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(57) Claim

1. A mono-layer liquid phase type water-based insecticidal aerosol which comprises

(A) a base liquid for aerosol including as an insecticidally active ingredient at least one pyrethroidal compound of:

3-phenoxybenzyl 2,2-dimethyl-3-(2,2-dichlorovinyl)-cyclopropanecarboxylate (permethrin),

3-phenoxybenzyl chrsanthemate (phenothrin),

5-benzyl-3-furylmethyl chrysanthemate (resmethrin),

1-ethynyl-2-methyl-2-pentenyl chrysanthemate,

2-(4-ethoxypheny1)-5-(4-fluoro-3-phenoxy)-

phenyl-2-methylpentane or

2-[1-methyl-2-(4-phenoxyphenoxy)ethoxy]pyridine (pyriproxyfen),

an organic solvent of:

isopropyl alcohol, n-propyl alcohol, ethyl alcohol, propylene glycol,

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propylene glycol methyl ether, dipropylene glycol methyl ether, tripopylene glycol methyl ether or acetone,

and a buffer solution, which base liquid has a pH of from 7.0 to 11.0, and

(B) dimethyl ether as a propellant.

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COMPLETE SPECIFICATION

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Complete Specification for the invention entitled: INSECTICIDAL AEROSOL

The following statement is a full description of this invention including the best method of performing it known to me:-

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The present invention relates to a mono-layer liquid phase type water-based insecticidal aerosol.

Recently, since water-based insecticidal aerosols can be averted from inflammability and toxicity to mammals, and since their manufacturing cost is relatively low, various developments have been forwarded on them.

However, most of the conventionally known water-based aerosols are the so-called two-layer liquid phase type water-based ones, that is, the liquid phase separates in two layers. Consequently, before the use of such aerosols, homogenizing the liquid phase by shaking is not avoidable.

To avoid the inconvenience, the so-called monolayer liquid phase type water-based insecticidal aerosols
have been developed. This type of aerosols can be prepared
by dispersing an insecticidally active ingredient such as
a pyrethroidal insecticidal compound in water with the
aid of ethanol, etc. followed by blending thereto a

propellant such as dimethyl ether, etc.

However, this type of insecticidal aerosols, when put to practical use, have serious problems that corrosion occurs on the inner wall of the aerosol container made of timplate during the storage, which in turn causes the leak of the propellant gas, and

that the effect of the aerosols is lowered by the decomposition of the insecticidal compound contained in the aerosols.

The present inventors have extensively studied

to develop a mono-layer liquid phase type water-based
insecticidal aerosol not causing such the problems, and as
a result, have found that a mono-layer liquid phase type
water-based insecticidal aerosol which comprises

(A) a base liquid for aerosol containing as an 10 insecticidally active ingredient at least one pyrethroidal compound selected from the group consisting of:

3-phenoxybenzyl 2,2-dimethyl-3-(2,2-dichlorovinyl)cyclopropanecarboxylate (permethrin),

3-phenoxybenzyl chrysanthemate (phenothrin),

5-benzyl-3-furylmethyl chrysanthemate (resmethrin),

l-ethynyl-2-methyl-2-pentenyl chrysanthemate,
2-(4-ethoxyphenyl)-5-(4-fluoro-3-phenoxy)phenyl-2-methylpentane and

20 2-[1-methy1-2-(4-phenoxyphenoxy)ethoxy]pyridine (pyriproxyfen),

an organic solvent selected from the group consisting of:

n-propyl alcohol,

isopropyl alcohol,

25 ethyl alcohol,
propylene glycol,
propylene glycol methyl ether,
dipropylene glycol methyl ether,

tripropylene glycol methyl ether and acetone.

and a buffer solution, which base liquid has a pH of from 7.0 to 11.0, and

5 (B) dimethyl ether as a propellant, can be suited to this object. The present inventors thus attained to the present invention.

