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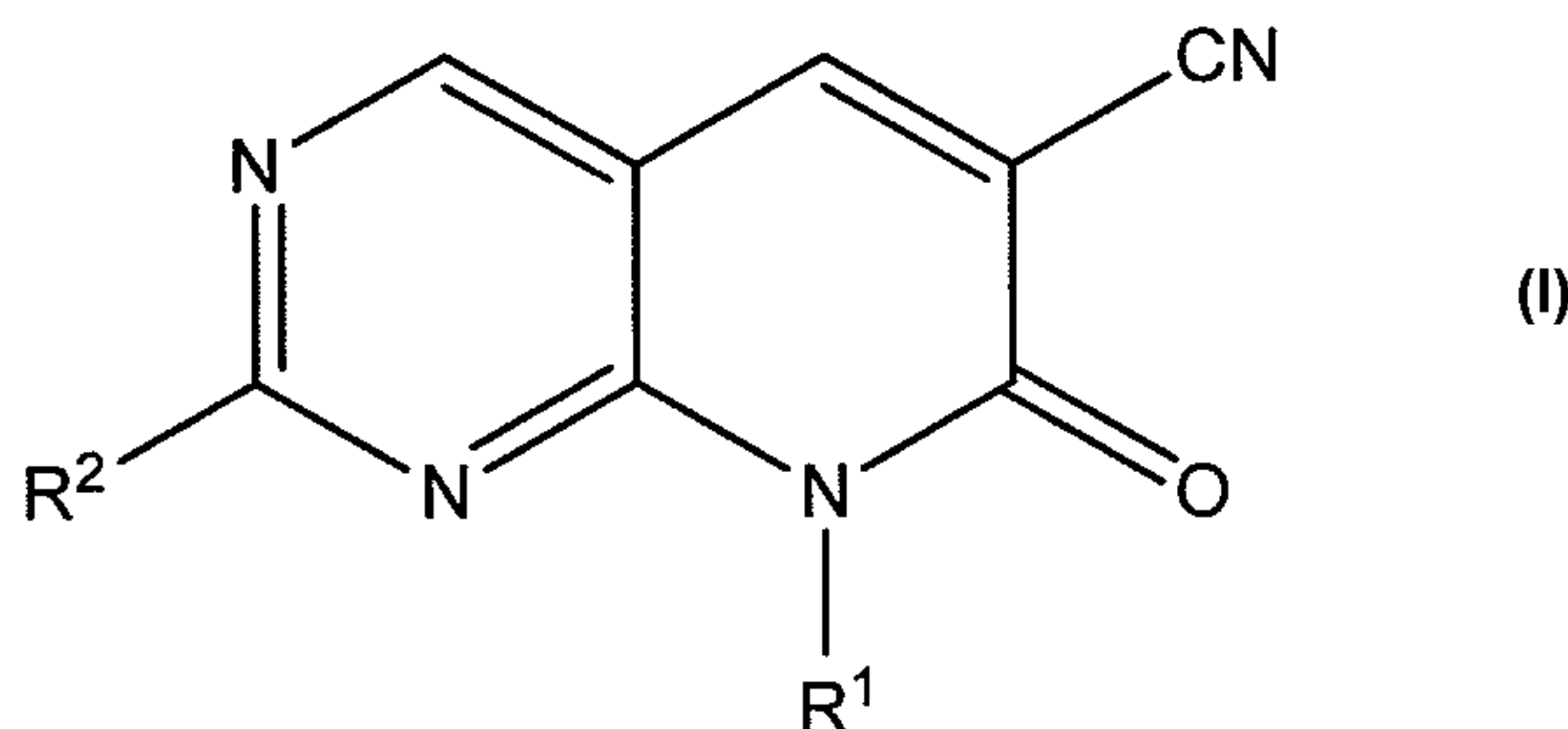
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(54) Titre : 8-ALKYL-7-OXO-7, 8-DIHYDROPYRIDO[2,3-D] PYRIMIDINE-6-CARBONITRILES SUBSTITUES EN 2 ET
LEURS UTILISATIONS

(54) Title: 2-SUBSTITUTED-8-ALKYL-7-OXO-7,8-DIHYDROPYRIDO[2,3-D] PYRIMIDINE-6-CARBONITRILES AND
USES THEREOF



(57) Abrégé/Abstract:

Compounds according to Formula (I), as well as salts thereof: wherein R¹ and R² are as defined herein, are useful as antiproliferative agents and kinase inhibitors. Synthetic methods for preparing the compounds of Formula (I) are also provided.

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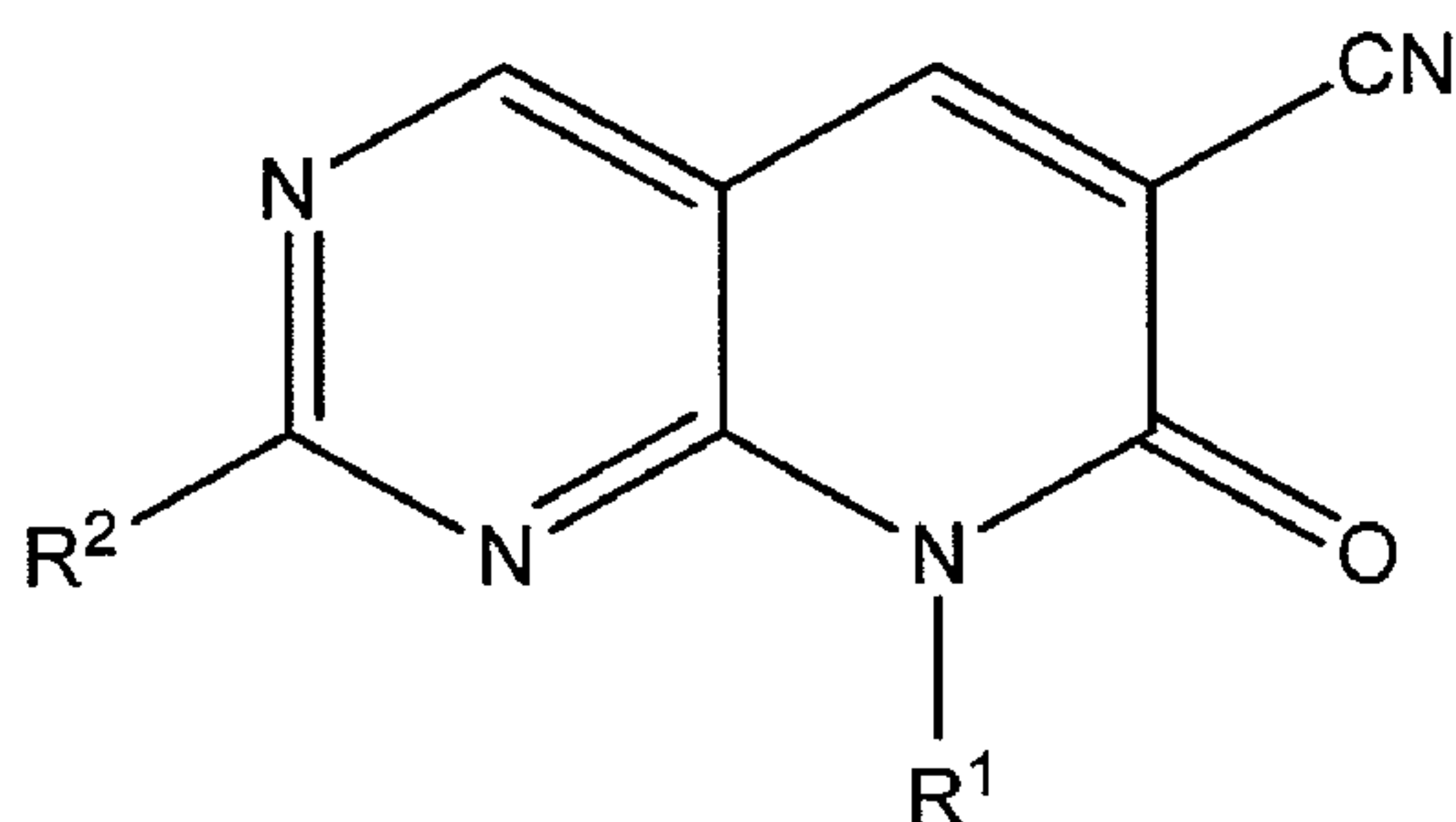
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(54) Title: 2-SUBSTITUTED-8-ALKYL-7-OXO-7,8-DIHYDROPYRIDO[2,3-D] PYRIMIDINE-6-CARBONITRILES AND USES THEREOF



(I)

(57) Abstract: Compounds according to Formula (I), as well as salts thereof: wherein R¹ and R² are as defined herein, are useful as antiproliferative agents and kinase inhibitors. Synthetic methods for preparing the compounds of Formula (I) are also provided.

2-SUBSTITUTED-8-ALKYL-7-OXO-7,8-DIHYDROPYRIDO[2,3-*D*]PYRIMIDINE-6-CARBONITRILES AND USES THEREOF

Cross -Reference to Related Application

5 The benefit of the filing date of U.S. Provisional Patent Application No. 61/370,946, filed August 5, 2010, is hereby claimed. The entire disclosure of the aforesaid application is incorporated herein by reference.

Field of the Invention

10 The invention relates to compounds, methods for their preparation, compositions including them and methods for the treatment of cellular proliferative disorders, including, but not limited to, cancer.

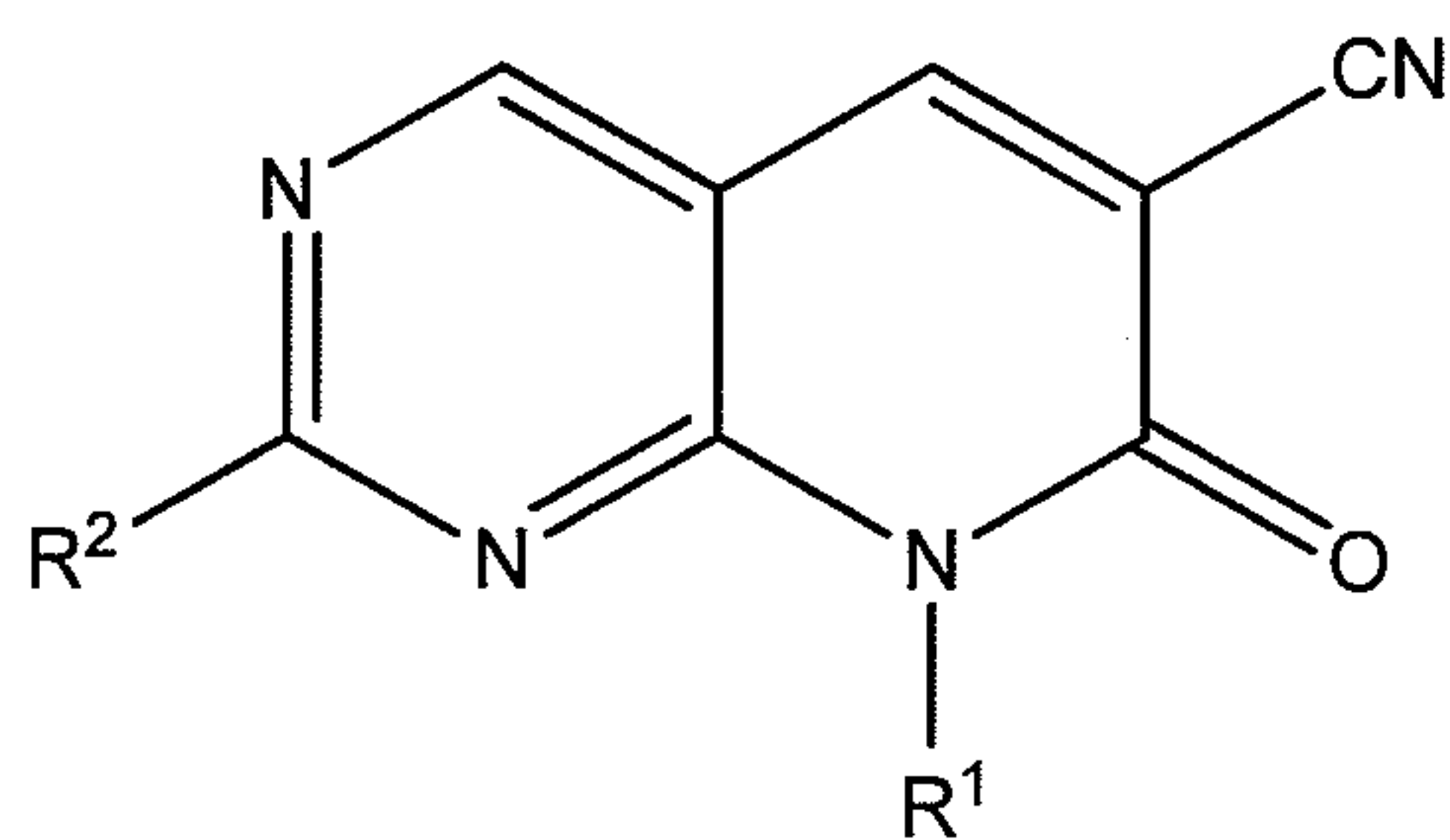
Background of the Invention

15 Cellular proliferative disorders such as cancer are among the most common causes of death in developed countries. For diseases for which treatments exist, such as cancer, despite continuing advances, the existing treatments have undesirable side effects and limited efficacy. Identifying new effective drugs for cellular proliferative disorders, including cancer, is a continuing focus of medical research.

Summary of the Invention

20 It has been found that certain compounds and compositions are useful for the treatment of cancer and other cellular proliferative disorders. The biologically active compounds of the invention are 2-substituted-8-alkyl-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitriles.

In certain embodiments, compounds according to Formula I, or a salt thereof,



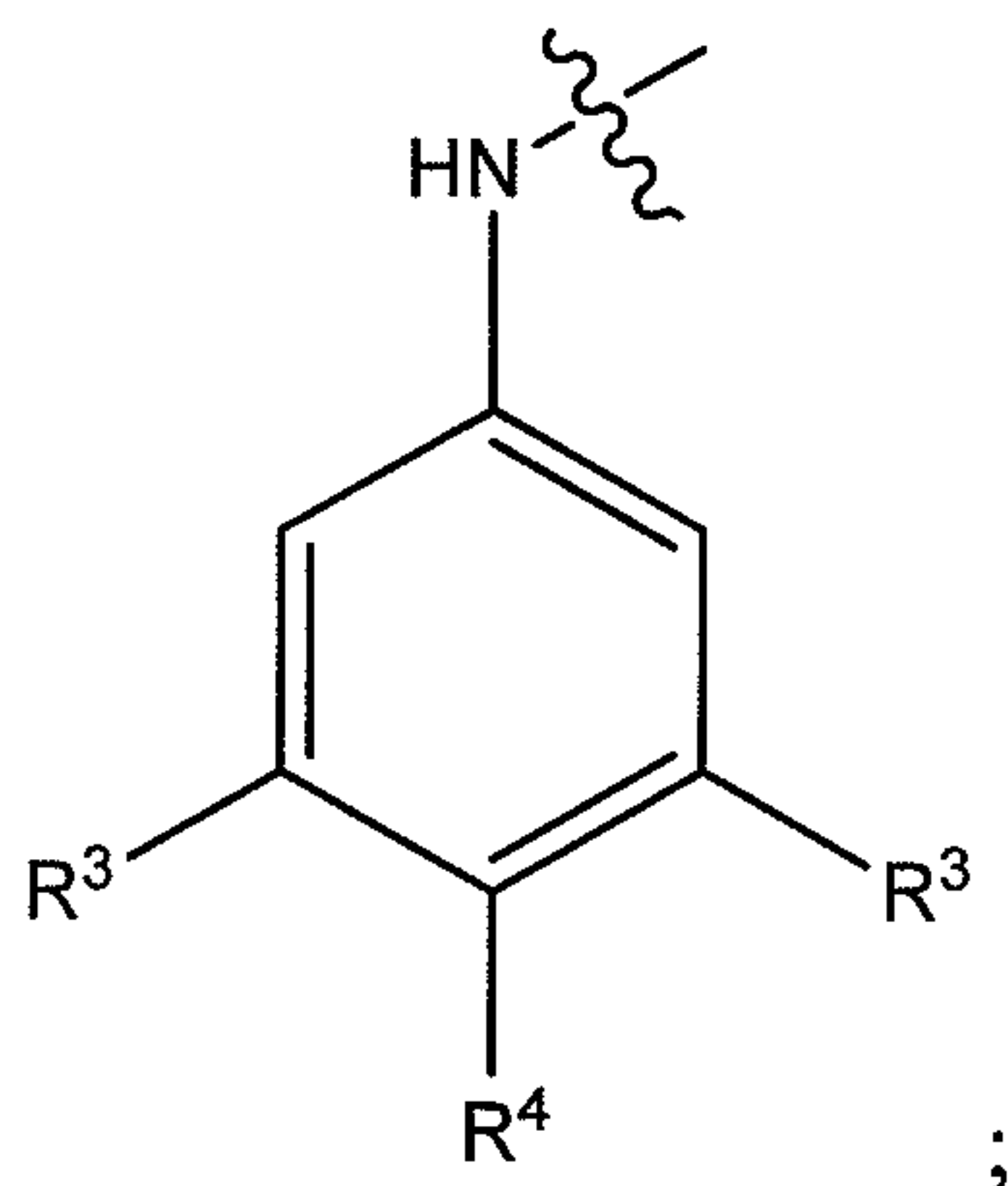
Formula I

are provided.

5 In a compound of Formula I,

R^1 is (C_1-C_6) alkyl or (C_3-C_8) cycloalkyl;

R^2 is 4-(4-methylpiperazin-1-yl)aniliny, 4-morpholinoaniliny, or



R^3 is independently at each occurrence (C_1-C_6) alkoxy; and

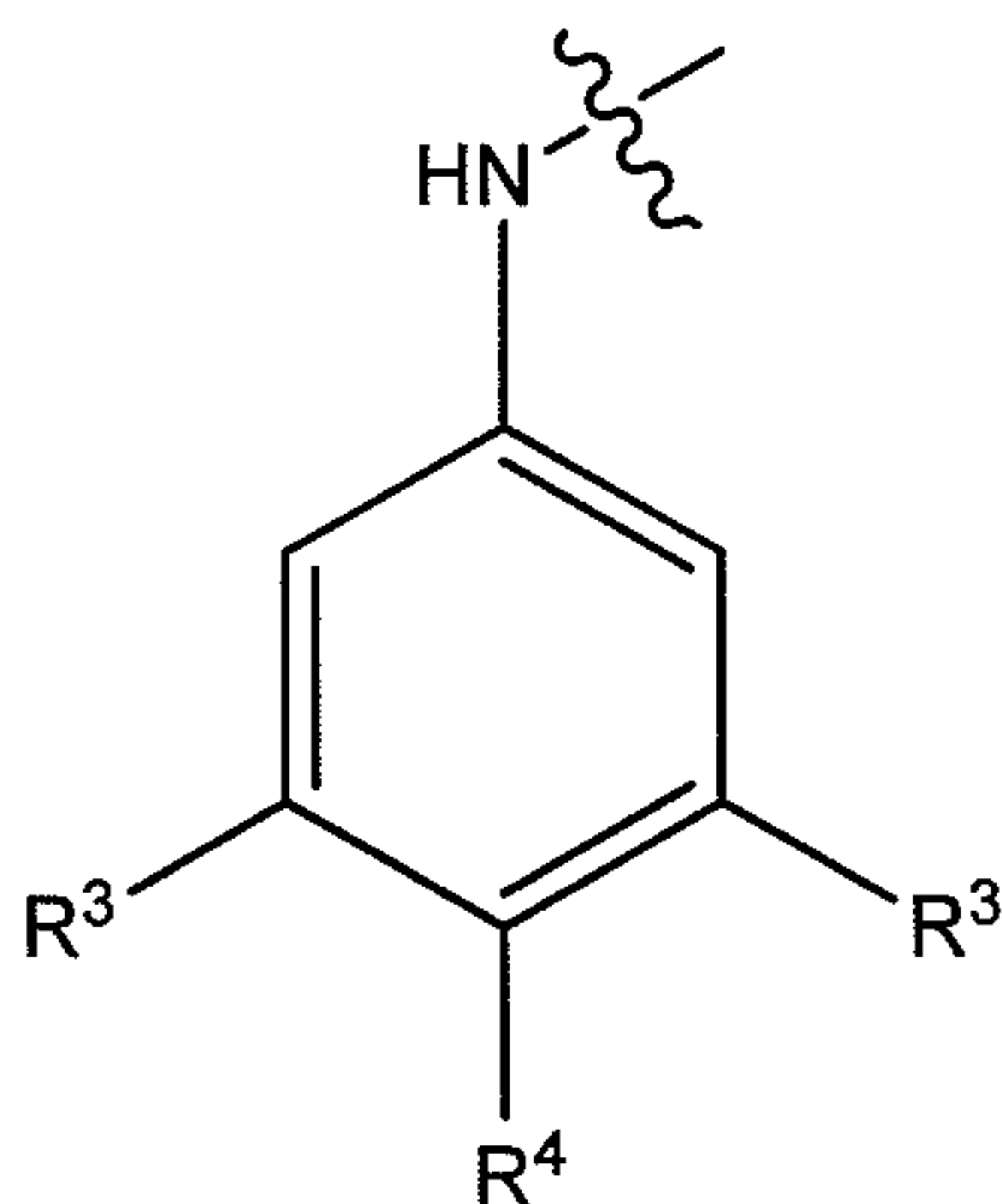
10 R^4 is H or (C_1-C_6) alkoxy.

In particular embodiments, R^2 is 4-(4-methylpiperazin-1-yl)aniliny.

In some embodiments, R^1 is (C_3-C_8) cycloalkyl.

In particular embodiments, R^1 is cyclopentyl or cyclohexyl.

In some embodiments, R² is



In particular embodiments, R¹ is cyclopentyl.

In certain embodiments, each occurrence of R³ is methoxy.

5 In some embodiments, R⁴ is hydrogen.

In some embodiments, R⁴ is methoxy.

In some embodiments, R² is 4-morpholinoaniliny.

In certain embodiments, R¹ is cyclopentyl.

10 In certain embodiments, the compound of Formula I is selected from the group consisting of 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclohexyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclopentyl-2-((3,5-dimethoxyphenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclopentyl-7-oxo-2-((3,4,5-trimethoxyphenyl)amino)-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; and 8-cyclopentyl-2-((4-morpholinophenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile.

In particular embodiments, the compound according to Formula I is 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile or a salt thereof.

20 The present invention further provides a pharmaceutical composition comprising a pharmaceutically acceptable carrier and a compound according to Formula I, or a pharmaceutically acceptable salt thereof.

In some embodiments, the pharmaceutical composition includes a compound of Formula I selected from the group consisting of 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclohexyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclopentyl-2-((3,5-dimethoxyphenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclopentyl-7-oxo-2-((3,4,5-trimethoxyphenyl)amino)-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclopentyl-2-((4-morpholinophenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; and pharmaceutically acceptable salts thereof.

The present invention also provides a method of treating an individual for a cellular proliferative disorder, comprising administering to the individual an effective amount of at least one compound according to Formula I, or a salt thereof.

In certain embodiments, the cellular proliferative disorder is selected from the group consisting of hemangiomas in newborn, secondary progressive multiple sclerosis, atherosclerosis, chronic progressive myelodegenerative disease, neurofibromatosis, ganglioneuromatosis, keloid formation, Paget's disease of the bone, fibrocystic disease of the breast, uterine fibroids, Peyronie's disease, Dupuytren's disease, restenosis, benign proliferative breast disease, benign prostatic hyperplasia, X linked lymphocellular proliferative disorder, post transplantation lymphocellular proliferative disorder, macular degeneration, retinopathies, proliferative vitreoretinopathy and non cancerous lymphocellular proliferative disorders.

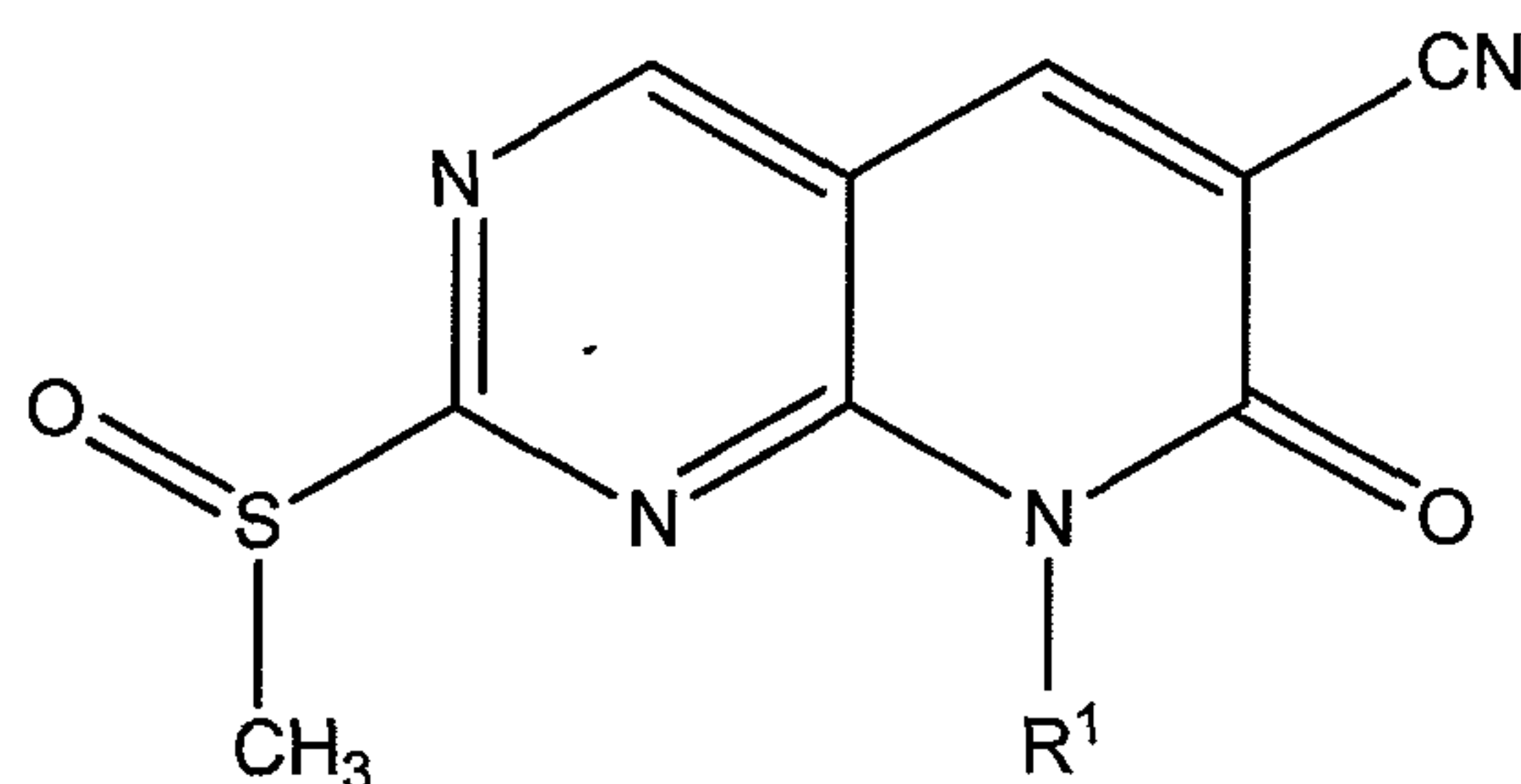
In particular embodiments, the cellular proliferative disorder is cancer. In some embodiments, the cancer is selected from the group consisting of ovarian cancer; cervical cancer; breast cancer; prostate cancer; testicular cancer, lung cancer, renal cancer; colorectal cancer; skin cancer; brain cancer; leukemia, including acute myeloid leukemia, chronic myeloid leukemia, acute lymphoid leukemia, and chronic lymphoid leukemia.

