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(72) Inventeur/Inventor:  
KAPLAN, CARL, US

(73) Propriétaire/Owner:  
SCHERING-PLOUGH HEALTHCARE PRODUCTS,  
INC., US

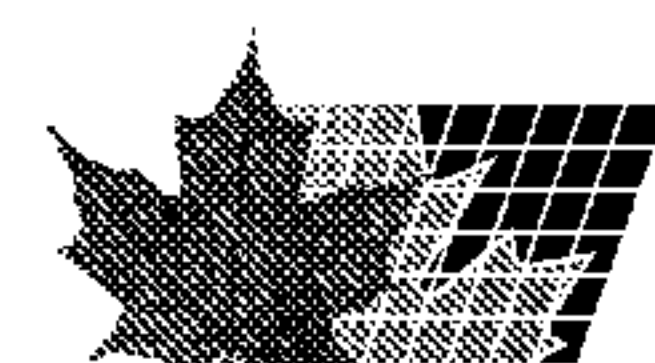
(74) Agent: OGILVY RENAULT LLP/S.E.N.C.R.L.,S.R.L.

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(54) Title: HIGH SPF SUNSCREEN FORMULATIONS

(57) Abrégé/Abstract:

Low cost suncreening formulations having SPF values greater than 40 contain homosalate, octyl salicylate or mixtures thereof, in combination with oxybenzone, and optionally further contain octylmethoxycinnamate, avobenzone or mixtures thereof.



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|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
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| <b>(54) Title:</b> HIGH SPF SUNSCREEN FORMULATIONS<br><br><b>(57) Abstract</b><br><br>Low cost sunscreens having SPF values greater than 40 contain homosalate, octyl salicylate or mixtures thereof, in combination with oxybenzone, and optionally further contain octylmethoxycinnamate, avobenzone or mixtures thereof.                                                                                                                                                                                                                                                                                                              |           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |

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**HIGH SPF SUNSCREEN FORMULATIONS**

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**INTRODUCTION TO THE INVENTION**

The present invention relates to compositions which absorb ultraviolet radiation, and more particularly to compositions which are applied to skin for protection against the effects of such radiation.

In this time of increased awareness of the health dangers from excessive exposure to ultraviolet radiation, the use of chemical and physical sunscreen formulations has become quite prevalent. Typical formulations are lotions, creams, ointments and gels which vary considerably in their ability to protect skin to which they are applied from the physical and biochemical effects of ultraviolet rays.

Sunscreens have evolved considerably over the years. Earlier formulations were intended to protect the user from sunburn during limited solar exposure, while transmitting sufficient ultraviolet irradiation to permit tanning of the skin. The focus today, however, is toward eliminating as much ultraviolet exposure as possible; this is primarily due to recent discoveries that any amount of unprotected exposure can potentially cause immune system suppression and lead to future health problems, such as skin carcinomas and other dermatological conditions. Tanning, rather than being aesthetically pleasing, is currently viewed by the medical community as a symptom of skin damage from overexposure to ultraviolet radiation.

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The SPF (Sun Protection Factor) rating system has been developed to provide consumer guidance in selecting sunscreens. In general, the SPF number approximately corresponds to the multiple of time  
5 during which the sunscreen will prevent obvious reddening of the skin, over the exposure time that causes unprotected skin to exhibit reddening. Thus, a person should be able to remain in the sun without visible effects for eight times the usual unprotected  
10 duration, if an SPF 8 sunscreen formulation has been properly applied. The exposure needed to produce a visible effect varies from individual to individual, due to differences in their skin cells.

Active suncreening agents in use during the  
15 "tanning" era have not been found useful for preparing the currently popular high-SPF "sunblock" products, which generally have SPF values above 40. The United States Food and Drug Administration published a Tentative Final Monograph ("TFM") listing approved  
20 sunscreen active ingredients, and acceptable concentrations of each in a formulation, in the Federal Register issue of August 25, 1978. At this time, the SPF rating was not in general use in the United States. The TFM reported use of SPF values in Europe, and  
25 described SPF 3 formulations as providing minimal protection and being suitable for nonsensitive skin or skin already accustomed to the sun, SPF 4 as providing moderate protection and being suitable for normally sensitive skin, and SPF 6 as providing extra protection  
30 for sensitive skin.

