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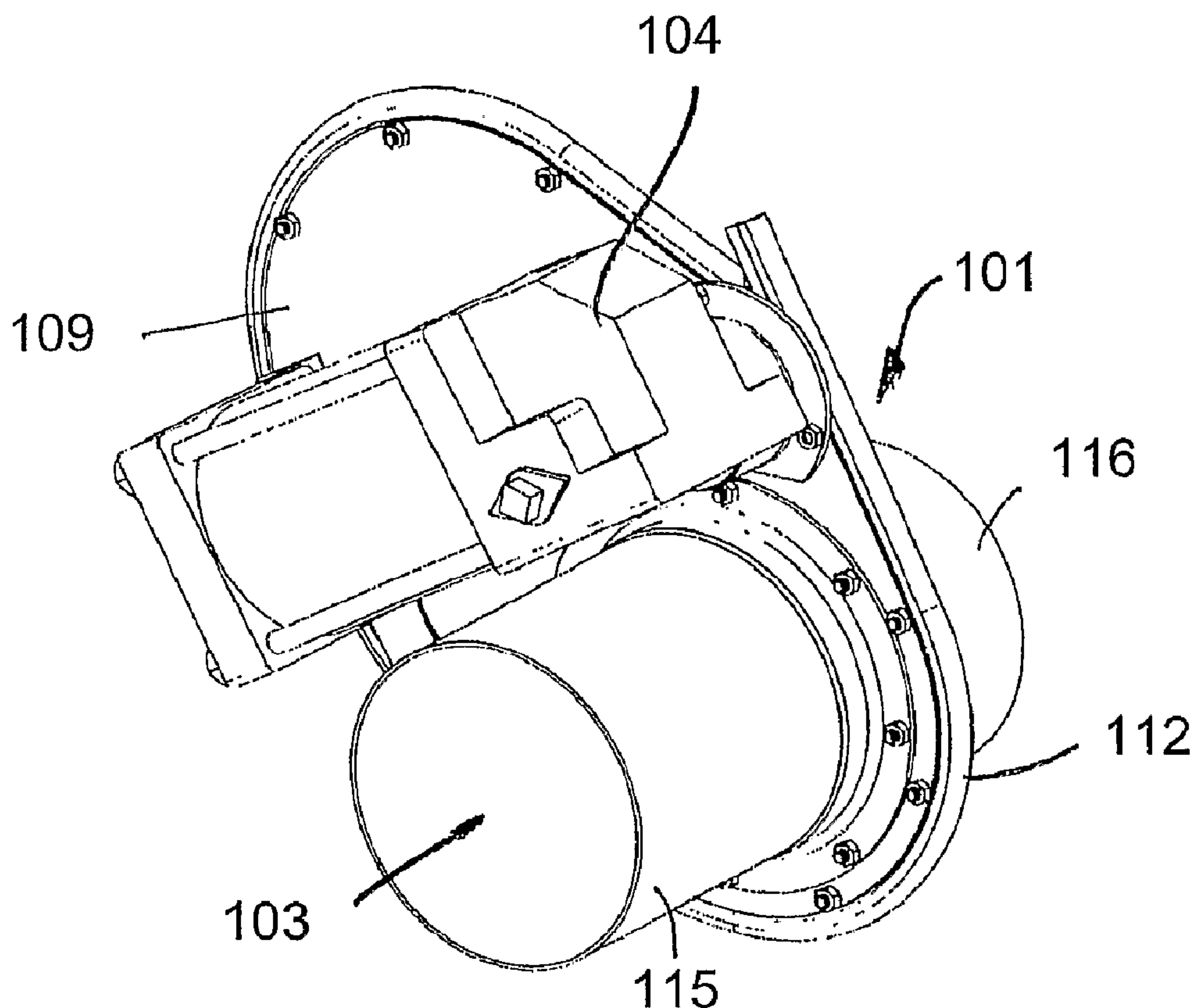
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(54) Title: GATE VALVE



(57) **Abrégé/Abstract:**

A gate valve which comprises a body (101), a gate element (102) which is movable in the body in the cross direction in relation to a flow path (103) between at least two positions, a first position in which the flow path (103) is open, and a second position in which the flow path is closed, and means (104) for moving the gate element (102) between at least two said positions. The gate element (102) comprises a gate part (105) and an actuating body (108) along with which the gate part (105) is arranged to move in a space between body walls (109, 110).



PCT

(57) Abstract: A gate valve which comprises a body (101), a gate element (102) which is movable in the body in the cross direction in relation to a flow path (103) between at least two positions, a first position in which the flow path (103) is open, and a second position in which the flow path is closed, and means (104) for moving the gate element (102) between at least two said positions. The gate element (102) comprises a gate part (105) and an actuating body (108) along with which the gate part (105) is arranged to move in a space between body walls (109, 110).

GATE VALVE

Field of disclosure

The invention relates to gate valves.

Background

5 Gate valves, which especially comprise a laminar gate element, have many times problems with sealing. The pressure of medium possibly prevailing in the flow path causes in the closed position of the valve bending of the gate element and weakening of sealing, which leads for the parts of certain mediums guided in the flow path, inter alia, to the dirtying of the guide and/or sealing surfaces of the valve
10 body. This possibly impedes the movement of the gate element between the open position and the closed position. Furthermore, dirt can in some embodiments cause problems with hygiene. One has tried to solve these problems with different seal and/or valve structures. However, these have usually been complex and thus led to arrangements expensive of their costs. Specification EP0260962, for instance,
15 describes a gate valve provided with a turnable gate element which includes above-mentioned disadvantages. Also several gate valve arrangements are known in which the valve body is cast and the gate mechanism and the gate element are complex. They are awkward and complicated of their processibility, whereby manufacturing costs are high.

20 Summary

An object of this invention is to achieve a totally new arrangement for a gate valve with which the disadvantages of known solutions are avoided. Another object of the invention is to achieve a valve structure the processibility of which is good and

which is also easy from the viewpoint of assembly. A further object of the invention is to achieve an adequately good arrangement for the part of sealing.

Certain exemplary embodiments can provide a gate valve comprising a body, a gate element, which is movable in the body in the cross direction in relation to a flow path between at least two positions, a first position in which the flow path is open, and a second position in which the flow path is closed, and means for moving the gate element between said at least two positions, in which the gate element comprises at least one gate part and an actuating body along with which the gate part is arranged to move in a space between body walls, wherein the body comprises an edge part into which is arranged a channel in which there is at least one opening, which opens to the space between the body walls, for conveying medium into the space in question.

It is mainly characteristic of a gate valve according to the invention that the gate element comprises a gate part and an actuating body along with which the gate part is arranged to move in a space between the walls of the body.

The arrangement according to the invention has numerous significant advantages. The gate valve according to the invention is excellent of its processibility. By arranging for the gate part a separate part moving in relation to the actuating body which part seals against the edges of the flow path, an extremely advantageous and reliable arrangement for a valve is achieved. By using a valve body and a gate element of laminar structure, it has been possible to achieve an easily modifiable structure for different use requirements. By arranging cleaning means into connection with the valve, it is possible to prevent the accumulation of material being conveyed in the flow path into the space between the body walls and, simultaneously, it is possible to prevent malfunctions caused by dirtying. By arranging the channel space required for cleaning on the edge of the valve body, an extremely advantageous structure operationally and in respect of its manufacturing

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technique is achieved. By using a profile as the edge part which comprises support surfaces for the walls of the gate valve body, an advantageous construction also from the viewpoint of the assembly of the valve is achieved. By arranging for the gate parts two parts moving in relation to each other which parts seal against the edges of the flow path, an extremely advantageous and reliable arrangement for a valve is achieved. By arranging an elastic element between the gate parts, an advantageous and easy arrangement from the viewpoint of the assembly of the valve is achieved. By using a spring element, such as a diaphragm spring element, as the elastic element, elastic characteristics can be effectively affected. The elastic element can be replaced according to the requirements of the target of application. By arranging an opening for pressure medium in the second gate part, it is possible to further affect the elastic element by means of the medium. Then, the sealing of the gate element can be further improved.

Brief description of figures

Next, the invention will be described in detail by means of an example with reference to the accompanying drawing in which

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Fig. 1 shows a valve according to the invention in a flow path open position,

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Fig. 2 shows a valve according to the invention in a flow path closed position,

Fig. 3 shows a valve according to the invention as a cross-section along line III-III of Fig. 4,

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Fig. 3A shows a detail A of Fig. 3 enlarged,

Fig. 4 shows a valve according to the invention,

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Fig. 5 shows a valve according to the invention partially cut,

Fig. 6 shows a detail of a second embodiment of the valve according to the invention as cut in a gate element closed position,

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Fig. 7 shows a further embodiment of the gate valve according to the invention partially cut,

Fig. 8 shows the valve of Fig. 7 from the direction of the actuator,

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Fig. 9a shows the edge part of an embodiment of the valve according to the invention as bent from the side,

Fig. 9b shows the edge part of an embodiment of the valve according to the invention as bent from the end,

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Fig. 9c shows the edge part of an embodiment of the valve according to the invention before bending from the side,

Fig. 10 shows a cross-section of the edge part of an embodiment of the valve according to the invention,

Fig. 11 shows a second embodiment of the valve according to the invention,

Fig. 12 shows a second embodiment of the valve according to the invention in
5 a flow path closed position cut along line XII-XII of Fig. 14, in a different scale,

Fig. 13 shows a detail A of Fig. 12 enlarged,

Fig. 14 shows a second embodiment of the valve according to the invention,

Fig. 15 shows a second embodiment of the valve according to the invention from inside the valve body in a gate element open position,

10 Fig. 16 shows a second embodiment of the valve according to the invention from inside the valve body in a situation between the gate element open position and closed position, and

Fig. 17 is a cross-section of the edge part of a body according to an embodiment of the gate valve in accordance with the second embodiment of
15 the invention.

Detailed description

Figs. 1 and 2 show a first embodiment of a valve according to the invention as a perspective figure. A gate element of the valve is shown with dashed lines in the figure in an open position and in Fig. 2 in a closed position.

20 The figures show an embodiment of the valve according to the invention, especially a gate valve which comprises a body 1, a gate element 2 which is movable in the body in the cross direction in relation

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to a flow path 3 between at least two positions, a first position in which the flow path 3 is open and a second position in which the flow path is closed. Typically, the valve also comprises means 4 for moving the gate element 2 between at least two said positions. The gate element 2
5 comprises two gate parts 5, 6, between which gate parts 5, 6, a force effect can be provided which prevails in gate parts 5, 6 in the opposite directions substantially in the direction of the flow path 3 pressing the gate parts 5, 6 towards the edges i.e. the edge area of the flow path at least in the position of the gate element in which the flow path is
10 closed. In the figures, the flow path 3 passes via channel parts 15, 16 arranged in the valve body through the valve body 1. In the embodiment of the figure, the gate element 2 is arranged to move by means of an actuator 4 between an upper position in which the flow path is open and a lower position in which the flow path is closed. The
15 gate element 2 is arranged to move in a space 11 between body walls 9, 10. The surfaces of the walls 9, 10 facing each other typically operate as the guide surfaces of the gate element. Onto the wall of the flow channel is formed a gap from which the gate element moves and closes the flow channel. The gate parts 5, 6 of the gate element 2 extend
20 outside the edges of the flow opening of the flow channel 3. Typically, in connection with a conventional circular flow opening of the cross-section of the flow path, the diameter of the gate part 5, 6 is thus larger than the diameter of the flow opening of the flow path 3 in the intersection of the gate element 2 and the flow path 3.

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Between the gate parts 5, 6, there is at least one elastic element 7. In the case of the figures, the elastic element 7 is an annular element. It can also be of different shape. Depending on the target of application, there can be several elements.

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Alternatively, the valve can comprise means for providing a force effect between the gate parts 5, 6 by means of pressure medium. It is e.g. possible to consider that between the gate parts there is a chamber space 22 which is fillable with pressure medium. Fig. 6 shows an
35 example of such an embodiment which will be described below in detail.

