Aug. 21, 1956 H. A. HUMPAGE 2,760,029

CIRCUIT BREAKERS

Original Filed May 24, 1945 2 Sheets-Sheet 1

Fig. 1

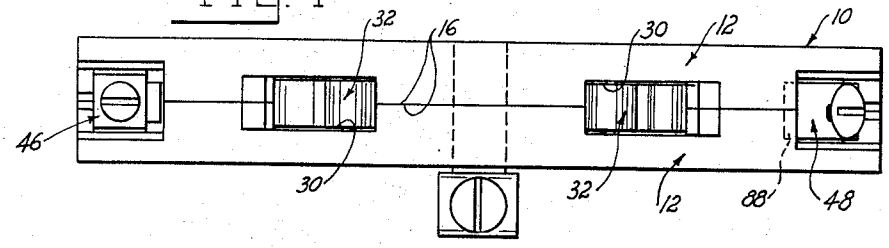


Fig. 2

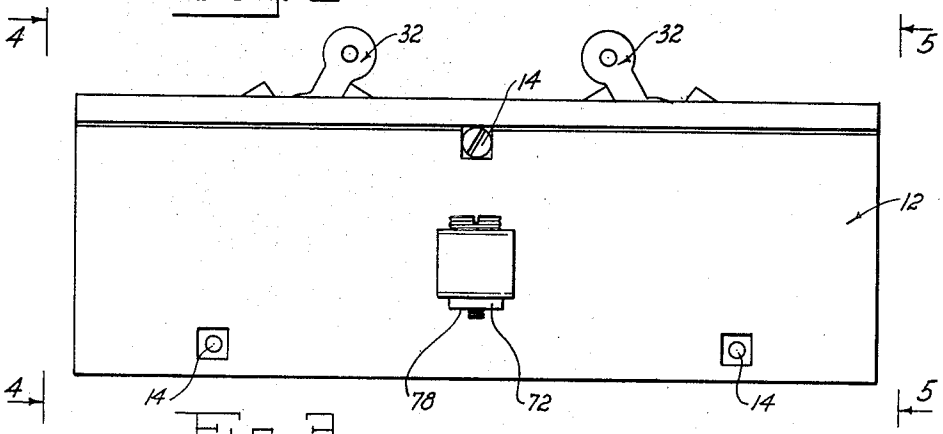


Fig. 3

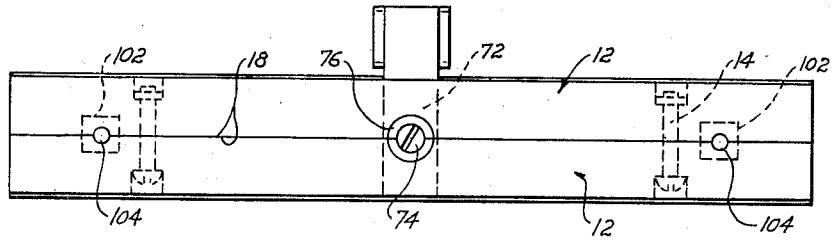


Fig. 4

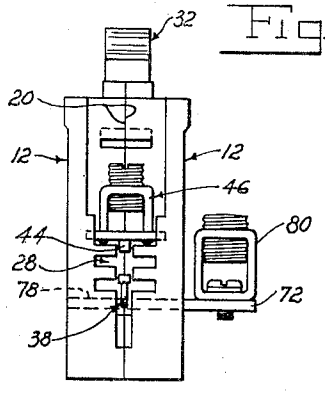
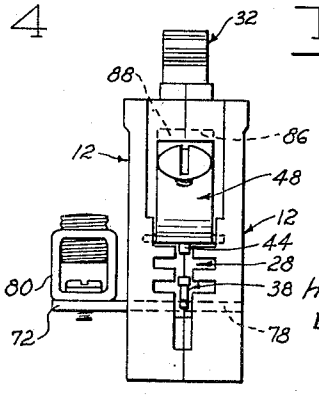


