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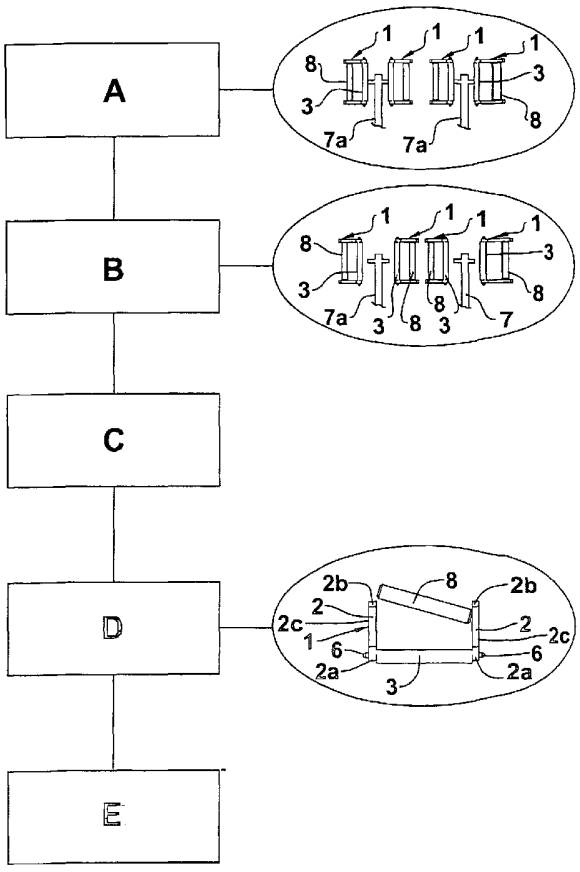
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[Continued on next page]

(54) Title: A WORKING PROCESS FOR DIE-CAST ARTICLES



(57) Abstract: In the production cycle of a fork-shaped article (1) or other easily deformable article, a die-casting step (A) is provided concurrently with which a connecting element between the arms (2) of the fork-shaped article (1) is formed. After a roughing-out step (B) for removal of the fork-shaped articles (1) from a moulding sprue (7), surface-finish workings (C) are carried out on the fork-shaped articles (1). The presence of the connecting element (8) prevents undesirable deformations of the fork-shaped articles during these finishing steps. When the finishing operations are over, a blanking step (D) causes removal of the connecting element (8) from each fork-shaped article (1).

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A. CLASSIFICATION OF SUBJECT MATTER
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According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 B22D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)
EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 936 058 A (BAGGIOLI PRESSOFUSIONE EUROP S) 18 August 1999 (1999-08-18) abstract	1,6
A	EP 0 976 496 A (BAGGIOLI PRESSOFUSIONE EUROP S) 2 February 2000 (2000-02-02) cited in the application abstract	1

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☒ Patent family members are listed in annex.

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Name and mailing address of the ISA	Authorized officer
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		AT 202035 T	15-06-2001
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