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(54) Title: ALKOXY POLYESTER COMPOUNDS, COMPOSITIONS
AND METHODS OF USE THEREOF

(57) Abstract: Disclosed herein are compounds of formula (I), compositions having compounds of formula (I) and methods of
stabilizing a photodegradable polymer or compound in a composition; wherein R', R", and R'" are the same or different and are
selected from the group consisting of C1 - C3 alkyl, C4-C8 cycloalkyl, substituted alkyl, substituted cycloalkyl, ester, aryl, heteroaryl,
heterocycloalkyl, substituted aryl, substituted heteroaryl, substituted heterocycloalkyl, and amino; R', R", R'" and R'" are each inde-
dependently selected from the group consisting of hydrogen and alkoxy, wherein R' and R'" cannot both be hydrogen and R' and R" cannot both be hydrogen; a, b, c, and d are each independently an integer of 1 to 4; n is an integer of 1 to 100; and s is an integer of
0 to 100.
The invention relates to compounds and methods to increase the photostability of UV-degradable photoactive compounds, including polymers. More particularly, the compounds disclosed herein have a formula (I) and can be combined with a photodegradable UV-absorbing compound to increase that compound's photostability:

\[
\begin{align*}
\text{alkyl, } & C_1 - C_{30} \\
\text{C}_3 - \text{C}_8 & \text{cycloalkyl, substituted alkyl, substituted cycloalkyl, ester, aryl,} \\
\text{heteroaryl, } & \text{heterocycloalkyl, substituted aryl, substituted heteroaryl, substituted} \\
\text{heterocycloalkyl, } & \text{and amino; } R^4, R^5, R^6, \text{ and } R^7 \text{ are each independently selected from the} \\
\text{group consisting of hydrogen and } C_i & \text{alkoxy, wherein } R^4 \text{ and } R^5 \text{ cannot both be hydrogen and } R^6 \text{ and } R^7 \text{ cannot both be hydrogen; } a, b, c, \text{ and } d \text{ are each independently an integer of } 0 \text{ to } 4, \text{ preferably } 0 \text{ or } 1; n \text{ is an integer of } 1 \text{ to } 100; \text{ and } m \text{ is an integer of } 0 \text{ to } 100. \text{ It has been found that a compound of formula (I) quenches the excited state of the chromophore by accepting the excited state energy (singlet and sometimes also the triplet state), thereby returning the UV-absorbing molecule back to its ground state so that the chromophore can absorb more photons, e.g., from ultraviolet (UV) light, thereby photostabilizing UV-}
\end{align*}
\]

wherein \( R^1, R^2, \) and \( R^3 \) are the same or different and are selected from the group consisting of

\[ \text{alkyl, } C_1 - C_{30} \text{cycloalkyl, substituted alkyl, substituted cycloalkyl, ester, aryl,} \]

\[ \text{heteroaryl, } \text{heterocycloalkyl, substituted aryl, substituted heteroaryl, substituted} \]

\[ \text{heterocycloalkyl, and amino; } R^4, R^5, R^6, \text{ and } R^7 \text{ are each independently selected from the} \]

\[ \text{group consisting of hydrogen and } C_{30} \text{alkoxy, wherein } R^4 \text{ and } R^5 \text{ cannot both be hydrogen and } R^6 \text{ and } R^7 \text{ cannot both be hydrogen; } a, b, c, \text{ and } d \text{ are each independently an integer of } 0 \text{ to } 4, \text{ preferably } 0 \text{ or } 1; n \text{ is an integer of } 1 \text{ to } 100; \text{ and } m \text{ is an integer of } 0 \text{ to } 100. \text{ It has been found that a compound of formula (I) quenches the excited state of the chromophore by accepting the excited state energy (singlet and sometimes also the triplet state), thereby returning the UV-absorbing molecule back to its ground state so that the chromophore can absorb more photons, e.g., from ultraviolet (UV) light, thereby photostabilizing UV-}
\]

\[ \text{absorbing chromophore-containing organic molecules, particularly avobenzone, octyl} \]

\[ \text{methoxy cinnamate (Octinoxate), and octyl salicylate (Octisalate) in photoactive} \]

\[ \text{compositions.} \]

\[ \text{BACKGROUND} \]

The absorption of ultraviolet light by a chromophore-containing organic molecule causes the excitation of an electron in the chromophore moiety from an initially occupied, low energy orbital to a higher energy, previously unoccupied orbital. The energy of the absorbed photon is used to energize an electron and cause it to "jump" to a higher energy
orbital, see Turro, Modern Molecular Photochemistry, 1991. Two excited electronic states derive from the electronic orbital configuration produced by UV light absorption. In one state, the electron spins are paired (antiparallel) and in the other state the electron spins are unpaired (parallel). The state with paired spins has no resultant spin magnetic moment, but the state with unpaired spins possesses a net spin magnetic moment. A state with paired spins remains a single state in the presence of a magnetic field, and is termed a singlet state. A state with unpaired spins interacts with a magnetic field and splits into three quantized states, and is termed a triplet state.

[0003] In the electronically excited state, the chromophore-containing organic molecule is prone to degrade via a number of known pathways and, therefore, can absorb little or no additional UV light. To photostabilize an electronically excited chromophore-containing organic molecule in order to provide sufficient UV protection, it must be returned to the ground state. There are known photostabilizing sunscreen additives, such as octocrylene and the esters or polyesters of naphthalene dicarboxylic acid of this assignee’s U.S. Patent Nos. 6,113,931; 6,284,916; 6,518,451; and 6,551,605, all hereby incorporated by reference, that are capable of quenching excited triplet state energy. Surprisingly, it has been found that alkoxy crylenes, particularly methoxy crylenes, return chromophore-containing organic molecules, particularly avobenzone, octyl methoxycinnamate (Octinoxate), and octyl salicylate (Octisalate), from both an electronically excited singlet state and excited triplet state back to their ground state, thereby photostabilizing the UV-absorbing organic molecules.

[0004] Deflandre U.S. 5,576,354 generally discloses a cosmetic sunscreen composition containing at least 1% by weight of an α-cyano-β, β-diphenylacrylate that will photostabilize a dibenzoylmethane derivative, e.g., Parsol 1789 (avobenzone), so long as the composition contains a fatty phase, e.g., glycerol stearates, isopropyl myristate or the like, and so long as the mole ratio of the α-cyano-β, β-diphenylacrylate to the dibenzoylmethane derivative is at least 0.8. The compounds preferred in the ’354 patent and disclosed in the examples are octocrylene, which contains no alkoxy radical(s) (UVINULN 539); β, β-bis (4-methoxyphenyl) acrylates (containing no cyano radical); and the α-cyano-β, β-diphenylacrylates, which contain no alkoxy radical(s).

[0005] The assignee’s U.S. Patent Nos. 7,235,587, 6,919,473, 6,962,692 and 6,800,274 disclose diesters and polyesters that include crylene moieties for photostabilizing photodegradable UV-absorbing compounds. These patents, however, do not disclose diesters or polyesters containing one or more alkoxy crylene moieties.
As stated in this assignee's pending applications, Serial Nos. 10/241,388; 10/361,223; and 10/7865,793, an α-cyano-β,β-diphenylacrylate compound (e.g., octocrylene) is known to quench (accept) the excited triplet state energy of an excited photoactive compound by dissipating the energy kinetically in the form of rapid isomerizations. This process is shown below:

wherein the α-cyano-β,β-diphenylacrylate compound (octocrylene shown above as structure A), accepts the triplet excited state energy from a photoactive compound and forms a diradical (shown above as structure A*) at the α and β positions of the acrylate, which converts the double bond into a single bond and allows for the free rotation of the phenyl groups. This rotation occurs rapidly and efficiently to dissipate any excited triplet state energy accepted by the α-cyano-β,β-diphenylacrylate compound from the photoactive compound.

While octocrylene is able to quench (accept) the triplet excited state energy from a photoactive compound, thereby photostabilizing, to some degree, dibenzoylmethane derivatives, as shown in examples 1, 4, 6 and 8 of Deflandre et al. U.S. Patent No. 5,576,354, hereby incorporated by reference, there exists a need in the photoactive composition art to find one or more compounds that quench (accept) the singlet excited state energy and preferably also the triplet excited state energy from photoactive compounds.

Quite surprisingly, it has been found that the alkoxy substituted α-cyano-β, β-diphenylacrylate polyesters of formula (I) will quench the electronically excited singlet state energy of UV-absorbing organic molecules, such as the dibenzoylmethane derivatives of U.S. Patent No. 5,576,354, even at low loadings compared to the quantity of UV-absorbing compounds.

