



Office de la Propriété

Intellectuelle  
du Canada

Un organisme  
d'Industrie Canada

Canadian  
Intellectual Property  
Office

An agency of  
Industry Canada

CA 2585924 A1 2006/05/18

(21) **2 585 924**

(12) **DEMANDE DE BREVET CANADIEN**  
**CANADIAN PATENT APPLICATION**

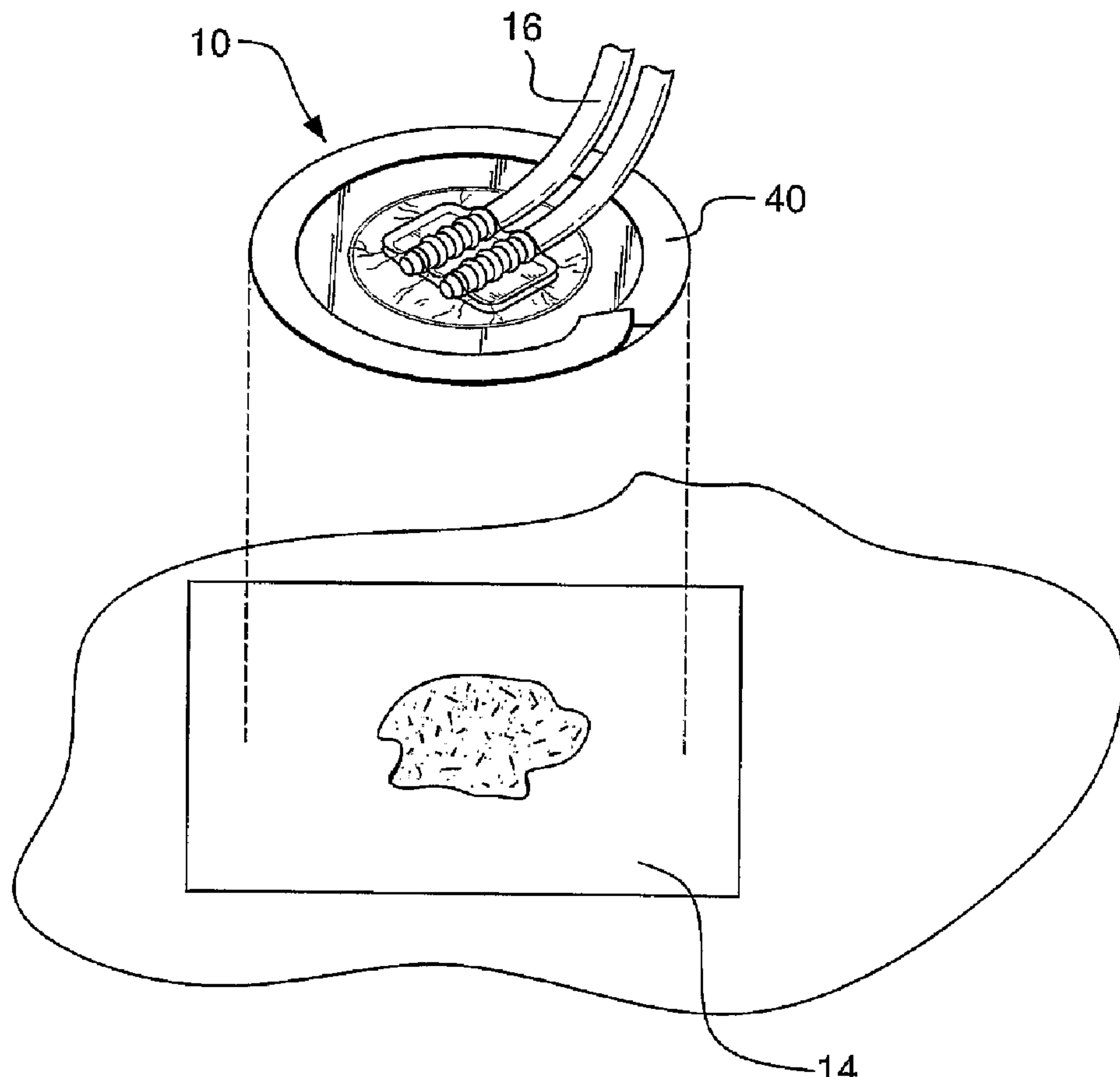
(13) **A1**

(86) Date de dépôt PCT/PCT Filing Date: 2005/09/30  
(87) Date publication PCT/PCT Publication Date: 2006/05/18  
(85) Entrée phase nationale/National Entry: 2007/04/30  
(86) N° demande PCT/PCT Application No.: US 2005/035302  
(87) N° publication PCT/PCT Publication No.: 2006/052338  
(30) Priorités/Priorities: 2004/11/08 (US60/625,880);  
2005/07/14 (US11/181,128)

(51) Cl.Int./Int.Cl. *A61M 1/00* (2006.01)

(71) **Demandeur/Applicant:**  
BOEHRINGER LABORATORIES, INC., US  
(72) **Inventeurs/Inventors:**  
KARPOWICZ, JOHN, US;  
RADL, CHRISTOPHER L., US;  
KLOCEK, KEVIN P., US;  
BOEHRINGER, JOHN R., US  
(74) **Agent:** MCCARTHY TETRAULT LLP

(54) Titre : DISPOSITIF DE FIXATION DE TUBES POUR TRAITEMENT DE PLAIES  
(54) Title: TUBE ATTACHMENT DEVICE FOR WOUND TREATMENT



(57) Abrégé/Abstract:

The invention provides a vacuum tube attachment device for vacuum assisted wound dressings. The device is in the form of a patch that can be attached to the primary wound cover. The patch forms a substantially air-tight seal to the primary wound cover,

(57) **Abrégé(suite)/Abstract(continued):**

and a vacuum tube is fixed to the patch such that the patch can be oriented on the wound cover to locate the tube near an opening in the cover to allow vacuum pressure to be communicated to the wound. The patch has an adhesive area around its perimeter for attaching the patch in a substantially air-tight seal to the wound cover at any convenient location on the cover. Several embodiments of the patch are described.

## (12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization  
International Bureau(43) International Publication Date  
18 May 2006 (18.05.2006)

PCT

(10) International Publication Number  
WO 2006/052338 A3(51) International Patent Classification:  
A61M 1/00 (2006.01)[US/US]; 427 Parkview Drive, Wynnewood, PA 19096  
(US).(21) International Application Number:  
PCT/US2005/035302

(74) Agents: MARSHALL, John, J. et al.; Drinker, Biddle &amp; Reath, LLP, One Logan Square, 18th and Cherry Streets, Philadelphia, PA 19103-6996 (US).

