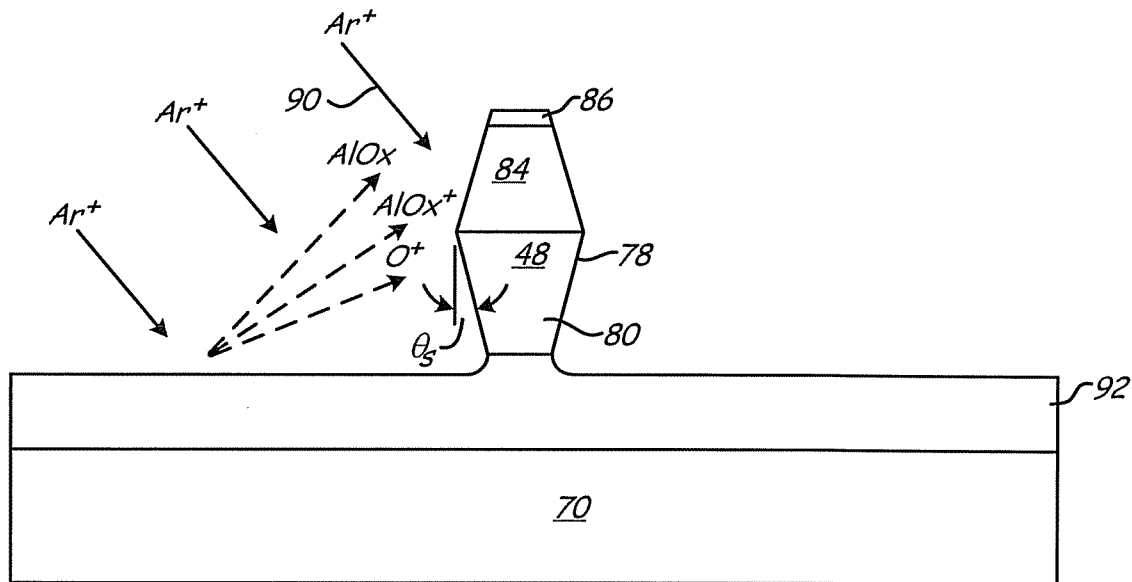




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(19) **United States**(12) **Patent Application Publication**
Kautzky(10) **Pub. No.: US 2012/0236437 A1**(43) **Pub. Date: Sep. 20, 2012**(54) **WRITE POLE FABRICATED USING A
CARBON HARD MASK AND METHOD OF
MAKING****Publication Classification**(51) **Int. Cl.**
G11B 5/60 (2006.01)
G11B 5/127 (2006.01)(75) Inventor: **Michael Christopher Kautzky,**
Eagan, MN (US)(52) **U.S. Cl. 360/235.4; 427/130; 216/22; G9B/5.229**(73) Assignee: **SEAGATE TECHNOLOGY
LLC, Cupertino, CA (US)**(57) **ABSTRACT**(21) Appl. No.: **13/486,063**(22) Filed: **Jun. 1, 2012**

A magnetic writer comprises a write pole, a substrate and a non-magnetic, oxygen-free buffer material. The write pole has a leading edge, a trailing edge, a first side and second side. The substrate is at the leading edge of the write pole. The non-magnetic, oxygen-free buffer material is located between the write pole and the substrate, and the oxygen-free buffer material is selected from Re, Ru, Os, Rh, Ir, and combinations thereof.

Related U.S. Application Data(63) Continuation-in-part of application No. 12/489,275,
filed on Jun. 22, 2009, now Pat. No. 8,191,238.

