CONVENTION

AUSTRALIA

Patents Act

615890

APPLICATION FOR A STANDARD PATENT

I/We Imperial Chemical Industries PLC

of Imperial Chemical House, Millbank, London SWIP 3JF, UNITED KINGDOM.

hereby apply for the grant of a standard patent for an invention entitled:

FUNGICIDES

which is described in the accompanying complete specification.

Details of basic application

Number of basic application: 8702845; 8710594

Convention country in which

basic application was filed: UNITED KINGDOM

Date of basic application : 9 February 1987; 5 May 1987

Address for Service:

PHILLIPS ORMONDE & FITZPA: Patent and Trade Mark Attal 367 Collins Street Melbourne 3000 AUSTRALI

Dated: 18 January 1988

PHILLIPS ORMONDE & FITZPATRICK Attorneys for:

Imperial Chemical Industries PLC

By Daniel & Comment

Our Ref : 81864 POF Code: 1453/1453

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COMMONWEALTH OF AUSTRALIA

Patents Act

DECLARATION FOR A PATENT APPLICATION

In support of the Convention application made by

IMPERIAL CHEMICAL INDUSTRIES PLC

(hereinafter called "applicant") for a patent for an invention entitled:

FUNGICIDES

I, Alan Bryan Beck, Officer duly appointed, of Imperial Chemical House, Millbank, London, SWIP 3JF England

do solemnly and sincerely declare as follows:

- 1. I am authorised to made this declaration on behalf of the applicant.
- 2. JOHN MARTIN CLOUGH, CHRISTOPHER RICHARD AYLES GODFREY,
 PAUL JOHN de FRAINE, MICHAEL GORDON HUTCHINGS and
 VIVIENNE MARGARET ANTHONY of:
 7 GYPSY LANE, MARLOW, BUCKINGHAMSHIRE, ENGLAND,
 159 VIKING, GREAT HOLLANDS, BRACKNELL, BERKSHIRE, ENGLAND,
 5 SALISBURY TOSE, WOKINGHAM, BERKSHIRE, ENGLAND,
 11 BELVADERE OURT, ST ANN'S ROAD, PRESTWICH, MANCHESTER, ENGLAND, and
 4 THE CROFT, MAIDENHEAD, BERKSHIRE, ENGLAND, respectively.

are the actual inventors of the invention and the facts upon which the applicant is entitled to make the application are as follows:

Applicant is the assignee of the said invention from the actual inventors

3. The basic application for patent or similar protection on which the application is based is identified by country, filing date, and basic applicant as follows:

Filed in United Kingdom on 9 February 1987 Application No. 8702845 and Filed in United Kingdom on 5 May 1987 Application No. 8710594 by IMPERIAL CHEMICAL INDUSTRIES PLC

4. The basic applications referred to in paragraph 3 hereof were the first applications made in a Convention country in respect of the invention the subject of the application.

Declared at Welwyn Garden City, Herts, England, Dated this I4 day of JANDARY. 1988

MRERIAL CHEMICAL INDUSTRIES PLC

Afternov

To: The Commissioner of Patents

(12) PATENT ABRIDGMENT (11) Document No. AU-B-10600/88 (19) AUSTRALIAN PATENT OFFICE (10) Acceptance No. 615890

(54)	Title 3-METHOXY-2-(SU	BSTITUTED PHENYL)-P	ROPENOIC ACID ESTER	S AS FUNGICIDES
	International Pater	t Classification(s)		
$(51)^4$	C07C 589/735	A01N 039/00	A01N 043/40	C07C 069/78
	C07C 069/92	C07C 079/46	C07C 093/14	C07C 101/30
	00/20 400 (110	0070 (00 (70	0070 440 444	0070 404 /75

(51) ⁴	C07C 389/735	A01N 039/00	A01N 043/40	C07C 069/78
	C07C 069/92	C07C 079/46	C07C 093/14	C07C 101/30
	C07C 103/38	C07C 103/76	C07C 119/14	C07C 121/75
	C07C 143/68	C07C 149/40	C07D 213/64	C07D 213/65
	C07D 213/68	C07D 213/69	C07D 213/73	C07D 213/75
	C07D 213/78	C07D 213/79	C07D 213/84	C07D 213/85
	C07D 215/22	C07D 215/26	C07D 217/04	C07U 237/14
	C07D 239/34	C07D 239/52	C07D 241/18	C07D 241/42
	C07D 241/44	C07D 251/30	C07D 255/02	C07D 257/08
	C07D 307/91	C07D 317/64	C07D 319/24	C07D 333/32
	C07D 333/54	C07D 333/64	C07F 007/04	C07C 069/734
	C07C 069/738	C07C 079/355		

(51)⁵ C07C 205/37 C07C 205/56 C07C 211/45 C07C 217/86 C07C 235/88 C07C 255/54 C07C 255/57 C07C 323/64

(21) Application No.: 10660/88 (22) Application Date: 21.01,88

(30) Priority Data

(31) Number (32) Date (33) Country 8702845 09.02.87 GB UNITED KINGDOM 6710594 05.05.87 GB UNITED KINGDOM

(43) Publication Date: 11.08.88

(44) Publication Date of Accepted Application: 17.10.91

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(56) Prior Art Documents EP 226917 GB 217595

(57)

(V. .:)

(10) 615890

Scheme I

$$R^1$$
 R^2
 CH_3O_2C
 CH_3O_2C

(11) AU-B-10660/88

(10) 615890

CLAIM

1. A compound of the formula (I):

$$R^{1}$$
 R^{2}
 C
 R^{3}
 C
 $CH_{3}O_{2}C$
 $CH_{3}O_{2}C$

-3-

and stereoisomers thereof, wherein R^1 is optionally substituted aryl or optionally substituted heteroaryl; Y is oxygen, sulphur or NR^4 ; R^2 , R^3 and R^4 , which may be the same or different, are hydrogen, C_{1-4} alkyl or C_{2-4} alkenyl; X is halogen, C_{1-4} alkyl, C_{2-4} alkenyl, C_{1-4} alkoxy, nitro or cyano; and n is 0 or an integer of 1 to 4; provided that when Y is oxygen, n is 0 and R^1 is unsubstituted phenyl at least one of R^2 and R^3 is other than hydrogen or methyl.

21. A process for preparing the intermediate compound (VIII) according to claim 19, which comprises treating an isochromanone of formula (IX):

compound of formula $R^{1}YM$, in which R^{1} , R^{2} , R^{3} , Y, X and n have the meanings given in claim 1 and M is a metal **AUSTRALIA**

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615890

COMPLETE SPECIFICATION (ORIGINAL)

Class

Int. Class

Application Number: Lodged:

Priority

Related Art:

APPLICANT'S REFERENCE: PP 34200/AU

Name(s) of Applicant(s):

Imperial Chemical Industries PLC

Address(es) of Applicant(s):

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PHILLIPS ORMONDE & FITZFATRICK Patent and Trade Mark Attorneys 367 Collins Street Melbourne 3000 AUSTRALIA

Complete Specification for the invention entitled:

FUNGICIDES

Our Ref : 81864 POF Code: 1453/1453

The following statement is a full description of this invention, including the best method of performing it known to applicant(s):

FUNGICIDES

This invention relates to derivatives of propenoic acid useful as fungicides, to processes for preparing them, to fungicidal compositions containing them, and to methods of using them to combat fungi, especially fungal infections in plants.

The invention provides a compound having the formula (I):

$$R^{1}$$
 R^{2}
 $CH_{3}O_{2}C$
 $CH_{3}O_{2}C$
 $CH_{3}O_{2}C$
 $CH_{3}O_{2}C$
 $CH_{3}O_{2}C$
 $CH_{3}O_{2}C$
 $CH_{3}O_{2}C$
 $CH_{3}O_{2}C$
 $CH_{3}O_{2}C$

and stereoisomers thereof, wherein R^1 is optionally substituted aryl or optionally substituted heteroaryl; Y is oxygen, sulphur or NR^4 ; R^2 , R^3 and R^4 , which may be the same or different, are hydrogen, C_{1-4} alkyl or C_{2-4} alkenyl; X is halogen (fluorine, chlorine, bromine or iodine), C_{1-4} alkyl, C_{2-4} alkenyl, C_{1-4} alkoxy, nitro or cyan; and n is 0 or an integer of 1 to 4; provided that when Y is oxygen, n is 0 and R^1 is unsubstituted phenyl at least one of R^2 and R^3 is other than hydrogen or methyl.

In one aspect the invention provides compounds of the formula (I) as defined above in which Y is oxygen.

In another aspect the invention provides compounds of the formula (I) as defined above in which R^{l} is optionally substituted hereroaryl.

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In still another aspect the invention provides compounds of the formula (I) as defined above in which ${\bf R}^1$ is optionally substituted aryl and Y is NR4.

In yet another aspect the invention provides compounds of the formula (I) as defined above in which \mathbb{R}^1 is optionally substituted aryl, Y is oxygen or sulphur but \mathbb{R}^2 and \mathbb{R}^3 are not both hydrogen.

In yet another aspect the invention provides compounds of the formula (I) as defined above in which X is C_{2-4} alkenyl.

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The compounds of the invention contain at least one carbon-carbon double bond, and are sometimes obtained in the form of mixtures of geometric isomers. However, these mixtures can be separated into individual isomers, and this invention embraces such isomers, and mixtures thereof in all proportions including those which consist substantially of the (Z)-isomer and those which consist substantially of the (E)-isomer.

The individual isomers which result from the unsymmetrically substituted double bond of the propenoate group are identified by the commonly used terms "(E)" and "(Z)". These terms are defined according to the Cahn-Ingold-Prelog system which is fully described in the literature (see, for example, J March, "Advanced Organic Chemistry", 3rd edition, Wiley-Interscience, page 109 et seq).

Usually one isomer is more active fungicidally than the other, the more active isomer usually being the one wherein the groups $-CO_2CH_3$ and $-OCH_3$ are on opposite sides of the olefinic bond of the propenoate group (the (\underline{E}) -isomer). These (\underline{E}) -isomers form a preferred embodiment of the invention.

The substituent R¹ in compound (I) is optionally substituted aryl or optionally substituted heteroaryl. The term "aryl" includes phenyl in particular, and naphthyl. The term "heteroaryl" includes 5- and 6-membered heterocyclic groups containing one or more of each of the heteroatoms O, S and N (preferably S or N), and fused benzenoid and heteroaromatic ring systems.

Examples of heteroaryl groups which R¹ may be are pyridinyl, pyrimidinyl, pyrazinyl, pyridazinyl, 1,2,3-, 1,2,4-, and 1,3,5-triazinyl, 1,2,4,5-tetrazinyl, thienyl, quinolinyl, isoquinolinyl, quinoxalinyl and benzothienyl.

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Substituents which may be present in the optionally substituted aryl and heteroaryl moieties include one or more of the following; halogen, hydroxy, C_{1-4} alkyl (especially methyl and ethyl), C2-4 alkenyl (especially ally1), C_{2-4} alkynyl (especially propargyl), C_{1-4} alkoxy (especially methoxy), C₂₋₄ alkenyloxy (especially allyloxy), C₂₋₄ alkynyloxy (especially propargyloxy), halo(C1-4)alkyl (especially trifluoromethyl, trichloromethyl, and chloro- and bromomethyl), halo(C_{1-4})alkoxy (especially trifluoromethoxy), C_{1-4} alkylthio (especially methylthio), hydroxy(C_{1-4})alkyl (especially hydroxymethyl), (C_{1-4}) alkoxy (C_{1-4}) alkyl, C_{3-6} cycloalkyl, C_{3-6} cycloalkyl(C1-4)alkyl, optionally substituted aryl (especially optionally substituted phenyl), optionally substituted heteroaryl (especially optionally substituted pyridinyl or pyrimidinyl), optionally substituted aryloxy (especially optionally substituted phenoxy), optionally substituted heteroaryloxy (especially optionally substituted pyridinyloxy or pyrimidinyloxy), optionally substituted aryl(C₁₋₄)alkyl (especially optionally substituted benzyl, optionally substituted phenethyl and optionally substituted phenyl n-propyl) in which the alkyl moiety is optionally substituted with hydroxy, optionally substituted heteroary1(C1-4)alky1 (especially optionally substituted pyridinyl. or pyrimidinyl(C_{1-4})alkyl), optionally substituted aryl(C2-4)alkenyl (especially optionally substituted phonylethenyl), optionally substituted heteroary1(C2-4)alkeny1 (especially optionally substituted pyridinylethenyl or pyrimidinylethenyl), optionally substituted aryl(C1-4)alkoxy (especially optionally substituted benzyloxy), iptionally

substituted heteroaryl(C_{1-4})alkoxy (especially optionally substituted pyridinyl- or pyrimidinyl(C_{1-4})alkoxy), optionally substituted aryloxy (C1-4)alkyl (especially optionally substituted phenyloxymethyl), optionally substituted heteroaryloxy(C1-4)alkyl (especially optionally substituted pyridinyl- or pyrimidinyloxy(C_{1-4})alkyl), acyloxy (especially acetyloxy and benzoyloxy), cyano, thiocyanato, nitro, -NR'R", -NHCOR', -NHCONR'R", _CONR'R", -COOR', -OSO2R', -SO2R', -COR', -CR'=NR" or -N=CR'R" in which R' and R" are independently hydrogen, C_{1-4} alkyl, C_{1-4} alkoxy, C_{1-4} alkylthio, C_{3-6} cycloalkyl, C_{3-6} cycloalkyl(C_{1-4})alkyl, optionally substituted aryl (especially optionally substituted phenyl) or optionally substituted $aryl(C_{1-4})alkyl$ (especially optionally substituted benzyl). Substituents which may be present in the optionally substituted aryl and heteroaryl moieties include one or more of those aryl and heteroaryl substituents described immediately above.

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Therefore, in yet another aspect, the invention provides compounds of the formula (I) as defined above in which R^1 is anyl optionally substituted with one or more of hydroxy, C_{3-6} cycloalkyl(C_{1-4})alkyl, aryl(C_{1-4})alkoxy, aryloxy(C_{1-4})alkyl, acyloxy, CR =NR or N=CR R and R and R are independently hydrogen, C_{1-4} alkylthio, C_{3-6} cycloalkyl, C_{3-6} cycloalkyl(C_{1-4})alkyl, phenyl or benzyl, the phenyl and benzyl groups being optionally substituted with halogen, C_{1-4} alkyl or C_{1-4} alkoxy.

In yet another aspect the invention provides compounds of the formula (I) as defined above in which klis aryl optionally substituted with one or more of NR'R", NHCOR', NHCONR'R", CONR'R", CO₂R', OSO₂R', SO₂R' or COR', R' is C_{3-6} cycloalkyl(C_{1-4})alkyl or benzyl and R" is hydrogen, C_{1-4} alkylthio, C_{3-6} cycloalkyl(C_{1-4})alkyl, phenyl or benzyl, the phenyl and benzyl groups being optionally substituted with halogen, C_{1-4} alkyl or C_{1-4} alkoxy.

In yet another aspect the invention provides the (E)isomers of the compounds of the formula (Ia):

$$A_b$$
 CH_2
 CH_3O_2C
 $CH.OCH_3$

in which Ab is selected from the group comprising 2-bromo; 3-iodo; 2-ethyl; 3-<u>iso</u>-propyl; 3-<u>t</u>-butyl; 3-trifluoro-methoxy; 3-amino; 4-phenyl; 2-carboxy; 3-methoxycarbonyl; 2-hydroxy; 2,3-difluoro; 3,5-difluoro; 2,3-dimethoxy; 2-fluoro-4-chloro; 2-chloro-5-fluoro; 2-fluoro-6-methyl; 3-methyl-4-fluoro; 3-fluoro-5-methoxy; 2-methoxy-3-fluoro; 2-chloro-4-methyl; 2-methyl-5-chloro; 2-chloro-6-methoxy; 3-methoxy-4-chloro; 3-methyl-5-methoxy; 2,4,6-trifluoro; 2,4,6-trichloro; 2,4,6-trimethyl; 2,6-difluoro-4-chloro; 2,6-dimethyl-4-fluoro; 2,3,5,6-tetrachloro; pentafluoro; and pentachloro.

Where substituents in the aryl or heteroaryl moieties are in adjacent positions they may join to form a fused ring, either aromatic or aliphatic, optionally containing one or more hetero atoms. Examples of R¹ where substituents join to form fused rings are dibenzo-p-dioxinyl, thianthrenyl, phenoxathiinyl, dibenzofuranyl and dibenzothienyl.