(22) International Filing Date:  
30 September 2005 (30.09.2005)

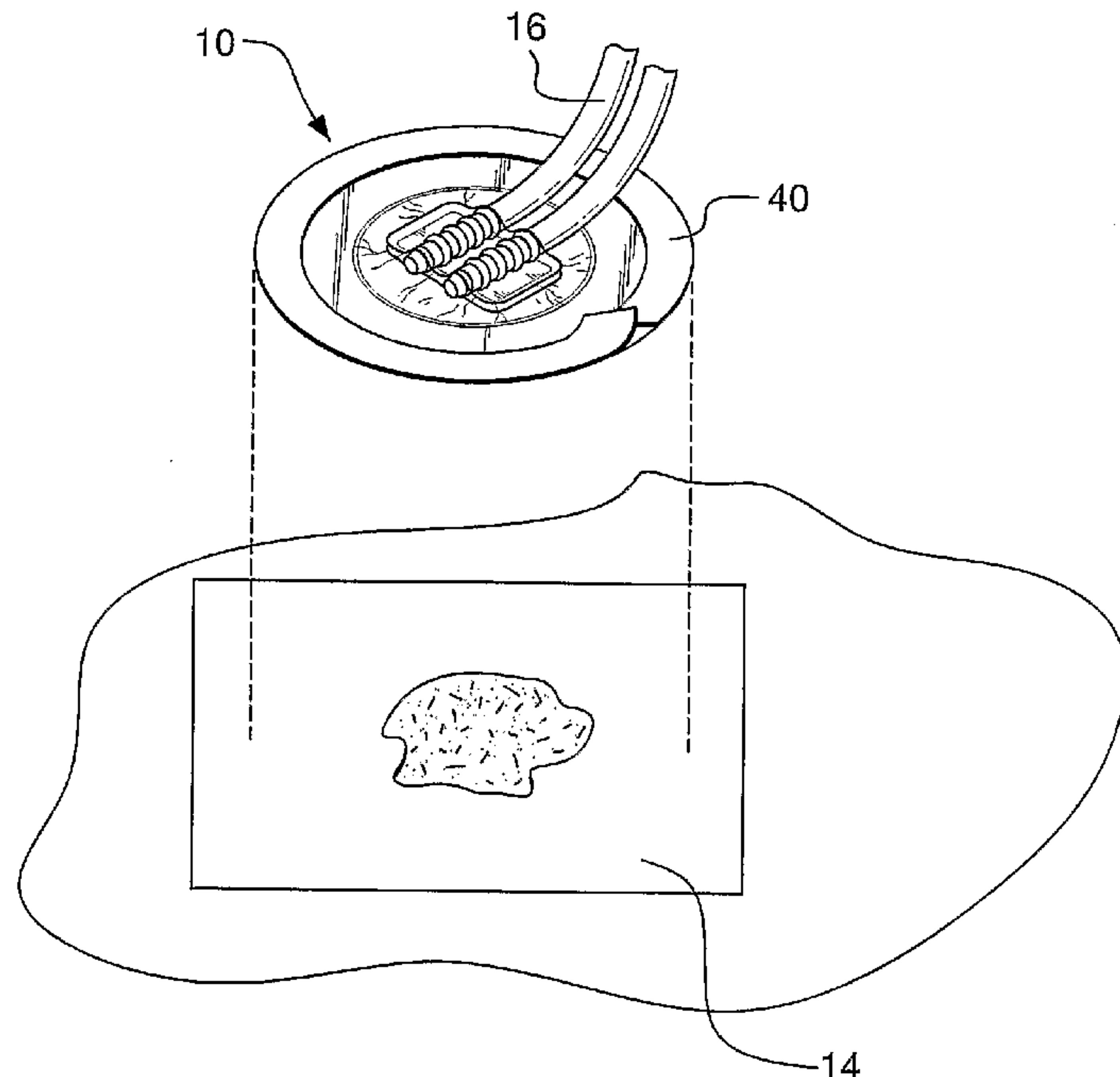
(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(25) Filing Language:  
English(26) Publication Language:  
English(30) Priority Data:  
60/625,880 8 November 2004 (08.11.2004) US  
11/181,128 14 July 2005 (14.07.2005) US(71) Applicant (for all designated States except US):  
BOEHRINGER LABORATORIES, INC. [US/US];  
500 E. Washington Street, Norristown, PA 19401 (US).

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: TUBE ATTACHMENT DEVICE FOR WOUND TREATMENT



14

(57) Abstract: The invention provides a vacuum tube attachment device for vacuum assisted wound dressings. The device is in the form of a patch that can be attached to the primary wound cover. The patch forms a substantially air-tight seal to the primary wound cover, and a vacuum tube is fixed to the patch such that the patch can be oriented on the wound cover to locate the tube near an opening in the cover to allow vacuum pressure to be communicated to the wound. The patch has an adhesive area around its perimeter for attaching the patch in a substantially air-tight seal to the wound cover at any convenient location on the cover. Several embodiments of the patch are described.

WO 2006/052338 A3

**WO 2006/052338 A3**



**Published:**

- *with international search report*
- *with amended claims*

**Date of publication of the amended claims:** 5 April 2007

**(88) Date of publication of the international search report:**

1 March 2007

*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

## TUBE ATTACHMENT DEVICE FOR WOUND TREATMENT

### Reference to Related Applications

[0001] This application is related to and claims priority from U.S. Provisional Application 60/625,880, filed November 8, 2004, entitled "TUBE ATTACHMENT COVER FOR VACUUM APPLICATION IN WOUND TREATMENT AND METHOD OF MANUFACTURING SAME" and U.S. Application 11/181,128 filed July 11, 2005, the disclosure of which is incorporated herein by reference in its entirety.

### Field of the Invention

[0002] The invention is related to the general field of wound treatment, and to the more specific field of devices for wound drainage and therapy by vacuum.

### Background of the Invention

[0003] It is well known to apply vacuum under air-tight wound covers in treating wounds. The vacuum can be used to suction wound exudate and other liquids from the wound and wound packing materials, and can be applied as a healing modality for its well known antiseptic and tissue regeneration effects.

[0004] The earliest devices for vacuum assisted wound therapy merely ran a tube, such as a Jackson Pratt hemovac drain or other similar tube with a ported distal end, under the edge of wound cover and applied an adhesive or paste around tube to maintain the air-tight seal. The other end of the tube was connectable to a pressure regulator of a hospital vacuum system, and sufficient negative pressure was applied to drain the wound and assist in healing. These devices reduced the frequency of dressing changes and the risk of infection as compared to conventional dressings. See, e.g., M. E. Chariker, et al, "Effective Management of Incisional and Cutaneous Fistulae with Closed Suction Wound Drainage", *Contemporary Surgery*, vol. 34, June 1989, pages 59-63. Other similar devices connected the end of a vacuum suction tube into a foam pad or other wound packing, and used a separate fluid supply tube for

introducing medications or flushing fluid into the pad or wound packing. See, e.g. U.S. 4,382,441 (Svedman).

