(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 23 October 2003 (23.10.2003)

PCT

(10) International Publication Number WO 03/086637 A1

(51) International Patent Classification⁷: B03C 1/28

(21) International Application Number: PCT/US03/11157

(22) International Filing Date: 10 April 2003 (10.04.2003)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:

60/372,331 12 April 2002 (12.04.2002) US

- (71) Applicant: INSTRUMENTATION LABORATORY COMPANY [US/US]; 101 Hartwell Avenue, Lexington, MA 02421 (US).
- (72) Inventors: ACHTER, Eugene, K.; 18 Mason Street, Lexington, MA 02421 (US). SCHROEDER, Hartmut, Richard; 44 Jackson Circle, Franklin, MA 20238 (US). TROTTA, Stephen, S.; 9 Ledgewood Road, Woburn, MA 01801 (US).
- (74) Agent: MOORE, Ronda, P.; Testa, Hurwitz & Thibeault, LLP, High Street Tower, 125 High Street, Boston, MA 02110 (US).

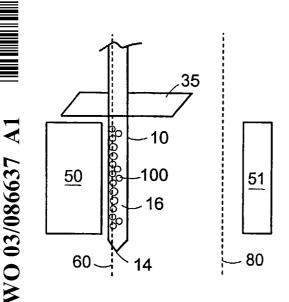
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: IMMUNOASSAY PROBE



(57) Abstract: An analytical instrument for the immobilization of antigens to be detected in an immunoassay using mangetizable beads. The instrument includes a probe containing magnetizable particles and a plurality of magnetic devices for applying a magnetic field gradient to the particles in the probe reservoir. The probe is movable between the plurality of magnetic devices and at least one of the probe positions may be used to immobilize the magnetic particles in the fluid medium and at least another position may be used to resuspend the particles in a fluid medium.



IMMUNOASSAY PROBE

Technical Field of the Invention

[0001] This invention relates to clinical diagnostic assays, in particular, immunoassays utilizing magnetizable particles and methods thereof.

Background of the Invention

[0002] Immunoassays, such as chemiluminescent immunoassays, generally require two antibody preparations, a first antibody used to capture and immobilize a target antigen molecule, and a second antibody used to attach a detection label to the antigen.

100031 Immobilization of the antigen to be detected in an immunoassay may be accomplished using magnetizable beads, and detection may be accomplished by using a suitable visualant such as isoluminol chemiluminescence. The assay involves the following major steps. For example, a sample containing the antigen is mixed with a first antibody to the antigen which is coupled to magnetizable latex beads, and the mixture is allowed to react. A second antibody, typically to a different epitope on the antigen, coupled to isoluminol, is added to the sample in step 1 and the mixture is allowed to react. A magnetic field is applied to retain the magnetizable beads (with antigen bound, labeled antibody) against the inside wall of the container. A wash fluid is introduced to remove the unbound labeled antibody. Washing the magnetizable beads typically occurs by immobilizing the beads in the magnetic field, introducing a wash fluid, removing the magnetic field, and repeatedly expelling beads into and aspirating the beads from a container to recover all of the beads and to homogeneously mix and resuspend the beads in the wash fluid. The magnetizable beads with antigen bound, labeled antibody are resuspended in a suitable optical cuvette. An activating reagent such as hydrogen peroxide which activates isoluminol is added with the beads in the cuvette and light is emitted in a chemiluminescent reaction. The light emitted from the chemiluminescent reaction is detected using a suitable photodetector. For some applications, additional steps of reagent addition and/or washing may be necessary.

Summary of the Invention

[0004] The invention described herein features an analytical instrument including a probe with a reservoir, a dilutor assembly for introducing fluid containing magnetizable particles into

the probe reservoir, and a plurality of magnetic devices for applying a magnetic field gradient to the particles in the probe reservoir. In one embodiment according to the invention, the analytical instrument has a magnetic washing station and a sampling station. The probe containing magnetic particles in the probe reservoir is moved into the magnetic washing station, that includes the magnets. The magnets include, for example, at least a first magnet and a second magnet, the second magnet having a magnetic field of different magnitude than the first magnet. Other magnetic devices are contemplated by the invention, such as one or more solenoid coils, and are not limited to the magnetic devices decried herein.

[0005] In one aspect, the invention includes a device for manipulating a magnetizable particle in a fluid medium. In one embodiment, according to the invention, the device may be used in an analytical instrument for determining the presence or measuring the quantity of an analyte in body fluids. The device includes a probe for holding and transporting the magnetizable particles and the probe is transportable to a plurality of positions. The device further includes a first magnet for generating a first magnetic field, and a second magnet for generating a second magnetic field. The probe is moveable in a plurality of probe positions between the first and second magnets. At least one of the probe positions immobilizes the magnetic particles in the fluid medium and at least another position resuspends the particles in a fluid medium. In one embodiment, the magnetizable beads are immobilized against an inner wall of the probe. The inner wall of the probe may be curved or flat.

[0006] In one embodiment, the magnitude of the first magnetic field is different than the magnitude of the second magnetic field. In a particular embodiment, the first magnet is in the range of about 1 to 5 times the strength of the second magnet. In a particular embodiment, the first magnet is in the range of about 1 to 2 times the strength of the second magnet. In yet another embodiment of the invention, the first magnet is separated from the second magnet by a gap in the range of about 1/16 inch to 40 inches, preferably, 1.5 to 2.5 inches, more preferably 1.95 inches.

[0007] In one embodiment there are three probe positions. The probe positions include a neutral position, an immobilizing position, and a resuspend position. In one embodiment the device has a transport stage for moving the probe between the plurality of probe positions. The transport stage may also move the probe between a sample station and a magnetic washing station. In a particular embodiment the probe has a thermal control element, and/or a liquid sensing element.

- 3 -

[0008] In one embodiment according to the invention, the device has a dilutor assembly for introducing a fluid from a fluid reservoir into the probe reservoir through the top end of the probe. The top end of the probe is opposite to an end of the probe used for receiving a sample. In another embodiment, the dilutor assembly introduces fluid to the sample end of the probe.

