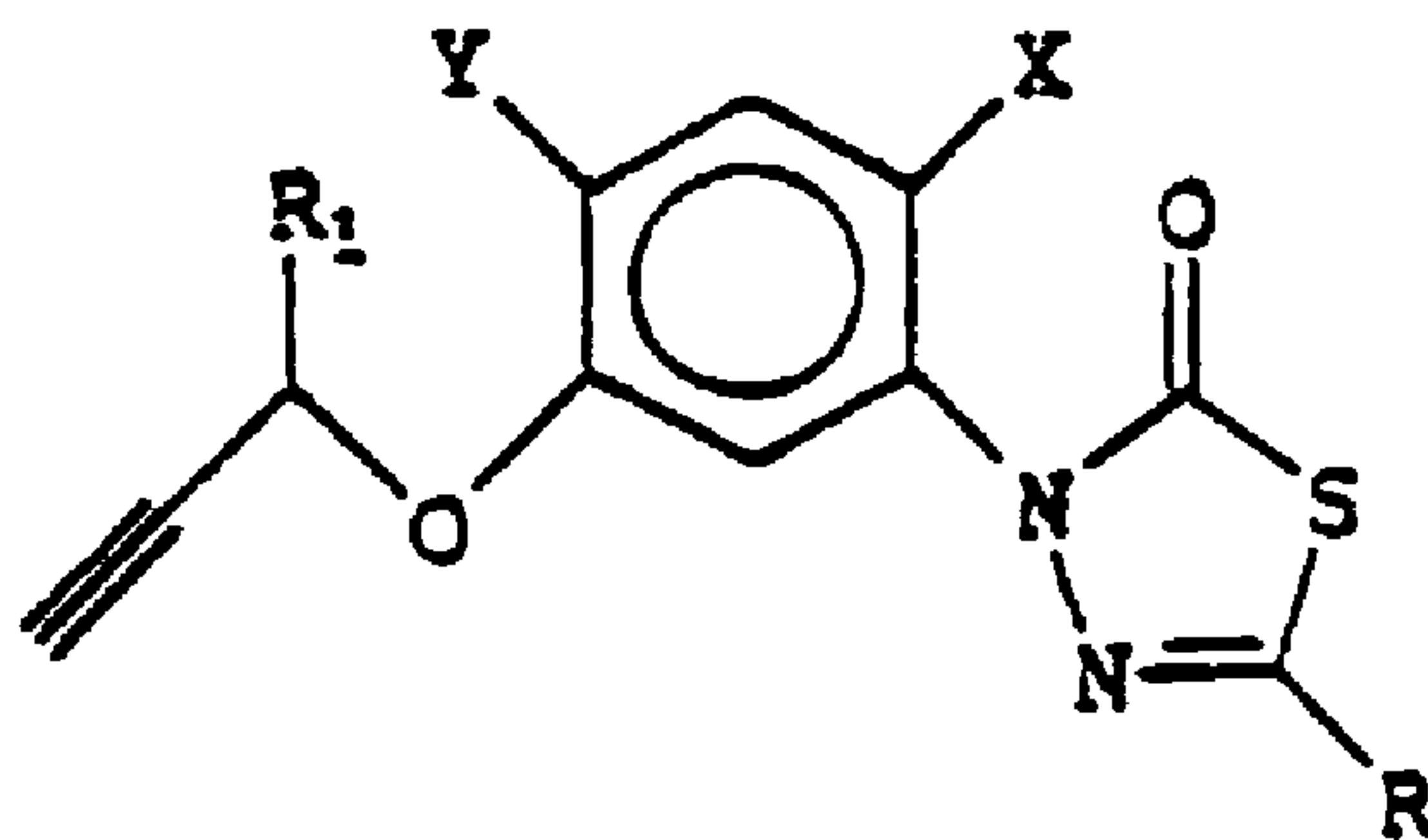




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(54) **COMPOSITIONS HERBICIDES**
(54) **HERBICIDAL COMPOSITIONS**



(I)

(57) L'invention concerne des compositions herbicides comprenant: (a) au moins un arylthiadiazolone de la formule générale (I); (b) un ou plusieurs herbicides connus. Les compositions herbicides décrites ci-dessus s'utilisent pour éliminer les mauvaises herbes dans les cultures.

(57) Herbicidal compositions comprising: (a) at least one arylthiadiazolone having general formula (I); (b) one or more known herbicides. The above herbicidal compositions are useful for controlling weeds in agricultural crops.

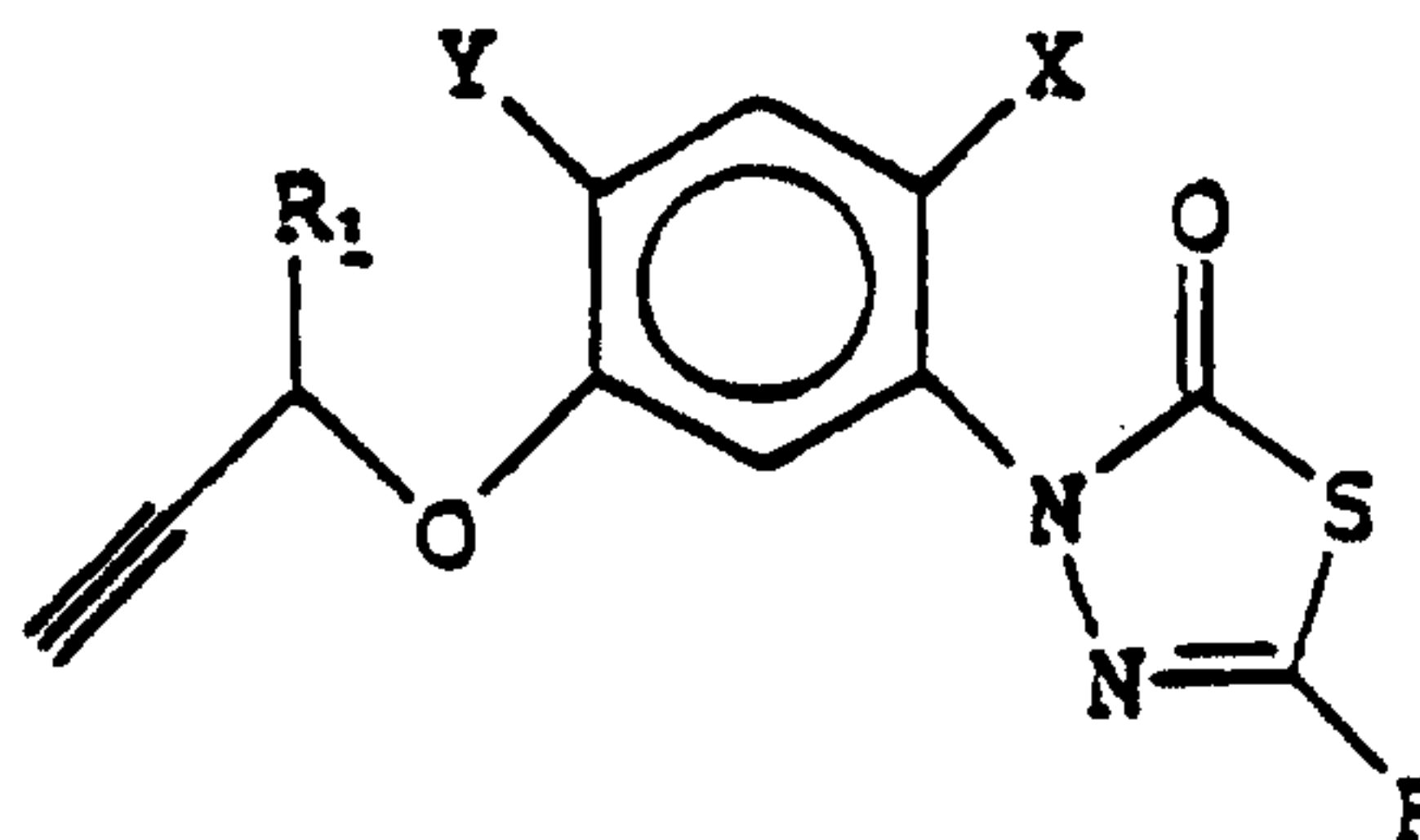
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(21) International Application Number: PCT/EP98/03472 (22) International Filing Date: 2 June 1998 (02.06.98) (30) Priority Data: MI97A001325 5 June 1997 (05.06.97) IT (71) Applicant (for all designated States except US): ISAGRO RICERCA S.R.L. [IT/IT]; Via F. Casati, 20, I-20124 Milano (IT). (72) Inventors; and (75) Inventors/Applicants (for US only): BETTARINI, Franco [IT/IT]; Via Cadore, 4/B, I-28100 Novara (IT). SIG-NORINI, Ernesto [IT/IT]; Via Matteotti, 51, I-21046 Malnate (IT). (74) Agents: DE GREGORI, Antonella et al.; Ing. Barzanò & Zanardo Milano S.p.A., Via Borgonuovo, 10, I-20121 Milano (IT).		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>

