

FIG. 1A



FIG. 1B

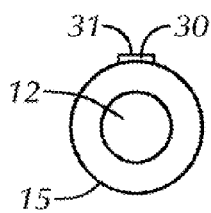


FIG. 1C

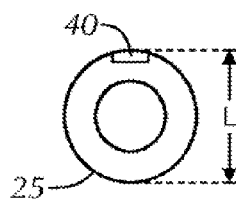


FIG. 1D

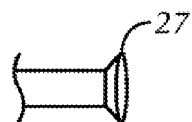


FIG. 1E

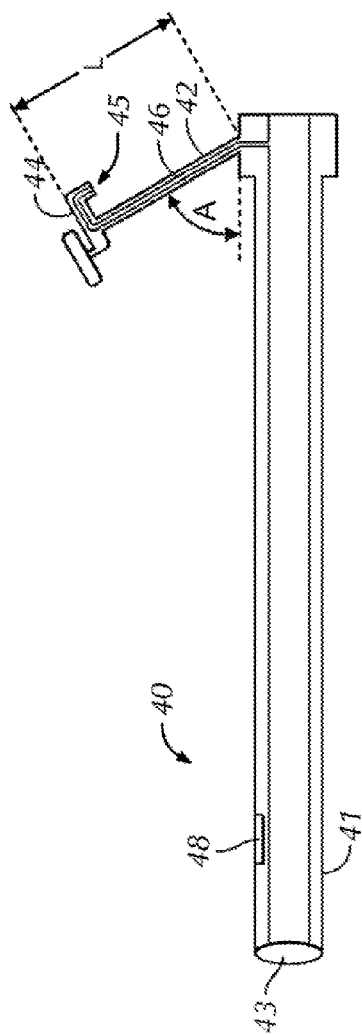


FIG. 2

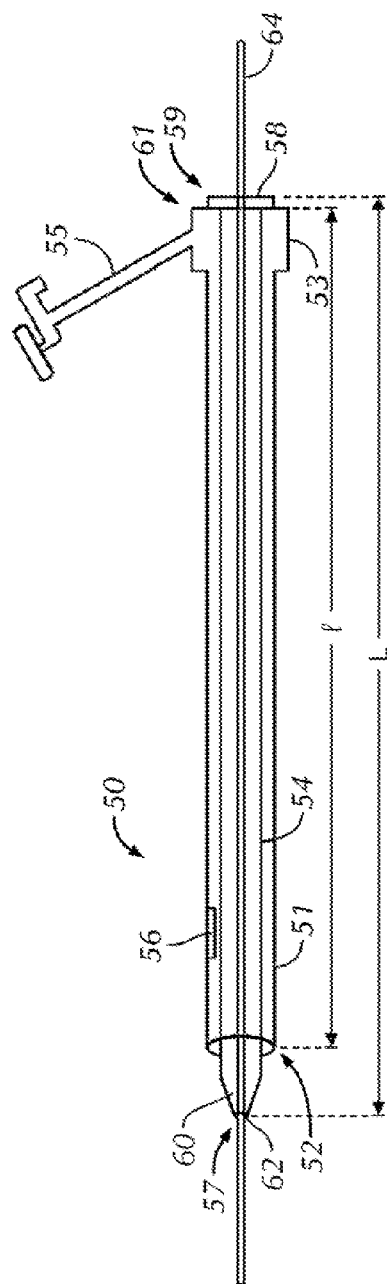


FIG. 3

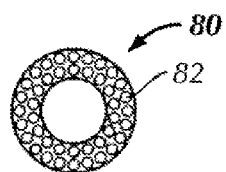


FIG. 4

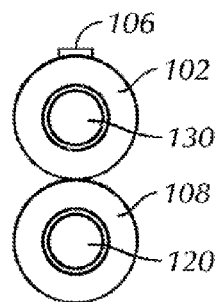


FIG. 5C

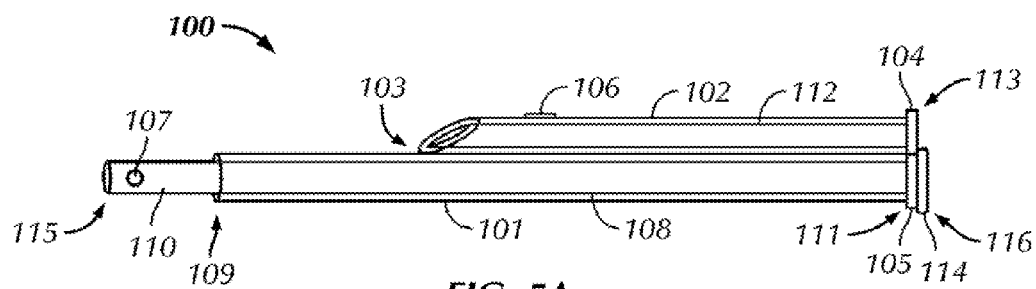


FIG. 5A

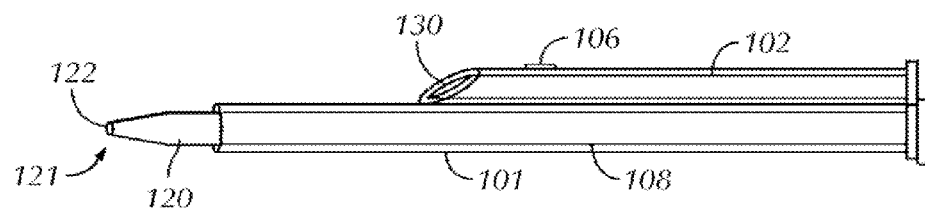


FIG. 5B

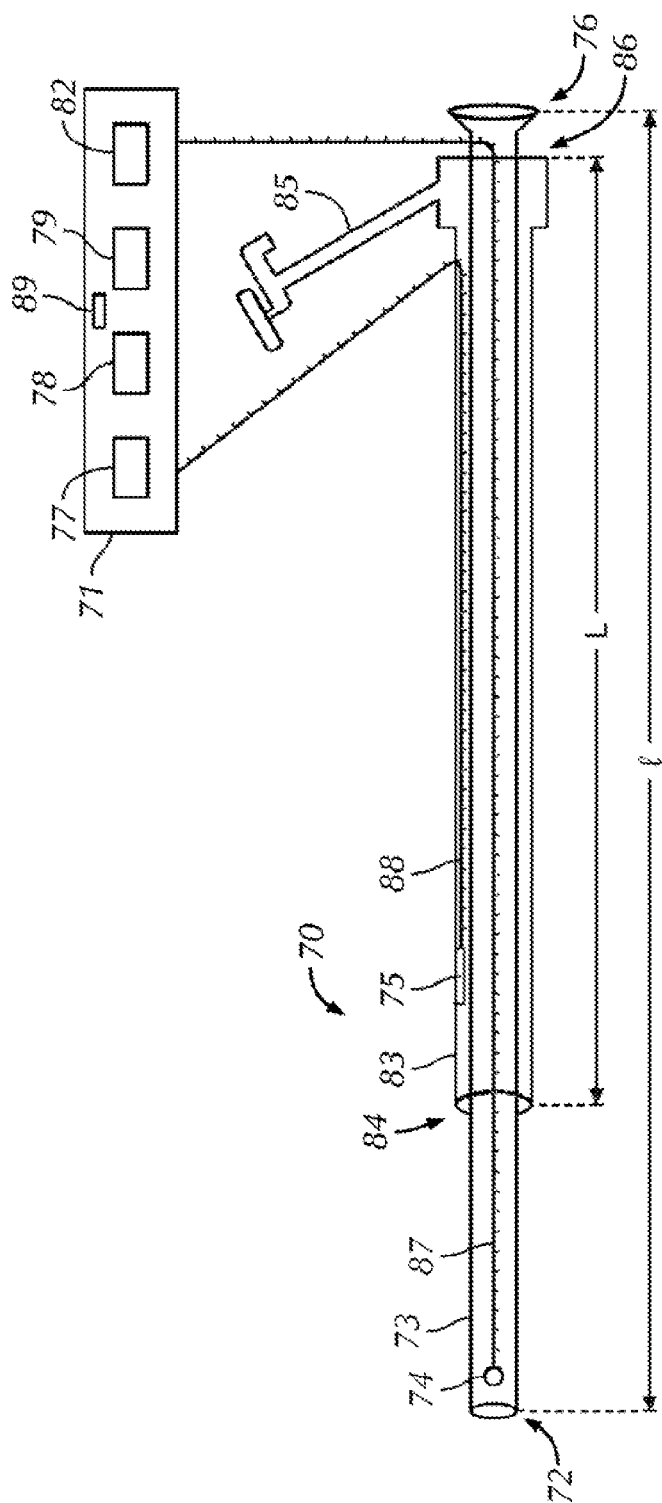


FIG. 6

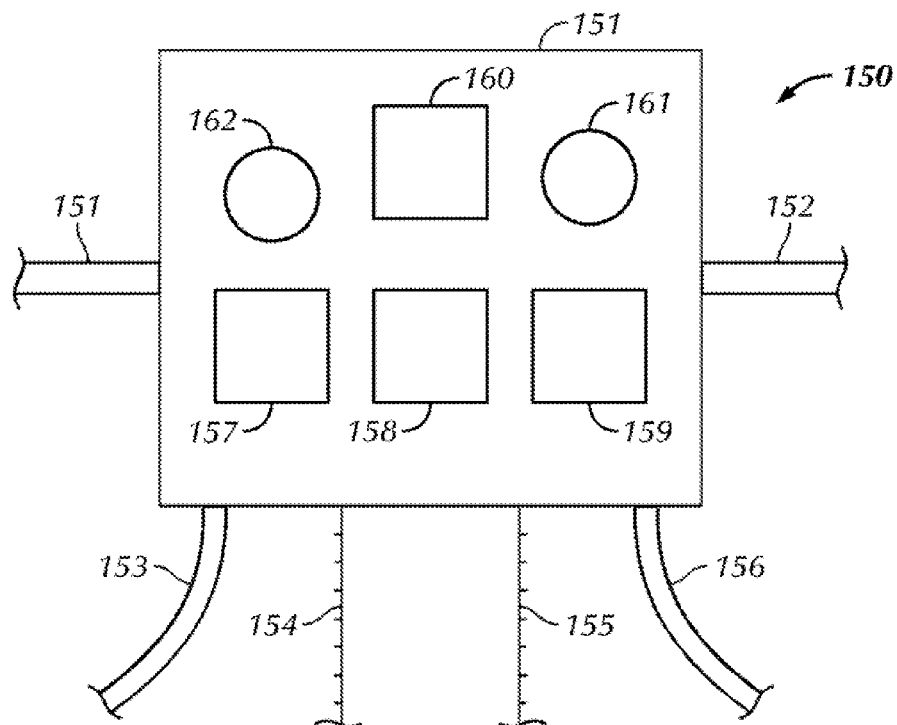


FIG. 7

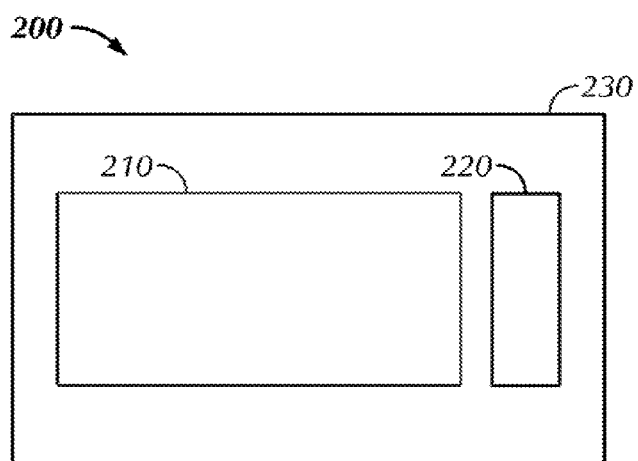


FIG. 8

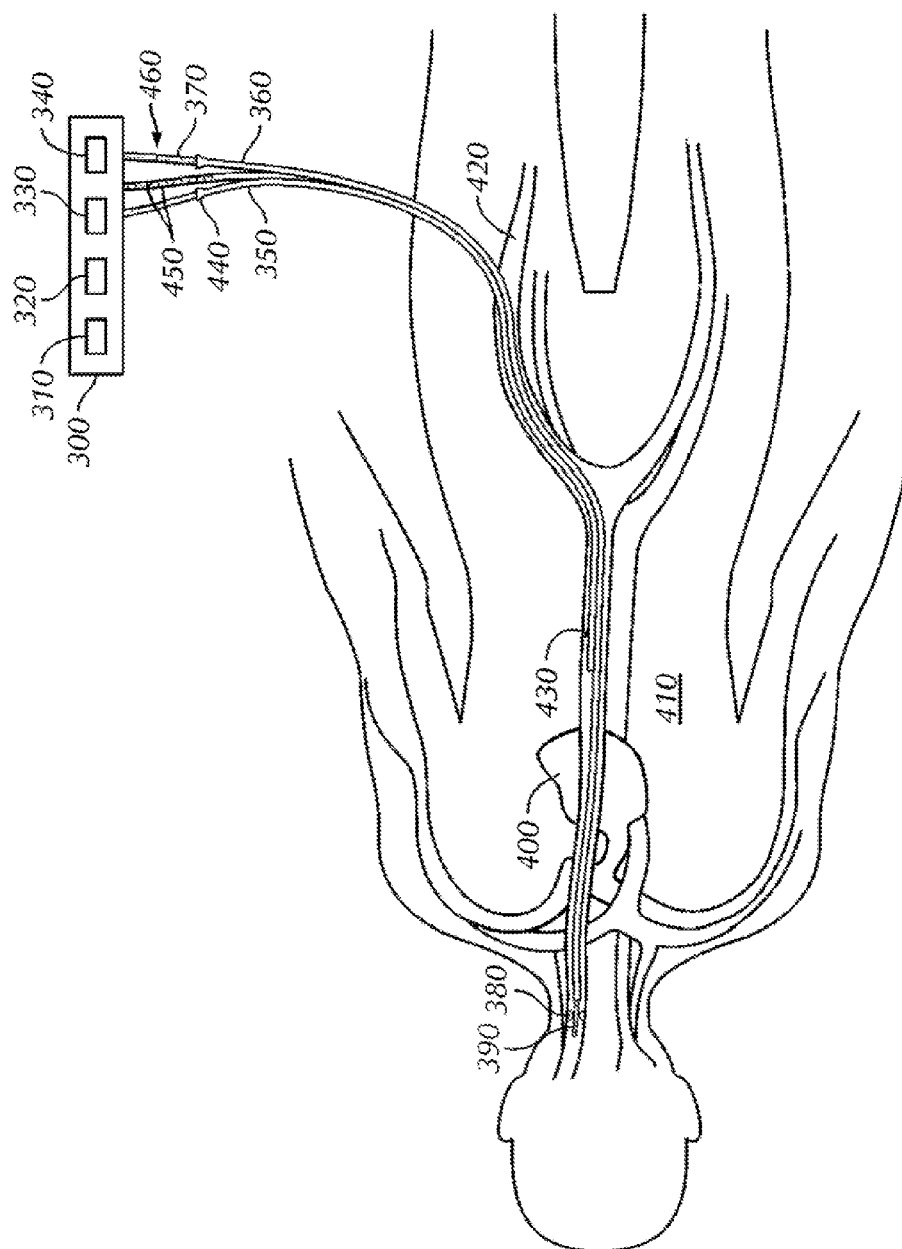


FIG. 9

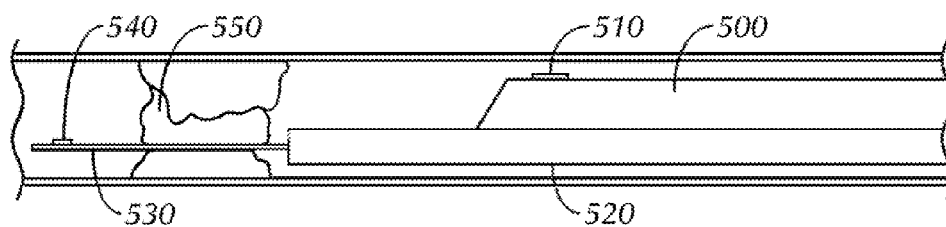


FIG. 10

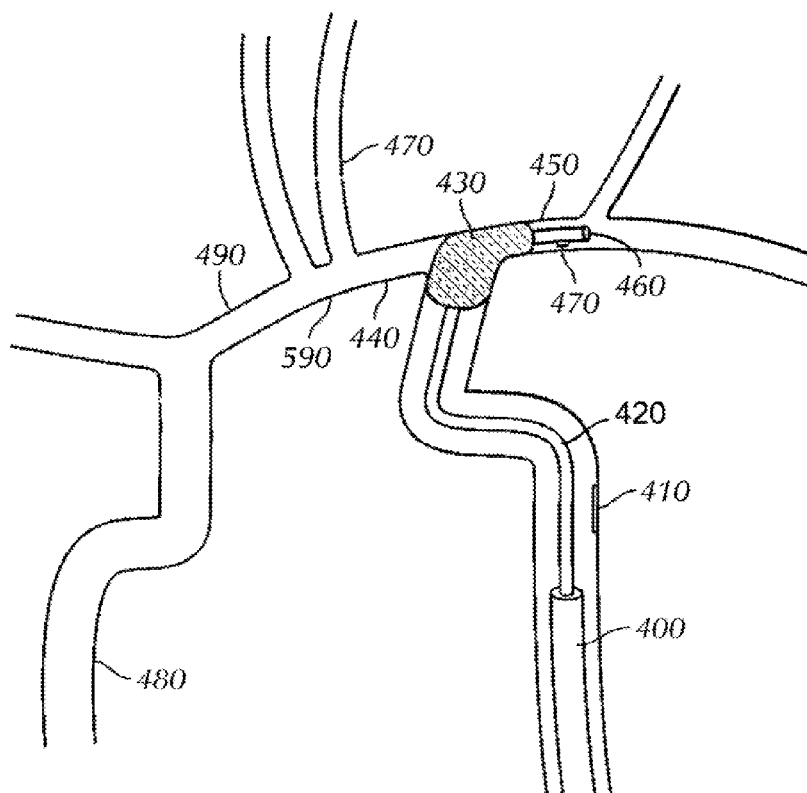


FIG. 11

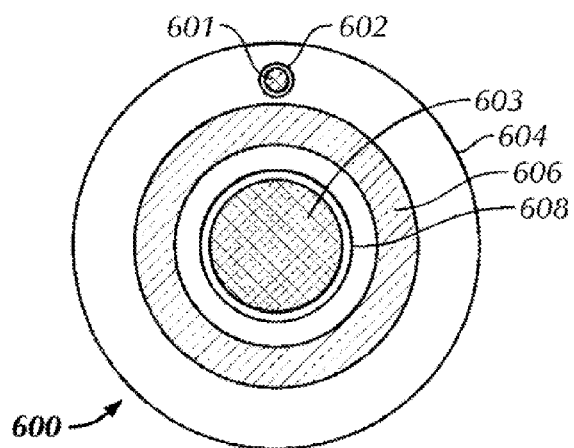


FIG. 12A

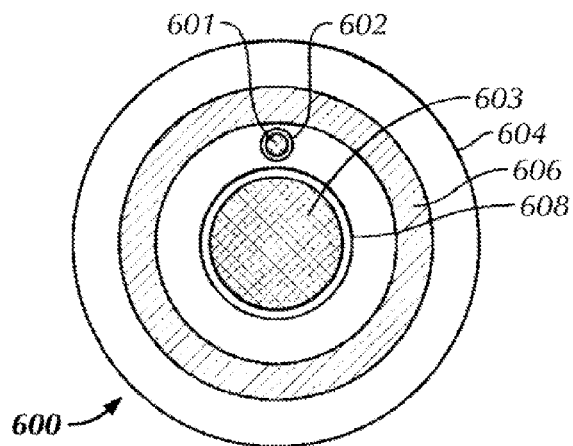


FIG. 12B

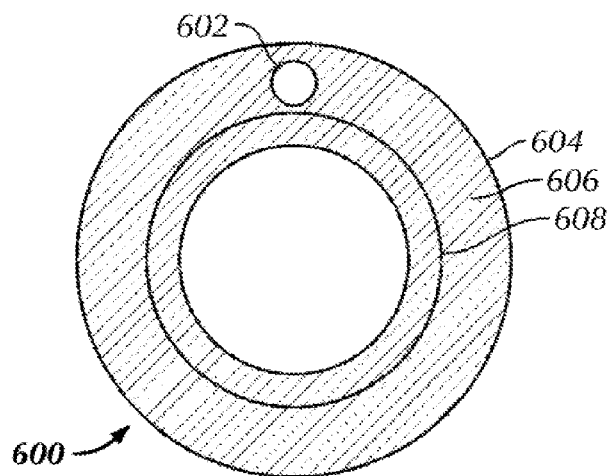


FIG. 13

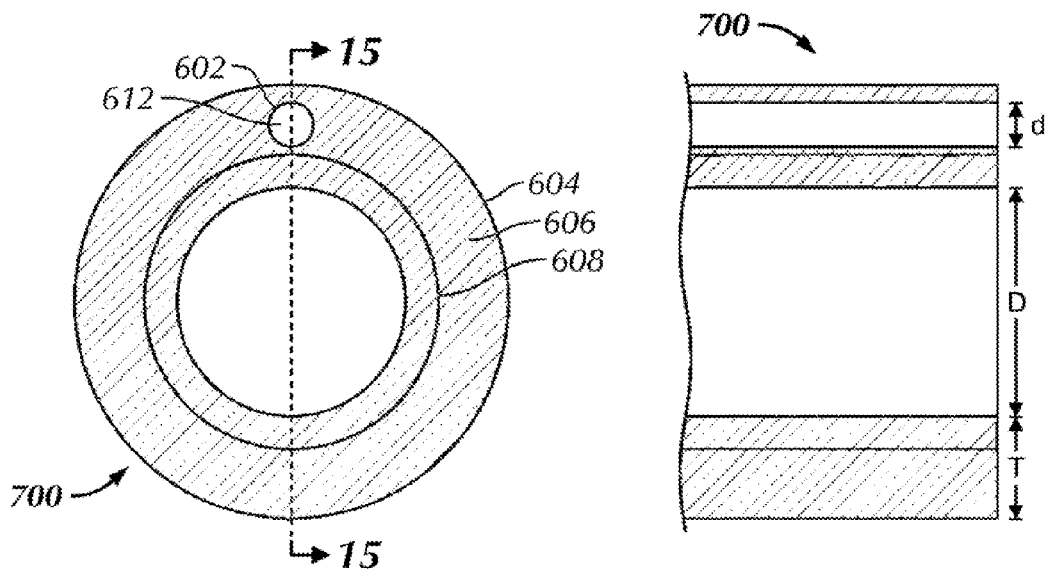


FIG. 14

FIG. 15

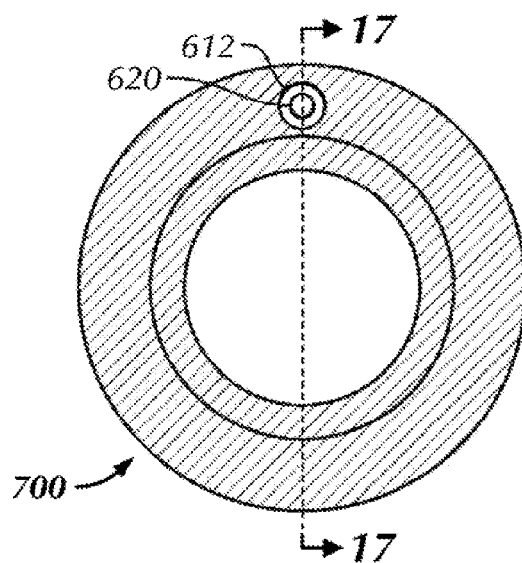


FIG. 16

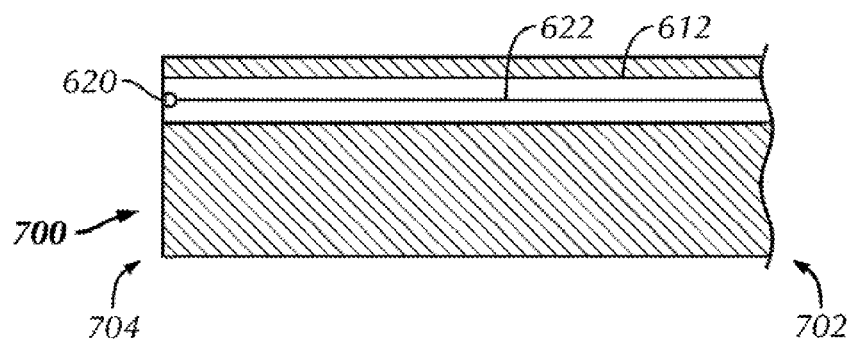


FIG. 17A

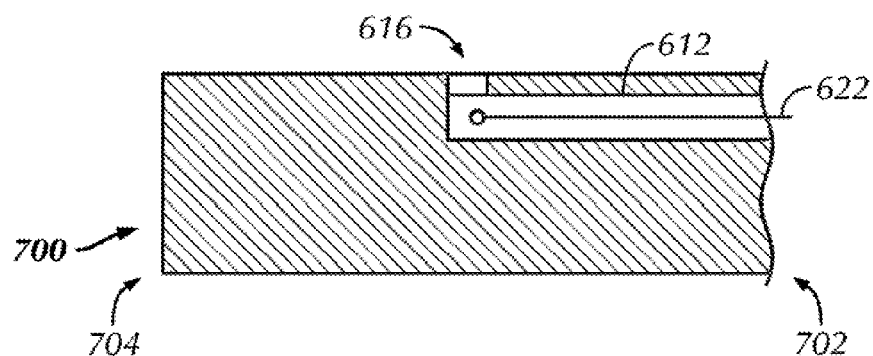


FIG. 17B

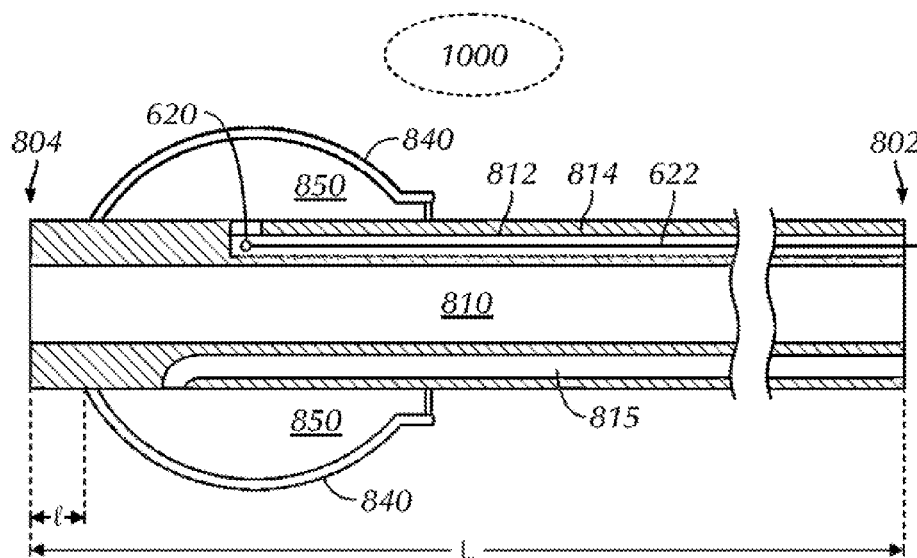


FIG. 18

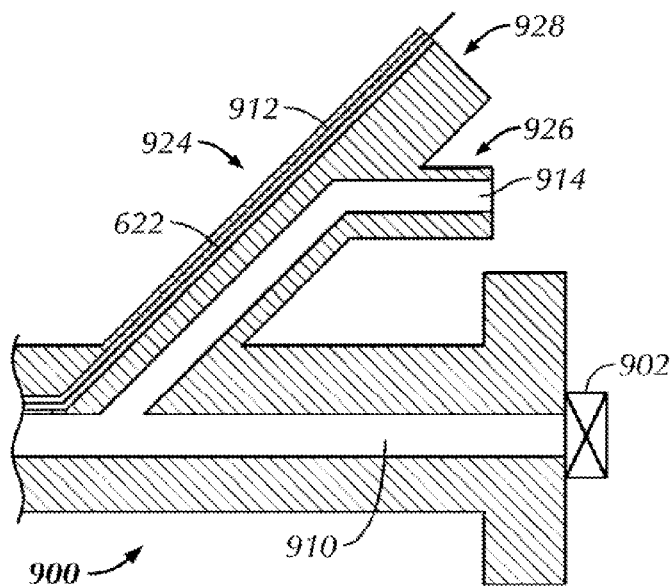


FIG. 19

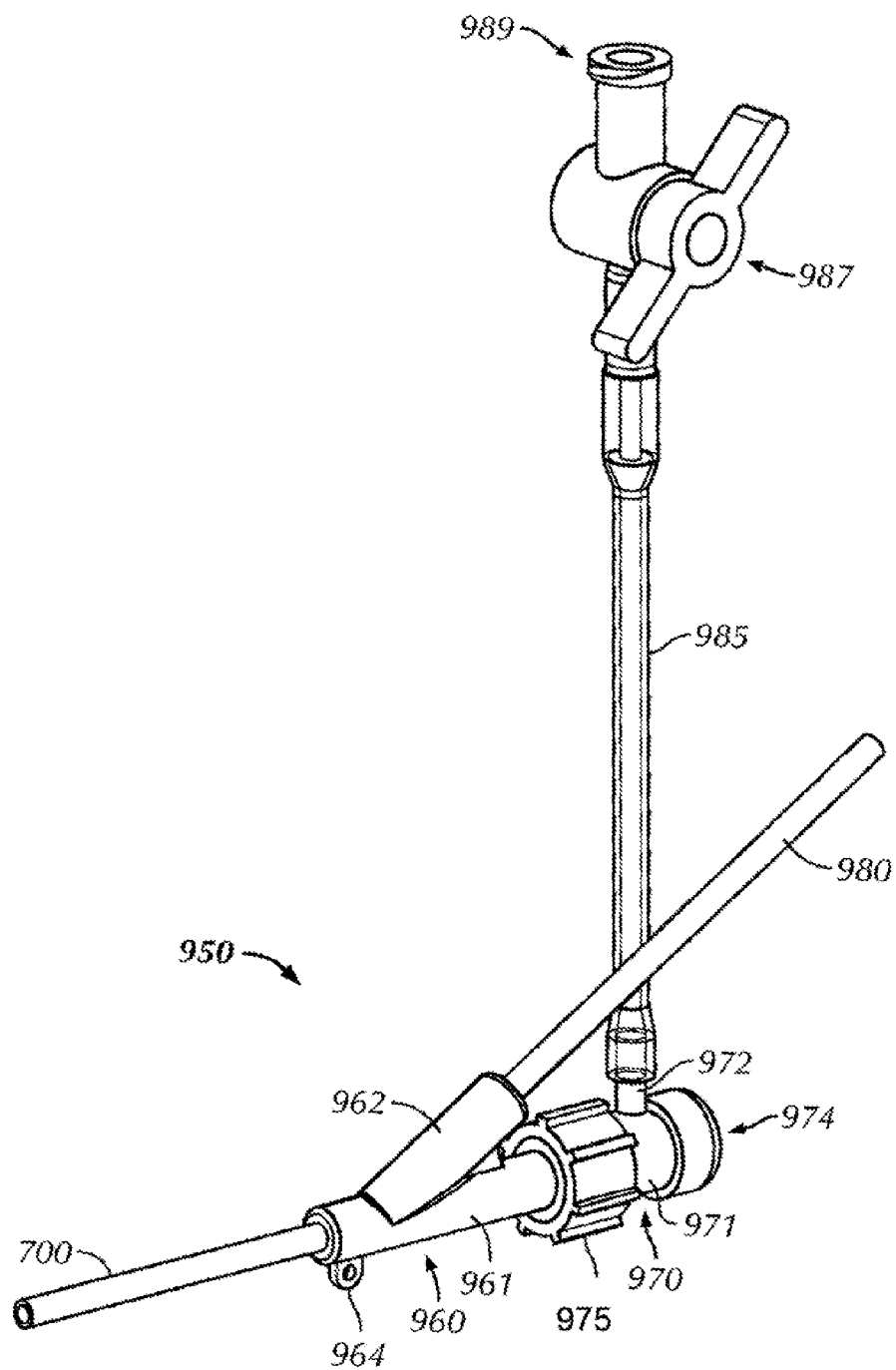


FIG. 20

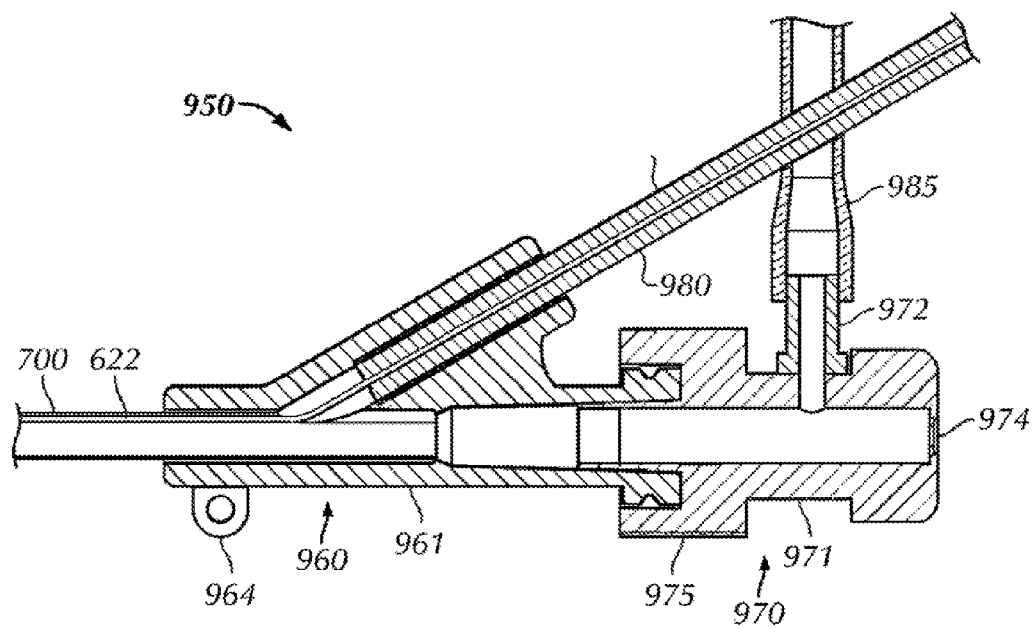


FIG. 21

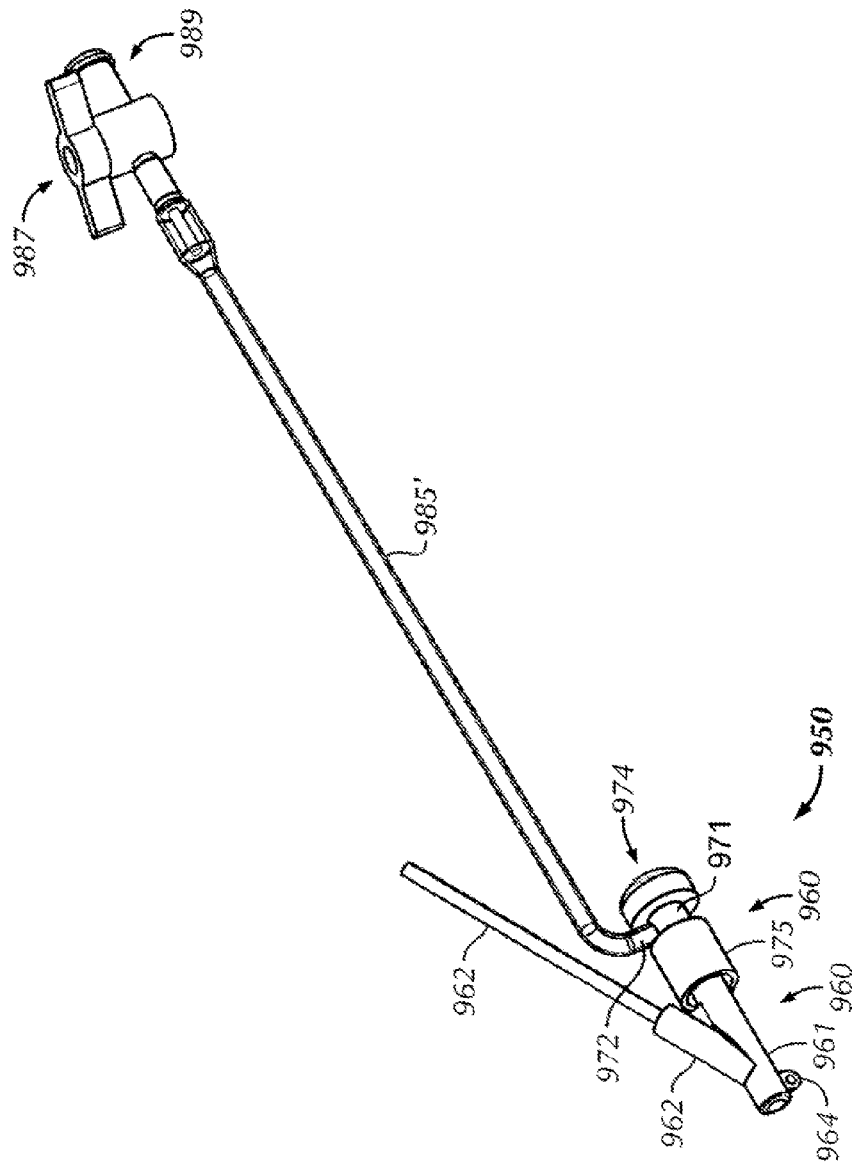


FIG. 22

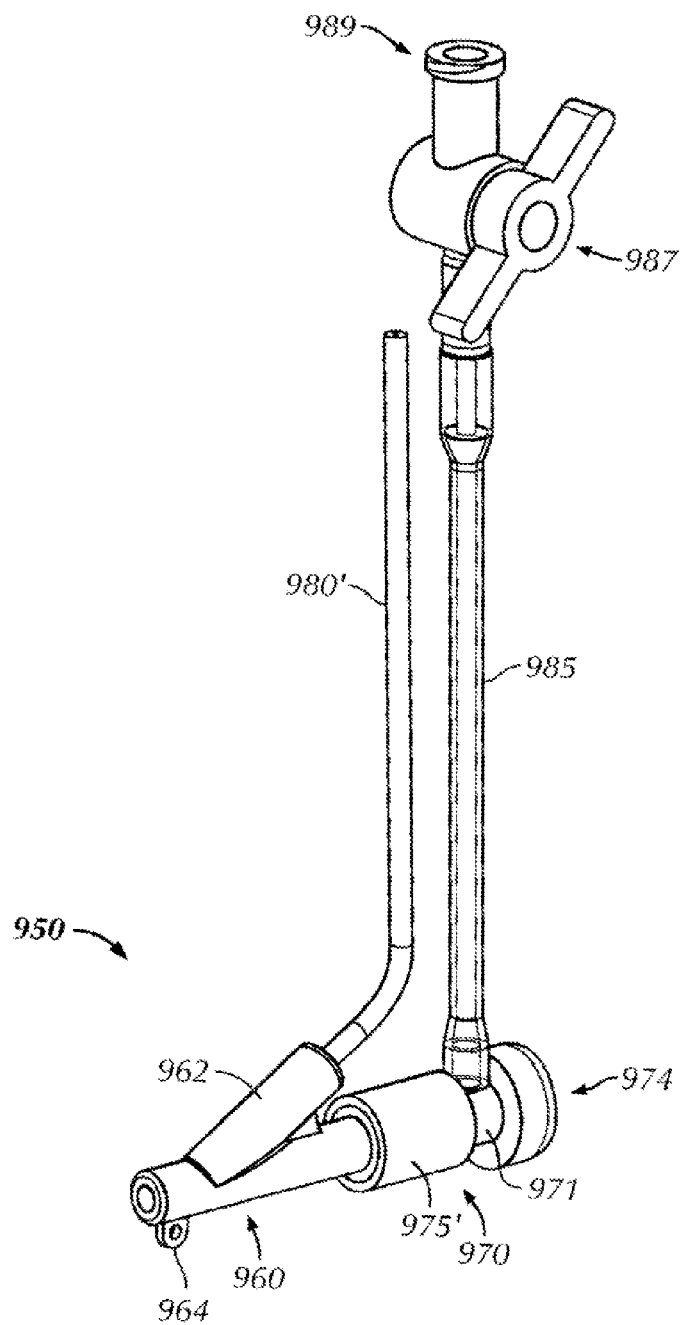


FIG. 23

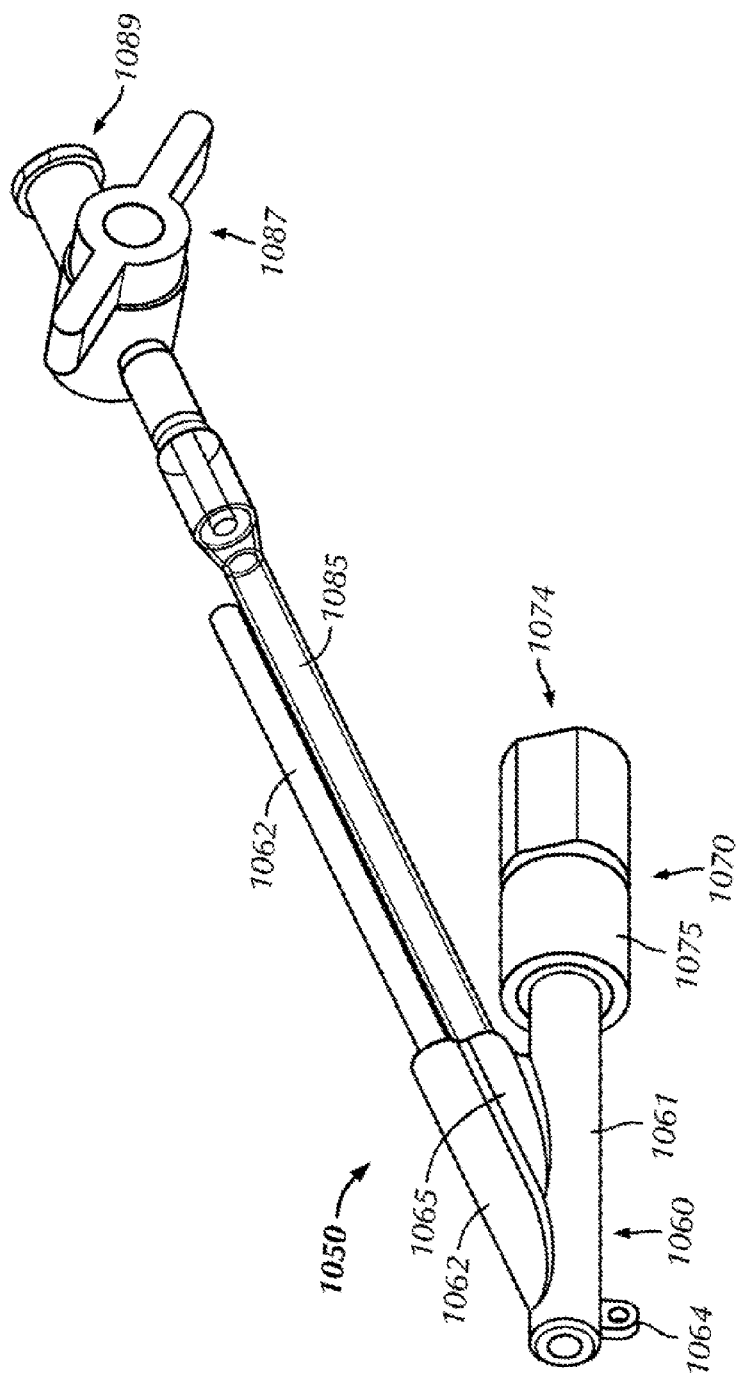


FIG. 24

METHODS FOR PRESSURE MEASUREMENTS WITHIN A BODY LUMEN

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application is a continuation of U.S. patent application Ser. No. 14/687,761, filed Apr. 15, 2015, which is a continuation of U.S. patent application Ser. No. 12/900,360, filed Oct. 7, 2010, which claims priority to U.S. Provisional Application No. 61/249,573 filed Oct. 7, 2009, the entireties of all of which are incorporated by reference without disclaimer.

BACKGROUND

Field

[0002] The invention relates generally to medical devices, perfusion systems, and combinations of medical devices and perfusion systems configured to detect fluid pressure in a fluid-filled space or space normally occupied by fluid and/or to transfer fluid to or from a space in a subject. The invention also relates to perfusion systems configured to be used to perfuse a fluid into a site in a subject, such as a site downstream to an arterial or venous occlusion in a subject. The invention further relates to methods of perfusing a fluid into a subject that has an obstruction to fluid flow by employing a medical device, perfusion system, or combination of medical device and perfusion system to perfuse fluid downstream to a site of obstruction to fluid flow. The obstruction to fluid flow may be, for example, an obstruction to blood flow in a blood vessel, such as a cerebral artery. The invention also relates to methods of manufacturing the present medical devices.

