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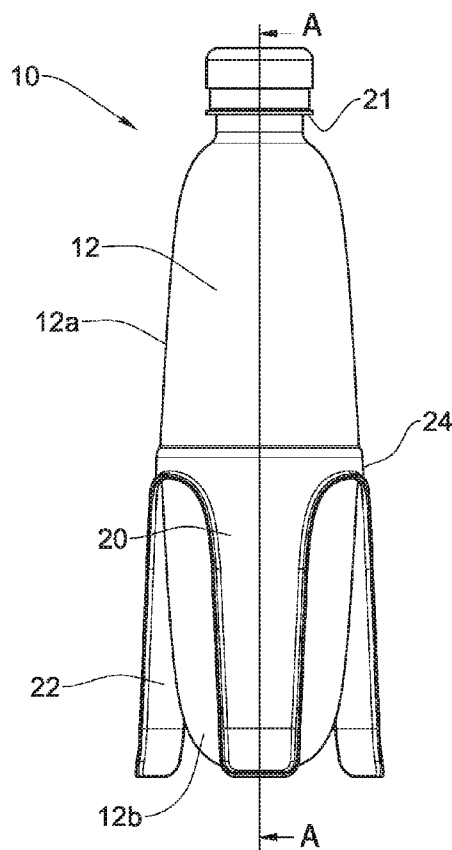


Fig. 1A

(57) Abstract: A container (10) is provided the container (10) comprising a rigid wall portion (12a) having an opening, a flexible wall portion (12b) having a corresponding opening coupled to the opening of the rigid wall portion (12a); and a support member (20) coupled to the rigid wall portion (12a) configured for providing the container (10) with stability. The rigid wall portion (12a) and the flexible wall portion (12b) form together a structure configured for holding fluids.



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CONTAINER

TECHNOLOGICAL FIELD

The presently disclosed subject matter relates to a container in general, and in particular to a fluid container, such as a bottle.

BACKGROUND

Containers, such as bottles and other forms of packs configured for holding fluids and the like are well known and are vastly used in the market. Disposable containers and containers for dispensing machines or automatic refueling machines are also known. There are many examples of containers which have a collapsible portion thereby allowing significantly reducing the required storage space when the container is empty.

EP 2266893 for example discloses a storage container which is provided with a tube-shaped storing portion formed of a resin having an extraction opening enabling a stored substance to be sucked in a center area on one end side, and a circular opening on the other end side, and a bag-shaped storing portion which is welded along the circular opening of the tube-shaped storing portion, enters inside the tube-shaped storing portion to be able to come into intimate contact with an inner surface of the tube-shaped storing portion.

US 7059487 discloses a collapsible, semi-rigid container includes neck and bottom wall portions and a peripheral side wall extending between the neck and bottom wall. The side wall includes a rigid upper portion and a flexible lower portion. The lower portion of the side wall collapses into the upper portion reducing the internal volume of the container.

US 6568570 discloses packaging for a paste product provided in the form of a flexible, closed storage container which has a sealable outlet opening on the underside. The opening is adapted for connection to a metering device which conveys the product

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using negative pressure, permitting substantially complete emptying of the container. To this end, the flexible storage container is configured with a thinner wall in its upper section than in its lower section.

WO0126979 discloses a collapsible container which is provided for containing adhesives and sealants. The container is formed of material which is permeable to atmospheric oxygen so as to provide for the containment of anaerobic adhesives. The container includes a generally cylindrical container body defining an interior for retaining the adhesive. The container body includes a first container section defining a first portion of the interior and a second container section defining a second portion of the interior. The first and second container sections are joined together about a seam. The second container section includes a cylindrical side wall which is gradually tapered inwardly from said seam so as to permit the second container section to be easily collapsibly deformed into the first container section.

GENERAL DESCRIPTION

The presently disclosed subject matter provides a container comprising a rigid wall portion having an opening, a flexible wall portion having a corresponding opening coupled to the opening of the rigid wall portion; and a support member coupled to the rigid wall portion configured for providing the container with stability. The rigid wall portion and the flexible wall portion form together a structure configured for holding fluids.

The support member can include three legs coupled to the rigid portion. The legs can extend along the flexible portion, providing thereto stability. The flexible portion can be configured to be folded inside the rigid portion. In the folded position a plurality of bottles can be stacked up one inside the other, while the flexible portion of each one thereof extends inside the rigid portion thereof. The rigid portion can include a diameter which is slightly gradually increasing from the neck portion on one end of the rigid portion towards the opening on the other end thereof.

The bottle can include a filling aperture and a drinking opening, the filling aperture can include a filling valve.

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As used herein after, the term 'container' includes bottles, packaging, or any other form of packs configured for holding fluids, such as water, drinks, wine, milk, cooking materials, cleaning materials, or gasses of any kind.

The rigid portion can include a neck portion having a mouth.

The rigid portion can be made of resin material. The resin material can be selected from the group consisting of High Density Polyethylene, Low Density Polyethylene (LDPE), Polyethylene Terephthalate, Polyvinyl Chloride, Polypropylene, Polystyrene, Fluorine Treated, Post Consumer Resin, K-Resin and Bioplastic.

The container according to any of the preceding claims wherein the flexible portion is configured to be folded inside the rigid portion. The flexible portion can be made of a flexible thermoplastic material. The flexible thermoplastic materials can be selected from the group consisting of polyolefin, polypropylene, Low density polyethylene, Linear low density polyethylene, Polyamide, PVC, PMMA, BOPP and POPET.

The corresponding opening of the flexible portion can be welded to an inner surface of the rigid portion.

The rigid portion can further comprise a skirt disposed about the outer periphery of the opening and having a bottom portion protruding outwardly wherein the periphery of the corresponding opening of the flexible portion can be folded outwardly and down and can be welded to the inner surface of the skirt.

The flexible portion can be selectively disposed in a folded position in which the flexible portion can be disposed adjacent the inner surface of the rigid portion, and a deployed position, in which the flexible portion extends downwardly from the opening outside the rigid portion thereby expending the inner volume of the container.

The support member can be configured to allow standing the container in an upright position. The support member can comprise three legs, coupled to the rigid portion. The support structure can be integrally formed with the rigid portion. The legs can extend from the skirt. The support structure can be detachably attached to the rigid portion. The skirt includes a ring portion configured to be disposed over the outer periphery the opening of the rigid portion.

The diameter of the ring portion can be configured to apply inward radial compression forces thereby maintaining the coupling between the support structure and the rigid portion.

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The container can further comprise a flange defined about the outer circumference of the rigid portion and configured to allow gripping thereby the container by a robotic arm.

The rigid portion can be configured for stacking therein a rigid portion of a second container while the flexible portion can be in the folded position thereof.

The rigid portion can include a diameter gradually increasing from a neck portion thereof towards said opening such that a rigid portion of a second container can be disposed therein.

The support structure can be configured to fasten said flexible portion to said rigid portion.

The support structure can include a snap coupling arrangement configured for coupling thereof to the rigid portion.

The opening of the rigid portion can be provided with a coupling portion defined about the circumference thereof and configured to receive therein a corresponding coupling portion defined on said support structure wherein said corresponding coupling portion can be configured for snap coupling with the coupling portion. Each of said three legs includes an outwardly protruding extension defined at the bottom end thereof configured to provide the support structure with stability. Each of said three legs can be coupled to a base member disposed at the bottom thereof.

The base member can have a shape of a ring having an aperture at the center thereof the diameter of which can be larger than the diameter of the rigid portion. The base member can be detachably attached to said three legs. The base member can further include a concaved plate disposed substantially at the center thereof, being configured to hold a bottom end of said flexible portion when in the deployed position.

The flexible portion can be disposed at the upper portion of the container when in the disposed in an upright position, while the rigid portion can be disposed at the bottom portion thereof. The flexible portion can be configured to be selectively folded inside the rigid portion. The flexible portion can include a rigid neck portion coupled thereto. The rigid neck portion can be configured to be disposed at the bottom of the rigid portion when the container can be in the folded position thereof.

The container can further comprise a filling valve. The filling valve can be disposed at the bottom of the rigid portion and the extension can be configured to be engaged by an extraction mechanism.

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The support structure can be a cylindrical member or a conical member extending from the rigid portion to the bottom end of the flexible portion, such that when in the deployed position the container can be disposed in the upright position, supported by the cylindrical member or the conical member.

According to another aspect of the presently disclosed subject matter there is provided a container assembly comprising: a container comprising a rigid wall portion having an opening and a flexible wall portion having a corresponding opening coupled to the opening of the rigid wall portion wherein said rigid wall portion and said flexible wall portion form together a structure configured for holding fluids; and a support member configured to be disposed thereon said container for providing stability thereto.

The support member can be configured to allow standing the container in an upright position. The support member can comprise three legs, coupled to the rigid portion. The support structure can be detachably attached to the rigid portion.

The support structure can include a snap coupling arrangement configured for coupling thereof to the rigid portion.

