



US 20040249374A1

(19) **United States**

(12) **Patent Application Publication**
Tetzlaff et al.

(10) **Pub. No.: US 2004/0249374 A1**

(43) **Pub. Date: Dec. 9, 2004**

(54) **VESSEL SEALING INSTRUMENT**

6,511,480, which is a continuation-in-part of application No. 09/178,027, filed on Oct. 23, 1998, now Pat. No. 6,277,117.

(76) Inventors: **Philip M. Tetzlaff**, Superior, CO (US);
Carolyn H. Mihaichuk, Erie, CO (US);
Duane E. Kerr, Berthoud, CO (US);
Dave A. Schechter, Boulder, CO (US);
Jon Sherman, Cincinnati, OH (US);
Ted Richardson, Cincinnati, OH (US);
Greg Drach, Liberty Township, OH (US)

Publication Classification

(51) **Int. Cl.⁷** **A61B 18/14**
(52) **U.S. Cl.** **606/51; 606/52**

Correspondence Address:

Mark Farber, Esq.
U.S. Surgical
A Division of Tyco Healthcare Group, LP
150 Glover Avenue
Norwalk, CT 06856 (US)

(57) **ABSTRACT**

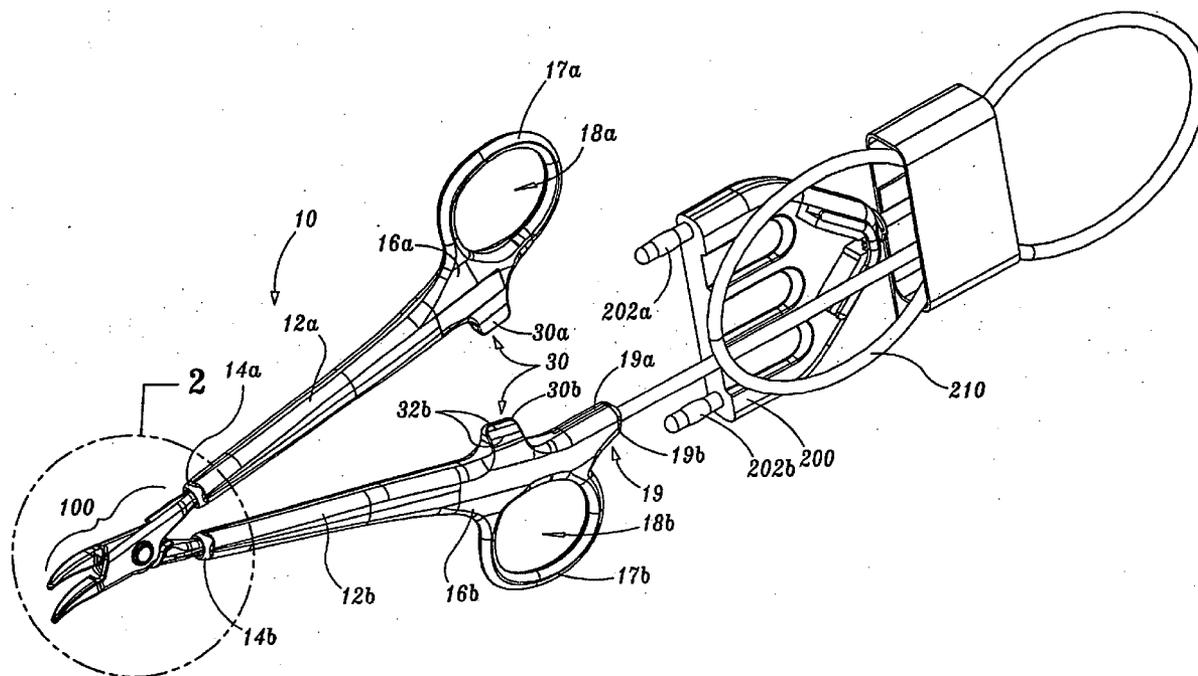
A bipolar electro-surgical instrument for clamping, grasping, manipulating, and sealing tissue includes first and second shafts each having a jaw member extending from a distal end thereof and a handle disposed at a proximal end thereof. The handle being operable to effect movement of the jaw members relative to one another from a first position wherein the jaw members are disposed in spaced relation relative to one another to a second position wherein the jaw members cooperate to grasp tissue therebetween. The bipolar instrument is connectable to a source of electrical energy having a first electrical potential connected to one of the jaw members and a second electrical potential connected to the other of the jaw members such that the jaw members are capable of selectively conducting energy through tissue held therebetween to effect a seal. Both the first and second electrical potentials are transmitted to the jaw members through the first shaft.

(21) Appl. No.: **10/849,432**

(22) Filed: **May 19, 2004**

Related U.S. Application Data

(63) Continuation of application No. 10/474,170, filed on Mar. 10, 2004, filed as 371 of international application No. PCT/US01/11420, filed on Apr. 6, 2001, which is a continuation-in-part of application No. 09/425,696, filed on Oct. 22, 1999, now Pat. No.



