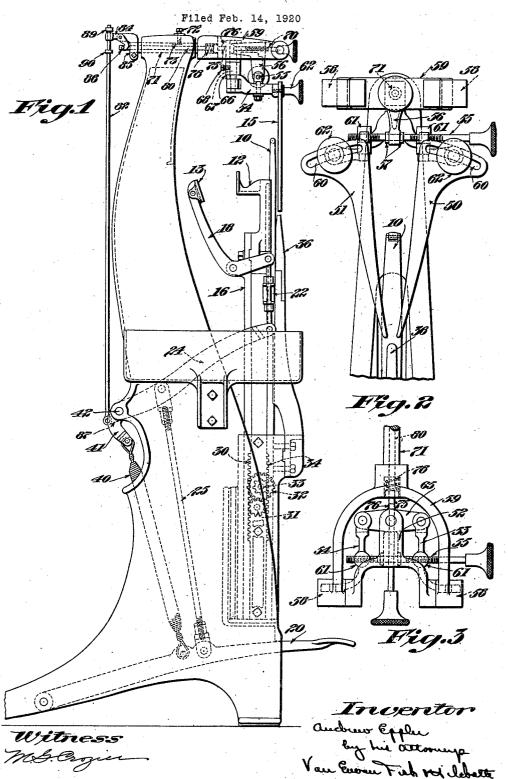
## A. ERPLER

FOREPART TURNING MACHINE



## UNITED STATES PATENT OFFICE.

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## FOREPART-TURNING MACHINE.

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To all whom it may concern:

Be it known that I, Andrew Eppler, a citizen of the United States, residing at Lynn, in the county of Essex and State of 5 Massachusetts, have invented certain new the turning post is connected with the heel and useful Improvements in Forepartmember in such a manner that as the latter the following to be a full, clear, and exact description of the invention, such as will 10 enable others skilled in the art to which it appertains to make and use the same.

The present invention relates to shoe turning machines and more particularly to machines of this character employed for

15 turning the forepart of a shoe.

Shoe turning machines of this character, in which the turning instrumentalities are manually actuated, have certain features of advantage over those machines in which the 20 turning instrumentalities are actuated by power, more particularly because of the intimate control which may be exercised by the operator in the manually actuated machines.

It is the object of the present invention therefore to incorporate in a forepart turning machine of the type in which the turning instrumentalities are manually actuated, certain new features of construction which 30 tend to simplify the turning operation and leave the operator entirely free to manipulate the shoe upper as desired, and aid in

the functioning of the machine.

With this object in view the invention 35 consists in certain novel features of construction, combination, and arrangement of parts hereinafter described and claimed, the advantages of which will be obvious to those skilled in the art from the following de-

40 scription.

In the accompanying drawings illustrating the preferred form of the invention, Figure 1 represents a side elevation of a forepart turning machine embodying the 45 several features of the invention. Fig. 2 is a detail illustrating a front elevation of the one-half the speed. It will be observed that forepart spreader, and Fig. 3 is a detail with this construction and mode of operaforepart spreader, and Fig. 3 is a detail showing a top plan view of the spreader mechanism illustrated in Fig. 2.

The forepart turning machine of the present invention comprises generally a turning post about which the shoe is bent, a heel engaging member connected with 55 shoe over the turning post, and a forepart the forepart spreader. After the turning 110

spreader member adapted to distend the forepart of the shoe and retain it in position during the turning operation. In the illustrated embodiment of the invention, the turning post is connected with the heel 60 Turning Machines; and I do hereby declare moves downwardly to perform the turning operation, the turning post is moved in the same direction at one-half the speed to correspond with the movement of the shoe. 65

The machine shown in the illustrated embodiment of the invention comprises generally a vertical turning post 10, a heel engaging member consisting of two co-operating clamps 12 and 13, and a forepart 70 spreader indicated generally at 15. The shoe to be turned is bent over the turning post in the usual manner with the heelseat engaged between the clamps 12 and 13 and the forepart spreader member received 75 within the forepart of the shoe. The clamp 12 is formed integral with a vertical slide 16, upon which is fulcrumed a bell-crank lever 18 carrying the clamp 13. This bell-crank lever is connected with a treadle 20, 80 through a link 22, a pivoted arm 24, and a connecting rod 25. This system of connections is such that upon depressing the treadle the clamp member 13 is first moved toward the clamp 12 to engage the heel of 85 the shoe, and thereafter a continued depression of the treadle moves the slide 16 carrying both clamps downward to draw the shoe over the turning post 10. This movement of the slide 16 actuates the turning post in 90 the same direction through a series of intermeshing racks and gears. As shown in Fig. 1, the lower end of the slide 16 is provided with a rack 30 engaging with a gear 31 which meshes with a large intermediate 95 gear 32 carrying a smaller driving pinion 33 meshing with a rack 34 formed upon the lower end of the turning post slide. This construction serves to move the turntion, the turning of the forepart may be accomplished without placing any excessive strain upon the operator. The complete 105 strain upon the operator. turning of the toe portion of the shoe is secured by an iron 36 detachably secured to the front of the machine frame and having treadle mechanism and adapted to draw the its upper end located adjacent to the end of

operation is completed, the various instrumentalities are returned to initial position, as shown at Fig. 1, by a tension spring 40 connecting the treadle with a tail 41 pro-5 jecting rearwardly from the arm 24 adjacent the fulcrum 42.