The present invention further provides a method of inducing apoptosis of cancer cells in an individual afflicted with cancer, comprising administering to the individual an effective amount of at least one compound according to Formula I, or a salt thereof.

In some embodiments, the cancer cells are tumor cells. In particular embodiments, the tumor cells are selected from the group consisting of ovarian, cervical,

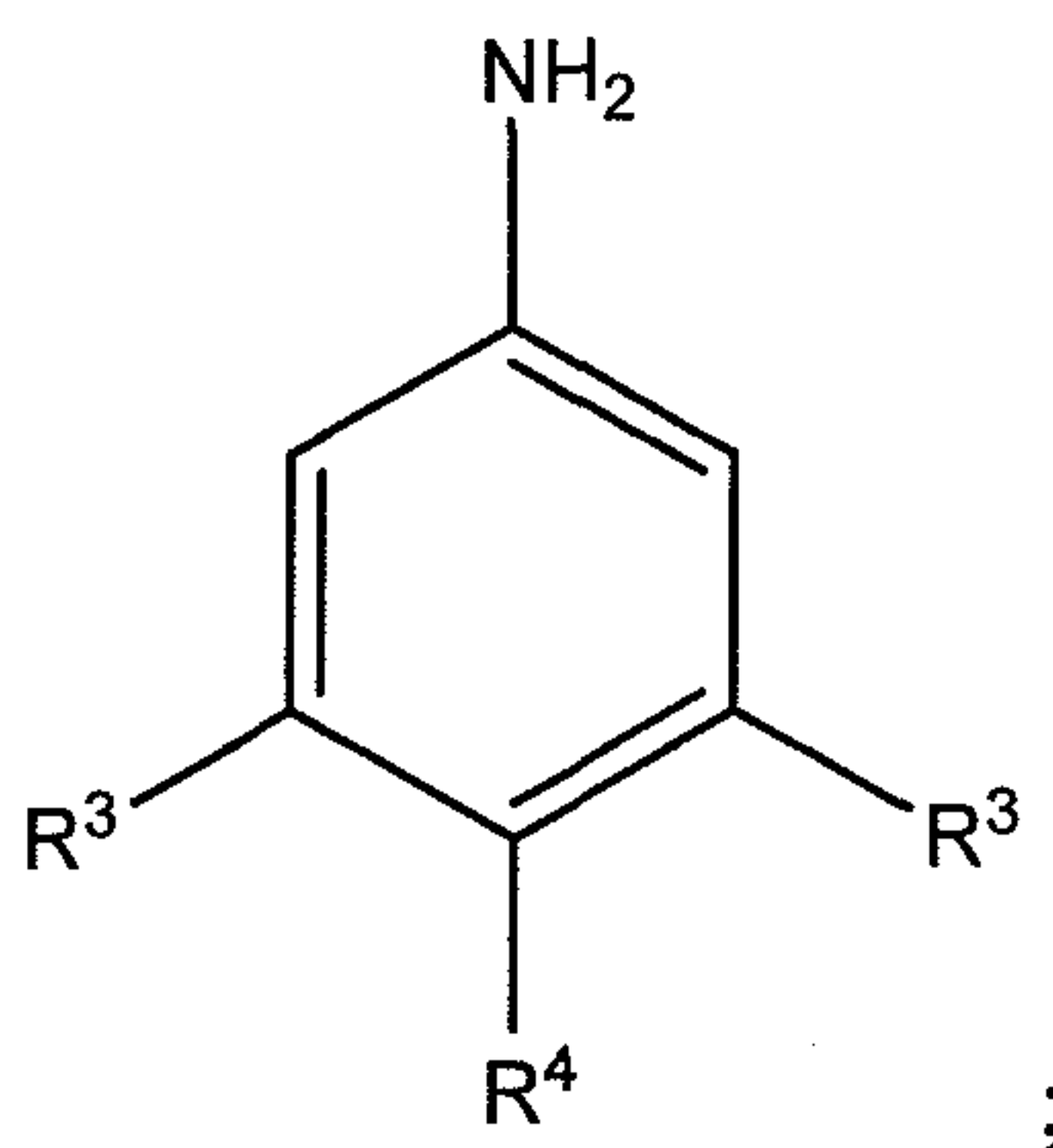
uterine, vaginal, breast, prostate, testicular, lung, renal, colorectal, stomach, adrenal, mouth, esophageal, hepatic, gall bladder, bone, lymphatic, eye, skin, and brain tumor cells.

The present invention further provides a process for the preparation of a
 5 compound according to Formula I. In some embodiments, the process comprises treating a compound of Formula II



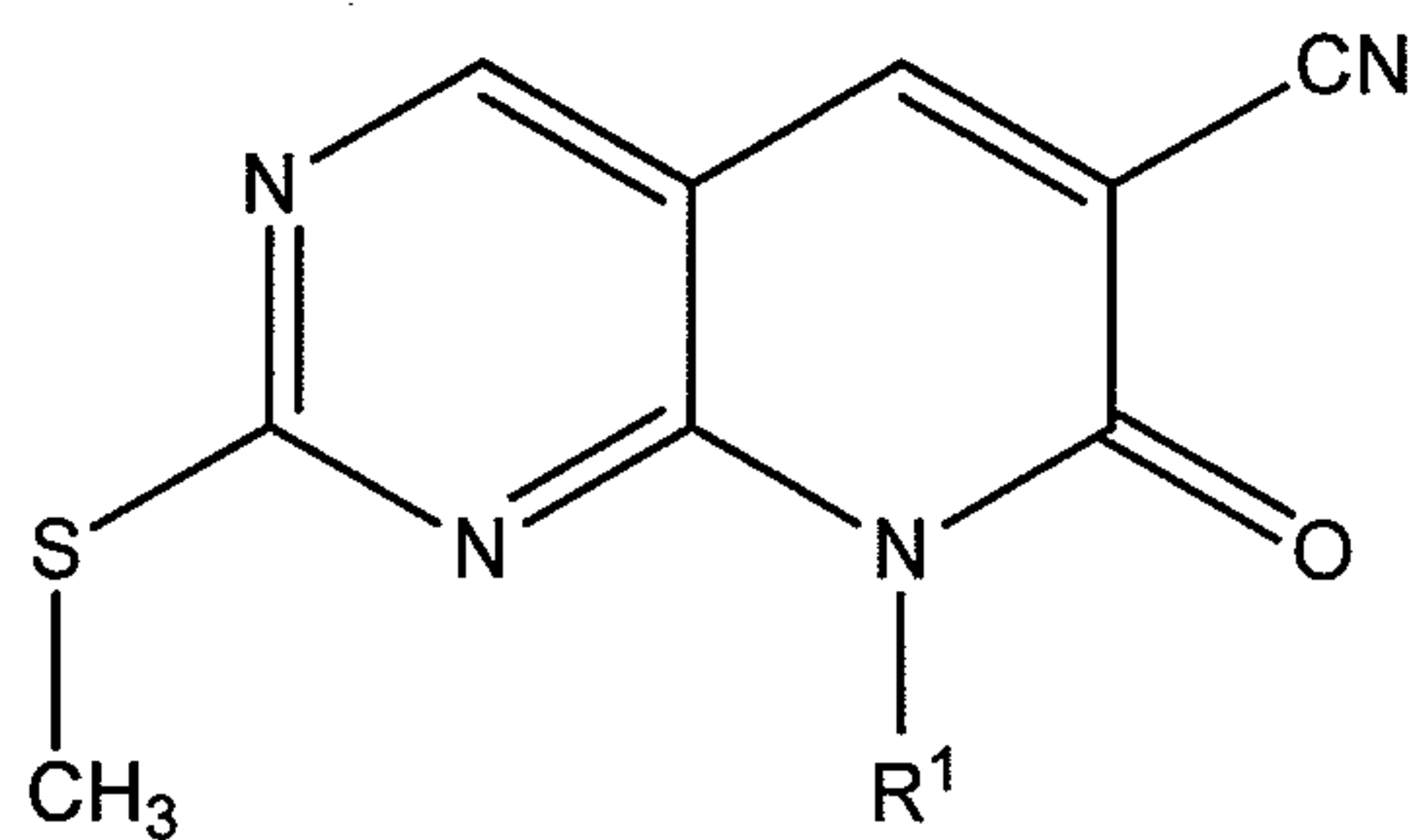
Formula II

with an amine selected from the group consisting of 4-(4-methylpiperazin-1-yl)aniline, 4-
 10 morpholinoaniline, and



wherein R^1 is (C_1-C_6) alkyl or (C_3-C_8) cycloalkyl; R^3 is independently at each occurrence (C_1-C_6) alkoxy; and R^4 is H or (C_1-C_6) alkoxy. The process further includes obtaining a compound according to Formula I.

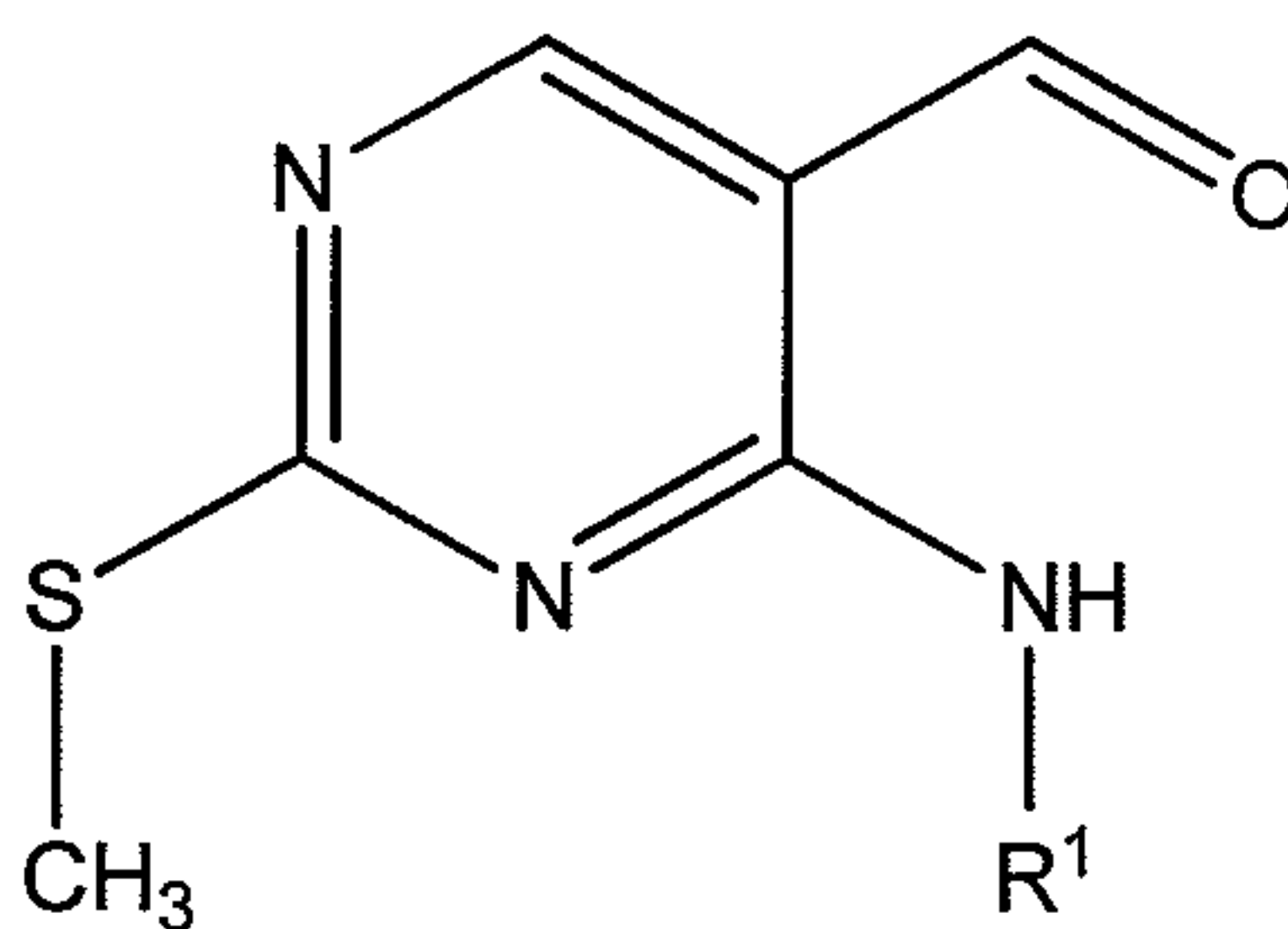
15 In some embodiments, a compound of Formula II is prepared by reacting a compound of Formula III



Formula III

with an oxidant.

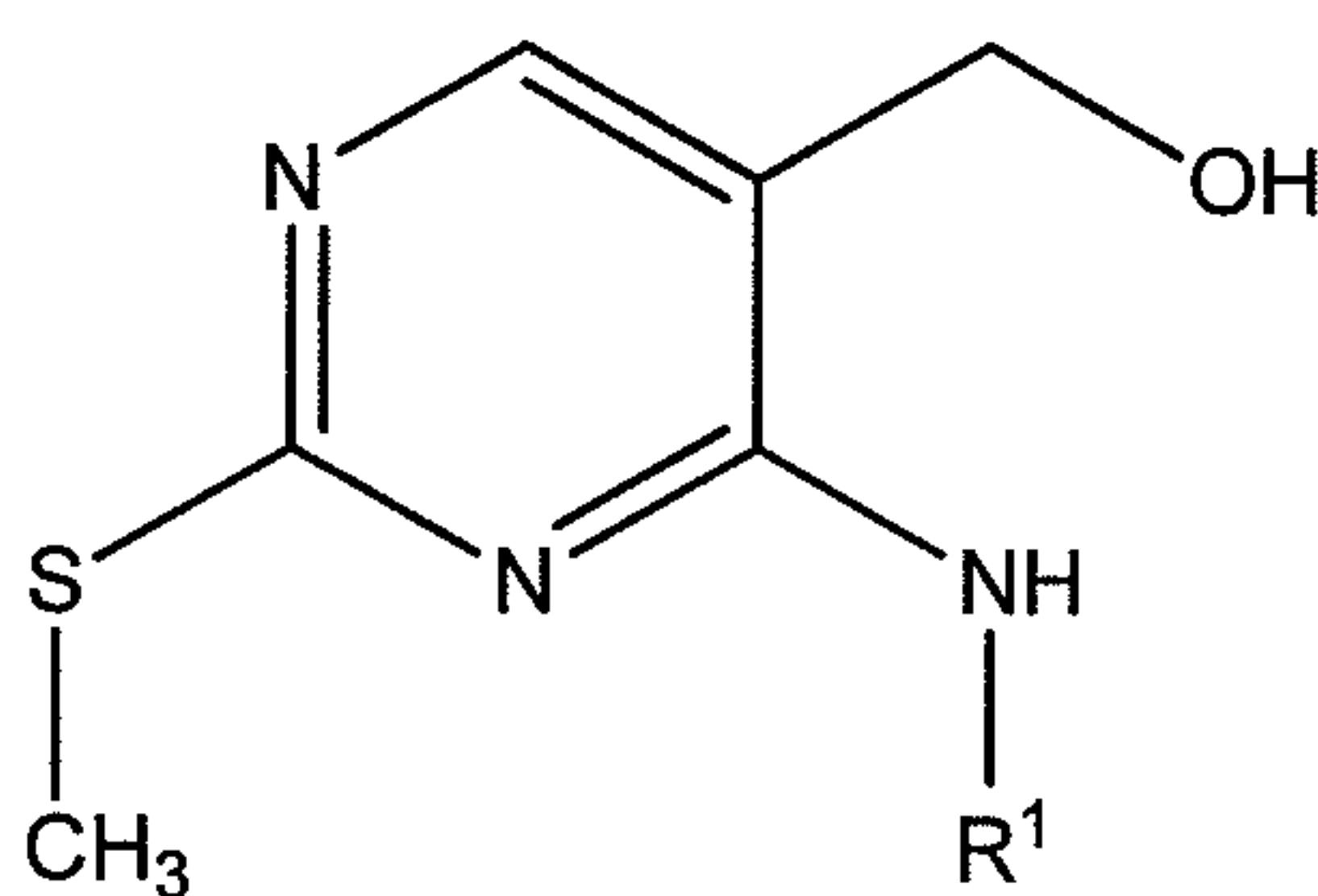
In some embodiments, a compound of Formula III is prepared by reacting a
5 compound of Formula IV



Formula IV

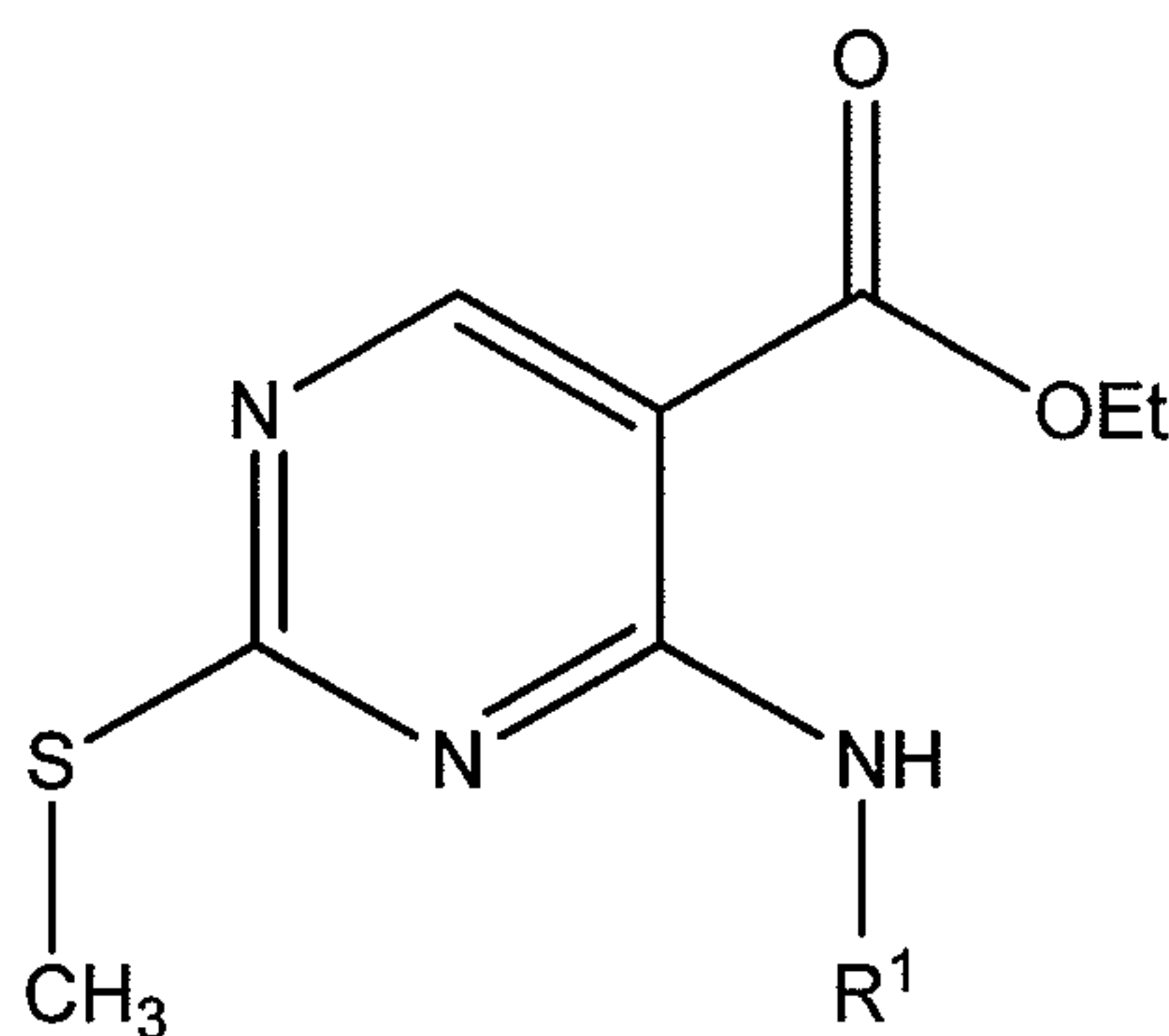
with 2-cyanoacetic acid in the presence of benzylamine and acetic acid.

In some embodiments, a compound of Formula IV is prepared by selectively
10 oxidizing a compound of Formula V



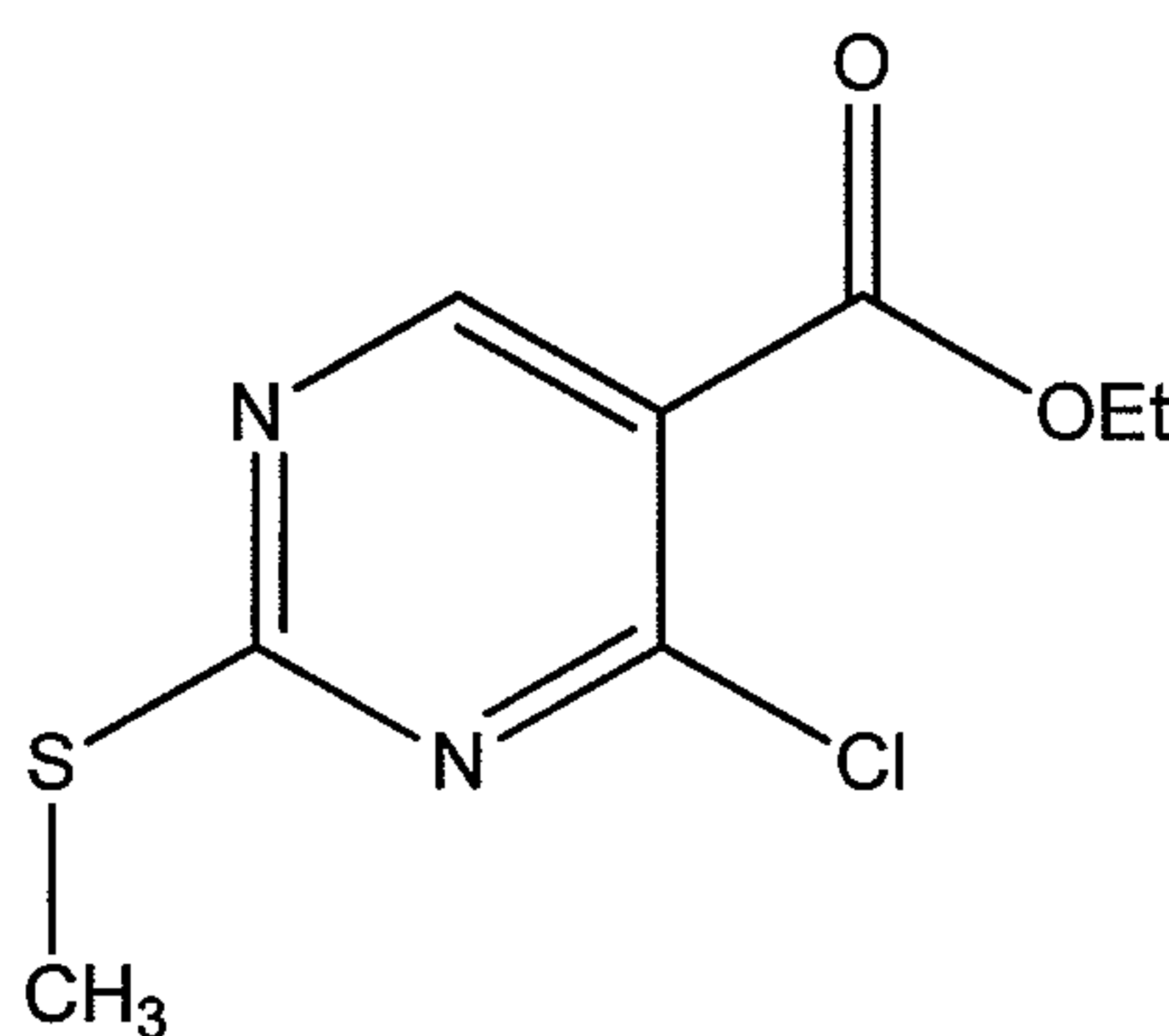
Formula V.

In some embodiments, a compound of Formula V is prepared by reducing a
compound of Formula VI



Formula VI.

In further embodiments, a compound of Formula VI is prepared by reacting a compound of Formula VII



Formula VII

with an amine having the formula NH_2R^1 .

The present invention further provides a method of inhibiting kinase activity in a mammal in need of such treatment, said method comprising administering a therapeutically effective amount of a compound of Formula I, or a pharmaceutically acceptable salt thereof.

Detailed Description of the Invention

The compounds and compositions of the invention are believed to selectively inhibit proliferation of cancer cells, and kill various tumor cell types. The compounds of the invention inhibit various protein kinases. Although similar compounds have been reported to inhibit kinase activity (*see*, for example U.S. 6,498,163), the compounds of the present invention have a surprisingly different kinase inhibition profile and inhibit a wider range of protein kinases.

The compounds of the invention are believed to inhibit the proliferation of tumor cells, and for some compounds, induce cell death. Cell death results from the induction of apoptosis. The compounds are believed effective against a broad range of tumor types, including but not limited to the following: ovarian cancer, breast cancer, prostate cancer, lung cancer, renal cancer, colorectal cancer, brain cancer and leukemia.

The compounds are also believed useful in the treatment of non-cancer cellular proliferative disorders, including but not limited to the following: hemangiomatosis in newborn, secondary progressive multiple sclerosis, chronic progressive myelodegenerative disease, neurofibromatosis, ganglioneuromatosis, keloid formation, Paget's disease of the bone, fibrocystic disease of the breast, uterine fibroids, Peyronie's disease, Dupuytren's disease, restenosis and cirrhosis.

Brief Description Of The Drawings

The foregoing summary, as well as the following detailed description the embodiments, will be better understood when read in conjunction with the appended drawings. For the purpose of illustration, there are shown in the drawings some embodiments which may be preferable. It should be understood, however, that the embodiments depicted are not limited to the precise arrangements and instrumentalities shown.

Figure 1 is a graph showing the efficacy of 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile at inhibiting growth of Colo-205 tumor fragments implanted in female athymic nude mice.