Among the acceptable suncreening agents in the TFM are homosalate (also called "homomenthyl salicylate") at 4 to 15 percent, octyl salicylate (also called "2-ethylhexyl salicylate") at 3 to 5 percent,  
35 octyl methoxycinnamate (also called "ethylhexyl p-methoxycinnamate") at 2 to 7.5 percent, and oxybenzone (also called "2-hydroxy-4-methoxybenzophenone" or

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"benzophenone-3") at 2 to 6 percent. The combination of 6 percent oxybenzone and 12 percent homosalate in an unspecified formulation was reported as having been used for skin and eye irritation testing, but no SPF or other sunscreensing properties of the formulation were reported; the present inventor has determined an SPF value of about 38.5 for this combination, using the general formulation parameters of his examples, supra.

Also listed in the TFM is octocrylene (2-ethylhexyl 2-cyano-3,3-diphenylacrylate), a rather expensive compound having a large ultraviolet absorbing effectiveness, which is present in a majority of current high SPF commercially available sunblock formulations.

With the use of octocrylene to achieve high SPF has come a considerably higher cost of goods than was experienced when the older active ingredients were used for lower SPF products. Thus, it would be desirable to be able to formulate a high SPF sunblock formulation, using predominately (or only) the older, weaker low cost sunscreensing agents.

Various combinations including homosalate, oxybenzone and octyl salicylate with octyl methoxycinnamate were reported by Meadows, "The Effect of Various Sunscreen Combinations on a Product's SPF Value," Journal of the Society of Cosmetic Chemists, Vol. 41, pages 141-146 (1990). U.S. Patent 5,208,011 to Vaughan discloses sunscreen formulations containing octyl methoxycinnamate, octyl salicylate and oxybenzone. Whitmore et al., "Prevention of UVB-Induced Immunosuppression in Humans by a High Sun Protection Factor Sunscreen," Archives of Dermatology, Vol. 131, page 1129 (1995) reports the existence of a commercial sunscreen product having SPF 29 and containing octyl methoxycinnamate, oxybenzone and octyl salicylate. However, none of these predicts that high-SPF sunblockers can be prepared.

### SUMMARY OF THE INVENTION

The present invention includes sunscreens or sunblocking compositions for application to the skin, having SPF values higher than 40 and containing active  
5 sunscreens ingredients selected from the group consisting of homosalate, octyl salicylate and mixtures thereof, in combination with oxybenzone and optionally also containing octyl methoxycinnamate or avobenzone, or both.

In particular, in accordance with the invention, there is provided a sunscreens composition having SPF values at least 40, wherein the sunscreens  
10 ingredients consist of: (a) homosalate and oxybenzone, combined in amounts sufficient to obtain SPF values at least 40; or (b) homosalate and oxybenzone, combined in amounts sufficient to obtain SPF values at least 40, in further combination with octyl salicylate, octyl methoxycinnamate, avobenzone or mixtures of any two or more thereof.

15 Such combinations provide unexpectedly high SPF values with relatively low-cost ingredients.

### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a graphical representation of results from the experiment of Example 1.

### DETAILED DESCRIPTION OF THE INVENTION

20 In this application, the term "percent" shall mean percent by weight, unless the context clearly indicates otherwise. Many of the formulation components are identified herein by their names as given in the monographs of J. A. Wenninger et al, CTFA Cosmetic Ingredient Handbook, Second Edition, The Cosmetic, Toiletry  
25 and Fragrance Association, Inc., Washington, D. C., 1992. SPF values shall mean those values obtained with methods based upon the test procedures proposed to be Title 21 of the United States Code of Federal Regulations, Sections 352.70 through 352.77, which are tentatively in effect as provided in the Federal Register, Volume 58, Number 90 at pages 28298-28301 (May 12, 1993).

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In accordance with the present invention, there are provided relatively low-cost sunscreens or sunblocking compositions having SPF values at least 40 and containing active sunscreens ingredients selected from the group  
5 consisting of about 4 to 15 percent homosalate, about 3 to 5 percent octyl salicylate and mixtures of any two or more thereof, in combination with about 2 to 6 percent oxybenzone. The compositions may also contain about 2 to 7.5 percent octyl methoxycinnamate, or about 2 to about 3  
10 percent avobenzone, or both. Preferably, the SPF values will be at least about 45.

In a particular embodiment, homosalate and octyl salicylate are present in the composition in a total concentration of at least 13 percent by weight.