Description of the Related Art

[0003] Examples of medical devices that include pressure sensors and reperfusion devices include those disclosed in U.S. Pat. Nos. 5,701,905, 5,800,374, 6,042,559, 6,044,845, 6,295,990, 6,435,139, and 7,520,858, and U.S. Patent Application Pub. Nos. 2008/0142783, 2008/0161794, 2008/0228167, 2009/0125007, 2010/0114063.

SUMMARY

[0004] Methods for incorporating one or more sensors (e.g., pressure sensors) into conduits like catheters, sheaths, and hubs for either are disclosed. Some embodiments of the methods include creating passageways for the transmission lines for the sensors.

[0005] Some embodiments of the present methods include forming an elongated body having a wall that defines a first lumen, a stiffener embedded in the wall, and a sensor lumen positioned in the wall, where the sensor lumen is not in direct fluid communication with the first lumen and does not impinge on the first lumen, the elongated body has a first end and a second end, and the first lumen extends from the first end to the second end such that both the first and second ends are open; and positioning a sensor at least partially in the sensor lumen. In some embodiments, the method also includes connecting a hub to the elongated body, the hub containing a first lumen in communication with the first lumen of the elongated body, a valve configured to seal the first lumen of the hub, and a second lumen in communication with the sensor lumen of the elongated body. The hub

may have multiple pieces. The hub lumens may be positioned in separate pieces or the same piece.

[0006] Some embodiments of the present methods include positioning one or more of: a first lumen mandrel; a stiffener; a second lumen mandrel; a first lumen tube; a second lumen tube; and a shrink wrap material such that the stiffener is outside of the first lumen mandrel, the first lumen tube is outside of the stiffener, the shrink wrap material is outside of the first lumen tube, and both the second lumen mandrel and the second lumen tube are inside of the shrink wrap material, thereby forming a combination; heating the combination such that a melting temperature of the first lumen tube is reached and such that an activation temperature of the shrink wrap material is reached, the heating being sufficient to form an elongated body having a wall defining a first lumen, the elongated body also having a second lumen positioned in the wall; after the heating, removing the second lumen mandrel leaving the second lumen formed at least in part by the second lumen tube; and positioning a sensor at least partially in the second lumen; where the elongated body has a first end and a second end, and the first lumen extends from the first end to the second end such that both the first and second ends are open. The heating may be accomplished through an infrared heater.