I. Definitions

A. General

As used in the specification and the appended claims, the singular forms "a," "an" and "the" include plural referents unless the context clearly dictates otherwise.

As used herein, the terms "treat" and "treatment" are used interchangeably and are meant to indicate a postponement of development of a disorder and/or a reduction in the severity of symptoms that will or are expected to develop. The terms further include

ameliorating existing symptoms, preventing additional symptoms, and ameliorating or preventing the underlying metabolic causes of symptoms.

As used herein, "individual" (as in the subject of the treatment) means both mammals and non-mammals. Mammals include, for example, humans; non-human
5 primates, e.g. apes and monkeys; cattle; horses; sheep; and goats. Non-mammals include, for example, fish and birds.

The expression "effective amount", when used to describe therapy to an individual suffering from a cancer or other cellular proliferative disorder, refers to the amount of a compound according to Formula I that inhibits the abnormal growth or proliferation, or
10 alternatively induces apoptosis of cancer cells, preferably tumor cells, resulting in a therapeutically useful and selective cytotoxic effect on proliferative cells.

The term "cellular proliferative disorder" means a disorder wherein unwanted cell proliferation of one or more subsets of cells in a multicellular organism occurs. In some such disorders, cells are made by the organism at an atypically accelerated rate.

15 **B. Chemical**

In the following paragraphs some of the definitions include examples. The examples are intended to be illustrative, and not limiting.

The term "alkyl", by itself or as part of another substituent means, unless otherwise stated, a straight, branched or cyclic chain hydrocarbon (cycloalkyl) having the
20 number of carbon atoms designated (*i.e.* C₁-C₆ means one to six carbons) and includes straight, branched chain or cyclic groups. Examples include: methyl, ethyl, propyl, isopropyl, butyl, isobutyl, tert-butyl, pentyl, neopentyl, hexyl, cyclohexyl and cyclopropylmethyl. Preferred alkyl groups are (C₁-C₃)alkyl, particularly methyl, ethyl and isopropyl. Preferred cycloalkyl groups include (C₃-C₈)cycloalkyl, with the most
25 preferred (C₃-C₈)cycloalkyl groups being cyclopentyl and cyclohexyl.

The term "alkoxy" employed alone or in combination with other terms means, unless otherwise stated, an alkyl group having the designated number of carbon atoms, as defined above, connected to the rest of the molecule via an oxygen atom, such as, for example, methoxy, ethoxy, 1-propoxy, 2-propoxy (isopropoxy) and the higher homologs
30 and isomers. Preferred are (C₁-C₃)alkoxy, particularly ethoxy and methoxy.

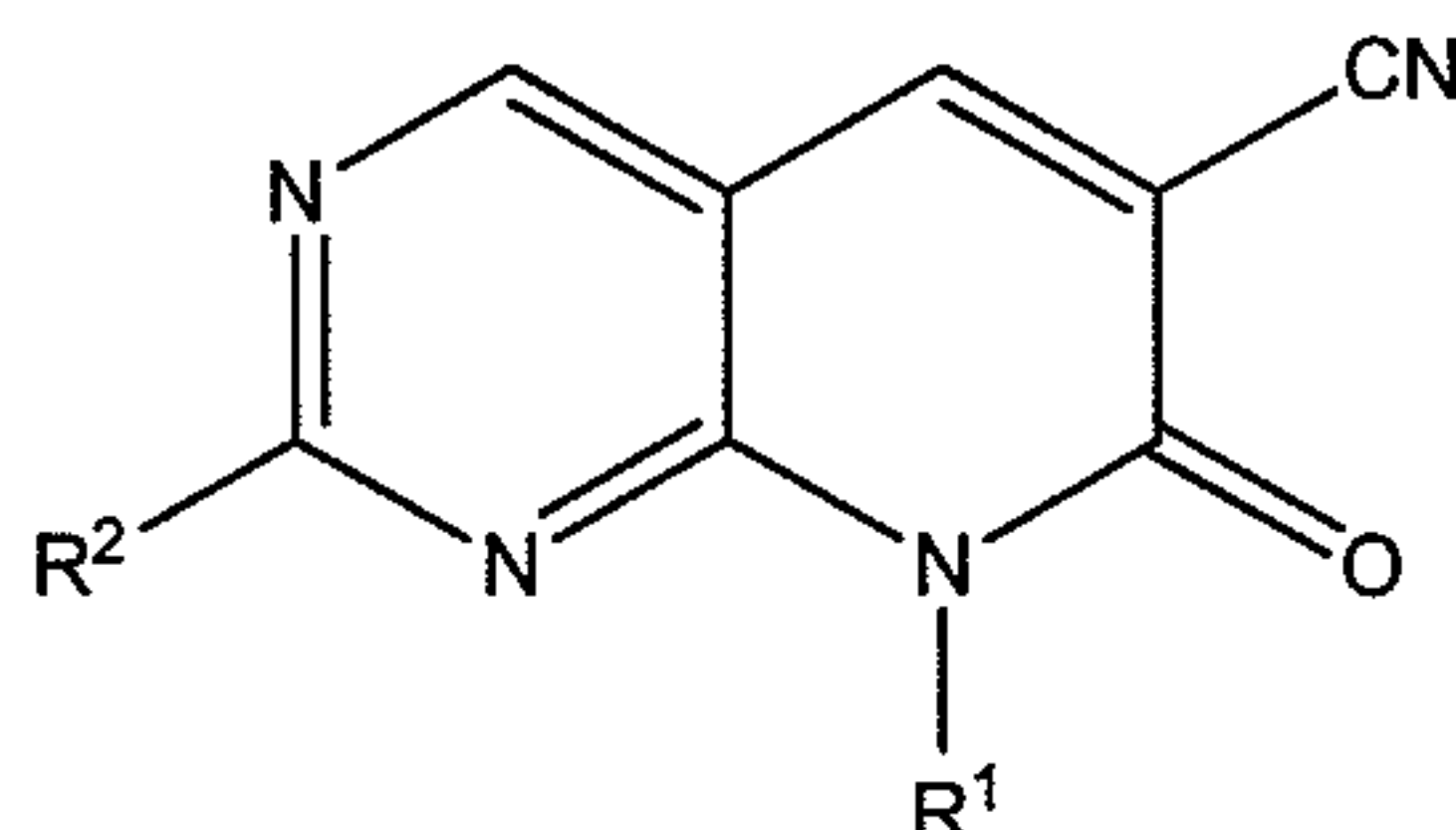
The term “cyano” refers to a $-C\equiv N$ group.

The terms “halo” or “halogen” by themselves or as part of another substituent mean, unless otherwise stated, a monovalent fluorine, chlorine, bromine, or iodine atom, preferably, fluorine, chlorine, or bromine, more preferably, fluorine or chlorine.

5 The term “aromatic” generally refers to a carbocycle or heterocycle having one or more polyunsaturated rings having aromatic character (i.e. having $(4n + 2)$ delocalized π (pi) electrons where n is an integer).

II. Compounds of the Invention

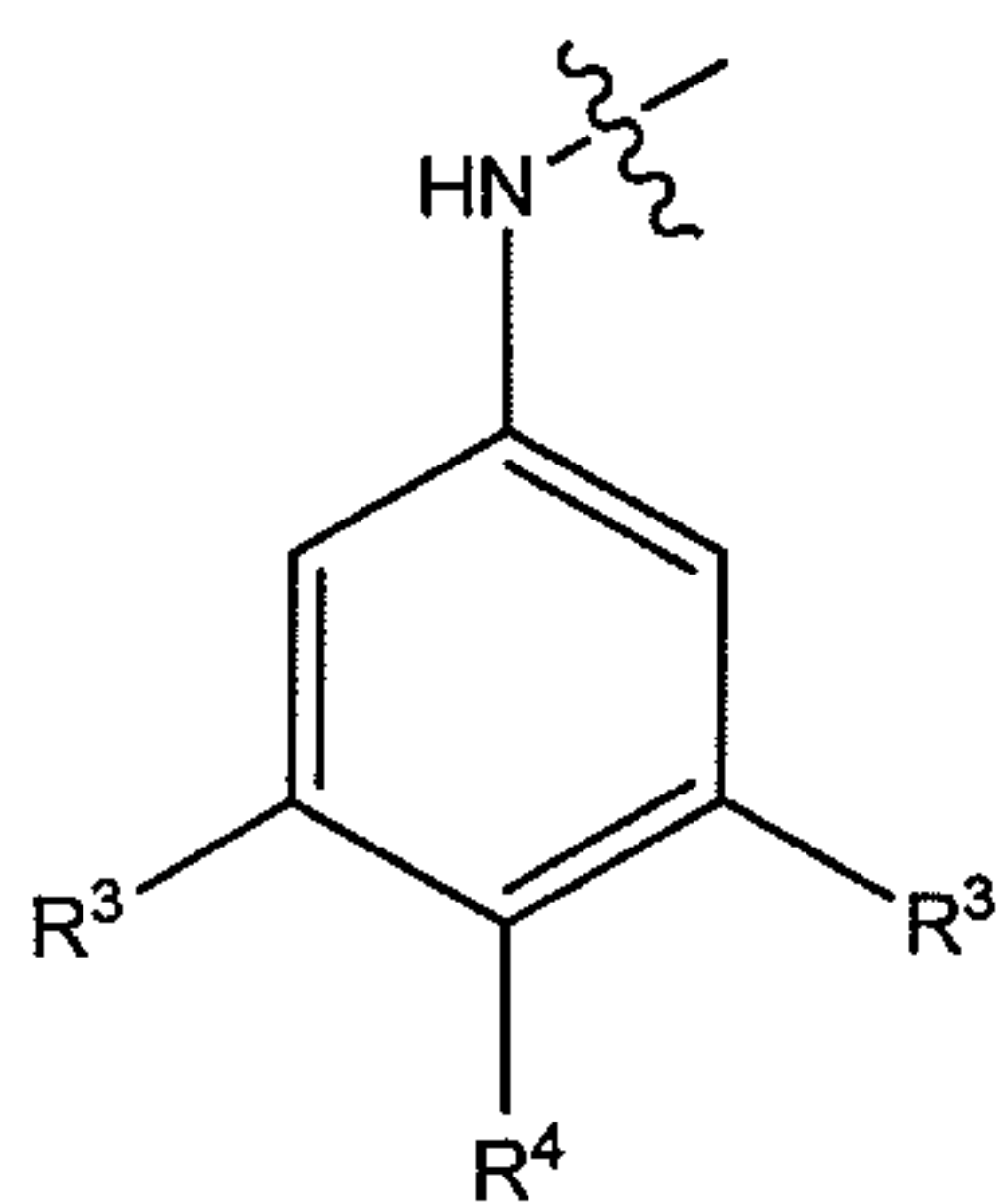
10 Compounds of the invention include the compounds of Formula I, as well as salts thereof:



Formula I.

In Formula I, R^1 is (C_1-C_6) alkyl or (C_3-C_8) cycloalkyl. In preferred embodiments, R^1 can be cyclopentyl or cyclohexyl, most preferably cyclopentyl.

15 R^2 is 4-(4-methylpiperazin-1-yl)aniliny, 4-morpholinoaniliny, or



R^3 is independently at each occurrence (C_1-C_6) alkoxy, preferably methoxy or ethoxy, most preferably methoxy.

20 R^4 is H or (C_1-C_6) alkoxy. When R^4 is (C_1-C_6) alkoxy, preferably it is either ethoxy or methoxy, most preferably methoxy.

In some embodiments, each occurrence of R³ is methoxy and R⁴ is hydrogen. In other embodiments, each occurrence of R³ as well as R⁴ are methoxy.

The following compounds of the invention were prepared: 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, 8-cyclopentyl-2-((4-morpholinophenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, 8-cyclopentyl-2-((3,5-dimethoxyphenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, 8-cyclopentyl-2-((3,5-dimethoxyphenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, and 8-cyclohexyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile.

Other exemplary compounds within the scope of the present invention include the following, and salts thereof: 8-cyclohexyl-2-((4-morpholinophenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, 8-cyclohexyl-2-((3,5-dimethoxyphenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, 8-cyclohexyl-7-oxo-2-((3,4,5-trimethoxyphenyl)amino)-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, 8-cyclopropyl-7-oxo-2-((3,4,5-trimethoxyphenyl)amino)-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, 8-cyclobutyl-7-oxo-2-((3,4,5-trimethoxyphenyl)amino)-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, 8-cyclobutyl-2-((3,5-dimethoxyphenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, 8-cyclopropyl-2-((3,5-dimethoxyphenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, 8-cyclopropyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, 8-cyclobutyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, 8-cyclobutyl-2-((4-morpholinophenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, and 8-cyclopropyl-2-((4-morpholinophenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile.

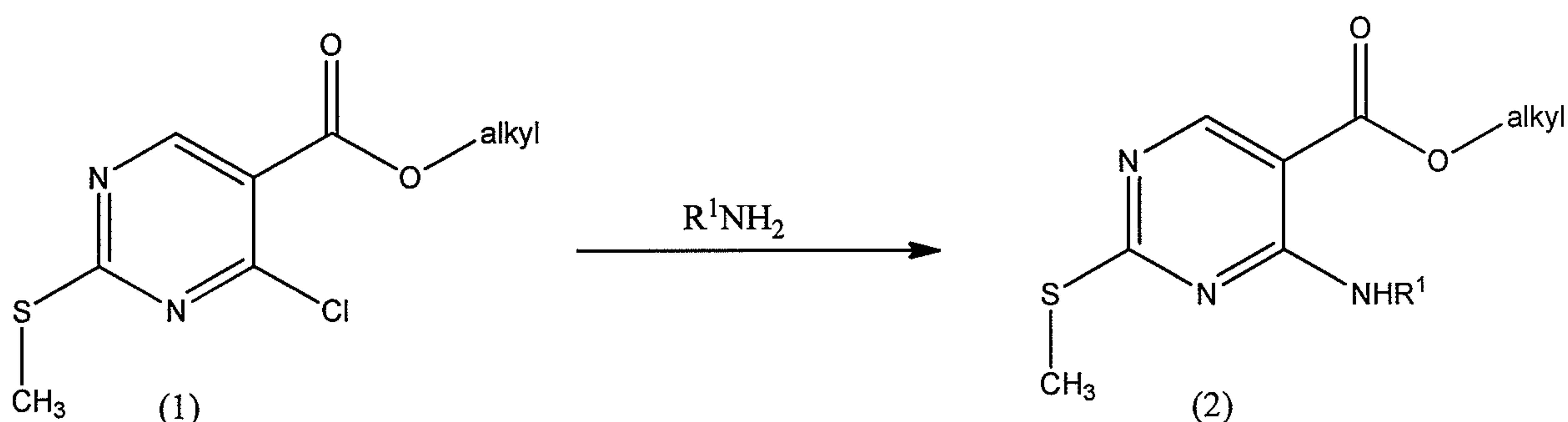
It is to be understood that other particular and preferred embodiments of the compounds of the invention will combine the features of the particular and preferred embodiments of the invention explicitly described above. Embodiments defined by such combinations are contemplated as particular embodiments of the invention.

In other preferred embodiments, the compound of Formula I, or any of the embodiments thereof, is an isolated compound. In other preferred embodiments, the compound of Formula I, and compositions containing the compounds, including pharmaceutical compositions, are substantially free of pharmaceutically unacceptable
5 contaminants. A pharmaceutically unacceptable contaminant is a substance which, if present in more than an insubstantial amount, would render the compound or composition unsuitable for use as a pharmaceutical for therapeutic administration. Examples include toxic materials such as halogenated solvents and heavy metals, and potentially infectious materials such as bacteria, fungi, viruses, and bacterial and fungal spores.

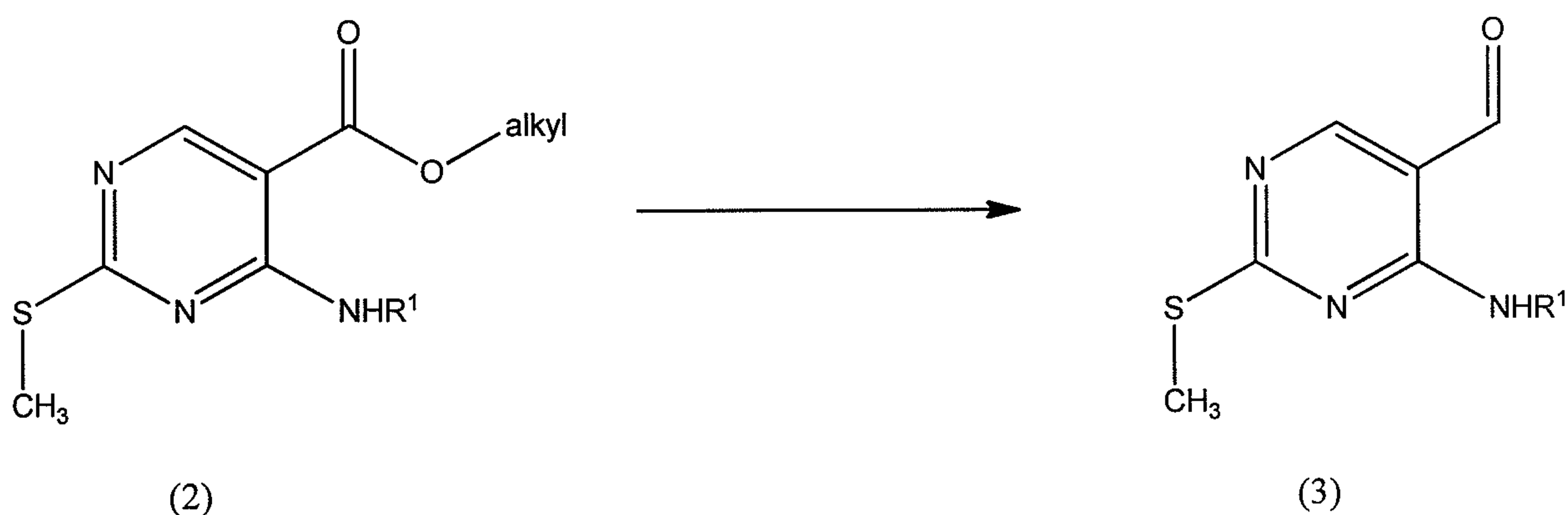
10 **III. Methods for Preparing Compounds of the Invention and Intermediates Useful in the Synthesis of Compounds of the Invention**

The present invention provides processes for preparing compounds according to Formula I, intermediates that are useful in the preparation of such compounds, and processes for preparing such intermediates.

15 The compounds can be prepared by a variety of synthetic routes. Representative procedures are shown in Schemes 1-5. It will be readily apparent that the compounds can be synthesized by substitution of the appropriate starting materials, reactants, and reagents in the syntheses shown below, with R^1 , R^2 , R^3 , and R^4 defined as previously set forth herein. It will also be apparent that the order of the steps themselves can be
20 changed, depending on the nature of the reactions. Precursor compounds, intermediates, and reagents are commercially available or can be prepared from commercially available starting materials. The following schemes are representative, and are in no way intended to limit the scope of the compounds in the embodiments of the present invention.

Scheme 1

A synthesis of compounds of formula (2) is shown in Scheme 1. Compounds of formula (2) can be prepared by reacting a commercially available 4-halopyrimidine carboxylate such as a compound of formula (1) with an amine, R^1-NH_2 , in the presence of a base in a polar or aprotic solvent. Useful bases include organic bases, for example, tertiary amines such as diisopropylethylamine (DIPEA) or triethylamine (TEA). Useful solvents can include tetrahydrofuran (THF), acetonitrile, *p*-dioxane, or *N,N*-dimethylformamide (DMF). The reaction can be heated, to the extent necessary, at a temperature appropriate for a given solvent.

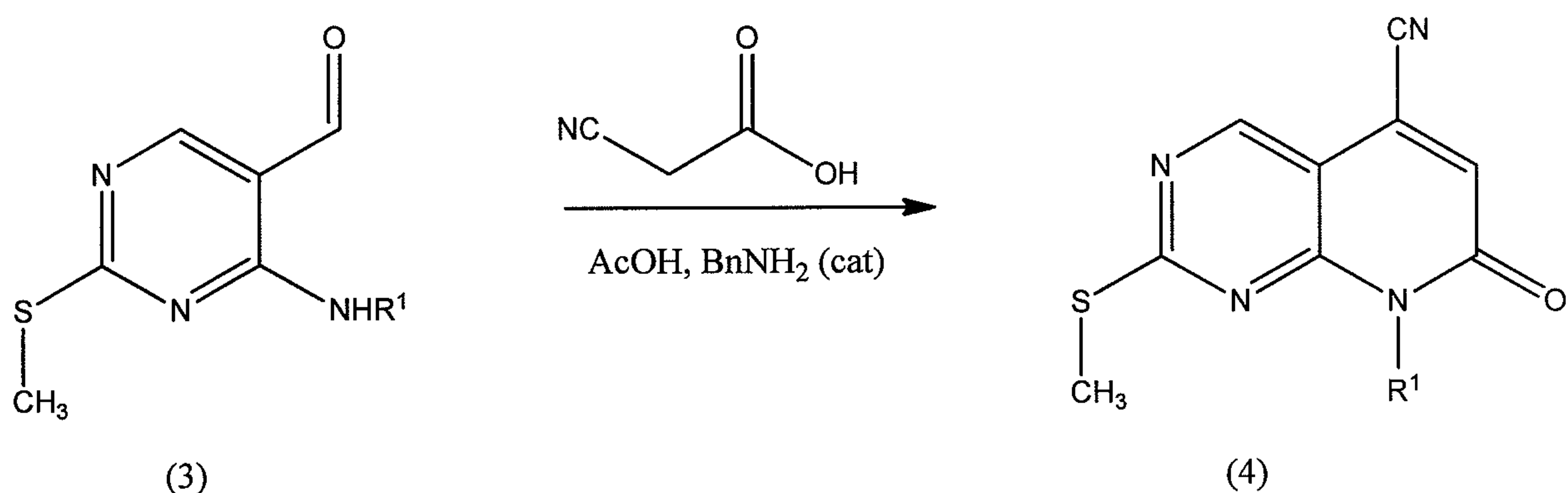
Scheme 2

A synthesis of compounds according to formula (3) is shown in Scheme 2. Ester (2) can be reduced using a reducing agent such as lithium aluminum hydride (LAH) in a polar solvent, to provide an alcohol intermediate. Other useful reducing agents include diisobutylaluminum hydride (DIBAL-H, 2 equivalents), borane-THF complex, and the like. Useful solvents include tetrahydrofuran (THF), diethyl ether, and the like. The intermediate alcohol can be oxidized to aldehyde (3) using an oxidizing agent such as

manganese dioxide in a halogenated solvent. Other useful oxidizing agents capable of oxidizing an alcohol to an aldehyde, such as for example only, Dess-Martin periodinane, are well known in the art. Useful halogenated solvents include dichloromethane, chloroform, and the like.

- 5 In an alternative embodiment, the ester (2) can be converted directly to aldehyde (3) by treatment with 1 equivalent of DIBAL-H at an appropriate temperature in a solvent such as dichloromethane, THF, or toluene.

Scheme 3

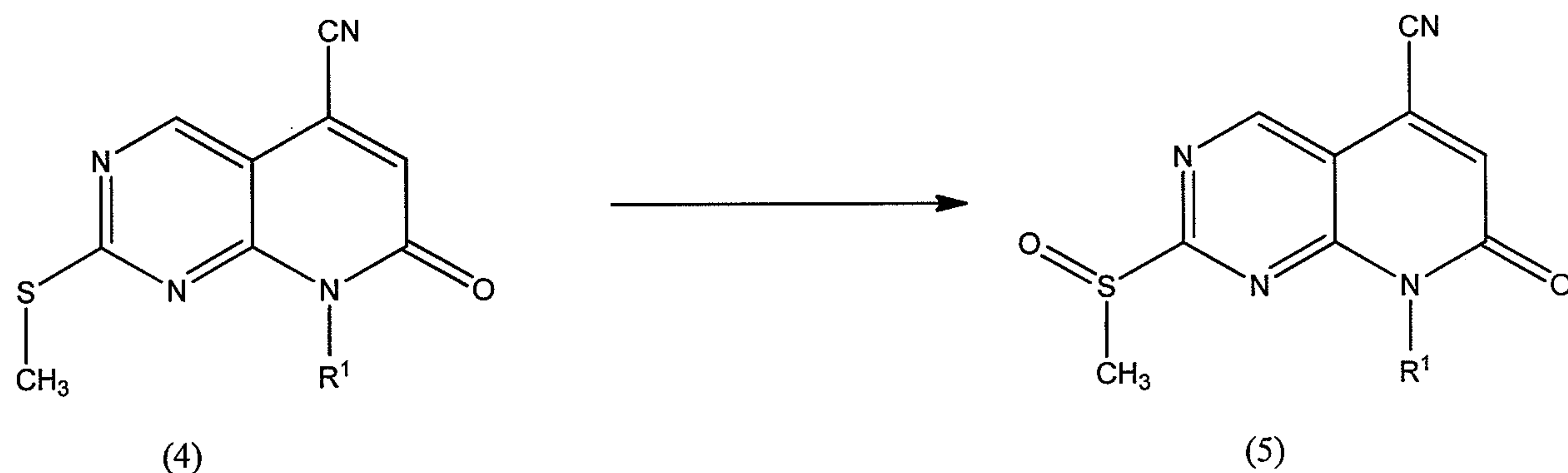


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A synthesis of compounds according to formula (4) is provided in Scheme 3. According to Scheme 3, compounds of formula (3) can be condensed with cyanoacetic acid in acetic acid, to provide a compound of formula (4). A catalytic amount of benzylamine can be used in the condensation reaction. Temperatures for the condensation reaction can range from about 100 °C to about 120 °C (reflux).