**[0005]** The adhesive seal around the vacuum tube or tubes which run under the edge of the wound cover in these prior wound dressings is vulnerable to cracking and breaching the air-tight seal created by the cover. Devices with more durable vacuum tube connections include using a tube with a flared or flanged distal end that can be fixed directly to the wound cover over a hole punched into the cover, as shown in U.S. 3,367,332 (Groves). U.S. 6,071,267 (Zamierowski) discloses a combination of these prior art devices in which a medication supply tube runs under the edge of the primary cover and a vacuum tube is connected into a foam pad located over a hole in the primary cover. U.S. 6,345,623 (Heaton) discloses another approach in which a suction head having a vacuum tube connector is placed on a foam pad in the wound, then a surgical drape with a hole in its center is placed over the suction head such that the connector protrudes up through the hole.

**[0006]** In their efforts to improve over these prior art devices, the present inventors considered several design objectives; including the objective of providing greater integrity to the seal between the primary wound cover and the skin, and determined that it would be preferable to locate the tube attachment on the outside of the primary wound cover rather than running the tube or tubes under the edge of the cover or through a slot or a seam in the cover. In addition to providing a more secure seal, locating the tube attachment on the outside of the primary wound cover allows the wound packing materials to be optimized to promote tissue growth and wound healing, since the packing materials do not need to provide support or connection for the tubes.

**[0007]** Locating the vacuum tube attachment on the outside of the primary wound cover can be accomplished by a tube that is integrally attached to the primary cover and that has a sidewall port located over a hole in the primary cover, as shown in published application US 20040064132. However, another design consideration for the present invention was that it would be an advantage over prior vacuum dressings to provide the tube attachment in the form of a patch that can be applied to a primary wound cover, rather than as an integral part of the outer surface of the cover. This

feature allows the same patch to be used with primary wound dressing covers of different sizes and shapes, and allows the caregiver to locate the patch in the most convenient location over the wound, as opposed to using an integral device in which the tube is attached over a hole at a fixed location on the primary cover. As an additional advantage, the same patch can be detached and reused on a new primary cover when the dressing is changed, and in the rare event of a patch needing to be replaced, it can be replaced without removing the primary cover from the wound.

[0008] In the course of developing a vacuum assisted wound system using a tube attachment patch, the inventors discovered that the patch can be used by itself to provide a vacuum applicator over small wounds. Although not a primary objective, this alternative use should be considered an additional aspect of the invention.

[0009] These and other advantages and aspects of the invention will become apparent upon reading the detailed description and drawings which follow.

### **Brief Summary of the Invention**

[0010] In the aspect of the invention relating to the vacuum tube attachment for a vacuum assisted wound dressing, the invention provides an attachment device in the form of a patch that can be attached to the primary wound cover. The patch forms a substantially air-tight seal to the primary wound cover, and a vacuum tube is fixed to the patch such that the patch can be oriented on the wound cover to locate the tube near an opening in the cover to allow vacuum pressure to be communicated to the wound. The patch has an adhesive area around its perimeter for attaching the patch in a substantially air-tight seal to the wound cover at any convenient location on the cover. The caregiver merely cuts an opening in the cover and applies the patch over the opening such the patch supports the tube near the opening.

[0011] In one embodiment, the patch has fixed to it a frame holding the vacuum tube, or holding a plurality of tubes including the vacuum tube. In a preferred version of this embodiment, there are two tubes in a spaced parallel relationship in the frame, and the patch may be applied to the primary cover with the opening located between the tubes. The second tube may be used for monitoring pressure in the system or

monitoring some other parameter of the dressing or wound, or it may be used to supply medication or flushing fluids to the wound. The frame may also be formed as an enclosure that creates an effective suction chamber around a ported portion of the tube or tubes. The patch includes a transparent thin film bonded to the sides of the frame which extends outward from the frame and has adhesive material applied to it at the perimeter of the patch.

[0012] The vacuum tube preferably has a portion at or near the distal end which has a plurality of circumferential flanges, and has ports located in the troughs between adjacent flanges. The invention will work if the flanges are partial and only extend over a bottom portion of the circumference. The flanges prevent the primary wound cover from being drawn against or into the ports and blocking them.

[0013] In another embodiment, the patch is a sheet of flexible material having a thickness substantially greater than the thickness of the primary wound cover. An aperture is cut into in the sheet, and a vacuum tube having a port in its side wall is attached to the sheet over the aperture, in an orientation such that the portion of the tube over the aperture lies substantially parallel to the sheet and the port is substantially in register with the aperture. The patch has an adhesive area around its perimeter for attaching the patch in a substantially air-tight seal to the wound cover at any convenient location on the primary cover.

[0014] In the aspect of the invention relating to vacuum assisted wound dressings, the tube attachment devices may be used in combination with a primary wound cover, or applied directly to the skin surrounding smaller wounds.

#### Brief Description of the Drawings

[0015] Figure 1A is a bottom view of one embodiment of a vacuum tube attachment patch.

[0016] Figure 1B is a close-up view of the tube attachment frame and tubes shown in Figure 1A.

[0017] Figure 2 is a view of a vacuum assisted wound dressing in which a patch of the embodiment shown in Figure 1 is shown spaced apart from a primary wound cover over a wound.

[0018] Figure 3 is a view of the patch of Figures 1 and 2 showing the peel-off cover and collar which are applied to the patch for handling and removed at the time of application.

[0019] Figure 4A is a perspective view of a second embodiment of tube attachment patch.

[0020] Figure 4B is a cross section view of the patch of Figure 4A.

### Description of the Invention

[0021] In the drawings and description which follow, a device for attaching a vacuum tube to a vacuum assisted wound dressing is shown in embodiments in which the device is a tube attachment patch that can be adhered to the outer surface of a sealed wound cover in any one of various locations on the cover. Thus, a thin-film wound dressing of a standard size or shape can be applied in a substantially air-tight seal to the skin surrounding a wound without regard to locating a fixed tube connector over the wound, or to creating a seam between sheets of film through which to pass a tube. Instead, the film dressing can be applied as the primary wound cover in an orientation suited for patient comfort and the integrity of the air-tight seal, following which a small air opening can be cut in the cover and the tube attachment patch applied over the opening to maintain the overall vacuum seal. Several embodiments of a tube attachment patch, not intended to be exhaustive or limiting, are described herein.

[0022] The embodiment of tube attachment patch 10 shown in Figures 1A and 1B, has an adhesive material 12 applied around its perimeter to attach the patch in a substantially air-tight seal to a primary wound cover (shown as 14 in Figure 2). A vacuum tube 16 is fixed to the patch such that the patch can be oriented on the wound cover to locate the tube near an opening (not shown) made in the cover to allow

vacuum pressure to be communicated to the wound. In the preferred embodiment shown in Figures 1 and 2, the tube attachment patch 10 includes a frame 18 holding the vacuum tube 16.