[0007] Medical devices made using the present methods are also disclosed. Some embodiments of the present medical devices include an elongated body having a wall that defines a first lumen, a stiffener embedded in the wall, and a sensor lumen positioned in the wall; and a sensor positioned at least partially in the sensor lumen; where the sensor lumen is separate from the first lumen so as not to be in direct fluid communication with the first lumen and does not impinge on the first lumen, the elongated body has a first end and a second end, and the first lumen extends from the first end to the second end such that both the first and second ends are open.

[0008] Some embodiments of the present medical devices include a body configured as a hub for connection to an elongated tube, the body including a primary lumen, a side arm that includes a flushing lumen that is in direct fluid communication with the primary lumen, and an embedded transmission line that is not in direct fluid communication with the flushing lumen or the primary lumen within the body; and a valve configured to seal the primary lumen.

[0009] Some embodiments of the present medical devices and perfusion systems can be used to detect fluid pressure in a space and to transmit fluid to or from a space in a subject. The medical devices and perfusion systems have a wide application in the treatment of subjects with an obstruction to fluid flow, such as an obstruction to blood flow in a blood vessel or an obstruction of a visceral organ.

[0010] The present medical devices may have an elongated body having a passageway, a downstream end, and a proximal end; and a pressure sensor attached to the elongated body, the pressure sensor having a length along any axis that is not greater than 2 mm, the pressure sensor being configured to detect a fluid pressure and output one or more signals representative of the detected fluid pressure. Whether an end is “proximal” or “distal” is determined relative to the position of a user. For example, if an elongated body is inserted by a user into a subject, the “distal end” is the end that is farthest away from the user and the “proximal end” is the end that is closest to the user. Some embodiments are further defined as having a device length

extending from the distal end of the elongated body to the proximal-most exposed portion of the proximal end of the elongated body, where the device length is between 10 cm and 160 cm. In some embodiments, the device length is between 60 cm and 140 cm. At least a portion of the elongated body of the medical device has an outer diameter of 3 French (1.0 mm) to 10 French (3.3 mm). The French size will in part depend on the application. For example, for applications that involve infusion of fluid into a cerebral artery, the outer diameter of the medical devices will range from 3 French to 4 French. Larger diameters may be used for infusion of fluid into larger vessels (such as a femoral artery, carotid artery) or a hollow visceral organ (such as urethra, ureter, or bladder) or when used as an introducer sheath.