- [0010] In another aspect, the invention is a method for washing a magnetizable particle including the steps of aspirating a fluid sample comprising magnetizable particles into a probe. The probe has a top end that is opposite to an end of said probe for receiving a sample. The probe is transported by the transport stage to a magnetic washing station. The magnetic washing station has a first magnet for generating a first magnetic field and a second magnet for generating a second magnetic field. The probe is moved in the magnetic washing station to a capture position, and then to a resuspend position. The magnetizable particles are expelled from the probe. In yet another embodiment of the invention, the resuspend position is closer to the second magnet than the neutral position.
- [0011] In one embodiment according to the invention, the lumen of the probe is flushed in the capture position with a diluent from a diluter assembly. The diluent for flushing may be introduced at a second end of the probe and expelled at a first end of the probe.
- [0012] In one embodiment according to the invention, the magnetizable particles are expelled into a container which may be a microtiter well.
- [0013] In another aspect, the magnetizable particles are incubated with a body fluid and/or an immunoassay is performed.
- [0014] These and other objects, along with advantages and features of the present invention herein disclosed, will become apparent through reference to the following description, the accompanying drawings and the claims. Furthermore, it is to be understood that the features of the various embodiments described herein are not mutually exclusive and can exist in various combinations and permutations.

Brief Description of the Figures

[0015] The foregoing and other objects, features and advantages of the present invention disclosed herein, as well as the invention itself, will be more fully understood from the following description of preferred embodiments and claims, when read together with the accompanying drawings. The drawings are not to drawn to scale and emphasis instead is generally being placed upon illustrating the principles of the invention.

- [0016] FIG. 1 illustrates an embodiment of the device according to the invention.
- [0017] FIGS. 2A-2D illustrates in cross-section, various embodiments of the probe according to the invention.
- [0018] FIG. 3 illustrates one embodiment of the relative positioning of a first magnet to a second magnet in the magnetic washing station according to the invention.
- [0019] FIGS. 4A-4D illustrate various positions of the probe as the probe is moved by the transport stage.
- [0020] FIG. 5 is a graphic illustration of the relative force on a magnetizable bead as a function of the position of the bead between two magnets.
- [0021] FIGS. 6A-6B illustrate the steps according to one embodiment of the invention for aspirating a sample with magnetizable beads into the probe.
- [0022] FIG. 7A illustrates one embodiment of the transport stage joined to the probe positioned in the sampling station.
- [0023] FIG. 7B illustrates the transport stage joined to the probe positioned over the magnetic washing station.
- [0024] FIG. 7C illustrates one embodiment of the probe in the neutral position of the magnetic washing station.
- [0025] FIG. 7D illustrates one embodiment of the probe in the capture position of the magnetic washing station.
- [0026] FIG. 7E illustrates one embodiment of the probe in the resuspend position of the magnetic washing station.
- [0027] FIG. 7F illustrates one embodiment for dispensing the magnetizable particles from the probe reservoir through the probe sample end into a container.
- [0028] FIG. 8A illustrates the distribution of the magnetizable particles in the probe reservoir when the probe is in the neutral position in the magnetic washing station as viewed from the top of the magnetic washing station.
- [0029] FIG. 8B illustrates the distribution of magnetizable particles when the probe is in the capture position in the magnetic washing station as viewed from the top of the magnetic washing station.

- [0030] FIG. 8C illustrates the distribution of magnetizable particles when the probe is in the resuspend position in the magnetic washing station, as viewed from the top of the magnetic washing station.
 - [0031] FIG. 9 illustrates one embodiment of the probe according to the invention.
- [0032] FIG. 10A illustrates one embodiment of a cross-section of the probe and the distribution of magnetizable particles in the probe reservoir when the probe is moved from the neutral position to the capture position in the magnetic washing station.
- [0033] FIG. 10B illustrates the probe and the position of the magnetizable particles following a short dwell time in the capture position in the magnetic washing station.
- [0034] FIG. 10C illustrates the probe and the position of the magnetizable particles when the dwell time of the probe in the capture position is longer than the dwell time of the probe in the capture position illustrated in FIG. 10B.
- [0035] FIG. 11A illustrates another embodiment of a cross-section of the probe and the distribution of the magnetizable particles in the probe reservoir when the probe is moved from the neutral position to the capture position in the magnetic washing probe.
- [0036] FIG. 11B illustrates the probe and the position of the magnetizable particles following a short dwell time in the capture position in the magnetic washing station.
- [0037] FIG. 11C illustrates the probe and the position of the magnetizable particles when the dwell time of the probe in the capture position is longer than the dwell time of the probe in the capture position illustrated in FIG. 11B.

Description of the Invention

[0038] The invention, described herein, is a device, such as a clinical analytical instrument, including a washing probe for use in analyzing fluids, such as blood, in assays using magnetizable particles. The embodiments of the invention described below have the following common features, a transportable probe that has a reservoir for holding a fluid medium containing a plurality of magnetizable particles, at least two magnets, and a probe transport stage. The probe is moveable by the transport stage in a plurality of positions with respect to at least one magnet. The plurality of probe positions with respect to at least one magnet repositions the magnetizable particles in the probe reservoir between at least a capture position and a resuspend position.

-6-

[0039] In general, the invention is a device having a probe that serves as a reservoir for washing, rinsing, or otherwise manipulating magnetizable particles, such as beads, in a fluid medium such as a suspension or a solution.

[0040] Referring to FIG. 1, in one embodiment according to the invention, the device 6 includes a probe assembly 30, a sampling station 20 and a magnetic washing station 40. The probe assembly 30 has a probe 10 in combination with a dilutor assembly 15, flexible tubing 25, and transport stage 35. The probe 10, illustrated in FIG. 1, is generally a hollow tube having a top end 12, a sample end 14 opposite to the top end 12, a reservoir 16 extending along at least a portion of the length of the probe 10 from the top end 12 to the sample end 14, and at least one probe wall 18. In one embodiment, the probe 10 is substantially straight, rigid and has a round cross-section. In another embodiment according to the invention, for example, illustrated in FIG. 2A, a cross-section of the probe 10 is polygonal and at least one wall of the probe 10 is flat. In yet another embodiment according to the invention, illustrated in FIGS. 2B-2D, a cross-section of the probe 10 is round, oval, or D-shaped.

