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(54) Title: ENGINEERED PYROCOCCLUS ENZYMES AND USES THEREOF

(57) Abstract: Provided herein are modified Archaeal family B polymerases derived from species of the Archaeal microorganism Pyrococcus that exhibit improved incorporation of nucleotide analogues utilized in DNA sequencing.



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ENGINEERED PYROCOCCLUS ENZYMES AND USES THEREOF

CROSS-REFERENCES TO RELATED APPLICATIONS

[0001] This application claims the benefit of U.S. Patent Application No. 16/803,763, filed February 27, 2020, which is incorporated herein by reference in its entirety and for all purposes.

REFERENCE TO A "SEQUENCE LISTING," A TABLE, OR A COMPUTER PROGRAM LISTING APPENDIX SUBMITTED AS AN ASCII TEXT FILE

[0002] The Sequence Listing titled 051385-543001WO_SEQUENCE_LISTING_ST25.TXT, was created on February 18, 2021 in machine format IBM-PC, MS-Windows operating system and is 100,519 bytes in size, is hereby incorporated by reference in its entirety for all purposes.

BACKGROUND

[0003] The present disclosure generally relates to modified polymerase enzymes that exhibit improved incorporation of nucleotide analogues utilized in DNA sequencing. DNA-polymerases add nucleotide triphosphate (dNTP) residues to the 3'-end of the growing DNA chain, using a complementary DNA as template. Three motifs, A, B and C, are seen to be conserved across all DNA-polymerases. Initial experiments with native DNA polymerases revealed difficulties incorporating modified nucleotides. There are several examples in which DNA polymerases have been modified to increase the rates of incorporation of nucleotide analogues. For example, as described in WO 2005/024010, modification to the amino acids at positions 408, 409, 410 of a 9°N polymerase modifies the ability of polymerases to incorporate nucleotide analogues having a substituent at the 3' position which is larger than a hydroxyl group (i.e., a reversible terminator).

[0004] Despite ongoing research, current modifications to the DNA polymerase still do not show sufficiently high incorporation rates of modified nucleotides. In nucleic acid sequencing applications, the modified nucleotide typically has a reversible terminator at the 3' position and a modified base (e.g., a base linked to a fluorophore via a cleavable linker). In case of cleavable linkers attached to the base, there is usually a residual spacer arm left after the cleavage. This residual modification may interfere with incorporation of subsequent nucleotides by polymerase. Therefore, it is highly desirable to have polymerases for carrying out sequencing by synthesis process (SBS) that are tolerable of these scars. In addition to rapid incorporation, the enzyme needs to be stable and have high incorporation fidelity. Balancing incorporation kinetics and

fidelity can be a challenge. If the mutations in the polymerase result in a rapid average incorporation half time but is too promiscuous such that the inappropriate nucleotide is incorporated into the primer, this will result in a large source of error in sequencing applications. It is also desirable to design a polymerase capable to incorporating a variety of reversible terminators. Discovering a polymerase that has suitable kinetics and low misincorporation error remains a challenge. Disclosed herein, inter alia, are solutions to these and other problems in the art.

BRIEF SUMMARY

[0005] Provided herein are modified *Archaeal* family B polymerases derived from the *Archaeal* microorganism *Pyrococcus*.

[0006] In an aspect, provided herein is a polymerase including an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1, including the following amino acids: an alanine or serine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409; a glycine or alanine at amino acid position 410 or any amino acid that is functionally equivalent to amino acid position 410; a proline, valine, glycine, or isoleucine at amino acid position 411 or any amino acid that is functionally equivalent to amino acid position 411; and an alanine at amino acid position 141 or an amino acid position functionally equivalent to amino acid position 141; and an alanine at amino acid position 143 or an amino acid position functionally equivalent to amino acid position.

[0007] In an aspect, provided herein is a polymerase including an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1, including the following amino acids: an alanine or serine at amino acid position 409 or an amino acid functionally equivalent to amino acid position 409; a glycine at amino acid position 410 or an amino acid functionally equivalent to amino acid position 410; a proline, valine, glycine, isoleucine, or serine at amino acid position 411 or an amino acid functionally equivalent to amino acid position 411; an alanine at amino acid position 129 or an amino acid functionally equivalent to amino acid position 129; an alanine at amino acid position 141 or an amino acid functionally equivalent to amino acid position 141; an alanine at amino acid position 143 or an amino acid functionally equivalent to amino acid position 143; and an alanine at amino acid position 486 or an amino acid functionally equivalent to amino acid position 486.

[0008] In an aspect, provided herein is a polymerase including an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1, including the following amino acids: an alanine or serine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409; a glycine or alanine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410; a proline, valine, glycine, or isoleucine at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411; an alanine at amino acid position 141 or an amino acid position functionally equivalent to amino acid position 141; an alanine at amino acid position 143 or an amino acid position functionally equivalent to amino acid position 143; and a glutamic acid at amino acid position 153 or an amino acid position functionally equivalent to amino acid position 153.

[0009] In an aspect, provided herein is a polymerase an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1, including the following amino acids: an alanine or serine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409; a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410; a proline, valine, glycine, isoleucine, or serine at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411; and an alanine at amino acid position 129 or an amino acid functionally equivalent to amino acid position 129; an alanine at amino acid position 141 or an amino acid functionally equivalent to amino acid position 141; an alanine at amino acid position 143 or an amino acid functionally equivalent to amino acid position 143; a glutamic acid at amino acid position 153 or an amino acid position functionally equivalent to amino acid position 153; and an alanine at amino acid position 486 or an amino acid functionally equivalent to amino acid position 486.

[0010] Provided herein are methods of using modified *Archaeal* family B polymerases derived from the *Archaeal* microorganism *Pyrococcus* for improved incorporation of modified nucleotides into a nucleic acid sequence.

[0011] In an aspect, provided herein is a method of incorporating a modified nucleotide into a nucleic acid. The method includes allowing the following components to interact: (i) a DNA template, (ii) a nucleotide solution, and (iii) a polymerase, wherein the polymerase is a polymerase of according to any one of the various embodiments described herein.

[0012] In an aspect, provided herein is a method of sequencing a nucleic acid sequence including: a) providing a nucleic acid template with a primer hybridized to said template to form a primer-template hybridization complex; b) adding a DNA polymerase and a nucleotide solution to the primer-template hybridization complex, wherein the DNA polymerase is a polymerase of any one of the embodiments described herein, and the nucleotide solution includes a modified nucleotide, wherein the modified nucleotide comprises a detectable label; c) subjecting primer-template hybridization complex to conditions which enable the polymerase to incorporate a modified nucleotide into the primer-template hybridization complex to form a modified primer-template hybridization complex; and d) detecting the detectable label; thereby sequencing a nucleic acid sequence.

[0013] In an aspect, provided herein is a kit including a polymerase as described herein.

BRIEF DESCRIPTION OF THE DRAWINGS

[0014] **FIGS. 1A-C** present data reporting average half time of incorporation of modified nucleotides bearing reversible terminator probes iso-1 and iso-2. Reactions were initiated in a buffer by the addition of 100nM nucleotides (or 300 nM nucleotides for Challenge template sequences, unless otherwise indicated) and 133nM DNA polymerase at a temperature of 65°C. The data corresponds to the data presented in Table 4.

[0015] **FIG. 2** presents data reporting average half time of incorporation of modified nucleotides bearing reversible terminator probes iso-1 and iso-2. Reactions were initiated in a buffer by the addition of 100nM nucleotides (or 300 nM nucleotides for Challenge template sequences, unless otherwise indicated) and 133nM DNA polymerase at a temperature of 65°C. The data corresponds to the data presented in Table 4.

[0016] **FIG. 3** shows the phylogenetic tree for related species. In the lower left corner, the 0.08 is used as a scale to estimate the genetic distances between protein sequences. The genetic distance is an estimate of the divergence between two sequences (an estimate of the number of mutations that have occurred since the two sequences shared a common ancestor). For example, the alignment between *P. horikoshii* and *P. yayanosii* shows 87% homology. The distance on the tree will give about 0.13 divergence measuring only the horizontal branches between those two species.

[0017] FIG. 4 shows a sequence alignment highlighting the region surrounding the cysteine residues C429, C443, C507, and C510 in various DNA polymerase enzymes (e.g., family B archaeal DNA polymerases such as *Thermococcus* sp. 9° N-7 (9°N), 9° N polymerase T514S/1S21L mutant (Pol957), *Thermococcus gorgonarius* (TGO), *Thermococcus kodakaraensis* (KOD1), *Pyrococcus furiosus* (Pfu)), *Pyrococcus horikoshii* (Pho), and *Pyrococcus abyssi* (Pab)). The sequence numbering is relative to wild type *P. horikoshii* (SEQ ID NO:1) over the 420-534 amino acid sequence). The aligned sequences, from top to bottom, are SEQ ID NOs: 32-38.

DETAILED DESCRIPTION

[0018] Provided herein, are, for example, family B polymerases derived from Archaea modified for improved incorporation of modified nucleotides into a nucleic acid sequence and methods of use of the same.

I. Definitions

[0019] While various embodiments and aspects of the present invention are shown and described herein, it will be obvious to those skilled in the art that such embodiments and aspects are provided by way of example only. Numerous variations, changes, and substitutions will now occur to those skilled in the art without departing from the invention. It should be understood that various alternatives to the embodiments of the invention described herein might be employed in practicing the invention.

[0020] The section headings used herein are for organizational purposes only and are not to be construed as limiting the subject matter described. All documents, or portions of documents, cited in the application including, without limitation, patents, patent applications, articles, books, manuals, and treatises are hereby expressly incorporated by reference in their entirety for any purpose.

[0021] The abbreviations used herein have their conventional meaning within the chemical and biological arts. The chemical structures and formulae set forth herein are constructed according to the standard rules of chemical valency known in the chemical arts.

[0022] As used herein, the singular forms “a”, “an”, and “the” include plural references unless the context clearly dictates otherwise.

[0023] As used herein, the term "about" means a range of values including the specified value, which a person of ordinary skill in the art would consider reasonably similar to the specified value. In embodiments, the term "about" means within a standard deviation using measurements generally acceptable in the art. In embodiments, about means a range extending to +/- 10% of the specified value. In embodiments, about means the specified value.

[0024] Unless defined otherwise, technical and scientific terms used herein have the same meaning as commonly understood by a person of ordinary skill in the art. See, e.g., Singleton et al., *DICTIONARY OF MICROBIOLOGY AND MOLECULAR BIOLOGY* 2nd ed., J. Wiley & Sons (New York, NY 1994); Sambrook et al., *MOLECULAR CLONING, A LABORATORY MANUAL*, Cold Springs Harbor Press (Cold Springs Harbor, NY 1989). Any methods, devices and materials similar or equivalent to those described herein can be used in the practice of this invention. The following definitions are provided to facilitate understanding of certain terms used frequently herein and are not meant to limit the scope of the present disclosure.

[0025] "Nucleic acid" refers to nucleotides (e.g., deoxyribonucleotides or ribonucleotides) and polymers thereof in either single-, double- or multiple-stranded form, or complements thereof. The terms "polynucleotide," "oligonucleotide," "oligo" or the like refer, in the usual and customary sense, to a sequence of nucleotides. The term "nucleotide" refers, in the usual and customary sense, to a single unit of a polynucleotide, *i.e.*, a monomer. Nucleotides can be ribonucleotides, deoxyribonucleotides, or modified versions thereof. Examples of polynucleotides contemplated herein include single and double stranded DNA, single and double stranded RNA, and hybrid molecules having mixtures of single and double stranded DNA and RNA with linear or circular framework. Non-limiting examples of polynucleotides include a gene, a gene fragment, an exon, an intron, intergenic DNA (including, without limitation, heterochromatic DNA), messenger RNA (mRNA), transfer RNA, ribosomal RNA, a ribozyme, cDNA, a recombinant polynucleotide, a branched polynucleotide, a plasmid, a vector, isolated DNA of a sequence, isolated RNA of a sequence, a nucleic acid probe, and a primer. Polynucleotides useful in the methods of the disclosure may comprise natural nucleic acid sequences and variants thereof, artificial nucleic acid sequences, or a combination of such sequences.

[0026] The term "duplex" in the context of polynucleotides refers, in the usual and customary sense, to double strandedness. Nucleic acids can be linear or branched. For example, nucleic

acids can be a linear chain of nucleotides or the nucleic acids can be branched, e.g., such that the nucleic acids comprise one or more arms or branches of nucleotides. Optionally, the branched nucleic acids are repetitively branched to form higher ordered structures such as dendrimers and the like. Different polynucleotides may have different three-dimensional structures, and may perform various functions, known or unknown.

[0027] Nucleic acids, including e.g., nucleic acids with a phosphothioate backbone, can include one or more reactive moieties. As used herein, the term reactive moiety includes any group capable of reacting with another molecule, e.g., a nucleic acid or polypeptide through covalent, non-covalent or other interactions. By way of example, the nucleic acid can include an amino acid reactive moiety that reacts with an amino acid on a protein or polypeptide through a covalent, non-covalent or other interaction.

[0028] The terms “monophosphate” is used in accordance with its ordinary meaning in the arts

and refers to a moiety having the formula:

$$\text{HO}-\overset{\text{O}}{\underset{\text{OH}}{\text{P}}}-\text{O}-\zeta$$

The term “polyphosphate” refers to at

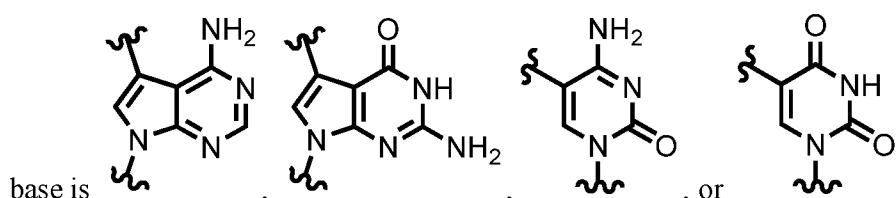
least two phosphate groups, having the formula:

$$\text{HO}-\overset{\text{O}}{\underset{\text{OH}}{\text{P}}}-\text{O}-\left[\overset{\text{O}}{\underset{\text{OH}}{\text{P}}}-\text{O}\right]_{np}-\zeta$$

wherein np is an integer of 1 or greater and includes “diphosphate” and “triphosphate” with np=1 or 2 respectively. In embodiments, np is an integer from 0 to 5. In embodiments, np is an integer from 0 to 2. In embodiments, np is 2.

[0029] The term “base” as used herein refers to a purine or pyrimidine compound or a derivative thereof, that may be a constituent of nucleic acid (i.e. DNA or RNA, or a derivative thereof). In embodiments, the base is a derivative of a naturally occurring DNA or RNA base (e.g., a base analogue). In embodiments, the base is a base-pairing base. In embodiments, the base pairs to a complementary base. In embodiments, the base is capable of forming at least one hydrogen bond with a complementary base (e.g., adenine hydrogen bonds with thymine, adenine hydrogen bonds with uracil, guanine pairs with cytosine). Non-limiting examples of a base includes cytosine or a derivative thereof (e.g., cytosine analogue), guanine or a derivative thereof (e.g., guanine analogue), adenine or a derivative thereof (e.g., adenine analogue), thymine or a derivative thereof (e.g., thymine analogue), uracil or a derivative thereof (e.g., uracil analogue), hypoxanthine or a derivative thereof (e.g., hypoxanthine analogue), xanthine or

a derivative thereof (e.g., xanthine analogue), guanosine or a derivative thereof (e.g., 7-methylguanosine analogue), deaza-adenine or a derivative thereof (e.g., deaza-adenine analogue), deaza-guanine or a derivative thereof (e.g., deaza-guanine), deaza-hypoxanthine or a derivative thereof, 5,6-dihydrouracil or a derivative thereof (e.g., 5,6-dihydrouracil analogue), 5-methylcytosine or a derivative thereof (e.g., 5-methylcytosine analogue), or 5-hydroxymethylcytosine or a derivative thereof (e.g., 5-hydroxymethylcytosine analogue) moieties. In embodiments, the base is thymine, cytosine, uracil, adenine, guanine, hypoxanthine, xanthine, theobromine, caffeine, uric acid, or isoguanine. In embodiments, the



[0030] A polynucleotide is typically composed of a specific sequence of four nucleotide bases: adenine (A); cytosine (C); guanine (G); and thymine (T) (uracil (U) for thymine (T) when the polynucleotide is RNA). Thus, the term “polynucleotide sequence” is the alphabetical representation of a polynucleotide molecule; alternatively, the term may be applied to the polynucleotide molecule itself. This alphabetical representation can be input into databases in a computer having a central processing unit and used for bioinformatics applications such as functional genomics and homology searching. Polynucleotides may optionally include one or more non-standard nucleotide(s), nucleotide analog(s) and/or modified nucleotides.

[0031] The term “isolated”, when applied to a nucleic acid or protein, denotes that the nucleic acid or protein is essentially free of other cellular components with which it is associated in the natural state. It can be, for example, in a homogeneous state and may be in either a dry or an aqueous solution. Purity and homogeneity are typically determined using analytical chemistry techniques such as polyacrylamide gel electrophoresis or high performance liquid chromatography. A protein that is the predominant species present in a preparation is substantially purified.

[0032] The terms “analog” and “analogue”, in reference to a chemical compound, refers to compound having a structure similar to that of another one, but differing from it in respect of one or more different atoms, functional groups, or substructures that are replaced with one or more other atoms, functional groups, or substructures. In the context of a nucleotide useful in practicing the invention, a nucleotide analog refers to a compound that, like the nucleotide of

which it is an analog, can be incorporated into a nucleic acid molecule (e.g., an extension product) by a suitable polymerase, for example, a DNA polymerase in the context of a dNTP analogue. The terms also encompass nucleic acids containing known nucleotide analogs or modified backbone residues or linkages, which are synthetic, naturally occurring, and non-naturally occurring, which have similar binding properties as the reference nucleic acid, and which are metabolized in a manner similar to the reference nucleotides. Examples of such analogs include, include, without limitation, phosphodiester derivatives including, *e.g.*, phosphoramidate, phosphorodiamidate, phosphorothioate (also known as phosphothioate having double bonded sulfur replacing oxygen in the phosphate), phosphorodithioate, phosphonocarboxylic acids, phosphonocarboxylates, phosphonoacetic acid, phosphonoformic acid, methyl phosphonate, boron phosphonate, or O-methylphosphoroamidite linkages (see Eckstein, OLIGONUCLEOTIDES AND ANALOGUES: A PRACTICAL APPROACH, Oxford University Press) as well as modifications to the nucleotide bases such as in 5-methyl cytidine or pseudouridine.; and peptide nucleic acid backbones and linkages. Other analog nucleic acids include those with positive backbones; non-ionic backbones, modified sugars, and non-ribose backbones (e.g. phosphorodiamidate morpholino oligos or locked nucleic acids (LNA) as known in the art), including those described in U.S. Patent Nos. 5,235,033 and 5,034,506, and Chapters 6 and 7, ASC Symposium Series 580, CARBOHYDRATE MODIFICATIONS IN ANTISENSE RESEARCH, Sanghui & Cook, eds. Nucleic acids containing one or more carbocyclic sugars are also included within one definition of nucleic acids. Modifications of the ribose-phosphate backbone may be done for a variety of reasons, *e.g.*, to increase the stability and half-life of such molecules in physiological environments or as probes on a biochip. Mixtures of naturally occurring nucleic acids and analogs can be made; alternatively, mixtures of different nucleic acid analogs, and mixtures of naturally occurring nucleic acids and analogs may be made. In embodiments, the internucleotide linkages in DNA are phosphodiester, phosphodiester derivatives, or a combination of both.

[0033] The term “complement,” as used herein, refers to a nucleotide (e.g., RNA or DNA) or a sequence of nucleotides capable of base pairing with a complementary nucleotide or sequence of nucleotides. As described herein and commonly known in the art the complementary (matching) nucleoside of adenosine is thymidine and the complementary (matching) nucleoside of guanosine is cytidine. Thus, a complement may include a sequence of nucleotides that base pair with corresponding complementary nucleotides of a second nucleic acid sequence. The nucleotides of a complement may match, partially or completely, the nucleotides of the second

nucleic acid sequence. Where the nucleotides of the complement completely match each nucleotide of the second nucleic acid sequence, the complement forms base pairs with each nucleotide of the second nucleic acid sequence. Where the nucleotides of the complement partially match the nucleotides of the second nucleic acid sequence, only some of the nucleotides of the complement form base pairs with nucleotides of the second nucleic acid sequence. Examples of complementary sequences include coding and non-coding sequences, wherein the non-coding sequence contains complementary nucleotides to the coding sequence and thus forms the complement of the coding sequence. A further example of complementary sequences are sense and antisense sequences, wherein the sense sequence contains complementary nucleotides to the antisense sequence and thus forms the complement of the antisense sequence.

[0034] As described herein the complementarity of sequences may be partial, in which only some of the nucleic acids match according to base pairing, or complete, where all the nucleic acids match according to base pairing. Thus, two sequences that are complementary to each other may have a specified percentage of nucleotides that are complementary (i.e., about 60% identity, preferably 65%, 70%, 75%, 80%, 85%, 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 98%, 99%, or higher complementarity over a specified region).

[0035] “DNA” refers to deoxyribonucleic acid, a polymer of deoxyribonucleotides (e.g., dATP, dCTP, dGTP, dTTP, dUTP, etc.) linked by phosphodiester bonds. DNA can be single-stranded (ssDNA) or double-stranded (dsDNA), and can include both single and double-stranded (or “duplex”) regions. “RNA” refers to ribonucleic acid, a polymer of ribonucleotides linked by phosphodiester bonds. RNA can be single-stranded (ssRNA) or double-stranded (dsRNA), and can include both single and double-stranded (or “duplex”) regions. Single-stranded DNA (or regions thereof) and ssRNA can, if sufficiently complementary, hybridize to form double-stranded DNA/RNA complexes (or regions).

[0036] The term “DNA primer” refers to any DNA molecule that may hybridize to a DNA template and be bound by a DNA polymerase and extended in a template-directed process for nucleic acid synthesis.

[0037] The term “DNA template” refers to any DNA molecule that may be bound by a DNA polymerase and utilized as a template for nucleic acid synthesis.

[0038] The term “dATP analogue” refers to an analogue of deoxyadenosine triphosphate (dATP) that is a substrate for a DNA polymerase. The term “dCTP analogue” refers to an analogue of deoxycytidine triphosphate (dCTP) that is a substrate for a DNA polymerase. The term “dGTP analogue” refers to an analogue of deoxyguanosine triphosphate (dGTP) that is a substrate for a DNA polymerase. The term “dNTP analogue” refers to an analogue of deoxynucleoside triphosphate (dNTP) that is a substrate for a DNA polymerase. The term “dTTP analogue” refers to an analogue of deoxythymidine triphosphate (dUTP) that is a substrate for a DNA polymerase. The term “dUTP analogue” refers to an analogue of deoxyuridine triphosphate (dUTP) that is a substrate for a DNA polymerase.

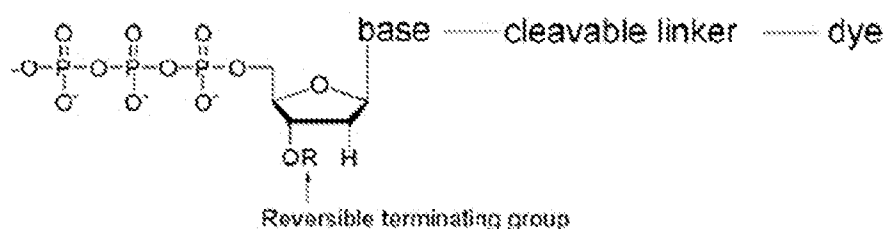
[0039] The term “extendible” means, in the context of a nucleotide, primer, or extension product, that the 3'-OH group of the particular molecule is available and accessible to a DNA polymerase for extension or addition of nucleotides derived from dNTPs or dNTP analogues. “Incorporation” means joining of the modified nucleotide to the free 3' hydroxyl group of a second nucleotide via formation of a phosphodiester linkage with the 5' phosphate group of the modified nucleotide. The second nucleotide to which the modified nucleotide is joined will typically occur at the 3' end of a polynucleotide chain.

[0040] The term “modified nucleotide” refers to nucleotide or nucleotide analogue modified in some manner. Typically, a nucleotide contains a single 5-carbon sugar moiety, a single nitrogenous base moiety and 1 to three phosphate moieties. In particular, embodiments, a nucleotide can include a blocking moiety or a label moiety. A blocking moiety on a nucleotide prevents formation of a covalent bond between the 3' hydroxyl moiety of the nucleotide and the 5' phosphate of another nucleotide. A blocking moiety on a nucleotide can be reversible (i.e., a reversible terminator), whereby the blocking moiety can be removed or modified to allow the 3' hydroxyl to form a covalent bond with the 5' phosphate of another nucleotide. A blocking moiety can be effectively irreversible under particular conditions used in a method set forth herein. A label moiety of a nucleotide can be any moiety that allows the nucleotide to be detected, for example, using a spectroscopic method. Exemplary label moieties are fluorescent labels, mass labels, chemiluminescent labels, electrochemical labels, detectable labels and the like. One or more of the above moieties can be absent from a nucleotide used in the methods and compositions set forth herein. For example, a nucleotide can lack a label moiety or a blocking moiety or both.

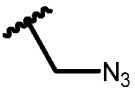
[0041] A “removable” group, e.g., a label or a blocking group or protecting group, refers to a chemical group that can be removed from a dNTP analogue such that a DNA polymerase can extend the nucleic acid (e.g., a primer or extension product) by the incorporation of at least one additional nucleotide. Removal may be by any suitable method, including enzymatic, chemical, or photolytic cleavage. Removal of a removable group, e.g., a blocking group, does not require that the entire removable group be removed, only that a sufficient portion of it be removed such that a DNA polymerase can extend a nucleic acid by incorporation of at least one additional nucleotide using a dNTP or dNTP analogue.

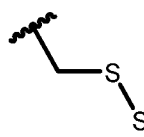
[0042] “Reversible blocking groups” or “reversible terminators” include a blocking moiety located, for example, at the 3' position of the nucleotidide and may be a chemically cleavable moiety such as an allyl group, an azidomethyl group or a methoxymethyl group, or may be an enzymatically cleavable group such as a phosphate ester. Suitable nucleotide blocking moieties are described in applications WO 2004/018497, U.S. Pat. Nos. 7,057,026, 7,541,444, WO 96/07669, U.S. Pat. Nos. 5,763,594, 5,808,045, 5,872,244 and 6,232,465 the contents of which are incorporated herein by reference in their entirety. The nucleotides may be labelled or unlabelled. They may be modified with reversible terminators useful in methods provided herein and may be 3'-O-blocked reversible or 3'-unblocked reversible terminators. In nucleotides with 3'-O-blocked reversible terminators, the blocking group –OR [reversible terminating (capping) group] is linked to the oxygen atom of the 3'-OH of the pentose, while the label is linked to the base, which acts as a reporter and can be cleaved. The 3'-O-blocked reversible terminators are known in the art, and may be, for instance, a 3'-ONH₂ reversible terminator, a 3'-O-allyl reversible terminator, or a 3'-O-azidomethyl reversible terminator.

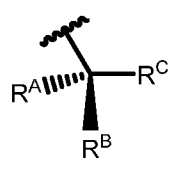
3'-O-blocked reversible terminator

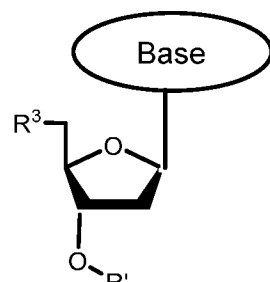


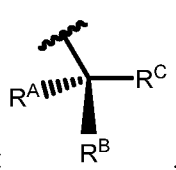
In embodiments, provided herein are polymerases capable of incorporating three differently sized reversible terminator probes linked to the 3' oxygen: an A-Term, S-Term, and i-term. A-Term refers to azide-containing terminators (Guo J, et al. PNAS 2008); for example having the

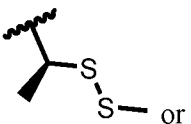
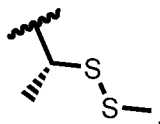
formula:  N_3 . S-Term refers to sulfide-containing terminators (WO 2017/058953); for

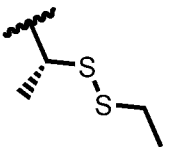
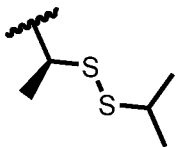
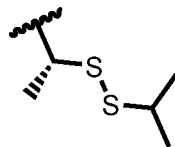
example having the formula  $\text{S}-\text{R}''$, wherein R'' is unsubstituted C_1 - C_4 alkyl. The i-Term probe refers to an isomeric reversible terminator. For example, an i-term probe has the

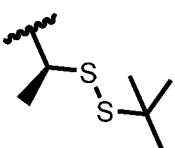
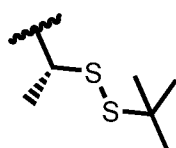
formula:  , wherein R^{A} and R^{B} are hydrogen or alkyl, wherein at least one of R^{A} or R^{B} are hydrogen to yield a stereoisomeric probe, and R^{C} is the remainder of the reversible terminator.

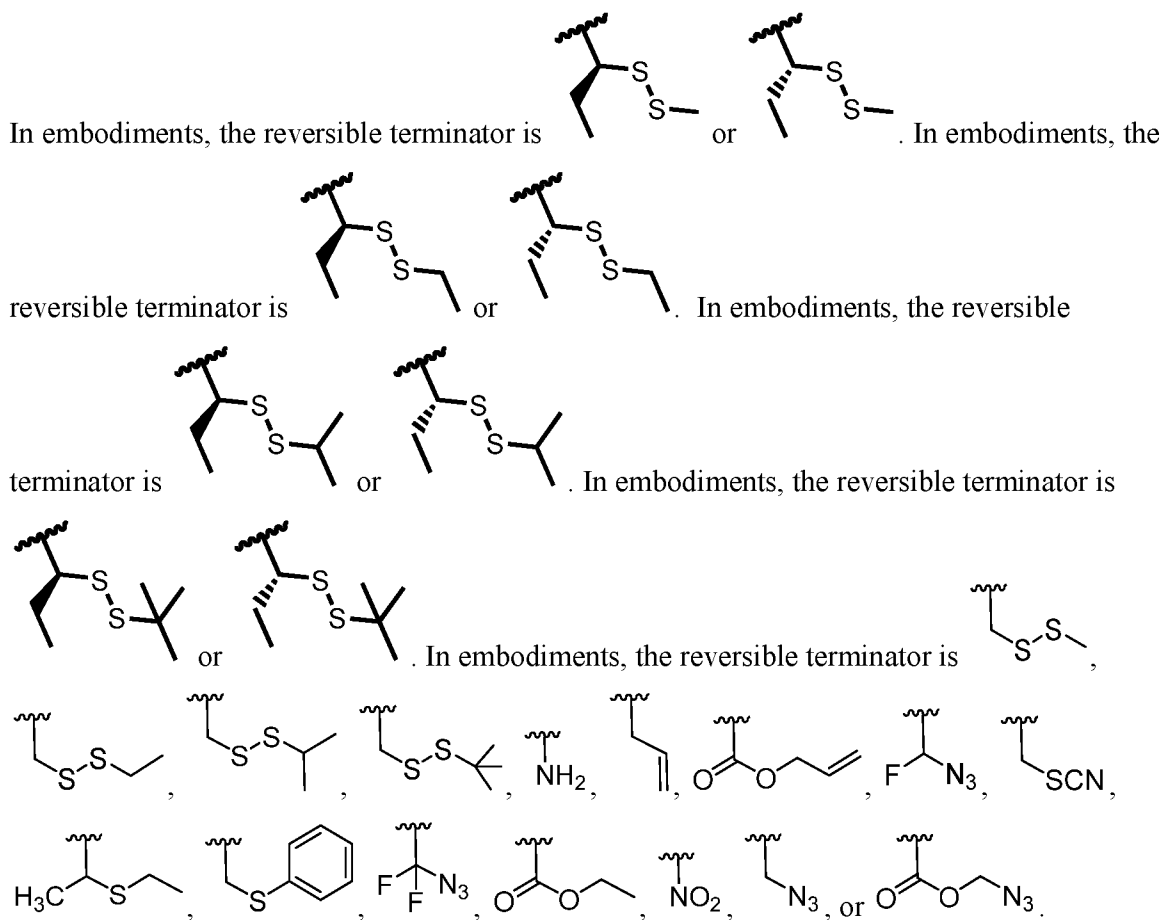
 , wherein Base is a Base as described herein, R^3 is $-\text{OH}$, monophosphate, or polyphosphate or a nucleic acid, and R' is a reversible

terminator having the formula:  , wherein R^{A} and R^{B} are hydrogen or alkyl and R^{C} is the remainder of the reversible terminator. In embodiments, the reversible terminator is

 or  . In embodiments, the reversible terminator is

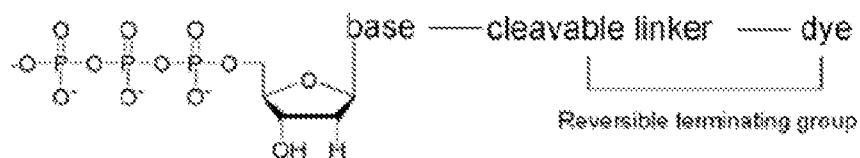
 . In embodiments, the reversible terminator is  or  .

In embodiments, the reversible terminator is  or  .



[0043] In nucleotides with 3'-unblocked reversible terminators, the termination group is linked to the base of the nucleotide as well as the label and functions not only as a reporter by as part of the reversible terminating group for termination of primer extension during sequencing. The 3'-unblocked reversible terminators are known in the art and include for example, the “virtual terminator” as described in US Patent 8,114,973 and the “Lightening terminator” as described in US Patent 10,041,115, the contents of which are incorporated herein by reference in their entirety.

3'-unblocked reversible terminator



[0044] The term “alkyl,” by itself or as part of another substituent, means, unless otherwise stated, a straight (i.e., unbranched) or branched carbon chain (or carbon), or combination

thereof, which may be fully saturated, mono- or polyunsaturated and can include mono-, di- and multivalent radicals. The alkyl may include a designated number of carbons (e.g., C₁-C₁₀ means one to ten carbons). Alkyl is an uncyclized chain. Examples of saturated hydrocarbon radicals include, but are not limited to, groups such as methyl, ethyl, n-propyl, isopropyl, n-butyl, t-butyl, isobutyl, sec-butyl, homologs and isomers thereof, for example, n-pentyl, n-hexyl, n-heptyl, n-octyl, and the like. An unsaturated alkyl group is one having one or more double bonds or triple bonds. Examples of unsaturated alkyl groups include, but are not limited to, vinyl, 2-propenyl, crotyl, 2-isopentenyl, 2-(butadienyl), 2,4-pentadienyl, 3-(1,4-pentadienyl), ethynyl, 1- and 3-propynyl, 3-butylnyl, and the higher homologs and isomers. An alkoxy is an alkyl attached to the remainder of the molecule via an oxygen linker (-O-). An alkyl moiety may be an alkenyl moiety. An alkyl moiety may be an alkynyl moiety. An alkyl moiety may be fully saturated. An alkenyl may include more than one double bond and/or one or more triple bonds in addition to the one or more double bonds. An alkynyl may include more than one triple bond and/or one or more double bonds in addition to the one or more triple bonds.

[0045] The term “alkylene,” by itself or as part of another substituent, means, unless otherwise stated, a divalent radical derived from an alkyl, as exemplified, but not limited by, -CH₂CH₂CH₂CH₂-. Typically, an alkyl (or alkylene) group will have from 1 to 24 carbon atoms, with those groups having 10 or fewer carbon atoms being preferred herein. A “lower alkyl” or “lower alkylene” is a shorter chain alkyl or alkylene group, generally having eight or fewer carbon atoms. The term “alkenylene,” by itself or as part of another substituent, means, unless otherwise stated, a divalent radical derived from an alkene.

[0046] The term “heteroalkyl,” by itself or in combination with another term, means, unless otherwise stated, a stable straight or branched chain, or combinations thereof, including at least one carbon atom and at least one heteroatom (e.g., O, N, P, Si, and S), and wherein the nitrogen and sulfur atoms may optionally be oxidized, and the nitrogen heteroatom may optionally be quaternized. The heteroatom(s) (e.g., N, S, Si, or P) may be placed at any interior position of the heteroalkyl group or at the position at which the alkyl group is attached to the remainder of the molecule. Heteroalkyl is an uncyclized chain. Examples include, but are not limited to: -CH₂-CH₂-O-CH₃, -CH₂-CH₂-NH-CH₃, -CH₂-CH₂-N(CH₃)-CH₃, -CH₂-S-CH₂-CH₃, -CH₂-S-CH₂-, -S(O)-CH₃, -CH₂-CH₂-S(O)₂-CH₃, -CH=CH-O-CH₃, -Si(CH₃)₃-, -CH₂-CH=N-OCH₃, -CH=CH-N(CH₃)-CH₃, -O-CH₃, -O-CH₂-CH₃, and -CN. Two or three heteroatoms may be consecutive, such as, for example, -CH₂-NH-OCH₃ and -CH₂-O-Si(CH₃)₃. A heteroalkyl moiety may include one heteroatom (e.g., O, N, S, Si, or P). A heteroalkyl moiety may include two optionally

different heteroatoms (e.g., O, N, S, Si, or P). A heteroalkyl moiety may include three optionally different heteroatoms (e.g., O, N, S, Si, or P). A heteroalkyl moiety may include four optionally different heteroatoms (e.g., O, N, S, Si, or P). A heteroalkyl moiety may include five optionally different heteroatoms (e.g., O, N, S, Si, or P). A heteroalkyl moiety may include up to 8 optionally different heteroatoms (e.g., O, N, S, Si, or P). The term “heteroalkenyl,” by itself or in combination with another term, means, unless otherwise stated, a heteroalkyl including at least one double bond. A heteroalkenyl may optionally include more than one double bond and/or one or more triple bonds in addition to the one or more double bonds. The term “heteroalkynyl,” by itself or in combination with another term, means, unless otherwise stated, a heteroalkyl including at least one triple bond. A heteroalkynyl may optionally include more than one triple bond and/or one or more double bonds in addition to the one or more triple bonds.

[0047] Similarly, the term “heteroalkylene,” by itself or as part of another substituent, means, unless otherwise stated, a divalent radical derived from heteroalkyl, as exemplified, but not limited by, $-\text{CH}_2\text{-CH}_2\text{-S-CH}_2\text{-CH}_2\text{-}$ and $-\text{CH}_2\text{-S-CH}_2\text{-CH}_2\text{-NH-CH}_2\text{-}$. For heteroalkylene groups, heteroatoms can also occupy either or both of the chain termini (e.g., alkyleneoxy, alkylenedioxy, alkyleneamino, alkylenediamino, and the like). Still further, for alkylene and heteroalkylene linking groups, no orientation of the linking group is implied by the direction in which the formula of the linking group is written. For example, the formula $-\text{C}(\text{O})_2\text{R}'$ represents both $-\text{C}(\text{O})_2\text{R}'$ and $-\text{R}'\text{C}(\text{O})_2\text{-}$. As described above, heteroalkyl groups, as used herein, include those groups that are attached to the remainder of the molecule through a heteroatom, such as $-\text{C}(\text{O})\text{R}'$, $-\text{C}(\text{O})\text{NR}'$, $-\text{NR}'\text{R}''$, $-\text{OR}'$, $-\text{SR}'$, and/or $-\text{SO}_2\text{R}'$. Where “heteroalkyl” is recited, followed by recitations of specific heteroalkyl groups, such as $-\text{NR}'\text{R}''$ or the like, it will be understood that the terms heteroalkyl and $-\text{NR}'\text{R}''$ are not redundant or mutually exclusive. Rather, the specific heteroalkyl groups are recited to add clarity. Thus, the term “heteroalkyl” should not be interpreted herein as excluding specific heteroalkyl groups, such as $-\text{NR}'\text{R}''$ or the like.

[0048] The terms “cycloalkyl” and “heterocycloalkyl,” by themselves or in combination with other terms, mean, unless otherwise stated, cyclic versions of “alkyl” and “heteroalkyl,” respectively. Cycloalkyl and heterocycloalkyl are not aromatic. Additionally, for heterocycloalkyl, a heteroatom can occupy the position at which the heterocycle is attached to the remainder of the molecule. Examples of cycloalkyl include, but are not limited to, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, 1-cyclohexenyl, 3-cyclohexenyl, cycloheptyl, and the like. Examples of heterocycloalkyl include, but are not limited to, 1-(1,2,5,6-

tetrahydropyridyl), 1-piperidinyl, 2-piperidinyl, 3-piperidinyl, 4-morpholinyl, 3-morpholinyl, tetrahydrofuran-2-yl, tetrahydrofuran-3-yl, tetrahydrothien-2-yl, tetrahydrothien-3-yl, 1-piperazinyl, 2-piperazinyl, and the like. A “cycloalkylene” and a “heterocycloalkylene,” alone or as part of another substituent, means a divalent radical derived from a cycloalkyl and heterocycloalkyl, respectively.

[0049] In embodiments, the term “cycloalkyl” means a monocyclic, bicyclic, or a multicyclic cycloalkyl ring system. In embodiments, monocyclic ring systems are cyclic hydrocarbon groups containing from 3 to 8 carbon atoms, where such groups can be saturated or unsaturated, but not aromatic. In embodiments, cycloalkyl groups are fully saturated. Examples of monocyclic cycloalkyls include cyclopropyl, cyclobutyl, cyclopentyl, cyclopentenyl, cyclohexyl, cyclohexenyl, cycloheptyl, and cyclooctyl. Bicyclic cycloalkyl ring systems are bridged monocyclic rings or fused bicyclic rings. In embodiments, bridged monocyclic rings contain a monocyclic cycloalkyl ring where two non adjacent carbon atoms of the monocyclic ring are linked by an alkylene bridge of between one and three additional carbon atoms (i.e., a bridging group of the form $(CH_2)_w$, where w is 1, 2, or 3). Representative examples of bicyclic ring systems include, but are not limited to, bicyclo[3.1.1]heptane, bicyclo[2.2.1]heptane, bicyclo[2.2.2]octane, bicyclo[3.2.2]nonane, bicyclo[3.3.1]nonane, and bicyclo[4.2.1]nonane. In embodiments, fused bicyclic cycloalkyl ring systems contain a monocyclic cycloalkyl ring fused to either a phenyl, a monocyclic cycloalkyl, a monocyclic cycloalkenyl, a monocyclic heterocyclyl, or a monocyclic heteroaryl. In embodiments, the bridged or fused bicyclic cycloalkyl is attached to the parent molecular moiety through any carbon atom contained within the monocyclic cycloalkyl ring. In embodiments, cycloalkyl groups are optionally substituted with one or two groups which are independently oxo or thia. In embodiments, the fused bicyclic cycloalkyl is a 5 or 6 membered monocyclic cycloalkyl ring fused to either a phenyl ring, a 5 or 6 membered monocyclic cycloalkyl, a 5 or 6 membered monocyclic cycloalkenyl, a 5 or 6 membered monocyclic heterocyclyl, or a 5 or 6 membered monocyclic heteroaryl, wherein the fused bicyclic cycloalkyl is optionally substituted by one or two groups which are independently oxo or thia. In embodiments, multicyclic cycloalkyl ring systems are a monocyclic cycloalkyl ring (base ring) fused to either (i) one ring system selected from the group consisting of a bicyclic aryl, a bicyclic heteroaryl, a bicyclic cycloalkyl, a bicyclic cycloalkenyl, and a bicyclic heterocyclyl; or (ii) two other ring systems independently selected from the group consisting of a phenyl, a bicyclic aryl, a monocyclic or bicyclic heteroaryl, a monocyclic or bicyclic cycloalkyl, a monocyclic or bicyclic cycloalkenyl, and a monocyclic or bicyclic heterocyclyl. In

embodiments, the multicyclic cycloalkyl is attached to the parent molecular moiety through any carbon atom contained within the base ring. In embodiments, multicyclic cycloalkyl ring systems are a monocyclic cycloalkyl ring (base ring) fused to either (i) one ring system selected from the group consisting of a bicyclic aryl, a bicyclic heteroaryl, a bicyclic cycloalkyl, a bicyclic cycloalkenyl, and a bicyclic heterocyclyl; or (ii) two other ring systems independently selected from the group consisting of a phenyl, a monocyclic heteroaryl, a monocyclic cycloalkyl, a monocyclic cycloalkenyl, and a monocyclic heterocyclyl. Examples of multicyclic cycloalkyl groups include, but are not limited to tetradecahydrophenanthrenyl, perhydrophenothiazin-1-yl, and perhydrophenoxazin-1-yl.

[0050] In embodiments, a cycloalkyl is a cycloalkenyl. The term “cycloalkenyl” is used in accordance with its plain ordinary meaning. In embodiments, a cycloalkenyl is a monocyclic, bicyclic, or a multicyclic cycloalkenyl ring system. In embodiments, monocyclic cycloalkenyl ring systems are cyclic hydrocarbon groups containing from 3 to 8 carbon atoms, where such groups are unsaturated (i.e., containing at least one annular carbon carbon double bond), but not aromatic. Examples of monocyclic cycloalkenyl ring systems include cyclopentenyl and cyclohexenyl. In embodiments, bicyclic cycloalkenyl rings are bridged monocyclic rings or a fused bicyclic rings. In embodiments, bridged monocyclic rings contain a monocyclic cycloalkenyl ring where two non adjacent carbon atoms of the monocyclic ring are linked by an alkylene bridge of between one and three additional carbon atoms (i.e., a bridging group of the form $(CH_2)_w$, where w is 1, 2, or 3). Representative examples of bicyclic cycloalkenyls include, but are not limited to, norbornenyl and bicyclo[2.2.2]oct 2 enyl. In embodiments, fused bicyclic cycloalkenyl ring systems contain a monocyclic cycloalkenyl ring fused to either a phenyl, a monocyclic cycloalkyl, a monocyclic cycloalkenyl, a monocyclic heterocyclyl, or a monocyclic heteroaryl. In embodiments, the bridged or fused bicyclic cycloalkenyl is attached to the parent molecular moiety through any carbon atom contained within the monocyclic cycloalkenyl ring. In embodiments, cycloalkenyl groups are optionally substituted with one or two groups which are independently oxo or thia. In embodiments, multicyclic cycloalkenyl rings contain a monocyclic cycloalkenyl ring (base ring) fused to either (i) one ring system selected from the group consisting of a bicyclic aryl, a bicyclic heteroaryl, a bicyclic cycloalkyl, a bicyclic cycloalkenyl, and a bicyclic heterocyclyl; or (ii) two ring systems independently selected from the group consisting of a phenyl, a bicyclic aryl, a monocyclic or bicyclic heteroaryl, a monocyclic or bicyclic cycloalkyl, a monocyclic or bicyclic cycloalkenyl, and a monocyclic or bicyclic heterocyclyl. In embodiments, the multicyclic cycloalkenyl is attached to the parent

molecular moiety through any carbon atom contained within the base ring. In embodiments, multicyclic cycloalkenyl rings contain a monocyclic cycloalkenyl ring (base ring) fused to either (i) one ring system selected from the group consisting of a bicyclic aryl, a bicyclic heteroaryl, a bicyclic cycloalkyl, a bicyclic cycloalkenyl, and a bicyclic heterocyclyl; or (ii) two ring systems independently selected from the group consisting of a phenyl, a monocyclic heteroaryl, a monocyclic cycloalkyl, a monocyclic cycloalkenyl, and a monocyclic heterocyclyl.

[0051] In embodiments, a heterocycloalkyl is a heterocyclyl. The term “heterocyclyl” as used herein, means a monocyclic, bicyclic, or multicyclic heterocycle. The heterocyclyl monocyclic heterocycle is a 3, 4, 5, 6 or 7 membered ring containing at least one heteroatom independently selected from the group consisting of O, N, and S where the ring is saturated or unsaturated, but not aromatic. The 3 or 4 membered ring contains 1 heteroatom selected from the group consisting of O, N and S. The 5 membered ring can contain zero or one double bond and one, two or three heteroatoms selected from the group consisting of O, N and S. The 6 or 7 membered ring contains zero, one or two double bonds and one, two or three heteroatoms selected from the group consisting of O, N and S. The heterocyclyl monocyclic heterocycle is connected to the parent molecular moiety through any carbon atom or any nitrogen atom contained within the heterocyclyl monocyclic heterocycle. Representative examples of heterocyclyl monocyclic heterocycles include, but are not limited to, azetidiny, azepanyl, aziridiny, diazepanyl, 1,3-dioxanyl, 1,3-dioxolanyl, 1,3-dithiolanyl, 1,3-dithianyl, imidazolinyl, imidazolidinyl, isothiazolinyl, isothiazolidinyl, isoxazolinyl, isoxazolidinyl, morpholinyl, oxadiazolinyl, oxadiazolidinyl, oxazolinyl, oxazolidinyl, piperaziny, piperidinyl, pyranyl, pyrazolinyl, pyrazolidinyl, pyrrolinyl, pyrrolidinyl, tetrahydrofuranyl, tetrahydrothienyl, thiadiazolinyl, thiadiazolidinyl, thiazolinyl, thiazolidinyl, thiomorpholinyl, 1,1-dioxidothiomorpholinyl (thiomorpholine sulfone), thiopyranyl, and trithianyl. The heterocyclyl bicyclic heterocycle is a monocyclic heterocycle fused to either a phenyl, a monocyclic cycloalkyl, a monocyclic cycloalkenyl, a monocyclic heterocycle, or a monocyclic heteroaryl. The heterocyclyl bicyclic heterocycle is connected to the parent molecular moiety through any carbon atom or any nitrogen atom contained within the monocyclic heterocycle portion of the bicyclic ring system. Representative examples of bicyclic heterocyclyls include, but are not limited to, 2,3-dihydrobenzofuran-2-yl, 2,3-dihydrobenzofuran-3-yl, indolin-1-yl, indolin-2-yl, indolin-3-yl, 2,3-dihydrobenzothien-2-yl, decahydroquinolinyl, decahydroisoquinolinyl, octahydro-1H-indolyl, and octahydrobenzofuranyl. In embodiments, heterocyclyl groups are optionally substituted with one or two groups which are independently oxo or thia. In certain

embodiments, the bicyclic heterocyclyl is a 5 or 6 membered monocyclic heterocyclyl ring fused to a phenyl ring, a 5 or 6 membered monocyclic cycloalkyl, a 5 or 6 membered monocyclic cycloalkenyl, a 5 or 6 membered monocyclic heterocyclyl, or a 5 or 6 membered monocyclic heteroaryl, wherein the bicyclic heterocyclyl is optionally substituted by one or two groups which are independently oxo or thia. Multicyclic heterocyclyl ring systems are a monocyclic heterocyclyl ring (base ring) fused to either (i) one ring system selected from the group consisting of a bicyclic aryl, a bicyclic heteroaryl, a bicyclic cycloalkyl, a bicyclic cycloalkenyl, and a bicyclic heterocyclyl; or (ii) two other ring systems independently selected from the group consisting of a phenyl, a bicyclic aryl, a monocyclic or bicyclic heteroaryl, a monocyclic or bicyclic cycloalkyl, a monocyclic or bicyclic cycloalkenyl, and a monocyclic or bicyclic heterocyclyl. The multicyclic heterocyclyl is attached to the parent molecular moiety through any carbon atom or nitrogen atom contained within the base ring. In embodiments, multicyclic heterocyclyl ring systems are a monocyclic heterocyclyl ring (base ring) fused to either (i) one ring system selected from the group consisting of a bicyclic aryl, a bicyclic heteroaryl, a bicyclic cycloalkyl, a bicyclic cycloalkenyl, and a bicyclic heterocyclyl; or (ii) two other ring systems independently selected from the group consisting of a phenyl, a monocyclic heteroaryl, a monocyclic cycloalkyl, a monocyclic cycloalkenyl, and a monocyclic heterocyclyl. Examples of multicyclic heterocyclyl groups include, but are not limited to 10H-phenothiazin-10-yl, 9,10-dihydroacridin-9-yl, 9,10-dihydroacridin-10-yl, 10H-phenoxazin-10-yl, 10,11-dihydro-5H-dibenzo[b,f]azepin-5-yl, 1,2,3,4-tetrahydropyrido[4,3-g]isoquinolin-2-yl, 12H-benzo[b]phenoxazin-12-yl, and dodecahydro-1H-carbazol-9-yl.

[0052] The terms “halo” or “halogen,” by themselves or as part of another substituent, mean, unless otherwise stated, a fluorine, chlorine, bromine, or iodine atom. Additionally, terms such as “haloalkyl” are meant to include monohaloalkyl and polyhaloalkyl. For example, the term “halo(C₁-C₄)alkyl” includes, but is not limited to, fluoromethyl, difluoromethyl, trifluoromethyl, 2,2,2-trifluoroethyl, 4-chlorobutyl, 3-bromopropyl, and the like.

[0053] The term “acyl” means, unless otherwise stated, -C(O)R where R is a substituted or unsubstituted alkyl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted heterocycloalkyl, substituted or unsubstituted aryl, or substituted or unsubstituted heteroaryl.

[0054] The term “aryl” means, unless otherwise stated, a polyunsaturated, aromatic, hydrocarbon substituent, which can be a single ring or multiple rings (preferably from 1 to 3

rings) that are fused together (i.e., a fused ring aryl) or linked covalently. A fused ring aryl refers to multiple rings fused together wherein at least one of the fused rings is an aryl ring. The term “heteroaryl” refers to aryl groups (or rings) that contain at least one heteroatom such as N, O, or S, wherein the nitrogen and sulfur atoms are optionally oxidized, and the nitrogen atom(s) are optionally quaternized. Thus, the term “heteroaryl” includes fused ring heteroaryl groups (i.e., multiple rings fused together wherein at least one of the fused rings is a heteroaromatic ring). A 5,6-fused ring heteroarylene refers to two rings fused together, wherein one ring has 5 members and the other ring has 6 members, and wherein at least one ring is a heteroaryl ring. Likewise, a 6,6-fused ring heteroarylene refers to two rings fused together, wherein one ring has 6 members and the other ring has 6 members, and wherein at least one ring is a heteroaryl ring. And a 6,5-fused ring heteroarylene refers to two rings fused together, wherein one ring has 6 members and the other ring has 5 members, and wherein at least one ring is a heteroaryl ring. A heteroaryl group can be attached to the remainder of the molecule through a carbon or heteroatom. Non-limiting examples of aryl and heteroaryl groups include phenyl, naphthyl, pyrrolyl, pyrazolyl, pyridazinyl, triazinyl, pyrimidinyl, imidazolyl, pyrazinyl, purinyl, oxazolyl, isoxazolyl, thiazolyl, furyl, thienyl, pyridyl, pyrimidyl, benzothiazolyl, benzoxazolyl, benzimidazolyl, benzofuran, isobenzofuranyl, indolyl, isoindolyl, benzothiophenyl, isoquinolyl, quinoxalyl, quinolyl, 1-naphthyl, 2-naphthyl, 4-biphenyl, 1-pyrrolyl, 2-pyrrolyl, 3-pyrrolyl, 3-pyrazolyl, 2-imidazolyl, 4-imidazolyl, pyrazinyl, 2-oxazolyl, 4-oxazolyl, 2-phenyl-4-oxazolyl, 5-oxazolyl, 3-isoxazolyl, 4-isoxazolyl, 5-isoxazolyl, 2-thiazolyl, 4-thiazolyl, 5-thiazolyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, 2-pyrimidyl, 4-pyrimidyl, 5-benzothiazolyl, purinyl, 2-benzimidazolyl, 5-indolyl, 1-isoquinolyl, 5-isoquinolyl, 2-quinoxalyl, 5-quinoxalyl, 3-quinolyl, and 6-quinolyl. Substituents for each of the above noted aryl and heteroaryl ring systems are selected from the group of acceptable substituents described below. An “arylene” and a “heteroarylene,” alone or as part of another substituent, mean a divalent radical derived from an aryl and heteroaryl, respectively. A heteroaryl group substituent may be -O- bonded to a ring heteroatom nitrogen.

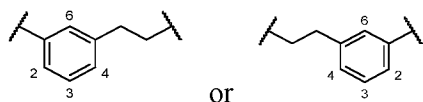
[0055] Spirocyclic rings are two or more rings wherein adjacent rings are attached through a single atom. The individual rings within spirocyclic rings may be identical or different. Individual rings in spirocyclic rings may be substituted or unsubstituted and may have different substituents from other individual rings within a set of spirocyclic rings. Possible substituents for individual rings within spirocyclic rings are the possible substituents for the same ring when not part of spirocyclic rings (e.g. substituents for cycloalkyl or heterocycloalkyl rings).

Spirocyclic rings may be substituted or unsubstituted cycloalkyl, substituted or unsubstituted cycloalkylene, substituted or unsubstituted heterocycloalkyl or substituted or unsubstituted heterocycloalkylene and individual rings within a spirocyclic ring group may be any of the immediately previous list, including having all rings of one type (e.g. all rings being substituted heterocycloalkylene wherein each ring may be the same or different substituted heterocycloalkylene). When referring to a spirocyclic ring system, heterocyclic spirocyclic rings means a spirocyclic rings wherein at least one ring is a heterocyclic ring and wherein each ring may be a different ring. When referring to a spirocyclic ring system, substituted spirocyclic rings means that at least one ring is substituted and each substituent may optionally be different.

[0056] The symbol “~” denotes the point of attachment of a chemical moiety to the remainder of a molecule or chemical formula.

[0057] The term “oxo,” as used herein, means an oxygen that is double bonded to a carbon atom.

[0058] The term “alkylarylene” as an arylene moiety covalently bonded to an alkylene moiety (also referred to herein as an alkylene linker). In embodiments, the alkylarylene group has the formula:



[0059] An alkylarylene moiety may be substituted (e.g. with a substituent group) on the alkylene moiety or the arylene linker (e.g. at carbons 2, 3, 4, or 6) with halogen, oxo, -N₃, -CF₃, -CCl₃, -CBr₃, -Cl₃, -CN, -CHO, -OH, -NH₂, -COOH, -CONH₂, -NO₂, -SH, -SO₂CH₃, -SO₃H, -OSO₃H, -SO₂NH₂, -NHNH₂, -ONH₂, -NHC(O)NHNH₂, substituted or unsubstituted C₁-C₅ alkyl or substituted or unsubstituted 2 to 5 membered heteroalkyl). In embodiments, the alkylarylene is unsubstituted.

[0060] Each of the above terms (e.g., “alkyl,” “heteroalkyl,” “cycloalkyl,” “heterocycloalkyl,” “aryl,” and “heteroaryl”) includes both substituted and unsubstituted forms of the indicated radical. Preferred substituents for each type of radical are provided below.

[0061] Substituents for the alkyl and heteroalkyl radicals (including those groups often referred to as alkylene, alkenyl, heteroalkylene, heteroalkenyl, alkynyl, cycloalkyl, heterocycloalkyl, cycloalkenyl, and heterocycloalkenyl) can be one or more of a variety of

groups selected from, but not limited to, -OR', =O, =NR', =N-OR', -NR'R'', -SR', -halogen, -SiR'R''R''', -OC(O)R', -C(O)R', -CO₂R', -CONR'R'', -OC(O)NR'R'', -NR''C(O)R', -NR'-C(O)NR''R''', -NR''C(O)₂R', -NR-C(NR'R''R''')=NR''', -NR-C(NR'R'')=NR''', -S(O)R', -S(O)₂R', -S(O)₂NR'R'', -NRSO₂R', -NR'NR''R''', -ONR'R'', -NR'C(O)NR''NR''''R''', -CN, -NO₂, -NR'SO₂R'', -NR'C(O)R'', -NR'C(O)-OR'', -NR'OR'', in a number ranging from zero to (2m'+1), where m' is the total number of carbon atoms in such radical. R, R', R'', R''', and R'''' each preferably independently refer to hydrogen, substituted or unsubstituted heteroalkyl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted heterocycloalkyl, substituted or unsubstituted aryl (e.g., aryl substituted with 1-3 halogens), substituted or unsubstituted heteroaryl, substituted or unsubstituted alkyl, alkoxy, or thioalkoxy groups, or arylalkyl groups. When a compound described herein includes more than one R group, for example, each of the R groups is independently selected as are each R', R'', R''', and R'''' group when more than one of these groups is present. When R' and R'' are attached to the same nitrogen atom, they can be combined with the nitrogen atom to form a 4-, 5-, 6-, or 7-membered ring. For example, -NR'R'' includes, but is not limited to, 1-pyrrolidinyl and 4-morpholinyl. From the above discussion of substituents, one of skill in the art will understand that the term "alkyl" is meant to include groups including carbon atoms bound to groups other than hydrogen groups, such as haloalkyl (e.g., -CF₃ and -CH₂CF₃) and acyl (e.g., -C(O)CH₃, -C(O)CF₃, -C(O)CH₂OCH₃, and the like).

[0062] Similar to the substituents described for the alkyl radical, substituents for the aryl and heteroaryl groups are varied and are selected from, for example: -OR', -NR'R'', -SR', -halogen, -SiR'R''R''', -OC(O)R', -C(O)R', -CO₂R', -CONR'R'', -OC(O)NR'R'', -NR''C(O)R', -NR'-C(O)NR''R''', -NR''C(O)₂R', -NR-C(NR'R''R''')=NR''', -NR-C(NR'R'')=NR''', -S(O)R', -S(O)₂R', -S(O)₂NR'R'', -NRSO₂R', -NR'NR''R''', -ONR'R'', -NR'C(O)NR''NR''''R''', -CN, -NO₂, -R', -N₃, -CH(Ph)₂, fluoro(C₁-C₄)alkoxy, and fluoro(C₁-C₄)alkyl, -NR'SO₂R'', -NR'C(O)R'', -NR'C(O)-OR'', -NR'OR'', in a number ranging from zero to the total number of open valences on the aromatic ring system; and where R', R'', R''', and R'''' are preferably independently selected from hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted heterocycloalkyl, substituted or unsubstituted aryl, and substituted or unsubstituted heteroaryl. When a compound described herein includes more than one R group, for example, each of the R groups is independently selected as are each R', R'', R''', and R'''' groups when more than one of these groups is present.

[0063] Substituents for rings (e.g. cycloalkyl, heterocycloalkyl, aryl, heteroaryl, cycloalkylene, heterocycloalkylene, arylene, or heteroarylene) may be depicted as substituents

on the ring rather than on a specific atom of a ring (commonly referred to as a floating substituent). In such a case, the substituent may be attached to any of the ring atoms (obeying the rules of chemical valency) and in the case of fused rings or spirocyclic rings, a substituent depicted as associated with one member of the fused rings or spirocyclic rings (a floating substituent on a single ring), may be a substituent on any of the fused rings or spirocyclic rings (a floating substituent on multiple rings). When a substituent is attached to a ring, but not a specific atom (a floating substituent), and a subscript for the substituent is an integer greater than one, the multiple substituents may be on the same atom, same ring, different atoms, different fused rings, different spirocyclic rings, and each substituent may optionally be different. Where a point of attachment of a ring to the remainder of a molecule is not limited to a single atom (a floating substituent), the attachment point may be any atom of the ring and in the case of a fused ring or spirocyclic ring, any atom of any of the fused rings or spirocyclic rings while obeying the rules of chemical valency. Where a ring, fused rings, or spirocyclic rings contain one or more ring heteroatoms and the ring, fused rings, or spirocyclic rings are shown with one more floating substituents (including, but not limited to, points of attachment to the remainder of the molecule), the floating substituents may be bonded to the heteroatoms. Where the ring heteroatoms are shown bound to one or more hydrogens (e.g. a ring nitrogen with two bonds to ring atoms and a third bond to a hydrogen) in the structure or formula with the floating substituent, when the heteroatom is bonded to the floating substituent, the substituent will be understood to replace the hydrogen, while obeying the rules of chemical valency.

[0064] Two or more substituents may optionally be joined to form aryl, heteroaryl, cycloalkyl, or heterocycloalkyl groups. Such so-called ring-forming substituents are typically, though not necessarily, found attached to a cyclic base structure. In one embodiment, the ring-forming substituents are attached to adjacent members of the base structure. For example, two ring-forming substituents attached to adjacent members of a cyclic base structure create a fused ring structure. In another embodiment, the ring-forming substituents are attached to a single member of the base structure. For example, two ring-forming substituents attached to a single member of a cyclic base structure create a spirocyclic structure. In yet another embodiment, the ring-forming substituents are attached to non-adjacent members of the base structure.

[0065] As used herein, the terms “heteroatom” or “ring heteroatom” are meant to include oxygen (O), nitrogen (N), sulfur (S), phosphorus (P), and silicon (Si).

[0066] The term “non-covalent linker” is used in accordance with its ordinary meaning and refers to a divalent moiety which includes at least two molecules that are not covalently linked to each other but are capable of interacting with each other via a non-covalent bond (e.g. electrostatic interactions (e.g. ionic bond, hydrogen bond, halogen bond) or van der Waals interactions (e.g. dipole-dipole, dipole-induced dipole, London dispersion). In embodiments, the non-covalent linker is the result of two molecules that are not covalently linked to each other that interact with each other via a non-covalent bond.

[0067] The term “anchor moiety” as used herein refers to a chemical moiety capable of interacting (e.g., covalently or non-covalently) with a second, optionally different, chemical moiety (e.g., complementary anchor moiety binder). In embodiments, the anchor moiety is a bioconjugate reactive group capable of interacting (e.g., covalently) with a complementary bioconjugate reactive group (e.g., complementary anchor moiety reactive group). In embodiments, an anchor moiety is a click chemistry reactant moiety. In embodiments, the anchor moiety (an “affinity anchor moiety”) is capable of non-covalently interacting with a second chemical moiety (e.g., complementary affinity anchor moiety binder). Non-limiting examples of an anchor moiety include biotin, azide, trans-cyclooctene (TCO) and phenyl boric acid (PBA). In embodiments, an affinity anchor moiety (e.g., biotin moiety) interacts non-covalently with a complementary affinity anchor moiety binder (e.g., streptavidin moiety). In embodiments, an anchor moiety (e.g., azide moiety, trans-cyclooctene (TCO) moiety, phenyl boric acid (PBA) moiety) covalently binds a complementary anchor moiety binder (e.g., dibenzocyclooctyne (DBCO) moiety, tetrazine (TZ) moiety, salicylhydroxamic acid (SHA) moiety).

[0068] The terms “cleavable linker” or “cleavable moiety” as used herein refers to a divalent or monovalent, respectively, moiety which is capable of being separated (e.g., detached, split, disconnected, hydrolyzed, a stable bond within the moiety is broken) into distinct entities. A cleavable linker is cleavable (e.g., specifically cleavable) in response to external stimuli (e.g., enzymes, nucleophilic/basic reagents, reducing agents, photo-irradiation, electrophilic/acidic reagents, organometallic and metal reagents, or oxidizing reagents). A chemically cleavable linker refers to a linker which is capable of being split in response to the presence of a chemical (e.g., acid, base, oxidizing agent, reducing agent, Pd(0), tris-(2-carboxyethyl)phosphine, dilute nitrous acid, fluoride, tris(3-hydroxypropyl)phosphine), sodium dithionite (Na₂S₂O₄), hydrazine (N₂H₄)). A chemically cleavable linker is non-enzymatically cleavable. In embodiments, the cleavable linker is cleaved by contacting the cleavable linker with a cleaving agent. In

embodiments, the cleaving agent is sodium dithionite ($\text{Na}_2\text{S}_2\text{O}_4$), weak acid, hydrazine (N_2H_4), $\text{Pd}(0)$, or light-irradiation (e.g., ultraviolet radiation).

[0069] A photocleavable linker (e.g., including or consisting of a o-nitrobenzyl group) refers to a linker which is capable of being split in response to photo-irradiation (e.g., ultraviolet radiation). An acid-cleavable linker refers to a linker which is capable of being split in response to a change in the pH (e.g., increased acidity). A base-cleavable linker refers to a linker which is capable of being split in response to a change in the pH (e.g., decreased acidity). An oxidant-cleavable linker refers to a linker which is capable of being split in response to the presence of an oxidizing agent. A reductant-cleavable linker refers to a linker which is capable of being split in response to the presence of an reducing agent (e.g., Tris(3-hydroxypropyl)phosphine). In embodiments, the cleavable linker is a dialkylketal linker, an azo linker, an allyl linker, a cyanoethyl linker, a 1-(4,4-dimethyl-2,6-dioxocyclohex-1-ylidene)ethyl linker, or a nitrobenzyl linker.