**SUMMARY**

The present invention is directed to compounds of formula (I) and use of these compounds to increase photostability of a photodegradable compounds and photodegradable polymers.
Thus, one aspect of the invention provides a compound of formula (I):

\[
\text{R}_1^1, \text{R}_2^2, \text{and} \text{R}_3^3 \text{are the same or different and are selected from the group consisting of CI-C}_3^0 \text{alkyl, C}_3^0-\text{C}_g^0 \text{cycloalkyl, substituted alkyl, substituted cycloalkyl, ester, aryl, heteroaryl, heterocycloalkyl, substituted aryl, substituted heteroaryl, substituted heterocycloalkyl, and amino; R}_4^4, \text{R}_5^5, \text{R}_6^6, \text{and} \text{R}_7^7 \text{are each independently selected from the group consisting of hydrogen and C}_1^0-\text{C}_io^0 \text{alkoxy, wherein R}_4^4 \text{and} \text{R}_5^5 \text{cannot both be hydrogen and R}_6^6 \text{and} \text{R}_7^7 \text{cannot both be hydrogen; a, b, c, and d are each independently an integer of 0 or 1; n is an integer of 1 to 100; and m is an integer of 0 to 100. The squiggly line of formula (I) indicates that the cyano group can be cis to either of the phenyl rings. In specific embodiments, R}_4^4, \text{R}_5^5, \text{R}_6^6, \text{and} \text{R}_7^7 \text{are each independently selected from the group consisting of hydrogen and Q-Cio alkoxy, and in more specific embodiments, R}_4^4, \text{R}_5^5, \text{R}_6^6, \text{and} \text{R}_7^7 \text{are each independently selected from the group consisting of hydrogen and methoxy. In a specific class of embodiments, a, b, c, and d are each 1 and one of R}_4^4 \text{or} \text{R}_6^6 \text{is methoxy and the other is hydrogen and one of R}_6^6 \text{and} \text{R}_7^7 \text{is methoxy and the other is hydrogen, wherein the methoxy is in the para position of the phenyl ring. In a specific embodiments, the compound of formula (I) is formula (II):}
\]

\[
\text{where m is 4 to 6.}
\]

Another aspect provides a method of decreasing the photodegradation of a UV-absorbing compound or photodegradable polymer by the addition thereto of an effective
amount, e.g., 0.05% to 25%, based on the weight of the photodegradable UV-absorbing compound or photodegradable polymer, preferably 0.1 to 10%, of a compound of formula (I).

[0012] Yet another aspect of the invention provides a method for photostabilizing a photodegradable UV-absorbing compound or photodegradable UV-absorbing compound or photodegradable polymer that does not include a UV light-photodegradable photoactive compound, such as a dibenzoylmethane derivative, by the addition of compound of formula (I).

[0013] Still another aspect of the invention provides a method for photostabilizing a polymer composition that does not include an additional photodegradable UV-absorbing compound, particularly 4-(1,1-dimethylethyl)-4'-methoxydibenzoylmethane (PARSOL® 1789), by the addition thereto of a compound of formula (I).

**BMEF DESCRIPTION OF THE DRAWINGS**

[0014] Figure 1 is a graph showing the UV stability of a composition having 5% of a compound of formula (II), 5% octyl methoxycinnamate, 2% avobenzone, and 1.8% octocrylene before and after irradiation with 35 minimal erythema dose (MED) units, wherein 1 MED is 2.1 millijoules per square centimeter (mJ/cm²); and

[0015] Figure 2 is a graph showing the UV stability of a composition having 5% of a compound of formula (II), 5% octyl methoxycinnamate, 3% avobenzone, 5% octisalate, 5% homosalate, 4% oxybenzone, and 2.75% octocrylene, before and after irradiation with 35 MED units.

**DEFINITIONS**

[0016] The term "alkyl" as used herein refers to straight- and branched-chain hydrocarbon groups, preferably containing one to thirty carbon atoms. Examples of alkyl groups are C₁-C₄ alkyl groups. As used herein the designation Cₓ₋ₐ-Cₓ₋ₐ', wherein x and y are integers, denotes a group having from x to y carbon atoms, e.g., a C₁₋₁₂ alkyl group is an alkyl group having one to four carbon atoms. Nonlimiting examples of alkyl groups include methyl, ethyl, n-propyl, isopropyl, n-butyl, sec-butyl (2-methylpropyl), and t-butyl (1,1-dimethylethyl).

[0017] The term "cycloalkyl" as used herein refers to an aliphatic cyclic hydrocarbon group, preferably containing three to eight carbon atoms. Nonlimiting examples of cycloalkyl groups include cyclopropyl, cyclobutyl, cyclopentyl, and cyclohexyl.

[0018] The terms "substituted alkyl" and "substituted cycloalkyl" as used herein refer to an alkyl or cycloalkyl groups having one or more substituents. The substituents can include, but
are not limited to, cycloalkyl, aryl, heteroaryl, heterocycloalkyl, substituted aryl, substituted heteroaryl, and substituted heterocycloalkyl. The preferred substituted alkyl groups have one to twenty carbon atoms, not including carbon atoms of the substituent group. Preferably, a substituted alkyl group is mono- or di-substituted at one, two, or three carbon atoms. The substituents can be bound to the same carbon or different carbon atoms.

[0019] The term "aryl" as used herein refers to monocyclic, fused bicyclic, and fused tricyclic carbocyclic aromatic ring systems including, but not limited to, phenyl, naphthyl, tetrahydronaphthyl, phenanthrenyl, biphenylenyl, indanyl, indenyl, anthracenyl, and fluorenyl.

[0020] The term "heteroaryl" as used herein refers to monocyclic, fused bicyclic, and fused tricyclic aromatic ring systems, wherein one to four-ring atoms are selected from the group consisting of oxygen, nitrogen, and sulfur, and the remaining ring atoms are carbon, said ring system being joined to the remainder of the molecule by any of the ring atoms. Nonlimiting examples of heteroaryl groups include, but are not limited to, pyridyl, pyrazinyl, pyrimidinyl, pyrrolyl, pyrazolyl, imidazolyl, thiazolyl, tetrazolyl, oxazolyl, isooxazolyl, thiadiazolyl, oxadiazolyl, thiophenyl, furanyl, quinolinyl, isoquinolinyl, benzoxazolyl, benzimidazolyl, and benzothiazolyl. Aryl and heteroaryl groups optionally can be substituted with various substituents. Examples of contemplated substituents include, but are not limited to, halo, OR, N(R)₂, C(=O)N(R)₂, CN, alkyl, substituted alkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, cycloalkyl, substituted cycloalkyl, heterocycloalkyl, substituted heterocycloalkyl, 0(CH₂)ₙN(R)₂, O(CH₂)ₙCO₂H, and trifluoromethyl.

[0021] The term "heterocycloalkyl" as used herein refers to an aliphatic, partially unsaturated or fully saturated, 3- to 14-membered ring system, including single rings of 3 to 8 atoms and bi- and tricyclic ring systems. The heterocycloalkyl ring systems include one to four heteroatoms independently selected from oxygen, nitrogen, and sulfur, wherein a nitrogen and sulfur heteroatom optionally can be oxidized and a nitrogen heteroatom optionally can be substituted. Representative heterocycloalkyl groups include, but are not limited to, pyrrolidinyl, pyrazolinyl, pyrazolidinyl, imidazolinyl, imidazolidinyl, piperidinyl, piperazinyl, oxazolidinyl, isooxazolidinyl, morpholinyl, thiazolidinyl, isothiazolidinyl, and tetrahydrofuryl.

[0022] The term "amino" as used herein refers an -NH₂ or -NH- group, wherein each hydrogen in each formula can be replaced with an alkyl, cycloalkyl, aryl, heteroaryl, heterocycloalkyl, substituted alkyl, substituted cycloalkyl, substituted aryl, substituted
heteroaryl, or substituted heterocycloalkyl group, i.e., N(R)₂. In the case of NH₂, the hydrogen atoms also can be replaced with substituents taken together to form a 5- or 6-membered aromatic or non-aromatic ring, wherein one or two carbons of the ring optionally are replaced with a heteroatom selected from the group consisting of sulfur, oxygen, and nitrogen. The ring also optionally can be substituted with an alkyl group. Examples of rings formed by substituents taken together with the nitrogen atom include morpholinyl, phenylpiperazinyl, imidazolyl, pyrrolidinyl, (N-methyl)piperazinyl, and piperidinyl.

