

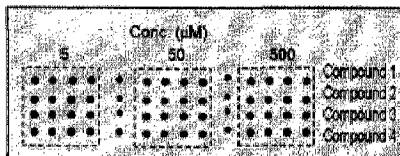


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 (72) Inventeurs/Inventors:  
 NISHIMURA, SHINICHIRO, JP;  
 MIYOSHI, RISHO, JP;  
 NARUCHI, KENTARO, JP;  
 TANAKA, MASAKAZU, JP;  
 SATO, MASAHARU, JP  
 (73) Propriétaire/Owner:  
 MEDICINAL CHEMISTRY PHARMACEUTICALS, CO.,  
 LTD., JP  
 (74) Agent: GOWLING WLG (CANADA) LLP

(54) Titre : ANTICORPS ANTI-MUC1 OU FRAGMENT DE LIANT D'ANTIGENE DE CEUX-CI ET LEURS UTILISATIONS  
 (54) Title: ANTI-MUC1 ANTIBODY OR ANTIGEN-BINDING FRAGMENT THEREOF AND USES THEREOF

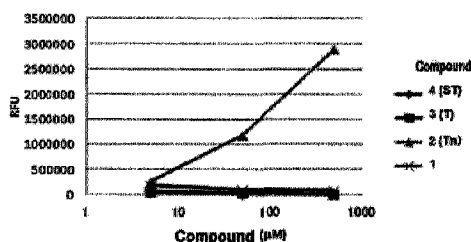
a) Microarray arrangement



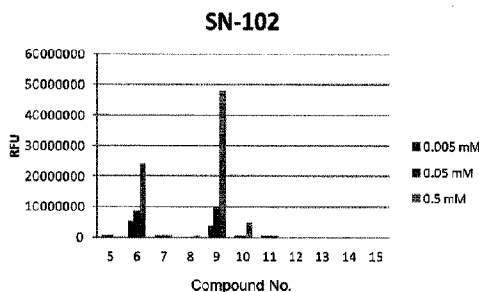
b) Microarray image



c) Fluorescence strength



d)



(57) **Abrégé/Abstract:**

The present invention provides: an antibody exhibiting specificity for MUC1, the antibody having a glycan structure expressed at high levels in cancer cells; a method for manufacturing this antibody; and a novel means and method for the diagnosis and prevention and/or treatment of cancer using this antibody. The present invention is a monoclonal antibody to human MUC1, wherein the antibody specifically recognizes a glycopeptide having a human MUC1 tandem unit and furthermore having an O-linked glycan core (O(Tn)) in any one of the threonine and serine in the amino acid sequence of this human MUC1 tandem unit. A method for detecting MUC1 in a human body-fluid sample. A kit including this monoclonal antibody. A pharmacological composition for the prevention and/or treatment of a malignant tumor, the pharmacological composition containing this monoclonal antibody as an active ingredient.

### Abstract

The present invention provides: an antibody exhibiting specificity for MUC1, the antibody having a glycan structure expressed at high levels in cancer cells; a method for manufacturing this antibody; and a novel means and method for the diagnosis and prevention and/or treatment of cancer using this antibody. The present invention is a monoclonal antibody to human MUC1, wherein the antibody specifically recognizes a glycopeptide having a human MUC1 tandem unit and furthermore having an O-linked glycan core (O(Tn)) in any one of the threonine and serine in the amino acid sequence of this human MUC1 tandem unit. A method for detecting MUC1 in a human body-fluid sample. A kit including this monoclonal antibody. A pharmacological composition for the prevention and/or treatment of a malignant tumor, the pharmacological composition containing this monoclonal antibody as an active ingredient.

## Description

Title of Invention: Anti-MUC1 Antibody or Antigen-Binding Fragment Thereof and Uses Thereof

5

[Technical Field]

[0001]

The present invention relates to an anti-MUC1 antibody, or an antigen-binding fragment thereof, and the use thereof. More particularly, it relates to an antibody to an MUC1 glycopeptide, or an antigen-binding fragment thereof, and to a diagnostic technique and prevention and/or therapeutic technique for malignant tumors employing the same.

15

[Background Art]

[0002]

MUC1 is a type of mucin glycoprotein. It comprises the core protein coded for by the MUC1 gene (*MUC1*) and numerous sugar chains that are bonded to the core-protein by O-type sugar chain bonds. Mucin comes in the form of secretory mucin that is produced by epithelial cells and the like, and membrane-bound mucin that comprises a hydrophobic transmembrane portion and is bound to the cellular membrane. MUC1 is a membrane-bound mucin of epithelial cells that is present in normal cells on the distal end surface of mammary gland cells and in milk fat droplets, and in a number of glandular epithelial cells, such as in the pancreas and kidneys (Nonpatent Reference 1). Its molecular size is greater than or equal to 400 kDa, of which 50% is comprised of O-bond-type sugar chains. This glycoprotein is comprised of a short N-terminal region, a central region comprised of tandem repeats 25% of which are accounted for by amino acids having hydroxyl groups, a transmembrane region comprised of 31 amino acids, and a short C-terminal region on the cytoplasm side. The extracellular region containing

the central region is severed and released under various conditions. Each tandem repeat (tandem unit) is comprised of 20 amino acids (Pro-Asp-Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr-Ser-Ala) having five sites that can be modified by O-sugar chains. The number of tandem repeats varies between 20 to 125 by allele, so this region is referred to as a variable number of tandem repeats (VNTR). The VNTR region undergoes size polymorphism in which the number of repeats that is expressed varies genetically by individual. Four types of sequence polymorphs are known based on the genetic mutation of specific amino acids. Within this sequence polymorphism, the frequency of the mutation from Pro-Asp-Thr-Arg (PDTR) to Pro-Glu-Ser-Arg (PESR) is high (Nonpatent Reference 2).

[0003]

MUC1 is known to be overexpressed in many cancers, such as breast cancer, prostate cancer, hepatocellular carcinoma, pancreatic cancer, colon cancer, and ovarian cancer. In particular, overexpression of 90% or more is observed in breast cancer, ovarian cancer, and pancreatic cancer. Further, heightened expression of MUC1 accompanies an adverse prognosis of various cancers, with the concentration of free MUC1 in the blood rising in cancer patients (Nonpatent Reference 1).

[0004]

The sugar that is initially transferred by O-sugar chain modification to the serine and threonine residues of the VNTR regions of MUC1 with the greatest frequency is GalNAc (sometimes denoted as Tn). As a result, Tn antigen is produced. Although Tn is rarely seen in normal MUC1, it is found in cancer-derived MUC1. Next, sialic acid, galactose, or GlcNAc is added to the Tn, producing sialyl-Tn (STn), core 1 (T), or core 2. When sialic acid is added to core 2, sialyl T (ST) is produced. Other sugar chains are not further added to STn, but GlcNAc and GalNAc are transferred to Tn. In cancer cells, O-type sugar chains are incompletely processed, causing expression of the sugar antigens Tn (GalNAc  $\alpha$ -1-Ser/Thr), STn (Sia  $\alpha$ 2-6 GalNAc  $\alpha$ -1-O-Ser/Thr), T (Gal  $\beta$ 1-3GalNAc  $\alpha$ -1-O-Ser/Thr), core 2 (GlcNAc  $\beta$ 1-3GalNAc  $\alpha$ 1-O-Ser/Thr), ST (Sia  $\alpha$ 2-3Gal  $\beta$ 1-3GalNAc  $\alpha$ 1-O-Ser/THR/Sia  $\alpha$ 2-6(Gal  $\beta$ 1-3)GalNAc  $\alpha$ 1-O-Ser/Thr) that are common in cancers. As the cancer progresses, the antigen structure (epitope) changes due to different sugar chain modification such as of the five sites in the tandem repeats of

MUC1 that are modifiable with O-sugar chains (Nonpatent Reference 4). Multiple core structures are known for the O-glycan to which GalNAc is initially transferred and numbers have been assigned. The core structures of cores 0, 1, and 2 are given below:

Core 0 (Tn antigen): GalNAc

5 Core 1 (T antigen): Gal $\beta$ 1-3GalNAc

Core 2: Gal $\beta$ 1-3(GlcNAc $\beta$ 1-6) GalNAc

[0005]

The addition of a sugar chain by O-glycosylation of the MUC1 protein plays important roles in the protection of the epithelial cell layer, immune response, cell attachment, and inflammatory response, as well as in cancerization and cancer metastasis. A relation has been reported between the overexpression of MUC1 due to cancerization and the dramatic change of O-glycosylation on the one hand and cancerization and cancerous metastasis on the other. Further, research and development into monoclonal antibodies to MUC1 as diagnostic drugs and treatment drugs for breast cancer and ovarian cancer is advancing (Nonpatent Reference 1). Recently, the interaction between MUC glycoprotein and galectin has been found to be important to cancer progression and metastasis (Nonpatent Reference 5).

[0006]

Numerous monoclonal antibodies to purified MUC1 and synthetic peptides and glycopeptides derived from MUC1 have been reported (Patent References 1 to 5, Nonpatent References 6 and 7). The minimum sequence recognition of most of these antibodies is thought to lie in the Ala-Pro-Thr-Arg-Pro-Ala-Pro among the peptides in the tandem repeats of MUC1. The threonine that is contained in this sequence is considered to be heavily O-glycosylated, and is thus thought to have an effect on the selectivity and affinity of antibodies binding MUC1. However, for all of the monoclonal antibodies in the above reports, even when a difference based on the presence or absence of sugar chain bonds in the peptides making up the epitope has been identified, no difference has been identified in the sugar chain structure. Thus, cancer cell selectivity has been inadequate. By contrast, the present inventors have prepared antibodies with a high cross-reactivity rate with normal tissue-associated structures relative to the cancer-related structure STn of MUC1 (Patent References 6 and 7).

However, even these antibodies have difficulty in accurately recognizing differences in various sugar chain peptide structures in the form of the O-glycosylated core peptides and core peptide structures of MUC1.

[0007]

5 Patent Reference 1: JP Patent No.3698370

Patent Reference 2: JP-A-2002-502621

Patent Reference 3: JP-A-2003-519096

Patent Reference 4: US-A-2006/0292643

Patent Reference 5: JP-A-2010-505775

10 Patent Reference 6: WO2010/050528

Patent Reference 7: WO2011/135869

Patent Reference 8 : JP-A-2006-111618

[0008]

Nonpatent Reference 1: Beatson et al., Immunotherapy 2: 305-327 (2010)

15 Nonpatent Reference 2: Engelmann et al., J. Biol. Chem. 276: 27764-27769 (2001)

Nonpatent Reference 3: Bafina et al., Oncogene 29: 2893-2904 (2010)

Nonpatent Reference 4: Clin.Cancer Res.19: 1981-1983 (2013)

Nonpatent Reference 5: Liu et al., Nature Rev Cancer 5:29-41 (2005)

Nonpatent Reference 6: Danielczyk et al., Cancer Immunol. Immunother. 55: 1337-1347

20 (2006)

Nonpatent Reference 7: Cao et al., Histochem. Cell Biol.115:349-356 (2001)

Nonpatent Reference 8: Ohyabu et al., J. Am. Chem.Soc. 131: 17102-17109 (2009)

Nonpatent Reference 9: Matsusita et al., Biochim. Biophys. Acta 1840: 1105-1116 (2014)

Nonpatent Reference 10: Hashimoto et al., Chem. Eur. J. 17: 2393-2404 (2011)

25 Nonpatent Reference 11: Lu-Gang et al., J. Biol. Chem.282: 773-781 (2007)

[Summary of the Invention]

30 [Problem To Be Solved by the Invention]

[0009]

The present inventors have developed high-sensitivity, high-performance glycopeptide immobilized microarrays that are capable of accurately implementing epitope mapping and specific analysis of antibodies, and have established a new method of determining the true epitope structure. Using this method, they conducted epitope analysis of the above seven existing anti-MUC1 antibodies. As a result, they found that none of these antibodies was able to recognize differences in the core peptide structure of MUC1 or in O-glycosylated glycopeptide structures in core peptides (Nonpatent References 8 and 9).

[0010]

The present inventors further demonstrated by NMR that in the epitope regions of anti-MUC1 antibodies, a conformation change is induced in the main chain peptide in a manner specific to the structure of the sugar chain bound to the side chain. They also clarified that the peptide conformation is sensitively changed by sugar chain modification with specific amino acid residues, and that this defines the antigen structure of the anti-MUC1 antibody (Nonpatent Reference 8). They also analyzed changes in the three-dimensional structure of mucin-derived synthetic glycopeptides by MS and NMR. On that basis, they determined that the conformation of glycopeptides was affected by sugar chain modification of the several threonine residues present in the peptide, and that sugar chain modification at specific positions imparted stable conformation of the peptide main chain (Nonpatent Reference 10).

[0011]

Based on this knowledge, the present invention has for its object to provide an anti-MUC1 antibody that is specific to glycopeptides having O-bond-type sugar chains that are highly expressed in cancer cells. Here, the phrase "specific to glycopeptides having O-bond-type sugar chains" means capable of accurately recognizing differences in the various glycopeptide structures of O-glycosylated core peptides and the core peptide structure of MUC1.

[0012]

A further object of the present invention is to provide a synthetic glycopeptide serving as an antigen suited to the fabrication of this antibody. A still further object of the

present invention is to provide a new means and method of diagnosing, preventing, and/or treating cancer with this antibody.

[0013]

The present inventors applied the new technical knowledge they had gleaned  
5 about sugar chains and glycopeptides to achieving the above objects. They artificially synthesized the glycopeptide comprising Tn that constitutes the core sugar structure that is initially transferred by O-sugar chain modification to the serine and threonine residues in the VNTR regions of MUC1, and employed this artificially synthesized glycopeptide as antigen to fabricate monoclonal antibodies. For a number of the anti-  
10 MUC1 antibodies that were obtained from glycopeptides comprising Tn (also referred to as "Tn antigens" hereinafter), they employed a microarray loaded with glycopeptides derived from the VNTR regions of various mucins containing the glycopeptides employed as antigens to analyze antibody specificity, and examined the characteristics of the antibodies. They also examined these antibodies in terms of binding to and  
15 accumulating the MUC1 expressed by various cancer cells, reacting to cancer patient serum, effect in inhibiting the proliferation of cancer cells, and effect in inhibiting metastasis. As a result of this examination, they discovered antibodies that were capable of accurately recognizing differences in the core peptide structure of MUC1 and various glycopeptide structures produced by the O-glycosylation of core peptides. The  
20 present invention has been devised on that basis.

[Means of Solving the Problem]

[0014]

The present invention is as set forth below.

[1]

25 A monoclonal antibody to human MUC1, or an antigen-binding fragment thereof, specifically recognizing human MUC1 tandem units and glycopeptides having a O-bond-type sugar chain core 0 (Tn) on any of the threonines or the serines in the amino acid sequence of the human MUC1 tandem units.

[2]

30 The monoclonal antibody or antigen-binding fragment thereof according to [1], wherein the amino acid sequence of the human MUC1 tandem unit comprises the amino acid

sequence shown by SEQ ID NO: 1, and the O-bond-type sugar chain core 0 (Tn) binds to the position eight threonine in the amino acid sequence denoted by SEQ ID NO: 1.  
[3]

The monoclonal antibody or antigen-binding fragment thereof according to [1], wherein  
5 the amino acid sequence of the human MUC1 tandem unit comprises the amino acid sequence shown by SEQ ID NO: 2, and the O-bond-type sugar chain core 0 (Tn) binds to the position eight serine in the amino acid sequence denoted by SEQ ID NO: 2.  
[4]

The monoclonal antibody or antigen-binding fragment thereof according to any one of  
10 [1] to [3], having the binding characteristics given by i) to iii) below:

i) not binding to a glycopeptide in which the O-bond-type sugar chain core 0 (Tn) has been substituted with a O-bond-type sugar chain T or ST;

ii) not binding to the peptide comprising the amino acid sequence shown by SEQ ID NO: 3 (naked peptide); and

15 iii) not binding to a glycopeptide in which Tn has been modified in the tandem unit peptide of MUC2 or the tandem unit peptide of MUC4.

[5]

The monoclonal antibody or antigen-binding fragment thereof according to any one of [1] to [4], comprising at least one antigen-binding portion comprising an immunoglobulin  
20 heavy chain variable region (VH) domain and an immunoglobulin light chain variable region (VL) domain, with the heavy chain variable region domain comprising in the sequence thereof complementarity determining regions CDR1, CDR2, and CDR3, with CDR1 being comprised of the amino acid sequence shown by SEQ ID NO: 8, CDR2 being comprised of the amino acid sequence of SEQ ID NO: 9, and CDR3 being  
25 comprised of the amino acid sequence shown by SEQ ID NO: 10, with the light chain variable region domain comprising in the sequence thereof complementarity determining regions CDR1', CDR2', and CDR3', with CDR1' being comprised of the amino acid sequence shown by SEQ ID NO: 11, CDR2' being comprised of the amino acid sequence of SEQ ID NO: 12, and CDR3' being comprised of the amino acid  
30 sequence shown by SEQ ID NO: 13.