[0041] In a particular embodiment of the probe 10 according to the invention, the sample end 14 of the probe may terminate in a nozzle 17, illustrated in FIG. 1, having a cross-sectional diameter that is smaller than the reservoir 16 of the probe 10. The nozzle 17 increases the velocity of the fluid expelled from the sample end 14 of the probe 10. The shape of the probe 10 is not limited to those illustrated and may include other shapes. The probe 10 may be manufactured from non-magnetic materials such as glass, plastic, ceramics, composite materials, metals, metal alloys, or other materials known to one skilled in the art. The probe 10 may be manufactured from one material and clad in another material or may be made from multiple layers of the same material.

[0042] Referring still to FIG. 1, the dilutor assembly 15 is operatively joined to the top end 12 of the probe 10 by tubing 25, such as flexible tubing. In one embodiment, the dilutor assembly 15, for example, is a syringe pump with a rotary directional valve. The dilutor assembly 15 pumps fluid such as a diluent or a wash fluid from a container (not shown) into the tubing 25, through the top end 12 of the probe 10, into the reservoir 16 of the probe 10, and dispenses the fluid out of the probe 10 through the sample end 14. The syringe pump may be optionally ported via the flexible tubing 25 to the probe 10, or to a container of fluid (not shown) upstream from the probe 10. The dilutor assembly 15 may also be an aspirator for aspirating

-7-

fluid, for example, sample fluid such as body fluids, through the sample end 14 of the probe 10 into the reservoir 16 of the probe 10.

- [0043] The tubing 25 connecting the dilutor assembly 15 to the probe 10 is manufactured from polytetrafluoroethylene, rubber, polyvinylchloride, polyethylene, or other materials known in the art.
- **[0044]** With continued reference to FIG. 1, the probe assembly 30 further includes a transport stage 35 to which the probe 10 is joined. The three axis transport stage 35 moves the probe 10 in a plurality of directions including at least bi-directional horizontal and bi-directional vertical movement.
- [0045] Alternatively, the transport stage 35 may have a vertical motion that moves the probe 10 vertically, a horizontal motion that moves the probe 10 horizontally and/or a rotary motion that swings the probe 10 in an arc.
- [0046] Referring now to FIG. 3, the magnetic washing station 40 has a plurality of magnets fixed in position relative to each other. In a particular embodiment, the magnetic washing station 40 has two permanent rectangular magnets 50, 51, i.e., a first magnet 50 generating a first magnetic field, and a second magnet 51 generating a second magnetic field. In a particular embodiment of the invention, the first magnet 50 and the second magnet 51 have different strengths and generate magnetic fields of unequal magnitude. In one embodiment according to the invention, the first magnet 50 is stronger than the second magnet 51, i.e., the magnetic field generated by the first magnet 50 is greater in magnitude than the magnetic field generated by the second magnet 51. For example, the first magnet 50 may be 1-5 times as strong as the second magnet 51, preferably 1-2 times as strong. In a particular embodiment, referring still to FIG. 3, the magnets 50, 51 are mounted vertically and parallel to each other, with like poles of the magnets 50, 51 facing each other and separated by an air gap 53. The gap 53 separating the first magnet 50 from the second magnet 51 is in the range of one-sixteenth inch to 40 inches, in particular, 1.5 to 2.5 inches. In another embodiment, the gap 53 is determined to be 2.5 times to 1000 times the diameter of the probe 10.
- [0047] In one embodiment according to the invention, the magnets 50, 51 are NeFeB magnets with magnetic faces 2.8 inches high and 0.5 inches wide. The stronger or first magnet 50 is the capture or immobilizing magnet and is about 1 inch thick along the direction of magnetization, and has remanence Br = 13.1 kG. The weaker or second magnet 51 is the

resuspend magnet and is about 0.2 inches thick along the direction of magnetization and has remanence Br = 11.4kG. In this embodiment, the air gap indicated by arrow 53 between the face of the strong magnet 50 and the face of the weak magnet 51 is 1.95 inches.

[0048] The flux density Bx a distance X from the face of a rectangular magnet of remanance Br, length L in the direction of magnetization, and face dimension A by B, is given by

$$B_{x} = \frac{B_{r}}{11} \left(tan^{-1} \frac{AB}{2X\sqrt{4X^{2} + A^{2} + B^{2}}} - tan^{-1} \frac{AB}{2(L + X)\sqrt{4(L + X)^{2} + A^{2} + B^{2}}} \right)$$

[0049] For magnets 50 and 51 arranged as described above with like poles facing each other so that the magnetic forces from the two magnets are opposed in direction, the resultant flux density at any point on the central axis between the magnets is calculated as the algebraic sum of the flux densities from each individual magnet.

[0050] According to one embodiment of the invention, illustrated in FIG. 4A, the transport stage 35 moves the probe 10 from a sample station (not shown) to a position above the magnetic washing station 40. Referring now to FIG. 4B, the probe 10 is lowered by the transport stage 35 to a neutral position 80 between the first magnet 50 and the second magnet 51. The neutral position 80 is a position along a line drawn perpendicular to the face of the first magnet 50 and the face of the second magnet 51 where the resultant magnetic force on a magnetizable particle 100 is zero in the resultant magnetic field B generated by the first magnet 50 and the second magnet 51. As illustrated in FIG. 4B, the neutral position 80 is a position of the probe 10 in the magnetic washing station where the probe 10 is closer to the weaker magnet 51, i.e., the magnet generating a weaker magnetic field, for example as shown in FIG. 4B, than to the stronger first magnet 50.

[0051] In one embodiment of the invention, illustrated in FIG. 4C, the transport stage 35 moves the probe 10 from the neutral position 80 to a capture position 60. The capture position 60 is adjacent the stronger magnet 50 where the strength of the magnetic field of the first magnet 50 relative to the second magnet 51 is greatest. In another embodiment of the invention illustrated in FIG. 4D, the transport stage 35 moves the probe 10 from the capture position 60 to

a resuspend position 70. The probe 10 in the resuspend position 70 is closer to the second magnet 51 than is the probe 10 in the capture position 60 or the neutral position 80. In the resuspend position 70, the force of the magnetic field generated by the second magnet 51 is greater than the force of the magnetic field on a magnetizable particle 100 in the probe 10 generated by the first magnet 50. The overall force of the magnetic field is closer to zero in the resuspend position 70 than in the capture position 60.

[0052] In a particular embodiment according to the invention, the capture position 60 is 4.2 mm from the first magnet 50, the neutral position 80 is 22 mm from the second magnet 51, and the resuspend position 70 is 14 mm from the second magnet 51.

