US007073594B2

(12) **United States Patent**
Stegemeier et al.

(10) **Patent No.:** **US 7,073,594 B2**
(45) **Date of Patent:** **Jul. 11, 2006**

(54) **WIRELESS DOWNHOLE WELL INTERVAL INFLOW AND INJECTION CONTROL**

(75) Inventors: **George Leo Stegemeier**, Houston, TX
(US); **Harold J. Vinegar**, Houston, TX
(US); **Robert Rex Burnett**, Katy, TX
(US); **William Mountjoy Savage**,
Houston, TX (US); **Frederick Gordon
Carl, Jr.**, Houston, TX (US); **John
Michele Hirsch**, Houston, TX (US)

(73) Assignee: **Shell Oil Company**, Houston, TX (US)

(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(b) by 65 days.

(21) Appl. No.: **10/220,453**

(22) PCT Filed: **Mar. 2, 2001**

(86) PCT No.: **PCT/US01/06802**

§ 371 (c)(1),
(2), (4) Date: **Aug. 29, 2002**

(87) PCT Pub. No.: **WO01/65063**

PCT Pub. Date: **Sep. 7, 2001**

(51) **Int. Cl.**
E21B 23/00 (2006.01)
E21B 43/00 (2006.01)
E21B 34/06 (2006.01)
(52) **U.S. Cl.** **166/369**; 166/53; 166/66.6;
166/73; 166/242.1; 166/250.15; 166/373

(58) **Field of Classification Search** 166/248,
166/250.01, 250.07, 250.15, 250.17, 369,
166/373, 381, 386, 387, 53, 65.1, 66, 66.4,
166/66.6, 242.1, 72, 73
See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

525,663 A 9/1894 Mottinger

(Continued)

FOREIGN PATENT DOCUMENTS

EP 28296 5/1981

(Continued)

OTHER PUBLICATIONS

Brown. Connolizo and Robertson, West Texas Oil Lifting
Short Course and H.W. Winkler, "Misunderstood or over-
looked Gas-Lift Design and Equipment Considerations,"
SPE, p. 351 (1994).

(Continued)

Primary Examiner—Jennifer H. Gay
(74) *Attorney, Agent, or Firm*—Rachel Stiegel

(57) **ABSTRACT**

An apparatus and methods of electrically controlling down-
hole well interval inflow and/or injection. The downhole
controllable well section having a communications and
control module, a sensor, an electrically controllable valve
and an induction choke. The electrically controllable valve
is adapted to regulate flow between an exterior of the tubing
and an interior of the tubing. Power and signal transmission
between surface and downhole is carried out via the tubing
and/or the casing. When there are multiple downhole con-
trollable well sections, flow inhibitors separate the well
sections.

32 Claims, 5 Drawing Sheets
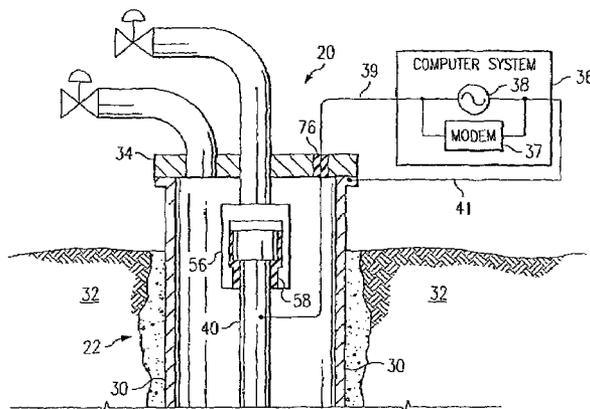
U.S. PATENT DOCUMENTS

2,379,800	A *	7/1945	Hare	336/105
2,414,719	A *	1/1947	Cloud	333/177
2,917,004	A	12/1959	Davis et al.	
3,083,771	A	4/1963	Chapman	
3,247,904	A	4/1966	Wakefield, Jr.	
3,427,989	A	2/1969	Bostock et al.	
3,566,963	A	3/1971	Blackledge	
3,602,305	A	8/1971	Kisling, III	
3,732,728	A	5/1973	Fitzpatrick	73/151
3,793,632	A	2/1974	Still	340/18
3,814,545	A	6/1974	Waters	417/90
3,837,618	A	9/1974	Juhel	251/129
3,980,826	A	9/1976	Widmer	178/68
4,068,717	A	1/1978	Needham	166/272
4,087,781	A	5/1978	Grossi et al.	340/18
4,295,795	A	10/1981	Gass et al.	417/111
4,393,485	A	7/1983	Redden	367/25
4,468,665	A	8/1984	Thawley et al.	340/856
4,545,731	A	10/1985	Canalizo et al.	417/86
4,566,534	A *	1/1986	Going, III	166/66.7
4,576,231	A	3/1986	Dowling et al.	166/248
4,578,675	A	3/1986	MacLeod	340/855
4,596,516	A	6/1986	Scott et al.	417/58
4,630,243	A	12/1986	MacLeod	367/82
4,648,471	A	3/1987	Bordon	175/4.55
4,662,437	A	5/1987	Renfro	166/65.1
4,681,164	A	7/1987	Stacks	166/304
4,709,234	A	11/1987	Forehand et al.	340/856
4,738,313	A	4/1988	McKee	166/372
4,739,325	A	4/1988	MacLeod	340/854
4,839,644	A	6/1989	Safinya et al.	340/854
4,852,648	A *	8/1989	Akkerman et al.	166/66.4
4,886,114	A	12/1989	Perkins et al.	166/65.1
4,901,069	A	2/1990	Veneruso	340/853
4,972,704	A	11/1990	Wellington et al.	73/155
4,981,173	A	1/1991	Perkins et al.	166/66.4
5,001,675	A	3/1991	Woodward	367/13
5,008,664	A	4/1991	More et al.	340/854
5,130,706	A	7/1992	Van Steenwyk	340/854.6
5,134,285	A	7/1992	Perry et al.	250/269
5,160,925	A	11/1992	Dailey et al.	340/853.3
5,162,740	A	11/1992	Jewell	324/347
5,172,717	A	12/1992	Boyle et al.	137/155
5,176,164	A	1/1993	Boyle	137/155
5,191,326	A	3/1993	Montgomery	340/855.5
5,230,383	A	7/1993	Pringle et al.	166/66.4
5,236,048	A *	8/1993	Skinner et al.	166/382
5,246,860	A	9/1993	Hutchins et al.	436/27
5,251,328	A	10/1993	Shaw	455/73
5,257,663	A	11/1993	Pringle et al.	166/66.4
5,267,469	A	12/1993	Espinoza	73/40.5
5,278,758	A	1/1994	Perry et al.	364/422
5,331,318	A	7/1994	Montgomery	340/855.4
5,353,627	A	10/1994	Diatschenko et al.	73/19.03
5,358,035	A	10/1994	Grudzinski	166/53
5,367,694	A	11/1994	Ueno	395/800
5,394,141	A	2/1995	Soulier	340/854.4
5,396,232	A	3/1995	Mathieu et al.	340/854.5
5,425,425	A	6/1995	Bankston et al.	166/377
5,447,201	A	9/1995	Mohn	
5,458,200	A	10/1995	Lagerlef et al.	166/372
5,467,083	A	11/1995	McDonald et al.	340/854.6
5,473,321	A	12/1995	Goodman et al.	340/854.9
5,493,288	A	2/1996	Henneuse	340/854.4
5,531,270	A	7/1996	Fletcher et al.	166/53
5,561,245	A	10/1996	Georgi et al.	73/152.02
5,574,374	A	11/1996	Thompson et al.	324/338
5,576,703	A	11/1996	MacLeod et al.	340/854.4
5,587,707	A	12/1996	Dickie et al.	340/870.09
5,592,438	A	1/1997	Rorden et al.	367/83
5,662,165	A	9/1997	Tubel et al.	166/250.01
5,723,781	A	3/1998	Pruett et al.	73/152.18
5,730,219	A	3/1998	Tubel et al.	66/250.01
5,745,047	A	4/1998	Van Gisbergen et al.	340/853.1
5,782,261	A	7/1998	Becker et al.	137/155
5,797,453	A	8/1998	Hisaw	166/117.5
5,881,807	A	3/1999	Boe et al.	166/100
5,883,516	A	3/1999	Van Steenwyk et al.	324/366
5,887,657	A	3/1999	Bussear et al.	166/336
5,896,924	A	4/1999	Carmody et al.	166/53
5,934,371	A	8/1999	Bussear et al.	166/53
5,937,945	A	8/1999	Bussear et al.	166/250.15
5,941,307	A	8/1999	Tubel	166/313
5,955,666	A	9/1999	Mullins	
5,959,499	A	9/1999	Khan et al.	330/149
5,960,883	A	10/1999	Tubel et al.	
5,963,090	A	10/1999	Fukuchi	330/149
5,971,072	A	10/1999	Huber et al.	166/297
5,975,204	A	11/1999	Tubel et al.	166/250.15
5,995,020	A	11/1999	Owens et al.	340/854.9
6,012,015	A	1/2000	Tubel	702/6
6,012,016	A	1/2000	Bilden et al.	702/12
6,070,608	A	6/2000	Pringle	137/155
6,123,148	A	9/2000	Oneal	
6,148,915	A	11/2000	Mullen et al.	
6,189,621	B1 *	2/2001	Vail, III	166/385
6,192,983	B1	2/2001	Neuroth et al.	166/250.15
6,208,586	B1	3/2001	Rorden et al.	367/35
6,334,486	B1	1/2002	Carmody et al.	166/53
6,484,800	B1	11/2002	Carmody et al.	166/53
6,633,164	B1 *	10/2003	Vinegar et al.	324/355
6,633,236	B1 *	10/2003	Vinegar et al.	340/854.4
6,662,875	B1 *	12/2003	Bass et al.	166/369
2003/0056952	A1 *	3/2003	Stegemeier et al.	166/250.12
2003/0066652	A1 *	4/2003	Stegemeier et al.	166/373

FOREIGN PATENT DOCUMENTS

EP	295178	12/1988
EP	339825 A1	11/1989
EP	492856 A2	7/1992
EP	0 641 916 A2	8/1994
EP	681090 A2	11/1995
EP	697500 A2	2/1996
EP	919696 A2	6/1996
EP	721053 A1	7/1996
EP	732053 A1	9/1996
EP	0 922 835 A2	6/1999
EP	930518 A2	7/1999
EP	0 964 134 A2	12/1999
EP	964134 A2	12/1999
EP	972909 A2	1/2000
EP	0 999 341 A2	5/2000
FR	2677134	12/1992
GB	2083321 A	3/1982
GB	2 325 949	12/1998
GB	2327695	2/1999
GB	2338253 A	12/1999
WO	80/00727	4/1980
WO	93/26115	12/1993
WO	96/00836	1/1996
WO	96/24747	8/1996
WO	97/16751	5/1997
WO	97/37103	10/1997
WO	98/20233	5/1998
WO	99/37044	7/1999
WO	99/57417	11/1999
WO	99/60247	11/1999
WO	00/04275	1/2000
WO	00/37770	6/2000
WO	01/20126	3/2001
WO	01/55555 A1	8/2001

OTHER PUBLICATIONS

Der Spek, Alex, and Aliz Thomas, "Neural-Net Identification of Flow Regime with Band Spectra of Flow-Generated Sound", SPE Reservoir Eva. & Eng.2 (6) Dec. 1999, pp. 489-498.

