



(86) Date de dépôt PCT/PCT Filing Date: 2013/11/14  
(87) Date publication PCT/PCT Publication Date: 2014/05/22  
(45) Date de délivrance/Issue Date: 2017/09/19  
(85) Entrée phase nationale/National Entry: 2015/05/08  
(86) N° demande PCT/PCT Application No.: JP 2013/080811  
(87) N° publication PCT/PCT Publication No.: 2014/077327  
(30) Priorité/Priority: 2012/11/16 (JP2012-252520)

(51) Cl.Int./Int.Cl. *B60G 11/14* (2006.01),  
*B60G 9/04* (2006.01), *F16F 1/06* (2006.01),  
*F16F 9/32* (2006.01)

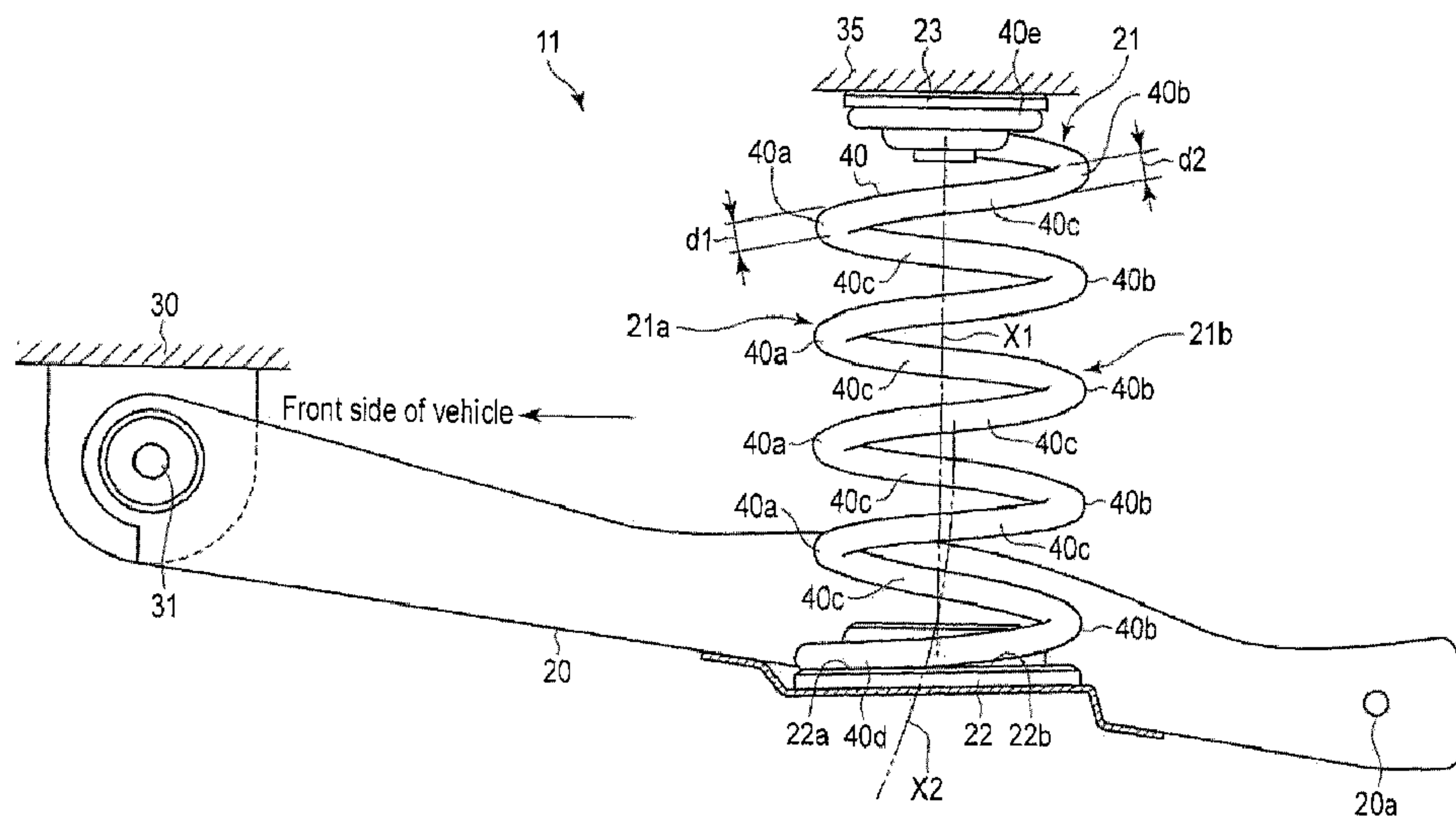
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(54) Titre : DISPOSITIF DE SUSPENSION ET RESSORT DE COMPRESSION HELICOIDAL POUR DISPOSITIF DE  
SUSPENSION

(54) Title: SUSPENSION AND COMPRESSION COIL SPRING FOR SUSPENSION



(57) Abrégé/Abstract:

A knee action type suspension device (11) is provided with an arm member (20), a coiled compression spring (21), and a shock absorber (24). The arm member (20) is supported by a pivot (31) so as to be capable of pivoting in the vertical direction, the pivot



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(57) **Abrégé(suite)/Abstract(continued):**

(31) being provided to an arm mounting section (30). The coiled spring (21) is disposed between spring seats (22, 23). The coiled spring (21) extends and retracts between a fully rebound state and a fully bumped state according to the magnitude of a load applied to the vehicle body. The wire (40) of the coiled spring (21) has a large-diameter wire section (40a), a small-diameter wire section (40b), and a wire diameter changing section (40c). The large-diameter wire section (40a) is provided to a first portion (21a) of the coiled spring (21), the first portion (21a) being located on the side of the coiled spring (21) which is closer to the pivot (31). The small-diameter wire section (40b) is provided to a second portion (21b) of the coiled spring (21), the second portion (21b) being located on the side of the coiled spring (21) which is farther from the pivot (31). The wire diameter (d1) of the large-diameter wire section (40a) is greater than the wire diameter (d2) of the small-diameter wire section (40b).

## A B S T R A C T

A knee-action-type suspension (11) is provided with an arm member (20), a compression coil spring (21), and a shock absorber (24). The arm member (20) is supported in such a way that it is pivotable in the upward and downward directions by a pivot (31) provided on an arm mounting portion (30). The coil spring (21) is arranged between spring seats (22, 23). The coil spring (21) is extended and retracted between a full-rebound state and a full-bump state in accordance with the magnitude of a load applied to a vehicle body. A wire (40) of the coil spring (21) includes a large-diameter wire portion (40a), a small-diameter wire portion (40b), and a wire diameter varying portion (40c). The large-diameter wire portion (40a) is provided in a first portion (21a) of the coil spring (21), which is on the side near to the pivot (31). The small-diameter wire portion (40b) is provided in a second portion (21b) of the coil spring (21), which is on the side far from the pivot (31). A wire diameter (d1) of the large-diameter wire portion (40a) is greater than a wire diameter (d2) of the small-diameter wire portion (40b).

## D E S C R I P T I O N

## SUSPENSION AND COMPRESSION COIL SPRING FOR SUSPENSION

## 5 Technical Field

The present invention relates to a knee-action-type suspension applied to a vehicle such as a car, and a compression coil spring for suspension (hereinafter referred to as a suspension coil spring).

