



(86) Date de dépôt PCT/PCT Filing Date: 2009/02/24

(87) Date publication PCT/PCT Publication Date: 2009/09/03

(45) Date de délivrance/Issue Date: 2017/05/23

(85) Entrée phase nationale/National Entry: 2010/06/29

(86) N° demande PCT/PCT Application No.: US 2009/035034

(87) N° publication PCT/PCT Publication No.: 2009/108646

(30) Priorités/Priorities: 2008/02/25 (US61/031,336);
2008/04/17 (US61/045,808)

(51) Cl.Int./Int.Cl. *A62B 35/04* (2006.01)

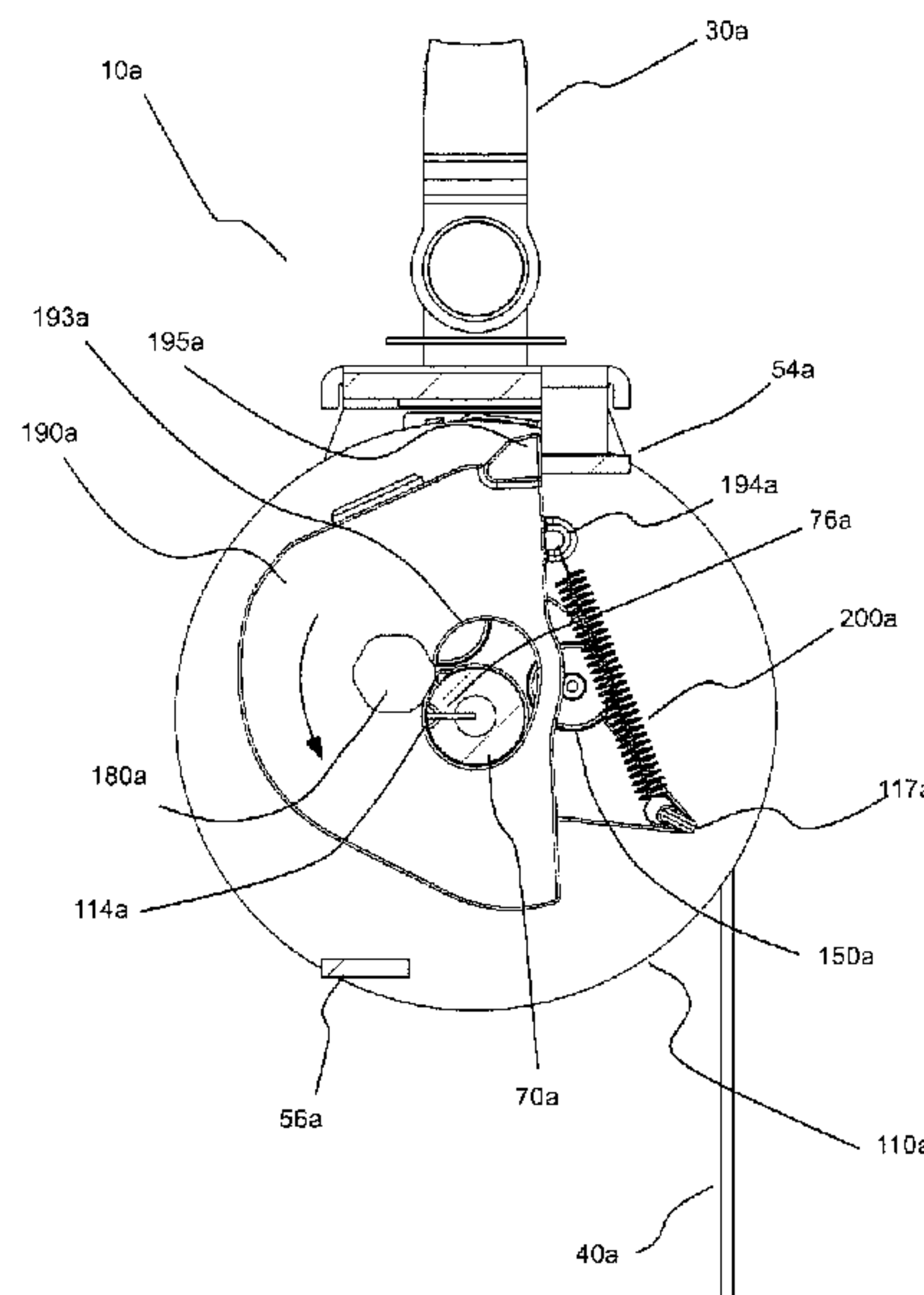
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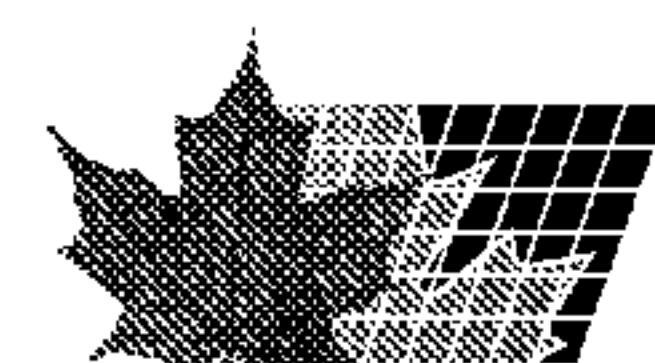
(54) Titre : SYSTEMES DE CORDE DE SECURITE A RETRACTATION AUTOMATIQUE ET SYSTEMES DE FREINAGE ASSOCIES

(54) Title: SELF-RETRACTING LIFELINE SYSTEMS AND BRAKING SYSTEMS THEREFOR



(57) **Abrégé/Abstract:**

A lifeline system includes a lifeline and a drum assembly around which the lifeline is coiled. The drum assembly is rotatable about a first axis in a first direction during extension of the lifeline and in a second direction, opposite of the first direction, during retraction of the lifeline. The lifeline system further includes a tensioning mechanism in operative connection with the drum assembly to impart a biasing force on the drum assembly to bias the drum assembly to rotate about the first axis in the second direction. The lifeline system further comprises a braking mechanism in operative connection with the drum assembly. The braking mechanism includes a catch that is rotatable relative to the drum assembly about a second axis that is not concentric with the first axis. The second axis is operatively connected to the first axis so that the second axis rotates about the first axis in the same direction as the drum assembly when the drum assembly is rotating about the first axis. A center of mass of the catch is located in the vicinity of the second axis. The catch rotates about the second axis in the second direction when the drum assembly is rotated in the first direction at at least a determined angular acceleration to cause an abutment section of the catch to abut an abutment member of the lifeline system (for example, by moving radially outward a sufficient amount) and stop the rotation of the drum assembly.



(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau

(43) International Publication Date
3 September 2009 (03.09.2009)



(10) International Publication Number
WO 2009/108646 A3

(51) International Patent Classification:
A62B 35/04 (2006.01)

(21) International Application Number:
PCT/US2009/035034

(22) International Filing Date:
24 February 2009 (24.02.2009)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
61/031,336 25 February 2008 (25.02.2008) US
61/045,808 17 April 2008 (17.04.2008) US

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

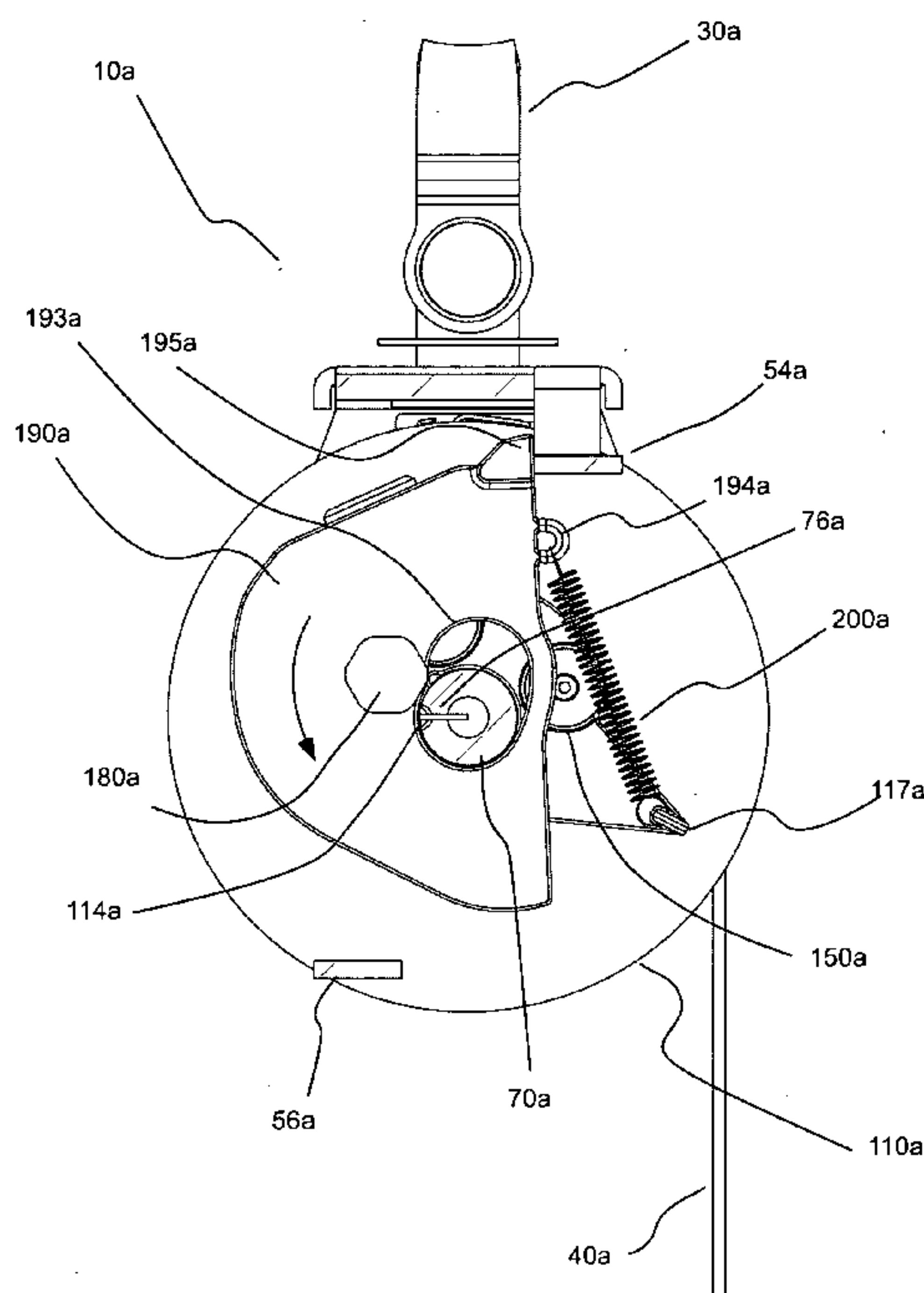
Published:

— with international search report (Art. 21(3))

[Continued on next page]

(54) Title: SELF-RETRACTING LIFELINE SYSTEMS AND BRAKING SYSTEMS THEREFOR

Fig. 12



(57) Abstract: A lifeline system includes a lifeline and a drum assembly around which the lifeline is coiled. The drum assembly is rotatable about a first axis in a first direction during extension of the lifeline and in a second direction, opposite of the first direction, during retraction of the lifeline. The lifeline system further includes a tensioning mechanism in operative connection with the drum assembly to impart a biasing force on the drum assembly to bias the drum assembly to rotate about the first axis in the second direction. The lifeline system further comprises a braking mechanism in operative connection with the drum assembly. The braking mechanism includes a catch that is rotatable relative to the drum assembly about a second axis that is not concentric with the first axis. The second axis is operatively connected to the first axis so that the second axis rotates about the first axis in the same direction as the drum assembly when the drum assembly is rotating about the first axis. A center of mass of the catch is located in the vicinity of the second axis. The catch rotates about the second axis in the second direction when the drum assembly is rotated in the first direction at at least a determined angular acceleration to cause an abutment section of the catch to abut an abutment member of the lifeline system (for example, by moving radially outward a sufficient amount) and stop the rotation of the drum assembly.

WO 2009/108646 A3



— *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))*

(15) Information about Correction:

Previous Correction:

see Notice of 5 November 2009

(88) Date of publication of the international search report:

20 May 2010

TITLE

**SELF-RETRACTING LIFELINE SYSTEMS AND BRAKING SYSTEMS
THEREFOR**

BACKGROUND OF THE INVENTION

[02] The present invention relates to lifeline systems and, particularly, to self-retracting lifeline systems and braking systems therefore.

[03] The following information is provided to assist the reader to understand the invention disclosed below and the environment in which it will typically be used. The terms used herein are not intended to be limited to any particular narrow interpretation unless clearly stated otherwise in this document. References set forth herein may facilitate understanding of the present invention or the background of the present invention.

[04] Many devices have been developed in an attempt to prevent or minimize injury to a worker falling from a substantial height. For example, a number of devices (known alternatively as self-retracting lifelines, self-retracting lanyards, fall arrest blocks, etc.) have been developed that limit a worker's free fall distance to a specified distance and limit fall arresting forces to a specified value.