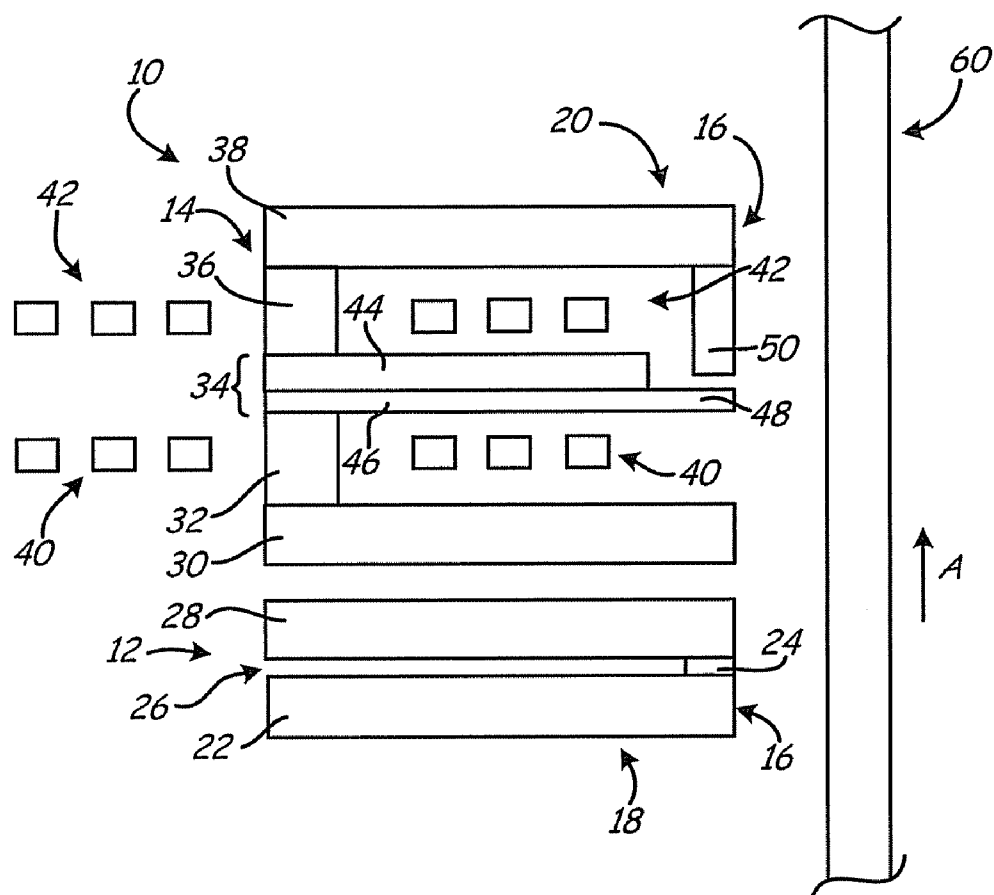
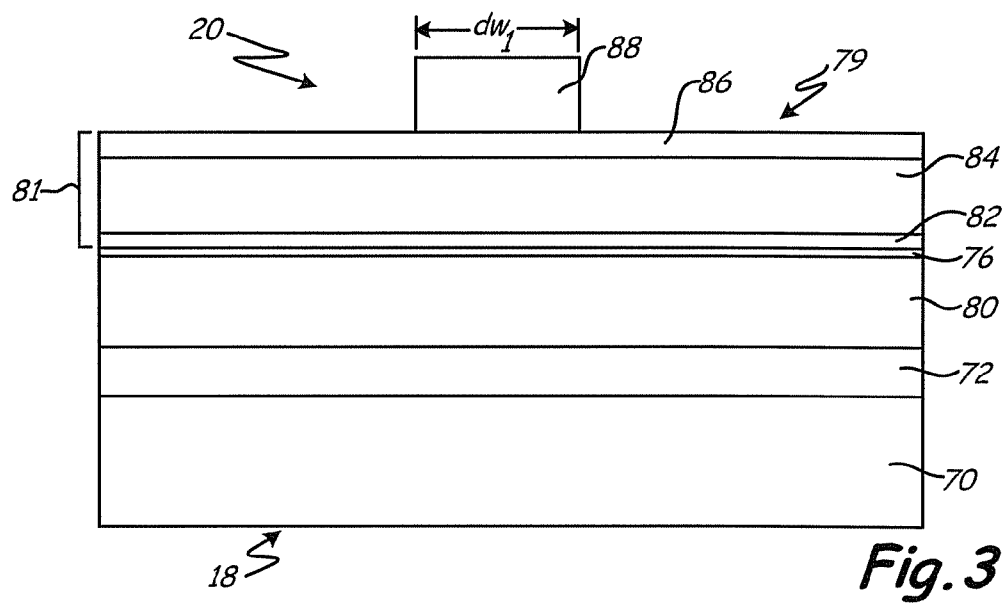
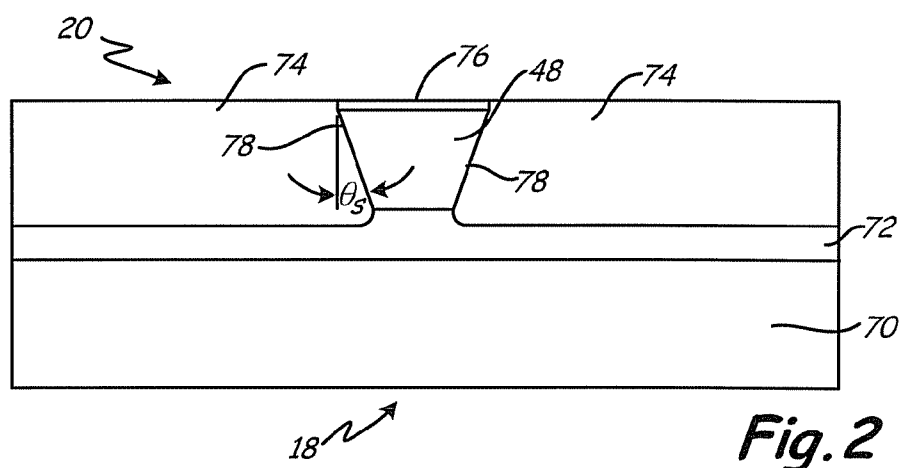


