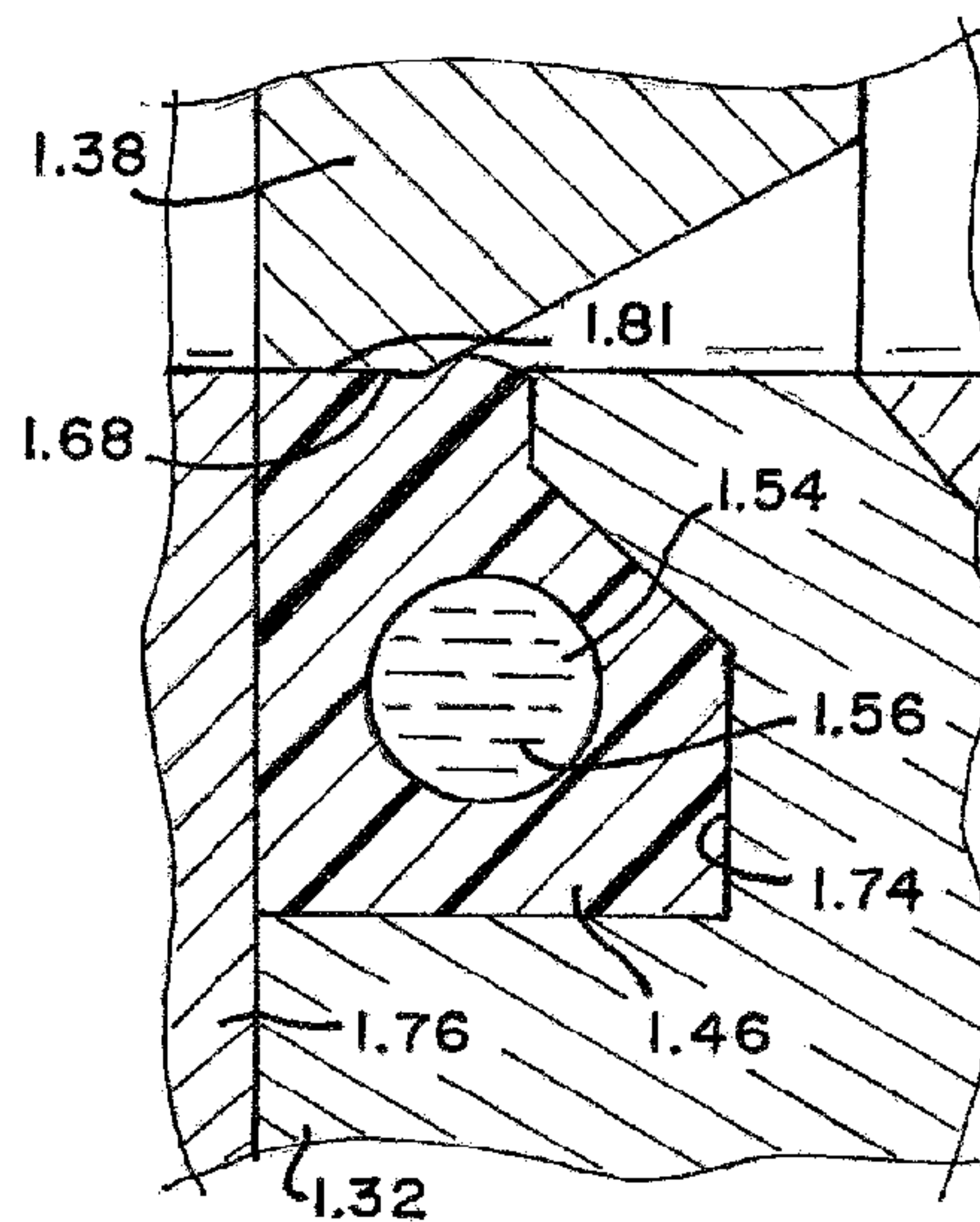




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(54) Titre : JOINT D'ETANCHEITE SOUPLE POUR VANNE
(54) Title: RESILIENT SEAT SEAL FOR A VALVE



(57) Abrégé/Abstract:

A resilient seat seal for a valve. The seal has a closed liquid- filled void therewithin, and the liquid redistributes within the seal as a portion of the seal is compressed, thereby causing effective sealing by all portions of the seal. Examples are shown with the seal used in a knife gate valve, a ball valve, and a butterfly valve. Preferably the seal is made of elastomer or polymer material such as GFLT ("good for low temperature") FKM. The liquid within the void of the seal is preferably an antifreeze liquid such as ethylene glycol.

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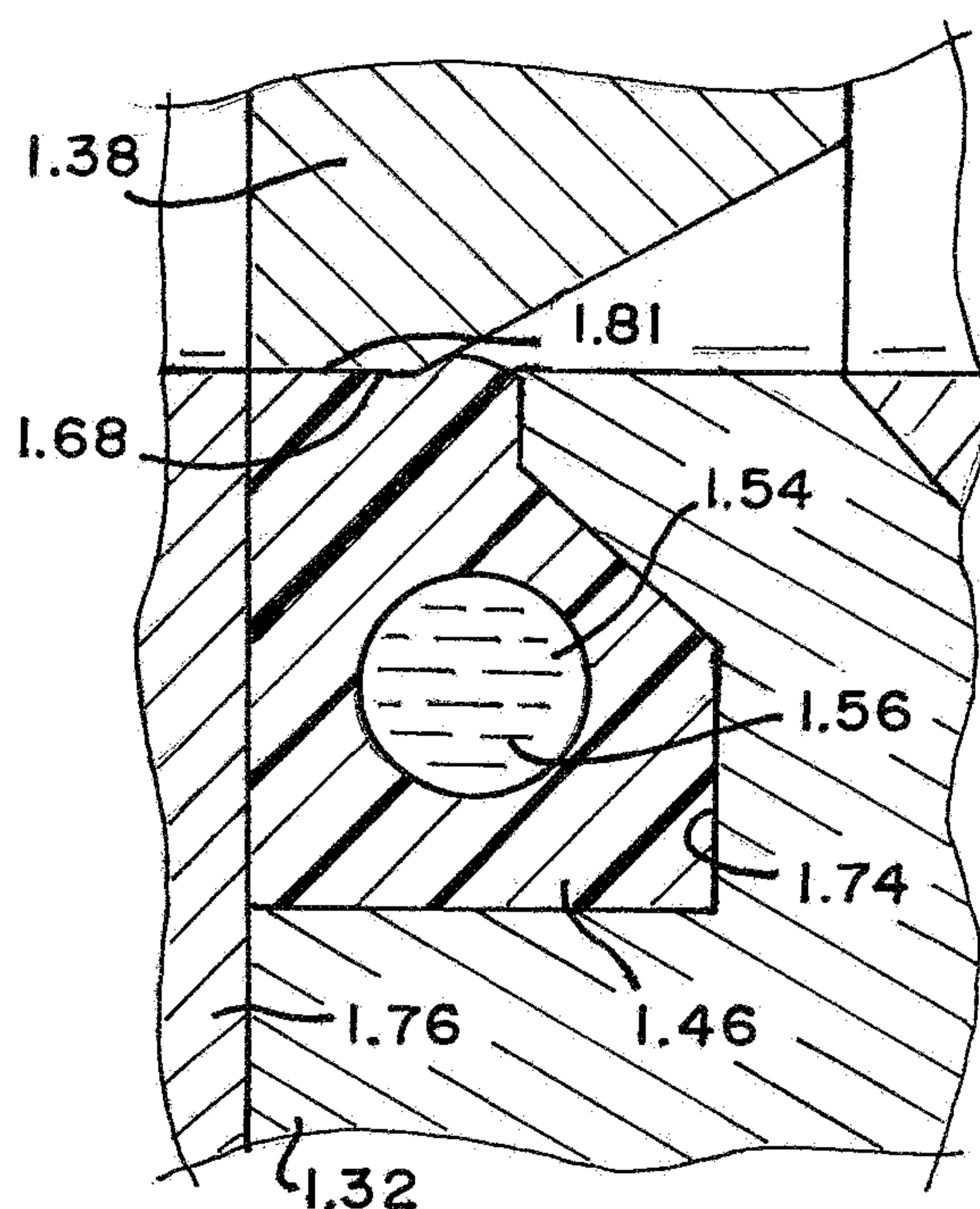


FIG. 4

(57) Abstract: A resilient seat seal for a valve. The seal has a closed liquid-filled void therewithin, and the liquid redistributes within the seal as a portion of the seal is compressed, thereby causing effective sealing by all portions of the seal. Examples are shown with the seal used in a knife gate valve, a ball valve, and a butterfly valve. Preferably the seal is made of elastomer or polymer material such as GFLT ("good for low temperature") FKM. The liquid within the void of the seal is preferably an antifreeze liquid such as ethylene glycol.

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1 TITLE OF THE INVENTION

2 [0001] Resilient Seat Seal for a Valve

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6 Citizenship: U.S.A.

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8 Guntown, MS 38849-1337

9 CROSS REFERENCE TO RELATED APPLICATIONS

10 [0010] This application is an International (PCT) Application corresponding to and
11 claiming priority benefit of U.S. Application 12/857526 (filed August 16, 2010) entitled
12 Resilient Seat Seal for a Valve, now issued as U.S. Patent No. 7,946,556 (issued May 24,
13 2011).

14 STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR
15 DEVELOPMENT

16 [0011] Not applicable.

17 BACKGROUND OF THE INVENTION

18 [0015] 1. Field of the Invention: The present invention relates, in general, to valves,
19 and in particular, to seats and seals for high pressure valves.

20 [0020] 2. Information Disclosure Statement: It is often desired to have a valve for
21 selectively gating liquid from an input port to an output port. Well-known representative
22 solutions for this problem include so-called "knife gate" valves, ball valves, and butterfly
23 valves. With all of these valves, a valve member moves within a valve body, and a seal is
24 interposed between the valve body and the moving valve member. As the valve member
25 moves from an "open" or first position to a "closed" or second position, whether a
26 reciprocating gate, a ball that rotates about an axis, or butterfly flaps or wings that move
27 angularly about an axis, communication between a first port of the valve is selectively
28 opened or closed, as desired.

29 [0025] Furthermore, the pressure rating of the valve is directly affected by the
30 effectiveness of the valve seal that is interposed between the valve body and the valve
31 member, and friction between the valve seal and the moving valve member determines the

1 force required to move the valve member between open and closed positions. Typically,
2 for valves capable of operating under extremely high-pressure, movement of the valve
3 member between open and closed positions is not a frequent event, but, when closed, the
4 valve must withstand extreme pressure at the input port.

5 **[0030]** A major expense for such valves is the well-known actuator, whether a
6 hydraulic or pneumatic cylinder, or a manually-actuated wheel or lever, or an electric motor
7 actuator, each of which causes the valve member to move between the open and closed
8 positions. As the force necessary for moving the valve member increases, as happens in the
9 prior art as the size (rated flow and rated pressure) of the valve increases, a more powerful
10 actuator is required to move the valve member.

11 **[0035]** A prior art attempt to solve this problem and to reduce the actuation force
12 required is that offered by the Roto-Disc Company, 50 W. Tecnecenter Drive, Suite B-2,
13 Milford, Ohio 45150, which sells a series of inflatable-seal spherical valves under the
14 trademark Roto-Flate. These valves have an inflatable valve seal that is deflated while the
15 valve member is moving from open to closed positions, and, when the valve member is in
16 the closed position, an external air source inflates the valve seal to cause tight sealing
17 between the valve body and the valve member. Such an approach has the disadvantage of
18 requiring an external air source to inflate the valve seal, together with a control mechanism
19 to inflate and deflate the seal as required. Even so, such a valve with an inflatable seal has
20 a rather low pressure rating on the order of 150 psig (pound-force per square inch gauge).

21 **[0040]** It is thus desirable to have a valve seal for a valve that can withstand high
22 pressure and which seals the valve member to the valve body without requiring inflation
23 while, at the same time, permits lower-force actuators than heretofore required by such
24 valves.

25 BRIEF SUMMARY OF THE INVENTION

26 **[0100]** The present invention is a resilient seat seal for a valve in which a closed void
27 inside the seal has a liquid therein. As the valve closes, the liquid redistributes within the
28 closed void in response to differing compressive pressure against the seal between the valve
29 member and the valve body, causing a superior sealing to occur between the valve member
30 and the valve body as compared to the prior art.