[0053] In another aspect, the invention is a method for immobilizing and washing magnetizable beads 100 in, for example, an automated instrument for performing an immunoassay. In one embodiment according to this aspect of the invention, the probe 10 is positioned at the sampling station 20, illustrated in FIG. 6A, at a position external to the magnetic washing station 40, and the sample end 14 of the probe 10 is lowered into a container such as a well in a microtiter plate until the sample end 14 of the probe 10 meets a fluid sample containing magnetizable particles 100. Referring now to FIG. 6B, in one embodiment according to this aspect of the invention, negative pressure generated by the dilutor assembly 15 causes an aliquot of fluid containing magnetizable particles 100 to be aspirated through the sample end 14 of the probe 10 and into the reservoir 16 of the probe 10. The magnetizable particles 100 are made from a material that may be attracted to a magnet. Such materials include, for example, iron, iron oxide and other such materials known to the skilled person. In a particular embodiment, the particle 100 is a magnetizable latex particle having an iron oxide core surrounded by a polystyrene shell that is coated with a polymer bearing functional groups to which an antibody, or variants thereof, can be attached, for example, 280 nanometer DynabeadsTM M-280 Sheep anti Mouse IgG, (DYNAL, Inc., Lake Successful, New York). Alternatively, the magnetizable particles 100 may be paramagnetic particles, typically 1-20 μm in size having a composition including ion oxides and various other materials, e.g., agarose or cellulose which may also have functional group, e.g., aminosilanes, for antibody attachment (Advanced Magnetics, Inc., Cambridge, Massachusetts). The fluid in which the magnetizable particle 100 is suspended may be a body fluid, such as blood, containing an analyte of interest, a wash fluid, a diluent, or a fluid containing a visualant such as fluorescein, rhodamine, gold

- 10 -

particles, horseradish peroxidase, isoluminol, a labelled molecule such as a labelled antibody, an unlabelled antibody, variants thereof, or other compounds directed to the analyte of interest.

Probe positions and the relative force BdelB on the magnetizable particles

[0054] In one embodiment of the invention referring to FIG. 7A, the probe 10 holding the magnetizable particles 100 and the sample fluid in the probe reservoir 16 is moved by the transport stage 35 from the sampling station 20, as indicated by arrow (a), to a position above the magnetic washing station 40, illustrated in FIG. 7B. Referring to FIG. 7B, the transport stage 35 moves the probe 10 as indicated by the arrow (a) into the neutral position 80 of the magnetic washing station 40, illustrated in FIG. 7C, such that the probe reservoir 16 is positioned in the area between the first magnet 50 and the second magnet 51 and the sample end 14 of the probe 10 is substantially outside of the magnetic field generated by the first magnet 50 and the second magnet 51.

[0055] The calculated relative force on a magnetizable particle in a magnetic field B between magnet 50 and magnet 51 is proportional to BdelB, the product of the field strength times the field gradient. Referring to FIG. 5, the calculated relative force on a magnetizable particle 100 is graphically illustrated as a function of the neutral position 80 of the probe 10 in the magnetic washing station 40. The relative force BdelB on a magnetizable particle 100 in the neutral position 80 is zero, i.e., the relative force of the resultant magnetic fields generated by the first magnet 50 and the second magnet 51 in the neutral position 80 does not favor movement of the magnetizable particle 100 toward the first magnet 50 or the second magnet 51.

[0056] Referring again to FIG. 7C, the transport stage 35 joined to the probe 10 holding the magnetizable particles 100 in the probe reservoir 16, moves the probe 10 in a horizontal plane as indicated by arrow (a) from the neutral position 80 into the capture position 60. Referring now to FIG. 7D, the capture position 60 is adjacent the first magnet 50 when the magnetizable particles 100 are in the capture position 60, they are positioned in the magnetic field of greatest magnitude generated by the first magnet 50.

[0057] Referring again to the graph in FIG. 5, in the capture position 60 the calculated relative force on a magnetizable particle 100 is a function of the capture position 60 of the probe 10 in the magnetic washing station 40. The relative force BdelB generated by the first magnet 50 and the second magnet 51 on a magnetizable particle in a position between the neutral

position 80 and the capture position 60 favors movement of the magnetizable particle 100 in the direction of the first magnet 50. FIG. 5 illustrates that the relative force BdelB in the (positive) direction of the first magnet 50 is maximal in the capture position 60.

- [0058] Referring now to FIG. 7E, in one embodiment according to the invention, the transport stage 35 joined to the probe 10 holding the magnetizable particles 100 in the probe reservoir 16, moves the probe 10 in a horizontal plane from the capture position 80 into the resuspend position 70. The resuspend position 70 is closer to the second magnet 51 than the neutral position 80 or the capture position 60.
- [0059] Referring again to FIG. 5, in the capture position 60 the calculated relative force on a magnetizable particle 100 is graphically illustrated as a function of the resuspend position 70 of the probe 10 in the magnetic washing station 40. The relative force BdelB generated by the first magnet 50 and the second magnet 51 on a magnetizable particle 100 in a position between the neutral position 80 and the second magnet 51 favors movement of the magnetizable particle 100 in the direction of the second magnet 51. FIG. 7E illustrates the resuspend position 70 is any position between the neutral position 80 and the second magnet 51 where the relative force BdelB is in the direction of the second magnet 51.
- [0060] Referring now to FIG. 7F, in one embodiment according to the invention, while the probe 10 is in the resuspend position 70, the dilutor assembly 15 expels the magnetizable particles 100 from the probe reservoir 16 through the sample end 14 of the probe 10 into a container.