[0070] The term “orthogonally cleavable linker” or “orthogonal cleavable linker” as used herein refer to a cleavable linker that is cleaved by a first cleaving agent (e.g., enzyme, nucleophilic/basic reagent, reducing agent, photo-irradiation, electrophilic/acidic reagent, organometallic and metal reagent, oxidizing reagent) in a mixture of two or more different cleaving agents and is not cleaved by any other different cleaving agent in the mixture of two or more cleaving agents. For example, two different cleavable linkers are both orthogonal cleavable linkers when a mixture of the two different cleavable linkers are reacted with two different cleaving agents and each cleavable linker is cleaved by only one of the cleaving agents and not the other cleaving agent. In embodiments, an orthogonally is a cleavable linker that following cleavage the two separated entities (e.g., fluorescent dye, bioconjugate reactive group) do not further react and form a new orthogonally cleavable linker.

[0071] The term “orthogonal binding group” or “orthogonal binding molecule” as used herein refer to a binding group (e.g. anchor moiety or complementary anchor moiety binder) that is capable of binding a first complementary binding group (e.g., complementary anchor moiety binder or anchor moiety) in a mixture of two or more different complementary binding groups and is unable to bind any other different complementary binding group in the mixture of two or more complementary binding groups. For example, two different binding groups are both orthogonal binding groups when a mixture of the two different binding groups are reacted with two complementary binding groups and each binding group binds only one of the

complementary binding groups and not the other complementary binding group. An example of a set of four orthogonal binding groups and a set of orthogonal complementary binding groups are the binding groups biotin, azide, trans-cyclooctene (TCO) and phenyl boric acid (PBA), which specifically and efficiently bind or react with the complementary binding groups streptavidin, dibenzocyclooctyne (DBCO), tetrazine (TZ) and salicylhydroxamic acid (SHA) respectively.

[0072] The term “orthogonal detectable label” or “orthogonal detectable moiety” as used herein refer to a detectable label (e.g. fluorescent dye or detectable dye) that is capable of being detected and identified (e.g., by use of a detection means (e.g., emission wavelength, physical characteristic measurement)) in a mixture or a panel (collection of separate samples) of two or more different detectable labels. For example, two different detectable labels that are fluorescent dyes are both orthogonal detectable labels when a panel of the two different fluorescent dyes is subjected to a wavelength of light that is absorbed by one fluorescent dye but not the other and results in emission of light from the fluorescent dye that absorbed the light but not the other fluorescent dye. Orthogonal detectable labels may be separately identified by different absorbance or emission intensities of the orthogonal detectable labels compared to each other and not only be the absolute presence or absence of a signal. An example of a set of four orthogonal detectable labels is the set of Rox-Labeled Tetrazine, Alexa488-Labeled SHA, Cy5-Labeled Streptavidin, and R6G-Labeled Dibenzocyclooctyne.

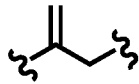
[0073] The term “polymerase-compatible cleavable moiety” as used herein refers a cleavable moiety which does not interfere with the function of a polymerase (e.g., DNA polymerase, modified DNA polymerase). Methods for determining the function of a polymerase contemplated herein are described in B. Rosenblum et al. (Nucleic Acids Res. 1997 Nov 15; 25(22): 4500–4504); and Z. Zhu et al. (Nucleic Acids Res. 1994 Aug 25; 22(16): 3418–3422), which are incorporated by reference herein in their entirety for all purposes. In embodiments the polymerase-compatible cleavable moiety does not decrease the function of a polymerase relative to the absence of the polymerase-compatible cleavable moiety. In embodiments, the polymerase-compatible cleavable moiety does not negatively affect DNA polymerase recognition. In embodiments, the polymerase-compatible cleavable moiety does not negatively affect (e.g., limit) the read length of the DNA polymerase. Additional examples of a polymerase-compatible cleavable moiety may be found in U.S. Patent No. 6,664,079, Ju J. et al. (2006) *Proc Natl Acad Sci USA* 103(52):19635-19640.; Ruparel H. et al. (2005) *Proc Natl Acad Sci USA* 102(17):5932-5937.; Wu J. et al. (2007) *Proc Natl Acad Sci USA* 104(104):16462-

16467 ;Guo J. et al. (2008) *Proc Natl Acad Sci USA* 105(27): 9145-9150 Bentley D.R. et al. (2008) *Nature* 456(7218):53-59; or Hutter D. et al. (2010) *Nucleosides Nucleotides & Nucleic Acids* 29:879-895, which are incorporated herein by reference in their entirety for all purposes.

In embodiments, a polymerase-compatible cleavable moiety includes an azido moiety or a dithiol linking moiety. In embodiments, the polymerase-compatible cleavable moiety is $-\text{NH}_2$, $-\text{CN}$, $-\text{CH}_3$, C_2 - C_6 allyl (e.g., $-\text{CH}_2\text{-CH=CH}_2$), methoxyalkyl (e.g., $-\text{CH}_2\text{-O-CH}_3$), or $-\text{CH}_2\text{N}_3$. In embodiments, the polymerase-compatible cleavable moiety comprises a disulfide moiety.

[0074] The term “allyl” as described herein refers to an unsubstituted methylene attached to a

vinyl group (i.e. $-\text{CH=CH}_2$), having the formula . An “allyl linker” refers to a divalent

unsubstituted methylene attached to a vinyl group, having the formula .

[0075] A “detectable agent” or “detectable compound” or “detectable label” or “detectable moiety” is a composition detectable by spectroscopic, photochemical, biochemical, immunochemical, chemical, magnetic resonance imaging, or other physical means. For example, detectable agents include ^{18}F , ^{32}P , ^{33}P , ^{45}Ti , ^{47}Sc , ^{52}Fe , ^{59}Fe , ^{62}Cu , ^{64}Cu , ^{67}Cu , ^{67}Ga , ^{68}Ga , ^{77}As , ^{86}Y , ^{90}Y , ^{89}Sr , ^{89}Zr , ^{94}Tc , ^{94}Tc , $^{99\text{m}}\text{Tc}$, ^{99}Mo , ^{105}Pd , ^{105}Rh , ^{111}Ag , ^{111}In , ^{123}I , ^{124}I , ^{125}I , ^{131}I , ^{142}Pr , ^{143}Pr , ^{149}Pm , ^{153}Sm , $^{154-158}\text{Gd}$, ^{161}Tb , ^{166}Dy , ^{166}Ho , ^{169}Er , ^{175}Lu , ^{177}Lu , ^{186}Re , ^{188}Re , ^{189}Re , ^{194}Ir , ^{198}Au , ^{199}Au , ^{211}At , ^{211}Pb , ^{212}Bi , ^{212}Pb , ^{213}Bi , ^{223}Ra , ^{225}Ac , Cr, V, Mn, Fe, Co, Ni, Cu, La, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, ^{32}P , fluorophore (e.g. fluorescent dyes), modified oligonucleotides (e.g., moieties described in PCT/US2015/022063, which is incorporated herein by reference), electron-dense reagents, enzymes (e.g., as commonly used in an ELISA), biotin, digoxigenin, paramagnetic molecules, paramagnetic nanoparticles, ultrasmall superparamagnetic iron oxide (“USPIO”) nanoparticles, USPIO nanoparticle aggregates, superparamagnetic iron oxide (“SPIO”) nanoparticles, SPIO nanoparticle aggregates, monocrystalline iron oxide nanoparticles, monocrystalline iron oxide, nanoparticle contrast agents, liposomes or other delivery vehicles containing Gadolinium chelate (“Gd-chelate”) molecules, Gadolinium, radioisotopes, radionuclides (e.g. carbon-11, nitrogen-13, oxygen-15, fluorine-18, rubidium-82), fluorodeoxyglucose (e.g. fluorine-18 labeled), any gamma ray emitting radionuclides, positron-emitting radionuclide, radiolabeled glucose, radiolabeled water, radiolabeled ammonia, biocolloids, microbubbles (e.g. including microbubble shells including albumin, galactose, lipid, and/or polymers; microbubble gas core including air, heavy gas(es),

perfluorocarbon, nitrogen, octafluoropropane, perflexane lipid microsphere, perflutren, etc.), iodinated contrast agents (e.g. iohexol, iodixanol, ioversol, iopamidol, ioxilan, iopromide, diatrizoate, metrizoate, ioxaglate), barium sulfate, thorium dioxide, gold, gold nanoparticles, gold nanoparticle aggregates, fluorophores, two-photon fluorophores, or haptens and proteins or other entities which can be made detectable, *e.g.*, by incorporating a radiolabel into a peptide or antibody specifically reactive with a target peptide.

[0076] Radioactive substances (e.g., radioisotopes) that may be used as imaging and/or labeling agents in accordance with the embodiments of the disclosure include, but are not limited to, ^{18}F , ^{32}P , ^{33}P , ^{45}Ti , ^{47}Sc , ^{52}Fe , ^{59}Fe , ^{62}Cu , ^{64}Cu , ^{67}Cu , ^{67}Ga , ^{68}Ga , ^{77}As , ^{86}Y , ^{90}Y , ^{89}Sr , ^{89}Zr , ^{94}Tc , ^{94}Tc , $^{99\text{m}}\text{Tc}$, ^{99}Mo , ^{105}Pd , ^{105}Rh , ^{111}Ag , ^{111}In , ^{123}I , ^{124}I , ^{125}I , ^{131}I , ^{142}Pr , ^{143}Pr , ^{149}Pm , ^{153}Sm , $^{154-158}\text{Gd}$, ^{161}Tb , ^{166}Dy , ^{166}Ho , ^{169}Er , ^{175}Lu , ^{177}Lu , ^{186}Re , ^{188}Re , ^{189}Re , ^{194}Ir , ^{198}Au , ^{199}Au , ^{211}At , ^{211}Pb , ^{212}Bi , ^{212}Pb , ^{213}Bi , ^{223}Ra and ^{225}Ac . Paramagnetic ions that may be used as additional imaging agents in accordance with the embodiments of the disclosure include, but are not limited to, ions of transition and lanthanide metals (e.g. metals having atomic numbers of 21-29, 42, 43, 44, or 57-71). These metals include ions of Cr, V, Mn, Fe, Co, Ni, Cu, La, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb and Lu.

[0077] Examples of detectable agents include imaging agents, including fluorescent and luminescent substances, including, but not limited to, a variety of organic or inorganic small molecules commonly referred to as "dyes," "labels," or "indicators." Examples include fluorescein, rhodamine, acridine dyes, Alexa dyes, and cyanine dyes. In embodiments, the detectable moiety is a fluorescent molecule (e.g., acridine dye, cyanine, dye, fluorine dye, oxazine dye, phenanthridine dye, or rhodamine dye). In embodiments, the detectable moiety is a fluorescent molecule (e.g., acridine dye, cyanine, dye, fluorine dye, oxazine dye, phenanthridine dye, or rhodamine dye). In embodiments, the detectable moiety is a fluorescein isothiocyanate moiety, tetramethylrhodamine-5-(and 6)-isothiocyanate moiety, Cy2 moiety, Cy3 moiety, Cy5 moiety, Cy7 moiety, 4',6-diamidino-2-phenylindole moiety, Hoechst 33258 moiety, Hoechst 33342 moiety, Hoechst 34580 moiety, propidium-iodide moiety, or acridine orange moiety. In embodiments, the detectable moiety is a Indo-1, Ca saturated moiety, Indo-1 Ca^{2+} moiety, Cascade Blue BSA pH 7.0 moiety, Cascade Blue moiety, LysoTracker Blue moiety, Alexa 405 moiety, LysoSensor Blue pH 5.0 moiety, LysoSensor Blue moiety, DyLight 405 moiety, DyLight 350 moiety, BFP (Blue Fluorescent Protein) moiety, Alexa 350 moiety, 7-Amino-4-methylcoumarin pH 7.0 moiety, Amino Coumarin moiety, AMCA conjugate moiety, Coumarin moiety, 7-Hydroxy-4-methylcoumarin moiety, 7-Hydroxy-4-methylcoumarin pH 9.0 moiety,

6,8-Difluoro-7-hydroxy-4-methylcoumarin pH 9.0 moiety, Hoechst 33342 moiety, Pacific Blue moiety, Hoechst 33258 moiety, Hoechst 33258-DNA moiety, Pacific Blue antibody conjugate pH 8.0 moiety, PO-PRO-1 moiety, PO-PRO-1-DNA moiety, POPO-1 moiety, POPO-1-DNA moiety, DAPI-DNA moiety, DAPI moiety, Marina Blue moiety, SYTOX Blue-DNA moiety, CFP (Cyan Fluorescent Protein) moiety, eCFP (Enhanced Cyan Fluorescent Protein) moiety, 1-Anilidonaphthalene-8-sulfonic acid (1,8-ANS) moiety, Indo-1, Ca free moiety, 1,8-ANS (1-Anilidonaphthalene-8-sulfonic acid) moiety, BO-PRO-1-DNA moiety, BOPRO-1 moiety, BOBO-1-DNA moiety, SYTO 45-DNA moiety, evoglow-Pp1 moiety, evoglow-Bs1 moiety, evoglow-Bs2 moiety, Auramine O moiety, DiO moiety, LysoSensor Green pH 5.0 moiety, Cy 2 moiety, LysoSensor Green moiety, Fura-2, high Ca moiety, Fura-2 Ca²⁺ moiety, SYTO 13-DNA moiety, YO-PRO-1-DNA moiety, YOYO-1-DNA moiety, eGFP (Enhanced Green Fluorescent Protein) moiety, LysoTracker Green moiety, GFP (S65T) moiety, BODIPY FL, MeOH moiety, Sapphire moiety, BODIPY FL conjugate moiety, MitoTracker Green moiety, MitoTracker Green FM, MeOH moiety, Fluorescein 0.1 M NaOH moiety, Calcein pH 9.0 moiety, Fluorescein pH 9.0 moiety, Calcein moiety, Fura-2, no Ca moiety, Fluo-4 moiety, FDA moiety, DTAF moiety, Fluorescein moiety, CFDA moiety, FITC moiety, Alexa Fluor 488 hydrazide-water moiety, DyLight 488 moiety, 5-FAM pH 9.0 moiety, Alexa 488 moiety, Rhodamine 110 moiety, Rhodamine 110 pH 7.0 moiety, Acridine Orange moiety, BCECF pH 5.5 moiety, PicoGreendsDNA quantitation reagent moiety, SYBR Green I moiety, Rhodamine Green pH 7.0 moiety, CyQUANT GR-DNA moiety, NeuroTrace 500/525, green fluorescent Nissl stain-RNA moiety, DansylCadaverine moiety, Fluoro-Emerald moiety, Nissl moiety, Fluorescein dextran pH 8.0 moiety, Rhodamine Green moiety, 5-(and-6)-Carboxy-2', 7'-dichlorofluorescein pH 9.0 moiety, DansylCadaverine, MeOH moiety, eYFP (Enhanced Yellow Fluorescent Protein) moiety, Oregon Green 488 moiety, Fluo-3 moiety, BCECF pH 9.0 moiety, SBFI-Na⁺ moiety, Fluo-3 Ca²⁺ moiety, Rhodamine 123 MeOH moiety, FAsH moiety, Calcium Green-1 Ca²⁺ moiety, Magnesium Green moiety, DM-NERF pH 4.0 moiety, Calcium Green moiety, Citrine moiety, LysoSensor Yellow pH 9.0 moiety, TO-PRO-1-DNA moiety, Magnesium Green Mg²⁺ moiety, Sodium Green Na⁺ moiety, TOTO-1-DNA moiety, Oregon Green 514 moiety, Oregon Green 514 antibody conjugate pH 8.0 moiety, NBD-X moiety, DM-NERF pH 7.0 moiety, NBD-X, MeOH moiety, CI-NERF pH 6.0 moiety, Alexa 430 moiety, CI-NERF pH 2.5 moiety, Lucifer Yellow, CH moiety, LysoSensor Yellow pH 3.0 moiety, 6-TET, SE pH 9.0 moiety, Eosin antibody conjugate pH 8.0 moiety, Eosin moiety, 6-Carboxyrhodamine 6G pH 7.0 moiety, 6-Carboxyrhodamine 6G, hydrochloride moiety, Bodipy R6G SE moiety, BODIPY R6G MeOH moiety, 6 JOE moiety, Cascade Yellow moiety, mBanana moiety, Alexa

532 moiety, Erythrosin-5-isothiocyanate pH 9.0 moiety, 6-HEX, SE pH 9.0 moiety, mOrange moiety, mHoneydew moiety, Cy 3 moiety, Rhodamine B moiety, DiI moiety, 5-TAMRA-MeOH moiety, Alexa 555 moiety, DyLight 549 moiety, BODIPY TMR-X, SE moiety, BODIPY TMR-X MeOH moiety, PO-PRO-3-DNA moiety, PO-PRO-3 moiety, Rhodamine moiety, POPO-3 moiety, Alexa 546 moiety, Calcium Orange Ca²⁺ moiety, TRITC moiety, Calcium Orange moiety, Rhodaminephalloidin pH 7.0 moiety, MitoTracker Orange moiety, MitoTracker Orange MeOH moiety, Phycoerythrin moiety, Magnesium Orange moiety, R-Phycoerythrin pH 7.5 moiety, 5-TAMRA pH 7.0 moiety, 5-TAMRA moiety, Rhod-2 moiety, FM 1-43 moiety, Rhod-2 Ca²⁺ moiety, FM 1-43 lipid moiety, LOLO-1-DNA moiety, dTomato moiety, DsRed moiety, Dapoxyl (2-aminoethyl) sulfonamide moiety, Tetramethylrhodamine dextran pH 7.0 moiety, Fluor-Ruby moiety, Resorufin moiety, Resorufin pH 9.0 moiety, mTangerine moiety, LysoTracker Red moiety, Lissaminerhodamine moiety, Cy 3.5 moiety, Rhodamine Red-X antibody conjugate pH 8.0 moiety, Sulforhodamine 101 EtOH moiety, JC-1 pH 8.2 moiety, JC-1 moiety, mStrawberry moiety, MitoTracker Red moiety, MitoTracker Red, MeOH moiety, X-Rhod-1 Ca²⁺ moiety, Alexa 568 moiety, 5-ROX pH 7.0 moiety, 5-ROX (5-Carboxy-X-rhodamine, triethylammonium salt) moiety, BO-PRO-3-DNA moiety, BOPRO-3 moiety, BOBO-3-DNA moiety, Ethidium Bromide moiety, ReAsH moiety, Calcium Crimson moiety, Calcium Crimson Ca²⁺ moiety, mRFP moiety, mCherry moiety, HcRed moiety, DyLight 594 moiety, Ethidium homodimer-1-DNA moiety, Ethidiumhomodimer moiety, Propidium Iodide moiety, SYPRO Ruby moiety, Propidium Iodide-DNA moiety, Alexa 594 moiety, BODIPY TR-X, SE moiety, BODIPY TR-X, MeOH moiety, BODIPY TR-X phalloidin pH 7.0 moiety, Alexa Fluor 610 R-phycoerythrin streptavidin pH 7.2 moiety, YO-PRO-3-DNA moiety, Di-8 ANEPPS moiety, Di-8-ANEPPS-lipid moiety, YOYO-3-DNA moiety, Nile Red-lipid moiety, Nile Red moiety, DyLight 633 moiety, mPlum moiety, TO-PRO-3-DNA moiety, DDAO pH 9.0 moiety, Fura Red high Ca moiety, Allophycocyanin pH 7.5 moiety, APC (allophycocyanin) moiety, Nile Blue, EtOH moiety, TOTO-3-DNA moiety, Cy 5 moiety, BODIPY 650/665-X, MeOH moiety, Alexa Fluor 647 R-phycoerythrin streptavidin pH 7.2 moiety, DyLight 649 moiety, Alexa 647 moiety, Fura Red Ca²⁺ moiety, Atto 647 moiety, Fura Red, low Ca moiety, Carboxynaphthofluorescein pH 10.0 moiety, Alexa 660 moiety, Cy 5.5 moiety, Alexa 680 moiety, DyLight 680 moiety, Alexa 700 moiety, FM 4-64, 2% CHAPS moiety, or FM 4-64 moiety. In embodiments, the detectable moiety is a moiety of 1,1'-Diethyl-4,4'-carbocyanine iodide, 1,2-Diphenylacetylene, 1,4-Diphenylbutadiene, 1,4-Diphenylbutadiyne, 1,6-Diphenylhexatriene, 1,6-Diphenylhexatriene, 1-anilinonaphthalene-8-sulfonic acid, 2,7-Dichlorofluorescein, 2,5-DIPHENYLOXAZOLE, 2-Di-1-ASP, 2-dodecylresorufin, 2-

Methylbenzoxazole, 3,3-Diethylthiadiazocarbocyanine iodide, 4-Dimethylamino-4'-Nitrostilbene, 5(6)-Carboxyfluorescein, 5(6)-Carboxynaphthofluorescein, 5(6)-Carboxytetramethylrhodamine B, 5-(and-6)-carboxy-2',7'-dichlorofluorescein., 5-(and-6)-carboxy-2,7-dichlorofluorescein, 5-(N-hexadecanoyl)amino eosin, 5-(N-hexadecanoyl)amino eosin, 5-chloromethylfluorescein, 5-FAM, 5-ROX, 5-TAMRA, 5-TAMRA, 6,8-difluoro-7-hydroxy-4-methylcoumarin, 6,8-difluoro-7-hydroxy-4-methylcoumarin, 6-carboxyrhodamine 6G, 6-HEX, 6-JOE, 6-JOE, 6-TET, 7-aminoactinomycin D, 7-Benzylamino-4-Nitrobenz-2-Oxa-1,3-Diazole, 7-Methoxycoumarin-4-Acetic Acid, 8-Benzyloxy-5,7-diphenylquinoline, 8-Benzyloxy-5,7-diphenylquinoline, 9,10-Bis(Phenylethynyl)Anthracene, 9,10-Diphenylanthracene, 9-METHYLCARBAZOLE, (CS)₂Ir(μ-Cl)₂Ir(CS)₂, AAA, Acridine Orange, Acridine Orange, Acridine Yellow, Acridine Yellow, Adams Apple Red 680, Adirondack Green 520, Alexa Fluor 350, Alexa Fluor 405, Alexa Fluor 430, Alexa Fluor 430, Alexa Fluor 480, Alexa Fluor 488, Alexa Fluor 488, Alexa Fluor 488 hydrazide, Alexa Fluor 500, Alexa Fluor 514, Alexa Fluor 532, Alexa Fluor 546, Alexa Fluor 546, Alexa Fluor 555, Alexa Fluor 555, Alexa Fluor 568, Alexa Fluor 594, Alexa Fluor 594, Alexa Fluor 594, Alexa Fluor 610, Alexa Fluor 610-R-PE, Alexa Fluor 633, Alexa Fluor 635, Alexa Fluor 647, Alexa Fluor 647, Alexa Fluor 647-R-PE, Alexa Fluor 660, Alexa Fluor 680, Alexa Fluor 680-APC, Alexa Fluor 680-R-PE, Alexa Fluor 700, Alexa Fluor 750, Alexa Fluor 790, Allophycocyanin, AmCyan1, Aminomethylcoumarin, Amplex Gold (product), Amplex Red Reagent, Amplex UltraRed, Anthracene, APC, APC-Seta-750, AsRed2, ATTO 390, ATTO 425, ATTO 430LS, ATTO 465, ATTO 488, ATTO 490LS, ATTO 495, ATTO 514, ATTO 520, ATTO 532, ATTO 550, ATTO 565, ATTO 590, ATTO 594, ATTO 610, ATTO 620, ATTO 633, ATTO 635, ATTO 647, ATTO 647N, ATTO 655, ATTO 665, ATTO 680, ATTO 700, ATTO 725, ATTO 740, ATTO Oxa12, ATTO Rho3B, ATTO Rho6G, ATTO Rho11, ATTO Rho12, ATTO Rho13, ATTO Rho14, ATTO Rho101, ATTO Thio12, Auramine O, Azami Green, Azami Green monomeric, B-phycoerythrin, BCECF, BCECF, Bex1, Biphenyl, Birch Yellow 580, Blue-green algae, BO-PRO-1, BO-PRO-3, BOBO-1, BOBO-3, BODIPY 630 650-X, BODIPY 650/665-X, BODIPY FL, BODIPY FL, BODIPY R6G, BODIPY TMR-X, BODIPY TR-X, BODIPY TR-X Ph 7.0, BODIPY TR-X phalloidin, BODIPY-DiMe, BODIPY-Phenyl, BODIPY-TMSCC, C3-Indocyanine, C3-Indocyanine, C3-Oxacyanine, C3-Thiacyanine Dye (EtOH), C3-Thiacyanine Dye (PrOH), C5-Indocyanine, C5-Oxacyanine, C5-Thiacyanine, C7-Indocyanine, C7-Oxacyanine, C545T, C-Phycocyanin, Calcein, Calcein red-orange, Calcium Crimson, Calcium Green-1, Calcium Orange, Calcofluor white 2MR, Carboxy SNARF-1 pH 6.0, Carboxy SNARF-1 pH 9.0, Carboxynaphthofluorescein, Cascade Blue, Cascade Yellow, Catskill Green 540, CBQCA,

CellMask Orange, CellTrace BODIPY TR methyl ester, CellTrace calcein violet, CellTrace™ Far Red, CellTracker Blue, CellTracker Red CMTPX, CellTracker Violet BMQC, CF405M, CF405S, CF488A, CF543, CF555, CFP, CFSE, CF™ 350, CF™ 485, Chlorophyll A, Chlorophyll B, Chromeo 488, Chromeo 494, Chromeo 505, Chromeo 546, Chromeo 642, Citrine, Citrine, CIOH butoxy aza-BODIPY, CIOH C12 aza-BODIPY, CM-H2DCFDA, Coumarin 1, Coumarin 6, Coumarin 6, Coumarin 30, Coumarin 314, Coumarin 334, Coumarin 343, Coumarine 545T, Cresyl Violet Perchlorate, CryptoLight CF1, CryptoLight CF2, CryptoLight CF3, CryptoLight CF4, CryptoLight CF5, CryptoLight CF6, Crystal Violet, Cumarin153, Cy2, Cy3, Cy3, Cy3.5, Cy3B, Cy3B, Cy3Cy5 ET, Cy5, Cy5, Cy5.5, Cy7, Cyanine3 NHS ester, Cyanine5 carboxylic acid, Cyanine5 NHS ester, Cyclotella meneghiniana Kützing, CypHer5, CypHer5 pH 9.15, CyQUANT GR, CyTrak Orange, Dabcyl SE, DAF-FM, DAMC (Weiss), dansyl cadaverine, Dansyl Glycine (Dioxane), DAPI, DAPI, DAPI, DAPI, DAPI (DMSO), DAPI (H₂O), Dapoxyl (2-aminoethyl)sulfonamide, DCI, DCM, DCM, DCM (acetonitrile), DCM (MeOH), DDAO, Deep Purple, di-8-ANEPPS, DiA, Dichlorotris(1,10-phenanthroline) ruthenium(II), DiC10H C12 aza-BODIPY, DiC10Hbutoxy aza-BODIPY, DiD, DiI, DiIC18(3), DiO, DiR, Diversa Cyan-FP, Diversa Green-FP, DM-NERF pH 4.0, DOCl, Doxorubicin, DPP pH-Probe 590-7.5, DPP pH-Probe 590-9.0, DPP pH-Probe 590-11.0, DPP pH-Probe 590-11.0, Dragon Green, DRAQ5, DsRed, DsRed, DsRed, DsRed-Express, DsRed-Express2, DsRed-Express T1, dTomato, DY-350XL, DY-480, DY-480XL MegaStokes, DY-485, DY-485XL MegaStokes, DY-490, DY-490XL MegaStokes, DY-500, DY-500XL MegaStokes, DY-520, DY-520XL MegaStokes, DY-547, DY-549P1, DY-549P1, DY-554, DY-555, DY-557, DY-557, DY-590, DY-590, DY-615, DY-630, DY-631, DY-633, DY-635, DY-636, DY-647, DY-649P1, DY-649P1, DY-650, DY-651, DY-656, DY-673, DY-675, DY-676, DY-680, DY-681, DY-700, DY-701, DY-730, DY-731, DY-750, DY-751, DY-776, DY-782, Dye-28, Dye-33, Dye-45, Dye-304, Dye-1041, DyLight 488, DyLight 549, DyLight 594, DyLight 633, DyLight 649, DyLight 680, E2-Crimson, E2-Orange, E2-Red/Green, EBFP, ECF, ECFP, ECL Plus, eGFP, ELF 97, Emerald, Envy Green, Eosin, Eosin Y, epicocconone, EqFP611, Erythrosin-5-isothiocyanate, Ethidium bromide, ethidium homodimer-1, Ethyl Eosin, Ethyl Eosin, Ethyl Nile Blue A, Ethyl-p-Dimethylaminobenzoate, Ethyl-p-Dimethylaminobenzoate, Eu₂O₃ nanoparticles, Eu (Soini), Eu(tta)₃DEADIT, EvaGreen, EVOblue-30, EYFP, FAD, FITC, FITC, FAsH (Adams), Flash Red EX, FAsH-CCPGCC, FAsH-CCXXCC, Fluo-3, Fluo-4, Fluo-5F, Fluorescein, Fluorescein 0.1 NaOH, Fluorescein-Dibase, fluoro-emerald, Fluorol 5G, FluoSpheres blue, FluoSpheres crimson, FluoSpheres dark red, FluoSpheres orange, FluoSpheres red, FluoSpheres yellow-green, FM4-64 in CTC, FM4-

64 in SDS, FM 1-43, FM 4-64, Fort Orange 600, Fura Red, Fura Red Ca free, fura-2, Fura-2 Ca free, Gadodiamide, Gd-Dtpa-Bma, Gadodiamide, Gd-Dtpa-Bma, GelGreen™, GelRed™, H9-40, HcRed1, Hemo Red 720, HiLyte Fluor 488, HiLyte Fluor 555, HiLyte Fluor 647, HiLyte Fluor 680, HiLyte Fluor 750, HiLyte Plus 555, HiLyte Plus 647, HiLyte Plus 750, HmGFP, Hoechst 33258, Hoechst 33342, Hoechst-33258 , Hoechst-33258 , Hops Yellow 560, HPTS, HPTS, HPTS, HPTS, indo-1, Indo-1 Ca free, Ir(Cn)₂(acac), Ir(Cs)₂(acac), IR-775 chloride, IR-806, Ir-OEP-CO-Cl, IRDye® 650 Alkyne, IRDye® 650 Azide, IRDye® 650 Carboxylate, IRDye® 650 DBCO, IRDye® 650 Maleimide, IRDye® 650 NHS Ester, IRDye® 680LT Carboxylate, IRDye® 680LT Maleimide, IRDye® 680LT NHS Ester, IRDye® 680RD Alkyne, IRDye® 680RD Azide, IRDye® 680RD Carboxylate, IRDye® 680RD DBCO, IRDye® 680RD Maleimide, IRDye® 680RD NHS Ester, IRDye® 700 phosphoramidite, IRDye® 700DX, IRDye® 700DX, IRDye® 700DX Carboxylate, IRDye® 700DX NHS Ester, IRDye® 750 Carboxylate, IRDye® 750 Maleimide, IRDye® 750 NHS Ester, IRDye® 800 phosphoramidite, IRDye® 800CW , IRDye® 800CW Alkyne, IRDye® 800CW Azide, IRDye® 800CW Carboxylate, IRDye® 800CW DBCO, IRDye® 800CW Maleimide, IRDye® 800CW NHS Ester, IRDye® 800RS, IRDye® 800RS Carboxylate, IRDye® 800RS NHS Ester, IRDye® QC-1 Carboxylate, IRDye® QC-1 NHS Ester, Isochrysis galbana – Parke, JC-1, JC-1, JOJO-1, Jonamac Red Evitag T2, Kaede Green, Kaede Red, kusabira orange, Lake Placid 490, LDS 751, Lissamine Rhodamine (Weiss), LOLO-1, lucifer yellow CH, Lucifer Yellow CH, lucifer yellow CH, Lucifer Yellow CH Dilitium salt, Lumio Green, Lumio Red, Lumogen F Orange, Lumogen Red F300, Lumogen Red F300, LysoSensor Blue DND-192, LysoSensor Green DND-153, LysoSensor Green DND-153, LysoSensor Yellow/Blue DND-160 pH 3, LysoSensor YellowBlue DND-160, LysoTracker Blue DND-22, LysoTracker Blue DND-22, LysoTracker Green DND-26, LysoTracker Red DND-99, LysoTracker Yellow HCK-123, Macoun Red Evitag T2, Macrolex Fluorescence Red G, Macrolex Fluorescence Yellow 10GN, Macrolex Fluorescence Yellow 10GN, Magnesium Green, Magnesium Octaethylporphyrin , Magnesium Orange, Magnesium Phthalocyanine , Magnesium Phthalocyanine , Magnesium Tetramesitylporphyrin, Magnesium Tetrphenylporphyrin, malachite green isothiocyanate, Maple Red-Orange 620, Marina Blue, mBanana , mBBR, mCherry , Merocyanine 540, Methyl green, Methyl green, Methyl green, Methylene Blue , Methylene Blue , mHoneyDew , MitoTracker Deep Red 633, MitoTracker Green FM, MitoTracker Orange CMTMRos, MitoTracker Red CMXRos, monobromobimane, Monochlorobimane , Monoraphidium, mOrange , mOrange2, mPlum , mRaspberry , mRFP, mRFP1, mRFP1.2 (Wang) , mStrawberry (Shaner) , mTangerine (Shaner) , N,N-Bis(2,4,6-trimethylphenyl)-3,4:9,10-

perylenebis(dicarboximide), NADH, Naphthalene, Naphthalene , Naphthofluorescein, Naphthofluorescein, NBD-X, NeuroTrace 500525, Nilblau perchlorate, Nile blue, Nile Blue , Nile Blue (EtOH), Nile red, Nile Red, Nile Red, Nile red, Nileblue A, NIR1, NIR2, NIR3, NIR4, NIR820, Octaethylporphyrin, OH butoxy aza-BODIPY, OHC12 aza-BODIPY, Orange Fluorescent Protein , Oregon Green 488, Oregon Green 488 DHPE, Oregon Green 514, Oxazin1, Oxazin 750, Oxazine 1, Oxazine 170, P4-3, P-Quaterphenyl, P-Terphenyl, PA-GFP (post-activation), PA-GFP (pre-activation), Pacific Orange, Palladium(II) meso-tetraphenyl-tetrabenzoporphyrin., PdOEPK, PdTFPP, PerCP-Cy5.5, Perylene, Perylene, Perylene bisimide pH-Probe 550-5.0, Perylene bisimide pH-Probe 550-5.5, Perylene bisimide pH-Probe 550-6.5, Perylene Green pH-Probe 720-5.5, Perylene Green Tag pH-Probe 720-6.0, Perylene Orange pH-Probe 550-2.0, Perylene Orange Tag 550, Perylene Red pH-Probe 600-5.5, Perylenediimid, Perylene Green pH-Probe 740-5.5, Phenol, Phenylalanine, pHrodo, succinimidyl ester, Phthalocyanine, PicoGreen dsDNA quantitation reagent, Pinacyanol-Iodide, Piroxicam, Platinum(II) tetraphenyltetrabenzoporphyrin, Plum Purple , PO-PRO-1, PO-PRO-3, POPO-1, POPO-3, POPOP, Porphin, PPO, Proflavin , PromoFluor-350, PromoFluor-405 , PromoFluor-415 , PromoFluor-488, PromoFluor-488 Premium , PromoFluor-488LSS , PromoFluor-500LSS , PromoFluor-505 , PromoFluor-510LSS , PromoFluor-514LSS , PromoFluor-520LSS , PromoFluor-532 , PromoFluor-546 , PromoFluor-555, PromoFluor-590 , PromoFluor-610 , PromoFluor-633 , PromoFluor-647, PromoFluor-670, PromoFluor-680 , PromoFluor-700 , PromoFluor-750 , PromoFluor-770 , PromoFluor-780 , PromoFluor-840 , propidium iodide, Protoporphyrin IX, PTIR475/UF, PTIR545/UF, PtOEP, PtOEPK, PtTFPP, Pyrene, QD525, QD565, QD585, QD605, QD655, QD705, QD800, QD903, QD PbS 950, QDot 525 , QDot 545, QDot 565, Qdot 585, Qdot 605, Qdot 625, Qdot 655, Qdot 705, Qdot 800, QpyMe2, QSY 7, QSY 7, QSY 9, QSY 21, QSY 35, quinine, Quinine Sulfate , Quinine sulfate, R-phycoerythrin, R-phycoerythrin, ReAsH-CCPGCC, ReAsH-CCXXCC, Red Beads (Weiss), Redmond Red, Resorufin, resorufin, rhod-2, Rhodamin 700 perchlorate, rhodamine, Rhodamine 6G, Rhodamine 6G, Rhodamine 101, rhodamine 110, Rhodamine 123, rhodamine 123, Rhodamine B, Rhodamine B, Rhodamine Green, Rhodamine pH-Probe 585-7.0, Rhodamine pH-Probe 585-7.5, Rhodamine phalloidin, Rhodamine Red-X, Rhodamine Red-X, Rhodamine Tag pH-Probe 585-7.0, Rhodol Green, Riboflavin, Rose Bengal, Sapphire, SBF1, SBF1 Zero Na, Scenedesmus sp., SensiLight PBXL-1, SensiLight PBXL-3, Seta 633-NHS, Seta-633-NHS, SeTau-380-NHS, SeTau-647-NHS, Snake-Eye Red 900, SNIR1, SNIR2, SNIR3, SNIR4, Sodium Green, Solophenyl flavine 7GFE 500, Spectrum Aqua, Spectrum Blue, Spectrum FRed, Spectrum Gold, Spectrum Green, Spectrum Orange, Spectrum Red, Squarylium dye III, Stains All, Stilben

derivate, Stilbene, Styryl8 perchlorate, Sulfo-Cyanine3 carboxylic acid, Sulfo-Cyanine3 carboxylic acid, Sulfo-Cyanine3 NHS ester, Sulfo-Cyanine5 carboxylic acid, Sulforhodamine 101, sulforhodamine 101, Sulforhodamine B, Sulforhodamine G, Suncoast Yellow, SuperGlo BFP, SuperGlo GFP, Surf Green EX, SYBR Gold nucleic acid gel stain, SYBR Green I, SYPRO Ruby, SYTO 9, SYTO 11, SYTO 13, SYTO 16, SYTO 17, SYTO 45, SYTO 59, SYTO 60, SYTO 61, SYTO 62, SYTO 82, SYTO RNASelect, SYTO RNASelect, SYTOX Blue, SYTOX Green, SYTOX Orange, SYTOX Red, T-Sapphire, Tb (Soini), tCO, tdTomato, Terrylen, Terrylendiimid, testdye, Tetra-t-Butylazaporphine, Tetra-t-Butylnaphthalocyanine, Tetracen, Tetrakis(o-Aminophenyl)Porphyrin, Tetramesitylporphyrin, Tetramethylrhodamine, tetramethylrhodamine, Tetraphenylporphyrin, Tetraphenylporphyrin, Texas Red, Texas Red DHPE, Texas Red-X, ThiolTracker Violet, Thionin acetate, TMRE, TO-PRO-1, TO-PRO-3, Toluene, Topaz (Tsien1998), TOTO-1, TOTO-3, Tris(2,2'-Bipyridyl)Ruthenium(II) chloride, Tris(4,4-diphenyl-2,2-bipyridine) ruthenium(II) chloride, Tris(4,7-diphenyl-1,10-phenanthroline) ruthenium(II) TMS, TRITC (Weiss), TRITC Dextran (Weiss), Tryptophan, Tyrosine, Vex1, Vybrant DyeCycle Green stain, Vybrant DyeCycle Orange stain, Vybrant DyeCycle Violet stain, WEGFP (post-activation), WellRED D2, WellRED D3, WellRED D4, WtGFP, WtGFP (Tsien1998), X-rhod-1, Yakima Yellow, YFP, YO-PRO-1, YO-PRO-3, YOYO-1, YoYo-1, YoYo-1 dsDNA, YoYo-1 ssDNA, YOYO-3, Zinc Octaethylporphyrin, Zinc Phthalocyanine, Zinc Tetramesitylporphyrin, Zinc Tetraphenylporphyrin, ZsGreen1, or ZsYellow1.

[0078] In embodiments, the detectable label is a fluorescent dye. In embodiments, the detectable label is a fluorescent dye capable of exchanging energy with another fluorescent dye (e.g., fluorescence resonance energy transfer (FRET) chromophores).

[0079] In embodiments, the detectable moiety is a moiety of a derivative of one of the detectable moieties described immediately above, wherein the derivative differs from one of the detectable moieties immediately above by a modification resulting from the conjugation of the detectable moiety to a compound described herein.

[0080] The term “cyanine” or “cyanine moiety” as described herein refers to a detectable moiety containing two nitrogen groups separated by a polymethine chain. In embodiments, the cyanine moiety has 3 methine structures (i.e. cyanine 3 or Cy3). In embodiments, the cyanine moiety has 5 methine structures (i.e. cyanine 5 or Cy5). In embodiments, the cyanine moiety has 7 methine structures (i.e. cyanine 7 or Cy7).

[0081] Descriptions of nucleotide analogues of the present disclosure are limited by principles of chemical bonding known to those skilled in the art. Accordingly, where a group may be substituted by one or more of a number of substituents, such substitutions are selected so as to comply with principles of chemical bonding and to give compounds which are not inherently unstable and/or would be known to one of ordinary skill in the art as likely to be unstable under ambient conditions, such as aqueous, neutral, and several known physiological conditions. For example, a heterocycloalkyl or heteroaryl is attached to the remainder of the molecule via a ring heteroatom in compliance with principles of chemical bonding known to those skilled in the art thereby avoiding inherently unstable compounds.

[0082] Nucleic acid is “operably linked” when it is placed into a functional relationship with another nucleic acid sequence. For example, DNA for a presequence or secretory leader is operably linked to DNA for a polypeptide if it is expressed as a preprotein that participates in the secretion of the polypeptide; a promoter or enhancer is operably linked to a coding sequence if it affects the transcription of the sequence; or a ribosome binding site is operably linked to a coding sequence if it is positioned so as to facilitate translation. Generally, “operably linked” means that the DNA sequences being linked are near each other, and, in the case of a secretory leader, contiguous and in reading phase. However, enhancers do not have to be contiguous. Linking is accomplished by ligation at convenient restriction sites. If such sites do not exist, the synthetic oligonucleotide adaptors or linkers are used in accordance with conventional practice.

[0083] The term "amino acid" refers to naturally occurring and synthetic amino acids, as well as amino acid analogs and amino acid mimetics that function in a manner similar to the naturally occurring amino acids. Naturally occurring amino acids are those encoded by the genetic code, as well as those amino acids that are later modified, *e.g.*, hydroxyproline, γ -carboxyglutamate, and O-phosphoserine. Amino acid analogs refers to compounds that have the same basic chemical structure as a naturally occurring amino acid, *i.e.*, an α carbon that is bound to a hydrogen, a carboxyl group, an amino group, and an R group, *e.g.*, homoserine, norleucine, methionine sulfoxide, methionine methyl sulfonium. Such analogs have modified R groups (*e.g.*, norleucine) or modified peptide backbones, but retain the same basic chemical structure as a naturally occurring amino acid. Amino acid mimetics refers to chemical compounds that have a structure that is different from the general chemical structure of an amino acid, but that functions in a manner similar to a naturally occurring amino acid. The terms “non-naturally occurring amino acid” and “unnatural amino acid” refer to amino acid analogs, synthetic amino acids, and amino acid mimetics, which are not found in nature.

[0084] Amino acids may be referred to herein by either their commonly known three letter symbols or by the one-letter symbols recommended by the IUPAC-IUB Biochemical Nomenclature Commission. Nucleotides, likewise, may be referred to by their commonly accepted single-letter codes.

[0085] The terms "polypeptide," "peptide" and "protein" are used interchangeably herein to refer to a polymer of amino acid residues, wherein the polymer may In embodiments be conjugated to a moiety that does not consist of amino acids. The terms apply to amino acid polymers in which one or more amino acid residue is an artificial chemical mimetic of a corresponding naturally occurring amino acid, as well as to naturally occurring amino acid polymers and non-naturally occurring amino acid polymers. A "fusion protein" refers to a chimeric protein encoding two or more separate protein sequences that are recombinantly expressed as a single moiety.

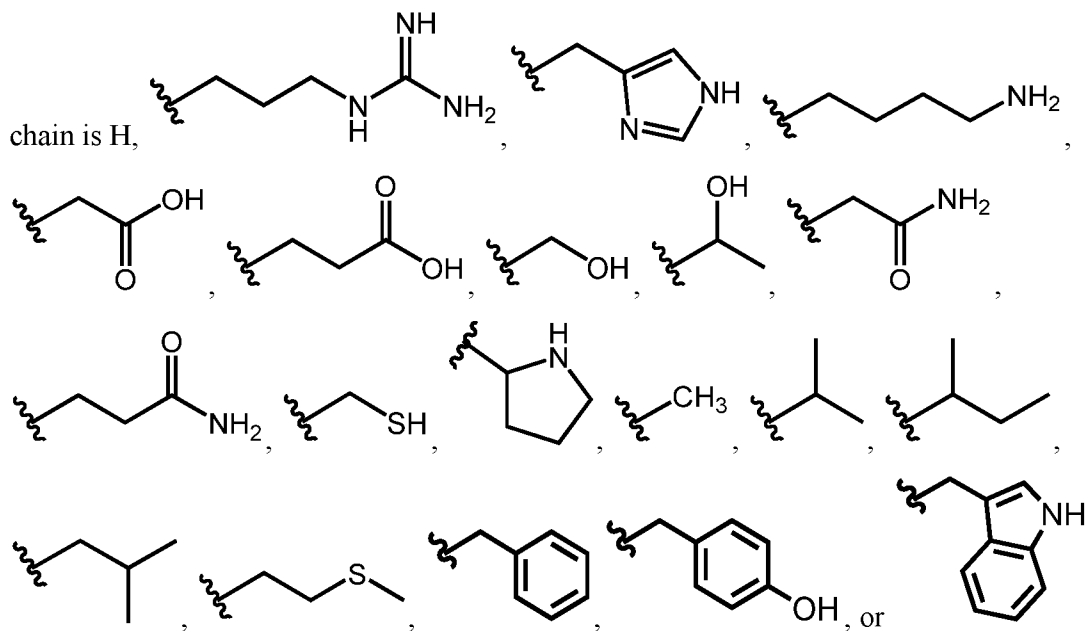
[0086] "Conservatively modified variants" applies to both amino acid and nucleic acid sequences. With respect to particular nucleic acid sequences, "conservatively modified variants" refers to those nucleic acids that encode identical or essentially identical amino acid sequences. Because of the degeneracy of the genetic code, a number of nucleic acid sequences will encode any given protein. For instance, the codons GCA, GCC, GCG and GCU all encode the amino acid alanine. Thus, at every position where an alanine is specified by a codon, the codon can be altered to any of the corresponding codons described without altering the encoded polypeptide. Such nucleic acid variations are "silent variations," which are one species of conservatively modified variations. Every nucleic acid sequence herein, which encodes a polypeptide, also describes every possible silent variation of the nucleic acid. One of skill will recognize that each codon in a nucleic acid (except AUG, which is ordinarily the only codon for methionine, and TGG, which is ordinarily the only codon for tryptophan) can be modified to yield a functionally identical molecule. Accordingly, each silent variation of a nucleic acid that encodes a polypeptide is implicit in each described sequence.

[0087] As to amino acid sequences, one of skill will recognize that individual substitutions, deletions or additions to a nucleic acid, peptide, polypeptide, or protein sequence which alters, adds or deletes a single amino acid or a small percentage of amino acids in the encoded sequence is a "conservatively modified variant" where the alteration results in the substitution of an amino acid with a chemically similar amino acid. Conservative substitution tables providing functionally similar amino acids are well known in the art. Such conservatively modified

variants are in addition to and do not exclude polymorphic variants, interspecies homologs, and alleles of the disclosure.

[0088] The following groups each contain amino acids that are conservative substitutions for one another: 1) Non-polar - Alanine (A), Leucine (L), Isoleucine (I), Valine (V), Glycine (G), Methionine (M); 2) Aliphatic - Alanine (A), Leucine (L), Isoleucine (I), Valine (V); 3) Acidic - Aspartic acid (D), Glutamic acid (E); 4) Polar - Asparagine (N), Glutamine (Q); Serine (S), Threonine (T); 5) Basic - Arginine (R), Lysine (K); 7) Aromatic - Phenylalanine (F), Tyrosine (Y), Tryptophan (W), Histidine (H); 8) Other – Cystein (C) and Proline (P).

[0089] The term “amino acid side chain” refers to the functional substituent contained on amino acids. For example, an amino acid side chain may be the side chain of a naturally occurring amino acid. Naturally occurring amino acids are those encoded by the genetic code (e.g., alanine, arginine, asparagine, aspartic acid, cysteine, glutamine, glutamic acid, glycine, histidine, isoleucine, leucine, lysine, methionine, phenylalanine, proline, serine, threonine, tryptophan, tyrosine, or valine), as well as those amino acids that are later modified, e.g., hydroxyproline, γ -carboxyglutamate, and O-phosphoserine. In embodiments, the amino acid side chain may be a non-natural amino acid side chain. In embodiments, the amino acid side



[0090] The term “non-natural amino acid side chain” refers to the functional substituent of compounds that have the same basic chemical structure as a naturally occurring amino acid, i.e., an α carbon that is bound to a hydrogen, a carboxyl group, an amino group, and an R group, e.g., homoserine, norleucine, methionine sulfoxide, methionine methyl sulfonium, allylalanine, 2-

aminoisobutyric acid. Non-natural amino acids are non-proteinogenic amino acids that occur naturally or are chemically synthesized. Such analogs have modified R groups (e.g., norleucine) or modified peptide backbones, but retain the same basic chemical structure as a naturally occurring amino acid. Non-limiting examples include *exo-cis*-3-Aminobicyclo[2.2.1]hept-5-ene-2-carboxylic acid hydrochloride, *cis*-2-Aminocycloheptanecarboxylic acid hydrochloride, *cis*-6-Amino-3-cyclohexene-1-carboxylic acid hydrochloride, *cis*-2-Amino-2-methylcyclohexanecarboxylic acid hydrochloride, *cis*-2-Amino-2-methylcyclopentanecarboxylic acid hydrochloride, 2-(Boc-aminomethyl)benzoic acid, 2-(Boc-amino)octanedioic acid, Boc-4,5-dehydro-Leu-OH (dicyclohexylammonium), Boc-4-(Fmoc-amino)-L-phenylalanine, Boc- β -Homopyr-OH, Boc-(2-indanyl)-Gly-OH, 4-Boc-3-morpholineacetic acid, 4-Boc-3-morpholineacetic acid, Boc-pentafluoro-D-phenylalanine, Boc-pentafluoro-L-phenylalanine, Boc-Phe(2-Br)-OH, Boc-Phe(4-Br)-OH, Boc-D-Phe(4-Br)-OH, Boc-D-Phe(3-Cl)-OH, Boc-Phe(4-NH₂)-OH, Boc-Phe(3-NO₂)-OH, Boc-Phe(3,5-F₂)-OH, 2-(4-Boc-piperazino)-2-(3,4-dimethoxyphenyl)acetic acid purum, 2-(4-Boc-piperazino)-2-(2-fluorophenyl)acetic acid purum, 2-(4-Boc-piperazino)-2-(3-fluorophenyl)acetic acid purum, 2-(4-Boc-piperazino)-2-(4-fluorophenyl)acetic acid purum, 2-(4-Boc-piperazino)-2-(4-methoxyphenyl)acetic acid purum, 2-(4-Boc-piperazino)-2-phenylacetic acid purum, 2-(4-Boc-piperazino)-2-(3-pyridyl)acetic acid purum, 2-(4-Boc-piperazino)-2-[4-(trifluoromethyl)phenyl]acetic acid purum, Boc- β -(2-quinolyl)-Ala-OH, N-Boc-1,2,3,6-tetrahydro-2-pyridinecarboxylic acid, Boc- β -(4-thiazolyl)-Ala-OH, Boc- β -(2-thienyl)-D-Ala-OH, Fmoc-N-(4-Boc-aminobutyl)-Gly-OH, Fmoc-N-(2-Boc-aminoethyl)-Gly-OH, Fmoc-N-(2,4-dimethoxybenzyl)-Gly-OH, Fmoc-(2-indanyl)-Gly-OH, Fmoc-pentafluoro-L-phenylalanine, Fmoc-Pen(Trt)-OH, Fmoc-Phe(2-Br)-OH, Fmoc-Phe(4-Br)-OH, Fmoc-Phe(3,5-F₂)-OH, Fmoc- β -(4-thiazolyl)-Ala-OH, Fmoc- β -(2-thienyl)-Ala-OH, 4-(Hydroxymethyl)-D-phenylalanine.

[0091] "Percentage of sequence identity" is determined by comparing two optimally aligned sequences over a comparison window, wherein the portion of the polynucleotide or polypeptide sequence in the comparison window may comprise additions or deletions (*i.e.*, gaps) as compared to the reference sequence for optimal alignment of the two sequences. The percentage is calculated by determining the number of positions at which the identical nucleic acid base or amino acid residue occurs in both sequences to yield the number of matched positions, dividing the number of matched positions by the total number of positions in the window of comparison and multiplying the result by 100 to yield the percentage of sequence identity.

[0092] The terms "identical" or percent "identity," in the context of two or more nucleic acids or polypeptide sequences, refer to two or more sequences or subsequences that are the same or have a specified percentage of amino acid residues or nucleotides that are the same (i.e., about 60% identity, preferably 65%, 70%, 75%, 80%, 85%, 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 98%, 99%, or higher identity over a specified region, when compared and aligned for maximum correspondence over a comparison window or designated region) as measured using a BLAST or BLAST 2.0 sequence comparison algorithms with default parameters described below, or by manual alignment and visual inspection (*see, e.g.*, NCBI web site www.ncbi.nlm.nih.gov/BLAST/ or the like). Such sequences are then said to be "substantially identical." This definition also refers to, or may be applied to, the complement of a test sequence. The definition also includes sequences that have deletions and/or additions, as well as those that have substitutions. As described below, the preferred algorithms can account for gaps and the like. Preferably, identity exists over a region that is at least about 25 amino acids or nucleotides in length, or more preferably over a region that is 50-100 amino acids or nucleotides in length. As used herein, percent (%) amino acid sequence identity is defined as the percentage of amino acids in a candidate sequence that are identical to the amino acids in a reference sequence, after aligning the sequences and introducing gaps, if necessary, to achieve the maximum percent sequence identity. Alignment for purposes of determining percent sequence identity can be achieved in various ways that are within the skill in the art, for instance, using publicly available computer software such as BLAST, BLAST-2, ALIGN, ALIGN-2 or Megalign (DNASTAR) software. Appropriate parameters for measuring alignment, including any algorithms needed to achieve maximal alignment over the full-length of the sequences being compared can be determined by known methods.

[0093] For sequence comparisons, typically one sequence acts as a reference sequence, to which test sequences are compared. When using a sequence comparison algorithm, test and reference sequences are entered into a computer, subsequence coordinates are designated, if necessary, and sequence algorithm program parameters are designated. Preferably, default program parameters can be used, or alternative parameters can be designated. The sequence comparison algorithm then calculates the percent sequence identities for the test sequences relative to the reference sequence, based on the program parameters.

[0094] A "comparison window", as used herein, includes reference to a segment of any one of the number of contiguous positions selected from the group consisting of from 10 to 700, usually about 50 to about 200, more usually about 100 to about 150 in which a sequence may be

compared to a reference sequence of the same number of contiguous positions after the two sequences are optimally aligned. Methods of alignment of sequences for comparison are well-known in the art. Optimal alignment of sequences for comparison can be conducted, e.g., by the local homology algorithm of Smith & Waterman, *Adv. Appl. Math.* 2:482 (1981), by the homology alignment algorithm of Needleman & Wunsch, *J. Mol. Biol.* 48:443 (1970), by the search for similarity method of Pearson & Lipman, *Proc. Nat'l. Acad. Sci. USA* 85:2444 (1988), by computerized implementations of these algorithms (GAP, BESTFIT, FASTA, and TFASTA in the Wisconsin Genetics Software Package, Genetics Computer Group, 575 Science Dr., Madison, WI), or by manual alignment and visual inspection (*see, e.g., Current Protocols in Molecular Biology* (Ausubel *et al.*, eds. 1995 supplement)).

[0095] An amino acid or nucleotide base "position" is denoted by a number that sequentially identifies each amino acid (or nucleotide base) in the reference sequence based on its position relative to the N-terminus (or 5'-end). Due to deletions, insertions, truncations, fusions, and the like that must be taken into account when determining an optimal alignment, in general the amino acid residue number in a test sequence determined by simply counting from the N-terminus will not necessarily be the same as the number of its corresponding position in the reference sequence. For example, in a case where a variant has a deletion relative to an aligned reference sequence, there will be no amino acid in the variant that corresponds to a position in the reference sequence at the site of deletion. Where there is an insertion in an aligned reference sequence, that insertion will not correspond to a numbered amino acid position in the reference sequence. In the case of truncations or fusions there can be stretches of amino acids in either the reference or aligned sequence that do not correspond to any amino acid in the corresponding sequence.

[0096] The term "DNA polymerase" and "nucleic acid polymerase" are used in accordance with their plain ordinary meaning and refer to enzymes capable of synthesizing nucleic acid molecules from nucleotides (e.g., deoxyribonucleotides). Typically, a DNA polymerase adds nucleotides to the 3'- end of a DNA strand, one nucleotide at a time. In embodiments, the DNA polymerase is a Pol I DNA polymerase, Pol II DNA polymerase, Pol III DNA polymerase, Pol IV DNA polymerase, Pol V DNA polymerase, Pol β DNA polymerase, Pol μ DNA polymerase, Pol λ DNA polymerase, Pol σ DNA polymerase, Pol α DNA polymerase, Pol δ DNA polymerase, Pol ϵ DNA polymerase, Pol η DNA polymerase, Pol ι DNA polymerase, Pol κ DNA polymerase, Pol ζ DNA polymerase, Pol γ DNA polymerase, Pol θ DNA polymerase, Pol ν DNA polymerase, or a thermophilic nucleic acid polymerase (e.g. Terminator γ , 9°N

polymerase (exo-), Terminator II, Terminator III, or Terminator IX). In embodiments, the DNA polymerase is a *Pyrococcus* DNA polymerase.

[0097] The term “thermophilic nucleic acid polymerase” as used herein refers to a family of DNA polymerases (e.g., 9°N™) and mutants thereof derived from the DNA polymerase originally isolated from the hyperthermophilic archaea, *Thermococcus sp. 9 degrees N-7*, found in hydrothermal vents at that latitude (East Pacific Rise) (Southworth MW, et al. *PNAS*. 1996;93(11):5281-5285). A thermophilic nucleic acid polymerase is a member of the family B DNA polymerases. Site-directed mutagenesis of the 3′-5′ exo motif I (Asp-Ile-Glu or DIE) to AIA, AIE, EIE, EID or DIA yielded polymerase with no detectable 3′ exonuclease activity. Mutation to Asp-Ile-Asp (DID) resulted in reduction of 3′-5′ exonuclease specific activity to <1% of wild type, while maintaining other properties of the polymerase including its high strand displacement activity. The sequence AIA (D141A, E143A) was chosen for reducing exonuclease. Subsequent mutagenesis of key amino acids results in an increased ability of the enzyme to incorporate dideoxynucleotides, ribonucleotides and acyclonucleotides (e.g., Terminator II enzyme from New England Biolabs with D141A / E143A / Y409V / A485L mutations); 3′-amino-dNTPs, 3′-azido-dNTPs and other 3′-modified nucleotides (e.g., NEB Terminator III DNA Polymerase with D141A / E143A / L408S / Y409A / P410V mutations, NEB Terminator IX DNA polymerase), or γ-phosphate labeled nucleotides (e.g., Terminator γ: D141A / E143A / W355A / L408W / R460A / Q461S / K464E / D480V / R484W / A485L). Typically, these enzymes do not have 5′-3′ exonuclease activity. Additional information about thermophilic nucleic acid polymerases may be found in (Southworth MW, et al. *PNAS*. 1996;93(11):5281-5285; Bergen K, et al. *ChemBioChem*. 2013; 14(9):1058-1062; Kumar S, et al. *Scientific Reports*. 2012;2:684; Fuller CW, et al. 2016;113(19):5233-5238; Guo J, et al. *Proceedings of the National Academy of Sciences of the United States of America*. 2008;105(27):9145-9150), which are incorporated herein in their entirety for all purposes.

[0098] In the context of this application, the term “motif A region” specifically refers to the three amino acids functionally equivalent, positionally equivalent, or homologous to amino acids 409, 410, and 411 in wild type *P. horikoshii*; these amino acids are functionally equivalent to amino acid positions 408, 409, and 410 in 9°N polymerase. Functionally equivalent, positionally equivalent, or homologous “motif A regions” of polymerases other than *P. horikoshii* can be identified on the basis of amino acid sequence alignment and/or molecular modeling. Sequence alignments may be compiled using any of the standard alignment tools known in the art, such as for example BLAST, DIAMOND (Buchfink et al. *Nat Methods* 12, 59–60 (2015)), and the like.

[0099] The term “exonuclease activity” is used in accordance with its ordinary meaning in the art, and refers to the removal of a nucleotide from a nucleic acid by a DNA polymerase. For example, during polymerization, nucleotides are added to the 3' end of the primer strand. Occasionally a DNA polymerase incorporates an incorrect nucleotide to the 3'-OH terminus of the primer strand, wherein the incorrect nucleotide cannot form a hydrogen bond to the corresponding base in the template strand. Such a nucleotide, added in error, is removed from the primer as a result of the 3' to 5' exonuclease activity of the DNA polymerase. In embodiments, exonuclease activity may be referred to as “proofreading.” When referring to 3'-5' exonuclease activity, it is understood that the DNA polymerase facilitates a hydrolyzing reaction that breaks phosphodiester bonds at either the 3' end of a polynucleotide chain to excise the nucleotide. In embodiments, 3'-5' exonuclease activity refers to the successive removal of nucleotides in single-stranded DNA in a 3' → 5' direction, releasing deoxyribonucleoside 5'-monophosphates one after another. Methods for quantifying exonuclease activity are known in the art, see for example Southworth et al, PNAS Vol 93, 8281-8285 (1996).

[0100] The term “independently resolvable” means that the entity under study can be examined independent of other entities due to spatial separation, for example, one polymerase-template complex can be probed independent from another polymerase-template complex present at a different physical location, or “address”, on the solid substrate.

[0101] The terms “measure”, “measuring”, “measurement” and the like refer not only to quantitative measurement of a particular variable, but also to qualitative and semi-quantitative measurements. Accordingly, “measurement” also includes detection, meaning that merely detecting a change, without quantification, constitutes measurement.

[0102] The term “population” refers to a collection of one or more entities, e.g., DNA molecules.

[0103] “Perfectly matched” in reference to a nucleic acid duplex means that the poly- or oligonucleotide strands making up the duplex form a double-stranded structure, or region of double-stranded structure, with one another such that every nucleotide (or nucleotide analogue) in each strand undergoes Watson-Crick base-pairing with a nucleotide in the other strand in the duplexed (i.e., hybridized) region. The term also comprehends the pairing of nucleoside analogues, such as deoxyinosine with deoxycytidine, and the like. Conversely, a “mismatch” in a nucleic acid duplex means that one or more pairs of nucleotides in the duplex fail to undergo Watson-Crick base-pairing.

[0104] A “polymerase-template complex” refers to functional complex between a DNA polymerase and a DNA primer-template molecule (e.g., nucleic acid) being sequenced.

[0105] The terms “sequencing”, “sequence determination”, “determining a nucleotide sequence”, and the like include determination of partial as well as full sequence information of the polynucleotide being sequenced. That is, the term includes sequence comparisons, fingerprinting, and like levels of information about a target polynucleotide, as well as the express identification and ordering of nucleotides in a target polynucleotide. The term also includes the determination of the identification, ordering, and locations of one, two, or three of the four types of nucleotides within a target polynucleotide.

[0106] The term “sequencing reaction mixture” refers to an aqueous mixture that contains the reagents necessary to allow a dNTP or dNTP analogue to add a nucleotide to a DNA strand by a DNA polymerase. Exemplary mixtures include buffers (e.g., saline-sodium citrate (SSC), tris(hydroxymethyl)aminomethane or “Tris”), salts (e.g., KCl or $(\text{NH}_4)_2\text{SO}_4$), nucleotides, polymerases, cleaving agent (e.g., tri-n-butyl-phosphine, triphenyl phosphine and its sulfonated versions (i.e., tris(3-sulfophenyl)-phosphine, TPPTS), and tri(carboxyethyl)phosphine (TCEP) and its salts, cleaving agent scavenger compounds (e.g., 2'-Dithiobisethanamine or 11-Azido-3,6,9-trioxaundecane-1-amine), detergents and/or crowding agents or stabilizers (e.g., PEG, Tween, BSA).

[0107] The term “solid substrate” means any suitable medium present in the solid phase to which an antibody or an agent can be covalently or non-covalently affixed or immobilized. Preferred solid substrates are glass. Non-limiting examples include chips, beads and columns. The solid substrate can be non-porous or porous. Exemplary solid substrates include, but are not limited to, glass and modified or functionalized glass, plastics (including acrylics, polystyrene and copolymers of styrene and other materials, polypropylene, polyethylene, polybutylene, polyurethanes, Teflon™, cyclic olefins, polyimides, etc.), nylon, ceramics, resins, Zeonor, silica or silica-based materials including silicon and modified silicon, carbon, metals, inorganic glasses, optical fiber bundles, and polymers.

[0108] The term “species”, when used in the context of describing a particular compound or molecule species, refers to a population of chemically indistinct molecules. When used in the context of taxonomy, “species” is the basic unit of classification and a taxonomic rank. For example, in reference to the microorganism *Pyrococcus horikoshii*, *horikoshii* is a species of the genus *Pyrococcus*.