[6]

The monoclonal antibody or antigen-binding fragment thereof according to any one of [1] to [4], comprising at least one antigen-binding portion comprising an immunoglobulin heavy chain variable region (VH) domain and an immunoglobulin light chain variable region (VL) domain, with the heavy chain variable region domain comprising in the  
5 sequence thereof complementarity determining regions CDR1, CDR2, and CDR3, with CDR1 being comprised of the amino acid sequence shown by SEQ ID NO: 16, CDR2 being comprised of the amino acid sequence of SEQ ID NO: 17, and CDR3 being comprised of the amino acid sequence shown by SEQ ID NO: 18, with the light chain  
10 variable region domain comprising in the sequence thereof complementarity determining regions CDR1', CDR2', and CDR3', with CDR1' being comprised of the amino acid sequence shown by SEQ ID NO: 19, CDR2' being comprised of the amino acid sequence of SEQ ID NO: 20, and CDR3' being comprised of the amino acid sequence shown by SEQ ID NO: 21.

[7]

15 The monoclonal antibody or antigen-binding fragment thereof according to [5], comprising a heavy chain variable region comprised of the amino acid sequence of SEQ ID NO: 6 and a light chain variable region comprised of the amino acid sequence of SEQ ID NO: 7.

[8]

20 The monoclonal antibody or antigen-binding fragment thereof according to [6], comprising a heavy chain variable region comprised of the amino acid sequence of SEQ ID NO: 14 and a light chain variable region comprised of the amino acid sequence of SEQ ID NO: 15.

[9]

25 The monoclonal antibody or antigen-binding fragment thereof according to any one of [1] to [8], wherein the antigen-binding fragment is a peptide comprising at least one from among complementarity determining regions CDR1, CDR2, CDR3, CDR1', CDR2', and CDR3'.

[10]

30 The monoclonal antibody or antigen-binding fragment thereof according to any one of [1] to [9], wherein the antibody-binding fragment is Fab, F(ab')<sub>2</sub>, Fab', diabody, a single-

chain antibody (such as scFv or dsFv), a bispecific antibody, a chimeric antibody, or a humanized antibody.

[11]

The monoclonal antibody or antigen-binding fragment thereof according to any one of  
5 [1] to [10], for use in specific detection of MUC1.

[12]

A method for specifically detecting MUC1 in a human body fluid sample, comprising:

(a) placing the sample in contact with the monoclonal antibody or antigen-binding  
fragment of any one of [1] to [10]; and

10 (b) measuring the formation of antibody (or antigen-binding fragment thereof) – antigen  
complex in the sample following contact.

[13] The method according to [12], for use in determination of presence of a malignant  
tumor that exhibits abnormal expression of MUC1 in the body fluid sample.

[14] The method according to [13], wherein the malignant tumor is selected from the  
15 group consisting of breast cancer, prostate cancer, hepatocellular carcinoma,  
pancreatic cancer, colon cancer, and ovarian cancer.

[15] A kit for employing the method described in any one of [12] to [14], comprising:

(a) the monoclonal antibody or antigen-binding fragment thereof according to any one  
of [1] to [10]; and

20 (b) a reagent for measuring the antibody (or antigen-binding fragment thereof) – antigen  
complex.

[16]

A pharmaceutical composition for preventing or treating malignant tumors, comprising  
an active component in the form of the monoclonal antibody or antigen-binding fragment

25 thereof according to any one of [1] to [10].

[17]

The composition according to [16], wherein the malignant tumor is selected from the  
group consisting of breast cancer, prostate cancer, hepatocellular carcinoma,  
pancreatic cancer, colon cancer, and ovarian cancer.

30 [Effect of the Invention]

[0015]

The present invention provides an anti-MUC1 antibody in the form of a monoclonal antibody for human MUC1 that specifically recognizes MUC1 in which the O-bond-type sugar chain of the tandem unit peptide of MUC1 is core 0 (Tn), does not recognize or bind the naked peptide in which the O-bond-type sugar chain is not added or MUC1 chain peptides other than those in which the O-bond-type sugar chain is Tn, and provides a method employing an antigen glycopeptide to fabricate antibody. Using the anti-MUC1 antibody of the present invention, it is possible to specifically, highly sensitively, reliably, and conveniently detect MUC1 protein, and determine malignant tumors and inflammatory illnesses in which the expression of MUC1 changes relative to a normal control. By suppressing the progress or metastasis of cancer by means of the anti-MUC1 antibody of the present invention, it can be employed as a drug to prevent and/or treat cancer.

[Brief Description of the Drawings]

[0016]

15 [Figure 1] A MALDI-TOFMS spectrum of MUC1-derived glycopeptides.

[Figure 2] A MALDI-TOFMS spectrum of MUC2-derived glycopeptides.

[Figure 3] A MALDI-TOFMS spectrum of MUC4-derived glycopeptides.

[Figure 4] Evaluation of the reaction specificity of SN-101 and SN-102 by means of a glycopeptide-immobilized microarray.

20 [Figure 5] Results of immunofluorescence staining of MUC1 expression cells with antibody SN-101 or SN-102.

[Figure 6] Results of cell proliferation-blocking test with antibody SN-101.

[Figure 7] Shows an example of the amino acid sequence of the variable region of antibodies SN-101 and SN-102.

25 [Figure 8] Shows the amino acid sequence containing the variable region of antibody SN-101.

[Figure 9] Shows the amino acid sequence containing the variable region of antibody SN-102.

30 [Modes of Carrying Out the Invention]

[0017]

The present invention will be described in greater detail below.

#### 1. Antigen glycopeptides and antibody

The antibody of the present invention is a monoclonal antibody to human MUC1 that specifically recognizes human MUC1 tandem units and glycopeptides having a O-bond-type sugar chain core 0 (Tn) on any of the threonines or serines in the amino acid sequence of human MUC1 tandem units.

[0018]

An example of the antibody of the present invention is a monoclonal antibody wherein the amino acid sequence of human MUC1 tandem units comprises the amino acid sequence shown by SEQ ID NO: 1 above and the O-bond-type sugar chain core 0 (Tn) is bonded to the position eight threonine in the amino acid sequence shown by SEQ ID NO: 1. Another example of the antibody of the present invention is a monoclonal antibody wherein the amino acid sequence of the MUC1 tandem units comprises the amino acid sequence of SEQ ID NO: 2 above and the O-bond-type sugar chain core 0 (Tn) is bonded to the position eight serine in the amino acid sequence shown by SEQ ID NO: 2.

[0019]

These antibodies of the present invention can be those having the binding characteristics of i) to iii) below:

- i) not binding to glycopeptides in which the O-bond-type sugar chain core 0 (Tn) has been substituted with an O-bond-type sugar chain T or ST;
- ii) not binding to a peptide comprising the amino acid sequence shown by SEQ ID NO: 3 (naked peptide); and
- iii) not binding to a glycopeptide in which Tn has been modified in the tandem unit peptide of MUC2 having the amino acid sequence of SEQ ID NO: 4 or in the tandem unit peptide of MUC4 having the amino acid sequence of SEQ ID NO: 5.

[0020]

#### 1-1. The antigen glycopeptide

The sugar that is initially transferred to the core peptide as an O-bond-type sugar chain of the MUC1 tandem repeat is most often GalNAc. As a result, Tn antigen is produced. Tn is seldom seen in normal MUC1, but is found in cancer-derived MUC1.

[0021]

The tandem unit peptide of human MUC1 has the following amino acid sequence:

Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-  
5 Val-Thr (SEQ ID NO: 1).

[0022]

A tandem unit peptide variant of human MUC1 has the following amino acid sequence: Gly-Val-Thr-Ser-Ala-Pro-Glu-Ser-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr (SEQ ID NO: 2).

10 [0023]

In fabricating the antigen, a glycopeptide in which an O-bond-type sugar chain has been added to a prescribed amino acid of either of the above peptides can be employed as antigen. This glycopeptide to which the O-bond-type sugar chain has been added is artificially synthesized.

15 [0024]

The O-bond-type sugar chain is a sugar chain comprising the core structure of Tn (GalNAc). The O-bond-type sugar chain binds to the threonine (Thr) or serine (Ser) that is the position eight amino acid of the tandem unit peptide having the amino acid sequence shown by SEQ ID NO: 1 or 2 above.

20 [0025]

Synthesis of the antigen glycopeptide can be conducted by a synthesis technique highly utilizing microwaves and enzyme synthesis developed by the present inventors. More specifically, for example, it can be implemented according to the methods described in Nonpatent Reference 9 and Patent Reference 6 to 8.

25

[0026]

1-2. The antibody:

The antibody of the present invention can be prepared by the usual methods  
30 using the glycopeptide described in 1-1 as antigen. The antigen glycopeptide can be bonded to a carrier protein to enhance its antigenic properties. In that case, an antigen

glycopeptide in which a Cys required for binding a carrier protein has been added to the C terminal of the glycopeptide can be synthesized and employed as the antigen glycopeptide. Carrier proteins include keyhole limpet hemocyanin (KLH), bovine serum albumin (BSA), ovalbumin (OVA) and the like. Commercial kits known in this technical field are available for purchase. The antigen is administered to a mammal, such as a mouse, rabbit, or rat. Immunization is principally conducted by intravenous, subcutaneous, intraperitoneal, or footpad injection. The immunization interval is not specifically limited. Immunization can be conducted from one to five times at intervals of from several days to several weeks. The antibody-producing cells are collected for from several days to 90 days from the final immunization day. Examples of antibody-producing cells are lymphocytes, spleen cells, and peripheral blood cells. To obtain hybridomas, the antibody-producing cells are fused with myeloma cells. The generally available established cell lines of myeloma cells can be employed. Cells that have the properties of drug selectivity, not being able to grow in HAT selective medium (containing hypoxanthine, aminopterin, and thymidine) in an unfused state, and being able to exist only in a state of fusion with antibody-producing cells are desirably employed. Examples of myeloma cells are myeloma cell strains such as SP2, P3X63-Ag.8.U1(P3U I), and NS-1.

[0027]

The targeted hybridomas are screened from the cells following cell fusion. For example, a cell suspension is suitably diluted with RPM-1640 medium containing bovine fetal serum or the like and sown on a microtiter plate. Selective medium (such as HAT medium) is added to each well, and the cells are subsequently cultured while suitably replacing the medium. As a result, once culturing has begun in the selective medium, the cells that grow for about 10 to 30 days can be obtained as hybridomas. The supernatant of the hybridomas is then screened with an enzyme-linked immunosorbent assay (ELISA) to determine whether antibodies reacting with MUC1 are present. Fused cell cloning is conducted by the limiting dilution method or the like to establish hybridomas that produce the targeted monoclonal antibody.

[0028]

The usual cell culturing methods, ascites formation methods, or the like can be employed to collect monoclonal antibodies from the established hybridomas. The antibodies can be purified by suitably selecting a known method from among ammonium sulfate precipitation, ion exchange chromatography, gel filtration, affinity chromatography, and the like, or some combination thereof can be employed for purification.

[0029]

The type of globulin of the monoclonal antibodies employed in the present invention is not specifically limited. IgG, IgM, IgA, IgE, or IgD will suffice, but IgG and IgM are desirable.

[0030]

The anti-MUC1 monoclonal antibody of the present invention that is fabricated using the above hybridomas is a mouse antibody. The mouse antibody can be converted to chimeric antibodies or human antibodies by a number of known, established techniques (the conversion method will be described farther below). Chimeric antibodies and human antibodies having the same antigen specificity as the anti-mouse MUC1 monoclonal antibody of the present invention are included in the antibody of the present invention. Bispecific antibodies having the same antigen specificity as the anti-mouse MUC1 monoclonal antibody of the present invention and having a different antigen specificity are included in the antibody of the present invention.

[0031]

Specific examples of the monoclonal antibody of the present invention are the monoclonal antibodies SN-101 and SN-102, which are described in the examples. Monoclonal antibody SN-101 is a monoclonal antibody that is secreted by the hybridoma cell system that was deposited as Accession Number NITE BP-01845 on 16 April 2014 with the National Institute of Technology and Evaluation, Patent Microorganisms Depositary (*NPMD*) (2-5-8 Kazusakamatari, Kisarazu-shi, Chiba Prefecture, Japan, 292-0818, under the Budapest Treaty. Monoclonal antibody SN-102 is a monoclonal antibody that is secreted by hybridoma strain 3C10-E11 (see examples).

[0032]

Monoclonal antibody SN-101 is an antibody having a heavy chain variable region comprised of the amino acid sequence of SEQ ID NO: 6 and a light chain variable region comprised of the amino acid sequence of SEQ ID NO: 7. Monoclonal antibody SN-101 comprises at least one antigen-binding site containing an immunoglobulin heavy chain variable region (VH) domain and an immunoglobulin light chain variable region (VL) domain. The heavy chain variable region domain comprises within its sequence complementarity-determining regions CDR1, CDR2, and CDR3. CDR1 is comprised of the amino acid sequence of SEQ ID NO: 8. CDR2 is comprised of the amino acid sequence of SEQ ID NO: 9. And CDR3 is comprised of the amino acid sequence of SEQ ID NO: 10. The above light chain variable region domain comprises within its sequence complementarity-determining regions CDR1', CDR2', and CDR3'. CDR1' is comprised of the amino acid sequence of SEQ ID NO: 11. CDR2' is comprised of the amino acid sequence of SEQ ID NO: 12. And CDR3' is comprised of the amino acid sequence of SEQ ID NO: 13.

[0033]

Monoclonal antibody SN-102 comprises a heavy chain variable region comprised of the amino acid sequence of SEQ ID NO: 14 and a light chain variable region comprised of the amino acid sequence of SEQ ID NO: 15. Monoclonal antibody SN-102 comprises at least one antigen-binding site containing an immunoglobulin heavy chain variable region (VH) domain and an immunoglobulin light chain variable region (VL) domain. The heavy chain variable region domain comprises within its sequence complementarity-determining regions CDR1, CDR2, and CDR3. CDR1 is comprised of the amino acid sequence of SEQ ID NO: 16. CDR2 is comprised of the amino acid sequence of SEQ ID NO: 17. And CDR3 is comprised of the amino acid sequence of SEQ ID NO: 18. The above light chain variable region domain comprises within its sequence complementarity-determining regions CDR1', CDR2', and CDR3'. CDR1' is comprised of the amino acid sequence of SEQ ID NO: 19. CDR2' is comprised of the amino acid sequence of SEQ ID NO: 20. And CDR3' is comprised of the amino acid sequence of SEQ ID NO: 21.

[0034]

Monoclonal antibody SN-101 has the binding characteristics given by i) to iv) below:

- i) binding to the MUC1-derived glycopeptide Gly-Val-Thr-Ser-Ala-Pro-Asp-(Tn)Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr-Cys;
- 5 ii) not binding to a glycopeptide in which the Tn sugar chain of the MUC1-derived glycopeptide has been substituted with T or ST;
- iii) not binding to the peptide comprising the amino acid sequence shown by SEQ ID NO: 3 (naked peptide); and
- iv) not binding to a glycopeptide in which Tn has been modified in the tandem unit peptide of MUC2 having the amino acid sequence shown by SEQ ID NO: 4 or the tandem unit peptide of MUC4 having the amino acid sequence denoted by SEQ ID NO: 5.

[0035]

Monoclonal antibody SN-101 also binds to the MUC1-derived glycopeptide Gly-Val-Thr-Ser-Ala-Pro-Asp-(Tn)Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr without a C-terminal Cys, and does not bind to the peptide (naked peptide) having the amino acid sequence shown in SEQ ID NO: 1.

[0036]

Monoclonal antibody SN-102 has the binding characteristics given by i) to vi) below:

- i) binding to the glycopeptide Gly-Val-Thr-Ser-Ala-Pro-Asp-(Tn)Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr in which a Tn sugar chain is bonded to the position 8 threonine of the peptide having the amino acid sequence shown in SEQ ID NO: 1;
- 25 ii) not binding to, or binding only weakly to, glycopeptides in which the Tn sugar chain of the MUC1-derived glycopeptide has been substituted with T or ST;
- iii) not binding to the peptide comprising the amino acid sequence shown by SEQ ID NO: 1 (naked peptide);
- iv) not binding to a glycopeptide in which Tn has been modified at the position 14 serine or position 15 threonine in the peptide having the amino acid sequence shown by SEQ ID NO: 1;
- 30

v) binding to a glycopeptide in which the Tn sugar chain has been modified at all of the threonines and serines of the peptide having the amino acid sequence shown by SEQ ID NO: 1; and

vi) not binding to a glycopeptide in which Tn has been modified in the tandem unit peptide of MUC2 or the tandem unit peptide of MUC4.

[0037]

Monoclonal antibody SN-102 binds to the glycopeptide Gly-Val-Thr-Ser-Ala-Pro-Asp-(Tn)Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr-Cys having a Cys on its C-terminal and in which a Tn sugar chain is bonded to the position 8 threonine of the peptide having the amino acid sequence of SEQ ID NO: 3, and does not bind to the peptide (naked peptide) having the amino acid sequence shown by SEQ ID NO: 3.