The effect of BdelB in the positions of the probe on the distribution of the magnetizable particles in the probe reservoir

[0061] FIGS. 8A-8C illustrate the distribution of the magnetizable particles 100 in the probe reservoir 16 when the probe 10 is in the probe neutral position 80, the probe capture position 60, and the probe resuspend position 70. Illustrated in FIG. 8A, as viewed from the top of the probe 10, in the neutral position 80 the magnetizable particles 100 are distributed randomly in the fluid medium of the probe reservoir 16. Referring now to FIG. 8B, in the capture position 60, the magnetizable particles 100 move from their free random distribution in the probe neutral position, to an immobilized position on the inside of the wall 18 on the side of the probe 10 that is closest to the first magnet 50. Referring now to FIG. 8C, in the resuspend position 70, the magnetizable particles 100 move away from their immobilized position on the

side of the probe 10. With increasing dwell time in the resuspend position 70, the magnetizable particles 100 move away from the wall 18 where the particles 100 were immobilized in the capture position 60, and become suspended and dispersed in the fluid medium of the probe reservoir 16. The dwell time is brief enough to prevent the particles from being captured on the opposite side of the probe wall 18. Thus, by applying a magnetic force to actively move the immobilized magnetizable particles 100 away from the wall 18 of the probe 10, the invention described herein has several advantages over known devices that resort to steps that repeatedly expel and aspirate the magnetizable particle mixture in and out of the probe 10 through the probe sample end 14 in order to mix and resuspend the magnetizable particles 100 in the fluid medium. For example, the invention described herein minimizes the volume of fluid required to wash the magnetizable particles 100 because the particles 100 are resuspended in the wash fluid without requiring the step-by-step addition of successive volumes of wash fluid in order to flush the particles 100 from the probe lumen. The washing step described herein is faster than washing steps that repeatedly expel and aspirate the magnetizable particle mixture in and out of the probe. Aerosolizing the wash fluid is also minimized according to the method of the invention because it is not necessary to forcefully expel the particles in the wash fluid from the probe in order to resuspend the particles. Minimizing aerosol is particularly important when body fluids which may harbor pathogens are sampled by the probe.

[0062] In yet another embodiment according to the invention, immobilization of the magnetizable particles 100 held within the probe reservoir 16 is accomplished by a tandem capture method. In this embodiment, the length of the reservoir 16 in probe 10, illustrated in FIG. 9, is the sum of the length of the first portion 11 of the probe reservoir 16 which corresponds to the height h of the first magnet 50, plus the length of the second portion 9 of the probe reservoir 16 which corresponds to the length of the probe reservoir 16 in excess of the length of the first portion 11.

[0063] In the tandem capture method, magnetizable beads 100 are aspirated into and fill the length of the probe reservoir 16. The probe reservoir is moved adjacent the first magnet 50 into the capture position 60. The magnetizable beads 100 in the first portion 11 are in the magnetic field of the first magnet 50. The magnetizable beads 100 in the first portion 11 of the probe reservoir 16 are immobilized by the magnetic field of the first magnet 50 on the inner wall of the first portion 11 of the probe reservoir 16. The magnetizable beads 100 in the second portion 9 of the probe reservoir 16 are introduced by the dilutor assembly 15 from the second

- 13 -

portion 9 into the first portion 11. Once the beads 100 from the second portion 9 are in the magnetic field of the first magnet 50, the beads 100 are immobilized on the inner wall 18 of the first portion 11 of the probe reservoir 16.

The effect of probe shape on distribution of the magnetizable particles in the capture position

[0064] The shape of the probe 10 in cross-section may vary from round to polygonal. In one embodiment of the invention, the probe 10 has a round cross section as shown in FIGS. 10A-10C. The magnetizable particles 100 are randomly distributed in the probe reservoir 16 when the round probe 10 is in the neutral position 80, illustrated in FIG. 10A. When the round probe 10 is moved from the neutral position 80 to the capture position 60, the magnetizable particles 100 tend to move toward the rectangular magnet 50 as indicated by the arrows shown in FIG. 10A. Accordingly, the magnetizable particles 100 accumulate on the portion of the inside circumference of the wall 18 that is closest to the first magnet 50, illustrated in FIG. 10B. With increasing dwell time in the capture position 60, the magnetizable particles 100 tend to migrate to and aggregate at a point on the inside wall 18 of the probe 10 closest to the first magnet 50, as illustrated in FIG. 10C.

[0065] In another embodiment according to the invention, the probe 10 has a "D" shape cross-section as shown in FIGS. 11A-11C. In a particular embodiment, illustrated, for example, in FIG. 11A, the wall 18 of the probe reservoir 16 closest to the rectangular magnet 50 is substantially flat, i.e., a cross section through the probe reservoir 16 is "D" shaped with the flat side of the "D" nearest the first magnet 50. With a "D" shape probe 10, the magnetizable particles 100 are randomly distributed in the probe reservoir 16 when the probe 10 is in the neutral position 80, illustrated in FIG. 10A. When the "D" shaped probe 10 is moved from the neutral position 80 to the capture position 60, the magnetizable particles 100 tend to distribute uniformly across the inside flat surface of the wall 18 of the probe, illustrated in FIG. 11B. With increasing dwell time in the capture position 60, the magnetizable particles 100 tend to remain distributed relatively uniformly, as described above, on the inside wall 18 of the probe 10 closest to the rectangular magnet 50, illustrated in FIG. 11C.

The washing step in the capture position

[0066] In one aspect, the invention is a method for washing a magnetizable particle 100 used in an assay for detecting an analyte, such as in an immunoassay. In one embodiment, an

- 14 -

antibody directed to the analyte of interest is bound to a magnetizable particle 100, such as a magnetizable bead, and mixed with an aliquot of a sample, such as blood. In the sample station 20, the sample and magnetizable beads 100 are aspirated through the sample end 14 of the probe 10 into the probe reservoir 16. The probe 10 holding the sample and the magnetizable beads 100 is raised by the transport stage 35 and moved to the magnetic washing station 40 over the two magnets 50, 51. The probe 10 is lowered by the transport stage 50 between the two magnets 50, 51 into the neutral position 80. The probe 10 is then moved horizontally by the transport stage 35 into the capture position 60. The magnetizable beads 100 bound to the antibody directed to the analyte of interest in the blood sample are immobilized in the probe reservoir 16 by the magnetic field of the first magnet 50. A wash fluid is introduced by the dilutor assembly 15 through the tubing 25 and into the top 12 of the probe 10 and expelled through the sample end 14. The probe is moved horizontally to the resuspend position 70 where the magnetizable beads 100 are resuspended and mixed in the fluid before the mixture containing the magnetizable particles 100 is expelled through the sample end 14 of the probe 100. The probe 100 is moved by the transport stage 35 back to the sample station 20 to pick up another sample.

[0067] The direction of movement of the probe in each step of the method is intended to be exemplary and not limited to only that which is specifically recited.