[0109] The terms “position”, “numbered with reference to” or “corresponding to,” when used in the context of the numbering of a given amino acid or polynucleotide sequence, refer to the numbering of the residues of a specified reference sequence when the given amino acid or polynucleotide sequence is compared to the reference sequence. As used herein, the term “functionally equivalent to” in relation to an amino acid position refers to an amino acid residue in a protein that corresponds to a particular amino acid in a reference sequence. An amino acid “corresponds” to a given residue when it occupies the same essential structural position within the protein as the given residue. One skilled in the art will immediately recognize the identity and location of residues corresponding to a specific position in a protein (e.g., polymerase) in other proteins with different numbering systems. For example, by performing a simple sequence alignment with a protein (e.g., polymerase) the identity and location of residues corresponding to specific positions of said protein are identified in other protein sequences aligning to said protein. For example, a selected residue in a selected protein corresponds to methionine at position 129 when the selected residue occupies the same essential spatial or other structural relationship as a methionine at position 129. In some embodiments, where a selected protein is aligned for maximum homology with a protein, the position in the aligned selected protein aligning with methionine 129 is said to correspond to methionine 129. Instead of a primary sequence alignment, a three dimensional structural alignment can also be used, e.g., where the structure of the selected protein is aligned for maximum correspondence with the methionine at position 129, and the overall structures compared. In this case, an amino acid that occupies the same essential position as methionine 129 in the structural model is said to correspond to the methionine 129 residue. For example, references to a *P.horikoshii* polymerase amino acid position recited herein may refer to a numbered position set forth in SEQ ID NO:1, or the corresponding position in a polymerase homolog of SEQ ID NO:1. In embodiments, references to a polymerase amino acid position recited herein refers to a numbered position set forth in SEQ ID NO:1 which is the amino acid sequence of the wild type *P. horikoshii* polymerase. In embodiments, the polymerase provided herein may have one or more amino acid substitution mutations at position 36, 93, 129, 141, 142, 143, 144, 153, 215, 315, 429, 443, 477, 478, 479, 486, 507, 510, 515, 522, 591, 603, 640, 713, 714, 719, 720, and/or 736 where the numbering is in reference to the amino acid position as provided in SEQ ID NO: 1. In embodiments, the polymerase provided herein may include mutations at positions in a parent polymerase corresponding to positions in SEQ ID NO: 1 identified as follows: 141, 143, 409, 410, and 411. In embodiments, the polymerase provided herein may include mutations at positions in a parent polymerase corresponding to positions in SEQ ID NO: 1 identified as follows: 141, 143, 409,

410, and 411 and further include one or more mutations at positions 36, 93, 144, 153, 215, 315, 429, 443, 477, 478, 479, 486, 507, 510, 515, 522, 591, 603, 640, 713, 714, 719, 720, and 736. In embodiments, the polymerase provided herein may include mutations at positions in a parent polymerase corresponding to positions in SEQ ID NO: 1 identified as follows: 129, 141, 143, 409, 410, and 411. In embodiments, the polymerase provided herein may include mutations at positions in a parent polymerase corresponding to positions in SEQ ID NO: 1 identified as follows: 129, 141, 143, 409, 410, and 411 and further include one or more mutations at positions 36, 93, 144, 153, 215, 315, 429, 443, 477, 478, 479, 507, 510, 515, 522, 591, 603, 640, 713, 714, 719, 720, and 736. In embodiments, the polymerase provided herein may include mutations at positions in a parent polymerase corresponding to positions in SEQ ID NO: 1 identified as follows: 141, 143, 153, 409, 410, and 411. In embodiments, the polymerase provided herein may include mutations at positions in a parent polymerase corresponding to positions in SEQ ID NO: 1 identified as follows: 141, 143, 153, 409, 410, and 411 and further include one or more mutations at positions 36, 93, 144, 215, 315, 429, 443, 477, 478, 479, 507, 510, 515, 522, 591, 603, 640, 713, 714, 719, 720, and 736. In embodiments, the polymerase provided herein may include mutations at positions in a parent polymerase corresponding to positions in SEQ ID NO: 1 identified as follows: 129, 141, 143, 153, 409, 410, 411, and 486. In embodiments, the polymerase provided herein may include mutations at positions in a parent polymerase corresponding to positions in SEQ ID NO: 1 identified as follows: 129, 141, 143, 153, 409, 410, 411, and 486 and further include one or more mutations at positions 36, 93, 144, 215, 315, 429, 443, 477, 478, 479, 507, 510, 515, 522, 591, 603, 640, 713, 714, 719, 720, and 736.

[0110] In embodiments, the polymerase may include an amino acid substitution mutation at a particular position corresponding to a position in SEQ ID NO: 1. For example, in embodiments, the polymerase includes an amino acid substitution mutation at position 141, which means the variant polymerase has a different amino acid at position 141 compared to SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid substitution mutation at more than one position compared to SEQ ID NO: 1. For example, in embodiments, the polymerase includes the following substitution mutations: D141A; E143A; L409S; Y410A; P411V, where the number refers to the corresponding position in SEQ ID NO: 1. One having skill in the art would understand the amino acid mutation nomenclature, such that D141A refers to aspartic acid (single letter code is D), at position 141, is replaced with alanine (single letter code A).

[0111] The terms “agonist,” “activator,” “upregulator,” etc. refer to a substance capable of detectably increasing the expression or activity of a given gene or protein. The agonist can

increase expression or activity 10%, 20%, 30%, 40%, 50%, 60%, 70%, 80%, 90% or more in comparison to a control in the absence of the agonist. In certain instances, expression or activity is 1.5-fold, 2-fold, 3-fold, 4-fold, 5-fold, 10-fold or higher than the expression or activity in the absence of the agonist.

[0112] As defined herein, the term “inhibition”, “inhibit”, “inhibiting” and the like in reference to a protein-inhibitor interaction means negatively affecting (e.g. decreasing) the activity or function of the protein relative to the activity or function of the protein in the absence of the inhibitor. In embodiments inhibition means negatively affecting (e.g. decreasing) the concentration or levels of the protein relative to the concentration or level of the protein in the absence of the inhibitor. In embodiments, inhibition refers to reduction of a disease or symptoms of disease. In embodiments, inhibition refers to a reduction in the activity of a particular protein target. Thus, inhibition includes, at least in part, partially or totally blocking stimulation, decreasing, preventing, or delaying activation, or inactivating, desensitizing, or down-regulating signal transduction or enzymatic activity or the amount of a protein. In embodiments, inhibition refers to a reduction of activity of a target protein resulting from a direct interaction (e.g. an inhibitor binds to the target protein). In embodiments, inhibition refers to a reduction of activity of a target protein from an indirect interaction (e.g. an inhibitor binds to a protein that activates the target protein, thereby preventing target protein activation).

[0113] The terms “inhibitor,” “repressor” or “antagonist” or “downregulator” interchangeably refer to a substance capable of detectably decreasing the expression or activity of a given gene or protein. The antagonist can decrease expression or activity 10%, 20%, 30%, 40%, 50%, 60%, 70%, 80%, 90% or more in comparison to a control in the absence of the antagonist. In certain instances, expression or activity is 1.5-fold, 2-fold, 3-fold, 4-fold, 5-fold, 10-fold or lower than the expression or activity in the absence of the antagonist.

[0114] The term "expression" includes any step involved in the production of the polypeptide including, but not limited to, transcription, post-transcriptional modification, translation, post-translational modification, and secretion. Expression can be detected using conventional techniques for detecting protein (*e.g.*, ELISA, Western blotting, flow cytometry, immunofluorescence, immunohistochemistry, *etc.*).

[0115] An “effective amount” is an amount sufficient for a compound to accomplish a stated purpose relative to the absence of the compound (e.g. achieve the effect for which it is administered, treat a disease, reduce enzyme activity, increase enzyme activity, reduce a

signaling pathway, or reduce one or more symptoms of a disease or condition). An “activity decreasing amount,” as used herein, refers to an amount of antagonist required to decrease the activity of an enzyme relative to the absence of the antagonist. A “function disrupting amount,” as used herein, refers to the amount of antagonist required to disrupt the function of an enzyme or protein relative to the absence of the antagonist.

[0116] A “cell” as used herein, refers to a cell carrying out metabolic or other function sufficient to preserve or replicate its genomic DNA. A cell can be identified by well-known methods in the art including, for example, presence of an intact membrane, staining by a particular dye, ability to produce progeny or, in the case of a gamete, ability to combine with a second gamete to produce a viable offspring. Cells may include prokaryotic and eukaryotic cells. Prokaryotic cells include but are not limited to bacteria. Eukaryotic cells include but are not limited to yeast cells and cells derived from plants and animals, for example mammalian, insect (*e.g.*, spodoptera) and human cells.

[0117] “Control” or “control experiment” is used in accordance with its plain ordinary meaning and refers to an experiment in which the subjects (*e.g.*, enzymes) or reagents of the experiment are treated as in a parallel experiment except for omission of a procedure, reagent, or variable of the experiment (*e.g.*, a polymerase not having one or more mutations relative to the polymerase being tested). In some instances, the control is used as a standard of comparison in evaluating experimental effects. In some embodiments, a control is the measurement of the activity of a protein in the absence of a mutation as described herein (including embodiments and examples). “Control polymerase” is defined herein as the polymerase against which the activity of the altered polymerase is compared. In one embodiment of the invention the control polymerase may comprise a wild type polymerase or an exo-variant thereof. Unless otherwise stated, by “wild type” it is generally meant that the polymerase comprises its natural amino acid sequence, as it would be found in nature. The invention is not limited to merely a comparison of activity of the polymerases as described herein against the wild type equivalent or exo-variant of the polymerase that is being altered. Many polymerases exist whose amino acid sequence have been modified (*e.g.*, by amino acid substitution mutations) and which can prove to be a suitable control for use in assessing the modified nucleotide incorporation efficiencies of the polymerases as described herein. The control polymerase can, therefore, comprise any known polymerase, including mutant polymerases known in the art. The activity of the chosen “control” polymerase with respect to incorporation of the desired nucleotide analogues may be determined by an incorporation assay.

[0118] The term “modulate” is used in accordance with its plain ordinary meaning and refers to the act of changing or varying one or more properties. “Modulation” refers to the process of changing or varying one or more properties.

[0119] The term “kit” is used in accordance with its plain ordinary meaning and refers to any delivery system for delivering materials or reagents for carrying out a method of the invention. Such delivery systems include systems that allow for the storage, transport, or delivery of reaction reagents (e.g., nucleotides, enzymes, nucleic acid templates, etc. in the appropriate containers) and/or supporting materials (e.g., buffers, written instructions for performing the reaction, etc.) from one location to another location. For example, kits include one or more enclosures (e.g., boxes) containing the relevant reaction reagents and/or supporting materials. Such contents may be delivered to the intended recipient together or separately. For example, a first container may contain an enzyme, while a second container contains nucleotides. In embodiments, the kit includes vessels containing one or more enzymes, primers, adaptors, or other reagents as described herein. Vessels may include any structure capable of supporting or containing a liquid or solid material and may include, tubes, vials, jars, containers, tips, etc. In embodiments, a wall of a vessel may permit the transmission of light through the wall. In embodiments, the vessel may be optically clear. The kit may include the enzyme and/or nucleotides in a buffer. In embodiments, the buffer includes an acetate buffer, 3-(N-morpholino)propanesulfonic acid (MOPS) buffer, N-(2-Acetamido)-2-aminoethanesulfonic acid (ACES) buffer, phosphate-buffered saline (PBS) buffer, 4-(2-hydroxyethyl)-1-piperazineethanesulfonic acid (HEPES) buffer, N-(1,1-Dimethyl-2-hydroxyethyl)-3-amino-2-hydroxypropanesulfonic acid (AMPSO) buffer, borate buffer (e.g., borate buffered saline, sodium borate buffer, boric acid buffer), 2-Amino-2-methyl-1,3-propanediol (AMPD) buffer, N-cyclohexyl-2-hydroxyl-3-aminopropanesulfonic acid (CAPSO) buffer, 2-Amino-2-methyl-1-propanol (AMP) buffer, 4-(Cyclohexylamino)-1-butanesulfonic acid (CABS) buffer, glycine-NaOH buffer, N-Cyclohexyl-2-aminoethanesulfonic acid (CHES) buffer, tris(hydroxymethyl)aminomethane (Tris) buffer, or a N-cyclohexyl-3-aminopropanesulfonic acid (CAPS) buffer. In embodiments, the buffer is a borate buffer. In embodiments, the buffer is a CHES buffer.

[0120] Where a range of values is provided, it is understood that each intervening value, to the tenth of the unit of the lower limit unless the context clearly indicates otherwise, between the upper and lower limit of that range, and any other stated or unstated intervening value in, or smaller range of values within, that stated range is encompassed within the invention. The upper

and lower limits of any such smaller range (within a more broadly recited range) may independently be included in the smaller ranges, or as particular values themselves, and are also encompassed within the invention, subject to any specifically excluded limit in the stated range. Where the stated range includes one or both of the limits, ranges excluding either or both of those included limits are also included in the invention.

[0121] A “patentable” process, machine, or article of manufacture according to the invention means that the subject matter satisfies all statutory requirements for patentability at the time the analysis is performed. For example, with regard to novelty, non-obviousness, or the like, if later investigation reveals that one or more claims encompass one or more embodiments that would negate novelty, non-obviousness, *etc.*, the claim(s), being limited by definition to “patentable” embodiments, specifically exclude the unpatentable embodiment(s). In addition, the claims appended hereto are to be interpreted both to provide the broadest reasonable scope, as well as to preserve their validity. Furthermore, if one or more of the statutory requirements for patentability are amended or if the standards change for assessing whether a particular statutory requirement for patentability is satisfied from the time this application is filed or issues as a patent to a time the validity of one or more of the appended claims is questioned, the claims are to be interpreted in a way that (1) preserves their validity and (2) provides the broadest reasonable interpretation under the circumstances.

[0122] The phrase “stringent hybridization conditions” refers to conditions under which a primer will hybridize to its target subsequence, typically in a complex mixture of nucleic acids, but to no other sequences. Stringent conditions are sequence-dependent and will be different in different circumstances. Longer sequences hybridize specifically at higher temperatures. An extensive guide to the hybridization of nucleic acids is found in Tijssen, *Techniques in Biochemistry and Molecular Biology--Hybridization with Nucleic Probes*, “Overview of principles of hybridization and the strategy of nucleic acid assays” (1993). Generally, stringent conditions are selected to be about 5-10°C lower than the thermal melting point (T_m) for the specific sequence at a defined ionic strength pH. The T_m is the temperature (under defined ionic strength, pH, and nucleic concentration) at which 50% of the probes complementary to the target hybridize to the target sequence at equilibrium (as the target sequences are present in excess, at T_m , 50% of the probes are occupied at equilibrium). Stringent conditions may also be achieved with the addition of destabilizing agents such as formamide. For selective or specific hybridization, a positive signal is at least two times background, preferably 10 times background

hybridization. Exemplary stringent hybridization conditions can be as following: 50% formamide, 5x SSC, and 1% SDS, incubating at 42°C, or, 5x SSC, 1% SDS, incubating at 65°C, with wash in 0.2x SSC, and 0.1% SDS at 65°C.

II. Polymerases, Complexes, and Kits

[0123] Provided herein are, *inter alia*, modified *Pyrococcus* Family B DNA polymerases. Family B polymerases characteristically have separate domains for DNA polymerase activity and 3'-5' exonuclease activity. The exonuclease domain is characterized by as many as six and at least three conserved amino acid sequence motifs in and around a structural binding pocket. During polymerization, nucleotides are added to the 3' end of the primer strand and during the 3'-5' exonuclease reaction, the 3' terminus of the primer is shifted to the 3'-5' exonuclease domain and the one or more of the 3'-terminal nucleotides are hydrolyzed.

[0124] In embodiments, the variants of a *Pyrococcus* family B DNA polymerase provided herein have no detectable exonuclease activity and are useful in methods of incorporating modified nucleotides in nucleic acid synthesis reactions. In embodiments, the polymerase is a thermophilic nucleic acid polymerase.

[0125] In embodiments, the variants of a *Pyrococcus* family B DNA polymerase are derived from a *Pyrococcus* species. In embodiments, the *Pyrococcus* species include *Pyrococcus abyssi*, *Pyrococcus endeavori*, *Pyrococcus furiosus*, *Pyrococcus glycovorans*, *Pyrococcus horikoshii*, *Pyrococcus kukulkanii*, *Pyrococcus woesei*, *Pyrococcus yayanosii*, *Pyrococcus* sp., *Pyrococcus* sp. 12/1, *Pyrococcus* sp. 121, *Pyrococcus* sp. 303, *Pyrococcus* sp. 304, *Pyrococcus* sp. 312, *Pyrococcus* sp. 32-4, *Pyrococcus* sp. 321, *Pyrococcus* sp. 322, *Pyrococcus* sp. 323, *Pyrococcus* sp. 324, *Pyrococcus* sp. 95-12-1, *Pyrococcus* sp. AV5, *Pyrococcus* sp. Ax99-7, *Pyrococcus* sp. C2, *Pyrococcus* sp. EX2, *Pyrococcus* sp. Fla95-Pc, *Pyrococcus* sp. GB-3A, *Pyrococcus* sp. GB-D, *Pyrococcus* sp. GBD, *Pyrococcus* sp. GI-H, *Pyrococcus* sp. GI-J, *Pyrococcus* sp. GIL, *Pyrococcus* sp. HT3, *Pyrococcus* sp. JT1, *Pyrococcus* sp. LMO-A29, *Pyrococcus* sp. LMO-A30, *Pyrococcus* sp. LMO-A31, *Pyrococcus* sp. LMO-A32, *Pyrococcus* sp. LMO-A33, *Pyrococcus* sp. LMO-A34, *Pyrococcus* sp. LMO-A35, *Pyrococcus* sp. LMO-A36, *Pyrococcus* sp. LMO-A37, *Pyrococcus* sp. LMO-A38, *Pyrococcus* sp. LMO-A39, *Pyrococcus* sp. LMO-A40, *Pyrococcus* sp. LMO-A41, *Pyrococcus* sp. LMO-A42, *Pyrococcus* sp. M24D13, *Pyrococcus* sp. MA2.31, *Pyrococcus* sp. MA2.32, *Pyrococcus* sp. MA2.34, *Pyrococcus* sp. MV1019, *Pyrococcus* sp. MV4, *Pyrococcus* sp. MV7, *Pyrococcus* sp. MZ14, *Pyrococcus* sp. MZ4, *Pyrococcus* sp. NA2,

Pyrococcus sp. NS102-T, *Pyrococcus* sp. P12.1, *Pyrococcus* sp. Pikanate 5017, *Pyrococcus* sp. PK 5017, *Pyrococcus* sp. ST04, *Pyrococcus* sp. ST700, *Pyrococcus* sp. Tc-2-70, *Pyrococcus* sp. Tc95-7C-I, *Pyrococcus* sp. TC95-7C-S, *Pyrococcus* sp. Tc95_6, *Pyrococcus* sp. V211, *Pyrococcus* sp. V212, *Pyrococcus* sp. V221, *Pyrococcus* sp. V222, *Pyrococcus* sp. V231, *Pyrococcus* sp. V232, *Pyrococcus* sp. V61, *Pyrococcus* sp. V62, *Pyrococcus* sp. V63, *Pyrococcus* sp. V72, *Pyrococcus* sp. V73, *Pyrococcus* sp. VB112, *Pyrococcus* sp. VB113, *Pyrococcus* sp. VB81, *Pyrococcus* sp. VB82, *Pyrococcus* sp. VB83, *Pyrococcus* sp. VB85, *Pyrococcus* sp. VB86, *Pyrococcus* sp. VB93 polymerase, *Pyrococcus furiosus* DSM 3638, *Pyrococcus* sp. GE23, *Pyrococcus* sp. GI-H, *Pyrococcus* sp. NA2, *Pyrococcus* sp. ST04, or *Pyrococcus* sp. ST700.

[0126] In embodiments, the variants of a *Pyrococcus* family B DNA polymerase provided herein are a *Pyrococcus horikoshii* family B DNA polymerase that has no detectable exonuclease activity and are useful in methods of incorporating modified nucleotides in nucleic acid synthesis reactions. In embodiments, the polymerase is a thermophilic nucleic acid polymerase.

[0127] In embodiments, the variants of a *Pyrococcus* family B DNA polymerase provided herein are a *Pyrococcus abyssi* family B DNA polymerase that has no detectable exonuclease activity and are useful in methods of incorporating modified nucleotides in nucleic acid synthesis reactions. In embodiments, the polymerase is a thermophilic nucleic acid polymerase.

[0128] Parent archaeal polymerases may be DNA polymerases that are isolated from naturally occurring organisms. The parent DNA polymerases, also referred to as wild type polymerase, share the property of having a structural binding pocket that binds and hydrolyzes a substrate nucleic acid, producing 5'-dNMP. The structural binding pocket in this family of polymerases also shares the property of having sequence motifs that form the binding pocket, referred to as Exo Motifs I-VI. In embodiments, the parent or wild type *P. horikoshii* polymerase has an amino acid sequence comprising SEQ ID NO: 1. In embodiments, the variant *P. horikoshii* polymerase has one or more amino acid substitution mutations relative to SEQ ID NO: 1. In embodiments, the parent or wild type *P. abyssi* polymerase has an amino acid sequence comprising SEQ ID NO: 21. In embodiments, the variant *P. abyssi* polymerase has one or more amino acid substitution mutations relative to SEQ ID NO: 21.

[0129] "Synthetic" DNA polymerases refer to non-naturally occurring DNA polymerases such as those constructed by synthetic methods, mutated parent DNA polymerases such as

truncated DNA polymerases and fusion DNA polymerases (e.g., U.S. Pat. No. 7,541,170). Variants of the parent DNA polymerase have been engineered by mutating residues using site-directed or random mutagenesis methods known in the art. In embodiments, the mutations are in any of Motifs I-VI. The variant is expressed in an expression system such as *E. coli* by methods known in the art. The variant is then screened using the assays described herein to determine exonuclease activity.

[0130] In embodiments, the polymerase (a synthetic or variant DNA polymerase) provided herein may contain 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, or more mutations as compared to the wild-type sequence of *P.horikoshii* family B DNA polymerase of SEQ ID NO: 1. The polymerase (a synthetic or variant DNA polymerase) may contain 10, 20, 30, 40, 50 or more mutations as compared to the wild-type sequence of *P. horikoshii* family B DNA polymerase of SEQ ID NO: 1. The polymerase (a synthetic or variant DNA polymerase) may contain between 10 and 20, between 20 and 30, between 30 and 40, or between 40 or 50 mutations as compared to the wild-type sequence of *P.horikoshii* family B DNA polymerase of SEQ ID NO: 1.

[0131] In embodiments, the polymerase (a synthetic or variant DNA polymerase) provided herein may contain 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, or more mutations as compared to the wild-type sequence of *P.abyssii* family B DNA polymerase of SEQ ID NO: 21. The polymerase (a synthetic or variant DNA polymerase) may contain 10, 20, 30, 40, 50 or more mutations as compared to the wild-type sequence of *P. abyssii* family B DNA polymerase of SEQ ID NO: 21. The polymerase (a synthetic or variant DNA polymerase) may contain between 10 and 20, between 20 and 30, between 30 and 40, or between 40 or 50 mutations as compared to the wild-type sequence of *P. abyssii* family B DNA polymerase of SEQ ID NO: 21.

[0132] In an aspect, the polymerase (a synthetic or variant DNA polymerase) provided herein may have one or more amino acid substitution mutations between positions 36 and 736 inclusive of endpoint positions. In embodiments, the polymerase (a synthetic or variant DNA polymerase) provided herein may have one or more amino acid substitution mutations at position 36, 93, 129, 141, 143, 144, 153, 215, 315, 409, 410, 411, 429, 443, 477, 478, 479, 486, 507, 510, 515, 522, 591, 603, 640, 713, 714, 719, and 736. In embodiments, the polymerase (a synthetic or variant DNA polymerase) provided herein may have one or more amino acid substitution mutations at position 36, 93, 129, 141, 143, 144, 153, 215, 315, 409, 410, 411, 429, 443, 477, 478, 479, 486, 507, 510, 515, 522, 591, 603, 640, 713, 714, 719, or 736.

[0133] In an aspect is provided a polymerase including an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 85% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 90% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 95% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 98% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 99% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is 90% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is 95% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is 90% identical to SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is 95% identical to SEQ ID NO: 1.

[0134] In an aspect is provided a polymerase including an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1, including a mutation at positions 409, 410, 141, and 143. In embodiments, the polymerase includes the following amino acids: serine, cysteine, alanine, glycine, valine, isoleucine, glutamine, or histidine at amino acid position 409 or any amino acid position that is functionally equivalent to the amino acid position 409. In embodiments, the polymerase includes the following amino acids: an alanine or serine at amino acid position 409 or any amino acid position that is functionally equivalent to the amino acid position 409. In embodiments, the polymerase includes a glycine or alanine at amino acid position 410 or any amino acid position that is functionally equivalent to the amino acid position 410. In embodiments, the polymerase includes the following amino acids: serine at amino acid position 409 or any amino acid position that is functionally equivalent to the amino acid position 409, a glycine or alanine at amino acid position 410 or any amino acid position that is functionally equivalent to the amino acid position 410, and a glycine, alanine, leucine, valine, serine, or threonine at amino acid position 411 or any amino acid position that is functionally equivalent to the amino acid position 411. In embodiments, the polymerase includes the following amino acids: glycine, valine, isoleucine, or histidine at amino acid position 409 or any amino acid position that is functionally equivalent to

the amino acid position 409, a glycine at amino acid position 410 or any amino acid position that is functionally equivalent to the amino acid position 410, and a proline at amino acid position 411 or any amino acid position that is functionally equivalent to the amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143.

[0135] In an aspect is provided a polymerase including an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes the following amino acids: serine, cysteine, alanine, glycine, valine, isoleucine, glutamine, or histidine at amino acid position 409 or any amino acid position that is functionally equivalent to the amino acid position 409. In embodiments, the polymerase includes the following amino acids: an alanine or serine at amino acid position 409 or any amino acid position that is functionally equivalent to the amino acid position 409. In embodiments, the polymerase includes a glycine or alanine at amino acid position 410 or any amino acid position that is functionally equivalent to the amino acid position 410. In embodiments, the polymerase includes a glycine, alanine, leucine, isoleucine, proline, valine, serine, or threonine at amino acid position 411 or any amino acid position that is functionally equivalent to the amino acid position 411.

[0136] In embodiments, the polymerase includes the following amino acids: an alanine or serine at amino acid position 409 or any amino acid that is functionally equivalent to the amino acid position 409; a glycine or alanine at amino acid position 410 or any amino acid that is functionally equivalent to the amino acid position 410; and a proline, valine, isoleucine, glycine, or serine at amino acid position 411 or any amino acid that is functionally equivalent to the amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 409 or any amino acid that is functionally equivalent to the amino acid position 409. In embodiments, the polymerase includes a serine at amino acid position 409 or any amino acid that is functionally equivalent to the amino acid position 409. In embodiments, the polymerase includes a glycine at amino acid position 410 or any amino acid that is functionally equivalent to the amino acid position 410. In embodiments, the polymerase includes an alanine at amino acid position 410 or any amino acid that is functionally equivalent to the amino acid position 410. In embodiments, the polymerase includes a proline at amino acid position 411 or any amino acid that is functionally equivalent to the amino acid position 411. In embodiments, the polymerase includes a valine at amino acid position 411 or any amino acid that is functionally equivalent to the amino acid position 411. In embodiments, the polymerase includes a serine at amino acid position 411 or any amino acid that is functionally equivalent to the amino acid position 411. In

embodiments, the polymerase includes a glycine at amino acid position 411 or any amino acid that is functionally equivalent to the amino acid position 411. In embodiments, the polymerase includes an isoleucine at amino acid position 411 or any amino acid that is functionally equivalent to the amino acid position 411.

[0137] In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a serine or alanine at amino acid position 409; an alanine or glycine at amino acid position 410; and a proline, valine, isoleucine, or glycine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a serine at amino acid position 409; an alanine at amino acid position 410; and a proline at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a serine at amino acid position 409; an alanine at amino acid position 410; and valine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a serine at amino acid position 409; a glycine at amino acid position 410; and a proline at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; an alanine at amino acid position 409; an alanine at amino acid position 410; and an isoleucine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a serine at amino acid position 409; an alanine at amino acid position 410; and an isoleucine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a serine at amino acid position 409; an alanine at amino acid position 410; and a glycine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a serine at amino acid position 409; a glycine at amino acid position 410; and a proline at amino acid position 411. In embodiments, the amino acids at positions 141, 143, 409, 410 and 411 (or any amino acid that is functionally equivalent to the amino acid position 141, 143, 409, 410, and 411) are alanine, alanine, serine, alanine, and proline, respectively. In embodiments, the amino acids at positions 141, 143, 409, 410 and 411 (or any amino acid that is functionally equivalent to the amino acid position 141, 143, 409, 410, and 411) are alanine, alanine, serine, alanine, and valine, respectively. In embodiments, the amino acids at positions 141, 143, 409, 410 and 411 (or any amino acid that is functionally equivalent to the amino acid position 141, 143, 409, 410, and 411) are alanine, alanine, serine, glycine, and proline, respectively. In embodiments, the amino acids at positions 141, 143, 409, 410 and 411 (or any amino acid that is functionally equivalent to the amino acid position 141, 143, 409, 410, and 411) are alanine, alanine, alanine, alanine, and valine, respectively. In embodiments, the amino acids at positions 141, 143, 409, 410 and 411 (or any amino acid that is functionally equivalent to the amino acid position 141,

143, 409, 410, and 411) are alanine, alanine, serine, alanine, and isoleucine, respectively. In embodiments, the amino acids at positions 141, 143, 409, 410 and 411 (or any amino acid that is functionally equivalent to the amino acid position 141, 143, 409, 410, and 411) are alanine, alanine, serine, alanine, and glycine, respectively. In embodiments, the amino acids at positions 141, 143, 409, 410 and 411 (or any amino acid that is functionally equivalent to the amino acid position 141, 143, 409, 410, and 411) are alanine, alanine, serine, glycine, and proline, respectively.

[0138] In embodiments, the polymerase further includes one or more mutations selected from an alanine at amino acid position 144; a glutamic acid at amino acid position 153; an alanine at amino acid position 215; an alanine at amino acid position 215 and an alanine at amino acid position 315; an alanine at position 315; a tryptophan at amino acid position 477; an alanine at amino acid position 477; an alanine at amino acid position 478; a tryptophan at position 477 and an alanine at position 478; a serine at amino acid position 479; an alanine at position 477, an alanine at position 478, and a serine at position 479; a valine at amino acid position 486; a leucine at amino acid position 486; a serine at amino acid position 515; a leucine at amino acid position 522; an isoleucine at amino acid position 591; an alanine at amino acid position 603, a leucine at amino acid position 640; a glutamic acid at amino acid position 713; an alanine at amino acid position 714; an alanine at amino acid position 719; an alanine at amino acid position 720; and an alanine at amino acid position 736.

[0139] In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; a serine or alanine at amino acid position 409; a glycine at amino acid position 410; and an isoleucine, proline, glycine, valine, or serine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; an alanine at amino acid position 409; a glycine at amino acid position 410; and isoleucine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; an alanine at amino acid position 409; a glycine at amino acid position 410; and a proline at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; a serine at amino acid position 409; a glycine at amino acid position 410; and an isoleucine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; a serine at amino acid position 409; a glycine at amino acid position 410; and a proline at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; an alanine at amino acid position 409; a glycine at amino acid

position 410; and a glycine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; an alanine at amino acid position 409; a glycine at amino acid position 410; and a valine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; a serine at amino acid position 409; a glycine at amino acid position 410; and a serine at amino acid position 411. In embodiments, the amino acids at positions 129, 141, 143, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 409, 410, 411, and 486) are alanine, alanine, alanine, alanine, glycine, isoleucine, and alanine, respectively. In embodiments, the amino acids at positions 129, 141, 143, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 409, 410, 411, and 486) are alanine, alanine, alanine, alanine, glycine, proline, and alanine, respectively. In embodiments, the amino acids at positions 129, 141, 143, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 409, 410, 411, and 486) are alanine, alanine, alanine, serine, glycine, isoleucine, and alanine, respectively. In embodiments, the amino acids at positions 129, 141, 143, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 409, 410, 411, and 486) are alanine, alanine, alanine, serine, glycine, proline, and alanine, respectively. In embodiments, the amino acids at positions 129, 141, 143, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 409, 410, 411, and 486) are alanine, alanine, alanine, alanine, glycine, glycine, and alanine, respectively. In embodiments, the amino acids at positions 129, 141, 143, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 409, 410, 411, and 486) are alanine, alanine, alanine, alanine, glycine, valine, and alanine, respectively. In embodiments, the amino acids at positions 129, 141, 143, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 409, 410, 411, and 486) are alanine, alanine, alanine, serine, glycine, serine, and alanine, respectively.

[0140] In embodiments, the polymerase further includes one or more mutations selected from an alanine at amino acid position 144; a glutamic acid at amino acid position 153; an alanine at amino acid position 215; an alanine at amino acid position 215 and an alanine at amino acid position 315; an alanine at position 315; a tryptophan at amino acid position 477; an alanine at amino acid position 477; an alanine at amino acid position 478; a tryptophan at position 477 and an alanine at position 478; a serine at amino acid position 479; an alanine at position 477, an

alanine at position 478, and a serine at position 479; a serine at amino acid position 515; a leucine at amino acid position 522, an isoleucine at amino acid position 591; an alanine at amino acid position 603, a leucine at amino acid position 640; a glutamic acid at amino acid position 713; an alanine at amino acid position 714; an alanine at amino acid position 719; an alanine at amino acid position 720; and an alanine at amino acid position 736.

[0141] In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a glutamic acid at amino acid position 153; a serine or alanine at amino acid position 409; an alanine or glycine at amino acid position 410; and a proline, valine, isoleucine, or glycine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a glutamic acid at amino acid position 153; a serine at amino acid position 409; an alanine at amino acid position 410; and a proline at position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a glutamic acid at amino acid position 153; a serine at amino acid position 409; an alanine at amino acid position 410; and a valine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a glutamic acid at amino acid position 153; a serine at amino acid position 409; a glycine at amino acid position 410; and an isoleucine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a glutamic acid at amino acid position 153; an alanine at amino acid position 409; an alanine at amino acid position 410; and a valine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a glutamic acid at amino acid position 153; a serine at amino acid position 409; an alanine at amino acid position 410; and an isoleucine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a glutamic acid at amino acid position 153; a serine at amino acid position 409; an alanine at amino acid position 410; and a glycine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid position 141 and 143; a glutamic acid at amino acid position 153; a serine at amino acid position 409; a glycine at amino acid position 410; and a proline at amino acid position 411. In embodiments, the amino acids at positions 141, 143, 153, 409, 410 and 411 (or any amino acid that is functionally equivalent to the amino acid position 141, 143, 153, 409, 410, and 411) are alanine, alanine, glutamic acid, serine, alanine, and proline, respectively. In embodiments, the amino acids at positions 141, 143, 153, 409, 410 and 411 (or any amino acid position that is functionally equivalent to the amino acid position 141, 143, 153, 409, 410, and 411) are alanine, alanine, glutamic acid, serine, alanine, and valine, respectively. In embodiments, the amino acids at positions 141, 143,

153,409, 410 and 411 (or any amino acid that is functionally equivalent to the amino acid position 141, 143,153, 409, 410, and 411) are alanine, alanine, glutamic acid serine, glycine, and isoleucine, respectively. In embodiments, the amino acids at positions 141, 143,153,409, 410 and 411 (or any amino acid that is functionally equivalent to the amino acid position 141, 143, 153, 409, 410, and 411) are alanine, alanine, glutamic acid, alanine, alanine, and valine, respectively. In embodiments, the amino acids at positions 141, 143, 153, 409, 410 and 411 (or any amino acid that is functionally equivalent to the amino acid position 141, 143,153, 409, 410, and 411) are alanine, alanine, glutamic acid, serine, alanine, and isoleucine, respectively. In embodiments, the amino acids at positions 141, 143,153, 409, 410 and 411 (or any amino acid that is functionally equivalent to the amino acid position 141, 143, 153, 409, 410, and 411) are alanine, alanine, glutamic acid, serine, alanine, and glycine, respectively. In embodiments, the amino acids at positions 141, 143, 153, 409, 410 and 411 (or any amino acid that is functionally equivalent to the amino acid position 141, 143, 153, 409, 410, and 411) are alanine, alanine, glutamic acid, serine, glycine, and proline, respectively.

[0142] In embodiments, the polymerase further includes one or more mutations selected from an alanine at amino acid position 144; an alanine at amino acid position 215; an alanine at amino acid position 215 and an alanine at amino acid position 315; an alanine at position 315; a tryptophan at amino acid position 477; an alanine at amino acid position 477; an alanine at amino acid position 478; a tryptophan at position 477 and an alanine at position 478; a serine at amino acid position 479; an alanine at position 477, an alanine at position 478, and a serine at position 479; a valine at amino acid position 486; a leucine at amino acid position 486; a serine at amino acid position 515; a leucine at amino acid position 522, an isoleucine at amino acid position 591; an alanine at amino acid position 603, a leucine at amino acid position 640; a glutamic acid at amino acid position 713; an alanine at amino acid position 714; an alanine at amino acid position 719; an alanine at amino acid position 720; and an alanine at amino acid position 736.

[0143] In embodiments, the polymerase includes an alanine at amino acid positions 141, 143, and 486; a glutamic acid at amino acid position 153; serine, cysteine, alanine, glycine, valine, isoleucine, glutamine, or histidine at amino acid position 409; a glycine or alanine at amino acid position 410; and a glycine, alanine, leucine, isoleucine, proline, valine, leucine, serine, or threonine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 141, 143, and 486; a glutamic acid at amino acid position 153; serine, cysteine, alanine, glycine, valine, isoleucine, glutamine, or histidine at amino acid position 409;

a glycine at amino acid position 410; and a glycine, alanine, leucine, isoleucine, proline, valine, leucine, serine, or threonine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 141, 143, and 486; a glutamic acid at amino acid position 153; a serine or alanine at amino acid position 409; a glycine at amino acid position 410; and an isoleucine, proline, glycine, valine, or serine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; a glutamic acid at amino acid position 153; a serine or alanine at amino acid position 409; a glycine at amino acid position 410; and an isoleucine, proline, glycine, valine, or serine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; a glutamic acid at amino acid position 153; an alanine at amino acid position 409; a glycine at amino acid position 410; and isoleucine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; a glutamic acid at amino acid position 153; an alanine at amino acid position 409; a glycine at amino acid position 410; and a proline at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; a glutamic acid at amino acid position 153; a serine at amino acid position 409; a glycine at amino acid position 410; and an isoleucine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; a glutamic acid at amino acid position 153; a serine at amino acid position 409; a glycine at amino acid position 410; and a proline at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; a glutamic acid at amino acid position 153; an alanine at amino acid position 409; a glycine at amino acid position 410; and a glycine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; a glutamic acid at amino acid position 153; an alanine at amino acid position 409; a glycine at amino acid position 410; and a valine at amino acid position 411. In embodiments, the polymerase includes an alanine at amino acid positions 129, 141, 143, and 486; a glutamic acid at amino acid position 153; a serine at amino acid position 409; a glycine at amino acid position 410; and a serine at amino acid position 411. In embodiments, the amino acids at positions 129, 141, 143, 153, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 153, 409, 410, 411, and 486) are alanine, alanine, alanine, glutamic acid, alanine, glycine, isoleucine, and alanine, respectively. In embodiments, the amino acids at positions 129, 141, 143, 153, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 153, 409, 410, 411, and 486) are alanine, alanine, alanine, glutamic acid, alanine, glycine,

proline, and alanine, respectively. In embodiments, the amino acids at positions 129, 141, 143, 153, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 154, 409, 410, 411, and 486) are alanine, alanine, alanine, glutamic acid, serine, glycine, isoleucine, and alanine, respectively. In embodiments, the amino acids at positions 129, 141, 143, 153, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 153, 409, 410, 411, and 486) are alanine, alanine, alanine, glutamic acid, serine, glycine, proline, and alanine, respectively. In embodiments, the amino acids at positions 129, 141, 143, 153, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 153, 409, 410, 411, and 486) are alanine, alanine, alanine, glutamic acid, alanine, glycine, glycine, and alanine, respectively. In embodiments, the amino acids at positions 129, 141, 143, 153, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 153, 409, 410, 411, and 486) are alanine, alanine, alanine, glutamic acid, alanine, glycine, valine, and alanine, respectively. In embodiments, the amino acids at positions 129, 141, 143, 153, 409, 410, 411, and 486 (or any amino acid that is functionally equivalent to the amino acid position 129, 141, 143, 153, 409, 410, 411, and 486) are alanine, alanine, alanine, glutamic acid, serine, glycine, serine, and alanine, respectively.

[0144] In embodiments, the polymerase further includes one or more mutations selected from an alanine at amino acid position 144; an alanine at amino acid position 215; an alanine at amino acid position 215 and an alanine at amino acid position 315; an alanine at position 315; a tryptophan at amino acid position 477; an alanine at amino acid position 477; an alanine at amino acid position 478; a tryptophan at position 477 and an alanine at position 478; a serine at amino acid position 479; an alanine at position 477, an alanine at position 478, and a serine at position 479; a serine at amino acid position 515; a leucine at amino acid position 522, an isoleucine at amino acid position 591; an alanine at amino acid position 603, a leucine at amino acid position 640; a glutamic acid at amino acid position 713; an alanine at amino acid position 714; an alanine at amino acid position 719; an alanine at amino acid position 720; and an alanine at amino acid position 736.

[0145] In embodiments, the polymerase includes an amino acid substitution mutation between position 129 and 736 of SEQ ID NO: 1, inclusive of position endpoints. In embodiments, the polymerase includes two amino acid substitutions between position 129 and 736 of SEQ ID NO: 1, inclusive of position endpoints. In embodiments, the polymerase includes three amino acid substitutions between position 129 and 736 of SEQ ID NO: 1, inclusive of position endpoints. In

embodiments, the polymerase includes four amino acid substitutions between position 129 and 736 of SEQ ID NO: 1, inclusive of position endpoints. In embodiments, the polymerase includes five amino acid substitutions between position 129 and 736 of SEQ ID NO: 1, inclusive of position endpoints (i.e., amino acid position 129 and amino acid position 736).

[0146] In embodiments, the polymerase further includes an amino acid substitution mutation at positions 129, 141, 143, 153, 409, 410, and 411. In embodiments, the polymerase further includes an amino acid substitution mutation at positions 129, 141, 143, 153, 409, 410 or 411.

[0147] In embodiments, the polymerase includes an alanine at amino acid position 141; an alanine at amino acid position 143; a serine or alanine at amino acid position 409; an alanine or glycine at amino acid position 410; and a valine, proline, isoleucine, or glycine at amino acid position 411. In embodiments, the polymerase includes a valine, threonine, glycine, or alanine at amino acid position 141. In embodiments, the polymerase includes a valine, threonine, glycine, or alanine at amino acid position 143.

[0148] In embodiments, the polymerase includes an alanine at amino acid position 129, an alanine at amino acid position 141; an alanine at amino acid position 143; a serine or alanine at amino acid position 409; a glycine at amino acid position 410; and an isoleucine, proline, glycine, valine, or serine at amino acid position 411.

[0149] In embodiments, the polymerase includes an alanine at amino acid position 141; an alanine at amino acid position 143; a glutamic acid at amino acid position 153; a serine or alanine at amino acid position 409; an alanine or glycine at amino acid position 410; and a valine, proline, isoleucine, or glycine at amino acid position 411.

[0150] In embodiments, the polymerase includes an alanine at amino acid position 129, an alanine at amino acid position 141; an alanine at amino acid position 143; a glutamic acid at amino acid position 153; a serine or alanine at amino acid position 409; a glycine at amino acid position 410; and an isoleucine, proline, glycine, valine, or serine at amino acid position 411.

[0151] In embodiments, the polymerase includes an amino acid substitution at position 36. In embodiments, the amino acid substitution at position 36 is an alanine substitution. In embodiments, the amino acid substitution at position 36 is a glycine substitution. In embodiments, the amino acid substitution at position 36 is a valine substitution. In embodiments, the amino acid substitution at position 36 is a serine substitution.

[0152] In embodiments, the polymerase includes an amino acid substitution at position 93. In embodiments, the amino acid substitution at position 93 is a glutamine substitution. In embodiments, the amino acid substitution at position 93 is an arginine substitution. In embodiments, the amino acid substitution at position 93 is an alanine substitution. In embodiments, the amino acid substitution at position 93 is a leucine substitution. In embodiments, the amino acid substitution at position 93 is an isoleucine substitution.

[0153] In embodiments, the polymerase includes an amino acid substitution at position 129. In embodiments, the amino acid substitution at position 129 is an alanine substitution. In embodiments, the amino acid substitution at position 129 is a glycine substitution.

[0154] In embodiments, the polymerase includes an amino acid substitution at position 141. In embodiments, the amino acid substitution at position 141 is an alanine substitution. In embodiments, the amino acid substitution at position 141 is a glycine substitution.

[0155] In embodiments, the polymerase includes an amino acid substitution at position 143. In embodiments, the amino acid substitution at position 143 is an alanine substitution. In embodiments, the amino acid substitution at position 143 is a glycine, alanine, threonine, or serine substitution.

[0156] In embodiments, the polymerase includes an amino acid substitution at position 144. In embodiments, the amino acid substitution at position 144 is an alanine substitution. In embodiments, the amino acid substitution at position 144 is a glycine substitution.

[0157] In embodiments, the polymerase includes an amino acid substitution at position 153. In embodiments, the amino acid substitution at position 153 is a glutamic acid substitution. In embodiments, the amino acid substitution at position 153 is an aspartic acid substitution.

[0158] In embodiments, the polymerase includes an amino acid substitution at position 215. In embodiments, the amino acid substitution at position 215 is an alanine substitution. In embodiments, the polymerase includes an amino acid substitution at position 315. In embodiments, the amino acid substitution at position 315 is an alanine substitution. In embodiments, the polymerase includes an amino acid substitution at positions 215 and 315. In embodiments, the amino acid substitution at positions 215 and 315 are an alanine substitution.

[0159] In embodiments, the polymerase includes an amino acid substitution at position 409. The amino acid substitution at position 409 may be a serine substitution or an alanine

substitution. In embodiments, the amino acid substitution at position 409 is a serine substitution. In embodiments, the amino acid substitution at position 409 is an alanine substitution. The amino acid substitution at position 409 may be a serine, cysteine, alanine, glycine, valine, isoleucine, glutamine, or histidine substitution. The amino acid substitution at position 409 may be a alanine, glycine, valine, isoleucine, threonine, glutamine, or histidine substitution.

[0160] In embodiments, the polymerase includes an amino acid substitution at position 410. The amino acid substitution at position 410 may be a glycine substitution or an alanine substitution. In embodiments, the amino acid substitution at position 410 is a glycine substitution. In embodiments, the amino acid substitution at position 410 is an alanine substitution. In embodiments, the amino acid substitution at position 410 is a valine substitution. In embodiments, the amino acid substitution at position 410 is a serine substitution. In embodiments, the amino acid substitution at position 410 is a proline substitution.

[0161] In embodiments, the polymerase includes an amino acid substitution at position 411. The amino acid substitution at position 411 may be an isoleucine substitution, a proline, a glycine substitution, a valine substitution, or a serine substitution. In embodiments, the amino acid substitution at position 411 is an isoleucine substitution. In embodiments, the amino acid substitution at position 411 is a proline. In embodiments, the amino acid substitution at position 411 is a glycine substitution. In embodiments, the amino acid substitution at position 411 is a valine substitution. In embodiments, the amino acid substitution at position 411 is a serine substitution. The amino acid substitution at position 411 may be glycine, alanine, leucine, isoleucine, proline, valine, leucine, serine, or threonine substitution. In embodiments, the amino acid substitution is a proline, alanine, or valine.

[0162] In embodiments, the polymerase includes an amino acid substitution at position 429. The amino acid substitution at position 429 may be a serine, glycine, threonine, asparagine, or alanine substitution. The amino acid substitution at position 429 may be a serine substitution. In embodiments, the substitution at position 429 includes a polar amino acid (e.g., threonine, asparagine, or glutamine). In embodiments, the amino acid substitution at position 429 is a selenocysteine.

[0163] In embodiments, the polymerase includes an amino acid substitution at position 443. The amino acid substitution at position 443 may be a serine, glycine, threonine, asparagine, or alanine substitution. The amino acid substitution at position 443 may be a serine substitution. In embodiments, the substitution at position 443 includes a polar amino acid (e.g., threonine,

asparagine, or glutamine). In embodiments, the amino acid substitution at position 443 is a selenocysteine.

[0164] In embodiments, the polymerase further includes an amino acid substitution mutation at positions 429 and 443. The amino acid substitutions at positions 429 and 443 may be serine substitutions.

[0165] In embodiments, the polymerase includes an amino acid substitution at position 477. The amino acid substitution at position 477 may be a tryptophan substitution or an alanine substitution. In embodiments, the amino acid substitution at position 477 is a tryptophan substitution. In embodiments, the amino acid substitution at position 477 is an alanine substitution.

[0166] In embodiments, the polymerase includes an amino acid substitution at position 478. In embodiments, the amino acid substitution at position 478 is an alanine substitution.

[0167] In embodiments, the polymerase includes an amino acid substitution at position 479. In embodiments, the amino acid substitution at position 479 is a serine substitution. In embodiments, the substitution at position 479 includes a polar amino acid (e.g., threonine, asparagine, or glutamine).

[0168] In embodiments, the polymerase includes an amino acid substitution at positions 477 and 478. In embodiments, the amino acid substitution at positions 477 is a tryptophan substitution and at position 478 is an alanine substitution. In embodiments, the amino acid substitution at positions 477 and 478 are alanine substitutions.

[0169] In embodiments, the polymerase includes an amino acid substitution at positions 477, 478 and 479. In embodiments, the amino acid substitution at positions 477 is an alanine substitution, at position 478 is an alanine substitution, and at position 479 is a serine substitution.

[0170] In embodiments, the polymerase includes an amino acid substitution at position 486. In embodiments, the amino acid substitution at position 486 is an alanine substitution. In embodiments, the amino acid substitution at position 486 is a valine substitution. In embodiments, the amino acid substitution at position 486 is a leucine substitution. In embodiments, the amino acid substitution at position 486 is an isoleucine substitution. In embodiments, the amino acid substitution at position 486 is a threonine substitution. In embodiments, the amino acid substitution at position 486 is a proline substitution. In

embodiments, the polymerase does not include an amino acid substitution at position 486, and amino acid position 486 is alanine (i.e., A486A).

[0171] In embodiments, the polymerase includes an amino acid substitution at position 507. The amino acid substitution at position 507 may be a serine, glycine, threonine, asparagine, or alanine substitution. The amino acid substitution at position 507 may be a serine substitution. In embodiments, the substitution at position 507 includes a polar amino acid (e.g., threonine, asparagine, or glutamine). In embodiments, the amino acid substitution at position 507 is a selenocysteine.

[0172] In embodiments, the polymerase includes an amino acid substitution at position 510. The amino acid substitution at position 510 may be a serine, glycine, threonine, asparagine, or alanine substitution. The amino acid substitution at position 510 may be a serine substitution. In embodiments, the substitution at position 510 includes a polar amino acid (e.g., threonine, asparagine, or glutamine). In embodiments, the amino acid substitution at position 510 is a selenocysteine.

[0173] In embodiments, the polymerase further includes an amino acid substitution mutation at positions 507 and 510. The amino acid substitutions at positions 507 and 510 may be serine substitutions. The amino acid substitutions at positions 507 and 510 may be threonine substitutions.

[0174] In embodiments, the polymerase further includes an amino acid substitution mutation at positions 429, 443, 507, and 510. The amino acid substitutions at positions 429, 443, 507, and 510 may be serine substitutions. The amino acid substitutions at positions 429, 443, 507, and 510 may be threonine substitutions. The amino acid substitutions at positions 429, 443, 507, and 510 may be glycine substitutions. The amino acid substitutions at positions 429, 443, 507, and 510 may be selenocysteine substitutions.

[0175] In embodiments, the polymerase includes an amino acid substitution at position 515. In embodiments, the amino acid substitution at position 515 is a serine substitution. In embodiments, the amino acid substitution at position 515 is a glycine substitution. In embodiments, the amino acid substitution at position 515 is an asparagine or glutamine substitution. In embodiments, the substitution at position 515 includes a polar amino acid (e.g., asparagine or glutamine).

[0176] In embodiments, the polymerase includes an amino acid substitution at position 522. In embodiments, the amino acid substitution at position 522 is a leucine substitution. In embodiments, the amino acid substitution at position 522 is a valine or alanine substitution.

[0177] In embodiments, the polymerase includes an amino acid substitution at position 591. In embodiments, the amino acid substitution at position 591 is an isoleucine substitution. In embodiments, the amino acid substitution at position 591 is a leucine, valine, or alanine substitution.

[0178] In embodiments, the polymerase includes an amino acid substitution at position 603. In embodiments, the amino acid substitution at position 603 is an alanine substitution. In embodiments, the amino acid substitution at position 603 is a leucine, valine, or alanine substitution. In embodiments, the amino acid substitution at position 603 is a methionine substitution.

[0179] In embodiments, the polymerase includes an amino acid substitution at position 640. In embodiments, the amino acid substitution at position 640 is a leucine substitution. In embodiments, the amino acid substitution at position 640 is a leucine, valine, or isoleucine substitution.

[0180] In embodiments, the polymerase includes an amino acid substitution at position 713. In embodiments, the amino acid substitution at position 713 is a glutamic acid substitution. In embodiments, the amino acid substitution at position 713 is an aspartic acid substitution.

[0181] In embodiments, the polymerase includes an amino acid substitution at position 714. In embodiments, the amino acid substitution at position 714 is an alanine substitution.

[0182] In embodiments, the polymerase includes an amino acid substitution at position 719. In embodiments, the amino acid substitution at position 719 is an alanine substitution.

[0183] In embodiments, the polymerase includes an amino acid substitution at position 720. In embodiments, the amino acid substitution at position 720 is an alanine substitution. In embodiments, the amino acid substitution at position 720 is a glycine substitution.

[0184] In embodiments, the polymerase includes an amino acid substitution at position 736. In embodiments, the amino acid substitution at position 736 is an alanine substitution. In embodiments, the amino acid substitution at position 736 is a glutamine substitution. In

embodiments, the amino acid substitution at position 736 is a valine, isoleucine, or leucine substitution.

[0185] In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410A; P411V. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410A; P411P. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410G; P411I. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409A; Y410A; P411V. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410A; P411I. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410A; P411G. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410G; and P411P.

[0186] In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410A; and P411V. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; and Y410A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410G; and P411I. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409A; Y410A; and P411V. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410A; and P411I. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410A; and P411G. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; and Y410G.

[0187] In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410A; and P411G. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410A; and P411A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1:

D141A; E143A; L409S; Y410A; and P411L. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410A; and P411I. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410A; and P411P. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410G; and P411I. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409C; Y410G; and P411I. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409A; Y410G; and P411P. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409G; Y410G; and P411P. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409V; Y410G; and P411P. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409I; Y410G; and P411P. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410G; and P411G. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410G; and P411V. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410G; and P411L. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410G; and P411P. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410G; and P411S. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409S; Y410G; and P411T. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409Q; Y410G; and P411G. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; L409H; Y410G; and P411P.

[0188] In embodiments, the polymerase further includes one or more of the following amino acid substitution mutations relative to SEQ ID NO: 1: P36A or P36G; V93Q; T144A; G153E; D215A; D315A; D215A and D315A; C429S and C443S; C507S and C510S; C429S, C443S, C507S, and C510S; T515S; I522L; T591I; K477W; K477A; K478A; L479S; K477W and

K478A; K477A and K478A and L479S; A486V; A486L; K603A; A640L; K713E; R714A; E719A; E720A; or N736A.

[0189] In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; L409A; Y410G; P411I; and A486A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; L409A; Y410G; P411P; and A486A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; L409S; Y410G; P411I; A486A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; L409S; Y410G; P411P; and A486A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; L409A; Y410G; P411G; and A486A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; L409A; Y410G; P411V; and A486A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; L409S; Y410G; P411S; and A486A.

[0190] In embodiments, the polymerase further includes one or more of the following amino acid substitution mutations relative to SEQ ID NO: 1: T144A; G153E; D215A; D315A; D215A and D315A; T515S; I522L; T591I; K477W; K477A; K478A; L479S; K477W and K478A; K477A and K478A and L479S; K603A; A640L; K713E; R714A; E719A; E720A; or N736A.

[0191] In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; G153E; L409S; Y410A; P411P. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; G153E; L409S; Y410A; P411V. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; G153E; L409A; Y410A; P411V. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; G153E; L409S; Y410G; P411I. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; G153E; L409A; Y410A; P411V. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; G153E; L409S; Y410A; P411I. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; G153E; L409S; Y410A; P411G. In

embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: D141A; E143A; G153E; L409S; Y410G; P411P

[0192] In embodiments, the polymerase further includes one or more of the following amino acid substitution mutations relative to SEQ ID NO: 1: T144A; D215A; D315A; D215A and D315A; T515S; I522L; T591I; K477W; K477A; K478A; L479S; K477W and K478A; K477A and K478A and L479S; K603A; A640L; K713E; R714A; E719A; E720A; or N736A.

[0193] In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; G153E; L409A; Y410G; P411I; A486A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; G153E; L409A; Y410G; P411P; A486A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; G153E; L409S; Y410G; P411I; A486A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; G153E; L409S; Y410G; P411P; A486A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; G153E; L409A; Y410G; P411G; A486A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; G153E; L409A; Y410G; P411V; A486A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: M129A; D141A; E143A; G153E; L409S; Y410G; P411S; A486A. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: V93Q; M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: V93R; M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: V93A; M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: P36A; M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L. In embodiments, the polymerase includes the following amino acid substitution mutations relative to SEQ ID NO: 1: P36G; M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L.

[0194] In embodiments, the polymerase further includes one or more of the following amino acid substitution mutations relative to SEQ ID NO: 1: T144A; D215A; D315A; D215A and D315A; T515S; I522L; T591I; K477W; K477A; K478A; L479S; K477W and K478A; K477A and K478A and L479S; K603A; A640L; K713E; R714A; E719A; E720A; or N736A.

[0195] In an aspect, the polymerase (a synthetic or variant DNA polymerase) provided herein may have one or more amino acid substitution mutations at position 129, 141, 143, 153, 409, 410, 411, and/or 486. In embodiments, the polymerase (a synthetic or variant DNA polymerase) provided herein may have one or more amino acid substitution mutations at position 141, 143, 409, 410, and 486.

[0168] In embodiments, the polymerase is a polymerase described herein (e.g., described in a claim, figure, or sequence listing). In embodiments, the polymerase provided herein may have one or more amino acid substitution mutations relative to the polymerase having the sequence described in SEQ ID NO: 1. In embodiments, the polymerase provided herein may have one or more amino acid substitution mutations relative to the polymerase having the sequence described in SEQ ID NO: 21. In embodiments, the polymerase provided herein may have one or more amino acid substitution mutations relative to the polymerase having the sequence described in SEQ ID NO: 22. In embodiments, the polymerase provided herein may have one or more amino acid substitution mutations relative to the polymerase having the sequence described in SEQ ID NO: 23. In embodiments, the polymerase provided herein may have one or more amino acid substitution mutations relative to the polymerase having the sequence described in SEQ ID NO: 24. In embodiments, the polymerase provided herein may have one or more amino acid substitution mutations relative to the polymerase having the sequence described in SEQ ID NO: 25. In embodiments, the polymerase provided herein may have one or more amino acid substitution mutations relative to the polymerase having the sequence described in SEQ ID NO: 26. In embodiments, the polymerase provided herein may have one or more amino acid substitution mutations relative to the polymerase having the sequence described in SEQ ID NO: 27. In embodiments, the polymerase provided herein may have one or more amino acid substitution mutations relative to the polymerase having the sequence described in SEQ ID NO: 28. In embodiments, the polymerase provided herein may have one or more amino acid substitution mutations relative to the polymerase having the sequence described in SEQ ID NO: 29. In embodiments, the polymerase provided herein may have one or more amino acid substitution mutations relative to the polymerase having the sequence described in SEQ ID NO: 30.

[0196] In embodiments, the polymerase exhibits an increased rate of incorporation of modified nucleotides, relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides).). In embodiments, the rate of incorporation is increased 1.1, 1.2, 1.3, 1.4, 1.5, 1.6, 1.7, 1.8, 1.9, 2.0, 2.1, 2.2, 2.3, 2.4, 2.5, 2.6, 2.7, 2.8, 2.9, 3.0, 3.1, 3.2, 3.3, 3.4, 3.5, 3.6, 3.7, 3.8, 3.9, 4.0, 4.1, 4.2, 4.3, 4.4, 4.5, 4.6, 4.7, 4.8, 4.9, 5.0, 5.1, 5.2, 5.3, 5.4, 5.5, 5.6, 5.7, 5.8, 5.9, or 6.0-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation is increased 1-fold, 2-fold, 3-fold, 4-fold, 5-fold, or 6.0-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 1.1-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 1.2-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 1.3-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 1.4-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 1.5-fold relative to a control (e.g., wild-type *P. horikoshii* or SG5000). In embodiments, the rate of incorporation of a modified nucleotide is increased 1.6-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 1.7-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi*

DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 1.8-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 1.9-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 2.0-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 2.1-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 2.2-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 2.3-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 2.4-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 2.5-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 2.6-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 2.7-fold relative to

a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 2.8-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 2.9-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 3.0-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 3.1-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 3.2-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 3.3-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 3.4-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 3.5-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 3.6-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In

embodiments, the rate of incorporation of a modified nucleotide is increased 3.7-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 3.8-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 3.9-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 4.0-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 4.1-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 4.2-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 4.3-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 4.4-fold relative to a control (e.g., wild-type *P. horikoshii* r SG5000). In embodiments, the rate of incorporation of a modified nucleotide is increased 4.5-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 4.6-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 4.7-fold relative to

a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 4.8-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 4.9-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 5.0-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 5.1-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 5.2-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 5.3-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 5.4-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 5.5-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 5.6-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In

embodiments, the rate of incorporation of a modified nucleotide is increased 5.7-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 5.8-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 5.9-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 6.0-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 6.1-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 6.2-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 6.3-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 6.4-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 6.5-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 6.6-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant

polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 6.7-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 6.8-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 6.9-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased about 2-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased about 3-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased about 4-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased about 5-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased about 6-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased about 7-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased about 8-fold relative to a control (e.g., wild-type *P. horikoshii*

DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased about 9-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased about 10-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 2-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 3-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 4-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 5-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 6-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 7-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 8-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified

nucleotide is increased 9-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 10-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 15-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the rate of incorporation of a modified nucleotide is increased 20-fold relative to a control (e.g., wild-type *P. horikoshii* DNA polymerase (SEQ ID NO:1); wild-type *P. abyssi* DNA polymerase (SEQ ID NO:21); or a mutant polymerase (e.g., a DNA polymerase capable of incorporating modified nucleotides). In embodiments, the control is SEQ ID NO: 31. In embodiments, the control is a mutant polymerase (e.g., *Thermococcus sp. 9 degrees N-7*, VentR®, VentR® (exo-), Deep VentR™, Deep VentR™ (exo-), Taq9°N™, Phusion®, Long Amp® Taq, Long Amp® Hot Start Taq, One Taq®, and Q5™ or mutant thereof). Vent and Deep Vent are commercial names used for family B DNA polymerases isolated from the hyperthermophilic archaeon *Thermococcus litoralis*. 9° N polymerase was also identified from *Thermococcus sp.*

[0197] In embodiments, the polymerase includes an amino acid sequence that is at least 95% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. The polymerase includes substitution mutations at positions 141 and 143 of SEQ ID NO: 1. The polymerase further includes at least one amino acid substitution mutation at a position selected from positions 409, 410, or 411 of SEQ ID NO: 1.

[0198] In embodiments, the polymerase includes an amino acid sequence that is at least 95% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. The polymerase includes substitution mutations at positions 129, 141, 143, and 486 of SEQ ID NO: 1. The polymerase further includes at least one amino acid substitution mutation at a position selected from positions 409, 410, or 411 of SEQ ID NO: 1.

[0199] In embodiments, the polymerase includes an amino acid sequence that is at least 95% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. The polymerase

includes substitution mutations at positions 141, 143, and 153 of SEQ ID NO: 1. The polymerase further includes at least one amino acid substitution mutation at a position selected from positions 409, 410, or 411 of SEQ ID NO: 1.

[0200] In embodiments, the polymerase includes an amino acid sequence that is at least 95% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. The polymerase includes substitution mutations at positions 129, 141, 143, 153, or 486 of SEQ ID NO: 1. The polymerase further includes at least one amino acid substitution mutation at a position selected from positions 409, 410, or 411 of SEQ ID NO: 1.

[0201] In embodiments, the polymerase includes an amino acid sequence that is at least 85%, at least 90%, or at least 95% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 80%, at least 85%, at least 90%, or at least 95% identical to a continuous 600 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 80%, at least 85%, at least 90%, or at least 95% identical to a continuous 700 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 85% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 90% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 95% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 85% identical to a continuous 600 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 90% identical to a continuous 600 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 95% identical to a continuous 600 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 85% identical to a continuous 700 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 90% identical to a continuous 700 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 95% identical to a continuous 700 amino acid sequence within SEQ ID NO: 1.

[0202] In embodiments, the polymerase includes alanine substitution mutations at positions 141 and 143 of SEQ ID NO: 1. In embodiments, the polymerase further includes at least one

amino acid substitution mutation at a position selected from positions 129, 153, 409, 410, 411 and/or 486 of SEQ ID NO: 1. In embodiments, the polymerase further includes at least one amino acid substitution at a position selected from an alanine at position 129; a glutamic acid at position 153; a serine or an alanine at position 409; a glycine or alanine at position 410; a proline, valine, isoleucine, glycine, or serine at position 411, and an alanine 486.

[0203] The polymerase (a synthetic or variant DNA polymerase) may have a sequence that is at least 60%, at least 65%, at least 70%, at least 75%, at least 80%, at least 85%, at least 90%, or at least 95% identical to the wild-type sequence of *P. horikoshii* family B DNA polymerase of SEQ ID NO: 1. In embodiments, the polymerase (a synthetic or variant DNA polymerase) may have a sequence that is 60%, 61%, 62%, 63%, 64%, 65%, 66%, 67%, 68%, or 69% identical to the wild-type sequence of *P. horikoshii* family B DNA polymerase of SEQ ID NO: 1. The polymerase (a synthetic or variant DNA polymerase) may have a sequence that is 70%, 71%, 72%, 73%, 74%, 75%, 76%, 77%, 78%, or 79% identical to the wild-type sequence of *P. horikoshii* family B DNA polymerase of SEQ ID NO: 1. The polymerase (a synthetic or variant DNA polymerase) may have a sequence that is 80%, 81%, 82%, 83%, 84%, 85%, 86%, 87%, 88%, or 89% identical to the wild-type sequence of *P. horikoshii* family B DNA polymerase of SEQ ID NO: 1. The polymerase (a synthetic or variant DNA polymerase) may have a sequence that is 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 98%, or 99% identical to the wild-type sequence of *P. horikoshii* family B DNA polymerase of SEQ ID NO: 1.

[0204] The polymerase (a synthetic or variant DNA polymerase) may have a sequence that is identical to a continuous 500, 600, or 700 continuous amino acids of SEQ ID NO: 1. In embodiments, the polymerase (a synthetic or variant DNA polymerase) may have a sequence that is identical to a continuous 500, 505, 510, 515, 520, 525, 530, 535, 540, 545, 550, 555, 560, 565, 570, 575, 580, 585, 590, or 595 continuous amino acids of SEQ ID NO: 1. In embodiments, the polymerase (a synthetic or variant DNA polymerase) may have a sequence that is identical to a continuous 600, 605, 610, 615, 620, 625, 630, 635, 640, 645, 650, 655, 660, 665, 670, 675, 680, 685, 690, or 695 continuous amino acids of SEQ ID NO: 1.

[0205] Examples of mutations giving rise to an *exo*⁻/*exo*⁺ variants include mutations at positions in a parent polymerase corresponding to positions in SEQ ID NO: 1 identified as follows: 141 and 143.

[0206] In embodiments, mutations may include substitution of the amino acid in the parent amino acid sequences with an amino acid, which is not the parent amino acid. In embodiments,

the mutations may result in conservative amino acid changes. In embodiments, non-polar amino acids may be converted into polar amino acids (threonine, asparagine, glutamine, cysteine, tyrosine, aspartic acid, glutamic acid or histidine) or the parent amino acid may be changed to an alanine.

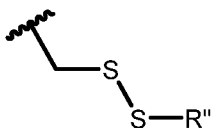
[0207] Alternatively, mutations may be randomly generated within the various motifs (within or outside the highly conserved sequences described) using standard techniques known in the art and the resultant enzymes can be tested using the sensitive assays described in the Examples to determine whether they have substantially no exonuclease activity.

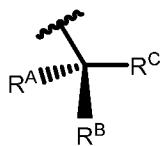
[0208] In embodiments, the polymerase does not comprise the following mutations: (L409S); (L409Q); (L409Y); or (L409F); (Y410G); (Y410A); or (Y410S); and (P411S); (P411D); (P411C); (P411A). In embodiments, the polymerase does not comprise L409S; Y410G; and P411I. In embodiments, the polymerase does not comprise L409S; Y410A; and P411I. In embodiments, the polymerase does not comprise L409S; Y410G; and P411S. In embodiments, the polymerase does not comprise L409S; Y410A; and P411S. In embodiments, the polymerase is not a wild type enzyme. In embodiments, the polymerase is a synthetic polymerase.

[0209] Functionally equivalent, positionally equivalent and homologous amino acids within the wild type amino acid sequences of two different polymerases do not necessarily have to be the same type of amino acid residue, although functionally equivalent, positionally equivalent and homologous amino acids are commonly conserved. By way of example, the motif A region of 9°N polymerase has the sequence LYP, the functionally homologous region of Vent™ polymerase also has sequence LYP. In the case of these two polymerases the homologous amino acid sequences are identical, however homologous regions in other polymerases may have different amino acid sequence. In embodiments, when describing an amino acid functionally equivalent to amino acid position 409, or describing an amino acid position functionally equivalent to amino acid position 409, positional equivalence and/or functional equivalence is referring to amino acid position 409 of SEQ ID NO:1 or an amino acid at a position in a polymerase at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1 that is equivalent to position 409 of SEQ ID NO:1. A person having ordinary skill in the art would recognize a positional equivalent of amino acid position 409 by performing a sequence alignment given that the polymerase must be at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1.