Fig. 1



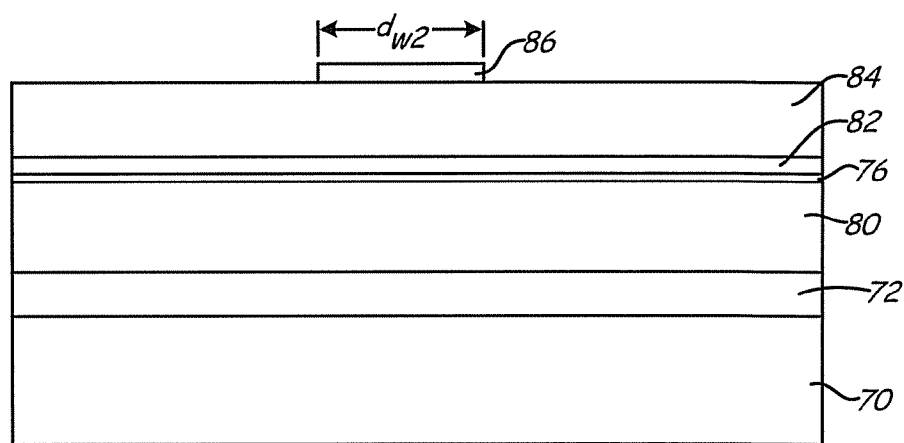


Fig. 4

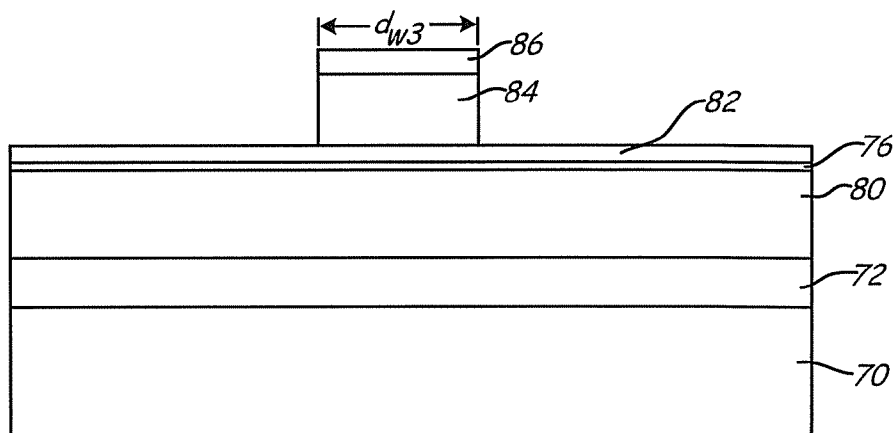
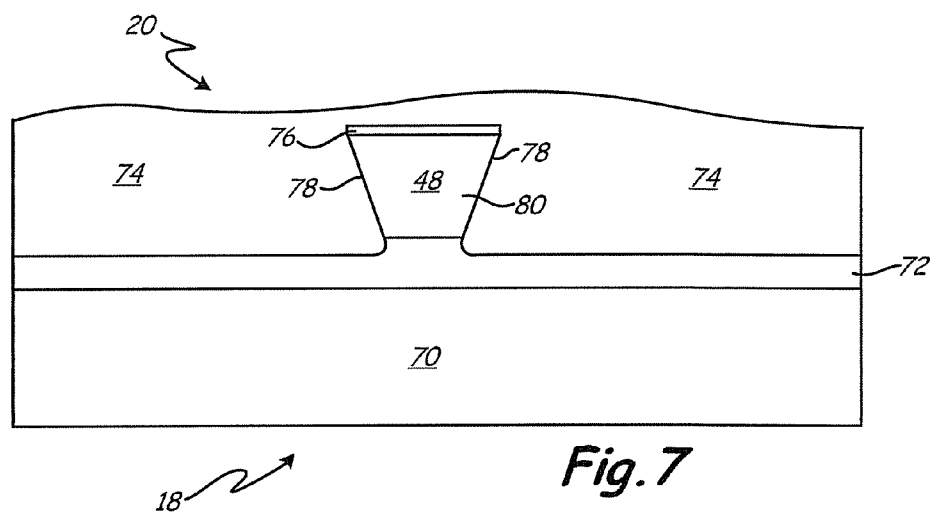
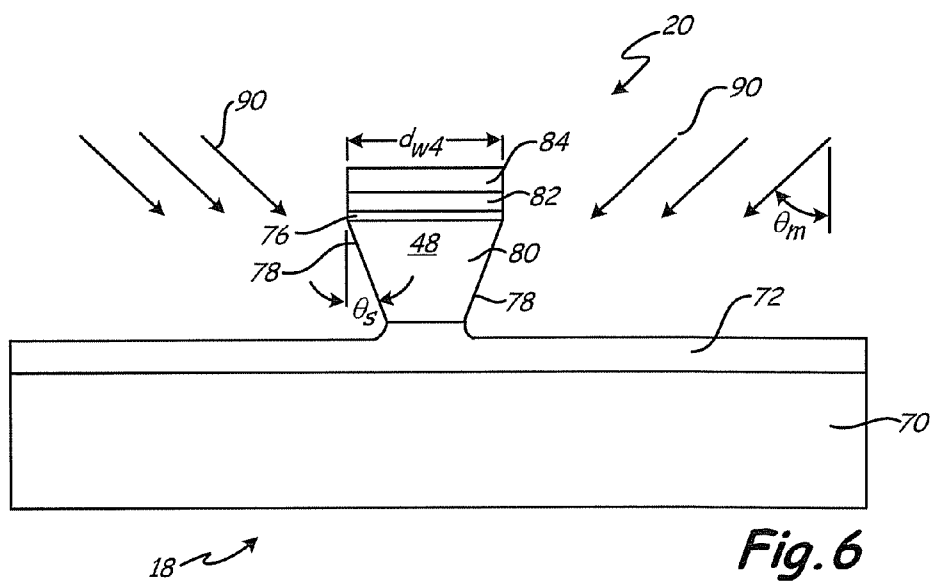
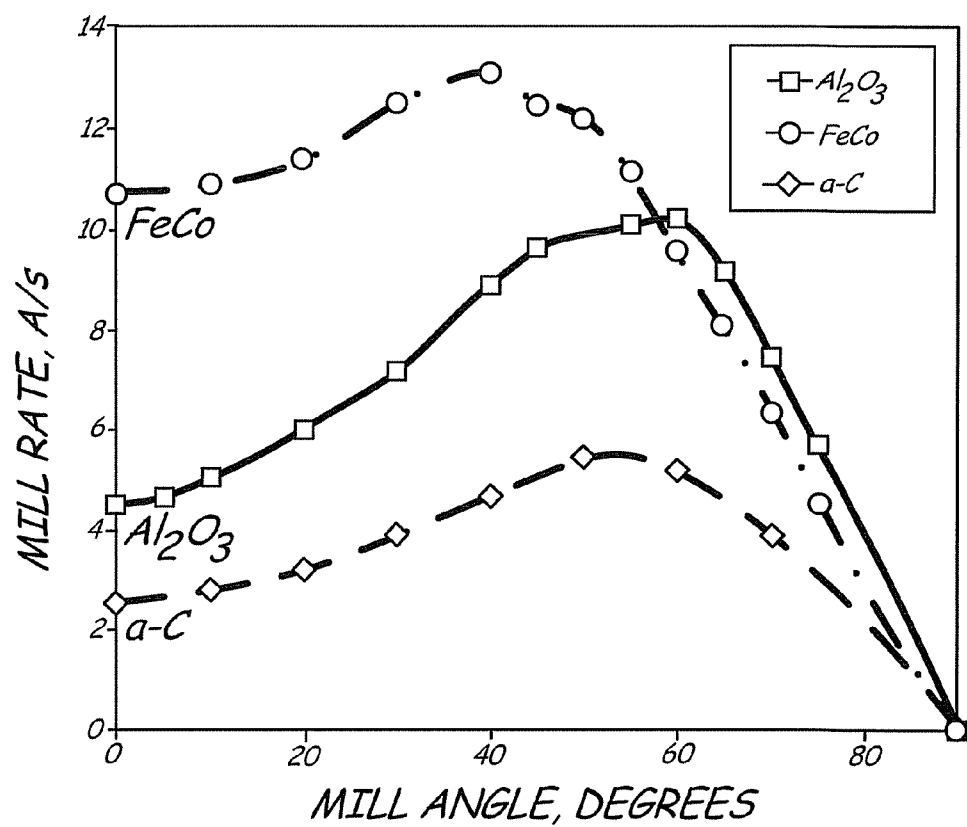