Sakata et al., "Performance Analysis of Long Distance Transmitting of Magnetic Signal on Cylindrical Steel Rod", IEEE Translation Journal on magnetics in Japan, vol. 8, No. 2. Feb. 1993,, pps. 102-106.

Otis Engineering, Aug. 1980, "Heavy Crude Lift System", Field Development Report, OEC 5228, Otis Corp., Dallas, Texas, 1980.

Office Action dated Sep. 22, 2005, U.S. Appl. No. 10/220,252, Vinegar.

Office Action dated Jul. 7, 2005, U.S. Appl. No. 10/220,252, Vinegar.

Office Action dated Aug. 13, 2005, U.S. Appl. No. 10/220,252, Vinegar.

Office Action dated Jan. 2, 2004, U.S. Appl. No. 10/220,252, Vinegar.

Office Action dated Apr. 8, 2005, U.S. Appl. No. 10/220,253, Hirsch.

Office Action dated Jan. 23, 2004, U.S. Appl. No. 10/220,326, Vinegar.
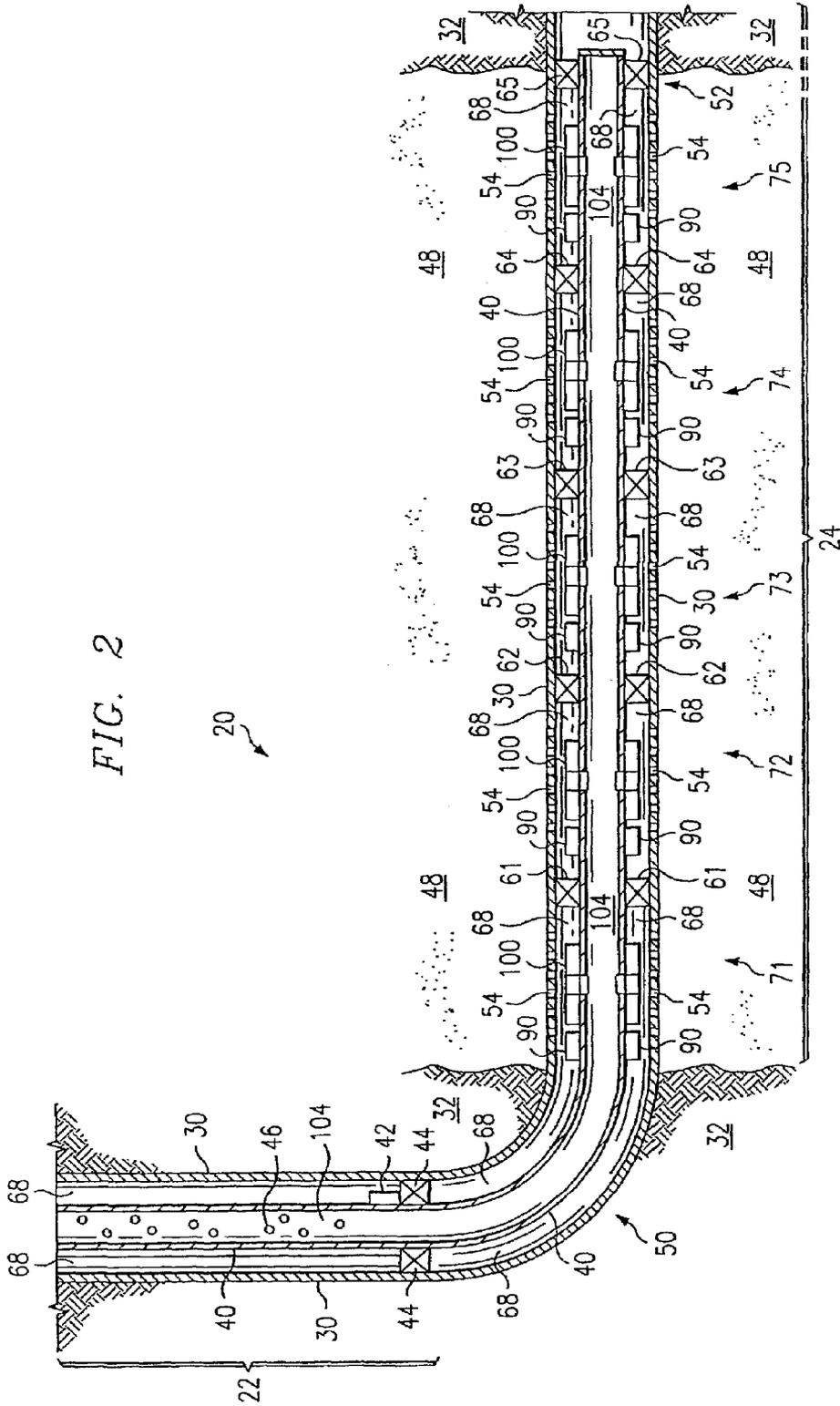
* cited by examiner