The insecticidal aerosol of the present invention can be kept in a homogeneous liquid phase

10 without causing separation in two layers even when it is stored for a long period of time at a relatively high temperature. In addition, there is no generation of rust on the wall of the aerosol container, and the insecticidally active ingredient remains stable.

Accordingly, the insecticidal aerosol of the present invention can be used as they are and requires no previous shaking at the time of application, and also they can exhibit an excellent effect as an insectivide.

Each of the pyrethroidal compounds belonging
to the foregoing group used as the insecticidally active
ingredient has steric and optical isomers. And these
isomers and their mixtures may be used in the present
invention.

The insecticidally active ingredient is usually blended in the aerosol in an amount of 0.01 to 2% by weight, preferably 0.03 to 1% by weight based on the total weight of the aerosol.

Specific examples of the buffer solutions are:

ammonium benzoate-NaOH buffer solution,
sodium benzoate-benzoic acid buffer solution,
ammonium benzoate-ammonia buffer solution,
ammonium benzoate-benzoic acid buffer solution,

KH2PO4-NaOH buffer solution,
NaOH-sodium bimaleate buffer solution,
tris·maleate-NaOH buffer solution and
* mixture of tris(hydroxymethyl)aminomethane

Na₂CO₃-NaHCO₃ buffer solution.

and maleic acid

The buffer solution is incorporated in the aerosol in an amount of 10 to 55% by weight, preferably from 20 to 50% by weight based on the total weight of the aerosol.

The amount of dimethyl ether, a propellant, used is usually from 10 to 80% by weight, preferably from 30 to 60% by weight based on the total weight of the aerosol.

The amount of the organic solvent used is usually from 10 to 70% by weight, preferably from 18 to 40% by weight.

In the insecticidal aerosols of the present invention, surface active agents, synergists, perfumes, fungicides, etc. may be used together if necessary.

As the synergists, conventional ones such as piperonyl butoxide, S-421, MGK-264, Synepirin, etc. may be used.

The insecticidal aerosols of the present invention may be prepared, for example, by the following method: Prescribed amounts of the insecticidally active

- 1 ingredient, organic solvents and if necessary, surface
 active agents, synergists, perfumes, fungicides, etc. are
 mixed at room temperature or under heating and put in an
 aerosol container; a prescribed amount of the buffer
- 5 solution having a prescribed pH value is added, and the base liquid for aerosol thus obtained is conditioned so as to have a pH in a range of from 7.0 to 11.0; and after mounting a valve portion on the aerosol container, dimethyl ether is charged into the container under 10 pressure through the valve portion.

The present invention will be illustrated in more detail with reference to the following examples and comparative examples, but it is not limited to these examples.

In the following examples, parts mean a part by weight.

EXAMPLE 1

0.3 Part of phenothrin and 24.7 parts of isopropyl alcohol were well mixed under heating and introduced into an aerosol container made of tinplate.

To the mixture were added 30.0 parts of an ammonium benzoate-ammonia buffer solution, which had been prepared by adding a 29% aqueous ammonia to a 1.0% w/w aqueous ammonium benzoate solution and then conditioning the pH of the solution to 11.3. Thus, a base liquid for aerosol having a pH of 11.0 was prepared. Thereafter, a valve portion was mounted on the aerosol container, and 45.0

l parts of dimethyl ether were charged into the container under pressure through the valve portion.

The insecticidal aerosol of the present invention thus prepared was stored at 45°C for 3 months. Then the aerosol in the container was observed. It was found that the aerosol was not recognized to be separated, remaining homogeneous and transparent. The content of phenothrin in the aerosol was determined by gas chromatography under the following conditions and compared with the content which had been determined immediately after preparation of the aerosol. As a result, the percentage of the remainder of phenothrin was found to be 95.5%.

The generation of rust on the wall of the aerosol container was not observed.

15 Apparatus: FID

Column: 2% DEGS [Chromosorb W (AW, DMCS, 100-120 mesh)].

Glass column of 1.1 m x 3 mmø in size.