[0068] Changes and modification may be made to the invention without departing from the scope and spirit of the invention. Accordingly, the particular combinations of parts described and illustrated herein is intended to represent only an illustrative embodiment of the invention, and is not intended to serve as limitations of alternative embodiments.

What is claimed is:

- 15 -

CLAIMS

- 1. A device for manipulating a magnetizable particle in a solution, comprising:
- a probe for holding and transporting said magnetizable particles, said probe is transportable in a plurality of positions;
 - a first magnet for generating a first magnetic field; and
- a second magnet for generating a second magnetic field, wherein said plurality of probe positions comprises positions between said first and second magnets.
- 2. The device according to claim 1 wherein at least one of said probe positions immobilizes said magnetizable particles in said solution, and at least another one of said positions resuspends said particles in said solution.
- 3. The device according to claim 1 wherein said probe comprises an inner wall and said magnetizable particles are immobilized against the inner wall of said probe.
 - 4. The device according to claim 3 wherein said inner wall comprises a flat surface.
- 5. The device of claim 1 wherein the magnitude of said first magnetic field is different than the magnitude of said second magnetic field.
- 6. The device according to claim 1 wherein said plurality of probe positions comprises three positions.
- 7. The device according to claim 6 wherein one of said probe positions comprises a resuspend position.
- 8. The device according to claim 1 further comprising a transport stage for transporting said probe.
- 9. The device according to claim 1 further comprising a dilutor assembly, wherein said dilutor assembly introduces a fluid into a top end of the probe, and wherein the top end of the probe is opposite to an end of said probe for receiving a sample.
- 10. The device according to claim 1 wherein said probe further comprises a thermal control element.
- 11. The device according to claim 1 wherein said probe further comprises a liquid level sensing element.

- 16 -

- 12. The device according to claim 1 wherein said first magnet is in the range of about 1.0 to 5.0 times the strength of the second magnet.
- 13. The device according to claim 1 wherein the first magnet and the second magnet are separated by a gap in the range of about 1.5 to 2.5 inches.
- 14. The device according to claim 1 wherein the strength of the first magnet is in the range of about 1.0-2.0 times the strength of the second magnet.
- 15. The device according to claim 1 wherein the first magnet and the second magnet are separated by a gap of about 1.95 inches.
- 16. The device according to claim 9 wherein said dilutor assembly introduces fluid to a receiving end of said probe.
 - 17. A method for washing a magnetizable particle, comprising the steps of:

aspirating a fluid sample comprising magnetizable particles into a probe, wherein said probe is transportable to a plurality of positions and joined to a transportation stage;

transporting said probe joined to said transporting stage to a magnetic washing station, said magnetic washing station comprising a first magnet for generating a first magnetic field and a second magnet for generating a second magnetic field and washing said magnetizable particle.

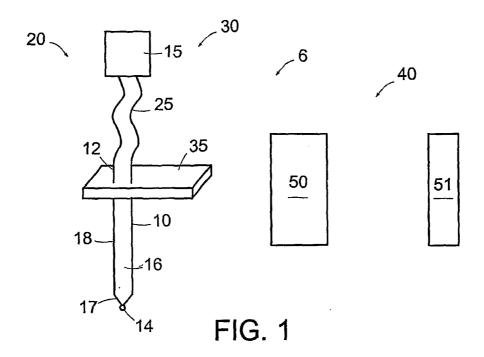
- 18. The method of claim 17 further comprising the steps of:
 moving said probe to a capture position;
 moving said probe from said capture position to a resuspend position; and
 expelling said magnetizable particles from said probe.
- 19. The method of claim 18 further comprising:
 moving said probe from a resuspend position to a neutral position; and
 transporting said probe away from said magnetic washing station.
- 20. The method of claim 18 further comprising the step of flushing the lumen of said probe in said capture position with a diluent from a dilutor assembly.
- 21. The method of claim 20 wherein said diluent for flushing is introduced at a second end of said probe and expelled at a first end of said probe.

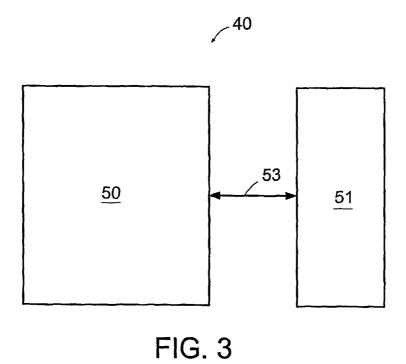
- 17 -

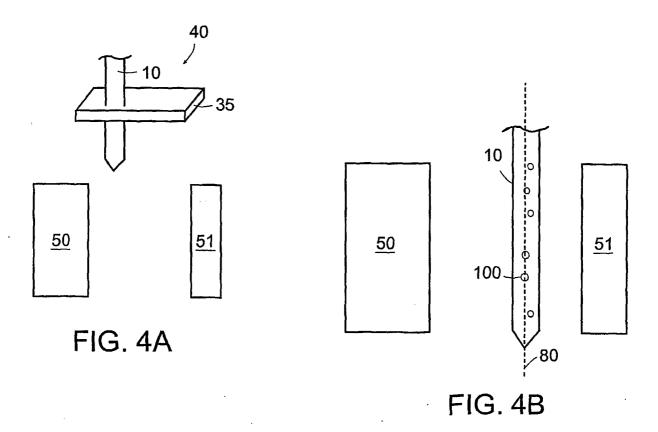
- 22. The method of claim 17 wherein said magnetizable particles are aspirated from a container.
 - 23. The method of claim 22 wherein said container is a microtiter well.
- The method of claim 18 wherein said magnetizable particles are expelled into a container.
 - 25. The method of claim 24 wherein said container is a microtiter well.
- 26. The method of claim 17 further comprising the step of incubating said magnetizable particles with a body fluid.
- 27. The method of claim 17 further comprising the step of performing an immunoassay.
- 28. The method of claim 18 wherein said resuspend position is closer to said second magnet than said neutral position.
- 29. A method for manipulating a magnetizable particle in a solution, comprising the steps of:

introducing said particles into a probe;

immobilizing said particles in said probe by a first magnetic field; and resuspending said particles in said probe by a second magnetic field.