When Y is oxygen and R^1 is phonyl it is preferred that the phonyl ring is substituted. When Y is NR^4 it is preferred that R^1 is substituted to reduce the basicity of the NR^4 nitrogen atom. This may be achieved by using as a substituent an electron withdrawing group.

When any of the substituents R^2 , R^3 , R^4 and X are C_{1-4} alkyl, or C_{1-4} alkoxy, the alkyl moiety can be in the form of straight or branched chains, that is, the moiety may be methyl, ethyl, n- or iso-propyl, or n-, sec-, iso-or t-butyl. Other references herein to C_{1-4} alkyl and C_{1-4} alkoxy carry the same meaning.



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When any of the substituents R^2 , R^3 , R^4 and X are C_{2-4} alkenyl, these groups can be in the form of straight or branched chains and, where appropriate, may have either the (E)- or the (Z)-configuration. Examples of such groups are vinyl, allyl, $-C(CH_3):CH_2$, and (E)- and (Z)-crotyl. Other references herein to C_{2-4} alkenyl carry the same meaning.

It is preferred that \mathbb{R}^2 and \mathbb{R}^3 are both hydrogen and that \mathbb{R}^4 is hydrogen or methyl.

When n is 2 or more, the substituents X may be the same or different. It is generally preferred, however, that n is 0 or 1.

In yet another aspect the invention provides compounds of the formula (Ib):

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especially the (E)-isomer, in which Y has the meaning given before; m is an integer of 1 to 5; and A is halo (especially fluoro or chloro), hydroxy, C_{1-4} alkyl (especially methyl or ethyl), halo (C_{1-4}) alkyl (especially halomethyl, particularly trifluoromethyl, difluoromethyl, fluoromethyl or trichloromethyl), C_{1-4} alkoxy (especially methoxy), halo (C_{1-4}) alkoxy (especially trifluoromethyl), phenoxy, nitro, amino, acylamino (especially formamido and acetylamino), cyano, carboxy, C_{1-4} alkoxy-carbonyl (especially methoxycarbonyl) or C_{1-4} alkyl-carbonyloxy (especially acetoxy).

When m is 2 or more it is preferred that the substituents A, which may be the same or different, are fluoro, chloro, bromo, hydroxy, methyl, trifluoromethyl, difluoromethyl, fluoromethyl, trichloromethyl, methoxy, nitro, cyano, methoxycarbonyl or methylcarbonyloxy.

Examples of combinations of the substituents A_m when m is 2 or more are difluoro, dichloro, dimethyl, dimethoxy, fluoro-chloro, fluoro-methyl, fluoro-methoxy, chloro-methyl, chloro-methoxy, methyl-methoxy, crifluoro, trichloro, crimethyl, difluoro-chloro, dimethyl-fluoro, tetrachloro and pentafluoro.

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In another aspect the invention provides compounds of the formula:

(Ic)

especially the (E)-isomer, in which B is N or CH; Y has the meaning given before; p is 0 or an integer of 1 to 3 when B is N, or 0 or an integer of 1 to 4 when B is CH; and A^1 has the meaning ascribed to A above.

Compounds are preferred in which the basicity of the nitrogen atom(s) of the heterocyclic ring is reduced. Accordingly it is preferred that Y is attached to a position ortho to a ring nitrogen atom, or a substituent A¹ (especially methoxy) is attached to a position ortho to a ring nitrogen atom, or both.

When p is 2 or more, preferred values of A¹ are those preferred values ascribed to A when m is 2 or more. Examples of combinations of the substituents A¹_p when p is 2 or more are difluoro, dichloro, dibromo, chloro-fluoro, dichloro-fluoro, bromo-fluoro, bromo-chloro, fluoro-trifluoromethyl, chloro-trifluoromethyl, dichloro-trifluoromethyl, fluoro-cyano, chloro-cyano, bromo-cyano, dicyano, cyano-trifluoro,

chloro-hydroxy, bromo-hydroxy, chloro-methoxy, bromo-methoxy, chloro-nitro, cyano-nitro, methoxy-nitro, nitro-trifluoromethyl, chloro-acetyloxy, trifluoro, and when B is CH, cyano-trifluoro and tetrafluoro.

In another particular aspect, the invention provides the (E)-isomers of the compounds of the formula (Id):

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$$D_{q}$$
 $C_{H_{3}O_{2}C}$
 $C_{H_{3}O_{2}C}$

in which q is 0 or an integer of 1 to 5; D is halo, hydroxy, C_{1-4} alkyl, halo(C_{1-4})alkyl, C_{1-4} alkoxy, halo-(C_{1-4})alkoxy or phenoxy; and E is hydrogen or halogen.

In another particular aspect, the invention provides the (E)-isomers of the compounds of the formula (Ie):

in which B is N or CH; r is 0 or an integer of 1 to 3 when B is N or 0 or an integer of 1 to 4 when B is CH and D and E are as defined above.

In yet another particular aspect, the invention provides the (\underline{E}) -isomers of the compounds of the formula (If):

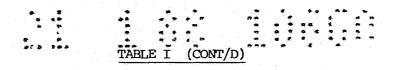
in which A is 3-bromo, 3-chloro or 4-chloro.

The invention is illustrated by the compounds listed in Table I which follows.



$$R^1$$
 R^2
 CH_3O_2C
 CH_3O_2C
 CH_3O_3C
 CH_3O_3C

COMPOUNT) NO.	R^{1}	X	R ²	R ³	Isamer*	Olefinic ⁺	Melting Point (°C)
1	3-C1-C ₆ H ₄	H	H	H	E	7.59	82
2	3-Cl-C _c H ₄	H H	H	Н	Z		
3	3-C1-C ₆ H ₄	H	CH ₃	H	E	7.63	Oil
4	3-CI-C6H4	H	CH ₃	Н	\overline{z}		
5	3-C1-C ₆ H ₄	H	CH ₃	CH ₃	Ē		
6	C ₆ H ₅	H	С ₂ Н ₅	ដ	Ē		
7	C ₆ H ₅	Н	<u>n</u> -C ₃ H ₇	Н	E		1
8	с ₆ н ₅	H	<u>i</u> -с ₃ н ₇	Н	E		
9	с ₆ н ₅	Н	<u>n</u> -C ₄ H ₉	Н	Ē		
10	с ₆ н ₅	H	<u>i</u> -C ₄ H ₉	H	E		
11	С ₆ Н ₅	H	<u>s</u> -C ₄ H ₉	H	E		
12	C ₆ H ₅	Н	t-C ₄ H ₉	Н	E		
13	C ₆ H ₅	н	CH ₂ :CH	Н	E Z E Z E E E E E E E E E E		
	*		-		<u> </u>		1

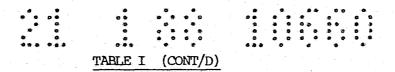


COMPOUND			2	7	_		Melting
NO.	R ¹	X	R ²	R ^З	Isomer*	Olefinic ⁺	Point
							(°C)
14	С ₆ Н ₅	H	CH ₂ :CHCH ₂	Н	E		
15	C ₆ H ₅	H	E-CH3CH:CHCH2	H	E		
16	С ₆ Н ₅	3-NO ₂	H	H	E		
17	С ₆ н ₅	4-CH ₃	H	Н	E		
18	С ₆ Н ₅	5 - F	H	H	<u>E</u>		
19	С ₆ Н ₅	6-СН ₃ О	H	H	E		· · · · · ·
20	С ₆ Н ₅	5-C1	H	H	E		
21	2-F-C ₆ H ₄	3-CN	H	H	E		
22	3-F-C ₆ H ₄ 4	-CH ₂ :CHCH ₂	Н	Н	<u>E</u>		
23	4-c1-c ₆ H ₄	H	H	H	E	7.59	104
24	2-Br-C ₆ H ₄	H	H	Н	E	7.62	99-101
25	3-I-C ₆ H ₄	H	H	H	$\overline{\mathbf{E}}$	7.59	116
26	4-CH ₃ -C ₆ H ₄	H	H	H	E		
27	2-СH ₃ СH ₂ -С ₆ H ₄	Н	Ħ	H	E	7.61	49- 10
28	3-(СН ₃) ₂ СН-С ₆ Н,		Н	H	면 면 면 면 면 면 면 면 면 면 면 면 면 면 면 면 면		
	3-(CH ₃) ₃ C-C ₆ H ₄		H	н	Ē	7.57	Oil
30	2-СН ₃ 0-С ₆ Н ₄		H	H	E	-	
31	3-CF ₃ 0-C ₆ H ₄	H	H	Н	Ē		

	TABLE	I	(CONT/D)
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	COMPOUND							Melting	
	WO.	\mathbb{R}^{1}	x	R ²	R ³	Isomer*	Olefinic ⁺	Point	
								(°C)	
)									
	32	4-C ₆ H ₅ O-C ₆ H ₄	Н	Н	H	E			
	33	2-NO ₂ -C ₆ H ₄	н	H	Н	E E	7.62	90	
	34		Н	Ħ	Н	E	7.59	Gum	
	35	4-C ₆ H ₅ -C ₆ H ₄	Н	H	Н	Ē		-	
	36	2-HO ₂ C-C ₆ H ₄	н	H	H	<u>E</u> <u>E</u>			
	37	3-CH ₃ O ₂ C-C ₆ H ₄	H	H	H	<u>E</u>	7.59	Oil	.
	38	1 0 4	H	H	H	E	7.64	105	12
	39	2-HO-C ₆ H ₄	H	H	H	E			1. The state of th
		-CH ₃ C(0)NH-C ₆ H ₄	H	H	H	E	- -0		
	41 42	2,3-di-F- C_6H_3 3,5-di-F- C_6H_3	н	H	H H	E	7.60	60-62	
	43	2,4-di-cl-C ₆ H ₃	H	H	Н	<u> -</u>	7.62	114	
	44	2,6-di-Cl-C ₆ H ₃	Н	H	H	E E	7.62	103	
	45	3,4-di-Cl-C ₆ H ₃	Н	н	H		7.59	115	
	46	2,5-di-CH ₃ -C ₆ H ₃	H	Н	Н	Ē			
	47	2,3-di-Сн ₃ 0-С ₆ н ₃	H	Н	Н	E E E			
	48	2-F,4-C1-C ₆ H ₃	н	H	H	E	*		
		1		<u> </u>	<u> </u>				

COMPOUND NO.	R ¹	X	R ²	R ³	Isomer*	Olefinic ⁺	Melting Point (°C)
							
19	2-C1,5-F-C ₆ H ₃	н	Н	Н	E		· · · · · · · · · · · · · · · · · · ·
50	2-F,6-CH ₃ -C ₆ H ₄	H	Н	H	E		
51	3-CH ₃ , 4-F-C ₆ H ₃	Н	H	H	E		
52	3-F,5-CH ₃ O-C ₆ H ₃	Н	H	H	<u>E</u>		
53	2-CH ₃ O, 3-F-C ₆ H ₃	H	H	H	E		
54	2-C1,4-CH ₃ -C ₆ H ₃	H	H	H	E		
55	2-CH ₃ ,5-C1-C ₆ H ₃	H	H	H	E		
56	2-C1,6-CH ₃ 0-C ₆ H ₃	н	Н	H	E		
57	3-CH ₃ 0,4-Cl-C ₆ H ₃	Н	Н	H	E		
58	3-CH ₃ ,5-CH ₃ O-C ₆ H ₃	H	H	H	E		
59	2,4,6-tri-F-C ₆ H ₂	H	H	H	E		
60	2,4,6-tri-Cl-C ₆ H ₂	H	H	H	E		
61	2,4,6-tri-CH ₃ -C ₆ H ₂	Н	H	H	<u>E</u>		-
62	2,6-di-F,4-Cl-C ₆ H ₂	Н	H	H	E		
63	2,6-di-Me,4-F-C ₆ H ₂	H	Н	Н	E		
64	2,3,5,6-tetra-Cl-C ₆ H	Н	H	H	E		
65	Pentafluorophenyl	Н	H	Н	E E E E E E E E E E E E E E E E E		
66	Pentachlorophenyl	Н	Н	H	<u>E</u>		
•		*		1			



COMPOUND NO.	R ¹	x	R ²	R ³	Isomer*	Olefinic ⁺	Melting Point
							(°C)
67	Pyridin-2-yl	H	H .	H	E	7.54	65–66
68	Pyridin-3-yl	H	H	H	E	7.60	77
69	Pyridin-4-yl	H	H	H	E E E		
70	5-(trifluoramethyl)-	H	H	Н	E	•	
	pyridin-2-yl				— — — — — — — — — — — — — — — — — — —		- 1
71	Pyrimidin-2-yl	H	н	Н	E		
72	Pyrimidin-4-yl	H	H	H	E E		
73	Pyrimidin-5-yl	H	H	H	E		
74	3-Fluoropyridin-2-yl	H	н	Н	$\frac{E}{E}$		
75	3-Chloropyridin-2-yl	H	н	H	E		
76	4-Bramopyridin-2-yl	н	H	H	E		
77	5-Methylpyridin-2-yl	H	H	H	E		e de la composition
78	6-Methoxypyridin-2-yl	Н	Н	H	$\frac{\mathbf{E}}{\mathbf{E}}$		
79	2-Fluoropyridin-3-yl	H	Н	H	E		
80 4	4-(Trifluoromethyl)pyridi,n-3-yl	H	Н	. H	Ē		
81	5-Methylpyridin-3-yl	H	H	н	Ē		

TABLE I (CONT/D)

COMPOUND	and the second s		_			_	Melting
NO.	R ¹	X	R ²	R ³	Isomer*	Olefinic ⁺	Point
					-		(°C)
82	6-Methoxypyridin-3-yl	H	Н	н	E		
83	2-Chloropyridin-4-yl	H	H	Н	티티티티티티티티티티티티		_
84	3-(Trifluoromethyl)pyridin-4-yl	Н	H	н	E		
85	4-Fluoropyrimidin-2-yl	Н	н	Н	E		
86	5-Methylpyrimidin-2-yl	Н	H	Н	F		
87	2-Chloropyrimidin-4-yl	Н	H	H	Ē		
88	5-Methoxypyrimidin-4-yl	H	H	н	<u>E</u>		
89	6-(Trifluoromethyl)pyrimidin-4-yl	Н	H	H	E		
90	2-Bromopyrimidin-5-yl	Н	H	н	E		
91	4-Methylpyrimidin-5-yl	Н	Н	H	E		
92	3-Fluoro-5-(trifluoromethyl)-			-	_		
	pyridin-2-yl	Н	Н	Н	E		
93	3,6-Dichloro-5-(trifluoromethyl)-			1		-	
	pyridin-2-yl	H	H	Н	E		
94	6-Chloro-4-cyanopyridin-2-yl	H	H	H	E		
95	3-Cyano-5-nitropyridin-2-yl	Н	H	н	E E E E		
96	2-Chloro-6-fluoropyridin-4-yl	Н	H	н	E		
97	4,6-Difluoropyridin-2-yl	H	H	Н	E		
					_		

15 -

COMPOUND NO.	R ¹	х		R ²	R ³	Isomer*	Olefinic ⁺	Melting Point
								(°C)
98	3,5-Dichloro-6-fluoropyridin-2-yl	H		H	Н	E		
99	6-Methoxy-3-nitropyridin-2-yl	H	-	H	H	E E E		
100	4-Cyano-6-fluoropyridin-2-yl	H		H	н	E		
101	4-Cyano-3,5,6-trifluoropyridin-							
	2-y1	H		H	н	E		
102	4-Cyano-2,5,6-trifluoropyridin-					_		
	3-y1	Н		н	н	E		
103	6-Chloro-5-nitropyridin-2-yl	н		Н	н	E		
104	4,6-Dicyanopyridin-2-yl	н		Н	н	E		
105	5-(Trichloromethyl)pyridin-2-yl	Н		Н	н	E		
106	5-Cyanopyridin-2-yl	Н		Н	H	E		
107	5-Bramo-4-(trifluoramethyl)pyridin-	H		н	н	E		
	2-y1	H		н	Н	E		
108	3-Nitro-5-(trifluoromethyl)pyridin-	н		Н	Н	E		
	2-y1	н		Н	Н	E		
109	5-Formamidopyridin-2-yl	Н		Н	н	E		
110	5-Aminopyridin-2-yl	н		Н	н	E		
111	2,3,5,6-Tetrafluoropyridin-4-yl	Н		Н	H	E E E E E E E E E E E E		
112	5-Nitropyridin-2-yl	н		н	н	E		
113	4-Methyl-5-nitropyridin-2-yl	Н		H	н	Ē		
	1				4	=		

