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(54) **Sanding tool**

(57) The present invention relates to a sanding tool comprising a housing (1,1b), a drive unit (2) mounted in the housing. An eccentric device (4,4a,4b) is mounted eccentrically on the drive shaft (22) and a sanding (7,7a,7b) shoe is mounted on the eccentric device at the base of the housing. The sanding tool further comprises a re-

straining element (3,3a,3b) flexibly mounted on the housing and a coupling-decoupling element (6,6a,6b) movable relative to the housing (1,1b). The coupling-decoupling element (6,6a,6b) moves to selectively decouple/couple the restraining element from/with the sanding shoe to perform random orbit sanding or regular orbit sanding.

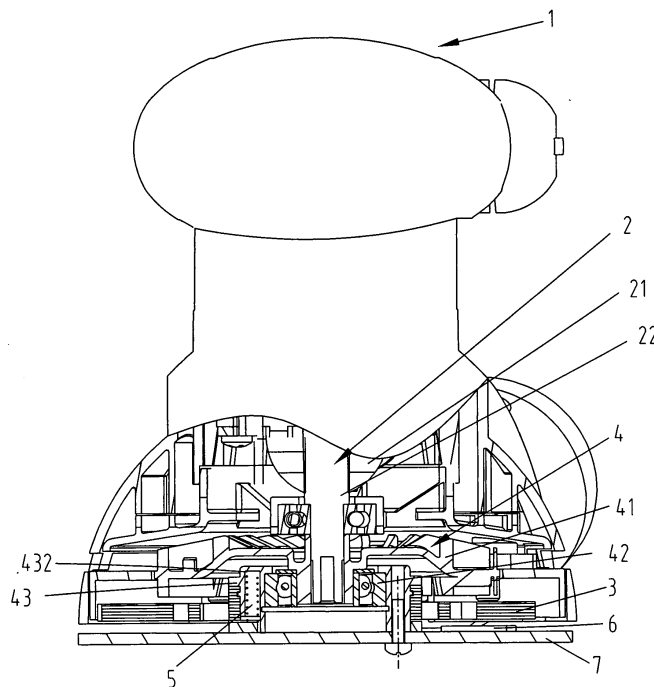


FIG. 1

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Description

[0001] The present invention relates to a sanding tool capable of selectively performing random orbital sanding or regular orbital sanding.

[0002] In general, a sanding tool is either a random orbital sander or a regular orbital sander. In a random orbital sander, an oscillating disc rotates independently of the motor and performs random orbital movement. Such a sander is in general used for removing relatively large quantities of material. In a regular orbital sander, an oscillating disc cannot rotate independently of the motor and performs regular orbital movement. Such a sander is in general used for removing relatively small quantities of material (for example for detailed work or for finishing). If a user wishes to have the ability to perform both coarse and detailed sanding, it has been in general necessary to purchase both a random orbital sander and a regular orbital sander.

[0003] US-A-6132300 discloses a dual function sander. Oscillating discs may be selectively mounted on the sander by connection means to perform random orbital sanding or regular orbital sanding. The connection means includes a plurality of rigid elements and a plurality of flexible columns and is complex to manufacture. The flexible columns are easily invalidated and high quality materials are required which increase costs. Additionally the oscillating discs must be changed to perform random sanding or regular sanding which is troublesome and inconvenient to a user.

[0004] US-B-6739493 discloses a sander with a gear. The gear has a switch device and at least two types of grinding wheel motion can be pre-selected by means of the switch device. The switch device has a two-part housing and a switching ring having a grip. The grip extends through a slot in the housing and the switching ring cooperates with two pear wheels that mesh with each other. The switch device includes two locking bolts cooperating with at least one recess in the first pear wheel or the second pear wheel such that the sander may be described as a twin speed regular sander. When the locking bolts are disconnected from the recesses in the two pear wheels, the sander can be described as a random orbital sander. Such a sander needs many elements and the construction is complex and costly. Furthermore the two locking bolts rigidly connected to the switching ring produces strong vibrations.

[0005] EP-A-0525328 discloses a sander with a rotating drive motor and a grinding disc driven by the motor via an eccentric device. This can be changed from a random orbital sander to a regular orbital sander by an auxiliary device. When the auxiliary device is assembled in the housing and the grinding disc, the sander can be described as a regular orbital sander. When the auxiliary device is disassembled, the sander can be described as a random orbital sander. In use, the user assembles and disassembles the auxiliary device to perform both random orbital sanding and regular orbital sanding which is

troublesome and inconvenient.

[0006] The present invention seeks to improve dual function sanding tools by exploiting a simple coupling-decoupling element.

[0007] Thus viewed from one aspect the present invention provides a sanding tool comprising:

a housing;
a drive unit mounted in the housing and having a rotary drive shaft;
an eccentric device mounted eccentrically on the drive shaft;
a sanding shoe mounted on the eccentric device at the base of the housing;
a restraining element flexibly mounted on the housing; and
a coupling-decoupling element movable relative to the housing between a first position wherein the restraining element is decoupled from the sanding shoe so that the sanding shoe is free to rotate eccentrically relative to the drive shaft and a second position wherein the restraining element is coupled to the sanding shoe so that the sanding shoe cannot rotate eccentrically relative to the drive shaft.

[0008] In order to perform a dual random orbital and regular orbital function, the coupling-decoupling element of the sanding tool of the present invention advantageously couples or decouples the restraining element and the sanding shoe with minimal elements and a simple construction produced at low cost. The coupling-decoupling element is convenient for the user to change function. The restraining element is flexibly mounted on the housing which will produce less vibrations and improve comfort.

[0009] Preferably the coupling-decoupling element is rotational between the first position and the second position. The coupling-decoupling element may be rotational substantially in a horizontal or vertical plane.

[0010] Preferably the coupling-decoupling element is slidable (eg linearly slidable) between the first position and the second position.

[0011] Preferably the coupling-decoupling element is elevational relative to the restraining element between the first position and the second position.

[0012] Preferably the sanding tool has an operating arm connected to or integral with the coupling-decoupling element.

[0013] The coupling-decoupling element may be disposed (eg axially disposed) between the restraining element and sanding shoe or between the housing and the restraining element. In a preferred embodiment the coupling-decoupling element is axially disposed between the restraining element and sanding shoe.

[0014] Preferably the restraining element comprises a connecting part for connection to the housing, an elastic part and a restraining part.

[0015] Preferably the coupling-decoupling element is

movably (eg rollingly or slidingly) connected to the sanding shoe, wherein in the first position the coupling-decoupling element is disconnected from the restraining element and in the second position the coupling-decoupling element is connected to the restraining element.

[0016] Preferably the coupling-decoupling element is movably (eg rollingly or slidingly) connected to the restraining element, wherein in the first position the coupling-decoupling element is disconnected from the sanding shoe and in the second position the coupling-decoupling element is connected to the sanding shoe.

[0017] Preferably in the first position the coupling-decoupling element is synchronously disconnected from the restraining element and the sanding shoe and in the second position the coupling-decoupling element is synchronously connected to the restraining element and the sanding shoe.

[0018] Preferably the coupling-decoupling element is disposed between the housing and the restraining element and in the first position the coupling-decoupling element is synchronously disconnected from the restraining element and the sanding shoe and in the second position the coupling-decoupling element is synchronously connected with the restraining element and the sanding shoe.

[0019] Preferably the coupling-decoupling element comprises;

a first contact surface and
a second contact surface,

wherein in the first position the first contact surface is disconnected from the restraining part and in the second position the first contact surface is connected to the restraining part.

[0020] The second contact surface is typically multifaceted.

[0021] Preferably the coupling-decoupling element rotates (eg rotates substantially in a horizontal or vertical plane) relative to the sanding shoe between the first position and the second position.

[0022] In a preferred embodiment, the coupling-decoupling element comprises an operating arm and the sanding shoe has at least one bracket for engaging the operating arm to prevent the coupling-decoupling element from rotating.

[0023] Preferably the second contact surface engages the sanding shoe and has at least one curved protrusion contiguous with a first ramp, wherein the sanding shoe has at least one curved recess contiguous with a second ramp for engaging the curved protrusion and the first ramp respectively and wherein in the first position the curved protrusion engages the curved recess and the first contact surface is disconnected from the restraining part and wherein in the second position the curved protrusion disengages the curved recess and the first contact surface is connected to the restraining part.

[0024] Preferably the eccentric device has a plurality

of axial containment slots each containing an elastic element between the coupling-decoupling element and the end of the containment slot.

[0025] Preferably the eccentric device has a plurality of axial locating columns and the coupling-decoupling element has a plurality of cut away portions, wherein each cut-away portion engages a respective locating column to prevent the coupling-decoupling element from rotating.

