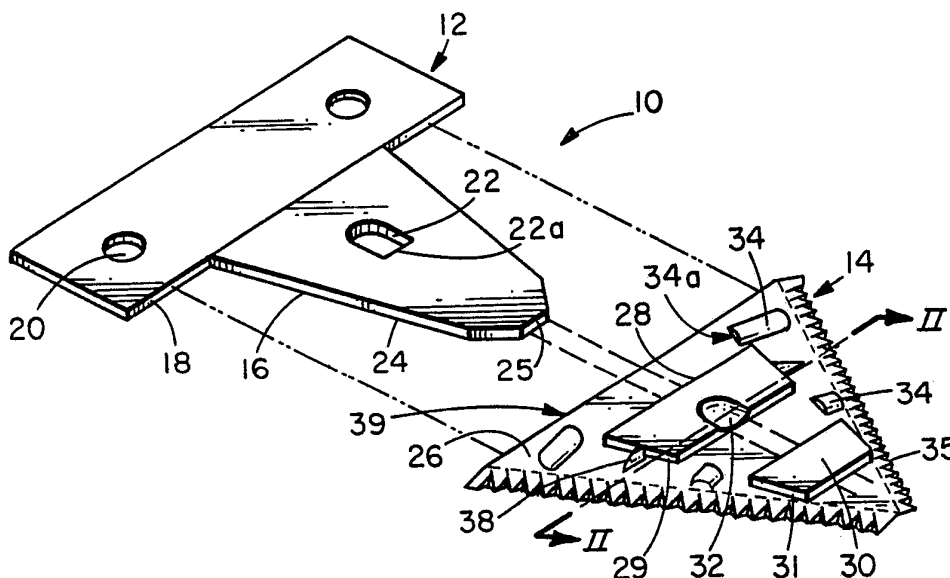




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification ⁵ : A01D 34/14</p>	<p>A1</p>	<p>(11) International Publication Number: WO 93/07740 (43) International Publication Date: 29 April 1993 (29.04.93)</p>
<p>(21) International Application Number: PCT/US92/03051 (22) International Filing Date: 14 April 1992 (14.04.92) (30) Priority data: 781,442 23 October 1991 (23.10.91) US (71) Applicant: CUMMINGS ASSOCIATES [US/US]; 106 Billings Street, Sharon, MA 02067 (US). (72) Inventor: LAWSON, Francis, J. ; RR1 Concession 2, Le-faivre, Ontario K0B 1J0 (CA). (74) Agents: SOLOWAY, Norman, P. et al.; Hayes, Soloway, Hennessey & Hage, 175 Canal Street, Manchester, NH 03101-2335 (US).</p>		<p>(81) Designated States: AU, BB, BG, BR, CA, CS, FI, HU, JP, KP, KR, LK, MG, MN, MW, NO, PL, RO, RU, SD, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LU, MC, NL, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, SN, TD, TG).</p> <p>Published <i>With international search report.</i></p>

(54) Title: MOWING DEVICE



(57) Abstract

A two-piece cutter member for mounting on a sickle bar has a rigid thin support element (16) arranged for relatively permanent attachment to a sickle bar, and a flat planar pyramid-shaped spring metal blade (14). A portion of the blade provides at least one bridge or loop (28) for encircling the support element (16) and holding the blade on the support element. A section of either the blade or the support element is displaced with respect to a support face (39) to releasably hold the blade on the support when the blade is fully positioned on the support element. The spring metal blade (14) preferably is formed of two thin sheets (26a, 26b) welded together near their edges.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FR	France	MR	Mauritania
AU	Australia	GA	Gabon	MW	Malawi
BB	Barbados	GB	United Kingdom	NL	Netherlands
BE	Belgium	GN	Guinea	NO	Norway
BF	Burkina Faso	GR	Greece	NZ	New Zealand
BG	Bulgaria	HU	Hungary	PL	Poland
BJ	Benin	IE	Ireland	PT	Portugal
BR	Brazil	IT	Italy	RO	Romania
CA	Canada	JP	Japan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	LI	Liechtenstein	SK	Slovak Republic
CI	Côte d'Ivoire	LK	Sri Lanka	SN	Senegal
CM	Cameroon	LU	Luxembourg	SU	Soviet Union
CS	Czechoslovakia	MC	Monaco	TD	Chad
CZ	Czech Republic	MG	Madagascar	TC	Togo
DE	Germany	ML	Mali	UA	Ukraine
DK	Denmark	MN	Mongolia	US	United States of America
ES	Spain			VN	Viet Nam
FI	Finland				

1 Patent Number 1,537,354 issued May 12, 1925 in the
2 name of C.F. Hover;

3 Patent Number 1,684,616 issued September 18, 1928 in
4 the name of F.J. Bicek;

5 Patent Number 3,013,373 issued August 15, 1958 in the
6 name of A.F. Kopaska;

7 Patent Number 2,427,306 issued September 9, 1947 in
8 the name of J.F. Schafer;

9 Patent Number 4,223,514 issued September 23, 1980 in
10 the name of Lawrence M. Halls and Horace G. McCarty;

11 Patent Number 4,646,440 issued March 3, 1987 in the
12 name of John R. Decker;

13 In addition there are the following foreign patents of
14 interest:

15 British Patent Number 2967 issued September 10, 1873

16 British Patent Number 891085 issued June 22, 1959

17 German Patent Number 832357 issued February 25, 1952

18 In all of these patents the whole blade must be
19 replaced when there is any damage to the blade. This
20 replacement involves various degrees of difficulty and
21 expense.

