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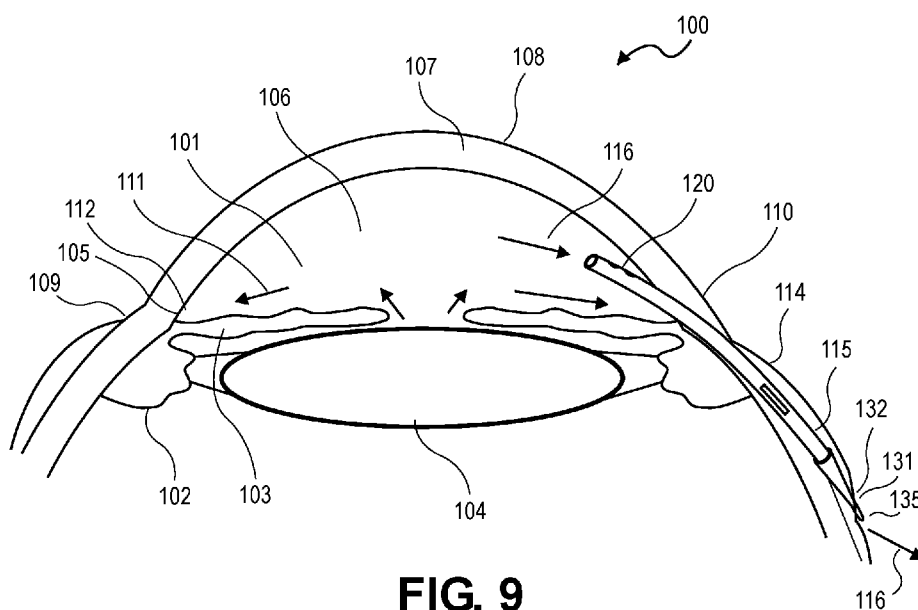


FIG. 9

(57) Abstract: An ocular device for treating glaucoma in an eye are described herein. The ocular device includes a first end, a second end, and a body. The first end is configured to seat in an anterior chamber of an eye. The first end includes an inlet configured to facilitate an ingress of aqueous humor into the ocular device. The second end is configured to seat in a tear film of the eye. The second end includes an outlet configured to facilitate release a flow of the aqueous humor into the tear film. The body is defined by a fluid conduit. The body includes a lumen having a lumen length and a lumen cross sectional area. The lumen length and the lumen cross sectional area are configured to control an intraocular pressure (IOP) of the eye by controlling the flow of the aqueous humor through the lumen.



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A NEW OCULAR DEVICE AND METHOD FOR GLAUCOMA TREATMENT

FIELD OF THE INVENTION

[0001] The present invention relates to an ocular drain to relieve intraocular pressure of the eye. More specifically, the present invention relates to an implantable ocular device and related method, which regulates drainage of aqueous humor from the eye. In addition, this invention also provides tools and methods to clean the device non-invasively after implantation if the cleaning becomes necessary.

BACKGROUND OF THE INVENTION

[0002] Glaucoma, a condition caused by optic nerve cell degeneration, is the leading cause of irreversible blindness in the world. It is estimated that 67 million people worldwide have glaucoma. About 6 million people are blind from this disease. In the United States, 2.3-3.0 million patients suffer from glaucoma. Elevated intraocular pressure (IOP) is the major risk factor for the progression of glaucoma disease. It is caused by the high resistance to the drainage of the aqueous humor relative to its production. If it is left untreated, an elevated IOP causes irreversible damage to the optic nerve and retinal fibers resulting in a progressive, permanent loss of vision.

[0003] Accordingly, treatment of glaucoma has been focused on lowering the intraocular pressure in the affected eye to protect the optic nerve and preserve visual function. Various methods, such as medicines or surgery, have been used for glaucoma treatment. As the first-line treatment, medicines, such as beta-adrenergic antagonists and alpha-adrenergic agonists are usually tried. However, these medicines have proven only moderately effective, and can lead to many side effects, such as red eyes, dry eyes, respiratory and cardiac side-effects. As a consequence, the compliance rate for patients who take medicines is low.

[0004] If medicine treatment is either not effective or not tolerated, argon laser trabeculoplasty (ALT) or selective laser trabeculoplasty is usually the next treatment method. For laser trabeculoplasty, an ophthalmologist uses a laser that creates tiny holes in the filtration site of the eye to increase outflow of aqueous humor. However, the success of laser trabeculoplasty is often limited, and is usually temporary. Patients may need to be re-treated multiple times

[0005] The last therapeutic method involves surgery. Trabeculectomy is a very invasive surgical procedure and is one of the most common types of surgery done for treatment of glaucoma. In a trabeculectomy, a channel is opened in the eye near the limbus or trabecular

meshwork, into the anterior chamber, and extended under an overlying scleral flap. The aqueous humor therefore is allowed to drain into the subconjunctival space. Subsequent wound healing circumscribes this subconjunctival drainage area into a bleb. Sometimes, the healing progresses to completely close the bleb, and thereby stopping the flow of aqueous humor and causing the surgery to fail. Anti-mitotic drugs such as Mitomycin C, 5-Fluorouracil, anti-VEGF, have been used to limit scarring to trabeculectomy. While increasing surgical success, however, the use of these drugs has significantly added to the risks and complications of this surgery. Mitomycin C causes thinning of the conjunctiva and may lead to leaking through the weakened conjunctiva, and such leaking often leads to hypotony (low intraocular pressure) and intraocular infection.

[0006] Accordingly, a need exists for an ophthalmic implant that can provide controlled anterior chamber drainage without hypotony or clogging while limiting ingress of microorganisms into the anterior chamber. The device and methods disclosed herein overcome one or more of the deficiencies of the prior art. In another embodiment of this invention, the aqueous humor flow resistance of the device is adjustable non-invasively after implantation to achieve the desired IOP. This invention also provides tools and methods to clean the device non-invasively after implantation if the cleaning becomes necessary.

SUMMARY OF THE INVENTION

[0007] It is an object of the invention to provide a new ocular device which may be implanted into the eye to treat glaucoma and relieve excess intraocular pressure (IOP) that overcomes the disadvantages of conventional treatment at least to some extent.

[0008] An aspect of the invention pertains to an ocular device. The ocular device includes a first end, a second end, and a body. The first end is configured to seat in an anterior chamber of an eye. The first end includes an inlet configured to facilitate an ingress of aqueous humor into the ocular device. The second end is configured to seat in a tear film of the eye. The second end includes an outlet configured to facilitate release a flow of the aqueous humor into the tear film. The body is defined by a fluid conduit. The body includes a lumen having a lumen length and a lumen cross sectional area. The lumen length and the lumen cross sectional area are configured to control an intraocular pressure (IOP) of the eye by controlling the flow of the aqueous humor through the lumen.

[0009] Another aspect of the invention relates to a method for treating a patient having glaucoma. The method includes the steps of measuring a pre-operative intraocular pressure (IOP) in an eye of the patient, implanting an ocular device into the eye, and measuring a post-

operative IOP to confirm treatment of the patient. The ocular device includes a first end, a second end, and a body. The first end is configured to seat in an anterior chamber of an eye. The first end includes an inlet configured to facilitate an ingress of aqueous humor into the ocular device. The second end is configured to seat in a tear film of the eye. The second end includes an outlet configured to facilitate release a flow of the aqueous humor into the tear film. The body is defined by a fluid conduit. The body includes a lumen having a lumen length and a lumen cross sectional area. The lumen length and the lumen cross sectional area are configured to control an intraocular pressure (IOP) of the eye by controlling the flow of the aqueous humor through the lumen. At least one of the lumen length and the lumen cross sectional area is selected in response to the measured pre-operative IOP.

[0010] In one or more embodiments of this invention, the ocular device comprises a body defining a fluid conduit with a distal end and a proximal end to allow the aqueous humor to flow from the distal end to the proximal end. The proximal end comprises a compliant tube that is configured to protrude out of the exterior surface of the eyeball through an incision on the eyeball. The compliant tube is flexible to comply with eyelid movement or collapsible under pressure from the eyelid without affecting aqueous humor draining efficiency. The compliant tube is also configured to minimize its profile on the surface of the eye, and thereby preventing irritation to the eyelids or eye. In addition, the protruding compliant tube can maintain the aqueous humor flow patency of the compliant tube by prevent tissue in-growth in the tube. The distal end of the ocular device is configured to seat in the anterior chamber. The fluid conduit is sized to relieve IOP of the eye by draining aqueous humor from the anterior chamber to the tear film of the eye in a controlled manner.

[0011] In another embodiment of this invention, the fluid conduit comprises a length to provide fluid communication between the anterior chamber and the tear film to drain the aqueous humor, thereby achieving normal IOP when the ocular device is implanted in the cornea, limbus, sclera or conjunctiva. The fluid conduit also includes a length to provide sufficient flow resistance to avoid hypotony without using a filter, a valve or a narrow conduit. In addition, the fluid conduit also comprises a sufficient size (e.g. diameter or cross-sectional area) to prevent clogging from debris in the aqueous humor.

[0012] In another embodiment of this invention, the ocular device provides a method to impede the transmission of microorganisms into the anterior chamber without using a filter, a valve or a narrow conduit. The fluid conduit of the device comprises a sufficient length to prevent bacteria from migrating against the aqueous humor flow, and thereby gaining entry into the anterior chamber through the fluid conduit. In addition, the surface of the fluid

conduit comprises an antimicrobial material to prevent bacteria from migrating into the anterior chamber through the fluid conduit. Because the antimicrobial effectiveness of this antimicrobial surface is proportional to its surface area, the increase in conduit length and surface roughness can increase the antimicrobial surface area and the conduit's efficiency for impeding the transmission of microorganisms into the anterior chamber. The antimicrobial material comprises material such as metals, metal ion, metal oxide, metal compound, silver, silver oxide, silver nitrate, silver compound, silver nanoparticles, copper, zinc, and platinum, etc. Alternatively, the ocular device is made by the antimicrobial material. In addition, the antimicrobial surface of the fluid conduit also prevents debris or deposits build-up in the fluid pathway.

[0013] In one embodiment of this invention, the surface of the fluid conduit comprises an antifouling material to prevent bacteria from migrating into the anterior chamber through the fluid conduit. The antifouling material comprises material such as: poly ethylene glycol, poly ethylene glycol copolymers, poly propylene glycol, hydrogel, poly (vinyl alcohol), poly (2-hydroxyethyl methacrylate) (PHEMA), crosslinked PEG diacrylate, Zwitterionic compound, poly carboxybetaine methacrylate, etc. Alternatively, the ocular device is made by the antifouling material. In addition, the antifouling surface of the fluid conduit can also prevent debris or deposits build-up in the fluid pathway.

[0014] In another aspect, this invention features design that allows the device to be cleaned non-invasively and methods to clean the ocular device that is already implanted in an eye. The IOP control system comprises an implanted ocular device and a cleaning tool. The entire fluid conduit of the implanted ocular device can be easily accessed by the cleaning tool because the proximal end of the device is in the tear film and there is no filter or valve in the conduit. A clinician can use the cleaning tool to clean the implanted ocular device non-invasively from the exterior of the eye. By being able to clean the debris and tissue build-up on the device non-invasively, and returning functionality to the ocular device, this invention may result in an ocular device with a longer useful life, reducing the likelihood that a replacement device may be needed for glaucoma patients.

[0015] In one embodiment of this invention, the ocular device further comprises a plurality of retainers or suture holes configured to increase the fixation of the device in the eye when the device is implanted in the eye.

[0016] In another embodiment of this invention, the distal end of the ocular device further comprises a plurality of openings and points away from the angle of the anterior chamber and

the trabecular meshwork when the device is implanted in the anterior chamber. This can reduce the chance for tissue ingrowth into the fluid conduit and the clogging of the device.

[0017] In another embodiment of this invention, this ocular device is surgically implanted in the eye with the compliant tube seated on the tear film. Alternatively, the compliant tube is seated on the external surface of the sclera. Alternatively, the compliant tube is seated on the external surface of the cornea. In yet another embodiment of this invention, the compliant tube is seated on the external surface of the conjunctiva.

[0018] In yet another embodiment of this invention, the exterior surface of the ocular device is configured to promote tissue growth or tissue integration with the eye. The tissue growth or tissue integration can increase the fixation of the device at the implant site and eliminate potential dead space around the device.

[0019] In another embodiment of this invention, the geometry (i.e. length, size) of the fluid conduit provides outflow resistance to aqueous humor and determine the IOP of the eye without using a valve, a filter or a narrowing in the fluid conduit. After the ocular device is implanted in the eye, the IOP in the eye is relieved by draining aqueous humor from the anterior chamber to the tear film of the eye in a controlled manner determined by the geometry of the fluid conduit. A minimal IOP can be maintained by using appropriate fluid conduit geometry to avoid hypotony in the eye without the need to use a valve, a filter or a narrow section in the conduit. A longer fluid conduit is allowed to have a larger conduit size, while maintaining sufficient flow resistance to avoid hypotony. Larger conduit size is advantageous in avoiding clogging caused by the debris in the aqueous humor. In addition, longer fluid conduit also makes it more difficult for the bacteria to migrate against the aqueous humor outflow into the anterior chamber through the conduit. The increased antimicrobial surface included in the long fluid conduit can also impede bacteria from moving into the anterior chamber through the fluid conduit. In this invention, the geometry of the fluid conduit is configured to provide outflow resistance to avoid hypotony in the eye without using a filter, a valve or a narrow conduit, and at the same time preventing clogging and bacteria migrating into the anterior chamber.

[0020] In one embodiment of this invention, several methods are used to minimum the exposure of the ocular device in the visual field, and thereby preventing the ocular device from interfering the patients' field of vision after the device is implanted in the patients. The ocular device can be implanted circumferentially around the outer perimeter of the anterior chamber in the eye. Alternatively, the device can be implanted circumferentially around the inner perimeter of the anterior chamber (above or below the iris) without blocking the iris or

the trabecular meshwork. In addition, increased surface roughness and tortuosity in the fluid conduit can increase the flow resistance of the device, and therefore a shorter fluid conduit (with less chance to interfere the patients' field of vision) is needed to prevent hypotony.

[0021] In further another embodiment of this invention, the flow resistance of the ocular device and the IOP of the eye is regulated by the surface roughness of the fluid conduit. A rough conduit surface can increase the friction between the aqueous humor and the conduit surface, thereby increasing the flow resistance of the device. The ocular device with a rougher conduit surface and a higher flow resistance can yield a higher IOP comparable to an ocular device with a smoother conduit surface. In addition, the rougher conduit surface comprises a larger antimicrobial surface area, thereby impeding bacteria from migrating into the anterior chamber through the fluid conduit. In this invention, the surface of the fluid conduit is configured to provide sufficient outflow resistance to avoid hypotony in the eye without using a filter, a valve or a narrow conduit, and simultaneously prevent clogging and bacteria from migrating into the anterior chamber. The surface roughness of the fluid conduit also maintains the flow resistance of the conduit to avoid the hypotony with a shorter conduit length, and thereby reducing the risk of interfering with patient's field of vision.

[0022] In yet another embodiment of this invention, the flow resistance of the ocular device and the IOP of the eye can be regulated by the tortuosity of the fluid conduit. The tortuous fluid conduit increases total conduit length and creates turbulent flow in the fluid conduit, thereby increasing the flow resistance of the device. The increase in flow resistance is proportional to the tortuosity of the fluid conduit. The more tortuous the fluid conduit, the higher the flow resistance. As a result, the ocular device with a tortuous conduit can yield a higher IOP in the eye compared to an ocular device with a straight conduit. In this invention, the device is provided with sufficient tortuosity with sufficient outflow resistance to avoid hypotony in the eye without using a filter, a valve or a narrow conduit, and simultaneously prevent clogging and bacteria migrating into the anterior chamber. The tortuosity of the device also increases the total length of the conduit without increasing the linear distance between the proximal end and distal end of the device, and thereby reducing the risk of interfering with patient's field of vision.

[0023] In yet another embodiment of this invention, the flow resistance of the ocular device and the IOP of the eye can be regulated by an adjustable flow restrictor in the fluid conduit. The adjustable flow restrictor is configured to seat in the fluid conduit and restrict the aqueous humor flow rate in the fluid conduit and cause turbulent flow, thereby increasing the flow resistance and pressure drop between the two ends of the fluid conduit. The increase in

flow resistance and IOP is proportional to the length and size (cross-sectional area) of the adjustable flow restrictor in the fluid conduit. The longer and larger the flow restrictor in the fluid conduit, the higher the flow resistance and the IOP in the eye. In one embodiment of this invention, the adjustable flow restrictor further comprises an antimicrobial material, thereby impeding bacteria from migrating into the anterior chamber through the fluid conduit. In another embodiment of this invention, the proximal end of the adjustable flow restrictor is accessible from the exterior of the eye and the IOP can be adjusted without invasive surgery. In yet another embodiment of this invention, the adjustable flow restrictor is capable of increasing the flow resistance of the device and the IOP in the eye. Alternatively, the adjustable flow restrictor is capable of decreasing the flow resistance of the device and the IOP in the eye. Alternatively, the adjustable flow restrictor is tapered along the length of the restrictor.

[0024] In this invention, a normal IOP in the eye can be maintained by selecting the ocular device with appropriate fluid conduit geometry (e.g. diameter, length, tortuosity, etc.) for the treatment. However, if adjustment of IOP is desired after implantation, the ocular device of this invention is configured to allow easy and non-invasive adjustment of IOP to achieve the desired IOP. Furthermore, the adjustment mechanism of this invention is capable of changing the aqueous humor outflow from a lower flow rate to a higher flow rate, or vis versa.

[0025] In yet another embodiment of this invention, the ocular device comprises material selected from the group consisting of polymer, silicone, polydimethylsiloxane, silastic, poly 2-hydroxyethylmethacrylate(PHEMA), poly hydroxyethyl methacrylate-methacrylic acid copolymer (polyHEMA-MAA), polymethylmethacrylate (PMMA), silicone/hydrogel combinations, silicone acrylic combinations, fluorosilicone acrylates, acrylic, polyimide, polyethylene, polyethersulfone, polysulfone, hydrogel, polyolefin, polyvinylchloride, polypropylene, polyester, polytetrafluoroethylene (PTFE), expanded polytetrafluoroethylene (ePTFE), polyvinylidene fluoride, polyvinylidene difluoride, regenerated cellulose, cellulose ester, cellulose, polycarbonate, antimicrobial material, antimicrobial material/polymer composites, antimicrobial material/silicone composites, ceramic, glass, stainless steel, metal, metal ion, metal oxide, metal compound, silver, silver oxide, silver nitrate, silver compound, silver nanoparticles, gold, copper, zinc, platinum, titanium, shape memory material, Nitinol, etc.

[0026] In one embodiment of this invention, the method to deploy the ocular device in the eye to treat glaucoma is provided. The ocular device can be inserted through the cornea, limbus, conjunctiva or sclera of the eye into the anterior chamber to drain aqueous humor into

the tear film of the eyeball. The implantation procedure requires the creation of an incision at the implantation site without affecting the patient's field of vision. Then the hypotube of the delivery system is inserted into the anterior chamber through the incision, and the ocular device in the hypotube is pushed out from the distal end of the hypotube. After the ocular device is deployed, the delivery system is pulled away from the anterior chamber. At the same time, the ocular device resiliently regains its original shape without blocking the iris or the trabecular meshwork.

[0027] There has thus been outlined, rather broadly, certain embodiments of the invention in order that the detailed description thereof herein may be better understood, and in order that the present contribution to the art may be better appreciated. There are, of course, additional embodiments of the invention that will be described below and which will form the subject matter of the claims appended hereto.

[0028] In this respect, before explaining at least one embodiment of the invention in detail, it is to be understood that the invention is not limited in its application to the details of construction and to the arrangements of the components set forth in the following description or illustrated in the drawings. The invention is capable of embodiments in addition to those described and of being practiced and carried out in various ways. Also, it is to be understood that the phraseology and terminology employed herein, as well as the abstract, are for the purpose of description and should not be regarded as limiting.

[0029] As such, those skilled in the art will appreciate that the conception upon which this disclosure is based may readily be utilized as a basis for the designing of other structures, methods and systems for carrying out the several purposes of the present invention. It is important, therefore, that the claims be regarded as including such equivalent constructions insofar as they do not depart from the spirit and scope of the present invention.

DESCRIPTION OF DRAWINGS

FIG. 1 is a cross-sectional view of the anterior segment of an eye showing the cornea, sclera, and conjunctiva.

FIG. 2 is a perspective view of the ocular device in one embodiment of this disclosure.

FIG. 3 is a side view of the ocular device according to FIG. 2.

FIG. 4 is a cross-sectional view (along Line AA) of the ocular device according to FIG. 2.

FIG. 5 is a cross-sectional view (along Line AA) of the ocular device according to FIG. 2 when the device is under pressure from the eyelid or hand.

FIG. 6 is a cross-sectional view of the ocular device according to FIG. 2.

FIG. 7 is a cross-sectional view (along Line BB) of the ocular device according to FIG. 6.

FIG. 8 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 2.

FIG. 9 is a cross-sectional view of the anterior segment of an eye showing the cornea, sclera, and conjunctiva with the implanted ocular device according to FIG. 2. The protruded portion of the compliant tube was compressed and conforming to the surface of the eyeball.

FIG. 10 is a cross-sectional view of the anterior segment of an eye showing the cornea, sclera, and conjunctiva with the implanted ocular device according to FIG. 2. The protruded portion of the compliant tube was moved by the eyelid, and thereby flexing to the other side of the incision and conforming to the surface of the eyeball.

FIG. 11 is a perspective view of an ocular device with compliant tube as described in another embodiment of this disclosure. The compliant tube comprises bonded sheets.

FIG. 12 is a cross-sectional view (along Line EE) of the ocular device according to FIG. 11.

FIG. 13 is a perspective view of the ocular device with one or more retainers described in one embodiment of this disclosure.

FIG. 14 is a cross-sectional view of the ocular device according to FIG. 13 with one or more retainers.

FIG. 15 is a cross-sectional view (along Line CC) of the ocular device according to FIG. 13.

FIG. 16 is a perspective view of the ocular device with wire shaped retainer described in one embodiment of this disclosure.

FIG. 17 is the apparatus for measuring the pressure drop through the ocular device. It comprises a syringe pump, a pressure gauge, a three ways valve and a data logger.

FIG. 18 is a cross-sectional view of the ocular device with rough conduit surface as described in one embodiment of this disclosure.

FIG. 19A is a perspective view of the ocular device in one embodiment of this disclosure with tortuous shape.

FIG. 19B is a cross-sectional view of the ocular device in one embodiment of this disclosure with tortuous shape.

FIG. 20 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 19 with tortuous shape.

FIG. 21 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device described in one embodiment of this disclosure with tortuous shape.

FIG. 22 is a perspective view of the ocular device in one embodiment of this disclosure with tortuous shape.

FIG. 23 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 22.

FIG. 24A is a perspective view of the ocular device in another embodiment of this disclosure with “wire shape” retainer on the device.

FIG. 24B is a perspective view of the ocular device dimensionally adapted for trans-sclera position in the eye

FIG. 25A is a perspective view of the ocular device in another embodiment of this disclosure with “wire shape” retainer and extension on the device.

FIG. 25B is a perspective view of the ocular device according to FIG. 25A dimensionally adapted for trans-sclera position in the eye.

FIG. 26 is a perspective view of the ocular device in another embodiment of this disclosure with tortuous shape.

FIG. 27 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 26.

FIG. 28A is a perspective view of the ocular device in accordance with another embodiment of this disclosure with tortuous shape.

FIG. 28B is a cross sectional view along a central axis of the ocular device according to FIG. 28A.

FIG. 28C is a cross sectional view K-K of the ocular device according to FIG. 28A.

FIG. 29 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 28A.

FIG. 30A is a perspective view of an ocular device in accordance with another embodiment of this disclosure with tortuous shape.

FIG. 30B is a perspective view of an eye showing the cornea, sclera, and iris with the implanted tortuous ocular device according to FIG. 30A.

FIG. 31A is a perspective view of an ocular device in accordance with another embodiment of this disclosure with tortuous shape.

FIG. 31B is a perspective view of an eye showing the cornea, sclera, and iris with the implanted tortuous ocular device according to FIG. 31A.

FIG. 32 is a perspective view of a tortuous ocular device disclosed in another embodiment of this disclosure.

FIG. 33 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted tortuous ocular device according to FIG. 32.

FIG. 34 is a perspective view of the ocular device according to FIG. 32 with a coating or an encapsulation on the device.

FIG. 35 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 34.

FIG. 36 is a perspective view of a tortuous ocular device described in another embodiment of this disclosure.

FIG. 37 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 36.

FIG. 38 is a perspective view of the ocular device according to FIG. 36 with a coating or an encapsulation on the device.

FIG. 39 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 38.

FIG. 40 is a perspective view of a tortuous ocular device described in another embodiment of this disclosure.

FIG. 41 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 40.

FIG. 42 is a perspective view of the ocular device according to FIG. 40 with a coating or an encapsulation on the device.

FIG. 43 is a side view of the ocular device according to FIG. 42 with a coating or an encapsulation on the device.

FIG. 44 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 42.

FIG. 45 is a perspective view of a tortuous ocular device described in another embodiment of this disclosure.

FIG. 46 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 45.

FIG. 47 is a perspective view of the ocular device according to FIG. 45 with a coating or an encapsulation on the device.

FIG. 48 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 47.

FIG. 49 is a perspective view of a tortuous ocular device described in another embodiment of this disclosure.

FIG. 50 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 49.

FIG. 51 is a perspective view of the ocular device according to FIG. 49 with a coating or an encapsulation on the device.

FIG. 52 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 51.

FIG. 53 is a perspective view of an ocular device described in one embodiment of this disclosure with integrated body.

FIG. 54 is a side view of the ocular device according to FIG. 53 with integrated body.

FIG. 55 is a top view of the ocular device according to FIG. 53 with integrated body.

FIG. 56 is a perspective view of an eye showing the cornea, sclera, and iris with the implanted ocular device according to FIG. 53.

FIG. 57 is a top view of an integrated ocular device with tortuous fluid conduit described in one embodiment of this disclosure.

FIG. 58 is a top view of an integrated ocular device with tortuous fluid conduit described in another embodiment of this disclosure.

FIG. 59 is a top view of an integrated ocular device with tortuous fluid conduit described in another embodiment of this disclosure.

FIG. 60 is a top view of an integrated ocular device with tortuous fluid conduit described in one another embodiment of this disclosure.

FIG. 61 is a top view of an integrated ocular device with tortuous fluid conduit described in some embodiments of this disclosure.

FIG. 62 is a perspective view of a cleaning tool described in one embodiment of this disclosure.

FIG. 63 is a cross-sectional view of an ocular device with the cleaning tool according to FIG. 62 in its fluid conduit.

FIG. 64 is a perspective view of a cleaning tool with brush described in another embodiment of this disclosure.

FIG. 65 is a perspective view of an adjustable flow restrictor described in one embodiment of this disclosure.

FIG. 66 is a cross-sectional view of the adjustable flow restrictor according to FIG. 65.

FIG. 67a is a cross-sectional view of an ocular device described in one embodiment of this disclosure.

FIG. 67b is a cross-sectional view of the ocular device according to FIG. 67a with the adjustable flow restrictor in its fluid conduit.

FIG. 68 is a cross-sectional view of the ocular device according to FIG. 67a with portion of the adjustable flow restrictor pulled out from the fluid conduit.

FIG. 69 is a cross-sectional view of the ocular device according to FIG. 67a with portion of the adjustable flow restrictor trimmed.

FIG. 70 is a cross-sectional view of the ocular device (along Line DD) according to FIG. 67a with the adjustable flow restrictor in its fluid conduit.

FIG. 71 is a cross-sectional view of an adjustable flow restrictor described in one embodiment of this disclosure with multiple lumens.

FIG. 72 is a cross-sectional view of an adjustable flow restrictor described in another embodiment of this disclosure with a half-moon shape.

FIG. 73 is a perspective view of an adjustable flow restrictor described in another embodiment of this disclosure.

FIG. 74 is a cross-sectional view of an ocular device with the adjustable flow restrictor according to FIG. 73 in its fluid conduit.

FIG. 75 is a cross-sectional view of the ocular device (along Line EE) according to FIG. 74 with the adjustable flow restrictor in its fluid conduit.

FIG. 76 is a cross-sectional view of the ocular device according to FIG. 74 with portion of the adjustable flow restrictor pulled out from its fluid conduit.

FIG. 77 is a cross-sectional view of the ocular device according to FIG. 74 with portion of the adjustable flow restrictor trimmed.

FIG. 78 is a perspective view of an adjustable flow restrictor described in another embodiment of this disclosure.

FIG. 79 is a cross-sectional view of an ocular device with the adjustable flow restrictor according to FIG. 78 in its fluid conduit.

FIG. 80 is a cross-sectional view of the ocular device (along Line FF) according to FIG. 79 with the adjustable flow restrictor in its fluid conduit.

FIG. 81 is a cross-sectional view of the ocular device according to FIG. 54 with portion of the adjustable flow restrictor pulled out from its fluid conduit.

FIG. 82 is a cross-sectional view of the ocular device (along Line GG) according to FIG. 81 with the adjustable flow restrictor in its fluid conduit.

FIG. 83 is a perspective view of an adjustable flow restrictor with wire bundle described in another embodiment of this disclosure.

FIG. 84 is a cross-sectional view of the ocular device with a tapered conduit described in another embodiment of this disclosure.

FIG. 85 is a cross-sectional view (along Line HH) of the ocular device with a tapered conduit according to FIG. 83.

FIG. 86 is a cross-sectional view (along Line JJ) of the ocular device with a tapered conduit according to FIG. 83.

FIG. 87 is a cross-sectional view of the ocular device with an adjustable flow restrictor in the tapered conduit.

FIG. 88 is a cross-sectional view (along Line KK) of the ocular device with an adjustable flow restrictor in the tapered conduit.

FIG. 89 is a cross-sectional view of the ocular device with a partially pulled out adjustable flow restrictor in the tapered conduit.

FIG. 90 is a cross-sectional view (along Line LL) of the ocular device with a partially pulled out adjustable flow restrictor in the tapered conduit.

FIG. 91 is an external view of the ocular device delivery system with an elongated hypotube described in one embodiment of this disclosure.

FIG. 92 is a cross-sectional view of the ocular device delivery system according to FIG. 91 with the ocular device in its hypotube.

FIG. 93 is a perspective view of an eye showing the incision on the sclera and the ocular device delivery system according to FIG. 91.

FIG. 94 is a perspective view of an eye showing the hypotube of the ocular device delivery system has been inserted in the anterior chamber according to one embodiment of this disclosure.

FIG. 95 is a perspective view of an eye showing the hypotube of the device delivery system and portion of the ocular device according to FIG. 2 has been pushed out from the delivery system.

FIG. 96 is a perspective view of an eye showing the ocular device has been delivered by the device delivery system according to one embodiment of this disclosure.

FIG 97 is a block diagram of a device to measure the IOP of a sheep eye before the ocular device is implanted in the sheep eye.

FIG 98 is a block diagram of the device to measure the IOP of the sheep eye after the ocular device is implanted in the sheep eye.

DETAILED DESCRIPTION

[0030] FIG. 1 is a cross section view of the anterior segment **101** of an eye **100**. The anterior segment **101** of the eye **100** comprises structure that can cause elevated IOP which may lead

to glaucoma. Aqueous humor fluid is produced by the ciliary body **102** which lies beneath the iris **103** and adjacent to the lens **104** in the anterior segment **101** of the eye **100**. This aqueous humor flows on top of the lens **104**, iris **103** and then flows to the drainage system located in the angle **105** of the anterior chamber **106**. The angle **105** of the anterior chamber **106**, which extends circumferentially around the anterior chamber **106**, comprises trabecular meshwork **112** that allows the aqueous humor to drain. The trabecular meshwork also extends circumferentially around the anterior chamber **106**. The trabecular meshwork acts as a filter, limiting the outflow of aqueous humor and providing a back pressure that directly relates to IOP of the eye **100**. Schlemm's canal **113** is located beyond the trabecular meshwork **112**. Schlemm's canal is connected to collector channels **116** allowing aqueous humor to flow out of the anterior chamber **106** into the collector channels **116** and then the venous circulation system. As is shown in FIG. 1, the dome-shaped cornea **107** covers the front of the eye **100**. Every time eye blinks, tears film **108** is distributed across the eye **100** to keep the eye **100** moist and protect against infection. The sclera **109** surrounds the cornea **107**. The junction between the sclera **109** and the cornea **107** is called the limbus **110**. The conjunctiva **114** is a thin layer of tissue covering the sclera **109**.

[0031] Some ophthalmic implants are surgically implanted in the eye **100** and used to drain aqueous humor into a conjunctive **114** bleb over the sclera **109**, into a suprachoroidal space **770**, or into a space in the eye **100**. The ophthalmic implants are surgically inserted into the eye **100** during a trabeculectomy to provide a conduit for the outflow of aqueous humor and reduce eye pressure. Because both ends of the ophthalmic implants are in the eye, there is less concern for bacteria ingress from the draining site into the eye through the conduit. The bleb or eye tissue at the draining site also provide back pressure to prevent hypotony (low intraocular pressure). However, the surgical procedures for such ophthalmic implants are invasive with numerous issues. One of the issues associated with such implants is the regulation of aqueous humor outflow. For those implants, the back pressure and the drainage rate of the aqueous humor depends substantially on both the characteristics of the implants and the wound healing at the draining sites, such as the conjunctive **114** or suprachoroidal space **770**. However, wound healing is difficult to control and the resulting draining space and device draining efficiency is hard to predict. Some implants use larger fluid conduits to mitigate the potential flow rate reduction due to the wound healing. However, this approach increases the risk for hypotony before the wound healing is completed and the draining space is stable. As a consequence, a variety of mechanical mechanisms, such as valve, filter, temporary ligature and plug, have been used in the implants to control the initial aqueous

outflow after implantation to avoid hypotony. However, effective control of aqueous humor outflow remains a problem for these types of drainage implant. As a consequence, a high failure rate was observed after the surgery. Several of these drainage implants are described in Patent Application No. US2004/0260227A1, US2005/0277864A1, US2007/0156079A1, US2010/0249691A1, US2016/0287439A1; and Patent No. US3788327A, US4402681A, US4554918A, US4634418A, US5626559A, US5702414A, US5743868A, US5807302A, US6077299A, US6186974B1, US6699210B2, US7431709B2, US7780623B2, US8617139B2, US8888734B2, US9283115B2, US9375347B2, US9681983B2. The entire content of which is incorporated herein by reference.

[0032] Various attempts have been made to overcome the issues and reduce the complications of ophthalmic implants surgery discussed in the previous sections. One of the solutions is the use of an implant to reduce the intraocular pressure in the eye by draining aqueous humor from the anterior chamber **106** directly to the tear film **108** of the eye. Because there is no conjunctival **114** bleb or suprachoroidal **770** drainage space created in the eye **100**, the issues associated with the conjunctival **114** bleb and wound healing at the aqueous humor draining sites are thus avoided. In addition, this type of implant typically involves less invasive surgical procedures during the implantation of the device and is faster than other surgical options because its approximation to the exterior of the eye **100**. Several of these implants are described in Patent Application No. US2007/0156079A1, US2010/0056977A1, US2016/0058615A1, US2016/0058616A1, US2017/0087016A1, WO2018009556A1, WO2017059272A1; and Patent No. US4402681A, US5300020A, US5326345A, 5346464A, US5743868A, US5807302A, US6595945B2, US6881198, US7641627B2, US9125723B2, US9186274B2. The entire content of which is incorporated herein by reference.

[0033] However, these proposed implants are also subject to some difficulties. Draining aqueous humor from the anterior chamber **106** directly into the tear film **108** means the aqueous humor outflow has to be controlled to avoid hypotony because there is no conjunctival **114** bleb or suprachoroidal space **770** to provide sufficient back pressure. The pressure regulation mechanisms such as filter, valve, narrowing (which function similarly to the filter) in the flow conduits are usually used in those types of implants. Additionally, the presence of an implant provides a conduit through which bacteria from the tear film **118** may gain entry to the anterior chamber **106**, thereby resulting in intraocular infections. The filter, valve or narrowing in the fluid conduit may also serve to impede the transmission of microorganisms into the anterior chamber **106**. However, these pressure regulation

mechanisms have their limitations. Even though they may be effective in impeding the transmission of microorganisms and regulating aqueous humor flow, they also tend to clog over time. The clogging is caused by either the debris or tissue inside the eye. They may accumulate or build-up in the pressure regulation mechanisms or in the fluid conduit. Over time, these debris and tissue deposits may eventually decrease the flow capacity and effectiveness of the implant as a treatment for elevated IOP.

[0034] It is an object of the invention to provide a new ocular device which may be implanted into the eye to treat glaucoma and relieve intraocular pressure (IOP) by draining the aqueous humor from the anterior chamber **106** of the eye **100** to the tear film **108** in a controlled manner to avoid hypotony, clogging and microorganisms transmission into the anterior chamber **106** without using a filter, a valve or a narrowing in the fluid conduit. In one embodiment of this invention, the ocular device bypasses the flow-resistive conventional pathway through the trabecular meshwork **112** and permits drainage of aqueous humor from the anterior chamber **106** directly into the tear film **108** of the eye **100** to alleviate elevated intraocular pressure without blocking the trabecular meshwork **112** or interfering the patients' field of vision when the ocular device is implanted in the cornea **107**, limbus **110**, conjunctiva **114** or sclera **109**.

[0035] In another aspect, this invention features method for cleaning and removing clogging in the ocular device when the device is still implanted in the eye **100**. In this invention, the proximal end of the device is seated on the exterior of the eyeball **100**. The entire fluid conduit of the ocular device disclosed herein is configured to allow easy access by the cleaning tool without invasive surgery because there is no filter, valve or narrow section in the fluid conduit. The cleaning tool removes any tissue build up that may impede aqueous flow or proper operation of the ocular device. By being able to clean the debris and tissue build-up on the implanted ocular device, and returning functionality to the ocular device, this invention may result in an ocular device with a longer useful life, reducing the likelihood that a replacement device may be needed.

[0036] The ocular device provided herein has numerous advantages. First, the ocular device can reduce the intraocular pressure (IOP) in the eye **100** by draining aqueous humor from the anterior chamber **106** directly into the tear film **108** of the eye **100** with known back pressure (i.e. one atmosphere pressure). As a consequence, the fluid conduit geometry (i.e. length, lumen size, tortuosity) and surface roughness may be configured to provide aqueous humor outflow resistance that yields desirable intraocular pressure to avoid hypotony without the need for clog prone pressure regulation mechanism such as valve, narrowing or filter. In

particular, the fluid conduit comprises a geometry (i.e. length, lumen size, tortuosity) and surface roughness to provide sufficient aqueous humor flow resistance to avoid hypotony without blocking the trabecular meshwork or interfering the patients' field of vision after the ocular device is implanted in the eye **100**, and simultaneously impeding the bacteria from migrating into the eye **100** through the fluid conduit. Because the ocular device comprises a fluid conduit with a fixed or enlarged lumen size with no flow obstructive pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit, there is little chance for the ocular device to clog. However, even if there is a clog in the fluid conduit, the proximal end of the ocular device is positioned on the tear film **108** with easy access, and there is no flow obstructive pressure regulation mechanism in the fluid conduit. Those configurations allow the ocular device to be cleaned non-invasively by a cleaning tool when the ocular device is still implanted in the eye **100**. In addition, the ocular device comprises a compliant tube positioned on the tear film **108** to enable the draining of aqueous humor into the tear film **108** without irritating the eye **100** or eyelid. This compliant tube is configured to be flexible to comply with eyelid movement or collapsible under pressure from either the eyelid or the hand. The compliant tube also comprises a surface or coating that prevents tissue or cell attachment. Second, the ocular device can drain aqueous humor from the anterior chamber **106** directly to the tear film **108**, rather than into the subconjunctival **114**, suprachoroidal space **770** or any other place in the eye **100**. This can avoid the development of a subconjunctival **114** bleb, and therefore eliminate the side effects associated with the subconjunctival **114** bleb. In addition, draining to the tear film **108** can eliminate the uncertainty in back pressure and drainage efficiency caused by the wound healing around the draining site if the draining site is in the subconjunctival **114**, suprachoroidal space **770** or any other place in the eye **100**. Third, the ocular device provides way to prevent bacteria from gaining entry into the anterior chamber **106** through the fluid conduit. Fourth, this ocular device can be easily and safely inserted into an eye **100** through a small incision in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. Fifth, the aqueous humor can be expelled to the tear film **108**, enhancing moisture and lubrication in the eye **100**. Sixth, this ocular device comprises features, such as retainers or suture holes to secure the device in an eye **100**. Last, the flow resistance of the ocular device and the resulting IOP in the eye **100** can be easily and safely adjusted after implantation without invasive surgical procedure.

[0037] FIG. 2 is a perspective view of an ocular device **115** with a body **121**, one or more suture holes **123**, a distal end **120** and a proximal end **122** according to an embodiment of the present invention. The distal end **120**, the body **121**, suture holes **123**, and the proximal

end **122** of the ocular device **115** may all be formed integrally as a unit. The ocular device **115** is configured with a generally tubular shape without blocking the trabecular meshwork **112** or interfering the patients' field of vision when it is implanted in the eye **100**. The tubular-shaped body **121** defines a fluid conduit **130** with a fixed or an expanded lumen size along the fluid conduit **130** that connects the distal end **120** and the proximal end **122**. The distal end **120** comprises a plurality of opening **124**, thereby reducing the chance for blocking the entrance of the fluid conduit **130** and the clogging of the device **115**. The one or more suture holes **123** on the ocular device **115** are configured to receive suture, and thereby increasing the fixation of the device **115** in the eye **100** when it is implanted in the eye **100**. The proximal end **122** includes a compliant tube **131**. FIG. 7 shows the cross-sectional view of the ocular device **115** along Line BB in FIG. 2. While the lumen **136** of the ocular device **115** comprises round shape, some embodiments of the device **115** can have different shapes and different dimensions that may be accommodated by the eye. For example, the lumen of the ocular device **115** may assume an oval, round, square, rectangular, flat or irregular shape. The compliant tube **131** of the ocular device **115** is configured to protrude out of the external surface of the eye **100** when the ocular device **115** is implanted in the eye **100**. FIG. 4 shows the cross-sectional view of the ocular device **115** along Line AA in FIG. 2. As shown in this figure, the cross section of the compliant tube **131** may be round to reduce irritation to the eye **100** and eyelids (not shown). The compliant tube **131** has a thickness between 0.001 mm and 1.0 mm. While this circular shape of the compliant tube **131** appears particularly advantageous in providing comfort to the eye and minimizing foreign body sensation, other shapes may be designed to provide the same advantages. The compliant tube **131** also comprises a lubricious or non-sticky surface or a coating configured to reduce tissue or cell attachment on the compliant tube **131**. The compliant tube **131** also includes an enlarged lumen **133** relative to the lumen **136** of the fluid conduit **130**. The non-sticky surface and enlarged lumen **133** of the compliant tube **131** is configured to reduce the chance for clogging of the ocular device **115** after implantation and allow easy access for the cleaning tool and IOP adjustment if needed. In another embodiment of this invention, the compliant tube **131** is configured to be flexible to comply with eyelid movement or collapsible under pressure from either the eyelid or the hand. FIG. 5 shows the cross-sectional view of the collapsed compliant tube **131** along Line AA in FIG. 2. The lumen **133** of the collapsed compliant tube **131** remains larger than the lumen **136** of the fluid conduit **130**. This configuration allows continuous aqueous humor flow through the collapsed compliant tube **131** with minimum irritation to the eye **100** or eyelid. FIG. 3 is a side view of the ocular device **115** with a

curved body **121**. The curvature is configured to follow the curvature of the eye **100** when the device **115** is implanted in the eye **100**.

[0038] FIG. 6 shows the cross-sectional view of the ocular device **115**. The ocular device **115** includes the body **121** defining the fluid conduit **130** with the fixed lumen size along the length of the fluid conduit **130**, the distal end **120** and the proximal end **122** to allow the aqueous humor to flow from the distal end **120** to the proximal end **122**. There is no valve, narrowing or filter in the fluid conduit **130**. The distal end **120** is configured to seat in the anterior chamber **106** pointing away from the trabecular meshwork **112** when the ocular device **115** is implanted in the eye **100**. This distal end **120** configuration is to discourage the formation of scar tissue on the distal end **120** and prevent clogging of the inlet during the healing of the implant site. The distal end **120** further comprises one or more openings **124** serving as part of the flow path way to regulate the flow rate of aqueous humor. The one or more openings **124** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **122** includes the compliant tube **131**. The compliant tube **131** is configured to protrude out of the exterior surface of the cornea **107**, sclera **109** or conjunctiva **114** and is flexible to comply with eyelid movement or collapsible under the pressure from the eyelid or hand. This configuration allows continuous aqueous humor flow through the compliant tube **131** with minimum irritation to the eye **100** or eyelid. The length of the fluid conduit **130** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **115** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**.

[0039] FIG. 8 shows the ocular device **115** dimensionally adapted for trans-sclera **109** position after it is implanted in the eye **100**. The ocular device **115** includes the body **121** defining the fluid conduit **130** with a fixed lumen size along the length of the fluid conduit **130**, the distal end **120** and the proximal end **122** to allow the aqueous humor to flow from the distal end **120** to the proximal end **122**. The proximal end **122** comprises the compliant tube **131**. A portion of the body **121** (shown in dotted line) is embedded in the sclera **109** of the eye **100**. A portion of the compliant tube **131** (as shown in the solid lines) protrudes out of the external surface of the sclera **109** through the incision **132** within the sclera **109**. As shown in this figure, the edge of the compliant tube **131** may be rounded to reduce irritation to the eye **100** and eyelids. In another embodiment of this invention, the compliant tube **131** is flexible to comply with eyelid movement or collapsible under pressure from either the eyelid or the hand. The one or more suture holes **123** are configured to receive suture and secure the ocular device **115** in the eye **100**. The distal end **120** (as shown in the solid lines)

is seated in the anterior chamber **106** and pointing away from the angle **105** of the anterior chamber **106** and the trabecular meshwork **112**. The above dimensions and arrangement are exemplary only, and other sizes and arrangements are contemplated. When the device **115** is implanted in the eye **100**, it provides IOP relief by draining the aqueous humor from the anterior chamber **106** of the eye **100** to the tear film **108** in a controlled manner as shown in FIG. 8.

[0040] FIG. 9 is a cross-sectional view of the anterior segment **101** of an eye **100** with the implanted ocular device **115**. The distal end **120** is seated in the anterior chamber **106** and directing away from the angle **105** of the anterior chamber **106** and the trabecular meshwork **112**. A portion **135** of the compliant tube **131** protrudes out of the external surface of the conjunctiva **114** through the incision **132**. As shown in the figure, the protruded portion **135** of the compliant tube **131** collapses under the pressure from the eyelid (not shown) and conforms to the surface of the eye **100** with minimum irritation to the eye **100** or eyelid. Because the lumen **133** of the collapsed compliant tube **131** remains larger than the lumen **136** of the fluid conduit **130**, this configuration allows continuous aqueous humor flow through the compliant tube **131** when the compliant tube **131** is collapsed. The implanted ocular device **115** provides IOP relief by draining the aqueous humor from the anterior chamber **106** of the eye **100** to the tear film **108** in a controlled manner as shown in FIG. 9. The flow direction of the aqueous humor is indicated by the arrows **116**.

[0041] In another embodiment of this invention, the compliant tube **131** is flexible and complies with the movement of the eyelid (not shown) on the surface of the eyeball **100** to minimize irritation to the eye **100** or eyelid. As shown in FIG. 10, a portion **134** of the compliant tube **131** protrudes out of the external surface of the conjunctiva **114** through the incision **132**. Normal eye **100** can blinks up to 20-30 blinks/minute. As the eyelid moves on the eyeball **100**, any rigid foreign body may cause irritation to both the eyelid and the eyeball **100**. In this invention, the protruded portion **134** of the compliant tube **131** is flexible and complies to the movement of the eyelid to reduce irritation to the eyelid and the eyeball **100**. As shown in FIG. 10, the protruded portion **134** of the compliant tube **131** complies to the movement of the eyelid and may be moved by the eyelid, and thereby flexing to the other side of the incision **132** with a large flexing angle. The compliant tube **131** remains conformed to the surface of the eyeball **100** after the flexing. In one embodiment of this invention, the flexing angle ranges from 10 degree to 300 degree. Because the lumen **133** of the flexed compliant tube **131** remains larger than the lumen **136** of the fluid conduit **130**, this configuration allows continuous aqueous humor flow through the compliant tube **131** with

minimum irritation to the eye **100** or eyelid even when the compliant tube **131** is flexed. The flow direction of the aqueous humor is indicated by the arrows **116**.