## 10 Background Art

Patent Document 1 discloses a knee-action-type suspension which is used in a suspension mechanism part of a vehicle such as a car. This type of suspension comprises an arm member, a compression coil spring  
15 which serves as a suspension spring, a lower spring seat, an upper spring seat, a shock absorber which restrains a vertical shock of the arm member, and the like. The arm member is supported in such a way that it is pivotable in the upward and downward directions  
20 by a pivot provided in a vehicle body. The lower spring seat is disposed on the lower side of the compression coil spring. The upper spring seat is disposed on the upper side of the compression coil spring.

25 In this field, from a standpoint of reducing the weight of a vehicle, reducing the weight of a suspension compression coil spring is strongly desired. It is known that in a suspension compression coil spring, a stress which is produced in each part of a  
30 wire is generally not constant in a state where a load is applied. In order to reduce the weight of such a compression coil spring, it is effective to approximate a stress distribution of the wire to a uniform distribution (i.e., make it flat) as much as possible.  
35 As one way of uniforming the stress distribution of a compression coil spring, varying the wire diameter in one turn of a wire has been proposed, as described in

Patent Document 2. For example, in a coil spring in which an external force acting point is offset in a radial direction of the coil, reducing the diameter of a wire on the offset side has been proposed.

5 Alternatively, in a coil spring to which a load is applied obliquely with respect to the coil central axis, forming a portion having a large wire diameter and a portion having a small wire diameter alternately in the direction of the coil central axis has been  
10 proposed.

#### Citation List

##### Patent Literature

Patent Literature 1: Jpn. Pat. Appln. KOKAI  
Publication No. 2004-50906

15 Patent Literature 2: Jpn. Pat. Appln. KOKAI  
Publication No. 59-219534

#### Summary of Invention

##### Technical Problem

20 The inventors of the present invention have studied ways to uniform a stress of a compression coil spring used in the knee-action-type suspension. For example, in a suspension in which the arm member is pivoted up and down about a pivot, it has been suggested from the past to reduce the diameter of a  
25 wire which is on the side close to the pivot, or form a portion having a large wire diameter and a portion having a small wire diameter alternately in the direction of the coil central axis. However, with such conventional technology, depending on the position of  
30 the arm member when it is moved up and down, it has been found that variations in the stress distribution of the wire are more significant on the contrary, instead of making the stress distribution more uniform.

35 Accordingly, an object of the present invention is to provide a suspension whereby a stress distribution of a compression coil spring used in a knee-action-type suspension can be approximated to a uniform



distribution, and a suspension compression coil spring.  
Solution to Problem

5       The present invention relates to a knee-action-  
type suspension comprising: an arm member which is  
pivotal in upward and downward directions about a  
pivot supported on a vehicle body; a lower spring seat  
which is provided on the arm member; an upper spring  
seat which is disposed above the lower spring seat; and  
10   a compression coil spring which is arranged between the  
lower spring seat and the upper spring seat, and urges  
the arm member downward in a compressed state, in which  
a wire of the compression coil spring comprises: a  
large-diameter wire portion which is arranged on a side  
near to the pivot, and has a wire diameter which is  
15   greater than an average wire diameter of the wire; a  
small-diameter wire portion which is arranged on a side  
far from the pivot, and has a wire diameter which is  
smaller than the wire diameter of the large-diameter  
wire portion; and a wire diameter varying portion whose  
20   wire diameter is continuously varied between the large-  
diameter wire portion and the small-diameter wire  
portion.

      In one embodiment, the arm member is a trailing  
arm extending in a front-rear direction of the vehicle  
25   body; the pivot is provided in a front end of the  
trailing arm; and in the wire, the large-diameter wire  
portion is provided on the side near to the pivot, and  
the small-diameter wire portion is provided on the side  
far from the pivot.

30       Further, in one embodiment, the lower spring seat  
comprises a first spring receiving portion which is on  
the side near to the pivot, and a second spring  
receiving portion which is on the side far from the  
pivot. In a full-rebound state of the compression coil  
35   spring, a distance between the first spring receiving  
portion and the upper spring seat is smaller than a  
distance between the second spring receiving portion

and the upper spring seat. In a full-bump state of the compression coil spring, a distance between the first spring receiving portion and the upper spring seat is greater than a distance between the second spring receiving portion and the upper spring seat.

A compression coil spring for suspension according to the present invention is arranged between a lower spring seat and an upper spring seat of a knee-action-type suspension, which comprises an arm member which is pivotable in upward and downward directions about a pivot supported on a vehicle body. The compression coil spring comprises a wire that is formed into a helical shape, and the wire comprises: a large-diameter wire portion which is arranged on a side near to the pivot, and has a wire diameter which is greater than an average wire diameter of the wire; a small-diameter wire portion which is arranged on a side far from the pivot, and has a wire diameter which is smaller than the wire diameter of the large-diameter wire portion; and a wire diameter varying portion whose wire diameter is continuously varied between the large-diameter wire portion and the small-diameter wire portion.

#### Advantageous Effects of Invention

According to the present invention, since the stress distribution of a compression coil spring for use in a knee-action-type suspension can be approximated to a uniform distribution, the weight of the suspension compression coil spring can be reduced, which in turn contributes to weight reduction of a vehicle in which the knee-action-type suspension is mounted.

#### Brief Description of Drawings

FIG. 1 is a perspective view which schematically shows a part of a vehicle comprising a knee-action-type suspension according to one embodiment of the present invention;

FIG. 2 is a side view of the knee-action-type

suspension shown in FIG. 1;

FIG. 3 is a side view of the same suspension at the time of full-rebound;

5 FIG. 4 is a side view of the same suspension at the time of full-bump;

FIG. 5 is a perspective view showing an example of a compression coil spring for use in the same suspension; and

10 FIG. 6 is an illustration showing the relationship between a distance from a lower end of a wire of the compression coil spring shown in FIG. 5 and a diameter of the wire.

#### Best Mode for Carrying out the Invention

15 A knee-action-type suspension according to an embodiment of the present invention will now be described with reference to FIGS. 1 to 6.

20 FIG. 1 shows a pair of right and left trailing-arm-type suspensions 11 which are provided on a rear side of a vehicle 10. These suspensions 11 are an example of a knee-action-type suspension. Since the pair of right and left suspensions 11 have structures similar to each other, one of the suspensions 11 will be hereinafter described as a typical example of the suspensions.

25 FIG. 2 is a side view of the suspension 11 as seen from the side of the vehicle 10. The suspension 11 comprises an arm member 20, a compression coil spring 21, a lower spring seat 22, an upper spring seat 23, a shock absorber 24, etc. The arm member 20 serves as a trailing arm. The compression coil spring 21 serves as  
30 a suspension spring. The lower spring seat 22 is disposed on the lower side of the compression coil spring 21. The upper spring seat 23 is disposed on the upper side of the compression coil spring 21.

35 The compression coil spring 21 comprises a first portion 21a which is on the side near to a pivot 31, and a second portion 21b which is on the side far from



the pivot 31. The lower spring seat 22 comprises a first spring receiving portion 22a which is on the side near to the pivot 31, and a second spring receiving portion 22b which is on the side far from the pivot 31. The upper spring seat 23 is disposed above the lower spring seat 22.

