG. 25) are visible through a recessed opening in the cavity 310. The insert 342 is configured to retain the absorbent material 346. The absorbent material 346 is configured to absorb and hold a quantity of the non-nicotine pre-vapor formulation released from the non-nicotine reservoir when the non-nicotine pod assembly 300 is activated. The insert 342 and the absorbent material 346 will be discussed in more detail herein.

[00114] FIG. 21 is a perspective view of the connector module in FIG. 19. FIG. 22 is another perspective view of the connector module of FIG. 21. Referring to FIGS. 21-22, the general framework of the connector module 320 includes a module housing 354 and a face plate 366. In addition, the connector module 320 has a plurality of faces, including an external face and a side face, wherein the external face is adjacent to the side face. In an example embodiment, the external face of the connector module 320 is composed of upstream surfaces of the face plate 366, the first power contact 324a, the second power contact 324b, and the data contacts 326. The side face of the connector module 320 is part of the module housing 354. The side face of the

connector module 320 defines a first module inlet 330 and a second module inlet 332. Furthermore, the two lateral faces adjacent to the side face (which are also part of the module housing 354) may include rib structures (e.g., crush ribs) configured to facilitate an interference fit when the connector module 320 is seated within the cavity 310 of the pod body. For instance, each of the two lateral faces may include a pair of rib structures that taper away from the face plate 366. As a result, the module housing 354 will encounter increasing resistance via the friction of the rib structures against the lateral walls of the cavity 310 as the connector module 320 is pressed into the cavity 310 of the pod body. When the connector module 320 is seated within the cavity 310, the face plate 366 may be substantially flush with the upstream end of the second housing section 308. Also, the side face (which defines the first module inlet 330 and the second module inlet 332) of the connector module 320 will be facing a sidewall of the cavity 310.

[00115] The face plate 366 of the connector module 320 may have a grooved edge 328 that, in combination with a corresponding side surface of the cavity 310, defines the pod inlet 322. However, it should be understood that example embodiments are not limited thereto. For instance, the face plate 366 of the connector module 320 may be alternatively configured so as to entirely define the pod inlet 322. The side face (which defines the first module inlet 330 and the second module inlet 332) of the connector module 320 and the sidewall of the cavity 310 (which faces the side face) define an intermediate space in between. The intermediate space is downstream from the pod inlet 322 and upstream from the first module inlet 330 and the second module inlet 332. Thus, in an example embodiment, the pod inlet 322 is in fluidic communication with both the first module inlet 330 and the second module inlet 332

via the intermediate space. The first module inlet 330 may be larger than the second module inlet 332. In such an instance, when incoming air is received by the pod inlet 322 during vaping, the first module inlet 330 may receive a primary flow (e.g., larger flow) of the incoming air, while the second module inlet 332 may receive a secondary flow (e.g., smaller flow) of the incoming air.

[00116] As shown in FIG. 22, the connector module 320 includes a wick 338 that is configured to transfer a non-nicotine pre-vapor formulation to a heater 336. The heater 336 is configured to heat the non-nicotine pre-vapor formulation during vaping to generate a vapor. The heater 336 may be mounted in the connector module 320 via a contact core 334. The heater 336 is electrically connected to at least one electrical contact of the connector module 320. For instance, one end (e.g., first end) of the heater 336 may be connected to the first power contact 324a, while the other end (e.g., second end) of the heater 336 may be connected to the second power contact 324b. In an example embodiment, the heater 336 includes a folded heating element. In such an instance, the wick 338 may have a planar form configured to be held by the folded heating element. When the connector module 320 is seated within the cavity 310 of the pod body, the wick 338 is configured to be in fluidic communication with the absorbent material 346 such that the non-nicotine pre-vapor formulation that will be in the absorbent material 346 (when the non-nicotine pod assembly 300 is activated) will be transferred to the wick 338 via capillary action.

[00117] FIG. 23 is an exploded view involving the wick, heater, electrical leads, and contact core in FIG. 22. Referring to FIG. 23, the wick 338 may be a fibrous pad or other structure with pores/interstices designed for capillary action. In addition, the wick 338 may have a shape of an irregular hexagon, although example embodiments

are not limited thereto. The wick 338 may be fabricated into the hexagonal shape or cut from a larger sheet of material into this shape. Because the lower section of the wick 338 is tapered towards the winding section of the heater 336, the likelihood of the non-nicotine pre-vapor formulation being in a part of the wick 338 that continuously evades vaporization (due to its distance from the heater 336) can be reduced or avoided.

[00118] In an example embodiment, the heater 336 is configured to undergo Joule heating (which is also known as ohmic/resistive heating) upon the application of an electric current thereto. Stated in more detail, the heater 336 may be formed of one or more conductors and configured to produce heat when an electric current passes therethrough. The electric current may be supplied from a power source (e.g., battery) within the device body 100 and conveyed to the heater 336 via the first power contact 324a and the first electrical lead 340a (or via the second power contact 324b and the second electrical lead 340b).

[00119] Suitable conductors for the heater 336 include an iron-based alloy (e.g., stainless steel) and/or a nickel-based alloy (e.g., nichrome). The heater 336 may be fabricated from a conductive sheet (e.g., metal, alloy) that is stamped to cut a winding pattern therefrom. The winding pattern may have curved segments alternately arranged with horizontal segments so as to allow the horizontal segments to zigzag back and forth while extending in parallel. In addition, a width of each of the horizontal segments of the winding pattern may be substantially equal to a spacing between adjacent horizontal segments of the winding pattern, although example embodiments are not limited thereto. To obtain the form of the heater 336 shown in the drawings, the winding pattern may be folded so as to grip the wick 338.

[00120] The heater 336 may be secured to the contact core 334 with a first electrical lead 340a and a second electrical lead 340b. The contact core 334 is formed of an insulating material and configured to electrically isolate the first electrical lead 340a from the second electrical lead 340b. In an example embodiment, the first electrical lead 340a and the second electrical lead 340b each define a female aperture that is configured to engage with corresponding male members of the contact core 334. Once engaged, the first end and the second end of the heater 336 may be secured (e.g., welded, soldered, brazed) to the first electrical lead 340a and the second electrical lead 340b, respectively. The contact core 334 may then be seated within a corresponding socket in the module housing 354 (e.g., via interference fit). Upon completion of the assembly of the connector module 320, the first electrical lead 340a will electrically connect a first end of the heater 336 with the first power contact 324a, while the second electrical lead 340b will electrically connect a second end of the heater 336 with the second power contact 324b. The heater and associated structures are discussed in more detail in U.S. Application No. 15/729,909, titled “Folded Heater For Electronic Vaping Device” (Atty. Dkt. No. 24000-000371-US), filed October 11, 2017, the entire contents of which is incorporated herein by reference.

[00121] FIG. 24 is an exploded view involving the first housing section of the non-nicotine pod assembly of FIG. 17. Referring to FIG. 24, the first housing section 302 includes a vapor channel 316. The vapor channel 316 is configured to receive non-nicotine vapor generated by the heater 336 and is in fluidic communication with the pod outlet 304. In an example embodiment, the vapor channel 316 may gradually increase in size (e.g., diameter) as it extends towards the pod outlet 304. In addition, the vapor channel 316 may be integrally formed with the first housing section 302. A

wrap 318, an insert 342, and a seal 344 are disposed at an upstream end of the first housing section 302 to define the non-nicotine reservoir of the non-nicotine pod assembly 300. For instance, the wrap 318 may be disposed on the rim of the first housing section 302. The insert 342 may be seated within the first housing section 302 such that the peripheral surface of the insert 342 engages with the inner surface of the first housing section 302 along the rim (e.g., via interference fit) such that the interface of the peripheral surface of the insert 342 and the inner surface of the first housing section 302 is fluid-tight (e.g., liquid-tight and/or air-tight). Furthermore, the seal 344 is attached to the upstream side of the insert 342 to close off the non-nicotine reservoir outlets in the insert 342 so as to provide a fluid-tight (e.g., liquid-tight and/or air-tight) containment of the non-nicotine pre-vapor formulation in the non-nicotine reservoir.

[00122] In an example embodiment, the insert 342 includes a holder portion that projects from the upstream side (as shown in FIG. 24) and a connector portion that projects from the downstream side (hidden from view in FIG. 24). The holder portion of the insert 342 is configured to hold the absorbent material 346, while the connector portion of the insert 342 is configured to engage with the vapor channel 316 of the first housing section 302. The connector portion of the insert 342 may be configured to be seated within the vapor channel 316 and, thus, engage the interior of the vapor channel 316. Alternatively, the connector portion of the insert 342 may be configured to receive the vapor channel 316 and, thus, engage with the exterior of the vapor channel 316. The insert 342 also defines non-nicotine reservoir outlets through which the non-nicotine pre-vapor formulation flows when the seal 344 is punctured (as shown in FIG. 24) during the activation of the non-nicotine pod assembly 300. The

holder portion and the connector portion of the insert 342 may be between the non-nicotine reservoir outlets (e.g., first and second non-nicotine reservoir outlets), although example embodiments are not limited thereto. Furthermore, the insert 342 defines a vapor conduit extending through the holder portion and the connector portion. As a result, when the insert 342 is seated within the first housing section 302, the vapor conduit of the insert 342 will be aligned with and in fluidic communication with the vapor channel 316 so as to form a continuous path through the non-nicotine reservoir to the pod outlet 304 for the non-nicotine vapor generated by the heater 336 during vaping.

[00123] The seal 344 is attached to the upstream side of the insert 342 so as to cover the non-nicotine reservoir outlets in the insert 342. In an example embodiment, the seal 344 defines an opening (e.g., central opening) configured to provide the pertinent clearance to accommodate the holder portion (that projects from the upstream side of the insert 342) when the seal 344 is attached to the insert 342. In FIG. 24, it should be understood that the seal 344 is shown in a punctured state. In particular, when punctured by the first activation pin 314a and the second activation pin 314b of the non-nicotine pod assembly 300, the two punctured sections of the seal 344 will be pushed into the non-nicotine reservoir as flaps (as shown in FIG. 24), thus creating two punctured openings (e.g., one on each side of the central opening) in the seal 344. The size and shape of the punctured openings in the seal 344 may correspond to the size and shape of the non-nicotine reservoir outlets in the insert 342. In contrast, when in an unpunctured state, the seal 344 will have a planar form and only one opening (e.g., central opening). The seal 344 is designed to be strong enough to remain intact during the normal movement and/or handling of the non-

nicotine pod assembly 300 so as to avoid being prematurely/inadvertently breached. For instance, the seal 344 may be a coated foil (e.g., aluminum-backed Tritan).

[00124] FIG. 25 is a partially exploded view involving the second housing section of the non-nicotine pod assembly of FIG. 17. Referring to FIG. 25, the second housing section 308 is structured to contain various elements configured to release, receive, and heat the non-nicotine pre-vapor formulation. For instance, the first activation pin 314a and the second activation pin 314b are configured to puncture the non-nicotine reservoir in the first housing section 302 to release the non-nicotine pre-vapor formulation. Each of the first activation pin 314a and the second activation pin 314b has a distal end that extends through corresponding openings in the second housing section 308. In an example embodiment, the distal ends of the first activation pin 314a and the second activation pin 314b are visible after assembly (e.g., FIG. 17), while the remainder of the first activation pin 314a and the second activation pin 314b are hidden from view within the non-nicotine pod assembly 300. In addition, each of the first activation pin 314a and the second activation pin 314b has a proximal end that is positioned so as to be adjacent to and upstream from the seal 344 prior to activation of the non-nicotine pod assembly 300. When the first activation pin 314a and the second activation pin 314b are pushed into the second housing section 308 to activate the non-nicotine pod assembly 300, the proximal end of each of the first activation pin 314a and the second activation pin 314b will advance through the insert 342 and, as a result, puncture the seal 344, which will release the non-nicotine pre-vapor formulation from the non-nicotine reservoir. The movement of the first activation pin 314a may be independent of the movement of the second activation pin

314b (and vice versa). The first activation pin 314a and the second activation pin 314b will be discussed in more detail herein.

[00125] The absorbent material 346 is configured to engage with the holder portion of the insert 342 (which, as shown in FIG. 24, projects from the upstream side of the insert 342). The absorbent material 346 may have an annular form, although example embodiments are not limited thereto. As depicted in FIG. 25, the absorbent material 346 may resemble a hollow cylinder. In such an instance, the outer diameter of the absorbent material 346 may be substantially equal to (or slightly larger than) the length of the wick 338. The inner diameter of the absorbent material 346 may be smaller than the average outer diameter of the holder portion of the insert 342 so as to result in an interference fit. To facilitate the engagement with the absorbent material 346, the tip of the holder portion of the insert 342 may be tapered. In addition, although hidden from view in FIG. 25, the downstream side of the second housing section 308 may define a concavity configured receive and support the absorbent material 346. An example of such a concavity may be a circular chamber that is in fluidic communication with and downstream from the cavity 310. The absorbent material 346 is configured to receive and hold a quantity of the non-nicotine pre-vapor formulation released from the non-nicotine reservoir when the non-nicotine pod assembly 300 is activated.

[00126] The wick 338 is positioned within the non-nicotine pod assembly 300 so as to be in fluidic communication with the absorbent material 346 such that the non-nicotine pre-vapor formulation can be drawn from the absorbent material 346 to the heater 336 via capillary action. The wick 338 may physically contact an upstream side of the absorbent material 346 (e.g., bottom of the absorbent material 346 based

on the view shown in FIG. 25). In addition, the wick 338 may be aligned with a diameter of the absorbent material 346, although example embodiments are not limited thereto.

[00127] As illustrated in FIG. 25 (as well as previous FIG. 23), the heater 336 may have a folded configuration so as to grip and establish thermal contact with the opposing surfaces of the wick 338. The heater 336 is configured to heat the wick 338 during vaping to generate a vapor. To facilitate such heating, the first end of the heater 336 may be electrically connected to the first power contact 324a via the first electrical lead 340a, while the second end of the heater 336 may be electrically connected to the second power contact 324b via the second electrical lead 340b. As a result, an electric current may be supplied from a power source (e.g., battery) within the device body 100 and conveyed to the heater 336 via the first power contact 324a and the first electrical lead 340a (or via the second power contact 324b and the second electrical lead 340b). The first electrical lead 340a and the second electrical lead 340b (which are shown separately in FIG. 23) may be engaged with the contact core 334 (as shown in FIG. 25). The relevant details of other aspects of the connector module 320, which is configured to be seated within the cavity 310 of the second housing section 308, that have been discussed *supra* (e.g., in connection with FIGS. 21-22) and will not be repeated in this section in the interest of brevity. During vaping, the non-nicotine vapor generated by the heater 336 is drawn through the vapor conduit of the insert 342, through the vapor channel 316 of the first housing section 302, out the pod outlet 304 of the non-nicotine pod assembly 300, and through the vapor passage 136 of the mouthpiece 102 to the vapor outlet(s).

[00128] FIG. 26 is an exploded view of the activation pin in FIG. 25. Referring to FIG. 26, the activation pin may be in the form of a first activation pin 314a and a second activation pin 314b. While two activation pins are shown and discussed in connection with the non-limiting embodiments herein, it should be understood that, alternatively, the non-nicotine pod assembly 300 may include only one activation pin. In FIG. 26, the first activation pin 314a may include a first blade 348a, a first actuator 350a, and a first O-ring 352a. Similarly, the second activation pin 314b may include a second blade 348b, a second actuator 350b, and a second O-ring 352b.

[00129] In an example embodiment, the first blade 348a and the second blade 348b are configured to be mounted or attached to upper portions (e.g., proximal portions) of the first actuator 350a and the second actuator 350b, respectively. The mounting or attachment may be achieved via a snap-fit connection, an interference fit (e.g., friction fit) connection, an adhesive, or other suitable coupling technique. The top of each of the first blade 348a and the second blade 348b may have one or more curved or concave edges that taper upward to a pointed tip. For instance, each of the first blade 348a and the second blade 348b may have two pointed tips with a concave edge therebetween and a curved edge adjacent to each pointed tip. The radii of curvature of the concave edge and the curved edges may be the same, while their arc lengths may differ. The first blade 348a and the second blade 348b may be formed of a sheet metal (e.g., stainless steel) that is cut or otherwise shaped to have the desired profile and bent to its final form. In another instance, the first blade 348a and the second blade 348b may be formed of plastic.

[00130] Based on a plan view, the size and shape of the first blade 348a, the second blade 348b, and portions of the first actuator 350a and the second actuator

350b on which they are mounted may correspond to the size and shape of the non-nicotine reservoir outlets in the insert 342. Additionally, as shown in FIG. 26, the first actuator 350a and the second actuator 350b may include projecting edges (e.g., curved inner lips which face each other) configured to push the two punctured sections of the seal 344 into the non-nicotine reservoir as the first blade 348a and the second blade 348b advance into the non-nicotine reservoir. In a non-limiting embodiment, when the first activation pin 314a and the second activation pin 314b are fully inserted into the non-nicotine pod assembly 300, the two flaps (from the two punctured sections of the seal 344, as shown in FIG. 24) may be between the curved sidewalls of the non-nicotine reservoir outlets of the insert 342 and the corresponding curvatures of the projecting edges of the first actuator 350a and the second actuator 350b. As a result, the likelihood of the two punctured openings in the seal 344 becoming obstructed (by the two flaps from the two punctured sections) may be reduced or prevented. Furthermore, the first actuator 350a and the second actuator 350b may be configured to guide the non-nicotine pre-vapor formulation from the non-nicotine reservoir toward the absorbent material 346.

[00131] The lower portion (e.g., distal portion) of each of the first actuator 350a and the second actuator 350b is configured to extend through a bottom section (e.g., upstream end) of the second housing section 308. This rod-like portion of each of the first actuator 350a and the second actuator 350b may also be referred to as the shaft. The first O-ring 352a and the second O-ring 352b may be seated in annular grooves in the respective shafts of the first actuator 350a and the second actuator 350b. The first O-ring 352a and the second O-ring 352b are configured to engage with the shafts of the first actuator 350a and the second actuator 350b as well as the inner surfaces

of the corresponding openings in the second housing section 308 in order to provide a fluid-tight seal. As a result, when the first activation pin 314a and the second activation pin 314b are pushed inward to activate the non-nicotine pod assembly 300, the first O-ring 352a and the second O-ring 352b may move together with the respective shafts of the first actuator 350a and the second actuator 350b within the corresponding openings in the second housing section 308 while maintaining their respective seals, thereby helping to reduce or prevent leakage of the non-nicotine pre-vapor formulation through the openings in the second housing section 308 for the first activation pin 314a and the second activation pin 314b. The first O-ring 352a and the second O-ring 352b may be formed of silicone.

[00132] FIG. 27 is a perspective view of the connector module of FIG. 22 without the wick, heater, electrical leads, and contact core. FIG. 28 is an exploded view of the connector module of FIG. 27. Referring to FIGS. 27-28, the module housing 354 and the face plate 366 generally form the exterior framework of the connector module 320. The module housing 354 defines the first module inlet 330 and a grooved edge 356. The grooved edge 356 of the module housing 354 exposes the second module inlet 332 (which is defined by the bypass structure 358). However, it should be understood that the grooved edge 356 may also be regarded as defining a module inlet (e.g., in combination with the face plate 366). The face plate 366 has a grooved edge 328 which, together with the corresponding side surface of the cavity 310 of the second housing section 308, defines the pod inlet 322. In addition, the face plate 366 defines a first contact opening, a second contact opening, and a third contact opening. The first contact opening and the second contact opening may be square-shaped and configured to expose the first power contact 324a and the second power contact 324b,

respectively, while the third contact opening may be rectangular-shaped and configured to expose the plurality of data contacts 326, although example embodiments are not limited thereto.

[00133] The first power contact 324a, the second power contact 324b, a printed circuit board (PCB) 362, and the bypass structure 358 are disposed within the exterior framework formed by the module housing 354 and the face plate 366. The printed circuit board (PCB) 362 includes the plurality of data contacts 326 on its upstream side (which is hidden from view in FIG. 28) and a sensor 364 on its downstream side. The bypass structure 358 defines the second module inlet 332 and a bypass outlet 360.

[00134] During assembly, the first power contact 324a and the second power contact 324b are positioned so as to be visible through the first contact opening and the second contact opening, respectively, of the face plate 366. Additionally, the printed circuit board (PCB) 362 is positioned such that the plurality of data contacts 326 on its upstream side are visible through the third contact opening of the face plate 366. The printed circuit board (PCB) 362 may also overlap the rear surfaces of the first power contact 324a and the second power contact 324b. The bypass structure 358 is positioned on the printed circuit board (PCB) 362 such that the sensor 364 is within an air flow path defined by the second module inlet 332 and the bypass outlet 360. When assembled, the bypass structure 358 and the printed circuit board (PCB) 362 may be regarded as being surrounded on at least four sides by the meandering structures of the first power contact 324a and the second power contact 324b. In an example embodiment, the bifurcated ends of the first power contact 324a and the

second power contact 324b are configured to electrically connect to the first electrical lead 340a and the second electrical lead 340b.

[00135] When incoming air is received by the pod inlet 322 during vaping, the first module inlet 330 may receive a primary flow (e.g., larger flow) of the incoming air, while the second module inlet 332 may receive a secondary flow (e.g., smaller flow) of the incoming air. The secondary flow of the incoming air may improve the sensitivity of the sensor 364. After exiting the bypass structure 358 through the bypass outlet 360, the secondary flow rejoins with the primary flow to form a combined flow that is drawn into and through the contact core 334 so as to encounter the heater 336 and the wick 338. In a non-limiting embodiment, the primary flow may be 60 – 95% (e.g., 80 – 90%) of the incoming air, while the secondary flow may be 5 – 40% (e.g., 10 – 20%) of the incoming air.

[00136] The first module inlet 330 may be a resistance-to-draw (RTD) port, while the second module inlet 332 may be a bypass port. In such a configuration, the resistance-to-draw for the non-nicotine e-vaping device 500 may be adjusted by changing the size of the first module inlet 330 (rather than changing the size of the pod inlet 322). In an example embodiment, the size of the first module inlet 330 may be selected such that the resistance-to-draw is between 25 – 100 mmH₂O (e.g., between 30 – 50 mmH₂O). For instance, a diameter of 1.0 mm for the first module inlet 330 may result in a resistance-to-draw of 88.3 mmH₂O. In another instance, a diameter of 1.1 mm for the first module inlet 330 may result in a resistance-to-draw of 73.6 mmH₂O. In another instance, a diameter of 1.2 mm for the first module inlet 330 may result in a resistance-to-draw of 58.7 mmH₂O. In yet another instance, a diameter of 1.3 mm for the first module inlet 330 may result in a resistance-to-draw of

43.8 mmH₂O. Notably, the size of the first module inlet 330, because of its internal arrangement, may be adjusted without affecting the external aesthetics of the non-nicotine pod assembly 300, thereby allowing for a more standardized product design for pod assemblies with various resistance-to-draw (RTD) while also reducing the likelihood of an inadvertent blockage of the incoming air.

[00137] FIG. 29 illustrates electrical systems of a device body and a non-nicotine pod assembly of a non-nicotine e-vaping device according to example embodiments.

[00138] Referring to FIG. 29, the electrical systems include a device body electrical system 2100 and a non-nicotine pod assembly electrical system 2200. The device body electrical system 2100 may be included in the device body 100, and the non-nicotine pod assembly electrical system 2200 may be included in the non-nicotine pod assembly 300 of the non-nicotine e-vaping device 500 discussed above with regard to FIGS. 1-28.

[00139] In the example embodiment shown in FIG. 29, the non-nicotine pod assembly electrical system 2200 includes the heater 336 and a non-volatile memory (NVM) 2205. The NVM 2205 may be an electrically erasable programmable read-only memory (EEPROM) integrated circuit (IC).

[00140] The non-nicotine pod assembly electrical system 2200 may further include a body electrical/data interface (not shown) for transferring power and/or data between the device body 100 and the non-nicotine pod assembly 300. According to at least one example embodiment, the electrical contacts 324a, 324b and 326 shown in FIG. 17, for example, may serve as the body electrical/data interface.

[00141] The device body electrical system 2100 includes a controller 2105, a power supply 2110, device sensors 2125, a heating engine control circuit (also referred

to as a heating engine shutdown circuit) 2127, vapor indicators 2135, on-product controls 2150 (e.g., buttons 118 and 120 shown in FIG. 1), a memory 2130, and a clock circuit 2128. The device body electrical system 2100 may further include a pod electrical/data interface (not shown) for transferring power and/or data between the device body 100 and the non-nicotine pod assembly 300. According to at least one example embodiment, the device electrical connector 132 shown in FIG. 12, for example, may serve as the pod electrical/data interface.

[00142] The power supply 2110 may be an internal power source to supply power to the device body 100 and the non-nicotine pod assembly 300 of the non-nicotine e-vaping device 500. The supply of power from the power supply 2110 may be controlled by the controller 2105 through power control circuitry (not shown). The power control circuitry may include one or more switches or transistors to regulate power output from the power supply 2110. The power supply 2110 may be a Lithium-ion battery or a variant thereof (e.g., a Lithium-ion polymer battery).

[00143] The controller 2105 may be configured to control overall operation of the non-nicotine e-vaping device 500. According to at least some example embodiments, the controller 2105 may be implemented using hardware, a combination of hardware and software, or storage media storing software. As discussed above, hardware may be implemented using processing or control circuitry such as, but not limited to, one or more processors, one or more Central Processing Units (CPUs), one or more microcontrollers, one or more arithmetic logic units (ALUs), one or more digital signal processors (DSPs), one or more microcomputers, one or more field programmable gate arrays (FPGAs), one or more System-on-Chips (SoCs), one or more programmable logic units (PLUs), one or more microprocessors, one or more Application Specific Integrated

Circuits (ASICs), or any other device or devices capable of responding to and executing instructions in a defined manner.

[00144] In the example embodiment shown in FIG. 29, the controller 2105 is illustrated as a microcontroller including: input/output (I/O) interfaces, such as general purpose input/outputs (GPIOs), inter-integrated circuit (I²C) interfaces, serial peripheral interface (SPI) bus interfaces, or the like; a multichannel analog-to-digital converter (ADC); and a clock input terminal. However, example embodiments should not be limited to this example. In at least one example implementation, the controller 2105 may be a microprocessor.

[00145] The controller 2105 is communicatively coupled to the device sensors 2125, the heating engine control circuit 2127, vapor indicators 2135, the memory 2130, the on-product controls 2150, the clock circuit 2128 and the power supply 2110.

[00146] The heating engine control circuit 2127 is connected to the controller 2105 via a GPIO pin. The memory 2130 is connected to the controller 2105 via a SPI pin. The clock circuit 2128 is connected to the clock input terminal of the controller 2105. The vapor indicators 2135 are connected to the controller 2105 via an I²C interface pin and a GPIO pin. The device sensors 2125 are connected to the controller 2105 through respective pins of the multi-channel ADC.

