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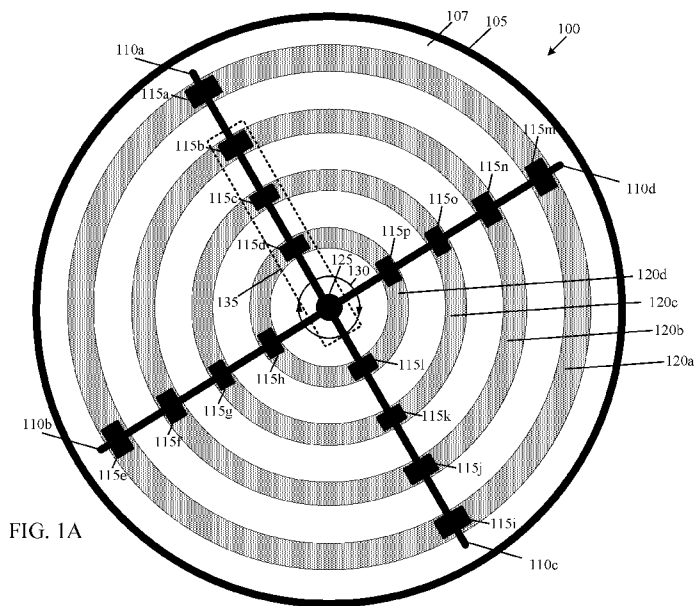


FIG. 1A

(57) Abstract: Systems and methods for generating a thin film of a fluid are described. In an embodiment, a fluid support structure may be configured to receive a fluid, such as water, at a top surface and to support the fluid over at least a portion of the top surface. Channels may be formed in the top surface of the fluid support structure. Wiper blades may be configured to move over the top surface in contact with at least a portion of the fluid to form the fluid into a thin film. The wiper blades may include protrusions corresponding to the channels. As the wiper blades move over the top surface, the protrusions may move within the channels forming a thin film of the fluid within the channels. According to some embodiments, the fluid support structure may be configured as an evaporation surface configured to facilitate the evaporation of the fluid.

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## THIN FILM SYSTEMS AND METHODS FOR USING AND MAKING SAME

### BACKGROUND

[1] Evaporation-condensation heat transfer systems operate through an evaporation-condensation cycle that facilitates the movement of heat between two surfaces. These heat transfer systems include a heated evaporation surface that evaporates a fluid into a vapor. The vapor travels toward a condensation surface having a temperature that is cool enough to condense the vapor into a liquid. Evaporation-condensation heat transfer systems are used by processes such as water desalination, oil refining and industrial cooling for various purposes, including reducing unwanted heat or removing certain particles from a liquid.

[2] A factor in the efficiency of evaporation-condensation heat transfer systems is the evaporation rate of the fluid. For example, if the evaporation surface is larger or if more heat is applied to the fluid, more fluid may be evaporated per unit of time. However, merely increasing the size of an evaporation surface or an evaporative heater may not improve the overall effectiveness of the system due to size, material and/or cost restrictions. In addition, conventional evaporation surfaces do not proficiently scale beyond certain limitations of the particular evaporation-condensation heat transfer system, such as the type of evaporation surface heater or the size of the chamber housing the evaporation-condensation cycle. Accordingly, evaporation-condensation heat transfer systems would benefit from improved evaporation surfaces that increase evaporation efficiency without requiring an increase in the size of the evaporation surface or the amount of heat required to achieve evaporation.

### SUMMARY

[3] In an embodiment, thin film systems configured to form a thin film of a fluid to promote evaporation of the fluid may comprise an evaporation structure and at least one wiper blade configured to move over a top surface of the evaporation structure. The evaporation structure may be configured to facilitate evaporation of a fluid on the top surface and within at least one channel formed within the top surface. The at least one wiper blade may comprise at least one protrusion corresponding to the at least one channel and may be configured to move over the top surface with at least a portion of the at least one protrusion moving within the at least one channel. The at least one wiper blade and the at least one protrusion may be arranged to be in contact with at least a portion of the

fluid to form a thin film of the fluid on the top surface and within the at least one channel.

[4] In an embodiment, a thin film vapor condensation system may comprise a source of a fluid, at least one condensation surface configured to facilitate condensation of fluid vapor thereon, and at least one evaporation structure configured to facilitate evaporation of the fluid on a top surface thereof and within at least one channel formed within the top surface. The thin film vapor condensation system may also include at least one wiper blade comprising at least one protrusion corresponding to the at least one channel. The at least one wiper blade may be configured to move over the top surface with at least a portion of the at least one protrusion moving within the at least one channel. The at least one wiper blade and the at least one protrusion may be arranged to be in contact with at least a portion of the fluid to form a thin film of the fluid on the top surface and within the at least one channel. At least one heater may be configured to heat the thin film of fluid to generate a flow of fluid vapor toward the at least one condensation surface for condensation thereon.

[5] In an embodiment, a method of forming a thin film of a fluid to promote evaporation of the fluid may comprise providing an evaporation structure configured to facilitate evaporation of a fluid on a top surface thereof and within at least one channel formed within the top surface and providing at least one wiper blade comprising at least one protrusion corresponding to the at least one channel. The at least one wiper blade may be positioned such that the at least one wiper blade is in contact with at least a portion of the fluid and at least a portion of the at least one protrusion is located within the at least one channel in contact with at least a portion of the fluid. The fluid may be received at the evaporation structure and the at least one wiper blade may be moved over the top surface and the at least one protrusion moved within the at least one channel to form a thin film of the fluid on the top surface and within the at least one channel.

[6] In an embodiment, a method of manufacturing a thin film system configured to form a thin film of a fluid to promote evaporation of the fluid may comprise providing an evaporation structure comprising a top surface and configured to facilitate evaporation of a fluid thereon and forming at least one channel within the top surface configured to facilitate evaporation of the fluid therein. At least one wiper blade may be provided comprising at least one protrusion corresponding to the at least one channel. The at least one wiper blade may be configured to move over the top surface with at least a portion of the at least one protrusion moving within the at least one channel. The at least one wiper blade and the at least one protrusion may be positioned to be in contact with at

least a portion of fluid received at the evaporation structure to form a thin film of the fluid on the top surface and within the at least one channel.

[7] In an embodiment, a thin film system configured to form a thin film of a fluid to promote evaporation of the fluid may comprise an evaporation structure configured to facilitate evaporation of a fluid on a top surface thereof and at least one wheel-belt structure. The wheel belt structure may comprise a first wheel configured to rotate about a first axis, a second wheel configured to rotate about a second axis, a belt wound around the first wheel and the second wheel. The belt may comprise at least one brush protruding from an outer surface thereof and extending toward the top surface. A driving element may be configured to rotate the first wheel, thereby causing the belt to rotate about the first wheel and the second wheel such that the second wheel rotates. Rotation of the belt may cause the at least one brush to rotate about a path formed by the belt in contact with at least a portion of the fluid to form a thin film of the fluid on the top surface.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[8] FIG. 1A depicts a top-view of an illustrative thin film system according to a first embodiment.

[9] FIG. 1B depicts a cross-sectional view of a portion of a thin film system configured according to the first embodiment.

[10] FIG. 1C depicts an illustrative thin film system according to a second embodiment

[11] FIGS. 2A and 2B depict an illustration of thin film formation according to some embodiments.

[12] FIG. 3 depicts an illustrative thin film system according to a third embodiment.

[13] FIG. 4 depicts an illustrative condensation-evaporation system according to some embodiments.

[14] FIG. 5 depicts a cross-sectional side-view of an illustrative evaporation-condensation chamber according to some embodiments.

[15] FIG. 6 depicts a flow diagram for an illustrative method of forming a thin film of fluid to promote evaporation of the fluid according to some embodiments.

#### DETAILED DESCRIPTION

[16] This disclosure is not limited to the particular systems, devices and methods

described, as these may vary. The terminology used in the description is for the purpose of describing the particular versions or embodiments only, and is not intended to limit the scope.

**[17]** As used in this document, the singular forms “a,” “an,” and “the” include plural references unless the context clearly dictates otherwise. Unless defined otherwise, all technical and scientific terms used herein have the same meanings as commonly understood by one of ordinary skill in the art. Nothing in this disclosure is to be construed as an admission that the embodiments described in this disclosure are not entitled to antedate such disclosure by virtue of prior invention. As used in this document, the term “comprising” means “including, but not limited to.”

**[18]** The present technology relates generally to systems and methods for producing a thin film of a fluid. In particular, embodiments provide a fluid support structure including a surface configured to hold a fluid dispersed over at least a portion thereof. One or more wiper blades may be configured to move over the surface of the fluid-support structure in contact with at least a portion of the fluid to form a thin film of the fluid on the surface. The thin film of fluid may be used in various processes, such as evaporation-dependent processes, manufacturing processes, material treating processes, material coating processes, or the like, in which at least a portion of the process may use a thin film of a fluid, such as water, a solvent, a coating material, or combinations thereof.

**[19]** According to some embodiments, the surface of the fluid support structure may include one or more channels formed therein. The channels may be configured to, among other things, provide more surface area for the fluid to be distributed over the surface of the fluid-support structure. In an embodiment, the one or more wiper blades may include protrusions configured to move within the one or more channels. The protrusions may move within the channels as the wiper blades move over the surface in contact with at least a portion of the fluid to form a thin film of the fluid within the channels. In this manner, the total surface area available to support the fluid may be increased without increasing the dimensions (for example, increasing the circumference for a circular fluid-support structure or the length and/or the width of a quadrilateral-shaped fluid-support structure) of the surface of the fluid support structure.

