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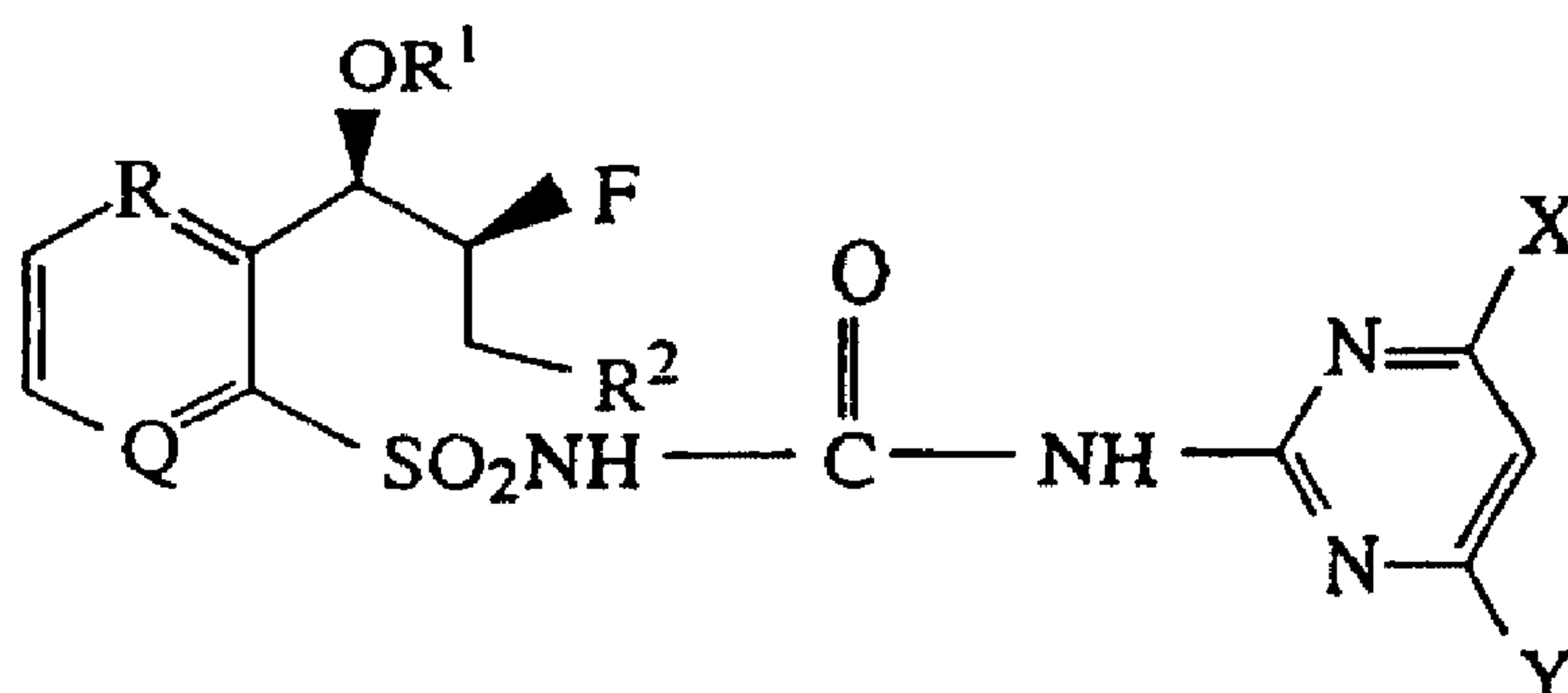
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(54) Titre : DERIVES HERBICIDES DE SULFONAMIDE

(54) Title: HERBICIDAL SULFONAMIDE DERIVATIVES



( I )

(57) Abrégé/Abstract:

The present invention relates to novel herbicidal sulfonamide derivatives of formula (I) having erythro stereochemistry as herbicides for treatment of pre-emergence and/or post-emergence, their use and composition as agriculturally suitable herbicides, wherein P and Q, as equivalent or different groups respectively, are CH or N, and present as aromatic ring including P and Q as benzene or pyridine ring; R¹ is H, (a) or (b) group, wherein R<sup>a</sup> is C<sub>1</sub>~C<sub>3</sub> alkyl, C<sub>1</sub>~C<sub>3</sub> haloalkyl, C<sub>2</sub>~C<sub>3</sub> alkenyl or C<sub>2</sub>~C<sub>3</sub> alkynyl group, wherein X<sup>a</sup> is O, S, NH or NR<sup>a</sup> group; R² is C<sub>1</sub>~C<sub>2</sub> alkyl group; and X and Y are independently halogen atom, c<sub>1</sub>~c<sub>2</sub> alkyl, C<sub>1</sub>~C<sub>2</sub> alkoxy or C<sub>1</sub>~C<sub>2</sub> haloalkoxy group.

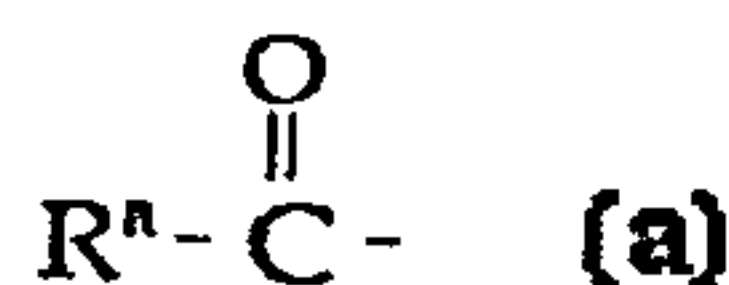
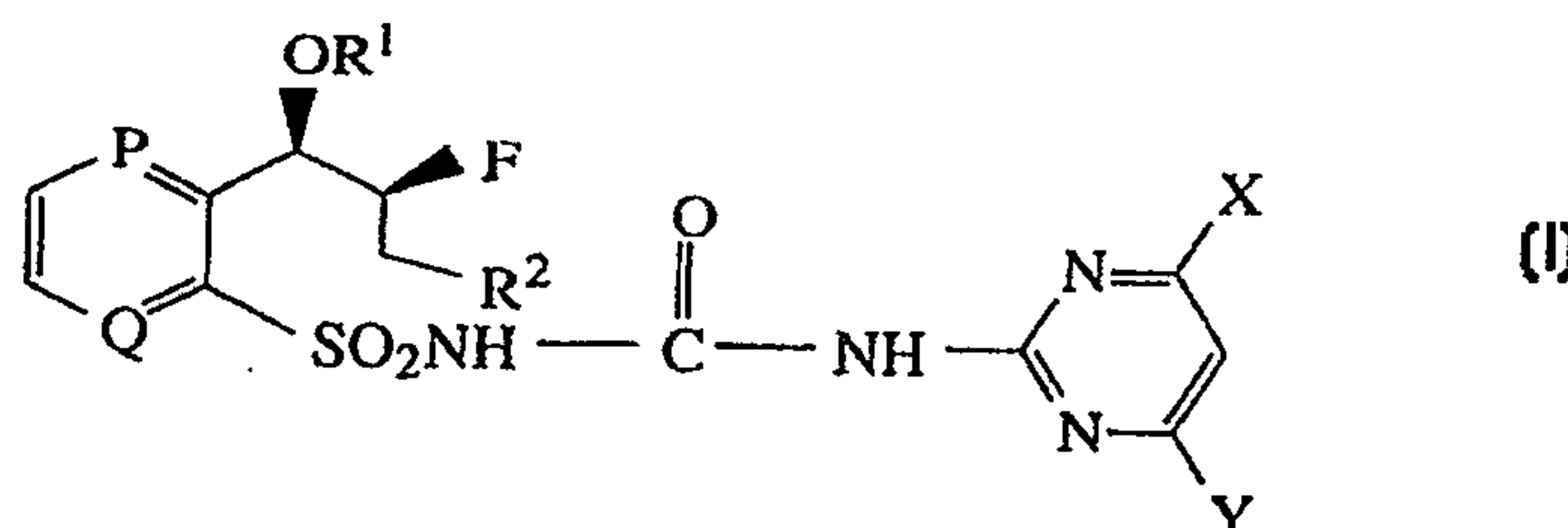


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**(54) Title:** HERBICIDAL SULFONAMIDE DERIVATIVES**(57) Abstract**

The present invention relates to novel herbicidal sulfonamide derivatives of formula (I) having erythro stereochemistry as herbicides for treatment of pre-emergence and/or post-emergence, their use and composition as agriculturally suitable herbicides, wherein P and Q, as equivalent or different groups respectively, are CH or N, and present as aromatic ring including P and Q as benzene or pyridine ring; R<sup>1</sup> is H, (a) or (b) group, wherein R<sup>a</sup> is C<sub>1</sub>~C<sub>3</sub> alkyl, C<sub>1</sub>~C<sub>3</sub> haloalkyl, C<sub>2</sub>~C<sub>3</sub> alkenyl or C<sub>2</sub>~C<sub>3</sub> alkynyl group, wherein X<sup>a</sup> is O, S, NH or NR<sup>a</sup> group; R<sup>2</sup> is C<sub>1</sub>~C<sub>2</sub> alkyl group; and X and Y are independently halogen atom, c<sub>1</sub>~c<sub>2</sub> alkyl, C<sub>1</sub>~C<sub>2</sub> alkoxy or C<sub>1</sub>~C<sub>2</sub> haloalkoxy group.

## HERBICIDAL SULFONAMIDE DERIVATIVES

### BACKGROUND OF THE INVENTION

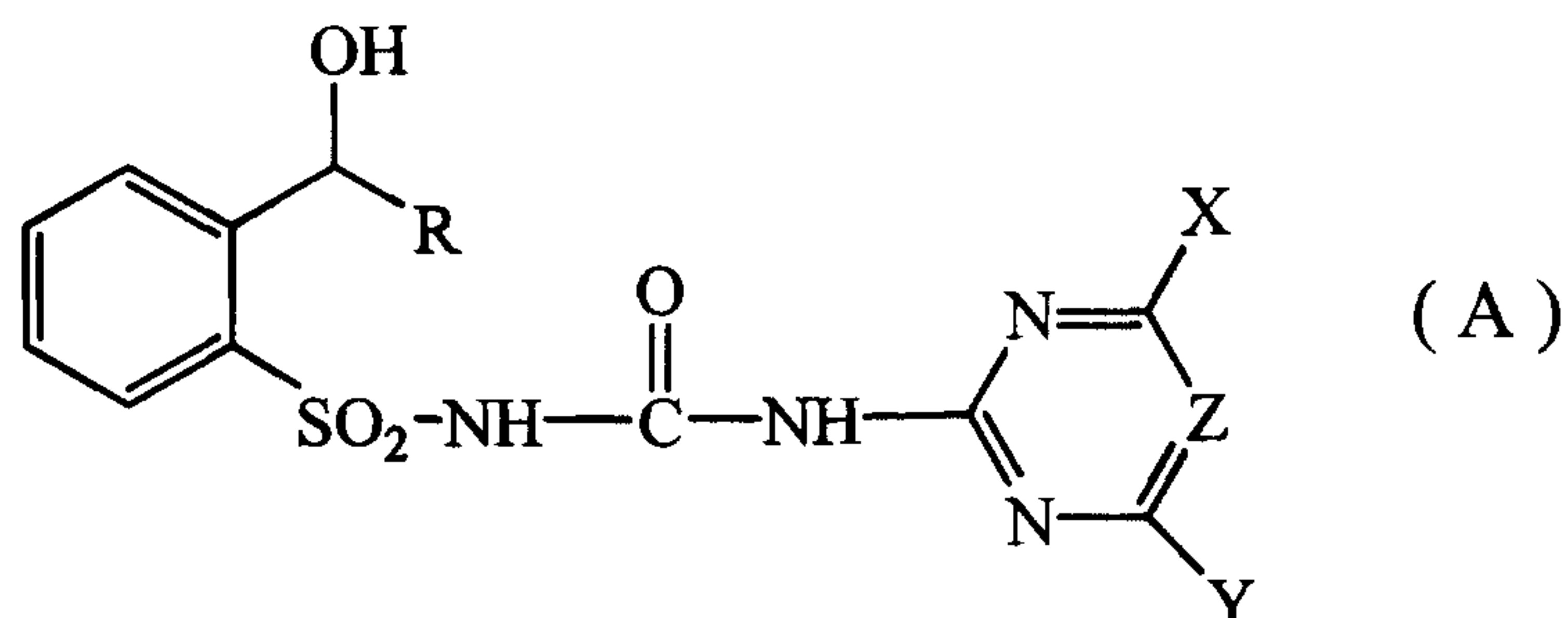
#### Field of the Invention

The present invention relates to herbicidal sulfonamide derivatives having  
 5 erythro stereochemistry.

