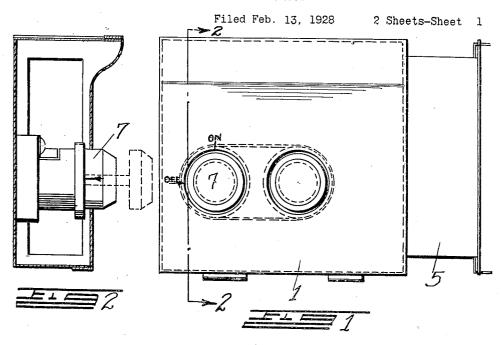
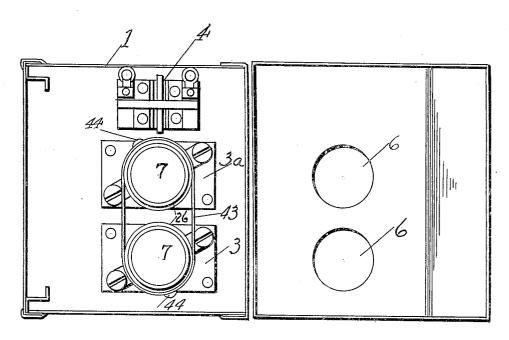
FUSE BLOCK





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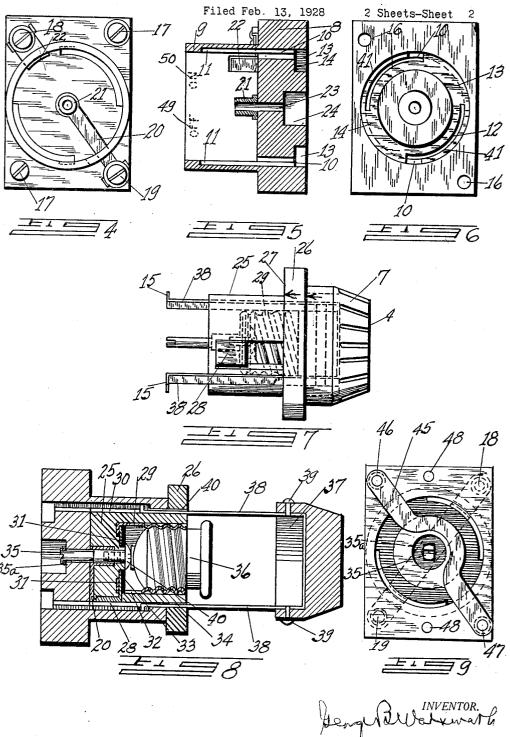
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FUSE BLOCK



## UNITED STATES PATENT OFFICE

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## FUSE BLOCK

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tric circuits, and has for its object the provision of a type of fuse plug in which access cannot be had to the fuse connections or ter-5 minals while the current is turned on in the circuit. It will be understood that my invention applies to electric circuits in general and to all types of fuse blocks; but I shall describe particularly an embodiment of it adapted for use on house lighting circuits

and the like.

Hitherto, the fuse blocks on house lighting circuits have been generally of the type involving a socket or series of sockets into 15 which a fuse plug is screwed. In many cases these fuse blocks are included within a metallic box with a cover and they are some-times included within a switch box. The connecting terminals of these fuse boxes are 20 generally exposed so that there is more or less danger that an accidental movement will bring the operator's hand in contact therewith. Frequently persons attempting to change fuses neglect to throw the line switch 25 into the off position beforehand, so that the operation is attended with some danger; but in any event the average householder approaches the operation of changing the fuse with trepidation. Even where contact points and have otherwise been covered, the smallness of the ordinary fuse plug is such as to make readily possible the contact of the operator's hand with some charged part of the fuse plug connections. Further, if the fuse has blown, 35 due to short circuit in the line which is still present the inserting of a new fuse is likely to result in its blowing while the operator still has it in his hand.