The shock absorber 24 comprises a cylinder 25 in which fluid such as oil is accommodated, a rod 26 which is inserted into the cylinder 25, a cover member 27, and a damping force generation mechanism which is provided within the cylinder 25. A lower end 24a of the shock absorber 24 is attached to a shock absorber mounting portion 20a of the arm member 20. An upper end 24b of the shock absorber 24 is attached to a vehicle body.

The arm member 20 is attached to an arm mounting portion 30 (FIGS. 2 to 4), which is a part of the vehicle body, such that it is pivotable in the upward and downward directions via the pivot (a pivot shaft) 31. That is, as the arm member 20 is pivoted in the upward and downward directions about the pivot 31 supported on the vehicle body, the arm member 20 is configured to perform the so-called knee action.

As shown in FIG. 1, the arm members 20 of the pair of right and left suspensions 11 are coupled to each other by a beam member 32 extending in the width direction of the vehicle body 10. The beam member 32 may be made to serve as a torsion beam which produces a repulsive force with respect to input applied in a torsional direction. The arm member 20 is provided with an axle support portion 33. The axle support portion 33 is provided with a hub unit 34 on which a tire is mounted.

The lower spring seat 22 is provided on the arm member 20. The arm member 20 and the lower spring seat 22 move up and down together. The upper spring seat 23 is provided on a spring mounting portion 35 (FIGS. 2 to

4), which is a part of the vehicle body. X2 shown in FIG. 2 is an arc-shaped trajectory with the pivot 31 being the center. The lower spring seat 22 swings up and down relatively with respect to the upper spring seat 23 along the arc-shaped trajectory X2.

The compression coil spring 21 is arranged in such a state that it is compressed between the lower spring seat 22 and the upper spring seat 23. Further, the compression coil spring 21 urges the arm member 20 relatively downward with respect to the vehicle body. Coil central axis X1 of the compression coil spring 21 extends longitudinally in the upward and downward directions.

FIG. 3 is a side view of the suspension 11 at the time of full-rebound, and FIG. 4 is a side view of the suspension 11 at the time of full-bump. The "full-rebound" state described in this specification refers to a state where the compression coil spring 21 is extended to the maximum by an unsprung weight including wheels and the like when the vehicle body of the vehicle 10 is lifted. In contrast, the "full-bump" state refers to a state where the compression coil spring 21 is compressed to the maximum by a load applied from the upper side of the vehicle body while the compression coil spring 21 is incorporated into the vehicle 10.

When the arm member 20 is pivoted upwardly and downwardly about the pivot 31, the shock absorber 24 is extended and retracted. Accordingly, resistance is produced in the movement of the rod 26 as the damping force generation mechanism within the cylinder 25 is operated. As a result, the upward and downward movement of the arm member 20 is restrained. That is, the compression coil spring 21 and the shock absorber 24 are extended and retracted in accordance with the position (height) of the arm member 20 which is pivoted up and down.

When the arm member 20 is pivoted upwardly and downwardly about the pivot 31, the attitude (inclination) of the lower spring arm 22 which is the moving side relative to the upper spring seat 23 is changed. For example, in the full-rebound state shown in FIG. 3, a distance between the first spring receiving portion 22a of the lower spring seat 22 and the upper spring seat 23 is smaller than a distance between the second spring receiving portion 22b of the lower spring seat 22 and the upper spring seat 23.

However, in the full-bump state shown in FIG. 4, a distance between the first spring receiving portion 22a of the lower spring seat 22 and the upper spring seat 23 is greater than a distance between the second spring receiving portion 22b and the upper spring seat 23. Accordingly, the more the compression coil spring 21 comes closes to the full-bump state from the full-rebound state as the compressive load increases, the greater the compression amount of the second portion 21b will be as compared to the first portion 21a.

FIG. 5 shows the state in which no compressive load is applied to the compression coil spring 12 (i.e., the so-called free state). In this specification, a length of the compression coil spring 21 in the free state is referred to as a free length. When a load along coil central axis X1 is applied to the compression coil spring 21, the compression coil spring 21 is compressed and deformed in the direction of making its length shorter than the free length.

The compression coil spring 21 comprises a wire 40 formed into a helical shape. The wire 40 is formed of spring steel, and its cross-section is circular. An example of the compression coil spring 21 is a cylindrical coil spring. However, according to the specification of the suspension, various forms of compression coil springs, such as a barrel-shaped coil spring, an hourglass coil spring, a tapered coil



spring, a variable pitch coil spring, or a coil spring which already has bowing in the free state, may be applied.

5 The type of spring steel to be used as the material of the wire 40 is not particularly limited. However, SAE9254 that conforms to the "Society of Automotive Engineers" in the U.S.A. is given as an instance. The chemical components (mass %) of SAE 9254 are C: 0.51 to 0.59, Si: 1.20 to 1.60, Mn: 0.60 to 10 0.80, Cr: 0.60 to 0.80, S: 0.040 max., P: 0.030 max., and Fe: the remainder. As another example of the steel type, SUP7 conforming to Japanese Industrial Standards (JIS) or a steel type other than the above may be used. When spring steel which is highly resistant to 15 corrosion is used as the material of the wire 40, the chemical components (mass %) are, for instance, C: 0.41, Si: 1.73, Mn: 0.17, Ni: 0.53, Cr: 1.05, V: 0.163, Ti: 0.056, Cu: 0.21, and Fe: the remainder.

20 The compression coil spring 21 is arranged in such a state that it is compressed between the lower spring seat 22 and the upper spring seat 23. Further, the compression coil spring 21 elastically supports a load applied in the upward and downward directions of the vehicle 10. The wire 40 of the present embodiment 25 includes a large-diameter wire portion 40a and a small-diameter wire portion 40b which are formed alternately in approximately each turn of an effective portion of the coil spring 21. The large-diameter wire portion 40a is arranged on the side near to the pivot 31 with 30 respect to a front-rear direction of the vehicle, that is, in the first portion 21a of the compression coil spring 21. Wire diameter d1 of the large-diameter wire portion 40a is greater than the average wire diameter of the effective portion of the coil spring 21.

35 In contrast, the small-diameter wire portion 40b is arranged on the side far from the pivot 31 with respect to the front-rear direction of the vehicle,



that is, in the second portion 21b of the compression coil spring 21. Wire diameter d2 of the small-diameter wire portion 40b is smaller than wire diameter d1 of the large-diameter wire portion 40a. A wire diameter  
5 varying portion 40c whose wire diameter gradually and continuously varies (for example, to be tapered) between wire diameter d1 of the large-diameter wire portion 40a and wire diameter d2 of the small-diameter wire portion 40b is formed between the large-diameter  
10 wire portion 40a and the small-diameter wire portion 40b. Wire diameters of a lower-end-side end turn portion 40d of the compression coil spring 21 and an upper-end-side end turn portion 40e of the same are smaller than the wire diameter of the effective  
15 portion, and take the minimum value, respectively.