[0042] In another embodiment of this invention, the fluid conduit **130** comprises a slowly enlarged lumen **136** along the length of the fluid conduit **130**. The lumen **136** size increases from the distal end **120** to the proximal end **122** to reduce the chance for clogging in the fluid conduit **130** because the slowly enlarged lumen **136** allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **130**. The lumen of the fluid conduit **130** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **130** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0043] In another embodiment of this invention, the compliant tube of an ocular device comprises bonded sheets. FIG. 11 is a perspective view of an ocular device **170** with a body **171**, a plurality of suture holes **172**, a distal end **173** and a proximal end **174** according to an embodiment of the present invention. The distal end **173**, the body **171**, suture holes **172**, and the proximal end **174** of the ocular device **170** may all be formed integrally as a unit. The tubular-shaped body **171** defines a fluid conduit **175** with a fixed lumen size along the length of the fluid conduit **175**, the distal end **173** and the proximal end **174** to allow the aqueous humor to flow from the distal end **173** to the proximal end **174**. There is no valve, narrow section or filter in the fluid conduit **175**. The distal end **173** comprises a plurality of opening **176**, thereby reducing the chance for blocking the entrance of the fluid conduit **175** and the clogging of the device **170**. The suture holes **172** on the ocular device **170** are configured to receive suture, and thereby increasing the fixation of the device **170** in the eye **100** when it is implanted in the eye **100**. The proximal end **174** includes a compliant tube **177**. The compliant tube **177** comprises bound sheets **180** with a low cross-sectional profile. FIG. 12 shows the cross-sectional view of the compliant tube **177** along Line EE in FIG. 11. A patent lumen **179** is formed between the two sheets **180** that are bound together along the edges of the sheets **180**. Because the lumen **179** of the compliant tube **177** remains larger than the lumen of the fluid conduit **175**, this configuration allows continuous aqueous humor flow through the compliant tube **177** with minimum irritation to the eye **100** or eyelid even when the compliant tube **177** is collapsed under the pressure from the eyelid. In addition, the compliant tube **177** is also flexible to comply with the movement of the eyelid, and thereby minimizing irritation to the eye **100** or eyelid.

[0044] In yet another embodiment of this invention, the fluid conduit **175** comprises an enlarged lumen along the length of the fluid conduit **175**. The lumen size increases from the

distal end **173** to the proximal end **174** to reduce the chance for clogging in the fluid conduit **175** because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit **175**. The lumen of the fluid conduit **175** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **175** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0045] In another embodiment of this invention, the ocular device **115** is surgically implanted in the eye **100** with the proximal end **122** seated on the external surface of the sclera **109**. The distal end **120** of the ocular device **115** remains in the anterior chamber **106**. Alternatively, the ocular device **115** is implanted in the eye **100** with the proximal end **122** seated on the external surface of the cornea **107**. The distal end **120** of the ocular device **115** remains in the anterior chamber **106**. In one embodiment, the ocular device **115** is implanted in the eye **100** with the proximal end **122** seated on the external surface of the conjunctiva **114**. The distal end **120** of the ocular device **115** remains in the anterior chamber **106**.

[0046] In yet another embodiment of this invention, the body of an ocular device comprises one or more retainers on the exterior surface of the body as shown in FIG 13. The ocular device **185** includes a body **186** defining a fluid conduit **187** with a fixed lumen size along the length of the fluid conduit **187**, a distal end **188** and a proximal end **189** to allow the aqueous humor to flow from the distal end **188** to the proximal end **189**. There is no valve, narrowing or filter in the fluid conduit **187**. The distal end **188** comprises a plurality of opening **190**, thereby reducing the chance for the debris in the aqueous humor to block the entrance of the fluid conduit **187** and clogging of the device **185**. The proximal end **189** of the device **185** comprises a compliant tube **191**. The compliant tube **191** is configured to be flexible to comply with the movement of the eyelid or collapsible under pressure from either the eyelid or the hand to minimize irritation to the eyelid or the eye **100**. The ocular device **185** may include, by way of non-limiting example, any number of retainers **192**. The retainers **192** extend beyond the exterior surface of the body **186** and are configured to anchor the ocular device **185** in the eye **100** by introducing a higher friction between the ocular device **185** and the eye **100**. The retainers **192** may be made of an elastic material such that they are able to be flexed inward to reduce their cross-sectional profiles for easier penetration through the cornea **107** or sclera **109**. However, after the retainer **192** is placed in the eye **100**, it acquires a shape to anchor the ocular device **185** in the eye **100**. FIG. 14 shows the cross-sectional view of the ocular device **185**. FIG. 15 shows the cross-sectional view of the ocular device **185** along Line CC in FIG. 13. The retainer **192** is seated on the exterior surface of the body

186. While the shape the retainer **192** illustrated in the FIGS. 13 and 14 is shown as a dome shape, it is understood that other shapes to increase friction may be suitable as well. For example, the shape of the retainer **192** may be round, oval, cylinder, square, triangular, disk, or irregular, etc. In addition, the one or more retainers **192** may be arranged in linear, in random, in spiral patterns on the surface of the body **186**. In another embodiment of this invention, the retainer **192** may be fiber, wire (as shown in FIG. 16), thread, nodule, ridge, protrusion, mesh, brush, foam, or scaffold, etc. The retainer **192** can be made by material such as stainless steel, shape memory material, Nitinol, plastic, or metal.

[0047] In one embodiment of this invention, the fluid conduit **187** comprises an enlarged lumen along the length of the fluid conduit **187**. The lumen size increases from the distal end **188** to the proximal end **189** to reduce the chance for clogging in the fluid conduit **187** because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit **187**. The lumen of the fluid conduit **187** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **187** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0048] In further another embodiment of this invention, the retainer **192** of an ocular device comprises one or more wires on the exterior surface of the ocular device. As shown in FIG. 16, the ocular device **700** includes a body **721** defining a fluid conduit **730** with a fixed lumen along the length of the fluid conduit **730**, a distal end **720** and a proximal end **722** to allow the aqueous humor to flow from the distal end **720** to the proximal end **722**. There is no valve, narrowing or filter in the fluid conduit **730**. The distal end **720** comprises a plurality of opening **727**, thereby reducing the chance for the debris in the aqueous humor to block the entrance of the fluid conduit **730** and the clogging of the device **700**. The proximal end **722** comprises the compliant tube **731**. The compliant tube **731** is configured to be flexible to comply with the movement of the eyelid or collapsible under pressure from either the eyelid or the hand to minimize irritation to the eyelid or the eye **100**. The ocular device **700** further comprises one or more retainers **726** on the exterior surface of the body **721**. The one or more retainers **726** comprise one or more wires **724**. Each wire **724** is wrapped around the exterior surface of the body **721** and engages with the eye **100** when it is implanted in the eye **100**. The wire **724** is configured to anchor the ocular device **700** in the eye **100** by introducing a higher friction between the ocular device **700** and the eye **100**. The wire **724** may also be made of an elastic material and serve as a reinforcement for the ocular device **700**. Therefore, the ocular device **700** is able to be flexed to reduce its cross-sectional profile for

fitting into the delivery device, allowing easier penetration through the cornea **107** or sclera **109**. After the ocular device **700** is implanted in the eye **100**, the ocular device **700** can recover to its original shape. While the cross-sectional shape of the wire **724** illustrated in the FIG. 16 is shown as a round shape, it is understood that other cross-sectional shapes to increase friction may be suitable as well. For example, the cross-sectional shape of the wire **724** may be round, oval, cylinder, square, triangular, or irregular, etc. While the wire **724** illustrated in this figure is shown to wrap around the ocular device **700**, it is understood that other wire **724** arrangement may be suitable as well. For example, the wire **724** may be arranged in linear, in helix, in random, or in spiral pattern on the surface of the body **721**. The wire **724** can be made by material such as stainless steel, shape memory material, Nitinol, plastic, or metal.

[0049] In another embodiment of this invention, the fluid conduit **730** comprises an enlarged lumen along the length of the fluid conduit **730**. The lumen size increases from the distal end **720** to the proximal end **722** to reduce the chance for clogging in the fluid conduit **730** because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit **730**. The lumen of the fluid conduit **730** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **730** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0050] In yet another embodiment of this invention, the exterior surface of the body **721** is configured to promote tissue ingrowth or tissue integration with the eye **100**. The body **721** of the ocular device **700** is in contact with eye **100** tissue after the ocular device **700** is implanted in the cornea **107** or sclera **109**. The tissue ingrowth or tissue integration can increase the fixation of the ocular device **700** in the implantation site. Additionally, the tissue ingrowth or tissue integration can also eliminate potential dead space around the ocular device **700**, thus reducing or removing the risk of a tunnel infection into the eye **100**. To achieve those goals, the surfaces of the body **721** can be coated with polymer coatings or biologically active materials to promote tissue ingrowth or tissue integration with the implanted ocular device **700**. Alternatively, the exterior surface of the body **721** is treated with chemicals, textured or roughened to increase surface roughness promoting tissue ingrowth or tissue integration with the eye **100**.

[0051] In further embodiment of this invention, the ocular device comprises a fluid conduit with a length sufficient to provide fluid communication between the anterior chamber **106** and the tear film **108** when the ocular device is implanted in the cornea **107**, limbus **110**,

sclera **109** or conjunctiva **114**. The fluid conduit also comprises a fixed lumen size along the length of the fluid conduit and is sufficiently large to allow the aqueous humor to flow through the fluid conduit to relieve the IOP without being blocked by debris in the aqueous humor. At the same time, the fluid conduit comprises a geometry (i.e. length, lumen size, tortuosity) to provide sufficient aqueous humor flow resistance to maintain a minimum IOP in the eye **100** to avoid hypotony without using pressure regulation mechanisms such as a valve, a filter or a narrowing in the fluid conduit. The length of the fluid conduit should also be sufficiently long to impede the bacteria from moving against the aqueous humor outflow and migrating through the fluid conduit. Alternatively, the fluid conduit further comprises an antibacterial material with antibacterial surface area to prevent bacteria from gaining entry into the anterior chamber **106** through the fluid conduit without the use of a valve, a filter, or a narrowing in the fluid conduit. In another embodiment of this invention, the ocular device is configured to include, by way of non-limiting example, any number of fluid conduit. Alternatively, the fluid conduit comprises an enlarged lumen along the length of the fluid conduit. The lumen size increases from the distal end to the proximal end to reduce the chance for clogging in the fluid conduit because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit. The lumen of the fluid conduit comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0052] In this invention, the geometry (i.e. length, lumen size, tortuosity) of the fluid conduit provides sufficient aqueous humor outflow through the fluid conduit to relieve the high pressure and determine the IOP of the eye **100** when the ocular device is implanted in the eye **100**. The IOP of normal eye **100** ranges from 12-22 mm Hg, and eye pressure of greater than 22 mm Hg is considered higher than normal, and eye pressure of less than 5 mm Hg is considered hypotony. In this embodiment, the geometry of the flow conduit is selected so as to achieve an IOP ranges from 6 mm Hg to 22 mm Hg. The geometry of the fluid conduit may also be selected to provide sufficient outflow resistance to avoid the hypotony, and simultaneously prevent clogging from the debris in the aqueous humor.

[0053] Assuming the lumen of a fluid conduit is round shape, the pressure difference (ΔP) and flow resistance (R) between the two ends of the straight fluid conduit can be calculated by fluid-dynamics Hagen–Poiseuille equation:

$$\Delta P = 8\mu L Q / \pi r^4 \quad (\text{Equation 1})$$

where

ΔP is the pressure difference between the two ends of the fluid conduit in this invention,

L is the length of the fluid conduit,

μ is the dynamic viscosity of the aqueous humor, $\mu = 7.2 \times 10^{-4} \text{ Pa} \cdot \text{sec}$ at 37°C

Q is the volumetric flow rate of the aqueous humor in the fluid conduit,

r is the radius of the fluid conduit.

$$R = 1/C_t = 8\mu L / \pi r^4 \quad (\text{Equation 2})$$

where

R is the flow resistance between the two ends of the fluid conduit. It is inversely proportional to the device facility (C_t) of the ocular device.

[0054] The pressure difference and flow resistance between the two ends of the fluid conduit is directly proportional to the length (L) of the fluid conduit and the viscosity (η) of the aqueous humor, and inversely proportional to the radius to the fourth power (r^4). As a result, very small changes in fluid conduit radius lead to large changes in pressure difference and flow resistance. Because the device facility (C_t) is inversely proportional to the flow resistance of the ocular device, the device facility is also strongly affected by the geometry (i.e. lumen size and length) of the fluid conduit. The device facility of the ocular device is proportional to the conduit lumen size and inversely proportional to the fluid conduit length.

[0055] The viscosity of the aqueous humor normally stays within a small range. The required aqueous humor flow rate in the fluid conduit of the ocular device is usually lower than the typical aqueous humor production rate (i.e. 1.5 to 3.0 micro liters per minute) because some of the aqueous humor flows out of the interior chamber **106** through the traditional outflow route. For the ocular device in this invention, the proximal end of the device is in direct communication with the tear film **108** at about one atmospheric pressure without additional pressure regulation mechanisms such as a valve, a filter or a narrowing in the fluid conduit. On the other hand, the distal end of the ocular device is placed in the anterior chamber **106** at the same pressure with the anterior chamber **106** (IOP).

[0056] In this invention, the ocular device bypasses the clog-prone trabecular meshwork **112** providing additional draining pathway for the aqueous humor after it is implanted in the eye

100. The aqueous humor formation rate can be estimated by the expanded form of the Goldmann's equation:

$$F=C*(IOP-EVP)+Q+U_v \quad (\text{Equation 3})$$

where

F is the aqueous humor formation rate,

C is the outflow facility through the trabecular meshwork **112** pathway,

IOP is the intraocular pressure and can be measured by a tonometry,

EVP is the episcleral venous pressure,

U_v is the aqueous humor flow rate contribution of the uveoscleral pathway,

Q is the aqueous humor flow rate through the ocular device, and it is proportional to the IOP as shown in Equations 1, 2 and 4.

$$Q= IOP*C_t \quad (\text{Equation 4})$$

where

C_t is the device facility of the ocular device and is inversely proportional to the flow resistance (R) of the ocular device, then the Goldmann's equation becomes:

$$F=C*(IOP-EVP)+IOP*C_t+U_v \quad (\text{Equation 5})$$

$$\text{or } IOP=(F-U_v+C*EVP)/(C+C_t) \quad (\text{Equation 6})$$

[0057] The aqueous humor formation rate (F) for human eye **100** ranges from 1.5 to 3.0 $\mu\text{L}/\text{min}$ and can be measured by a fluorophotometry. Aqueous humor formation rate is normally about 3.0 $\mu\text{L}/\text{min}$ in the morning, 2.5 $\mu\text{L}/\text{min}$ in the afternoon, and drops to 1.5 $\mu\text{L}/\text{min}$ at night. The mean outflow facility (C) for healthy human eye **100** is about 0.22 $\mu\text{L}/\text{min}/\text{mm Hg}$. The outflow facility of the eye can be determined noninvasively by using a Schiotz tonometer or the tonography setting on a pneumotonometer. The EVP is approximately 8 to 9 mm Hg. The aqueous humor flow rate through the uveoscleral pathway (U_v) is estimated to be about 0.4 $\mu\text{L}/\text{min}$ and can be measured by a venomanometry. From Equation 4, the outflow facility of the ocular device (C_t) can be obtained by measuring the pressure drop through the ocular device at various flow rates (Q).

[0058] As shown in Equation 6, the IOP of the eye **100** is proportional to the aqueous humor formation rate (F) and is inversely proportional to the device facility (Ct) of the implanted ocular device. An ocular device with a high device facility would yield a lower IOP in the eye **100** due to the higher aqueous humor draining efficiency in the implanted ocular device. On the other hand, an ocular device with a low device facility would yield a higher IOP in the eye **100**. As indicated in Equation 2, device facility (Ct) is inversely proportional to the flow resistance (R) between the two ends of the fluid conduit. As a result, the IOP of the eye can be regulated by the device facility or the flow resistance of the ocular device without the need for a pressure regulation mechanism such as a valve, a narrowing or a filter in the fluid conduit.

[0059] As shown in Equation 2, the flow resistance and the device facility (Ct) of the ocular device with various fluid conduit lengths and lumen size can be calculated. Otherwise, the device facility can be acquired from the flow rate (Q) vs. pressure (IOP) data obtained from the experiment as indicated in Equation 4. The device facility is strongly affected by the geometry (i.e. lumen size and length) of the fluid conduit. The device facility of the ocular device is proportional to the conduit lumen size and inversely proportional to the fluid conduit length. As a consequence, the IOP of the eye **100** can be regulated by the geometry (i.e. lumen size and length) of the fluid conduit of the implanted ocular device in the eye **100**.

[0060] With the expanded Goldmann's equation (Equation 6), outflow facility (C) and the acquired device facility (Ct), the IOP of the eye **100** with the implanted ocular devices at various aqueous humor formation rate can be simulated. As indicated in the Equation 6, the IOP of the eye **100** is strongly affected by the aqueous humor formation rate (F). A lower aqueous humor formation rate will lead to a lower IOP in the eye **100**. Because the aqueous humor formation rate normally drops to the lowest at 1.5 μ L/min at night, a minimum IOP of the eye **100** at night after the device is implanted in the eye **100** can be estimated by Equation 6 with the acquired device facility and the eye's **100** outflow facility. On the other hand, because 6.0 mmHg is considered the threshold for hypotony, a maximum device facility to avoid hypotony can be estimated by using this minimum IOP at night and the eye's outflow facility in the Equation 6. In one embodiment of this invention, ocular devices of various device facilities are available for implantation. The clinician can use Equation 6 and the eye's outflow facility to estimate the maximum device facility that can be used in the eye **100** to avoid hypotony, and then implant the ocular device with the appropriate device facility in the eye **100**.

[0061] Similarly, as indicated in the Equation 6, a higher aqueous humor formation rate will lead to a higher IOP in the eye **100**. Because the aqueous humor formation rate normally raises to the highest at 3.0 μ L/min in the morning, a maximum IOP of the eye **100** after the ocular device is implanted in the eye **100** can be estimated by Equation 6, the eye's **100** outflow facility and the acquired device facility. In one embodiment of this invention, ocular devices of various device facilities are fabricated. Because 22.0 mmHg is the threshold for normal IOP, a minimum device facility can be estimated by using this maximum IOP and eye's **100** outflow facility by Equation 6. In another embodiment of this invention, ocular devices of various device facilities are available for implantation. The clinician can use Equation 6 and the eye's **100** outflow facility to estimate the minimum device facility that can be used in the eye **100** to achieve the target IOP, and then implant the ocular device with the appropriate device facility in the eye **100**.

[0062] As discussed in the previous embodiments, an ocular device with a high device facility (Ct) is more effective in draining the aqueous humor, and thereby providing a lower IOP after the ocular device is implanted in the eye **100**. On the other hand, an ocular device with a low device facility can yield a higher IOP after the ocular device is implanted in the eye **100**. Because the device facility is strongly affected by the geometry (i.e. lumen size and length) of the fluid conduit an ocular device with a larger fluid conduit lumen size yields a higher device facility, and thereby leading to a lower IOP in the eye **100**. In addition, a larger lumen size in the fluid conduit also reduces the chance for clogging caused by the debris in the aqueous humor. However, an ocular device with an excess large lumen size (with an excess high device facility) has a higher risk for hypotony in the eye **100**. Similarly, an ocular device with a short fluid conduit length yields a higher device facility, and thereby leading to a lower IOP in the eye **100**. However, an ocular device with an excess short fluid conduit length has a higher risk for bacteria migration through the fluid conduit. On the other hand, an ocular device with a longer fluid conduit length increases the conduit's ability in impeding the transmission of microorganisms into the anterior chamber by increasing the difficulty for the microorganisms to move against the aqueous humor outflow.

[0063] In one embodiment of this invention, the ocular device comprises a conduit geometry (length and lumen size) to yield a sufficient device facility to reduce IOP, and simultaneously prevent low pressure or hypotony in the eye **100**. As shown in Equation 2, the increase in conduit length enables the increase in fluid conduit lumen size without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A large fluid conduit lumen size can reduce the risk of clogging caused by the debris in the

aqueous humor. As discussed previously, a longer fluid conduit also increases the conduit's ability in impeding the transmission of microorganisms into the anterior chamber by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. The increase in fluid conduit's lumen size also provides a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**. As a result, the IOP of the eye **100** can be regulated by the geometry of the ocular device, particularly the geometry (i.e. lumen size and length) of the fluid conduit, without using a pressure regulation mechanism such as a valve, a filter or a narrowing in the fluid conduit. A normal IOP can be maintained by using the ocular device with an appropriate conduit lumen size and length.

[0064] As discussed in previous sections, an ocular device with a longer fluid conduit length is advantageous in allowing a larger conduit lumen size to reduce IOP, avoid hypotony, clogging, and simultaneously reducing the chance for the bacterial to migrate into the anterior chamber **106**. However, the ocular device with a long fluid conduit length may interfere with patient's field of vision or block the trabecular meshwork **112**. In another embodiment of this invention, the ocular device offers several methods to reduce IOP, avoid hypotony, clogging and bacterial migration issues without interfering with patient's field of vision or blocking the trabecular meshwork **112**. In another embodiment of this invention, the ocular device provides a method to impede the transmission of microorganisms into the anterior chamber without using a filter, a valve or a narrow conduit. The fluid conduit of the device comprises a sufficient length to prevent bacteria from migrating against the aqueous humor flow, and thereby gaining entry into the anterior chamber through the fluid conduit. In addition, the surface of the fluid conduit comprises an antimicrobial material to prevent bacteria from migrating into the anterior chamber through the fluid conduit. Because the antimicrobial effectiveness of this antimicrobial surface is proportional to its surface area, the increase in conduit length and surface roughness can increase the antimicrobial surface area and the conduit's efficiency for impeding the transmission of microorganisms into the anterior chamber. The antimicrobial material comprises material such as metals, metal ion, metal oxide, metal compound, silver, silver oxide, silver nitrate, silver compound, silver nanoparticles, copper, zinc, and platinum, etc. Alternatively, the ocular device is made by the antimicrobial material. In addition, the antimicrobial surface of the fluid conduit also prevents debris or deposits build-up in the fluid pathway.

[0065] In one embodiment of this invention, the surface of the fluid conduit comprises an antifouling material to prevent bacteria from migrating into the anterior chamber through the

fluid conduit. The antifouling material comprises material such as: poly ethylene glycol, poly ethylene glycol copolymers, poly propylene glycol, hydrogel, poly (vinyl alcohol), poly (2-hydroxyethyl methacrylate) (PHEMA), crosslinked PEG diacrylate, Zwitterionic compound, poly carboxybetaine methacrylate, etc. Alternatively, the ocular device is made by the antifouling material. In addition, the antifouling surface of the fluid conduit can also prevent debris or deposits build-up in the fluid pathway.

[0066] In further another embodiment of this invention, the IOP of the eye **100** and the device facility (Ct) of the ocular device can be regulated by the surface roughness of the fluid conduit. A rough conduit surface can increase the friction between the aqueous humor and the conduit surface, thereby increasing the flow resistance of the ocular device. The flow resistance is usually proportional to the degree of roughness on the fluid conduit surface. The rougher the conduit surface, the higher the flow resistance. This increase in flow resistance can reduce the device facility because the device facility is inversely proportional to the flow resistance as shown in Equation 2. FIG. 18 shows an example of the increased surface roughness caused by bumps or texture on the inner surface of the fluid conduit. The ocular device **215** has a similar perspective appearance with the ocular device **115** shown in FIG. 2. As shown in the cross-sectional view of the ocular device **215**, the ocular device **215** includes a body **221** defining a fluid conduit **230** with a fixed lumen size along the length of the fluid conduit **230**, a distal end **220** and a proximal end **222** to allow the aqueous humor to flow from the distal end **220** to the proximal end **222** when it is implanted in the eye **100**. There is no valve, narrowing or filter in the fluid conduit **230**. The distal end **220** is configured to seat in the anterior chamber **106** and is pointing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **220** further comprises one or more openings **224** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **224** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The distal end **220** is configured to discourage the formation of scar tissue on the distal end **220** and prevents clogging of the inlet during the healing of the implant site. The proximal end **222** further comprises a compliant tube **232** that is configured to protrude out of the exterior surface of the cornea **107**, sclera **109** or conjunctiva **114** and to minimize irritation to the eyelids. The compliant tube **232** is flexible to comply with the movement of the eyelid or collapsible under pressure from either the eyelid or the hand to minimize irritation to the eyelid or the eye **100**. The body **221** also comprises one or more suture holes **223** or retainers on the exterior surface of the body **221**. The fluid conduit **230** is sized to permit drainage of aqueous humor from the anterior

chamber **106** to the tear film **108** of the eye **100** when the ocular device **215** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The fluid conduit **230** also comprises surface roughness **231** on the inner surface of the fluid conduit **230**. Compared with the ocular device **115** with similar conduit length and lumen size, the device **215** with a rough conduit surface would yield a higher IOP in the eye **100** due to its higher flow resistance and therefore a lower device facility. The increase in IOP is proportional to the degree of roughness in the fluid conduit **230**. As a result, the IOP of the eye **100** and the device facility (Ct) can be regulated by the degree of roughness on the fluid conduit surface without the need for a pressure regulation mechanism such as a valve, a narrowing or a filter in the fluid conduit. Alternatively, the fluid conduit **230** comprises an enlarged lumen along the length of the fluid conduit **230**. The lumen size increases from the distal end **220** to the proximal end **222** to reduce the chance for clogging in the fluid conduit **230** because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit **230**. The lumen of the fluid conduit **230** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **230** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0067] It is understood that many types of roughness to increase friction and flow resistance may be suitable as well. For example, the shape of the surface roughness **231** may be round, oval, cylinder, disk, rectangular, ridge, protrusion, nodule or irregular, etc. In addition, the surface roughness **231** may be arranged in linear, in random, in continuous or in spiral patterns on the inner surface of the fluid conduit **230**. In further another embodiment of this invention, it is understood that other means to increase conduit surface roughness and flow resistance may be suitable as well. The inner surface of the conduit may comprise fiber, scaffold, wire, thread, mesh, brush, foam, groove, or scaffold, etc. They comprise material selected from the group consisting of polymer, metal, glass, and ceramic materials.

[0068] As described in the previous sections, the ocular device with sufficient long conduit length is effective in lowering IOP in the eye **100**, preventing clogging, avoiding hypotony, impeding the transmission of microorganisms into the anterior chamber **106**. However, a long fluid conduit may interfere with patient's field of vision. In this invention, the fluid conduit **230** surface of the ocular device **215** may include sufficient roughness with a higher flow resistance. This increase in flow resistance caused by the surface roughness enables the increase in fluid conduit **230** lumen size without affecting the device facility and its effectiveness in reducing IOP. As a result, an ocular device **215** with a relative shorter fluid

conduit **230** can be used to achieve a sufficient flow resistance to avoid hypotony, and thereby reducing the chance for the ocular device **215** to interfere with patient's field of vision. In addition, the antimicrobial effect of the antimicrobial conduit surface is proportional to its surface area. The larger the antimicrobial surface area, the more antimicrobial material can be released to stop the microorganisms from passing through the conduit. The increase in conduit's surface roughness can also increase the conduit's antimicrobial surface area and its ability to impede the transmission of microorganisms into the anterior chamber **106**.

[0069] In another embodiment of this invention, an increase in fluid conduit's tortuosity can increase fluid conduit's total length without interfering with patient's field of vision or blocking the trabecular meshwork **112** after the ocular device is implanted in the eye **100**. As shown in FIG. 19a, an ocular device **451** includes a tortuous body **453** defining a tortuous fluid conduit **457** with a fixed lumen size along the length of the fluid conduit **457**, a distal end **452** and a proximal end **454** to allow the aqueous humor to flow from the distal end **452** to the proximal end **454**. The distal end **452** is configured to seat in the anterior chamber **106** pointing away from the trabecular meshwork **112**. The one or more openings **458** near the distal end **452** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **454** comprises a compliant tube **455**. As shown in the cross-sectional view of the ocular device **451** in FIG. 19b, there is no valve, narrowing or filter in the fluid conduit **457**.

[0070] As shown in FIG. 20, the ocular device **451** has been implanted in the eye **100**. The distal end **452** (shown in solid line) is positioned in the anterior chamber **106**. A portion of the body **453** (shown in dotted line) is embedded in the sclera **109** of the eye **100** with a tortuous shape, extending circumferentially around the outer perimeter of the anterior chamber **106** without blocking the patient's field of vision or the trabecular meshwork **112**. This tortuosity also increases the fluid conduit's total length without changing the linear distance between the distal end **452** and the proximal end **454** of the fluid conduit **457**. As shown in Equation 2, the increase in conduit's total length enables the increase in fluid conduit's **457** lumen size without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A large fluid conduit's **457** lumen size can reduce the risk of clogging caused by the debris in the aqueous humor. As discussed previously, a longer fluid conduit also increases the fluid conduit's **457** ability in impeding the transmission of microorganisms into the anterior chamber **106** by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. In addition, a longer

fluid conduit **457** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**.

[0071] The compliant tube **455** (shown in solid line) at the proximal end **454** protrudes out of the external surface of the eye **100** through the incision **132**. As shown in this figure, the edge of the compliant tube **455** may be rounded to reduce irritation to the eye **100** and eyelids. In another embodiment of this invention, the compliant tube **455** is configured to be flexible to comply with the movement of the eyelid or collapsible under pressure from either the eyelid or the hand to minimize irritation to the eyelid or the eye **100**. Alternatively, the compliant tube **455** is configured with low profile to minimize irritation to the eyelids or the eye **100**. The one or more suture holes **456** are to receive suture and thereby fixing the ocular device **451** in place during the implantation. The lumen of the fluid conduit **457** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **457** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0072] In one embodiment of this invention, the fluid conduit **457** comprises an enlarged lumen along the length of the fluid conduit **457**. The lumen size increases from the distal end **452** to the proximal end **454** to reduce the chance for clogging in the fluid conduit **457** because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit **457**.

[0073] While the shape of the ocular device **451** illustrated in the FIGS. 19a and 20 is shown as a half circle shape, it is understood that other tortuous shape to increase fluid conduit's **457** length without interfering with patient's field of vision or blocking the trabecular meshwork **112** may be suitable as well. For example, the ocular device **451** and the coupled fluid conduit **457** may assume a quarter circle, a half circle, a three quarters circle, a full circle, a two-full circle, a zig-zag shape, a spiral shape, a helix shape, a random shape, etc.

[0074] In another embodiment of this invention, the ocular device and the coupled flow conduit may assume a full circle shape. As illustrated in the FIG. 21, an ocular device **461** with a tortuous fluid conduit **467** is implanted in the eye **100**. The ocular device **461** includes a tortuous body **463** defining a tortuous fluid conduit **467** with a fixed lumen size along the length of the fluid conduit **467**, a distal end **462** and a proximal end **465** to allow the aqueous humor to flow from the distal end **462** to the proximal end **465**. There is no pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit **467**. The distal end **462** (shown in solid line) is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. The one or more openings **468** near the distal end **462** are

configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **465** comprises a compliant tube **466**. The compliant tube **466** (shown in solid line) protrudes out of the external surface of the eye **100** through the incision **132** in the eye **100**. The compliant tube **466** is configured to be flexible to comply with the movement of the eyelid or collapsible under pressure from either the eyelid or the hand to minimize irritation to the eyelid or the eye **100**. The one or more suture holes **469** are to receive suture, and thereby fixing the ocular device **461** in place during the implantation. Portion of the body **463** (shown in dotted line) is embedded in the sclera **109** of the eye **100** with a tortuous shape, extending circumferentially around the outer perimeter of the anterior chamber **106**. This increase in conduit tortuosity also increase the conduit's total length without blocking the patient's field of vision or the trabecular meshwork **112**.

[0075] This tortuosity in the fluid conduit **467** also increases the fluid conduit's **467** total length without changing the linear distance between the distal end **462** and the proximal end **465** of the fluid conduit **467**. As shown in Equation 2, the increase in fluid conduit's total length enables the increase in fluid conduit's **467** lumen size without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A large fluid conduit's **467** lumen size can reduce the risk of clogging caused by the debris in the aqueous humor. As discussed previously, a longer fluid conduit **467** also increases the conduit's ability in impeding the transmission of microorganisms into the anterior chamber **106** by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. In addition, a longer fluid conduit **467** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**. The lumen of the fluid conduit **467** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **467** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0076] In one embodiment of this invention, the fluid conduit **467** comprises an enlarged lumen along the length of the fluid conduit **467**. The lumen size increases from the distal end **462** to the proximal end **465** to reduce the chance for clogging in the fluid conduit **467** because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit **467**.

[0077] In another embodiment of this invention, a new ocular device can increase fluid conduit's total length without interfering with patient's field of vision or blocking the trabecular meshwork after the device is implanted in the patient's eye. FIG. 22 shows the

perspective view of the ocular device **540**, it includes a tortuous body **541** defining a tortuous fluid conduit **542** with a fixed lumen size along the length of the fluid conduit **542**, a distal end **543** and a proximal end **544** to allow the aqueous humor to flow from the distal end **543** to the proximal end **544** when it is implanted in the eye **100**. There is pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit **542**. The body **541** comprises a plurality of retainers **545**. The distal end **543** further comprises one or more openings **546** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **546** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **544** comprises a compliant tube **547** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132** on the eye **100**. The compliant tube **547** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The one or more suture holes **548** are configured to receive suture, and thereby fixing the ocular device **540** in the eye **100** the implantation. The body **541** of the ocular device **540** is configured with a tortuous shape which can conform generally to the angle **105** of the anterior chamber **106** without blocking the patient's field of vision or the trabecular meshwork **112** when it is implanted. The distal end **543** is configured to be in an angle with the body **541**, thereby directing away from the angle **105** of the anterior chamber **106** and the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. This can reduce the chance for tissue ingrowth into the fluid conduit **542** and the clogging of the device **540**. While the cross section of the ocular device **540** illustrated in this figure is shown as a round shape, it is understood that other shapes of tubular structure may be suitable as well. For example, the cross section of the ocular device **540** may assume an oval, round, square or irregular shape. The retainers **545** on the ocular device **540** are configured to increase the fixation of the device **540** in the eye by creating a higher friction between the ocular device **540** and the eye **100** when it is implanted in the eye **100**. In addition, the retainers **545** also serve as spacers between the ocular device **540** and the angle **105** of the anterior chamber **106** to prevent blocking the trabecular meshwork **112**. While the ocular device **540** illustrated in this figure is shown as a full-circle shape configured to extend circumferentially around the inner perimeter of the anterior chamber **106**, it is understood that other shapes may be suitable as well. For example, the ocular device **1115** may assume a quarter-circle, a half-circle, a three-quarters circle, a full-circle, a five-quarters circle, a two-full-circles, a zig-zag, a spiral, or a helix shape, etc.

[0078] FIG. 23 shows the ocular device **540** dimensionally adapted for trans-sclera position after it is implanted in the eye **100**. The ocular device **540** includes the tortuous body **541** defining the tortuous fluid conduit **542** with the distal end **543** and the proximal end **544** to allow the aqueous humor to flow from the distal end **543** to the proximal end **544**. The compliant tube **547** of the ocular device **540** (shown in solid line) protrudes out of the external surface of the eye **100** through the incision **132** on the eye **100**. As shown in this figure, the edge of the compliant tube **547** may be rounded to reduce irritation to the eye **100** and eyelids. While this circular shape of the compliant tube **547** appears particularly advantageous in providing comfort to the eye **100** and minimizing foreign body sensation, other shapes may be designed to provide the same advantages. The compliant tube **547** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**.

[0079] Part of the body **541** (shown in dotted line) of the ocular device **540** is configured to be embedded in the sclera **109** of the eye **100**. Portion of the body **541** (shown in solid line) is configured to seat in the anterior chamber **106**. The body **541** in the anterior chamber **106** comprises a curved shape which extends circumferentially around the inner perimeter of the anterior chamber **106**, and conforms generally to the angle **105** of the anterior chamber **106** without blocking the patient's field of vision or the trabecular meshwork **112**. The retainers **545** serve as spacers between the ocular device **540** and the angle **105** of the anterior chamber **106** to prevent blocking the trabecular meshwork **112**. The distal end **543** is seated in the anterior chamber **106** and is in an angle to the body **541**, thereby directing away from the angle **105** of the anterior chamber **106** and the trabecular meshwork **112**. The angle between the distal end **543** and the body **541** is within a range from about 10 degree to about 180 degree. The above dimensions and arrangement are exemplary only, and other sizes and arrangements are contemplated. When the ocular device **540** is implanted in the eye **100**, it provides IOP relief by draining the aqueous humor from the anterior chamber **106** of the eye **100** to the tear film **108** in a controlled manner as shown in FIG. 23. As a result, this increase in conduit tortuosity can increase the fluid conduit's **542** total length without blocking the patient's field of vision or the trabecular meshwork **112**. Alternatively, the ocular device **540** is configured with a curved shape and conformed generally to the ciliary body **102** which lies beneath the iris **103**.

[0080] This tortuosity in the fluid conduit **542** also increases the fluid conduit's **542** total length without changing the linear distance between the distal end **543** and the proximal end **544** of the fluid conduit **542**. As shown in Equation 2, the increase in fluid conduit's **542**

total length enables the increase in fluid conduit's **542** lumen size without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A large fluid conduit's **542** lumen size can reduce the risk of clogging caused by the debris in the aqueous humor. As discussed previously, a longer fluid conduit **1130** also increases the fluid conduit's **542** ability in impeding the transmission of microorganisms into the anterior chamber **106** by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. In addition, a longer fluid conduit **467** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**. The lumen of the fluid conduit **467** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **467** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0081] In another embodiment of this invention, this ocular device **540** is surgically implanted in the eye **100** with the compliant tube **547** seated on the external surface of the sclera **109**. Alternatively, the ocular device **540** is implanted in the eye **100** with the compliant tube **547** seated on the external surface of the cornea **107**. In yet another embodiment of this invention, the ocular device **540** is implanted in the eye **100** with the compliant tube **547** seated on the external surface of the conjunctiva **114**.

[0082] In one embodiment of this invention, the fluid conduit **542** comprises an enlarged lumen along the length of the fluid conduit **542**. The lumen size increases from the distal end **543** to the proximal end **544** to reduce the chance for clogging in the fluid conduit **542** because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit **542**.

[0083] In further another embodiment of this invention, as shown in FIG. 24a, an ocular device **740** includes a tortuous body **741** defining a tortuous fluid conduit **742** with a fixed lumen size along the length of the fluid conduit **742**, a distal end **743** and a proximal end **744** to allow the aqueous humor to flow from the distal end **743** to the proximal end **744**. There is pressure regulation mechanism such as valve, narrow section or filter in the fluid conduit **742**. The tortuous body **741** of the ocular device **740** is configured to conform generally to the angle **105** of the anterior chamber **106** and extend circumferentially around the inner perimeter of the anterior chamber **106**. This increase in conduit tortuosity can also increase the conduit's total length without blocking the patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**. The distal end **743** further comprises one or more openings **745** serving as part of the flow pathway to regulate the flow rate of aqueous

humor. The one or more openings **745** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **744** comprises a compliant tube **746** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132** on the eye **100**. The compliant tube **746** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The ocular device **740** further comprises one or more retainer **747** on the exterior surface of the body **741**. The retainer **747** may include, by way of non-limiting example, any number of wire **748** as shown in FIG. 24a. The wire **748** is wrapped around the exterior surface of the body **741** and engages with anterior chamber **106** when it is implanted. The retainer **747** is configured to anchor the device **740** in the eye **100** by introducing a higher friction between the device **740** and the eye **100**. In addition, the retainer **747** also serves as spacer between the ocular device **740** and the trabecular meshwork **112** to prevent blocking the angle **105** of the anterior chamber **106** and the trabecular meshwork **112**. The wire **748** also reinforces the ocular device **740** so that the ocular device **740** may expand radially and conform generally to the angle **105** of the anterior chamber **106** when it is implanted in the eye **100**. The wire **748** may be made of an elastic material such that it is able to be flexed to reduce its cross-sectional profile for fitting into the delivery device, thereby allowing easier penetration through the cornea **107** or sclera **109**. While the cross-sectional shape of the wire **748** illustrated in the FIG. 24a is shown as a round shape, it is understood that other cross-sectional shapes to increase friction may be suitable as well. For example, the cross-sectional shape of the wire **748** may be round, oval, cylinder, square, triangular, or irregular, etc. In addition, the wire **748** may be arranged in coaxial, in helix, in irregular or in spiral patterns on the surface of the body **741**. The wire **748** can be made by material such as stainless steel, shape memory material, Nitinol, plastic, or metal. The lumen of the fluid conduit **742** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **742** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0084] In one embodiment of this invention, the fluid conduit **742** comprises an enlarged lumen along the length of the fluid conduit **742**. The lumen size increases from the distal end **743** to the proximal end **744** to reduce the chance for clogging in the fluid conduit **742** because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit **742**.

[0085] FIG. 24B shows the ocular device **740** dimensionally adapted for trans-sclera position in the eye **100**. The ocular device **740** includes the tortuous body **741** defining the tortuous fluid conduit **742** with a fixed lumen size along the length of the fluid conduit **742**, the distal end **743** and the proximal end **744** to allow the aqueous humor to flow from the distal end **743** to the proximal end **744**. The compliant tube **746** (shown in solid line) of the ocular device **740** protrudes out of the external surface of the eye **100** through the incision **132** on the eye **100**. The compliant tube **746** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. Part of the body **741** (shown in dotted line) of the ocular device **740** is embedded in the sclera **109** of the eye **100**. The distal end **743** (shown in solid line) of the body **741** is seated in the anterior chamber **106**. The body **741** in the anterior chamber **106** comprises a curved shape which extends circumferentially around the inner perimeter of the anterior chamber **106**, and conforms generally to the angle **105** of the anterior chamber **106** without blocking the patient's field of vision or the trabecular meshwork **112**. In addition, the retainer **747** also serves as spacer between the ocular device **740** and the trabecular meshwork **112** to prevent blocking the angle **105** of the anterior chamber **106** and the trabecular meshwork **112**. The distal end **743** is also configured to seat in the anterior chamber **106** in an angle to the body **741**, thereby directing away from the angle **105** of the anterior chamber **106** and the trabecular meshwork **112**. The angle between the distal end **743** and the body **741** is within a range from about 10 degree to about 180 degree. The above dimensions and arrangement are exemplary only, and other sizes and arrangements are contemplated. When the ocular device **740** is implanted in the eye **100**, it provides IOP relief by draining the aqueous humor from the anterior chamber **106** of the eye **100** to the tear film **108** in a controlled manner as shown in FIG. 24B. As a result, this increase in conduit tortuosity can increase the fluid conduit's **742** total length without blocking the patient's field of vision or the trabecular meshwork **112**.

[0086] This tortuosity in the fluid conduit **742** also increases the fluid conduit's **742** total length without changing the linear distance between the distal end **743** and the proximal end **744** of the fluid conduit **742**. As shown in Equation 2, the increase in fluid conduit's **742** total length enables the increase in fluid conduit's **742** lumen size without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A larger lumen size in the fluid conduit **742** can reduce the risk of clogging caused by the debris in the aqueous humor. As discussed previously, a longer fluid conduit **742** also increases the conduit's ability in impeding the transmission of microorganisms into the

anterior chamber **106** by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. In addition, a longer fluid conduit **742** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**.

[0087] In another embodiment of this invention, an ocular device **800** includes a tortuous body **821** defining a tortuous fluid conduit **830** with a fixed lumen size along the length of the fluid conduit **830**, a distal end **820** and a proximal end **822** to allow the aqueous humor to flow from the distal end **820** to the proximal end **822**. There is no pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit **830**. The body **821** of the ocular device **800** is configured with a tortuous shape which can conform generally to the angle **105** of the anterior chamber **106** and extend circumferentially around the inner perimeter of the anterior chamber **106**. This increase in conduit tortuosity can also increase the conduit's total length without blocking the patient's field of vision or the trabecular meshwork when it is implanted in the eye **100**. As shown in the FIG. 25a, the fluid conduit **830** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **800** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The proximal end **822** comprises a compliant tube **827** that is configured to protrude out of the exterior surface of the cornea **107**, sclera **109** or conjunctiva **114** through the incision **132** on the eye **100**. The compliant tube **827** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The ocular device **800** further comprises an extension **825** configured to extend beyond the distal end **820** of the body **821** and engage with anterior chamber **106** to stabilize the device **800** in the anterior chamber **106**. The distal end **820** is configured to seat in the anterior chamber **106** and is in an angle with the body **821**, thereby directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **820** further comprises one or more openings **829** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **829** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The angulated distal end **820** is configured to discourage the formation of scar tissue on the distal end **820** and prevents clogging of the inlet during the healing of the implant site. The device may also comprise one or more retainers **823** on the exterior surface of the body **821**. The lumen of the fluid conduit **830** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **830**

may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0088] In one embodiment of this invention, the fluid conduit **830** comprises an enlarged lumen along the length of the fluid conduit **830**. The lumen size increases from the distal end **820** to the proximal end **822** to reduce the chance for clogging in the fluid conduit **830** because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit **830**.

[0089] As shown in the FIG. 25a, the extension **825** is configured to anchor the device **800** in the anterior chamber **106** by introducing a higher radial force to the device **800** and by adding more contact surface between the device **800** and the anterior chamber **106**. The longer the extension **825**, the higher the anchoring force. The increase in anchoring force is especially advantageous for a device **800** with a body **821** length less than a full circle when it is implanted in the eye **100** and can't extend circumferentially around the entire inner perimeter of the anterior chamber **106**. In addition, the extension **825** is also configured to prevent blocking the patient's field of vision and the trabecular meshwork **112** when it is implanted in the eye. As shown in the FIG. 25a, the extension **825** comprises a zig-zag shape with a plurality of apexes **826**. The one or more apexes **826** serve as spacers between the extension **825** and the angle **105** of the anterior chamber **106** to prevent blocking the trabecular meshwork **112**. While the shape of the extension **825** illustrated in the FIG. 25a is shown as a tortuous zig-zag shape, it is understood that other extension **825** shape to increase contact surface and anchoring force of the device **800** may be suitable as well. For example, the extension **825** may assume a quarter circle, a half circle, a three quarters circle, a full circle, a two-full circles, a zig-zag shape, a spiral shape, a helix shape, a random shape, etc. While the cross-sectional shape of the extension **825** illustrated in the FIG. 25a is shown as a round shape, it is understood that other cross-sectional shape may be suitable as well. For example, the cross-sectional shape of the extension **825** may be round, oval, cylinder, disk, rectangular, or irregular, etc.

[0090] FIG. 25b shows the ocular device **800** dimensionally adapted for trans-sclera **109** position in the eye **100**. The ocular device **800** includes the tortuous body **821** defining the tortuous fluid conduit **830** with a fixed lumen size along the length of the fluid conduit **830**, the distal end **820** and the proximal end **822** to allow the aqueous humor to flow from the distal end **820** to the proximal end **822**. The compliant tube **827** of the ocular device **800** (shown in solid line) protrudes out of the external surface of the eye **100** through the incision **132** on the eye **100**. The compliant tube **827** is flexible to comply with the movement

of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. Part of the body **821** (shown in dotted line) of the ocular device **800** is embedded in the sclera **109** of the eye **100**. The distal end **820** of the body **821** (shown in solid line) is seated in the anterior chamber **106**. The portion of the body **821** in the anterior chamber **106** comprises a curved shape which extends circumferentially around the inner perimeter of the anterior chamber **106**, and conforms generally to the angle **105** of the anterior chamber **106** without blocking the patient's field of vision or the trabecular meshwork **112**. In addition, the retainer **823** also serves as spacer between the ocular device **800** and the trabecular meshwork **112** to prevent blocking the angle **105** of the anterior chamber **106** and the trabecular meshwork **112**. The distal end **820** is seated in the anterior chamber **106** and is in an angle to the body **821**, thereby directing away from the angle **105** of the anterior chamber **106** and the trabecular meshwork **112**. The angle between the distal end **820** and the body **821** is within a range from about 10 degree to about 180 degree. The above dimensions and arrangement are exemplary only, and other sizes and arrangements are contemplated. When the ocular device **800** is implanted in the eye **100**, it provides IOP relief by draining the aqueous humor from the anterior chamber **106** of the eye **100** to the tear film **108** in a controlled manner as shown in FIG. 25b. As a result, this increase in conduit tortuosity can increase the fluid conduit's **830** total length without blocking the patient's field of vision or the trabecular meshwork **112**.