**[0023]** Although a single tube to apply the vacuum pressure is sufficient for a vacuum assisted wound dressing, the frame 18 may also hold a second tube 20 in spaced parallel relation to the vacuum tube 16, whereby the patch 10 can be oriented on the wound cover 14 such that the opening (not shown) made in the cover is positioned between the two tubes 16, 20. The second tube 20 may be adapted for monitoring the operation of the vacuum assisted wound dressing, such as sensing excessive air flow as an indication of a leak in or around the wound cover. Alternatively, the second tube may be extended beyond the vacuum tube such that the second tube can be inserted through the opening made in the wound cover to the wound packing and used to deliver liquids to more effectively flush the wound or apply medication. Another alternative is that the vacuum tube 16 could be a coaxial tube with two lumens (not shown), one lumen for applying the vacuum pressure and the other for monitoring the operation of the wound dressing or delivering fluids.

**[0024]** The frame 18 is merely a robust structure of the patch to which the tube or tubes are physically connected, rather than connecting them to the thin film material of the patch. A simple frame can be made, for example, by heat welding a piece of relatively thick plastic, such as ten mil thickness urethane, to the top surface of the tube or tubes, and then heat welding the edges of the thick urethane piece to the thin film of the patch. 10. In an embodiment as shown in Figures 1A and 1B, however, the frame 18 is an enclosure that can create an effective suction chamber around a ported portion 22 of the vacuum tube 16; and if a second tube is used in the manner shown in Figures 1 and 2, around a ported portion 24 of the second tube 20. Although the frame 18 depicted in Figures 1 and 2 has a rectangular shape, other shapes can be used and still create an effective suction chamber around the tubes. A suction chamber is formed because the frame 18 has a main body 26 to which the vacuum tube(s) are connected, such as by heat welding, and a flexible skirt 28 depending downward from the main body to provide a conforming air tight seal between the skirt and wound cover.

[0025] A portion of the vacuum tube 16 within the area formed by the frame 18 has a plurality circumferential flanges 30, and has vacuum communication ports 32 located in the troughs 34 between adjacent flanges. The second tube 20 may have a similar configuration. Although two ports are shown in each tube in the embodiment of Figure 1, it is only necessary to have at least one port. Locating a port in a trough between adjacent flanges helps prevent the vacuum pressure from pulling the wound cover up against or into the port and cutting-off the vacuum communication to the wound.

[0026] The patch of Figure 1 further includes section of relatively thin film, such as 1 mil thickness urethane, bonded to the sides of the frame and extending outward toward the perimeter of the patch. This film 36 may be continued all the way to the perimeter, but in the embodiment of Figure 1A, a transparent film 38 having the same or similar transparency as the primary wound cover is welded to the urethane film 36 and extends to the perimeter of the patch. Matching material to the primary wound cover will allow the wound to be inspected without removing the dressing. For example, if the primary cover is a Tegaderm® dressing, the transparent film portion 38 of the patch may also be formed of Tegarderm® film that is heat welded or otherwise bonded to the urethane film 36. Alternatively, the Tegarderm® film could be bonded directly to the frame 18. It is also preferred that when the primary cover is a film having sufficient permeability to maintain a vacuum around the wound while permitting ingress of oxygen and egress of water vapor through the film, the transparent thin film portion 38 of the patch should have the same or similar permeability.

[0027] The adhesive material 12 may be applied to the underside of the film 38 around the perimeter of the patch to effect an air tight adherence to the primary cover. Preferably the adhesive material is a pressure release adhesive having a release force sufficient to maintain the air tight seal, but low enough to allow the patch 10 to be removed and reapplied to the same cover, or to a new cover, during dressing changes.

[0028] As shown in Figure 2, the patch 10 can be applied at any orientation to a primary wound cover 14 that has been attached to the skin in an air-tight seal over a wound. Normally a wound packing material (not shown) is placed into the wound

channel before the primary cover is attached to the skin. Then the caregiver can cut a small hole into the primary cover at a location she or he selects for patient comfort and apply the patch such that the ported section of the vacuum tube is next to the hole in the cover.

**[0029]** For convenience in handling, shipping and application, the patch 10 as shown in Figure 3 may be supplied with a peel-off cover 40 of suitable backing material, such as stiff paper or plastic, adhered to and covering the side of the patch on which the adhesive material 12 is applied. This peel-off cover maintains the shape of the patch and prevents the adhesive from adhering to surrounding objects or packaging until the patch it is ready to be applied to the primary cover. The patch may also have a peel-off collar 42 of suitable backing material, such as polymer foam, applied in an annular strip around the perimeter of the opposite side of the patch. The collar holds the shape of the patch and provides a press area to press down upon the patch over the adhesive material to make an air tight seal with the primary wound cover. The collar 42 may be peeled away after the patch is set on the cover.

**[0030]** In a second embodiment shown in Figures 4a and 4b, a patch 50 is formed with a sheet of flexible material 52, such as a thermoplastic elastomer, having a thickness greater than the thickness of the primary wound cover. An aperture 54 is formed in the sheet. A vacuum tube 56 is provided with a closed end 58 and a port 60 in its side wall. The tube 56 is attached to the sheet 52 over the aperture 54 in an orientation such that the portion of the tube over the aperture lies substantially parallel to the sheet and the port 60 is substantially in register with the aperture 54. This orientation allows the tube to lie essentially flat along the primary cover instead of sticking up from it. The patch has an adhesive area (not shown) around its perimeter for attaching the patch in a substantially air-tight seal to the wound cover at any convenient location on the primary. As shown in Figure 4A, a peel-off collar 62 of suitable backing material, such as polymer foam, may applied in an strip around the perimeter of the patch on the upper side and opposite the adhesive material. The collar 62 holds the shape of the patch and provides a press area to press down upon the patch over the adhesive material to make an air tight seal with the primary wound cover. The collar 62 may be peeled away after the patch is set on the cover.

**[0031]** The tube attachment patches shown and described above can be used as part of a combination vacuum assisted wound system, including a primary wound cover, or be applied directly over smaller wounds to apply vacuum therapy. When applied directly over smaller wounds, the adhesive material of the patch provides a conforming air tight seal between the perimeter of the patch and the skin surrounding a wound.

## AMENDED CLAIMS

Received by the International Bureau on 07 February 2007 (07.02.2007)

1. A tube attachment device for wound treatment comprising:
  - a patch having an adhesive material around its perimeter for attaching the device in a substantially air-tight seal to a primary wound cover in a vacuum-assisted wound dressing, the primary wound cover having an opening; and
  - a vacuum tube fixed to the patch, the vacuum tube having a ported portion located near the opening in the primary wound cover to allow vacuum pressure to be communicated to the wound.
2. A tube attachment device as in claim 1, the patch further comprising a frame for holding the vacuum tube.
3. A tube attachment device as in claim 1, further comprising a second tube fixed to the patch, the second tube having a ported portion in communication with the opening in the primary wound cover, wherein the second tube is adapted for monitoring operation of the vacuum-assisted wound dressing or for delivering fluid to the vacuum-assisted wound dressing.
4. A tube attachment device as in claim 3, wherein the second tube extends through the opening in the primary wound cover and into the vacuum-assisted wound dressing.
5. A tube attachment device as in claim 3, wherein the vacuum tube and the second tube are disposed as co-axial lumens.
6. A tube attachment device as in claim 1, wherein the ported portion of the vacuum tube comprises a plurality of flanges and at least one port located in a trough between adjacent flanges.