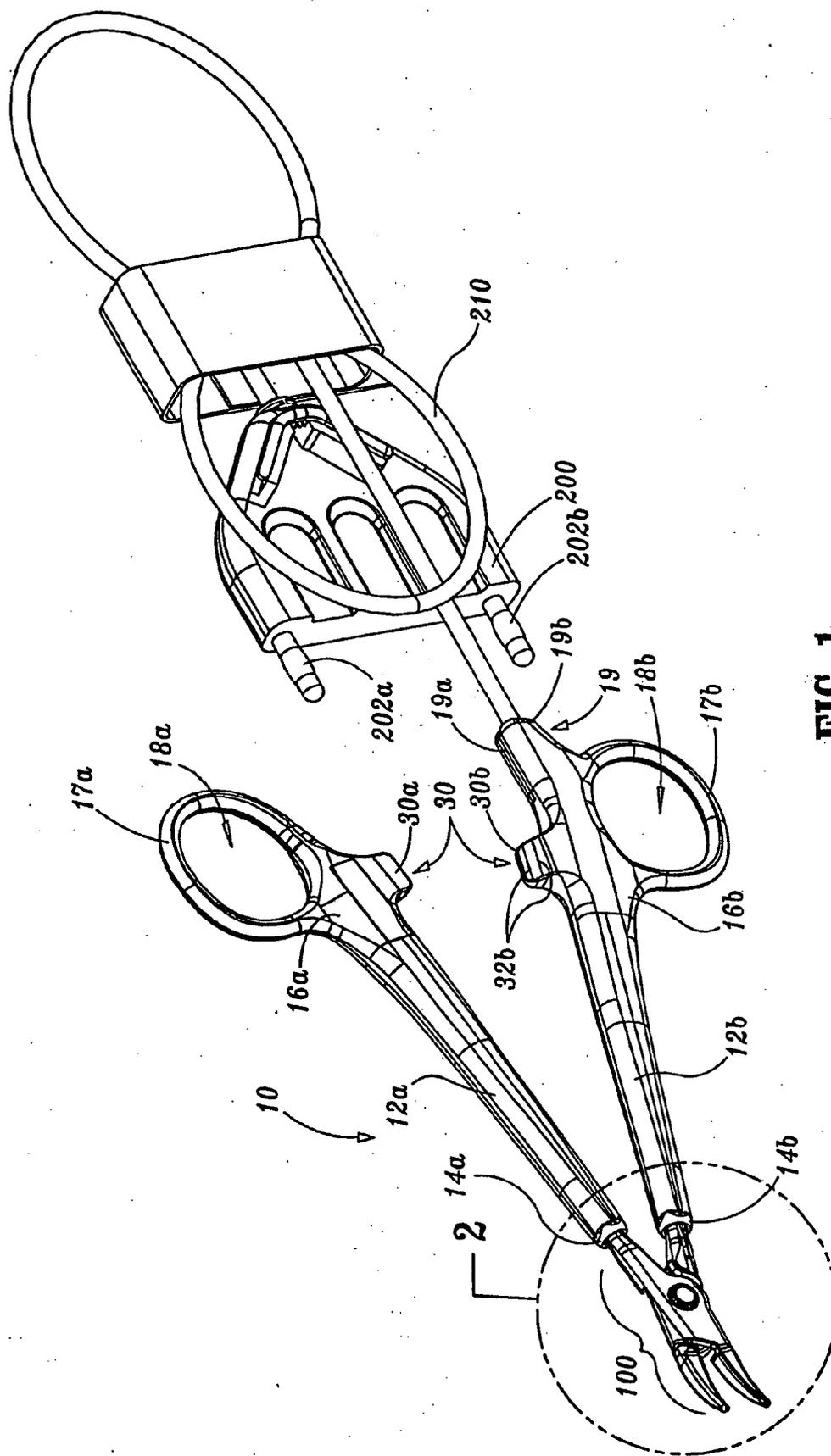


FIG. 1

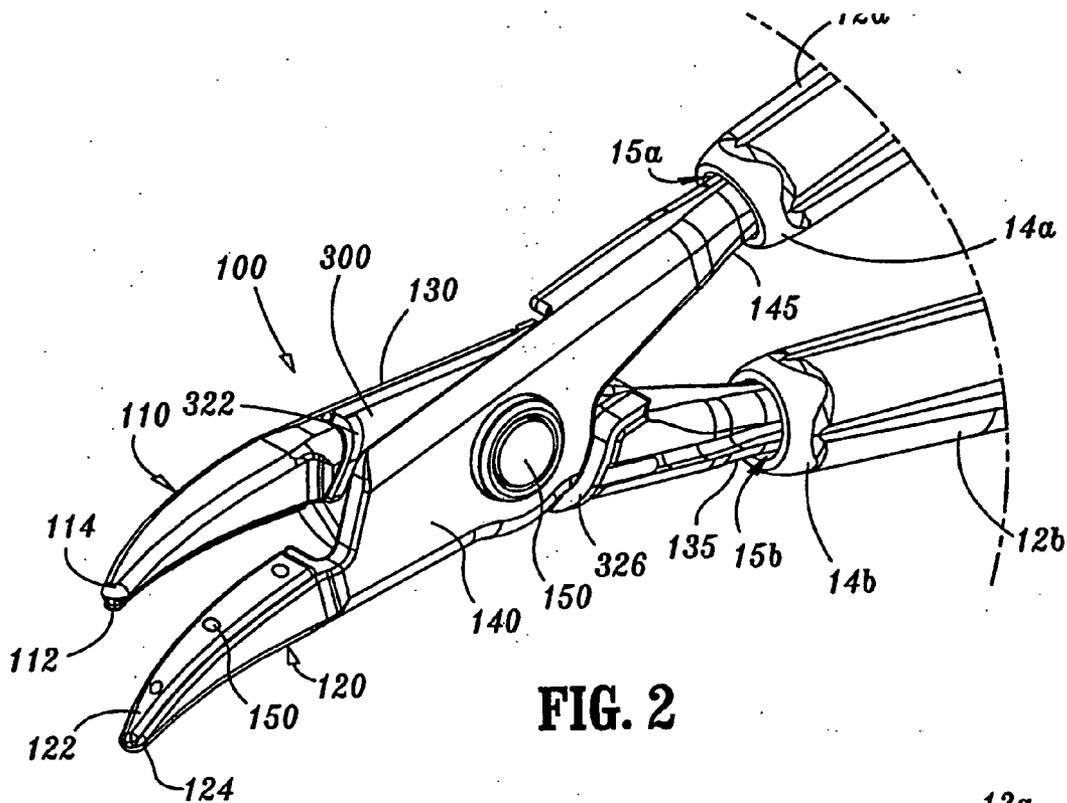


FIG. 2

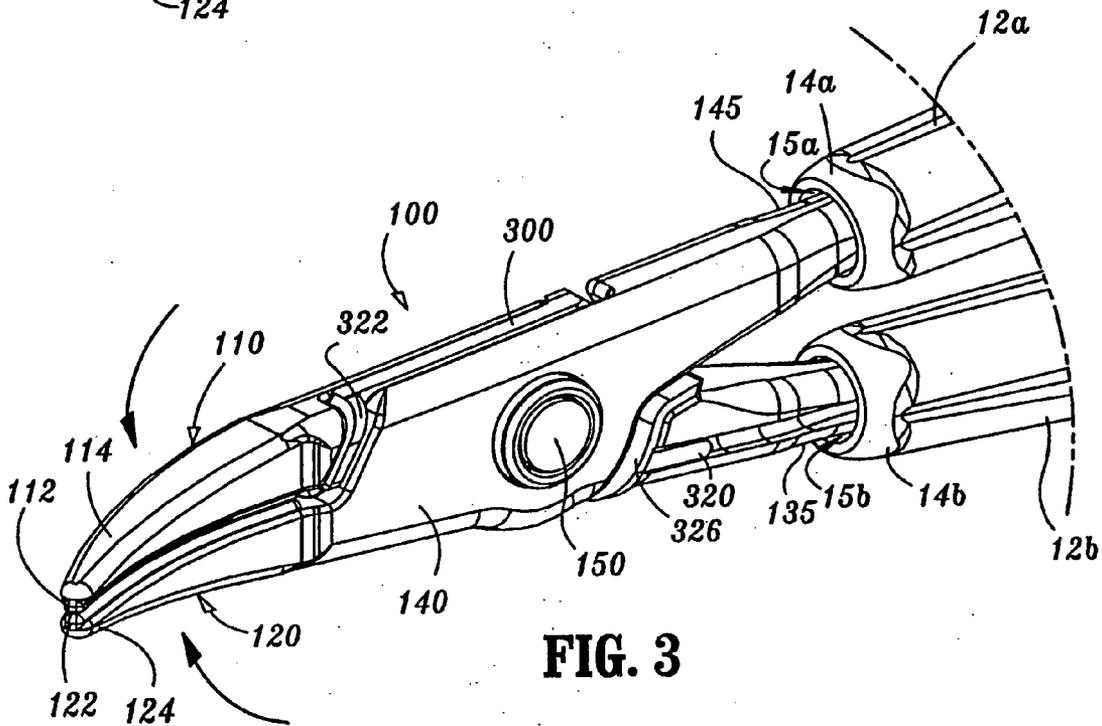


FIG. 3

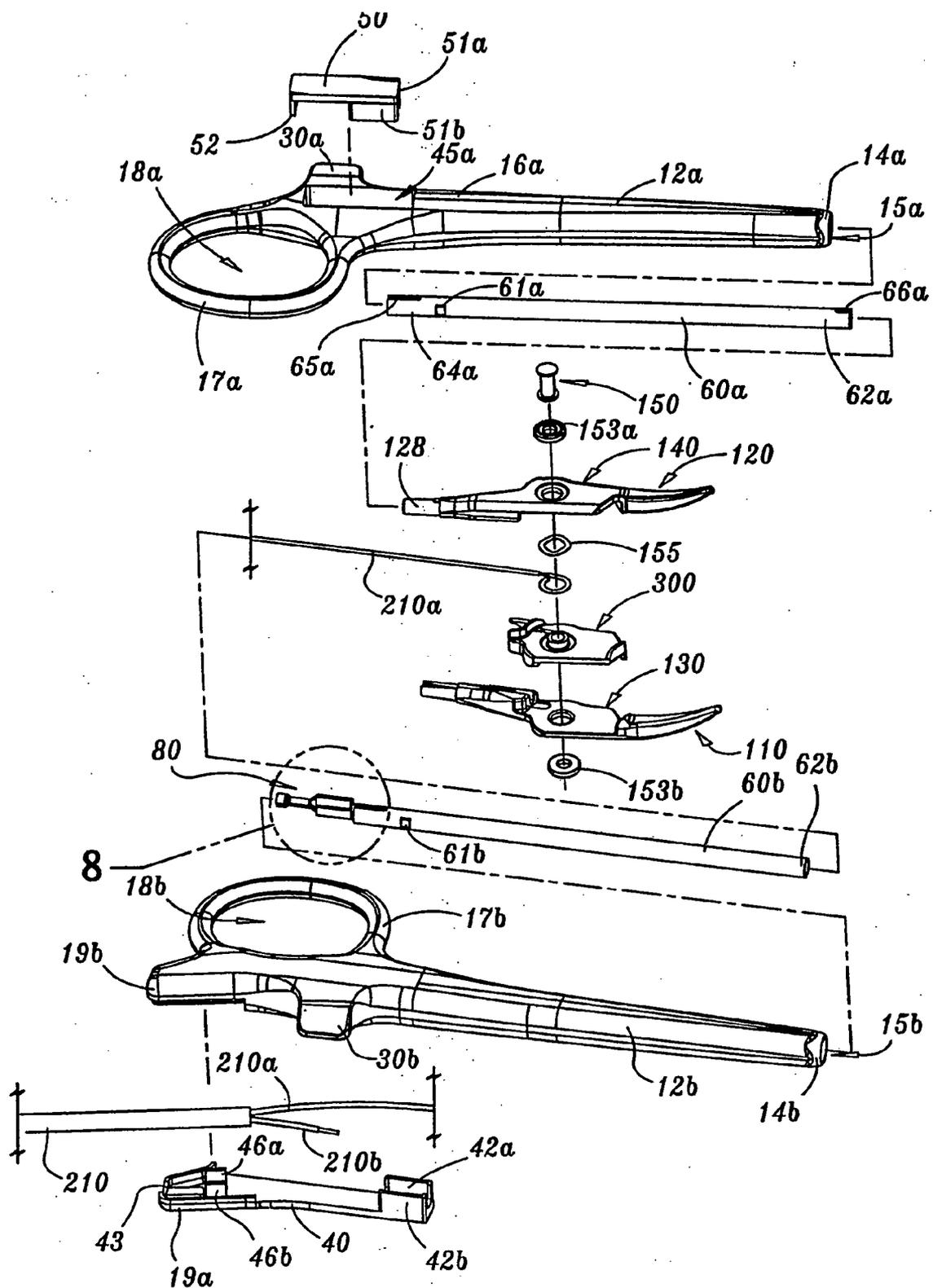


FIG. 4A

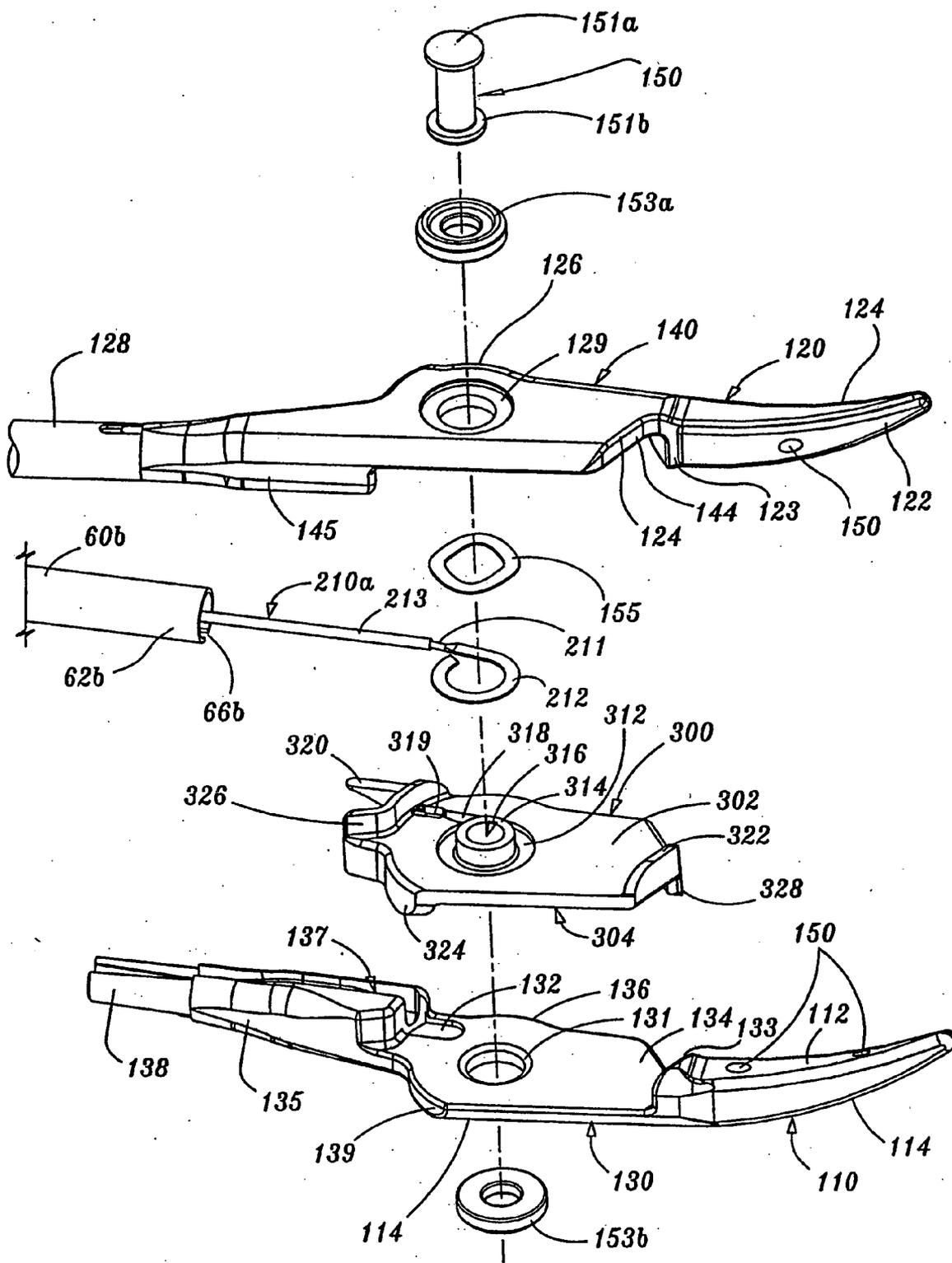


FIG. 4B

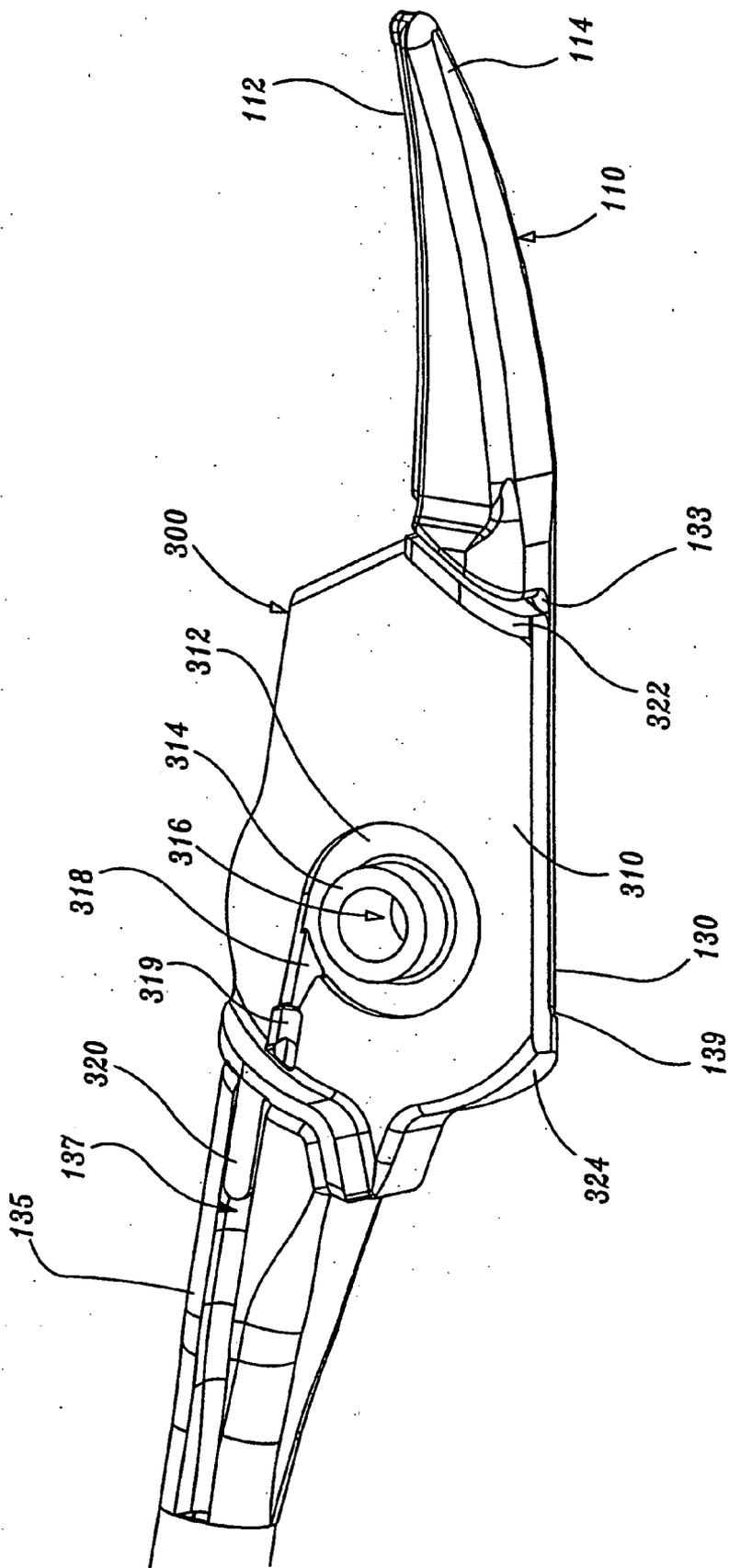


FIG. 5

VESSEL SEALING INSTRUMENT

CROSS REFERENCE TO RELATED APPLICATIONS

[0001] This application is a continuation of U.S. application Ser. No. 10/474,170 filed Oct. 3, 2003 which claims priority to PCT Application Serial No. PCT/US01/11420 filed Apr. 6, 2001 entitled "VESSEL SEALING INSTRUMENT" which is a continuation-in-part of U.S. application Ser. No. 09/425,696 filed Oct. 22, 1999 by Philip Mark Tetzlaff et al. which is a continuation-in-part of U.S. application Ser. No. 09/178,027 filed Oct. 23, 1998 by Philip Mark Tetzlaff et al., the entire contents of each of these applications are hereby incorporated by reference.

BACKGROUND

[0002] The present disclosure relates to forceps used for open surgical procedures. More particularly, the present disclosure relates to a forceps which applies a combination of mechanical clamping pressure and electrosurgical current to seal tissue.

TECHNICAL FIELD

[0003] A hemostat or forceps is a simple plier-like tool which uses mechanical action between its jaws to constrict vessels and is commonly used in open surgical procedures to grasp, dissect and/or clamp tissue. Electrosurgical forceps utilize both mechanical clamping action and electrical energy to effect hemostasis by heating the tissue and blood vessels to coagulate, cauterize and/or seal tissue.

[0004] Certain surgical procedures require sealing and cutting blood vessels or vascular tissue. Several journal articles have disclosed methods for sealing small blood vessels using electrosurgery. An article entitled *Studies on Coagulation and the Development of an Automatic Computerized Bipolar Coagulator*, J. Neurosurg., Volume 75, July 1991, describes a bipolar coagulator which is used to seal small blood vessels. The article states that it is not possible to safely coagulate arteries with a diameter larger than 2 to 2.5 mm. A second article is entitled *Automatically Controlled Bipolar Electrocoagulation—"COA-COMP"*, Neurosurg. Rev. (1984), pp. 187-190, describes a method for terminating electrosurgical power to the vessel so that charring of the vessel walls can be avoided.