[05] In general, most currently available self retracting lifeline safety devices or systems include a number of common components. Typically, a housing or cover provides enclosure/protection for the internally housed components. The housing includes attached thereto a connector for anchoring the self-retracting lifeline to either the user or to a fixed anchor point. The connector must be capable of withstanding forces required to stop a falling body of a given mass in a given distance.

[06] A drum or spool around which a lifeline is coiled or spooled rotates within the housing. The drum is typically under adequate rotational tension to reel up excess extended

lifeline without hindering the mobility of the user. Like the anchor connector and the other operative components of the retractable lifeline safety device, the drum is formed to withstand forces necessary to stop a falling body of a given mass in a given distance. The lanyard or lifeline is attached at one end thereof to the drum to allow the drum to reel in excess lifeline. The lifeline is attached at the other end thereof to either the user or to an anchorage point, whichever is not already attached to the housing.

[07] Self-retracting lifeline systems also include a braking mechanism which locks (that is, prevents rotation of) the drum assembly of the self-retracting lifeline upon indication that a fall is occurring. For example, when the safety line (for example, rope, cable or web) being pulled from the self-retracting lifeline system causes the drum assembly to rotate above a certain angular velocity, a brake mechanism can cause the drum assembly to suddenly lock.

[08] Many currently available braking systems for self-retracing lanyard systems actuate upon the drum assembly reaching a predetermined angular velocity. The rotational velocity of the drum assembly is proportional to the linear velocity of the safety line. In the case of a self-retracting lanyard braking system which actuates at a predetermined or threshold angular velocity (such as that disclosed in U.S. Patent No. 5,771,993), a pawl is typically attached to the drum assembly at a pawl pivot that is spaced from the center of gravity of pawl. The pawl can pivot relative to the drum assembly about the pawl pivot. A pawl spring applies a force tending to keep the pawl retracted against a pawl stop on the drum assembly. When the pawl is retracted, it cannot strike an abutment as the drum assembly rotates. As the drum assembly rotates, the center of mass of the pawl tends to follow a straight path tangent to the drum assembly, but the pawl is prevented from pivoting outward by the force of the pawl spring. If, however, the drum rotates at a sufficient velocity, the centripetal force required to keep the pawl against the pawl stop will exceed the force supplied by the pawl spring. At that point, the pawl rotates about the pawl pivot to a radially outwardly extended position wherein the pawl abuts an abutment (for example, on the housing) and brings the drum assembly (and the safety line) to a halt.

[09] In designing a velocity actuated brake, the desired maximum or threshold safety line velocity (and a corresponding angular velocity of the drum assembly) must be defined. For example, the velocity or speed of a fast walk can be used. From the maximum safety line velocity, the maximum or threshold angular or rotational velocity of the drum assembly is determined. The centripetal force that must be supplied by the pawl spring is then determined from the mass of the pawl.

[10] Braking systems based upon angular acceleration are, for example, commonly used in connection with automobile seatbelt restraints. Currently available acceleration braking systems typically include a system of low strength, complexly interacting parts and have not been widely accepted in the fall protection arts.

[11] Although a number of braking mechanisms have been developed for use in connection with self-retracting lifeline and other systems, such mechanisms are often complex (for example, requiring a significant number of interconnected and often complexly operating components), relatively high in cost and insufficiently rugged.

[12] It is thus desirable to develop systems, devices and methods that reduce or eliminate the above and other problems associated with currently available self-retracting lifeline systems.

SUMMARY OF THE INVENTION

[13] In one aspect, the present invention provides a lifeline system including a lifeline and a drum assembly around which the lifeline is coiled. The drum assembly is rotatable about a first axis in a first direction during extension of the lifeline and in a second direction, opposite of the first direction, during retraction of the lifeline. The lifeline system further includes a tensioning mechanism in operative connection with the drum assembly to impart a biasing force on the drum assembly to bias the drum assembly to rotate about the first axis in the second direction. The lifeline system further comprises a braking mechanism in operative connection with the drum assembly. The braking mechanism includes a catch that is rotatable relative to the drum assembly about a second axis that is not concentric with the first axis. The second axis is operatively connected to the first axis so that the second axis rotates about the first axis in the same direction as the drum assembly when the drum assembly is rotating about the first axis. A center of mass of the catch is located in the vicinity of the second axis. The catch rotates about the second axis in the second direction when the drum assembly is rotated in the first direction at at least a determined angular acceleration to cause an abutment section of the catch to abut an abutment member of the lifeline system (for example, by moving radially outward a sufficient amount) and stop the rotation of the drum assembly.

[14] The system can further include a biasing mechanism to bias the catch to rotate in the first direction about the second axis (or equivalently, to bias the catch against rotating in the second direction). In several embodiments, the biasing force of the biasing mechanism is

balanced against rotational inertia of the catch so that catch rotates in the second direction only when the lifeline is extended at an accelerating rate corresponding to the determined angular acceleration of the drum assembly. The biasing mechanism can, for example, include a spring mechanism attached at one end to the drum assembly and attached at another end to the catch. The spring mechanism can for example, include a torsion spring, an extension spring, a compression spring or a spring clip.

[15] The first axis can, for example, be defined by or correspond to the axis of a shaft passing generally through the center of the drum assembly. In several embodiments, the shaft passes through a slot formed in the catch.

[16] The catch can, for example, be rotatable about the second axis relative to the drum assembly about an extending member extending from the drum assembly. The extending member can define the second axis.

[17] The drum assembly can further include at least one abutment element to limit rotation of the catch in the first direction and to limit rotation of the catch in the second direction. In several embodiments in which the catch includes a slot therein, the slot of the catch is arced or curved and contact or abutment of edges of the slot with the shaft limits rotation of the catch in the first direction and limits rotation of the catch in the second direction.

[18] The center of mass of the catch can, for example, be located in the vicinity of or generally upon the second axis.

[19] In another aspect, the present invention provides a braking mechanism for use in a lifeline system. The lifeline system includes a lifeline and a drum assembly around which the lifeline is coiled. The drum assembly is rotatable about a shaft defining a first axis in a first direction during extension of the lifeline and in a second direction, opposite of the first direction, during retraction of the lifeline. The lifeline system further includes an abutment member. The braking mechanism includes a catch including a slot through which the shaft can pass, an element defining a second axis about which the catch is rotatable relative to the drum that is not concentric with the first axis, and at least one abutment section to abut an abutment member of the lifeline system and stop the rotation of the drum assembly. The second axis is operatively connected to the shaft so that the second axis rotates about the first axis in the same direction as the drum assembly when the drum assembly is rotating about the first axis. A center of mass of the catch is located in the vicinity of the second axis. The center of mass of the catch can, for example, be located generally (or exactly) upon the second axis. The abutment section of the catch abuts the abutment member of the lifeline

upon rotation of the catch about the second axis in the second direction. The catch rotates about the second axis in the second direction when the drum assembly is rotated in the first direction at at least a determined angular acceleration

[20] In a further aspect, the present invention provides a lifeline system including a lifeline; a shaft having a first axis, a hub connected to the shaft to rotate with the shaft and an abutment member. The lifeline is coiled around the hub. The hub is rotatable with the shaft in a first direction during extension of the lifeline and in a second direction, opposite of the first direction, during retraction of the lifeline. The lifeline system further includes a tensioning mechanism in operative connection with shaft to impart a biasing force on the shaft to bias the shaft to rotate about the first axis in the second direction. The lifeline system also includes a braking mechanism in operative connection with the shaft. The braking mechanism includes a catch that is rotatable about a second axis that is not concentric with the first axis defined by the shaft. The second axis is operatively connected to the shaft so that the second axis rotates about the first axis in the same direction as the drum assembly when the drum assembly is rotating about the first axis. A center of mass of the catch is located in the vicinity of the second axis. The catch rotates about the second axis in the second direction when the shaft is rotated in the first direction at at least a determined angular acceleration to cause an abutment section of the catch to move radially outward (relative to the shaft/first axis) a sufficient amount to abut the abutment member of the lifeline system and stop the rotation of the shaft. A center of mass of the catch is preferably located in the vicinity of or generally upon the second axis.

[21] In another aspect, the present invention provides a braking mechanism for use in a lifeline system including a lifeline, a shaft having a first axis, and a hub connected to the shaft to rotate with the shaft. The lifeline is coiled around the hub. The hub is rotatable with the shaft in a first direction during extension of the lifeline and in a second direction, opposite of the first direction, during retraction of the lifeline. The lifeline system further includes an abutment member. The braking mechanism includes a catch including a slot through which the shaft can pass, an element having or defining a second axis about which the catch is rotatable that is not concentric with a first axis defined by the shaft. The element is operatively connected to the shaft so that the element rotates about the first axis in the same direction as the hub when the hub is rotating about the first axis. A center of mass of the catch is located in the vicinity of the second axis of the element. The catch further includes at least one abutment section in the vicinity of a perimeter of the catch. The catch rotates about the second axis in the second direction when the shaft is rotated in the first direction at at

least a determined angular acceleration to cause the abutment section of the catch to move radially outward relative to the shaft a sufficient amount to abut the abutment member of the lifeline system and stop the rotation of the shaft. A center of mass of the catch can be located generally upon or coincide with the second axis.

[22] In a further aspect, the present invention provides a method of providing a braking function in a lifeline system as described above. In that regard, the lifeline system includes lifeline and a drum assembly around which the lifeline is coiled. The drum assembly is rotatable about a first axis in a first direction during extension of the lifeline and in a second direction, opposite of the first direction, during retraction of the lifeline. A tensioning mechanism is in operative connection with the drum assembly to impart a biasing force on the drum assembly to bias the drum assembly to rotate about the first axis in the second direction. The lifeline system also include and an abutment member.

[23] The method includes placing a braking mechanism in operative connection with the drum assembly of the lifeline system, wherein the braking mechanism include a catch that is rotatable relative to the drum assembly about a second axis that is not concentric with the first axis. The second axis is operatively connected to the first axis so that the second axis rotates about the first axis in the same direction as the drum assembly when the drum assembly is rotating about the first axis. A center of mass of the catch is located in the vicinity of the second axis. The catch rotates about the second axis in the second direction when the drum assembly is rotated in the first direction at at least a determined angular acceleration to cause an abutment section of the catch to move radially outward (relative to the first axis) a sufficient amount to abut an abutment member of the lifeline system and stop the rotation of the drum assembly.

[24] The catch can be biased against rotating in the second direction. A biasing force applied to the catch can, for example, be balanced against rotational inertia of the catch so that catch rotates in the second direction only when the lifeline is extended at an accelerating rate corresponding to the determined angular acceleration of the drum assembly.

[25] The method can further include providing at least one abutment element to limit rotation of the catch in the first direction and limit rotation of the catch in the second direction.

[26] Thus, in several embodiments, the present invention provides acceleration-actuated stop, brake or catch devices, systems or methods for self retracting lifeline systems used for personal fall protection. Self-retracting lifeline systems of the present invention allow a user to move about freely by releasing or retracting a lifeline as needed. However, if the user

were to fall, the stop, brake or catch devices or systems of the present invention lock the drum assembly of the self-retracting lifeline to reduce the fall distance. The braking devices, systems and/or methods of the present invention are significantly less complex, less costly and more rugged than brake mechanisms found on currently available self-retracting lifeline systems.

[27] The present invention, along with the attributes and attendant advantages thereof, will best be appreciated and understood in view of the following detailed description taken in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[28] Figure 1 illustrates a perspective view of an embodiment of a self-retracting lifeline system of the present invention wherein the outer housing is shown schematically in dashed lines.

[29] Figure 2 illustrates an exploded or disassembled perspective view of the self-retracting lifeline system of Figure 1.

[30] Figure 3A illustrates a front, transparent view of the self-retracting lifeline system of Figure 1.

[31] Figure 3B illustrates a cross-sectional view of the self-retracting lifeline system along section A-A as set forth in Figure 3A.

[32] Figure 4 illustrates the self-retracting lifeline system wherein a catch is rotating with the drum assembly.

[33] Figure 5 illustrates the self-retracting lifeline system wherein the lifeline is being extended from the self-retracting lifeline system at a sufficient acceleration so that the catch rotates in the opposite direction of the drum assembly.

[34] Figure 6 illustrates the self-retracting lifeline system wherein a frame member thereof is partially transparent and the hub assembly has experienced a clockwise angular acceleration sufficient to cause the catch to rotate counter clockwise about a pivot relative to the hub plate or catch base so that an abutment section or corner of the catch has abutted or caught on one of two abutment members formed on the frame member.

[35] Figure 7 illustrates the self-retracting lifeline system wherein frame member is again illustrated to be partially transparent and wherein the tension on the lifeline has been relaxed from the state of Figure 6 to allow the hub assembly to retract the lifeline a short distance and wherein the abutment section of the catch has moved away from abutment with the abutment member of the frame member.

[36] Figure 8 illustrates a perspective view of another embodiment of a self-retracting lifeline system of the present invention wherein the outer housing has been removed.

[37] Figure 9 illustrates an exploded or disassembled perspective view of the self-retracting lifeline system of Figure 8.

[38] Figure 10A illustrates a front view of the self-retracting lifeline system of Figure 8.

