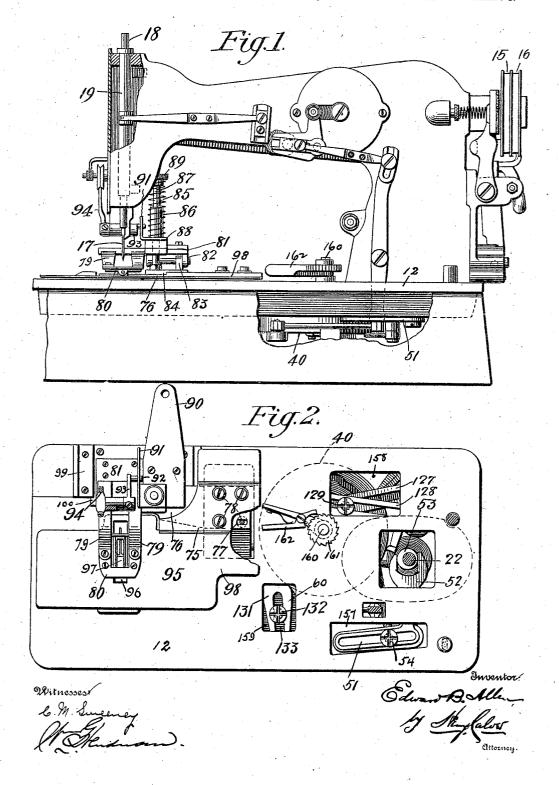
#### E. B. ALLEN.

### BUTTONHOLE STITCHING MACHINE.

APPLICATION FILED JULY 21, 1906.

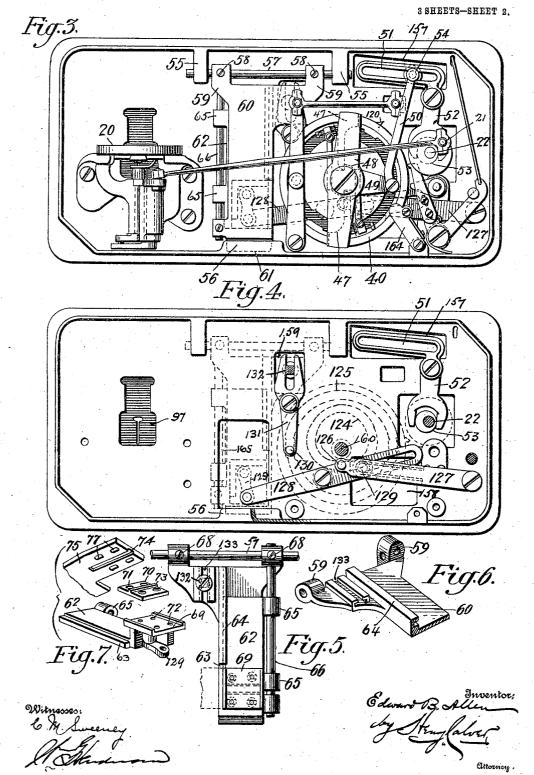
3 SHEETS-SHEET 1.



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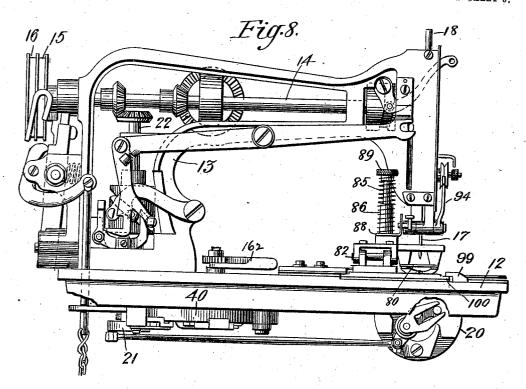


No. 857,145.

PATENTED JUNE 18, 1907

# E. B. ALLEN. BUTTONHOLE STITCHING MACHINE. APPLICATION FILED JULY 21, 1906.

8 SHEETS-SHEET 3.



Witnesses 6. M. Sweeney Affrage

Edward B. Allen by Stanfalow.

## UNITED STATES PATENT OFFICE.

EDWARD B. ALLEN, OF BRIDGEPORT, CONNECTICUT, ASSIGNOR TO THE SINGER MANUFACTURING COMPANY, A CORPORATION OF NEW JERSEY.