31 **[0110]** It is an object of the present invention to provide a resilient seat seal for a valve
32 in which the seal permits lower operating forces for moving the valve member than
33 heretofore known in the prior art for equivalent-rating valves, without using inflatable valve
34 seals.

1 [0110] It is a further object of the present invention to provide excellent sealing by the
2 valve seal, *i.e.*, drip-tight and bubble-tight, thereby preventing leakage through the valve
3 from upstream to downstream (whether for uni-directional or bi-directional flow). If the
4 valve body has multiple pieces, the seal should also prevent leakage from inside the valve
5 to the atmosphere. Such a seal may effectively be used in piping systems to open, close, or
6 modulate the flow of gasses, liquids, solids, or mixed-phase media.

7 BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING

8 [0200] Fig. 1 is a perspective view of a first embodiment of the invention, namely, a
9 knife gate valve configured with the seal of the present invention.

10 [0210] Fig. 2 is a side view of the first embodiment of the invention, showing the knife
11 gate in a closed position.

12 [0220] Fig. 3 is a side view of the first embodiment of the invention, similar to Fig. 2
13 but showing the knife gate in an intermediate (raised) position.

14 [0230] Fig. 4 is a close-up section view of a portion of Fig. 2, showing the knife gate in
15 the closed position and pressing against the seal of the first embodiment.

16 [0240] Fig. 5 is a section view similar to Fig. 4, but showing, in dotted outline, how the
17 knife gate can become slightly deflected by pressure at the input port.

18 [0250] Fig. 6 is a front view of the first embodiment of the invention, showing, in
19 dotted outline, movement of the knife gate from the first (open) position to the second
20 (closed) position, with intermediate positions therebetween.

21 [0260] Fig. 7 is a front view of the knife gate of the first embodiment, shown removed
22 from the valve body.

23 [0270] Fig. 8 is a partial section view of a first end of the valve seal of the first
24 embodiment, showing how the seal's void is plugged at the first end and showing the first
25 seal retaining cap.

26 [0280] Fig. 9 is a view of the first seal retaining cap, taken along the line 9-9 shown in
27 Fig. 8 and with the seal removed from the seal retaining cap.

28 [0290] Fig. 10 is an exaggerated partial view showing the meeting of the knife gate of
29 the first embodiment with the seal, exaggerated to show the differing radii of the parts.

30 [0300] Fig. 11 is a view of the seal of the first embodiment of the invention.

31 [0310] Fig. 12 is an exploded view of a second embodiment of the present invention,
32 namely, a ball valve adapted for use with the seal of the present invention.

33 [0320] Fig. 13 is a partial sectional view, taken along the line 13-13 shown in Fig. 12,
34 showing the non-spherical ball in a first (open) position and against the valve seals of the

present invention.

[0330] Fig. 14 is similar to Fig. 13, but showing the ball in an intermediate (partially closed) position.

[0340] Fig. 15 is similar to Fig. 14, but showing the ball in a second (closed) position.

[0350] Fig. 16 is a view of one of the seals of the second embodiment of the present invention.

[0360] Fig. 17 is an enlarged partial section of one the seals of the second embodiment of the present invention, showing the plugging of the liquid-filled void in the seal.

[0370] Fig. 18 is a perspective partial sectional view of a third embodiment of the present invention, namely, a butterfly valve using the seal of the present invention.

[0380] Fig. 19 is a partial sectional view of the third embodiment of the present invention, taken along the line 19-19 shown in Fig. 18 and showing the butterfly wings in an intermediate position as they begin to contact the seals of the present invention.

[0390] Fig. 20 is similar to Fig. 19, but shows the butterfly wings in a second (closed) position.

DETAILED DESCRIPTION OF THE INVENTION

[1000] Referring to the figures of the drawings, various embodiments of the present invention are shown. There are many similarities between the various embodiments, and only the differences between the embodiments will be discussed in detail, it being understood that similar structure for the various embodiments serves similar purpose. The reference numerals for the various parts of the embodiments shall be understood to have a prefix identifying the particular embodiments (e.g., “1.”, “2.”, “3.”, etc.) and a suffix identifying the particular structure (e.g., “24”, “26”, etc.).

[1010] Furthermore, because the present invention is used with well-known prior art valves that have been adapted for use with the present invention in a manner hereinafter described, common and well-known parts of the knife gate, ball, and butterfly valves will be recognized by those skilled in the art, and will not be described in great detail except as necessary for an understanding of the present invention.

[1020] All embodiments of the valves of the present invention (1.30, 2.30, 3.30) have in common a valve body (1.32, 2.32, 3.32) having a first port (1.34, 2.34, 3.34) and a second port (1.36, 2.36, 3.36). Mounted within the valve body of each is a valve member (1.38, 2.38, 3.38) mounted for movement with respect to the valve body between a first (or “open”) position (e.g., 1.40, 2.40), in which the first port is in communication with the second port, and a second (or “closed”) position (1.42, 2.42, 3.42), in which the valve

1 member blocks the first port from being in communication with the second port. The valve
2 member also has one or more intermediate positions (e.g., 1.44, 2.44, 3.44) between the
3 first and second positions.

4 **[1030]** All embodiments of the valves of the present invention further include a
5 resilient seal (1.46, 2.46, 3.46) interposed between the valve body and the valve member.
6 The seal has a first seal portion (1.48, 2.48, 3.48) and an opposed second seal portion (1.50,
7 2.50, 3.50), and also an intermediate seal portion (1.52, 2.52, 3.52), with the seal having a
8 closed void (1.54, 2.54, 3.54) thereinside extending from the first seal portion to the
9 intermediate seal portion, and the void thereinside also extending from the intermediate seal
10 portion to the second seal portion. Preferably the seal has a single closed void thereinside
11 and is preferably formed by extrusion, molding, machining, etc., of a continuous resilient
12 elastomer or polymer, but it may have a plurality of voids such as, for example, one void
13 from the first seal portion to the intermediate seal portion and a second void from the
14 intermediate seal portion to the second seal portion, it being understood that the plurality of
15 voids can be considered together, functioning for a common purpose. The closed void
16 (1.54, 2.54, 3.54) within the seal of all embodiments is filled with a liquid (1.56, 2.56,
17 3.56), preferably an antifreeze such as ethylene glycol so that the valve can be used in
18 freezing temperatures. Care should be taken to ensure that no air or gaseous formations
19 remain within the void when the void becomes sealed. It is the incompressibility of the
20 liquid within the void that causes the seal of the present invention to achieve superior
21 results over prior art seals because, as the liquid moves within the void as portions of the
22 seal are compressed, other portions of the seal receive the displaced liquid from the
23 compressed portions of the seal and thus exert added sealing force against the valve
24 member.

25 **[1040]** For all embodiments, the seal is preferably extruded or molded from a polymer
26 such as GFLT (“good for low temperatures”) FKM fluoroelastomer, such as is sold by the
27 DuPont Corporation. Depending on the temperature or fluids that will be flowing through
28 the valve, other well-known elastomers may instead be used, such as nitrile (NBR),
29 ethylene propylene (EP EPDM), fluorocarbon (FKM), chloroprene (CR), hydrogenated
30 nitrile (HNBR), styrene butadiene (SBR), polyacrylate (ACM), polyurethane (AU, EU),
31 isobutylene isoprene (IIR), polybutadiene (BR), AEROQUIP® (AQP), synthetic isoprene
32 (IR), natural isoprene (NR), chlorosulfonated polyethylene (CSM), fluorosilicone (FVMQ),
33 silicone (VMQ), chemraz (FFKM), polysulfide (T), chlorinated polyethylene (CM),
34 epichlorohydrin (CO, ECO), HYDREL® (copolyester TPE), SANTOPRENE® (copolymer
35 TPO), C-FLEX® (styrenic TPE), ethylene acrylic (EA), polyallomer (linear copolymer),

1 NYLON 11 (polyamide), NYLON 12 (polyamide), ethylene vinyl acetate (EVA),
2 polyvinylchloride flexible (PVC), polyethylene low density (LPDE), KALREZ®
3 (perfluorinated elastomer), FLUORAZ® (fluorinated copolymer), AFLAS® (fluorinated
4 copolymer), NEOPRENE® (copolymer TPO). The essential quality of the seal is that it
5 should be resilient.

6 [1050] Turning now to Figs. 1-11, specifics of the knife gate valve **1.30** can be
7 explained with which the first embodiment of the seal **1.46** is used.

8 [1060] As seen best in Figs. 1 and 6, valve **1.30** has well-known flanges **1.58** to which
9 piping can be attached in a well-known manner, as by bolts through holes **1.60**. A well-
10 known actuator **1.62**, preferably hydraulic, reciprocates a rod **1.64** that is attached to knife
11 gate valve member **1.38** as by yoke **1.66**. As actuator **1.62** causes rod **1.64** to reciprocate,
12 the knife gate **1.38** moves jointly with rod **1.64**, thereby causing the knife gate to approach
13 and contact the intermediate portion **1.52** of seal **1.46**. As seen best in Fig. 10, the lower
14 end of knife gate **1.38** has a lesser radius than the exposed portion of seal **1.46**, thereby
15 causing the leading edge **1.68** of knife gate **1.38** to contact intermediate portion **1.52** with
16 increasing force as knife gate **1.38** moves through the intermediate positions into the
17 second (closed) position **1.42**. At the same time, due to the greater radius of the exposed
18 portion of seal **1.46**, some of the liquid **1.56** is caused to move within the void from
19 intermediate seal portion **1.52** to first and second seal portions **1.48**, **1.50**, thereby
20 increasing the sealing between seal **1.46** and the sides **1.70**, **1.72** of knife gate **1.38** shown
21 in Fig. 7. This forcing of the substantially incompressible liquid **1.56** within the void **1.54**
22 to the sides of the seal caused the sealing forces between the seal and the sides of the knife
23 gate to increase as the gate becomes fully closed, without incurring those sealing forces
24 during the movement of the knife gate until the last moment of closing. This causes the
25 valve to have lower operating forces required for movement of the knife gate during
26 opening and closing of the valve, thereby permitting a less expensive actuator to be used
27 than heretofore possible in the prior art. Although the illustration shown in Fig. 10 is
28 somewhat exaggerated for sake of explanation, preferably the bottom edge of knife gate
29 **1.38** is a semi-circle, whereas the radius of the valve seat with which knife gate **1.38**
30 engages is slightly elliptical with a slightly larger radius such that there is a gap of about
31 0.030 inch between each side of knife gate **1.38** and seal **1.46** when the leading edge of
32 knife gate **1.38** just touches seal **1.46**. It is desirable that the valve seal seat of a knife gate
33 valve be semi-circular, with a full or almost-full 180 degree arc, so that the curve of the seal
34 seat matches the curve of the inlet and outlet ports, thereby ensuring a laminar flow through
35 the valve with lower turbulence. With this structure, the exposed surface of the seal thus

1 forms a portion of an ellipse proximate the leading edge of the knife gate valve member,
2 the leading edge of the knife gate valve member forms a partial circular curve, with the
3 partial circular curve having a tip **1.94** and first and second curve portions **1.96**, **1.98**
4 adjacent the tip **1.94**, with first and second curve portions **1.96**, **1.98** being spaced further
5 from the seal **1.46** than the tip is to the seal when the knife gate valve member is in at least
6 some of its intermediate positions, not fully closed.

7 **[1070]** Referring to Fig. 4, seal **1.46** is received within a channel **1.74** in the valve body
8 **1.32**, and is entrappingly sandwiched within channel **1.74** as the removable portion **1.76** of
9 valve body **1.32** is secured to the valve body as by screws **1.78** (see Fig. 2) inserted through
10 holes **1.80** and threadedly received into valve body **1.32**. Thus retained within channel
11 **1.74**, a seat portion **1.81** (see Figs. 4 and 5) of seal **1.46** is exposed for contacting with the
12 knife gate **1.38**. For a high pressure knife gate valve, preferably the leading edge **1.68** of
13 knife gate **1.38** has a 0.25 inch flat portion width (as compared to a 0.098 for prior art
14 valves) for contacting the face of seal **1.46** so that, as shown in Fig. 5 in dotted outline,
15 when the knife gate **1.38** becomes deflected by the extreme pressures at the input port, the
16 leading edge of knife gate **1.38** will remain in full contact with seal **1.46**. It should be
17 understood that the deflection shown in Fig. 5 is exaggerated somewhat for clarity. In
18 practice, this deflection has been observed to be a few thousandths of an inch.