The lower-end-side end turn portion 40d contacts an upper surface of the lower spring seat 22. The lower spring seat 22 comprises a first spring receiving  
20 portion 22a which is on the side near to the pivot 31, and a second spring receiving portion 22b which is on the side far from the pivot 31. The first spring receiving portion 22a supports an end turn part on the side near to the pivot 31 of the lower-end-side end  
25 turn portion 40d. The second spring receiving portion 22b supports an end turn part on the side far from the pivot 31 of the lower-end-side end turn portion 40d. The upper-end-side end turn portion 40e contacts a lower surface of the upper spring seat 23.

FIG. 6 shows an example of the relationship  
30 between a distance from a lower end 40f (FIG. 5) of the wire 40 and the wire diameter. As shown in FIG. 6, the wire diameter varies according to a position of wire turns from the lower end 40f. That is, in the  
effective portion of the compression coil spring 21,  
35 the large-diameter wire portion 40a, which takes the maximum value of wire diameter in the first portion 21a, and the small-diameter wire portion 40b, which

takes the minimum value of wire diameter in the second portion 21b, are alternately formed in approximately each turn. In the example shown in FIG. 6, the maximum value of the large-diameter wire portion 40a is 9.6 to 9.8 mm, the minimum value of the small-diameter wire portion 40b is 9.1 to 9.2 mm, and the average wire diameter of the effective portion is 9.55 mm. The wire diameter of the wire diameter varying portion 40c continuously varies between the maximum value of the wire diameter and the minimum value of the wire diameter. Each of the wire diameters of the end turn portions 40d and 40e is 8 mm, which is the minimum value. Two-dot chain line M in FIG. 6 represents a conventional coil spring having a constant wire diameter.

The wire 40 of the present embodiment has its diameter varied continuously in the longitudinal direction. The wire 40 whose diameter varies as described above can be formed by a machine processing such as cutting, diameter reduction (a type of forging) by a swaging machine, or plastic working such as a press. In the case of cutting processing, there are problems such as a boundary portion, which causes stress concentration, being created in a portion in which the wire diameter varies, or a metal flow of a metal structure being broken by the cutting. In contrast, by adopting the swaging processing, the problem caused by the cutting processing can be avoided, and it is possible to form the portion in which the wire diameter varies to be smooth and continuous. Note that the large-diameter wire portion 40a, the small-diameter wire portion 40b, the wire diameter varying portion 40c, and the end turn portions 40d and 40e can be formed even by a dieless working apparatus which draws a material between a supply-side roller and a draw-side roller.

The wire 40 which has been processed by these

processing means is formed into a helical shape by a bending process (for example, a hot coiling process). Further, after performing heat treatment such as annealing and shot peening, adjustment such as setting is performed as necessary, and then coating and quality inspection are performed before a product (the compression coil spring 21) is completed.

A load is applied to the suspension 11 into which the compression coil spring 21 is incorporated from the upper side of the vehicle body. The compression coil spring 21 is compressed and deformed between the lower spring seat 22 and the upper spring seat 23 in accordance with this load. The arm member 20 is moved up and down about the pivot 31 in accordance with the amount of compression of the compression coil spring 21. That is, the arm member 20 is moved between the full-rebound position shown in FIG. 3 and the full-bump position shown in FIG. 4.

At the time of full-rebound shown in FIG. 3, a distance between the first spring receiving portion 22a to the upper spring seat 23 is smaller than a distance between the second spring receiving portion 22b and the upper spring seat 23. When the arm member 20 reaches the full-bump state shown in FIG. 4 via the neutral state shown in FIG. 2, a distance between the first spring receiving portion 22a and the upper spring seat 23 becomes greater than a distance between the second spring receiving portion 22b and the upper spring seat 23.

That is, as compared to the first portion 21a, the more the arm member 20 comes close to the full-bump state from the full-rebound state, the more the rate of increase of the amount of compression of the second portion 21b of the compression coil spring 21 increases. The time when the stress produced in the compression coil spring 21 becomes maximum is when the compression coil spring 21 is compressed to the maximum



(i.e., in the full-bump state).

5 The compression coil spring 21 of the present embodiment is applied to a knee-action-type suspension 11 in which the arm member 20 is moved up and down between the full-rebound state and the full-bump state. In the knee-action-type suspension 11, a degree of compression of the second portion 21b around the full-bump is greater than a degree of compression of the first portion 21a. By providing the small-diameter wire portion 40b in the second portion 21b, even in a state in which the compression coil spring 21 is further compressed from the neutral state, a stress distribution can be approximated to a uniform distribution. Also, as compared to a conventional compression coil spring whose wire diameter is constant, stress amplitude can be reduced.

10 For example, in a conventional compression coil spring, the wire diameter is 9.6 mm, the total number of turns is 5.39, the spring constant is 30.0 N/mm, and the weight is 1.7 kg, whereas in the compression coil spring 21 of the present embodiment, wire diameter d1 of the large-diameter wire portion 40a is 9.7 mm, wire diameter d2 of the small-diameter wire portion 40b is 9.1 mm, the average wire diameter is 9.4 mm, the total number of turns is 4.93, the spring constant is 30.0 N/mm, and the weight is 1.5 kg. Thus, a weight reduction of 12.0 % as compared to the conventional product is enabled.

25 Needless to say, in carrying out the present invention, in addition to the specific shape and dimension, the number of turns, the material (steel type), and the spring constant of the compression coil spring which constitutes the knee-action-type suspension, the form, the structure, the arrangement and the like of the arm member and the upper and lower spring seats, for example, may be modified variously. A trailing-arm-type suspension, which is an example of



the knee-action-type suspension, is intended to cover a full-trailing-arm-type suspension in which the axial line of a pivot is parallel to the width direction of a vehicle, and a semi-trailing-arm-type suspension in which the axial line of a pivot forms an angle with respect to the width direction of a vehicle.

#### Industrial Applicability

A suspension compression coil spring of the present invention can be applied to a knee-action-type suspension including a leading-arm-type suspension and a swing-arm-type suspension, that is, a suspension in which an arm member is pivoted upward and downward about a pivot, and a relative attitude (inclination) of a lower spring seat with respect to an upper spring seat is changed according to a position of the arm member which is defined in accordance with the upward and downward movement of the arm member.

#### Reference Signs List

10... vehicle, 11... knee-action-type suspension, 20... arm member, 21... compression coil spring, 21a... first portion, 21b... second portion, 22... lower spring seat, 22a... first spring receiving portion, 22b... second spring receiving portion, 23... upper spring seat, 24... shock absorber, 31... pivot, 40... wire, 40a... large-diameter wire portion, 40b... small-diameter wire portion, 40c... wire diameter varying portion, 40d... lower-end-side end turn portion, 40e... upper-end-side end turn portion