### BUTTONHOLE-STITCHING MACHINE.

No. 857,145.

Specification of Letters Patent.

Patented June 18, 1907.

Application filed July 21, 1906. Serial No. 327,166.

To all whom it may concern:

Be it known that I, EDWARD B. ALLEN, a citizen of the United States, residing at Bridgeport, Fairfield county, Connecticut, 5 formerly at Elizabeth, Union county, New Jersey, have invented or discovered certain new and useful Improvements in Buttonhole-Stitching Machines, of which the following is a specification, reference being had therein to 10 the accompanying drawings.

This invention relates to that class of button-hole stitching machines adapted for working "straight" button-holes, and the invention has for its object to provide im-15 proved means for guiding and controlling the work-clamp, such means combining strength and durability with cheapness of construc-

In the accompanying drawings, Figure 1 is 20 a side view of the button-hole stitching machine embodying the invention, and Fig. 2 is a plan view of the work-plate of the same. Fig. 3 is a bottom plan view of the same, and Fig. 4 is a similar view with certain parts 25 shown in Fig. 3 omitted or indicated by dotted lines. Figs. 5, 6 and 7 are detail views of parts of the clamp mechanism. Fig. 8 is a side view opposite to Fig. 1.

Referring to the drawings, 12 denotes the 30 work-plate, 13 the arm of the machine and 14 the main shaft journaled in the upper part of said arm, and provided at its rear end with the fast and loose pulleys 15, 16. The stitch-forming mechanism of the machine is 35 of an old and well-known character and comprises the needle 17 carried by the needle-bar 18 having a crank and pitman connection (not shown) with the forward end of the main shaft 14 so as to reciprocate vertically in a 40 horizontally swinging frame or gate 19; said needle co-operating in the usual manner with an oscillating shuttle working in the shuttle race 20 and operated from a crank 21 at the lower end of the vertical shaft 22 geared to the main shaft (see Fig. 8) so as to rotate coincidently therewith.

The feed-wheel 40 is intermittingly rotated by clutch-dogs 47 gripping the flange of said wheel in a well-known manner and oper-50 ated by a rocking hub 48 having an arm 49 connected by a link 50 with the slotted arm 51 of a bell-crank lever the other arm 52 of which is forked to embrace an eccentric 53 on the vertical shaft 22. The long slotted arm

51 of the bell-crank lever, to which the outer 55 end of the link 50 is adjustably attached by a clamping screw or nut 54, provides for a wide adjustment of the feed, so that very fine or very coarse stitches, as well as stitches of all intermediate grades, may be made; 60 thus adapting the machine for a very wide range of work. Backward movement of the feed-wheel is prevented by the clutch device

back-stop 164.

To provide for cheapness of construction, 65 combined with strength and durability, the guiding or sliding parts for the button-hole clamp are located bodily beneath the work-plate of the machine. The guiding or sliding parts referred to are those which permit 7c longitudinal movements of the clamp for the lengthwise feed of the buttonholes, and lateral movements of the clamp to bring the two opposite sides of the button-holes beneath the needle to work the two parallel 75 rows of buttonhole or overseaming stitches; and the location of these parts beneath the work-plate brings them in such position as will afford plenty of room for novel forms of these parts which, while they may be made 80 at little cost, are strong and durable. To this end the work-plate or bed-plate of the machine is provided, beneath, at one side, with lugs or ears 55, and at its opposite side with a grooved lip 56. The ears 55 are 85 drilled for the reception of a sliding-rod 57 attached by screws 58 to ears 59 on the main guide-plate 60 having at its end, opposite said ears 59, a steadying tongue 61 entering the said grooved lip 56. Mounted on the 90 main guide plate 60 is the secondary guideplate 62 having at one side a steadying tongue 63 entering a groove 64 in the main The said secondary plate 62 is proplate 60. vided, on its side opposite said tongue 63, 95 with ears 65 through which passes a rod 66 which is rigidly fixed with relation to the said main guide plate in any suitable manner, as by one or more set-screws 68 entering one or more ears on the said main plate. 100 From this construction it results that the main guide-plate 60 will be movably mounted on the bed-plate of the machine by virtue of the sliding rod 57 and steadying tongue 61 movable in parts on said bed-plate, while 105 the secondary guide-plate will be movably mounted on the main guide-plate by virtue of the guides afforded by the steadying