19 **[1080]** As best seen in Figs. 4 and 5, which show a transverse section of seal **1.46**, seal
20 **1.46** is preferably extruded, with a continuous void **1.54** running therealong inside seal
21 **1.46**. Referring to Figs. 8, 9, and 11, the first and second ends **1.82**, **1.84** of seal **1.46** are
22 respectively capped, thereby closing void **1.46**, by first and second seal retaining caps **1.86**,
23 **1.88**. It shall be understood that caps **1.86** and **1.88** are similar and preferably mirror
24 images of each other, so that a description of first seal retaining cap **1.86**, shown in Figs. 8,
25 9, and 11, will suffice for both.

26 **[1090]** Seal retaining cap **1.86** is preferably molded of the same material as seal **1.46**,
27 and has a cylindrical post **1.90** extending therefrom, with post **1.90** being of like diameter
28 as the diameter of void **1.54**. Post **1.90** is securely sealed within the end **1.48** of seal **1.46**
29 as by a strong adhesive or glue such as that sold under the trademark GORILLA GLUE by
30 Gorilla Glue, Inc., based in Cincinnati, Ohio, U.S.A. Equivalently, vulcanizing or other
31 adhesive methods could be used if a secure sealing bond is achieved for post **1.90** within
32 the void of seal **1.46**. For ensuring correct assembly of seal **1.46** within valve body **1.32**,
33 indicia such as "L" (for left) or "R" (for right) may be molded onto retaining caps **1.86**,
34 **1.88**. Seal retaining caps **1.86** and **1.88** are inserted into and held within machined recesses
35 in valve body **1.32** so as to keep seal **1.46** from sliding within channel **1.74** (see Fig. 4) as

1 knife gate **1.38** movingly reciprocates within the valve body to open and close the valve.

2 **[1100]** To use valve **1.30**, pipes are attached to the first and second ports of the valve,
3 and the knife gate **1.38** is caused to be reciprocated by actuator **1.62**, thereby opening and
4 closing the valve in a manner now understood.

5 **[1110]** Turning to Figs. 12-17, the second embodiment of the present invention can be
6 described, this time with the seal of the present invention being used within a modified ball
7 valve.

8 **[1120]** Unlike a well-known standard ball valve, which has a spherical ball as the
9 movable valve member, the preferred second embodiment valve **2.30** preferably has a ball
10 **2.38** that is shaped as a prolate spheroid, which is defined as the shape resulting when an
11 ellipse is rotated about its major (longest) axis. As seen in Figs. 13 and 15, ball **2.38** has a
12 major axis **2.100** of symmetry, and has a bore **2.102** transverse to axis **2.100** to provide
13 communication between first and second ports **2.34** and **2.36** when ball **2.38** is in the first
14 (open) position shown in Fig. 13. Valve **2.30** preferably has two substantially similar seals
15 **2.46**, so that a description of one suffices for both. As shown in Fig. 16, seal **2.46** is an
16 annulus with a hole therethrough and, as shown in Fig. 17, has a void **2.54** therethroughout.
17 After the void has been filled with liquid **2.56**, the ends of the seal are plugged to each
18 other by a cylindrical plug **2.90**, held in place similar to the manner used with the plug **1.90**
19 of the first embodiment.

20 **[1130]** As seen in Figs. 13-16, as the prolate spheroid ball **2.38** is rotated from the first
21 (open) position to the second (closed) position, the elongated ends **2.68** contact
22 intermediate seal portion **2.52** with greater compressive force than do the minor axis
23 dimensions of ball **2.38**, thereby causing the liquid **2.56** to move within seals **2.46** in a
24 manner similar to that described with the first embodiment, causing superior sealing to
25 occur. A well-known actuator for rotating ball **2.38** is omitted from the drawing figures for
26 the second embodiment because such actuators are well-known to those skilled in the art.

27 **[1040]** To use valve **2.30**, pipes are attached to the first and second ports of the valve,
28 and the ball **2.38** is caused to rotate by an actuator, thereby opening and closing the valve in
29 a manner now understood.

30 **[1150]** Turning to Figs. 18-20, the third embodiment of the present invention can be
31 described, this time with the seal of the present invention being used within a modified
32 butterfly valve.

33 **[1160]** Butterfly valve **3.30** has a pair of seals **3.46**, each with a void **3.54** therewithin,
34 and, like the other embodiments, voids **3.54** are filled with liquid **3.56**. As seen best in
35 Figs. 19 and 20, each seal **3.46** has a concave surface **2.104** facing the butterfly member

1 **3.38**, and the void **3.54** is at one side of each seal, with concave surface **2.104** being closer
2 to butterfly member **3.38** adjacent void **3.54** so that, as the butterfly member **3.38** moves
3 into the second (closed) position, the liquid **3.56** is displaced to cause a better sealing
4 between butterfly member **3.38** and valve body **3.32**.

5 **[1070]** To use valve **3.30**, pipes are attached to the first and second ports of the valve,
6 and the butterfly member **3.38** is caused to rotate by a well-known actuator, thereby
7 opening and closing the valve in a manner now understood.

8 **[2000]** Although the present invention has been described and illustrated with respect to
9 a preferred embodiment and a preferred use therefor, it is not to be so limited since
10 modifications and changes can be made therein which are within the full intended scope of
11 the invention.

CLAIMS

[3000] I claim:

1 Claim 1: A valve, said valve comprising:

2 (a) a valve body having first and second ports;

3 (b) a valve member intermediate said first and second ports and mounted within
4 said valve body for movement with respect to said valve body between a first
5 position, in which said first port is in communication with said second port,
6 and a second position, in which said valve member blocks said first port from
7 being in communication with said second port; said valve member having
8 intermediate positions between said first and second positions;

9 (c) a resilient seal interposed between said valve body and said valve member,
10 said seal having opposed first and second seal portions and having an
11 intermediate seal portion between said first and second seal portions; said seal
12 having a closed void therein extending from said first seal portion to said
13 intermediate seal portion, said closed void extending from said intermediate
14 seal portion to said second seal portion, said closed void having a fixed
15 volume of liquid therein;

16 said valve member having a leading edge that contacts said intermediate seal
17 portion with increasing force as said valve member moves through said intermediate
18 positions into said second position, thereby causing some of said liquid to move
19 within said closed void from said intermediate seal portion into said first and second
20 seal portions.

1 Claim 2: The valve as recited in claim 1, in which said seal is received within a
2 channel in said valve body.

1 Claim 3: The valve as recited in claim 1, in which said valve member is not in
2 contact with said intermediate seal portion when said valve member is in said first position.

1 Claim 4: The valve as recited in claim 1, in which an exposed surface of said seal
2 forms a portion of an ellipse proximate said leading edge of said valve member, and in
3 which said leading edge of said valve member forms a partial circular curve, said partial
4 circular curve having a tip and first and second curve portions adjacent said tip, said first
5 and second curve portions being spaced further from said seal than said tip is to said seal
6 when said valve member is in at least some of said intermediate positions.

1 Claim 5: The valve as recited in claim 1, in which said valve member is a prolate
2 spheroid having a major axis and having a bore therethrough transverse to said major axis.