**[20]** In an embodiment, the fluid support structure may be configured as an evaporation structure including a top surface formed to support a layer of fluid thereon. The fluid formed into a thin film may evaporate more efficiently because, among other things, the thin film allows for a more even distribution of the fluid over the top surface

and a larger overall exposed surface area of the fluid, for example, that may be exposed to a heat source and/or other factors that facilitate evaporation. In addition, the thin film allows the fluid to be spread out over a larger area and to use a larger area of the evaporation surface for evaporation. An evaporation structure configured according to some embodiments described herein may be included in various evaporation-dependent systems, such as a phase change system, evaporation-condensation system, or the like. Particular evaporation-dependent systems include, without limitation, heat pipes, vapor chambers, condensers, capillary-pumped loops, desalination systems, distillation systems, separation systems (for example, chemical separation systems), and electronics cooling systems.

[21] FIG. 1A depicts a top-view of an illustrative thin film system according to a first embodiment. As shown in FIG. 1A, a thin film system **100** may include a fluid support structure **105** having a top surface **107** configured to support a fluid. The top surface **107** may have channels **120a-120d** formed therein. The fluid support structure **105** may receive a fluid from a fluid source (not shown) and the fluid may be dispersed over at least a portion of the top surface **107** and may enter the channels **120a-120d**.

[22] The fluid may include various fluids selected based on certain factors, such as the process using the thin film system **100**, the configuration of the fluid support structure **105**, cost considerations, resource considerations, or the like. Illustrative and non-restrictive examples of fluids include water, ammonia, refrigeration fluids (for example, R134a, R410A, R407C, R417A, R404A, R507, R23, R22), hydrocarbons, methanol, ethanol, acetone, petroleum distillates, benzene, and toluene. Water, for example, may be one or more of the following: ground water, industrial water effluent, drinking water, rain water, brackish water, surface water, mineral water, salt water, sea water, fresh or substantially fresh water, distilled water, deionized water, and combinations thereof.

[23] Wiper blades **110a-110d** may be configured to rotate (e.g., **130**) over the top surface **107** of the fluid support surface **105** around a central axis **125**. For example, the wiper blades **110a-110d** may be operatively coupled to the central axis **125**, which is mechanically coupled to a driving element (not shown), such as a motor, configured to rotate the central axis and, therefore, the wiper blades. Each of the wiper blades **110a-110d** may include protrusions **115a-115p** configured to move within the channels **120a-120d** as the wiper blades rotate over the top surface **107**. A more detailed view of the protrusions **115a-115p** within the channels **120a-120d** is depicted in FIG. 1B, which shows a detailed, cross-sectional view of the area **135** of the thin film system **100** bounded by the

dotted lines. The wiper blades **110a-110d** may be configured to rotate at various speeds depending on certain factors, such as the type of fluid, evaporation rate, or the like. In an embodiment, the wiper blades **110a-110d** may be configured to rotate at about 5 revolutions per minute, about 10 revolutions per minute, about 25 revolutions per minute, about 50 revolutions per minute, about 100 revolutions per minute, about 200 revolutions per minute, about 500 revolutions per minute, and ranges between any two of these values (including endpoints). In an embodiment, the thin film system **100** may use only one wiper blade **110a-110d**. In other embodiments, the thin film system **100** may use 2, 3, 4, 5, or 6 blades **110a-110d**.

[24] The wiper blades **110a-110d** may be arranged such that at least a portion of the wipers contacts at least a portion of the fluid dispersed on the top surface **107**. In an embodiment, at least a portion of the wiper blades **110a-110d** may contact at least a portion of the top surface **107**. In another embodiment, at least a portion of the wiper blades **110a-110d** may contact at least a portion of the top surface **107** during certain portions of the movement of the wiper blades over the top surface.

[25] The fluid dispersed on the top surface **107** may have a particular film thickness and may cover a particular percentage of the surface area of the top surface. As the wiper blades **110a-110d** rotate, the wipers contact at least a portion of the fluid, thereby spreading the fluid out into a thin film. The thickness of the film of fluid can therefore decrease (see FIGS. 2A and 2B for a more detailed depiction of the formation of a thin film) and the fluid can be distributed over a larger percentage of the surface area of the top surface **207**. In addition, as the protrusions **115a-115p** move within the channels **120a-120d**, the protrusions contact at least a portion of the fluid within the channels and form a thin film of the fluid therein. In this manner, as the wiper blades **110a-110d** rotate, a thin film of the fluid is formed on the top surface **107** and within the channels **120a-120d**.

[26] The thickness and coverage of the fluid and the thickness and coverage of the thin film resulting from rotation of the wiper blades may have any value capable of operating according to some embodiments described herein. For example, the thickness of the thin film may depend on the type of fluid, the process using the thin film system, the dimensions of the thin film system (for example, a desalination facility versus a computing device cooling system), and combinations thereof. In an embodiment, the wiper blades **110a-110d** may be configured to form a thin film having a thickness of about 10 nanometers, about 100 nanometers, about 500 nanometers, about 0.1 millimeters, about 1 millimeter, about 10 millimeters, about 100 millimeters, and ranges between any two of

these values (including endpoints). In another embodiment, the wiper blades **110a-110d** may be configured to form a thin film having a thickness of about 100 millimeters, about 500 millimeters, about 1 centimeter, about 3 centimeters, about 5 centimeters, about 10 centimeters, and ranges between any two of these values (including endpoints).

[27] The fluid support structure **105** and components thereof, such as portions of the top surface **107**, the wiper blades **110a-110d**, and the protrusions **115a-115p**, may be formed from various materials. According to some embodiments, the materials may be configured to be resistant to corrosion to the particular fluid used in the thin film system **100**, to facilitate the formation of the thin film, to facilitate the process using the fluid support structure **105** (for example, evaporation), and combinations thereof. Non-limiting examples of such materials include metals (for example, steel, carbon steel, low alloy steel, aluminum, nickel, cadmium, combinations thereof, and alloys thereof), ceramics, plastics (for example, polyvinyl chloride), rubber, and combinations thereof.

[28] In an embodiment, the thin film system **100** may be configured as a component of an evaporation-dependent process, such as a heat pipe, a condenser, a vapor chamber, a desalination system, a capillary-pumped loop, a distillation system, a chemical separation system, and an electronics cooling system (for example, a computing device central processing unit cooling system). In these embodiments, the fluid support structure **105** may be configured as an evaporation structure configured to facilitate evaporation of the fluid on the top surface **107** and within the channels **120a-120d**, for example, through the use of a heater (not shown) configured to heat the fluid.

[29] FIG. 1B depicts a cross-sectional view of a portion of a thin film system configured according to a first embodiment. In particular, FIG. 1B depicts a cross-sectional view of the area **135** of FIG. 1A bounded by the dotted lines. The channels **120b-120d** may be configured with various dimensions, such as a width **140** and a depth **145**. In an embodiment, the width **140** of the channels **120b-120d** may be about 10 nanometers, 0.1 millimeters, about 1 millimeter, about 1 centimeter, about 10 centimeters, about 50 centimeters, about 1 meter, about 10 meters, and ranges between any two of these values (including endpoints). In an embodiment, the depth **145** of the channels **120b-120d** may be about 10 nanometers, 0.1 millimeters, about 1 millimeter, about 1 centimeter, about 10 centimeters, about 50 centimeters, about 1 meter, about 10 meters, and ranges between any two of these values (including endpoints). In an embodiment, all of the channels **120b-120d** may have the same dimensions. In another embodiment, at least a portion of the channels **120b-120d** may have different dimensions (for example, inner channels may have

a greater width than outer channels, or the like).

[30] As shown in FIG. 1B, the wiper blade **110c** may be arranged to be a distance **150** from the top surface **107**. The distance **150** may be configured based on various factors, such as the type of fluid, the dimensions of the thin film system **100** and components thereof, the desired thickness of the thin film, or the like. In an embodiment, the wiper blade **110c** may include an edge **160** positioned at a lower portion of the wiper blade. The edge **160** may operate, among other things, to facilitate the formation of the thin film. In an embodiment, the edge **160** may be formed from an elastic, flexible or semi-flexible material, such as rubber, or a rubber-based or rubber-like material. In another embodiment, the edge **160** may be formed from a fluid-absorbent material, such as a sponge-like material. The protrusions **115b-115d** may be configured into various formations, such as solid, semi-solid, porous, or the like. For example, in an embodiment, the protrusions **115b-115d** may be formed from porous brush, fiber brush, rubber brush, bristled, mesh, and/or sponge material portions. In these embodiments, the porous brush, fiber brush, bristled, mesh, and/or sponge material portions may be configured, among other things, to prevent drying out of the fluid within the channels **120a-120d**. In some embodiments, at least a portion of the wiper blade **110c** may be formed from porous brush, fiber brush, bristled, mesh, and/or sponge material portions.

[31] The protrusions **115b-115d** may be arranged in the channels **120a-120d** according to different configurations. For example, the protrusions **115b-115d** may be arranged entirely within the channels **120a-120d**, with at least a portion of the protrusions extending outside of the channels, with at least a portion of the protrusions contacting at least a portion of the channels (for example, the bottom and/or a side-wall of the channels), at an angle relative to the channel walls and/or the wiper blade **110c**, or combinations thereof.

[32] FIG. 1C depicts an illustrative thin film system according to a second embodiment. As shown in FIG. 1C, a thin film system **155** may include a quadrilateral-shaped fluid support structure **105** having channels **120a-120d** arranged in a top surface **107** thereof. A wiper blade **110** may be configured to move over the top surface **107** using a blade driving component **160**, such as a motor, belt system, or the like. The wiper blade **110** may include protrusions **115a-115d** configured to move within the channels **120a-120d** as the wiper blade moves over the top surface **107**. The fluid support structure **105** may be configured to receive a fluid. As the wiper blade **110** moves over the top surface **107** and the protrusions **115a-115d** move within the channels **120a-120d**, the fluid may be

formed into a thin film on the top surface and within the channels. As indicated by FIGS. 1A and 1C, the fluid support structure **105** is not limited by shape or size, and may be any shape or size suitable for fluid support structures capable of operating according to some embodiments described herein.

