(19) Europäisches Patentamt
European Patent Office
Office européen des brevets

(11) EP 0 709 720 B1

(12) **EUROPEAN PATENT SPECIFICATION**

(45) Date of publication and mention of the grant of the patent:
03.09.2003 Bulletin 2003/36

(51) Int Cl.[7]: **G03B 35/00**, G02B 27/60

(21) Application number: **95420280.0**

(22) Date of filing: **13.10.1995**

(54) **A method for enlarging images for lenticular prints**

Verfahren zum Vergrössern von Bildern für Linsenrasterkopien

Procédé d'agrandissement d'images pour copies lenticulaires

(84) Designated Contracting States:
DE FR GB

(30) Priority: **31.10.1994 US 331787**

(43) Date of publication of application:
01.05.1996 Bulletin 1996/18

(73) Proprietor: **Production Photo/Graphics, Inc.**
Hawthorne, California 90250 (US)

(72) Inventor: **Morton, Roger A.,**
c/o Eastman Kodak Company
Rochester, New York 14650-2201 (US)

(74) Representative: **Wombwell, Francis et al**
Potts, Kerr & Co.
15, Hamilton Square
Birkenhead Merseyside CH41 6BR (GB)

(56) References cited:
WO-A-94/02874
US-A- 5 302 989

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

EP 0 709 720 B1

Printed by Jouve, 75001 PARIS (FR)

Description

Field of Invention

[0001] This invention relates to methods for making enlarged prints and more specifically to a method for making enlarged 3-D image prints with the use of a lenticular material.

Background Of The Invention

[0002] There are basically two methods for making 3-D images. One is called lenticular 3-D imaging; the other is called barrier 3-D imaging. Lenticular images can be made either by pre-printing the image and then laminating the resulting image against lenticular material using very accurate scaling and positioning alignment. This method requires special exposure or electronic printing techniques. One disadvantage of this method is that the printer, printing the film material, must have the same format as the final image. Printers up to size 16x20 are generally available; however, printers for larger formats would be prohibitively expensive.

[0003] The other method for lenticular printing involves printing directly through the lenticular material. This has the disadvantage that the optical artifacts of the lenticular material are duplicated in both the printing and the viewing operations.

[0004] To overcome this problem it is proposed to enlarge the images made on a smaller format printer. In the past this approach has not been practical because the accuracy and alignment required to obtain the correct scaling and overall linearity has not been available.

Summary Of The invention

[0005] The present method provides a technique for accurately setting up an optical copying arrangement to enable images to be generated whose scale corresponds exactly to the scale of the lenticular material to be used in the final image.

[0006] This is achieved by a method in accordance with claim 1. In this way reference images which can be used to accurately and precisely adjust the enlarging optics are generated so that the magnification, linearity, and resolution correspond to that required for the enlarged images.

[0007] In the preferred method for making large format lenticular 3-D images by enlarging a smaller 3-D source image the steps are:

a) forming a Moiré pattern between the source plane and the image plane of the enlarging device, and

b) adjusting the enlargement optics based on the characteristics of the Moiré pattern.

[0008] With the aforementioned adjustment, the source image is placed in the enlarger and the enlarged image is formed.

[0009] From the foregoing it can be seen that it is a primary object of the present invention to provide an improved method for making large 3-D images.

[0010] It is another object of the present invention to provide an enlarging method for 3-D images that provides for improved alignment an accuracy of enlargement.

[0011] It is another object of the present invention to provide a relatively inexpensive method for forming large 3-D prints.

[0012] The above and other objects of the present invention will become more apparent when taken in conjunction with the following description and drawings wherein like characters indicate like parts and which drawings form a part of the present invention.

Brief Description Of The Drawings

[0013]

Figure 1 illustrates a typical optical enlarging configuration.

Figure 2 illustrates an image of alternate black and white lines having a pitch of W_1 corresponding to a calibration image where W_1 is the same as the spacing between lines of the same view in the source image.

Figure 3 illustrates an enlarged image derived from the Figure 2 image with a spacing of W_2.

Figure 4 illustrates a pattern that would be generated during the calibration process.