(54) Title: HERBICIDAL COMPOSITIONS**(57) Abstract**

Herbicidal compositions comprising: (a) at least one arylthiadiazolone having general formula (I); (b) one or more known herbicides. The above herbicidal compositions are useful for controlling weeds in agricultural crops.



(I)

1.

HERBICIDAL COMPOSITIONS

The present invention relates to herbicidal compositions.

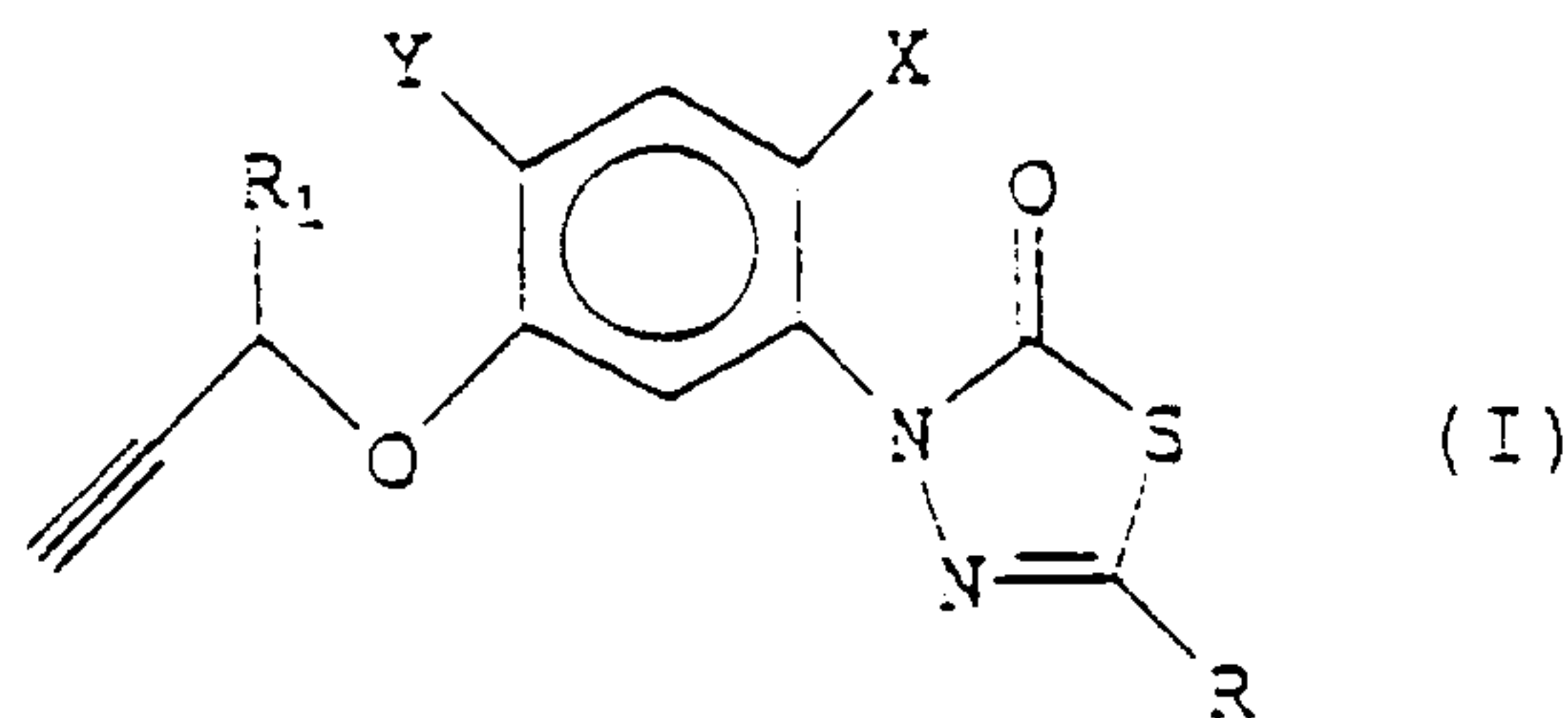
More specifically, the present invention relates
5 to herbicidal compositions comprising at least one
arylthiadiazolone and one or more known herbicides and
their use as herbicides for controlling weeds in
agricultural crops.

The Applicant has in fact found that herbicidal
10 compositions containing one or more known herbicides
and at least one compound belonging to the group of
3-aryl-1,3,4-thiadiazol-2(3H)-ones, have a surprisingly
high herbicidal activity towards numerous weeds but, at
the same time, are not phytotoxic with respect to
15 important agricultural crops.

The present invention therefore relates to herbi-
cidal compositions comprising:

- (a) at least one arylthiadiazolone having general
formula (I):

2.



5 wherein:

- R represents a linear or branched C_1-C_6 alkyl or haloalkyl group; or a C_3-C_6 cycloalkyl or halocycloalkyl group; said alkyl or haloalkyl, cycloalkyl or halocycloalkyl groups, optionally substituted with linear or branched C_1-C_3 alkyl groups;
 - X represents a halogen atom such as chlorine or fluorine;
 - Y represents a halogen atom such as chlorine, fluorine, bromine or iodine; a linear or branched C_1-C_4 alkyl or haloalkyl group; a linear or branched C_1-C_4 alkoxy or haloalkoxy group;
 - R_1 represents a hydrogen atom or a methyl group;
- (b) one or more herbicides selected from the following: chloramben, chlorthal, dicamba, naptalam, 2,3,6-TBA, clopyralid, diflufenzopyr (SAN 835 H), dithiopyr, picloram, thiazopyr (MON 13200), quinclorac, quinmerac, indanofan (MK-243), benazolin, chlorflurenol, dalapon, endothal, flamprop, flamprop M, flupropanate, flurenol, TCA-sodium, bromobutide, chlorthiamid, diflufenican, diphen-

3.