groove 64 entered by the steadying tongue 63 on the said secondary plate and the ears 65 on the said secondary plate sliding on the

rod 66 fixed to the said main plate. The secondary guide-plate 62 is provided at one end with a platform or raised part 69 which is slightly recessed for the reception of an intermediate plate 70 provided with holes 71 which are a little larger than the screw 10 holes 72 tapped in the said platform, said plate 70 having also a small rib 73 extending at a right angle to the length of the said sec-ondary plate 62. The platform or raised part 69 projects upward through an opening 15 165 in the bed-plate or work-plate 13. rib 73 fits a small groove 74 in the lower face The of an arm 75 extending laterally from the clamp base-plate 76, the said arm 75 having slots or elongated holes 77 through which 20 loosely pass the screws 78 which rigidly attach the clamp to the platform 69 of the secondary guide-plate 62. The construction just described permits of a slight adjustment of the work-clamp, lengthwise of a button-25 hole, relative to the guide-plate 62, by virtue of the adjustment of the intermediate plate 70 on the platform 69; and the said construction also permits of a considerable lateral adjustment of the clamp transverse to the length of a button-hole, to center the same

beneath the needle, by virtue of the adjustable rib-and-groove connection between the said intermediate plate 70 and the arm 75 of

the clamp base-plate.

The clamping arms 79, carrying the clamp foot 80, are attached to a rocking plate 81 having ears 82 by which it is pivoted to ears 83 on a plate or raised part 84 on the clamp base-plate 76; the clamp-foot being yield-40 ingly pressed against the work by a spring 85 encircling a sleeve 86 which in turn surrounds a post 87; said spring being confined between a follower 88, from which said sleeve rises, and a regulating nut 89 on the thread-45 ed upper end of said post. The rocking plate 81 is provided with a clamp-opening arm 90 to be connected with a suitable treadle; and the follower 88 is provided

with a slotted arm 91 engaging a pin 92 on 50 an arm 93 of a small rock-shaft to which is attached the tension releasing arm 94, so that when the clamp is opened the tension of the needle-thread is relaxed. Beneath the clamp-foot 80, and resting on the work-55 plate of the machine, is the lower clamp plate 95 having an elongated opening 96

above the throat-plate 97; said lower clampplate 95 having an extension or portion 98 overlying the arm 75 of the clamp base-plate,

60 and through which extension or portion the screw 78, by which the said clamp base-plate is secured to the platform 69 of the secondary guide-plate, pass, so that the upper and lower clamp parts are rigidly attached to

65 said secondary guide-plate.

The pressure of the clamp-foot on the work lying on the throat-plate has a tendency to lift the outer end of the clamp base-plate 76 and which outer end is considerably removed from the point of attachment of the said 70 base-plate with the platform 69 of the secondary guide-plate 62; and to counteract this lifting tendency, which might otherwise strain the screws 78 and cause more or less cramping or binding of the guiding parts, the 75 work-plate of the machine is provided with an undercut guide or holder 99 beneath which extends a lip or portion 100 at the outer end of the said clamp base-plate, so that said outer end is thus held down on the work- 80 plate of the machine.

The feed-wheel 40 is provided in its upper face with two cam-grooves 124 and 125 from which longitudinal feeding movements and side shifting movements are imparted to the 85 work-clamp. The cam-groove 124 is entered by a pin or roller-stud 126 on a lever 127 connected with a second lever 128 by an adjustable stud or screw 129 entering slots or grooves in said levers, and by virtue of this 90 adjustable connection the throw of the lever 128 may be widely varied to provide for working button-holes of greatly differing lengths. The lever 128 is connected with the secondary guide-plate 62 by a link 129 so 95 that the said secondary guide-plate, to which the work-clamp is attached, may be reciprocated lengthwise of the button-hole on the main guide-plate 60. The cam-groove 125 is entered by a pin or roller-stud 130 on a 100 shifting lever 131 engaging a stud or screw 132 adjustable in a slot in said lever and in a groove 133 with which the main guide-plate 60 is provided, and thus by adjusting said stud toward or from the fulcrum of the said 105 shifting lever 131 the lateral throw of the work-clamp, in shifting the work from one side of the needle to the other side thereof, may be varied, as is required with different widths of overseams, or longer or shorter 110 edge-covering stitches.