Each of the three legs can be coupled to a base member disposed at the bottom thereof. The base member can have a shape of a ring having an aperture at the center thereof the diameter of which is larger than the diameter of the rigid portion. The base member can be detachably attached to said three legs. The support structure can be a cylindrical member or a conical member extending from the rigid portion to the bottom end of the flexible portion, such that when in the deployed position the container can be disposed in the upright position, supported by the cylindrical member or the conical member.

BRIEF DESCRIPTION OF THE DRAWINGS

In order to better understand the subject matter that is disclosed herein and to exemplify how it may be carried out in practice, embodiments will now be described, by way of non-limiting example only, with reference to the accompanying drawings, in which:

Fig. 1A is a side view of a bottle in the deployed position according to one example of the presently disclosed subject matter;

Fig. 1B is a front sectional view taken along lines B-B of the bottle of Fig. 1A;

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Fig. 1C is an enlarged sectional view of a portion of the bottle of Fig. 1A;

Fig. 2A is a side view of the bottle of Fig. 1A in the folded position;

Fig. 2B is a front sectional view taken along lines B-B of the bottle of Fig. 2A;

Fig. 2C is an enlarged sectional view of a portion of the bottle of Fig. 2A;

Fig. 3A is a side view of the bottles of Fig. 1A stacked up in a stack;

Fig. 3B is a front sectional view of the stack of Fig. 3A;

Fig. 3C is a front sectional view of a bottle according to another example of the of the presently disclosed subject matter in the deployed position thereof;

Fig. 3D is a front sectional view of a bottle according to another example of the of the presently disclosed subject matter in the folded position thereof;

Fig. 4A is a side view of a bottle according to another example of the presently disclosed subject matter in the deployed position;

Fig. 4B is a partial cutaway side perspective view of the bottle of Fig. 4A;

Fig. 4C is a partial cutaway side perspective view of the bottle of Fig. 4A;

Fig. 4D is a top perspective view of the bottle of Fig. 4A;

Fig. 5A is a side view of a bottle according to another example of the presently disclosed subject matter in the deployed position;

Fig. 5B is a partial cutaway side perspective view of the bottle of Fig. 5A;

Fig. 5C is a partial cutaway side perspective view of the bottle of Fig. 5A;

Fig. 5D is a top perspective view of the bottle of Fig. 5A;

Fig. 6A is a side perspective view of a bottle according to another example of the presently disclosed subject matter in the deployed position;

Fig. 6B is a side perspective view of the bottle of Fig. 6A in the folded position;

Fig. 6C is a side perspective of the bottles of Fig. 6A stacked up in a stack;

Fig. 7A is a side sectional view of a cover for a bottle according to one example of the presently disclosed subject matter;

Fig. 7B is a side sectional view of the cover of Fig. 7A having a filing pipe inserted therein;

Fig. 8A is a side sectional view of a cover for a bottle according to another example of the presently disclosed subject matter;

Fig. 8B is a side sectional view of the cover of Fig. 8A having a filing pipe inserted therein;

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Fig. 9A is a side sectional view of a cover for a bottle according to another example of the presently disclosed subject matter;

Fig. 9B is a side sectional view of the cover of Fig. 9A having a filling pipe inserted therein; and

Fig. 10 is a side sectional view of cartridges having a stack of bottles disposed therein.

DETAILED DESCRIPTION OF EMBODIMENTS

Fig. 1 shows a bottle **10** having a side wall **12** configured for holding fluids, such as water. The side wall **12** includes a rigid portion **12a** having an opening **15**, and a flexible portion **12b**, having a corresponding opening **17** coupled to the opening **15** of the rigid portion **12a**, thereby forming together an enclosed structure for holding fluids therein. The rigid portion **12a** includes a neck portion **14** having a mouth **16**. The rigid portion **12a** can be made of resin material such as plastic, High Density Polyethylene (HDPE), Low Density Polyethylene (LDPE), Polyethylene Terephthalate (PET, PETE or polyester) Polyvinyl Chloride (PVC) Polypropylene (PP) Polystyrene (PS), Fluorine Treated (HDPE) Post Consumer Resin (PCR), K-Resin (SBC), Bioplastic, etc.

The flexible portion **12b** is configured to be folded inside the rigid portion **12a** for example when the bottle **10** is empty, as explained hereinafter. The flexible portion **12b** can be made of flexible thermoplastic materials, such as polyolefin, in particular PP, LDPE, LLDPE, and PA, PVC, PMMA, or lamination sheets, such as BOPP and POPET.

As most clearly shown in Fig. 1C the flexible portion **12b** can be coupled to the rigid portion **12a** by welding the periphery of the corresponding opening **17** to an inner surface of the rigid portion **12a**. The rigid portion **12a** can include a skirt **19** disposed about the outer periphery of the opening **15**, the bottom of which slightly protrudes outwardly. The periphery of the corresponding opening **17** of the flexible portion **12b** is folded outwardly and down and is welded to the inner surface of the skirt **19**. This way, as shown in Figs. 2B through 2C, when the bottle is in its folded position the flexible portion **12b** extends inside the rigid portion **12a**. The wall of the flexible portion **12b**

can be configured to be disposed adjacent the inner surface of the wall of rigid portion **12a**.

On the other hand, when the bottle is in its deployed position, as shown in Figs. 1A through 1C, the flexible portion **12b** extends downwardly from the opening **15** outside the rigid portion **12a** thereby expending the inner volume of the bottle **10**. Thus, the periphery of the corresponding opening **17** is attached to the inner periphery of the skirt **19**, and the remaining of the flexible portion **12b** is free to extend outwardly.

According to the illustrated example, the rigid portion **12a** is defined at the upper portion of the bottle **10**, and the flexible portion **12a** is defined at the bottom portion thereof. In order to provide the bottle **10** with stability and to allow standing the bottle in an upright position, the bottle is further provided with a support member affixed to the rigid portion **12a**. According to the illustrated example, the support member **20** includes three legs **22**, coupled to the rigid portion **12a**. Although in the illustrated example the legs **22** extend from the skirt **19**, it will be appreciated that the legs can be coupled to any other section of the rigid portion **12a**.

The support structure **20** can be integrally formed with the rigid portion **12a** or can be coupled thereto by welding, gluing, etc. Alternatively, the support structure **20** can be a separated element which is detachably attached to the rigid portion **12a**. For example, the support structure can be formed with the skirt **19** from which the legs **22** extend. The skirt **19** can include a ring portion **24** which is configured to be disposed over the outer periphery of the opening **15** of the rigid portion **12a**. The diameter of the ring portion **24** is such that when it is disposed over the outer periphery the ring portion applies inward radial compression forces thereby maintaining the coupling between the support structure **20** and the rigid portion **12a**.

The support structure **20** can be detached from the rigid portion **12b**, by forcefully pulling the ring portion **24** off the rigid portion **12a**. This way, the support structure can be removed by the user, for instance, before disposal of the bottle, and can be reused on another bottle.

According to one example, the support structure can be provided with a ring portion as described hereinabove, which can be further welded to the outer periphery of the opening **15** of the rigid portion **12a**, thus, providing the bottle with additional stability and rigidity.

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The bottle **10** can be further provided with a flange **21** defined about the outer circumference of the mouth **16**. The flange can be used for gripping the bottle **10** by a robotic arm, such as used in a dispensing machine. The robotic arm having a corresponding gripping member can be used to lift the bottle **10** by inserting the gripping member underneath the flange **21**.

Referring now to Fig. 3A and 3B, a plurality of bottles **10** in the folded position can be stacked up one inside the other, while the flexible portion **12b** of each one extends inside the rigid portion **12a** thereof. In order to provide an optimal space usage the rigid portion **12a** includes an diameter which is slightly gradually increasing from the neck portion **14** on one end of the rigid portion **12a** towards the opening **15** on the other end thereof. This way a rigid portion **12b** of one bottle can be disposed inside the rigid portion of a consecutive bottle in the stack. In addition, in order to allow the support member **20** of one bottle to be disposed inside the support member of the consecutive bottle, the legs **22** can be formed with some flexibility, obviously without compromising on the stability thereof.

The flexible portion **12b** can be such which when in the folded position it extends inside the rigid portion **12a**, adjacent the inner wall thereof such that a rigid portion of another bottle can freely slide in and out. Further, in order to maximize the use of space when in the folded position, the flexible portion is made such that when in disposed in the folded position the top end thereof disposed inside the rigid portion reaches the neck portion **14** of the bottle **10**. This way, the rigid portion of a first bottle in the stack can be disposed inside the rigid portion of second bottle with the mouth **16** thereof reaching almost at the neck portion of the second bottle.