mid, ethabenzanid (HW 52), isoxaben, mefenacet,
monalide, pentanochlor, propanil, propyzamide,
tebutam, fluthiamide (BAY FOE 5043), clodinafop,
clomeprop, cyhalofop-butyl (XDE-537), 2,4-D,
5 2,4-DB, dichlorprop, dichlorprop-P, diclofop,
fenoxaprop, fenoxaprop-P, fluazifop, fluazifop-P,
fluroxypyr, haloxyfop, haloxyfop-P-methyl, isoxa-
pyrifop, MCPA, MCPA-thioethyl, MCPB, mecoprop,
mecoprop-P, naproanilide, napropamide, propaquiza-
10 fop, quizalofop, quizalofop-P, triclopyr, UBI-
C4874, bromofenoxim, bromoxynil, dichlobenil,
ioxynil, diquat, paraquat, asulam, butylate,
carbetamide, chlorbufam, chlorpropham, cycloate,
desmedipham, dimepiperate, EPTC, esprocarb,
15 molinate, orbencarb, pebulate, phenmedipham,
propham, prosulfocarb, pyributicarb, thiobencarb,
tiocarbazil, tri-allate, vernolate, alloxydim,
butoxydim, clethodim, cycloxydim, sethoxydim,
sulcotrione, tralkoxydim, acetochlor, alachlor,
20 butachlor, butenachlor, diethatyl, dimethachlor,
dimethenamid, metazachlor, metolachlor, pretila-
chlor, propachlor, propisochlor, tenylchlor (NSK-
850), acifluorfen, aclonifen, bifenox, chlometho-
xyfen, chlornitrofen, athoxyfen-ethyl (HC-252),
25 fluoroglycofen, fluoronitrofen, fomesafen, furylo-

4.

xyfen, lactofen, AKH-7088, oxyfluorfen, benfluralin, butralin, dinitramide, ethalfluralin, fluchloralin, isopropalin, oryzalin, pendimethalin, prodiamine, trifluralin, dinoseb, dinoseb acetate, 5 dinoterb, amitrole, benfuresate, bentazone, benzofenap, cafenstrole (CH-900), carfentrazone-ethyl (F-8426), chloridazon, cinmethylin, clomazone, difenzoquat, ethofumesate, pyraflufen-ethyl (ET-751), flumiclorac-pentyl, flumioxazin, flumipropin, 10 flupoxam, fluridone, flurochloridone, flurtamone, fluthiacet methyl (KIH-9201), isoxaflutone (RPA 201772), methazole, nipyraclufen, norflurazon, oxadiargyl, oxadiazon, oxaziclo-mefone (MY-100), pentoxazone (KPP-314), pyrazolynate, 15 pyrazoxyfen, pyridate, sulfentrazone (F6285), thidiazimin, anilofos, bensulide, bilanafos, butamifos, fosamine, glufosinate, glyphosate, LS830556, piperophos, imazamethabenz, imazamethipyr (AC-263,222), imazamox (AC-299,263), 20 imazapyr, imazaquin, imazethapyr, bispyribac-sodium (KHI-2023), pyribenzoxim (LGC-40863), pyriminobac-methyl (KIH-6127), pyri-thiobac-sodium (KIH-2031), tioclorim, cloransulam-methyl (XDE-565), diclosulam (XDE-564), flumetsulam (DE-498), 25 metosulam (DE-511), amidosulfuron, azimsulfuron

5.

(DPX-A8947), bensulfuron, chlorimuron, chlorsulfuron, cinosulfuron, cyclosulfamuron (AC-322,140), etha-metsulfuron-methyl (DPX-A7881), ethoxysulfuron (HOE 095404), flazasulfuron, flupyrsulfuron (DPX-KE459), halosulfuron (NC-319), imazosulfuron, metsulfuron, NC-330, nicosulfuron, oxasulfuron (CGA-277476), primisulfuron, prosulfuron (CGA-152005), pyrazosulfuron, rimsulfuron, sulfometuron (DPX-5648), sulfosulfuron (MON-37500), thifensulfuron, triasulfuron (CGA-131036), tribenuron, triflusulfuron-methyl (DPX-66037), ametryn, atrazine, aziprotryne, cyanazine, desmetryn, dimethame-tryn, dipropetryn, eglinazine, methoproptryne, proglinazine, prometon, prometryne, propazine, simazine, simetryn, terbumeton, terbuthylazine, terbutryn, triaziflam (IDH-1105), trietazine, SMY-1500, hexazinone, metamitron, metribuzin, bromacil, lenacil, terbacil, benzthiazuron, chlorbromuron, chloroxuron, chlorotoluron, cumyluron (JC-940), daimuron, difenoxuron, dimefuron, 1-diuron, ethidimuron, fenuron, fluometuron, isoproturon, isouron, linuron, methabenzthiazuron, methyldymron, metobenzuron, metobromuron, metoxuron, monolinuron, neburon, siduron, tebuthiuron, thiazafluron, isopropazol (JV 485), KPP 300, KPP

6.

421, BAY YRL 2388, DPXT 5975, azafenidin.

Specific examples of arylthiadiazolones having general formula (I) which can be used for the purposes of the present invention are:

- 5 - 3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-5-(1,1-dimethylethyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 1);
- 3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-5-(1,1-dimethylethyl)-1,3,4-thiadiazol-2(3H)-one
10 (Compound Nr. 2);
- 5-cyclopropyl-3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 3);
- 5-cyclopropyl-3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-1,3,4-thiadiazol-2(3H)-one (Compound
15 Nr. 4);
- 3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-5-(1-methylethyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 5);
- 20 - 3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-5-(1-methylethyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 6);
- 3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-5-ethyl-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 7);
- 25 - 3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-5-

7.

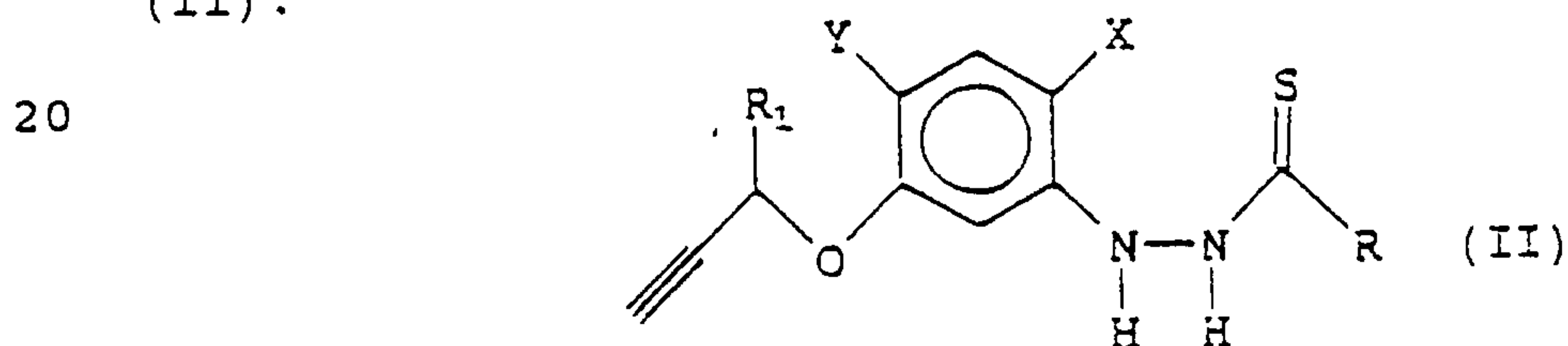
- ethyl-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 8);
- 3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-5-(1-methylcyclopropyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 9);
- 5 - 3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-5-(1-methylcyclopropyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 10);
- (±)-3-[2,4-dichlorophenyl-5-(1-methyl-2-propinyloxy)phenyl]-5-(1,1-dimethylethyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 11);
- 10 - (±)-3-[4-chloro-2-fluoro-5-(1-methyl-2-propinyloxy)phenyl]-5-(1,1-dimethylethyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 12);
- (±)-5-cyclopropyl-3-[2,4-dichloro-5-(1-methyl-2-propinyloxy)phenyl]-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 13);
- 15 - (±)-5-cyclopropyl-3-[4-chloro-2-fluoro-5-(1-methyl-2-propinyloxy)phenyl]-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 14);
- 20 - (±)-3-[2,4-dichloro-5-(1-methyl-2-propinyloxy)phenyl]-5-(1-methylethyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 15);
- (±)-3-[4-chloro-2-fluoro-5-(1-methyl-2-propinyloxy)phenyl]-5-(1-methylethyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 16);
- 25

8.