[0011] In some embodiments, the pressure sensor is configured to have a thickness of between 1 micron and 500 microns. The pressure sensor may have a thickness of between 1 micron and 100 microns. The pressure sensor may be configured to communicate a signal corresponding to fluid pressure via radiofrequency signals or other forms of wireless communication. In some embodiments, the pressure sensor has a width of 10 microns to 2.0 mm, a length of 10 microns to 2.0 mm, and a thickness of 10 microns to 1.0 mm.

[0012] The present medical devices may further include a hub coupled to or integral with the proximal end of the elongated body. The hub can be configured in any manner known to those of ordinary skill in the art. For example, the hub may be configured to interlock with a second medical device such as a tubular medical device for transfer of a fluid from one site (such as the passageway of the medical device) to a second site.

[0013] The present medical devices may optionally include a side arm having a side arm passageway in communication with the passageway of the elongated body, where the pressure sensor is not exposed to the passageway of the elongated body. In some embodiments, the medical device further includes a stopcock coupled to or integral with the side arm. The side arm may have a proximal end coupled to or integral with a hub.

[0014] In some embodiments, the medical device includes an introducer slidably positioned in the passageway of the elongated body, the introducer having a tapered distal tip. The introducer is configured to facilitate insertion of the medical device into a fluid-filled site in a subject, such as a blood vessel. The introducer may be positioned in the passageway of the elongated body such that the distal tapered tip protrudes from the distal end of the elongated body. The proximal end of the introducer may be configured to contact or interlock with the proximal end of the elongated body such that the position of the introducer is secured with the distal tapered tip protruding from the distal end of the elongated body. Such stabilization facilitates the use of the introducer to insert the medical device into a fluid-filled space in a subject.

[0015] Some embodiments of the present medical devices include: (1) sheath that includes a sheath elongated body having a passageway, a distal end, and a proximal end; a side arm having a side arm passageway in communication with the passageway of the sheath elongated body; and a sheath pressure sensor attached to the sheath elongated body, the sheath pressure sensor being configured to detect a fluid pressure and output one or more signals representative of the detected fluid pressure; (2) an introducer that includes an

introducer elongated body having a proximal end and a distal end that includes a tapered tip, the introducer being configured to be slidably positioned within the passageway of the sheath elongated body; and (3) a catheter that includes a catheter elongated body having a catheter passageway, a distal end, and a proximal end coupled to or integral with a hub; and a catheter pressure sensor attached to the catheter elongated body, the catheter pressure sensor being configured to detect a fluid pressure and output one or more signals representative of the detected fluid pressure; where the catheter is configured to be slidably positioned within the passageway of the sheath elongated body when that passageway is not occupied by the introducer.

[0016] The sheath may have a sheath length extending from the distal end of the sheath elongated body to the proximal-most exposed portion of the proximal end of the sheath elongated body, the sheath length being between 10 cm and 150 cm. In some embodiments, the sheath length is between 60 cm and 90 cm. At least a portion of the sheath elongated body may have an outer diameter of 5 French (1.67 mm) to 10 French (3.3 mm).

[0017] The catheter may have a catheter length extending from the distal end of the catheter elongated body to the proximal-most exposed portion of the proximal end of the catheter elongated body, the catheter length being between 70 cm and 160 cm. In further embodiments, such as embodiments utilized for insertion into the cerebral vasculature of a subject, the catheter length is between 120 cm and 140 cm. At least a portion of the catheter elongated body has an outer diameter of 3 French (1 mm) to 7 French (2.3 mm).

[0018] In some embodiments, the passageway of the sheath elongated body has a diameter that is 0.5 to 2 mm larger than the outer diameter of the catheter that is slidably configured to be positioned within the passageway of the sheath elongated body. In other embodiments, the passageway of the sheath elongated body is 0.5 to 1 mm larger than the outer diameter of the catheter that is slidably configured to be positioned within the passageway of the sheath elongated body.

[0019] The introducer may include an introducer passageway configured to receive a guidewire. In some embodiments, the medical device further includes a guidewire slidably positioned in the introducer passageway. The guidewire may be any guidewire known to those of ordinary skill in the art. The guidewire typically includes a proximal end and a distal end. The length of the guidewire, which is the distance between the proximal end and the distal end, is typically greater than the length of the introducer.

[0020] In some embodiments of the present medical devices that include a sheath, and the passageway of the sheath is thermally insulated. Thermal insulation of the passageway of the sheath may be performed using any method known to those of ordinary skill in the art, including any of the methods described below for thermally insulating a passageway of a catheter.

[0021] The catheter elongated body may optionally include a region that thermally insulates the catheter passageway. For example, a fluid that is cooled below the body temperature of a subject may be infused into a space in a subject using the catheter. Thermal insulation of the catheter passageway facilitates retention of temperature of the infused fluid. A separate pump may be used to pump a coolant through the catheter wall (or the sheath wall in instances where the catheter is slidably positioned within the

sheath) in a closed loop system. Any method known to those of ordinary skill in the art may be used to insulate the catheter passageway.

[0022] In some embodiments, the medical device includes: (1) a first sheath comprising a first sheath elongated body having a first sheath passageway, a distal end, and a proximal end coupled to a valve, the first sheath having a length extending from the distal end of the first sheath elongated body to the proximal-most exposed portion of the first sheath elongated body; (2) a second sheath that includes a second sheath elongated body having a second sheath passageway, a distal end, and a proximal end coupled to or integral with a hub, the second sheath having a length extending from the distal end of the second elongated body to the proximal-most exposed portion of the second elongated body, the length of the first sheath being greater than the length of the second sheath, the second sheath being couplable to the first sheath so that, in use during a procedure, the distal end of the second sheath elongated body will be proximal of the distal end of the first sheath elongated body; (3) a catheter including a catheter elongated body configured to be positionable in the first sheath passageway, the catheter having a distal end and a proximal end coupled to or integral with a hub; (4) a first pressure sensor attached to the first sheath or the second sheath, the first pressure sensor being configured to detect a fluid pressure and output one or more signals representative of the detected fluid pressure; (5) a second pressure sensor attached to the catheter, the second pressure sensor being configured to detect a fluid pressure and output one or more signals representative of the detected fluid pressure; (6) a first introducer positionable in the first sheath passageway, the first introducer having a tapered distal tip; and (7) a second introducer positionable in the second sheath passageway.

[0023] The first introducer may include an introducer passageway configured to receive a guidewire, and the medical device further includes a guidewire positionable in the introducer passageway. In some embodiments, the distal tip of the second introducer is configured to align with the distal end of the second sheath elongated body to form a substantially flush end surface.

[0024] Further embodiments include perfusion systems that include: (1) a sheath including a sheath elongated body having a passageway, a distal end, and a proximal end; a side arm having a side arm passageway in communication with the passageway of the sheath elongated body; a sheath pressure sensor attached to the sheath elongated body, the sheath pressure sensor being configured to detect a fluid pressure and output one or more signals representative of the detected fluid pressure; (2) a catheter including a catheter elongated body having a catheter passageway, a distal end, and a proximal end coupled to or integral with a hub; and a catheter pressure sensor attached to the catheter elongated body, the catheter pressure sensor being configured to detect a fluid pressure and output one or more signals representative of the detected fluid pressure; where the catheter is configured to be slidably positioned within the passageway of the sheath elongated body; and (3) a device including a detector system configured to receive one or more signals from the sheath pressure sensor and/or the catheter pressure sensor to determine and/or display a value corresponding to each detected fluid pressure; and a pump coupled to the side arm and to the catheter, the pump configured to facilitate the transfer of fluid from the side arm to the catheter.

[0025] The pump may be configured to facilitate the transfer of fluid from the side arm to the catheter using any method known to those of ordinary skill in the art. For example, the pump may utilize a roller on a piece of tubing to facilitate pumping of fluids. In other embodiments, a chamber with a compressor facilitates transfer of fluids. A power syringe may be employed such as a power injector pump used for angiographic procedures. Other examples of pumps contemplated include diaphragm-type mechanisms to fill a chamber and then empty it, with valves to control the directionality of flow.

[0026] The device may further be configured to reduce temperature of the fluid that is being transferred from the side arm to the catheter. Any method known to those of ordinary skill in the art may be used to reduce temperature of the transferred. For example, the device may include a thermoregulator that functions to reduce temperature of the fluid that is being pumped from the side arm to the catheter.

[0027] The perfusion system may include any of the medical devices as set forth in this disclosure. In some embodiments, the perfusion system further includes a thermoregulator. The thermoregulator is configured to cool blood that has passed from the side arm to the catheter. The thermoregulator may be separate or integral to the detector system. The thermoregulator may further include a monitor that displays temperature of the fluid that has passed from the side arm to the catheter. In some embodiments, an ice bath is configured to be a thermoregulator.

[0028] Some embodiments of the present perfusion systems include: (1) a first sheath including a first sheath elongated body having a first sheath passageway, a distal end, and a proximal end coupled to a valve, the first sheath having a length extending from the distal end of the first sheath elongated body to the proximal-most exposed portion of the first sheath elongated body; (2) a second sheath including a second sheath elongated body having a second sheath passageway, a distal end, and a proximal end coupled to or integral with a hub, the second sheath having a length extending from the distal end of the second sheath elongated body to the proximal-most exposed portion of the second sheath elongated body, the length of the first sheath being greater than the length of the second sheath, the second sheath being couplable to the first sheath so that, in use during a procedure, the distal end of the second sheath elongated body will be proximal of the distal end of the first sheath elongated body; (3) a catheter comprising a catheter elongated body configured to be positionable in the first sheath passageway, the catheter having a distal end and a proximal end coupled to or integral with a hub; (4) a first pressure sensor attached to the first sheath or the second sheath, the first pressure sensor being configured to detect a fluid pressure and output one or more signals representative of the detected fluid pressure; (5) a second pressure sensor attached to the catheter, the second pressure sensor being configured to detect a fluid pressure and output one or more signals representative of the detected fluid pressure; (6) a first introducer positionable in the first sheath passageway, the first introducer having a tapered distal tip; a second introducer positionable in the second sheath passageway; and (7) a device having a detector system configured to receive one or more signals from the first pressure sensor and/or the second pressure sensor to determine and/or display a value corresponding to each detected fluid pressure; and a pump coupled to the side arm and to the catheter, the

pump configured to facilitate the transfer of fluid from the second sheath passageway to the catheter.

[0029] The device components may be incorporated into a single unit, or may be in multiple units. In some embodiments, a control system facilitates coordinating of the separate components of the device.

[0030] Also disclosed are methods of perfusing a fluid in a subject that has an obstruction to fluid flow, including: inserting a first elongated body having a passageway into the subject; inserting a catheter through the passageway and advancing the catheter in a downstream (distal) direction through the obstruction; detecting a fluid pressure downstream of the obstruction with a pressure detector attached to the catheter; detecting a fluid pressure upstream of the obstruction with a pressure detector attached to the first elongated body; withdrawing blood from the subject; and perfusing the blood through the catheter and to a location downstream of the obstruction if a fluid pressure detected downstream of the obstruction satisfies a safety check. In some embodiments, the blood withdrawn from the subject is withdrawn out of a side port of the first elongated body. In further embodiments, the blood withdrawn from the subject is withdrawn out of a second elongated body coupled to the first elongated body.

[0031] The subject may be a patient with an obstruction to blood flow. For example, the patient may have a plaque in an artery or a thrombus in a vein. In particular embodiments, the patient has an obstruction to flow in a cerebral artery, resulting in a stroke. The stroke may be a non-hemorrhagic stroke. One embodiment may be a method of treating a patient with a stroke that involves reperfusion of blood beyond a site of arterial occlusion in a cerebral artery. Blood obtained from the hub of the second catheter may be perfused through the passageway of the catheter. Restoration of perfusion to levels that will sustain tissue without infarction is one purpose of the present methods.

[0032] In some embodiments, the fluid that is perfused into the subject is cooled fluid. For example, in methods that concern the treatment of a patient with a stroke, reperfusion of cooled blood provides for preservation of brain tissue to slow cerebral metabolism sufficiently that metabolic demands of the brain are decreased. Lowered tissue temperature lowers the requirements of oxygen and glucose to maintain tissue viability, thus reducing the likelihood of infarction and permanent damage. Other means to slow cerebral metabolism that are contemplated for inclusion in the present methods include infusion of barbiturates through the catheter to induce a “barbiturate coma” in portions of the brain that are undergoing reperfusion. Other means to slow tissue metabolism are contemplated for optional inclusion in the present methods.

[0033] In some embodiments, a catheter pressure sensor monitors fluid pressure downstream (distal) to a site of obstruction to blood flow. Infusion of fluid through the catheter will be controlled such that the intravascular pressure encountered by the catheter pressure sensor will not exceed the fluid pressure as detected by the sheath pressure sensor. Such monitoring of pressure provides for a safety mechanism to limit the prospect that pressure will rise unexpectedly to levels that will result in vascular compromise, such as arterial rupture. Hence, the monitoring of fluid pressure proximal and distal to a site of vascular occlusion is integral to the safe function of the reperfusion system.

[0034] If fluid pressure as measured by the catheter pressure sensor equals pressure as measured by the catheter sheath, a safety mechanism may be incorporated into the device such that pumping of fluid from the second sheath (or side arm) is halted or slowed.

[0035] The present methods may further include, while at least a portion of the first elongated body is surrounding at least a portion of the catheter, directing a cooled solution through the first elongated body for a period of time while perfusing the blood through the catheter. In some embodiments, the perfusing is controlled based on one or more of the fluid pressure detected downstream of the obstruction and the fluid pressure detected upstream of the obstruction.

[0036] Some embodiments of the present methods that include the dual sheath system further include flushing a cooled solution such as heparinized saline along the catheter between the catheter and the sheath when the catheter is slidably positioned within the sheath and blood is flowing through catheter to a location downstream of the obstruction. This flushing with cooled fluid may be particularly useful if the blood traveling through the catheter is cooled in that it will help to maintain that cooled state. The flushing may be accomplished in any suitable manner (e.g., with a compressible bulb, a plungable syringe, a pump separate from the pump that advances the blood, etc.). The flushing may also help to prevent thrombus formation along the course of the catheter passing through the sheath.

[0037] Some embodiments of the present methods anticipate administering one or more additional therapies directed at the treatment of a subject with an obstruction to flow of a fluid. For example, a subject with an obstruction to blood flow may receive a pharmacological agent such as an agent that facilitates clot dissolution. Other therapeutic agents contemplated for administration include anticoagulants, medications to prevent seizure occurrence, and antibiotics. Also, devices which remove a clot (“Merci”) or aspirate a clot (“Penumbra”) exist currently for stroke therapy and may be used in conjunction with the present method. In some embodiments, the additional treatment includes stent placement or angioplasty.

[0038] Some aspects of the present kits include any of the present medical devices or perfusion systems in suitable packaging. For example, the kit may include a present medical device in a hermetically sealed package and instructions for use. Further embodiments of the kits include a present perfusion system in suitable packaging, with instructions for use. Medical device and perfusion system components, such as catheters, sheaths, introducers, and guide-wires, may be packaged separately in the kit in hermetically sealed containers or may be packaged in the same hermetically sealed container.

[0039] Some embodiments of the present kits include a pump for administration of a hypothermic flushing solution into a passageway of a lumen of a catheter, sheath, or side arm of the present medical devices.

[0040] Any embodiment of any of the present medical devices, perfusion systems, methods and kits may consist of or consist essentially of—rather than comprise/include/contain/have—the described features and/or steps. Thus, in any of the claims, the term “consisting of” or “consisting essentially of” may be substituted for any of the open-ended linking verbs recited above, in order to change the scope of a given claim from what it would otherwise be using the open-ended linking verb.

BRIEF DESCRIPTION OF THE DRAWINGS

[0041] The following drawings illustrate by way of example and not limitation. Identical reference numbers do not necessarily indicate an identical structure. Rather, the same reference number may be used to indicate a similar feature or a feature with similar functionality, as may non-identical reference numbers. Every feature of each embodiment is not always labeled in every figure in which that embodiment appears, in order to keep the figures clear.

[0042] FIG. 1A is a side view of an embodiment of the present medical devices.

[0043] FIG. 1B is a side view of another embodiment of the present medical devices.