## Claims

1. A knee-action-type suspension comprising:
  - an arm member which is pivotable in upward and downward directions about a pivot supported on a vehicle body;
  - a lower spring seat which is provided on the arm member;
  - an upper spring seat which is disposed above the lower spring seat; and
  - a compression coil spring which is arranged between the lower spring seat and the upper spring seat, and urges the arm member downward in a compressed state,
  - a wire of the compression coil spring comprising:
    - a large-diameter wire portion which is arranged on a side near to the pivot, and has a wire diameter which is greater than an average wire diameter of the wire;
    - a small-diameter wire portion which is arranged on a side far from the pivot, and has a wire diameter which is smaller than the wire diameter of the large-diameter wire portion;
    - a wire diameter varying portion whose wire diameter is continuously varied between the large-diameter wire portion and the small-diameter wire portion;
    - a lower-end-side end turn portion whose wire diameter is smaller than the wire diameter of the small-diameter wire portion and which contacts an upper surface of the lower spring seat; and
    - an upper-end-side end turn portion whose wire diameter is smaller than the wire diameter of the small-diameter wire portion and which contacts a lower surface of the upper spring seat.
2. The suspension of Claim 1, wherein the arm member is a trailing arm extending in a front-rear direction of the vehicle body; the pivot is provided in a front end of the trailing arm; and in the wire, the large-diameter wire portion is provided on the side near to the pivot, and the small-diameter wire portion is provided on the side far from the pivot.
3. The suspension of claim 1 or 2, wherein the lower spring seat comprises a first spring receiving portion which is on the side near to the pivot, and a second spring receiving portion which is on the side far from the pivot, and wherein
  - in a full-rebound state of the compression coil spring, a distance between the

first spring receiving portion and the upper spring seat is smaller than a distance between the second spring receiving portion and the upper spring seat; and

in a full-bump state of the compression coil spring, a distance between the first spring receiving portion and the upper spring seat is greater than a distance between the second spring receiving portion and the upper spring seat.

4. A suspension compression coil spring which is arranged between a lower spring seat and an upper spring seat of a knee-action-type suspension, the knee-action-type suspension comprising an arm member which is pivotable in upward and downward directions about a pivot supported on a vehicle body,

the suspension compression coil spring comprising a wire that is formed into a helical shape,

the wire comprising:

a large-diameter wire portion which is arranged on a side near to the pivot, and has a wire diameter which is greater than an average wire diameter of the wire;

a small-diameter wire portion which is arranged on a side far from the pivot, and has a wire diameter which is smaller than the wire diameter of the large-diameter wire portion;

a wire diameter varying portion whose wire diameter is continuously varied between the large-diameter wire portion and the small-diameter wire portion;

a lower-end-side end turn portion whose wire diameter is smaller than the wire diameter of the small-diameter wire portion and which contacts an upper surface of the lower spring seat; and

an upper-end-side end turn portion whose wire diameter is smaller than the wire diameter of the small-diameter wire portion and which contacts a lower surface of the upper spring seat.