- (±)-3-[2,4-dichloro-5-(1-methyl-2-propinyloxy)phenyl]-5-ethyl-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 17);
- (±)-3-[4-chloro-2-fluoro-5-(1-methyl-2-propinyloxy)phenyl]-5-ethyl-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 18);
- (±)-3-[2,4-dichloro-5-(1-methyl-2-propinyloxy)phenyl]-5-(1-methylcyclopropyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 19);
- 10 - (±)-3-[4-chloro-2-fluoro-5-(1-methyl-2-propinyloxy)phenyl]-5-(1-methylcyclopropyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 20).

The arylthiadiazolones having general formula (I) can be conveniently prepared by means of various processes.

One process for the preparation of the arylthiadiazolones having general formula (I) comprises the reaction of a thiohydrazide having general formula (II):



wherein X, Y, R and R₁ have the same meanings described above, with phosgene, trichloromethylchloroformate or bis(trichloromethyl)carbonate, in the presence of or

9.

without, preferably in the presence of, an inert organic solvent, at a temperature ranging from + 20°C to the boiling point of the mixture itself, optionally in the presence of an organic or inorganic base.

5 Inert organic solvents which can be used for the purpose are chlorinated hydrocarbons such as, for example, methylene chloride, chloroform, 1,2-dichloroethane, etc; aromatic hydrocarbons such as, for example, benzene, toluene, xylene, chlorobenzene, etc; ethers
10 such as, for example, ethyl ether, tetrahydrofuran, dimethoxyethane, dioxane, etc; esters such as, for example, ethyl acetate, etc.

Organic bases which can be used for the purpose are, for example, triethylamine, pyridine, 4-dimethylaminopyridine, etc.
15

Inorganic bases which can be used for the purpose are, for example, sodium bicarbonate, etc.

The thiohydrazides having general formula (II) can be prepared by treatment of the corresponding hydrazides with phosphorous pentasulfide or with the Lawesson reagent as described, for example, in "Journal of Fluorine Chemistry" (1978), Vol. 2, pages 1-21, or in "Chemistry Express" (1991), Vol. 6, pages 411-414.
20

The herbicides (b) are all products which are
25 known in the art and commercially available. The

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herbicides (b) listed above, are indicated with their common name or with their code number as specified, for example, in "The Agrochemicals Handbook (1994)", Third Edition, Royal Society of Chemistry; or in "AG
5 Chem New Compound Review", Vol. 13 (1995), Vol. 14 (1996) and Vol. 15 (1997), W. L. Hopkins, AG Chem Information Service; or in "Brighton Crop Protection Conference-Proceedings", (1991), (1993) and (1995).

The use of the herbicidal compositions of the
10 present invention has proved to be advantageous with respect to the use of the known herbicides (b) listed above, on their own, in that the presence of at least one arylthiadiazolone having general formula (I) allows the use of reduced doses of these herbicides which are
15 often phytotoxic, and/or enlarge the action spectrum.

The herbicidal compositions of the present invention have proved to be particularly effective in both pre-emergence and post-emergence treatment, in the control of numerous weeds, both monocotyledons and
20 dicotyledons. At the same time, these herbicidal compositions have shown a reduced or no phytotoxicity towards important agricultural crops, therefore making it possible for them to be used in the agrarian field in the selective control of weeds.

25 Examples of weeds which can be effectively con-

11.

trolled with the herbicidal compositions of the present invention are: Abutilon theophrasti, Alisma plantago, Alopecurus myosuroides, Amaranthus spp., Ambrosia artemisifolia, Annimaus, Apera spica venti, Avena
5 fatua, Bromus spp., Capsella bursa pastoris, Cassia obtusifolia, Chenopodium album, Convolvulus sepium, Cyperus spp., Datura stramonium, Digitaria sanguinalis, Echinochloa spp., Eleusine indica, Galium aperine, Geranium dissectum, Heleocharis avicularis, Heteran-
10 thera spp., Ipomea spp., Lolium spp., Matricaria spp., Monochoria vaginalis, Panicum spp., Papaver rhoas, Phaseolus aureus, Poa spp., Polygonum spp., Portulaca oleracea, Rotala indica, Sagittaria pigmaea, Scirpus spp., Sesbania exaltata, Setaria viridis, Sida spinosa,
15 Sorghum spp., Solanum nigrum, Stellaria media, Veronica spp., Vicia fabae, Viola arvensis, Xanthium spp., etc..

At the doses used for agrarian applications, the herbicidal compositions of the present invention have had no toxic effects with respect to one or more
20 important agricultural crops such as, for example, maize (Zea mais), wheat (Triticum spp.), soya (Glicine max), rice (Oryza sativa), etc.

The arylthiadiazolones having general formula (I) and the herbicides (b) listed above, forming the above
25 herbicidal compositions, can be combined in any ratio,

12.

depending on various factors such as, for example, the number and type of constituents of the mixture, the crop to be protected, the weeds to be eliminated, the degree of infestation, the application method, the
5 characteristics of the soil, etc.

In the herbicidal compositions of the present invention, the weight quantity of the arylthiadiazolone having general formula (I) can generally vary from 1 g/ha to 5 kg/ha, preferably from 10 g/ha to 500 g/ha.

10 In the herbicidal compositions of the present invention, the ratio between the weight quantity of the arylthiadiazolone having general formula (I) and the weight quantity of the product(s) with a herbicidal activity (b) listed above, can generally vary from
15 99.9:0.1 to 0.1:99.9, preferably from 99:1 to 1:99.

In the case of pre-emergence treatment in cultivations of maize, cereals or soya, the herbicidal compositions of the present invention comprise, in addition to the arylthiadiazolone having general formula (I),
20 one or more of the following herbicides (b), to be selected from those listed above, on the basis of the crop in question and weeds to be eliminated: aceto-chlor, acifluorfen, aclonifen, alachlor, ametryn, atrazine, bifenox, butralin, chloramben, clomazone,
25 chlorbromuron, chlorotoluron, chlorsulfuron, cyanazine,

13.

cyclosulfamuron (AC-322,140), diethatyl, diflufenican, dimethenamid, diphenamid, eglinazine, fluchloralin, flumioxazin, fluoroglycofen, flupoxam, flurochloridone, flurtamone, halosulfuron (NC-319), imazaquin, imazetha-
5 pyr, isoproturon, isoxaben, isoxaflutole (RPA 201772), linuron, metazachlor, methabenzthiazuron, metobromuron, metolachlor, metoxuron, metribuzin, metsulfuron, monolinuron, norflurazon, orbencarb, axadiazon, oxyfluorfen, pendimethalin, proglinazine, propachlor,
10 prosulfocarb, SMY 1500, sulfentrazone, terbutryn, fluthiamide (BAY FOE 5043), tri-allate, triasulfuron, trifluralin.