15 In a further particular embodiment, the oxybenzone is present in a concentration of at least 3 percent by weight.

In a further particular embodiment, the homosalate is present in an amount of 15 percent by weight and the oxybenzone is present in an amount of 6 percent by weight.

20 In a further particular embodiment, the composition contains 5 weight percent octyl salicylate.

In a still further particular embodiment, homosalate is present at 8 percent by weight, octyl methoxycinnamate is present at 7.5 percent by weight, and oxybenzone is  
25 present at 6% by weight, and in a still further embodiment, the composition contains 5 weight percent octyl salicylate.

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In an especially preferred embodiment, there is provided a sunscreensing composition having SPF values at least 40, wherein the sunscreensing ingredients are 8 to 15 weight percent homosalate, 6 weight percent oxybenzone, up to 5 weight percent octyl salicylate, up to 3 weight percent avobenzone and up to 7.5 weight percent octyl methoxycinnamate, the amounts of homosalate, octyl salicylate and oxybenzone together being sufficient to obtain SPF values at least 40.

In accordance with one aspect of the present invention, there is an aqueous sunscreensing composition having SPF values at least 40, wherein the sunscreensing ingredients consist of: (a) homosalate and oxybenzone, combined in amounts sufficient to obtain SPF values at least 40; or (b) homosalate and oxybenzone, combined in amounts sufficient to obtain SPF values at least 40, in further combination with octyl salicylate, octyl methoxycinnamate, avobenzone or mixtures of any two or more thereof, said composition further comprising an emulsion sunscreen vehicle.

In a particular embodiment of the invention, there is provided a sunscreensing composition having SPF values at least 40, wherein the sunscreensing ingredients consist of: (a) 4 to 15 weight percent homosalate, alone or in admixture with 3 to 5 weight percent octyl salicylate, in combination with 2 to 6 weight percent oxybenzone, the combination being sufficient to obtain SPF values at least 40; or (b) 4 to 15 weight percent homosalate, alone or in

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admixture with 3 to 5 weight percent octyl salicylate, in combination with 2 to 6 weight percent oxybenzone, the combination being sufficient to obtain SPF values at least 40, in further combination with 2 to 7.5 weight percent  
5 octyl methoxycinnamate, 2 to 3 weight percent avobenzone or mixtures thereof.

In a specific embodiment of the invention, there is provided a sunscreening composition having SPF values at least 40, wherein the suncreening ingredients are about 8  
10 to about 15 weight percent homosalate, about 6 weight percent oxybenzone, up to about 5 weight percent octyl salicylate, up to about 3 weight percent avobenzone and up to about 7.5 weight percent octyl methoxycinnamate, the amounts of homosalate, octyl salicylate and oxybenzone  
15 together being sufficient to obtain SPF values at least 40.

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Homosalate, octyl salicylate and octyl methoxycinnamate are relatively low cost absorbers of solar radiation in the "UVB" region, considered to be about 290 to 320 nanometers in wavelength. Avobenzene is a relatively high cost absorber of solar radiation, but has the advantage of absorbing in the "UVA" region, about 320 to 400 nanometers. Since it is an important advantage of the invention that the sunscreen ingredients are low cost, the much more costly avobenzene will be included only where it is desired to add UVA absorbing protection to the typical sunscreen formulation.

Exemplary preferred formulations having SPF values greater than about 50 contain the following amounts of sunscreens active agents: (i) about 8 percent homosalate, about 7.5 percent octyl methoxycinnamate and about 6 percent oxybenzone, optionally also containing about 5 percent octyl salicylate; (ii) about 15 percent homosalate and about 6 percent oxybenzone, optionally also containing about 5 percent octyl salicylate; or (iii) about 8 percent homosalate, about 7.5 percent octyl methoxycinnamate, about 5 percent octyl salicylate, about 3 percent oxybenzone and about 3 percent avobenzene.

The invention resides in a discovery by the inventor that SPF values of such mixtures are much higher than would be predicted by simply adding the SPF values of the salicylates and the optionally present

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methoxycinnamate or avobenzone, or both, to that of the oxybenzone. While the scientific principles underlying this result presently have not been identified or fully explained by the inventor, the result appears to exist  
5 at all active ingredient concentrations relevant to the high SPF sunblock products of the invention and, surprisingly, becomes more pronounced at the higher concentrations.