[0038]

The present invention covers an antigen-binding fragment of the monoclonal antibody in addition to the above monoclonal antibody. The antigen-binding fragment is a peptide containing at least one from among complementarity-determining regions CDR1, CDR2, CDR3, CDR1', CDR2', and CDR3' of SN-101 or SN-102. The antigen-binding fragment is, for example, Fab, F(ab')<sub>2</sub>, Fab', diabody, or a single-chain antibody (such as scFv or dsFv). However, the antigen-binding fragment is not intended to be limited to the above. It need only be a peptide containing at least one from among complementarity-determining regions CDR1, CDR2, CDR3, CDR1', CDR2', and CDR3' of SN-101 or SN-102 that has the same binding characteristics of i) to v) above as SN-101 or the same binding characteristics of i) to vi) above as SN-102. In a chimeric antibody, human antibody, or bispecific antibody, it suffices for the immunoglobulin heavy chain variable region (VH) domain and immunoglobulin light chain variable region (VL) domain to be a peptide containing the complementarity-determining regions CDR1, CDR2, CDR3, CDR1', CDR2', and CDR3' of SN-101 or SN-102, having the same binding characteristics i) to v) as SN-101 above, or having the same binding characteristics i) to vi) as SN-102 above.

[0039]

Antigen-binding fragments and fabrication methods thereof will be explained below.

[Fab, F(ab')<sub>2</sub>, Fab']

Fabrication method (1): Fabricated by digesting mouse monoclonal antibody with a prescribed enzyme and severing the disulfide bonds by a reduction treatment.

- Fab: digested with papain.

5 - F(ab')<sub>2</sub>: digested with pepsin.

- Fab': digested with pepsin and reduction treated with β-mercaptoethanol to sever the disulfide bonds.

[0040]

10 Fabrication method (2): Fabricated by a protein expression technique employing a genetic recombination technique

- Fab:

- A base sequence coding for a VH (H chain variable region) and a CH1 (H chain constant region domain 1)

15 - A base sequence coding for a VL (L-chain variable region) and a CL (L-chain constant region)

To cause the above two sequences to be expressed by *E. coli* and animal cells (CHO, HEK 293, insect cells), they are incorporated into an expression vector suited to the specific cell, after which the gene is introduced into the cell, and Fab is obtained by the production of a recombinant protein.

20 [0041]

- F(ab')<sub>2</sub>, Fab':

- A base sequence coding for a VH (H chain variable region) and a CH1 (H chain constant region domain 1), and a hinge region containing cysteine for the formation of a dimer

25 - A base sequence coding for a VL (L-chain variable region) and a CL (L-chain constant region)

To cause the above two sequences to be expressed by *E. coli* or animal cells (CHO, HEK 293, insect cells), they are incorporated into an expression vector suited to the specific cell, after which the gene is introduced into the cell, and F(ab')<sub>2</sub> and Fab' are obtained by the production of recombinant proteins.

30

[0042]

[scFv, dsFv]

Fabrication method: Fabricated by a protein expression technique employing a genetic recombination technique

- scFv:

- 5 - A base sequence coding for a VH (H-chain variable region)
- A base sequence coding for flexible amino acids such as the linker sequence: "GSSSGSSSSGSSSSGSSSS" or the like.
- A base sequence coding for a VL (L chain variable region)

10 To cause expression in E. coli or animal cells (CHO, HEK293, insect cells) as a continuous VH-linker-VL or VL-linker-VH fused protein, it is incorporated into an expression vector suited to the specific cell, after which the gene is introduced into the cell and scFv is obtained by the production of a recombinant protein.

[0043]

- dsFv:

- 15 - A base sequence coding for a VH (H chain variable region)
- A base sequence coding for a VL (L chain variable region)

20 A cysteine is inserted onto the C-terminal side of VH and VL. To cause expression by E. coli or animal cells (CHO, HEK293, insect cells) as a continuous VH-linker-VL or VL-linker-VH fused protein, it is incorporated into an expression vector suited to the specific cell, after which the gene is introduced into the cell and dsFv is obtained by the production of a recombinant protein.

[0044]

[diabody]

25 Fabrication method: Fabricated by a protein expression technique employing a genetic recombination technique

- (1) Base sequence coding for VH (H chain variable region) for antigen X
- (2) Base sequence coding for VL (L chain variable region) for antigen X
- (3) Base sequence coding for VH (H chain variable region) for antigen X
- (4) Base sequence coding for VL (L chain variable region) for antigen X
- 30 (5) Base sequence coding for flexible amino acid such as linker sequence: "GSSSGSSSSGSSSSGSSSS"

To cause the expression of VH(1)-linker(5)-VL(4) and VH(3)-linker(5)-VL(2) as a continuous fused protein in *E. coli* or animal cells (CHO, HEK293, insect cells), it is incorporated into an expression vector suited to the specific cell, after which the gene is introduced into the cell and diabody is obtained by the production of a recombinant protein.

[0045]

[Chimeric antibodies or humanized antibodies]

- Chimeric antibodies

Fabrication method: Fabricated by a protein expression technique employing a genetic recombination technique

- A base sequence coding for a mouse VH (H chain variable region) and human antibody H chain constant region

- A base sequence coding for a mouse VL (L chain variable region) and human antibody L chain constant region

To cause the above two sequences to be expressed in animal cells (CHO, HEK293, insect cells), they are incorporated into an expression vector suited to the specific cell, after which the gene is introduced into the cells and chimeric antibodies are obtained by the production of recombinant proteins.

[0046]

- Humanized antibody

Fabrication method: Fabricated by a protein expression technique employing a genetic recombination technique

- A base sequence coding for a humanized VH in which CDR1, CDR2, and CDR3 are inserted between the FR1, FR2, FR3, and FR4 of a human antibody variable region VH among the FR1-CDR1-FR2-CDR2-FR3-CDR3-FR4 constituting a mouse VH (H-chain variable region) and human antibody H chain constant region

- A base sequence coding for a humanized VL in which CDR1, CDR2, and CDR3 are inserted between the FR1, FR2, FR3, and FR4 of a human antibody variable region VL among the FR1-CDR1-FR2-CDR2-FR3-CDR3-FR4 constituting a mouse VL (H-chain variable region) and human antibody L chain constant region

To cause the above two sequences to be expressed in animal cells (CHO, HEK293, insect cells), they are incorporated into expression vectors suited to the specific cell, after which the gene is introduced into the cells and humanized antibodies are obtained by the production of recombinant proteins.

5 [0047]

2-1. Method of specifically detecting MUC1 in human body fluid sample

The present invention includes a method for specifically detecting MUC1 in a human body fluid sample. This method comprises steps (a) and (b) below:

- 10 (a) placing the sample in contact with the monoclonal antibody or antigen-binding fragment of the present invention; and  
(b) measuring the formation of antibody (or antigen-binding fragment thereof) – antigen complex in the sample following contact.

[0048]

2-2. Kit for immunological measurement of human MUC1

15 The kit of the present invention enables use of the method for detecting human MUC1 of the present invention. It comprises:

- (a) the monoclonal antibody or antigen-binding fragment of the present invention; and  
(b) a reagent for measuring the antibody (or antigen-binding fragment thereof) – antigen complex.

20 [0049]

The monoclonal antibody of the present invention (also referred to as "anti-MUC1 antibody") that is employed in this kit can be immobilized on a support. The support can be any substance to which an antigen will adhere that is known to a person having ordinary skill in the art. For example, the support can be the test wells of a microtiter plate, nitrocellulose, or some other suitable membrane. Alternatively, the support can be beads or a disk (such as glass, fiberglass, latex, or a plastic material such as polystyrene or polyvinyl chloride). The support can also be magnetic particles or a fiber optic sensor.

[0050]

30 The anti-MUC1 antibody of the present invention can be labeled with a radioisotope, enzyme, fluorescent material, luminescent material, or a metal colloid,

colored latex, or the like that is visually determinable by a simple measurement method. Radioisotopes that can be used for labeling are:  $^{14}\text{C}$ ,  $^3\text{H}$ ,  $^{32}\text{P}$ ,  $^{125}\text{I}$ ,  $^{131}\text{I}$ , and the like.  $^{125}\text{I}$  is particularly suitable for use. This can be bonded to the monoclonal antibody by the chloramine T method, peroxidase method, iodogen method, Bolton-Hunter method, or  
5 the like. Examples of enzymes that can be employed as labels are  $\beta$ -galactosidase ( $\beta\text{GAL}$ ), alkaline phosphatase (ALP), and horse radish peroxidase (HRP). These can be bonded to the monoclonal antibody by the usual methods. Florescent materials that can be employed as labels include fluorescein, fluorescamine, fluorescein isothiocyanate, and tetramethylrhodamine isothiocyanate. Luminescent materials that can be employed  
10 as labels include: luciferin, luminol derivatives, and acridinium esters. Gold colloid and colored latex can be employed in simple detection methods.

[0051]

Reagents for measuring antibody (or antigen-binding fragment thereof)-antigen complexes can be suitably determined based on the immunological detection method  
15 being employed. Known reagents capable of detecting antibody-antigen complexes that are formed when human MUC1 is contained in a human body fluid sample can be employed.

[0052]

In the present invention, the term "human body fluid sample" is a material that  
20 potentially contains human MUC1, such as human blood plasma, serum, blood, urine, saliva, or a cancer tissue secretion.

[0053]

Other than employing the monoclonal antibody of the present invention as  
antibody, the MUC1 detection method of the present invention can be implemented  
25 using conventionally known immunological measurement methods. Examples of conventionally known immunological measurement methods are the immunohistochemical staining method, immunoelectron microscopy, and immunoassays (such as enzymatic immunoassays (ELISA, EIA), fluorescent immunoassays, radioimmunoassays (RIA), immunochromatography, the  
30 immunoagglutination method, and the Western blotting method). The method for

measuring the formation of antibody-antigen complex in the sample following contact in step (b) can be suitably selected based on the immunological measurement method.

[0054]

The immunological measurement method will be described in greater detail. An example is a sandwich immunological measurement method comprising a step of immobilizing the monoclonal antibody (first monoclonal antibody) of the present invention on a solid phase and incubating it with a sample containing antigen; a step of adding a labeled second monoclonal antibody and incubating the mixture obtained; and a step of detecting the labeled antigen-antibody complex that has been produced in the mixture. In the immunological measurement method of the present invention, the sample, immobilized first monoclonal antibody, and labeled second monoclonal antibody can be simultaneously incubated. Any sandwich immunological measurement method such as the sandwich radioimmunoassay (RIA), sandwich enzymatic immunoassay (EIA), sandwich fluorescent immunoassay (FIA), sandwich luminescence immunoassay method (CLIA), sandwich luminescence enzymatic immunoassay (CLEIA), and sandwich assay-based immunochromatography can be applied as the sandwich immunological measurement method depending on the detection method. The RIA and EIA methods are desirable for quantification.

[0055]

The sandwich RIA method can be conducted based on a desirable embodiment. In the sandwich RIA method, specifically, beads on which a first monoclonal antibody (the monoclonal antibody of the present invention) has been immobilized are admixed to a standard solution or sample and the mixture is incubated for from 1 to 4 hours, desirably 2 hours, at from 4 to 45°C, desirably 25 to 37°C (first reaction). After cleaning, a solution containing a second monoclonal antibody that has been labeled with <sup>125</sup>I for example is added and the mixture is incubated for from 1 to 4 hours, desirably 2 hours, at from 4 to 45°C, desirably 25 to 37°C (second reaction). Following cleaning, the radioactivity of the antigen-antibody complex that has bound to the beads is detected with a gamma counter or the like to measure a quantity. In another desirable implementation mode, the sandwich EIA method is conducted. In the sandwich EIA method, specifically, beads on which a first monoclonal antibody has been immobilized

are admixed with a labeled solution or sample, and the mixture is incubated for from 1 to 4 hours, desirably 2 hours, at from 4 to 45°C, desirably 25 to 37°C (first reaction). Following cleaning, a solution containing a second monoclonal antibody labeled with an enzyme label such as horse radish peroxidase (HRP) is added and the mixture is  
5 incubated for from 1 to 4 hours, desirably 2 hours, at from 4 to 45°C, desirably 25 to 37°C (first reaction) and an immune complex comprised of antibody-antibody is formed on the beads (second reaction). The enzymatic activity on the beads is measured with a substrate specific to the enzyme and, for example, when the enzyme label is HRP, measured by the colorimetric method by means of tetramethylbenzidine (TMB). The  
10 quantity captured on the beads can thus be measured. Colorimetric quantification can be conducted with the usual spectrophotometer.

[0056]

### 2-3. Detection of human MUC1

The method of the present invention can be used to detect whether a malignant  
15 tumor exhibiting abnormal expression of MUC1 is present in a body fluid sample. By way of example, the malignant tumor exhibiting abnormal expression of MUC1 is selected from the group consisting of breast cancer, prostate cancer, hepatocellular carcinoma, pancreatic cancer, colon cancer, and ovarian cancer. The antibody of the present invention reacts specifically to MUC1, and thus effectively detects malignant  
20 tumors such as breast cancer, prostate cancer, hepatocellular carcinoma, pancreatic cancer, colon cancer, and ovarian cancer associated with human MUC1.

[0057]

The overexpression of MUC1 has been reported in malignant tumors such as breast cancer, prostate cancer, hepatocellular carcinoma, pancreatic cancer, colon  
25 cancer, and ovarian cancer. In particular, 90% and higher overexpression of MUC1 has been found in breast cancer, ovarian cancer, and pancreatic cancer. The overexpression of MUC1 accompanies poor prognoses of various cancers. The concentration of free MUC1 in the patient's blood rises (Nonpatent Reference 1).

[0058]

30 The occurrence of dramatic change in the O-glucan of MUC1 has been reported to accompany cancerization, cancer progression, and metastasis (Nonpatent Reference

1). In healthy epithelial tissue, O-sugar chain modification in the VNTR region of MUC1 normally consists of polylectosamine long-chain and branched-chain sugars contain 8 to 10 monosaccharide units. Since the extracellular region of normal MUC1 is modified by such large numbers of sugar chains, it exhibits a protecting, hydrating, and lubricating effect on mucosa; a protecting effect from attacks by bacteria and foreign matter; and a regulating effect between cells and on cell matrix interaction. Further, MUC1 is expressed at the cell apex in healthy cells. However, apical expression disappears in cancer cells, becoming nonpolar expression, with MUC1 appearing over the entire cell surface. When that happens, the pattern of O-sugar chain modification in the VNTR region changes drastically, with O-sugar chain modification by simple short sugar chains appearing instead of the complex sugar chains comprised of the long chains and branched chains seen in normal cells. The low sugar-chain modification and nonpolar expression of MUC1 accompanying the development of cancer is caused by exposure of the normal cryptic peptide epitope and the creation of a new carbohydrate epitope. Accordingly, the antibodies of the present invention, which react specifically with these epitopes of MUC1, are able to distinguish between and recognize healthy and cancerous MUC1, and can be used to detect malignant tumors associated with human MUC1. It also becomes possible to attack just MUC1 that is positive for cancer cells.

[0059]

The immunological measurement kit of the present invention comprises the above-described anti-MUC1 antibodies. Accordingly, the kit of the present invention can be used to detect human MUC1 that is contained in a sample collected from a specimen suspected of being impeded by or afflicted with disease and thus to rapidly and readily determine the presence of an impediment or disease in the specimen. Reagents for determining disease or impediments that employ such immunological measurement methods are widely known. A person having ordinary skill in the art will be able to readily select suitable components other than antibodies. So long as the immunological measurement kit of the present invention is a technique for implementing an immunological measurement method, it can be used as part of any method.

[0060]

The present invention also provides a method for diagnosing cancer employing the antibodies of the present invention, a diagnostic agent containing the antibodies of the present invention, and a diagnostic kit containing antibodies. The antibodies that are contained in the method for diagnosing cancer, diagnostic agent, and diagnostic kit of  
5 the present invention are the antibodies of the present invention as set forth above. The antibodies of the present invention can be used in these diagnoses of cancer because they specifically bind to the specific cancers set forth above.

[0061]

The antibodies of the present invention can be used as markers for diagnosing  
10 the above malignant tumors and for monitoring the progress of disease in patients. In one implementation mode, cancer in a patient can be diagnosed by comparing and evaluating a biological sample obtained from a patient relative to a cutoff value determined in advance based on the MUC1 level.

[0062]

15 Measurement results obtained by (b) above and measurement results obtained by the same steps (a) and (b) for a control sample can be compared and used to detect whether a malignant tumor is present in the body fluid sample that has been measured. The control sample can be a body fluid sample obtained from a healthy person.

[0063]

20 To determine whether or not cancer is present, a signal detected from a reporter group binding to and remaining on a solid phase support is generally compared to the signal corresponding to a predetermined cutoff value. In one implementation mode, the cutoff value is the average value of a signal obtained by incubating immobilized antibodies along with a sample from a patient without cancer. Generally, a sample is  
25 considered to be positive for cancer when it generates a signal exceeding the predetermined cutoff value by three standard deviations. The cutoff value can be determined for example from a plot of a set of the ratio of false positives (100% – specificity) and the ratio of true positives (that is, sensitivity) corresponding to the respective possible cutoff values of diagnostic test results. The cutoff value that is  
30 closest to the upper left edge of the plot (that is, the value containing the greatest region) is the most accurate cutoff value. A sample that produced a signal that was

higher than the cutoff value determined by the method of the present invention would then be considered to be positive. Alternatively, the cutoff value could either be shifted along with the plots to the left in the plot to minimize the ratio of false positives, or shifted to the right to minimize the ratio of false negatives. Generally, a sample  
5 producing a signal higher than the cutoff value determined by this method would be considered to be positive for cancer.

