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(54) **Handling & stacking support for open-sided container**

(57) An open or curtain-sided container (10) features support of handling fittings (15) set into a top rail (14) and/or upon a transverse header beam (25) by a post (31) of offset or cranked profile for improved side access.

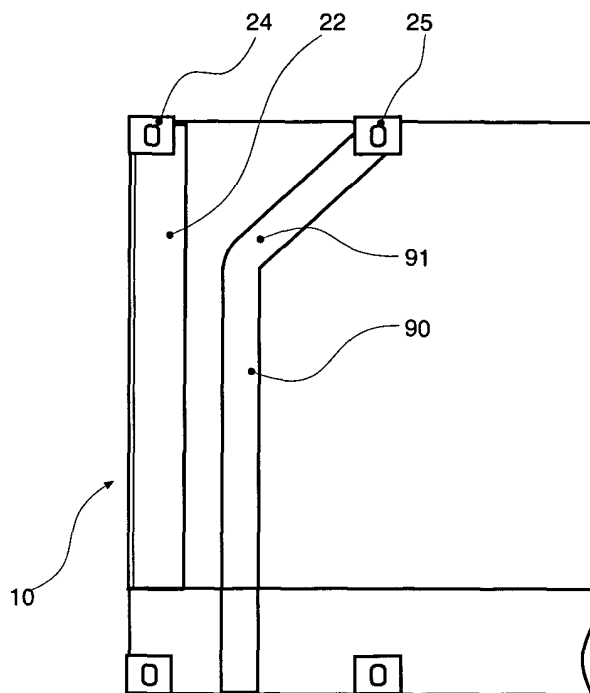


Figure 12A

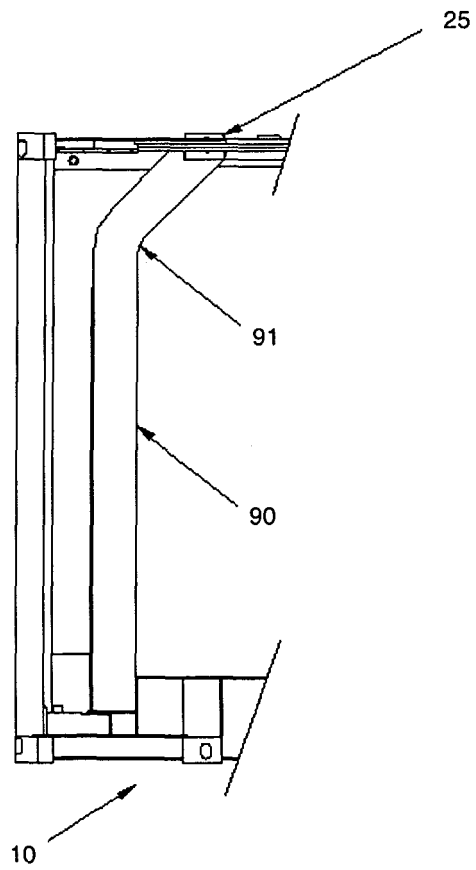


Figure 12B

Description

[0001] With open or so-called curtain-sided freight containers there is a need to support stacking and lifting loads applied to handling positions intermediate of the overall length or span - this to encompass different containerisation standards. These impose bending stresses in top and bottom rails upon which the fittings are set.

[0002] Generally, a compromise is struck between handling fitting support and undue intrusion into (side) load access. Thus directly underpinning a handling fitting provides effective support, but severely impedes side access except for fragmentary loads of width less than the span between supports. Absent this, over a large unsupported span, severe bending loads arise - and which can unduly stress and distort an open space frame structure such is commonly employed.

[0003] In the present disclosure, the Applicant presents various approaches for use individually, or selectively in combination, to contribute to handling support, within the scope of the appended claims.

Statement of Invention

[0004] A container as set out in Claim 1.

[0005] In a particular construction, an open-sided container features handling fittings carried by a longitudinal top or roof rail, at a span intermediate corner end posts and supported (from below) by an inclined post, strut, or brace.

[0006] Support posts could be of cranked or offset profile at an upper end, for attachment to a top rail carrying a handling fitting at a point inset from and inboard of a post lower end and from one side of and/or below a handling fitting.

[0007] A support post between top and bottom rails could feature a lateral offshoot, strut or brace at an upper post end to a top rail and/or handling fitting carried by a top rail.

[0008] Alternatively, a straight post between upper and lower rails could be fitted with a supplementary cranked or offset arm, strut or brace, to a top rail and/or handling fitting carried by a top rail.

[0009] Attendant lateral support of handling fittings represents a pragmatic compromise with load access.

Embodiments

[0010] There now follows a description of some particular embodiments of the invention, by way of example only, with reference to the accompanying diagrammatic and schematic drawings.

[0011] These drawings are presented in complementary pairs - respectively in illustrative and corresponding CAD engineering format - to help comprehension (although detail may be introduced or adjusted (simplified) in relation to one another), and in which the drawing references are paired, vis companion Figures 1A and 1 B,

etc. For ease of reference, only the common reference, vis Figure 1, is used in the text.

[0012] Figure 1 (ie companion Figures 1 A and 1 B) shows a container 10 with base 12, roof 13 supported on longitudinal top rails 14, and intermediate headers 15, front end frame 16, rear end frame 17 incorporating a pair of doors 18, floor 19 comprising typically timber boards laid on transverse steel channels 20 spanning longitudinal bottom rails 21 corner posts 22, 23 located at each of the four corners incorporating known corner castings 24 at top and bottom.

[0013] Posts 22 at the front end are typically joined by a corrugated steel wall panel 60 closing off the front end. Intermediate of the corner castings 24 are top handling fittings 25, interconnected transversely by header 15 and bottom handling fittings 26 incorporated within bottom rails 21 and connected transversely by intermediate sill 20.

[0014] Side openings 27 are bounded by top and bottom rails 14, 21 and corner posts 22, 23 are shown on the far side of container 10 fitted with a plastics curtain 28 hanging from roller rails fixed the length of top rails 14 and fastened to the side frame as required. In use, handling container 10 is via corner castings 24 and/or fittings 25, 26.

[0015] When handling and stacking through corner castings 24, there is direct support through corner posts 22,23 and thus structural requirements to meet such loads are readily met. However when handling or stacking through one or both fittings 25, 26 the load path can be less direct.

[0016] At a 'rear' end, a stub wall 29 - fitted to one or both sides of the container - with intermediate post 30 satisfies that end.

[0017] However, for unhindered cargo access, a side opening of maximum width is desirable - which makes use of such a stub wall 29 at both ends undesirable.

[0018] In some ways this can be mitigated by making the stub wall 29 short of a direct support line between fittings 25, 26 - as shown on the near side of the Figure 1, yet still allow a wider stub wall 29' as depicted on the other side of the container 10.

[0019] In addition, at one or both ends is installed a single post 31, connected to - or able to abut - a position on header 15 and sill 20.

[0020] In operation, stacking loads imposed upon fittings 25 are resisted by support from header 15, itself supported by post 31.

[0021] Post 31, if not permanently fixed to 15 header and sill 20, can be removable, or movable by sliding or hinging to allow access for cargo removal and loading when stacking is not required.