Fig. 5



**Fig. 8**

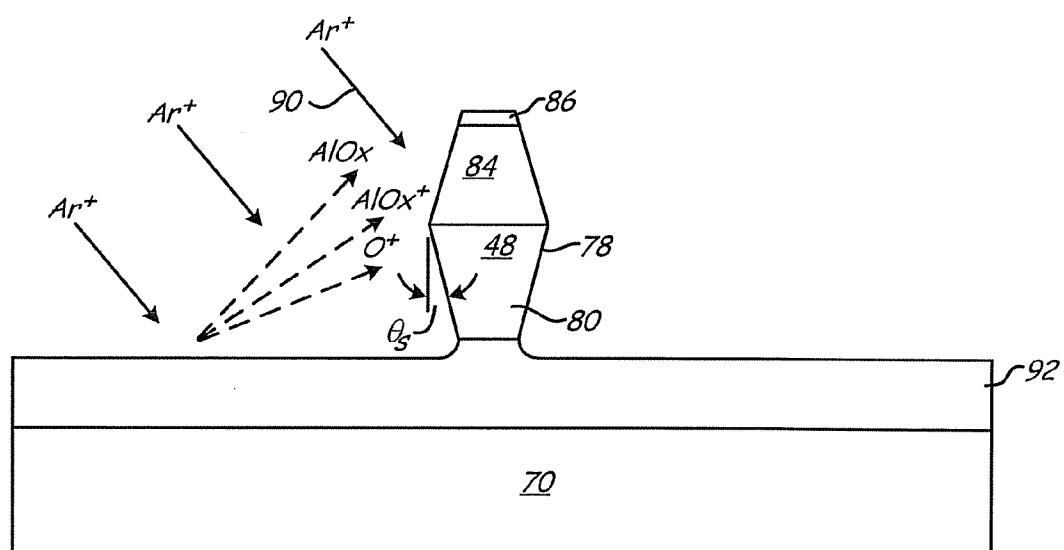


Fig. 9

WRITE POLE FABRICATED USING A CARBON HARD MASK AND METHOD OF MAKING

PRIORITY

[0001] This application is a Continuation-in-Part of U.S. patent application Ser. No. 12/489,275, entitled A METHOD FOR FORMING A MAGNETIC WRITER, filed on Jun. 22, 2009, the disclosure of which is incorporated in its entirety by reference thereto.

BACKGROUND

[0002] Magnetic transducing heads typically include both a write element and a read element. The write element is configured to generate magnetic fields that align magnetic moments of the recording data to represent bits of data.

[0003] To write data to a recording medium, an electric current can be applied to conductive coils to induce a magnetic field in the medium under a write pole. The write pole can define the track width of the data written. More specifically, in perpendicular recording the magnetic signals can be conducted through the trailing edge of the write pole in a manner that orients the magnetic moments of the recording medium perpendicularly to the surface of the recording medium. The shape of the write pole may be projected and reproduced on the magnetic medium during the write process. Thus, the track width can be defined by the width of the write pole at the surface facing the recording medium (i.e. air bearing surface).

[0004] One way to increase the recording capacity of medium is to decrease the width of the write pole. Sub-100 nm features (write poles having a width of less than 100 nm) can enable this increase in capacity. A write pole can be fabricated by depositing magnetic material, a hard mask and a photoresist patterning mask on a substrate. After deposition, the photoresist is patterned by photolithography. The photoresist is used to pattern the hard mask material using a material removal process such as reactive ion etching (RIE). Then, using the hard mask as a pattern, select portions of the magnetic material are removed by a milling process to form a write pole. Previously, hard masks were formed from Al_2O_3 , SiO_2 , SiON , poly-Si and other similar materials. However, these hard masks are not effective for the fabrication of sub-100 nm write poles because in some cases the patterned hard masks of these materials must be thicker than 100 nm. That is, the required thickness of the hard mask was thicker than the width of the mask, resulting in decreased stability of the hard mask. The materials of these hard masks also suffered from negative contamination issues, such as contamination from oxygen ions. An improved method of forming features on magnetic transducing heads is necessary.

SUMMARY

[0005] A magnetic writer comprises a write pole, a substrate and a non-magnetic, oxygen-free buffer material. The write pole has a leading edge, a trailing edge, a first side and second side. The substrate is at the leading edge of the write pole. The non-magnetic, oxygen-free buffer material is located between the write pole and the substrate.

BRIEF DESCRIPTION OF THE DRAWINGS

[0006] FIG. 1 is a cross-sectional view of a recording head taken substantially normal to a magnetic medium.

[0007] FIG. 2 is an end view of a write pole having a non-magnetic, oxygen-free buffer layer and steep sidewalls as viewed from the magnetic medium.

[0008] FIG. 3-FIG. 7 illustrate the process for forming the write pole having a nonmagnetic, oxygen-free buffer layer and steep sidewalls as shown in FIG. 2.

[0009] FIG. 8 is a chart of the mill rate in angstroms per second of alumina, cobalt iron and amorphous carbon over a range of mill angles in degrees.

[0010] FIG. 9 is a cross-sectional view of a write pole having an alumina insulating layer in place of the non-magnetic, oxygen-free buffer layer during an argon ion milling process.

DETAILED DESCRIPTION

[0011] FIG. 1 is a cross-sectional view of recording head 10, which includes reader 12 and writer 14 that define medium confronting surface 16. Reader 12 and writer 14 each have medium confronting surface 16, leading edge 18 and trailing edge 20. Reader 12 includes bottom shield structure 22, read element 24, read gap 26, and top shield structure 28. Writer 14 includes first return pole 30, first magnetic stud 32, write pole 34, second magnetic stud 36, second return pole 38, first conductive coil 40, and second conductive coil 42. Write pole 34 includes yoke 44, write pole body 46 and write pole tip 48. Front shield 50 shields write pole 34.

[0012] Reader 12 and writer 14 are multi-layered devices having features formed by layered materials. In one example, as illustrated in FIG. 1, writer 14 is stacked on reader 12 in a piggyback configuration in which layers are not shared between the two elements. In other examples, reader 12 and writer 14 can be arranged in a merged-head configuration (in which layers are shared between the two elements) and/or reader 12 may be formed on writer 14.

[0013] On reader 12, read gap 26 is defined on medium confronting surface 16 between terminating ends of bottom shield 22 and top shield 28. Read element 24 is positioned in read gap 26 adjacent medium confronting surface 16. Read element 24 may be any variety of different types of read elements, such as a magnetoresistive (MR) element, a tunneling magnetoresistive (TMR) read element or a giant magnetoresistive (GMR) read element.

[0014] Recording head 10 confronts magnetic medium 60 at medium confronting surface 16, such as an air bearing surface (ABS). Reader 12 and writer 14 are carried over the surface of magnetic medium 60, which is moved relative to recording head 10 as indicated by arrow A such that write pole 34 trails first return pole 30 and leads second return pole 38. Writer 14 has leading edge 18 and trailing edge 20 defined by the movement of magnetic medium 60. Write pole 34 is used to physically write data to magnetic medium 60. In order to write data to magnetic medium 60, current is caused to flow through second conductive coil 42. The magneto motive force in the coils causes magnetic flux to travel from write pole tip 48 perpendicularly through magnetic medium 60, and through second return pole 38 and second magnetic stud 36 to provide a closed magnetic flux path. The direction of the write field at the medium confronting surface of write pole tip 48, which is related to the state of the data written to magnetic medium 60, is controllable based on the direction that the current flows through second conductive coil 42.