[0064]

### 3. The pharmaceutical composition

The pharmaceutical composition of the present invention comprises monoclonal  
10 antibodies as an active ingredient, is for preventing and/or treating malignant tumors, and can contain any pharmaceutically acceptable support. The malignant tumor is selected from the group consisting of breast cancer, prostate cancer, hepatocellular carcinoma, pancreatic cancer, colon cancer, and ovarian cancer.

[0065]

The anti-MUC1 antibodies and antigen-binding fragments thereof of the present  
15 invention can be used to prevent and/or treat diseases involving MUC1. Diseases involving MUC1 include malignant tumors such as breast cancer, prostate cancer, hepatocellular carcinoma, pancreatic cancer, colon cancer, and ovarian cancer. In patients with these malignant tumors, abnormality in the expression of MUC1,  
20 abnormality in the sugar chain structure of MUC1, and resulting functional abnormalities are recognized. Thus, the anti-MUC1 antibodies of the present invention can prevent and/or treat malignant tumors through the effects of suppressing malignant tumors.

[0066]

The anti-MUC1 antibody and antigen-binding fragment thereof of the present  
25 invention suppress the accelerated cell proliferation, cancer metastasis, and the like that occur due to the abnormal MUC1 expression, abnormal sugar chain structure of MUC1, and resulting functional abnormalities that are observed in breast cancer, prostate cancer, hepatocellular carcinoma, pancreatic cancer, colon cancer, and ovarian cancer, permitting the prevent and/or treatment of cancer.

30 [0067]

Recently, the interaction between MUC1 and galectin has been found to be important in the metastasis of breast cancer and colon cancer and the like (Nonpatent Reference 11). In the course of cancer cell invasion and metastasis, the cancer cells leave the initial site, invade the surrounding extracellular matrix and endothelial cells, and penetrate blood and lymph vessels. Ultimately, they attach at secondary sites and proliferate. The transmigration of cancer cells from circulation to metastatic sites includes (i) the stopping of circulating cancer cells and transient weak contact (docking) between cancer cells and blood vessel endothelial cells; (ii) inducing local change and ligand expression with various adhesion receptors (integrin, cadherin, and the like), and subsequently (iii) strong adhesion (locking on) of cancer cells to blood vessel endothelial cells. The interaction of MUC1 and galectin 3 has come to be understood to play an important role in these three processes. Galectins are a general term for proteins that recognize the  $\beta$ -galactoside structure and bind to or crosslink sugar chains. Galectin 3 is one of 15 galectins and is known to be present in endothelial cells and in the cytoplasm and nuclei, on the surface, and in the extracellular matrix and the like of immune cells. It has been demonstrated that the MUC1 of cancer cells binds to galectin 3, that the blood concentration of galectin 3 in patients with metastatic cancers increases relative to healthy controls, that the adhesion of circulating cancer cells to vascular endothelial cells depends on the expression of MUC1 by cancer cells and the presence of extracellular galectin 3 in epithelial cells, that the binding of extracellular galectin 3 to cancer cell MUC1 causes marked local change on the cell surface of MUC1, strengthening the bonds between cancer cells and vascular endothelial cells, and the like. It also shows that the interaction between galectin in the blood and MUC1 is an important basic molecular mechanism in the metastasis of cancer cells into distant organs. Accordingly, were it possible to block the binding of MUC1 and galectin 3, it would conceivably be possible to inhibit all of above metastatic processes (i) to (iii) and suppress metastasis.

[0068]

In the examples given farther below, the antibodies of the present invention are described as blocking the binding of MUC1 and galectin 3. This suggests that using the antibodies of the present invention, it would be possible to prevent and/or treat the

metastasis of cancer that overexpresses MUC1 in the development of cancers such as pancreatic cancer, ovarian cancer, and lung cancer.

[0069]

The anti-MUC1 monoclonal antibodies of the present invention are mouse  
5 antibodies. The antibodies employed in the pharmacological composition of the present invention are desirably mouse antibodies that have been converted into chimeric antibodies, humanized antibodies, or fully human antibodies. Mouse antibodies can be converted into chimeric antibodies, humanized antibodies, or full human antibodies using known methods.

10 [0070]

The pharmacological composition of the present invention can be formulated by methods known to persons having ordinary skill in the art with active ingredients in the form of the antibodies of the present invention. For example, it can be used parenterally in the form of a sterile solution in water or some other pharmaceutically acceptable  
15 liquid, or as the injection of a suspension. For example, formulation is conceivable by suitable combination with a pharmaceutically acceptable support or medium, specifically, sterile water, physiological saline, a vegetable oil, an emulsifier, a suspension agent, a surfactant, a stabilizer, a flavoring agent, an excipient, a vehicle, a preservative, a binder, or the like and mixing in the unit dose form required by generally  
20 recognized formulations. The quantity of the active ingredient in these formulations is determined so as to yield a suitable dose within the indicated range.

[0071]

A sterile composition for injection can be formulated according to the usual formulations employing a vehicle such as injection-use distilled water. Examples of  
25 injection-use aqueous solutions are physiological saline and isotonic solutions containing glucose or some other adjuvant, such as D-sorbitol, D-mannose, D-mannitol, sodium chloride. For example, suitable solubilizing agents such as alcohols, specifically, ethanol and polyalcohols such as propylene glycol and polyethylene glycol, and nonionic surfactants such as polysorbate 80™ and HCO-6, can be used in combination.

30 [0072]

Examples of oily liquids are sesame oil and soybean oil; solubilizing agents in the form of benzyl benzoate and benzyl alcohol can be employed in combination. Buffers such as phosphate buffers, sodium acetate buffers; soothing agents such as procaine hydrochloride; stabilizers such as benzyl alcohol and phenol; and oxidation inhibitors can also be formulated. The injection that is prepared is normally loaded into a suitable ampule. For delivery to cells, liposomes can be used to encapsulate the drug.

[0073]

Administration can be oral or parenteral. Parenteral administration is desirable. Specific examples are injections, nasally administered agents, agents administered through the lungs, and transdermal administration. Examples are systematic or local administration in the form of an injection such as an intravenous injection, intramuscular injection, intraperitoneal injection, or subcutaneous injection.

[0074]

The dose and administration method of the antibodies of the present invention can be suitably selected based on the patient's age, weight, and sex; the nature of the symptoms being treated; their severity; and the like. By way of example, a single dose of the pharmaceutical composition containing the antibodies can be selected within a range of from 0.0001 mg to 1,000 mg per kg of body weight. Alternatively, the dosage administered can be selected from within a range of from 0.01 to 100,000 mg/body of the patient. However, these numbers are not necessarily limits. The dose administered and the method of administration can be suitably varied based on the patient's age, weight, sex, symptoms, and the like. A person having ordinary skill in the art will be able to make a suitable selection.

[Examples]

[0075]

The present invention will be described in greater detail below through examples. However, the present invention is not limited to these examples.

[0076]

Glycopeptide synthesis

The method of synthesizing glycopeptides for evaluating the specificity of the antibodies is given below. A compound with a sequence linked to a crosslinking ketone for use in specificity evaluation, and Cys in Compounds 1 to 4, was synthesized for each compound.

5 [0077]

Synthesis of 5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr-Cys-NH<sub>2</sub> (Compound 1)

A peptide solid phase was synthesized using a solid phase support in the form of TentaGel S RAM resin (0.24 mmol/g, 50 mg, 12 μmol). The amino acid extension  
10 reaction was conducted under conditions of microwave irradiation (40 W, 2,450 MHz, 50°C) by reacting Fmoc amino acid derivative (48 μmol), HBTU (48 μmol), HOBt (48 μmol) and DIEA (72 μmol) in a DMF solution for six minutes. The mixture was treated for 1 minute at room temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v) solution to acetylate the unreacted amino groups. Next, with microwave irradiation (40  
15 W, 2,450 MHz, 50°C), a 20% piperidine/DMF treatment was conducted for 3 minutes to remove the Fmoc group protection. In glycopeptide synthesis, the three steps of (1) extension with various Fmoc amino acids, (2) acetylation treatment, and (3) Fmoc removal were repeatedly sequentially conducted. The solid phase resin obtained was treated for 2 hours with trifluoroacetic acid:water (95:5, v/v). The reaction solution was  
20 filtered, ether was added to induce precipitation, and coarse crystals were obtained. The coarse product was purified by reverse-phase high-performance liquid chromatography, yielding Compound 1 in the form of a freeze-dried powder (6.3 mg, yield 22%).

[0078]

Synthesis of 5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(Tn)-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr-Cys- NH<sub>2</sub> (Compound 2)

A glycopeptide solid phase was synthesized using a solid phase support in the form of TentaGel S RAM resin (0.24 mmol/g, 100 mg, 36 μmol). The amino acid  
extension reaction was conducted under conditions of microwave irradiation (40 W, 2,450 MHz, 50°C) by reacting Fmoc amino acid derivative (144 μmol), HBTU (144  
30 μmol), HOBt (144 μmol) and DIEA (216 μmol) in a DMF solution for six minutes. The sugar chain substitution amino acid extension reaction was conducted by reacting

Fmoc-Thr(Ac<sub>3</sub>GalNAcα(1→O)) (43 μmol), HBTU (43 μmol), and HOBt (43 μmol) and DIEA (108 μmol) in a DMF solution for 10 minutes with microwave irradiation. HBTU (43 μmol) and HOBt (43 μmol) were added and the mixture was reacted for 10 minutes with microwave irradiation. The mixture was treated for 1 minute at room temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v) solution to acetylate the unreacted amino groups. Next, with microwave irradiation (40 W, 2,450 MHz, 50°C), a 20% piperidine/DMF treatment was conducted for 3 minutes to remove the Fmoc group protection. In glycopeptide synthesis, the three steps of (1) extension with various Fmoc amino acids, (2) acetylation treatment, and (3) Fmoc removal were repeatedly sequentially conducted. The solid phase resin obtained was treated for 2 hours with trifluoroacetic acid:water (95:5, v/v). The reaction solution was filtered, ether was added to induce precipitation, and coarse crystals were obtained. The coarse product was dissolved in methanol, 1 N sodium hydroxide aqueous solution was added to adjust the solution to pH 12.0 to 12.5, and processing was conducted for 1 hour at room temperature. To this was added 10% acetic acid to adjust the solution to the vicinity of pH 7, after which the solvent was distilled off. The residue obtained was purified by reverse-phase high-performance liquid chromatography, yielding Compound 2 in the form of a freeze-dried powder (13.3 mg, yield 15%).

[0079]

20 Synthesis of 5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(T)-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr-Cys- NH<sub>2</sub> (Compound 3)

A glycopeptide solid phase was synthesized using a solid phase support in the form of TentaGel S RAM resin (0.24 mmol/g, 200 mg, 48 μmol). The amino acid extension reaction was conducted under conditions of microwave irradiation (40 W, 2,450 MHz, 50°C) by reacting Fmoc amino acid derivative (192 μmol), HBTU (192 μmol), HOBt (192 μmol) and DIEA (288 μmol) in a DMF solution for six minutes. The sugar chain substitution amino acid extension reaction was conducted by reacting Fmoc-Thr(Ac<sub>4</sub>Galβ(1→3)Ac<sub>2</sub>GalNAcα(1→O)) (58 μmol), HBTU (58 μmol), and HOBt (58 μmol) and DIEA (144 μmol) in a DMF solution for 10 minutes with microwave irradiation. HBTU (58 μmol) and HOBt (58 μmol) were added and the mixture was reacted for 10 minutes with microwave irradiation. The mixture was treated for 1 minute at room

temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v) solution to acetylate the unreacted amino groups. Next, with microwave irradiation (40 W, 2,450 MHz, 50°C), a 20% piperidine/DMF treatment was conducted for 3 minutes to remove the Fmoc group protection. In glycopeptide synthesis, the three steps of (1) extension with various Fmoc amino acids, (2) acetylation treatment, and (3) Fmoc removal were repeatedly sequentially conducted. The solid phase resin obtained was treated for 2 hours with trifluoroacetic acid:water (95:5, v/v). The reaction solution was filtered, ether was added to induce precipitation, and coarse crystals were obtained. The coarse product was dissolved in methanol, 1 N sodium hydroxide aqueous solution was added to adjust the solution to pH 12.0 to 12.5, and processing was conducted for 1 hour at room temperature. To this was added 10% acetic acid to adjust the solution to the vicinity of pH 7, after which the solvent was distilled off. The residue obtained was purified by reverse-phase high-performance liquid chromatography, yielding Compound 3 in the form of a freeze-dried powder (22.0 mg, yield 17%).

15 [0080]

Synthesis of 5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(Sialyl-T)-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr-Cys- NH<sub>2</sub> (Compound 4)

Compound 3 (10 mM, 300 µL, water) was mixed with a reaction solution obtained by mixing 1,000 mM HEPES buffer (pH 7.3, 30 µL), 1,000 mM HEPES buffer (pH 7.0, 30 µL), 1,000 mM MnCl<sub>2</sub> (6 µL), 150 mM CMP-NeuAc (60 µL), 1.4 U/mL α<sub>2,3</sub>-(O)-Sialyltransferase, Rat, Recombinant, *S. frugiperda* (30 µL, Calbiochem), and water (74 µL). The mixture was incubated for 24 hours at 25°C, after which the reaction liquid was purified by reverse-phase high-performance liquid chromatography, yielding Compound 4 in the form of a freeze-dried powder (5.5 mg, 60% yield).

25 [0081]

Synthesis of 5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr- NH<sub>2</sub> (Compound 5)

A peptide solid phase was synthesized using a solid phase support in the form of Rink Amide-ChemMatrix resin (0.45 mmol/g, 100 mg, 45 µmol, a product of Biotage). The amino acid extension reaction was conducted under conditions of microwave irradiation (40 W, 2,450 MHz, 50°C) by reacting Fmoc amino acid derivative (180 µmol),

HBTU (180  $\mu$ mol), HOBt (180  $\mu$ mol) and DIEA (270  $\mu$ mol) in a DMF solution for 6 minutes. The mixture was treated for 1 minute at room temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v) solution to acetylate the unreacted amino groups. Next, with microwave irradiation (40 W, 2,450 MHz, 50°C), a 20% piperidine/DMF treatment was conducted for 3 minutes to remove the Fmoc group protection. In glycopeptide synthesis, the three steps of (1) extension with various Fmoc amino acids, (2) acetylation treatment, and (3) Fmoc removal were repeatedly sequentially conducted. The solid phase resin obtained was treated for 2 hour with trifluoroacetic acid:water (95:2.5, v/v). The reaction solution was filtered, ether was added to induce precipitation, and coarse crystals were obtained. The coarse product was purified by reverse-phase high-performance liquid chromatography, yielding Compound 5 in the form of a freeze-dried powder (45.8 mg, yield 45%).

[0082]

Synthesis of 5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(Tn)-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr- NH<sub>2</sub> (Compound 6)

A glycopeptide solid phase was synthesized using a solid phase support in the form of Rink Amide-ChemMatrix resin (0.45 mmol/g, 100 mg, 45  $\mu$ mol). The amino acid extension reaction was conducted under conditions of microwave irradiation (40 W, 2,450 MHz, 50°C) by reacting Fmoc amino acid derivative (180  $\mu$ mol), HBTU (180  $\mu$ mol), HOBt (180  $\mu$ mol) and DIEA (270  $\mu$ mol) in a DMF solution for 6 minutes. The sugar chain substitution amino acid extension reaction was conducted by reacting Fmoc-Thr(Ac<sub>3</sub>GalNAc $\alpha$ (1 $\rightarrow$ O)) (54  $\mu$ mol), HBTU (54  $\mu$ mol), and HOBt (54  $\mu$ mol) and DIEA (135  $\mu$ mol) in a DMF solution for 10 minutes with microwave irradiation. HBTU (54  $\mu$ mol) and HOBt (54  $\mu$ mol) were added and the mixture was reacted for 10 minutes with microwave irradiation. The mixture was treated for 1 minute at room temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v) solution to acetylate the unreacted amino groups. Next, with microwave irradiation (40 W, 2,450 MHz, 50°C), a 20% piperidine/DMF treatment was conducted for 3 minutes to remove the Fmoc group protection. In glycopeptide synthesis, the three steps of (1) extension with various Fmoc amino acids, (2) acetylation treatment, and (3) Fmoc removal were repeatedly sequentially conducted. The solid phase resin obtained was treated for 2 hours with

trifluoroacetic acid:water (95:2.5, v/v). The reaction solution was filtered, ether was added to induce precipitation, and coarse crystals were obtained. The coarse product was dissolved in methanol, 1 N sodium hydroxide aqueous solution was added to adjust the solution to pH 12.0 to 12.5, and processing was conducted for 1 hour at room temperature. To this was added 10% acetic acid to adjust the solution to the vicinity of pH 7, after which the solvent was distilled off. The residue obtained was purified by reverse-phase high-performance liquid chromatography, yielding Compound 6 in the form of a freeze-dried powder (43.2 mg, yield 39%).