#### Description of the Prior Art

It is publicly well-known that sulfonyl urea derivatives possess a herbicidal activity. Such examples containing sulfonyl urea are;

- (1) Korea Patent No. 70,675 discloses the compound having the following  
 10 formula (A)



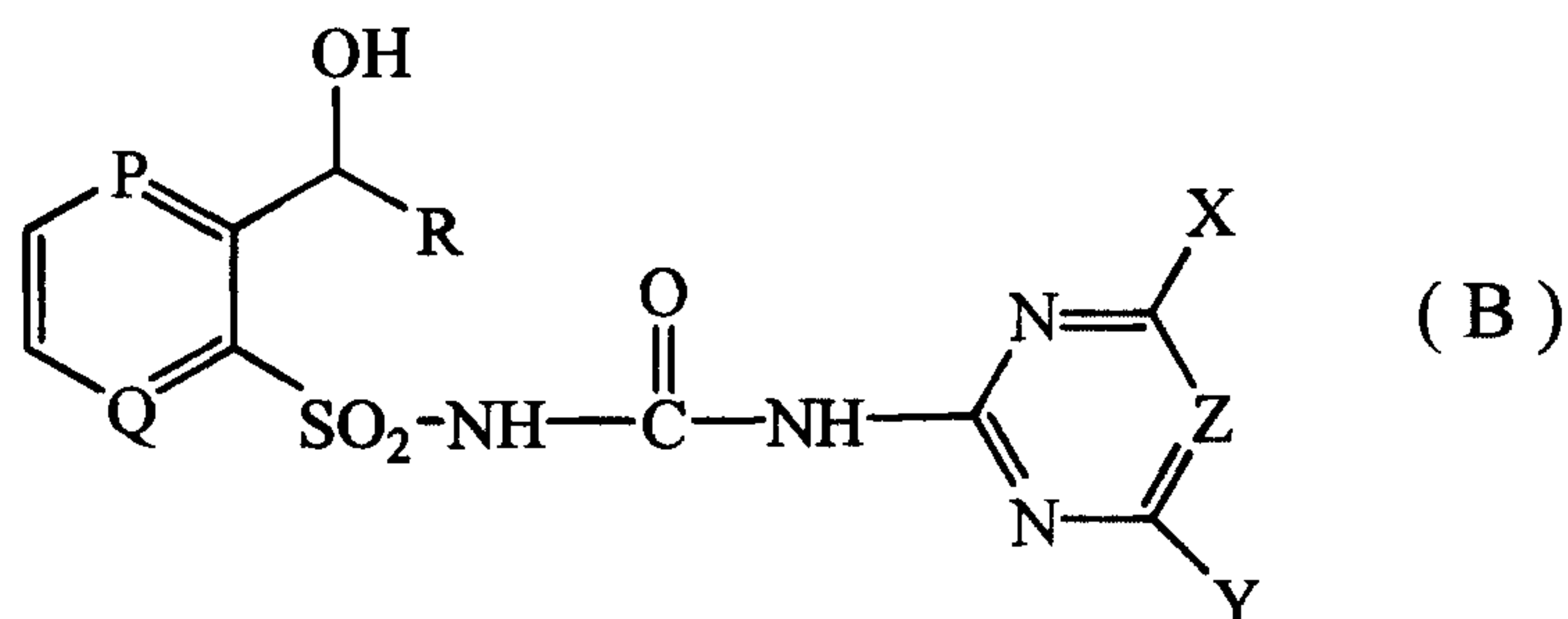
wherein,

R is haloalkyl group;

15 X and Y are independently CH<sub>3</sub>, OCH<sub>3</sub> or Cl etc. ;

Z is CH or N.

- (2) Korea Patent No. 70,677 discloses the compound having the following  
 formula (B)





wherein,

R, X, Y and Z are as previously defined,

P and Q are differently N or CH, and present as pyridine ring.

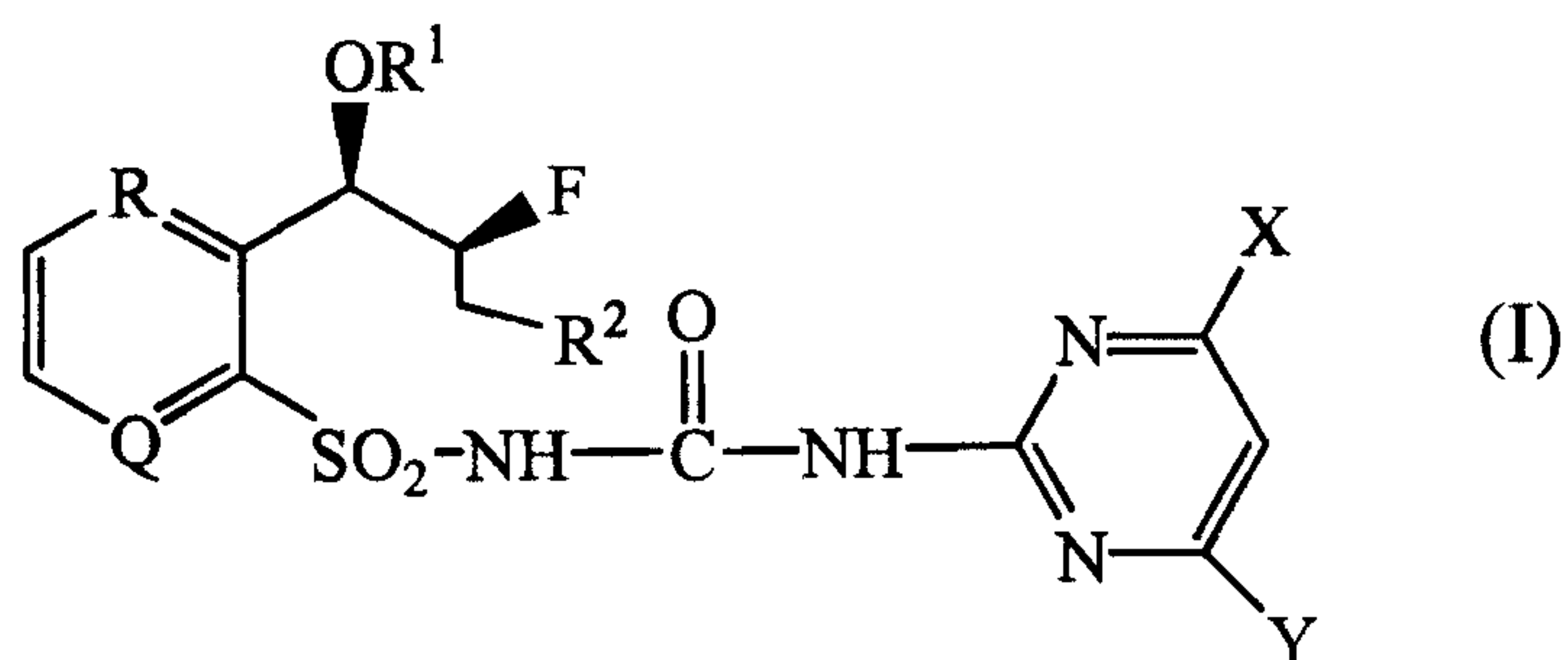
If R group of the above formula (A) and (B) includes asymmetric  
 5 carbon atom, then the above compounds have two stereoisomers which are  
 threo and erythro stereoisomer by reason of two asymmetric carbon atoms. But  
 the above stereoisomers are different each other in herbicidal activity and  
 selectivity.

## 10 SUMMARY OF THE INVENTION

The object of the present invention is to provide novel sulfonamide  
 derivatives having a good selectivity toward rice and also possessing very  
 prominent herbicidal activities for annual and perennial weed, especially a  
 barnyard grass.

15 Another object of this invention is to provide herbicidal compositions  
 containing said sulfonamide derivatives as active compounds.

One embodiment of the invention relates to a novel herbicidal  
 sulfonamide derivatives of the following formula (I) having erythro  
 stereochemistry as herbicides for treatment of pre-emergence and/or post-  
 20 emergence, their use and composition as agriculturally suitable herbicides.



wherein,

R and Q, as equivalent or different group respectively, are CH or N, and present as aromatic ring including R and Q as benzene or pyridine ring;

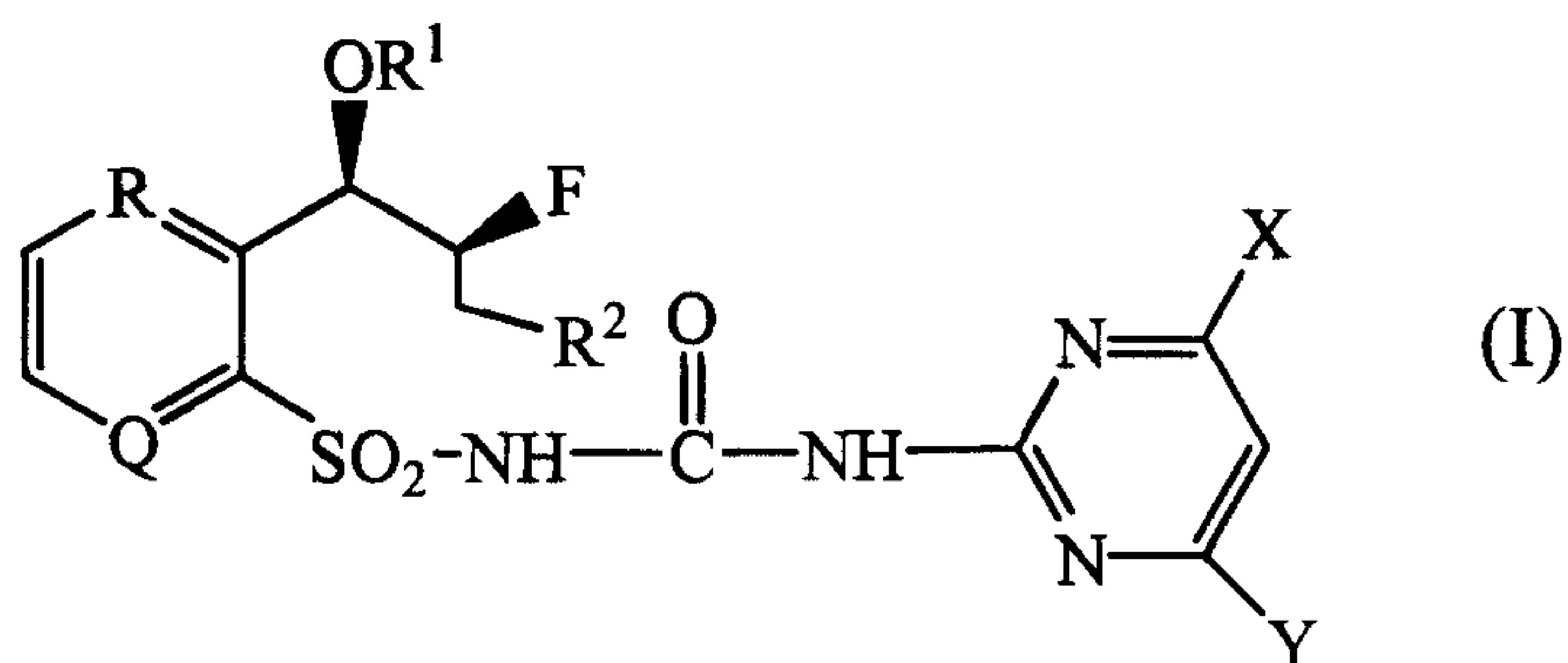
$R^1$  is H,  $R^a-\overset{\text{O}}{\parallel}{\text{C}}-$  or  $R^a-X^a-\overset{\text{O}}{\parallel}{\text{C}}-$  group, wherein  $R^a$  is  $C_1-C_3$  alkyl,  $C_1-C_3$  haloalkyl,  $C_2-C_3$  alkenyl or  $C_2-C_3$  alkynyl group, wherein  $X^a$  is O, S, NH or  $NR^a$  group;

$R^2$  is  $C_1-C_2$  alkyl group; and

X and Y are independently selected from halogen atoms,  $C_1-C_2$  alkyl,  $C_1-C_2$  alkoxy and  $C_1-C_2$  haloalkoxy groups.