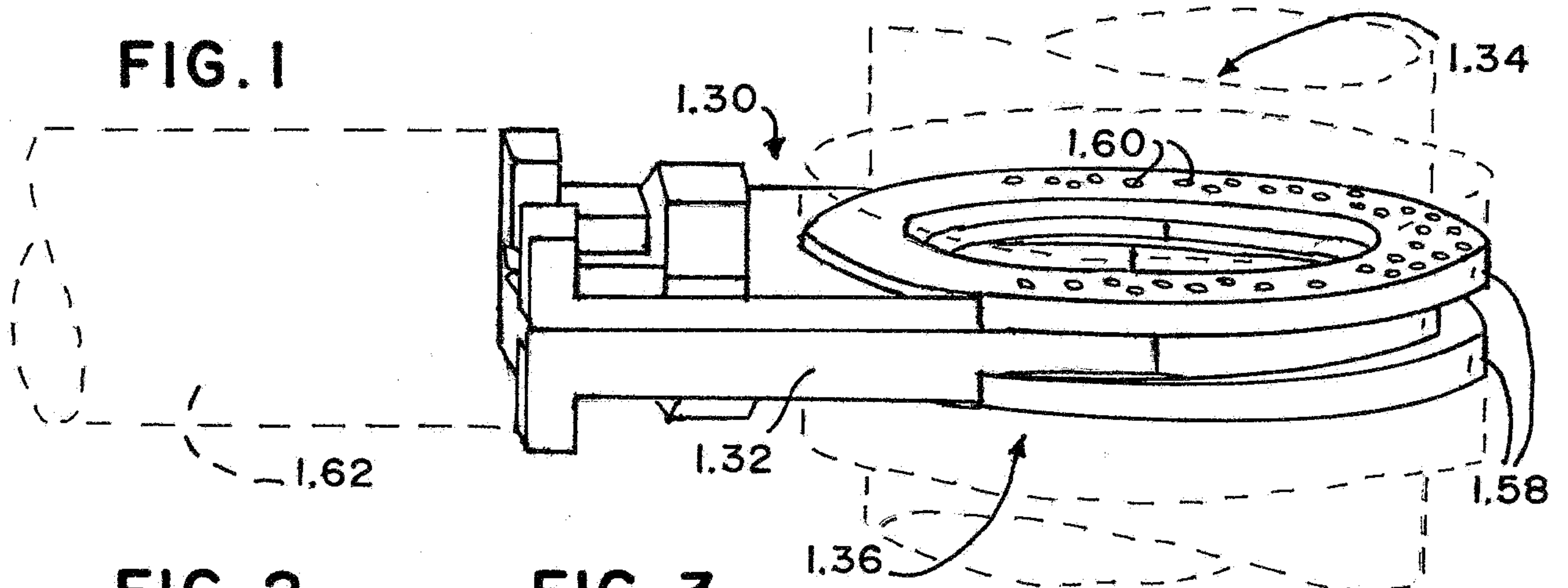
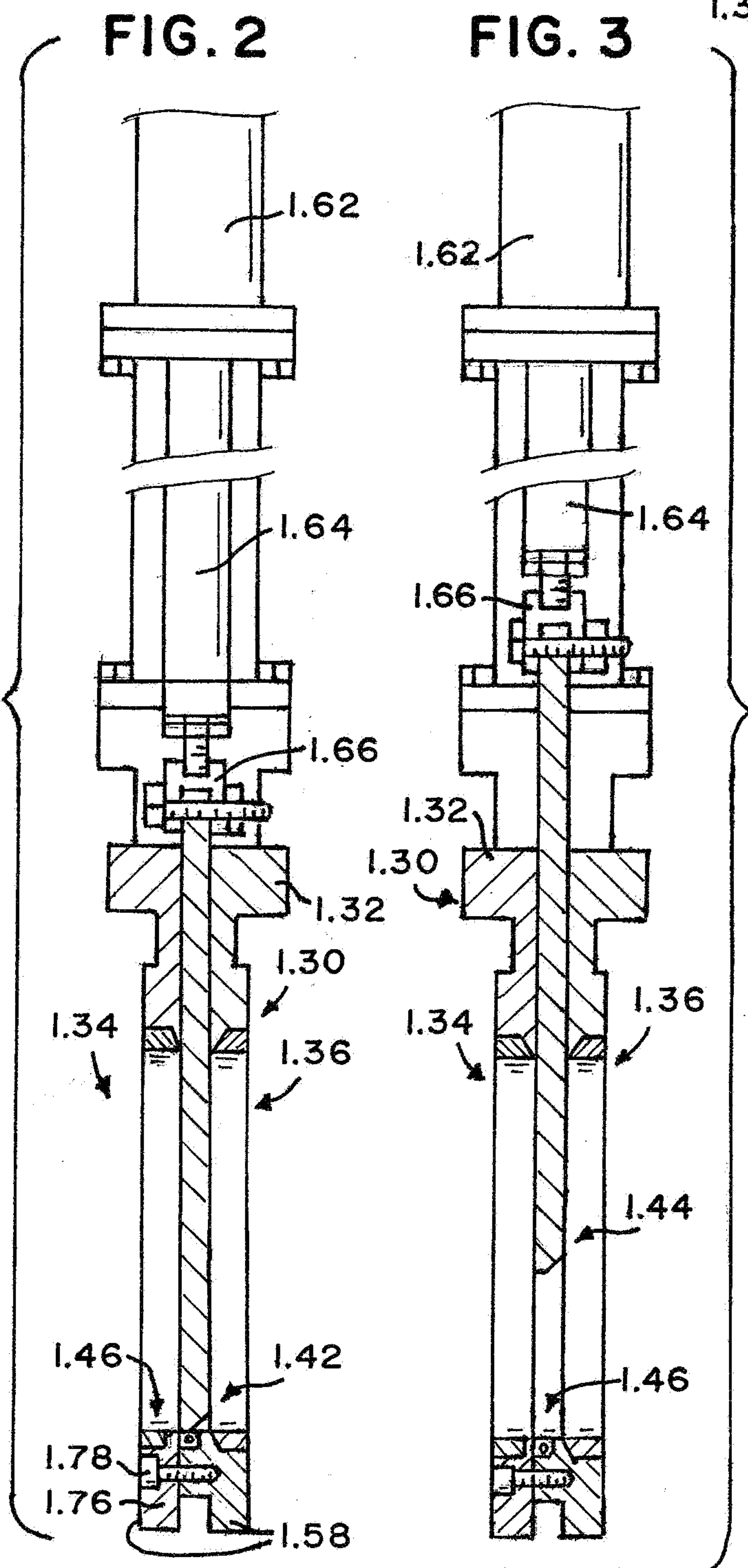
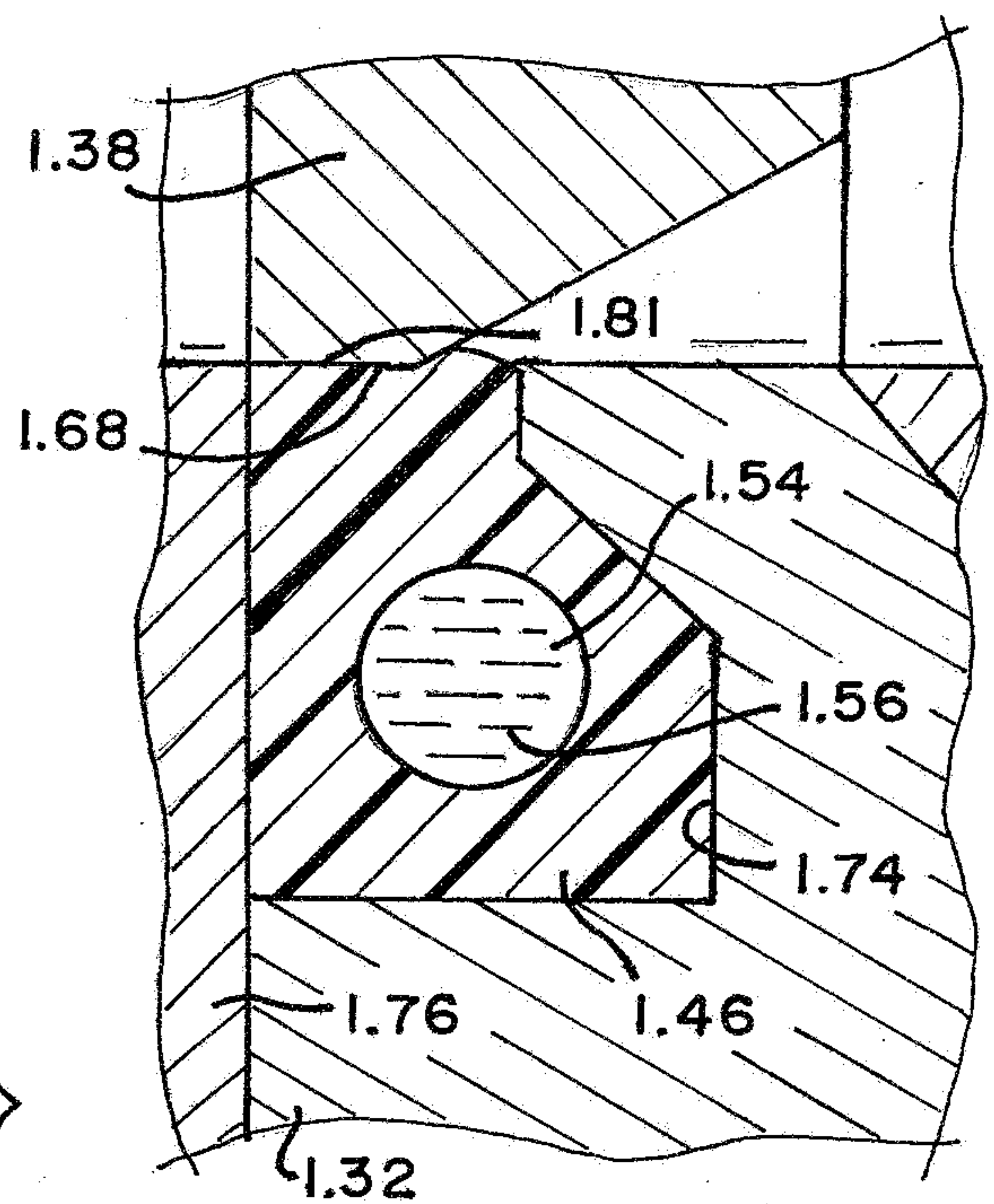
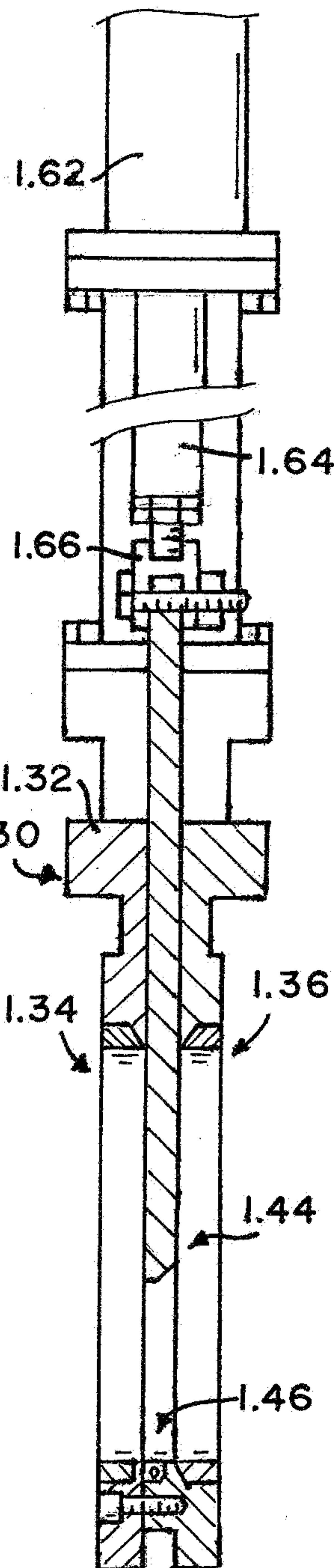
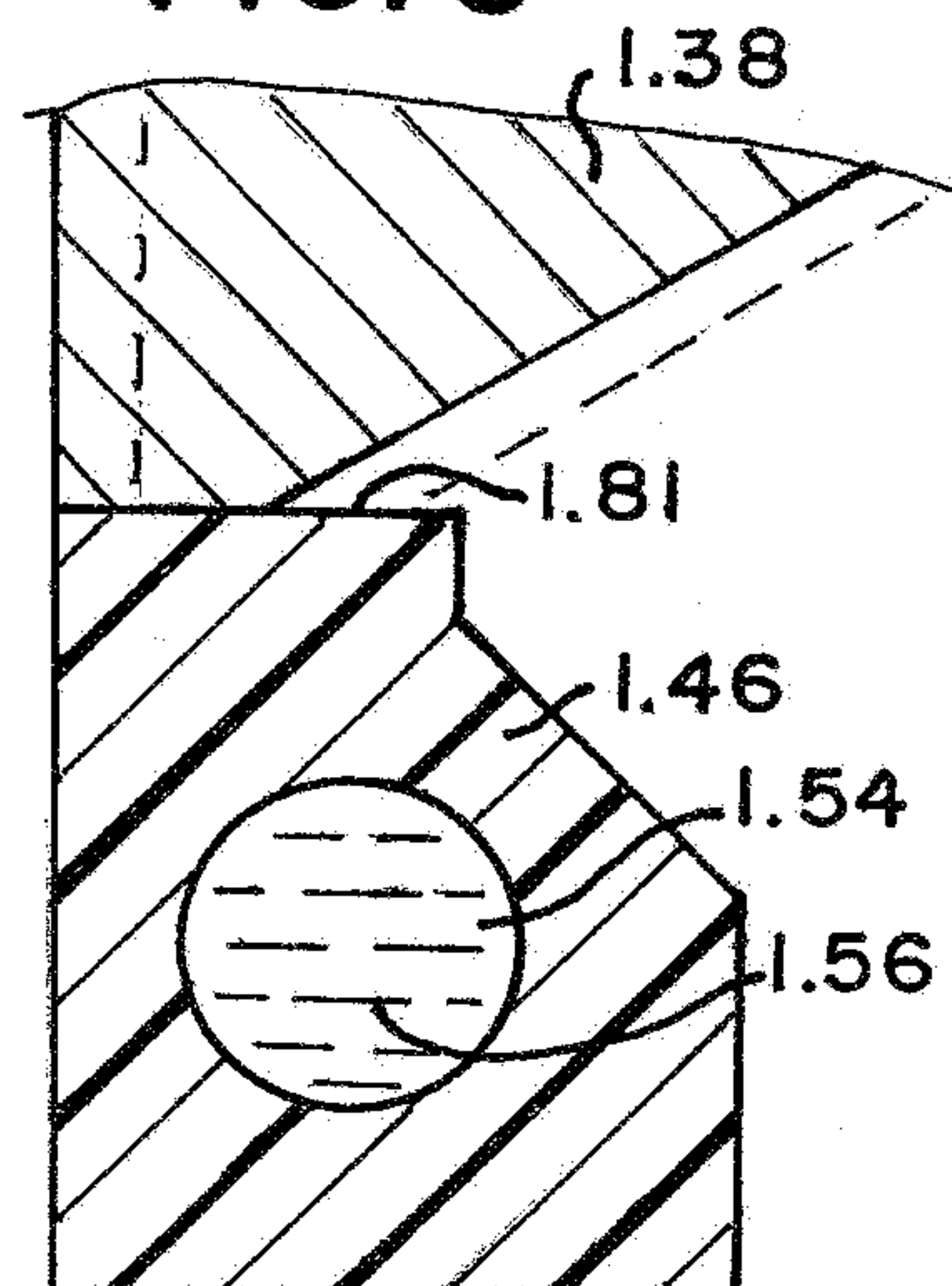
FIG. 1**FIG. 2****FIG. 3****FIG. 4****FIG. 5**