In the case of treatment of rice cultivations, the herbicidal compositions of the present invention
15 comprise, in addition to the arylthiadiazolone having general formula (I), one or more of the following herbicides (b), to be selected from those listed above, on the basis of the method of use and weeds to be eliminated: acifluorfen, anilofos, azimsulfuron (DPX-
20 A8947), bensulfuron, bensulide, benzofenap, bifenox, bispyribac-sodium (KHI-2023), bromobutide, butachlor, butenachlor, butralin, cafenstrole (CH-900), chlomethoxyfen, chlornitrofen, chlorpropham, cinmethylin, cinosulfuron, clomeprop, cumyluron, cyclosulfamuron
25 (AC-322,140), daimuron, dichlobenil, diethatyl, dimepi-

14.

perate, dimethametryn, esprocarb, ethoxysulfuron (HOE 095404), fluchloralin, halosulfuron (NC-319), mefenacet, methyldymron, molinate, naproanilide, oxadiargyl, oxadiazon, oxaziciclomefone (MY-100), pentoxazone, 5 piperophos, pretilachlor, propanil, pyrazolate, pyrazosulfuron, pyrazoxyfen, pyribenzoxim (LGC-40863), pyributicarb, pyriminobac-methyl (KIH-6127), quinclo-rac, simetryn, thenylchlor (NSK-850), thiobencarb, tiocarbazil.

10 For practical use in agriculture, it is often advantageous to use the herbicidal compositions of the present invention in the form of suitable formulations. This can be achieved either by formulating an arylthia-diazolone having general formula (I) with one or more 15 herbicides (b) selected from those listed above, to give the desired composition, or forming the composition at the moment of use by mixing suitable quantities of an arylthiadiazolone having general formula (I) with one or more herbicides selected from those listed 20 above, formulated separately.

Compositions can be used in the form of dry powders, wettable powders, emulsifiable concentrates, emulsions, microemulsions, suspoemulsions, gels, pastes, flakes, solutions, suspensions, pellets, 25 tablets, films, etc.: the selection of the type of

15.

composition depends on the specific use.

The compositions are prepared according to the known methods, for example by diluting or dissolving the active substance(s) with a solvent medium and/or
5 solid diluent, optionally in the presence of surface-active agents.

Liquid diluents which can be used, apart from water naturally, are various solvents such as, for example, N,N-dimethylformamide; dimethylsulfoxide; N-
10 alkylpyrrolidones (N-methylpyrrolidone, etc.); aliphatic hydrocarbons (hexane, cyclohexane, etc.); aromatic hydrocarbons (xylols, mixtures of alkylbenzols, alkyl-naphthalenes, etc.); chloroaromatics (chlorobenzol);
alcohols (methanol, propanol, butanol, octanol, cyclo-
15 hexanol, decanol, tetrahydrofurfurylic alcohol, etc.); glycols (ethylene glycol, propylene glycol, etc.); ketones (acetone, cyclohexanone, 2-heptanone, acetophenone, isophorone, 4-hydroxy-4-methyl-2-pentanone, etc.); esters (isobutyl acetate, etc.); vegetable or
20 mineral oils; or their mixtures.

Solid inert diluents, or carriers, which can be used are kaolin, alumina, attapulgite, bentonite, kaolin, montmorillonite, calcite, dolomite, chalk, pumice, quartz, sand, silica, talc, sepiolite, diato-
25 maceous earth, starch, cellulose, sugars, urea, calcium

16.

carbonate, sodium carbonate, sodium bicarbonate, sodium sulfate, etc.

Surface-active agents which can be used are emulsifying and wetting agents of the non-ionic type
5 such as, for example, polyethoxylated aliphatic and cycloaliphatic alcohols, polyethoxylated alkyl-phenols, esters of fatty acids of polyethoxylated sorbitan, hydrosoluble polyadducts of polyethylene oxides with polypropylene glycols, or with ethylene-diamino poly-
10 propylene glycols, or with alkyl-polypropylene glycols, etc; of the anionic type such as, for example, metal or ammonium salts of C_{10} - C_{22} fatty acids, or of alkyl-aryl sulfonates, or of alkylsulfonates, or of alkylsulfates, sulfonate derivatives of benzimidazoles, etc; of the
15 cationic type such as, for example, quaternary salts of C_8 - C_{22} alkylammonium, etc.

The above compositions can also contain dispersing agents (for example lignin and its salts, derivatives of cellulose, alginates, etc.), stabilizers (for
20 example antioxidants, UV-ray absorbers, etc.), antifoam agents (for example, silicone oil, etc.), thickeners.

If desired, it is possible to add other compatible active principles to the herbicidal compositions of the present invention, such as, for example, other herbi-
25 cides, fungicides, phyto regulators, antibiotics,

17.

insecticides, fertilizers.

The herbicidal compositions of the present invention usually contain from 0.1% to 99% by weight, preferably from 1% to 95% by weight, of a combination
5 of an arylthiadiazolone having general formula (I) with one or more herbicides (b) selected from those listed above, from 1% to 99.9% by weight of a liquid or solid diluent and from 0% to 25% by weight, preferably from 0.1% to 20% by weight of a surface-active agent.

10 The following examples are purely illustrative and do not limit the scope of the present invention.

EXAMPLE 1

Preparation of 3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-5-(1,1-dimethylethyl)-1,3,4-thiadiazol-2(3H)-one
15 (Compound Nr. 1).

0.5 g (2.5 mmoles) of trichloromethylchloroformate are added to a solution of 1.65 g (5 mmoles) of N'-[2,4-dichloro-5-(2-propinyloxy)phenyl]-N-thiopivaloyl-hydrazine in 25 ml of dioxane, maintained in a
20 nitrogen atmosphere.

The mixture thus obtained is maintained under stirring, at room temperature, for 3 hours. The mixture is then poured into water (250 ml) and extracted with ethyl ether (3 x 10 ml). The organic phase obtained is
25 washed until it becomes neutral, with a saturated

18.

solution of sodium chloride, anhydrified with sodium sulfate and concentrated by means of a rotavapor.

The raw product thus obtained is purified by silica gel chromatography eluating with n-hexane/ethyl acetate in a ratio of 9:1. 1.4 g of a solid product are obtained having a melting point of 92°C, corresponding to Compound Nr. 1.

EXAMPLE 2

Using the same procedure described in Example 1, the following compounds are prepared:

- 3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-5-(1,1-dimethylethyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 2; m.p.: 73°C-74°C);
- 5-cyclopropyl-3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 3; m.p.: 99°C-101°C);
- 5-cyclopropyl-3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 4; dense oil);
- 3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-5-(1-methylethyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 5; m.p.: 55°C-57°C);
- 3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-5-(1-methylethyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 6; dense oil);

19.

- 3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-5-ethyl-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 7; m.p.: 100°C-101°C);
- 3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-5-ethyl-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 8; m.p.: 93°C-94°C);
- 3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-5-(1-methylcyclopropyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 9; m.p.: 117°C-119°C);
- 10 - 3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-5-(1-methylcyclopropyl)-1,3,4-thiadiazol-2(3H)-one (Compound Nr. 10; m.p.: 95°C-97°C).

EXAMPLE 3

Determination of the herbicidal activity in pre-emergence.

The herbicidal activity and the phytotoxicity of the compositions of the present invention, in pre-emergence treatment, was evaluated according to the following operating procedures.