[33] FIGS. 2A and 2B depict an illustration of thin film formation according to some embodiments. As shown in FIG. 2A, a fluid support structure **235** may include a top surface **230** having channels **220a-220c** arranged therein. A fluid **225** may be dispersed over the top surface **230** and within the channels **220a-220c**. A wiper blade **210** may be arranged over the top surface **230** and may have protrusions **215a-215c** extending therefrom and into the channels **220a-220c**. The arrangement of the fluid **225** depicted in FIG. 2A is for illustrative purposes only, for example, showing that the fluid may have a certain thickness without operation of the wiper blade **210**. FIG. 2B depicts the formation of the fluid **225** into a thin film after and/or during movement of the wiper blade **210** over the top surface **230** and the protrusions **215a-215c** within the channels **220a-220c**. As illustrated by FIG. 2B, movement of the wiper blade **210** over the top surface **230** and protrusions **215a-215c** within the channels **220a-220c** may operate to force the fluid **225** into a thin film arrangement having a thickness less than the thickness of the fluid without movement of the wiper blade over the top surface and protrusions within the channels.

[34] FIG. 3 depicts an illustrative thin film system according to a third embodiment. As shown in FIG. 3, a thin film system **300** may include a chamber **330** having a fluid surface **325** configured to support a fluid **320**. The horizontal thin film system **300** may include a wheel-belt structure including two wheels **305a**, **305b** and a belt **315** wound around the two wheels. A driving element (not shown) may be configured to rotate at least one of the wheels **305a**, **305b**, thereby rotating the belt **315** and the wheel not directly rotated by the driving element. The belt **315** may include protrusions **310a-310h** configured to contact at least a portion of the fluid **320** as the belt rotates about the wheels **305a**, **305b**. The protrusions **310a-310h** may be configured to form the fluid **320** into a thin film as the belt rotates about the wheels **305a**, **305b**. In an embodiment, if the belt **315** has more protrusions **310a-310h**, the rate of rotation required to generate a thin film of the fluid **320** may be lowered. Conversely, if the belt **315** has fewer protrusions **310a-310h**, the rate of rotation required to generate a thin film of the fluid **320** may be increased.

[35] In an embodiment, the thin film system **300** may be orientated vertically, in which the wheels **305a**, **305b** may be positioned in a vertical plane (for example, the wheel **305a** positioned above the wheel **305b**) instead of the horizontal plane depicted in FIG. 3.

Vertical orientation embodiments of the thin film system **300** may be used due to various factors, such as space requirements, cooling targets (for example, in a condensation-evaporation based cooling system), the type of fluid **320**, or the like. For example, the fluid **320** may be sufficiently viscous such that at least a portion of the thin film may be formed on the side walls of the chamber **330** in the vertical orientation embodiments.

[36] FIG. 4 depicts an illustrative condensation-evaporation system according to some embodiments. In an embodiment, the condensation-evaporation system may be configured as a water treatment system. As shown in FIG. 4, a condensation-evaporation system **400** may include a supply of fluid **405** for use in the condensation-evaporation cycle of the condensation-evaporation system. For example, in a water treatment system, the fluid may include untreated water (for instance, salt water). The condensation-evaporation system **400** may include multiple tiers **435**, **440**, **445** having a generally similar configuration. A pipe system **455** may be configured to receive the fluid **405**, for example, the fluid **405** may be directed to the pipe system **455** using a driving motor **410**. The condensation-evaporation system **400** may further include a preheating apparatus **450**.

[37] The fluid **405** may be heated by a heater **425** and evaporate. The evaporated untreated water **405** may move through the water treatment system **400** condensing on a condensation surface **460a-460c** on one of the tiers **435**, **440**, **445**, depending on where it travels through the system. In various embodiments, the condensation surface **460a** may be thermally connected to the preheating apparatus **450** and may be configured to provide heat from the condensation of vapor to the preheating apparatus **450**. In some embodiments, the preheating apparatus **450** may be configured to receive fluid, such as fluid from areas surrounding the evaporation-condensation system **400**. In some embodiments, the preheating apparatus **450** may be configured to heat the fluid with the heat obtained from the condensation surface **460a**. Each tier **435**, **440**, **445** may include various components, elements, and/or systems configured to facilitate the operation of the condensation-evaporation system **400**. For example, the condensation surfaces **460a-460c** may be associated with gas diffusion apparatuses **420a-420c** configured to promote condensation on each respective condensation surface. In an embodiment, the gas diffusion apparatuses **420a-420c** may be formed as a fan-like apparatus configured to promote condensation by reducing an amount of non-condensable gas (NCG) adjacent to the condensation surfaces **460a-460c** responsive to rotation of fan blades of the gas diffusion apparatuses **420a-420c**.

[38] In another example, anti-gas inserts **475a-475c** may be positioned on the

inside walls of the evaporation-condensation system **400**. In some embodiments, the inserts **475a-475c** may be shaped to funnel vapor (for example, evaporated fluid) from a large area to a smaller area that is focused near the center of the condensation surfaces **460a-460c**. The funnel shape of the inserts **475a-475c** may additionally act to increase the velocity and/or momentum of the vapor travelling towards the condensation surfaces **460a-460c**.

[39] In a further example, the evaporation-condensation system **400** may include thin film wipers **480a-480c** configured to form a thin film of the fluid on corresponding evaporation structures **485a-485c** according to some embodiments described herein.

[40] As the fluid moves through the evaporation-condensation system **400**, unwanted material (for example, brine, dirt, or the like) may be collected at one or more collectors **430a-430f** for removal from the evaporation-condensation system **400**. The condensed fluid may be collected and travel through one or more treated water pathways **465** for collection in a treated water container **470**.

[41] In an embodiment, the pressures in all the tiers may be near atmospheric pressure. If degassing and pressure control are conducted, the evaporation-condensation process may be enhanced, allowing for more tiers. Various fluid treatment systems may operate according to the evaporation-condensation system **400** depicted in FIG. 4, such as a water distillation or desalination system.

[42] FIG. 5 depicts a cross-sectional side-view of an illustrative evaporation-condensation chamber according to some embodiments. As shown in FIG. 5, evaporation-condensation chamber **500** may comprise multiple tiers **510, 515, 520**, similar to the system depicted in FIG. 4. In an embodiment, the evaporation-condensation chamber **500** may be configured as a desalination chamber system. The evaporation-condensation chamber **500** may be enclosed within a casing (not shown).

[43] In an embodiment, each tier **510, 515, 520** may be configured as a “pan,” wherein the surface **525a-525c** may serve as a condensation surface, an evaporation surface, or both for pans located above and/or below. For example, the upper surface **525a** may serve as the condensation surface for tier **510**, the top-most tier. The lower portion of surface **525b** may serve as the condensation surface of tier **515** and the evaporation surface of tier **510**, and so on.

[44] In an embodiment, each upper tier, or stage, has a larger area than its respective lower tier such that the lower “pans” can be stored in the upper bigger pans. Each tier **510, 515, 520** may be configured as a module, such that tiers may be added or

removed from the desalination chamber **500** to customize the system. The evaporation-condensation chamber **500** may be configured as a portable evaporation-condensation chamber, facilitated by the modularity of its components.

[45] In an embodiment, each tier may be associated with one or more systems or components configured to facilitate evaporation of a fluid within the evaporation-condensation chamber **500**. For example, gas diffusion apparatuses **505a-505c** and/or thin film wipers **530a-530c** may be included in one or more of the tiers **510-520**. In an embodiment, the gas diffusion apparatuses **505a-505c**, thin film wipers **530a-530c**, and/or any other components may be manually operated or powered by a small electric motor as appropriate for a portable device.

[46] FIG. 6 depicts a flow diagram for an illustrative method of forming a thin film of fluid to promote evaporation of the fluid according to some embodiments. The method described in FIG. 6 is for illustrative purposes as additional, fewer, and/or alternative steps are contemplated without departing from the scope of the present disclosure.

[47] As shown in FIG. 6, an evaporation structure may be provided **605** that includes a top surface and channels formed within the top surface. A wiper may be provided **610** having protrusions corresponding to the channels. A fluid may be received **615** at the evaporation structure. The wiper may be positioned **620** such that the wiper and the protrusions are in contact with the fluid. The wiper may be moved **625** over the top surface to form a thin film on the top surface and within the channels.

## EXAMPLES

### EXAMPLE 1: Water Distillation Process Using Thin Film Wiper Systems

[48] A water distillation facility will be equipped with 5 circular evaporation structures arranged within a distillation room, each having a diameter of about 3 meters and a thickness of about 0.5 meters. The evaporation structures will be formed of carbon steel. The evaporation structures will have 4 circular channels having a depth of about 5 centimeters and a width of about 8 centimeters formed within a top surface of the evaporation structures spaced about 0.5 meters apart starting from a central axis of each evaporation structure.

[49] Each of the condensation structures will have two thin film wiper blades formed from carbon steel and an edge formed from a rubber material. The thin film wiper blades will include a protrusion for each channel formed from a polyvinyl chloride mesh

structure. Each protrusion will have a height of about 4 centimeters and a width of about 7 centimeters. The thin film wiper blades will be operatively coupled to a central axis mechanically connected to a motor driving mechanism. The motor driving mechanism may be configured to rotate the central axis such that the thin film wiper blades rotate over the top surface and the protrusions move within the channels at about 20 revolutions per minute.