[00147] The clock circuit 2128 may be a timing mechanism, such as an oscillator circuit, to enable the controller 2105 to track idle time, vaping length, a combination of idle time and vaping length, or the like, of the non-nicotine e-vaping device 500. The clock circuit 2128 may also include a dedicated clock crystal configured to generate the system clock for the non-nicotine e-vaping device 500.

[00148] The memory 2130 may be a non-volatile memory configured to store one or more shutdown logs. In one example, the memory 2130 may store the one or more shutdown logs in one or more tables. The memory 2130 and the one or more shutdown logs stored therein will be discussed in more detail later. In one example, the memory 2130 may be an EEPROM, such as a flash memory or the like.

[00149] Still referring to FIG. 29, the device sensors 2125 may include a plurality of sensor or measurement circuits configured to provide signals indicative of sensor or measurement information to the controller 2105. In the example shown in FIG. 29, the device sensors 2125 include a heater current measurement circuit 21258 and a heater voltage measurement circuit 21252.

[00150] The heater current measurement circuit 21258 may be configured to output (e.g., voltage) signals indicative of the current through the heater 336. An example embodiment of the heater current measurement circuit 21258 will be discussed in more detail later with regard to FIG. 34.

[00151] The heater voltage measurement circuit 21252 may be configured to output (e.g., voltage) signals indicative of the voltage across the heater 336. An example embodiment of the heater voltage measurement circuit 21252 will be discussed in more detail later with regard to FIG. 33.

[00152] The heater current measurement circuit 21258 and the heater voltage measurement circuit 21252 are connected to the controller 2105 via pins of the multi-channel ADC. To measure characteristics and/or parameters of the non-nicotine e-vaping device 500 (e.g., voltage, current, resistance, temperature, or the like, of the heater 336), the multi-channel ADC at the controller 2105 may sample the output

signals from the device sensors 2125 at a sampling rate appropriate for the given characteristic and/or parameter being measured by the respective device sensor.

[00153] Although not shown in FIG. 29, the device sensors 2125 may also include the sensor 364 shown in FIG. 28. In at least one example embodiment, the sensor 364 may be a microelectromechanical system (MEMS) flow or pressure sensor or another type of sensor configured to measure air flow (e.g., a hot-wire anemometer).

[00154] As mentioned above, the heating engine control circuit 2127 is connected to the controller 2105 via a GPIO pin. The heating engine control circuit 2127 is configured to control (enable and/or disable) the heating engine of the non-nicotine e-vaping device 500 by controlling power to the heater 336. As discussed in more detail later, the heating engine control circuit 2127 may disable the heating engine based on control signaling (sometimes referred to herein as device power state signals) from the controller 2105.

[00155] When the non-nicotine pod assembly 300 is inserted into the device body 100, the controller 2105 is also communicatively coupled to at least the NVM 2205 via the I²C interface. The NVM 2205 may store non-nicotine pre-vapor formulation parameters and variable values for the non-nicotine pod assembly 300.

[00156] According to at least one example embodiment, non-nicotine pre-vapor formulation parameters may include a non-nicotine pre-vapor formulation empty threshold parameter (e.g., in microliters (μL)), a non-nicotine pre-vapor formulation starting level (e.g., in μL), a non-nicotine pre-vapor formulation low threshold parameter (e.g., in μL), non-nicotine pre-vapor formulation vaporization parameters (e.g., vaporization rate), a sub-combination thereof, a combination thereof, or the like. The non-nicotine pre-vapor formulation variables may include a total amount of

vaporized non-nicotine pre-vapor formulation (e.g., in μL) and/or a non-nicotine pre-vapor formulation empty flag.

[00157] According to at least some example embodiments, the non-nicotine pre-vapor formulation empty threshold parameters may be read-only values, which may not be modified by an adult vaper. On the other hand, the non-nicotine pre-vapor formulation variables are read/write values, which are updated by the non-nicotine e-vaping device 500 during operation.

[00158] The non-nicotine pre-vapor formulation starting level indicates an initial level of the non-nicotine pre-vapor formulation in the non-nicotine reservoir of the non-nicotine pod assembly 300 when the non-nicotine pod assembly 300 is inserted into the device body 100. The initial level of the non-nicotine pre-vapor formulation in the non-nicotine reservoir may be determined at the time of filling or manufacturing the non-nicotine reservoir and/or non-nicotine pod assembly 300 prior to being inserted into the device body 100.

[00159] The non-nicotine pre-vapor formulation vaporization parameters indicate, for example, a vaporization rate of the non-nicotine pre-vapor formulation (e.g., a vaporization rate conversion factor, such as pico-liters (pL) per milli-Joule (mJ) for the non-nicotine pre-vapor formulation in the non-nicotine pod assembly 300).

[00160] The non-nicotine pre-vapor formulation empty threshold parameter (also referred to herein as a non-nicotine pre-vapor formulation empty threshold or empty threshold) and the non-nicotine pre-vapor formulation low threshold parameter (also referred to herein as a non-nicotine pre-vapor formulation low threshold or low threshold) are threshold values that may be set based on empirical evidence.

[00161] According to at least some example embodiments, starting level of the non-nicotine pre-vapor formulation may be about 3500 μL , a non-nicotine pre-vapor formulation low threshold parameter may be about 3000 μL , and a non-nicotine pre-vapor formulation empty threshold parameter may be about 3400 μL . The non-nicotine pre-vapor formulation empty threshold parameter may be less than the starting level of the non-nicotine pre-vapor formulation to provide a margin allowing for inaccuracies in the measurement of energy used.

[00162] An example vaporization rate of the non-nicotine pre-vapor formulation may be about 280 pL/mJ, although the vaporization rate may be formulation dependent.

[00163] These threshold parameters will be discussed in more detail later.

[00164] The total amount of vaporized non-nicotine pre-vapor formulation indicates a total (aggregate) amount of non-nicotine pre-vapor formulation that has been drawn from the non-nicotine reservoir and/or vaporized during vaping or one or more puff events.

[00165] The non-nicotine pre-vapor formulation empty flag may be a flag bit that is set when the total amount of vaporized non-nicotine pre-vapor formulation reaches or exceeds (is greater than or equal to) the non-nicotine pre-vapor formulation empty threshold parameter.

[00166] Still referring to FIG. 29, the controller 2105 may control the vapor indicators 2135 to indicate statuses and/or operations of the non-nicotine e-vaping device 500 to an adult vaper. The vapor indicators 2135 may be at least partially implemented via a light guide (e.g., the light guide arrangement shown in FIG. 1), and may include a power indicator (e.g., LED) that may be activated when the controller

2105 senses a button pressed by the adult vaper. The vapor indicators 2135 may also include a vibration mechanism, speaker, or other feedback mechanisms, and may indicate a current state of an adult vaper-controlled vaping parameter (e.g., non-nicotine vapor volume).

[00167] Still referring to FIG. 29, the controller 2105 may control power to the heater 336 to heat non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir in accordance with a heating profile (e.g., volume, temperature, flavor, etc.). The heating profile may be determined based on empirical data and may be stored in the NVM 2205 of the non-nicotine pod assembly 300.

[00168] FIG. 30 is a simple block diagram illustrating a non-nicotine pre-vapor formulation level detection and auto shutdown control system 2300 according to example embodiments. For brevity, the non-nicotine pre-vapor formulation level detection and auto shutdown control system 2300 may be referred to herein as the auto shutdown control system 2300.

[00169] The auto shutdown control system 2300 shown in FIG. 30 may be implemented at the controller 2105. In one example, the auto shutdown control system 2300 may be implemented as part of a device manager Finite State Machine (FSM) software implementation at the controller 2105. In the example shown in FIG. 30, the auto shutdown control system 2300 includes a non-nicotine pre-vapor formulation level detection sub-system 2620. It should be understood, however, that the auto shutdown control system 2300 may include various other sub-system modules.

[00170] Referring to FIG. 30, the auto shutdown control system 2300, and more generally the controller 2105, may determine the total amount of vaporized non-

nicotine pre-vapor formulation and provide an indication of a level of the non-nicotine pre-vapor formulation (e.g., low, empty, depleted, or the like) remaining in the non-nicotine reservoir of the non-nicotine pod assembly 300 based on the determined total amount of vaporized non-nicotine pre-vapor formulation.

[00171] For example, the auto shutdown control system 2300 may output an indication that the amount of non-nicotine pre-vapor formulation in the non-nicotine reservoir is relatively low (e.g., becoming depleted) when the total amount of vaporized non-nicotine pre-vapor formulation reaches or exceeds (is greater than or equal to) the non-nicotine pre-vapor formulation low threshold, but is less than the non-nicotine pre-vapor formulation empty threshold. The auto shutdown control system 2300 may output an indication that the non-nicotine pre-vapor formulation in the non-nicotine reservoir is depleted (e.g., empty) when the total amount of vaporized non-nicotine pre-vapor formulation reaches (is greater than or equal to) the non-nicotine pre-vapor formulation empty threshold. The non-nicotine pre-vapor formulation empty threshold may be greater than the non-nicotine pre-vapor formulation low threshold. The auto shutdown control system 2300 may indicate the level of non-nicotine pre-vapor formulation (e.g., low or depleted) via one or more of the vapor indicators 2135.

[00172] In response to the total amount of vaporized non-nicotine pre-vapor formulation reaching the non-nicotine pre-vapor formulation empty threshold, the auto shutdown control system 2300 may also cause the controller 2105 to control one or more sub-systems of the non-nicotine e-vaping device 500 to perform one or more consequent actions. According to one or more example embodiments, multiple consequent actions may be performed serially in response to the total amount of

vaporized non-nicotine pre-vapor formulation reaching the non-nicotine pre-vapor formulation empty threshold. In one example, consequent actions may include:

(i) an auto-off operation in which the non-nicotine e-vaping device 500 switches to a low power state (e.g., equivalent to turning the non-nicotine e-vaping device 500 off using the power button); or

(ii) a vaping-off operation in which the vaping sub-system is disabled (e.g., by disabling all power to the heater 336), thereby preventing vaping until a corrective action is taken (e.g., replacing the non-nicotine pod assembly).

[00173] Depletion of the non-nicotine pre-vapor formulation in the non-nicotine reservoir is an example of a fault event (e.g., hard pod fault event) at the non-nicotine e-vaping device 500 that may require corrective action (e.g., replacement of a non-nicotine pod assembly) to re-enable the disabled functionality (e.g., vaping functions) at the non-nicotine e-vaping device 500.

[00174] The controller 2105 may control sub-systems of the non-nicotine e-vaping device 500 by outputting one or more control signals (or asserting or de-asserting a respective signal) as will be discussed in more detail later. In some cases, the control signals output from the controller 2105 may be referred to as device power state signals, device power state instructions or device power control signals. In at least one example embodiment, the controller 2105 may output one or more control signals to the heating engine control circuit 2127 to shutdown vaping functions at the non-nicotine e-vaping device 500 in response to detecting depletion of the non-nicotine pre-vapor formulation in the non-nicotine reservoir at the non-nicotine e-vaping device 500.

[00175] In the example shown in FIG. 30, the auto shutdown control system 2300, or more generally the controller 2105, determines the total amount of vaporized non-nicotine pre-vapor formulation by estimating an amount of non-nicotine pre-vapor formulation vaporized during each puff event and aggregating the estimated amounts. The auto shutdown control system 2300 may estimate the amount of vaporized non-nicotine pre-vapor formulation during a puff event based on an amount (e.g., aggregate amount) of power applied to the heater 336 during the puff event and a non-nicotine pre-vapor formulation vaporization parameter for the non-nicotine pod assembly 300 obtained from the NVM 2205.

[00176] FIG. 31 is a flow chart illustrating a non-nicotine pre-vapor formulation level detection method according to example embodiments.

[00177] For example purposes, the example embodiment shown in FIG. 31 will be discussed with regard to the electrical systems shown in FIG. 29. It should be understood, however, that example embodiments should not be limited to this example. Rather, example embodiments may be applicable to other non-nicotine e-vaping devices and electrical systems thereof. Moreover, the example embodiment shown in FIG. 32 will be described with regard to operations performed by the controller 2105. However, it should be understood that the example embodiment may be described similarly with regard to the auto shutdown control system 2300 and/or the non-nicotine pre-vapor formulation level detection sub-system 2620 performing one or more of the functions/operations shown in FIG. 31.

[00178] Referring to FIG. 31, when the non-nicotine pod assembly 300 is inserted into or engaged with the device body 100, the controller 2105 obtains non-nicotine pre-vapor formulation parameters and variables from the NVM 2205 at step S2802.

[00179] As discussed above, the non-nicotine pre-vapor formulation parameters may include a non-nicotine pre-vapor formulation empty threshold parameter, a non-nicotine pre-vapor formulation starting level, a non-nicotine pre-vapor formulation low threshold parameter, a non-nicotine pre-vapor formulation vaporization parameter, a sub-combination thereof, a combination thereof, or the like. As also discussed above, the non-nicotine pre-vapor formulation variables may include a total amount of vaporized non-nicotine pre-vapor formulation and/or a non-nicotine pre-vapor formulation empty flag.

[00180] At step S2804, the controller 2105 determines whether the non-nicotine pre-vapor formulation empty flag is set. The non-nicotine pre-vapor formulation empty flag may be set or reset according to whether the total amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to the non-nicotine pre-vapor formulation empty threshold parameter obtained from the NVM 2205. The set non-nicotine pre-vapor formulation empty flag may have a first bit value (e.g., '1' or '0'), whereas the reset non-nicotine pre-vapor formulation empty flag may have a second bit value (e.g., the other of '1' or '0').

[00181] In this example, a set non-nicotine pre-vapor formulation empty flag indicates that the non-nicotine pre-vapor formulation in the non-nicotine pod assembly 300 is depleted (the non-nicotine reservoir in the non-nicotine pod assembly is empty), whereas a reset non-nicotine pre-vapor formulation empty flag indicates that the non-nicotine pre-vapor formulation in the non-nicotine pod assembly 300 is not depleted.

[00182] If the non-nicotine pre-vapor formulation empty flag is set, then at step S2826 the controller 2105 controls the vaper indicators 2135 to output an indication

that the non-nicotine pre-vapor formulation in the non-nicotine pod assembly 300 is depleted. In more detail, for example, the controller 2105 may control the vapor indicators 2135 to output the indication that the non-nicotine pre-vapor formulation is depleted in the form of a sound, visual display and/or haptic feedback. According to one or more example embodiments, the indication may be a blinking red LED, a software message containing an error code that is sent (e.g., via Bluetooth) to a connected "App" on a remote electronic device, which may subsequently trigger a notification in the App, a combination thereof, or the like.

[00183] Also at step S2826, the controller 2105 controls the heating engine control circuit 2127 to perform a vaping-off operation. As mentioned above, the vaping-off operation shuts down the vaping function by disabling all energy to the heater 336, thereby preventing vaping until corrective action is taken (e.g., by an adult vaper). As discussed in more detail later, the controller 2105 may control the heating engine control circuit 2127 to disable all energy to the heater 336 by outputting a vaping shutdown signal COIL_SHDN having a logic high level (FIG. 35) or by deasserting (or stopping output of) a vaping enable signal COIL_VGATE_PWM (FIG. 36). In at least one example, the vaping enable signal COIL_VGATE_PWM may be a pulse width modulation (PWM) signal. Example corrective action will also be discussed in more detail later.

[00184] Returning to step S2804, if the non-nicotine pre-vapor formulation empty flag is reset (not set), then at step S2806 the controller 2105 determines whether vaping conditions exist at the non-nicotine e-vaping device 500. The controller 2105 may determine whether vaping conditions exist at the non-nicotine e-vaping device 500 based on output from the sensor 364. In one example, if the output from the

sensor 364 indicates application of negative pressure above a threshold at the mouthpiece 102 of the non-nicotine e-vaping device 500, then the controller 2105 may determine that vaping conditions exist at the non-nicotine e-vaping device 500.

[00185] If the controller 2105 detects vaping conditions, then at step S2808 the controller 2105 controls the heating engine control circuit 2127 to apply power to the heater 336 for vaporizing non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir of the non-nicotine pod assembly 300. Example control of the heating engine control circuit 2127 to apply power to the heater 336 will be discussed in more detail later with regard to FIGS. 35 and 36.

[00186] Also at step S2808, the controller 2105 begins integrating the power applied to the heater 336 to calculate the total energy applied to the heater 336 during the puff event (while vaping conditions are present).

[00187] According to at least one example embodiment, since the power applied to the heater 336 may be adjusted dynamically during a puff event (intra-puff), the controller 2105 integrates or sums the power supplied to the heater 336 across the puff event to calculate the total energy applied to the heater 336 during the puff event.

[00188] As discussed in more detail later, according to one or more example embodiments, the controller 2105 may filter the converted heater voltage and current measurements from the heater voltage measurement circuit 21252 and the heater current measurement circuit 21258, respectively, using a three tap moving average filter to attenuate measurement noise. The controller 2105 may then use the filtered measurements to calculate, for example, power P_{HEATER} applied to the heater 336 ($P_{HEATER} = V_{HEATER} * I_{HEATER}$). The controller 2105 may then calculate the energy $E_{Applied}$

applied to the heater 336 during the puff event according to Equation (1) shown below, where $T=PuffLength$ is the is the length of the puff event:

$$E_{Applied} = \int_{T=0}^{T=PuffLength} P_{HEATER} * T \quad (1)$$

[00189] In at least one example embodiment, the integration in Equation (1) from $T=0$ to $T=PuffLength$ may be in 1 millisecond steps. However, this step size may be varied depending on implementation.

[00190] If the power P_{HEATER} is constant, then a linear equation may be used to calculate the energy $E_{APPLIED}$.

[00191] At step S2810, the controller 2105 determines whether vaping conditions have ceased (vaping conditions are no longer detected and the puff event has ended) at the non-nicotine e-vaping device 500.

[00192] If the controller 2105 determines that vaping conditions have ceased (end of the puff event), then at step S2812 the controller 2105 estimates the amount of non-nicotine pre-vapor formulation vaporized during the puff event (also referred to herein as a vaping time period or vaping interval) based on the energy applied to the heater 336 during the puff event. In one example, the energy applied to the heater 336 during the puff event may be linearly approximated to the amount of vaporized non-nicotine pre-vapor formulation by applying the vaporization rate conversion factor obtained from the NVM 2205 at step S2802. In this case, the estimated amount of vaporized non-nicotine pre-vapor formulation EST_AMT_VAP may be calculated as the product of the vaporization rate conversion factor VAP_CONV_FACTOR (pico-liters per

milli-Joule) and the energy applied to the heater 336 during the puff event as shown below in Equation (2).

$$EST_AMT_VAP = VAP_CONV_FACTOR * E_{Applied} \quad (2)$$

[00193] At step S2814, the controller 2105 then calculates an updated estimate of the total amount of vaporized non-nicotine pre-vapor formulation (also referred to herein as the vaporized non-nicotine pre-vapor formulation value) for the non-nicotine pod assembly 300 by adding the amount of vaporized non-nicotine pre-vapor formulation estimated at step S2812 to the total amount of vaporized non-nicotine pre-vapor formulation stored at the NVM 2205.

[00194] At step S2816, the controller 2105 compares the updated total amount of vaporized non-nicotine pre-vapor formulation with the non-nicotine pre-vapor formulation empty threshold parameter obtained from the NVM 2205 at step S2802.

[00195] If the updated total amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to the non-nicotine pre-vapor formulation empty threshold parameter, then at step S2818 the controller 2105 controls the vapor indicators 2135 (via control signal(s)) to output an indication that the non-nicotine pre-vapor formulation in the non-nicotine pod assembly 300 is depleted (e.g., the non-nicotine reservoir in the non-nicotine pod assembly 300 is empty).

[00196] At step S2820, the controller 2105 stores the updated total amount of vaporized non-nicotine pre-vapor formulation at the NVM 2205 and sets the empty flag at the NVM 2205 to indicate that the non-nicotine pre-vapor formulation in the non-nicotine pod assembly 300 is depleted.

[00197] Setting the empty flag at the NVM 2205 also serves as a write lock to prevent any further updates to the total amount of formulation. This write lock also prevents clearing of the empty flag.

[00198] The process then returns to step S2804 and continues as discussed above.

[00199] Returning to step S2816, if the updated total amount of vaporized non-nicotine pre-vapor formulation is less than the non-nicotine pre-vapor formulation empty threshold parameter, then the controller 2105 compares the updated total amount of vaporized non-nicotine pre-vapor formulation with the non-nicotine pre-vapor formulation low threshold parameter at step S2822.

[00200] If the updated total amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to the non-nicotine pre-vapor formulation low threshold parameter, then at step S2824 the controller 2105 controls the vapor indicators 2135 (via control signal(s)) to output a low non-nicotine pre-vapor formulation indication. In one example, the low non-nicotine pre-vapor formulation indication may be in the form of a sound, visual display and/or haptic feedback to an adult vaper. For example, the indication may be a blinking yellow LED, a software message containing a code that is sent (e.g., via Bluetooth) to a connected "App" on a remote electronic device, which may subsequently trigger a notification in the App, a combination thereof, or the like.

[00201] At step S2828, the controller 2105 then updates the total amount of vaporized non-nicotine pre-vapor formulation at the NVM 2205, and the process then returns to step S2804 and continues as discussed above.

[00202] Returning to step S2822, if the updated total amount of vaporized non-nicotine pre-vapor formulation is less than the non-nicotine pre-vapor formulation low threshold parameter, then the process proceeds to step S2828 and continues as discussed herein.

[00203] Returning now to step S2810, if the controller 2105 determines that vaping conditions have not yet ceased (a puff event has not ended) after vaping conditions are detected, then the controller 2105 continues to control the power control circuitry to apply power to the heater 336 and integrate the applied power. Once the controller 2105 determines that vaping conditions have ceased, the process continues as discussed above.

[00204] Returning to step S2806, if the controller 2105 determines that vaping conditions are not yet present after determining that the non-nicotine pre-vapor formulation empty flag is not set, then the controller 2105 continues to monitor output of the sensor 364 for the presence of vaping conditions. Once the controller 2105 detects vaping conditions, the process proceeds to step S2808 and continues as discussed above.

[00205] Although the example embodiment shown in FIG. 31, for example, is discussed herein with regard to determining low and empty non-nicotine pre-vapor formulation in the non-nicotine reservoir when the total vaporized non-nicotine pre-vapor formulation exceeds a respective threshold parameter, example embodiments should not be limited to this example. As an alternative, depletion of (empty) non-nicotine pre-vapor formulation in the non-nicotine reservoir may be determined by comparison with respective minimum non-nicotine pre-vapor formulation threshold parameters. For example, the controller 2105 may determine whether the non-

nicotine pre-vapor formulation in the non-nicotine reservoir is depleted (empty) by computing the difference between a starting level of the non-nicotine pre-vapor formulation in the non-nicotine reservoir and the total vaporized non-nicotine pre-vapor formulation calculated at step S2814, and then comparing the computed difference with a minimum non-nicotine pre-vapor formulation empty threshold parameter at step S2816. In this example, if the computed difference is less than the minimum non-nicotine pre-vapor formulation empty threshold parameter, then the controller 2105 determines that the non-nicotine pre-vapor formulation in the non-nicotine reservoir is depleted.

[00206] In another example, the controller 2105 may determine whether the non-nicotine pre-vapor formulation in the non-nicotine reservoir is low by computing the difference between a starting level of the non-nicotine pre-vapor formulation in the non-nicotine reservoir and the total vaporized non-nicotine pre-vapor formulation calculated at step S2814, and then comparing the computed difference with a minimum non-nicotine pre-vapor formulation low threshold parameter at step S2822. In this example, if the computed difference is less than the non-nicotine pre-vapor formulation low threshold parameter, but greater than the non-nicotine pre-vapor formulation empty threshold parameter, then the controller 2105 determines that the non-nicotine pre-vapor formulation in the non-nicotine reservoir is low.

[00207] In this alternative example, the starting level of the non-nicotine pre-vapor formulation may be about 3500 μL , the non-nicotine pre-vapor formulation low threshold parameter may be about 500 μL , and the non-nicotine pre-vapor formulation empty threshold parameter may be about 100 μL . The non-nicotine pre-

vapor formulation empty threshold parameter may be greater than zero to provide a margin allowing for inaccuracies in the measurement of energy used.

[00208] As mentioned above, depletion of non-nicotine pre-vapor formulation is an example of a fault event at the non-nicotine e-vaping device 500. As also mentioned above, a fault event is an event that results in one or more consequent actions (e.g., a vaping off operation and/or an auto off operation) at the non-nicotine e-vaping device 500.

[00209] FIG. 32 is a flow chart illustrating an example method of operation of a non-nicotine e-vaping device after performing a vaping-off operation in response to detecting a fault event, such as depletion of non-nicotine pre-vapor formulation, according to example embodiments. For example purposes, the example embodiment shown in FIG. 32 will be discussed with regard to depletion of non-nicotine pre-vapor formulation. However, example embodiments should not be limited to this example.

[00210] Also for example purposes, the flow chart shown in FIG. 32 will be discussed with regard to the electrical systems shown in FIG. 29. It should be understood, however, that example embodiments should not be limited to this example. Rather, example embodiments may be applicable to other non-nicotine e-vaping devices and electrical systems thereof. Moreover, the example embodiment shown in FIG. 32 will be described with regard to operations performed by the controller 2105. However, it should be understood that the example embodiment may be described similarly with regard to the auto shutdown control system 2300 and/or the non-nicotine pre-vapor formulation level detection sub-system 2620 performing one or more of the functions/operations shown in FIG. 32.

[00211] Referring to FIG. 32, at step S3804 the controller 2105 logs the occurrence of the fault event (depleted non-nicotine reservoir) in the memory 2130. In one example, the controller 2105 may store an identifier of the event (depletion of non-nicotine pre-vapor formulation) in association with the consequent action (e.g., the vaping-off operation) and the time at which the fault event and consequent action occurred.

[00212] At step S3808, the controller 2105 determines whether the non-nicotine pod assembly 300 has been removed (corrective action) from the device body 100 within (prior to expiration of) a removal threshold time interval after (e.g., in response to) indicating that the non-nicotine pre-vapor formulation is depleted to the adult vaper. In at least one example embodiment, the controller 2105 may determine that the non-nicotine pod assembly 300 has been removed from the device body 100 digitally by checking that the set of five contacts 326 of the non-nicotine pod assembly have been removed. In another example, the controller 2105 may determine that the non-nicotine pod assembly has been removed from the device body 100 by sensing that the electrical contacts 324a, 324b and/or 326 of the non-nicotine pod assembly 300 have been disconnected from the device electrical connector 132 of the device body 100.

[00213] If the controller 2105 determines that the non-nicotine pod assembly 300 has been removed from the device body 100 within the removal threshold time interval after (e.g., in response to) indicating the depletion of the non-nicotine pre-vapor formulation to the adult vaper, then at step S3810 the controller 2105 controls the non-nicotine e-vaping device 500 to return to normal operation (a non-fault state). In this case, although energy to the heater 336 is still disabled because the non-nicotine

pod assembly 300 has been removed, the non-nicotine e-vaping device 500 is otherwise ready to vape in response to application of negative pressure by an adult vaper once a new non-nicotine pod assembly has been inserted.