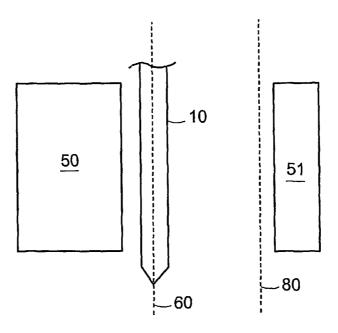


FIG. 4C

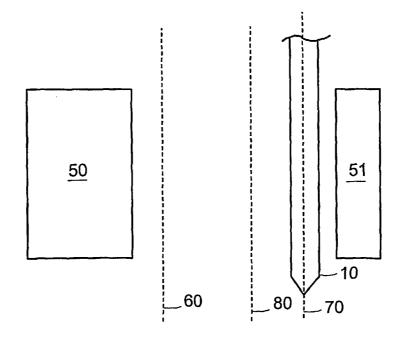


FIG. 4D

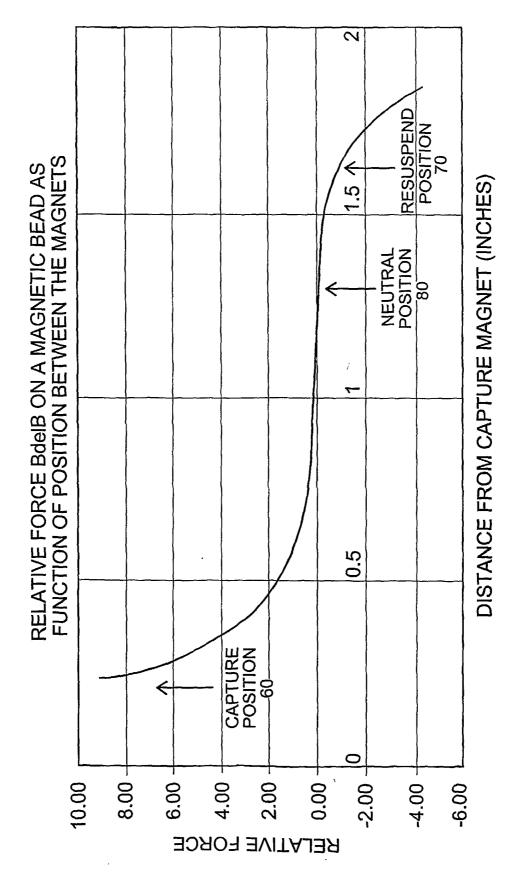


FIG. 5

SUBSTITUTE SHEET (RULE 26)

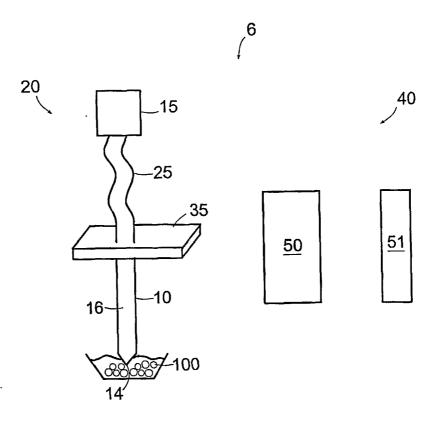
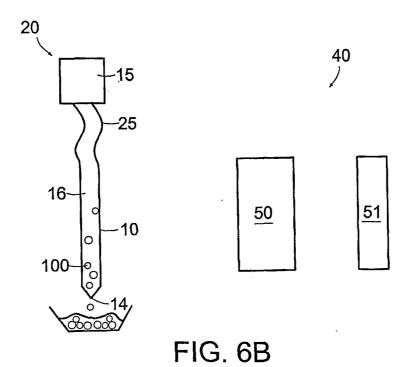
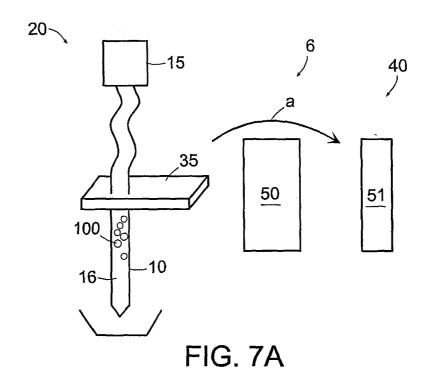
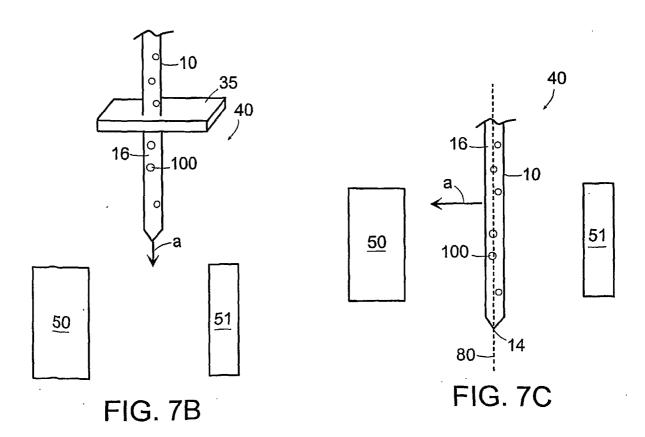


FIG. 6A



SUBSTITUTE SHEET (RULE 26)