Detailed Description Of The Invention

[0014] Figure 1 illustrates the positions of a source image 101, positioned at a source plane, and an enlarged image 104 formed at a copy plane utilizing a standard enlarger 10. A light source 102 provides the illumination which passes through the source image 101 and is focused by optics 103 onto the copy plane. The magnitude of the enlargement is determined by the ratio of the distances Z1 and Z2. In the preferred embodiment of the invention the source image is derived by taking photographs of an object (scene) at different viewing angles and slicing each of the photographs into strips with like strips from each photograph positioned adjacent to each other in a repetitive fashion with a lenticular sheet affixed to the strip-formed image (as taught in Patent No. 5,276,478 entitled "Method And Apparatus For Optimizing Depth Images By Adjusting Print Spacing" by Roger A. Morton and generally per the teaching of Takanori Okoshi in the book entitled Three-Dimensional Imaging Techniques, New York: Academic Press, 1976, pps.

64-77 (translated from the'Japanese edition published in 1972).

[0015] Referring to Figure 2, in this invention when the source image 101 is created, another image 301, comprising parallel lines which are alternately black and white and having the same pitch as the spacing between lines corresponding to the same view of the original scene on the source image 101, is also created. This image is a source or reference calibration image. The alternate black and white lines are provided with a pitch (spacing) W_1 corresponding to the source image where W_1 is the same spacing between lines of the same view in the source image 101.

[0016] The first step of the calibration process is to insert the parallel black and white line image 301 into the enlarger 10 at the source plane.

[0017] Referring to Figure 3, an enlarged calibration or reference image 304 for the copy plane is generated by contact printing a first piece of lenticular material corresponding to a second piece of lenticular material that is to be laminated to a piece of film having the size and base required by the final enlarged image. This calibration image will also contain parallel black and white lines of spacing W_2, where the spacing W_2 corresponds to the spacing that would occur if the desired enlargement, having the spacings W_1, is made. The reason this first piece of material is used in place of the second piece is that the calibration technique is always implemented with the first piece while each formed image is laminated to a second piece of material.

[0018] The desired magnification of the imaging system shown in Figure 1 therefore is W_2/W_1. To achieve this magnification the calibration image is inserted in the copy plane. The alignment of the source calibration image is the same as the intended alignment of the source image which will be subsequently placed in the source image plane. The alignment, or lack thereof, between these two images is seen at the copy plane when the light source 102 is turned on. The two calibration images are adjusted at the source and copy planes so that there is 1 to 5 angular degrees difference in orientation between them.

[0019] At this orientation a Moiré pattern is formed and the distances Z1 and Z2 are adjusted so that, as shown in Figure 4, the Moiré pattern is close to right angles to the long lens direction of the lenticular material and the contrast and edge sharpness of the Moiré pattern is at its maximum value.

[0020] Once this point is reached, it is now necessary to adjust the angular relationship of the copy plane and optics (or alternatively any two of the three elements, the source calibration image, the optics 103 or the copy calibration image). These angles are adjusted so that the Moiré lines shown in Figure 4 are both parallel and straight.

[0021] Once the adjustments are made to ensure that the Moiré lines are both substantially parallel and straight, the copy plane calibration image is rotated 1 to 5 degrees until a uniform gray image is seen in the copy plane. If this uniform gray image is not achieved, it indicates that the angular adjustment referred to above has not been satisfactorily performed. Alternatively, if an offset in magnification between the lenticular pattern and the desired enlarged image, formed at the copy plan, is required, then a Moiré pattern may be achieved with a number of parallel Moiré lines which may be analytically or experimentally determined. The experimental process involves exposing film to form an enlarged image at the copy plane at a magnification corresponding to an observed number of Moiré fringes and then assessing if this enlarged image, when laminated to lenticular material, produces a satisfactory 3-D image with the appropriate viewing conditions. If not, adjustments to the magnification and the appropriate number of Moiré fringes may be made.

[0022] Once the uniform image or desired Moiré pattern is achieved, the source calibration image and the copy calibration image are removed and the light source turned off. The desired image to be magnified is then inserted at the source plane and a piece of unexposed film is inserted at the copy plane. The illumination source is then turned on to expose the film in the copy plane and the film is developed.

[0023] The developed film is used to form the enlarged image that is laminated by any one of the well known techniques for laminating lenticular material to film or a print to the same type of lenticular material used to form the calibration image for the copy plane.

[0024] While there has been shown what is considered to be the preferred embodiment of the invention, it will be manifest that many changes and modifications may be made therein without departing from the essential scope of the invention as claimed. It is intended, therefore, in the annexed claims, to cover all such changes and modifications as may fall within the true scope of the invention.

