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(57) **Abrégé/Abstract:**

Animal cells are described which can be infected by influenza viruses and which are adapted to growth in suspension in serum-free medium. Processes for the replication of influenza viruses in cell culture using these cells are furthermore described, as well as vaccines which contain the influenza viruses obtainable by the process or constituents thereof.



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(21) International Application Number: PCT/IB97/00403 (22) International Filing Date: 1 April 1997 (01.04.97) (30) Priority Data: 196 12 966.4 1 April 1996 (01.04.96) DE (71) Applicant (for all designated States except US): CHIRON BEHRING GMBH & CO. [DE/DE]; Postfach 1630, D-35006 Marburg (DE). (72) Inventors; and (75) Inventors/Applicants (for US only): GRÖNER, Albrecht [DE/DE]; Fasanenweg 6, D-64342 Seeheim (DE). VOR- LOP, Jürgen [DE/DE]; Zum Pfaffengrund 1c, D-35041 Marburg (DE). (74) Agent: HALLYBONE, Huw, George; Carpmaels & Ransford, 43 Bloomsbury Square, London WC1A 2RA (GB).		(81) Designated States: CA, JP, US, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i> <i>With an indication in relation to a deposited microorganism furnished under Rule 13bis separately from the description.</i> <i>Date of receipt by the International Bureau:</i> 1 April 1997 (01.04.97)
(54) Title: ANIMAL CELLS AND PROCESSES FOR THE REPLICATION OF INFLUENZA VIRUSES (57) Abstract Animal cells are described which can be infected by influenza viruses and which are adapted to growth in suspension in serum-free medium. Processes for the replication of influenza viruses in cell culture using these cells are furthermore described, as well as vaccines which contain the influenza viruses obtainable by the process or constituents thereof.		

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**Animal cells and processes for the replication of
influenza viruses**

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The present invention relates to animal cells which can be infected by influenza viruses and are adapted to growth in suspension in serum-free medium, and to processes for the replication of influenza
10 viruses in cell culture using these cells. The present invention further relates to the influenza viruses obtainable by the process described and to vaccines which contain viruses of this type or constituents thereof.

15 All influenza vaccines which have been used since the 40s until today as permitted vaccines for the treatment of humans and animals consist of one or more virus strains which have been replicated in embryonate hens' eggs. These viruses are isolated from the
20 allantoic fluid of infected hens' eggs and their antigens are used as vaccine either as intact virus particles or as virus particles disintegrated by detergents and/or solvents - so-called cleaved vaccine - or as isolated, defined virus proteins - so-called
25 subunit vaccine. In all permitted vaccines, the viruses are inactivated by processes known to the person skilled in the art. The replication of live attenuated viruses, which are tested in experimental vaccines, is also carried out in embryonate hens' eggs.

30 The use of embryonate hens' eggs for vaccine production is time-, labor- and cost-intensive. The eggs - from healthy flocks of hens monitored by veterinarians - have to be incubated before infection, customarily for 12 days. Before infection, the eggs have to be selected
35 with respect to living embryos, as only these eggs are suitable for virus replication. After infection the

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eggs are again incubated, customarily for 2 to 3 days. The embryos still alive at this time are killed by cold and the allantoic fluid is then obtained from the individual eggs by aspiration. By means of laborious
5 purification processes, substances from the hen's egg which lead to undesired side effects of the vaccine are separated from the viruses, and the viruses are concentrated. As eggs are not sterile (pathogen-free), it is additionally necessary to remove and/or to
10 inactivate pyrogens and all pathogens which are possibly present.

Viruses of other vaccines such as, for example, rabies viruses, mumps, measles, rubella, polio viruses and FSME viruses can be replicated in cell cultures. As
15 cell cultures originating from tested cell banks are pathogen-free and, in contrast to hens' eggs, are a defined virus replication system which (theoretically) is available in almost unlimited amounts, they make possible economical virus replication under certain
20 circumstances even in the case of influenza viruses. Economical vaccine production is possibly also achieved in that virus isolation and purification from a defined, sterile cell culture medium appears simpler than from the strongly protein-containing allantoic
25 fluid.

The isolation and replication of influenza viruses in eggs leads to a selection of certain phenotypes, of which the majority differ from the clinical isolate. In contrast to this is the isolation and replication of
30 the viruses in cell culture, in which no passage-dependent selection occurs (Oxford, J.S. et al., J. Gen. Virology 72 (1991), 185 - 189; Robertson, J.S. et al., J. Gen. Virology 74 (1993) 2047 - 2051). For an effective vaccine, therefore, virus replication in cell
35 culture is also to be preferred from this aspect to that in eggs.