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Correspondingly, it can be considered that between the gate parts there is an elastic cushion which is filled with pressure medium at least when the gate element closes the flow path 3.

- 5 The gate element 2 comprises an actuating body 8 along with which the gate parts 5, 6 are arranged movable. In the embodiment of Figs. 1-5, the actuating body is a laminar part in which is formed a space 18 for the gate parts 5, 6. In the embodiment of the figures, the space 18 is an opening formed in the actuating body in which the gate parts are
10 arrangeable. Then, the edges of the opening 18 operate as the support surfaces of the gate parts 5, 6 when moving the gate element.

According to an embodiment, the gate part 5, 6 is formed at least partially of elastic material. Then, the gate parts 5, 6 are able to bend a
15 little in the opposite directions i.e. typically to bulge from their middle part in the direction of the flow channel, when they are in the closed position of the flow path. In Fig. 3A, the bending of the gate parts is clearly visible.

- 20 The gate part 5, 6 is according to an advantageous embodiment a laminar part. In the embodiments of Figs. 1-5, the gate parts are circular plate parts. Naturally, any other shape is possible in accordance with the target of application.

25 In the embodiment of the figures, the valve body 1 comprises the first wall part 9 and the second wall part 10 and the space 11 remaining between them for the gate element 2. The gate element is moved in the space 11 in the embodiment of the figure by means of the actuator 4 which is a cylinder-piston combination. The actuator is in the
30 embodiment of the figures fastened to shoulders formed in the body by fastening means. A piston rod operates as a valve stem 21 which is joined with joining means 19, 20 to the gate element 2. The gate element comprises the actuating body 8 in the figure.

- 35 The gate part 5, 6 is arranged in the space 18 formed in the actuating part 8 freely movable along the actuating part 8 between the guide surfaces of the body part.

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According to an advantageous embodiment, the elastic element 7 is of rubber, plastic or equivalent elastic material. The gate part is typically of stiffer material than the elastic element.

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According to a second embodiment, the elastic element 7 is a spring element, such as a diaphragm spring element.

10 In an embodiment according to the embodiment of Fig. 6, one of the gate parts comprises an opening 23 into a space 22 between the gate parts. Then, from the medium channel 3, pressure prevailing on the side of pressure is able to pass into the space 22 between the gate parts. Between the gate parts, there is the elastic element 7. The prevailing pressure aims at pressing on one hand the gate part and
15 especially the elastic element 7 which is pressed more tightly against the walls 9, 10 of the gate parts 5, 6. Based on the differences of pressure areas, a desired pressing force is provided in the elastic element 7. Between the gate parts 5, 6, there is an edge part 24 which is in the edge area of the gate parts or in its vicinity. A module
20 comprising the edge parts and the elastic element of the gate parts is arranged in the opening 18 of the actuating body moving along the actuating body.

According to an embodiment, the actuating body 8 is a laminar part in
25 which the opening 18 has been arranged in which opening the gate part 5, 6 and the elastic element 7 between them are arranged to fit. The opening 18 has been formed e.g. by die cutting or cutting, such as by laser cutting. Then, an arrangement fulfilling dimensional tolerances accurate enough is achieved. Correspondingly, the wall parts 9, 10 of
30 the body can be of plate material and cut e.g. by laser cutting.

The surface on the side of the flow channel 3 of the first gate part 5 and the surface on the side of the flow channel 3 of the second gate part 6 extend in the closed position of the valve to a greater distance in
35 relation to each other in the direction of the flow channel than in the open position of the valve. Then, the gate element of the valve as if bulges in the opposite direction in the flow opening sealing the opening

more effectively. By using the force effect between the gate parts, leakings from the flow channel 3 in between the gate element 2 and the wall of the body 1 can be prevented more effectively.

- 5 According to an advantageous embodiment, the valve can further comprise means 14, 26, 27, 28 for cleaning at least the space 11 between the walls 9, 10 of the body part of the part.

Typically, the valve can comprise means 14, 26, 27, 28 for cleaning at
10 least the space 11 between the walls 9, 10 of the body part of the part by spraying medium.

According to Fig. 5, medium can be conveyed from a medium source 26 with a pump device 27 along a channel 28 into a channel 13 of a pipe
15 12 and from there via openings 14 into the space 11. The openings 14 are typically arranged in the vicinity of the channel 3 in Fig. 5 especially in the area of the space 11 where the gate element 2 has to extend in the closed position.

20 The body 1 comprises the edge part 12 into which is arranged the channel space 13 in which there is at least one opening 14, advantageously several openings, which opens to the space 11 between the first wall part 9 and the second wall part 10 for conveying medium into the space in question. According to an embodiment of the
25 invention, the body 1 is formed by joining the wall parts 9, 10 from their edge part 12 e.g. by welding. A channel part 15 is joined to the first wall part 9 by welding. Correspondingly, a channel part 16 is joined to the second wall part 10 by welding. In the wall parts, there naturally is the flow opening 3. Between the wall parts remains the space 11 for
30 the gate element 2. The laminar-structured valve of the embodiment is considerably advantageous and easy to manufacture especially in smallish production runs e.g. to casting-structured valve arrangements.

In the embodiment according to Figs. 7-10, the edge part 12 is formed
35 of a profile in which there are a channel part 12' and a support part 12''. The channel part 12' comprises the channel space 13. The support part 12'' is advantageously thinner in the cross direction than the

channel part 12'. The support part 12'' of the edge part forms as bent a support surface for the body walls 9, 10 of the gate valve.

5 The support part 12'' of the edge part comprises notches 29, whereby the edge part 12 is bent to be curved in the area comprising the notches 29. Figs. 9a and 9b show the edge part 12, formed of a profile according to the embodiment, as bent. Fig. 9c shows the edge part 12 formed of a profile as straight, before bending.

10 The walls 9, 10 are arranged by fastening elements 31, 32 to the support part 12'' of the edge part. Then, the support part 12'' remains between the walls 9, 10. In the support part 12'' and corresponding points on the walls 9, 10 are formed openings 30 through which the screw part of a screw element 31 operating as the fastening element
15 extends and, from the opposite side, by means of a counter element, such as a nut element 32, the walls 9, 10 are sealed against the support part 12''. The thickness of the support part 12'' is advantageously somewhat greater than the thickness of the gate element.

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In the embodiment according to the figures, the channel part 12' is arranged outside the outer edge of the walls 9, 10.

Fig. 10 shows a cross-section of the edge part 12. It shows the channel
25 part 12' comprising the channel 13 and the support part 12'' thinner than the former. In addition, the opening 14 extending from the channel space 14 through the support part 12'' is drawn in the figure. The opening 14 extends from the channel space 13 through the support part 12'' of the edge part 12. The edge part 12 is formed as a profile
30 part, whereby the channel part 12' and the support part 12'' are of the same piece.

The embodiment of the gate valve according to Figs. 7-10 is an extremely advantageous alternative for the welded structure. Then,
35 inter alia, welding is avoided, whereby the assembly of the valve is very easy.

Fig. 11 shows a second embodiment of a valve according to the invention as a perspective figure.

Figs. 11—17 show a second embodiment of the valve according to the invention, especially a gate valve, which comprises a body 101, a gate element 102 which is movable in the body in the cross direction in relation to a flow path 103 between at least two positions, a first position in which the flow path 103 is open and a second position in which the flow path is closed. Typically, the valve also comprises means 104 for moving the gate element 102 between at least two said positions. The gate element 102 comprises a gate part 105 and an actuating body 108 along with which the gate part is arranged movable. In the figures, the flow path 103 passes via channel parts 115, 116 arranged in the valve body through the valve body 101. In the embodiment of the figure, the gate element 102 is arranged to move by means of an actuator 104 between the first position in which the flow path is open and the second position in which the flow path is closed. The gate element 102 is arranged to move in a space 111 between body walls 109, 110 and an edge part 112. The surfaces of the walls 109, 110 facing each other typically operate as the guide surfaces of the gate element 102. In the body, there is a gap at the point of the flow channel from which gap the gate element moves and closes/opens the flow channel. The gate part 105 of the gate element 102 extends outside the edges of the flow opening of the flow channel 103 in the closed position. Typically, the cross-section of the flow path is circular according to a typical embodiment. The diameter of the gate part 105 is thus typically larger than the diameter of the flow opening of the flow path 103 at the intersection of the gate element 102 and the flow path 103.

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The gate element 102 comprises an actuating body 108 along with which the gate part 105 is arranged movable. In the embodiment of Figs. 15 and 16, the actuating body 108 is a laminar part in which is formed a space 118 for the gate part 105. In the embodiment of the figures, the space 118 is an opening formed in the actuating body in which the gate part 105 is arrangeable. Then, the edges of the opening 118 of the actuating body operate as the support surfaces of the gate

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part 105 when moving the gate element. In the embodiment of Figs. 15 and 16, the actuating body 108 is a laminar part in which is formed, e.g. by cutting, such as by laser cutting or die cutting or by some other suitable way, an opening in which the gate part 105 is arrangeable. In
5 the embodiment of the figures, the actuating body is of the shape of a drop.

According to an embodiment, the gate part 105 is formed of plate material. The gate part 105 has been formed according to an
10 embodiment somewhat smaller than the opening 118 of the actuating body, whereby it is able to somewhat move in the space limited by the opening and the walls 109 and 110 of the actuating body. Typically, the gate part is able to move in the direction of the flow channel 103, at least when it is in the closed position of the flow path. In Fig. 13, it is
15 clearly visible that the gate part has pressed against one wall 110 of the body in the edge area of the flow path. Then in the flow channel 103, from the effect of the pressure difference between pressures prevailing on different sides of the gate element 102 of the valve is achieved the pressing of the gate part 105 against at least one of the walls 109, 110
20 and simultaneously the sealing of the gate point. According to an embodiment, the gate part 105 is manufactured of plate material. A suitable type of material is e.g. plastic material. Also other suitable materials are applicable.

25 The gate part 105 is according to an advantageous embodiment a laminar part. In the embodiments of the figures, the gate part is a circular plate part. Naturally, any other shape is possible in accordance with the target of application.

30 In the embodiment of the figures, the valve body 101 comprises the first wall part 109 and the second wall part 110 and the space 111 remaining between them for the gate element 102. The gate element is moved in the space 111 in the embodiment of the figure by means of an actuator 104. The actuator is in the embodiment of the figures
35 fastened to the body by fastening means. In the embodiment of the figure, the gate element 102 is moved by turning i.e. rotating it around a rotation axis R. A drive shaft 122 of the actuator 104 is fastened to

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the gate element by coupling means 123. The drive shaft 122 is rotated from the position of Fig. 15 i.e. open position towards the position in which the gate element 102 closes the flow path 103. Fig. 16 shows a situation in which the gate element 102 is moving towards the closed position. The closed position is shown e.g. in Fig. 12.

The gate part 105 is arranged in the space 118 formed in the actuating part 108 freely movable along the actuating part 108 between the guide surfaces of the body part. According to an embodiment, the thickness of the gate part 105 substantially corresponds the thickness of the actuating part 108. It can also be somewhat thinner than it.

According to an embodiment, the actuating body 108 is a laminar part in which is formed the opening 118 in which the gate part 105 is arranged to fit. The opening 118 has been formed e.g. by die cutting or cutting, such as by laser cutting. Then, an arrangement fulfilling dimensional tolerances accurate enough is achieved. Correspondingly, the wall parts 109, 110 of the body can be of plate material and cut e.g. by laser cutting.

According to an advantageous embodiment, the valve can further comprise means 114, 126, 127, 128 for cleaning at least the space 11 between the walls 109, 110 of the body part of the part. Typically, the valve can comprise means 114, 126, 127, 128 for cleaning at least the space 111 between the walls 109, 110 of the body part of the part by spraying medium.