## DETAILED DESCRIPTION OF THIS INVENTION

The present invention relates to herbicidal sulfonamide derivatives of the following formula(I) having erythro stereochemistry, which have herbicidal selectivity toward rice, and their agriculturally suitable salts.



wherein,

R, Q,  $R^1$ ,  $R^2$ , X and Y are as previously defined.

A preferred group having erythro stereochemistry of the above formula(I), in view of a strong activity and a good selectivity is as follows :

- (1) Benzene(R and Q are independently CH),
- (2) Pyridine(R is N, and Q is CH),
- (3) R<sup>1</sup> is hydrogen atom or acetyl group,
- (4) R<sup>1</sup> is methyl group,
- 5 (5) X and Y are methoxy group.

These compounds can easily control barnyard grass as well as a perennial weed causing trouble for rice and can be used agriculturally as herbicidal composition for rice. Especially the following compounds have a good selectivity for rice :

- 10 Erythro-2-(1-acetoxy-2-fluoro-*n*-butyl)-*N*-[(4,6-dimethoxypyrimidin-2-yl)aminocarbonyl]-3-pyridinesulfonamide[compound No. 1],
- Erythro-*N*-[(4,6-dimethoxypyrimidin-2-yl)aminocarbonyl]-2-(2-fluoro-1-hydroxy-*n*-butyl)-3-pyridinesulfonamide[compound No. 2],
- Erythro-2-(1-acetoxy-2-fluoro-*n*-butyl)-*N*-[(4,6-dimethoxypyrimidin-2-yl)aminocarbonyl]benzenesulfonamide[compound No. 3],
- 15 Erythro-*N*-[(4,6-dimethoxypyrimidin-2-yl)aminocarbonyl]-2-(2-fluoro-1-hydroxy-*n*-butyl)benzenesulfonamide[compound No. 4], etc..

The erythro stereoisomer of the above formula(I) according to the present invention has more prominent herbicidal activity than threo stereoisomer or  
20 mixture of erythro and threo stereoisomer.

Furthermore, the erythro stereoisomer of the above formula(I) may be used as herbicides or active ingredient of herbicidal composition because of a good selectivity for rice.

A pure compound having erythro stereochemistry of the above formula(I)  
25 according to the present invention can be prepared by reactions described in



herein below, but should not be constructed to be limited hereto.

The compounds of the above formula(I), in which R<sup>1</sup> is hydrogen atom, can be obtained by hydrolyzing the compounds of the above formula(I), where R<sup>1</sup> is acyl group such as acetyl group, in present of alkali.

5 In order to hydrolyze the above acyl group, alkali such as LiOH, KOH, NaOH, Li<sub>2</sub>CO<sub>3</sub>, Na<sub>2</sub>CO<sub>3</sub>, K<sub>2</sub>CO<sub>3</sub>, etc., preferably LiOH, may be used. The above hydrolysis reaction is carried out under water, organic solvent, or a mixture of water with unreacting solvent such as methanol, ethanol, acetone, tetrahydrofuran, dimethylformamide, etc., or solvent alone. The

10 hydrolysis occurs at the temperature of 0 - 80 °C in a reaction time of 1-24 hours, and then the obtained product may be easily separated by acidifying with aqueous hydrochloric acid solution.

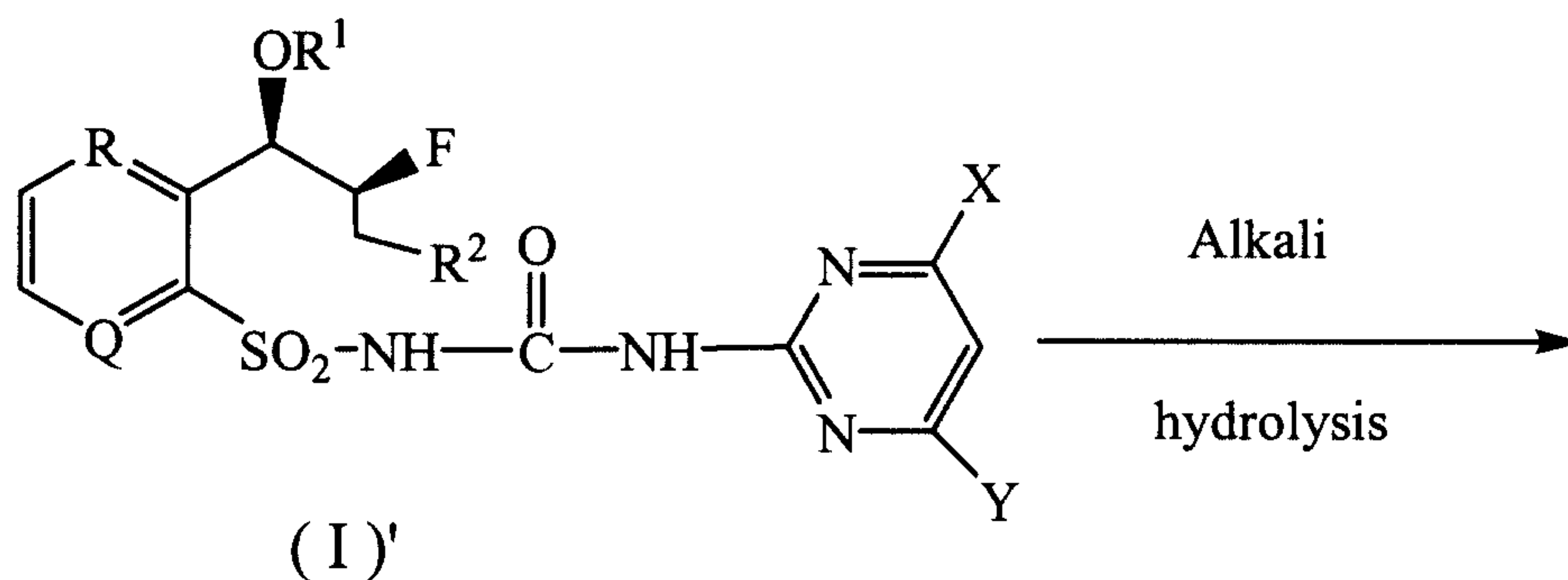
As an other process, after acidifying, the obtained product is extracted with methylene chloride, ethyl acetate, etc. and then concentrated

15 to obtain the final product. If necessary, a pure product can be obtained by purification using HPLC.

The hydrolysis in the above reaction is carried out as shown in the following reaction scheme.



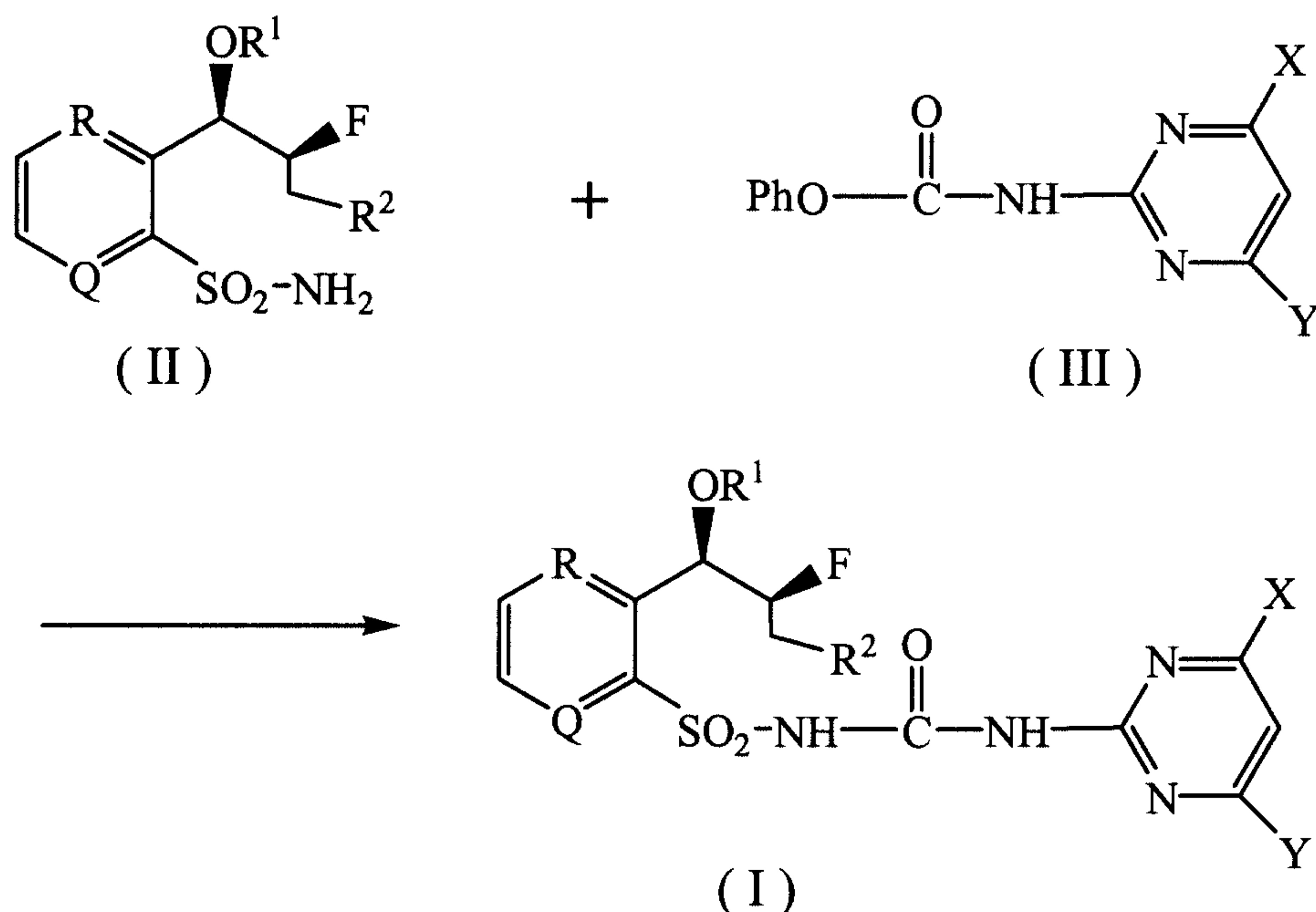
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wherein,

R, Q, R<sup>2</sup>, X and Y are respectively defined as the above formula (I), and  
 5 R<sup>1</sup> is defined as the above formula (I) except of hydrogen atom.