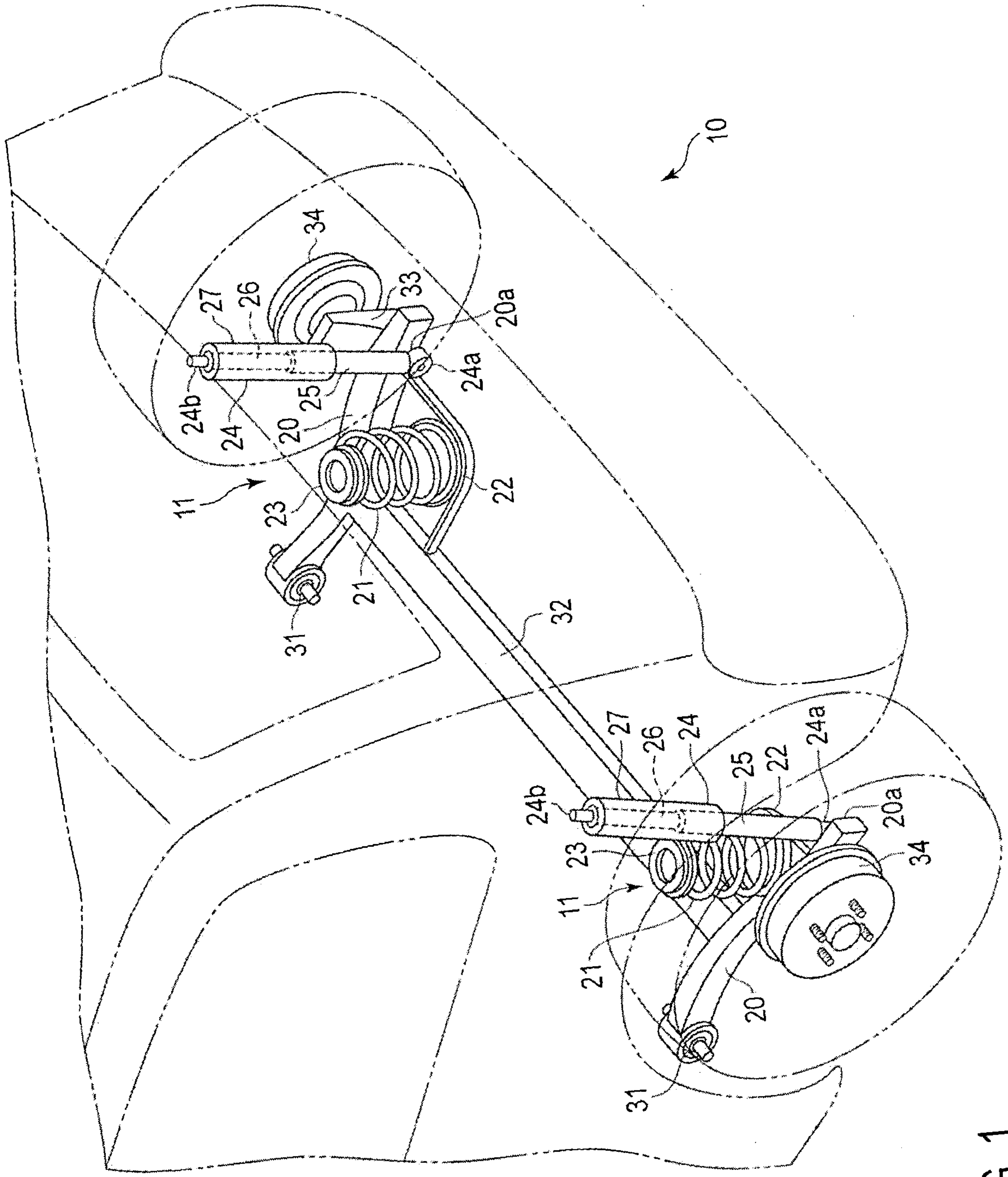


FIG.1



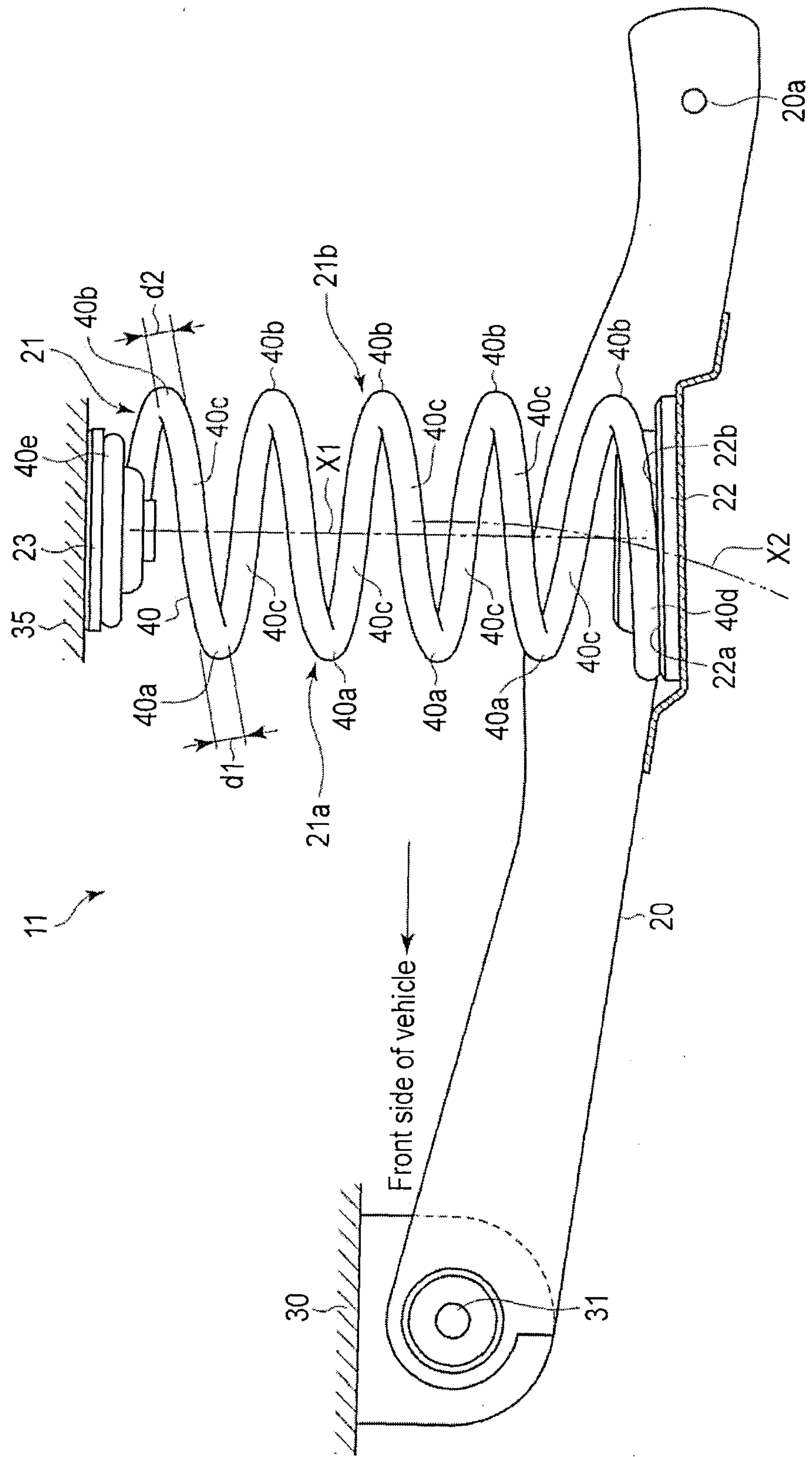


FIG. 2

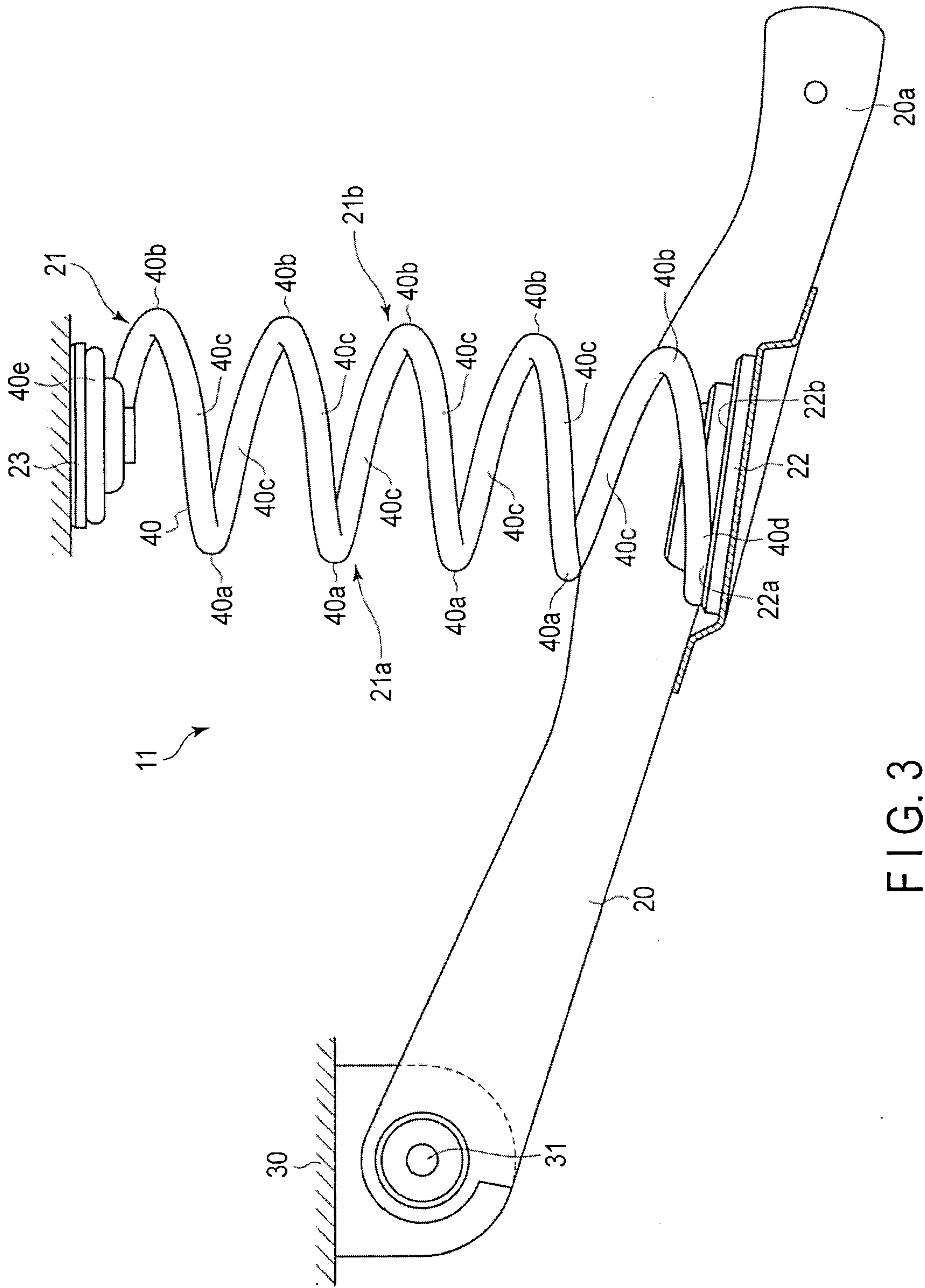