[00214] At step S3812, the controller 2105 determines whether a new non-nicotine pod assembly has been inserted into the device body 100 within (prior to expiration of) an insert threshold time interval after removal of the non-nicotine pod assembly 300 and returning of the non-nicotine e-vaping device 500 to normal operation at step S3814.

[00215] In at least one example, the removal threshold time interval and/or the insert threshold time interval may have a length between about 5 minutes and about 120 minutes. The removal threshold time interval and/or the insert threshold time interval may be set to a length within this range by an adult vaper. In at least one example embodiment, the controller 2105 may determine that a new non-nicotine pod assembly has been inserted into the device body 100 by sensing the resistance of the heater 336 between the electrical contacts 324a and 324b of the non-nicotine pod assembly 300 and the device electrical connector 132 of the device body 100. In a further example embodiment, the controller 2105 may determine that a new non-nicotine pod assembly has been inserted into the device body 100 by sensing the presence of a pull-up resistor contained in the non-nicotine pod assembly 300 between the electrical contacts 326 of the non-nicotine pod assembly 300 and the device electrical connector 132 of the device body 100.

[00216] If the controller 2105 determines that a new non-nicotine pod assembly has been inserted into the device body 100 within the insert threshold time interval, then at step S3814 the controller 2105 controls the heating engine control circuit

2127 to re-enable the vaping module (e.g., enable application of power to the heater 336). As discussed in more detail later, the controller 2105 may control the heating engine control circuit 2127 to re-enable the vaping module by outputting the vaping shutdown signal COIL_SHDN having a logic low level (FIG. 35) or asserting the vaping enable signal COIL_VGATE_PWM (FIG. 36).

[00217] Returning to step S3812, if the controller 2105 determines that a new non-nicotine pod assembly has not been inserted into the device body 100 within the insert threshold time interval, then at step S3816 the controller 2105 outputs another one or more control signals to perform an auto-off operation, in which the non-nicotine e-vaping device 500 is powered off or enters a low-power mode. According to at least some example embodiments, in the context of a normal software auto-off the controller 2105 may output a multitude or plurality of GPIO control lines (signals) to turn off all or substantially all peripherals of the non-nicotine e-vaping device 500 and cause the controller 2105 to enter a sleep state.

[00218] Returning now to step S3808, if the non-nicotine pod assembly 300 is not removed within the removal threshold time interval, then the process proceeds to step S3816 and continues as discussed above.

[00219] FIG. 33 illustrates an example embodiment of the heater voltage measurement circuit 21252.

[00220] Referring to FIG. 33, the heater voltage measurement circuit 21252 includes a resistor 3702 and a resistor 3704 connected in a voltage divider configuration between a terminal configured to receive an input voltage signal COIL_OUT and ground. The input voltage signal COIL_OUT is the voltage input to (voltage at the input terminal of) the heater 336. A node N3716 between the resistor

3702 and the resistor 3704 is coupled to a positive input of an operational amplifier (Op-Amp) 3708. A capacitor 3706 is connected between the node N3716 and ground to form a low-pass filter circuit (an R/C filter) to stabilize the voltage input to the positive input of the Op-Amp 3708. The filter circuit may also reduce inaccuracy due to switching noise induced by PWM signals used to energize the heater 336, and have the same phase response/group delay for both current and voltage.

[00221] The heater voltage measurement circuit 21252 further includes resistors 3710 and 3712 and a capacitor 3714. The resistor 3712 is connected between node N3718 and a terminal configured to receive an output voltage signal COIL_RTN. The output voltage signal COIL_RTN is the voltage output from (voltage at the output terminal of) the heater 336.

[00222] Resistor 3710 and capacitor 3714 are connected in parallel between node N3718 and an output of the Op-Amp 3708. A negative input of the Op-Amp 3708 is also connected to node N3718. The resistors 3710 and 3712 and the capacitor 3714 are connected in a low-pass filter circuit configuration.

[00223] The heater voltage measurement circuit 21252 utilizes the Op-Amp 3708 to measure the voltage differential between the input voltage signal COIL_OUT and the output voltage signal COIL_RTN, and output a scaled heater voltage measurement signal COIL_VOL that represents the voltage across the heater 336. The heater voltage measurement circuit 21252 outputs the scaled heater voltage measurement signal COIL_VOL to an ADC pin of the controller 2105 for digital sampling and measurement by the controller 2105.

[00224] The gain of the Op-Amp 3708 may be set based on the surrounding passive electrical elements (e.g., resistors and capacitors) to improve the dynamic

range of the voltage measurement. In one example, the dynamic range of the Op-Amp 3708 may be achieved by scaling the voltage so that the maximum voltage output matches the maximum input range of the ADC (e.g., about 1.8V). In at least one example embodiment, the scaling may be about 267mV per V, and thus, the heater voltage measurement circuit 21252 may measure up to about $1.8\text{V}/0.267\text{V} = 6.74\text{V}$.

[00225] FIG. 34 illustrates an example embodiment of the heater current measurement circuit 21258 shown in FIG. 29.

[00226] Referring to FIG. 34, the output voltage signal COIL_RTN is input to a four terminal (4T) measurement resistor 3802 connected to ground. The differential voltage across the four terminal measurement resistor 3802 is scaled by an Op-Amp 3806, which outputs a heater current measurement signal COIL_CUR indicative of the current through the heater 336. The heater current measurement signal COIL_CUR is output to an ADC pin of the controller 2105 for digital sampling and measurement of the current through the heater 336 at the controller 2105.

[00227] In the example embodiment shown in FIG. 35, the four terminal measurement resistor 3802 may be used to reduce error in the current measurement using a 'Kelvin Current Measurement' technique. In this example, separation of the current measurement path from the voltage measurement path may reduce noise on the voltage measurement path.

[00228] The gain of the Op-Amp 3806 may be set to improve the dynamic range of the measurement. In this example, the scaling of the Op-Amp 3806 may be about 0.577 V/A, and thus, the heater current measurement circuit 21258 may measure up to about $\frac{1.8\text{ V}}{0.577\text{ V/A}} = 3.12\text{ A}$.

[00229] Referring to FIG. 34 in more detail, a first terminal of the four terminal measurement resistor 3802 is connected to a terminal of the heater 336 to receive the output voltage signal COIL_RTN. A second terminal of the four terminal measurement resistor 3802 is connected to ground. A third terminal of the four terminal measurement resistor 3802 is connected to a low-pass filter circuit (R/C filter) including resistor 3804, capacitor 3808 and resistor 3810. The output of the low-pass filter circuit is connected to a positive input of the Op-Amp 3806. The low-pass filter circuit may reduce inaccuracy due to switching noise induced by the PWM signals applied to energize the heater 336, and may also have the same phase response/group delay for both current and voltage.

[00230] The heater current measurement circuit 21258 further includes resistors 3812 and 3814 and a capacitor 3816. The resistors 3812 and 3814 and the capacitor 3816 are connected to the fourth terminal of the four terminal measurement resistor 3802, a negative input of the Op-Amp 3806 and an output of the Op-Amp 3806 in a low-pass filter circuit configuration, wherein the output of the low-pass filter circuit is connected to the negative input of the Op-Amp 3806.

[00231] The Op-Amp 3806 outputs a differential voltage as the heater current measurement signal COIL_CUR to an ADC pin of the controller 2105 for sampling and measurement of the current through the heater 336 by the controller 2105.

[00232] According to at least this example embodiment, the configuration of the heater current measurement circuit 21258 is similar to the configuration of the heater voltage measurement circuit 21252, except that the low-pass filter circuit including resistors 3804 and 3810 and the capacitor 3808 is connected to a terminal of the four terminal measurement resistor 3802 and the low-pass filter circuit including the

resistors 3812 and 3814 and the capacitor 3816 is connected to another terminal of the four terminal measurement resistor 3802.

[00233] The controller 2105 may average multiple samples (e.g., of voltage) over a time window (e.g., about 1 ms) corresponding to the ‘tick’ time used in the non-nicotine e-vaping device 500, and convert the average to a mathematical representation of the voltage and current across the heater 336 through application of a scaling value. The scaling value may be determined based on the gain settings implemented at the respective Op-Amps, which may be specific to the hardware of the non-nicotine e-vaping device 500.

[00234] The controller 2105 may filter the converted voltage and current measurements using, for example, a three tap moving average filter to attenuate measurement noise. The controller 2105 may then use the filtered measurements to calculate, for example, resistance R_{HEATER} of the heater 336 ($R_{HEATER} = \frac{V_{HEATER}}{I_{HEATER}}$), power P_{HEATER} applied to the heater 336 ($P_{HEATER} = V_{HEATER} * I_{HEATER}$), power supply current ($I_{BATT} = \frac{P_{in}}{V_{BATT}}$), where ($P_{in} = P_{HEATER} * \frac{1}{Efficiency}$), or the like. *Efficiency* is the ratio of power P_{in} delivered to the heater 336 across all operating conditions. In one example, *Efficiency* may be at least 85%.

[00235] According to one or more example embodiments, the gain settings of the passive elements of the circuits shown in FIGS. 33 and/or 34 may be adjusted to match the output signal range to the input range of the controller 2105.

[00236] FIG. 35 is a circuit diagram illustrating a heating engine control circuit according to some example embodiments. The heating engine control circuit shown in FIG. 35 is an example of the heating engine control circuit 2127 shown in FIG. 29.

[00237] Referring to FIG. 35, the heating engine control circuit 2127A includes a CMOS charge pump U2 configured to supply a power rail (e.g., about 7V power rail (7V_CP)) to one or more gate driver integrated circuits (ICs) to control the power FETs (heater power control circuitry, also referred to as a heating engine drive circuit or circuitry, not shown in FIG. 35) that energize the heater 336 in the non-nicotine pod assembly 300.

[00238] In example operation, the charge pump U2 is controlled (selectively activated or deactivated) based on the vaping shutdown signal COIL_SHDN (device power state signal; also referred to as a vaping enable signal) from the controller 2105. In the example shown in FIG. 35, the charge pump U2 is activated in response to output of the vaping shutdown signal COIL_SHDN having a logic low level, and deactivated in response to output of the coil shutdown signal COIL-SHDN having a logic high level. Once the power rail 7V_CP has stabilized after activation of the charge pump U2 (e.g., after a settling time interval has expired), the controller 2105 may enable the heater activation signal GATE_ON to provide power to the heater power control circuitry and the heater 336.

[00239] According to at least one example embodiment, the controller 2105 may perform a vaping-off operation by outputting (enabling) the vaping shutdown signal COIL_SHDN having a logic high level to disable all power to the heater 336 until the vaping shutdown signal COIL_SHDN is disabled (transitioned to a logic low level) by the controller 2105.

[00240] The controller 2105 may output the heater activation signal GATE_ON (another device power state signal) having a logic high level in response to detecting the presence of vaping conditions at the non-nicotine e-vaping device 500. In this

example embodiment, the transistors (e.g., field-effect transistors (FETs)) Q5 and Q7A' are activated when the controller 2105 enables the heater activation signal GATE_ON to the logic high level. The controller 2105 may output the heater activation signal GATE_ON having a logic low level to disable power to the heater 336, thereby performing a heater-off operation.

[00241] If a power stage fault occurs, where the transistors Q5 and Q7A' are unresponsive to the heater activation signal GATE_ON, then the controller 2105 may perform a vaping-off operation by outputting the vaping shutdown signal COIL_SHDN having a logic high level to cut-off power to the gate driver, which in turn also cuts off power to the heater 336.

[00242] In another example, if the controller 2105 fails to boot properly resulting in the vaping shutdown signal COIL_SHDN having an indeterminate state, then the heating engine control circuit 2127A automatically pulls the vaping shutdown signal COIL_SHDN to a logic high level to automatically cut-off power to the heater 336.

[00243] In more detail with regard to FIG. 35, capacitor C9, charge pump U2 and capacitor C10 are connected in a positive voltage doubler configuration. The capacitor C9 is connected between pins C- and C+ of the charge pump U2 and serves as a non-nicotine reservoir for the charge pump U2. The input voltage pin VIN of the charge pump U2 is connected to voltage source BATT at node N3801, and capacitor C10 is connected between ground and the output voltage pin VOUT of the charge pump U2 at node N3802. The capacitor C10 provides a filter and non-nicotine reservoir for the output from the charge pump U2, which may ensure a more stable voltage output from the charge pump U2.

[00244] The capacitor C11 is connected between node N3801 and ground to provide a filter and non-nicotine reservoir for the input voltage to the charge pump U2.

[00245] Resistor R10 is connected between a positive voltage source and the shutdown pin SHDN. The resistor R10 serves as a pull-up resistor to ensure that the input to the shutdown pin SHDN is high, thereby disabling the output (VOUT) of the charge pump U2 and cutting off power to the heater 336, when the vaping shutdown signal COIL_SHDN is in an indeterminate state.

[00246] Resistor R43 is connected between ground and the gate of the transistor Q7A' at node N3804. The resistor R43 serves as a pull-down resistor to ensure that the transistor Q7A' is in a high impedance (OFF) state, thereby disabling power rail 7V_CP and cutting off power to the heater 336, if the heater activation signal GATE_ON is in an indeterminate state.

[00247] Resistor R41 is connected between node N3802 and node N3803 between the gate of the transistor Q5 and the drain of the transistor Q7A'. The resistor R41 serves as a pull-down resistor to ensure that the transistor Q5 switches off more reliably.

[00248] Transistor Q5 is configured to selectively isolate the power rail 7V_CP from the VOUT pin of charge pump U2. The gate of the transistor Q5 is connected to node N3803, the drain of the transistor Q5 is connected to the output voltage terminal VOUT of the charge pump U2 at node N3802, and the source of the transistor Q5 serves as the output terminal for the power rail 7V_CP. This configuration allows the capacitor C10 to reach an operating voltage more quickly by isolating the load, and creates a fail-safe insofar as the vaping shutdown signal COIL_SHDN and heater

activation signal GATE_ON must both be in the correct state to provide power to the heater 336.

[00249] Transistor Q7A is configured to control operation of the transistor Q5 based on the heater activation signal GATE_ON. For example, when the heater activation signal GATE_ON is logic high level (e.g., above ~2V), the transistor Q7A is in its low impedance (ON) state, which pulls the gate of the transistor Q5 to ground thereby resulting in the transistor Q5 transitioning to a low impedance (ON) state. In this case, the heating engine control circuit 2127A outputs the power rail 7V_CP to the heating engine drive circuit (not shown), thereby enabling power to the heater 336.

[00250] If the heater activation signal GATE_ON has a logic low level, then transistor Q7A transitions to a high impedance (OFF) state, which results in discharge of the gate of the transistor Q5 through resistor R41, thereby transitioning the transistor Q5 into a high impedance (OFF) state. In this case, the power rail 7V_CP is not output and power to the heating engine drive circuit (and heater 336) is cut-off.

[00251] In the example shown in FIG. 35, since the transistor Q5 requires a gate voltage as high as the source voltage (~7V) to be in the high impedance (OFF) state, the controller 2105 does not control the transistor Q5 directly. The transistor Q7A provides a mechanism for controlling the transistor Q5 based on a lower voltage from the controller 2105.

[00252] FIG. 36 is a circuit diagram illustrating another heating engine control circuit according to example embodiments. The heating engine control circuit shown in FIG. 36 is another example of the heating engine control circuit 2127 shown in FIG. 29.

[00253] Referring to FIG. 36, the heating engine control circuit 2127B includes a rail converter circuit 39020 (also referred to as a boost converter circuit) and a gate driver circuit 39040. The rail converter circuit 39020 is configured to output a voltage signal 9V_GATE (also referred to as a power signal or input voltage signal) to power the gate driver circuit 39040 based on the vaping enable signal COIL_VGATE_PWM (also referred to as a vaping shutdown signal). The rail converter circuit 39020 may be software defined, with the vaping enable signal COIL_VGATE_PWM used to regulate the 9V_GATE output.

[00254] The gate driver circuit 39040 utilizes the input voltage signal 9V_GATE from the rail converter circuit 39020 to drive the heating engine drive circuit 3906.

[00255] In the example embodiment shown in FIG. 36, the rail converter circuit 39020 generates the input voltage signal 9V_GATE only if the vaping enable signal COIL_VGATE_PWM is asserted (present). The controller 2105 may disable the 9V rail to cut power to the gate driver circuit 39040 by de-asserting (stopping or terminating) the vaping enable signal COIL_VGATE_PWM. Similar to the vaping shutdown signal COIL_SHDN in the example embodiment shown in FIG. 35, the vaping enable signal COIL_VGATE_PWM may serve as a device state power signal for performing a vaping-off operation at the non-nicotine e-vaping device 500. In this example, the controller 2105 may perform a vaping-off operation by de-asserting the vaping enable signal COIL_VGATE_PWM, thereby disabling all power to the gate driver circuit 39040, heating engine drive circuit 3906 and heater 336. The controller 2105 may then enable vaping at the non-nicotine e-vaping device 500 by again asserting the vaping enable signal COIL_VGATE_PWM to the rail converter circuit 39020.

[00256] Similar to the heater activation signal GATE_ON in FIG. 35, the controller 2105 may output the first heater enable signal GATE_ENB having a logic high level to enable power to the heating engine drive circuit 3906 and the heater 336 in response to detecting vaping conditions at the non-nicotine e-vaping device 500. The controller 2105 may output the first heater enable signal GATE_ENB having a logic low level to disable power to the heating engine drive circuit 3906 and the heater 336, thereby performing a heater-off operation.

[00257] Referring in more detail to the rail converter circuit 39020 in FIG. 36, a capacitor C36 is connected between the voltage source BATT and ground. The capacitor C36 serves as a non-nicotine reservoir for the rail converter circuit 39020.

[00258] A first terminal of inductor L1006 is connected to node Node1 between the voltage source BATT and the capacitor C36. The inductor L1006 serves as the main storage element of the rail converter circuit 39020.

[00259] A second terminal of the inductor L1006, a drain of a transistor (e.g., an enhancement mode MOSFET) Q1009 and a first terminal of a capacitor C1056 are connected at node Node2. The source of the transistor Q1009 is connected to ground, and the gate of the transistor Q1009 is configured to receive the vaping enable signal COIL_VGATE_PWM from the controller 2105.

[00260] In the example shown in FIG. 36, the transistor Q1009 serves as the main switching element of the rail converter circuit 39020.

[00261] A resistor R29 is connected between the gate of the transistor Q1009 and ground to act as a pull-down resistor to ensure that transistor Q1009 switches off more reliably and that operation of the heater 336 is prevented when the vaping enable signal COIL_VGATE_PWM is in an indeterminate state.

[00262] A second terminal of the capacitor C1056 is connected to a cathode of a Zener diode D1012 and an anode of a Zener diode D1013 at node Node3. The anode of the Zener diode D1012 is connected to ground.

[00263] The cathode of the Zener diode D1013 is connected to a terminal of the capacitor C35 and an input of a voltage divider circuit including resistors R1087 and R1088 at node Node4. The other terminal of the capacitor C35 is connected to ground. The voltage at node Node4 is also the output voltage 9V_GATE output from the rail converter circuit 39020.

[00264] A resistor R1089 is connected to the output of the voltage divider circuit at node Node5.

[00265] In example operation, when the vaping enable signal COIL_VGATE_PWM is asserted and at a logic high level, the transistor Q1009 switches to a low impedance state (ON), thereby allowing current to flow from the voltage source BATT and capacitor C36 to ground through inductor L1006 and transistor Q1009. This stores energy in inductor L1006, with the current increasing linearly over time.

[00266] When the vaping enable signal COIL_VGATE_PWM is at a logic low level, the transistor Q1009 switches to a high impedance state (OFF). In this case, the inductor L1006 maintains current flow (decaying linearly), and the voltage at node Node2 rises.

[00267] The duty cycle of the vaping enable signal COIL_VGATE_PWM determines the amount of voltage rise for a given load. Accordingly, the vaping enable signal COIL_VGATE_PWM is controlled by the controller 2105 in a closed loop using feedback signal COIL_VGATE_FB output by the voltage divider circuit at node Node5 as feedback. The switching described above occurs at a relatively high rate (e.g., about 2

MHz, however different frequencies may be used depending on the parameters required and element values).

[00268] Still referring to the rail converter circuit 39020 in FIG. 36, the capacitor C1056 is an AC coupling capacitor that provides a DC block to remove the DC level. The capacitor C1056 blocks current flow from voltage source BATT through the inductor L1006 and the diode D1013 to the gate driver circuit 39040 when the vaping enable signal COIL_VGATE_PWM is low to save battery life (e.g., when the non-nicotine e-vaping device 500 is in a standby mode). The capacitance of the capacitor C1056 may be chosen to provide a relatively low impedance path at the switching frequency.

[00269] The Zener diode D1012 establishes the ground level of the switching signal. Since capacitor C1056 removes the DC level, the voltage at node Node3 may normally be bipolar. In one example, the Zener diode D1012 may clamp the negative half cycle of the signal to about 0.3V below ground.

[00270] The capacitor C35 serves as the output non-nicotine reservoir for the rail converter circuit 39020. The Zener diode D1013 blocks current from the capacitor C35 from flowing through capacitor C1056 and transistor Q1009 when the transistor Q1009 is ON.

[00271] As the decaying current from inductor L1006 creates a voltage rise at node Node4 between Zener diode D1013 and capacitor C35, current flows into capacitor C35. The capacitor C35 maintains the 9V_GATE voltage while energy is being stored in the inductor L1006.

[00272] The voltage divider circuit including resistors R1087 and R1088 reduces the voltage to an acceptable level for measurement at the ADC at the controller 2105. This reduced voltage signal is output as the feedback signal COIL_VGATE_FB.

[00273] In the circuit shown in FIG. 36, the feedback signal COIL_VGATE_FB voltage is scaled at about 0.25x, therefore the 9V output voltage is reduced to about 2.25V for input to the ADC at the controller 2105.

[00274] The resistor R1089 provides a current limit for an over-voltage fault at the output of the rail converter circuit 39020 (e.g., at node Node4) to protect the ADC at the controller 2105.

[00275] The 9V output voltage signal 9V_GATE is output from the rail converter circuit 39020 to the gate driver circuit 39040 to power the gate driver circuit 39040.

[00276] Referring now to the gate driver circuit 39040 in more detail, the gate driver circuit 39040 includes, among other things, an integrated gate driver U2003 configured to convert low-current signal(s) from the controller 2105 to high-current signals for controlling switching of the transistors (e.g., MOSFETs) of the heating engine drive circuit 3906. The integrated gate driver U2003 is also configured to translate voltage levels from the controller 2105 to voltage levels required by the transistors of the heating engine drive circuit 3906. In the example embodiment shown in FIG. 36, the integrated gate driver U2003 is a half-bridge driver. However, example embodiments should not be limited to this example.

[00277] In more detail, the 9V output voltage from the rail converter circuit 39020 is input to the gate driver circuit 39040 through a filter circuit including resistor R2012 and capacitor C2009. The filter circuit including the resistor R2012 and the capacitor C2009 is connected to the VCC pin (pin 4) of the integrated gate

driver U2003 and the anode of Zener diode S2002 at node Node6. The second terminal of the capacitor C2009 is connected to ground. The anode of the Zener diode D2002 is connected to a first terminal of capacitor C2007 and a boost pin BST (pin 1) of the integrated gate driver U2003 at node Node7. A second terminal of the capacitor C2007 is connected to the switching node pin SWN (pin 7) of the integrated gate driver U2003 and the heating engine drive circuit 3906 (e.g., between two MOSFETs) at node Node8. In the example embodiment shown in FIG. 36, the Zener diode D2002 and the capacitor C2007 form part of a boot-strap charge-pump circuit connected between the input voltage pin VCC and the boost pin BST of the integrated gate driver U2003. Because the capacitor C2007 is connected to the 9V input voltage signal 9V_GATE from the rail converter circuit 39020, the capacitor C2007 charges to a voltage almost equal to the voltage signal 9V_GATE through the diode D2002.

[00278] Still referring to FIG. 36, a high side gate driver pin DRVH (pin 8), a low side gate driver pin DRVL (pin 5) and an EP pin (pin 9) of the integrated gate driver U2003 are also connected to the heating engine drive circuit 3906.

[00279] A resistor R2013 and a capacitor C2010 form a filter circuit connected to the input pin IN (pin 2) of the integrated gate driver U2003. The filter circuit is configured to remove high frequency noise from the second heater enable signal COIL_Z input to the input pin. The second heater enable signal COIL_Z may be a PWM signal from the controller 2105.

[00280] A resistor R2014 is connected to the filter circuit and the input pin IN at node Node9. The resistor R2014 is used as a pull-down resistor, such that if the second heater enable signal COIL_Z is floating (or indeterminate), then the input pin

IN of the integrated gate driver U2003 is held at a logic low level to prevent activation of the heating engine drive circuit 3906 and the heater 336.

[00281] The first heater enable signal GATE_ENB from the controller 2105 is input to the OD pin (pin 3) of the integrated gate driver U2003. A resistor R2016 is connected to the OD pin of the integrated gate driver U2003 as a pull-down resistor, such that if the first heater enable signal GATE_ENB from the controller 2105 is floating (or indeterminate), then the OD pin of the integrated gate driver U2003 is held at a logic low level to prevent activation of the heating engine drive circuit 3906 and the heater 336.

[00282] In the example embodiment shown in FIG. 36, the heating engine drive circuit 3906 includes a transistor (e.g., a MOSFET) circuit including transistors (e.g., MOSFETs) 39062 and 39064 connected in series between the voltage source BATT and ground. The gate of the transistor 39064 is connected to the low side gate driver pin DRVL (pin 5) of the integrated gate driver U2003, the drain of the transistor 39064 is connected to the switching node pin SWN (pin 7) of the integrated gate driver U2003 at node Node8, and the source of the transistor 39064 is connected to ground GND.

[00283] When the low side gate drive signal output from the low side gate driver pin DRVL is high, the transistor 39064 is in a low impedance state (ON), thereby connecting the node Node8 to ground.

[00284] As mentioned above, because the capacitor C2007 is connected to the 9V input voltage signal 9V_GATE from the rail converter circuit 39020, the capacitor C2007 charges to a voltage equal or substantially equal to the 9V input voltage signal 9V_GATE through the diode D2002.

[00285] When the low side gate drive signal output from the low side gate driver pin DRV_L is low, the transistor 39064 switches to the high impedance state (OFF), and the high side gate driver pin DRV_H (pin 8) is connected internally to the boost pin BST within the integrated gate driver U2003. As a result, transistor 39062 is in a low impedance state (ON), thereby connecting the switching node SWN to the voltage source BATT to pull the switching node SWN (Node 8) to the voltage of the voltage source BATT.