In the practical use of button-hole machines in factories considerable black oil is liable to accumulate in the heads of the machines where it will generally remain without 115making trouble by running down on the work unless it be disturbed by turning the machines over on their hinges for access to parts beneath the work-plates, but when this is done the oil becomes displaced from the pock- 120 ets or recesses in which it accumulates, and when work is again resumed it will frequently cause trouble, sometimes for hours, and particularly when working on white goods, by getting down the needle-bars, or otherwise, 125 on to the work. It is therefore desirable that the machines should be of such construction that all of the different adjustments of the feed, or of the movements of the buttonhole clamp, and which have to be made in 130

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changing to different sizes of button-holes, or for different kinds of work, may be effected from above the work-plates or bed-plates so that it will not be necessary to turn the ma-5 chines over on their hinges; and particularly so when, as in the present machine, the clamp guides are located beneath the bedplate, so that they are not so readily accessi-

ble as they otherwise might be.

To the end that all of the adjustments necessary in the present machine, in changing the feed of the work-clamp, or in changing the longitudinal and lateral throws thereof for different lengths of button-holes or for 15 different side-shifting movements, may be made from above the bed-plate of the machine, the said bed-plate is provided with openings 157, 158 and 159 beneath which are located the screws or nuts which have to be 20 loosened and moved in effecting these ad-Thus the screw or nut 54, by justments. which the speed of rotation of the feed-wheel 40 may be regulated, is accessible through the opening 157, and the screws or nuts 129 25 and 132 by which, respectively, the longitudinal and lateral throws of the work-clamp may be regulated, are accessible through the openings 158 and 159 respectively.

For the purpose of rotating the feed-wheel 30 manually, as is sometimes necessary in restitching imperfect button-holes, or for other purposes, the shaft 160 of said feed-wheel is provided with a ratchet-wheel 161 conveniently located to be rotated by a hand pawl-

35 lever 162.

Having thus described my invention I claim and desire to secure by Letters Patent:

1. In a button-hole stitching machine, the combination with stitch-forming mechanism 40 and a work-clamp, of a feed-wheel operatively connected with said clamp, one or more feed clutch-dogs for intermittingly rotating said feed-wheel, a rotating eccentric, a bell-crank lever one arm of which is forked to 45 embrace said eccentric and the other arm of which extends at a right angle to said forked arm, or approximately so, and is slotted practically for its entire length to afford a wide variation of adjustment of the feed, and 50 a link or pitman one end of which is operatively connected with said clutch feed dog or dogs and the other end of which is adjustably attached to the said slotted arm of said bellcrank lever.

2. In a button-hole stitching machine, the combination with a bed-plate provided with an opening, of a stitch-forming mechanism, a work-clamp located above the said bedplate, and main and secondary guide-plates 60 or guiding devices for said work-clamp both bodily located beneath said bed-plate and to one of which said work-clamp is rigidly con-

nected through said opening.

3. In a button-hole stitching machine, the 65 combination with a bed-plate provided with

an opening, of a stitch-forming mechanism, a work-clamp located above the bed-plate of the machine, and main and secondary guideplates or guiding devices for said work-clamp both bodily located beneath said bed-plate 70 and to one of which said work-clamp is rigidly connected through said opening, said main guide-plate being movable, transversely of the button-holes to be made, in suitable supports beneath said bed-plate, and 75 the said secondary guide-plate being movable, lengthwise of the button-holes to be made, on the said main guide-plate.

4. In a button-hole stitching machine, the combination with a bed-plate provided with 80 an opening, of a stitch-forming mechanism, a work-clamp located above the bed-plate of the machine, main and secondary guide-plates or guiding devices for said work-clamp both located bodily beneath said bed-plate 85 and to one of which said work-clamp is rigidly connected through said opening, said main guide-plate being movable, transversely of the button-holes to be made, in suitable supports beneath said bed-plate, and the said 90 secondary guide-plate being movable, lengthwise of the button-holes to be made, on the said main guide-plate, a feed-wheel provided with two cam-grooves, a shifting lever operated from one of said cam-grooves and ad- 95 justably connected with said main guideplate, and a feed-lever operated from the other of said cam-grooves and connected with the said secondary guide-plate.