Heretofore so far as I am aware there have  $^{40}$  been no safeguards applied to the fuse blocks themselves of house lighting circuits which make them absolutely safe. It is an object of this invention to provide a fuse block in which there are no exposed metallic connec-

45 tions.

a fuse block in which the fuse and its connections are inaccessible at all times when the current is turned on, whether same is lo-

My invention concerns fuse blocks for electime facilitating the changing of fuses by eliminating the necessity of opening a box. It is still another object of my invention to interconnect the safety device upon the fuse blocks for one or more circuits so that the 55 operation of one will operate others. Another object is to provide a member for enclosing the fuse which moves in one direction to open and close electric contacts for the fuse and in another direction to expose and 60 cover the fuse from external access, thus permitting me to use but one member for both purposes and yet permit me to place the switch mechanism in open position without exposing the fuses and to have the switch 65 operation independent of the fuse exposure except form the sequential point of view.

Broadly it is my object to make changing fuse plugs a simple and easy operation, one which is absolutely safe, and one which does 70 not involve the necessity of preliminary pre-

cautions.

These and other objects of my invention will be apparent to those skilled in the art upon reading these specifications.

In the drawings:

Figure 1 is a top elevation of a metallic box in which my fuse blocks are preferably enclosed, showing a sheathing or housing for the connecting cables.

Figure 2 is an end elevation thereof.

Figure 3 shows the box with its hinge thrown open.

Figure 4 is a top elevation of the base of my improved block.

Figure 5 is a vertical section therethrough. Figure 6 is a bottom elevation of the base. Figure 7 shows an elevation of the switch mechanism and fuse plug terminal together with the protecting cover.

Figure 8 is a vertical section through my completed block showing a fuse plug mounted in the terminal and the cover raised so as to permit its withdrawal.

Figure 9 is a bottom elevation of the base 95 It is an object of this invention to provide showing an alternative arrangement of connections so that one fuse block will serve a complete circuit.

The box shown in Figures 1, 2 and 3 is 50 cated within a box or not, while at the same illustrated for the purpose of showing an as- 100

sembly of my fuse blocks to handle a house lighting circuit and for illustrating one method of use of my device. I have shown my invention with a plug fuse, but it will be obvious that any type of fuse or circuit breaksize of the enclosing parts and providing an

appropriate mounting.

Referring to Figure 3 it will be seen that in the box 1 I have mounted two of my fuse blocks designated as 3 and 3a. The box may and mounting therefor which I have desig- I shall describe. I prefer to have the ternated by the numeral 4. The plugs also form minal 19 connected with the house side of the no part of my invention. The box 1 is pref- lighting circuit. The terminal 18 is conerably of japanned sheet metal, and is made nected with a switch point or terminal 22 so that the sides thereof are removable. Two which is concave on its inner face and coopor more boxes may therefore be joined to- erates with a complementary point or terfor the connecting cables which I have designated as 5 in Figure 1. The cover of my box hole therein, I provide a hole 23 in my base, will have holes therein 6 through which project the covers of my fuse connectors. These for convenience. covers I have designated wherever they ap-25 pear in the drawings as 7. Broadly understood this specific embodiment of my invention comprises a single pole switch of the of a barrel portion 25 of insulating material barrel type in which in the outside cylin-surmounted by a cap 26 preferably also of drical section there is a contact while the including cylindrical section but larger in diameter tion comprises a single pole switch of the 30 side cylindrical section bears a similar and complementary one. It will be obvious that 27 which will abut the top of the outer barrel the rotation of the inner cylindrical section may bring these contacts together thereby completing a circuit or may separate them 35 for the purpose of breaking the connection.

The inside cylindrical section of my switch is constructed also so as to provide a terminal for the fuse plug. Over this terminal and over the fuse itself inserted therein there is 40 a cover or sheath which prevents access to the terminal and to the fuse excepting when the switch has been turned into the off position, when the cover may be removed. This entire construction will be more fully pointed out

hereinafter.

In Figure 5 it will be seen that I provide a base 8 for my fuse block and a cylindrical barrel portion 9 extending upwardly there-from. Portions 9 and 8 may be separate but 50 are preferably of one piece of insulated material such as bakelite or other molded insulation or porcelain. A slot 10 extends from the base and up the side of the barrel nearly to the top thereof where it terminates in a shoulder 11. Two or more of these slots are generally provided. In the base proper, as will be seen in Figure 6, these slots terminate in semi-circular grooves 12. A circular channel 13 is provided in the base as can be seen 60 in plan in Figure 6 and in section in Figure grooves 12 and forms a shoulder 41 for purposes which will hereinafter be described. The slot 10 is wider than the semi-circular 65 groove 12.