[39] Figure 10B illustrates a partially cross-sectional view of the self-retracting lifeline system along section A-A as set forth in Figure 10A.

[40] Figure 11 illustrates the self-retracting lifeline system of Figure 8 wherein a catch is rotating with the drum assembly.

[41] Figure 12 illustrates the self-retracting lifeline system of Figure 8 wherein the lifeline is being extended from the self-retracting lifeline system at a sufficient acceleration so that the catch rotates about a pivot member in the opposite direction of the rotation of drum assembly about a shaft.

[42] Figure 13 illustrates the self-retracting lifeline system of Figure 8 wherein a frame member thereof is partially transparent and the hub assembly has experienced a clockwise angular acceleration sufficient to cause the catch to rotate counter clockwise relative to the hub plate or catch base so that an abutment section or corner of the catch has abutted or caught on one of two abutment members formed on the frame member.

[43] Figure 14 illustrates the self-retracting lifeline system of Figure 8 wherein a frame member is again illustrated to be partially transparent and wherein the tension on the lifeline has been relaxed from the state of Figure 13 to allow the hub assembly to retract the lifeline a short distance and wherein the abutment section of the catch has moved away from (rotated out of) abutment with the abutment member of the frame member.

DETAILED DESCRIPTION OF THE INVENTION

[44] As used herein and in the appended claims, the singular forms “a,” “an,” and “the” include plural references unless the content clearly dictates otherwise. Thus, for example, reference to “a connector” includes a plurality of such connectors and equivalents thereof known to those skilled in the art, and so forth, and reference to “the connector” is a reference to one or more such connectors and equivalents thereof known to those skilled in the art, and so forth.

[45] Figure 1 illustrates one embodiment of a self-retracting lifeline system 10 of the present invention wherein an outside cover or housing 20 is shown schematically in dashed lines. Cover 20 (which can, for example, be formed in two halves or housing members as known in the art) serves to protect internal mechanisms of self-retracting lifeline from damage, but otherwise does not significantly affect the operation of such internal mechanisms. In normal use, self-retracting lifeline 10 can, for example, be connected via a connector 30 to some fixed object. A distal end 44 of lifeline or lifeline web 40 (for example, a polymeric web material as known in the art) can, for example, be connected to a harness 400 worn by the user 5 (see Figure 1). Alternatively, connector 30 can be connected to the user (for example, to D-ring 410 via a snap ring or carabiner 500) and distal end 44 of lifeline web 40 can be attached to some fixed object.

[46] Figure 2 illustrates components of self-retracting lifeline system 10 in a disassembled state. Housing 20 is excluded in Figure 2. A number of components rotate relative to frame members 50 and 60 on or with a shaft 70. Frame members 50 and 60 can, for example, be formed from a metal such as stainless steel or aluminum, and shaft 70 can, for example, be formed from a metal such as stainless steel. Shaft 70 rotates within shaft bushings 80 that are seated within holes 52 and 62 of frame members 50 and 60 respectively. Retainers such as snap rings 90 cooperate with seatings 72 on shaft 70 to retain shaft 70 in rotatable connection with bushings 80.

[47] A hub or drum assembly 100 includes a first hub flange or plate 110, a hub or drum 120 around which lifeline web 40 is coiled, a web sleeve 130 (see, for example, Figure 2), a second hub flange 140, and connectors such as screws 150. Hubs and drum assemblies suitable for use in the present invention are, for example, described in PCT International Patent Application No. PCT/US09/34981 entitled ENERGY ABSORBING

LIFELINE SYSTEMS (Attorney Docket No. 07-018PCT), filed February 24, 2009. When assembled, hub plate 110, hub 120, hub flange 140, and screws 150 form hub or drum assembly 100 which rotates with shaft 70. A loop end of the lifeline web 40 can, for example, surround web sleeve 130 (which is positioned with a passage 123 formed within hub 120) and shaft 70, thereby anchoring the loop end securely within drum assembly 100. The loop end can, for example, extend through a slot (not shown) formed in hub 120 (in connection or communication with passage 123) and a portion of lifeline web 40 is coiled around hub 120, leaving a free distal end 44 which extends from housing 20 and (for example) attaches to the user through suitable hardware (for example, through an end connector which cooperates with connector 500 and D-ring 410). Alternatively, free distal end 44 can attach to some fixed point while self-retracting lifeline system 10 is attached to the user as described above.

[48] As common with self-retracting lifelines, tension can be applied to drum assembly 100 to retract lifeline web 40 after extension thereof. In that regard, shaft 70 can be rotationally locked to hub or drum assembly 100 via hub plate 110 (which can also act as a catch or braking base as described below) by a shaft pin 74 which engages slots 111 in hub plate 110. A power spring assembly 160 can include a conventional coiled strap of spring steel (not illustrated in detail in Figures 1 through 7) inside a plastic housing. One end of the spring steel strap can be anchored to housing 20. Another end 166 (see Figure 3B) can engage a slot 76 (see Figure 2) in shaft 70. The housing of power spring assembly 160 can, for example, be rotationally locked to frame 60 by a stud 164 on the housing engaging a hole 64 in frame 60. As described above, lifeline web 40 is anchored to and coiled around hub 120. At assembly, the power spring is “wound up” to provide torque to shaft 70 and thus to hub or drum assembly 100. The torque applied to shaft 70 pre-tensions lifeline web 40 and causes lifeline web 40 to coil up or retract around hub 120 after it has been uncoiled therefrom (that is, pulled out or extended from housing 20).

[49] Self-retracting lifeline system 10 also includes a braking mechanism indicated generally by reference 165 in Figure 2. In that regard, a catch pivot 170 can be mounted in and extend through a passage 114 in hub plate/catch base 110 to provide a pivot axis or shaft for a catch bushing 180 and a catch 190 (which can, for example, be formed from a metal such as cast stainless steel). In the illustrated embodiment, catch 190 has a diameter or width approximately equal to the diameter of hub plate/catch base 110. Catch bushing 180 passes

through a passage 191 formed in catch 190 to cooperate with catch pivot 170. Braking mechanism 165 can also include a biasing mechanism or device such as a generally V-shaped catch spring 200 having one end 202 which engages a hole 116 in the hub plate/catch base 110 and another end 204 which engages a hole 192 in catch 190.

[50] Figure 3A illustrates a transparent or hidden line view of self-retracting lifeline 10, while Figure 3B illustrates a cross-sectional view self-retracting lifeline 10 along section A-A set forth in Figure 3A. Shaft 70 is rotationally locked to the hub plate or catch base 110 by shaft pin 74 engaging slots 111 in the catch base 110 as described above. To avoid confusion and/or crowding, not all elements are labeled in Figures 3A through 7.

[51] Figure 4 illustrates self-retracting lifeline 10 wherein snap ring 90, bushing 80, frame member 50 and catch bushing 180 are hidden. Ends 202 and 204 of catch spring 200 are visible, while catch spring 200 is partially hidden. The two legs of catch spring 200 exert a biasing force tending to cause catch 190 to rotate in a first direction (for example, clockwise in the illustrated embodiment) or tending to prevent catch 190 from rotating in an opposite second direction about the axis of catch pivot 170 and relative to hub plate or catch base 110. In Figure 4, catch 190 is rotated as far clockwise relative to hub plate or catch base 110 that it can rotate since an abutment element or stud 117 on hub plate or catch base 110 contacts a side of a generally kidney-shaped slot 193 formed in catch 190.

[52] The center of mass of catch 190 is located in the vicinity of or generally at the axis about which it pivots or rotates on catch pivot 170. Preferably, the axis of catch pivot 170 is located at or as close as possible to the center of mass of catch 190. Catch 190 will thus maintain its position relative to catch base 110 when hub assembly 100 is rotating at a constant angular velocity as when lifeline web 40 is being pulled out of self-retracting lifeline 10 at a constant rate. That is, catch 190 and hub plate/catch base 110 will rotate as a unit and centrifugal force will not cause catch 190 to rotate (about catch pivot 170) relative to hub plate/catch base 110. However, if hub assembly 100 experiences a clockwise angular acceleration (as is the case when lifeline web 40 is being pulled out of self-retracting lifeline 10 at an increasing rate) sufficiently high for the rotational inertia of catch 190 to overcome the force of catch spring 200, catch 190 will rotate about catch pivot 170 in a second direction (counterclockwise in the illustrated embodiment) relative to hub plate/catch base 110. This condition is illustrated in Figure 5.

[53] Analogous to the behavior of a mass having a linear velocity, a rotating mass will tend to keep rotating at a constant rotational velocity unless acted upon by some external torque according to the equation $T = I \times \alpha$, where I is the rotational moment of inertia of the mass and α is its rotational acceleration.

[54] In a familiar example, one could be standing on a merry-go-round holding a bicycle wheel by its axle with the axis in a vertical orientation. Assume the axle bearings are frictionless and the initial rotational velocities of the wheel and the merry-go-round are zero. Also assume that one of the spokes of the bicycle wheel happens to be pointing due north. If the merry-go-round were to begin rotationally accelerating clockwise to some new rotational velocity, the bicycle wheel would be observed to begin rotating counter-clockwise relative to the person holding it but the spoke would still be pointing due north. The wheel would be translating in a circular path but it would not be rotating. The bicycle wheel is “left behind” rotationally because it is maintaining its initial zero rotational velocity. If the person holding the bicycle wheel grabbed the rim of the wheel, it would provide the torque needed to bring the wheel “up to speed” to match the rotational velocity of the merry-go-round.

[55] The axle of the wheel need not be collinear with the merry-go-round axis, but only parallel thereto. If the wheel is perfectly balanced with its center of mass at the center of the axle, the rotational velocity of the merry-go-round will not produce any torque (from centripetal forces) to act on the wheel.

[56] In the case of catch 190, the center of mass of catch 190 is in the vicinity of or at the center of catch pivot 170. Thus, catch 190 will not tend to rotate relative to the hub assembly 100 as a result of centripetal forces, regardless of the rotational velocity of hub assembly 100.

[57] When drum assembly 100 accelerates rotationally clockwise, catch 190 will also accelerate rotationally because the force of catch spring 200 is sufficient to provide the torque required to keep catch 190 in abutting contact with abutment element 117. However, if the rotational acceleration of drum assembly 100 is great enough, the torque supplied by the catch spring 200 will not be sufficient to prevent catch 190 from being “left behind” and moving/rotating to an extended, locking position as illustrated in Figure 5.

[58] In Figure 5, snap ring 90, bushing 80, frame member 50 and catch bushing 180 are once again hidden. Catch 190 is shown to be rotated about catch pivot 170 counterclockwise

relative to hub plate/catch base 110. In the illustrated embodiment, the counterclockwise rotation of catch 190 is limited by contact of one end of slot 193 with shaft 70. Because catch spring 200 ends (or attachment points 202 and 204), and catch pivot 170 are not in line, the force of catch spring 200 still exerts a force tending to move the catch back to its clockwise position relative to hub plate/catch base 110. Thus, once the clockwise angular acceleration of hub assembly 100 is reduced or ceases, catch 190 will rotate clockwise about catch pivot 170 and relative to hub plate/catch base 110 (that is, back to the position illustrated in Figure 4).

[59] When catch 190 is rotated counterclockwise about catch pivot 170 and relative to hub plate/catch base 110, an abutment section, stop section or corner 195 of catch 190 extends radially outward beyond the periphery of hub plate/catch base 110, because catch pivot 170 is not concentric with shaft 70.

[60] Figure 6 illustrates a hidden line view of self-retracting lifeline 10 wherein frame member 50 is shown as partially transparent. As illustrated in Figure 6, hub assembly 100 has experienced a clockwise angular acceleration sufficient to cause catch 190 to rotate counterclockwise about catch pivot 170 and relative to hub plate/catch base 190. One of two abutment sections 195 of catch 190 is illustrated to have abutted or caught on one of two abutment members, stop members or tabs 54 and 56 extending from frame member 50 (see also Figure 2). As a result, the rotation of hub assembly 100 is brought to a halt. Because there are two abutment members 54 and 56, hub assembly 100 will rotate at most 1/2 revolution after a sufficiently high angular acceleration is applied (as described above) before being stopped. Catch 190 thus operates to brake or stop rotation of drum assembly 100 (and connected shave 70) via direct abutment with stop members 54 and 56, without the requirement of complex interaction(s) with any other component.

[61] In several embodiments, the biasing force exerted by catch spring 200 is balanced against the rotational inertia of catch 190 as described above so that catch 190 “actuates” only when lifeline web 40 is being pulled from self-retracting lanyard 10 at an accelerating rate corresponding, for example, to the beginning of a fall. For example, catch 190 and catch spring 200 can be readily designed (using engineering principles known to those skilled in the art) to actuate when lifeline web 40 is being pulled out at a certain determined (maximum or threshold) acceleration (for example, 1/2 or 3/4 times the acceleration of gravity). From the maximum linear acceleration of lifeline web 40, the corresponding maximum drum rotational

or angular acceleration is determined. The rotational moment of inertia of catch 90 determines the maximum torque that must be supplied by the catch spring 200. For linear/angular accelerations below the threshold accelerations or when the user is extending the web at a constant rate, such as when walking, catch 190 will not actuate and hub assembly 100 will turn freely.