[0022] Lifting forces acting through fittings 25 or 26 are supported either by connection of the post 31 to header 15 and sill 20 via pins, hinges, or other connections able to generate tension in the post 31.

[0023] Alternatively, header 15 and sill 20 might be supported by top rail 14 and/or bottom rail 21, either fully

or in part load-sharing with intermediate post 31. Lifting forces upon such containers are generally less than half stacking forces. Thus, where only lifting, or lighter stacking, loads are to be supported, post 31 could be removed - allowing clearer load access.

[0024] Post 31 might not necessarily be located directly between header 15 and sill 20, rather but to one side or end - with necessary structural and mechanical provision by interconnection for stacking and/or lifting forces.

[0025] Two or more posts 31 might be fitted for added strength or for more convenient location. For example, in Figure 2 posts 31 might be fitted near the underside of fittings 25, and spaced apart from corner posts 22 a distance 'D', to allow free movement in and out of the container 10 of pallets of known width a little less than 'D' typically 1200mm and 800mm in Europe and 1.18m in Australia.

[0026] Alternatively, the distance 'D' might apply between post 31 and panel 60 shown in broken line - the distance 'D' being denoted (D').

[0027] Pallets are then withdrawn by rotation and side shifting, past post 31, but enabling such pallets to be unloaded from either side.

[0028] A clearance 'C' denoted by arrows between post 31 and header 15, or top rail 14 (or sill 20 and bottom rail 21) could be some 10 to 30mm. Clearance 'C' is useful to accommodate movement of post 31 into position.

[0029] When lifting loads are applied through top fittings 25, the header 15 and/or top rail 14 deflect upward until container 10 begins to be lifted clear of the ground or other support. In this mode, clearance 'C' would simply increase and top rail 14, corner posts 22, bottom rail 21 strain until supporting the lift.

[0030] When heavier stacking loads are applied, header 15 deflects downward and top rail 14, corner posts 22 and bottom rail 21 would not be strong enough to take those heavier loads in full. However, they do strain to take a substantial part of the stacking load, until the clearance 'C' is taken up and then post 31 comes into play.

[0031] By careful construction and design, post 31 can be relieved of up to 50% of the stacking load and thus be conveniently of lighter weight construction than otherwise.

[0032] An alternative to lifting loads being carried by fixed structure 14, 21, 22 might be linking of posts to header and sill via some arrangement such as in Figure 3.

[0033] A spigot 32 is fixed to the rail 14 via plate 33. A hole plate 34 is fixed to post 21 with hole 35 slotted to provide clearance above and/or below the spigot 32, of the order 10 to 20mm. making opening and closing or movement of the post 31 easier.

[0034] Under lifting or stacking loads through fitting 25, the clearance is taken up and the resultant deflections of the fixed frame perform as already described - with the potential of sharing these loads through post 31 and fixed structure 14, 21, 22.

[0035] An alternative to the spigot might be the use of

conventional container door locking bars.

[0036] In Figure 4, post 31 is hinged to sill and header - (the following arrangements being illustrated at the post top and largely mirrored yet adapted at the bottom sill) - a hinge pin 36 might be offset on an arm 37 or cantilevered as shown in Figure 4 from a stacking abutment 38 - in this example part of a longitudinal beam 39 spanning front end header 40* and intermediate header 25/45*.

[0037] Post 31 can be moved from a stacking position about axis 41 of hinge pin 36 clear of cargo movements when required

[0038] In another embodiment of Figure 5, post 31 might comprise a solid panel hinged to allow it to be positioned in alternative locations allowing free movement of pallets 42 in the transverse direction and maximising width (space) for longer cargo, such as 12m pipes to be loaded through the sides, with post 31 turned to position 31'.

[0039] Within container storage depots, handling of containers can be by a side frame 43 mounted on a fork lift truck 44, which engages the fittings 25 through known twist-locks 47. To be able to lift from one side of container 10, handling frame 43 requires an abutment 46 near the base 12 of the container.

[0040] On closed containers abutment 46 can be made more or less anywhere upon the surface of their side walls. But on curtain or open sided containers additional structure is provided to solve the problem. Thus Figure 6 shows such a frame and an abutment surface formed by abutment plate 48 fixed to the bottom side rail 21.

[0041] When fitted, side curtain 28 is shown in section line coming down past the level of floor 19 and being tucked in behind abutment plate 48, for protection from puncture by handling frame abutment 46. If post 31 is fitted close enough under fittings 25, and curtain 18 is taken behind, post 31 can itself serve as such an abutment surface.

[0042] In Figure 4 the top rail 15 can be reinforced by a diagonal bracing struts 54 back to corner posts 22 to assist in the structural requirements of lifting and stacking, whilst bearing in mind that flexibility of the structure must be matched with clearance 'C'.

[0043] Strut 54 might be pin-jointed to top rail 15 and corner post 22 as illustrated (and thus be (re)movable to position 54' for cargo access, or be fixed permanently. Figure 1 shows in the rear far side stub wall a 'letter box' opening 58, to allow insertion of fork truck tines under a pallet (not shown), sited adjacent to the stub wall.

[0044] The tines can then be used to side shift the pallet to a new position on the floor 19 without need to remove the wall. In Figure 5, post 31 can be of chosen section - either slim or bulky according to geometric space requirements of cargo.

[0045] In Figure 4 hinge 46 might be mounted not on header 15 and sill 20, but on some other location to suit cargo and operating needs.

[0046] Figure 7 is a section through post 22 - with the location of fittings 25, 26 drawn and the known top and

underside elongate handling aperture 40** shown.

[0047] Post 22/52* comprises one or more pressings to form a composite structure terminating at the front face with end panel 51 and at the side a reinforcement 52 located underneath fitting 25.

[0048] Fitting 25 might be extended, as shown in broken line, to allow a longer aperture 40** to be formed in it, to aid cleaning and location of handling devices and thus enable post 22 to be shortened back to 52', thereby increasing the side access dimension between end posts and/or stub walls.

[0049] Figure 8 shows a side elevation of an alternative where post 31 is attached by a pivot 55 to top rail 14 and keyed to bottom side rail 21 by a spigot 56, which engages a hole plate 57 seen in section, fixed to the side rail. A pallet 64 is depicted blocked from removal by post 12 and post 31'.

[0050] However, engagement of fork lift tines 58 and utilisation of side shifting ability of fork tines 58 allows the post 31' to be displaced to 31, with or without a pallet 64, and then be free to be withdrawn past post 22.

[0051] Figure 9 shows a post 31 which is inclined to the vertical. It aims to meet close to top fitting 25 and fully support a slender top rail 14 against stacking and lifting loads, yet make use of a more robust bottom rail 21, by cutting back to enlarge the side opening at the level of floor 19.

[0052] In this way, pallets can be side-shifted, behind the post 31, close towards an otherwise obscured end of container 10. Weather-tightness is a difficulty in curtain sided containers, especially where the curtain joins posts and top rails.

[0053] Figure 10 illustrates an improved seal arrangement. Post 31 is formed as part of a rectangular door 70, attached to post 22 at hinges 71.

[0054] To the four perimeter edges of 72 of door 70 is fastened a double-lipped gasket 73, which seals a gap between closed door 70 and top rail 14, corner post 22 and bottom side rail 21.

