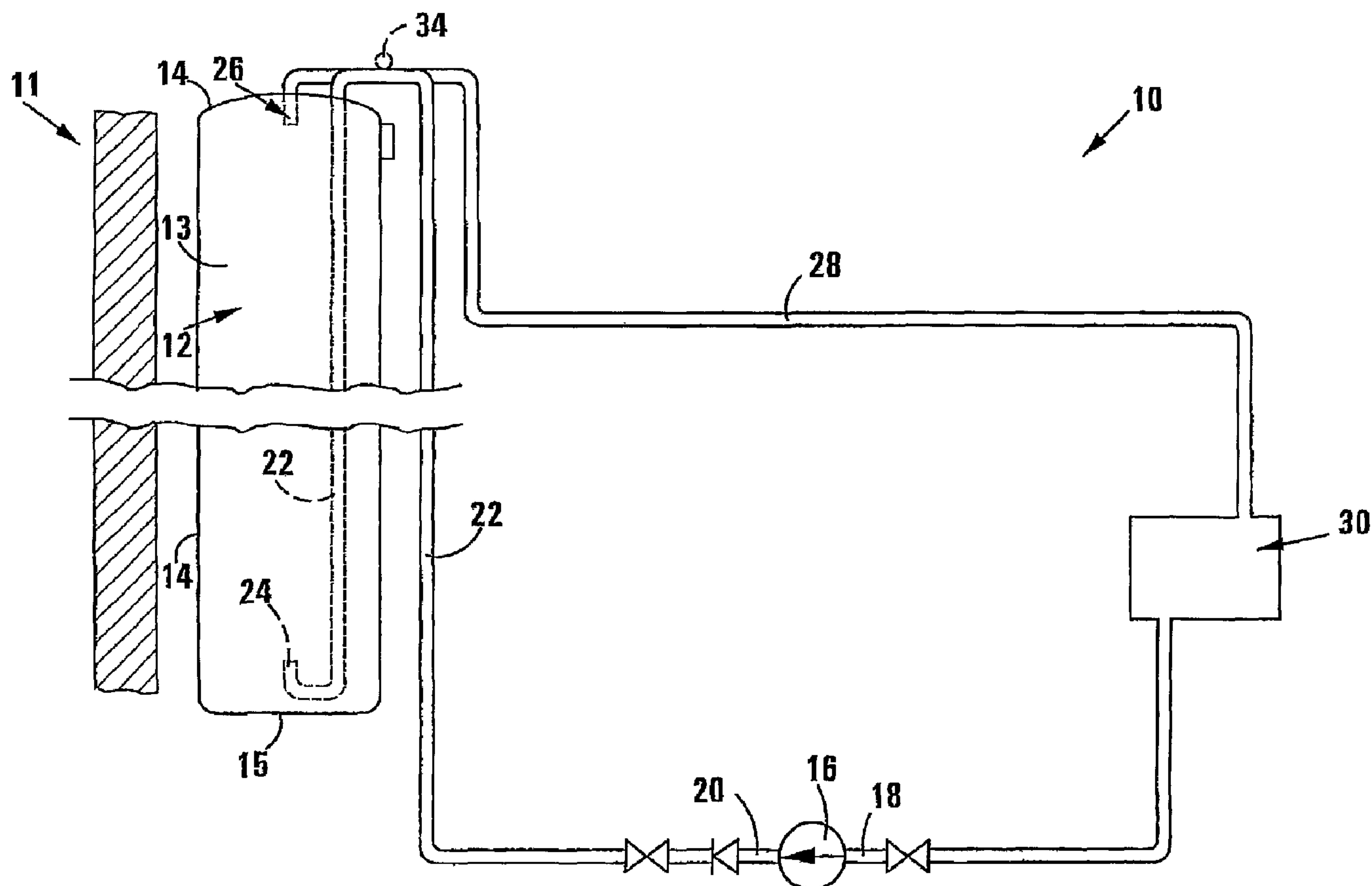




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(57) Abrégé/Abstract:

The invention provides a cooling system which includes at least one and preferably a plurality of coolant chambers arranged around a heat source, typically a nuclear reactor. A coolant inlet pipe enters the or each coolant chamber at a high level and



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extends downwardly through the coolant chamber to a discharge end positioned at a low level within the coolant chamber. At least one anti-siphon bleed opening is provided in that portion of the coolant pipe which is positioned at the highest level within the coolant chamber.