[0091] This tortuosity in the fluid conduit **830** also increases the fluid conduit's **830** total length without changing the linear distance between the distal end **820** and the proximal end **822** of the fluid conduit **830**. As shown in Equation 2, the increase in fluid conduit's **830** total length enables the increase in the lumen size of the fluid conduit **830** without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A larger lumen size in the fluid conduit **830** can reduce the risk of clogging caused by the debris in the aqueous humor. As discussed previously, a longer fluid conduit **830** also increases the conduit's ability in impeding the transmission of microorganisms into the anterior chamber **106** by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. In addition, a longer fluid conduit **830** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**.

[0092] In yet another embodiment of this invention, an ocular device **415** comprises a tortuous body and a fluid conduit. FIG. 26 shows the perspective view of the ocular device **415**, it includes the tortuous body **421** defining the tortuous fluid conduit **430** with a fixed

lumen size along the length of the fluid conduit **430**, a distal end **420** and a proximal end **422** to allow the aqueous humor to flow from the distal end **420** to the proximal end **422** when it is implanted in the eye **100**. There is pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit **430**. The distal end **420** is configured to seat in the anterior chamber **106** and is in an angle with the body **421**, thereby directing away from the trabecula meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **420** further comprises one or more openings **429** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **429** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The angulated distal end **420** is configured to discourage the formation of scar tissue on the distal end **420** and prevents clogging of the inlet during the healing of the implant site. The proximal end **422** comprises a compliant tube **427** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132** on the eye **100**. The compliant tube **427** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The one or more suture holes **411** are configured to receive suture, and thereby fixing the ocular device **415** in the eye **100** during the implantation. The tortuous body **421** and the coupled fluid conduit **430** comprise a generally curved zig-zag shape with one or more apexes **410**. The one or more apexes **410** are configured to prevent the body **421** from blocking the patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**. The fluid conduit **430** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **415** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**.

[0093] As shown in FIG. 27, the body **421** (shown in solid line) of the ocular device **415** conforms generally to the angle **105** of the anterior chamber **106** and extends circumferentially around the inner perimeter of the anterior chamber **106** without blocking the patient's field of vision or the trabecular meshwork **112** in the eye **100**. Part of the body **421** (shown in dotted line) of the ocular device **415** is embedded in the sclera **109** of the eye **100**. The distal end **420** of the body **421** (shown in solid line) is seated in the anterior chamber **106**. In addition, the one or more apexes **410** serve as spacers between the ocular device **415** and the angle **105** of the anterior chamber **106** to prevent blocking the trabecular meshwork **112**. The fluid conduit **430** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **415** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The compliant tube

427 protrudes out of the exterior surface of the eyeball **100** through the incision **132** on the eye **100**. The lumen of the fluid conduit **430** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **430** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0094] In one embodiment of this invention, the fluid conduit **430** comprises an enlarged lumen along the length of the fluid conduit **430**. The lumen size increases from the distal end **420** to the proximal end **422** to reduce the chance for clogging in the fluid conduit **430** because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit **430**.

[0095] While the shape of the ocular device **415** illustrated in the FIGS. 26 and 27 is shown as a tortuous zig-zag shape, it is understood that other tortuous shape may be suitable as well. For example, the ocular device and the coupled flow conduit may assume a quarter circle, a half circle, a three quarters circle, a full circle, two full circles, a zig-zag shape, a spiral shape, a helix shape, a random shape, etc. In addition, the ocular device with a tortuous shape also enhances the fixation of the ocular device in the eye by creating a higher friction between the device and the eye. This increase in conduit tortuosity can also increase the conduit's total length without blocking the iris **103** or the trabecular meshwork **112** when it is implanted in the eye **100**.

[0096] This tortuosity in the fluid conduit **430** also increases the fluid conduit's **430** total length without changing the linear distance between the distal end **420** and the proximal end **422** of the fluid conduit **430**. As shown in Equation 2, the increase in fluid conduit's **430** total length enables the increase in the lumen size of the fluid conduit **430** without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A larger lumen size in the fluid conduit **430** can reduce the risk of clogging caused by the debris in the aqueous humor. As discussed previously, a longer fluid conduit **430** also increases the conduit's ability in impeding the transmission of microorganisms into the anterior chamber **106** by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. In addition, a longer fluid conduit **430** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**.

[0097] As discussed in the previous embodiments, several methods are used to minimum the exposure of the ocular device in the visual field, and thereby preventing the ocular device from interfering the patients' field of vision after the ocular device is implanted in the

patients. The ocular device can be implanted circumferentially around the outer perimeter of the anterior chamber **106** in the eye **100**. Alternatively, the ocular device can be implanted circumferentially around the inner perimeter of the anterior chamber **106** (above or below the iris **103**) without blocking the patients' field of vision or the trabecular meshwork **112**. In addition to those, there are several other methods to increase fluid conduit's total length without interfering with patient's field of vision or blocking the trabecular meshwork **112** after the ocular device is implanted in the eye **100**. In yet another embodiment of this invention, an ocular device with a tortuous fluid conduit can increase fluid conduit's total length without interfering with patient's field of vision or blocking the trabecular meshwork **112** after the ocular device is implanted in the eye **100**. FIG. 28a shows a perspective view of an ocular device **480**, the device **480** includes a tortuous body **481** defining a tortuous fluid conduit **482** with a fixed lumen size along the length of the fluid conduit **482**, a distal end **483** and a proximal end **484** to allow the aqueous humor to flow from the distal end **483** to the proximal end **484** when it is implanted in the eye **100**. There is no pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit **482**. The distal end **483** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **483** further comprises one or more openings **485** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **485** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **484** further comprises a compliant tube **486** which is configured to protrude out of the exterior surface of the cornea **107**, sclera **109** or conjunctiva **114** and to minimize irritation to the eye **100** or eyelids. The body **481** and the coupled fluid conduit **482** comprise a generally zig-zag shape with one or more apexes **487**. The fluid conduit **482** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **480** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. [0098] FIG. 28b shows the cross-sectional view of the device **480**, the device **480** includes the tortuous body **481** defining the tortuous fluid conduit **482** with a fixed lumen size along the length of the fluid conduit **482**, the distal end **483** and the proximal end **484** to allow the aqueous humor to flow from the distal end **483** to the proximal end **484** when it is implanted in the eye **100**. There is no valve, narrow section or filter in the fluid conduit **482**. FIG. 28c shows the cross-sectional view of the device **480** along Line KK in FIG. 28a. The lumen of the fluid conduit **482** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **482**

may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc. As shown in FIG. 29, the ocular device **480** is implanted in the eye **100**. The distal end **483** (shown in solid line) is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. Portion of the tortuous body **481** (shown in dotted line) is embedded in the sclera **109** of the eye **100**. The proximal end **484** comprises the compliant tube **486** (shown in solid line) that is protruded out of the exterior surface of the eyeball **100** through the incision **132**. The compliant tube **486** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. In addition, the ocular device **480** with the tortuous shape also enhances the fixation of the ocular device **480** in the eye **100** by creating a higher friction between the ocular device **480** and the eye **100**. As seen in the figure, this increase in fluid conduit's **482** tortuosity can increase the fluid conduit's **482** total length without the risk of interfering with patient's field of vision or blocking the trabecular meshwork **112**.

[0099] In one embodiment of this invention, the fluid conduit **482** comprises an enlarged lumen along the length of the fluid conduit **482**. The lumen size increases from the distal end **483** to the proximal end **484** to reduce the chance for clogging in the fluid conduit **482** because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit **482**.

[0100] In another embodiment of this invention, while the linear distance between the distal end **483** and the proximal end **484** remains the same, the increase in fluid conduit's **482** tortuosity increases the fluid conduit's **482** total length. As shown in Equation 2, the ocular device's flow resistance is proportional to the total length of the fluid conduit **482** and is inversely proportional to the fluid conduit's **482** lumen size to the fourth power. While maintaining a sufficient flow resistance to reduce the IOP and avoid hypotony, the increase in fluid conduit's **482** total length allows the increase in fluid conduit's lumen size. The larger lumen size can effectively reduce the chance for clogging caused by the debris in the aqueous humor. The longer total length in the fluid conduit **482** also increases the fluid conduit's **482** ability in impeding the transmission of microorganisms into the anterior chamber **106** by increasing the difficulty for the microorganisms to move against aqueous humor outflow in the long fluid conduit **482**. In addition, the longer fluid conduit **482** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**. In this invention, the increase in fluid conduit's **482** tortuosity can increase the fluid conduit's **482** total length without affecting the linear distance between the

distal end **483** and the proximal end **484**, and thereby reducing the risk of interfering with patient's field of vision or blocking the trabecular meshwork **112**.

[0101] In one embodiment of this invention, while the shape of the ocular device **480** illustrated in the FIGS. 28a and 29 is shown as a tortuous zig-zag shape, it is understood that other tortuous ocular device with tortuous flow conduit to increase flow resistance may be suitable as well.

[0102] In one embodiment of this invention, the IOP of the eye **100** can be regulated by the tortuosity of the ocular device implanted in the eye **100**. While the linear distance between the distal end and the proximal end remains the same, the increase in fluid conduit's tortuosity increases the fluid conduit's total length. The higher the tortuosity in the fluid conduit, the longer the fluid conduit's total length. As shown in Equation 2, the ocular device's flow resistance is proportional to the total length of the fluid conduit. Because the ocular device's flow resistance is inversely proportional to the device facility, the increase in fluid conduit tortuosity leads to a reduction in device facility. As shown in Equation 6, the IOP of the eye **100** is inversely proportional to the device facility (C_t) of the implanted ocular device. An ocular device with a lower device facility would yield a higher IOP in the eye **100** due to the lower aqueous humor draining efficiency in the implanted ocular device. As a result, the IOP of the eye **100** can be regulated by the tortuosity of the ocular device without using pressure regulation mechanism such as a valve, a filter or a narrowing in the fluid conduit. A normal IOP (6-22 mmHg) can be maintained by using ocular device with an appropriate fluid conduit tortuosity to reduce IOP and avoid hypotony in the eye **100**. However, unlike the tortuous path created by a porous filter described in prior art, the tortuosity in the fluid conduit of this invention does not comprise narrowing that is vulnerable for clogging caused by debris in the aqueous humor.

[0103] In yet another embodiment of this invention, while the fluid conduit's total length remains the same, the tortuosity in the fluid conduit can reduce the linear distance between the distal end and the proximal end of the ocular device without affecting the device's aqueous humor draining capacity or device facility. As a consequence, the reduced linear distance between the distal end and the proximal end of the ocular device can also reduce the chance for the device to interfere with patient's field of vision or block the trabecular meshwork.

[0104] In yet another embodiment of this invention, an ocular device includes a tortuous fluid conduit seated in the anterior chamber **106** without interfering with patient's field of vision or blocking the trabecular meshwork **112** after the ocular device is implanted in the eye **100**.

FIG. 30a shows a perspective view of an ocular device **431**, the ocular device **431** includes a tortuous body **433** defining a tortuous fluid conduit **436** with a fixed lumen size along the length of the fluid conduit **436**, a distal end **432** and a proximal end **434** to allow the aqueous humor to flow from the distal end **432** to the proximal end **434** when it is implanted in the eye **100**. There is no pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit **436**. The tortuous fluid conduit **436** is positioned close to the distal end **432** and is configured to seat in the anterior chamber **106** directing away from the trabecular meshwork **112** when it is implanted. The distal end **432** further comprises one or more openings **437** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **437** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **434** further comprises a compliant tube **435** which is configured to protrude out of the exterior surface of the cornea **107**, sclera **109** or conjunctiva **114** and to minimize irritation to the eye **100** or eyelids. The body **433** and the coupled fluid conduit **436** comprise a zig-zag shape with one or more apexes **438**. The fluid conduit **436** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **431** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The lumen of the fluid conduit **436** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **436** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0105] In another embodiment of this invention, as shown in FIG. 30b, the ocular device **431** is implanted in the eye **100**. The ocular device **431** includes the tortuous body **433** defining the tortuous fluid conduit **436** with the distal end **432** and the proximal end **434** to allow the aqueous humor to flow from the distal end **432** to the proximal end **434**. The tortuous distal end **432** (shown in solid line) is seated in the anterior chamber **106** and is pointing away from the trabecular meshwork **112**. Portion of the body **433** (shown in dotted line) is embedded in the sclera **109** of the eye **100**. The proximal end **434** comprises the low-profile compliant tube **435** protruding out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **435** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous ocular device **431** also enhances the fixation of the ocular device **431** in the eye **100** by creating a higher friction between the ocular device **431** and the eye **100**. This increase in fluid conduit's **436** tortuosity can also increase the fluid

conduit's **436** total length without interfering with patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**.

[0106] This increase in the fluid conduit's **436** tortuosity in the anterior chamber **106** also increases the fluid conduit's **436** total length without changing the linear distance between the distal end **432** and the proximal end **434** of the fluid conduit **436**. As shown in Equation 2, the increase in fluid conduit's **436** total length enables the increase in the lumen size of the fluid conduit **436** without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A larger lumen size in the fluid conduit **436** can reduce the risk of clogging caused by the debris in the aqueous humor. As discussed previously, a longer fluid conduit **436** also increases the conduit's ability in impeding the transmission of microorganisms into the anterior chamber **106** by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. In addition, a longer fluid conduit **436** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**.

[0107] In one embodiment of this invention, the fluid conduit **436** comprises an enlarged lumen along the length of the fluid conduit **436**. The lumen size increases from the distal end **432** to the proximal end **434** to reduce the chance for clogging in the fluid conduit **436** because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit **436**.

[0108] In another embodiment of this invention, an ocular device with a tortuous fluid conduit seated in the anterior chamber **106** without interfering with patient's field of vision or blocking the trabecular meshwork **112** after the ocular device is implanted in the patients. FIG. 31a shows a perspective view of the ocular device **441**, the device **441** includes a tortuous body **443** defining a tortuous fluid conduit **446** with a fixed lumen size along the length of the fluid conduit **446**, a distal end **442** and a proximal end **444** to allow the aqueous humor to flow from the distal end **442** to the proximal end **444** when it is implanted in the eye **100**. There is no pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit **446**. The tortuous distal end **442** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the eye **100**. The distal end **442** further comprises one or more openings **447** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **447** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **444** further comprises a compliant tube **445** which is configured to protrude out of the exterior surface of the cornea **107**, sclera **109** or conjunctiva **114** and to

minimize irritation to the eye **100** or eyelids. The body **443** and the coupled fluid conduit **446** comprise a zig-zag shape with one or more apexes **448**. The fluid conduit **446** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **431** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The lumen of the fluid conduit **446** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **446** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0109] In one embodiment of this invention, as shown in FIG. 31b, the ocular device **441** is implanted in the eye **100**. The ocular device **441** includes the tortuous body **443** defining the tortuous fluid conduit **446** with the distal end **442** and the proximal end **444** to allow the aqueous humor to flow from the distal end **442** to the proximal end **444**. The tortuous distal end **442** (shown in solid line) is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. Portion of the body **443** (shown in dotted line) is embedded in the sclera **109** of the eye **100**. The proximal end **444** comprises the low-profile compliant tube **445** that is protruded out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **445** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous ocular device **441** also enhances the fixation of the ocular device **441** in the eye **100** by creating a higher friction between the device **441** and the eye **100**. This increase in fluid conduit's **446** tortuosity can also increase the fluid conduit's **446** total length without interfering with patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**.

[0110] This increase in the fluid conduit's **446** tortuosity in the anterior chamber **106** also increases the fluid conduit's **446** total length without changing the linear distance between the distal end **442** and the proximal end **444** of the fluid conduit **446**. As shown in Equation 2, the increase in fluid conduit's **446** total length enables the increase in the lumen size of the fluid conduit **446** without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A larger lumen size in the fluid conduit **446** can reduce the risk of clogging caused by the debris in the aqueous humor. As discussed previously, a longer fluid conduit **446** also increases the conduit's ability in impeding the transmission of microorganisms into the anterior chamber **106** by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. In addition, a longer fluid

conduit **446** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**.

[0111] In one embodiment of this invention, the fluid conduit **446** comprises an enlarged lumen along the length of the fluid conduit **446**. The lumen size increases from the distal end **442** to the proximal end **444** to reduce the chance for clogging in the fluid conduit **446** because the enlarged lumen allows the aqueous humor outflow to remove any possible debris deposition in the fluid conduit **446**.

[0112] In another embodiment of this invention, an ocular device comprises a tortuous fluid conduit in the sclera **109** without interfering with patient's field of vision or blocking the trabecular meshwork **112** after the ocular device is implanted in the eye **100**. FIG. 32 shows the perspective view of an ocular device **490**, it includes a tortuous body **491** defining a tortuous fluid conduit **492** with a fixed lumen size along the length of the fluid conduit **492**, a distal end **493** and a proximal end **494** to allow the aqueous humor to flow from the distal end **493** to the proximal end **494** when it is implanted in the eye **100**. There is no pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit **492**. The distal end **493** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **493** further comprises one or more openings **495** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **495** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **494** comprises a low-profile compliant tube **496** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **496** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous body **491** and the coupled fluid conduit **492** comprise a generally circular shape with one or more circles **497**. The center of the circles **497** can serve as a suture hole **498** configured to receive suture during the implantation. The tortuous fluid conduit **492** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **490** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The one or more circles **497** in the device **490** are configured to increase the total length and tortuosity of the fluid conduit **492** without increasing the linear distance between the proximal end **494** and distal end **493**. This design is also configured to change aqueous humor flow direction in the fluid conduit **492**, thereby increasing turbulent flow and flow resistance of the ocular device **490**. The lumen of the fluid

conduit **492** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **492** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc. [0113] In one embodiment of this invention, as shown in FIG. 33, the ocular device **490** is implanted in the eye **100**. The ocular device **490** includes the tortuous body **491** defining the tortuous fluid conduit **492** with the distal end **493** and the proximal end **494** to allow the aqueous humor to flow from the distal end **493** to the proximal end **494**. The distal end **493** (shown in solid line) is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. The tortuous portion of the body **491** (shown in dotted line) is embedded in the sclera **109** of the eye **100**. The proximal end **494** comprises a low-profile compliant tube **496** (shown in solid line) that is protruded out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **496** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The center of the circles **497** can serve as a suture hole **498** to receive suture during the implantation. The tortuous ocular device **490** also enhances the fixation of the ocular device **490** in the eye **100** by creating a higher friction between the ocular device **490** and the eye **100**. The tortuous fluid conduit **492** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **490** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. This increase in fluid conduit's **492** tortuosity can also increase the conduit's total length without interfering with patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**.

[0114] This increase in the fluid conduit's **492** tortuosity in the sclera **109** also increases the fluid conduit's **492** total length without changing the linear distance between the distal end **493** and the proximal end **494** of the fluid conduit **492**. As shown in Equation 2, the increase in fluid conduit's **492** total length enables the increase in the lumen size of the fluid conduit **492** without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A larger lumen size in the fluid conduit **492** can reduce the risk of clogging caused by the debris in the aqueous humor. As discussed previously, a longer fluid conduit **492** also increases the conduit's ability in impeding the transmission of microorganisms into the anterior chamber **106** by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. In addition, a longer fluid conduit **492** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**.

[0115] In one another embodiment of this invention, the tortuous fluid conduit **492** comprises an enlarged lumen along the length of the fluid conduit **492**. The lumen size increases from the distal end **493** to the proximal end **494** to reduce the chance for clogging in the fluid conduit **492** because the enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **492**.

[0116] In one embodiment of this invention, while the body **491** of the tortuous ocular device **490** illustrated in the FIGS. 32 and 33 is shown as a circular shape, it is understood that other ocular device with tortuous flow conduit to increase the total length in the flow conduit of the ocular device may be suitable as well. For example, the tortuous ocular device with tortuous flow conduit may assume a quarter circle, a half circle, a three quarters circle, a full circle, a two-full circle, a zig-zag shape, a spiral shape, a helix shape, a random shape, etc.

[0117] In one another embodiment of this invention, the tortuous ocular device is embedded in a coating or a plate. FIG. 34 shows the perspective view of an ocular device **390**, it includes a tortuous body **391** defining a tortuous fluid conduit **392** with a fixed lumen size along the length of the fluid conduit **392**, a distal end **393** and a proximal end **394** to allow the aqueous humor to flow from the distal end **393** to the proximal end **394** when it is implanted in the eye **100**. There is no pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit **392**. The distal end **393** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **393** further comprises one or more openings **395** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **395** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **394** comprises a low-profile compliant tube **396** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **396** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous body **391** and the coupled fluid conduit **392** comprise a generally circular shape with one or more circles **397**. The center of the circles **397** can serve as a suture hole **398** configured to receive suture during the implantation. The tortuous fluid conduit **392** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **390** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The tortuous body **391** is embedded in a coating or a plate **399**. The coating or the plate **399** is used to bind the tortuous body **391** together, thereby retaining the tortuous configuration of the ocular device **390** and preventing

the ocular device **390** from being damaged by the external force. The one or more circles **397** in the ocular device **390** are configured to increase the total length and tortuosity of the fluid conduit **392** without increasing the linear distance between the proximal end **394** and distal end **393**. This design is also configured to change aqueous humor flow direction in the fluid conduit **392**, thereby increasing turbulent flow and flow resistance of the ocular device **390**. The lumen of the fluid conduit **392** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **392** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0118] In one embodiment of this invention, while the shape of the plate **399** illustrated in the FIG. 34 is shown as an oval shape, it is understood that other shape to protect the device **390** and restrain the shape of the ocular device **390** may be suitable as well. For example, the plate **399** may assume a circle shape, a square shape, a rectangular shape, or a random shape, etc.

[0119] In one embodiment of this invention, as shown in FIG. 35, the ocular device **390** is implanted in the eye **100**. The distal end **393** (shown in solid line) is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. The tortuous portion of the body **391** (shown in dotted line) is embedded in the coating or the plate **399** and then implanted in the sclera **109** of the eye **100**. The proximal end **394** comprises a low-profile compliant tube **396** (shown in solid line) that is protruded out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **396** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The center of the circles **397** can serve as a suture hole **398** to receive suture during the implantation. The tortuous fluid conduit **392** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100**. This increase in fluid conduit's **392** tortuosity can also increase the conduit's total length without interfering with patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**.

[0120] In one another embodiment of this invention, the tortuous fluid conduit **392** comprises an enlarged lumen along the length of the fluid conduit **392**. The lumen size increases from the distal end **393** to the proximal end **394** to reduce the chance for clogging in the fluid conduit **392** because the enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **392**.

[0121] In another embodiment of this invention, the ocular device **390** and the plate **399** are integrated as one part. This integrated part can be fabricated by methods such as laser machining, chemical etching, plasma etching, 3D printing, photo etching, and the like.

[0122] In one embodiment of this invention, an ocular device comprises a tortuous fluid conduit in the sclera **109** without interfering with patient's field of vision or blocking the trabecular meshwork **112** after the ocular device is implanted in the patients. FIG. 36 shows the perspective view of an ocular device **580**, it includes a tortuous body **581** defining a tortuous fluid conduit **582** with a fixed lumen size along the length of the fluid conduit **582**, a distal end **583** and a proximal end **584** to allow the aqueous humor to flow from the distal end **583** to the proximal end **584** when it is implanted in the eye **100**. There is no pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit **582**. The distal end **583** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **583** further comprises one or more openings **585** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **585** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **584** comprises a low-profile compliant tube **586** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **586** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous body **581** and the coupled fluid conduit **582** comprise a generally circular shape with one or more circles **587** side by side. The center of the circles **587** can serve as a suture hole **588** configured to receive suture during the implantation. The tortuous fluid conduit **582** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **580** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The one or more circles **587** in the device **580** are configured to increase the total length and tortuosity of the fluid conduit **582** without increasing the linear distance between the proximal end **584** and distal end **583**. This design is also configured to change aqueous humor flow direction in the fluid conduit **582**, thereby increasing turbulent flow and flow resistance of the ocular device **580**. The lumen of the fluid conduit **582** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **582** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0123] In one embodiment of this invention, as shown in FIG. 37, the ocular device **580** is implanted in the eye **100**. The ocular device **580** includes the tortuous body **581** defining the tortuous fluid conduit **582** with the distal end **583** and the proximal end **584** to allow the aqueous humor to flow from the distal end **583** to the proximal end **584**. The distal end **583** (shown in solid line) is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. The tortuous portion of the body **581** (shown in dotted line) is embedded in the sclera **109** of the eye **100**. The proximal end **584** comprises the low-profile compliant tube **586** (shown in solid line) that is protruded out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **586** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The centers of the one or more circles **587** can serve as suture holes **588** to receive suture during the implantation. The tortuous ocular device **580** also enhances the fixation of the ocular device **580** in the eye **100** by creating a higher friction between the ocular device **580** and the eye **100**. The tortuous fluid conduit **582** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **580** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. This increase in fluid conduit's **582** tortuosity can also increase the conduit's total length without interfering with patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**.

[0124] This increase in the fluid conduit's **582** tortuosity in the sclera **109** also increases the fluid conduit's **582** total length without changing the linear distance between the distal end **583** and the proximal end **584** of the fluid conduit **582**. As shown in Equation 2, the increase in fluid conduit's **582** total length enables the increase in the lumen size of the fluid conduit **582** without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A larger lumen size in the fluid conduit **582** can reduce the risk of clogging caused by the debris in the aqueous humor. As discussed previously, a longer fluid conduit **582** also increases the conduit's ability in impeding the transmission of microorganisms into the anterior chamber **106** by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. In addition, a longer fluid conduit **582** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**.

[0125] In one another embodiment of this invention, the tortuous fluid conduit **582** comprises an enlarged lumen along the length of the fluid conduit **582**. The lumen size increases from the distal end **583** to the proximal end **584** to reduce the chance for clogging in the fluid

conduit **582** because the enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **582**.

[0126] In one another embodiment of this invention, the tortuous ocular device is embedded in a coating or a plate. FIG. 38 shows the perspective view of an ocular device **290**, it includes a tortuous body **291** defining a tortuous fluid conduit **292** with a fixed lumen size along the length of the fluid conduit **292**, a distal end **293** and a proximal end **294** to allow the aqueous humor to flow from the distal end **293** to the proximal end **294** when it is implanted in the eye **100**. There is no pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit **292**. The distal end **293** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **293** further comprises one or more openings **295** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **295** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **294** comprises a low-profile compliant tube **296** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **296** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous body **291** and the coupled fluid conduit **292** comprise a generally circular shape with one or more circles **297**. The center of the one or more circles **297** can serve as a suture holes **298** configured to receive suture during the implantation. The tortuous fluid conduit **292** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **290** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The tortuous body **291** is embedded in a coating or a plate **299**. The coating or the plate **299** is used to bind the tortuous body **291** together, thereby retaining the tortuous configuration of the ocular device **290** and preventing the ocular device **290** from being damaged by the external force. The one or more circles **297** in the device **290** are configured to increase the total length and tortuosity of the fluid conduit **292** without increasing the linear distance between the proximal end **294** and distal end **293**. This design is also configured to change aqueous humor flow direction in the fluid conduit **292**, thereby increasing turbulent flow and flow resistance of the ocular device **290**. The lumen of the fluid conduit **292** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **292** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0127] In another embodiment of this invention, the tortuous fluid conduit **292** comprises an enlarged lumen along the length of the fluid conduit **292**. The lumen size increases from the distal end **293** to the proximal end **294** to reduce the chance for clogging in the fluid conduit **292** because the enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **292**.

[0128] In one embodiment of this invention, while the shape of the plate **299** illustrated in the FIG. 38 is shown as an oval shape, it is understood that other shape to protect the device **290** and restrain the shape of the ocular device **290** may be suitable as well. For example, the plate **299** may assume a circle shape, a square shape, a rectangular shape, or a random shape, etc.

[0129] In one embodiment of this invention, as shown in FIG. 39, the ocular device **290** is implanted in the eye **100**. The distal end **293** (shown in solid line) is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. The tortuous portion of the body **291** (shown in dotted line) is embedded in the coating or the plate **299** and then implanted in the sclera **109** of the eye **100**. The proximal end **294** comprises a low-profile compliant tube **296** (shown in solid line) that is protruded out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **296** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The center of the circles **297** can serve as a suture hole **298** to receive suture during the implantation. The tortuous fluid conduit **292** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100**. This increase in fluid conduit's **292** tortuosity can also increase the conduit's total length without interfering with patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**.

[0130] In another embodiment of this invention, the ocular device **290** and the plate **299** are integrated as one part. This integrated part can be fabricated by methods such as laser machining, chemical etching, plasma etching, 3D printing, photo etching, and the like.

[0131] In another embodiment of this invention, an ocular device with a tortuous fluid conduit positioned in the sclera **109** without interfering with patient's field of vision or blocking the trabecular meshwork **112** after the ocular device is implanted in the patients. FIG. 40 shows the perspective view of an ocular device **380**, it includes a tortuous body **381** defining a tortuous fluid conduit **382** with a fixed lumen size along the length of the fluid conduit **382**, a distal end **383** and a proximal end **384** to allow the aqueous humor to flow from the distal end **383** to the proximal end **384** when it is implanted in the eye **100**. The

distal end **383** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **383** further comprises one or more openings **385** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **385** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **384** comprises a low-profile compliant tube **386** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **386** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous body **381** and the coupled fluid conduit **382** comprise one or more bends **387** side by side. The center of the bends **387** can serve as a suture hole **388** configured to receive suture during the implantation. The tortuous fluid conduit **382** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **380** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The one or more bends **387** in the device **380** are configured to increase the total length and tortuosity of the fluid conduit **382** without increasing the linear distance between the proximal end **384** and distal end **383**. This design is also configured to change aqueous humor flow direction in the fluid conduit **382**, thereby increasing turbulent flow and flow resistance of the ocular device **380**. The lumen of the fluid conduit **382** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **382** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0132] In another another embodiment of this invention, the tortuous fluid conduit **382** comprises an enlarged lumen along the length of the fluid conduit **382**. The lumen size increases from the distal end **383** to the proximal end **384** to reduce the chance for clogging in the fluid conduit **382** because the enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **382**.

[0133] In one embodiment of this invention, while the shape of the one or more bends **387** illustrated in the FIG. 40 is shown as a circular shape, it is understood that other shape to increase the total length and tortuosity of the fluid conduit **382** without increasing the linear distance between the proximal end **384** and distal end **383** may be suitable as well. For example, the one or more bends **387** may assume a square shape, a rectangular shape, or a random shape, etc.

[0134] In one embodiment of this invention, as shown in FIG. 41, the ocular device **380** is implanted in the eye **100**. The ocular device **380** includes the tortuous body **381** defining the tortuous fluid conduit **382** with the distal end **383** and the proximal end **384** to allow the aqueous humor to flow from the distal end **383** to the proximal end **384**. The distal end **383** (shown in solid line) is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. The tortuous portion of the body **381** (shown in dotted line) is embedded in the sclera **109** of the eye **100**. The proximal end **384** comprises the low-profile compliant tube **386** (shown in solid line) that is protruded out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **386** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The centers of the one or more bends **387** can serve as suture holes **388** to receive suture during the implantation. The tortuous ocular device **380** also enhances the fixation of the ocular device **380** in the eye **100** by creating a higher friction between the ocular device **380** and the eye **100**. The tortuous fluid conduit **382** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **380** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. This increase in fluid conduit's **382** tortuosity can also increase the fluid conduit's total length without interfering with patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**.

[0135] This increase in the fluid conduit's **382** tortuosity in the sclera **109** also increases the fluid conduit's **382** total length without changing the linear distance between the distal end **383** and the proximal end **384** of the fluid conduit **382**. As shown in Equation 2, the increase in fluid conduit's **382** total length enables the increase in the lumen size of the fluid conduit **382** without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A larger lumen size in the fluid conduit **382** can reduce the risk of clogging caused by the debris in the aqueous humor. As discussed previously, a longer fluid conduit **382** also increases the conduit's ability in impeding the transmission of microorganisms into the anterior chamber **106** by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. In addition, a longer fluid conduit **382** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**.

[0136] In one another embodiment of this invention, the tortuous ocular device is embedded in a coating or a plate. FIG. 42 shows the perspective view of an ocular device **280**, it includes a tortuous body **281** defining a tortuous fluid conduit **282** with a fixed lumen size

along the length of the fluid conduit **282**, a distal end **283** and a proximal end **284** to allow the aqueous humor to flow from the distal end **283** to the proximal end **284** when it is implanted in the eye **100**. There is no pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit **282**. The distal end **283** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **283** further comprises one or more openings **285** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **285** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **284** comprises a low-profile compliant tube **286** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **286** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous body **281** and the coupled fluid conduit **282** comprise one or more bends **287** (shown in dotted line). The center of the bends **287** can serve as a suture hole **288** configured to receive suture during the implantation. The tortuous fluid conduit **282** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **280** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The tortuous body **281** is embedded in a coating or a plate **289**. The coating or the plate **289** is used to bind the tortuous body **281** together, thereby retaining the tortuous configuration of the ocular device **280** and preventing the ocular device **280** from being damaged by the external force. The one or more bends **287** in the device **280** are configured to increase the total length and tortuosity of the fluid conduit **282** without increasing the linear distance between the proximal end **284** and distal end **283**. This design is also configured to change aqueous humor flow direction in the fluid conduit **282**, thereby increasing turbulent flow and flow resistance of the ocular device **280**. The lumen of the fluid conduit **282** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **282** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0137] In another embodiment of this invention, the tortuous fluid conduit **282** comprises an enlarged lumen along the length of the fluid conduit **282**. The lumen size increases from the distal end **283** to the proximal end **284** to reduce the chance for clogging in the fluid conduit **282** because the enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **282**.

[0138] In one embodiment of this invention, while the shape of the one or more bends **287** illustrated in the FIG. 42 is shown as a circular shape, it is understood that other shape to increase the total length and tortuosity of the fluid conduit **282** without increasing the linear distance between the proximal end **284** and distal end **283** may be suitable as well. For example, the one or more bends **287** may assume a square shape, a rectangular shape, or a random shape, etc.

[0139] In one embodiment of this invention, while the shape of the plate **289** illustrated in the FIG. 42 is shown as an irregular shape, it is understood that other shape to protect the device **280** and restrain the shape of the ocular device **280** may be suitable as well. For example, the plate **289** may assume an oval shape, a circle shape, a square shape, a rectangular shape, or a random shape, etc.

[0140] FIG. 43 is a side view of the ocular device **280** with a curved body **281**. The curvature is configured to follow the curvature of the eye **100** when the ocular device **280** is implanted in the eye **100**.

[0141] In one embodiment of this invention, as shown in FIG. 44, the ocular device **280** is implanted in the eye **100**. The distal end **283** (shown in solid line) is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. The tortuous portion of the body **281** (shown in dotted line) is embedded in the coating or the plate **289** and then implanted in the sclera **109** of the eye **100**. The proximal end **284** comprises the low-profile compliant tube **296** (shown in solid line) that is protruded out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **286** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The centers of the one or more bends **287** can serve as suture holes **288** to receive suture during the implantation. The tortuous fluid conduit **282** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100**. This increase in fluid conduit's **282** tortuosity can also increase the conduit's total length without interfering with patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**.

[0142] In another embodiment of this invention, the ocular device **280** and the plate **289** are integrated as one part. The integrated part can be fabricated by methods such as laser machining, chemical etching, plasma etching, 3D printing, photo etching, and the like.

[0143] In another embodiment of this invention, an ocular device with a tortuous fluid conduit positioned in the sclera **109** without interfering with patient's field of vision or blocking the trabecular meshwork **112** after the ocular device is implanted in the patients.

FIG. 45 shows the perspective view of an ocular device **270**, it includes a tortuous body **271** defining a tortuous fluid conduit **272** with a fixed lumen size along the length of the fluid conduit **272**, a distal end **273** and a proximal end **274** to allow the aqueous humor to flow from the distal end **273** to the proximal end **274** when it is implanted in the eye **100**. There is no pressure regulation mechanism such as valve, narrowing or filter in the fluid conduit **272**. The distal end **273** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **273** further comprises one or more openings **275** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **275** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **274** comprises a low-profile compliant tube **276** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **276** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous body **271** and the coupled fluid conduit **272** comprise one or more zig-zag **277** side by side. The tortuous fluid conduit **272** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **270** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The one or more zig-zag **277** in the device **270** are configured to increase the total length and tortuosity of the fluid conduit **272** without increasing the linear distance between the proximal end **274** and distal end **273**. This design is also configured to change aqueous humor flow direction in the fluid conduit **272**, thereby increasing turbulent flow and flow resistance of the ocular device **270**. The lumen of the fluid conduit **272** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **272** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0144] In another embodiment of this invention, the tortuous fluid conduit **272** comprises an enlarged lumen along the length of the fluid conduit **272**. The lumen size increases from the distal end **273** to the proximal end **274** to reduce the chance for clogging in the fluid conduit **272** because the enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **272**.

[0145] In one embodiment of this invention, as shown in FIG. 46, the ocular device **270** is implanted in the eye **100**. The ocular device **270** includes the tortuous body **271** defining the tortuous fluid conduit **272** with the distal end **273** and the proximal end **274** to allow the

aqueous humor to flow from the distal end **273** to the proximal end **274**. The distal end **273** (shown in solid line) is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. The tortuous portion of the body **271** (shown in dotted line) is embedded in the sclera **109** of the eye **100**. The proximal end **274** comprises the low-profile compliant tube **276** (shown in solid line) that is protruded out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **276** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous ocular device **270** also enhances the fixation of the ocular device **270** in the eye **100** by creating a higher friction between the ocular device **270** and the eye **100**. The tortuous fluid conduit **272** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **270** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. This increase in fluid conduit's **272** tortuosity can also increase the fluid conduit's total length without interfering with patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**.

[0146] This increase in the fluid conduit's **272** tortuosity in the sclera **109** also increases the fluid conduit's **272** total length without changing the linear distance between the distal end **273** and the proximal end **274** of the fluid conduit **272**. As shown in Equation 2, the increase in fluid conduit's **272** total length enables the increase in the lumen size of the fluid conduit **272** without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A larger lumen size in the fluid conduit **272** can reduce the risk of clogging caused by the debris in the aqueous humor. As discussed previously, a longer fluid conduit **272** also increases the conduit's ability in impeding the transmission of microorganisms into the anterior chamber **106** by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. In addition, a longer fluid conduit **272** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**.

[0147] In one another embodiment of this invention, the tortuous ocular device is embedded in a coating or a plate. FIG. 47 shows the perspective view of an ocular device **260**, it includes a tortuous body **261** defining a tortuous fluid conduit **262** with a fixed lumen size along the length of the fluid conduit **262**, a distal end **263** and a proximal end **264** to allow the aqueous humor to flow from the distal end **263** to the proximal end **264** when it is implanted in the eye. There is no valve, narrowing or filter in the fluid conduit **262**. The distal end **263** is configured to seat in the anterior chamber **106** and is directing away from the trabecular

meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **263** further comprises one or more openings **265** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **265** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **264** comprises a low-profile compliant tube **266** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **266** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous body **261** and the coupled fluid conduit **262** comprise one or more zig-zag **267** (shown in dotted line). The tortuous fluid conduit **262** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **260** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The tortuous body **261** is embedded in a coating or a plate **269**. The coating or the plate **269** is used to bind the tortuous body **261** together, thereby retaining the tortuous configuration of the ocular device **260** and preventing the ocular device **260** from being damaged by the external force. The one or more suture holes **268** are configured to receive suture, and thereby fixing the ocular device **260** in the eye **100** during the implantation. The one or more zig-zag **267** in the ocular device **260** are configured to increase the total length and tortuosity of the fluid conduit **262** without increasing the linear distance between the proximal end **264** and distal end **263**. This design is also configured to change aqueous humor flow direction in the fluid conduit **262**, thereby increasing turbulent flow and flow resistance of the ocular device **260**. The lumen of the fluid conduit **262** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **262** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0148] In another embodiment of this invention, the tortuous fluid conduit **262** comprises an enlarged lumen along the length of the fluid conduit **262**. The lumen size increases from the distal end **263** to the proximal end **264** to reduce the chance for clogging in the fluid conduit **262** because the enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **262**.

[0149] In one embodiment of this invention, while the shape of the plate **269** illustrated in the FIG. 47 is shown as an oval shape, it is understood that other shape to protect the device **260** and restrain the shape of the ocular device **260** may be suitable as well. For example, the

plate **269** may assume an oval shape, a circle shape, a square shape, a rectangular shape, or a random shape, etc.

[0150] In one embodiment of this invention, as shown in FIG. 48, the ocular device **260** is implanted in the eye **100**. The distal end **263** (shown in solid line) is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. The tortuous portion of the body **261** (shown in dotted line) is embedded in the coating or the plate **269** and then implanted in the sclera **109** of the eye **100**. The proximal end **264** comprises the low-profile compliant tube **266** (shown in solid line) that is protruded out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **266** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The one or more suture holes **268** are configured to receive suture, and thereby fixing the ocular device in the eye **100** during the implantation. The tortuous fluid conduit **262** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100**. This increase in fluid conduit's **262** tortuosity can also increase the conduit's total length without interfering with patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**.

[0151] In another embodiment of this invention, the ocular device **260** and the plate **269** are integrated as one part. The integrated part can be fabricated by methods such as laser machining, chemical etching, plasma etching, 3D printing, photo etching, and the like.

[0152] In further another embodiment of this invention, an ocular device with a tortuous fluid conduit positioned in the sclera **109** without interfering with patient's field of vision or blocking the trabecular meshwork **112** after the ocular device is implanted in the patients.

FIG. 49 shows the perspective view of an ocular device **250**, it includes a tortuous body **251** defining a tortuous fluid conduit **252** with a fixed lumen size along the length of the fluid conduit **252**, a distal end **253** and a proximal end **254** to allow the aqueous humor to flow from the distal end **253** to the proximal end **254** when it is implanted in the eye **100**. There is no valve, narrowing or filter in the fluid conduit **252**. The distal end **253** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **253** further comprises one or more openings **255** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **255** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **254** comprises a low-profile compliant tube **256** that is configured to protrude out of the exterior surface of the eyeball

100 through the incision **132**. The low-profile compliant tube **256** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous body **251** and the coupled fluid conduit **252** comprise one or more zig-zag **257** side by side. The tortuous fluid conduit **252** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **250** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The one or more zig-zag **257** in the device **250** are configured to increase the total length and tortuosity of the fluid conduit **252** without increasing the linear distance between the proximal end **254** and distal end **253**. This design is also configured to change aqueous humor flow direction in the fluid conduit **252**, thereby increasing turbulent flow and flow resistance of the ocular device **250**. The lumen of the fluid conduit **252** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **252** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc. [0153] In another embodiment of this invention, the tortuous fluid conduit **252** comprises an enlarged lumen along the length of the fluid conduit **252**. The lumen size increases from the distal end **253** to the proximal end **254** to reduce the chance for clogging in the fluid conduit **252** because the enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **252**.

[0154] In one embodiment of this invention, as shown in FIG. 50, the ocular device **250** is implanted in the eye **100**. The ocular device **250** includes the tortuous body **251** defining the tortuous fluid conduit **252** with the distal end **253** and the proximal end **254** to allow the aqueous humor to flow from the distal end **253** to the proximal end **254**. The distal end **253** (shown in solid line) is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. The tortuous portion of the body **251** (shown in dotted line) is embedded in the sclera **109** of the eye **100**. The proximal end **254** comprises a low-profile compliant tube **256** (shown in solid line) that is protruded out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **256** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous ocular device **250** also enhances the fixation of the ocular device **250** in the eye **100** by creating a higher friction between the ocular device **250** and the eye **100**. The tortuous fluid conduit **252** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **250** is implanted in the cornea **107**, limbus **110**, sclera **109** or

conjunctiva **114**. This increase in fluid conduit's **252** tortuosity can also increase the fluid conduit's total length without interfering with patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**.

[0155] This increase in the fluid conduit's **252** tortuosity in the sclera **109** also increases the fluid conduit's **252** total length without changing the linear distance between the distal end **253** and the proximal end **254** of the fluid conduit **252**. As shown in Equation 2, the increase in fluid conduit's **252** total length enables the increase in the lumen size of the fluid conduit **252** without affecting the device facility and its effectiveness in reducing IOP and preventing hypotony in the eye **100**. A larger lumen size in the fluid conduit **252** can reduce the risk of clogging caused by the debris in the aqueous humor. As discussed previously, a longer fluid conduit **252** also increases the conduit's ability in impeding the transmission of microorganisms into the anterior chamber **106** by increasing the difficulty for the microorganisms to move against the aqueous humor outflow. In addition, a longer fluid conduit **252** can also provide a larger antimicrobial surface area to further impede the transmission of microorganisms into the anterior chamber **106**.

[0156] In one another embodiment of this invention, the tortuous ocular device is embedded in a coating or a plate. FIG. 51 shows the perspective view of an ocular device **240**, it includes a tortuous body **241** defining a tortuous fluid conduit **242** with a fixed lumen size along the length of the fluid conduit **242**, a distal end **243** and a proximal end **244** to allow the aqueous humor to flow from the distal end **243** to the proximal end **244** when it is implanted in the eye **100**. There is no valve, narrowing or filter in the fluid conduit **242**. The distal end **243** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **243** further comprises one or more openings **245** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **245** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **244** comprises a low-profile compliant tube **246** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **246** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The tortuous body **241** and the coupled fluid conduit **242** comprise one or more zig-zag **247**(shown in dotted line). The tortuous fluid conduit **242** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **240** is implanted in the cornea **107**, limbus **110**, sclera **109** or

conjunctiva **114**. The tortuous body **241** is embedded in a coating or a plate **249**. The coating or the plate **249** is used to bind the tortuous body **241** together, thereby retaining the tortuous configuration of the ocular device **240** and preventing the ocular device **240** from being damaged by the external force. The one or more suture holes **248** are configured to receive suture, and thereby fixing the ocular device **240** in the eye **100** during the implantation. The one or more zig-zag **247** in the ocular device **240** are configured to increase the total length and tortuosity of the fluid conduit **242** without increasing the linear distance between the proximal end **244** and distal end **243**. This design is also configured to change aqueous humor flow direction in the fluid conduit **242**, thereby increasing turbulent flow and flow resistance of the ocular device **240**. The lumen of the fluid conduit **242** comprises a generally round shape. However, it is understood that other lumen shapes may be suitable as well. For example, the lumen shapes of the fluid conduit **242** may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc.

[0157] In another embodiment of this invention, the tortuous fluid conduit **242** comprises an enlarged lumen along the length of the fluid conduit **242**. The lumen size increases from the distal end **243** to the proximal end **244** to reduce the chance for clogging in the fluid conduit **242** because the enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **242**.

[0158] In one embodiment of this invention, while the shape of the plate **249** illustrated in the FIG. 51 is shown as an oval shape, it is understood that other shape to protect the device **240** and restrain the shape of the ocular device **240** may be suitable as well. For example, the plate **249** may assume an oval shape, a circle shape, a square shape, a rectangular shape, or a random shape, etc.

[0159] In one embodiment of this invention, as shown in FIG. 52, the ocular device **240** is implanted in the eye **100**. The distal end **243** (shown in solid line) is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. The tortuous portion of the body **241** (shown in dotted line) is embedded in the coating or the plate **249** and then implanted in the sclera **109** of the eye **100**. The proximal end **244** comprises the low-profile compliant tube **246** (shown in solid line) that is protruded out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **246** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The one or more suture holes **248** are configured to receive suture, and thereby fixing the ocular device in the eye **100** during the implantation. The tortuous fluid conduit **242** is sized to permit drainage of

aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100**. This increase in fluid conduit's **242** tortuosity can also increase the conduit's total length without interfering with patient's field of vision or the trabecular meshwork **112** when it is implanted in the eye **100**.

[0160] In another embodiment of this invention, the ocular device **240** and the plate **249** are integrated as one part. The integrated part can be fabricated by methods such as laser machining, chemical etching, plasma etching, 3D printing, photo etching, and the like.

[0161] In some embodiments, the lumen size of the fluid conduit may be any size that allows for normal IOP in the eye without clogging or bacteria ingress into the anterior chamber.

In some embodiments of this invention, the lumen size of the fluid conduit can be from about 15 μm to about 120 μm . In some embodiments, the lumen size of the fluid conduit can be from about 20 μm to about 110 μm . In some embodiments, the lumen size of the fluid conduit can be from about 30 μm to about 100 μm .

[0162] In some embodiments, the total length of the fluid conduit may be any length that allows for drainage of aqueous humor from an anterior chamber to the tear film to achieve normal IOP in the eye without clogging or bacteria ingress into the anterior chamber. In some other embodiments of this invention, the total length of the fluid conduit can be from about 0.3 cm to about 10 cm. In some embodiments, the total length of the fluid conduit can be from about 0.4 cm to about 7 cm. In some embodiments, the total length of the fluid conduit can be from about 0.5 cm to about 5 cm.