[0055] Note that side rail 75 is extended down to line 74 to come closer to the top of door edge 72 and engage gasket 73.

[0056] Attached to side rail 75 is curtain 76 - which is depicted transparent for ease of illustration - drawn over post 31, with its perimeter in drawn position 76'.

[0057] Over curtain 76 is shown a rubber pelmet 77, fixed to side rail 75 and terminating along its bottom edge at line 79 closely level with an edge 78 of side rail 75.

[0058] The overlap, as illustrated, of door, curtain and pelmet assists greatly in closing a potential water leak. Post 31 abuts side rails 14, 21 as before with clearance 'C', and possible spigot keying into the rails.

[0059] A conventional door cam and keep arrangement 84 secures the door to the side frame and can be arranged to take lifting loads through fittings 15.

[0060] The top left hand corner of curtain 76 might be reinforced by a blade 81* or sheet of a resilient low friction material - perhaps of a triangular shaped dense neoprene

foam or rubber, so that as curtain 76 is drawn closed - in this example to the left, it can slide easily between pelmet and door.

[0061] Figure 11 shows a similar view to Figure 6 with a drop door 82, attached by hinges to bottom side rail 21. Door 82 is locked by some means (not shown) in a vertical position at which it serves to retain cargo within the container 10. Door 82 can be released and fold outwards to allow access to the cargo space.

[0062] The danger is that, should door 82 be allowed to contact the ground 86, and bottom rail 21 deflect downward towards the ground 86 as the cargo weight bears upon it, damage would be incurred to the door 82 - as well as the inconvenience of the door 82 liable to jamming on the ground and not be able to be closed.

[0063] Thus a flexible buffer 83 might be placed on bottom rail 21 to support the door 82 above the ground and allow flexing of the door 82, in the event of impact with such as fork lift truck 44.

[0064] Fig 12 shows a side elevation of container 10 with a post 90 which is not vertical, but cranked at a bend 91 toward fitting 25, for support against stacking and other handling loads. Strut 91 could connect to one side of, and/or beneath fitting 25.

[0065] In Figure 13 a post 93 is set vertical, all the way up to top rail 14. Handling fittings 25 cannot support heavy stacking loads required of containers in a simple cantilever mounting from post 93, so a supplementary brace 95 is provided.

[0066] Overall, an open sided container 10, with top handling fittings 25 intermediate ends of a container 10 is fitted with an intermediate post dedicated to address those fittings.

[0067] Such a post set at intermediate span can be cranked to enlarge a side access aperture - at least at floor level - yet support an intermediate handling fitting.

[0068] A post with offset strut could support an intermediate fitting set somewhat to one side of the post axis. The strut may comprise a tube, pressing, plate of up to 50 mm thick, gusset or any other frame or support.

[0069] The post may be inclined overall to the vertical, and/or cranked once or more times from an inclined or vertical line.

[0070] In Figure 13 a strut 95 is welded to post 93 and fitting 25. Alternatively, it might be screwed, bolted, pinned or otherwise fixed to post 93 and fitting 25. Bolts 94 reflect an example fastening device - with the benefit that it could be removed if so required for additional cargo access under fitting 25.

Component List

[0071]

55	10	container
	11	
	12	base
	13	roof

14 top rail
 15 header
 16 front end frame
 17 rear end frame
 18 door
 19 floor
 20 transverse channels (sill)
 21 longitudinal bottom rail
 22 corner post
 23 corner post
 24 corner casting
 25 handling fittings (top rail)
 26 handling fittings (bottom rail)
 27 side openings
 28 plastics curtain
 29 stub wall
 30 intermediate post
 31 post
 32 spigot
 33 plate
 34 hole plate
 35 hole
 36 hinge pin
 37 arm
 38 abutment
 39 beam
 40 header
 41 hinge axis
 42 pallet
 43 side frame
 44 fork lift truck
 45 intermediate header
 46 abutment
 47 twist-lock
 48 abutment plate
 51 end panel
 52 reinforcement
 54 strut
 55 pivot
 56 spigot
 57 hole plate
 58 fork lift tines
 59 letter box opening
 60 corrugated wall panel
 64 pallet
 70 door
 71 hinge
 72 perimeter edge
 73 gasket
 74 line
 75 side rail
 76 curtain
 77 pelmet
 78 edge
 79 line
 81 blade
 82 drop door
 83 buffer

84 door cam
 86 ground
 90 post
 91 bend
 5 92 strut
 93 post
 94 bolt
 95 strut

10

Claims

1. An open-sided container (10) with handling fittings (25, 26) carried by a longitudinal top or roof rail (14) at a span intermediate corner end posts (22) and supported (from below) by an inclined post (31), strut, or brace.
2. A container of Claim 1, with a support post of cranked or offset profile at an upper end, for attachment to a top rail carrying a handling fitting at a point inset from and inboard of a post lower end and from one side of and/or below a handling fitting.
3. A container of either preceding claim, with a support post between top and bottom rails a lateral offshoot, strut or brace at an upper post end to a top rail and/or handling fitting carried by the top rail.
4. A container of any preceding claim with a straight post between upper and lower rails fitted with a supplementary cranked or offset arm, strut or brace, to a top rail and/or handling fitting carried by a top rail.
5. A container of any preceding claim with a lower end mounted upon a bottom rail and an upper end secured to a top rail, the post ends being mutually offset or displaced longitudinally, to provide differential span side access clearance at opposite ends.
6. A container of any preceding claim with handling fittings set at opposite ends of a transverse header beam spanning between top rails at opposite container sides.
7. A container of any preceding claim with a post pivot mounting at one end to allow inclined post orientation in relation to a top rail with handling fitting.
8. A container of any preceding claim with a detachable coupling between a post upper end and a top rail and/or handling fitting.

9. A container of any preceding claim with a demountable post.
10. A container of any preceding claim with a post configured to take side lifting load between an abutment at a lower end <braced by a bottom rail> and a coupling at an upper end <braced by a top rail>. 5
11. A container of any preceding claim with a post pivoted at an upper end and a detachable coupling at its lower end, to allow an inclined post disposition. 10
12. A container of any preceding claim with a post integrated with, or substituted by, a gate or door, with a detachable coupling with a top or bottom rail, and intervening seal with a container frame. 15
13. A container of any preceding claim configured with a variable clearance between a post upper end and a top rail or handling fitting to accommodate rail deflection upon loading. 20
14. A container of any preceding claim with a post movable upon or between top and bottom rails to a longitudinal span position intermediate a handling fitting and a corner end post at one or other end, to a compromise between lateral access and fitting support. 25
30
15. A container of any preceding claim with a movable brace between a top rail or handling fitting and a corner end post. 35
16. A container of any preceding claim with a multiple dog-leg, cranked, or zig-zag profile, for differential lateral access clearance and mutually offset opposite end alignment at points of connection between a top rail or handling fitting and a bottom rail. 40