[0026] In a preferred embodiment, the sanding tool further comprises:

an operating arm engaged with the coupling-decoupling element and having an operating handle connected perpendicularly to a connecting rod terminating at each end in an eccentric supporting tip, wherein each supporting tip is rollingly disposed on the sanding shoe and the connecting rod has a first contact face and a second contact face.

[0027] Preferably in the first position the first contact face is connected to the second contact surface and the first contact surface is disconnected from the restraining part and wherein in the second position the second contact face is connected to the second contact surface and the first contact surface is connected to the restraining part.

[0028] Preferably the eccentric device has a containment slot for containing the coupling-decoupling element.

[0029] In a preferred embodiment, the restraining part has a containment slot and the coupling-decoupling element is slidably received in the containment slot, the bearing sleeve has a containment slot for containing the coupling-decoupling element, wherein in the first position the coupling-decoupling element is separated from the containment slot and the restraining element is decoupled from the sanding shoe and in the second position the coupling-decoupling element is received in the containment slot and the restraining element is coupled to the sanding shoe.

[0030] In a preferred embodiment, the eccentric device comprises:

a fan eccentrically mounted on the drive shaft and a bearing sleeve on which is mounted the sanding shoe at the base of the housing.

[0031] The invention will now be described in a non-limitative sense with reference to the accompanying Figures in which:

Figure 1 is a part cross-sectional view of a first embodiment of the present invention;

Figure 2 is a part exploded view of the first embodiment of the present invention;

Figure 3 is a part cross-sectional view of the first embodiment of the present invention with the cou-

pling-decoupling element located in the first position; Figure 4 is a sectional view taken along line A-A in Figure 3; Figure 5 is a sectional view taken along line B-B in Figure 4; Figure 6 is a part cross-sectional view of the first embodiment of the present invention with the coupling-decoupling element located in the second position; Figure 7 is a sectional view taken along line C-C in Figure 6; Figure 8 is a sectional view taken along line D-D in Figure 7; Figure 9 is a sectional view taken along line C-C in Figure 6; Figure 10 is a sectional blown-up view in Figure 9; Figure 11 is a part cross-section view of a second embodiment of the present invention with the coupling-decoupling element located in the first position; Figure 12 is a part cross-sectional view of the second embodiment of the present invention with the coupling-decoupling element located in the second position; Figure 13 is a part cross-sectional view of a third embodiment of the present invention with the coupling-decoupling element located in the first position; Figure 14 is a sectional view taken along line G-G in Figure 13; Figure 15 is a part cross-sectional view of the third embodiment of the present invention with the coupling-decoupling element located in the second position; and Figure 16 is a sectional view taken along line H-H in Figure 15.

[0032] As shown in Figure 1 and 2, a first embodiment of a sanding tool of the present invention comprises a housing 1 and a drive unit 2 mounted in the housing 1. The drive unit 2 comprises a motor 21 which drives a rotary drive shaft 22. An eccentric device 4 is mounted eccentrically on the drive unit 2. A sanding shoe 7 is fastened axially to the eccentric device 4 at the base of the housing 1. The sanding tool further comprises a restraining element 3 flexibly mounted on the housing 1.

[0033] A coupling-decoupling element 6 is axially disposed between the restraining element 3 and the sanding shoe 7. The coupling-decoupling element 6 is selectively connected to the restraining element 3 and movably connected to the sanding shoe 7 between a first position in which the restraining element 3 is decoupled from the sanding shoe 7 and a second position in which the restraining element 3 is coupled to the sanding shoe 7.

[0034] In the first embodiment, the restraining element 3 is substantially annular and comprises an exterior connecting part 31 flexibly fastened to the housing 1 by bolts and an interior restraining part 33 by which the restraining element 3 is selectively connected to the coupling-decoupling element 6. Between the exterior connecting part

31 and the interior restraining part 33 is an intermediate elastic part 32.

[0035] The eccentric device 4 comprises a fan 41 with an eccentric hub 41a on which is radially mounted a bearing 42. A bearing sleeve 43 is mounted radially on the bearing 42. The eccentric hub 41a is mounted eccentrically on the drive shaft 22 and the bearing 42 and fan 41 are fastened to the drive shaft 22 by bolts. The sanding shoe 7 at the base of the housing 1 is fastened to the bearing sleeve 43 by bolts. The bearing sleeve 43 has three axial containment slots 432 substantially equidistantly positioned substantially on its perimeter and a plurality of axial locating columns 431. A first end of each of a plurality of springs 5 abuts against the coupling-decoupling element 6 and a second end opposite to the first end abuts against the bearing sleeve 43 in the axial containment slot 432.

[0036] The coupling-decoupling element 6 comprises a multi-faceted substantially annular main body with a first contact surface 62 and a second contact surface 63. The first contact surface 62 engages the first end of each spring 5 and is selectively connected to the interior restraining part 33. The second contact surface 63 engages the sanding shoe 7. Extending partially circumferentially along the second contact surface 63 are three curved protrusions 631 each of which is contiguous with a first ramp 632.

[0037] The coupling-decoupling element 6 has three curved cut-away portions 65 at substantially equal intervals on its inner wall. Each of the curved cut-away portions 65 comprises a first inner radial surface 651 opposite to a second inner radial surface 652 (as shown in Figure 4) and engages a respective locating column 431 to prevent the coupling-decoupling element 6 from rotating.

[0038] The coupling-decoupling element 6 further comprises a radially outwardly extending operating arm 61. The sanding shoe 7 has a bracket 71 engaging the operating arm 61 to prevent the coupling-decoupling element 6 from rotating. The bracket 71 comprises a first exterior radial surface 711 and a second exterior radial surface 712. The sanding shoe 7 has at least one curved recess 72 engaging the curved protrusion 631 and contiguous with a second ramp 73. The first ramp 632 can move along the second ramp 73.

[0039] In Figures 3 to 5, the coupling-decoupling element 6 is shown in the first position in which the operating arm 61 engages the first exterior radial surface 711 to prevent the coupling-decoupling element 6 from rotating in direction E. Simultaneously the locating column 431 engages the first inner radial surface 651 to prevent the coupling-decoupling element 6 from rotating in direction F. With the curved protrusion 631 entered into the curved recess 72, a clearance h (about 0.3-0.8 mm) is present between the first contact surface 62 and the interior restraining part 33 such that when the motor 21 rotates the drive shaft 22, the fan 41 and bearing sleeve 43 will be driven to rotate eccentrically relative to the drive shaft

22. The sanding shoe 7 will rotate unrestrained with the bearing sleeve 43 and the sanding tool is free to perform random orbital movement.

[0040] The operating arm 61 can be moved from the first position to the second position by elevating the operating arm 61 to compress the springs 5 and then turning the operating arm 61 in a substantially horizontal plane. The cutaway portion 65 moves relative to the locating column 431, the first ramp 632 moves along the second ramp 73 and the coupling-decoupling element 6 rotates in direction E. When the locating column 431 contacts the second inner radial surface 652 to prevent the coupling-decoupling element 6 from rotating in direction F', the coupling-decoupling element 6 is in the second position and the operating arm 61 contacts the second exterior radial surface 712 to prevent the coupling-decoupling element 6 from rotating in direction E'. The curved protrusion 631 departs the curved recess 72 to close the clearance h so that the first contact surface 62 is connected to the interior restraining part 33. The sanding shoe 7 is therefore coupled to the restraining element 3 by the coupling-decoupling element 6. When the motor 21 actuates the drive shaft 22 to rotate, the restraining force of the restraining part 33 prevents the sanding shoe 7 from rotating eccentrically relative to the drive shaft 22 and the sanding tool is restrained to perform regular orbital movement.

[0041] In a second embodiment shown in Figures 10 to 12, the features are largely the same as the first embodiment described above but with the following differences. A restraining element 3a comprises at the top a substantially annular connecting part 31a for flexible connection to the housing 1, at the bottom a substantially annular restraining part 33a and between the connecting part 31a and the restraining part 33a an elastic part 32a being a plurality of flexible axial columns 321a. The flexible columns 321a pass through holes 311a in the periphery of the connecting part 31a to the restraining part 33a. The flexible columns 321a are fastened to the restraining part 33a by bolts. A plurality of teeth 332a are formed on the inner circumferential underside 311a of the restraining part 33a. The coupling-decoupling element 6a is cross-shaped and its first contact surface 62a is selectively engageable with the teeth 332a.