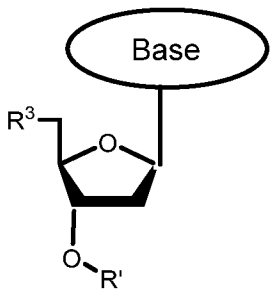
[0210] In embodiments, the polymerase is capable of incorporating an A-Term, S-Term, or i-term (e.g., i-term1 or item2) reversible terminator moiety. In embodiments, the polymerase incorporates an A-Term, S-Term, or i-term (e.g., i-term1 or item2) reversible terminator moiety. A-Term refers to azide-containing terminators (Guo J, et al. PNAS 2008); for example

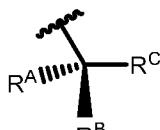
having the formula:  N_3 . S-Term refers to sulfide-containing terminators (WO

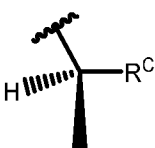
2017/058953); for example having the formula  $\text{S}-\text{R}''$, wherein R'' is unsubstituted C_1 - C_4 alkyl. The i-term probe refers to an isomeric reversible terminator For example, an i-term

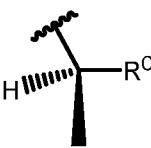
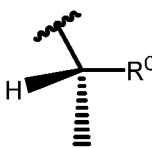
probe has the formula:  R^{C} , wherein R^{A} and R^{B} are hydrogen or alkyl, wherein at least one of R^{A} or R^{B} are hydrogen to yield a stereoisomeric probe, and R^{C} is the remainder of the reversible terminator.

[0211] Certain mutations in the polymerase favor the incorporation of one isomer, thus creating optimized polymerases for a unique class of reversible terminators (i.e., isomeric reversible terminators). In embodiments, the polymerase exhibits isomeric preference (i.e. it incorporates a modified nucleotide of one isomer (e.g., i-term1) at a faster rate than it incorporates a modified nucleotide of a different isomer (e.g., i-term2).

[0212] In embodiments, the nucleotide is  $\text{O}-\text{R}'$, wherein Base is a Base as described herein, R^3 is $-\text{OH}$, monophosphate, or polyphosphate or a nucleic acid, and R' is a

reversible terminator having the formula:  R^{C} , wherein R^{A} and R^{B} are hydrogen or alkyl and R^{C} is the remainder of the reversible terminator. In embodiments, R^{A} is methyl, R^{B} is hydrogen, and R^{C} is the remainder of the reversible terminator moiety. In embodiments, R' has

the formula , wherein R^C is the remainder of the reversible terminator moiety. In

embodiments, i-term1 has the formula , and i-term 2 has the formula: , wherein R^C is the remainder of the reversible terminator moiety (e.g., -N₃ or -SS-alkyl).

[0213] In embodiments, the polymerase is SE-1, having the mutations as described in Table 6. In embodiments, the polymerase is SE-2, having the mutations as described in Table 6. In embodiments, the polymerase is SE-3, having the mutations as described in Table 6. In embodiments, the polymerase is SE-4, having the mutations as described in Table 6. In embodiments, the polymerase is SE-5, having the mutations as described in Table 6. In embodiments, the polymerase is SE-6, having the mutations as described in Table 6. In embodiments, the polymerase is SE-7, having the mutations as described in Table 6. In embodiments, the polymerase is SE-8, having the mutations as described in Table 6. In embodiments, the polymerase is SE-9, having the mutations as described in Table 6. In embodiments, the polymerase is SE-10, having the mutations as described in Table 6. In embodiments, the polymerase is SE-11, having the mutations as described in Table 6. In embodiments, the polymerase is SE-12, having the mutations as described in Table 6. In embodiments, the polymerase is SE-13, having the mutations as described in Table 6. In embodiments, the polymerase is SE-14, having the mutations as described in Table 6. In embodiments, the polymerase is SE-15, having the mutations as described in Table 6. In embodiments, the polymerase is SE-16, having the mutations as described in Table 6. In embodiments, the polymerase is SE-17, having the mutations as described in Table 6. In embodiments, the polymerase is SE-18, having the mutations as described in Table 6. In embodiments, the polymerase is SE-19, having the mutations as described in Table 6. In embodiments, the polymerase is SE-20, having the mutations as described in Table 6. In embodiments, the polymerase is SE-21, having the mutations as described in Table 6. In embodiments, the polymerase is SE-22, having the mutations as described in Table 6. In embodiments, the polymerase is SE-23, having the mutations as described in Table 6. In embodiments, the polymerase is SE-24, having the mutations as described in Table 6. In embodiments, the polymerase is SE-25, having the mutations as described in Table 6. In embodiments, the polymerase is SE-26, having the mutations as described in Table 6. In

[illegible]

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[illegible]

[illegible]

[illegible]

[illegible]

embodiments, the polymerase is SE-505, having the mutations as described in Table 6. In embodiments, the polymerase is SE-506, having the mutations as described in Table 6. In embodiments, the polymerase is SE-507, having the mutations as described in Table 6. In embodiments, the polymerase is SE-508, having the mutations as described in Table 6. In embodiments, the polymerase is SE-509, having the mutations as described in Table 6. In embodiments, the polymerase is SE-510, having the mutations as described in Table 6. In embodiments, the polymerase is SE-511, having the mutations as described in Table 6. In embodiments, the polymerase is SE-512, having the mutations as described in Table 6. In embodiments, the polymerase is SE-513, having the mutations as described in Table 6. In embodiments, the polymerase is SE-514, having the mutations as described in Table 6. In embodiments, the polymerase is SE-515, having the mutations as described in Table 6. In embodiments, the polymerase is SE-516, having the mutations as described in Table 6.

[0214] In embodiment, the polymerase is SE-28 and includes the following amino acid substitution mutations relative to SEQ ID NO:1: M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; and A640L. In embodiments, the polymerase is SE-52 and includes the following amino acid substitution mutations relative to SEQ ID NO:1: M129A; D141A; E143A; L409A; Y410G; A486V; and T515S. In embodiments, the polymerase is SE-53 and includes the following amino acid substitution mutations relative to SEQ ID NO:1: M129A; D141A; E143A; L409A; Y410G; A486V; and T591I. In embodiments, the polymerase is SE-56 and includes the following amino acid substitution mutations relative to SEQ ID NO:1: M129A; D141A; E143A; T144A; L409A; Y410G; A486V; and T515S. In embodiments, the polymerase is SE-58 and includes the following amino acid substitution mutations relative to SEQ ID NO:1: M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; and T591I. In embodiments, the polymerase is SE-60 and includes the following amino acid substitution mutations relative to SEQ ID NO:1: M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; and G153E. In embodiments, the polymerase is SE-61 and includes the following amino acid substitution mutations relative to SEQ ID NO:1: M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; and K713E. In embodiments, the polymerase is SE-62 and includes the following amino acid substitution mutations relative to SEQ ID NO:1: M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; and K478A. In embodiments, the polymerase is SE-63 and includes the following amino acid substitution mutations relative to SEQ ID NO:1: M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; and A486L. In embodiments, the polymerase is SE-64 and includes the following

amino acid substitution mutations relative to SEQ ID NO:1: M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; and K603A. In embodiments, the polymerase is SE-69 and includes the following amino acid substitution mutations relative to SEQ ID NO:1: M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; and L479S. In embodiments, the polymerase is SE-69 and includes the following amino acid substitution mutations relative to SEQ ID NO:1: M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; and A640L.

[0215] In an aspect is provided a polymerase including a first mutation at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409, and at least one mutation at amino acid position 429 or an amino acid position functionally equivalent to amino acid position 429, amino acid position 443 or an amino acid position functionally equivalent to amino acid position 443, amino acid position 507 or an amino acid position functionally equivalent to amino acid position 507, amino acid position 510 or an amino acid position functionally equivalent to amino acid position 510; wherein the amino acid positions are numbered relative to SEQ ID NO : 1. In an aspect is provided a polymerase including a first mutation at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410, and at least one mutation at amino acid position 429 or an amino acid position functionally equivalent to amino acid position 429, amino acid position 443 or an amino acid position functionally equivalent to amino acid position 443, amino acid position 507 or an amino acid position functionally equivalent to amino acid position 507, amino acid position 510 or an amino acid position functionally equivalent to amino acid position 510; wherein the amino acid positions are numbered relative to SEQ ID NO : 1. In embodiments, the polymerase includes a mutation at amino acid position 429 or an amino acid position functionally equivalent to amino acid position 429. In embodiments, the polymerase includes a mutation at amino acid position 443 or an amino acid position functionally equivalent to amino acid position 443. In embodiments, the polymerase includes a mutation at amino acid position 507 or an amino acid position functionally equivalent to amino acid position 507. In embodiments, the polymerase includes a mutation at amino acid position 510 or an amino acid position functionally equivalent to amino acid position 510. In embodiments, the polymerase includes a serine, threonine, or selenocysteine mutation at amino acid position 429 or an amino acid position functionally equivalent to amino acid position 429. In embodiments, the polymerase includes a serine, threonine, or selenocysteine mutation at amino acid position 443 or an amino acid position functionally equivalent to amino acid position 443. In embodiments, the polymerase includes a

serine, threonine, or selenocysteine mutation at amino acid position 507 or an amino acid position functionally equivalent to amino acid position 507. In embodiments, the polymerase includes a serine, threonine, or selenocysteine mutation at amino acid position 510 or an amino acid position functionally equivalent to amino acid position 510. In embodiments, the polymerase includes an amino acid sequence that is at least 80%, 85%, 90%, 95% or 99% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the mutation at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409 comprises a serine, cysteine, alanine, glycine, valine, isoleucine, glutamine, or histidine. In embodiments, the mutation at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409 includes a serine or alanine. In embodiments, the mutation at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410 includes a glycine or alanine.

[0216] In embodiments, the polymerase (e.g., a polymerase as described herein) is truncated at the C-terminus. In embodiments, the polymerase (e.g., a polymerase as described herein) is truncated at the C-terminus and retains the ability to incorporate a modified nucleotide. In embodiments, the polymerase (e.g., a polymerase as described herein) is truncated at the C-terminus, wherein the polymerase is truncated to remove at least 20 amino acids from the C-terminus. In embodiments, the polymerase (e.g., a polymerase as described herein) is truncated at the C-terminus, wherein the polymerase is truncated to remove at least 10 amino acids from the C-terminus. In embodiments, the polymerase (e.g., a polymerase as described herein) is truncated at the C-terminus, wherein the polymerase is truncated to remove at least 5 amino acids from the C-terminus. In embodiments, the polymerase (e.g., a polymerase as described herein) is truncated at the C-terminus, wherein the truncation removes 5 to 16 amino acids from the C-terminus. In embodiments, the polymerase (e.g., a polymerase as described herein) is truncated at the C-terminus, wherein the truncation removes 5 amino acids from the C-terminus. In embodiments, the polymerase (e.g., a polymerase as described herein) is truncated at the C-terminus, wherein the truncation removes 10 amino acids from the C-terminus. In embodiments, the polymerase (e.g., a polymerase as described herein) is truncated at the C-terminus, wherein the truncation removes 13 amino acids from the C-terminus. In embodiments, the polymerase (e.g., a polymerase as described herein) is truncated at the C-terminus, wherein the truncation removes 16 amino acids from the C-terminus.

[0217] In another aspect is provided a nucleic acid encoding a mutant or improved DNA polymerase as described herein, a vector comprising the recombinant nucleic acid, and/or a host

cell transformed with the vector. In certain embodiments, the vector is an expression vector. Host cells comprising such expression vectors are useful in methods of the invention for producing the mutant or improved polymerase by culturing the host cells under conditions suitable for expression of the recombinant nucleic acid. The polymerases of the invention may be contained in reaction mixtures and/or kits. The embodiments of the recombinant nucleic acids, host cells, vectors, expression vectors, reaction mixtures and kits are as described above and herein. The full plasmid nucleic acid sequence used to generate *P. horikoshii* polymerase is provided in SEQ ID NO: 2.

[0218] In an aspect is provided a kit. Generally, the kit includes at least one container providing a mutant or improved DNA polymerase as described herein. In embodiments, the kit further includes one or more additional containers providing one or more additional reagents. For example, the one or more additional containers provide nucleoside triphosphates; a buffer suitable for polynucleotide extension; and/or a primer hybridizable, under polynucleotide extension conditions, to a predetermined polynucleotide template. The kit may also include a template nucleic acid (DNA and/or RNA), one or more primer or probe polynucleotides, nucleoside triphosphates (including, e.g., deoxyribonucleotides, ribonucleotides, labelled nucleotides, modified nucleotides), buffers, salts, labels (e.g., fluorophores). In embodiments, the kit includes a nucleotide solution as described herein. In embodiments, the kit further includes instructions. In embodiments, the kit includes a buffered solution. Typically, the buffered solutions contemplated herein are made from a weak acid and its conjugate base or a weak base and its conjugate acid. For example, sodium acetate and acetic acid are buffer agents that can be used to form an acetate buffer. Other examples of buffer agents that can be used to make buffered solutions include, but are not limited to, Tris, bicine, tricine, HEPES, TES, MOPS, MOPSO and PIPES. Additionally, other buffer agents that can be used in enzyme reactions, hybridization reactions, and detection reactions are known in the art. In embodiments, the buffered solution can include Tris. With respect to the embodiments described herein, the pH of the buffered solution can be modulated to permit any of the described reactions. In some embodiments, the buffered solution can have a pH greater than pH 7.0, greater than pH 7.5, greater than pH 8.0, greater than pH 8.5, greater than pH 9.0, greater than pH 9.5, greater than pH 10, greater than pH 10.5, greater than pH 11.0, or greater than pH 11.5. In other embodiments, the buffered solution can have a pH ranging, for example, from about pH 6 to about pH 9, from about pH 8 to about pH 10, or from about pH 7 to about pH 9. In embodiments, the buffered solution can comprise one or more divalent cations. Examples of

divalent cations can include, but are not limited to, Mg^{2+} , Mn^{2+} , Zn^{2+} , and Ca^{2+} . In embodiments, the buffered solution can contain one or more divalent cations at a concentration sufficient to permit hybridization of a nucleic acid.

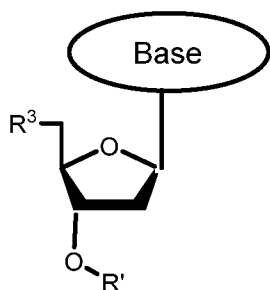
[0219] As used herein, the term “kit” refers to any delivery system for delivering materials. In the context of reaction assays, such delivery systems include systems that allow for the storage, transport, or delivery of reaction reagents (e.g., oligonucleotides, enzymes, etc. in the appropriate containers) and/or supporting materials (e.g., buffers, written instructions for performing the assay, etc.) from one location to another. For example, kits include one or more enclosures (e.g., boxes) containing the relevant reaction reagents and/or supporting materials. As used herein, the term “fragmented kit” refers to a delivery system comprising two or more separate containers that each contain a subportion of the total kit components. The containers may be delivered to the intended recipient together or separately. For example, a first container may contain an enzyme for use in an assay, while a second container contains oligonucleotides. In contrast, a “combined kit” refers to a delivery system containing all of the components of a reaction assay in a single container (e.g., in a single box housing each of the desired components). The term “kit” includes both fragmented and combined kits.

[0220] In an aspect is provided a nucleotide sequence useful for identifying polymerase mutants capable of rapid nucleotide incorporation. In embodiments, the sequences are described in Table 2.

[0221] In an aspect is provided a nucleic acid sequence encoding the polymerase enzymes as described herein. In embodiments, the nucleic acid sequence is SEQ ID NO:3, wherein the nucleic acid sequence includes conservatively modified variants to encode to appropriate amino acid mutation as described herein. For example, given that the wild type nucleotide sequence encoding *Pyrococcus horikoshii* (SEQ ID NO:2) polymerase is known, it is possible to deduce a nucleotide sequence encoding any given mutant version of *Pyrococcus horikoshii* having one or more amino acid substitutions using the standard genetic code. Similarly, nucleotide sequences can readily be derived for mutant versions other polymerases such as those species described in Table 7. Nucleic acid molecules having the required nucleotide sequence may then be constructed using standard molecular biology techniques known in the art. The nucleic acid sequence described herein may also, advantageously, be included in a suitable expression vector to express the polymerase proteins encoded therefrom in a suitable host. Incorporation of cloned DNA into a suitable expression vector for subsequent transformation of said cell and subsequent selection of the transformed cells is well known to those skilled in the art as provided in

Sambrook et al. (1989), Molecular cloning: A Laboratory Manual, Cold Spring Harbour Laboratory. In embodiments, the nucleic acid sequence is SEQ ID NO:2, wherein the nucleic acid sequence includes conservatively modified variants to encode to appropriate amino acid mutation as described herein. Such an expression vector includes a vector having a nucleic acid according to the invention operably linked to regulatory sequences, such as promoter regions, that are capable of effecting expression of said DNA fragments. The nucleic acid sequence may encode a mature protein or a protein having a prosequence, including that encoding a leader sequence on the preprotein which is then cleaved by the host cell to form a mature protein. The vectors may be plasmid, virus or phage vectors provided with an origin of replication, and optionally a promoter for the expression of said nucleotide and optionally a regulator of the promoter. The vectors may contain one or more selectable markers (e.g., an antibiotic resistance gene).

[0222] In an aspect is provided a nucleic acid polymerase complex including a nucleic acid polymerase (e.g., a polymerase as described herein, including embodiments), wherein the nucleic acid polymerase is bound (e.g., non-covalently bound) to a nucleotide (e.g., a modified nucleotide as described herein, including embodiments). In embodiments, the nucleotide is



, wherein Base is an optionally labelled Base as described herein, R^3 is – OH, monophosphate, or polyphosphate or a nucleic acid, and R^1 is a reversible terminator (e.g., a reversible terminator as described herein).

III. Methods of Use

[0223] In an aspect, a method of incorporating a modified nucleotide into a nucleic acid sequence is provided. The method includes allowing the following components to interact: (i) a nucleic acid template, (ii) a primer that has an extendible 3' end, (iii) a nucleotide solution, and (iv) a polymerase (e.g., a DNA polymerase or a thermophilic nucleic acid polymerase as described here). The polymerase used in the method includes an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. In embodiments, the polymerase has exonuclease activity that is reduced at least 80% relative to the exonuclease activity of a polymerase of SEQ ID NO: 1. In embodiments, the polymerase

includes an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. The polymerase includes substitution mutations at positions 141 and 143 of SEQ ID NO: 1. The polymerase further includes at least one amino acid substitution mutation at a position selected from positions 409, 410, and 411 of SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. The polymerase includes substitution mutations at positions 129, 141, 143, and 486 of SEQ ID NO: 1. The polymerase further includes at least one amino acid substitution mutation at a position selected from positions 409, 410, and 411 of SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. The polymerase includes substitution mutations at positions 141, 143, and 153 of SEQ ID NO: 1. The polymerase further includes at least one amino acid substitution mutation at a position selected from positions 409, 410, and 411 of SEQ ID NO: 1. In embodiments, the polymerase includes an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1. The polymerase includes substitution mutations at positions 129, 141, 143, 153, and 486 of SEQ ID NO: 1. The polymerase further includes at least one amino acid substitution mutation at a position selected from positions 409, 410, and 411 of SEQ ID NO: 1. In embodiments, the polymerase is a polymerase as described herein (e.g., in an embodiment, claim, or SEQ ID).

[0224] In an aspect, a method of preparing a growing polynucleotide complementary to a target single-stranded polynucleotide in a sequencing reaction is provided. The method includes incorporating a modified nucleotide molecule into a growing complementary polynucleotide, where the incorporation of the modified nucleotide prevents the introduction of any subsequent nucleotide into the growing complementary polynucleotide and wherein the incorporation of the modified nucleotide molecule is accomplished by a polymerase as described herein.

[0225] In an aspect, a method for performing a primer extension reaction is provided. The method includes contacting a modified polymerase comprising the amino acid sequence of any one of the polymerases described herein or in Table 7, with a nucleic acid molecule and a modified nucleotide under conditions where the modified nucleotide is incorporated into the nucleic acid molecule by the polymerase.

[0226] In an aspect, provided herein is a method of sequencing a nucleic acid sequence including a) hybridizing a nucleic acid template with a primer to form a primer-template

hybridization complex; b) contacting the primer-template hybridization complex with a DNA polymerase and nucleotides, wherein the DNA polymerase is a polymerase according to any of the various embodiments described herein and the nucleotides comprise a modified nucleotide, wherein the modified nucleotide comprises a detectable label; c) subjecting the primer-template hybridization complex to conditions which enable the polymerase to incorporate a modified nucleotide into the primer-template hybridization complex to form a modified primer-template hybridization complex; and d) detecting the detectable label; thereby sequencing a nucleic acid

[0227] In embodiments, the nucleic acid template is DNA, RNA, or analogs thereof. In embodiments, the nucleic acid template includes a primer hybridized to the template. In embodiments, the nucleic acid template is a primer. Primers are usually single-stranded for maximum efficiency in amplification, but may alternatively be double-stranded. If double-stranded, the primer is usually first treated to separate its strands before being used to prepare extension products. This denaturation step is typically affected by heat, but may alternatively be carried out using alkali, followed by neutralization. Thus, a “primer” is complementary to a nucleic acid template, and complexes by hydrogen bonding or hybridization with the template to give a primer/template complex for initiation of synthesis by a polymerase, which is extended by the addition of covalently bonded bases linked at its 3' end complementary to the template in the process of DNA synthesis. The DNA template for a sequencing reaction will typically comprise a double-stranded region having a free 3' hydroxyl group which serves as a primer or initiation point for the addition of further nucleotides in the sequencing reaction. The region of the DNA template to be sequenced will overhang this free 3' hydroxyl group on the complementary strand. The primer bearing the free 3' hydroxyl group may be added as a separate component (e.g. a short oligonucleotide) which hybridizes to a region of the template to be sequenced. Alternatively, the primer and the template strand to be sequenced may each form part of a partially self-complementary nucleic acid strand capable of forming an intramolecular duplex, such as for example a hairpin loop structure. Nucleotides are added successively to the free 3' hydroxyl group, resulting in synthesis of a polynucleotide chain in the 5' to 3' direction. After each nucleotide addition the nature of the base which has been added will be determined, thus providing sequence information for the DNA template.

[0228] In embodiments, the nucleotide solution includes modified nucleotides. It is understood that a modified nucleotide and a nucleotide analogue are interchangeable terminology in this context. In embodiments, the nucleotide solution includes labelled nucleotides. In embodiments, the nucleotides include synthetic nucleotides. In embodiments, the nucleotide solution includes

modified nucleotides that independently have different reversible terminating moieties (e.g., nucleotide A has an A-term reversible terminator, nucleotide G has an S-term reversible terminator, nucleotide C has an S-term reversible terminator, and nucleotide T has an i-term reversible terminator). In embodiments the nucleotide solution contains native nucleotides. In embodiments the nucleotide solution contains labelled nucleotides.

[0229] In embodiments, the modified nucleotide has a removable group, for example a label, a blocking group, or protecting group. The removable group includes a chemical group that can be removed from a dNTP analogue such that a DNA polymerase can extend the nucleic acid (e.g., a primer or extension product) by the incorporation of at least one additional nucleotide. In embodiments, the removal group is a reversible terminator.

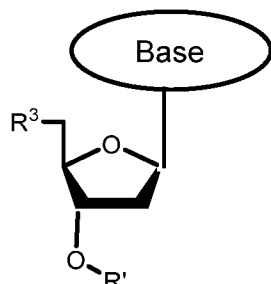
[0230] In embodiments, the modified nucleotide includes a blocking moiety and/or a label moiety. The blocking moiety on a nucleotide can be reversible, whereby the blocking moiety can be removed or modified to allow the 3' hydroxyl to form a covalent bond with the 5' phosphate of another nucleotide. The blocking moiety can be effectively irreversible under particular conditions used in a method set forth herein. A label moiety of a nucleotide can be any moiety that allows the nucleotide to be detected, for example, using a spectroscopic method. In embodiments, one or more of the above moieties can be absent from a nucleotide used in the methods and compositions set forth herein. For example, a nucleotide can lack a label moiety or a blocking moiety or both.

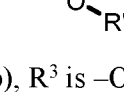
[0231] In embodiments, the blocking moiety can be located, for example, at the 3' position of the nucleotide and may be a chemically cleavable moiety such as an allyl group, an azidomethyl group or a methoxymethyl group, or may be an enzymatically cleavable group such as a phosphate. Suitable nucleotide blocking moieties are described in applications WO 2004/018497, U.S. Pat. Nos. 10,738,072, 7,057,026, 7,541,444, WO 96/07669, U.S. Pat. Nos. 5,763,594, 5,808,045, 5,872,244 and 6,232,465, the contents of which are incorporated herein by reference in their entirety. The nucleotides may be labelled or unlabeled. In embodiments, the modified nucleotides with reversible terminators useful in methods provided herein may be 3'-O-blocked reversible or 3'-unblocked reversible terminators. The 3'-O-blocked reversible terminators are known in the art, and may be, for instance, a 3'-ONH₂ reversible terminator, a 3'-O-allyl reversible terminator, or a 3'-O-azidomethyl reversible terminator.

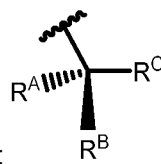
[0232] In embodiments, the modified nucleotides useful in methods provided herein can include 3'-unblocked reversible terminators. The 3'-unblocked reversible terminators are known

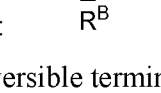
in the art and include for example, the “virtual terminator” as described in US Pat. No. 8,11,4973 and the “lightening terminator” as described in US Pat. No. 10,041,115, the contents of which are incorporated herein by reference in their entirety.

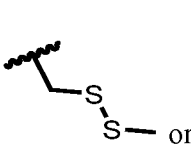
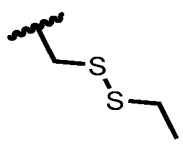
[0233] In embodiments, the modified nucleotide (also referred to herein as a nucleotide

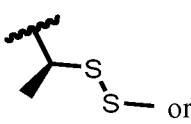
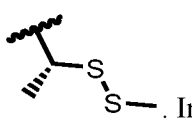


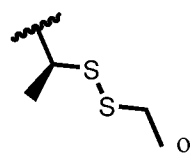
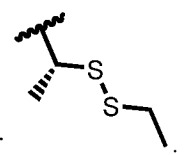
analogue) has the formula: , wherein Base is a Base as described herein (e.g., B of Formula Ia or Ib), R³ is -OH, monophosphate, or polyphosphate or a nucleic acid,

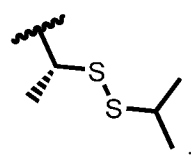


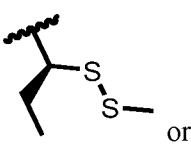
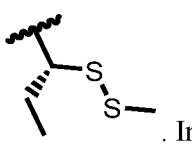
and R' is a reversible terminator having the formula: , wherein R^A and R^B are hydrogen or alkyl and R^C is the remainder of the reversible terminator. In embodiments, the

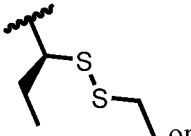
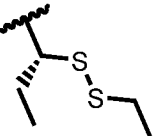
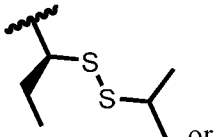
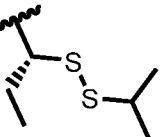
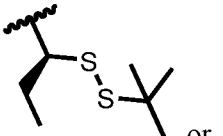
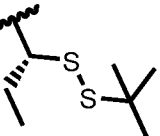
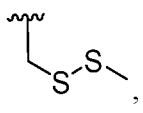
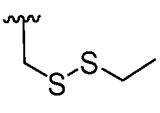
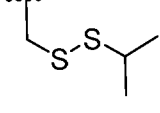
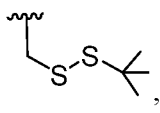
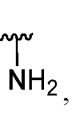
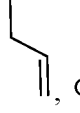
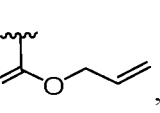
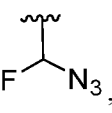
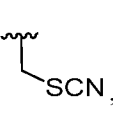
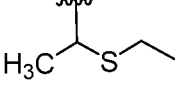
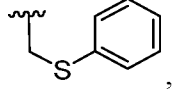
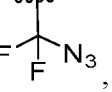
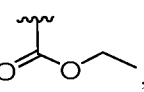
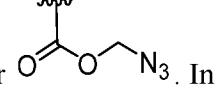
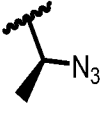
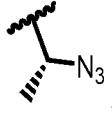
reversible terminator is  or . In embodiments, the reversible

terminator is  or . In embodiments, the reversible terminator is

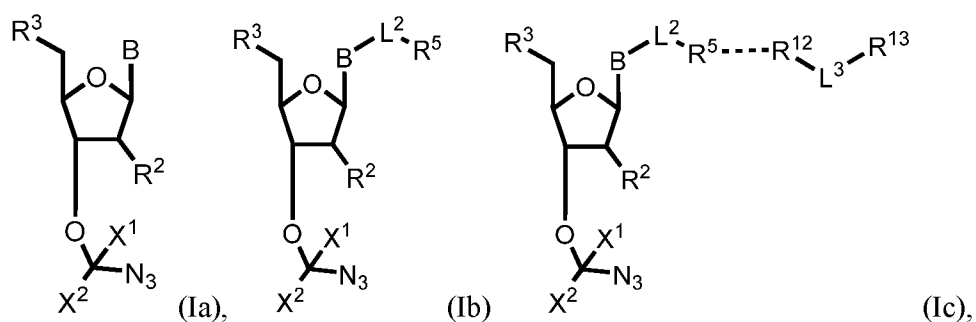
 or . In embodiments, the reversible terminator is

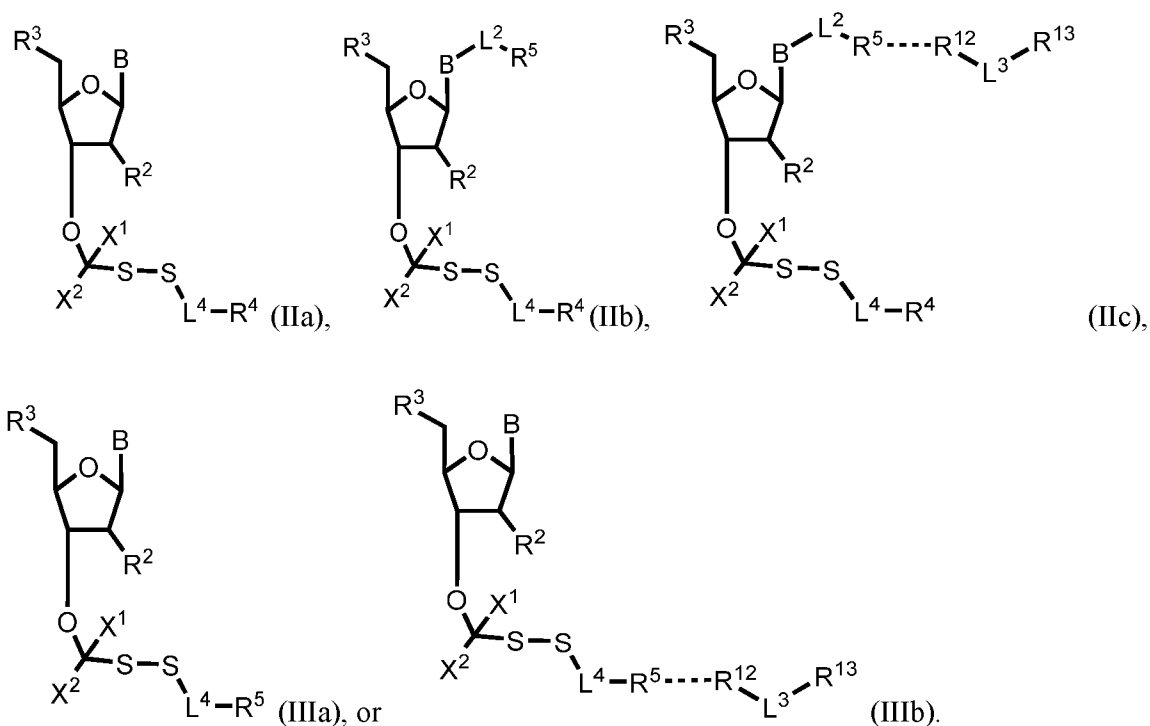
. In embodiments, the reversible terminator is

In embodiments, the reversible terminator is  or . In embodiments, the

reversible terminator is  or . In embodiments, the reversible terminator is  or . In embodiments, the reversible terminator is  or . In embodiments, the reversible terminator is , , , , , , , , , , , , , , , or . In embodiments, the reversible terminator is  or . In embodiments, the reversible terminator is not azidomethyl.

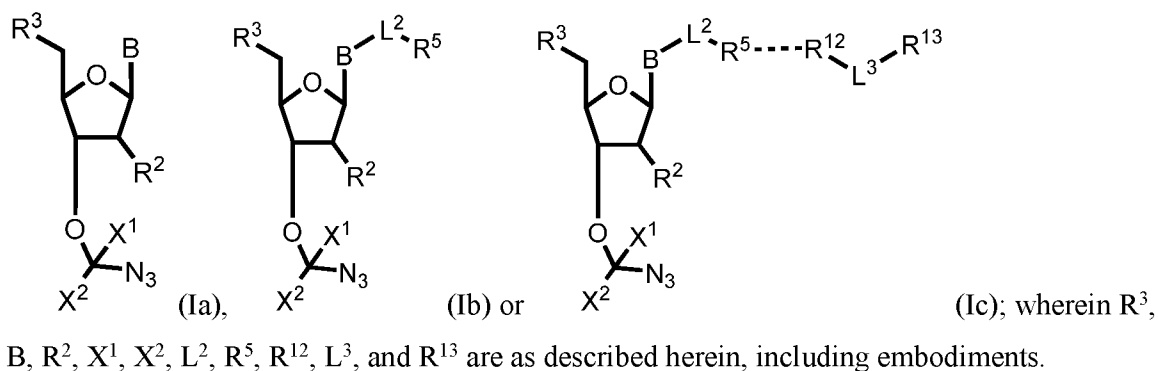
[0234] In embodiments, the modified nucleotide (e.g., also referred to herein as a nucleotide analogue) has the formula:



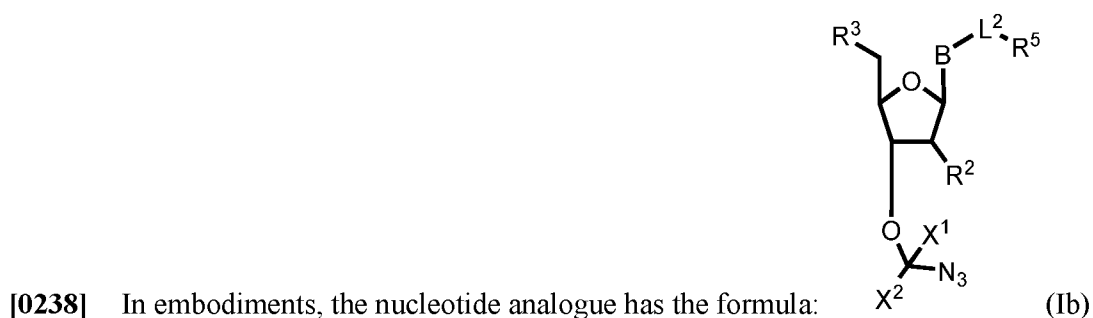
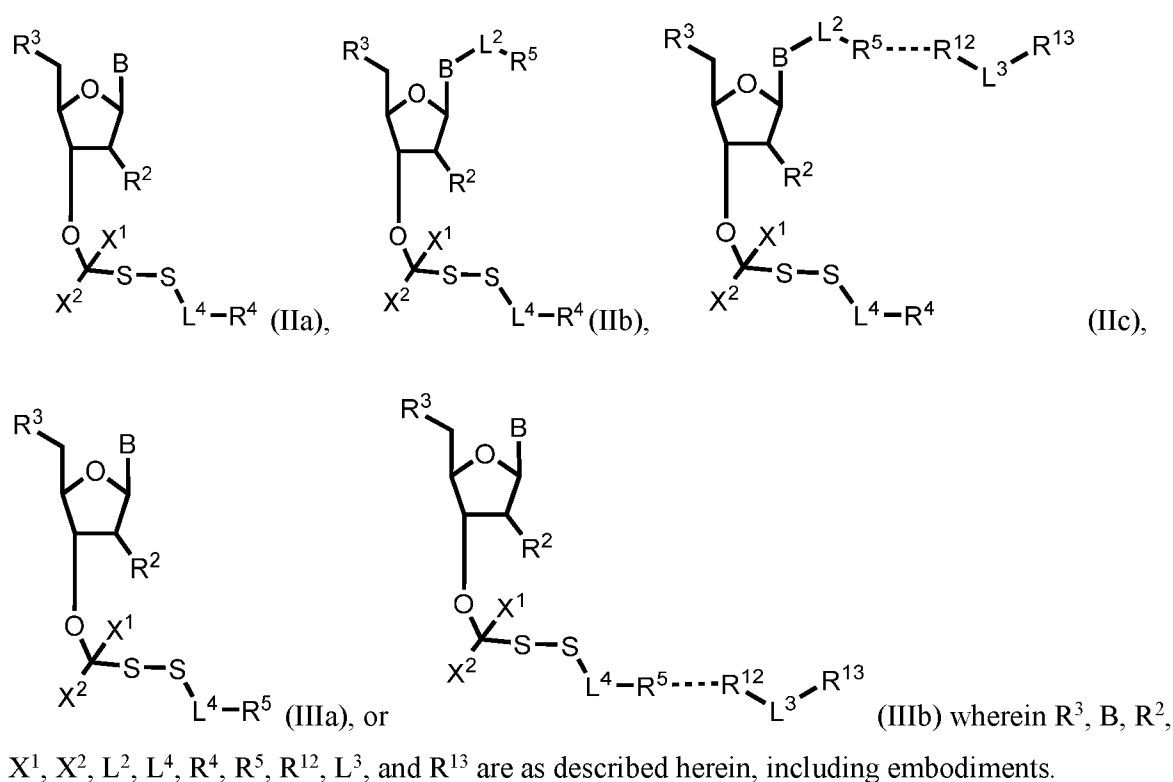


[0235] The symbol “----” is a non-covalent bond. The symbol B is a base or analogue thereof. L² is a covalent linker (e.g., a cleavable linker). L³ is a covalent linker. L⁴ is a bond, substituted or unsubstituted alkylene, substituted or unsubstituted heteroalkylene, substituted or unsubstituted cycloalkylene, substituted or unsubstituted heterocycloalkylene, substituted or unsubstituted arylene, or substituted or unsubstituted heteroarylene. R² is hydrogen or –OR^{2A}, wherein R^{2A} is hydrogen, polymerase-compatible moiety, or polymerase-compatible cleavable moiety. R³ is –OH, monophosphate, or polyphosphate or a nucleic acid. R⁴ is substituted or unsubstituted alkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted heterocycloalkyl, substituted or unsubstituted aryl, or substituted or unsubstituted heteroaryl. R⁵ is a detectable label, an anchor moiety, or affinity anchor moiety. R¹² is a complementary affinity anchor moiety binder. R¹³ is a detectable label. The symbols X¹ and X² are independently hydrogen, halogen, –N₃, or –CN, wherein at least wherein at least one of X¹ or X² is halogen, –N₃, or –CN. In embodiments, at least one of X¹ or X² is halogen. In embodiments, if X¹ is –N₃ then X² is not –N₃ for formula (Ia), (Ib), and (Ic).

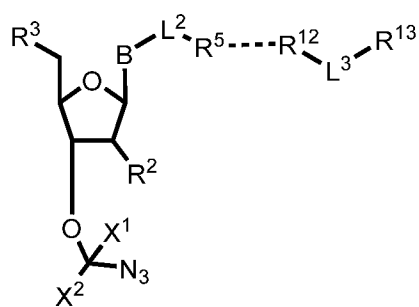
[0236] In embodiments, the nucleotide analogue has the formula:



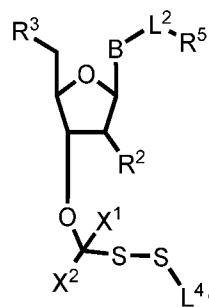
[0237] In embodiments, the nucleotide analogue has the formula:



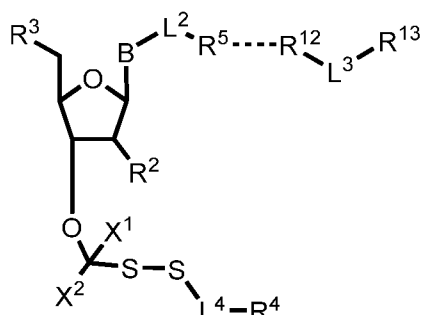
[0238] In embodiments, the nucleotide analogue has the formula:



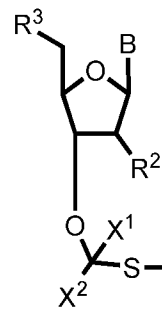
(Ic),



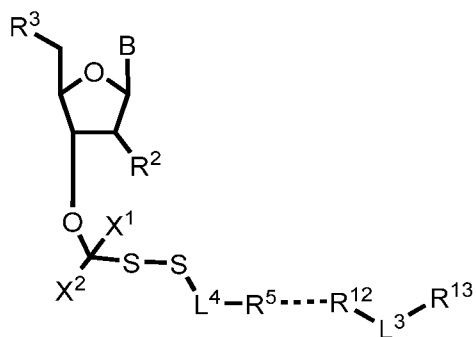
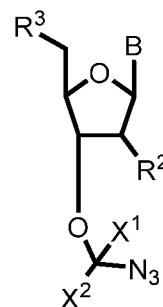
(IIb),



(IIc),

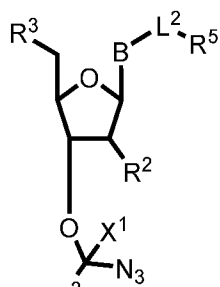


(IIIa), or

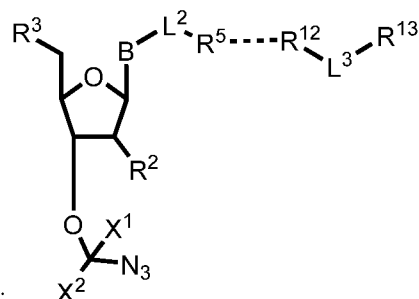
(IIIb); wherein R^3 , B, R^2 , X^1 , X^2 , L^2 , L^4 , R^4 , R^5 , R^{12} , L^3 ,and R^{13} are as described herein, including embodiments.

(Ia); wherein

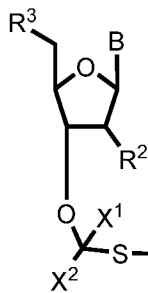
[0239] In embodiments, the nucleotide analogue has the formula: R^3 , B, R^2 , X^1 , and X^2 are as described herein, including embodiments. In embodiments, the



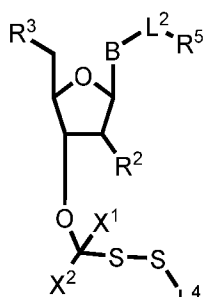
nucleotide analogue has the formula: (Ib) wherein R^3 , B, L^2 , R^5 , R^2 , X^1 , and X^2 are as described herein, including embodiments. In embodiments, the nucleotide analogue has



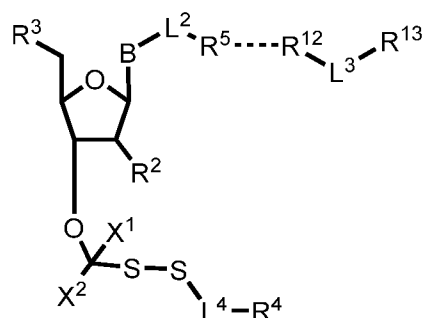
the formula: (Ic) wherein R^3 , B, L^2 , R^5 , R^{12} , L^3 , R^{13} , R^2 , X^1 , and X^2 are as described herein, including embodiments. In embodiments, the nucleotide



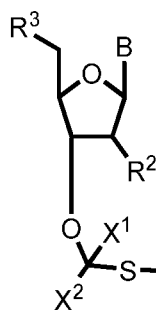
analogue has the formula: (IIa) wherein R^3 , B, R^2 , X^1 , X^2 , L^4 , and R^4 are as described herein, including embodiments. In embodiments, the nucleotide analogue has the



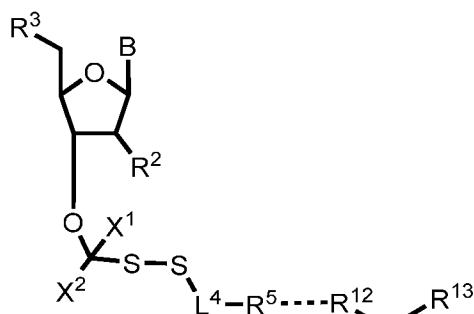
formula: (IIb) wherein R^3 , B, L^2 , R^5 , R^2 , X^1 , X^2 , L^4 , and R^4 are as described herein, including embodiments. In embodiments, the nucleotide analogue has the formula:



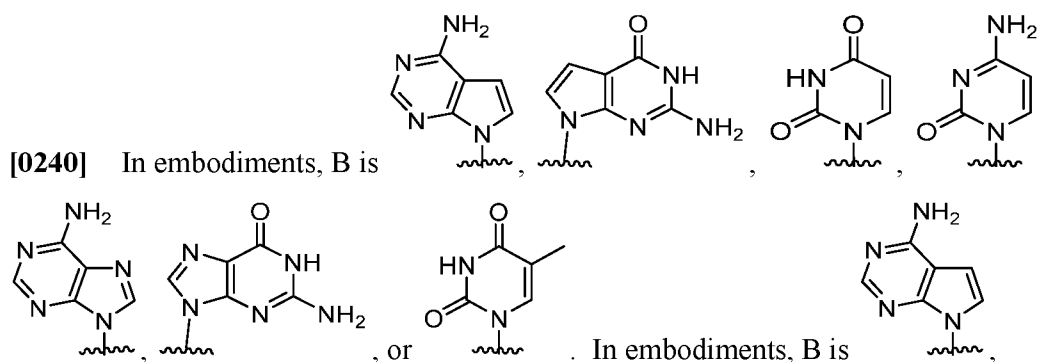
(IIc) wherein R³, B, L², R⁵, R¹², L³, R¹³, R², X¹, X², L⁴ and R⁴ are as described herein, including embodiments. In embodiments, the nucleotide analogue

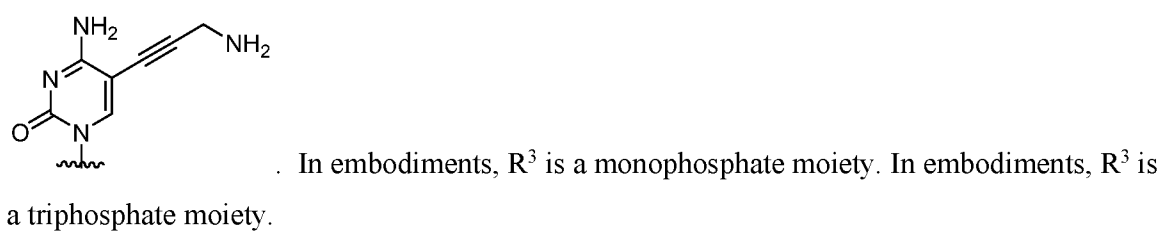
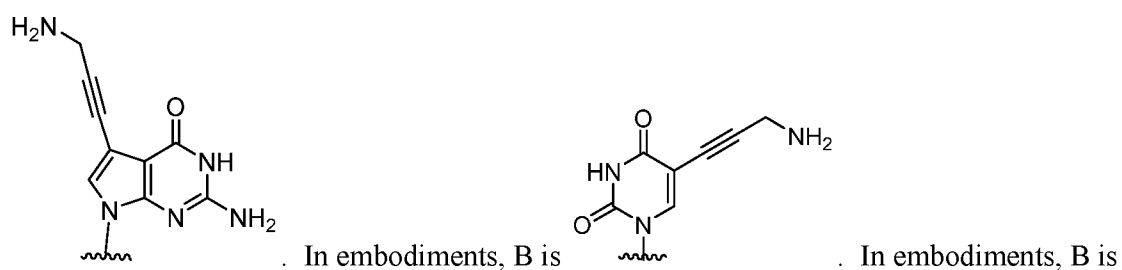
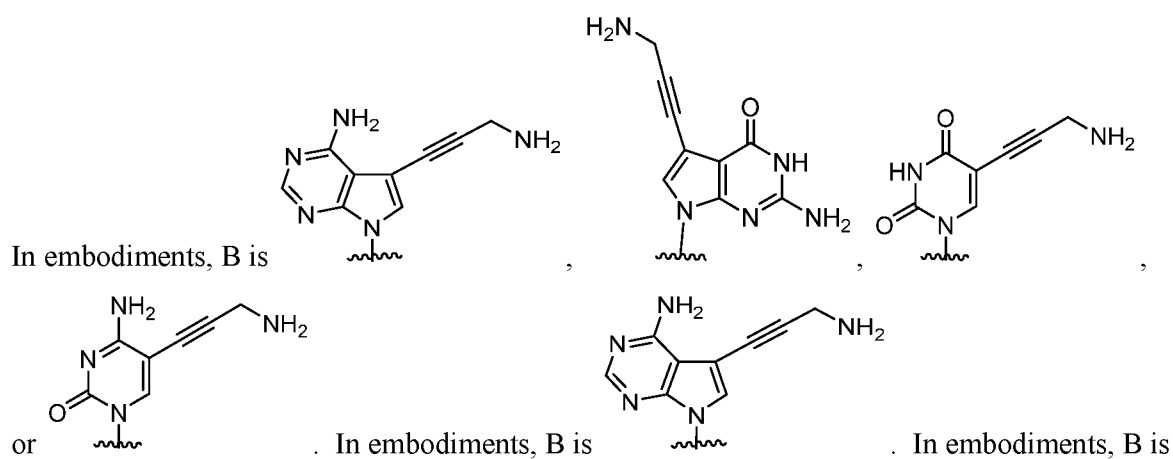
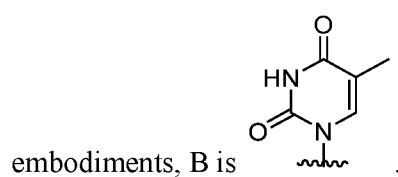
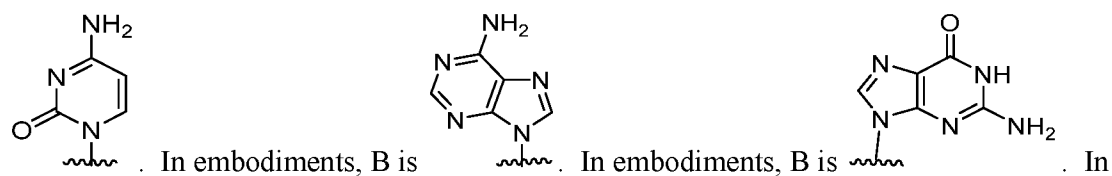
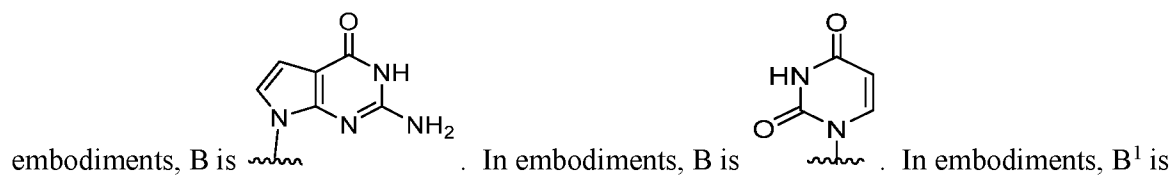
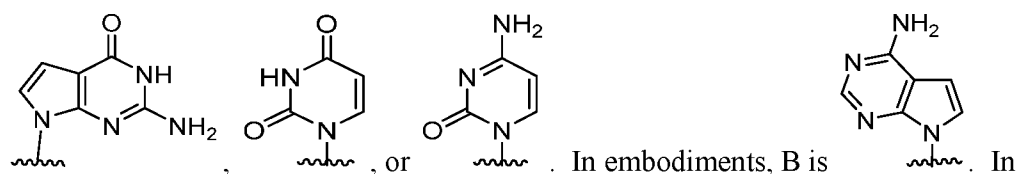


has the formula: $\text{X}^2\text{L}^4\text{R}^5$ (IIIa) wherein R^3 , B, R^2 , X^1 , X^2 , L^4 and R^5 are as described herein, including embodiments. In embodiments, the nucleotide analogue has the



formula:  (IIIb) wherein R³, B, R², X¹, X², L⁴, R⁵, R¹², L³, and R¹³ are as described herein, including embodiments.





[0241] In embodiments, X^1 is hydrogen. In embodiments, X^1 is halogen (e.g., -F). In embodiments, X^1 is -CN. In embodiments, X^1 is $-N_3$. In embodiments, X^2 is hydrogen. In embodiments, X^2 is halogen (e.g., -F). In embodiments, X^2 is -CN. In embodiments, X^2 is $-N_3$.

[0242] In embodiments, X^1 is hydrogen, and X^2 is halogen. In embodiments, X^1 is hydrogen, and X^2 is -CN. In embodiments, X^1 is hydrogen, and X^2 is $-N_3$. In embodiments, X^1 is halogen, and X^2 is hydrogen. In embodiments, X^1 is halogen, and X^2 is halogen. In embodiments, X^1 is halogen, and X^2 is -CN. In embodiments, X^1 is halogen, and X^2 is $-N_3$. In embodiments, X^1 is -CN, and X^2 is hydrogen. In embodiments, X^1 is -CN, and X^2 is halogen. In embodiments, X^1 is -CN, and X^2 is -CN. In embodiments, X^1 is -CN, and X^2 is $-N_3$. In embodiments, X^1 is $-N_3$, and X^2 is hydrogen. In embodiments, X^1 is $-N_3$, and X^2 is halogen. In embodiments, X^1 is $-N_3$, and X^2 is -CN. In embodiments, X^1 is $-N_3$, and X^2 is $-N_3$.

[0243] In embodiments, X^1 is hydrogen, and X^2 is -F. In embodiments, X^1 is hydrogen, and X^2 is -CN. In embodiments, X^1 is hydrogen, and X^2 is $-N_3$. In embodiments, X^1 is -F, and X^2 is hydrogen. In embodiments, X^1 is -F, and X^2 is -F. In embodiments, X^1 is -F, and X^2 is -CN. In embodiments, X^1 is -F, and X^2 is $-N_3$. In embodiments, X^1 is -CN, and X^2 is hydrogen. In embodiments, X^1 is -CN, and X^2 is -F. In embodiments, X^1 is -CN, and X^2 is -CN. In embodiments, X^1 is -CN, and X^2 is $-N_3$. In embodiments, X^1 is $-N_3$, and X^2 is hydrogen. In embodiments, X^1 is $-N_3$, and X^2 is -F. In embodiments, X^1 is $-N_3$, and X^2 is -CN. In embodiments, X^1 is $-N_3$, and X^2 is $-N_3$.

[0244] In embodiments, X^1 is H and X^2 is $-N_3$. In embodiments, X^1 is H and X^2 is -CN. In embodiments, X^1 is H and X^2 is -F. In embodiments, X^1 is -F and X^2 is -F. In embodiments, X^1 is $-N_3$ and X^2 is $-N_3$. In embodiments, X^1 is $-N_3$ and X^2 is -CN. In embodiments, X^1 is -CN and X^2 is -CN.

[0245] In embodiments, X^1 is H and X^2 is $-N_3$ for formula (Ia), (Ib), and (Ic). In embodiments, X^1 is H and X^2 is -CN for formula (Ia), (Ib), and (Ic). In embodiments, X^1 is H and X^2 is -F for formula (Ia), (Ib), and (Ic). In embodiments, X^1 is -F and X^2 is -F for formula (Ia), (Ib), and (Ic). In embodiments, X^1 is $-N_3$ and X^2 is $-N_3$ for formula (Ia), (Ib), and (Ic). In embodiments, X^1 is $-N_3$ and X^2 is -CN for formula (Ia), (Ib), and (Ic). In embodiments, X^1 is -CN and X^2 is -CN for formula (Ia), (Ib), and (Ic).

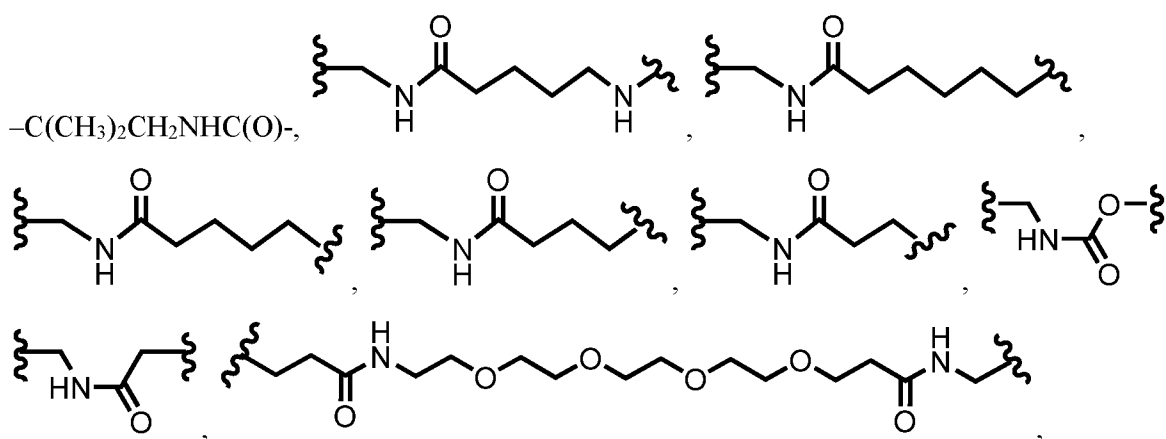
[0246] In embodiments, X^1 is not $-N_3$ and X^2 is not $-N_3$ for formula (Ia), (Ib), and (Ic). In embodiments, X^1 is not $-CN$ and X^2 is not $-N_3$ for formula (Ia), (Ib), and (Ic). In embodiments, X^1 is not $-CN$ and X^2 is not $-CN$ for formula (Ia), (Ib), and (Ic).

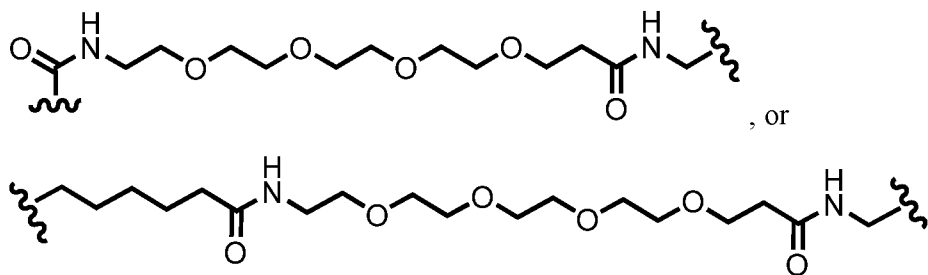
[0247] In embodiments, X^1 is not $-N_3$ and X^2 is not $-N_3$ for formula (IIa), (IIb), (IIc), (IIIa), or (IIIb). In embodiments, X^1 is not $-N_3$ and X^2 is not $-CN$ for formula (IIa), (IIb), (IIc), (IIIa), or (IIIb). In embodiments, X^1 is not $-CN$ and X^2 is not $-CN$ for formula (IIa), (IIb), (IIc), (IIIa), or (IIIb).

[0248] In embodiments, L^2 is a cleavable linker. In embodiments, L^2 is a non-cleavable linker. In embodiments, L^2 is a chemically cleavable linker. In embodiments, L^2 is a photocleavable linker, an acid-cleavable linker, a base-cleavable linker, an oxidant-cleavable linker, a reductant-cleavable linker, or a fluoride-cleavable linker. In embodiments, L^2 is a cleavable linker comprising a dialkylketal linker, an azo linker, an allyl linker, a cyanoethyl linker, a 1-(4,4-dimethyl-2,6-dioxocyclohex-1-ylidene)ethyl linker, or a nitrobenzyl linker.

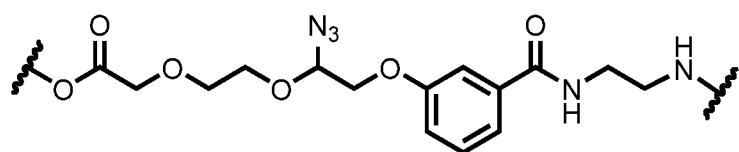
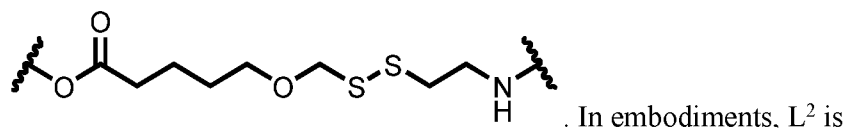
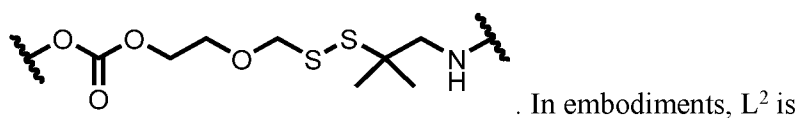
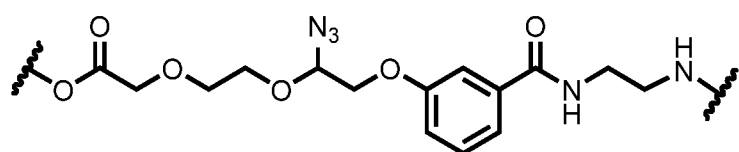
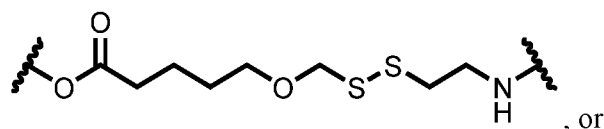
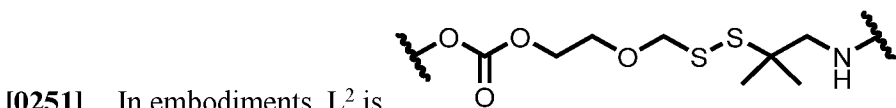
[0249] In embodiments, L^2 is a bond, substituted or unsubstituted alkylene, substituted or unsubstituted heteroalkylene, substituted or unsubstituted cycloalkylene, substituted or unsubstituted heterocycloalkylene, substituted or unsubstituted arylene, or substituted or unsubstituted heteroarylene.