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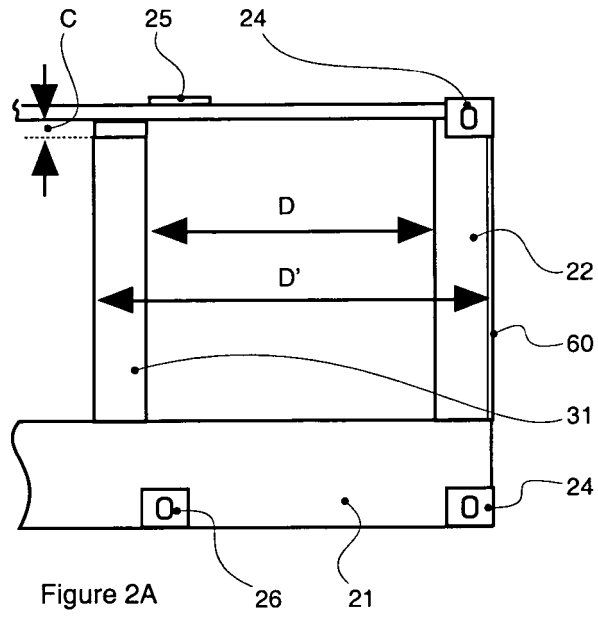


Figure 2A

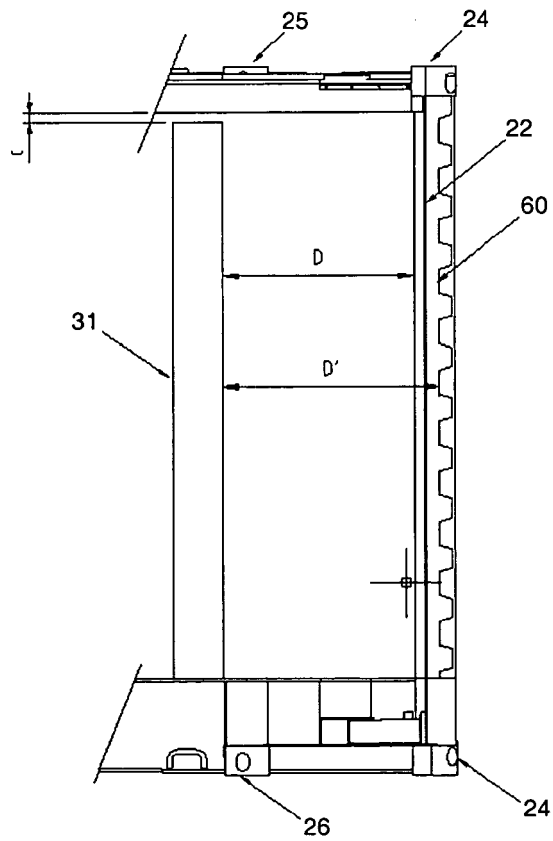
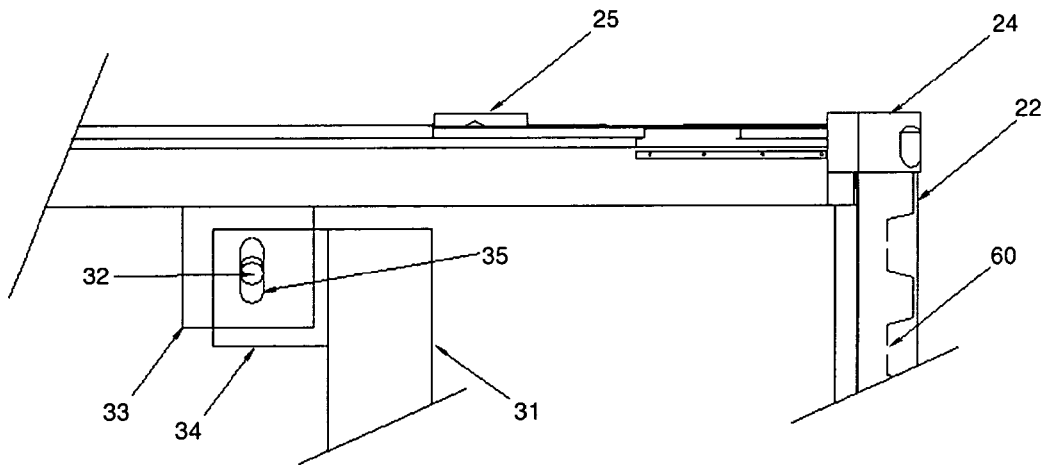
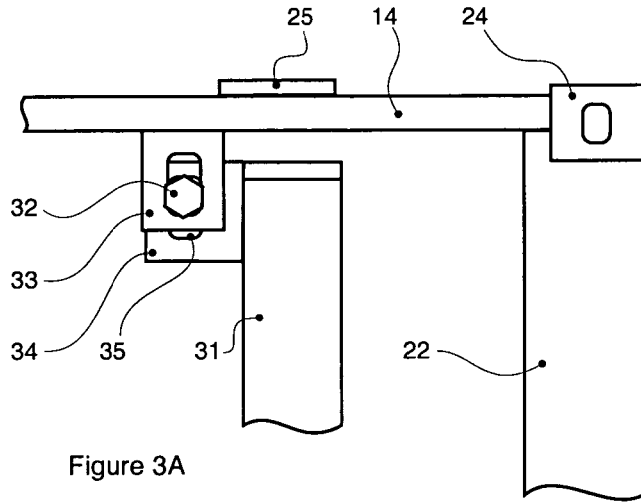


