(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 3 April 2003 (03.04.2003)

PCT

(10) International Publication Number WO 03/026545 A3

(51) International Patent Classification⁷: A61F 13/494, 13/49, 13/532

(21) International Application Number: PCT/JP02/09367

(22) International Filing Date:

12 September 2002 (12.09.2002)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:

2001-289941	21 September 2001 (21.09.2001)	JP
2001-346577	12 November 2001 (12.11.2001)	JP
2001-349620	15 November 2001 (15.11.2001)	JP
2001-369516	4 December 2001 (04.12.2001)	JP
2001-380516	13 December 2001 (13.12.2001)	JP

(71) Applicant (for all designated States except US): KAO CORPORATION [JP/JP]; 14-10, Nihonbashi Kayaba-cho 1-chome, Chuo-ku, Tokyo 103-8210 (JP).

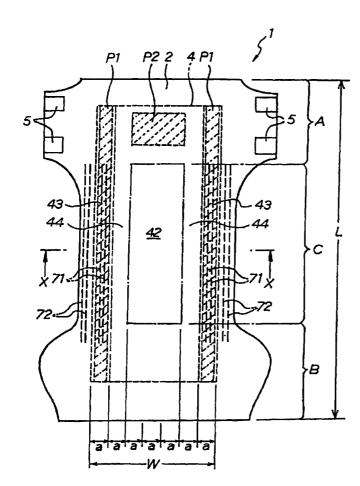
(72) Inventors; and

(75) Inventors/Applicants (for US only): KOYAMA, Takao [JP/JP]; Kao Corporation, Research Laboratories, 2606, Akabane, Ichikai-machi, Haga-gun, Tochigi 321-3497 (JP). ITO, Hidekazu [JP/JP]; Kao Corporation, Research Laboratories, 2606, Akabane, Ichikai-machi, Haga-gun, Tochigi 321-3497 (JP). INADA, Hiroshi [JP/JP]; Kao Corporation, Research Laboratories, 2606, Akabane, Ichikai-machi, Haga-gun, Tochigi 321-3497 (JP). ARIMURA, Takahiro [JP/JP]; Kao Corporation, Research Laboratories, 2606, Akabane, Ichikai-machi, Haga-gun, Tochigi 321-3497 (JP).

(74) Agents: HATORI, Osamu et al.; Akasaka HKN Bldg. 6F, 8-6, Akasaka 1-chome, Minato-ku, Tokyo 107-0052 (JP).

[Continued on next page]

(54) Title: DISPOSABLE DIAPER



(57) Abstract: A disposable diaper comprising a liquid permeable topsheet 2, a liquid impermeable backsheet 3, and a liquid retentive absorbent member 4 and having a substantially oblong shape, the absorbent member 4 in the crotch portion having a middle absorbent portion 42 which occupies the middle 3/7 of the width of the absorbent member 4 and side absorbent portions 43 which each occupy the outermost 1/7 of the width of the absorbent member 4, wherein each side absorbent portion 43 has a larger unit absorption capacity than the middle absorbent portion 42, hydrophobic sheets 3 and 21 are disposed on the lateral outer edge of each side absorbent portion 43 to cover from the upper to lower surfaces of the edge, and an elastic member 71 is disposed in the part having each side absorbent portion 43 in the longitudinal direction of the side absorbent portion 43.