[0163] In another embodiment of this invention, the ocular device and the plate are integrated as one part. This part can be fabricated by methods such as laser machining, chemical etching, plasma etching, 3D printing, photo etching, and the like. FIG. 53 shows the perspective view of an ocular device **210**, it includes a body **211** defining a fluid conduit **212** with a fixed lumen size along the length of the fluid conduit **212**, a distal end **213** and a proximal end **214** to allow the aqueous humor to flow from the distal end **213** to the proximal end **214** when it is implanted in the eye **100**. The distal end **213** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork when it is implanted in the anterior chamber **106**. The distal end **213** further comprises one or more openings **215** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **215** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **214** comprises a low-profile compliant tube **216** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **216** is flexible to comply with

the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The lumen of the fluid conduit **212** comprises a generally rectangular cross-sectional shape. However, it is understood that other cross-sectional shapes may be suitable as well. For example, the cross-sectional shapes of the fluid conduit **212** lumen may be round, oval, rectangular, square, multiple lumens, half-round, half-oval or irregular, etc. The one or more suture holes **217** are configured to receive suture during the implantation. The fluid conduit **212** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **1001** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. Alternatively, the tortuous fluid conduit **212** comprises an enlarged lumen size along the length of the fluid conduit **212**. The lumen size increases from the distal end **213** to the proximal end **214** to reduce the chance for clogging in the fluid conduit **212** because the enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **212**.

[0164] FIG. 54 shows the side view of the ocular device **210**, it includes the body **211** defining the fluid conduit **212** (shown in dotted line) with the distal end **213** and the proximal end **214** to allow the aqueous humor to flow from the distal end **213** to the proximal end **214** when it is implanted in the eye **100**. There is no valve, narrowing or filter in the fluid conduit **212**. The ocular device **210** also comprises a curved body **211** that is configured to follow the curvature of the eye **100** when the device **210** is implanted in the eye **100**. FIG. 55 shows the top view of the ocular device **210**. The fluid conduit **212** (shown in dotted line) comprises a distal end **213** and a proximal end **214**. As shown in FIG. 56, the ocular device **210** is implanted in the eye **100**. The distal end **213** is seated in the anterior chamber **106** pointing away from the trabecular meshwork **112**. Portion of the body **211** (shown in dotted line) is embedded in the sclera **109** of the eye **100**. The compliant tube **216** is protruded out of the exterior surface of the eyeball **100** through the incision **132**.

[0165] In yet another embodiment of this invention, FIG. 57 shows the top view of an integrated ocular device **310** with a tortuous fluid conduit **311**. The integrated ocular device **310** has a similar perspective appearance with the other integrated ocular device **210** shown in FIGS. 53 and 54. The integrated ocular device **310** can be fabricated by methods such as laser machining, chemical etching, plasma etching, 3D printing, photo etching, and the like. As shown in FIG. 57, the integrated ocular device **310** includes a body **312** defining a tortuous fluid conduit **311** (shown in dotted line) with a fixed lumen along the length of the fluid conduit **311**, a distal end **313** and a proximal end **314** to allow the aqueous humor to

flow from the distal end **313** to the proximal end **314** when it is implanted in the eye **100**. There is no valve, narrowing or filter in the fluid conduit **311**. The distal end **313** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **313** further comprises one or more openings **315** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **315** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **314** comprises a low-profile compliant tube **316** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **316** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The one or more suture holes **317** are configured to receive suture during the implantation. The tortuous fluid conduit **311** comprise one or more circles **318** with a generally rectangular lumen shape. However, it is understood that other lumen shapes may be suitable as well. The tortuous fluid conduit **311** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **1010** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The tortuous fluid conduit **311** is configured to increase the total conduit length and flow resistance of the fluid conduit **311** without increasing the linear distance between the proximal end **314** and distal end **313**, and thereby reducing the risk of interfering with patient's field of vision. This tortuous fluid conduit **311** is also configured to change aqueous humor flow direction in the conduit **311**, thereby increasing turbulent flow and flow resistance of the device **310**. Furthermore, a longer fluid conduit's **311** length is advantageous in allowing a larger lumen size in the fluid conduit **311** to avoid clogging while maintaining the same flow resistance to reduce IOP and prevent hypotony. This increase in lumen size of the fluid conduit **311** reduces the chance for clogging caused by debris or tissue in the aqueous humor. In addition, the increase in the fluid conduit's **311** total length also increases antimicrobial surface area and fluid conduit's **311** ability to impede the transmission of microorganisms into the anterior chamber **106**. Alternatively, the tortuous fluid conduit **311** comprises an enlarged lumen size along the length of the fluid conduit **311**. The lumen size increases from the distal end **313** to the proximal end **314** to reduce the chance for clogging in the fluid conduit **311** because the slowly enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **311**.

[0166] In one embodiment of this invention, an integrated ocular device **320** includes a body with a tortuous fluid conduit. The integrated ocular device **320** has a similar perspective appearance with the other integrated ocular device **210** shown in FIGS. 53 and 54. The integrated ocular device **320** can be fabricated by methods such as laser machining, chemical etching, plasma etching, 3D printing, photo etching, and the like. FIG. 58 shows the top view of the ocular device **320**, it includes a body **321** defining a tortuous fluid conduit **322** (shown in dotted line) with a fixed lumen size along the length of the fluid conduit **322**, a distal end **323** and a proximal end **324** to allow the aqueous humor to flow from the distal end **323** to the proximal end **324** when it is implanted in the eye **100**. The distal end **323** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **323** further comprises one or more openings **325** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **325** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **324** comprises a low-profile compliant tube **326** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **326** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The one or more suture holes **328** are configured to receive suture during the implantation. The tortuous fluid conduit **322** comprise one or more circles **327** with a generally rectangular lumen shape. However, it is understood that other lumen shapes may be suitable as well. There is no valve, narrowing or filter in the fluid conduit **322**. The fluid conduit **322** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **320** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The tortuous fluid conduit **322** in the device **320** is configured to increase the total length and flow resistance of the conduit **322** without increasing the linear distance between the proximal end **324** and distal end **323**. This tortuous fluid conduit **322** is also configured to change aqueous humor flow direction in the conduit **322**, thereby increasing turbulent flow and flow resistance of the device **320**. Alternatively, the tortuous fluid conduit **322** comprises an enlarged lumen size along the length of the fluid conduit **322**. The lumen size increases from the distal end **323** to the proximal end **324** to reduce the chance for clogging in the fluid conduit **322** because the slowly enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **322**.

[0167] In one embodiment of this invention, an integrated ocular device **330** includes a body with a tortuous fluid conduit. The integrated ocular device **330** has a similar perspective appearance with the other integrated ocular device **210** shown in FIGS. 53 and 54. The integrated ocular device **330** can be fabricated by methods such as laser machining, chemical etching, plasma etching, 3D printing, photo etching, and the like. FIG. 59 shows the top view of the ocular device **330**, it includes a body **331** defining a tortuous fluid conduit **332** (shown in dotted line) with a fixed lumen size along the length of the fluid conduit **332**, a distal end **333** and a proximal end **334** to allow the aqueous humor to flow from the distal end **333** to the proximal end **334** when it is implanted in the eye **100**. The distal end **333** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **333** further comprises one or more openings **335** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **335** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **334** comprises a low-profile compliant tube **336** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **336** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The one or more suture holes **338** are configured to receive suture during the implantation. The tortuous fluid conduit **332** comprises one or more zig-zag **337** arranged side by side with a generally rectangular lumen shape. However, it is understood that other lumen shapes may be suitable as well. There is no valve, narrowing or filter in the fluid conduit **332**. The fluid conduit **332** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **330** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The tortuous fluid conduit **332** in the device **330** is configured to increase the total conduit length and flow resistance of the fluid conduit **332** without increasing the linear distance between the proximal end **334** and distal end **333**. This tortuous fluid conduit **332** is also configured to change aqueous humor flow direction in the fluid conduit **332**, thereby increasing turbulent flow and flow resistance of the ocular device **330**. Alternatively, the tortuous fluid conduit **332** comprises an enlarged lumen size along the length of the fluid conduit **332**. The lumen size increases from the distal end **333** to the proximal end **334** to reduce the chance for clogging in the fluid conduit **332** because the slowly enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **332**.

[0168] In one embodiment of this invention, an integrated ocular device **340** includes a body with a tortuous fluid conduit. The integrated ocular device **340** has a similar perspective appearance with the other integrated ocular device **210** shown in FIGS. 53 and 54. The integrated ocular device **340** can be fabricated by methods such as laser machining, chemical etching, plasma etching, 3D printing, photo etching, and the like. FIG. 60 shows the top view of the ocular device **340**, it includes a body **341** defining a tortuous fluid conduit **342** (shown in dotted line) with a fixed lumen size along the length of the fluid conduit **342**, a distal end **343** and a proximal end **344** to allow the aqueous humor to flow from the distal end **343** to the proximal end **344** when it is implanted in the eye **100**. The distal end **343** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **343** further comprises one or more openings **345** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **345** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **344** comprises a low-profile compliant tube **346** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **346** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The one or more suture holes **348** are configured to receive suture during the implantation. The tortuous fluid conduit **342** comprises one or more zig-zag **347** arranged side by side with a generally rectangular lumen shape. However, it is understood that other lumen shapes may be suitable as well. There is no valve, narrowing or filter in the fluid conduit **342**. The fluid conduit **342** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **340** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The tortuous fluid conduit **342** in the device **340** is configured to increase the total length and flow resistance of the conduit **342** without increasing the linear distance between the proximal end **344** and distal end **343**. This tortuous fluid conduit **342** is also configured to change aqueous humor flow direction in the conduit **342**, thereby increasing turbulent flow and flow resistance of the device **340**. Alternatively, the tortuous fluid conduit **342** comprises an enlarged lumen size along the length of the fluid conduit **342**. The lumen size increases from the distal end **343** to the proximal end **344** to reduce the chance for clogging in the fluid conduit **342** because the slowly enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **342**.

[0169] In one embodiment of this invention, an integrated ocular device **350** includes a body with a tortuous fluid conduit. The integrated ocular device **350** has a similar perspective appearance with the other integrated ocular device **210** shown in FIGS. 53 and 54. The integrated ocular device **350** can be fabricated by methods such as laser machining, chemical etching, plasma etching, 3D printing, photo etching, and the like. FIG. 61 shows the top view of the ocular device **350**, it includes a body **351** defining a tortuous fluid conduit **352** (shown in dotted line) with a fixed lumen size along the length of the fluid conduit **352**, a distal end **353** and a proximal end **354** to allow the aqueous humor to flow from the distal end **353** to the proximal end **354** when it is implanted in the eye **100**. The distal end **353** is configured to seat in the anterior chamber **106** and is directing away from the trabecular meshwork **112** when it is implanted in the anterior chamber **106**. The distal end **353** further comprises one or more openings **355** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **355** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **354** comprises a low-profile compliant tube **356** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132**. The low-profile compliant tube **356** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The one or more suture holes **358** are configured to receive suture during the implantation. The tortuous fluid conduit **352** comprises one or more bends **357** arranged side by side with a generally rectangular lumen shape. However, it is understood that other lumen shapes may be suitable as well. There is no valve, narrowing or filter in the fluid conduit **352**. The fluid conduit **352** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **350** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**. The tortuous fluid conduit **352** in the device **350** is configured to increase the total length and flow resistance of the conduit **352** without increasing the linear distance between the proximal end **354** and distal end **353**. This tortuous fluid conduit **352** is also configured to change aqueous humor flow direction in the conduit **352**, thereby increasing turbulent flow and flow resistance of the device **350**. Alternatively, the tortuous fluid conduit **352** comprises an enlarged lumen size along the length of the fluid conduit **352**. The lumen size increases from the distal end **353** to the proximal end **354** to reduce the chance for clogging in the fluid conduit **352** because the slowly enlarged lumen allows the aqueous humor outflow to remove any debris deposition in the fluid conduit **352**. The ocular device of this invention comprises an antimicrobial or an antifouling material in the fluid

conduit to prevent migration of bacteria into the eye. However, in another embodiment of this invention, the ocular device is configured to be cleaned easily when it is needed, thereby allowing continuous drainage of aqueous humor to the tear film of the eye. In particular, the configuration of this invention allows the implanted ocular device to be cleaned non-invasively by a cleaning tool through the proximal end of the device. Because the proximal end of the fluid conduit is protruded out of the exterior surface of the eye, the proximal end can be accessed easily by the cleaning tool without invasive surgical procedure. Furthermore, because there is no valve or filter in the fluid conduit, the cleaning tool has easy access to the entire fluid conduit that needs to be cleaned. FIG. 62 shows a perspective view of a cleaning tool **140**, the cleaning tool **140** comprises a bar **141** with a distal end **142** and a proximal end **143**. The cleaning tool **140** also includes a wire **144** that is attached to the distal end **142** of the bar **141**. An exemplary ocular device **115** is shown in FIG. 2. When cleaning is required for the ocular device **115**, the distal end **142** of the cleaning tool **140** is inserted into the fluid conduit through the proximal end **122** of the ocular device **115** as shown in FIG. 63. After the distal end **142** of the cleaning tool **140** has reached the clog (not shown), the bar **141** is rotated (as shown by the arrow **145** in FIG. 63) with the coupled wire **144** by the clinician. As a consequence, the rotating wire **144** creates agitation, and thereby removing debris and tissue build-up from the surface of the fluid conduit **130**. At the same time, the aqueous humor in the eye **100** is expelled from the anterior chamber **106** by the IOP and forced to flow outwardly into the tear film **108** through the fluid conduit **130**. This aqueous humor flow works with the cleaning tool **140** to remove any detached debris and tissue from the fluid conduit **130**. By being able to clean the debris and tissue build-up in the fluid conduit **130**, the functionality of the device **115** to drain the aqueous humor and regulate the IOP in the eye **100** can be maintained. Alternatively, the cleaning tool comprises a wire. Alternatively, FIG. 64 shows a perspective view of a cleaning tool **145**, the cleaning tool **145** comprises a bar **148** with a distal end **147** and a proximal end **149**. The cleaning tool **145** also includes a brush **146** or a foam that is attached to the distal end **147** of the bar **148** as shown in FIG. 64. When cleaning is required, the distal end **147** of the cleaning tool **145** is inserted into the fluid conduit **130** through the proximal end **122** of the ocular device **115**. The brush **146** is configured to rub against the inner surface of the fluid conduit **130** to detach any debris/tissue from the surface. Then the aqueous humor outflow in the fluid conduit **130** works with the cleaning tool **145** to remove any detached debris and tissue in the conduit **130**.

[0170] One of the issues for current aqueous humor drainage devices is that the drainage rate of the aqueous humor and the resulting IOP in the eye depend on both the characteristics of

the implants and the wound healing at the draining site. As a consequence, the IOP of the eye after the implantation of the current drainage devices is difficult to predict and control. A variety of mechanical mechanisms, such as valve, temporary ligature, temporary plug, temporary clamp and filter, have been used in the current drainage devices to control the aqueous humor outflow after implantation to avoid hypotony. However, fine adjustment of aqueous humor flow rate in the device is difficult and often invasive for those proposed mechanisms. Furthermore, those adjustment mechanisms can only change the aqueous humor outflow from a lower flow rate right after the implantation to a higher flow rate after the wound healing is completed. Invasive surgery used for the adjustment may also lead to uncertain IOP caused by the secondary tissue healing. As a result, effective control of aqueous humor outflow and IOP remains a problem for those types of drainage devices.

[0171] In this invention, a normal IOP in the eye can be maintained by selecting the ocular device with appropriate fluid conduit geometry (e.g. lumen size, length, tortuosity, etc.) and surface roughness for the treatment. However, if adjustment of IOP is desired after implantation, the ocular device of this invention is configured to allow easy and non-invasive adjustment of IOP to achieve the desired IOP. Furthermore, the adjustment mechanism of this invention is capable of changing the aqueous humor outflow from a lower flow rate to a higher flow rate, or vis versa.

[0172] In another embodiment of this invention, the IOP of the eye and the flow resistance of the ocular device can be regulated by an adjustable flow restrictor placed in the fluid conduit of the ocular device. The adjustable flow restrictor is configured to restrict the aqueous humor flow rate in the fluid conduit and cause turbulent flow, thereby increasing the flow resistance of the ocular device. The amount of increase in flow resistance is related to the size and the length of the adjustable flow restrictor in the fluid conduit of the ocular device.

Because the proximal ends of the ocular device and the adjustable flow restrictor are protruded out of the exterior surface of the eye, and there is no valve, narrowing or filter in the fluid conduit to stop the movement of the flow restrictor, the adjustable flow restrictor in the fluid conduit can be manipulated easily by the clinicians without invasive surgery. As a result, the flow resistance of the device and the IOP in the eye can be regulated non-invasively by the adjustable flow restrictor in the fluid conduit.

[0173] FIG. 65 shows the perspective view of an adjustable flow restrictor **532**, it includes a body **533** defining a lumen **534** with a distal end **535** and a proximal end **536** to allow the aqueous humor to flow from the distal end **535** to the proximal end **536**. FIG. 66 shows the cross-sectional view of the adjustable flow restrictor **532**, the adjustable flow restrictor **532**

comprises the body **533** defining the lumen **534** with the distal end **535** and the proximal end **536**. The distal end **535** of the adjustable flow restrictor **532** is configured to seat in the fluid conduit of the ocular device. The proximal end **536** of the adjustable flow restrictor **532** is configured to seat in the tear film. In one embodiment of this invention, the adjustable flow restrictor **532** comprises an antimicrobial or an antifouling material to prevent bacteria attachment on the surface of the flow restrictor **532**.

[0174] FIG. 67a shows the cross-sectional view of an exemplary ocular device **515** with a fluid conduit **530**. The ocular device **515** has a similar perspective appearance with the ocular device **115** shown in FIG. 2. The ocular device **515** includes a body **521** defining a fluid conduit **530** with a fixed lumen size along the length of the fluid conduit **530**, a distal end **520** and a proximal end **522** to allow the aqueous humor to flow from the distal end **520** to the proximal end **522**. The distal end **520** is configured to seat in the anterior chamber **106** when the ocular device **515** is implanted in the eye **100**. The distal end **520** further comprises one or more openings **529** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **529** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **522** comprises a compliant tube **527** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision **132** on the eye **100**. The low-profile compliant tube **527** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. The body **521** also comprises one or more suture holes **523** on the exterior surface of the body **521**. The fluid conduit **530** is sized to permit drainage of aqueous humor from the anterior chamber **106** to the tear film **108** of the eye **100** when the ocular device **515** is implanted in the cornea **107**, limbus **110**, sclera **109** or conjunctiva **114**.

[0175] As disclosed in the previous sections, the normal IOP of the eye can be maintained by implanting the ocular device **515** with appropriate fluid conduit **530** geometry and surface roughness in the eye **100**. During postoperative visits, the clinician can monitor and measure the intraocular pressure in the patients. If adjustment of IOP is desired, the ocular device **515** of this invention is configured to allow easy and non-invasive adjustment of the flow resistance in the ocular device **515** to achieve the desired IOP.

[0176] If a higher IOP is desired after the device **515** is implanted in the eye **100**, the distal end **535** of the adjustable flow restrictor **532** can be inserted in the fluid conduit **530** non-invasively from the proximal end **522** of the ocular device **515** positioned on the exterior surface of the eye **100** as shown in FIG. 67b. The proximal end **536** of the adjustable flow

restrictor **532** is also positioned at the proximal end **522** of the ocular device **515** on the exterior surface of the eye **100**. Because there is no valve, narrowing or filter in the fluid conduit **530** to stop the movement, the adjustable flow restrictor **532** can have access to the entire length of the fluid conduit **530**. As shown in FIG. 67b, the adjustable flow restrictor **532** in the fluid conduit **530** restricts aqueous humor flow and increases flow resistance of the ocular device **515**, thereby increasing IOP of the eye **100**. As shown in Equations 2 and 6, the amount of increase in IOP is related to the lumen **534** size and the length of the adjustable flow restrictor **532** placed in the fluid conduit **530** of the device **515**. The smaller the lumen **534** in the flow restrictor **532**, the higher the flow resistance and the IOP. The longer the flow restrictor **532** in the fluid conduit **530**, the higher the flow resistance and the IOP. Because the proximal end **536** of the adjustable flow restrictor **532** is positioned at the tear film **108** of the eye **100**, the fine adjustment of IOP and the flow resistance of the fluid conduit **530** can be achieved non-invasively by pushing or pulling the proximal end **536** of the flow restrictor **532** to adjust the flow restrictor's **532** length in the fluid conduit **530** with a surgical tool or a tweezer. Alternatively, the adjustable flow restrictor **532** has been placed in the fluid conduit **530** of the ocular device **515** when the ocular device **515** is implanted in the eye **100**. When a lower IOP is needed after the ocular device **515** has already been implanted in the eye **100**, a section **537** of the adjustable flow restrictor **532** can be pulled out from the fluid conduit **530** of the ocular device **515** from the proximal end **536** of the flow restrictor **532** with a surgical tool or a tweezer as shown in FIG. 68, thereby reducing the length of the flow restrictor **532** in the fluid conduit **530** and the flow resistance of the ocular device **515**. Then the exposed section **537** of the flow restrictor **532** is removed by a scissor or a surgical blade as shown in FIG. 69. As shown in Equations 2 and 6, the amount of reduction in IOP is related to the lumen size and the length of the adjustable flow restrictor **532** in the fluid conduit **530** of the device **530**. The shorter the flow restrictor **532** in the fluid conduit **530**, the lower the flow resistance and the IOP in the eye **100**. As a consequence, the IOP of the eye **100** can be reduced non-invasively by pulling a portion or all of the flow restrictor **532** out of the fluid conduit **530** from the proximal end **536** with a surgical tool or a tweezer. In one embodiment of this invention, the adjustable flow restrictor **532** comprises an antimicrobial or an antifouling material to prevent the bacteria from attaching to the flow restrictor **532**. Alternatively, the adjustable flow restrictor **532** has been placed in the fluid conduit **530** of the ocular device **515** when the device is implanted in the eye **100**. [0177] In another embodiment of this invention, the outer diameter of the adjustable flow restrictor **532** is slightly smaller than the inner diameter of the fluid conduit **530** so that the

adjustable restrictor **532** is retained in the fluid conduit **530** by a friction force. FIG. 70 shows the cross-section view of the ocular device **515** along Line DD in FIG. 67b. Alternatively, the outer diameter of the adjustable flow restrictor **532** further comprises texture to increase the friction force and retention between the adjustable flow restrictor **532** and the fluid conduit **530**. The texture may include fibers, threads, wires, brush, protrusion, nodule, foam, scaffold, mesh, bump or groove to create sufficient friction between the texture and the fluid conduit **530**. The texture comprises material selected from the group consisting of polymer, metal, glass, ceramic materials.

[0178] While the cross-sectional shapes of the adjustable flow restrictor **532** and its lumen **534** illustrated in the FIGS. 65 and 70 are shown as round shapes, it is understood that other cross-sectional shapes to restrict fluid conduit **530** and increase flow resistance may be suitable as well. For example, the cross-sectional shapes of the adjustable flow restrictor **532** and its lumen **534** may be round, oval, rectangular, square, multiple lumens (as shown in FIG. 71), half-moon (as shown in FIG. 72), or irregular, etc.

[0179] In another embodiment of this invention, an adjustable flow restrictor comprises a wire. FIG. 73 is the perspective view of the adjustable flow restrictor **632**, it includes a body **633** defining a distal end **635** and a proximal end **636**. The distal end **635** further comprises one or more bends **637**. The distal end **635** of the adjustable flow restrictor **632** is configured to seat in the fluid conduit of the ocular device when the ocular device is implanted in the eye **100**. The proximal end **636** of the adjustable flow restrictor **632** is configured to seat in the tear film **108** when the ocular device is implanted in the eye **100**.

[0180] FIG. 74 shows the cross-sectional view of an exemplary ocular device **615** with a fluid conduit **630**. The ocular device **615** has a similar perspective appearance with the ocular device **115** shown in FIG. 2. As shown in FIG. 74, the ocular device **615** includes a body **621** defining a fluid conduit **630** with a fixed lumen size along the length of the fluid conduit **630**, a distal end **620** and a proximal end **622** to allow the aqueous humor to flow from the distal end **620** to the proximal end **622**. The distal end **620** is configured to seat in the anterior chamber **106** when the ocular device **615** is implanted in the eye **100**. The proximal end **622** comprises a compliant tube **627** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision on the eye **100**.

[0181] When a higher IOP is desired after the device **615** has been implanted in the eye **100**, the distal end **635** of the adjustable flow restrictor **632** can be inserted in the fluid conduit **630** non-invasively from the proximal end **622** of the ocular device **615** on the exterior surface of the eye **100** as shown in FIG. 74. The one or more bends **637** of the adjustable flow restrictor

632 flexed against the inner surface of the fluid conduit **630**, so that the adjustable restrictor **632** is retained in the fluid conduit **630** with a friction force. The proximal end **636** of the adjustable flow restrictor **632** is positioned at the proximal end **622** of the ocular device **615** on the exterior surface of the eye **100**. Because there is no valve, narrowing or filter in the fluid conduit **630** to stop the movement, the adjustable flow restrictor **632** can have access to the entire length of the fluid conduit **630**. FIG. 75 shows the cross-sectional view of the ocular device **615** along Line EE at the distal end **635** of the adjustable flow restrictor **632**. As shown in Equations 2 and 6, the amount of increase in IOP is related to the size and the length of the adjustable flow restrictor **632** in the fluid conduit **630** of the device **615**. The larger the size in the flow restrictor **632**, the higher the flow resistance in the device **615** and the IOP in the eye **100**. The longer the flow restrictor **632** in the fluid conduit **630**, the higher the flow resistance in the device **615** and the IOP in the eye **100**. Because the proximal end **636** of the adjustable flow restrictor **632** is positioned at the tear film **108** of the eye **100**, fine adjustment of the IOP and the flow resistance can be achieved non-invasively by pushing or pulling the proximal end **636** of the flow restrictor **632** to adjust its length in the fluid conduit **630** with a surgical tool or a tweezer. As a result, the IOP in the eye **100** can be regulated by adjusting the length and size of the flow restrictor **632** in the fluid conduit **630**. Alternatively, the adjustable flow restrictor **632** has been placed in the fluid conduit **630** of the ocular device **615** when the device is implanted in the eye **100**.

[0182] While the cross-sectional shapes of the adjustable flow restrictor **632** illustrated in the FIG. 75 is shown as a round shape, it is understood that other cross-sectional shapes to restrict aqueous humor flow in the fluid conduit **630** and increase flow resistance may be suitable as well. For example, the cross-sectional shape of the adjustable flow restrictor **632** may be round, oval, rectangular, square, or irregular, etc. In one embodiment of this invention, the adjustable flow restrictor **632** comprises an antimicrobial or an antifouling material to prevent bacteria attachment to the flow restrictor **632**.

[0183] When a lower IOP is needed after the ocular device **615** has already been implanted in the eye **100**, a section of the adjustable flow restrictor **632** can be pulled out from the proximal end **622** of the ocular device **615** with a surgical tool or a tweezer as shown in FIG. 76, thereby reducing the length of the flow restrictor **632** in the fluid conduit **630** and the flow resistance of the ocular device **615**. Then the exposed section **638** of the flow restrictor **632** is removed by a scissor or a surgical blade as shown in FIG. 77. As shown in Equations 2 and 6, the amount of reduction in IOP is related to the size and the length of the adjustable flow restrictor **632** in the fluid conduit **630** of the device **615**. The shorter the flow restrictor **632**

in the fluid conduit **630**, the lower the flow resistance and the IOP in the eye **100**. As a consequence, the IOP of the eye **100** can be reduced non-invasively by pulling some of the flow restrictor **632** out of the fluid conduit **630** from the proximal end **622** of the fluid conduit **630** with a surgical tool or a tweezer. In one embodiment of this invention, the adjustable flow restrictor **632** comprises an antimicrobial or an antifouling material to prevent the bacteria from attaching to the flow restrictor **632**. Alternatively, the adjustable flow restrictor **632** has been placed in the fluid conduit **630** of the ocular device **615** when the device **615** is implanted in the eye **100**.

[0184] In another embodiment of this invention, an adjustable flow restrictor comprises a tapered wire. FIG. 78 is the perspective view of the tapered adjustable flow restrictor **640**, it includes a body **641** defining a distal end **642** and a proximal end **643**. Due to the tapering, the cross-section of the flow restrictor **640** decreases gradually from the proximal end **643** to the distal end **642**. The distal end **642** further comprises one or more bends **644**. The distal end **642** of the adjustable flow restrictor **640** is configured to seat in the fluid conduit of the ocular device when the ocular device is implanted in the eye **100**. The proximal end **643** of the adjustable flow restrictor **640** is configured to seat in the tear film **108** when the ocular device is implanted in the eye **100**.

[0185] FIG. 79 shows the cross-sectional view of an exemplary ocular device **650** with a fluid conduit **651**. The ocular device **650** has a similar perspective appearance with the ocular device **115** shown in FIG. 2. As shown in FIG. 79, the ocular device **650** includes a body **652** defining a fluid conduit **651** with a fixed lumen size along the length of the fluid conduit **651**, a distal end **653** and a proximal end **654** to allow the aqueous humor to flow from the distal end **653** to the proximal end **654**. The distal end **653** is configured to seat in the anterior chamber **106** when the ocular device **650** is implanted in the eye **100**. The proximal end **654** comprises a compliant tube **655** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision on the eye **100**.

[0186] As disclosed in the previous sections, the normal IOP of the eye can be maintained by implanting the ocular device **650** with appropriate fluid conduit geometry and surface roughness. However, if a higher IOP is desired after the device **650** has been implanted in the eye **100**, the distal end **642** of the adjustable flow restrictor **640** can be inserted in the fluid conduit **651** non-invasively from the proximal end **654** of the ocular device **650** on the exterior surface of the eye **100**. FIG. 79 shows the cross-sectional view of the ocular device **650** with the inserted adjustable flow restrictor **640** in its fluid conduit **651**. The one or more bends **644** of the adjustable flow restrictor **640** are flexed against the inner surface of the fluid

conduit **651** so that the adjustable restrictor **640** is retained in the fluid conduit **651** with a friction force. FIG. 80 shows the cross-sectional view of the ocular device **650** along Line FF. The adjustable flow restrictor **640** restricts fluid conduit's **651** aqueous humor flow area and increases flow resistance of the ocular device **650**, thereby increasing IOP of the eye **100**. [0187] As shown in Equations 2 and 6, the amount of increase in IOP is related to the size and the length of the adjustable flow restrictor **640** in the fluid conduit **651** of the ocular device **650**. The smaller the flow restrictor **640** in the fluid conduit **651**, the lower the flow resistance and the IOP in the eye **100**. The longer the flow restrictor **640** in the fluid conduit **651**, the higher the flow resistance and the IOP in the eye **100**. Because the proximal end **643** of the adjustable flow restrictor **640** is positioned at the tear film **108** of the eye **100**, the fine adjustment of the IOP of the eye **100** and the flow resistance of the ocular device **650** can be achieved non-invasively by pushing or pulling the proximal end **643** of the flow restrictor **640** to adjust the flow restrictor's **640** length in the fluid conduit **651** with a surgical tool or a tweezer. As a result, the IOP in the eye **100** can be regulated by adjusting the length and size of the flow restrictor **640** in the fluid conduit **651**. Alternatively, the adjustable flow restrictor **640** has been placed in the fluid conduit **651** of the ocular device **650** when the device **650** is implanted in the eye **100**.

[0188] When a lower IOP is needed after the ocular device **650** has been already implanted in the eye **100**, a section of the adjustable flow restrictor **640** can be pulled out of the fluid conduit **651** from the proximal end **654** of the ocular device **650** with a surgical tool or a tweezer as shown in FIG. 81. Because the length of the restrictor **640** in the fluid conduit **651** is reduced, the flow resistance of the ocular device **650** and the IOP in the eye **100** are also reduced. FIG. 82 shows the cross-sectional view of the ocular device **650** along Line GG (at the same location of the fluid conduit with Line FF in FIG. 79). Because the flow restrictor **640** is tapered, the aqueous humor flow area at the same location of the fluid conduit **651** is also increased (compared with FIG. 80) after the adjustment, and thereby allowing an even higher flow resistance reduction in the ocular device **650**. Compared with the flow restrictor **632** with the fixed cross section along the length according to FIG. 73, the tapered flow restrictor **632** allows a higher rate of flow resistance reduction and is more effective in adjusting the flow resistance of the ocular device **650** and the IOP in the eye **100**. As a result, the reduced flow resistance in the ocular device **650** leads to a lower IOP in the eye **100** after the adjustment. Then the exposed section **645** of the flow restrictor **640** outside the ocular device **650** is removed by a scissor or a surgical blade. In one embodiment of this invention, the adjustable flow restrictor **640** comprises an antimicrobial or an antifouling material to

prevent bacteria attachment to the flow restrictor **640**. Alternatively, the adjustable flow restrictor **640** has been placed in the fluid conduit **651** of the ocular device **650** when the ocular device **650** is implanted in the eye **100**.

[0189] In yet another embodiment of this invention, an adjustable flow restrictor comprises a plurality of wires with various lengths. Those wires are bundle together to form an adjustable flow restrictor with stepwise tapering. FIG. 83 is the perspective view of the adjustable flow restrictor **660**, it includes a body **661** defining a distal end **662** and a proximal end **663**. The distal end **662** further comprises one or more bends **664**. The distal end **662** of the adjustable flow restrictor **660** is configured to seat in the fluid conduit of the ocular device when the ocular device is implanted in the eye **100**. The proximal end **663** of the adjustable flow restrictor **660** is configured to seat in the tear film **108** when the ocular device is implanted in the eye **100**. Due to the tapering, the cross-section of the flow restrictor **660** decreases stepwisely from the proximal end **663** to the distal end **662**. As discussed previously, the tapered flow restrictor **660** is more effective in adjusting the flow resistance of the ocular device and the IOP in the eye **100**.

[0190] In one embodiment of this invention, an ocular device comprises an enlarged fluid conduit. The ocular device **670** has a similar perspective appearance with the ocular device **115** shown in FIG. 2. FIG. 84 shows the cross-sectional view of the ocular device **670**, it includes a body **671** defining a fluid conduit **672** with a distal end **673** and a proximal end **674** to allow the aqueous humor to flow from the distal end **673** to the proximal end **674**. The lumen size of the fluid conduit **672** increases gradually from the distal end **673** to the proximal end **674**. The distal end **673** is configured to seat in the anterior chamber **106** when the ocular device **670** is implanted in the eye **100**. The distal end **673** further comprises one or more openings **677** serving as part of the flow pathway to regulate the flow rate of aqueous humor. The one or more openings **677** are configured to promote fluid communication near the flow inlet and prevent clogging of the inlet. The proximal end **674** comprises a low-profile compliant tube **675** that is configured to protrude out of the exterior surface of the eyeball **100** through the incision on the eye **100**. The low-profile compliant tube **675** is flexible to comply with the movement of the eyelid or collapsible under pressure to minimize its profile on the surface of the eye **100** and irritation to the eyelids or eye **100**. FIG. 85 shows a cross-sectional view of the ocular device **670** along Line HH at the distal end **673**. FIG. 86 shows a cross-sectional view of the ocular device **670** along Line JJ closes to the proximal end **674**. Due to the gradual enlargement in the fluid conduit **672**, the lumen size of the fluid conduit **672** increases from the distal end **673** to the proximal end **674**.

[0191] As disclosed in the previous sections, the normal IOP of the eye **100** can be maintained by implanting the ocular device **670** with appropriate fluid conduit geometry and surface roughness. However, when a higher IOP is desired after the ocular device **670** has been implanted in the eye **100**, the adjustable flow restrictor **632** according to FIG. 73 can be utilized in this invention. The distal end **635** of the adjustable flow restrictor **632** can be inserted in the fluid conduit **672** non-invasively from the proximal end **674** of the ocular device **670** on the tear film **108** as shown in FIG. 87. The one or more bends **637** of the adjustable flow restrictor **632** are flexed against the inner surface of the fluid conduit **672**, so that the adjustable restrictor **632** is retained in the fluid conduit **672** with a friction force. The proximal end **636** of the adjustable flow restrictor **632** is positioned at the proximal end **674** of the ocular device **670** on the tear film **108**. Because there is no valve, narrowing or filter in the fluid conduit **672** to stop the movement, the adjustable flow restrictor **632** has access to the entire length of the fluid conduit **672**. FIG. 88 shows the cross-sectional view of the ocular device **670** along Line KK at the distal end **635** of the flow restrictor **632**. As shown in Equations 2 and 6, the amount of increase in IOP of the eye **100** is related to the size and the length of the adjustable flow restrictor **632** in the fluid conduit **672** of the device **670**. The larger the size of the flow restrictor **632**, the higher the flow resistance and the IOP. The longer the flow restrictor **632** in the fluid conduit **672**, the higher the flow resistance and the IOP. Because the proximal end **636** of the adjustable flow restrictor **632** is positioned at the tear film **108** of the eye **100**, the fine adjustment of IOP and the flow resistance can be achieved non-invasively by pushing or pulling the proximal end **636** of the flow restrictor **632** to adjust its length in the fluid conduit **672** with a surgical tool or a tweezer. As a result, the IOP in the eye **100** can be regulated by adjusting the length and size of the flow restrictor **632** in the fluid conduit **672**. Alternatively, the adjustable flow restrictor **632** has been placed in the fluid conduit **672** of the ocular device **670** when the ocular device **670** is implanted in the eye **100**. Alternatively, the adjustable flow restrictor of different geometries can also be placed in the fluid conduit **672** of the ocular device **670** when the ocular device **670** has been implanted in the eye **100**. Alternatively, the adjustable flow restrictor of different geometries has already been placed in the fluid conduit **672** of the ocular device **670** when the ocular device **670** is implanted in the eye **100**.

[0192] When a lower IOP is needed after the ocular device **670** has already been implanted in the eye **100**, a section **638** of the adjustable flow restrictor **632** can be pulled out of the ocular device **670** from the proximal end **674** of the ocular device **670** with a surgical tool or a tweezer as shown in FIG. 89. FIG. 90 shows the cross-sectional view of the ocular device

670 along Line LL at the distal end 635 of the flow restrictor 632. As shown in FIG. 89, the length of the restrictor 632 in the fluid conduit 672 is reduced, and thereby reducing the flow resistance of the ocular device 670 and the IOP in the eye 100. In addition, the lumen size of the fluid conduit 672 at the distal end 635 of the flow restrictor 632 increases as the restrictor 632 is removed from the fluid conduit 672 because the fluid conduit 672 is enlarged from the distal end 673 to the proximal end 674. As shown in FIG. 90, the lumen size of the fluid conduit 672 at the distal end 635 of the flow restrictor 632 is increased (compared with FIG. 88), and thereby allowing a higher flow resistance reduction in the ocular device 670 when the same length of the restrictor 632 is removed from the fluid conduit 672. Compared with the ocular device 515 with a fixed fluid conduit 530 (as shown in FIG. 67a), the ocular device 670 with an enlarged fluid conduit 672 is more effective in adjusting the flow resistance of the ocular device 670 and IOP in the eye 100. As a result, the reduced flow resistance after removing a portion of the flow restrictor 632 in the ocular device 670 allows a lower IOP in the eye 100. After the adjustment, the exposed section 638 of the flow restrictor 632 outside the eye 100 can be removed by a scissor or a surgical blade. In one embodiment of this invention, the adjustable flow restrictor 632 comprises an antimicrobial or an antifouling material to prevent bacteria attachment to the flow restrictor 632. Alternatively, the adjustable flow restrictor 632 has already been placed in the fluid conduit 672 of the ocular device 670 when the device 670 is implanted in the eye 100.

[0193] While the cross-sectional shapes of the enlarged fluid conduit 672 illustrated in the FIGS. 85, 86, 88 and 90 are shown as a round shape, it is understood that other cross-sectional shapes may be suitable as well. For example, the cross-sectional shape of the fluid conduit 672 may be round, oval, rectangular, square, or irregular, etc.

[0194] In yet another embodiment of this invention, the adjustable flow restrictors can be provided in combination with any of the embodiments disclosed in this invention. For example, the adjustable flow restrictors illustrated in FIGS. 65, 73, 79, and 83 can operate as adjustable flow restrictors in the ocular devices according to FIGS. 2, 10, 13, 16, 19, 22, 24, 25, 26, 28, 30, 32, 34, 36, 38, 40, 42, 45, 47, 53, and 57. Thus, some embodiments of this invention provide flow restrictors that also operate in the ocular devices according to FIGS. 2, 10, 13, 16, 19, 22, 24, 25, 26, 28, 30, 32, 34, 36, 38, 40, 42, 45, 47, 53, and 57.

[0195] While the ocular devices illustrated in the FIG. 67a, 74, 76, 77, 79 and 83 are shown as a generally straight tubular structure, it is understood that other shapes of tubular structure may be suitable as well. For example, the ocular device may comprise a curve shape, a quarter-circle shape, a half-circle shape, a three-quarters circle shape, a full-circle, a five-

quarters circle shape, a two-full-circles shape, a zig-zag shape, a spiral shape, a helix shape, or a tortuous shape, etc.

[0196] In some embodiments, the diameter of the adjustable flow restrictor may be any size that allows the flow restrictor to be inserted in the fluid conduit to regular IOP in the eye. In some embodiments of this invention, the diameter of the adjustable flow restrictor can be from about 1 μm to about 150 μm . In some embodiments, the diameter of the adjustable flow restrictor can be from about 2 μm to about 130 μm . In some embodiments, the diameter of the adjustable flow restrictor can be from about 3 μm to about 120 μm .

[0197] In some embodiments, the total length of the adjustable flow restrictor may be any length that allows the adjustable flow restrictor to regulate IOP in the eye. In some other embodiments of this invention, the total length of the adjustable flow restrictor can be from about 0.3 cm to about 10 cm. In some embodiments, the total length of the adjustable flow restrictor can be from about 0.5 cm to about 7 cm. In some embodiments, the total length of the adjustable flow restrictor can be from about 0.5 cm to about 5 cm.

[0198] In yet another embodiment of this invention, the flow restrictor can comprise a drug or a drug-eluting part to deliver drug into the eye 100. The drug or the drug-eluting part can be provided in combination with any of the embodiments disclosed in this invention. For example, the flow restrictors illustrated in FIG. 65, 73, 79, and 83 can comprise a drug-eluting part. Thus, some embodiments of this invention provide a flow restrictor that also operates as a drug delivery device inside the eye 100.

[0199] In one embodiment of this invention, various kinds of drugs to treat different diseases can be used. The drugs may include glaucoma drugs, steroids drugs, anti-inflammatory drugs, antibiotics drugs, anti-allergy drugs, anti-conjunctivitis drugs, etc. The drugs can be carried by the flow restrictor to be delivered in the eye 100. The entire flow restrictor itself can carry a drug or a drug-eluting part that can be partially or completely dissolved in the aqueous humor, and thereby releasing the drug in the eye 100. Alternatively, a portion of the flow restrictor can carry a drug or a drug-eluting part that can be partially or completely dissolved in the aqueous humor, and thereby releasing the drug in the eye 100. The drug-eluting part can extend along the entire length or only a portion of the length of the flow restrictor. Alternatively, the surface of the flow restrictor can be coated with a drug-eluting coating that can be partially or completely dissolved in the aqueous humor, and thereby releasing the drug in the eye 100. The drug-eluting coating can extend along the entire length or only a portion of the length of the flow restrictor. Alternatively, the drug-eluting part is an individual

component, and the flow restrictor or other device can be used to insert the drug-eluting part into the eye **100** through the fluid conduit of the device.

[0200] In some embodiments, the flow restrictor comprises a drug with one or more drug carriers, and thereby including multiple drug-eluting profiles, which can be used to optimize the drug efficacy. The one or more drug carriers may be positioned in different segments of the flow restrictor. Alternatively, the one or more drug carriers may be positioned in the coating on different locations of the flow restrictor.

[0201] In some embodiments, the flow restrictor can comprise multiple drugs or multiple drug-eluting profiles, which can be used to optimize the drug efficacy. The one or more drugs may have different solubility in the aqueous humor, and thereby having different eluting profiles in the eye. Alternatively, one or more drugs may have the similar solubility in the aqueous humor, and thereby having similar eluting profile in the eye **100**. The one or more drug and their carriers may be positioned in different segments of the flow restrictor. Alternatively, the one or more drug and their carriers may be positioned in the coating on different locations of the flow restrictor.

[0202] Because there is no valve, narrowing or filter in the fluid conduit, the adjustable flow restrictor can be inserted in the interior chamber **106** from the exterior of the eye **100**. This embodiment of this invention allows non-invasive access to the interior chamber **106** of the eye **100** from the exterior of the eye **100**. The drug or a drug-eluting part of the flow restrictor can be positioned partially or completely outside the fluid conduit and exposed in the interior chamber **106** of the eye **100** to deliver drug in the eye **100**. Alternatively, if the drug-eluting part is an individual component, the drug-eluting part can be pushed out of the fluid conduit and into the interior chamber **106** of the eye **100** through the fluid conduit by the flow restrictor or other device. Alternatively, multiple drug-eluting parts (with the same or different drugs and with the same or different drug releasing profiles) can be pushed out of the fluid conduit and into the interior chamber **106** by the flow restrictor or other device.

[0203] In one embodiment of this invention, the method to deploy the ocular device in the eye **100** to treat glaucoma is provided. Surgical implantation of the ocular device in this invention is less invasive and quicker than other surgical options because the cornea, conjunctiva or the sclera can be accessed easily by the clinicians. As shown in FIG. 91, the device delivery system **850** of the ocular device **854** comprises a hypotube **851** with a distal end **853**, and a pushing rod **852** positioned in the hypotube **851** with a pushing handle **855**. The distal end **853** of the hypotube **851** includes the deformed ocular device **854** (not shown) that is reduced to a smaller shape. In the embodiment, the ocular device **854** therefore, can be

stored in the hypotube **851** prior to expansion as shown in the cross-section view of the delivery system **850** in FIG. 92, thereby requiring a smaller incision **856** for easier implantation. The deformed ocular device **854** is constructed to be expandable once positioned in the eye **100**. The implantation procedure requires the creation of an approximately 0.8 to 3.6 mm incision **856** at the implantation site as shown in FIG. 93 without affecting the patient's field of vision. Then distal end **853** (shown in solid line) of the hypotube **851** of the delivery system **850** is inserted into the anterior chamber **106** through the incision **856** as shown in FIG. 94. After the distal end **853** (shown in solid line) of the hypotube **851** is successfully placed in the anterior chamber **106**, the distal end **820** of the ocular device **854** is pushed out of the distal end **853** of the hypotube **851** by the pushing rod **852** and expands elastically to its original shape upon released from the distal end **853** as shown in FIG. 95. After the whole ocular device **854** is pushed out of the hypotube tube **851**, the hypotube tube **851** is pulled away from the anterior chamber **106**. Then the ocular device **854** resiliently regains its original shape as shown in FIG. 96. The distal end **820** is configured to seat in the anterior chamber **106** pointing away from the trabecular meshwork **112**. The low-profile compliant tube **822** of the ocular device **854** is configured to protrude out of the exterior surface of the eyeball **100** and to minimize irritation to the eyelids. Driven by the IOP in the eye **100**, the aqueous humor starts to drain from the anterior chamber **106** to the tear film **108** of the eye **100** through the implanted ocular device **854**.

[0204] In an alternative method, the implant procedure may require a suture to secure the ocular device **854** at the implantation site. In yet another embodiment of this invention, the procedure may require an adhesive to secure the ocular device **854** at the implantation site. Alternatively, the ocular device **854** can be inserted through the sclera **109** and into the anterior chamber **106**, thereby allowing draining of aqueous humor from the anterior chamber **106** into the tear film **108** of the eyeball **100**. Alternatively, the ocular device can be inserted through the limbus **110** of the eye **100** and into the anterior chamber **106**, thereby allowing draining of aqueous humor from the anterior chamber **106** into the tear film **108** of the eyeball **100**. Alternatively, the ocular device can be inserted through the cornea **107** of the eye **100** and into the anterior chamber **106**, thereby allowing draining of aqueous humor from the anterior chamber **106** into the tear film **108** of the eyeball **100**. Alternatively, the ocular device can be inserted through the conjunctiva **114** of the eye **100** and into the anterior chamber **106**, thereby allowing draining of aqueous humor from the anterior chamber **106** into the tear film **108** of the eyeball **100**.