Figure 2B



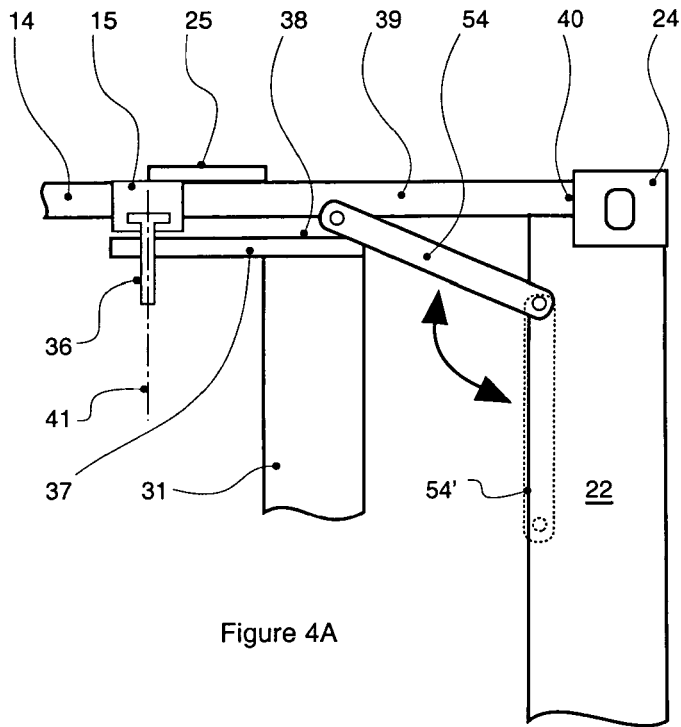


Figure 4A

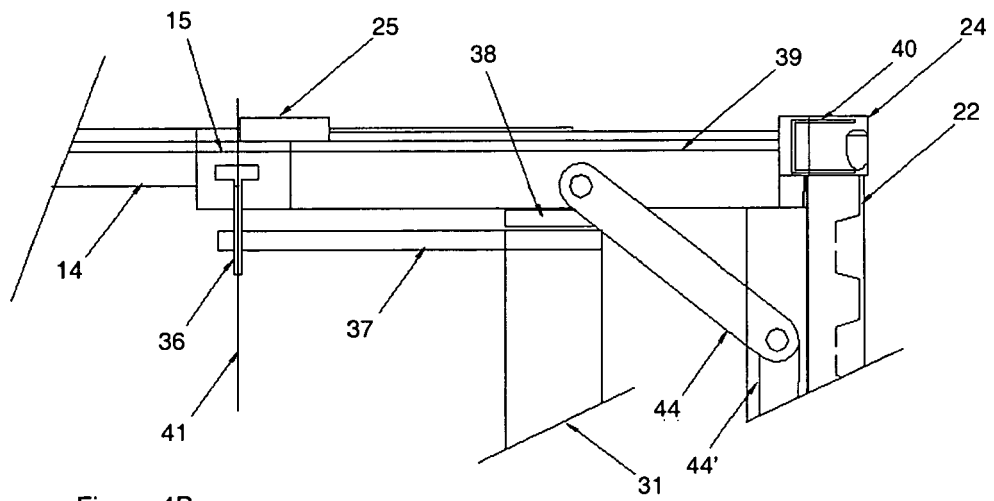
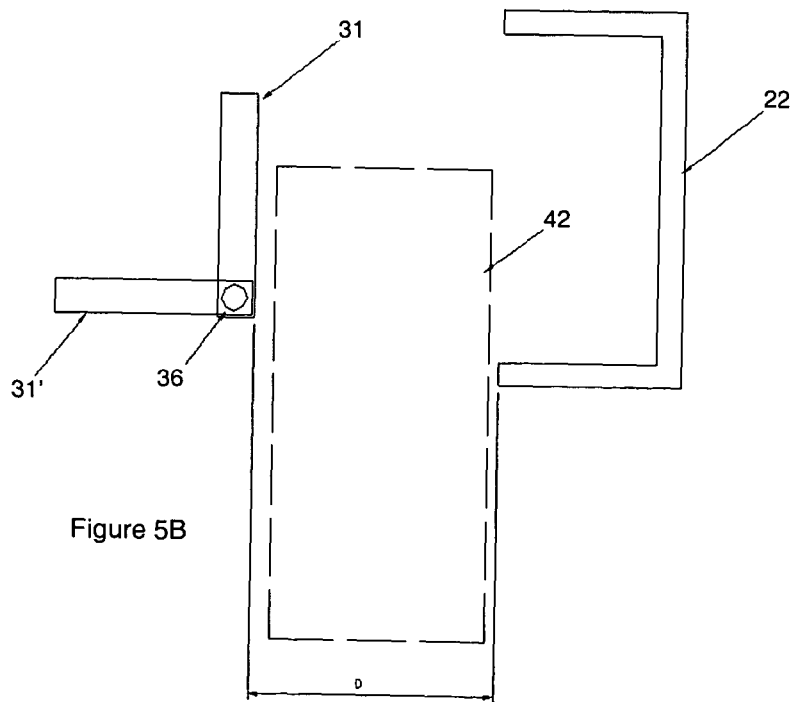
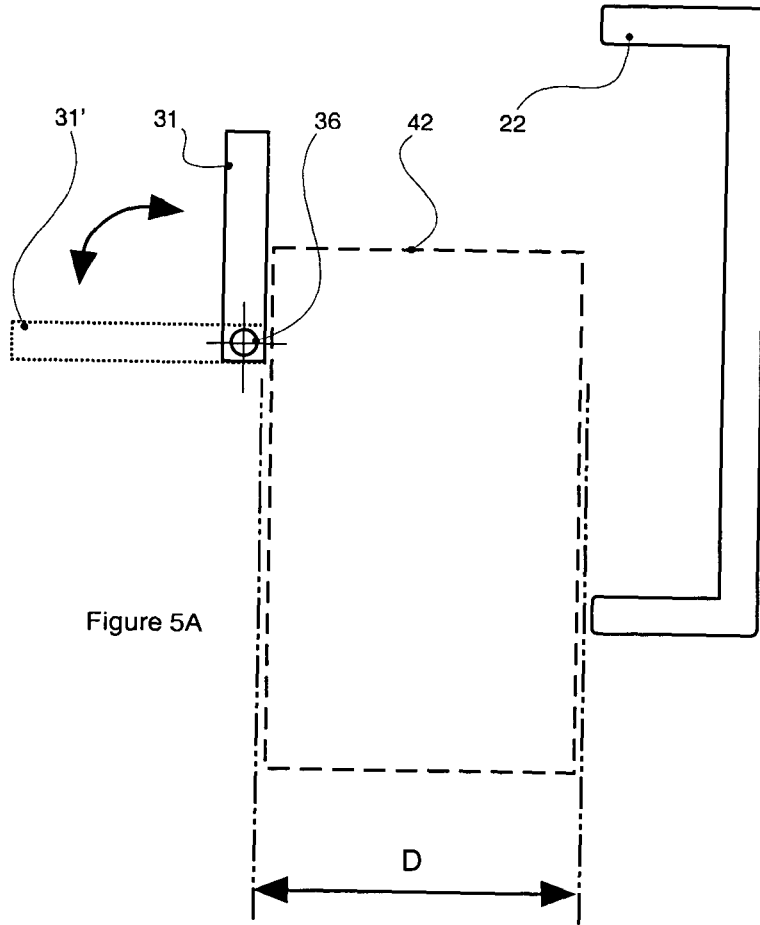