[0015] Reader 12 reads data from magnetic medium 60. In operation, magnetic flux from a surface of magnetic medium 60 causes rotation of a magnetization vector of read element

24, which in turn causes a change in electrical resistivity of read element 24. The change in resistivity of read element 24 can be detected by passing a current through read element 24 and measuring a voltage across read element 24. Shields 22 and 28, which may be made of a soft ferromagnetic material, guide stray magnetic flux from magnetic medium 60 away from read element 24 outside the area of magnetic medium 60 directly below read element 24.

[0016] In writer 14, first return pole 30, second return pole 38, first magnetic stud 32, and second magnetic stud 36 can comprise soft magnetic materials, such as NiFe. Conductive coils 40 and 42 can comprise a material with low electrical resistance, such as Cu. Write pole body 44 can comprise a high moment soft magnetic material, such as CoFe. First conductive coil 40 surrounds first magnetic stud 32, which magnetically couples write pole 34 to first return pole 30. Second conductive coil 42 surrounds second magnetic stud 36, which magnetically couples write pole 34 to second return pole 38. First conductive coil 40 passes through the gap between first return pole 30 and write pole 34, and second conductive coil 42 passes through the gap between write pole 34 and second return pole 38.

[0017] Magnetic medium 60 is shown merely for purposes of illustration, and may be any type of medium that can be used in conjunction with recording head 10, such as composite media, continuous/granular coupled (CGC) media, discrete track media, and bit-patterned media.

[0018] Reader 12 and writer 14 are shown merely for purposes of illustrating a construction that may be used in a recording head 10 and variations on the designs may be made. For example, a single trailing return pole may be provided on writer 14 instead of the shown dual return pole writer configuration, or alternative coil 40, 42 designs can be used.

[0019] FIG. 2 is an end view of write pole 48 as seen from magnetic medium 60. Write pole 48 is formed on substrate 70 and oxygen-free buffer layer 72, and is surrounded by insulating layer 74. Chemical-mechanical polishing (CMP) stop layer 76 is formed on top of write pole. Write pole 48 has sidewalls 78, which form sidewall angles 8s with the vertical axis. Substrate 70 can include any thin films of writer 14 or reader 12 previously formed during upstream fabrication.

[0020] Oxygen-free buffer layer 72 is non-magnetic. In one example, oxygen-free buffer layer 72 is a non-magnetic refractory metal or a non-magnetic, non-oxide nitride, carbide or boride or combinations thereof. In another example, oxygen-free buffer layer 72 is selected from W, Cr, Mo, V, Nb, Ta, Hf, Zr, Ti, AlN, B₄C, TaC, TiN, TiB₂, WC, HfC, Cr₃C and combinations thereof.

[0021] Write pole 48 is located adjacent oxygen-free buffer layer 72 on the opposite side of substrate 70. Write pole 48 comprises a magnetic material. For example, write pole 48 can be formed from a high Bs_{at} or high moment soft magnetic material such as CoFe. As illustrated in FIG. 2, write pole 48 can be fabricated to have a trapezoidal or tapered shape. This trapezoidal shape prevents adjacent track writing problems associated with skew, which occurs when write pole 48 is positioned at an angle relative to the medium and portions of write pole 48 are outside of the desired track. The use of oxygen-free buffer layer 72 and a carbon hard mask during the fabrication of a trapezoidal shaped write pole 48 enables write pole 48 to be fabricated with a larger (or steeper) sidewall angle 8s as will be described later.

[0022] Insulating layer 74 is located on top of selected portions of oxygen-free buffer layer 72. Insulating layer 74

surrounds and insulates write pole 48. Insulating layer 74 comprises a non-magnetic insulating material. In one example, insulating layer 74 comprises alumina. Insulating layer 74 has a level surface at trailing edge 20.

[0023] Finally, chemical-mechanical polishing (CMP) stop layer 76 is located adjacent write pole 48 on the opposite side of oxygen-free buffer layer 72. CMP stop layer 76 comprises amorphous carbon (a-C). CMP stop layer 76 functions as a stop layer during fabrication of the write element and assists in forming the level surface of insulating layer 74 at trailing edge 20.

[0024] FIGS. 3-7 are cross-sectional views of a substrate during fabrication of write pole 48 and illustrate a method of making write pole 48 having a large sidewall angle 8s using a carbon hard mask. The steps include forming a layered substrate or structure, patterning a cap layer, patterning a carbon hard mask, forming the write pole and backfilling the substrate.

[0025] First, as illustrated in FIG. 3, layers are deposited on substrate 70 to form layered structure 79. With substrate 70 as a base, oxygen-free buffer layer 72 is deposited, then write pole material 80, CMP stop layer 76, hard mask 81 (including Al₂O₃ spacer layer 82, carbon hard mask 84 and cap layer 86) and photoresist mask 88.

[0026] Oxygen-free buffer layer 72 is a non-magnetic material. In one example, oxygen-free buffer layer 72 is a non-magnetic refractory metal or a non-magnetic, non-oxide nitride, carbide or boride or a combination thereof. In another example, oxygen-free buffer layer 72 is selected from W, Cr, Mo, V, Nb, Ta, Hf, Zr, Ti, AlN, B₄C, TaC, TiN, TiB₂, WC, HfC, Cr₃C and combinations thereof. In other embodiments, oxygen-free buffer layer 72 is selected from Re, Ru, Os, Rh, Ir, and combinations thereof. In other embodiments, oxygen-free buffer layer 72 is selected from Ru. Oxygen-free buffer layer 72 is a thin layer. In one example, oxygen-free buffer layer 72 is about 3000 angstroms thick. Oxygen-free buffer layer 72 does not adversely affect the sidewall mill resistance of carbon hard mask 84, allowing write pole 48 to be formed with larger sidewall angles.

[0027] Write pole material 80 is a high moment magnetic material that will be formed into write pole 48. In one example, write pole material 80 has a magnetic moment of at least 2.0 tesla (T). In another example, write pole material 80 has a magnetic moment of about 2.4 T. In a further example, write pole material 80 includes at least one of CoFe, CoFeNi, CoFeRh, CoFeRu, CoFePt, CoFePd and NiFe. Write pole material 80 is a thin layer. In one example, write pole material 80 is about 2000 angstroms thick.