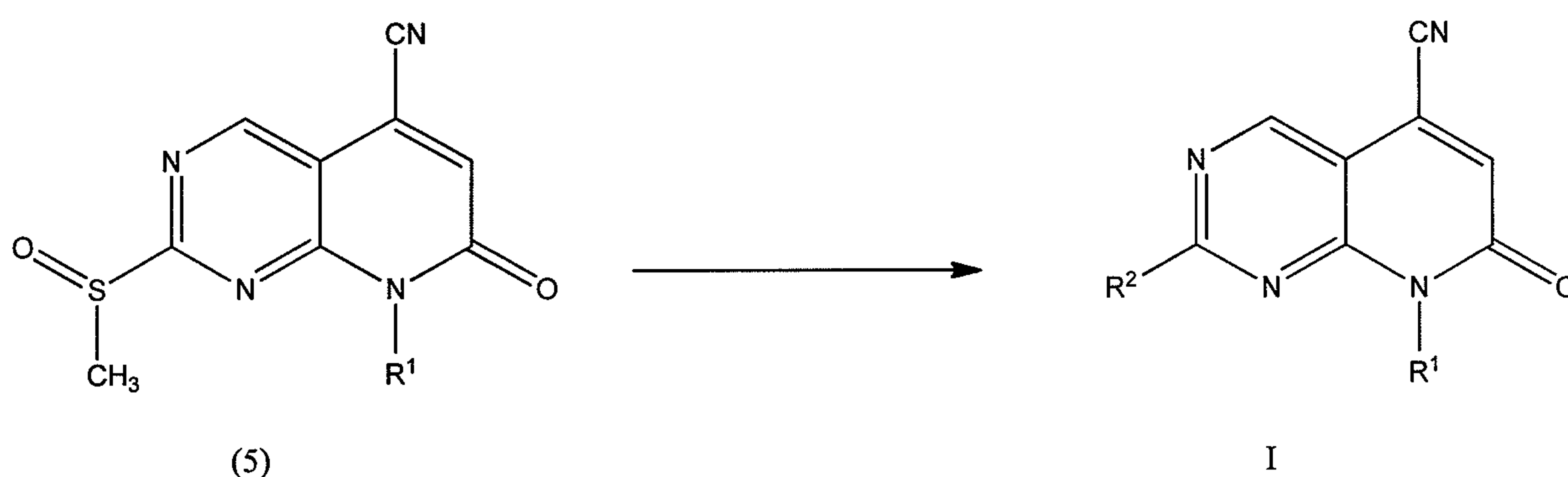
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Scheme 4



A synthesis of compounds according to formula (5) is shown in Scheme 4. The compound of formula (4) can be oxidized to a sulfoxide by treating (4) with an oxidizing agent. Useful oxidizing agents can include, but are not limited to, *meta*-chloroperoxybenzoic acid (*m*-CPBA), hydrogen peroxide, sodium hypochlorite, sodium periodate, *tert*-butyl hypochlorite, and peracids such as peracetic acid. Stoichiometric use of the oxidizing agent can be employed if necessary to control the oxidation state of sulfur. Useful solvents include acetic acid and halogenated solvents such as chloroform or dichloromethane, and the like. A preferred oxidizing reagent is *m*-CPBA in dichloromethane.

Scheme 5



Synthesis of a compound according to Formula I is shown in Scheme 5. The compound of Formula (5) can be treated with an amine compound having the formula R^2-NH_2 to provide a compound of Formula I. R^2 can be as defined previously herein. Exemplary solvents suitable for this reaction include benzenoid solvents such as toluene, *o*-xylene, *m*-xylene, *p*-xylene, xylene mixtures, anisole, and mixtures thereof. Other useful solvents include *p*-dioxane, 1,2-dimethoxyethane (DME), THF, and the like. Useful temperatures to affect reaction can range from about 65 °C to about 150 °C, dependent upon the solvent used. A molar excess of the amine R^2-NH_2 can be used, including anywhere from about 1.05 to about 2.0 equivalents.

The above-described reactions, unless otherwise noted, are usually conducted at a pressure of about one to about three atmospheres, preferably at ambient pressure (about one atmosphere).

The present invention further embraces isolated compounds according to Formula I. The expression “isolated compound” refers to a preparation of a compound of Formula I, or a mixture of compounds according to Formula I, wherein the isolated compound has been separated from the reagents used, and/or byproducts formed, during the synthesis of the compound or compounds. “Isolated” does not mean that the preparation is technically pure (homogeneous), but it is sufficiently pure to compound in a form in which it can be used therapeutically. Preferably an “isolated compound” refers to a preparation of a compound of Formula I or a mixture of compounds according to Formula I, which contains the named compound or mixture of compounds according to Formula I in an amount of at least 10 percent by weight of the total weight. Preferably the preparation contains the named compound or mixture of compounds in an amount of at least 50 percent by weight of the total weight; more preferably at least 80 percent by weight of the total weight; and most preferably at least 90 percent, at least 95 percent or at least 98 percent by weight of the total weight of the preparation.

The compounds of the invention and intermediates may be isolated from their reaction mixtures and purified by standard techniques such as filtration, liquid-liquid extraction, solid phase extraction, distillation, recrystallization or chromatography, including flash column chromatography, or HPLC. The preferred method for purification of the compounds according to Formula I or salts thereof comprises crystallizing the compound or salt from a solvent to form, preferably, a crystalline form of the compounds or salts thereof. Following crystallization, the crystallization solvent is removed by a process other than evaporation, for example filtration or decanting, and the crystals are then preferably washed using pure solvent (or a mixture of pure solvents). Preferred solvents for crystallization include water, alcohols, particularly alcohols containing up to four carbon atoms such as methanol, ethanol, isopropanol, and butan-1-ol, butan-2-ol, and 2-methyl-2-propanol, ethers, for example diethyl ether, diisopropyl ether, *t*-butyl methyl ether, 1,2-dimethoxyethane, tetrahydrofuran and 1,4-dioxane, carboxylic acids, for example formic acid and acetic acid, and hydrocarbon solvents, for example pentane, hexane, toluene, and mixtures thereof, particularly aqueous mixtures such as aqueous ethanol. Pure solvents, preferably at least analytical grade, and more preferably pharmaceutical grade are preferably used. In a preferred embodiment of the processes of the invention, the products are so isolated. In the compounds of the invention according

to Formula I or salt thereof, and pharmaceutical compositions thereof, the compound according to Formula I or salt thereof is preferably in or prepared from a crystalline form, preferably prepared according to such a process.

The synthetic methods described above reflect a convergent synthesis strategy.

5 Thus two components may be synthesized and elaborated separately prior to condensing or coupling the two components to form the target compounds. These convergent synthetic schemes allow for arrangement of the assembly steps of the backbone of the target compounds and derivatization of derivatizable functionalities to accommodate functional group sensitivity and/or to allow for functional groups or elements to be
10 introduced either before or after the assembly of the backbone of the target compounds via the condensation or coupling reactions described.

It will be appreciated by one skilled in the art that certain aromatic substituents in the compounds of the invention, intermediates used in the processes described above, or precursors thereto, may be introduced by employing aromatic substitution reactions to
15 introduce or replace a substituent, or by using functional group transformations to modify an existing substituent, or a combination thereof. Such reactions may be effected either prior to or immediately following the processes mentioned above, and are included as part of the process aspect of the invention. The reagents and reaction conditions for such procedures are known in the art. Specific examples of procedures which may be
20 employed include, but are not limited to, electrophilic functionalization of an aromatic ring, for example via nitration, halogenation, or acylation; transformation of a nitro group to an amino group, for example via reduction, such as by catalytic hydrogenation; acylation, alkylation, or sulfonylation of an amino or hydroxyl group; replacement of an amino group by another functional group via conversion to an intermediate diazonium
25 salt followed by nucleophilic or free radical substitution of the diazonium salt; or replacement of a halogen by another group, for example via nucleophilic or organometallically-catalyzed substitution reactions.

Additionally, in the aforesaid processes, certain functional groups which would be sensitive to the reaction conditions may be protected by protecting groups. A protecting
30 group is a derivative of a chemical functional group which would otherwise be incompatible with the conditions required to perform a particular reaction which, after the

reaction has been carried out, can be removed to re-generate the original functional group, which is thereby considered to have been “protected”. Any chemical functionality that is a structural component of any of the reagents used to synthesize compounds of this invention may be optionally protected with a chemical protecting group if such a protecting group is useful in the synthesis of compounds of this invention. The person skilled in the art knows when protecting groups are indicated, how to select such groups, and processes that can be used for selectively introducing and selectively removing them, because methods of selecting and using protecting groups have been extensively documented in the chemical literature. Techniques for selecting, incorporating and removing chemical protecting groups may be found, for example, in *Protective Groups in Organic Synthesis* by Theodora W. Greene, Peter G. M. Wuts (John Wiley & Sons, Inc. 1999), the entire disclosure of which is incorporated herein by reference.

In addition to use of a protecting group, sensitive functional groups may be introduced as synthetic precursors to the functional group desired in the intermediate or final product. An example of this is an aromatic nitro (-NO₂) group. The aromatic nitro group does not undergo any of the nucleophilic reactions of an aromatic amino group. However, the nitro group can serve as the equivalent of a protected amino group because it is readily reduced to the amino group under mild conditions that are selective for the nitro group over most other functional groups.

It will be appreciated by one skilled in the art that the processes described are not the exclusive means by which compounds of the invention may be synthesized and that an extremely broad repertoire of synthetic organic reactions is available to be potentially employed in synthesizing compounds of the invention. The person skilled in the art knows how to select and implement appropriate synthetic routes. Suitable synthetic methods may be identified by reference to the literature, including reference sources such as *Comprehensive Organic Synthesis*, Ed. B. M. Trost and I. Fleming (Pergamon Press, 1991), *Comprehensive Organic Functional Group Transformations*, Ed. A. R. Katritzky, O. Meth-Cohn, and C. W. Rees (Pergamon Press, 1996), *Comprehensive Organic Functional Group Transformations II*, Ed. A. R. Katritzky and R. J. K. Taylor (Editor) (Elsevier, 2nd Edition, 2004), *Comprehensive Heterocyclic Chemistry*, Ed. A. R. Katritzky and C. W. Rees (Pergamon Press, 1984), *Comprehensive Heterocyclic Chemistry II*, Ed.

A. R. Katritzky, C. W. Rees, and E. F. V. Scriven (Pergamon Press, 1996), and *Advanced Organic Chemistry*, 4th Ed., J. March (John Wiley & Sons, 1992).

IV. Treatment of Cellular Proliferative Disorders Using Compounds of the Invention

5 According to another embodiment of the invention, a method of treating an individual suffering from a cellular proliferative disorder, particularly cancer, is provided, comprising administering to said individual an effective amount of at least one compound according to Formula I, or a pharmaceutically acceptable salt thereof, either alone, or in combination with a pharmaceutically acceptable carrier.

10 According to another embodiment of the invention, a method of inducing apoptosis of cancer cells, preferably tumor cells, in an individual afflicted with cancer is provided, comprising administering to said individual an effective amount of at least one compound according to Formula I, or a pharmaceutically acceptable salt thereof, either alone, or in combination with a pharmaceutically acceptable carrier.

15 The invention is also directed to the use in medicine of a compound according to Formula I, or a pharmaceutically acceptable salt thereof.

 The invention is also directed to compounds of Formula I, and pharmaceutically acceptable salts thereof, for treating a proliferative disorder, or for inducing apoptosis of tumor cells.

20 The invention is also directed to a medicament comprising a compound of Formula I, or a pharmaceutically acceptable salt thereof, for use in treating a proliferative disorder, or for inducing apoptosis of tumor cells.

 The invention is also directed to the use of a compound according to Formula I, or a pharmaceutically acceptable salt thereof in the preparation of a medicament for
25 treatment of a cellular proliferative disorder, particularly cancer, or for inducing apoptosis of tumor cells in an individual affected with cancer.

 Particular and preferred embodiments of this aspect of the invention are those wherein the compound of Formula I used in the method of treatment, either alone or as part of a composition, is a particular or preferred embodiment of the compound of

Formula I in the description of the compounds and compositions of the invention as provided herein.

The compounds according to the invention may be administered to individuals (mammals, including animals and humans) afflicted with a cellular proliferative disorder such as cancer, malignant and benign tumors, blood vessel proliferative disorders, autoimmune disorders, and fibrotic disorders. In a particular embodiment of the invention, the individual treated is a human.

The compounds are believed effective against a broad range of tumor types, including but not limited to the following: ovarian cancer; cervical cancer; breast cancer; prostate cancer; testicular cancer, lung cancer, renal cancer; colorectal cancer; skin cancer; brain cancer; leukemia, including acute myeloid leukemia, chronic myeloid leukemia, acute lymphoid leukemia, and chronic lymphoid leukemia.

More particularly, cancers that may be treated by the compounds, compositions and methods of the invention include, but are not limited to, the following:

cardiac cancers, including, for example sarcoma, e.g., angiosarcoma, fibrosarcoma, rhabdomyosarcoma, and liposarcoma; myxoma; rhabdomyoma; fibroma; lipoma and teratoma;

lung cancers, including, for example, bronchogenic carcinoma, e.g., squamous cell, undifferentiated small cell, undifferentiated large cell, and adenocarcinoma; alveolar and bronchiolar carcinoma; bronchial adenoma; sarcoma; lymphoma; chondromatous hamartoma; and mesothelioma;

gastrointestinal cancer, including, for example, cancers of the esophagus, e.g., squamous cell carcinoma, adenocarcinoma, leiomyosarcoma, and lymphoma; cancers of the stomach, e.g., carcinoma, lymphoma, and leiomyosarcoma; cancers of the pancreas, e.g., ductal adenocarcinoma, insulinoma, glucagonoma, gastrinoma, carcinoid tumors, and vipoma; cancers of the small bowel, e.g., adenocarcinoma, lymphoma, carcinoid tumors, Kaposi's sarcoma, leiomyoma, hemangioma, lipoma, neurofibroma, and fibroma; cancers of the large bowel, e.g., adenocarcinoma, tubular adenoma, villous adenoma, hamartoma, and leiomyoma;

genitourinary tract cancers, including, for example, cancers of the kidney, e.g., adenocarcinoma, Wilm's tumor (nephroblastoma), lymphoma, and leukemia; cancers of the bladder and urethra, e.g., squamous cell carcinoma, transitional cell carcinoma, and adenocarcinoma; cancers of the prostate, e.g., adenocarcinoma, and sarcoma; cancer of the testis, e.g., seminoma, teratoma, embryonal carcinoma, teratocarcinoma, choriocarcinoma, sarcoma, interstitial cell carcinoma, fibroma, fibroadenoma, adenomatoid tumors, and lipoma;

liver cancers, including, for example, hepatoma, e.g., hepatocellular carcinoma; cholangiocarcinoma; hepatoblastoma; angiosarcoma; hepatocellular adenoma; and hemangioma;

bone cancers, including, for example, osteogenic sarcoma (osteosarcoma), fibrosarcoma, malignant fibrous histiocytooma, chondrosarcoma, Ewing's sarcoma, malignant lymphoma (reticulum cell sarcoma), multiple myeloma, malignant giant cell tumor chordoma, osteochondroma (osteochondrogenous exostoses), benign chondroma, chondroblastoma, chondromyxofibroma, osteoid osteoma and giant cell tumors;

nervous system cancers, including, for example, cancers of the skull, e.g., osteoma, hemangioma, granuloma, xanthoma, and osteitis deformans; cancers of the meninges, e.g., meningioma, meningiosarcoma, and gliomatosis; cancers of the brain, e.g., astrocytoma, medulloblastoma, glioma, ependymoma, germinoma (pinealoma), glioblastoma multiform, oligodendroglioma, schwannoma, retinoblastoma, and congenital tumors; and cancers of the spinal cord, e.g., neurofibroma, meningioma, glioma, and sarcoma;

gynecological cancers, including, for example, cancers of the uterus, e.g., endometrial carcinoma; cancers of the cervix, e.g., cervical carcinoma, and pre-tumor cervical dysplasia; cancers of the ovaries, e.g., ovarian carcinoma, including serous cystadenocarcinoma, mucinous cystadenocarcinoma, unclassified carcinoma, cone-theal cell tumors, Sertoli-Leydig cell tumors, dysgerminoma, and malignant teratoma; cancers of the vulva, e.g., squamous cell carcinoma, intraepithelial carcinoma, adenocarcinoma, fibrosarcoma, and melanoma; cancers of the vagina, e.g., clear cell carcinoma, squamous cell carcinoma, botryoid

sarcoma, and embryonal rhabdomyosarcoma; and cancers of the fallopian tubes, e.g., carcinoma;

hematologic cancers, including, for example, cancers of the blood, e.g., acute myeloid leukemia, chronic myeloid leukemia, acute lymphoblastic leukemia, chronic lymphocytic leukemia, myeloproliferative diseases, multiple myeloma, and myelodysplastic syndrome, Hodgkin's lymphoma, non-Hodgkin's lymphoma (malignant lymphoma) and Waldenström's macroglobulinemia;

skin cancers, including, for example, malignant melanoma, basal cell carcinoma, squamous cell carcinoma, Kaposi's sarcoma, moles dysplastic nevi, lipoma, angioma, dermatofibroma, keloids, psoriasis; and

adrenal gland cancers, including, for example, neuroblastoma.

Cancers may be solid tumors that may or may not be metastatic. Cancers may also occur, as in leukemia, as a diffuse tissue. Thus, the term "tumor cell", as provided herein, includes a cell afflicted by any one of the above identified disorders.

The compounds are also believed useful in the treatment of non-cancer cellular proliferative disorders, that is, cellular proliferative disorders which are characterized by benign indications. Such disorders may also be known as "cytoproliferative" or "hyperproliferative" in that cells are made by the body at an atypically elevated rate. Non-cancer cellular proliferative disorders believed treatable by compounds according to the invention include, for example: hemangiomas in newborn, secondary progressive multiple sclerosis, atherosclerosis, chronic progressive myelodegenerative disease, neurofibromatosis, ganglioneuromatosis, keloid formation, Paget's disease of the bone, fibrocystic disease of the breast, uterine fibroids, Peyronie's disease, Dupuytren's disease, restenosis, benign proliferative breast disease, benign prostatic hyperplasia, X-linked lymphocellular proliferative disorder (Duncan disease), post-transplantation lymphocellular proliferative disorder (PTLD), macular degeneration, and retinopathies, such as diabetic retinopathies and proliferative vitreoretinopathy (PVR)

Other non-cancer cellular proliferative disorders believed treatable by compounds according to the invention include the presence of pre-cancerous lymphoproliferative cells associated with an elevated risk of progression to a cancerous disorder. Many

non-cancerous lymphocellular proliferative disorders are associated with latent viral infections such as Epstein-Barr virus (EBV) and Hepatitis C. These disorders often begin as a benign pathology and progress into lymphoid neoplasia as a function of time.

V. Salts of Compounds According to the Invention

5 The compounds of the present invention may take the form of salts. The term “salts” embraces addition salts of free acids or free bases which are compounds of the invention. The term “pharmaceutically-acceptable salt” refers to salts which possess toxicity profiles within a range that affords utility in pharmaceutical applications. Pharmaceutically unacceptable salts may nonetheless possess properties such as high
10 crystallinity, which have utility in the practice of the present invention, such as for example utility in process of synthesis, purification or formulation of compounds of the invention.

Suitable pharmaceutically-acceptable acid addition salts may be prepared from an inorganic acid or from an organic acid. Examples of inorganic acids include
15 hydrochloric, hydrobromic, hydriodic, nitric, carbonic, sulfuric, and phosphoric acids. Appropriate organic acids may be selected from aliphatic, cycloaliphatic, aromatic, araliphatic, heterocyclic, carboxylic and sulfonic classes of organic acids, examples of which include formic, acetic, propionic, succinic, glycolic, gluconic, lactic, malic, tartaric, citric, ascorbic, glucuronic, maleic, fumaric, pyruvic, aspartic, glutamic, benzoic,
20 anthranilic, 4-hydroxybenzoic, phenylacetic, mandelic, embonic (pamoic), methanesulfonic, ethanesulfonic, benzenesulfonic, pantothenic, trifluoroacetic, trifluoromethanesulfonic, 2-hydroxyethanesulfonic, p-toluenesulfonic, sulfanilic, cyclohexylaminosulfonic, stearic, alginic, β -hydroxybutyric, salicylic, galactaric and galacturonic acid. Examples of pharmaceutically unacceptable acid addition salts
25 include, for example, perchlorates and tetrafluoroborates.

All of these salts may be prepared by conventional means from the corresponding compound according to Formula I and the appropriate acid. Preferably the salts are in crystalline form, and preferably prepared by crystallization of the salt from a suitable solvent. The person skilled in the art will know how to prepare and select suitable salt

forms for example, as described in *Handbook of Pharmaceutical Salts: Properties, Selection, and Use* By P. H. Stahl and C. G. Wermuth (Wiley-VCH 2002).

VI. Pharmaceutical Compositions

The compounds of the invention may be administered in the form of a pharmaceutical composition, in combination with a pharmaceutically acceptable carrier. The active ingredient in such formulations may comprise from 0.1 to 99.99 weight percent. "Pharmaceutically acceptable carrier" means any carrier, diluent or excipient which is compatible with the other ingredients of the formulation and not deleterious to the recipient.

The active agent is preferably administered with a pharmaceutically acceptable carrier selected on the basis of the selected route of administration and standard pharmaceutical practice. The active agent may be formulated into dosage forms according to standard practices in the field of pharmaceutical preparations. See Alphonso Gennaro, ed., *Remington's Pharmaceutical Sciences*, 18th Edition (1990), Mack Publishing Co., Easton, PA. Suitable dosage forms may comprise, for example, tablets, capsules, solutions, parenteral solutions, troches, suppositories, or suspensions.

For parenteral administration, the active agent may be mixed with a suitable carrier or diluent such as water, an oil (particularly a vegetable oil), ethanol, saline solution, aqueous dextrose (glucose) and related sugar solutions, glycerol, or a glycol such as propylene glycol or polyethylene glycol. Solutions for parenteral administration preferably contain a water soluble salt of the active agent. Stabilizing agents, antioxidant agents and preservatives may also be added. Suitable antioxidant agents include sulfite, ascorbic acid, citric acid and its salts, and sodium EDTA. Suitable preservatives include benzalkonium chloride, methyl- or propyl-paraben, and chlorbutanol. The composition for parenteral administration may take the form of an aqueous or non-aqueous solution, dispersion, suspension or emulsion.

For oral administration, the active agent may be combined with one or more solid inactive ingredients for the preparation of tablets, capsules, pills, powders, granules or other suitable oral dosage forms. For example, the active agent may be combined with at least one excipient such as fillers, binders, humectants, disintegrating agents, solution

retarders, absorption accelerators, wetting agents absorbents or lubricating agents. According to one tablet embodiment, the active agent may be combined with carboxymethylcellulose calcium, magnesium stearate, mannitol and starch, and then formed into tablets by conventional tableting methods.

5 The specific dose of a compound according to the invention to obtain therapeutic benefit for treatment of a cellular proliferative disorder will, of course, be determined by the particular circumstances of the individual patient including the size, weight, age and sex of the patient, the nature and stage of the cellular proliferative disorder, the aggressiveness of the cellular proliferative disorder, and the route of administration of the
10 compound.

For example, a daily dosage from about 0.05 to about 50 mg/kg/day may be utilized, more preferably from about 0.1 to about 10 mg/kg/day. Higher or lower doses are also contemplated as it may be necessary to use dosages outside these ranges in some cases. The daily dosage may be divided, such as being divided equally into two to four
15 times per day daily dosing. The compositions are preferably formulated in a unit dosage form, each dosage containing from about 1 to about 500mg, more typically, about 10 to about 100mg of active agent per unit dosage. The term "unit dosage form" refers to physically discrete units suitable as a unitary dosage for human subjects and other mammals, each unit containing a predetermined quantity of active material calculated to
20 produce the desired therapeutic effect, in association with a suitable pharmaceutical excipient.

The pharmaceutical compositions of the present invention may also be formulated so as to provide slow or controlled release of the active ingredient therein using, for example, hydropropylmethyl cellulose in varying proportions to provide the desired
25 release profile, other polymer matrices, gels, permeable membranes, osmotic systems, multilayer coatings, microparticles, liposomes and/or microspheres.

In general, a controlled-release preparation is a pharmaceutical composition capable of releasing the active ingredient at the required rate to maintain constant pharmacological activity for a desirable period of time. Such dosage forms provide a
30 supply of a drug to the body during a predetermined period of time and thus maintain

drug levels in the therapeutic range for longer periods of time than conventional non-controlled formulations.

U.S. Patent No. 5,674,533 discloses controlled-release pharmaceutical compositions in liquid dosage forms for the administration of moguisteine, a potent peripheral antitussive. U.S. Patent No. 5,059,595 describes the controlled-release of active agents by the use of a gastro-resistant tablet for the therapy of organic mental disturbances. U.S. Patent No. 5,591,767 describes a liquid reservoir transdermal patch for the controlled administration of ketorolac, a non-steroidal anti-inflammatory agent with potent analgesic properties. U.S. Patent No. 5,120,548 discloses a controlled-release drug delivery device comprised of swellable polymers. U.S. Patent No. 5,073,543 describes controlled-release formulations containing a trophic factor entrapped by a ganglioside-liposome vehicle. U.S. Patent No. 5,639,476 discloses a stable solid controlled-release formulation having a coating derived from an aqueous dispersion of a hydrophobic acrylic polymer. Biodegradable microparticles are known for use in controlled-release formulations. U.S. Patent No. 5,354,566 discloses a controlled-release powder that contains the active ingredient. U.S. Patent No. 5,733,566 describes the use of polymeric microparticles that release antiparasitic compositions.

The controlled-release of the active ingredient may be stimulated by various inducers, for example pH, temperature, enzymes, water, or other physiological conditions or compounds. Various mechanisms of drug release exist. For example, in one embodiment, the controlled-release component may swell and form porous openings large enough to release the active ingredient after administration to a patient. The term "controlled-release component" in the context of the present invention is defined herein as a compound or compounds, such as polymers, polymer matrices, gels, permeable membranes, liposomes and/or microspheres, that facilitate the controlled-release of the active ingredient in the pharmaceutical composition. In another embodiment, the controlled-release component is biodegradable, induced by exposure to the aqueous environment, pH, temperature, or enzymes in the body. In another embodiment, sol-gels may be used, wherein the active ingredient is incorporated into a sol-gel matrix that is a solid at room temperature. This matrix is implanted into a patient, preferably a mammal, having a body temperature high enough to induce gel formation of the sol-gel matrix, thereby releasing the active ingredient into the patient.

The components used to formulate the pharmaceutical compositions are of high purity and are substantially free of potentially harmful contaminants (e.g., at least National Food grade, generally at least analytical grade, and more typically at least pharmaceutical grade). Particularly for human consumption, the composition is preferably manufactured or formulated under Good Manufacturing Practice standards as defined in the applicable regulations of the U.S. Food and Drug Administration. For example, suitable formulations may be sterile and/or substantially isotonic and/or in full compliance with all Good Manufacturing Practice regulations of the U.S. Food and Drug Administration.

VII. Routes of Administration of Compounds and Compositions of the Invention

The compounds may be administered by any route, including but not limited to oral, rectal, sublingual, buccal, ocular, pulmonary, and parenteral administration, or as an oral or nasal spray (e.g. inhalation of nebulized vapors, droplets, or solid particles). Parenteral administration includes, for example, intravenous, intramuscular, intraarterial, intraperitoneal, intranasal, intravaginal, intravesical (e.g., to the bladder), intradermal, transdermal, topical or subcutaneous administration. Also contemplated within the scope of the invention is the instillation of a drug in the body of the patient in a controlled formulation, with systemic or local release of the drug to occur at a later time. For example, the drug may be localized in a depot for controlled release to the circulation, or for release to a local site of tumor growth.

One or more compounds useful in the practice of the present inventions may be administered simultaneously, by the same or different routes, or at different times during treatment. The compounds may be administered before, along with, or after other medications, including other antiproliferative compounds.

The treatment may be carried out for as long a period as necessary, either in a single, uninterrupted session, or in discrete sessions. The treating physician will know how to increase, decrease, or interrupt treatment based on patient response. According to one embodiment, treatment is carried out for from about four to about sixteen weeks. The treatment schedule may be repeated as required.