Column temperature: 210°C

N₂ flow rate: 50 ml/min

Internal standard: Tetramethrin

EXAMPLE 2

0.3 Part of resmethrin and 24.7 parts of isopropyl alcohol were well mixed under heating and introduced into an aerosol container made of tinplate.

To the resulting mixture were added 30.0 parts of an ammonium benzoate-NaOH buffer solution, which had been

- 1 prepared by adding a 10% w/w aqueous NaOH solution to a
 1.0% w/w aqueous ammonium benzoate solution and then
 conditioning the pH of the solution to 11.3. Thus, a
 base liquid for aerosol having a pH of 11.0 was prepared.
- 5 Thereafter, a valve portion was mounted on the aerosol container, and 45.0 parts of dimethyl ether were charged into the container under pressure through the valve portion.
- The insecticidal aerosol of the present

 invention thus prepared was stored at 45°C for 3 months.

 Then the aerosol in the container was observed. It was found that the aerosol was not recognized to be separated, remaining homogeneous and transparent. The content of resmethrin in the aerosol was determined by gas
- 15 chromatography under the following conditions and compared with the content which had been determined immediately after preparation of the aerosol. As a result, the percentage of the remainder of resmethrin was found to be 93.8%.
- The generation of rust on the wall of the aerosol container was not observed.

Apparatus, column, column temperature and N_2 flow rate: Same as in Example 1. Internal standard: Phenothrin

25 EXAMPLE 3

0.3 Part of permethrin, 0.5 part of sorbitan monolaurate and 24.2 parts of isopropyl alcohol were well

- 1 mixed under heating and introduced into an aerosol
 container made of tinplate. To the mixture were added
 20.0 parts of an ammonium benzoate-ammonia buffer solution,
 which had been prepared by adding a 29% aqueous ammonia
- to a 1.0% w/w aqueous ammonium benzoate solution and then conditioning the pH of the solution to 11.3. Thus, a base liquid for aerosol having a pH of 11.0 was prepared. Thereafter, a valve portion was mounted on the aerosol container, and 55.0 parts of dimethyl ether were charged
- into the container under pressure through the valve portion.

The insecticidal aerosol of the present invention thus prepared was stored at 45°C for 3 months. Then the aerosol in the container was observed. It was 15 found that the aerosol was not recognized to be separated, remaining homogeneous and transparent. The content of permethrin in the aerosol was determined by gas chromatography in the same manner as in Example 1 and compared with the content which had been determined immediately 20 after preparation of the aerosol. As a result, the percentage of the remainder of permethrin was found to be 91.9%.

The generation of rust on the wall of the aerosol container was not observed.

25 EXAMPLE 4

0.3 Part of (RS)-1-ethyny1-2-methy1-2-pentenyl (1R)-cis, trans-chrysanthemate (empenthrin) and 24.7

- parts of propylene glycol were well mixed under heating
 and introduced into an aerosol container made of tinplate.
 To the resulting mixture were added 30.0 parts of an
 ammonium benzoate-ammonia buffer solution, which had been
- 5 prepared by adding a 29% aqueous ammonia to a 1.0% w/w aqueous ammonium benzoate solution and then conditioning the pH of the mixed solution to 10.5. Thus, a base liquid for aerosol having a pH of 10.0 was prepared. Thereafter, a valve portion was mounted on the aerosol
- 10 container, and 45.0 parts of dimethyl ether were charged into the container under pressure through the valve portion.

The insecticidal aerosol of the present invention thus prepared was stored at 45°C for 3 months.

15 Then the aerosol in the container was observed. It was

found that the aerosol was not recognized to be separated, remaining homogeneous and transparent. The content of empenthrin in the aerosol was determined by gas chromatography under the following conditions and compared with the content which had been determined immediately after

the content which had been determined immediately after preparation of the aerosol. As a result, the percentage of the remainder of empenthrin was found to be 98.7%.

The generation of rust on the wall of the aerosol container was not observed.

25 Apparatus: FID

Column: 5% SE-30 [Uniport HP (100-120 mesh)].

Glass column of 1.1 m x 3 mmø in size.