It is known that influenza viruses can be replicated in cell cultures. Beside hens' embryo cells and hamster cells (BHK21-F and HKCC), MDBK cells, and in particular

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MDCK cells have been described as suitable cells for the in-vitro replication of influenza viruses (Kilbourne, E. D., in: Influenza, pages 89 - 110, Plenum Medicak Book Company - New York and London, 5 1987). A prerequisite for a successful infection is the addition of proteases to the infection medium, preferably trypsin or similar serine proteases, as these proteases extracellularly cleave the precursor protein of hemagglutinin [HA_0] into active 10 hemagglutinin [HA_1 and HA_2]. Only cleaved hemagglutinin leads to the adsorption of the influenza viruses on cells with subsequent virus assimilation into the cells (Tobita, K. et al., Med. Microbiol. Immunol., 162 (1975), 9 - 14; Lazarowitz, S.G. & Choppin, P.W., 15 Virology, 68 (1975) 440 - 454; Klenk, H.-D. et al., Virology 68 (1975) 426 - 439) and thus to a further replication cycle of the virus in the cell culture.

The Patent US 4 500 513 described the replication of influenza viruses in cell cultures of adherently 20 growing cells. After cell proliferation, the nutrient medium is removed and fresh nutrient medium is added to the cells with infection of the cells with influenza viruses taking place simultaneously or shortly thereafter. A given time after the infection, protease 25 (e.g. trypsin) is added in order to obtain an optimum virus replication. The viruses are harvested, purified and processed to give inactivated or attenuated vaccine. Economical influenza virus replication as a prerequisite for vaccine production cannot be 30 accomplished, however, using the methodology described in the patent mentioned, as the change of media, the subsequent infection as well as the addition of trypsin which is carried out later necessitates opening the individual cell culture vessels several times and is 35 thus very labor-intensive. Furthermore, the danger increases of contamination of the cell culture by undesirable micro-organisms and viruses with each manipulation of the culture vessels. A more cost-effective alternative is cell proliferation in

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fermenter systems known to the person skilled in the art, the cells growing adherently on microcarriers. The serum necessary for the growth of the cells on the microcarriers (customarily fetal calf serum), however, contains trypsin inhibitors, so that even in this production method a change of medium to serum-free medium is necessary in order to achieve the cleavage of the influenza hemagglutinin by trypsin and thus an adequately high virus replication. Thus this methodology also requires opening of the culture vessels several times and thus brings with it the increased danger of contamination.

The present invention is thus based on the object of making available cells and processes which make possible simple and economical influenza virus replication in cell culture.

This object is achieved by the provision of the embodiments indicated in the patent claims.

The invention thus relates to animal cells which can be infected by influenza viruses and which are adapted to growth in suspension in serum-free medium. It was found that it is possible with the aid of cells of this type to replicate influenza viruses in cell culture in a simple and economical manner. By the use of the cells according to the invention, on the one hand a change of medium before infection to remove serum can be dispensed with and on the other hand the addition of protease can be carried out simultaneously to the infection. On the whole, only a single opening of the culture vessel for infection with influenza viruses is thus necessary, whereby the danger of the contamination of the cell cultures is drastically reduced. The expenditure of effort which would be associated with the change of medium, the infection and the subsequent protease addition is furthermore decreased. A further advantage is that the consumption of media is markedly decreased.

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The cells according to the invention are preferably vertebrate cells, e.g. avian cells, in particular hens' embryo cells.

In a particularly preferred embodiment, the
5 cells according to the invention are mammalian cells, e.g. from hamsters, cattle, monkeys or dogs, in particular kidney cells or cell lines derived from these. They are preferably cells which are derived from MDCK cells (ATCC CCL34 MDCK (NBL-2)), and particularly
10 preferably cells of the cell line MDCK 33016. This cell line was deposited under the deposit number DSM ACC2219 on June 7, 1995 according to the requirements of the Budapest Convention for the International Recognition of the Deposition of Micro-organisms for the Purposes
15 of Patenting in the German Collection of Micro-organisms (DSM), in Brunswick, Federal Republic of Germany, recognized as the international deposition site. The cell line MDCK 33016 is derived from the cell line MDCK by passaging and selection with respect to
20 the capability of growing in suspension in serum-free medium and of replicating various viruses, e.g. orthomyxoviruses, paramyxoviruses, rhabdoviruses and flavoviruses. On account of these properties, these cells are suitable for economical replication of
25 influenza viruses in cell culture by means of a simple and cost-effective process.

The present invention therefore also relates to a process for the replication of influenza viruses in cell culture, in which cells according to the invention
30 are used, in particular a process which comprises the following steps:

- (i) proliferation of the cells according to the invention described above in serum-free medium in suspension;
- 35 (ii) infection of the cells with influenza viruses;
- (iii) addition of protease shortly before, simultaneously to or shortly after infection; and
- (iv) further culturing of the infected cells and isolation of the replicated influenza viruses.

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The cells according to the invention can be cultured in the course of the process in various serum-free media known to the person skilled in the art (e.g. Iscove's medium, ultra CHO medium (BioWhittaker), EX-CELL (JRH Biosciences)). Otherwise, the cells for replication can also be cultured in the customary serum-containing media (e.g. MEM or DMEM medium with 0.5% to 10%, preferably 1.5% to 5%, of fetal calf serum) or protein-free media (e.g. PF-CHO (JRH Biosciences)). Suitable culture vessels which can be employed in the course of the process according to the invention are all vessels known to the person skilled in the art, such as, for example, spinner bottles, roller bottles or fermenters.