Figure 4B



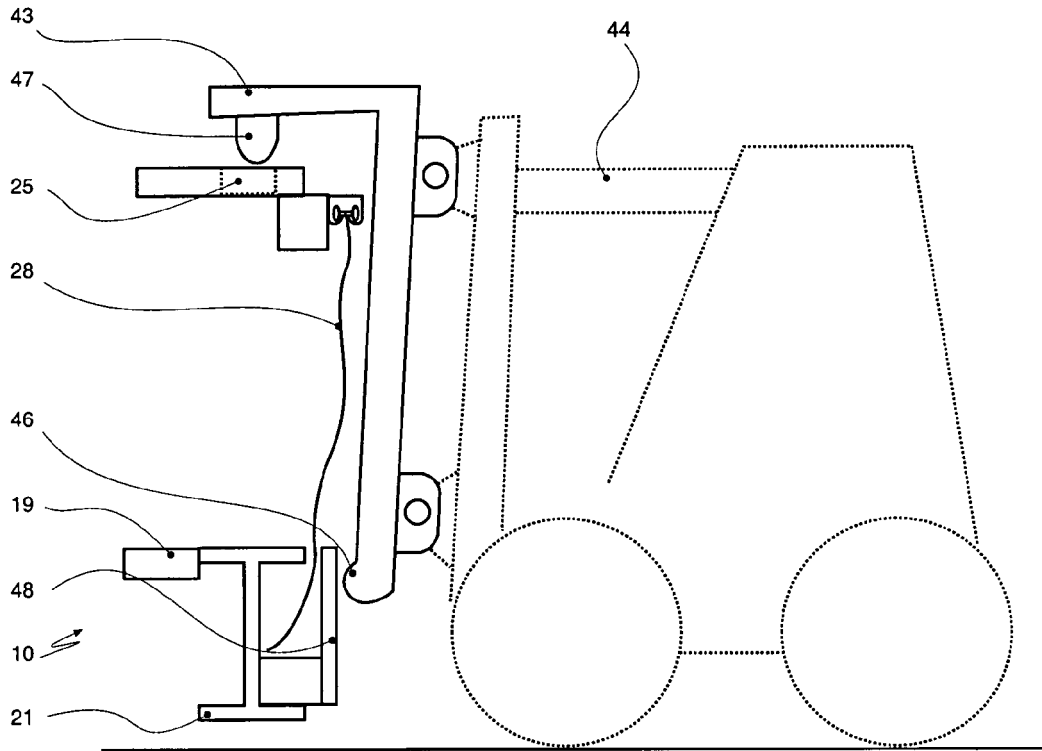


Figure 6A

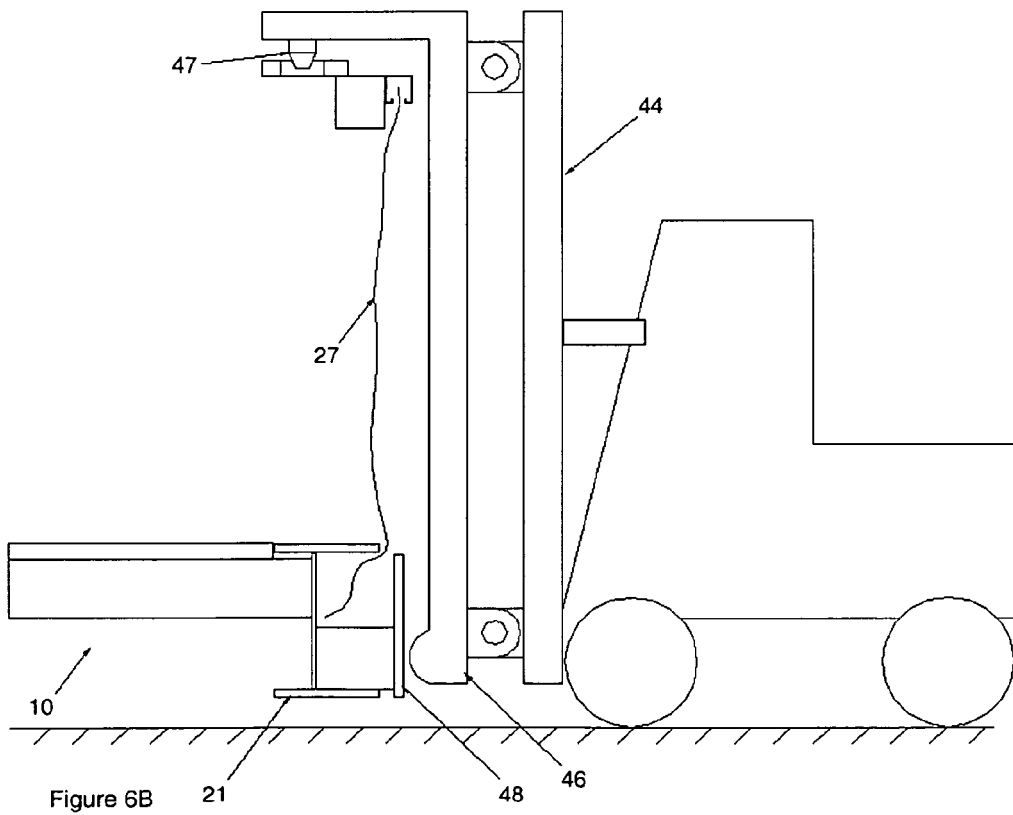


Figure 6B

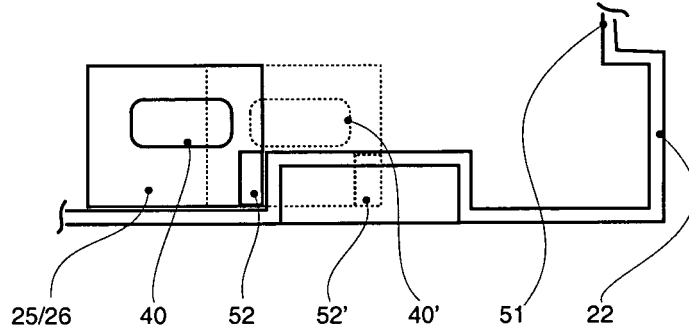