The purpose of these slots and grooves is to cooperate with the cover retaining members 15 (Fig. 7) as will be fully explained. I have shown holes 16 (Fig. 6) through which pass screws 17 (Fig. 4) for the purpose of 70 ing element may be used by changing the fastening the base to the box or other support. In the opposite corner of my base I have provided terminal connections 18 and 19. The connection 19 has a metallic member 20 by which current is connected to a boss 21 75 to which an electrical contact is made with also include the ordinary meter testing plugs the central contact member of fuse plug as gether by a sheet metal housing or sheath minal on the inner barrel section of my switch. Beneath the boss 21, and connecting with a 85 terminating in a larger hole or opening 24

> The inner barrel section of my switch, as can be seen by reference to the elevation in 90 Figure 7 or the section in Figure 8, consists than the portion 25. This leaves a shoulder 97 section 9 of my switch. Upon the insulating barrel section 25 I mount a terminal or switch point 28 the outer surface of which is convex. This point is positioned so that when my 100 switch is assembled a rotation of the section 25 will cause the terminal 28 to be rotated into or out of contact with the complementary terminal 22 thereby making or breaking the connection between terminal 18 (connected 105 to the line side of the circuit) and the fuse

connection.

The section 25 is hollowed out as shown in Figures 7 and 8 to accommodate the threaded outside terminal of the ordinary fuse con- 110 nector. I have designated this threaded metallic part as 29. The lower ends thereof are bent over as at 30 and over them is placed a circular metallic member 31 which is a part of or which is connected to the terminal 28 115 as is very clearly shown in Figure 8. In order to accommodate the connection between this terminal and the ring the threaded member 29 is cut away for a distance as at 32. Overlying the ring member 31 is a disk of insulation 33. The central portion of the base of the cavity which accommodates the fuse connection is perforated and a screw 34 the head of which forms the central terminal of the 125 This circular groove is wider than the fuse connection, is threaded into a rod 35 which passes through the boss 21 making connection therewith. I have indicated a fuse plug 36 screwed into the fuse connection. The lower end of the rod 35 is split and to 130

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washer 35a.

Tracing the path of the current in my fuse block it may be imagined as passing through 5 the terminal 18 to the switch point 22; thence through the switch point 28 to the threaded section of the fuse connection; thence through the fuse plug 36 to the central terminal of the fuse connection 34; thence through the rod 10 35 to the boss 21, and thence through the bar 20 to the terminal 19.

I provide a cover 7 of insulating material shaped as will be seen somewhat like a portion of the knob of a radio dial and hollowed 15 out as at 37 (Fig. 8). This cover when placed down over the fuse plug 36 not only prevents access thereto but covers all exposed portions of the fuse connections. I support my cover by metallic arms 38 which are thin strips. They may be conveniently made of a single piece of metal bent into a U-shape the end of which is caused to enter the cover and is riveted therein as shown at 39. On the bottom of the portions 38 there are shoulders or off-25 sets 15 formed by bending over portions of the metal. The arms 38 pass through slots

40 in the cap member 26. In Figure 7 I have shown the cover 7 with its metallic arms 38 and the inner barrel sec-30 tion of my switch assembled with the cover in the closed position so that the lower portions of the arms 38 extend down below the bottom of the inner barrel section of the switch. It will be clear that by pinching together slight-: 35 ly the arms 38 they can be brought together so as to permit assembly of the switch. This is done in such a way that the portions 15 will be caused to lie in the slots 10 and the natural springiness of the metal will cause the abutment 15 to impinge the shoulders 11 if one bolts or screws 44 so that there may be no 105 attempts to withdraw the inner barrel section of the switch. In other words the inner converse of the procedure I have just de-45 scribed for its insertion; and as long as the inner barrel section of the switch remains in place as shown in Figure 8, the cover 7 may be partially withdrawn but only until the abutments 15 impinge against the shoulders 150 11. I make my arms 38 long enough so that when the cover 7 is withdrawn as far as it will go there will be sufficient room between the cover 7 and the cap 26 to permit the operator to insert or withdraw the fuse plugs 36. It will further be seen that so long as the cover 7 is withdrawn the inner barrel of the switch cannot be rotated for the reason that the offsets 15 lie in the slots 10 and prevent this rotation. The switch is assembled 60 in such a way that when the cover 7 is withdrawn and the inner barrel locked against ro-