The temperature for the proliferation of the cells before infection with influenza viruses is preferably 37°C.

Culturing for proliferation of the cells (step (i)) is carried out in a preferred embodiment of the process in a perfusion system, e.g. in a stirred vessel fermenter, using cell retention systems known to the person skilled in the art, such as, for example, centrifugation, filtration, spin filters and the like. The cells are in this case preferably proliferated for 2 to 18 days, particularly preferably for 3 to 11 days. Exchange of the medium is carried out in the course of this, increasing from 0 to approximately 1 to 3 fermenter volumes per day. The cells are proliferated up to very high cell densities in this manner, preferably up to approximately 2×10^7 cells/ml. The perfusion rates during culture in the perfusion system can be regulated both via the cell count, the content of glucose, glutamine or lactate in the medium and via other parameters known to the person skilled in the art.

For infection with influenza viruses, about 85% to 99%, preferably 93 to 97%, of the fermenter volume is transferred with cells to a further fermenter. The cells remaining in the first fermenter can in turn be

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mixed with medium and replicated further in the perfusion system. In this manner, continuous cell culture for virus replication is available.

Alternatively to the perfusion system, the cells in step (i) of the process according to the invention can preferably also be cultured in a batch process. The cells according to the invention proliferate here at 37°C with a generation time of 20 to 30 h up to a cell density of about 8 to 25 x 10⁵ cells/ml.

In a preferred embodiment of the process according to the invention, the pH of the culture medium used in step (i) is regulated during culturing and is in the range from pH 6.6 to pH 7.8, preferably in the range from pH 6.8 to pH 7.3.

Furthermore, the pO₂ value is advantageously regulated in this step of the process and is preferably between 25% and 95%, in particular between 35% and 60% (based on the air saturation).

According to the invention, the infection of the cells cultured in suspension is preferably carried out when the cells in the batch process have achieved a cell density of about 8 to 25 x 10⁵ cells/ml or about 5 to 20 x 10⁶ cells/ml in the perfusion system.

In a further preferred embodiment, the infection of the cells with influenza viruses is carried out at an m.o.i. (multiplicity of infection) of about 0.0001 to 10, preferably of 0.002 to 0.5.

The addition of the protease which brings about the cleavage of the precursor protein of hemagglutinin [HA₀] and thus the adsorption of the viruses on the cells, can be carried out according to the invention shortly before, simultaneously to or shortly after the infection of the cells with influenza viruses. If the addition is carried out simultaneously to the infection, the protease can either be added directly to the cell culture to be infected or, for example, as a concentrate together with the virus inoculate. The

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protease is preferably a serine protease, and particularly preferably trypsin.

In a preferred embodiment, trypsin is added to the cell culture to be infected up to a final
5 concentration of 1 to 200 $\mu\text{g/ml}$, preferably 5 to 50 $\mu\text{g/ml}$, and particularly preferably 5 to 30 $\mu\text{g/ml}$ in the culture medium. During the further culturing of the infected cells according to step (iv) of the process according to the invention, trypsin reactivation can be
10 carried out by fresh addition of trypsin in the case of the batch process or in the case of the perfusion system by continuous addition of a trypsin solution or by intermittent addition. In the latter case, the trypsin concentration is preferably in the range from
15 1 $\mu\text{g/ml}$ to 80 $\mu\text{g/ml}$.

After infection, the infected cell culture is cultured further to replicate the viruses, in particular until a maximum cytopathic effect or a maximum amount of virus antigen can be detected.
20 Preferably, the culturing of the cells is carried out for 2 to 10 days, in particular for 3 to 7 days. The culturing can in turn preferably be carried out in the perfusion system or in the batch process.

In a further preferred embodiment, the cells
25 are cultured at a temperature of 30°C to 36°C, preferably of 32°C to 34°C, after infection with influenza viruses. The culturing of the infected cells at temperatures below 37°C, in particular in the temperature ranges indicated above, leads to the
30 production of influenza viruses which after inactivation have an appreciably higher activity as vaccine, in comparison with influenza viruses which have been replicated at 37°C in cell culture.

The culturing of the cells after infection with
35 influenza viruses (step (iv)) is in turn preferably carried out at regulated pH and pO_2 . The pH in this case is preferably in the range from 6.6 to 7.8, particularly preferably from 6.8 to 7.2, and the pO_2 in the range from 25% to 150%, preferably from 30% to 75%,

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and particularly preferably in the range from 35% to 60% (based on the air saturation).

During the culturing of the cells or virus replication according to step (iv) of the process, a substitution of the cell culture medium with freshly prepared medium, medium concentrate or with defined constituents such as amino acids, vitamins, lipid fractions, phosphates etc. for optimizing the antigen yield is also possible.