[50] Untreated water will flow from a water source onto each of the evaporation structures at a rate substantially equivalent to the rate of evaporation of the water on the evaporation structures. The evaporation rate will be 10 liters per hour for each evaporation structure, producing an overall evaporation rate of 50 liters per hour for the distillation room. The thin film wiper blades will rotate over the top surface with the edge and the protrusions in contact with at least a portion of the water. The thin film wiper blades will form a thin film of water on the top surface of about 0.5 centimeters, and the protrusions will form a thin film of water within the channels of about 0.25 centimeters.

[51] A heater will be located below each evaporation structure to heat the water, which will evaporate into water vapor that will travel toward a condensation system. The condensation system will cause the water vapor to condense into water which will travel to a central collection system. The formation of the thin film on the evaporation structures will increase the evaporation rate by 20% over a substantially similar system that does not use the thin film wiper blades. The formation of channels within the evaporation structures and the use of the protrusions to form a thin film of water therein, allow the water distillation facility to use evaporation structures that are 30% smaller in size than would be required to achieve a similar evaporation rate without the channels and the protrusions.

#### EXAMPLE 2: Horizontal Thin Film System

[52] A computing system will include a heat transfer system configured to cool a central processing unit (CPU). The heat transfer system will be configured as a heat pipe having a chamber made of a nickel alloy and will have a thickness of about 100 millimeters, a width of about 2 centimeters, and a height of about 0.5 centimeters. The chamber will include an evaporation surface located on the side of the chamber contacting the CPU and a condensation surface on the opposite side of the chamber.

[53] A belt system including a first wheel and a second wheel arranged on a horizontal plane and having a rubber belt wound around the first wheel and the second wheel will be arranged within the chamber. The first wheel will be mechanically coupled

with an electric motor configured to rotate the first wheel, thereby causing the belt and the second wheel to rotate. The belt will be formed with ribbed protrusions on an outside surface thereof (the surface of the belt facing the evaporation surface and not the surface facing the first wheel and the second wheel). The ribbed protrusions will have a thickness of about 200 nanometers.

[54] The evaporation surface will have ethanol disposed thereon. The belt will be positioned within the chamber such that the ribbed protrusions are in contact with a portion of the ethanol. Rotation of the belt will cause a thin film of the ethanol to be formed on the evaporation surface having a thickness of about 10 nanometers. The thin film of ethanol will evaporate and the resulting ethanol vapor will move toward the condensation surface and condense thereon, cooling the CPU. The condensing ethanol will flow back to the evaporation surface to complete the evaporation-condensation cycle.

[55] The CPU will operate at a temperature of about 100°C and will be in thermal communication with the evaporation side of the heat transfer system. Heat generated by the operation of the CPU will heat the evaporation side to about 78.5°C. The temperature of the condensation surface will be about 75°C during operation of the CPU. The evaporation-condensation cycle generated through operation of the heat transfer system will reduce the temperature of the CPU to about 65°C. Forming the ethanol into a thin film on the evaporation surface will increase the evaporation rate of the ethanol by about 20%, thereby requiring less energy (for example, less than 0.5 Watts), a smaller chamber, and lower amount of ethanol to cool the CPU than a similar system that does not form the ethanol into a thin film on the evaporation surface and does not have channels formed in the evaporation surface.

[56] In the above detailed description, reference is made to the accompanying drawings, which form a part hereof. In the drawings, similar symbols typically identify similar components, unless context dictates otherwise. The illustrative embodiments described in the detailed description, drawings, and claims are not meant to be limiting. Other embodiments may be used, and other changes may be made, without departing from the spirit or scope of the subject matter presented herein. It will be readily understood that the aspects of the present disclosure, as generally described herein, and illustrated in the Figures, can be arranged, substituted, combined, separated, and designed in a wide variety of different configurations, all of which are explicitly contemplated herein.

[57] The present disclosure is not to be limited in terms of the particular

embodiments described in this application, which are intended as illustrations of various aspects. Many modifications and variations can be made without departing from its spirit and scope, as will be apparent to those skilled in the art. Functionally equivalent methods and apparatuses within the scope of the disclosure, in addition to those enumerated herein, will be apparent to those skilled in the art from the foregoing descriptions. Such modifications and variations are intended to fall within the scope of the appended claims. The present disclosure is to be limited only by the terms of the appended claims, along with the full scope of equivalents to which such claims are entitled. It is to be understood that this disclosure is not limited to particular methods, reagents, compounds, compositions or biological systems, which can, of course, vary. It is also to be understood that the terminology used herein is for the purpose of describing particular embodiments only, and is not intended to be limiting.

[58] With respect to the use of substantially any plural and/or singular terms herein, those having skill in the art can translate from the plural to the singular and/or from the singular to the plural as is appropriate to the context and/or application. The various singular/plural permutations may be expressly set forth herein for sake of clarity.

[59] It will be understood by those within the art that, in general, terms used herein, and especially in the appended claims (for example, bodies of the appended claims) are generally intended as “open” terms (for example, the term “including” should be interpreted as “including but not limited to,” the term “having” should be interpreted as “having at least,” the term “includes” should be interpreted as “includes but is not limited to,” et cetera). While various compositions, methods, and devices are described in terms of “comprising” various components or steps (interpreted as meaning “including, but not limited to”), the compositions, methods, and devices can also “consist essentially of” or “consist of” the various components and steps, and such terminology should be interpreted as defining essentially closed-member groups. It will be further understood by those within the art that if a specific number of an introduced claim recitation is intended, such an intent will be explicitly recited in the claim, and in the absence of such recitation no such intent is present. For example, as an aid to understanding, the following appended claims may contain usage of the introductory phrases “at least one” and “one or more” to introduce claim recitations. However, the use of such phrases should not be construed to imply that the introduction of a claim recitation by the indefinite articles “a” or “an” limits any particular claim containing such introduced claim recitation to embodiments containing only one such recitation, even when the same claim includes the introductory

phrases "one or more" or "at least one" and indefinite articles such as "a" or "an" (for example, "a" and/or "an" should be interpreted to mean "at least one" or "one or more"); the same holds true for the use of definite articles used to introduce claim recitations. In addition, even if a specific number of an introduced claim recitation is explicitly recited, those skilled in the art will recognize that such recitation should be interpreted to mean at least the recited number (for example, the bare recitation of "two recitations," without other modifiers, means at least two recitations, or two or more recitations). Furthermore, in those instances where a convention analogous to "at least one of A, B, and C, et cetera" is used, in general such a construction is intended in the sense one having skill in the art would understand the convention (for example, "a system having at least one of A, B, and C" would include but not be limited to systems that have A alone, B alone, C alone, A and B together, A and C together, B and C together, and/or A, B, and C together, et cetera). In those instances where a convention analogous to "at least one of A, B, or C, et cetera" is used, in general such a construction is intended in the sense one having skill in the art would understand the convention (for example, "a system having at least one of A, B, or C" would include but not be limited to systems that have A alone, B alone, C alone, A and B together, A and C together, B and C together, and/or A, B, and C together, et cetera). It will be further understood by those within the art that virtually any disjunctive word and/or phrase presenting two or more alternative terms, whether in the description, claims, or drawings, should be understood to contemplate the possibilities of including one of the terms, either of the terms, or both terms. For example, the phrase "A or B" will be understood to include the possibilities of "A" or "B" or "A and B."

[60] In addition, where features or aspects of the disclosure are described in terms of Markush groups, those skilled in the art will recognize that the disclosure is also thereby described in terms of any individual member or subgroup of members of the Markush group.

[61] As will be understood by one skilled in the art, for any and all purposes, such as in terms of providing a written description, all ranges disclosed herein also encompass any and all possible subranges and combinations of subranges thereof. Any listed range can be easily recognized as sufficiently describing and enabling the same range being broken down into at least equal halves, thirds, quarters, fifths, tenths, et cetera. As a non-limiting example, each range discussed herein can be readily broken down into a lower third, middle third and upper third, et cetera. As will also be understood by one skilled in the art all language such as "up to," "at least," and the like include the number

recited and refer to ranges which can be subsequently broken down into subranges as discussed above. Finally, as will be understood by one skilled in the art, a range includes each individual member. Thus, for example, a group having 1-3 cells refers to groups having 1, 2, or 3 cells. Similarly, a group having 1-5 cells refers to groups having 1, 2, 3, 4, or 5 cells, and so forth.

**[62]** Various of the above-disclosed and other features and functions, or alternatives thereof, may be combined into many other different systems or applications. Various presently unforeseen or unanticipated alternatives, modifications, variations or improvements therein may be subsequently made by those skilled in the art, each of which is also intended to be encompassed by the disclosed embodiments.

CLAIMS

1. A thin film system configured to form a thin film of a fluid to promote evaporation of the fluid, the system comprising:

an evaporation structure configured to facilitate evaporation of a fluid on a top surface thereof and within at least one channel formed within the top surface; and

at least one wiper blade comprising at least one protrusion corresponding to the at least one channel, the at least one wiper being configured to move over the top surface with at least a portion of the at least one protrusion moving within the at least one channel, wherein the at least one wiper blade and the at least one protrusion are in contact with at least a portion of the fluid to form a thin film of the fluid on the top surface and within the at least one channel.

2. The system of claim 1, wherein the fluid comprises at least one of water, ammonia, refrigeration fluids, hydrocarbons, methanol, ethanol, petroleum distillates, benzene, and toluene.

3. The system of claim 1, wherein the thin film system is configured as part of one of a heat pipe, a condenser, a vapor chamber, a desalination system, a capillary-pumped loop, a distillation system, a chemical separation system, and an electronics cooling system.