[0028] CMP stop layer 76 is layered on write pole material 80. CMP stop layer 76 is formed from amorphous carbon (a-C). In one example, CMP stop layer 76 is about 100 angstroms thick. Hard mask 81 consisting of Al₂O₃ spacer layer 82, carbon hard mask 84 and cap layer 86 is deposited on CMP stop layer 76. Carbon hard mask 84 is formed from amorphous carbon (a-C) or diamond like carbon (DLC). Carbon hard mask 84 is used to pattern write pole material 80. In one example, carbon hard mask 84 is between about 4000 and 6000 angstroms thick. Carbon hard mask 84 can be deposited by magnetron sputtering techniques, reactive magnetron sputtering techniques, plasma-enhanced chemical vapor deposition (PECVD) or ion beam deposition (IBD). In one example, carbon hard mask 84 is deposited by direct current (DC) magnetron sputtering of a graphite target in argon gas

with a radio frequency (RF) substrate bias. Specific features and characteristics of carbon hard mask **84** will be described later.

[0029] Cap layer **86** is formed from a material having a high etch selectivity to photoresist **88**. In one example, cap layer **86** is formed from a silicon based material, such as silicon oxinitride (SiON), silicon nitride or silicon oxide. Cap layer **86** can be deposited on carbon hard mask **84** by plasma-enhanced chemical vapor deposition (PECVD). Cap layer **86** can function as both an anti-reflective coating and an etch mask for carbon hard mask **84**. In one example, cap layer **86** is between about 50 and about 150 nm thick. Carbon hard mask **84** and photoresist **88** can be removed using the same chemistry, while cap layer **86** is removed using a different chemistry. Therefore, cap layer **86** prevents undesirably etching carbon hard mask **84** during the patterning of photoresist **88**. Hard mask **81** can include additional layers above or below carbon hard mask **84**. For example, hard mask **81** can include an additional layer to improve adhesion of hard mask **81** to write pole material **80**.

[0030] Photoresist **88** is deposited on top of cap layer **86**. Photoresist **88** is patterned using a photolithography process. Photolithography uses light to transfer a pattern from a photomask to light sensitive photoresist **88**. Photoresist **88** in FIG. 3 has already been patterned to have width $dw1$.

[0031] With patterned photoresist **88** in place, cap layer **86** is etched and photoresist **88** is removed as shown in FIG. 4. During the etching, any portion of cap layer **86** not covered by photoresist **88** will be removed. Cap layer **86** can be etched using either reactive ion etching (RIE) or plasma etching. In one example, cap layer **86** is etched by RIE using fluorinated chemistry, such as CF_4 . After patterning, cap layer **86** has width $dw2$.

[0032] Next, carbon hard mask **84** is etched as shown in FIG. 5. Cap layer **86** is used as a pattern when etching carbon hard mask **84** so that portions of carbon hard mask **84** not covered by cap layer **86** are removed. Carbon hard mask **84** can be etched using reactive ion etching (RIE) or plasma etching. In one example, carbon hard mask **84** is etched by RIE using oxygen chemistry. The etching process is selected so that it does not remove CMP stop layer **76**. After patterning, carbon hard mask **84** has width $dw3$.

[0033] Then, as shown in FIG. 6, CMP stop layer **76** and write pole material **80** are milled to form trapezoidal write pole **48** with sidewalls **78**. Carbon hard mask **84** is used as a pattern, and portions of write pole material **80** and CMP stop layer **76** not covered by carbon hard mask **84** are removed by the milling process. The milling process will also remove cap layer **86** and a portion of carbon hard mask **84**. In one example, argon ion milling is used. In argon ion milling, argon ions (illustrated by arrows **90**) are accelerated towards write pole material **80**. Mill angle $8m$ of the argon ions can be controlled during the milling process to control the shape of write pole **48**. In one example, the argon ions strike CMP stop layer **76** and write pole material **80** nearly vertically (mill angle $8m$ is small) until the majority of the write pole material is removed. Then, mill angle $8m$ is increased so that write pole material **80** is milled slightly laterally, forming a trapezoidal or tapered write pole **48**. The high mill resistivity (or low mill rate) of carbon hard mask **84** maintains the desired width of write pole material **80** at trailing edge **20** while sidewalls **78** can be etched to form a trapezoidal shape. After the milling process, carbon hard mask **84** and thus trailing edge **20** of write pole **48** has width $dw4$. As described further below, the

combination of oxygen-free buffer layer **72** and carbon hard mask **84** allow write pole **48** to be formed with steeper sidewalls **78** (sidewall angle $8s$ is increased).

[0034] During the milling process, a portion of oxygen-free buffer layer **72** is removed, as illustrated in FIG. 6. Oxygen-free buffer layer **72** is sized so that a portion of oxygen-free buffer layer **72** can be removed during the milling process without exposing substrate **70**. As discussed above, the milling process removes cap layer **86** and a portion of carbon hard mask **84**. Following the milling process, spacer layer **82** and the remaining portion of carbon hard mask **84** can be removed. For example, an ashing process using oxygen or hydrogen chemistry can be used to remove spacer layer **82** and carbon hard mask **84**.

[0035] After forming write pole **48** and removing spacer layer **82** and carbon hard mask **84**, substrate **70** is backfilled with insulating layer **74**, as illustrated in FIG. 7. Insulating layer **74** is deposited on oxygen-free buffer layer **72**, and surrounds and insulates write pole **48**. In one example, insulating layer **74** is alumina (Al₂O₃) that is deposited by a physical vapor deposition (PVD) process such as radio frequency (RF) reactive.

[0036] Backfilling results in an uneven surface at trailing edge **20**. Chemical-mechanical planarization (CMP) is used to level trailing edge surface **20**. Insulating layer **74** is subjected to the CMP process until CMP stop layer **76** is reached, forming the write element shown in FIG. 2. Downstream processing of the write element can include removing CMP stop layer **76** such as by oxygen plasma, and the remaining features of the writer can be manufactured by processes known in the art.

[0037] As discussed above, in order for the storage capacity of medium to be increased, the width of writer **14**, and specifically of write pole **48**, must be reduced to allow more tracks per inch to be written on the medium. Write pole **48** must be fabricated within tight tolerances. Accurately transferring the pattern to the write pole material **80** contributes to maintaining write pole **48** within the allotted tolerances. In order to accurately pattern write pole material **80**, the hard mask used in the patterning must have a lower mill rate than write pole material **80** so that the hard mask is not removed during the milling of write pole **48**. Further, in order to form a trapezoidal shaped write pole **48**, which involves a larger mill angle, the hard mask must have a lower mill rate than write pole material **80** at all mill angles. FIG. 8 shows the mill rates of amorphous carbon (a-C) (used in carbon hard mask **84**) and FeCo (used in write pole material **80**). Amorphous carbon has a lower mill rate at all angles compared FeCo, allowing carbon hard mask **84** formed of a-C to accurately pattern FeCo write pole material **80** during the milling process.