[0250] In embodiments, L^2 is

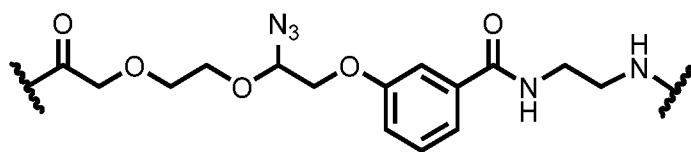
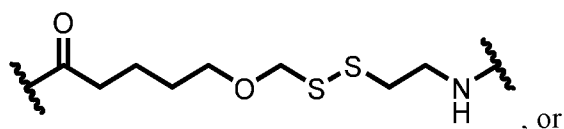
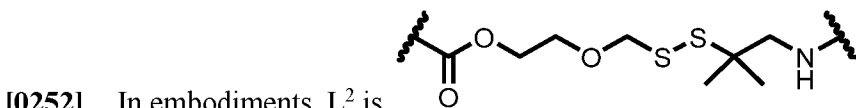


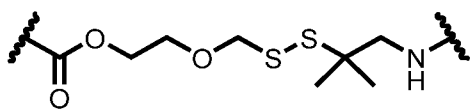
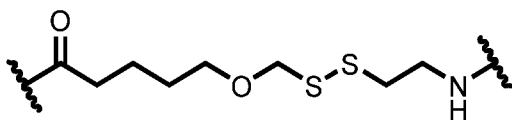
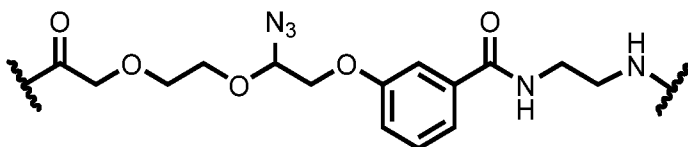
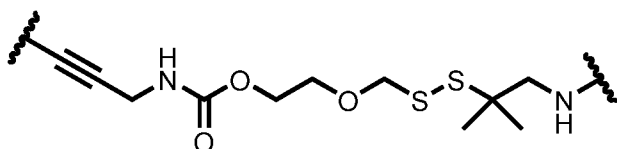
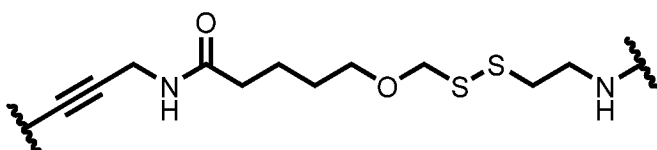
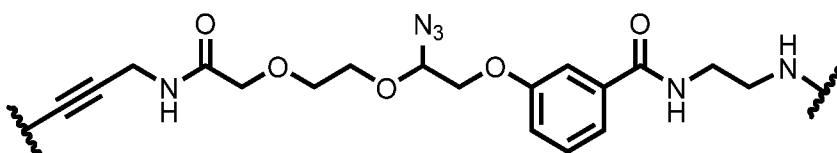
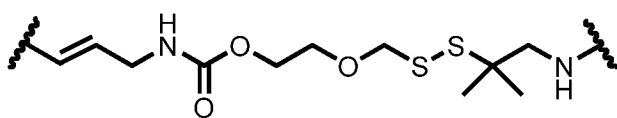
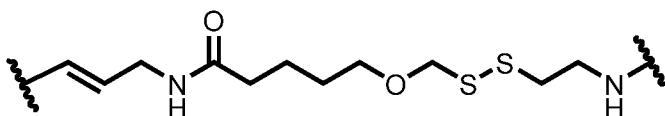
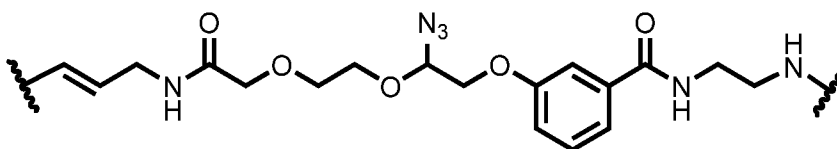
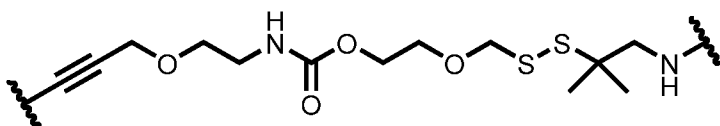
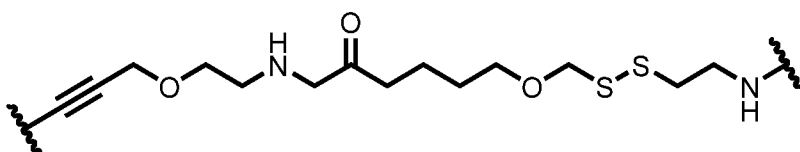


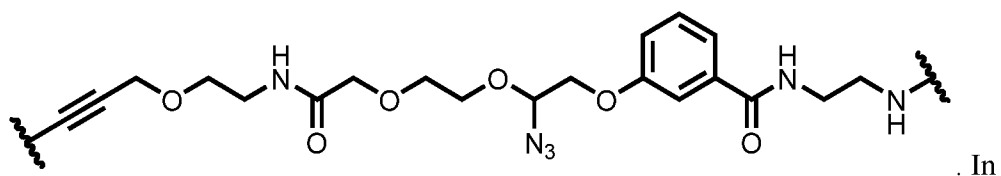
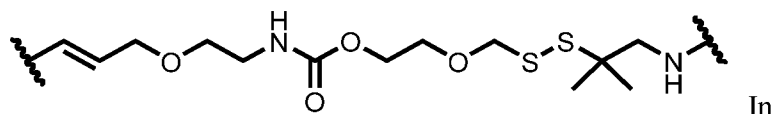
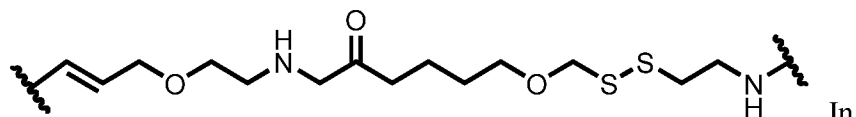
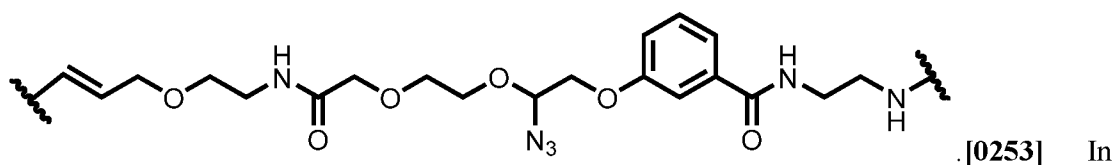
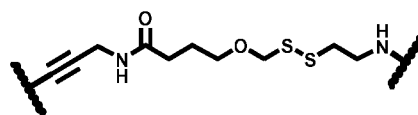
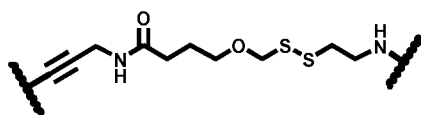
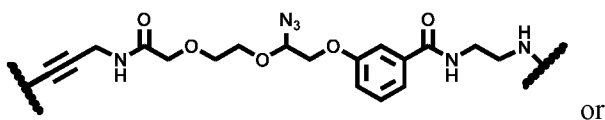
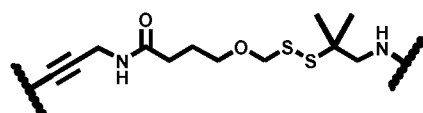
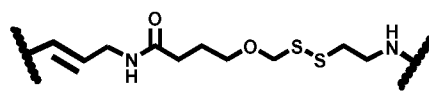
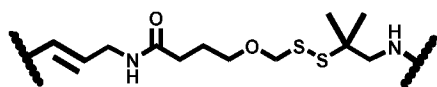
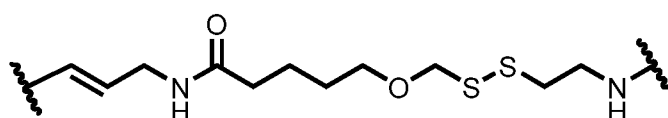
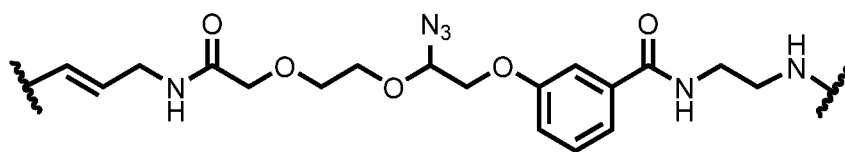
[0251] In embodiments, L^2 is



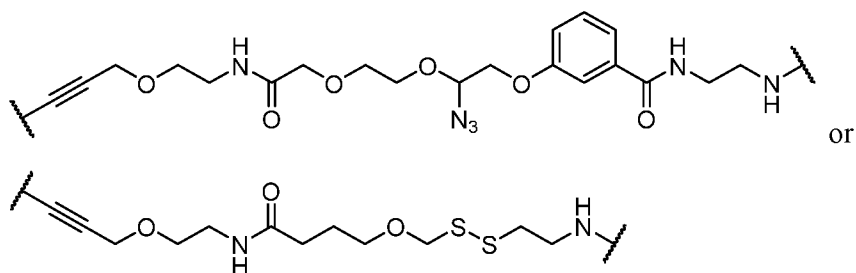
[0252] In embodiments, L^2 is



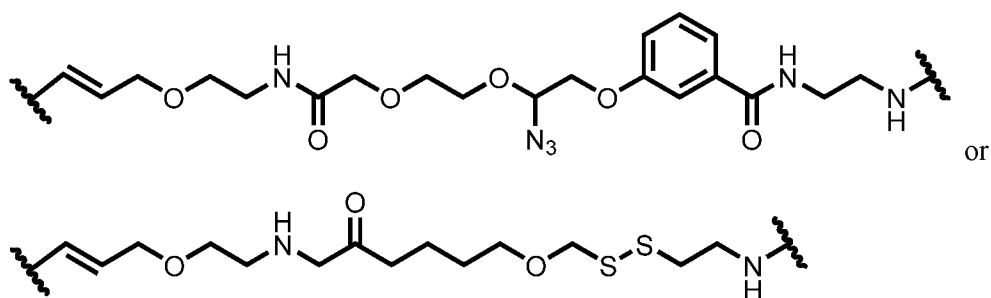
. In embodiments, L² is. In embodiments, L² is. In embodiments, L² is. In embodiments, L² is. In embodiments, L² is. In embodiments, L² is. In embodiments, L² is. In embodiments, L² is. In embodiments, L² is. In embodiments, L² is. In embodiments, L² is

embodiments, L² isembodiments, L² isembodiments, L² isembodiments, L² isIn embodiments, L² is[0254] In embodiments, L² is. In embodiments, L² is[0255] In embodiments, L² is

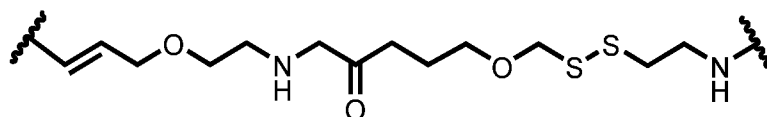
[0256] In embodiments, L^2 is



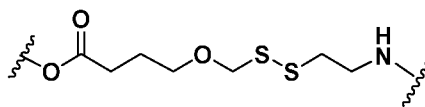
[0257] In embodiments, L^2 is



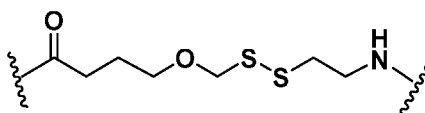
[0258] In embodiments, L^2 is



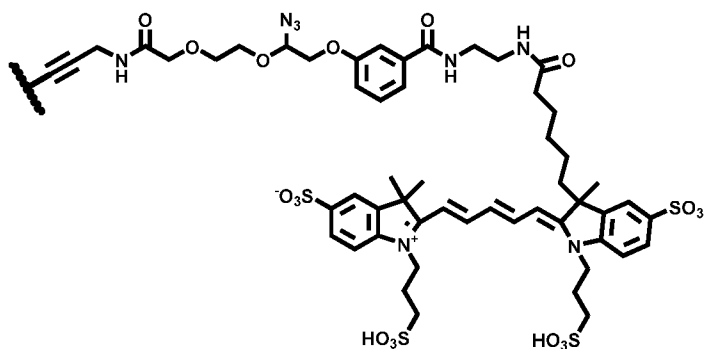
[0259] In embodiments, L^2 is



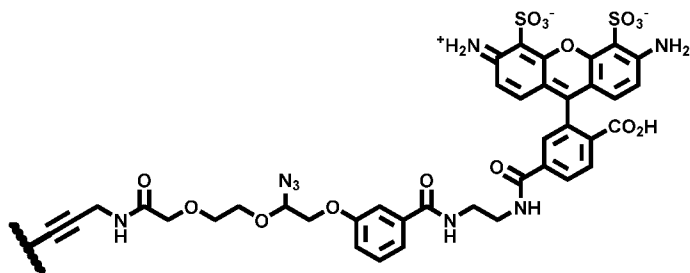
[0260] In embodiments, L^2 is



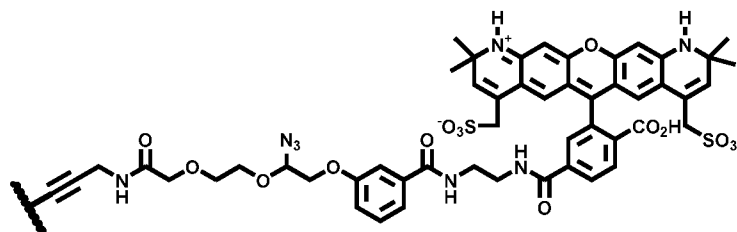
[0261] In embodiments, $-L^2-R^5$ is



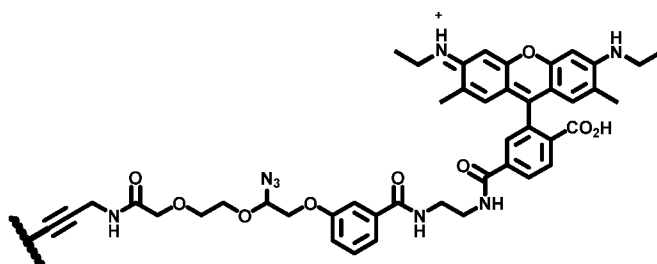
[0262] In embodiments, $-L^2-R^5$ is



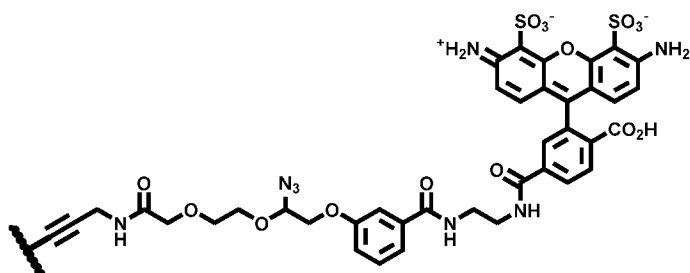
[0263] In embodiments, $-L^2-R^5$ is



[0264] In embodiments, $-L^2-R^5$ is

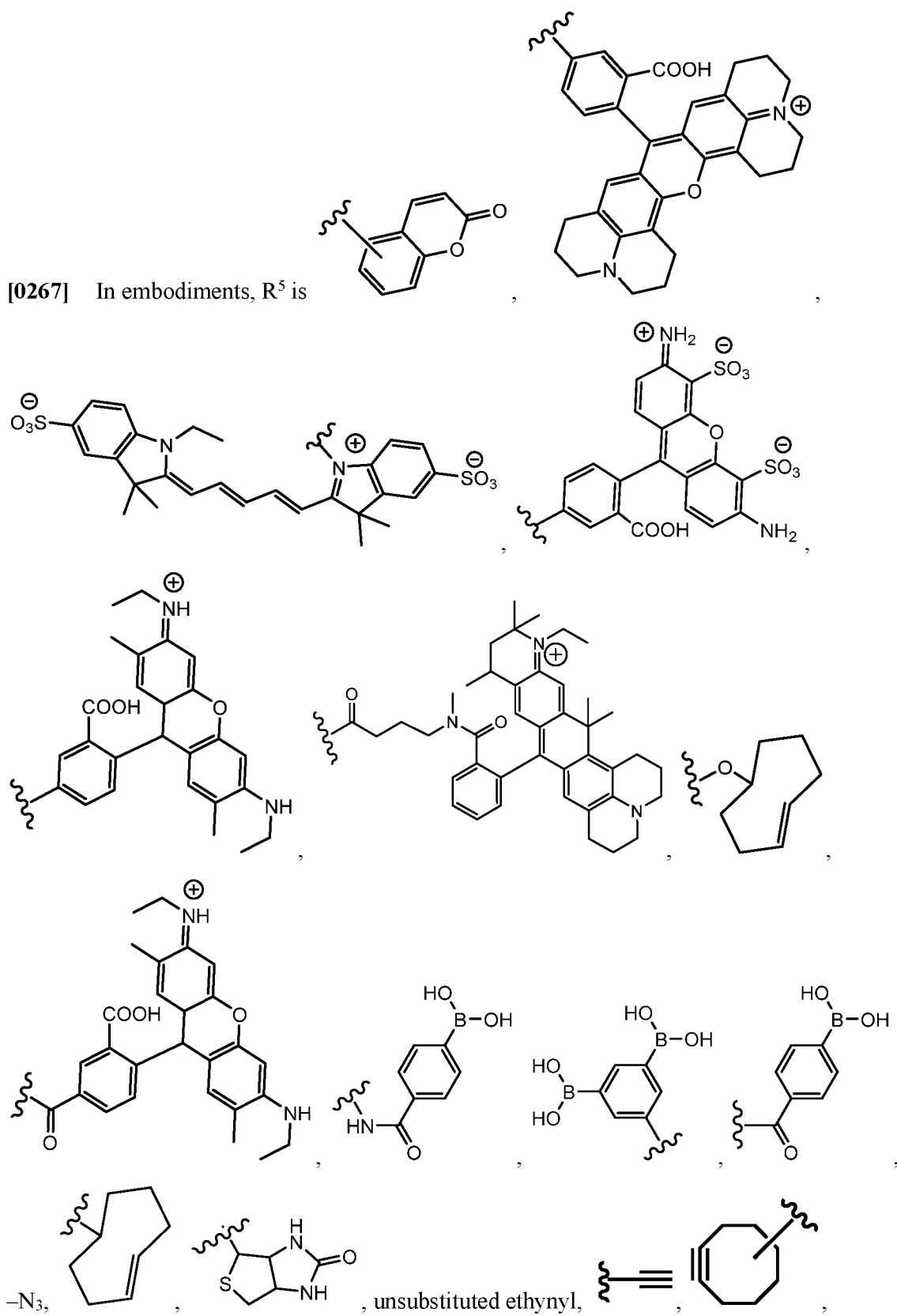


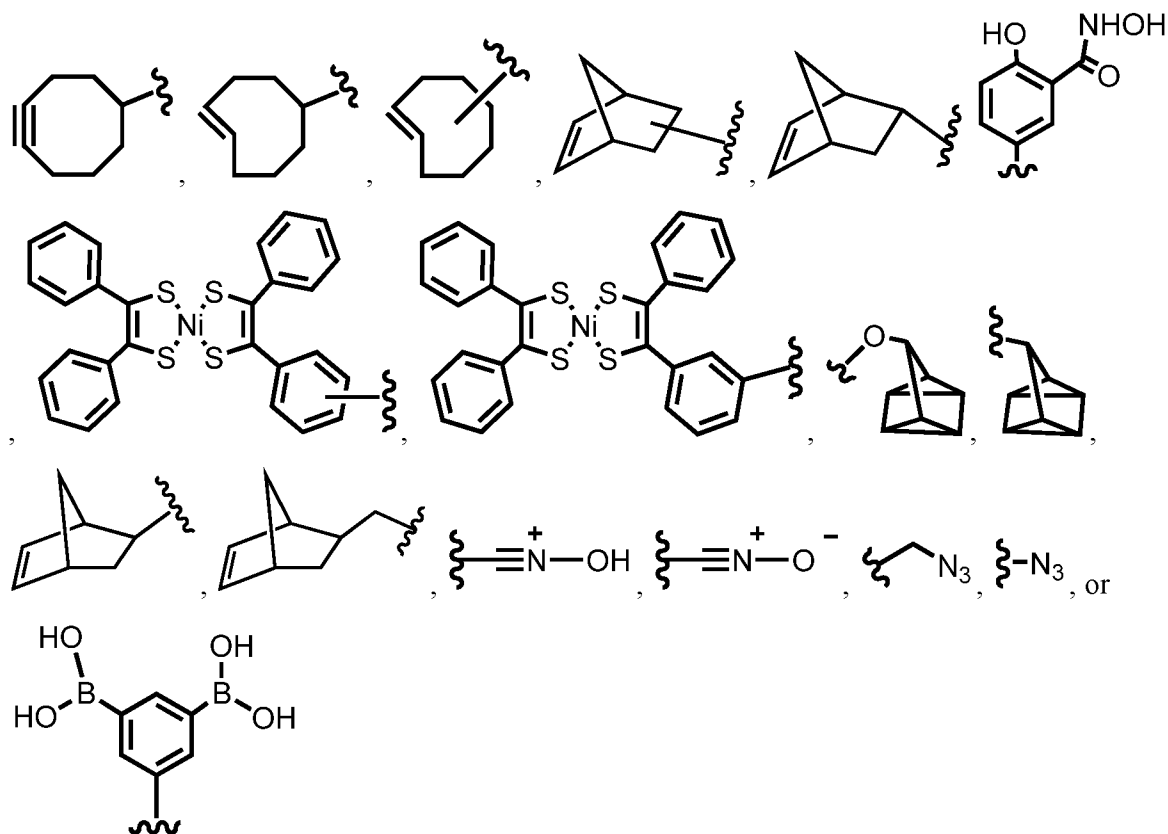
[0265] In embodiments, $-L^2-R^5$ is



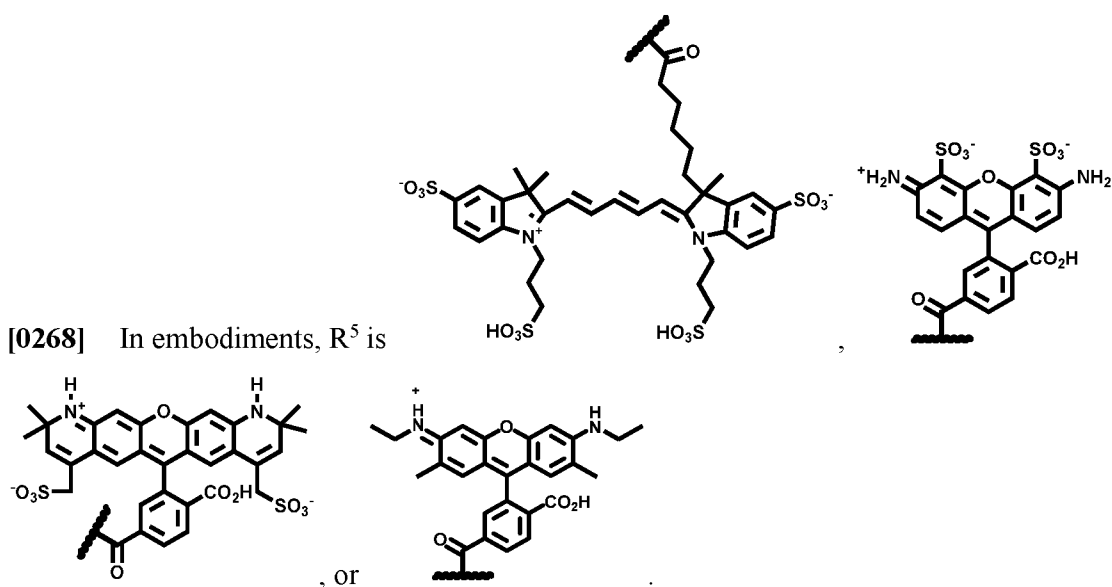
[0266] In embodiments, R^5 is a streptavidin moiety. In embodiments, R^5 is an anchor moiety, or affinity anchor moiety. In embodiments, R^5 is an anchor moiety. In embodiments, R^5 is an affinity anchor moiety.

[0267] In embodiments, R^5 is





[0268] In embodiments, R^5 is



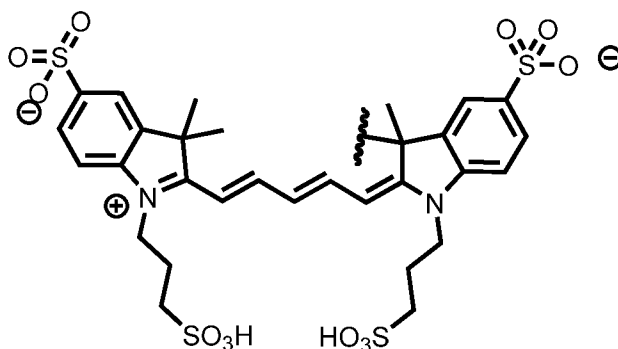
[0269] In embodiments, R^5 is a detectable label. In embodiments, R^5 is a fluorescent dye. In embodiments, R^5 is an anchor moiety. In embodiments, R^5 is a click chemistry reactant moiety. In embodiments, R^5 is a trans-cyclooctene moiety or azide moiety. In embodiments, R^5 is an affinity anchor moiety. In embodiments, R^5 is a biotin moiety. In embodiments, R^5 is a reactant

for a bioconjugate reaction that forms a covalent bond between R^5 and a second bioconjugate reaction reactant (e.g., R^{12}).

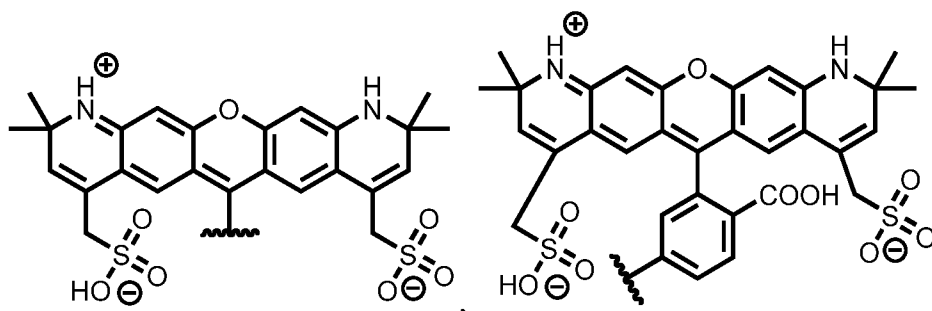
[0270] In embodiments, R^5 is a fluorescent dye. In embodiments R^5 is a Alexa Fluor® 350 moiety, Alexa Fluor® 405 moiety, Alexa Fluor® 430 moiety, Alexa Fluor® 488 moiety, Alexa Fluor® 532 moiety, Alexa Fluor® 546 moiety, Alexa Fluor® 555 moiety, Alexa Fluor® 568 moiety, Alexa Fluor® 594 moiety, Alexa Fluor® 610 moiety, Alexa Fluor® 633 moiety, Alexa Fluor® 635 moiety, Alexa Fluor® 647 moiety, Alexa Fluor® 660 moiety, Alexa Fluor® 680 moiety, Alexa Fluor® 700 moiety, Alexa Fluor® 750 moiety, or Alexa Fluor® 790 moiety. In embodiments the detectable moiety is a Alexa Fluor® 488 moiety, Rhodamine 6G (R6G) moiety, ROX Reference Dye (ROX) moiety, or Cy5 moiety.

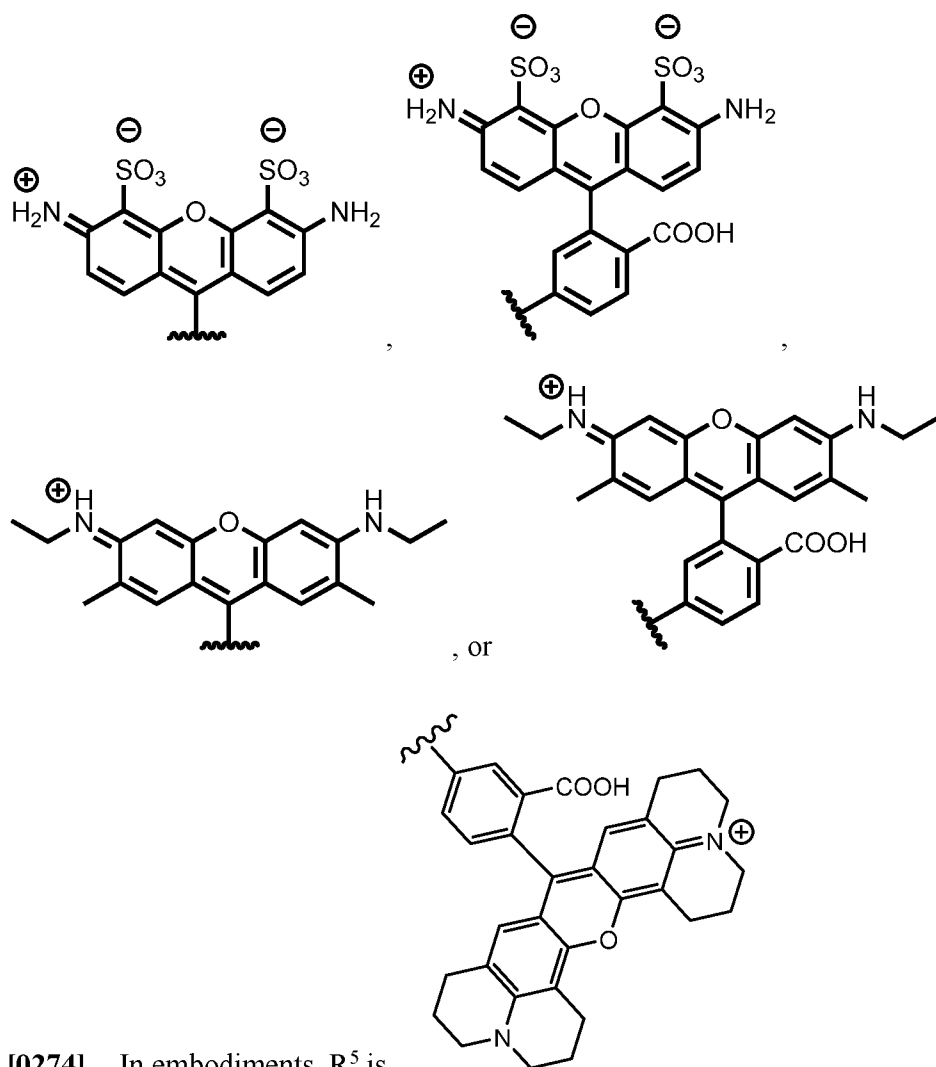
[0271] In embodiments R^5 is a FAM™ moiety, TET™ moiety, JOET™ moiety, VIC® moiety, HEX™ moiety, NED™ moiety, PET® moiety, ROX™ moiety, TAMRA™ moiety, TET™ moiety, Texas Red® moiety, Alexa Fluor® 488 moiety, Rhodamine 6G (R6G) moiety, ROX Reference Dye (ROX) moiety, Sulfo-Cy5, or Cy5 moiety. In embodiments R^5 is a Rhodamine 6G (R6G) moiety, ROX Reference Dye (ROX) moiety, Sulfo-Cy5, or Cy5 moiety.

[0272] In embodiments, R^5 is a biotin moiety. In embodiments, R^5 is a biotin moiety and R^{12} is a streptavidin moiety.

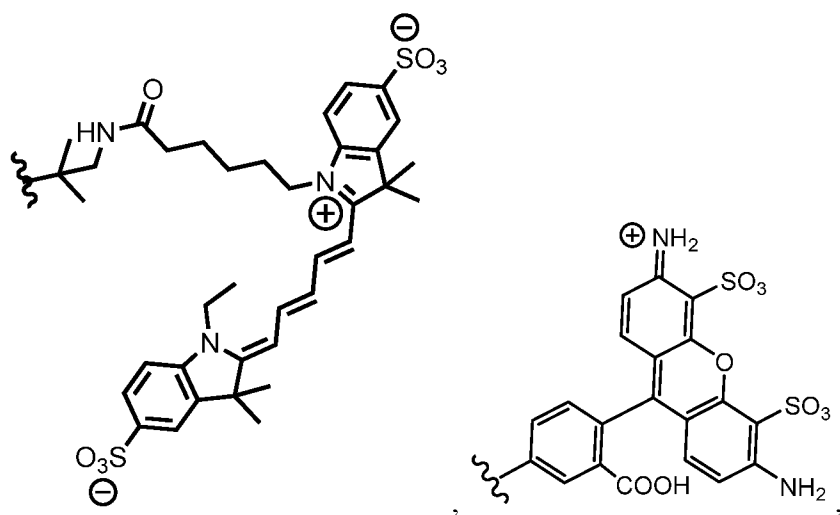


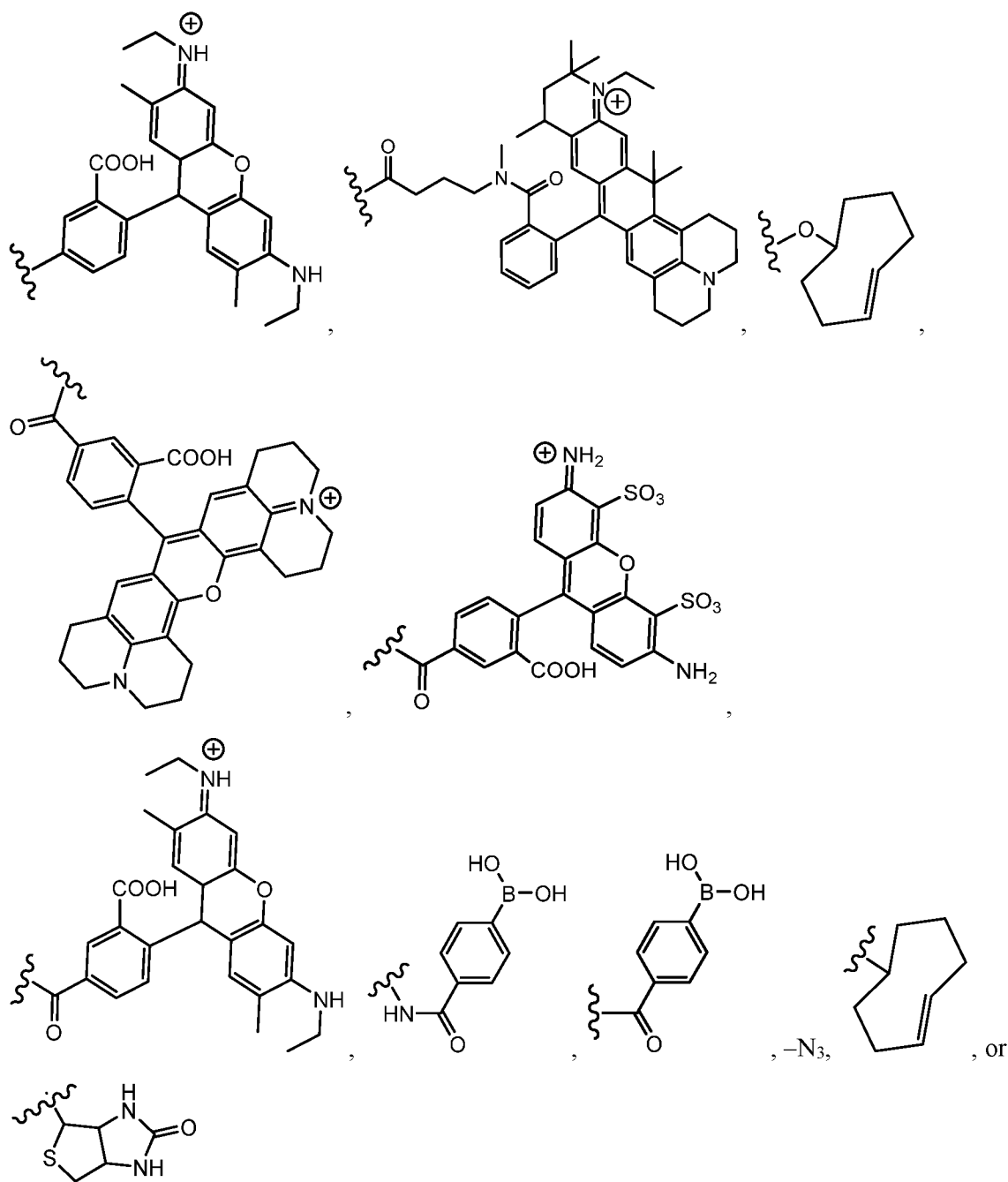
[0273] In embodiments, R^5 is





[0274] In embodiments, R^5 is





[0275] In embodiments, L^4 is a bond, substituted or unsubstituted alkylene, substituted or unsubstituted heteroalkylene, substituted or unsubstituted cycloalkylene, substituted or unsubstituted heterocycloalkylene, substituted or unsubstituted arylene, or substituted or unsubstituted heteroarylene. In embodiments, L^4 is a bond, substituted or unsubstituted C_1 - C_8 alkylene, substituted or unsubstituted 2 to 8 membered heteroalkylene, substituted or unsubstituted C_3 - C_8 cycloalkylene, substituted or unsubstituted 3 to 8 membered heterocycloalkylene, substituted or unsubstituted C_6 - C_{10} arylene, or substituted or unsubstituted

5 to 10 membered heteroarylene. In embodiments, L^4 is a substituted or unsubstituted C_1 - C_6 alkylene or substituted or unsubstituted 2 to 6 membered heteroalkylene. In embodiments, L^4 is an unsubstituted C_1 - C_4 alkylene. In embodiments, L^4 is a bond.

[0276] In embodiments, L^4 is a substituted or unsubstituted methylene. In embodiments, L^4 is substituted with a substituted or unsubstituted C_1 - C_6 alkylene, substituted or unsubstituted 2 to 6 membered heteroalkylene, substituted or unsubstituted C_3 - C_6 cycloalkylene, substituted or unsubstituted 3 to 6 membered heterocycloalkylene, substituted or unsubstituted phenyl, or substituted or unsubstituted 5 to 6 membered heteroarylene. In embodiments, L^4 is a bond, substituted or unsubstituted C_1 - C_6 alkylene, substituted or unsubstituted 2 to 6 membered heteroalkylene, substituted or unsubstituted C_3 - C_6 cycloalkylene, substituted or unsubstituted 3 to 6 membered heterocycloalkylene, substituted or unsubstituted phenyl, or substituted or unsubstituted 5 to 6 membered heteroarylene.

[0277] In embodiments, L^4 is substituted with a substituted or unsubstituted C_1 - C_6 alkylene or substituted or unsubstituted 2 to 6 membered heteroalkylene. In embodiments, L^4 is a substituted or unsubstituted C_1 - C_6 alkylene or substituted or unsubstituted 2 to 6 membered heteroalkylene. In embodiments, L^4 is a substituted or unsubstituted methylene. In embodiments, L^4 is substituted with a substituted or unsubstituted C_1 - C_6 alkylene. In embodiments, L^4 is an unsubstituted methylene.

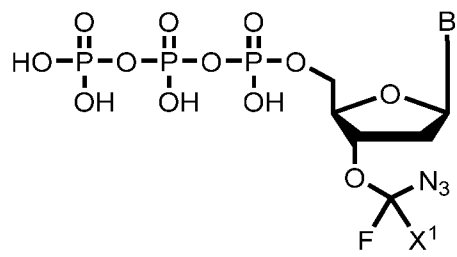
[0278] In embodiments, R^4 is substituted or unsubstituted C_1 - C_6 alkyl, substituted or unsubstituted 2 to 6 membered heteroalkyl, substituted or unsubstituted C_3 - C_6 cycloalkyl, substituted or unsubstituted 3 to 6 membered heterocycloalkyl, substituted or unsubstituted phenyl, or substituted or unsubstituted 5 to 6 membered heteroaryl. In embodiments, R^4 is substituted or unsubstituted C_1 - C_6 alkyl, or substituted or unsubstituted phenyl. In embodiments, R^4 is an unsubstituted C_1 - C_6 alkyl.

[0279] In embodiments, R^4 is substituted (e.g., substituted with a substituent group, a size-limited substituent group, or lower substituent group) or unsubstituted alkyl. In embodiments, R^4 is substituted (e.g., substituted with a substituent group, a size-limited substituent group, or lower substituent group) alkyl. In embodiments, R^4 is unsubstituted alkyl. In embodiments, R^4 is substituted or unsubstituted alkyl (e.g., C_1 - C_8 , C_1 - C_6 , C_1 - C_4 , or C_1 - C_2). In embodiments, R^4 is substituted alkyl (e.g., C_1 - C_8 , C_1 - C_6 , C_1 - C_4 , or C_1 - C_2). In embodiments, R^4 is unsubstituted alkyl (e.g., C_1 - C_8 , C_1 - C_6 , C_1 - C_4 , or C_1 - C_2).

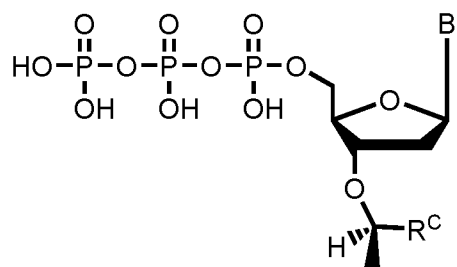
[0280] In embodiments, R⁴ is substituted (e.g., substituted with a substituent group, a size-limited substituent group, or lower substituent group) or unsubstituted heteroalkyl. In embodiments, R⁴ is substituted (e.g., substituted with a substituent group, a size-limited substituent group, or lower substituent group) heteroalkyl. In embodiments, R⁴ is unsubstituted heteroalkyl. In embodiments, R⁴ is substituted or unsubstituted heteroalkyl (e.g., 2 to 8 membered, 2 to 6 membered, 4 to 6 membered, 2 to 3 membered, or 4 to 5 membered). In embodiments, R⁴ is substituted heteroalkyl (e.g., 2 to 8 membered, 2 to 6 membered, 4 to 6 membered, 2 to 3 membered, or 4 to 5 membered). In embodiments, R⁴ is an unsubstituted heteroalkyl (e.g., 2 to 8 membered, 2 to 6 membered, 4 to 6 membered, 2 to 3 membered, or 4 to 5 membered).

[0281] In embodiments, R⁴ is substituted or unsubstituted alkyl (e.g., C₁-C₈ alkyl, C₁-C₆ alkyl, or C₁-C₄ alkyl). In embodiments, R⁴ is substituted alkyl (e.g., C₁-C₈ alkyl, C₁-C₆ alkyl, or C₁-C₄ alkyl). In embodiments, R⁴ is an unsubstituted alkyl (e.g., C₁-C₈ alkyl, C₁-C₆ alkyl, or C₁-C₄ alkyl). In embodiments, R⁴ is substituted or unsubstituted methyl. In embodiments, R⁴ is substituted or unsubstituted C₂ alkyl. In embodiments, R⁴ is substituted or unsubstituted C₃ alkyl. In embodiments, R⁴ is substituted or unsubstituted C₄ alkyl. In embodiments, R⁴ is substituted or unsubstituted C₅ alkyl. In embodiments, R⁴ is substituted or unsubstituted C₆ alkyl. In embodiments, R⁴ is substituted or unsubstituted C₇ alkyl. In embodiments, R⁴ is substituted or unsubstituted C₈ alkyl. In embodiments, R⁴ is substituted methyl. In embodiments, R⁴ is substituted C₂ alkyl. In embodiments, R⁴ is substituted C₃ alkyl. In embodiments, R⁴ is substituted C₄ alkyl. In embodiments, R⁴ is substituted C₅ alkyl. In embodiments, R⁴ is substituted C₆ alkyl. In embodiments, R⁴ is substituted C₇ alkyl. In embodiments, R⁴ is substituted C₈ alkyl. In embodiments, R⁴ is an unsubstituted methyl. In embodiments, R⁴ is an unsubstituted C₂ alkyl. In embodiments, R⁴ is an unsubstituted C₃ alkyl. In embodiments, R⁴ is an unsubstituted C₄ alkyl (e.g., t-butyl). In embodiments, R⁴ is an unsubstituted C₅ alkyl. In embodiments, R⁴ is an unsubstituted C₆ alkyl. In embodiments, R⁴ is an unsubstituted C₇ alkyl. In embodiments, R⁴ is an unsubstituted C₈ alkyl.

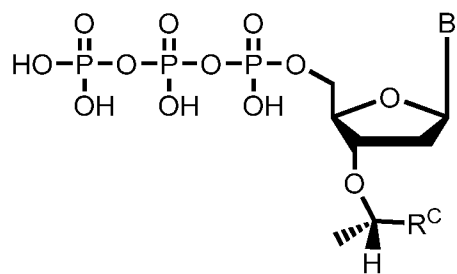
[0282] In embodiments, the nucleotide analogue has the formula:



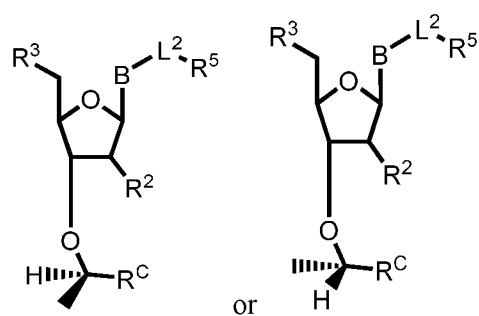
, wherein B and X¹ are as described herein, including embodiments. In embodiments, the nucleotide analogue has the formula:



, wherein B and R^C are as described herein, including embodiments. In embodiments, the nucleotide analogue has the formula:

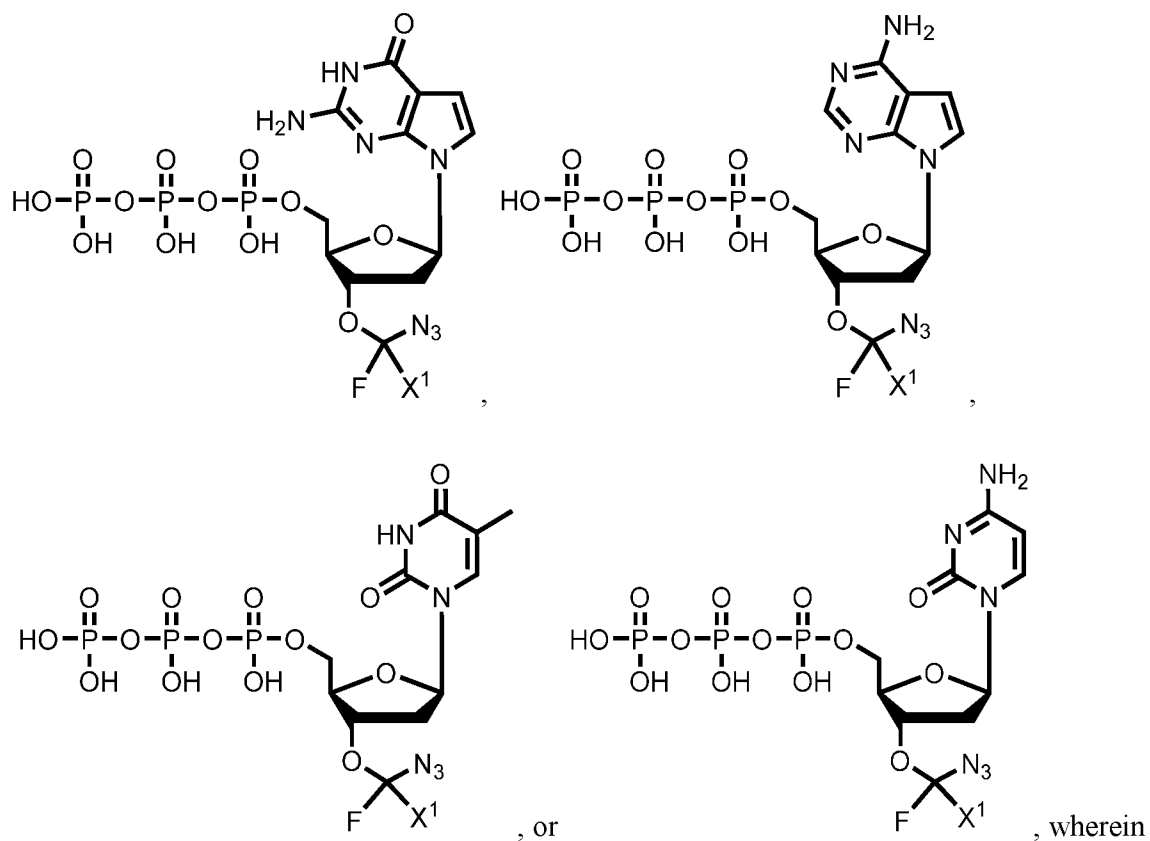


, wherein B and R^C are as described herein, including embodiments. In embodiments, the nucleotide analogue has the formula:



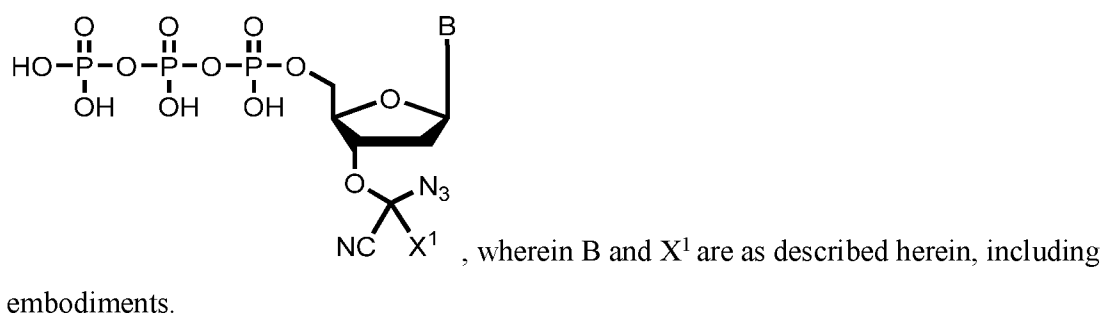
or , wherein R², R³, B, L², L⁵, and R^C are as described herein.

[0283] In embodiments, the nucleotide analogue has the formula:

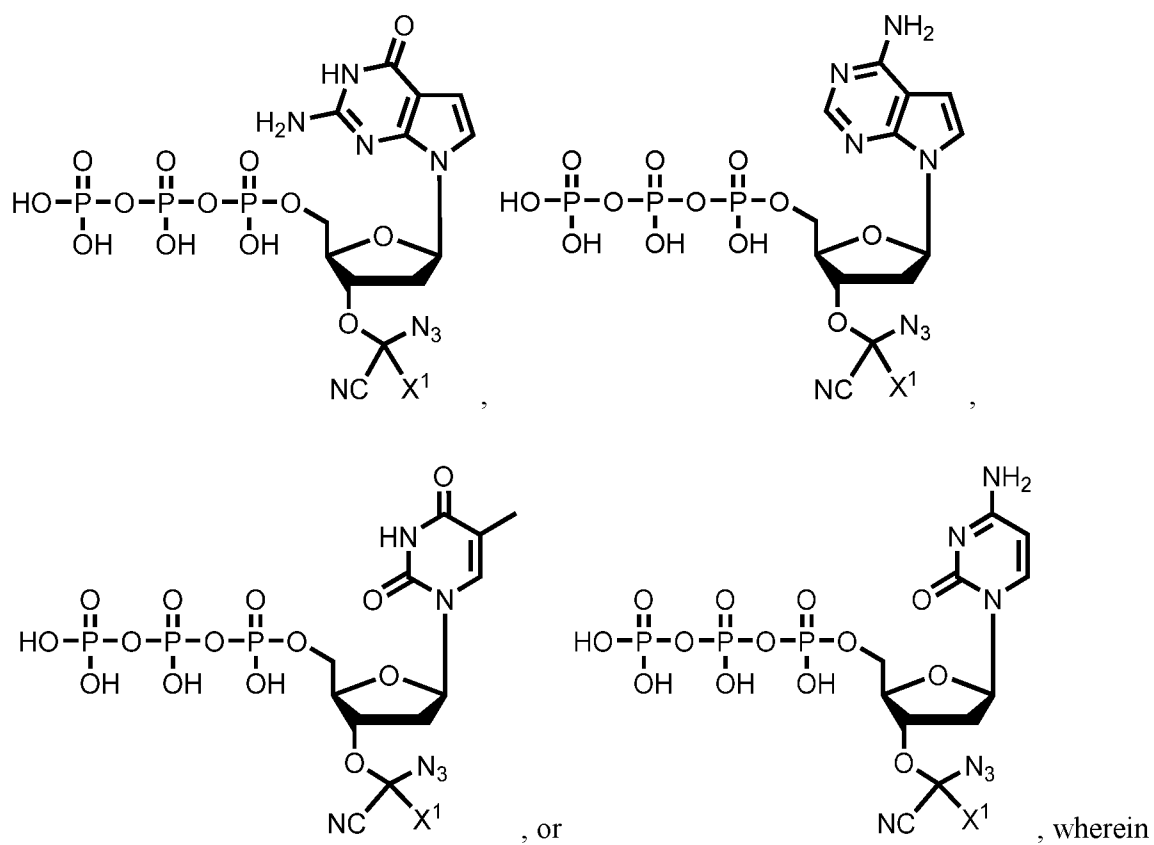


X^1 is as described herein, including embodiments.

[0284] In embodiments, the nucleotide analogue has the formula:

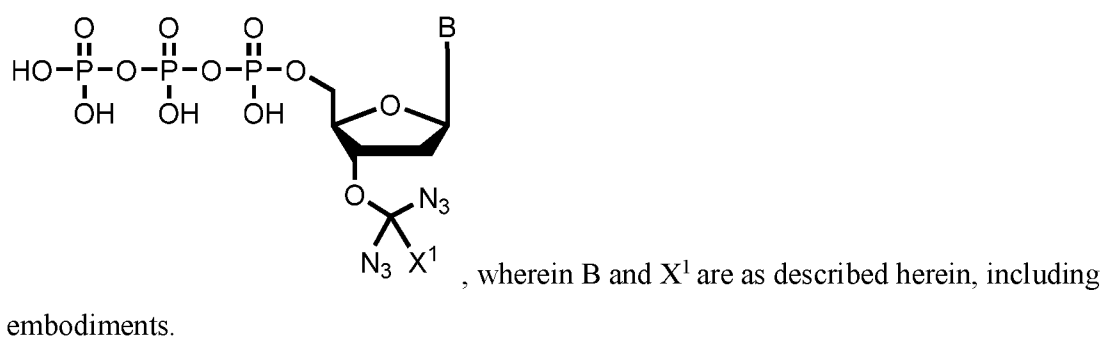


[0285] In embodiments, the nucleotide analogue has the formula:

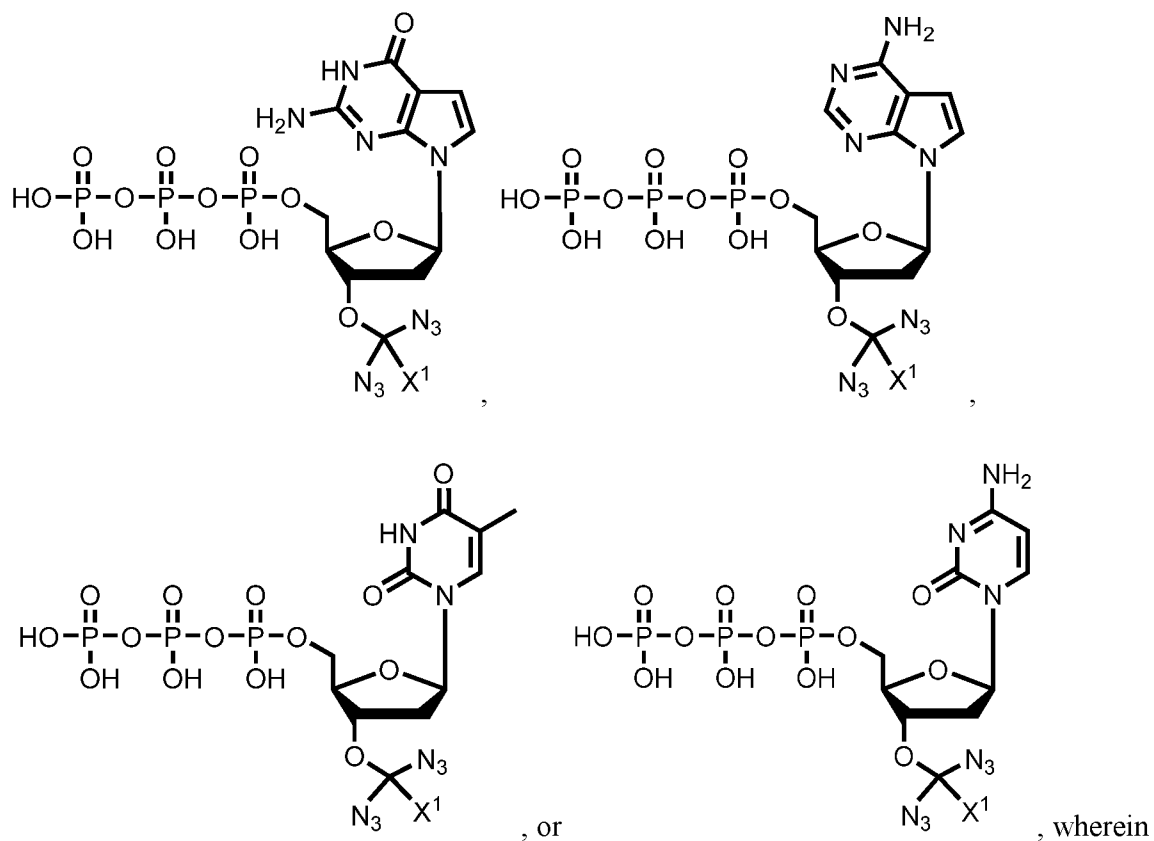


X^1 is as described herein, including embodiments.

[0286] In embodiments, the nucleotide analogue has the formula:

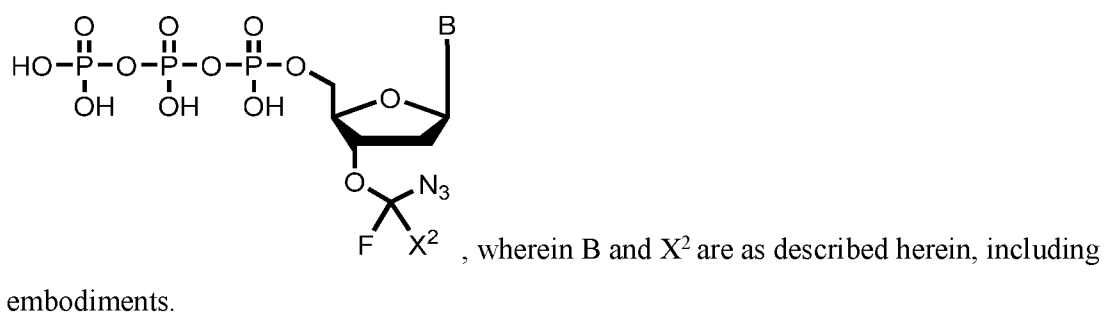


[0287] In embodiments, the nucleotide analogue has the formula:

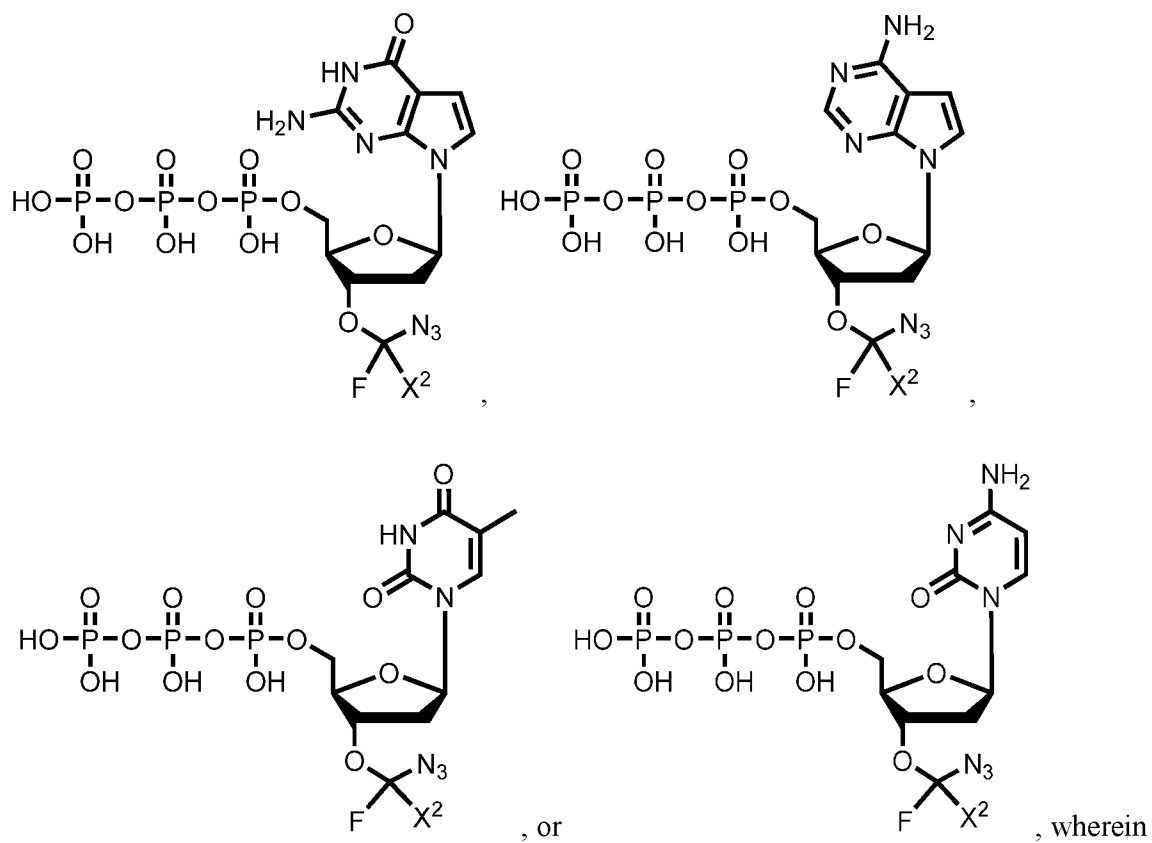


X¹ is as described herein, including embodiments.

[0288] In embodiments, the nucleotide analogue has the formula:

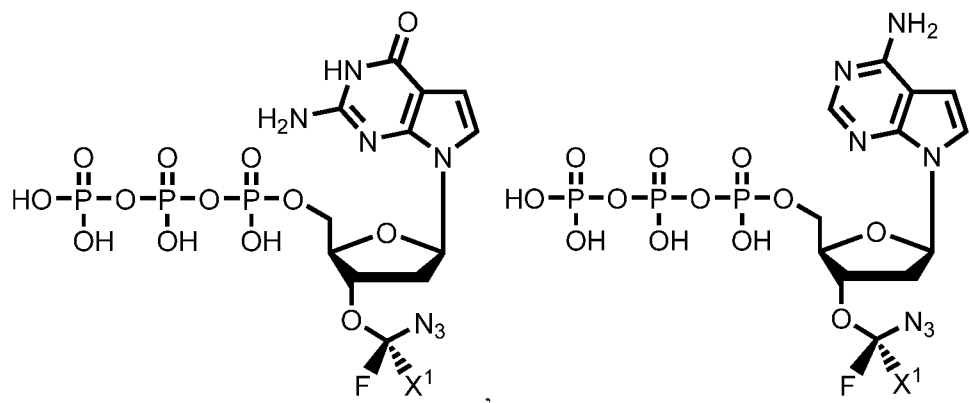


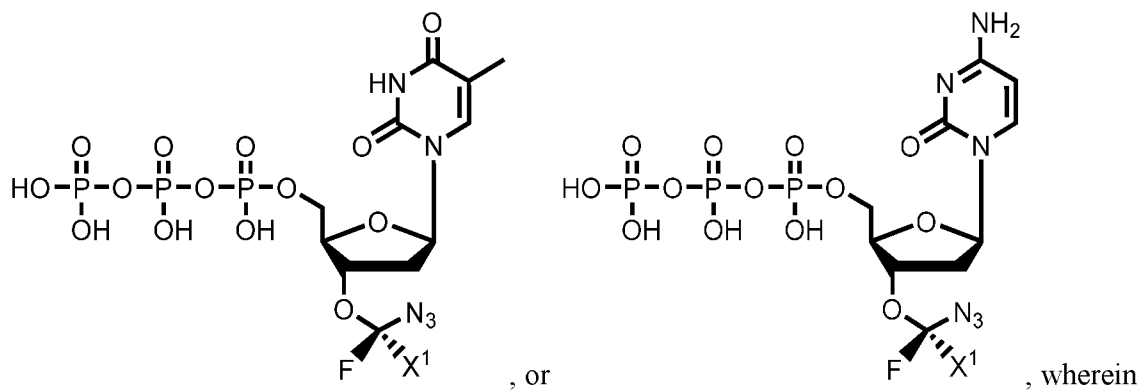
[0289] In embodiments, the nucleotide analogue has the formula:



X² is as described herein, including embodiments.

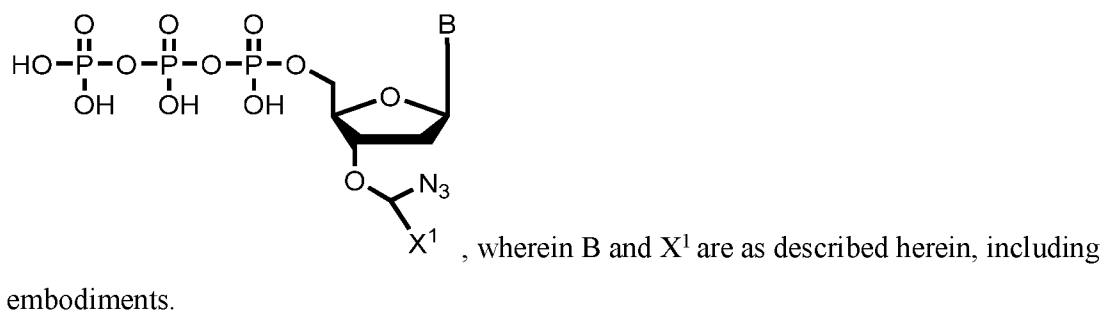
[0290] In embodiments, the nucleotide analogue has the formula:



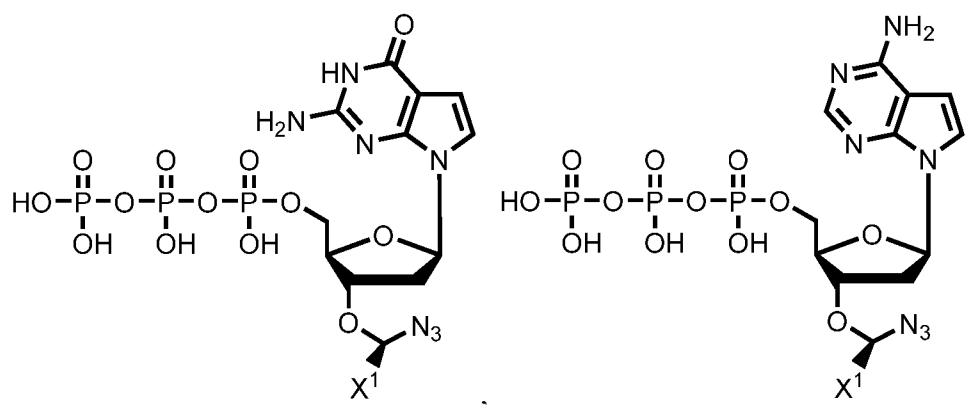


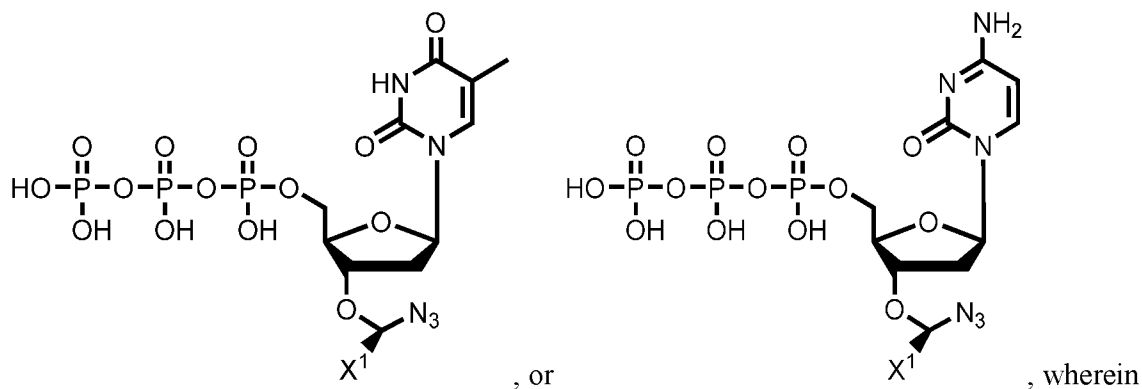
X^1 is as described herein, including embodiments.

[0291] In embodiments, the nucleotide analogue has the formula:



[0292] In embodiments, the nucleotide analogue has the formula:

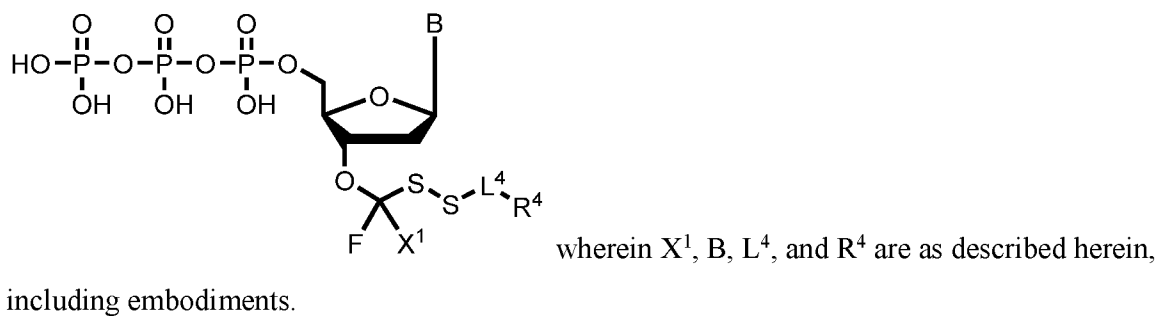




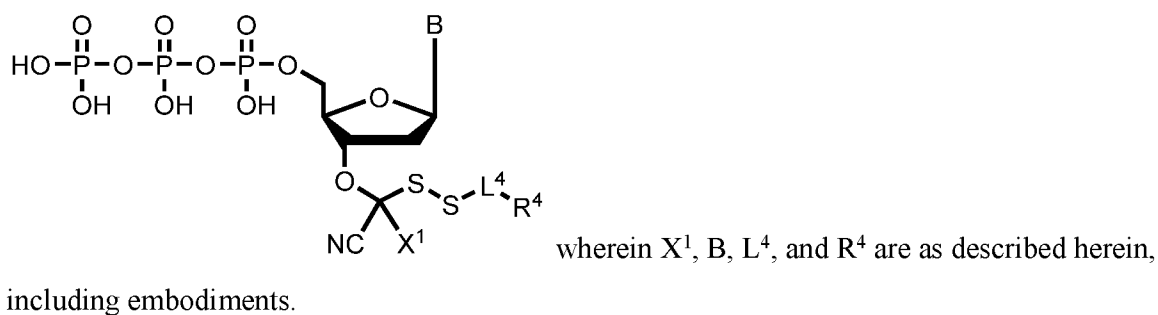
X^1

is as described herein, including embodiments.

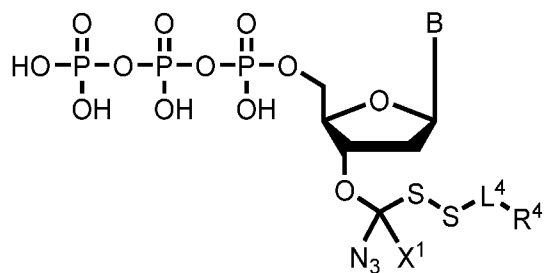
[0293] In embodiments, the nucleotide analogue has the formula:



[0294] In embodiments, the nucleotide analogue has the formula:



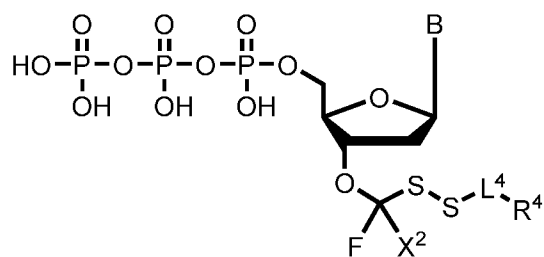
[0295] In embodiments, the nucleotide analogue has the formula:



wherein X¹, B, L⁴, and R⁴ are as described herein,

including embodiments.