[0083]

Synthesis of 5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr-Arg-Pro-Ala-Pro-Gly-Ser(Tn)-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr- NH<sub>2</sub> (Compound 7)

A glycopeptide solid phase was synthesized using a solid phase support in the form of Rink Amide-ChemMatrix resin (0.45 mmol/g, 100 mg, 45  $\mu$ mol). The amino acid extension reaction was conducted under conditions of microwave irradiation (40 W, 2,450 MHz, 50°C) by reacting Fmoc amino acid derivative (180  $\mu$ mol), HBTU (180  $\mu$ mol), HOBt (180  $\mu$ mol) and DIEA (270  $\mu$ mol) in a DMF solution for 6 minutes. The sugar chain substitution amino acid extension reaction was conducted by reacting Fmoc-Ser(Ac<sub>3</sub>GalNAc $\alpha$ (1 $\rightarrow$ O)) (54  $\mu$ mol), HBTU (54  $\mu$ mol), and HOBt (54  $\mu$ mol) and DIEA (135  $\mu$ mol) in a DMF solution for 10 minutes with microwave irradiation. HBTU (54  $\mu$ mol) and HOBt (54  $\mu$ mol) were added and the mixture was reacted for 10 minutes with microwave irradiation. The mixture was treated for 1 minute at room temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v) solution to acetylate the unreacted amino groups. Next, with microwave irradiation (40 W, 2,450 MHz, 50°C), a 20% piperidine/DMF treatment was conducted for 3 minutes to remove the Fmoc group protection. In glycopeptide synthesis, the three steps of (1) extension with various Fmoc amino acids, (2) acetylation treatment, and (3) Fmoc removal were repeatedly sequentially conducted. The solid phase resin obtained was treated for 2 hours with trifluoroacetic acid:water (95:2.5, v/v). The reaction solution was filtered, ether was added to induce precipitation, and coarse crystals were obtained. The coarse product was dissolved in methanol, 1 N sodium hydroxide aqueous solution was added to adjust the solution to pH 12.0 to 12.5, and processing was conducted for 1 hour at room

temperature. To this was added 10% acetic acid to adjust the solution to the vicinity of pH 7, after which the solvent was distilled off. The residue obtained was purified by reverse-phase high-performance liquid chromatography, yielding Compound 7 in the form of a freeze-dried powder (21.1 mg, yield 19%).

5 [0084]

Synthesis of 5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr(Tn)-Ala-Pro-Pro-Ala-His-Gly-Val-Thr- NH<sub>2</sub> (Compound 8)

A glycopeptide solid phase was synthesized using a solid phase support in the form of Rink Amide-ChemMatrix resin (0.45 mmol/g, 100 mg, 45  $\mu$ mol). The amino acid  
10 extension reaction was conducted under conditions of microwave irradiation (40 W, 2,450 MHz, 50°C) by reacting Fmoc amino acid derivative (180  $\mu$ mol), HBTU (180  $\mu$ mol), HOBt (180  $\mu$ mol) and DIEA (270  $\mu$ mol) in a DMF solution for 6 minutes. The sugar chain substitution amino acid extension reaction was conducted by reacting  
15 Fmoc-Thr(Ac<sub>3</sub>GalNAc $\alpha$ (1 $\rightarrow$ O)) (54  $\mu$ mol), HBTU (54  $\mu$ mol), and HOBt (54  $\mu$ mol) and DIEA (135  $\mu$ mol) in a DMF solution for 10 minutes with microwave irradiation. HBTU (54  $\mu$ mol) and HOBt (54  $\mu$ mol) were added and the mixture was reacted for 10 minutes with microwave irradiation. The mixture was treated for 1 minute at room temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v) solution to acetylate the unreacted amino groups. Next, with microwave irradiation (40 W, 2,450 MHz, 50°C), a 20%  
20 piperidine/DMF treatment was conducted for 3 minutes to remove the Fmoc group protection. In glycopeptide synthesis, the three steps of (1) extension with various Fmoc amino acids, (2) acetylation treatment, and (3) Fmoc removal were repeatedly sequentially conducted. The solid phase resin obtained was treated for 2 hours with trifluoroacetic acid:water (95:2.5, v/v). The reaction solution was filtered, ether was  
25 added to induce precipitation, and coarse crystals were obtained. The coarse product was dissolved in methanol, 1 N sodium hydroxide aqueous solution was added to adjust the solution to pH 12.0 to 12.5, and processing was conducted for 1 hour at room temperature. To this was added 10% acetic acid to adjust the solution to the vicinity of pH 7, after which the solvent was distilled off. The residue obtained was purified by  
30 reverse-phase high-performance liquid chromatography, yielding Compound 8 in the form of a freeze-dried powder (48.2 mg, yield 43%).

[0085]

Synthesis of 5-oxohexanoyl-Gly-Val-Thr(Tn)-Ser(Tn)-Ala-Pro-Asp-Thr(Tn)-Arg-Pro-Ala-Pro-Gly-Ser(Tn)-Thr(Tn)-Ala-Pro-Pro-Ala-His-Gly-Val-Thr- NH<sub>2</sub> (Compound 9)

A glycopeptide solid phase was synthesized using a solid phase support in the  
5 form of Rink Amide-ChemMatrix resin (0.45 mmol/g, 100 mg, 45  $\mu$ mol). The amino acid  
extension reaction was conducted under conditions of microwave irradiation (40 W,  
2,450 MHz, 50°C) by reacting Fmoc amino acid derivative (180  $\mu$ mol), HBTU (180  
 $\mu$ mol), HOBt (180  $\mu$ mol) and DIEA (270  $\mu$ mol) in a DMF solution for 6 minutes. The  
sugar chain substitution amino acid extension reaction was conducted by reacting  
10 Fmoc-Thr(Ac<sub>3</sub>GalNac $\alpha$ (1 $\rightarrow$ O)) or Fmoc-Ser(Ac<sub>3</sub>GalNac $\alpha$ (1 $\rightarrow$ O)) (54  $\mu$ mol), HBTU (54  
 $\mu$ mol), and HOBt (54  $\mu$ mol) and DIEA (135  $\mu$ mol) in a DMF solution for 10 minutes with  
microwave irradiation. HBTU (54  $\mu$ mol) and HOBt (54  $\mu$ mol) were added and the  
mixture was reacted for 10 minutes with microwave irradiation. The mixture was treated  
for 1 minute at room temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v)  
15 solution to acetylate the unreacted amino groups. Next, with microwave irradiation (40  
W, 2,450 MHz, 50°C), a 20% piperidine/DMF treatment was conducted for 3 minutes to  
remove the Fmoc group protection. In glycopeptide synthesis, the three steps of (1)  
extension with various Fmoc amino acids, (2) acetylation treatment, and (3) Fmoc  
removal were repeatedly sequentially conducted. The solid phase resin obtained was  
20 treated for 2 hours with trifluoroacetic acid:water (95:2.5, v/v). The reaction solution was  
filtered, ether was added to induce precipitation, and coarse crystals were obtained. The  
coarse product was dissolved in methanol, 1 N sodium hydroxide aqueous solution was  
added to adjust the solution to pH 12.0 to 12.5, and processing was conducted for 1  
hour at room temperature. To this was added 10% acetic acid to adjust the solution to  
25 the vicinity of pH 7, after which the solvent was distilled off. The residue obtained was  
purified by reverse-phase high-performance liquid chromatography, yielding Compound  
9 in the form of a freeze-dried powder (37.8 mg, yield 25%).

[0086]

Synthesis of 5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(T)-Arg-Pro-Ala-Pro-Gly-  
30 Ser-Thr-Ala- -Pro-Pro-Ala-His-Gly-Val-Thr- NH<sub>2</sub> (Compound 10)

A glycopeptide solid phase was synthesized using a solid phase support in the form of Rink Amide-ChemMatrix resin (0.90 mmol/g, 200 mg, 90  $\mu$ mol). The amino acid extension reaction was conducted under conditions of microwave irradiation (40 W, 2,450 MHz, 50°C) by reacting Fmoc amino acid derivative (360  $\mu$ mol), HBTU (360  $\mu$ mol), HOBt (360  $\mu$ mol) and DIEA (540  $\mu$ mol) in a DMF solution for 6 minutes. The sugar chain substitution amino acid extension reaction was conducted by reacting Fmoc-Thr(Ac<sub>3</sub>GalNAc $\beta$ (1 $\rightarrow$ 3) Ac<sub>2</sub>GalNAc $\alpha$ (1 $\rightarrow$ O)) (108  $\mu$ mol), HBTU (108  $\mu$ mol), and HOBt (108  $\mu$ mol) and DIEA (270  $\mu$ mol) in a DMF solution for 10 minutes with microwave irradiation. HBTU (108  $\mu$ mol) and HOBt (108  $\mu$ mol) were added and the mixture was reacted for 10 minutes with microwave irradiation. The mixture was treated for 1 minute at room temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v) solution to acetylate the unreacted amino groups. Next, with microwave irradiation (40 W, 2,450 MHz, 50°C), a 20% piperidine/DMF treatment was conducted for 3 minutes to remove the Fmoc group protection. In glycopeptide synthesis, the three steps of (1) extension with various Fmoc amino acids, (2) acetylation treatment, and (3) Fmoc removal were repeatedly sequentially conducted. The solid phase resin obtained was treated for 2 hours with trifluoroacetic acid:water (95:2.5, v/v). The reaction solution was filtered, ether was added to induce precipitation, and coarse crystals were obtained. The coarse product was dissolved in methanol, 1 N sodium hydroxide aqueous solution was added to adjust the solution to pH 12.0 to 12.5, and processing was conducted for 1 hour at room temperature. To this was added 10% acetic acid to adjust the solution to the vicinity of pH 7, after which the solvent was distilled off. The residue obtained was purified by reverse-phase high-performance liquid chromatography, yielding Compound 10 in the form of a freeze-dried powder (110 mg, yield 46%).

[0087]

Synthesis of 5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(Sialyl-T)-Arg-Pro-Ala-Pro-Gly- Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr- NH<sub>2</sub> (Compound 11)

Compound 8 (10 mM, 496  $\mu$ L, water) was mixed with a reaction solution obtained by mixing 1,000 mM HEPES buffer (pH 7.0, 30  $\mu$ L), 1,000 mM MnCl<sub>2</sub> (8  $\mu$ L), 200 mM CMP-NeuAc (95  $\mu$ L), 1.4 U/mL  $\alpha$ 2,3-(O)-Sialyltransferase, Rat, Recombinant, S. frugiperda (28  $\mu$ L, Calbiochem), and water (212  $\mu$ L). The mixture was incubated for 24

hours at 25°C, after which the reaction liquid was purified by reverse-phase high-performance liquid chromatography, yielding Compound 11 in the form of a freeze-dried powder (14 mg, 96% yield).

[0088]

5 Synthesis of 5-oxohexanoyl-Pro-Pro-Thr-Thr-Thr-Pro-Ser-Pro-Pro-Pro-Thr-Ser-Thr-Thr-Thr-Leu-Pro-Pro-Thr- NH<sub>2</sub> (Compound 12)

A peptide solid phase was synthesized using a solid phase support in the form of Rink Amide-ChemMatrix resin (0.48 mmol/g, 25 mg, 12 μmol). The amino acid extension reaction was conducted under conditions of microwave irradiation (40 W, 2,450 MHz, 50°C) by reacting Fmoc amino acid derivative (48 μmol), HBTU (48 μmol), HOBt (48 μmol) and DIEA (72 μmol) in a DMF solution for 9 minutes. The mixture was treated for 1 minute at room temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v) solution to acetylate the unreacted amino groups. Next, with microwave irradiation (40 W, 2,450 MHz, 50°C), a 20% piperidine/DMF treatment was conducted for 3 minutes to remove the Fmoc group protection. In glycopeptide synthesis, the three steps of (1) extension with various Fmoc amino acids, (2) acetylation treatment, and (3) Fmoc removal were repeatedly sequentially conducted. The solid phase resin obtained was treated for 1 hour with trifluoroacetic acid:water:triisopropylsilane (95:2.5:2.5, v/v/v). The reaction solution was filtered, ether was added to induce precipitation, and coarse crystals were obtained. The coarse product was dissolved in methanol, 1 N sodium hydroxide aqueous solution was added to adjust the solution to pH 12.0 to 12.5, and processing was conducted for 1 hour at room temperature. To this was added 10% acetic acid to adjust the solution to the vicinity of pH 7, after which the solvent was distilled off. The residue obtained was purified by reverse-phase high-performance liquid chromatography, yielding Compound 12 in the form of a freeze-dried powder (7.2 mg, yield 30%).

[0089]

30 Synthesis of 5-oxohexanoyl-Pro-Pro-Thr-Thr(Tn)-Thr(Tn)-Pro-Ser-Pro-Pro-Pro-Thr-Ser-Thr-Thr(Tn)-Thr(Tn)-Leu-Pro-Pro-Thr- NH<sub>2</sub> (Compound 13)

A glycopeptide solid phase was synthesized using a solid phase support in the form of Rink Amide-ChemMatrix resin (0.48 mmol/g, 25 mg, 12 μmol). The amino acid

extension reaction was conducted under conditions of microwave irradiation (40 W, 2,450 MHz, 50°C) by reacting Fmoc amino acid derivative (48 μmol), HBTU (48 μmol), HOBt (48 μmol) and DIEA (72 μmol) in a DMF solution for 9 minutes. The sugar chain substitution amino acid extension reaction was conducted by reacting Fmoc-

5 Thr(Ac<sub>3</sub>GalNacα(1→O)) (14 μmol), PyBOP (14 μmol), and HOBt (14 μmol) and DIEA (36 μmol) in a DMF solution for 10 minutes with microwave irradiation. PyBOP (14 μmol) and HOBt (14 μmol) were added and the mixture was reacted for 10 minutes with microwave irradiation. The mixture was treated for 1 minute at room temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v) solution to acetylate the unreacted

10 amino groups. Next, with microwave irradiation (40 W, 2,450 MHz, 50°C), a 20% piperidine/DMF treatment was conducted for 3 minutes to remove the Fmoc group protection. In glycopeptide synthesis, the three steps of (1) extension with various Fmoc amino acids, (2) acetylation treatment, and (3) Fmoc removal were repeatedly sequentially conducted. The solid phase resin obtained was treated for 2 hours with

15 trifluoroacetic acid:water:triisopropylsilane (95:2.5:2.5, v/v/v). The reaction solution was filtered, ether was added to induce precipitation, and coarse crystals were obtained. The coarse product was dissolved in methanol, 1 N sodium hydroxide aqueous solution was added to adjust the solution to pH 12.0 to 12.5, and processing was conducted for 1 hour at room temperature. To this was added 10% acetic acid to adjust the solution to

20 the vicinity of pH 7, after which the solvent was distilled off. The residue obtained was purified by reverse-phase high-performance liquid chromatography, yielding Compound 13 in the form of a freeze-dried powder (4.7 mg, yield 14%).

[0090]

25 Synthesis of 5-oxohexanoyl-Ser-Ala-Ser-Thr-Gly-His-Ala-Thr-Pro-Leu-Pro-Val-Thr-Asp-Thr-Ser-Cys- NH<sub>2</sub> (Compound 14)

A peptide solid phase was synthesized using a solid phase support in the form of TentaGel S RAM resin (0.24 mmol/g, 200 mg, 48 μmol, obtained from Rapp Polymere, GmbH). The amino acid extension reaction was conducted under conditions of microwave irradiation (40 W, 2,450 MHz, 50°C) by reacting Fmoc amino acid derivative

30 (192 μmol), HBTU (192 μmol), HOBt (192 μmol) and DIEA (288 μmol) in a DMF solution for six minutes. HBTU (58 μmol) and HOBt (58 μmol) were added and the mixture was

reacted for 10 minutes with microwave irradiation. The mixture was treated for 1 minute at room temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v) solution to acetylate the unreacted amino groups. Next, with microwave irradiation (40 W, 2,450 MHz, 50°C), a 20% piperidine/DMF treatment was conducted for 3 minutes to remove the Fmoc group protection. In glycopeptide synthesis, the three steps of (1) extension with various Fmoc amino acids, (2) acetylation treatment, and (3) Fmoc removal were repeatedly sequentially conducted. The solid phase resin obtained was treated for 2 hours with trifluoroacetic acid:water (95:5, v/v). The reaction solution was filtered, ether was added to induce precipitation, and coarse crystals were obtained. The coarse product was purified by reverse-phase high-performance liquid chromatography, yielding Compound 14 in the form of a freeze-dried powder (9.0 mg, yield 11%).