22 In the present invention there is provided a novel
23 two-piece cutter member which can be semi-permanently
24 mounted onto a sickle bar. The cutter member comprises a
25 relatively rigid or semi-rigid support element having a
26 base portion for rigid attachment to the sickle bar. The
27 support element preferably extends from the sickle bar in
28 the form of a pyramidal shape roughly representing the
29 shape of a tooth of the cutter element. Carried by the
30 rigid support element, there is a flat spring metal blade
31 which is readily removable from the support element. The
32 spring metal blade includes a cutting face and a support
33 face. The spring metal blade preferably has at least one
34 portion displaced from the plane thereof to provide at
35 least one bridge or loop for surrounding the support
36 element. This loop preferably includes a detent which is

1 bent toward the plane of the blade and is positioned to
2 engage an opening in the support element to releasably
3 lock the spring metal cutter element onto the support
4 element. Preferably, other portions of the spring metal
5 blade are also displaced from the plane thereof to stiffen
6 the blade and engage the edges of the support element to
7 provide transmittal of cutting forces from the flat spring
8 metal blade to the support element.

9 In order to more fully understand the invention,
10 reference should be had to the following detailed
11 description taken in connection with the following
12 drawings wherein:

13 Fig. 1 is an exploded schematic view of the two-piece
14 cutter member;

15 Fig. 2 is a partial schematic cross-sectional view of
16 the blade taken along the line II-II of Fig. 1.

17 Figure 3 is an exploded schematic view of another
18 preferred embodiment of the invention.

19 Figure 3A is an enlarged section view of a portion of
20 Figure 3 along the line 3A-3A.

21 Figure 4A is an enlarged plan view of another
22 preferred embodiment of the invention.

23 Figure 4B is a cross-sectional view of the blade
24 section illustrated in 4A.

25 Figure 5A is a plan view of a second part of the blade
26 modification of 4A.

27 Figure 5B is a sectional view of the blade portion of
28 Figure 5A.

29 Figure 6 shows the two blades welded together to form
30 a single blade element.

31 Referring now to Figs 1 and 2, the two-piece cutter
32 member, generally indicated at 10, comprises the
33 relatively rigid support element 12 and the flat spring
34 metal blade 14 carried thereby. The support element,
35 which preferably is formed of a spring steel, comprises a
36 rigid support member 16 which preferably is of a roughly

1 pyramidal shape which extends from the front edge of base
2 member 18. The support element 12 is adapted to be
3 secured, more or less permanently, to the sickle bar by
4 fastening means such as bolt holes 20. An opening 22 is
5 provided in the rigid support member portion 16. Sloping
6 walls faces 24 terminate at an end 25 of the rigid support
7 member.

8 The flat spring metal blade, generally indicated at
9 14, comprises a thin sheet, e.g. 0.017-0.076 cm thick
10 spring steel shown at 26 as having offset portions 28 and
11 30 forming a loop therefrom. These portions are offset by
12 at least the thickness of the rigid support member 16 to
13 permit these offset portions to be slipped over the end 25
14 of the rigid support member 16.

15 The flat spring metal blade includes a cutting face
16 35, a support face 39 to receive the rigid support member,
17 and a planar face 26. Formed on the planar face are
18 offset portions 28 and 30 and reinforcing ribs 34 and 38.

19 Detent 32 formed in the lower loop 28, essentially
20 extends across the loop opening. Reinforcing ribs 34 and
21 38 may be provided along the edges of the planar part of
22 the blade inside of the area including the teeth 35. The
23 vertical walls 29 and 31, respectively of loops 28 and 30,
24 run parallel to edge 24 of the rigid support member 16.
25 The same is true of the interior edges 34a of the ribs 34.

26 In view of the above construction, when the spring
27 metal blade 14 is slipped over rigid support member 16, it
28 will slide down until detent 32 enters the hole 22. At
29 this point, all of the vertical walls 29, 31 and 34a
30 engage the edge 24 of the rigid support member 16 and the
31 rear edge of detent 32 will engage the transverse wall 22a
32 of the hole 22 and lock the spring metal blade in
33 position. The reinforcing ribs 38 adjacent to each of the
34 walls 29 and 31 add additional rigidity to the structure.
35 When the blade is thus rigidly mounted onto the rigid
36 support member 16 the cutting forces are transmitted

1 through the relatively thin, but reinforced, spring metal
2 sheet from the cutting edge 35 to the rigid support
3 element 12. When the spring metal blade 14 is damaged or
4 dulled it can be easily removed by pushing on the detent
5 32 to release it from the edge 22a permitting easy removal
6 of the whole spring metal blade 14 therefrom for repair or
7 replacement. Thus a very lightweight blade is provided
8 which is of much less cost than a blade formed of a single
9 rigid piece having sufficient mass to absorb the cutting
10 forces.