7. A tube attachment device as in claim 2, wherein the frame forms a suction chamber around the ported portion of the vacuum tube, the frame including a main body for supporting the vacuum tube and a flexible skirt depending downward from the main body to provide a conforming air tight seal between the skirt and primary wound cover.

8. A tube attachment device as in claim 2, the patch further comprising a first thin film interposed between the frame and a transparent second thin film, the first thin film being bonded to the frame and extending outwardly therefrom, the second thin film being bonded to the first thin film and extending outwardly therefrom to the perimeter of the patch, the adhesive material being disposed on the second thin film.

9. A tube attachment device as in claim 2, the patch further comprising a transparent film bonded to frame and extending outwardly therefrom to the perimeter of the patch, the transparent film being made of the same material as the primary wound cover.

10. A tube attachment device as in claim 1, wherein the patch comprises a flexible sheet having an aperture therethrough, wherein a port is disposed in a side wall of the vacuum tube, and wherein the vacuum tube is attached to the flexible sheet so that the port is substantially in register with the aperture and a portion of the tube adjacent to the aperture is disposed substantially parallel to the flexible sheet.

11. A tube attachment device for wound treatment comprising:  
a patch having an adhesive material around its perimeter for attaching the device in a substantially air-tight seal to skin surrounding a wound to form a primary wound cover in a vacuum-assisted wound dressing; and  
a vacuum tube having a ported portion fixed to the patch for communicating vacuum pressure to the wound.

12. A vacuum-assisted wound dressing comprising:  
a thin-film wound cover adapted to be attached in a substantially air-tight seal to skin surrounding a wound, the thin-film wound cover having an opening therethrough;

a tube attachment device including a patch having an adhesive material around its perimeter for attaching the device in a substantially air-tight seal to the thin-film wound cover; and

a vacuum tube fixed to the patch, the vacuum tube having a ported portion located near the opening in the thin-film wound cover to allow vacuum pressure to be communicated to the wound .

13. A vacuum-assisted wound dressing as in claim 12, the patch further comprising a frame for holding the vacuum tube.

14. A wound dressing as in claim 12, further comprising a second tube fixed to the patch, the second tube having a ported portion in communication with the opening in the thin-film wound cover, wherein the second tube is adapted for monitoring operation of the wound dressing or for delivering fluid to the wound dressing.

15. A vacuum-assisted wound dressing as in claim 14, wherein the second tube extends through the opening in the thin-film wound cover and into the wound dressing.

16. A vacuum-assisted wound dressing as in claim 14, wherein the vacuum tube and the second tube are disposed as co-axial lumens.

17. A vacuum-assisted wound dressing as in claim 12, wherein the ported portion of the vacuum tube comprises a plurality of flanges and at least one port located in a trough between adjacent flanges.

18. A vacuum-assisted wound dressing as in claim 13, wherein the frame forms a suction chamber around the ported portion of the vacuum tube, the frame including a main body for supporting the vacuum tube and a flexible skirt depending downward from the main body to provide a conforming air tight seal between the skirt and primary wound cover.

19. A vacuum-assisted wound dressing as in claim 13, the patch further comprising a first thin film interposed between the frame and a transparent second thin film,

the first thin film being bonded to the frame and extending outwardly therefrom, the second thin film being bonded to the first thin film and extending outwardly therefrom to the perimeter of the patch, the adhesive material being disposed on the second thin film.

20. A vacuum-assisted wound dressing as in claim 13, the patch further comprising a transparent film bonded to frame and extending outwardly therefrom to the perimeter of the patch, the transparent film being made of the same material as the primary wound cover.

21. A vacuum-assisted wound dressing as in claim 12, wherein the patch comprises a flexible sheet having an aperture therethrough, wherein a port is disposed in a side wall of the vacuum tube, and wherein the vacuum tube is attached to the flexible sheet so that the port is substantially in register with the aperture and a portion of the tube adjacent to the aperture is disposed substantially parallel to the flexible sheet.

22. A tube attachment device as in claim 11, wherein the ported portion of the vacuum tube comprises a plurality of flanges and at least one port located in a trough between adjacent flanges.

23. A tube attachment device as in claim 11, the patch further comprising a frame for holding the vacuum tube, the frame forming a suction chamber around the ported portion of the vacuum tube, the frame including a main body for supporting the vacuum tube and a flexible skirt depending downward from the main body to provide a conforming air tight seal between the skirt and primary wound cover.

24. A tube attachment device as in claim 11, the patch further comprising a frame for holding the vacuum tube and a first thin film interposed between the frame and a transparent second thin film, the first thin film being bonded to the frame and extending outwardly therefrom, the second thin film being bonded to the first thin film and extending outwardly therefrom to the perimeter of the patch, the adhesive material being disposed on the second thin film.