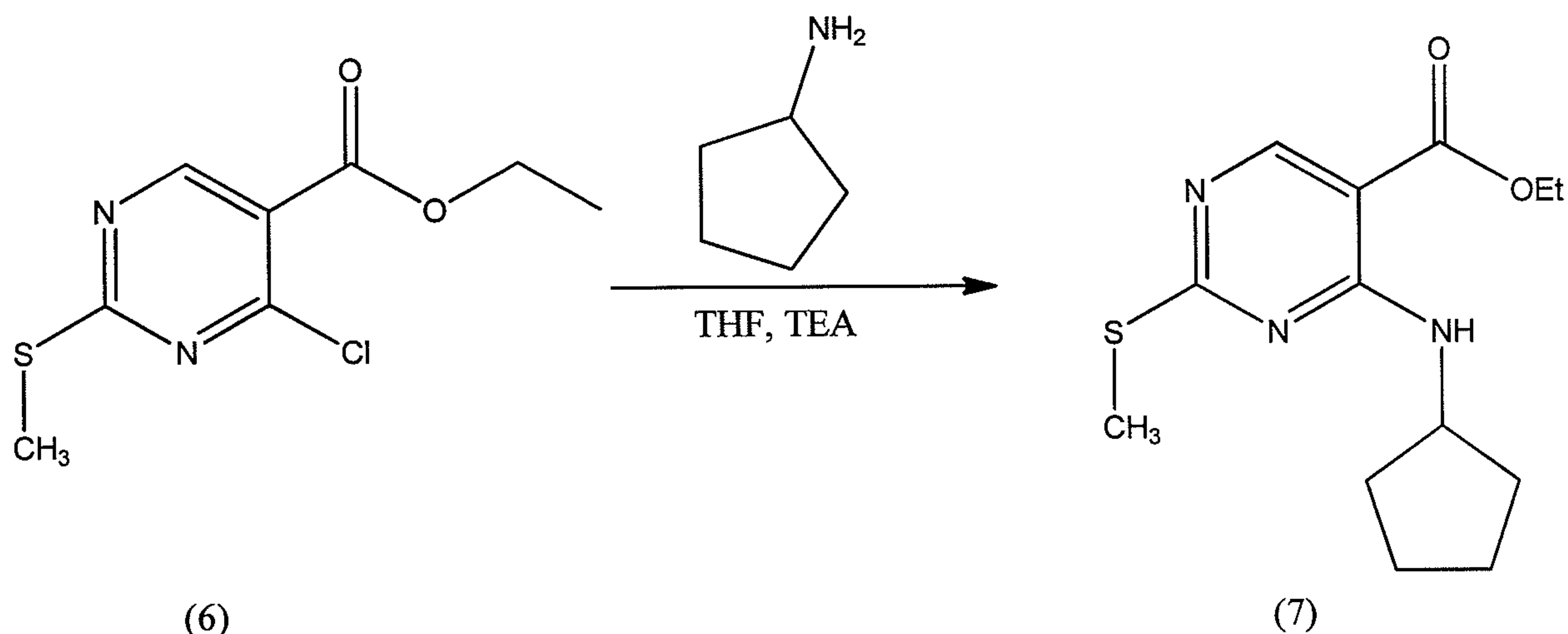
VIII. Examples

The following non-limiting examples are provided to illustrate the invention. The illustrated synthetic pathways are applicable to other embodiments of the invention. The synthetic procedures described as “general methods” describe what it is believed will be typically effective to perform the synthesis indicated. However, the person skilled in the art will appreciate that it may be necessary to vary the procedures for any given embodiment of the invention. For example, reaction monitoring, such as by using thin layer chromatography (TLC), or HPLC may be used to determine the optimum reaction time. Products may be purified by conventional techniques that will vary, for example, according to the amount of side products produced and the physical properties of the compounds. On a laboratory scale, recrystallisation from a suitable solvent, column chromatography, normal or reverse phase HPLC, or distillation are all techniques which may be useful. The person skilled in the art will appreciate how to vary the reaction conditions to synthesize any given compound within the scope of the invention without undue experimentation. *See, e.g., Vogel's Textbook of Practical Organic Chemistry*, by A. I. Vogel, et al, *Experimental Organic Chemistry: Standard and Microscale*, by L. M. Harwood et al. (2nd Ed., Blackwell Scientific Publications, 1998), and *Advanced Practical Organic Chemistry*, by J. Leonard, et al. (2nd Edition, CRC Press 1994).

Example 1: Synthesis of 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile

8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile was prepared according to following procedure.

A. 4-Cyclopentylamino-2-methylsulfanyl-pyrimidine-5-carboxylic acid ethyl ester (7):

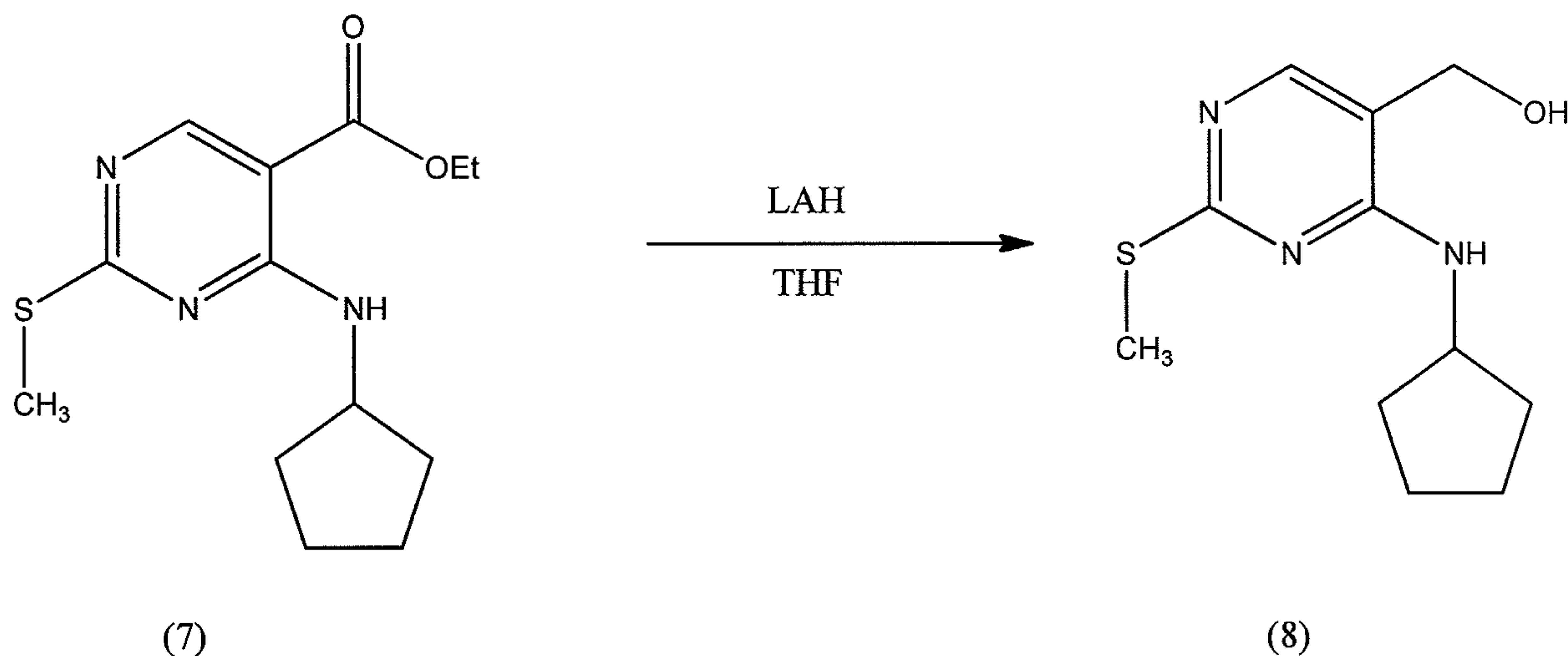


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Commercially available 4-chloro-2-methylsulfanyl-pyrimidine-5-carboxylic acid ethyl ester (6) (25g, 107 mmol) was dissolved in THF. Subsequently, triethylamine (32.6g, 322 mmol) and cyclopentylamine (10g, 117mmol) were added to the reaction mixture. The combination was stirred over night at room temperature. Precipitated salts were filtered away from solvent and discarded. The collected solvent was then evaporated in vacuo to give an oil. The resultant oil was dissolved in ethyl acetate, washed with sodium bicarbonate, and then dried over Na₂SO₄. The drying aid was filtered away and the resultant solvent was evaporated under vacuum to give 23.3 g of product (7). ¹H NMR (300 MHz, CDCl₃), δ 8.60 (s, 1H), 8.25 (br s, 1H), 4.49-4.54 (m, 1H), 4.30 (q, 2H), 2.52 (s, 3H), 2.00-2.10 (m, 2H), 1.50-1.79 (m, 6H), 1.35 (t, 3H).

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B. (4-Cyclopentylamino-2-methylsulfanyl-pyridine-5-yl)-methanol (8):

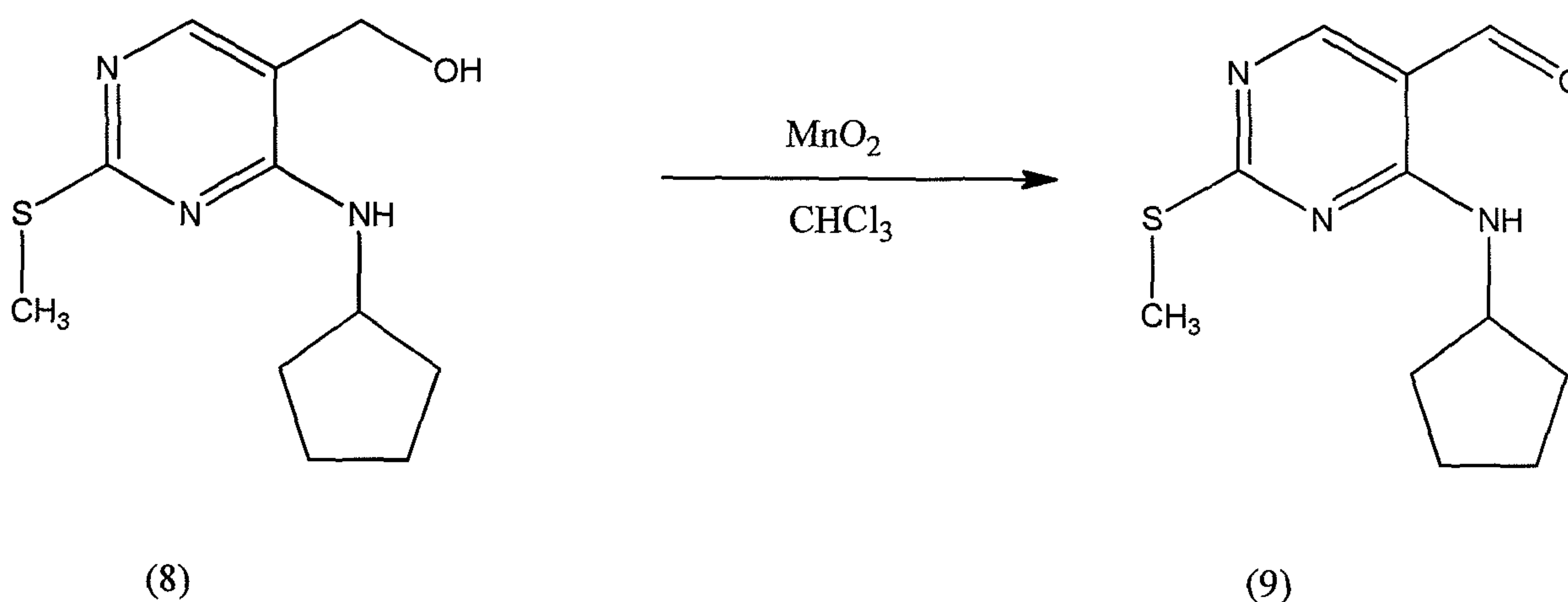
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Lithium aluminum hydride (10g, 35.5 mmol) was suspended in THF under a nitrogen atmosphere and cooled with dry ice. 4-Cyclopentylamino-2-methylsulfanyl-pyrimidine-5-carboxylic acid ethyl ester (7), (2.02g, 53.3 mmol) was dissolved in THF and added dropwise to the cooled LAH solution, keeping the reaction temperature below -20 °C for the duration of the addition. The reaction was subsequently brought to room temperature and stirred for 5 h. After stirring, the reaction was quenched by the addition of water (5 ml), 15% NaOH (10 ml) and then water (15ml) again. A white solid that precipitated was filtered away and the filtrate evaporated in vacuo to provide product (8) as a yellow solid (7.2 g). Product (8) was used without further purification or characterization.

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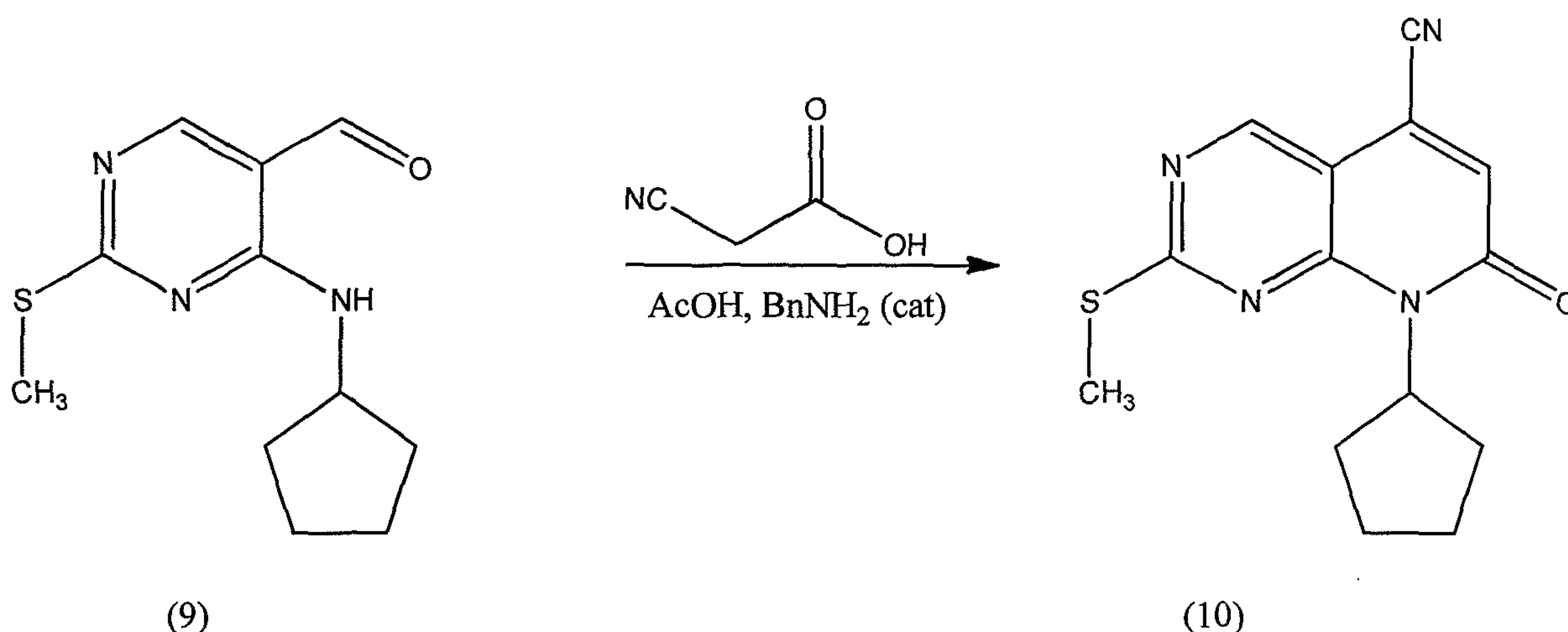
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C. 4-Cyclopentylamino-2-methylsulfanyl-pyrimidine-5-carbaldehyde (9):

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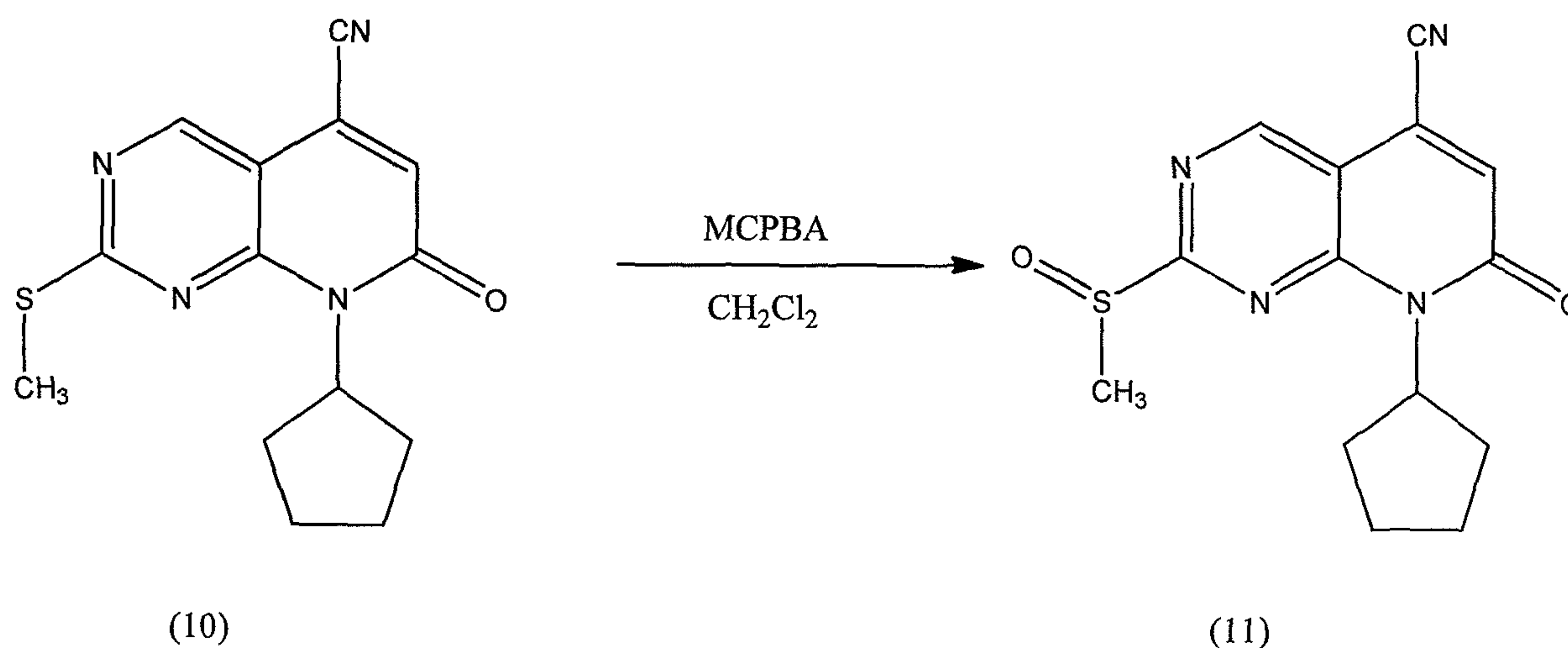
(4-Cyclopentylamino-2-methylsulfanyl-pyrimidin-5-yl)methanol (8), (5g 20.8 mmol) was dissolved in chloroform to which MnO_2 (10.39g 119 mmol) was added. The reaction was then stirred over night. An additional portion of MnO_2 (2.7g, 31.3 mmol) was added and the reaction was stirred for an additional 12 h. MnO_2 was removed by filtration through a Celite pad that was washed well with chloroform. The chloroform was evaporated under vacuum to give the desired product (9) as a thick liquid (4.7g) which became solid upon standing for some time. ^1H NMR (300 MHz, CDCl_3), δ 9.65 (s, 1H), 8.60 (br s, 1H), 8.25 (s, 1H), 4.49-4.54 (m, 1H), 2.52 (s, 3H), 2.01-2.12 (m, 2H), 1.50-1.82 (m, 6H).

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D. 8-cyclopentyl-2-(methylthio)-7-oxo-7,8-dihydropyrido[2,3-d]pyrimidine (10):

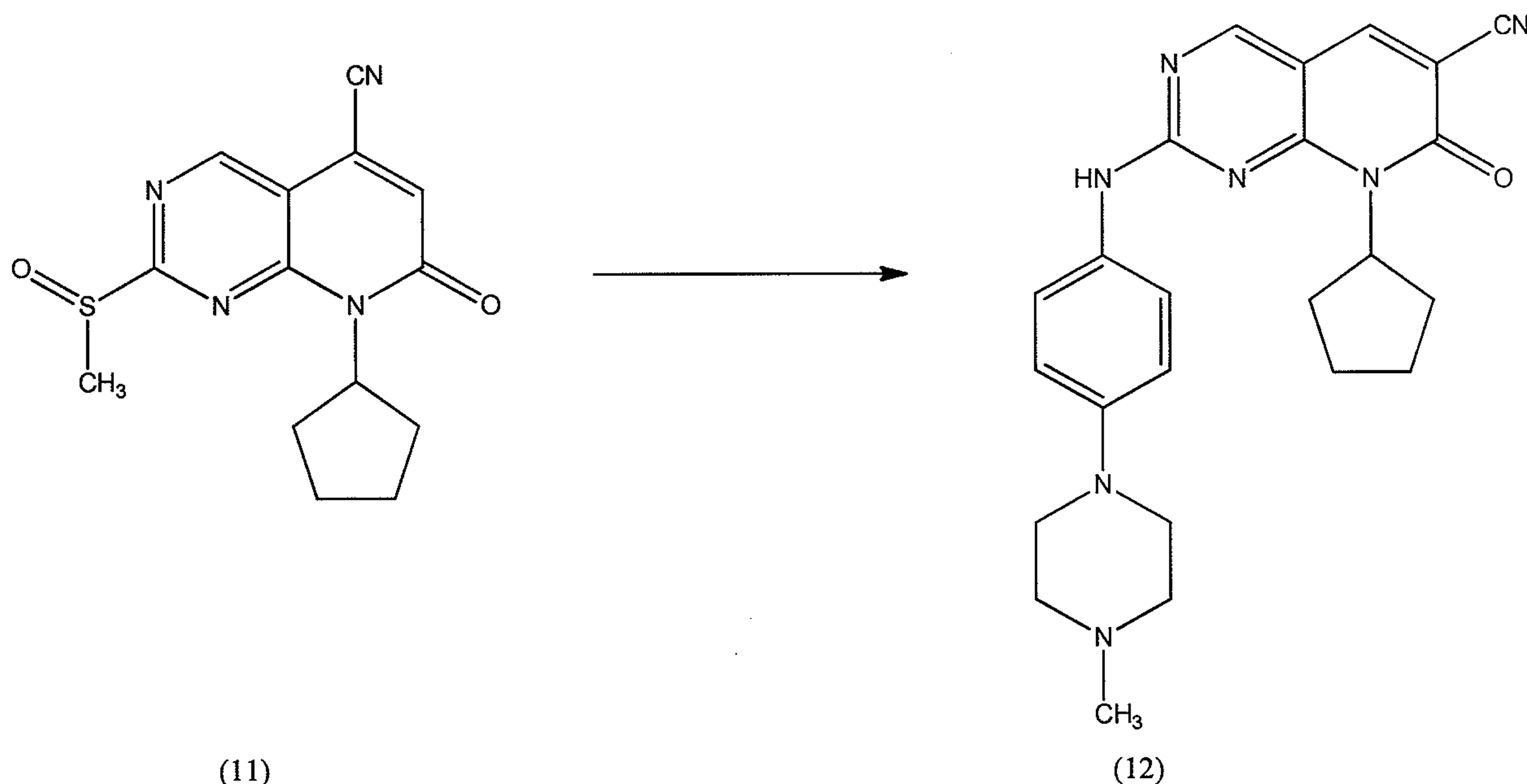
A mixture of 4-cyclopentylamino-2-methylsulfanyl-pyrimidine-5-carbaldehyde (9), (1g, 4.2 mmol), 1.2 equivalent of cyanoacetic acid, and a catalytic amount of benzylamine was taken into acetic acid and refluxed for about 6h. After completion of the reaction by TLC, the reaction mixture was cooled to room temperature and product precipitated from the reaction mixture. Additional product was precipitated from the reaction mixture via the addition of hexane. The resultant solid was collected, washed with saturated NaHCO₃, water, and subsequently dried under vacuum. The resultant crude product (10) was recrystallized in 2-propanol.

E. 8-cyclopentyl-2-(methylsulfinyl)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine (11):



A solution of 8-cyclopentyl-2-(methylthio)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine (10), (3.5 mmol) and MCPBA (5.25 mmol) in CH₂Cl₂ was stirred at room temperature for about 12h. After completion of the reaction, the reaction mixture was washed with saturated NaHCO₃. The organic layer was dried over Na₂SO₄, filtered away from the drying agent, and concentrated to give the desired product (11) which was used without further purification.

F. 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile (12):



5

A mixture of 8-cyclopentyl-2-(methylsulfinyl)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine (11), (1.65 mmol) and 4-(4-methylpiperazin-1-yl)aniline (2 mmol) in toluene was stirred at 100 °C over night. The reaction mixture was cooled and a solid that had formed was collected by filtration. The solids were then washed with toluene and dried to give the desired product (12). ¹H NMR (300 MHz, CDCl₃), 8.55 (s, 1H), 7.79 (s, 1H), 7.40-7.45 (m, 2H), 6.91-6.99 (m, 2H), 3.23-3.27 (m, 4H), 2.63-2.66 (m, 4H), 2.43 (s, 3H), 2.21-2.30 (m, 2H), 1.85 (br s, 4H), 1.62 (br s, 2H). m.p: 290-292°C.