After infection with influenza viruses, the cells can either be slowly diluted by further addition of medium or medium concentrate over several days or can be incubated during further perfusion with medium or medium concentrate decreasing from approximately 1 to 3 to 0 fermenter volumes/day. The perfusion rates can in this case in turn be regulated by means of the cell count, the content of glucose, glutamine, lactate or lactate dehydrogenase in the medium or other parameters known to the person skilled in the art.

A combination of the perfusion system with a fed-batch process is further possible.

In a preferred embodiment of the process, the harvesting and isolation of the replicated influenza viruses is carried out 2 to 10 days, preferably 3 to 7 days, after infection. To do this, for example, the cells or cell residues are separated from the culture medium by means of methods known to the person skilled in the art, for example by separators or filters. Following this the concentration of the influenza viruses present in the culture medium is carried out by methods known to the person skilled in the art, such as, for example, gradient centrifugation, filtration, precipitation and the like.

The invention further relates to influenza viruses which are obtainable by a process according to the invention. These can be formulated by known methods to give a vaccine for administration to humans or animals. The immunogenicity or efficacy of the influenza viruses obtained as vaccine can be determined

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by methods known to the person skilled in the art, e.g. by means of the protection imparted in the loading experiment or as antibody titers of neutralizing antibodies. The determination of the amount of virus or antigen produced can be carried out, for example, by the determination of the amount of hemagglutinin according to methods known to the person skilled in the art. It is known, for example, that cleaved hemagglutinin binds to erythrocytes of various species, e.g. to hens' erythrocytes. This makes possible a simple and rapid quantification of the viruses produced or of the antigen formed.

Thus the invention also relates to vaccines which contain influenza viruses obtainable from the process according to the invention. Vaccines of this type can optionally contain the additives customary for vaccines, in particular substances which increase the immune response, i.e. so-called adjuvants, e.g. hydroxide of various metals, constituents of bacterial cell walls, oils or saponins, and moreover customary pharmaceutically tolerable excipients.

The viruses can be present in the vaccines as intact virus particles, in particular as live attenuated viruses. For this purpose, virus concentrates are adjusted to the desired titer and either lyophilized or stabilized in liquid form.

In a further embodiment, the vaccines according to the invention can contain disintegrated, i.e. inactivated, or intact, but inactivated viruses. For this purpose, the infectiousness of the viruses is destroyed by means of chemical and/or physical methods (e.g. by detergents or formaldehyde). The vaccine is then adjusted to the desired amount of antigen and after possible admixture of adjuvants or after possible vaccine formulation, dispensed, for example, as liposomes, microspheres or "slow release" formulations.

In a further preferred embodiment, the vaccines according to the invention can finally be present as subunit vaccine, i.e. they can contain defined,

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isolated virus constituents, preferably isolated proteins of the influenza virus. These constituents can be isolated from the influenza viruses by methods known to the person skilled in the art.

5 Furthermore, the influenza viruses obtained by the process according to the invention can be used for diagnostic purposes. Thus the present invention also relates to diagnostic compositions which contain influenza viruses according to the invention or
10 constituents of such viruses, if appropriate in combination with additives customary in this field and suitable detection agents.

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The examples illustrate the invention.

Example 1

- 5 Preparation of cell lines which are adapted to growth in suspension and can be infected by influenza viruses

A cell line which is adapted to growth in suspension culture and can be infected by influenza viruses is selected starting from MDCK cells (ATCC CCL34 MDCK (NBL-2), which had been proliferated by means of only a few passages or over several months in the laboratory. This selection was carried out by proliferation of the cells in roller bottles which were
15 rotated at 16 rpm (instead of about 3 rpm as is customary for roller bottles having adherently growing cells). After several passages of the cells present suspended in the medium, cell strains growing in suspension were obtained. These cell strains were
20 infected with influenza viruses and the strains were selected which produced the highest virus yield. An increase in the rate of cells growing in suspension during the first passages at 16 rpm is achieved over 1 to 3 passages by the addition of selection systems
25 known to the person skilled in the art, such as hypoxanthine, aminopterin and thymidine, or alanosine and adenine, individually or in combination. The selection of cells growing in suspension is also possible in other agitated cell culture systems known
30 to the person skilled in the art, such as stirred flasks.

Alternatively, highly virus-replicating cell clones can be established before selection as suspension cells by cell cloning in microtiter plates.
35 In this process, the adherently growing starting cells (after trypsinization) are diluted to a concentration of about 25 cells/ml with serum-containing medium and 100 μ l each of this cell suspension are added to a well of a microtiter plate. If 100 μ l of sterile-filtered

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medium from a 2 to 4-day old (homologous) cell culture ("conditioned medium") are added to each well, the probability of growth of the cells inoculated at a very low cell density increases. By means of light-microscopic checking, the wells are selected in which only one cell is contained; the cell lawn resulting therefrom is then passaged in larger cell culture vessels. The addition of selection media (e.g. hypoxanthine, aminopterin and thymidine, or alanosine and adenine, individually or in combination) after the 1st cell passage leads over 1 to 3 passages to a greater distinguishability of the cell clones. The cell clones resulting in this way were selected with respect to their specific virus replication and then selected as suspension cells. The selection of cells which are adapted to growth in serum-free medium can also be carried out by methods known to the person skilled in the art.