Also, the compounds of the above formula (I) according to the present invention can be prepared by reacting the erythro stereoisomer having the following formula (II) with the compound having the following formula (III).



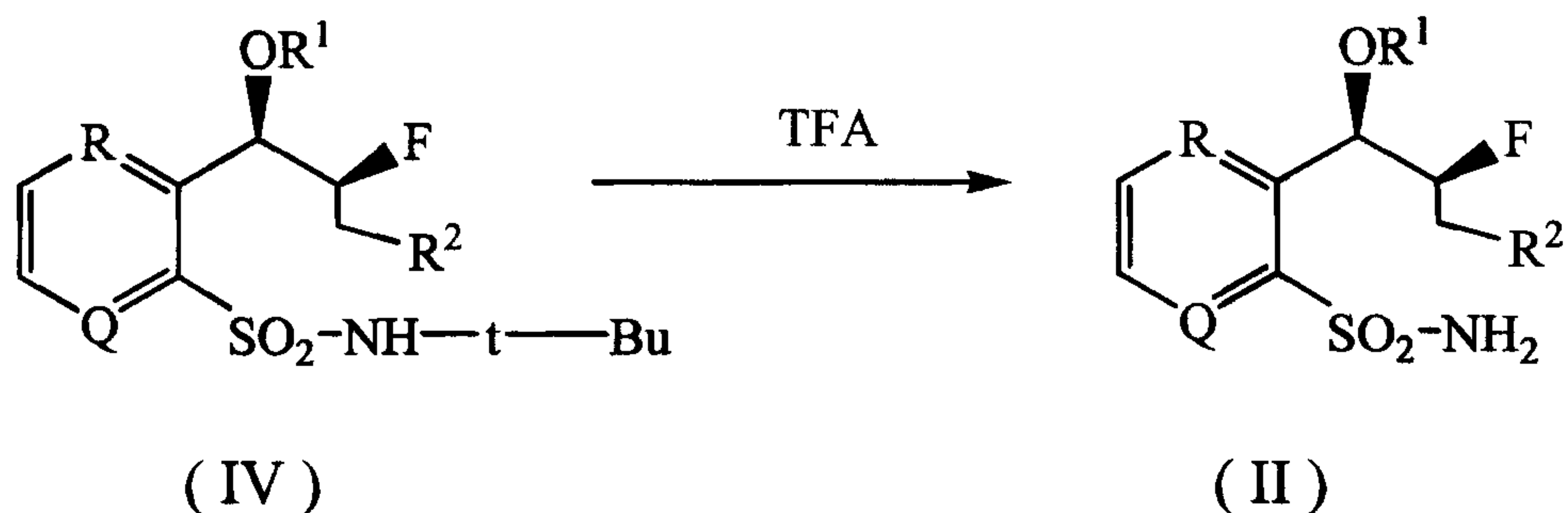
R, Q, R<sup>1</sup>, R<sup>2</sup>, X and Y are respectively defined as the above formula(I). In the above reaction, unreacting solvent such as tetrahydrofuran, acetone, acetonitrile, dioxane, methylene chloride, toluene, butanone, pyridine, 5 dimethylformamide, etc., may be used.

The reaction may be preferably carried out under strong base such as DBU or DABCO, etc. in a small quantity at the temperature of 20-80°C. The above reaction is referred to in U.S. patent No. 4,443,245 and thereafter the desired product can be obtained by acidifying by the method mentioned in 10 European Patent No. 44,807. If necessary, a pure product can be obtained by purification by HPLC. Said, DBU represents 1,8 - diazabicyclo[5.4.0] undec-7-ene, and DABCO represents 1,4-diazabicyclo [2.2.2]octane.

Also, the compounds of the formula(III) used for preparing the above formula(I) can be easily obtained by the prior art.

15 On the other hand, the erythro stereoisomer of the above formula(II)

can be prepared by the following reaction scheme.

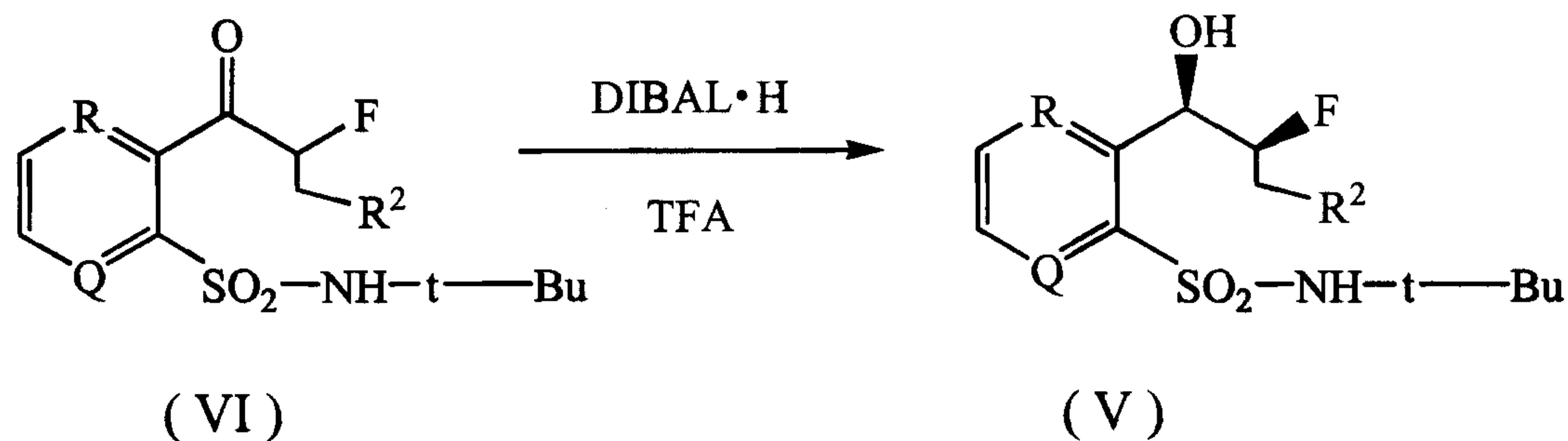


R, Q, R<sup>1</sup> and R<sup>2</sup> are respectively defined as the above.

In the above reaction, the primary sulfonamide having erythro  
 5 stereochemistry of the above formula(II) can be prepared by treating *N-t*-butylsulfonamide of the above formula(IV) with an acid such as trifluoroacetic acid (TFA) at the temperature of 0 - 50°C.

Also, the erythro stereoisomer of the above formula(IV) used in the  
 above reaction can be prepared by common acylation of the following  
 10 formula(V). The pure erythro stereoisomer of the above formula(IV) can be obtained from a mixture of threo and erythro stereoisomer by separation method such as column chromatograph, HPLC or prep-TLC.

The compounds of the following formula(V) can be prepared by selective  
 reduction of the compound of the following formula(VI) with selective reducing  
 15 agent such as diisobutylaluminum hydride.





wherein

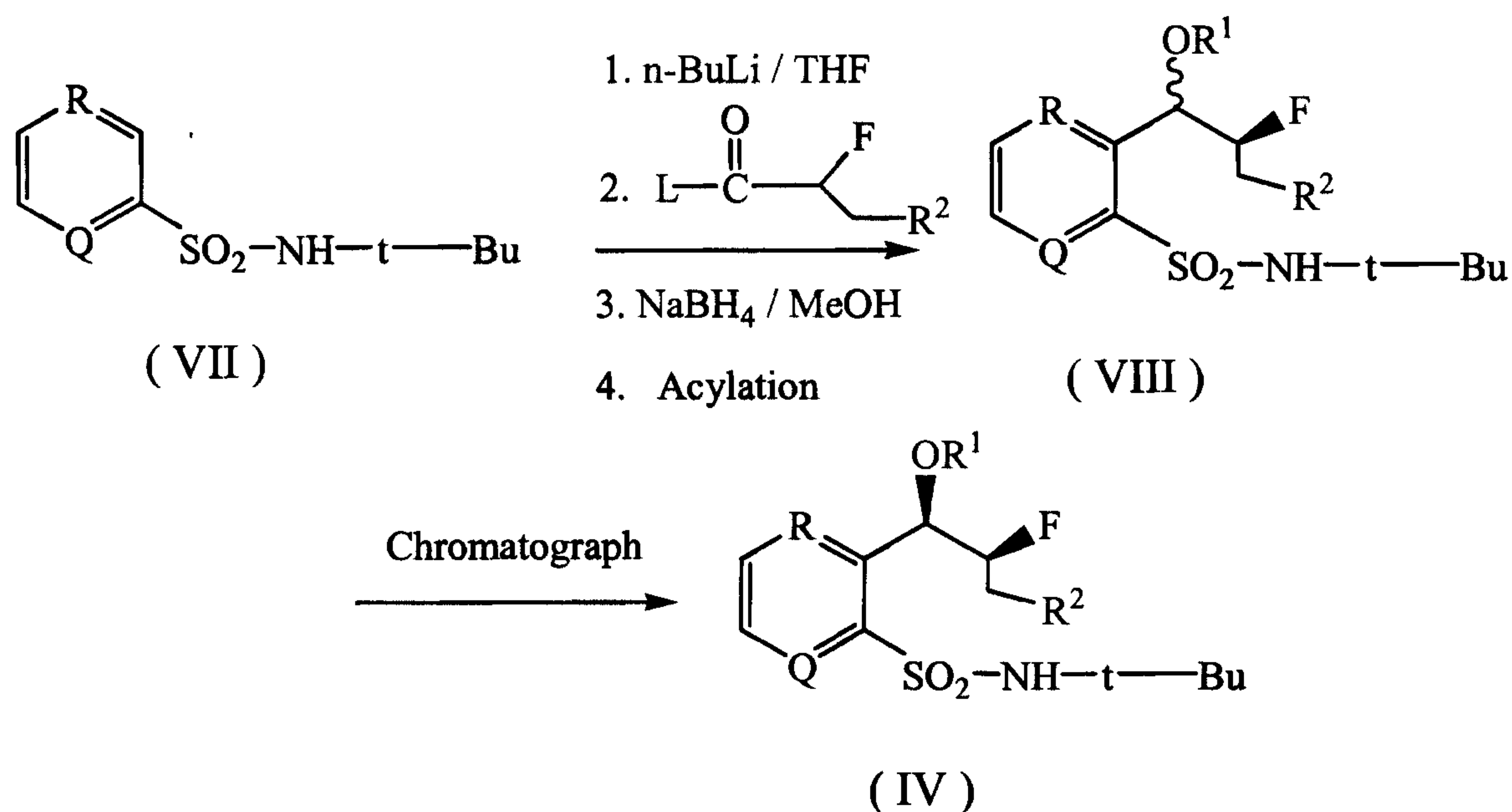
R, Q and R<sup>2</sup> are respectively defined as the above,

DIBAL • H is diisobutylaluminum hydride.

In the above reaction, preferably R is N and Q is CH.

5 The pure erythro stereoisomer of the above formula(V) can be easily purified using column chromatograph.

The compound of the above formula(IV) can also be prepared by another process as shown in the following reaction.



10 wherein,

R, Q and R<sup>2</sup> are respectively defined as the above formula(I),

R<sup>1</sup> is defined as the above formula(I) except of hydrogen atom,

L is alkoxy, N(CH<sub>3</sub>)<sub>2</sub> or NCH<sub>3</sub>(OCH<sub>3</sub>), etc..