FIG. 3

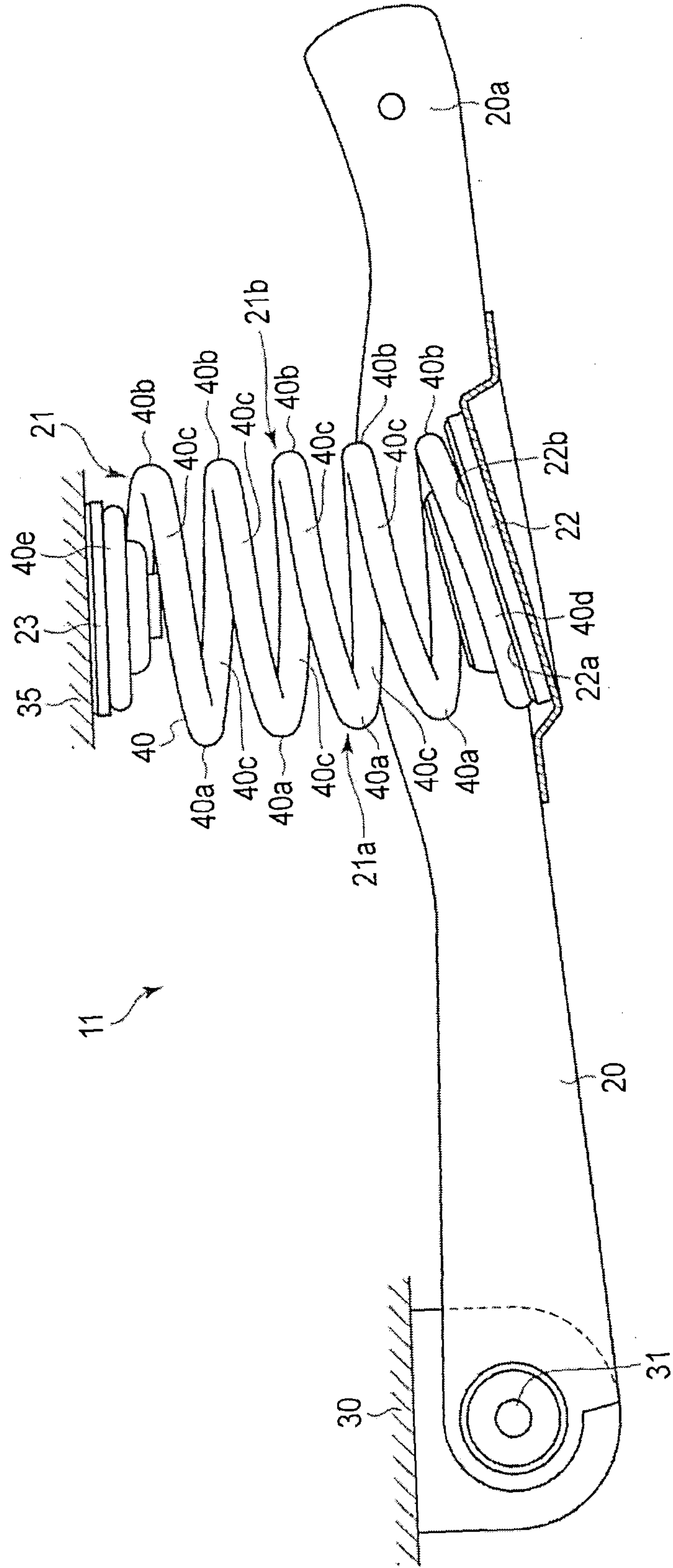


FIG. 4

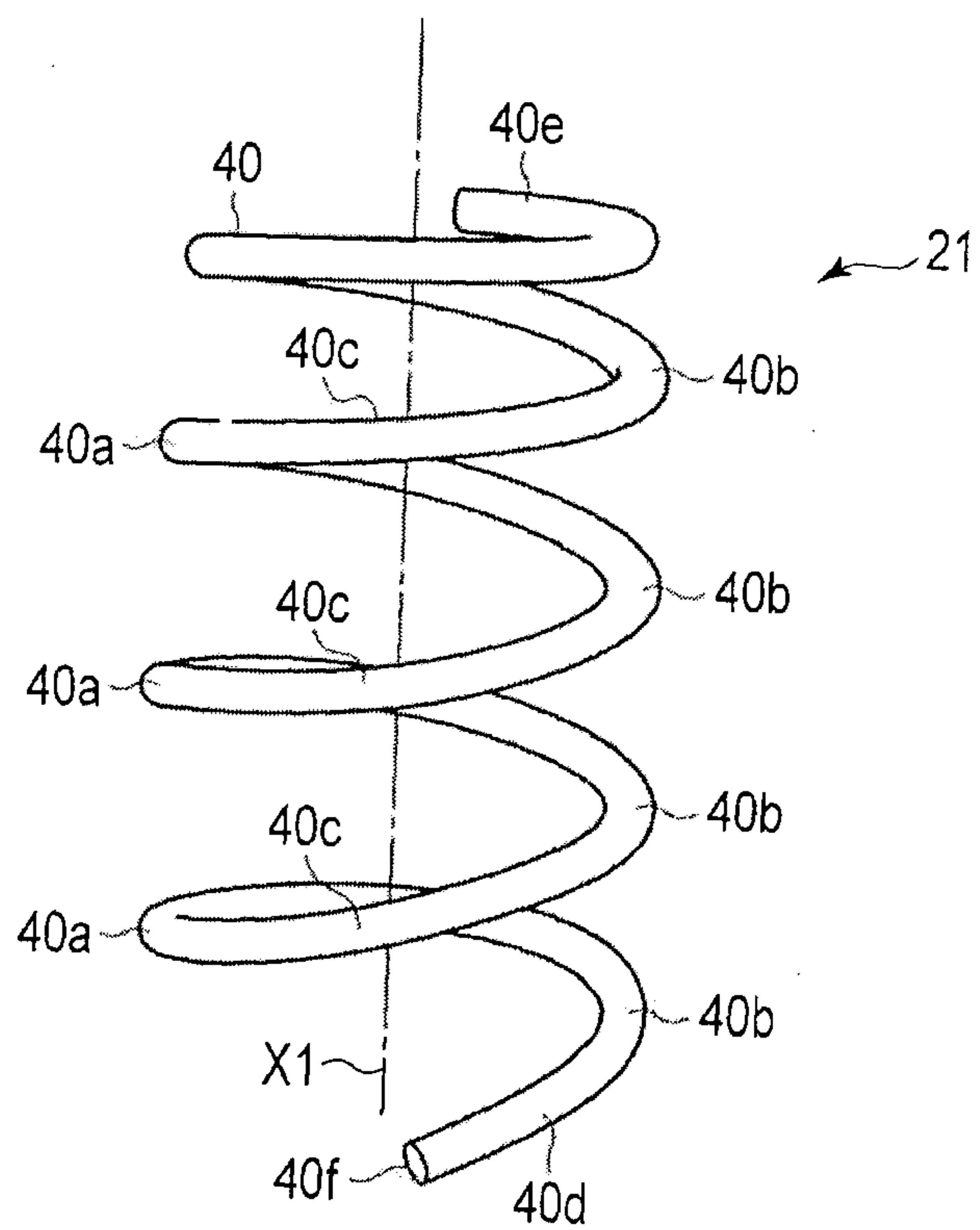