Fig. 3C and 3D illustrate a bottle **25** constructed in accordance with another example of the presently disclosed subject matter. Bottle **25** includes a rigid portion **23** having an opening **23a**, a flexible portion **26** having a corresponding opening **26a**, and a support structure **27** substantially similar to those of the previous example. The flexible portion **26** according to this example is coupled to the rigid portion **23** by fastening thereof to the rigid portion together with the support structure **27**. Fastening the support structure **27** and the flexible portion **26** to the rigid portion **23** can be carried out by a snap coupling arrangement. The opening **23a** of the rigid portion **23** can be provided with a coupling portion **29a** defined about the circumference thereof and configured to receive therein a corresponding coupling portion **29b** defined on the support structure

27. Corresponding coupling portion **29b** is configured for snap coupling with the coupling portion **29a**, thereby coupling the support structure **27** to the rigid portion **23**. The circumference of the corresponding opening **26a** of the flexible portion **26** is inserted between the coupling portion **29a** and the corresponding coupling portion **29b**, thus when the coupling portions are snap coupled to one another the flexible portion **26** is fastened to the rigid portion. It is appreciated that the snap coupling arrangement of the coupling portion **29a** and the corresponding coupling portion **29b** can be configured to provide a fluid tight sealing arrangement therebetween. Thus, the rigid portion **23** and the flexible portion **26** form together a fluid tight container.

Fig. 4A through Fig. 4D illustrates a bottle **30** in accordance with another example of the presently disclosed subject matter. Bottle **30** is substantially similar to bottle **10** of Figs. 1A through 2C, and includes a flexible portion **32** coupled to a rigid portion **34**, and having a support structure **36**. The support structure **36** according to this example includes three legs **37** each extending from a ring portion **38** mounted on the rigid portion **34** and having an extension **39** defined at the bottom end thereof. The extension **39** protrudes outwardly with respect to the bottle **30** and configured to provide the support structure **36** and, hence, the bottle with an additional stability.

Figs. 5A through 5D illustrate a bottle **40** in accordance with yet another example of the presently disclosed subject matter. Bottle **40** is substantially similar to bottle **10** of Figs. 1A through 2C, and includes a flexible portion **42** coupled to a rigid portion **44**, and having a support structure **46**. The support structure **46** according to this example includes three legs **47** each extending from a ring portion **48** mounted on the rigid portion **44** and coupled to a base member **43** disposed at the bottom of the bottle **40** underneath the flexible portion **42**. It is appreciated that according to this example, since the base member **43** provides the bottle **40** with stability, the legs **47** can be slightly thinner than those of the previous examples. In order to allow the bottles to be stacked up on inside the other, the base member can be in a shape of a ring having a large aperture **45** at the center thereof. The aperture **45** has a diameter which is larger than the diameter of the rigid portion **44** and the ring portion **48**, thus allowing another bottle to be stacked up one inside the bottle **40**. Alternatively, the base member can be a separated element on which the bottle **40** is placed. For example, the base member **43** can include a seat (not shown) for the legs **47**, such that when the bottle is used the legs

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47 can be disposed in the seat and when it is desired to stack up bottles, the base member **43** is removed.

According to an example, the support structure can be a cylindrical member or conical member extending from the rigid portion to the bottom end of the flexible portion, such that when in the deployed position the container can be disposed in the upright position, supported by the cylindrical member or the conical member. The support member can be such which is detached from the rigid portion and can serve as a seat for the container.

According to an example the container can be a container assembly having a container and a standalone support structure. The container includes a rigid wall and a flexible wall portion such as described herein above, the support structure can be any of the support structure described hereinabove or herein after and can be configured as a separated element on which the container can be disposed.

The base member **43** can further include a concaved plate disposed substantially at the center thereof, and configured to hold the bottom end **42a** of the flexible portion **42** when in the deployed position. The bottom end **42a** of the flexible portion **42** can be rounded having a radius which is substantially similar to or smaller of that of the concaved plate, so as to allow the flexible portion to be stably disposed on the base member **43**.

Figs. 6A through 6C illustrate a bottle **50** in accordance with another example of the presently disclosed subject matter. Bottle **50** includes a flexible portion **52** coupled to a rigid portion **54**, at one end thereof and to a rigid neck portion **56** on the other end thereof. According to this example, the flexible portion **52** is disposed at the upper portion of the bottle, while the rigid portion **54** is disposed at the bottom portion thereof. This is as opposed to the previous examples, wherein the rigid portion is disposed at the upper portion of the bottle while the flexible portion is disposed at the bottom portion thereof.

According to this example, in the folded position, the flexible portion **52** is folded inside the rigid portion **54** such that the neck portion **56** is disposed substantially at the bottom of the rigid portion. As shown in Fig. 6C a plurality of bottles **50** can be stacked up one inside the other by inserting the rigid portion of one bottle inside that of another bottle while the flexible portion is folded therein. The bottom of the rigid

portion **54** of a first bottle can be disposed substantially on top of the neck portion of the second bottle inside which it is stacked up.

According to one example, the bottle can be provided with a filling valve (not shown), for example at the bottom of the rigid portion **54**. This way, the bottle can be filled by an automatic filling system through the valve, while the neck portion **56** can include a mouth cover with a cap.

Referring now to Figs. 7A through 9B, in order to allow an automatic filling of any one of the bottles described hereinabove, the cover on the mouth can be provided with a filling valve. In Fig. 7A there is shown a bottle cap **60** having a filling valve **62** in the form of an aperture **64**. A sealing disc **66** is disposed on the aperture **64** and is mounted to the periphery thereof. The disc **66** includes a cut **67** at the, for example along the center thereof, which is configured to allow a filling pipe **68** to be inserted therein, as shown in Fig. 7B. When the pipe **68** inserted through the cut **67**, the disc **66** is deformed and the area of the disc around the cut is urged inwardly, thus allowing the insertion of the pipe inside the bottle. When the pipe **68** is removed the disc **66** is urged back to its original form where the cut is sealed by the adjacent sides of the disc. It is appreciated that the cut can be formed in to perpendicular directions, thus facilitating the insertion of the pipe therein.

Figs. 8A and 8B illustrated another example of a bottle cap **70** having a filling valve **72** in the form of an aperture **74**. Similar to the previous example the valve **72** includes a sealing disc **76** disposed on the aperture **74**. However, according to this example the disc **76** is mounted on the two opposing sides at the periphery thereof, while on the other portions of the periphery of aperture **74** the disc **76** is free to deform inwardly.

Fig. 9A and 9B illustrates a further example of a bottle cap **80** having a filling valve **82**. According to this example the filling valve is in the form of a port **84** having a slidable cover thereabout, such as known as a 'sport cap' bottle. When the port **84** is in its open position a quick filling of the bottle can be carried out by coupling a filling pipe to the port **84**.

According to one example, filling of the bottle can be carried out through an aperture extending through the rigid portion, for example the mouth of the bottle. The aperture can be covered with a breachable membrane. The membrane is resiliently configured such that when it is breached, for example by punctuating a filling needle

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therethrough, the membrane rebounds to a breached state. When the filling needle is removed the membrane is rebounded back to its original unbreached state covering the hole formed by the needle.

Further attention is drawn to Fig. 10, showing a stack of bottles **90** having a plurality of bottles **92**, such as the bottle of Fig. 1A, having a rigid portion **92a**, a flexible portion **92b** and a support structure in the form of legs **94** extending downwardly. The stack **90** can be disposed in a cartridge **100** of a dispensing machine (not shown). The bottle are configured to be extracted from the cartridge **100** by an extraction mechanism, which according to the illustrated example is in the form of a helical spring **104** rotating about its axis. The legs **94** include a slight outwardly extension **95**, such as described herein above with regards to the extension **39** of the bottle **30** of Fig. 4. The helical spring **104** is configured to engage the extension of the bottommost bottle **92** in the cartridge **100** and by rotating to urge the bottle downwardly. In order to facilitate the extraction process the extraction mechanism can be provided with a pair of helical springs **104** disposed at two substantially opposite sides of the cartridge **100** and configured for simultaneously rotating, thereby engaging the legs **94** of the bottle **92** and extracting it from the cartridge. It is appreciated that the bottle can include other means allowing it to be extracted rather than the extensions **95**. For example the leg can include ridges defined along the length thereof. In addition, it is appreciated that the extraction mechanism can include any other means for extracting the bottles from the stack **90**, as known.

Those skilled in the art to which the presently disclosed subject matter pertains will readily appreciate that numerous changes, variations, and modifications can be made without departing from the scope of the invention, *mutatis mutandis*.

CLAIMS:

1. A container comprising:
a rigid wall portion having an opening;
a flexible wall portion having a corresponding opening coupled to the opening of the rigid wall portion; and
a support member coupled to said rigid wall portion configured for providing the container with stability;
wherein said rigid wall portion and said flexible wall portion form together a structure configured for holding fluids.
2. The container according to claim 1 wherein said rigid portion includes a neck portion having a mouth.
3. The container according to any of the preceding claims said rigid portion is made of resin material.
4. The container according to claim 3 wherein said resin material is selected from the group consisting of High Density Polyethylene, Low Density Polyethylene (LDPE), Polyethylene Terephthalate, Polyvinyl Chloride, Polypropylene, Polystyrene, Fluorine Treated, Post Consumer Resin, K-Resin and Bioplastic.
5. The container according to any of the preceding claims wherein the flexible portion is configured to be folded inside the rigid portion.
6. The container according to any of the preceding claims wherein the flexible portion is made of a flexible thermoplastic material.
7. The container according to claim 6 wherein said flexible thermoplastic materials is selected from the group consisting of polyolefin, polypropylene, Low density polyethylene, Linear low density polyethylene, Polyamide, PVC, PMMA, BOPP and POPET.
8. The container according to any of the preceding claims wherein said corresponding opening of said flexible portion is welded to an inner surface of the rigid portion.
9. The container according to any of the preceding claims wherein the rigid portion further comprises a skirt disposed about the outer periphery of the opening and having a bottom portion protruding outwardly wherein the periphery of the corresponding opening of the flexible portion is folded outwardly and down and is welded to the inner surface of the skirt.