FIG. 1A
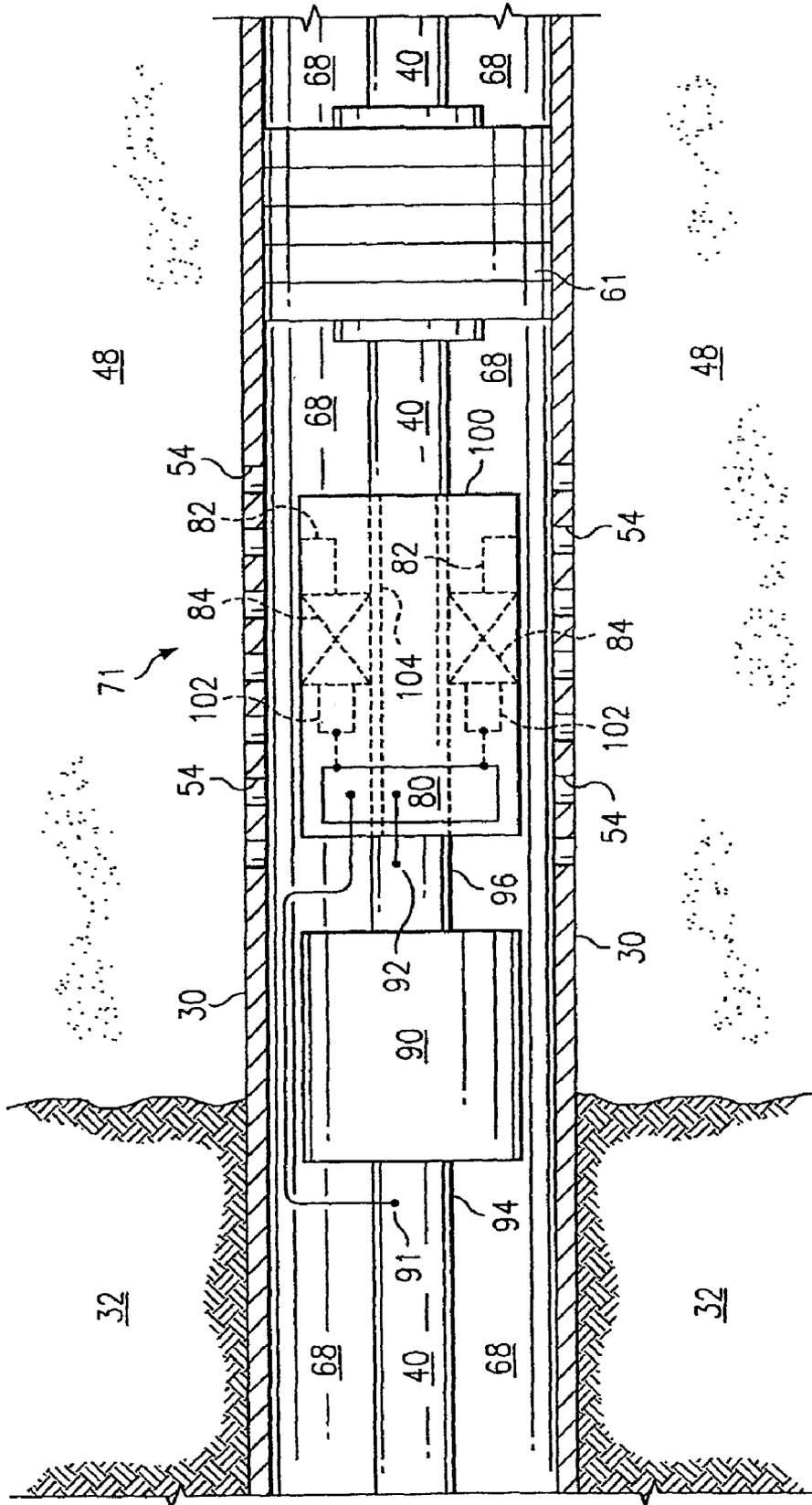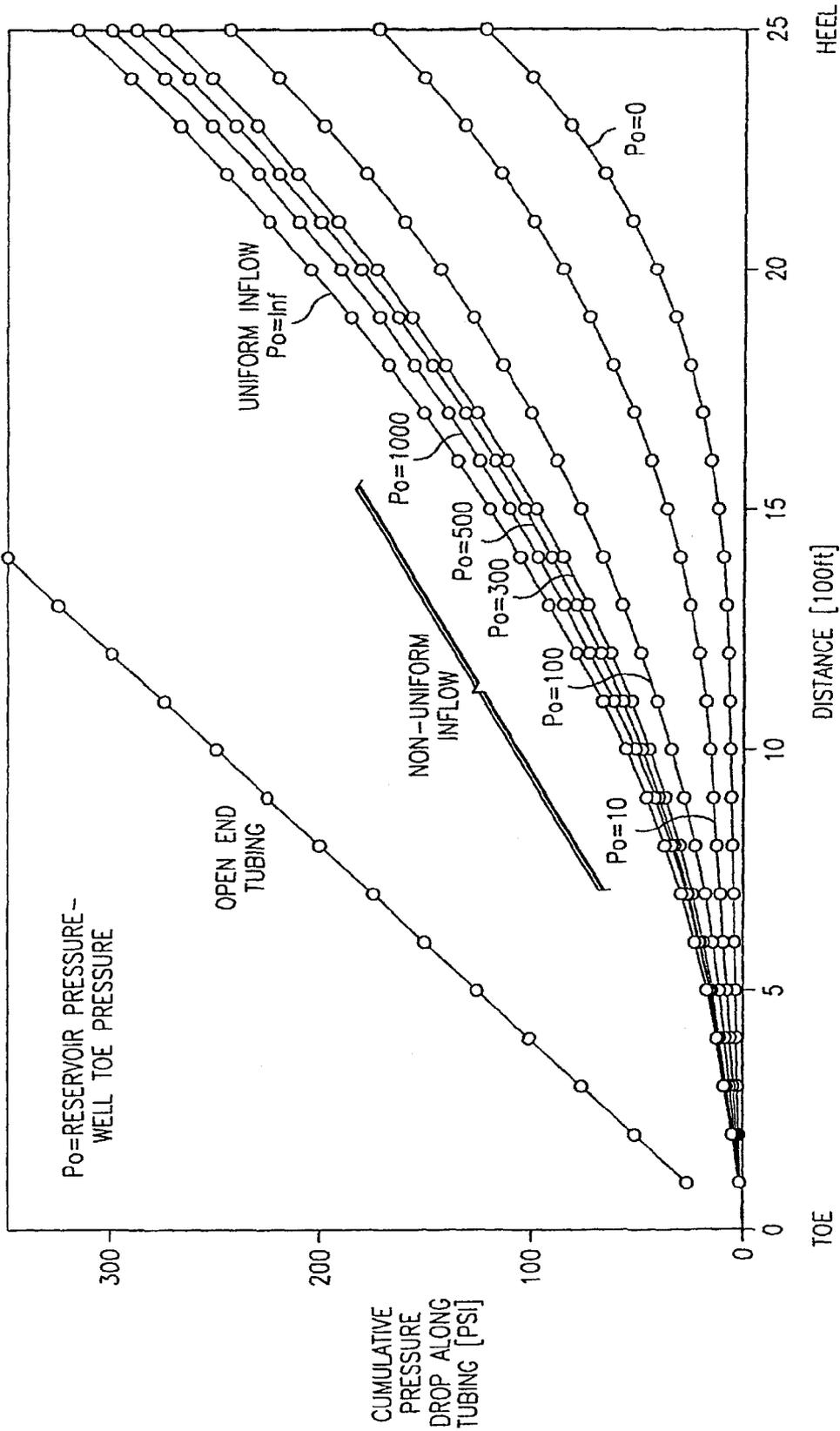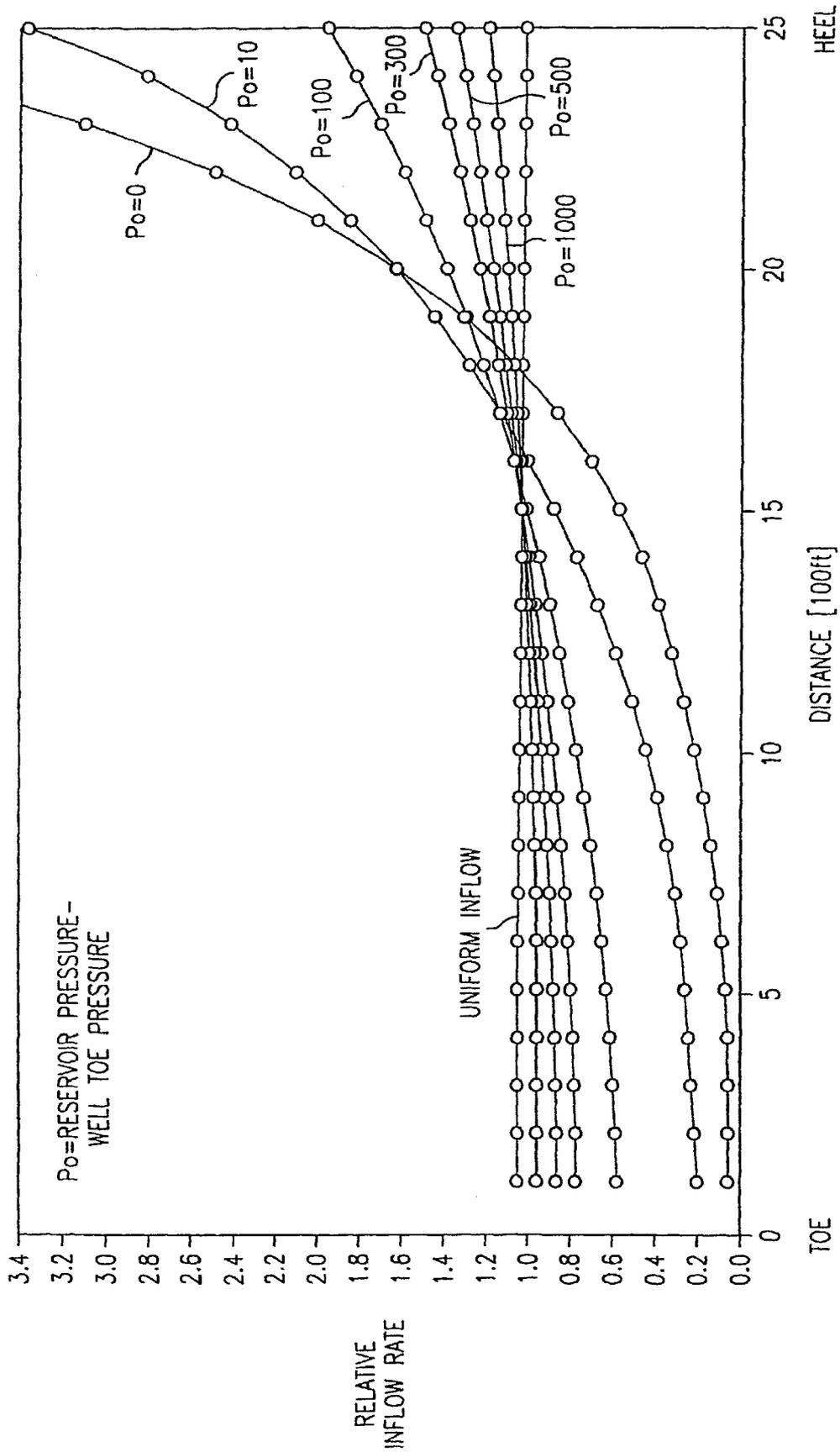

FIG. 1B
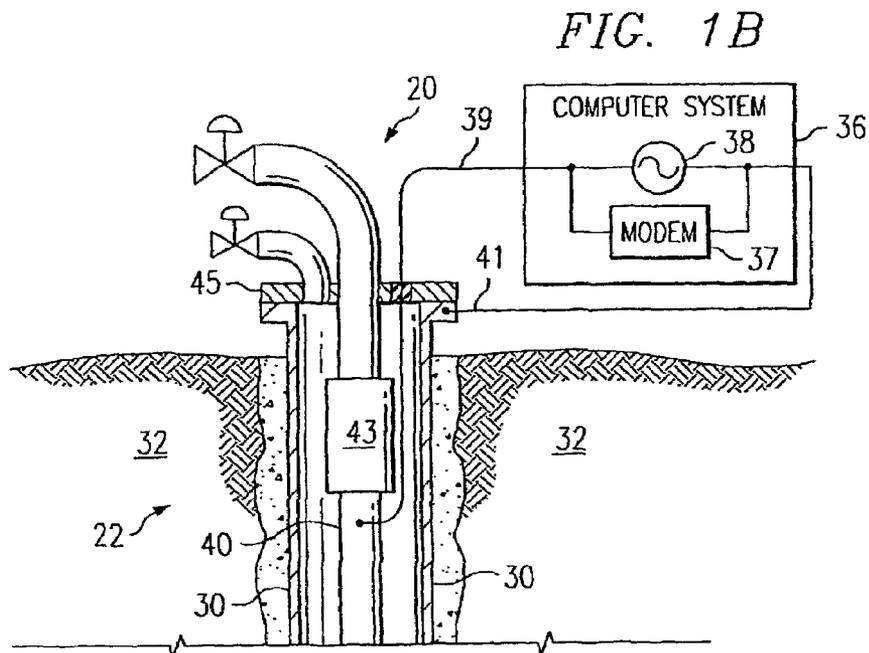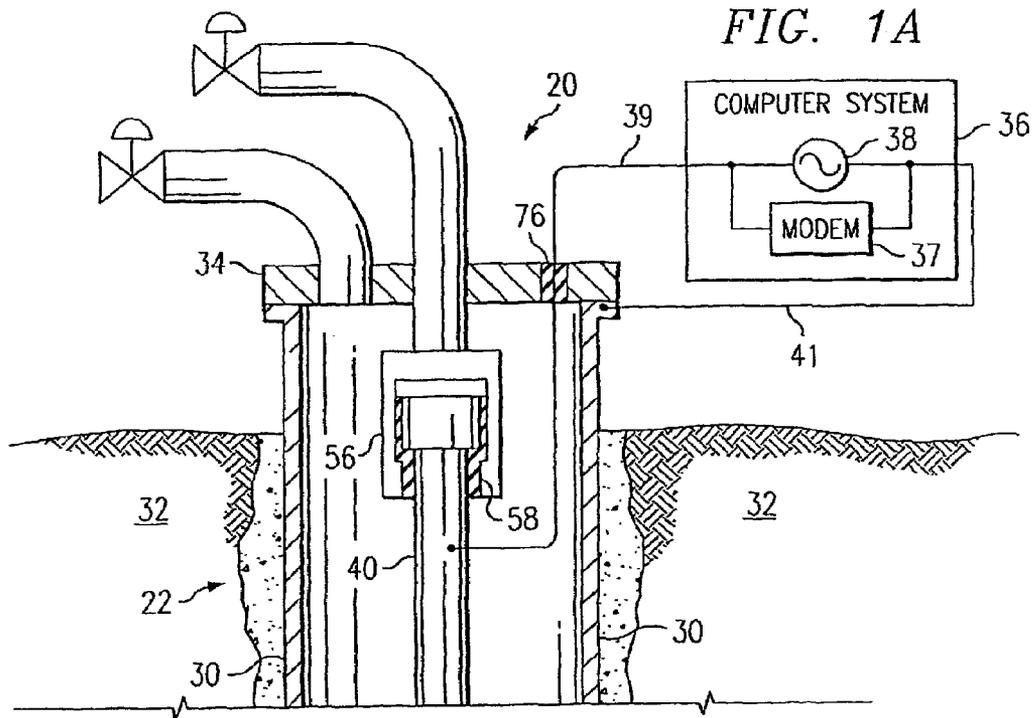
FIG. 2

FIG. 3

FIG. 4

FIG. 5

WIRELESS DOWNHOLE WELL INTERVAL INFLOW AND INJECTION CONTROL

This claims the benefit of 60/186,393 filed on Mar. 2, 2000.