1/4

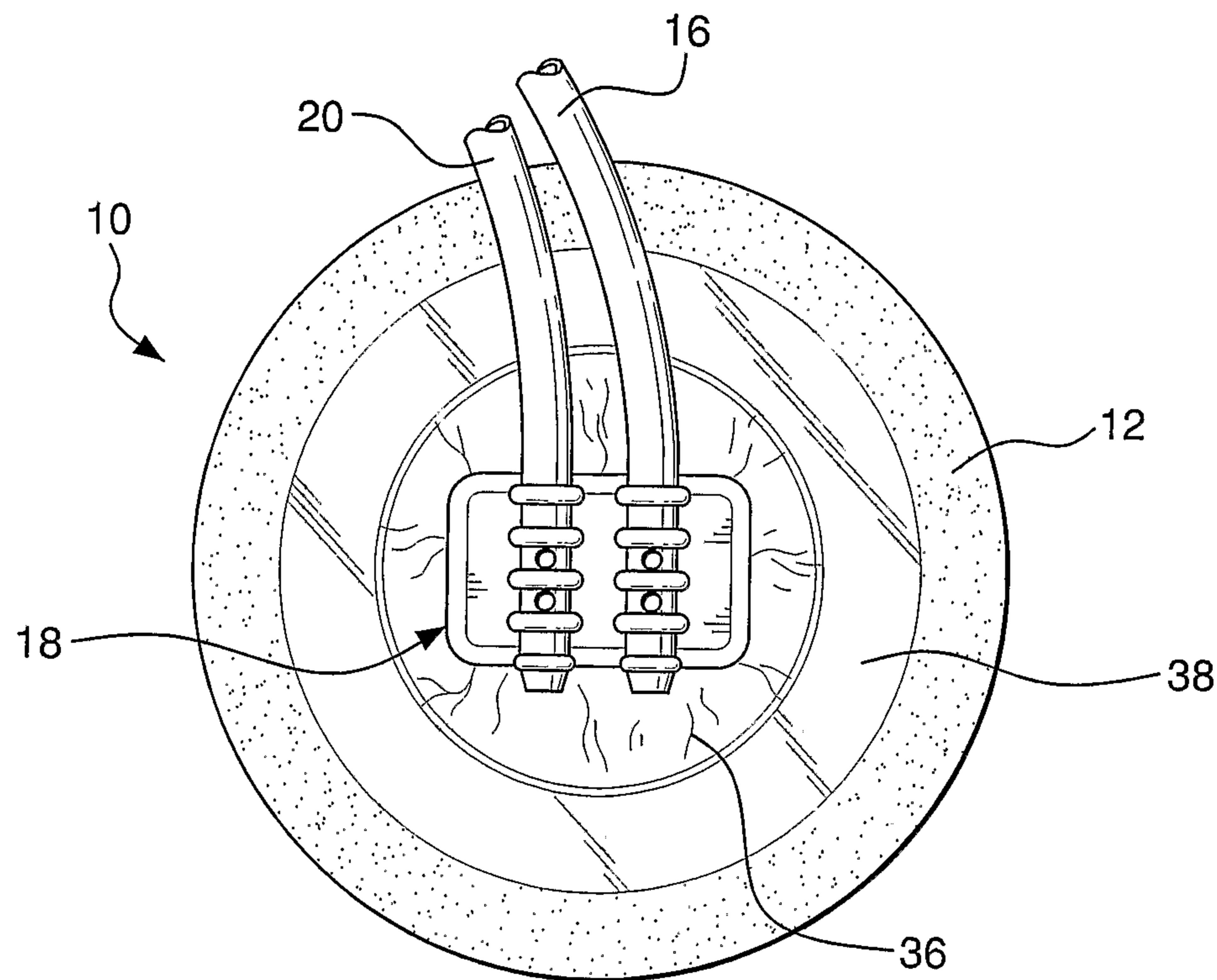


FIG. 1A

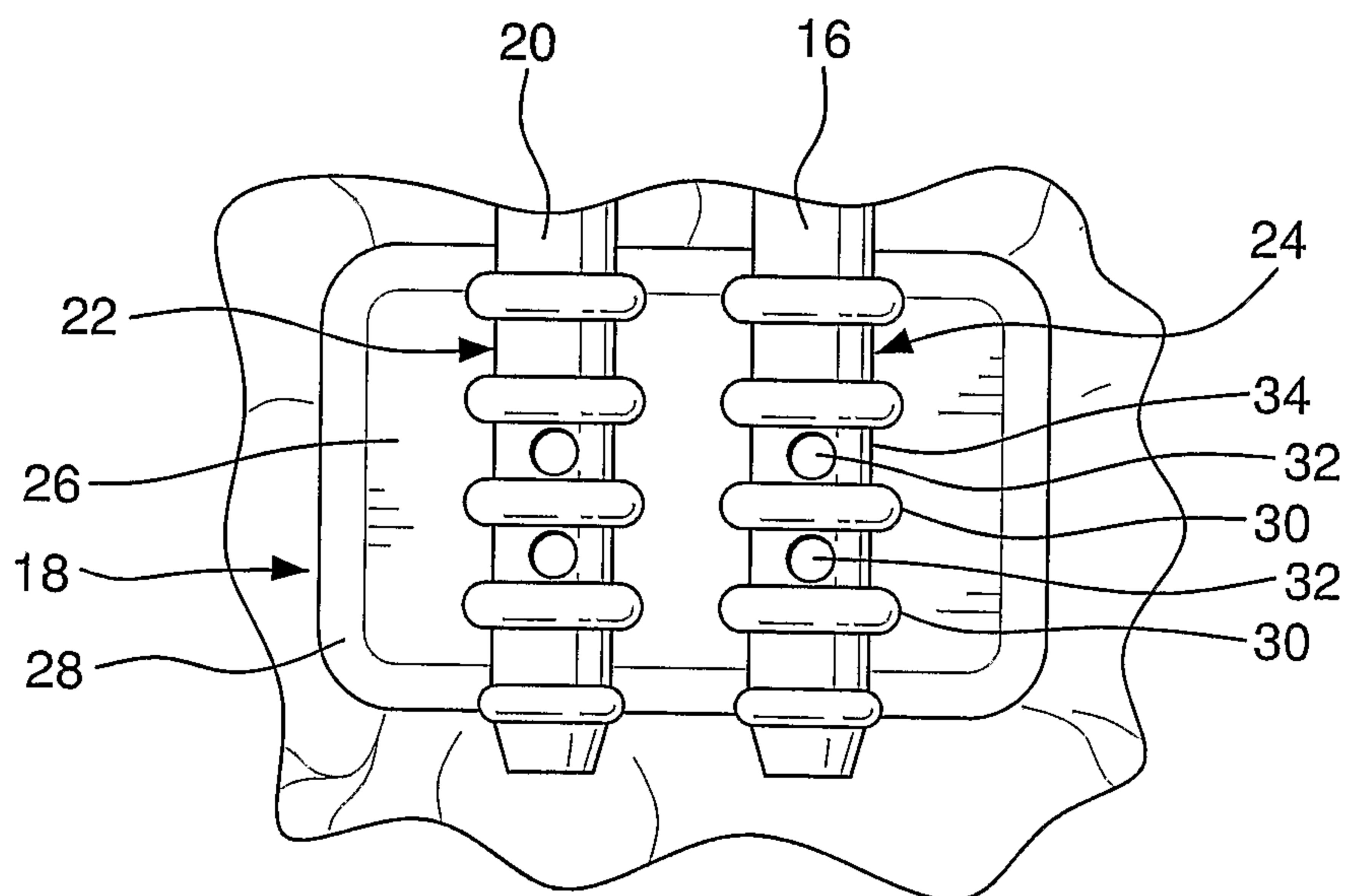


FIG. 1B