4. The system of claim 1, wherein the thin film system is configured as part of a computing device central processing unit cooling system.

5. The system of claim 1, wherein the evaporation structure is configured as a substantially circular structure having a substantially flat top surface,  
wherein the at least one channel comprises at least one groove concentric with the evaporation structure.

6. The system of claim 5, wherein the at least one wiper blade is configured to rotate about a central axis of the evaporation structure.

7. The system of claim 6, wherein the at least one wiper blade is configured to rotate at about 5 revolutions per minute to about 100 revolutions per minute.

8. The system of claim 6, wherein the at least one wiper blade is configured to rotate at about 5 revolutions per minute to about 100 revolutions per minute.
9. The system of claim 6, wherein the at least one wiper blade is configured to rotate at about 100 revolutions per minute to about 500 revolutions per minute.
10. The system of claim 1, wherein the evaporation structure is configured as a substantially quadrilateral-shaped structure having a substantially flat top surface.
11. The system of claim 1, wherein the at least one wiper blade is configured to form a thin film of the fluid having a thickness of about 10 nanometers to about 1 centimeter.
12. The system of claim 1, wherein the at least one wiper blade is configured to form a thin film of the fluid having a thickness of about 0.1 millimeters to about 1 millimeter.
13. The system of claim 1, wherein the at least one wiper blade is configured to form a thin film of the fluid having a thickness of about 1 millimeter to about 1 centimeter.
14. The system of claim 1, wherein the at least one channel has a depth of about 0.1 millimeters to about 10 centimeters.
15. The system of claim 1, wherein the at least one channel has a depth of about 0.1 millimeters to about 1 millimeter.
16. The system of claim 1, wherein the at least one channel has a depth of about 1 centimeter to about 10 centimeters.
17. The system of claim 1, wherein the at least one channel has a width of about 0.1 millimeters to about 10 centimeters.
18. The system of claim 1, wherein the at least one channel has a width of about 0.1 millimeters to about 1 millimeter.
19. The system of claim 1, wherein the at least one channel has a width of about 1

centimeter to about 10 centimeters.

20. The system of claim 1, wherein the at least one wiper blade comprises at least one of aluminum, steel, and polyvinyl chloride.
21. The system of claim 1, wherein the at least one wiper blade comprises a rubber or other elastic sponge edge positioned at a lower portion of the at least one wiper blade in contact with at least a portion of the fluid.
22. The system of claim 1, wherein at least a portion of the at least one wiper comprises a porous brush.
23. The system of claim 1, wherein the porous brush is configured as a sponge brush.
24. The system of claim 1, wherein the at least a portion of the at least one protrusion comprises a porous brush.
25. The system of claim 1, wherein the at least one wiper blade comprises a plurality of wiper blades.
26. The system of claim 1, wherein the plurality of wiper blades comprises 2, 3, 4, 5, or 6 blades.
27. A thin film vapor condensation system comprising:
  - a source of a fluid;
  - at least one condensation surface configured to facilitate condensation of fluid vapor thereon;
  - at least one evaporation structure configured to facilitate evaporation of the fluid on a top surface thereof and within at least one channel formed within the top surface;
  - at least one wiper blade comprising at least one protrusion corresponding to the at least one channel, the at least one wiper blade being configured to move over the top surface with at least a portion of the at least one protrusion moving within the at least one channel, wherein the at least one wiper blade and the at least one protrusion are in contact with at least a portion of the fluid to form a thin film of the fluid on the top surface and

within the at least one channel; and  
at least one heater configured to heat the thin film of fluid to generate a flow of fluid vapor toward the at least one condensation surface for condensation thereon.

28. The system of claim 27, wherein the fluid comprises at least one of water, ammonia, refrigeration fluids, hydrocarbons, methanol, ethanol, petroleum distillates, benzene, and toluene.

29. The system of claim 27, wherein the thin film vapor condensation system is configured as one of a heat pipe, a condenser, a vapor chamber, a desalination system, a capillary-pumped loop, a distillation system, a chemical separation system, and an electronics cooling system.

30. The system of claim 27, further comprising:  
a stack of a plurality of evaporation chambers,  
wherein the at least one wiper blade comprises a plurality of wiper blades,  
wherein the at least one evaporation structure comprises a plurality of evaporation structures, each of the plurality of evaporation structures being associated with at least one of the plurality of wiper blades,  
wherein the at least one condensation surface comprises a plurality of condensation surfaces,  
wherein each of the plurality of chambers comprises a bottom comprising one of the plurality of evaporation structures and a top comprising one of the plurality of condensation surfaces.

31. The system of claim 30, wherein each of the plurality of evaporation chambers are in fluid communication and fluid vapor communication with at least one adjacent evaporation chamber.

32. The system of claim 30, wherein the stack of a plurality of evaporation chambers comprises about 2 to about 10 evaporation chambers.

33. The system of claim 30, wherein each condensation surface comprises a bottom surface of an evaporation structure of an evaporation chamber positioned directly above

the condensation surface.

34. The system of claim 27, wherein at least a portion of the at least one wiper blade comprises a porous brush.

35. The system of claim 27, wherein the at least a portion of the at least one protrusion comprises a porous brush.

36. The system of claim 27, wherein the at least one wiper blade comprises a plurality of wiper blades.

37. The system of claim 36, wherein the plurality of wiper blades comprises 2, 3, 4, 5, or 6 blades.

38. A method of forming a thin film of a fluid to promote evaporation of the fluid, the method comprising:

providing an evaporation structure configured to facilitate evaporation of a fluid on a top surface thereof and within at least one channel formed within the top surface;

providing at least one wiper blade comprising at least one protrusion corresponding to the at least one channel;

receiving the fluid at the evaporation structure;

positioning the at least one wiper blade such that the at least one wiper blade is in contact with at least a portion of the fluid and at least a portion of the at least one protrusion is located within the at least one channel in contact with at least a portion of the fluid; and

moving the at least one wiper blade over the top surface to form a thin film of the fluid on the top surface and within the at least one channel.

39. The method of claim 38, further comprising configuring the at least one wiper blade to form the thin film of the fluid having a thickness of about 0.01 millimeters to about 1 centimeter.

40. The method of claim 38, further comprising configuring the at least one wiper blade to form the thin film of the fluid having a thickness of about 0.1 millimeters to about

1 millimeter.

41. The method of claim 38, further comprising configuring the at least one wiper blade to form the thin film of the fluid having a thickness of about 1 millimeter to about 1 centimeter.

42. The method of claim 38, wherein moving the at least one wiper blade over the top surface comprises rotating the at least one wiper blade around a central axis of the evaporation structure.

43. The method of claim 42, wherein moving the at least one wiper blade comprises rotating the at least one wiper blade at about 5 revolutions per minute to about 500 revolutions per minute.

44. The method of claim 42, wherein moving the at least one wiper blade comprises rotating the at least one wiper blade at about 5 revolutions per minute to about 100 revolutions per minute.

45. The method of claim 42, wherein moving the at least one wiper blade comprises rotating the at least one wiper blade at about 100 revolutions per minute to about 500 revolutions per minute.

46. A method of manufacturing a thin film system configured to form a thin film of a fluid to promote evaporation of the fluid, the method comprising:

providing an evaporation structure configured to facilitate evaporation of a fluid thereon, the evaporation structure comprising a top surface;

forming at least one channel within the top surface configured to facilitate evaporation of the fluid therein;

providing at least one wiper blade comprising at least one protrusion corresponding to the at least one channel; and

configuring the at least one wiper blade to move over the top surface with at least a portion of the at least one protrusion moving within the at least one channel, wherein the at least one wiper blade and the at least one protrusion are positioned to be in contact with at least a portion of fluid received at the evaporation structure to form a thin film of the fluid

on the top surface and within the at least one channel.

47. The method of claim 46, further comprising configuring the thin film system to operate as part of one of a heat pipe, a condenser, a vapor chamber, a desalination system, a capillary-pumped loop, a distillation system, a chemical separation system, and an electronics cooling system.

48. The method of claim 46, further comprising configuring the thin film system to operate as part of a computing device central processing unit cooling system.

49. The method of claim 46, further comprising configuring the evaporation structure as a substantially circular structure having a substantially flat top surface,  
wherein the at least one channel is formed as at least one groove concentric with the evaporation structure.

50. The method of claim 49, further comprising configuring the at least one wiper blade to rotate about a central axis of the evaporation structure.

51. The method of claim 50, further comprising configuring the at least one wiper blade to rotate at about 5 revolutions per minute to about 100 revolutions per minute.

52. The method of claim 50, further comprising configuring the at least one wiper blade to rotate at about 100 revolutions per minute to about 500 revolutions per minute.

53. The method of claim 49, further comprising configuring the evaporation structure as a substantially quadrilateral-shaped structure having a substantially flat top surface.

54. The method of claim 46, further comprising configuring the at least one wiper blade to form the thin film of the fluid having a thickness of about 0.01 millimeters to about 1 centimeter.

55. The method of claim 46, further comprising configuring the at least one wiper blade to form the thin film of the fluid a thickness of about 0.1 millimeters to about 1 millimeter.