[0044] FIG. 1C is a cross-sectional view of the device depicted in FIG. 1A through the pressure sensor.

[0045] FIG. 1D is a cross-sectional view of the device depicted in FIG. 1B through the pressure sensor.

[0046] FIG. 1E is a side view of the proximal end of an embodiment of the present medical devices that includes a hub at the proximal end of the medical device.

[0047] FIG. 2 is a side view of an embodiment of the present medical devices showing a proximal end that includes a side arm with a stopcock.

[0048] FIG. 3 is a side view of an embodiment of the present medical devices depicting a sheath with an introducer slidably positioned in the sheath passageway and a guidewire slidably positioned within the introducer passageway.

[0049] FIG. 4 is a cross-sectional view of one embodiment of the present medical devices depicting a plurality of spaces within the wall of the elongated body that provide for thermoregulation of fluid within the passageway of the elongated body.

[0050] FIG. 5A is a side view of an embodiment of the present medical devices having a first sheath and a second sheath, with a catheter slidably positioned within the passageway of the first sheath.

[0051] FIG. 5B is a side view of an embodiment of the present medical devices having a first sheath and a second sheath as in FIG. 5A, with a first introducer slidably positioned within the first sheath passageway and a second introducer slidably positioned within the second sheath passageway.

[0052] FIG. 5C is a cross-sectional view of the medical device shown in FIG. 5B, depicting a first introducer within the first sheath passageway and a second introducer within the second sheath passageway.

[0053] FIG. 6 is a side view of an embodiment of the present perfusion systems, depicting a sheath with a sheath pressure sensor, a catheter (having a catheter pressure sensor) positioned within the sheath passageway, and schematically-depicted leads extending from the pressure sensors to a device that includes a detector system for receiving one or more signals from each of the sensors.

[0054] FIG. 7 is a side view of one embodiment of a device of one of the present perfusion systems, which includes a detector system, a pump, a power source, a cooling system, and a control system. The depicted embodiment shows connected tubing for transporting cooling fluid to and from the device, connected tubing for transporting blood to and from a sheath and catheter, and leads attached to the device that are configured to receive signals from the pressure sensors of one of the present medical devices.

[0055] FIG. 8 is a diagram that depicts one embodiment of the present kits that includes sealed packaging containing one of the present medical devices and instructions for use.

[0056] FIG. 9 is a diagram depicting the use of an embodiment of the present perfusion systems to deliver blood to a site located downstream of an obstruction in a carotid artery of a subject.

[0057] FIG. 10 depicts a side view of the distal end of one embodiment of the present medical devices that has been positioned for reperfusion of blood across a site of obstruction in a blood vessel.

[0058] FIG. 11 is a diagram depicting positioning of an embodiment of the present medical devices in a subject with an obstruction of the left middle cerebral artery.

[0059] FIG. 12A is a cross-sectional view of one embodiment of a combinations of the constituent parts of one of the present sheaths before heat is applied.

[0060] FIG. 12B is a cross-sectional view of another embodiment of a combinations of the constituent parts of one of the present sheaths before heat is applied.

[0061] FIG. 13 is a cross-sectional view of one embodiment of a combinations of the constituent parts of one of the present sheaths after heat is applied.

[0062] FIG. 14 is a cross-sectional view of one embodiment of one of the present sheaths that is configured to receive a sensor.

[0063] FIG. 15 is a side cross-sectional view of the sheath depicted in FIG. 14.

[0064] FIG. 16 is a cross-sectional view of the sheath in FIG. 14 in combination with a sensor.

[0065] FIG. 17A is a side cross-sectional view of a portion of the sheath depicted in FIG. 16.

[0066] FIG. 17B is a side cross-sectional view of another portion of the sheath depicted in FIG. 16.

[0067] FIG. 18 is a side cross-sectional view of one embodiment of one of the present catheters in combination with a sensor.

[0068] FIG. 19 is a side cross-sectional view of one embodiment of a hub in combination with a transmission line configured to be coupled to a sensor.

[0069] FIG. 20 is a perspective view of a portion of one of the present medical devices that includes one of the present hubs.

[0070] FIG. 21 depicts in cut-away form portions of the structures shown in FIG. 20.

[0071] FIG. 22 is a perspective view of a portion of one of the present medical devices that includes another of the present hubs.

[0072] FIG. 23 is a perspective view of a portion of one of the present medical devices that includes yet another of the present hubs.

[0073] FIG. 24 is a perspective view of a portion of one of the present medical devices that includes still another of the present hubs.

DETAILED DESCRIPTION

[0074] The terms “comprise” (and any form of comprise, such as “comprises” and “comprising”), “have” (and any form of have, such as “has” and “having”), “contain” (and any form of contain, such as “contains” and “containing”), and “include” (and any form of include, such as “includes” and “including”) are open-ended linking verbs. As a result, a medical device, a perfusion system, a kit, or a method that “comprises,” “has,” “contains,” or “includes” one or more

recited elements or steps possesses those recited elements or steps, but is not limited to possessing only those elements or steps; it may possess elements or steps that are not recited. Likewise, an element of a medical device, a perfusion system, a kit, or a method that “comprises,” “has,” “contains,” or “includes” one or more recited features possesses those features, but is not limited to possessing only those features; it may possess features that are not recited. Furthermore, a medical device, perfusion system, or a structure of one or both of these that is configured in a certain way must be configured in at least that way, but also may be configured in a way or ways that are not specified.

[0075] The terms “a” and “an” are defined as one or more than one unless this disclosure explicitly requires otherwise. The terms “substantially” is defined as at least close to (and includes) a given value or state. The term “coupled” is defined as connected, although not necessarily directly, and not necessarily mechanically; two items that are “coupled” may be integral with each other.

[0076] In some embodiments, the present medical devices may be used to detect a fluid pressure in a space within a subject, to continually monitor fluid pressure in such a space, and/or to deliver a fluid to a space in a subject to which fluid flow has been reduced or eliminated due to the presence of an obstruction, such as a patient whose blood flow is obstructed due to a thrombus, plaque, or embolus. Embodiments of the present medical devices and perfusion systems may be used to concurrently monitor fluid pressure downstream or distal to a site of obstruction to fluid flow and upstream of the obstruction site (or otherwise in a location where the fluid is flowing normally) and to provide for controlled infusion of blood and/or other fluid distal to a site of obstruction. For example, a user can position an embodiment of the present medical devices in a blood vessel of a subject, position the medical device in a manner such that a first pressure sensor is distal to a site of obstruction in a blood vessel and a second pressure sensor is proximal to the site of obstruction. Based on information concerning fluid pressure that is detected from one or both pressure sensors, fluid such as blood can be delivered in a controlled manner distal to the site of obstruction to fluid flow to provide for controlled reperfusion. Embodiments of the present medical devices and perfusion systems therefore allow for restoration of perfusion of fluid or blood downstream to a site of obstruction in a blood vessel or other space through which fluid flows in a subject. Restoration of blood flow distal to a site of obstruction in a blood vessel, such as a cerebral blood vessel, enables both the reperfusion of ischemic tissue and the metabolic protection of the brain tissue in the distribution of the occluded vessel.

Medical Devices

[0077] FIG. 1A shows one embodiment of the present medical devices, which takes the form of a catheter. Medical device **10** comprises an elongated body **15** having a passageway **12**, a distal end **14**, and a proximal end **16**, and a pressure sensor **30** attached to the elongated body **15**. The pressure sensor **30** has a length along any axis that is not greater than 2 mm (meaning that a straight line that intersects the outer boundary at any two points will not have a length greater than 2 mm between those two points), and is configured to detect a fluid pressure and output one or more signals representative of the detected fluid pressure.

[0078] Any pressure sensor known to those of ordinary skill in the art that has the capability to generate a signal or signals representative of a detected fluid pressure is contemplated as a pressure sensor for use with at least some embodiments of the present medical devices and present perfusion systems. Non-limiting examples of pressure sensors that may be included in the present medical devices and perfusion systems include those set forth in U.S. Patent Appl. Pub. No. 2008/0228167, which is specifically incorporated by reference in its entirety. For example, some particular information concerning pressure sensors can be found in paragraphs [0010]-[0016], [0024]-[0027], [0030], and FIGS. 1-5 of U.S. Patent Appl. Pub. No. 2008/00228167. Other examples of pressure sensors include those set forth in U.S. Patent Appl. Pub. Nos. 20070135718, 20090024015, 20050187487, and 20030018273, each of which is specifically incorporated by reference in its entirety.

[0079] Elongated body **15** has length *L* that extends from the most distal portion of distal end **14** and the proximal-most exposed portion (e.g., not covered by a hub, valve, or the like) of proximal end **16** that ranges from 10 cm to 160 cm. In other embodiments, length *L* ranges from 60 cm to 140 cm. In further embodiments, length *L* ranges from 80 cm to 140 cm. In other embodiments, length *L* ranges from 100 cm to 140 cm. Length *L* may be 10 cm, 15 cm, 20 cm, 25 cm, 30 cm, 35 cm, 40 cm, 45 cm, 50 cm, 55 cm, 60 cm, 65 cm, 70 cm, 75 cm, 80 cm, 85 cm, 90 cm, 95 cm, 100 cm, 105 cm, 110 cm, 115 cm, 120 cm, 125 cm, 130 cm, 135 cm, 140 cm, 145 cm, 150 cm, 155 cm, 160 cm, or any range derivable within any of the aforementioned lengths.

[0080] Embodiments of the present medical devices can be fabricated to be a variety of lengths. Length *L* may be selected by one of ordinary skill in the art depending upon the application of the medical device and/or the size of the subject. For example, a medical device with length *L* of 15 cm may be chosen for treatment of an obstruction in a femoral artery. Longer lengths, such as 125 cm to 135 cm, may be selected for treatment of an obstruction to cerebral blood flow in a subject. For treatment of a carotid artery obstruction in a patient, length *L* of 60 cm to 90 cm may be selected. The foregoing are examples, and are not intended to limit the application of the present medical devices.

[0081] Passageway **12** may have a uniform diameter, or a diameter that varies along the length of the passageway. For example, in some embodiments, the passageway diameter decreases near the distal end of the elongated body. In some embodiments, the passageway diameter varies from 0.25 mm to 1 cm. In other embodiments, the passageway diameter ranges from 0.5 mm to 5 mm. In further embodiments, the passageway diameter ranges from 0.5 mm to 2 mm.

[0082] In some embodiments, elongated body **15** may have a uniform outer diameter along length *L* of the medical device, and in other embodiments may have an outer diameter that varies. The outer diameter *D* of elongated body **15** may range from 3 French (1.0 mm) to 10 French (3.3 mm). In some embodiments, the outer diameter *D* of elongated body **15** ranges from 3 French to 7 French. In some embodiments, outer diameter *D* of medical device **10** ranges from 3 French to 6 French. Outer diameter of medical device **10** may be 1 French, 2 French, 3 French, 4 French, 5 French, 6 French, 7 French, 8 French, 9 French, 10 French, 11 French, 12 French, or any range of outer diameters derivable within these specific outer diameters. The outer diameter will largely depend on the application. For example, it is

contemplated that for treatment of occlusion of a cerebral artery in a human subject, that outer diameter of medical device 10 will not be larger than 4 French.

[0083] Proximal end 14 of the elongated body may have a rounded edge or may have a blunt edge.

[0084] Pressure sensor 30 is depicted near distal end 14 of medical device 10. The diameter of the pressure sensor along any axis of pressure sensor is not greater than 2 mm. For example, the diameter of pressure sensor may range from 0.5 mm to 2.0 mm. In other embodiments, the diameter of the pressure sensor ranges from 1.0 mm to 2.0 mm.

[0085] Pressure sensor 30 is configured to detect a fluid pressure and output one or more signals representative of the detected fluid pressure. In some embodiments, the pressure sensor detects fluid pressure continually (real-time), and provides a continual output of signals that are representative of the detected fluid pressure. In other embodiments, the pressure sensor detects fluid pressure intermittently, such as once a minute, twice a minute, three times a minute, four times a minute, or five or more times a minute. Pressure sensor 30 is configured to output a signal corresponding to fluid pressure using any method known to those of ordinary skill in the art. For example, the pressure sensor may detect fluid pressure in response to a signal it receives from a remote controller, or it may be internally programmed to detect fluid pressure at a given rate. The rate at which fluid pressure is detected and/or the rate at which a signal or signals representative of the detected fluid pressure are outputted from the sensor may range, for example, from 5 hertz to 200 hertz, 20 hertz to 100 hertz, or 40 hertz to 80 hertz. In some embodiments, the rate for detection and/or for outputting signal(s) is 60 hertz. In other embodiments, the rate for detection and/or for outputting signal(s) may be 250 hertz or higher.

[0086] The one or more signals are transmitted to at least a detector. The transmission of signals from the pressure sensor to the detector may be accomplished in any suitable manner known to those of ordinary skill in the art, including in "wired" or "wireless" fashion. Embodiments of the present pressure sensors may also be configured to receive power in any suitable manner known to those of ordinary skill in the art, including in wired or wireless fashion.

[0087] Medical device 10 includes pressure sensor 30 that has an outer surface 31 that is not flush with elongated body 15 of medical device 10. In other embodiments, the outer surface of the pressure sensor 31 may be flush with the outer surface of the elongated body, as shown in FIG. 1B, which depicts medical device 20. The pressure sensor may be attached to the elongated body of the medical device using any method known to those of ordinary skill in the art. FIG. 1C depicts a cross-section of medical device 10 depicting pressure sensor 30 attached to the elongated body of medical device 10. In this embodiment, pressure sensor 30 is not exposed to the passageway of elongated body 15 of medical device 10. As a result, it is not capable of detecting the pressure of fluid that is flowing through the passageway while the fluid is flowing through the passageway. FIG. 1D depicts a cross-section of medical device 20, and shows pressure sensor 40 embedded into the wall of elongated body 25. In this embodiment, pressure sensor 40 is not in contact with the passageway of medical device 20.

[0088] Medical device 10 may include a hub 27. FIG. 1E depicts an embodiment of the present medical devices with hub 27 attached to the distal end of the elongated body,

illustrating that, in some embodiments, a hub is separately coupled to the distal end of the elongated body of the medical device and secured in position using any method known to those of ordinary skill in the art. In further embodiments, the hub is integrally fabricated with the elongated body of medical device 10. Hub 27 is represented generically, and can have any suitable configuration known to those of ordinary skill in the art, such as a luer lock configuration that is configured for coupling to a second medical device. The second medical device may be, for example, tubing configured for transferring blood or fluid from the lumen of the tubing through the hub of the medical device and into the passageway of the medical device. In some embodiments, device 10 includes a valve at proximal end 16 of elongated body 15. The valve may be attached to the elongated body using any technique known to those of ordinary skill in the art.

[0089] FIG. 2 depicts medical device 40, another embodiment of the present medical devices, which takes the form of a sheath. Medical device 40 includes side arm 42 having a side arm passageway 46 in communication with the passageway of elongated body 41 of medical device 40. Medical device 40 also includes pressure sensor 48. Pressure sensor 48 is not in contact with passageway 43 of medical device 40. In medical device 40, side arm 42 forms an angle A with elongated body 41 of medical device 40. The angle A is less than 90 degrees in medical device 40. The angle A may be more or less than 90 degrees. In some embodiments, angle A ranges from 30 degrees to 150 degrees. In some other embodiments, angle A ranges from 45 degrees to 135 degrees. Angle A may be 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, 90, 95, 100, 105, 110, 115, 120, 125, 130, 135, 140, 145, or 150 degrees, or any range of angles derivable within these recited angles. Any side arm known to those of ordinary skill in the art may be used, including the most frequent embodiment in which the side arm is constructed of flexible tubing and angle A is therefore variable, and the side arm may be provided at its proximal end with a hub, valve, stopcock, any suitable combination of these, or any other fitting suited to accomplishing the reperfusion described in this disclosure. Furthermore, the proximal end (not labeled) of elongated body 41 may be provided with a valve for regulating fluid entering the proximal end of the sheath and around any device positioned in its passageway, such as one of the present catheters (which may take the form of microcatheters).

[0090] The side arm passageway has an outer diameter ranging from 2 mm to 5 mm. Side arm 42 has length L, which may range from 1 cm to 30 cm.

[0091] Side arm 42 of medical device 40 depicts stopcock 44. Stopcock 44 is configured to regulate the passage of fluid from passageway 43 of elongated body 41 of medical device 40 through passageway 46 of side arm 42 and out of proximal end 45 of side arm 42. When the stopcock is in the open position, proximal end 45 of side arm 42 is in communication with passageway 46 of side arm 42 and passageway 43 of elongated body 41 of medical device 40.