In addition to the sunscreening active  
10 ingredients, the formulations contemplated by the inventor are typically emulsions such as lotions and creams, and therefore will contain several other components selected by the formulator from water, emulsifiers, emollients, fragrances, preservatives,  
15 vitamins, humectants, skin conditioners, antioxidants, waterproofing agents and others. The selection of appropriate ingredients and the mechanics of formulating emulsion products for skin contact are very well known to those skilled in the art.

20 The invention will be more fully explained by means of the following examples, which are not intended to limit the scope of the invention, as defined by the appended claims, in any manner.

25 Example 1

Sunscreen formulations I-V are prepared, using the ingredient percentages shown in the following Table A. The formulation procedure involves: dissolving or  
30 dispersing water-soluble or -dispersable components in water to form an aqueous phase, and heating to about 80°C; mixing the water-insoluble components together to form an oily phase, and heating to about 80°C; then adding the oily mixture to the vigorously agitated  
35 aqueous mixture to form an emulsion. Mixing is then continued as the emulsion product cools to ambient temperature.

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TABLE A (part 1)

| COMPONENT                             | I     | II     | III    | IV    | V      |
|---------------------------------------|-------|--------|--------|-------|--------|
| Water                                 | 69.24 | 56.265 | 58.265 | 53.24 | 50.265 |
| Oxybenzone                            | --    | --     | 6.00   | 6.00  | 6.00   |
| Sorbitan isostearate                  | --    | 4.00   | 4.00   | --    | 4.00   |
| Sorbitol, 70% aqueous solution        | 5.00  | 5.00   | 5.00   | 5.00  | 5.00   |
| Sorbitan oleate                       | 4.00  | --     | --     | 4.00  | --     |
| Polyglyceryl-3 distearate             | --    | 3.00   | 3.00   | --    | 3.00   |
| Octyl salicylate                      | 3.00  | 5.00   | --     | --    | 5.00   |
| Glyceryl stearate, self emulsifying   | 3.00  | --     | --     | 3.00  | --     |
| Sorbitan stearate                     | 3.00  | --     | --     | 3.00  | --     |
| Vegetable oil                         | 2.00  | --     | --     | 2.00  | --     |
| Homosalate                            | 2.00  | 15.00  | 12.00  | 15.00 | 15.00  |
| Stearic acid                          | 2.00  | 2.00   | 2.00   | 2.00  | 2.00   |
| Octadecene/maleic anhydride copolymer | 2.00  | 3.00   | 3.00   | 2.00  | 3.00   |
| Triethanolamine                       | 1.80  | 2.25   | 2.25   | 1.80  | 2.25   |
| Barium sulfate                        | --    | 1.75   | 1.75   | --    | 1.75   |

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TABLE A (part 2)

|                             |      |       |       |      |       |       |
|-----------------------------|------|-------|-------|------|-------|-------|
| Benzyl alcohol              | 1.00 | 1.00  | 1.00  | 1.00 | 1.00  | 1.00  |
| Fragrance                   | 0.60 | 0.60  | 0.60  | 0.60 | 0.60  | 0.60  |
| Dimethicone                 | 0.40 | 0.40  | 0.40  | 0.40 | 0.40  | 0.40  |
| Magnesium aluminum silicate | 0.25 | --    | --    | 0.25 | --    | --    |
| Imidazolidinyl urea         | 0.20 | 0.20  | 0.20  | 0.20 | 0.20  | 0.20  |
| Methylparaben               | 0.20 | 0.20  | 0.20  | 0.20 | 0.20  | 0.20  |
| Propylparaben               | 0.10 | 0.10  | 0.10  | 0.10 | 0.10  | 0.10  |
| Vitamin E                   | 0.10 | 0.10  | 0.10  | 0.10 | 0.10  | 0.10  |
| Jojoba oil                  | 0.05 | 0.05  | 0.05  | 0.05 | 0.05  | 0.05  |
| Aloe vera lipoquinone       | 0.05 | 0.05  | 0.05  | 0.05 | 0.05  | 0.05  |
| Carbomer                    | --   | 0.025 | 0.025 | --   | 0.025 | 0.025 |
| Disodium EDTA               | 0.01 | 0.01  | 0.01  | 0.01 | 0.01  | 0.01  |
| SPF value                   | 4.5  | 9.8   | 38.5  | 49.1 | 51.8  |       |

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SPF data from the table above are plotted on the graph which is Fig. 1. The y-axis of this graph is calibrated in SPF values, and the x-axis shows total salicylate sunscreen ingredient concentration, in percent. The broken line labeled "A" is for a formulation actually containing no salicylates, but which has only 6 percent oxybenzone as the active sunscreen agent; the SPF value for this formulation is 8.47 and the broken line is extended from its data point solely to facilitate comparisons.