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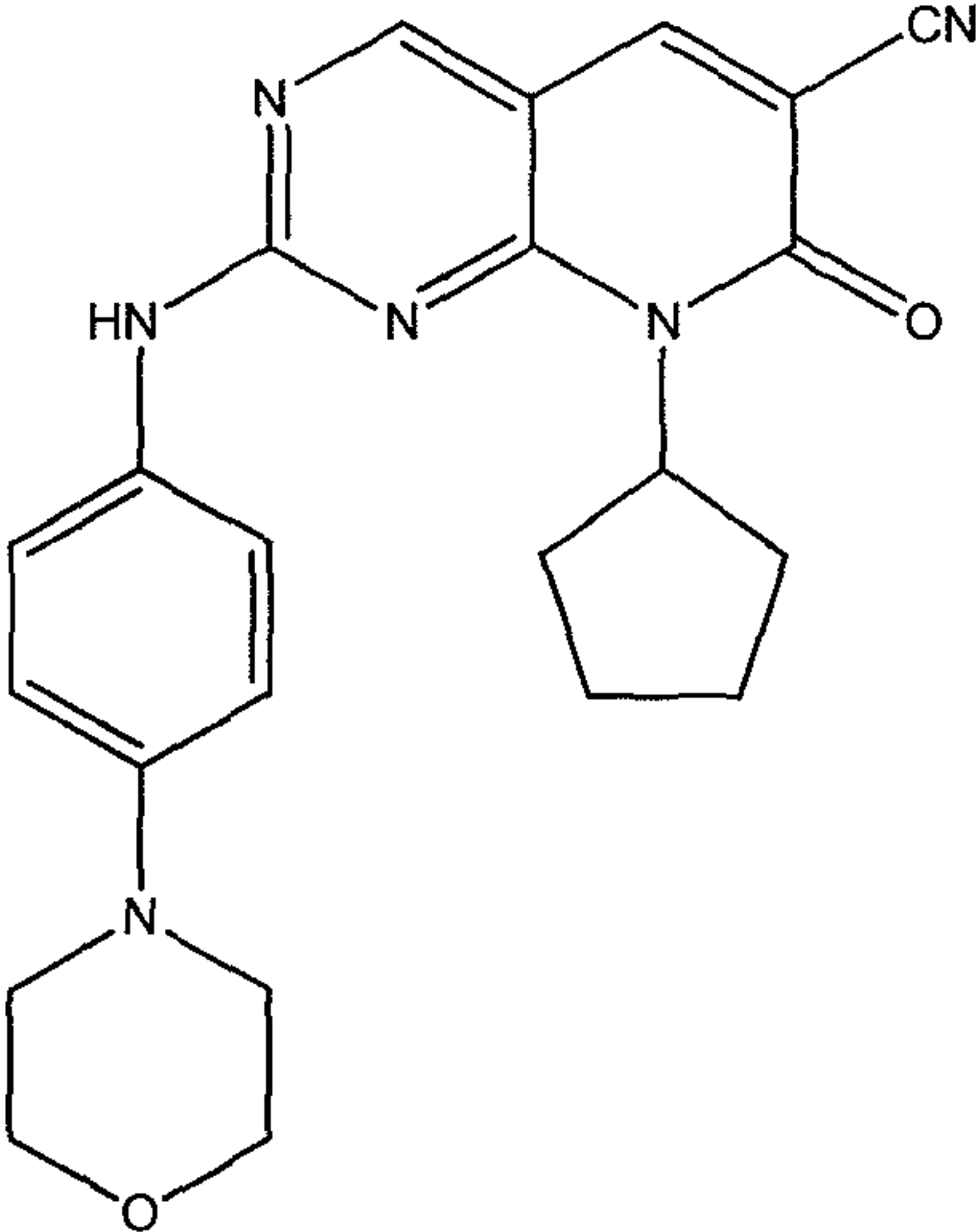
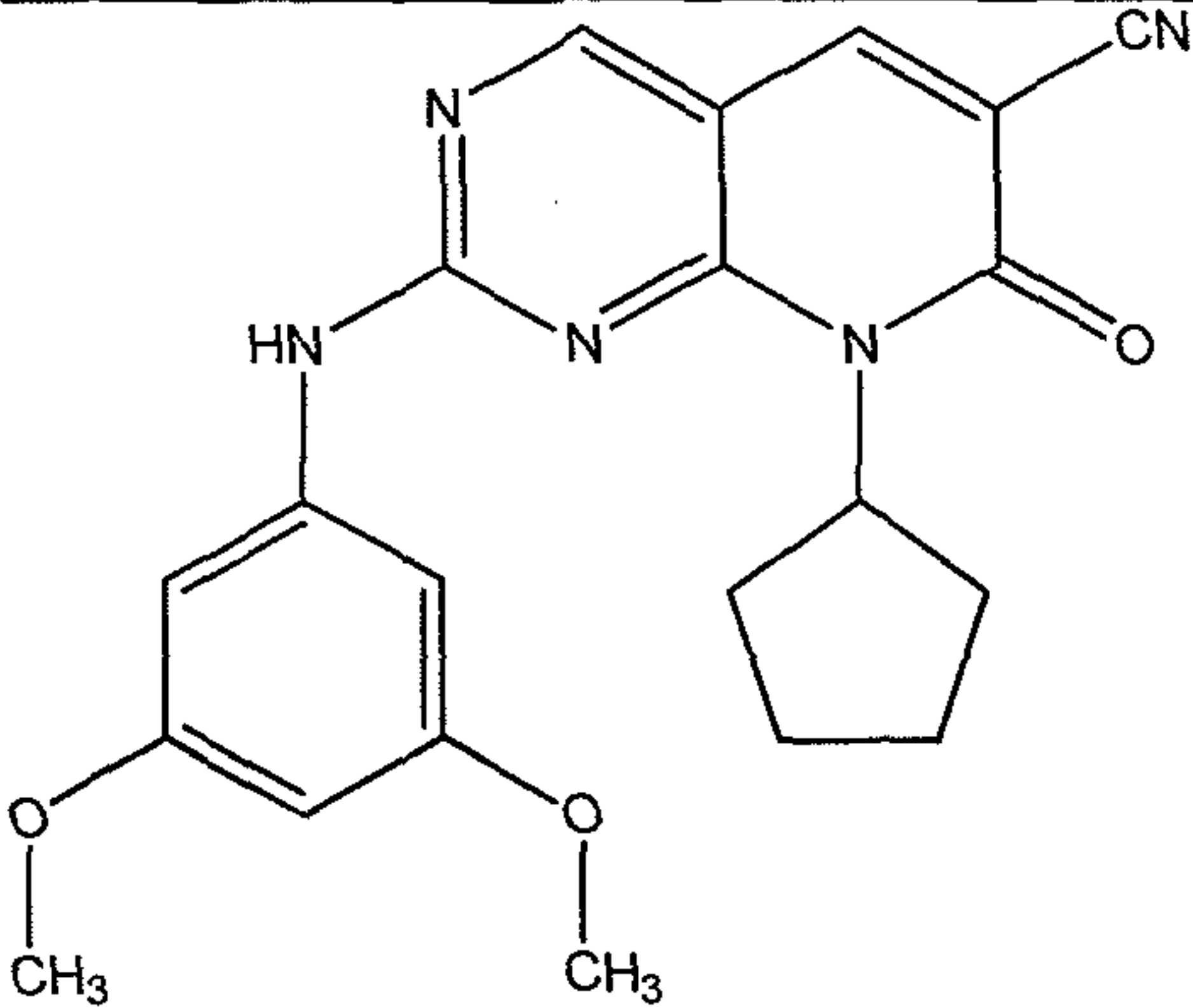
Examples 2 to 6

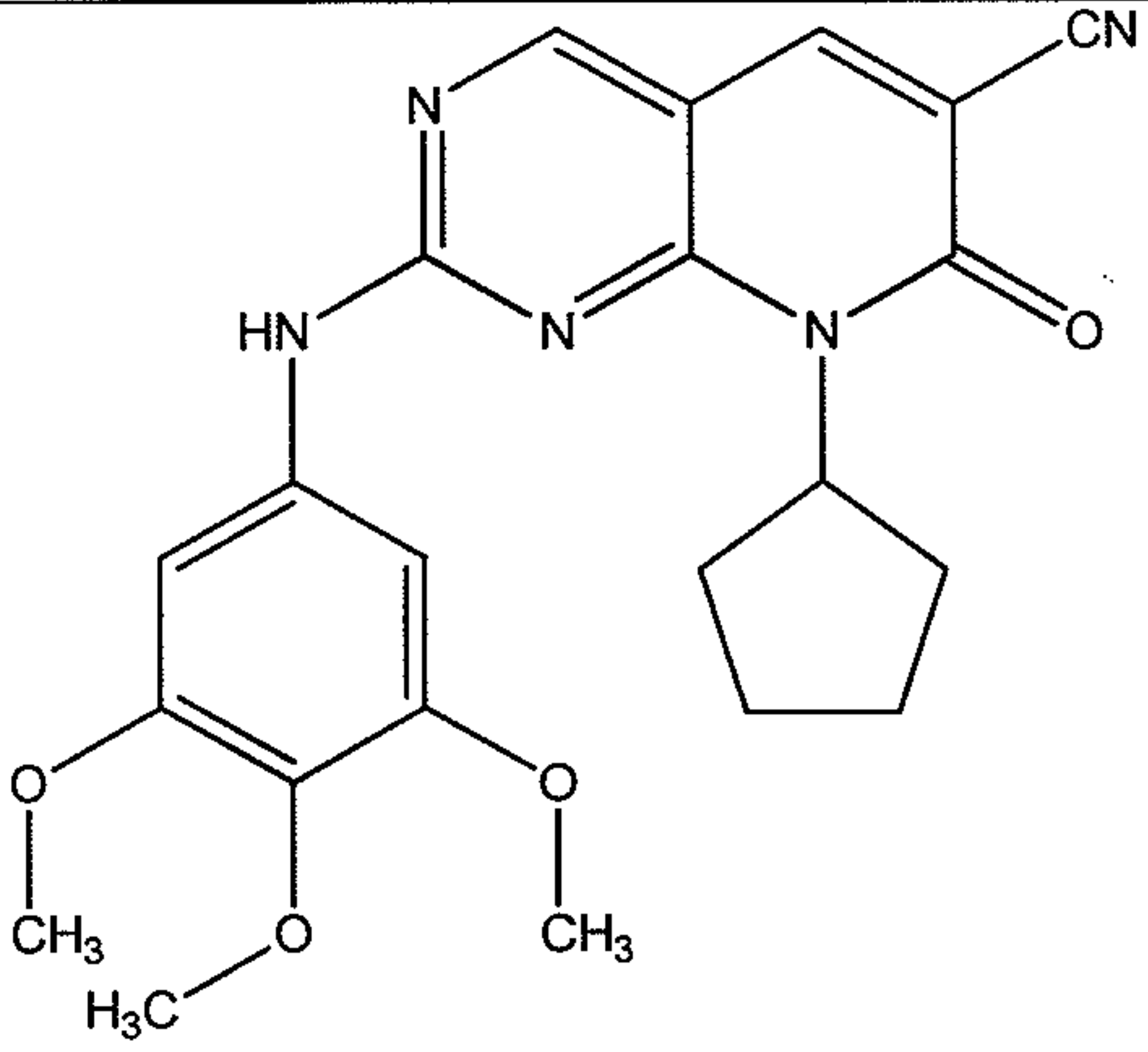
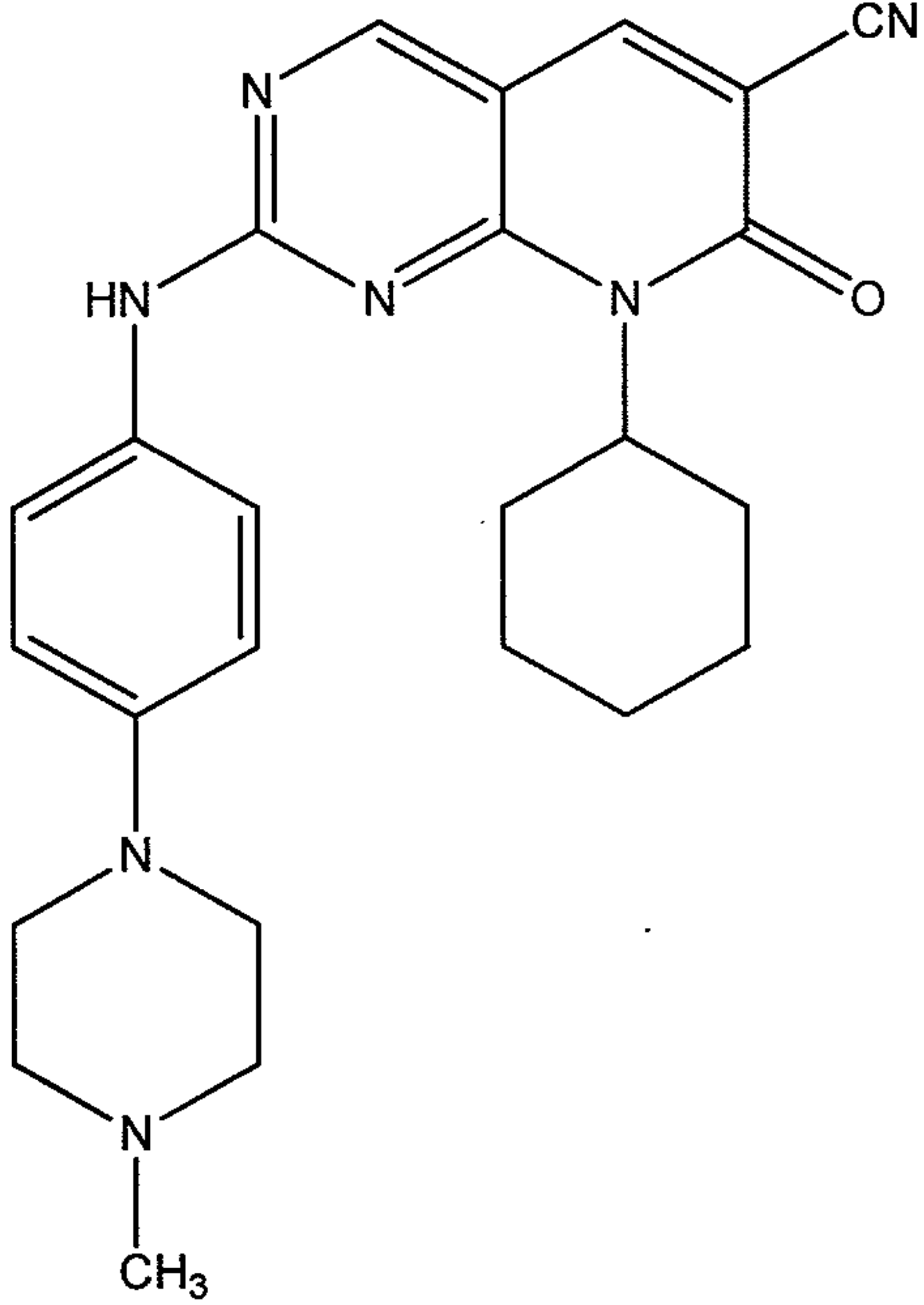
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Compounds 13-16, show in Table 1, below, were prepared by following the general procedures of Schemes 1-5, as exemplified by the preparation of compound (12). Table 1 further includes ¹H NMR spectral data and melting point data for compounds 13-16.

20

Table 1

Cpd. #	Compound	Compound Name	¹ H NMR and MP Data
13		8-cyclopentyl-2-((4-morpholinophenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-d]pyrimidine-6-carbonitrile	8.55 (s, 1H), 7.98 (s, 1H), 7.43-7.48 (m, 2H), 6.93-6.99 (m, 2H), 5.82-5.89 (m, 2H), 3.87-3.92 (m, 1H), 3.15-3.22 (m, 4H), 2.22-2.31 (m, 2H), 1.80-1.91 (m, 4H), 1.59-1.68 (m, 2H). MP: 294-296 °C
14		8-cyclopentyl-2-((3,5-dimethoxyphenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-d]pyrimidine-6-carbonitrile	8.60 (s, 1H), 7.99 (s, 1H), 6.83-6.84 (m, 2H), 6.30-6.31 (m, 2H), 5.88-5.94 (m, 2H), 3.82 (s, 6H), 2.23-2.36 (m, 2H), 2.05-2.18 (m, 2H), 1.83-1.93 (m, 2H), 1.62-1.64 (m, 2H). MP: 150-151 °C

15		8-cyclopentyl-7-oxo-2-((3,4,5-trimethoxyphenyl)amino)-7,8-dihydropyrido[2,3- <i>d</i>]pyrimidine-6-carbonitrile	8.59 (s, 1H), 8.01 (s, 1H), 6.91 (s, 2H), 5.93-5.99 (m, 1H), 3.90 (s, 3H), 3.87 (s, 3H), 2.23-2.32 (m, 2H), 2.03-2.14 (m, 2H), 1.85-1.92 (m, 2H), 1.52-1.58 (m, 2H). MP: 169-170 °C
16		8-cyclohexyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3- <i>d</i>]pyrimidine-6-carbonitrile	8.53 (s, 1H), 7.94 (s, 1H), 7.45-7.66 (m, 2H), 6.95-6.98 (m, 2H), 5.43-5.47 (m, 1H), 3.22-3.26 (m, 4H), 2.62-2.65 (m, 4H), 2.39 (s, 3H), 1.88 (br s, 2H), 1.64 (br s, 4H), 1.33 (br s, 4H). MP: 279-280 °C

Example 7: Cytotoxicity Assay For 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile

Cells (1×10^5) were plated into 6-well dishes and 24 h later 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile (12) was added at five different concentrations over a 2 log dilution (1-100 μ M). The total number of viable cells was determined after 96 h of continuous treatment by staining with trypan blue and counting the number of non-staining cells (viable)

remaining in each well using a hemacytometer. The percentage of viable cells remaining was calculated as follows: # viable cells (compound treated)/ # viable cells (DMSO treated)*100. The GI₅₀ (the concentration of drug resulting in 50% net loss of growth inhibition) was determined. The results are shown in Table 2.

5

Table 2

CELL LINE	Tumor Type	GI 50 (μM)
K562	CML	0.5
DU145	PROSTATE	0.75
BT474	ErbB2+Breast	0.25
SK-BR-3	ErbB2+Breast	0.6
MCF-7	ER+Breast	0.15
BT20	Breast	0.1
MDA-MB-468	BREAST (triple neg;RB neg)	1.5
Z138C	MCL	0.025
GRANTA-519	MCL	0.075
SK-OV-3	Ovarian	0.75
U87	Glioblastoma	0.1
MIA-PaCa-2	Pancreatic	0.25
HCT-15	Colon (MDR elevated)	0.4
COLO-205	Colon	0.2
HELA	Cervical	0.75
A549	NSCLC	0.2
N417	SCLC	0.25
N87	Gastric(ErbB2+)	0.9
SNU-5	Gastric	0.2
SNU-398	Gastric	0.5
SNU-449	Gastric	0.75
SNU-475	Gastric	0.3
U266	Multiple Myeloma	0.2
RAJI	B-Cell Lymphoma	0.25
JURKAT	T-Cell Lymphoma	0.15
DLD-1	COLO-RECTAL	0.1
SW480	COLO-RECTAL	0.1

Example 8: ARK5 Kinase Assay

20 ng His-tagged full length ARK5 (Invitrogen PV4127), a protein kinase, was diluted into kinase buffer (25 mM HEPES pH 7.5, 10 mM MgCl₂, 0.5 mM EGTA, 0.5 mM Na₃VO₄, 5 mM β Glycerophosphate, 2.5 mM DTT, 0.01% Triton X-100) and incubated with the indicated concentration of a compound of Table 3 at room temperature for 30 minutes. The kinase reactions were then initiated by the addition of 1 μg (3.28 μM) CHKtide substrate peptide (Upstate 12-414), 1 μM ATP and 10 μCi γ³² P-ATP. The reactions were incubated at 30°C for 10 minutes.

Subsequently, the reactions were stopped by adding 3% phosphoric acid. A 10 μl aliquot was then transferred to an appropriate area of a p30 filtermat. The filtermat was allowed to dry for 20 minutes at room temperature and then washed three times with 75 mM phosphoric acid and twice with methanol. The filtermat was then dried for 20 minutes at room temperature. The filtermat was then exposed to X ray film or read in a scintillation counter. The scintillation counting values were plotted as function of log drug concentration using Prism 4 Graph pad software and IC₅₀ values determined by plotting sigmoidal non-linear regression curves with variable slope.

As shown in Table 3, the compounds of Examples 1-6 substantially inhibited the kinase activity of ARK5. Comparative examples that lacked the nitrile functionality of compounds of the invention, showed little to no ability to inhibit ARK5.

Table 3: ARK5 Inhibition Assay

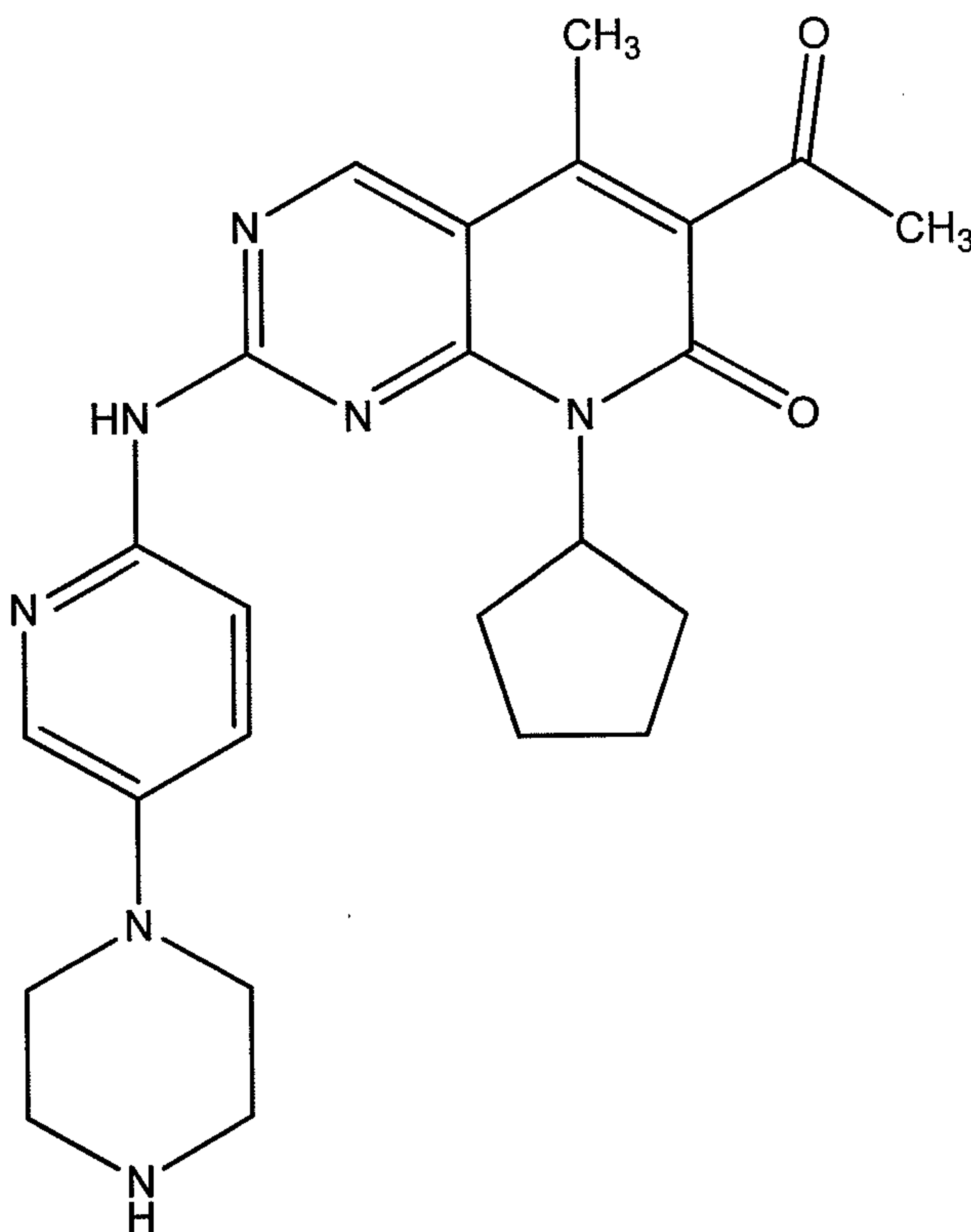
Cpd. #	Compound	IC₅₀ (nM)
12	8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3- <i>d</i>]pyrimidine-6-carbonitrile	27.3
15	8-cyclopentyl-7-oxo-2-((3,4,5-trimethoxyphenyl)amino)-7,8-dihydropyrido[2,3- <i>d</i>]pyrimidine-6-carbonitrile	49.8
16	8-cyclohexyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3- <i>d</i>]pyrimidine-6-carbonitrile	43.41
13	8-cyclopentyl-2-((4-morpholinophenyl)amino)-7-oxo-7,8-dihydropyrido[2,3- <i>d</i>]pyrimidine-6-carbonitrile	75
14	8-cyclopentyl-2-((3,5-dimethoxyphenyl)amino)-7-oxo-7,8-dihydropyrido[2,3- <i>d</i>]pyrimidine-6-carbonitrile	75
Comp. Ex. 1	8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-6-(methylsulfonyl)pyrido[2,3- <i>d</i>]pyrimidin-7(8H)-one	>10,000
Comp. Ex. 2	6-((4-chlorophenyl)sulfonyl)-8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)pyrido[2,3- <i>d</i>]pyrimidin-7(8H)-one	>10,000
Comp. Ex. 3	6-((4-chlorophenyl)sulfonyl)-8-cyclohexyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)pyrido[2,3- <i>d</i>]pyrimidin-7(8H)-one	1000
Comp. Ex. 4	8-cyclopentyl-2-((3,4-dimethoxyphenyl)amino)pyrido[2,3- <i>d</i>]pyrimidin-7(8H)-one	>1000
Comp. Ex. 5	8-cyclopentyl-2-((2,4-dimethoxyphenyl)amino)pyrido[2,3- <i>d</i>]pyrimidin-7(8H)-one	>5000

Example 9: In vivo efficacy of 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile against human colon cancer.

5 Colo-205 fragments were implanted into female athymic nude mice and were grown to an average size of 150 mm³. Subsequently, the mice were treated with Placebo (n=10) or 100 mg/kg of 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile hydrochloride formulated in sterile water (N=10) by IP injection according to the following schedule: QD days 1-21; off days 22 and 23; dosage resumed days 24-28. One mouse was euthanized on day 25
10 due to non-drug related peritonitis. Tumor volumes were determined and the median (+/- SEM) were plotted against day of treatment. See Figure 1.

Example 10: Comparison of Kinase Inhibition of 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile to Kinase Inhibition of PD0332991

15 PD0332991 has the structure:



According to the National Cancer Institute, PD0332991 is an orally available pyridopyrimidine-derived cyclin-dependent kinase (CDK) inhibitor with potential antineoplastic activity. In particular, PD-0332991 selectively inhibits cyclin-dependent kinases (particularly Cdk4/cyclin D1 kinase), which may inhibit retinoblastoma (Rb) protein phosphorylation, which prevents Rb-positive tumor cells from entering the S phase of the cell cycle (arrest in the G1 phase). This results in suppression of DNA replication and decreased tumor cell proliferation.

The compounds in Table 4 were tested for the ability to inhibit the kinase activity of the listed protein kinases. Compounds were tested in 5 dose IC₅₀ mode with 10-fold serial dilution starting at 10 μ M. Staurosporine, a known protein kinase inhibitor, was tested in 5 dose IC₅₀ mode with 3-fold serial dilution starting at 20 μ M. Reactions were carried out in 10 μ M ATP.