[00286] In this case, the node Node7 is raised to a boost voltage $V(BST) \approx V(9V_GATE) + V(BATT)$, which allows the gate-source voltage of the transistor 39062 to be the same or substantially the same as the voltage of the 9V input voltage signal 9V_GATE (e.g., $V(9V_GATE)$) regardless (or independent) of the voltage from the voltage source BATT. As a result, the switching node SWN (Node 8) provides a high current switched signal that may be used to generate a voltage output to the heater 336 that is substantially independent of the voltage output from the battery voltage source BATT.

[00287] Example embodiments have been disclosed herein, however, it should be understood that other variations may be possible. Such variations are not to be regarded as a departure from the spirit and scope of the present disclosure, and all such modifications as would be obvious to one skilled in the art are intended to be included within the scope of the following claims.

What is claimed is:

1. A non-nicotine electronic vaping device comprising:

a non-nicotine pod assembly including

a memory storing a non-nicotine pre-vapor formulation vaporization parameter and an aggregate amount of vaporized non-nicotine pre-vapor formulation,

a non-nicotine reservoir to hold non-nicotine pre-vapor formulation, and

a heater configured to vaporize non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir; and

a device assembly configured to engage with the non-nicotine pod assembly, the device assembly including a controller configured to

estimate an amount of non-nicotine pre-vapor formulation vaporized during a puff event based on the non-nicotine pre-vapor formulation vaporization parameter obtained from the memory and an aggregate amount of power applied to the heater during the puff event,

determine an updated aggregate amount of vaporized non-nicotine pre-vapor formulation based on the aggregate amount of vaporized non-nicotine pre-vapor formulation stored in the memory and the amount of non-nicotine pre-vapor formulation vaporized during the puff event,

determine that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to at least one non-nicotine pre-vapor formulation level threshold, and

control the non-nicotine electronic vaping device to output an indication of a current level of the non-nicotine pre-vapor formulation in the non-nicotine reservoir in response to determining that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to the at least one non-nicotine pre-vapor formulation level threshold.

2. The non-nicotine electronic vaping device of claim 1, wherein

the at least one non-nicotine pre-vapor formulation level threshold includes a non-nicotine pre-vapor formulation empty threshold; and

the controller is configured to control the non-nicotine electronic vaping device to output an indication that the non-nicotine pre-vapor formulation in the non-nicotine reservoir is depleted in response to determining that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to the non-nicotine pre-vapor formulation empty threshold.

3. The non-nicotine electronic vaping device of claim 2, wherein the controller is configured to set an empty flag in the memory in response to determining that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to the non-nicotine pre-vapor formulation empty threshold.

4. The non-nicotine electronic vaping device of claim 3, wherein setting the empty flag prevents further updating of the updated aggregate amount of vaporized non-nicotine pre-vapor formulation.

5. The non-nicotine electronic vaping device of claim 2, wherein the controller is configured to disable vaping at the non-nicotine electronic vaping device in response to determining that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to the non-nicotine pre-vapor formulation empty threshold.

6. The non-nicotine electronic vaping device of claim 1, wherein
the memory stores an empty flag indicating whether the non-nicotine reservoir is depleted; and

the controller is further configured to

obtain the empty flag from the memory,

determine that the non-nicotine reservoir is depleted based on a value of the empty flag, and

disable vaping at the non-nicotine electronic vaping device in response to determining that the non-nicotine reservoir is depleted.

7. The non-nicotine electronic vaping device of claim 1, wherein
the at least one non-nicotine pre-vapor formulation level threshold includes a non-nicotine pre-vapor formulation low threshold; and

the controller is configured to control the non-nicotine electronic vaping device to output an indication that the non-nicotine pre-vapor formulation in the non-nicotine reservoir is low in response to determining that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to the non-nicotine pre-vapor formulation low threshold.

8. A non-nicotine electronic vaping device comprising:

a non-nicotine pod assembly including

a non-nicotine reservoir to hold non-nicotine pre-vapor formulation,

a heater configured to vaporize non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir, and

a memory storing a non-nicotine pre-vapor formulation vaporization parameter and an aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir; and

a device assembly configured to engage with the non-nicotine pod assembly, the device assembly including a controller configured to

estimate an amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir during a puff event based on the non-nicotine pre-vapor formulation vaporization parameter and an aggregate amount of power applied to the heater during the puff event,

determine an updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir based on the aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir stored in the memory and the amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir during the puff event,

determine that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to at least one non-nicotine pre-vapor formulation level threshold, and

control the non-nicotine electronic vaping device to output an indication of a current level of the non-nicotine pre-vapor formulation in the non-nicotine reservoir in response to determining that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to the at least one non-nicotine pre-vapor formulation level threshold.

9. The non-nicotine electronic vaping device of claim 8, wherein

the at least one non-nicotine pre-vapor formulation level threshold includes a non-nicotine pre-vapor formulation empty threshold; and

the controller is configured to control the non-nicotine electronic vaping device to output an indication that the non-nicotine pre-vapor formulation in the non-nicotine reservoir is depleted in response to determining that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to the non-nicotine pre-vapor formulation empty threshold.

10. The non-nicotine electronic vaping device of claim 9, wherein the controller is configured to set an empty flag in the memory in response to determining that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to the non-nicotine pre-vapor formulation empty threshold.

11. The non-nicotine electronic vaping device of claim 10, wherein setting the empty flag prevents any further updates to the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir.

12. The non-nicotine electronic vaping device of claim 9, wherein the controller is configured to disable vaping at the non-nicotine electronic vaping device in response to determining that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to the non-nicotine pre-vapor formulation empty threshold.

13. The non-nicotine electronic vaping device of claim 8, wherein
the memory stores an empty flag indicating whether the non-nicotine reservoir is depleted; and

the controller is further configured to

obtain the empty flag from the memory,

determine that the non-nicotine reservoir is depleted based on a value of the empty flag, and

disable vaping at the non-nicotine electronic vaping device in response to determining that the non-nicotine reservoir is depleted.

14. The non-nicotine electronic vaping device of claim 8, wherein
the at least one non-nicotine pre-vapor formulation level threshold includes a non-nicotine pre-vapor formulation low threshold; and

the controller is configured to control the non-nicotine electronic vaping device to output an indication that the non-nicotine pre-vapor formulation in the non-nicotine reservoir is low in response to determining that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to the non-nicotine pre-vapor formulation low threshold.

15. A non-nicotine electronic vaping device comprising:

a controller configured to

obtain an empty flag from a memory in a non-nicotine pod assembly inserted into the electronic vaping device, the empty flag indicating that non-nicotine pre-vapor formulation in the non-nicotine pod assembly is depleted, and

disable vaping at the non-nicotine electronic vaping device based on the empty flag obtained from the memory.

16. The non-nicotine electronic vaping device of claim 15, wherein the controller is configured to enable vaping at the non-nicotine electronic vaping device in response to detecting removal of the non-nicotine pod assembly from the non-nicotine electronic vaping device within a removal threshold time interval after disabling vaping.

17. The non-nicotine electronic vaping device of claim 16, wherein the controller is configured to

determine that a new non-nicotine pod assembly has not been inserted into the non-nicotine electronic vaping device prior to expiration of an insert threshold time interval after the removal of the non-nicotine pod assembly; and

shut down power to the non-nicotine electronic vaping device in response to determining that the new non-nicotine pod assembly has not been inserted prior to expiration of the insert threshold time interval.

18. The non-nicotine electronic vaping device of claim 15, wherein the controller is configured to

determine that the non-nicotine pod assembly has not been removed from the non-nicotine electronic vaping device prior to expiration of a removal threshold time interval; and

shut down power to the non-nicotine electronic vaping device in response to determining that the non-nicotine pod assembly has not been removed from the non-nicotine electronic vaping device prior to expiration of the removal threshold time interval.

19. The non-nicotine electronic vaping device of claim 15, further comprising:

the non-nicotine pod assembly, wherein the non-nicotine pod assembly includes

a non-nicotine reservoir to hold the non-nicotine pre-vapor formulation in the non-nicotine pod assembly,

a heater configured to vaporize non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir, and

the memory, wherein the memory stores a non-nicotine pre-vapor formulation vaporization parameter and an aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir; and
a device assembly configured to engage with the non-nicotine pod assembly, the device assembly including the controller,

wherein the controller is configured to

estimate an amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir during a puff event based on the non-nicotine pre-vapor formulation vaporization parameter and an aggregate amount of power applied to the heater during the puff event,

determine an updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir based on the aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir stored in the memory and the amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir during the puff event,

determine that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to a non-nicotine pre-vapor formulation empty threshold, and

set the empty flag in the memory in response to determining that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to the non-nicotine pre-vapor formulation empty threshold.

20. The non-nicotine electronic vaping device of claim 19, wherein the controller is configured to control the non-nicotine electronic vaping device to output an indication that the non-nicotine pre-vapor formulation in the non-nicotine reservoir is depleted in response to the empty flag.

21. The non-nicotine electronic vaping device of claim 15, further comprising:
the non-nicotine pod assembly, wherein the non-nicotine pod assembly includes

a non-nicotine reservoir to hold the non-nicotine pre-vapor formulation in the non-nicotine pod assembly,

a heater configured to vaporize non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir, and

the memory, wherein the memory stores a non-nicotine pre-vapor formulation vaporization parameter and an aggregate amount of vaporized non-nicotine pre-vapor formulation; and

a device assembly configured to engage with the non-nicotine pod assembly, the device assembly including the controller,

wherein the controller is configured to

estimate an amount of non-nicotine pre-vapor formulation vaporized during a puff event based on the non-nicotine pre-vapor formulation vaporization parameter obtained from the memory and an aggregate amount of power applied to the heater during the puff event,

determine an updated aggregate amount of vaporized non-nicotine pre-vapor formulation based on the aggregate amount of vaporized non-nicotine

pre-vapor formulation stored in the memory and the amount of non-nicotine pre-vapor formulation vaporized during the puff event,

determine that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to at least one non-nicotine pre-vapor formulation level threshold, and

set the empty flag in the memory in response to determining that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to the non-nicotine pre-vapor formulation empty threshold.

22. The non-nicotine electronic vaping device of claim 21, wherein the controller is configured to control the non-nicotine electronic vaping device to output an indication that the non-nicotine pre-vapor formulation in the non-nicotine reservoir is depleted in response to the empty flag.

23. A method of controlling a non-nicotine electronic vaping device including a non-nicotine reservoir to hold non-nicotine pre-vapor formulation and a heater configured to vaporize non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir, the method comprising:

estimating an amount of non-nicotine pre-vapor formulation vaporized by the heater during a puff event based on a non-nicotine pre-vapor formulation vaporization parameter and an aggregate amount of power applied to the heater during the puff event;

determining an updated aggregate amount of vaporized non-nicotine pre-vapor formulation based on an aggregate amount of vaporized non-nicotine pre-vapor formulation stored in a memory and the amount of non-nicotine pre-vapor formulation vaporized during the puff event;

determining that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to at least one non-nicotine pre-vapor formulation level threshold; and

outputting an indication of a current level of the non-nicotine pre-vapor formulation in the non-nicotine reservoir in response to determining that the updated aggregate amount of vaporized non-nicotine pre-vapor formulation is greater than or equal to the at least one non-nicotine pre-vapor formulation level threshold.

24. A method of controlling a non-nicotine electronic vaping device including a non-nicotine reservoir to hold non-nicotine pre-vapor formulation and a heater configured to vaporize non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir, the method comprising:

estimating an amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir during a puff event based on a non-nicotine pre-vapor formulation vaporization parameter and an aggregate amount of power applied to the heater during the puff event;

determining an updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir based on an aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir stored in a

memory and the amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir during the puff event;

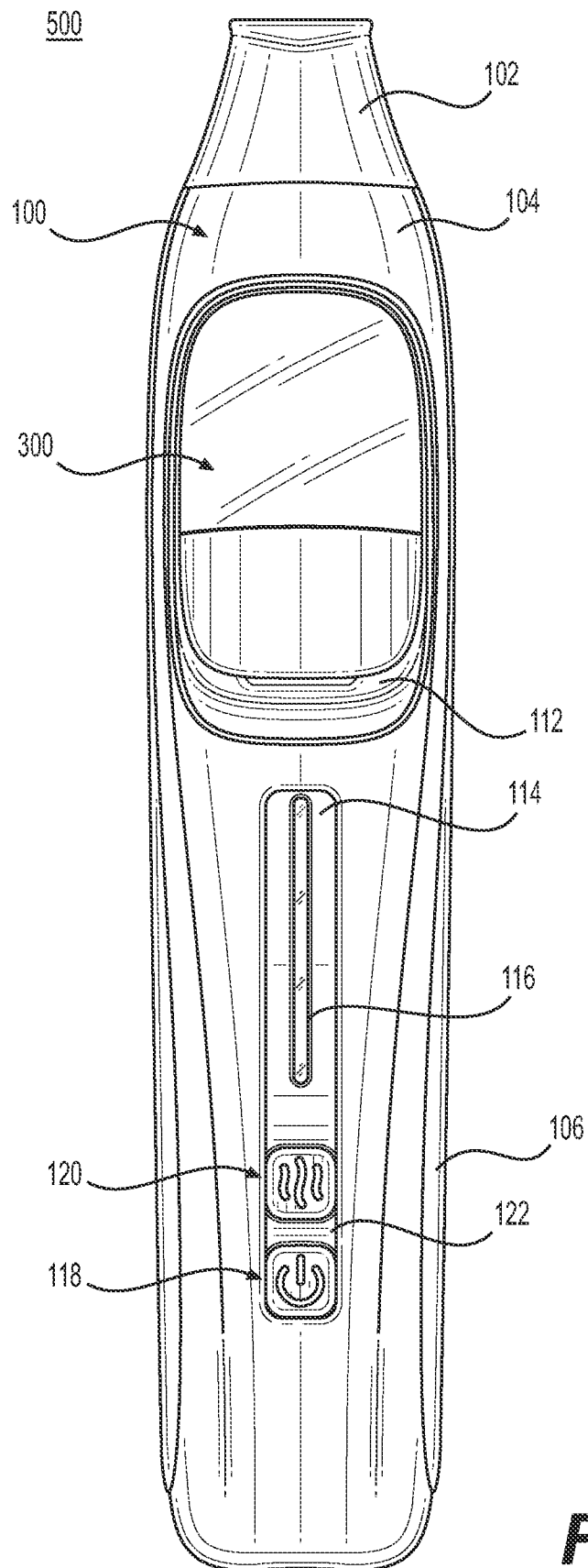
determining that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to at least one non-nicotine pre-vapor formulation level threshold; and

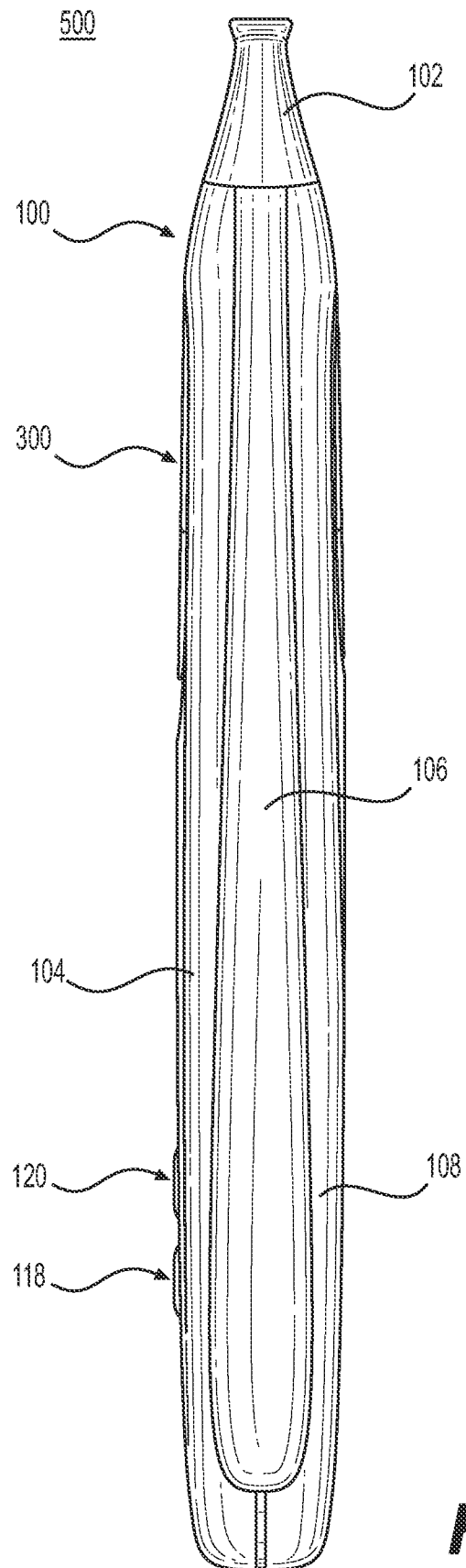
outputting an indication of a current level of the non-nicotine pre-vapor formulation in the non-nicotine reservoir in response to determining that the updated aggregate amount of non-nicotine pre-vapor formulation drawn from the non-nicotine reservoir is greater than or equal to the at least one non-nicotine pre-vapor formulation level threshold.

25. A method of controlling a non-nicotine electronic vaping device including a non-nicotine pod assembly and a device assembly, the method comprising:

obtaining an empty flag from a memory in the non-nicotine pod assembly inserted into the device assembly, the empty flag indicating that non-nicotine pre-vapor formulation in the non-nicotine pod assembly is depleted; and

disabling vaping at the non-nicotine electronic vaping device based on the empty flag obtained from the memory.