Line "B" is generated by SPF testing of formulations "I" and "II" in the table above. The equation of this line is determined to be:

$$\text{SPF} = 0.42 (\text{Percent Salicylates}) + 1.60$$
and adding the SPF 8.47 value for the oxybenzone formulation (while also subtracting the SPF of 1 commonly found for "placebo" formulations) gives an equation for broken line "C" as:

$$\text{SPF} = 0.42 (\text{Percent Salicylates}) + 9.07$$
When SPF data for the formulations "III," "IV" and "V" above are plotted, line "D" is obtained. It is readily apparent that these data do not follow the prediction of line "C," but indicate SPF values which are unexpectedly high. The equation of line "D" actually is:

$$\text{SPF} = 2.22 (\text{Percent Salicylates}) + 11.44$$

#### Example 2

A UVA/UVB sunscreen lotion having an SPF value greater than 50 is prepared from the following components:

|    | <u>Ingredient</u>      | <u>*</u> | <u>Percent</u> |
|----|------------------------|----------|----------------|
| 35 | Water                  |          | 50.965         |
|    | Homomenthyl salicylate | A        | 8.00           |
|    | Octyl methoxycinnamate | A        | 7.50           |

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|    |                                       |   |       |
|----|---------------------------------------|---|-------|
|    | Sorbitol, 70% aqueous solution        | E | 5.00  |
|    | Octyl salicylate                      |   | 5.00  |
|    | Sorbitan isostearate                  | A | 4.00  |
|    | Oxybenzone                            | A | 3.00  |
| 5  | Polyglyceryl-3 distearate             | A | 3.00  |
|    | Octadecene/maleic anhydride copolymer | B | 3.00  |
|    | Triethanolamine                       | E | 2.25  |
|    | Stearic acid                          | A | 2.00  |
|    | Avobenzone                            | A | 2.00  |
| 10 | Barium sulfate                        | C | 1.75  |
|    | Benzyl alcohol                        | G | 1.00  |
|    | Fragrance                             | G | 0.60  |
|    | Dimethicone                           | B | 0.40  |
|    | Methylparaben                         | E | 0.20  |
| 15 | Propylparaben                         | A | 0.10  |
|    | Vitamin E                             | A | 0.10  |
|    | Aloe vera lipoquinone                 | A | 0.05  |
|    | Jobba oil                             | A | 0.05  |
|    | Carbomer                              | D | 0.025 |
| 20 | Disodium EDTA                         | E | 0.01  |

\* Indicates addition in a particular formulation procedure step.

The lotion is prepared as follows: (1) all of the "A" components and about one-third of the octyl salicylate are mixed and heated to about 76-82°C, to form a solution; (2) the "B" components are sequentially added to the step 1 solution, with continued mixing; (3) the "C" component is sprinkled into the remaining octyl salicylate and vigorously mixed, then that mixture is added to the step 2 mixture; (4) about half of the water is mixed with the "D" component to form a uniform dispersion, then the remaining water and the "E" components are added and heated to about 76-82°C, with mixing; (5) the hot mixture from step 3 is added to the hot dispersion from step 4, with mixing to form an emulsion, and the

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emulsion is allowed to cool to room temperature with continued mixing; (6) as the temperature of the emulsion passes through about 49°C, the "G" components are added; and (7) after cooling, water is added to the emulsion to compensate for evaporative losses during the preparation.