[0042] The sanding tool has an operating arm 61 comprising an operating handle 612a connected perpendicularly to a connecting rod 66a terminating at each end in an eccentric supporting tip 663a. The supporting tips 663a are rollingly disposed on the sanding shoe 7a. The connecting rod 66a engages the coupling-decoupling element 6a and comprises a first contact face 661a and a second contact face 662a.

[0043] The sanding shoe 7a has on its upper face a radial containment groove 75a for containing the operating handle 612a. The bearing sleeve 43a of the eccentric device 4 has containment slots 433a for containing the coupling-decoupling element 6a.

[0044] As shown in Figure 11, when the coupling-de-

coupling element 6a is located in the first position, the first contact face 661a of the connecting rod 66a is connected to the second contact surface 63a of the coupling-decoupling element 6a. In this position, the first contact surface 62a is disengaged from the teeth 332a of the restraining part 33a so that the sanding tool is free to perform random orbital movement.

[0045] As shown in Figure 12, when the coupling-decoupling element 6a is moved into the second position by rotating operating handle 612a in a substantially vertical plane, the second contact face 662a of the connecting rod 66a is connected to the second contact surface 63a of the coupling-decoupling element 6a. In this position, the first contact surface 62a is engaged with the teeth 332a thereby coupling the restraining element 3a to the sanding shoe 7a to restrain the sanding shoe 7a to perform regular orbital movement.

[0046] In a third embodiment shown in Figure 13 to 16, the features are largely the same as the second embodiment described above but with the following differences. The bearing sleeve 43b has a radial containment slot 434b for selective containment of the coupling-decoupling element 6b. The coupling-decoupling element 6b has a locating member 68b with a terminal grip 67b and a spring 5b disposed between the locating member 68b and an inner wall 81b of the housing 1b. The housing 1b has a radial projection 8b selectively engaging the grip 67b. The restraining part 33b has a containment slot 333b in which the coupling-decoupling element 6b is slidably received.

[0047] As shown in Figure 13 to 14, when the coupling-decoupling element 6a is in the first position, the projection 8b is engaged with the grip 67b and the spring 5b is compressed. This separates the coupling-decoupling element 6b from the containment slot 434b so that the restraining element 3b is decoupled from the sanding shoe 7b. In this circumstance, the sanding tool is free to perform random orbital movement.

[0048] As shown in Figure 15 to 16, when the coupling-decoupling element 6a is in the second position, the projection 8b disengages the grip 67b under the force of the spring 5b and the coupling-decoupling element 6b is urged into the containment slot 434b. The couples the restraining element 3b with the sanding shoe 7b to prevent the sanding shoe 7b from rotating with the bearing sleeve 43b. In this circumstance, the sanding tool is restrained to perform regular orbital movement.

Claims

1. A sanding tool comprising
 - a housing (1,1b);
 - a drive unit (2) mounted in the housing (1,1b) and having a rotary drive shaft (22);
 - an eccentric device (4,4a,4b) mounted eccentrically on the drive shaft (22);
 - a sanding shoe (7,7a,7b) mounted on the eccentric

device (4,4a,4b) at the base of the housing (1,1b); a restraining element (3,3a,3b) flexibly mounted on the housing (1,1b); and a coupling-decoupling element (6,6a,6b) movable relative to the housing (1,1b) between a first position wherein the restraining element (3,3a,3b) is decoupled from the sanding shoe (7,7a,7b) so that the sanding shoe (7,7a,7b) is free to rotate eccentrically relative to the drive shaft (22) and a second position wherein the restraining element (3,3a,3b) is coupled to the sanding shoe (7,7a,7b) so that the sanding shoe (7,7a,7b) cannot rotate eccentrically relative to the drive shaft (22).

2. A sanding tool as claimed in claim 1, wherein the restraining element (3,3a,3b) comprises a connecting part (31,31a,31b) for connection to the housing, an elastic part (32,32a,32b) and a restraining part (33,33a,33b).
3. A sanding tool as claimed in claim 1 or 2, wherein the coupling-decoupling element (6,6a,6b) is disposed axially between the restraining element (3,3a,3b) and the sanding shoe (7,7a,7b).
4. A sanding tool as claimed in claim 3, wherein the coupling-decoupling element (6,6a) is movably connected to the sanding shoe (7,7a), wherein in the first position the coupling-decoupling element (6,6a) is disconnected from the restraining element (3,3a) and in the second position the coupling-decoupling element (6,6a) is connected to the restraining element (3,3a).
5. A sanding tool as claimed in claim 3, wherein the coupling-decoupling element (6b) is movably connected to the restraining element (3b), wherein in the first position the coupling-decoupling element (6b) is disconnected from the sanding shoe (7b) and in the second position the coupling-decoupling element (6b) is connected to the sanding shoe (7b).
6. A sanding tool as claimed in claim 3, wherein in the first position the coupling-decoupling element (6) is synchronously disconnected from the restraining element (3) and the sanding shoe (7) and in the second position the coupling-decoupling element (6) is synchronously connected to the restraining element (3) and the sanding shoe (7).
7. A sanding tool as claimed in claim 2, wherein the coupling-decoupling element (6) is disposed between the housing (1) and the restraining element (3) and in the first position the coupling-decoupling element (6) is synchronously disconnected from the restraining element (3) and the sanding shoe (7) and in the second position the coupling-decoupling element (6) is synchronously connected with the re-

straining element (6) and the sanding shoe (7).

8. A sanding tool as claimed in claim 4, wherein the coupling-decoupling element (6,6a) comprises:

a first contact surface (62,62a) and
a second contact surface (63,63a)

wherein in the first position the first contact surface (62,62a) is disconnected from the restraining part (33,33a) and in the second position the first contact surface (62,62a) is connected to the restraining part (33,33a).

9. A sanding tool as claimed in claim 8, wherein the coupling-decoupling element (6) rotates relative to the sanding shoe (7) between the first position and the second position.
10. A sanding tool as claimed in claim 9, wherein the coupling-decoupling element (6) comprises an operating arm (61) and the sanding shoe (7) has at least one bracket (71) for engaging the operating arm (61) to prevent the coupling-decoupling element (6) from rotating.
11. A sanding tool as claimed in claim 9 or 10, wherein the second contact surface (63) engages the sanding shoe (7) and has at least one curved protrusion (631) contiguous with a first ramp (632), wherein the sanding shoe (7) has at least one curved recess (72) contiguous with a second ramp (73) for engaging the curved protrusion (631) and the first ramp (632) respectively and wherein in the first position the curved protrusion (631) engages the curved recess (72) and the first contact surface (62) is disconnected from the restraining part (33) and wherein in the second position the curved protrusion (631) disengages the curved recess (72) and the first contact surface (62) is connected to the restraining part (33).
12. A sanding tool as claimed in claim 11, wherein the eccentric device (4) has a plurality of axial containment slots (432) each containing an elastic element (5) between the coupling-decoupling element (6) and the end of the containment slot (432).
13. A sanding tool as claimed in claim 11 or 12, wherein the eccentric device (4) has a plurality of axial locating columns (431) and the coupling-decoupling element (6) has a plurality of cut away portions (65), wherein each cut-away portion (65) engages a respective locating column (431) to prevent the coupling-decoupling element (6) from rotating.
14. A sanding tool as claimed in claim 8 further comprising:

an operating arm (61a) engaged with the coupling-decoupling element (6) and having an operating handle (612a) connected perpendicularly to a connecting rod (66a) terminating at each end in an eccentric supporting tip (663a), wherein each supporting tip is rollingly disposed on the sanding shoe (7a) and the connecting rod (66a) has a first contact face (661a) and a second contact face (662a).

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15. A sanding tool as claimed in claim 14, wherein in the first position the first contact face (661 a) is connected to the second contact surface (63a) and the first contact surface (62a) is disconnected from the restraining part (33a) and wherein in the second position the second contact face (662a) is connected to the second contact surface (63a) and the first contact surface (62a) is connected to the restraining part (33a).

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16. A sanding tool as claimed in claim 15, wherein the eccentric device (4a) has a containment slot (433a) for containing the coupling-decoupling element (6a).

17. A sanding tool as claimed in claim 5, wherein the restraining part (33b) has a containment slot (333b) and the coupling-decoupling element (6b) is slidably received in the containment slot (333b), the eccentric device (4) has a containment slot (434b) for containing the coupling-decoupling element (6b), wherein in the first position the coupling-decoupling element (6b) is separated from the containment slot (434b) and the restraining element (3b) is decoupled from the sanding shoe (7b) and in the second position the coupling-decoupling element (6b) is received in the containment slot (434b) and the restraining element (3b) is coupled to the sanding shoe (7b).