[0205] The antimicrobial material comprises material such as metals, metal ion, metal oxide, metal compound, silver, silver oxide, silver nitrate, silver compound, silver nanoparticles, gold, copper, zinc, and platinum. Alternatively, the surface of the fluid conduit comprises an antimicrobial material. Alternatively, the ocular device is made by an antimicrobial material. Alternatively, the surface of the fluid conduit comprises an antifouling material. The antifouling material comprises material such as poly ethylene glycol, poly ethylene glycol copolymers, poly propylene glycol, hydrogel, poly (vinyl alcohol), poly (2-hydroxyethyl methacrylate) (PHEMA), crosslinked PEG diacrylate, Zwitterionic compound, and poly carboxybetaine methacrylate. Alternatively, the ocular device is made by an antifouling material.

[0206] The ocular devices in this invention may be made of rigid material, or they may be made of an elastic material such that it is able to be placed in the delivery system for easier penetration through the cornea **107**, conjunctiva **114** or sclera **109**. After the ocular device is implanted in the eye **100**, the ocular device resiliently regains its original shape without blocking the iris **103**. Alternatively, the ocular device can be reinforced by materials such as stainless steel, shape memory material, Nitinol, plastic, metal, or fiber. One or more those reinforcement materials according to the invention are sufficient to reliably achieve elasticity for the ocular device. Those reinforcement materials can be braided, woven, or sewed into the ocular device. Alternatively, the reinforcement materials can be wrapped on the surface of the flow conduit. Alternatively, the reinforcement materials can also serve as retainer for the ocular device. The reinforcement materials may also comprise antimicrobial materials such as metals, metal ion, metal oxide, metal compound, silver, silver oxide, silver nitrate, gold, copper, zinc, and platinum.

[0207] The ocular device comprises material selected from the group consisting of polymer, silicone, polydimethylsiloxane, silastic, poly 2-hydroxyethylmethacrylate(PHEMA), poly hydroxyethyl methacrylate-methacrylic acid copolymer (polyHEMA-MAA), polymethylmethacrylate (PMMA), silicone/hydrogel combinations, silicone acrylic combinations, fluorosilicone acrylates, acrylic, polyimide, polyethylene, polyethersulfone, polysulfone, hydrogel, polyolefin, polyvinylchloride, polypropylene, polyester, polytetrafluoroethylene (PTFE), expanded polytetrafluoroethylene (ePTFE), polyvinylidene fluoride, polyvinylidene difluoride, regenerated cellulose, cellulose ester, cellulose, polycarbonate, polyamide, antimicrobial material, antimicrobial material/polymer composites, antimicrobial material/silicone composites, ceramic, glass, stainless steel, metal, metal ion, metal oxide, metal compound, silver, silver oxide, silver nitrate, copper, zinc,

platinum, titanium, shape memory material, Nitinol, antifouling material, poly ethylene glycol, poly ethylene glycol copolymers, poly propylene glycol, hydrogel, poly (vinyl alcohol), poly (2-hydroxyethyl methacrylate) (PHEMA), crosslinked PEG diacrylate, Zwitterionic compound, and poly carboxybetaine methacrylate. Alternatively, the ocular device and the adjustable flow restrictor can be made by different materials. In another embodiment of this invention, the ocular device and the adjustable flow restrictor may be made by the same material.

[0208] The plate or the coating of the ocular device comprises material selected from the group consisting of polymer, silicone, polydimethylsiloxane, silastic, poly 2-hydroxyethylmethacrylate(PHEMA), poly hydroxyethyl methacrylate-methacrylic acid copolymer (polyHEMA-MAA), polymethylmethacrylate (PMMA), silicone/hydrogel combinations, silicone acrylic combinations, fluorosilicone acrylates, acrylic, polyimide, polyethylene, polyethersulfone, polysulfone, hydrogel, polyolefin, polyvinylchloride, polypropylene, polyester, polytetrafluoroethylene (PTFE), expanded polytetrafluoroethylene (ePTFE), polyvinylidene fluoride, polyvinylidene difluoride, regenerated cellulose, cellulose ester, cellulose, polycarbonate, polyamide, antimicrobial material, antimicrobial material/polymer composites, antimicrobial material/silicone composites, ceramic, glass, stainless steel, metal, metal ion, metal oxide, metal compound, silver, silver oxide, silver nitrate, silver compound, silver nanoparticles, copper, zinc, platinum, titanium, shape memory material, Nitinol, antifouling material, poly ethylene glycol, poly ethylene glycol copolymers, poly propylene glycol, hydrogel, poly (vinyl alcohol), poly (2-hydroxyethyl methacrylate) (PHEMA), crosslinked PEG diacrylate, Zwitterionic compound, and poly carboxybetaine methacrylate. Alternatively, the plate or the coating can be made by different materials from that used for the ocular device. In another embodiment of this invention, the plate or the coating can be made by the same materials that used for the ocular device.

EXPERIMENTS AND RESULTS

[0209] Experiment 1.

[0210] A perfusion setup **710** as shown in FIG 17 was used to measure the outflow facility (Ct) of the ocular device. The apparatus for measuring the pressure drop through the ocular device comprises a syringe pump **711**, a pressure gauge **712** and a data logger **713**. The syringe pump **711** with adjustable flow rates (Harvard Apparatus Pico Plus pump) was used to set the flow rates in the perfusion system **710**. The syringe pump **711** with 10 ml filled syringe is connected to the pressure gauge **712** (General, DM8252) and the ocular device **115**

(as shown in FIG 2) by a three-way stopcock **714**. The pressure gauge **712** is connected to the data logger **713** to record the digital output in Lab software (RS232, AZ Instrument Corp.). In this experiment, the pressure through the ocular device **115** at each individual flow rate was recorded. The perfusion setup **710** was tested for accuracy and potential leaks at all flow rates before the start of each experiment. Calibration of the pressure gauge **712** was also performed before each experiment by referencing zero pressure corresponding to zero flow. Several samples (as shown in FIG 2) with various conduit sizes and lengths were produced for the tests. Each sample was perfused for more than 30 minutes at each flow rate (1.5, 2.5 and 3.0 $\mu\text{L}/\text{min}$) until the pressure reached the steady state. Based on Equation 4, aqueous humor flow rate through the ocular device has a linear relationship to the pressure drop through the ocular device. Thus, the outflow facility of the sample was calculated by the linear regression of the flow rate vs. pressure data in this experiment.

[0211] Sample #A includes a fluid conduit of 35 microns in diameter and 20 mm in length. Each pressure drop in the ocular device shown in the Table 1 is an average of at least four measurements. The outflow facility of the Sample #A can be calculated with the flow rate/pressure obtained from the experiment and is shown in the Table 1. Using the expanded Goldmann's equation (Equation 6), individual IOP values before and after device implantation at the three perfusion flow rates (1.5, 2.5, and 3.0 $\mu\text{L}/\text{min}$) were simulated and calculated as shown in Table 1. After device implantation, the ocular device (Sample #A) allows an average 43% reduction in IOP. There was no significant difference in the IOP reduction at all three flow rates. Due to the fluid resistance caused by the conduit geometry (i.e. length, lumen size, tortuosity) of the ocular device, a minimum IOP of 10.8 mmHg is maintained at low aqueous humor formation rate (1.5 $\mu\text{L}/\text{min}$) to avoid hypotony. The ocular device is also capable of reducing the IOP to a normal pressure of 19.3 mmHg at the high aqueous humor formation rate (3.0 $\mu\text{L}/\text{min}$).

Table 1.

Sample#	Conduit Inner Diameter (micrometer)	Conduit Outer Diameter (mm)	Conduit Length (mm)	Flow Rate (μ liter per minute)	Measured Pressure Drop in the device (mmHg)	Device Facility (Ct) (μ liter/min per mmHg)	IOP before Implantation (mmHg)	IOP After Implantation (mmHg)
A	35	0.366	20	1.5	20.9	0.08	19.0	10.8
A	35	0.366	20	2.5	31.0	0.08	29.0	16.5
A	35	0.366	20	3.0	40.9	0.08	34.0	19.3

[0212] Experiment 2.

[0213] Sample #B includes a fluid conduit of 35 microns in diameter and 41 mm in length. Each pressure drop in the ocular device shown in the Table is an average of at least four measurements. The outflow device facility of the ocular device (Sample #B) can be calculated with the flow rate/pressure data obtained from the experiment and is shown in Table 2. Its device facility is lower than that of the Sample #A because Sample #B has a longer fluid conduit resulting a higher flow resistance. Using the expanded Goldmann's equation (Equation 6), individual IOP values before and after device implantation at the three perfusion flow rates (1.5, 2.5, and 3.0 $\mu\text{L}/\text{min}$) were simulated and calculated (as shown in Table 2). After device implantation, the ocular device (Sample #B) allows an average 30% reduction in IOP. The lower IOP reduction rate (compared with that of Sample #A) is due to the lower device facility of Sample #B. There was no significant difference in the IOP reduction rate at all three flow rates. With this lower device facility, a minimum IOP of 13.3 mmHg is maintained at the low aqueous humor formation rate (1.5 $\mu\text{L}/\text{min}$) to avoid hypotony. Sample #B is also capable of reducing the IOP from 34 mmHg to 23.8 mmHg at the high aqueous humor formation rate (3.0 $\mu\text{L}/\text{min}$). As expected, the resulting IOP (23.8 mmHg) is higher than that of Sample #A due to its lower device facility.

Table 2.

Sample#	Conduit Inner Diameter (micro meter)	Conduit Outer Diameter (mm)	Conduit Length (mm)	Flow Rate (μ liter per minute)	Measured Pressure Drop in the device (mmHg)	Device Facility (Ct) (μ liter/min per mmHg)	IOP before Implantation (mmHg)	IOP After Implantation (mmHg)
B	35	0.366	41	1.5	40.0	0.043	19.0	13.3
B	35	0.366	41	2.5	60.9	0.043	29.0	20.3
B	35	0.366	41	3.0		0.043	34.0	23.8

[0214] Experiment 3.

[0215] Sample #C includes a fluid conduit of 44 microns in diameter and 9 mm in length. Each measured pressure drop in the Table was an average of at least four measurements. The outflow device facility of the ocular device (Sample #C) can be calculated with the flow rate/pressure data obtained from the experiment and is shown in Table 3. The device facility of Sample #C is higher than the device facilities of Samples #A and #B, because Sample #C

has a larger fluid conduit diameter and a shorter fluid conduit length, and thereby resulting a lower flow resistance. Using the expanded Goldmann's equation (Equation 6), individual IOP values before and after device implantation at the three perfusion flow rates (1.5, 2.5, and 3.0 $\mu\text{L}/\text{min}$) were simulated and calculated (as shown in Table 3). After device implantation, the ocular device (Sample #C) allows an average 67% reduction in IOP. There was no significant difference in the IOP reduction rate in all three flow rates. Higher device facility in Sample #C leads to a higher IOP reduction rate than Samples # A and #B. Due to the fluid resistance caused by the conduit geometry (i.e. length, lumen size) of the Sample #C, a minimum IOP of 6.2 mmHg is maintained at low aqueous humor formation rate (1.5 $\mu\text{L}/\text{min}$) to avoid hypotony. The ocular device is also capable of reducing the IOP to a normal pressure of 11.1 mmHg at the high aqueous humor formation rate (3.0 $\mu\text{L}/\text{min}$). In addition, the larger fluid conduit lumen size in Sample #C is expected to reduce its chance for clogging.

Table 3.

Sample#	Conduit Inner Diameter (micro meter)	Conduit Outer Diameter (mm)	Conduit Length (mm)	Flow Rate (μ liter per minute)	Measured Pressure Drop in the device (mmHg)	Device Facility (Ct) (μ liter/min per mmHg)	IOP before Implantation (mmHg)	IOP After Implantation (mmHg)
C	44	0.365	9	1.5	12.3	0.21	19.0	6.2
C	44	0.365	9	2.5	15.2	0.21	29.0	9.5
C	44	0.365	9	3.0	19.8	0.21	34.0	11.1

[0216] Experiment 4.

[0217] Sample #D includes a fluid conduit of 44 microns in diameter and 12.5 mm in length. Each measured pressure drop in the Table was an average of at least four measurements. The outflow device facility of the ocular device (Sample #D) can be calculated with the flow rate/pressure data obtained from the experiment and is shown in Table 4. The device facility of Sample #D is lower than the device facility of Sample #C, because Sample #D has a longer fluid conduit resulting a higher flow resistance. Using the expanded Goldmann's equation (Equation 6), individual IOP values before and after device implantation at the three perfusion flow rates (1.5, 2.5, and 3.0 $\mu\text{L}/\text{min}$) were simulated as shown in Table 4. After the implantation of the ocular device, the ocular device (Sample #D) allows an average of 57% reduction in IOP due to a lower device facility in Sample #D. There was no significant

difference in the IOP reduction rate in all three flow rates. Due to the fluid resistance caused by the fluid conduit geometry (i.e. length, lumen size) of the Sample #D, a minimum IOP of 8.1 mmHg is maintained at low aqueous humor formation rate (1.5 μ L/min) to avoid hypotony. Sample #D is also capable of reducing the IOP to a normal pressure of 14.6 mmHg at the high aqueous humor formation rate (3.0 μ L/min). Similar to Sample #C, the larger fluid conduit lumen size in Sample #D can reduce its chance for clogging. In addition, the longer conduit length of Sample #D can reduce its chance for bacteria migration through the conduit and the infection risk in the eye.

Table 4.

Sample#	Conduit Inner Diameter (micro meter)	Conduit Outer Diameter (mm)	Conduit Length (mm)	Flow Rate (μ liter per minute)	Measured Pressure Drop in the device (mmHg)	Device Facility (Ct) (μ liter/min per mmHg)	IOP before Implantation (mmHg)	IOP After Implantation (mmHg)
D	44	0.365	12.5	1.5	17.0	0.13	19.0	8.1
D	44	0.365	12.5	2.5	24.1	0.13	29.0	12.4
D	44	0.365	12.5	3.0	28.2	0.13	34.0	14.6

[0218] Experiment 5.

[0219] Sample #E includes a fluid conduit of 44 microns in diameter and 25 mm in length. Each measured pressure drop in the Table was an average of at least four measurements. The outflow device facility of the ocular device (Sample #E) can be calculated with the flow rate/pressure data obtained from the experiment and is shown in Table 5. The device facility of Sample #E is lower than the device facility of Sample #D, because the Sample #E has a longer fluid conduit length resulting a higher flow resistance. Using the expanded Goldmann's equation (Equation 6), individual IOP values before and after device implantation at the three perfusion flow rates (1.5, 2.5, and 3.0 μ L/min) were simulated as shown in Table 5. After device implantation, the ocular device (Sample #E) allows an average 41% reduction in IOP. There was no significant difference in the IOP reduction rate at all three flow rates. Lower device facility in Sample #E leads to a lower IOP reduction rate than Samples #C and #D. Due to the fluid resistance caused by the fluid conduit geometry (i.e. length, lumen size) of Sample #E, a minimum IOP of 11.2 mmHg is maintained at low aqueous humor formation rate (1.5 μ L/min) to avoid hypotony. The ocular device is also capable of reducing the IOP to a normal pressure of 20.1 mmHg at the high aqueous humor

formation rate (3.0 μ L/min). Similar to Samples #C and #D, the larger fluid conduit lumen size in Sample #E can reduce its chance for clogging. Compared with Samples #C and #D, the longer fluid conduit length of Sample #E can reduce its chance for bacteria migration through the fluid conduit and the infection risk in the eye.

Table 5.

Sample#	Conduit Inner Diameter (micro meter)	Conduit Outer Diameter (mm)	Conduit Length (mm)	Flow Rate (μ liter per minute)	Measured Pressure Drop in the device (mmHg)	Device Facility (Ct) (μ liter/min per mmHg)	IOP before Implantation (mmHg)	IOP After Implantation (mmHg)
E	44	0.365	25	1.5	31.4	0.07	19.0	11.2
E	44	0.365	25	2.5	44.6	0.07	29.0	17.1
E	44	0.365	25	3.0	53.0	0.07	34.0	20.1

[0220] Experiment 6.

[0221] Sample #F includes a fluid conduit of 59 microns in diameter and 30 mm in length. Each measured pressure drop in the Table was an average of at least four measurements. The outflow device facility of the ocular device (Sample #F) can be calculated with the data obtained from the experiment and is shown in Table 6. The device facility of Sample #F is higher than the device facility of Sample #E, because Sample #F has a larger fluid conduit lumen size resulting a lower flow resistance. Using the expanded Goldmann's equation (Equation 6), individual IOP values before and after device implantation at the three perfusion flow rates (1.5, 2.5, and 3.0 μ L/min) were simulated as shown in Table 6. After device implantation, the ocular device (Sample #F) allows an average 63% reduction in IOP. There was no significant difference in the IOP reduction rate at all three flow rates. Higher device facility in Sample #F leads to a higher IOP reduction rate than Sample #E. Due to the fluid resistance caused by the fluid conduit geometry (i.e. length, lumen size) of Sample #F, a minimum IOP of 7.0 mmHg is maintained at low aqueous humor formation rate (1.5 μ L/min) to avoid hypotony. Sample #F is also capable of reducing the IOP to a normal pressure of 12.6 mmHg at the high aqueous humor formation rate (3.0 μ L/min). Compared to Sample #E, the larger fluid conduit lumen size in Sample #F can reduce the chance for clogging. The longer conduit length of Sample #F can also reduce its chance for bacteria migration through the fluid conduit and the infection risk in the eye.

Table 6.

Sample#	Conduit Inner Diameter (micro meter)	Conduit Outer Diameter (mm)	Conduit Length (mm)	Flow Rate (μ liter per minute)	Measured Pressure Drop in the device (mmHg)	Device Facility (Ct) (μ liter/min per mmHg)	IOP before Implantation (mmHg)	IOP After Implantation (mmHg)
F	59	0.344	30	1.5	13.1	0.17	19.0	7.0
F	59	0.344	30	2.5	16.7	0.17	29.0	10.7
F	59	0.344	30	3.0	22.1	0.17	34.0	12.6

[0222] Experiment 7.

[0223] Sample #G includes a fluid conduit of 59 microns in diameter and 35 mm in length.

The outflow device facility of the ocular device (Sample #G) can be calculated with the data obtained from the experiment and is shown in Table 7. Each measured pressure drop in the Table was an average of at least four measurements. The device facility of Sample #G is lower than the device facility of Sample #F, because Sample #G has a longer fluid conduit length resulting a higher flow resistance. Using the expanded Goldmann's equation (Equation 6), individual IOP values before and after device implantation at the three perfusion flow rates (1.5, 2.5, and 3.0 μ L/min) were simulated as shown in Table 7. After device implantation, the ocular device (Sample #G) allows an average 60% reduction in IOP. There was no significant difference in the IOP reduction rate at all three flow rates. Lower device facility in Sample #G leads to a lower IOP reduction rate than Sample # F. Due to the fluid resistance caused by the fluid conduit geometry (i.e. length, lumen size) of Sample #G, a minimum IOP of 7.6 mmHg is maintained at low aqueous humor formation rate (1.5 μ L/min) to avoid hypotony. Sample #G is also capable of reducing the IOP to a normal pressure of 13.5 mmHg at the high aqueous humor formation rate (3.0 μ L/min). Compared to Sample # F, the longer fluid conduit length of Sample #G can reduce its chance for bacteria migration through the fluid conduit and the infection risk in the eye.

Table 7.

Sample#	Conduit Inner Diameter (micro meter)	Conduit Outer Diameter (mm)	Conduit Length (mm)	Flow Rate (μ liter per minute)	Measured Pressure Drop in the device (mmHg)	Device Facility (Ct) (μ liter/min per mmHg)	IOP before Implantation (mmHg)	IOP After Implantation (mmHg)
G	59	0.344	35	1.5	13.6	0.15	19.0	7.6
G	59	0.344	35	2.5	17.7	0.15	29.0	11.6

G	59	0.344	35	3.0	23.8	0.15	34.0	13.5
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[0224] Experiment 8.

[0225] Sample #H includes a fluid conduit of 72 microns in diameter and 45 mm in length. The outflow device facility of the ocular device (Sample #H) can be calculated with the flow rate/pressure data obtained from the experiment and is shown in Table 8. Each measured pressure drop in the Table was an average of at least four measurements. The device facility of Sample #H is higher than the device facility of Sample #G, because Sample #H has a larger fluid conduit lumen size resulting a lower flow resistance. Using the expanded Goldmann's equation (Equation 6), individual IOP values before and after device implantation at the three perfusion flow rates (1.5, 2.5, and 3.0 $\mu\text{L}/\text{min}$) were simulated as shown in Table 8. After ocular device implantation, the ocular device (Sample #H) allows an average 66% reduction in IOP due to the higher device facility in Sample #H (compared with Sample #G). There was no significant difference in the IOP reduction rate at all three flow rates. Due to the fluid resistance caused by the fluid conduit geometry (i.e. length, lumen size) of Sample #H, a minimum IOP of 6.5 mmHg is maintained at low aqueous humor formation rate (1.5 $\mu\text{L}/\text{min}$) to avoid hypotony. Sample #H is also capable of reducing the IOP to a normal pressure of 11.6 mmHg at the high aqueous humor formation rate (3.0 $\mu\text{L}/\text{min}$). Compared with Sample #G, the larger fluid conduit lumen size in Sample #H can reduce its chance for clogging. The longer fluid conduit length of Sample #H can also reduce its chance (compared with Sample #G) for bacteria migration through the fluid conduit and the infection risk in the eye.

Table 8.

Sample#	Conduit Inner Diameter (micro meter)	Conduit Outer Diameter (mm)	Conduit Length (mm)	Flow Rate (μ liter per minute)	Measured Pressure Drop in the device (mmHg)	Device Facility (Ct) (μ liter/min per mmHg)	IOP before Implantation (mmHg)	IOP After Implantation (mmHg)
H	72	0.344	45	1.5	8.0	0.19	19.0	6.5
H	72	0.344	45	2.5	12.3	0.19	29.0	10.0
H	72	0.344	45	3.0	15.2	0.19	34.0	11.6

[0226] With the perfusion setup **710** shown in FIG 17, the device facilities of the ocular devices of various conduit lengths and lumen sizes can be calculated as shown in Tables 1-8.

The device facility (C_t) is strongly affected by the geometry (i.e. lumen size and length) of the fluid conduit. With a fixed fluid conduit lumen size, the device facility of the ocular device is inversely proportional to the fluid conduit length. On the other hand, the device facility of the ocular device is proportional to the fluid conduit lumen size.

[0227] With the expanded Goldmann's equation and the acquired device facility, the IOP of the eye implanted by the ocular devices of various conduit lengths and lumen sizes can be simulated as shown in Tables 1-8. An ocular device with a high device facility (C_t) is more effective in draining the aqueous humor, and thereby providing a lower IOP in the eye after the ocular device is implanted. On the other hand, an ocular device with a low device facility can yield a higher IOP in the eye after the ocular device is implanted in the eye. As demonstrated in Samples #A to #H, an ocular device with a larger fluid conduit lumen size (or cross-sectional area) yields a higher device facility, and thereby leading to a lower IOP in the eye. Simultaneously, this larger lumen sizes in the fluid conduit also reduces the chance for clogging caused by the debris in the aqueous humor. Similarly, an ocular device with a shorter fluid conduit length yields a higher device facility, and thereby leading to a lower IOP in the eye. However, an ocular device with a shorter fluid conduit length has a higher risk for bacteria migration through the conduit.

[0228] Those examples shown in Sample #A-#H demonstrate that the IOP of the eye can be regulated by the geometry of the ocular device, particularly the geometry (i.e. lumen size and length) of the fluid conduit, without using a valve, a filter or a narrowing in the fluid conduit. A minimal IOP can be maintained by using ocular device with an appropriate conduit lumen size and length to avoid hypotony in the eye.

[0229] Experiment 9.

[0230] A perfusion setup **710** as shown in FIG 17 was also used to measure the effect of tortuosity on the fluid conduit's length and the outflow facility (C_t) of the ocular device. Several ocular devices (as shown in FIG. 2, Samples #A1 to #D1) with relatively straight fluid conduits were fabricated and tested. On the other hand, several ocular devices (as shown in FIG. 40, Samples #A2 to #D2) with tortuous fluid conduits were also manufactured and tested. All the samples (include devices both straight and tortuous fluid conduits) comprise the same lumen size and total length in the fluid conduit. In this experiment, each ocular device was perfused at 1.5, 2.5 and 3.0 $\mu\text{L}/\text{min}$ respectively for more than 30 minutes until the pressure reached the steady state. Based on Equation 4, aqueous humor flow rate through

the ocular device has a linear relationship to the pressure drop through the ocular device. Thus, the outflow facility of the ocular device (Ct) was calculated by the linear regression of the flow rate vs. pressure drop data in this experiment.

Table 9.

Sample#	Conduit Inner Diameter (micro meter)	Total Conduit Length (mm)	Length between distal and proximal ends (mm)	Flow Rate (μ liter per minute)	Measured Pressure Drop in the device (mmHg)	Device Facility (μ liter/min per mmHg)
A1	61	30	30	1.5	13.7	
A1	61	30	30	2.5	21.2	
A1	61	30	30	3.0	25.8	
A1						0.123
B1	61	30	30	1.5	10.3	
B1	61	30	30	2.5	17.3	
B1	61	30	30	3.0	22.3	
B1						0.126
C1	61	30	30	1.5	15.1	
C1	61	30	30	2.5	23.0	
C1	61	30	30	3.0	28.6	
C1						0.111
D1	61	30	30	1.5	14.8	
D1	61	30	30	2.5	21.4	
D1	61	30	30	3.0	26.6	
D1						0.129
A2	61	30	14	1.5	15.5	
A2	61	30	14	2.5	24.2	
A2	61	30	14	3.0	29.6	
A2						0.107
B2	61	30	14	1.5	13.9	
B2	61	30	14	2.5	21.5	
B2	61	30	14	3.0	25.2	
B2						0.112
C2	61	30	14	1.5	17.8	
C2	61	30	14	2.5	25.7	
C2	61	30	14	3.0	31.7	
C2						0.108
D2	61	30	14	1.5	14.2	
D2	61	30	14	2.5	22.3	
D2	61	30	14	3.0	27.7	
D2						0.110

Table 10.

Measured Pressure Drop in the device (mmHg)	A1	B1	C1	D1	Average
1.5 (□ liter per minute)	13.7	10.3	15.1	14.8	13.5
2.5 (□ liter per minute)	21.2	17.3	23.0	21.4	20.7
3.0 (□ liter per minute)	25.8	22.3	28.6	26.6	25.8

Table 11.

Measured Pressure Drop in the device (mmHg)	A2	B2	C2	D2	Average
1.5 (□ liter per minute)	15.5	13.9	17.8	14.2	15.3
2.5 (□ liter per minute)	24.2	21.5	25.7	22.3	23.4
3.0 (□ liter per minute)	29.6	25.2	31.7	27.7	28.5

[0231] The pressure drops for samples with straight and tortuous conduits at the three perfusion flow rates (1.5, 2.5, and 3.0 $\mu\text{L}/\text{min}$) were measured as shown in Tables 9 to 11. Each measured pressure drop in the Table 9 is an average of at least six measurements. Table 10 lists the average pressure drops for samples with straight conduits at the three perfusion flow rates (1.5, 2.5, and 3.0 $\mu\text{L}/\text{min}$). Table 11 lists the average pressure drops for samples with tortuous conduits at the three perfusion flow rates (1.5, 2.5, and 3.0 $\mu\text{L}/\text{min}$). As shown

in Table 10 and 11, the pressure drops of the samples with tortuous conduits (Samples #A2 to #D2) were slightly higher than those samples with the straight conduits (Samples #A1 to #D1) at all three perfusion flow rates. This increase in pressure drops in the samples with tortuous conduits is probably due to the increased aqueous humor turbulent flow and flow resistance in the tortuous fluid conduits (Samples #A2 to #D2).

[0232] As demonstrated in this experiment, the samples with tortuous fluid conduits yield a higher flow resistance when the total conduit length remains the same. The higher flow resistance in the tortuous fluid conduit is advantageous in allowing a larger conduit lumen size to avoid clogging caused by the debris in the aqueous humor while maintaining the same flow resistance to prevent hypotony. Furthermore, the tortuosity of the fluid conduit can significantly reduce the linear distance between the proximal end and distal end of the fluid conduit (from 30 mm to 14 mm, as shown in the Table 9), and thereby reducing the risk of interfering with patient's field of vision.

[0233] Experiment 10.

[0234] A perfusion apparatus 750 as shown in FIG 97 is used to measure the IOP of the sheep eye 754 before and after the ocular device 762 is implanted in the sheep eye 754. The perfusion apparatus 750 for measuring the IOP comprises a syringe pump 751, a first pressure gauge 752, a second pressure gauge 753, a sheep eye 754 and a data logger 755. The syringe pump 751 with adjustable flow rates (Harvard Apparatus Pico Plus pump) will be used to set the flow rates in the perfusion system 750. The syringe pump 751 with 10 ml saline filled syringe is connected to the first pressure gauge 752 (General, DM8252) and the anterior chamber 756 of the sheep eye 754 by a three-way stopcock 757 and a first fluid line 758. The first pressure gauge 752 is also connected to the data logger 755 to record the real-time IOP in Lab software (RS232, AZ Instrument Corp.). The second pressure gauge 753 is also connected to the anterior chamber 756 of the sheep eye 754 to monitor the IOP by a second fluid line 760. The perfusion apparatus 750 will be tested for accuracy and potential leaks at several flow rates before the start of each experiment. Calibration of the pressure gauges 752, 753 will be also performed before each experiment by referencing zero pressure corresponding to zero flow.

[0235] In this experiment, the first fluid line 758 (terminated with a 26-gauge needle) will be inserted through the cornea 757 and ending with the needle tip 759 in the anterior chamber 756 of the sheep eye 754. The second fluid line 760 (terminated with a 26-gauge needle) will also be inserted through the cornea 757 and ending with the needle tip 761 in the anterior

chamber 756 of the sheep eye 754. Then a water tight closure of both incisions on the cornea 757 will be achieved with an adhesive. The syringe pump 751 (filled with saline) will be set to a flow rate to increase the IOP until it reached a steady-state IOP of ~30 mmHg to ensure the sheep eye 754 is completely inflated. The IOP in the sheep eye 754 will be monitored via the in-line real-time pressure gauges 752, 753 to ensure a steady-state IOP is maintained for at least 60 minutes prior to insertion of the ocular device 762.

[0236] Several ocular devices 762 (as shown in FIG. 40) with tortuous fluid conduits will be fabricated and tested. Their outflow facilities will be measured and calculated by the method described in Experiment 1. The IOP lowering effect of each ocular device 762 from the baseline in the sheep eye 754 will be determined. As shown in FIG. 98, the ocular device 762 will be inserted in the sheep eye 754 through an incision 764 in the sclera 763 and ending with the distal end 761 of the ocular device 762 in the anterior chamber 756 of the sheep eye 754. Then a water tight closure of the incision 764 will be achieved with an adhesive. The same flow rate to achieve ~30 mmHg IOP will be used after the implantation of the ocular device 762, and post implantation IOP will be measured until a steady state is achieved for at least one hour. It is understood that this disclosure, in many respects, is only illustrative of the numerous alternative device embodiments of the present invention. Changes may be made in the details, particularly in matters of shape, size, material and arrangement of various device components without exceeding the scope of the various embodiments of the invention. Those skilled in the art will appreciate that the exemplary embodiments and descriptions thereof are merely illustrative of the invention as a whole. While several principles of the invention are made clear in the exemplary embodiments described above, those skilled in the art will appreciate that modifications of the structure, arrangement, proportions, elements, materials and methods of use, may be utilized in the practice of the invention, and otherwise, which are particularly adapted to specific environments and operative requirements without departing from the scope of the invention. In addition, while certain features and elements have been described in connection with particular embodiments, those skilled in the art will appreciate that those features and elements can be combined with another embodiment disclosed herein.

[0237] When a feature or element is herein referred to as being “on” another feature or element, it can be directly on the other feature or element or intervening features and/or elements may also be present. In contrast, when a feature or element is referred to as being “directly on” another feature or element, there are no intervening features or elements present. It will also be understood that, when a feature or element is referred to as being “connected”, “attached” or “coupled” to another feature or element, it can be directly

connected, attached or coupled to the other feature or element or intervening features or elements may be present. In contrast, when a feature or element is referred to as being “directly connected”, “directly attached” or “directly coupled” to another feature or element, there are no intervening features or elements present. Although described or shown with respect to one embodiment, the features and elements so described or shown can apply to other embodiments. It will also be appreciated by those of skill in the art that references to a structure or feature that is disposed “adjacent” another feature may have portions that overlap or underlie the adjacent feature.

[0238] Terminology used herein is for the purpose of describing particular embodiments only and is not intended to be limiting of the invention. For example, as used herein, the singular forms “a”, “an” and “the” are intended to include the plural forms as well, unless the context clearly indicates otherwise. It will be further understood that the terms “comprises” and/or “comprising,” when used in this specification, specify the presence of stated features, steps, operations, elements, and/or components, but do not preclude the presence or addition of one or more other features, steps, operations, elements, components, and/or groups thereof. As used herein, the term “and/or” includes any and all combinations of one or more of the associated listed items and may be abbreviated as “/”.

[0239] Spatially relative terms, such as “under”, “below”, “lower”, “over”, “upper” and the like, may be used herein for ease of description to describe one element or feature’s relationship to another element(s) or feature(s) as illustrated in the figures. It will be understood that the spatially relative terms are intended to encompass different orientations of the device in use or operation in addition to the orientation depicted in the figures. For example, if a device in the figures is inverted, elements described as “under” or “beneath” other elements or features would then be oriented “over” the other elements or features. Thus, the exemplary term “under” can encompass both an orientation of over and under. The device may be otherwise oriented (rotated 90 degrees or at other orientations) and the spatially relative descriptors used herein interpreted accordingly. Similarly, the terms “upwardly”, “downwardly”, “vertical”, “horizontal” and the like are used herein for the purpose of explanation only unless specifically indicated otherwise.

[0240] Although the terms “first” and “second” may be used herein to describe various features/elements (including steps), these features/elements should not be limited by these terms, unless the context indicates otherwise. These terms may be used to distinguish one feature/element from another feature/element. Thus, a first feature/element discussed below could be termed a second feature/element, and similarly, a second feature/element discussed

below could be termed a first feature/element without departing from the teachings of the present invention.

[0241] Throughout this specification and the claims which follow, unless the context requires otherwise, the word “comprise”, and variations such as “comprises” and “comprising” means various components can be co-jointly employed in the methods and articles (e.g., compositions and apparatuses including device and methods). For example, the term “comprising” will be understood to imply the inclusion of any stated elements or steps but not the exclusion of any other elements or steps.

[0242] As used herein in the specification and claims, including as used in the examples and unless otherwise expressly specified, all numbers may be read as if prefaced by the word “about” or “approximately,” even if the term does not expressly appear. The phrase “about” or “approximately” may be used when describing magnitude and/or position to indicate that the value and/or position described is within a reasonable expected range of values and/or positions. For example, a numeric value may have a value that is +/- 0.1% of the stated value (or range of values), +/- 1% of the stated value (or range of values), +/- 2% of the stated value (or range of values), +/- 5% of the stated value (or range of values), +/- 10% of the stated value (or range of values), etc. Any numerical values given herein should also be understood to include about or approximately that value, unless the context indicates otherwise. For example, if the value “10” is disclosed, then “about 10” is also disclosed. Any numerical range recited herein is intended to include all sub-ranges subsumed therein. It is also understood that when a value is disclosed that “less than or equal to” the value, “greater than or equal to the value” and possible ranges between values are also disclosed, as appropriately understood by the skilled artisan. For example, if the value “X” is disclosed the “less than or equal to X” as well as “greater than or equal to X” (e.g., where X is a numerical value) is also disclosed. It is also understood that the throughout the application, data is provided in a number of different formats, and that this data, represents endpoints and starting points, and ranges for any combination of the data points. For example, if a particular data point “10” and a particular data point “15” are disclosed, it is understood that greater than, greater than or equal to, less than, less than or equal to, and equal to 10 and 15 are considered disclosed as well as between 10 and 15. It is also understood that each unit between two particular units are also disclosed. For example, if 10 and 15 are disclosed, then 11, 12, 13, and 14 are also disclosed.

[0243] Although various illustrative embodiments are described above, any of a number of changes may be made to various embodiments without departing from the scope of the

invention as described by the claims. For example, the order in which various described method steps are performed may often be changed in alternative embodiments, and in other alternative embodiments one or more method steps may be skipped altogether. Optional features of various device and system embodiments may be included in some embodiments and not in others. Therefore, the foregoing description is provided primarily for exemplary purposes and should not be interpreted to limit the scope of the invention as it is set forth in the claims.

[0244] The examples and illustrations included herein show, by way of illustration and not of limitation, specific embodiments in which the subject matter may be practiced. As mentioned, other embodiments may be utilized and derived there from, such that structural and logical substitutions and changes may be made without departing from the scope of this disclosure. Such embodiments of the inventive subject matter may be referred to herein individually or collectively by the term “invention” merely for convenience and without intending to voluntarily limit the scope of this application to any single invention or inventive concept, if more than one is, in fact, disclosed. Thus, although specific embodiments have been illustrated and described herein, any arrangement calculated to achieve the same purpose may be substituted for the specific embodiments shown. This disclosure is intended to cover any and all adaptations or variations of various embodiments. Combinations of the above embodiments, and other embodiments not specifically described herein, will be apparent to those of skill in the art upon reviewing the above description.

Claims:

1. An ocular device comprising:
 a first end configured to seat in an anterior chamber of an eye, the first end including an inlet configured to facilitate an ingress of aqueous humor into the ocular device;
 a second end configured to seat in a tear film of the eye, the second end including an outlet configured to facilitate release a flow of the aqueous humor into the tear film; and
 a body defining a fluid conduit, the body including lumen having a lumen length and a lumen cross sectional area, wherein the lumen length and the lumen cross sectional area are configured to control an intraocular pressure (IOP) of the eye by controlling the flow of the aqueous humor through the lumen.

2. The ocular device of claim 1, wherein the IOP is controlled without a filter, a valve, or a narrowing in the fluid conduit.

3. The ocular device of claim 1, wherein the lumen includes a lumen cross sectional shape that is circular and the lumen length and the lumen cross sectional area are calculated according to the following equations:

$$\Delta P = 8\mu L Q / \pi r^4 \quad (\text{Equation 1})$$

wherein,

ΔP is a pressure difference between the first end and the second end;

L is the length of the fluid conduit;

μ is a dynamic viscosity of the aqueous humor, $\mu = 7.2 \times 10^{-4} \text{ Pa} \cdot \text{sec}$ at 37°C ;

Q is a volumetric flow rate of the aqueous humor in the fluid conduit; and

r is a radius of the fluid conduit;

$$R = 1/Ct = 8\mu L / \pi r^4 \quad (\text{Equation 2})$$

wherein,

R is a flow resistance between the first end and the second end; and

Ct is a device facility of the ocular device.

4. The ocular device of claim 1, wherein the inlet has a smaller cross sectional area than the lumen cross sectional area to reduce clogging of the ocular device.

5. The ocular device of claim 1, wherein the lumen includes an antimicrobial agent to reduce bacterial ingrowth.

6. The ocular device of claim 5, wherein the antimicrobial agent is selected from the group consisting of antimicrobial agent/polymer composites, antimicrobial agent/silicone composites, ceramic, glass, stainless steel, metal, metal ion, metal oxide, metal compound,

silver, silver oxide, silver nitrate, silver compound, silver nanoparticles, copper, zinc, zinc oxide, platinum, and titanium.

7. The ocular device of claim 5, wherein the antimicrobial agent is silver.
8. The ocular device of claim 1, wherein the body is defined by a tortuosity.
9. The ocular device of claim 8, wherein the tortuosity of the body is configured to circumferentially circle around an outer perimeter of the anterior chamber in the eye.
10. The ocular device of claim 8, wherein the tortuosity of the body is configured to circumferentially circle around an inner perimeter of the anterior chamber in the eye.
11. The ocular device of claim 8, wherein the tortuosity of the body is configured to reside in the anterior chamber of the eye.
12. The ocular device of claim 8, wherein the tortuosity of the body is configured to reside in a sclera of the eye.
13. The ocular device of claim 1, wherein the lumen cross sectional area is configured to increase along the lumen length from the first end to the second end.
14. The ocular device of claim 1, wherein the device further comprises a compliant portion at the second end to reduce irritation to the eye.
15. The ocular device of claim 14, wherein the compliant portion is flexible to comply with eyelid movement.
16. The ocular device of claim 14, wherein the compliant portion is collapsible under pressure from an eyelid of the eye.
17. The ocular device of claim 14, wherein the compliant portion is configured to protrude out of a cornea of the eye when the ocular device is implanted in the cornea.
18. The ocular device of claim 14, wherein the compliant portion is configured to protrude out of a sclera of the eye when the ocular device is implanted in the sclera.
19. The ocular device of claim 14, wherein the compliant portion is configured to protrude out of a conjunctiva of the eye when the ocular device is implanted in the conjunctiva.
20. The ocular device of claim 14, wherein the compliant portion is lubricious to reduce irritation to the eye.
21. The ocular device of claim 1, wherein the ocular device further comprises one or more suture holes to anchor the ocular device in the eye.
22. The ocular device of claim 1, wherein the ocular device further comprises one or more retainers to anchor the ocular device in the eye.

23. The ocular device of claim 22, wherein the retainers are selected from the group comprising fiber, wire, thread, bump, nodule, ridge, protrusion, mesh, brush, foam, and scaffold.

24. The ocular device of claim 1, wherein the ocular device further comprises an adjustable flow restrictor with a distal end and a proximal end, wherein the distal end is configured to seat in the fluid conduit; wherein the proximal end is configured to position in the tear film of the eye.

25. The ocular device of claim 24, wherein the IOP of the eye and the flow resistance of the ocular device are adjustable non-invasively by controlling one or both of a length of the adjustable flow restrictor and a cross sectional area of the adjustable flow restrictor while the ocular device is implanted in the eye.

26. The ocular device of claim 24, wherein the adjustable flow restrictor is tapered along the length from the proximal end to the distal end.

27. The ocular device of claim 24, wherein the adjustable flow restrictor comprises a wire.

28. The ocular device of claim 24, wherein the adjustable flow restrictor comprises a plurality of wires with various lengths.

29. The ocular device of claim 24, wherein the adjustable flow restrictor comprises a tube.

30. The ocular device of claim 24, wherein the adjustable flow restrictor comprises a drug.

31. The ocular device of claim 1, wherein the first end further comprises a plurality of inlets.

32. The ocular device of claim 1, wherein the inlet faces away from the trabecular meshwork.

33. The ocular device of claim 1, wherein the lumen includes an antifouling material selected from the group consisting of poly ethylene glycol, poly ethylene glycol copolymers, poly propylene glycol, hydrogel, poly (vinyl alcohol), poly (2-hydroxyethyl methacrylate) (PHEMA), crosslinked PEG diacrylate, Zwitterionic compound, and poly carboxybetaine methacrylate.

34. The ocular device of claim 1, wherein the ocular device comprises a material selected from the group consisting of polymer, silicone, polydimethylsiloxane, silastic, poly 2-hydroxyethylmethacrylate(PHEMA), poly hydroxyethyl methacrylate-methacrylic acid copolymer (polyHEMA-MAA), polymethylmethacrylate (PMMA), silicone/hydrogel

combinations, silicone acrylic combinations, fluorosilicone acrylates, acrylic, polyimide, polyethylene, polyethersulfone, polysulfone, hydrogel, polyolefin, polyvinylchloride, polypropylene, polyester, polytetrafluoroethylene (PTFE), expanded polytetrafluoroethylene (ePTFE), polyvinylidene fluoride, polyvinylidene difluoride, regenerated cellulose, cellulose ester, cellulose, polycarbonate, polyamide, antimicrobial material, antimicrobial material/polymer composites, antimicrobial material/silicone composites, ceramic, glass, stainless steel, metal, metal ion, metal oxide, metal compound, silver, silver oxide, silver nitrate, silver compound, silver nanoparticles, copper, zinc, zinc oxide, platinum, titanium, shape memory material, Nitinol, antifouling material, poly ethylene glycol, poly ethylene glycol copolymers, poly propylene glycol, hydrogel, poly (vinyl alcohol), poly (2-hydroxyethyl methacrylate) (PHEMA), crosslinked PEG diacrylate, Zwitterionic compound, and poly carboxybetaine methacrylate.

35. The ocular device of claim 1, wherein the ocular device further comprises a plate or a coating to retain the shape of the ocular device and protect the ocular device.

36. The ocular device of claim 35, wherein the ocular device is integrated with the plate or the coating.

37. A method for treating a patient having glaucoma, the method comprising:

(a) measuring a pre-operative intraocular pressure (IOP) in an eye of the patient;
(b) implanting the ocular device of claim 1 into the eye, wherein at least one of the lumen length and the lumen cross sectional area is selected in response to the measured pre-operative IOP; and

(c) measuring a post-operative IOP to confirm treatment of the patient.

38. The method of claim 37, further comprising adjusting an adjustable flow restrictor in response to the post-operative IOP being outside a normal IOP range.