[0092] Some embodiments of the present medical devices include an introducer. FIG. 3 depicts an embodiment 50 of the present medical devices that includes introducer 60, a sheath 51, and a guidewire 64. Introducer 60 is slidably positioned in the passageway of elongated body 54 of sheath 51. Introducer 60 includes a tapered distal tip 57 that is configured to facilitate the introduction of medical device 50

into a space in a subject, such as a blood vessel, by facilitating blunt dilation of tissue including a skin surface and a wall of a blood vessel, after a first small incision has been made. A needle is first introduced into the space, a guidewire is introduced via the needle, and the introducer/sheath combination is passed over the guidewire into the space. The introducer gently dilates the channel in advance of the sheath. Introducer **60** includes passageway **62** that extends from the proximal end of introducer **59** to the distal end of introducer **57**. Passageway **42** of the introducer has a diameter ranging from 0.5 mm to 5.0 mm.

[0093] Introducer **60** is configured to be removable from sheath **51** following introduction of medical device **50** into a target location in a subject.

[0094] Introducer length **L** is the length of the distance between the most distal portion of distal tapered tip **57** and the most proximal portion of proximal end **59**. In some embodiments, length **L** ranges from 10 cm to 140 cm.

[0095] In other embodiments, length **L** ranges from 50 cm to 140 cm. Length may be any length suitable for the application, including 10 cm, 15 cm, 20 cm, 25 cm, 30 cm, 35 cm, 40 cm, 45 cm, 50 cm, 55 cm, 60 cm, 65 cm, 70 cm, 75 cm, 80 cm, 85 cm, 90 cm, 95 cm, 100 cm, 105 cm, 110 cm, 115 cm, 120 cm, 125 cm, 130 cm, 135 cm, 140 cm, 145 cm, 150 cm, 155 cm, 160 cm, or any range derivable within any of the aforementioned lengths.

[0096] Sheath length **1** is the distance between the distal end of sheath **51** and proximal end **61** of sheath **51**. A valve, shown schematically as an enlarged portion, may be coupled to the elongated body of the sheath and define the sheath's proximal end. Sheath length **1** may range from 10 cm to 160 cm. In some embodiments, sheath length **1** ranges from 60 cm to 140 cm. In further embodiments, sheath length ranges from 80 cm to 140 cm. In other embodiments, sheath length **1** ranges from 100 cm to 140 cm. Sheath length **1** may be any length suitable for the application, including 10 cm, 15 cm, 20 cm, 25 cm, 30 cm, 35 cm, 40 cm, 45 cm, 50 cm, 55 cm, 60 cm, 65 cm, 70 cm, 75 cm, 80 cm, 85 cm, 90 cm, 95 cm, 100 cm, 105 cm, 110 cm, 115 cm, 120 cm, 125 cm, 130 cm, 135 cm, 140 cm, 145 cm, 150 cm, 155 cm, 160 cm, or any range derivable within any of the aforementioned lengths.

[0097] In some embodiments, sheath elongated body **54** may have a uniform outer diameter along the region between its distal end **52** and the junction point of the sheath elongated body with the distal portion of the hub **53**, and in other embodiments it may have an outer diameter that varies along this region. The outer diameter of the sheath may range from 4 French (1.3 mm) to 12 French (4 mm). In some embodiments, the outer diameter of the sheath ranges from 4 French to 7 French. In some embodiments, the outer diameter of the sheath ranges from 4 French to 6 French. The outer diameter of the sheath may have any diameter suitable for the application, including 4 French, 5 French, 6 French, 7 French, 8 French, 9 French, 10 French, 11 French, 12 French, or any range of outer diameters derivable within these specific outer diameters.

[0098] Sheath **51** includes a sheath passageway sized to accommodate introducer **60** and, subsequently, a catheter configured to advance through an obstruction. Sheath **51** also includes a pressure sensor **56**. Pressure sensor **56** is not in contact with the passageway of the sheath. Pressure sensor **56** is configured to detect a fluid pressure and output one or more signals representative of the detected fluid pressure in the manner previously discussed.

[0099] The present medical devices optionally include a guidewire. Medical device **50** includes guidewire **64** that is shown slidably positioned within passageway **62** of introducer **60**. The length of guidewire **64** will depend on the length of medical device **50** and the application for which the medical device is intended. In some embodiments guidewire **64** has a length that ranges from 25 cm to 150 cm.

[0100] The proximal end of introducer **60** is configured to include portion **58** that provides for positioning and stabilization of the introducer within elongated body **54** such that tapered distal tip **57** of introducer **60** extends to a fixed position distal to distal end **52** of elongated body **54**. Alternatively, portion **58** may not be used and the sheath may have a locking mechanism capable of clamping the introducer such that it cannot move relative to the sheath.

[0101] Any suitable guidewire known to those of ordinary skill in the art may be used for guidewire **64**. Non-limiting examples of materials that may be included in the guidewire include stainless steel, nitinol, tantalum, platinum, cobalt alloy, titanium, gold, a biocompatible metal alloy, iridium, silver, tungsten, and combinations of these materials.

[0102] In some embodiments of the present medical devices that include a sheath and an introducer, the medical device further includes a catheter. For example, the catheter may be a device as depicted as in FIG. 1A or FIG. 1B, and, depending on its size, may be characterized as a microcatheter.

[0103] In some embodiments, the catheter is configured to insulate whatever occupies its passageway, so as to minimize heat transfer to, e.g., fluid flowing through the catheter's passageway. Any catheter known to those of ordinary skill in the art that is configured to thermally insulate the contents of its passageway may be used in this regard. For example, the catheter may include one or more coatings of material on a region of the elongated body of the catheter or on a region of the inner wall defining the passageway of the catheter. In some embodiments, the catheter includes a region that includes a plurality of spaces that are configured to thermally insulate the catheter passageway. One such embodiment is depicted in FIG. 4, which shows a cross-section of one catheter **80** that includes a plurality of spaces **82** within the catheter wall. In some embodiments, the catheter is configured to provide for infusion of a cooling solution within the wall of the catheter, thus providing for maintenance of a relatively cool temperature within the passageway of the catheter. In this manner, the infusion of cooled blood or fluid through the passageway of the catheter may be facilitated.

[0104] A further embodiment of the present medical devices is depicted in FIGS. 5A and 5B. FIG. 5A depicts medical device **100**, which includes first sheath **101** that includes first sheath elongated body **108** having a first sheath elongated passageway, distal end **109**, and proximal end **111** coupled to valve **105**. Medical device further includes a second sheath **102** that includes a second sheath elongated body **112** having a second sheath passageway, a distal end **103**, and a proximal end **113**. Proximal end **113** is coupled to a hub **104**. In other embodiments, hub **104** is integral to proximal end. The first sheath and the second sheath each have a length extending from the distal end of the respective elongated body to the proximal-most exposed portion of the respective elongated body. The length of first sheath **101** is greater than the length of second sheath **102**. In embodiment **100**, second sheath **102** is coupleable to first sheath **101** so

that, in use during a procedure, the distal end of the second sheath will be proximal to the distal end of the first sheath. Any suitable means may be used to couple the two sheaths, including co-extrusion or attachment of separate sheaths using any suitable compound or structure, such as a clip, band, glue, or the like.

[0105] Medical device **100** also includes catheter **110**, which is configured to be positionable in the passageway of first sheath **101**. Catheter **110** includes distal end **115** and proximal end **116**. Catheter **110** also includes a hub **114** coupled to proximal end **116**. In other embodiments, the hub is integral with the catheter. Catheter **110** includes pressure sensor **107**, and second sheath **102** includes pressure sensor **106**. These pressure sensors may be configured to detect fluid pressure as discussed above.

[0106] FIG. 5B depicts device **110** showing the introducers in position in first sheath **101** and second sheath **102**. First introducer **120** is depicted slidably positioned in the first sheath passageway. Those of ordinary skill in the art will understand that the recitation of a first device being positionable (e.g., slidably positionable) or positioned (e.g., slidably positioned) in a second device (e.g., in the passageway of a second device) does not require that the entire first device be bounded by the second device (or more specifically, by the passageway of the second device); rather, only a portion of the first device need be surrounded by the second device (or, more specifically, the passageway of the second device) for the first device to be positioned in the second device (or, more specifically, in the passageway of the second device) within the meaning of this disclosure. First introducer **120** has tapered distal tip **121**, and includes a passageway **122** configured to receive a guidewire. Second introducer **130** is slidably positioned within the second sheath passageway. Introducers **120** and **130** are configured to be removable from the first and second sheaths. The distal tips of second introducer **130** and second sheath **102** are oriented at an oblique angle to the axis of the passageway of the second sheath in order to ease introduction of the second sheath. Furthermore, as FIG. 5B shows, the two distal tips are configured to align with each other to form a substantially flush end surface.

[0107] FIG. 5C depicts a cross-section of medical device **100** with introducers in position within the first and second sheath passageways, respectively. Pressure sensor **106** is depicted attached to second sheath **102**. First introducer **120** positioned within the passageway of first sheath **108**, and second introducer **130** is positioned within the passageway of second sheath **102**.

[0108] Embodiments of the present medical devices, sheaths, catheters, and introducers may be fabricated of any substance or mixture of substances known to those of ordinary skill in the art. In some embodiments, the present medical devices, sheaths, catheters, and introducers are at least in part made of a polymeric material. Non-limiting examples of materials include polyether block amides, polyethylene, polyamide, polytetrafluoroethylene, silicone, polyvinylchloride, polyurethane, polyethyleneterephthalate, polypropylene, or copolymers, polyacrylonitrile, polyvinylacetates, polylacticacids, starch, cellulose, polyhydroxyalkanoates, polyesters, polycaprolactone, polyvinylalcohol, polystyrene, polyethers, polycarbonates, polyamides, poly (acrylic acid), Carboxy Methyl Cellulose (CMC), protein based polymers, gelatine, biodegradable polymers, cotton, latex, silicone, polytetrafluoroethene, polyvinylchloride,

polycarbonate, Acrylonitrile Butadiene Styrene (ABS), polyacrylate, polyolefins, polystyrene, rubbers, carbon, carbon fiber, cellulose acetate, cellulose nitrate, silicone, polyethylene terephthalate, polyorthoester, polyanhydride, polyether sulfone, polycarbonate, polypropylene, polytetrafluoroethylene, polylactic acid, polyglycolic acid, a polyanhydride, polycaprolactone, polyhydroxybutyrate, and combinations or mixtures thereof. Some embodiments of the present medical devices include a metal component. Non-limiting examples of such metals include stainless steel, nitinol, tantalum, platinum, cobalt alloy, titanium, gold, a biocompatible metal alloy, iridium, silver, tungsten, and combinations thereof.

[0109] The medical devices, sheaths, and catheters set forth herein may be inflexible or flexible, as best suited to the application.

Perfusion Systems

[0110] The present perfusion systems may be used in perfusing fluid into a space in a subject. The space may be a space that includes fluid, or a space that is normally occupied by fluid but is depleted of fluid due to an obstruction to fluid flow into the space. For example, the space may be a blood vessel. Fluid may be perfused, for example, downstream of a site of obstruction to fluid flow in a space in a subject.

[0111] FIG. 6 depicts one embodiment of the present perfusion systems. Perfusion system **70** includes one of the present medical devices, which includes sheath **83** having an elongated body with distal end **86**. Sheath **83** includes sheath pressure sensor **75** attached to the elongated body of the sheath near distal end **84** of sheath **83**. Perfusion system **70** further includes catheter **73** that is configured to be slidably positioned within the passageway of sheath **83**. Catheter **73** includes catheter pressure sensor **74** attached to the elongated body of the catheter near the distal end of catheter **72**. The proximal end of the elongated body of catheter **73** includes a hub portion **76**. Hub portion may be attached separately to the elongated body of catheter **73** or it may be integral with the elongated body of catheter **73**. Sheath length **L** and catheter length **1** are depicted.

[0112] In the embodiment depicted in FIG. 6, lead **87** is attached to catheter pressure sensor **74** and device **71**, and lead **88** is attached to sheath pressure sensor **75** and device **71**. The pressure sensors are each configured to detect a fluid pressure, and to provide a signal or signals that is representative of the detected fluid pressure, as discussed above. Leads **87** and **88** (as well as the leads depicted in FIG. 7) are graphic/schematic representations of an embodiment of the present medical devices in which power and signals representative of detected fluid pressures are transmitted to and from the sensors in a wired manner.

[0113] Device **71** includes a power source **77** that transmits power through leads **87** and **88** to catheter pressure sensor and sheath pressure sensor, respectively. For a sensor that is fiber optic, that “power” may be a transmitted light signal. A signal (or signals) representative of the detected fluid pressure in the sheath pressure sensor and/or the catheter pressure sensor is generated by the respective pressure sensor and transmitted through lead **87** and/or lead **88** to a detector **78** that is configured to receive a signal from one or both pressure sensors and convert (and/or display) the signal(s) to a fluid pressure or a difference in fluid pressure between the detected fluid pressures. For a sensor that is

fiber optic, that signal may take the form of light, such as light that is reflected from the sensor (e.g., from the sensor diaphragm). Display 79 receives input from detector 78, and displays the value corresponding to the detected fluid pressure or difference in fluid pressures. Controller 89 transmits the signal to a pump 82. Controller 89 is configured such that when a predetermined pressure from the catheter pressure sensor or a predetermined pressure differential between the catheter pressure sensor and the sheath pressure sensor is detected, the controller activates pump 82. Pump 82 is configured to facilitate the transfer of fluid from side arm 85 of sheath to catheter 73. The controller may also be configured to shut off the pump, not send a signal to the pump, and/or reverse the direction of flow controlled by the pump if the pressure from the catheter pressure sensor is too high (e.g., if it meets or exceeds the pressure detected by the sheath pressure sensor). The controller may be programmed in any suitable manner, including using hardware, firmware, software, or any suitable combination of these. The controller may be configured to be programmed with pump flow rates, cut-off pressures, and the like by the user.

[0114] Pump 82 can be configured to transmit fluid from side arm 85 of sheath 83 to catheter 73, or from sheath 112 to catheter 110 (see FIG. 5A), using any method known to those of ordinary skill in the art. For example, pump 82 may be configured to include a roller that becomes activated to transfer fluid through a compressible tubing. Some embodiments include a compressor system for transfer of fluid from a chamber. The end result is transmission of fluid from the relevant sheath (e.g., sheath 83 via side arm 85 or sheath 112) to the relevant catheter (e.g., catheter 72 or catheter 110).

[0115] FIG. 7 depicts a part of perfusion system 150, another embodiment of the present perfusion systems. Device 151 is shown schematically as including controller 160, power source 157, detector system 158, display 159, pump 156, and thermoregulator 161. Power source 157 is configured to transfer power through schematically-represented lead 154 and lead 155. The power that is transmitted is sufficient to permit detection of a signal corresponding to fluid pressure from the sheath pressure sensor and the catheter pressure sensor. The signals that are generated from the pressure sensors are transferred through lead 154 and lead 155 to detector system 158. Detector system 158, which may include on or more detectors, such that each pressure sensor sends signals to a separate detector, is configured to receive the signals and to convert the signals to a fluid pressure. The detector system (or, more specifically in some embodiments, the individual detectors) transmits this information to display 159, which then displays the fluid pressure to a user. The detector system can also send information to controller 160, which can be configured to activate pump 162 upon detection of a particular magnitude of fluid pressure. Input tube 153 transmits blood from one structure of the present medical devices (e.g., the side arm of a medical device as set forth in FIG. 6 or one of the two sheaths of the medical device shown in FIG. 7) into a chamber in device 151. Thermoregulator 161 provides for a cooling system which cools blood or fluid in the chamber to a specified level. Input tube 151 provides for input of cooled solution or refrigerant into device 151, and output tube 152 provides for output of solution or refrigerant from device 141. Thermoregulator is configured to provide for adjustment of temperature within the chamber by a user. Cooled fluid within

the thermoregulator is transmitted from the chamber through a catheter (such as the catheter depicted in FIG. 6 or in FIG. 7) when the pump is activated.

[0116] Any thermoregulator, pump, detector system, display and power source known to those of ordinary skill in the art are contemplated for inclusion in the present devices for use with the present perfusion systems.

Kits

[0117] Some aspects of the invention concern kits that include any of the present medical devices in suitable packaging. One embodiment of a kit is kit 200, depicted in FIG. 8. Kit 200 includes package 230 that includes sealed container 210 containing medical device 10 set forth in FIG. 1A. Packaging 230 is hermetically sealed.