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COMPOUND NO.	R ¹	x	R ²	R ³	Isamer*	Olefinic ⁺	Melting Point (°C)
						-	
114	5-(Difluoromethyl)pyridin-2-yl	H	H	H	<u>E</u>		
115	5-(Fluoromethyl)pyridin-2-yl	H	Н	Н	E E E		
116	4,6-Difluoropyrimidin-2-yl	H	H	H	E		
117	2-Chloro-6-(trichloromethyl)pyrimidin-				-		
	4-y1	Н	Н	H	<u>E</u>		
118	2,6-Dichloropyrimidin-4-yl	H	H	Н			
119	5-(Methoxycarbonyl)pyridin-2-yl	H	H	H	E E E		
120	5-Chloro-6-methoxypyridin-2-yl	Н	H	H	E		
121	5,6-Dichloropyridin-2-yl	н	H	H			
122	6-Bramo-5-chloropyridin-2-yl	Н	H	Н	<u>E</u> <u>E</u>		
123	5-Chloro-6-acetoxypyridin-2-yl	Н	Н	Н	E		
124	5-Bromo-6-fluoropyridin-2-yl	Н	H	H	E E E		
125	5-Bromo-6-cyanopyridin-2-yl	Н	ส	Н	Ē		
126	5-Bramo-6-hydroxypyridin-2-yl	н	н	Н	E		
127	5-Bramo-6-methoxypyridin-2-yl	Н	Н	Н	E E E		
128	5,6-Dibromopyridin-2-yl	н	H	н	E		
					_		

1 / T

COMPOUND NO.	R ¹	X	R ²	R ³	Tsomer*	Olefinic [†]	Melting Point (°C)
129		Н	н	Н	E		
130	C1 N	Ħ	H	H	<u>E</u>		
131	CH-	H	Н	Н	E		
132	CH ₃	H	Н	Н	E		

_ 1 8

COMPOUND NO.	R^{1}	X	R ²	R ³	Isomer*	Olefinic [†]	Melting Point (°C)
133	N Cl	H	Н	Н	E		
134	N N N	Н	Н	Н	<u>E</u>		
135	N N N	H	н	H	<u>E</u>		
136	N N	H	H	Н	<u>E</u>		

COMPOUND NO.	R ¹	x	R ²	R ³	Isomer*	Olefinic [†]	Melting Point (°C)
137	N N	Н	Н	Н	E		
138	N N	Ħ	H	н	<u>E</u>		
139	s	H	Н	Н	E		
140	s	H	Н	Н	E		
141	Cl S	H	н	Н	E		

20

COMPOUND							Melting
NO.	R^{1}	X	R ²	R ³	Isomer*	Olefinic ⁺	Point
							(°C)
					-		
- 40							
142		Н	Н	H	E		
	s cı						: .
143		H	і н	н	E		
	cr\s						
				\			•
144	CI	_		1	_		
144	s	H	H	H	E		
	5						
145		н		1	_		
7.13	cı s	n	Н	H	E		
	CI 5						
146	Naphth—l—yl	н	н	1 11	P		
147	Naphth-2-yl	H	H	H H	E E].	
		**	1	11	<u> </u>		
		1	1	Ì			
148		H	Ħ	Н	l R		
	N		- 11 ,		E		
				¥			

TABLE I (CONT/D)

COMPOUND NO. R ^{J.}	x	R ² R ³	Isomer*	Olefiníc [†]	Melting Point (°C)
149 N	H	н н	E	7.56	109–110
150 N	H	н н	Ē		
151 N N	H	н н	E		
152 N	H	н н	<u>2</u>		
153 S	Ħ	н н	E		
154 S	H	н	<u>E</u>		

1

TARLE I (CONT/D)

COMPOUND	1		1		()		Melting
NO.	R^{1}	\mathbf{x}	R ²	R ³	Isamer*	Olefinic ⁺	Point
	-				-		(°C)
155	3-F-C ₆ H ₄	H	H	Н	<u>E</u>	7.59	102
156	4-F-C ₆ H ₄	H	H	Н	<u>E</u>	7.61	102
157	2-C1-C ₆ H ₄	H	Н	н	E	7.61	88
158	2,5-di-Cl-C ₆ H ₃	H	H	Н	<u>E</u>	7.63	118
159	4-Br-C ₆ H ₄	H	Н	H	E	7.58	118
160	3-сн ₃ о-с ₆ н ₄	H	н	Н	E	7.58	Oil
161	3-1002-C6H4	H	Н	H	E	7.63	116
162	3,5-di-Cl-C ₆ H ₃	H	Н	H	<u>E</u>	7.64	113
163	2,3-di-Cl-C ₆ H ₃	H	Н	Н	면 면 면 면 면 면 면 면 면 면	7.62	92
164	3-CH ₃ -C ₆ H ₄	H	H	Н	E	7.6	62
165	3-C ₆ H ₅ O-C ₆ H ₄	Н	н	H	E	7.56	Oil
166	3-Br-C ₆ H ₄	н	н	H	E	7.60	105
167	3-C1-5-CH ₃ O-С ₆ H ₃	H	H	Н	E	7.60	71
168	3-CF ₃ -C ₆ H ₄	Н	Н	H	E	7.60	40
169	3-(C ₂ H ₅) ₂ N-C ₆ H ₄	H	H	H	E	7.58	Oil
170	3-c ₂ H ₅ O. 4-CH ₃ O-C ₆ H ₃	H	H	H	E	7.57	98
171	3-HO-C ₆ H ₄	H	Н	н	E	7.60	Oil
172	3-(3-CH ₃ 0-C ₆ H ₄)-C ₆ H ₄	Н	н	H	E	7.57	Oil
173	3-(2-CH ₃ 0-C ₆ H ₄ 0)-C ₆ H ₄	H	H	Н	E	7.57	Oi.1

۷.

TABLE 1 (CONT/D)

NO.	R ¹	x	R ²	R ³	Isamer*	Olefinic [†]	Melting Point (°C)
174	4-(Trifluoromethyl)pyridin-2-yl	H	н	н	E	7.57	Gum
175	3-Formyl-C ₆ H ₄	Н	н	н	Ē	7.61	Oil
176	6-Bromopyridin-2-yl	Н	н	н	E	7.57	62-64
177	6-(Trifluoromethyl)pyridin-2-yl	H	H	Н	Ē	7.56	68-69
178	3-HOCH ₂ -C ₆ H ₄	Н	H	н	E	7.60	Gum
179	$3-((E)-C_6H_5N=CH)-C_6H_4$	Н	Н	H	E E E E E E E E E E E E E	7.60	Gum
180	3-((E)-C ₆ H ₅ CH=N)-C ₆ H ₄	Н	Н	н	E	7.59	Gum
181	3-(3-CH ₃ -C ₆ H ₄ 0)-C ₆ H ₄	н	н	H	E	7.57	Oil
182	3-(2-C1-C ₆ H ₄ O)-C ₆ H ₄	H	Н	н	Ē	7.57	Oil
183	3-(3-Br-C ₆ H ₄ O)-C ₆ H ₄	Н	H	н	E	7.58	Oil
184	3-C ₆ H ₅ CH ₂ O-C ₆ H ₄	Н	H	H	E	7.57	Oil
185	6-Phenoxypyridin-2-yl	H	H	Н	E	7.50	58-59
186	3-C ₆ H ₅ OCH ₂ -C ₆ H ₄	н	H	н	E	7.59	Oil
187	3-NO ₂ , 5-C ₆ H ₅ O-C ₆ H ₃	Н	Н	H	Ē	7.63	Gum
188	3-C1, 5-C ₆ H ₅ O-C ₆ H ₃	Н	н	н	E	7.59	Gum
	05 03			ĺ		-	
189	100	H	н	H	E	7.62	127-128
		•		1			

COMPOUND NO.	Rl						Melting
		X	R ²	R ³	Isomer*	Olefinic ⁺	Point (°C)
190		н	н	Н	<u>E</u>		
191		H	н	H	<u>E</u>		
192	3 P= 4 F C F			·			<u>-</u>
192	3-Br, 4-F-C ₆ H ₃	H H	Н	H	$\frac{\mathbf{E}}{\mathbf{E}}$		
194	3-CF ₃ , 4-C1-C ₆ H ₃ 3-C ₆ H ₅ O, 4-C1-C ₆ H ₃	H	H	H H	<u>E</u>		-
195	3-(CH ₃) ₃ C, 4-CH ₃ O-C ₆ H ₃	H	H	H	E		
196	3-CH ₃ CH ₂ O-C ₆ H ₄	H	н	н	E		
197	3,5-di-CH ₃ 0-C ₆ H ₃	Н	Н	Н	E E		
198	3-сн ₃ 0, 5-сн ₃ сн ₂ 0-с ₆ н ₃	Н	Н	H	E		
199	3-(CH ₃) ₃ CO-C ₆ H ₄	Н	H	Н	Ē		
200 201	$3-(CH_3)_3$, $4-CH_3$ 0- C_6 H ₃ 2,4-di-F- C_6 H ₃	H H	H H	H H	면 면 면 면 면 면 면 면 면 면 면		

TABLE 1 (CONT/D)

COMPOUND							Melting
NO.	\mathbb{R}^{1}	x	R ²	R ³	Isomer*	Olefinic ⁺	Point
							(°C)
202	2,5-di-F-C ₆ H ₃	H	H	Н	E		
203	2-C1, 4-F-C ₆ H ₃	H	Н	Н	E		
204	2-F, 5-C1-C ₆ H ₃	Н	н	Н	E		
205	2-C1, 4-CH ₃ O-C ₆ H ₃	Н	Н	н	E		
206	2-CH ₃ O, 4-C1-С ₆ H ₃	Н	Н	н	Ē		
207	2-с1, 5-сн ₃ 0-с ₆ н ₃	H	H	H	Ē		
208	2-CH ₃ O, 5-Cl-C ₆ H ₃	H	Н	H	Ē		
209	2-Br, 4-F-C ₆ H ₃	H	H	Н	E		
210	2-F, 4-Br-C ₆ H ₃	H	Н	Н	E		7 - 7 - 10
211	2-Br, 5-F-C ₆ H ₃	H	Н	Н	Ē		
212	2-F, 5-Br-C ₆ H ₃	Н	H	H	E		
213	3-но ₂ с-с ₆ н ₄	H	Н	Н	된 된 된 된 된 된 된 된 된 된 된 된 된	7.61	117-1
214	N O	H	Н	н	E	7.58	157–1
	N						
			1				

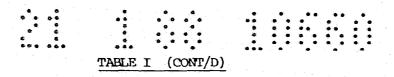
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						· · · · · · · · · · · · · · · · · · ·	
COMPOUND NO.	R^{1}	X	R ²	_R 3	Isamer*	Olefinic ⁺	Melting Point (°C)
215	C1N_O	Н	Н	н	Ē	7.58	126–127
216	N O O	H	Н	Н	E		
217	CF ₃	н	H	Н	<u>E</u>		
218	CF ₃	H	H	н	<u>E</u>	7.60	75-76

COMPOUND							Melting
NO.	R ¹	x	R ²	R ³	Isomer*	Olefinic ⁺	Point
							(°C)
219	3-Allyloxy-C ₆ H ₄	H	н	н	E		
220	3-Propargyloxy-C ₆ H ₄	H	Н	Н	គ គ គ គ គ គ គ គ គ គ គ គ គ		
221	3-C ₆ H ₅ .CO ₂ -C ₆ H ₄	H	Н	Н	E .		
222	3-C ₆ H ₅ .SO ₂ O-C ₆ H ₄	H	Н	Н	E		
223	3-C1CH ₂ C ₆ H ₄	H	н	Н	E		
224	3-BrCH ₂ C ₆ H ₄	Н	Н	Н	E		
225	3-C ₆ H ₅ CH ₂ CH ₂ C ₆ H ₄	н	Н	H	E		-
226	3-(E)-C ₆ H ₅ CH:CH.C ₆ H ₄	Н	н	н	E	7.59	Oil
227	3-C ₆ H ₅ CO.C ₆ H ₄	H	Н	Н	E		
228	3-C ₆ H ₅ .CH(OH).C ₆ H ₄	H	н	H	E		
229	3-C ₆ H ₅ .CH ₂ .C ₆ H ₄	Н	Н	H	E		
230	3-C ₆ H ₅ O ₂ C.C ₆ H ₄	H	Н	H	E		
231	3-C ₆ H ₅ N(CH ₃)CO.C ₆ H ₄	H	Н	H	E		e e e
232	3-(4-C1-C ₆ H ₄)CH ₂ C ₆ H ₄	Н	Н	H	Ē	7.57	Oil
	•						r de la companya de La companya de la co
				_			
233	0	H	H	Н	Ē		
	>				_		
	0						
! i							

2

COMPOUND NO.	R^{1}	x	R ²	R ³	Isamer*	Olefinic [†]	Melting Point (°C)
234		н	H	н	T.		
234			п	п	<u>E</u>		
	<u></u>						
235	3-(3,5-di-Cl-C ₆ H ₃ O)-C ₆ H ₄	н	Н	H	E	<u>.</u>	
236	3-(2,4-di-Cl-C ₆ H ₃ O)-C ₆ H ₄	Н	н	Н	면 면 면 면 면 면 면 면 면 면 면 면 면 면		
237	4-Phenylpyridin-2-yl	H	Н	Н	Ē		
238	6-Phenylpyridin-2-yl	Н	H	Н	E	-	
239	4-Phenoxypyridin-2-yl	Н	H	H	E		
240	3-Chloro-5-(trifluoromethyl)pyridin-2-yl	н	H	Н	E		
241	6-Hydroxypyridin-2-yl	H	н	н	E		
242	6-Ethoxypyridin-2-yl	H	Н	Н	E		
243	6-Benzyloxypyridin-2-yl	H	Н	н	E		·
244	6-Chloropyridin-2-yl	H	H	н	E		
245	6-Methylpyridin-2-yl	H	H	н	E		
246	4-Benzyloxypyridin-2-yl	H	H	H	<u>E</u>		
247	4,6-Di(trifluoromethyl)pyridin-2-yl	H	Н	Н	E		
248	2-(Carboxymethyl)phenyl	H	H	Н	E		
249	2-(Methoxycarbonylmethyl)phenyl	H	Н	Н	<u>E</u>		



COMPOUND NO.	$R^{\frac{1}{2}}$	X	R ²	R ³	Isomer*	Olefinic [†]	Melting Point (°C)
250	CH ₃ O ₂ C CHOCH ₃	H	Н	Н	E		
251 252 253 254	6-Formylpyridin-2-yl 6-Aminopyridin-2-yl 4-Aminopyridin-2-yl 4-Carboxypyridin-2-yl	H H H	н н н	н н н	E E E E		

⁺ Chemical shift of singlet from olefinic proton on <u>beta</u>-methoxypropenoate group (ppm from tetramethylsilane). Solvent CDCl₃ unless otherwise stated.

 $[\]star$ Geometry of beta-methoxypropenoate group.

The invention is also illustrated by the compounds of the formula:

in which R^1 , R^2 , R^3 and X have the same combinations of meanings as each of the corresponding oxygen-linked compounds in Table I (i.e. when Y of Compound (I) is oxygen) and the meanings given to Compounds Nos. 1 to 3 in Table II below.

Compound No. 4 of Table II corresponds to Compound No. 1 of Table I and Compound No. 5 corresponds to Compound No. 67 of Table I with respect to their meanings of \mathbb{R}^1 , \mathbb{R}^2 , \mathbb{R}^3 and X.

TABLE II

	COMPOUND NO.	R ¹	x	R ²	R ³	Isomer*	Olefinic [†]	Melting Point (°C)
								(0)
	1	C ₆ H ₅	Н	н	H	E	7.60	69
	2	C ₆ H ₅	н	СНЗ	н	E E		
-	3	C ₆ H ₅	H	сн3	сн3			
	4	3-C1-C ₆ H ₄	Н	H	н	E E E	7.60	85
	. 5 · · ·	Pyridin-2-yl	Н	Н	H	E	7.57	Oi1
1)				1	<u> </u>	

⁺ Chemical shift of singlet from olefinic proton on <u>beta-methoxypropenoate</u> group (ppm from tetramethylsilane).

Solvent CDCl3 unless otherwise stated.

* Geometry of beta-methoxypropenoate group.