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10. The container according to any of the preceding claims wherein said flexible portion can be selectively disposed in a folded position in which the flexible portion is disposed adjacent the inner surface of the rigid portion, and a deployed position, in which the flexible portion extends downwardly from the opening outside the rigid portion thereby expending the inner volume of the container.
11. The container according to any of the preceding claims wherein said support member is configured to allow standing the container in an upright position.
12. The container according to any of the preceding claims wherein the support member comprises three legs, coupled to the rigid portion.
13. The container according to any of the preceding claims wherein the support structure is integrally formed with the rigid portion.
14. The container according to claim 12 when depending from claim 9 wherein said legs extend from said skirt.
15. The container according to any of claims 1 to 12 wherein the support structure is detachably attached to the rigid portion.
16. The container according to claim 9 wherein the skirt includes a ring portion configured to be disposed over the outer periphery of the opening of the rigid portion.
17. The container according to claim 16 wherein the diameter of the ring portion is configured to apply inward radial compression forces thereby maintaining the coupling between the support structure and the rigid portion.
18. The container according to any of the preceding claims further comprising a flange defined about the outer circumference of the rigid portion and configured to allow gripping thereby the container by a robotic arm.
19. The container according to any of the preceding claims wherein said rigid portion is configured for stacking therein a rigid portion of a second container while the flexible portion is in the folded position thereof.
20. The container according to claim 19 wherein said rigid portion includes a diameter gradually increasing from a neck portion thereof towards said opening such that a rigid portion of a second container can be disposed therein.
21. The container according to any of the preceding claims wherein said support structure is configured to fasten said flexible portion to said rigid portion.
22. The container according to claim 21 wherein said support structure includes a snap coupling arrangement configured for coupling thereof to said rigid portion.

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- 23.** The container according to claim 22 wherein said opening of the rigid portion is provided with a coupling portion defined about the circumference thereof and configured to receive therein a corresponding coupling portion defined on said support structure wherein said corresponding coupling portion is configured for snap coupling with the coupling portion.
- 24.** The container according to claim 12 wherein each of said three legs includes an outwardly protruding extension defined at the bottom end thereof configured to provide the support structure with stability.
- 25.** The container according to claim 12 wherein each of said three legs is coupled to a base member disposed at the bottom thereof.
- 26.** The container according to claim 25 wherein said base member has a shape of a ring having an aperture at the center thereof the diameter of which is larger than the diameter of the rigid portion.
- 27.** The container according to claim 25 wherein the base member is detachably attached to said three legs.
- 28.** The container according to claim 25 wherein said base member further includes a concaved plate disposed substantially at the center thereof, being configured to hold a bottom end of said flexible portion when in the deployed position.
- 29.** The container according to claim 1 wherein the flexible portion is disposed at the upper portion of the container when in the disposed in an upright position, while the rigid portion is disposed at the bottom portion thereof.
- 30.** The container according to claim 29 wherein the flexible portion is configured to be selectively folded inside the rigid portion.
- 31.** The container according to claim 29 wherein said flexible portion includes a rigid neck portion coupled thereto.
- 32.** The container according to claim 31 wherein said rigid neck portion is configured to be disposed at the bottom of the rigid portion when the container is in the folded position thereof.
- 33.** The container according to any of the preceding claims further comprising a filling valve configured to allow fluid inlet into the container and prevent fluid outlet from the container.
- 34.** The container according to claim 33 wherein said filling valve is disposed at the bottom of the rigid portion.

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35. The container according to claim 33 wherein said container further includes a cover wherein said filling valve is defined in the cover.

36. The container according to claim 24 wherein said extension is configured to be engaged by an extraction mechanism.

37. The container according to claim 1 wherein the support structure is cylindrical member or a conical member extending from the rigid portion to the bottom end of the flexible portion, such that when in the deployed position the container can be disposed in the upright position, supported by the cylindrical member or the conical member.

38. A container assembly comprising:

a container comprising a rigid wall portion having an opening and a flexible wall portion having a corresponding opening coupled to the opening of the rigid wall portion wherein said rigid wall portion and said flexible wall portion form together a structure configured for holding fluids; and

a support member configured to disposed thereon said container for providing stability thereto.

39. The container assembly according to claim 38 wherein said support member is configured to allow standing the container in an upright position.

40. The container assembly according to any of claims 38 to 39 wherein the support member comprises three legs, coupled to the container.

41. The container assembly according to any of claims 38 to 40 wherein the support structure is detachably attached to the rigid portion.

42. The container assembly according to any of claims 38 to 41 wherein said support structure includes a snap coupling arrangement configured for coupling thereof to said rigid portion.

43. The container assembly according to claim 40 wherein each of said three legs is coupled to a base member disposed at the bottom thereof.

44. The container assembly according to claim 43 wherein said base member has a shape of a ring having an aperture at the center thereof the diameter of which is larger than the diameter of the rigid portion.

45. The container assembly according to claim 43 wherein the base member is detachably attached to said three legs.

46. The container assembly according to claim 38 wherein the support structure is cylindrical member or a conical member extending from the rigid portion to the bottom

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end of the flexible portion, such that when in the deployed position the container can be disposed in the upright position, supported by the cylindrical member or the conical member.