According to Fig. 16, medium, especially cleaning medium, can be conveyed from a medium source 126 with a pump device 127 along a channel 128 into the channel 113 inside the edge 112 of the body part and from that channel 113 via the openings 114 leading to the space 111 into the space 111. The openings 114 are typically arranged in the vicinity of the channel 103 in the figure especially in the area of the space 111 where the gate element 102 has to extend in the closed position. There can be openings arranged also elsewhere for the length of the edge 112 of the body part.

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The body 101 thus comprises the edge part 112 into which is arranged the channel space 113 in which there is at least one opening 114, advantageously several openings, which opens to the space 111 between the first wall part 109 and the second wall part 110 for
5 conveying medium into the space in question.

In the embodiment according to the figures, the edge part 112 is formed of a profile in which there are a channel part 112' and a support part 112''. The channel part 112' comprises the channel space 113. The
10 support part 112'' is advantageously thinner in the cross direction than the channel part 112'. The support part 112'' of the edge part forms as bent a support surface for the body walls 109, 110 of the gate valve.

The support part 112'' of the edge part comprises notches 129, whereby the edge part 112 can be bent to be curved in the area
15 comprising the notches 129.

The walls 109, 110 are arranged by fastening elements 131, 132 to the support part 112'' of the edge part. Then, the support part 112''
20 remains between the walls 109, 110. Into the support part 112'' and at corresponding points on the walls 109, 110 are formed openings 130 through which the screw part of a screw element 131 operating as the fastening element extends and, from the opposite side, by means of a counter element, such as a nut element 132, the walls 109, 110 are
25 sealed against the support part 112''. The thickness of the support part 112'' is advantageously somewhat greater than the thickness of the gate element.

In the embodiment according to the figures, the channel part 112' is
30 arranged outside the outer edge of the walls 109, 110.

Fig. 17 further shows a cross-section of the edge part 112. It shows the channel part 112' comprising the channel 113 and the support part 112'' thinner than the former. In addition, the opening 114 extending
35 from the channel space 114 through the support part 112'' is drawn in the figure. The opening 114 extends from the channel space 113 through the support part 112'' of the edge part 112. The edge part 112

is formed according to an embodiment as a profile part, whereby the channel part 112' and the support part 112'' are of the same piece.

5 The embodiment of the gate valve according to the figures is an extremely advantageous alternative for the welded structure. Then, inter alia, welding is avoided, whereby the assembly of the valve is very easy.

10 The laminar-structured valve of the embodiment is considerably advantageous and easy to manufacture especially in smallish production runs to e.g. casting-structured valve arrangements.

15 It is obvious to those skilled in the art that the invention is not limited to the embodiments described above, but it may be varied within the scope of the enclosed claims. When necessary, the features possibly described in this specification together with other features may also be used separately from each other.

Claims

1. A gate valve comprising a body, a gate element, which is movable in the body in the cross direction in relation to a flow path between at least two positions, a first position in which the flow path is open, and a second position
5 in which the flow path is closed, and means for moving the gate element between said at least two positions, in which the gate element comprises at least one gate part and an actuating body along with which the gate part is arranged to move in a space between body walls, wherein the body comprises an edge part into which is arranged a channel in which there is at least one
10 opening, which opens to the space between the body walls, for conveying medium into the space in question.
2. The gate valve according to claim 1, wherein the at least one gate part is arranged in an opening formed in the actuating body to enable movement along the actuating body between guide surfaces of the body so that a sealing
15 surface of the gate part settles due to a pressure difference of the flow path prevailing on different sides of the gate part in the second position in an edge area of the flow path against at least one of the walls.
3. The gate valve according to claim 1 or 2, wherein the at least one gate part is a laminar part.
- 20 4. The gate valve according to any one of claims 1-3, wherein the at least one gate part is of plastic material.
5. The gate valve according to any one of claims 1-4, wherein the at least one gate part is formed at least partially of elastic material.

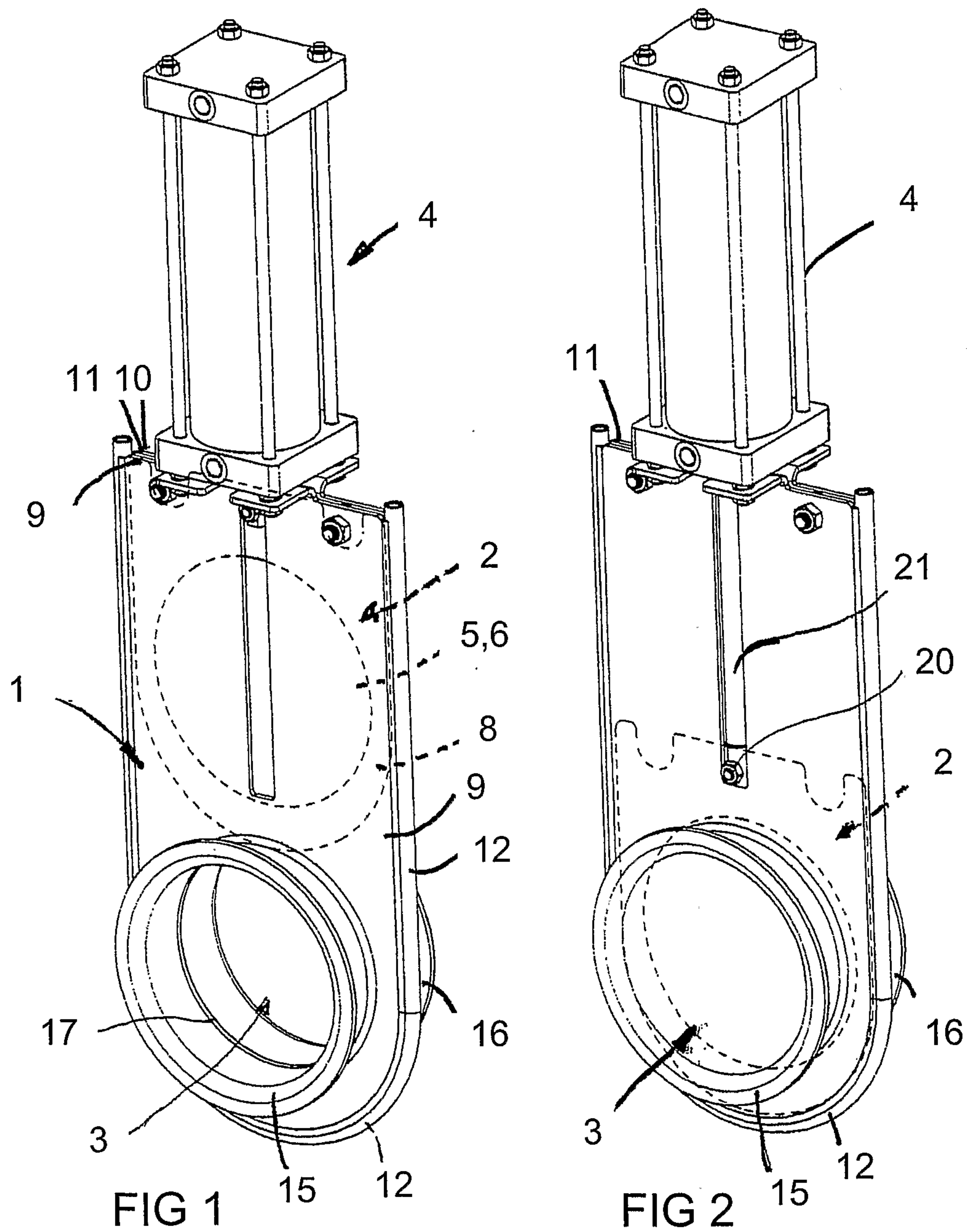
6. The gate valve according to any one of claims 1-5, wherein the gate element includes two gate parts to generate a force effect that prevails in the two gate parts in an opposite direction of the direction of the flow path for pressing the two gate parts towards edges of the flow path at least in a position of the gate element in which the flow path is closed.
7. The gate valve according to claim 6, wherein between the two gate parts is at least one elastic element.
8. The gate valve according to claim 6, wherein the valve comprises means for providing the force effect between the two gate parts by means of a pressure medium.
9. The gate valve according to claim 7, wherein the at least one elastic element is of rubber or equivalent elastic material.
10. The gate valve according to claim 7, wherein the at least one elastic element is a spring element.
11. The gate valve according to claim 7, wherein the at least one elastic element is a diaphragm spring element.
12. The gate valve according to any one of claims 1-11, wherein at least one of the gate parts comprises an opening for conveying pressure medium into a space between the gate parts.
13. The gate valve according to any one of claims 7-12, wherein the actuating body is a laminar part in which is formed the opening into which the two gate parts and the at least one elastic element between them are arranged to fit.

14. The gate valve according to any one of claims 1-13, wherein the surface on the side of a first flow channel of the first gate part and the surface on the side of a second flow channel of the second gate part extend in the closed position of the valve to a greater distance in relation to each other in the direction of the flow channel than in the open position of the valve.
15. The gate valve according to any one of claims 1-14, wherein the gate element is moved by turning it by an actuator around a rotation axis R.
16. The gate valve according to any one of claims 1-15, wherein the actuating body is a laminar part in which is formed the opening into which the at least one gate part is arranged to fit.
17. The gate valve according to any one of claims 1-16, wherein the valve further comprises means for cleaning at least the space between the walls of the body.
18. The gate valve according to any one of claims 1-17, wherein the valve comprises means for cleaning at least the space between the body walls by spraying medium.
19. The gate valve according to any one of claims 1-18, wherein the edge part is formed of a profile in which there are a channel part and a support part.
20. The gate valve according to claim 19, wherein the support part of the edge part forms as bent a support surface for the body walls of the gate valve.
21. The gate valve according to any one of claims 19-20, wherein the support part of the edge part comprises notches, whereby the edge part is bent to be curved in the area comprising the notches.