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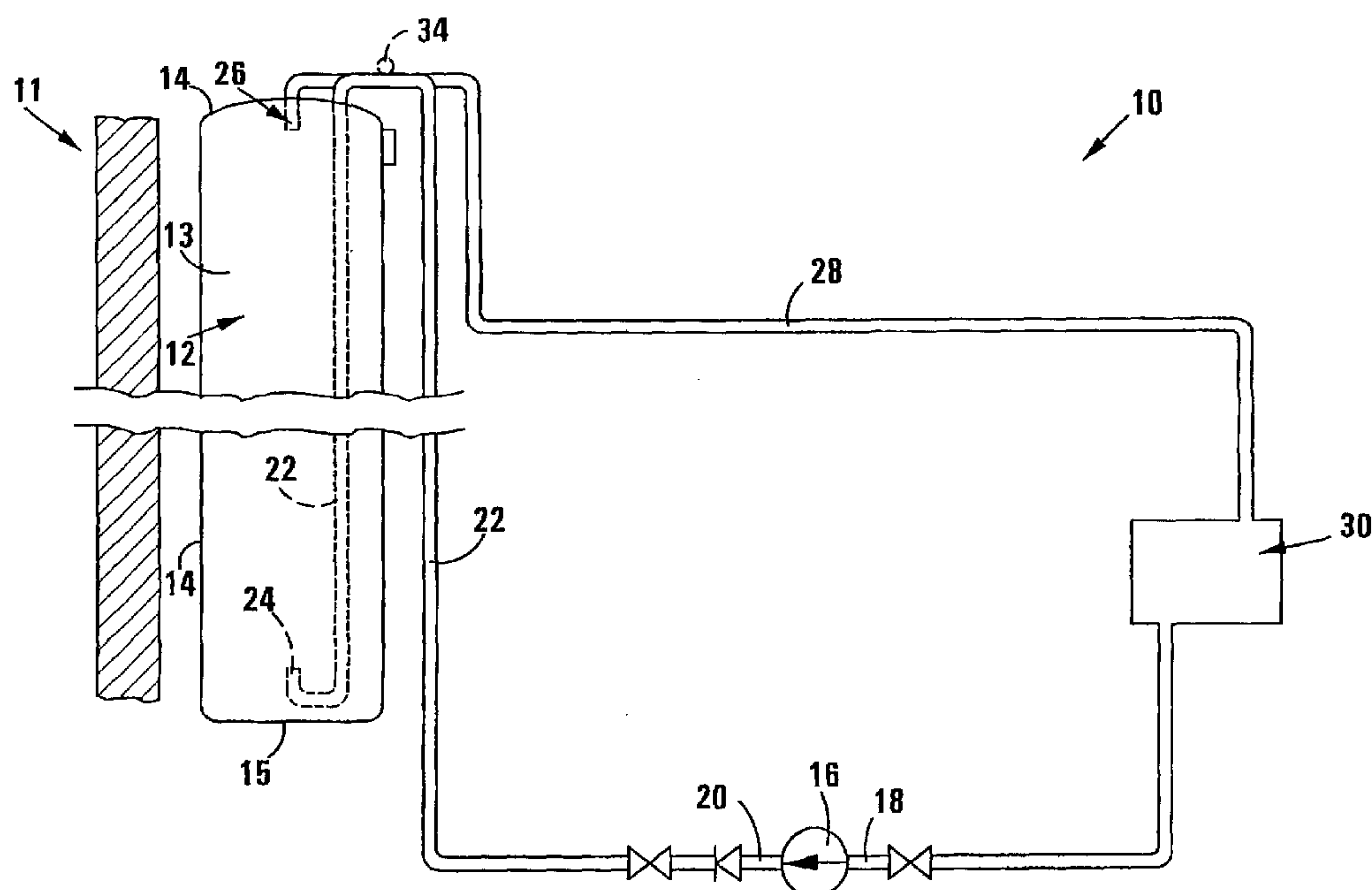
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(54) Title: NUCLEAR REACTOR PLANT



(57) Abstract: The invention provides a cooling system which includes at least one and preferably a plurality of coolant chambers arranged around a heat source, typically a nuclear reactor. A coolant inlet pipe enters the or each coolant chamber at a high level and extends downwardly through the coolant chamber to a discharge end positioned at a low level within the coolant chamber. At least one anti-siphon bleed opening is provided in that portion of the coolant pipe which is positioned at the highest level within the coolant chamber.