Table 4

Kinase	IC ₅₀ (nM)		
	PD0332991	8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3- <i>d</i>]pyrimidine-6-carbonitrile	Staurosporine
ABL1	ND	75.64	66.37
ABL2/ARG	ND	91.57	21.58
ARK5	3388.00	7.85	<1.0
c-Kit	>10000	407.50	28.47
c-MET	ND	ND	378.10
c-Src	ND	93.01	1.49
CDK2/cyclinA	5986.00	97.32	<1.0
CDK2/cyclinE	>10000	769.50	2.13
CDK3/cyclinE	ND	3219.00	10.13
CDK4/Cyclin D1	7.41	4.00	22.14
CDK4/Cyclin D3	25.81	21.23	47.22
CDK5/p25	5987.00	263.70	1.91
CDK5/p35	5928.00	181.50	1.89
CDK6/cyclinD1	12.75	18.39	14.19
CDK6/cyclinD3	36.48	38.67	128.00
CDK7/cyclinH/MNAT1	ND	>10000	195.80
CDK9/cyclin K	351.60	27.10	7.52
CDK9/cyclinT1	2245.00	85.36	12.55
EPHA1	ND	37.13	55.56
EPHA2	ND	113.70	108.20

EphB1	ND	26.74	49.32
EphB2/HEK5	ND	130.30	50.48
EphB4	ND	120.40	165.30
FGFR1	ND	68.15	3.44
FGFR2	ND	54.79	1.70
FGFR3	ND	123.60	6.45
FGFR4	ND	3548.00	104.60
FGR	>10000	112.20	<1.0
FLTINEGFRI	>10000	94.14	4.32
FLT3	324.20	13.57	<1.0
FLT4NEGFR3	>10000	63.51	4.99
FMS	1990.00	1.46	1.14
FRK/PTK5	ND	574.70	51.44
FYN	>10000	26.59	2.26
LCK	>10000	50.41	2.07
LIMK1	ND	70.84	3.26
LOK/STK10	2443.00	180.90	4.68
LYN	>10000	68.53	<1.0
LYNB	ND	6645.00	27.33
NLK	ND	45.27	51.44
PAK3	ND	1929.00	<1.0
PDGFRb	980.30	2.64	<1.0
PKCmu	126.50	142.10	1.63
PKCnu/PRK D3	60.87	55.76	<1.0
PKG2/PRKG2	ND	ND	1.46
RIPK2	ND	40.75	138.50
SIK2/SNF1LK2	ND	96.79	33.78
SNARK/NUAK2	8667.00	20.71	3.08
TAOK1	2844.00	78.68	<1.0
TAOK2ITA01	1781.00	69.64	4.41
TBK1	ND	71.78	<1.0
TGFbR2	ND	62.28	17780.00
TTK	696.60	155.80	71.49
YES/YES1	3675.00	38.08	<1.0
ZAK/MLTK	ND	29.49	19480.00

ND = Not Done

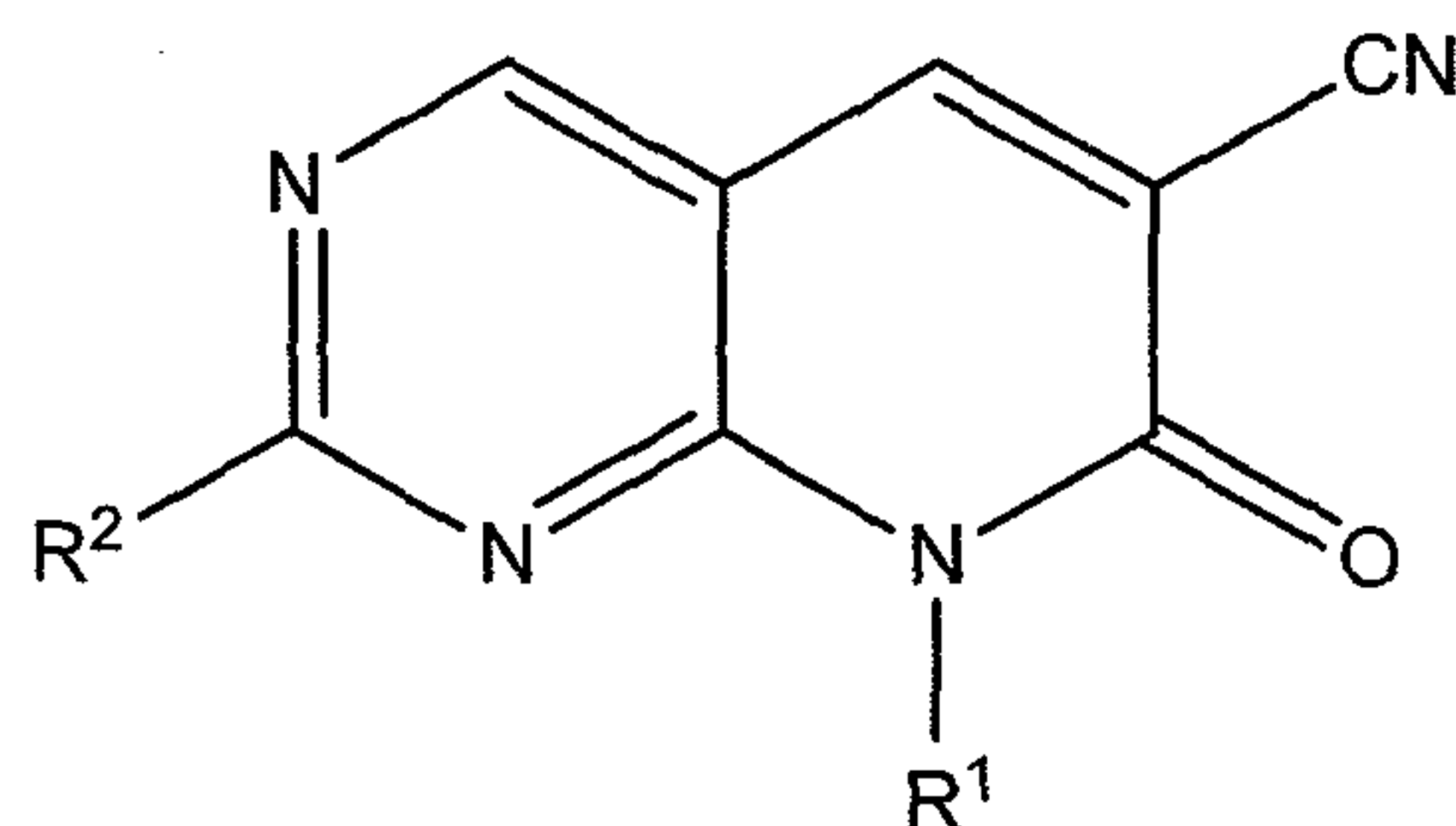
As observed from Table 4, 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile, has a significantly different protein kinase inhibition profile as compared to PD0332991. The compound of the invention is a multi-specific protein kinase inhibitor, being inhibitory against a broader range of protein kinases than PD0332991.

All references cited herein are incorporated by reference in their entirety. The present invention may be embodied in other specific forms without departing from the spirit or essential attributes thereof and, accordingly, reference should be made to the appended claims, rather than to the foregoing specification, as indicating the scope of the
5 invention.

CLAIMS

What is claimed is:

1. A compound according to Formula I, or a salt thereof,

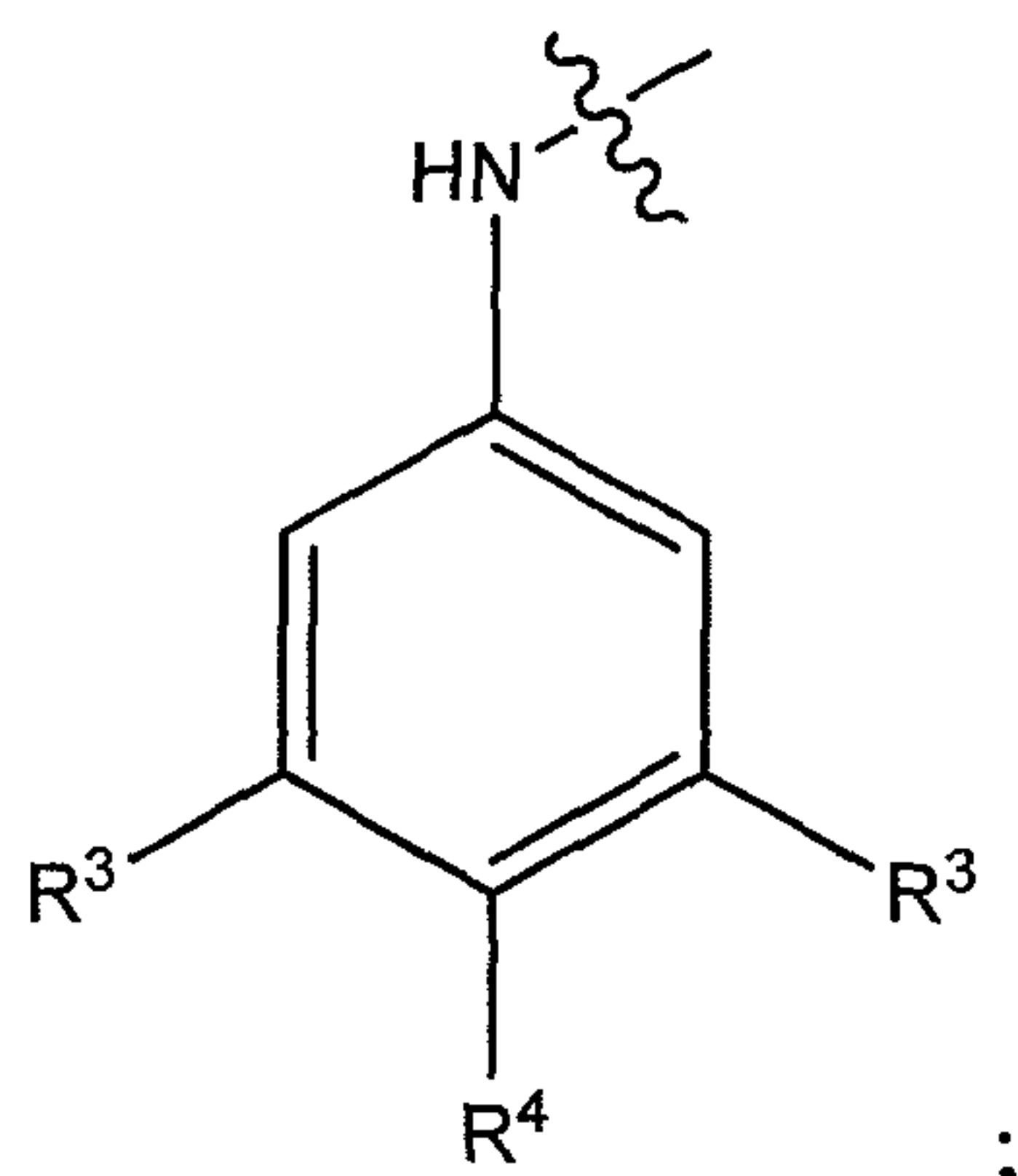


Formula I

wherein

R^1 is (C_1-C_6) alkyl or (C_3-C_8) cycloalkyl;

R^2 is 4-(4-methylpiperazin-1-yl)aniliny, 4-morpholinoaniliny, or



R^3 is independently at each occurrence (C_1-C_6) alkoxy; and

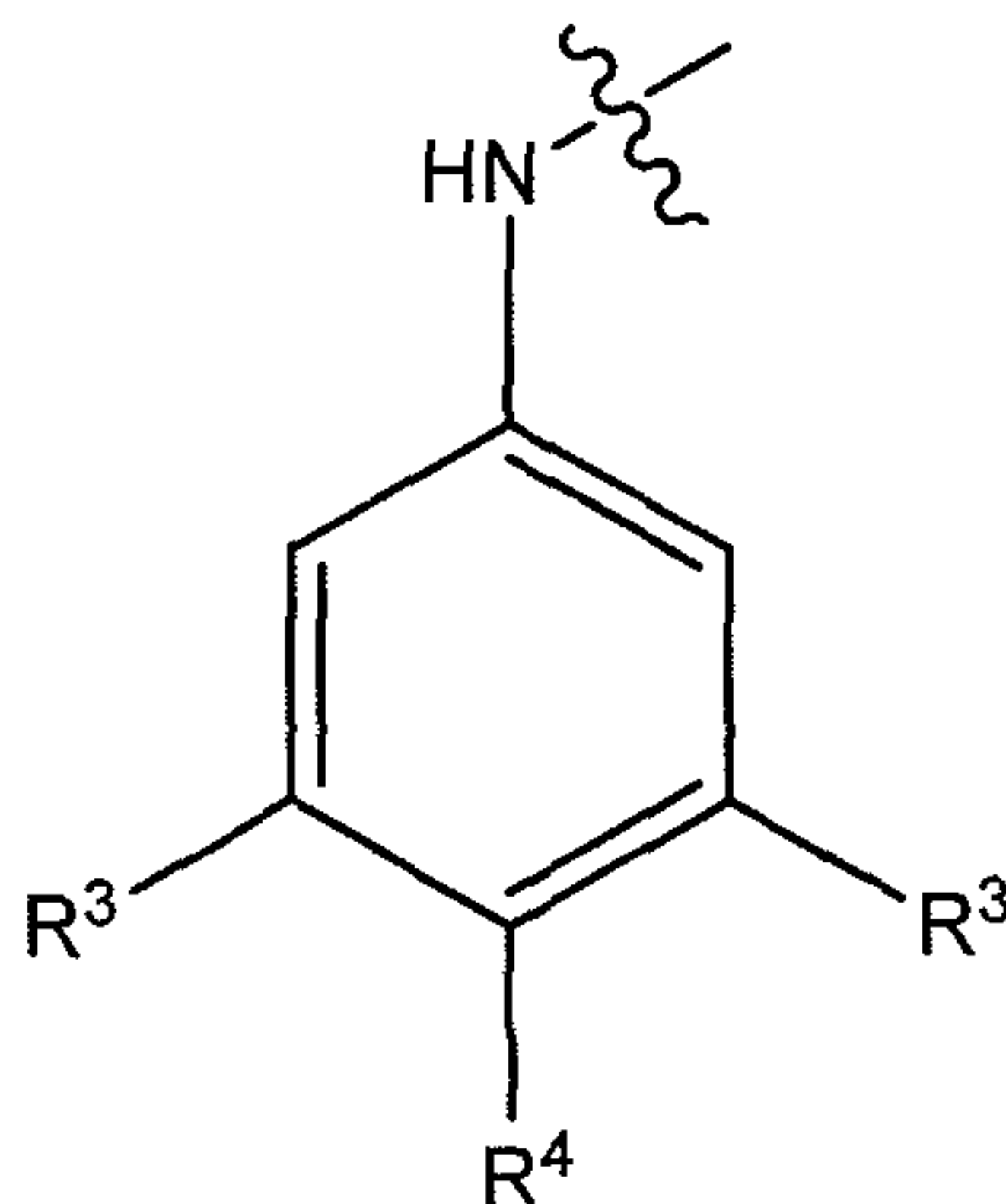
R^4 is H or (C_1-C_6) alkoxy.

2. The compound of claim 1, wherein R^2 is 4-(4-methylpiperazin-1-yl)aniliny.

3. The compound of claim 2, wherein R^1 is (C_3-C_8) cycloalkyl.

4. The compound of claim 3, wherein R^1 is cyclopentyl or cyclohexyl.

5. The compound of claim 1, wherein R^2 is



6. The compound of claim 5, wherein R^1 is cyclopentyl.

5

7. The compound of claim 6, wherein each occurrence of R^3 is methoxy.

8. The compound of claim 7, wherein R^4 is hydrogen.

- 10 9. The compound of claim 7, wherein R^4 is methoxy.

10. The compound of claim 1, wherein R^2 is 4-morpholinoaniliny.

11. The compound of claim 10, wherein R^1 is cyclopentyl.

15

12. The compound of claim 1, wherein the compound is selected from the group consisting of 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclohexyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclopentyl-2-((3,5-dimethoxyphenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclopentyl-7-oxo-2-((3,4,5-trimethoxyphenyl)amino)-7,8-

20

dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; and 8-cyclopentyl-2-((4-morpholinophenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile.

13. The compound of according to claim 12, wherein the compound is 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile or a salt thereof.

14. A pharmaceutical composition comprising a pharmaceutically acceptable carrier and a compound according to claim 1, or a pharmaceutically acceptable salt thereof.

15. A pharmaceutical composition according to claim 14, wherein the compound according to claim 1 is selected from the group consisting of 8-cyclopentyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclohexyl-2-((4-(4-methylpiperazin-1-yl)phenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclopentyl-2-((3,5-dimethoxyphenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclopentyl-7-oxo-2-((3,4,5-trimethoxyphenyl)amino)-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; 8-cyclopentyl-2-((4-morpholinophenyl)amino)-7-oxo-7,8-dihydropyrido[2,3-*d*]pyrimidine-6-carbonitrile; and pharmaceutically acceptable salts thereof.

16. A method of treating an individual for a cellular proliferative disorder, comprising administering to the individual an effective amount of at least one compound according to claim 1, or a salt thereof.

17. The method according to claim 14, wherein the cellular proliferative disorder is selected from the group consisting of hemangiomatosis in newborn, secondary progressive multiple sclerosis, atherosclerosis, chronic progressive myelodegenerative disease, neurofibromatosis, ganglioneuromatosis, keloid formation, Paget's disease of the bone, fibrocystic disease of the breast, uterine fibroids, Peyronie's disease, Dupuytren's

disease, restenosis, benign proliferative breast disease, benign prostatic hyperplasia, X linked lymphocellular proliferative disorder, post transplantation lymphocellular proliferative disorder, macular degeneration, retinopathies, proliferative vitreoretinopathy and non cancerous lymphocellular proliferative disorders.

5

18. The method of claim 14 wherein the cellular proliferative disorder is cancer.

19. The method according to claim 16, wherein the cancer is selected from the group consisting of ovarian cancer; cervical cancer; breast cancer; prostate cancer; testicular
10 cancer, lung cancer, renal cancer; colorectal cancer; skin cancer; brain cancer; leukemia, including acute myeloid leukemia, chronic myeloid leukemia, acute lymphoid leukemia, and chronic lymphoid leukemia.

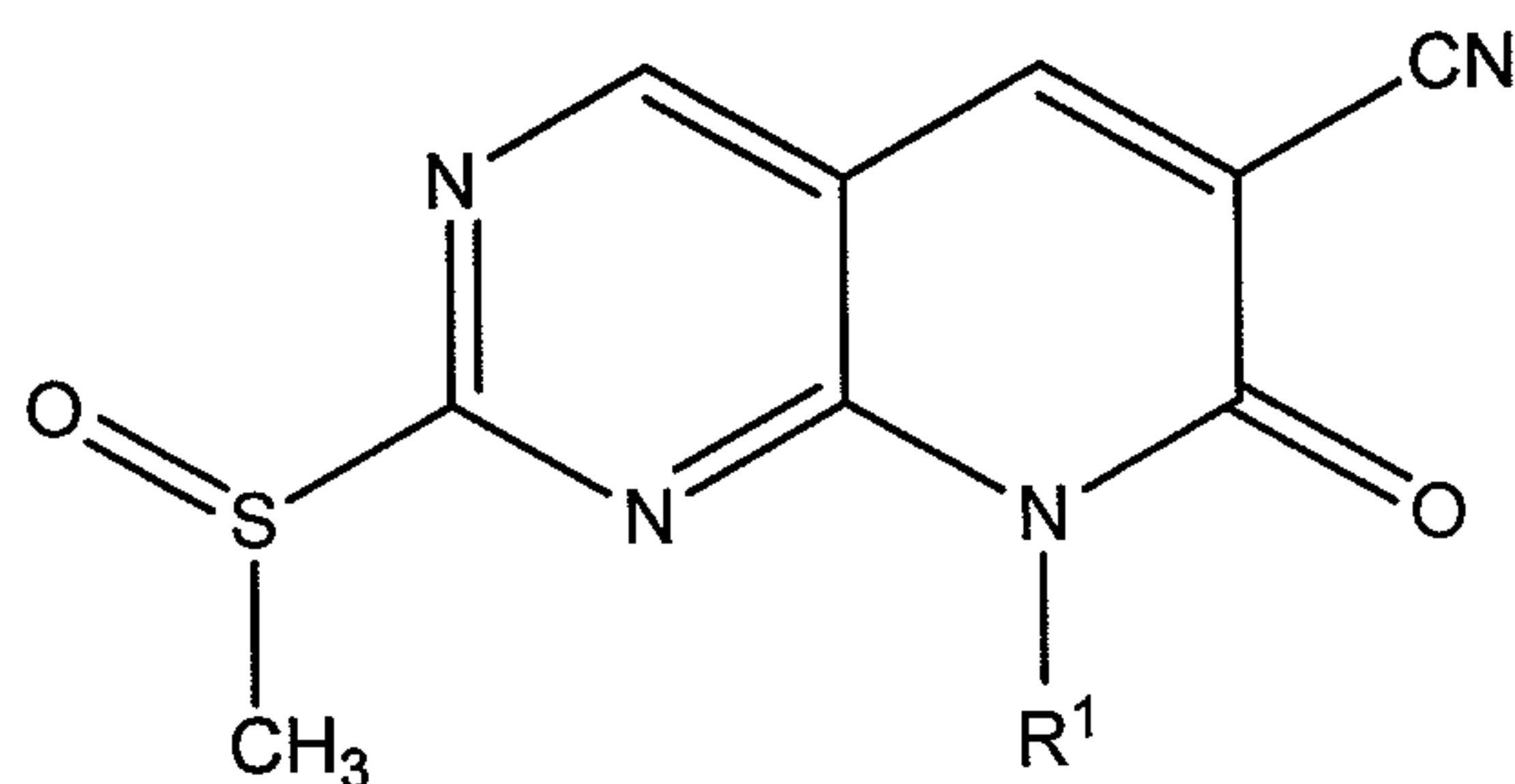
20. A method of inducing apoptosis of cancer cells in an individual afflicted with
15 cancer, comprising administering to the individual an effective amount of at least one compound according to claim 1, or a salt thereof.

21. The method of claim 18, wherein the cancer cells are tumor cells.

20 22. A method according to claim 19, wherein the tumor cells are selected from the group consisting of ovarian, cervical, uterine, vaginal, breast, prostate, testicular, lung, renal, colorectal, stomach, adrenal, mouth, esophageal, hepatic, gall bladder, bone, lymphatic, eye, skin and brain tumor cells.

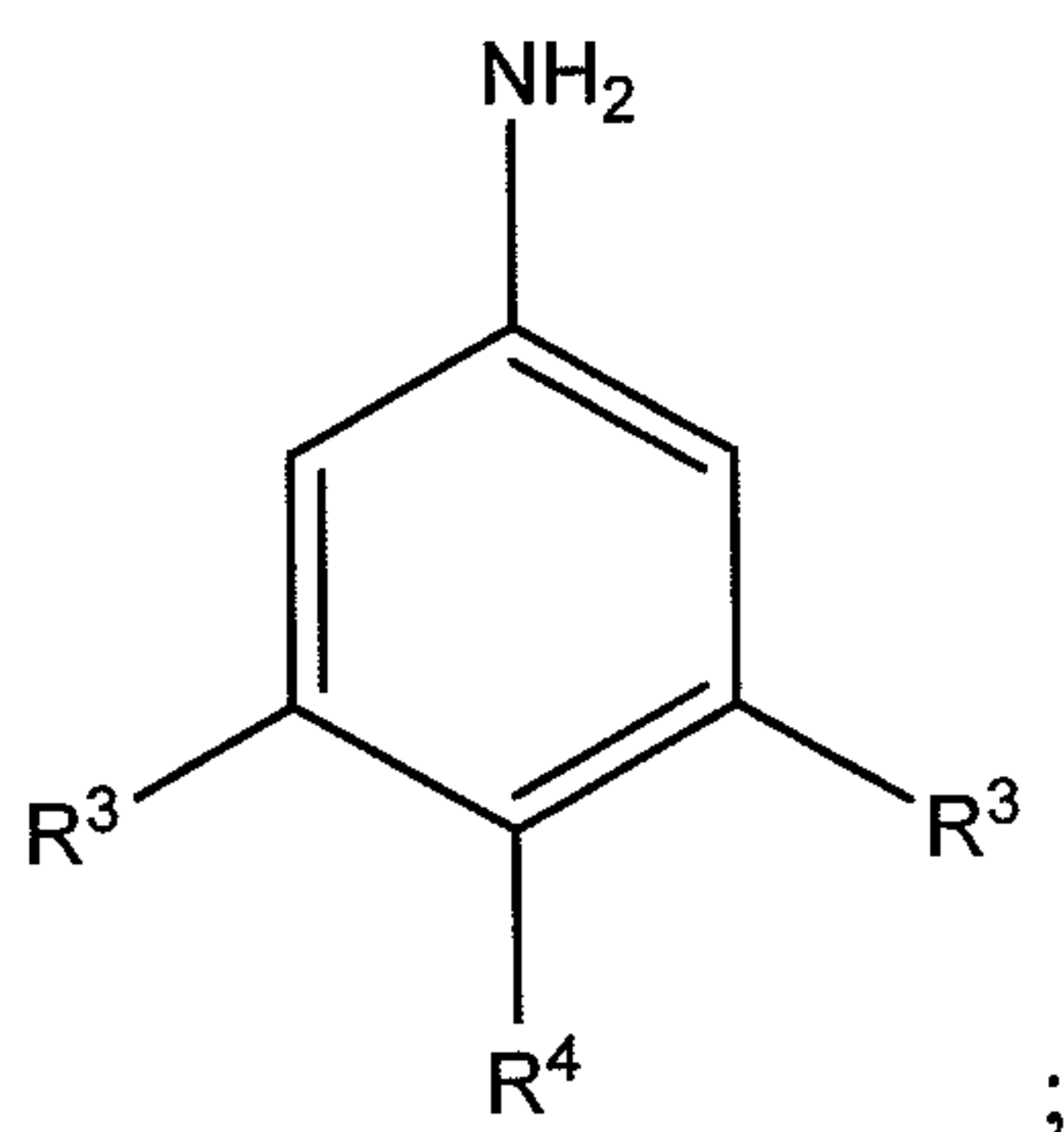
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23. A process for preparing a compound according to claim 1, said process comprising treating a compound of Formula II



Formula II

5 with an amine selected from the group consisting of 4-(4-methylpiperazin-1-yl)aniline, 4-morpholinoaniline, and



wherein

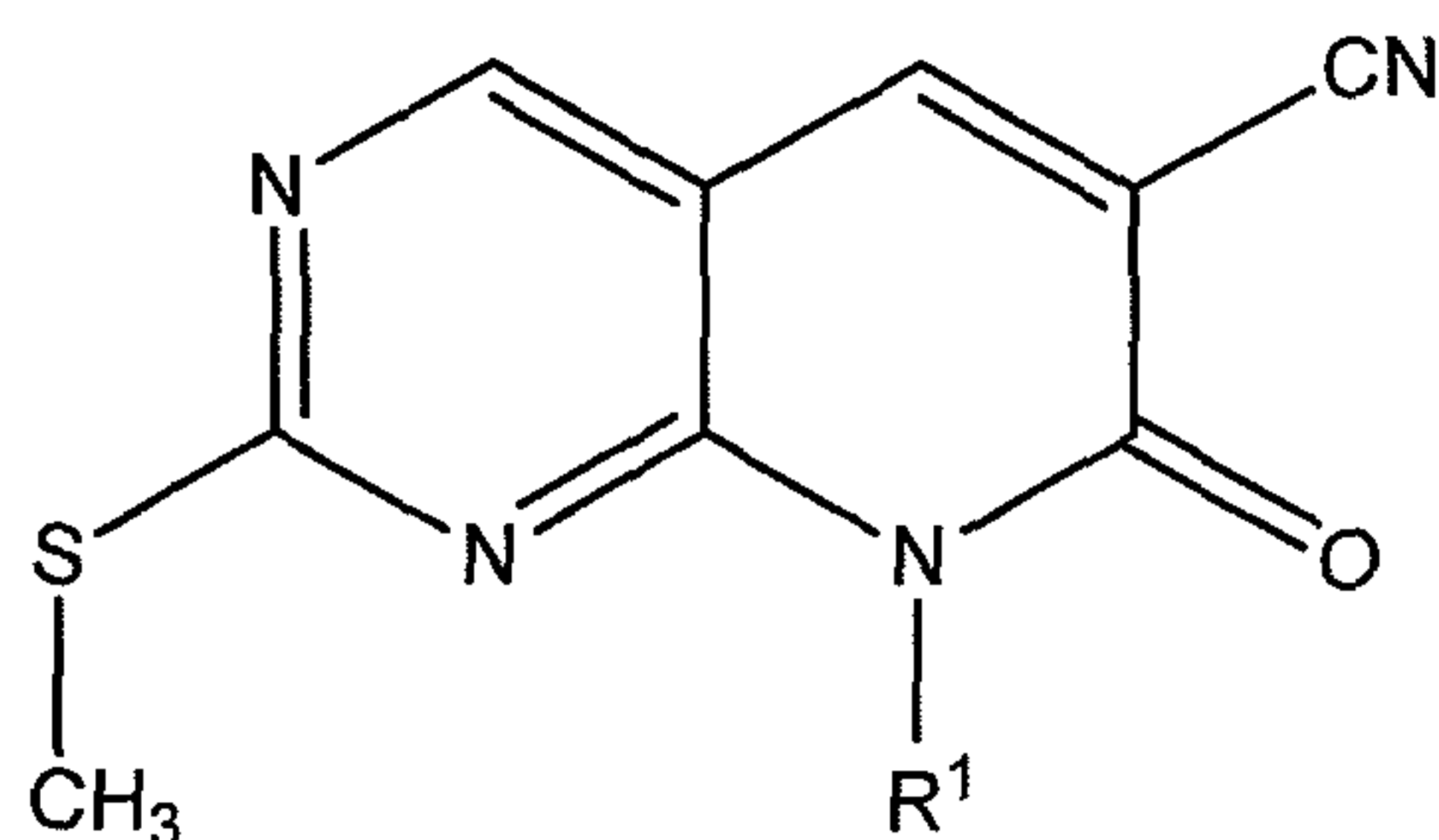
R^1 is (C_1-C_6) alkyl or (C_3-C_8) cycloalkyl;

10 R^3 is independently at each occurrence (C_1-C_6) alkoxy; and

R^4 is H or (C_1-C_6) alkoxy,

and obtaining a compound according to claim 1, or a salt thereof.