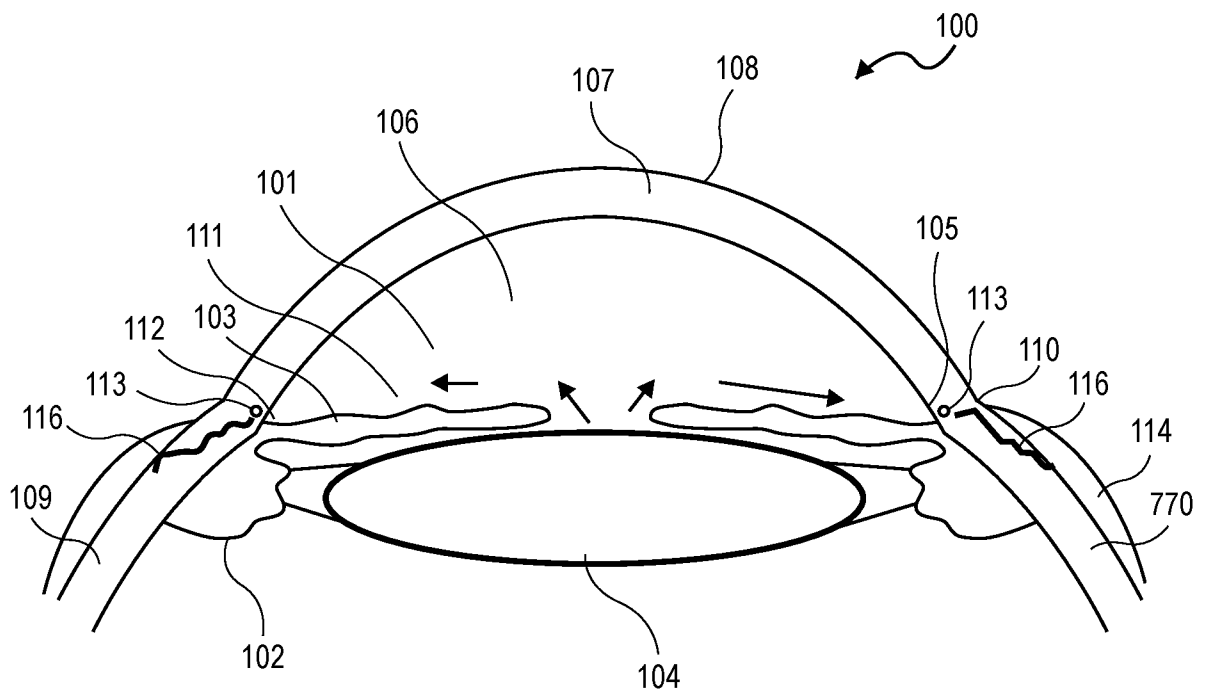


FIG. 1

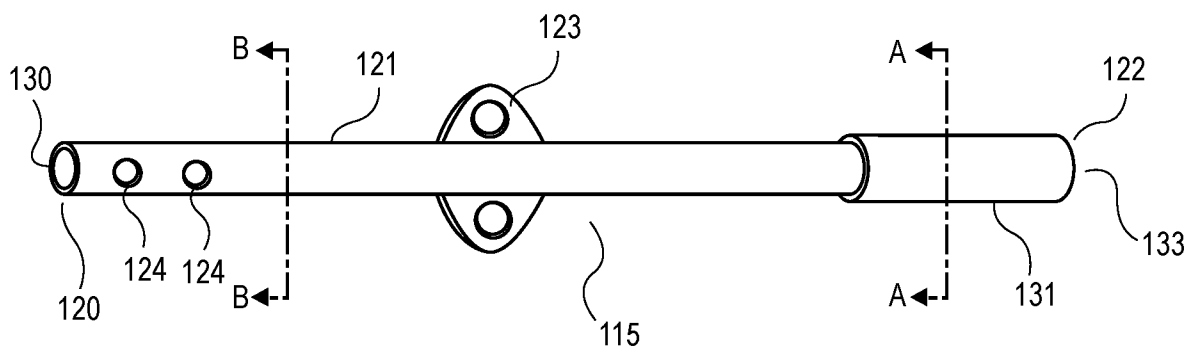


FIG. 2

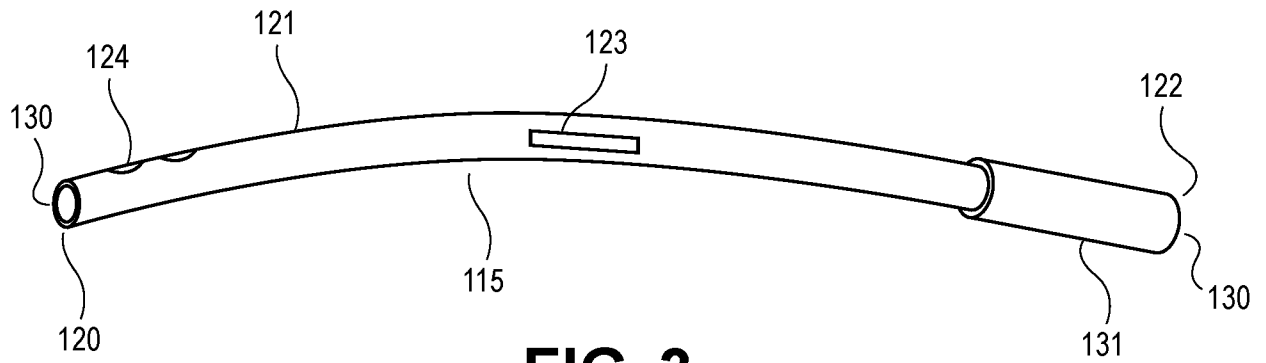


FIG. 3

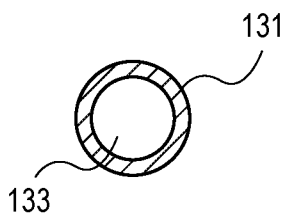


FIG. 4

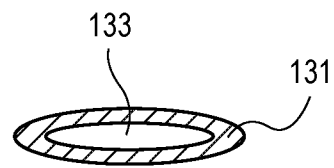


FIG. 5

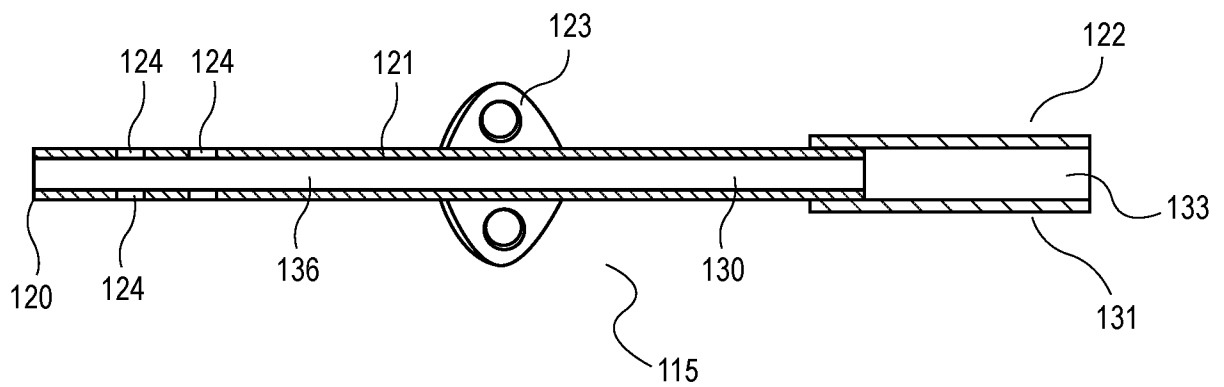


FIG. 6

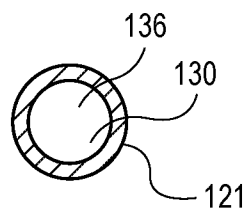


FIG. 7

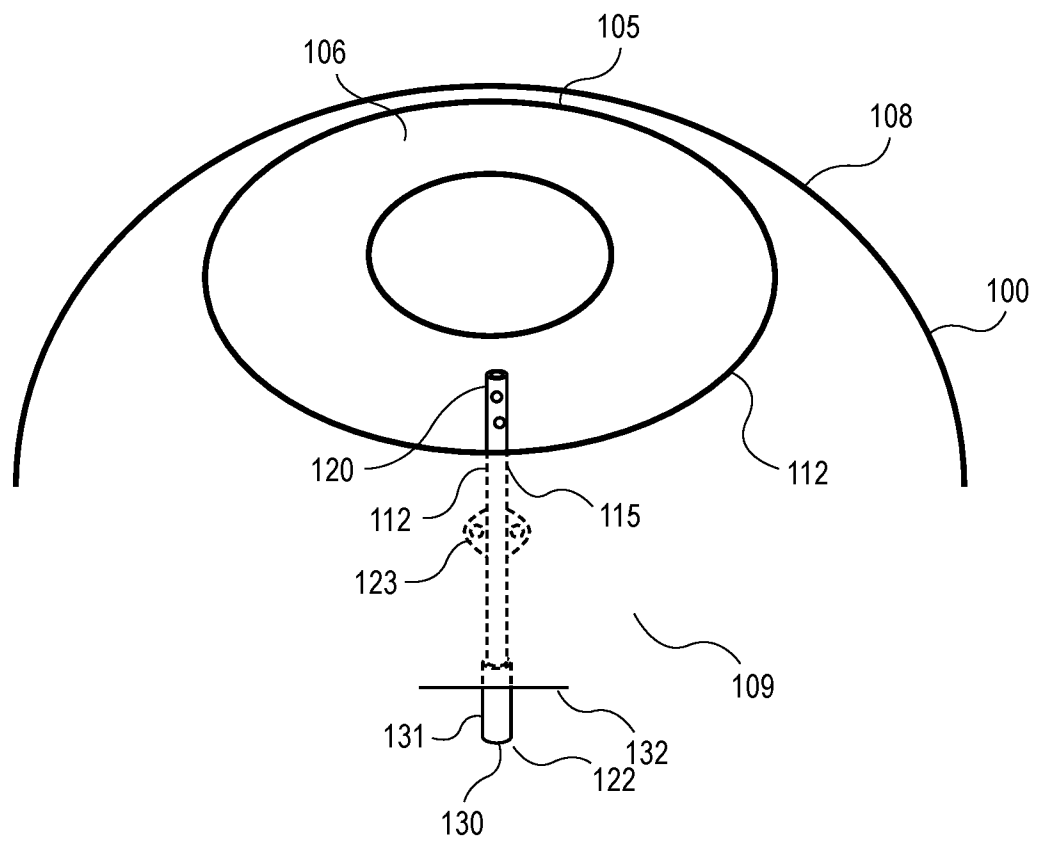


FIG. 8

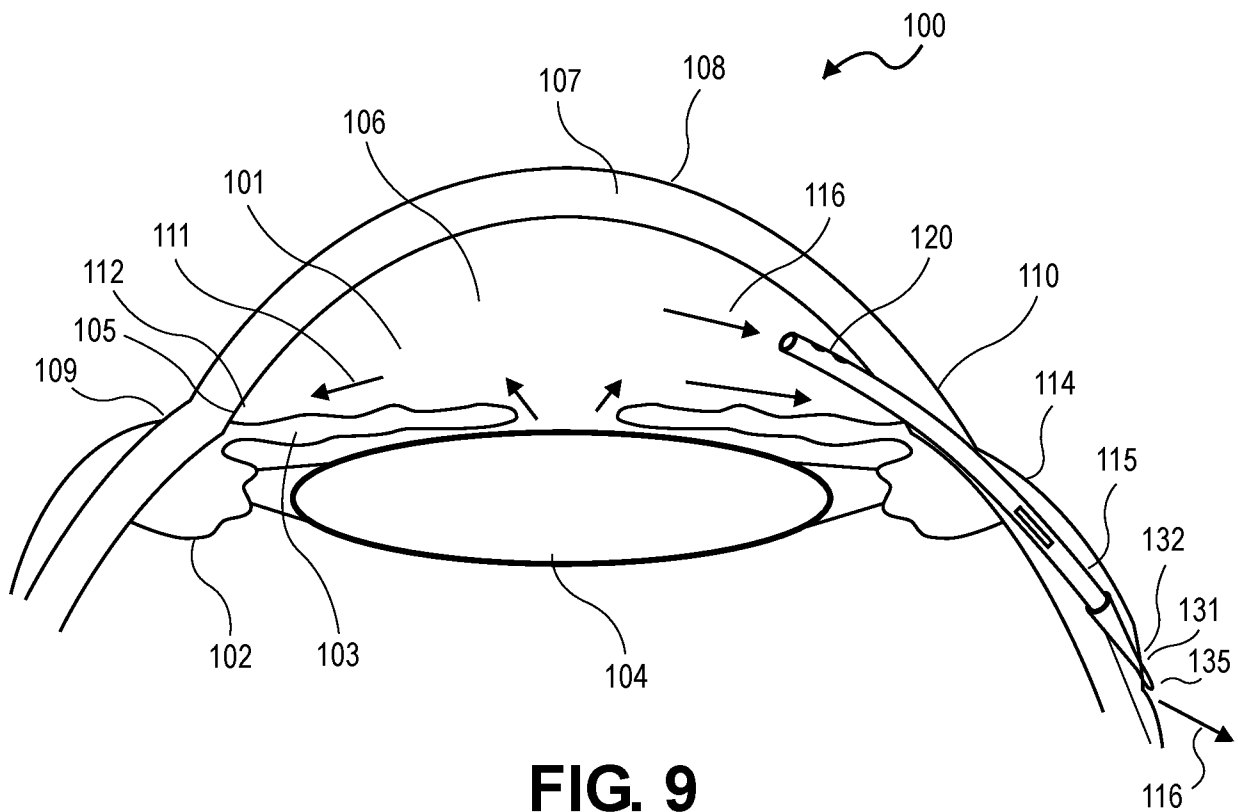


FIG. 9

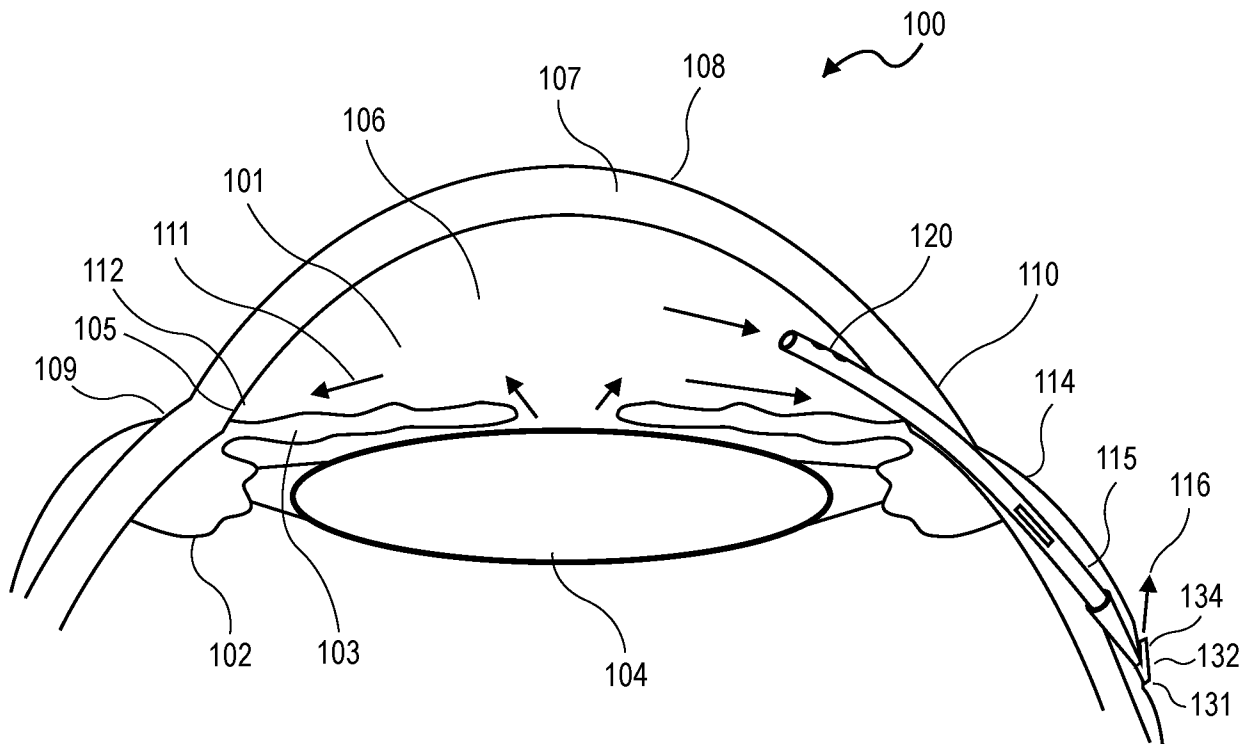


FIG. 10

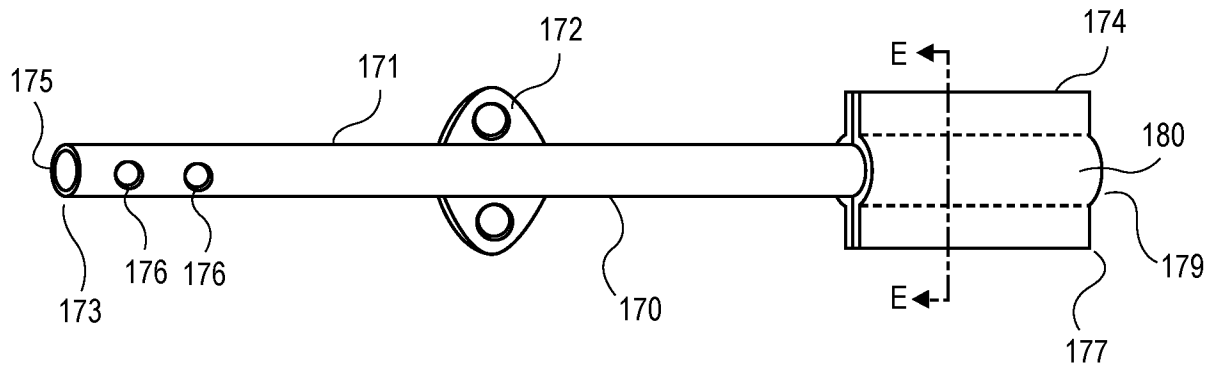


FIG. 11

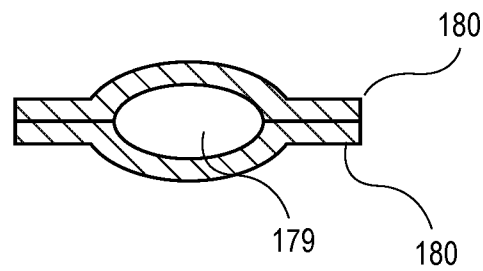


FIG. 12

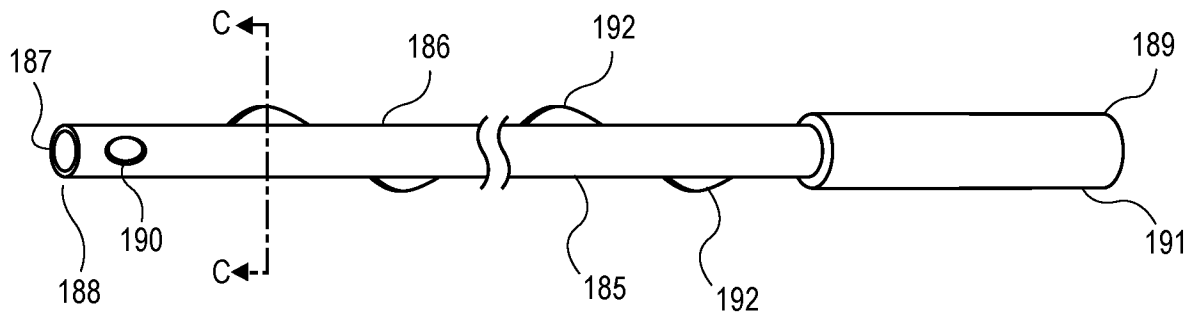


FIG. 13

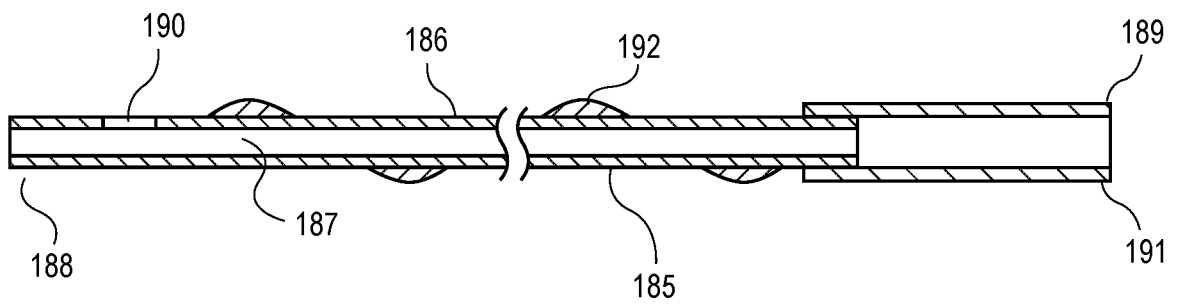


FIG. 14

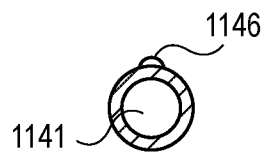


FIG. 15

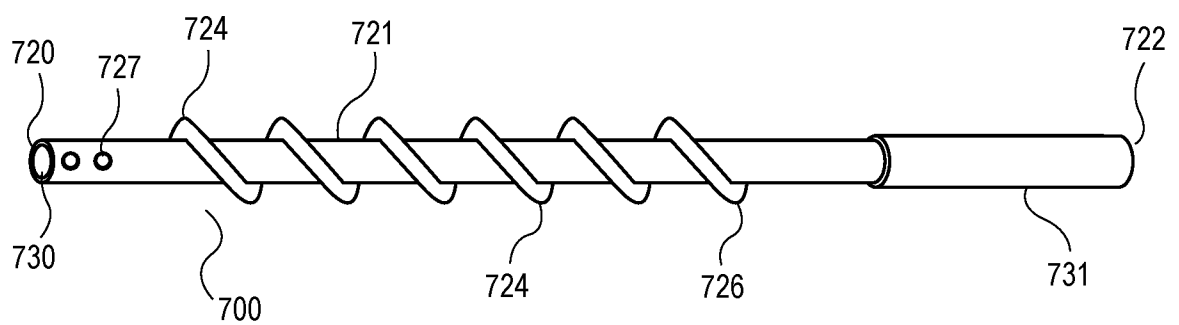


FIG. 16

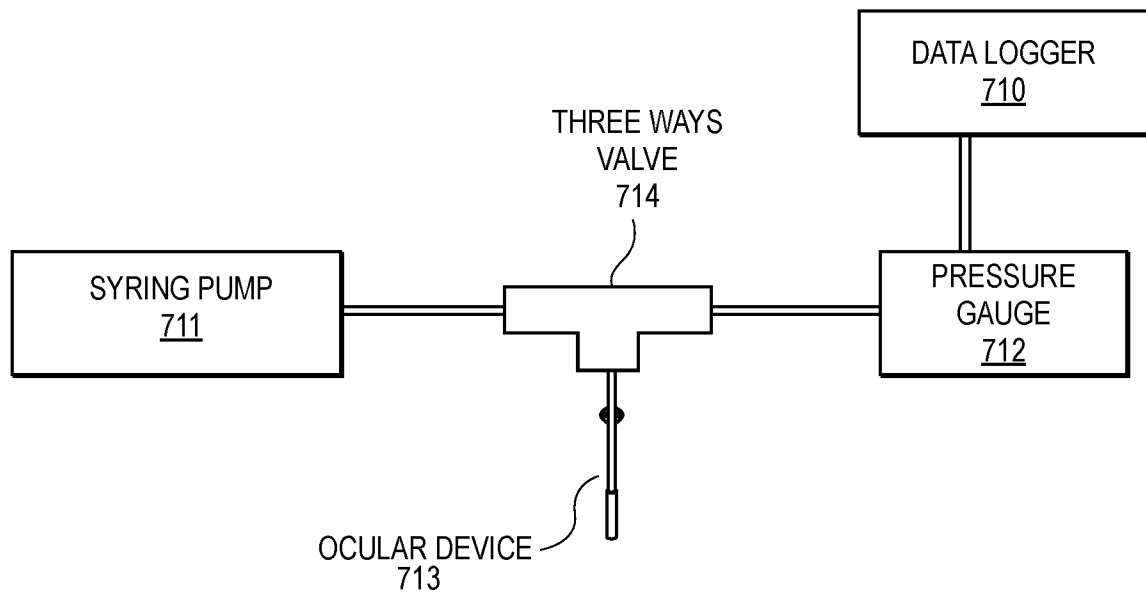


FIG. 17

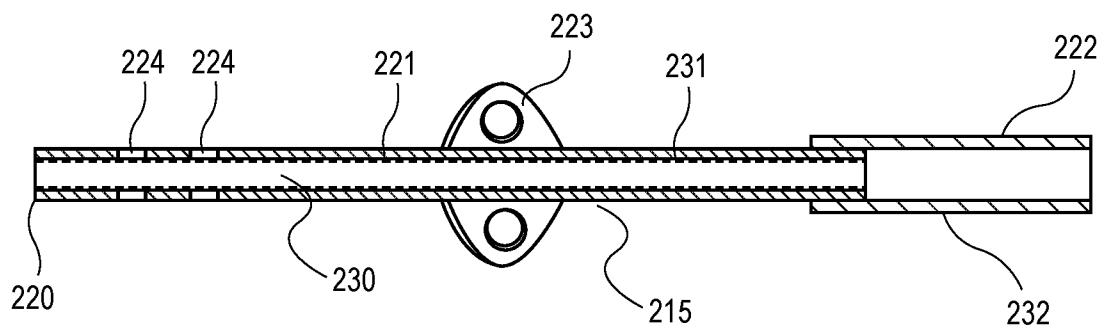


FIG. 18

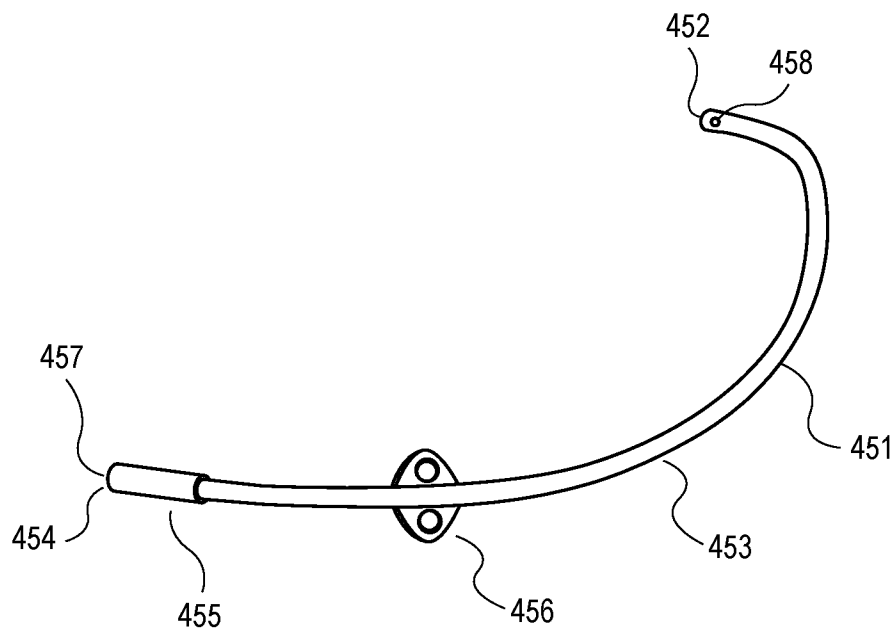


FIG. 19A

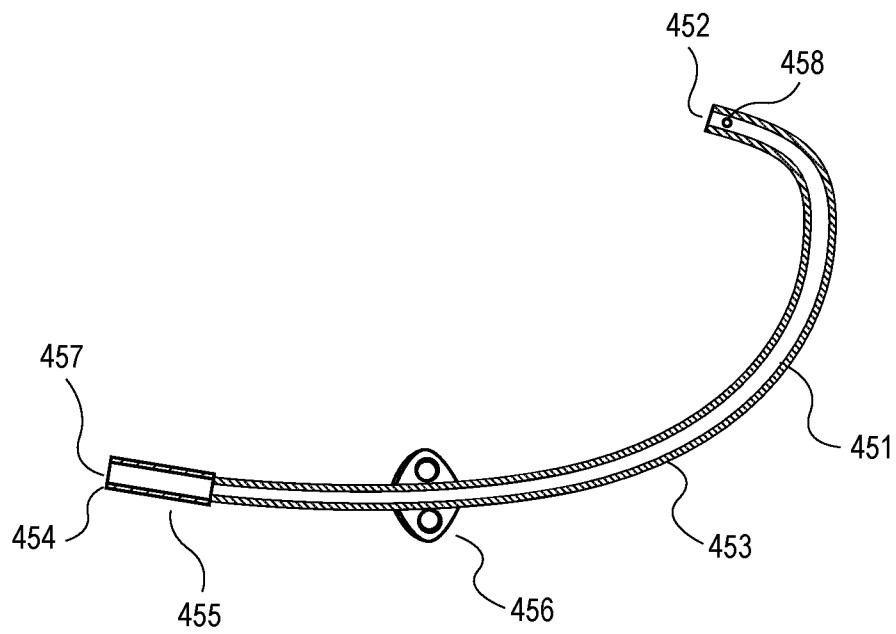


FIG. 19B

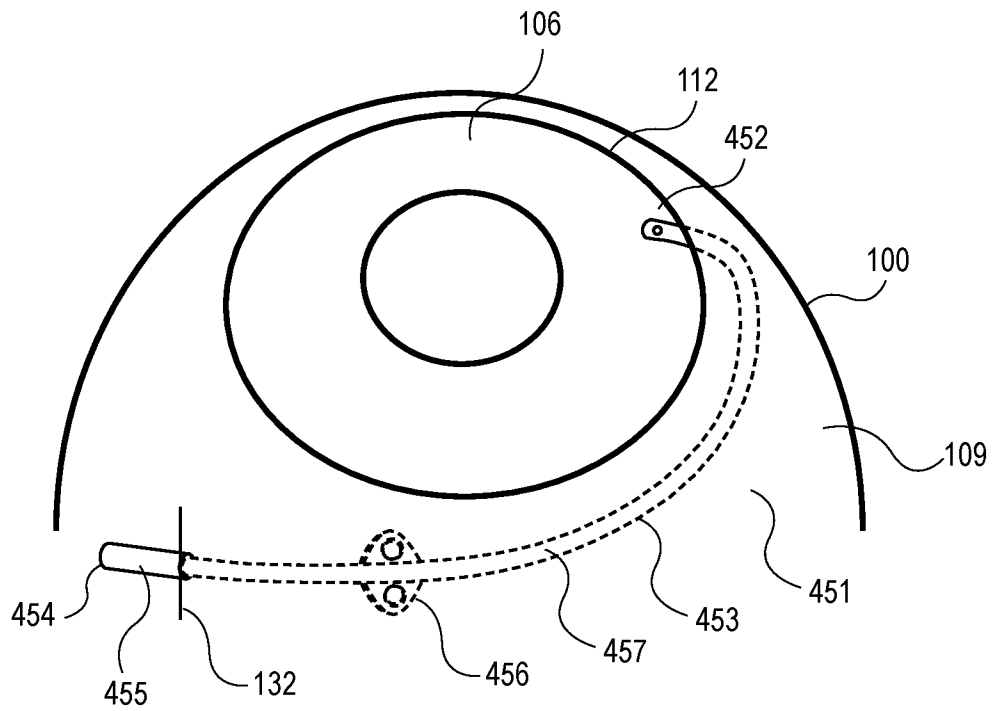


FIG. 20

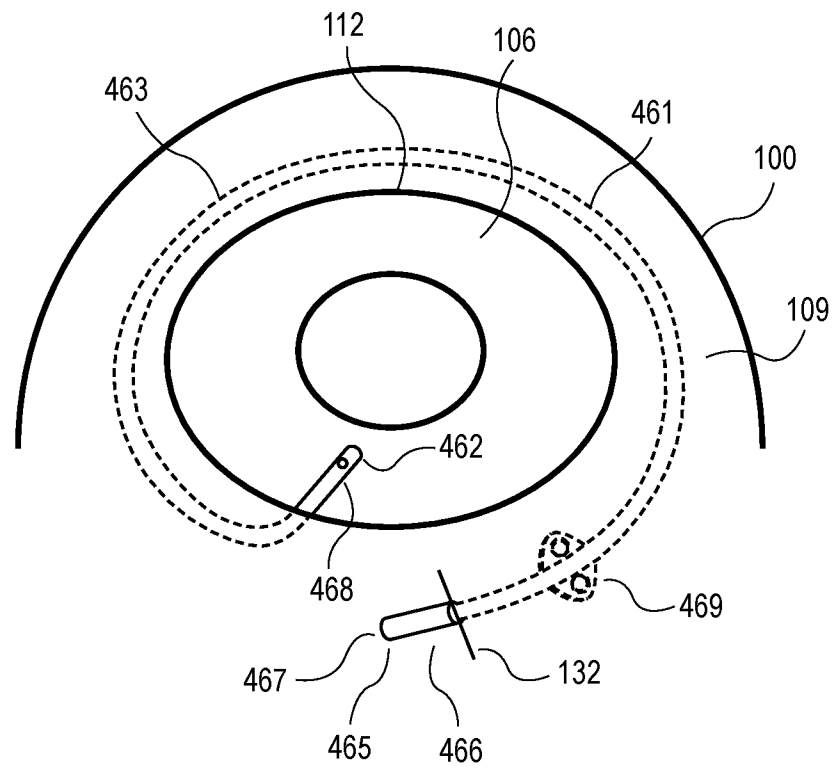


FIG. 21

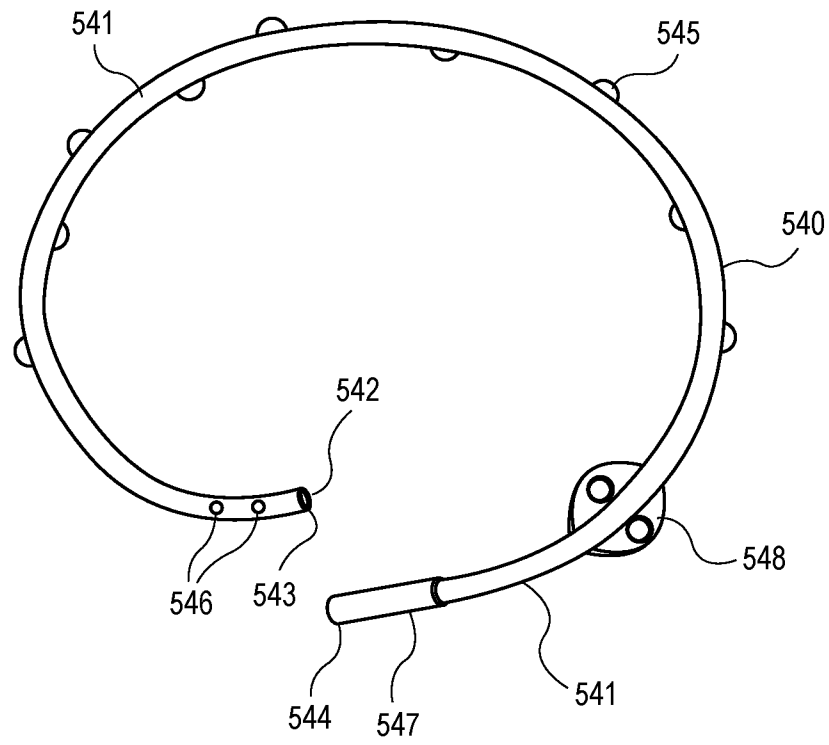


FIG. 22

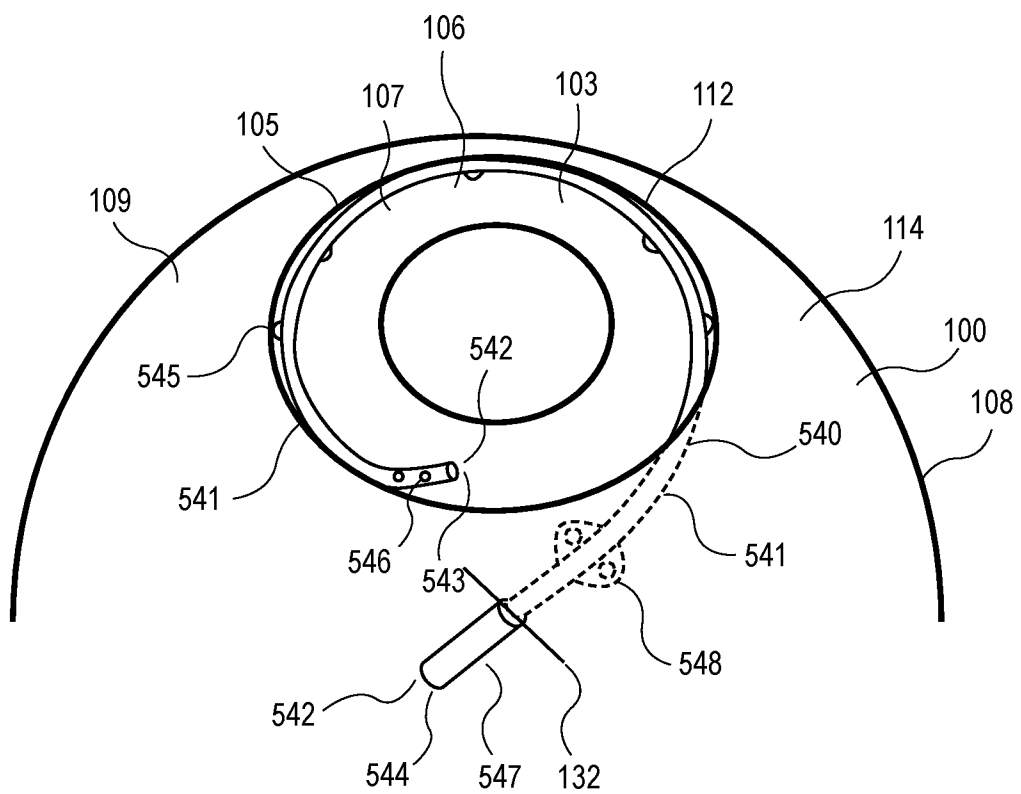


FIG. 23

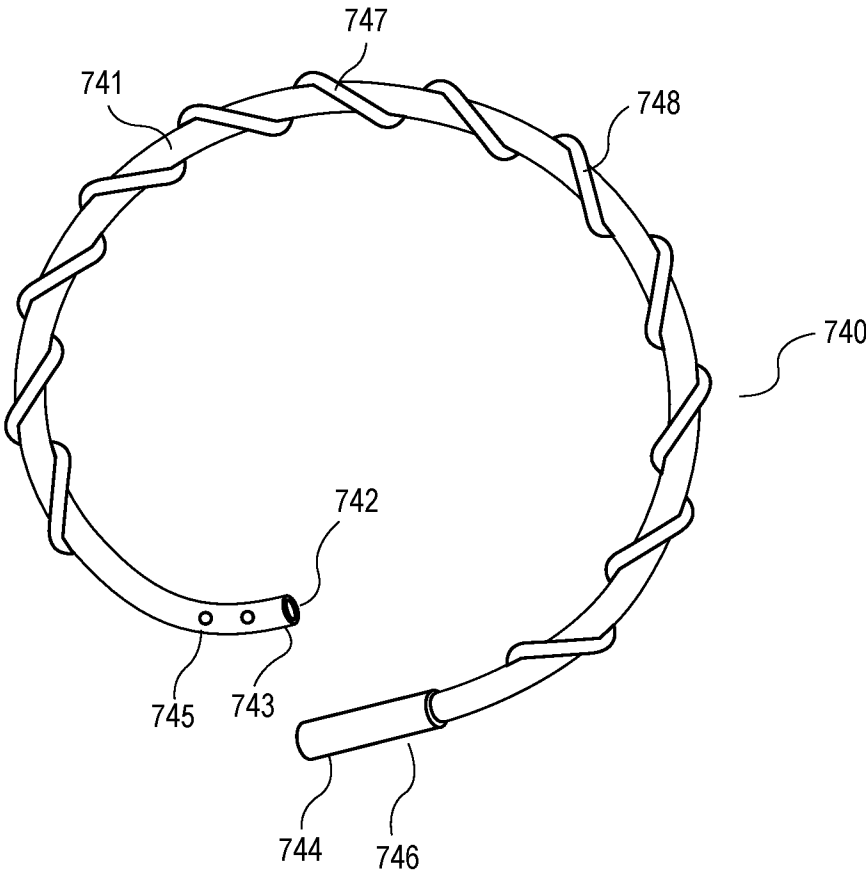


FIG. 24A

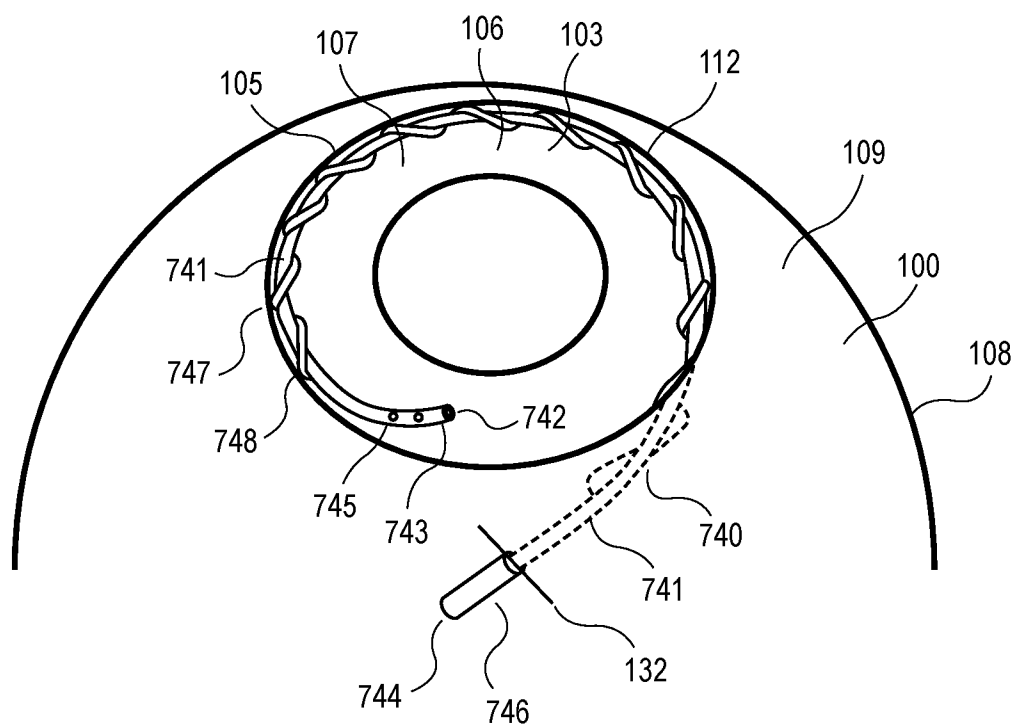


FIG. 24B

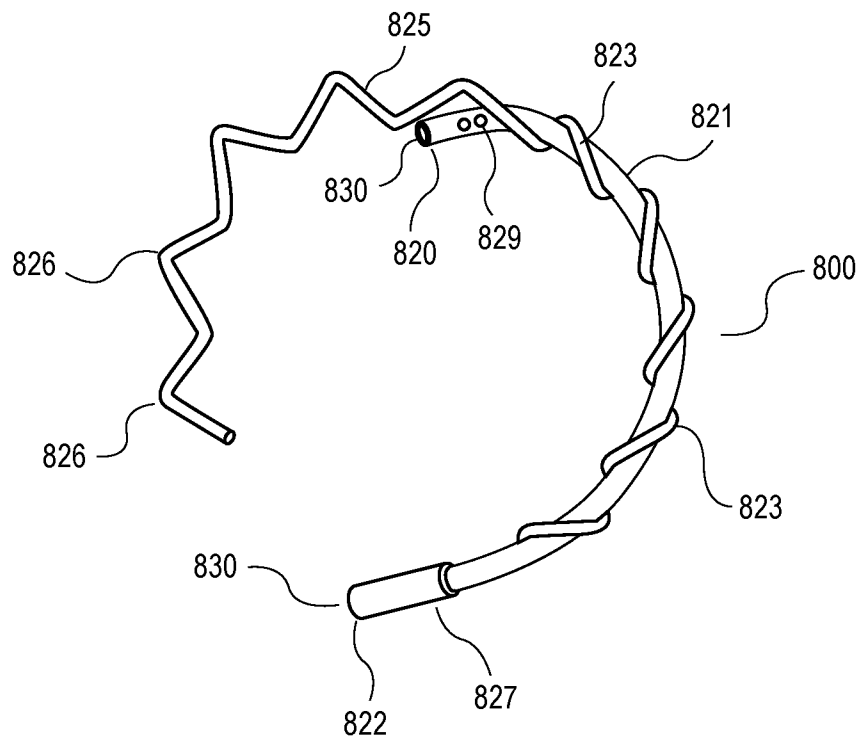


FIG. 25A

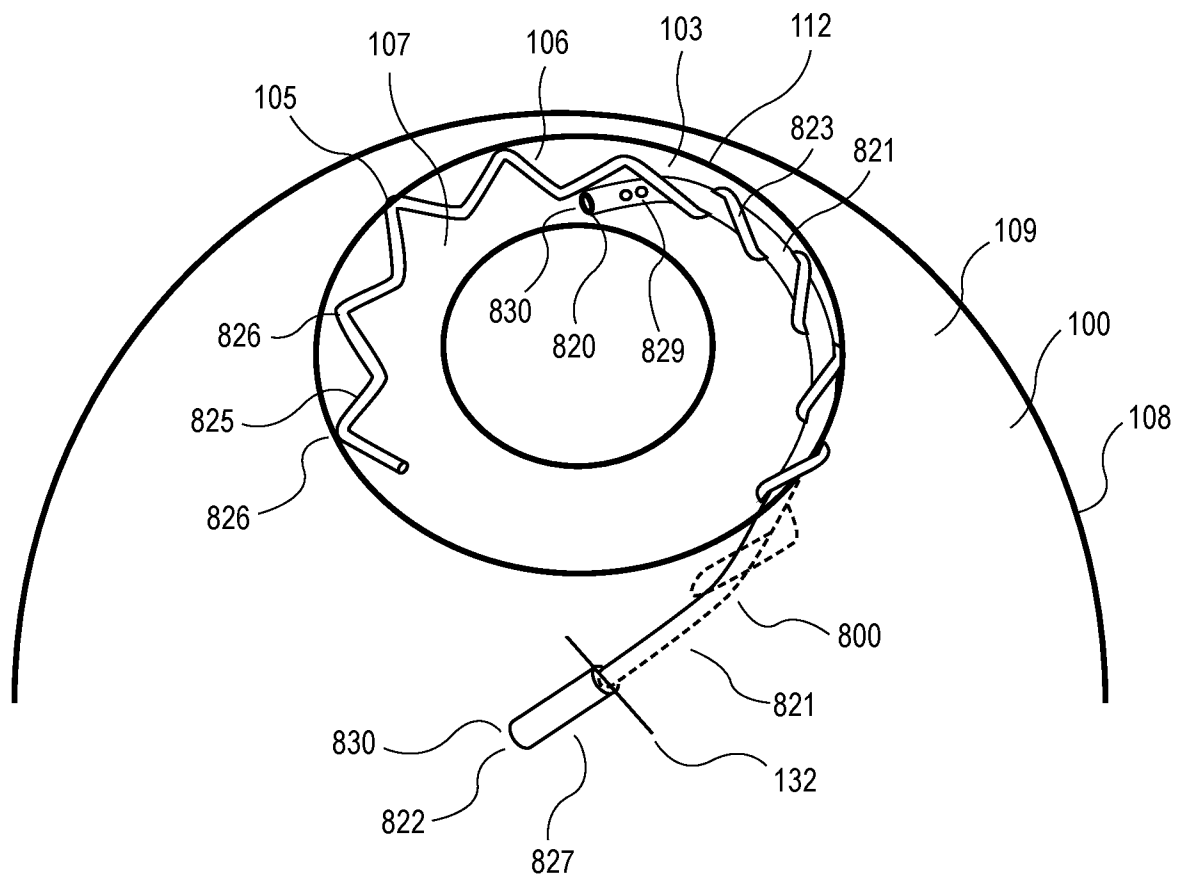


FIG. 25B

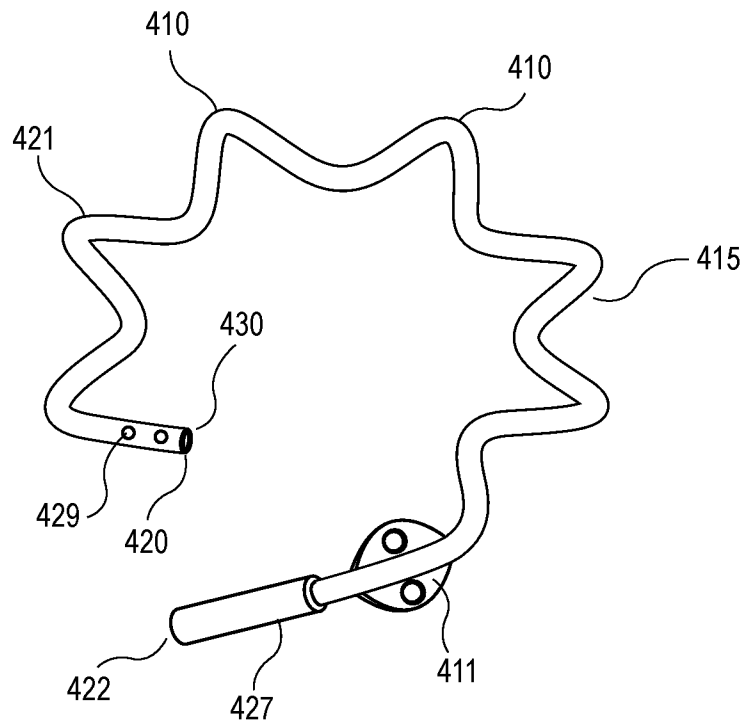


FIG. 26

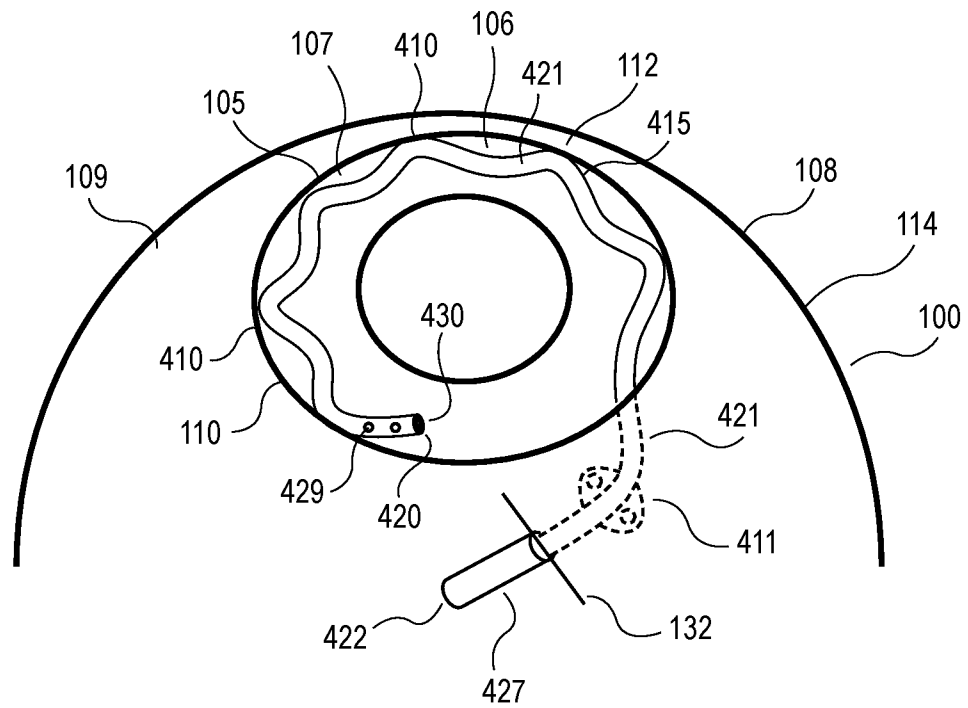


FIG. 27

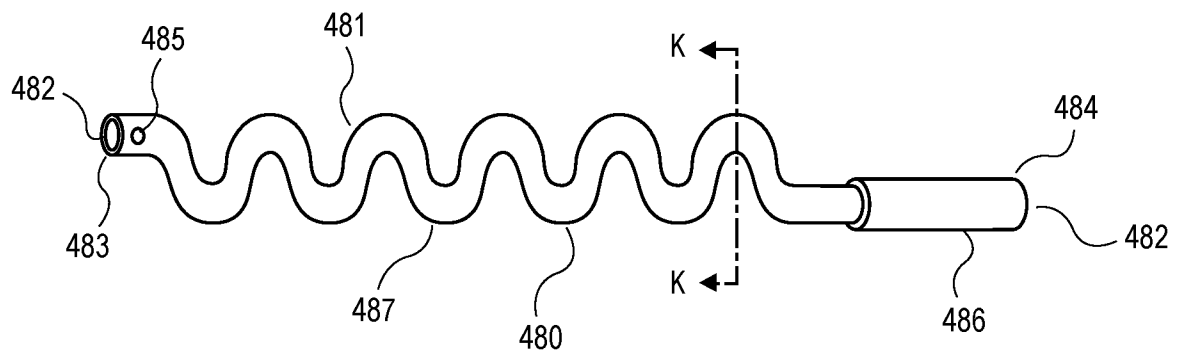


FIG. 28A

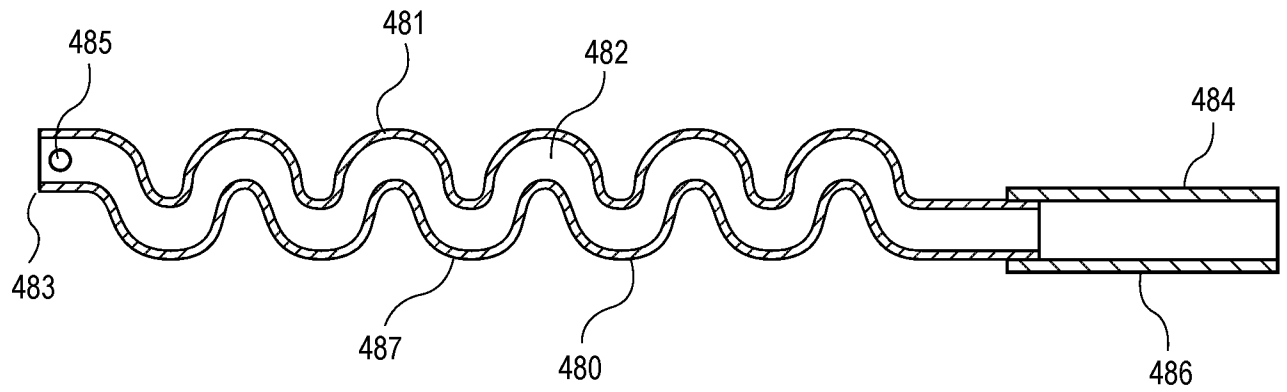


FIG. 28B

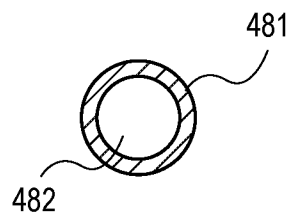


FIG. 28C

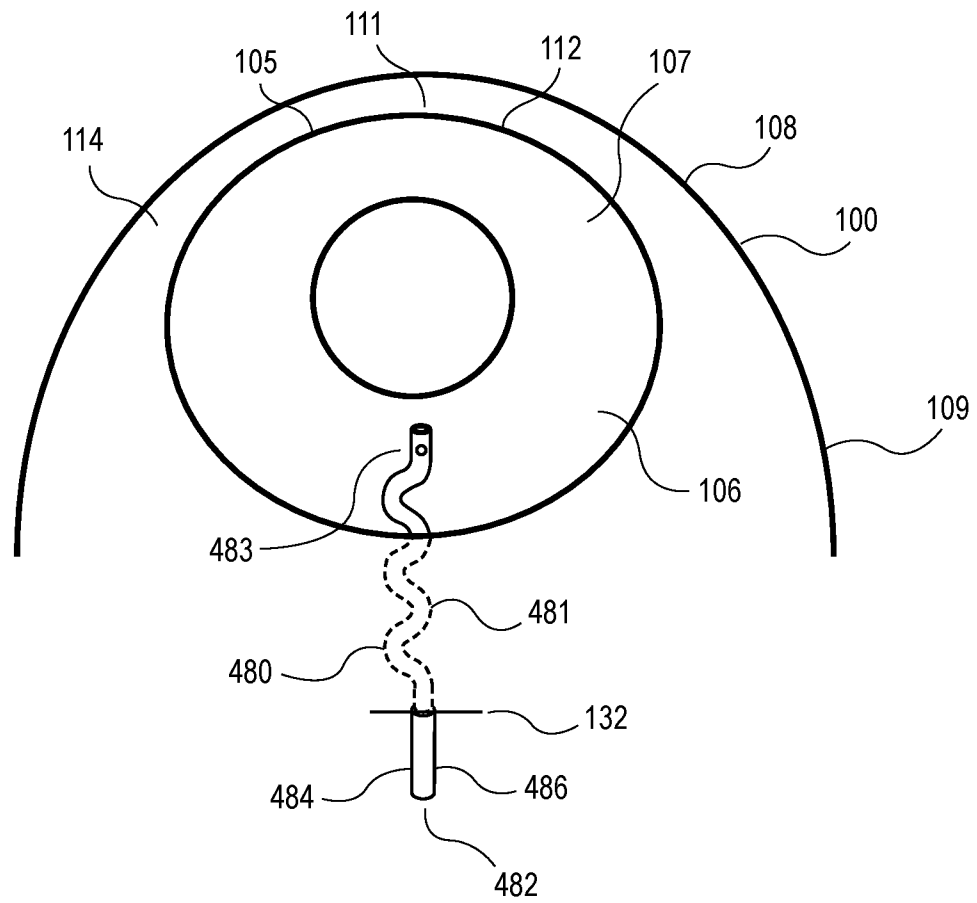


FIG. 29

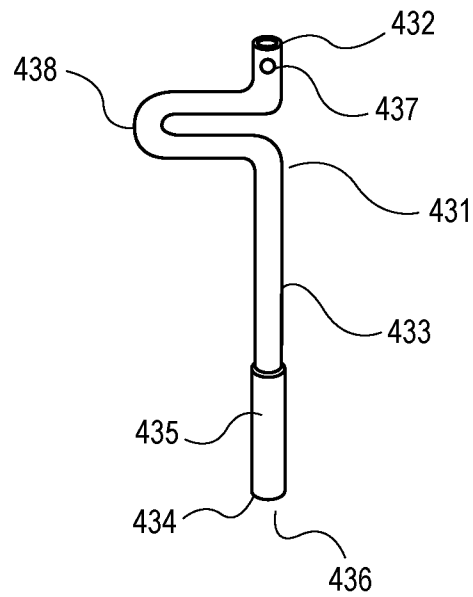


FIG. 30A

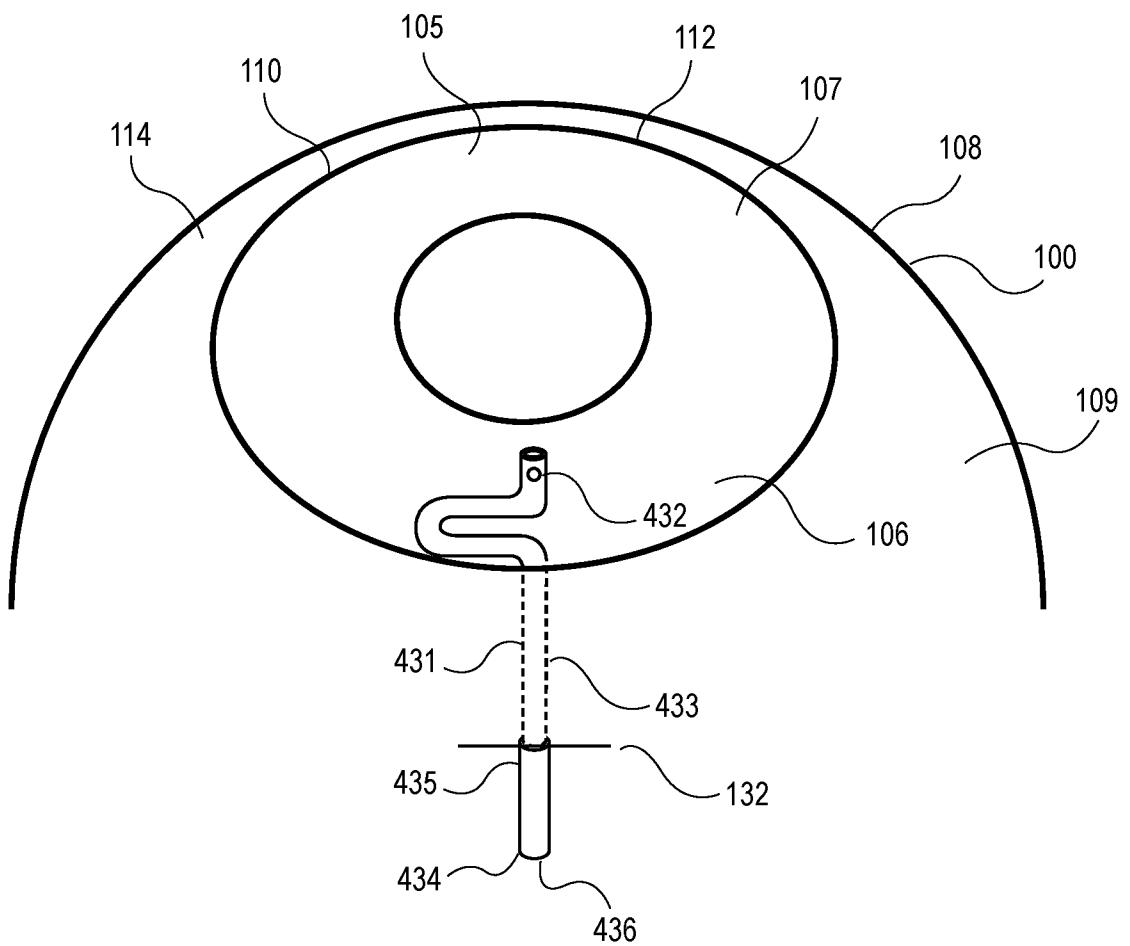


FIG. 30B

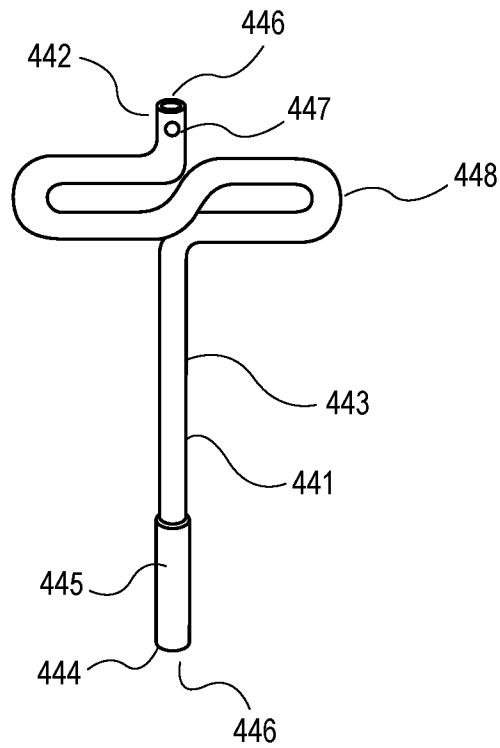


FIG. 31A

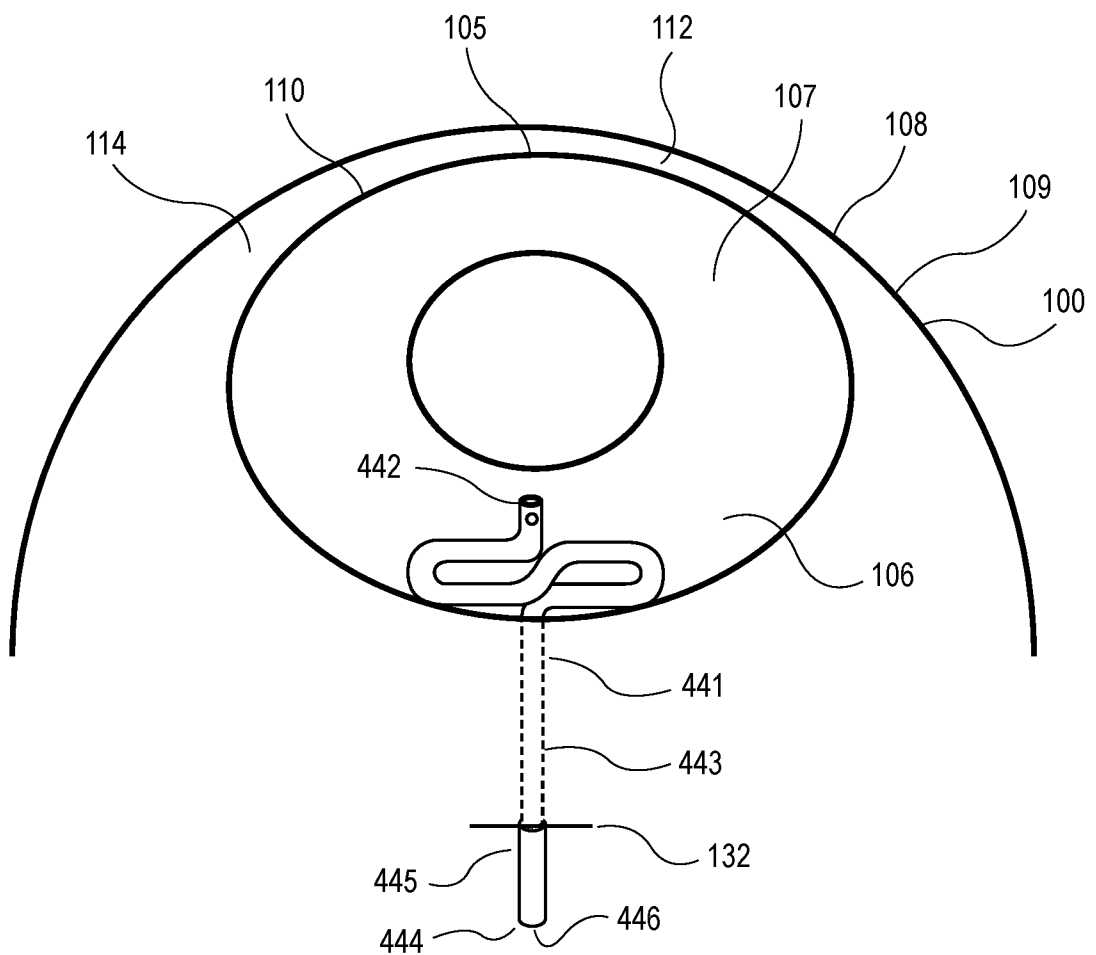


FIG. 31B

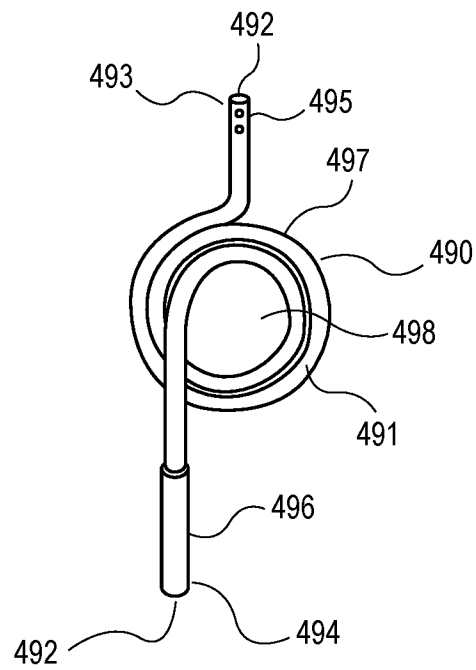


FIG. 32

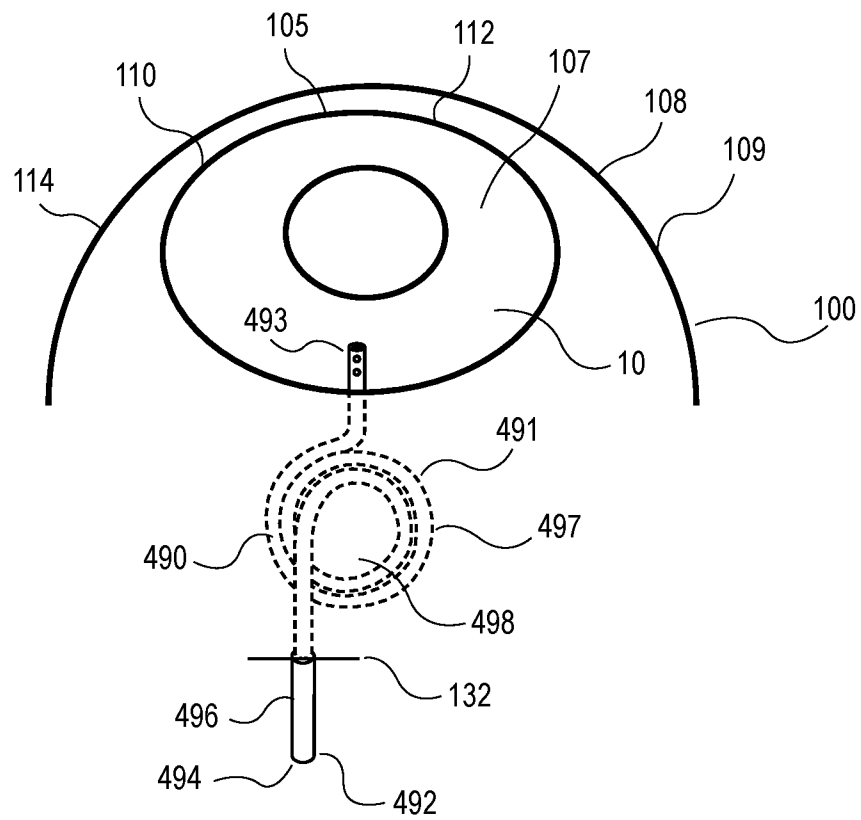


FIG. 33

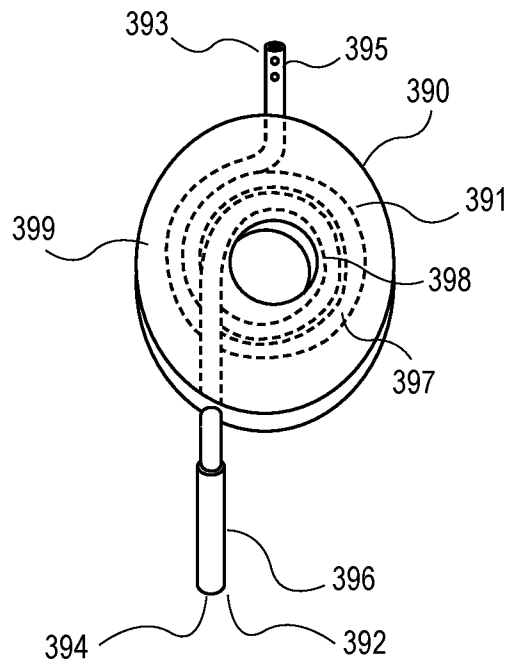


FIG. 34

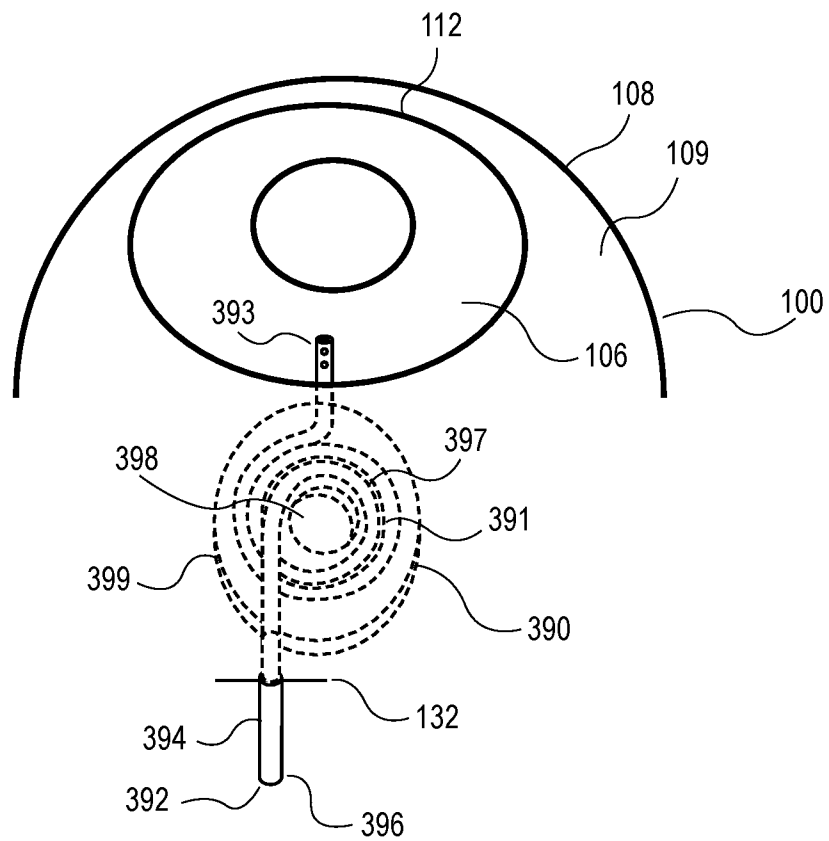


FIG. 35

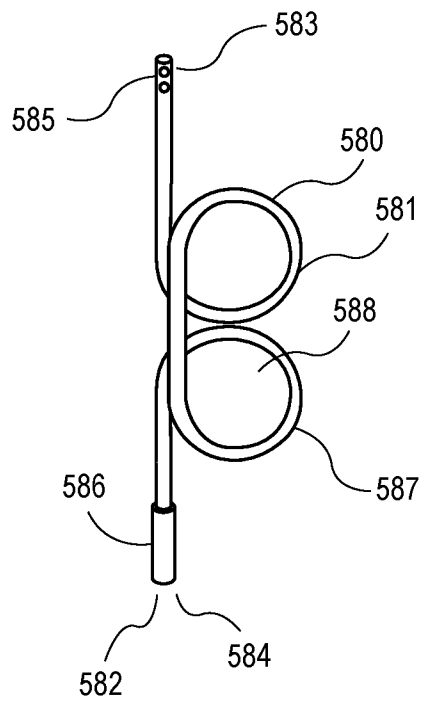


FIG. 36

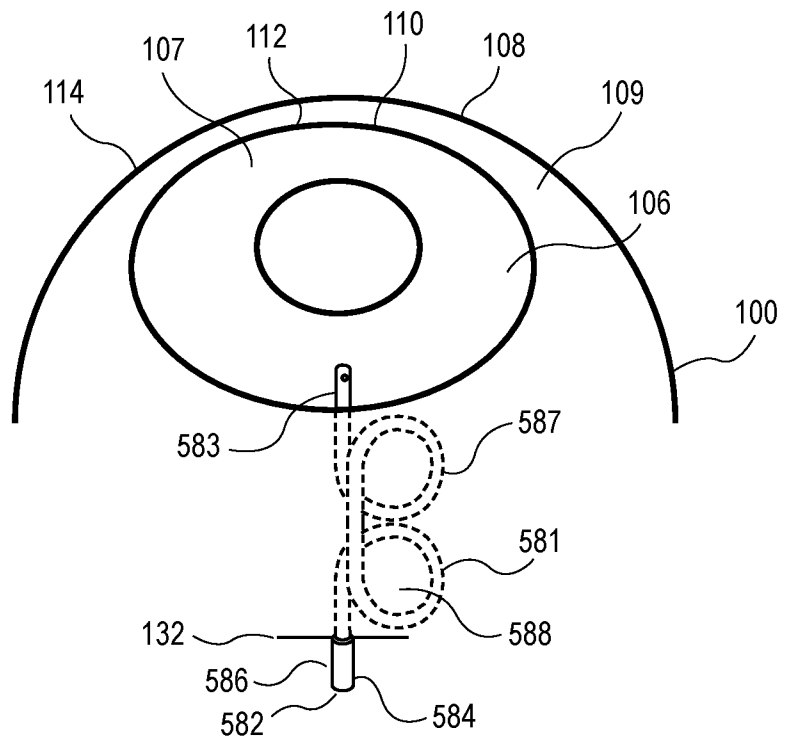


FIG. 37

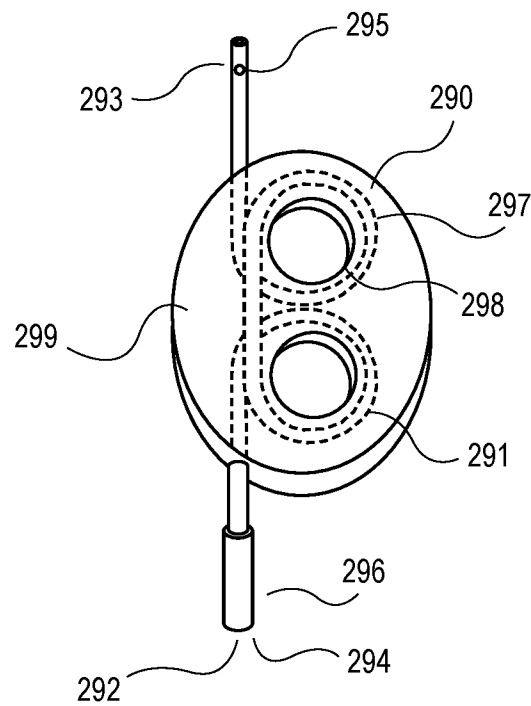


FIG. 38

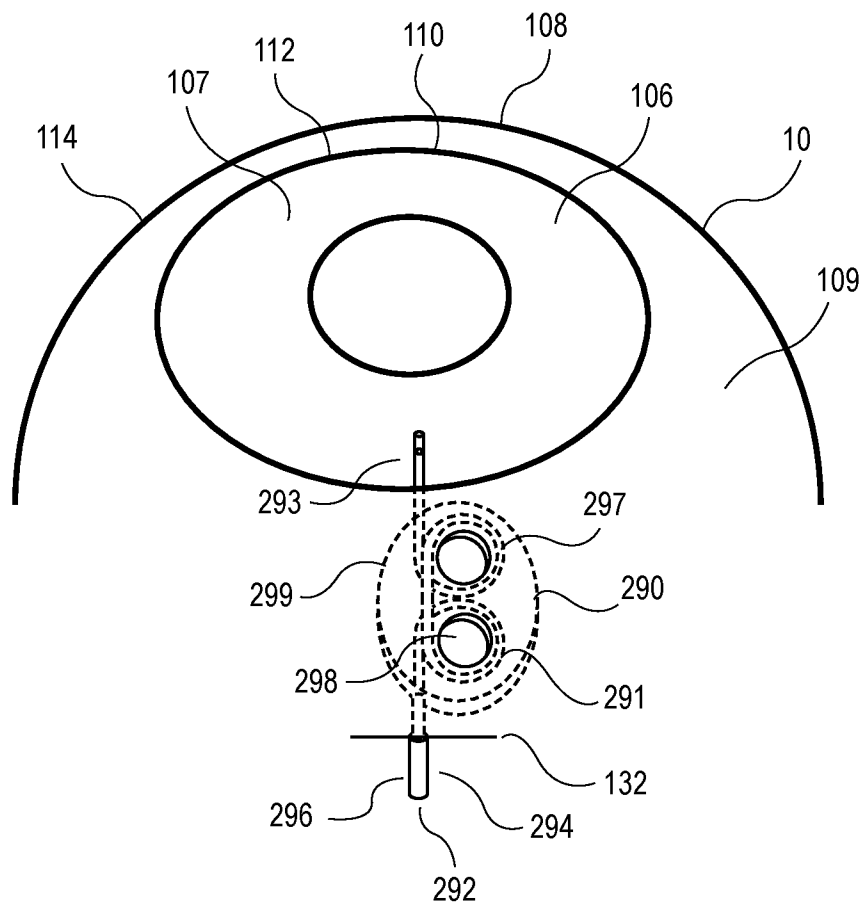


FIG. 39

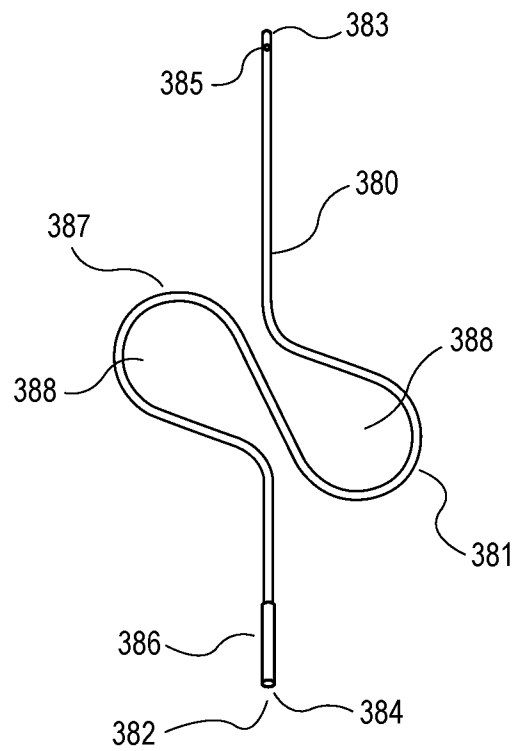


FIG. 40

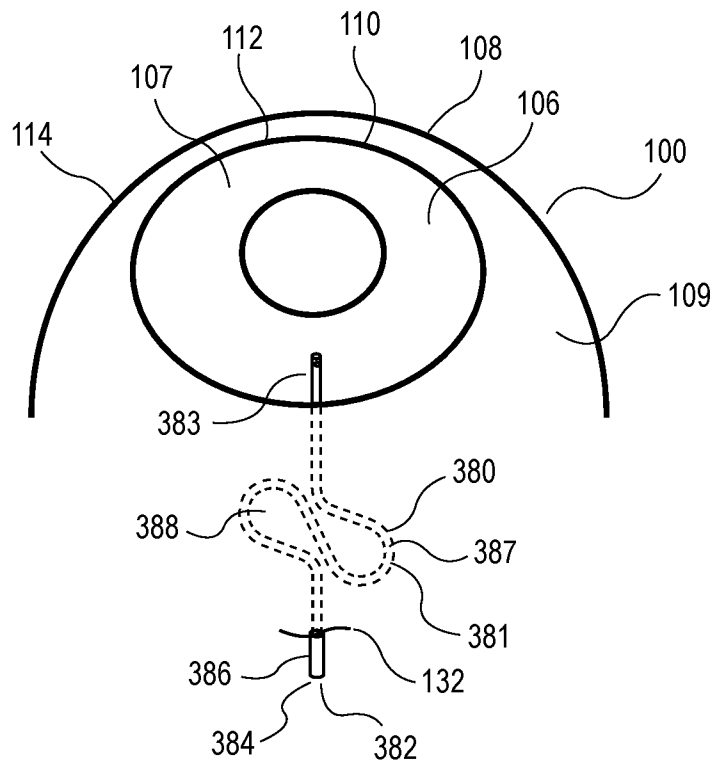


FIG. 41

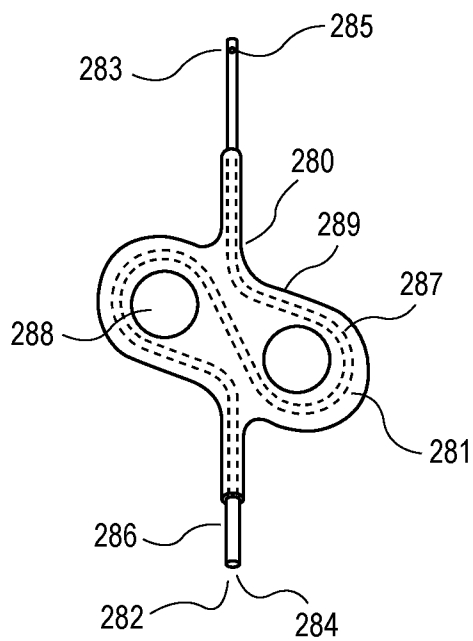


FIG. 42