20 Pots (diameter 10 cm, height 10 cm) containing sandy earth were prepared. In each of them a weed or crop was sown.

The pots were divided into four groups, each containing 5 pots for each weed and crop.

25 Twenty-four hours after sowing, the pots were

20.

dampened with a light shower. An hour after watering, the first group of pots is treated with a hydroacetone dispersion containing the composition under evaluation, acetone (10% by volume) and Tween 20 (0.5%).

5 The second group of pots was treated with a hydroacetone dispersion containing the amount of arylthiadiazolone used in the composition, acetone (10% by volume) and Tween 20 (0.5%).

10 The third group of pots was treated with a hydroacetone dispersion containing the amount of known herbicide used in the composition, acetone (10% by volume) and Tween 20 (0.5%).

15 The fourth group of pots was treated with a hydroacetone solution containing acetone (10% by volume) and Tween 20 (0.5%), and was used as a comparison (control).

After the treatment, all the pots were uniformly watered every two days and kept in a conditioned environment under the following conditions:

- 20 - temperature: 24°C;
- relative humidity: 60%;
- photoperiod: 16 hours;
- luminous intensity: 10000 lux.

25 Twenty-eight days after treatment, the herbicidal activity and the phytotoxicity of the composition was

21.

assessed in comparison with that of the single components and the control.

In the following Table 1 are reported, subdivided by crop, the composition of arylthiadiazolones of general formula I (1st component) with known herbicides (2nd component) for which improved herbicidal activity and/or reduced phytotoxicity with respect to the additive effect of the single components has been observed.

22.

TABLE 1

	Crop	Compound Nr (1 st component)	Known herbicide (2 nd component)
5			
10	Maize	1*	acetochlor; aclonifen; alachlor; ametryn; atrazine; BAY FOE 5043; benfuresate; bifenox; buthylate; clomazone; cyanazine; diethatyl ethyl; dimethenamid; EPTC; ethal- fluralon; flumetsulam; halosulfu- ron methyl; indanofan; isoxafluto- le; linuron; methabenzthiazuron; metobromuron; metolachlor; metosu- lam; monolinuron; orbencarb; oxy- fluorfen; pendimethalin; propa- chlor; terbutilazine; triallate; vernolate
15			
20	Wheat/ barley	1*	aclonifen; BAY FOE 5043, bifenox; cyclosulfamuron; chlorsulfuron; chlortoluron; diflufenican; ethox- ysulfuron; fluoroglycofen; flupo- xam; flurtamone; indanofan; iso- propazol; isoproturon; isoxaben;
25			

23.

TABLE 1 (cont.)

Crop	Compound Nr	Known herbicide
	(1 st component)	(2 nd component)
5		KPP 300; KPP 421; linuron; metha- benzthiazuron; metoxuron; MON 375- 00; monolinuron; neburon; orbenca- rb; oxyfluorfen; pendimethalin; 10 prosulfocarb; siduron; triallate; trifluralin; UCC 4243;
	Rice	1* anilofos; fentrazamide (BAY YRC 2388); BAY FOE 5043; benfuresate; bifenox; cafenstrole; chlomethoxy- 15 fen; chlornitrofen; chlorpropham; cinmethylin; cyclosulfamuron; dai- muron; dimepiperate; dimethame- tryn; esprocarb; ethabenzanid; ethoxysulfuron; fluoroglycofen; 20 indanofan; mefenacet; molinate; oxadiargyl; oxadiazon; oxaziclome- fone; pentoxazone; piperophos; pretilachlor; pyrazolate; pyra- zoxifen; pyributicarb; pyrazosul- 25 furon ethyl; quinclorac; simetryn;

TABLE 1 (cont.)

Crop	Compound Nr	Known herbicide
(1 st component)	(2 nd component)	
5		thiobencarb; tiocarbazil;
Soya bean	1*	BAY FOE 5043; bifenox; chlorbromu- ron; chlorimuron; chlorpropham; chlorthal; clomazone; dimethena- mid; ethalfluralin; flumetsulam; flumioxazin; fluoroglycofen; fome- safen; imazaquin; imazethapyr; indanofan; linuron; metolachlor; naptalam; norflurazon; orbencarb; oryzalin; oxyfluorfen; propachlor; sulfentrazone; thiazopyr; triflu- ralin; vernolate;
10		
15		
Cotton	1*	chlorpropham; chlorthal; dimefu- ron; DPXT 5975; ethalfluralin; fluometuron; indanofan; linuron; metolachlor; norflurazon; orbenca- rb; oryzalin; oxyfluorfen; prome- tryn; propachlor; thiazopyr;
20		

TABLE 1 (cont.)

Crop	Compound Nr	Known herbicide
	(1 st component)	(2 nd component)
5		
Sunflower	1*	aclonifen; chlorbromuron; chlor- propham; ethalfluralin; flurochlo- ridone; flurtamone; linuron; meto- lachlor; triallate;
10		
Sugar-cane	1*	acetochlor; bromacil; cyanazine; dimethametryn; ethoxysulfuron; fluometuron; isoxaflutole; linu- ron; metolachlor; oxadiargyl; pro- pachlor; sulfentrazone tebuthiu- ron; therbacil; thiazopyr.
15		

* Compound described in Example 1.

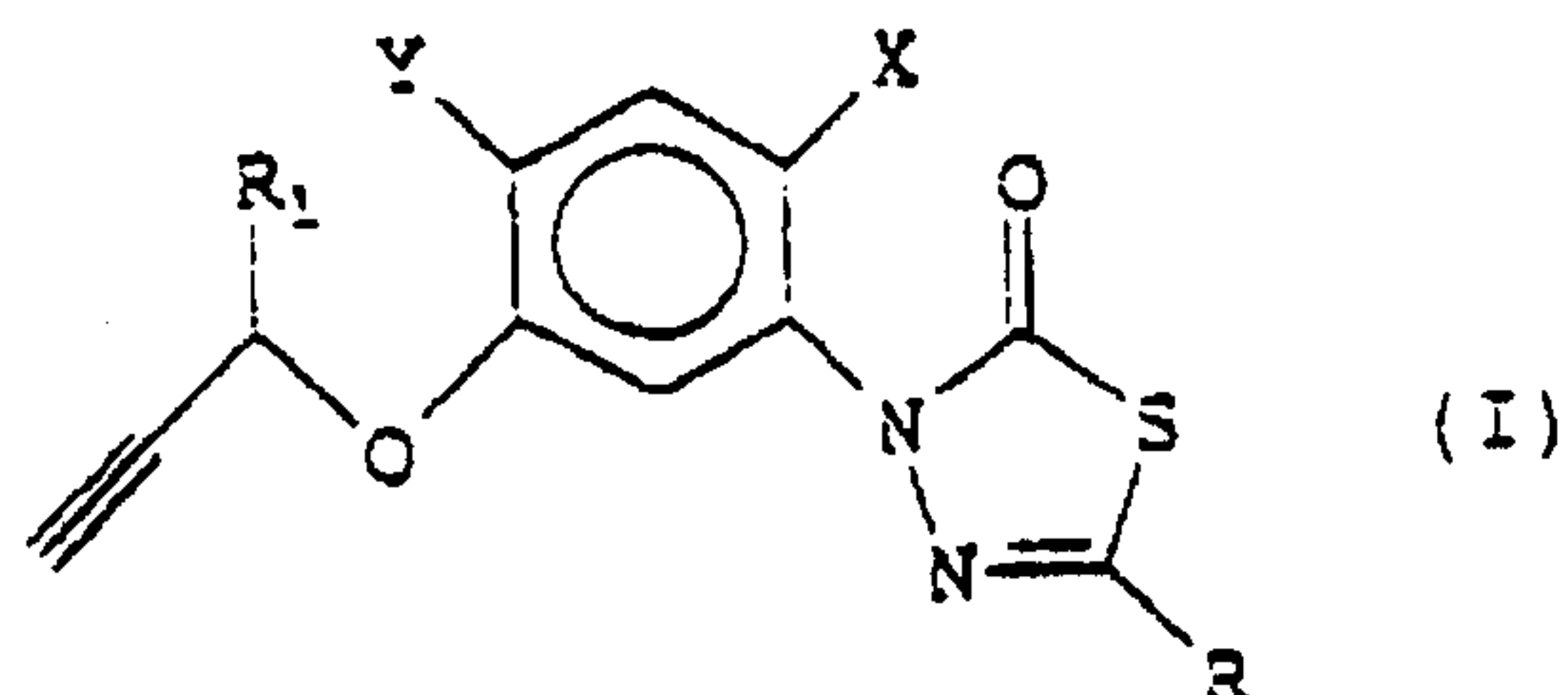
26.