[0091]

Synthesis of 5-oxohexanoyl-Ser-Ala-Ser-Thr-Gly-His-Ala-Thr(Tn)-Pro-Leu-Pro-Val-Thr-Asp-Thr- Ser-Cys- NH<sub>2</sub> (Compound 15)

A peptide solid phase was synthesized using a solid phase support in the form of TentaGel S RAM resin (0.24 mmol/g, 200 mg, 48 μmol, obtained from Rapp Polymere, GmbH). The amino acid extension reaction was conducted under conditions of microwave irradiation (40 W, 2,450 MHz, 50°C) by reacting Fmoc amino acid derivative (192 μmol), HBTU (192 μmol), HOBt (192 μmol) and DIEA (288 μmol) in a DMF solution for six minutes. The mixture was treated for 1 minute at room temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v) solution to acetylate the unreacted amino groups. The sugar chain substitution amino acid extension reaction was conducted by reacting Fmoc-Thr(Ac3GalNAcα(1→O)) (58 μmol), HBTU (58 μmol), and HOBt (58 μmol) and DIEA (144 μmol) in a DMF solution for 10 minutes with microwave irradiation. HBTU (58 μmol) and HOBt (58 μmol) were added and the mixture was reacted for 10 minutes with microwave irradiation. The mixture was treated for 1 minute at room temperature with an acetic anhydride/DIEA/DMF (10:5:85, v/v/v) solution to acetylate the unreacted amino groups. Next, with microwave irradiation (40 W, 2,450 MHz, 50°C), a 20% piperidine/DMF treatment was conducted for 3 minutes to remove the Fmoc group protection. In glycopeptide synthesis, the three steps of (1) extension with various Fmoc amino acids, (2) acetylation treatment, and (3) Fmoc removal were repeatedly

sequentially conducted. The solid phase resin obtained was treated for 2 hours with trifluoroacetic acid:water (95:5, v/v). The reaction solution was filtered, ether was added to induce precipitation, and coarse crystals were obtained. The coarse product was dissolved in methanol, 1 N sodium hydroxide aqueous solution was added to adjust the solution to pH 12.0 to 12.5, and processing was conducted for 1 hour at room temperature. To this was added 10% acetic acid to adjust the solution to the vicinity of pH 7, after which the solvent was distilled off. The residue obtained was purified by reverse-phase high-performance liquid chromatography, yielding Compound 15 in the form of a freeze-dried powder (13.0 mg, yield 14%).

10 [0092]

Summary of identification data of Compounds 1 to 15:

MALDI-TOFMS spectrum of glycopeptide derived from MUC1: Figure 1

- (a) Compound 1,  $m/z$  calcd for  $C_{100}H_{160}N_{30}O_{34}S$   $[M + H]^+$  2358.151, found 2358.383;
- 15 (b) Compound 2,  $m/z$  calcd for  $C_{108}H_{173}N_{31}O_{39}S$   $[M + H]^+$  2561.231, found 2561.457;
- (c) Compound 3,  $m/z$  calcd for  $C_{114}H_{183}N_{31}O_{44}S$   $[M + H]^+$  2723.283, found 2723.504;
- (d) Compound 4,  $m/z$  calcd for  $C_{125}H_{200}N_{32}O_{52}S$   $[M + H]^+$  3014.379, found 3014.640
- 20 (e) Compound 5,  $m/z$  calcd for  $C_{97}H_{156}N_{29}O_{33}$   $[M + H]^+$  2255.142, found 2254.927;
- (f) Compound 6,  $m/z$  calcd for  $C_{105}H_{169}N_{30}O_{38}$   $[M + H]^+$  2458.221, found 2457.954;
- (g) Compound 7,  $m/z$  calcd for  $C_{105}H_{169}N_{30}O_{38}$   $[M + H]^+$  2458.221, found 2458.077;
- (h) Compound 8,  $m/z$  calcd for  $C_{105}H_{169}N_{30}O_{38}$   $[M + H]^+$  2458.221, found 2458.159
- (i) Compound 9,  $m/z$  calcd for  $C_{137}H_{221}N_{34}O_{58}$   $[M + H]^+$  3270.538, found 3270.308
- 25 (j) Compound 10,  $m/z$  calcd for  $C_{111}H_{179}N_{30}O_{43}$   $[M + H]^+$  2620.274, found 2620.049;
- (k) Compound 11,  $m/z$  calcd for  $C_{122}H_{196}N_{31}O_{51}$   $[M + H]^+$  2911.369, found 2911.207;

MALDI-TOFMS spectrum of glycopeptide derived from MUC2: Figure 2

- 30 (l) Compound 12,  $m/z$  calcd for  $C_{90}H_{144}N_{20}O_{31}$   $[M + Na]^+$  2024.020, found 2024.111;
- (m) Compound 13,  $m/z$  calcd for  $C_{122}H_{196}N_{24}O_{51}$   $[M + Na]^+$  2836.338, found 2836.501

MALDI-TOFMS spectrum of glycopeptide derived from MUC4: Figure 3

(n) Compound 14, m/z calcd for C<sub>73</sub>H<sub>181</sub>N<sub>20</sub>O<sub>28</sub>S [M + Na]<sup>+</sup> 1777.804, found 1777.910;

5 (o) Compound 15, m/z calcd for C<sub>81</sub>H<sub>131</sub>N<sub>21</sub>O<sub>33</sub>S [M + Na]<sup>+</sup> 1980.884, found 1981.045;  
[0093]

#### Example 1

10 Preparation of monoclonal antibody employing Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(Tn)-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr as antigen

Compound Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(Tn)-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr Cys-NH<sub>2</sub> (85 µg), obtained by adding Cys required for binding carrier protein to C-terminal of Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(Tn)-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr, was conjugated with keyhole  
15 limpet hemocyanin (KLH) and administered to the tail base of BDF(Registered trademark)-1 mice to induce an immune response. The same method was employed 17 hours later to conduct additional immunization with Compound 2. Blood was collected 3 days later and the iliac lymph nodes were collected. The cells collected were fused with  
20 myeloma SP2 cells. The hybridomas were cultured in HAT selective medium, and the antibody-producing cells were selected. Next, the hybridoma culture supernatant was seeded onto an ELISA plate and screened in a binding reaction with Compound 2.  
[0094]

Fused cell cloning was conducted by the limiting dilution method. Hybridoma strains 3A9-4B1 (NPMD, Accession No. NITE BP-01845) producing the targeted  
25 monoclonal antibodies SN-101, 3C10-E11 producing the targeted monoclonal antibodies SN-102, respectively, were established.  
[0095]

Example 2 Culturing cell strains producing monoclonal antibodies (SN-101 and SN-102) and obtaining purified antibodies

30 Culturing method: SN-101 producing hybridoma strain NITE BP-01845 was grown in RPMI-1640 medium containing 10% fetal bovine serum (FBS). A 22 mL

quantity of the serum-free medium Panserin H4000 (PAN-Biotech) was added to the  $8.1 \times 10^6$  cells recovered to obtain a suspension. The cells were cultured to acclimate them to the medium. The acclimated cells were grown to about  $1.0 \times 10^8$  in the same medium and subcultured to  $5.0 \times 10^5$ /mL. This was then statically cultured for 2 weeks, at which point the culture supernatant was removed by centrifugation. Another hybridoma strain 3C10-E11 was cultured by the same method to obtain a culture supernatant.

[0096]

Purification method: SN-101 was purified by the method given below from the hybridoma strain NITE BP-01845 that had been cultured. A 200 mL quantity of culture supernatant was passed through a  $0.45 \mu\text{m}$  filter to obtain a purified antibody material. Alternatively, ammonium sulfate was added to the culture supernatant to achieve 50% saturation, and 10,000 g was centrifuged for 20 minutes to collect the precipitate. This was dissolved in 10 mL of PBS, the solution was dialyzed to obtain a purified material, and this was subjected to affinity chromatography employing a HiTrap Protein G HP column (GE Healthcare). A HiTrap Protein G HP column connected after an ÄKTA Explorer 100 (GE Healthcare) was equilibrated with 20 mM sodium phosphate buffer (pH 7.0), and the culture supernatant was added. Unneeded components that had not bound to the column were washed away with the same buffer, after which antibodies were eluted by a small quantity of 0.1 M glycine-HCl buffer (pH 2.5) and neutralized by the addition of a small quantity of 1 M tris-HCl buffer (pH 9.0). The fractions that passed through the column were repeatedly added to the column to increase the collection yield of antibodies. The operations up to this point yielded 2.3 mg of SN-101. From the culture supernatant 200mL of 3C10-E11, 8.3 mg of SN-102 yielded by the same purification method.

[0097]

### Example 3 Reaction specificity evaluation of antibodies

#### Preparation of array of immobilized glycopeptide

A substrate for an immobilized sugar chain array (made by Sumitomo Bakelite) was treated for 2 hours at  $37^\circ\text{C}$  with 2 M HCl and the t-butoxycarbonyl group (Boc group) protection was removed. The product was washed twice with water and then dried to place aminoxy groups on the surface of the substrate. A spotting solution (25

mM AcOH/pyridine, 0.005% Triton X-100, pH 5.4) was added to the various synthetic glycopeptides shown in Table 1 to dissolve them. A spotter (BioChip Arrayer, made by Cartesion) employed a spot pin (CMP, pin diameter 0.4 mm, Arraylt Corp.) to spot the substrate. A reaction was conducted for 1 hour at 80°C to immobilize the glycopeptides on the substrate. Washing was conducted once with water, the product was immersed in 10 mg/mL succinic anhydride, a reaction was conducted for 3 hours at room temperature, and the unreacted aminoxy groups were protected. Washing was conducted twice with water and the product was dried.

[0098]

10 The reaction supernatant was diluted 10-fold with the reaction solution given below. A Hybricover (made by Sumitomo Bakelite) was placed on the immobilized glycopeptide array, 70 µL of the diluted solution was spread out, and a reaction was conducted for 2 hours at room temperature. The Hybricover was removed and the substrate was washed one time each with cleansing solution and water to clean it. The substrate was dried, the Hybricover was positioned, and Anti-IgG(H+L), mouse, goat-poly, and Cy3 (Rockland Immunochemicals) prepared in 1 µg/mL with the following solutions were seeded on the substrate. These were reacted for 1 hour at room temperature. Following the reaction, the product was washed with cleansing solution. Fluorescent intensity of Cy3 was measured with a scanner (Typhoon TRIO+, GE Healthcare). A fluorescent response digital image was created with Array Vision™ software (GE Healthcare). The results are given in Figure 4.

Reaction solution: 50mM Tris · HCl (pH 7.4), 100mM NaCl, 1mM CaCl<sub>2</sub>, MnCl<sub>2</sub>, MgCl<sub>2</sub>, 0.05% Tween 20

25 Cleansing solution: 50mM Tris · HCl (pH 7.4), 100mM NaCl, 1mM CaCl<sub>2</sub>, MnCl<sub>2</sub>, MgCl<sub>2</sub>, 0.05% Triton X-100

[Table 1]

Sequence data of MUC1-derived glycopeptide and analogs thereof (sequences bound to crosslinking ketone and Cys)

Origin	Compound No.	Amino acid sequence (N→C)
MUC1	1	5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr-Cys-NH <sub>2</sub>
	2	5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(Tn)-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr-Cys-NH <sub>2</sub>
	3	5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(T)-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr-Cys-NH <sub>2</sub>
	4	5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(Sialyl-T)-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr-Cys-NH <sub>2</sub>
	5	5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr-NH <sub>2</sub>
	6	5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(Tn)-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr- NH <sub>2</sub>
	7	5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr-Arg-Pro-Ala-Pro-Gly-Ser(Tn)-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr- NH <sub>2</sub>
	8	5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr(Tn)-Ala-Pro-Pro-Ala-His-Gly-Val-Thr- NH <sub>2</sub>
	9	5-oxohexanoyl-Gly-Val-Thr(Tn)-Ser(Tn)-Ala-Pro-Asp-Thr(Tn)-Arg-Pro-Ala-Pro-Gly-Ser(Tn)-Thr(Tn)-Ala-Pro-Pro-Ala-His-Gly-Val-Thr- NH <sub>2</sub>
	10	5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(T)-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr- NH <sub>2</sub>
	11	5-oxohexanoyl-Gly-Val-Thr-Ser-Ala-Pro-Asp-Thr(Sialyl-T)-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr- NH <sub>2</sub>
MUC2	12	5-oxohexanoyl-Pro-Pro-Thr-Thr-Thr-Pro-Ser-Pro-Pro-Pro-Thr-Ser-Thr-Thr-Thr-Leu-Pro-Pro-Thr-NH <sub>2</sub>

	13	5-oxohexanoyl-Pro-Pro-Thr-Thr(Tn)-Thr(Tn)-Pro-Ser-Pro-Pro-Pro-Thr-Ser-Thr-Thr(Tn)-Thr(Tn)-Leu-Pro-Pro-Thr-NH2
MUC4	14	5-oxohexanoyl-Ser-Ala-Ser-Thr-Gly-His-Ala-Thr-Pro-Leu-Pro-Val-Thr-Asp-Thr-Ser -Cys-NH2
	15	5-oxohexanoyl-Ser-Ala-Ser-Thr-Gly-His-Ala-Thr(Tn)-Pro-Leu-Pro-Val-Thr-Asp-Thr-Ser-Cys-NH2

Compounds 1 to 4: SEQ ID NO: 3

Compounds 5 to 11: SEQ ID NO: 1

Compounds 12 and 13: SEQ ID NO: 4

5 Compounds 14 and 15: SEQ ID NO: 5

[0099]

Characteristics of antibodies SN-101 and SN-102

10 Antibodies SN-101 and 102 are respectively recognizes the sugar chain Tn structure and modified positions of MUC1 glycopeptides as below:

SN-101

- i) binding to the MUC1-derived glycopeptide Gly-Val-Thr-Ser-Ala-Pro-Asp-(Tn)Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr-Cys;
- 15 ii) not binding to a glycopeptide in which the Tn sugar chain of the MUC1-derived glycopeptide has been substituted with T or ST;
- iii) not binding to the peptide comprising the amino acid sequence shown by SEQ ID NO: 3 (naked peptide); and
- iv) not binding to a glycopeptide in which Tn has been modified in the tandem unit peptide of MUC2 having the amino acid sequence shown by SEQ ID NO: 4 or the
- 20 tandem unit peptide of MUC4 having the amino acid sequence denoted by SEQ ID NO: 5.

[0100]

SN-102

- 25 i) binding to the glycopeptide Gly-Val-Thr-Ser-Ala-Pro-Asp-(Tn)Thr-Arg-Pro-Ala-Pro-Gly-Ser-Thr-Ala-Pro-Pro-Ala-His-Gly-Val-Thr in which a Tn sugar chain is bonded to the

position 8 threonine of the peptide having the amino acid sequence shown in SEQ ID NO: 1;

ii) not binding to, or binding only weakly to, glycopeptides in which the Tn sugar chain of the MUC1-derived glycopeptide has been substituted with T or ST;

5 iii) not binding to the peptide comprising the amino acid sequence shown by SEQ ID NO: 1 (naked peptide);

iv) not binding to a glycopeptide in which Tn has been modified at the position 14 serine or position 15 threonine in the peptide having the amino acid sequence shown by SEQ ID NO: 1;

10 v) binding to a glycopeptide in which the Tn sugar chain has been modified at all of the threonines and serines of the peptide having the amino acid sequence shown by SEQ ID NO: 1; and

iv) not binding to a glycopeptide in which Tn has been modified in the tandem unit peptide of MUC2 or the tandem unit peptide of MUC4.

15 [0101]

Example 4 Detection of MUC1 glycopeptides in patient serum

An examination was conducted into whether the antigen peptides would be detected in breast cancer, prostate cancer, hepatocellular carcinoma, pancreatic cancer, colon cancer, and ovarian cancer specimen serum using antibody SN-101. The number of specimens was 5 to 10 serum samples from patients who had been clearly clinically diagnosed with the disease and several normal serum samples as negative controls. No antigen glycopeptides were detected in the normal serum but antigen glycopeptides were detected in the patient serum samples.

[0102]

25 Example 5 Immunofluorescence staining of MUC1 expressing cells by antibodies SN-101 and SN-102

Breast cancer strain OCUB-M was cultured overnight at 37°C in 5% CO<sub>2</sub> in D-MEM containing 10% FBS. The medium was aspirated away. The cell layer was washed with PBS and immobilized for 10 minutes with PBS containing 4% paraformaldehyde. Next, an immersion treatment in PBS containing 0.1% of Triton X™-100 was conducted, followed by 20 minutes of blocking with blocking buffer (1% BSA-

containing PBS). A 10 µg/mL solution of antibody SN-101 or SN-102 diluted with blocking buffer was then reacted for 1 hour. A negative control was prepared by reacting blocking solution instead of primary antibody. The antibody solution was removed, washed with PBS, and then reacted with 2 µg/mL Alexa Fluor® 555-labeled anti-mouse IgG antibody. The product was washed with PBS, sealed, and then observed with an all-in-one BZ-9000 (Keyence) fluorescence microscope, yielding a specifically stained image (see Figure 5).

[0103]

#### Example 6 Cell proliferation-blocking test

Breast cancer cells OCUB-M cultured in DMEM (10% FBS) medium were inoculated onto a 96-well plate to  $3 \times 10^3$  cells per well. The cells were cultured for 48 hours at 37°C in a 5% CO<sub>2</sub> atmosphere, after which antibody SN-101 was added to a final concentration of 0.565 mg/mL or 1.3 mg/mL. The cells were cultured for 48 hours at 37°C in a 5% CO<sub>2</sub> atmosphere, at which time 20 µL per well of Cell Titer 96 Aqueous One Solution Cell Proliferation Assay (Promega) reagent was added. The cells were then incubated for 2 hours at 37°C in a 5% CO<sub>2</sub> atmosphere. Measurement at an absorbance of 490 nm revealed that the number of cells had decreased in a concentration-dependent manner relative to the control (see Figure 6).