2/4

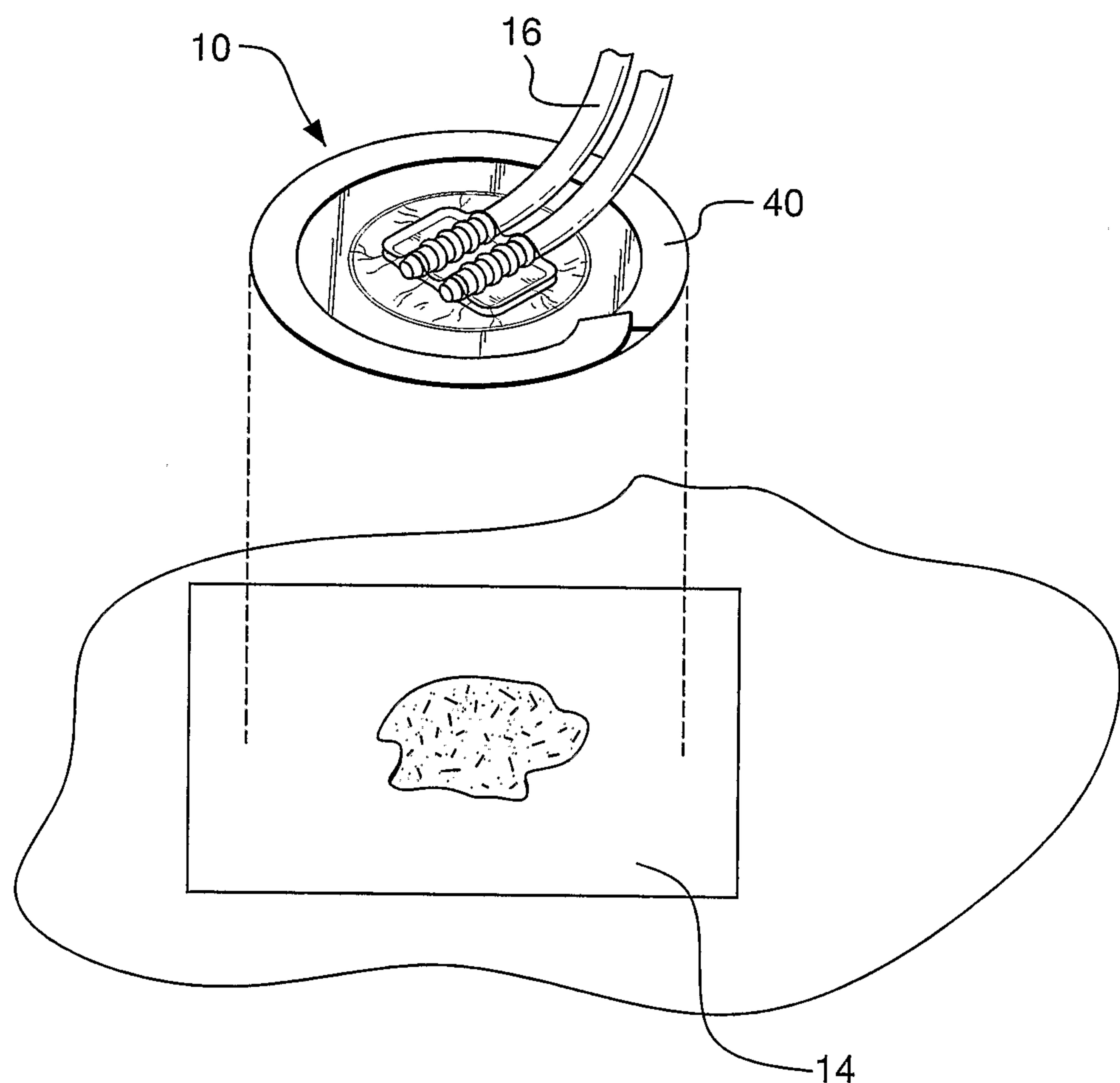


FIG. 2

3/4

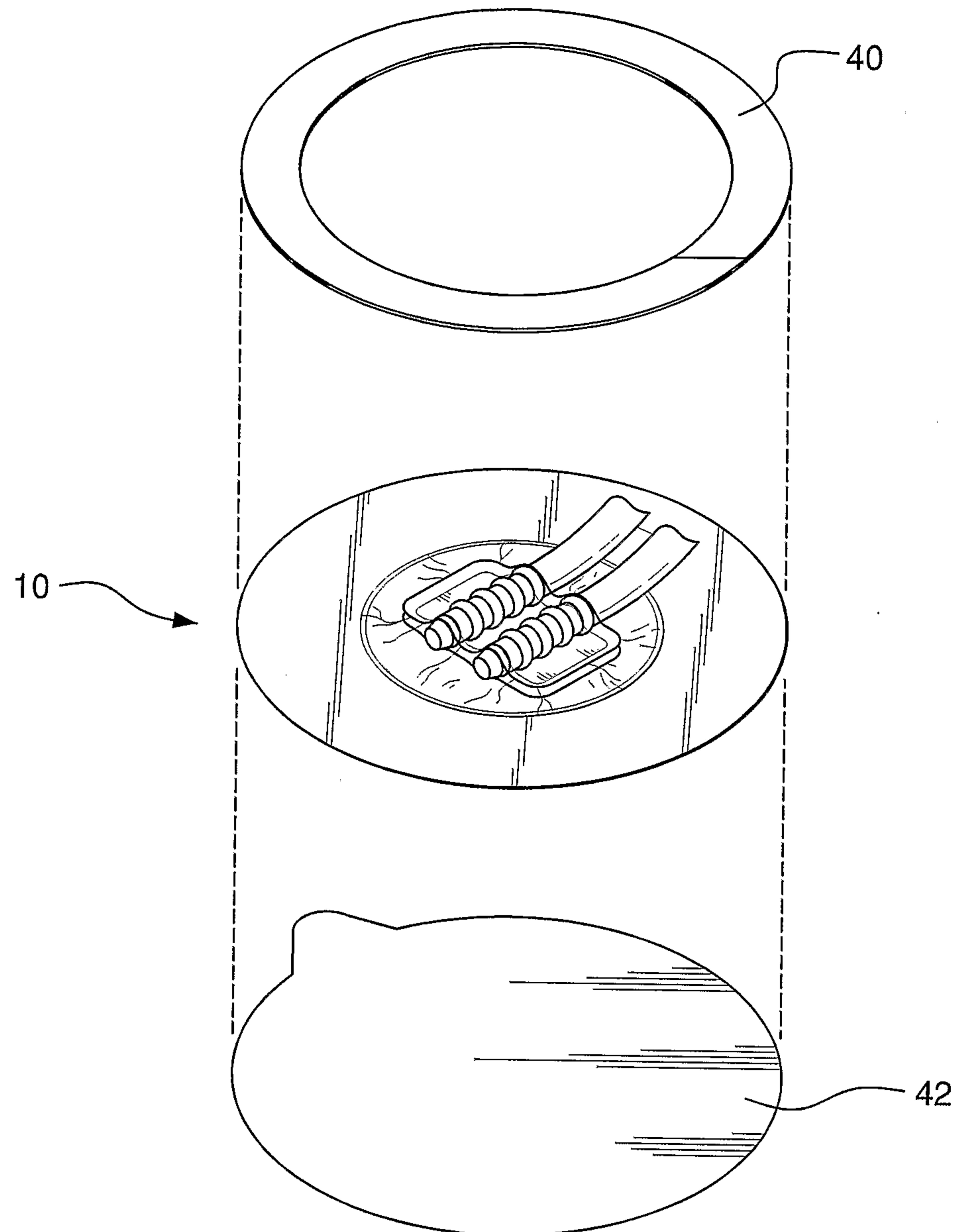


FIG. 3