CROSS-REFERENCES TO RELATED APPLICATIONS

This application claims the benefit of the following U.S. Provisional Applications, all of which are hereby incorporated by reference:

COMMONLY OWNED AND PREVIOUSLY FILED
U.S. PROVISIONAL PATENT APPLICATIONS

T&K #	Ser. No.	Title	Filing Date
TH 1599	60/177,999	Toroidal Choke Inductor for Wireless Communication and Control	Jan. 24, 2000
TH 1600	60/178,000	Ferromagnetic Choke in Wellhead	Jan. 24, 2000
TH 1602	60/178,001	Controllable Gas-Lift Well and Valve	Jan. 24, 2000
Th 1603	60/177,883	Permanent, Downhole, Wireless, Two-Way Telemetry Backbone Using Redundant Repeater, Spread Spectrum Arrays	Jan. 24, 2000
TH 1668	60/177,998	Petroleum Well Having Downhole Sensors, Communication, and Power	Jan. 24, 2000
TH 1669	60/177,997	System and Method for Fluid Flow Optimization	Jan. 24, 2000
TS 6185	60/181,322	A Method and Apparatus for the Optimal Predistortion of an Electromagnetic Signal in a Downhole Communications System	Feb. 9, 2000
TH 1599x	60/186,376	Toroidal Choke Inductor for Wireless Communication and Control	Mar. 2, 2000
TH 1600x	60/186,380	Ferromagnetic Choke in Wellhead	Mar. 2, 2000
TH 1601	60/186,505	Reservoir Production Control from Intelligent Well Data	Mar. 2, 2000
TH 1671	60/186,504	Tracer Injection in a Production Well	Mar. 2, 2000
TH 1672	60/186,379	Oilwell Casing Electrical Power Pick-Off Points	Mar. 2, 2000
TH 1673	60/186,394	Controllable Production Well Packer	Mar. 2, 2000
TH 1674	60/186,382	Use of Downhole High Pressure Gas in a Gas Lift Well	Mar. 2, 2000
TH 1675	60/186,503	Wireless Smart Well Casing	Mar. 2, 2000
TH 1677	60/186,527	Method for Downhole Power Management Using Energization from Distributed Batteries or Capacitors with Reconfigurable Discharge	Mar. 2, 2000
TH 1679	60/186,393	Wireless Downhole Well Interval Inflow and Injection Control	Mar. 2, 2000
TH 1681	60/186,394	Focused Through-Casing Resistivity Measurement	Mar. 2, 2000
TH 1704	60/186,531	Downhole Rotary Hydraulic Pressure for Valve Actuation	Mar. 2, 2000
TH 1705	60/186,377	Wireless Downhole Measurement and Control For Optimizing Gas Lift Well and Field Performance	Mar. 2, 2000
TH 1722	60/186,381	Controlled Downhole Chemical Injection	Mar. 2, 2000
TH 1723	60/186,378	Wireless Power and Communications Cross-Bar Switch	Mar. 2, 2000

The current application shares some specification and figures with the following commonly owned and concurrently filed applications, all of which are hereby incorporated by reference:

COMMONLY OWNED AND CONCURRENTLY FILED U.S. PATENT APPLICATIONS

T&K #	Ser. No.	Title	Filing Date
TH 1601	10/220,402	Reservoir Production Control from Intelligent Well Data	Aug. 29, 2002
TH 1671	10/220,251	Tracer Injection in a Production Well	Aug. 29, 2002
TH 1672	10/220,402	Oil Well Casing Electrical Power Pick-Off Points	Aug. 29, 2002
TH 1673	10/220,252	Controllable Production Well Packer	Aug. 29, 2002
TH 1674	10/220,249	Use of Downhole High Pressure Gas in a Gas-Lift Well	Aug. 29, 2002

-continued

The current application shares some specification and figures with the following commonly owned and previously filed applications, all of which are hereby incorporated by reference:

The benefit of 35 U.S.C. § 120 is claimed for all of the above referenced commonly owned applications. The applications referenced in the tables above are referred to herein as the "Related Applications."

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to a petroleum well for producing petroleum products. In one aspect, the present invention relates to systems and methods of electrically controlling downhole well interval inflow and/or injection for producing petroleum products.

2. Description of the Related Art

Attainment of high recovery efficiency from thick hydrocarbon reservoirs, requires uniform productivity from wells completed over long intervals.

In vertical wells, the open intervals typically include a number of geologic layers having a variety of petrophysical properties and initial reservoir conditions. Variations in permeability and initial reservoir pressure especially, result in uneven depletion of layers, if the layers are produced as a unit with a single draw-down pressure. As the field is produced, high permeability layers are depleted faster than tight layers, and high pressure layers may even cross-flow into lower pressure layers.

In horizontal wells, the open completion interval is usually contained in a single geologic layer. However, uneven inflow can result from a pressure drop along the well. This effect is particularly evident in long completion intervals where the reservoir pressure is nearly equal to the pressure in the well at the far end (the toe). In such a case, almost no inflow occurs at the toe. At the other end of the open interval near the vertical part of the well (the heel), the greater difference between the reservoir pressure and the pressure in the well results in higher inflow rates there. High inflow rates near the heel can lead to early gas breakthrough from gas coning down, or early water breakthrough from water coning up.

Productivity profiles of vertical wells are described by the steady state Darcy flow equation for radial flow:

$$q_R = \frac{2\pi k k_r h \Delta p}{\mu \ln(r_e / r_w)} \tag{1}$$

where
  q_R=flow rate $[1^3 t^{-1}]$
  k=absolute permeability $[1^2]$
  k_r=relative permeability [unitless]
  Δp=pressure draw-down=reservoir pressure-well pressure $[m1^{-1}t^{-2}]$
  μ=viscosity $[m1^{-1}t^{-1}]$
  r_e=outer radius of reservoir [1]
  r_w=well radius [1]
  h=length of open interval [1]

Each flowing fluid may be described by this equation. In most wells, we need to account for flow of the gas, oil, and water. In the initial phase of production of a field, reservoir pressure is usually large. If large draw-down pressures are applied, inflow profiles will be uniform for layers with similar permeabilities because variations in initial reservoir pressure of layers are usually smaller than the draw-down pressure. As the well is produced and layers are depleted, the reservoir pressure affects the productivity profiles to a greater extent because some layers may have a small draw-down, even if the well is produced at its lowest pressure. Variations in permeability among layers may arise from (1) differences in grain size, sorting, and packing, or (2) from interference of flowing fluids, i.e., the relative permeability. The former—grain mineral framework—is not expected to change the productivity profile very much during the life of

5

the well because the grain framework remains unchanged, except for compaction. But compaction can equalize layer permeabilities. The effects of fluid saturation on permeability lead to poor productivity profiles because, for example, a high permeability layer is likely to have a high specific fluid saturation, which makes that layer even more productive. During the life of a well these saturation effects can lead to even poorer profiles because, for example, gas or water breakthrough into a well results in increasing breakthrough fluid saturation and even higher productivity of that fluid relative to the other layers.

Productivity profiles in horizontal wells may be affected by layering if the well intersects dipping beds or if the horizontal well is slightly inclined and crosses an impermeable bed. However, the major effect is expected to be the difference in draw-down pressure between the toe and the heel.

The problems associated with poor productivity profiles in wells with long interval completions have been addressed in a recent patent application entitled "Minipumps in a Drainhole Section of a Well", filed 15 Sept. 1999, inventors M. E. Amory, R. Daling, C. A. Glandt, R. N. Worrall, EPC Patent Application no. 99203017.1, herewith incorporated by reference. This method proposes the use of several annular pumping devices located along the open interval of the well to offset the pressure drop due to flow in the well and thereby increase the inflow at the toe of the well.

Wells may also be used for fluid injection. For example, water flooding is sometimes used to displace hydrocarbons in the formation towards producing wells. In water flooding, it is desirable to have uniform injection. Hence with fluid injection, the same issues arise with respect to ensuring uniform injection as those mentioned above for seeking uniform inflow, and for the same reasons.

Conventional packers are known such as described in U.S. Pat. Nos. 6,148,915, 6,123,148, 3,566,963 and 3,602,305.

All references cited herein are incorporated by reference to the maximum extent allowable by law. To the extent a reference may not be fully incorporated herein, it is incorporated by reference for background purposes, and indicative of the knowledge of one of ordinary skill in the art.

BRIEF SUMMARY OF THE INVENTION

The problems and needs outlined above are largely solved and met by the present invention. In accordance with one aspect of the present invention, a petroleum well for producing petroleum products, is provided. The petroleum well comprises a well casing, a production tubing, a source of time-varying current, and a downhole controllable well section. The well casing extends within a wellbore of the well, and the production tubing extends within the casing. The source of time-varying current is at the surface, and electrically connected to the tubing and/or the casing, such that the tubing and/or the casing acts as an electrical conductor for transmitting time-varying electrical current from the surface to a downhole location. The downhole controllable well section comprises a communications and control module, a sensor, an electrically controllable valve, and an induction choke. The communications and control module is electrically connected to the tubing and/or the casing. The sensor and the electrically controllable valve are electrically connected to the communications and control module. The electrically controllable valve is adapted to regulate flow between an exterior of the tubing and an interior of the tubing. The induction choke is located about a portion of the

6

tubing and/or the casing. The induction choke is adapted to route part of the current through the communications and control module by creating a voltage potential within the tubing and/or the casing between one side of the induction choke and another side of the induction choke. The communications and control module is electrically connected across this voltage potential. The downhole controllable well section may further comprise a flow inhibitor located within the casing and about another portion of the tubing such that fluid flow within the casing from one side of the flow inhibitor to another side of the flow inhibitor is hindered by the flow inhibitor. In an embodiment with multiple well sections, a flow inhibitor may be used to define a boundary between the well sections. The sensor may be a fluid flow sensor, a fluid pressure sensor, a fluid density sensor, or an acoustic waveform transducer.