attach the parts together is apart over a contact the cover 7 must be pushed in as far as it will go. This causes the offsets 15 to pass down the slots 10 until they enter the enlarged portion 13 thereof in the base. Thereupon the members 38 will lie in the circular 70 grooves 12 and the inner barrel of the switch and the cover may be rotated as far as these grooves will permit. The grooves 12 are, as has been pointed out, narrower than the enlarged groove 13 and there is a shoulder 41 75 shown in Figure 6 against which the offsets 15 will now impinge. Consequently while the switch is in the "on" position the cover 7 cannot be withdrawn so as to give access to the fuse plug and fuse connections. To sum 80 up the action of this mechanism it will be seen that I have provided a barrel switch containing a fuse plug which is covered by a cover 7; and that I have provided means whereby cover 7 cannot be withdrawn to permit access to the fuse plug while the switch is in the "on" position, and means whereby when the switch is in the "off" position and the cover withdrawn the switch cannot be rotated so as to bring it into the "on" posi- 90 tion. The switch is rotated by means of the cover 7 acting from the arms 38 and I have shown this cover knurled as at 42 for the con-

venience of the operator. Referring now to Figure 3 I have shown 95 two of my fuse blocks side by side in a metallic box. In this figure the covers are indicated at 7 and the cylindrical caps at 26. Around these cylindrical caps is passed a continuous band or belt 43 which is preferably 100 made of metal, as for instance, thin sheet copper. This belt coacts with the members 26 with the effect of a belt upon two pulleys. It is fastened to both of the members 26 by slippage. It will be obvious that a rotation of one of the members 7 will cause a complebarrel section can only be withdrawn by the mentary rotation of the other; and when the operator, desiring to change the blown fuse in a circuit, rotates one of the covers 7 to per- 110 mit its withdrawal, he has at the same time rotated the other and he can change both of the fuses in one operation. It should be pointed out that the same circular slots 12 comprise approximately a quadrant of a circle 115 so that a quarter of a turn of rotation being sufficient for the operation of the switch mechanism is all that the device permits, although more than a quarter turn could be provided for. It will further be obvious that 120 instead of the belt 43 I may otherwise operatively connect the switch blocks as by spur gears.

The operation of my device will now be clear. There is presented to the operator, 125 instead of the familiar and formidable array tation the switch point 28 will not be in con-tact with the switch point 22 and the circuit only an iron box 1, in the lid of which there will therefore be broken. When it is desired, are two openings permitting two cover mem-bers 7 to project therethrough. The oper-

ator grasps one of the covers, which is gen- and in another direction to uncover said fuse erally knurled for the purpose as shown at 42 in Figure 7, and makes a quarter turn. Thereupon, having the assurance that the current is off, he withdraws the cover 7 and fuse connection, a switch, and operating 70 It will be noted that the action of the cover of the box cooperates with my device to this extent; that it overlies the cap portions 26 10 so as to prevent the partial withdrawal of the inner barrel section of the switch when the cover is withdrawn, but as stated the washer 35a holds the inner barrel section of my switch in place, so as to make the action of my fuse plug entirely independent of the cover of the fuse box. Also, instead of placing my fuse blocks in a box, I may use them independently with small individual guards or covers for the line terminal connections, or I may so construct the base that these terminals are covered and use my fuse block independently of any external guard at all. In such a block, I prefer to provide indicia on the base and the cover to indicate the position of the switch, and these indicia may conveniently comprise the words "Off" and "On" (49 and 50 in Fig. 5) inscribed upon the outer barrel section and a cooperating arrow or mark on the cover 7. Or I may make one of my fuse blocks serve a complete circuit. In Figure 9 I have shown a bottom plan view of the base, for this purpose, on which I provide, in addition to the terminals 18 and 19 (as shown in Fig. 4) two terminals 46 and 47 in the opposite corners of the block. I connect these by a strap connector 45, bowed as indicated to avoid the parts 35 and 35a. Centrally disposed holes 48 in this construction accommodate the fastening screws or bolts 17. The strap 45 is preferably embedded in the base, the base being appropriately hollowed for the purpose, and as is the usual practice, a sealing compound may be poured over it. I thus have a fuse block with four terminals, which will accommodate an entire circuit, although as shown, it contains but a single fuse. I have thus described one general embodi-