Fig. 5



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CIRCUIT BREAKERS

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Fig. 6

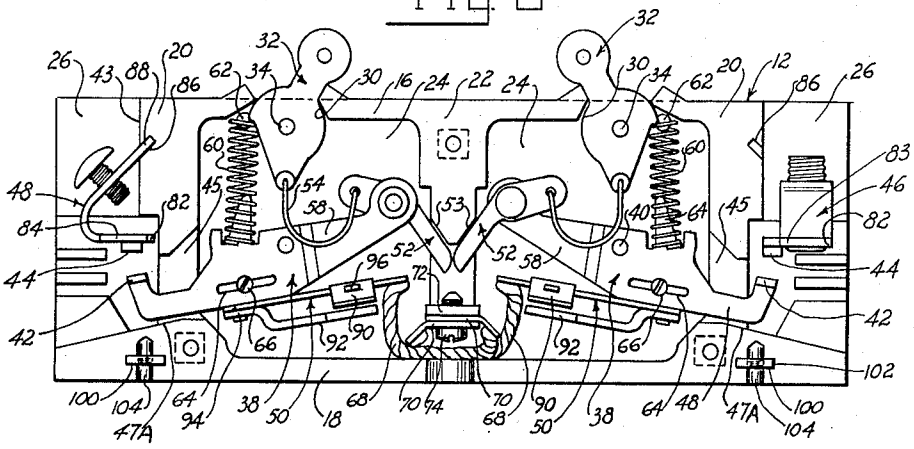


Fig. 7

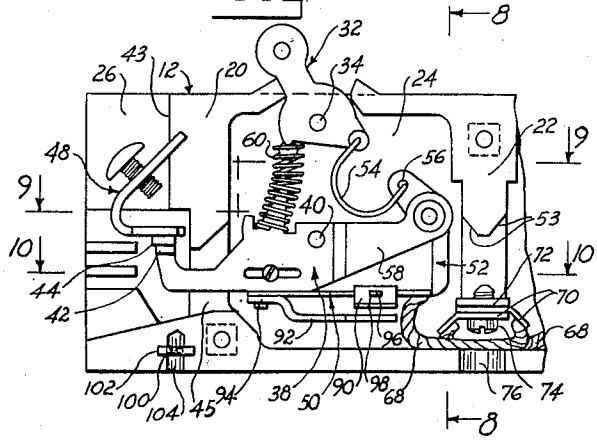


Fig. 8

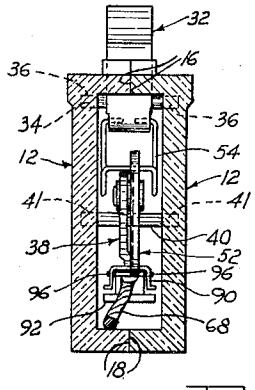


Fig. 9

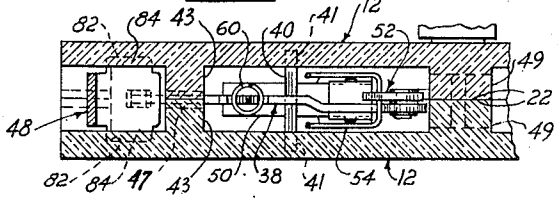


Fig. 10

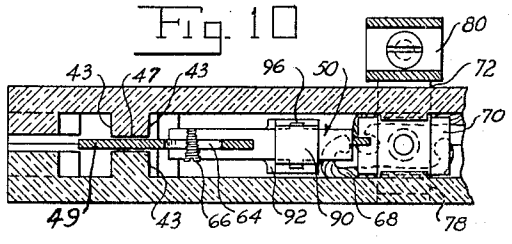


Fig. 11

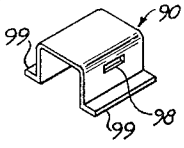


Fig. 12

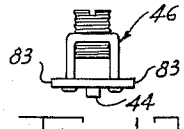
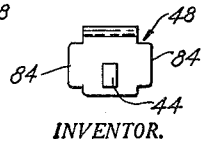


Fig. 13



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2,760,029

CIRCUIT BREAKERS

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Application July 31, 1948, Serial No. 41,837, now Patent No. 2,647,191, dated July 28, 1953, which is a division of application Serial No. 595,556, May 24, 1945, now Patent No. 2,459,427, dated January 18, 1949. Divided and this application April 27, 1953, Serial No. 351,267

6 Claims. (Cl. 200—116)

This invention relates to automatic circuit breakers, and more particularly to circuit breakers of the type which are used for house lighting and other low amperage circuits.

The primary object of the invention is to provide a circuit breaker mechanism constituting a unit and comprising a housing in which said unit is mounted, the mechanism unit and the housing being so constructed and related that the mechanism unit can be calibrated and tested before being placed in the housing and so that the assembly of the mechanism unit in the housing is facilitated.

Another object of this invention is the provision of a multi-pole circuit breaker comprising a housing in which a plurality of circuit breaker mechanism units, one for each pole, are disposed for independent operation, the construction and arrangement of the housing and mechanism units being such that they can be interchangeably positioned within the housing.

A further object of the invention is the provision of a circuit breaker comprising a housing for the circuit breaker mechanism having means formed in the housing as an integral part thereof for guiding the movable contact member.