The invention is further illustrated by the compounds of the formula:

$$R^{1}$$
 R^{2}
 C
 R^{3}
 C
 $CH_{3}O_{2}C$
 $CH_{3}O_{2}C$
 $CH_{3}O_{2}C$

in which R^1 , R^2 , R^3 and X have the same combinations of meanings as each of the corresponding oxygen-linked compounds in Table I (i.e. where Y of Compound (I)is oxygen) and R^4 is (a) hydrogen and (b) methyl.

In addition, \mathbb{R}^1 , \mathbb{R}^2 , \mathbb{R}^3 , \mathbb{R}^4 and X may have the meanings given in Table III below.

TABLE III

NO.	R^{1}	X	R ²	R ³	R ⁴	Isomer*	Olefinic ⁺	Melting Point (°C)
1	С ₆ H ₅	Н	Н	Н	Н	E		
2	C ₆ H ₅	Н	Н	Н	СН3	Ē	7.54	11512
3	С ₆ Н ₅	H	H	Н	с ₂ н ₅	E E E E E E E E E E		
. 4	С ₆ H ₅	Н	H	Н	n-C ₃ H ₇	E		
5	С ₆ Н ₅	H	H	н	<u>i</u> -C ₃ H ₇	E		
6	С ₆ H ₅	Н	Н	Н	n-C ₄ H ₉	E		
7	С ₆ H ₅	Н	Н	н	<u>i</u> -C ₄ H ₉	Ē		
. 8	С ₆ Н ₅	н	Н	Н	s-C ₄ H ₉	Ē		
9	C ₆ H ₅	H	H	H	t-C ₄ H ₉	Ē		7
10	C ₆ H ₅	H	н	H	сн2:сн	Ē		
11	С ₆ H ₅	H	H	H	CH2:CHCH2	E	-	
12	С ₆ H ₅	Н	H	Н	H			
13	С ₆ H ₅	н	Н	Н	СН3	Z		
14	С ₆ H ₅	Н	H	Н	С ₂ H ₅	\overline{z}		
15	Cgff5	H	СН3	H	н	Z Z E E		
16	С ₆ H ₅	H	сн3	H	СНЗ	Ē		

1. ယ *ယ* 1

CEMPOUND NO.	R ¹	x	R ²	R ³	R ⁴	Isomer*	Olefinic*	Melting Point (°C)
17 18	с ₆ н ₅ с ₆ н ₅	H H	CH ₃	СН ₃	н СН ₃	<u>E</u> <u>E</u>		

⁺ Chemical shift or singlet from olefinic on <u>beta-methoxypropenoate</u> group (ppm from tetramethylsilane); Solvent CDCl₃ unless otherwise stated.

^{*} Geometry or beta-methoxypropenoate group.

TABLE IV

TABLE IV : SELECTED PROTON NMR DATA

Table IV shows selected proton NMR data for certain compounds described in Tables I and II. Unless otherwise indicated, compounds are from Table I. Chemical shifts are measured in ppm from tetramethylsilane, and deuterochloroform was used as solvent throughout. The following abbreviations are used:

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COMPOUND NO.	
29	1.28 (9H, s), 3.69 (3H, s), 3.81 (3H,
	s), 4.94 (2H, s), 6.7 (1H, m), 6.95
	(2H, m), 7.15-7.4 (4H, m), 7.55 (1H,
	m), 7.57 (lH, s) ppm.
37	3.70 (3H, s), 3.82 (3H, s), 3.90 (3H,
	s), 5.00 (2H, s), 7.04-7.36 (5H, m),
	7.55-7.62 (3H, m), 7.59 (1H, s) ppm.
160	3.70 (3H, s), 3.76 (3H, s), 3.82 (3H,
	s), 4.94 (2H, s), 6.5 (3H, m), 7.16
	(2H, m), 7.35 (2H, m), 7.55 (1H, m),
	7.58 (1H, s) ppm.

TABLE IV (CONT/D)

COMPOUND	
NO.	
 	
169	1.13 (6H, t), 3.31 (4H, q), 3.70 (1H,
	s), 3.82 (3H, s), 4.94 (2H, s), 6.2-
	6.35 (3H, m), 7.05-7.4 (4H, m), 7.56
	(1H, m), 7.58 (1H, s) ppm.
170	1.42 (3H, t), 3.69 (3H, s), 3.82 (6H,
	s), 4.05 (2H, q), 4.90 (2H, s), 6.36
	(1H, m), 6.54 (1H, m), 6.74 (1H, m),
	7.17 (1H, m), 7.32 (2H, m), 7.54 (1H,
	m), 7.57 (1H, s) ppm.
172	3.70 (3H, s), 3.79 (3H, s), 3.82 (3H,
	s), 4.93 (2H, s), 6.5-6.7 (6H, m), 7.1-
	7.4 (5H, m), 7.52 (1H, m), 7.57 (1H, s
	ppm.
173	3.67 (3H, s), 3.79 (3H, s), 3.83 (3H,
	s), 4.91 (2H, s), 6.45-6.64 (3H, m),
	6.88-7.38 (8H, m), 7.52 (1H, m), 7.57
	(1H, s) ppm.
1 0 4	2 60 (20
174	3.68 (3H, s), 3.81 (3H, s), 5.31 (2H, s), 6.96 (1H, s), 7.07 (1H, d), 7.19
	(1H, m), 7.30-7.40 (2H, m), 7.51-7.61
	1H, m), 7.57 (1H, s), 8.29 (1H, d)
	, mag

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TABLE IV (CONT/D)

COMPOUND	
NO.	
179	3.71 (3H, s), 3.83 (3H, s), 5.04 (2H,
	s), 7.01-7.05 (1H, m), 7.17-7.62 (12H,
	m), 7.60 (1H, s), 8.41 (1H, s) ppm.
181	2.32 (3H, B), 3.67 (3H, B), 3.79 (3H,
	s), 4.93 (2H, s), 7.57 (1H, s) ppm.
182	3.67 (3H, s), 3.78 (3H, s), 4.93 (2H,
	s), 6.5 (2H, m), 6.65 (1H, m), 6.9-7.55
	(9H, m), 7.57 (1H, s) ppm.
183	3.67 (3H, s), 3.78 (3H, s), 4.94 (2H,
	s), 6.55 (2H, m), 6.68 (1H, m), 6.90
	(1H, m), 7.10-7.38 (7H, m), 7.5 (1H,
	m), 7.58 (lH, s) ppm.
184	3.68 (3H, s), 3.78 (3H, s), 4.94 (2H,
	s), 5.02 (2H, s), 6.55 (3H, m), 7.1-
	7.45 (9H, m), 7.55 (1H, m), 7.57 (1H,
	s) ppm.
187	3.70 (3H, s), 3.83 (3H, s), 5.02 (2H,
	s), 6.84 (1H, m), 7.04 (2H, m), 7.20
	(2H, m), 7.33-7.49 (7H, m), 7.63 (1H,
	a) ppm.

TABLE IV (CONT/D)

COMPOUND	
NO.	
188	3.68 (3H, s), 3.82 (3H, s), 4.92 (2H,
	s), 6.45 (lH, m), 6.52 (lH m), 6.61
	(1H, m), 7.00-7.50 (9H, m), 7.59 (1H,
	s) ppm.
226	3.72 (3H, s), 3.83 (3H, s), 5.01 (2M,
	s), 6.81 (1H, d), 7.04-7.39 (11H, m),
	7.48-7.58 (3H, m), 7.59 (1H, s) ppm.
232	3.68 (3H, s), 3.78 (3H, s), 3.88 (2H,
	s), 4.92 (2H, s), 6.68-6.77 (3H, m),
	7.04-7.38 (8H, m), 7.48-7.55 (1H, m),
	7.57 (1H, s) ppm.
5	3.70 (3H, s), 3.83 (3H, s), 4.36 (2H,
(of Table II)	s), 6.94-7.00 (1H, m), 7.08-7.16 (2H,
	m), 7.22-7.30 (2H, m), 7.40-7.56 (2H,
	m), 7.57 (1H, s), 8.43 (1H, ddd) ppm.

The compounds of the invention of formula (I) may be prepared by the steps shown in Schemes I to V. Throughout these Schemes the terms R^1 , R^2 , R^3 , R^4 , X and Y are as defined above, R^5 is hydrogen or a metal (such as sodium or potassium), R is an alkyl group, L is a leaving group such as halide (chloride, bromide or iodide), a CH_3SO_4 -anion, or a sulphonyloxy-anion, and Z is a halogen

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(iodine, bromine or chlorine). Each of the transformations described in Schemes I to IV is performed at a suitable temperature and usually, though not always, in a suitable solvent.

The compounds of the invention of formula (I) can be prepared from the phenylacetates of formula (III) or the ketoesters of formula (VI) by the steps shown in Scheme I.

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Thus compounds of formula (I) can be prepared by treatment of phenylacetates of formula (III) with a base (such as sodium hydride or sodium methoxide) and methyl formate. If a species of formula CH3L, wherein L is as defined above, is then added to the reaction mixture, compounds of formula (I) may be obtained. If a protic acid is added to the reaction mixture, compounds of formula (II) wherein R⁵ is hydrogen are obtained. Alternatively, the species of formula (II) wherein R⁵ is a metal (such as sodium) may themselves be isolated from the reaction mixture.

Compounds of formula (II) wherein R^5 is a metal can be converted into compounds of formula (I) by treatment with a species of formula CH_3L , wherein L is as defined above. Compounds of formula (II) wherein R^5 is hydrogen can be converted into compounds of formula (I) by successive treatments with a base (such as potassium carbonate) and a species of general formula CH_3L .

Alternatively, compounds of formula (I) can be prepared from acetals of formula (IV) by elimination of methanol under either acidic or basic conditions.

Examples of reagents or reagent mixtures which can be used for this transformation are lithium di-isopropylamide; potassium hydrogen sulphate (see, for example, T Yamada, H Hagiwara and H Uda, J.Chem.Soc., Chemical Communications, 1980, 838, and references therein); and triethylamine, often in the presence of a Lewis acid such as titanium tetrachloride (see, for example, K Nsunda and L Heresi, J.Chem.Soc., Chemical Communications, 1985, 1000).

Acetals of formula (IV) can be prepared by treatment of methyl silyl ketene acetals of formula (V) wherein R is an alkyl group, with trimethyl orthoformate in the presence of a Lewis aciá such as titanium tetrachloride (see, for example, K Saigo, M Osaki and T Mukaiyama, Chemistry Letters, 1976, 769).

Methyl silyl ketene acetals of formula (V) can be prepared from phenylacetates of formula (III) by treatment with a base and a trialkylsilyl halide of formula R₃SiCl or R₃SiBr, such as trimethylsilyl chloride, or a base (such as triethylamine) and a trialkylsilyl triflate of formula R₃Si-OSO₂CF₃ (see, for example, C Ainsworth, F Chen and Y Kuo, J.Organometallic Chemistry, 1972, 46, 59).

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It is not always necessary to isolate the intermediates (IV) and (V); under appropriate conditions, compounds of formula (I) may be prepared from phenylacetates of formula (III) in "one pot" by the successive addition of suitable reagents listed above.

Alternatively, compounds of formula (I) can be prepared by treatment of ketoesters of formula (VI) with methoxymethylenation reagents such as methoxymethylenetriphenylphosphorane (see, for example, W Steglich, G Schramm, T Anke and F Oberwinkler, EP 0044448, 4.7.1980).

Ketoesters of formula (VI) may be prepared by methods described in the literature. Particularly useful methods include (i) the reaction of appropriate phenylmagnesium halides or phenyl-lithium spec.es with dimethyl oxalate using the method described by L M Weinstock, R B Currie and A V Lovell, Synth.Commun., 1981, 11, 943 and references therein; (ii) oxidation of phenylacetates of formula (III) using selenium dioxide, generally in the absence of a solvent, and generally at a temperature above 100°C; and (iii) oxidation of mandelic acid esters using, for example, manganese oxide in a suitable solvent.

$$\begin{array}{c} R^1 \\ R^2 \\ R^3 \\ CH_3O_2C \\ CH_3O_2C$$

Scheme II shows approaches by which phenylacetates of formula (III) may be prepared from 3-isochromanones of formula (IX).

Thus treatment of isochromanones of formula (IX) with species of formula $R^1 YM$, wherein R^1 and Y are as defined above and M is a metal (such as sodium or potassium), gives phenylacetic acids of formula (VIII). The phenylacetic acids (VIII) may be converted into phenylacetates (III) by standard methods described in the literature.

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Alternatively, isochromanones of formula (IX) may be converted into phenylacetates of formula (VII) wherein Z is a halogen atom (such as bromine) using HZ in methanol. This transformation may also be accomplished in 2 steps if the isochromanone (IX) is treated with HZ in a non-alcoholic solvent, and the resulting phenylacetic acid is then esterified using standard procedures (see, for example, I Matsumoto and J Yoshizawa, Jpn. Kokai (Tokkyo Koho) 79 138 536, 27.10.1979, Chem.Abs., 1980, 92, 180829h; and G M F Lim, Y G Perron and R D Droghini, Res.Discl., 1979, 188, 672, Chem.Abs., 1980, 92, 128526t). Phenylacetates of formula (VII) may be converted into phenylacetates of formula (III) by treatment with species R¹YM, wherein R¹, Y and M are as defined above.

Phenylacetates of formula (III) and the corresponding phenylacetic acids of formula (VIII) may also be prepared by numerous other methods described in the chemical literature. For example, several useful methods are described by D C Atkinson, K E Godfrey, B Meek, J F Saville and M R Stillings, J.Med.Chem., 1983, 26, 1353 and D C Atkinson, K E Godfrey, P L Meyers, N C Phillips, M R Stillings and A P Welbourn, J.Med.Chem., 1983, 26, 1361. Furthermore, many of the methods described for the preparation of 2-arylpropionic esters and acids by J-P

Rieu, A Boucherle, H Cousse and G Mouzin, <u>Tetrahedron</u>, 1986, <u>42</u>, 4095, are also applicable to the preparation of phenylacetates of formula (III) and phenylacetic acids of formula (VIII) using appropriate precursors wherein the substituents $(R^{1}Y)R^{2}R^{3}C$ - and X are already present.

Scheme II

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Isochromanones of formula (IX) may be prepared by methods described in the literature (see, for example, V B Milevskaya, R V Belinskaya, and L M Yagupol'skii, Zh.Org.Khim., 1973, 9, 2145; Chem.Abs., 80, 36954e).

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Scheme III illustrates approaches to compounds of formula (I) from precursors containing a methyl betamethoxypropenoate group. Thus propenoates of formula (X) are converted into compounds of formula (I) on treatment with species of formula $R^{1}YM$, wherein R^{1} , Y and M are as defined above. When R1 is an optionally substituted heteroaryl group containing at least one nitrogen atom (such as an optionally substituted pyridinyl group), species of formula R¹YM may be ambident nucleophiles and as such may in principle react at either nitrogen or Y. For example, metal salts of 2-hydroxypyridine can react with alkylating agents at either nitrogen or oxygen to give the corresponding N-alkylpyridone or the 2-In this case, alkoxypyridine products, respectively. selective substitution on Y may be achieved using methods outlined in the literature (see, for example, G C Hopkins, J P Jonak, H J Minnemeyer and H Tieckelmann, J. Org. Chem., 1967, 32 4040). Compounds of formula (X) wherein L is a halogen such as bromine or chlorine may be prepared by halogenation of alkylbenzenes of formula (XII) using, for example, N-bromosuccinimide or sulphuryl chloride and methods described in the literature (see, for example, Modern Synthetic Reactions, Herbert House, 2nd Edition, Benjamin/Cummings, p.478 and references therein, and H. Matsumoto et al., Chemistry Letters, 1978, pp. 223-226). Compounds of formula (X) wherein L is a sulphonyloxy-group may be prepared from benzyl alcohols of formula (XI) using a sulphonyl halide and methods described in the literature. Treatment of benzyl alcohols with sulphonyl halides in the presence of a base sometimes leads, via a sulphonyloxy-derivative, to a benzyl halide, and this constitutes an alternative approach to compounds of

formula (X) wherein L is a halogen.

Alternatively, when \mathbb{R}^1 is a sufficiently activated aryl or heteroaryl group, compounds of formula (I) may be prepared from compounds of formula (XIII) and species of formula \mathbb{R}^1 L, wherein \mathbb{R}^1 and L are as defined above, often in the presence of a base such as sodium hydride, potassium tert-butoxide, or potassium carbonate.

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The intermediates of formulae (XI), (XII) and (XIII) may be prepared from suitable phenylacetate or benzoylformate precursors using the transformations shown in Scheme I and described in the paragraphs above which refer to Scheme I.