**FIG. 1**

**FIG. 2**

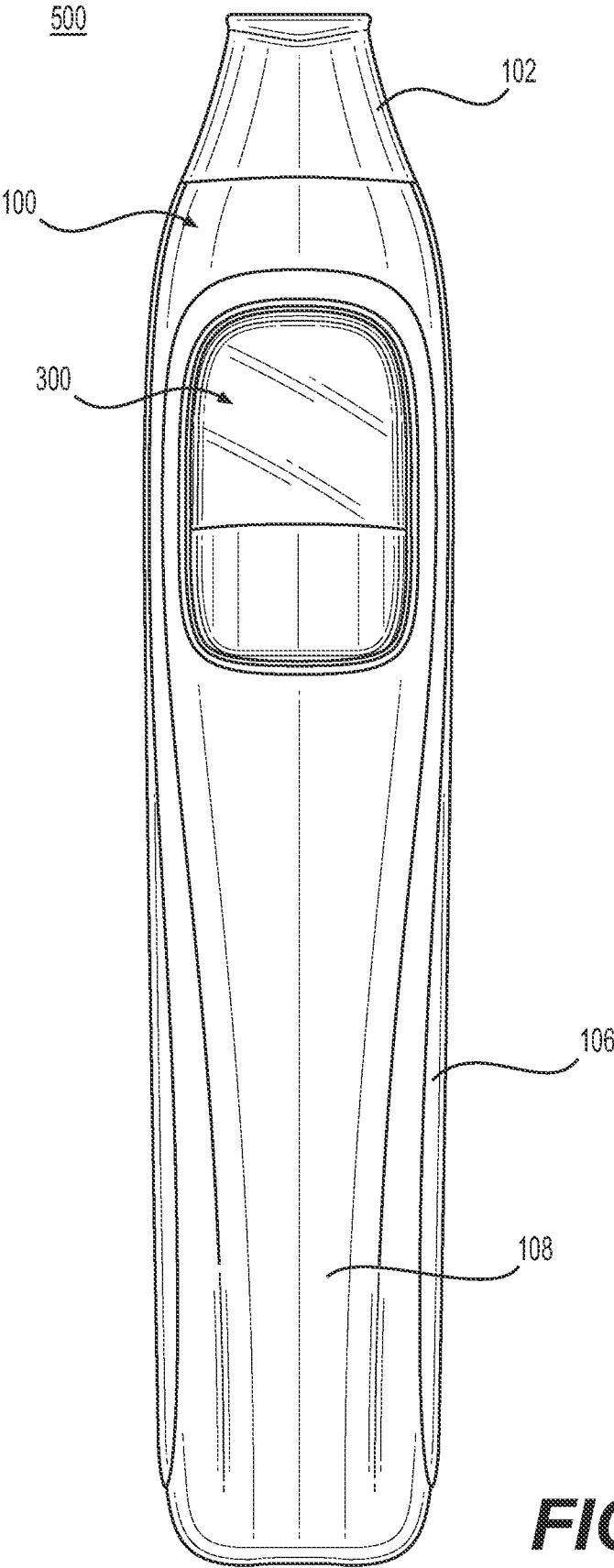


FIG. 3

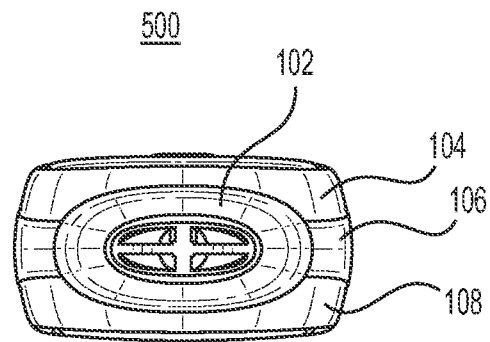


FIG. 4

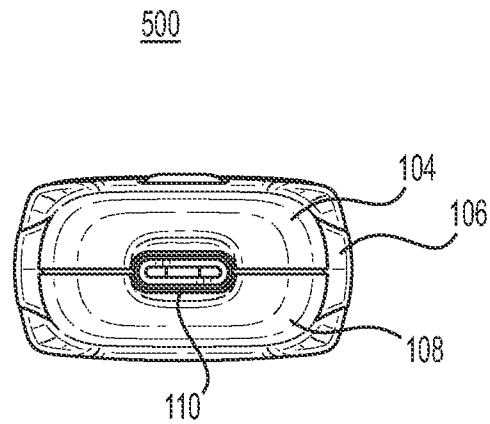


FIG. 5

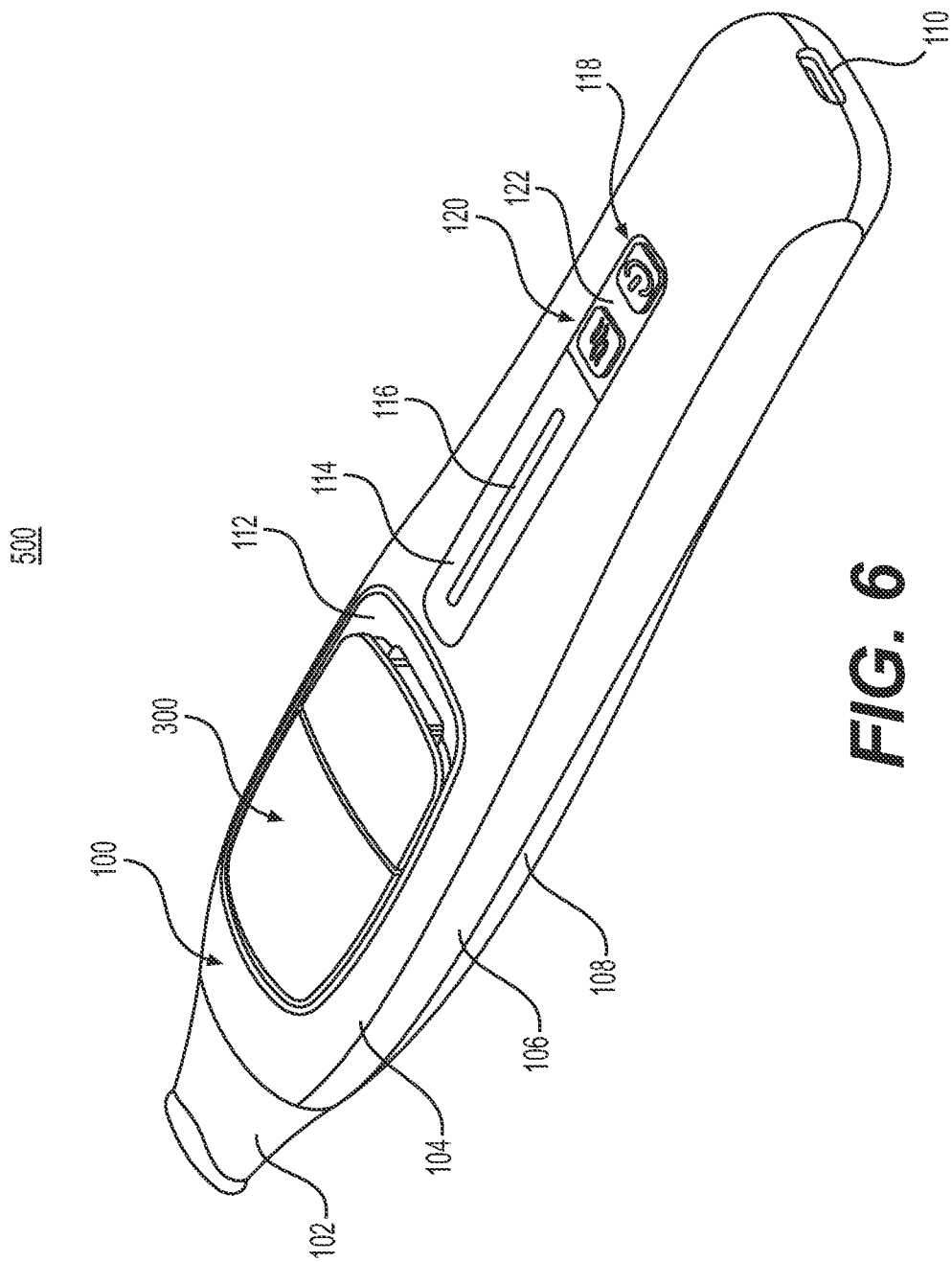


FIG. 6

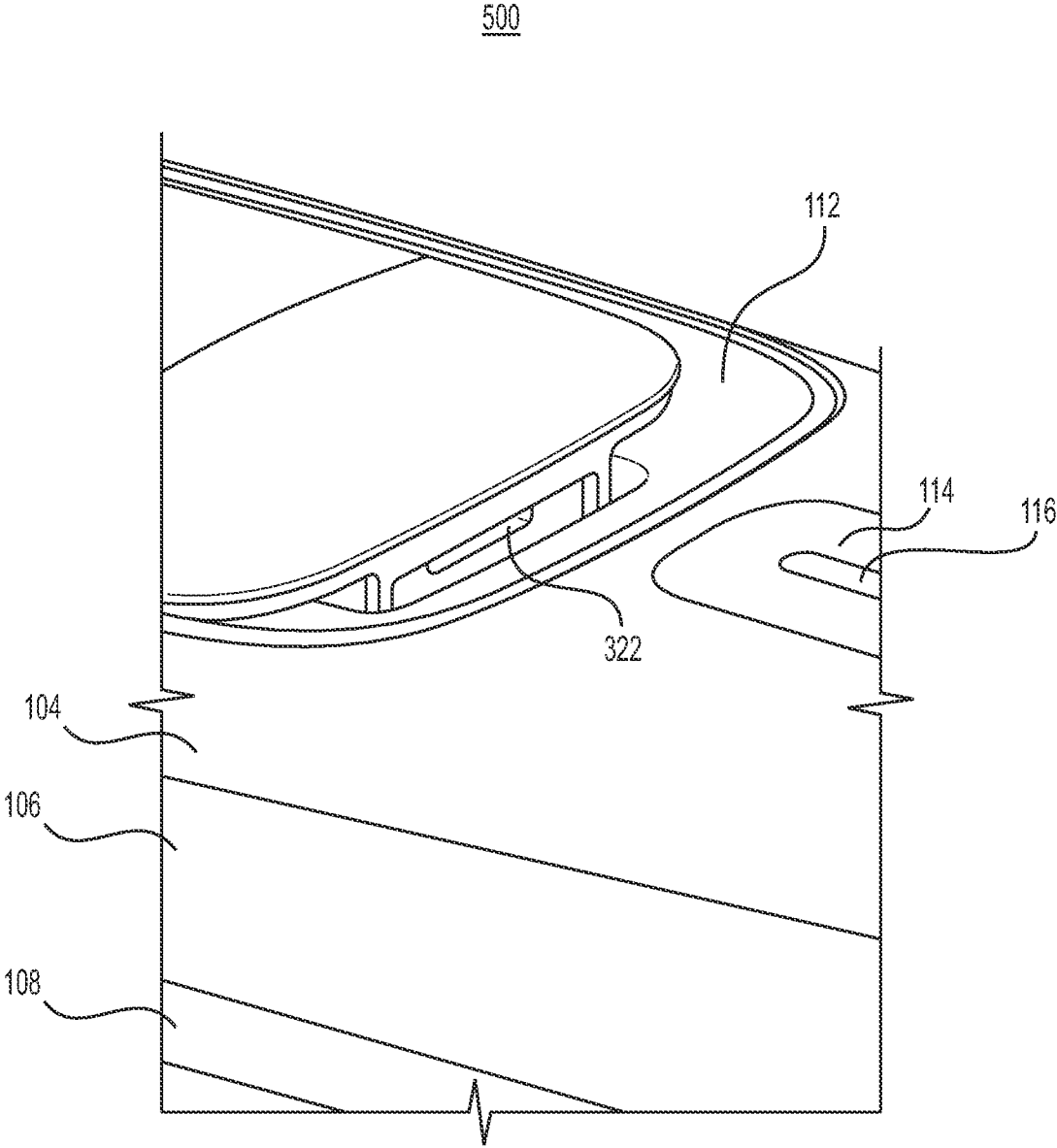


FIG. 7

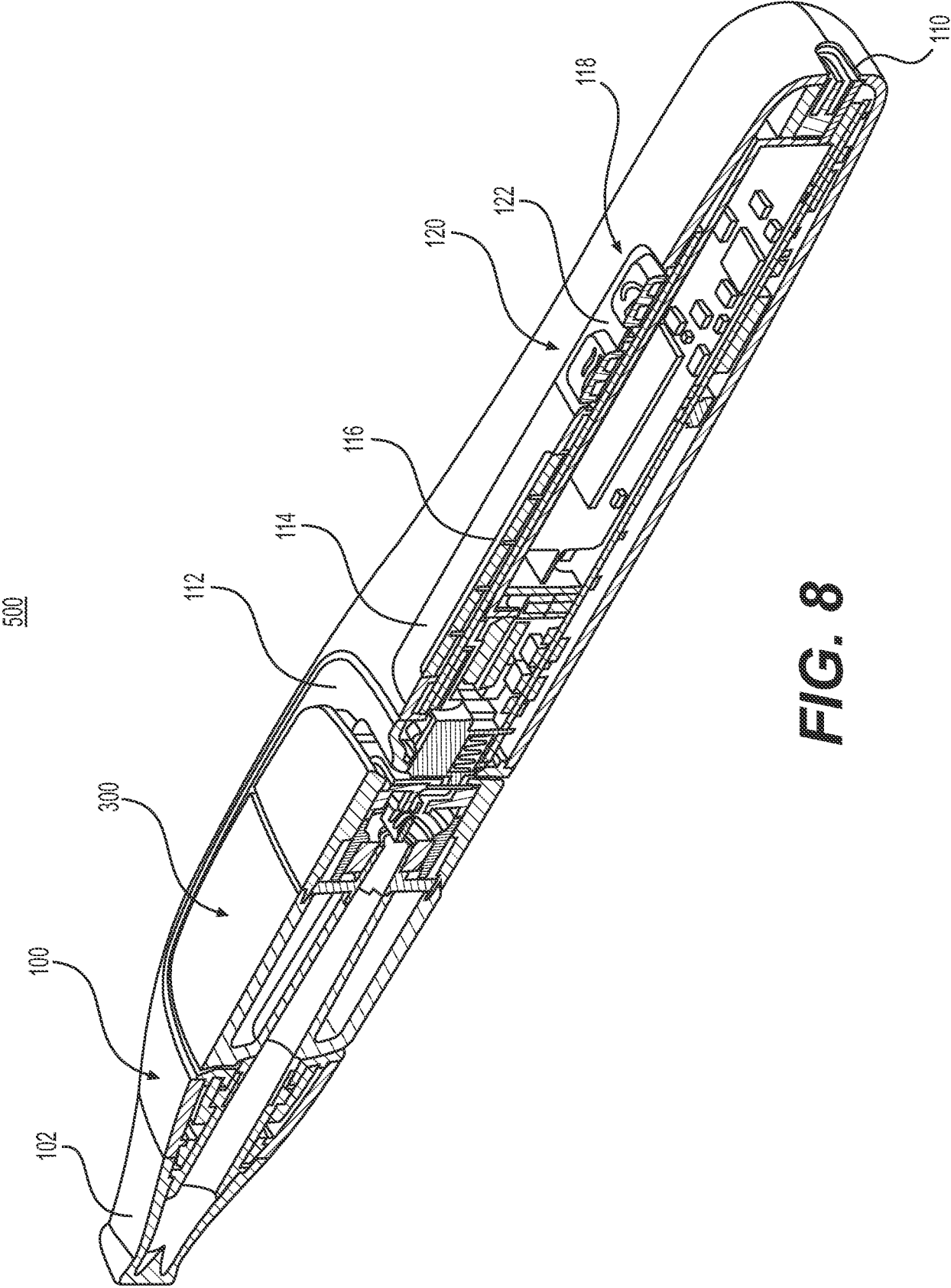
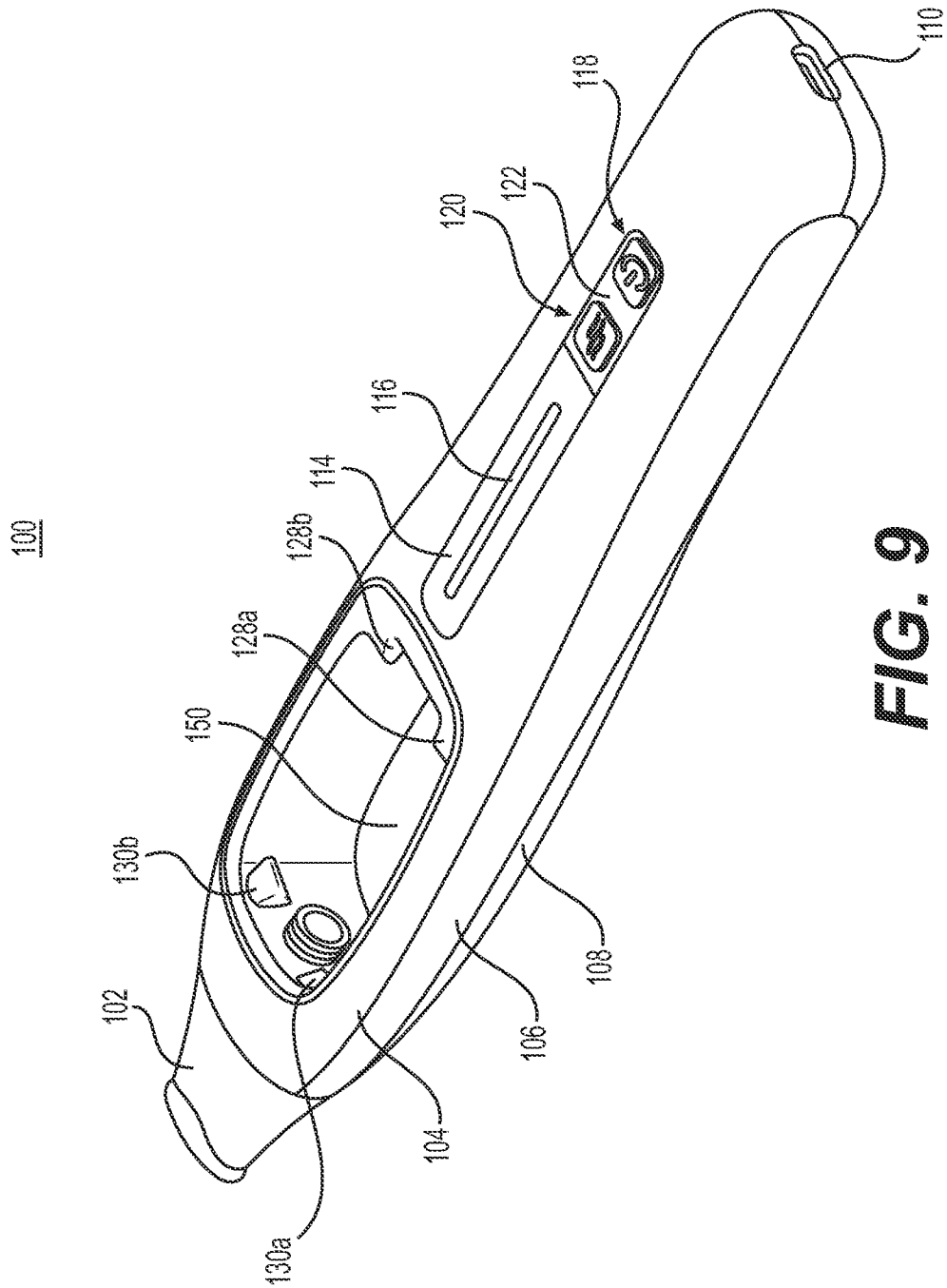
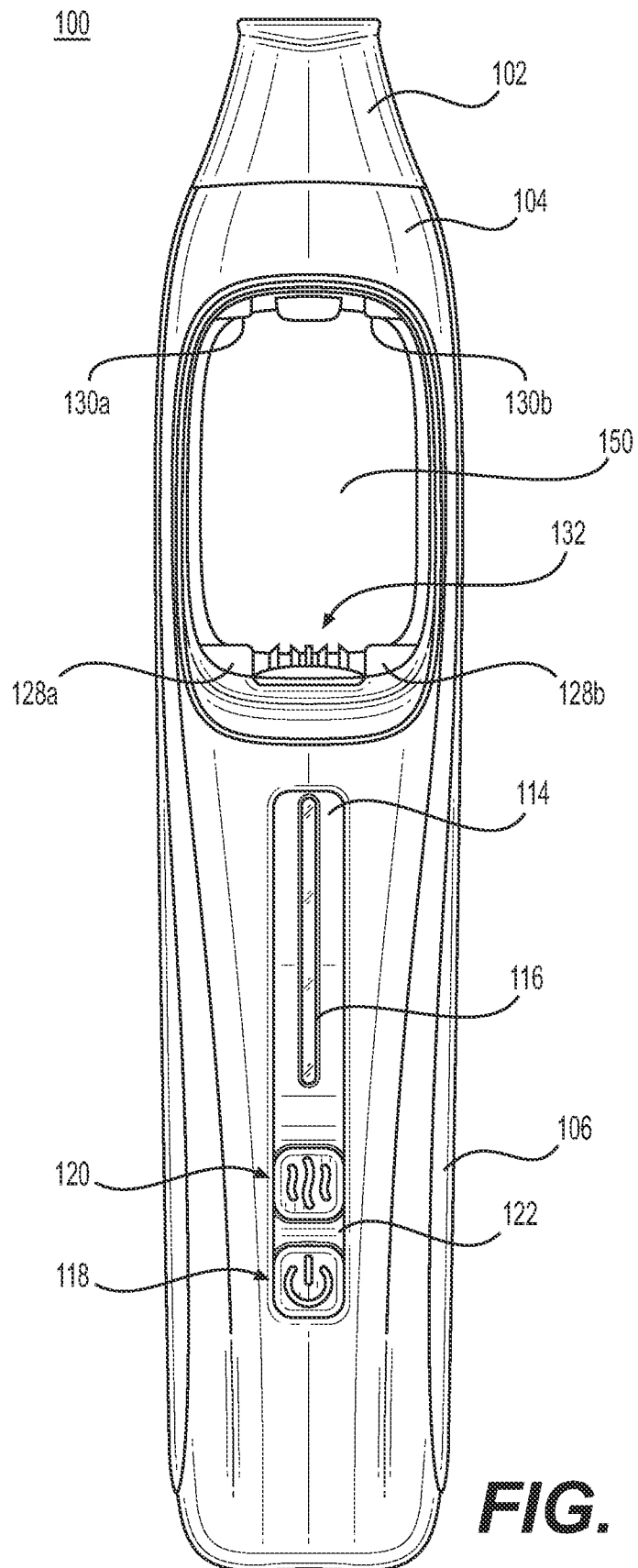
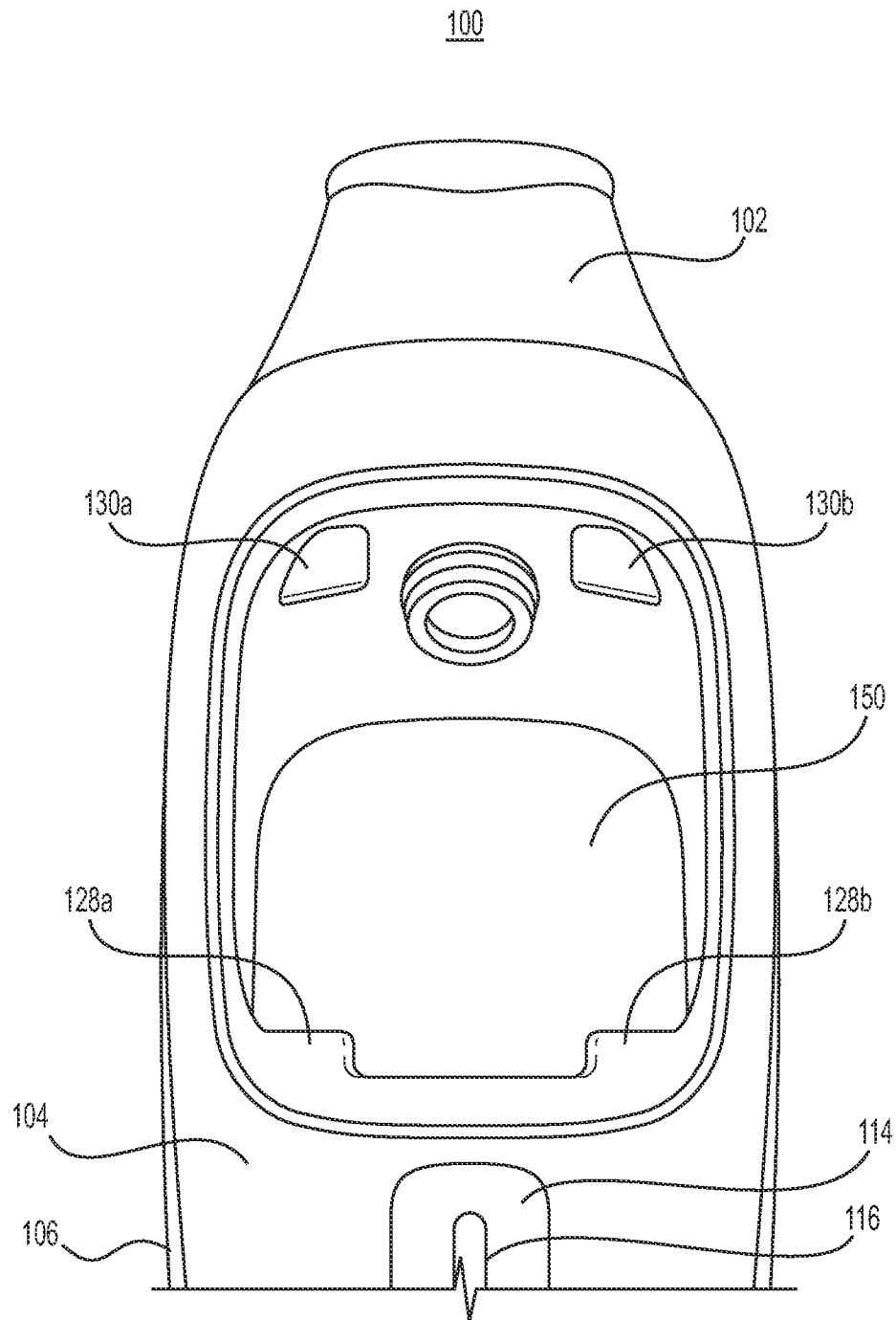
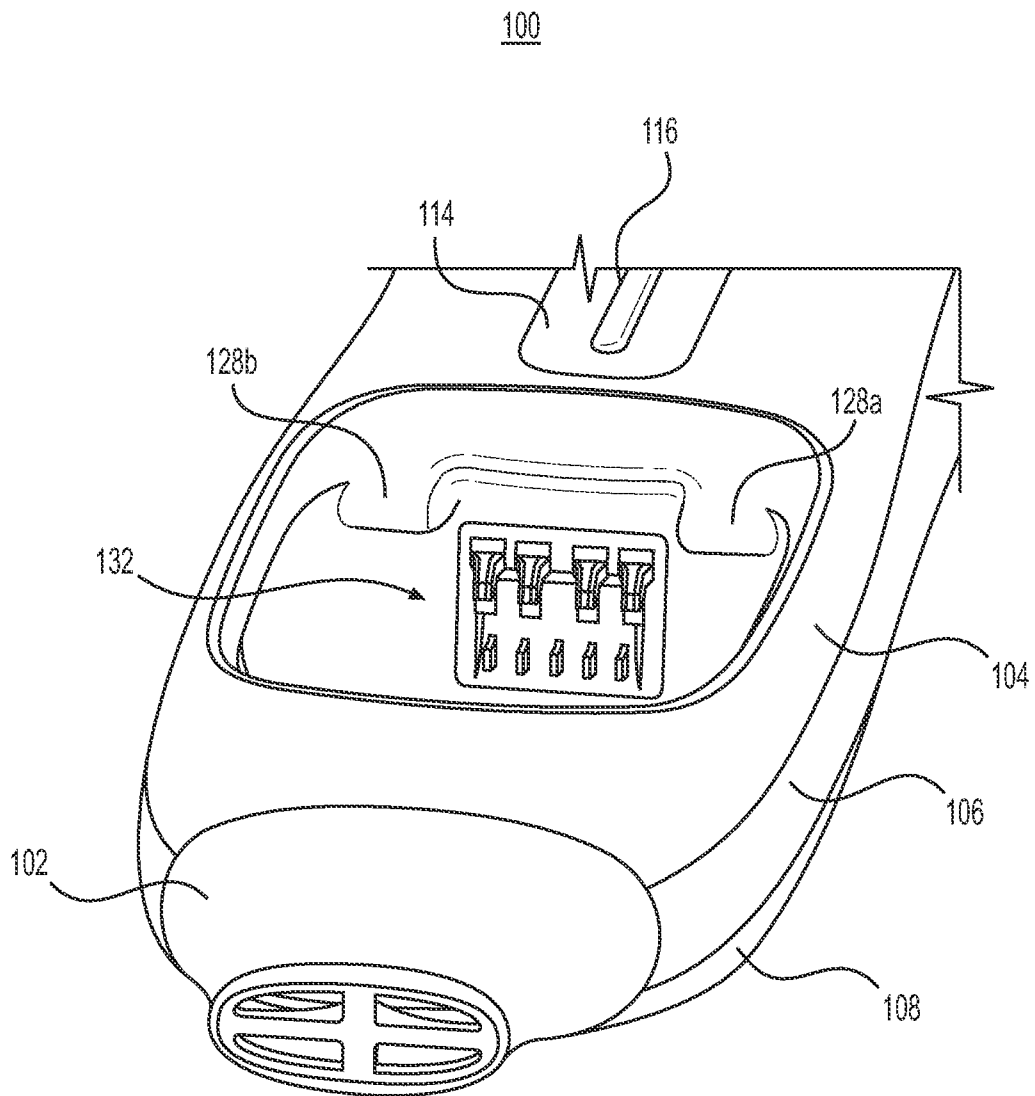


