(No Model.)

D. D. NUGENT.

CURTAIN BRACKET.

No. 284,143. Patented Aug. 28, 1883.

Fig. 1.

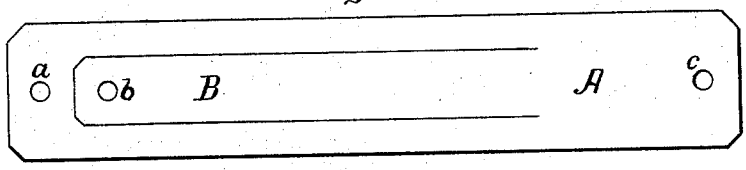


Fig. 3.

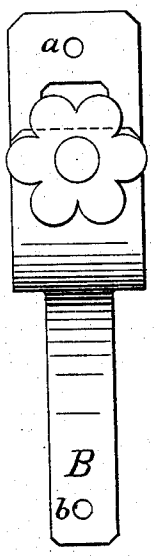


Fig. 2.

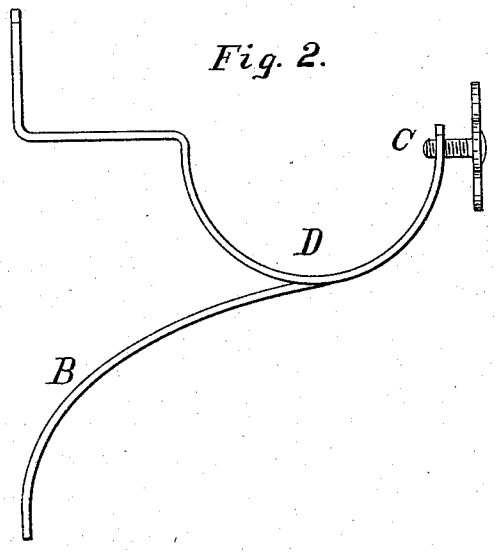


Fig. 4.

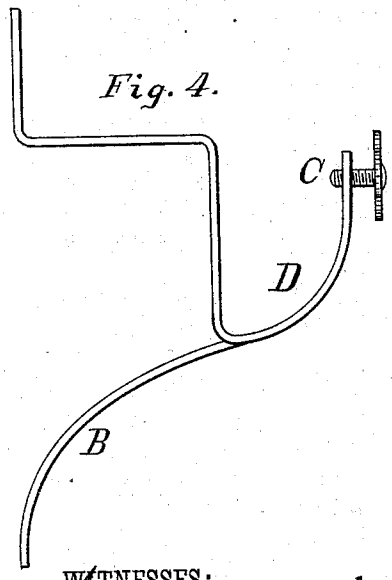
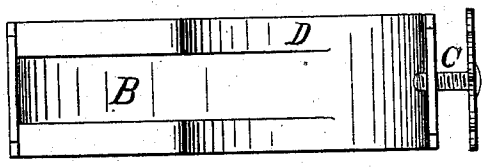


Fig. 5.



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UNITED STATES PATENT OFFICE.

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CURTAIN-BRACKET.

SPECIFICATION forming part of Letters Patent No. 284,143, dated August 28, 1883.

Application filed June 22, 1883. (No model.)

To all whom it may concern:

Be it known that I, DANIEL D. NUGENT, of Newark, Essex county, New Jersey, assignor to W. T. Mersereau & Co., have invented Improvements in the Construction of Curtain-Pole Brackets; and I do hereby declare that the following is a full, clear, and correct description of the same, reference being had to the accompanying drawings, making a part of this specification, and to the letters of reference marked thereon, in which—

Figure 1 is a top view of my improved curtain-pole bracket, punched out, but not bent; Fig. 2, a side view of the bracket; Fig. 3, a front view of the same; Fig. 4, a view of the same constructed to receive a half-round pole. Fig. 5 is a top view of Fig. 2.

In the drawings like parts of the invention are indicated by the same letters of reference.

The nature of my invention consists in the construction, as more fully hereinafter set forth, of an improved bracket for supporting curtain-poles, the object of the invention being the production of a bracket for curtain-poles which can be afforded at a low price to the consumer, and in carrying out my invention I produce the bracket from one section of sheet metal.

To enable those skilled in the arts to make and use my invention, I will describe the same.

Figure 1 shows the strip of metal A, from which the bracket is formed by punching out, by means of a proper die, the tongue-piece B, and the holes *a b* in the bracket for the screws, by which it is attached to the window-casing, and also the hole *c* to receive the screw C for retaining the curtain-pole in position. After the sheet or section of metal has been stamped, as shown, the strip or section of metal is half-rounded, as at D, and forms the receptacle for the curtain-pole. A portion of the same is bent up at right angles to the longitudinal portion, forming a continuation of the half-round portion, and the tongue B is bent down or away from the rest of the strip A until the screw-opening *b* in the same is in line with the hole *a* in the right-angled portion. A screw, C, to retain the curtain-pole in position in the socketed or half-round portion of the bracket, is inserted in the hole *c*. When the bracket is intended to support what is known as a "half-round" pole, the socketed portion is made relatively smaller, as shown in Figs. 4 and 5.

It will be observed that a bracket thus made can be produced at an exceedingly low cost, and yet prove sufficiently strong for the purpose for which it is to be used, thus greatly cheapening its cost to the consumer.

Having now set forth my invention, I claim—

1. As a new article of manufacture, a curtain-pole bracket formed from a single section of sheet metal by punching out the tongue-piece B and holes *a*, *b*, and *c*, and then half-rounding the section of metal, as at D, substantially as and for the purpose set forth.

2. In combination with a bracket formed from a single section of sheet metal, as described, the retaining-screw C, for the purpose set forth.

DANIEL D. NUGENT.

In presence of—

WILLIAM V. H. HICKS,

A. SIDNEY DOANE.