[0023] The term "substituted diphenylmethylene" as used herein refers to a compound of the general formula:

![Dibenzoylethane](image)

wherein the compound is substituted by a replacement of one, two, or three of the hydrogen atoms resident on each aromatic ring with a substitute selected from the group consisting of halo, OR, N(R)₂, C(=O)N(R)₂, CN, alkyl, substituted alkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, cycloalkyl, substituted cycloalkyl, heterocycloalkyl, substituted heterocycloalkyl, O(CH₂)₃N(R)₂, O(CH₂)₃COH, and trifluoromethyl, wherein R=C]-C₃₀ straight chain or branched.

**DETAILED DESCRIPTION**

[0024] Sunscreen compositions containing one or more of a photoactive compound, such as a dibenzoylmethane derivative UV-A filter compound, and a derivative of methoxy crylene are described herein. One aspect of the sunscreen compositions described herein are methods of photostabilizing a sunscreen composition including a dibenzoylmethane derivative, such as 4-(1,1-dimethylethyl)-4'-methoxydibenzoylethane (PARSOL® 1789), wherein one or more photoactive compounds present in a sunscreen composition (e.g., avobenzone) are made more photostable by the addition of a compound of formula (I). Also disclosed herein are methods for filtering out ultra-violet light from human skin including the step of applying a compound of formula (I) to the skin.
Thus, disclosed herein are compounds of formula (I):

![Chemical Structure](image)

wherein $R^1$, $R^2$, and $R^3$ are the same or different and are selected from the group consisting of $C_1$-$C_{30}$ alkyl, $C_3$-$C_g$ cycloalkyl, substituted alkyl, substituted cycloalkyl, ester, aryl, heteroaryl, heterocycloalkyl, substituted aryl, substituted heteroaryl, substituted heterocycloalkyl, and amino; $R^4$, $R^5$, $R^6$, and $R^7$ are each independently selected from the group consisting of hydrogen and $C_1$-$C_{30}$ alkoxy, wherein $R^4$ and $R^5$ cannot both be hydrogen and $R^6$ and $R^7$ cannot both be hydrogen; $a$, $b$, $c$, and $d$ are each independently an integer of 0 or 1; $n$ is an integer of 1 to 100; and $m$ is an integer of 0 to 100. Some specific classes of compounds of formula (I) are the following: (1) $R^4$ and $R^7$ are each hydrogen, and $R^5$ and $R^6$ are each alkoxy in the para position and (2) $R^4$, $R^5$ and $R^7$ are each hydrogen, and $R^6$ is alkoxy in the para position. In specific cases, the alkoxy is methoxy. In certain cases, $R^2$ is butyl ($-\text{CH}_2\text{CH}_2\text{CH}_2\text{CH}_2-$) and $R^1$ and $R^3$ are each neo-pentyl ($-\text{CH}_2\text{C(\text{CH}_3)_2\text{CH}_2}-$). In specific cases, the compound of formula (I) is Polyester-8 modified with a paramethoxy group at one of the phenyl groups at each terminal diphenyl acrylate moiety (Polyester-8, CAS # 862993-96-2, trade name POLYCRYLENE®).

One contemplated compound of formula (I) is formula (II):

![Chemical Structure](image)

where $m$ is 4 to 8, and the compound of formula (II) has an average molecular weight of about 1900 Da, and a range of molecular weights of about 500 to about 5000 Da, where less than 5% of the molecules has a molecular weight less than 500 Da and less than 25% of the molecules has a molecular weight less than 1000 Da.
A photoactive compound can be considered stable when, for example, after 30 MED irradiation the photoactive compound has retained at least about 90% of its original absorbance at a wavelength or a range of wavelengths of interest (e.g., the wavelength at which or near a photoactive compound has a peak absorbance, such as 350-370 nm for avobenzone). Likewise, a sunscreen composition can include a plurality of photoactive compounds and a sunscreen composition, as a whole, can be considered stable when, for example, after 30 MED irradiation the sunscreen composition has retained at least about 90% of its original absorbance at one or more wavelengths of interest (e.g., at or near the peak absorbance wavelength of the primary photoactive compounds). The alkoxy polyesters of formula (I) described herein are useful photostabilizers and/or photoactive compounds when combined with any single or combination of photoactive compounds identified in Shaath, Nadim, Encyclopedia of UV filters, © 2007, hereby incorporated by reference.

It has surprisingly been found that the addition of one or more of a compound of formula (I) can significantly increase the photostability of the sunscreen composition and/or photounstable components present therein. Without intending to be limited to any particular mechanism of achieving this increase in stability, it is believed that a compound of formula (I) stabilizes a photodegradable UV-absorbing compound, such as a dibenzoylmethane derivative by accepting the electronic singlet excited state energy and sometimes also the triplet excited state energy of the photodegradable UV-absorbing compound once the photodegradable UV-absorbing compound has reached its singlet excited state as a result of the absorption of ultra-violet light. Once a photodegradable UV-absorbing compound is excited, it is prone to degrade according to a number of pathways; however, the degradation of the photodegradable UV-absorbing compound can be substantially reduced or prevented by the use of a compound of formula (I) to quench (accept) the singlet or singlet and triplet excited state energy present in an excited molecule. Thus, in one pathway of degradation, a photodegradable UV-absorbing compound is excited to its singlet state, then proceeds by way of intersystem crossing to the triplet excited state, from which it undergoes a photochemical reaction, thereby preventing the photodegradable UV-absorbing compound from further absorbing ultra-violet radiation. A compound of formula (I) stabilizes a photodegradable UV-absorbing compound by accepting the singlet or singlet and triplet excited state energy of the excited photodegradable UV-absorbing compound in such a way as to convert the excited photodegradable UV-absorbing compound back to a ground state that is capable of reaccepting ultra-violet radiation (energy transfer).
For this process to work continuously, the compound of formula (I) must transfer or convert the energy that was accepted from the excited photodegradable UV-absorbing compound. Without intending to be limited to a particular mechanism, it is believed that when a compound of formula (I) is excited to its singlet and/or triplet state by accepting the singlet state excited energy from a photodegradable UV-absorbing compound or polymer, it dissipates the singlet excited state energy kinetically through a non-destructive isomerization of its two phenyl rings. It has been found, quite surprisingly, that by the addition of a compound of formula (I), such a compound is able to accept singlet or singlet and triplet excited state energy from an excited and photounstable UV-absorbing compound or polymer. Thus, according to one possible mechanism, the efficiency of the dissipation of the excited state energy in an excited compound or polymer is greatly improved by a transfer of energy from a singlet excited state compound or polymer to a compound of formula (I), and the dissipation of that energy by the compound of formula (I) so that it can continue to accept the singlet or singlet and triplet state excited energy from the photounstable UV-absorbing compound or polymer.

Thus, the sunscreen compositions disclosed herein include a compound of formula (I). A sunscreen composition disclosed herein can be combined into a cosmetically acceptable carrier, optionally including emollients, stabilizers, emulsifiers, such as those known in the art, and combinations thereof. These additives can be used in preparing an emulsion from an aqueous system and a mixture of a filter system that includes one or more photoactive compounds and a solvent system that includes one or more organic solvents. When made, preferably the emulsion is an oil-in-water emulsion, wherein the oil phase is primarily formed from a mixture of the filter system and solvent system.

A typical sunscreen composition includes one or more photoactive compounds, wherein a photoactive compound acts to absorb UV radiation and thereby protect the substrate (e.g., human skin) from the harmful effects of UV radiation. The absorption process causes a photoactive compound to reach an excited state, wherein the excited state is characterized by the presence of excited energy (e.g., singlet energy or triplet energy), as compared to the ground state of the photoactive compound. Once a photoactive compound reaches an excited state there exists a number of pathways by which the excited photoactive compound can dissipate its excess energy (e.g., singlet or singlet and triplet state energy), however, some of those pathways adversely affect the ability of the photoactive compound to further absorb UV radiation.
[0032] A photoactive compound is one that responds to light photoelectrically. In the compositions disclosed herein, a photoactive compound is one that responds to UV radiation photoelectrically. For example, photoactive compounds that respond to UV radiation photoelectrically by rapid photodegradation can benefit highly from the compositions and methods disclosed herein, even though the benefits of the compositions and methods disclosed herein are not limited to such compounds. Photostability is a potential problem with all UV filters because they are deliberately selected as UV-absorbing molecules. In other applications, a photoactive compound may be a pigment or a dye (e.g., a hydrophobic dye).