The above reaction process has been disclosed in Korea Patent No. 70,675  
 15 and No. 70,677. *n*-Butyl lithium of 2 equivalents are added in the compound of the above formula(VII) in THF solvent for 1-24 hours at -100 to +30 °C to

obtain dilithio salt, and then  $L-\overset{\text{O}}{\parallel}{C}-CHF-CH_2R^2$  is added at -100 to -40°C to obtain ketone compound. Hydroxy compound is obtained by reduction of the above ketone compound with  $NaBH_4$ , and then the compound of formula (VIII) wherein  $R^1$  is acetyl group is obtained by acylation under  
5 acetic anhydride, DMAP and pyridine.

The pure erythro stereoisomer of the above formula (IV) can be easily obtained by separation and purification techniques such as HPLC, column chromatograph, prep-TLC, etc..

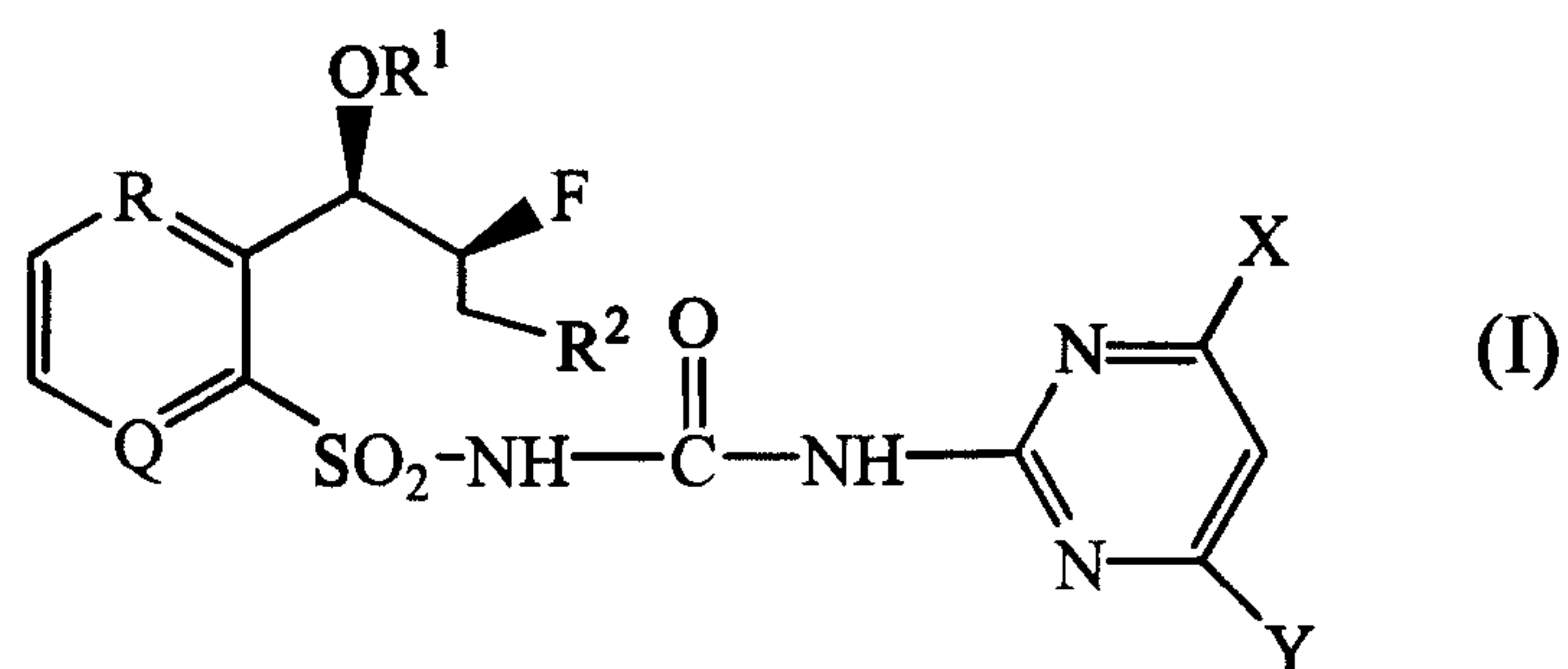
On the other hand, salts of the compound of the above formula(I) which are also useful as herbicide, can be prepared by various methods according to prior art. For example, metal salts of the compound can be prepared by reacting the above formula(I) compound with strong basic anion, e.g. alkali or alkaline earth metal solution having hydroxyl group, alkoxide or carbonate, and also quaternary amine salt alike.  
10

A salt of the formula(I) compound may also be obtained by cation exchange. The cation exchange can be carried out by directly reacting a solution containing cation for exchange with the solution of salt of formula(I), for example aqueous solution of alkali metal or quaternary amine salt. This method is useful when the desirable salt is water soluble, especially sodium, potassium or calcium salt.  
15  
20

The above manufacturing methods are summarized briefly, and the methods can be carried out easily by a person skilled in the technical field for manufacturing sulfonyl urea or organic composition.

The compounds of the above formula(I) according to the present invention may be specified as the following Table 1.  
25

Table 1.



Isomer	R	Q	R <sup>1</sup>	R <sup>2</sup>	X	Y	m.p.(°C)
erythro	N	CH	H	CH <sub>3</sub>	OCH <sub>3</sub>	OCH <sub>3</sub>	129 - 130
erythro	N	CH	H	CH <sub>3</sub>	OCH <sub>3</sub>	CH <sub>3</sub>	
threo	N	CH	H	CH <sub>3</sub>	OCH <sub>3</sub>	OCH <sub>3</sub>	
threo	N	CH	H	CH <sub>3</sub>	OCH <sub>3</sub>	CH <sub>3</sub>	
erythro	N	CH	$\begin{array}{c} \text{O} \\ \parallel \\ \text{CCH}_3 \end{array}$	CH <sub>3</sub>	OCH <sub>3</sub>	OCH <sub>3</sub>	184 - 186
erythro	N	CH	$\begin{array}{c} \text{O} \\ \parallel \\ \text{CCH}_3 \end{array}$	CH <sub>3</sub>	OCH <sub>3</sub>	CH <sub>3</sub>	
threo	N	CH	$\begin{array}{c} \text{O} \\ \parallel \\ \text{CCH}_3 \end{array}$	CH <sub>3</sub>	OCH <sub>3</sub>	OCH <sub>3</sub>	
threo	N	CH	$\begin{array}{c} \text{O} \\ \parallel \\ \text{CCH}_3 \end{array}$	CH <sub>3</sub>	OCH <sub>3</sub>	CH <sub>3</sub>	
erythro	CH	N	H	CH <sub>3</sub>	OCH <sub>3</sub>	OCH <sub>3</sub>	
erythro	CH	N	H	CH <sub>3</sub>	OCH <sub>3</sub>	CH <sub>3</sub>	



Isomer	R	Q	R <sup>1</sup>	R <sup>2</sup>	X	Y	m.p.(°C)
threo	CH	N	H	CH <sub>3</sub>	OCH <sub>3</sub>	OCH <sub>3</sub>	
threo	CH	N	H	CH <sub>3</sub>	OCH <sub>3</sub>	CH <sub>3</sub>	
erythro	CH	N	$\begin{array}{c} \text{O} \\ \parallel \\ \text{CCH}_3 \end{array}$	CH <sub>3</sub>	OCH <sub>3</sub>	OCH <sub>3</sub>	
erythro	CH	N	$\begin{array}{c} \text{O} \\ \parallel \\ \text{CCH}_3 \end{array}$	CH <sub>3</sub>	OCH <sub>3</sub>	CH <sub>3</sub>	
threo	CH	N	$\begin{array}{c} \text{O} \\ \parallel \\ \text{CCH}_3 \end{array}$	CH <sub>3</sub>	OCH <sub>3</sub>	OCH <sub>3</sub>	
threo	CH	N	$\begin{array}{c} \text{O} \\ \parallel \\ \text{CCH}_3 \end{array}$	CH <sub>3</sub>	OCH <sub>3</sub>	CH <sub>3</sub>	
erythro	CH	CH	H	CH <sub>3</sub>	OCH <sub>3</sub>	OCH <sub>3</sub>	132-134
erythro	CH	CH	H	CH <sub>3</sub>	OCH <sub>3</sub>	CH <sub>3</sub>	
threo	CH	CH	H	CH <sub>3</sub>	OCH <sub>3</sub>	OCH <sub>3</sub>	
threo	CH	CH	H	CH <sub>3</sub>	OCH <sub>3</sub>	CH <sub>3</sub>	
erythro	CH	CH	$\begin{array}{c} \text{O} \\ \parallel \\ \text{CCH}_3 \end{array}$	CH <sub>3</sub>	OCH <sub>3</sub>	CCH <sub>3</sub>	172-174
erythro	CH	CH	$\begin{array}{c} \text{O} \\ \parallel \\ \text{CCH}_3 \end{array}$	CH <sub>3</sub>	OCH <sub>3</sub>	CH <sub>3</sub>	
threo	CH	CH	$\begin{array}{c} \text{O} \\ \parallel \\ \text{CCH}_3 \end{array}$	CH <sub>3</sub>	OCH <sub>3</sub>	OCH <sub>3</sub>	
threo	CH	CH	$\begin{array}{c} \text{O} \\ \parallel \\ \text{CCH}_3 \end{array}$	CH <sub>3</sub>	OCH <sub>3</sub>	CH <sub>3</sub>	

The sulfonamide derivatives having erythro stereochemistry of the above formula(I) according to the present invention are useful as herbicides. The applied method is given below.

[Utility]

5 The compounds according to the present invention represent very high activity as pre- or post-emergence herbicides and water surface treatment or leaf treatment herbicides for rice.

The used amount of compound of the present invention is decided by several factor, that is, kinds of weeds, climate or weather, formulations  
10 selected, the applied method or the size of weed etc..

The active ingredients can be generally used from 1 g to 1 kg per hectare. Smaller quantity may be used in soil containing low organic matter or sandy soil, young plant or when the herbicidal effect is need of short-termed duration.

15 The compounds according to the present invention are especially effective as ingredient for control of weed in rice and wheat field, especially leaf-width weed, graminaceae weed and annual or perennial weed. The compounds are particularly effective for control of barnyard grass.

20 The list of weeds controllable by the compounds of the present invention is given below.

[the list of weeds]

dicotyledon weeds genus:

Sinapis, Lepidium, Galium, Stellaria, Matricaria, Anthemis, Galinsoga,  
25 Chenopodium, Urtica, Senecio, Amaranthus, Portulaca, Xanthium,  
Convolvulus, Ipomoea, Polygonum, Sesbania, Ambrosia, Cirsium,

Carduus, Sonchus, Solanum, Rorippa, Rotala, Lindernia, Lamium, Veronica, Arbutilon, Emex, Datura, Viola, Galeopsis, Papaver, Centaurea.

monocotyledon weeds genus:

5 Echinochloa, Setaria, Panicum, Digitaria, Phleum, Poa, Festuca, Eleusine, Brachiaria, Lolium, Bromus, Avena, Cyperus, Sorghum, Agropyron, Cynodon, Monochoria, Fimbristylis, Sagittaria, Eleocharis, Scirpus, Paspalum, Dactyloctenium, Agrostis, Alopecurus, Apera, Heteranthera, Leptochloa.

10 The compounds of the present invention can be used as alone or in combination with two, three or four additives with other herbicides. The appropriate herbicides for mixed-using with the compounds of the present invention are given below. It is particularly useful for control of weeds to use the mixture of the compounds of the present-invention and the below  
15 herbicides.