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NUCLEAR REACTOR PLANT

THIS INVENTION relates to a nuclear reactor plant. It further relates to a method of operating and to a method of constructing a nuclear reactor plant. It
5 also relates to a cooling system.

In a nuclear reactor plant, use is often made of a liquid coolant such as inhibited demineralized water, to cool the reactor and the cavity in which it is installed. Typically, use is made of a closed loop cooling system which includes
10 one or more coolant chambers, arranged around at least part of the reactor, and pump means for pumping the coolant into and through the coolant chambers. A coolant inlet typically leads into the coolant chambers at a low level and a coolant outlet leads from the coolant chambers at a high level.

15 A problem with this arrangement is that, should a breach occur in the inlet pipe, the coolant will drain from the coolant chambers which could lead to a potentially dangerous situation arising.

The present invention provides means which the Inventors believe will at
20 least alleviate this problem.

According to the invention there is provided a cooling system comprising: at least one coolant chamber; a coolant inlet pipe which enters the coolant chamber at a higher level of the chamber and extends downwardly
25 through the coolant chamber to a discharge end positioned at a lower level within the coolant chamber; an outlet leading from the coolant chamber; and at least one anti-siphon bleed opening provided in that portion of the coolant inlet pipe positioned in the coolant chamber at a position spaced from the discharge

end whereby the coolant inlet pipe and the coolant chamber are connected or connectable in flow communication.

The nuclear reactor plant may include a plurality of coolant chambers
5 arranged around the heat source, each of at least some of the coolant chambers having an inlet pipe which enters the coolant chamber at a higher level of the chamber and extends downwardly through the coolant chamber to a discharge end positioned at a lower level within the coolant chamber, and which has at least one anti-siphon bleed opening therein.

10

In one embodiment of the invention the heat source is a nuclear reactor. Preferably, the reactor may be a high temperature gas-cooled reactor of the type known as a Pebble Bed Reactor in which fuel, comprising a plurality of generally spherical fuel elements, is used. The fuel elements may comprise
15 spheres of fissionable material in a ceramic matrix, or encapsulated in the ceramic material. In this embodiment of the invention gas coolant, eg helium, is fed through the reactor and liquid coolant is fed through the or each coolant chamber.

20

In another embodiment of the invention the heat source is a used fuel storage facility.

The plant may include anti-siphon means to reduce the risk that coolant will be siphoned from the coolant chamber, e.g. as a result of a breach
25 occurring in the inlet pipe outside the coolant chamber.

The anti-siphon means may include an anti-siphon valve mounted in the inlet pipe, typically at the highest point thereof.

Instead, or in addition, the anti-siphon means may include at least one anti-siphon bleed opening provided in that portion of the coolant inlet pipe positioned within the coolant chamber at a position spaced from the discharge end whereby the coolant inlet pipe and the coolant chamber
5 are connected or connectable in flow communication.

Preferably, a plurality of anti-siphon bleed openings is provided in that portion of the coolant inlet pipe which is positioned at the highest level within the coolant chamber.

The anti-siphon bleed openings may be in the form of holes in the
10 pipe dimensioned to be sufficiently small so that, in normal use, the small amount of coolant flowing therethrough into the coolant chamber will have no or little detrimental effect on the cooling system and sufficiently large such that in the event of coolant being siphoned from the coolant chamber, when the coolant level in the coolant chamber falls below the
15 level of the holes, sufficient gas, typically air, will be drawn from the coolant chamber into the coolant inlet pipe to break the vacuum and stop the siphoning.

The anti-siphon bleed opening may be in the form of holes in the coolant inlet pipe which will have a combined area of between 1% and
20 10% of the cross-sectional area of the coolant inlet pipe.

In an inlet pipe having a nominal diameter of 100 mm, typically between 4 and 8 anti-siphon bleed openings will be provided. The bleed openings will typically be circular and have a diameter of between 5 and 10 mm.

The plant typically includes a pump, an outlet of which is connected to the or each coolant inlet pipe. The pump and the or each coolant chamber typically form part of a closed loop cooling system.