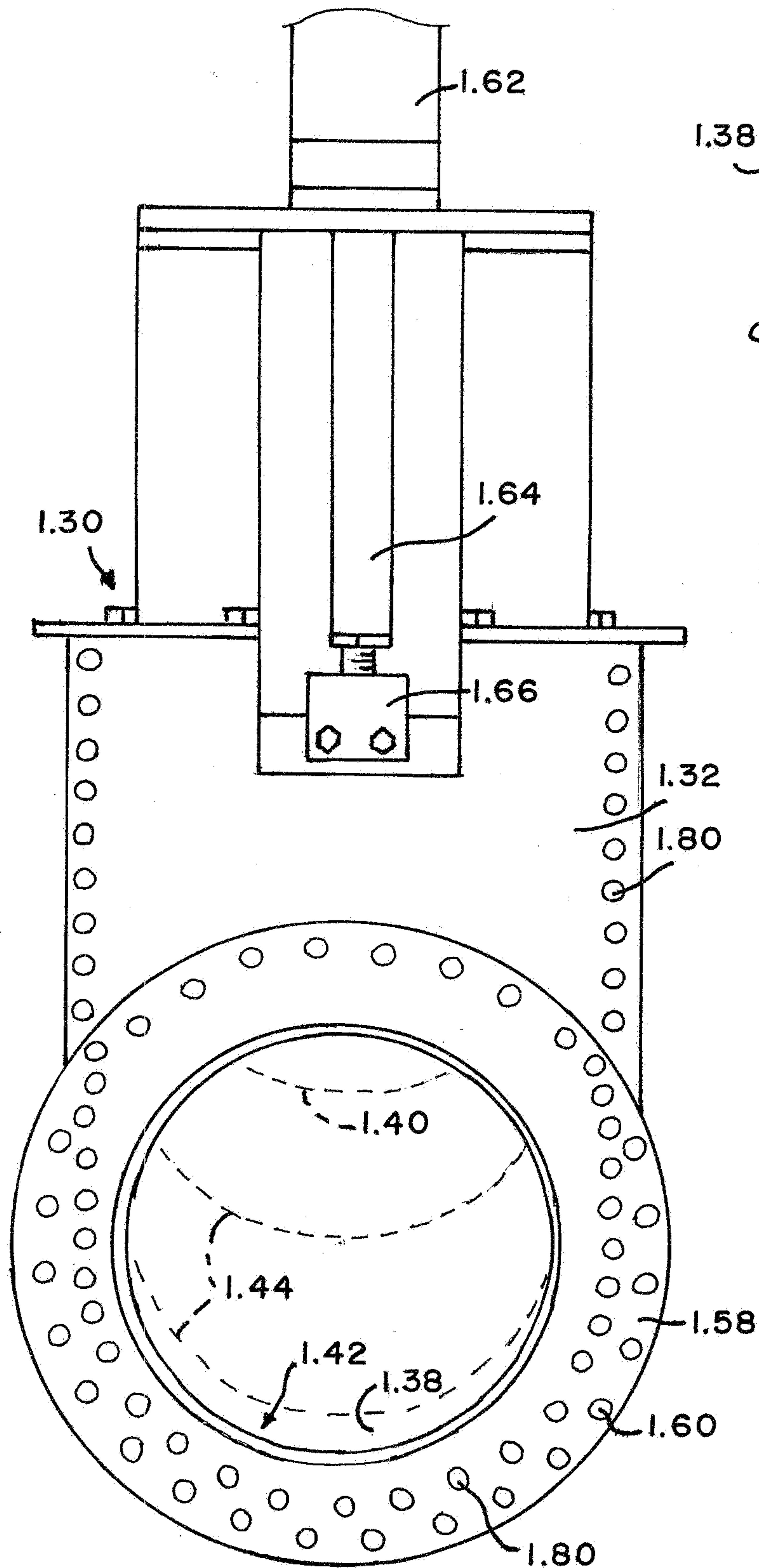
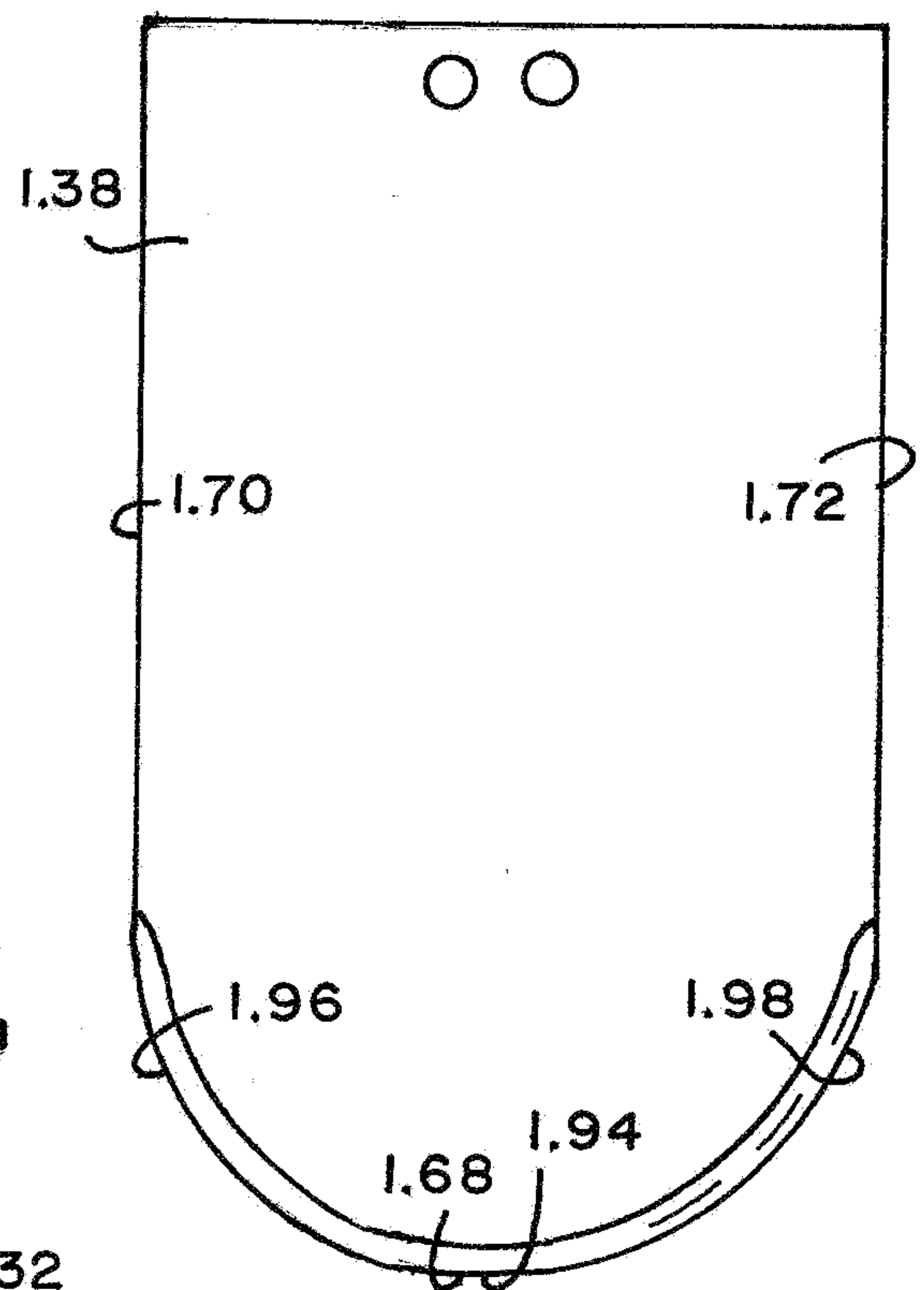
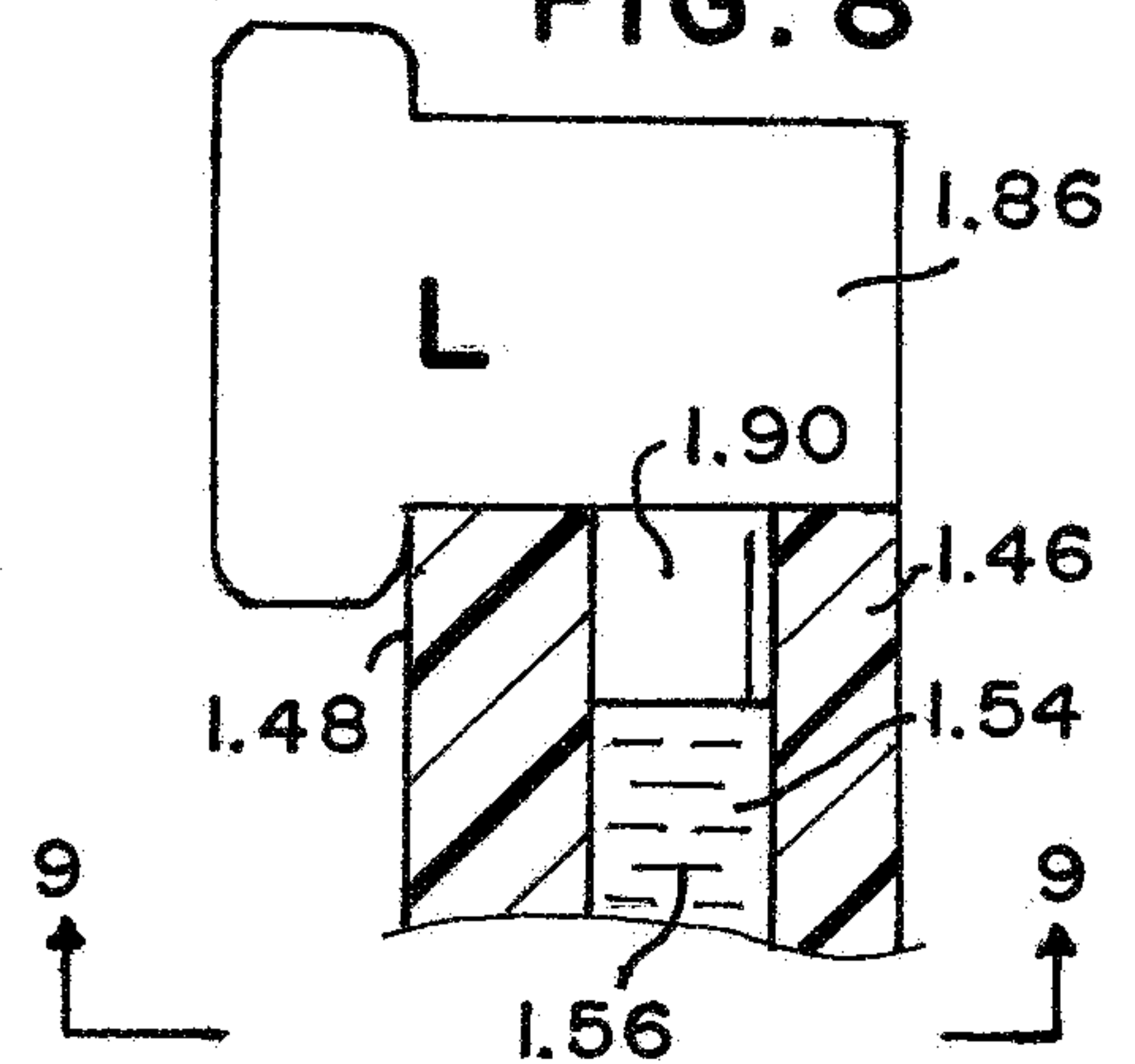
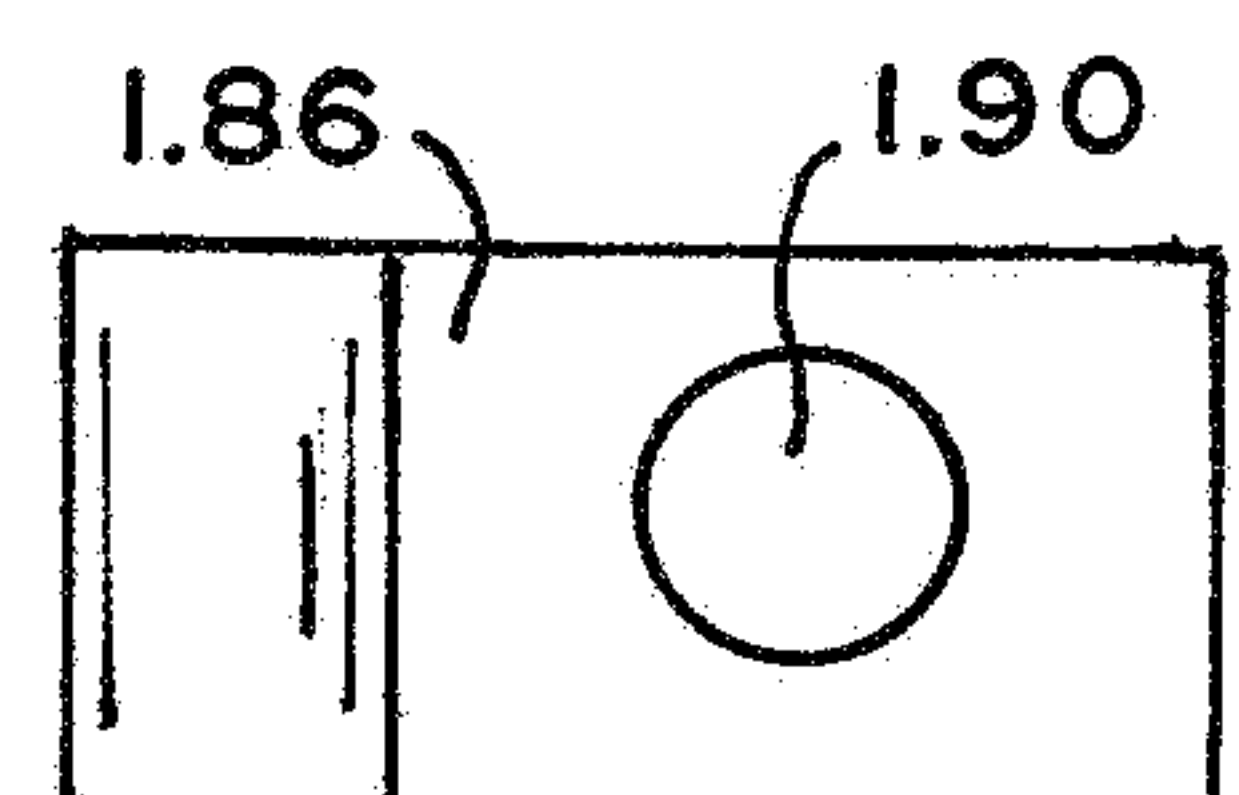
FIG. 6**FIG. 7****FIG. 8****FIG. 9**