[62] Figure 7 illustrates self-retracting lifeline 10 wherein frame member 50 is again illustrated to be partially transparent. Figure 7 illustrates a position of the components of self-retracting lifeline 10 in the case wherein, after being locked or braked as illustrated in Figure 6, the user has relaxed the tension on lifeline web 40 to allow hub assembly 100 to retract lifeline web 40 a short distance. As hub assembly 100 rotates counterclockwise (as a result of the tensioning force of tensioning mechanism 160), abutment section 195 of catch 190 moves away from abutment with the abutment member or tab 54. Catch 190 then rotates (as a result of the biasing force of catch spring 200) clockwise about catch pivot 170 and relative to hub plate/catch base 110. At this point, hub assembly 100 is now free to rotate again.

[63] Figure 8 illustrates another embodiment of a self-retracting lifeline system 10a of the present invention wherein an outside cover or housing has been removed. The cover can, for example, be formed by two connectible housing members 20a as illustrated in Figure 9 and serves to protect internal mechanisms of self-retracting lifeline from damage as described in connection with self-retracting lifeline system 10. Self-retracting lifeline 10a of Figures 8 through 14 operates in a similar manner to self-retracting lifeline 10. In Figures 8 through 14, like elements of system 10a are designated similarly to corresponding elements of system 10 with the addition of the designation “a” thereto.

[64] Self-retracting lifeline 10a can, for example, be connected via a connector 30a to some fixed object or anchor point. A distal end 44a of lifeline or lifeline web 40a can, for example, be connected to a harness 400 worn by the user 5 (see Figure 1). Alternatively, connector 30a can be connected to the user and distal end 44a of lifeline web 40a can be attached to some fixed object.

[65] Figure 9 illustrates components of self-retracting lifeline system 10a in a disassembled state. As with self-retracting lifeline system 10, a number of components of self-retracting lifeline system 10a rotate relative to frame members 50a and 60a on or about a

shaft 70a. In the embodiment of Figures 8 through 14, frame members 50a and 60a are formed integrally as part of a U-shaped length of metal (for example, stainless steel). Shaft 70a (formed, for example, from a metal such as stainless steel) rotates within passages 52a and 62a of frame members 50a and 60a respectively. Shaft 70a can, for example, rotate within shaft bushings 80a that are seated within holes 52a and 62a of frame members 50a and 60a respectively. A flanged retainer such as a threaded member 92a cooperates with a threaded passage 73a formed in shaft 70a to retain shaft 70a in rotatable connection with frame members 50a and 60a. A flange 71a on one end of shaft 70a can, for example, abut frame member 60a. A washer 94a can, for example, be provided to cooperate with threaded member 92a to retain shaft 70a in operative connection with frame members 50a and 60a.

[66] Hub or drum assembly 100a of system 10A includes a first hub flange or plate 110a, a hub or drum 120a around which lifeline web 40a is coiled, a second hub flange 140a, and connectors such as screws 150a (which are oriented in the opposite direction as screws 150 of system 10). When assembled, hub plate 110a, hub 120a, hub flange 140a, and screws 150a form hub or drum assembly 100a which rotates with shaft 70a. Drum 120a is of decreased diameter and increased width as compared to drum 120 to accommodate a webbing that is approximately 25 mm wide (as compared to drum 120a, which is designed for use with webbing that is approximately 17 mm wide). A loop end 42a of the lifeline is positioned within a passage 123a formed within hub 120a around shaft 70a to anchor loop end 42a securely within drum assembly 100a. Loop end 42a extends through a slot 121a formed in hub 120a and a portion of lifeline web 40a is coiled around hub 120a, leaving a free end 44a which extends from housing 20. Lifeline web 40a can also include an energy absorbing portion or section 46a in which, for example, a length of lifeline web 40a is folded back on itself and sewn or stitched as known in the fall protection arts. In the case of a fall, the stitching of the energy absorbing portion 46a tears to absorb energy.

[67] Shaft 70a is rotationally locked to hub plate 110 via a catch or braking base 112a (formed, for example, from a metal such as cast stainless steel) that is connected to hub plate 110a by screws 150a. In that regard, braking base 112a includes a passage 113a formed therein through which shaft 70a passes and a radially inward projecting member 114a which engages a radially outward portion of slot 76a in hub plate 110. Tension is applied to drum assembly 100a to retract lifeline 40a after extension thereof via a power spring assembly 160a

including coiled strap of spring steel 162a inside a plastic housing formed by housing members 168a. A radially outward end 163a of spring steel strap can be anchored to frame 60a. A radially inward end 163a' can engage a radially inward, narrow portion of slot 76a in shaft 70a. One housing member 168a of power spring assembly 160 can, for example, be rotationally locked to frame 60 by a projecting member or stud 164a on housing member 168a which engages a abutment member 64a in frame 60a. As described above, lifeline web 40a is anchored to and coiled around hub 120a of drum assembly 100a. At assembly, power spring 162a is "wound up" to provide torque to shaft 70a and thus to drum assembly 100a. The torque applied to shaft 70a pre-tensions lifeline web 40 and causes lifeline web 40 to coil up or retract around hub 120a after it has been uncoiled therefrom as described above in connection with self-retracting lanyard system 10.

[68] Like self-retracting lifeline system 10, self-retracting lifeline system 10a includes a braking mechanism. In that regard, a catch 190a (formed, for example, from a metal such as cast stainless steel) is pivotably or rotatably mounted (eccentric to the axis of shaft 70a) via a partially threaded member 180a which passes through a passage 192a formed in catch 190a to connect to brake or catch base 112a via a threaded passage 116a formed in catch base 112a. As described above in connection with catch 190, the axis of pivot member 180a (and passage 192a) preferably corresponds generally to the center of mass of catch 190a. The braking mechanism can also include a catch spring 200 having one end which engages a connector 117a in catch base 112a and another end which engages a connector 194a in catch 190a. The force exerted by the catch spring 200a is generally balanced against the rotational inertia of catch 190a so that catch 190a actuates (via centrifugal force) to effect braking only when lifeline web 40a is being pulled from self-retracting lifeline system 10a at an acceleration rate corresponding, for example, to the beginning of a fall.

[69] As described above, shaft 70a is rotationally locked to the catch base 112a and thereby to drum assembly 100a. Figure 11 and 12 illustrate self-retracting lifeline 10a wherein connector 92a, washer 94a, bushing 80a and frame member 50a are hidden. Catch spring 200a exerts a biasing force tending to cause catch 190a to rotate in a first direction (for example, clockwise in the illustrated embodiment) or, equivalently, biasing against rotation in a second, opposite direction, on pivot member 180a relative to hub assembly 100a. In Figure 11, catch 190a is rotated as far clockwise relative to hub assembly 100a that it can rotate to a point wherein shaft 70a abuts a first edge, side or end of an elongated, generally

kidney-shaped, arced or curved slot 193a formed in catch 190a. Thus, catch spring 200a biases catch 190a against shaft 70a.

[70] The center of mass of catch 190a is located generally where it pivots or rotates on pivot member 180a. Catch 190a will thus maintain its position relative to hub assembly 100a, while hub assembly 100a is rotating at a constant angular velocity as when lifeline web 40a is being pulled out of self-retracting lifeline 10a at a constant rate. That is, catch 190a and catch base 112a/hub assembly 100a will rotate as a unit and centrifugal force will not cause catch 190a to rotate about pivot member 180a relative to catch base 112a/hub assembly 100a. However, if hub assembly 100a experiences a clockwise (in the orientation of Figures 11 through 14) angular acceleration (as is the case when lifeline web 40a is being pulled out of self-retracting lifeline 10a at an increasing rate) sufficiently high for the rotational inertia of catch 190a to overcome the force of catch spring 200a, catch 190a will rotate about pivot member 180a in a second direction (counterclockwise in the illustrated embodiment) relative to catch base 112a/hub assembly 100a. This condition is illustrated in Figure 12.

[71] In Figure 12, catch 190a is shown to be rotated about pivot member 180a counterclockwise relative to hub assembly 100a. In the illustrated embodiment, the counterclockwise rotation of catch 190a is limited by contact of a second end of slot 193a with shaft 70a. Because catch spring 200a ends and pivot member 180a are not in line, the force of catch spring 200a still exerts a force tending to move catch 190 back to its clockwise (non-actuated) position (see Figure 11) relative to hub assembly 100. Thus, once the clockwise angular acceleration of hub assembly 100a is reduced or ceases, catch 190a will rotate clockwise relative to hub assembly 100a (that is, back to the non-actuated position illustrated in Figure 11).

[72] When catch 190a is rotated counterclockwise about pivot member 180a relative to hub assembly 100a, an abutment section, stop section or corner 195a of catch 190a extends radially outward (because catch pivot 180a is not concentric with shaft 70a).

[73] Figure 13 illustrates a hidden line view of self-retracting lifeline 10a wherein frame member 50a is shown as partially transparent. As illustrated in Figure 13, hub assembly 100a has experienced a clockwise angular acceleration sufficient to cause catch 190a to rotate counterclockwise relative to hub assembly 100a. An abutment section 195a of catch 190a is

illustrated to have abutted or caught on one of two abutment members, stop members or tabs 54a and 56a extending from frame member 50a (see also Figure 9). Catch 190a cannot rotate in a counterclockwise direction because of abutment of shaft 70a with a second end of curved slot or opening 193a. As a result the contact of abutment section 195a with one of tabs 54a and 56a and the abutment of slot 193a with shaft 70a, the rotation of hub assembly 100a is brought to a halt.

[74] As described in connection with self-retracting lifeline system 10, the biasing force exerted by catch spring 200a can be balanced against the rotational inertia of catch 190a so that catch 190a “actuates” only when lifeline web 40a is being pulled from self-retracting lanyard 10a at a predetermined accelerating rate corresponding, for example, to the beginning of a fall. For example, catch 190a and catch spring 200a can be readily designed (using engineering principles known to those skilled in the art) to actuate when lifeline web 40a is being pulled out at a certain determined acceleration (for example, 1/2 or 3/4 times the acceleration of gravity). For lower accelerations or when the user is extending the web at a constant rate, such as when walking, catch 190a will not actuate and hub assembly 100a will turn freely.

[75] Figure 14 illustrates self-retracting lifeline 10a wherein frame member 50a is again illustrated to be partially transparent. Figure 14 illustrates a position of the components of self-retracting lifeline 10a in the case wherein, after being locked or braked as illustrated in Figure 13, the user has relaxed the tension on lifeline web 40a to allow hub assembly 100a to retract lifeline web 40a a short distance. As hub assembly 100a rotates counterclockwise (as a result of the tensioning force of tensioning mechanism 160a), abutment section 195a of catch 190a moves away from abutment with the abutment member or tab 54a. Catch 190a then rotates (as a result of the biasing force of catch spring 200a) about the axis of pivot member 180a clockwise relative to hub assembly 100a. At this point, hub assembly 100a is now free to rotate again.

[76] In the above embodiments, the catch base is a component of or is attached to the drum assembly. However, one skilled in the art appreciates that the catch base (that is, that element to which the catch is rotatably attached about an axis other than the axis of the main shaft) can be separate from or not connected to the drum assembly. In that regard, the catch base can be a separate element or connected to a component of the lifeline system other than the drum assembly. The catch base can, for example, be independently connected to or

locked to the shaft so that the shaft and catch base rotate together. The catch, rotatably connected to the catch base (about an axis eccentric from the axis of the shaft), can operate as described above to stop rotation of the shaft and, thereby, stop rotation of a lifeline hub (which can be part of a drum assembly) connected to the shaft.

[77] Although the present invention has been described herein in connection with the representative example of a lifeline formed of a web material, the systems, devices and methods of the present invention will operate equally well with a cable, a rope, or other type of lifeline coiled or spooled on a hub or drum assembly. Moreover, the acceleration-based braking systems of the present invention can be used in connection with systems other than self-retracting lanyards.

[78] The foregoing description and accompanying drawings set forth the preferred embodiments of the invention at the present time. Various modifications, additions and alternative designs will, of course, become apparent to those skilled in the art in light of the foregoing teachings without departing from the scope of the invention. The scope of the invention is indicated by the following claims rather than by the foregoing description. All changes and variations that fall within the meaning and range of equivalency of the claims are to be embraced within their scope.

CLAIMS:

1. A braking mechanism for use in a lifeline system, comprising a lifeline, a drum assembly around which the lifeline is coiled, the drum assembly being rotatable about a shaft defining a first axis in a first direction
5 during extension of the lifeline and in a second direction, opposite of the first direction, during retraction of the lifeline, and an abutment member; the braking mechanism comprising:

a catch comprising a slot through which the shaft can pass, an element defining a second axis about which the catch is rotatable that is spaced from
10 the shaft and is not concentric with the first axis, the second axis being operatively connected to the shaft so that the second axis rotates about the first axis in the same direction as the drum assembly when the drum assembly is rotating about the first axis, a center of mass of the catch being located in the vicinity of the second axis, and at least one abutment section to
15 abut the abutment member of the lifeline system and stop the rotation of the drum assembly upon rotation of the catch about the second axis in the second direction, wherein the catch rotates about the second axis in the second direction when the drum assembly is rotated in the first direction at at least a determined angular acceleration.