56. The method of claim 46, further comprising configuring the at least one wiper blade to form the thin film of the fluid a thickness of about 1 millimeter to about 1 centimeter.
57. The method of claim 46, wherein moving the at least one wiper blade over the top surface comprises rotating the at least one wiper blade around a central axis of the evaporation structure.
58. The method of claim 46, wherein the at least one channel is formed to have a depth of about 0.1 millimeters to about 10 centimeters.
59. The method of claim 46, wherein the at least one channel is formed to have a depth of about 0.1 millimeters to about 1 millimeter.
60. The method of claim 46, wherein the at least one channel is formed to have a depth of about 1 centimeter to about 10 centimeters.
61. The method of claim 46, wherein the at least one channel is formed to have a width of about 0.1 millimeters to about 10 centimeters.
62. The method of claim 46, wherein the at least one channel is formed to have a width of about 0.1 millimeters to about 1 millimeter.
63. The method of claim 46, wherein the at least one channel is formed to have a width of about 1 centimeter to about 10 centimeters.
64. The method of claim 46, wherein the at least one wiper blade comprises at least one of aluminum, steel, and polyvinyl chloride.
65. The method of claim 46, wherein at least a portion of the at least one wiper blade comprises a porous brush.
66. The method of claim 65, wherein the at least a portion of the at least one protrusion comprises a porous brush.

67. The method of claim 46, wherein the at least one wiper blade comprises a plurality of wiper blades.

68. The method of claim 67, wherein the plurality of wiper blades comprises 2, 3, 4, 5, or 6 blades.

69. A thin film system configured to form a thin film of a fluid to promote evaporation of the fluid, the system comprising:

an evaporation structure configured to facilitate evaporation of a fluid on a top surface thereof; and

at least one wheel-belt structure comprising:

a first wheel configured to rotate about a first axis in a plane perpendicular to the top surface,

a second wheel configured to rotate about a second axis a plane perpendicular to the top surface,

a belt wound around the first wheel and the second wheel, the belt comprising at least one brush protruding from an outer surface thereof and extending toward the top surface, and

a driving element configured to rotate the first wheel, thereby causing the belt to rotate about the first wheel and the second wheel such that the second wheel rotates, wherein rotation of the belt causes the at least one brush to rotate about a path formed by the belt in contact with at least a portion of the fluid to form a thin film of the fluid on the top surface.

70. The system of claim 69, wherein the belt comprises a plurality of brushes.

71. The system of claim 69, wherein the fluid comprises at least one of water, ammonia, refrigeration fluids, hydrocarbons, methanol, ethanol, acetone, petroleum distillates, benzene, and toluene.

72. The system of claim 69, wherein the thin film system is configured as part of one of a heat pipe, a condenser, a vapor chamber, a desalination system, a capillary-pumped loop, a distillation system, a chemical separation system, and an electronics cooling system.

73. The system of claim 69, wherein the thin film system is configured as part of a computing device central processing unit cooling system.
74. The system of claim 69, wherein the belt is configured to rotate at about 5 revolutions per minute to about 500 revolutions per minute.
75. The system of claim 69, wherein the belt configured to rotate at about 5 revolutions per minute to about 100 revolutions per minute.
76. The system of claim 69, wherein the belt is configured to rotate at about 100 revolutions per minute to about 500 revolutions per minute.
77. The system of claim 69, wherein the at least one wheel-belt structure is configured to form a thin film of the fluid having a thickness of about 10 nanometers to about 1 centimeter.
78. The system of claim 69, wherein the at least one wheel-belt structure is configured to form a thin film of the fluid having a thickness of about 0.1 millimeters to about 1 millimeter.
79. The system of claim 69, wherein the at least one wheel-belt structure is configured to form a thin film of the fluid having a thickness of about 1 millimeter to about 1 centimeter.
80. The system of claim 69, wherein the at least one brush comprises at least one of aluminum, steel, and polyvinyl chloride.