5

The invention extends to a method of operating a nuclear plant having a heat source and at least one coolant chamber positioned in proximity to the heat source which method comprises the steps of feeding coolant into the coolant chamber through a coolant inlet pipe which enters the coolant chamber and extends downwardly through the coolant chamber to a discharge end from which coolant is discharged into the coolant chamber at a level which is lower than the level at which the inlet pipe enters the coolant chamber; removing coolant from the coolant chamber at a level which is above the level of the discharge end of the coolant inlet pipe; and inhibiting the draining of coolant from the coolant chamber by being siphoned from the coolant chamber through the coolant inlet pipe in the event of coolant being siphoned from the cooling chamber through the coolant inlet pipe, bleeding gas into the coolant pipe to stop the siphoning.

20

The method may include the step of, in the event of coolant being siphoned from the coolant chamber through the coolant inlet pipe, bleeding gas into the coolant inlet pipe to stop the siphoning.

The method may include bleeding gas from the coolant chamber through at least one bleed opening in the coolant inlet pipe into the coolant inlet pipe when the level of liquid coolant in the coolant chamber falls below the level of the at least one bleed opening.

25

The invention further extends to a method of constructing a nuclear reactor plant having a reactor cavity which comprises the steps of providing a plurality of coolant chambers around and in proximity to the reactor cavity; and in each of at least some of the coolant cavities, providing a coolant inlet pipe
5 which leads into the coolant chamber at a higher level at or adjacent the top thereof and extends downwardly through the coolant chamber to a discharge position at a lower level within the coolant chamber, each coolant inlet pipe having at least one anti-siphon bleed opening provided in that portion of the coolant inlet pipe positioned in the coolant chamber.

10

It will be appreciated that whilst the primary application of the invention is in respect of a nuclear reactor plant, the cooling system described may well have other applications.

6

An advantage with this arrangement is that, should a breach in the inlet pipe occur, the coolant will not simply drain from the coolant chamber.

5 The invention will now be described, by way of example, with reference to the accompanying diagrammatic drawings.

In the drawings,

Figure 1 shows a schematic layout of part of a cooling system for a nuclear reactor plant; and

10 Figure 2 shows, on an enlarged scale, part of a coolant inlet pipe of the cooling system.

In the drawings, reference numeral 10 refers generally to part of a cooling system of a nuclear reactor plant in accordance with the invention. In the embodiment shown the cooling system is used to cool the nuclear reactor part of which is generally indicated by reference
15 numeral 11. It may however also be used for cooling a used fuel storage facility.

The nuclear reactor 11 is positioned in a cavity defined within a concrete shell (not shown) and is at least partially surrounded by a plurality of coolant chambers 12, one of which is shown in the drawings.
20 Each chamber 12 is defined by a circular cylindrical wall 13, typically in the form of a length of pipe, a top 14 and a bottom 15 sealing off the ends of the wall 13.

The cooling system 10 includes a pump 16 having a suction or inlet side 18 and a discharge or outlet side 20.

7

A coolant inlet pipe 22 is connected to the outlet 20 of the pump 16 and extends downwardly through the top 14 of the vessel to the bottom of the coolant chamber 12 at which it terminates in a upwardly directed discharge end 24. An outlet 26 leads from the vessel at a high level and is connected via piping 28 and other cooling circuit elements, generally indicated by reference numeral 30 to the inlet 18 of the pump 16.

Hence, the cooling system is a closed loop cooling system.

As can best be seen in Figure 2 of the drawings, a plurality of anti-siphon bleed openings in the form of holes 32 provided in the highest portion of the coolant inlet pipe 22 positioned within the coolant chamber 12.

In use, the pump 16 pumps coolant, typically in the form of inhibited demineralised water through the coolant inlet pipe 22 where it is discharged into each of the coolant chambers 12 at a low level through the discharge end 24 of the associated coolant inlet pipe 22.

The coolant flows upwardly through the coolant chamber 12 extracting heat from the reactor and the reactor cavity and the heated coolant flows from the coolant chamber 12 through the pipe 28 where it is cooled and recycled.

In the event of a breach or rupture in the coolant inlet pipe 22 the possibility exists that, depending upon the position of the breach, coolant will be siphoned from the coolant chamber 12 through the coolant inlet pipe 22. However, as the level of coolant in the coolant chamber 12 falls

below the level of the holes 32, air from the coolant chamber 12 will flow into the coolant inlet pipe 22 thereby breaking the vacuum and stopping the siphoning to ensure that a relatively high level of coolant remains within the coolant chamber 12.