11 In a preferred form of the invention, the support
12 element is made of heat treated and tempered spring steel
13 0.152 cm thick and the steel blade is made of heat treated
14 and tempered spring steel 0.038 cm thick. As will be
15 noticed, the cutting edge 35 is bent downwardly away from
16 the cutting face so that the cutting edge can be held in
17 tight spring-like engagement with the stationary bar of
18 the cutter, thus providing efficient cutting action.

19 In another preferred embodiment of the invention, the
20 means for holding the replaceable blade on the rigid
21 support comprises a ridge 40 on the support element as
22 illustrated in Figures 3 and 3A. This ridge 40 is formed
23 by upsetting a portion of the upper surface 16a on the
24 support 16 adjacent hole 22. In this embodiment of the
25 invention, the loop 28 is not deformed at 32 as in Figure
26 1. When the loop 28 passes over the ridge 40 it bends
27 outwardly and then snaps in position behind the ridge 40
28 to hold the blade 14 firmly on the support.

29 Since the ridge 40 is along side the hole 22 (see
30 Figure 3A), a tool may be inserted into hole 22 and under
31 the edge of loop 28 to lift this edge over the ridge 40
32 when the blade 14 is to be removed for sharpening or
33 replacement. If desired, hole 22 may be replaced by a
34 groove.

35 Still another preferred embodiment of the invention
36 the replaceable blade is formed of two matching sheet

1 metal pieces which are welded together near their edges to
2 form a single piece which surrounds the rigid support and
3 is held on the rigid support in the same manner as shown
4 in either Figure 1 or Figure 3.

5 Referring more detail to Figures 4A and 4B a bottom
6 piece is illustrated as a flat metal sheet element 26a
7 bent so that a portion 30a is displaced from the plane of
8 the sheet 26a. Reinforcing ribs 38a serve the same
9 function as the ribs 38 in the other figures and serve to
10 stiffen the blade to transmit the cutting force from
11 cutting teeth 35a to the rigid support element. As will
12 be seen the displaced portion 30a, in Figure 4A does not
13 have any cutout sections and it fits snugly against the
14 backside of the rigid support element.

15 The top piece is shown in Figures 5A and 5B as a flat
16 section 26b and a displaced section 30b. The section 30b
17 has at least two cutout sections, 22a and 22b. These
18 correspond to the openings 22 in the other Figures. Teeth
19 35b are slightly displaced with respect to the teeth 35a.
20 Similar reinforcing ribs 38b to the ribs 38a of Figure 4A
21 and 4B are also provided.

22 In manufacturing the final blade, the top and bottom
23 pieces are superimposed as shown in Figure 6 and are
24 secured together by plurality of spotwelds 50 which make a
25 single rigid piece, constituting a cutter blade which can
26 be slid over the end of a rigid support piece 16 and be
27 held in place by displacement of the portion of the top
28 loop 30b. This provides a very strong rugged device which
29 can be made from thin spring steel stock. It can be
30 easily replaced and would be securely held by, for
31 example, the raised portions 40 (see figure 3) on the
32 rigid support element 60. It can be released by putting a
33 tool through the hole 22b and lifting up the portion of
34 the loop 32b between the hole 22b and the hole 22a thus
35 clearing the ridges 40. Alternatively, a portion of the
36 edge of hole 22a can be bent toward the rigid to support

1 as shown at 32 in Figures 1 and 2.
2 Various changes may be made in the invention without
3 departing from the spirit and scope thereof. For example,
4 cutting edge 35 may be serrated as shown in the drawings,
5 or the cutting edge may take on a variety of geometries
6 depending on the intended use. Still other changes may be
7 made by one skilled in the art from the foregoing
8 specification.

CLAIMS

1
2 1. A two-piece cutter member for mounting on a sickle
3 bar characterized by a rigid thin support element 16
4 arranged for relatively permanent attachment to a sickle
5 bar, a flat planar pyramid-shaped spring metal blade 14
6 having a cutting face 35 and a support face 39, a portion
7 of the blade being displaced away from the support face to
8 provide at least one loop 28, 30 for encircling said
9 support element and holding said blade onto said support
10 element, an opening 22 in said support element, a portion
11 32 of said one loop being bent toward the plane of the
12 blade and positioned to engage said opening 22 in the
13 support element to releasably hold said blade on said
14 support when said blade is fully positioned on said
15 support element, other portions 34 of said blade being
16 displaced from the plane of the blade to engage edges of
17 the support element to resist sideways displacement of the
18 blade during use.