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2. The braking mechanism of claim 1 wherein a center of mass of the catch is located generally upon the second axis.

3. A lifeline system, comprising:

a lifeline;

a shaft having a first axis;

a hub connected to the shaft to rotate with the shaft, the lifeline being coiled around the hub, the hub being rotatable with the shaft in a first direction during extension of the lifeline and in a second direction, opposite of the first direction, during retraction of the lifeline;

an abutment member;

a tensioning mechanism in operative connection with the shaft to impart a biasing force on the shaft to bias the shaft to rotate about the first axis in the second direction; and

a braking mechanism in operative connection with the shaft, the braking mechanism comprising a catch that is rotatable about a second axis that is spaced from the shaft and is not concentric with the first axis, the second axis being operatively connected to the shaft so that the second axis rotates about the first axis in the same direction as the hub when the hub is rotating about the first axis, a center of mass of the catch being located in the vicinity of the second axis, the catch rotating about the second axis in the second direction when the shaft is rotated in the first direction at at least a determined angular acceleration to cause an abutment section of the catch to move radially outward relative to the shaft a sufficient amount to abut the abutment member of the lifeline system and stop the rotation of the shaft.

4. The braking mechanism of claim 3 wherein a center of mass of the catch is located generally upon the second axis.

5. A braking mechanism for use in a lifeline system, comprising a lifeline, a shaft having a first axis; a hub connected to the shaft to rotate with the shaft, the lifeline being coiled around the hub, the hub being rotatable with the shaft in a first direction during extension of the lifeline and in a second direction, opposite of the first direction, during retraction of the lifeline; and an abutment member; the braking mechanism comprising:

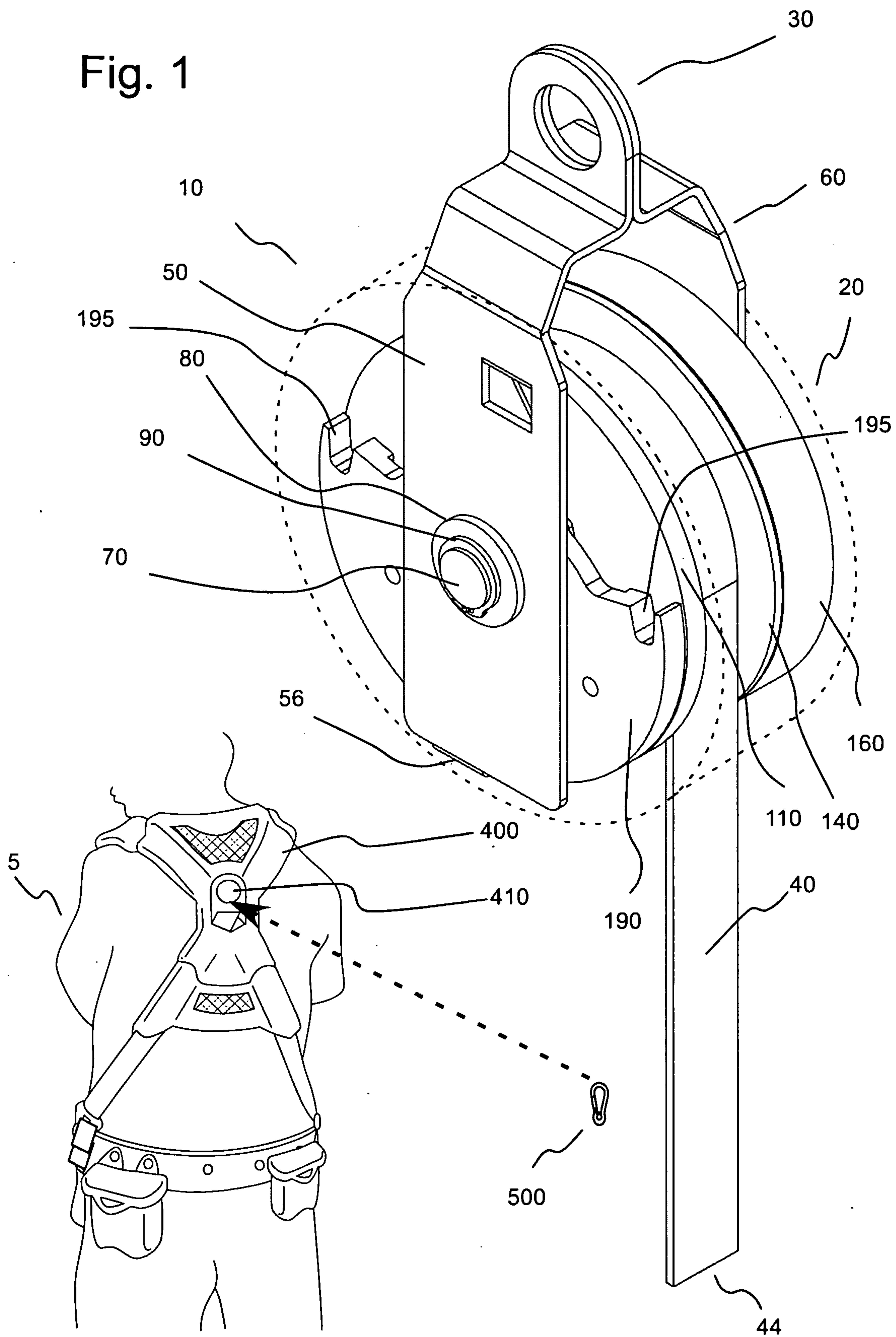
a catch comprising a slot through which the shaft can pass, an element having a second axis about which the catch is rotatable that is spaced from the shaft and is not concentric with the first axis defined by the shaft, the element being operatively connected to the shaft so that the element rotates about the first axis in the same direction as the hub when the hub is rotating about the first axis, a center of mass of the catch being located in the vicinity of the second axis of the element, and at least one abutment section in the vicinity of a perimeter of the catch, the catch rotating about the second axis in the second direction when the shaft is rotated in the first direction at at least a determined angular acceleration to cause the abutment section of the catch to move radially outward relative to the shaft a sufficient amount to abut the abutment member of the lifeline system and stop the rotation of the shaft.

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6. The braking mechanism of claim 5 wherein a center of mass of the catch is located generally upon the second axis.

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Fig. 1



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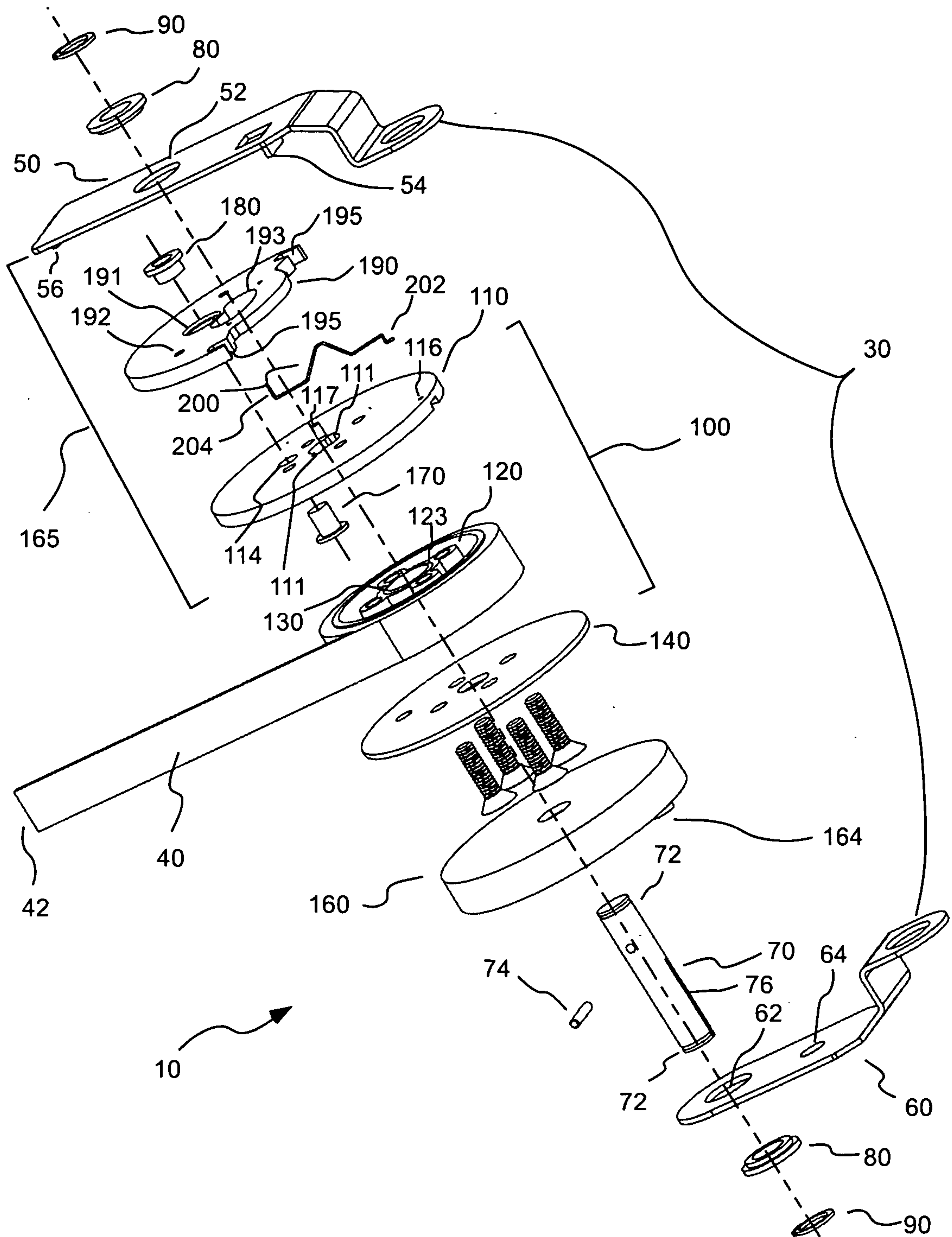
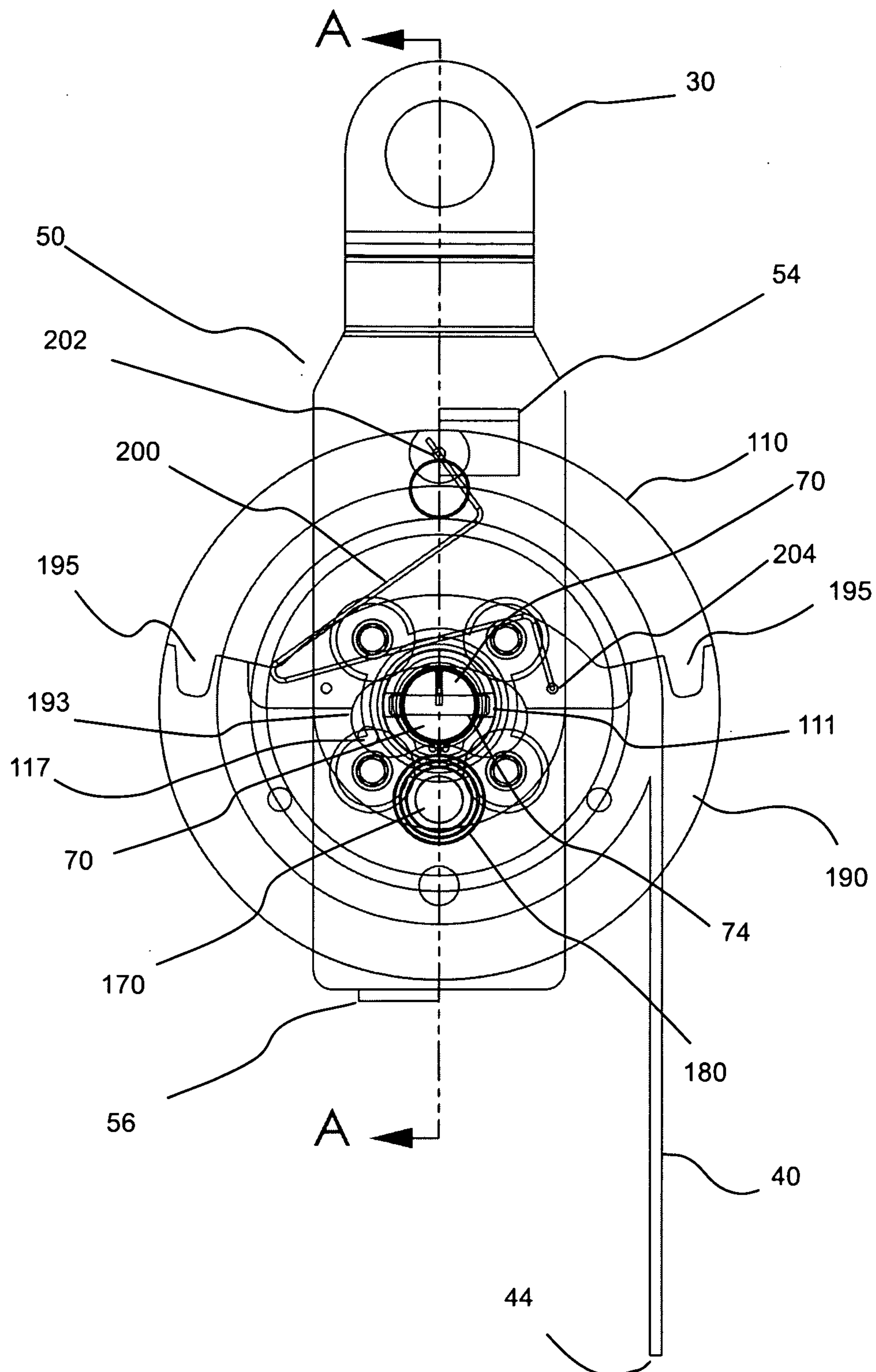