[0005] By utilizing an electrosurgical forceps, a surgeon can either cauterize, coagulate/desiccate, reduce or slow bleeding and/or seal vessels by controlling the intensity, frequency and duration of the electrosurgical energy applied to the tissue. Generally, the electrical configuration of electrosurgical forceps can be categorized in two classifications: 1) monopolar electrosurgical forceps; and 2) bipolar electrosurgical forceps.

[0006] Monopolar forceps utilize one active electrode associated with the clamping end effector and a remote patient return electrode or pad which is typically attached externally to the patient. When the electrosurgical energy is applied, the energy travels from the active electrode, to the surgical site, through the patient and to the return electrode.

[0007] Bipolar electrosurgical forceps utilize two generally opposing electrodes which are disposed on the inner opposing surfaces of the end effectors and which are both

electrically coupled to an electrosurgical generator. Each electrode is charged to a different electric potential. Since tissue is a conductor of electrical energy, when the effectors are utilized to grasp tissue therebetween, the electrical energy can be selectively transferred through the tissue.

[0008] In order to effect a proper seal with larger vessels, two predominant mechanical parameters must be accurately controlled—the pressure applied to the vessel and the gap between the electrodes both of which affect thickness of the sealed vessel. More particularly, accurate application of the pressure is important to oppose the walls of the vessel, to reduce the tissue impedance to a low enough value that allows enough electrosurgical energy through the tissue, to overcome the forces of expansion during tissue heating and to contribute to the end tissue thickness which is an indication of a good seal. It has been determined that a fused vessel wall is optimum between 0.001 and 0.005 inches. Below this range, the seal may shred or tear and above this range the lumens may not be properly or effectively sealed.