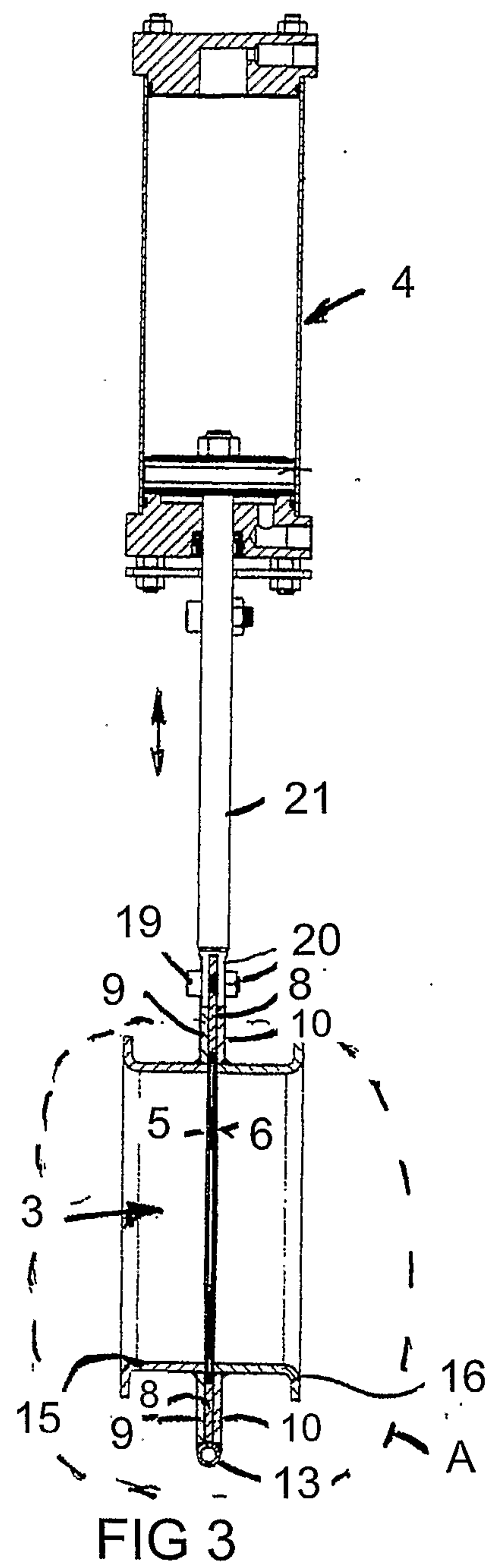
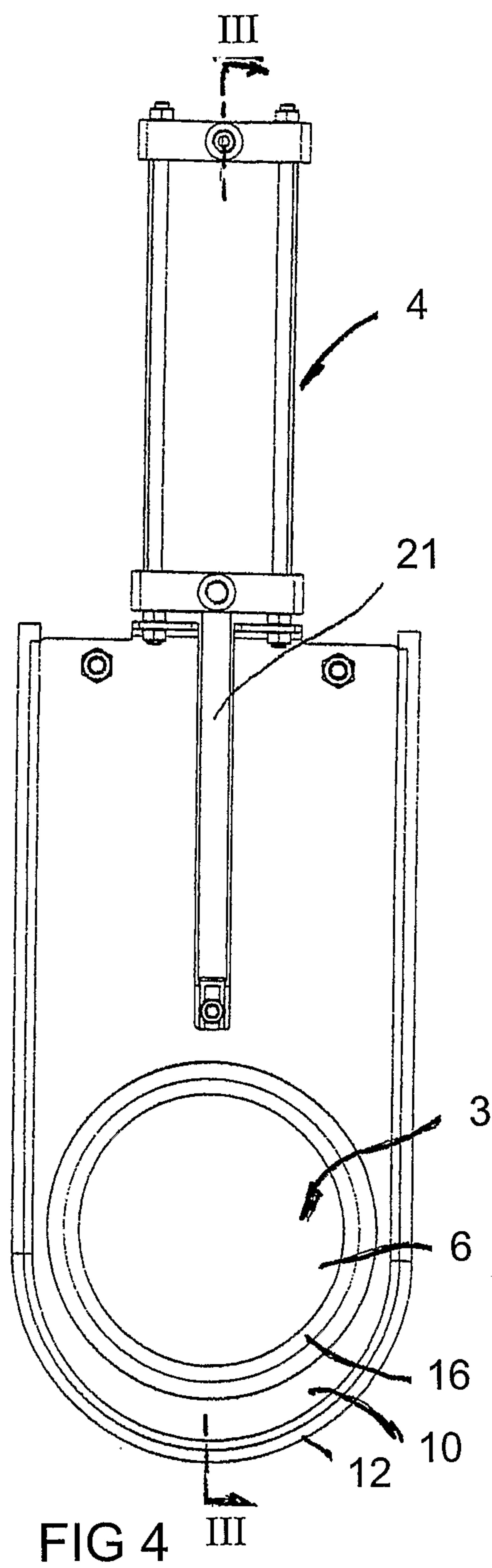
22. The gate valve according to any one of claims 19-21, wherein the walls are arranged by fastening elements into a support part of the edge part.

23. The gate valve according to any one of claims 19-21, wherein the opening extends from the channel through a support part of the edge part.

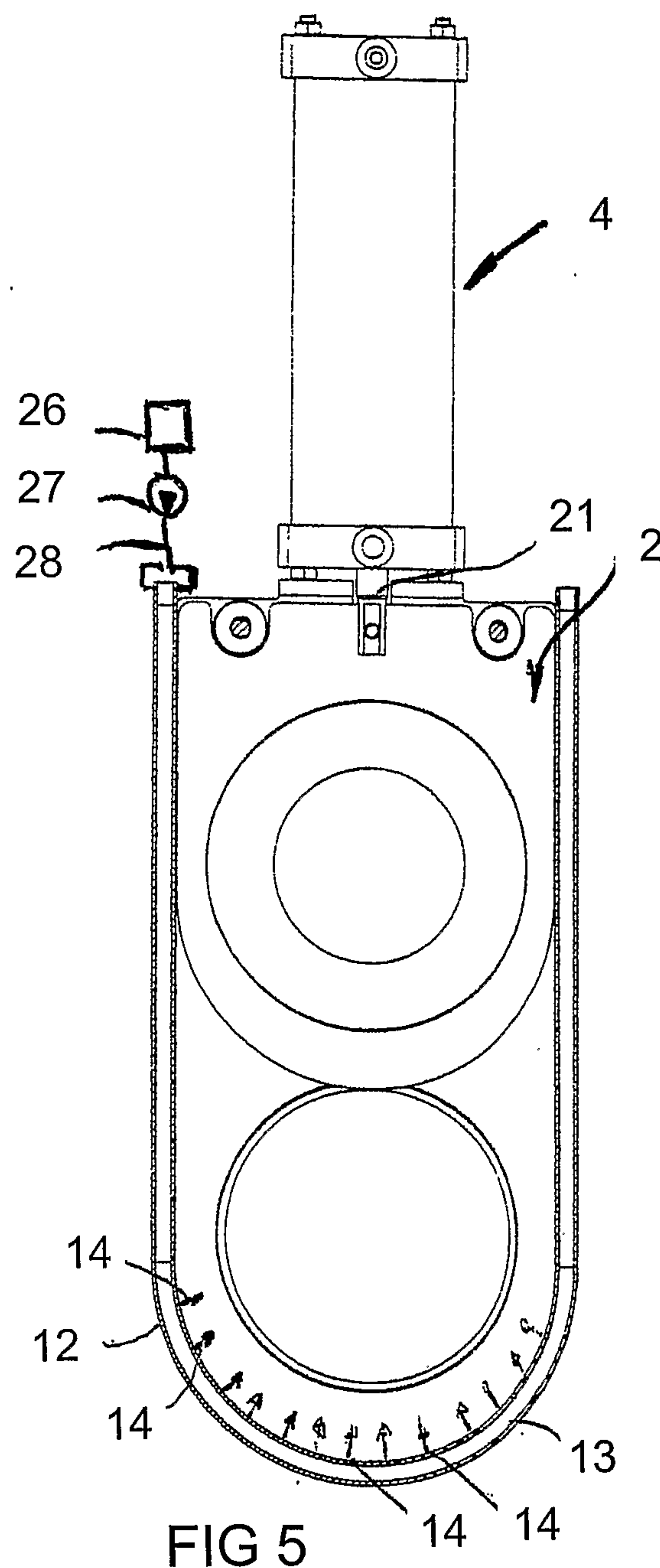
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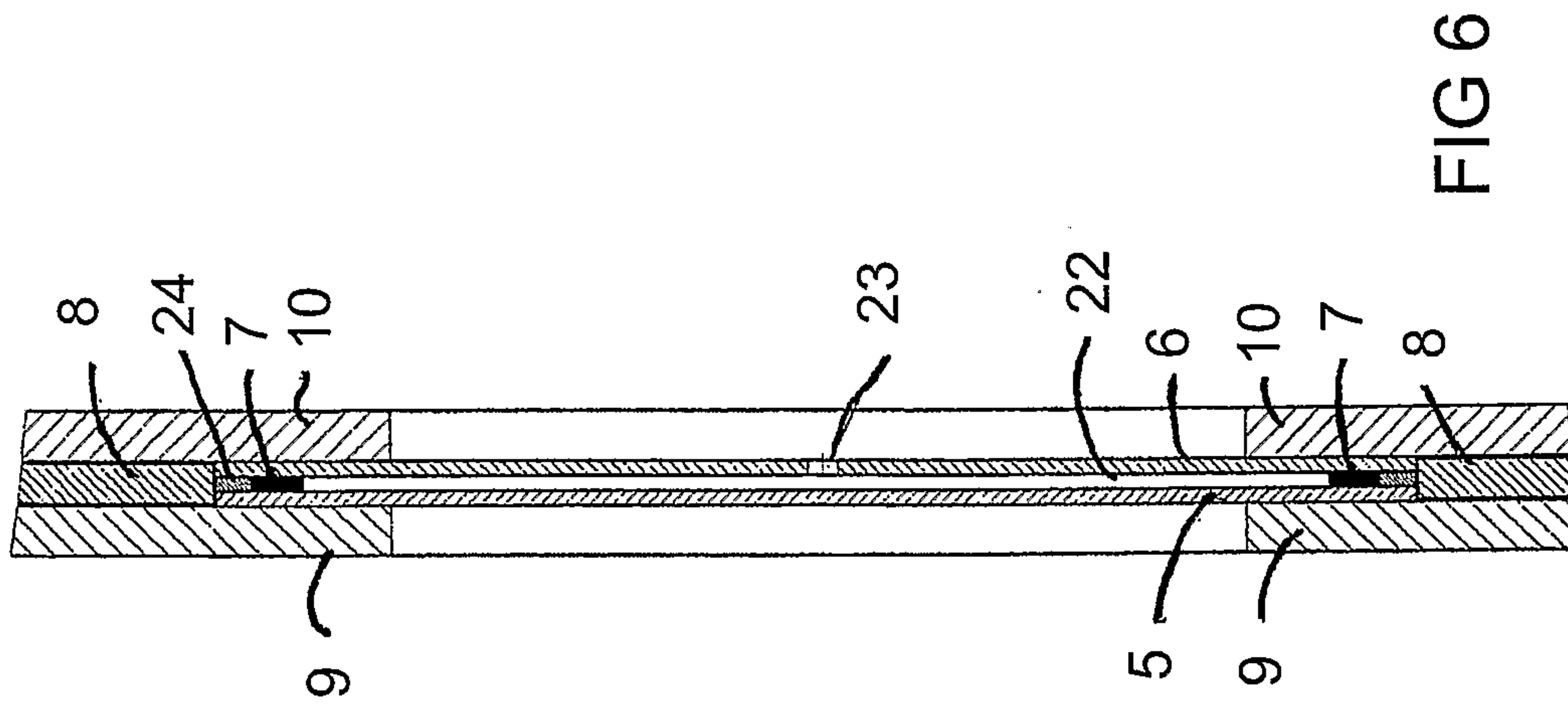