19 2. A two-piece cutting device for mounting on a
20 sickle bar, characterized by a rigid, thin support element
21 16 arranged for relatively permanent attachment to the
22 sickle bar; a flat, planar metal blade 14 having a cutting
23 face 35 and a support face 39 wherein the cutting face is
24 displaced away from the support face, said blade having at
25 least one loop portion 28 for encircling said support
26 element and holding said blade on said support element,
27 said loop portion 28 being bent toward the plane of the
28 blade and positioned to engage said support element to
29 releasably hold said blade on said support element when
30 said blade is fully positioned on said support element.

31 3. A cutter member of claim 1 or 2 characterized in
32 that the support element 16 is of a pyramid shape.

33 4. A cutter member of claim 1 or 2 characterized in
34 that at least two loops 28, 30 are formed from the blade.

35 5. A cutter member of claim 1 or 2 characterized in
36 that the blade has cutting edges 35 which are bent away

1 from the plane of the support element to permit spring
2 loading of said cutting edges against a stationary bar.

3 6. A cutter member of claim 5, characterized in that
4 said cutting edges 35 are serrated.

5 7. A cutter member of claim 1 or 2 characterized in
6 that said support element 16 comprises a base unit 18 and
7 a rigid support member 16 extending therefrom.

8 8. A cutter member of claim 7, characterized in that
9 said support member 16 is of a pyramid shape.

10 9. A cutter member of claim 7, characterized in that
11 said base unit includes a plurality of holes 20 to fasten
12 the sickle bar.

13 10. A cutter member of claim 1 or 2 characterized by
14 comprising reinforcing means 38 for said loops, said
15 reinforcing means being placed adjacent to said loops,
16 adding additional rigidity to the cutter member.

17 11. A cutter member of claim 9, characterized in that
18 said reinforcing means 38 are aligned parallel with the
19 edges of said support element.

20 12. A cutter member of claim 9, characterized in that
21 cutting forces are transmitted from the cutting edges 35
22 to said support element.

23 13. A two-piece cutting device for mounting on a
24 sickle bar, characterized by a rigid, thin support element
25 16 arranged for relatively permanent attachment to the
26 sickle bar; a flat, generally planar metal blade 14 having
27 a support face 39 for engaging the support element and an
28 opposite face 35 (the cutting face), and wherein the
29 cutting face 35 is displaced away from the support face
30 39, said blade having at least one loop portion 28 for
31 encircling said support element and holding said blade on
32 said support element, a section of either said loop
33 portion or said support element being displaced with
34 respect to the support face to releasably hold said blade
35 on said support element when said blade is fully
36 positioned on said support element.

1 14. The cutting device of claim 13 characterized in
2 that element 16 includes a ridge 40 for engaging a front
3 edge of said loop portion.

4 15. The cutting device of claim 14 characterized in
5 that element 16 includes a groove 22 adjacent said ridge.

6 16. The cutting device of claim 14 wherein said
7 groove 22 extends through the support element 16.

8 17. A triangular shaped blade element 14 for mounting
9 on a relatively rigid flat triangular support element 16
10 attached to a sickle bar, said blade element being formed
11 of a spring metal sheet and having at least one loop
12 portion 28 for encircling said support element, said loop
13 portion being flexible so as to move away from contact
14 with said support element as it is slid on said support
15 element and reaches a point where a section of either said
16 loop portion or said support element is displaced with
17 respect to the area of contact between the loop portion
18 and the support element, said flexible loop portion 28
19 returning to its original shape when the blade is fully
20 seated and the displaced portion acts to releasably hold
21 the blade on the support element.

22 18. The blade element of claim 17 characterized in
23 that said loop portion 28 is bent towards the plane of the
24 blade and is positioned to engage a hole 22 in the support
25 element.

26 19. The blade element of claim 18 characterized in
27 that the loop portion 28 is sufficiently flexible to pass
28 over a ridge 40 having a rear shoulder for engaging a
29 front edge of the loop portion.

30 20. A triangular shaped blade element for mounting on
31 a relatively rigid flat triangular support element
32 attached to a sickle bar, said blade element being formed
33 of two spring metal triangular sheets 26a, 26b welded
34 together near their edges, at least one of the sheets
35 having its edges serrated to provide a cutting edge 35a,
36 at least one of said sheets constituting a loop portion

-11-

1 30b for encircling said support element 16, said loop
2 portion being flexible so as to move away from contact
3 with said support element as it is slid on said support
4 element and reaches a point where a section of either said
5 loop portion or said support element is displaced with
6 respect to the area of contact between the loop portion
7 and the support element, said flexible loop portion
8 returning to its original shape when the blade is fully
9 seated and the displaced portion acts to releasably hold
10 the blade on the support element 16.

11 21. The blade element of claim 20 characterized in
12 that said loop portion 30b is bent towards the plane of
13 the blade and is positioned to engage a hole in the
14 support element 16.

15 22. The blade element of claim 20 characterized in
16 that the loop portion 30b is sufficiently flexible to pass
17 over a ridge having a rear shoulder for engaging a front
18 edge of the loop portion.