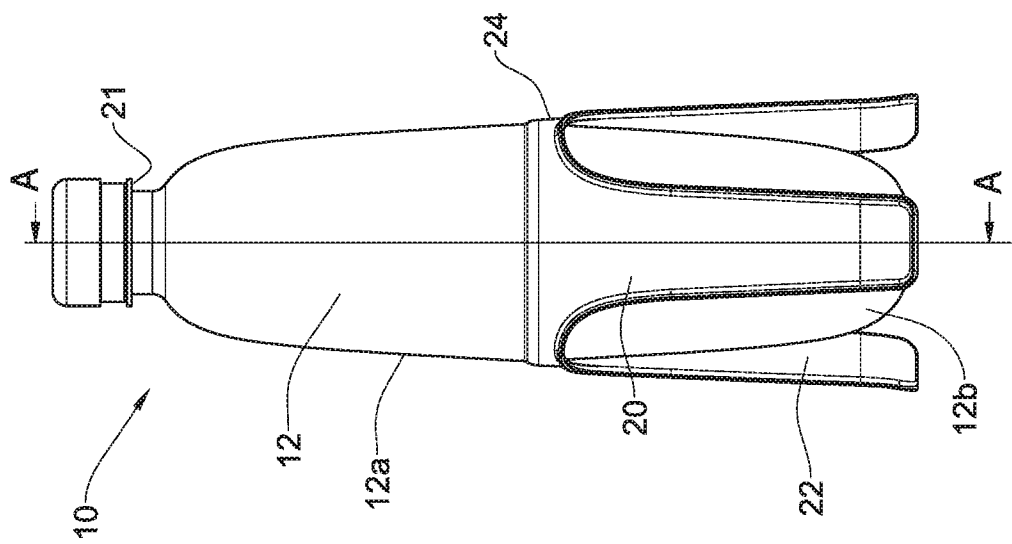


Fig. 1A

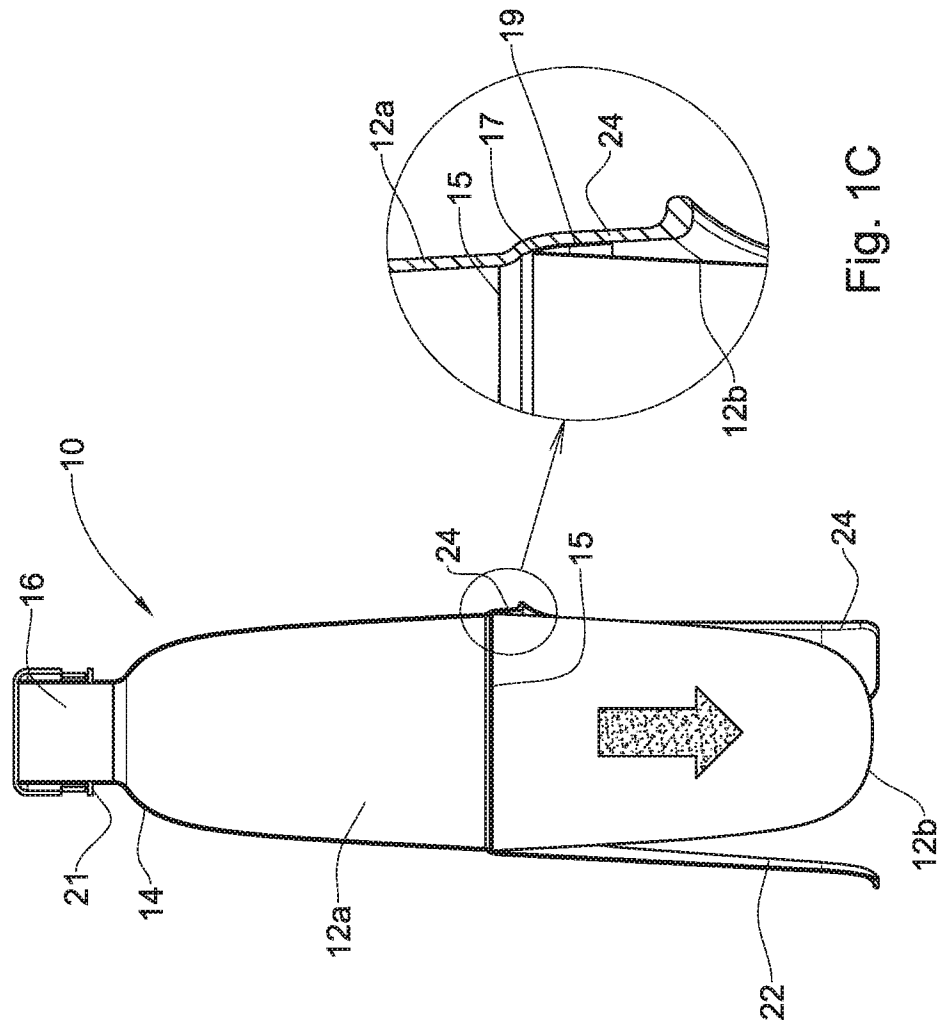


Fig. 1B

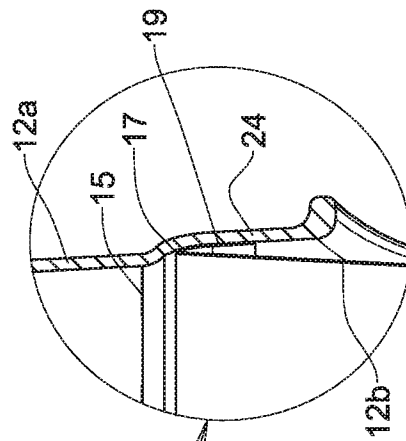


Fig. 1C

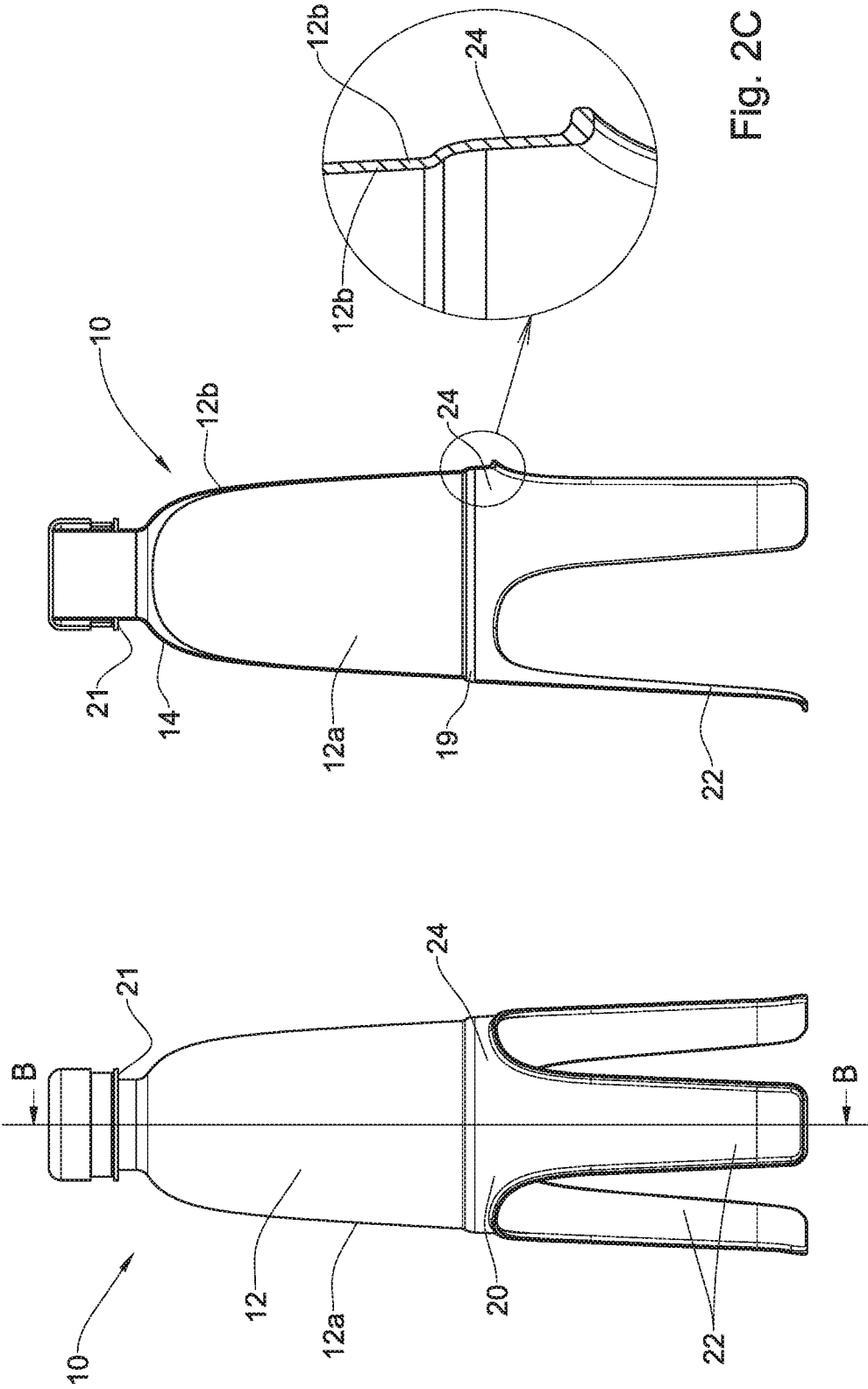


Fig. 2B

Fig. 2A

Fig. 2C