4/4

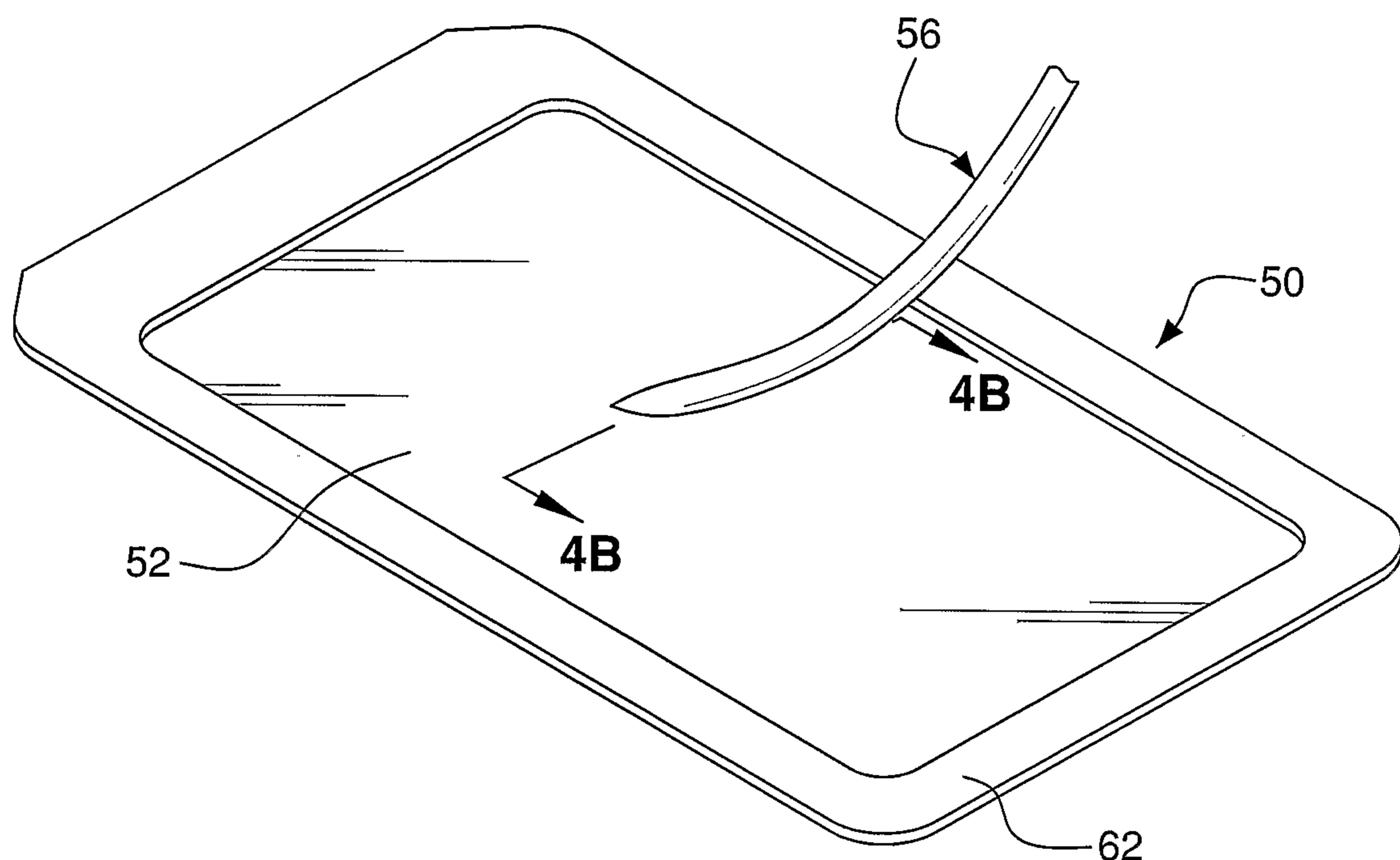


FIG. 4A

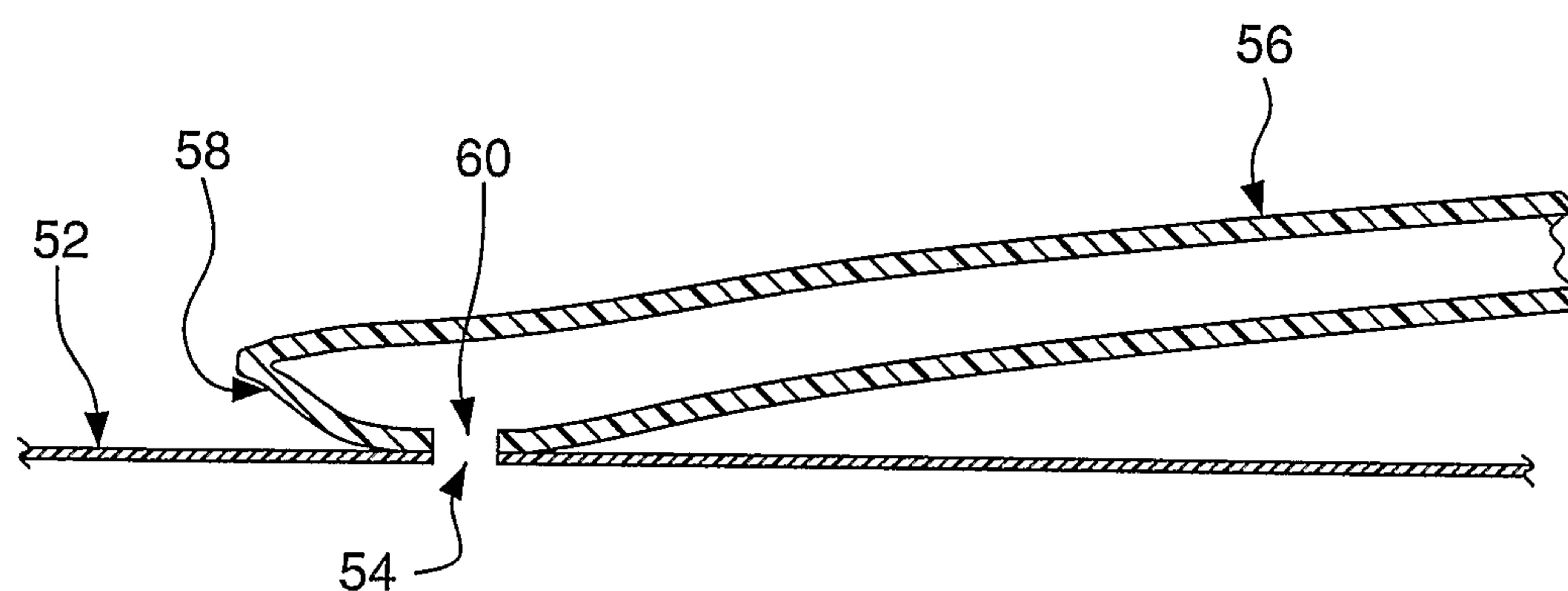


FIG. 4B