CLAIMS

1. Herbicidal compositions comprising:

(a) at least one arylthiadiazolone having general formula (I):

5



wherein:

- 10 - R represents a linear or branched C₁-C₆ alkyl or haloalkyl group; or a C₃-C₆ cycloalkyl or halocycloalkyl group; said alkyl or haloalkyl, cycloalkyl or halocycloalkyl groups, optionally substituted with linear or branched
- 15 C₁-C₃ alkyl groups;
- X represents a halogen atom such as chlorine or fluorine;
- Y represents a halogen atom such as chlorine, fluorine, bromine or iodine; a linear or
- 20 branched C₁-C₄ alkyl or haloalkyl group; a linear or branched C₁-C₄ alkoxyl or haloalkoxyl group;
- R₁ represents a hydrogen atom or a methyl group;
- 25 (b) one or more herbicides selected from the

27.

following: chloramben, chlorthal, dicamba,
naptalam, 2,3,6-TBA, clopyralid, diflufenzo-
pyr (SAN 835 H), dithiopyr, picloram, thiazo-
pyr (MON 13200), quinclorac, quinmerac,
5 indanofan (MK-243), benazolin, chlorflurenol,
dalapon, endothal, flamprop, flamprop M,
flupropanate, flurenol, TCA-sodium, bromobu-
tide, chlorthiamid, diflufenican, diphenamid,
ethabenzanid (HW 52), isoxaben, mefenacet,
10 monalide, pentanochlor, propanil, propyzami-
de, tebutam, fluthiamide (BAY FOE 5043),
clodinafop, clomeprop, cyhalofop-butyl (XDE-
537), 2,4-D, 2,4-DB, dichlorprop, dichlor-
prop-P, diclofop, fenoxaprop, fenoxaprop-P,
15 fluazifop, fluazifop-P, fluroxypyr, haloxy-
fop, haloxyfop-P-methyl, isoxapyrifop, MCPA,
MCPA-thioethyl, MCPB, mecoprop, mecoprop-P,
naproanilide, napropamide, propaquizafop,
quizalofop, quizalofop-P, triclopyr, UBI-
20 C4874, bromofenoxim, bromoxynil, dichlobenil,
ioxynil, diquat, paraquat, asulam, butylate,
carbetamide, chlorbufam, chlorpropham, cyclo-
ate, desmedipham, dimepiperate, EPTC, espro-
carb, molinate, orbencarb, pebulate, phenme-
25 dipham, propham, prosulfocarb, pyributicarb,

28.

thiobencarb, tiocarbazil, tri-allate, ver-
nolate, alloxydim, butroxydim, clethodim,
cycloxydim, sethoxydim, sulcotrione, tralko-
xydim, acetochlor, alachlor, butachlor,
5 butenachlor, diethatyl, dimethachlor, dime-
thenamid, metazachlor, metolachlor, pretila-
chlor, propachlor, propisochlor, tenylchlor
(NSK-850), acifluorfen, aclonifen, bifenox,
chlomethoxyfen, chlornitrofen, athoxyfen-
10 ethyl (HC-252), fluoroglycofen, fluoronitro-
fen, fomesafen, furyloxyfen, lactofen, AKH-
7088, oxyfluorfen, benfluralin, butralin,
dinitramide, ethalfluralin, fluchloralin,
isopropalin, oryzalin, pendimethalin, prodia-
15 mine, trifluralin, dinoseb, dinoseb acetate,
dinoterb, amitrole, benfuresate, bentazone,
benzofenap, cafenstrole (CH-900), carfen-
trazone-ethyl (F-8426), chloridazon, cinme-
thylin, clomazone, difenzoquat, ethofumesate,
20 pyraflufen-ethyl (ET-751), flumiclorac-pen-
tyl, flumioxazin, flumipropin, flupoxam,
fluridone, flurochloridone, flurtamone,
fluthiacet methyl (KIH-9201), isoxaflutone
(RPA 201772), methazole, nipyraclofen, nor-
25 flurazon, oxadiargyl, oxadiazon, oxaziclome-

29.

fone (MY-100), pentoxazone (KPP-314), pyrazo-
lynnate, pyrazoxyfen, pyridate, sulfentrazone
(F6285), thidiazimin, anilofos, bensulide,
bilanafos, butamifos, fosamine, glufosinate,
5 glyphosate, LS830556, piperophos, imazametha-
benz, imazamethipyr (AC-263,222), imazamox
(AC-299,263), imazapyr, imazaquin, imazetha-
pyr, bispyribac-sodium (KHI-2023), pyribenzo-
xim (LGC-40863), pyriminobac-methyl (KIH-
10 6127), pyriothiobac-sodium (KIH-2031), tioclo-
rim, cloransulam-methyl (XDE-565), diclosulam
(XDE-564), flumetsulam (DE-498), metosulam
(DE-511), amidosulfuron, azimsulfuron (DPX-
A8947), bensulfuron, chlorimuron, chlorsulfu-
15 ron, cinosulfuron, cyclosulfamuron
(AC-322,140), etha-metsulfuron-methyl (DPX-
A7881), ethoxysulfuron (HOE 095404), flaza-
sulfuron, flupyrsulfuron (DPX-KE459), halo-
sulfuron (NC-319), imazosulfuron, metsulfu-
20 ron, NC-330, nicosulfuron, oxasulfuron (CGA-
277476), primisulfuron, prosulfuron (CGA-
152005), pyrazosulfuron, rimsulfuron, sulfo-
meturon (DPX-5648), sulfosulfuron (MON-
37500), thifensulfuron, triasulfuron (CGA-
25 131036), tribenuron, triflusulfuron-methyl

30.

(DPX-66037), ametryn, atrazine, aziprotryne, cyanazine, desmetryn, dimethame-tryn, di-propetryn, eglinazine, methoprotryne, proglinazine, prometon, prometryne, propazine, 5 simazine, simetryn, terbumeton, terbuthylazine, terbutryn, triaziflam (IDH-1105), trietazine, SMY-1500, hexazinone, metamitron, metribuzin, bromacil, lenacil, terbacil, benzthiazuron, chlorbromuron, chloroxuron, 10 chlorotoluron, cumyluron (JC-940), daimuron, difenoxuron, dimefuron, 1-diuron, ethidimuron, fenuron, fluometuron, isoproturon, isouron, linuron, methabenzthiazuron, methyl-dymron, metobenzuron, metobromuron, metoxu- 15 ron, monolinuron, neburon, siduron, tebuthiuron, thiazafluron, isopropazol (JV 485), KPP 300, KPP 421, BAY YRL 2388, DPXT 5975, azafenidin.