Parts List:

[0025]

10	Enlarger
101	Source image
102	Light source
103	Optics
104	Enlarged image
301	Source Calibration image
304	Enlarged calibration image
W_1 & W_2	Pitch
Z1 & Z2	Distances

Claims

1. A method of making large format lenticular 3-D images (104) by utilizing an optical enlarger (10) that is calibrated to enlarge a smaller lenticular image (101) having a predetermined pitch derived by photographing an original scene taken from spaced-apart positions by the steps of:

   forming a first reference image pattern (304) by contact printing of a piece of lenticular material of the type to be laminated on the final enlarged image;
   forming a second reference image pattern (301) having the same pitch between lines as said lenticular image;
   positioning the second reference image (301) into the enlarger (10) at the source plane;
   positioning the first reference image (304) into the enlarger (10) at the copy plane;
   adjusting the enlarger (10) to produce a desired Moiré pattern;
   removing the first and the second reference images (301,304) from the enlarger (10) and positioning the smaller image (101) to be enlarged at the source plane of the enlarger (10) and a film (104) at the copy plane of enlarger (10); and
   exposing the film (104) to the enlarged smaller image (101) to provide the desired large format image for use in making a 3-D image using the lenticular material.

2. The method according to claim 1 and further comprising the step of:

   adjusting the relative orientation between the first and the second reference plane images (301,304) to provide said Moiré pattern.

3. The method according to claim 1 and further comprising the step of

   providing a second piece of lenticular material equal to the first piece, with the second piece of lenticular being laminated to the desired image.

Patentansprüche

1. Verfahren zur Herstellung großformatiger 3-D-Lenticular-Bilder (104) unter Verwendung eines optischen Vergrößerungsgeräts (10), welches zur Vergrößerung eines durch fotografieren einer Originalszene von beabstandeten Positionen aus erstellten kleineren Lenticular-Bildes vorgegebener Rasterweite durch folgende Schritte kalibriert wird:

   Erstellen eines ersten Referenz-Bildmusters (304) durch Kontaktbelichtung eines Teils von solchem Linsenmaterial, wie es auf das endgültig vergrößerte Bild laminiert werden soll;
   Erstellen eines zweiten Referenz-Bildmusters (301) mit derselben Rasterweite zwischen den Linien wie das genannte Lenticular-Bild;
   Positionieren des zweiten Referenz-Bildmusters (301) in der Ursprungsebene des Vergrößerungsgeräts (10);
   Positionieren des ersten Referenz-Bildmusters (304) in der Duplikatebene des Vergrößerungsgeräts (10) ;
   Einstellen des Vergrößerungsgeräts (10) zur Erzeugung eines gewünschten Moiré-Musters;
   Entfernen des ersten und des zweiten Referenz-Bildes (301, 304) aus dem Vergrößerungsgerät (10) und Positionieren des zu vergrößernden kleineren Bildes (101) in der Ursprungsebene des Vergrößerungsgeräts (10) sowie eines Filmes (104) in der Duplikatebene des Vergrößerungsgeräts (10); und
   Belichten des Filmes (104) mit einer Vergrößerung des kleineren Bildes (101), um das des gewünschte großformatige Bild zur Verwendung bei der Herstellung eines 3-D-Bildes unter Verwendung des Linsenmaterials bereitzustellen.

2. Verfahren gemäß Anspruch 1, ferner den Schritt umfassend:

   Erstellen der relativen Ausrichtung zwischen der ersten und der zweiten Referenz-Bild-Ebene (301, 304), um das genannte Moiré-Muster zu bilden.

3. Verfahren gemäß Anspruch 1, ferner den Schritt umfassend:

   Bereitstellen eines zweiten Teils des Linsenmaterials gleich dem ersten Teil, wobei das zweite Teil Linsenmaterial auf das gewünschte Bild laminiert wird.

Revendications

1. Un procédé de fabrication d'images lenticulaires tridimensionnelles (104) de grand format faisant emploi d'un agrandisseur optique (10) qui est calibré pour agrandir une image lenticulaire plus petite (101), présentant un pas de ligne prédéterminé, l'image étant obtenue par photographie d'une scène originale prise depuis des positions espacées, le procédé comprenant les étapes consistant:

   à former un premier modèle d'image (304) de référence par copie par contact d'une pièce de

matériau lenticulaire du type à être stratifié sur l'image finale agrandie ;
à former un deuxième modèle d'image (301) de référence présentant le même pas entre les lignes que ladite image lenticulaire ;
à positionner la deuxième image de référence (301) dans l'agrandisseur (10) au niveau du plan de source ;
à positionner la première image de référence (304) dans l'agrandisseur (10) au niveau du plan de copie ;
à régler l'agrandisseur (10) pour produire un modèle de Moiré souhaité ;
à enlever les première et deuxième images de référence (301, 304) de l'agrandisseur (10) et à positionner l'image plus petite (101) à agrandir au niveau du plan de source de l'agrandisseur (10) et un film (104) au niveau du plan de copie de l'agrandisseur (10) ; et
à exposer le film (104) à l'image plus petite agrandie (101) pour obtenir l'image à grand format souhaitée destinée à être utilisée pour fabriquer une image tridimensionnelle en faisant emploi du matériau lenticulaire.

2. Le procédé selon la revendication 1 et comprenant en outre l'étape consistant à régler l'orientation relative entre les première et deuxième images planes de référence (301, 304) pour assurer ledit modèle de Moiré.

3. Le procédé selon la revendication 1 et comprenant en outre l'étape consistant à prévoir une deuxième pièce de matériau lenticulaire égale à la première pièce, la deuxième pièce de matériau lenticulaire étant stratifiée à l'image souhaitée.

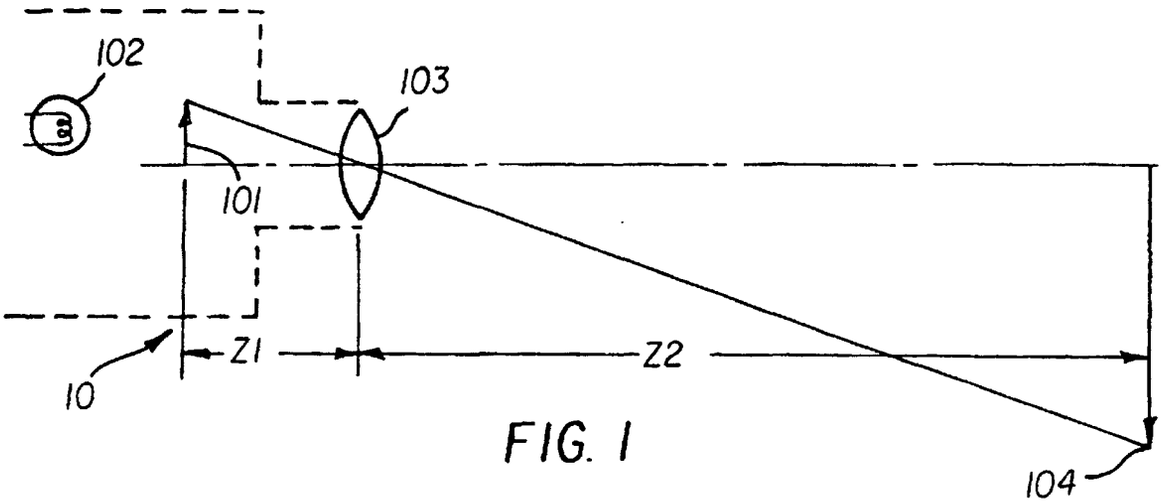


FIG. 1

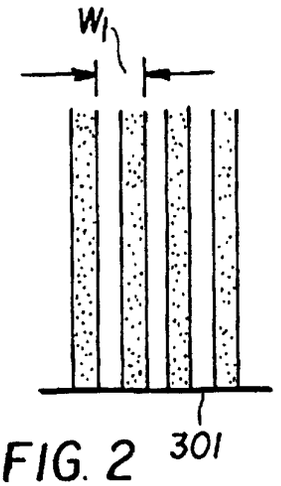


FIG. 2

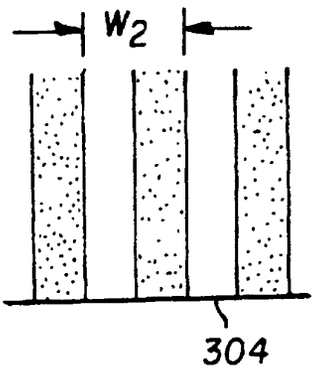


FIG. 3

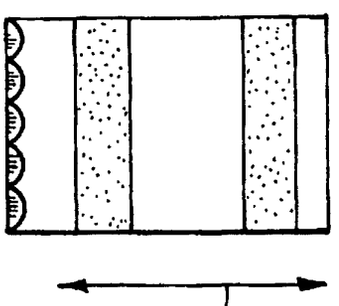


FIG. 4