Column temperature: 150°C

1 N₂ flow rate: 50 ml/min
 Internal standard: Dimethyl phthalate

EXAMPLE 5

0.3 Part of pyriproxyfen and 24.7 parts of ethyl

alcohol were well mixed under heating and introduced into
an aerosol container made of tinplate. To the mixture
were added 30.0 parts of an ammonium benzoate-ammonia
buffer solution, which had been prepared by adding a 29%
aqueous ammonia to a 1.0% w/w aqueous ammonium benzoate

solution and then conditioning the pH of the mixed
solution to 10.5. Thus, a base liquid for aerosol having
a pH of 10.0 was prepared. Thereafter, a valve portion
was mounted on the aerosol container, and 45.0 parts
of dimethyl ether were charged into the container under

pressure through the valve portion.

The insecticidal aerosol of the present invention thus prepared was stored at 45°C for 3 months. Then the aerosol in the container was observed. It was found that the aerosol was not recognized to be separated, 20 remaining homogeneous and transparent. The content of pyriproxyfen in the aerosol was determined by gas chromatography under the following conditions and compared with the content which had been determined immediately after preparation of the aerosol. As a result, the percentage of the remainder of pyriproxyfen was found to be 97.0%.

The generation of rust on the wall of the

l aerosol container was not observed.

Apparatus: FID

Column: 5% OV-101 [Uniport HP (100-120 mesh)].

Glass column of l.l m x 3 mm ϕ in size.

Column temperature: 260°C

N₂ flow rate: 50 ml/min

Internal standard: Triphenyl phosphate

EXAMPLE 6

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0.3 Part of 2-(4-ethoxyphenyl)-5-(4-fluoro-310 phenoxy)phenyl-2-methylpentane and 24.7 parts of
 tripropylene glycol methyl ether were well mixed under
 heating and introduced into an aerosol container made of
 tinplate. To the mixture were added 30.0 parts of an
 ammonium benzoate-ammonia buffer solution, which had been
15 prepared by adding a 29% aqueous ammonia to a 1.0% w/w
 aqueous ammonium benzoate solution and then conditioning
 the pH of the mixed solution to 10.5. Thus, a base
 liquid for aerosol having a pH of 10.0 was prepared.
 Thereafter, a valve portion was mounted on the aerosol
20 container, and 45.0 parts of dimethyl ether were charged
 into the container under pressure through the valve
 portion.

The insecticidal aerosol of the present invention thus prepared was stored at 45°C for 3 months.

Then the aerosol in the container was observed. It was found that the aerosol was not recognized to be separated, remaining homogeneous and transparent. The

content of 2-(4-ethoxyphenyl)-5-(4-fluoro-3-phenoxy)phenyl-2-methylpentane in the aerosol was determined by
gas chromatograhy in the same manner as in Example 5 and
compared with the content which had been determined
immediately after preparation of the aerosol. As a
result, the percentage of the remalactor of 2-(4-ethoxyphenyl)-5-(4-fluoro-3-phenoxy) phenyl-2-methylpentane
was found to be 92.1%.

The generation of rust on the wall of the aerosol container was not observed.

EXAMPLE 7

An aerosol was prepared by repeating the same procedure as in Example 1 except that an ammonium benzoate-ammonia buffer solution having a pH of 10.5 was used inscead of that having a pH of 11.3 and the base liquid for aerosol was conditioned to have a pH of 10.0.

The insecticidal aerosol of the present invention thus prepared was stored at 45°C for 3 months. Then, the aerosol in the container was observed. As a result, the aerosol was not recognized to be separated and was remained homogeneous and transparent. The content of phenothrin the insecticidal active ingredient, in the aerosol was determined by gas chromatography in the same manner as in Example 1 and compared with the content which had been determined immediately after preparation of the aerosol. As a result, the percentage of the remainder of phenothrin was found to be 96.0%.

The generation of rust on the wall of the aerosol container was not observed.