Figure 7A

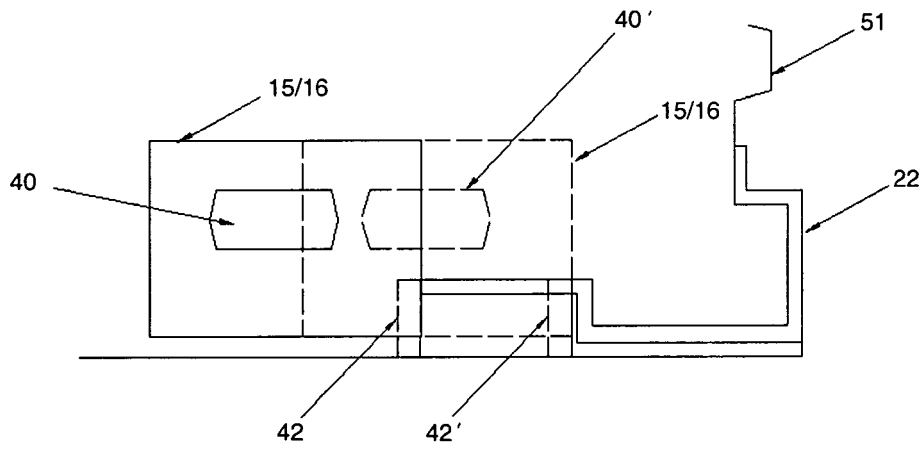
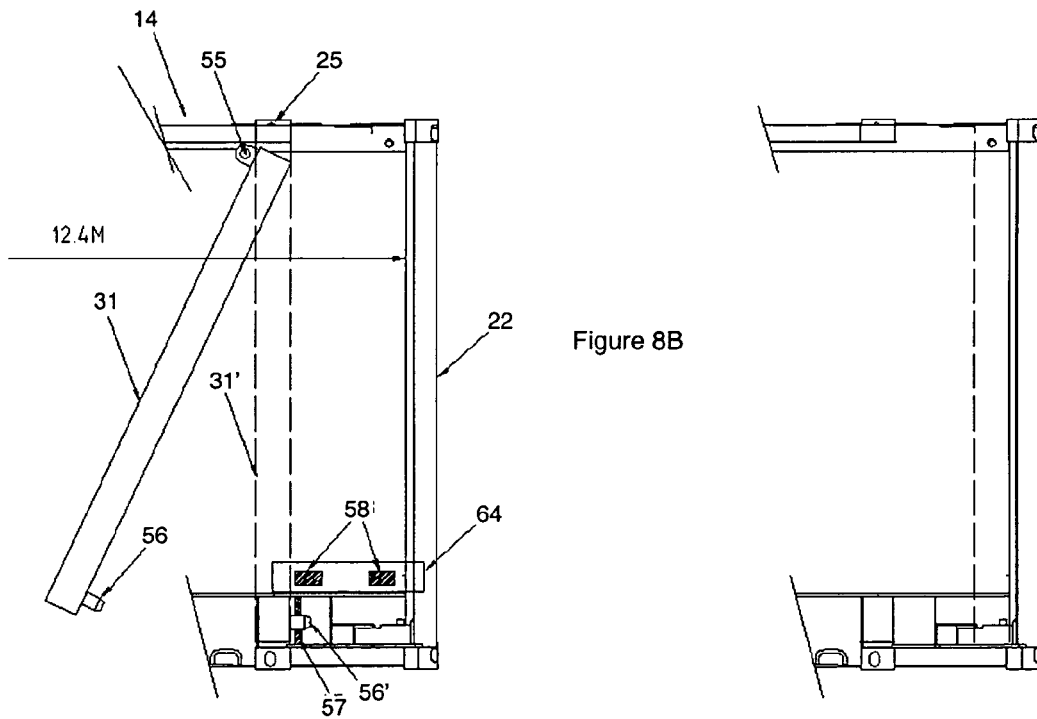
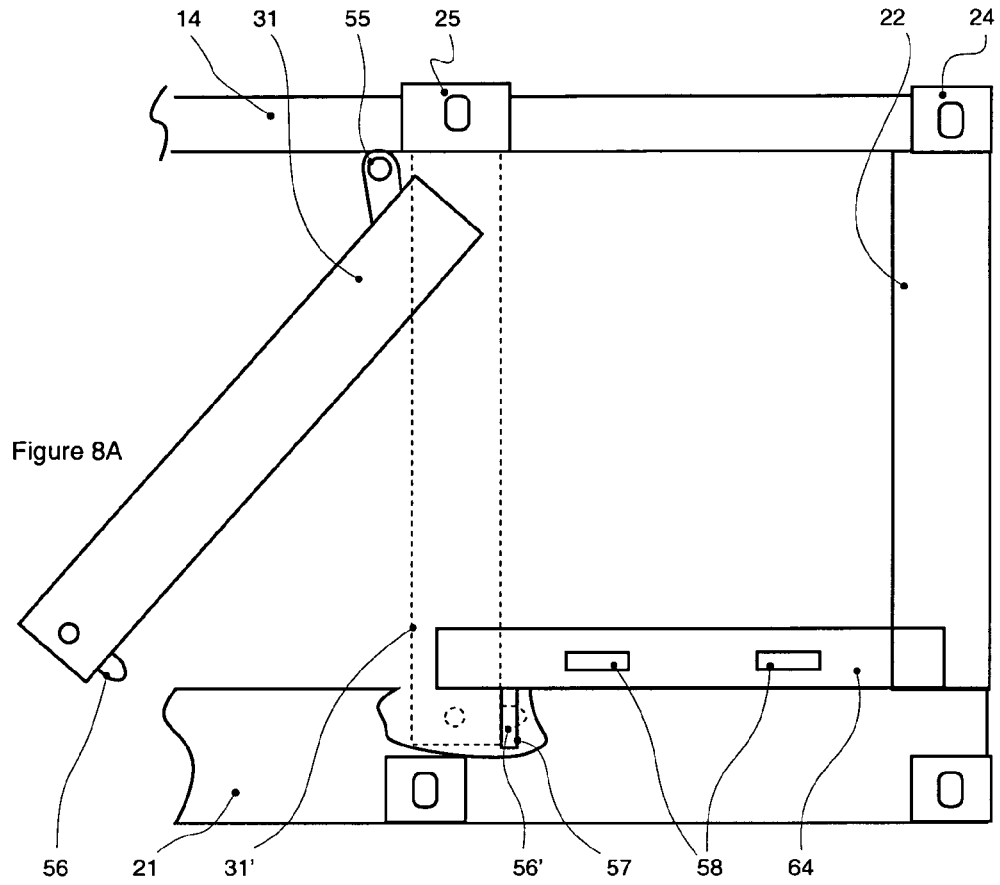


