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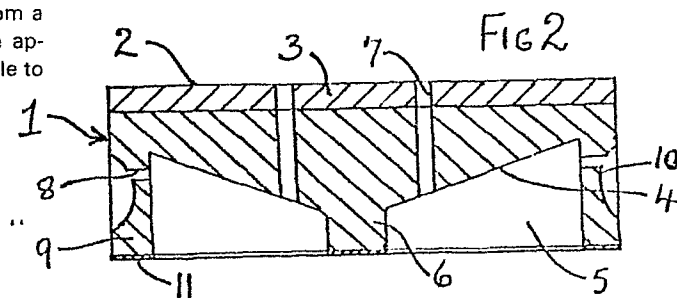
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54 Improvements relating to roofing treatment.

57 A roofing tile (1) is provided for both insulating and weatherproofing an existing roof surface. The tile (1) has a flat top surface defined by a layer (2) of a high density plastics material whilst the remainder of the tile is formed from a lower density rigid polyurethane foamed material. Passageways (7) from the top surface lead to cavities (4) defined below the tile between radially extending ribs (5). A polyurethane foam is injected through the passageways (7) to fill the cavities (4) until excess foamed material passes out through side passageways (8) into depressions (10). A foam provides the required insulation and also helps to secure the tile (1) to a roof surface. The top layer (2) is formed from a weatherproof material or has a waterproof membrane applied to it. The contact adhesive strip (11) enables the tile to be fixed to an existing surface.



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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	DE-A-2 742 444 (BREIDENBACH)		E 04 D 13/16 E 04 D 7/00 E 04 D 11/00
A	FR-A-2 124 770 (GERHAHER) * Claims 1,3 *	1	
A	DE-A-3 119 520 (HELFRECHT) * Abstract *	1	
A	NL-A-6 414 676 (ERTL KG BAUSTOFFWERK MOERS) * Figures *	1,8	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			E 04 D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 11-03-1987	Examiner VAN GESTEL H.M.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