Scheme III

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Scheme IV

$$R^1$$
 R^2
 C_{R^3}
 C_{R^3

Some of the transformations shown in Scheme III can also be performed on intermediates containing, instead of the methyl <u>beta</u>-methoxypropenoate group, a group which can subsequently be converted into the methyl <u>beta</u>-methoxypropenoate group. For example, Scheme IV shows how the method used to transform (X) into (I) (Scheme III) can also be used to transform the halobenzene (XV) into the halobenzene (XIV) which can subsequently be converted into the compounds (I) using steps described in the paragraphs above or in the literature.

Scheme V

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$$\begin{bmatrix} \text{Gives (XVI)} & \text{wherein } \mathbb{R}^2 = \mathbb{H} \end{bmatrix}$$

$$\begin{bmatrix} \mathbb{R}^4 & \mathbb{R}^4 \\ \mathbb{R}^1 & \mathbb{R}^4 \\ \mathbb{R}^1 & \mathbb{R}^4 \end{bmatrix}$$

$$\begin{bmatrix} \mathbb{R}^4 & \mathbb{R}^4 \\ \mathbb{R}^1 & \mathbb{R}^4 \\ \mathbb{R}^1 & \mathbb{R}^4 \end{bmatrix}$$

$$\begin{bmatrix} \text{(XVIII)} & \mathbb{R}^4 \\ \mathbb{R}^1 & \mathbb{R}^4 \end{bmatrix}$$

When the term Y has the value NR⁴, additional approaches for the preparation of compounds of formula (I) are available, and these are shown in Scheme V. In Scheme V the term W is either the <u>alpha-linked</u> methyl <u>beta-methoxypropenoate</u> group CH₃O.CH:C(CO₂CH₃)-, or it is a group or atom which may be converted into this group by the steps described in the paragraphs above, which is compatible with the conditions of the transformations of Scheme V.

Thus amides of formula (XVIII) may be reduced to amines of formula (XVI wherein $R^2=H$) using reducing agents such as lithium aluminium hydride; and carbonyl compounds of formula (XVII) may be converted into amines of formula (XVI) by treatment with a primary or secondary amine of formula R^1R^4NH , wherein R^1 and R^4 are defined as above, in

the presence of hydrogen and a hydrogenation catalyst or another reducing agent (see J March, 'Advanced Organic Chemistry: Reactions, Mechanisms and Structure', 1968, McGraw-Hill Kogakusha Ltd, pages 668-670).

In further aspects the invention provides processes as hereindescribed for preparing the compounds of formula (I) and the intermediate chemicals of formulae (II) to (VI) and (VIII) used therein.

It also provides as intermediate chemicals the compounds of the formula (Ig):

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in which T is hydroxy, mercapto, formyl, hydroxymethyl, chloromethyl, bromomethyl, amino, carboxy or $-Ch_2NHR$ in which R is alkyl or aryl (especially C_{1-4} alkyl or phenyl). These compounds include, in particular, the (\underline{E}) -isomers.

It further provides as intermediate chemicals the compounds of the formula (Ih):

in which Q is chloromethyl or formyl. These compounds include, in particular, the (E)-isomers.

20 The compounds of the invention are active fungicides and may be used to control one or more of the following pathogens:

Pyricularia oryzae on rice.

Puccinia recondita, Puccinia striiformis and other rusts on wheat, Puccinia hordei, Puccinia striiformis and other rusts on barley, and rusts on other hosts e.g. coffee,

pears, apples, peanuts, vegetables and ornamental plants.

Erysiphe graminis (powdery mildew) on barley and wheat and other powdery mildews on various hosts such as

Sphaerotheca macularis on hops, Sphaerotheca fuliginea on cucurbits (e.g. cucumber), Podosphaera leucotricha on apple

10 and <u>Uncinula</u> <u>necator</u> on vines.

Helminthosporium spp., Rhynchosporium spp., Septoria spp., Pseudocercosporella herpotrichoides and Gaeumannomyces graminis on cereals.

Cercospora arachidicola and Cercosporidium personata on peanuts and other Cercospora species on other hosts for example sugar beet, bananas, soya beans and rice.

Botrytis cinerea (grey mould) on tomatoes, strawberries, vegetables, vines and other hosts.

Alternaria species on vegetables (e.g. cucumber), oil-seed

20 rape, apples, tomatoes and other hosts.

Venturia inaequalis (scab) on apples.

Plasmopara viticola on vines.

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Other downy mildews such as Bremia lactucae on lettuce, Peronospora spp. on soybeans, tobacco, chions and other

hosts and <u>Pseudoperonospora</u> <u>humuli</u> on hops and <u>Pseudoperonospora</u> <u>cubensis</u> on cucurbits.

Phytophthora infestans on potatoes and tomatoes and other Phytophthora spp. on vegetables, strawberries, avocado, pepper, ornamentals, tobacco, cocoa and other hosts. Thanatephorus cucumeris on rice and other Rhizoctonia species on various host such as wheat and barley, vegetables, cotton and turf.

Some of the compounds show a broad range of activities against fungi in vitro. They may also have activity against various post-harvest diseases of fruit (e.g. Penicillium digitatum and italicum and Trichoderma

<u>viride</u> on oranges, <u>Gloeosporium musatum</u> on bananas and Botrytis cinerea on grapes).

Further some of the compounds may be active as seed dressings against <u>Fusarium</u> spp., <u>Septoria</u> spp., <u>Tilletia</u> spp., (bunt, a seed-borne disease of wheat), <u>Ustilago</u> spp. and <u>Helminthosporium</u> spp. on cereals, <u>Rhizoctonia</u> solani on cotton and <u>Pyricularia</u> oryzae on rice.

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Some of the compounds can move acropetally and locally in the plant tissue. Moreover, the compounds may be volatile enough to be active in the vapour phase against fungi on the plant.

The invention therefore provides a method of combating fungi, which comprises applying to a plant, to a seed of a plant, or to the locus of the plant or seed, a fungicidally effective amount of a compound as hereinbefore defined, or a composition containing the same.

The compounds may also be useful as industrial (as opposed to agricultural) fungicides, e.g. in the prevention of fungal attack on wood, hides, leather and especially paint films.

Some compounds may exhibit plant growth regulating activity and may be deployed for this purpose at appropriate rates of application.

The compounds may be used directly as fungicides but are more conveniently formulated into compositions using a carrier or diluent. The invention thus provides fungicidal compositions comprising a compound as hereinbefore defined, and an acceptable carrier or diluent therefor.

The compounds can be applied in a number of ways.

For example they can be applied, formulated or

unformulated, directly to the foliage of a plant, to seeds

or to other medium in which plants are growing or are to

be planted, or they can be sprayed on, dusted on or

applied as a cream or paste formulation, or they can be

applied as a vapour or as slow release granules.

Application can be to any part of the plant including the foliage, stems, branches or roots, or to soil surrounding the roots, or to the seed before it is planted; or to the soil generally, to paddy water or to hydroponic culture systems. The invention compounds may also be injected into plants or sprayed onto vegetation using electrodynamic spraying techniques or other low volume methods.

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The term "plant" as used herein includes seedlings, bushes and trees. Furthermore, the fungicidal method of the invention includes preventative, protectant, prophylactic and eradicant treatment.

The compounds are preferably used for agricultural and horticultural purposes in the form of a composition. The type of composition used in any instance will depend upon the particular purpose envisaged.

The compositions may be in the form of dustable powders or granules comprising the active ingredient (invention compound) and a solid diluent or car ver, for example fillers such as kaolin, bentonite, kieselguhr, dolomite, calcium carbonate, talc, powdered magnesia, Fuller's earth, gypsum, diatomaceous earth and China clay. Such granules can be preformed granules suitable for application to the soil without further treatment. These granules can be made either by impregnating pellets of filler with the active ingredient or by pelleting a mixture of the active ingredient and powdered filler. Compositions for dressing seed may include an agent (for example a mineral oil) for assisting the adhesion of the composition to the seed; alternatively the active ingredient can be formulated for seed dressing purposes using an organic solvent (for example N-methylpyrrolidone, pr pylene glycol or dimethylformamide). The compositions may also be in the form of wettable powders or water dispersible granules comprising wetting or dispersing agents to facilitate the dispersion in liquids.

powders and granules may also contain fillers and suspending agents.

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Emulsifiable concentrates or emulsions may be prepared by dissolving the active ingredient in an organic solvent optionally containing a wetting or emulsifying agent and then adding the mixture to water which may also contain a wetting or emulsifying agent. Suitable organic solvents are aromatic solvents such as alkylbenzenes and alkylnaphthalenes, ketones such as isophorone, cyclohexanone, and methylcyclohexanone, chlorinated hydrocarbons such as chlorobenzene and trichlorethane, and

hydrocarbons such as chlorobenzene and trichlorethane, and alcohols such as benzyl alcohol, furfuryl alcohol, butanol and glycol ethers.

Suspension concentrates of largely insoluble solids may be prepared by ball or bead milling with a dispersing agent and including a suspending agent to stop the solid settling.

Compositions to be used as sprays may be in the form of aerosols wherein the formulation is held in a container under pressure in the presence of a propellant, eg. fluorotrichlorcmethane or dichlorodifluoromethane.

The invention compounds can be mixed in the dry state with a pyrotechnic mixture to form a composition suitable for generating in enclosed spaces a smoke containing the compounds.

Alternatively, the compounds may be used in microemcapsulated form. They may also be formulated in biodegradable polymeric formulations to obtain a slow, controlled release of the active substance.

By including suitable additives, for example additives for improving the distribution, adhesive power and resistance to rain on treated surfaces, the different compositions can be better adapted for various utilities.

The invention compounds can be used as mixtures with fertilisers (eg. nitrogen-, potassium- or phosphorus-containing fertilisers). Compositions comprising only

granules of fertiliser incorporating, for example coated with, the compound are preferred. Such granules suitably contain up to 25% by weight of the compound. The invention therefore also provides a fertiliser composition comprising a fertiliser and the compound of general formula (I) or a salt or metal complex thereof.

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Wettable powders, emulsifiable concentrates and suspension concentrates will normally contain surfactants eg. a wetting agent, dispersing agent, emulsifying agent or suspending agent. These agents can be cationic, anionic or non-ionic agents.

Suitable cationic agents are quaternary ammonium compounds, for example cetyltrimethylammonium bromide. Suitable anionic agents are soaps, salts of aliphatic monoesters of sulphuric acid (for example sodium lauryl sulphate), and salts of sulphonated aromatic compounds (for example sodium dodecylbenzenesulphonate, sodium, calcium or ammonium lignosulphonate, butylnaphthalene sulphonate, and a mixture of sodium diisopropyl- and triisopropyl- naphthalene sulphonates).

Suitable ron-ionic agents are the condensation products of ethylene oxide with fatty alcohols such as oleyl or cetyl alcohol, or with alkyl phenols such as octyl- or nonyl-phenol and octylcresol. Other non-ionic agents are the partial esters derived from long chain fatty acids and hexitol anhydrides, the condensation products of the said partial esters with ethylene oxide, and the lecithins. Suitable suspending agents are hydrophilic colloids (for example polyvinylpyrrolidone and sodium carboxymethylcellulose), and swelling clays such as bentonite or attapulgite.

Compositions for use as aqueous dispersions or emulsions are generally supplied in the form of a concentrate containing a high proportion of the active ingredient, the concentrate being diluted with water before use. These concentrates should preferably be able

to withstand storage for prolonged periods and after such storage be capable of dilution with water in order to form aqueous preparations which remain homogeneous for a sufficient time to enable them to be applied by conventional spray equipment. The concentrates may conveniently contain up to 95%, suitably 10-85%, for example 25-60%, by weight of the active ingredient. After dilution to form aqueous preparations, such preparations may contain varying amounts of the active ingredient depending upon the intended purpose, but an aqueous preparation containing 0.0005% or 0.01% to 10% by weight of active ingredient may be used.

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The compositions of this invention may contain other compounds having biological activity, eg. compounds having similar or complementary fungicidal activity or which plant possess plant growth regulating, hert cidal or insecticidal activity.

A fungicidal compound which may be present in the composition of the invention may be one which is capable of compating ear diseases of cereals (eg. wheat) such as Septoria, Gibberella and Helminthosporium spp., seed and soil-borne diseases and downy and powdery mildews on grapes and powdery mildew and scab on apple etc. By including another fungicide, the composition can have a broader spectrum of activity than the compound of general formula (I) alone. Further the other fungicide can have a synergistic effect on the fungicidal activity of the compound of general formula (I). Examples of fungicidal compounds which may be included in the composition of the invention are carbendazim, benomyl, thiophanate-methyl, thiabendazole, fuberidazole, etridazole, dichlofluanid, cymoxanil, oxadixyl, ofurace, metalaxyl, furalaxyl, benalaxyl, fosetyl-aluminium, fenarimol, iprodione, prothiocarb, procymidone, vinclozolin, penconazole, myclobutanil, propamocarb, R0151297, diniconazole, pyrazophos, ethirimol, ditalimfos, tridemorph, triforine,

nuarimol, triazbutyl, guazatine, triacetate salt of 1,1'iminodi(octamethylene)diguanidine, buthiobate, propiconazole, prochloraz, flutriafol, hexaconazole, (2 RS, 3 RS)-2-(4-chlorophenyl)-3-cyclopropyl-1-(1H-1,2,4-1)triazol-l-yl)butan-2-ol, (RS)-l-(4-chlorophenyl)-4,4-5 dimethyl-3-(1H-1,2,4-triazol-1-ylmethyl)pentan-3-ol, fluzilazole, triadimefon, triadimenol, diclobutrazol, fenpropimorph, pyrifenox, fenpropidin, chlorozolinate, imazalil, fenfuram, carboxin, oxycarboxin, methfuroxam, 10 dcdemorph, BAS 454, blasticidin S, kasugamycin, edifenphos, Kitazin P, cycloheximide, phthalide, probenazole, isoprothiolane, tricyclazole, 4-chloro-N-(cyano(ethoxy)methyl)benzamide, pyroquilon, chlorbenzthiazone, neoasozin, polyoxin D, validamycin A, mepronil, flutolanil, pencycuron, diclomezine, phenazin oxide, nickel dimethyldithiocarbamate, techlofthalam, bitertanol, bupirimate, etaconazole, hydroxyisoxazole, streptomycin, cyprofuram, biloxazol, quinomethionate, dimethirimol, 1-(2cyano-2-methoxyiminoacetyl)-3-ethyl urea, fenapanil, tolclofos-methyl, pyroxyfur, polyram, maneb, mancozeb, captafol, chlorothalonil, anilazine, thiram, captan, folpet, zineb, propineb, sulphur, dinocap, dichlone, chloroneb, binapacryl, nitrothal-isopropyl, dodine, dithianon, fentin hydroxide, fentin acetate, tecnazene, quintozene, dicloran, copper containing compounds such as 25 copper Cyychloride, copper sulphate and Bordeaux mixture, and organomercury compounds. The compounds of general formula (I) can be mixed with soil, pear or other rooting media for the protection of plants against seed-borne, 30 soil-borne or foliar fungal diseases.

Suitable insecticides which may be incorporated in the composition of the invention include pirimicarb, dimethoate, demeton-s-methyl, formothion, carbaryl, isoprocarb, XMC, BPMC, carbofuran, carbosulfan, diazinon, fenthion, fenitrothion, phenthoate, chlorpyrifos, isoxathion, propaphos, monocrotophas, buprofezin, ethroproxyfen and cycloprothrin.

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Plant growth regulating compounds are compounds which control weeds or seedhead formation, or selectively control the growth of less desirable plants (eg. grasses).

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Examples of suitable plant growth regulating compounds for use with the invention compounds are the gibberellins (eg. GA_3 , GA_4 or GA_7), the auxins (eg. indoleacetic acid, indolebutyric acid, naphthoxyacetic acid or naphthylacetic acid), the cytokinins (eg. kinetin, diphenylurea, benzimidazole, benzyladenine or benzylaminopurine), phenoxyacetic acids (eg. 2,4-D or MCPA), substituted benzoic acid (eg. triiodobenzoic acid), morphactins (eg. chlorfluoroecol), maleic hydrazide, glyphosate, glyphosine, long chain fatty alcohols and acids, dikegulac, paclobutrazol, fluoridamid, mefluidide, substituted quaternary ammonium and phosphonium compounds (eg. chloromequat chlorphonium or mepiquatchloride), ethephon, carbetamide, methyl-3,6- dichloroanisate, daminozide, asulam, abscisic acid, isopyrimol, 1-(4-chlorophenyl)-4,6-dimethyl-2-oxo-1,2-dihydropyridine-3-carboxylic acid, hydroxybenzonitriles (eg. bromoxynil), difenzoquat, benzoylprop-ethyl 3,6-dichloropicolinic acid, fenpentezol, inabenfide, triapenthenol and tecnazene.