[0118] In some embodiments of the present kits, components of the medical devices or perfusion systems are packaged into separate containers. For example, some embodiments include a kit that includes the medical device, such as device 50 in FIG. 3. For example, introducer 60, sheath 51, and guidewire 64 may be packaged in a first sealed container, a second sealed container, and a third sealed container, respectively. Each of the sealed containers may be included in a single large container or packaged in separate containers. Kit 200 further includes instructions for use 220, that explains how to use the medical device, such as how to use in a procedure for reperfusing blood to an obstructed region of a blood vessel.

Methods

[0119] The present methods include any procedure that involves inserting a present medical device and/or perfusion system component into a subject, where a pressure from a pressure sensor of the medical device and/or perfusion system component is detected. Other embodiments of the present methods include inserting one of the present medical devices and/or perfusion system components into a subject, detecting a fluid pressure from the subject from the pressure sensor of the medical device and/or perfusion system component, and inserting a fluid into the subject through a medical device, sheath or catheter of the medical device and/or perfusion system. The present methods further include any procedure that involves using an embodiment of the present perfusion systems to infuse a fluid into a subject.

[0120] The subject may be any subject, such as a mammal. In some embodiments, the subject is a human. The subject may be known or suspected to have an obstruction to fluid flow into a space that is normally filled with fluid. For example, the obstruction to fluid flow may be an obstruction to blood flow in an artery or a vein. The obstruction to blood flow may be, for example, a plaque, an embolus, or clot in an artery or vein. The artery or vein may be any artery or vein in a human subject. Nonlimiting examples of arteries include a cerebral artery, a carotid artery, a vertebral artery, a femoral artery, brachial artery, renal artery, coronary artery, or a subclavian artery. In this disclosure, the aorta is an artery.

[0121] The present medical devices and/or perfusion system components may be introduced into a subject via any method known to those of ordinary skill in the art, such as percutaneously. In particular embodiments, an introducer is employed to introduce a sheath of the present medical devices or perfusion systems into a blood vessel of a subject.

FIG. 9 depicts an example of a subject 410 with an obstruction to blood flow 380 in the left carotid artery. Medical device 300 includes a first sheath 360 and a second sheath 350. A first introducer and a second introducer may be used to insert first sheath 360 and second sheath 350 into the subject. A guidewire (not shown) may then be inserted into the first introducer and advanced through a passageway of the introducer. The introducer may then be removed. Under fluoroscopic guidance, the guidewire may be advanced into subject 410, and then catheter 370 may be advanced over the guidewire and positioned such that the pressure sensor 390 attached to the catheter body is positioned downstream of obstruction 380. Second sheath pressure sensor 430 may be positioned upstream of the obstruction as shown in FIG. 9, or otherwise in a position in which the relevant fluid (blood, in this case) flowing normally and under normal pressure. A connection between the pressure sensors and device 300 is established through schematically-represented leads 450. Device 300 includes power source 310 for supplying power to the pressure sensors through the leads 450, detector system 320 for detecting signals from the pressure sensors and converting detected signals to fluid pressures, and display 330, which is configured to display the fluid pressures based on data received from the detector system 320. Hub 440 of second sheath 350 is connected to pump 340 of device 300 such that blood from the passageway of second sheath 350 can pass into device 300. The proximal end of the elongated body of catheter 370 is connected to pump 340 of device 300 such that blood that has passed into the device from second sheath 350 can pass into catheter 370 and subsequently downstream of the site of obstruction 380.

[0122] In some embodiments, no pump is incorporated into device 300, and blood flow from the sheath to the catheter occurs due to natural pressure differences. In some embodiments, a valve is present that is configured to open upon detection by the detector system of a predetermined fluid pressure from the pressure sensor of the catheter. Opening the valve results in the transmission of blood from the second sheath through the catheter and downstream to the site of the obstruction, as a result of the natural pressure difference between the two locations. In some embodiments, the valve may be manually operated.

[0123] FIG. 10 depicts one embodiment of one of the present medical devices that is configured for reperfusion of blood downstream of an obstruction in a blood vessel. The medical device depicted includes second sheath 500, with pressure sensor 510 attached to the elongated body of sheath 500. First sheath 520 is shown with catheter 530 slideably positioned through the passageway of first sheath 520. Pressure sensor 540 of catheter 530 is positioned downstream (distal, in this embodiment) to the site of the obstruction 550 to blood flow. The pressure sensors transmit signals that are representative of the detected fluid pressures. Depending upon the pressures detected, blood can be transmitted from second sheath 500 to the passageway of catheter 530 and out the distal end of catheter 530, resulting in reperfusion of blood flow downstream of obstruction 550. In some embodiments, the method further includes transmitting cooled blood or fluid through the passageway of the catheter, wherein the temperature of the cooled blood or fluid is below the body temperature of the subject.

[0124] The catheter elongated body and/or sheath elongated body may optionally include a region that provides for thermal insulation of the catheter passageway. For example,

a fluid that is cooled below the body temperature of a subject may be infused into a space in a subject using the catheter. Thermal insulation of the catheter passageway may facilitate retention of the temperature of the infused fluid. Any method known to those of ordinary skill in the art may be used to insulate the catheter passageway. For example, the catheter elongated body and/or sheath elongated body may include a plurality of spaces that are configured to provide thermal insulation. In some embodiments, the catheter wall (and/or sheath wall) includes channels configured to transfer a coolant through the wall of the catheter (and/or sheath). The medical device may optionally include a pump configured to transfer coolant through the channels in the wall of the catheter and/or sheath. The coolant fluid may be infused through the channels as a closed loop system, thus adding a cooling layer into the wall of the catheter and/or the wall of the sheath. The coolant may be super-cooled even below a freezing temperature, and thus act not only as an insulation but as an actual cooling mechanism.

[0125] Additional information concerning cooling systems that can be applied to cool fluids or tissues in the context of the present invention include those disclosed in U.S. Pat. Nos. 7,494,504, 7,485,109, 6,656,209, 6,635,076, U.S. Patent Appl. Pub Nos. 20070043409, 20060089689, 20060052854, 20040147987, 20040068311, 20020007202, and 20010001832, each of which is specifically incorporated by reference.

[0126] FIG. 11 depicts positioning of an embodiment of the present medical devices in a subject with an obstruction of the left middle cerebral artery. In FIG. 11, sheath 400 has been placed in left internal carotid 410 in the neck of a subject, near the base of the skull. Catheter 420 is passing from the tip of the sheath into the head into the internal carotid, through a thrombus 430 at the bifurcation of the internal carotid into anterior cerebral artery 440 and middle cerebral artery 450. Tip 460 of catheter 420 is in left middle cerebral artery 450, positioned such that tip 460 of catheter and pressure detector 470 on wall of catheter 420 near tip 460 are both downstream to thrombus 430. In this situation, thrombus 430 has blocked flow from left internal carotid 410 into both the left anterior and left middle cerebral artery. However, flow into distal anterior cerebral artery 470 on the left comes from right internal carotid 480 through right anterior cerebral artery 490 and further through anterior communicating artery 590, a normal collateral channel between the two sides of the brain. Therefore, left middle cerebral artery 450 is the target vessel for reperfusion. Any of the foregoing vessels, and any other cerebral vessel not explicitly set forth, are also target vessels for reperfusion within the brain.

Methods for Incorporating One or More Sensors into a Side Wall

[0127] In some embodiments, it is desirable to incorporate one or more sensors into the side wall (also characterizable as simply the wall) of a given one of the present medical devices, such as the present sheaths, catheters, introducers and other tubular structures conforming to the present disclosure. The following FIGS. 12A-16B illustrate devices and methods of manufacturing a medical device (e.g., a sheath or a catheter) with one or more sensors (e.g., pressure or temperature sensors) incorporated into its side wall; one of skill in the art will understand that such medical devices include but are not limited to introducer sheaths, diagnostic catheters, multi-lumen catheters, balloon catheters (includ-

ing those specifically designed for angioplasty), ventriculostomy catheters, and central venous pressure catheters.

[0128] FIGS. 12A-14 are illustrative of methods of manufacturing a medical device (which can take the form of a sheath, labeled as sheath 700 in, for example, FIG. 14) with a sensor incorporated into its side wall. FIGS. 12A-12B show cross-section views of two combinations 600 of the constituent parts of sheath 700. The arrangements, or combination, depicted in both of these figures include a first lumen tube 606 that is positioned outside of a first mandrel 603, with a stiffener 608 disposed within first lumen tube 606 and outside first lumen mandrel 603, such that the stiffener is between the first lumen tube and the first lumen mandrel. First lumen tube 606 and stiffener 608 are disposed within a shrink wrap material 604. In some embodiments, as shown in FIG. 12A, a sensor lumen tube 602 is placed between the first lumen tube 606 and the shrink wrap material 604. In other embodiments, as shown in FIG. 12B, sensor lumen tube 602 is disposed between stiffener 608 and first lumen tube 606.

[0129] First lumen tube 606 may comprise any plastic material having a known melting point, including polyether block amides, polyethylene, polyamide, polytetrafluoroethylene, silicone, polyvinylchloride, polyurethane, polyethyleneterephthalate, polypropylene, or copolymers, polyacrylonitrile, polyvinylacetates, polylactic acids, starch, cellulose, polyhydroxyalkanoates, polyesters, polycaprolactone, polyvinylalcohol, polystyrene, polyethers, polycarbonates, polyamides, poly(acrylic acid), Carboxy Methyl Cellulose (CMC), protein based polymers, gelatine, biodegradable polymers, cotton, latex, silicone, polytetrafluoroethylene, polyvinylchloride, polycarbonate, Acrylonitrile Butadiene Styrene (ABS), polyacrylate, polyolefins, polystyrene, rubbers, carbon, carbon fiber, cellulose acetate, cellulose nitrate, silicone, polyethylene terephthalate, polyorthoester, polyanhydride, polyether sulfone, polycarbonate, polypropylene, polytetrafluoroethylene, polylactic acid, polyglycolic acid, a polyanhydride, polycaprolactone, polyhydroxybutyrate, and combinations or mixtures thereof. Certain specific embodiments of first lumen tube 606 may comprise PEBAX®. First lumen tube 606 may comprise multiple a single section having a single hardness (e.g., Shore 75D), or multiple sections, such as sections have different (e.g., graduated) hardness values. For example, one embodiment of first lumen tube 606 may have a proximal section (such as one that will be approximately $\frac{2}{3}$ of the length of sheath 700) that has a hardness of Shore 75D, another section (which can over- or underlap the proximal section) that has a hardness of Shore 45D-55D, and a distal section (which can over- or underlap the 45D-55D section) that has a hardness of Shore 25D-35D. In other embodiments, any desired number of sections may be used to achieve any desired configuration for first lumen tube 606, such as one that has a graduated flexibility from its proximal end to its distal end (e.g., that increases from its proximal end to its distal end). In some embodiments, first lumen tube 606 may include a radiopacifier in any desired amount, such as 45% by weight of barium sulfate.

[0130] Stiffener 608 acts to provide structural support to sheath 700. Stiffener 608 may comprise wire or a plurality of wires having a spiral, helical, net, grid, or chicken-wire shape, or such other suitable shape as may provide support to sheath 700 while maintaining the flexibility of sheath 700. For example, in an embodiment suited for producing a 6.0

French version of sheath 700, stiffener 608 may comprise a round, 0.001-inch or 0.0015-inch braid made from 303 stainless steel or 304 $\frac{3}{4}$ hard stainless steel containing 130 pies per inch. In other embodiments in which stiffener 608 comprises a coil, the coil may be made from a nickel-titanium alloy (e.g., nitinol) flat wire that is 0.0007 inches by 0.003 inches, or from 0.002-inch round stainless steel $\frac{3}{4}$ hard wire (e.g., 304 $\frac{3}{4}$ hard stainless steel wire). Either of these wire embodiments may have any suitable pitch, such as 0.002 inches. Stiffener 608 may comprise metals, non-limiting examples of which include stainless steel, nitinol, tantalum, platinum, cobalt alloy, titanium, gold, a biocompatible metal alloy, iridium, silver, tungsten, and combinations thereof. Stiffener 608 may also include other rigid non-metals, including certain polymer-containing materials, such as a para-aramid synthetic fiber (e.g., KEVLAR®). In certain embodiments of sheath 700, stiffener 608 is not necessary for structural support, and therefore may not be used.

[0131] Sensor lumen tube 602 may comprise any material capable of containing a pressure sensor. Specific embodiments of sensor lumen tube 602 comprise polytetrafluoroethylene, known under the brand name TEFLON®. Sensor lumen tube 602 may be positioned as in FIGS. 12A-12B using a second mandrel 601 sized to equal or approximately equal to the internal diameter of sensor lumen tube 602. The internal diameter of sensor lumen tube 602 and second mandrel 601 may be less than or equal to 350 microns. Although not shown, an inner first lumen tube, which can comprise the same material as sensor lumen tube 602, may be placed between first mandrel 603 and first lumen tube 606. Sensor lumen tube 602 and such an inner first lumen tube may both be characterized as lumen liners.

[0132] The melting point of the material used for sensor lumen tube 602 will be higher, in some embodiments, than the melting point of the material used for first lumen tube 606. The activation point of shrink wrap material 604 is approximately equal to the melting point of the material used for first lumen tube 606. That is, at a given melting temperature, first lumen tube 606 begins to melt, while simultaneously or nearly simultaneously the shrink function of shrink wrap material 604 is activated. For example, in embodiments where first lumen tube 606 comprises PEBAX® and sensor lumen tube 602 comprises TEFLON®, the activation point of shrink wrap material 604 and the melting point of PEBAX® will be around 135 .degree. C., while the melting point of TEFLON® will be around 327 .degree. C. Shrink wrap material 604 may be FEP (fluorinated ethylene propylene) heat shrink tubing, which, for producing a 6.0 French version of sheath 700, may have an inner diameter of 6 French and an outer diameter of 7.8 French (ID=0.081 inches. \pm 0.0005 inches and OD=0.101 inches. \pm 0.0005 inches).

[0133] First and second mandrels 603 and 601, respectively, may comprise any suitable material, such as silver-plated copper or reusable stainless steel. In an embodiment for producing a 6.0 French version of sheath 700, first mandrel 603 may have an outer diameter of 0.135 inches.

[0134] In certain embodiments, combination 600 of first lumen tube 606, stiffener 608, shrink wrap material 604, and sensor lumen tube 602 may be positioned as shown in FIGS. 12A-12B. In other embodiments, mandrels 601, 603 may not be necessary to combination 600, and are not used. In still other embodiments, only one of mandrels 601, 603 may

be used in combination 600. Once combination 600 is positioned, combination 600 is heated past the melting point of the material used for first lumen tube 606. For example, where first lumen tube 606 comprises PEBAX®, the melting point will be approximately 135 .degree. C. Once the assembly has been brought to or past the appropriate temperature, first lumen tube 606 melts and shrink wrap material 604 shrinks. Sensor lumen tube 602 and stiffener 608 are incorporated into the side wall of first lumen tube 606, as shown in FIG. 13. The heating may be accomplished using any suitable technique known to those of ordinary skill in the art, such as through an infrared (IR) heater or heat source.

[0135] The assembly is then allowed to cool. Once cool, shrink wrap material 604 is then removed, yielding sheath 700, as shown in FIGS. 14-15. In certain embodiments, mandrels 601, 603 may remain disposed within lumen tubes 602, 606 during the heating and cooling of sheath 700. Mandrels 601, 603 may be removed from lumen tubes 602, 606 once sheath 700 has cooled, or during the cooling period before sheath 700 has completely cooled.

[0136] In other embodiments, sheath 700 comprising first lumen 610 and sensor lumen 612 may be formed using extrusion techniques. For example, the lumens may be formed using mandrels, or may be formed using high-pressure air flows.

[0137] As a result of these formation steps, sheath 700 comprises a wall 614, a first lumen 610 and a sensor lumen 612. Sensor lumen 612 is independent from first lumen 610, and is further separated from and prevented from impinging into or invaginating first lumen 610 by sensor lumen tube 602. As those of ordinary skill in the art having the benefit of this disclosure will appreciate, multiple side wall lumens may be formed in a given medical device using the techniques described above (including 2, 3, 4, 5, 6 or more), and the passageways forming those lumens may extend the length of the device in question (so as to be exposed or open at both ends) or terminate at any suitable point along the length of the relevant wall.

[0138] For an embodiment of sheath 700 that has a length of 5.625 inches, a tapered introducer (such as introducer 60) may be coupled to it for use in a medical procedure that has an introducer length L of 7.5 inches, where the proximal 6.312 inches of the introducer has an outer diameter of 0.079 inches and the distal 1.187 inches tapers from an outer diameter of 0.079 inches to an outer diameter of 0.050 inches at the distal tip of the introducer, and the inner diameter of the introducer is 0.036 inches. Such an introducer may be made from any suitable material, including any of those from which the first lumen tube are made, such as Shore 72D PEBAX®, or GRILAMID®.