ment of my invention; but I do not desire to be limited to the specific construction which I have illustrated. Various modifications of the construction are fully within the power of those skilled in the art to construct without departing from the principle of my invention. Thus it will be seen that different types of switches may be substituted for the barrel switch which I have shown and described.

Having thus described my invention, what I claim as new and desire to secure by Let-

ters Patent, is:-

1. In a fuse block for electric circuits, a fuse connection, a switch, and operating means for said switch comprising a cover for said fuse connection, said means adapted to move in one direction to operate said switch, connection and means to retain the cover in attachment with the block in all positions.

2. In a fuse block for electric circuits, a inserts a new fuse plug 36 as may be required. means for said switch comprising a cover for said fuse connection, said means adapted to move in one direction to operate said switch, and in another direction to uncover said fuse, means to retain the cover in attachment with 75 block in all positions and means to prevent the simultaneous movement thereof in both directions.

> 3. In a fuse block for electric circuits, a fuse connection, a switch, and operating means for 80 said switch comprising a cover for said fuse connection, said means adapted to move in a rotary manner to operate said switch, and in a reciprocating manner to uncover said fuse connection and means to retain the cover in 85 attachment with the block in all positions.

> 4. In a fuse block, a base of insulating material comprising the outer section of a barrel switch with contact point and terminal, an inner section of said switch with cooper- 90 ating contact point, a fuse connection in said inner section connected with said cooperating contact point and through a central contact with a second terminal on said base, an operating handle for said switch comprising a 95 cover for said fuse connection and withdrawable therefrom to permit access thereto, members on said handle operably connecting it with the inner section of said switch, stops on said members cooperating with means in said base and said switch to limit the withdrawal of said cover, to prevent the operation of said switch when said cover is withdrawn, and to prevent the withdrawal of said cover when said switch is in 105 the "on" position.

5. In a fuse block, a base of insulating material comprising the outer section of a singlethrow, single pole barrel switch, two line terminals on said base, one connected to a switch point in said outer section, the other connected to a centrally disposed boss in said outer section, an inner section of said switch, terminals thereon comprising a switch contact point and a connection to said boss, a fuse connection in said inner section connected to said terminals, and an operating handle for said switch comprising a cover for said fuse connection and means for slidably but nondetachably retaining said cover.

6. In a fuse block, a base of insulating material comprising the outer section of a single-throw, single pole barrel switch, two line terminals on said base, one connected to a switch point in said outer section, the other connected to a centrally disposed boss in said outer section, an inner section of said switch, terminals thereon comprising a switch contact point and a connection to said boss, a fuse connection in said inner section connected to 130

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said terminals, and an operating handle for switch, terminals thereon comprising a arm, grooves in said outer section in which cover and to prevent the operation of said switch while said cover is withdrawn.

7. In a fuse block, a base of insulating ma-10 terial comprising the outer section of a single-throw, single pole barrel switch, two line terminals on said base, one connected to a switch point in said outer section, the other connected to a centrally disposed boss in said outer section, an inner section of said switch, terminals thereon comprising a switch contact point and a connection to said boss, a fuse connection in said inner section connected to said terminals, and an operating 20 handle for said switch comprising a cover for said fuse connection, arms on said cover operably connecting it with said inner section stops on said arms, grooves in said outer section in which said stops slide to permit withdrawal of said cover and to prevent the operation of said switch while said cover is withdrawn, circular slots in said base for said arms to permit rotation of said inner section while said cover is in place, and shoulders 30 on said grooves cooperating with said stops to prevent withdrawals of said cover while said arms lie in said slots.