### Example 3

Using the general procedure of the preceding example, a sunscreen lotion having an SPF value greater than 50 is prepared from the following components:

|    | <u>Ingredient</u>                     | <u>*</u> | <u>Percent</u> |
|----|---------------------------------------|----------|----------------|
| 15 | Water                                 |          | 49.765         |
|    | Homomenthyl salicylate                | A        | 8.00           |
|    | Octyl methoxycinnamate                | A        | 7.50           |
|    | Oxybenzone                            | A        | 6.00           |
|    | Sorbitol, 70% aqueous solution        | E        | 5.00           |
| 20 | Octyl salicylate                      |          | 5.00           |
|    | Sorbitan isostearate                  | A        | 4.00           |
|    | Polyglyceryl-3 distearate             | A        | 3.00           |
|    | Octadecene/maleic anhydride copolymer | B        | 3.00           |
|    | Triethanolamine                       | E        | 2.25           |
| 25 | Stearic acid                          | A        | 2.00           |
|    | Barium sulfate                        | C        | 1.75           |
|    | Benzyl alcohol                        | G        | 1.00           |
|    | Fragrance                             | G        | 0.60           |
|    | Dimethicone                           | B        | 0.40           |
| 30 | Methylparaben                         | E        | 0.20           |
|    | Imidazolidinyl urea                   | F        | 0.20           |
|    | Propylparaben                         | A        | 0.10           |
|    | Vitamin E                             | B        | 0.10           |
|    | Aloe vera lipoquinone                 | A        | 0.05           |
| 35 | Jojoba oil                            | A        | 0.05           |
|    | Carbomer                              | D        | 0.025          |
|    | Disodium EDTA                         | E        | 0.01           |

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Example 4

Using the general procedure of Example 2, a  
sunscreen lotion having an SPF value greater than 50 is  
5 prepared from the following components:

|    | <u>Ingredient</u>                     | <u>*</u> | <u>Percent</u> |
|----|---------------------------------------|----------|----------------|
|    | Water                                 |          | 54.765         |
|    | Homomenthyl salicylate                |          | 8.00           |
| 10 | Octyl methoxycinnamate                | A        | 7.50           |
|    | Oxybenzone                            | A        | 6.00           |
|    | Sorbitol, 70% aqueous solution        | E        | 5.00           |
|    | Sorbitan isostearate                  | A        | 4.00           |
|    | Polyglyceryl-3 distearate             | A        | 3.00           |
| 15 | Octadecene/maleic anhydride copolymer | B        | 3.00           |
|    | Triethanolamine                       | E        | 2.25           |
|    | Stearic acid                          | A        | 2.00           |
|    | Barium sulfate                        | C        | 1.75           |
|    | Benzyl alcohol                        | G        | 1.00           |
| 20 | Fragrance                             | G        | 0.60           |
|    | Dimethicone                           | B        | 0.40           |
|    | Methylparaben                         | E        | 0.20           |
|    | Imidazolidinyl urea                   | F        | 0.20           |
|    | Propylparaben                         | A        | 0.10           |
| 25 | Vitamin E                             | B        | 0.10           |
|    | Aloe vera lipoquinone                 | A        | 0.05           |
|    | Jojoba oil                            | A        | 0.05           |
|    | Carbomer                              | D        | 0.025          |
|    | Disodium EDTA                         | E        | 0.01           |

30

In this preparation, about half of the homomenthyl  
salicylate is added as an "A" component, while the  
remaining portion is mixed with the barium sulfate  
before its addition.

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## CLAIMS:

1. A sunscreensing composition having SPF values at least 40, wherein the sunscreensing ingredients consist of:
  - (a) 4 to 15 weight percent homosalate, alone or in admixture with 3 to 5 weight percent octyl salicylate, in combination with 2 to 6 weight percent oxybenzone, the combination being sufficient to obtain SPF values at least 40; or
  - (b) 4 to 15 weight percent homosalate, alone or in admixture with 3 to 5 weight percent octyl salicylate, in combination with 2 to 6 weight percent oxybenzone, the combination being sufficient to obtain SPF values at least 40, in further combination with 2 to 7.5 weight percent octyl methoxycinnamate, 2 to 3 weight percent avobenzene or mixtures thereof.
2. The sunscreensing composition of claim 1, wherein homosalate is present at about 15 percent by weight and oxybenzone is present at about 6 percent by weight.
3. The sunscreensing composition of claim 2, further containing about 5 weight percent octyl salicylate.
4. The sunscreensing composition of claim 1, wherein homosalate is present at about 8 percent by weight, octyl methoxycinnamate is present at about 7.5 percent by weight and oxybenzone is present at about 6 percent by weight.
5. The sunscreensing composition of claim 4, further containing about 5 weight percent octyl salicylate.
6. A sunscreensing composition having SPF values at least 40, wherein the sunscreensing ingredients are about 8 to about 15 weight percent homosalate, about 6 weight percent oxybenzone, up to about 5 weight percent octyl salicylate, up to about 3 weight percent avobenzene and up to about 7.5

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weight percent octyl methoxycinnamate, the amounts of homosalate, octyl salicylate and oxybenzone together being sufficient to obtain SPF values at least 40.