[0038] FIG. 8 also shows the mill rate of alumina (Al₂O₃). Alumina can be used as a hard mask in place of carbon hard mask **84**. However, at mill rate angles $8m$ greater than about 55 degrees, alumina has a higher mill rate than FeCo. At these large mill angles, portions of an alumina hard mask will be removed faster than the FeCo write pole material. This characteristic of alumina is especially important when fabricating trapezoidal write poles, which use larger mill angles. An alumina hard mask will not accurately transfer the desired pattern (i.e. width) to FeCo. The alumina hard mask will also be unable to maintain the width of the write pole material at the trailing edge because the hard mask will be milled away. This causes the sidewalls of the write pole to be less steep (the

sidewall angle $8s$ is less so that the sidewalls are more vertical). The use of carbon hard mask **84** improves the accuracy of the pattern transferred to write pole material **80** and results in write pole **48** with sidewalls **78** that have a larger sidewall angle $8s$ and that are steeper.

[0039] Carbon hard mask **84** has many advantages. Carbon hard mask **84** has a high hardness and, as described above, has a higher etch/mill resistance than other hard mask materials such as alumina. Carbon hard mask **84** is also chemically inert. Further, carbon hard mask **84** can be patterned by oxygen or hydrogen plasma and can be dry striped under the same conditions as photoresist **88**.

[0040] However, carbon hard mask **84** is very sensitive to oxygen, such as oxygen containing byproducts generated during the ion mill/etching process. FIG. 9 is a cross-section of a write element during the milling process and illustrates the effect of oxygen on carbon hard mask **84**. During argon milling, energetic AlO_x radicals, AlO_x^+ radicals and O^+ ions are produced by alumina insulating layer **92**. These oxygen-containing byproducts interact with carbon hard mask **84** to form CO_2 , which is a highly volatile product. The high energy oxygen radicals and ions increase the mill rate of carbon hard mask **84** so that carbon hard mask **84** will mill at a faster rate than write pole material **80**. As carbon hard mask **84** is milled away, write pole material **80** at trailing edge **20** is also milled away. This reduces the width of write pole material **80** at trailing edge **20** and results in write pole **48** having sidewalls **78** that are less steep (have a smaller sidewall angle $8s$).

[0041] Other drawbacks of using carbon hard mask **84** with alumina insulating layer **92** include direct redeposition of the AlO_x radicals produced during the milling process on carbon hard mask **84**, and argon ion induced mixing/reactions on sidewalls **78**. The direct redeposition of the AlO_x radicals and the argon ion induced mixing/reactions form an intermix material on sidewall **88** that is soft and that is milled at a faster rate than carbon hard mask **84**. The AlO_x radicals and argon ions reduce the width of write pole material **80** at trailing edge **20** and result in write pole **48** having sidewalls **78** that are less steep (have a smaller sidewall angle $8s$).

[0042] By replacing alumina insulating layer **92** with oxygen-free buffer layer **72**, oxygen derivative byproducts (such as ions and high energy radicals) are minimized or eliminated and the sidewall mill resistivity of carbon hard mask **84** is improved. In one example, oxygen-free buffer layer **72** is formed from non-magnetic refractory metals such as tungsten (W), chromium (Cr), molybdenum (Mo), Vanadium (V), niobium (Nb), tantalum (Ta), hafnium (Hf), zirconium (Zr) and titanium (Ti). In other embodiments, oxygen-free buffer layer **72** is formed from rhenium (Re), ruthenium (Ru), osmium (Os), rhodium (Rh), iridium (Ir), and combinations thereof. In other embodiments, oxygen-free buffer layer **72** is selected from ruthenium (Ru). Refractory metals form stable carbides in the presence of carbon. During redeposition and ion-induced reactions on sidewalls **78** during the milling of write pole **48**, the refractory metal of carbon hard mask **84** forms intermediate carbide surface layers having high mill resistivity (low mill rate). In another example, carbon hard mask is formed from non-magnetic, non-oxide nitrides, carbides or borides such as AlN , B_4C , TaC , TiN , TiB_2 , WC , HfC and Cr_3C . These are hard materials that form stable redeposit intermediate surface layers during the milling process. Oxygen-free buffer layer **72** does not produce radicals or ions during the milling process that adversely affect the mill rate of carbon hard mask **84**.

[0043] Together oxygen-free buffer layer **72** and carbon hard mask **84** provide high resolution imaging of write pole material **80**. The use of oxygen-free buffer layer **72** reduces or eliminates "oxygen poisoning" of carbon hard mask **84**, producing write pole **48** having steeper sidewalls **78** because of the low mill rate and improved sidewall mill resistance of carbon hard mask **84**. Further, the low mill rate and improved sidewall mill resistance of carbon hard mask **84** means that a thinner carbon hard mask **84** can be used while still achieving an accurate patterning of write pole material **80**, allowing carbon hard mask **84** to be used at technology nodes of sub-100 nm and beyond.

Examples

[0044] The present invention is more particularly described in the following example that is intended as illustration only, since numerous modifications and variations within the scope of the present invention will be apparent to those skilled in the art.

[0045] Two layered substrates, layered substrate A and layered substrate B, were prepared using methods known in the art. Layered substrate A was formed by depositing the following materials in the order presented on a substrate: an oxygen-free buffer layer formed of tantalum (Ta), a write pole material formed of FeCo, a CMP etch layer formed of amorphous carbon, a spacer layer formed of alumina, a carbon hard mask formed of amorphous carbon, a cap layer formed of SiON and a photoresist. Layered substrate B was formed by depositing the following materials in the order presented on a substrate: an alumina insulating layer, a write pole material formed of FeCo, a CMP etch layer formed of amorphous carbon, a spacer layer formed of alumina, a carbon hard mask formed of amorphous carbon, a cap layer formed of SiON and a photoresist. The only difference between layered substrate A and layered substrate B is that layered substrate A contains an oxygen-free buffer layer formed of Ta while layered substrate B contains an alumina insulating layer. Layered substrate A and layered substrate B were processed using the method described above to form a write pole. After each step, the width of the feature formed was measured. Table 1 presents the results.

TABLE 1

	Layered Substrate A (Ta Oxygen-free buffer layer)	Layered Substrate B (alumina insulating layer)
Width of photoresist after patterning photoresist	146 nm	156 nm
Width of cap layer after patterning cap layer	119 nm	130 nm
Width of carbon hard mask after patterning carbon hard mask	149 nm	146 nm
Width of carbon had mask after argon ion milling	145 nm	108 nm

[0046] As shown in Table 1, the widths of the measured features vary only slightly between layered substrate A and layered substrate B up until the argon ion milling. Before the milling process, the carbon hard mask of layered substrate A had a width of about 149 nm. After the milling process, the carbon hard mask on layered substrate A, and thus the trailing edge of the write pole under the carbon hard mask, had a

width of about 145 nm. The carbon hard mask on layered substrate A experienced little erosion during the argon milling process.