Examples of cells which are adapted to growth in serum-free medium in suspension and can be infected by influenza viruses are the cell lines MDCK 33016 (DSM ACC2219) and MDCK 13016, whose properties are described in the following examples.

Example 2

Replication of influenza viruses in the cell line MDCK 33016

The cell line MDCK 33016 (DSM ACC2219; obtained from an MDCK cell culture by selection pressure) was proliferated at 37°C in Iscove's medium with a splitting rate of 1:8 to 1:12 twice weekly in a roller bottle which rotated at 16 rpm. Four days after transfer, a cell count of approximately 7.0×10^5 to 10×10^5 cells/ml was achieved. Simultaneously to the infection of the now 4-day old cell culture with the influenza virus strain A/PR/8/34 (m.o.i. = 0.1), the cell culture was treated with trypsin (25 µg/ml final

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concentration) and cultured further at 37°C, and the virus replication was determined over 3 days (Table I).

Table I

5

Replication of influenza A/PR/8/34 in roller bottles (cell line MDCK 33016) after infection of a cell culture without change of medium, measured as antigen content (HA units)

10

HA content after days after infection (dpi)

	1 dpi	2 dpi	3 dpi
Experiment 1	1:64	1:512	1:1024
Experiment 2	1:4	1:128	1:1024
Experiment 3	1:8	1:32	1:512

The ratios indicated mean that a 1:X dilution of the virus harvest still has hemagglutinating properties. The hemagglutinating properties can be determined, for example, as described in Mayer et al., Virologische Arbeitsmethoden, [Virological Working Methods], Volume 1 (1974), pages 260-261 or in Grist, Diagnostic Methods in Clinical Virology, pages 72 to 75.

20

Example 3

Replication of influenza viruses in the cell line MDCK 13016 in spinner bottles

25

The cell line MDCK 13016 was replicated at 37°C in Iscove's medium with a splitting rate of 1:6 to 1:10 twice weekly in a spinner bottle (50 rpm). Four days after transfer, a cell count of 8.0×10^5 cells/ml was achieved. Simultaneously to the infection of the now 4-day old cell culture with the influenza virus strain A/PR/8/34 (m.o.i. = 0.1), the cell culture was treated with trypsin (25 µg/ml final concentration) and incubated further at 33°C and the virus replication was determined over 6 days (Table II).

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Table II

Replication of influenza A/PR/8/34 in spinner bottles
(cell line MDCK 13016) after infection of a cell
5 culture without change of medium, measured as antigen
content (HA units)

HA content after days after infection (dpi)					
	1 dpi	3 dpi	4 dpi	5 dpi	6 dpi
Experiment 1	1:2	1:128	1:1024	1:1024	1:2048
Experiment 2	1:4	1:512	1:2048	1:2048	1:1024

10 Example 4

Replication of various influenza strains in the cell
line MDCK 33016 in roller bottles

The cell line MDCK 33016 (DSM ACC2219) was
15 replicated at 37°C in Iscove's medium with a splitting
rate of 1:8 to 1:12 twice weekly in a roller bottle
which rotated at 16 rpm. Four days after transfer, a
cell count of approximately 7.0×10^5 to
 10×10^5 cells/ml was achieved. Simultaneously to the
20 infection of the now 4-day old cell culture with
various influenza virus strains (m.o.i. ≈ 0.1), the
cell culture was treated with trypsin (25 μ g/ml final
concentration) and further incubated at 33°C, and the
virus replication was determined on the 5th day after
25 infection (Table III).

Table III

Replication of influenza strains in roller bottles
30 (cell line MDCK 33016) after infection of a cell
culture without change of medium, measured as antigen
content (HA units)

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HA content 5 days after infection

Influenza strain	HA content
A/Singapore/6/86	1:1024
A/Sichuan/2/87	1:256
A/Shanghai/11/87	1:256
A/Guizhou/54/89	1:128
A/Beijing/353/89	1:512
B/Beijing/1/87	1:256
B/Yamagata/16/88	1:512
A/PR/8/34	1:1024
A/Equi 1/Prague	1:512
A/Equi 2/Miami	1:256
A/Equi 2	1:128
Fontainebleau	
A/Swine/Ghent	1:512
A/Swine/Iowa	1:1024
A/Swine/Arnsberg	1:512

Example 5

Replication of various influenza strains in MDCK 33016
5 cells in the fermenter

The cell line MDCK 33016 (DSM ACC2219) was inoculated in Iscove's medium with a cell inoculate of 1×10^5 cells/ml in a stirred vessel fermenter (working volume
10 8 l). At an incubation temperature of 37°C, a pO_2 of $50 \pm 10\%$ (regulated) and a pH of 7.1 ± 0.2 (regulated), the cells proliferated within 4 days to a cell density of 7×10^5 cells/ml. 8 ml of virus stock solution (either A/PR/8/34 or A/Singapore/6/86 or
15 A/Shanghai/11/87 or A/Beijing/1/87 or B/Massachusetts/71 or B/Yamagata/16/88 or B/Panama/45/90) and simultaneously 16 ml of a 1.25% strength trypsin solution were added to these cells and the inoculated cell culture was incubated further at

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33°C. The virus replication was determined over 6 days (Table IV).