EXAMPLE 8

An aerosol was prepared by repeating the same procedure as in Example 1 except that an ammonium benzoate-ammonia buffer solution having a pH of 9.5 was used instead of that having a pH of 11.3 and the base liquid for aerosol was conditioned to have a pH of 9.0.

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The insecticidal aerosol of the present invention thus prepared was stored at 45°C for 3 months. Then, the aerosol in the container was observed. As a result, the aerosol was not recognized to be separated and was remained homogeneous and transparent. The content of phenothrin, the insecticidal active ingredient, in the aerosol was determined by gas chromatography in the same manner as in Example 1 and compared with the content which had been determined immediately after the preparation of the aerosol. As a result, the percentage of the remainder of phenothrin was found to be 97.1%.

The generation of rust on the wall of the aerosol container was not observed.

EXAMPLE 9

An aerosol was prepared by repeating the same procedure as in Example 3 except that an ammonium benzoate-ammonia buffer solution having a pH of 8.5 was used instead of that having a pH of 11.3 and the base liquid for aerosol was conditioned to have a pH of 8.0.

The insecticidal aerosol of the present invention thus prepared was stored at 45°C for 3 months. Then, the aerosol in the container was observed. As a result, the aerosol was not recognized to be separated and was remained homogeneous and transparent. The content of permethrin, the insecticidal active ingredient, in the aerosol was determined by gas chromatography in the same manner as in Example 1 and compared with the content which had been determined immediately after preparation of the aerosol. As a result, the percentage of the remainder of permethrin was found to be 96.2%.

The generation of rust on the wall of the aerosol container was not observed.



EXAMPLE 10

An aerosol was prepared by repeating the same procedure as in Example 1 except that an ammonium benzoate-ammonia buffer solution having a pH of 6.5 was used instead of that having a pH of 11.3 and the base liquid for aerosol was conditioned to have a pH of 7.0.

The insecticidal aerosol of the present invention thus prepared was stored at 45°C for 3 months. Then, the aerosol in the container was observed. As a result, the aerosol was not recognized to be separated and was remained homogeneous and transparent. The content of phenothrin, the insecticidal active ingredient, in the aerosol was determined by gas chromatography in the same manner as in Example 1 and compared with the content which had been determined immediately after preparation of the aerosol. As a result, the percentage of the remainder of phenothrin was found to be 96.7%.

The generation of rust on the wall of the aerosol container was not observed.

EXAMPLE 11

0.3 part of phenothrin and 24.7 parts of isopropyl alcohol were well mixed under heating and introduced into an aerosol comtainer made of tinplate. To the mixture were added 45.0 parts of an ammonium benzoate-ammonia buffer solution, which had been prepared by adding a 29% aqueous ammonia to a 1.0% w/w aqueous ammonium benzoate solution and then conditioning the pH of the solution to 10.5. Thus, a base liquid for aerosol having a pH of 10.0 was prepared. Thereafter, a valve portion was mounted on the aerosol container, and 30.0 parts of dimethyl ether were charged into the container under pressure through the valve portion.

The insecticidal aerosol of the present invention thus prepared was stored at 45°C for 3 months. Then, the aerosol in the container was observed. As a result, the aerosol was not recognized to be separated

and was remained homogeneous and transparent. The content of phenothrin, the insecticidal active ingredient, in the aerosol was determined by gas chromatography in the same manner as in Example 1 and compared with the content which had been determined immediately after preparation of the aerosol. As a result, the percentage of the remainder of phenothrin was found to be 98.5%.

The generation of rust on the wall of the aerosol container was not observed.

COMPARATIVE EXAMPLE 1

An aerosol was prepared in the same manner as in Example 3 except that an ammonium benzoate-ammonia buffer solution having a pH of 13.3 was used, and that the pH of the base liquid for aerosol was conditioned to 13.0.

The insecticidal aerosol thus obtained was stored at 45°C for 3 months. Then the permethrin in the aerosol was determined by gas chromatography in the same manner as in Example 3 and compared with the content which had been determined immediately after preparation of the aerosol. As a result, the percentage of the remainder of permethrin was found to be 54.3%.