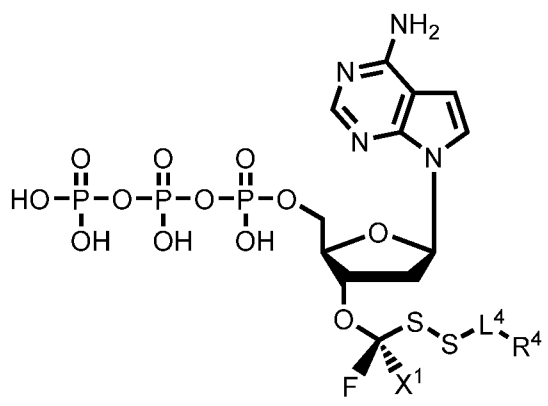
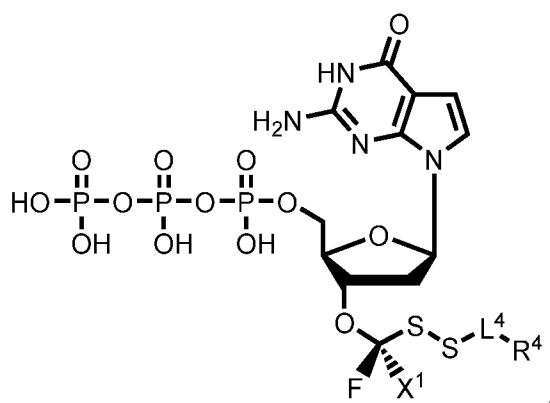
[0296] In embodiments, the nucleotide analogue has the formula:

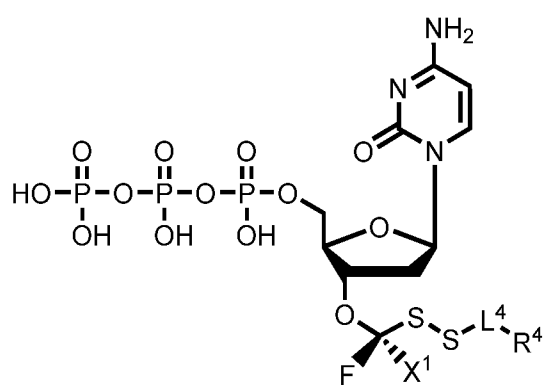
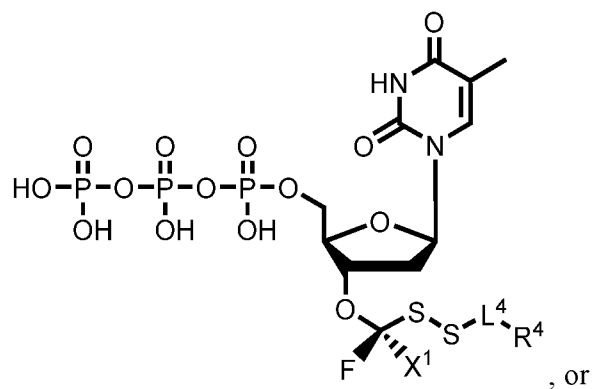


wherein X², B, L⁴, and R⁴ are as described herein,

including embodiments.

[0297] In embodiments, the nucleotide analogue has the formula:

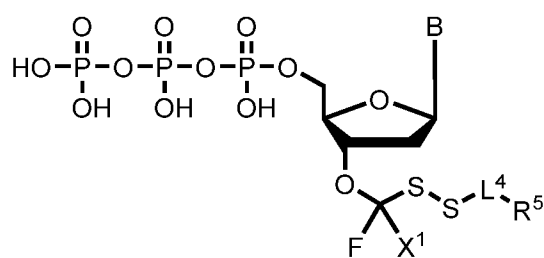




wherein X¹, L⁴, and R⁴ are as described herein,

including embodiments.

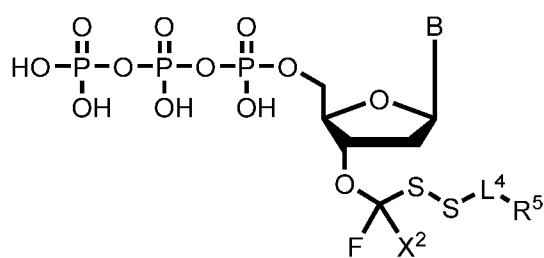
[0298] In embodiments, the nucleotide analogue has the formula:



wherein X¹, B, L⁴, and R⁵ are as described herein,

including embodiments.

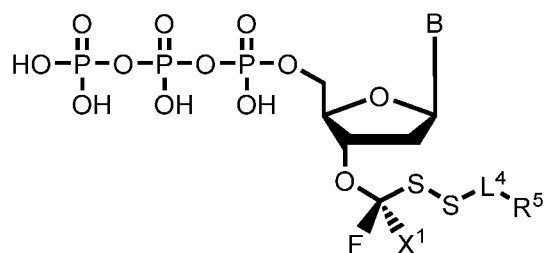
[0299] In embodiments, the nucleotide analogue has the formula:



wherein X², B, L⁴, and R⁵ are as described herein,

including embodiments.

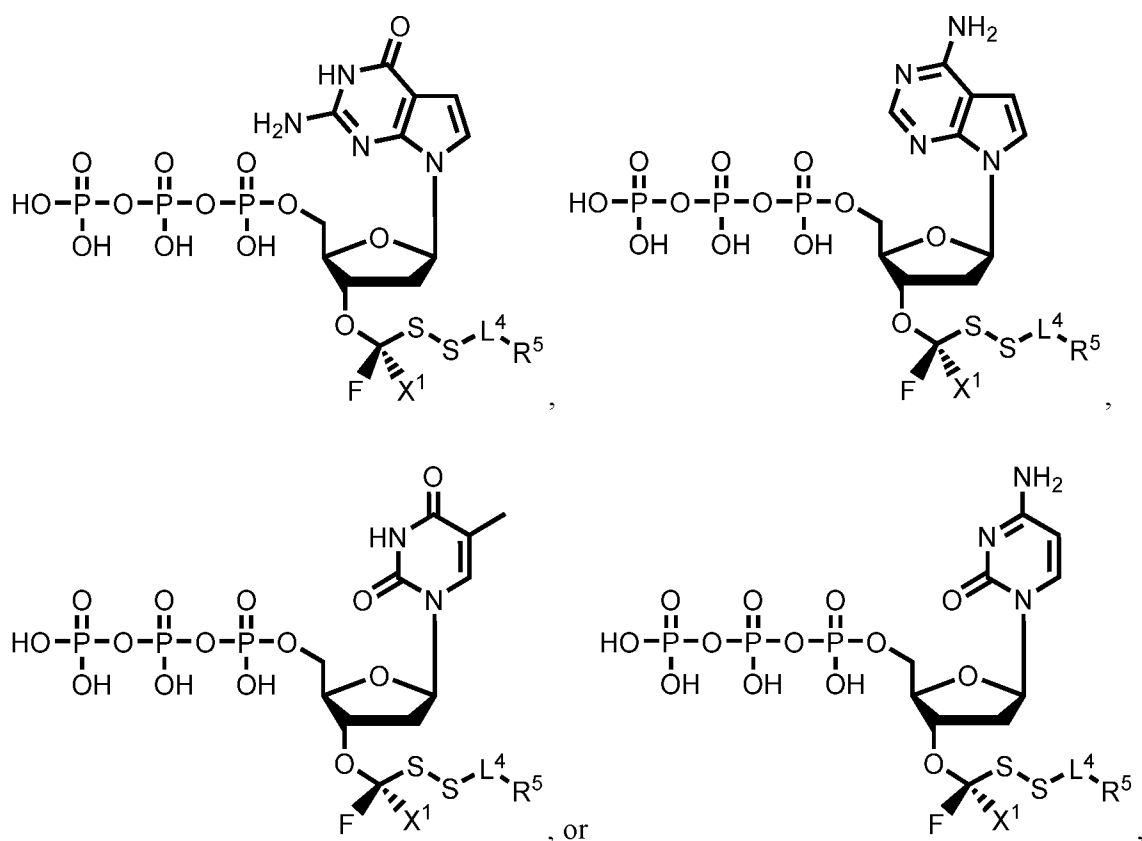
[0300] In embodiments, the nucleotide analogue has the formula:



wherein X^1 , B, L^4 , and R^5 are as described herein,

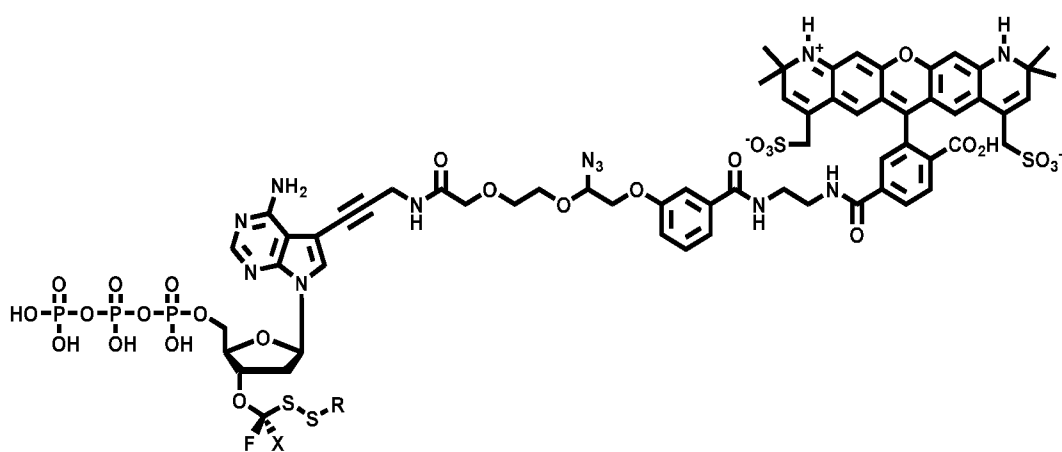
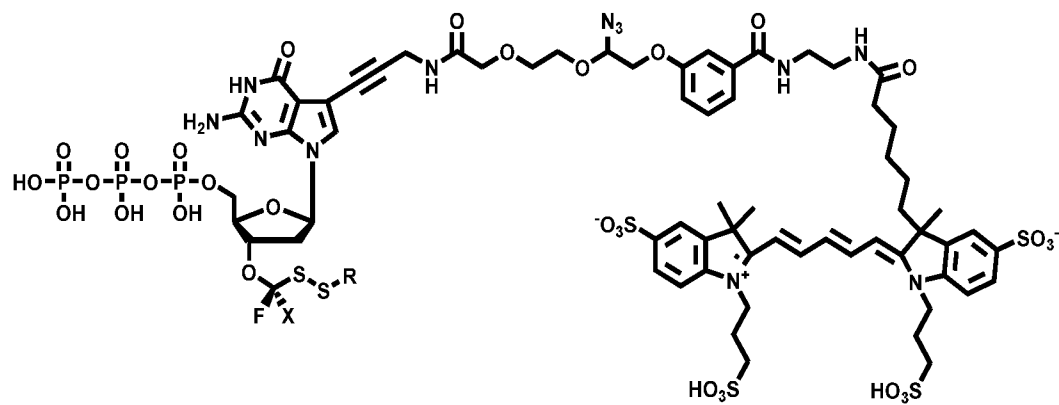
including embodiments.

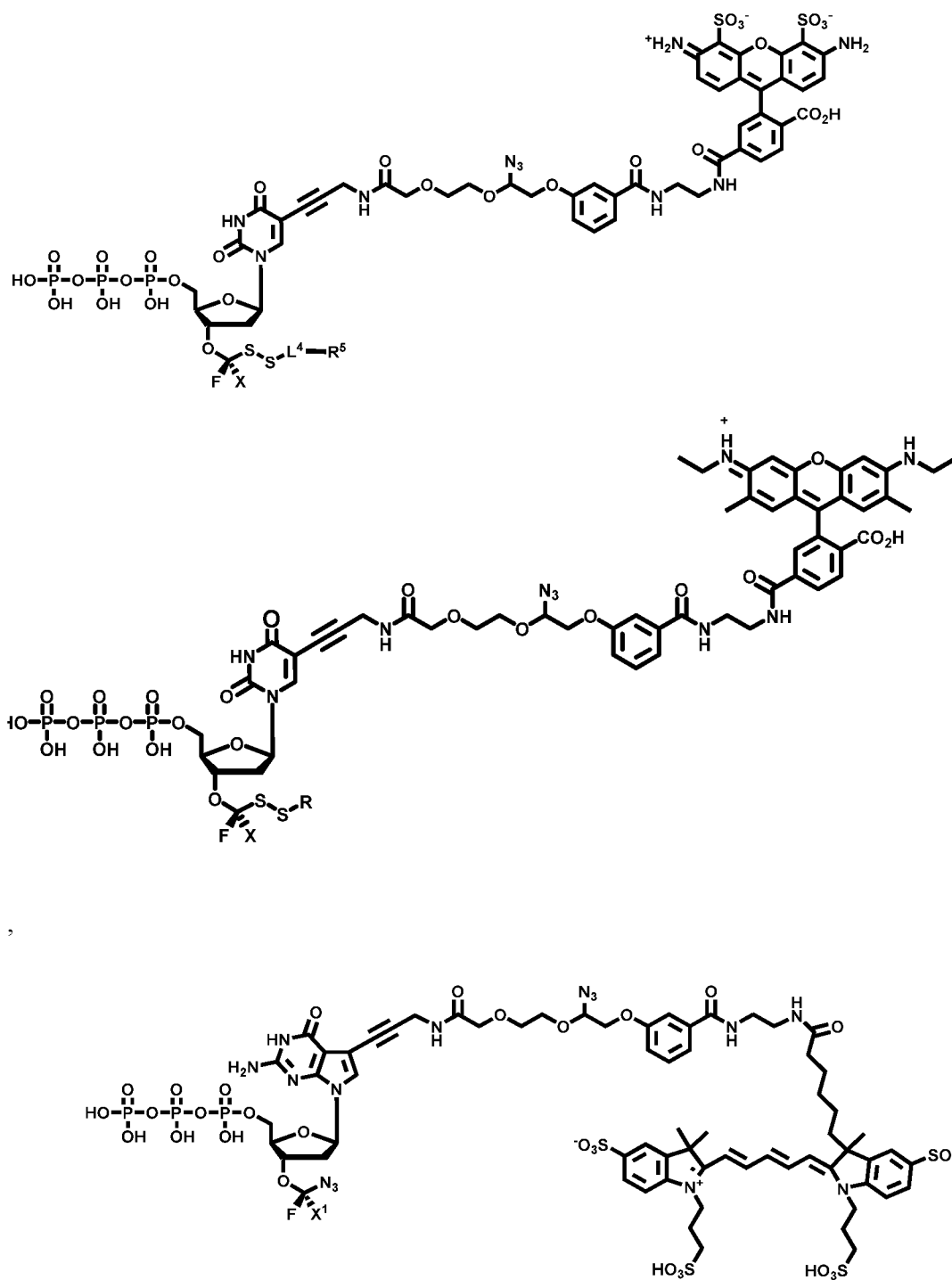
[0301] In embodiments, the nucleotide analogue has the formula:

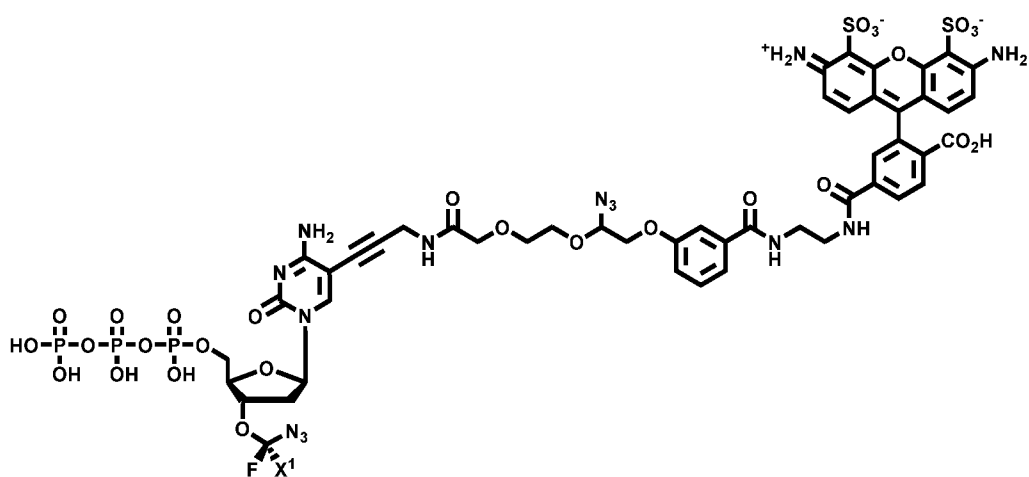
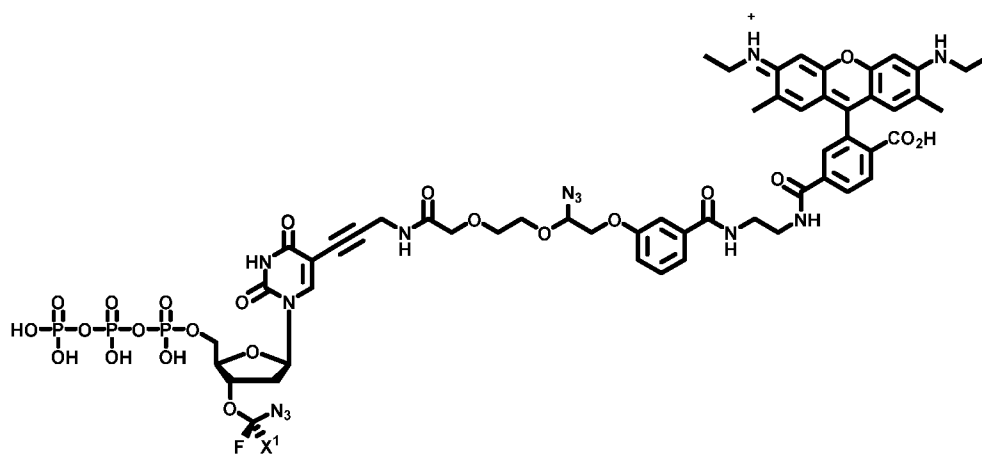
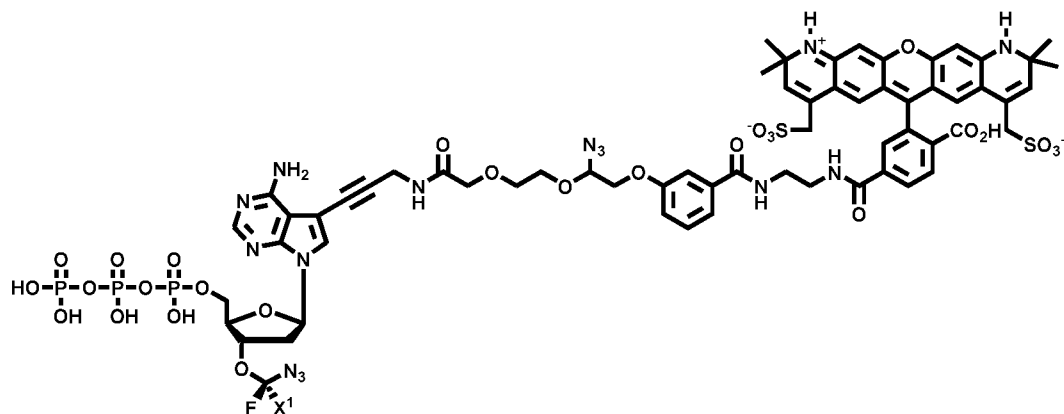


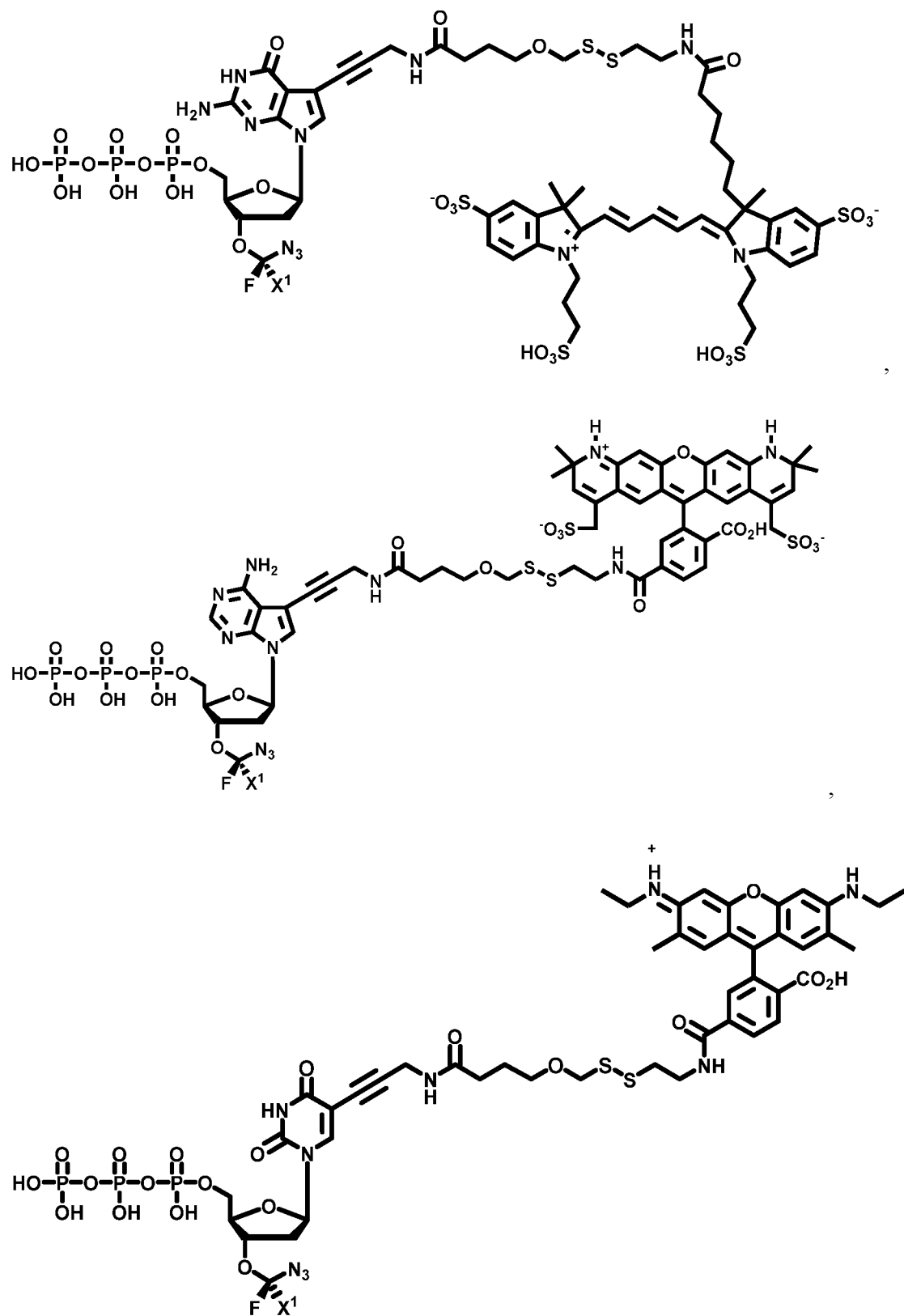
wherein X^1 , L^4 , and R^5 are as described herein, including embodiments.

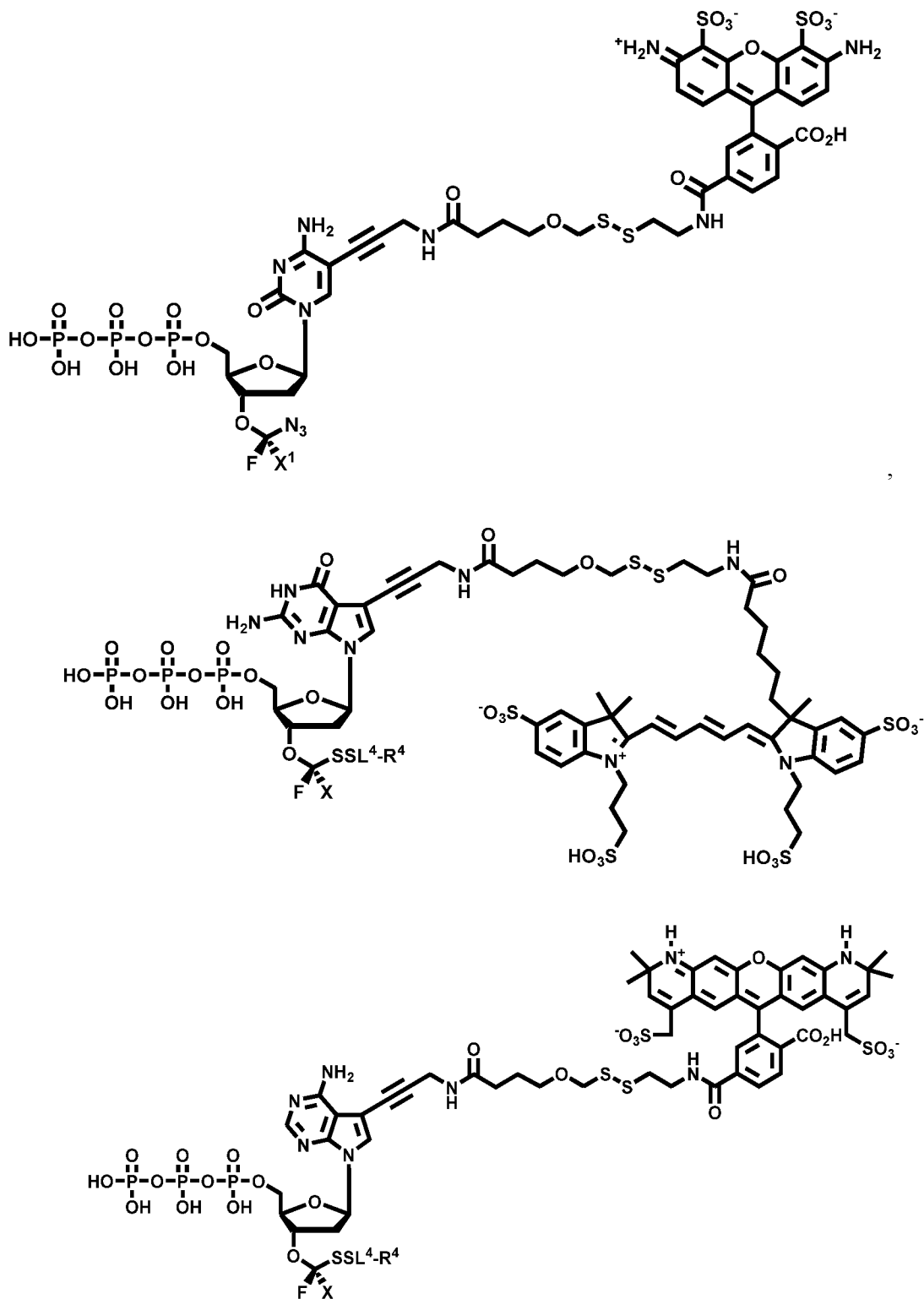
[0302] In embodiments, the nucleotide analogue has the formula:

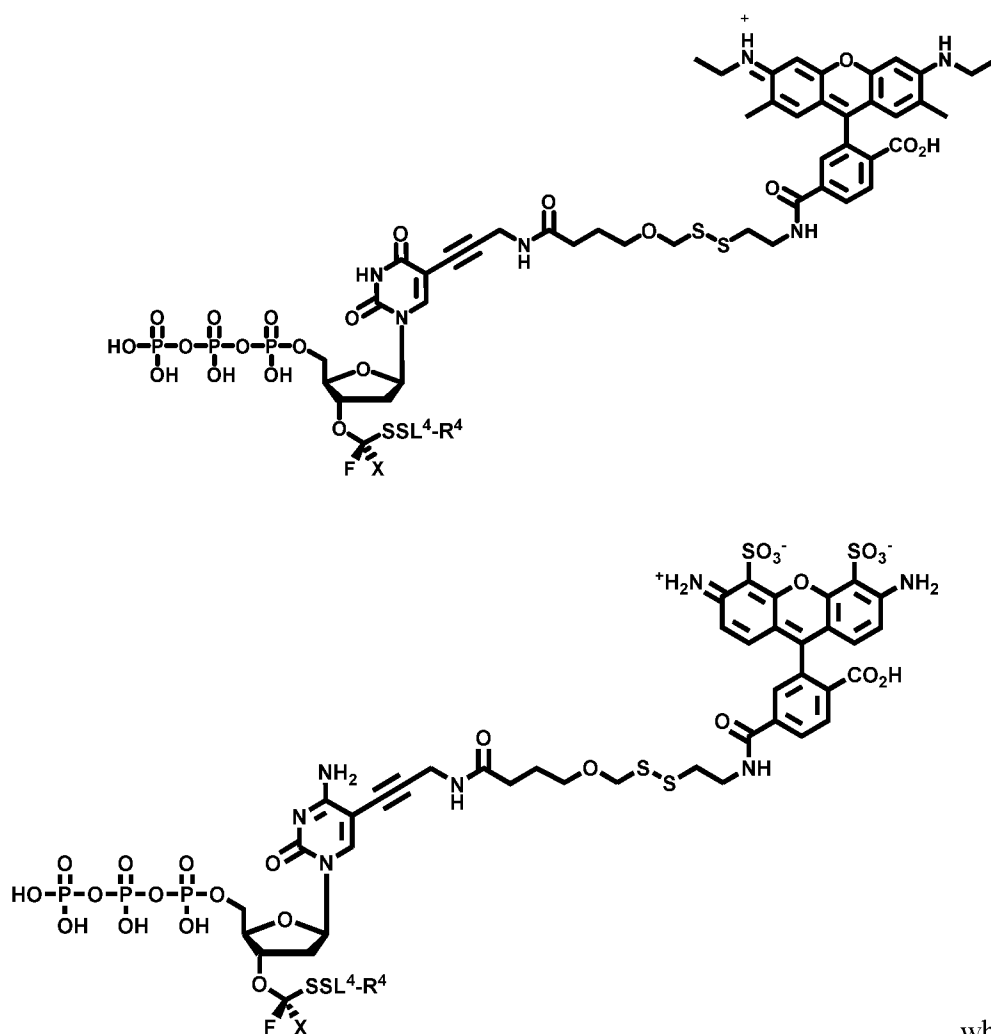












or , wherein X and X¹ are each independently a halogen, and L⁴, and R⁴ are as described herein.

[0303] In embodiments, the polymerases provided herein are used with modified nucleotides and nucleic acid synthesis methods as described in US 2018/0274024, WO/2017/058953, WO 2017/205336, or US 2019/0077726, the contents of which are incorporated by reference herein for all purposes.

[0304] In embodiments, methods of incorporating a modified nucleotide into a nucleic acid sequence provided herein includes a polymerase (a synthetic or variant DNA polymerase) according to any of the various embodiments described herein.

[0305] In embodiments, mutations may include substitution of the amino acid in the parent amino acid sequences with an amino acid, which is not the parent amino acid. In embodiments, the mutations may result in conservative amino acid changes. In embodiments, non-polar amino acids may be converted into polar amino acids (threonine, asparagine, glutamine, cysteine,

tyrosine, aspartic acid, glutamic acid or histidine) or the parent amino acid may be changed to an alanine.

[0306] In embodiments, the method includes maintaining the temperature at about 55°C. In embodiments, the method includes maintaining the temperature at about 55°C to about 80°C. In embodiments, the method includes maintaining the temperature at about 60°C to about 70°C. In embodiments, the method includes maintaining the temperature at about 65°C to about 75°C. In embodiments, the method includes maintaining the temperature at about 65°C. In embodiments, the method includes maintaining the temperature at a pH of 8.0 to 11.0. In embodiments, the pH is 9.0 to 11.0. In embodiments, the pH is 9.5. In embodiments, the pH is 10.0. In embodiments, the pH is 8.0, 8.5, 9.0, 9.5, 10.0, 10.5, or 11.0. In embodiments, the pH is from 9.0 to 11.0, and the temperature is about 60°C to about 70°C.

[0307] It is understood that the examples and embodiments described herein are for illustrative purposes only and that various modifications or changes in light thereof will be suggested to persons skilled in the art and are to be included within the spirit and purview of this application and scope of the appended claims. All publications, patents, and patent applications cited herein are hereby incorporated by reference in their entirety for all purposes.

EXAMPLES

Example 1: Development of Family B DNA Polymerase Variants

[0308] Despite ongoing research, current modifications to the DNA polymerase still do not show sufficiently high incorporation rates of modified nucleotides. In nucleic acid sequencing applications, the modified nucleotide typically has a reversible terminator at the 3' position and a modified base (e.g., a base linked to a fluorophore via a cleavable linker). In the case of cleavable linkers attached to the base, there is usually a residual spacer arm left after the cleavage. This residual modification may interfere with incorporation of subsequent nucleotides by polymerase. Therefore, it is highly desirable to have polymerases for carrying out sequencing by synthesis process (SBS) that are tolerable of these scars. In addition to rapid incorporation, the enzyme needs to be stable and have high incorporation fidelity. Balancing incorporation kinetics and fidelity is a challenge. If the mutations in the polymerase result in a rapid average incorporation half-time but are too promiscuous such that the inappropriate nucleotide is incorporated into the primer, this will result in a large source of error in sequencing applications. It is also desirable to design a polymerase capable to incorporating a variety of reversible

terminators. Discovering a polymerase that has suitable kinetics and low misincorporation error remains a challenge.

[0309] An aim of the general experimental plan was to produce a robust, optimized polymerase for nucleic acid sequencing methods. DNA polymerases of the *Pyrococcus* genus share similar anaerobic features as other thermophilic genera (e.g., *Archaeoglobus*, *Thermoplasma*, *Methanococcus*) however *Pyrococcus* species thrive in higher temperatures, ca 100°C, and tolerate extreme pressures. For example, the area around undersea hot vents, where *P. abyssi* has been found, there is no sunlight, the temperature is around 98°C - 100°C and the pressure is about 200 atm. These *Pyrococcus* polymerases possess inherent properties that are beneficial for sequencing applications.

[0310] In the context of nucleic acid sequencing, the use of nucleotides bearing a 3' reversible terminator allows successive nucleotides to be incorporated into a polynucleotide chain in a controlled manner. The DNA template for a sequencing reaction will typically comprise a double-stranded region having a free 3' hydroxyl group which serves as a primer or initiation point for the addition of further nucleotides in the sequencing reaction. The region of the DNA template to be sequenced will overhang this free 3' hydroxyl group on the complementary strand. The primer bearing the free 3' hydroxyl group may be added as a separate component (e.g., a short oligonucleotide) which hybridizes to a region of the template to be sequenced. Following the addition of a single nucleotide to the DNA template, the presence of the 3' reversible terminator prevents incorporation of a further nucleotide into the polynucleotide chain. While the addition of subsequent nucleotides is prevented, the identity of the incorporated is detected (e.g., exciting a unique detectable label that is linked to the incorporated nucleotide). The reversible terminator is then removed, leaving a free 3' hydroxyl group for addition of the next nucleotide. The sequencing cycle can then continue with the incorporation of the next blocked, labelled nucleotide.

[0311] Sequencing by synthesis of nucleic acids ideally requires the controlled (i.e., one at a time), yet rapid, incorporation of the correct complementary nucleotide opposite the oligonucleotide being sequenced. This allows for accurate sequencing by adding nucleotides in multiple cycles as each nucleotide residue is sequenced one at a time, thus preventing an uncontrolled series of incorporations occurring.

[0312] As described herein wild-type *Pyrococcus* enzymes (e.g., *P. horikoshii* and *P. abyssi*) have difficulty incorporating modified nucleotides (e.g., nucleotides including a reversible

terminator and/or a cleavable linked base). Relative to a non-modified nucleotide, an incoming modified nucleotide bearing a 3' reversible terminator increases the activation energy required to orient the phosphate for phosphoryl transfer. To efficiently incorporate modified nucleotides, the DNA polymerase active site needs to be engineered to accommodate a variety of nucleotide structural variants. DNA polymerases evolved mechanisms to ensure selection of the correct nucleotide in order to maintain the integrity and fidelity of the nucleic acid sequence. One such mechanism is the highly conserved region in family B DNA polymerases active site, which includes the amino acids LYP at positions 408-410 of 9°N polymerases. A minimum set of mutations is necessary to modify the exonuclease activity and permit incorporation (e.g., the mutations found in SE-1 show one set of mutations). The modifications at amino acid positions D141 and E143 (relative to wild-type) are known to affect exonuclease activity (designated exo-) (see, for example, US 5,756,334 and Southworth et al, 1996 Proc. Natl Acad. Sci USA 93:5281). This 3'-5' exonuclease activity is absent in some DNA polymerases (e.g., Taq DNA). It is typically beneficial to remove this exonuclease proof-reading activity when using modified nucleotides to prevent the exonuclease removing the unnatural nucleotide after incorporation.

[0313] Additional mutations to wild type DNA polymerase enzymes are useful for DNA sequencing applications involving 3' modified nucleotides. Such changes have previously been made for the Vent and Deep Vent DNA polymerases. As described in WO 2005/024010, modifications to the so-called motif A region, amino acid positions 408-410 of 9°N polymerases, exhibit improved incorporation of nucleotide analogues bearing substituents at the 3' position of the sugar. Of note, amino acids at positions 408, 409, 410 in a 9°N polymerase are functionally equivalent to amino acids at positions 409, 410, and 411 in wild type *P. abyssi* and *P. horikoshii*. This trio of amino acids are in close proximity to the nucleotide that is being incorporated and is strictly conserved across the different types of Family B polymerases; see for example US 2017/0298327 A1; Gueguen, Y., et al (2001), European Journal of Biochemistry, 268: 5961-5969; and Bergen, K., et al. (2013), ChemBioChem, 14: 1058-1062, which are incorporated herein in its entirety for all purposes. Because these three amino acids are in close proximity to the nucleotide being incorporated, a change in the sequence or structure of this motif alters the incorporation kinetics. The amino acids at positions 408, 409, 410 in a 9°N polymerase and Vent™ polymerase are positionally equivalent to amino acids 409, 410, and 411 in wild type *P. abyssi*, and play an important role in incorporating a modified nucleotide into a primer.

[0314] For brevity, amino acid mutation nomenclature is used throughout this application. One having skill in the art would understand the amino acid mutation nomenclature, such that D141A refers to aspartic acid (single letter code is D), at position 141, is replaced with alanine (single letter code A). Likewise, it is understood that when an amino acid mutation nomenclature is used and the terminal amino acid code is missing, e.g., P411, it is understood that no mutation was made relative to the wild type. Additionally, for amino acid positions that are frequently mutated the wild type amino acid may be recited to emphasize that it is not mutated, for example P411P.

[0315] All polymerases used were expressed in *E. coli* BL21 STAR (DE3) (ThermoFisher) as follows. First, the gene was synthesized (ATUM) in pD451-SR expression vector using codons selected for high-yield expression. Whenever needed, additional *in vitro* substitution mutagenesis was performed on the gene sequence using a Site Directed Mutagenesis Kit (New England Biolabs) and confirmed by Sanger sequencing. Clones for each variant were transformed into BL21 STAR (DE3) (ThermoFisher) and incubated at 37°C with shaking in 2.0 L flasks until an OD₆₀₀ of 0.6 was reached. Then, isopropyl β- d-1-thiogalactopyranoside (IPTG) (1 mM final concentration) was added to induce specific protein expression. The cells were incubated for 3 hours at 37°C and collected by centrifugation at 5000 rpm for 5 minutes. Cell pellets were stored at minus 80°C.

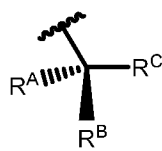
[0316] All purification steps were performed at 4°C except as indicated. The frozen cell paste was resuspended in lysis buffer (20 mM Tris pH 7.5, 500 mM NaCl, 1 mM EDTA, 1 mM DTT, 10% Glycerol, 1 mM PMSF, and protease inhibitor cocktail, EDTA-free (Thermo Fisher). The suspended cells were subjected to sonication and centrifuged at 20,000 rpm for 20 minutes. Then, the supernatant was heated to 80°C for 30 min to inactivate host proteins. The mixture was again centrifuged at 20,000 rpm for 20 min and the pellet discarded.

[0317] The supernatant was collected and Poly(ethyleneimine) was added slowly to the supernatant to a final concentration of 0.4% with continued stirring for 30 minutes. The mixture was centrifuged at 20,000 rpm for 20 min and the pellet was discarded. Then, solid ammonium sulfate was added to the supernatant to 65% saturation with stirring continued for 30 minutes. The mixture was centrifuged at 20,000 rpm for 20 minutes and the precipitated proteins were resuspended in 10 ml Buffer A (20 mM Tris pH 7.0, 50 mM KCl, 0.1 mM EDTA, 10% glycerol, 1 mM DTT, 1 mM PMSF). The protein was dialyzed overnight against 1 Liter Buffer A. The dialyzed sample was centrifuged at 20,000 rpm for 20 minutes to remove any precipitate and the

supernatant was loaded onto a 5 ml Hi-Trap SP FF column (GE Healthcare) equilibrated with Buffer A. The polymerase was eluted using a 100 ml gradient from 50 to 800 mM KCl. Peak fractions were pooled and dialyzed overnight against Buffer B (20 mM Tris pH 7.5, 50 mM KCl, 0.1 mM EDTA, 10% glycerol, 1 mM DTT, 1 mM PMSF). The dialyzed sample was centrifuged at 20,000 rpm for 20 minutes to remove any precipitate and the supernatant was loaded onto a 5 ml Hi-Trap Heparin column (GE Healthcare) equilibrated with Buffer B. The polymerase was eluted using a 100 ml gradient from 50 to 800 mM KCl. Peak fractions were pooled and dialyzed overnight against storage buffer (20 mM Tris pH 7.5, 100 mM KCl, 0.1 mM EDTA, 50% glycerol, 1 mM DTT) and stored at -20°C.

[0318] Polymerase and exonuclease assays were done using a fluorescent primer/template as described elsewhere (see, for example, Nikiforov TT. et al. *Anal Biochem.* 2014 Sep15;461:67-73; and Nikiforov TT. et al. *Anal Biochem.* 2011 May15;412(2):229-36). *Pyrococcus horikoshii* wild type polymerase (SEQ ID NO.: 1; alternatively referred to herein as SE-1) showed both polymerase and exonuclease activity. Variants were constructed and tested for polymerase, exonuclease and for activity with nucleotide reversible terminators and for sequencing SBS. The full plasmid nucleic acid sequence of wild type *P. horikoshii* OT3 gene cloned in plasmid used to generate the *P. horikoshii* protein SN00 is provided in SEQ ID NO: 2. The nucleic acid sequence for wild type *P. horikoshii* OT3 gene is provided as SEQ ID NO: 3. Additional *Pyrococcus* species are provided in SEQ ID NO: 21, SEQ ID NO: 22, SEQ ID NO: 23, SEQ ID NO: 24, SEQ ID NO: 25, SEQ ID NO: 26, SEQ ID NO: 27, SEQ ID NO: 28, SEQ ID NO: 29 and SEQ ID NO: 30.

[0319] All variants were profiled against a panel of reversible terminators, including isomeric reversible terminators. Balancing incorporation kinetics and fidelity is a challenge. Through rational design of the motif A region, a series of mutations that accelerate incorporation with an acceptable fidelity score was discovered. The i-Term probe refers to an isomeric reversible terminator having two possible isomers. For example, an i-term probe has the formula:



, wherein R^A and R^B are hydrogen or alkyl, wherein at least one of R^A or R^B are hydrogen to yield a stereoisomeric probe, and R^C is the remainder of the reversible terminator. For the experiments described herein, the i-Term probe has two isomers, iso-1 and iso-2. The applicants observed that the polymerases described herein are capable of incorporating modified

nucleotides containing all four natural DNA bases A, T, C and G (and nucleotide analogues thereof).

[0320] Included herein in embodiments are sequences of *Pyrococcus* based enzymes (e.g., *P. horikoshii* and *P. abyssi*) that are useful for nucleic acid sequencing.

Example 2: Assay for Incorporation of Nucleotide Reversible Terminators

[0321] The rate of incorporation of a fluorescent nucleotide reversible terminator (NRT) was measured using primer/templates attached to avidin-coated magnetic beads (MyOne C1, ThermoFisher). The 5'-biotinylated 160 primer is annealed to the appropriate 160-X template and bound to the beads along with a tethering oligo 5'-Biotin-CG(TAGCCG)₆TAGC-3ddC (tether B). The beads are then attached to the surface of 384-well streptavidin-coated plates (Greiner Bio-one) to which tether A (5'-Biotin-GC(TACGGC)₆TACG-3ddC) has previously been bound. Reactions are initiated in a house-developed buffer by the addition of 100nM nucleotides (or 300 nM nucleotides for Challenge template sequences, unless otherwise indicated) and 133nM DNA polymerase at a temperature of 65°C. The reaction is stopped by flooding duplicate wells with room temperature wash buffer after incubation for 15 seconds and additional wells after 10 minutes. Blanks were also made without incubation. The wells were imaged under a fluorescence microscope, and the images analyzed using software that identifies fluorescent beads and calculates their average brightness. The blank was subtracted from the time points and the values at 15 seconds and 10 minutes used to calculate the half-time of incorporation assuming first-order kinetics with completion in under 10 minutes.

[0322] Table 1. General Template Sequences

160-1 (SEQ ID NO: 4)	5' – GACTCACATGAATCAGTGCAGCATCAGATGTATGAC <u>CGAAGCGGACGAAGG</u> TGCGTGGA-3ddC
160-2 (SEQ ID NO: 5)	5' – GTGGTTCATCGCGTCCGATATCAAACCTTCGTCAAGT <u>CGAAGCGGACGAAGG</u> TGCGTGGA-3ddC
160-3 (SEQ ID NO: 6)	5' – TACTAGGTTGTACGATCCCTGCACTTCAGCTAAGC <u>CGAAGCGGACGAAGG</u> TGCGTGGA-3ddC
160-4 (SEQ ID NO: 7)	5' – AGCTACCAATATTTAGTTTCCGAGTCTCAGCTCAT <u>GCGAAGCGGACGAAGG</u> TGCGTGGA-3ddC
160 Primer (SEQ ID NO: 8)	5' -Biotin- AAAAAAAAAAAGTCCACGCACCTTCGTCCGCTTCG

[0323] The underlined nucleotide in Table 1 is the first one downstream from the 160 primer.

[0324] Through ongoing SBS experiments, data shows that certain nucleic acid sequences in the template that precede the nucleotide about to be incorporated can temporarily stall or slow down incorporation of the next nucleotide. Generally, they are GC-rich sequences; for example, some difficult sequences in the template that precede nucleotide to be incorporated may be described in Table 2.

[0325] **Table 2: Difficult sequences**

Nucleotide to be incorporated	Difficult sequences in the template that precede the complementary nucleotide to be incorporated
T	5'-CCGCC (SEQ ID NO:17)
G	5'-GCGCT (SEQ ID NO:18)
A	5'-CCGCG (SEQ ID NO:19)
C	5-ACGCC (SEQ ID NO:20)

[0326] Therefore, a set of templates, dubbed ‘challenge-templates,’ were devised to assist in identifying polymerase mutants capable of rapid nucleotide incorporation. An example of the challenge template sequences are listed in Table 3, and the assay conditions are the same as the conditions used for the General Template sequences provided in Table 1. To note, the underlined sequences in the challenge-templates correspond to the difficult sequences identified in Table 2, while the bold nucleotide refers to the nucleotide complement to be incorporated.

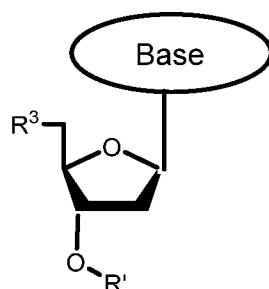
[0327] **Table 3. Challenge Template Sequences**

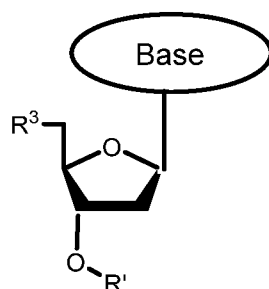
260-1 (SEQ ID NO: 9)	5' – CCAACTTGATATTAATAACACTATAGACC A <u>CCGCC</u> CGAAGCGGACGAAGGT GCGTGGA/3ddC/
260-2 (SEQ ID NO: 10)	5' – ATGATTAACTCCTAAGCAGAAAACCTAC C <u>GCGCT</u> CGAAGCGGACGAAGGT GCGTGGA/3ddC/
260-3 (SEQ ID NO: 11)	5' – TCTTTAATAACCTGATTGAGCGAAACCA T <u>CCGCG</u> CGAAGCGGACGAAGGT GCGTGGA/3ddC/

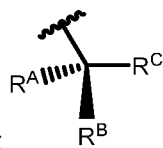
260-4 (SEQ ID NO: 12)	5' – CGGTTATCGCTGGCGACTCCTTCGAGATGG <u>ACGCC</u> CGAAGCGGACGAAGGT GCGTGGA/3ddC/
260-1 Primer (SEQ ID NO: 13)	52– Bio/AAAAAAAAAAAAAGTCCACGCACCTTCGTCCGCTTCGGGCGG
260-2 Primer (SEQ ID NO: 14)	52– Bio/AAAAAAAAAAAAAGTCCACGCACCTTCGTCCGCTTCGAGCGC
260-3 Primer (SEQ ID NO: 15)	52– Bio/AAAAAAAAAAAAAGTCCACGCACCTTCGTCCGCTTCGCGCGG
260-4 Primer (SEQ ID NO: 16)	52– Bio/AAAAAAAAAAAAAGTCCACGCACCTTCGTCCGCTTCGGGCGT

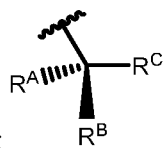
Example 3: Isomer Differentiation

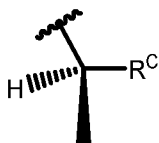
[0328] Certain mutations in the polymerase favor the incorporation of one isomer, thus creating optimized polymerases for a unique class of reversible terminators.

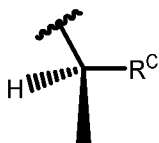


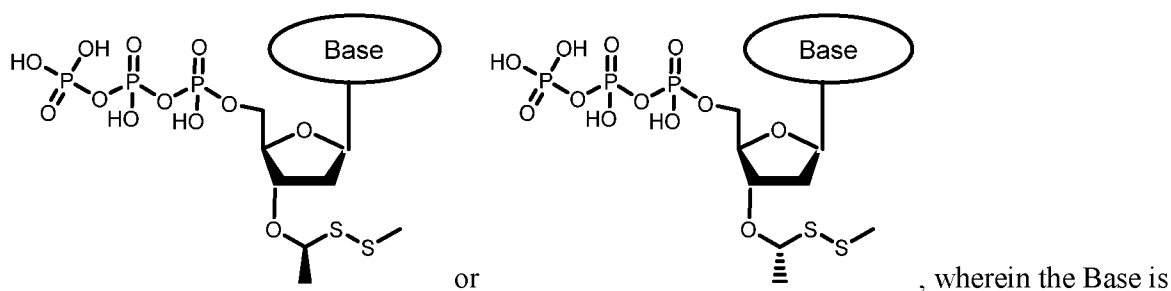
[0329] In embodiments, the nucleotide is , wherein Base is a Base as described herein, R³ is –OH, monophosphate, or polyphosphate or a nucleic acid, and R¹ is a



reversible terminator having the formula: , wherein R^A and R^B are hydrogen or alkyl and R^C is the remainder of the reversible terminator (e.g., an azido or -SS-alkyl moiety). In embodiments, R^A is methyl, R^B is hydrogen, and R^C is the remainder of the reversible terminator moiety (e.g., -SS-unsubstituted C₁, C₂, C₃, or C₄ alkyl). In embodiments, R¹ has the



formula , wherein R^C is the remainder of the reversible terminator moiety (e.g., -SS-unsubstituted C₁, C₂, C₃, or C₄ alkyl). In embodiments, the nucleotide is



cytosine or a derivative thereof (e.g., cytosine analogue), guanine or a derivative thereof (e.g., guanine analogue), adenine or a derivative thereof (e.g., adenine analogue), thymine or a derivative thereof (e.g., thymine analogue), uracil or a derivative thereof (e.g., uracil analogue), hypoxanthine or a derivative thereof (e.g., hypoxanthine analogue), xanthine or a derivative thereof (e.g., xanthine analogue), guanosine or a derivative thereof (e.g., 7-methylguanosine analogue), deaza-adenine or a derivative thereof (e.g., deaza-adenine analogue), deaza-guanine or a derivative thereof (e.g., deaza-guanine), deaza-hypoxanthine or a derivative thereof, 5,6-dihydrouracil or a derivative thereof (e.g., 5,6-dihydrouracil analogue), 5-methylcytosine or a derivative thereof (e.g., 5-methylcytosine analogue), or 5-hydroxymethylcytosine or a derivative thereof (e.g., 5-hydroxymethylcytosine analogue) moieties. In embodiments, the base is thymine, cytosine, uracil, adenine, guanine, hypoxanthine, xanthine, theobromine, caffeine, uric acid, or isoguanine.

[0330] Though one parameter, the average half time of nucleotide incorporation is measured over all four nucleotides (A, T, C, and G), and serves as a useful indicator of the enzyme kinetics. Described in Table 4 is the average halftime, $t_{1/2}$, averaged over each of the four incorporated nucleotides (i.e., A, T, C, and G) for halftime measurements using the General templates (i.e., sequences described in Table 1) and the Challenge templates (i.e., the sequences described in Table 3). Because the reversible terminator i-term has two possible isomers, both the first isomer (iso-1) and the second isomer (iso-2) are reported in Table 4. Surprisingly, variants of the polymerase displayed preference for one isomer.

[0331] Reactions were initiated in a house-developed buffer by the addition of 100nM nucleotides (or 300 nM nucleotides for Challenge template sequences, unless otherwise indicated) and 133nM DNA polymerase at a temperature of 65°C. The data presented in Table 4 corresponds to the data presented in FIGS. 1A-1C and FIG. 2.

[0332] Table 4. Reported average half time of incorporation of modified nucleotides bearing reversible terminator probes iso-1 and iso-2.

Internal Ref #	General templates		Challenge templates	
	t _½ iso-1 (s)	t _½ iso-2 (s)	t _½ iso-1 (s)	t _½ iso-2 (s)
SE-1	30.2	130.3		
SE-10	198.6	77.0		
SE-11	41.5	16.2		
SE-12	99.1	44.1		
SE-13	31.0	13.2		
SE-14	135.9	50.0		
SE-15	132.7	85.4		
SE-181			152.5 [100nM nucs]	114.1 [100nM nucs]
SE-183			77.1 [100nM nucs]	52.4 [100nM nucs]
SE-2	9.1	15.2		
SE-20			173.4 [100nM nucs]	116.9 [100 nM nucs]
SE-21	47.3	20.8		
SE-24			150.0 [100nM nucs]	94.6 [100nM nucs]
SE-28			50.0 [100nM nucs]	32.0 [100nM nucs]
SE-3	84.7	23.4		
SE-31			155.5 [100nM nucs]	109.2 [100nM nucs]
SE-4	99.3	43.8		
SE-5	105.4	44.9		
SE-51	12.6	22.5		
SE-52	7.9	7.5		
SE-53	10.0	11.7		
SE-56	5.3	6.7		
SE-57	8.0	15.8		
SE-58	31.6	22.3		
SE-59	21.1	22.2		
SE-6	33.2	11.2		
SE-60			22.3 [100nM nucs]	29.8 [100nM nucs]
SE-61			34.7 [100nM nucs]	40.2 [100nM nucs]
SE-62	4.5 [100nM nucs]	7.8 [100nM nucs]	6.4 [100nM nucs]	24.6 [100nM nucs]
SE-63	9.3 [100nM nucs]	7.0 [100nM nucs]	4.3 [100nM nucs]	8.1 [100nM nucs]
SE-64	7.4 [100nM nucs]	7.0 [100nM nucs]	3.3 [100nM nucs]	9.0 [100nM nucs]
SE-65	6.5 [100nM nucs]	7.8 [100nM nucs]	6.2 [100nM nucs]	19.6 [100nM nucs]

SE-68			44.3 [100nM nucs]	58.8 [100nM nucs]
SE-69			39.2 [100nM nucs]	44.9 [100nM nucs]
SE-7	111.5	54.4		
SE-70			61.9 [100nM nucs]	91.1 [100nM nucs]
SE-71	6.6 [100nM nucs]	6.2 [100nM nucs]	2.0 [100nM nucs]	6.0 [100nM nucs]
SE-72	6.1 [100nM nucs]	10.0 [100nM nucs]	5.3 [100nM nucs]	18.0 [100nM nucs]
SE-73	6.6 [100nM nucs]	12.7 [100nM nucs]	17.0 [100nM nucs]	42.9 [100nM nucs]
SE-74	4.5 [100nM nucs]	8.3 [100nM nucs]	9.0 [100nM nucs]	14.8 [100nM nucs]
SE-75	8.0 [100nM nucs]	7.9 [100nM nucs]	8.2 [100nM nucs]	16.7 [100nM nucs]
SE-8	97.6	47.6		
SE-9	42.3	18.0		

Example 4: Measuring Enzyme Fidelity

[0333] The fidelity of a DNA polymerase is the result of accurate replication of a desired template. Specifically, this involves multiple steps, including the ability to read a template strand, select the appropriate nucleoside triphosphate and insert the correct nucleotide at the 3' primer terminus, such that Watson-Crick base pairing is maintained. In addition to effective discrimination of correct versus incorrect nucleotide incorporation, some DNA polymerases possess a 3'→5' exonuclease activity. This activity, known as “proofreading”, is used to excise incorrectly incorporated mononucleotides that are then replaced with the correct nucleotide. In embodiments of the invention described herein, the exonuclease activity has been removed, therefore it is important to have a high fidelity enzyme.

[0334] High-fidelity DNA polymerases have safeguards to protect against both making and propagating mistakes while copying DNA. Such mutated polymerases have a significant binding preference for the correct versus the incorrect nucleotide during polymerization. Fidelity of the polymerase may be quantified using any suitable method known in the art. For example, to quantify the fidelity herein, the method includes performing a single nucleotide extension where the next base to be incorporated is known (e.g., A) in the presence of excess incorrect nucleotide (e.g., G). For example, the enzyme, template, primer composition is mixed with 5mM dATP and 500mM dGTP (the most likely misincorporation), to probe nucleotide incorporation with 100-fold excess of the wrong nucleotide. The reported fidelity ratio is the signal (relative

fluorescence units) from the correct base divided by the signal from the incorrect base, multiplied by 100. Therefore, a higher fidelity score corresponds to a lower rate of misincorporation (i.e., incorporating the incorrect nucleotide).

[0335] Table 5. Reported fidelity ratio for incorporation of modified nucleotides bearing reversible terminator probes iso-1 and iso-2.

Internal Ref #	Fidelity iso-1	Fidelity iso-2		Internal Ref #	Fidelity iso-1	Fidelity iso-2
SE-1	1,755	970		SE-14	1,667	1,881
SE-2	262	651		SE-15	1,162	1,333
SE-3	175	589		SE-231	10,417	22,313
SE-4	705	2,324		SE-232	8,933	14,182
SE-6	706	832		SE-233	8,736	22,538
SE-7	1,703	2,117		SE-234	12,857	26,055
SE-8	540	2,638		SE-184	2,852	5,652
SE-9	541	709		SE-185	2,505	5,724
SE-10	1,392	2,114		SE-188	1,435	8,818
SE-5	586	1,852		SE-19	5,997	9,186
SE-11	475	512		SE-22	6,687	7,759
SE-12	428	1,673		SE-25	5,642	6,187
SE-13	466	513		SE-26	6,396	8,148

[0336] Reaction details are described elsewhere herein.

Example 5: Mutational Analysis of Pyrococcus Variants

[0337] Through site directed mutagenesis, key mutations in the motif A region (i.e., the three amino acids functionally equivalent or homologous to amino acids 409, 410, and 411 in wild type *P. Abyss* and *P. horikoshii*) were determined. Experiments in *P. horikoshii* and *P. abyssi* suggest four general classes of motif A regions (amino acid positions 409, 410, and 411) that provide superior incorporation of modified nucleotides relative to 9N7. The first class has motif

A as: SAP, SAV, SGI, AAV, SAI, SAG, or SGP, along with the amino acids 141A and 143A. The second class has motif A as AGI, AGP, SGI, SGP, AGG, AGV, or SGS, along with the amino acids 129A, 141A, 143A, and 486A. The third class has motif A as SAP, SAV, SGI, AAV, SAI, SAG, or SGP, along with the amino acids 141A, 143A, and 153E. The fourth class has motif A as AGI, AGP, SGI, SGP, AGG, AGV, or SGS, along with the amino acids 129A, 141A, 143A, 486A, and 153E. Additional experiments revealed an additional motif A class to include motif A amino acids: SAA, SAL, CGI, GGP, VGP, IGP, SGG, SGV, SGL, SGT, QGG, and HGP along with the amino acids 141A and 143A. The amino acid positions in the motif A in the classes listed above provide superior incorporation of modified nucleotides relative to 9N7.

[0338] To note, when amino acid position 411 is proline (or a position functionally equivalent to position 411), this corresponds to the wild-type amino acid and not a mutated amino acid. As described in Seo et al. J Org Chem 68(2):609-12 (2003) and WO 2005/024010, it was widely believed that modifications to the motif A region are required to incorporate nucleotide analogues; and so it was surprising to find that only modifying positions 409 and 410 in the motif A region not only resulted in the incorporation of a modified nucleotide, but significantly improved incorporation kinetics. Table 6 includes additional mutants with these motif A region modifications, as well as other modifications to the backbone to improve DNA binding, increase fidelity, improve modified nucleotide incorporation, and deter exonuclease activity. Interestingly, particular combinations of mutations permit differentiation for isomeric reversible terminators.

[0339] **Table 6.** List of mutations in variant polymerases. The mutations in this table are mutations relative to the wild type *P. horikoshii* (SEQ ID NO:1).