7. A composition according to any one of claims 1 to 6, being an aqueous composition and further comprising an emulsion sunscreen vehicle.

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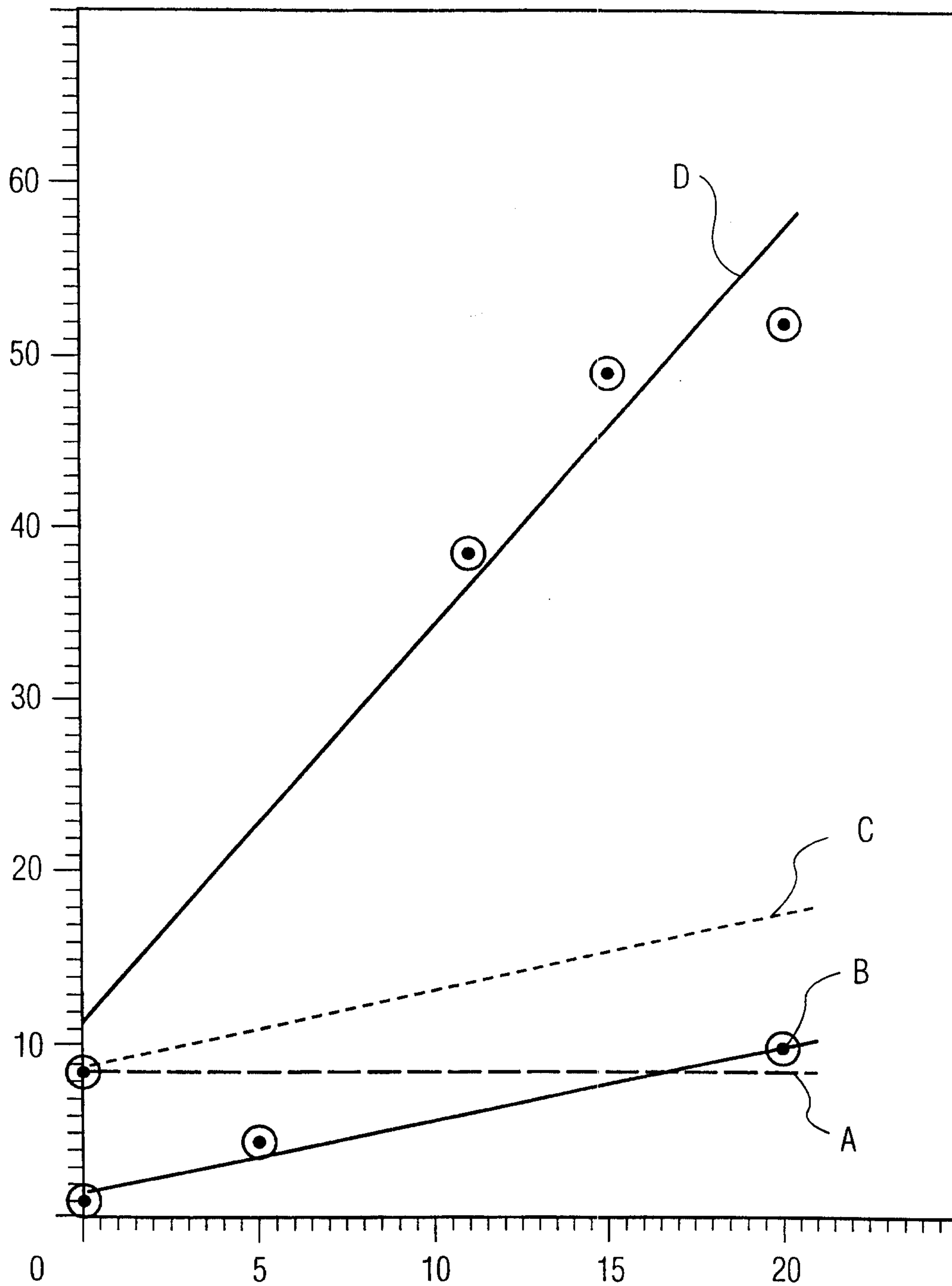


FIG. 1