[0009] With respect to smaller vessel, the pressure applied to the tissue tends to become less relevant whereas the gap distance between the electrically conductive surfaces becomes more significant for effective sealing. In other words, the chances of the two electrically conductive surfaces touching during activation increases as the vessels become smaller.

[0010] Electrosurgical methods may be able to seal larger vessels using an appropriate electrosurgical power curve, coupled with an instrument capable of applying a large closure force to the vessel walls. It is thought that the process of coagulating small vessels is fundamentally different than electrosurgical vessel sealing. For the purposes herein, "coagulation" is defined as a process of desiccating tissue wherein the tissue cells are ruptured and dried and vessel sealing is defined as the process of liquefying the collagen in the tissue so that it reforms into a fused mass. Thus, coagulation of small vessels is sufficient to permanently close them. Larger vessels need to be sealed to assure permanent closure.

[0011] Numerous bipolar electrosurgical forceps have been proposed in the past for various open surgical procedures. However, some of these designs may not provide uniformly reproducible pressure to the blood vessel and may result in an ineffective or non-uniform seal. For example, U.S. Pat. No. 2,176,479 to Willis, U.S. Pat. Nos. 4,005,714 and 4,031,898 to Hildebrandt, U.S. Pat. Nos. 5,827,274, 5,290,287 and 5,312,433 to Boebel et al., U.S. Pat. Nos. 4,370,980, 4,552,143, 5,026,370 and 5,116,332 to Lottick, U.S. Pat. No. 5,443,463 to Stern et al., U.S. Pat. No. 5,484,436 to Eggers et al. and U.S. Pat. No. 5,951,549 to Richardson et al., all relate to electrosurgical instruments for coagulating, cutting and/or sealing vessels or tissue.