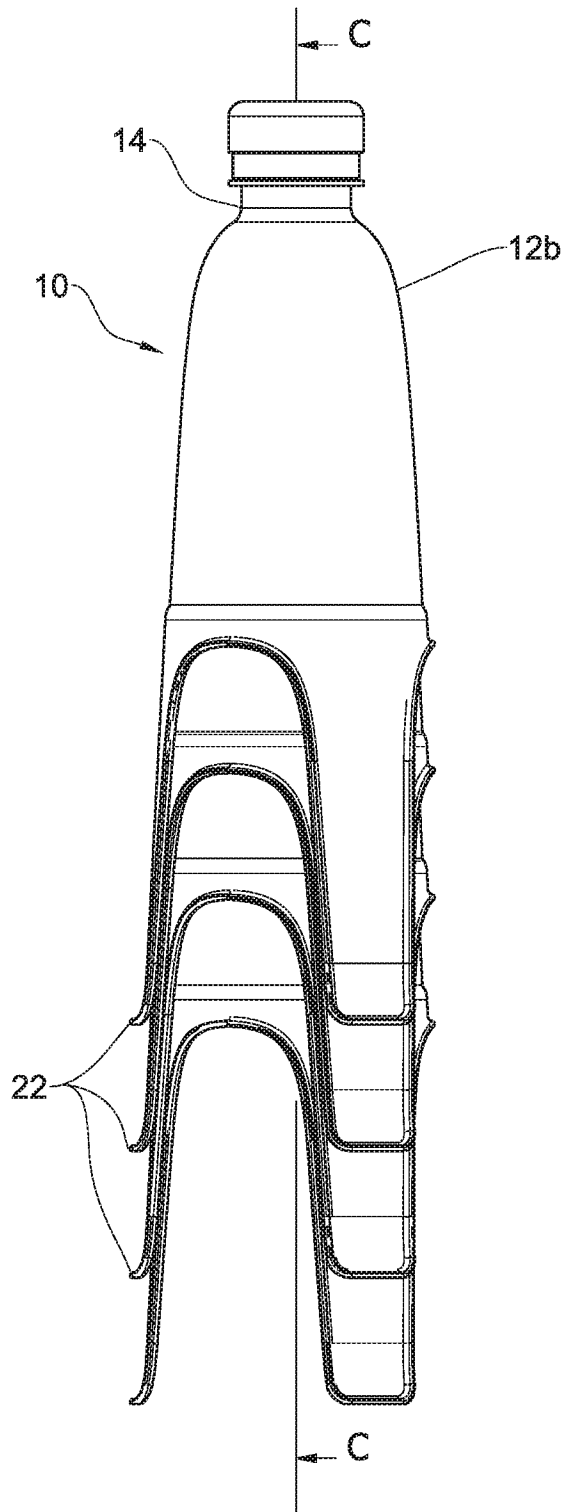


Fig. 3A

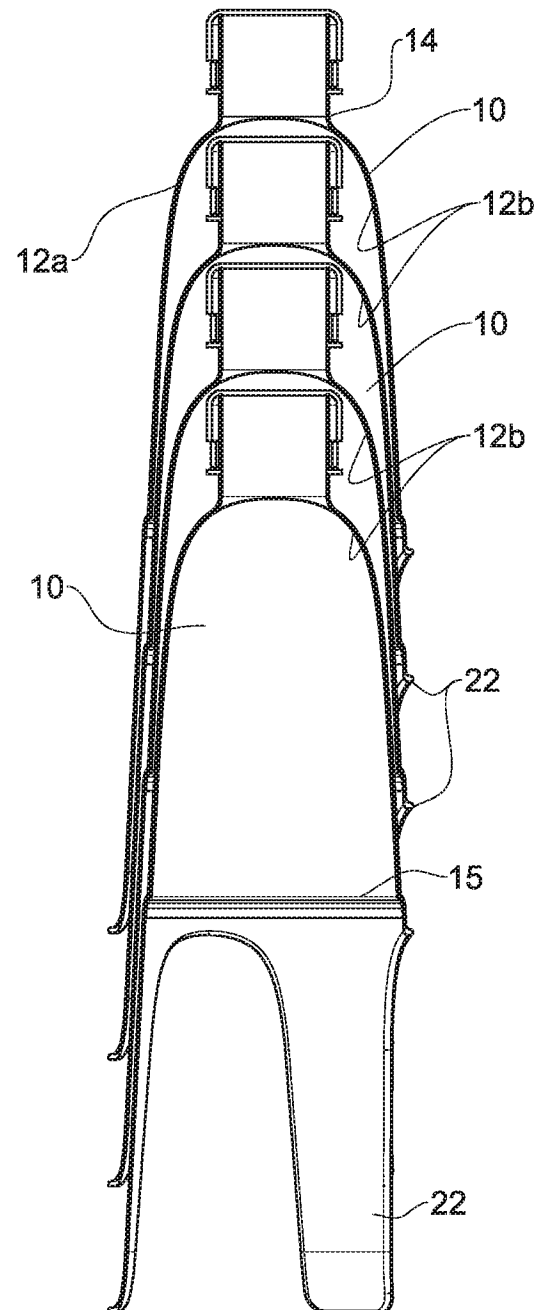
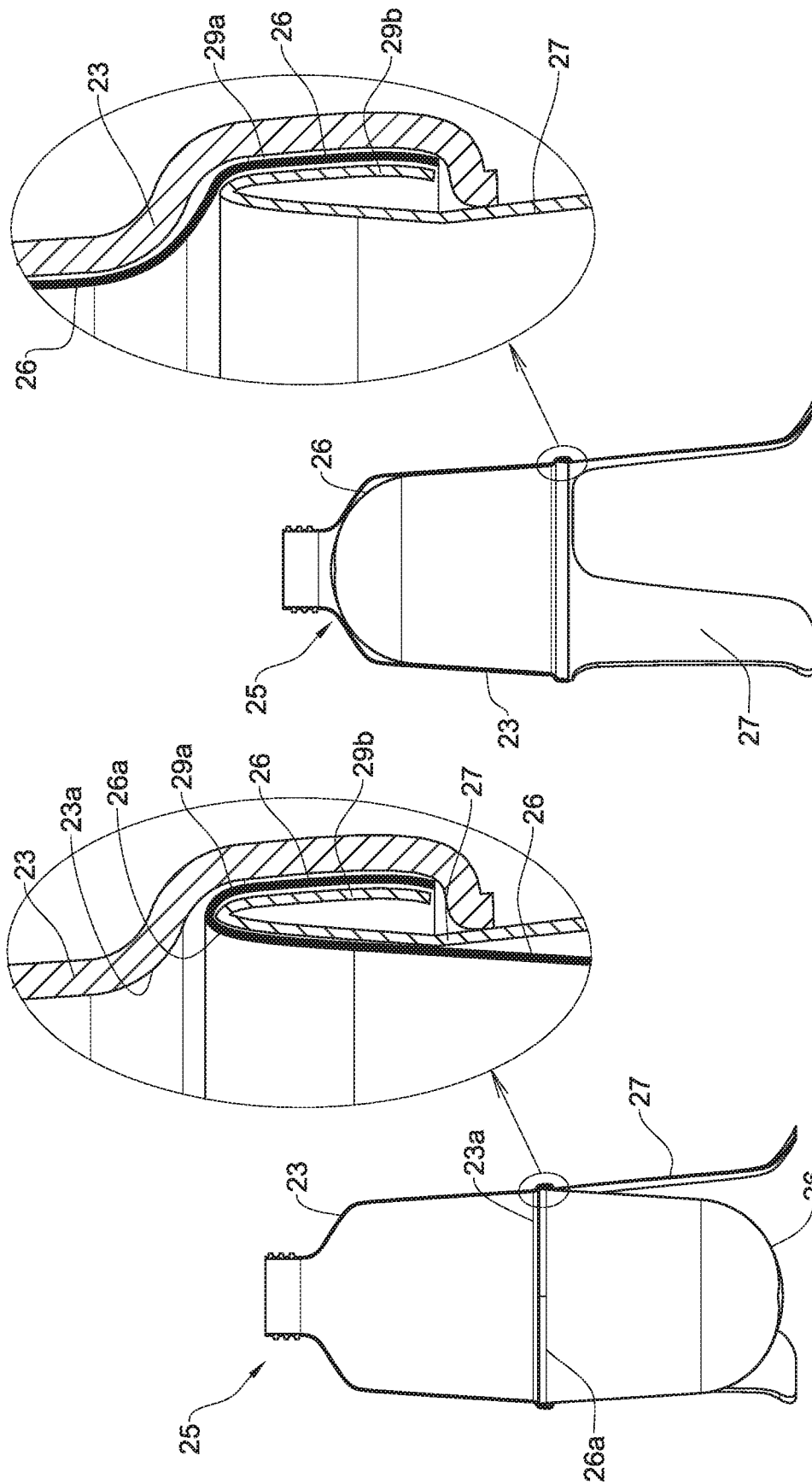


Fig. 3B



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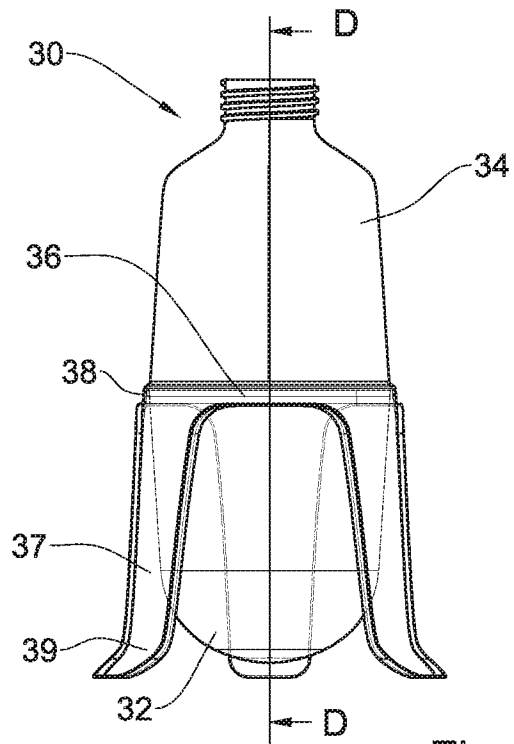