19 23. A two-piece cutting device for mounting on a
20 sickle bar, characterized by a rigid, thin support element
21 16 arranged for relatively permanent attachment to the
22 sickle bar; and a blade 14 releasably mounted on the
23 support element said blade element being formed of two
24 spring metal triangular sheets 26a, 26b welded together
25 near their edges, at least one of the sheets having its
26 edges serrated to provide a cutting edge 35a, at least one
27 of said sheets constituting a loop portion 30b for
28 encircling said support element 16, said loop portion
29 being flexible so as to move away from contact with said
30 support element as it is slid on said support element and
31 reaches a point where a section of either said loop
32 portion or said support element is displaced with respect
33 to the area of contact between the loop portion and the
34 support element, said flexible loop portion returning to
35 its original shape when the blade is fully seated and the
36 displaced portion acts to releasably hold the blade on the
37 support element.

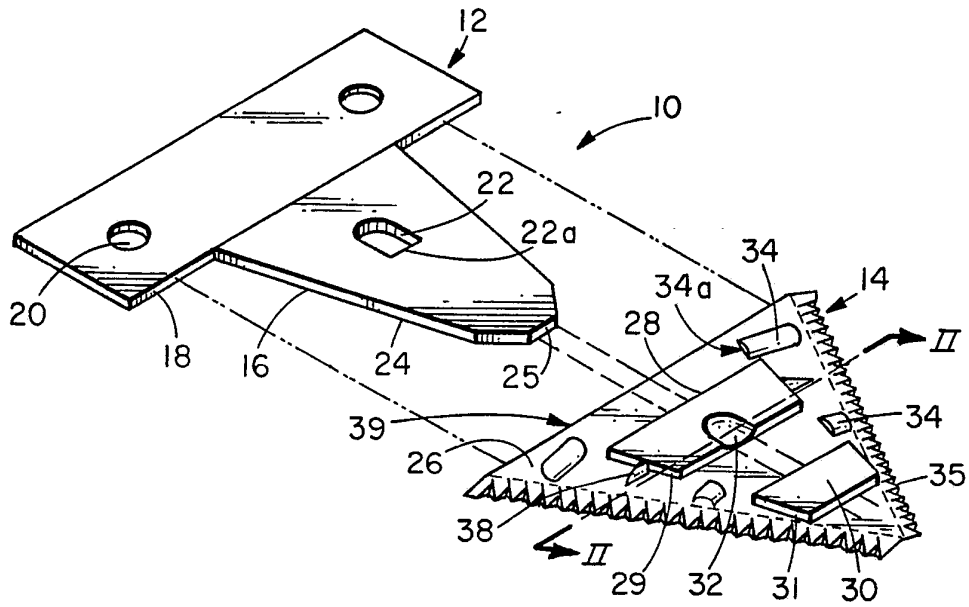


FIG. 1

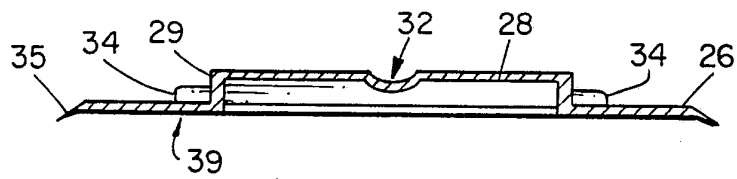


FIG. 2

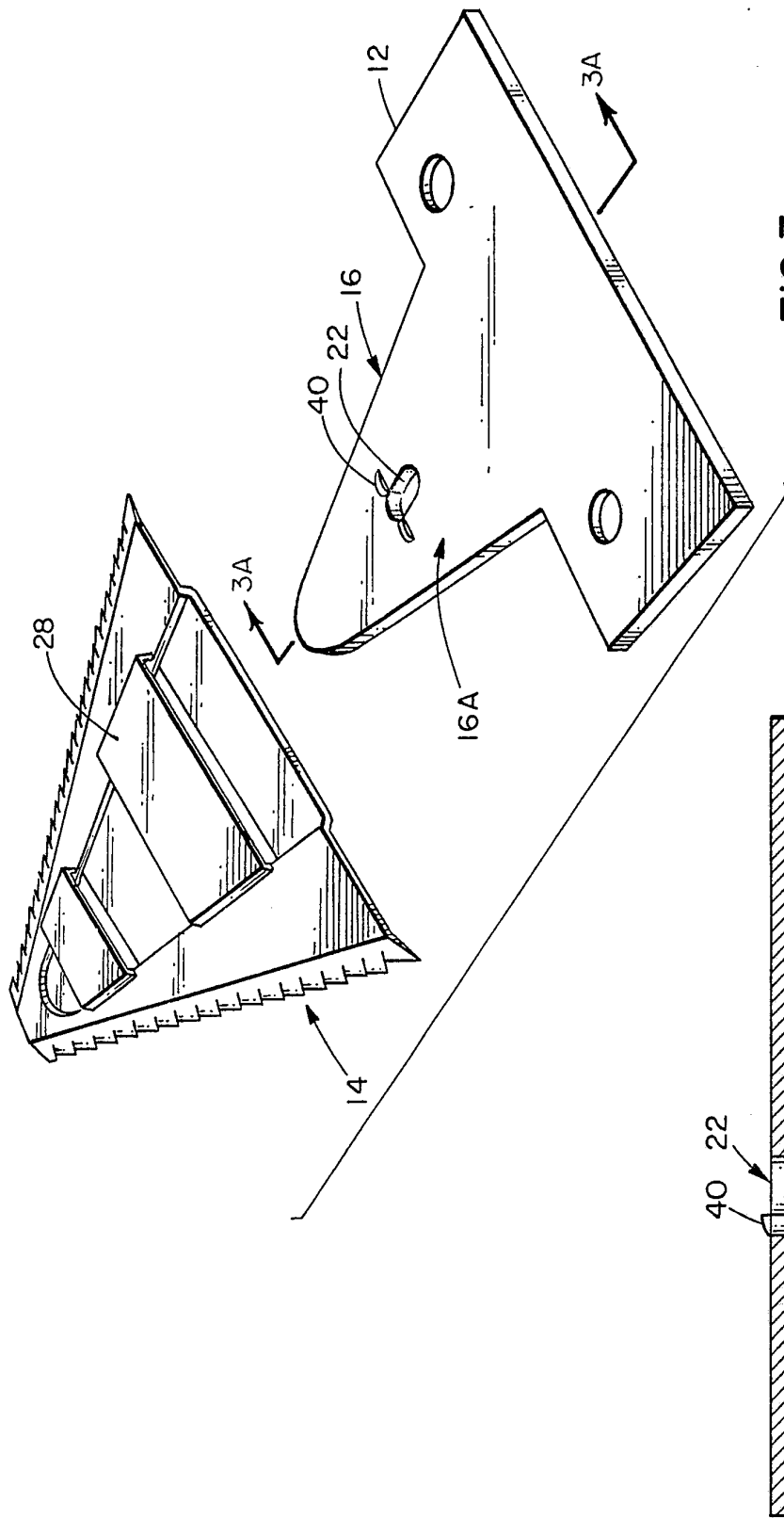


FIG. 3

FIG. 3A

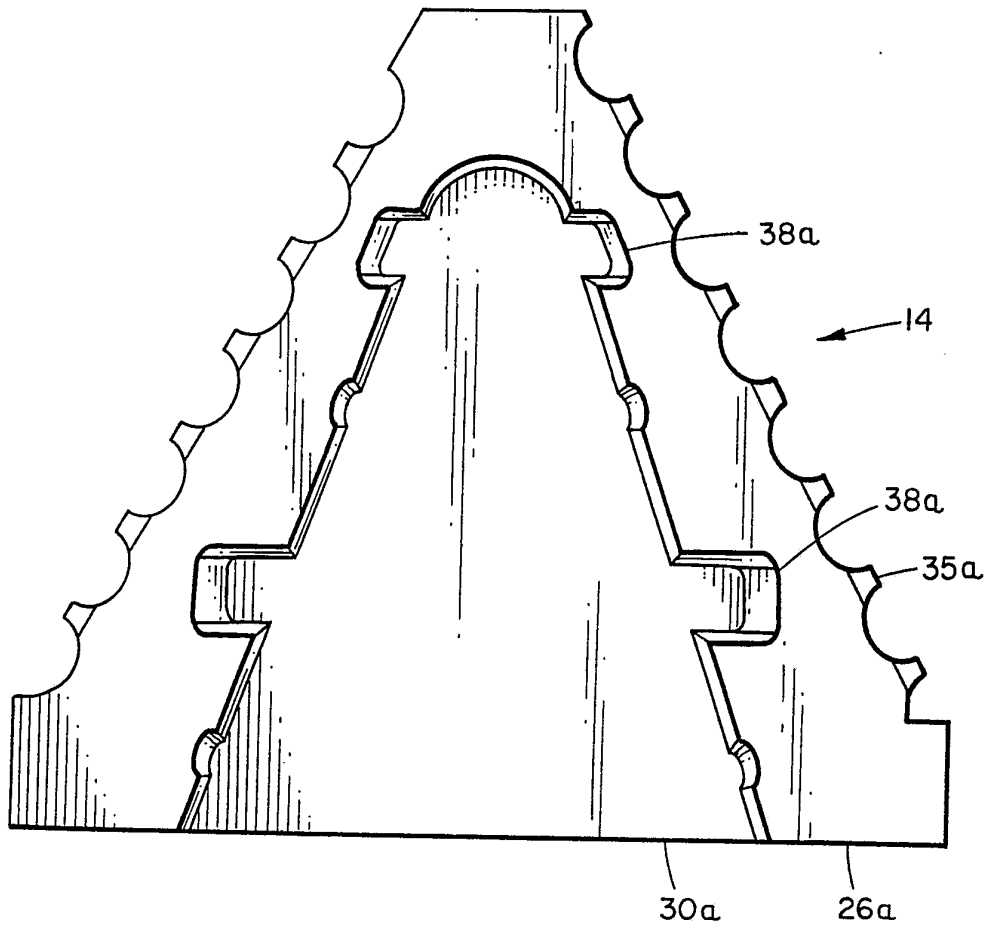


FIG. 4A

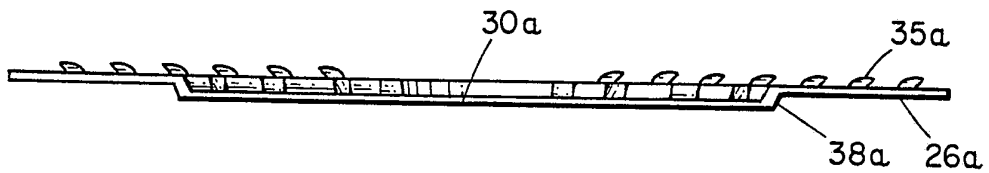


FIG. 4B

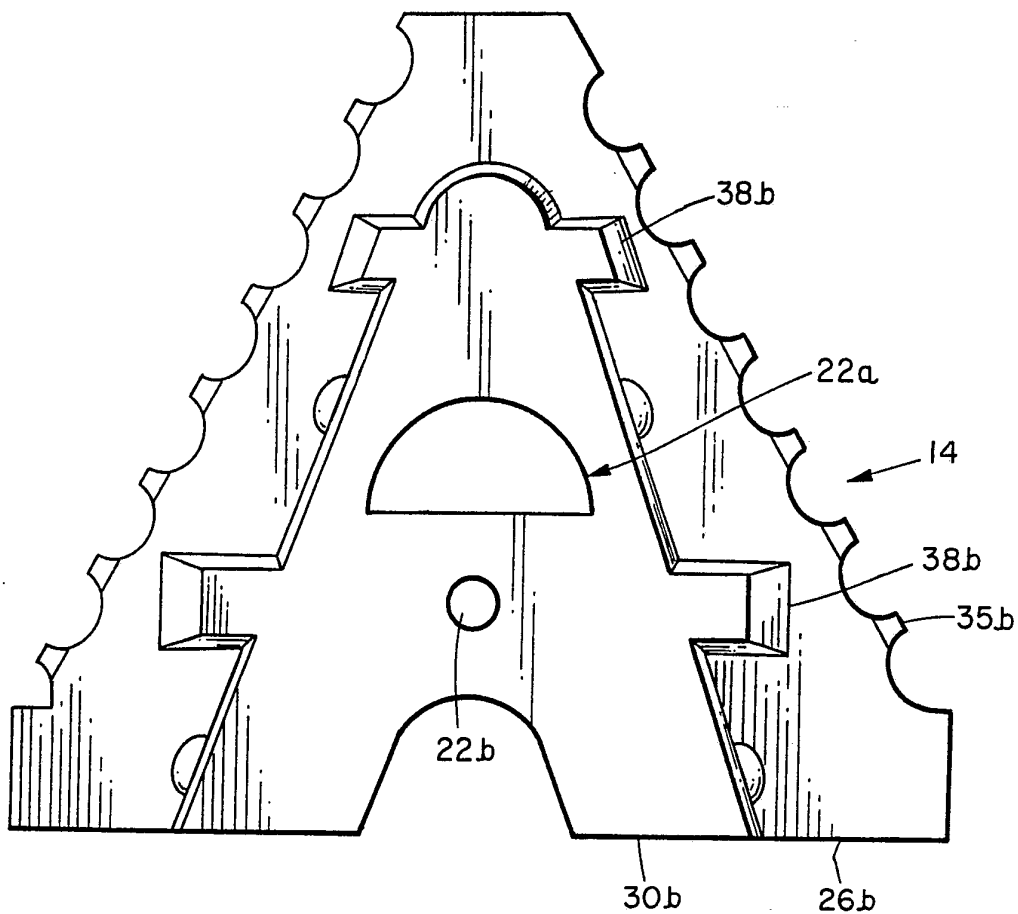


FIG. 5A

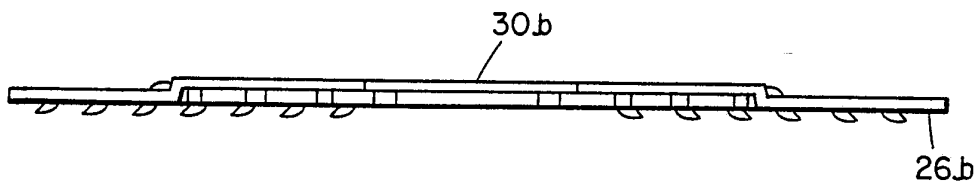


FIG. 5B

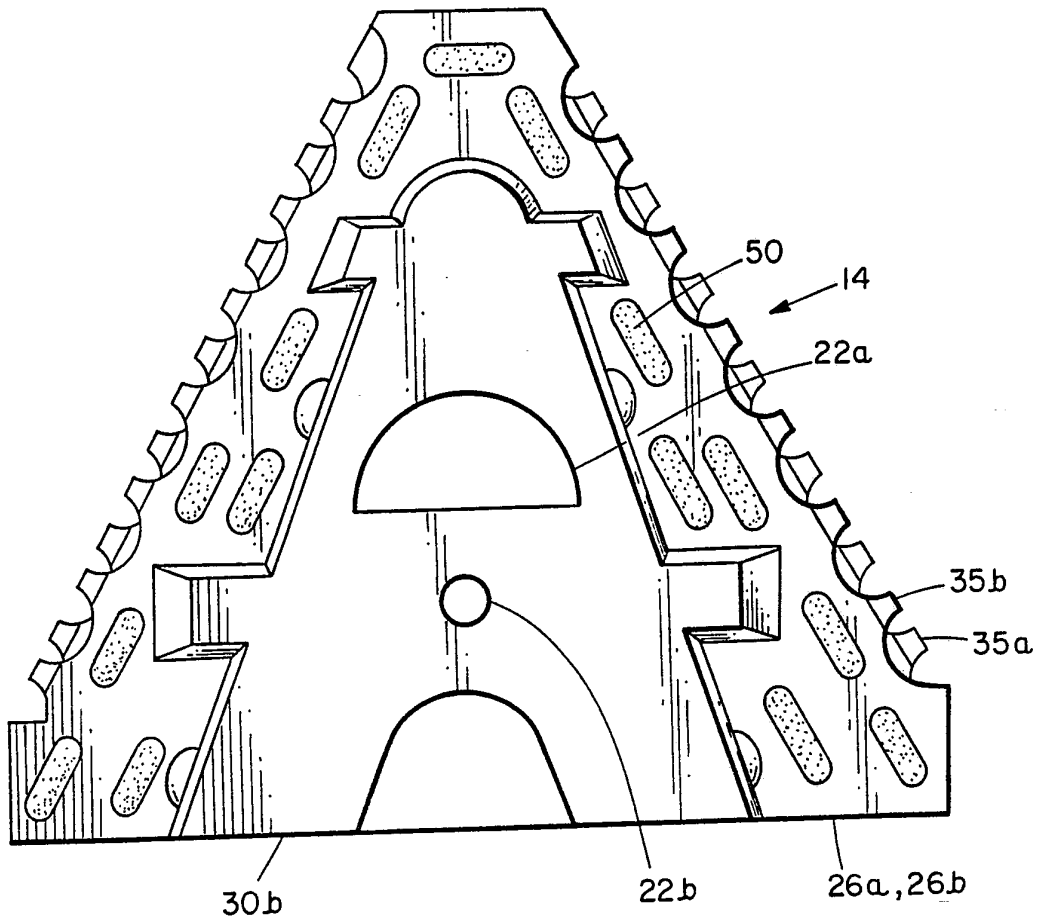


FIG. 6

INTERNATIONAL SEARCH REPORT

PCT/US 92/03051

International application No.

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC Int.Cl. 5 A01D34/14		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
Int.Cl. 5	A01D ; A01F ; A01B	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT ⁹		
Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
A	GB,A,20 795 a.d.1910 (THE BROCKTON MOWING MACHINE CUTTER BAR COMPANY) 18 May 1911 see page 1, line 27 - page 2, line 45; figures 1-7 ---	1,2, 13-17