[0012] Many of these instruments include blade members or shearing members which simply cut tissue in a mechanical and/or electromechanical manner and are relatively ineffective for vessel sealing purposes. Other instruments rely on clamping pressure alone to procure proper sealing thickness and are not designed to take into account gap tolerances and/or parallelism and flatness requirements which are parameters which, if properly controlled, can assure a consistent and effective tissue seal. For example, it is known that it is difficult to adequately control thickness of

the resulting sealed tissue by controlling clamping pressure alone for either of two reasons: 1) if too much force is applied, there is a possibility that the two poles will touch and energy will not be transferred through the tissue resulting in an ineffective seal; or 2) if too low a force is applied, a thicker less reliable seal is created.

[0013] As mentioned above, in order to properly and effectively seal larger vessels, a greater closure force between opposing jaw members is required. It is known that a large closure force between the jaws typically requires a large moment about the pivot for each jaw. This presents a challenge because the jaw members are typically affixed with pins which are positioned to have a small moment arms with respect to the pivot of each jaw member. A large force, coupled with a small moment arm, is undesirable because the large forces may shear the pins. As a result, designers must compensate for these large closure forces by either designing instruments with metal pins and/or by designing instruments which at least partially offload these closure forces to reduce the chances of mechanical failure. As can be appreciated, if metal pivot pins are employed, the metal pins must be insulated to avoid the pin acting as an alternate current path between the jaw members which may prove detrimental to effective sealing.

[0014] Increasing the closure forces between electrodes may have other undesirable effects, e.g., it may cause the opposing electrodes to come into close contact with one another which may result in a short circuit and a small closure force may cause pre-mature movement of the issue during compression and prior to activation.

[0015] Thus, a need exists to develop a bipolar forceps which effectively seals vascular tissue and solves the aforementioned problems by providing an instrument which enables a large closure force between the opposing jaws members, reduces the chances of short circuiting the opposing jaws during activation and assists in manipulating, gripping and holding the tissue prior to and during activation.

SUMMARY

[0016] The present disclosure relates to a bipolar electro-surgical instrument for use in open surgery which includes first and second shafts one of which is connectable to a source of electrosurgical energy. Each shaft includes a jaw member extending from a distal end thereof and a handle disposed at a proximal end thereof for effecting movement of the jaw members relative to one another from a first, open position wherein the jaw members are disposed in spaced relation relative to one another to a second, closed position wherein the jaw members cooperate to grasp tissue therebetween. The source of electrical energy effects first and second electrical potentials in the respective jaw members such that the jaw members are capable of selectively conducting energy through tissue held therebetween to effect a seal.

[0017] Preferably, the first and second electrical potentials are created at the jaw members through the first shaft. For example, in one embodiment, the first electrical potential is transmitted through the first shaft by a lead having a terminal end which electrically interfaces with a distal connector which connects a first jaw member to the first electrical potential. The second electrical potential is transmitted

through the first shaft by a tube disposed within the first shaft which connects the second jaw member to the second electrical potential.

[0018] The first and second jaw members are connected about a pivot pin. The distal connector is preferably interposed between the jaw members and includes a series of flanges which are dimensioned to prevent the emanation of stray currents from the electrically conductive sealing surfaces of the jaw members during activation.

[0019] Preferably, the distal connector includes a spring washer or wave washer which acts as an electrical intermediary between the terminal end and the jaw member. In one embodiment, the spring washer is beveled to enhance the electrical interface between the terminal end and the jaw member, i.e., beveling causes the spring washer to rotate relative the terminal end during movement of the jaw members from the first to second positions which provides a self-cleaning, enhanced running electrical contact between the terminal end and the jaw member.

[0020] Preferably, the distal connector is made from an insulative substrate and is disposed between the jaw members for electrically isolating the first and second potentials. In one embodiment, the distal connector includes a first surface having at least one recess defined therein which is dimensioned to receive at least a portion of the terminal end of the lead.

[0021] In yet another embodiment, one of the jaw members includes a skirt which is dimensioned to prevent exposure of the terminal end during all angles of operation, i.e., when the jaw members are disposed in the first position, the second position and/or during operative movement therebetween.

[0022] The lead preferably includes an inner core made from a solid or multi-strand electrically conductive material, e.g., copper/aluminum wire, which is surrounded by an insulative, non-conductive coating, e.g., plastic. In one embodiment, the terminal or distal end of the electrically conductive material is flattened, i.e., "flat-formed", and is dimensioned to substantially encircle a boss which extends from the surface of the distal connector. Preferably, the boss is designed to electrically insulate the terminal end of the lead from the pivot pin.

[0023] In another embodiment, at least one non-conductive stop member is disposed on an electrically conductive sealing surface of one of the jaw members. The stop members are designed to control/regulate the distance, i.e., gap, between the jaw members when tissue is held therebetween during activation

BRIEF DESCRIPTION OF THE DRAWINGS

[0024] Various embodiments of the subject instrument are described herein with reference to the drawings wherein:

[0025] **FIG. 1** is a left, perspective view of a forceps according to the present disclosure;

[0026] **FIG. 2** is an enlarged, perspective view of an end effector assembly of the forceps of **FIG. 1** shown in open configuration;

[0027] **FIG. 3** is an enlarged, perspective view of the end effector assembly of the forceps of **FIG. 1** shown in closed configuration;

[0028] FIG. 4A is an exploded view of the forceps according to the present disclosure;

[0029] FIG. 4B is an enlarged, exploded view of the end effector assembly of FIG. 4A showing the electrical connection of a distal electrical connector for supplying electrical energy to the end effector assembly;

[0030] FIG. 5 is an enlarged, top perspective view of a lower jaw member of forceps with the distal connector seated thereon;

[0031] FIG. 6 is a right, perspective view of the forceps of FIG. 1 shown grasping a tissue structure;

[0032] FIG. 7 is an enlarged view of the indicated area of detail in FIG. 4A showing a proximal electrical interface/connector for supplying electrical energy to the end effector assembly; and

[0033] FIG. 8 is a cross section of the forceps of FIG. 6 showing the electrical feed path of a first lead having a first electrical potential and showing the electrical connection of the proximal electrical interface of FIG. 7 with a second lead having a second electrical potential.

DETAILED DESCRIPTION

[0034] Referring now to FIGS. 1-4, a forceps 10 for use with open surgical procedures includes elongated shaft portions 12a and 12b each having a proximal end 16a and 16b, respectively, and a distal end 14a and 14b, respectively. In the drawings and in the descriptions which follow, the term "proximal", as is traditional, will refer to the end of the forceps 10 which is closer to the user, while the term "distal" will refer to the end which is further from the user.

[0035] The forceps 10 includes an end effector assembly 100 which attaches to distal ends 14a and 14b of shafts 12a and 12b, respectively. As explained in more detail below, the end effector assembly 100 includes pair of opposing jaw members 110 and 120 which are pivotably connected about a pivot pin 150.

[0036] Preferably, each shaft 12a and 12b includes a handle 17a and 17b disposed at the proximal end 16a and 16b thereof which each define a finger hole 18a and 18b, respectively, therethrough for receiving a finger of the user. As can be appreciated, finger holes 18a and 18b facilitate movement of the shafts 12a and 12b relative to one another which, in turn, pivot the jaw members 110 and 120 from an open position (FIG. 2) wherein the jaw members 110 and 120 are disposed in spaced relation relative to one another to a clamping or closed position (FIG. 3) wherein the jaw members 110 and 120 cooperate to grasp tissue 400 (FIG. 6) therebetween.

[0037] A ratchet 30 is preferably included for selectively locking the jaw members 110 and 120 relative to one another at various positions during pivoting. As best shown in FIG. 6, a first ratchet interface, e.g., 30a, extends from the proximal end 16a of shaft member 12a towards a second ratchet interface 30b in a generally vertically aligned manner such that the inner facing surfaces of each ratchet 30a and 30b abut one another upon closure about the tissue 400. Preferably, each ratchet interface 30a and 30b includes a plurality of flanges 32a and 32b, respectively, which projects from the inner facing surface of each ratchet interface 30a and 30b such that the ratchet interfaces 30a and 30b inter-

lock in at least one position. In the embodiment shown in FIG. 6, the ratchet interfaces 30a and 30b interlock at several different positions.