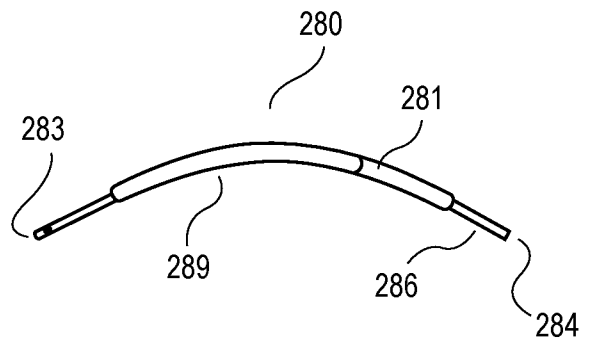


FIG. 43

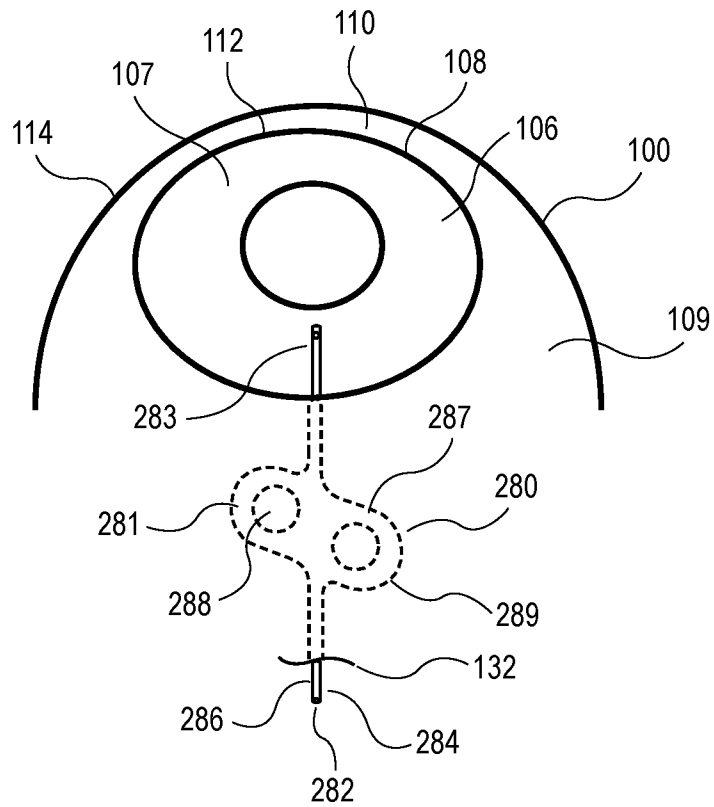


FIG. 44

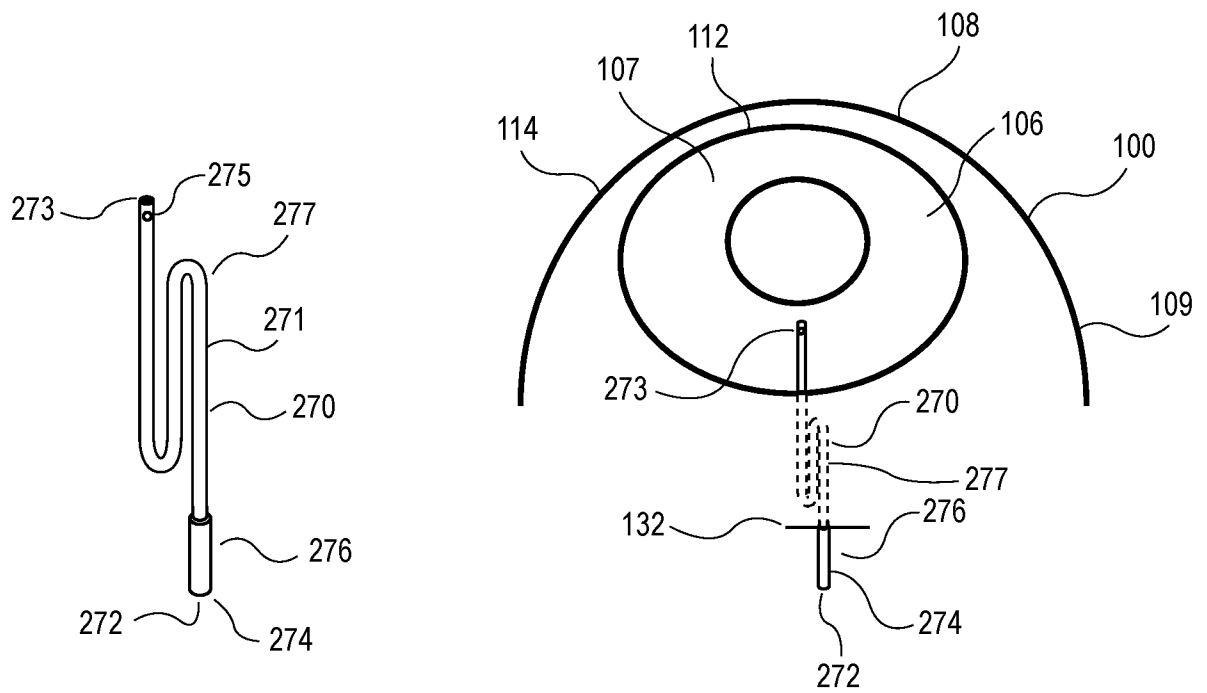


FIG. 45

FIG. 46

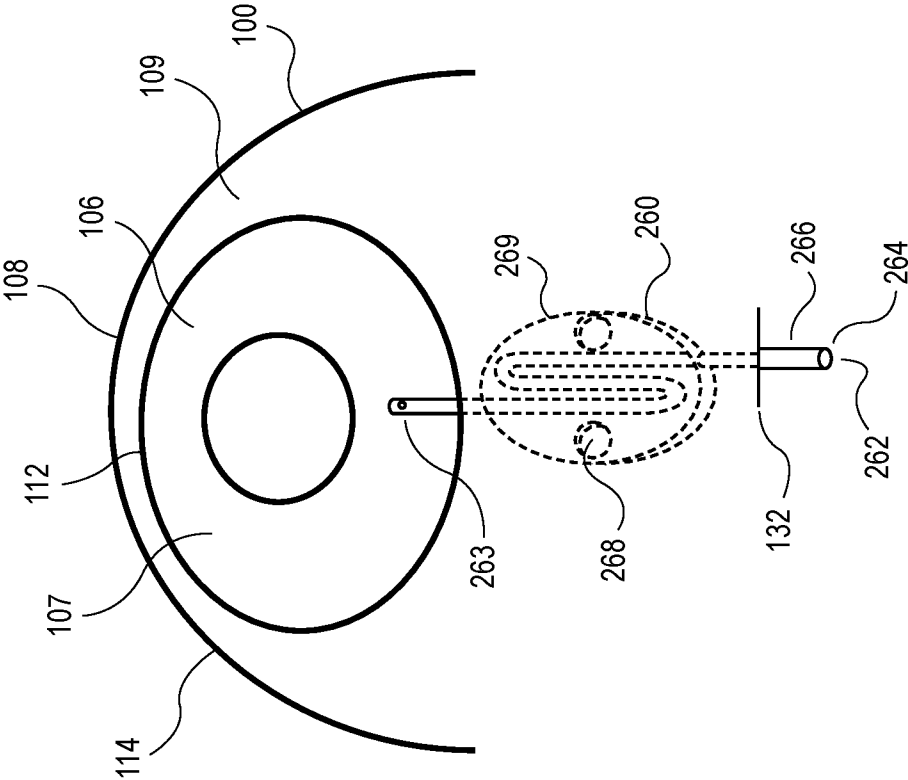


FIG. 48

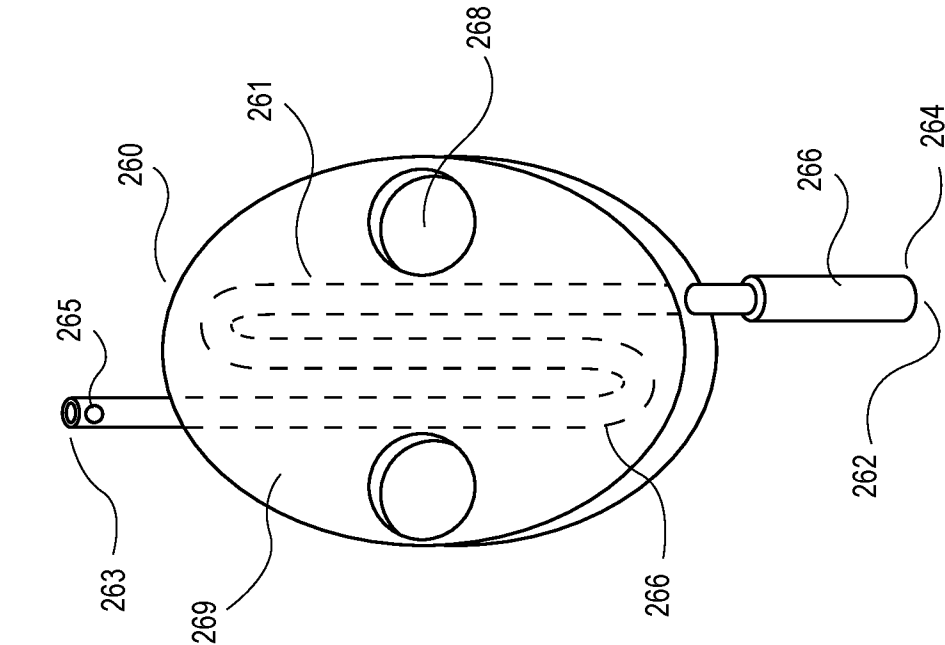


FIG. 47

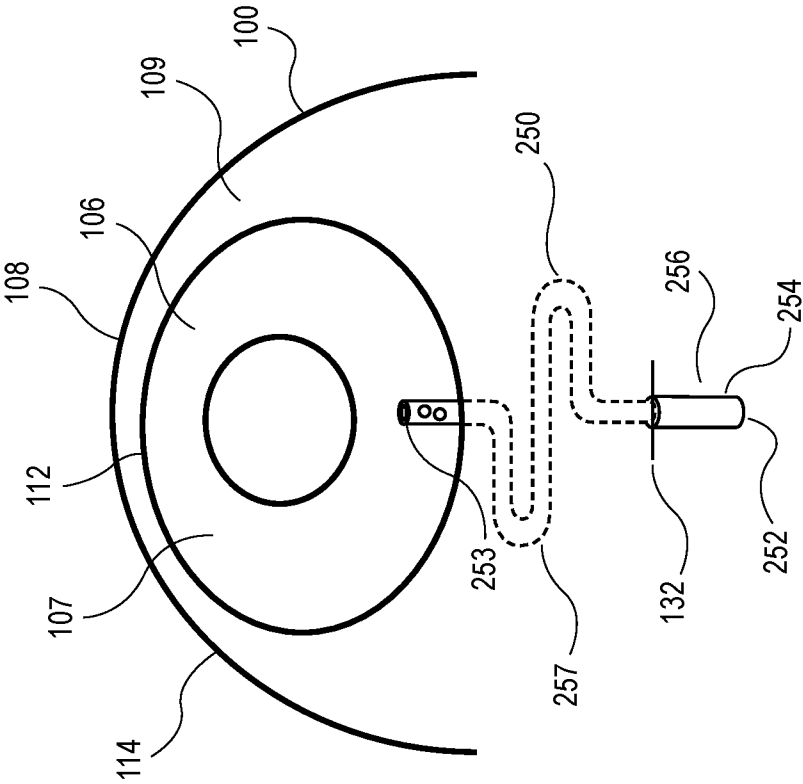


FIG. 50

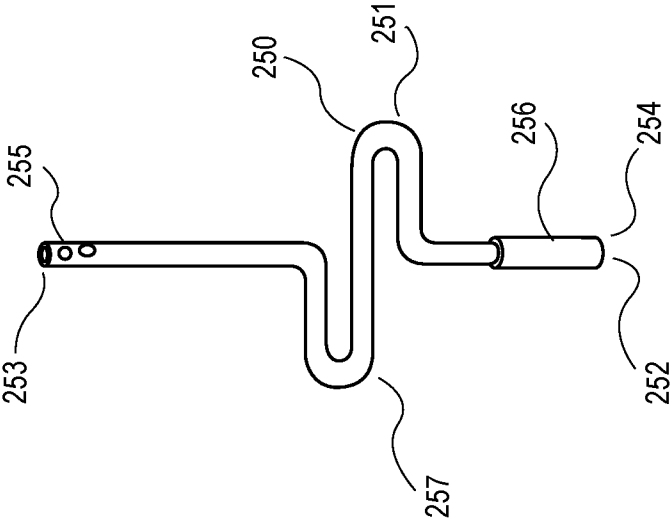


FIG. 49

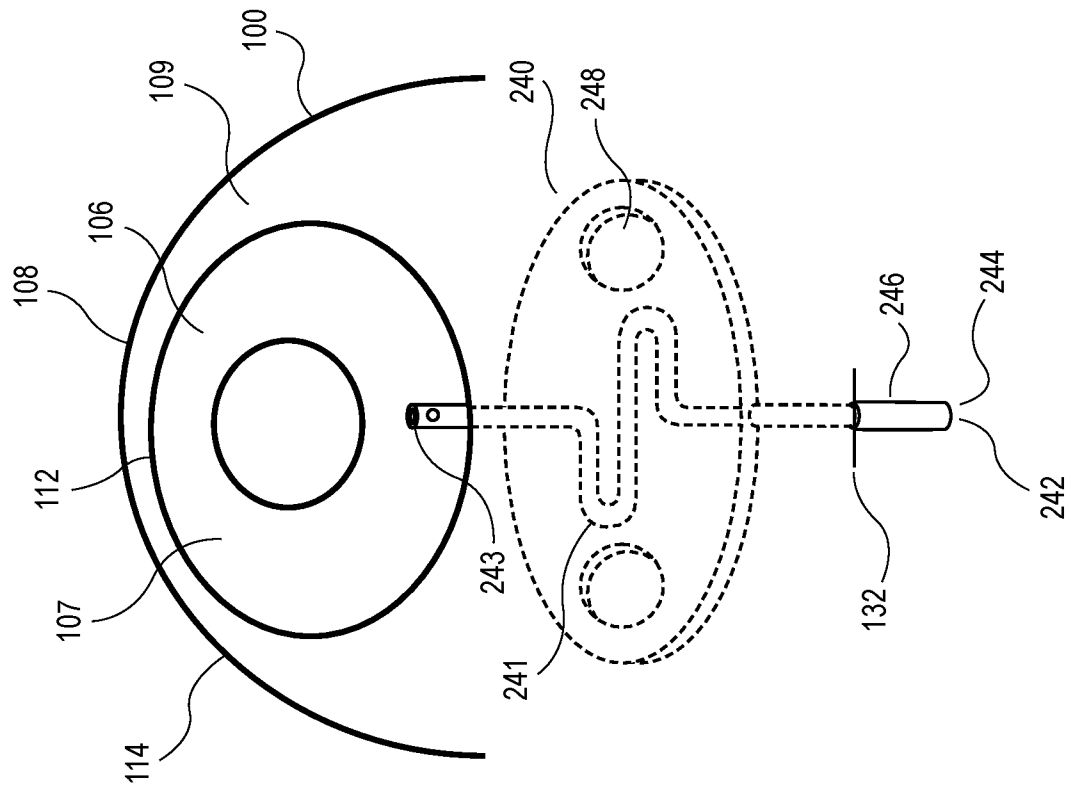


FIG. 52

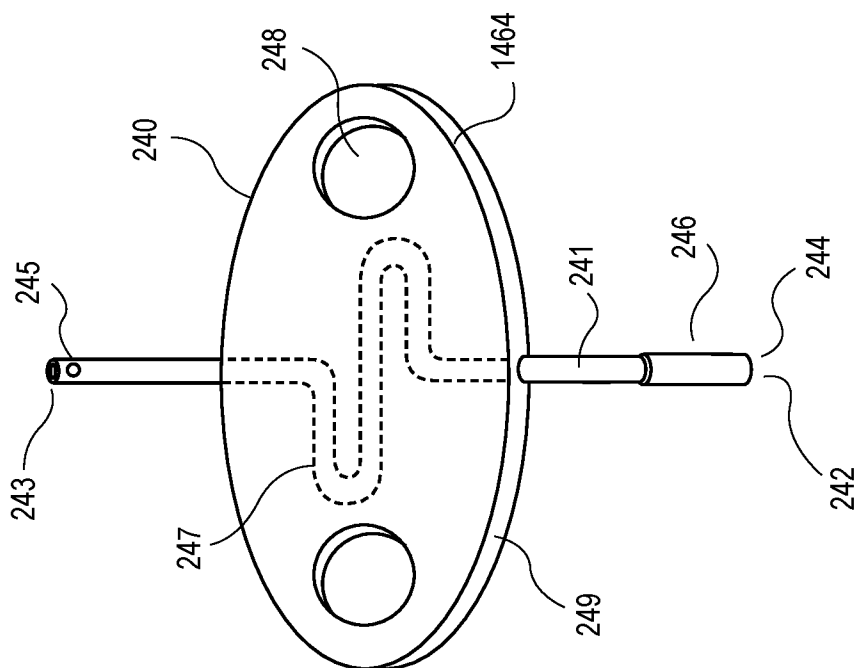


FIG. 51

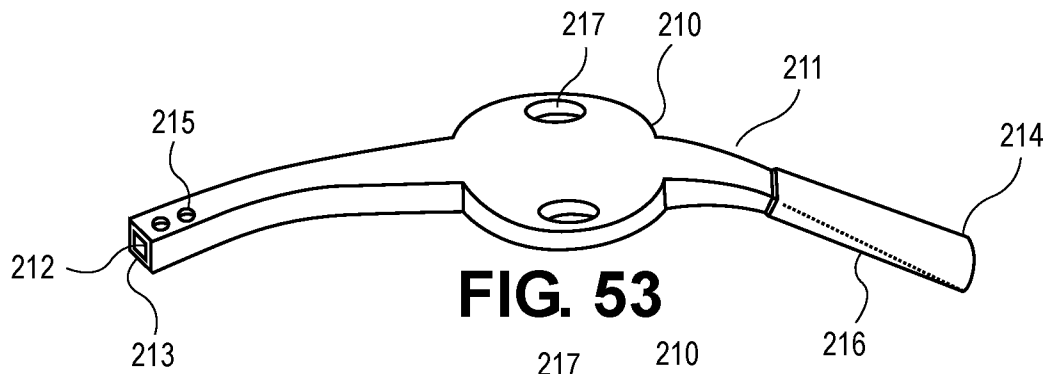


FIG. 53

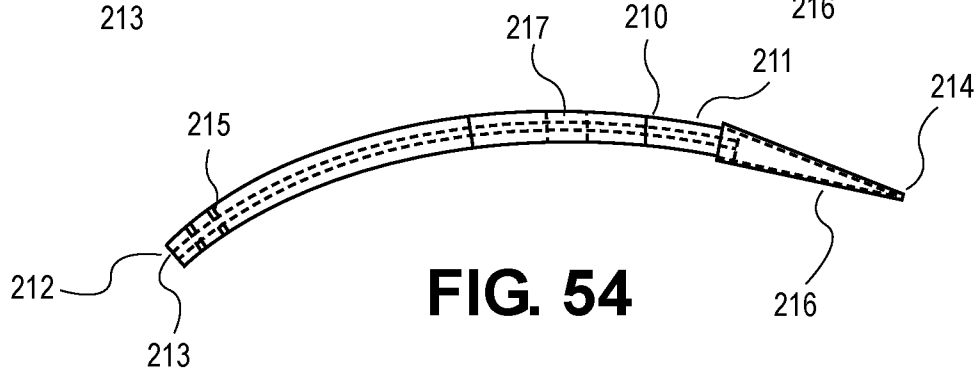


FIG. 54

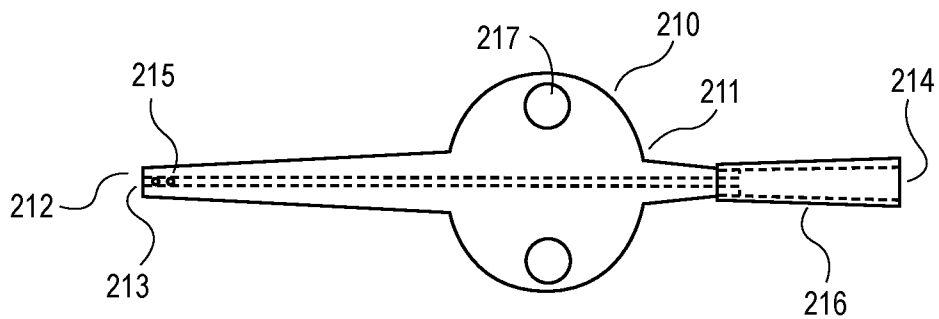


FIG. 55

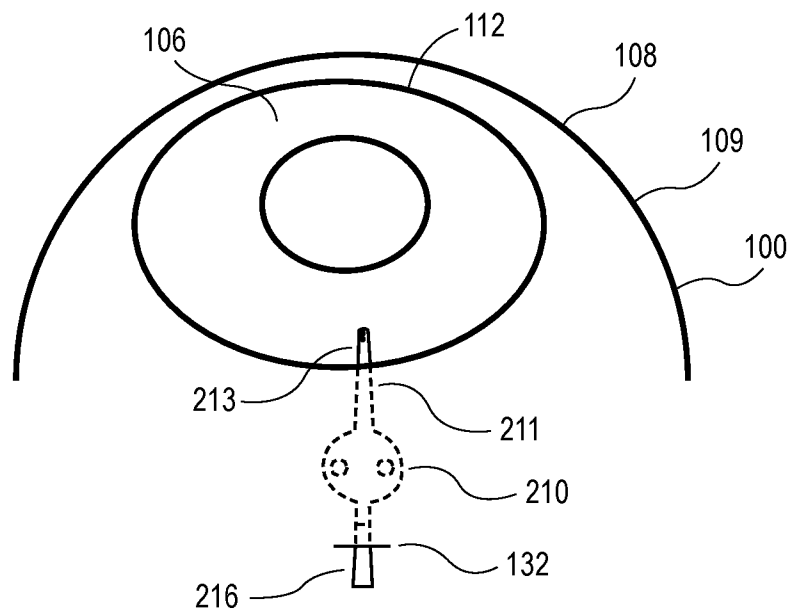
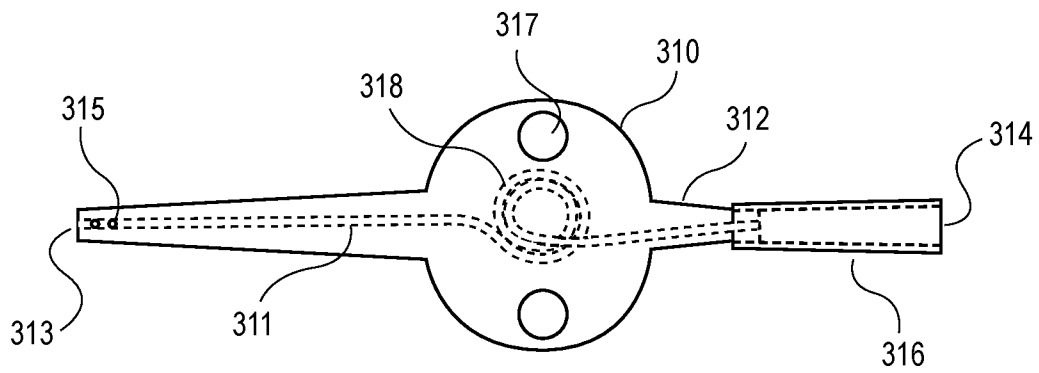
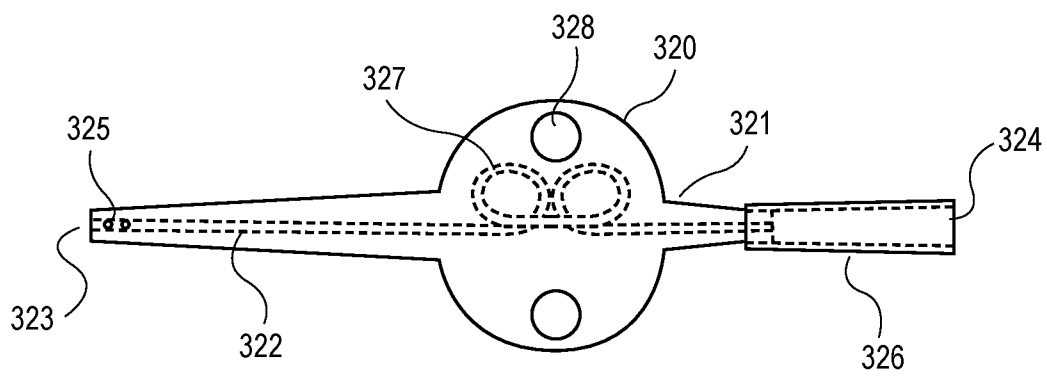
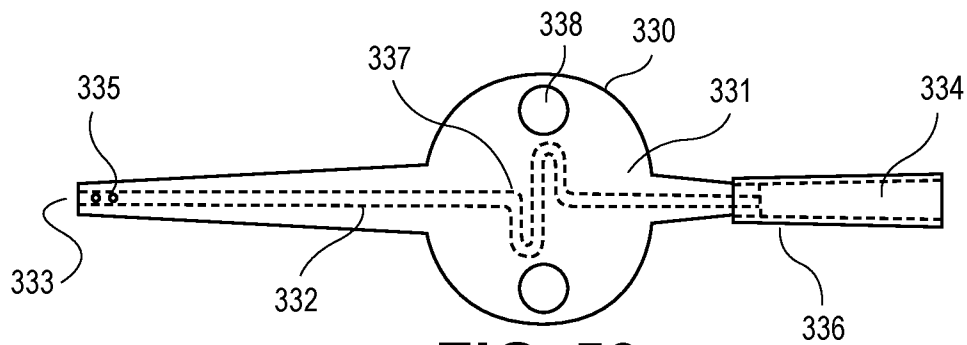
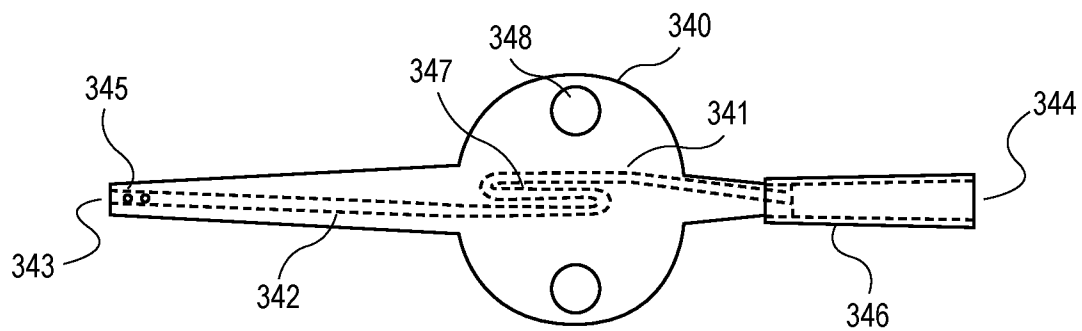


FIG. 56

**FIG. 57****FIG. 58****FIG. 59****FIG. 60**

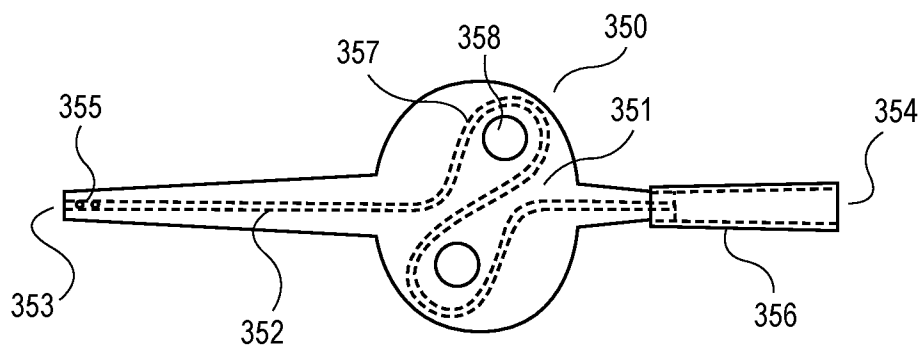


FIG. 61

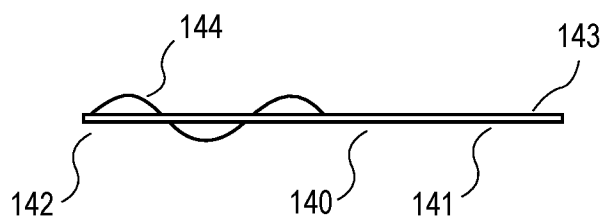


FIG. 62

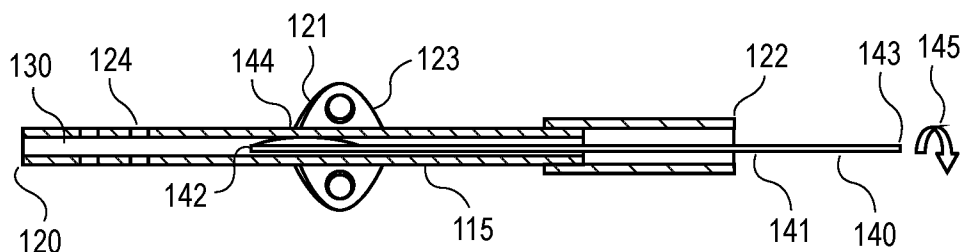


FIG. 63

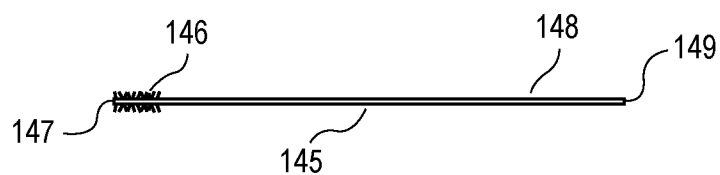


FIG. 64

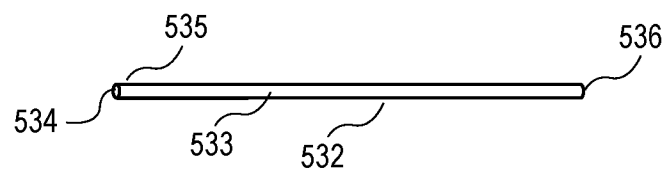


FIG. 65

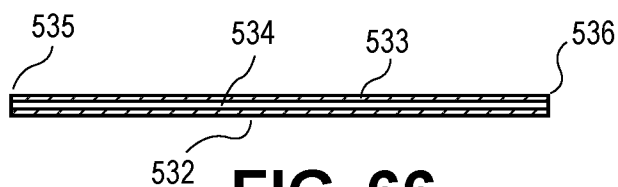


FIG. 66

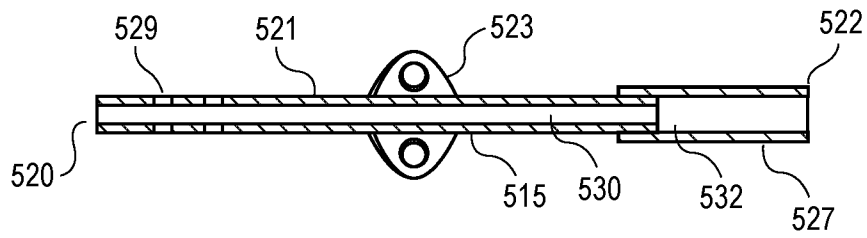


FIG. 67a

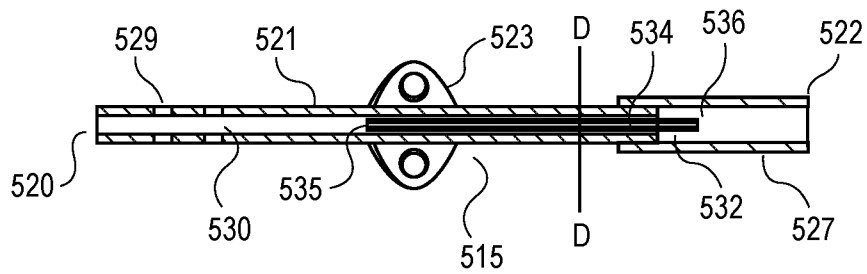


FIG. 67b

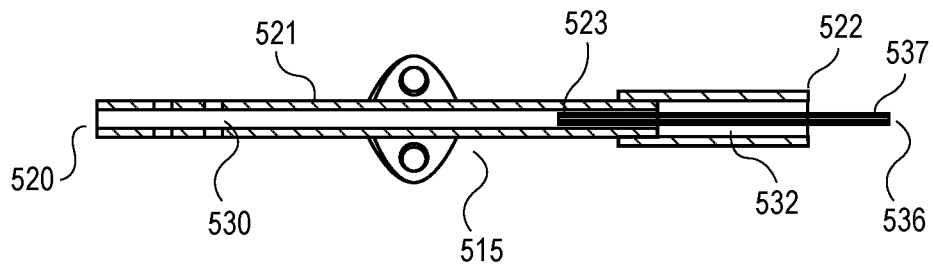


FIG. 68

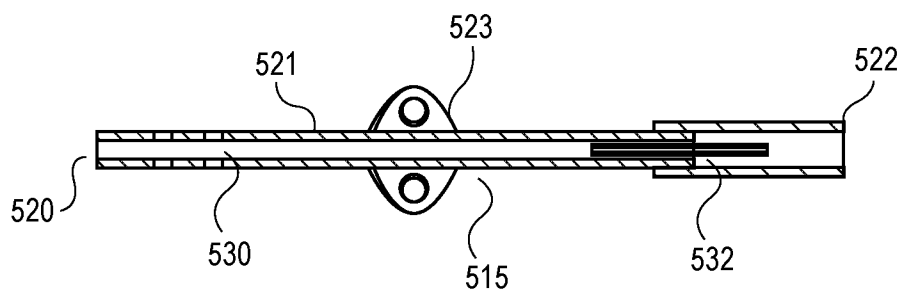


FIG. 69

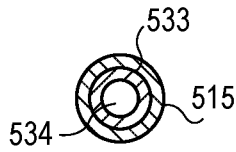


FIG. 70

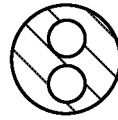


FIG. 71



FIG. 72

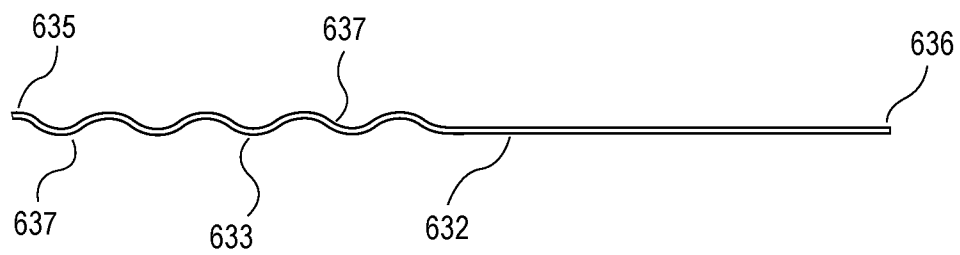


FIG. 73

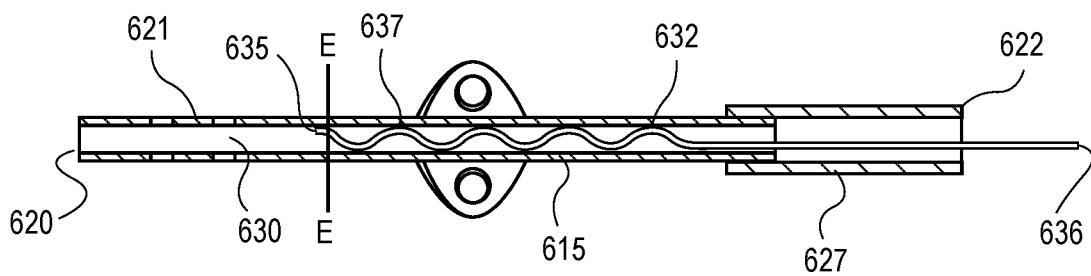


FIG. 74

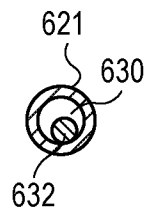
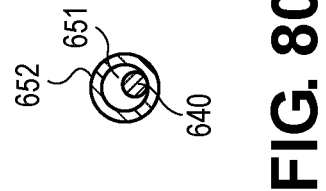
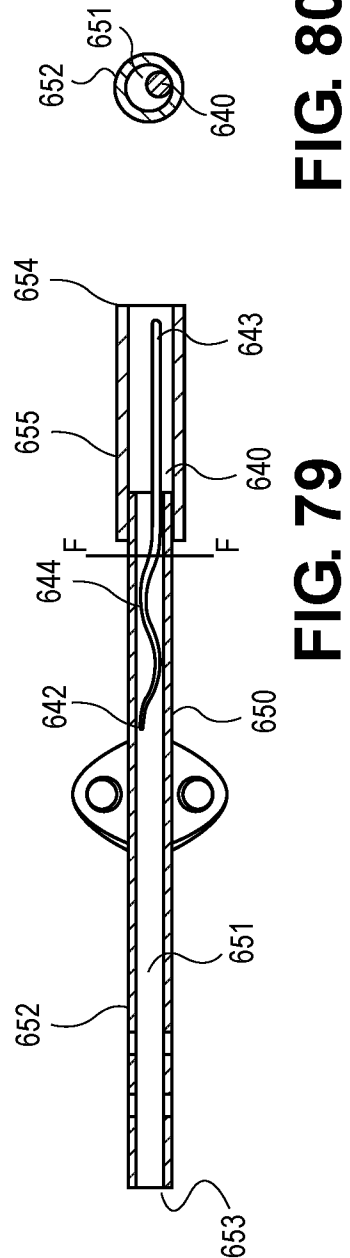
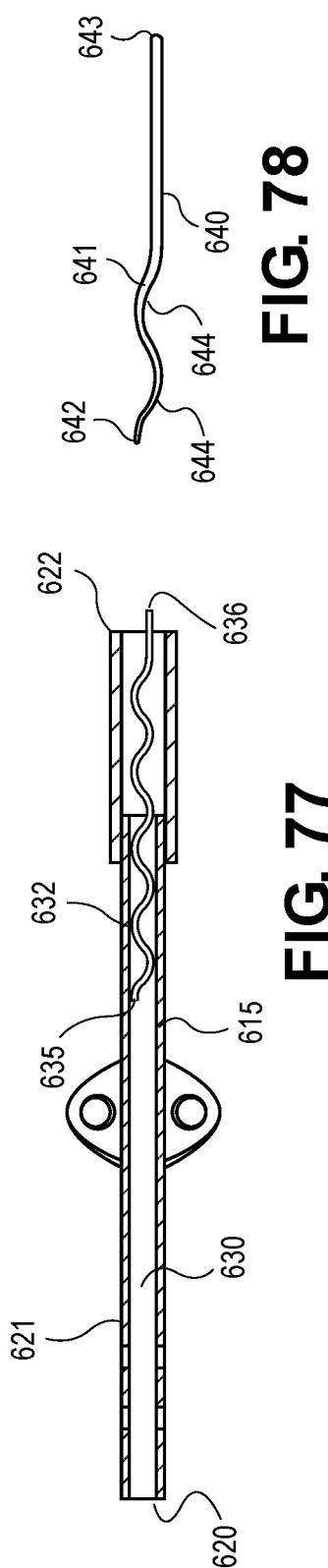
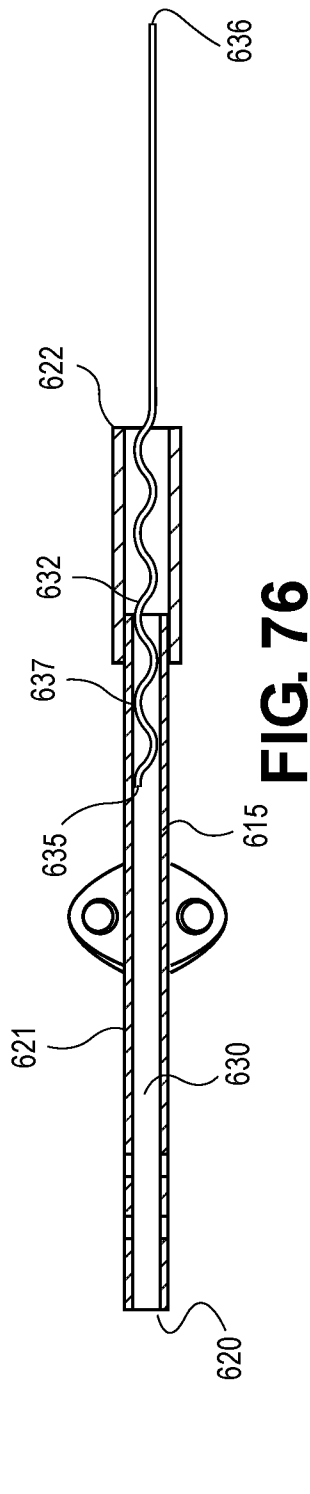


FIG. 75



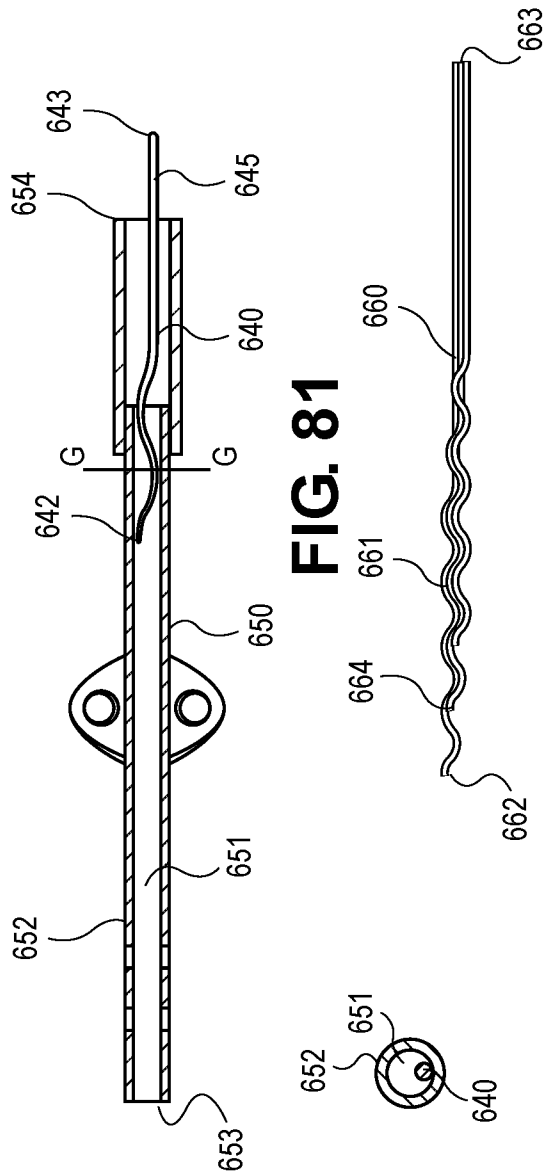


FIG. 82

FIG. 33

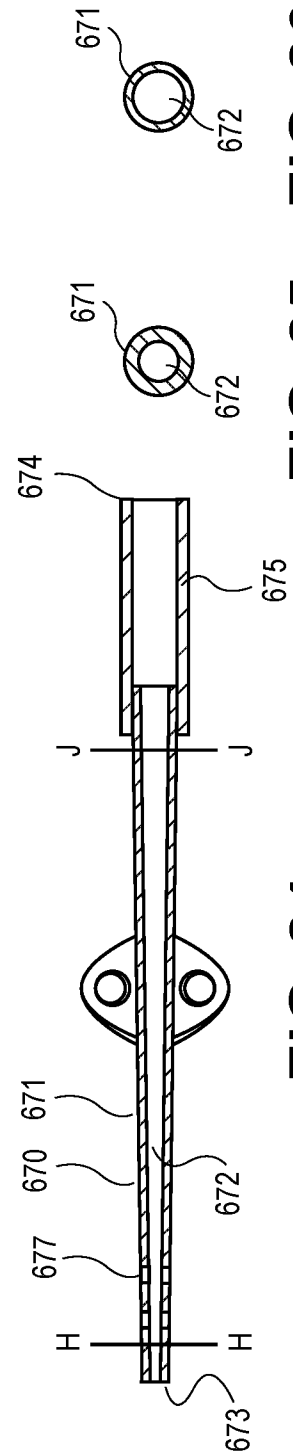
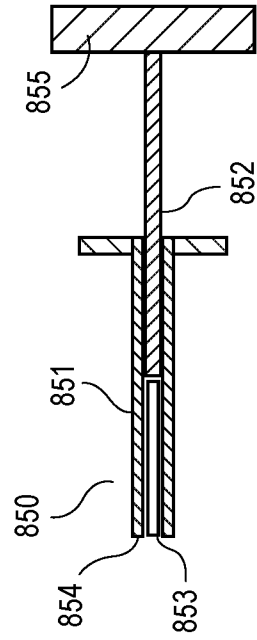
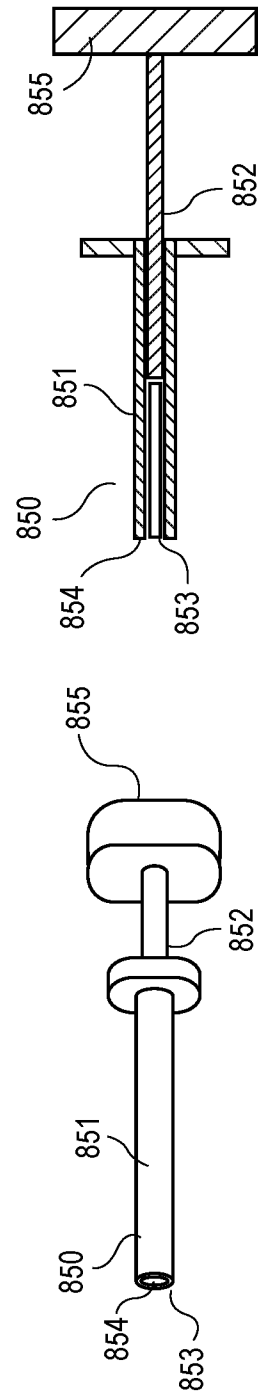
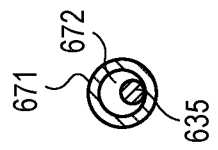
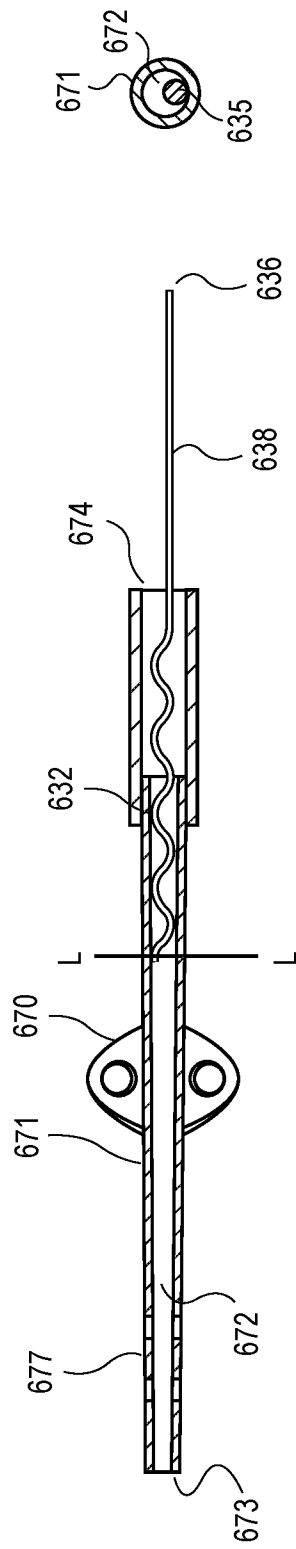
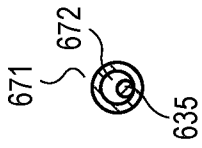
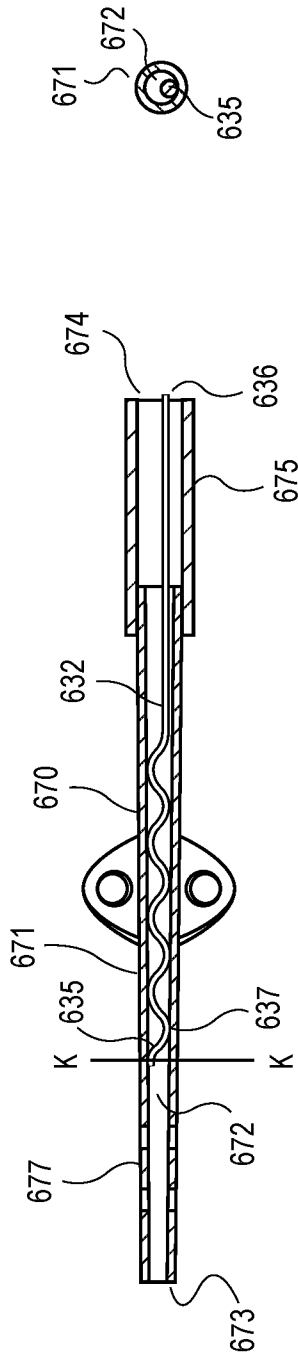


FIG. 84

FIG. 85

FIG. 86



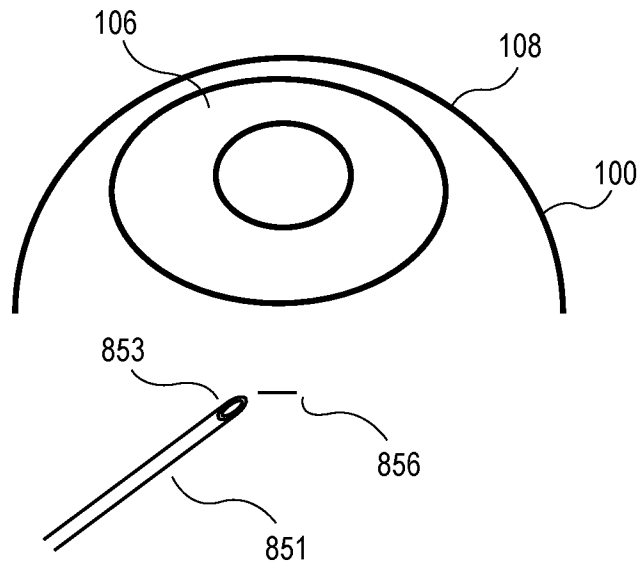


FIG. 93

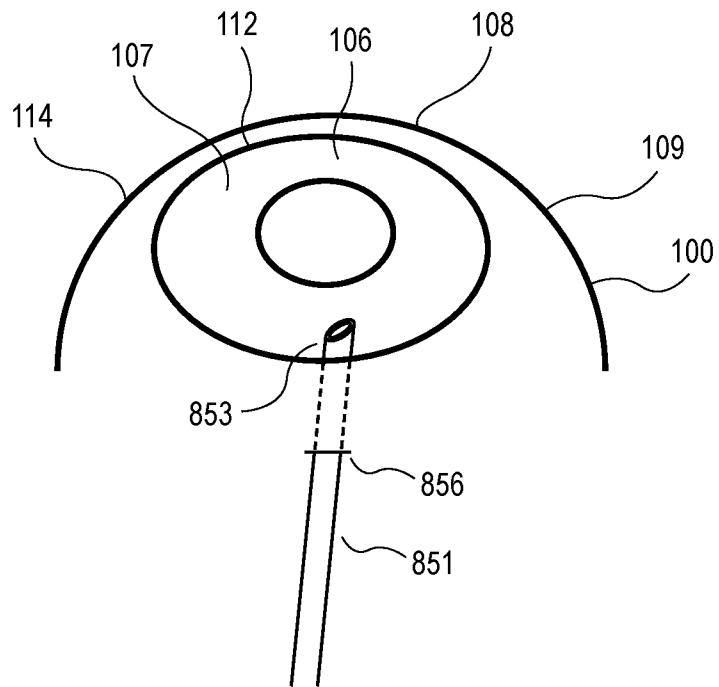


FIG. 94

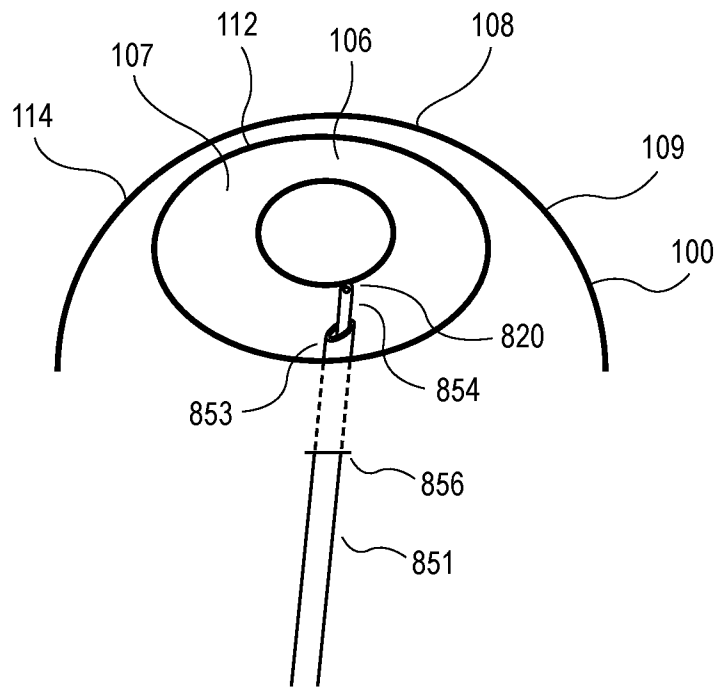


FIG. 95

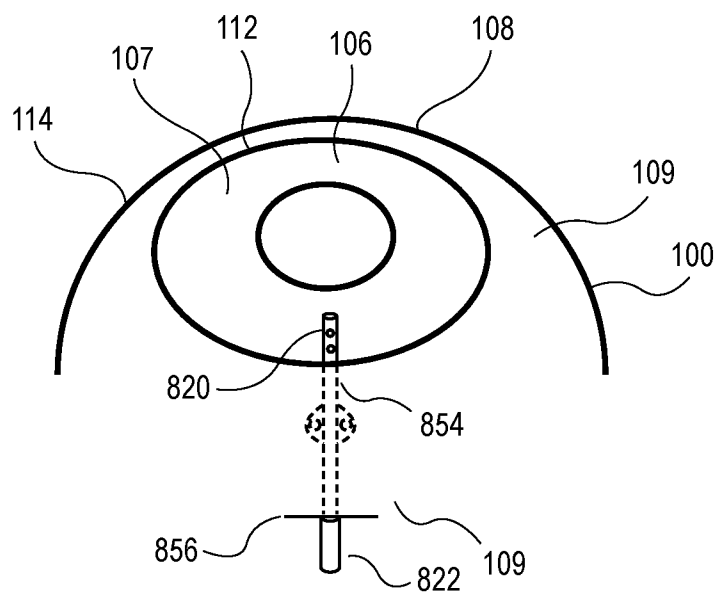


FIG. 96

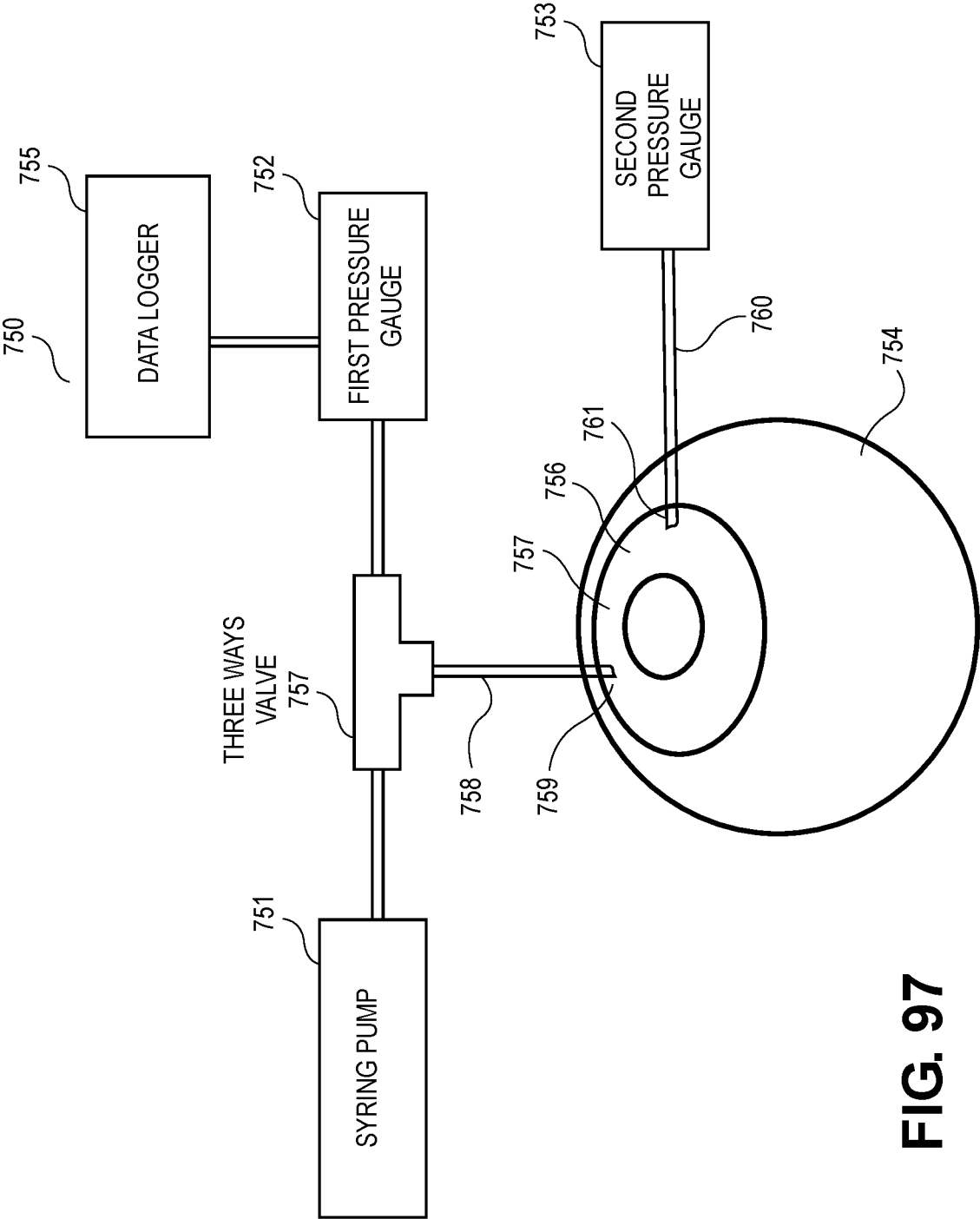


FIG. 97

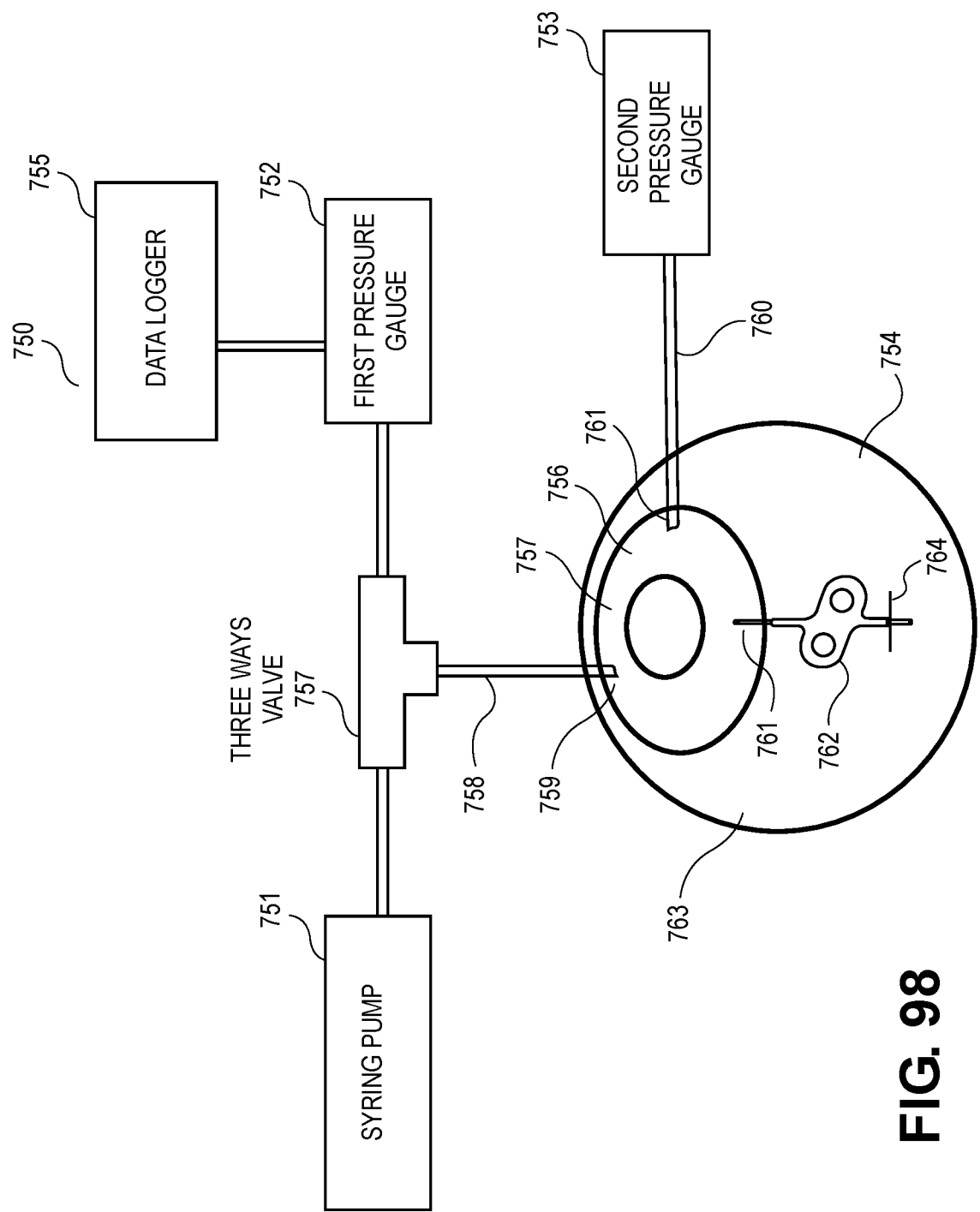


FIG. 98