Fig. 4A

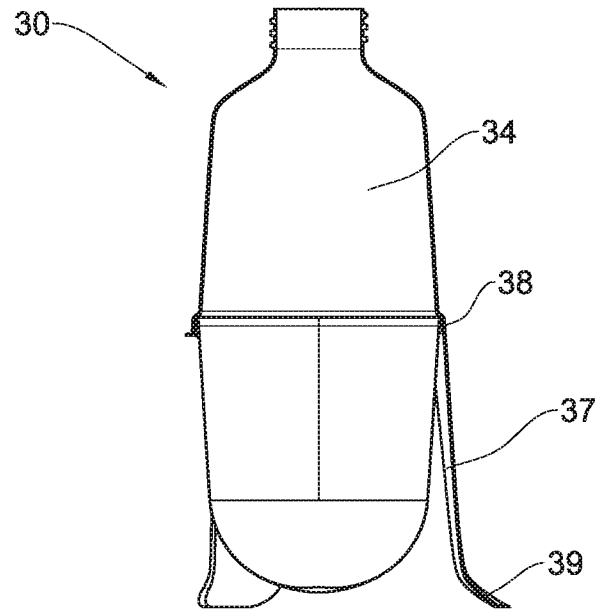


Fig. 4C

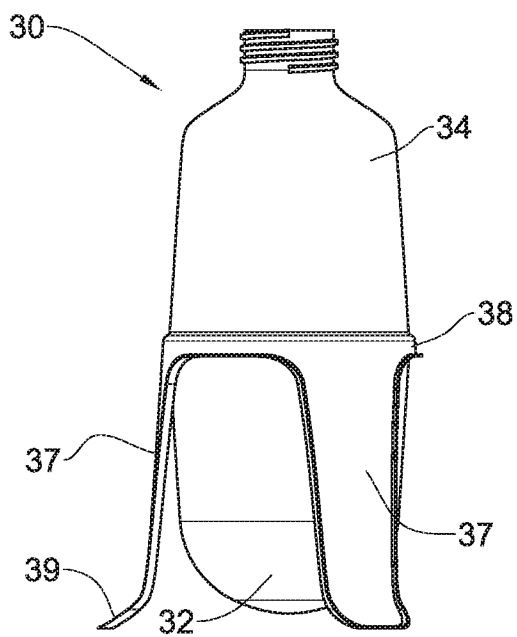


Fig. 4B

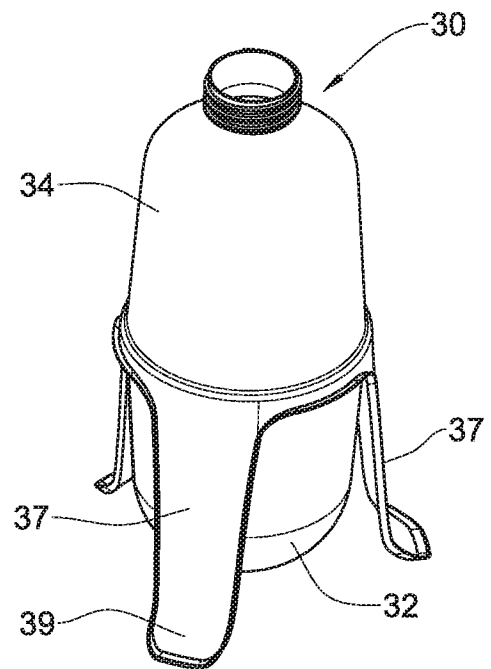


Fig. 4D

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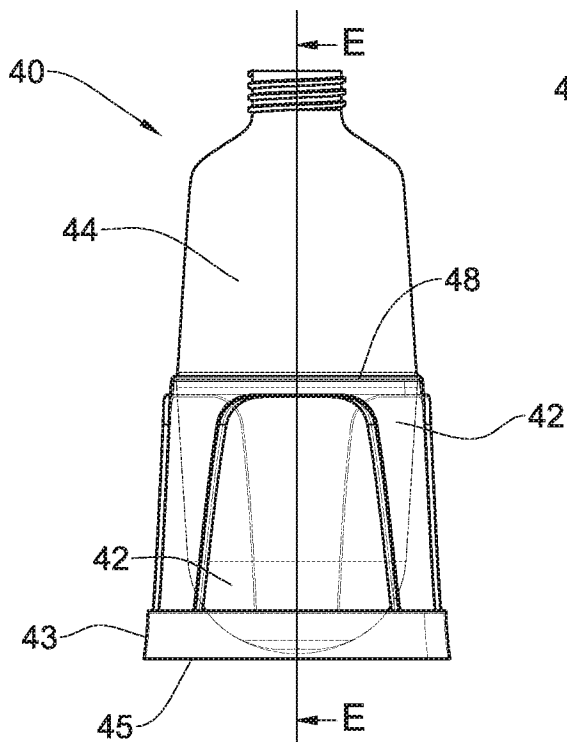


Fig. 5A

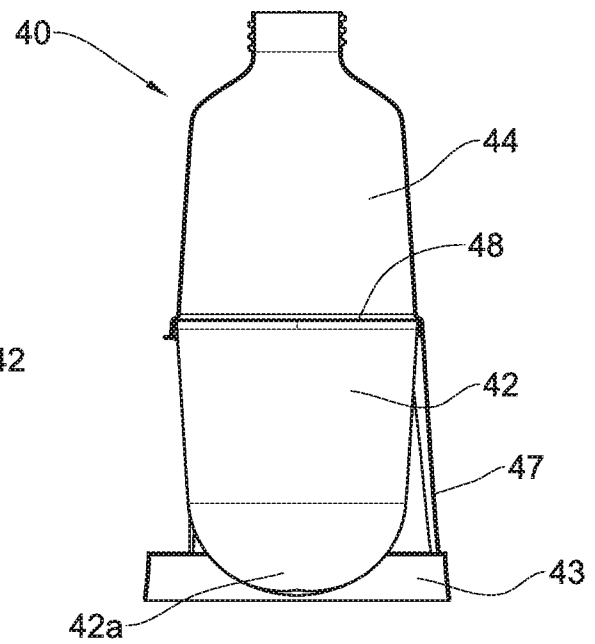


Fig. 5C

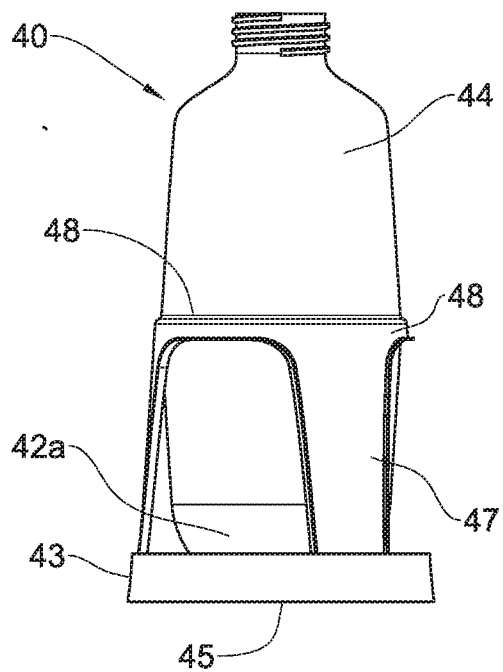


Fig. 5B

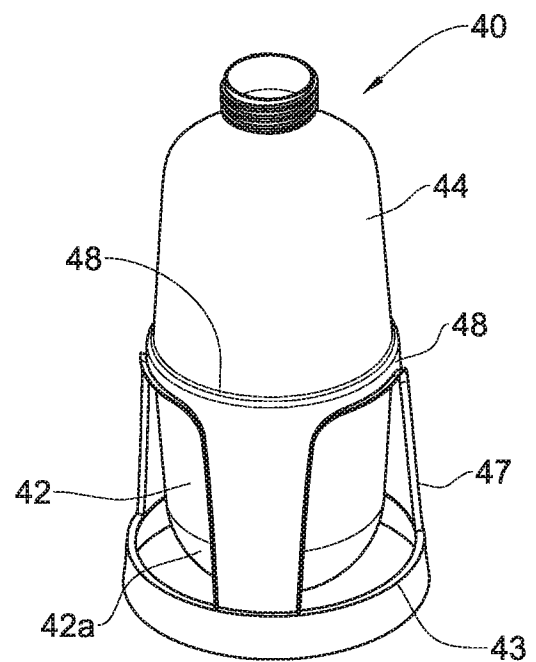
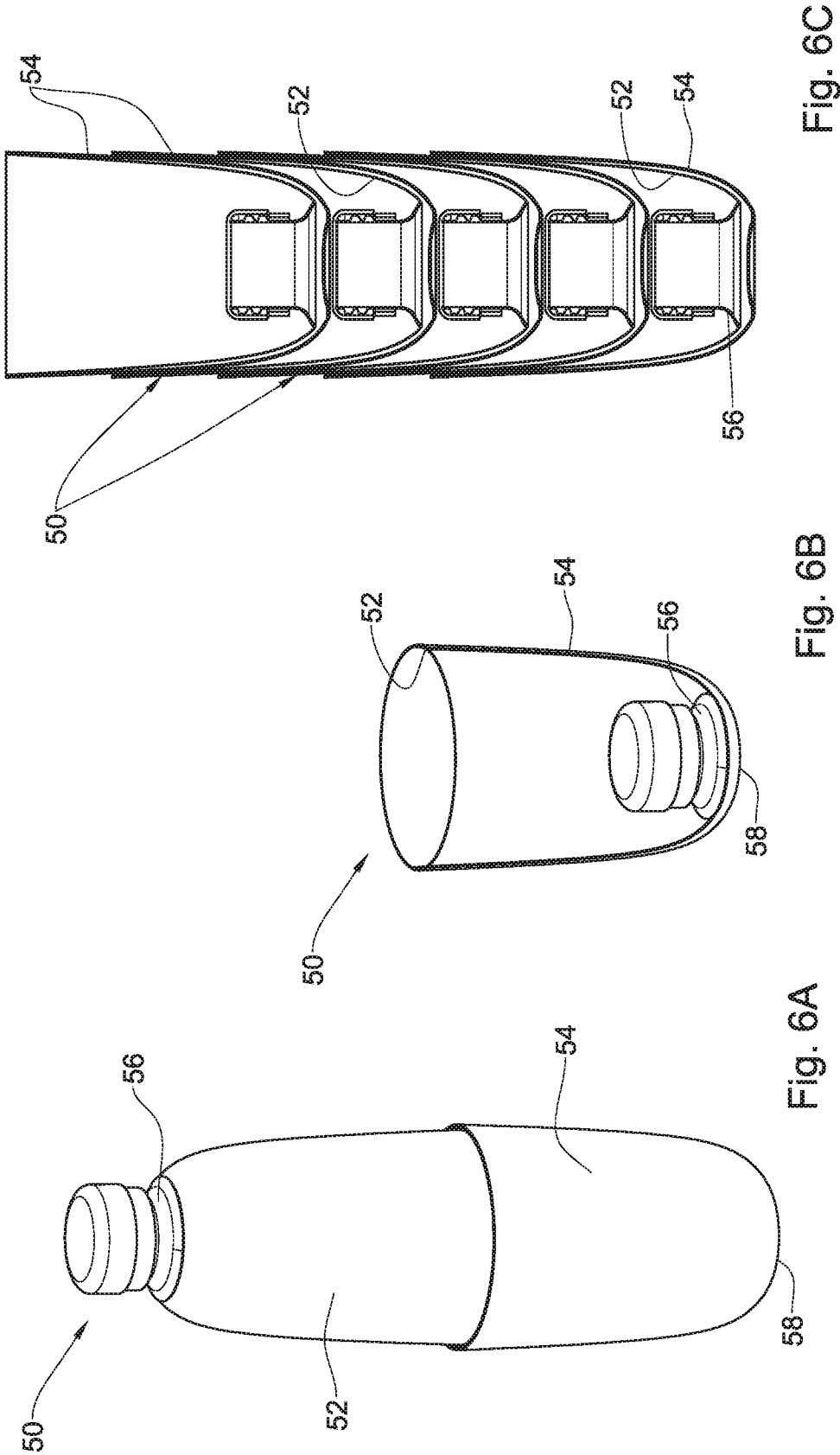