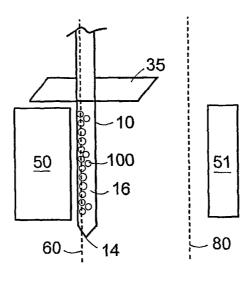


FIG. 7D

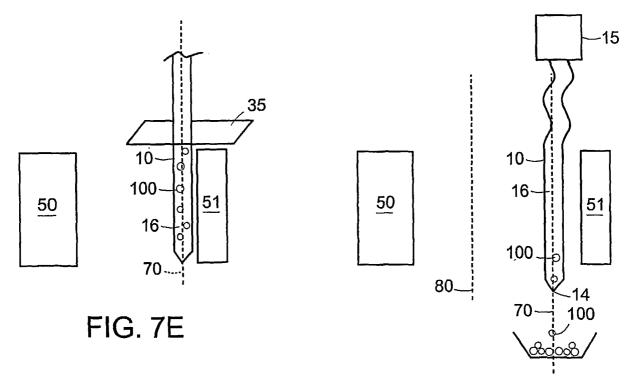


FIG. 7F

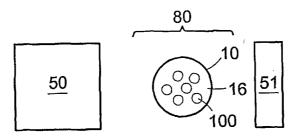


FIG. 8A

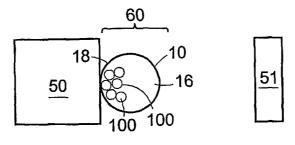
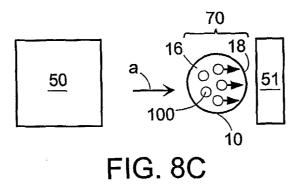
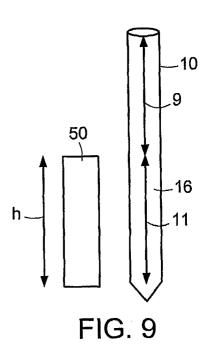
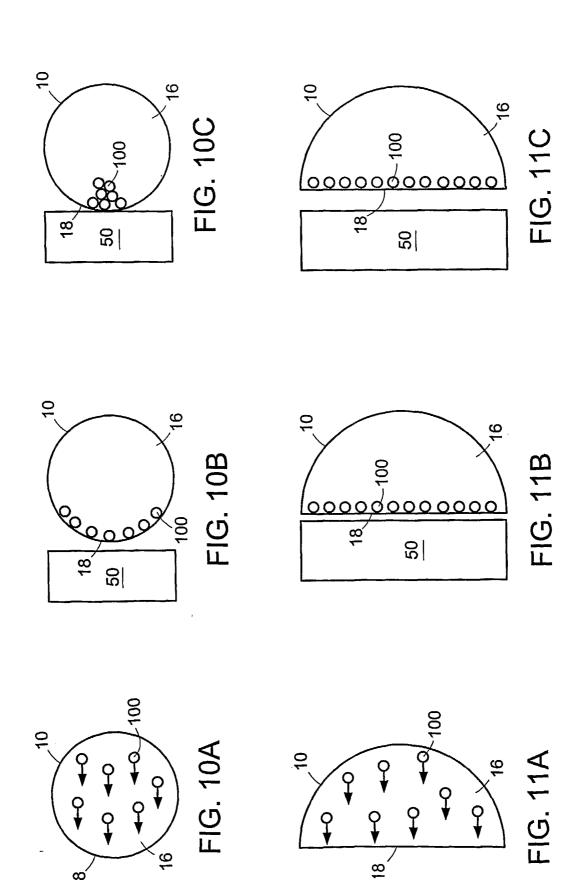


FIG. 8B





SUBSTITUTE SHEET (RULE 26)



INTERNATIONAL SEARCH REPORT

PCT/US 03/11157

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B03C1/28								
According to International Patent Classification (IDC) arts both national algorification and IDC								
According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED								
		on symbols)						
Minimum documentation searched (classification system followed by classification symbols) IPC 7 B03C								
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched								
Electronic data base consulted during the international search (name of data base and, where practical, search terms used)								
EPO-Internal, WPI Data, PAJ								
C. DOCUMENTS CONSIDERED TO BE RELEVANT								
Category °	Citation of document, with indication, where appropriate, of the rele	Relevant to claim No.						
Calegory	Chairon of document, with indication, where appropriate, of the less	evant passages	Helevani to ciaim No.					
X	US 6 143 578 A (KNOTTS LORI K ET 7 November 2000 (2000-11-07)	1-3,5-9, 12,14, 16-22, 24,28,29						
	column 3, line 21-43; claim 5; fi	24,20,23						
χ	US 5 681 478 A (NAESS HARALD KRISTIAN ET 29							
	AL) 28 October 1997 (1997-10-28)		•					
Α	claim 1; figure 1							
A	US 2001/007312 A1 (SIDDIQI IQBAL 12 July 2001 (2001-07-12) the whole document	1-29						
Further documents are listed in the continuation of box C. X Patent family members are listed in annex.								
° Special categories of cited documents:								
"A" document defining the general state of the art which is not considered to be of particular relevance "I" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention								
E earlier document but published on or after the international filing date *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to								
"L" document which may throw doubts on priority claim(s) or involve an inventive step when the document is taken alone which is cited to establish the publication date of another								
citation or other special reason (as specified) 'O' document referring to an oral disclosure, use, exhibition or 'O' document referring to an oral disclosure, use, exhibition or 'O' document is combined with one or more other such docu—								
other means such combination being obvious to a person skilled								
	"P" document published prior to the international filling date but later than the priority date claimed "&" document member of the same patent family							
Date of the actual completion of the international search Date of mailing of the international search report								
24 June 2003		02/07/2003						
iname and n	nailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2	Authorized officer	{					
NL – 2260 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016		Durville, G						

INTERNATIONAL SEARCH REPORT

initemation on patent ramily members

Application No PCT/US 03/11157

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
US 6143578	A	07-11-2000	US	5888835 A	30-03-1999
			ΑÜ	5880199 A	08-05-2000
			ΕP	1040355 A1	04-10-2000
			WO	0023807 A1	27-04-2000
			JP	2002528705 T	03-09-2002
			CA	2199211 A1	10-11-1997
			DE	69701418 D1	20-04-2000
			DE	69701418 T2	06-07-2000
			ΕP	0806665 A1	12-11-1997
			JP	10096732 A	14-04-1998
US 5681478	Α	28-10-1997	DE	69014130 D1	15-12-1994
			DE	69014130 T2	23-03-1995
			EP	0504192 A1	23-09-1992
			ΑT	114047 T	15-11-1994
			AU	642186 B2	14-10-1993
			ΑU	6879391 A	18-07-1991
			CA	2072135 A1	08-06-1991
			DK	504192 T3	02-01-1995
			MO	9109308 A1	27-06-1991
			ES	2064074 T3	16-01-1995
د سی سے جس میں سے جس میں سے میں سے میں سے میں سے			JP 	5502294 T	22-04-1993
US 2001007312	A 1	12-07-2001	US	6228268 B1	08-05-2001
			US	6231760 B1	15-05-2001
			US	6033574 A	07-03-2000
			AT	172890 T	15-11-1998
			AU	4927496 A	11-09-1996
			DE	69600924 D1	10-12-1998
			DΕ	69600924 T2	10-06-1999
			EP	0810905 A1	10-12-1997
			JP	11500952 T	26-01-1999
			WO	9626011 A1	29-08-1996