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18. A sanding tool as claimed in claim 1, wherein the eccentric device (4,4a,4b) comprises:

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a fan (41) eccentrically mounted on the drive shaft (22) and
a bearing sleeve (43,43a,43b) on which is mounted the sanding shoe (7,7a,7b) at the base of the housing (1).

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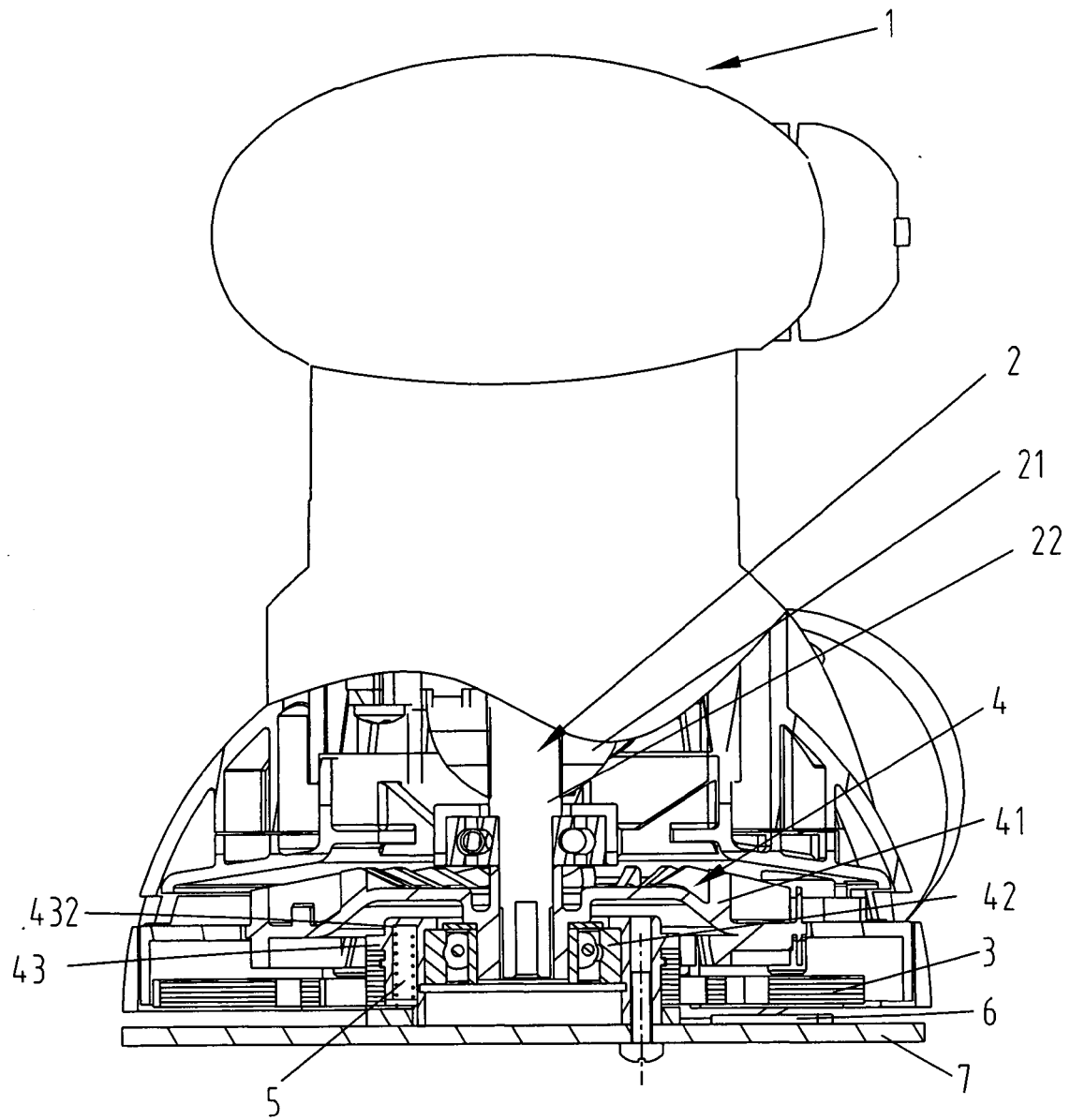