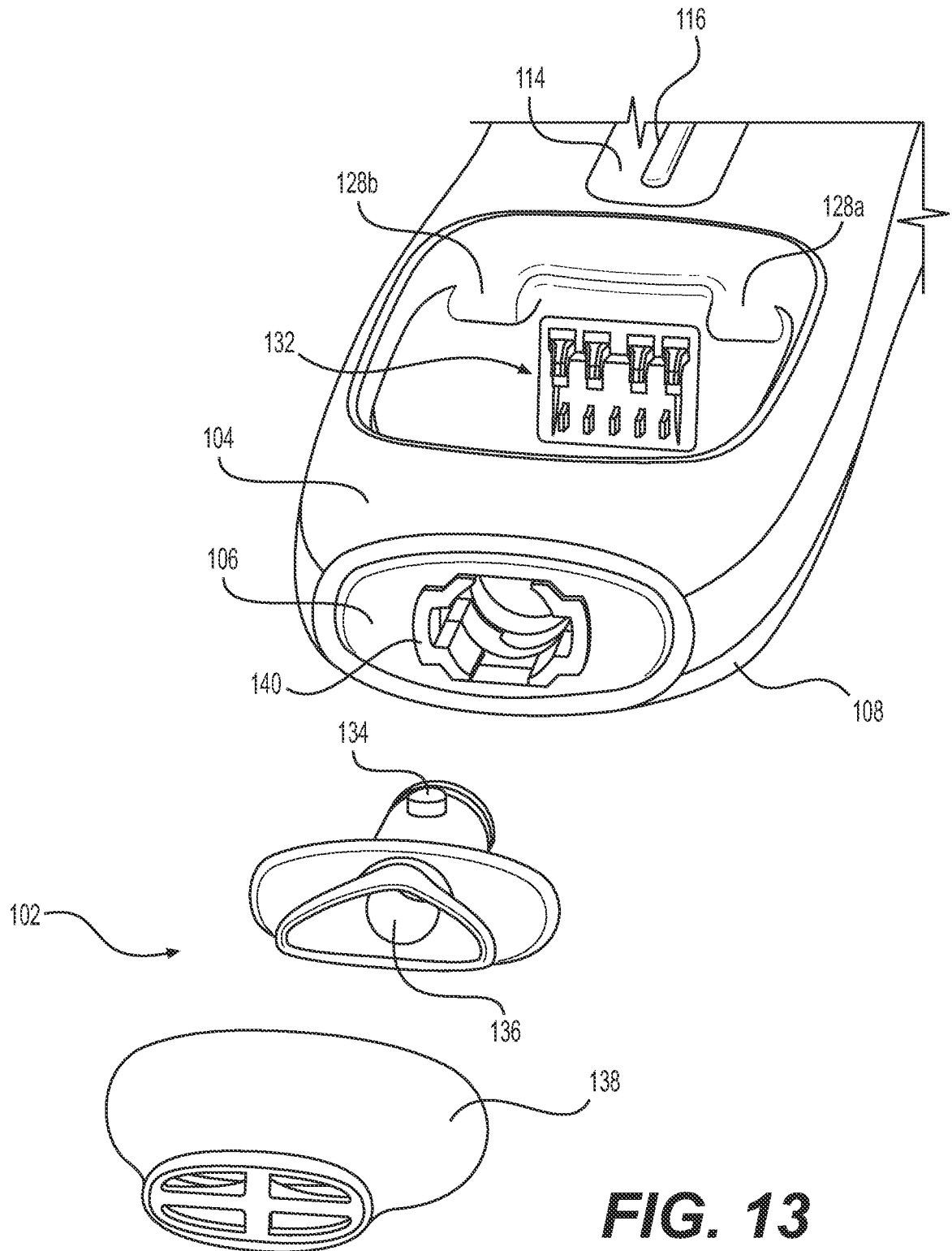
FIG. 8

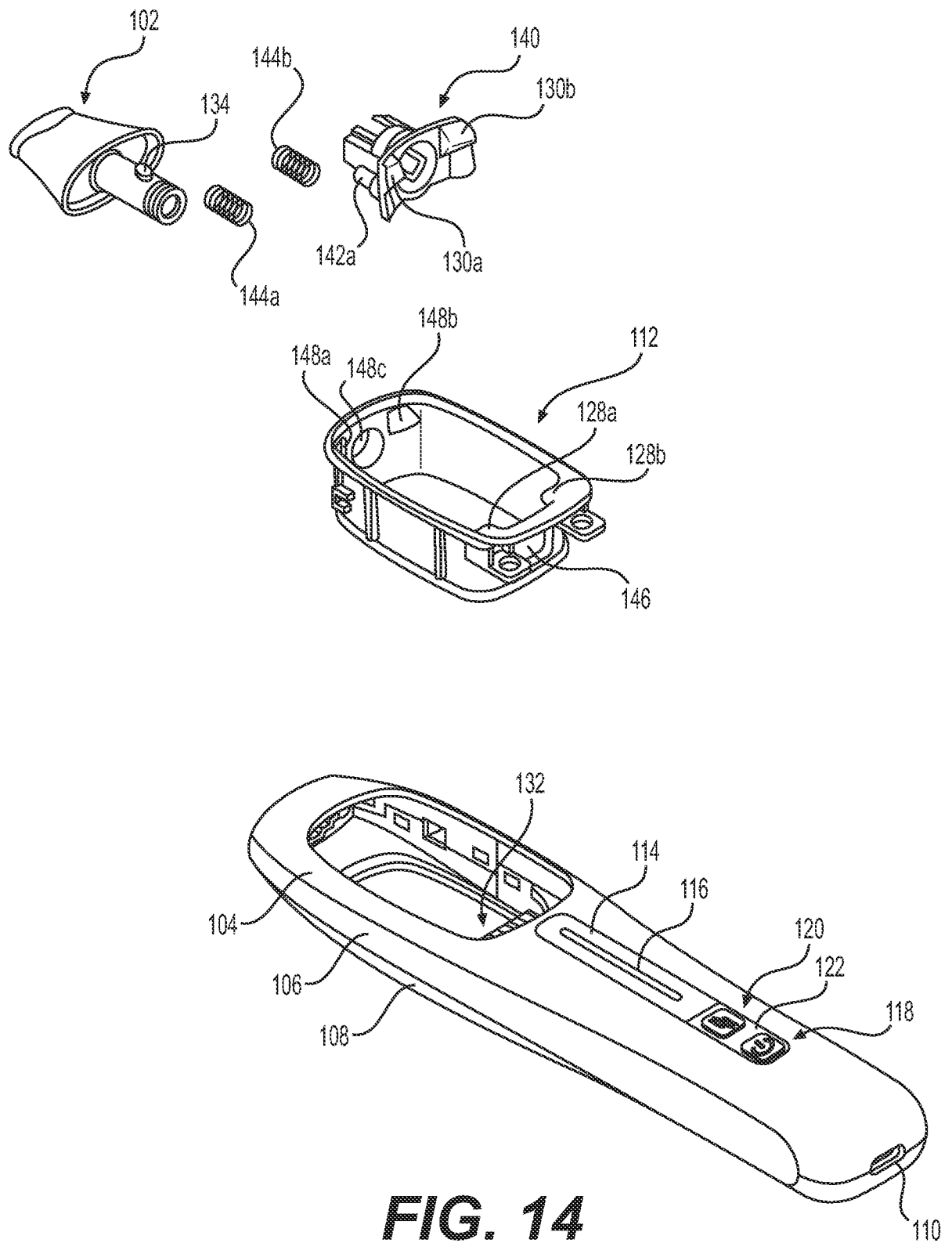


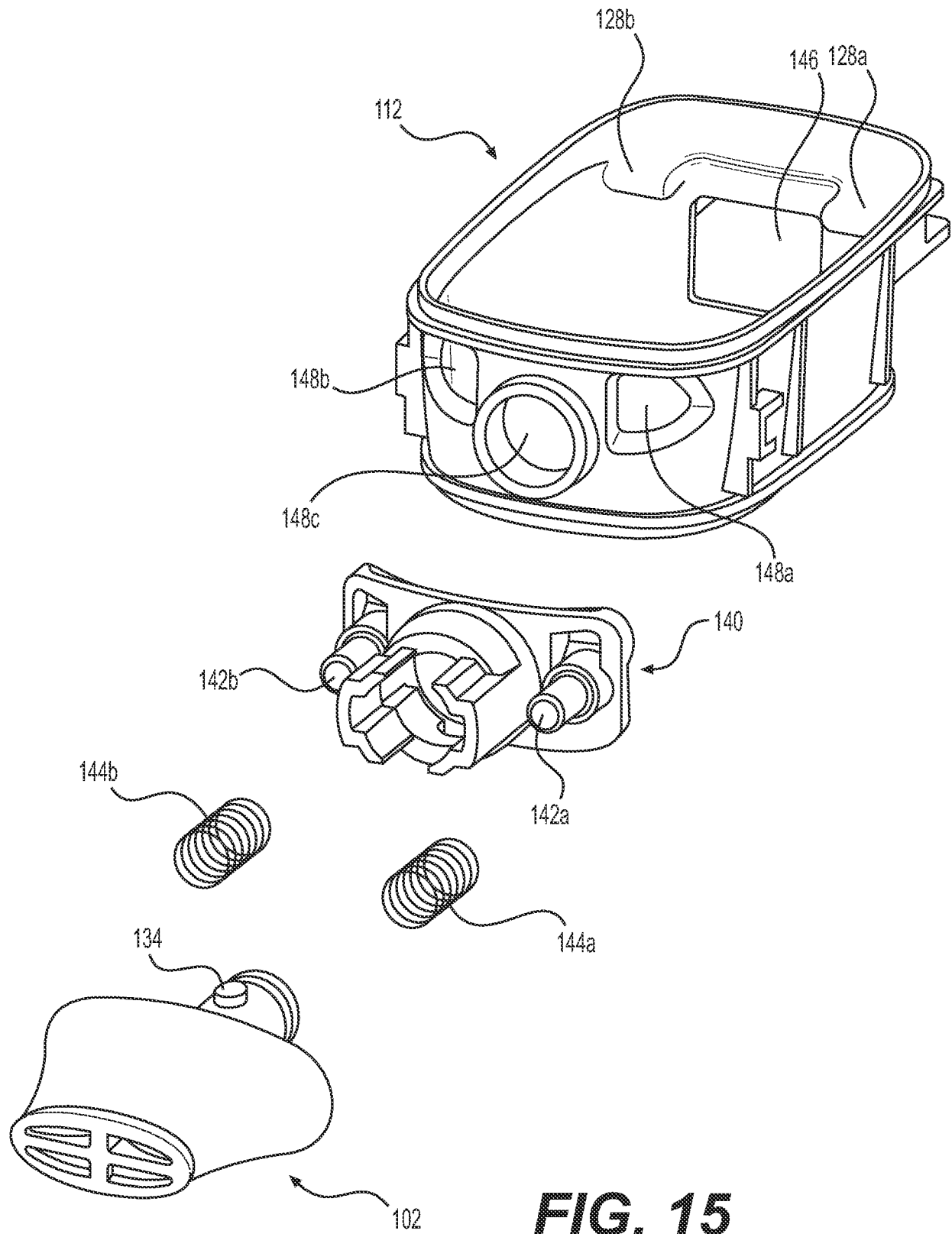
**FIG. 10**

**FIG. 11**

**FIG. 12**





**FIG. 15**

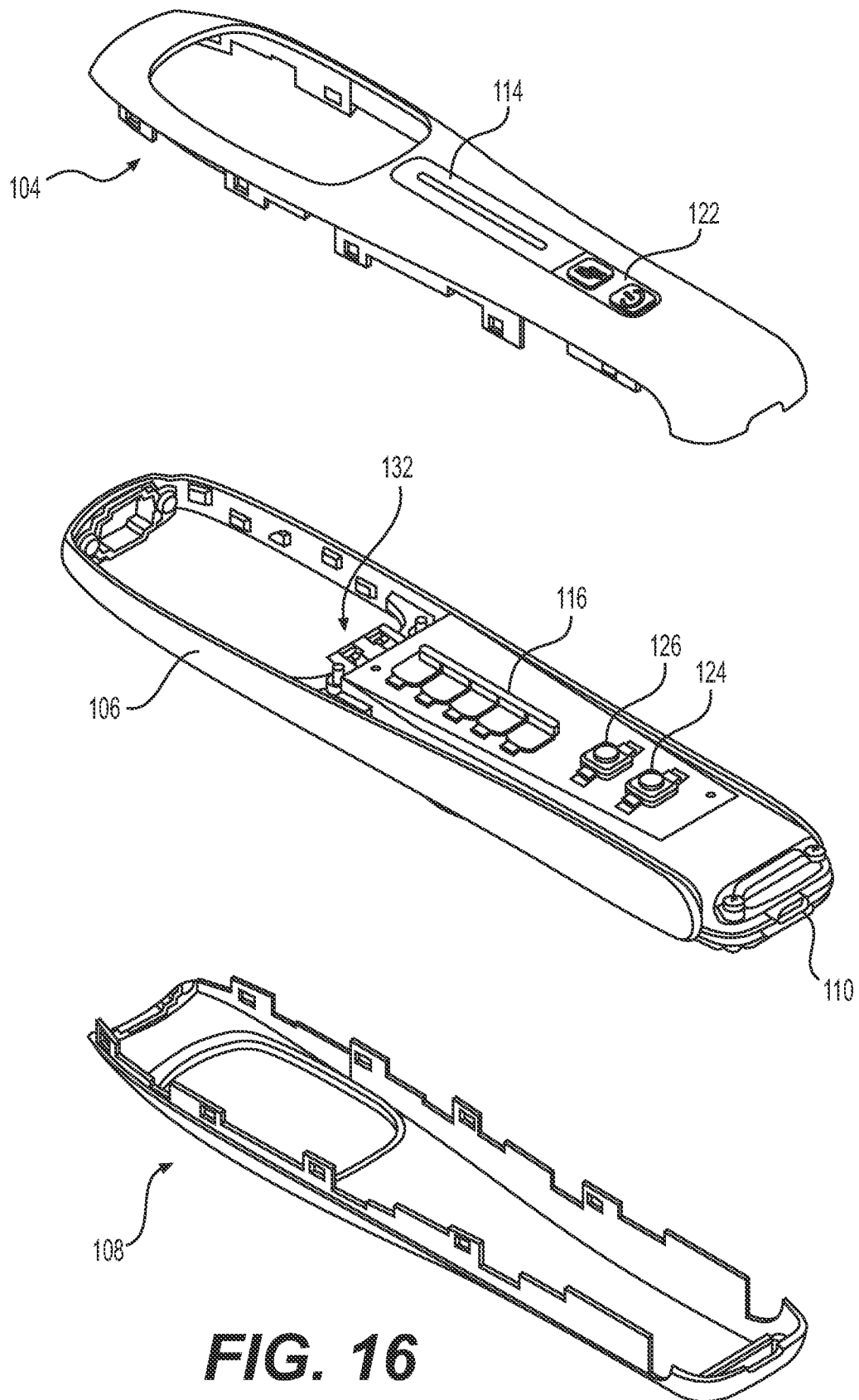


FIG. 16

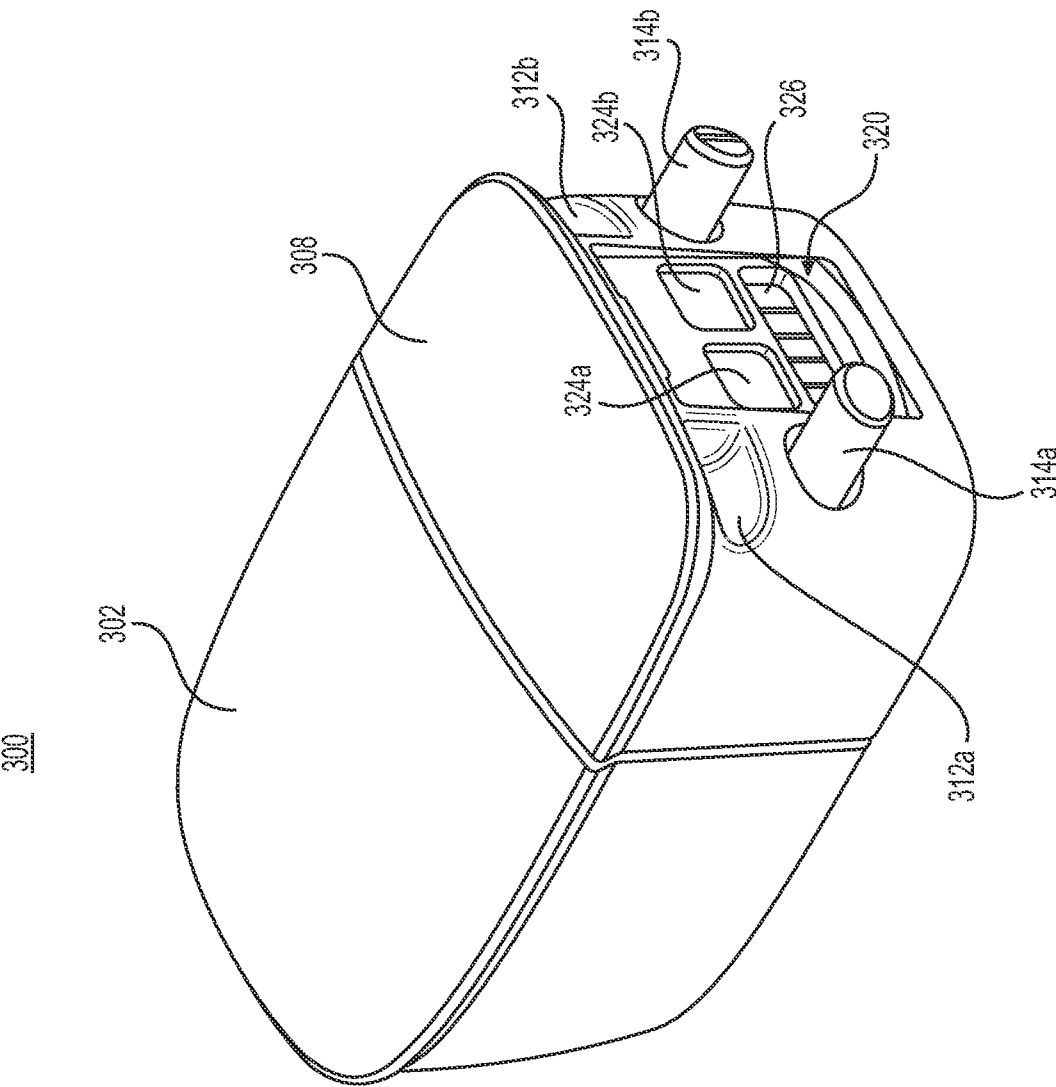


FIG. 17

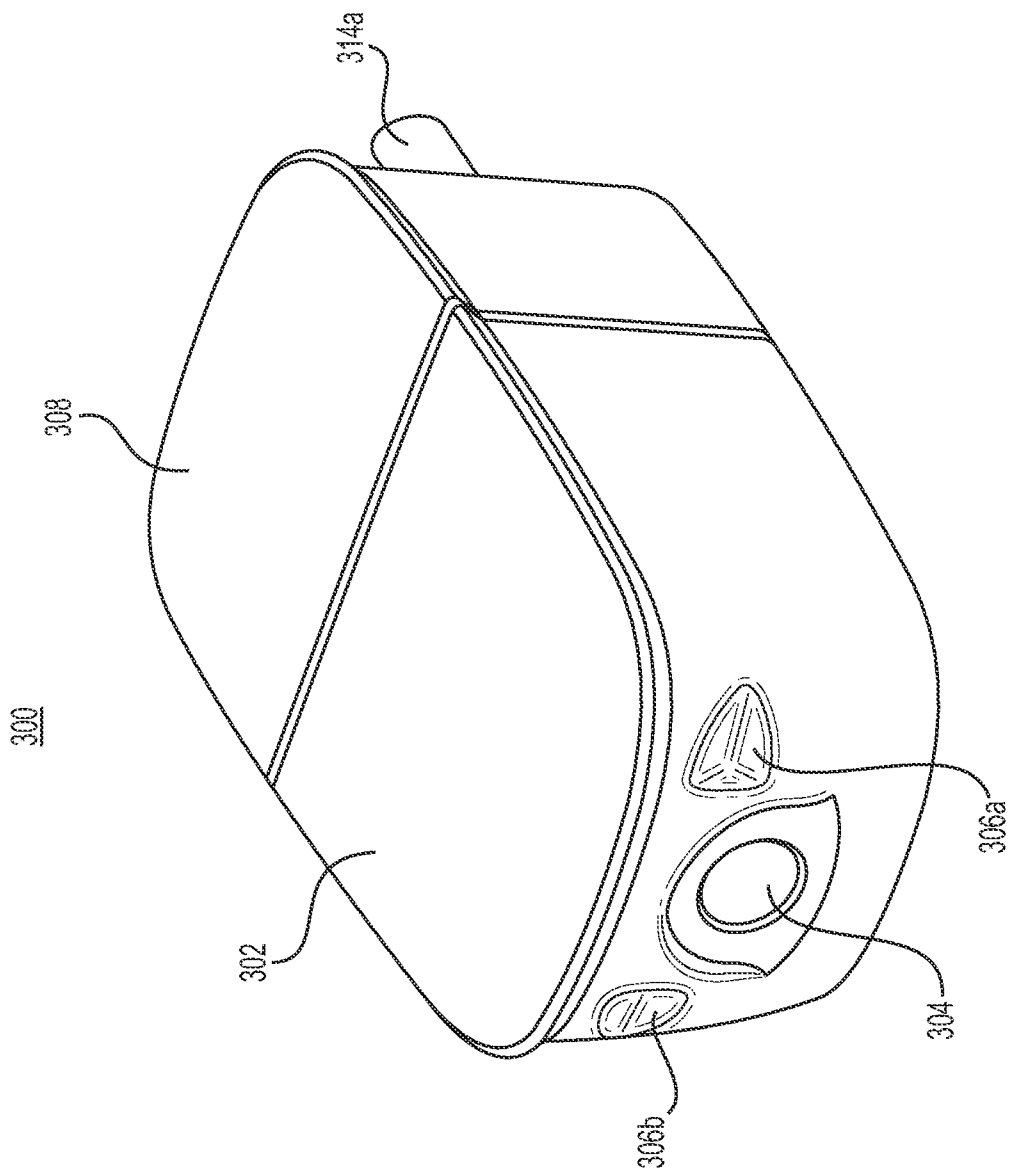


FIG. 18

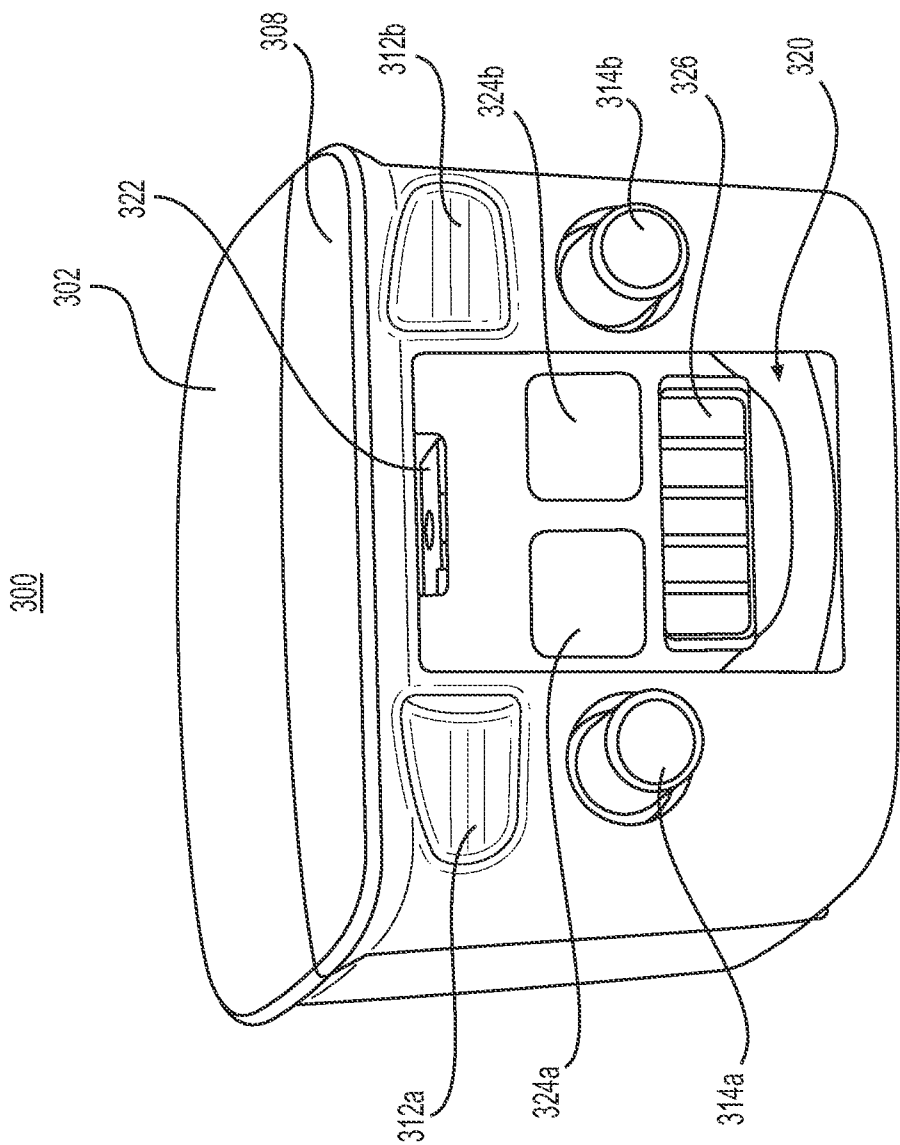


FIG. 19

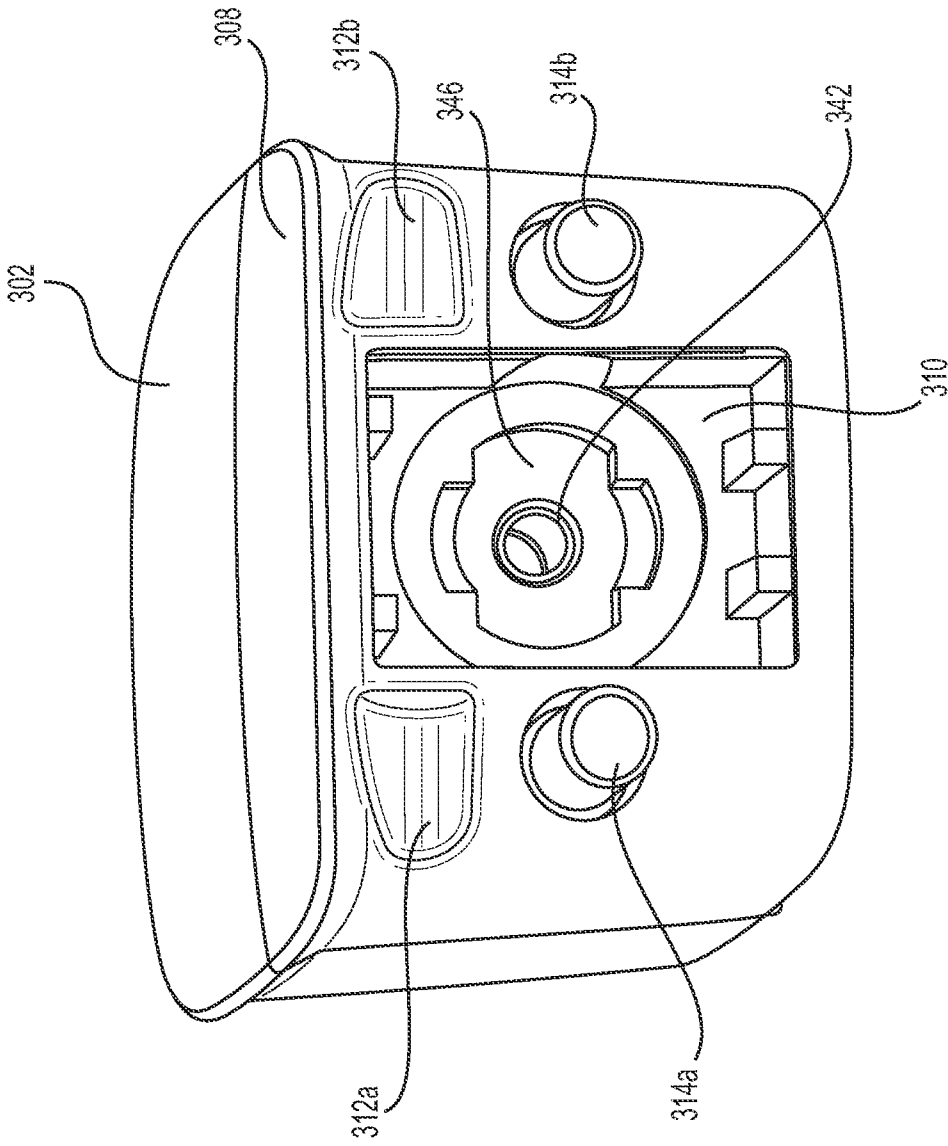


FIG. 20