[0047] In contrast, the carbon hard mask on layered substrate B experienced about 38 nm of erosion of its width. Layered substrate B illustrates the effects of oxygen poisoning on the carbon hard mask. During the argon etch process, oxygen containing radicals and ions were produced by the alumina insulating layer on layered substrate B. These radicals and ions increase the mill rate of the carbon hard mask. As a result, the carbon hard mask on layered substrate B was partially removed during the mill process, resulting in a narrower carbon hard mask after the milling process. The carbon hard mask on layered substrate A experienced little to no change in width because an oxygen-free buffer layer was used in place of the alumina insulating layer of layered substrate B. The oxygen-free buffer layer eliminates not only the source of oxygen contamination but also eliminates possible attacks on the carbon hard mask by ion mill byproducts, such as reactive ions and radicals produced in the milling process.

[0048] The width of the carbon hard mask after the milling process can also be compared to the width of the photoresist to determine the accuracy of the patterning. For layered substrate A, the width of the carbon hard mask is about 10 angstroms wider than the width of the patterned photoresist. Therefore, layered substrate A having a Ta oxygen-free buffer layer has a critical dimension (CD) bias of about 10 angstroms. In comparison, for layered substrate B, the width of the carbon hard mask is about 480 angstroms wider than the width of the patterned photoresist, and layered substrate B has a CD bias of about 480 angstroms. The Ta oxygen-free buffer layer of layered substrate A produces a write pole having a smaller CD bias compared to using an alumina insulating layer.

[0049] Further, the write pole fabricated from layered substrate A had steeper sidewalls than the write pole fabricated from layered substrate B. The write pole of layered substrate A had sidewalls having a sidewall angle (or wall angle) greater than about 7°, and more specifically the sidewalls had a wall angle of about 10°. In comparison, the sidewalls of the write pole formed from layered substrate B had a wall angle of about 7°. The Ta oxygen-free buffer layer eliminated oxygen poisoning of the carbon hard mask. Thus, the carbon hard mask was able to maintain the width of the trailing edge of the write pole while the portion of the write pole not covered by the carbon hard mask was milled into a trapezoidal shape. On layered substrate B, oxygen radicals and ions produced by the alumina insulating layer during the argon milling increased the etch rate of the carbon hard mask. This increase in etch rate caused a portion of the carbon hard mask to be removed during the milling process. Thus, the carbon hard mask could not maintain the width of the trailing edge of the write pole and the angles of the sidewalls of the write pole were less steep.

[0050] Although the present invention has been described with reference to preferred embodiments, workers skilled in the art will recognize that changes may be made in form and detail without departing from the spirit and scope of the invention. For example, although the present invention has been described with reference to argon ion milling, write pole 48 can also be formed by a reactive ion beam etch process.

1. A magnetic writer comprising:

a write pole having a leading edge side, a trailing edge side, a first side and a second side;

a substrate at the leading edge side of the write pole; and
a non-magnetic, oxygen-free buffer material located between the write pole and the substrate, the oxygen-free buffer material comprises Re, Ru, Os, Rh, Ir, or combinations thereof.

2. The magnetic writer of claim 1, wherein the non-magnetic, oxygen-free buffer material comprises Ru.

3. The magnetic writer of claim 1, and further comprising an insulator located at the first side and the second side of the write pole.

4. The magnetic writer of the claim 1, wherein the write pole has a trapezoidal shape at an air bearing surface.

5. The magnetic writer of claim 1, and further comprising a chemical mechanical polishing stop layer on the trailing edge side of the write pole.

6. A method of forming a magnetic writer, the method comprising:

depositing a non-magnetic, oxygen-free buffer material on a substrate, the oxygen-free buffer material comprises Re, Ru, Os, Rh, Ir, or combinations thereof

depositing a high moment magnetic material on the non-magnetic, oxygen-free buffer material, the magnetic material having a desired thickness for a write pole;

depositing a hard mask on the magnetic material;

forming a photoresist mask on the hard mask, the photoresist mask generally defining the desired shape of the write pole;

patterning the hard mask using the photoresist mask; and
forming the write pole by removing portions of the magnetic material and using the patterned hard mask as a pattern.

7. The method of claim 6, wherein the non-magnetic, oxygen-free buffer material comprises Ru.

8. The method of claim 6, wherein the non-magnetic, oxygen-free buffer material and magnetic material are removed by Ar ion milling.

9. The method of claim 6, and further comprising depositing an insulator on the buffer material after forming the write pole.

10. The method of claim 6, wherein the hard mask comprises amorphous carbon or diamond like carbon.

11. The method of claim 6, wherein depositing the hard mask comprises:

depositing a stop layer on the magnetic material;

depositing a spacer layer on the stop layer;

depositing a material comprising amorphous carbon or diamond like carbon on the spacer layer; and

depositing a cap layer on the carbon material.

12. The method of claim 11, wherein the cap layer is selected from silicon oxinitride, silicon nitride and silicon oxide.

13. The method of claim 11, wherein the cap material is between about 50 and 150 nanometers thick.

14. The method of claim 11, wherein the carbon material is between about 4000 and 6000 angstroms thick.

15. The method of claim 11, wherein patterning the hard mask comprises:

patterning the cap layer using reactive ion etch using fluorinated chemistry; and

patterning the carbon material using reactive ion etch using oxygen chemistry.

16. The method of claim **6**, wherein forming the write pole comprises removing portions of the magnetic material and the buffer material so that the write pole has a trapezoidal shape at an end surface.

17. A magnetic writer comprising:

a write pole having a trapezoidal shape at an air bearing surface;

a substrate;

a non-magnetic, oxygen-free buffer material located between the write pole and the substrate, the oxygen-free buffer material comprises Re, Ru, Os, Rh, Ir, or combinations thereof;

a stop layer on an opposite side of the write pole as the non-magnetic, oxygen-free buffer material; and

an insulator surrounding the write pole and the stop layer.

18. The magnetic writer of claim **17**, wherein the oxygen-free buffer material comprises Ru.

19. The magnetic writer of claim **17**, wherein a width of the write pole is less than about 100 nanometers and a wall angle of the write pole is greater than about 7 degrees from vertical.

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