In accordance with another aspect of the present invention, a method of producing petroleum from a petroleum well is provided. The method comprises the following steps, the order of which may vary: (i) providing a plurality of downhole controllable well sections of the well for. at least one petroleum production zone, each of the well sections comprising a communications and control module, a flow sensor, an electrically controllable valve, and a flow inhibitor, the flow inhibitor being located within a well casing and about a portion of a production tubing of the well, the communications and control module being electrically connected to the tubing and/or the casing, and the electrically controllable valve and the flow sensor being electrically connected to the communications and control module; (ii) hindering fluid flow between the well sections within the casing with the flow inhibitor; (iii) measuring fluid flow between the at least one petroleum production zone and an interior of the tubing at each of the well sections with its respective flow sensor; (iv) regulating fluid flow between the at least one petroleum production zone and the interior of the tubing at each of the well sections with its respective electrically controllable valve, based on the fluid flow measurements; and (v) producing petroleum products from the well via the tubing.

The method may further comprise the following steps, the order of which may vary: (vi) inputting a time-varying current into the tubing and/or the casing from a current source at the surface; (vii) impeding the current with an induction choke located about the tubing and/or the casing; (viii) creating a voltage potential between one side of the induction choke and another side of the induction choke within the tubing and/or the casing; (ix) routing the current through at least one of the communications and control modules at the voltage potential using the induction choke; and (x) powering at least one of the communications and control modules using the voltage potential and the current from the tubing and/or the casing. Also, the method may further comprise the following steps, the order of which may vary: (xi) transmitting the fluid flow measurements to a computer system at the surface using the communications and control module via the tubing and/or the casing; (xii) calculating a pressure drop along the well sections, with the computer system, and using the fluid flow measurements; (xiii) determining if adjustments are needed for the electrically controllable valves of the well sections; (xiv) if valve adjustments are needed, sending command signals to the communications and control modules of the well sections needing valve adjustment; and (xv) also if valve adjustments are needed, adjusting a position of the electrically controllable valve via the communications and control module for each of the well sections needing valve adjustment.

In accordance with yet another aspect of the present invention, a method of controllably injecting fluid into a formation with a well is provided. The method comprises the following steps, the order of which may vary: (i) providing a plurality of controllable well sections of the well for the formation, each of the well sections comprising a communications and control module, a flow sensor, and an electrically controllable valve, and a flow inhibitor, the communications and control module being electrically connected to the tubing and/or the casing, the electrically controllable valve and the flow sensor being electrically connected to the communications and control module, and the flow inhibitor being located within a well casing and about a portion of a tubing string of the well; (ii) hindering fluid flow between the well sections within the casing with the flow inhibitors; (iii) measuring fluid flow from an interior of the tubing into the formation at each of the well sections with its respective flow sensor; (iv) regulating fluid flow from the tubing interior into the formation at each of the well sections with its respective electrically controllable valve, based on the fluid flow measurements; and (v) controllably injecting fluid into the formation with the well.

The method may further comprise the following steps, the order of which may vary: (vi) inputting a time-varying current into the tubing and/or the casing from a current source at the surface; (vii) impeding the current with an induction choke located about the tubing and/or the casing; (viii) creating a voltage potential between one side of the induction choke and another side of the induction choke within the tubing and/or the casing; (ix) routing the current through at least one of the communications and control modules at the voltage potential using the induction choke; and (x) powering the at least one of the communications and control modules using the voltage potential and the current from the tubing and/or the casing. Also, the method may further comprise the following steps, the order of which may vary: (xi) transmitting the fluid flow measurements to a computer system at the surface using the communications and control module via the tubing and/or the casing; (xii) calculating a pressure drop along the well sections, with the computer system, using the fluid flow measurements; (xiii) determining if adjustments are needed for the electrically controllable valves of the well sections; (xiv) if valve adjustments are needed, sending command signals to the communications and control modules of the well sections needing valve adjustment; and (xv) also if valve adjustments are needed, adjusting a position of the electrically controllable valve via the communications and control module for each of the well sections needing valve adjustment.

The Related Applications describe ways to deliver electrical power to downhole devices, and to provide bi-directional communications between the surface and each downhole device individually. The downhole devices may contain sensors or transducers to measure downhole conditions, such as pressure, flow rate, liquid density, or acoustic waveforms. Such measurements can be transmitted to the surface and made available in near-real-time. The downhole devices may also comprise electrically controllable valves, pressure regulators, or other mechanical control devices that can be operated or whose set-points may be changed in real time by commands sent from the surface to each individual device downhole. Downhole devices to measure and control inflow or injection over long interval completions are placed within well sections. The measured flow rates are used to control accompanying devices, which are used to regulate inflow from or injection into subsections of the completion.

BRIEF DESCRIPTION OF THE DRAWINGS

Other objects and advantages of the invention will become apparent upon reading the following detailed description and upon referencing the accompanying drawings, in which:

FIG. 1A is schematic of an upper portion of a petroleum well in accordance with a preferred embodiment of the present invention;

FIG. 1B is schematic of an upper portion of a petroleum well in accordance with another preferred embodiment of the present invention;

FIG. 2 is a schematic of a downhole portion of a petroleum production well in accordance with a preferred embodiment of the present invention;

FIG. 3 is an enlarged view of a portion of FIG. 2 showing a well section of the petroleum production well;

FIG. 4 graphs cumulative pressure drop along production tubing as a function of distance along the tubing for a range of differences between reservoir pressure and well toe pressure; and

FIG. 5 graphs relative inflow rate as a function of distance along the tubing for a range of differences between the reservoir pressure and the pressure at the toe of the well.

DETAILED DESCRIPTION OF THE INVENTION

Referring now to the drawings, wherein like reference numbers are used herein to designate like elements throughout the various views, a preferred embodiment of the present invention is illustrated and further described, and other possible embodiments of the present invention are described. The figures are not necessarily drawn to scale, and in some instances the drawings have been exaggerated and/or simplified in places for illustrative purposes only. One of ordinary skill in the art will appreciate the many possible applications and variations of the present invention based on the following examples of possible embodiments of the present invention, as well as based on those embodiments illustrated and discussed in the Related Applications, which are incorporated by reference herein to the maximum extent allowed by law.

As used in the present application, a "piping structure" can be one single pipe, a tubing string, a well casing, a pumping rod, a series of interconnected pipes, rods, rails, trusses, lattices, supports, a branch or lateral extension of a well, a network of interconnected pipes, or other similar structures known to one of ordinary skill in the art. A preferred embodiment makes use of the invention in the context of a petroleum well where the piping structure comprises tubular, metallic, electrically-conductive pipe or tubing strings, but the invention is not so limited. For the present invention, at least a portion of the piping structure needs to be electrically conductive, such electrically conductive portion may be the entire piping structure (e.g., steel pipes, copper pipes) or a longitudinal extending electrically conductive portion combined with a longitudinally extending non-conductive portion. In other words, an electrically conductive piping structure is one that provides an electrical conducting path from a first portion where a power source is electrically connected to a second portion where a device and/or electrical return is electrically connected. The piping structure will typically be conventional round metal tubing, but the cross-section geometry of the piping structure, or any portion thereof, can vary in shape (e.g., round, rectangular, square, oval) and size (e.g., length, diameter, wall thickness)

along any portion of the piping structure. Hence, a piping structure must have an electrically conductive portion extending from a first portion of the piping structure to a second portion of the piping structure, wherein the first portion is distally spaced from the second portion along the piping structure.

Also note that the term "modem" is used herein to generically refer to any communications device for transmitting and/or receiving electrical communication signals via an electrical conductor (e.g., metal). Hence, the term "modem" as used herein is not limited to the acronym for a modulator (device that converts a voice or data signal into a form that can be transmitted)/demodulator (a device that recovers an original signal after it has modulated a high frequency carrier). Also, the term "modem" as used herein is not limited to conventional computer modems that convert digital signals to analog signals and vice versa (e.g., to send digital data signals over the analog Public Switched Telephone Network). For example, if a sensor outputs measurements in an analog format, then such measurements may only need to be modulated (e.g., spread spectrum modulation) and transmitted—hence no analog/digital conversion needed. As another example, a relay/slave modem or communication device may only need to identify, filter, amplify, and/or retransmit a signal received.

The term "valve" as used herein generally refers to any device that functions to regulate the flow of a fluid. Examples of valves include, but are not limited to, bellows-type gas-lift valves and controllable gas-lift valves, each of which may be used to regulate the flow of lift gas into a tubing string of a well. The internal and/or external workings of valves can vary greatly, and in the present application, it is not intended to limit the valves described to any particular configuration, so long as the valve functions to regulate flow. Some of the various types of flow regulating mechanisms include, but are not limited to, ball valve configurations, needle valve configurations, gate valve configurations, and cage valve configurations. The methods of installation for valves discussed in the present application can vary widely.

The term "electrically controllable valve" as used herein generally refers to a "valve" (as just described) that can be opened, closed, adjusted, altered, or throttled continuously in response to an electrical control signal (e.g., signal from a surface computer or from a downhole electronic controller module). The mechanism that actually moves the valve position can comprise, but is not limited to: an electric motor; an electric servo; an electric solenoid; an electric switch; a hydraulic actuator controlled by at least one electrical servo, electrical motor, electrical switch, electric solenoid, or combinations thereof; a pneumatic actuator controlled by at least one electrical servo, electrical motor, electrical switch, electric solenoid, or combinations thereof; or a spring biased device in combination with at least one electrical servo, electrical motor, electrical switch, electric solenoid, or combinations thereof. An "electrically controllable valve" may or may not include a position feedback sensor for providing a feedback signal corresponding to the actual position of the valve.

The term "sensor" as used herein refers to any device that detects, determines, monitors, records, or otherwise senses the absolute value of or a change in a physical quantity. A sensor as described herein can be used to measure physical quantities including, but not limited to: temperature, pressure (both absolute and differential), flow rate, seismic data, acoustic data, pH level, salinity levels, valve positions, or almost any other physical data.

The phrase "at the surface" as used herein refers to a location that is above about fifty feet deep within the Earth. In other words, the phrase "at the surface" does not necessarily mean sitting on the ground at ground level, but is used more broadly herein to refer to a location that is often easily or conveniently accessible at a wellhead where people may be working. For example, "at the surface" can be on a table in a work shed that is located on the ground at the well platform, it can be on an ocean floor or a lake floor, it can be on a deep-sea oil rig platform, or it can be on the 100th floor of a building. Also, the term "surface" may be used herein as an adjective to designate a location of a component or region that is located "at the surface." For example, as used herein, a "surface" computer would be a computer located "at the surface."

The term "downhole" as used herein refers to a location or position below about fifty feet deep within the Earth. In other words, "downhole" is used broadly herein to refer to a location that is often not easily or conveniently accessible from a wellhead where people may be working. For example in a petroleum well, a "downhole" location is often at or proximate to a subsurface petroleum production zone, irrespective of whether the production zone is accessed vertically, horizontally, or any other angle therebetween. Also, the term "downhole" is used herein as an adjective describing the location of a component or region. For example, a "downhole" device in a well would be a device located "downhole," as opposed to being located "at the surface."