Figure 7B



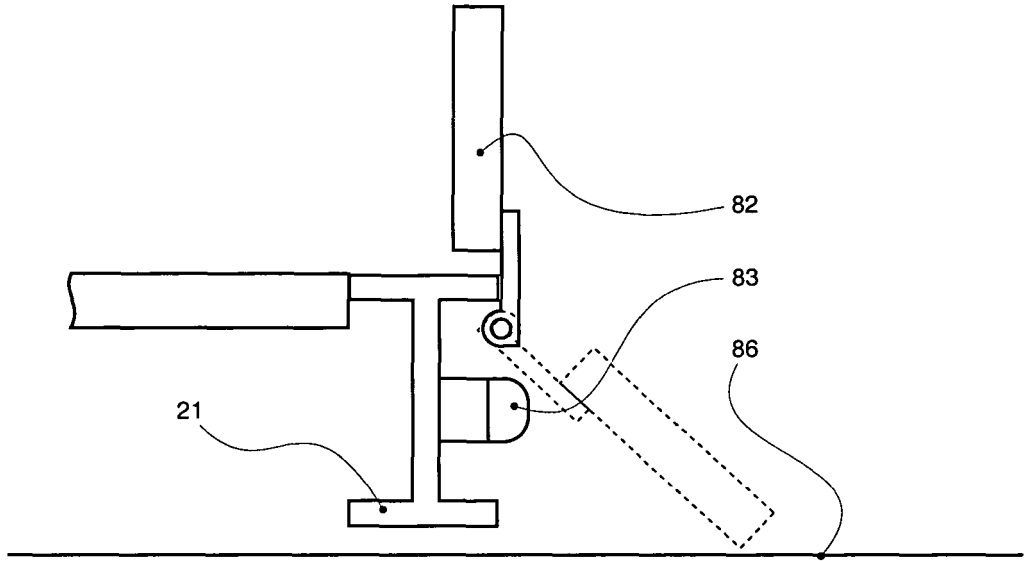


Figure 11A

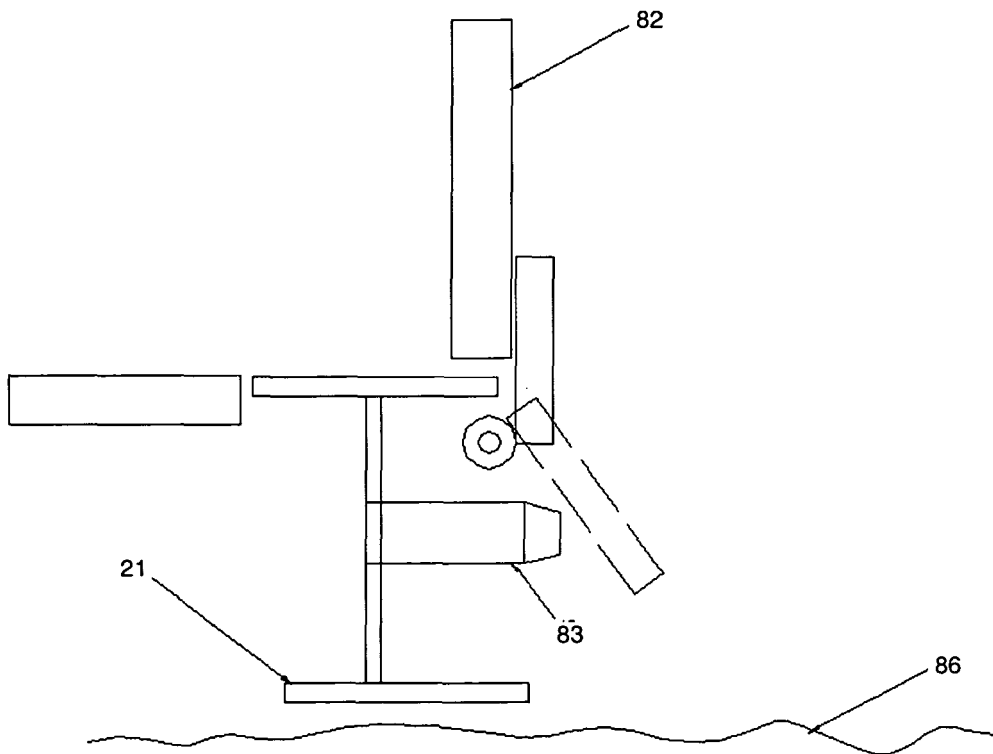


Figure 11B

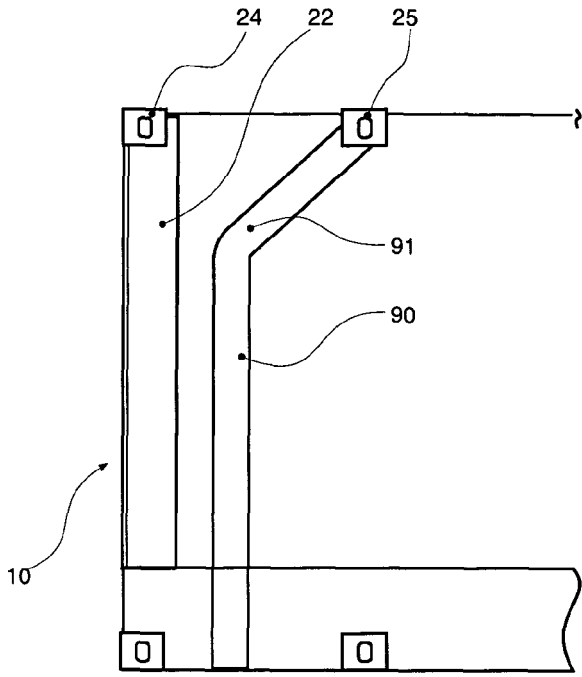


Figure 12A

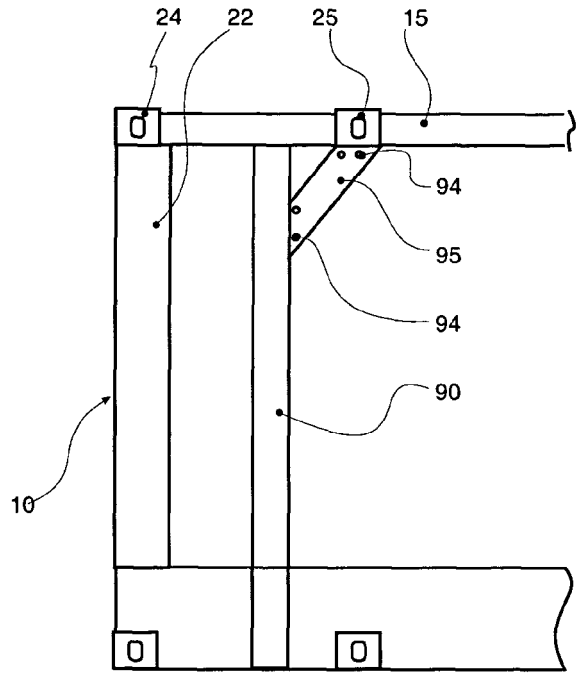


Figure 13A

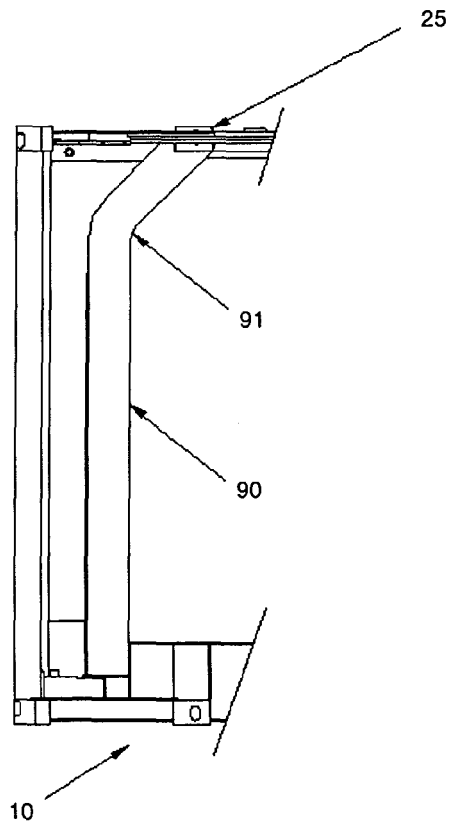


Figure 12B

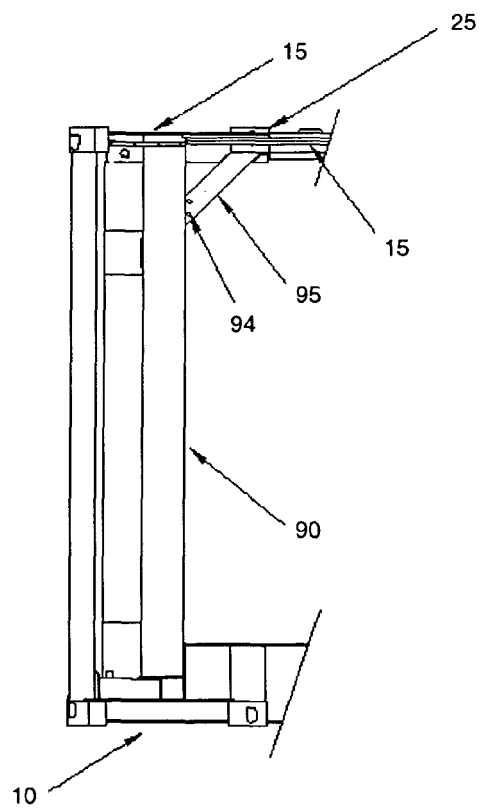


Figure 13B



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	GB 2 368 336 A (* ADAPTAINER PALLETWIDE LTD) 1 May 2002 (2002-05-01) * page 10, line 5 - line 18; figures 1,4 * -----	1-4, 8-10,12, 15,16	B65D88/12 B65D90/00
X	US 2004/222219 A1 (TAYLOR COLIN) 11 November 2004 (2004-11-11) * paragraphs [0030], [0041]; figure 5 * -----	1,3,4,14	
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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 17 March 2006	Examiner Zanghi, A
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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EPO FORM 1503 03.02 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 05 25 7114

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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17-03-2006

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