In addition, the generation of rust on the wall of the aerosol container was observed.

COMPARATIVE EXAMPLE 2

An aerosol was prepared by repeating the same procedure as in Example 7 except that phenothrin was replaced by prallethrin.

The insecticidal aerosol thus prepared was stored at 45°C for 3 months. Then, the content of prallethrin, the insecticidal active ingredient, in the aerosol was determined by gas chromatography under the conditions shown below and compared with the content which had been determined immediately after preparation of the aerosol.

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Apparatus, Column and N_2 flow rate: same as in Example 1

Column temperature: 190°C

Internal standard: Fluoranthene

As a result, the percentage of the remainder of prallethrin was found to be 35.0%.

COMPARATIVE EXAMPLE 3

An aerosol was prepared by repeating the same procedure as in Example 7 except that phenothrin was replaced by cyphenothrin.

The insecticidal aerosol thus prepared was stored at 45°C for 3 months. Then, the content of cyphenothrin, the insecticidal active ingredient, in the aerosol was determined by gas chromatography in the same manner as in Example 1 and compared with the content which had been determined immediately after preparation of the aerosol. As a result, the percentage of the remainder of cyphenothrin was found to be 45.2%.

COMPARATIVE EXAMPLE 4

An aerosol was prepared by repeating the same procedure as in Example 7 except that phenothrin was replaced by tetramethrin.

The insecticidal aerosol thus prepared was stored at 45°C for one month. Then, the content of tetramethrin, the insecticidal active ingredient, in the aerosol was determined by gas chromatography under the conditions shown below and compared with the content which had been determined immediately after preparation of the aerosol.

Apparatus, Column temperature and $N_{\rm 2}$ flow rate: same as in Example 1

Internal standard: Phenothrin

As a result, the percentage of the remainder of tetramethrin was found to be less than 1.0%.



COMPARATIVE EXAMPLE 5

An aerosol was prepared by repeating the same procedure as in Example 7 except that phenothrin was replaced by fenitrothion.

The insecticidal aerosol thus prepared was stored at 45°C for 3 months. Then, the content of fenitrothion, the insecticidal active ingredient, in the aerosol was determined by gas chromatography under the conditions shown below and compared with the content which had been determined immediately after preparation of the aerosol.

Apparatus, Column and N_2 flow rate: same as in Example 1

Column temperature: 195°C Internal standard: Cyanophos

As a result, the percentage of the remainder of fenitrothion was found to be less than 1.0%.

COMPARATIVE EXAMPLE 6

An aerosol was prepared by repeating the same procedure as in Example 7 except that phenothrin was replaced by deltamethrin.

The insecticidal aerosol thus prepared was stored at 45°C for one month. Then, the content of deltamethrin, the insecticidal active ingredient, in the aerosol was determined by gas chromatography under the conditions shown below and compared with the content which had been determined immediately after preparation of the aerosol.

Apparatus and N₂ flow rate: same as in Example 1
Column: glass column having a length of 1.1 m
and a diameter of 3 mm, charged with 3%
OV-101 [Sumikasorb HP (100-120 mesh)]

Column temperature: 230°C

Internal standard: Phenylbiphenyl-1,3,4-

oxadiazole

As a result, the percentage of the remainder



of deltamethrin was found to be less than 1.0%.

COMPARATIVE EXAMPLE 7

An aerosol was prepared by repeating the same procedure as in Example 7 except that phenothrin was replaced by propoxur.

The insecticidal aerosol thus prepared was stored at 45°C for 3 months. Then, the content of propoxur, the insecticidal active ingredient, in the aerosol was determined by gas chromatography under the conditions shown below and compared with the content which had been determined immediately after preparation of the aerosol.

Apparatus and N₂ flow rate: same as in Example 1
Column: glass column having a length of 1.1 m
and a diameter of 3 mm, charged with 2%
XE-60 [Chromosorb W (HP, 100-120 mesh)]

Column temperature: 170°C

Internal standard: n-Butyl sebacate

As a result, the percentage of the remainder of propoxur was found to be less than 1.0%.