5 The reactor can then be shut down, if necessary, and remedial action taken e.g. by repairing the breach.

 The holes 32 are typically dimensioned so that in normal use, coolant being pumped by the pump 16 which leaks through the holes 32 into the coolant chamber 12 will have no or little detrimental effect on
10 the cooling system. However, the holes are sufficiently large to bleed enough air into the coolant inlet pipe 22 to break the vacuum and stop the siphoning process. Naturally, the dimensions may vary depending upon the intended application. However, the Inventors believe that in an inlet pipe 22 having a nominal diameter of 100 mm, typically between 4
15 and 8 holes of between 5 and 10 mm diameter will be provided.

 If desired, an anti-siphon valve 34 can be mounted in the inlet pipe 22. The anti-siphon valve 34 is typically positioned in the piping network at the highest point. The anti-siphon valve is configured to open when the pressure in the affected pipe drops below atmospheric pressure
20 thereby permitting air to enter the affected pipe, equalising the pressure and stopping the siphoning action.

 The Inventors believe that by leading the inlet pipe into the coolant chamber from a high level, the risk that the coolant chamber will be drained as a result of a breach in the inlet pipe is reduced thereby
25 substantially enhancing the safety of a nuclear reactor plant of which the

cooling system forms part. Further, the provision of the anti-siphon means in the form of the bleed openings 32 and valve 34 serves to reduce the risk that coolant will be lost from the coolant chamber as a result of siphoning. The Inventors believe that, in particular, the provision of the anti-siphon bleed openings will provide a simple, reliable and cost effective method of reducing the risk of coolant being lost from the coolant chamber as a result of siphoning.

THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE
PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

5 1. A cooling system comprising:

at least one coolant chamber;

a coolant inlet pipe which enters the coolant chamber at a higher level of
the chamber and extends downwardly through the coolant chamber to a
discharge end positioned at a lower level within the coolant chamber;

10 an outlet leading from the coolant chamber; and

at least one anti-siphon bleed opening provided in that portion of the
coolant inlet pipe positioned in the coolant chamber at a position spaced from
the discharge end whereby the coolant inlet pipe and the coolant chamber are
connected or connectable in flow communication.

15

2. A cooling system as claimed in claim 1, which includes a plurality of
coolant chambers arranged around a heat source, each of at least some of the
coolant chambers having an inlet pipe which enters the coolant chamber at a
higher level of the chamber and extends downwardly through the coolant
20 chamber to a discharge end positioned at a lower level within the coolant
chamber and which has at least one anti-siphon bleed opening therein.

3. A nuclear reactor plant which includes

a heat source; and

25 a cooling system as claimed in claim 1 or claim 2 for cooling the heat
source.

4. A nuclear reactor plant as claimed in claim 3, in which the heat source is a nuclear reactor.

5 5. A nuclear reactor plant as claimed in claim 3, in which the heat source is a used fuel storage facility.

6. A nuclear reactor plant as claimed in any one of claims 3 to 5, which includes an anti-siphon valve mounted in the inlet pipe.

10

7. A nuclear reactor plant as claimed in any one of claims 3 to 6, in which a plurality of anti-siphon bleed openings is provided in that portion of the coolant inlet pipe, which is positioned at a highest level within the coolant chamber.

15 8. A nuclear reactor plant as claimed in claim 7, in which the anti-siphon bleed openings are in the form of holes in the coolant inlet pipe which will have a combined area of between 1% and 10% of the cross-sectional area of the coolant inlet pipe.

20 9. A nuclear reactor plant as claimed in claim 7 or claim 8, in which the inlet pipe has a nominal diameter of 100 mm and between four and eight anti-siphon bleed openings are provided.

10. A nuclear reactor plant as claimed in any one of claims 7 to 9, in which the bleed openings are circular and have a diameter of between 5 and 10 mm.

11. A nuclear reactor plant as claimed in any one of claims 1 to 10, which
5 includes a pump, an outlet of which is connected to the or each coolant inlet pipe.

12. A method of operating a nuclear plant having a heat source and at least one coolant chamber positioned in proximity to the heat source which method
10 comprises the steps of

feeding coolant into the coolant chamber through a coolant inlet pipe which enters the coolant chamber and extends downwardly through the coolant chamber to a discharge end from which coolant is discharged into the coolant chamber at a level which is lower than the level at which the inlet pipe enters
15 the coolant chamber;

removing coolant from the coolant chamber at a level which is above the level of the discharge end of the coolant inlet pipe; and

inhibiting the draining of coolant from the coolant chamber by being siphoned from the coolant chamber through the coolant inlet pipe in the event
20 of coolant being siphoned from the cooling chamber through the coolant inlet pipe, bleeding gas into the coolant pipe to stop the siphoning.