5. In a button-hole stitching machine, the 100 combination with a bed-plate provided with an opening, of a stitch-forming mechanism, a work-clamp, a main guide-plate, a sliding rod attached to one end of and movable with said guide-plate, means for guiding and 105 steadying the other end of said guide-plate, a secondary guide-plate having ears at one side and with which secondary guide-plate said work-clamp is connected, through said opening, a rod fixed relative to said main guide- 110 plate and on which said ears can slide, and means for steadying and guiding the other side of said secondary guide-plate on said

main guide-plate. 6. In a button-hole stitching machine, the 115 combination with a bed-plate provided with an opening, of a stitch-forming mechanism, a work-clamp which is located above the said bed-plate, a main guide-plate located be-neath said bed-plate and connected with 120 said work-clamp through said opening, a sliding rod attached to one end of and movable with said guide-plate, means for guiding and steadying the other end of said guideplate, a secondary guide-plate having ears 125 at one side, a rod fixed relative to said main guide-plate and on which said ears can slide, and means for steadying and guiding the other side of said secondary guide-plate on said main guide-plate.

7. In a button-hole stitching machine, the combination with a bed-plate provided with an opening, of a stitch-forming mechanism, a work-clamp, a main guide-plate, a rod con-5 nected with one end of said guide-plate and fitted to slide in supports on the bed-plate of the machine, a guiding and steadying tongue, at the opposite end of said guide-plate, movable in a guide-way beneath said bed-plate, a 10 secondary guide-plate mounted on said main guide-plate and having ears at one side and with which secondary guide-plate said workclamp is connected, through said opening, a rod fixed relative to said main guide-plate 15 and on which rod said ears are fitted to slide, and a steadying and guiding tongue-andgroove connection between said main and secondary guide-plates at the other side of said secondary guide-plate.

8. In a button-hole stitching machine, the combination with a bed-plate provided with an opening; of a stitch-forming mechanism, a work-clamp which is located above the bedplate of the machine, a main guide-plate lo-25 cated beneath said bed-plate, a rod connected with one end of said guide-plate and fitted to slide in supports beneath said bed-plate, a guiding and steadying tongue, at the opposite end of said guide-plate, movable in a 30 guide-way formed beneath said bed-plate, a secondary guide-plate mounted on said main guide-plate and having ears at one side and with which secondary guide-plate said work-clamp is connected through said open-35 ing, a rod fixed relative to said main guideplate and on which rod said ears are fitted to slide, and a steadying and guiding tongueand-groove connection between said main and secondary guide-plates at the other side 40 of said secondary guide-plate.

9. In a button-hole stitching-machine, the combination with a stitch-forming mechanism, of a work-clamp, a bed-plate provided with openings, means, located beneath said 45 bed-plate, for feeding said clamp relative to the needle of the machine, means also located beneath the said bed-plate and accessible from above the latter through said openings, for regulating or adjusting the said feeding means in changing to different sizes of button-holes or different kinds of work.

10. In a button-hole stitching machine, the combination with a stitch-forming mechanism, of a work-clamp, a bed-plate provided with openings, and means, located beneath 55 said bed-plate, for feeding and shifting said clamp relative to the needle of the machine, means also located beneath the said bed-plate and accessible from above the latter through said openings, for regulating or adjusting the said feeding and shifting means in changing to different sizes of button-holes or different kinds of work.

11. In a button-hole stitching-machine, the combination with a stitching machine, of a work-clamp, a bed-plate provided with openings, main and secondary guide-plates for said work-clamp located beneath said bed-plate, said work-clamp being connected with said secondary guide-plate through one 7° of said openings, means, also located beneath said bed-plate, for feeding said clamp relative to the needle of the machine, and means, also located beneath said bed-plate and accessible from above the latter, through others of 75 said openings, for regulating or adjusting said feeding means in changing to different sizes of button-holes or different kinds of

12. In a button-hole stitching machine, 80 the combination with a stitching-mechanism, of a work-clamp, a bed-plate provided with openings, main and secondary guide-plates for said work-clamp located beneath said bed-plate, said work-clamp being connected 85 with said secondary guide-plate through one of said openings, means, also located beneath said bed-plate, for feeding and shifting said clamp relative to the needle of the machine, and means, also located beneath said bed-plate and accessible from above the latter, through others of said openings, for regulating or adjusting said feeding and shifting means in changing to different sizes of button-holes or different kinds of work.

In testimony whereof I affix my signature, in presence of two witnesses.

EDWARD B. ALLEN.

Witnesses:

DONALD NOBLE, H. A. KORNEMANN.