FIG. 10

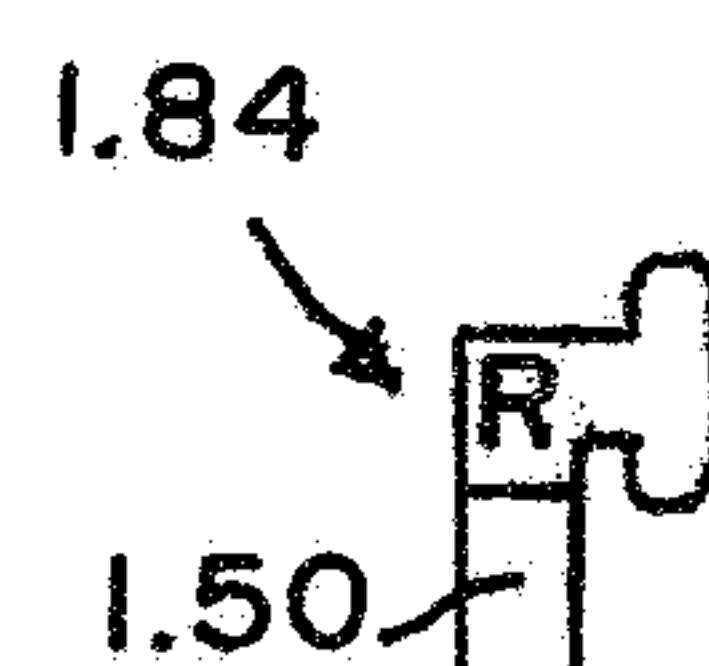
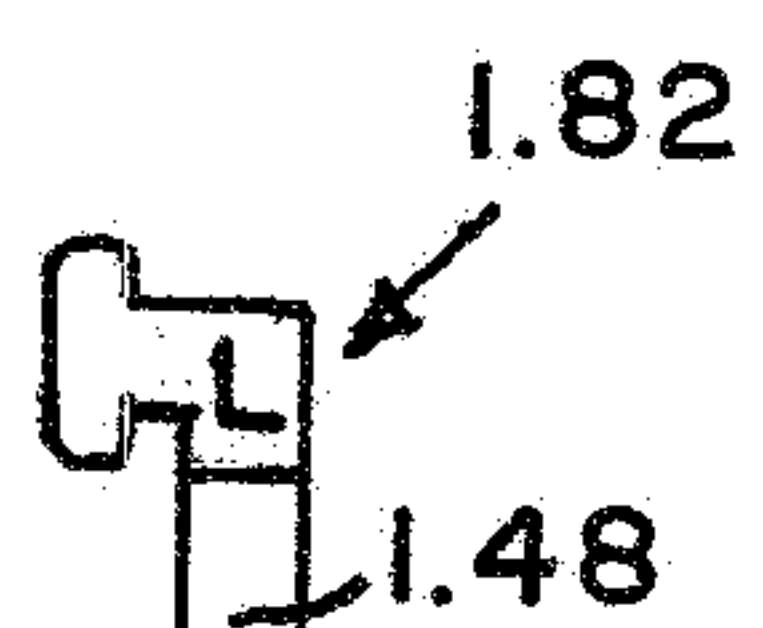
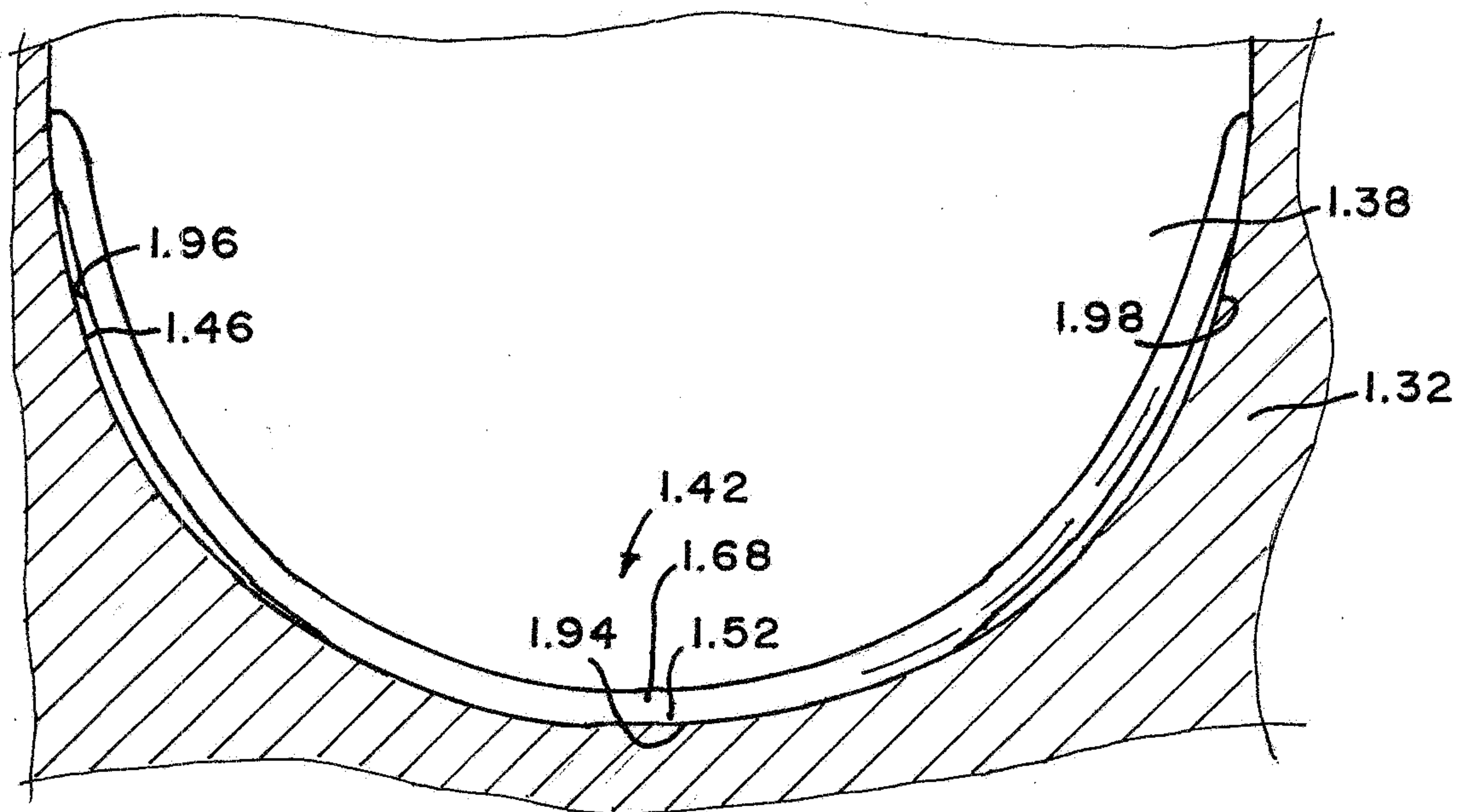


FIG. 11

1.46

1.52

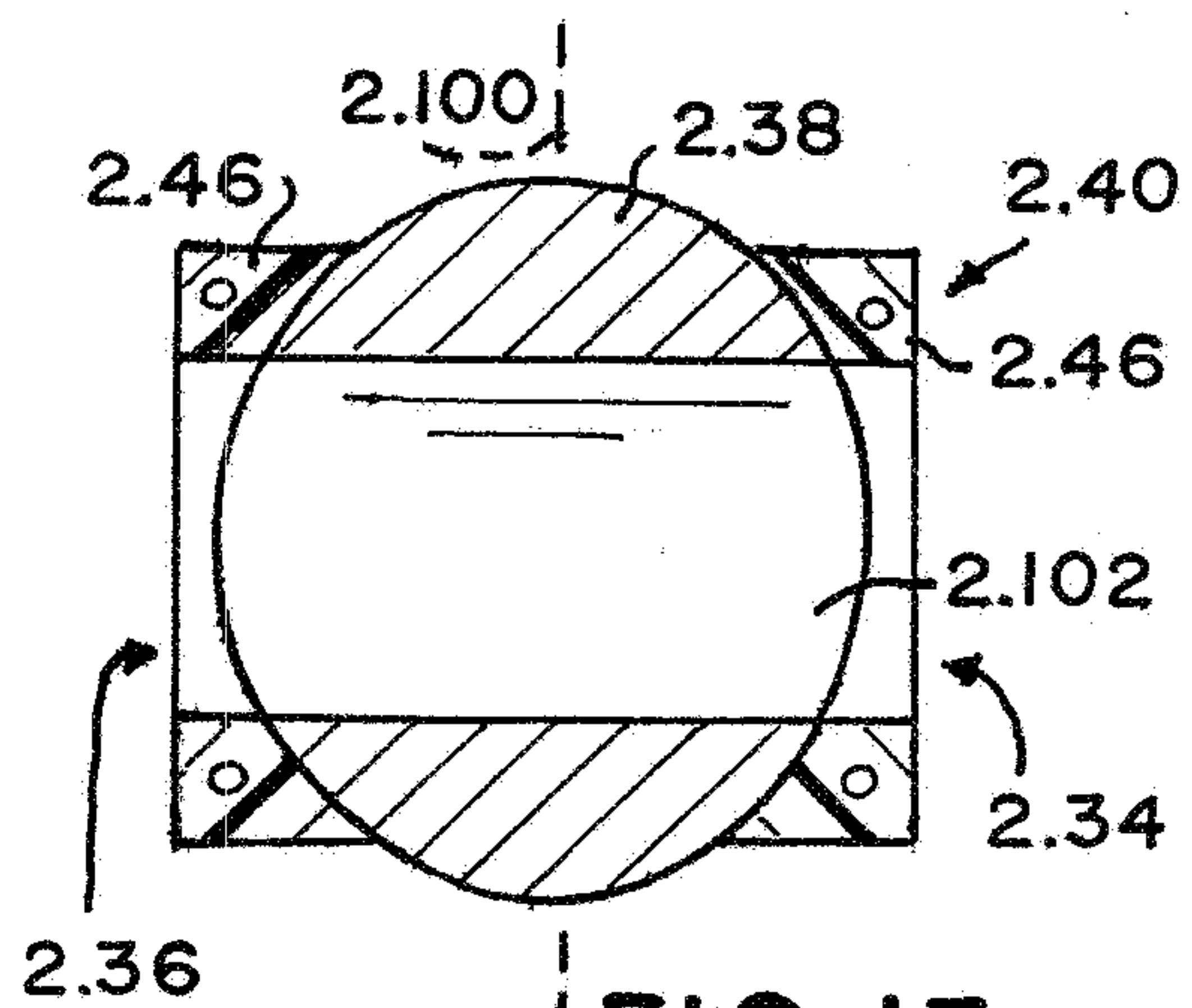
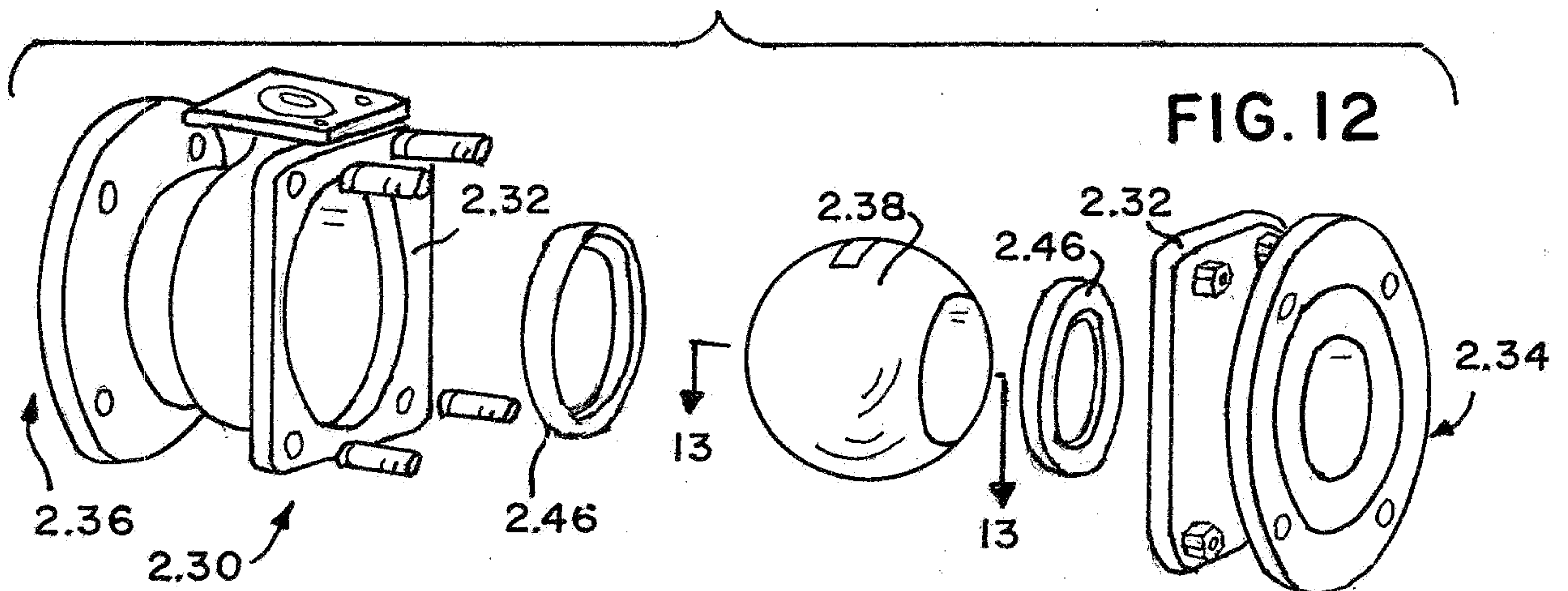