Table IV

5

Replication of influenza virus strains in the fermenter (cell line MDCK 33016) after infection of a cell culture without change of medium, measured as antigen content (HA units)

10

	HA content after days after infection (dpi)				
	1 dpi	3 dpi	4 dpi	5 dpi	6 dpi
A/PR/8/34	1:64	1:512	1:1024	1:2048	1:2048
A/Singapore	1:32	1:512	1:2048	1:2048	1:1024
A/Shanghai	1:8	1:128	1:256	1:256	1:512
A/Beijing	1:16	1:256	1:1024	1:1024	n.d.
B/Yamagata	1:8	1:128	1:512	1:512	n.d.
B/Massachusetts	1:4	1:128	1:256	1:512	n.d.
B/Panama	n.d.	1:128	1:256	n.d.	1:1024

Example 6

15 Influence of the infection dose (m.o.i.) on virus replication

The cell line MDCK 13016 (obtained from an MDCK cell culture by selection pressure) was proliferated at 37°C in ultra CHO medium with a splitting rate of 1:8 to 1:12 twice weekly in a roller bottle which rotated at 16 rpm. Four days after transfer, a cell count of approximately 7.0×10^5 to 10×10^5 cells/ml was achieved. The influence of the infective dose (m.o.i.) on the yield of antigen and infectiousness was investigated. Simultaneously to the infection of the now 4 day-old cell culture with the influenza virus strain A/PR/8/34 (m.o.i. = 0.5 and m.o.i. = 0.005), the cell culture was treated with trypsin (25 µg/ml final concentration) and incubated further at 37°C, and the virus replication was determined over 3 days (Table V).

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Table V

Replication of influenza virus strain PR/8/34 in the cell line MDCK 13016 in roller bottles after infection with an m.o.i. of 0.5 or 0.005. The assessment of virus replication was carried out by antigen detection (HA) and infectiousness titer (CCID₅₀ cell culture infective dose 50% in log₁₀)

Days after

infection

	2		3		4		5	
	HA	CCID ₅₀	HA	CCID ₅₀	HA	CCID ₅₀	HA	CCID ₅₀
PR/8/34								
m.o.i. = 0.5	128	5.1	256	5.7	512	5.3	1024	5.4
m.o.i. = 0.005	64	4.9	512	8.0	512	8.3	1024	8.3

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The determination of the CCID₅₀ can in this case be carried out, for example, according to the method which is described in Paul, Zell- und Gewebekultur [Cell and tissue culture] (1980), p. 395.

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Example 7**Influence of media substitution on virus replication**

The cell line MDCK 33016 (DSM ACC2219) was proliferated at 37°C in Iscove's medium with a splitting rate of 1:8 to 1:12 twice weekly in a roller bottle which rotated at 16 rpm. Four days after transfer, a cell count of approximately 7.0×10^5 to 10×10^5 cells/ml was achieved. The influence of a media substitution on the yield of antigen and infectiousness was investigated. The now 4-day old cell culture was infected with the influenza virus strain A/PR/8/34 (m.o.i. = 0.05), the trypsin addition (20 µg/ml final concentration in the roller bottle) being carried out by mixing the virus inoculum with the trypsin stock solution. The cell culture was treated with additions of media and incubated further at 33°C, and the virus replication was determined over 5 days (Table VI).

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Table VI

Replication of influenza A/PR/8/34 in roller bottles (cell line MDCK 33016); addition of 5% (final concentration) of a triple-concentrated Iscove's medium, of glucose (final concentration 3%) or glucose and casein hydrolysate (final concentration 3% or 0.1%) measured as antigen content (HA units)

HA content after days after infection (dpi)				
Addition	1 dpi	3 dpi	4 dpi	5 dpi
---	1:16	1:256	1:1024	1:1024
(control)				
3x Iscove's	1:8	1:128	1:1024	1:2048
Glucose	1:32	1:512	1:2048	1:2048
Glucose/casein hydrolysate	1:8	1:128	1:512	1:1024

Example 8

Replication of influenza viruses in MDCK 33016 cells in the fermenter and obtainment of the viruses

