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(71) Applicant: ATRIUM MEDICAL CORPORATION 4 Wentworth Drive, Hudson, NH 03051 (US).	[US/US	(88) Date of publication of the international search report: 29 July 1999 (29.07.99)	
(72) Inventors: KARWOSKI, Theodore; 61 Hannah Driv NH 03049 (US). GINGRAS, Peter; 24 Hillside Bedford, MA 01730 (US). MARTAKOS, Paul Avenue, Pelham, NH 03076 (US). HERWECK, S 12 Lansing Drive, Nashua, NH 03062 (US).	Avenu	a	
(74) Agents: FALKOFF, Michael, I. et al.; Lahive & CLLP, 28 State Street, Boston, MA 02109 (US).	Cockfiel	,	

(54) Title: MULTI-STAGE PROSTHESIS

(57) Abstract

A porous fluoropolymer article forms an artificial internal organ, for example, a vascular bypass, vascular access, or endovascular prosthesis. PTFE having a fibrous structure of nodes, and fibers connecting the nodes together forming a wall with radial zones of differing porosity in a porous tube. In one aspect an integrated intrawall (20) circumferential support adjacent to areas of variable porosity provides enhanced tunneling and cannulation. In another aspect, the wall (1, 2) of a prosthesis has a region (a, b, c) which modulates communication through the porosity of the wall. In another embodiment a two tube (14, 16) construction is cuffed, assembled into a similarly unitized, and seamless stent.

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US97/23103 **CLASSIFICATION OF SUBJECT MATTER** IPC(6) :A61F 2/02, 2/04, 2/06; A61M 29/00 US CL :623/1, 11, 12; 606/ 191, 194, 195, 198; 600/36 According to International Patent Classification (IPC) or to both national classification and IPC FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) U.S.: 623/1, 11, 12; 606/191, 194, 195, 198; 600/36 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) search terms: stent, porous, membrane, PTFE, cuff, coalesce, fluoropolymer **DOCUMENTS CONSIDERED TO BE RELEVANT** Category* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X US 5,123,917 A (LEE) 23 June 1992, Figs. 1 and 4; and col. 5 lines 1-10, 14-21 27-31 and 49-61. X US 3,993,078 A (BERGENTZ et al) 23 November 1976, col. 4 1, 3, 4, 7-10 lines 22-28, col. 6 lines 24-30, and Fig. 7. Y US 4,731,073 A (ROBINSON) 15 March 1988, Figs. 4 and 10-17. 1, 2, 5, 11-13 X US 5,354,329 A (WHALEN) 11 October 1994, Fig. 7, cols. 5 and 22-37 Y US 5,163,951 A (PINCHUK et al) 17 November 1992, entire 22-37 document. X Further documents are listed in the continuation of Box C. See patent family annex. later document published after the international filing date or priority Special categories of cited documents: date and not in conflict with the application but cited to understand the "A" document defining the general state of the art which is not considered principle or theory underlying the invention to be of particular relevance "X" document of particular relevance; the claimed invention cannot be "E" earlier document published on or after the international filing date considered novel or cannot be considered to involve an inventive step "L" when the document is taken alone document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other document of particular relevance; the claimed invention cannot be special reason (as specified) considered to involve an inventive step when the document is combined with one or more other such documents, such combination **"**O" document referring to an oral disclosure, use, exhibition or other means being obvious to a person skilled in the art "P" document published prior to the international filing date but later than the priority date claimed document member of the same patent family Date of mailing of the international search report Date of the actual completion of the international search 18 MAY 1999 Name and mailing address of the ISA/US Commissioner of Patents and Trademarks

Authorized

Telephone No.

TRAM A. NGUYEN

(703) 308-0804

(703) 305-3230

Washington, D.C. 20231

Facsimile No.

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International application No.
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Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No
A	US 5,556,414 A (TURI) 17 September 1996, Figs. 19 and 20.	38-49
Y,P	US 5,591,195 A (TAHERI et al) 7 January 1997, Figs. 1 and 1A.	38-49
X,E	US 5,735,892 A (MYERS et al) 7 April 1998, entire document.	38-49
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