[0038] Preferably, each position associated with the cooperating ratchet interfaces 30a and 30b holds a specific, i.e., constant, strain energy in the shaft members 12a and 12b which, in turn, transmits a specific closing force to the jaw members 110 and 120. It is envisioned that the ratchet 30 may include graduations or other visual markings which enable the user to easily and quickly ascertain and control the amount of closure force desired between the jaw members. A design without a ratchet system or similar system would require the user to hold the jaw members 110 and 120 together by applying constant force to the handles 17a and 17b which may yield inconsistent results.

[0039] As best illustrated in FIG. 1, one of the shafts, e.g., 12b, includes a proximal shaft connector 19 which is designed to connect the forceps 10 to a source of electro-surgical energy such as an electrosurgical generator (not shown). More particularly, proximal shaft connector 19 is formed by a cover 19a and a flange 19b which extends proximally from shaft 12b. Preferably, cover 19a and flange 19b mechanically cooperate to secure an electrosurgical cable 210 to the forceps 10 such that the user may selectively apply electrosurgical energy as needed.

[0040] The proximal end of the cable 210 includes a plug 200 having a pair of prongs 202a and 202b which are dimensioned to electrically and mechanically engage the electrosurgical energy generator. As explained in more detail below with respect to FIG. 8, the distal end of the cable 210 is secured to the proximal shaft connector 19 of shaft 12b by a plurality of finger-like clamping members 77a and 77b and a cable crimp having opposing fingers 76a and 76b. The interior of cable 210 houses a pair of leads 210a and 210b which conduct the different electrical potentials from the electrosurgical generator to the jaw members 110 and 120 as explained in greater detail below.

[0041] As best seen in FIGS. 2-4B, the two opposing jaw members 110 and 120 of the end effector assembly 100 are pivotable about pin 150 from the open position to the closed position for grasping tissue 400 therebetween. Jaw members 110 and 120 are generally symmetrical and include similar component features which cooperate to permit facile rotation about pivot pin 150 to effect the grasping and sealing of tissue 400. As a result and unless otherwise noted, jaw member 110 and the operative features associated therewith will initially be described herein in detail and the similar component features with respect to jaw member 120 will be briefly summarized thereafter.

[0042] Jaw member 110 includes an insulated outer housing 114 which is dimensioned to mechanically engage an electrically conductive sealing surface 112 and a proximally extending flange 130 which is dimensioned to seat a distal connector 300 which is described in more detail below with respect to FIGS. 4A, 4B and 5. Preferably, outer insulative housing 114 extends along the entire length of jaw member 110 to reduce alternate or stray current paths during sealing and/or incidental burning of tissue 400. The inner facing surface of flange 130 includes an electrically conductive plate 134 (FIG. 4B) which conducts electrosurgical energy to the electrically conductive sealing surface 112 upon activation.

[0043] Likewise, jaw member **120** include similar elements which include: an outer housing **124** which engages an electrically conductive sealing surface **122**; a proximally extending flange **140** which seats the opposite face of the distal connector **300**; an electrically conductive plate **144** which conducts electro-surgical energy to the electrically conductive sealing surface **122** upon activation.

[0044] It is envisioned that one of the jaw members, e.g., **110**, includes at least one stop member **150** disposed on the inner facing surface of the electrically conductive sealing surface **112** (and/or **122**). The stop member(s) is preferably designed to facilitate gripping and manipulation of tissue **400** and to define a gap "G" (FIG. 6) between opposing jaw members **110** and **120** during sealing. A detailed discussion of these and other envisioned stop members **150** as well as various manufacturing and assembling processes for attaching, disposing, depositing and/or affixing the stop members **150** to the electrically conductive sealing surfaces **112**, **122** are described in commonly-assigned, co-pending U.S. Application Serial No. PCT/US01/11413 entitled "VESSEL SEALER WITH NON-CONDUCTIVE STOP MEMBERS" which is hereby incorporated by reference in its entirety herein.

[0045] FIG. 4A shows an exploded view of the various components of the forceps **10** and the inter-operative relationships among the same. More particularly and in addition to the components described above with respect to FIGS. 1-3 above, shaft **12a** is preferably hollow to define a longitudinal channel **15a** disposed therethrough which is dimensioned to receive a tube **60a** therein. Tube **60a** includes a proximal end **64a**, a distal end **62a** and at least one mechanical interface **61a** disposed therebetween. Shaft **12a** also includes a cover plate **50** which is designed for snap-fit engagement within an aperture/cavity **45a** defined through the outer surface of shaft **12a**. Cover plate **50** includes a series of opposing flanges **51a** and **51b** which extend therefrom which are dimensioned to secure the tube **60a** within shaft **12a** as described below. A second flange **52** secures the cover plate **50** to the shaft **12a**.

[0046] During assembly, the proximal end **64a** of tube **60a** is slideable incorporated within channel **15a** such that mechanical interface **61a** is poised for engagement with cover plate **50**. Cover plate **50** is then snapped into cavity **45a** such that flanges **51a** and **51b** secure tube **60a** within shaft **12a**. It is envisioned that the cavity **45a** of shaft **12a** may include at least one detent (not shown) which engages mechanical interface **61a** disposed along the outer surface of tube **60a** to limit/prevent rotation of the tube **60a** relative to the shaft **12a**. This cooperative relationship is shown by way of example with respect to detents **75a** and **75b** and interfaces (e.g., notches) **61b** of shaft **12b** in FIG. 8. In this instance, flanges **51a** and **51b** (much like flanges **42a** and **42b** of cover plate **40** in FIG. 8) hold the detents **75a** and **75b** in FIG. 8) in secure engagement within the notch(es) **61a** to prevent rotational and/or longitudinal movement of the tube **60a** within the channel **15a**.

[0047] Preferably, the proximal-most end of tube **60a** includes a slit-like interface **65a** which mechanically engages a corresponding tongue **88a** extending from the inner surface of shaft **12a** within cavity **45a**. It is envisioned that tongue **88a** also prevents rotational movement of the tube **60a** within the shaft **12a**. Alternatively, slit **65a** may be

formed to allow radial contraction and expansion of the tube **60a** to promote friction-fit engagement between the tube **60a** and the shaft **12a**. Other interfaces are also envisioned which will facilitate engagement of the shaft **12a** and the tube **60a**, e.g., snap-fit, spring-lock, locking tabs, screw-like interface, tongue and groove, etc.

[0048] The distal end **62a** of tube **60a** is preferably dimensioned to engage jaw member **120**, i.e., the distal end **62a** includes a slit-like interface **66a** which promotes simple, secure friction-fit engagement of the tube **60a** with the jaw member **120**. More particularly and as mentioned above, jaw member **120** includes a proximally extending flange **130** having a sleeve **128** extending proximally therefrom which is dimensioned such that, upon insertion of the sleeve **128** within distal end **62a**, slit-like interface **66a** expands radially outwardly and securely locks the jaw member **120** to tube **60a**. Again, other methods of attachment are also envisioned which would serve the same purpose, e.g., snap-locks, locking tabs, spring-locks, screw-like interface, tongue and groove, etc.

[0049] As can be appreciated by the present disclosure, the arrangement of shaft **12b** is slightly different from shaft **12a** as shown best in FIGS. 4B, 7 and 8. More particularly, shaft **12b** is also hollow to define a channel **15b** therethrough and is dimensioned to receive a tube **60b** therein. Tube **60b** includes a proximal end **64b** and a distal end **62b** which attach in a generally similar fashion as their counterpart components with respect to shaft **12a**. For example, the proximal end **64b** of tube **60b** is slideable incorporated within channel **15b** such that a mechanical interface **61b** disposed on the outer surface of tube **60b** is poised for engagement with a cover plate **40** (FIGS. 4A and 8).