The following Examples illustrate the invention. Throughout the Examples, the term 'ether' refers to diethyl ether, magnesium sulphate was used to dry solutions, and solutions were concentrated under reduced pressure. Reactions involving water-sensitive intermediates were performed under an atmosphere of nitrogen and solvents were dried before use, where appropriate. Unless otherwise stated, chromatography was performed on a column of silica gel as the stationary phase. Where shown, infrared and NMR data are selective; no attempt is made to list every absorption in all cases. ¹H NMR spectra were recorded using CDCl₃-solutions unless otherwise stated. The following abbreviations are used throughout:

THE = tetrahydrofuran s = singlet DMF = N, N-dimethylformamide d = doublet = nuclear magnetic resonance NMR. t = triplet IR = infrared m = multiplet = melting point m.p. br = broad = active ingredient a.i. RH = relative CV. = cultivar humidity = dimethylsulphoxide DMSO GC = Gas Chromatography

EXAMPLE 1

This Example illustrates the preparation of (E)-methyl 2-[2-(3-chlorophenoxymethyl)phenyl]-3-methoxypropenoate (Compound No. 1 of Table I).

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A solution of 3-chlorophenol (9.26g) in DMF (25ml) was added dropwise to a stirred suspension of sodium hydride (1.44g) in DMF (50ml) (effervescence) and the resulting mixture was stirred at room temperature for 1 hour. A solution of 2-(bromomethyl)benzonitrile (11.76g) in DMF (25ml) was then added to the stirred reaction mixture and after a further hour at room temperature the mixture was poured into water and extracted with ether. The extracts were washed successively with water, dilute aqueous sodium hydroxide and brine, then dried and concentrated to give crude 2-(3-chlorophenoxymethyl)-benzonitrile (13.95g) as an orange-brown oil which crystallised on standing. An analytical sample, recrystallised from petrol, had m.p. 56°C.

Raney nickel alloy (9.72g) was added to a solution of part of the crude (2-(3-chlorophenoxymethyl)benzonitrile (9.72g) in 75% formic acid (150ml). The resulting mixture was heated at 150°C for about 5 hours, further Raney nickel alloy (3g) was added, and heating at 150°C was continued for a further 17 hours. The mixture was filtered and the solid was washed with a little methanol.

The combined filtrate and washings were diluted with water and extracted with ether. The extracts was washed successively with water, aqueous potassium carbonate and brine, then dried and concentrated to give 2-(3-chlorophenoxymethyl)benzaldehyde (5.80g) as a yellow-brown oil, NMR delta 5.51 (2H, s), 10.18 (1H, s) ppm. mixture of this crude benzaldehyde, methyl(methylthiomethyl)sulphoxide (1.73g) and Triton B [(40 weight % solution of benzyltrimethylammonium hydroxide in methanol) 1.21ml] in THF (6ml) was heated at 110°C for 3 hours. Further Triton B (2ml) was added and the mixture was heated for a further 4 hours at 110°C. Further Triton B (2ml) and methyl (methylthiomethyl)sulphoxide (1.5ml) were then added and the mixture was heated for a further 6 hours at 110°C. After cooling, the mixture was poured into water and extracted with ether. The extracts were washed with water and brine, dried, concentrated and chromatographed using ether as eluant to give a single stereoisomer of the sulphoxide (A) [1.10g, 7% yield from 2-(bromomethyl)benzonitrile] as a viscous oil, ¹H delta 2.18 (3H, s), 2.74 (3H, s), 5.04 and 5.12 (each 1H, d J 12Hz), 7.85 (1H, s) ppm.

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Hydrogen chloride was bubbled steadily through a stirred solution of the sulphoxide (A) (1.10g) in dry methanol (50ml) until the solvent began to boil. The resulting mixture was allowed to cool over 30 minutes, then poured into a mixture of ice and water and extracted

with ether. The extracts were washed with water until the washings were neutral, then dried and concentrated to give crude methyl [2-(3-chlorophenoxymethyl)phenyl]acetate (1.03c) as a yellow oil, ¹H NMR delta 3.67 (3H, s), 3.75 (2H, s), 5.08 (2H, s) ppm. A mixture of this crude acetate (1.03g) and methyl formate (4.26ml) in DMF was added dropwise over 10 minutes to a stirred suspension of sodium hydride (0.16g) in DMF, cooled in ice to below 10°C (effervescence). Following the addition, the reaction mixture was stirred at room temperature for 30 minutes, then poured into water, acidified with dilute hydrochloric acid, then extracted with ether. The extracts were washed with water, dried and concentrated to give a yellow oil (1.04g). Potassium carbonate (0.94g) and dimethyl sulphate (0.40g) were added successively to a stirred solution of this yellow oil in DMF (12ml) and the resulting mixture was stirred at room temperature for 17 hours, then poured into water and extracted with ether. The extracts were washed with water, dried, concentrated and chromatographed using a 1:1 mixture of ether and petrol to give the title compound [0.55g, 53% yield from the sulphoxide (A)] as a colourless solid which recrystallised from petrol to give colourless crystals m.p. 82°C.

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1H NMR: delta 3.71 (3H, s), 3.84 (3H, s), 4.95 (2H, s), 7.59 (1H, s) ppm.

EXAMPLE 2

This Example illustrates the preparation of (\underline{E}) -methyl 3-methoxy-2-[2-(3-phenoxyphenoxymethyl)phenyl]-propenoatc (Compound No. 165 of Table I).

A solution of 3-phenoxyphenol (1.56g) in DMF (10 ml) was added dropwise to a stirred suspension of sodium hydride (0.34g) in DMF (5 ml) at room temperature. An

hour later, a solution of (\underline{E}) -methyl 2-[2-(bromomethyl)-phenyl]-3-methoxypropenoate (2.0g, prepared by the method described in EP 0203606, except that benzoyl peroxide was used instead of azodiisobutyronitrile as catalyst in the bromination step) in DMF (10 ml) was added to the reaction mixture, which was then stirred at room temperature for 2 hours. It was poured into water and extracted (x 3) with ether. The combined extracts were washed successively with water, aqueous sodium hydroxide (x 2) and brine, then dried, concentrated and chromatographed using a 1:1 mixture of ether and petrol as eluant to give the title compound (1.39g, 51% yield) as an almost colourless oil.

IR (film): 1711, 1633 cm^{-1} .

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1H NMR: delta 3.66 (3H, s), 3.79 (3H, s), 4.93 (2H, s),
6.52-6.68 (3H, m), 6.95-7.54 (10H, m), 7.56 (1H,
s) ppm.

EXAMPLE 3

This Example illustrates the preparation of (E)-methyl 2-[2-(3-formylphenoxymethyl)phenyl]-3-methoxy-propenoate (Compound No. 175 of Table I).

Reaction between 3-hydroxybenzaldehyde, sodium hydride and (\underline{E}) -methyl 2-[2-(bromomethyl)phenyl]-3-methoxypropenoate under the conditions described in Example 2, followed by chromatography using a 1:1 mixture of ether and petrol as eluant, gave the title compound in a yield of 66% as an almost colourless oil.

IR (film): 1703, 1633 cm^{-1} .

1_H NMR : delta 3.72 (3H, s), 3.84 (3H, s), 5.03 (1H, s),
7.16-7.22 (2H, m), 7.30-7.48 (5H, m), 7.51-7.56
(1H, m), 7.61 (1H, s), 9.94 (1H, s) ppm.

EXAMPLE 4

This Example illustrates the preparation of (E)-methyl 2-[2-(3-[hydroxymethyl]phenoxymethyl)phenyl]-3-methoxyprop/enoate (Compound No. 178 of Table I).

Sodium borohydride (38mg) was added in portions over 5 minutes to a stirred solution of (E)-methyl $2-[2-(3-formylphenoxymethyl)phenyl]-3-methoxypropenoate (0.325g, prepared as described in Example 3) at room temperature. After the initial gentle effervescence had subsided, stirring was continued for a further <math>\frac{1}{2}$ hour, then the mixture was poured into water and extracted $(x \ 3)$ with ether. The ether extracts were combined, washed successively with water and brine, then dried, concentrated and chromatographed using ether as eluant to give the title compound as an oil (0.22g, 67% yield).

15 IR (film): 3434, 1708, 1632 cm⁻¹.

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1H NMR : delta 1.79 (lH, t), 3.84 (3H, s), 3.73 (3H, s),
4.64 (2H, d), 4.97 (2H, s), 6.81-6.85 (lH, m),
6.90-6.94 (2H, m), 7.16-7.27 (2H, m), 7.30-7.38
(2H, m), 7.54-7.58 (lH, m), 7.60 (lH, s) ppm.

EXAMPLE 5

This Example illustrates the preparation of (\underline{E}) -methyl 2-[2-(3-[phenoxymethyl]phenoxymethyl)phenyl]-3-methoxy-propenoate (Compound No. 186 of Table I).

A solution of methanesulphonyl chloride (0.56g) in dichloromethane (1 ml) was added dropwise over 5 minutes to a stirred solution of (E)-methyl 2-[2-(3-[hydroxy-methyl]phenoxymethyl)phenyl]-3-methoxypropenoate (1.07g, prepared as described in Example 4, except that this material, almost pure, was used without chromatographic purification) and triethylamine (0.56g) in dichloromethane

(15 ml), cooled in an ice-bath (exotherm and white precipitate). After allowing the reaction mixture to warm to room temperature, it was stirred for a further hour. Analysis at this time (by thin-layer and gas chromatography) indicated loss of the starting alcohol. The reaction mixture was poured into water and extracted (x 2) with ether. The combined ether extracts were washed successively with water, dilute hydrochloric acid, water, saturated aqueous sodium bicarbonate solution, water and 10 brine, then dried and concentrated to give a pale yellow oil (1.30g).

A solution of phenol (0.37g) in DMF (2 ml) was added dropwise to a stirred suspension of sodium hydride (36mg) in DMF (7 ml) (effervescence), and the resulting mixture was stirred at room temperature for 2 hours. A solution of the pale yellow oil described above (1.30g) in DMF (5 ml) was then added dropwise with stirring over 5 minutes, and the resulting mixture was stirred at room temperature for a further hour. It was poured into water and extracted with ether. The ether extracts were combined and washed successively with water, 2M aqueous sodium hydroxide solution, water and brine, then dried, concentrated and chromatographed using a 1:1 mixture of ether and petrol as eluant to give the title compound (0.695g, 53% yield from the alcohol) as a viscous oil.

IR (film): 1709, 1633 cm⁻¹.

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1H NMR: delta 3.69 (3H, s), 3.79 (3H, s), 4.97 (2H, s), 5.02 (2H, s), 6.85 (1H, m), 6.92-7.57 (12H, m),7.59 (1H, s) ppm.

EXAMPLE 6

30 This Example illustrates the preparation of (E)methyl 2-[2-(3-aminophenoxymethyl)phenyl]-3-methoxypropencate (Compound No. 34 of Table I).

Reaction between 3-aminophenol, sodium hydride and (\underline{E}) -methyl 2-[2-(bromomethyl)phenyl, -3-methoxypropenoate under the conditions described in Example 2 (except that the reaction mixture was stirred for just 1 hour after addition of the bromo-compound), followed by Chromatography using ether as eluant, gave a 27% yield of the title compound as a viscous gum.

IR (film): 3371, 3458, 1703, 1631 cm^{-1} .

1H NMR: delta 3.50-3.80 (2H, br s), 3.71 (3H, s), 3.81 (3H, s), 4.92 (2H, s), 6.24-6.60 (3H, m), 7.03 (1H, t), 7.16-7.19 (1H, m), 7.26-7.38 (2H, m), 7.52-7.58 (1H, m), 7.59 (1H, s) ppm.

EXAMPLE 7

This Example illustrates the preparation of $(\underline{E},\underline{E})$ -methyl 2-[2-(3-[\underline{N} -benzylidene]aminophenoxymethyl)phenyl]-3-methoxypropenoate (Compound No. 180 of Table I).

A stirred mixture of (E)-methyl 2-[2-(3-aminophenoxy-methyl)phenyl]-3-methoxypropenoate (0.32g, prepared as described in Example 6) and benzaldehyde (0.13g) in DMF (5 ml) was heated at 110°C for 30 hours, then allowed to cool, poured into water and extracted with ether (x 3). The combined extracts were washed successively with water and brine, then dried and concentrated to give an oil. The excess benzaldehyde was removed by bulb-to-bulb distillation at 125°C/0.25 mmHg, to leave, as the residue, the title compound (0.36g, 86% yield) as a viscous gum.

 $TR (film) : 1708, 1633 cm^{-1}$.

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1H NMR: delta 3.70 (3H, s), 3.80 (3H, s), 5.00 (2H, s),
6.78 (2H, m), 7.16-7.60 (9H, m), 7.59 (1H, s),
7.88 (2H, m), 8.43 (1H, s) ppm.

EXAMPLE 8

This Example illustrates the preparation of (\underline{E}) -methyl 2-[2-(3-hydroxyphenoxymethyl)phenyl]-3-methoxy-propenoate (Compound No. 171 of Table I).

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A solution of resorcinol (1.54g) in DMF (10 ml) was added dropwise to a stirred suspension of sodium hydride (0.05g) in DMF (5 ml) at room temperature. An hour later, a solution of (E)-methyl 2-[2-(bromomethyl)phenyl]-3methoxypropenoate (1.0g) in DMF (10 ml) was added to the reaction mixture, which was then stirred at room temperature for 4 hours and at 70°C for 5 hours. cooling, the mixture was poured into water, acidified with hydrochloric acid, and extracted with ether. The combined extracts were washed thoroughly with water, dried, concentrated and chromatographed using a 1:1 mixture of ether and petrol as eluant to give an oil (0.6g). Final purification was accomplished by dissolving this oil in ether, extracting the resulting solution with aqueous sodium hydroxide, acidifying these aqueous extracts and re-extracting with ether. This final ether extract was dried and concentrated to give the title compound (0.24g) as a colourless oil.

1H NMR: delta 3.72 (3H, s), 3.83 (3H, s), 4.94 (2H, s),
5.02 (1H, br s), 6.37-6.53 (3H, m), 7.04-7.56 (5H,
m), 7.60 (1H, s) ppm.

EXAMPLE 9

This Example illustrates the preparation of (\underline{E}) -methyl 3-methoxy-2-[2-(3-[pyrimidin-2-yloxy]phenoxy-methyl)phenyl]propenoate (Compound No. 214 of Table I).

A solution of (\underline{E}) -methyl 2-[2-(3-hydroxyphenoxymethyl)phenyl]-3-methoxypropenoate (0.5g, prepared as described in Example 8) in DMF (5 ml) was added dropwise

to a stirred suspension of sodium hydride (0.03g) in DMF (5 ml) at room temperature. An hour later, a solution of 2-chloropyrimidine (0.15g) in DMF (5 ml) was added, and the resulting mixture was 'eated at 80°C for 10 hours, then allowed to cool. The mixture was poured into water and extracted with ether. The extracts were washed successively with water (x 2), aqueous sodium hydroxide (x 2) and brine (x 1), then dried and concentrated to give an off-white solid (0.085g). Trituration of this solid with ether gave the title compound (0.076g) as a white solid, m.p. 157-165°C.

1H NMR : delta 3.68 (3H, s), 3.80 (3H, s), 4.96 (2H, s),
6.76-6.87 (3H, m), 7.04 (1H, t), 7.17 (1H, m),
7.26-7.40 (3H, m), 7.56 (1H, m), 7.58 (1H, s),
8.57 (2H, d) ppm.

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EXAMPLE 10

This Example illustrates the preparation of (\underline{E}) -methyl 2-[2-(pyridin-2-yloxymethyl)phenyl]-3-methoxy-propenoate (Compound No. 67 of Table I).