[0104]

#### Example 7 Test of blocking the binding of galectin 3

To each well of an 8-well chamber slide were added  $4.8 \times 10^3$  breast cancer cells MCF-7 suspended in RPMI-1640 (10% FBS) and the cells were cultured for 16 hours at 37°C in a 5% CO<sub>2</sub> atmosphere. The medium was aspirated off and 4% formaldehyde in PBS was added to immerse the cells in about 2 mm. The cells were immobilized for 15 minutes. The immobilization solution was aspirated off, and the wells were washed three times with PBS, five minutes each time. Blocking was conducted for 1 hour with blocking buffer (PBS containing 5% BSA). The blocking solution was aspirated off. The antibody alone and mixtures of various concentrations of the antibody and galectin 3 were prepared. These were incubated for 2 hours at 4°C. The antibodies were aspirated off, after which the wells were washed three times with PBS, five minutes each time. Cy5 labeled anti-mouse IgG antibody was added and the mixtures

were incubated for 1 hour at room temperature in a dark room. The secondary antibodies were aspirated off, after which the wells were washed three times with PBS, five minutes each time. Observation with a BZ-9000 (KEYENCE) all-in-one fluorescence microscope revealed blocking of the binding of galectin 3 and MUC1 dependent on the antibody concentration.

[0105]

[Industrial Applicability]

The present invention provides an antibody that recognizes, with extremely high specificity, glycopeptides in which the tandem unit peptides of human MUC1 have been modified with the O-bond-type sugar chain Tn. Use of the anti-MUC antibody of the present invention permits detection of the presence of MUC1 with high sensitivity, reliably, and conveniently in a manner specific to the epitope of glycopeptides modified with Tn and permits the determination of malignant tumors as illnesses associated with MUC1, and is thus thought to be useful in the field of medical diagnosis. The anti-MUC1 antibody of the present invention also affects the functioning of cancer cells relating to MUC1, and is thus thought to be useful in the field of cancer treatment drugs and the like.

[Sequence Listing Free Text]

[0106]

SEQ ID NO: 1: amino acid sequence of tandem unit peptide of human MUC1

SEQ ID NO: 2: amino acid sequence of tandem unit peptide mutant of human MUC1

SEQ ID NO: 3: amino acid sequence of tandem unit peptide of human MUC1 with cys added to at C-terminal

SEQ ID NO: 4: amino acid sequence of tandem unit peptide of human MUC2

SEQ ID NO: 5: amino acid sequence of tandem unit peptide of human MUC4

SEQ ID NO: 6: amino acid sequence of SN101H

SEQ ID NO: 7: amino acid sequence of SN101L

SEQ ID NO: 8: amino acid sequence of CDR1 of SN101H

SEQ ID NO: 9: amino acid sequence of CDR2 of SN101H

SEQ ID NO: 10: amino acid sequence of CDR3 of SN101H

- SEQ ID NO: 11: amino acid sequence of CDR1 of SN101L  
SEQ ID NO: 12: amino acid sequence of CDR2 of SN101L  
SEQ ID NO: 13: amino acid sequence of CDR3 of SN101L  
SEQ ID NO: 14: amino acid sequence of SN1021H  
5 SEQ ID NO: 15: amino acid sequence of SN102L  
SEQ ID NO: 16: amino acid sequence of CDR1 of SN102H  
SEQ ID NO: 17: amino acid sequence of CDR2 of SN102H  
SEQ ID NO: 18: amino acid sequence of CDR3 of SN102H  
SEQ ID NO: 19: amino acid sequence of CDR1 of SN102L  
10 SEQ ID NO: 20: amino acid sequence of CDR2 of SN102L  
SEQ ID NO: 21: amino acid sequence of CDR3 of SN102L

**What is claimed is:**

1. A monoclonal antibody to human MUC1, specifically recognizing human MUC1 tandem units and glycopeptides having a O-bond-type sugar chain core 0 (Tn) on any of the threonines or the serines in the amino acid sequence of the human MUC1 tandem units, wherein said antibody comprises at least one antigen-binding portion comprising an immunoglobulin heavy chain variable region (VH) domain and an immunoglobulin light chain variable region (VL) domain, with the heavy chain variable region domain comprising in the sequence thereof complementarity determining regions CDR1, CDR2, and CDR3, with CDR1 being comprised of the amino acid sequence shown by SEQ ID NO: 8, CDR2 being comprised of the amino acid sequence of SEQ ID NO: 9, and CDR3 being comprised of the amino acid sequence shown by SEQ ID NO: 10, with the light chain variable region domain comprising in the sequence thereof complementarity determining regions CDR1', CDR2', and CDR3', with CDR1' being comprised of the amino acid sequence shown by SEQ ID NO: 11, CDR2' being comprised of the amino acid sequence of SEQ ID NO: 12, and CDR3' being comprised of the amino acid sequence shown by SEQ ID NO: 13; or

wherein said antibody comprises at least one antigen-binding portion comprising an immunoglobulin heavy chain variable region (VH) domain and an immunoglobulin light chain variable region (VL) domain, with the heavy chain variable region domain comprising in the sequence thereof complementarity determining regions CDR1, CDR2, and CDR3, with CDR1 being comprised of the amino acid sequence shown by SEQ ID NO: 16, CDR2 being comprised of the amino acid sequence of SEQ ID NO: 17, and CDR3 being comprised of the amino acid sequence shown by SEQ ID NO: 18, with the light chain variable region domain comprising in the sequence thereof complementarity determining regions CDR1', CDR2', and CDR3', with CDR1' being comprised of the

amino acid sequence shown by SEQ ID NO: 19, CDR2' being comprised of the amino acid sequence of SEQ ID NO: 20, and CDR3' being comprised of the amino acid sequence shown by SEQ ID NO: 21.

2. The monoclonal antibody according to claim 1, wherein the amino acid sequence of the human MUC1 tandem unit comprises the amino acid sequence shown by SEQ ID NO: 1, and the O-bond-type sugar chain core 0 (Tn) binds to the position eight threonine in the amino acid sequence denoted by SEQ ID NO: 1.

3. The monoclonal antibody according to claim 1, wherein the amino acid sequence of the human MUC1 tandem unit comprises the amino acid sequence shown by SEQ ID NO: 2, and the O-bond-type sugar chain core 0 (Tn) binds to the position eight serine in the amino acid sequence denoted by SEQ ID NO: 2.

4. The monoclonal antibody according to any one of claims 1 to 3, having the binding characteristics shown by i) to iii) below:

i) not binding to a glycopeptide in which the O-bond-type sugar chain core 0 (Tn) has been substituted with a O-bond-type sugar chain T or ST;

ii) not binding to the peptide comprising the amino acid sequence shown by SEQ ID NO: 3 (naked peptide); and

iii) not binding to a glycopeptide in which Tn has been modified in the tandem unit peptide of MUC2 or the tandem unit peptide of MUC4.

5. The monoclonal antibody according to any one of claims 1 to 4, wherein the monoclonal antibody is secreted by the hybridoma cell system deposited as Accession Number NITE BP-01845.

6. The monoclonal antibody according to claim 1, comprising a heavy chain variable region comprised of the amino acid sequence of SEQ ID NO: 6 and a light chain variable region comprised of the amino acid sequence of SEQ ID NO: 7.

7. The monoclonal antibody according to claim 1, comprising a heavy chain variable region comprised of the amino acid sequence of SEQ ID NO: 14 and a light chain variable region comprised of the amino acid sequence of SEQ ID NO: 15.

8. The monoclonal antibody according to any one of claims 1 to 7, for use in specific detection of MUC1.

9. A method for specifically detecting MUC1 in a human body fluid sample, comprising:

(a) placing the sample in contact with the monoclonal antibody of any one of claims 1 to 7; and

(b) measuring the formation of antibody – antigen complex in the sample following contact.

10. The method according to claim 9, for use in determining presence of a malignant tumor that exhibits abnormal expression of MUC1 in the body fluid sample.

11. The method according to claim 10, wherein the malignant tumor is selected from the group consisting of breast cancer, prostate cancer, hepatocellular carcinoma, pancreatic cancer, colon cancer, and ovarian cancer.

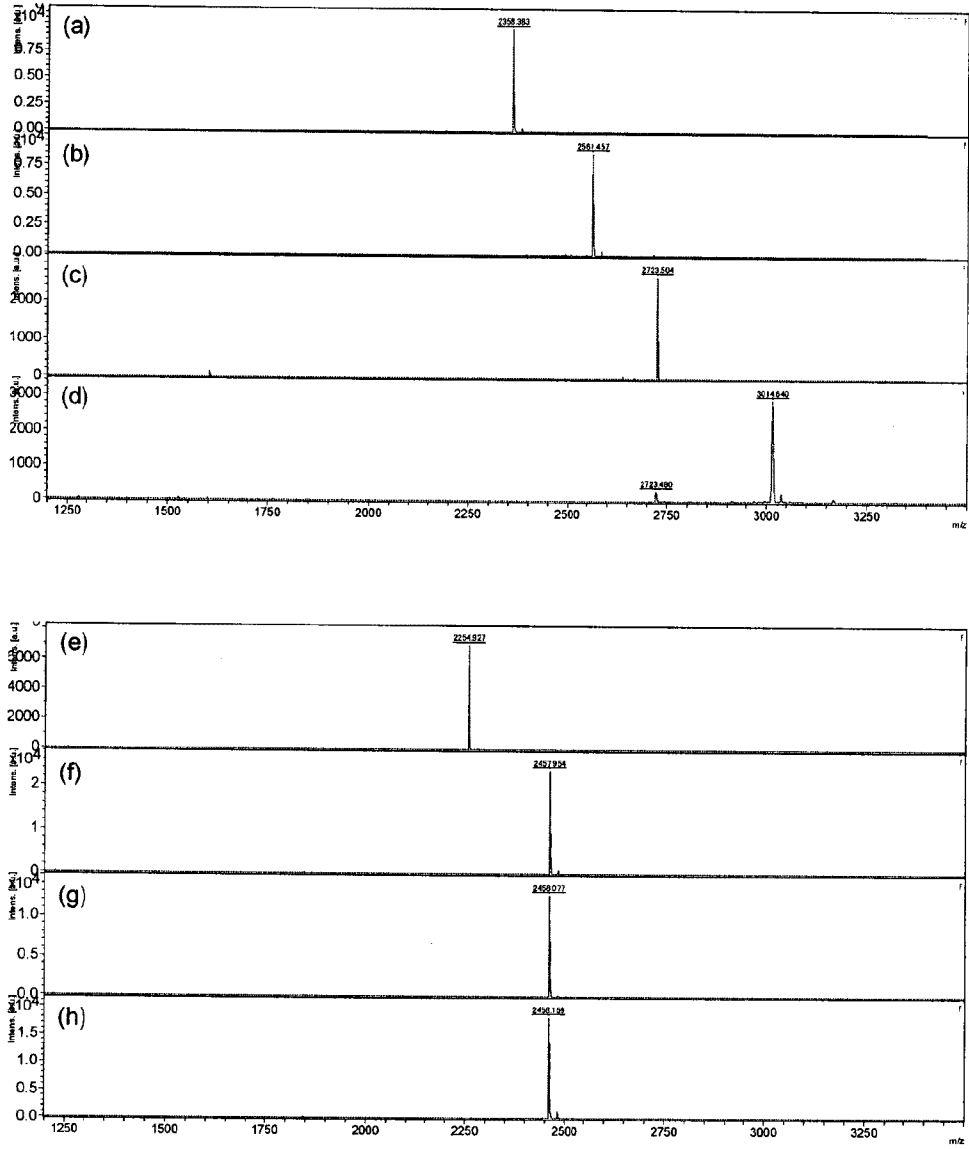
12. A kit for employing the method described in any one of claims 9 to 11, comprising:

- (a) the monoclonal antibody according to any one of claims 1 to 7; and
- (b) a reagent for measuring the antibody – antigen complex, wherein the reagent is an antibody labelling reagent selected from the group consisting of a radioisotope, enzyme, fluorescent material, luminescent material, a metal colloid, and colored latex.

13. A pharmaceutical composition for preventing or treating malignant tumors expressing MUC1, comprising the monoclonal antibody according to any one of claims 1 to 7 and a pharmaceutically acceptable support.

14. The composition according to claim 13, wherein the malignant tumor is selected from the group consisting of breast cancer, prostate cancer, hepatocellular carcinoma, pancreatic cancer, colon cancer, and ovarian cancer.

Fig. 1



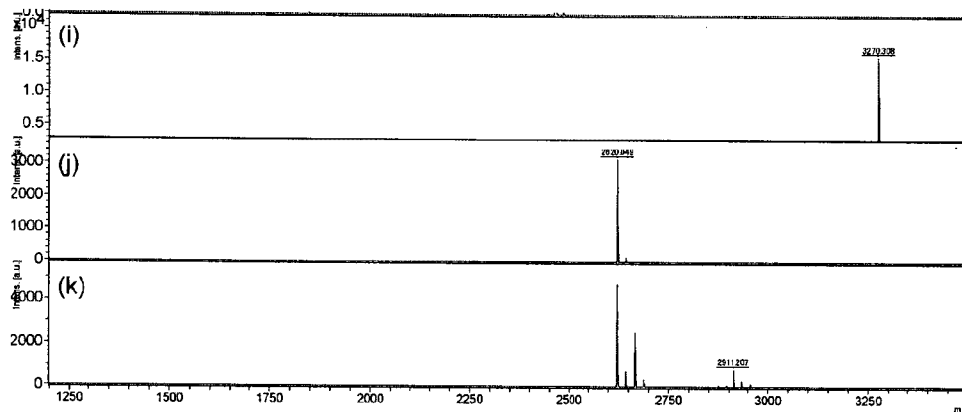


Fig. 2

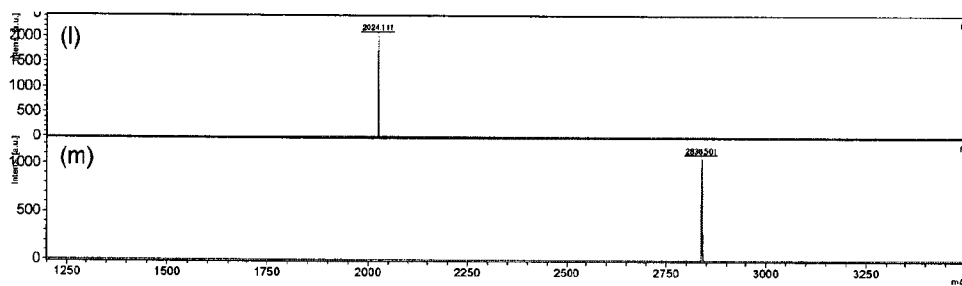


Fig. 3

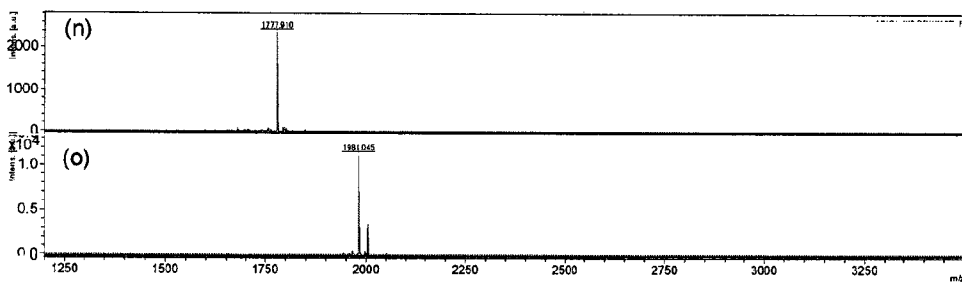
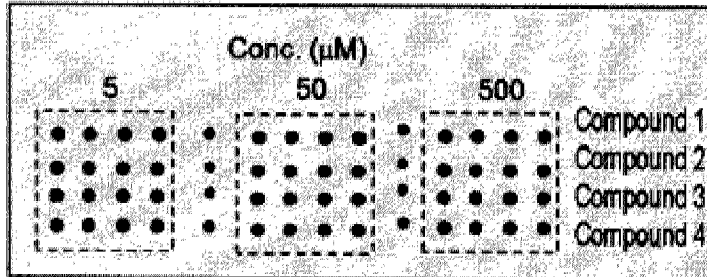