FIG 6

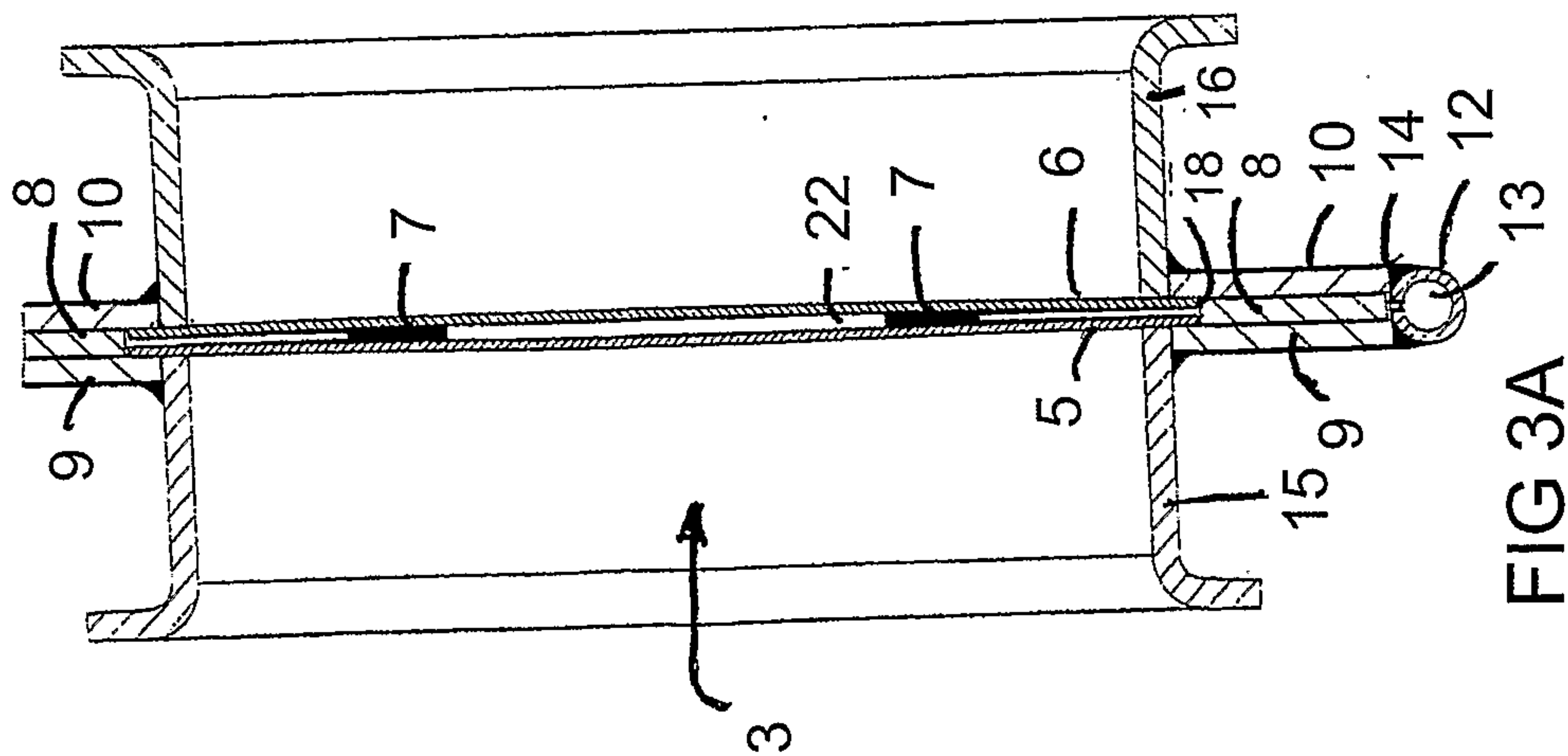


FIG 3A

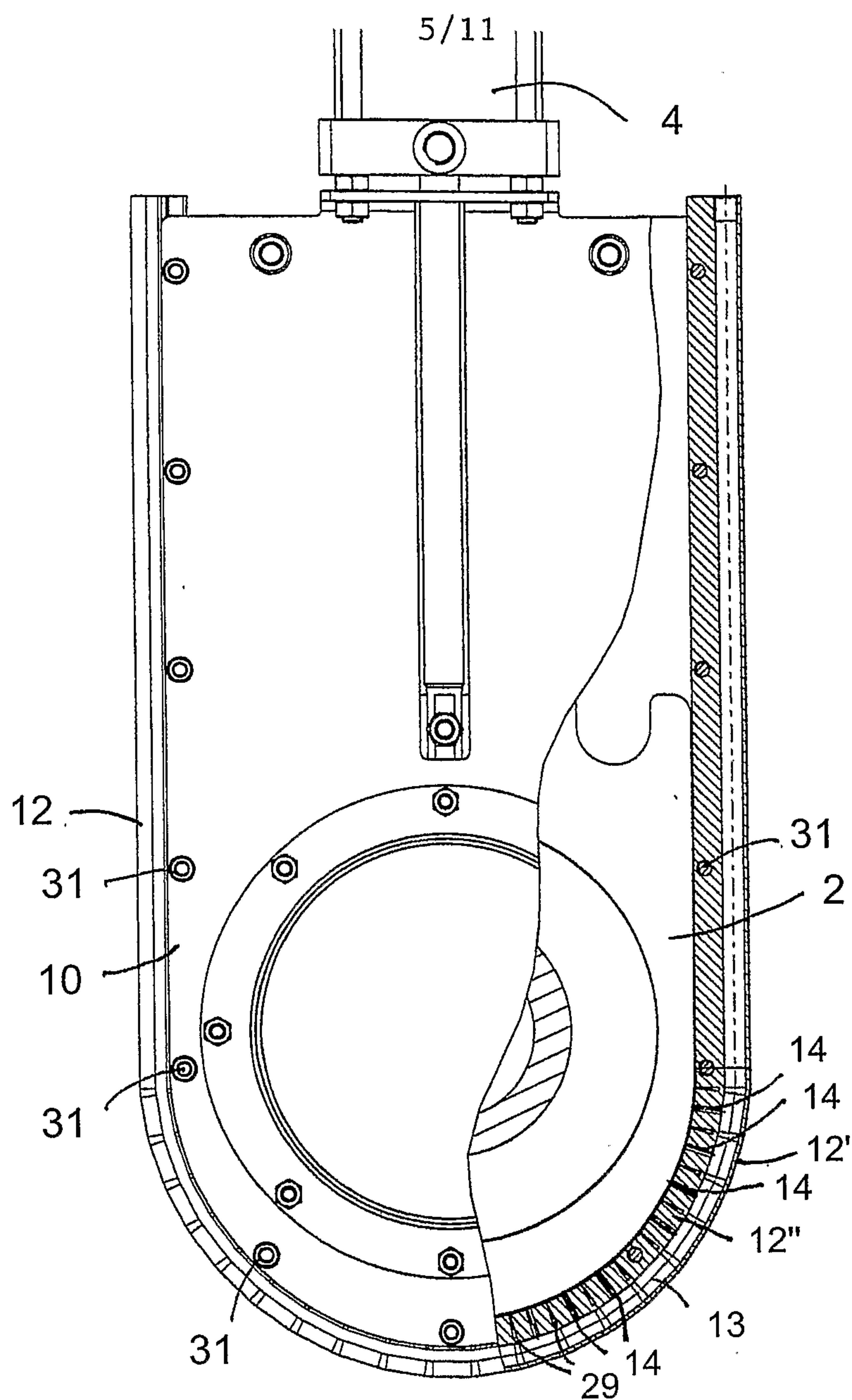


FIG 7

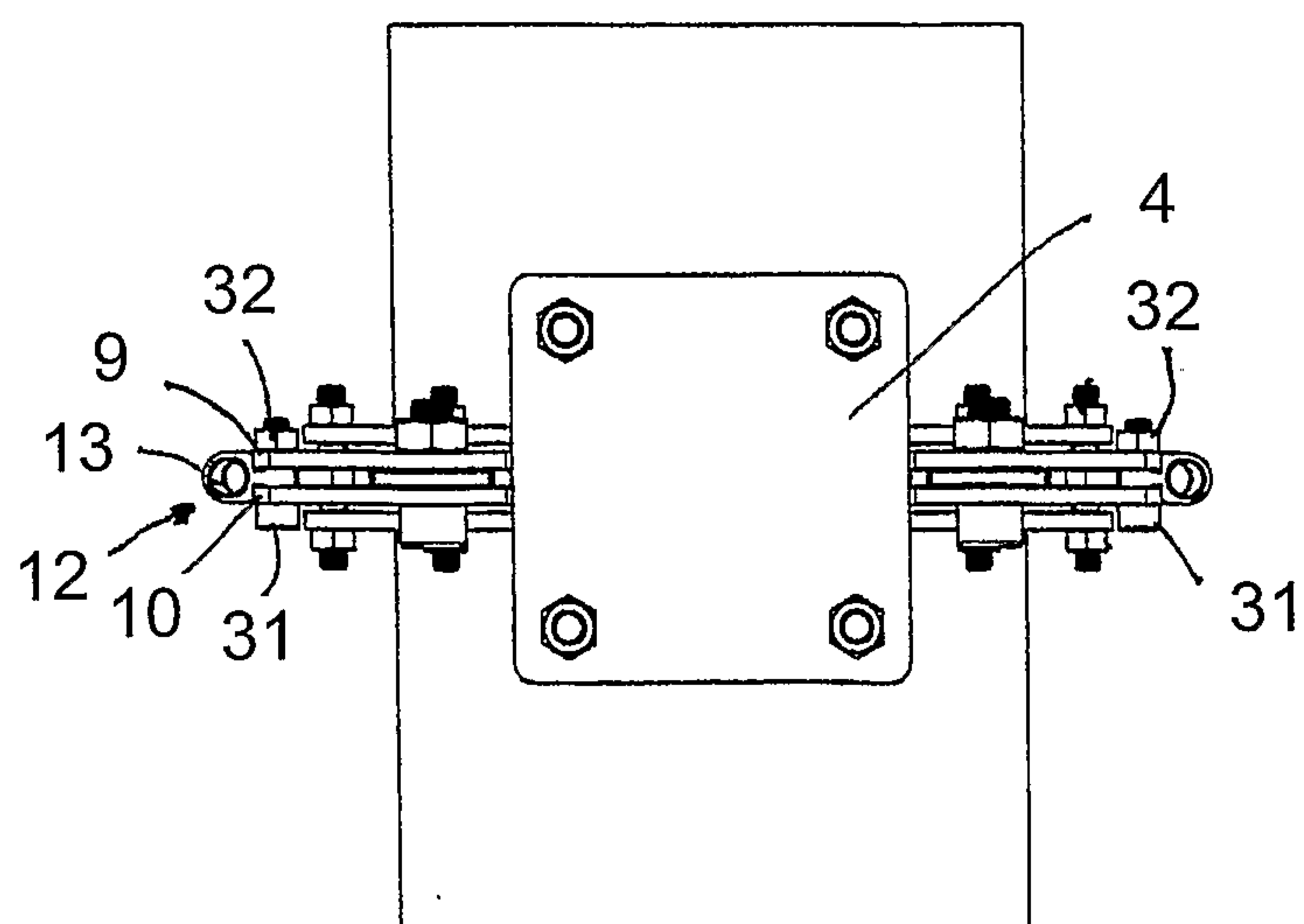


FIG 8

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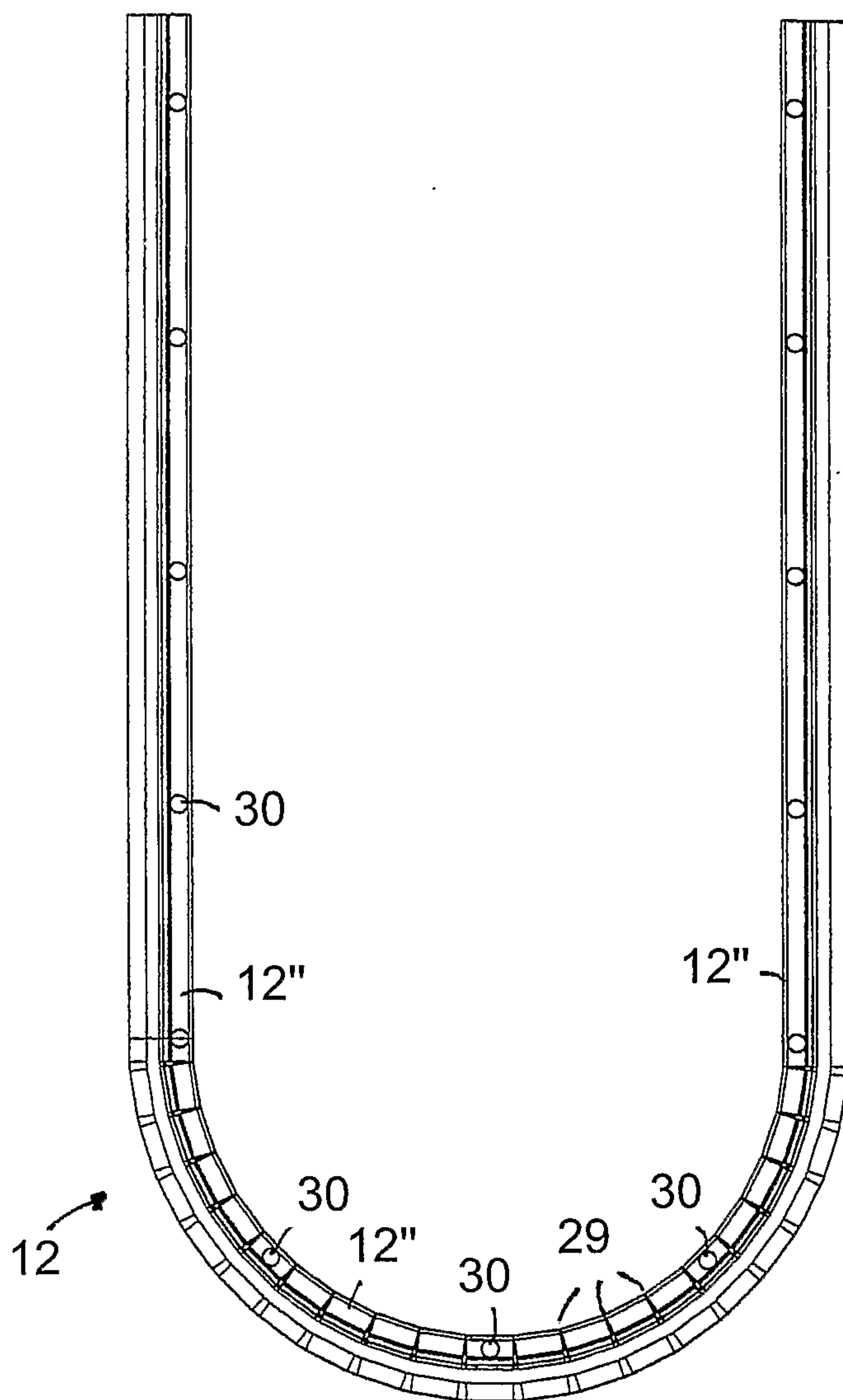