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 19/25579

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - A61F 9/007 (2019.01)

CPC - A61F 9/00781

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

See Search History Document

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

See Search History Document

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

See Search History Document

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X -- Y	US 2006/0276739 A1 (BROWN); 7 December 2006 (07.12.2006); entire document, especially Fig. 1A; para. [0015], [0021], [0031]-[0038], [0050].	1, 13, 22-24, 26, 34-36 ----- 3-4
X -- Y -- A	US 2016/0058615 A1 (CAMRAS VISION INC); 3 March 2016 (03.03.2016); entire document, especially Figs. 1-5; para. [0040]-[0052], [0070], [0072], [0078].	1, 5-7, 14-15, 20, 24-25, 29-30, 32 ----- 2, 8, 11-12, 27-28 ----- 9-10, 16-19, 37-38
X	WO 2018/009556 AI (MICROOPTIX INC); 11 January 2018 (11.01.2018); entire document, especially Figs. 5, 48; pg. 6-18; pg. 13, ln 17-26; pg. 49, ln 26-32.	1, 21, 31, 33
Y --- A	US 2014/0081194A1 (GLAUKOS CORPORATION); 20 March 2014 (20.03.2014); entire document, especially para. [0155].	2, 8, 11-12 ----- 9-10
Y	US 2010/0249691 A1 (VAN DER MOOREN); 30 September 2010 (30.09.2010); entire document, para. [0084]).	3
Y	US 8,915,877 B2 (CUNNINGHAM JR); 23 December 2014 (23.12.2014); entire document, especially col. 9, ln 5-19; Fig. 1A.	4
Y	US 2003/0079329 A1 (YARON et al.); 1 May 2003 (01.05.2003); entire document, especially Fig. 20, para. [0082], [0085].	27-28



Further documents are listed in the continuation of Box C.



See patent family annex.

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later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

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document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

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document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

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document member of the same patent family

Date of the actual completion of the international search

22 May 2019

Date of mailing of the international search report

26 JUN 2019

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 19/25579

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 2017/0087016 A1 (CAMRAS VISION INC); 30 March 2017 (30.03.2017); entire document, especially Abstract, para. [0032].	16-19
A	US 2006/0212007 A1 (PETERS et al.); 21 September 2006 (21.09.2006); entire document, especially para. [0051]-[0052].	37-38