FIG. 13

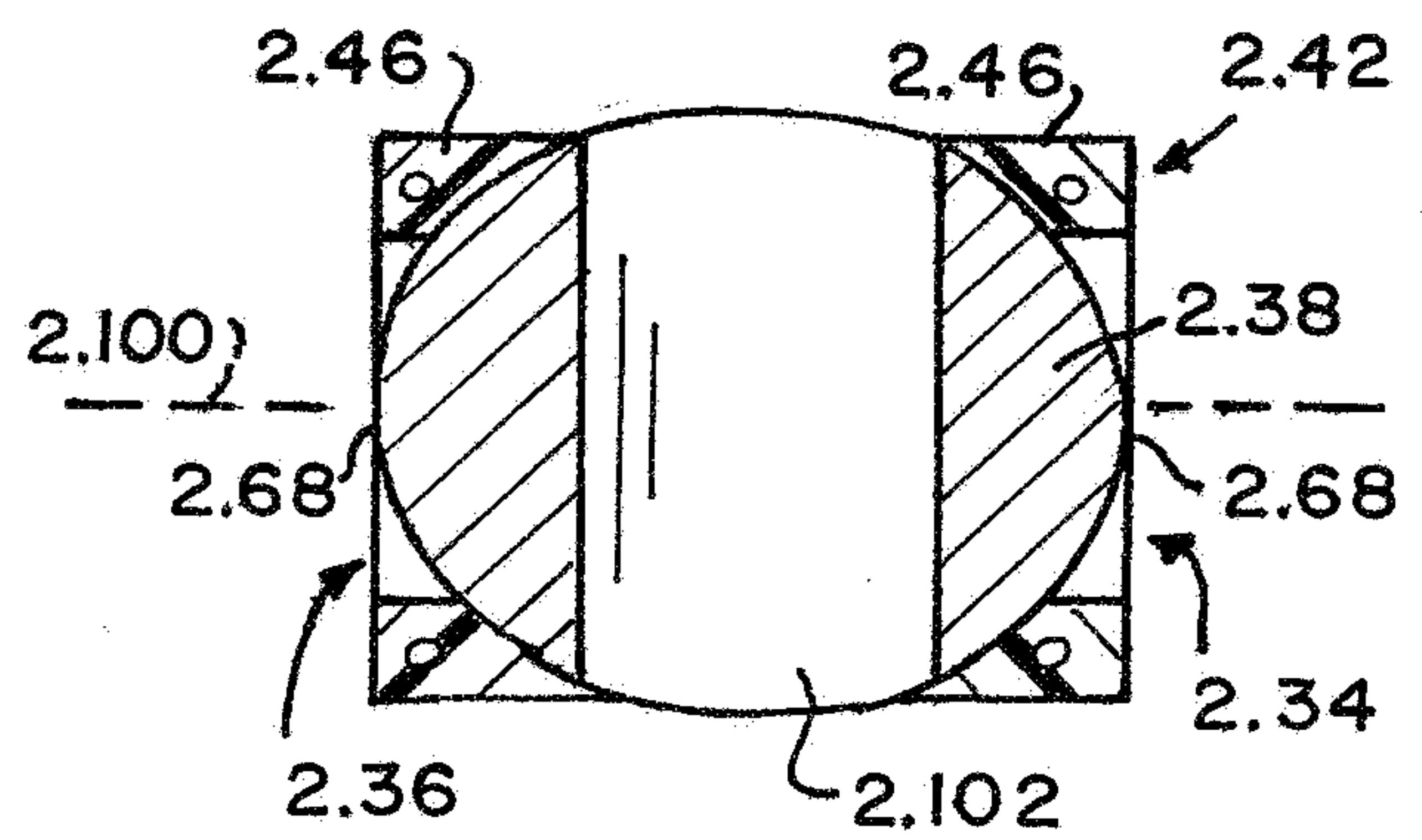


FIG. 15

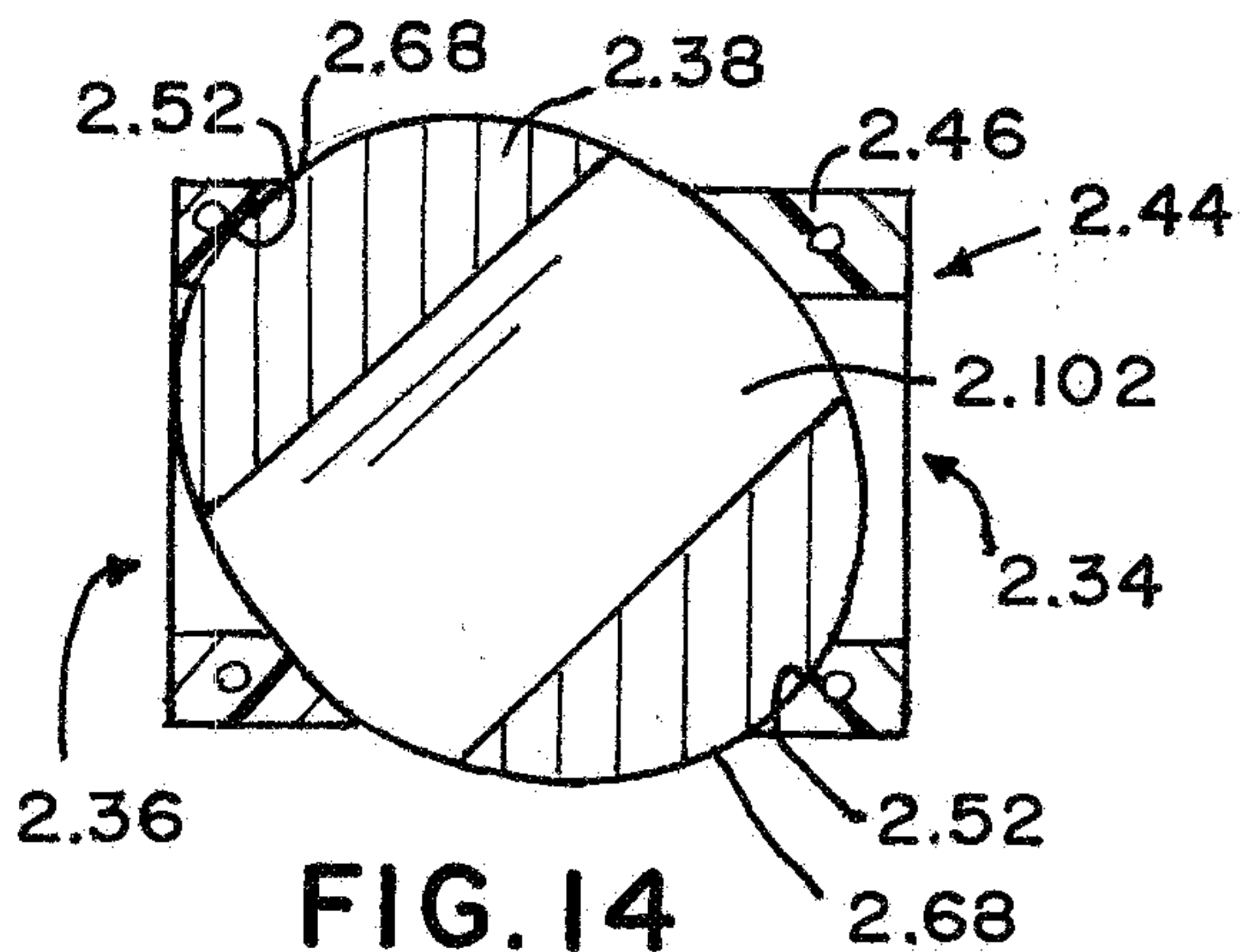


FIG. 14

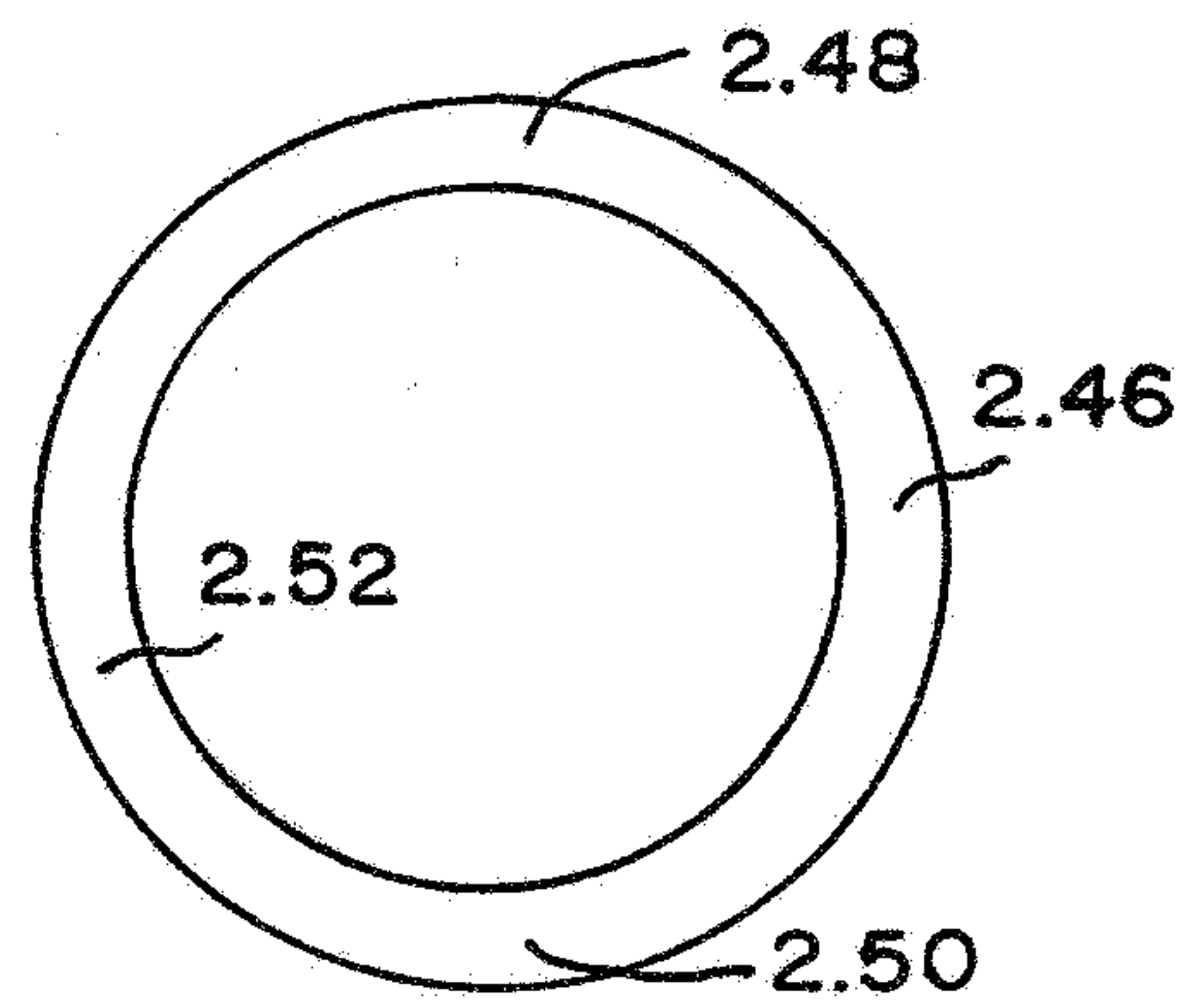


FIG. 16