FIG. 1

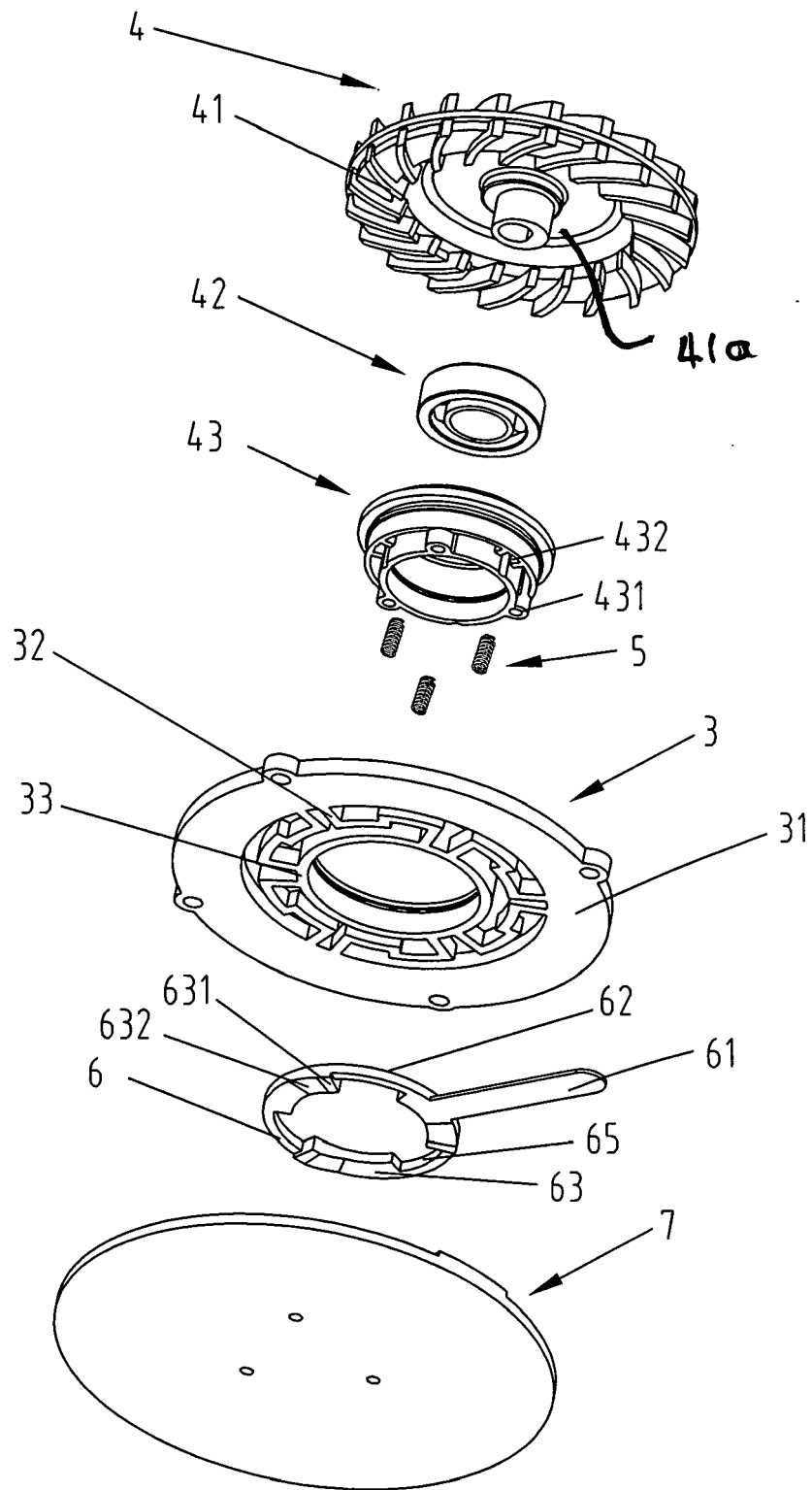


FIG. 2

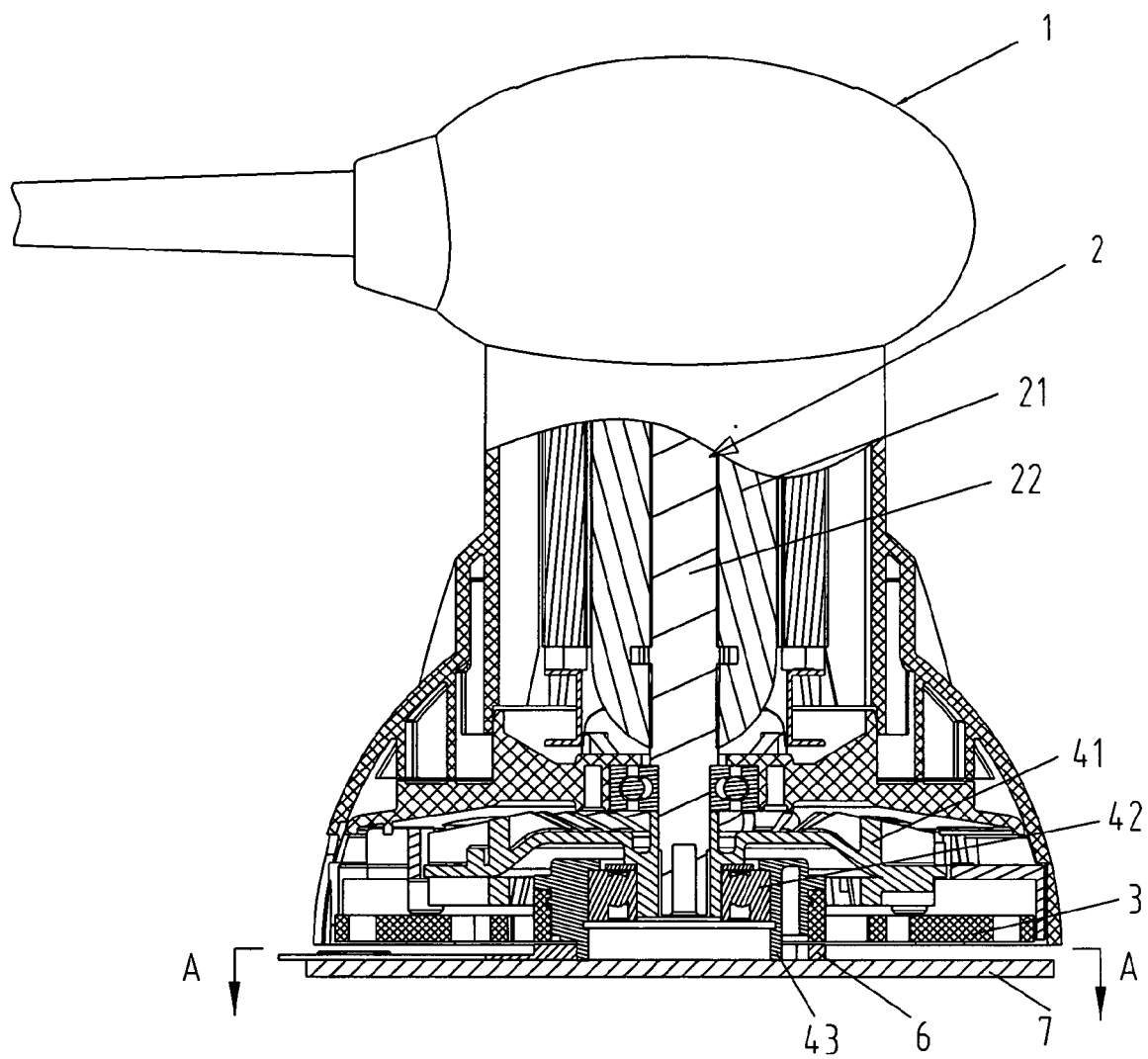


FIG. 3

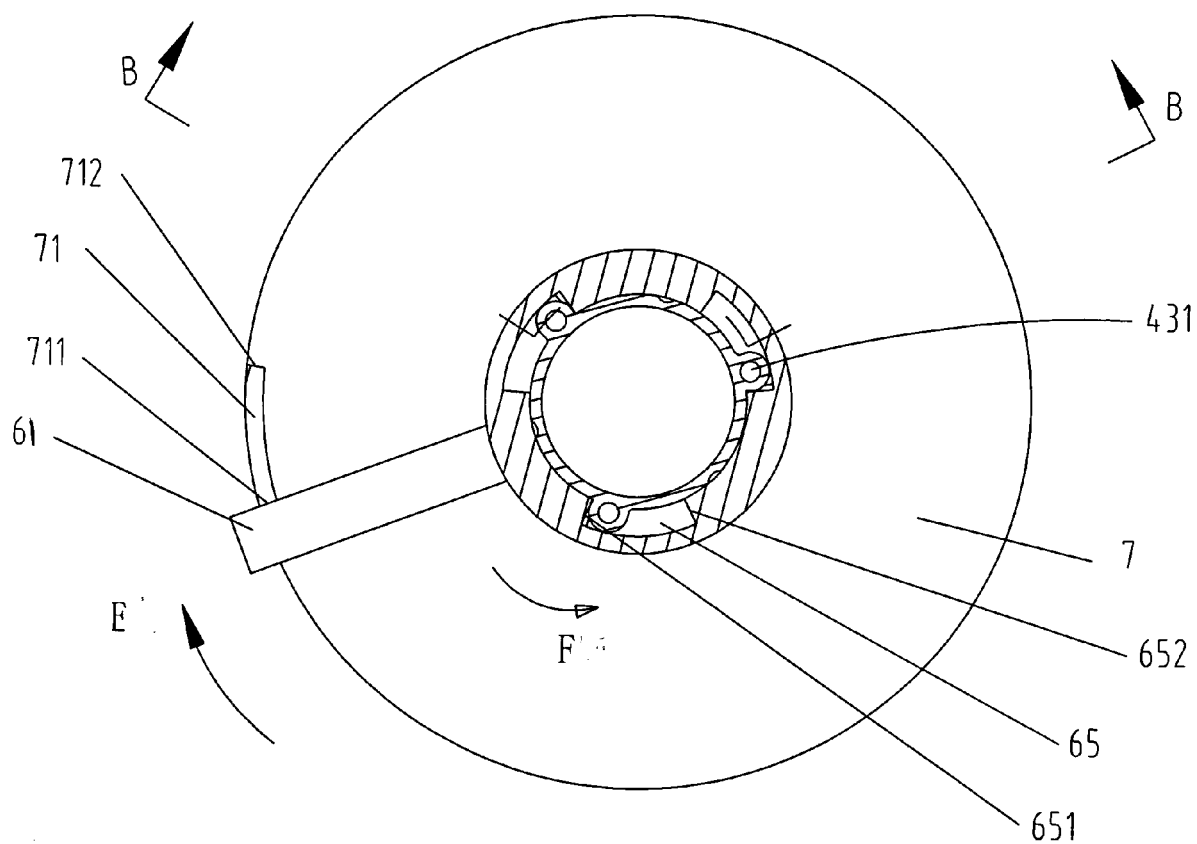


FIG. 4

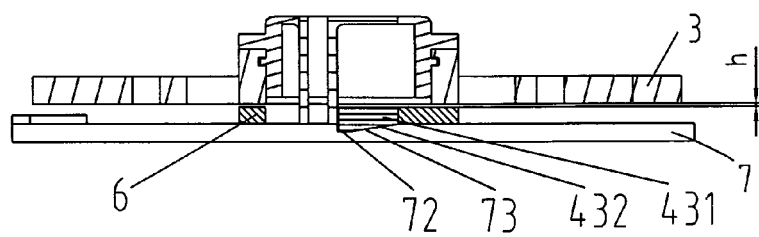


FIG. 5

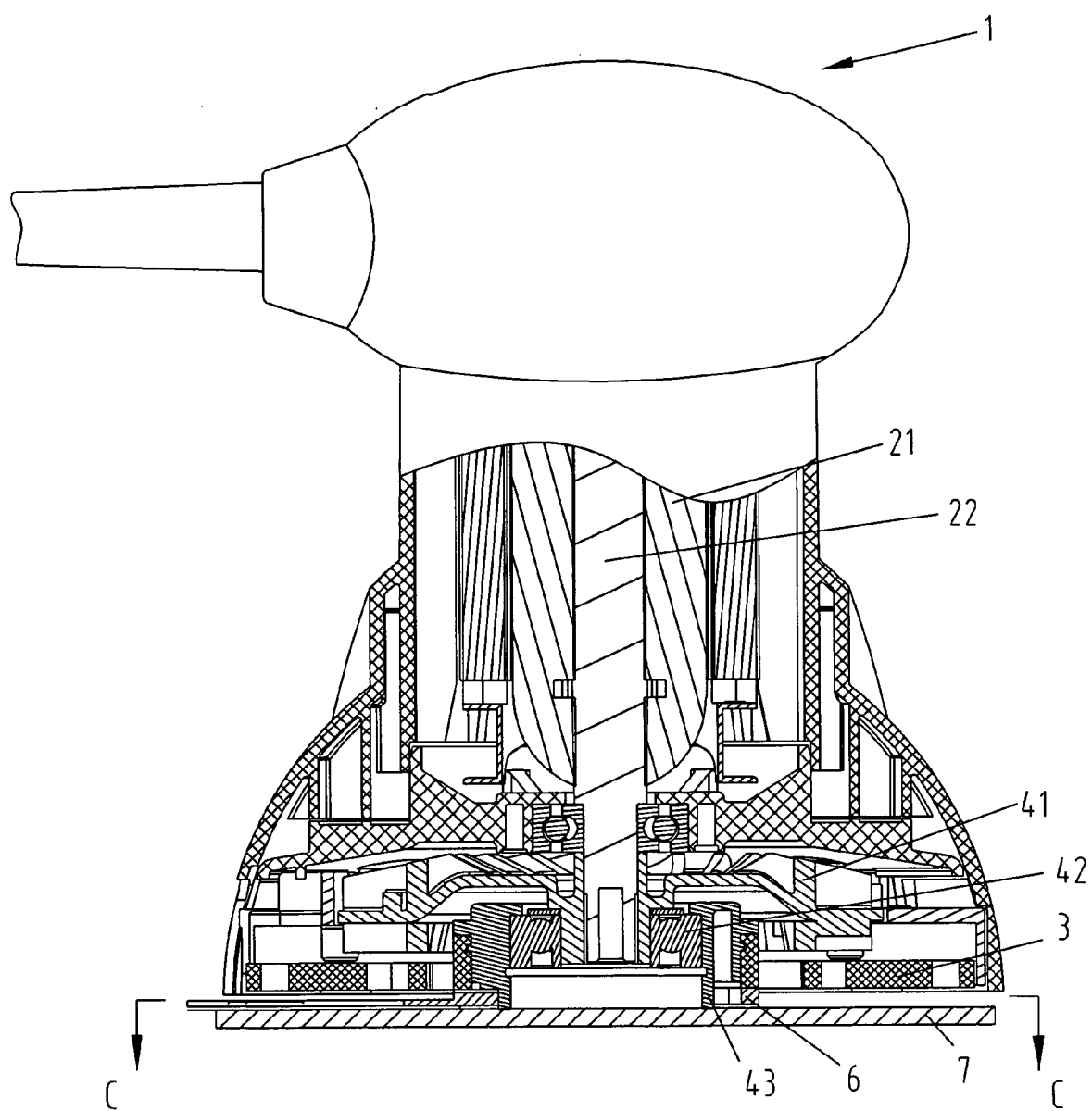


FIG. 6