[0033] It is theorized that the following UV filters are photostabilized by the compounds of formula (I), including all of the following, including combinations of any two or more, and include compounds selected from the following categories (with specific examples) including: p-aminobenzoic acid, its salts and its derivatives (ethyl, isobutyl, glyceryl esters; p-dimethylaminobenzoic acid); anthranilates (o-aminobenzoates; methyl, menthyl, phenyl, benzyl, phenylethyl, linalyl, terpinyl, and cyclohexenyl esters); salicylates (octyl, amyl, phenyl, benzyl, menthyl (homosalate), glyceryl, and dipropylene glycol esters); cinnamic acid derivatives (menthyl and benzyl esters, alpha-phenyl cinnaminitrile; butyl cinnamoyl pyruvate); ferulic acid and its derivatives; dihydroxycinnamic acid derivatives (umbelliferone, methylumbelliferone, methylaceto-umbelliferone); camphor derivatives (3 benzylidene, 4 methylbenzylidene, polyacrylamidomethyl benzylidene, benzalkonium methosulfate, benzylidene camphor sulfonic acid, and terephthalylidene dicamphor sulfonic acid); trihydroxycinnamic acid derivatives (esculetin, methylesculetin, daphnetin, and the glucosides, esculin and daphnin); hydrocarbons (diphenylbutadiene, stilbene); dibenzalacetone; benzalacetophenone; naphtholsulfonates (sodium salts of 2-naphtho 1,3,6-disulfonic and of 2-naphthol 6,8-disulfonic acids); dihydroxy-naphthoic acid and its salts; o- and p-hydroxy diphényldisulfonates; coumarin derivatives (7-hydroxy, 7-methyl, 3-phenyl); diazoles (2-acetyl-3-bromoindazole, phenyl benzoxazole, methyl naphthoxazole, various aryl benzothiazoles); quinine salts (bisulfate, sulfate, chloride, oleate, and tannate); quinoline derivatives (8-hydroxyquinoline salts, 2-phenylquinoline); hydroxy- or methoxy-substituted benzophenones; uric acid derivatives; vilouric acid derivatives; tannic acid and its derivatives; hydroquinone; and benzophenones (oxybenzone, sulisobenzone, dioxybenzone, benzoresorcinol, 2,2',4,4'-tetrahydroxybenzophenone, 2,2'-dihydroxy-4,4'-dimethoxybenzophenone, octabenzone, 4-isopropyl dibenzoylmethane, butylmethoxydibenzoylmethane, etocrylene, and 4-isopropyl-dibenzoylmethane).
The following UV-filters should be particularly photostabilized by the compounds of formula (I): 2-ethylhexyl p-methoxycinnamate, isoamyl methoxycinnamate, 4,4'-t-butyl methoxydibenzoylmethane, octyldimethyl p-aminobenzoic acid, ethyl 4-[bis(hydroxypropyl)]amino benzoate, 2-ethylhexyl salicylate, glycerol p-aminobenzoate, 3,3,5-trimethylcyclohexyl salicylate, methylanthrilate, p-dimethylaminobenzoic acid or aminobenzoate, 2-ethylhexyl p-dimethylaminobenzoate, and combinations thereof.

For a product marketed in the United States, preferred cosmetically acceptable photoactive compounds and concentrations (reported as a percentage by weight of the total cosmetic sunscreen composition) include: aminobenzoic acid (also called para aminobenzoic acid and PABA; 15% or less), avobenzone (also called butyl methoxy dibenzoylmethane; 3% or less), cinoxate (also called 2 ethoxyethyl p methoxycinnamate; 3% or less), dioxybenzone (also called benzophenone 8; 3% or less), homosalate (15% or less), methyl anthranilate (also called methyl 2 aminobenzoate; 5% or less), octocrylene (also called 2 ethylhexyl 2 cyano 3,3 diphenylacrylate; 10% or less), octyl methoxycinnamate (7.5% or less), octyl salicylate (also called 2 ethylhexyl salicylate; 5% or less), oxybenzone (also called benzophenone 3; 6% or less), padimate O (also called octyl dimethyl PABA; 8% or less), phenylbenzimidazole sulfonic acid (water soluble; 4% or less), sulisobenzone (also called benzophenone 4; 10% or less), titanium dioxide (25% or less), trolamine salicylate (also called triethanolamine salicylate; 12% or less), and zinc oxide (25% or less).

Other preferred cosmetically acceptable photoactive compounds and preferred concentrations (percent by weight of the total cosmetic sunscreen composition) include diethanolamine methoxycinnamate (10% or less), ethyl-[bis(hydroxypropyl)] amino benzoate (5% or less), glyceryl aminobenzoate (3% or less), 4 isopropyl dibenzoylmethane (5% or less), 4 methylbenzylidene camphor (6% or less), terephthalidene dicamphor sulfonic acid (10% or less), and sulisobenzone (also called benzophenone 4, 10% or less).

For a product marketed in the European Union, preferred cosmetically acceptable photoactive compounds and preferred concentrations (reported as a percentage by weight of the total cosmetic sunscreen composition) include: PABA (5% or less), camphor benzalkonium methosulfate (6% or less), homosalate (10% or less), benzophenone 3 (10% or less), phenylbenzimidazole sulfonic acid (8% or less, expressed as acid), terephthalidene dicamphor sulfonic acid (10% or less, expressed as acid), butyl methoxydibenzoylmethane (5% or less), benzylidene camphor sulfonic acid (6% or less, expressed as acid), octocrylene (10% or less, expressed as acid), polyacrylamidomethyl benzylidene camphor (6% or less), ethylhexyl methoxycinnamate (10% or less), PEG 25 PABA (10% or less), isoamyl p
methoxycinnamate (10% or less), ethylhexyl triazone (5% or less), drometrizole trielloxane (15% or less), diethylhexyl butamido triazone (10% or less), 4 methylbenzylidene camphor (4% or less), 3 benzylidene camphor (2% or less), ethylhexyl salicylate (5% or less), ethylhexyl dimethyl PABA (8% or less), benzophenone 4 (5%, expressed as acid), methylene bis benztriazolyl tetramethylbutylphenol (10% or less), disodium phenyl dibenzimidazole tetrasulfonate (10% or less, expressed as acid), bis ethylhexyloxyphenol methoxyphenol triazine (10% or less), methylene bisbenzotriazolyl tetramethylbutylbenzophenol (10% or less, also called TINOSORB M), bisethylhexyloxyphenol methoxyphenyl triazine (10% or less, also called TINOSORB S), and diethylamino hydroxyl benzoyl hexyl benzoate.

[0038] All of the above described UV filters are commercially available. For example, suitable commercially available organic UV filters are identified by trade name and supplier in Table I below:
Table 1

<table>
<thead>
<tr>
<th>CTFA Name</th>
<th>Trade Name</th>
<th>Supplier</th>
</tr>
</thead>
<tbody>
<tr>
<td>benzophenone-3</td>
<td>UVINUL M-40</td>
<td>BASF Chemical Co.</td>
</tr>
<tr>
<td>benzophenone-4</td>
<td>UVINUL MS-40</td>
<td>BASF Chemical Co.</td>
</tr>
<tr>
<td>benzophenone-8</td>
<td>SPECTRA-SORB UV-24</td>
<td>American Cyanamid</td>
</tr>
<tr>
<td>DEA-methoxycinnamate</td>
<td>BERNEL HYDRO</td>
<td>Bernel Chemical</td>
</tr>
<tr>
<td>diethylamino hydroxybenzoyl hexyl</td>
<td>UVINUL A-PLUS</td>
<td>BASF Chemical Co.</td>
</tr>
<tr>
<td>benzotaet</td>
<td>UVISORB HEB</td>
<td>3V-Sigma</td>
</tr>
<tr>
<td>disodium phenyl dibenzylimidazole</td>
<td>NEO HELIOPAN AP</td>
<td>Syrprise</td>
</tr>
<tr>
<td>ethyl dihydroxypropyl-PABA</td>
<td>AMERSCREEN P</td>
<td>Amerchol Corp.</td>
</tr>
<tr>
<td>glycyl PABA</td>
<td>NIPA G.M.P.A.</td>
<td>Nipa Labs.</td>
</tr>
<tr>
<td>homoslate</td>
<td>KEMESTER HMS</td>
<td>Humko Chemical</td>
</tr>
<tr>
<td>menthyl anthranilate</td>
<td>SUNAROME UVA</td>
<td>Felton Worldwide</td>
</tr>
<tr>
<td>octocrylene</td>
<td>UVINUL N-539</td>
<td>BASF Chemical Co.</td>
</tr>
<tr>
<td>octyl dimethyl PABA</td>
<td>AMERSCOL</td>
<td>Amerchol Corp.</td>
</tr>
<tr>
<td>octyl methoxycinnamate</td>
<td>PARSOL MCX</td>
<td>Bernel Chemical</td>
</tr>
<tr>
<td>PABA</td>
<td>PABA</td>
<td>National Starch</td>
</tr>
<tr>
<td>2-phenylbenzimidazole-5-sulphonic</td>
<td>EUSOLEX 6300</td>
<td>EM Industries</td>
</tr>
<tr>
<td>acid</td>
<td>TEA salicylate</td>
<td>Felton Worldwide</td>
</tr>
<tr>
<td>2-(4-methylbenzildene)-camphor</td>
<td>EUSOLEX 6300</td>
<td>EM Industries</td>
</tr>
<tr>
<td>benzophenone-1</td>
<td>UVINUL 400</td>
<td>BASF Chemical Co.</td>
</tr>
<tr>
<td>benzophenone-2</td>
<td>UVINUL D-50</td>
<td>BASF Chemical Co.</td>
</tr>
<tr>
<td>benzophenone-6</td>
<td>UVINUL D-49</td>
<td>BASF Chemical Co.</td>
</tr>
<tr>
<td>benzophenone-12</td>
<td>UVINUL 408</td>
<td>BASF Chemical Co.</td>
</tr>
<tr>
<td>4-isopropyl dibenzoyl methane</td>
<td>EUSOLEX 8020</td>
<td>EM Industries</td>
</tr>
<tr>
<td>butyl methoxy dibenzoyl methane</td>
<td>PARSOL 1789</td>
<td>Givaudan Corp.</td>
</tr>
<tr>
<td>etocrylene</td>
<td>UVINUL N-35</td>
<td>BASF Chemical Co.</td>
</tr>
<tr>
<td>methylene bisbenzotriazolyl</td>
<td>TINOSORB M</td>
<td>Ciba Specialty Chemicals</td>
</tr>
<tr>
<td>tetramethylbutylphenol</td>
<td></td>
<td></td>
</tr>
<tr>
<td>bisethylhexoxyphenol</td>
<td>TINOSORB S</td>
<td>Ciba Specialty Chemicals</td>
</tr>
<tr>
<td>methoxyphenyl triazine.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