During the turning operation, the forepart spreader member is held stationary and serves to retain the shoe bent over 10 the turning post. Before and after the turning operation it is desirable that the spreader member shall be removed from the immediate proximity of the turning post in order to permit of the convenient application 15 and removal of a shoe. The present invention contemplates mechanism for locking the forepart spreader in position adjacent the turning post during the turning operation and for automatically unlocking and remov-20 ing the spreader from operative position at the completion of the turning operation. With the forepart spreader member held positively in position during the turning operation, the hands of the operator are 25 left entirely free to manipulate the upper and aid in working the shoe over the turning post which, it will be readily understood, is a great advantage in this type of machine.

In the simplest and most efficient form of 30 the invention which has yet been devised, the forepart spreader member is mounted in such a position that it will normally swing away from the turning post when released, mechanism being provided for locking the 35 spreader in operative position when moved thereinto by the operator. This locking mechanism is conveniently connected with the treadle mechanism in such a manner that it is automatically released at the comple-40 tion of the turning operation.

As shown in the drawings, the forepart spreader comprises two spreader fingers 50 and 51, which are respectively mounted upon the outer ends of the two arms 53 and 54, 45 moved toward and from one another through a right and left hand adjusting screw 55. As shown more particularly in Figs. 2 and 3 of the drawings, the adjusting screw is loosely received in a depending por-50 tion 56 of the head 52 and is provided with threaded portions engaging with similarly threaded bosses 61 connected to the arms for swivelling movement. The screw is retained against movement transversely of the head 55 52 through collars 57 secured to the screw and engaging with opposite sides of the head. In addition to the simultaneous adjustment of the fingers toward and from one another, they are independently adjustable 60 upon their respective arms through the provision of angularly disposed slots 60 which receive clamping members 62 threadedly engaging in the ends of the arms. The head

extending trunnions 58 which are journaled in an overhanging yoke 59. These trunnions are so disposed with relation to the head 52 that when released, the head normally tends to swing forwardly moving the fingers into 70 an inclined position in which the shoe may be readily applied to or removed from the ma-The arms carrying the spreader finchine. gers are pivoted at their rear ends to a transverse bar 65 provided with a central 75 hub 66 which is secured to a connecting stud 67 through a set screw 68 as indicated in Fig. The stud 67 is received and supported 1. in the rear end of the head 52 and held in position by a holding screw 70 threaded in 80 the head as shown in the drawings and having its rear end engaging with the stud 67. Through the provision of this mechanism, a bodily vertical adjustment of the spreader fingers may be secured relative to the head 85 and yoke 59.

The yoke 59 is provided with a supporting stem 71 which is received in the upper end of the machine frame and held in position by a set screw 72. As will be observed 90 from an inspection of Fig. 1, the set screw engages with an elongated recess 73 formed in the stem which permits a bodily adjustment of the yoke and forepart spreader member carried thereby to move the 95 spreader member toward and away from the turning post when so desired. The spreader member is normally locked in the operative position shown in Fig. 1 by a detent 75 which engages beneath the tooth 76 100 formed upon the head 52. The detent 75 is normally retained in locking position by a spring 78 and is provided with a stem 80 slidingly received within the stem 71. The rear end of the stem 80 is connected 105 with a releasing bar 82 through a bell-crank 84 pivoted upon an arm 85 secured to the stem 71 and engaging behind a pin 86 mounted in the stem 80. As will be observed from an inspection of Fig. 1, the re- 110 leasing bar 82 is connected at its lower end with a projection 87 extending from the pivoted arm 24 in such a manner that the releasing bar is gradually elevated during the continuance of the turning operation. The 115 upper end of the releasing bar is provided with spaced collars 89 and 90 adapted to engage with opposite sides of one arm of the bell-crank lever 84. These collars are spaced a sufficient distance apart to permit 120 an elevation of the releasing bar throughout the turning operation without operating the bell-crank lever, but at the completion of the turning operation the lower collar 90 engages beneath the bell-crank to rock the 125 latter and move the detent 75 outwardly. This permits the forepart spreader to swing forwardly into an inclined position in which 52, as shown more particularly in Fig. 3 of the shoe may be removed. After a new 65 the drawings, is provided with oppositely shoe has been applied to the machine, the 130

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vertical position, the detent 75 riding over the rounded upper face of the tooth 76.

It will be obvious to those skilled in the 5 art that this construction permits the operator to devote his entire attention to manipulating the upper of the shoe as the latter is turned over the turning post, and at the same time to instantly stop the turn-10 ing operation if too great a strain is placed upon the upper. Furthermore, the provision of mechanism for varying the position of the spreading member with relation to the turning post and the spreader fingers 15 with relation to one another enlarges the capacity of the machine and enables it to

20 cific construction and arrangement of parts shown and described, it will be understood that this construction and arrangement is not essential except so far as specified in

of the invention.