13. A method as claimed in claim 12, which includes bleeding the gas from the coolant chamber through at least one bleed opening in the coolant inlet pipe

into the coolant inlet pipe when the level of coolant in the coolant chamber falls below the level of the at least one bleed opening.

14. A method of constructing a nuclear reactor plant having a reactor cavity
5 which comprises the steps of

providing a plurality of coolant chambers around and in proximity to the reactor cavity; and

in each of at least some of the coolant cavities, providing a coolant inlet pipe which leads into the coolant chamber at a higher level at or adjacent the
10 top thereof and extends downwardly through the coolant chamber to a discharge position at a lower level within the coolant chamber, each coolant inlet pipe having at least one anti-siphon bleed opening provided in that portion of the coolant inlet pipe positioned in the coolant chamber.

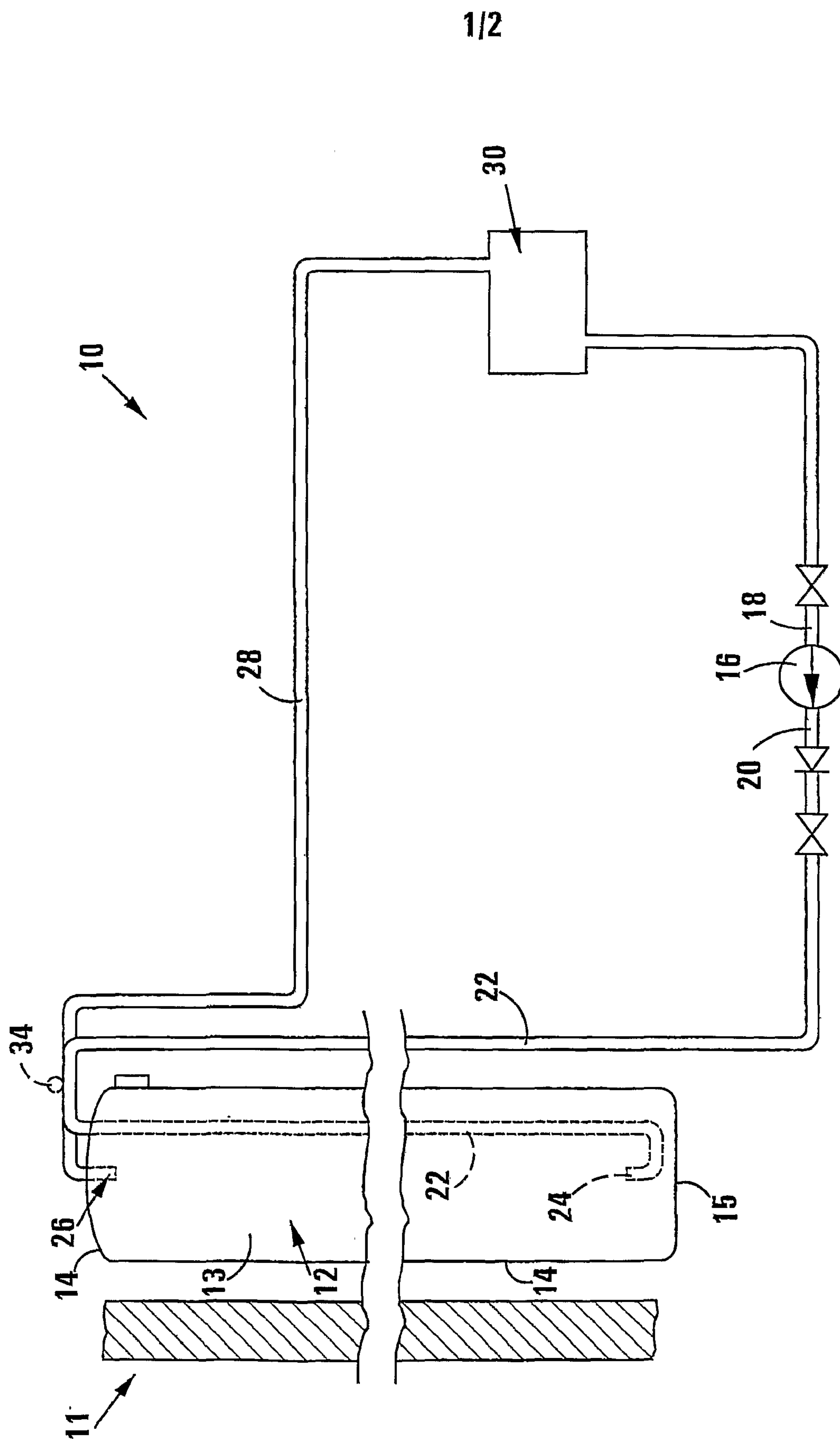


FIG 1

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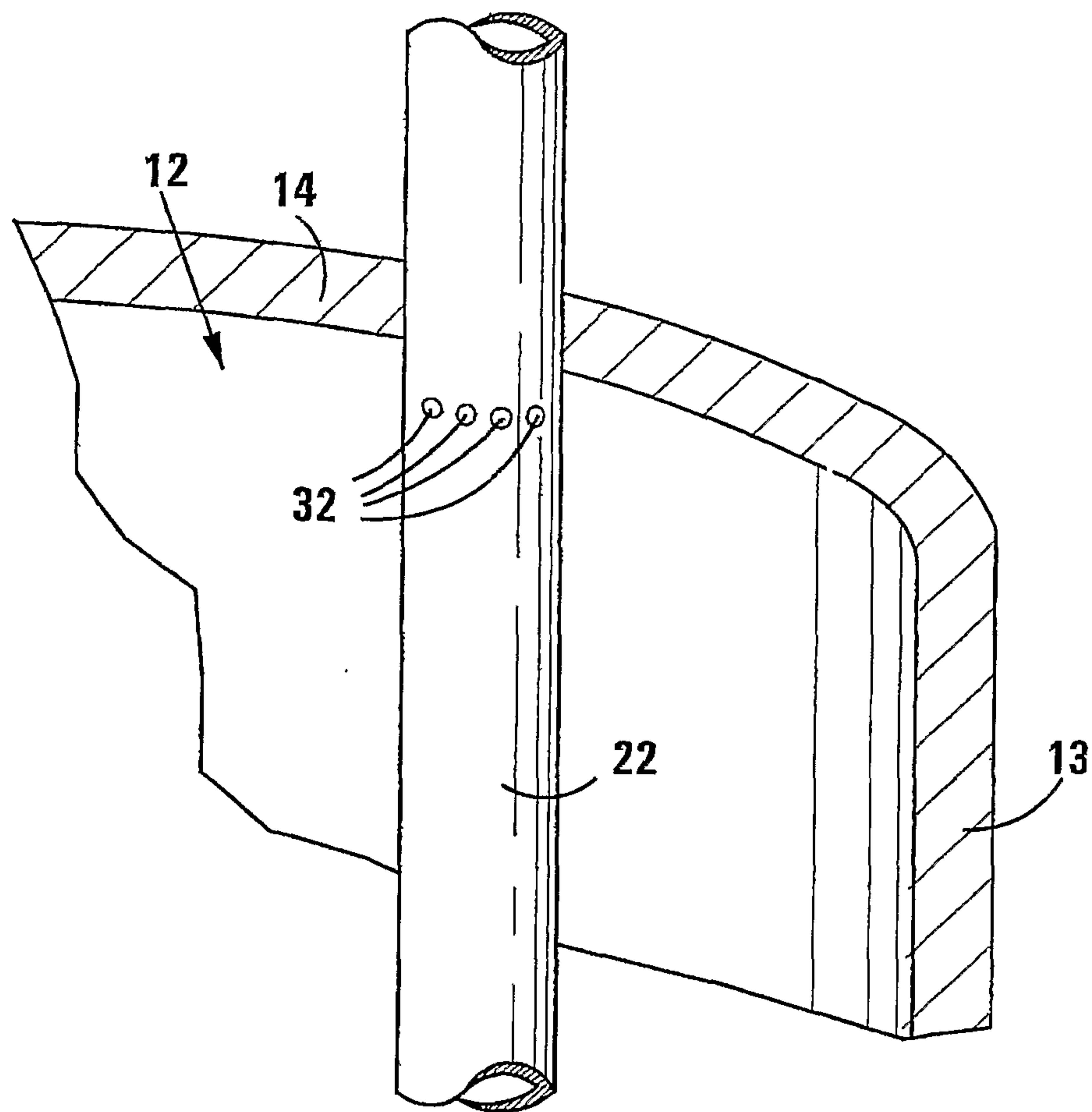


FIG 2