[0039] A sunscreen composition disclosed herein can include a variety of photoactive compounds, including one or more UV-A photoactive compounds and one or more UV-B photoactive compounds. Preferably, a sunscreen composition includes a photoactive compound selected from the group consisting of p-aminobenzoic acid and salts and derivatives thereof; anthranilate and derivatives thereof; dibenzoylemethane and derivatives thereof; salicylate and derivatives thereof; cinnamic acid and derivatives thereof; dihydroxycinnamic acid and derivatives thereof; camphor and salts and derivatives thereof; trihydroxycinnamic acid and derivatives thereof; dibenzalacetone naphtholsulfonate and salts and derivatives thereof; benzalacetophenone naphtholsulfonate and salts and derivatives thereof; dihydroxy-naphthoic acid and salts thereof; o-hydroxydiphenyldisulfonate and salts and derivatives thereof; p-hydroxydiphenyldisulfonate and salts and derivatives thereof;
coumarin and derivatives thereof; diazole derivatives; quinine derivatives and salts thereof; quinoline derivatives; hydroxy-substituted benzophenone derivatives; methoxy-substituted benzophenone derivatives; uric acid derivatives; vilouric acid derivatives; tannic acid and derivatives thereof; hydroquinone; benzophenone derivatives; 1,3,5-triazine derivatives, phenyldibenzimidazole tetrasulfonate and salts and derivatives thereof; terephthalylidene dicamphor sulfonic acid and salts and derivatives thereof; methylene bis-benzotriazolyl tetramethylbutylyphenol and salts and derivatives thereof; bis-ethylhexyloxyphenol methoxyphenyl triazine and salts and derivatives thereof; diethylamino hydroxybenzoyl hexyl benzoate and salts and derivatives thereof; ferulic acid and its derivatives; and combinations of the foregoing.

[0040] UV A radiation (about 320 nm to about 400 nm), is recognized as contributing to causing damage, to skin particularly to very lightly colored or sensitive skin. A sunscreen composition disclosed herein preferably includes a UV-A photoactive compound. Preferably, a sunscreen composition disclosed herein includes a dibenzoylmethane derivative UV-A photoactive compound. Preferred dibenzoylmethane derivatives include, 2-methyl dibenzoylmethane; 4-methyl dibenzoylmethane; 4-isopropyl dibenzoylmethane; 4-tert-butyl dibenzoylmethane; 2,4-dimethyl dibenzoylmethane; 2,5-dimethyl dibenzoylmethane; 4,4'-diisopropyl dibenzoylmethane; 4,4'-dimethoxy dibenzoylmethane; 4-tert-butyl-4'-methoxy dibenzoylmethane; 2-methyl-5-isopropyl-4'-methoxy dibenzoylmethane; 2-methyl-5-tert-butyl-4'-methoxy dibenzoylmethane; 2,4-dimethyl-4'-methoxy dibenzoylmethane; 2,6-dimethyl-4-tert-butyl-4'-methoxy dibenzoylmethane, and combinations thereof.

[0041] A preferred combination of photoactive compounds in a sunscreen composition includes a UV-A and a UV-B photoactive compound. However, when 2-ethylhexyl-p-methoxycinnamate is included in a mixture with a dibenzoylmethane derivative, the dibenzoylmethane derivative can become particularly unstable. Without intending to be limited to any particular mechanism, it is believed that the cinnamate ester reacts with an excited-state dibenzoylmethane derivative in a bimolecular pathway that renders both the dibenzoylmethane derivative and the cinnamate ester incapable of absorbing UV radiation. It has been found, quite surprisingly, that the use of one or more of a compound of formula (I) increases the stability of a sunscreen composition that includes 2-ethylhexyl-p-methoxycinnamate and a dibenzoylmethane derivative by quenching electronic singlet state or singlet and triplet state excited energy from one or both UV-absorbers. Thus, one embodiment of a sunscreen composition includes 2-ethylhexyl-p-methoxycinnamate, a dibenzoylmethane derivative, and one or more of a compound of formula (I).
It is preferred that a compound of formula (I) is present in a sunscreen composition in a range of 0.1% to about 25% by weight of the total weight of the composition, more preferably about 0.1% to about 10%.

**EXAMPLES**

The following examples are provided to illustrate the invention but are not intended to limit the scope of the invention.

**Example 1 - Preparation of a compounds of formula (I)**

\[
\begin{align*}
&\text{O} \quad \text{N} & \quad \text{O} \\
\quad &\text{or the ethyl cyanoacetate} & \quad \text{or the ethyl cyanoacetate} \\
\quad &\text{AcOH/toluene/NH}_4\text{OAc} & \quad \text{reflux, 24-26 h}
\end{align*}
\]

**Synthesis of 1:** 4-Methoxy benzophenone (MW=1 82.22 g/mole; 500g; 2.74 mole; 1 mole equivalence) and methyl cyanoacetate (MW=99.09 g/mole; 367.06 g; 3.70 mole; 1.35 mole equivalence) were placed in 1-L 3-neck flask assembled with mechanical stirrer and nitrogen inlet, which provided continuous flow of nitrogen through the reaction mixture (nitrogen is bubbled through the reaction mixture). Next, toluene (1200 ml) and acetic acid (240 ml; ratio of toluene/acetic acid = 5/1) are added to the flask followed by ammonium acetate (MW=77.09 g/mole; 21.12g; 0.274 mole, 0.1 mole equivalence; the catalyst is added 4 times this amount during reaction time). The flask is then assembled with Dean-Stark receiver through which reaction water is being continuously removed.

Aliquots of the reaction mixture are taken to check the rate of completion of the reaction. The amount of water expected from this reaction is 49.5 ml. However, 120 ml of water phase was collected. This is due to the fact that the water is distilled in form of a mixture, water/acetic acid/toluene. To prevent losing the methyl acetate from the reaction mixture, it helps to put a short packed column between Dean-Stark receiver and the flask.

The reaction mixture is cooled to room temperature and ethyl acetate is added to dissolve all solids before the crude mixture is washed several time with water, to remove acetic acid and salts. The solvents are then removed from the reaction mixture by distillation. The crude solid product is re-crystallized from hot methanol (or toluene/methanol mixture, if such is preferred).
The finished product begins to crystallize out from the cooling reaction mixture and thus can be filtered off, but it still is very acidic, so the crystals ought to be washed with water/methanol mixture to wash out any acetic acid and salts residues. Thus obtained the product then can be re-crystallized and the mother liquor can be washed with water, dried, and second crop of the product can be obtained.