Similarly, in accordance with conventional terminology of oilfield practice, the descriptors "upper," "lower," "uphole," and "downhole" are relative and refer to distance along hole depth from the surface, which in deviated or horizontal wells may or may not accord with vertical elevation measured with respect to a survey datum.

As used in the present application, "wireless" means the absence of a conventional, insulated wire conductor e.g. extending from a downhole device to the surface. Using the tubing and/or casing as a conductor is considered "wireless."

Conventional horizontal wells are typically completed with perforated casings or screened liners, some of which may be several thousand feet long and four to six inches in diameter. For wells that are prolific producers, the horizontal liner conducts all of the flow to a vertical section. Production tubing and a packer may be placed within a vertical well casing of the vertical section, where gas lift or other artificial lift may be employed. However in such conventional horizontal wells, the inflow rates of fluids from a production zone at various places along the extent of the horizontal well can vary greatly as the zone is depleted. Such variations can lead to an increased pressure drop along the horizontal well and the consequent excessive inflow rate near the heel of the well relative to the toe, which is typically not desirable. The present invention presents a solution to such problems, as well as others, by providing a well with controllable well sections.

FIG. 1A is schematic of an upper portion of a petroleum well 20 in accordance with a preferred embodiment of the present invention. A well casing 30 and the tubing string 40 act as electrical conductors for the system. An insulating tubing joint 56 is incorporated at the wellhead to electrically insulate the tubing 40 from casing 30. Thus, the insulators 58 of the joint 56 prevent an electrical short circuit between lower sections of the tubing 40 and casing 30 at the hanger 34. A surface computer system 36 comprising a master modem 37 and a source of time-varying current 38 is electrically connected to the tubing string 40 below the hanger 34 by a first source terminal 39. The first source

terminal **39** is insulated from the hanger **34** where it passes through it. A second source terminal **41** is electrically connected to the well casing **30**, either directly (as in FIG. 1A) or via the hanger **34** (arrangement not shown).

The time-varying current source **38** provides the time-varying electrical current, which carries power and communication signals downhole. The time-varying electrical current is preferably alternating current (AC), but it can also be a varying direct current (DC). The communication signals can be generated by the master modem **37** and embedded within the current produced by the source **38**. Preferably, the communication signal is a spread spectrum signal, but other forms of modulation can be used in alternative.

As shown in FIG. 1B, in alternative to or in addition to the insulated hanger **34**, an upper induction choke **43** can be placed about the tubing **40** above the electrical connection location for the first source terminal **39** to the tubing. The upper induction choke **43** comprises a ferromagnetic material and is located generally concentrically about the tubing **40**. The upper induction choke **43** functions based on its size, geometry, spatial relationship to the tubing **40**, and magnetic properties. When time-varying current is imparted into the tubing **40** below the upper choke **43**, the upper choke **43** acts as an inductor inhibiting the flow of the current between the tubing **40** below the upper choke **43** and the tubing **40** above the upper choke **43** due to the magnetic flux created within the upper choke **43** by the current. Thus, most of the current is routed down the tubing **40** (i.e., downhole), rather than shorting across the hanger **45** to the casing **30**.

FIG. 2 is schematic of a downhole portion of a petroleum production well **20** in accordance with a preferred embodiment of the present invention. The well **20** has a vertical section **22** and a horizontal section **24**. The well has a well casing **30** extending within a wellbore and through a formation **32**, and a production tubing **40** extends within the well casing. Hence, the well **20** shown in FIG. 2 is similar to a conventional well in construction, but with the incorporation of the present invention.

The vertical section **22** in this embodiment incorporates a packer **44** which is furnished with an electrically insulating sleeve **76** such that the tubing **40** is electrically insulated from casing **30**. The vertical section **22** is also furnished with a gas-lift valve **42** to provide artificial lift for fluids within the tubing using gas bubbles **46**. However, in alternative, other ways of providing artificial lift may be incorporated to form other possible embodiments (e.g., rod pumping). Also, the vertical portion **22** can further vary to form many other possible embodiments. For example in an enhanced form, the vertical portion **22** may incorporate one or more electrically controllable gas-lift valves, one or more induction chokes, and/or one or more controllable packers comprising electrically controllable packer valves, as described in the Related Applications.

The horizontal section **24** of the well **20** extends through a petroleum production zone **48** (e.g., oil zone) of the formation **32**. The location where the vertical section **22** and the horizontal section **24** meet is referred to as the heal **50**, and the distal end of the horizontal section is referred to as the toe **52**. At various locations along the horizontal section **24**, the casing **30** has perforated sections **54** that allow fluids to pass from the production zone **48** into the casing **30**. Numerous flow inhibitors **61–65** are placed along the horizontal section **24** in the annular space **68** between the casing **30** and the tubing **40**. The purpose of these flow inhibitors **61–65** is to hinder or prevent fluid flow along the annulus **68** within the casing **30**, and to separate or form a series of controllable well sections **71–75**. In the embodiment shown

in FIG. 2, the flow inhibitors **61–65** are conventional packers with electrically insulating sleeves to maintain electrical isolation between tubing **104** and casing **30** (functionally equivalent to packer **44** with sleeve **76**), which themselves are known in the art. However, any of the flow inhibitors **61–65** can be provided by any other way that makes the cross-sectional area of the annular space **68** (between the casing **30** and the tubing **40**) small compared to the internal cross-sectional area of the tubing **40**, while maintaining electrical isolation between tubing and casing. In other words, the flow inhibitors **61–65** do not necessarily need to form fluid-tight seals between the well sections **71–75**, as conventional packers typically do. Thus, for example, any of the flow inhibitors **61–65** may be (but is not limited to being): a conventional packer; a controllable packer comprising an electrically controllable packer valve, as described in the Related Applications; a close-fitting tubular section; an enlarged portion of tubing; a collar about the tubing; or an inflatable collar about the tubing. In an enhanced form, a controllable packer as a flow inhibitor can provide variable control over the fluid communication among well sections-such controllable packers are further described in the Related Applications.

Referring to FIGS. 2 and 3, each controllable well section **71–75** comprises a communications and control module **80**, a sensor **82**, and an electrically controllable valve **84**. In a preferred embodiment, each well section **71–75** further comprises a ferromagnetic induction choke **90**. But in alternative embodiments, the number of downhole induction chokes **90** may vary. For example, there may be one downhole induction choke **90** for two or more well sections **71–75**, and hence some of the well sections would not comprise an induction choke.

Power for the electrical components of the well sections **71–75** is provided from the surface using the tubing **40** and casing **30** as electrical conductors. Hence, in a preferred embodiment, the tubing **40** acts as a piping structure and the casing **30** acts as an electrical return to form an electrical circuit in the well **20**. Also, the tubing **40** and casing **30** are used as electrical conductors for communications signals between the surface (e.g., a surface computer) and the downhole electrical devices within the controllable well sections **71–75**.

In the embodiment shown in FIGS. 2 and 3, there is a downhole induction choke **90** for each controllable well section **71–75**. The downhole induction chokes **90** comprise a ferromagnetic material and are unpowered. The downhole chokes **90** are located about the tubing **40**, and each choke acts as a large inductor to AC in the well circuit formed by the tubing **40** and casing **30**. The downhole chokes **90** function based on their size (mass), geometry, and magnetic properties, as described above regarding the upper choke. The material composition of the chokes **43**, **90** may vary, as long as they exhibit the requisite magnetic properties needed to act as an inductor to the time-varying current, which will depend (in part) on the size of the current.

FIG. 3 is an enlarged view of a controllable well section **71** from FIG. 2. Focusing on the well section **71** of FIG. 3 as an example, the communications and control module **80** is electrically connected to the tubing **40** for power and/or communications. A first device terminal **91** of the communications and control module **80** is electrically connected to the tubing **40** on a source-side **94** of the downhole induction choke **90**. And, a second device terminal **92** of the communications and control module **80** is electrically connected to the tubing **40** on an electrical-return-side **96** of the downhole induction choke **90**. When AC is imparted into the tubing **40**

at the surface, it travels freely downhole along the tubing until it encounters the downhole induction choke **90**, which impedes the current flow through the tubing at the choke. This creates a voltage potential between the tubing **40** on the source-side **94** of the downhole choke **90** and the tubing on the electrical-return-side **96** of the choke. Because the communications and control module **80** is electrically connected across the voltage potential formed by the downhole choke **90** when AC flows in the tubing **40**, the downhole induction choke **90** effectively routes most of the current through the communications and control module **80**. The voltage potential also forms between the source-side **94** of the tubing **40** and the casing **30** because the casing acts as an electrical return for the well circuit. Thus in alternative, the communications and control module **80** can be electrically connected across the voltage potential between the tubing **40** and the casing **30**. If in an enhanced form one or more of the flow inhibitors **61–65** is a packer comprising an electrically powered device (e.g., sensor, electrically controllable packer valve), the electrically powered device of the packer will likely also be electrically connected across the voltage potential created by the downhole choke **90**, either directly or via a nearby communications and control module **80**.

Referring again to FIG. **2**, the packer **65** at the toe **52** provides an electrical connection between the tubing **40** and the casing **30**, and the casing **30** is electrically connected to the surface computer system (not shown) to complete the electrical circuit formed by the well **20**. Because in this embodiment it is not desirable to have the tubing **40** electrically shorted to casing **30** between the surface and the toe **52**, it is necessary to electrically insulate part of the packers **44**, **61**, **62**, **63**, **64** between the surface and the toe so that they do not act as a shorts between the tubing **40** and the casing **30**. Such electrical insulation of a flow inhibitor may be achieved in various ways apparent to one of ordinary skill in the art, including (but not limited to): an insulating sleeve about the tubing at the flow inhibitor location or about the flow inhibitor; an insulating coating on the tubing at the flow inhibitor location or on the radial extent of the flow inhibitor; a rubber or urethane portion at the radial extent of packer slips; forming packer slips from non-electrically-conductive materials; other known insulating means; or any combination thereof. In FIG. **3**, the intermediate packers **44**, **61**, **62**, **63**, **64** have an insulator at the radial extent of each packer where the packer contacts the casing **30** (e.g., the slips).

Other alternative ways to develop an electrical circuit using a piping structure of a well and at least one induction choke are described in the Related Applications, many of which can be applied in conjunction with the present invention to provide power and/or communications to the electrically powered downhole devices and to form other embodiments of the present invention.