The cell line MDCK 33016 (ACC2219) was inoculated in Iscove's medium with a cell inoculate of 0.5×10^5 cells/ml in a stirred vessel fermenter (working volume 10 l). At an incubation temperature of 37°C, a pO_2 of $55 \pm 10\%$ (regulated) and a pH of 7.1 ± 0.2 (regulated), the cells proliferated within 4 days to a cell density of 7×10^5 cells/ml. 0.1 ml of virus stock solution (A/Singapore/6/86; m.o.i. about 0.0015) and simultaneously 16 ml of a 1.25% strength trypsin solution were added to these cells and the inoculated cell culture was incubated further at 33°C. The virus replication was determined after 5 days and the virus was harvested. Cells and cell residues were removed by tangential flow filtration (Sarcoton Mini-Microsart Module with 0.45 μ m pore size; filtration procedure according to the instructions of the manufacturer), no loss of antigen (measured as HA)

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being detectable in the filtrate. The virus material was concentrated from 9.5 l to 600 ml by fresh tangential flow filtration (SartoconTM Mini-UltrasartTM Module with 100,000 NMWS (nominal molecular weight separation limit); filtration procedure according to the instructions of the manufacturer). The amount of antigen in the concentrate was 5120 HA units (start 256 HA units; concentration factor 20), while the infectiousness in the concentrate was 9.2 log₁₀ CCID₅₀ (start 8.9 log₁₀ CCID₅₀; concentration factor 16); the loss of antigen and infectiousness was less than 1%, measured in the filtrate after the 100,000 NMWS filtration.

15 Example 9

Replication of the influenza viruses in MDCK 33016 cells in the perfusion fermenter

1.6 × 10⁸ cells of the cell line MDCK 33016 (DSM ACC2219) were suspended in UltraCHO medium (0.8 × 10⁵ cells/ml) in the reactor vessel of Biostat MDTM (Braun Biotech Int., Melsungen, Germany) with an effective volume of 2000 ml and proliferated at 37°C in perfusion operation with a rising flow rate (entry of oxygen by hose aeration (oxygen regulation 40 ± 10% pO₂); pH regulation pH ≤ 7.2; cell retention by spin filter > 95%). The live cell count increased within 11 days by 200-fold to 175 × 10⁵ cells/ml (Table VIIa). 1990 ml of this cell culture were transferred to a 2nd perfusion fermenter (working volume 5 l), while the remaining cells were made up to 2000 ml again with medium and cell proliferation was carried out again in perfusion operation. In the 2nd perfusion fermenter (virus infection), the cells were infected with the influenza virus strain A/PR/8/34 (m.o.i. = 0.01) with simultaneous addition of trypsin (10 µg/ml final concentration) and incubated for 1 h. The fermenter was then incubated further in perfusion operation (regulation of pO₂: 40 ± 10% and pH: ≤ 7.2). On the first

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day after infection, incubation was carried out at 37°C and the virus harvest in the perfused cell culture supernatant was discarded. From the 2nd day after infection, virus replication was carried out at 33°C and the perfusion rate of 2 fermenter volumes/day was reduced to 0 within 7 days. The trypsin necessary for virus replication was present in the UltraCHO medium which was used for the perfusion in a concentration of 10 µg/ml. The virus harvest (= perfused cell culture supernatant) was collected at 4°C and the virus replication over 7 days was determined as the amount of antigen (Table VIIIB).

Table VIIIA

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Replication of MDCK 33016 cells in the perfusion fermenter

Day	Live cell count [$\times 10^5$ /ml]	Total cell count [$\times 10^5$ /ml]	Perfusion [l/day]
0	0.6	0.6	0
3	8.0	8.3	0
4	14.6	17.5	1.1
5	33.3	34.7	1.1
6	49.8	53.6	2.1
7	84.5	85.6	3.9
9	82.6	84.9	4.0
9	100.8	104.8	4.1
10	148.5	151.0	4.0
11	175.8	179.6	3.9

20 Table VIIIB

Replication of influenza A/PR/8/34 in the perfusion fermenter (cell line MDCK 33016), measured as antigen content (HA units) in the cumulated perfused cell culture supernatant

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Day after infection	HA content in virus harvest	Medium addition (perfusion)	Total amount virus harvest
1	<4	4 l	0 l
2	8	4 l	4 l
3	64	3 l	7 l
4	256	2 l	9 l
5	2048	2 l	11 l
6	4096	2 l	12 l
7	4096	0 l	12 l

Example 10**5 Preparation of an experimental influenza vaccine**

An experimental vaccine was prepared from influenza virus A/PR/8/34 from Example 2 - A/PR/8 replicated at 37°C - (Experiment 2; vaccine A) and
 10 Example 4 - A/PR/8 replicated at 33°C - (vaccine B). The influenza viruses in the cell culture medium were separated from cells and cell fragments by low-speed centrifugation (2000 g, 20 min, 4°C) and purified by a
 15 linear sucrose gradient, 30,000 g, 2 h, 4°C). The influenza virus-containing band was obtained, diluted 1:10 with PBS pH 7.2, and sedimented at 20,000 rpm, and the pellet was taken up in PBS (volume 50% of the original cell culture medium). The influenza viruses
 20 were inactivated with formaldehyde (addition twice of 0.025% of a 35% strength formaldehyde solution at an interval of 24 h, incubation at 20°C with stirring).
 10 NMRI mice each, 18 to 20 g in weight, were inoculated with 0.3 ml each of these inactivated
 25 experimental vaccines on day 0 and day 28 by subcutaneous injection. 2 and 4 weeks after the inoculation and also 1 and 2 weeks after revaccination, blood was taken from the animals to determine the titer of neutralizing antibodies against A/PR/8/34. To