[0047] Synthesis of 3: Methyl/ethyl 2-cyano-3-(4′-methoxyphenyl)-3-diphenylacrylate (1 mole equivalent) is dissolved in excess of NPG (from 5 to 6 mole equivalent) placed in 3-neck round bottom flask, and sodium carbonate (0.3 mole equivalent) is added. Next, the reaction mixture is continuously heated at 135 °C (optimum temperature may very from 130 °C to 140 °C depending on the type of an ester). Throughout reaction time, methanol/ethanol is removed from the reaction mixture by continuous distillation. When reaction is completed (within one to two hours), toluene is added to prevent solidification of the crude product mixture, and then sodium carbonate is filtered off when the solution is still hot (Note 1). The toluene solution is washed three times with water to remove completely the excess of glycol (Note 2). Toluene is then removed by distillation and the product is recrystallized from toluene or methanol/toluene mixture (Note 3).

[0048] Note 1: The amount of toluene needed is calculated by estimating volume of the crude product and multiplying that amount by factor 1.5 (Vsolvent = Vcrude product x 1.5). After work-up is completed, the excess of solvent used can be recovered.

[0049] Note 2: The volume of water in the first wash was equal to volume of the organic solvent. The volume of water of the second and third washes was equal to 1/3 of the first volume.

[0050] Note 3: The highest yield of the product is obtained when NPG is used for the transesterification reaction. Equal amount of toluene (by weight of the product) is added to the molten product. Upon cooling, while stirring is maintained, the product will beautify precipitated in form of a powder. Filter off the product and dry it under vacuum.
Synthesis of Compound of Formula (I): Polymer A(NA)_nA (1 mole equivalence; A stands for adipic acid and N stands for NPG, which is neopentyl glycol; Note 4), NPG ester of 2-cyano-3-(4’-methoxyphenyl)-3-phenyl-2-propenoic acid, hereinafter referred to as NPG methoxycrylene (1.5 mole equivalence), dibutyl ether (Note 5), methane sulfonic acid catalyst (0.3 % of the total batch weight; Note 6), and antioxidant (sodium hypophosphite; 0.03% of total batch weight, Note 7) were placed in 3-neck round bottom flask. The reaction flask was assembled with mechanical stirrer, thermometer and nitrogen inlet, Dean-Stark adapter, and condenser. The reaction mixture was heated to temperature at which solvent will reflux (Note 5) and the reflux was maintained for two hours, continuously removing water. After two hours, 2-octyldodecanol (0.4 mole equivalence, Note 8) was added and the reaction was refluxed for additional 2-4 hours. When acid value of the reaction was sufficiently low (less than 10), sodium bicarbonate (0.5 % of the total batch weight) was added to the reaction vessel and the product was stirred for 30 minutes before filtration (Note 9). The product was filtered through filtration aid (Celite) at higher temperature (Note 10). The solvent was removed after filtration through vacuum distillation.

Note 4: Based on acid value of the polymeric backbone A(NA)_nA, a molecular weight of the polymer was calculated. This molecular weight served as the basis for calculating the needed amount of NPG methoxycrylene and 2-octyldodecanol. 1.5-mole equivalence of the NPG crylene is related to 75 mole % of the stoichiometric amount of the terminator.

Note 5: Ideal reflux temperature should fall between 140 and 150 0C. Dibutyl ether, which boils at 141 0C, was chosen for the reaction as the preferred solvent. The recommended amount of the solvent was calculated by taking 20 % of the batch weight [A(NA)nA polymer plus NPG methoxycrylene plus 2-octyldodecanol].

Note 6: The amount of the catalyst was calculated by multiplying the total batch weight (polymer A(NA)_nA plus NPG methoxycrylene plus 2-octyldodecanol plus solvent) by 0.3 %. Two thirds of the calculated amount of the catalyst was added in the beginning of the reaction and the remaining amount was added together with 2-octyldodecanol.

Note 7: The amount of the antioxidant was calculated in a similar way as the amount of the catalyst (see note 5). The calculated amount of antioxidant was added to the reaction on loading.
Note 8: 0.4-mole equivalence means that 20-mole % (about 8 % w/w of finished product) of 2-octyldodecanol was used to terminate the polymer. 2-octyldodecanol is always added after NPG crylene completely reacts with the polymer.

Note 9: To remove MSA catalyst sodium bicarbonate (0.5 % of the batch weight) was added before filtration.

Note 10: The final product, methoxycrylene-terminated polyester, has rather high viscosity, but it can be efficiently filtered with a Buchner funnel heated to the temperature of steam. The filtration is made easier when the solvents are removed after filtration and not before it.

Example 2
A series of sunscreen compositions was prepared by mixing the ingredients as shown in Table 2, below. The compound of formula (I) used in the below formulations of all examples was as prepared in Example 1, and the compound has an average molecular weight of about 1900 Da, and a range of molecular weight of about 1500 to about 2500 Da. Also added to the compound of formula (II) was about 5 wt% to about 10 wt%, typically about 8 wt%, of a compound of formula (III) (where m is 4 to 6) to decrease the viscosity of the compound of formula (II) and make it easier to handle.

![Chemical structure of formula (III)]
Table 2

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>Composition A</th>
<th>Composition B</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Oil Phase</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Avobenzone</td>
<td>2.00%</td>
<td>2.00%</td>
</tr>
<tr>
<td>Octyl-p-methoxy Cinnamate</td>
<td>5.00%</td>
<td>5.00%</td>
</tr>
<tr>
<td>Phenethyl Benzoate</td>
<td>7.50%</td>
<td>7.50%</td>
</tr>
<tr>
<td>Benzophenone-3</td>
<td>0.49%</td>
<td>0.49%</td>
</tr>
<tr>
<td>Octocrylene</td>
<td>1.80%</td>
<td>1.80%</td>
</tr>
<tr>
<td>Compound of formula (I)</td>
<td>0%</td>
<td>5.00%</td>
</tr>
<tr>
<td>Polyisobutene</td>
<td>7.00%</td>
<td>0.00%</td>
</tr>
<tr>
<td><strong>Emulsifiers</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acrylates/C 10-20 alkyl acrylate crosspolymer</td>
<td>0.25%</td>
<td>0.25%</td>
</tr>
<tr>
<td>Sorbitan laurate 2</td>
<td>0.20%</td>
<td>0.20%</td>
</tr>
<tr>
<td><strong>Water Phase</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Disodium EDTA</td>
<td>0.10%</td>
<td>0.10%</td>
</tr>
<tr>
<td>Cetyl hydroxyethylcellulose</td>
<td>0.30%</td>
<td>0.30%</td>
</tr>
<tr>
<td>Glycerin</td>
<td>4.00%</td>
<td>4.00%</td>
</tr>
<tr>
<td>Benzyl alcohol</td>
<td>1.00%</td>
<td>1.00%</td>
</tr>
<tr>
<td>Methylparaben</td>
<td>0.10%</td>
<td>0.10%</td>
</tr>
<tr>
<td>Propylparaben</td>
<td>0.05%</td>
<td>0.05%</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>0.40%</td>
<td>0.40%</td>
</tr>
<tr>
<td>Water</td>
<td>69.81%</td>
<td>71.81%</td>
</tr>
</tbody>
</table>

[0060] A vessel was charged with the water and disodium EDTA. The solution was heated to 85°C. Cetyl hydroxyethyl cellulose was added and the mixture removed from heat and stirred until all the cellulose was dissolved. In a second vessel, all the oil phase ingredients except for the avobenzone were mixed together with the sorbitan laurate. Then, the avobenzone was added and the resulting mixture heated to 45°C. The mixture was stirred until a clear solution was obtained. Once the solution was clear, the acrylates/C 10-20 alkyl acrylate crosspolymer was added and stirred to completely incorporate. Next, both the water and oil phases were brought to 45°C and the oil phase was added to the water phase while maintaining the temperature at 45°C and stirring. The resulting mixture was removed from heat and a mixture of glycerin and triethanolamine was added. Agitation was increased as the mixture thickened. Then, a mixture of the remaining ingredients was added. More water was added as necessary and the composition was packaged when the temperature of the mixture was less than 35°C.
The resulting sunscreens were tested for photostability by measuring absorbance on a Labsphere UV 100OS Ultraviolet Transmittance Analyzer (software version 1.27) before and after irradiation with a Solar Light Company model 16S solar simulator with exposure by 35 MED. Output was monitored by a PMA 2105 UV B DCS Detector (biologically weighted) and controlled by a PMA 2100 Automatic Dose Controller (Solar Light Co.). The photostability measurements of Composition B showed it had a UVA/UVB ratio of 0.88 and an average SPF of 23.83. After exposure to 35 MED, Composition A lost 80.47% of its UVA protection, 52.01% of its UVB protection, and 70.42% of its SPF. Composition B lost 44.51% of its UVA protection, 15.81% of its UVB protection, and 23.41% of its SPF.