Referring again to FIG. **3**, preferably, a tubing pod **100** holds or contains the communications and control module **80**, sensors **82**, and electrically controllable valves **84** together as one module for ease of handling and installation, as well as to protect these components from the surrounding environment. However, in other embodiments of the present invention, the components of the tubing pod **100** can be separate (i.e., no tubing pod) or combined in other combinations. Also, there may be multiple tubing pods per well section, which may be powered using one or more induction chokes for creating voltage potential. Furthermore, multiple tubing pods may share a single communications and control module. The various combinations possible are vast, but the core of a controllable well section is having at least one communications and control module, at least one sensor, and

at least one electrically controllable valve therein. The contents of a communications and control module may be as simple as a wire connector terminal for distributing electrical connections from the tubing **40**, or it may be very complex comprising, for example (but not limited to), a modem, a rechargeable battery, a power transformer, a microprocessor, a memory storage device, a data acquisition card, and a motion control card.

The tubing pod **100** shown in FIG. **3** has two sensors **82** and two electrically controllable valves **84**. Each valve **84** has an electric motor **102** coupled thereto, via a set of gears, for opening, closing, adjusting, or continuously throttling the valve position in response to command signals from the communications and control module **80**. The electrically controllable valves **84** regulate fluid flow between an exterior (e.g., annulus **68**, production zone **48**) of the tubing **40** and an interior **104** of the tubing **40**. In other embodiments, the controlled-opening orifice of the tubing created by the valve **84** may be controlled by the sensor **82**, and may be actuated by the natural hydraulic power in the flowing well, by stored electrical power, or other ways. The orifice of the valve **84** may comprise a standard ball valve, a rotating sleeve, a linear sleeve valve, or any other device suitable to regulate flow. It may never be necessary to effect a complete shut-off or closing of the valve **84**, but if needed, that type of valve may be used. Hence during petroleum production, fluids (e.g., oil) from the production zone **48** flow into the casing **30** via the perforated casing sections **54**, and then into the tubing **40** via the electrically controllable valves **84**. Each electrically controllable valve **84** can be independently adjusted. Thus, for example, differential pressures can be created between separate controllable well sections **71–75** along the producing interval to prevent excessive inflow rates near the heel **50** of the well **20** relative to the toe **52**.

The sensors **82** in FIG. **3** are fluid flow sensors adapted to measure the fluid flow between the production zone **48** and the tubing interior **104**. Flow sensors may be used that detect the fluid velocity quantitatively or only the relative rates compared to the sensors in the other well sections. Such sensors may utilize sonic, thermal conduction, or other principles known to those skilled in the art. Furthermore, in other embodiments, the sensor or sensors **82** in a controllable well section **71–75** may be adapted to measure other physical qualities, including (but not limited to): absolute pressure, differential pressure, fluid density, fluid viscosity, acoustic transmission or reflection properties, temperature, or chemical make-up. The fluid flow measurements from the sensors **82** are provided to the communications and control module **80**, which further handles the measurements.

Preferably the communications and control module **80** comprises a modem and transmits the flow measurements to the surface computer system within an AC signal (e.g., spread spectrum modulation) via the tubing **40** and casing **30**. Then, the surface computer system uses the measurements from one, some, or all of the sensors **82** in the well **20** to calculate the pressure drop along the horizontal well section **24**, as further described below. Based on the downhole sensor measurements, it is determined whether adjustments to the downhole valves **84** are needed. If an electrically controllable downhole valve **84** needs adjustment, the surface computer system transmits control commands to the relevant communications and control module **80** using the master modem and via the tubing **40** and casing **30**. The communications and control module **80** receives the control commands from the surface computer system and controls the adjustment of the respective valve(s) **84** accordingly. In another embodiment, one or more of the communications

and control modules **80** may comprise an internal logic circuit and/or a microprocessor to locally (downhole) calculate pressure differential based on the sensor measurements, and locally generate valve control command signals for adjusting the valves **84**.

During operation, pressure draw-down in the well **20** may be accomplished by the surface tubing valve/orifice **84** in a flowing well, or by artificial lift at the bottom of the vertical section **22**. For example, such artificial lift may be provided by gas lift, rod pumping, submersible pumps, or other standard oil field methods.

Effective use of a flow measurement and regulation system provided by controllable well sections **71–75** depends on developing a control strategy that relates measured flow values to downhole conditions, and that develops an objective function for controlling the settings of the valves **84** (the flow regulators).

In horizontal well sections, the effect of differences in draw-down pressure on productivity can be demonstrated by calculating the pressure drop along the horizontal section **24** resulting from a distributed inflow of fluid from the formation.

Example Horizontal Well Analysis:

L=length of entire open interval [ft]

N=number of monitor points (subsections)

ΔL=L/N=spacing of monitors [ft]

n=index of subsection (from toe to heel)

Q_N=total flow rate from well [b/d]

p_N=total pressure drop over open interval [psi]

p_H=head loss from flow in well [(psi/ft)/(b/d)]

dq_f=specific inflow rate with uniform profile from formation into well [b/d/ft]

Δq_f=inflow rate from formation into a subsection of the well [b/d]

Δq_n=flow rate in the well at subsection (n) [b/d]

Δp_n=pressure drop in subsection $n=p_H(\Delta L)(\Delta q_n)$ [psi]

Assuming the well is subdivided into N well sections, from upstream (toe to heel),

$$n=1, 2, 3, 4, \ldots N \tag{2}$$

With uniform inflow,

$$\Delta q_f = \Delta L(Q_N/L)[1, 1, 1, 1, \ldots 1] \tag{3}$$

The flow rate in the well cumulates as inflow occurs from the toe to the heel,

$$\Delta q_n = \Delta L(Q_N/L)[1, 2, 3, 4, \ldots N] \tag{4}$$

The pressure drop in each subsection is assumed proportional to the flow rate, therefore,

$$\Delta p_n = \Delta L(\Delta q_n)(p_H)[1, 2, 3, 4, \ldots N] \tag{5}$$

Adding the pressure drops in each subsection, the total pressure drop in the well from the toe to the successively downstream subsections is

$$p_n = \Sigma_1{}^n \Delta p_n \tag{6}$$

$$p_n = \Sigma_1{}^n \Delta L(\Delta q_n)(p_H)(n)(n+1)/2) \tag{7}$$

$$p_n = \Delta L(\Delta q_n)(p_H) [1, 3, 6, 10, 15, \ldots N(N+1)/2] \tag{8}$$

Assumptions

length of entire open interval =	2500 ft
spacing of monitors =	100 ft

-continued

total flow rate from well =	2500 b/d
specific head loss in well =	10^{-4} psi/b/d/ft

Case 1: Inflow at Toe of Well, No Inflow Along Interval

For a well in which all 2500 barrels are flowing through 2500 feet of the well the pressure drop would be:

$$(Q_N)(L)(p_H)=(2500)(2500)(10^{-4})=625 \text{ psi} \tag{9}$$

Case 2: Uniform Inflow

For a well producing uniformly along 25 subdivisions (controllable well solution), the total pressure drop in its open interval, as calculated by Equation (8) is:

$$(\Delta q_n)(\Delta L)(p_H)[N(N+1)/2]=(100)(100)(10^{-4})(25)(26)/2=325 \text{ psi}. \tag{10}$$

Case 3: Inflow Dependent Upon Reservoir Pressure

The inflow rate into the well is proportional to the difference between the reservoir pressure and the pressure in the well. Because the pressures in the well along the open interval depend on flow rate, the inflow profile must be obtained by an iterative calculation. We define the reservoir pressure (p_{res}) as some pressure (p_o) above the highest pressure in the well, that is, the pressure at the toe.

$$p_{res}=p_o+p_{toe} \tag{11}$$

The pressure difference between the reservoir pressure and the pressure in the well at locations downstream from the toe is:

$$\Delta p_i=(p_o+p_{toe})-(p_{toe}-p_n)=p_o+p_n \tag{12}$$

$$\Delta p_i = p_o + \sum_1^i \Delta L(\Delta q_n)(p_H)(n)(n+1)/2 \tag{13}$$

In the first iteration, the cumulative flow and cumulative pressure drop along the tubing may be calculated by summing the inflow differential pressures (p_o+p_n) and normalizing the subsection differential pressures with that sum:

$$\text{Sum } \Delta p_i = \Sigma_1{}^N \Delta p_i \tag{14}$$

$$\text{Normalized } \Delta p_i = Pi = \frac{\Delta p_i}{\text{Sum } \Delta p_i = \sum_1^N \Delta p_i} \tag{15}$$

The inflow rate of each subsection is proportional to this normalized differential pressure, therefore, the inflow rate of each subsection is:

$$q_i=P_i(Q_N)/(\Delta L) \tag{16}$$

The cumulative flow occurring in the well is:

$$Q_i=\Sigma q_i(\Delta L), \tag{17}$$

and the cumulative pressure drop in the well from the toe to the heel is:

$$p_{n1}=\Sigma\Sigma q_i(\Delta L)(p_H) \tag{18}$$

A second iteration is made by substituting these values for the pressure drops into Equation (12). Convergence is

rapid—in this case only a few iterations are needed. These can be carried out by substituting successive values of $p_{n1,2,3}$ ... in Equation (15).

FIG. 4 presents the results of these pressure drop calculations for several inflow conditions. When all of the flow enters the well at the toe, (Case 1—Open End Tubing), the cumulative pressure drop along the tubing is large since each section of the pipe experiences the maximum pressure drop. When flow is uniform along the length of the horizontal well section, (Case 2—Uniform Inflow), smaller pressure drops occur near the toe where flow rates in the well are low. For the same total flow rate of 2500 b/d, the uniform inflow case results in only about half the total pressure drop (325 psi) compared to Case 1, where the total pressure drop is 625 psi. When inflow is dependent on the reservoir pressure (Case 3—Non-Uniform Inflow), even lower pressure drops occur. If the reservoir pressure only slightly exceeds the well toe pressure, and the pressure drop in the well is large by comparison, then most of the inflow occurs near the heel. The lower limit occurs when the reservoir pressure equals the well toe pressure (i.e., $p_o=0$) In that case the total pressure drop is 125 psi. The upper limit, when reservoir pressure becomes large ($p_o=\infty$), results in uniform inflow.

FIG. 5 shows the calculated flow rates that result from various reservoir inflow conditions. The flow rates that occur along the horizontal well section under the conditions given above may be normalized with respect to the flow rates in a well with uniform inflow. These results demonstrate the high rates that can occur near the heel of a horizontal well when the pressure drop at the toe is small.