The invention having been described, what

is claimed is:

1. A shoe turning machine having, in 30 combination, a turning post, a forepart spreader member for engaging with the shoe at one side of the turning post, a heel retaining member for engaging with the shoe upon the opposite side of the post, 35 means for actuating the heel engaging member and turning post to turn the shoe, and means for locking the forepart spreader in position adjacent the post adapted to automatically release the spreader at the com-40 pletion of the turning movement.

2. A shoe turning machine having, in combination, a turning post, means for retaining the shoe bent over the post, including a forepart spreader and heel clamp-45 ing members, mechanism for actuating the heel clamp and turning post to turn the shoe, and means for locking the forepart spreader in a position in proximity to the turning post controlled by the actuating

50 mechanism.

3. A shoe turning machine comprising a turning post, a forepart spreader adapted to normally move away from the post, means for drawing the shoe over the turning post, 55 and means for locking the forepart spreader in position adjacent the post adapted to automatically release the spreader at the completion of the turning operation.

4. A shoe turning machine having, in 60 combination, a turning post, a forepart spreader for engaging with the shoe at one side of the post, a heel retaining member for engaging with the shoe upon the opposite side of the post, a manually actuated ing the turning operation, and for automati-65 arm for moving the heel member to draw cally releasing the forepart spreader mem- 130

forepart spreader may be swung back to the shoe over the post, means for locking the forepart spreader in position adjacent the post, and connections between the arm and locking means for releasing the latter when the heel retaining member has substantially 70

completed the turning movement.

5. A shoe turning machine comprising a turning post, mechanism for actuating the turning post in a rectilinear path, cooperating turning members positioned upon op- 75 posite sides of the post including a fore-part spreader, means for normally supporting the forepart spreader in an inclined position with respect to the path of movement of the post, means for looking the forepart 80 spreader in proximity to the post and subbe successfully employed for turning shoes stantially parallel thereto, and connections of widely varying styles and sizes.

While it is preferred to employ the spe
mechanism for releasing the forepart spreader at the completion of the turning 85 operation.

6. A shoe turning machine comprising a head, two arms pivotally connected with the the claims, and may be changed or modified head, means for simultaneously adjusting 25 without departing from the broader features the arms toward and from one another, two 90 spreader fingers each having an arcuate slot formed therein, and means for connecting each spreader finger to one of the arms in a manner to permit adjustment of the finger about its end with relation to the arm 95

through the provision of the slot.

7. A shoe turning machine comprising a supporting yoke, a head pivotally mounted between the arms of the yoke and adapted to normally move into an inclined position, 100 spreader fingers connected with the head, and a locking detent slidingly supported in the yoke and adapted to engage with the head and restrain the latter against move-

ment into an inclined position.

8. A shoe turning machine having, in combination, a turning post, separate members including a forepart spreader engaging with the shoe upon opposite sides of the post to retain the shoe bent over the post, 110 mechanism for moving one of the members, together with the post, to turn the shoe thereover, and means for locking the spreader member in position adjacent the post adapted when released to permit move- 115 ment of the member away from the post to permit removal of the shoe therefrom.

9. A shoe turning machine having, in combination, a turning post, a forepart spreader member at one side of the post, a 120 pair of heel clamping members upon the opposite side of the post, mechanism for first closing the heel clamping members, and for thereafter actuating both heel clamping members and the turning post to turn the 125 shoe thereover, and means connected with the actuating mechanism for locking the forepart spreader in operative position dur-

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heel clamping members and turning post.

10. A shoe turning machine comprising a turning post, a forepart spreader member, a pivoted head supporting the member, a heel clamping member, an arm for actuating the heel clamping member, a member for normally locking the pivoted head, and a

releasing member connected to the arm and adapted to disengage the locking member when the turning movement of the heel clamping member is substantially com-

pleted.

11. A shoe turning machine comprising 15 a turning post, a forepart spreader member, a pivoted head supporting the member, a sliding detent for normally locking the in combination, shoe-turning machine comprising, sliding detent for normally locking the in combination, shoe-turning means including the pivoted head, a bell crank lever having one arm connected with the detent, and a releasfor spreading the toe portion of a shoe, and 20 ing bar loosely connected with the bell crank treadle-controlled means for tilting said

detent at the completion of the movement of operation.

the releasing bar in one direction.

12. A shoe-turning machine comprising,

ber at the completion of the movement of the in combination, means to turn a shoe includ- 25 ing a sole support and means to move the shoe longitudinally with respect thereto to turn it, auxiliary means to cooperate in holding the shoe bent over the support, and a connection from the shoe-moving means to 30 release the auxiliary means for engagement with the shoe.

> 13. A shoe-turning machine comprising, in combination, means including a toe support for holding and turning a shoe, and 35 treadle-controlled means for turning the toe support to an idle position at the conclusion of the turning operation to facilitate

removal of the turned shoe.

14. A shoe-turning machine comprising, 40 lever to actuate the latter and disengage the members at the conclusion of the turning 45

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