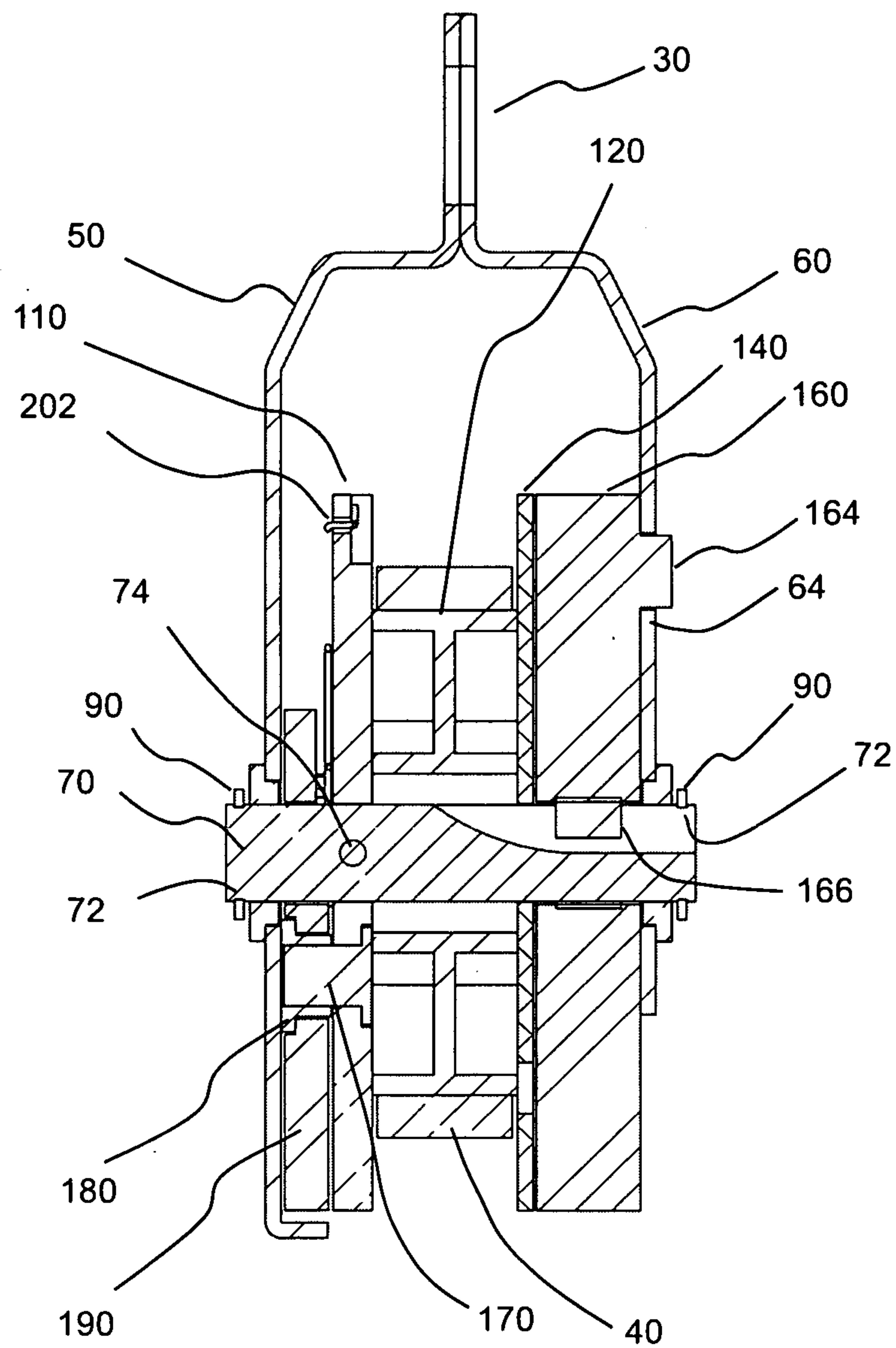
Fig. 2

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Fig. 3A



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SECTION A-A

Fig. 3B

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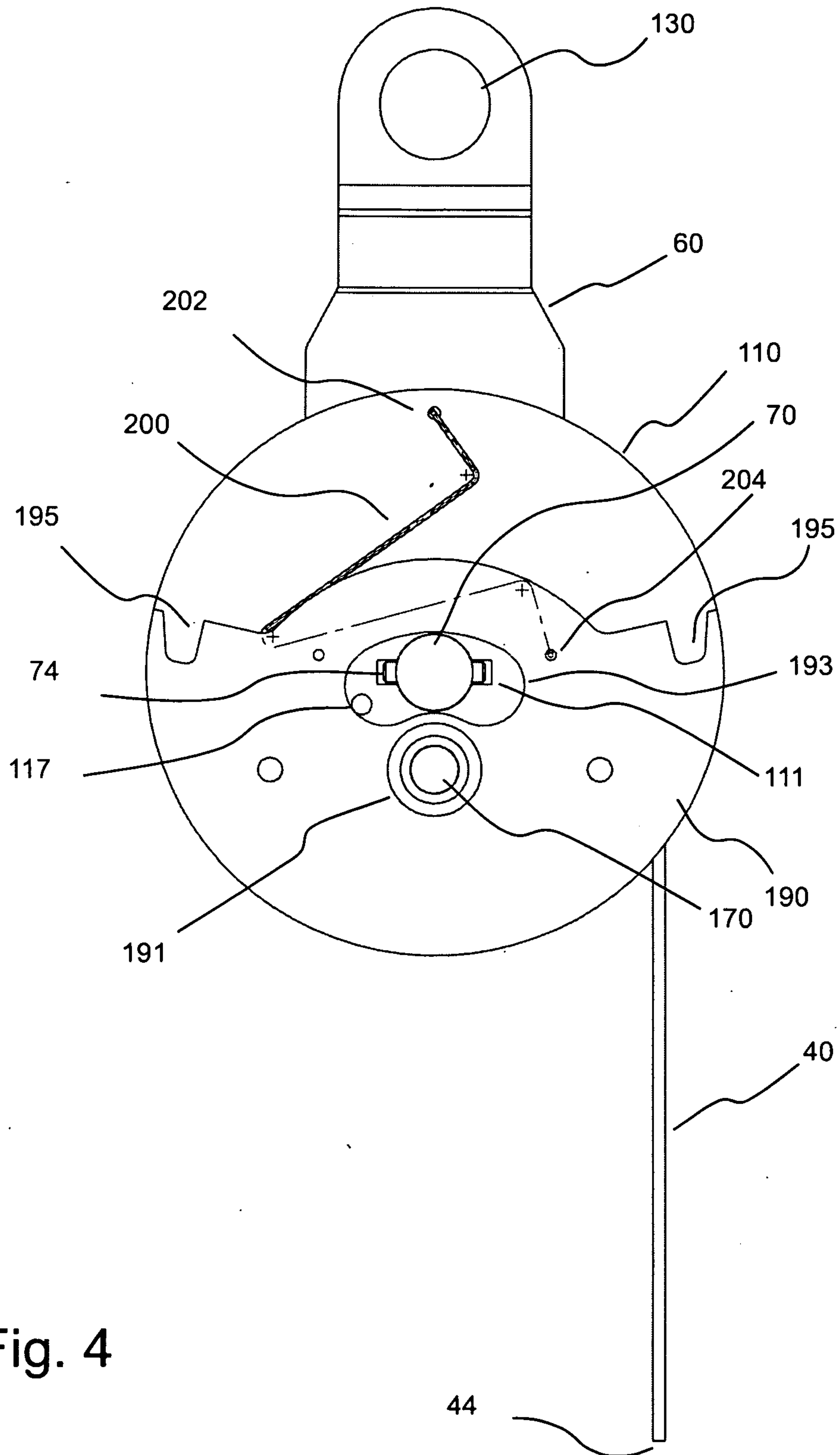
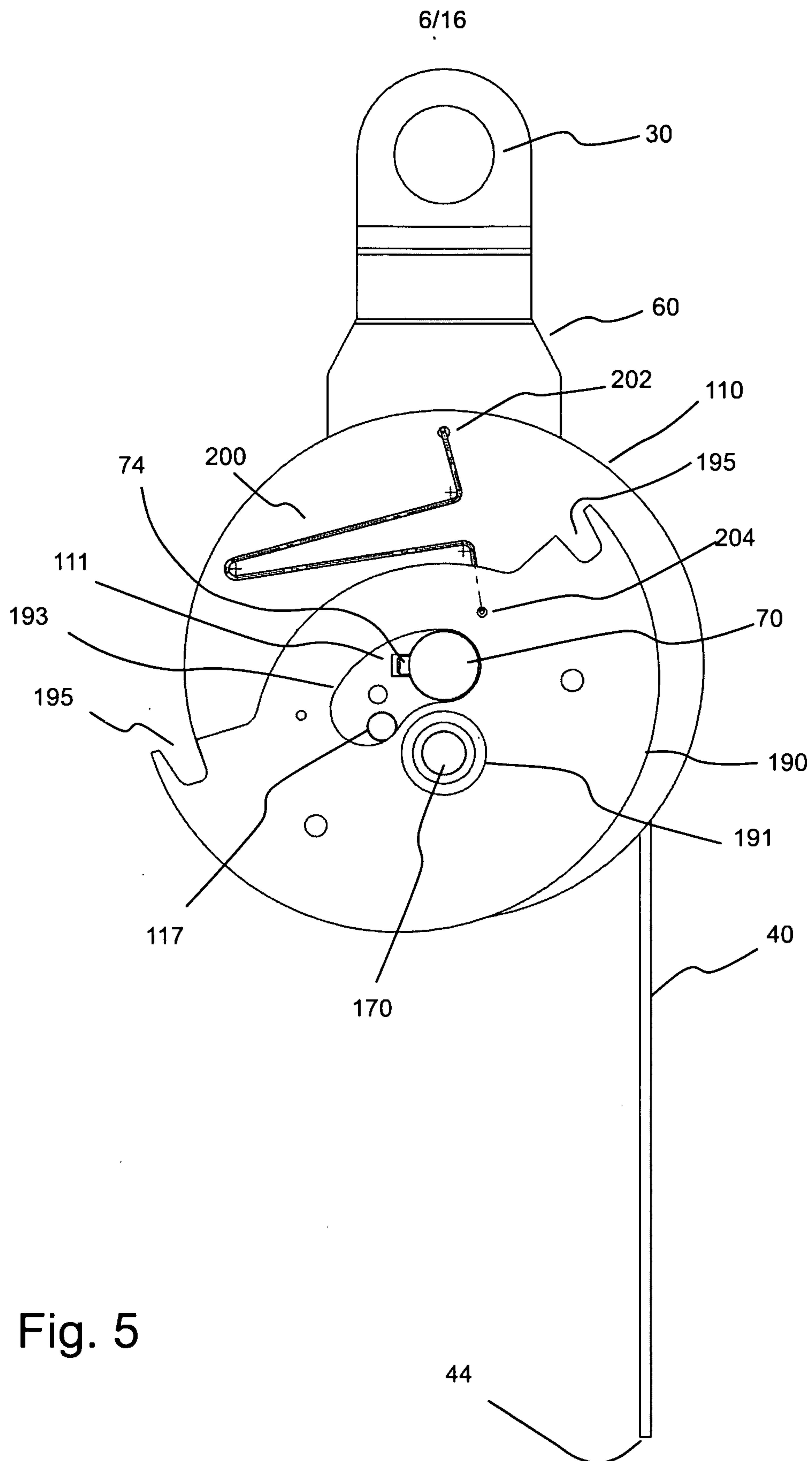