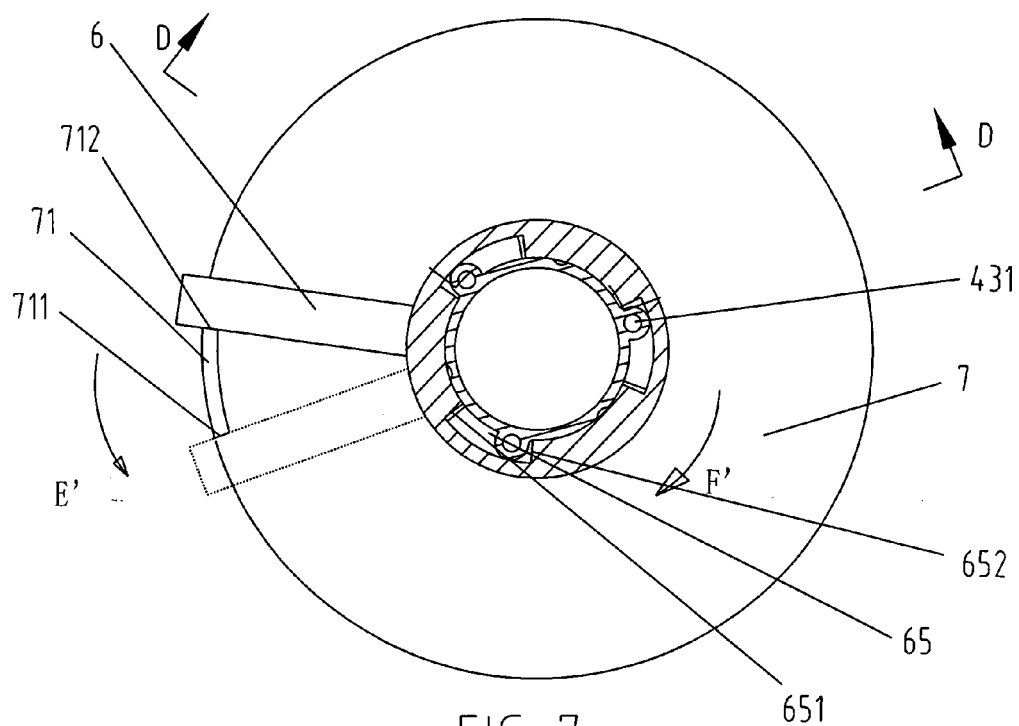


FIG. 7

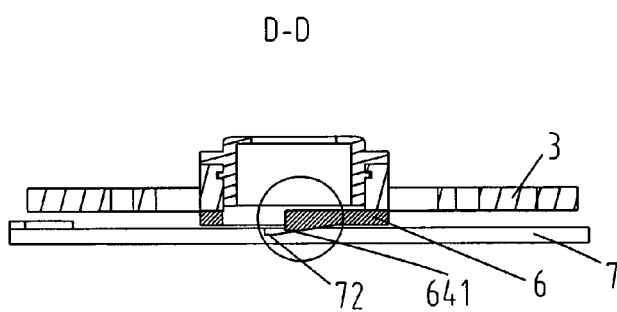


FIG. 8

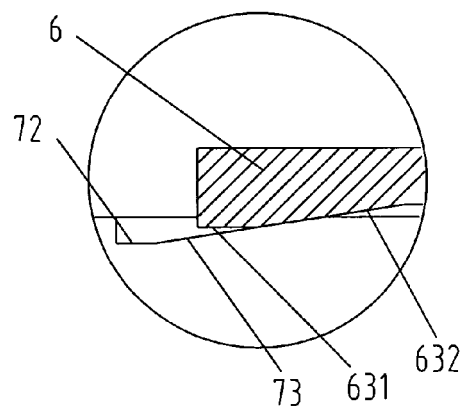


FIG. 9

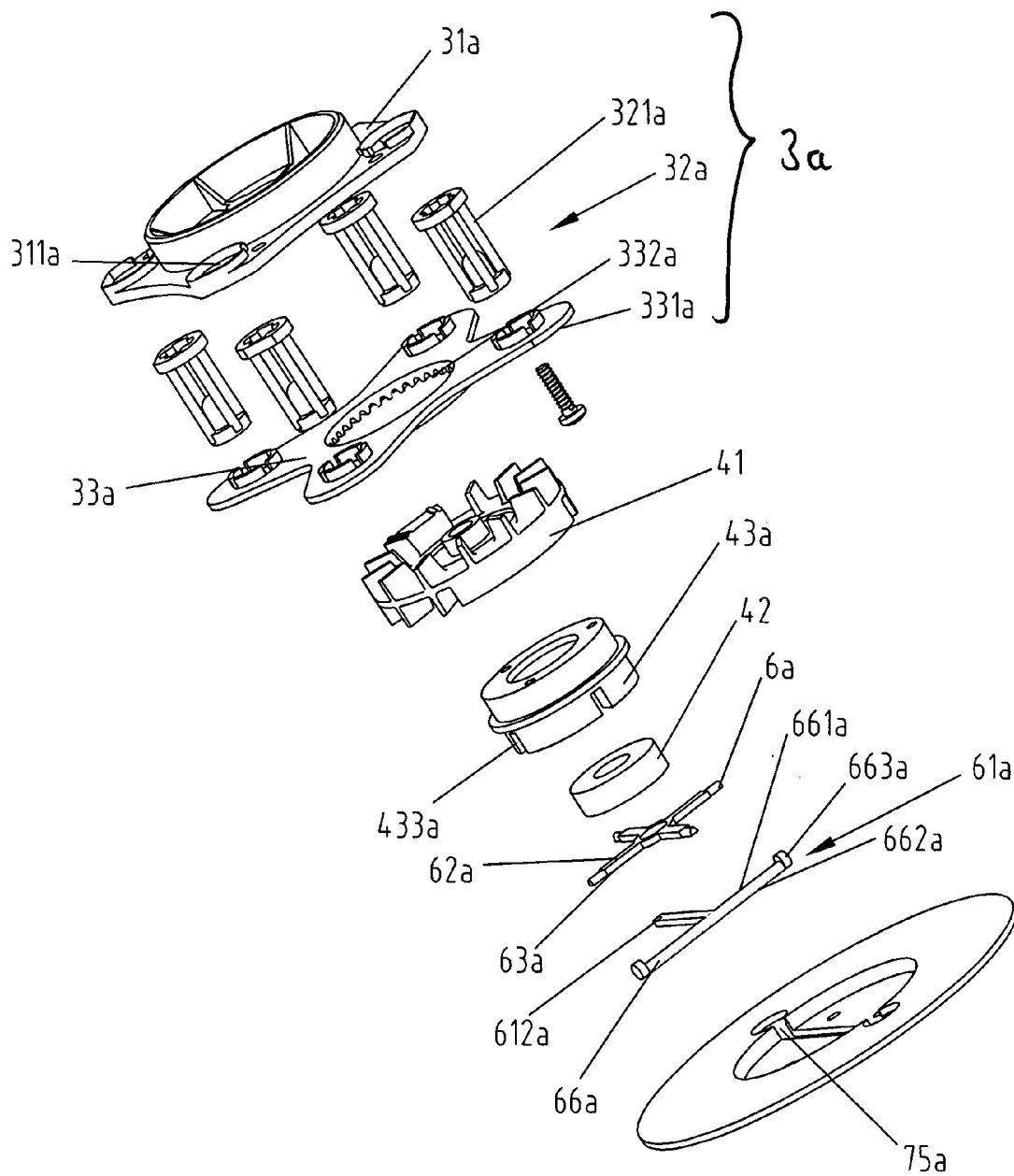


FIG. 10

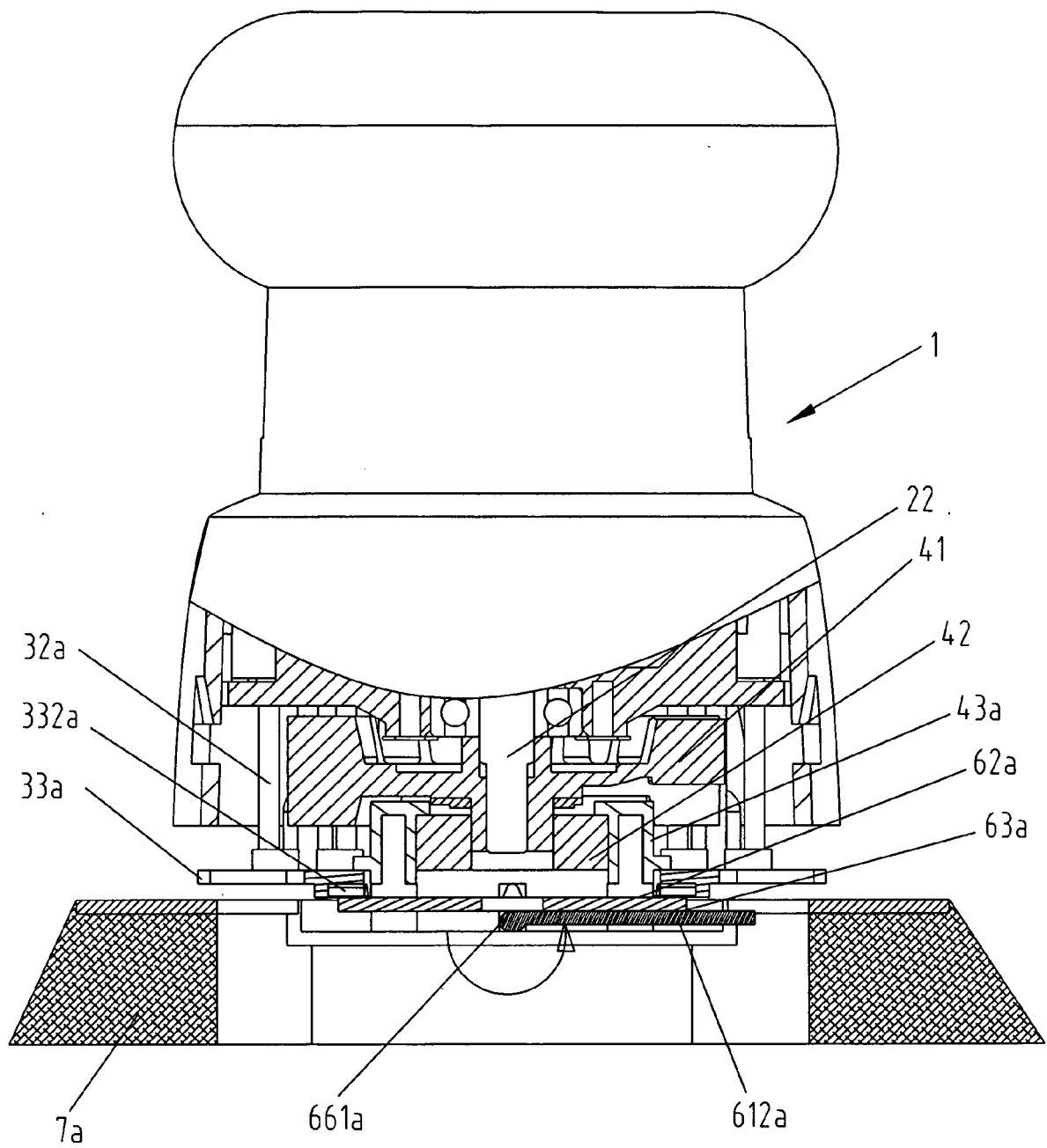


FIG. 11