In operation, the well 20 is placed in production with the valves 84 (flow regulators) fully open, and the flow rates along the producing interval are measured by the sensors 82 and transmitted to the surface computer system for analysis using the methods previously described. Based on the results of this analysis, the inflow rates in each well section 71–75 of the producing interval are determined. Generally, the goal will be to equalize production inflow per unit length along the interval, and this is accomplished by transmitting commands to individual inflow valves to reduce flow in controllable well sections 71–75 that are showing high inflow. The adjusted flow profile is then derived from the flow measurements again, and further adjustments are made to the valves 84 to flatten the production profile and to try to create a pressure profile like that graphed in FIG. 5 for the uniform inflow case, or to modify a profile into any configuration desired.

The illustrative analysis example described above has been derived for the case of a horizontal well section 24. It will be clear that similar methods may be applied to a long completion in a vertical well or a vertical well section 22, with the same controllable well sections 71–75 and a similar analysis to derive the control strategy from the measurements.

Note that the well management strategy is not assumed to be static. It is to be expected that as a reservoir is depleted the inflow profile will change. The provision of permanent downhole sensors and control devices allows dynamic control of production from controllable well sections to optimize recovery over the full life of the well.

The same methods and principles are applicable to the inverse task of controlled interval injection, where fluids are passed into the tubing and dispersed selectively into a formation interval using controllable well sections in accordance with the present invention, for instance in a water flooding process.

In other possible embodiments of the present invention, a controllable well section 71–75 may further comprise: additional sensors; additional induction chokes; additional electrically controllable valves; a packer valve; a tracer injection module; a tubing valve (e.g., for varying the flow within a tubing section, such as an application having multiple branches or laterals); a microprocessor; a logic circuit; a computer system; a rechargeable battery; a power transformer; a relay modem; other electronic components as needed; or any combination thereof.

The present invention also may be applied to other types of wells (other than petroleum wells), such as a water production well.

It will be appreciated by those skilled in the art having the benefit of this disclosure that this invention provides a petroleum production well having controllable well sections, as well as methods of utilizing such controllable well sections to manage or optimize the well production. It should be understood that the drawings and detailed description herein are to be regarded in an illustrative rather than a restrictive manner, and are not intended to limit the invention to the particular forms and examples disclosed. On the contrary, the invention includes any further modifications, changes, rearrangements, substitutions, alternatives, design choices, and embodiments apparent to those of ordinary skill in the art, without departing from the spirit and scope of this invention, as defined by the following claims Thus, it is intended that the following claims be interpreted to embrace all such further modifications, changes, rearrangements, substitutions, alternatives, design choices, and embodiments.

The invention claimed is:

1. A petroleum well for producing petroleum products comprising:

a perforated section having a plurality of perforated sections in at least a portion thereof extending within a wellbore of said well;

a production tubing extending within said perforated section;

a source of time-varying current at the surface, said current source being electrically connected to at least one of said tubing and said perforated section, such that at least one of said tubing and said perforated section acts as an electrical conductor for transmitting time-varying electrical current from the surface to a downhole location; and

a downhole controllable well section comprising, a communications and control module, a sensor, and an electrically controllable valve, said communications and control module being electrically connected to at least one of said tubing and said perforated section, said sensor and said electrically controllable valve being directly electrically connected to said communications and control module, and said electrically controllable valve being adapted to regulate flow between an exterior of said tubing and an interior of said tubing based at least in part on sensor measurements.

2. The petroleum well of claim 1, including an induction choke located about a portion of at least one of said tubing and said perforated section, said induction choke being adapted to route part of said current through said communications and control module by creating a voltage potential within at least one of said tubing and said perforated casing between one side of said induction choke and another side

of said induction choke, wherein said communications and control module is electrically connected across said voltage potential.

3. A petroleum well in accordance with claim **1**, wherein said downhole controllable well section further comprises: a flow inhibitor located within said perforated section and about said tubing such that fluid flow within said casing from one side of said flow inhibitor to another side of said flow inhibitor is hindered by said flow inhibitor.

4. A petroleum well in accordance with claim **3**, wherein said flow inhibitor is a conventional packer.

5. A petroleum well in accordance with claim **3**, wherein said flow inhibitor is an electrically controllable packer comprising an electrically controllable packer valve.

6. A petroleum well in accordance with claim **3**, wherein said flow inhibitor is an enlarged portion of said tubing.

7. A petroleum well in accordance with claim **3**, wherein said flow inhibitor is a collar located about said tubing and within said perforated section.

8. A petroleum well in accordance with claim **1**, wherein said sensor is a fluid flow sensor.

9. A petroleum well in accordance with claim **1**, wherein said sensor is a fluid pressure sensor.

10. A petroleum well in accordance with claim **1**, wherein said sensor is a fluid density sensor.

11. A petroleum well in accordance with claim **1**, wherein said sensor is an acoustic waveform transducer.

12. A petroleum well in accordance with claim **1**, further comprising: at least one additional downhole controllable well sections, each of said well sections being divided from each other by a flow inhibitor, and each well section comprising a sensor and an electrically controllable valve, said electrically controllable valves of said additional well sections being adapted to regulate flow between said tubing exterior and said tubing interior, said flow inhibitors being located within said perforated sections and about other portions of said tubing such that fluid flow within said perforated sections at each of said flow inhibitors is hindered by said flow inhibitors.

13. A petroleum well in accordance with claim **1**, wherein said communications and control module, said sensor, and said electrically controllable valve are housed within a tubing pod, said tubing pod being coupled to said tubing.

14. A petroleum well in accordance with claim **1**, wherein said communications and control module includes a modem.

15. A method of producing petroleum from a petroleum well, comprising the steps of:

providing a plurality of downhole controllable well sections of said wells, a number of said well sections comprising a communications and control module, a sensor, an electrically controllable valve, and a flow inhibitor, said flow inhibitor being located within a well casing and about a portion of a production tubing of said well, said communications and control module being electrically connected to at least one of said tubing and said casing such that at least one of said tubing and said casing serve as a source for the communication signal for said communications and control module, and said electrically controllable valve and said sensor being directly electrically connected to said communications and control module;

hindering fluid flow between said well sections within said casing with said flow inhibitors;

measuring a fluid characteristic at each of said well sections with a respective sensor;

regulating fluid flow into said tubing at one or more of said well sections with its respective electrically controllable valve, based on said fluid characteristic measurements; and

producing petroleum products from said well via said tubing.

16. A method in accordance with claim **15**, further comprising the steps of:

inputting a time-varying current into at least one of said tubing and said casing from a current source at the surface;

impeding said current with an induction choke located about at least one of said tubing and said casing;

creating a voltage potential between one side of said induction choke and another side of said induction choke within at least one of said tubing and said casing;

routing said current through at least one of said communications and control modules at said voltage potential using said induction choke; and

powering said at least one of said communications and control modules using said voltage potential and said current from at least one of said tubing and said casing.

17. A method in accordance with claim **16**, further comprising the step of communicating with said at least one of said communications and control modules via said current and via at least one of said tubing and said casing.

18. A method in accordance with claim **16**, further comprising the step of measuring fluid pressure at one of said well sections with a pressure sensor.

19. A method in accordance with claim **15**, further comprising the steps of:

transmitting said fluid measurements to a computer system at the surface using said communications and control module via at least one of said tubing and said casing;

calculating a pressure drop along said well sections, with said computer system, using said fluid measurements;

determining if adjustments are needed for said electrically controllable valves of said well sections;

sending command signals to said communications and control modules of said well sections needing valve adjustment; and

adjusting a position of said electrically controllable valve via said communications and control module for each of said well sections needing valve adjustment.

20. A method in accordance with claim **15**, wherein said steps of:

regulating fluid flow at each of said well sections to provide a substantially uniform

productivity from said at least one petroleum production zone across said well sections; and

increasing recovery efficiency from said at least one petroleum production zone.

21. A method in accordance with claim **15**, further comprising the step of hindering cross- flow from one permeability layer of said at least one petroleum production zone having a first fluid pressure to another permeability layer of said at least one petroleum production zone having a second fluid pressure, wherein said first pressure is greater than said second pressure.

22. A method in accordance with claim **15**, further comprising the step of preventing premature gas breakthrough from gas coning down into said at least one petroleum production zone.

23. A method in accordance with claim 15, further comprising the step of preventing premature water breakthrough from water coning up into said at least one petroleum production zone.

24. A method in accordance with claim 15, further comprising the step of improving a productivity profile of at least one petroleum production zone.

25. A method in accordance with claim 15, further comprising the step of extending a production life of at least one petroleum production zone.

26. A method in accordance with claim 15, further comprising the step of measuring fluid flow at one of said well sections with a fluid flow sensor.

27. A method in accordance with claim 15, further comprising the step of measuring fluid density at one of said well sections with a fluid density sensor.

28. A method of controllably injecting fluid into a formation with a well, comprising the steps of:

provising a plurality of controllable well sections in said well, each of said well sections comprising a communications and control module, a sensor, and an electrically controllable valve, and a flow inhibitor, said communications and control module being directly electrically connected to at least one of said tubing and said casing such that at least one of said tubing and said casing serve as a power supply for said communications and control module, said electrically controllable valve and said sensor being electrically connected to said communications and control module, and said flow inhibitor being located within a well casing and about a portion of a tubing string of said well;

hindering fluid flow between said well sections within said casing with said flow inhibitors;

measuring fluid characteristic at each of said well sections with its respective sensor;

controllably injecting fluid into said tubing; and

regulating fluid flow from said tubing interior into said formation at one or more of said well sections with its respective electrically controllable valve, based on said fluid measurements.

29. A method in accordance with claim 28, further comprising the steps of:

inputting AC signal into at least one of said tubing and said casing from a current source at the surface;

impeding said AC signal with an induction choke located about at least one of said tubing and said casing;

routing said AC signal through at least one of said communications and control modules; and

powering said at least one of said communications and control modules using said AC signal from at least one of said tubing and said casing.

30. A method in accordance with claim 29, further comprising the step of communicating with said at least one of said communications and control modules via said AC signal and via at least one of said tubing and said casing.

31. A method in accordance with claim 28, further comprising the steps of:

transmitting said fluid characteristic measurements to a computer system at the surface using said communications and control module via at least one of said tubing and said casing;

calculating a pressure drop along said well sections, with said computer system, using said fluid characteristic measurements;

determining if adjustments are needed for said electrically controllable valves of said well sections;

sending command signals to said communications and control modules of said well sections needing valve adjustment; and

also if valve adjustments are needed, adjusting a position of said electrically controllable valve via said communications and control module for each of said well sections needing valve adjustment.

32. A method in accordance with claim 28, wherein said step of regulating fluid flow at each of said well sections to provide a substantially uniform injection of fluid from said tubing into said formation across said well sections.

* * * * *