To test stability, a slide was positioned on the UV transmittance analyzer using registration marks, and a scan of a 1 cm spot on the slide was performed. The slide was then transferred to a holder placed adjacent to the solar simulator and, using a calipers, was positioned such that the beam of UV radiation exiting the solar simulator illuminated the same 1 cm spot on the slide. The following software settings were used: UV B = 290-320 nm; UV A = 320-400 nm. Following an exposure of 5 MED, the slide was again placed in position on the UV transmittance analyzer, and a scan of the exposed spot was performed. The procedure was repeated on the same 1 cm spot on the slide until the desired total radiation dosage was achieved. The results of this analysis for Composition B is shown in Figure 1.

Example 2

Another composition was prepared, as outlined below, with the components as reported in Table 3.
Table 3

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>Composition</th>
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<td>Avobenzone</td>
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<td>Octyl-p-methoxy Cinnamate</td>
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<td>Homosalate</td>
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<td>Benzophenone-3</td>
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<td>Compound of formula (I)</td>
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<tr>
<td>VP/Eicosene copolymer</td>
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<tr>
<td>Silica</td>
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| **Emulsifiers** | | |
| Acrylates/C 10-20 alkyl acrylate crosspolymer | 0.25% | |
| Sorbitan laurate | 2.00% | |

| **Water Phase** | | |
| Disodium EDTA | 0.10% | |
| Cetyl hydroxyethylcellulose | 0.30% | |
| Glycerin | 4.00% | |
| Benzyl alcohol | 1.00% | |
| Methylparaben | 0.10% | |
| Propylparaben | 0.05% | |
| Triethanolamine | 0.40% | |
| Water | 64.95% | |

A vessel was charged with the water and disodium EDTA. The solution was heated to 85°C. Cetyl hydroxyethylcellulose was added and the mixture removed from heat and stirred until all the cellulose was dissolved. In a second vessel, all the oil phase ingredients except for the silica and VP/eicosene copolymer were mixed together with the sorbitan laurate. Then, the VP/eicosene copolymer was added and the resulting mixture was stirred until the mixture was a clear solution. Next, the acrylates/C 10-20 alkyl acrylate crosspolymer was added to the oil phase solution and stirred until completely incorporated. Next, the silica was added and the mixture was agitated until fully wetted. Next, both the water and oil phases were brought to 45°C and the oil phase was added to the water phase while maintaining the temperature at 45°C and stirring. The resulting mixture was removed from heat and a mixture of glycerin and triethanolamine was added. Agitation was increased as the mixture thickened. Then, a mixture of the remaining ingredients was added. More
water was added as necessary and the composition was packaged when the temperature of the mixture was less than 35°C.

[00651] Composition C was also assessed for stability. After exposure to 35 MED, it lost 8.46% of its UVA protection, 1.18% of its UVB protection, and 0.32 of its SPF. Additionally, its stability is shown in Figure 2.
WHAT IS CLAIMED:

1. A compound of formula (I):

\[
\begin{align*}
\text{NC} & \equiv \text{O} \quad \text{O} \quad \text{O} \quad (\text{R}^1) \quad (\text{R}^2) \times n \quad \text{O} \quad \text{O} \quad \text{O} \quad \text{CN} \\
\text{(R)}^a & \equiv \text{H} \quad \text{(R)}^b \quad \text{(R)}^c \quad \text{(R)}^d
\end{align*}
\]

wherein \( R^1, R^2, \) and \( R^3 \) are the same or different and are selected from the group consisting of \( C_1-C_{30} \) alkyl, \( C_3-C_9 \) cycloalkyl, substituted alkyl, substituted cycloalkyl, ester, aryl, heteroaryl, heterocycloalkyl, substituted aryl, substituted heteroaryl, substituted heterocycloalkyl, and amino; \( R^4, R^5, R^6, \) and \( R^7 \) are each independently selected from the group consisting of hydrogen and \( C_1-C_{30} \) alkoxy, wherein \( R^4 \) and \( R^5 \) cannot both be hydrogen and \( R^6 \) and \( R^7 \) cannot both be hydrogen; \( a, b, c, \) and \( d \) are each independently 0 or 1; \( n \) is an integer of 1 to 100; and \( m \) is an integer of 0 to 100.

2. The compound of claim 1, wherein \( a, b, c, \) and \( d \) are each 1.

3. The compound of claim 1, wherein \( R^4, R^5, R^6, \) and \( R^7 \) are each independently selected from the group consisting of hydrogen and \( C_1-C_8 \) alkoxy.

4. The compound of claim 3, wherein \( R^4, R^5, R^6, \) and \( R^7 \) are each independently selected from the group consisting of hydrogen and methoxy.

5. The compound of claim 4, wherein each methoxy is in the para position.

6. The compound of claim 1, wherein \( R^1 \) and \( R^3 \) are each neopentyl.

7. The compound of claim 1, wherein \( R^2 \) is butyl.
8. The compound of claim 1, having the formula:

\[
\text{formula image}
\]

wherein \(m\) is an integer of 4 to 8.


10. The composition of claim 9, further comprising an additive selected from the group consisting of cosmetically acceptable emollients, stabilizers, emulsifiers, thickeners, humectants, surfactants, preservatives, vitamins, antifoaming agents, fragrances, anti-irritants, organomodified silicones, chelators, opacifiers, polar oils, nonpolar oils, waxes, alcohols, polyols, propellants, colorants, pigments, and combinations thereof.

11. The composition of claim 9, further comprising a dibenzoylmethane derivative.

12. The composition of claim 11, wherein said dibenzoylmethane derivative is selected from the group consisting of 2-methyldibenzoylmethane; 4-methyldibenzoylmethane; 4-isopropyl dibenzoylmethane; 4-tert-butyldibenzoylmethane; 2,4-dimethyldibenzoylmethane; 2,5-dimethyldibenzoylmethane; 4,4'-diisopropyl dibenzoylmethane; 4,4'-dimethoxydibenzoylmethane; 4-tert-butyl-4'-methoxydibenzoylmethane; 2-methyl-5-isopropyl-4'-methoxydibenzoylmethane; 2-methyl-5-tert-butyl-4'-methoxydibenzoylmethane; 2,4-dimethyl-4'-methoxydibenzoylmethane; 2,6-dimethyl-4-tert-butyl-4'-methoxydibenzoylmethane, and combinations thereof.

13. The composition of claim 9, further comprising a photoactive compound selected from the group consisting of p-aminobenzoic acid and salts and derivatives thereof; anthranilate and derivatives thereof; salicylate and derivatives thereof; cinnamic acid and derivatives thereof; dihydroxycinnamic acid and derivatives thereof; camphor and salts and derivatives thereof; trihydroxycinnamic acid and derivatives thereof; dibenzalacetone naphtholsulfonate and salts and derivatives thereof; benzalacetophenone naphtholsulfonate and salts and derivatives thereof; dihydroxy-naphthoic acid and salts thereof; naphthalene dicarboxylic acids, derivatives, dimers, oligimers, polymers, and salts and combinations
thereof; o-hydroxydiphenyldisulfonate and salts and derivatives thereof; p-
hydroxydiphenyldisulfonate and salts and derivatives thereof; coumarin and derivatives
thereof; diazole derivatives; quinine derivatives and salts thereof; quinoline derivatives;
hydroxy-substituted benzophenone derivatives; methoxy-substituted benzophenone
derivatives; uric acid derivatives; vilouric acid derivatives; tannic acid and derivatives
thereof; hydroquinone; benzophenone derivatives; 1,3,5-triazine derivatives,
phenyldibenzimidazole tetrapsulfonate and salts and derivatives thereof; terephthalylidene
dicamphor sulfonic acid and salts and derivatives thereof; methylene bis-benzotriazolyl
tetramethylbutylphenol and salts and derivatives thereof; bis-ethylhexyloxyphenol
methoxyphenyl triazine and salts and derivatives thereof; diethylamino hydroxybenzoyl
hexyl benzoate and salts and derivatives thereof; and combinations thereof.

14. A method of photostabilizing a photodegradable UV-absorbing compound or
polymer comprising adding a photostabilizing amount of a compound of claim 1 to the
photodegradable UV-absorbing compound or polymer.

15. The method of claim 14, wherein the photodegradable UV-absorbing
compound or polymer is a dibenzoylmethane derivative selected from the group consisting of
2-methyldibenzoylmethane; 4-methyldibenzoylmethane; 4-isopropylidibenzoylmethane; 4-
tert-butylidibenzoylmethane; 2,4-dimethyldibenzoylmethane; 2,5-dimethyldibenzoylmethane;
4,4’-diisopropylidibenzoylmethane; 4,4’-dimethoxydibenzoylmethane; 4-tert-butyl-4’-
methoxydibenzoylmethane; 2-methyl-5-isopropyl-4’-methoxydibenzoylmethane; 2-methyl-5-
tert-butyl-4’-methoxydibenzoylmethane; 2,4-dimethyl-4’-methoxydibenzoylmethane; 2,6-
dimethyl-4-tert-butyl-4’-methoxydibenzoylmethane, and combinations thereof.