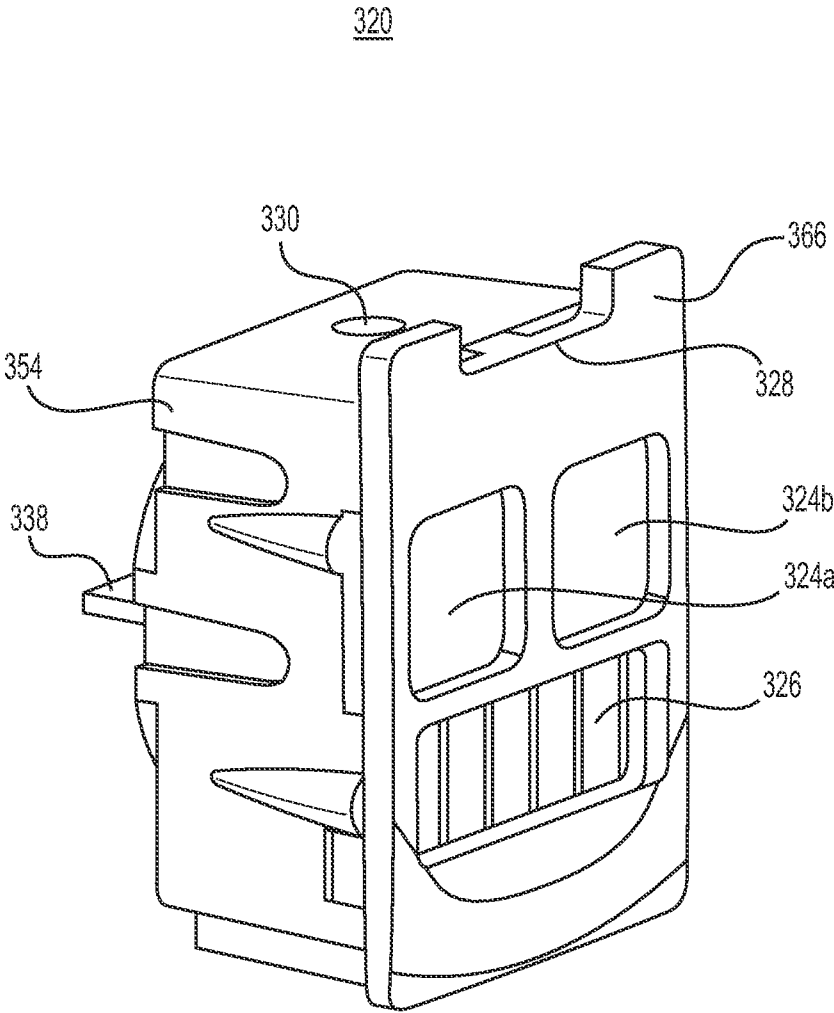


FIG. 21

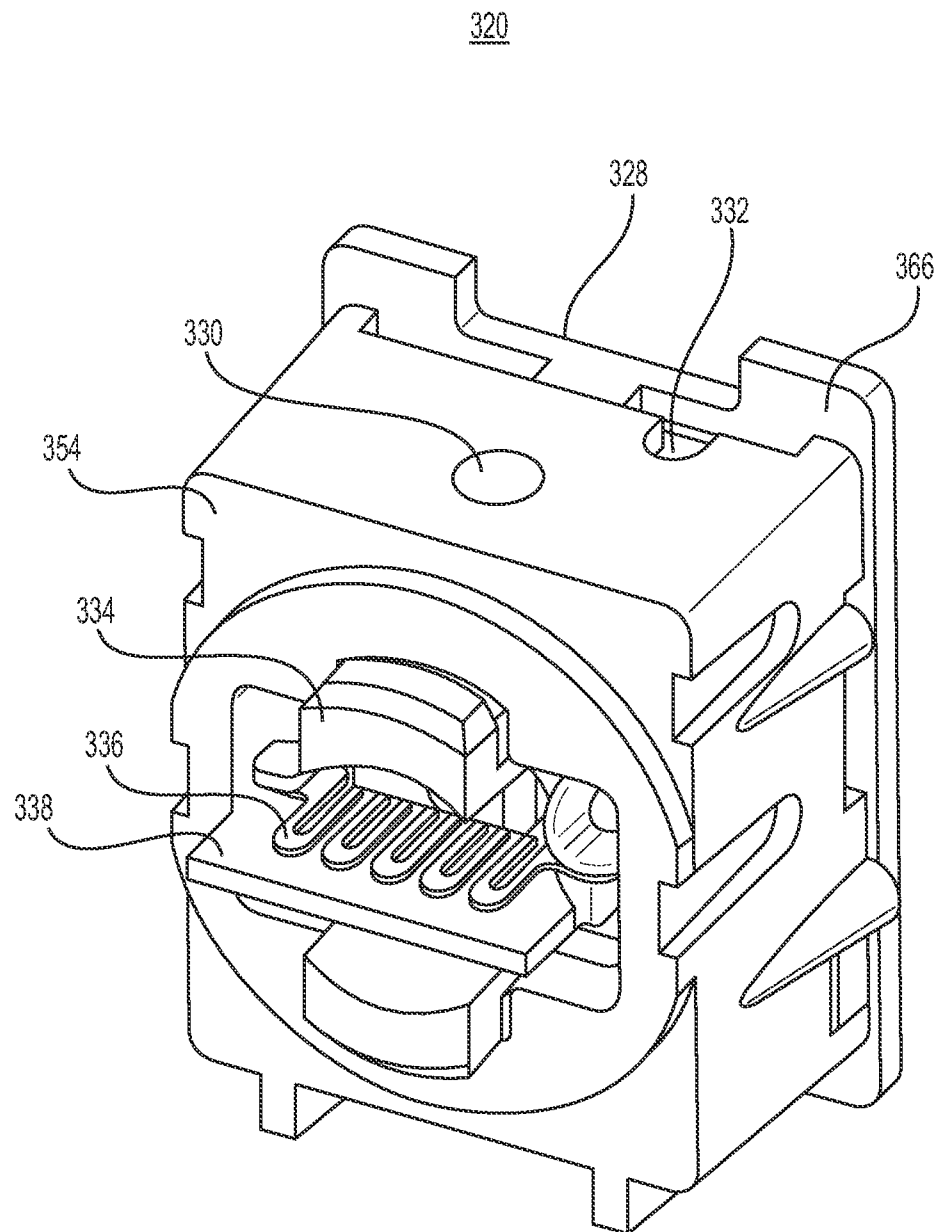


FIG. 22

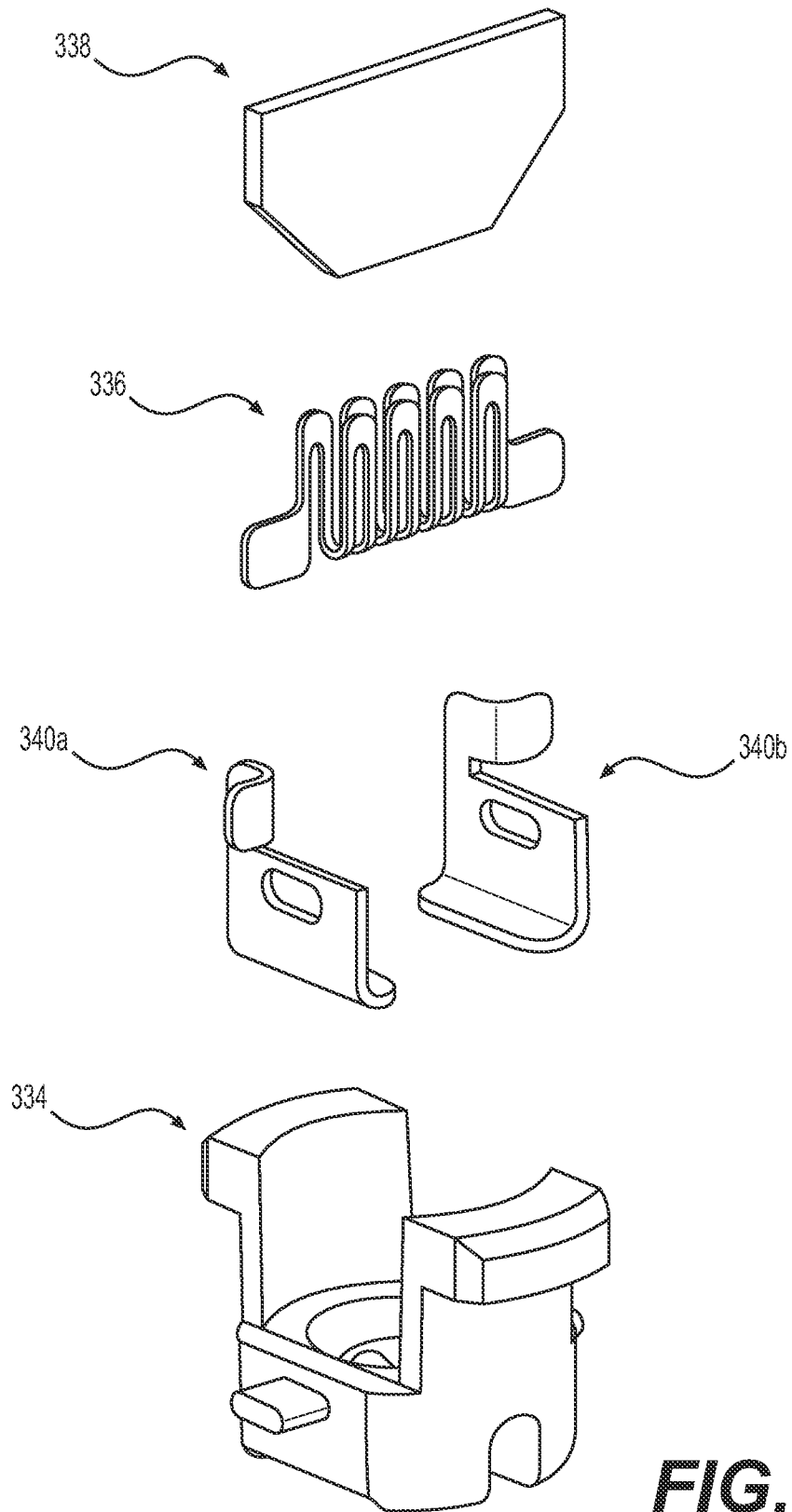


FIG. 23

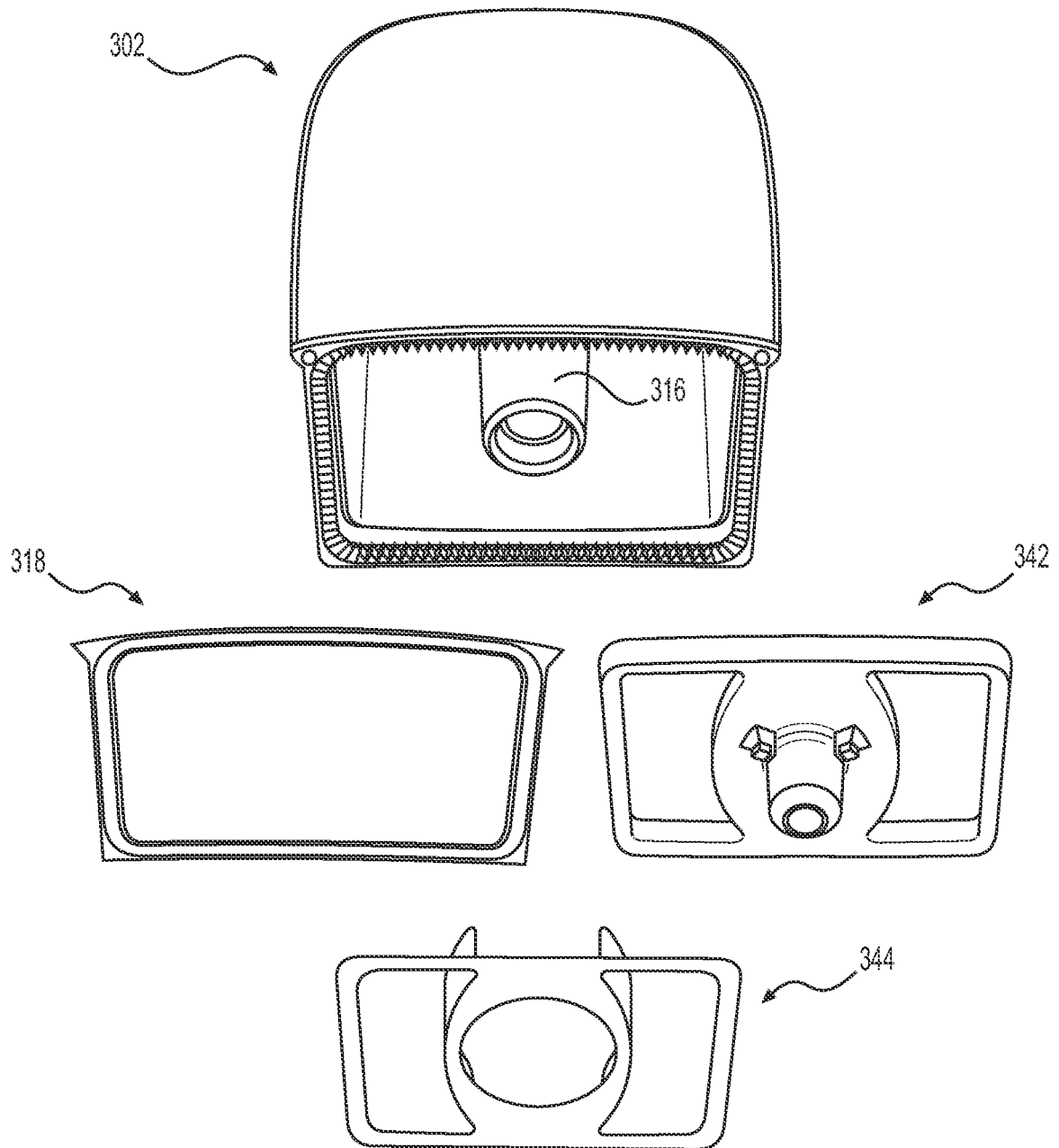


FIG. 24

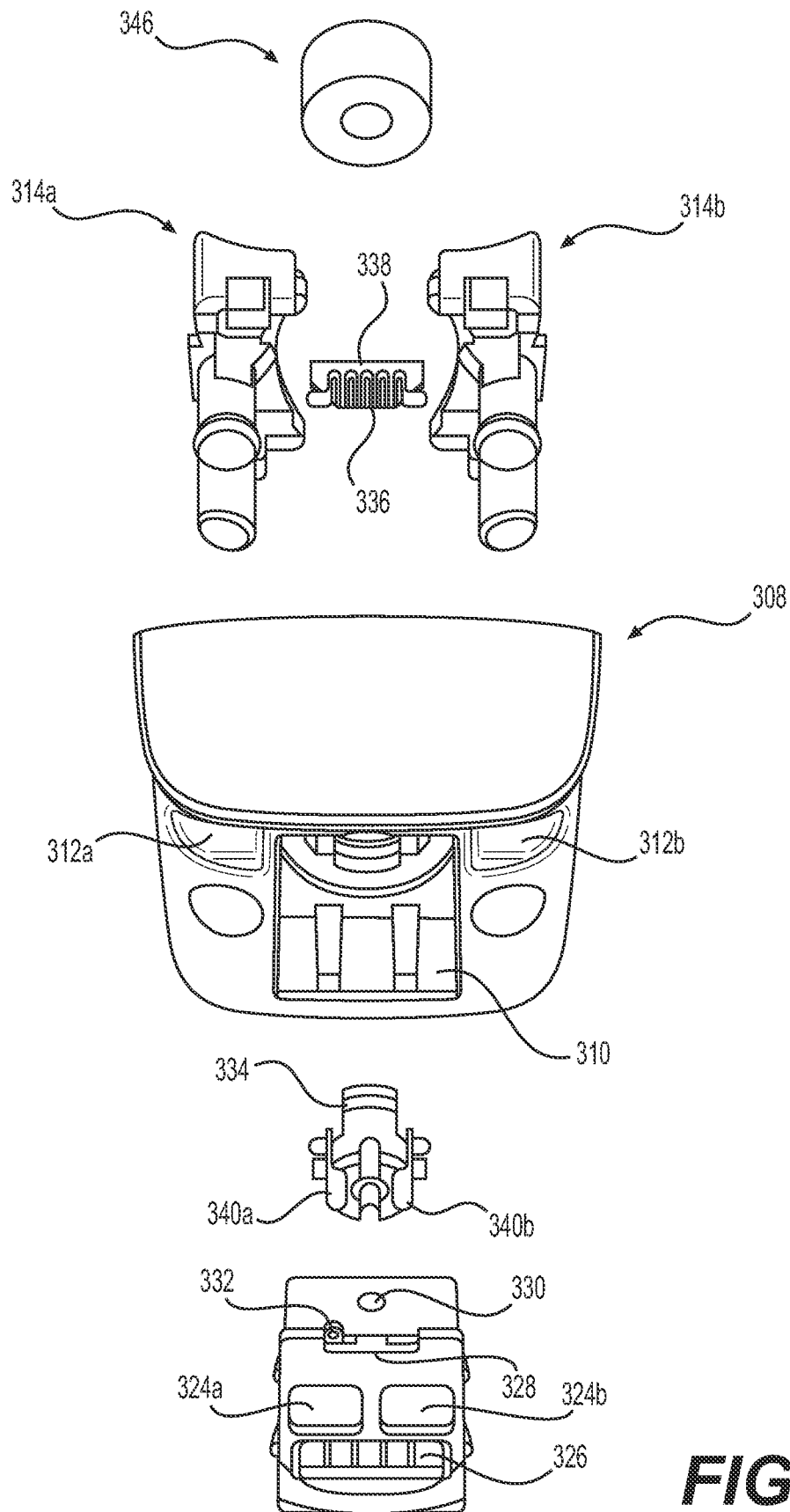


FIG. 25

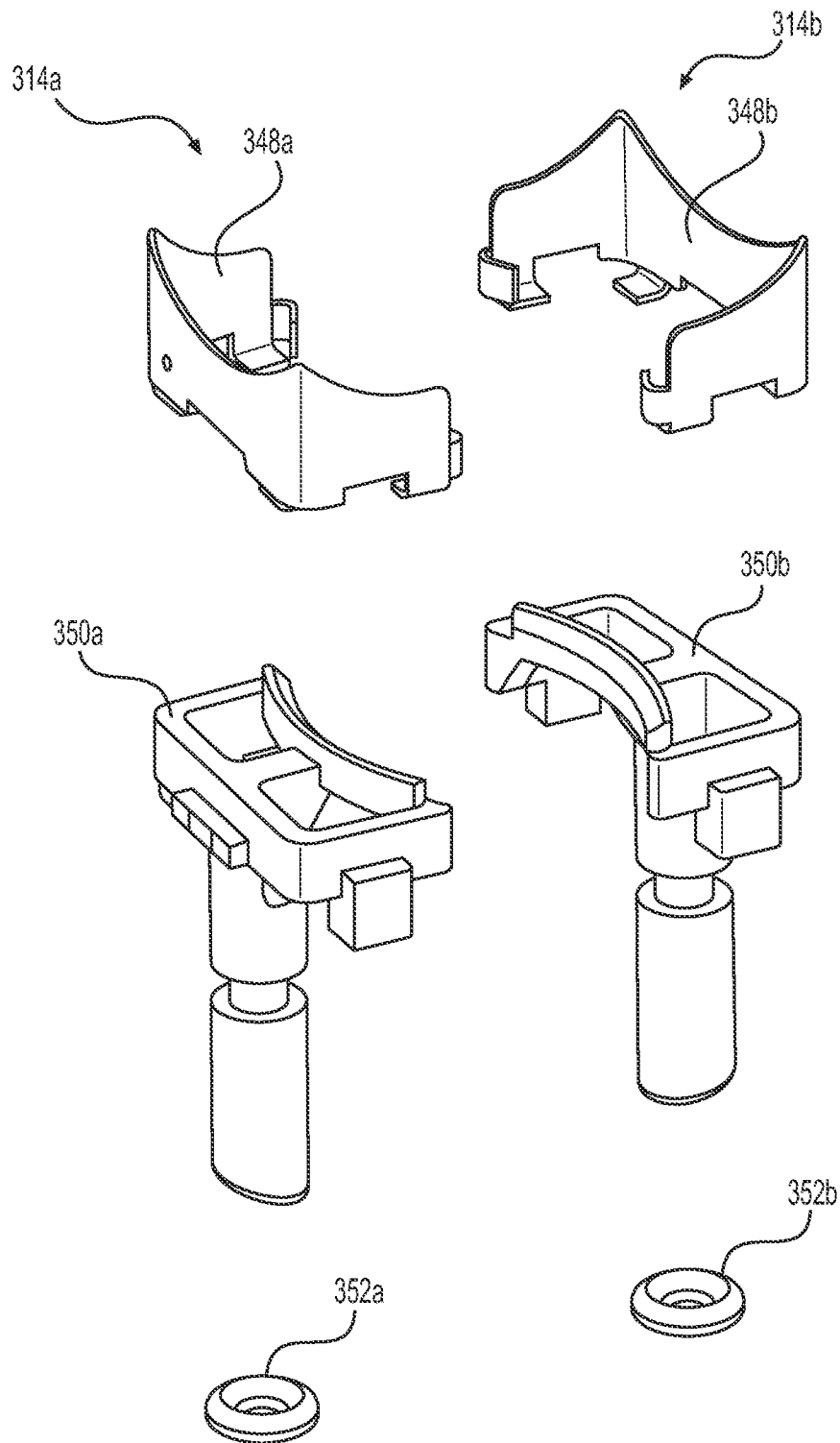


FIG. 26

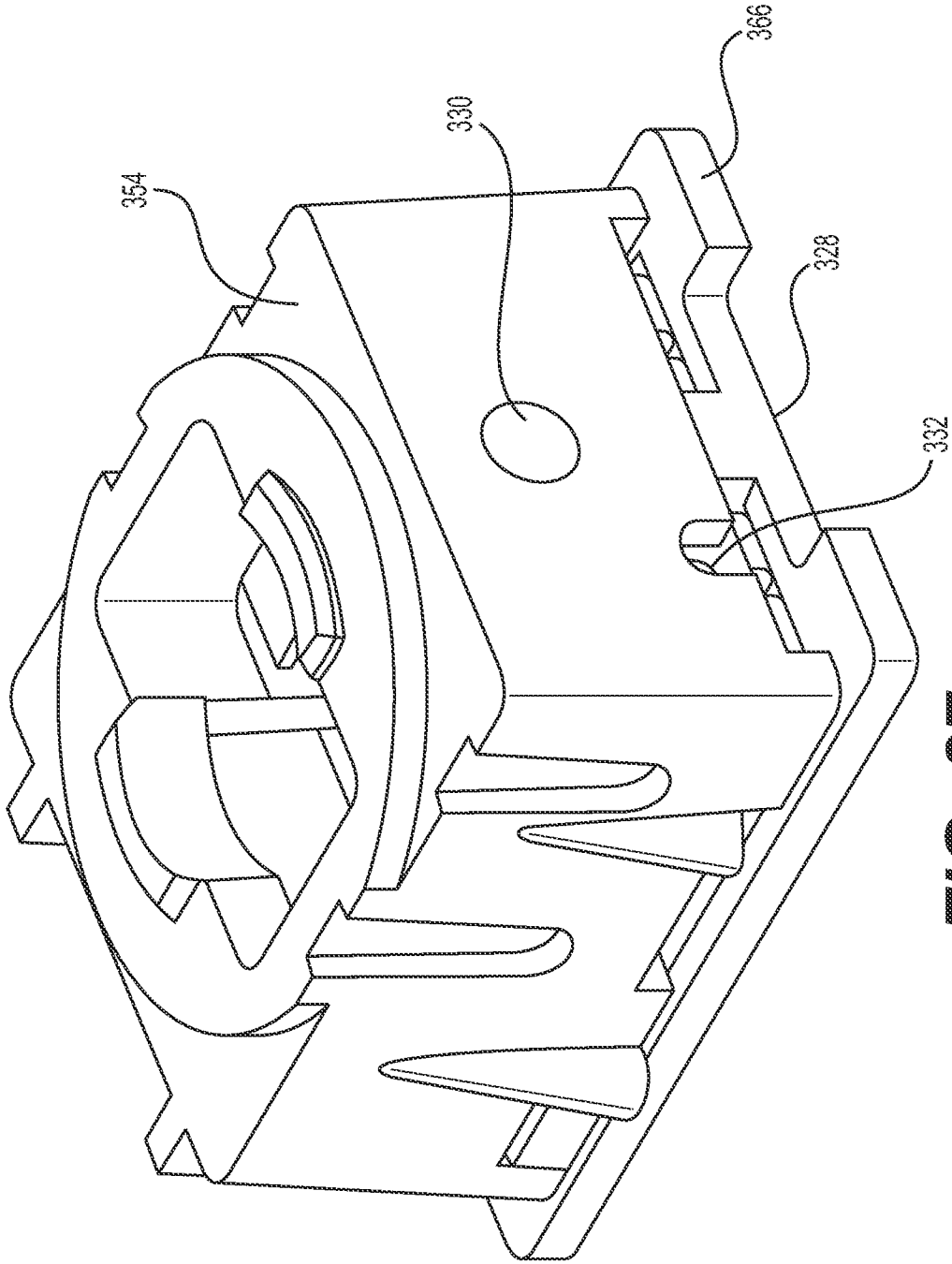


FIG. 27

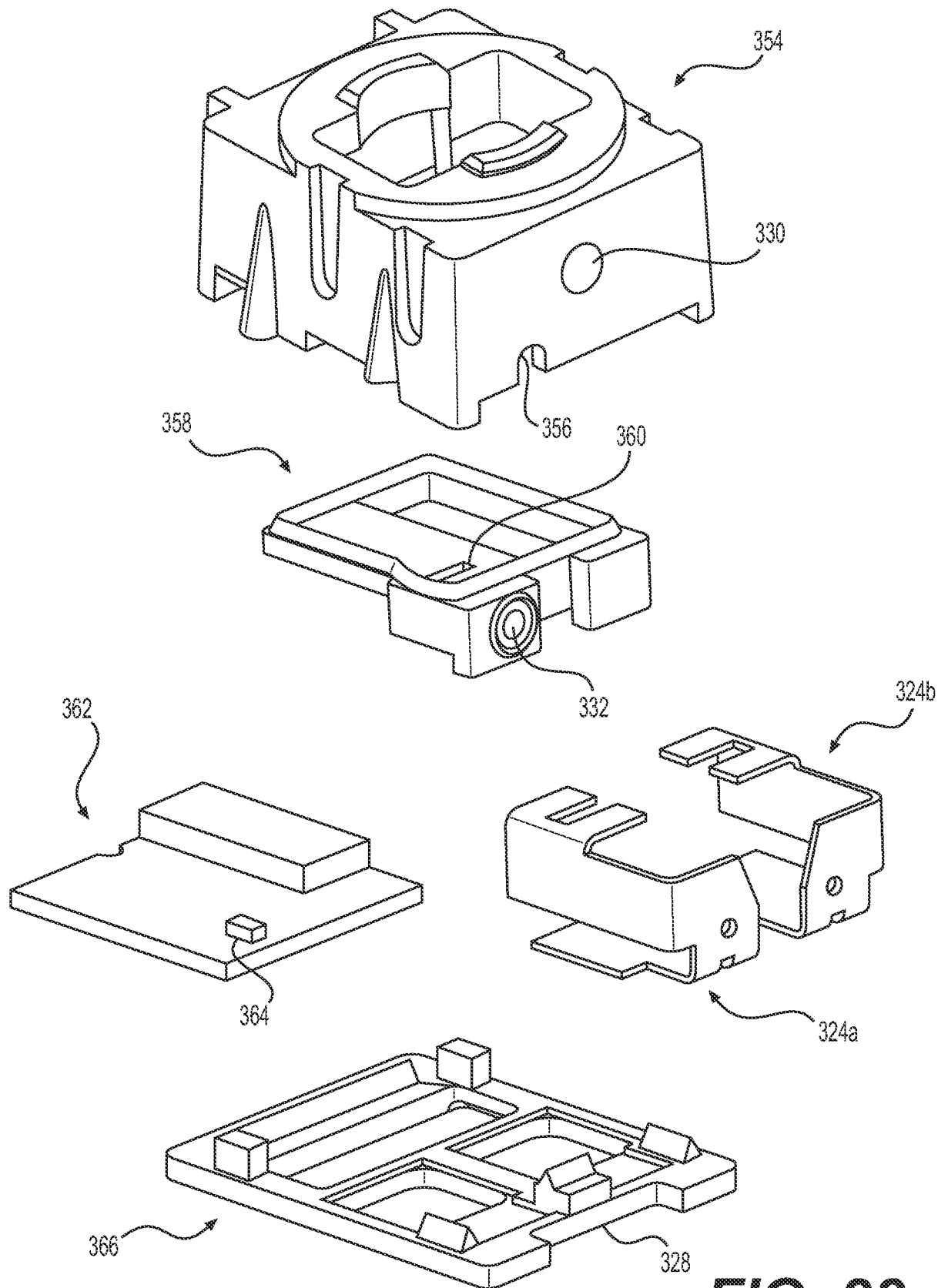
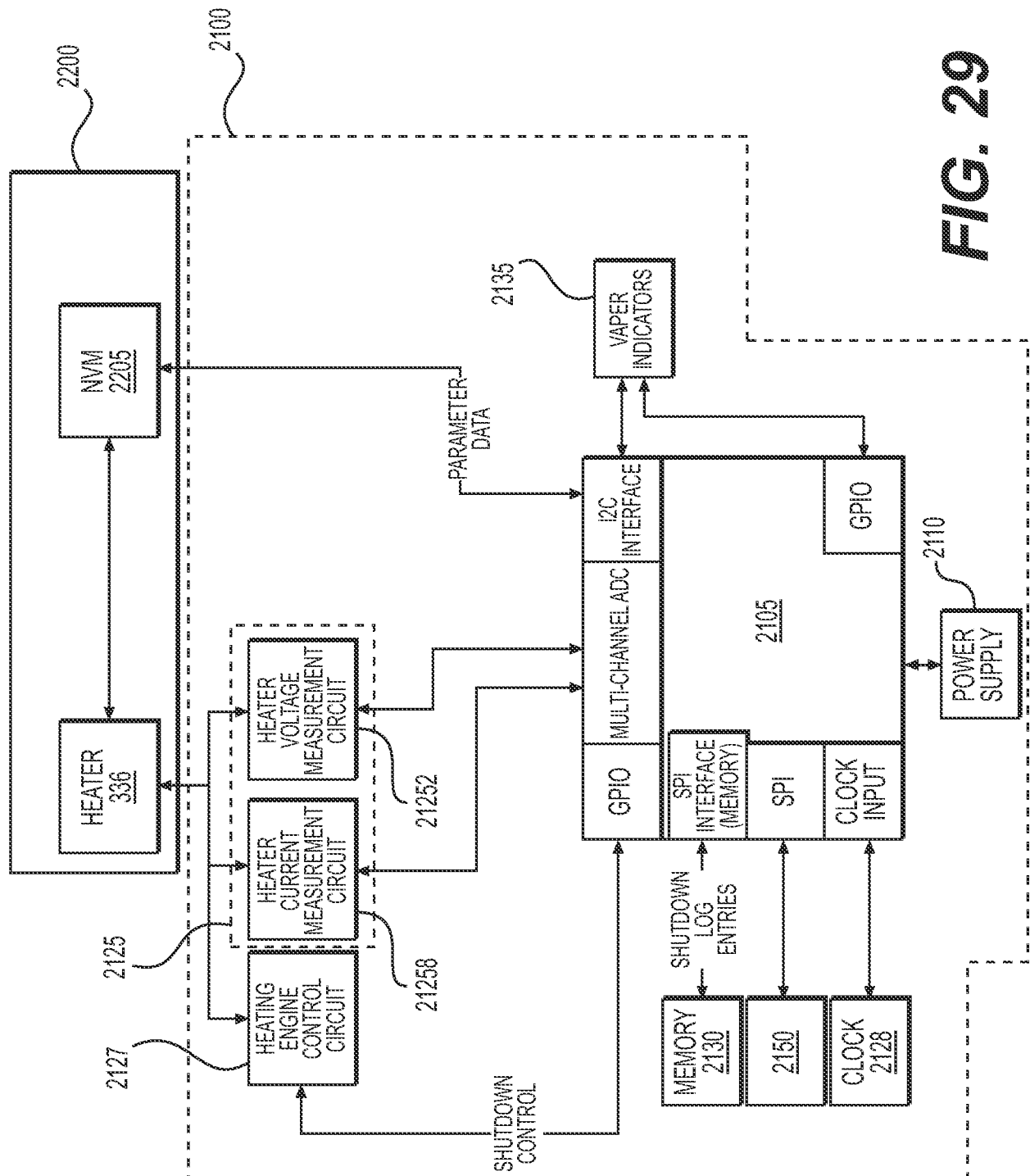