COMPARATIVE EXAMPLE 8

An aerosol was prepared by repeating the same procedure as in Example 7 except that phenothrin was replaced by cypermethrin.

The insecticidal aerosol thus prepared was stored at 45°C for one month. Then, the content of cypermethrin, the insecticidal active ingredient, in the aerosol was determined by gas chromatography under the conditions shown below and compared with the content which had been determined immediately after preparation of the aerosol.

Apparatus and N₂ flow rate: same as in Example 1
Column: glass column having a length of 1.1 m
and a diameter of 3 mm, charged with 3%
OV-101 [Sumikasorb HP (100-120 mesh)]

Column temperature: 250°C



Internal standard: Diisooctyl phthalate

As a result, the percentage of the remainder of cypermethrin was found to be less than 1.8%.

COMPARATIVE EXAMPLE 9

An aerosol was prepared by repeating the same procedure as in Example 7 except that phenothrin was replaced by fenvalerate.

the insecticidal aerosol thus prepared was stored at 45°C for 3 months. Then, the content of fenvalerate, the insecticidal active ingredient, in the aerosol was determined by gas chromatography under the conditions shown below and compared with the content which had been determined immediately after preparation of the aerosol.

Apparatus: FID

Column: glass column having a length of 2.1 m and a diameter of 3 mm, charged with 2% Dexsil 300 GC [Sumikasorb HP (80-100 mesh)]

Column temperature: 270°C

Internal standard: Dioctyl sebacate

As a result, the percentage of the remainder of fenvalerate was found to be less than 1.0%.

COMPARATIVE EXAMPLE 10

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As aerosol was prepared by repeating the same procedure as in Example 7 except that phenothrin was replaced by cyfluthrin.

The insecticidal aerosol thus prepared was stored at 45°C for one month. Then, the content of cyfluthrin, the insecticidal active ingredient, in the aerosol was determined by gas chromatography under the conditions shown below and compared with the content which had been determined immediately after preparation of the aerosol.

Apparatus and N_2 flow rate: same as in Example 1 Column: glass column having a length of 1.1 m

and a diameter of 3 mm, charged with 3% OV-101 [Sumikasorb HP (100-120 mesh)]

Column temperature: 230°C

Internal standard: Phenylbiphenyl-1,3,4-

oxadiazole

As a result, the percentage of the remainder of cyfluthrin was found to be less than 1.0%.

COMPARATIVE EXAMPLE 11

An aerosol was prepared by repeating the same procedure as in Example 7 except that phenothrin was replaced by natural pyrethrins containing pyrethrins I and II.

The insecticidal aerosol thus prepared was stored at 45°C for 3 months. Then, the contents of pyrethrins I and II, the main insecticidal active ingredients, in the aerosol were determined by gas chromatography under the conditions shown below and compared with the contents which had been determined immediately after preparation of the aerosol.

Apparatus and N₂ flow rate: same as in Example 1 Column: glass column having a length of 1 m and a diameter of 3 mm, charged with 5% XE-60 [Sumikasorb HP (80-100 mesh)]

Column temperature: 190 -230°C (temperature increasing rate: 3°C/min)

Internal standard: Dicyclohexyl phthalate

As a result, the percentages of the remainders of pyrethrins I and II were found to be 32.9% and less than 1.0%, respectively.

COMPARATIVE EXAMPLE 12

An aerosol was prepared by repeating the same procedure as in Example 7 except that phenothrin was replaced by metoxadiazone.

The insecticidal aerosol thus prepared was stored at 45°C for one month. Then, the content of metoxadiazone, the insecticidal active ingredient, in

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the aerosol was determined by gas chromatography under the conditions shown below and compared with the content which had been determined immediately after preparation of the aerosol.

Apparatus and N₂ flow rate: same as in Example 1
Column: glass column having a length of 1.1 m
and a diameter of 3 mm, charged with 2%
XE-60 [Chromosorb W (HP, 100-120 mesh)]

Column temperature: 170°C

Internal standard: n-Butyl sebacate

As a result, the percentage of the remainder of metoxadiazone was found to be less than 1.0%.