16. The method of claim 15 further comprising adding a triplet quencher selected
from the group consisting of octocrylene, methyl benzylidene camphor, diethylhexyl 2,6-
naphthalate, diethylhexyl syringylidene malonate, and combinations thereof.

17. The method of claim 15 further comprising adding benzophenone-3.

18. The method of claim 15 further comprising adding octyl salicylate.

19. The method of claim 15 further comprising adding a cinnamate ester.

20. The method of claim 19, wherein the cinnamate ester is 2-ethylhexyl-p-
methoxycinnemate.
21. The method of claim 19 further comprising adding bis-ethylhexyloxyphenol methoxylphenyl triazine.

22. A method of protecting a surface from ultraviolet radiation comprising topically applying to said surface a composition comprising a compound of claim 1 and a carrier.

23. The method of claim 22, wherein the carrier is a cosmetically acceptable carrier.

24. A method of accepting electronic singlet state excited energy from a photon-excited photoactive compound, thereby stabilizing said photoactive compound, comprising mixing said photoactive compound with a compound of formula (I)

\[
\text{(I)}
\]

wherein \( R^1, R^2, \) and \( R^3 \) are the same or different and are selected from the group consisting of \( \text{Ci-C}_{10} \) alkyl, \( \text{C}_3 \text{-C}_8 \) cycloalkyl, substituted alkyl, substituted cycloalkyl, ester, aryl, heteroaryl, heterocycloalkyl, substituted aryl, substituted heteroaryl, substituted heterocycloalkyl, and amino; \( R^4, R^5, R^6, \) and \( R^7 \) are each independently selected from the group consisting of hydrogen and \( \text{Ci-C}_3 \text{Oalkoxy} \), wherein \( R^4 \) and \( R^5 \) cannot both be hydrogen and \( R^6 \) and \( R^7 \) cannot both be hydrogen; \( a, b, c, \) and \( d \) are each independently 0 or 1; \( n \) is an integer of 1 to 100; and \( m \) is an integer of 0 to 100, and exposing the mixture to UV radiation in an amount sufficient for the photoactive compound to reach an electronic singlet state excited state, whereby the compound of formula (I) accepts the singlet excited state energy from the excited photoactive compound, thereby returning the photoactive compound to its ground state so that it is capable of absorbing additional UV radiation.

25. The method of claim 24, wherein \( a, b, c, \) and \( d \) are each 1.

26. The method of claim 24, wherein \( R^4, R^5, R^6, \) and \( R^7 \) are each independently selected from the group consisting of hydrogen and \( \text{Ci-C}_8 \text{alkoxy} \).
27. The method of claim 24, wherein R₄, R₅, R₆, and R₇ are each independently selected from the group consisting of hydrogen and methoxy.

28. The method of claim 27, wherein each methoxy is in the para position.

29. The method of claim 24, wherein R¹ and R³ are each neopentyl.

30. The method of claim 24, wherein R² is butyl.

31. The method of claim 24, wherein the compound of formula (I) has the structure:

![Chemical Structure](image)

wherein m is an integer of 4 to 8.

32. The method of claim 24, wherein the compound of formula (I) is present in an amount in the weight range of 0.1% to 20%, based on the total weight of the composition.

33. The method of claim 24, wherein the compound of formula (I) is present in an amount in this weight range of 0.1% to 10%, based on the total weight of the composition.

34. The method of the claim 24, wherein the compound of formula (I) is present in an amount in this weight range of 0.1% to 5%, based on the total weight of the composition.

35. The method of claim 24, wherein the molar ratio of the compound of formula (I) to the photoactive compound is less than 0.8.

36. The method of claim 24, wherein the molar ratio of the compound of formula (I) to the photoactive compound is about 0.1 to about 0.6.

37. The method of claim 36, wherein the compound of formula (I) is present in an amount in the weight range of 3% to 8%, based on the total weight of the composition.

38. The method of claim 24, wherein the photoactive compound is selected from the group consisting of p-aminobenzoic acid and salts and derivatives thereof; anthranilate
and derivatives thereof; dibenzoylmethane and derivatives thereof; salicylate and derivatives thereof; cinnamic acid and derivatives thereof; dihydroxycinnamic acid and derivatives thereof; camphor and salts and derivatives thereof; trihydroxycinnamic acid and derivatives thereof; dibenzalacetone naphtholsulfonate and salts and derivatives thereof; dibenzalacetophenone naphtholsulfonate and salts and derivatives thereof; dihydroxy-naphthoic acid and salts thereof; o-hydroxydiphenyldisulfonate and salts and derivatives thereof; p-hydroxydiphenyldisulfonate and salts and derivatives thereof; coumarin and derivatives thereof; diazole derivatives; quinine derivatives and salts thereof; quinoline derivatives; hydroxyl-substituted benzophenone derivatives; methoxy-substituted benzophenone derivatives; uric acid derivatives; vilouric acid derivatives; tannic acid and derivatives thereof; hydroquinone; benzophenone derivatives; 1, 3, 5-triazine derivatives; phenyldibenzimidazole tetrasulfonate and salts and derivatives thereof; terephthalylidene dicamphor sulfonic acid and salts and derivatives thereof; methylene bis-benzotriazolyl tetramethylbutylphenol and salts and derivatives thereof; bis-ethylhexyloxyphenol methoxyphenyl triazine and salts and derivatives thereof; and combinations thereof.

39. The method of claim 38, wherein the photoactive compound comprises a dibenzoylmethane derivative.

40. The method of claim 39, wherein the photoactive compound comprises a dibenzoylmethane derivative selected from the group consisting of 2-methyldibenzoylmethane; 4- methyldibenzoylmethane; 4-isopropyl dibenzoylmethane; 4-tert-butyl dibenzoylmethane; 2,4-dimethyl dibenzoylmethane; 2-5- dimethyldibenzoylmethane; 4,4-diisopropyl dibenzoylmethane; 4,4-dimethoxy dibenzoylmethane; 4-tert-butyl-4-methoxy dibenzoylmethane; 2-methyl-5-isopropyl-4-methoxy dibenzoylmethane; 2-methyl-5-tert-butyl-4-methoxy dibenzoylmethane; 2,4-dimethyl-4-methoxy dibenzoylmethane; 2,6-dimethyl-4-tert-butyl-4-methoxy dibenzolmethane, and combinations thereof.

41. The method of claim 38, wherein the photoactive compound comprises a derivative of cinnamic acid.

42. The method of claim 38, wherein the photoactive compound comprises 2-ethylhexyl-p-methoxycinnamate.
Photostability of Composition B

Absorbance

Before irradiation

After 35 MED

Wavelength (nm)

250 280 310 340 370 400 430

Figure 1
Photostability of Composition C

Figure 2
A. CLASSIFICATION OF SUBJECT MATTER
INV. C07C255/41 C08G63/00 C08L67/00
ADD. C08K5/00 C08K5/03 C08K5/09

According to International Patent Classification (IPC) and/or both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
C07C C08G C08L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)
EPO-Internal, WPI Data, CHEM ABS Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

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<tr>
<td>X</td>
<td>WO 02/42368 A (BASF AG [DE]; HAREMZA SYLKE [DE]; APPEL MANFRED [DE]) TRAUTH HUBERT [D] 30 May 2002 (2002-05-30)</td>
<td>1-7, 9, 10, 13, 14, 17, 19, 22, 23</td>
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<tr>
<td>Y</td>
<td>abstract; claims 1, 5</td>
<td>1-42</td>
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<td>Y</td>
<td>US 2006/002869 A1 (BONDA CRAIG A [US] ET AL) 5 January 2006 (2006-01-05) claims 1-6, 19-29 paragraphs [0033], [0041], [0042], [0075], [0078] formulae (I), (IV), (V)</td>
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<td>US 6 962 692 B2 (BONDA CRAIG A [US] ET AL) 8 November 2005 (2005-11-08) cited in the application claims 1-10; example 10 formula (IX) column 33, line 5 - column 34, line 20</td>
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D  Further documents are listed in the continuation of Box C. X  See patent family annex.

'X' document defining the general state of the art which is not considered to be of particular relevance
'E' earlier document but published on or after the international filing date
'L' later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
'Y' later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
'Y' document considered to be of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
'Y' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
'Y' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
'S' document member of the same patent family

Date of the actual completion of the international search 19 June 2008
Date of mailing of the international search report 27/06/2008

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Authorized officer Schütte, Maya
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