A mixture of 2-hydroxypyridine (0.50g) and (E)-methy. 2-[2-(bromomethyl)phenyl]-3-methoxypropenoate (2.25g) was suspended in dry n-hexane (10 ml) and silver carbonate (0.73g) was added. The mixture was stirred and heated under reflux for 2 hours in the dark. The cooled mixture was then concentrated and the residue was extracted with dichloromethane. The extracts were filtered through Hyflosupercel, washed successively with saturated aqueous sodium bicarbonate solution and water, then dried, concentrated and chromatographed using a 2:1 mixture of ether and petrol to give the title compound as a colourless oil which crystallised on standing (0.80g, 51% yield from 2-hydroxypyridine). Recrystallisation from petrol gave a white powder, m.p. 65-66°C.

EXAMPLE 11

This Example illustrates the preparation of (\underline{E}) -methyl 2-[2-(2,3-difluorophenoxymethyl)phenyl]-3-methoxy-propenoate (Compound No. 41 of Table I).

Lithium chloride (4.Cg) was stirred with N-methyl-2-pyrrolidinone (25 ml) at 50°C. After 40 minutes, (E)-methyl 2-[2-(bromomethyl)phenyl]-3-methoxypropenoate (2.0g) was added and the mixture was stirred for 1 hour at 50°C. The reaction mixture was cooled and poured into water (100 ml) and then extracted with ether (2 x 75 ml). The combined extracts were washed with brine (2 x 75 ml), dried and evaporated to give a white solid (1.66g), which was recrystallised from petrol (60-80°C) to give (E)-methyl 2-[2-(chloromethyl)phenyl]-3-methoxypropenoate (1.0g, 59% yield) as a white crystalline solid melting at 89-91°C. A mixed m.p. with (E)-methyl 2-[2-(bromomethyl)-phenyl]-3-methoxypropenoate (m.p. 88-90°C) gave a depressed m.p. of 85-88°C.

IR (nujol): 1706, 1628 cm^{-1} .

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A solution of 2,3-difluorophenol (0.25g) in DMF (3 ml) was added dropwise to a stirred suspension of sodium hydride (0.0385g) in DMF (7 ml) at room temperature. An hour later, a solution of (E)-methyl 2-[2-chloromethyl)-

phenyl]-3-methoxypropenoate (0.385g) in DMF (5 ml) was added and the mixture was stirred for 16 hours at room temperature, and then warmed to 50°C for 4 hours. The reaction mixture was poured into water (100 ml) and extracted with ether $(2 \times 75 \text{ ml})$. The ether extracts were washed with brine, dried and evaporated to give a clear oil. Purification by chromatography using a 7:3 mixture of ether and petrol $(60-80^{\circ}\text{C})$ as eluant gave the title compound (123mg, 23% yield) as a white crystalline solid melting at $60-62^{\circ}\text{C}$.

IR (film): 1709, 1632 cm^{-1} .

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EXAMPLE 12

This Example illustrates the preparation of methyl 2-(2-chlorophenoxymethyl)phenylacetate, an intermediate for the preparation of (\underline{E}) -methyl 2-[2-(2-chlorophenoxymethyl)phenyl]-3-methoxypropenoate (Compound No. 157 of Table I).

2-Chlorophenol (1.30g) was added to a solution of potassium hydroxide (0.38g) in a little water, and the resulting mixture was stirred for an hour at room temperature and 15 minutes at 50°C. 3-Isochromanone (1.0g) was added to the reaction mixture and it was heated in an open-topped flask at 150°C for 5 hours. A further 1.3g of 2-chlorophenol was then added, an air condenser was fitted to the flask, and heating at 150°C was continued for a further 6 hours. After cooling, the reaction mixture, a viscous brown oil, was dissolved in a mixture of ethyl acetate and dilute hydrochloric acid.

The organic and aqueous layers were separated and the latter was extracted (x 3) with further ethyl acetate. The combined ethyl acetate layers were washed with water (x 3), dried and concentrated to give a viscous brown oil (2.76g). This oil was dissolved in methanol (60 ml), a few drops of concentrated hydrochloric acid were added, and the solution was heated under reflux for 6 hours. After cooling, the mixture was poured into water and extracted (x 3) with ether. The extracts were washed successively with water, aqueous sodium hydroxide and brine, then dried and concentrated to give methyl 2-(2-chlorophenoxymethyl)phenylacetate (0.36g) as an oil.

IR (film): 1733 cm^{-1} .

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¹H NMR: delta 3.67 (3H, s), 3.80 (2H, s), 5.19 (2H, s), 6.86-7.53 (8H, m) ppm.

EXAMPLE 13

This Example illustrates the preparation of (\underline{E}) -methyl 3-methoxy-2-[2- $(\underline{N}$ -methyl- \underline{N} -phenyl-aminomethyl)-phenyl]propenoate (Compound No. 2 of Table III).

A mixture of (E)-methyl 2-[2-(bromomethyl)phenyl]-3-methoxypropenoate (10.0g, 90% pure), sodium hydrogen orthophosphate dibasic (Na₂HPO₄, 5.74g) and potassium hydrogen monophosphate monobasic (KH₂PO₄, 0.55g) in DMSO (20 ml) was heated at 80°C for 1 hour and then at 110°C for a further hour (compare J H Babler, M J Coghlan, M Feng and P Fries, J.Org.Chem., 1979, 44, 1716). After cooling, the reaction mixture was poured into water and extracted with ether. The extracts were washed with brine, dried, concentrated and chromatographed using ether as eluant to give (E)-methyl 2-(2-formylphenyl)-3-methoxy-propenoate (2.77g, 40% yield) as a white crystalline solid, m.p. 67-69°C.

IR (nujol) : 1710, 1634 cm⁻¹.

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1H NMR: delta 3.72 (3H, s), 3.84 (3H, s), 7.30-7.65 (3H,
m), 7.69 (1H, s), 7.9 (1H, m), 10.0 (1H, s) ppm.

A mixture of (E)-methyl 2-(2-formylphenyl)-3-methoxypropenoate (0.10g), N-methylaniline (0.27g) and glacial
acetic acid (1 ml) in 40-60°C petrol (ca. 3 ml) was
stirred at room temperature. After 2 hours, boranepyridine complex (0.4 ml) was added, and the resulting
mixture was stirred for a further 2 hours. 5M Hydrochloric acid (2 ml) was added followed, when evolution of
gas was complete, by aqueous sodium hydroxide until the
mixture was basic. The mixture was extracted with ether.
The extracts were washed with brine, dried, concentrated
and chromatographed using a 1:1 mixture of petrol and
ether as eluant to give the title compound (0.08g) as a
white crystalline solid, m.p. 115-121°C, which turned
mauve on standing.

¹H NMR: delta 3.01 (3H, s), 3.72 (3H, s), 3.86 (3H, s), 4.35 (2H, s), 7.54 (1H, s) ppm.

EXAMPLE 14

This Example illustrates an alternative preparation of (\underline{E}) -methyl 2-[2-(bromomethyl)phenyl]-3-methoxy-propenoate.

Bromine (0.25 ml) was added to a stirred solution of (E)-methyl 3-methoxy-2-(2-methylphenyl)propenoate (1.0g) and azodiisobutyronitrile (0.1g) in chloroform (40 ml) at room temperature, with illumination from a 100 watt tungsten lamp. After 3 hours the reaction mixture was poured into sodium metabisulphite (50 ml of a 50% aqueous solution). The organic phase was separated and washed with water, then dried and concentrated to give a clear

oil (1.2g). Purification by chromatography using silica gel with ether and hexane (1:1) as the eluant gave the title compound (240 mgs, 17% yield) melting at 88-90°C. A mixed melting point with material prepared as described in Example 2 indicated no depression in the melting point.

IR (nujol mull): 1704, 1627 cm⁻¹.

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EXAMPLE 15

This Example illustrates the preparation of (\underline{E}) -methyl 2-[2-(1-[3-chlorophenoxy]ethyl)phenyl]-3-methoxy-propenoate (Compound No. 3 of Table I).

Methyl 2-ethylbenzoate was prepared in a yield of 92% by heating a solution of the corresponding acid in acidic methanol.

N-Bromosuccinimide (10.7g) and azodiisobutyronitrile (catalytic) were added to a solution of methyl 2-ethylbenzoate (10g) in carbon tetrachloride (50 ml), and the resulting mixture was heated at 80°C for 6 hours under reflux. After cooling, the reaction mixture was filtered and the filtrate was concentrated to give methyl 2-(1-bromoethyl)benzoate (12g), almost pure by GC and NMR, as a yellow oil.

A solution of 3-chlorophenol (8.2g) in DMF (30 ml) was added dropwise to a stirred suspension of sodium hydride (1.3g) in DMF (30 ml). An hour later, a solution

of crude methyl 2-(1-bromoethyl)benzoate described above (12g) in DMF was added with stirring. After stirring at room temperature for 2 hours, the resulting mixture was poured into water and extracted with ether. The ether extracts were washed successively with water (x 2), aqueous sodium hydroxide (x 2), and brine, then dried and concentrated to give methyl 2-[1-(3-chlorophenoxy)ethyl]-benzoate (14.84g, 88% pure by GC), as a yellow oil.

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A solution of the crude methyl 2-[1-(3-chloro-phenoxy)ethyl]benzoate described above (14.8g) in THF (50 ml) was added dropwise to a stirred suspension of lithium aluminium hydride (1.93g) in THF (70 ml) cooled to 0-5°C. Following the addition, the reaction mixture was stirred at about 0°C for 30 minutes, then at room temperature for 2 hours. It was poured carefully into water and was extracted with ether. The extracts were washed successively with water (x 2) and brine, then dried and concentrated to give 2-[1-(3-chlorophenoxy)ethyl]benzyl alcohol (11.72g, 85% pure by GC) as a yellow oil.

Manganese dioxide (6.65g) was added to a solution of part of the crude benzyl alcohol described above (4.02g) in dichloromethane (100 ml) and the resulting mixture was heated at 40°C under reflux for 24 hours. The mixture was filtered, and the filtrate was concentrated to give 2-[1-(3-chlorophenoxy)ethyl]benzaldehyde (3.53g) containing (by GC analysis) 30% of the benzyl alcohol starting material.

IR (film): 1691 cm^{-1} .

The crude benzaldehyde was converted into methyl 2-[1-(3-chlorophenoxy)ethyl]phenylacetate by the 2 steps described in Example 1 for a similar conversion, that is by condensation with methyl(methylthiomethyl)sulphoxide in the presence of Triton B, foll(d by acidic methanolysis of the resulting sulphoxide. The phenylacetate, an oil, was purified by chromatography using a mixture of hexane and ether (7:3) as eluant.

10 IR (film): 1739 cm^{-1} .

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1H NMR (270 MHz) delta : 1.61 (3H, d, J 6.5 Hz), 3.70 (3H, s), 3.74 (2H, s), 5.49 (1H, q, J 6.5 Hz), 6.71 (1H, dd), 6.85 (2H, m), 7.10 (1H, t, J 8Hz), 7.26 (3H, m), 7.44 (1H, m) ppm.

The phenylacetate was converted into the title compound by the 2 steps described for a similar conversion in Example 1, that is by treatment with methyl formate and sodium hydride, and then with dimethyl sulphate and potassium carbonate. The title compound, an oil, was purified by chromatography using a mixture of ether and hexane (1:1) as eluant.

IR (film): 1712, 1634 cm^{-1} .

1H NMR (270 MHz): delta 1.50 (3H, d, J 7Hz), 3.72 (3H, br s), 3.87 (3H, br s), 5.19 (1H, br q, J 7Hz), 6.8 (2H, m), 7.1 (2H, m), 7.3 (3H, m), 7.42 (1H, m), 7.63 (1H, s) ppm.

The following Examples of compositions suitable for agricultural and horticultural purposes which can be formulated from the compounds of the invention. Such compositions from another aspect of the invention.

5 Percentages are by weight.

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EXAMPLE 16

An emulsifiable concentrate is made up by mixing and stirring the ingredients until all are dissolved.

Compound No. 1 of Table 1	TOR
Benzyl alcohol	30%
Calcium dodecylbenzenesulphonate	5%
Nonylphenolethoxylate (13 moles	
ethylene oxide)	10%
Alkyl benzenes	45%

EXAMPLE 17

The active ingredient is dissolved in methylene dichloride and the resultant liquid sprayed on to the granules of attapulgite clay. The solvent is then allowed to evaporate to produce a granular composition.

Compound	No.	1	of	Table	I		5%
Attapulgi	te	gra	anu]	les			95%

EXAMPLE 18

A composition suitable for use as a seed dressing is prepared by grinding and mixing the three ingredients.

Compound No.	1	of	Table	I		50%
Mineral oil						28
China clay					*	48%

EXAMPLE 19

A dustable powder is prepared by grinding and mixing the active ingredient with talc.

Compound	No. 1	of	Table I		5 %
Talc					95%

EXAMPLE 20

A suspension concentrate is prepared by ball milling the ingredients to form an aqueous suspension of the ground mixture with water.

	Compound No. 1 of Table I	40%
	Sodium lignosulphonate	10%
10	Bentonite clay	18
	Water	49%

This formulation can be used as a spray by diluting into water or applied directly to seed.

EXAMPLE 21

A wettable powder formulation is made by mixing together and grinding the ingredients until all are thoroughly mixed.

	Compound No. 1 of Table I	25%
	Sodium lauryl sulphate	2%
	Sodium lignosulphonate	5%
20	Silica	25%
	China clay	43%

EXAMPLE 22

Compounds of the invention were tested against a variety of foliar fungal diseases of plants. The technique employed was as follows.

The plants were grown in John Innes Potting Compost (No 1 or 2) in 4cm diameter minipots. The test compounds were formulated either by bead milling with aqueous Dispersol T or as a solution in acetone or acetone/ethanol which was diluted to the required concentration with water immediately before use. For the foliage diseases, the formulations (100 ppm active ingredient) were sprayed onto the foliage and applied to the roots of the plants in the soil. The sprays were applied to maximum retention and the root drenches to a final concentration equivalent to approximately 40 ppm a.i./dry soil. Tween 20, to give a final concentration of 0.05%, was added when the sprays were applied to cereals.

For most of the tests the compound was applied to the soil (roots) and to the foliage (by spraying) one or two days before the plant was inoculated with the disease. An exception was the test on Erysiphe graminis in which the plants were inoculated 24 hours before treatment. Foliar pathogens were applied by spray as spore suspensions onto the leaves of tes": plants. After inoculation, the plants were put into an appropriate environment to allow infection to proceed and then incubated until the disease was ready for assessment. The period between inoculation and assessment varied from four to fourteen days according to the disease and environment.

The disease control was recorded by the following 30 grading:

4 = no disease

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- 3 = trace -5% of disease on untreated plants
- 2 = 6-25% of disease on untreated plants
- 1 = 26-59% or disease on untreated plants
- 0 = 60-100% of disease on untreated plants

The results are shown in Table V.