[0050] Preferably and since the forceps **10** is uniquely designed to incorporate all of the electrical interfaces and connections within and along a single shaft, e.g., **12b**, shaft **12b** includes a slightly larger cavity **45b** defined therein for housing and securing the various electrical connections associated with the forceps **10** as described below. For example, cover plate **40** is dimensioned slightly differently than cover plate **50** mostly due to the spatial considerations which must be taken into account for incorporation of the various internally disposed electrical connections. However, cover plate **40** does snap atop shaft **12b** such that a pair of flanges **42a** and **42b** secure tube **60b** within shaft **12b** in a similar manner as described above. For example, FIG. 8 shows a pair of detents **75a** and **75b** disposed within the cavity **45b** of shaft **12b** which engage a corresponding number of mechanical interfaces **61b** disposed along the outer surface of tube **60b** to limit/prevent rotation of the tube **60b** relative to the shaft **12b**. When assembled, each flange **42a** and **42b** is pushed into a corresponding groove **73a** and **73b**, respectively, which effectively maintain/hold the detents **75a** and **75b** in secure engagement within the notches **61b** to prevent rotational and/or longitudinal movement of the tube **60b** within the channel **15b**.

[0051] End **64b** of tube **60b** also includes a slit-like interface **65b** which mechanically engages a corresponding tongue **88b** extending from the inner surface of shaft **12b** within cavity **45b**. It is envisioned that tongue **88a** also prevents rotational movement of the tube **60b** within the shaft **12b**. Alternatively, slit **65b** may be formed to allow

radial contraction and expansion of the tube **60b** to promote friction-fit engagement between the tube **60b** and the shaft **12b**.

[0052] Unlike tube **60a**, tube **60b** is designed as an electrical conduit for transmitting electrosurgical energy to jaw member **110** which is explained in more detail below with respect to FIGS. 7 and 8. The distal end **62b** of tube **60b** is preferably dimensioned to engage jaw member **110**, i.e., the distal end **62b** includes a slit-like interface **66b** which promotes simple, secure friction-fit engagement of the tube **60b** with the jaw member **110**. This is best illustrated in FIG. 4B which shows proximally extending flange **130** of jaw member **110** having a terminal sleeve **138** which extends therefrom. Terminal sleeve **138** is dimensioned such that, upon insertion of the terminal sleeve **138** within distal end **62b**, slit-like interface **66b** expands radially outwardly and securely locks the jaw member **110** to tube **60b**.

[0053] As can be appreciated, terminal end **138** is at least partially made from an electrically conductive material such that an electrosurgical potential is effectively conducted from the tube **60b**, through the terminal sleeve **138**, across plate **134** and to the electrically conductive sealing plate **112** upon activation. As mentioned above, the outer insulative housing **114** of jaw member **110** effectively eliminates stray electrical currents and incidental burning of tissue across the intended electrical path.

[0054] As best shown in FIG. 4B, jaw member **110** includes a raceway **135** extending proximally from the flange **130** which includes terminal sleeve **138** at the proximal-most end thereof. The terminal sleeve **138** connects to the conductive tube **60b** disposed within shaft **12b** as described above. Raceway **135** serves two purposes: 1) to provide electrical continuity from the terminal sleeve **138**, through the electrically conductive plate **134** and to the electrically conductive sealing surface **112**; and 2) to provide a channel for guiding lead **210a** to the distal connector **300** as described below.

[0055] Insulated outer housing **114** is dimensioned to securely engage the electrically conductive sealing surface **112**. It is envisioned that this may be accomplished by stamping, by overmolding, by overmolding a stamped electrically conductive sealing plate and/or by overmolding a metal injection molded seal plate. All of these manufacturing techniques produce an electrode having an electrically conductive surface **112** which is substantially surrounded by an insulated outer housing **114**.

[0056] It is envisioned that the jaw member may also include a second insulator (not shown) disposed between the electrically conductive sealing surface **112** and the outer insulative housing **114**. The insulated outer housing **114** and the electrically conductive sealing surface **112** (and the other insulator if utilized) are preferably dimensioned to limit and/or reduce many of the known undesirable effects related to tissue sealing, e.g., flashover, thermal spread and stray current dissipation.

[0057] It is also envisioned that the electrically conductive sealing surface **112** may include a pinch trim (not shown) which facilitates secure engagement of the electrically conductive surface **112** to the insulated outer housing **114** and also simplifies the overall manufacturing process. It is also contemplated that the electrically conductive sealing surface

112 may include an outer peripheral edge which has a radius and the insulated outer housing **114** meets the electrically conductive sealing surface **112** along an adjoining edge which is generally tangential to the radius and/or meets along the radius. Preferably, at the interface, the electrically conductive surface **112** is raised relative to the insulated outer housing **114**. These and other envisioned embodiments are discussed in concurrently-filed, co-pending, commonly assigned application Ser. No. _____ PCT/US01/11412 entitled "ELECTROSURGICAL INSTRUMENT WHICH REDUCES COLLATERAL DAMAGE TO ADJACENT TISSUE" by Johnson et al. and concurrently-filed, co-pending, commonly assigned application Ser. No. _____ PCT/US01/11411 entitled "ELECTROSURGICAL INSTRUMENT WHICH IS DESIGNED TO REDUCE THE INCIDENCE OF FLASHOVER" by Johnson et al.

[0058] As best illustrated in the exploded view of FIG. 4B, the inner periphery of tube **60b** is preferably dimensioned to house lead **210a** therethrough such that a different electrical potential can be effectively transmitted to jaw member **120**. More particularly and as mentioned above, cable **210** houses two leads **210a** and **210b** having different electrical potentials. The first lead **210a** is disposed through tube **60b** and conducts the first electrical potential to jaw member **120** as described in more detail below. The second lead **210b** is electrically interfaced with tube **60b** at a proximal connector **80** (FIG. 7) which includes a series of electrical crimps **85**, **87** and **89** for securing lead **210b** to tube **60b**. As a result, tube **60b** carries the second electrical potential therethrough for ultimate connection to jaw member **110** as described above.

[0059] Lead **210a** preferably includes an insulative coating **213** which surrounds an inner core or electrical conductor **211** (e.g., wire) disposed therein to insulate the electrical conductor **211** from the tube **60b** during activation. It is envisioned that the wire **211** may be made from a solid or multi-strand electrically conductive material, e.g., copper/aluminum, which is surrounded by an insulative, non-conductive coating **213**, e.g., plastic.

[0060] The wire **211** includes a terminal end **212** which is dimensioned to electrically interface with jaw member **120**. Preferably, the terminal end **212** is "flat-formed" in a generally arcuate shape to encircle a corresponding boss **314** which extends upwardly from the distal connector **300** towards jaw member **120** as described below. It is envisioned that the distal connector **300** performs at least two functions: 1) to insulate jaw member **110** from jaw member **120**; and 2) to provide a running electrical connection for lead **210a** to jaw member **120**.

[0061] More particularly, the distal connector **300** is generally shaped to match the overall profile of the electrically conductive face plates **134** and **144** of jaw members **110** and **120**, respectively, such that, upon assembly, outer facing surfaces **302** and **304** of the distal connector **300** abut against the corresponding plates **134** and **144** of jaw member **110** and **120**, respectively. It is envisioned that the outer facing surface **302** of the distal connector **300** acts as a runway surface which facilitates pivotable motion of jaw member **120** about pivot pin **151** relative to jaw member **110**. Preferably, the distal connector **300** is made from an insulative substrate such as plastic or some other non-conductive material.

[0062] The distal connector includes a series of flanges 322 and 326 which extend towards jaw member 120 and a second series of flanges 324 and 328 which extend towards jaw member 110. It is envisioned that these flanges 322, 324, 326 and 328 insulate the other operative components of the forceps 10 and the patient from stray electrical currents emanating from the electrically conductive plates 134 and 144 during activation. Flanges 322 and 328 may also be dimensioned to limit/restrict the expansion of tissue 400 beyond the sealing surfaces 112 and 122 during activation. Flanges 326 and 324 are preferably dimensioned to insulate the forceps during all angles of operation, i.e., pivoting of the jaw members 110 and 120.