[0139] As seen in FIG. 15, wall 614 of sheath 700 has a wall thickness T. In certain embodiments, wall thickness T is less than 400 microns, though wall thickness T may, in various embodiments, be less than 350 microns, 300 microns, 250 microns, 200 microns, or 150 microns. First lumen 610 has a diameter D. In certain embodiments, diameter D may, in various embodiments, be less than 600 microns, 550 microns, 500 microns, 450 microns, 400 microns, 350 microns, 300 microns, 250 microns, or 200 microns. Sensor lumen 612 has a diameter d. In certain embodiments, diameter d is less than 350 microns, though diameter d may, in various embodiments, be less than 325

microns, 300 microns, 275 microns, 250 microns, 200 microns, 175 microns, 150 microns, 125 microns, or 100 microns.

[0140] As shown in FIG. 16, a sensor 620 may be inserted into sensor lumen 612 of sheath 700. In certain specific embodiments, sensor 620 comprises a fiber optic Fabry-Perot pressure sensor having a diameter of, or about, 260 microns. Other embodiments of sensor 620 may, in various embodiments, have a diameter of less than 350 microns, 325 microns, 300 microns, 275 microns, 250 microns, or 200 microns. Other suitable sensors or sensor/fiber combinations may be used, such as those described above.

[0141] Side views of embodiments of sheath 700 are shown in FIGS. 17A-17B, which show portions of a wall of the sheath. For clarity, certain features, such as first lumen 610 and stiffener 608, are not shown. Sheath 700 has a proximal end 702, and a distal end 704. Sensor 620 is coupled to a transmission line 622. At least a portion of sensor 620 and transmission line 622 are secured to sheath 700 or disposed within sensor lumen 612. In some embodiments, as shown in FIG. 17A, sensor 620 may be positioned within sensor lumen 612 at or adjacent to distal end 704 of sheath, such that it can detect a parameter through the opening to the sensor lumen at the distal end of the sheath. In other embodiments, as shown in FIG. 17B, sensor 620 may be positioned within sensor lumen 612 at, near, within, or adjacent to an opening 616 in wall 614 of sheath 700 that is proximal to distal end 704. After the sensor and, if used, the transmission line have been inserted into the sensor lumen, an embedding medium (for example, an epoxy, methacrylate, a curable adhesive (such as one curable with ultraviolet light), or any other suitable medium known to one of ordinary skill in the art) may be inserted into the sensor lumen to secure the sensor and, if used, the transmission line, to the sheath (or relevant medical device). The embedding medium may be used to fix the sensor into a particular position, such as at the distal end of the medical device. The embedding medium may be inserted through any suitable opening that is in communication with the sensor lumen, such as one at the proximal end of the medical device or through an opening formed at any suitable location along the length of the medical device that is in communication with the sensor lumen.

[0142] In certain embodiments, sheath 700 may comprise more than one sensor lumen 612, including for example, two, three, or more sensor lumens 612. These additional sensor lumens 612 are positioned in wall 614 of sheath 700 such that sensor lumens 612 are independent from first lumen 610, and are further separated from and prevented from impinging into or invaginating first lumen 610; this prevention is generally a function of the stiffener, but may also or alternatively be a function of the use of sensor lumen tubes 602. Further, sensor lumens 612 may be configured to receive at least a portion of a sensor 620 and at least a portion of a transmission line 622. In various embodiments, the types of sensors 620 and transmission lines 622 used in each sensor lumen 612 may be the same, or may be different from one another.

[0143] In certain embodiments, wall thickness T, diameter D, diameter d, or any combination of these dimensions may vary along the length of sheath 700. For example, in some embodiments, T at proximal end 702 of sheath 700 may be greater than T at distal end 704 of sheath 700. As another example, T may vary near the location of a given sensor,

such as being slightly thicker adjacent the sensor than at other areas (including those that are circumferentially aligned with the sensor).

[0144] Certain embodiments comprise a method for making a catheter, such as the balloon catheter **800** shown in side section view in FIGS. **18A-18B**. Balloon catheter **800** may be made in substantially the same way as sheath **700** is made, as described above in relation to FIGS. **12A-17B**.

[0145] Balloon catheter **800** has a proximal end **802**, a distal end **804**, a primary lumen **810**, and a wall **814**. In some embodiments, such as the embodiment illustrated in FIG. **18**, balloon catheter **800** further comprises sensor lumen **812** embedded in wall **814**. Balloon catheter **800** is configured to be placed in an environment **1000** (e.g., within a blood vessel, within an artery, or within a urethra).

[0146] In addition, balloon catheter **800** may comprise one or more balloon membranes **840** forming envelopes **850** between balloon membrane **840** and wall **814**. Balloon catheter **800** may have a length **L** between 3 centimeters and 175 centimeters. In certain embodiments, balloon membrane **840** may terminate at a distance **1** from distal end **804** of balloon catheter **800**. In certain embodiments, **1** may be between 2 millimeters and 5 centimeters.

[0147] Balloon catheter **800** further comprises an inflation lumen **815** in communication with envelope **850**. Inflation lumen **815** is separate from primary lumen **810** and is configured to provide fluid (e.g., air or liquid) to envelope **850**. Balloon membrane **840** is configured to expand when fluid is introduced into envelope **850**. For example, balloon catheter **800** may be a catheter used to drain urine, such as a Foley catheter. When balloon membrane **840** is inflated, balloon catheter **800** may be held in place in a patient (e.g., the patient's urethra).

[0148] Balloon catheter **800** may comprise one or more sensors **620** and transmission lines **622**. In the embodiment illustrated, sensor **620** is coupled to transmission line **622**. In other embodiments, including those relevant to the present sheaths, sensor **620** may be configured to transmit signals wirelessly, and in such embodiments, transmission line **622** may be unnecessary. Sensor **620** is shown coupled to transmission line **622** and may be disposed at least partially within sensor lumen **812** and positioned proximal to opening **616** in communication with envelope **850**. In other embodiments, sensor **622** may be positioned at distal end **804** and in communication with environment **1000**. In still other embodiments, sensor **622** may be positioned on the proximal side of balloon membrane **840**.

[0149] In certain embodiments, sheath **700** and catheter **800** may be configured to be coupled to one another, such as through a hub. An example of such a hub **900** is shown in cross-section in FIG. **19**. Though the following discussion concerns an embodiment where sheath **700** is configured to be coupled to hub **900**, and catheter **800** is configured to be coupled to sheath **700** through a valve of the hub, one skilled in the art will understand that other embodiments may include other tubular members configured for insertion into a patient that may be coupled to hub **900**.

[0150] Hub **900** may comprise a first lumen **910** configured to be in communication with first lumen **610** of sheath **700**, and a sensor lumen **912** configured to be in communication with sensor lumen **612** of sheath **700**. Hub **900** may further comprise a valve **902** in some embodiments, where valve **902** is configured to seal first lumen **910**, including where catheter **700** is inserted into the lumen of the sheath.

Valve **902** is depicted as a graphic symbol positioned outside of hub **900**, it should be understood that valve **902** may take the form of a structure that is bound partly or completely by hub **900**, such as a valve in the form of a septum (a pierceable, self-sealing member) extending across the proximal entrance to first lumen **910**. The valve may be a hemostasis valve. In some embodiments, hub **900** may be characterized as a housing.

[0151] Hub **900** may comprise one or more side arms, each side arm having one or more ports. The embodiment depicted in FIG. **19** comprises a side arm **924** comprising a first port **926** and a second port **928**. First port **926** comprises a flushing lumen **914** in direct fluid communication with first lumen **910**. A stop cock (not shown) may be coupled (e.g., through a flexible conduit) to first port **926** for controlling the flow of fluid through flushing lumen **914**.

[0152] In the illustrated embodiment, second port **928** comprises sensor lumen **912** in which a portion of transmission line **622** is contained. In some embodiments, transmission line **622** is embedded within hub **900**. In certain embodiments, hub **900** or side arm **924** may comprise more than one sensor lumen **912**, including for example, two, three, or more sensor lumens **912**. These additional sensor lumens **912** are positioned such that sensor lumens **912** are independent from first lumen **910**.

[0153] In some embodiments, a portion of transmission line **622** is contained or embedded in a second side arm separate from the first side arm. In other embodiments, second side arm **922** comprises a portion of sensor lumen **912**, and a portion of transmission line **622** may be contained within sensor lumen **912**. The sensor lumens of a given one of the present hubs may be formed according to the methods described above for forming, for example, the present sheaths and catheters, and an embedding medium may be used to secure the respective sensor(s) in place, as described above.

[0154] The present hubs may comprise multiple pieces coupled together. FIG. **20** shows hub **950**, another embodiment of the present hubs that was formed to include a sensor lumen. Hub **950** includes a first (e.g., distal) element **960** that includes a central (e.g., main) segment **951** that is aligned with the medical device (sheath **700**, in this embodiment) to which the element is coupled, and first element side arm **962** extending in a proximal direction and that includes a suture opening tab **964**, which in the depicted embodiment is located near the distal end of the first element. Angled side arm **962** is oriented at an oblique angle to main segment **951**; in the depicted embodiment, the angle between the side arm and the main segment is acute.

[0155] First element **960** is coupled to sheath **700** (only a portion of which is shown) and to a second element **970** of hub **950** through a threaded connection. Second element **970** of hub **950** includes a second element side arm **972** that is oriented at a right angle to central (e.g., main) segment **971** of second element **970**. Second element **970** also includes valve **974** at its proximal end (the proximal end thus be characterizable as a valved end), which is similar to valve **902** and may take the form of, e.g., a septum. In the depicted embodiment, first element side arm **962** and second element side arm **972** are rotationally offset from each, such as from 5 to 10 degrees. Some embodiments of the present medical devices that include hub **950** may also include a stabilizing element (not shown) that is clipped to the hub and is configured to keep first and second side arms **962** and **972**

from rotationally moving with respect to each other. In other embodiments, the two side arms may be aligned (see FIG. 23, described in greater detail below), or offset to a greater extent, such as from 10 to 180 degrees, and any increment in between. Embodiments of the present medical devices that include hub 950 may also include a sensor support conduit 980 that is coupled to first element side arm 962 and that includes a lumen in which a sensor transmission line (e.g., line 622) is embedded (e.g., with an embedding medium). Such embodiments may also include a flush conduit 985 that is coupled to second element side arm 972, a stop cock 987 that is coupled to flush conduit 985 and is configured to control the flow of fluid through the flush conduit and into the main lumen of the hub, and a connector 989 (such as a male luer connector) configured to facilitate the connection of the flush conduit to a fluid source or the like.

[0156] FIG. 21 depicts in cut-away form portions of the structures shown in FIG. 20. FIG. 21 also shows the proximal portion of sheath 700 coupled to first element 960 of hub 950 by being positioned in the lumen of central segment 961. This figure also shows line 622 extending from the sensor lumen of sheath 970 out a side port (unlabeled) and into a sensor lumen formed in first element side arm 962, where it then extends into the lumen of sensor support conduit 980 which is coupled to first element side arm 962 in the same way sheath 970 is coupled to first element 960. The connections between the sensor support conduit and the first element and between sheath 970 and the first element of hub 950 may be reinforced in any way known to those of ordinary skill in the art, including through an adhesive, a weld (e.g., one or more sonic welds), heat, and the like. The lumen of first element side arm 962 may vary in size; for example, it may be larger near the proximal end of the side arm to accommodate the insertion of the sensor support conduit, and it may then transition to a lumen that is only as large as or slightly larger than the outside of the sensor transmission line. Flush conduit 985 may be coupled to second element side arm 972 in any suitable way known to those of ordinary skill in the art, including through a friction fit, and may be reinforced as described above. Flush conduit 985 may be oriented as a straight conduit, as shown in FIGS. 20 and 21, or it may be oriented with a bend in it (e.g., a 90 degree bend) as shown via conduit 985' in FIG. 22. Nut 975, which is shown in FIGS. 20 and 21, may be integral with second element 970 when the first and second elements are in a separated state (as shown in FIG. 21) or it may be coupled to either the first or second element when the two elements are in a separated state. Nut 975' may not include exterior ridges, as shown in FIG. 22, in contrast to nut 975.

[0157] Other embodiments of the present hubs include multi-piece hubs that include spaced-apart first and second element side arms that are not rotationally-offset from each, as shown in FIG. 23, which depicts a version of hub 950 that is identical to hub 950 depicted in FIGS. 20 and 21 except that the side arms are aligned and nut 975', and that also includes a bent sensor support conduit 980'.

[0158] Another embodiment of the present hubs that includes side arms configured for a sensor transmission line and a flush line that are aligned and that share the same angle relative to main segment of the hub is shown in FIG. 24, which depicts hub 1050 that includes a first element 1060 that includes a first side arm 1062 extending at an oblique (acute, in this embodiment) angle from central segment

1061, a suture opening tab 1064 extending from the proximal end of the first element, and a second side arm 1065 positioned proximal to first side arm 1062 and also extending at an oblique (acute, in this embodiment) angle from central segment 1061. Hub 1050 includes a second element 1070 that is coupled to first element 1060 with screw 1075 and that includes a valved proximal end 1074 (the valve, not shown, may for example be a septum) that is configured, like the proximal ends of the hubs depicted in the remaining figures, to be sealingly coupled to another tubular structure, like a catheter. Embodiments of the present medical devices that include hub 1050 may also include a sensor support conduit 1080 that is coupled to first side arm 1062 and that includes a lumen in which a sensor transmission line (e.g., line 622) is embedded (e.g., with an embedding medium). Such embodiments may also include a flush conduit 1085 that is coupled to second side arm 1064, a stop cock 1087 that is coupled to flush conduit 1085 and is configured to control the flow of fluid through the flush conduit and into the main lumen of the hub, and a connector 1089 (such as a male luer connector) configured to facilitate the connection of the flush conduit to a fluid source or the like. Sensor support conduit 1080 and flush line 1085 are coupled to first and second side arms 1062 and 1072, respectively, in the manner described above with respect to the sensor support conduits and flush lines depicted in the other figures, and they serve the respective functions described above with respect to the sensor support conduits and flush lines depicted in the other figures.

[0159] The present medical devices, perfusion systems, kits and methods are not intended to be limited to the particular forms disclosed. Rather, they are to cover all modifications, equivalents, and alternatives falling within the scope of the claims. For example, the medical device set forth in FIG. 1A may further include one or more additional pressure sensors. As a further example, the perfusion system set forth in FIG. 6 may further include an introducer for the depicted sheath. Furthermore, in some embodiments it may be advantageous to coat certain surfaces of the medical devices. Any suitable coating could be used, such as one that tends to thwart infection or otherwise make the medical device more acceptable to a living being. The coating may optionally include a therapeutic agent, such as an antibiotic or anticoagulant.

[0160] The claims are not to be interpreted as including means-plus- or step-plus-function limitations, unless such a limitation is explicitly recited in a given claim using the phrase(s) "means for" or "step for," respectively.

What is claimed is:

1. A method comprising:

forming an elongated body having a wall that defines a first lumen, a stiffener embedded in the wall, and a sensor lumen positioned in the wall, where the sensor lumen is not in direct fluid communication with the first lumen and does not impinge on the first lumen, the elongated body has a first end and a second end, and the first lumen extends from the first end to the second end such that both the first and second ends are open; and positioning a sensor at least partially in the sensor lumen.

2. The method of claim 1, where the sensor lumen is bounded, at least in part, by a liner.

3. The method of claim 2, where the liner includes a polymer.

4. The method of claim 2, where the liner includes a metal.

5. The method of claim 1, where the forming included heating a polymer that forms the wall.

6. The method of claim 1, where the first lumen is shaped using a mandrel, and where the sensor lumen is shaped using another mandrel.

7. The method of claim 1, where the sensor is connected to a transmission line, and the positioning the sensor at least partially in the sensor lumen comprises positioning the sensor at least partially in the sensor lumen and positioning a portion of the transmission line in the sensor lumen.

8. The method of claim 1, further comprising:
securing the sensor to the elongated body using an embedding medium.

9. The method of claim 8, where the forming includes forming the elongated body to have an opening in the wall that is in communication with the sensor lumen, and the securing includes inserting the embedding medium into the sensor lumen through the opening.

10. The method of claim 1, the method further comprising:

securing the sensor to the elongated body such that the sensor can detect a parameter through an opening at the first end of the elongated body.

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