8. In a fuse block, a base of insulating material comprising the outer section of a single-throw, single pole barrel switch, two line terminals on said base, one connected to a switch point in said outer section, the other connected to a centrally disposed boss in said outer section, an inner section of said switch, 40 terminals thereon comprising a switch contact point and a connection to said boss. a fuse connection in said inner section connected to said terminals, and an operating handle for said switch comprising a cover for said fuse connection, arms on said cover operably connecting it with said inner section stops on said arms, grooves in said outer section in which said stops slide to permit withdrawal of said cover and to prevent the operation of said switch while said cover is withdrawn, circular slots in said base for said arms to permit rotation of said inner section while said cover is in place, and shoulders on said grooves cooperating with said stops to prevent withdrawal of said cover while said arms lie in said slots, a cylindrical cap on said inner section, and means for holding said inner section in place

9. In a fuse block, a base of insulating material comprising the outer section of a single-throw, single pole barrel switch, two line terminals on said base, one connected to a switch point in said outer section, the other connected to a centrally disposed boss in said outer section, an inner section of said

during withdrawal of said cover.

said switch comprising a cover for said fuse switch contact point and a connection to connection, arms on said cover operably consaid boss, a fuse connection in said inner necting it with said inner section stops on said section connected to said terminals, and an operating handle for said switch comprising 70 said stops slide to permit withdrawal of said a cover for said fuse connection, arms on said cover operably connecting it with said inner section stops on said arms, grooves in said outer section in which said stops slide to permit withdrawal of said cover and to pre- 75 vent the operation of said switch while said cover is withdrawn, circular slots in said base for said arms to permit rotation of said inner section while said cover is in place, and shoulders on said grooves cooperating with said stops to prevent withdrawal of said cover while said arms lie in said slots, a cylindrical cap on said inner section, a belt connected to said cap whereby motion imparted to said belt will rotate said inner 85 section providing said cover is in place, and means for holding said inner section in place during withdrawal of said cover.

10. In a fuse block, a base of insulating material comprising the outer section of a 90 single-throw, single pole barrel switch, two line terminals on said base, one connected to a switch point in said outer section, the other connected to a centrally disposed boss in said outer section, an inner section of said switch, 95 terminals thereon comprising a switch contact point and a connection to said boss, a fuse connection in said inner section connected to said terminals, and an operating handle for said switch comprising a cover for 100 said fuse connection, arms on said cover operably connecting it with said inner section stops on said arms, grooves in said outer section in which said stops slide to permit withdrawal of said cover and to prevent the op- 105 eration of said switch while said cover is withdrawn, circular slots in said base for said arms to permit rotation of said inner section while said cover is in place, and shoulders on said grooves cooperating with 110 said stops to prevent withdrawal of said cover while said arms lie in said slots, a cap on said inner section provided with teeth, a gear engaging said teeth, whereby motion imparted to said gear will rotate said inner 115 section providing said cover is in place, and means for holding said inner section in place during withdrawal of said cover.

11. In a fuse block, a base of insulating material comprising the outer section of a 120 single-throw, single pole barrel switch, two line terminals on said base, one connected to a switch point in said outer section, the other connected to a centrally disposed boss in said outer section, an inner section of said switch, 125 terminals thereon comprising a switch contact point and a connection to said boss, a fuse connection in said inner section connected to said terminals, and an operating handle for said switch comprising a cover 130

for said fuse connection, arms on said cover operably connecting it with said inner section stops on said arms, grooves in said outer section in which said stops slide to permit withdrawal of said cover and to prevent the operation of said switch while said cover is withdrawn, circular slots in said base for said arms to permit rotation of said inner section while said cover is in place, and shoulders on said grooves cooperating with said stops to prevent withdrawal of said cover while said arms lie in said slots, said connection to said boss comprising a bifurcated rod passing therethrough and through a hole in said base, a washer placed on said bifurcated rod and said bifurcations bent apart over said washer.

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