Common Name

acetochlor	acifluorfen
AC 252,214 (imazaquin)	AC 263,499 (imazethapyr)
acrolein	alachlor
20 ametryn	amitrole
AMS (ammonium sulfate)	asulam
assure	atrazine
BAS-514 (quinclorac)	barban
benefin	bensulfuron methyl
25 bensulide	bentazon
benzofluor	benzoylprop
benzofluor	benzoylprop



bifenox	bromacil
bromoxynil	butachlor
buthidazole	butralin
butylate	cacodylic acid
CDAA (allidochlor)	CDEC (sulfallate)
CGA 82725 (chlorazifop)	CH-83 (isopolinate)
chloramben	chlorbromuron
chlorimuron ethyl	chloroxuron
chlorporpham	chlorsulfuron
chlortoluron	cinmethylin
clethodim	clomazone
cloproxydim	clopyralid
CMA	cyanazine
cycloate	cycluron -
cyperquat	cyprazine
cyprazole	cypromid
dalapon	dazomet
DCPA (propanil)	desmediphan
desmetryn	diallate
dicamba	dichlorbenil
dichlorprop	dichlofop
diethatyl	difenzoquat
dinitramine	dinoseb
diphenamid	dipropetryn
diquat	diuron
DNOC (dinitrophenol)	DOWCO 453 ME (haloxyfop)
	Trade-mark

DPX-M6316 (thifensulfuron-methyl)	DSMA (methylarsonic acid)
endothall	EPTC (thiocarbamate)
ethalfluralin	ethofumesate
express	fenac
fenoxapropethyl	fenuron
fenuron TCA	flamprop
fluazifop	fluazifopbutyl
fluazifop-P	fluchloralin
fluometuron	fluorochloridone
fluorodifen	fluoroglycofen
fluridone	fomesafen
fosamine	glyphosate
haloxyfop	harmony
hexaflurate	hexazinone
HW-52 (etobenzanid)	imazamethabenz
imazapyr	imazaquin
imazethapyr	ioxynil
isopropalin	isoproturon
isouron	isoxaben
karbutilate	lactofen
lenacil	linuron
MAA (methylarsonic acid)	MAMA (methylarsonic acid)
MCPA (metaxon)	MCPB (4-(4-chloro-o-tolyloxy)-butyric acid): name of substance
mecoprop	mefluidide
methalpropalin	methabenzthiazuron
me tham	methazole

methoxuron	metolachlor
metribuzin	metsulfuron methyl
MH	molinate
monolinuron	monuron
monuron TCA (sodium trichloroacetate)	MSMA (methylarsonic acid)
My-93 (dimepiperate) Trade-mark	naproparnide
naproanilide	naptalam
neburon	nitralin
nitrofen	nitrofluorfen
norea	norfrurazon
NTN-801 (mefenacet)	oryzalin
oxadiazon	oxyfluorfen
paraquat	pebulate
pendimethalin	perfluidone
phenmedipham	picloram
PPG-1013	pretilachlor
procyazine	profluralin
prometon	prometryn
pronamide	propachlor
propanil	propazine
propham	prosulfahn
prynachlor	pyrazon
pyrazolate	quizalofop
quizalofop ethyl	SC-2957 (esprocarb)
secbumeton	sethoxydim
siduron	simazine



SL-49 (prazoxyfen)	sulfometuron methyl
TCA (sodium trichloroacetate)	tebuthiuron
terbacil	terbuchlor
terbuthylazine	terbutol
terbutryn	thiameturon methyl
thiobencarb	triallate
triciopyr	tridiphane
trifluralin	trimeturon
2,4-D ((2,4-dichloro phenoxy) acetic acid): name of substance	2,4-DB (4-(2,4-dichloro phenoxy) butyric acid): name of substance
vernolate	X-52 (chlomethoxyfen)
xylachlor	Saturn
KH-218 (trifenofoc)	NSK-850 (thenylchlor)
Pyrazoxyfen	Dimension
CH-900 (cafenstrole)	Mefenacet -
TSH-888 (pyributicarb)	Dymron
Dimepiperate	Isoxapyrifos
Phenobenzuron	JC-940
Esprocab	Methylbencab
Phenopylate	Benfuresate
S-275 (disulfoton)	Quinclorac
Londax	NC-311 (pyrazosulfuron ethyl)
TH-913 (imazosulfuron)	HW-52 (etobenzanid)
DEH-112 (cyhalofop-butyl)	SKH-301
Bromobutide	BAS517H (cycloxydim)
RE45601 (clethodim)	RE36290 (cloproxydim)
RO173664 (propaquizafop)	HOE075032 (amidosulfuron)

ICIA6051	DPX <sup>a</sup> 7881 (ethametsulfuron-methyl)
MW80 (dithianon)	CGA136872 (primisulfuron-methyl)
DPXV9360 (nicosulfuron)	DPXE9636 (rimsulfuron)
SL950 (nicosulfuron)	ICIA02957 (esprocarb)
CGA142464 (cinosulfuron)	MY15 (clomeprop) Trade-mark
MON7200 (dithiopyr)	WL95481 (cinmethylin)
DPXY6202 (quizalofop)	MON15100 (dithiopyr)
SL160 (flazasulfuron)	ICIA0224 (glyphosate)
LS83556 (mesyl(methyl)carbamoyl methylamino methyl phosphonic acid)	BAS518H (cycloxydim)
CGA131036 (triasulfuron)	DPXL5300 (tribenuron-methyl)
HOE70542 (fenchlorazole-ethyl)	ICIA0604 (tralkoxydim)
ICIA0574 (prosulfocarb)	LS846215
[Formulation]	

Formulations for the use of the compounds of formula (1) can be prepared in conventional ways. They include dusts, granules, pellets, solutions, suspensions, emulsions, wettable powders, emulsifiable concentrates and the like. Many of these may be applied directly.

Sprayable formulations can be prepared in suitable media and used at spray volumes of from a few liters to several hundred liters per hectare. High strength compositions are primarily used as intermediates for further formulation. The formulations, broadly, contain about 0.1% to 98.9% by weight of active ingredient(s) and at least one of (1) about 0.1% to 20% surfactant(s) and (2) about 1% to 99.8% solid or liquid inert diluent(s) are recommended. More specially, the formulations will contain these ingredients in the following approximate proportions:

Table 2.

Formulations	Weight Percent(%)		
	Active Ingredient	Diluent Surface	Active Agent
Wettable Powders	20~90	1~74	1~10
Oil Suspension, Emulsions, Solution	3~50	40~95	0.1~15
Emulsifiable Concentrates			
Aqueous Suspension	10~50	40~84	1~20
Dusts	1~25	70~98.9	0.1~5
Granules and Pellets	0.1~95	5~99.8	0.1~15
High strength Composition	90~98.9	1~10	0.1~2

Lower or higher levels of active ingredient can, of course, be present depending on the intended use and the physical properties of the compound. Higher ratios of surface active agent to active ingredient are sometimes desirable, and are achieved by incorporation into the formulation or by tank mixing.

Typical solid diluents are mentioned in the writings of Watkins, et al. ("Handbook of Insecticide Dust Diluents and Carrier" 2nd Ed., Dorland Books, Caldwell, N.J.,) and other solid diluents can be used.

The more absorptive diluents are preferred for wettable powders and the denser ones for dusts.

Typical liquid diluents and solvents are mentioned in the writings of Marsden ("Solvents Guide", 2nd Ed., Interscience, New York, 1950).

Solubility under 0.1% is preferred for concentrated suspension;



concentrated solution is preferably stable against phase separation at 0°C.

The surface active agents and their using method is mentioned in the writings of McCutcheon (McCutcheon's Detergents and Emulsifiers Annual, Mc Publishing Corp., Ridgewood, N. J.,) and Sisely et al. (Sisely  
5 and Wood, "Encyclopedia of Surface Active Agents", Chemical Publishing Co., Inc., New York, 1964).

All the above formulations may contain a small amount of additives to reduce foaming, caking, corrosion and the growth of microorganisms.

The preparation methods of such compositions are well known. A  
10 solution can be made only by blending properties and a fine solid composition by blending and pulverizing.

Suspension agents can be made by wet milling method (U.S. Patent No. 3,060,084) and granules and pellets can be made by spraying the active ingredient on preformed granular carrier, or by Agglomeration method  
15 (J.E. Browing, "Agglomeration" Chemical Engineering, Dec. 4,1967, pp147 / "Perry's Chemical Engineer's Handbook," 5th Ed., Mcgraw-Hill, New York, 1973, pp 8-57ff).

For further information regarding the art of formulations, see for example: US patent No. 3,235,361 / 3,309,192 / 2,891,855, G. C. Klingman,  
20 "Weed Control as a Science", John Wiley and Sons, Inc., New York, 1961, pp.81-96 / J. D. Fryer and S. A. Evans, "Weed Control Handbook", 5th Ed., Blackwell Scientific Publications Oxford, 1968, pp.101~103.

The compounds of the present invention can be used independently and may be used in combination with any other commercial herbicides.

25 To specify some more the manufacturing and using of the compounds of the present invention, the detailed examples are described below.



EXAMPLE 1

Erythro-2-(1-acetoxy-2-fluoro-*n*-butyl)-*N*-(1,1-dimethylethyl)-3-pyridinesulfonamide

To an erythro-*N*-(1,1-dimethylethyl)-2-(2-fluoro-1-hydroxy-*n*-butyl)-3-pyridinesulfonamide (1.0 g) dissolved in 20 *ml* of methylene chloride were added acetic anhydride (0.37g), pyridine(0.29 g) and *N,N*-dimethylaminopyridine(50 mg). And the reaction mixture was stirred for 2 hours at room temperature. After the reaction was completed the reaction mixture was diluted with water, acidified with 5% hydrochloric acid solution, and extracted with methylene chloride. The separated organic layer was washed with sodium bicarbonate solution and water( $\times 2$ ), dried with magnesium sulfate, filtered and concentrated to afford 1.1 g of the desired product.

$^1\text{H}$  NMR(200MHz,  $\text{CDCl}_3$ ) :  $\delta$  0.93(t, 3H), 1.3(s, 9H), 1.6 ~ 1.9(m, 2H), 2.8(s, 3H), 4.6 ~ 5.0(m, 1H), 5.6(bs, 1H), 6.54 ~ 6.61(dd, 1H), 7.3 ~ 7.4(m, 1H), 8.2 ~ 8.3(m, 1H), 8.65 ~ 8.75(m, 1H).

EXAMPLE 2

Erythro-2-(1-acetoxy-2-fluoro-*n*-butyl)-3-pyridinesulfonamide

An Erythro-2-(1-acetoxy-2-fluoro-*n*-butyl)-*N*-(1,1-dimethylethyl)-3-pyridinesulfonamide was dissolved in 20 *ml* of trifluoroacetic acid. And the reaction mixture was stirred for overnight at room temperature. The reaction mixture was concentrated under the reduced pressure, the residue was washed with sodium bicarbonate solution, dried with magnesium sulfate, filtered and concentrated. The obtained residue was treated with

23

ethyl acetate/n-hexane to afford 0.5 g of the desired product.

$^1\text{H}$  NMR(200MHz,  $\text{CDCl}_3$ ) :  $\delta$  1.06(t, 3H), 1.6 ~ 2.1(m, 2H),  
2.13(s, 3H), 4.7 ~ 5.1(m, 1H),  
5.65(br, 1H), 6.61(t, 1H), 7.4 ~  
7.5(m, 1H), 8.4 ~ 8.5(m, 1H), 8.8  
~ 8.9(m, 1H).