Fig. 4



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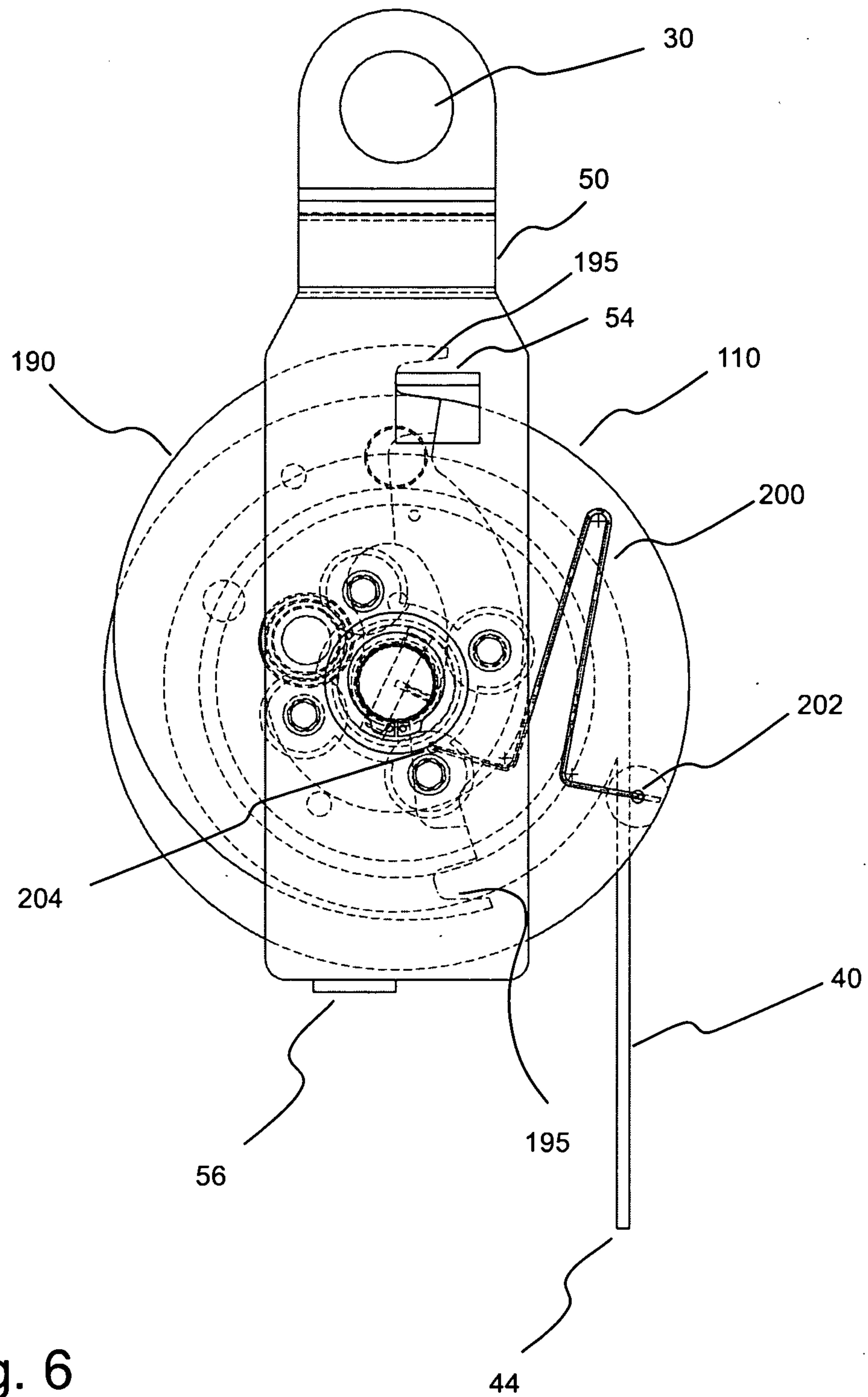


Fig. 6

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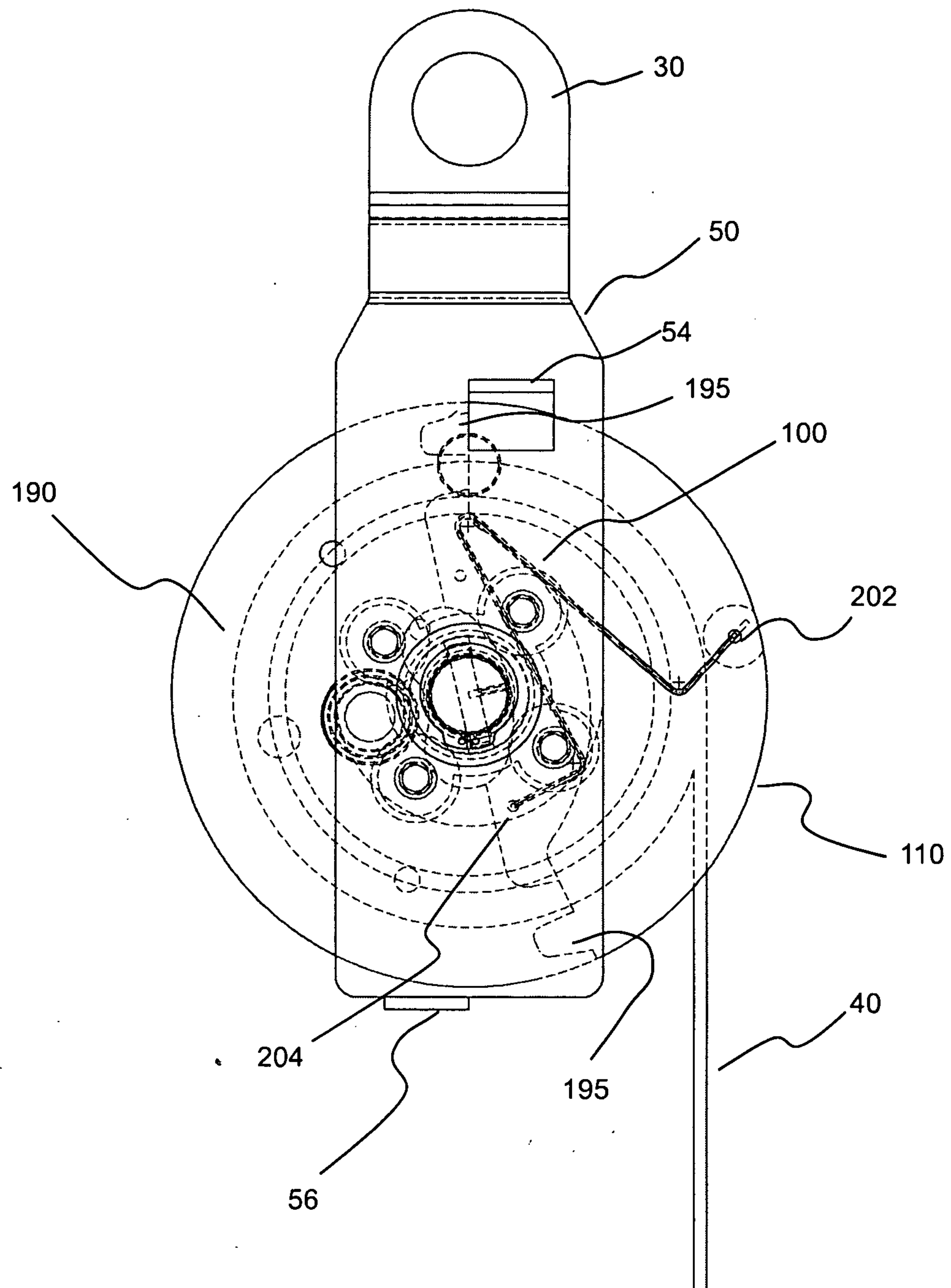


Fig. 7

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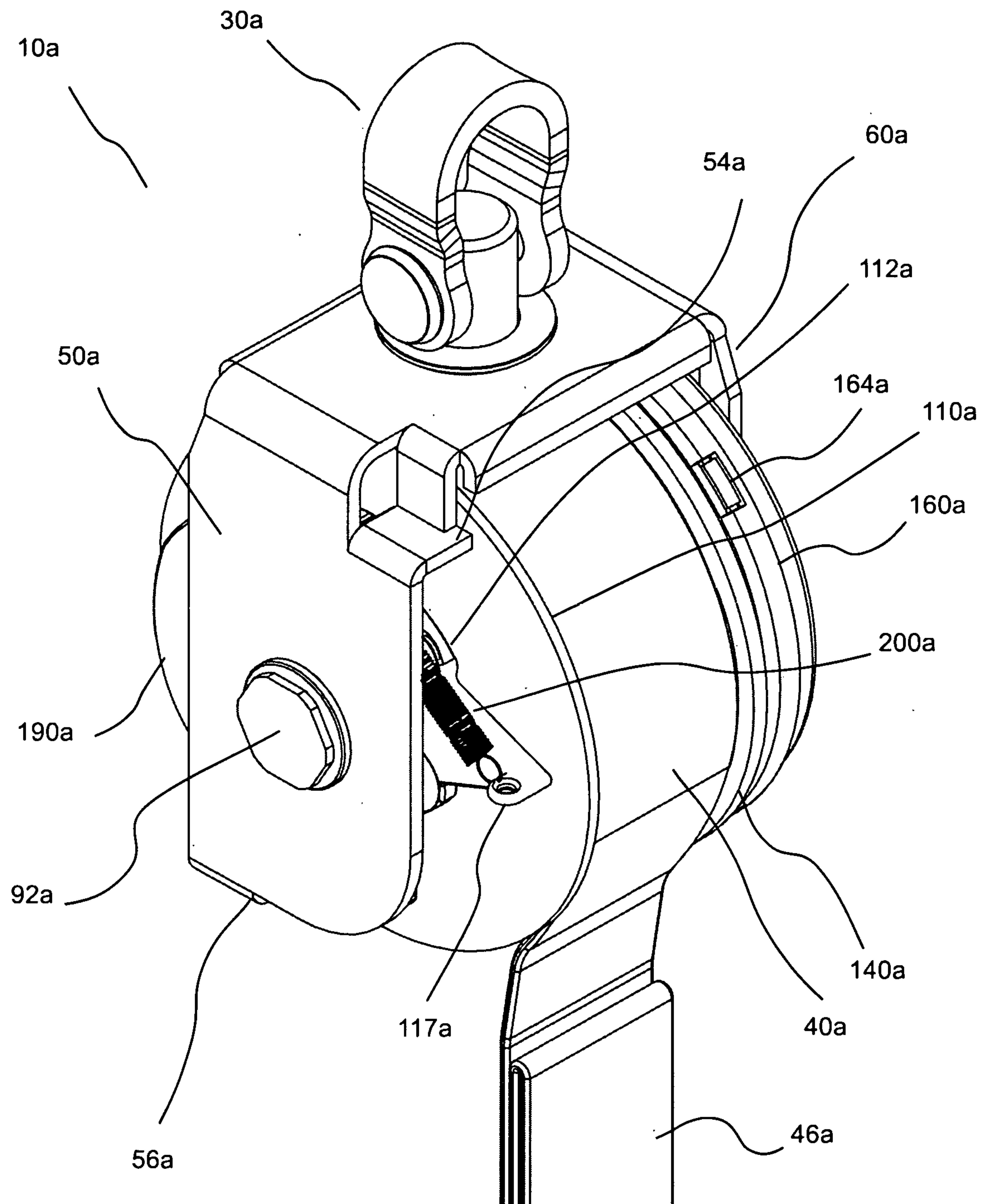
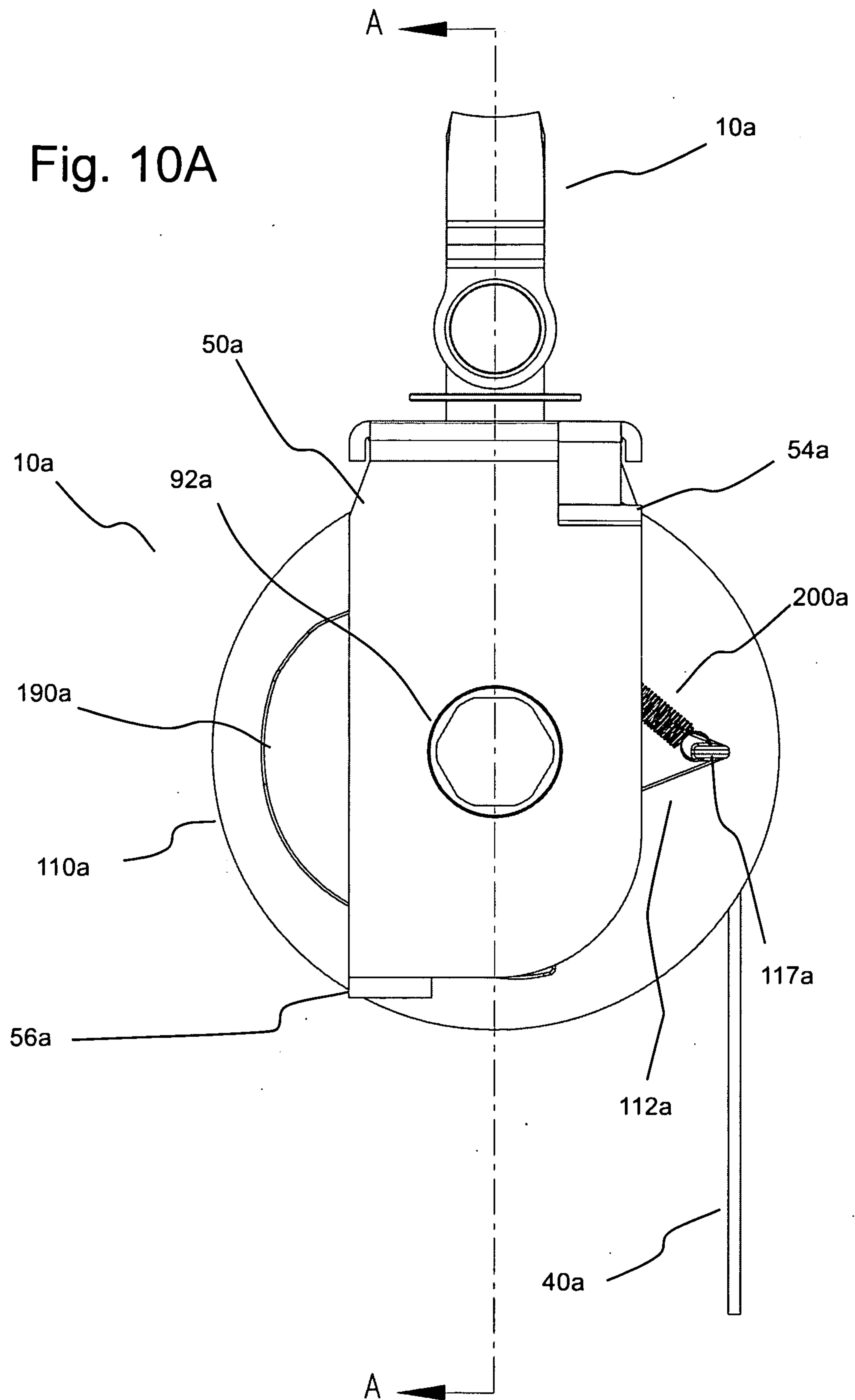