[0063] As mentioned above, the distal connector 300 includes a boss 314 which extends towards jaw member 120 which is dimensioned to secure the terminal end 212 of lead 210a. Preferably, the boss is designed to electrically insulate the terminal end of the lead from the pivot. The boss 314 preferably defines an aperture 316 therethrough for receiving the pivot pin 151 and to allow pivotable motion of jaw member 120 about the pivot 151 and the boss 314 relative to jaw member 110.

[0064] A continuous series of recesses 312, 318 and 319 are formed around and proximate boss 314 to seat the flat-formed terminal end 212, the wire 211 and the insulated portion of the lead 210a, respectively. This also secures lead 210a to the distal connector and limits movement of the same (210a). In some cases it may be preferable to include a dollop of silicone or other non-conductive material at the junction between the wire and the terminal end 212 as an added and/or alternative insulating safeguard. It is also envisioned that flange 326 may include a notch (not shown) disposed therethrough which facilitates assembly of the lead 210a atop the distal connector 300. As can be appreciated, this eliminates the step of forming the arcuately-shaped terminal end 212 after insertion through channel 318. As mentioned above, a dollop of silicone or the like may be added atop/within the notch for insulation purposes after the terminal end 212 is seated within the distal connector 300.

[0065] The proximal-most portion of distal connector 300 includes a finger 320 which is dimensioned to seat within a channel 137 formed within the raceway 135 such that the distal connector 300 moves in connection with jaw member 110 during pivoting. Channel 135 may be formed during a molding process, subsequently bored after the raceway 135 is formed or by any other known method of formation. The uppermost edge of boss 314 is preferably dimensioned to seat within a corresponding recess (not shown) formed within plate 144. Likewise and although not shown, it is envisioned that the opposite end of boss 314 extends towards plate 134 and seats within a recess 131 formed within plate 134. It is envisioned that recess 131 promotes engagement of the distal connector 300 with the jaw member 110.

[0066] The distal connector 300 also includes a spring washer or wave washer 155 which is preferably dimensioned to encircle the boss 314 atop terminal end 212. Upon assembly, the washer 212 is sandwiched/wedged between the terminal end 212 and the conductive plate 144 of jaw member 120. It is envisioned that the washer 155 enhances the connection between the terminal end and the plate 144. More particularly, the washer 155 is preferably shaped such

that the washer 155 provides a self-cleaning, running electrical contact between the terminal end 212 and the jaw member 120. It is contemplated that the washer 155 "self-cleans" due to the frictional contact and relative movement of the washer 155 with respect to the terminal end 212 during pivoting of the jaw members 110 and 120. The self-cleaning action can be attributed to the washer 155 rubbing, scoring and/or digging against the terminal end 212 and/or the plate 144 during pivoting of the jaw members 110 and 120.

[0067] The outer housing of each of the jaw members 110 and 120 preferably includes an additional recess or circular groove 129 which receives a ring-like insulator 153b and 153a, respectively. Insulators 153a and 153b insulate the pivot pin 150 from the jaw members 110 and 120 when the forceps 10 is assembled. Preferably, the pivot pin 150 is peened to secure the jaw members 110 and 120 during assembly and may include outer rims 151a and 151b at least one of which is peened or formed after the jaw members 110 and 120 are assembled about the pivot pin 150 as best shown in FIG. 4B.

[0068] Upon activation, the first electrical potential is carried by lead 210a through tube 60b to the terminal end 212. The washer 155 of the distal connector 300 then conducts the first potential to face plate 144 which carries the first potential to sealing plate 122 disposed on the inner facing surface of jaw member 120. The second potential is carried by lead 210b which electrically interfaces with the tube 60b (by way of crimps 85, 87 and 89) to conduct the second potential to terminal sleeve 138 of jaw member 110. The terminal sleeve 138 electrically connects to sealing surface 112 across face plate 134.

[0069] FIG. 8 shows the connection of the cable 210 within the cavity 45b of shaft 12b. As mentioned above a series of finger-like elements 77a and 77b and crimps 76a and 76b secure the cable 210 within shaft 12b. Preferably, cable 210 is secured at an angle alpha (α) relative to a longitudinal axis "A" disposed along shaft 12b. It is envisioned that angling the cable 210 in an inward direction, i.e., towards shaft 12a, facilitates handling of the forceps 10 and the cable 210 during surgery, i.e., the angled disposition of the cable 210 as it exits the forceps 10 tends to reduce cable tangling and/or cable interference during handling.

[0070] Preferably at least one of the jaw members 110 and 120 includes a skirt-like feature 126 and 136, respectively, which is dimensioned to prevent exposure of the terminal end 212 or wire 211 during all angles of operation, i.e., when the jaw members 110 and 120 are disposed in the first open position, the second closed position and/or during operative movement therebetween.

[0071] It is envisioned that by making the forceps 10 disposable, the forceps 10 is less likely to become damaged since it is only intended for a single use and, therefore, does not require cleaning or sterilization. As a result, the functionality and consistency of the vital sealing components, e.g., the conductive surfaces 112 and 122, the stop member(s) 150, and the insulative housings 124 and 114 will assure a uniform and quality seal.

[0072] From the foregoing and with reference to the various figure drawings, those skilled in the art will appreciate that certain modifications can also be made to the

present disclosure without departing from the scope of the present disclosure. For example, it may be preferable to include a tang which facilitates manipulation of the forceps **10** during surgery.

[0073] Moreover, although the electrical connections are preferably incorporated with the bottom shaft **12b** and the instrument is intended for right-handed use, it is contemplated the electrical connections may be incorporated with the other shaft **12a** depending upon a particular purpose and/or to facilitate manipulation by a left-handed user.

[0074] It is also contemplated that a shrink tube may be employed over the proximal connector **80** and/or the other various solder or crimp connections **85, 87** and **89** associated with the proximal connector **80** interface with lead wire **210b**. This provides additional insulating protection during assembly. It is also contemplated that the forceps **10** (and/or the electro-surgical generator used in connection with the forceps **10**) may include a sensor or feedback mechanism (not shown) which automatically selects the appropriate amount of electro-surgical energy to effectively seal the particularly-sized tissue **400** grasped between the jaw members **110** and **120**. The sensor or feedback mechanism may also measure the impedance across the tissue during sealing and provide an indicator (visual and/or audible) that an effective seal has been created between the jaw members **110** and **120**.

[0075] While several embodiments of the disclosure have been shown in the drawings, it is not intended that the disclosure be limited thereto, as it is intended that the disclosure be as broad in scope as the art will allow and that the specification be read likewise. Therefore, the above description should not be construed as limiting, but merely as exemplifications of preferred embodiments. Those skilled

in the art will envision other modifications within the scope and spirit of the claims appended hereto.

What is claimed is:

1. A method of sealing tissue, comprising:

providing an electro-surgical energy source connected to a surgical instrument used for open surgical procedures, said surgical instrument including a pair of jaws members;

closing the jaw members around tissue so as to provide a gap between the jaw members in the range of about 0.001 inches to about 0.006 inches and a closure pressure of in the range of about 3 kg/cm² to about 16 kg/cm²; and

applying electro-surgical energy to the jaws so that energy passes between the jaw members and through tissue to effect a tissue seal.

2. A method of sealing tissue, comprising:

providing a surgical instrument for use with open surgical procedures, said surgical instrument including a pair of jaws members adapted to connect to a source of electro-surgical energy;

closing the jaw members around tissue so as to provide a gap between the jaw members in the range of about 0.001 inches to about 0.006 inches and a closure pressure of in the range of about 3 kg/cm² to about 16 kg/cm²; and

applying electro-surgical energy to the jaws so that energy passes between the jaw members and through tissue to effect a tissue seal.

* * * * *