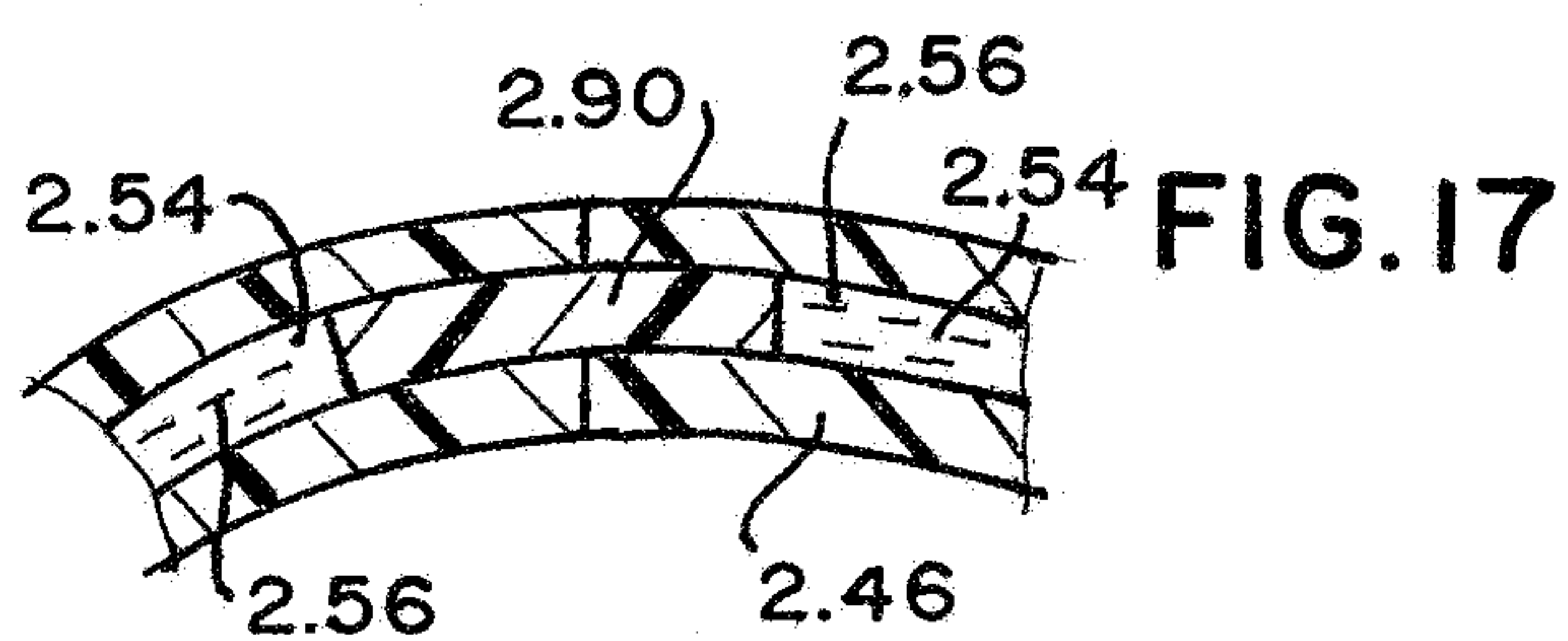


FIG. 17

FIG. 18

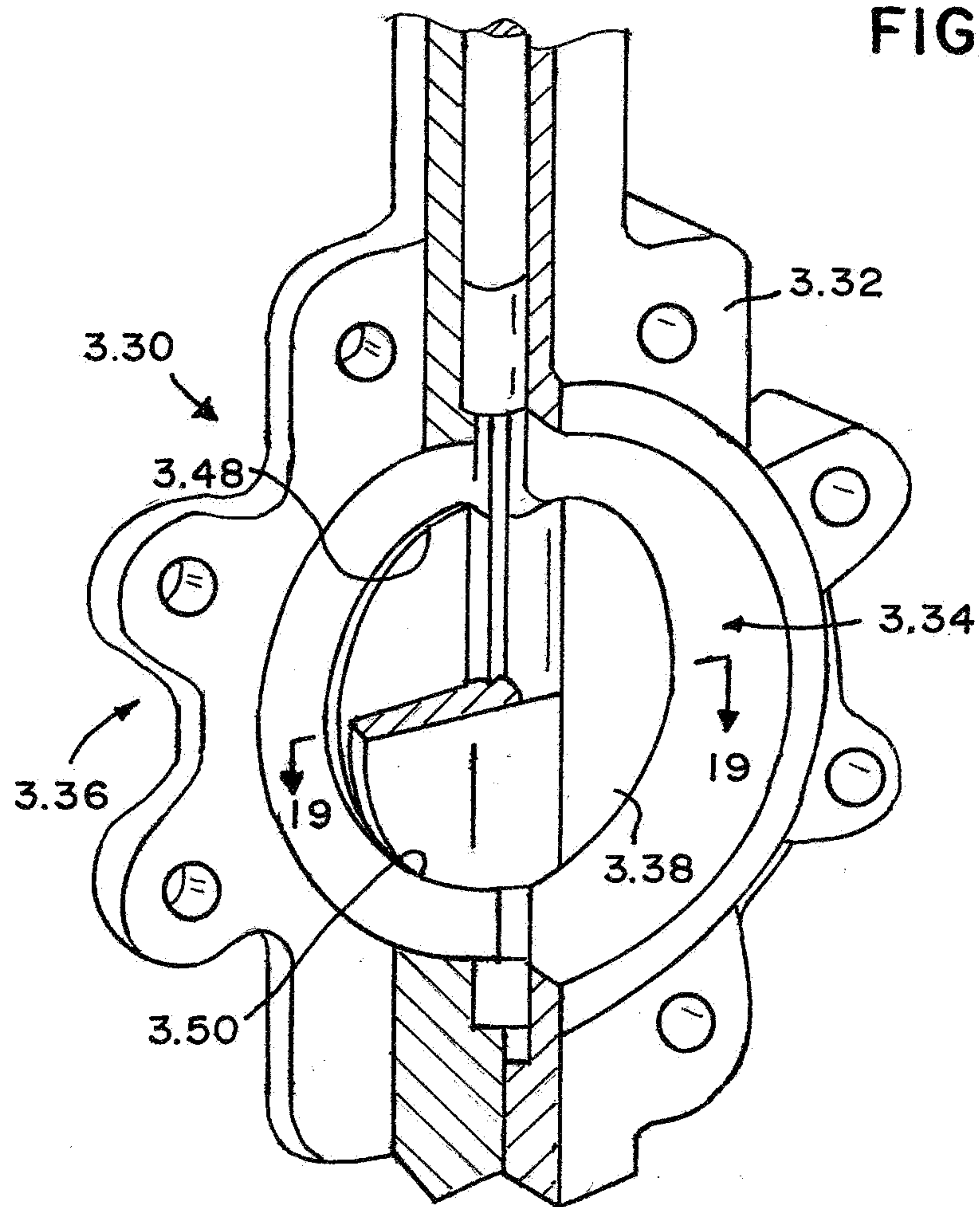


FIG. 19

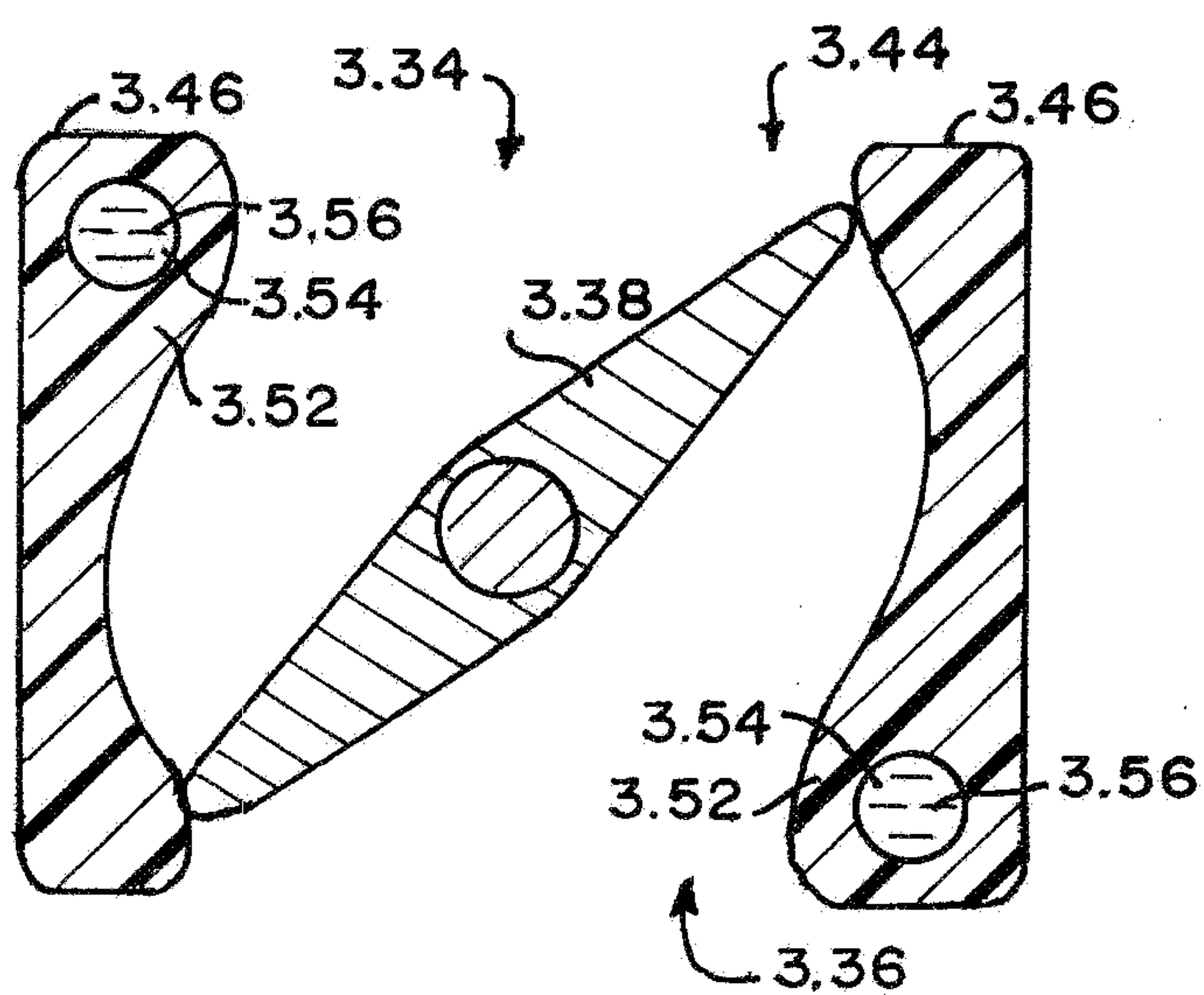


FIG. 20