TABLE V

			· · · · · · · · · · · · · · · · · · ·		•			
COMPOUND	TABLE	PUCCINIA	ERYSIPHE	VENTURIA	PYRICULARIA	CERCOSPORA	PLASMOPARA	PHYTOPHTHOR/
NO.	NO.	RECONDITA	GRAMINIS	INAEQUALIS	ORYZAE	ARACHIDICOLA	VITICOLA	INFESTANS
		(WHEAT)	(BARLEY)	(APPLE)	(RICE)	(PEANUT)	(VINE)	(OTAMUI)
	-			-				
1	I	4	4	4	4	4	4	4
23	Ι	4	4	4	4	4	4	4
24	I	4	4	4	4	4	4	4
25	I	4	4	4	2	4	4	3
27	I	4	4.	4	1	4	0	4
29	I	4	2	4	4	4	4	4
33	I	- 4	2	4	4	4	4	3
34	I	3	0	3	0	0	4	4
3 3	I	4	4	4	0	4	4	4
43	I	4	4	4	4	4	4	4
44	I	4	4	4	2	3	4	3
45	I	4	3	4	4	4	4	4
67	I	4	- 4	4	4	4	4	4
68	I	3	4	4	3	3	4	3
149	I	4	4	4	4	_	4	4
· · · · · · · · · · · · · · · · · · ·	<u> </u>				7			

TABLE V (CONT/D)

COMPOUND	TABLE	PUCCINIA	ERYSIPHE	VENTURIA	PYRICULARIA	CERCOSPORA	PLASMOPARA	PHYTOPHTHORA
NO.	NO.	FECONDITA	GRAMINIS	INAEQUALIS	ORYZAE	ARACHIDICOLA	VITICOLA	INFESTANS
		(WHEAT)	(BARLEY)	(APPLE)	(RICE)	(PEANUT)	(VINE)	(TOMATO)
		<u></u>						
1								
155	I	4	4	4	4	4	4	4.
156	I	4	4	4	0	4	4	}
157	Ι	4	4	4	4	4	4	3
158	I	4	4	4	4	4	4	3
159	I	4	3	4	0	4	0	3
160	Ι	4	4	4	3	3	4	4
161	I	3	3	4	0	3	4	1
162	I	4	4	4	2	4	4	3
163	I	4	4	4	2	4	4	4
164	I	4	4	4	4	4	4	3
165	I	4	4	0	4	0	4	4
166	I	4	4	4	4	4	4	4
167	I	4	4	4	4	3	4	4
168	Ι	4	4	4	4	3	4	4
169	I	3	1	4	0	4	4	4
170	I	0	4	4	3	4	4	4

TABLE V (CONT/D)

COMPOUND	TABLE	PUCCINIA	ERYSIPHE	VENTURIA	PYRICULARIA	(TEDGGGGGGGA	DI AGNODA DA	Γ
			1			CERCOSPORA	PLASMOPARA	PHYTOPHTHORA
NO.	NO.	RECONDITA	GRAMINIS	INAEQUALIS	ORYZAE	ARACHIDICOLA	VITICOLA	INFESTANS
		(WHEAT)	(BARLEY)	(APPLE)	(RICE)	(PEANUT)	(VINE)	(TOMATO)
171	Ι	3	1	4	0	3	4	3
172	I	4	4	4	O	. 4	4	4
173	I	4	3	4	0	4	4	4
174	1	4	4	4	0	4	4	4
175	I	3	1	4	0	1	4	4
176	I	4	4	4	4	_	4	4
177	I	4	4	4	4	_	4	4
178	Ι	3	0	0	2	3	4	2
179	Ι	3	0	0	2	0	4	4
180	Ι	3	0	Q	2	4	4	4
181	I	4	4	4	3	4	4	4
182	I	4	4	3	4	4	4	4
183	I	0	4	4	3	4	4	4
184	I	4	4	4	3	4	4	4
185	I	<u>{</u> 4	4	2	4	4	4	4
					1			****

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TABLE V (CONT/D)

COMPOUND NO.	TABLE NO.	PUCCINIA RECONDITA (WHEAT)	ERYSIPHE GRAMINIS (BARLEY)	VENTURIA INAEQUALIS (APPLE)	PYRICULARIA ORYZAE (RICE)	CERCOSPORA ARACHIDICOLA (PEANUT)	PLASMOPARA VITICOLA (VINE)	PHYTOPHIHORA INFESTANS (TOMATO)
1	II	4	2	4	3	0	4	4
4		u*	0*	3*	0*	0*	1*	0*
2		4	4	4	4	0	4	4

^{* = 25}ppm foliar sprayonly

EXAMPLE 23

Compounds 1 and 23 of Table I were tested for phytotoxicity on peanut and tomato plants and Compound No. 169 of Table I was tested for phytotoxicity on tomato alone. For comparative purposes only, the known compound (E)-methyl 2-(2-phenoxymethyl)phenyl-3-methoxypropenoate (diclosed in EP-A-0178826 and forming no part of the present invention) was tested side-by-side in the same way. This compound is referred to hereafter as the "comparative compound."

The testing procedure was as follows.

(a) Peanut

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Peanut plants, cv. Tomnut, were propagated in John Innes No. 1 compost. They were grown under controlled environmental conditions i.e. a 16 hour light and 8 hour dark regime of 27°C/80% RH and 20°C/95% RH respectively. Uniform, 8-10 day-old plants were selected for the experiments.

The test compounds were formulated in 5 cm³ DISPERSOL T*, diluted to the desired concentration with deionised water, and applied to the plants as root drenches (10mls per treatement).

All treatments were replicated four times. Control plants were treated with a root drench of deionised water. All plants were maintained at approximately 27°C under glasshouse conditions.

* A mixture of sodium sulphate and a condensate of formaldehyde with sodium naphthalene sulphone.
DISPERSOL T is a Registered Trademark, the property of Imperial Chemical Industries PLC.

One week after treatment plants were assessed for phytotoxicity, by comparison with the controls. Phytotoxicity was assessed on a linear 0 - 5 scale where grade l = slight damage and grade 5 = dead plant. The results are displayed in Table VI.

(b) Tomato

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Tomato plants, cv. Outdoor Girl, grown in John Innes No. 1 compost, were selected for uniformity after 20 days growth under glasshouse conditions at 24°C.

The test compound was inmulated in 5 cm³ DISPERSOL T and diluted to the desired concentration with deionised water. All plant surfaces were sprayed to maximum retention using a hand held Devilbiss spray gun at 10 psi. Following chemical treatment plants were maintained under a 16 hour light and 8 hour dark regime at 21°C/60% RH and 18°C/95% RH respectively. All treatments were replicated four times. Control plants were sprayed with deionised water.

One week after treatment plants were assessed for phytotoxicity in a similar manner to that previously described for peanuts.

In tests including Compound No. 169, of Table I treatments were applied 3 times at 3-4 day intervals and phytotoxicity assessments undertaken one week after the final application.

TABLE VI

COMPOUND TESTED	(a) Toma	ito	(b) <u>Peanut</u>
	300	100	30 (ppm)	100 (ppm)
Compound 1, Table I	1.5	0.63	0.75	0
Compound 23, Table I	2.3	1.5	0.3	0.13
Comparative Compound	3.0	3.4	2.8	1.5

TABLE VII

COMPOUND TESTED		Tomato	
	100	30	10 (ppm)
Compound 169, Table I	1.5	0.9	0.3
Comparative Compound	3.4	3,4	2.8

Conclusions

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The results displayed in Tables VI and VII show that the compounds of the invention Nos. 1, 23 and 169 of Table I (substituted with chlorine or diethylamino in the phenyl ring of the phenoxymethyl moiety) are less phytotoxic than the corresponding unsubstituted comparative compound.

EXAMPLE 24

This Example illustrates the plant growth regulating properties of compounds 1, 23 and 68 of Table I when tested on a whole plant screen against various species of plant. The plant species are identified in Table VII with the leaf stage at which they are sprayed.

A formulation of each chemical was applied at 4000 ppm (4 kg/ha in a 1000 l/ha field volume) using a tracksprayer and a SS8004E (Teejet) nozzle.

After spraying the plants were grown in a glasshouse with 25°C day/22°C night temperature. Supplementary lighting was supplied when necessary to provide an average photoperiod of 16 hours (14 hours minimum).

Afte 2-6 weeks in the glasshouse, depending on species and time of year, the plants were visually assessed for morphological characteristics against a control of plant sprayed with a blank formulation. The results are presented in Table VIII.

TABLE VII

PLANT MATERIAL USED FOR WHOLE PLANT SCREEN

SPECIES	CODE	VARIETY	GROWTH STAGE AT TREATMENT	NO. PLANTS PER 3" POT	COMPOST TYPE
Maize	MZ	Earliking	$2\frac{1}{4} - 2\frac{1}{2}$ leaves	1	PEAT
Barley	BR	Atem	1 - 3.5 leaves	4	JTP*
Tomato	TO	Ailsa Craig	2 - 2½ leaves	1	PEAT

* John Innes Potting Compout

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TABLE VIII

PLANT	COMPOUND	<u> </u>					1
MATERIAL	NO.	R	G	A	T	I	P
	(TABLE I)						
ТО	1	3		3	1		2
	-	3		, ,	1		2
ТО	23	3		3			3
ТО	68						
BR	69				1		
MZ	1	1	1			1	
MZ	23						

Key:

R = Retardation

G = Greening effect

A = Apical damage

T = Tillering or side shooting

I = Interligular or internodal length reduction

P = Phytotoxicity

All effects, except phytotoxicity, are scored visually on a 1-3 basis where

Key (cont/d):

1 = 10-30%

2 = 31-60%

3 = 61 - 100%

Blank means less than 10% effect.

Phytotoxicity is scored on a 1-5 basis where

l = less than 10%

2 = 11 - 30%

3 = 31-50%

4 = 51 - 70%

5 = greater than 70%

Blank means no effect at all observed.

P34200MAIN MJH/dlc 07 Jan 88 DC008

1. A compound of the formula (I):

$$R^{1}$$
 R^{2}
 C
 R^{3}
 C
 $CH_{3}O_{2}C$
 $CH_{3}O_{2}C$

and stereoisomers thereof, wherein R^1 is optionally substituted aryl or optionally substituted heteroaryl; Y is oxygen, sulphur or NR^4 ; R^2 , R^3 and R^4 , which may be the same or different, are hydrogen, C_{1-4} alkyl or C_{2-4} alkenyl; X is halogen, C_{1-4} alkyl, C_{2-4} alkenyl, C_{1-4} alkoxy, nitro or cyano; and n is 0 or an integer of 1 to 4; provided that when Y is oxygen, n is 0 and R^1 is unsubstituted phenyl at least one of R^2 and R^3 is other than hydrogen or methyl.

 A compound according to claim 1 in which Y is oxygen.

- 3. A compound according to claim 1 in which Y is oxygen and \mathbb{R}^1 is substituted phenyl.
- 4. A compound according to claim 1 or 2 in which R¹ is optionally substituted heteroary1.
- 5. A compound according to claim 1 in which \mathbb{R}^1 is optionally substituted aryl and Y is $\mathbb{N}\mathbb{R}^4$.

- 6. A compound according to claim 1 in which R^1 is optionally substituted aryl, Y is exygen or sulphur and R^2 and R^3 are not both hydrogen.
- 5 7. A compound according to claim 1 in which X is C_{2-4} alkenyl.
- 8. A compound according to claim 1 or 2 in which R^1 is ary1 optionally substituted with one or more of hydroxy, 10 C_{3-6} cycloalkyl($_{1-4}$)alkyl, aryl(C_{1-4})alkoxy, aryloxy- (C_{1-4})alkyl, acyloxy, CR =NR or N=CR R and R and R are independently hydrogen, C_{1-4} alkylthio, C_{3-6} cycloalkyl(C_{1-4})alkyl, phenyl or benzyl, the phenyl and benzyl groups being optionally substituted with halogen, C_{1-4} alkyl or C_{1-4} alkoxy.
- 9. A compound according to claim 1 or 2 in which R^1 is aryl optionally substituted with one or more of NR R, NHCOR, NHCONR R, CONR R, CO₂R, OSO₂R, 20 SO₂R or COR, R is C_{3-6} cycloalkyl(C_{1-4})alkyl or benzyl and R is hydrogen, C_{1-4} alkylthio, C_{3-6} cycloalkyl, C_{3-6} cycloalkyl(C_{1-4})alkyl, phenyl or benzyl, the phenyl and benzyl groups being optionally substituted with halogen, C_{1-4} alkyl or C_{1-4} alkoxy.

...10. The (E)-isomers of a compound of the formula (Ia):

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in which A_h is selected from the group 2-bromo; 3-iodo; 2-ethyl; 3-iso-propyl; 3-t-butyl; 3-trifluoromethoxy; 3-amino; 2-carboxy; 3-methoxycarbonyl; 2-hydroxy; 2,3-difluoro; 3,5-difluoro; 3,3-dimethoxy; 2-Nuoro-4-chloro; 5 2-chloro-5-fluoro; 2-fluoro-6-methyl; 3-methyl-4-fluoro; 3fluoro-5-methoxy; 2-methoxy-3-fluoro; 2-chloro-4-methyl; 2-methyl-5-chloro; 2-chloro-6-methoxy; 3-methoxy-4-chloro; 3-methoy1-5-methoxy; 2,4,6-trifluoro; 2,4,6-trichloro; 2,4,6-trimethyl, 2,6-difluoro-4-chloro; 2,6-dimethyl-4-fluoro; 10 2,3,5,6-tetrachloro; pentafluoro; and pentachloro.

11. The (E)-isomers of a compound of the formula (Ib):

in which Y has the meaning given in claim 1; m is an integer of 1 to 5; and A is halo, hydroxy, C_{1-4} alkyl, halo(C_{1-4})-intro, alkyl, C_{1-4} alkoxy, halo(C_{1-4}) alkoxy, phenyl, phenoxy, nitro, amino, acylamino, cyano, carboxy, C_{1-4} alkoxycarbonyl intro C_{1-4} alkylcarbonyloxy.

30 12. A compound of the formula (Ic):

$$A^{1}_{p}$$
 CH_{2}^{o}
 $CH_{3}O_{2}C$
 C



in which B is N or CH; Y has the meaning given in claim 1; p is 0 or an integer of 1 to 3 when B is N, or 0 or an integer of 1 to 4 when B is CH; and A has the meaning ascribed to A in claim 12.

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A compound according to claim 12 in which Y is attached to a position ortho to a ring nitrogen atom, or a substituent A¹ is attached to a position ortho to a ring nitrogen atom, or both.

10

The (E)-isomers of the compound of the formula (Id):

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in which q is 0 or an integer of 1 to 5; D is halo, hydroxy, halo(C₁₋₄)alkyl, alkyl, halo(C_{1-4})alkoxy or phenoxy; and E is hydrogen or halogen.

The (E)-isomers of the compound of the formula (Ie): 15,

$$_{\text{CH}_{3}\text{O}_{2}\text{C}}^{\text{CH}_{2}}$$

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in which B is N or CH; r is 0 or an integer of 1 to 3 when B is N or 0 or an integer of 1 to 4 when B is CH and D and E are 39

as defined in claim 15.

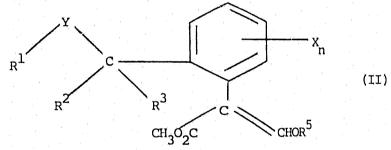
5

The (E)-isomers of the compound of the formula (If):

CH₂ (If) CH₃O₂C 10

in which A is 3-bromo, 3-chloro or 4-chloro.

- A process for preparing a compound according to claim 1 15 which comprises
 - treating a compound of formula (II): (a)



with a compound of the formula CH3L; or

(b) eliminating the elements of methanol from a compound of ... formula (IV):

30: (IV) CH302C CH(OCH₃)₂ 35

under acidic or basic conditions; or

treating a ketoester of formula (VI); (c)

with methoxymethylenating reagent; or

(d) treating a compound of formula (X):

$$\begin{array}{c|c} L & & & \\ R^2 & C & \\ & R^3 & \\ & CH_3O_2C & CH.OCH_3 \end{array}$$

with a compound of formula RlYM; or

(e) treating a compound of formula (XIII):

$$x_n$$
 (XIII)
$$CH_3O_2C$$
 $CH.OCH_3$

with a compound R^1L in the presence of a base; or

(f) when Y is NR4 reducing an amide of formula (XVIII):

$$\mathbb{R}^4$$
(XVIII)
 \mathbb{R}^1
 \mathbb{R}^4
 \mathbb{R}^4
 \mathbb{R}^4
 \mathbb{R}^4
 \mathbb{R}^4
 \mathbb{R}^4

or treating a carbonyl compound of formula (XVII):

15 R^2 CH_3O_2C CH_3O_4 CH_3O_4

with a primary or secondary amine of formula R¹R⁴NH and a suitable reducing agent, in which R¹, R², R³, R⁴, Y, X 20....and n have the meanings given in claim 1, R⁵ and M are metal atoms, L is a leaving group and W is a group which may be converted into the group CH₃O.OCH:C(CO₂CH₃).

is. Compounds of the formulae (II) to (VI) and (VIII) as herein defined.

19. A compound of the formula (Ig):

in which T is hydroxy, mercapto, formyl, hydroxymethyl, chloromethyl, bromomethyl, amino, carboxy or -CH₂NHR in which R is hydrogen, alkyl or aryl.

39 20. A compound of the formula (Ih):

$$CH_3O_2C$$
 $CH.OCH_3$ in which Q is chloromethyl or formyl.

10 21. A process for preparing the intermediate compound (VIII) according to claim 19, which comprises treating an isochromanone of formula (IX):

with a compound of formula R^1YM , in which R^1 , R^2 , R^3 , Y, X and R^3 and R^3 and R^3 are tall atom.

- 22. A fungicidal composition comprising a fungicidally effective amount of a compound according to any one of claims 1 to 16 and a fungicidally acceptable carrier or diluent therefor.
- 23. A method of combating fungi which comprises applying to plants, to the seeds of plants or to the locus of the plants or seeds, a compound according to any one of claims 1 to 17 or a composition according to claim 23.

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A compound, according to claim 1, substantially as hereinbefore described with reference to any one of the examples.

DATED: 1 July, 1991 PHILLIPS ORMONDE & FITZPATRICK IMPERIAL CHEMICAL INDUSTRIES PLC Doud & Fitylatrick

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