FIG 9a

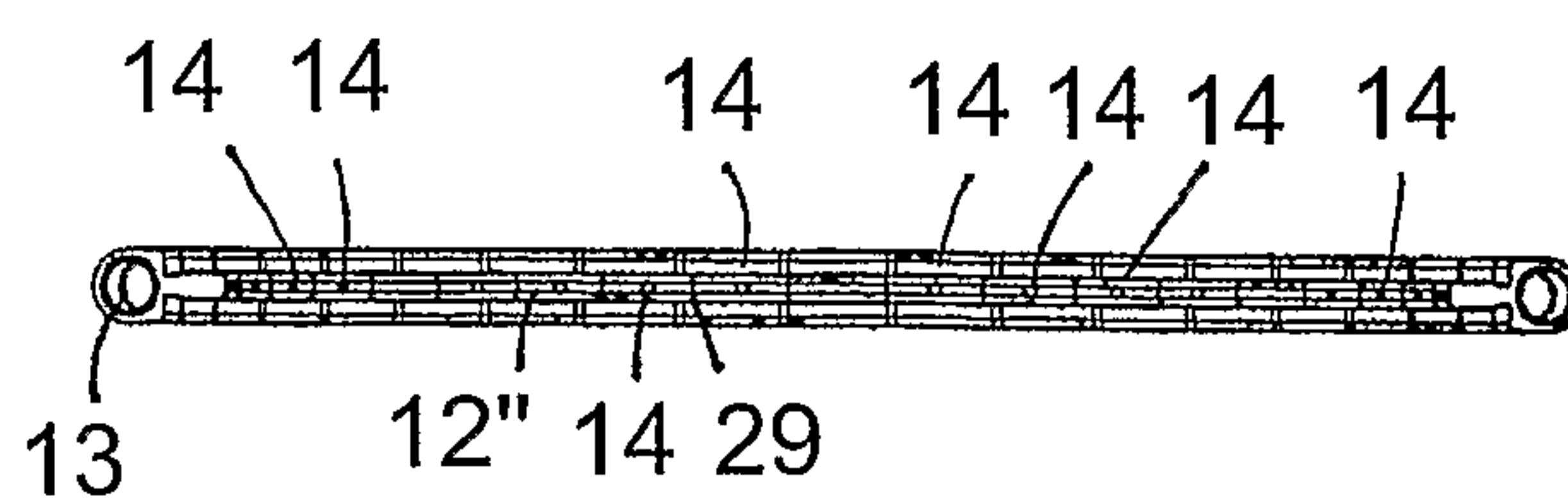


FIG 9b

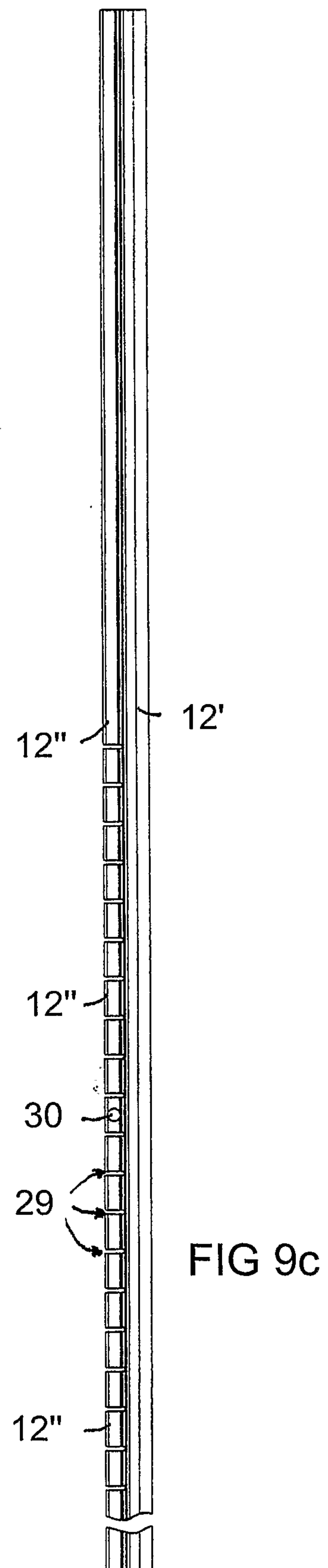


FIG 9c

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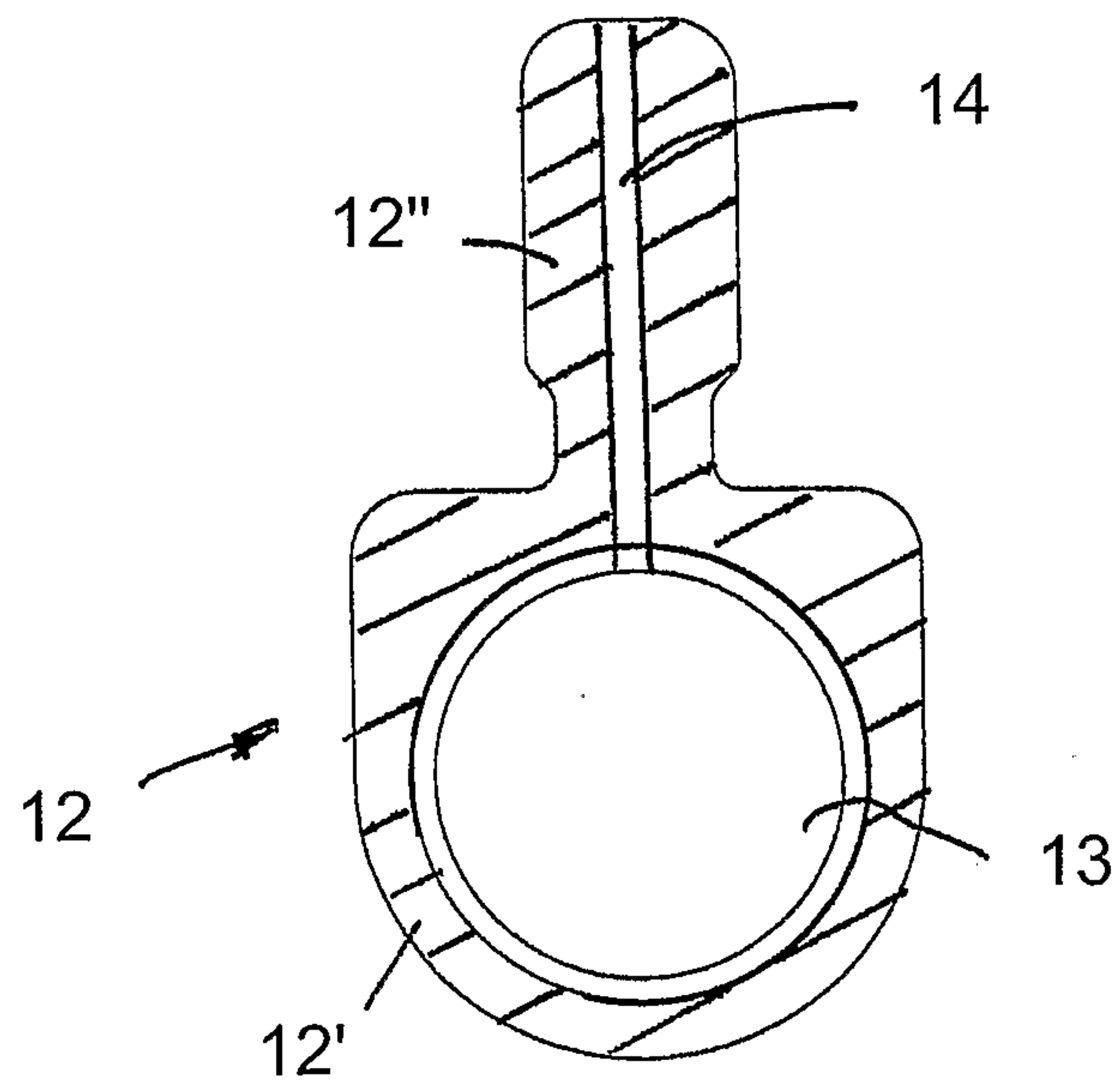