Fig. 8

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Fig. 10A



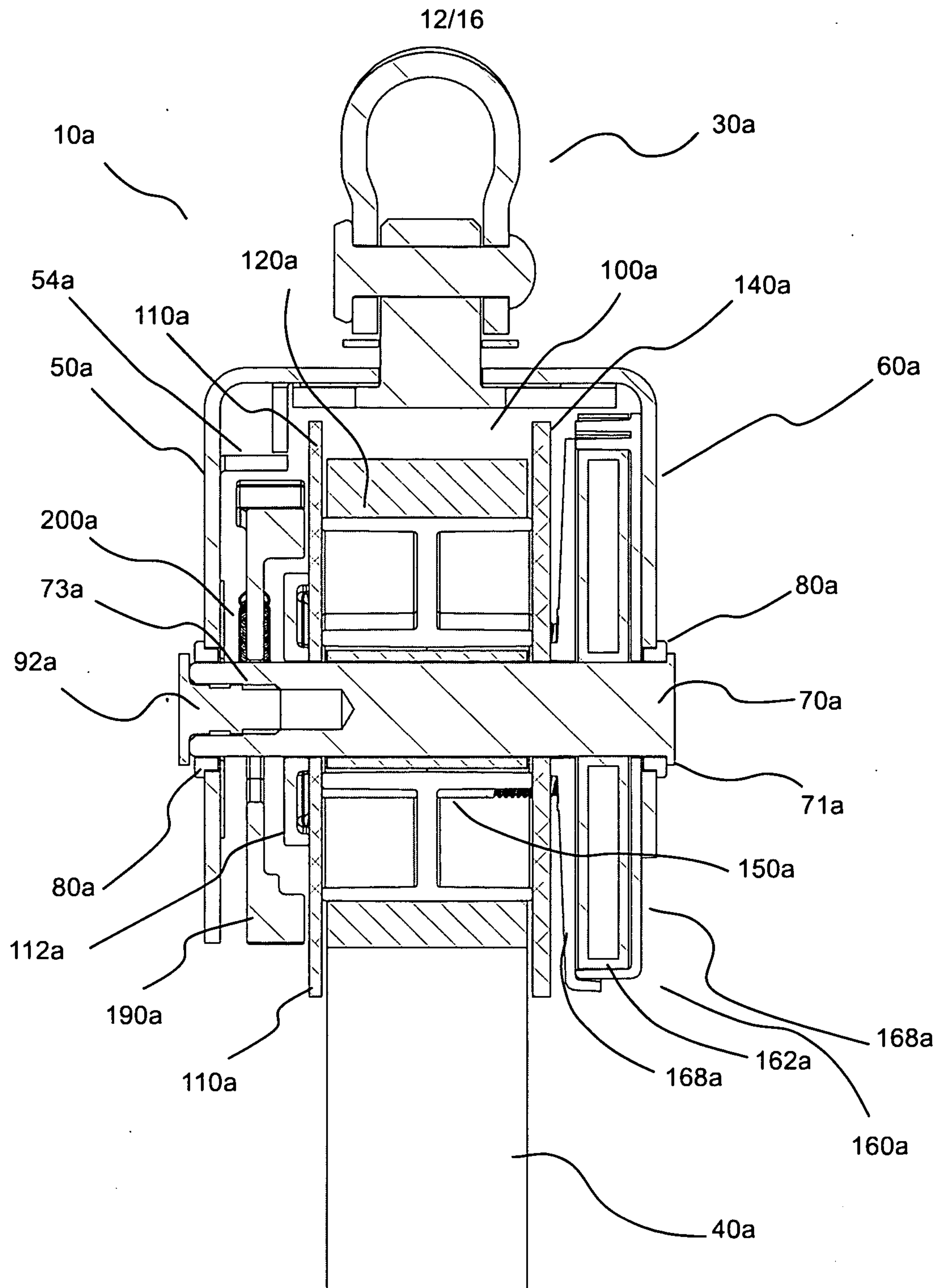
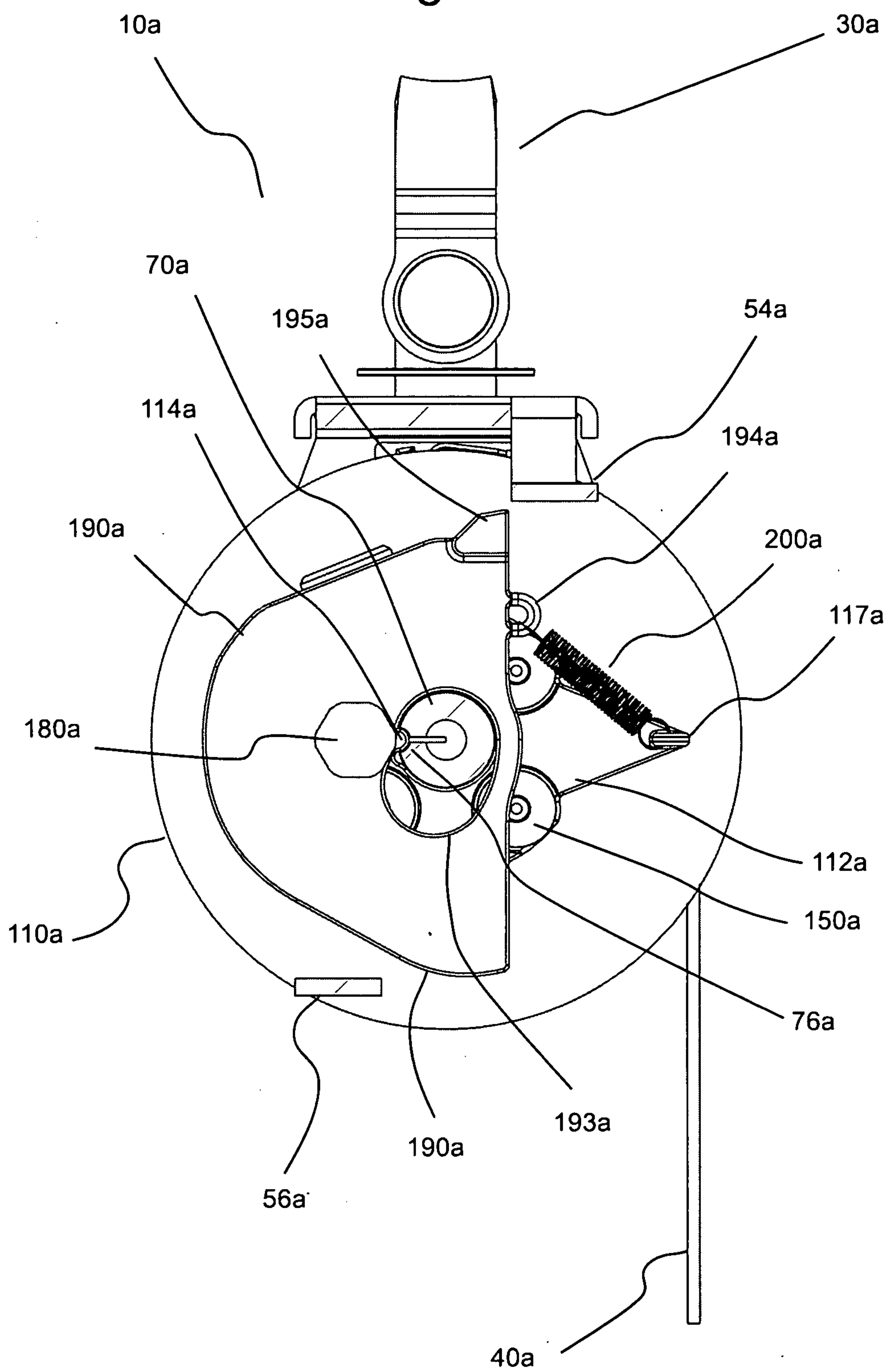


Fig. 10B

SECTION A-A
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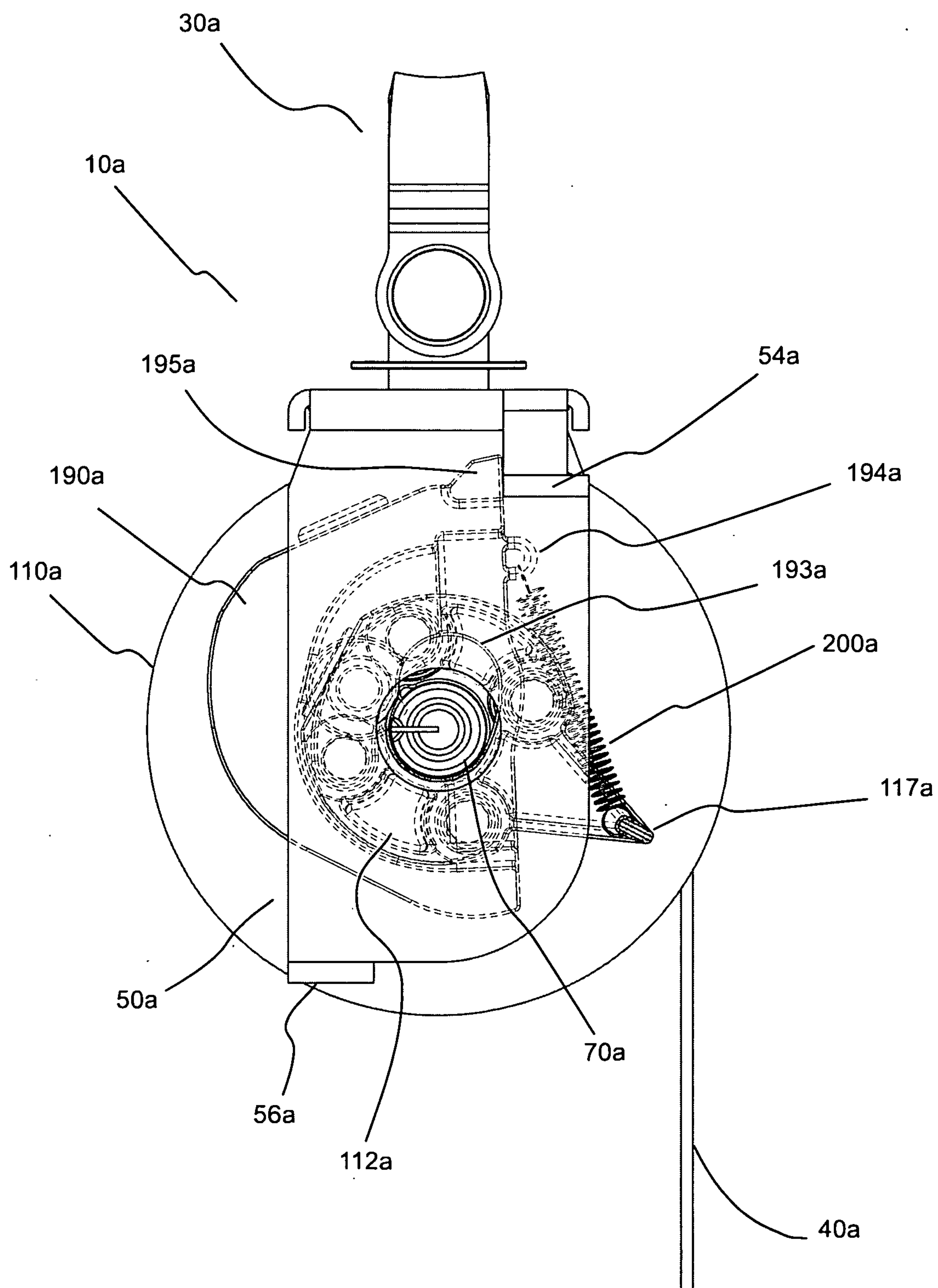
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Fig. 11



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Fig. 13



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Fig. 14