3

WO 03/026545 A3

WO 03/026545 A3

- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE,

ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- (88) Date of publication of the international search report: 14 August 2003

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

International Application No PCT/JP 02/09367

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 A61F13/494 A61F13/49 A61F13/532

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 $\begin{array}{ccc} \text{Minimum documentation searched (classification system followed by classification symbols)} \\ \text{IPC 7} & \text{A61F} \end{array}$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Х	US 5 827 254 A (PATEL DHANRAJ SHANTILAL ET AL) 27 October 1998 (1998-10-27)	1,3,6-9
Υ	column 4, line 16 - line 19; figures 2,3,6 column 11, line 8 - line 62	4,5,15, 16
	column 13, line 34 - line 39 column 14, line 1 - line 27 	
Υ	WO 99 51178 A (KIMBERLY CLARK CO) 14 October 1999 (1999-10-14) page 12, line 16 - line 23; figures 10,24	4
Υ	WO 91 19471 A (PROCTER & GAMBLE) 26 December 1991 (1991-12-26) page 3, line 27 - line 36; figures 1,4,6 page 17, line 13 - line 28	5
	-/	

Further documents are listed in the continuation of box C.	χ Patent family members are listed in annex.
 Special categories of cited documents: 'A' document defining the general state of the art which is not considered to be of particular relevance 'E' earlier document but published on or after the international filing date 'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) 'O' document referring to an oral disclosure, use, exhibition or other means 'P' document published prior to the international filing date but later than the priority date claimed 	 "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
Date of the actual completion of the international search 17 April 2003	Date of mailing of the international search report 06/05/2003
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Mirza, A

International Application No
PCT/JP 02/09367

	tion) DOCUMENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Υ	EP 1 078 617 A (JOHNSON & JOHNSON INC) 28 February 2001 (2001-02-28) column 15, line 15 - line 20; figure 8 column 16, line 45 - line 49; claims 6-10	15,16
X	column 15, line 15 - line 20; figure 8	7

PCT/JP 02/09367

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1. Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
see additional sheet
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. X As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-6,15-19

disposable diaper with side absorbent portions having a larger unit absorption capacity and hydrophobic sheet disposed on the lateral outer edge and an elastic member disposed in the side absorbent portions

2. Claims: 7-19

disposable diaper with side absorbent portions having a higher maximum degree of swelling for coming at least partially in contact with a wearer's thigh

Information on patent family members

International Application No
PCT/JP 02/09367

				r	C1/UP	02/0936/
Patent document cited in search report		Publication date		Patent family member(s)		Publication date
US 5827254	A	27-10-1998	AU CA EP JP KR WO ZA	3568997 2257690 0912152 2000512183 2000016609 9747263 9705213	A1 A1 T A	07-01-1998 18-12-1997 06-05-1999 19-09-2000 25-03-2000 18-12-1997 19-02-1998
WO 9951178	A	14-10-1999	US AU BR CN EG GB WO US	6416502 3097699 9909165 1296399 21693 2353479 9951178 6440115	A A T A A1	09-07-2002 25-10-1999 05-12-2000 23-05-2001 27-02-2002 28-02-2001 14-10-1999 27-08-2002
WO 9119471	A	26-12-1991	AT AU BR AU BR AU DE DE DE DE DE DE DE DE DE US SUS SUS SUS SUS SUS SUS SUS SUS SUS	114960 663052 7973591 9106567 2085006 69105733 69105733 535047 2065043 3178534 5507865 165694 173334 9119471 5849003 5702382 5611790 5713884 6059764 6287288 5824004 H1376	B2 AA1172 T31 T32 BT 1 BA1 AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA	15-12-1994 28-09-1995 07-01-1992 01-06-1993 19-12-1991 19-01-1995 27-04-1995 06-03-1995 07-04-1993 01-02-1995 18-06-2001 11-11-1993 15-01-1999 16-02-1994 26-12-1991 15-12-1998 30-12-1997 18-03-1997 03-02-1998 09-05-2000 11-09-2001 20-10-1998 01-11-1994
EP 1078617	Α	28-02-2001	US US AU BR CA CN EP	6312416 6440113 5343200 0004390 2316499 1287827 1078617 1	B1 A A A1 A	06-11-2001 27-08-2002 22-02-2001 03-04-2001 16-02-2001 21-03-2001 28-02-2001
US 4410324	A	18-10-1983	EP	0135625 /	 A2	03-04-1985