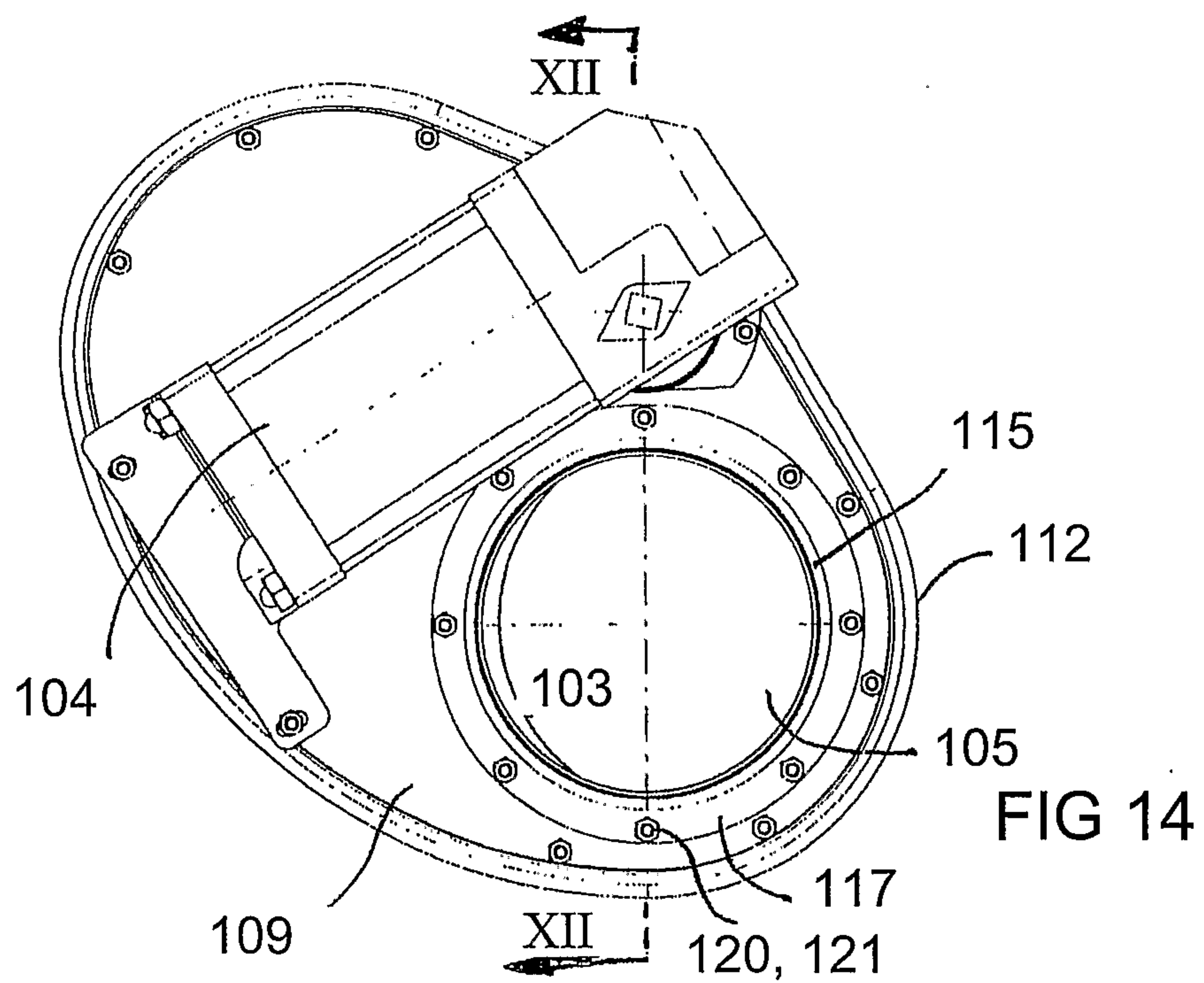
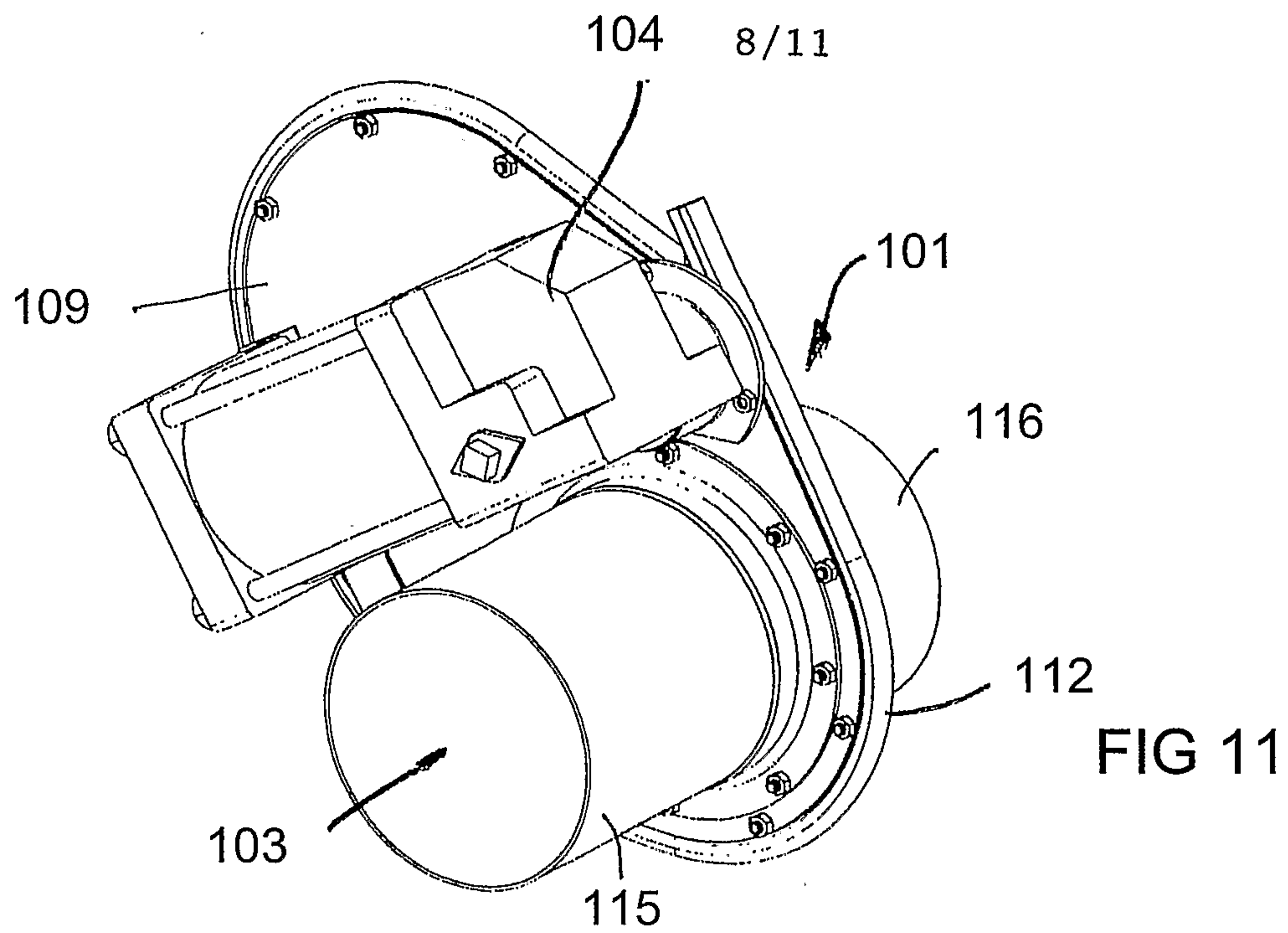
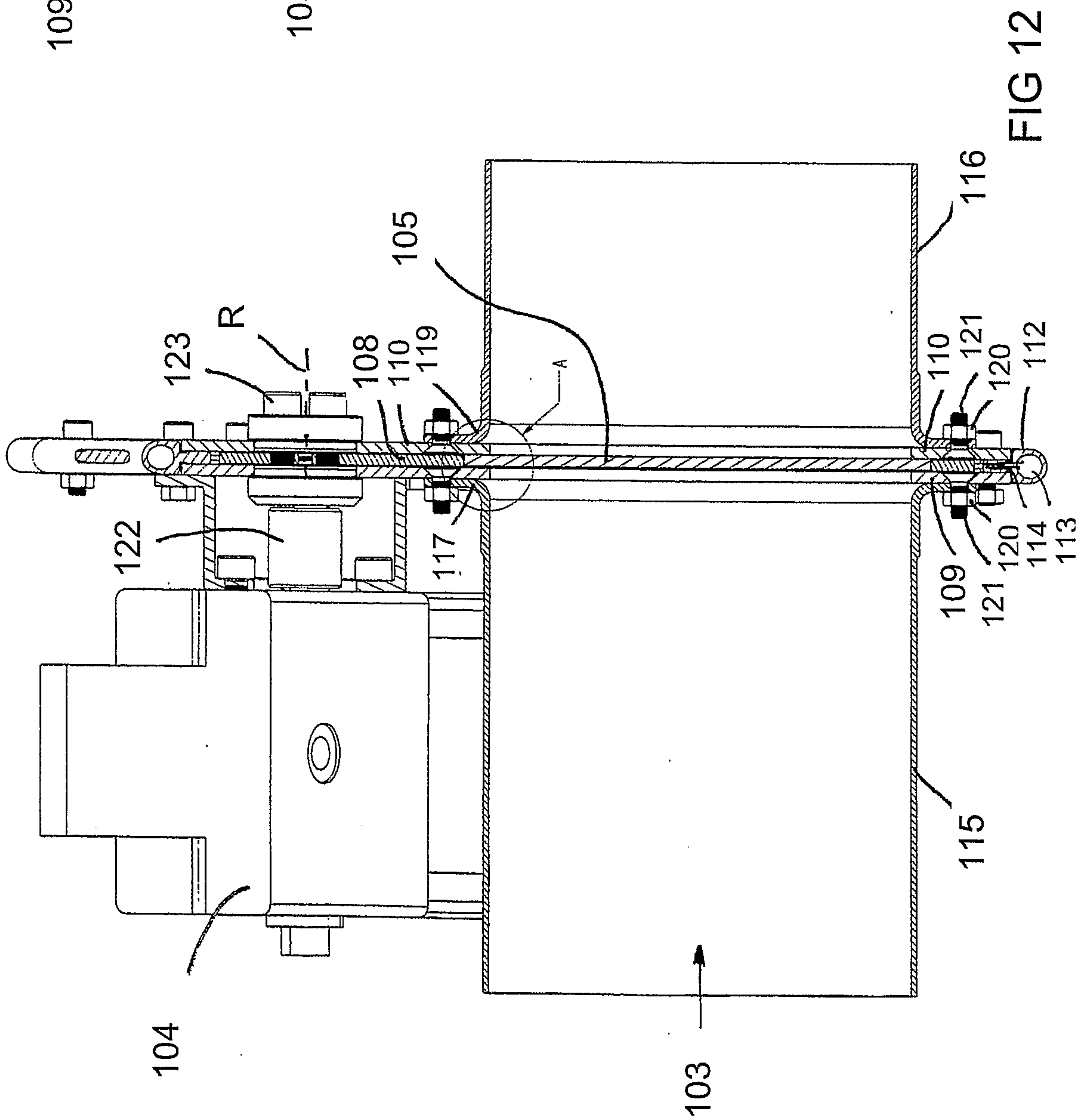
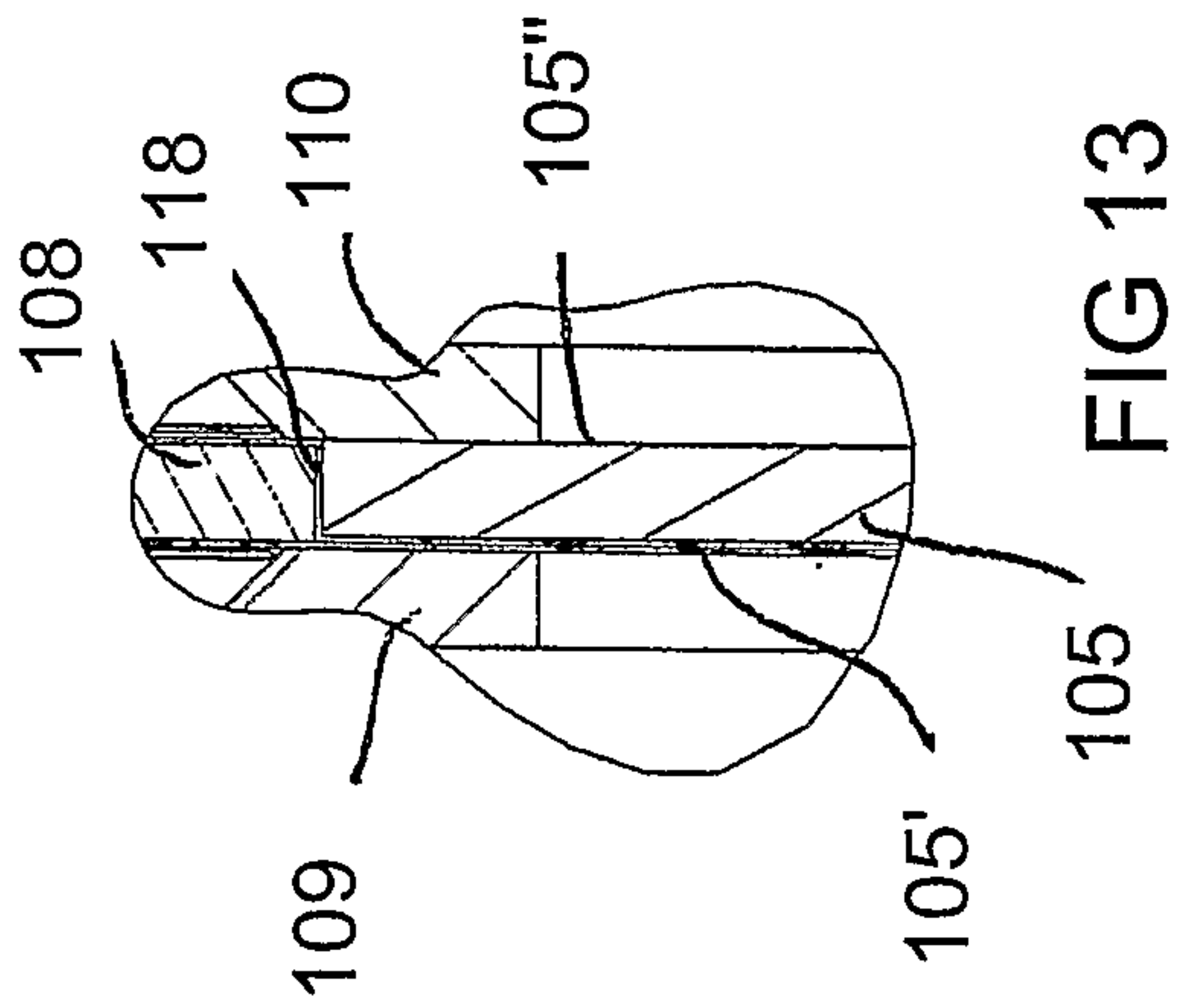