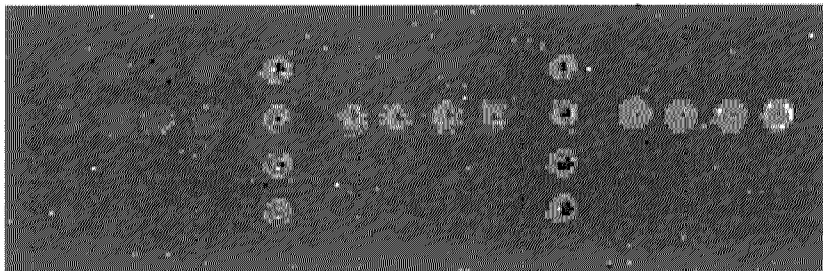
Fig. 4

SN-101

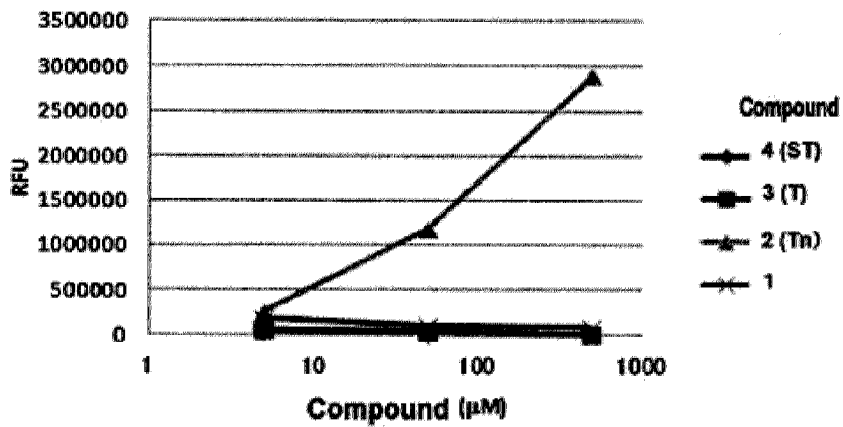
a) Microarray arrangement



b) Microarray image



c) Fluorescence strength



d)

### SN-102

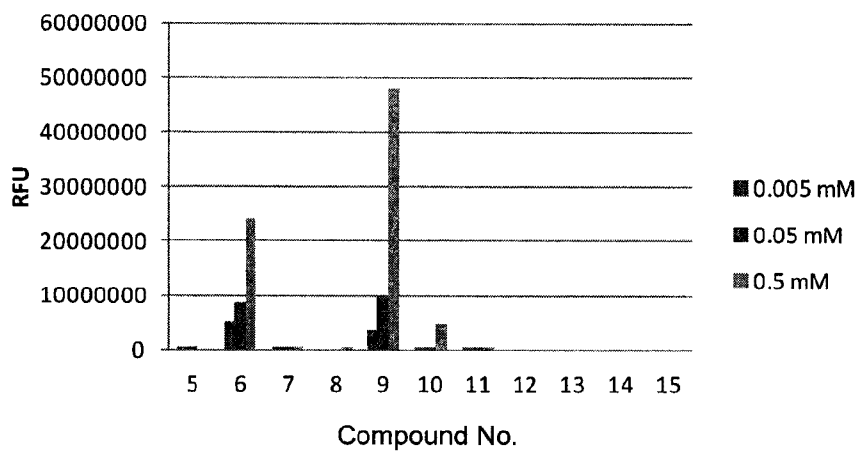


Fig. 5

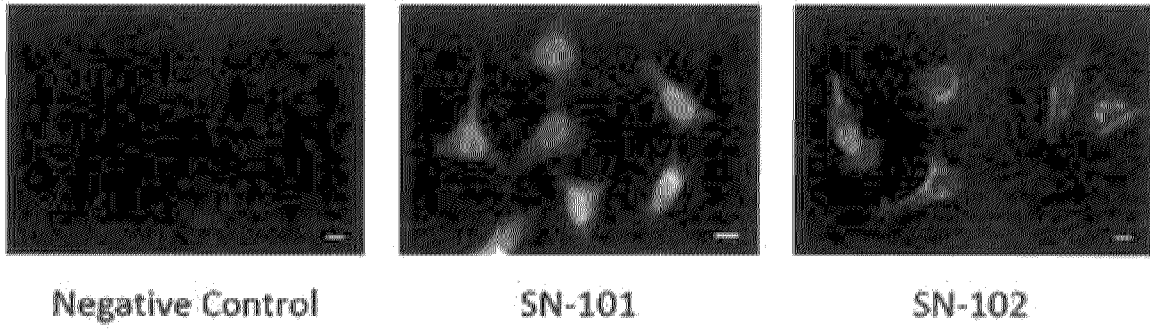


Fig. 6

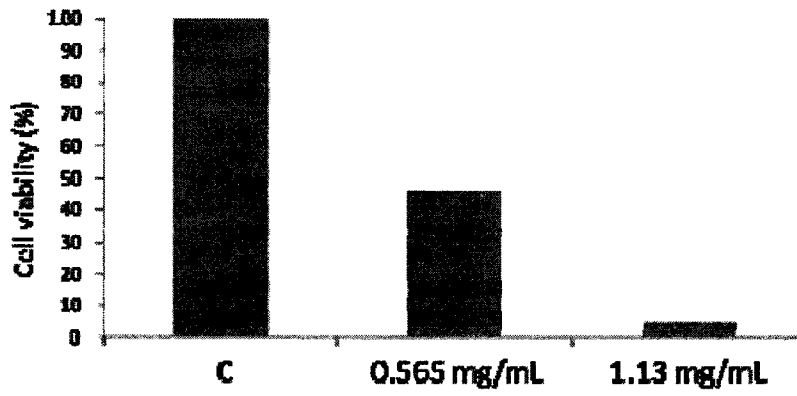


Fig. 7

Amino acid sequence of antibody variable region

[Z1] SN-101 H chain variable region

```

                                CDR1                      CDR2
1  EVNLEESGGGLVQPGGSMKLSVCVASGFTFSSNYWMNWVRQSPEKGLEWVAQIRLKSDNYAT 60
                                CDR3
61 HYAESVKGRFTISRDDSKSSVYLQMNLRAEDTGIYYCTGGVFDYWGQGTTLTVSS 116
```

[Z2] SN-101 L chain variable region

```

                                CDR1                      CDR2
1  DVVMTQTPLSLPVSLSLGDQASISCRSSQSLVHSNGNTYLHWYLQKPGQSPKLLIYKVSNRF 60
61 SGVPDFRFGSGSGTDFTLKISRVEAEDLGVYFCSQSTHVPFWTFGGGTKLEIK 113
```

[Z3] SN-102 H chain variable region

```

                                CDR1                      CDR2
1  EVQLQQSGAELVKPGASVKLSCTASGFNIKDYMHVVKQRTEQGLEWIGRIDPEDGETKY 60
                                CDR3
61 APKFQGKAIITADTSSNTAYLQLSSLTSEDYAVYYCVHFYGYDVGGRGYWGQGTTLTVSS 120
```

[Z4] SN-102 L chain variable region

```

                                CDR1                      CDR2
1  DIVMSQSPSSSLAVSVGEKVTMSCKSSQSLLYSSNQKNYLAWYQQKPGQSPKLLIYWASTR 60
                                CDR3
61 ESGVPDRFTGSGSGTDFTLTISVKAEDLAVYYCQYYSYTFGGGTKLEIK 111
```

Fig. 8

SN-101

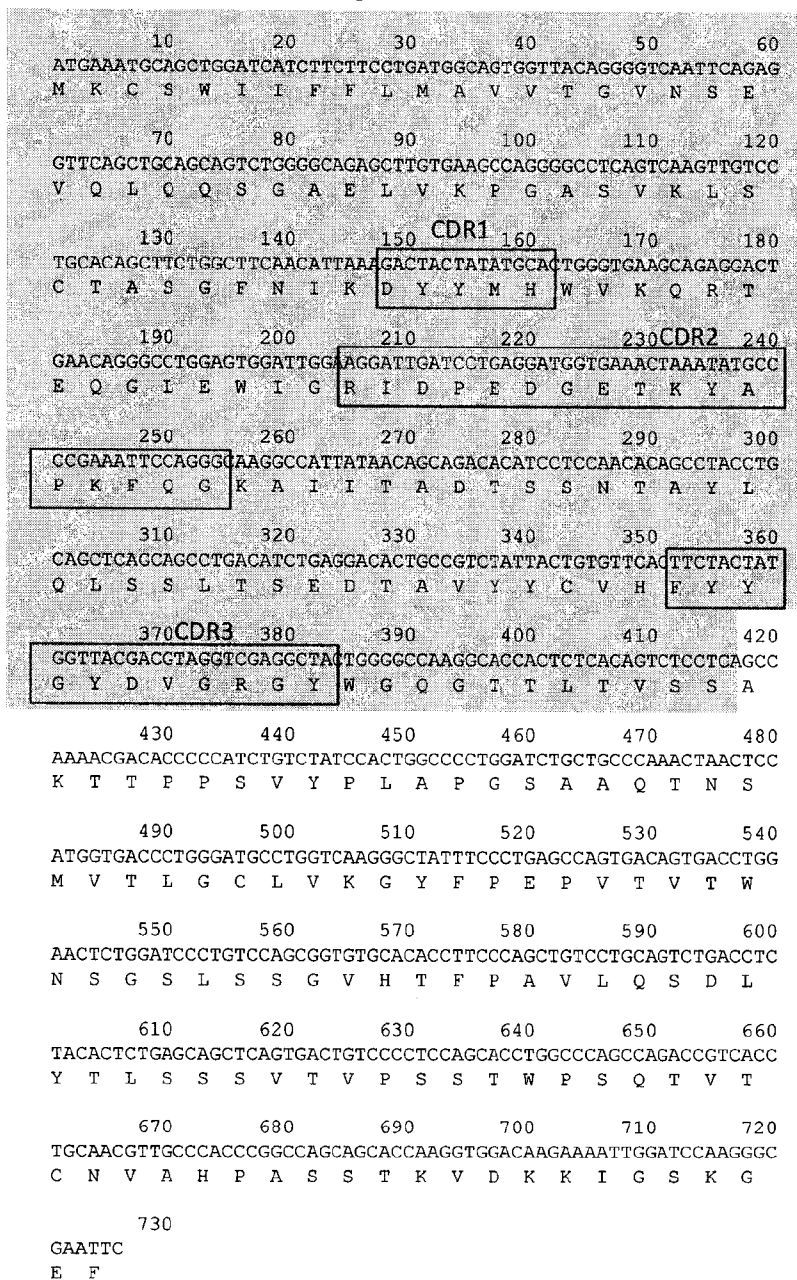
SF0075 mouse IgG1  
heavy chain

```
1 ATGGACTTGAGACTGAGCTGCTCTTTATTTATTTGTTCTTTTAAAAGGCTCCAGAGTGA 60  
M D L R L S C A F I I V L L L G V Q S E  
61 GTGAACCTTGAGGAGTCTGGAGGAGGCTTGSTACAACTGGAGGATCCATGAACCTCTCC 120  
Y N L E E S G G G L V Q P G G S M K L S  
121 TCTGTTGCTGCAATTCACTTCAGTAACTACTGGAAGAACTGGGTCCGCCAGTCTCCA 180  
C V A S G F T F S N Y R M N P V R Q S P  
191 GAGAGGGGCTGAGTGGGTTC CAAATTAGATTGAAATCTGATATTATGCAACACAT 240  
E K G L E W V A Q I R L K S D N Y A F R  
241 TATGCGCACTCTGTGAAGGGGTTCAACTCTCAAGAGATGATTCCAAAGTACTGTC 300  
Y A E S V K G R F T I S R D D S K S S V  
301 TACTGCAAAATGAAACAATTAAGGCTGAAAGACACTGGATTTATTACTGCAAGGGGG 360  
V L Q W H N L R A E D T G I Y Y C T G G  
361 GTCTTGACTACTGGGCCAAGGCACCACTCTCACAGTCTCTCAGCCAAAGACACCC 420  
V F R Y W G Q G T T L T V S S A K T T P  
921 CCATCTGCTATCCACTGSCCCTGGATCTGCTGCCAAACTACTCCATGGTGACCTG 980  
P S V Y P L A P G S A A Q T N S M V T L  
981 GGATGCTGGTCAAGGCTATTTCCCTGAGCCAGTGAACAGTGAOCTGGAACTCTGGATCC 540  
G C L V K G Y F P E P V T V T W N S G S
```

SF0075 mouse Igk  
light chain

```
1 ATGAACTTGGCTGTAGGCTGTGGTCTGATTTCTGGATTCTGCTTCCAGCACTCAT 60  
M K L P V R L L V L M F W I P A S S S D  
61 GTTCTGATGACCCAACTCCACTCTGCTGCTGCTGCTGCTGCTGCTGCTGCTGCTGCTGCT 120  
V V M T Q T P L S L P V S L G D Q A S I  
121 TCTTCCAGACTACTAGCAGAGCCTTGTGACAGTAATGGAAACACCTATTACATTGGTAC 180  
S C R S F Q S L V H S R G N T Y L H N Y  
191 CTGCAAGAGCCAGGCCAGTGTCCAAAGCTCTGATCTA CAAACTTCCAAACCGATTTC 240  
L Q N P G Q S P K L L I Y K V S N R F S  
241 GGGTCCACACAGGTCAGTGGCAGTGGATCAGGGACAGATTGACACTCAGATCAGC 300  
G V P D R F S G S G S G T D P T L K I S  
301 AGAGTGGAGCCTGAGGATCTGGGAGTTTATTCTGCT TCACAAAGTACACATGTCTCTGG 360  
R V E A E D L G V Y F C S Q S T H V P P  
361 TGACCTTGGTGGAGGCCAAGCTCGAAATCAAACGGGCTGATGCTGCAOCAA CTGTA 420  
W T F G G G T E L E I K R A D A A P T V  
921 TCCATCTCCCAACATCCAGTGGCAGTTAACACTCTGGAGGCTCAGTCTGTGCTTC 480  
S I E P P S S E Q L T S G G A S V V C F  
981 TTGAACAACCTCTAOCOCMAAGACATCAATGTCAGTSGAAGATTGATGGCAGTGAACGA 540  
L N N F Y P K D I N V K W K I D G S E R
```

Fig.9-1

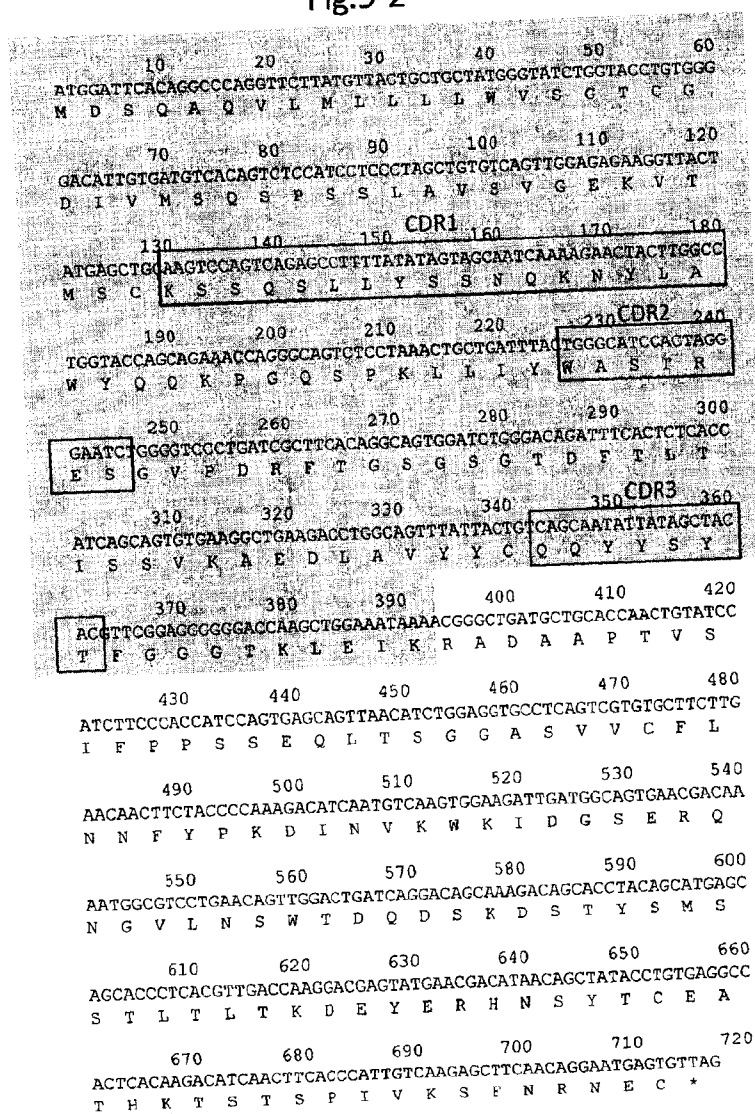


SN-102 H chain variable region and a part of constant region

☐ : H chain variable region

□ : CDR region

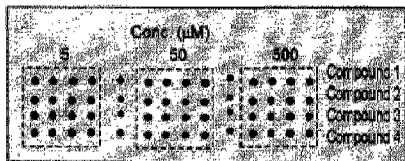
Fig.9-2



SN-102 L chain variable region and a part of constant region

- : L chain variable region
- : CDR region

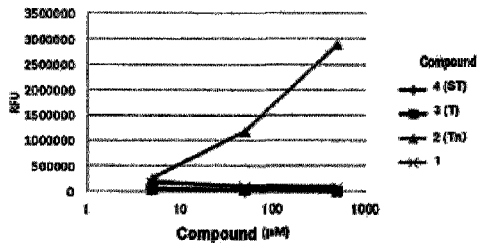
a) Microarray arrangement



b) Microarray image



c) Fluorescence strength



d)