2. The herbicidal compositions according to claim 1, 20 wherein the arylthiadiazolones having general formula (I) are:

- 3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-5-(1,1-dimethylethyl)-1,3,4-thiadiazol-2(3H)-one;
- 25 - 3-[4-chloro-2-fluoro-5-(2-propinyloxy)phe-

31.

- nyl]-5-(1,1-dimethylethyl)-1,3,4-thiadiazol-2(3H)-one;
- 5-cyclopropyl-3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-1,3,4-thiadiazol-2(3H)-one;
- 5 - 5-cyclopropyl-3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-1,3,4-thiadiazol-2(3H)-one;
- 3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-5-(1-methylethyl)-1,3,4-thiadiazol-2(3H)-one;
- 10 - 3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-5-(1-methylethyl)-1,3,4-thiadiazol-2(3H)-one;
- 3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-5-ethyl-1,3,4-thiadiazol-2(3H)-one;
- 15 - 3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-5-ethyl-1,3,4-thiadiazol-2(3H)-one;
- 3-[2,4-dichloro-5-(2-propinyloxy)phenyl]-5-(1-methylcyclopropyl)-1,3,4-thiadiazol-2(3H)-one;
- 20 - 3-[4-chloro-2-fluoro-5-(2-propinyloxy)phenyl]-5-(1-methylcyclopropyl)-1,3,4-thiadiazol-2(3H)-one;
- (±)-3-[2,4-dichlorophenyl-5-(1-methyl-2-propinyloxy)phenyl]-5-(1,1-dimethylethyl)-1,3,4-thiadiazol-2(3H)-one;
- 25

32.

- (±)-3-[4-chloro-2-fluoro-5-(1-methyl-2-propinyloxy)phenyl]-5-(1,1-dimethylethyl)-1,3,4-thiadiazol-2(3H)-one;
- 5 - (±)-5-cyclopropyl-3-[2,4-dichloro-5-(1-methyl-2-propinyloxy)phenyl]-1,3,4-thiadiazol-2(3H)-one;
- (±)-5-cyclopropyl-3-[4-chloro-2-fluoro-5-(1-methyl-2-propinyloxy)phenyl]-1,3,4-thiadiazol-2(3H)-one;
- 10 - (±)-3-[2,4-dichloro-5-(1-methyl-2-propinyloxy)phenyl]-5-(1-methylethyl)-1,3,4-thiadiazol-2(3H)-one;
- (±)-3-[4-chloro-2-fluoro-5-(1-methyl-2-propinyloxy)phenyl]-5-(1-methylethyl)-1,3,4-thiadiazol-2(3H)-one;
- 15 - (±)-3-[2,4-dichloro-5-(1-methyl-2-propinyloxy)phenyl]-5-ethyl-1,3,4-thiadiazol-2(3H)-one;
- (±)-3-[4-chloro-2-fluoro-5-(1-methyl-2-propinyloxy)phenyl]-5-ethyl-1,3,4-thiadiazol-2(3H)-one;
- 20 - (±)-3-[2,4-dichloro-5-(1-methyl-2-propinyloxy)phenyl]-5-(1-methylcyclopropyl)-1,3,4-thiadiazol-2(3H)-one;
- (±)-3-[4-chloro-2-fluoro-5-(1-methyl-2-propinyloxy)phenyl]-5-(1-methylcyclopropyl)-1,3,4-
- 25

33.

thiadiazol-2(3H)-one.

3. The herbicidal compositions according to claim 1 or 2, wherein the weight quantity of the arylthiadiazolone having general formula (I) is between 1 g/ha and 5 kg/ha.
4. The herbicidal compositions according to claim 3, wherein the weight quantity of the arylthiadiazolone having general formula (I) is between 10 g/ha and 500 g/ha.
5. The herbicidal compositions according to any of the previous claims, wherein the ratio between the weight quantity of the arylthiadiazolone having general formula (I) and the weight quantity of the product(s) with a herbicidal activity (b), varies from 99.9:0.1 to 0.1:99.9.
6. The herbicidal compositions according to claim 5, wherein the ratio between the weight quantity of the arylthiadiazolone having general formula (I) and the weight quantity of the product(s) with a herbicidal activity (b), varies from 99:1 to 1:99.
7. The herbicidal compositions according to any of the previous claims, useful in the pre-emergence treatment of maize, cereals and soya, wherein the herbicides (b) are selected from: acetochlor, acifluorfen, aclonifen, alachlor, ametryn, atrazi-

34.

ne, bifenox, butralin, chloramben, clomazone,
chlorbromuron, chlorotoluron, chlorsulfuron,
cyanazine, cyclosulfamuron (AC-322,140), dietha-
5 tyl, diflufenican, dimethenamid, diphenamid,
eglinazine, fluchloralin, flumioxazin, fluorogly-
cofen, flupoxam, flurochloridone, flurtamone,
halosulfuron (NC-319), imazaquin, imazethapyr,
isoproturon, isoxaben, isoxaflutole (RPA 201772),
linuron, metazachlor, methabenzthiazuron, metobro-
10 muron, metolachlor, metoxuron, metribuzin, metsul-
furon, monolinuron, norflurazon, orbencarb,
axadiazon, oxyfluorfen, pendimethalin, proglinazi-
ne, propachlor, prosulfocarb, SMY 1500, sulfentra-
zone, terbutryn, fluthiamide (BAY FOE 5043), tri-
15 allate, triasulfuron, trifluralin.

8. The herbicidal compositions according to any of
the previous claims, useful in the treatment of
cultivations of rice, wherein the herbicides (b)
are selected from: acifluorfen, anilofos, azimsul-
20 furon (DPX-A8947), bensulfuron, bensulide, benzo-
fenap, bifenox, bispyribac-sodium (KHI-2023),
bromobutide, butachlor, butenachlor, butralin,
cafenstrole (CH-900), chlomethoxyfen, chlornitro-
fen, chlorpropham, cinmethylin, cinosulfuron,
25 clomeprop, cumyluron, cyclosulfamuron

35.

(AC-322,140), daimuron, dichlobenil, diethatyl, dimepiperate, dimethametryn, esprocarb, ethoxysulfuron (HOE 095404), fluchloralin, halosulfuron (NC-319), mefenacet, methyldymron, molinate, naproanilide, oxadiargyl, oxadiazon, oxaziciclome-
5 fone (MY-100), pentoxazone, piperophos, pretilachlor, propanil, pyrazolate, pyrazosulfuron, pyrazoxyfen, pyribenzoxim (LGC-40863), pyributicarb, pyriminobac-methyl (KIH-6127), quinclorac,
10 simetryn, thenylchlor (NSK-850), thiobencarb, tiocarbazil.

9. The herbicidal compositions according to any of the previous claims, comprising liquid diluents, solid diluents, surface-active agents, dispersing
15 agents, stabilizers, antifoam agents, thickeners.

10. The herbicidal compositions according to any of the previous claims, wherein other herbicides, fungicides, phyto regulators, antibiotics, insecticides, fertilizers, are present.

20 11. The herbicidal compositions according to any of the previous claims, which contain from 0.1% to 99% by weight of a combination of an arylthiadiazolone having general formula (I) with one or more herbicides (b) selected from those listed above,
25 from 1% to 99.9% by weight of a liquid or solid

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diluent and from 0% to 25% by weight of a surface-active agent.