FIG. 28

**FIG. 29**

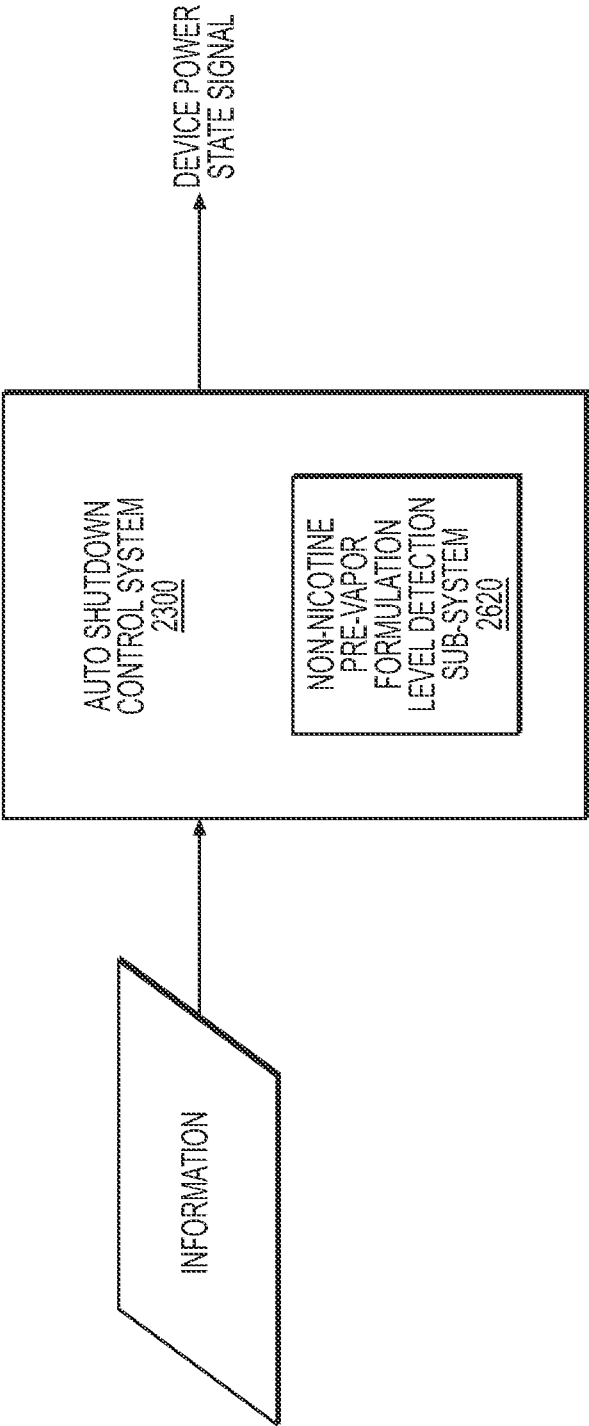
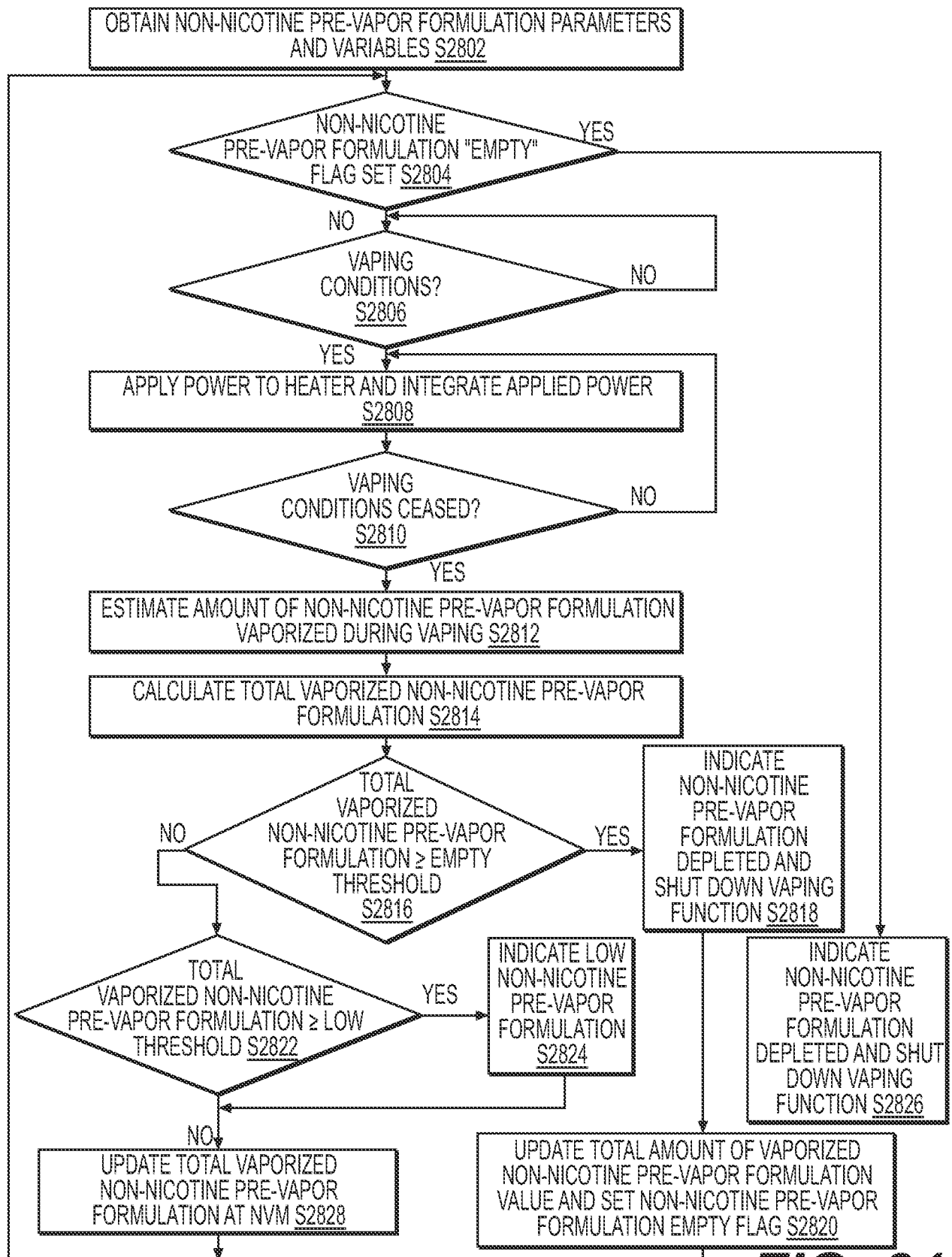
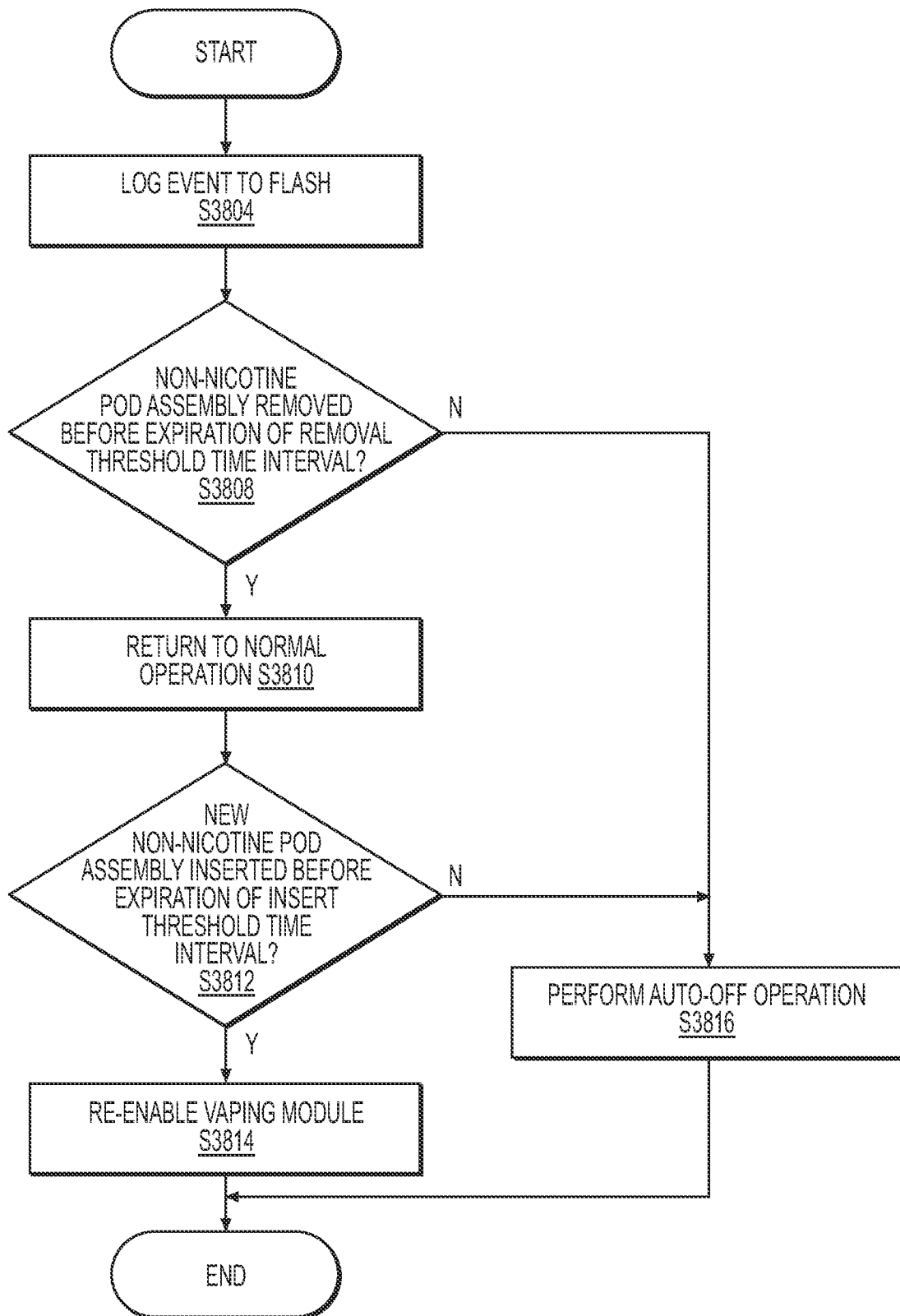
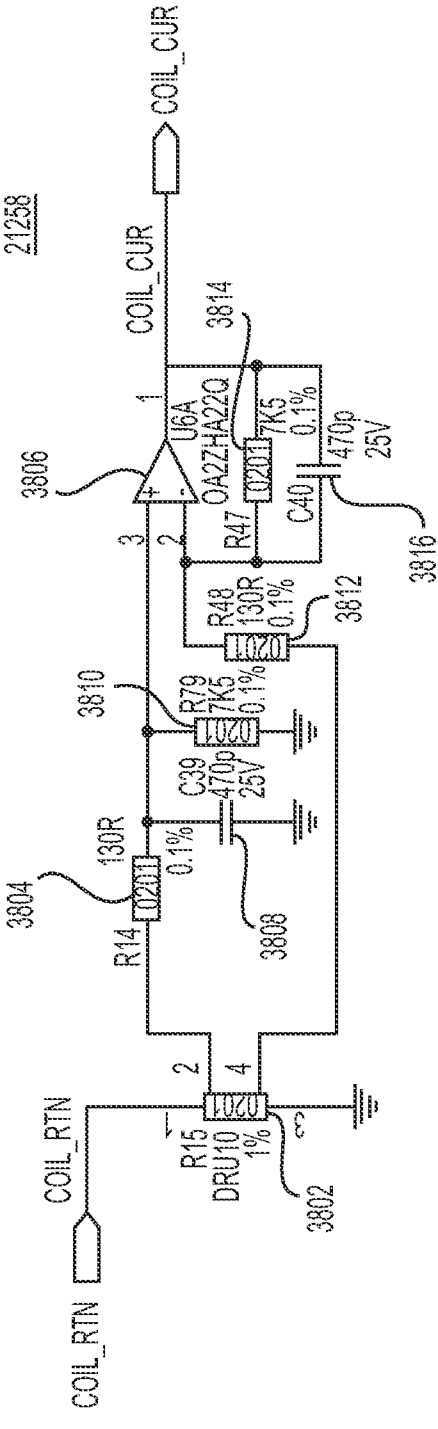
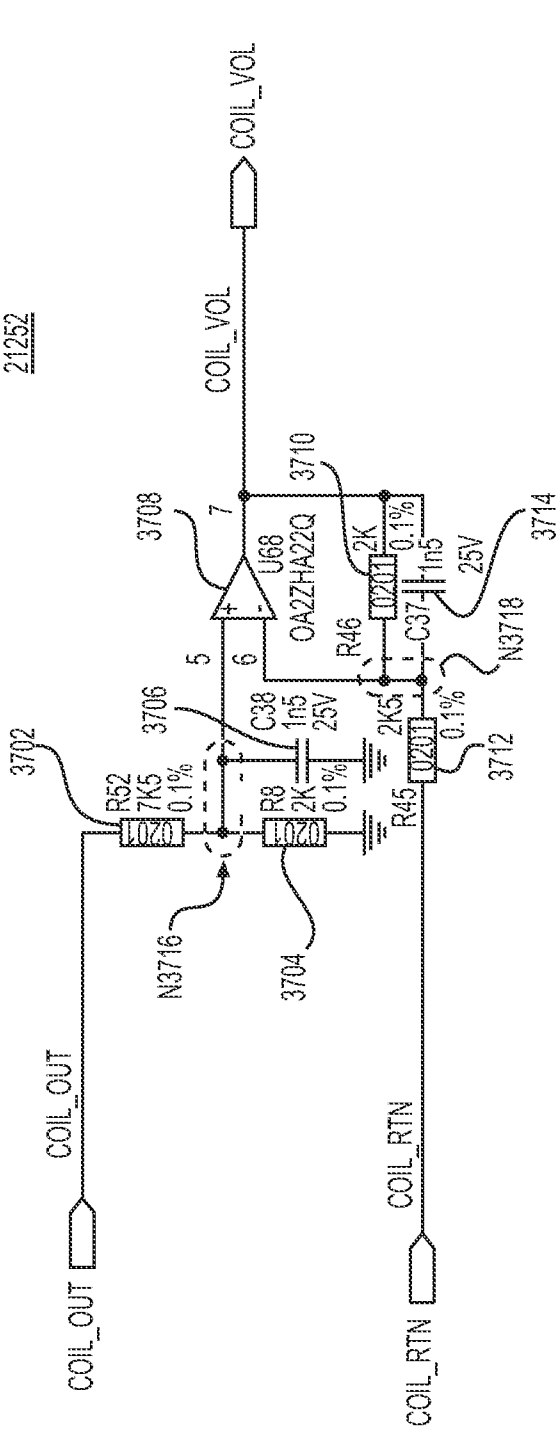


FIG. 30

**FIG. 31**

**FIG. 32**



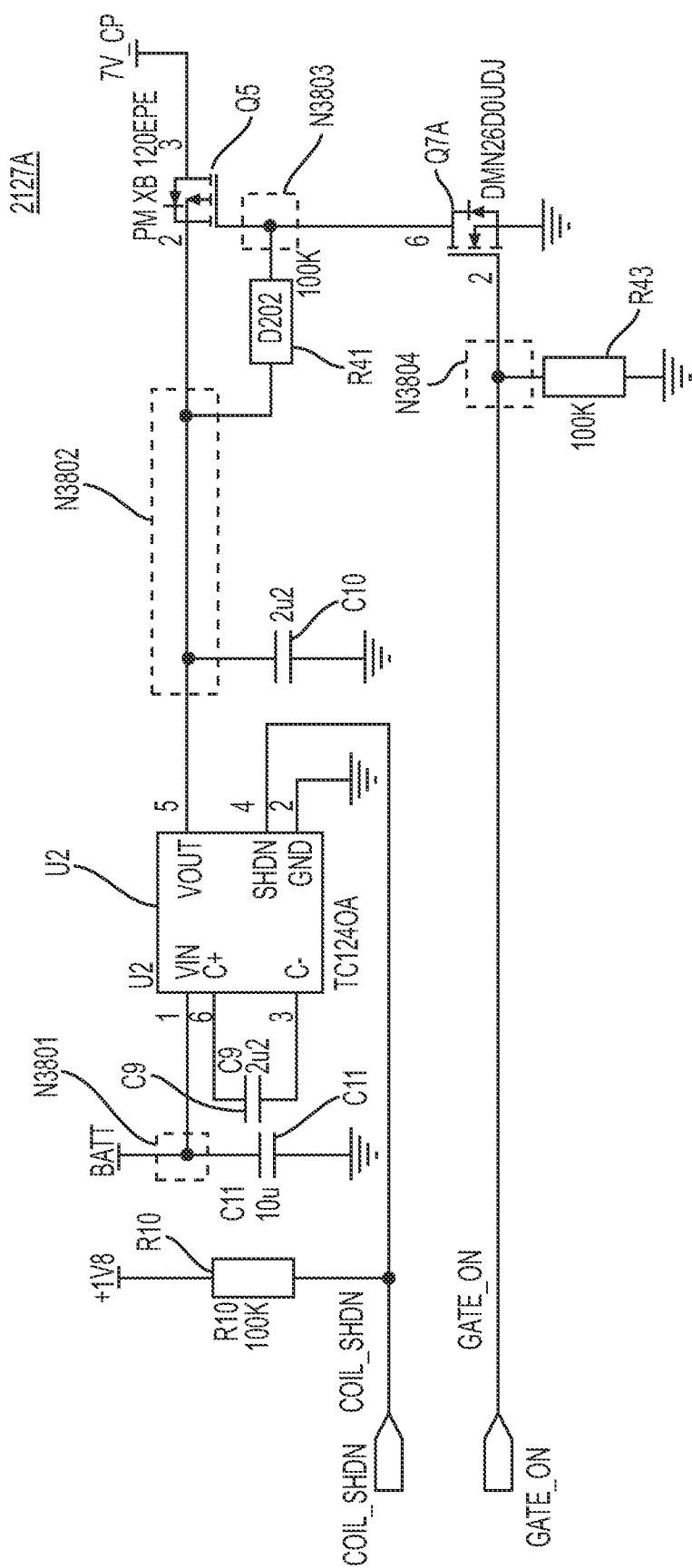


FIG. 35

2127B

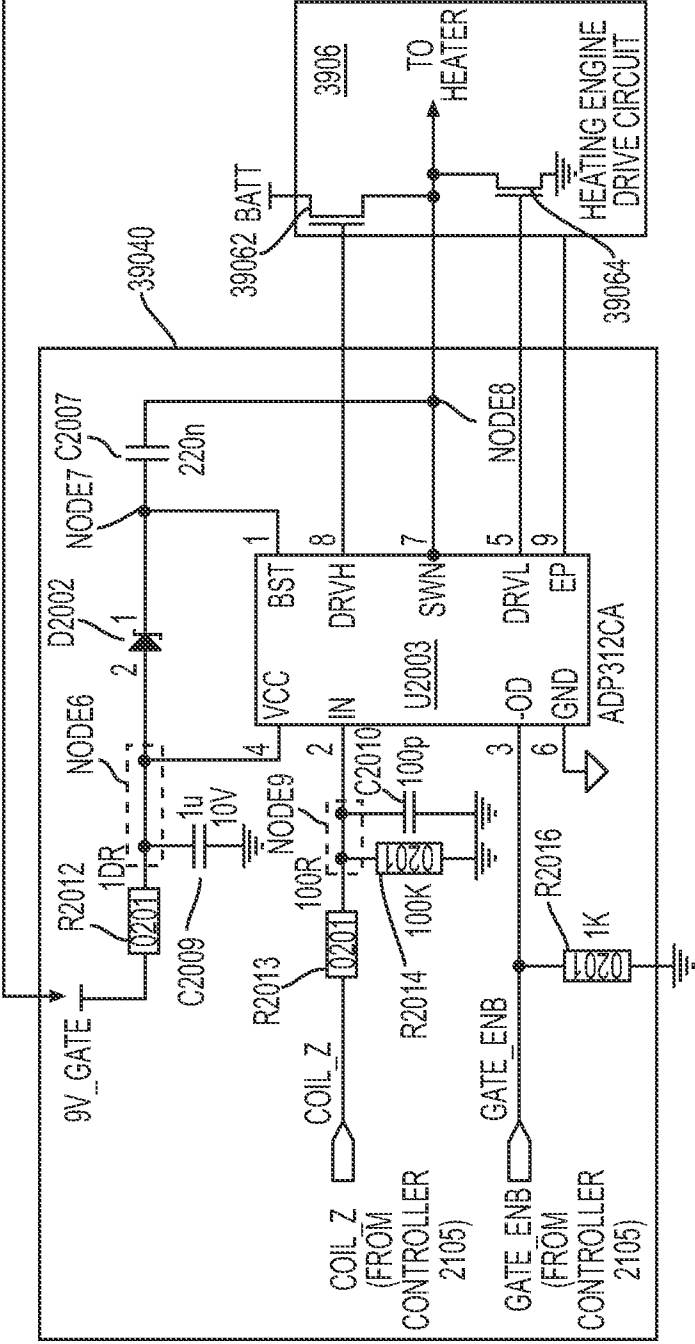
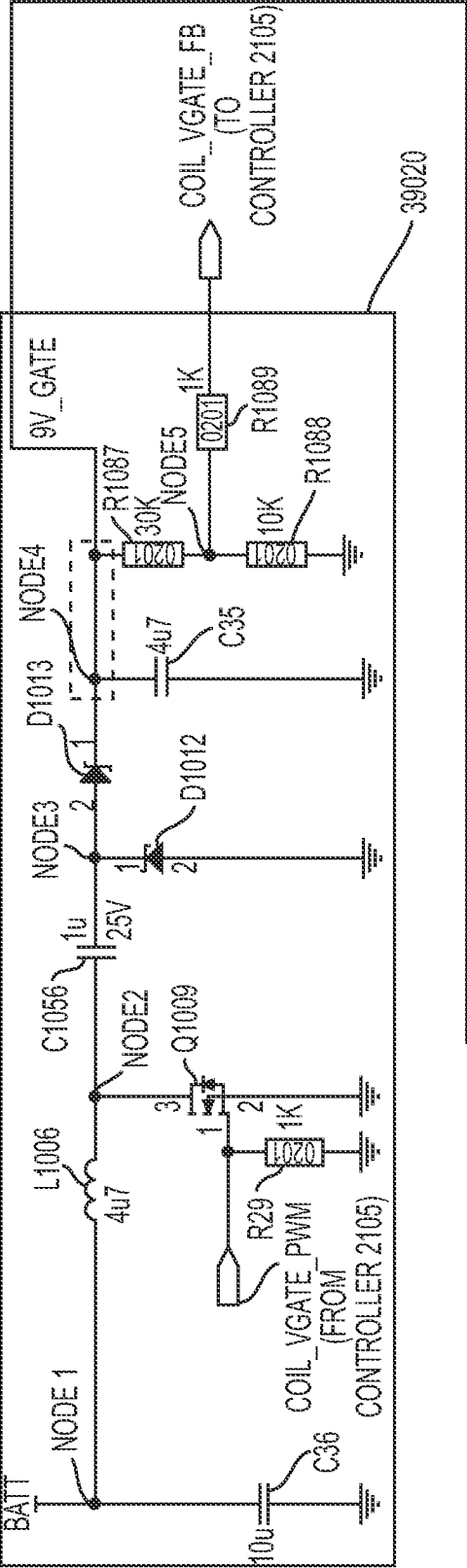


FIG. 36

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2021/037597

A. CLASSIFICATION OF SUBJECT MATTER
INV. A24F40/50 A24F40/53
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
A24F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 2020/146361 A1 (SILVER JESSE AMOS [US] ET AL) 14 May 2020 (2020-05-14) paragraph [0085] -----	1-14,23, 24
A	US 2014/096781 A1 (SEARS STEPHEN BENSON [US] ET AL) 10 April 2014 (2014-04-10) paragraph [0089] -----	1-14,23, 24
A	EP 3 545 780 A1 (JAPAN TOBACCO INC [JP]) 2 October 2019 (2019-10-02) paragraph [0101] - paragraph [0102] -----	1-14,23, 24
A	US 2014/338685 A1 (AMIR NEHEMIA [IL]) 20 November 2014 (2014-11-20) paragraphs [0004], [0019], [0024] -----	1-14,23, 24



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

1 September 2021

Date of mailing of the international search report

02/11/2021

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
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Authorized officer

Cardan, Cosmin

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2021/037597

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fees, this Authority did not invite payment of additional fees.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☒ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

1-14, 23, 24

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- ☐ The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/US2021/037597

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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		US 2020337379 A1	29-10-2020
		WO 2014203083 A2	24-12-2014

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-14, 23, 24

the subject-matter of the first group of invention relates to an aerosol-generating device provided with means to determine the level of the formulation within the reservoir and the output of an indication of the current level thereof if aggregate amount of vaporized formulation is grater or equal to a set threshold

2. claims: 15-22, 25

the subject-matter of the second group of invention is directed to an aerosol-generating device configured to disable said device if an empty cartridge/pot is mounted to said device