Internal Ref #	Amino acids
SE-1	D141A; E143A; L409S; Y410A; P411V
SE-2	D141A; E143A; L409S; Y410A; P411V; A486V
SE-3	M129A; D141A; E143A; L409A; Y410A; P411I; A486V
SE-4	M129A; D141A; E143A; L409A; Y410G; P411I; A486V
SE-5	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V
SE-6	M129A; D141A; E143A; L409A; Y410G; P411I; A486V; T515S
SE-7	M129A; D141A; E143A; L409A; Y410G; P411I; A486V; T515S; I522L
SE-8	M129A; D141A; E143A; L409A; Y410G; P411I; A486V; T591I

SE-9	M129A; D141A; E143A; L409A; Y410G; P411I; A486V; T515S; T591I
SE-10	M129A; D141A; E143A; L409A; Y410G; P411I; A486V; T515S; I522L; T591I
SE-11	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S
SE-12	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T591I
SE-13	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I
SE-14	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; I522L
SE-15	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; I522L; T591I
SE-16	M129A; D141A; E143A; L409A; Y410G; P411I; A486V; G153E
SE-17	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; G153E
SE-18	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K713E
SE-19	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K477W; K478A
SE-20	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; A486L
SE-21	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K603A
SE-22	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; N736A
SE-23	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K477W
SE-24	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K477A
SE-25	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K478A
SE-26	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; L479S
SE-27	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K477A; K478A; L479S
SE-28	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; A640L
SE-29	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; E719A
SE-30	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; R714A
SE-31	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; D215A
SE-32	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; D315A

SE-33	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; D215A; D315A
SE-34	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K713E; G153E
SE-35	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K477W; K478A; G153E
SE-36	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; A486L; G153E
SE-37	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K603A; G153E
SE-38	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; N736A; G153E
SE-39	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K477W; G153E
SE-40	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K477A; G153E
SE-41	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K478A; G153E
SE-42	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; L479S; G153E
SE-43	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; K477A; K478A; L479S; G153E
SE-44	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; A640L; G153E
SE-45	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; E719A; G153E
SE-46	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; R714A; G153E
SE-47	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; D215A; G153E
SE-48	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; D315A; G153E
SE-49	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; D215A; D315A; G153E
SE-50	M129A; D141A; E143A; L409A; Y410G; A486V
SE-51	M129A; D141A; E143A; T144A; L409A; Y410G; A486V
SE-52	M129A; D141A; E143A; L409A; Y410G; A486V; T515S
SE-53	M129A; D141A; E143A; L409A; Y410G; A486V; T591I
SE-54	M129A; D141A; E143A; L409A; Y410G; A486V; G153E
SE-55	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; T591I
SE-56	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S
SE-57	M129A; D141A; E143A; T144A; L409A; Y410GI; A486V; T591I
SE-58	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I
SE-59	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; I522L; T591I

SE-60	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; G153E
SE-61	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K713E
SE-62	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A
SE-63	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; A486L
SE-64	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K603A
SE-65	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; N736A
SE-66	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W
SE-67	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477A
SE-68	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K478A
SE-69	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; L479S
SE-70	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477A; K478A; L479S
SE-71	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; A640L
SE-72	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; E719A
SE-73	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; R714A
SE-74	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D215A
SE-75	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D315A
SE-76	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D215A; D315A
SE-77	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K713E; G153E
SE-78	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; G153E
SE-79	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; A486L; G153E
SE-80	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K603A; G153E
SE-81	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; N736A; G153E
SE-82	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; G153E
SE-83	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477A; G153E
SE-84	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K478A; G153E

SE-85	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; L479S; G153E
SE-86	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477A; K478A; L479S; G153E
SE-87	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; A640L; G153E
SE-88	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; E719A; G153E
SE-89	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; R714A; G153E
SE-90	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D215A; G153E
SE-91	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D315A; G153E
SE-92	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D215A; D315A; G153E
SE-93	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K713E; A640L
SE-94	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L
SE-95	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; A486L; A640L
SE-96	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K603A; A640L
SE-97	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; N736A; A640L
SE-98	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; A640L
SE-99	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477A; A640L
SE-100	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K478A; A640L
SE-101	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; L479S; A640L
SE-102	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477A; K478A; L479S; A640L
SE-103	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; E719A; A640L
SE-104	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; R714A; A640L
SE-105	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D215A; A640L
SE-106	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D315A; A640L
SE-107	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D215A; D315A; A640L
SE-108	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; K713E; A486L
SE-109	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; K477W; K478A; A486L

SE-110	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; K603A; A486L
SE-111	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; N736A; A486L
SE-112	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; K477W; A486L
SE-113	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; K477A; A486L
SE-114	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; K478A; A486L
SE-115	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; L479S; A486L
SE-116	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; K477A; K478A; L479S; A486L
SE-117	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; E719A; A486L
SE-118	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; R714A; A486L
SE-119	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; D215A; A486L
SE-120	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; D315A; A486L
SE-121	M129A; D141A; E143A; T144A; L409A; Y410G; T515S; T591I; D215A; D315A; A486L
SE-122	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478AK; K713E
SE-123	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K603A; K713E
SE-124	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; N736A; K713E
SE-125	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K713E
SE-126	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477A; K713E
SE-127	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K478A; K713E
SE-128	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; L479S; K713E
SE-129	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477A; K478A; L479S; K713E
SE-130	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; E719A; K713E
SE-131	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; R714A; K713E
SE-132	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D215A; K713E
SE-133	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D315A; K713E
SE-134	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D215A; D315A; K713E

SE-135	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; K603A
SE-136	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; N736A; K603A
SE-137	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K603A
SE-138	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477A; K603A
SE-139	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K478A; K603A
SE-140	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; L479S; K603A
SE-141	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477A; K478A; L479S; K603A
SE-142	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; E719A; K603A
SE-143	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; R714A; K603A
SE-144	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D215A; K603A
SE-145	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D315A; K603A
SE-146	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; D215A; D315A; K603A
SE-147	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; G153
SE-148	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; K713E
SE-149	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; K477W; K478A
SE-150	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; A486L
SE-151	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; K603A
SE-152	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; N736A
SE-153	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; K477W
SE-154	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; K477A
SE-155	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; L478A
SE-156	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; L479S
SE-157	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; K477A; K478A; L479S
SE-158	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; A640L
SE-159	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; E719A
SE-160	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; R714A
SE-161	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; D215A
SE-162	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; D315A
SE-163	M129A; D141A; E143A; L409A; Y410G; A486V; T515S; D215A; D315A
SE-164	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; G153

SE-165	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; K713E
SE-166	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; K477W; K478A
SE-167	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; A486L
SE-168	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; K603A
SE-169	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; N736A
SE-170	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; K477W
SE-171	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; K477A
SE-172	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; L478A
SE-173	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; L479S
SE-174	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; K477A; K478A; L479S
SE-175	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; A640L
SE-176	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; E719A
SE-177	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; R714A
SE-178	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; D215A
SE-179	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; D315A
SE-180	M129A; D141A; E143A; L409A; Y410G; A486V; T591I; D215A; D315A
SE-181	D141A; E143A; L409S; Y410A; P411V; A486L
SE-182	D141A; E143A; L409S; Y410A; P411V; A486V; T515S
SE-183	D141A; E143A; L409S; Y410A; P411V; A486V; T591I
SE-184	D141A; E143A; T144A; ; L409S; Y410A; P411V; A486V
SE-185	D141A; E143A; L409S; Y410A; P411V; A486V; G153E
SE-186	D141A; E143A; L409S; Y410A; P411V; A486V; T144A; G153E
SE-187	D141A; E143A; L409S; Y410A; P411V; A486V; K477W
SE-188	D141A; E143A; L409S; Y410A; A486V
SE-189	D141A; E143A; L409S; Y410A; A486L
SE-190	D141A; E143A; L409S; Y410A; A486V; T515S
SE-191	D141A; E143A; L409S; Y410A; A486V; T591I
SE-192	D141A; E143A; T144A; ; L409S; Y410A; A486V
SE-193	D141A; E143A; L409S; Y410A; A486V; G153E
SE-194	D141A; E143A; L409S; Y410A; A486V; T144A; G153E
SE-195	D141A; E143A; L409S; Y410A; A486V; K477W
SE-196	D141A; E143A; L409S; Y410A; A486V; T515S; G153E
SE-197	D141A; E143A; L409S; Y410A; A486V; T515S; K713E
SE-198	D141A; E143A; L409S; Y410A; A486V; T515S; K477W; K478A
SE-199	D141A; E143A; L409S; Y410A; A486L; T515S
SE-200	D141A; E143A; L409S; Y410A; A486V; T515S; K603A

SE-201	D141A; E143A; L409S; Y410A; A486V; T515S; N736A
SE-202	D141A; E143A; L409S; Y410A; A486V; T515S; K477W
SE-203	D141A; E143A; L409S; Y410A; A486V; T515S; K477A
SE-204	D141A; E143A; L409S; Y410A; A486V; T515S; K478A
SE-205	D141A; E143A; L409S; Y410A; A486V; T515S; L479S
SE-206	D141A; E143A; L409S; Y410A; A486V; T515S; K477A; K478A; L479S
SE-207	D141A; E143A; L409S; Y410A; A486V; T515S; A640L
SE-208	D141A; E143A; L409S; Y410A; A486V; T515S; E719A
SE-209	D141A; E143A; L409S; Y410A; A486V; T515S; R714A
SE-210	D141A; E143A; L409S; Y410A; A486V; T515S; D215A
SE-211	D141A; E143A; L409S; Y410A; A486V; T515S; D315A
SE-212	D141A; E143A; L409S; Y410A; A486V; T515S; D215A; D315A
SE-213	D141A; E143A; L409S; Y410A; A486V; T591I; G153E
SE-214	D141A; E143A; L409S; Y410A; A486V; T591I; K713E
SE-215	D141A; E143A; L409S; Y410A; A486V; T591I; K477W; K478A
SE-216	D141A; E143A; L409S; Y410A; A486L; T591I
SE-217	D141A; E143A; L409S; Y410A; A486V; T591I; K603A
SE-218	D141A; E143A; L409S; Y410A; A486V; T591I; N736A
SE-219	D141A; E143A; L409S; Y410A; A486V; T591I; K477W
SE-220	D141A; E143A; L409S; Y410A; A486V; T591I; K477A
SE-221	D141A; E143A; L409S; Y410A; A486V; T591I; K478A
SE-222	D141A; E143A; L409S; Y410A; A486V; T591I; L479S
SE-223	D141A; E143A; L409S; Y410A; A486V; T591I; K477A; K478A; L479S
SE-224	D141A; E143A; L409S; Y410A; A486V; T591I; A640L
SE-225	D141A; E143A; L409S; Y410A; A486V; T591I; E719A
SE-226	D141A; E143A; L409S; Y410A; A486V; T591I; R714A
SE-227	D141A; E143A; L409S; Y410A; A486V; T591I; D215A
SE-228	D141A; E143A; L409S; Y410A; A486V; T591I; D315A
SE-229	D141A; E143A; L409S; Y410A; A486V; T591I; D215A; D315A
SE-230	D141A; E143A; L409S; Y410A; A486V; T591I; G153E; T515S
SE-231	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; G153E; K713E; K478A
SE-232	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; G153E; K713E; L479S
SE-233	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; G153E; K713E; K477A; K478A; L479S
SE-234	M129A; D141A; E143A; T144A; L409A; Y410G; P411I; A486V; T515S; T591I; G153E; K713E; A640L
SE-235	M129A; D141A; E143A; L409S; Y410G; A486V

SE-236	M129A; D141A; E143A; T144A; L409S; Y410G; A486V
SE-237	M129A; D141A; E143A; L409S; Y410G; A486V; T515S
SE-238	M129A; D141A; E143A; L409S; Y410G; A486V; T591I
SE-239	M129A; D141A; E143A; L409S; Y410G; A486V; G153E
SE-240	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; T591I
SE-241	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S
SE-242	M129A; D141A; E143A; T144A; L409S; Y410GI; A486V; T591I
SE-243	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I
SE-244	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; I522L; T591I
SE-245	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; G153E
SE-246	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K713E
SE-247	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477W; K478A
SE-248	M129A; D141A; E143A; T144A; L409S; Y410G; A486L; T515S; T591I
SE-249	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K603A
SE-250	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; N736A
SE-251	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477W
SE-252	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477A
SE-253	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K478A
SE-254	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; L479S
SE-255	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477A; K478A; L479S
SE-256	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; A640L
SE-257	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; E719A
SE-258	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; R714A
SE-259	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D215A
SE-260	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D315A
SE-261	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D215A; D315A
SE-262	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K713E; G153E

SE-263	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477W; K478A; G153E
SE-264	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; A486L; G153E
SE-265	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K603A; G153E
SE-266	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; N736A; G153E
SE-267	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477W; G153E
SE-268	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477A; G153E
SE-269	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K478A; G153E
SE-270	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; L479S; G153E
SE-271	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477A; K478A; L479S; G153E
SE-272	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; A640L; G153E
SE-273	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; E719A; G153E
SE-274	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; R714A; G153E
SE-275	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D215A; G153E
SE-276	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D315A; G153E
SE-277	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D215A; D315A; G153E
SE-278	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K713E; A640L
SE-279	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477W; K478A; A640L
SE-280	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; A486L; A640L
SE-281	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K603A; A640L
SE-282	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; N736A; A640L
SE-283	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477W; A640L
SE-284	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477A; A640L
SE-285	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K478A; A640L
SE-286	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; L479S; A640L
SE-287	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477A; K478A; L479S; A640L

SE-288	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; E719A; A640L
SE-289	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; R714A; A640L
SE-290	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D215A; A640L
SE-291	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D315A; A640L
SE-292	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D215A; D315A; A640L
SE-293	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; K713E; A486L
SE-294	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; K477W; K478A; A486L
SE-295	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; K603A; A486L
SE-296	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; N736A; A486L
SE-297	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; K477W; A486L
SE-298	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; K477A; A486L
SE-299	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; K478A; A486L
SE-300	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; L479S; A486L
SE-301	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; K477A; K478A; L479S; A486L
SE-302	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; E719A; A486L
SE-303	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; R714A; A486L
SE-304	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; D215A; A486L
SE-305	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; D315A; A486L
SE-306	M129A; D141A; E143A; T144A; L409S; Y410G; T515S; T591I; D215A; D315A; A486L
SE-307	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477W; K478A; K713E
SE-308	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K603A; K713E
SE-309	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; N736A; K713E
SE-310	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477W; K713E
SE-311	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477A; K713E
SE-312	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K478A; K713E

SE-313	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; L479S; K713E
SE-314	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477A; K478A; L479S; K713E
SE-315	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; E719A; K713E
SE-316	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; R714A; K713E
SE-317	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D215A; K713E
SE-318	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D315A; K713E
SE-319	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D215A; D315A; K713E
SE-320	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477W; K478A; K603A
SE-321	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; N736A; K603A
SE-322	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477W; K603A
SE-323	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477A; K603A
SE-324	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K478A; K603A
SE-325	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; L479S; K603A
SE-326	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; K477A; K478A; L479S; K603A
SE-327	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; E719A; K603A
SE-328	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; R714A; K603A
SE-329	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D215A; K603A
SE-330	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D315A; K603A
SE-331	M129A; D141A; E143A; T144A; L409S; Y410G; A486V; T515S; T591I; D215A; D315A; K603A
SE-332	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; G153
SE-333	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; K713E
SE-334	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; K477W; K478A
SE-335	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; A486L
SE-336	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; K603A
SE-337	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; N736A
SE-338	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; K477W
SE-339	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; K477A

SE-340	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; L478A
SE-341	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; L479S
SE-342	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; K477A; K478A; L479S
SE-343	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; A640L
SE-344	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; E719A
SE-345	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; R714A
SE-346	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; D215A
SE-347	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; D315A
SE-348	M129A; D141A; E143A; L409S; Y410G; A486V; T515S; D215A; D315A
SE-349	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; G153
SE-350	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; K713E
SE-351	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; K477W; K478A
SE-352	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; A486L
SE-353	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; K603A
SE-354	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; N736A
SE-355	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; K477W
SE-356	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; K477A
SE-357	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; L478A
SE-358	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; L479S
SE-359	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; K477A; K478A; L479S
SE-360	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; A640L
SE-361	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; E719A
SE-362	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; R714A
SE-363	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; D215A
SE-364	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; D315A
SE-365	M129A; D141A; E143A; L409S; Y410G; A486V; T591I; D215A; D315A
SE-366	D141A; E143A; L409A; Y410G; A486V; T515S; G153E
SE-367	D141A; E143A; L409A; Y410G; A486V; T515S; K477W; K478A
SE-368	D141A; E143A; L409A; Y410G; A486V; T515S; A640L
SE-369	D141A; E143A; L409A; Y410G; A486V; T515S; L479S
SE-370	D141A; E143A; L409A; Y410G; A486V; T515S; G153E; K477W; K478A
SE-371	D141A; E143A; L409A; Y410G; A486V; T515S; G153E; A640L
SE-372	D141A; E143A; L409A; Y410G; A486V; T515S; G153E; L479S
SE-373	D141A; E143A; L409A; Y410G; A486V; T515S; G153E; K477W; K478A; L479S

SE-374	D141A; E143A; L409A; Y410G; A486V; T515S; G153E; K477W; K478A; A640L
SE-375	D141A; E143A; L409A; Y410G; A486V; T515S; G153E; K477W; K478A; L479S; A640L
SE-376	D141A; E143A; L409A; Y410G; A486V; T515S; K477W; K478A; L479S
SE-377	D141A; E143A; L409A; Y410G; A486V; T515S; K477W; K478A; A640L
SE-378	D141A; E143A; L409A; Y410G; A486V; T515S; K477W; K478A; L479S; A640L
SE-379	D141A; E143A; L409A; Y410G; A486V; T515S; K479S; A640L
SE-380	D141A; E143A; L409A; Y410G; A486V; T515S; K479S; A640L; G153E
SE-381	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; K477W; K478A; N736A
SE-382	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; K477W; K478A; L479S
SE-383	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; K477W; K478A; E719A
SE-384	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; K477W; K478A; R714A
SE-385	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; K477W; K478A; D215A
SE-386	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; K477W; K478A; D315A
SE-387	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; K477W; K478A; D215A; D315A
SE-388	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; L479S; N736A
SE-389	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; L479S; K477W
SE-390	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; L479S; K477A
SE-391	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; L479S; K478A
SE-392	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; L479S; E719A
SE-393	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; L479S; R714A
SE-394	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; L479SD215A
SE-395	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; L479S; D315A
SE-396	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; L479S; D215A; D315A
SE-397	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; K477W; K478A; G153E; L479S
SE-398	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T59II; K477W; K478A; G153E; A640L

SE-399	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; G153E; L479S; A640L
SE-400	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; G153E; L479S; A640L
SE-401	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; L479S
SE-402	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515SI; G153E
SE-403	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K713E
SE-404	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477W; K478A
SE-405	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; ; A486L
SE-406	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; I; K603A
SE-407	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; I; N736A
SE-408	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477W
SE-409	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477A
SE-410	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K478A
SE-411	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; L479S
SE-412	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477A; K478A; L479S
SE-413	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; A640L
SE-414	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; E719A
SE-415	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; R714A
SE-416	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; D215A
SE-417	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; D315A
SE-418	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; D215A; D315A
SE-419	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477W; K478A; A640L
SE-420	M129A; D141A; E143A; G153E; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L
SE-421	M129A; D141A; E143A; T144A; G153E; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L
SE-422	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; K713E
SE-423	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; K603A

SE-424	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; N736A
SE-425	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; L479S; A640L
SE-426	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; E719A
SE-427	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; R714A
SE-428	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; D215A
SE-429	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; D315A
SE-430	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; D215; 1D315A
SE-431	M129A; D141A; E143A; G153E; L409A; Y410G; A486V; T515S; K477W; K478A; A640L
SE-432	M129A; D141A; E143A; T144A; G153E; L409A; Y410G; A486V; T515S; K477W; K478A; A640L
SE-433	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477W; K478A; A640L; K713E
SE-434	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477W; K478A; A640L; K603A
SE-435	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477W; K478A; A640L; N736A
SE-436	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477W; K478A; L479S; A640L
SE-437	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477W; K478A; A640L; E719A
SE-438	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477W; K478A; A640L; R714A
SE-439	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477W; K478A; A640L; D215A
SE-440	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477W; K478A; A640L; D315A
SE-441	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; K477W; K478A; A640L; D215A; D315A
SE-442	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; V93R
SE-443	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K603A; A640L; V93R
SE-444	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; V93Q
SE-445	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K603A; A640L; V93Q
SE-446	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; V93A
SE-447	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K603A; A640L; V93A
SE-448	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; P36A

SE-449	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K603A; A640L; P36A
SE-450	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K477W; K478A; A640L; P36G
SE-451	M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I; K603A; A640L; P36G
SE-452	D141A; E143A; L409S; Y410A; P411A
SE-453	D141A; E143A; L409S; Y410A; P411L
SE-454	D141A; E143A; L409S; Y410G; P411G
SE-455	D141A; E143A; L409S; Y410G; P411L
SE-456	D141A; E143A; L409S; Y410G; P411T
SE-457	D141A; E143A; L409C; Y410G; P411I
SE-458	D141A; E143A; L409I; Y410G; P411P
SE-459	D141A; E143A; L409G; Y410G; P411G
SE-460	D141A; E143A; L409G; Y410G; P411P
SE-461	D141A; E143A; L409V; Y410G; P411P
SE-462	D141A; E143A; L409H; Y410G; P411P
SE-463	D141A; E143A; L409S; Y410A; P411A; A486V
SE-464	D141A; E143A; L409S; Y410A; P411L; A486V
SE-465	D141A; E143A; L409S; Y410G; P411G; A486V
SE-466	D141A; E143A; L409S; Y410G; P411L; A486V
SE-467	D141A; E143A; L409S; Y410G; P411T; A486V
SE-468	D141A; E143A; L409C; Y410G; P411I; A486V
SE-469	D141A; E143A; L409I; Y410G; P411P; A486V
SE-470	D141A; E143A; L409G; Y410G; P411G; A486V
SE-471	D141A; E143A; L409G; Y410G; P411P; A486V
SE-472	D141A; E143A; L409V; Y410G; P411P; A486V
SE-473	D141A; E143A; L409H; Y410G; P411P; A486V
SE-474	D141A; E143A; L409S; Y410A; P411A; A486V; T515S
SE-475	D141A; E143A; L409S; Y410A; P411L; A486V; T515S
SE-476	D141A; E143A; L409S; Y410G; P411G; A486V; T515S
SE-477	D141A; E143A; L409S; Y410G; P411L; A486V; T515S
SE-478	D141A; E143A; L409S; Y410G; P411T; A486V; T515S
SE-479	D141A; E143A; L409C; Y410G; P411I; A486V; T515S
SE-480	D141A; E143A; L409I; Y410G; P411P; A486V; T515S
SE-481	D141A; E143A; L409G; Y410G; P411G; A486V; T515S
SE-482	D141A; E143A; L409G; Y410G; P411P; A486V; T515S
SE-483	D141A; E143A; L409V; Y410G; P411P; A486V; T515S
SE-484	D141A; E143A; L409H; Y410G; P411P; A486V; T515S
SE-485	M129A; D141A; E143A; L409S; Y410A; P411A
SE-486	M129A; D141A; E143A; L409S; Y410A; P411L
SE-487	M129A; D141A; E143A; L409S; Y410G; P411G
SE-488	M129A; D141A; E143A; L409S; Y410G; P411L

SE-489	M129A; D141A; E143A; L409S; Y410G; P411T
SE-490	M129A; D141A; E143A; L409C; Y410G; P411I
SE-491	M129A; D141A; E143A; L409I; Y410G; P411P
SE-492	M129A; D141A; E143A; L409G; Y410G; P411G
SE-493	M129A; D141A; E143A; L409G; Y410G; P411P
SE-494	M129A; D141A; E143A; L409V; Y410G; P411P
SE-495	M129A; D141A; E143A; L409H; Y410G; P411P
SE-496	M129A; D141A; E143A; L409S; Y410A; P411A; C429S; C443S; C507S; C510S
SE-497	M129A; D141A; E143A; L409S; Y410A; P411L; C429S; C443S; C507S; C510S
SE-498	M129A; D141A; E143A; L409S; Y410G; P411G; C429S; C443S; C507S; C510S
SE-499	M129A; D141A; E143A; L409S; Y410G; P411L; C429S; C443S; C507S; C510S
SE-500	M129A; D141A; E143A; L409S; Y410G; P411T; C429S; C443S; C507S; C510S
SE-501	M129A; D141A; E143A; L409C; Y410G; P411I; C429S; C443S; C507S; C510S
SE-502	M129A; D141A; E143A; L409I; Y410G; P411P; C429S; C443S; C507S; C510S
SE-503	M129A; D141A; E143A; L409G; Y410G; P411G; C429S; C443S; C507S; C510S
SE-504	M129A; D141A; E143A; L409G; Y410G; P411P; C429S; C443S; C507S; C510S
SE-505	M129A; D141A; E143A; L409V; Y410G; P411P; C429S; C443S; C507S; C510S
SE-506	M129A; D141A; E143A; L409H; Y410G; P411P; C429S; C443S; C507S; C510S
SE-507	M129A; D141A; E143A; T144A; L409A; Y410G; C429S; C443S; A486V; C507S; C510S; T515S; T591I
SE-508	V93R; M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I
SE-509	V93Q; M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I
SE-510	V93A; M129A; D141A; E143A; T144A; L409A; Y410G; A486V; T515S; T591I
SE-511	V93R; M129A; D141A; E143A; T144A; L409A; Y410G; C429S; C443S; A486V; C507S; C510S; T515S; T591I
SE-512	V93Q; M129A; D141A; E143A; T144A; L409A; Y410G; C429S; C443S; A486V; C507S; C510S; T515S; T591I
SE-513	V93A; M129A; D141A; E143A; T144A; L409A; Y410G; C429S; C443S; A486V; C507S; C510S; T515S; T591I
SE-514	V93R; M129A; D141A; E143A; T144A; L409A; Y410G; C429S; C443S; A486V; C507S; C510S; T515S; T591I; K477W; K478A; A640L
SE-515	V93Q; M129A; D141A; E143A; T144A; L409A; Y410G; C429S; C443S; A486V; C507S; C510S; T515S; T591I; K477W; K478A; A640L

SE-516	V93A; M129A; D141A; E143A; T144A; L409A; Y410G; C429S; C443S; A486V; C507S; C510S; T515S; T591I; K477W; K478A; A640L
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Example 6: Mutational Analysis of Pyrococcus Species

[0340] The information gained by examining *Pyrococcus horikoshii* and *Pyrococcus abyssi* may be translated to additional *Pyrococcus* species. Included in Table 7 are additional *Pyrococcus* species and the proposed mutations. The table is in condensed form, rather than showing every particular combination of mutations, however it is understood that the table is intended to be exhaustive. For example, the first species is *Pyrococcus woesei*. The motif A amino acids may be SAV, SAP, SGI, AAV, SAI, SAG, or SGP (i.e., amino acid position 409 is S, amino acid position 410 is A, and amino acid position 411 is V). This particular motif A region (SAV) may be combined with one or more additional possible mutations disclosed in the third column (e.g., M129A, T144A, and/or R714A).

[0341] **Table 7.** *Pyrococcus* species and amino acid selections to enable incorporation of modified nucleotides. The mutations are relative to the parent sequence (i.e., the sequence indicated in the first column).

Pyrococcus species	Motif A (amino acid positions 408, 409, and 410)	Additional mutations (individual, or combined)
<i>Pyrococcus woesei</i> (SEQ ID NO:22)	SAV, SAP, SGI, AAV, SAI, SAG, or SGP	Motif A and one or more of the following: M129A; D141A; D143A; T144A; G153E; D215A; D315A; D215A and D315A; K477W; K477A; I478A; L479S; K477W and I478A; K477A and I478A and L479S; A486V; A486L; T515S; T591I; K603A; A640L; N713E; R714A; E719A; E720A; N736A; C429S; C443S; C507S; C510S
<i>Pyrococcus furiosus</i> (SEQ ID NO:23)	SAV, SAP, SGI, AAV, SAI, SAG, or SGP	Motif A and one or more of the following: M129A; D141A; D143A; T144A; G153E; D215A; D315A; D215A and D315A; K477W; K477A; I478A; L479S; K477W and I478A; K477A and I478A and L479S; A486V; A486L; T515S; T591I; K603A; A640L;

		N713E; R714A; E719A; E720A; N736A; C429S; C443S; C507S; C510S
<i>Pyrococcus glycovarans</i> (SEQ ID NO:24)	SAV, SAP, SGI, AAV, SAI, SAG, or SGP	Motif A and one or more of the following: M129A; D141A; D143A; T144A; A153E; D215A; D315A; D215A and D315A; K477W; K477A; K478A; M479S; M479L; K477W/K478A; K477A and K478A and M479S; K477A and K478A and M479L; A486V; A486L; T515S; T591I; K603A; A640L; N713E; R714A; E719A; E720A; N736A; C429S; C443S; C507S; C510S
<i>Pyrococcus sp. NA2</i> (SEQ ID NO:25)	SAV, SAP, SGI, AAV, SAI, SAG, or SGP	Motif A and one or more of the following M129A; D141A; D143A; T144A; G153E; D215A; D315A; D215A and D315A; R477W; R477A; K478A; L479S; R477W and K478A; R477A and K478A and L479S; A486V; A486L; T515S; T591I; K603A; A640L; K713E; R714A; E719A; E720A; N736A; C429S; C443S; C507S; C510S
<i>Pyrococcus sp. ST700</i> ; note the sequence is naturally missing 16 amino acids from the C-terminus relative to SEQ ID NO: 1 (SEQ ID NO:26)	SAV, SAP, SGI, AAV, SAI, SAG, or SGP	Motif A and one or more of the following M129A; D141A; D143A; T144A; G153E; D215A; D315A; D215A/D315A; K477W; K477A; K478A; L479S; K477W and K478A; K477A and K478A and L479S; A486V; A486L; T515S; T591I; K603A; A640L; K713E; R714A; E719A; E720A; N736A; C429S; C443S; C507S; C510S
<i>Pyrococcus kulkarnii</i> (SEQ ID NO:27)	SAV, SAP, SGI, AAV, SAI, SAG, or SGP	Motif A and one or more of the following M129A; D141A; D143A; T144A; A153E; D215A; D315A; D215A and D315A; K477W; K477A; K478A; M479S;

		M479L; K477W and K478A; K477A and K478A and M479S; K477A and K478A and M479L; A486V; A486L; T515S; T591I; K603A; A640L; K713E; R714A; E719A; E720A; N736A; C429S; C443S; C507S; C510S
<i>Pyrococcus yayanosii</i> (SEQ ID NO:28)	SAV, SAP, SGI, AAV, SAI, SAG, or SGP	Motif A and one or more of the following M129A; D141A; D143A; T144A; G153E; D215A; D315A; D215A and D315A; R477W; R477A; K478A; L479S; R477W and K478A; R477A and K478A/L479S; A486V; A486L; T515S; T591I; K603A; A640L; R713E; R714A; E719A; E720A; N736A; C429S; C443S; C507S; C510S
<i>Pyrococcus sp. ST04</i> (SEQ ID NO:29)	SAV, SAP, SGI, AAV, SAI, SAG, or SGP	Motif A and one or more of the following M129A; D141A; D143A; T144A; G153E; D215A; D315A; D215A and D315A; K477W; K477A; K478A; L479S; K477W and K478A; K477A and K478A and L479S; A486V; A486L; T515S; T591I; K603A; A640L; K713E; R714A; E719A; E720A; N736A; C429S; C443S; C507S; C510S
<i>Pyrococcus sp. GB-D</i> (SEQ ID NO:30)	SAV, SAP, SGI, AAV, SAI, SAG, or SGP	Motif A and one or more of the following M129A; D141A; D143A; T144A; A153E; D215A; D315A; D215A and D315A; K477W; K477A; K478A; M479S; K477W and K478A; K477A and K478A and M479S; A486V; A486L; T515S; T591I; K603A; A640L; K713E; R714A; E719A; E720A; N736A; C429S; C443S; C507S; C510S

Example 7: Cysteine-modified *Pyrococcus* Polymerases

[0342] Modified nucleotides that contain a unique cleavably-linked fluorophore and a reversible-terminating moiety capping the 3'-OH group, for example, those described in U.S. 2017/0130051, WO 2017/058953, WO 2019/164977, and U.S. 10,738,072, have shown sensitivity to cysteines present in sequencing polymerases. The cysteines normally form a disulfide bridge, however in the presence of sequencing solutions and conditions, the disulfide bridge may break to form two reactive thiols. These thiols may act to prematurely cleave the linker and/or reversible terminator, acting as a weak reducing agent, increasing asynchronous shifts in sequencing runs that are detrimental to sequencing accuracy. There is a need for a sequencing polymerase that has reduced interference with the modified nucleotides used in sequencing applications.

[0343] Disulfide bridges are highly conserved among thermophilic polymerases. Wildtype *Thermococcus* sp. 9° N-7 (9°N) shares about 80% homology with other family B archaeal polymerases, such as *Pyrococcus furiosus* (Pfu), *Pyrococcus horikoshii* (Pho), *Pyrococcus woesei* (Pwo), and *Pyrococcus abyssi* (Pab). The structure and function relationships identifying key conserved amino acids among the family B DNA polymerases has been reported, for example in Gueguen et al. (Gueguen, Y., et al (2001), European Journal of Biochemistry, 268: 5961-5969); Bergen, K., et al. (Bergen, K., et al. (2013), ChemBioChem, 14: 1058-1062); each of which are incorporated by reference. Briefly, Gueguen et al. provides sequence alignments between a number of DNA polymerases and notes that the amino acid sequences of the DNA polymerases examined contains the six conserved motifs shared by the family B DNA polymerases and the three motifs for 3'→5' exonuclease activity. Bergen provides crystal structures of two DNA polymerases, *Thermococcus kodakaraensis* (KOD1) and *Thermococcus* sp. 9° N-7 (9°N), and demonstrates its close structural and functional similarities to other DNA polymerases of different families, such as KlenTaq. For example, as shown in FIG. 4, an alignment highlighting the residues covered by these cysteines in related family B polymerases (e.g., *Thermococcus* sp. 9° N-7 (9°N), 9° N polymerase T514S/1S21L mutant (Pol957), *Thermococcus gorgonarius* (TGO), *Thermococcus kodakaraensis* (KOD1), *Pyrococcus furiosus* (Pfu), *Pyrococcus horikoshii* (Pho), and *Pyrococcus abyssi* (Pab). The sequence numbering is relative to wild type *P. horikoshii* (SEQ ID NO:1) over the 420-534 amino acid sequence). Structural data has implied that disulfides do not play a direct role in catalysis or substrate binding, but rather, it has been suggested that they contribute to enzyme thermostability. Studies assessing the removal of disulfides from family B archaeal polymerases

have shown that the disulfides make a contribution to thermostability (Killelea T. and Connolly BA. ChemBioChem. 2011, 12:1330-36). The applicants discovered the polymerases are capable of incorporating modified nucleotides at high temperatures, and advantageously do not degrade the nucleotides permitting longer sequencing read lengths and better accuracy. Provided herein are novel family B DNA polymerases wherein the conserved cysteines are mutated. As an initial test, the applicants mutated the cysteines at positions 429, 443, 507, and 510 to serine amino acids, as described in Table 6 and Table 8. Table 8 reports on the selective mutation of only C429S and C443S (disulfide bridge 1 (DB1)), only C507S and C510S (disulfide bridge 2 (DB2)); and all four cysteines C429S, C443S, C507S, and C510S (disulfide bridge 3 (DB3)). While serine was chosen as an initial mutation, any amino acid that eliminates the ability to form free thiols and does not perturb the stability nor function of the polymerase is envisioned (e.g., glycine, threonine, selenocysteine or alanine). Each of the variants lacking a cysteine were capable of incorporating modified nucleotides, and advantageously, the modified nucleotides exhibited greater stability (i.e., did not prematurely deblock or lose the detectable moiety) relative to a polymerase that contained one or more cysteines.

[0344] Table 8. Cysteine positions in this table are mutations relative to the wild type *P. horikoshii* (SEQ ID NO:1).

Internal Ref #	Amino acids
DB-1	C429S; C443S
DB-2	C507S; C510S
DB-3	C429S; C443S; C507S; C510S

Example 8: Uracil Binding-Defective *Pyrococcus* Polymerases

[0345] It is known that the presence of uracil in DNA results in a dramatic increase in the binding affinity of archaeal family B DNA polymerases, stalling further polymerase activity (Lasken RS et al. J. Biol. Chem. 1996, 271 (30):17692-6 and Fogg MJ et al. Nature Structural Biology. 2002, 9: 922-7). A specific point mutation in the uracil-binding pocket of these polymerases disrupts uracil binding and allows extension in the presence of uracil without compromising polymerase activity (Norholm MH BMC Biotechnology. 2010, 10:21). Provided herein are novel DNA polymerase variants (e.g., V93Q, V93R, V93A relative to the wild type *P. abyssi* (SEQ ID NO:21)) that disrupt the uracil binding pocket. In embodiments, the polymerase includes a V93Q, V93R, or V93A mutation. In embodiments, the polymerase includes a V93Q

mutation. In embodiments, the polymerase includes a V93I, V93L, V93N, V93D, or V93E mutation.

Example 9: Mixed Isomers

[0346] As discussed herein, for example in greater detail in Example 3, certain mutations in the polymerase favor the incorporation of one isomer, thus creating optimized polymerases for a unique class of reversible terminators. Rather than separate the isomers, it may be advantageous to use a mixture of isomeric reversible terminators. Here, we tested the incorporation of a mixture of isomers 1 and 2. Described in Table 9 is the average halftime, $t_{1/2}$, averaged over each of the four incorporated nucleotide types (i.e., A, T, C, and G) for halftime measurements using the Challenge templates (i.e., sequences described in Table 3). Because the reversible terminator i-term has two possible isomers, we tested incorporation of mixture of both the first isomer (iso-1) and the second isomer (iso-2), which are reported in Table 9. Reactions were initiated in a house-developed buffer by the addition of 300 nM nucleotides and 133nM DNA polymerase at a temperature of either 55°C or 65°C.

[0347] **Table 9. Reported average half time of incorporation of modified nucleotides bearing a reversible terminator probes iso-1/iso-2 mixture.**

Internal Ref No	$t_{1/2}$ mixture iso1/iso2 (s)	Temp (°C)	Internal Ref No.	$t_{1/2}$ mixture iso1/iso2 (s)	Temp (°C)
SE-124	35	55	SE-191	25.5	65
SE-125	30.2	55	SE-192	22.5	65
SE-126	25.1	55	SE-193	23.5	65
SE-128	32.5	55	SE-403	19	65
SE-129	51.2	55	SE-406	22.1	65
SE-132	13	55	SE-407	17.5	65
SE-134	24	55	SE-411	21.8	65
SE-18	133.1	55	SE-412	25.4	65
SE-190	11.7	55	SE-413	7	65
SE-220	13.3	55	SE-414	10.8	65
SE-23	87.2	55	SE-415	13.1	65
SE-402	11.1	55	SE-420	4	65
SE-404	14.8	55	SE-421	3.6	65
SE-405	4357.3	55	SE-424	8.6	65
SE-408	6.2	55	SE-426	17.4	65
SE-409	6	55	SE-427	10.2	65
SE-410	11	55	SE-429	9.6	65
SE-416	9	55	SE-432	8.9	65

SE-417	10.5	55	SE-436	11.2	65
SE-418	11.5	55	SE-439	18.6	65
SE-419	3.7	55	SE-440	21.8	65
SE-422	10.3	55	SE-442	16.5	65
SE-422	11.2	55	SE-443	5	65
SE-423	12.6	55	SE-444	6.4	65
SE-425	15.2	55	SE-445	15.3	65
SE-428	7.8	55	SE-446	4.7	65
SE-430	7	55	SE-448	14.5	65
SE-431	6.3	55	SE-449	11.2	65
SE-433	11.4	55	SE-450	31.1	65
SE-434	8.1	55	SE-451	26.1	65
SE-435	8.4	55	SE-50	28.3	65
SE-437	37.3	55	SE-55	92.9	65
SE-438	33.5	55	SE-68	21.9	65
SE-441	18.6	55	SE-71	6.4	65
SE-447	6.8	55	SE-77	116.5	65
SE-60	14.2	55	SE-80	7.6	65
SE-78	67.3	55	SE-81	13.9	65
SE-83	15.8	55	SE-82	31.5	65
SE-85	30	55	SE-84	20.4	65
SE-86	53	55	SE-87	7	65
SE-100	2.3	65	SE-88	25.9	65
SE-105	2.4	65	SE-89	31.7	65
SE-122	51.5	65	SE-90	10.8	65
SE-123	25.5	65	SE-91	9.5	65
SE-127	26	65	SE-94	8.4	65
SE-130	16.6	65	SE-96	1.8	65
SE-131	43.6	65	SE-97	4.1	65
SE-133	12.8	65	SE-98	3.1	65

SUMMARY

[0348] The mutations described herein can be categorized into four classes of mutations.

[0349] Class 1: A *Pyrococcus* polymerase comprising an amino acid sequence that is at least 80% identical to wild type *P. horikoshii*; comprising the following amino acids: an alanine at amino acid position 141 or any amino acid that is functionally equivalent to the amino acid position 141; an alanine at amino acid position 143 or any amino acid that is functionally equivalent to the amino acid position 143; an alanine or serine at amino acid position 409 or any amino acid that is functionally equivalent to the amino acid position 409; an alanine or glycine at amino acid position 410 or any amino acid that is functionally equivalent to the amino acid

position 410; and a valine, proline, isoleucine, or glycine at amino acid position 411 or any amino acid that is functionally equivalent to the amino acid position 411.

[0350] Class 2: A *Pyrococcus* polymerase comprising an amino acid sequence that is at least 80% identical to wild type *P. horikoshii*; comprising the following amino acids: an alanine at amino acid position 129 or any amino acid that is functionally equivalent to the amino acid position 141; an alanine at amino acid position 141 or any amino acid that is functionally equivalent to the amino acid position 141; an alanine at amino acid position 143 or any amino acid that is functionally equivalent to the amino acid position 143; an alanine or serine at amino acid position 409 or any amino acid that is functionally equivalent to the amino acid position 409; a glycine at amino acid position 410 or any amino acid that is functionally equivalent to the amino acid position 410; a serine, valine, proline, isoleucine, or glycine at amino acid position 411 or any amino acid that is functionally equivalent to the amino acid position 411; and an alanine at amino acid position 486 or any amino acid that is functionally equivalent to the amino acid position 486.

[0351] Class 3: A *Pyrococcus* polymerase comprising an amino acid sequence that is at least 80% identical to wild type *P. horikoshii*; comprising the following amino acids: an alanine at amino acid position 141 or any amino acid that is functionally equivalent to the amino acid position 141; an alanine at amino acid position 143 or any amino acid that is functionally equivalent to the amino acid position 143; a glutamic acid at amino acid position 153 or any amino acid that is functionally equivalent to the amino acid position 153; an alanine or serine at amino acid position 409 or any amino acid that is functionally equivalent to the amino acid position 409; an alanine or glycine at amino acid position 410 or any amino acid that is functionally equivalent to the amino acid position 410; and a valine, proline, isoleucine, or glycine at amino acid position 411 or any amino acid that is functionally equivalent to the amino acid position 411.

[0352] Class 4: A *Pyrococcus* polymerase comprising an amino acid sequence that is at least 80% identical to wild type *P. horikoshii*; comprising the following amino acids: an alanine at amino acid position 129 or any amino acid that is functionally equivalent to the amino acid position 141; an alanine at amino acid position 141 or any amino acid that is functionally equivalent to the amino acid position 141; an alanine at amino acid position 143 or any amino acid that is functionally equivalent to the amino acid position 143; a glutamic acid at amino acid position 153 or any amino acid that is functionally equivalent to the amino acid position 153; an

alanine or serine at amino acid position 409 or any amino acid that is functionally equivalent to the amino acid position 409; a glycine at amino acid position 410 or any amino acid that is functionally equivalent to the amino acid position 410; a serine, valine, proline, isoleucine, or glycine at amino acid position 411 or any amino acid that is functionally equivalent to the amino acid position 411; and an alanine at amino acid position 486 or any amino acid that is functionally equivalent to the amino acid position 486.

[0353] The class of mutations can be listed as follows:

[0354] **Class 1 Pyrococcus specific amino acids relative to Pyrococcus horikoshii OT3 DNA polymerase wild type.** (Class 1-1) D141A; E143A; L409S; Y410A; P411V. (Class 1-2) D141A; E143A; L409S; Y410A; P411P. (Class 1-3) D141A; E143A; L409S; Y410G; P411I. (Class 1-4) D141A; E143A; L409A; Y410A; P411V. (Class 1-5) D141A; E143A; L409S; Y410A; P411I. (Class 1-6) D141A; E143A; L409S; Y410A; P411G. (Class 1-7) D141A; E143A; L409S; Y410G; P411P. **Additional class 1 mutations include:** T144A; G153E; D215A; D315A; D215A and D315A; T515S; I522L; T591I; K477W; K477A; K478A; L479S; K477W and K478A; K477A and K478A and L479S; A486V; A486L; K603A; A640L; K713E; R714A; E719A; E720A; or N736A.

[0355] **Class 2 Pyrococcus specific amino acids relative to Pyrococcus horikoshii OT3 DNA polymerase wild type.** (Class 2-1) M129A; D141A; E143A; L409A; Y410G; P411I; A486A. (Class 2-2) M129A; D141A; E143A; L409A; Y410G; P411P; A486A. (Class 2-3) M129A; D141A; E143A; L409S; Y410G; P411I; A486A. (Class 2-4) M129A; D141A; E143A; L409S; Y410G; P411P; A486A. (Class 2-5) M129A; D141A; E143A; L409A; Y410G; P411G; A486A. (Class 2-6) M129A; D141A; E143A; L409A; Y410G; P411V; A486A. (Class 2-7) M129A; D141A; E143A; L409S; Y410G; P411S; A486A. **Additional class 2 mutations include:** T144A; G153E; D215A; D315A; D215A and D315A; T515S; I522L; T591I; K477W; K477A; K478A; L479S; K477W and K478A; K477A and K478A and L479S; K603A; A640L; K713E; R714A; E719A; E720A; or N736A.

[0356] **Class 3 Pyrococcus specific amino acids relative to Pyrococcus horikoshii OT3 DNA polymerase wild type:** (Class 3-1) D141A; E143A; G153E; L409S; Y410A; P411P. (Class 3-2) D141A; E143A; G153E; L409S; Y410A; P411V. (Class 3-3) D141A; E143A; G153E; L409S; Y410G; P411I. (Class 3-4) D141A; E143A; G153E; L409A; Y410A; P411V. (Class 3-5) D141A; E143A; G153E; L409S; Y410A; P411I. (Class 3-5) D141A; E143A; G153E; L409S; Y410A; P411G. (Class 3-6) D141A; E143A; G153E; L409S; Y410G; P411P. **Additional class**

3 mutations include: T144A; D215A; D315A; D215A and D315A; T515S; I522L; T591I; K477W; K477A; K478A; L479S; K477W and K478A; K477A and K478A and L479S; K603A; A640L; K713E; R714A; E719A; E720A; or N736A.

[0357] Class 4 Pyrococcus specific amino acids relative to Pyrococcus horikoshii OT3 DNA polymerase wild type: (Class 4-1) M129A; D141A; E143A; G153E; L409A; Y410G; P411I; A486A. (Class 4-2) M129A; D141A; E143A; G153E; L409A; Y410G; P411P; A486A. (Class 4-3) M129A; D141A; E143A; G153E; L409S; Y410G; P411I; A486A. (Class 4-4) M129A; D141A; E143A; G153E; L409S; Y410G; P411P; A486A. (Class 4-5) M129A; D141A; E143A; G153E; L409A; Y410G; P411G; A486A. (Class 4-6) M129A; D141A; E143A; G153E; L409A; Y410G; P411V; A486A. (Class 4-7) M129A; D141A; E143A; G153E; L409S; Y410G; P411S; A486A. **Additional class 4 mutations include:** T144A; D215A; D315A; D215A and D315A; T515S; I522L; T591I; K477W; K477A; K478A; L479S; K477W and K478A; K477A and K478A and L479S; K603A; A640L; K713E; R714A; E719A; E720A; or N736A.

EMBODIMENTS

[0358] Embodiment 1-1. A polymerase comprising an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1; comprising the following amino acids: an alanine or serine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409; a glycine or alanine at amino acid position 410 or any amino acid that is functionally equivalent to amino acid position 410; a proline, valine, glycine, or isoleucine at amino acid position 411 or any amino acid that is functionally equivalent to amino acid position 411; and an alanine at amino acid position 141 or an amino acid position functionally equivalent to amino acid position 141; and an alanine at amino acid position 143 or an amino acid position functionally equivalent to amino acid position.

[0359] Embodiment 1-2. The polymerase of Embodiment 1-1, further comprising at least one of the following the following amino acids: an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144; a glutamic at amino acid position 153 or an amino acid position functionally equivalent to amino acid position 153; an alanine at amino acid position 215 or an amino acid position functionally equivalent to amino acid position 215; an alanine at amino acid position 315 or an amino acid position functionally equivalent to amino acid position 315; an alanine at amino acid positions 215 and 315 or amino acid positions functionally equivalent to amino acid positions 215 and 315; a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515; a

leucine at amino acid position 522 or an amino acid position functionally equivalent to amino acid position 522; an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591; a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478; a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479; a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477 and an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478; an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477, an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478 and a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479; a valine at amino acid position 486 or an amino acid position functionally equivalent to amino acid position 486; a leucine at amino acid position 486 or an amino acid position functionally equivalent to amino acid position 486; an alanine at amino acid position 603 or an amino acid position functionally equivalent to amino acid position 603; a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640; a glutamic acid at amino acid position 713 or an amino acid position functionally equivalent to amino acid position 713; an alanine at amino acid position 714 or an amino acid position functionally equivalent to amino acid position 714; an alanine at amino acid position 719 or an amino acid position functionally equivalent to amino acid position 719; an alanine at amino acid position 720 or an amino acid position functionally equivalent to amino acid position 720; or an alanine at amino acid position 736 or an amino acid position functionally equivalent to amino acid position 736.

[0360] Embodiment 1-3. A polymerase comprising an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1; comprising the following amino acids: an alanine or serine at amino acid position 409 or an amino acid functionally equivalent to amino acid position 409; a glycine at amino acid position 410 or an amino acid functionally equivalent to amino acid position 410; a proline, valine, glycine, isoleucine, or serine at amino acid position 411 or an amino acid functionally equivalent to amino acid position 411; an alanine at amino acid position 129 or an amino acid functionally equivalent to amino acid position 129; an alanine at amino acid position 141 or an amino acid functionally equivalent to amino acid position 141; an alanine at amino acid position 143 or an

amino acid functionally equivalent to amino acid position 143; and an alanine at amino acid position 486 or an amino acid functionally equivalent to amino acid position 486.

[0361] Embodiment 1-4. The polymerase of Embodiment 1-3, further comprising at least one of the following amino acids: an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144; a glutamic at amino acid position 153 or an amino acid position functionally equivalent to amino acid position 153; an alanine at amino acid position 215 or an amino acid position functionally equivalent to amino acid position 215; an alanine at amino acid position 315 or an amino acid position functionally equivalent to amino acid position 315; an alanine at amino acid positions 215 and 315 or amino acid positions functionally equivalent to amino acid positions 215 and 315; a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515; a leucine at amino acid position 522 or an amino acid position functionally equivalent to amino acid position 522; an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591; a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478; a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479; a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477 and an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478; an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477, an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478 and a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479; an alanine at amino acid position 603 or an amino acid position functionally equivalent to amino acid position 603; a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640; a glutamic acid at amino acid position 713 or an amino acid position functionally equivalent to amino acid position 713; an alanine at amino acid position 714 or an amino acid position functionally equivalent to amino acid position 714; an alanine at amino acid position 719 or an amino acid position functionally equivalent to amino acid position 719; an alanine at amino acid position 720 or an amino acid position functionally equivalent to amino acid position 720; or an alanine at amino acid position 736 or an amino acid position functionally equivalent to amino acid position 736.

[0362] Embodiment 1-5. A polymerase comprising an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1; comprising the following amino acids: an alanine or serine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409; a glycine or alanine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410; a proline, valine, glycine, or isoleucine at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411; an alanine at amino acid position 141 or an amino acid position functionally equivalent to amino acid position 141; an alanine at amino acid position 143 or an amino acid position functionally equivalent to amino acid position 143; and a glutamic acid at amino acid position 153 or an amino acid position functionally equivalent to amino acid position 153.

[0363] Embodiment 1-6. The polymerase of Embodiment 1-5, further comprising at least one of the following amino acids: an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144; an alanine at amino acid position 215 or an amino acid position functionally equivalent to amino acid position 215; an alanine at amino acid position 315 or an amino acid position functionally equivalent to amino acid position 315; an alanine at amino acid positions 215 and 315 or amino acid positions functionally equivalent to amino acid positions 215 and 315; a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515; a leucine at amino acid position 522 or an amino acid position functionally equivalent to amino acid position 522; an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591; a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478; a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479; a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477 and an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478; an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477, an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478 and a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479; an alanine at amino acid position 603 or an amino acid position functionally equivalent to amino acid position 603; a leucine at amino acid position 640 or an amino acid

position functionally equivalent to amino acid position 640; a glutamic acid at amino acid position 713 or an amino acid position functionally equivalent to amino acid position 713; an alanine at amino acid position 714 or an amino acid position functionally equivalent to amino acid position 714; an alanine at amino acid position 719 or an amino acid position functionally equivalent to amino acid position 719; an alanine at amino acid position 720 or an amino acid position functionally equivalent to amino acid position 720; or an alanine at amino acid position 736 or an amino acid position functionally equivalent to amino acid position 736.

[0364] Embodiment 1-7. A polymerase comprising an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1; comprising the following amino acids: an alanine or serine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409; a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410; a proline, valine, glycine, isoleucine, or serine at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411; and an alanine at amino acid position 129 or an amino acid functionally equivalent to amino acid position 129; an alanine at amino acid position 141 or an amino acid functionally equivalent to amino acid position 141; an alanine at amino acid position 143 or an amino acid functionally equivalent to amino acid position 143; a glutamic acid at amino acid position 153 or an amino acid position functionally equivalent to amino acid position 153; and an alanine at amino acid position 486 or an amino acid functionally equivalent to amino acid position 486.

[0365] Embodiment 1-8. The polymerase of Embodiment 1-7, further comprising at least one of the following amino acids: an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144; an alanine at amino acid position 215 or an amino acid position functionally equivalent to amino acid position 215; an alanine at amino acid position 315 or an amino acid position functionally equivalent to amino acid position 315; an alanine at amino acid positions 215 and 315 or amino acid positions functionally equivalent to amino acid positions 215 and 315; a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515; a leucine at amino acid position 522 or an amino acid position functionally equivalent to amino acid position 522; an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591; a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 478 or an

amino acid position functionally equivalent to amino acid position 478; a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479;

a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477 and an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478; an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477, an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478 and a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479; an alanine at amino acid position 603 or an amino acid position functionally equivalent to amino acid position 603; a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640; a glutamic acid at amino acid position 713 or an amino acid position functionally equivalent to amino acid position 713; an alanine at amino acid position 714 or an amino acid position functionally equivalent to amino acid position 714; an alanine at amino acid position 719 or an amino acid position functionally equivalent to amino acid position 719; an alanine at amino acid position 720 or an amino acid position functionally equivalent to amino acid position 720; or an alanine at amino acid position 736 or an amino acid position functionally equivalent to amino acid position 736.

[0366] Embodiment 1-9. The polymerase of any one of the preceding Embodiments, wherein the polymerase comprises an amino acid sequence that is at least 90% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1.

[0367] Embodiment 1-10. The polymerase of any one of the preceding Embodiments, which exhibits an increased rate of incorporation of modified nucleotides, relative to a polymerase comprising the amino acid sequence of SEQ ID NO: 31.

[0368] Embodiment 1-11. The polymerase of any one of the preceding Embodiments, wherein the polymerase is selected from a *Pyrococcus abyssi*, *Pyrococcus endeavori*, *Pyrococcus furiosus*, *Pyrococcus glycovorans*, *Pyrococcus horikoshii*, *Pyrococcus kukulkanii*, *Pyrococcus woesei*, *Pyrococcus yayanosii*, *Pyrococcus sp.*, *Pyrococcus sp. 12/1*, *Pyrococcus sp. 121*, *Pyrococcus sp. 303*, *Pyrococcus sp. 304*, *Pyrococcus sp. 312*, *Pyrococcus sp. 32-4*, *Pyrococcus sp. 321*, *Pyrococcus sp. 322*, *Pyrococcus sp. 323*, *Pyrococcus sp. 324*, *Pyrococcus sp. 95-12-1*, *Pyrococcus sp. AV5*, *Pyrococcus sp. Ax99-7*, *Pyrococcus sp. C2*, *Pyrococcus sp. EX2*, *Pyrococcus sp. Fla95-Pc*, *Pyrococcus sp. GB-3A*, *Pyrococcus sp. GB-D*, *Pyrococcus sp. GBD*, *Pyrococcus sp. GI-H*, *Pyrococcus sp. GI-J*, *Pyrococcus sp. GIL*, *Pyrococcus sp. HT3*,

Pyrococcus sp. JT1, *Pyrococcus* sp. LMO-A29, *Pyrococcus* sp. LMO-A30, *Pyrococcus* sp. LMO-A31, *Pyrococcus* sp. LMO-A32, *Pyrococcus* sp. LMO-A33, *Pyrococcus* sp. LMO-A34, *Pyrococcus* sp. LMO-A35, *Pyrococcus* sp. LMO-A36, *Pyrococcus* sp. LMO-A37, *Pyrococcus* sp. LMO-A38, *Pyrococcus* sp. LMO-A39, *Pyrococcus* sp. LMO-A40, *Pyrococcus* sp. LMO-A41, *Pyrococcus* sp. LMO-A42, *Pyrococcus* sp. M24D13, *Pyrococcus* sp. MA2.31, *Pyrococcus* sp. MA2.32, *Pyrococcus* sp. MA2.34, *Pyrococcus* sp. MV1019, *Pyrococcus* sp. MV4, *Pyrococcus* sp. MV7, *Pyrococcus* sp. MZ14, *Pyrococcus* sp. MZ4, *Pyrococcus* sp. NA2, *Pyrococcus* sp. NS102-T, *Pyrococcus* sp. P12.1, *Pyrococcus* sp. Pikanate 5017, *Pyrococcus* sp. PK 5017, *Pyrococcus* sp. ST04, *Pyrococcus* sp. ST700, *Pyrococcus* sp. Tc-2-70, *Pyrococcus* sp. Tc95-7C-I, *Pyrococcus* sp. TC95-7C-S, *Pyrococcus* sp. Tc95_6, *Pyrococcus* sp. V211, *Pyrococcus* sp. V212, *Pyrococcus* sp. V221, *Pyrococcus* sp. V222, *Pyrococcus* sp. V231, *Pyrococcus* sp. V232, *Pyrococcus* sp. V61, *Pyrococcus* sp. V62, *Pyrococcus* sp. V63, *Pyrococcus* sp. V72, *Pyrococcus* sp. V73, *Pyrococcus* sp. VB112, *Pyrococcus* sp. VB113, *Pyrococcus* sp. VB81, *Pyrococcus* sp. VB82, *Pyrococcus* sp. VB83, *Pyrococcus* sp. VB85, *Pyrococcus* sp. VB86, *Pyrococcus* sp. VB93 polymerase, *Pyrococcus furiosus* DSM 3638, *Pyrococcus* sp. GE23, *Pyrococcus* sp. GI-H, *Pyrococcus* sp. NA2, *Pyrococcus* sp. ST04, or *Pyrococcus* sp. ST700 polymerase.

[0369] Embodiment 1-12. The polymerase of any one of the preceding Embodiments, wherein the polymerase is *Pyrococcus abyssi* or *Pyrococcus horikoshii* polymerase.

[0370] Embodiment 1-13. The polymerase of any one of the preceding Embodiments, which is capable of incorporating modified nucleotides at reaction temperatures across the range of 40° C to 80° C.

[0371] Embodiment 1-14. A method of incorporating a modified nucleotide into a nucleic acid sequence comprising allowing the following components to interact: (i) a DNA template, (ii) a nucleotide solution, and (iii) a polymerase, wherein the polymerase is a polymerase of any one of Embodiments 1-1 to 1-13.

[0372] Embodiment 1-15. The method of Embodiment 1-14, wherein the polymerase is capable of incorporating a modified nucleotide into a nucleic acid sequence in stringent hybridization conditions.

[0373] Embodiment 1-16. The method of Embodiment 1-14 or 1-15, wherein the polymerase is capable of incorporating a modified nucleotide into a nucleic acid sequence at 55 to 80 degrees Celsius.

ADDITIONAL EMBODIMENTS

[0374] Embodiment 2-1. A polymerase comprising an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1; comprising the following amino acids: an alanine or serine at amino acid position 409 or an amino acid functionally equivalent to amino acid position 409; a glycine at amino acid position 410 or an amino acid functionally equivalent to amino acid position 410; a proline, valine, glycine, isoleucine, or serine at amino acid position 411 or an amino acid functionally equivalent to amino acid position 411; an alanine at amino acid position 129 or an amino acid functionally equivalent to amino acid position 129; an alanine at amino acid position 141 or an amino acid functionally equivalent to amino acid position 141; an alanine at amino acid position 143 or an amino acid functionally equivalent to amino acid position 143; and an alanine at amino acid position 486 or an amino acid functionally equivalent to amino acid position 486.

[0375] Embodiment 2-2. The polymerase of Embodiment 2-1, comprising the following amino acids: an alanine or serine at amino acid position 409 or an amino acid functionally equivalent to amino acid position 409; a glycine at amino acid position 410 or an amino acid functionally equivalent to amino acid position 410; and a proline at amino acid position 411 or an amino acid functionally equivalent to amino acid position 411.

[0376] Embodiment 2-3. The polymerase of Embodiment 2-2, comprising the following amino acids: an alanine at amino acid position 409 or an amino acid functionally equivalent to amino acid position 409.

[0377] Embodiment 2-4. The polymerase of any one of Embodiments 2-1 to 2-3, further comprising a glutamic at amino acid position 153 or an amino acid position functionally equivalent to amino acid position 153.

[0378] Embodiment 2-5. A polymerase comprising an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1; comprising the following amino acids: a serine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409; an alanine at amino acid position 410 or any amino acid that is functionally equivalent to amino acid position 410; a proline at amino acid position 411 or any amino acid that is functionally equivalent to amino acid position 411; and an alanine at amino acid position 141 or an amino acid position functionally equivalent to amino acid position 141; and an alanine at amino acid position 143 or an amino acid position functionally equivalent to amino acid position.

[0379] Embodiment 2-6. The polymerase of any one of Embodiments 2-2 to 2-5, further comprising at least one of the following amino acids: an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144; a glutamic at amino acid position 153 or an amino acid position functionally equivalent to amino acid position 153; an alanine at amino acid position 215 or an amino acid position functionally equivalent to amino acid position 215; an alanine at amino acid position 315 or an amino acid position functionally equivalent to amino acid position 315; an alanine at amino acid positions 215 and 315 or amino acid positions functionally equivalent to amino acid positions 215 and 315; a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515; a leucine at amino acid position 522 or an amino acid position functionally equivalent to amino acid position 522; an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591; a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478; a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479; a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477 and an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478; an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477, an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478 and a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479; an alanine at amino acid position 603 or an amino acid position functionally equivalent to amino acid position 603; a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640; a glutamic acid at amino acid position 713 or an amino acid position functionally equivalent to amino acid position 713; an alanine at amino acid position 714 or an amino acid position functionally equivalent to amino acid position 714; an alanine at amino acid position 719 or an amino acid position functionally equivalent to amino acid position 719; an alanine at amino acid position 720 or an amino acid position functionally equivalent to amino acid position 720; or an alanine at amino acid position 736 or an amino acid position functionally equivalent to amino acid position 736.

[0380] Embodiment 2-7. The polymerase of any one of Embodiments 2-1 to 2-5, further comprising at least one of the following: an alanine at amino acid position 144 or an amino acid

position functionally equivalent to amino acid position 144; a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515; an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591; an alanine at amino acid position 603 or an amino acid position functionally equivalent to amino acid position 603; a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640; or a glutamic acid at amino acid position 713 or an amino acid position functionally equivalent to amino acid position 713.

[0381] Embodiment 2-8. The polymerase of any one of Embodiments 2-1 to 2-5, further comprising at least one of the following: an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144; a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515; an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591; or a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640.

[0382] Embodiment 2-9. The polymerase of any one of Embodiments 2-1 to 2-5, further comprising at least one of the following: an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144; a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515; an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591.

[0383] Embodiment 2-10. The polymerase of any one of the preceding Embodiments, wherein the polymerase comprises an amino acid sequence that is at least 90% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1.

[0384] Embodiment 2-11. The polymerase of any one of the preceding Embodiments, which exhibits an increased rate of incorporation of modified nucleotides, relative to a polymerase having the following mutations: D141A; E143A; L409S; Y410A; and P411V relative to SEQ ID NO:1.

[0385] Embodiment 2-12. The polymerase of any one of the preceding Embodiments, wherein the polymerase is selected from a *Pyrococcus abyssi*, *Pyrococcus endeavori*, *Pyrococcus furiosus*, *Pyrococcus glycovorans*, *Pyrococcus horikoshii*, *Pyrococcus kukulkanii*, *Pyrococcus woesei*, *Pyrococcus yayanosii*, *Pyrococcus sp.*, *Pyrococcus sp. 12/1*, *Pyrococcus sp. 121*, *Pyrococcus sp. 303*, *Pyrococcus sp. 304*, *Pyrococcus sp. 312*, *Pyrococcus sp. 32-4*, *Pyrococcus*

*sp. 321, Pyrococcus sp. 322, Pyrococcus sp. 323, Pyrococcus sp. 324, Pyrococcus sp. 95-12-1, Pyrococcus sp. AV5, Pyrococcus sp. Ax99-7, Pyrococcus sp. C2, Pyrococcus sp. EX2, Pyrococcus sp. Fla95-Pc, Pyrococcus sp. GB-3A, Pyrococcus sp. GB-D, Pyrococcus sp. GBD, Pyrococcus sp. GI-H, Pyrococcus sp. GI-J, Pyrococcus sp. GIL, Pyrococcus sp. HT3, Pyrococcus sp. JT1, Pyrococcus sp. LMO-A29, Pyrococcus sp. LMO-A30, Pyrococcus sp. LMO-A31, Pyrococcus sp. LMO-A32, Pyrococcus sp. LMO-A33, Pyrococcus sp. LMO-A34, Pyrococcus sp. LMO-A35, Pyrococcus sp. LMO-A36, Pyrococcus sp. LMO-A37, Pyrococcus sp. LMO-A38, Pyrococcus sp. LMO-A39, Pyrococcus sp. LMO-A40, Pyrococcus sp. LMO-A41, Pyrococcus sp. LMO-A42, Pyrococcus sp. M24D13, Pyrococcus sp. MA2.31, Pyrococcus sp. MA2.32, Pyrococcus sp. MA2.34, Pyrococcus sp. MV1019, Pyrococcus sp. MV4, Pyrococcus sp. MV7, Pyrococcus sp. MZ14, Pyrococcus sp. MZ4, Pyrococcus sp. NA2, Pyrococcus sp. NS102-T, Pyrococcus sp. P12.1, Pyrococcus sp. Pikanate 5017, Pyrococcus sp. PK 5017, Pyrococcus sp. ST04, Pyrococcus sp. ST700, Pyrococcus sp. Tc-2-70, Pyrococcus sp. Tc95-7C-I, Pyrococcus sp. TC95-7C-S, Pyrococcus sp. Tc95_6, Pyrococcus sp. V211, Pyrococcus sp. V212, Pyrococcus sp. V221, Pyrococcus sp. V222, Pyrococcus sp. V231, Pyrococcus sp. V232, Pyrococcus sp. V61, Pyrococcus sp. V62, Pyrococcus sp. V63, Pyrococcus sp. V72, Pyrococcus sp. V73, Pyrococcus sp. VB112, Pyrococcus sp. VB113, Pyrococcus sp. VB81, Pyrococcus sp. VB82, Pyrococcus sp. VB83, Pyrococcus sp. VB85, Pyrococcus sp. VB86, Pyrococcus sp. VB93 polymerase, Pyrococcus furiosus DSM 3638, Pyrococcus sp. GE23, Pyrococcus sp. GI-H, Pyrococcus sp. NA2, Pyrococcus sp. ST04, or Pyrococcus sp. ST700 polymerase. The polymerase of any one of the preceding any one of Embodiments 2-1 to 2-11, wherein the polymerase is *Pyrococcus abyssi* or *Pyrococcus horikoshii*.*

[0386] Embodiment 2-13. The polymerase according to any one of the preceding Embodiments, which is capable of incorporating modified nucleotides at reaction temperatures across the range of 40° C to 80° C.

[0387] Embodiment 2-14. A method of incorporating a modified nucleotide into a nucleic acid sequence comprising allowing the following components to interact: (i) a nucleic acid template, (ii) a nucleotide solution, and (iii) a polymerase, wherein the polymerase is a polymerase of any one of Embodiments 2-1 to 2-13.

[0388] Embodiment 2-15. The method of Embodiment 2-14, wherein the polymerase is capable of incorporating a modified nucleotide into a nucleic acid sequence in stringent hybridization conditions.

[0389] Embodiment 2-16. The method of Embodiment 2-15, wherein the polymerase is capable of incorporating a modified nucleotide into a nucleic acid sequence at 55° C to 80° C.

[0390] Embodiment 2-17. A method of sequencing a nucleic acid sequence comprising: a) providing a nucleic acid template with a primer hybridized to said template to form a primer-template hybridization complex; b) adding a DNA polymerase and a nucleotide solution to the primer-template hybridization complex, wherein the DNA polymerase is a polymerase of any one of Embodiments 2-1 to 2-13 and the nucleotide solution comprises a modified nucleotide, wherein the modified nucleotide comprises a detectable label; c) subjecting primer-template hybridization complex to conditions which enable the polymerase to incorporate a modified nucleotide into the primer-template hybridization complex to form a modified primer-template hybridization complex; and d) detecting the detectable label; thereby sequencing a nucleic acid sequence.

[0391] Embodiment 2-18. A kit comprising the polymerase of any one of Embodiments 2-1 to 2-13.

[0392] Embodiment 2-19. The polymerase according to Embodiment 2-10, comprising the following amino acids: an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino acid position 410 or an amino acid functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid functionally equivalent to amino acid position 411, a valine at amino acid position 486 or an amino acid functionally equivalent to amino acid position 486, a threonine at amino acid position 515 or an amino acid functionally equivalent to amino acid position 515, an isoleucine at amino acid position 591 or an amino acid functionally equivalent to amino acid position 591, and a leucine at amino acid position 640 or an amino acid functionally equivalent to amino acid position 640; an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino acid position 410 or an amino acid functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid functionally equivalent to amino acid position 411, a leucine at amino acid position 486 or an amino acid functionally equivalent to amino acid position 486, a threonine at amino acid position 515 or an amino acid functionally equivalent to amino acid position 515, and an isoleucine at amino acid position 591 or an amino acid functionally equivalent to amino acid position 591; an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino

acid position 410 or an amino acid functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid functionally equivalent to amino acid position 411, a valine at amino acid position 486 or an amino acid functionally equivalent to amino acid position 486, a threonine at amino acid position 515 or an amino acid functionally equivalent to amino acid position 515, an isoleucine at amino acid position 591 or an amino acid functionally equivalent to amino acid position 591, and an alanine at amino acid position 603 or an amino acid functionally equivalent to amino acid position 603; or an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino acid position 410 or an amino acid functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid functionally equivalent to amino acid position 411, a valine at amino acid position 486 or an amino acid functionally equivalent to amino acid position 486, a threonine at amino acid position 515 or an amino acid functionally equivalent to amino acid position 515, an isoleucine at amino acid position 591 or an amino acid functionally equivalent to amino acid position 591, a tryptophan at amino acid position 477 or an amino acid functionally equivalent to amino acid position 477; and an alanine at amino acid position 478 or an amino acid functionally equivalent to amino acid position 478.

[0393] Embodiment 2-20. A polymerase comprising an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1; comprising the following amino acids: an alanine or serine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409; a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410; a proline, valine, glycine, isoleucine, or serine at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411; a glutamine, valine, arginine, or alanine at amino acid position 93 or an amino acid position functionally equivalent to amino acid position 93; an alanine at amino acid position 141 or an amino acid position functionally equivalent to amino acid position 141; and an alanine at amino acid position 143 or an amino acid position functionally equivalent to amino acid position 143.

[0394] Embodiment 2-21. The polymerase of Embodiment 2-20, comprising the following amino acids: an alanine or serine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409; a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410; and a proline at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411.

[0395] Embodiment 2-22. The polymerase of Embodiment 2-21, comprising the following amino acids: an alanine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409.

[0396] Embodiment 2-23. The polymerase of Embodiment 2-20, further comprising a glutamic acid at amino acid position 153 or an amino acid position functionally equivalent to amino acid position 153.

[0397] Embodiment 2-24. A polymerase comprising an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1; comprising the following amino acids: a serine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409; an alanine at amino acid position 410 or any amino acid that is functionally equivalent to amino acid position 410; a proline at amino acid position 411 or any amino acid that is functionally equivalent to amino acid position 411; and an alanine at amino acid position 141 or an amino acid position functionally equivalent to amino acid position 141; and an alanine at amino acid position 143 or an amino acid position functionally equivalent to amino acid position.

[0398] Embodiment 2-25. The polymerase of Embodiment 2-20, further comprising at least one of the following amino acids: an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144; a glutamic acid at amino acid position 153 or an amino acid position functionally equivalent to amino acid position 153; an alanine at amino acid position 215 or an amino acid position functionally equivalent to amino acid position 215; an alanine at amino acid position 315 or an amino acid position functionally equivalent to amino acid position 315; an alanine at amino acid positions 215 and 315 or amino acid positions functionally equivalent to amino acid positions 215 and 315; a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515; a leucine at amino acid position 522 or an amino acid position functionally equivalent to amino acid position 522; an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591; a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478; a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479; a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477 and an alanine at amino acid position

478 or an amino acid position functionally equivalent to amino acid position 478; an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477, an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478 and a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479; an alanine at amino acid position 603 or an amino acid position functionally equivalent to amino acid position 603; a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640; a glutamic acid at amino acid position 713 or an amino acid position functionally equivalent to amino acid position 713; an alanine at amino acid position 714 or an amino acid position functionally equivalent to amino acid position 714; an alanine at amino acid position 719 or an amino acid position functionally equivalent to amino acid position 719; an alanine at amino acid position 720 or an amino acid position functionally equivalent to amino acid position 720; or an alanine at amino acid position 736 or an amino acid position functionally equivalent to amino acid position 736.

[0399] Embodiment 2-26. The polymerase of Embodiment 2-20, further comprising at least one of the following: an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144; an alanine, valine, or leucine at amino acid position 486 or an amino acid position functionally equivalent to amino acid position 486; a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515; an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591; an alanine at amino acid position 603 or an amino acid position functionally equivalent to amino acid position 603; a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640; or a glutamic acid at amino acid position 713 or an amino acid position functionally equivalent to amino acid position 713.