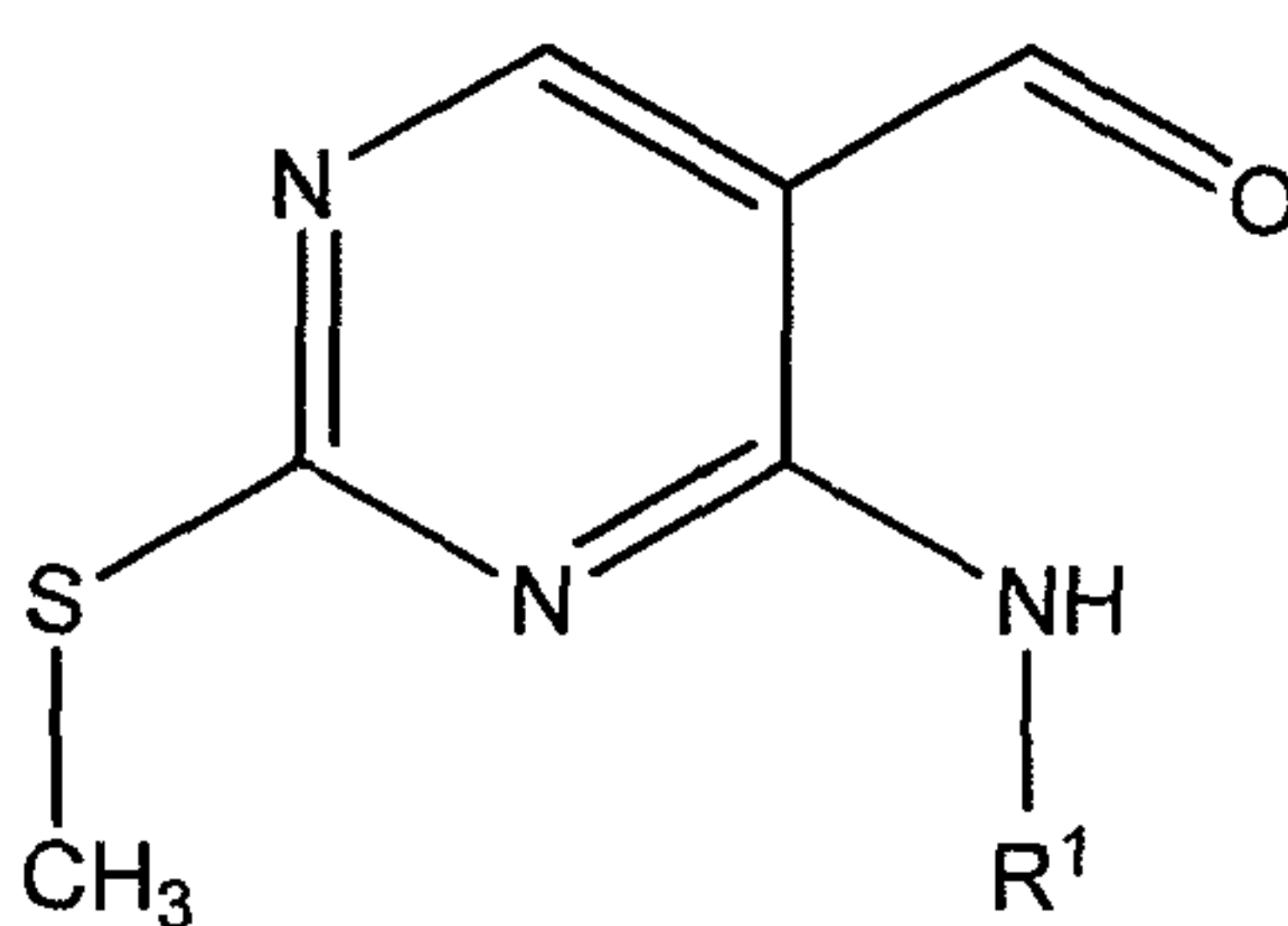
24. The process of claim 23, wherein the compound of Formula II is prepared by reacting a compound of Formula III



Formula III

5 with an oxidant.

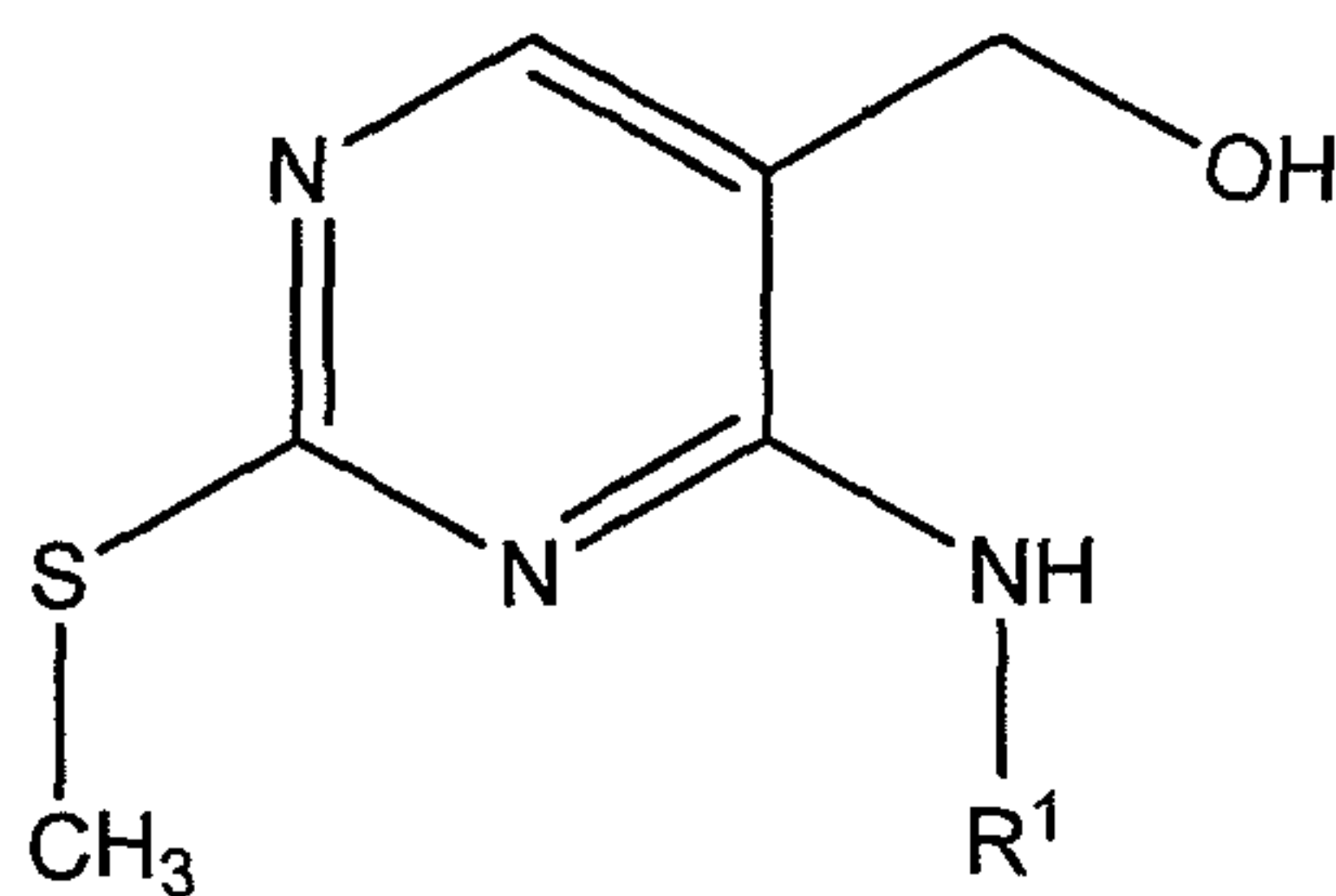
25. The process of claim 24, wherein the compound of Formula III is prepared by reacting a compound of Formula IV



Formula IV

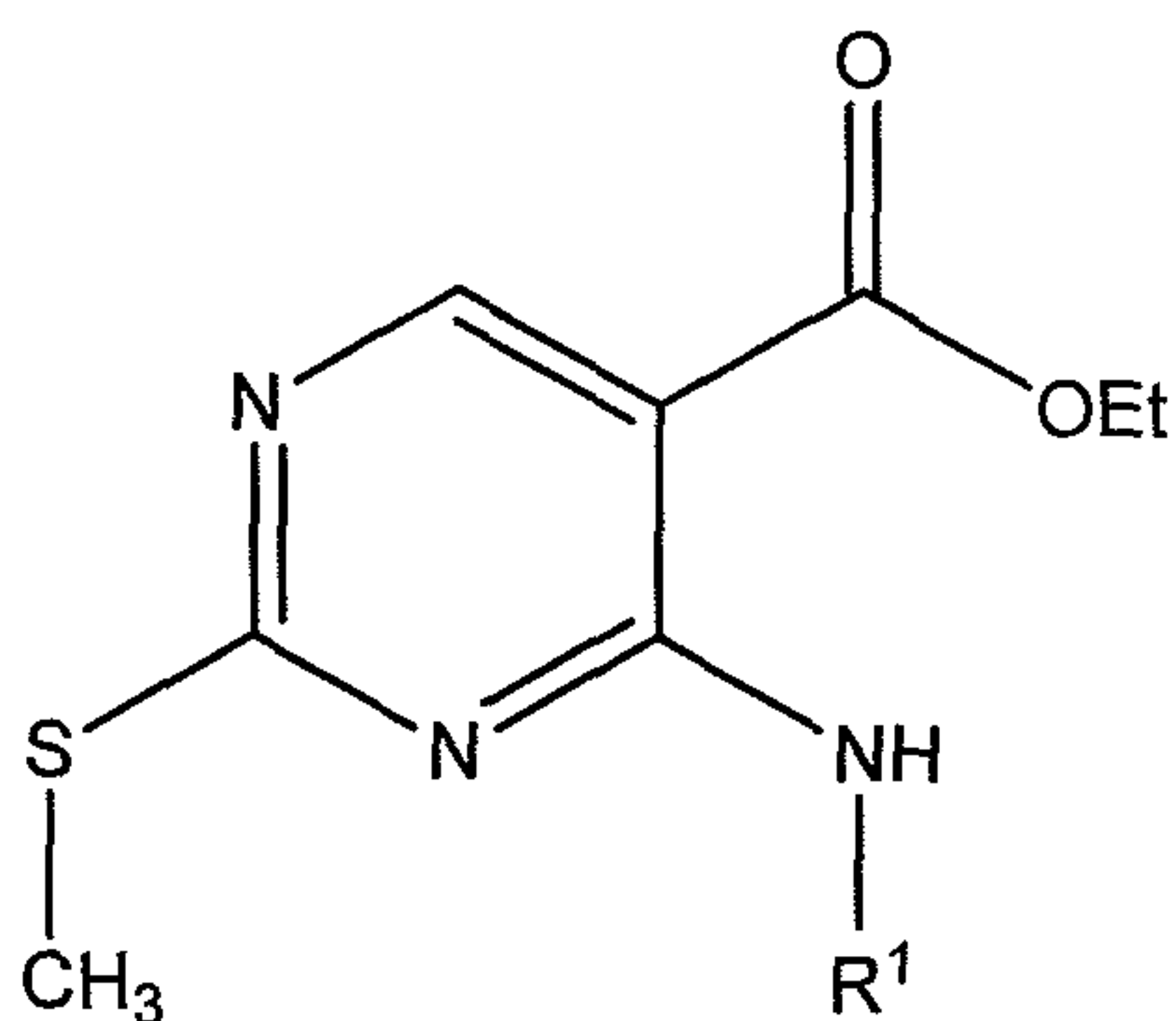
10 with 2-cyanoacetic acid in the presence of benzylamine and acetic acid.

26. The process of claim 25, wherein the compound of Formula IV is prepared by selectively oxidizing a compound of Formula V



Formula V.

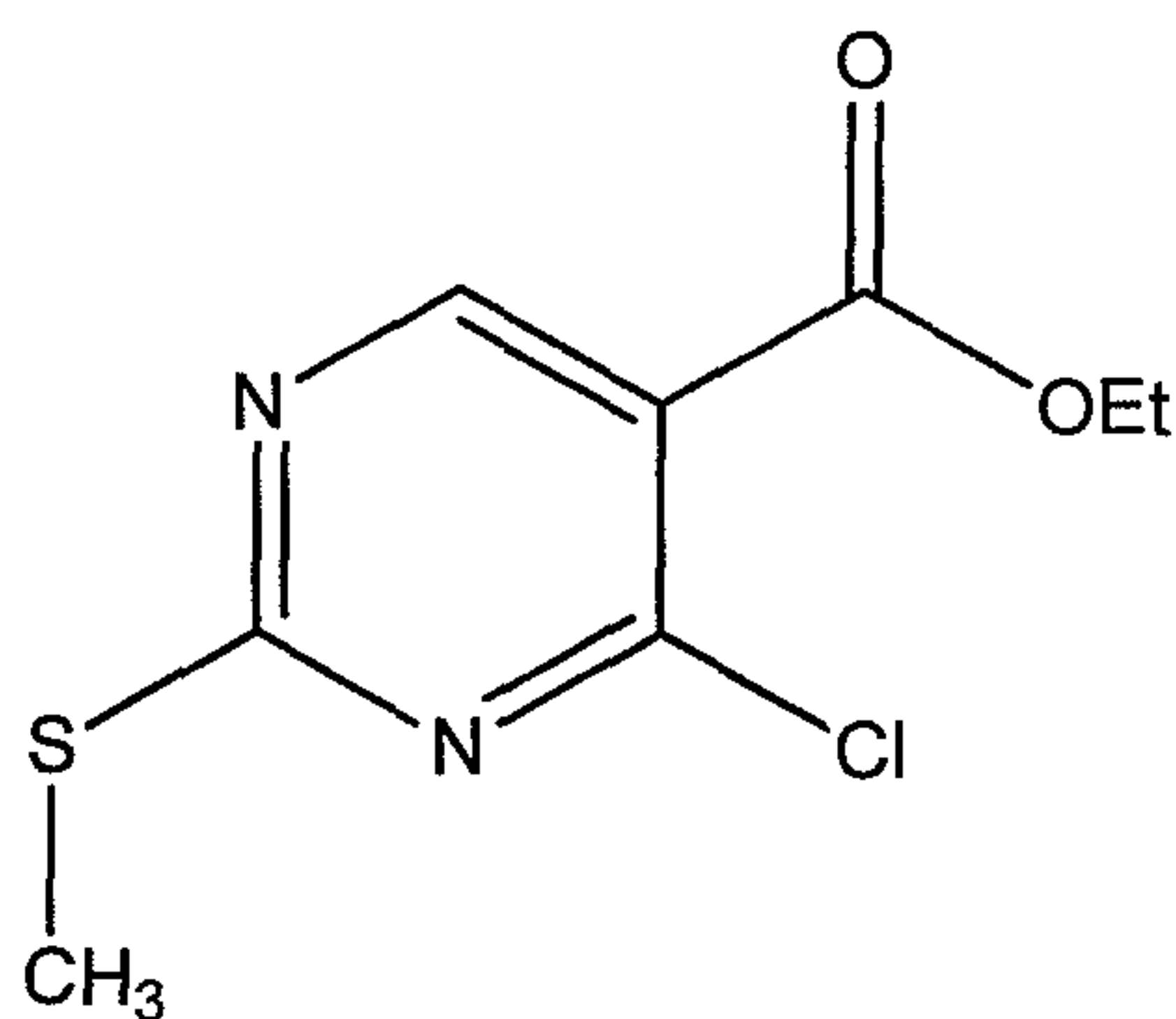
27. The process of claim 26, wherein the compound of Formula V is prepared by reducing a compound of Formula VI



Formula VI.

5

28. The process of claim 27, wherein the compound of Formula VI is prepared by reacting a compound of Formula VII



Formula VII

10 with an amine having the formula NH_2R^1 .

29. A method of inhibiting kinase activity in a mammal in need of such treatment, said method comprising administering a therapeutically effective amount of a compound of claim 1, or a pharmaceutically acceptable salt thereof.

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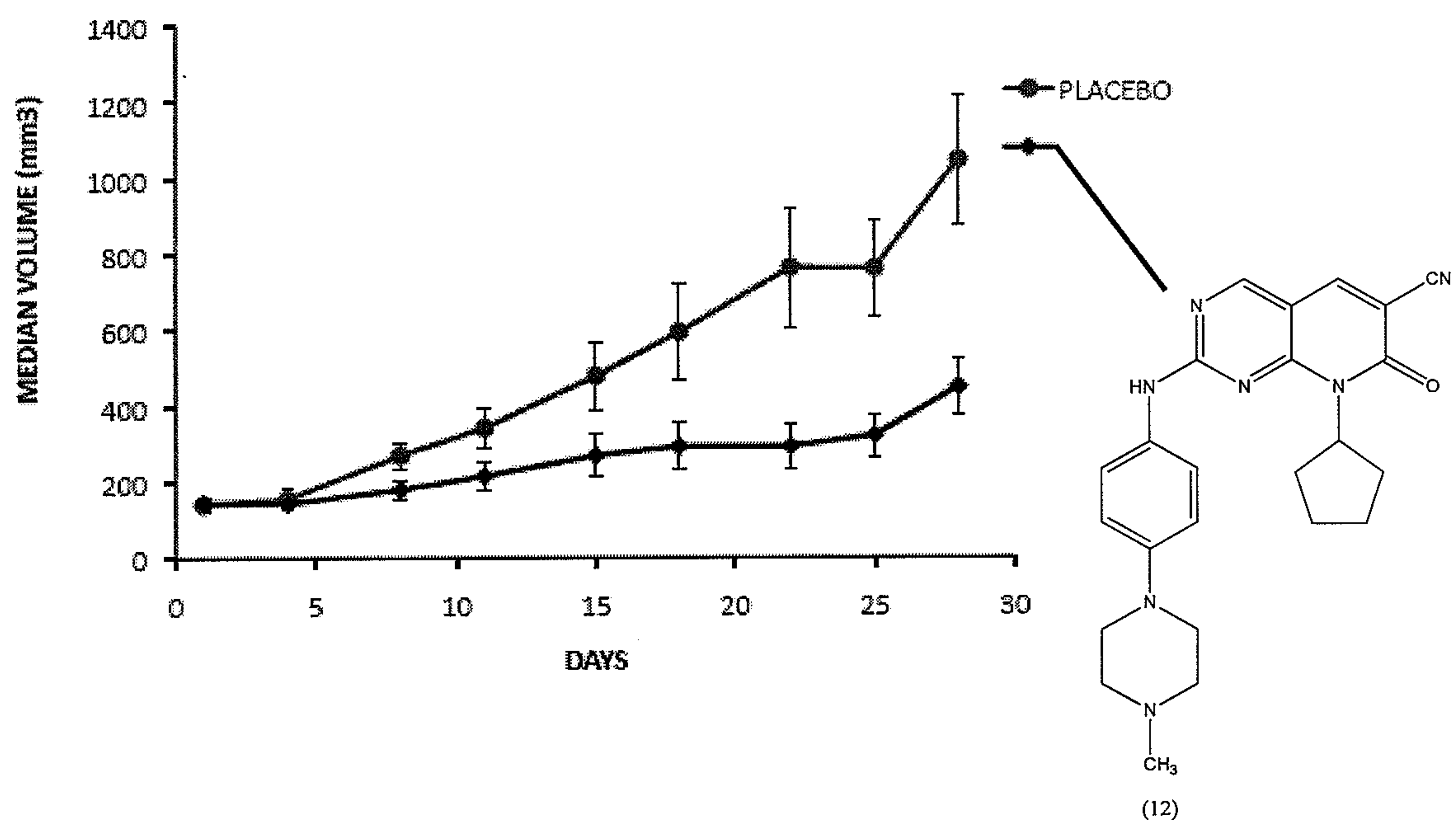
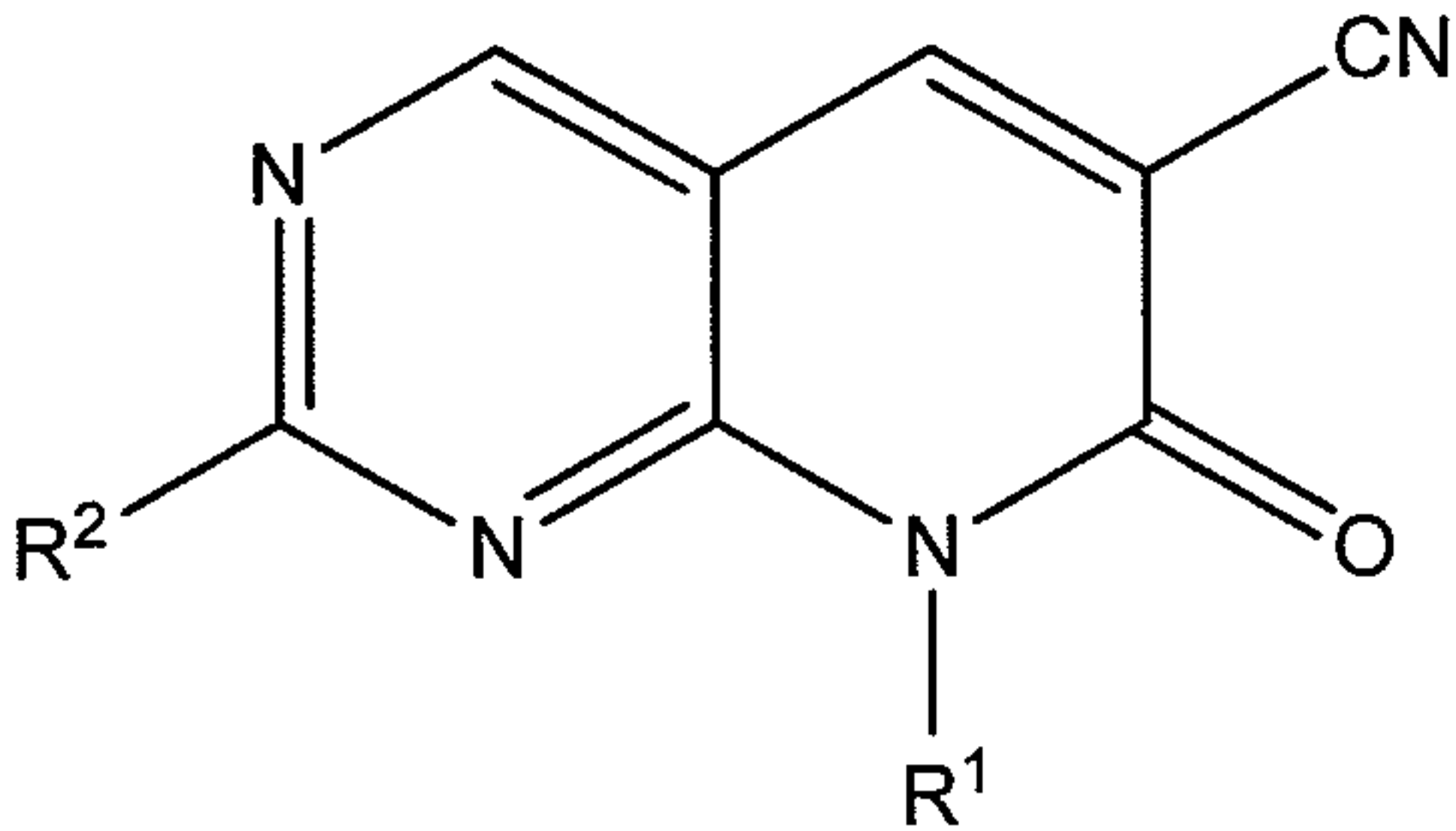


FIG. 1



(I)