### EXAMPLE 3

Erythro-2-(1-acetoxy-2-fluoro-*n*-butyl)-N-[(4,6-dimethoxypyrimidin-2-yl)aminocarbonyl]-3-pyridinesulfonamide [ Compound No. 1 ]

To an erythro-2-(1-acetoxy-2-fluoro-*n*-butyl)-3-pyridinesulfonamide (0.5 g) dissolved in acetonitrile(20 ml) was added phenyl N-(4,6-dimethoxypyrimidin-2-yl) carbamate at room temperature. To the reaction mixture was added 1,8 - diazabicyclo[5.4.0] undec-7-ene(herein after, "DBU" ; 0.29 g). And the reaction mixture was stirred for 2 hours at room temperature, diluted with methylene chloride, acidified with 5% hydrochloric acid solution, and extracted with methylene chloride. The separated organic layer was washed with water( $\times 2$ ), dried with magnesium sulfate, filtered and concentrated. The obtained residue was treated using ethyl ether to afford 0.6 g of the desired product(white solid).

m.p.: 184 ~ 186  $^{\circ}\text{C}$

$^1\text{H}$  NMR(200MHz,  $\text{CDCl}_3$ ) :  $\delta$  0.98(t, 3H), 1.6 ~ 2.0(m, 2H), 2.04(s, 3H), 3.99(s, 6H), 4.7 ~ 5.1(m, 1H), 5.8(s, 1H), 6.6 ~ 6.7(dd, 1H), 7.3(br, 1H), 7.45 ~ 7.55(m, 1H), 8.6 ~ 8.7(m, 1H), 8.8 ~ 8.9(m, 1H).

EXAMPLE 4

Erythro-*N*-[(4,6-dimethoxypyrimidin-2-yl)aminocarbonyl]-2-(2-fluoro-1-hydroxy-*n*-butyl)-3-pyridinesulfonamide [ Compound No. 2 ]

To an erythro-2-(1-acetoxy-2-fluoro-*n*-butyl)-*N*-[(4,6-  
5 dimethoxypyrimidin-2-yl)aminocarbonyl]-3-pyridinesulfonamide(0.3 g)  
dissolved in methanol (10 *ml*) was added lithium hydroxide(55 mg) at  
room temperature. After stirring for 4 hours the reaction mixture was  
diluted with methylene chloride(100 *ml*) and acidified with 5%  
hydrochloric acid solution. The separated organic layer was washed  
10 with water( $\times 2$ ), dried with magnesium sulfate, filtered and concentrated.  
The obtained residue was treated with ethyl ether to afford 0.2 g of the  
desired product(solid).

m.p.: 129 ~ 130 °C

EXAMPLE 5

15 Erythro-2-(1-acetoxy-2-fluoro-*n*-butyl)-*N*-[(4,6-dimethoxypyrimidin-2-yl)  
aminocarbonyl]benzenesulfonamide [ Compound No. 3 ]

To an erythro-2-(1-acetoxy-2-fluoro-*n*-butyl)benzenesulfonamide(2  
g) dissolved in acetonitrile(20 *ml*) was added phenyl *N*-(4,6-  
dimethoxypyrimidin-2-yl) carbamate. To the reaction mixture was  
20 added DBU(1 *ml*). The reaction mixture was stirred for 30 minutes at  
room temperature, diluted with methylene chloride(100 *ml*) and acidified  
with 5% hydrochloric acid solution(50 *ml*). The separated organic layer  
was washed with water( $\times 2$ ), dried with magnesium sulfate, filtered and  
concentrated. The obtained residue was treated with ethyl acetate/*n*-  
25 hexane/ethyl ether to afford 2.6 g of the desired product(white solid).

m.p.: 172 ~ 174 °C



25

$^1\text{H}$  NMR(200MHz,  $\text{CDCl}_3$ ) :  $\delta$  0.94(t, 3H,  $J=8\text{Hz}$ ), 1.54 ~ 1.80(m, 2H), 2.00(s, 3H), 3.99(s, 6H), 4.66 ~ 4.93(m, 1H), 5.76(s, 1H), 6.74(dd, 1H,  $J_1=14.8\text{Hz}$ ,  $J_2=3\text{Hz}$ ), 7.14(brs, 1H), 7.49 ~ 7.62(m, 3H), 8.34 ~ 8.35(m, 1H), 13.06(brs, 1H).

IR(KBr) :  $\nu$  (C=O) 1710, 1755  $\text{cm}^{-1}$

#### EXAMPLE 6

Erythro-*N*-[(4,6-dimethoxypyrimidin-2-yl)aminocarbonyl]-2-(2-fluoro-1-hydroxy-*n*-butyl)benzenesulfonamide [Compound No. 4]

To an erythro-2-(1-acetoxy-2-fluoro-*n*-butyl)-*N*-[(4,6-dimethoxypyrimidin-2-yl)aminocarbonyl]benzenesulfonamide(2 g) dissolved in tetrahydrofuran (60 mL) were added lithium hydroxide(0.8 g) and water(10 mL) at room temperature. After stirring for 12 hours the reaction mixture was acidified with 5% hydrochloric acid solution at 0 °C and diluted with ethyl acetate(100 mL). The separated organic layer was washed with water, dried with magnesium sulfate, filtered and concentrated. The obtained residue was treated with ethyl ether/*n*-hexane to afford 1.7 g of the desired product(solid).

m.p.: 132 ~ 134 °C

$^1\text{H}$  NMR(200MHz,  $\text{CDCl}_3$ ) :  $\delta$  0.95(t, 3H,  $J=8\text{Hz}$ ), 1.57 ~ 1.87(m, 2H), 3.86 ~ 3.92(brs, 1H), 3.96(s, 6H), 4.58 ~ 4.90(m, 1H), 5.76(s, 1H), 5.79 ~ 6.00(m, 1H), 7.27 ~ 8.16(m, 5H), 12.83(brs, 1H).



IR(KBr) :  $\nu$  (C=O)  $1710\text{ cm}^{-1}$

#### EXAMPLE 7

The herbicidal effect of the compounds of the present invention was tested by the greenhouse test, the method is as followings.

5 Pre-emergence test

To produce a suitable preparation of active compound, 1 part by weight of active compound was mixed with 5 parts by weight of acetone, 1 part by weight of alkylaryl polyglycol ether as emulsifier was added and the solution diluted with water to the desired concentration. Seeds of the  
10 test plants are shown in normal soil and, after 24 hours, watered with the preparation of the active compound.

It is expedient to keep constant the amount of water per unit area.

The concentration of the active compound in the preparation is of no importance, only the amount of active compound applied per unit area  
15 being decisive. After three weeks, the degree of damage to the plants was rated in % damage in comparison to the development of the untreated control.

The figures denote :

0% = no action (like untreated control)

20 20% = slight effect

70% = herbicidal effect

100% = total destruction.

In this test, the active compounds(I) according to the preparation  
examples exhibited a better herbicidal activity against mono- and  
25 dicotyledon weeds.

EXAMPLE 8post-emergence test

To produce a suitable preparation of active compound, 1 part by weight of active compound was mixed with 5 parts by weight of acetone, 1 part by weight of emulsifier was added and the solution diluted with water to the desired concentration.

Test plants which had a height of 5~15 cm were sprayed with the preparation of the active compound in such a way as to apply the particular amounts of active compound desired per unit area. The concentration of the spray liquid was so chosen that the particular amounts of active compound desired were applied in 2,000 l of water / ha. After three weeks, the degree of damage to the plants was rated in % damage in comparison to the development of the untreated control.

The figures denote :

0% = no action(like untreated control)

20% = slight effect

70% = herbicidal effect

100% = total destruction.

In this test, the active compounds(I) according to the preparation examples exhibited a better herbicidal activity against mono- and dicotyledon weeds.

EXAMPLE 9Fresh-water treatment paddy submerged test

A plastic pot having a surface area of 60cm<sup>2</sup> or 140cm<sup>2</sup> was filled with a small amount of fertilizer, after then, the sterilized paddy soil of puddled state at the depth of 5 cm.

Seeds of barnyard grass, umbrella plant, dayflower, monochoria, toothcup, smartweed, and bulrush et al. and perennial nutrition body of flat-sedge and arrowhead et al., were seeded or planted in surface layer of soil, and pregerminated rice with 2~3 leaves was transplanted one root per  
5 pot at the depth of 2 cm.

After planting, the pot was watered for a day at the depth of 2 cm and the manufactured herbicide was spot-treated on the plant in manner similar to the field condition (4 mg/pot).  
Two weeks after treatment, herbicidal effect was measured by the same  
10 survey standard as that for field condition.

It is understood that the above examples are illustrative but not limitative of the present invention and that other embodiments within the spirit and scope of the invention will suggest themselves to those skilled in the art.

15 The following Table 3 represents pre- and post-emergence herbicidal effect of active ingredients.

20

25

Table 3. PRIMARY SCREENING (PADDY SUBMERGED)-Herbicide

Compound No.	DAT*	kg/ha	ORYSA <sup>(1)</sup> (3 Leafs)	ECHOR <sup>(1)</sup>	SCPJU <sup>(2)</sup>	MOOVA <sup>(3)</sup>	CYPSE <sup>(4)</sup>	SAGPY <sup>(5)</sup>
1	2	0.1	0	100	100	100	100	90
		0.025	0	100	100	100	100	90
3	2	0.05	0	90	100	90	100	100
		0.0125	0	30	100	90	100	100
4	2	0.05	0	90	100	100	100	100
		0.0125	0	60	100	80	100	100

(note)

\* DAT : Day After Treatment

(1) ORYSA : *Oryza sativa* cv. Dongjin : Rice(2) ECHOR : *Echinochloa crus-gall* P.BEAUV. var. oryzicola OHWL. :

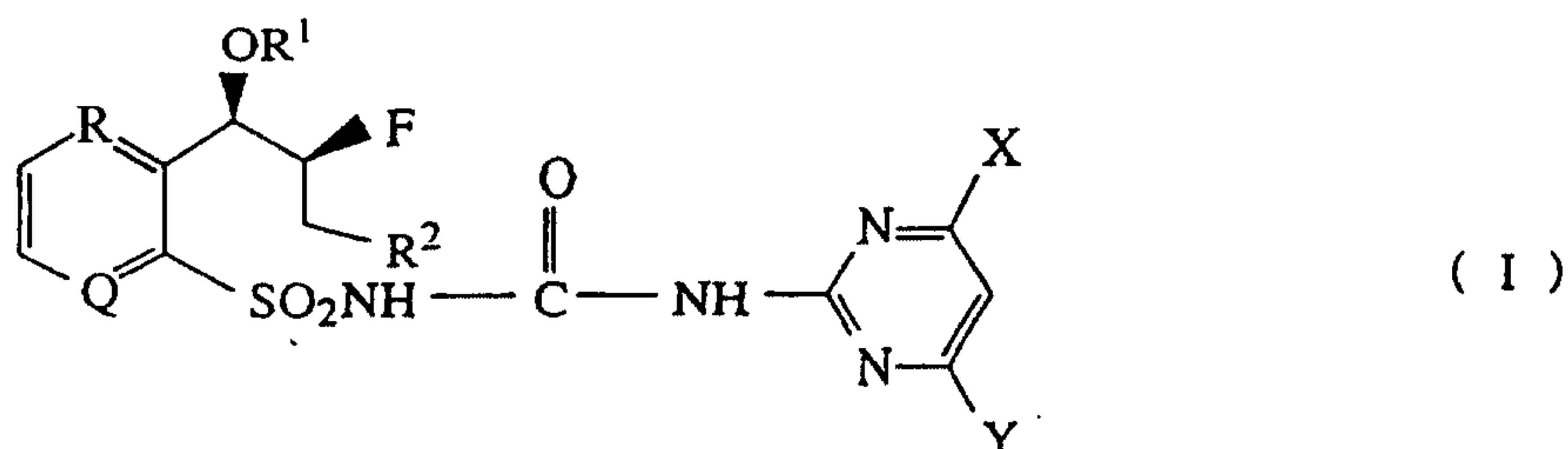
Barnyard grass

(2) SCPJU : *Scirpus juncoides* ROXB. : Bulrush(3) CYPSE : *Cyperus serotinus* ROTTB. : Flat-sedge(4) MOOVA : *Monochoria vaginalis* PRESL. : Monochoria(5) SAGPY : *Sagittaria pygmaea* MIQ. : Arrow head