[0400] Embodiment 2-27. The polymerase of Embodiment 2-20, further comprising at least one of the following: an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144; a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515; an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591; or a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640.

[0401] Embodiment 2-28. The polymerase of Embodiment 2-20, further comprising at least one of the following: an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144; a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515; an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591.

[0402] Embodiment 2-29. The polymerase of Embodiment 2-20, wherein the polymerase comprises an amino acid sequence that is at least 90% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1.

[0403] Embodiment 2-30. The polymerase of Embodiment 2-20, which exhibits an increased rate of incorporation of modified nucleotides, relative to a control.

[0404] Embodiment 2-31. The polymerase of Embodiment 2-20, wherein the polymerase is selected from a *Pyrococcus abyssi*, *Pyrococcus endeavori*, *Pyrococcus furiosus*, *Pyrococcus glycovorans*, *Pyrococcus horikoshii*, *Pyrococcus kukulkanii*, *Pyrococcus woesei*, *Pyrococcus yayanosii*, *Pyrococcus sp.*, *Pyrococcus sp. 12/1*, *Pyrococcus sp. 121*, *Pyrococcus sp. 303*, *Pyrococcus sp. 304*, *Pyrococcus sp. 312*, *Pyrococcus sp. 32-4*, *Pyrococcus sp. 321*, *Pyrococcus sp. 322*, *Pyrococcus sp. 323*, *Pyrococcus sp. 324*, *Pyrococcus sp. 95-12-1*, *Pyrococcus sp. AV5*, *Pyrococcus sp. Ax99-7*, *Pyrococcus sp. C2*, *Pyrococcus sp. EX2*, *Pyrococcus sp. Fla95-Pc*, *Pyrococcus sp. GB-3A*, *Pyrococcus sp. GB-D*, *Pyrococcus sp. GBD*, *Pyrococcus sp. GI-H*, *Pyrococcus sp. GI-J*, *Pyrococcus sp. GIL*, *Pyrococcus sp. HT3*, *Pyrococcus sp. JT1*, *Pyrococcus sp. LMO-A29*, *Pyrococcus sp. LMO-A30*, *Pyrococcus sp. LMO-A31*, *Pyrococcus sp. LMO-A32*, *Pyrococcus sp. LMO-A33*, *Pyrococcus sp. LMO-A34*, *Pyrococcus sp. LMO-A35*, *Pyrococcus sp. LMO-A36*, *Pyrococcus sp. LMO-A37*, *Pyrococcus sp. LMO-A38*, *Pyrococcus sp. LMO-A39*, *Pyrococcus sp. LMO-A40*, *Pyrococcus sp. LMO-A41*, *Pyrococcus sp. LMO-A42*, *Pyrococcus sp. M24D13*, *Pyrococcus sp. MA2.31*, *Pyrococcus sp. MA2.32*, *Pyrococcus sp. MA2.34*, *Pyrococcus sp. MV1019*, *Pyrococcus sp. MV4*, *Pyrococcus sp. MV7*, *Pyrococcus sp. MZ14*, *Pyrococcus sp. MZ4*, *Pyrococcus sp. NA2*, *Pyrococcus sp. NS102-T*, *Pyrococcus sp. P12.1*, *Pyrococcus sp. Pikanate 5017*, *Pyrococcus sp. PK 5017*, *Pyrococcus sp. ST04*, *Pyrococcus sp. ST700*, *Pyrococcus sp. Tc-2-70*, *Pyrococcus sp. Tc95-7C-I*, *Pyrococcus sp. TC95-7C-S*, *Pyrococcus sp. Tc95_6*, *Pyrococcus sp. V211*, *Pyrococcus sp. V212*, *Pyrococcus sp. V221*, *Pyrococcus sp. V222*, *Pyrococcus sp. V231*, *Pyrococcus sp. V232*, *Pyrococcus sp. V61*, *Pyrococcus sp. V62*, *Pyrococcus sp. V63*, *Pyrococcus sp. V72*, *Pyrococcus sp. V73*, *Pyrococcus sp. VB112*, *Pyrococcus sp. VB113*, *Pyrococcus sp. VB81*, *Pyrococcus sp. VB82*, *Pyrococcus sp. VB83*, *Pyrococcus sp. VB85*, *Pyrococcus sp. VB86*, *Pyrococcus sp. VB93 polymerase*, *Pyrococcus*

furiosus DSM 3638, *Pyrococcus* sp. GE23, *Pyrococcus* sp. GI-H, *Pyrococcus* sp. NA2, *Pyrococcus* sp. ST04, or *Pyrococcus* sp. ST700 polymerase.

[0405] Embodiment 2-32. The polymerase of Embodiment 2-20, wherein the polymerase is a *Pyrococcus abyssi* or *Pyrococcus horikoshii* polymerase.

[0406] Embodiment 2-33. The polymerase according to Embodiment 2-20, which is capable of incorporating modified nucleotides at reaction temperatures across the range of 40° C to 80° C.

[0407] Embodiment 2-34. The polymerase according to Embodiment 2-29, comprising the following amino acids: an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid position functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411, a valine at amino acid position 486 or an amino acid position functionally equivalent to amino acid position 486, a threonine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515, an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591, and a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640; an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid position functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411, a leucine at amino acid position 486 or an amino acid position functionally equivalent to amino acid position 486, a threonine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515, and an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591; an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid position functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411, a valine at amino acid position 486 or an amino acid position functionally equivalent to amino acid position 486, a threonine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515, an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid

position 591, and an alanine at amino acid position 603 or an amino acid position functionally equivalent to amino acid position 603; or an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid position functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411, a valine at amino acid position 486 or an amino acid position functionally equivalent to amino acid position 486, a threonine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515, an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591, a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; and an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478.

[0408] Embodiment 2-35. A method of incorporating a modified nucleotide into a nucleic acid sequence comprising allowing the following components to interact: (i) a nucleic acid template, (ii) a nucleotide solution, and (iii) a polymerase, wherein the polymerase is a polymerase of Embodiment 2-20.

[0409] Embodiment 2-36. The method of Embodiment 2-35, wherein the polymerase is capable of incorporating a modified nucleotide into a nucleic acid sequence in stringent hybridization conditions.

[0410] Embodiment 2-37. The method of Embodiment 2-36, wherein the polymerase is capable of incorporating a modified nucleotide into a nucleic acid sequence at 55° C to 80° C.

[0411] Embodiment 2-38. A method of sequencing a nucleic acid sequence comprising: a. hybridizing a nucleic acid template with a primer to form a primer-template hybridization complex; b. contacting the primer-template hybridization complex with a DNA polymerase and nucleotides, wherein the DNA polymerase is the polymerase of Embodiment 2-20 and the nucleotides comprise a modified nucleotide, wherein the modified nucleotide comprises a detectable label; c. subjecting the primer-template hybridization complex to conditions which enable the polymerase to incorporate a modified nucleotide into the primer-template hybridization complex to form a modified primer-template hybridization complex; d. detecting the detectable label; thereby sequencing a nucleic acid sequence.

[0412] Embodiment 2-39. A kit comprising the polymerase of Embodiment 2-20.

[0413] Embodiment 2-40. The polymerase of Embodiment 2-20, further comprising at least one of the following: a serine at amino acid position 429 or an amino acid position functionally equivalent to amino acid position 429; a serine at amino acid position 443 or an amino acid position functionally equivalent to amino acid position 443; a serine at amino acid position 507 or an amino acid position functionally equivalent to amino acid position 507; and a serine at amino acid position 510 or an amino acid position functionally equivalent to amino acid position 510.

[0414] Embodiment 2-41. A polymerase comprising a first mutation at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409, and at least one mutation at amino acid position 429 or an amino acid position functionally equivalent to amino acid position 429, amino acid position 443 or an amino acid position functionally equivalent to amino acid position 443, amino acid position 507 or an amino acid position functionally equivalent to amino acid position 507, amino acid position 510 or an amino acid position functionally equivalent to amino acid position 510 ; wherein the amino acid positions are numbered relative to SEQ ID NO : 1.

[0415] Embodiment 2-42. The polymerase of Embodiment 2-41, comprising an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1.

[0416] Embodiment 2-43. The polymerase of Embodiment 2-41, wherein the first mutation at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409 comprises a serine, cysteine, alanine, glycine, valine, isoleucine, glutamine, or histidine.

[0417] Embodiment 2-44. The polymerase of Embodiment 2-41, wherein the first mutation at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409 comprises a serine or alanine.

[0418] Embodiment 2-45. The polymerase of Embodiment 2-41, further comprising an alanine or glycine mutation at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410.

[0419] Embodiment 2-46. The polymerase of Embodiment 2-20, comprising the following amino acids: an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid position functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid position functionally equivalent to

amino acid position 411, a valine at amino acid position 486 or an amino acid position functionally equivalent to amino acid position 486, a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515.

[0420] Embodiment 2-47. The polymerase of Embodiment 2-46, further comprising a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640.

[0421] Embodiment 2-48. The polymerase of Embodiment 2-47, further comprising a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478; an alanine at amino acid position 215 and 315 or an amino acid position functionally equivalent to amino acid position 215 and 315.

[0422] Embodiment 2-49. The polymerase of Embodiment 2-20, further comprising an alanine at amino acid position 129 or an amino acid position functionally equivalent to amino acid position 129.

SEQUENCES

Amino Acid Sequence of wild type *P. horikoshii* OT3 (SEQ ID NO:1):

MILDADYITEDGKPIIRIFKKENGFEKVEYDRNFRPIYIALLRDDS AIDEIKKITAQRHGKVVVRIVETEKIQR
KFLGRPIEVWKLYLEHPQDVP AIRDKIREHPAVVDIFEYDIPFAKRYLIDKGLTPMEGNEKLTFLAVDIETLY
HEGEEFGKGPVIMISYADEEGAKVITWKKIDL PYVEVVSSEREMIKRLIRVIKEKDPDVIIITYNGDNFDFPYL
LKRAEKLGIKLLGRDNSEPKMQKMGDSLAVEIKGRIHFDLFPVIRRTINLPTYTLEAVYEAFGKPKKEKVYA
DEIAKAWETGEGLERVAKYSMEDAKVTYELGREFFPMEAQLARLVGQPVWDVSRSTGNLVEWFLLRKAYERN
ELAPNKPDEKEYERRLRRESYEGGYVKEPEKGLWEGIVSLDFRSLYPSIIITHNVSPDTLNREGCEEYDVAPKV
GHRFCKDFPGFIPSLLGQLLEERQKIKKRMKESKDPVEKKLLDYRQRAIKILANSYYGYGYAKARWYCKECA
ESVTAWGRQYIDLVRRELEARGFKVLYIDTDGLYATIPGVKDWEVVKRRALEFVDYINSKLPGVLELEYEGFY
ARGFFVTKKKYALIDEEGKIVTRGLEIVRRDWSEIAKETQARVLEAILKHGNVEEAVKIVKDVTEKLTNYEVP
PEKLVIYEQITRPINEYKAIGPHVAVAKRLMARGIKVKPGMVGIVYIVLRGDGPISKRAISIEEFDPRKHKYDA
EYYIENQVLP AVERILKAFGYKREDLRWQKTKQVGLGAWIKVKKS

DNA Sequence of wild type *P. horikoshii* OT3 gene cloned in plasmid (SEQ ID NO:2):

CCCGTAGAAAAGATCAAAGGATCTTCTTGAGATCCTTTTTTCTGCGCGTAATCTGCTGCTTGCAAACAAAA
AACCACCGCTACCAGCGGTGGTTTGTGTGCGGATCAAGAGCTACCAACTCTTTTCCGAAGGTAAGTGGCTT
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CCGGGTTGGACTCAAGACGATAGTTACCGGATAAGGCGCAGCGGTGGGCTGAACGGGGGGTTCGTGCACACA
GCCCAGCTTGGAGCGAACGACCTACACCGAACTGAGATACCTACAGCGTGAGCTATGAGAAAGCGCCACGCTT
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 CCGATCAACTGGGTGCCAGCGTGGTGTCTGATGGTAGAAGCAAGCGGCGTCTGAAGCCTGTAAAGCGGCGGT
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 TACCGAGTCCGGGCTGCGCGTTGGTGCGGATATCTCGGTAGTGGGATACGACGATACCGAAGATAGCTCATGT
 TATATCCCCCGCTTAACCACCATCAAACAGGATTTTCGCTGCTGGGGCAAACAGCGTGGACCGCTTGCTGC
 AACTCTCTCAGGGCCAGGCGGTGAAGGGCAATCAGCTGTTGCCAGTCTCACTGGTGAAGAAAGAAACACCCCT
 GCGCGCCCAATACGCAAACCGCTCTCCCCGCGCGTTGGCCGATTATTAAATGCAGCTGGCAGCAGAGGTTTCC
 CGACTGGAAGCGGGCAGTGACTCATGACCAAAATCCCTTAACGTGAGTTACGCGCGCGTCTGTTCCACTGAGC
 GTCAGAC

DNA Sequence of wild type *P. horikoshii* OT3 (SEQ ID NO:3):

Pyrococcus horikoshii DNA Polymerase gene

ATGATTCTGGACGCTGATTATATTACTGAAGATGGTAAACCGATTATTCGTATTTTTTAAAAAAGAAAATGGCG
 AGTTCAAAGTTGAATATGACCGTAACCTTCGTCCGTACATCTACGCGCTGTTGCGCGACGATAGCGCGATCGA
 TGAGATTAAGAAAATTACCGCGCAGCGTCATGGTAAAGTTGTTTCGCATCGTTGAAACCGAGAAAATTCAACGT
 AAATTCCTGGGCCGCCAATTGAAGTGTGGAAGCTGTACCTGGAGCATCCGCAAGATGTCCCGGCGATCCGTG
 ACAAGATTGCGGAGCACCCGGCCGTGTCGACATTTTCGAATACGATATTCGGTTCGCAAAGCGTTACCTGAT
 CGATAAGGGTCTGACCCCGATGGAGGGTAATGAAAAGCTGACGTTTCTGGCTGTGATATTGAAACGTTGTAC
 CACGAGGGTGAAGAGTTTGGTAAGGGCCCGGTATTATGATCAGCTACGCGGATGAAGAGGGCGCCAAAGTTA
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 CTGAAACGTGCTGAGAACTGGGTATCAAGCTGTTGCTGGGTGCGGATAATAGCGAGCCGAAGATGCAAAAAA
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 CAATCTGCCGACCTATACGCTGGAAGCTGTCTACGAGGCAATCTTTGGTAAGCCGAAAGAAAAGTCTATGCG
 GACGAAATTGCGAAAGCGTGGGAAACCGGCGAGGGCCTGGAGCGTGTGGCAAAGTACTCTATGGAAGATGCCA
 AAGTGACCTATGAACTGGGTGCTGAGTTCTTCCCAATGGAAGCCAGTTGGCGCGCTTGGTGGGCCAACCGGT
 TTGGGACGTTTCCCGTAGCAGCACCGGTAACCTGGTTGAGTGGTTTCTGTTGCGTAAAGCGTATGAGCGTAAT
 GAATGGCACCGAACAAGCCTGACGAGAAAGAATATGAACGTGCGCTGCGTGAATCTTACGAGGGTGGTTACG
 TCAAAGAACCAGGAAAAGGTCTGTGGGAAGGCATCGTGAGCCTGGATTTCGCTAGCCTGTACCCTAGCATCAT
 CATCACGCACAATGTTAGCCCGGACACCCTGAACCGCGAGGGCTGCGAAGAGTACGACGTTGCGCCGAAAGTC
 GGCCATCGTTTGTAAAGACTTCCCTGGTTTTCATCCCAAGCCTGCTGGGTGAGTGTGGAAGAGAGACAGA
 AAATTAAGAAACGCATGAAAGAATCGAAAGATCCGGTTGAGAAAAGCTGCTGGATTACCGCCAGCGTGCCAT
 CAAGATTCTGGCTAACTCATATTATGGCTACTACGGTTATGCTAAAGCGCGTTGGTACTGTAAAGAGTGC
 GCGGAGTCCGTACCGCGTGGGGTGCAGATATATCGATCTGGTTCGCTGCGGAGCTGGAAGCGCGTGGTTTTAAGG
 TCCTGTACATCGATACTGACGGTCTGTATGCAACCATCCCTGGTGTCAAAGACTGGGAAGAGGTTAAGCGTCG
 TGCACTGGAATTTGTGGACTATATCAATTCTAAGTTGCCGGGTGTGCTGGAGCTGGAGTACGAAGGCTTCTAT
 GCACGCGGCTTTTTCTGTTACGAAAAAGAAATACGCACTGATCGACGAAGAGGGCAAGATTGTGACTCGTGGTC
 TGGAAATCGTTTCGTGCGGACTGGAGCGAGATTGCAAAAGAAACCAAGCTCGCGTTCTGGAAGCAATCCTGAA
 ACATGGTAACGTGGAAGAAGCCGTCAAGATCGTGAAAGATGTCACCGAAAAGTTGACCAACTACGAAGTTCCA
 CCGGAAAACCTGGTGATTTATGAGCAAATCACGCGTCCGATCAATGAATATAAGGCCATTGGCCCGCACGTGCG
 CGGTGGCCAAGCGCCTGATGGCGCGTGGTATCAAAGTGAACCGGGTATGGTTATTGGTTACATCGTGTGCG
 TGGCGACGGCCCCGATTAGCAAACGTGCGATCAGCATTGAAGAATTTGACCCGCGTAAGCACAATATGACGCG
 GAATACTATATCGAGAATCAAGTGCTGCCGGCCGTGGAACGCATTCTGAAAGCTTTCCGGTACAAGCGTGAAG
 ATTTGCGCTGGCAGAAAACCAAACAGGTTGGTCTTGGTTCGCTGGATCAAGGTCAAAAGTCTCTAA

Pyrococcus abyssi (SEQ ID NO:21)

MIIDADYITEDGKPIIRIFKKEKEGFEKVEYDRTRFPYIYALLKDDSAIDEVKKITAERHGKIVRITEVEKVQK
 KFLGRPIEVWKLYLEHPQDVPAREKIREHPAVVDIFEDYIPFAKRYLIDKGLTPMEGNEELTFLAVDIETLY
 HEGEEFGKGPIMISYADEEGAKVITWKSIDLPIVEVVSEREMIKRLVKVIREKDPDVIITYNGDNDFPYL
 LKRAEKLGIKPLGRDNSEPKMQRMGDSLAVEIKGRIHFDLPVIRRTINLPTYTLEAVYEAFGKSKEKVYA
 HEIAEAWETGKGLERVAKYSMEDAKVT FELGKEFFPMEAQLARLVGPVWDVSRSTGNLVEWFLLRKAYERN
 ELAPNKPDEREYERRLRESYEGGYVKEPEKGLWEGIVSLDFRSLYPSIIITHNVSPDTLNRENCKEYDVAPQV

GHRFCKDFPGFIPSLLGNNLEERQKIKKRMKESKDPVEKKLLDYRQRAIKILANSYYGYYGYAKARWYCKECA
 ESVTAWGRQYIDLVRRELESRGFKVLYIDTDGLYATIPGAKHEEIKEKALKFVEYINSKLPGLLELEYEGFYA
 RGFFVTKKKYALIDEEGKIVTRGLEIVRRDWSEIAKETQAKVLEAILKHGNVDEAVKIVKEVTEKLSKYEIPP
 EKLVIYEQITRPLSEYKAIGPHVAVAKRLAAGVKVPGMVIGYIVLRGDGPISKRAIAIEEFDPPKKHKYDAE
 YYIENQVLPAPERILRAFGRKEDLKYQKTKQVGLGAWLKF

Pyrococcus woesei (SEQ ID NO:22)

MILDVDYITEEGKPVIRLFKKENGKFKIEHRTFRPYIYALLRDDSKEEVKKITGERHG
 KIVRIVDVEKVEKKFLGKPIITVWKLYLEHPQDVPTIREKVRHHPAVVDIFEYDIPFAKRY
 LIDKGLIPMEGEEELKILAFDIETLYHEGEEFGKGPIIMISYADENEAKVITWKNIDL
 PYVEVVSSEREMIKRFLRIIREKDPDIIVTYNGDSFDFPYLAKRAEKLGIKLTIGRDGSEPK
 MQRIGDMTAVEVKGRIHFDLYHVITRTINLPTYTLEAVYEAIFGKPKVKYADEIAKAWE
 SGENLERVAKYSMEDAKATYELGKEFLPMEIQLSRLVGQPLWDVSRSSSTGNLVEWFLLRK
 AYERNEVAPNKPSEEEYQRRRESYTGGFVKEPEKGLWENIVYLDLFRALYPSIIITHNVS
 PDTLNLEGCKNYDIAPQVGHKFKCDIPGFIPSLLGHLLEERQKIKTKMKETQDPIEKILL
 DYRQKAIKLLANSFYGYGYAKARWYCKECAESVTAWGRKYIELVWKELEEKFGFKVLYI
 DTDGLYATIPGGESEEEKKALEFVKYINSKLPGLLELEYEGFYKRGFFVTKKRYAVIDE
 EGKVITRGLEIVRRDWSEIAKETQARVLETILKHGDVEEAVRIVKEVIQKLANYEIPPEK
 LAIYEQITRPLHEYKAIGPHVAVAKKLAAGVKIKPGMVIGYIVLRGDGPISNRAILAE
 YDPKKHKYDAEYYIENQVLPVLRILEGFGYRKEDLRYQKTRQVGLTSWLNKKS

[Pyrococcus furiosus] (SEQ ID NO:23)

MILDVDYITEEGKPVIRLFKKENGKFKIEHRTFRPYIYALLRDDSKEEVKKITGERHGKIVRIVDVEKVEKKFLG
 KPITVWKLYLEHPQDVPTIREKVRHHPAVVDIFEYDIPFAKRYLIDKGLIPMEGEEELKILAFDIETLYHEGEEFGK
 GPIIMISYADENEAKVITWKNIDL PYVEVVSSEREMIKRFLRIIREKDPDIIVTYNGDSFDFPYLAKRAEKLGIKLT
 IGRDGSEPKMQRIGDMTAVEVKGRIHFDLYHVITRTINLPTYTLEAVYEAIFGKPKVKYADEIAKAWESGENLERV
 AKYSMEDAKATYELGKEFLPMEIQLSRLVGQPLWDVSRSSSTGNLVEWFLLRKAYERNEVAPNKPSEEEYQRRRESY
 TGGFVKEPEKGLWENIVYLDLFRALYPSIIITHNVS PDTLNLEGCKNYDIAPQVGHKFKCDIPGFIPSLLGHLLEERQ
 KIKTKMKETQDPIEKILLDYRQKAIKLLANSFYGYGYAKARWYCKECAESVTAWGRKYIELVWKELEEKFGFKVLYI
 DTDGLYATIPGGESEEEKKALEFVKYINSKLPGLLELEYEGFYKRGFFVTKKRYAVIDE EGKVITRGLEIVRRDW
 SEIAKETQARVLETILKHGDVEEAVRIVKEVIQKLANYEIPPEK LAIYEQITRPLHEYKAIGPHVAVAKKLAAGVK
 IKPGMVIGYIVLRGDGPISNRAILAEYDPKKHKYDAEYYIENQVLPVLRILEGFGYRKEDLRYQKTRQVGLTSWL
 NIKKS

[Pyrococcus glycovorans] (SEQ ID NO:24)

MILDADYITEDGKPIIRLFKKENGKFKVEYDRNFRPYIYALLKDDSQIDEVKKITAERHGKIVRIVDVEK
 VKKKFLGRPIEVWKLYPEHPQDVPAIRDKIREHHPAVVDIFEYDIPFAKRYLIDKGLIPMEGDEELKLLAF
 DIETLYHEGEEFAKGPIIMISYADEEGAKVITWKKVDLPYVEVVSSEREMIKRFLKVI REKDPDVIITYN
 GDSFDLPYLVKRAEKLGIKLP LGRDGSEPKMQRIGDMTAVEIKGRIHFDLYHVIRRTINLPTYTLEAVYE
 AIFGKPKVKYAEHIAEAWETGKGLERVAKYSMEDAKVTYELGREFFPMEAQLSRLVGQPLWDVSRSSSTG
 NLVEWYLLRKAYERNELAPNKPDEREYERRLRESYAGGYVKEPEKGLWEGVLVSLDFRSLYPSIIITHNVS
 PDTLNREGCMYDVAPEVKHKFKCDFPGFIPSLLKRLLLDERQEI KRMKASKDPIEKKMLDYRQRAIKIL
 ANSYYGYYGYAKARWYCKECAESVTAWGREYIEFVRKELEEKFGFKVLYIDTDGLYATIPGAKPEEIKRK
 ALEFVEYINAKLPGLLELEYEGFYVRGFFVTKKKYALIDEEGKIITRGLEIVRRDWSEIAKETQAKVLEA
 ILKHGNVEEAVKIVKEVTEKLSKYEIPPEKLVIEYEQITRPLHEYKAIGPHVAVAKRLAARGVKVRPGMVI
 GYIVLRGDGPISKRAILAEEDPRKKHYDAEYYIENQVLPVLRILEAFGYRKEDLRWQKTKQTGLTAWL
 NVKKK

Pyrococcus sp. NA2 (SEQ ID NO:25)

MILDADYITEDGKPIIRLFKKENGKFKVEYDRNFRPYIYALLKDDSAIDDVRKITSERHGKVV
 VIDVEKVKKKFLGRPIEVWKLYPEHPQDVPAIRDKIREHHPAVIDIFEYDIPFAKRYLIDKGLIP
 MEGNEELTFLAVDIETLYHEGEEFGKGPIIMISYADEEGAKVITWKKIDL PYVEVVANEREMIK
 RLKVI REKDPDVIITYNGDNFDFPYLLKRAEKLGMKLP LGRDNSEPKMQRIGDSLAVEIKGRI
 HFDLFPVIRRTINLPTYTLEAVYEAIFGKQKEKVYPHEIAEAWETGKGLERVAKYSMEDAKVTY
 ELGKEFFPMEAQLARLVGQPLWDVSRSSSTGNLVEWYLLRKAYERNELAPNKPDEREYERRLRES
 YEGGYVKEPERGLWEGIVSLDFRSLYPSIIITHNVS PDTLNKEGCGEYDEAPEVGHFCKDFPG
 FIPSLLGSLLEERQKIKKRMKESKDPVERKLLDYRQRAIKILANSFYGYGYAKARWYCKECAE
 SVTAWGRQYIELVRRELEERGFKVLYIDTDGLYATIPGEKNWEEIKRRALEFVNYINSKLP
 GILEYEGFYTRGFFVTKKKYALIDEEGKIVTRGLEIVRRDWSEIAKETQAKVLEAILKHGNVEEA
 VKIVKEVTEKLSNYEIPVEKLVIEYEQITRPLNEYKAIGPHVAVAKRLAAGIKIKPGMVIGYV

LRGDGPISKRAIAIEEFDGKKHKYDAEYYIENQVLP AVERILKAFGYKREDLRWQKTKQVGLGA
WLKVKKS

[*Pyrococcus* sp. ST700] (SEQ ID NO:26)

MILDADYITENGKPIIRLFKKENGKFKVEYDRNFRPYIYALLKDDSAIDVVRKITSERHGKVVRVIDVEK
VSKKFLGRPIEVWKLYFEHPQDVP AIRDKIREHPAVIDIFEYDIPFAKRYLIDKGLIPMEGNEELSFLAV
DIETLYHEGEEFGKGP IIMISYADEEGAKVITWKKIDLPYVEVVANEREMIKRLVRIIREKDPDIIITYN
GDNFDFPYLLKRAEKLGIKLP LGRDNSEPKMQRLGESLAVEIKGRIHFDLFPVIRRTINLPTYTLRTVYE
AIFGKPKEKVYPHEIAEAWETGKGLERVAKYSMEDAKVTYELGKEFFPMEAQLARLVGQPVWDVSRSTG
NLVEWFLLRKAYERNELAPNKPDEKEYEKRLRESYEGGYVKEPEKGLWEGIVSLDFRS **LYPSII**ITHNVS
PDTLNREGCGKYDEAPEVGHFRCKDFPGFIPSLLGDLLEERQKIKKRMKESKDP I EKKLLDYRQRAIKIL
ANSFYGYGYAKARWYCKECAESVTAWGRQYIELVRRELEERGFKVLYIDTDGLYATIPGEKNWEEIKRK
ALEFVNINSKLP GILELEYEGFYTRGFFVTKKKYALIDEEGKIITRGLEIVRRDWSEIAKETQAKVLEA
ILKHGNVEEAVKIVKEVTEKLSNYEIPVEKLVIEYEQITRPLNEYKAIGPHVAVAKRLAAGKIKIPGMVI
GYVLLRGDGPISKRAIAIEEFDGKKHKYDAEYYIENQVLP AVERILKAFGYKKEDLRWQ

[*Pyrococcus* *kukulkanii*] (SEQ ID NO:27)

MILDADYITEDGKPIIRIFKKENGFEKVEYDRNFRPYIYALLKDDSQIDEVRKITAERHGKIVRIIDAEKVRKKFLG
RPIEVWRLYFEHPQDVP AIRDKIREHSAVIDIFEYDIPFAKRYLIDKGLIPMEGDEELKLLAFDIETLYHEGEEFAK
GP IIMISYADEEEAKVITWKKIDLPYVEVVSSEREMIKRFLKVI REKDPDVIITYNGDSFDLPYLKRAEKLGIKLP
LGRDGSEPKMQRLGDMTAVEIKGRIHFDLYHVIRRTINLPTYTLEAVYEAI FGPKEKVYAHEIAEAWETGKGLERV
AKYSMEDAKVTYELGREFFPMEAQLSRLVGQPLWDVSRSTGNLVEWYLLRKAYERNELAPNKPDEREYERRLRESY
AGGYVKEPEKGLWEGIVSLDFRS **LYPSII**ITHNVS PDTLNREGCREYDVAPEVGHKFKCKDFPGFIPSLLKRLDERQ
EIKRKMKASKDPI EKKMLDYRQRAIKILANSYGYGYAKARWYCKECAESVTAWGREYIEFVRKELEEKFGFKVLY
IDTDGLYATIPGAKPEEIKKKALEFVDYINAKLPGLLELEYEGFYVRGFFVTKKKYALIDEEGKIITRGLEIVRRDW
SEIAKETQAKVLEAILKHGNVEEAVKIVKEVTEKLSKYEIPPEKLVIEYEQITRPLHEYKAIGPHVAVAKRLAARGVK
VRPGMVIGYIVLRGDGPISKRAILAE EFDLRKHKYDAEYYIENQVLP AVLRI LEAFGYRKEDLRWQKTKQTGLTAWL
NIKKK

[*Pyrococcus* *yayanosii*] (SEQ ID NO:28)

MILDADYITENGKPVVIRIFKKENGFEKVEYDRSFRPYIYALLRDDSAIEDIKKITAERHGKVVRVVEAEKVRKKFLG
RPIEVWKLYFEHPQDVP AIREKIREHPAVIDIFEYDIPFAKRYLIDKGLIPMEGNEELKLLAFDIETLYHEGDEFGS
GP IIMISYADEKGAKVITWKGVDLPYVEVVSSEREMIKRFLRVIREKDPDVIITYNGDNFDFPYLLKRAEKLGMKLP
IGRDGSEPKMQRMGDGFAVEVKGRIHFDIYPVIRRTINLPTYTLEAVYEAVFGRPKEKVYPNEIARAWENCKGLERV
AKYSMEDAKVTYELGREFFPMEAQLARLVGQPVWDVSRSTGNLVEWFLLRKAYERNELAPNRPDEREYERRLRESY
EGGYVKEPEKGLWEGIIYLD FRS **LYPSII**ITHNIS PDTLNKEGCNSYDVAPKVGHRFCKDFPGFIPSLLGQLDERQ
KIKRKMKATIDPIERKLLDYRQRAIKILANSYGYGYAKARWYCKECAESVTAWGREYIELVSRELEKRGFKVLYI
DTDGLYATIPGSREWDKIKERALEFVKYINARLPGLLELEYEGFYKRGFFVTKKKYALIDEEGKIITRGLEIVRRDW
SEIAKETQARVLEAILKEGNLEKAVKIVKEVTEKLSKYEVPPEKLVIEYEQITRDLKDYKAVGPHVAVAKRLAARGIK
VRPGMVIGYLVLRGDGPISRRAIPAE EFDPSRHKYDAEYYIENQVLP AVLRI LEAFGYRKEDLRYQKTRQAGLDAWL
KRKASL

[*Pyrococcus* sp. ST04] (SEQ ID NO:29)

MILDADYITEDGKPVIRLFKKENGFEKIEYDRTFKPYIYALLKDDSAIDVVRKITAERHGKIVRIIDVEKVKKKYL
RPIEVWKLYFEHPQDVP AIREKIREHPAVVEIFEYDIPFAKRYLIDKGLIPMDGDEELKLLAFDIETLYHEGEEFGK
GP ILMISYADEEGAKVITWKRINLPYVEVVSSEREMIKRFLKVI REKDPDVIITYNGDSFDLPYLKRAEKLGIKLP
LGRDGSPPKMQRLGDMNAVEIKGRIHFDLYHVVRTINLPTYTLEAVYEAI FGPKEKVYAHEIAEAWETGKGLERV
AKYSMEDAQVTYELGKEFFPMEVQLTRLVGQPLWDVSRSTGNLVEWYLLRKAYERNELAPNKPDEREYERRLRESY
AGGYVKEPERGLWENIVYLD FRS **LYPSII**ITHNVS PDTLNREGCRKYDIAPEVGHKFKCKDVEGFIPSLLGHLLEERQ
KIKRKMKATINPVEKLLDYRQKAIKILANSYGYGYAKARWYCKECAESVTAWGREYIELVRKELEGKFGFKVLY
IDTDGLYATIPRGDPAEIKKKALEFVRYINEKLPGLLELEYEGFYRRGFFVTKKKYALIDEEKIITRGLEIVRRDW
SEIAKETQAKVLEAILKEGNVEKAVKIVKEVTEKLMKYEVPPEKLVIEYEQITRPLNEYKAIGPHVAVAKRLAAGVK
VRPGMVIGYIVLRGDGPISKRAILAE EYDPRKNKYDAEYYIENQVLP AVLRI LEAFGYKKEDLKYQKSRQVGLGAWI
KVKK

[*Pyrococcus* sp. GB-D] (SEQ ID NO:30)

MILDADYITEDGKPIIRIFKKENGFEKVEYDRNFRPYIYALLKDDSQIDEVRKITAERHGKIVRIIDAEK

VRKKFLGRPIEVWRLYFEHPQDVPAIRDKIREHSAVIDIFEYDIPFAKRYLIDKGLIPMEGDEELKLLAF
DIETLYHEGEEFAKGPIIMI SYADEEEEAKVITWKKIDLPHYVEVSSSEREMIKRFLKVI REKDPDVIITYN
GDSFDLPYLVKRAEKLGIKLP LGRDGSEPKMQRLGDMTAVEIKGRIHFDLYHVIRRTINLPTYTLEAVYE
AIFGKPKEKVYAHEIAEAWETGKGLERVAKYSMEDAKVTYELGREFFPMEAQLSRLVGQPLWDVSRSTG
NLVEWYLLRKAYERNELAPNKPDEREYERRLRESYAGGYVKEPEKGLWEGLVSLDFRSLYPSIIITHNVS
PDTLNREGCREYDVAPEVGHKFKCDFPGFIP SLLKRLDDEQEIKRKMKASKDPIEKKMLDYRQRAIKIL
ANSYYGGYGYAKARWYCKECAESVTAWGREYIEFVRKELEEKFGFKVLYIDTDGLYATIPGAKPEEIKKK
ALEFVDYINAKLPGLLELEYEGFYVRGFFVTKKKYALIDEEGKIITRGLEIVRRDWSEIAKETQAKVLEA
ILKHGNVEEAVKIVKEVTEKLSKYEIPPEKLVIEYEQITRPLHEYKAIGPHVAVAKRLAARGVKVRPGMVI
GYIVLRGDGPISKRAILAEFFDLRKHKYDAEYYIENQVLPVAVLRILEAFGYRKEDLRWQKTQTGLTAWL
NIKKK

[SE-1] (SEQ ID NO: 31)

MILDADYITEDGKPIIRIFKKENGFEKVEYDRNFRPYIYALLRDDSIDEIKKITAQRHGKVVRIVETEKIQRKFLG
RPIEVWKLYLEHPQDVPAIRDKIREHPAVVDIFEYDIPFAKRYLIDKGLTPMEGNEKLTFLAVAIETLYHEGEEFGK
GPVIMISYADEEGAKVITWKKIDLPHYVEVSSSEREMIKRLIRVIKEKDPDVIITYNGDNFDFPYLLKRAEKLGIKLL
LGRDNSEPKMQMGDSLAVEIKGRIHFDLFPVIRRTINLPTYTLEAVYEAIFGKPKEKVYAHEIAKAWETGEGLERV
AKYSMEDAKVTYELGREFFPMEAQLARLVGQPVWDVSRSTGNLVEWFLLRKAYERNELAPNKPDEKEYERRLRESY
EGGYVKEPEKGLWEGLVSLDFRSSAVSIIITHNVS PDTLNREGCEEYDVAPKVGHFRCKDFPGFIP SLLGQLLEERQ
KIKKRMKESKDPVEKKLLDYRQRAIKILANSYYGGYGYAKARWYCKECAESVTAWGRQYIDLVRRELEARGFKVLYI
DTDGLYATIPGVKDWEEVKRRALEFVDYINSKLPVLELEYEGFYARGFFVTKKKYALIDEEGKIVTRGLEIVRRDW
SEIAKETQARVLEAILKHGNVEEAVKIVKDVTEKLTNYEVPPEKLVIEYEQITRPINEYKAIGPHVAVAKRLMARGIK
VKPGMVIGYIVLRGDGPISKRAISIEFFDPRKHKYDAEYYIENQVLP AVERILKAFGYKREDLRWQKTQVGLGAWI
KVKKK

WHAT IS CLAIMED

1. A polymerase comprising an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1; comprising the following amino acids:
 - an alanine or serine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409;
 - a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410;
 - a proline, valine, glycine, isoleucine, or serine at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411; and
 - a glutamine, valine, arginine, or alanine at amino acid position 93 or an amino acid position functionally equivalent to amino acid position 93.
2. The polymerase of claim 1, comprising the following amino acids:
 - an alanine or serine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409;
 - a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410; and
 - a proline at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411.
3. The polymerase of claim 2, comprising the following amino acids:
 - an alanine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409.
4. The polymerase of claim 1, further comprising a glutamic acid at amino acid position 153 or an amino acid position functionally equivalent to amino acid position 153.
5. A polymerase comprising an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1; comprising the following amino acids:
 - a serine at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409;

an alanine at amino acid position 410 or any amino acid that is functionally equivalent to amino acid position 410;

a proline at amino acid position 411 or any amino acid that is functionally equivalent to amino acid position 411; and

an alanine at amino acid position 141 or an amino acid position functionally equivalent to amino acid position 141; and

an alanine at amino acid position 143 or an amino acid position functionally equivalent to amino acid position.

6. The polymerase of claim 1, further comprising at least one of the following amino acids:

an alanine at amino acid position 141 or an amino acid position functionally equivalent to amino acid position 141;

an alanine at amino acid position 143 or an amino acid position functionally equivalent to amino acid position 143;

an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144;

a glutamic acid at amino acid position 153 or an amino acid position functionally equivalent to amino acid position 153;

an alanine at amino acid position 215 or an amino acid position functionally equivalent to amino acid position 215;

an alanine at amino acid position 315 or an amino acid position functionally equivalent to amino acid position 315;

an alanine at amino acid positions 215 and 315 or amino acid positions functionally equivalent to amino acid positions 215 and 315;

a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515;

a leucine at amino acid position 522 or an amino acid position functionally equivalent to amino acid position 522;

an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591;

a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477;

an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477;

an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478;

a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479;

a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477 and an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478;

an alanine at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477, an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478 and a serine at amino acid position 479 or an amino acid position functionally equivalent to amino acid position 479;

an alanine at amino acid position 603 or an amino acid position functionally equivalent to amino acid position 603;

a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640;

a glutamic acid at amino acid position 713 or an amino acid position functionally equivalent to amino acid position 713;

an alanine at amino acid position 714 or an amino acid position functionally equivalent to amino acid position 714;

an alanine at amino acid position 719 or an amino acid position functionally equivalent to amino acid position 719;

an alanine at amino acid position 720 or an amino acid position functionally equivalent to amino acid position 720; or

an alanine at amino acid position 736 or an amino acid position functionally equivalent to amino acid position 736.

7. The polymerase of claim 1, further comprising at least one of the following:

an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144;

an alanine, valine, or leucine at amino acid position 486 or an amino acid position functionally equivalent to amino acid position 486;

a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515;

an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591;

an alanine at amino acid position 603 or an amino acid position functionally equivalent to amino acid position 603;

a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640; or

a glutamic acid at amino acid position 713 or an amino acid position functionally equivalent to amino acid position 713.

8. The polymerase of claim 1, further comprising at least one of the following:

an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144;

a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515;

an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591; or

a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640.

9. The polymerase of claim 1, further comprising at least one of the following:

an alanine at amino acid position 144 or an amino acid position functionally equivalent to amino acid position 144;

a serine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515;

an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591.

10. The polymerase of claim 1, wherein the polymerase comprises an amino acid sequence that is at least 90% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1.

11. The polymerase of claim 1, which exhibits an increased rate of incorporation of modified nucleotides, relative to a control.
12. The polymerase of claim 1, wherein the polymerase is selected from a *Pyrococcus abyssii*, *Pyrococcus endeavori*, *Pyrococcus furiosus*, *Pyrococcus glycovorans*, *Pyrococcus horikoshii*, *Pyrococcus kukulkanii*, *Pyrococcus woesei*, *Pyrococcus yayanosii*, *Pyrococcus sp.*, *Pyrococcus sp. 12/1*, *Pyrococcus sp. 121*, *Pyrococcus sp. 303*, *Pyrococcus sp. 304*, *Pyrococcus sp. 312*, *Pyrococcus sp. 32-4*, *Pyrococcus sp. 321*, *Pyrococcus sp. 322*, *Pyrococcus sp. 323*, *Pyrococcus sp. 324*, *Pyrococcus sp. 95-12-1*, *Pyrococcus sp. AV5*, *Pyrococcus sp. Ax99-7*, *Pyrococcus sp. C2*, *Pyrococcus sp. EX2*, *Pyrococcus sp. Fla95-Pc*, *Pyrococcus sp. GB-3A*, *Pyrococcus sp. GB-D*, *Pyrococcus sp. GBD*, *Pyrococcus sp. GI-H*, *Pyrococcus sp. GI-J*, *Pyrococcus sp. GIL*, *Pyrococcus sp. HT3*, *Pyrococcus sp. JT1*, *Pyrococcus sp. LMO-A29*, *Pyrococcus sp. LMO-A30*, *Pyrococcus sp. LMO-A31*, *Pyrococcus sp. LMO-A32*, *Pyrococcus sp. LMO-A33*, *Pyrococcus sp. LMO-A34*, *Pyrococcus sp. LMO-A35*, *Pyrococcus sp. LMO-A36*, *Pyrococcus sp. LMO-A37*, *Pyrococcus sp. LMO-A38*, *Pyrococcus sp. LMO-A39*, *Pyrococcus sp. LMO-A40*, *Pyrococcus sp. LMO-A41*, *Pyrococcus sp. LMO-A42*, *Pyrococcus sp. M24D13*, *Pyrococcus sp. MA2.31*, *Pyrococcus sp. MA2.32*, *Pyrococcus sp. MA2.34*, *Pyrococcus sp. MV1019*, *Pyrococcus sp. MV4*, *Pyrococcus sp. MV7*, *Pyrococcus sp. MZ14*, *Pyrococcus sp. MZ4*, *Pyrococcus sp. NA2*, *Pyrococcus sp. NS102-T*, *Pyrococcus sp. P12.1*, *Pyrococcus sp. Pikanate 5017*, *Pyrococcus sp. PK 5017*, *Pyrococcus sp. ST04*, *Pyrococcus sp. ST700*, *Pyrococcus sp. Tc-2-70*, *Pyrococcus sp. Tc95-7C-I*, *Pyrococcus sp. TC95-7C-S*, *Pyrococcus sp. Tc95_6*, *Pyrococcus sp. V211*, *Pyrococcus sp. V212*, *Pyrococcus sp. V221*, *Pyrococcus sp. V222*, *Pyrococcus sp. V231*, *Pyrococcus sp. V232*, *Pyrococcus sp. V61*, *Pyrococcus sp. V62*, *Pyrococcus sp. V63*, *Pyrococcus sp. V72*, *Pyrococcus sp. V73*, *Pyrococcus sp. VB112*, *Pyrococcus sp. VB113*, *Pyrococcus sp. VB81*, *Pyrococcus sp. VB82*, *Pyrococcus sp. VB83*, *Pyrococcus sp. VB85*, *Pyrococcus sp. VB86*, *Pyrococcus sp. VB93 polymerase*, *Pyrococcus furiosus* DSM 3638, *Pyrococcus sp. GE23*, *Pyrococcus sp. GI-H*, *Pyrococcus sp. NA2*, *Pyrococcus sp. ST04*, or *Pyrococcus sp. ST700 polymerase*.
13. The polymerase of claim 1, wherein the polymerase is a *Pyrococcus abyssii* or *Pyrococcus horikoshii* polymerase.
14. The polymerase according to claim 1, which is capable of incorporating modified nucleotides at reaction temperatures across the range of 40° C to 80° C.
15. The polymerase according to claim 10, comprising the following amino acids:

- an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid position functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411, a valine at amino acid position 486 or an amino acid position functionally equivalent to amino acid position 486, a threonine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515, an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591, and a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640;
- an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid position functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411, a leucine at amino acid position 486 or an amino acid position functionally equivalent to amino acid position 486, a threonine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515, and an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591;
- an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid position functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411, a valine at amino acid position 486 or an amino acid position functionally equivalent to amino acid position 486, a threonine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515, an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591, and an alanine at amino acid position 603 or an amino acid position functionally equivalent to amino acid position 603; or
- an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid position functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411, a valine at amino acid position 486 or an amino

acid position functionally equivalent to amino acid position 486, a threonine at amino acid position 515 or an amino acid position functionally equivalent to amino acid position 515, an isoleucine at amino acid position 591 or an amino acid position functionally equivalent to amino acid position 591, a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; and an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478.

16. A method of incorporating a modified nucleotide into a nucleic acid sequence comprising allowing the following components to interact: (i) a nucleic acid template, (ii) a nucleotide solution, and (iii) a polymerase, wherein the polymerase is a polymerase of claim 1.
17. The method of claim 16, wherein the polymerase is capable of incorporating a modified nucleotide into a nucleic acid sequence in stringent hybridization conditions.
18. The method of claim 17, wherein the polymerase is capable of incorporating a modified nucleotide into a nucleic acid sequence at 55° C to 80° C.
19. A method of sequencing a nucleic acid sequence comprising:
 - a. hybridizing a nucleic acid template with a primer to form a primer-template hybridization complex;
 - b. contacting the primer-template hybridization complex with a DNA polymerase and nucleotides, wherein the DNA polymerase is the polymerase of claim 1 and the nucleotides comprise a modified nucleotide, wherein the modified nucleotide comprises a detectable label;
 - c. subjecting the primer-template hybridization complex to conditions which enable the polymerase to incorporate a modified nucleotide into the primer-template hybridization complex to form a modified primer-template hybridization complex;
 - d. detecting the detectable label; thereby sequencing a nucleic acid sequence.
20. A kit comprising the polymerase of claim 1.
21. The polymerase of claim 1, further comprising at least one of the following:

a serine at amino acid position 429 or an amino acid position functionally equivalent to amino acid position 429; a serine at amino acid position 443 or an amino acid position functionally equivalent to amino acid position 443; a serine at amino acid position 507 or an amino acid position functionally equivalent to amino acid position 507; and a serine at

- amino acid position 510 or an amino acid position functionally equivalent to amino acid position 510.
22. A polymerase comprising a first mutation at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409, and at least one mutation at
- amino acid position 429 or an amino acid position functionally equivalent to amino acid position 429,
- amino acid position 443 or an amino acid position functionally equivalent to amino acid position 443,
- amino acid position 507 or an amino acid position functionally equivalent to amino acid position 507,
- amino acid position 510 or an amino acid position functionally equivalent to amino acid position 510;
- wherein the amino acid positions are numbered relative to SEQ ID NO : 1.
23. The polymerase of claim 22, comprising an amino acid sequence that is at least 80% identical to a continuous 500 amino acid sequence within SEQ ID NO: 1.
24. The polymerase of claim 22, wherein the first mutation at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409 comprises a serine, cysteine, alanine, glycine, valine, isoleucine, glutamine, or histidine.
25. The polymerase of claim 22, wherein the first mutation at amino acid position 409 or an amino acid position functionally equivalent to amino acid position 409 comprises a serine or alanine.
26. The polymerase of claim 22, further comprising an alanine or glycine mutation at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410.
27. The polymerase of claim 1, comprising the following amino acids:
- an alanine at amino acid position 129, 141, 143, 144, and 409 or an amino acid position functionally equivalent to amino acid position 129, 141, 143, 144, and 409, a glycine at amino acid position 410 or an amino acid position functionally equivalent to amino acid position 410, a proline at amino acid position 411 or an amino acid position functionally equivalent to amino acid position 411, a valine at amino acid position 486 or an amino acid position functionally equivalent to amino acid position 486, and a serine at amino

acid position 515 or an amino acid position functionally equivalent to amino acid position 515.

28. The polymerase of claim 27, further comprising a leucine at amino acid position 640 or an amino acid position functionally equivalent to amino acid position 640.
29. The polymerase of claim 28, further comprising a tryptophan at amino acid position 477 or an amino acid position functionally equivalent to amino acid position 477; an alanine at amino acid position 478 or an amino acid position functionally equivalent to amino acid position 478; an alanine at amino acid position 215 and 315 or an amino acid position functionally equivalent to amino acid position 215 and 315.
30. The polymerase of claim 1, further comprising an alanine at amino acid position 129 or an amino acid position functionally equivalent to amino acid position 129.

FIG. 1A

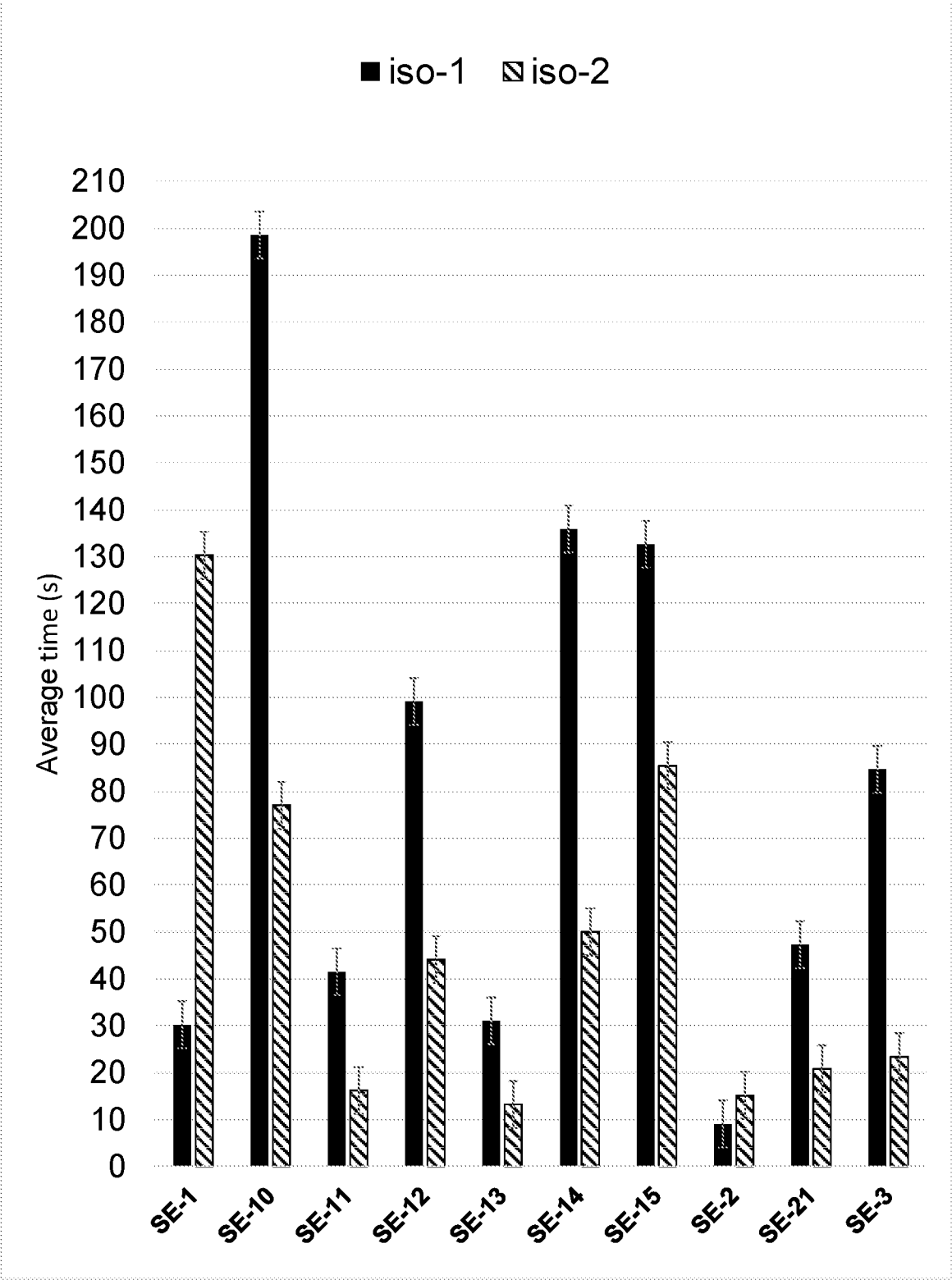


FIG. 1B

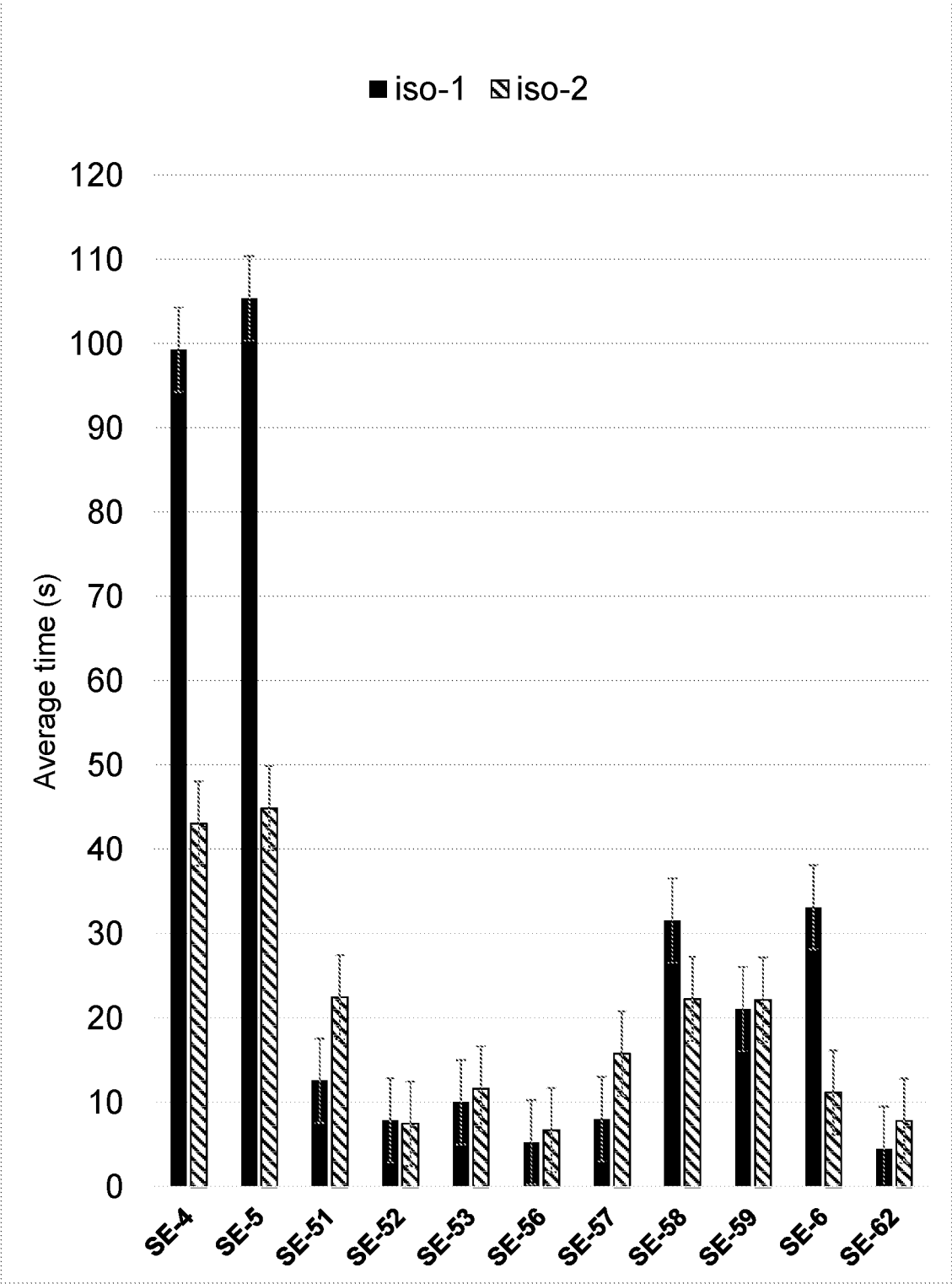


FIG. 1C

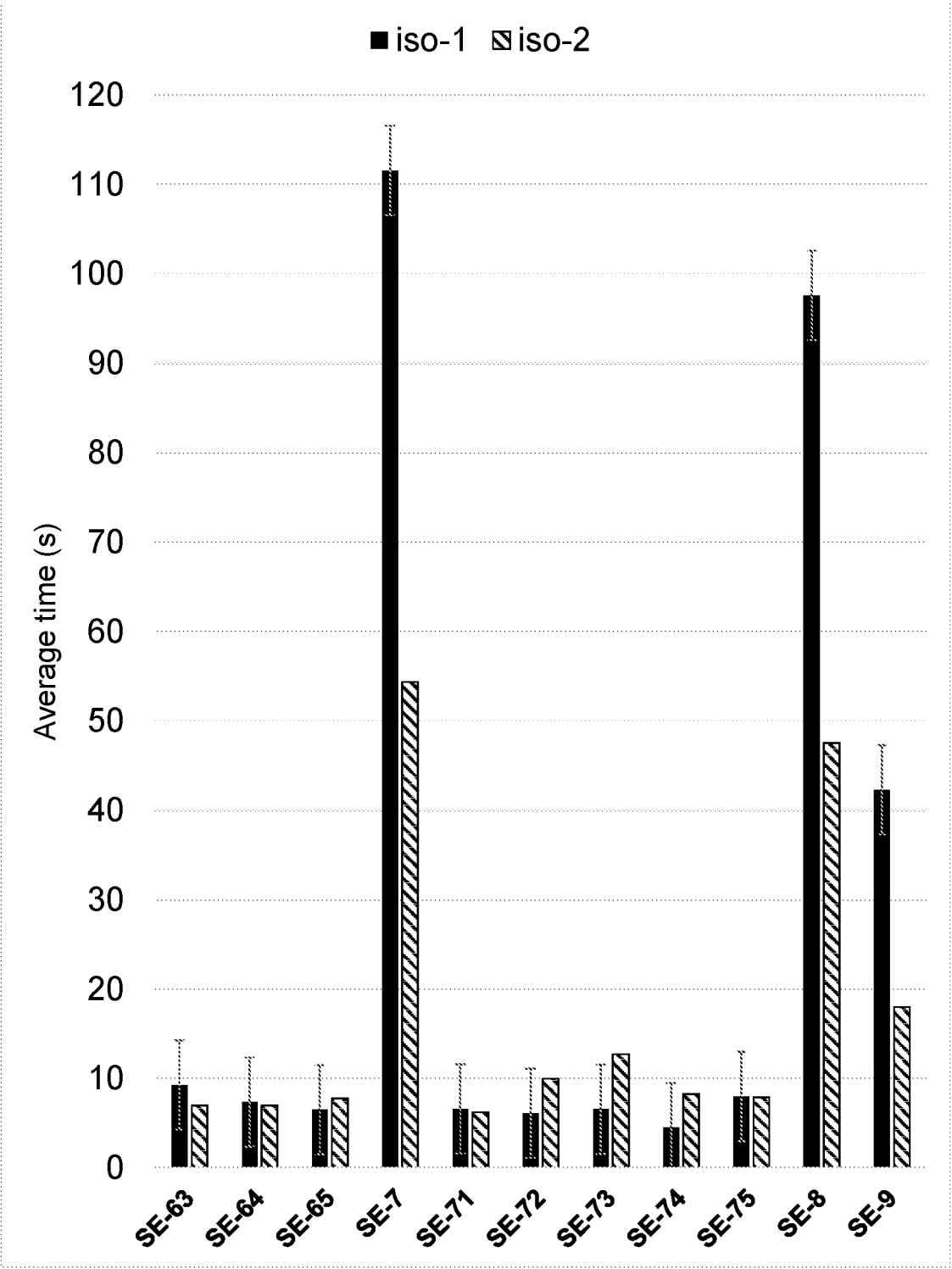


FIG. 2

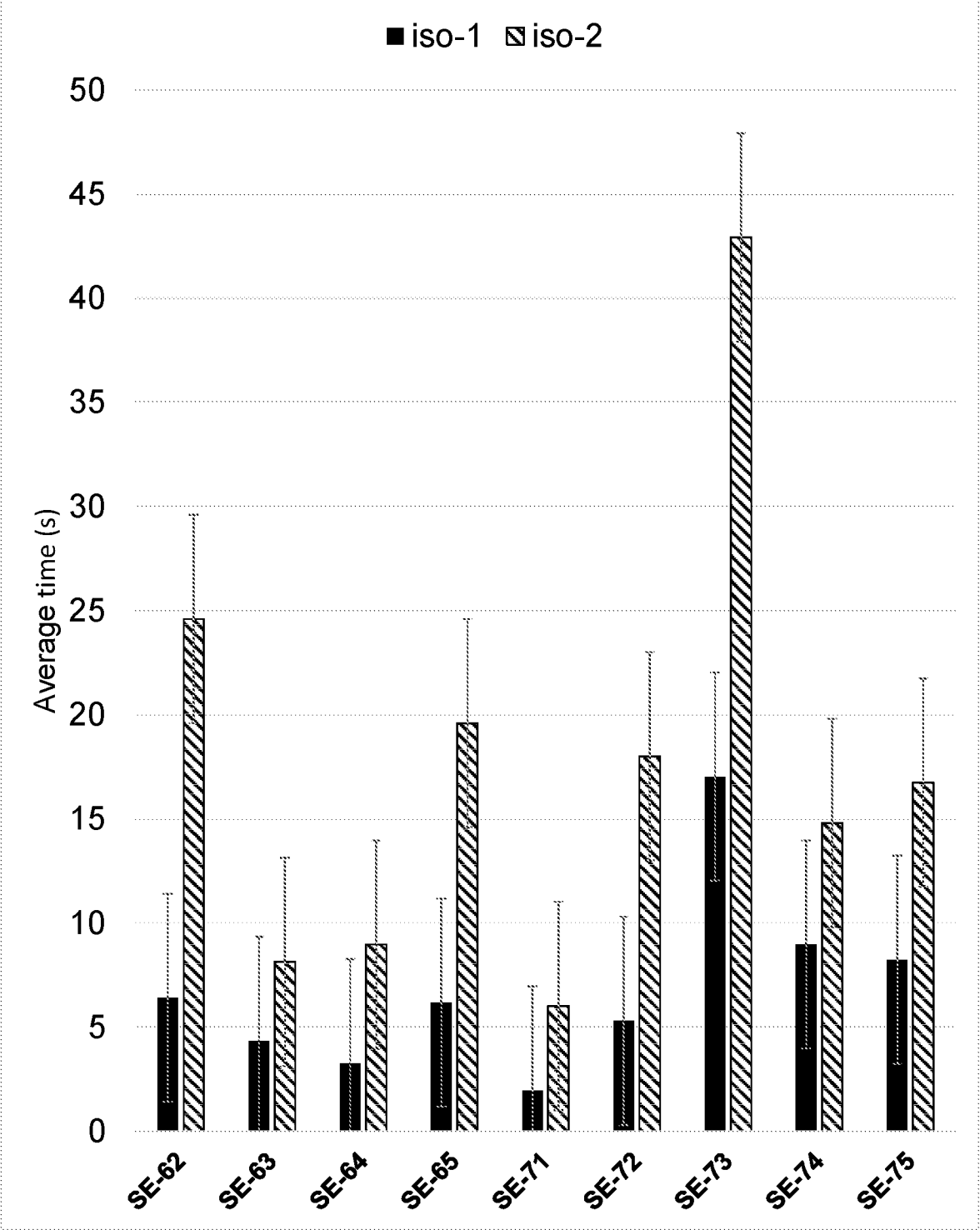


FIG. 3

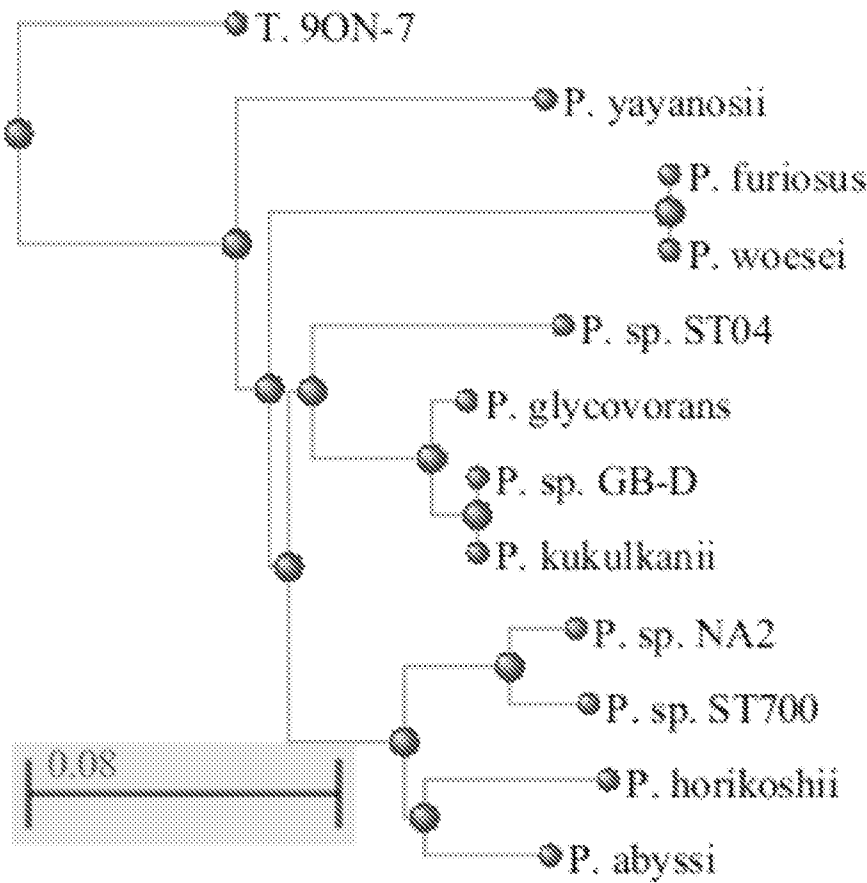


FIG. 4

108291446v.1

	420	430	440	450	
Po1957	↓	↓	↓	↓	
90N	S	S	S	S	
TGO	P	P	P	P	
KOD1	D	D	D	D	
Pfu	T	T	T	T	
Pho	L	L	L	L	
Pab	N	N	N	N	

	500	510	520	530	
Po1957	↓	↓	↓	↓	
90N	G	C	E	E	
TGO	Y	A	E	E	
KOD1	A	S	E	E	
Pfu	K	V	E	E	
Pho	R	T	E	E	
Pab	W	L	E	E	