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determine the protection rate, the mice were exposed 2 weeks after revaccination (6 weeks after the start of the experiment) by intranasal administration of 1000 LD₅₀ (lethal dose 50%). The results of the experiment
5 are compiled in Table IX.

Table IX

Efficacy of experimental vaccines: for vaccine A the influenza virus A/PR/8/34 was replicated at 37°C and
10 for vaccine B at 33°C. The titer of neutralizing antibodies against A/PR/8 and also the protection rate after exposure of the mice were investigated

Titer of neutralizing antibodies/ml*					Protection rate Number living/total
	2 w pvacc	4 w pvacc	1 w prevacc	2 w prevacc	
Vaccine A	<28	56	676	1,620	1/10
Vaccine B	112	1,549	44,670	112,200	9/10

* Weeks after vaccination (w pvacc) and weeks after
15 revaccination (w prevacc)

The experiments confirm that influenza viruses which had been replicated at 37°C in cell culture with a high antigen yield (HA titer) only induced a low
20 neutralizing antibody titer in the mouse and barely provided protection, while influenza viruses which had been replicated at 33°C in cell culture also with a high antigen yield (HA titer) induced very high neutralizing antibody titers in the mouse and led to
25 very good protection.

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CLAIMS:

1. An MDCK cell which is infected by influenza viruses and is adapted to growth in suspension.
2. The MDCK cell of claim 1, wherein said cell is adapted for growth in serum-free medium.
3. The MDCK cell of claim 1, wherein said cell is of the cell line MDCK (ATCC CCL 34 MDCL (NBL-2)) .
4. The MDCK cell of claim 1, wherein said cell is of the cell line MDCK 33016 (DSM ACC 2219).
5. A process for the replication of influenza viruses in cell culture, which comprises
 - (i) proliferating MDCK cells, wherein said cells are infected by influenza viruses, wherein said cells are adapted to growth in suspension and wherein said cells are adapted for growth in serum-free medium;
 - (ii) infecting the cells with influenza viruses;
 - (iii) shortly before infection, simultaneously to infection or shortly after infection adding to the cell suspension a protease to cleave the precursor protein of hemagglutinin; and
 - (iv) isolating the influenza viruses replicated in the cells.
6. The process as claimed in claim 5, the culture of the cells taking place in a perfusion system.

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7. The process as claimed in claim 5, the culture of the cells taking place in a batch process.
8. The process as claimed in claim 5, the pH of the culture medium in step (i) being in the range from 6.6 to 7.8.
9. The process as claimed in claim 8, the pH of the culture medium being in the range from 6.8 to 7.3.
10. The process as claimed in claim 5, the infection with influenza viruses being carried out when the cell culture has achieved a cell density of about 8 to 25×10^5 cells/ml in a batch process or of about 5 to 20×10^6 cells/ml in a perfusion process.
11. The process as claimed in claim 5, the infection of the cells with influenza viruses being carried out at an m.o.i. (multiplicity of infection) of about 0.001 to 10.
12. The process as claimed in claim 11, the infection being carried out at an m.o.i. of about 0.002 to 0.5.
13. The process as claimed in claim 5, the protease being a serine protease.
14. The process as claimed in claim 13, the serine protease being trypsin.

15. The process as claimed in claim 14, trypsin being added up to a final concentration in the culture medium of 1 to 200 $\mu\text{g/ml}$.
16. The process as claimed in claim 15, the final concentration of trypsin in the culture medium being in the range from 5 to 50 $\mu\text{g/ml}$.
17. The process as claimed in claim 5, the infected cells being cultured for 2 to 10 days.
18. The process as claimed in claim 17, the infected cells being cultured for 3 to 7 days.
19. The process as claimed in claim 5, the infected cells being cultured at 30°C to 36°C.
20. The process as claimed in claim 19, the infected cells being cultured at 32°C to 34°C.
21. The process as claimed in claim 5, the harvesting and isolation of the replicated viruses being carried out 2 to 10 days after infection.
22. The process as claimed in claim 21, the harvesting and isolation of the viruses being carried out 3 to 7 days after infection.
23. The process as claimed in claim 5, wherein the MDCK cells are of the cell line MDCK 33016 (DSM ACC 2219).

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24. The process of claim 5 wherein said protease is added to the cell suspension before infection.
25. The process of claim 5 wherein said protease is added to the cell suspension simultaneous to infection.
26. The process of claim 5 wherein said protease is added to the cell suspension after infection.