COMPARATIVE EXAMPLE 13

An aerosol was prepared by repeating the same procedure as in Example 11 except that phenothrin was replaced by allethirn.

The insecticidal aerosol thus prepared was stored at 45°C for 3 months. Then, the content of allethrin, the insecticidal active ingredient, in the aerosol was determined by gas chromatography under the conditions shown below and compared with the content which had been determined immediately after preparations of the aerosol.

Apparatus, column and N_2 flow rate: same as in Example 1

Column temperature: 190°C

Internal standard: Fluoranthene

As a result, the percentage of the remainder of allethrin was found to be 55.3%.

COMPARATIVE EXAMPLE 14

An aerosol was prepared by repeating the same procedure as in Example 11 except that phenothrin was replaced by furamethrin.

The insecticidal aerosol thus prepared was stored at 45°C for one month. Then, the content of furamethrin, the insecticidal active ingredient, in the

aerosol was determined by gas chromatography under the conditions shown below and compared with the content which had been determined immediately after preparation of the aerosol.

Apparatus and N_2 flow rate: same as in Example 1 Column: glass column having a length of 1.1 m and a diameter of 3 mm, charged with 5% XE-60 [Uniport HP (60-80 mesh)]

Column temperature: 160°C

Internal standard: Dibutyl phthalate

As a result, the percentage of the remainder of allethrin was found to be 58.1%.



THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

- 1. A mono-layer liquid phase type water-based insecticidal aerosol which comprises
- (A) a base liquid for aerosol including as an insecticidally active ingredient at least one pyrethroidal compound of:

3-phenoxybenzyl 2,2-dimethyl-3-(2,2-dichloro-vinyl)-cyclopropanecarboxylate (permethrin),

3-phenoxybenzyl chrsanthemate (phenothrin),

5-benzyl-3-furylmethyl chrysanthemate (resmethrin),

1-ethynyl-2-methyl-2-pentenyl chrysanthemate,

2-(4-ethoxyphenyl)-5-(4-fluoro-3-phenoxy)-

phenyl-2-methylpentane or

2-[1-methyl-2-(4-phenoxyphenoxy)ethoxy]pyridine
(pyriproxyfen),

an organic solvent of:

isopropyl alcohol,
n-propyl alcohol,
ethyl alcohol,
propylene glycol,
propylene glycol methyl ether,
dipropylene glycol methyl ether,
tripopylene glycol methyl ether or
acetone,

and a buffer solution, which base liquid has a pH of from 7.0 to 11.0, and

- (B) dimethyl ether as a propellant.
- 2. An aerosol according to Claim 1, wherein dimethyl ether as a propellant is blended in the aerosol in an amount of 10 to 80% by weight based on the total weight of the aerosol.
- An aerosol according to Claim 1 or 2, which comprises an organic solvent of isopropyl alcohol, n-propyl alcohol, ethyl alcohol, propylene glycol, propylene glycol methyl ether, dipropolylene glycol methyl ether, tripropylene glycol methyl ether or acetone in an amount of from 10 to 70% by weight based

on the total weight of the aerosol.

weight of the aerosol.

- 4. An aerosol according to anyone of Claims 1 to 3, which comprises a buffer solution of from 10 to 55% by weight based on the total weight of the aerosol.
- 5. An aerosol according to anyone of Claims 1 to 4, which comprises said pyrethroidal compound in an amount of from 0.01 to 2% by weight based on the total
- 6. A mono-layer liquid phase type water-based insecticidal aerosol substantially as hereinbefore described with reference to anyone of the forgoing examples apart from the comparative examples.

DATED THIS 4th DAY OF October 1990

SUMITOMO CHEMICAL COMPANY LIMITED By Its Patent Attorneys:

GRIFFITH HACK & CO. Fellows Institute of Patent Attorneys of Australia.