Fig. 5D



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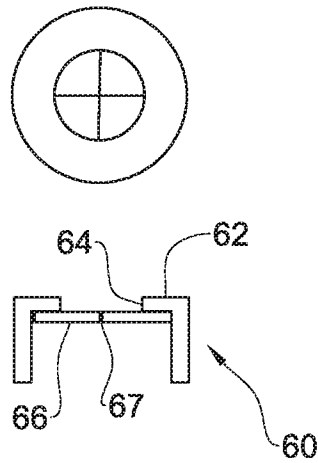


Fig. 7A

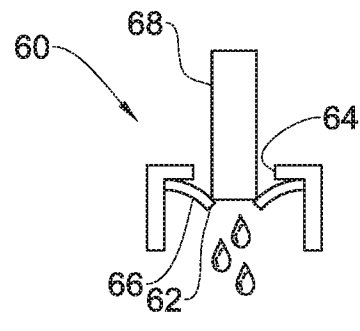


Fig. 7B

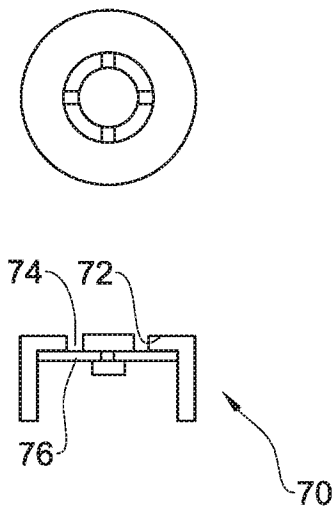


Fig. 8A

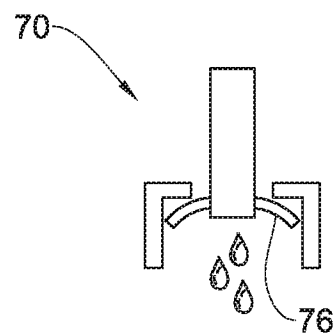


Fig. 8B

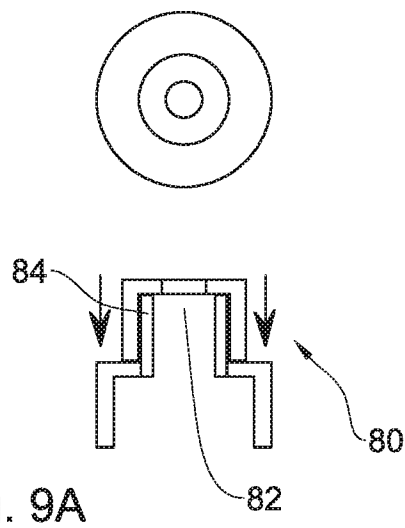


Fig. 9A

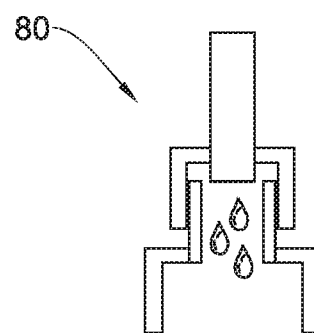


Fig. 9B

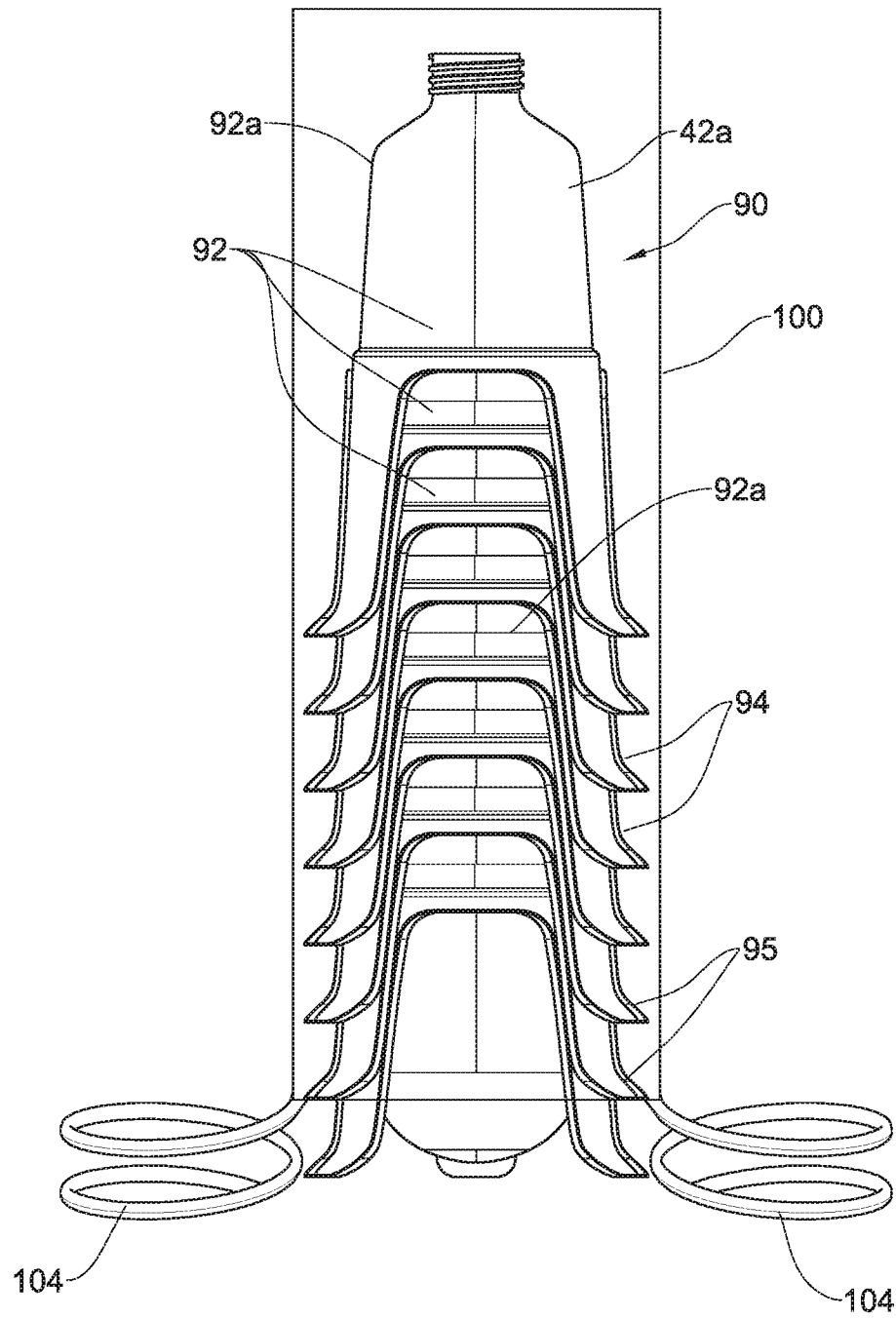


Fig. 10

INTERNATIONAL SEARCH REPORT

International application No
PCT/IL2013/051076

A. CLASSIFICATION OF SUBJECT MATTER

INV. B65D21/02 B65D23/00 B65D1/02 B65D8/00 B65D21/08
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
B65D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	JP 2001 225829 A (YOSHINO KOGYOSHO CO LTD) 21 August 2001 (2001-08-21)	1-4,6-8, 10-12, 15,18, 24,25, 27,29, 31-43, 45,46
A	figures 1-7 ----- -/--	5,9,13, 14,16, 17, 19-23, 26,28,44



Further documents are listed in the continuation of Box C.



See patent family annex.

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

19 February 2014

Date of mailing of the international search report

27/02/2014

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Authorized officer

Sundell, 011i

INTERNATIONAL SEARCH REPORT

International application No

PCT/IL2013/051076

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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International application No

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