# CLAIMS

1. A compound of the formula (I) having erythro stereochemistry,



wherein,

R is N and Q is CH;

R<sup>1</sup> is R<sup>a</sup>-C(=O)- or R<sup>a</sup>-X<sup>a</sup>-C(=O)- group, wherein R<sup>a</sup> is C<sub>1</sub>-C<sub>3</sub> alkyl, C<sub>1</sub>-C<sub>3</sub> haloalkyl, C<sub>2</sub>-C<sub>3</sub> alkenyl or C<sub>2</sub>-C<sub>3</sub> alkynyl group, wherein X<sup>a</sup> is O, S, NH or NR<sup>a</sup> group;

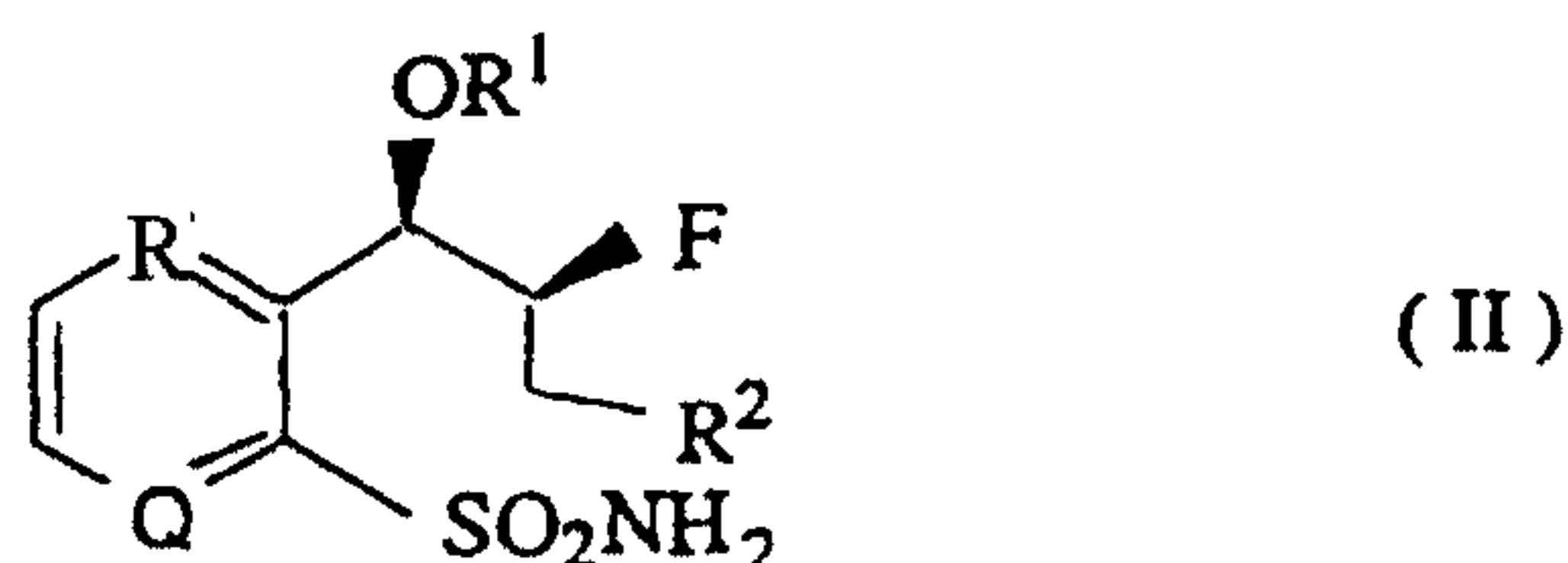
R<sup>2</sup> is C<sub>1</sub>-C<sub>2</sub> alkyl group; and

X and Y are independently selected from halogen atoms, C<sub>1</sub>-C<sub>3</sub> alkyl, C<sub>1</sub>-C<sub>2</sub> alkoxy and C<sub>1</sub>-C<sub>2</sub> haloalkoxy groups.

2. A compound as defined in claim 1, wherein said R<sup>1</sup> is an acetyl group, and said X and Y are methoxy groups.

3. A compound as defined in claim 1, wherein said compound of formula (I) is erythro-2-(1-acetoxy-2-fluoro-n-butyl)-N-[(4,6-dimethoxy-pyrimidin-2-yl) aminocarbonyl]-3-pyridinesulfonamide.

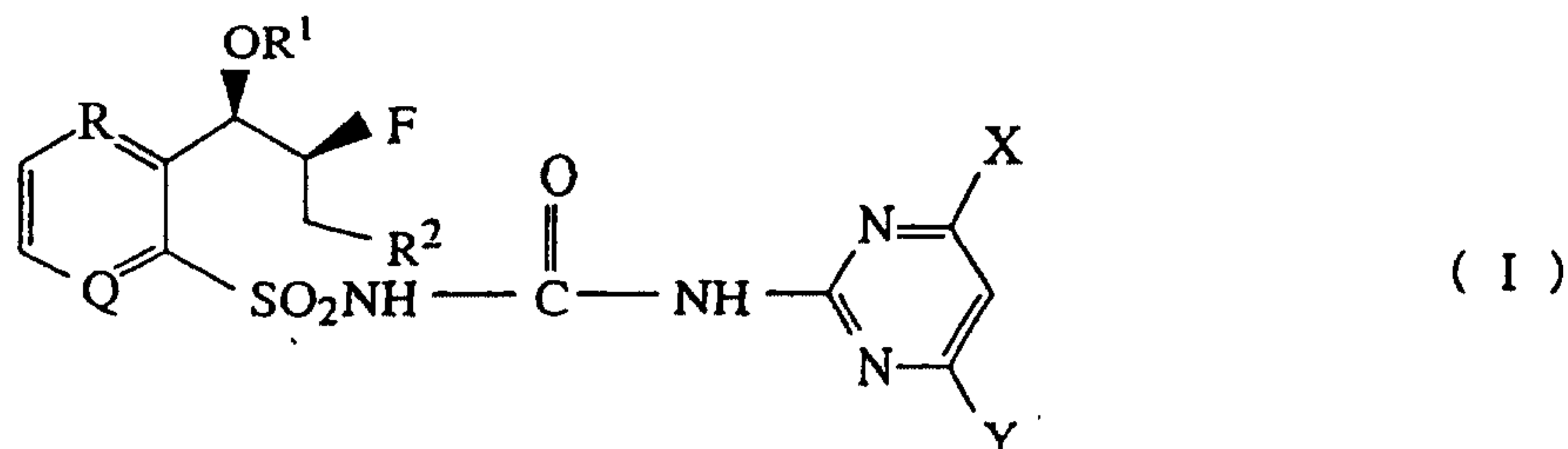
4. An intermediate compound of formula (II) having erythro stereochemistry,



wherein, R<sup>1</sup>, R<sup>2</sup>, R and Q are respectively as defined in claim 1.

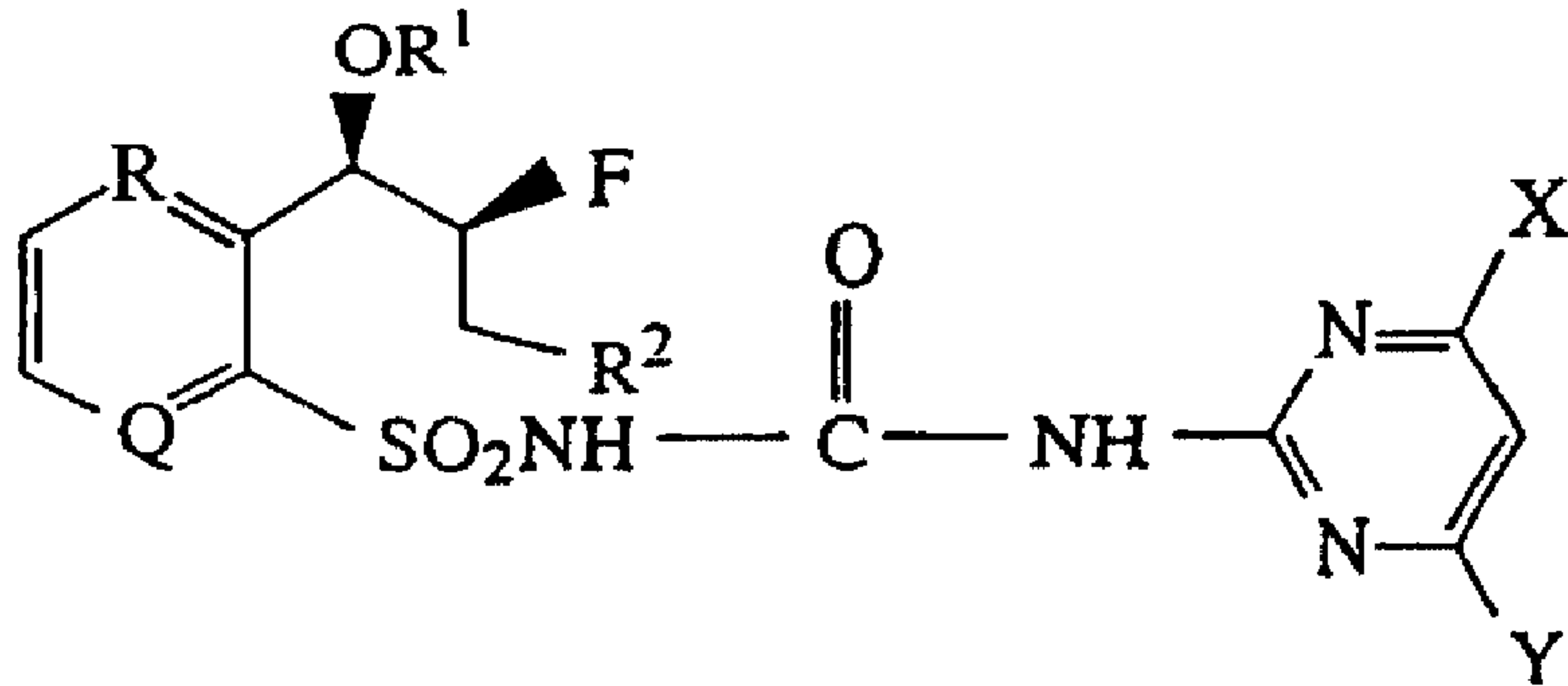
5. An intermediate compound as defined in claim 4, wherein said compound of formula (II) is erythro 2-(1-acetoxy-2-fluoro-n butyl)-3-pyridinesulfonamide.

6. A herbicidal composition comprising a herbicidally effective amount of at least one compound of formula (1):



wherein R, Q, R<sup>1</sup>, R<sup>2</sup>, X and Y are as defined in the claim 1, in association with a herbicidally acceptable carrier.

7. A herbicidal composition as defined in claim 6, wherein R<sup>1</sup> is an acetyl group; Q is CH; R is N; and X and Y are methoxy groups.
8. A herbicidal composition as defined in claim 6, wherein said compound of formula (I) is erythro-2-(1-acetoxy-2-fluoro-n-butyl) N-[(4,6-dimethoxypyrimidin-2-yl)aminocarbonyl]-3-pyridinesulfonamide.



( I )