FIG 10



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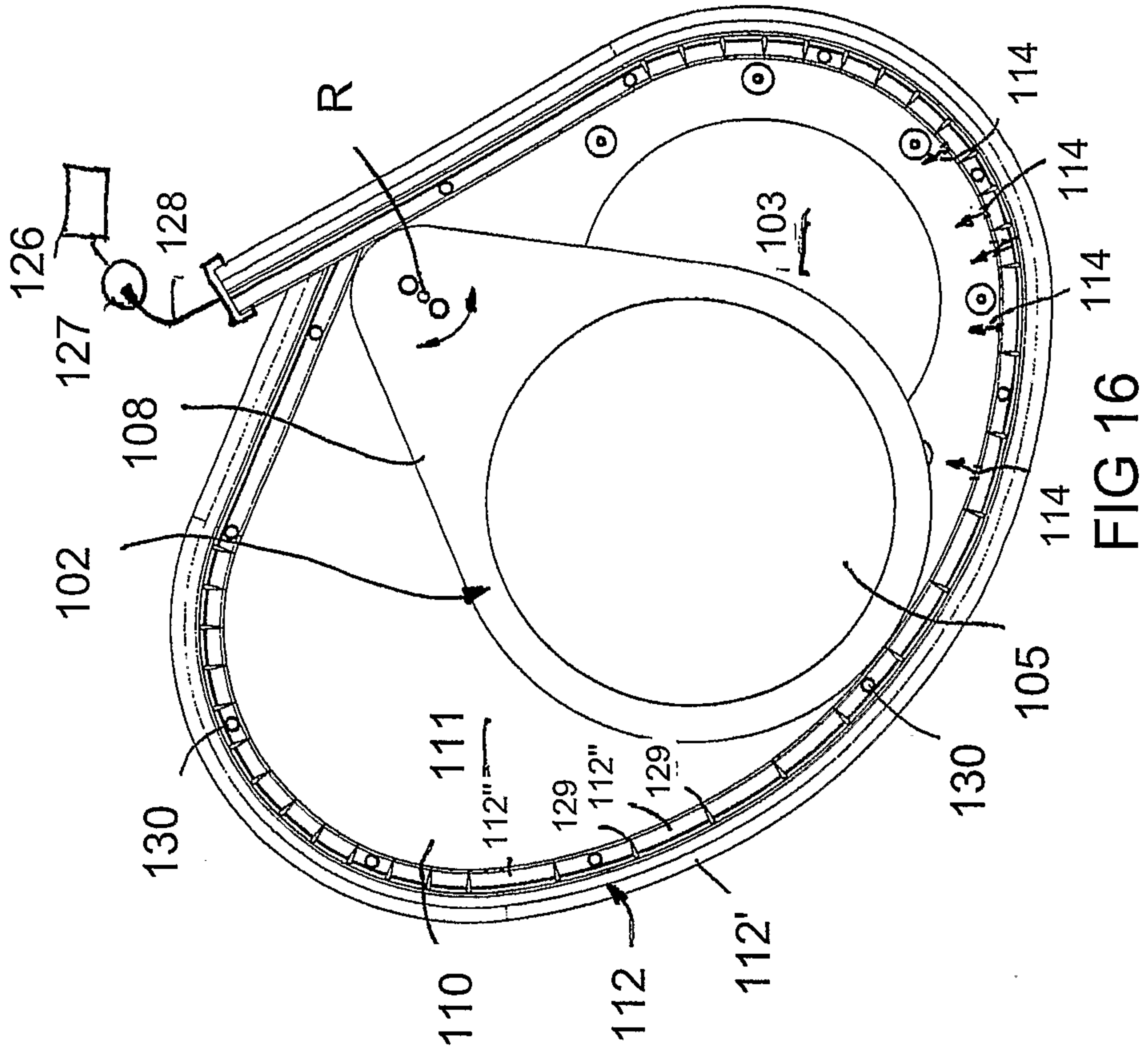


FIG 16

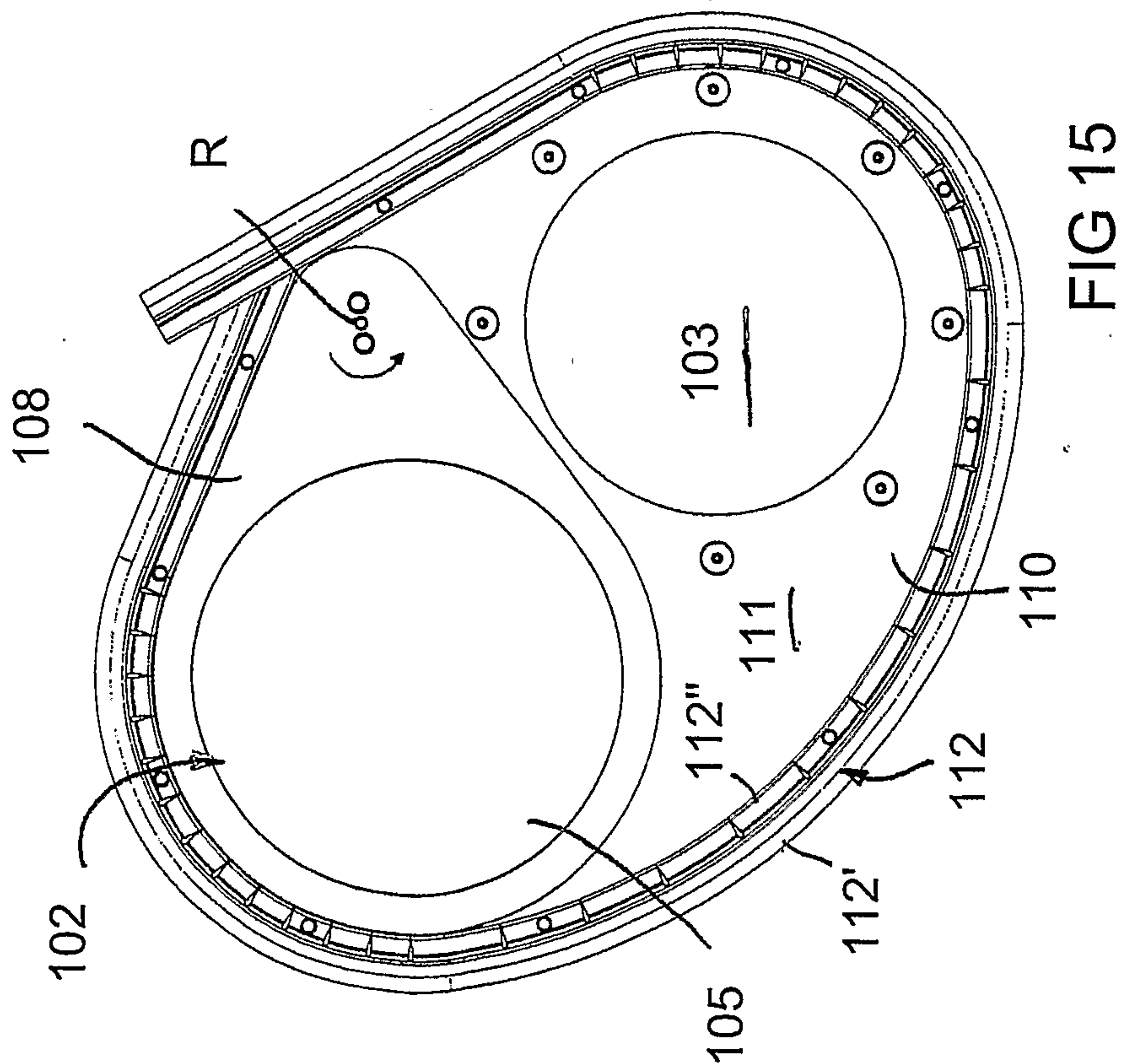


FIG 15

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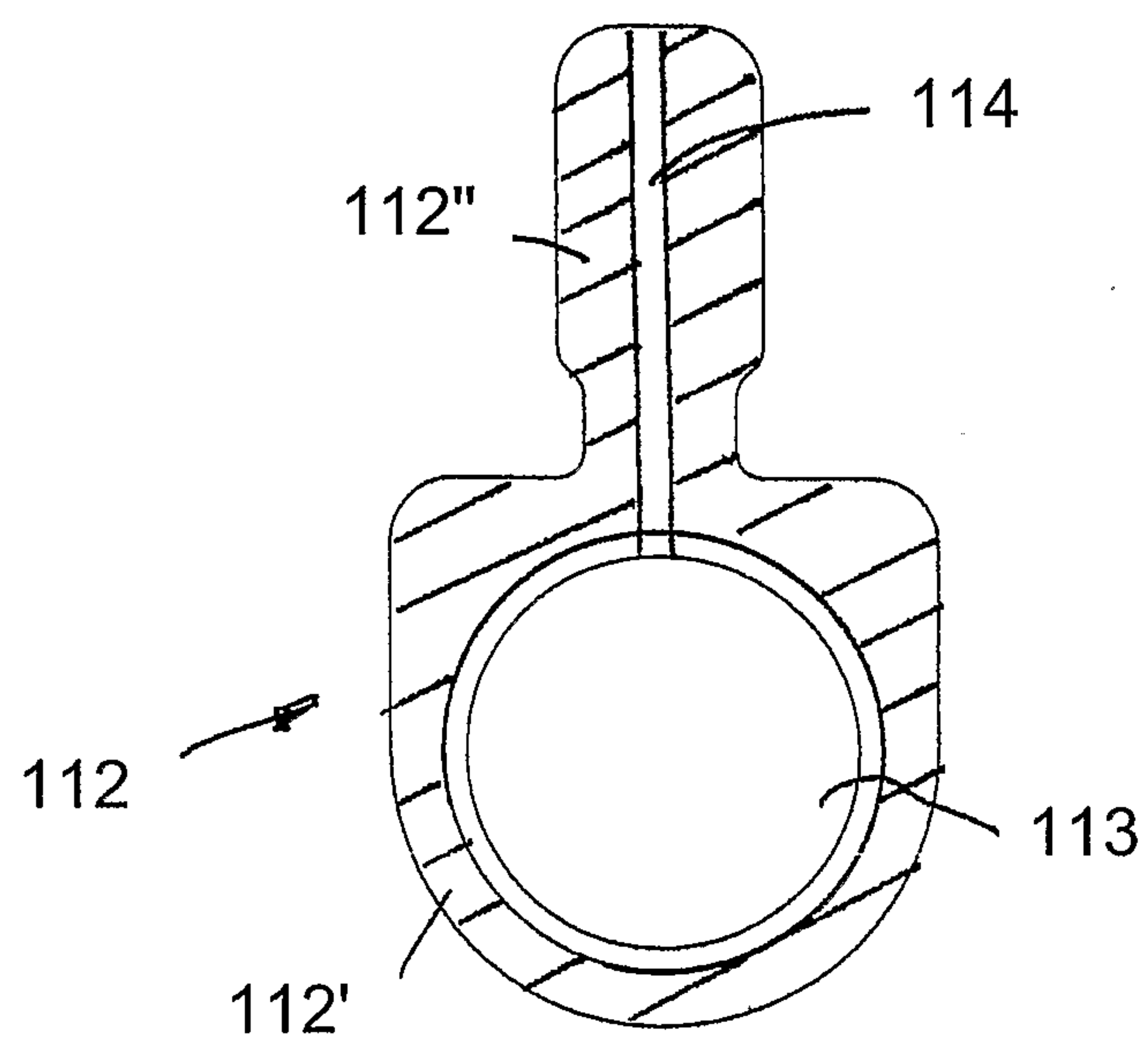


FIG 17