FIG. 5



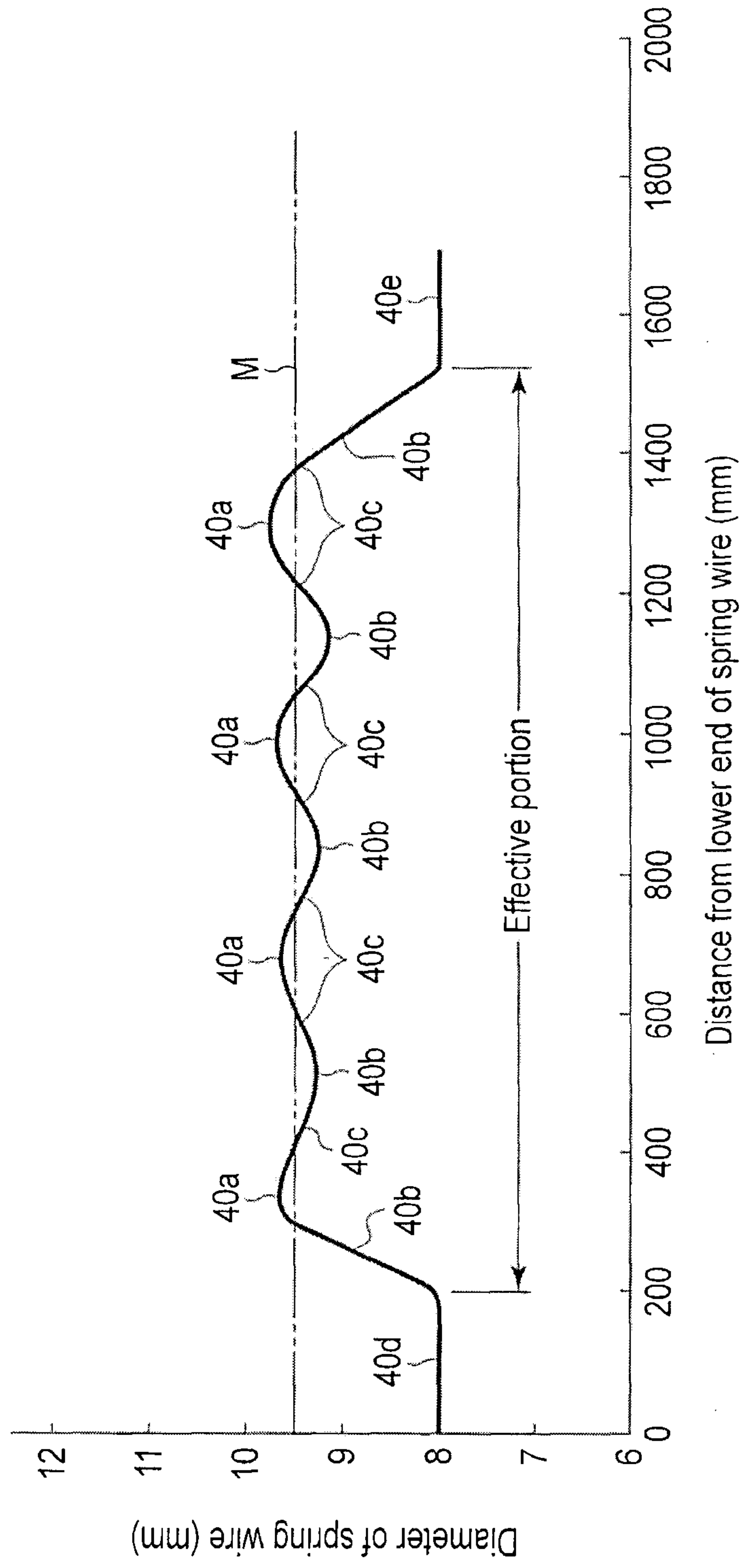
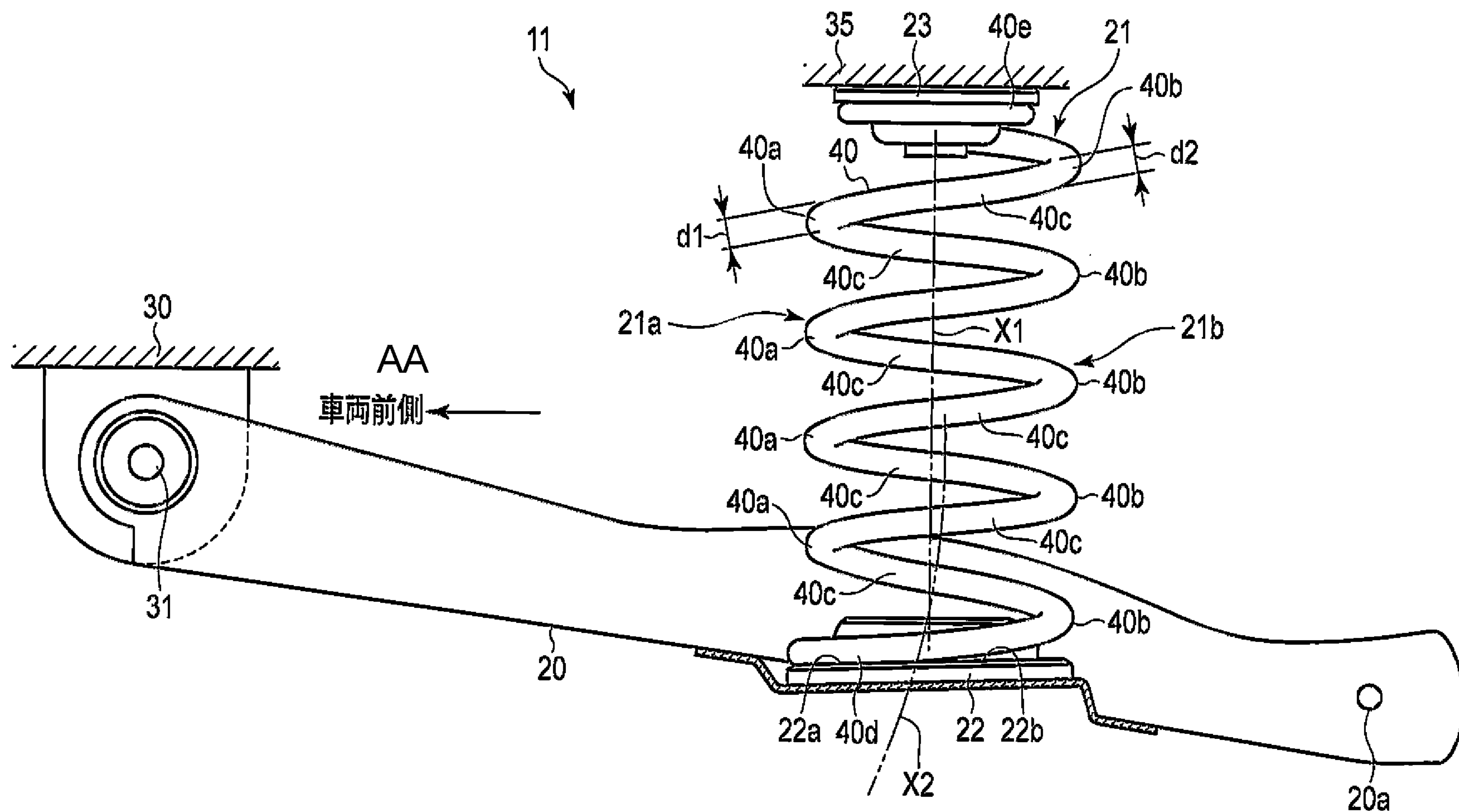


FIG. 6



AA Front of vehicle