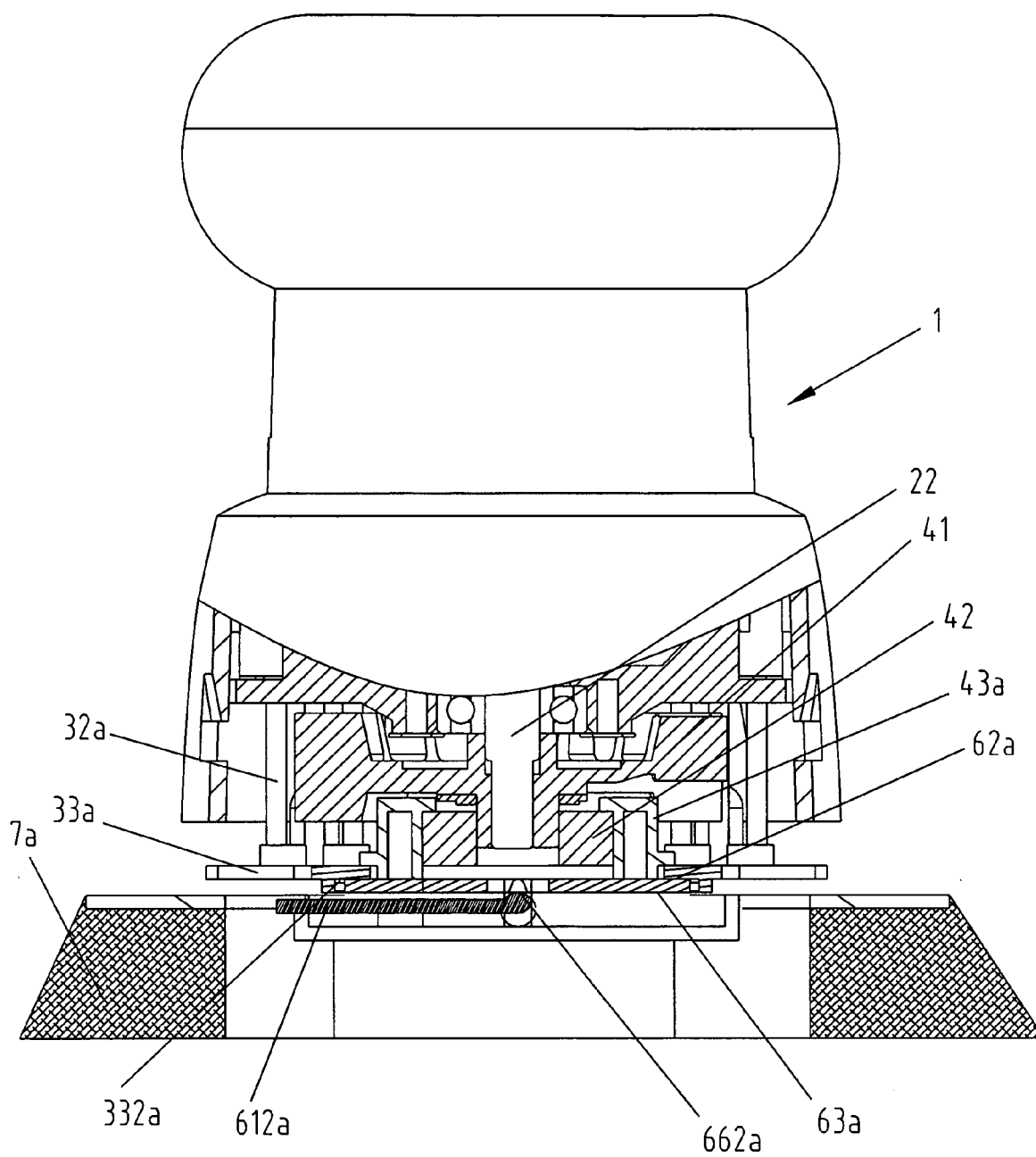


FIG. 12

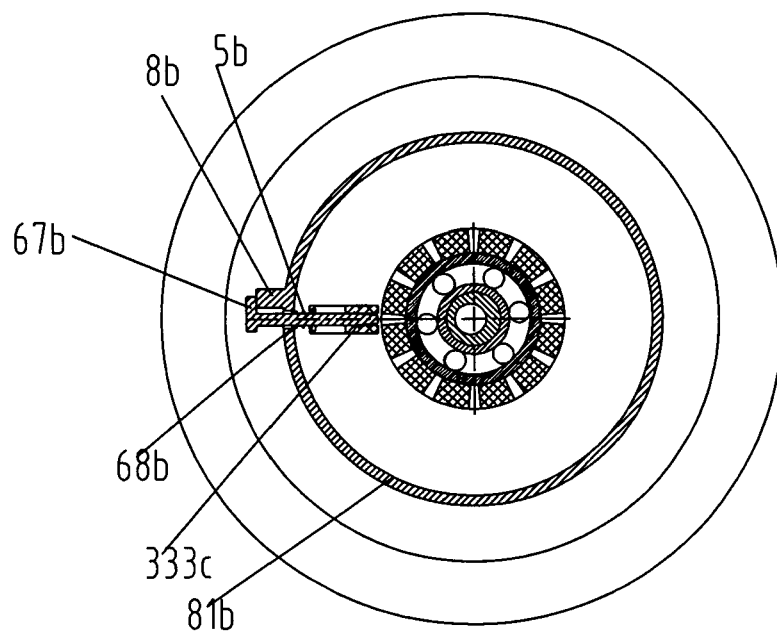
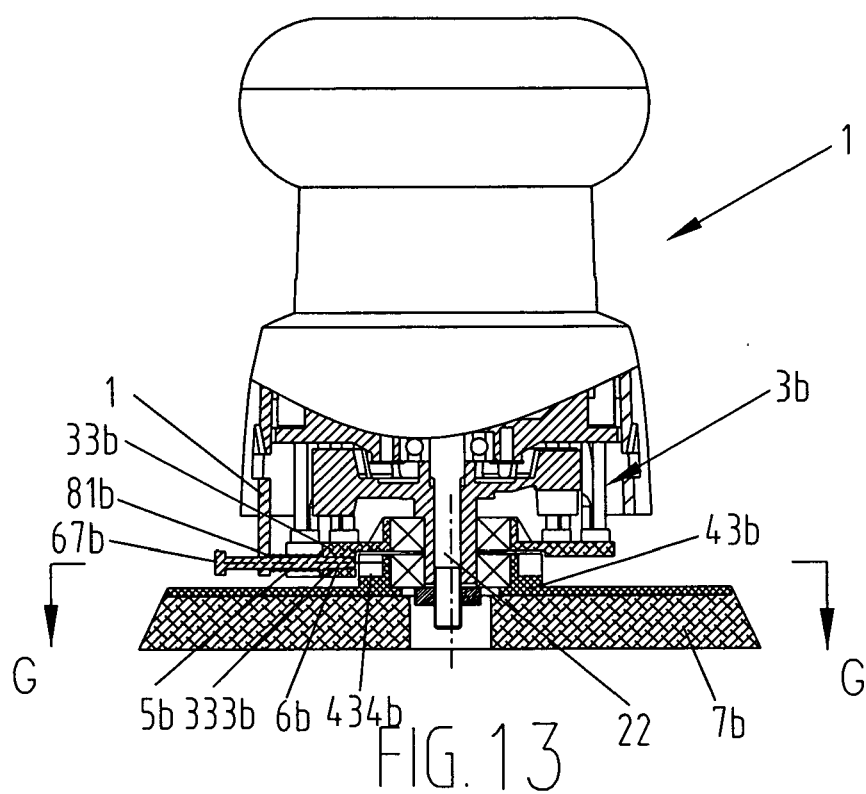


FIG. 14

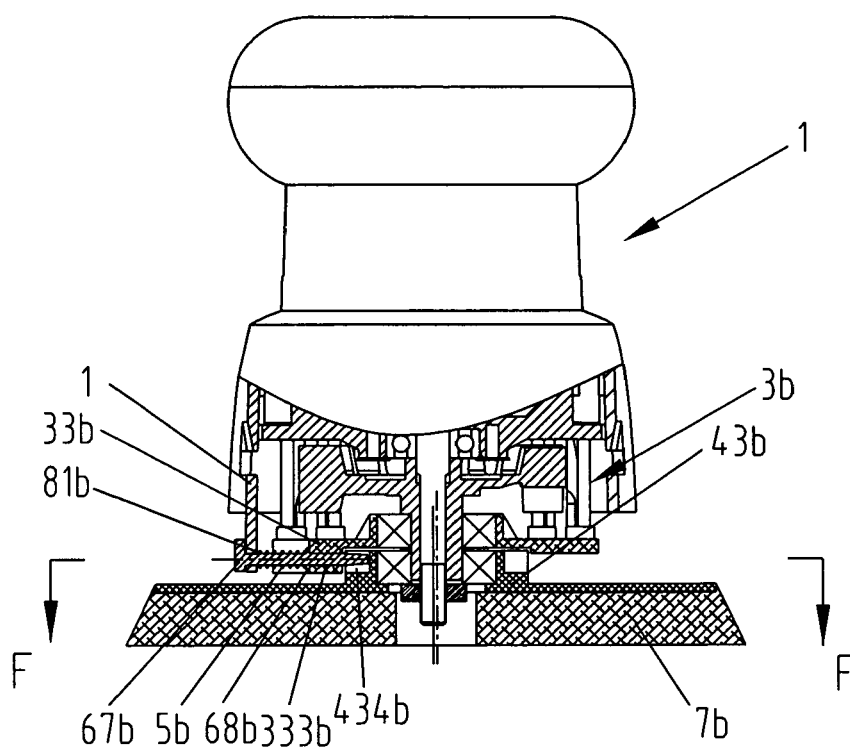


FIG. 15

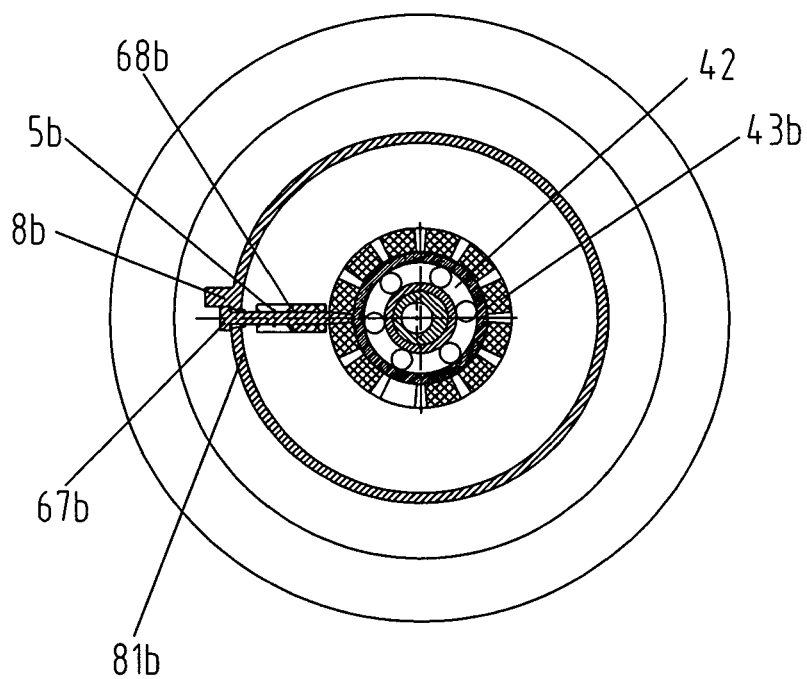


FIG. 16



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Application Number
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Place of search The Hague		Date of completion of the search 22 September 2006	Examiner Garella, Mario
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