A	US,A,1 684 616 (BICEK) 18 September 1928 cited in the application see page 1, line 17 - line 60; figures 1-4 ---	1,2,12, 13,17
A	US,A,1 537 354 (HOVER) 12 May 1925 cited in the application see page 1, line 52 - page 2, line 44; figures 1-4 ---	1,2,13, 14,17
A	AU,B,585 175 (EUCHUCA NOMINEES PTY. LTD.) 8 June 1989 see page 3, line 24 - page 5, line 16; figures 1-4 --- -/--	1-3,13, 17,18
<p>¹⁰ Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&" document member of the same patent family</p>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
28 AUGUST 1992	24. 09. 92	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE	WILLIAMS M.J. <i>M.J. Williams</i>	

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		Relevant to Claim No.
Category ^a	Citation of Document, with indication, where appropriate, of the relevant passages-	
A	US,A,2 427 306 (SCHAFER) 9 September 1947 cited in the application see column 2, line 5 - column 3, line 26; figures 1-6 ---	1-3,13, 17
A	US,A,3 013 373 (KOPASKA) 19 December 1961 cited in the application see column 2, line 54 - line 70; figure 6 ---	6
A	US,A,4 223 514 (HALLS ET AL.) 23 September 1980 cited in the application ---	
A	US,A,1 390 753 (BERGMAN) 13 September 1921 ---	
A	US,A,5 007 484 (JOHANSON) 16 April 1991 ---	
A	US,A,997 495 (GOURLEY ET AL.) 11 July 1911 cited in the application ---	
A	US,A,1 164 691 (WILSON) 21 December 1915 cited in the application ---	

**ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO. US 9203051
SA 59097**

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information. 28/08/92

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
GB-A-20795		None	
US-A-1684616		None	
US-A-1537354		None	
AU-B-585175	08-06-89	AU-A- 7891487	19-05-88
US-A-2427306		None	
US-A-3013373		None	
US-A-4223514	23-09-80	None	
US-A-1390753		None	
US-A-5007484	16-04-91	None	
US-A-997495		None	
US-A-1164691		None	