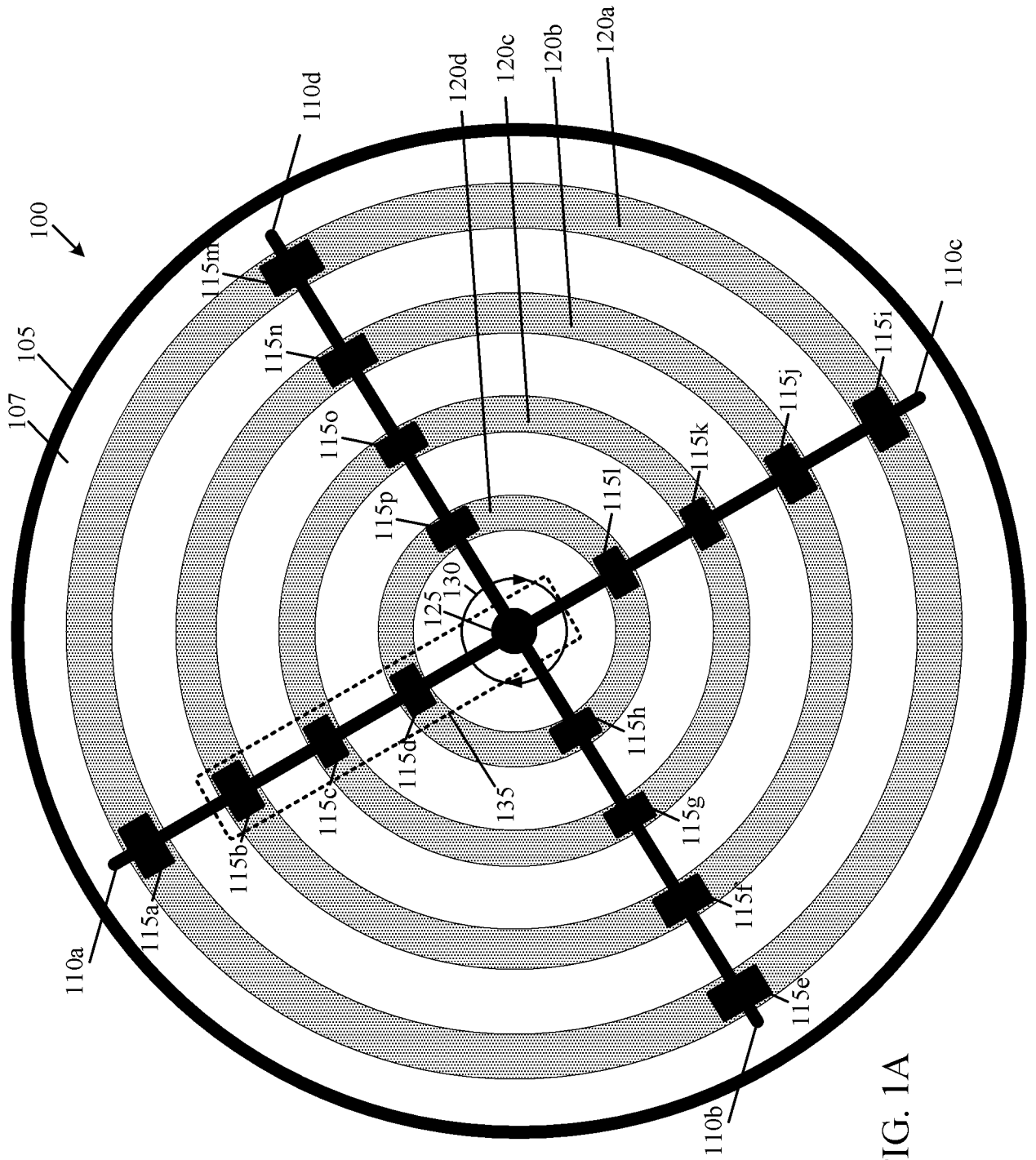


FIG. 1A

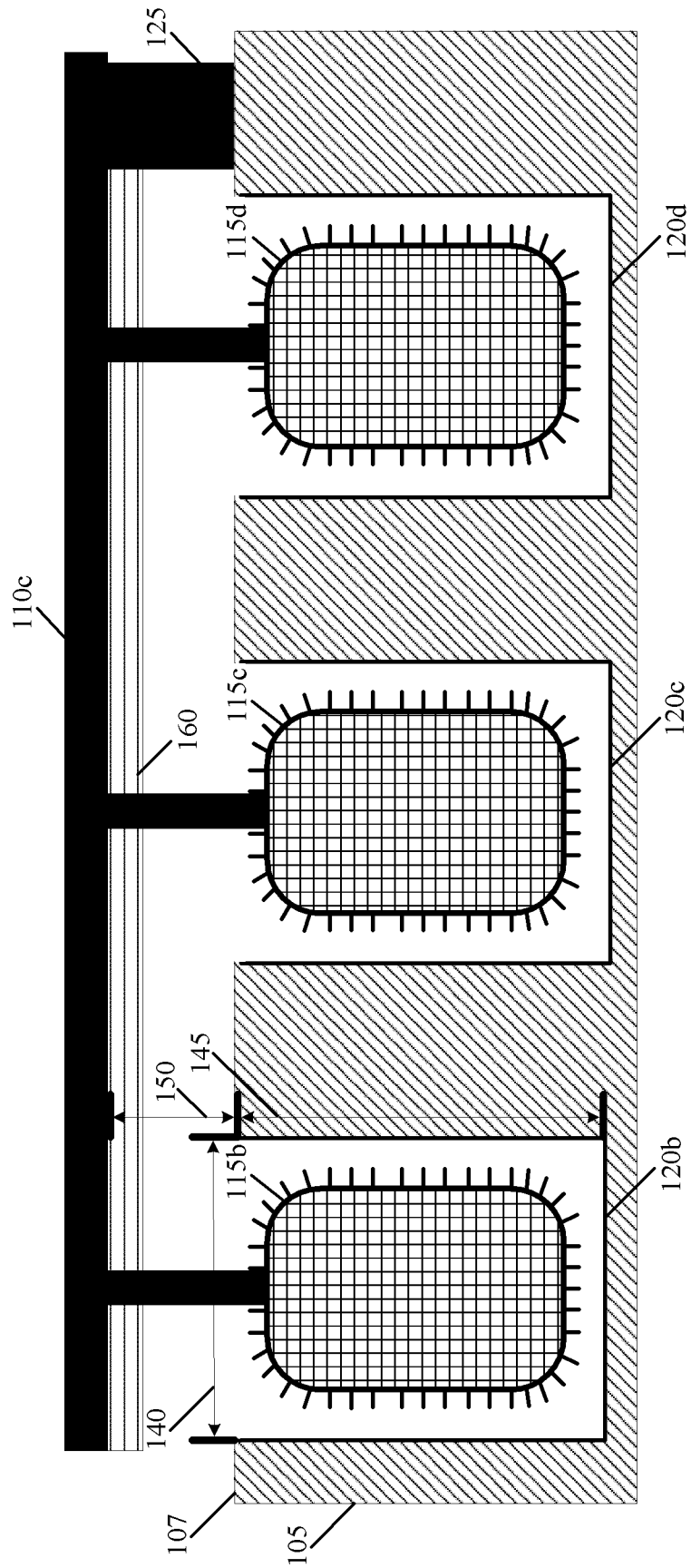


FIG. 1B

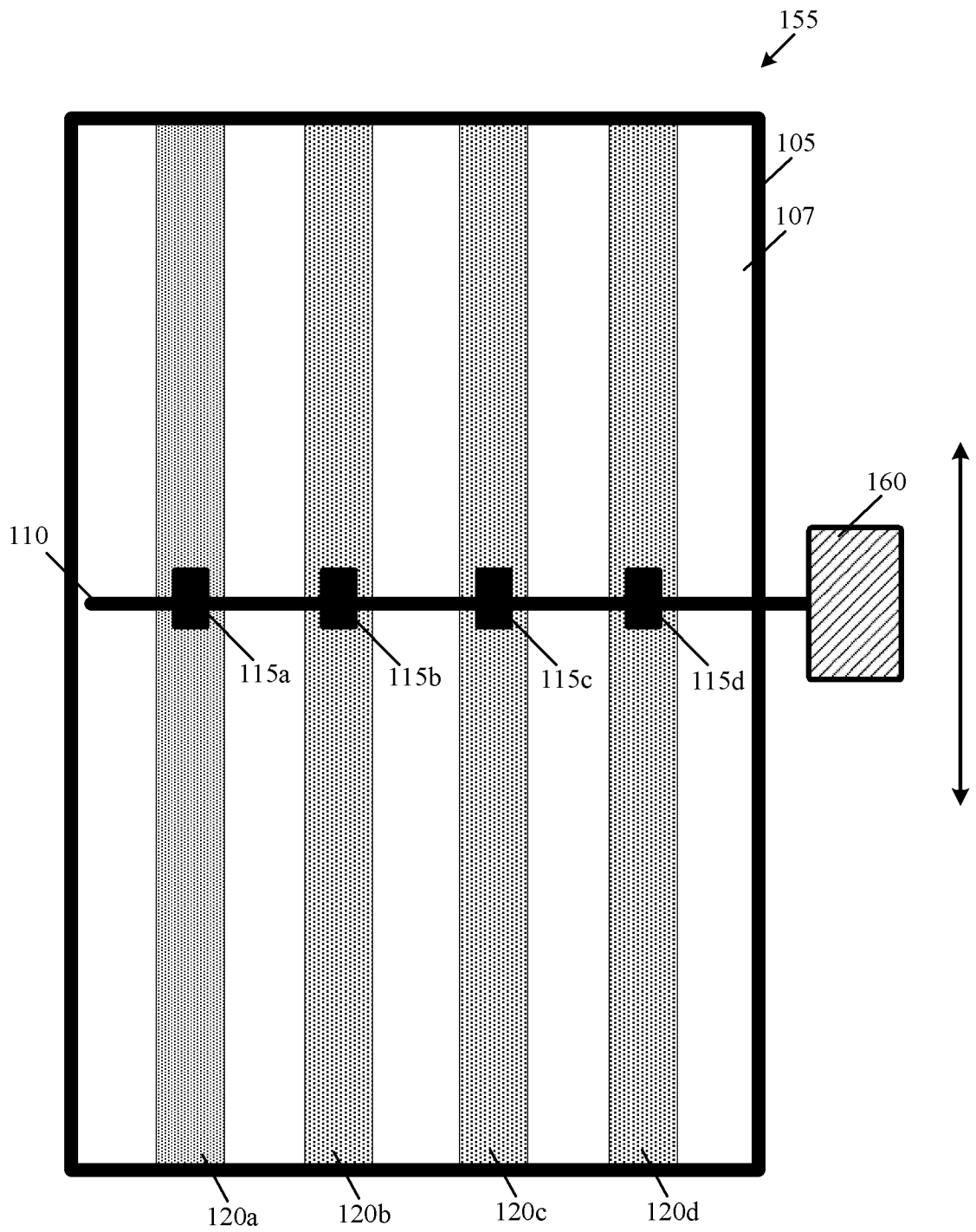


FIG. 1C

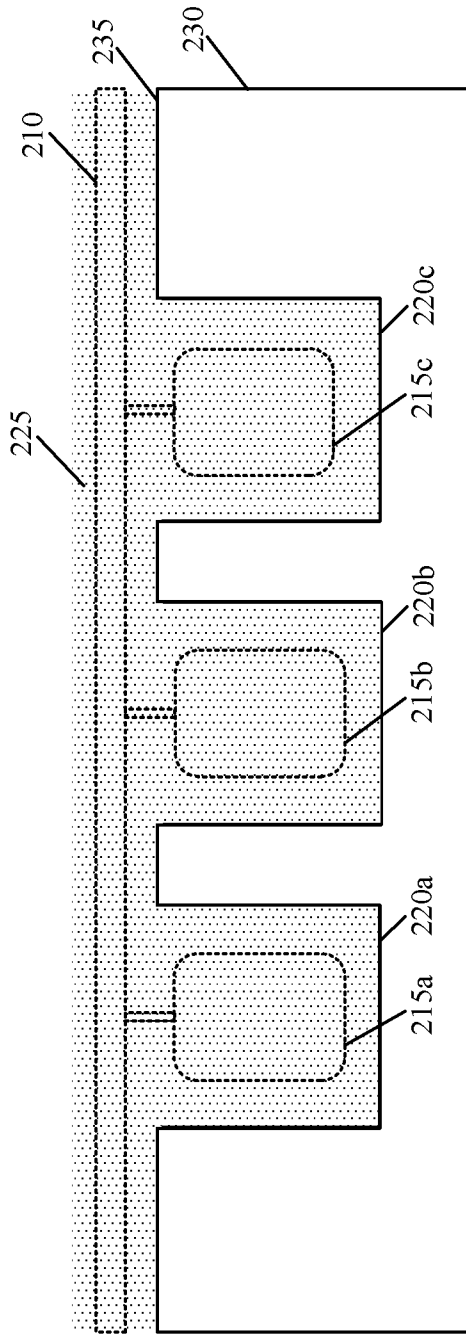


FIG. 2A

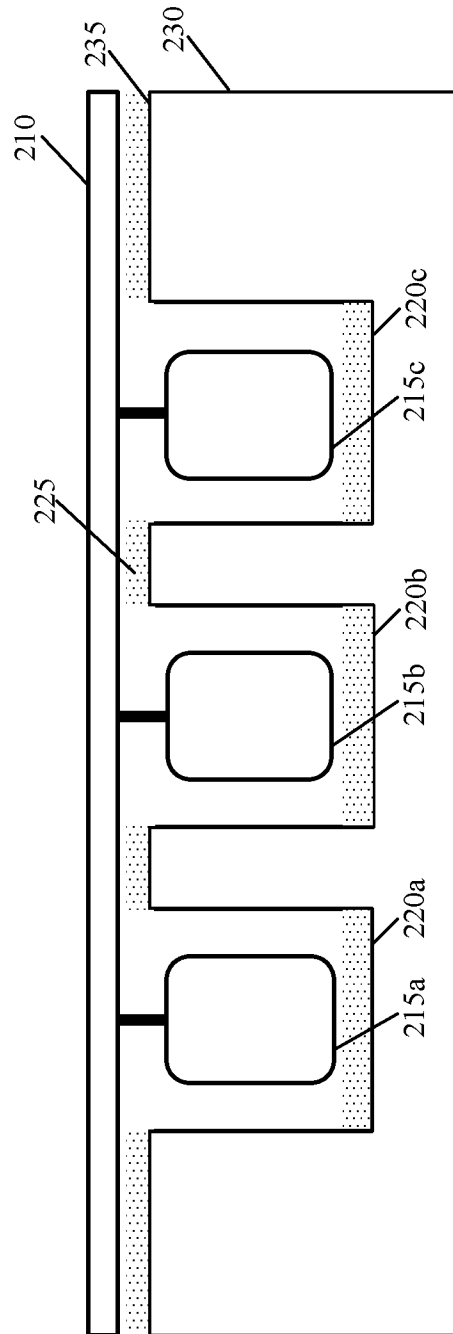


FIG. 2B

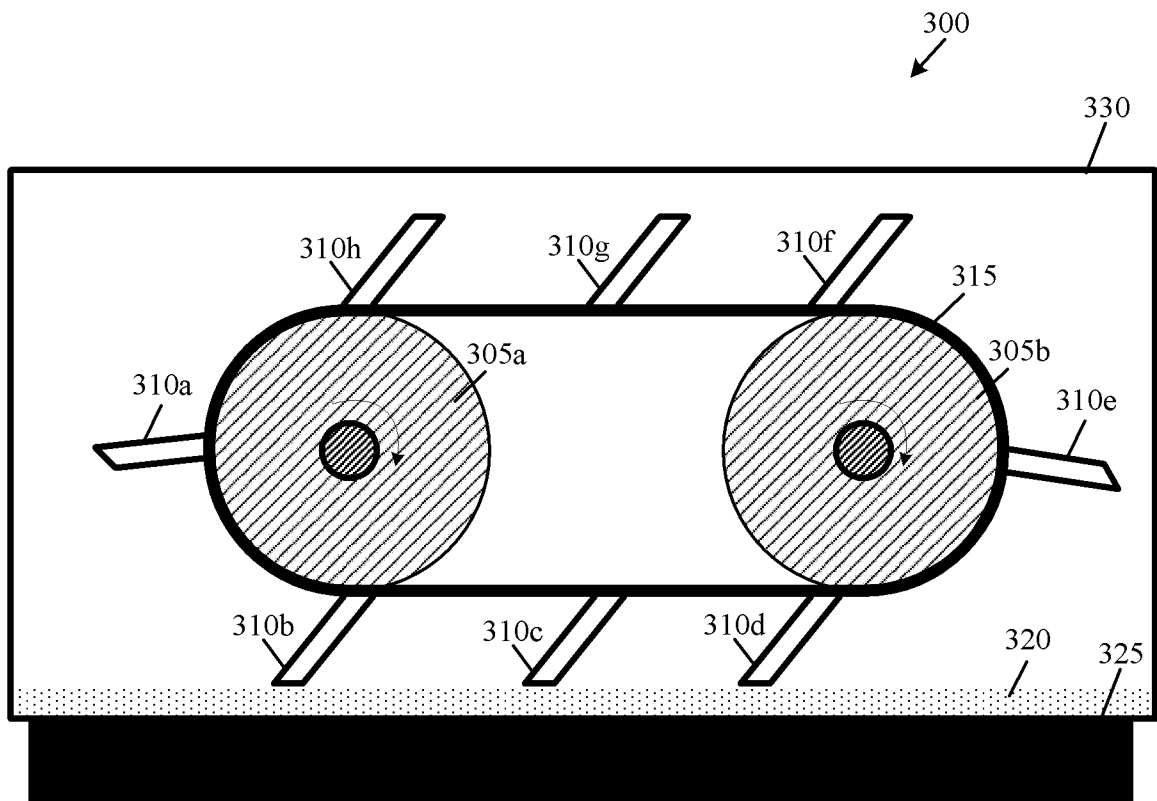


FIG. 3



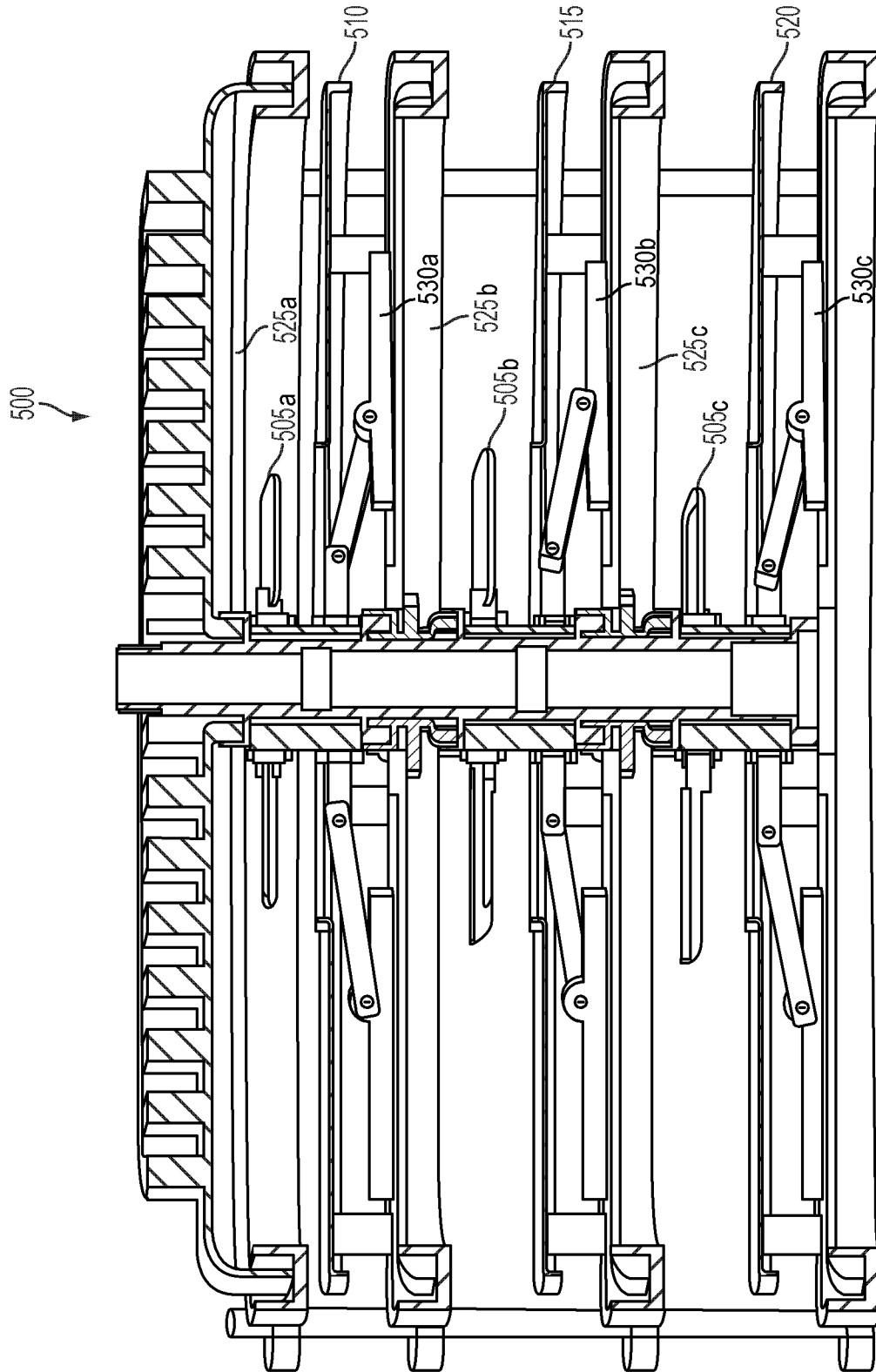


FIG. 5

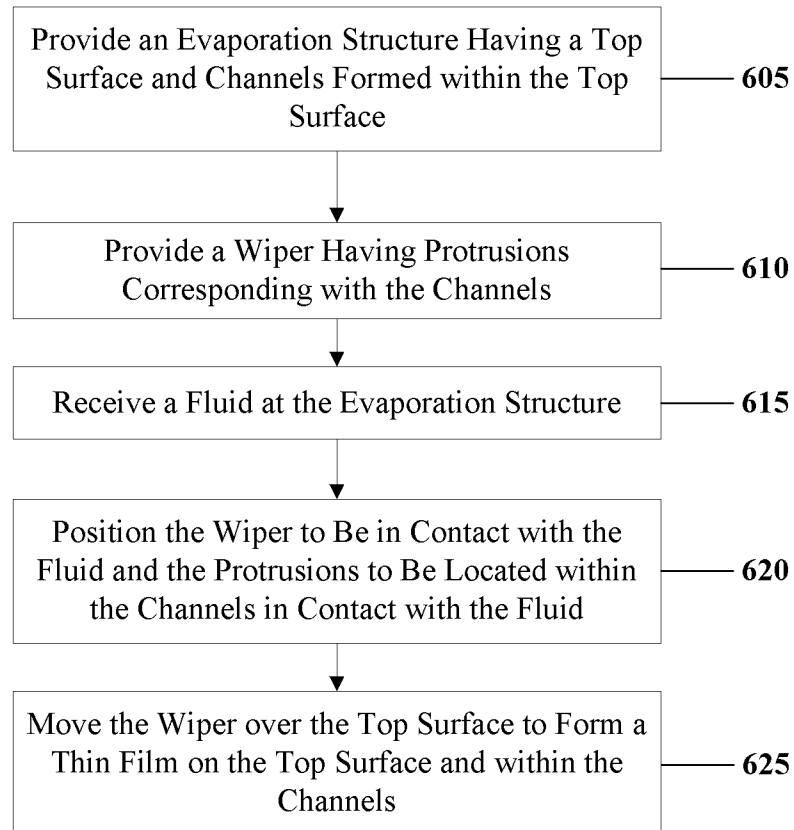


FIG. 6

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/CN2013/076316

## A. CLASSIFICATION OF SUBJECT MATTER

See extra sheet

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC: B01D1/-

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPODOC; WPI; CNPAT; CNKI;GOOGLE SCHOLAR: film?, membrane+, evaporat+, wiper?, project+, protr+, channel?, ditch?, groove?, wheel?, brush?

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US2012/0037488A1 (AQUABACK TECHNOLOGIES INC.) 16 Feb. 2012 (16.02.2012) claims 1-69	1-80
A	JP2006281083A (MITSUI TAKEDA CHEM. KK.) 19 Oct. 2006 (19.10.2006) claim 1	1-80
A	CN201658856U (UNIV. TIANJIN) 01 Dec. 2010 (01.12.2010) claim 1	1-80
A	CN101053697A (ZHANG, Yayu) 17 Oct. 2007 (17.10.2007) claims 1-3	1-80

 Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents:	“T” later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
“A” document defining the general state of the art which is not considered to be of particular relevance	“X” document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
“E” earlier application or patent but published on or after the international filing date	“Y” document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
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“O” document referring to an oral disclosure, use, exhibition or other means	
“P” document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

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**INTERNATIONAL SEARCH REPORT**  
Information on patent family members

International application No.

PCT/CN2013/076316

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International application No.

PCT/CN2013/076316

Continuation: A. CLASSIFICATION OF SUBJECT MATTER

B01D 1/00 (2006.01) i

B01D 1/22 (2006.01) i