A yet further object of the invention is generally to provide an improved small and inexpensive circuit breaker which is well adapted to be used, with reliability of operation, for house lighting and other low amperage circuits in lieu of a switch and fuse combination.

The above and other objects, features and advantages of the present invention will be fully understood from the following description considered in connection with the accompanying illustrative drawings:

In the drawings:

Fig. 1 is a front view of a circuit breaker embodying the present invention;

Fig. 2 is a side view thereof;

Fig. 3 is a rear view thereof;

Figs. 4 and 5 are end views as seen from lines 4—4 and 5—5 respectively of Fig. 2;

Fig. 6 is a side view of the circuit breaker, one part of the housing being removed, the movable contact members of the circuit breaker mechanism being in their open positions;

Fig. 7 is a view of the left hand part of the housing, as illustrated in Fig. 6, and of the circuit breaker mechanism, showing the movable contact member in its closed position;

Fig. 8 is a sectional view on the line 8—8 of Fig. 7;

Fig. 9 is a sectional view on the line 9—9 of Fig. 7;

Fig. 10 is a sectional view on the line 10—10 of Fig. 7;

Fig. 11 is a perspective view of a magnetic member forming a part of a circuit breaker mechanism;

Fig. 12 is an end view of a combined terminal and stationary contact member of one type;

Fig. 13 is a bottom view of a combined terminal and stationary contact member of another type.

Referring now to the drawings in detail, the circuit breaker of the present invention comprises a two part insulation casing or housing 10 formed of two identical or symmetrical parts 12, each of said parts being formed of insulation material preferably by a molding operation. Each casing part 12 forms one-half of the housing, the two casing parts being secured in housing defining relation in any suitable way, for example by bolts 14, the front and rear facing edges 16 and 18, the end facing edges 20 and the intermediate facing edge 22 of the two casing parts 12 being in abutting surface to surface relation. Said facing edges are formed on the thickened edge portions at the inner or confronting sides of the opposed side walls of the housing, said thickened edge portions of said side walls extending peripherally of the housing. Thus, each casing part is formed with two recesses 24 which define two chambers for two circuit breaker mechanisms. It will be understood, however, that the housing can be provided for a single pole breaker in which case it can have a single chamber, in lieu of the two chambers for the multi-pole circuit breaker illustrated herein. Each casing part 12 is provided at its opposite ends with open recessed portions 26 which form arcing chambers and in which terminal members and the stationary contacts of the two circuit breaker units are positioned respectively. The arcing chambers formed by the recesses 26 provided in the companion casing parts 12 are indicated at 28 in Figs. 4 and 5. The front of each casing part is provided with recessed portions which define openings 30 through which the handles 32 project for manual operation of the circuit breaker mechanisms. Each of said handles is fixed to pivot pin 34, the opposite ends of which are received in bearing recesses 36 (Fig. 8) formed in the companion casing parts 12.

Referring now to the circuit breaker mechanisms, which are disposed in the companion chambers in housing 10, each of said mechanisms is of the same construction and includes a manually operable member, here shown as the abovementioned pivoted handle 32. A movable contact member 38, formed in one piece of sheet metal of suitable thickness, is mounted in the chamber for pivotal movement by pivot pin 40, the opposite ends of which are received in aligned bearing recesses 41 in the companion casing parts 12. Said movable contact member 38 is provided at one end thereof with a contact 42 which is engageable with and disengageable from a companion stationary contact 44 carried by a terminal member 46 or by a terminal member 48 both of which will hereinafter be more particularly described. The casing 10 is provided with means for guiding movable contact member 38, for which purpose the thickened or inwardly projecting end portions 43 of the companion casing parts 12 are provided with recessed portions 45 which define a guide slot 47 (Figs. 9 and 10) through which an end portion 49 projects with slight clearance. Thus, it will be noted that the means for guiding the movable contact member 38 of each circuit breaker mechanism is formed in the casing as integral parts thereof. A thermal-current responsive member 50 which, as here shown, consists of a thermostatic bi-metallic flexible strip, is welded or otherwise secured at one end thereof to a side edge of movable contact member 38. The free end of bi-metallic strip 50 is arranged to releasably engage the end of one arm of a lever 52 pivotally mounted on the end of movable contact member 38 opposite to the end which carries the contact 42, said lever 52 being preferably insulated from the movable contact member in any suitable way, for example, as shown in Fig. 7 of Christensen Patent No. 2,209,319. The other arm of lever 52 is connected to the companion handle 32 by a resilient link 54, one end of which passes with slight clearance through an opening 56 in said arm and the other end of which is pivotally

engaged with the adjacent end of said handle. As clearly shown in the drawings, each movable contact member 38 is provided with a laterally offset portion 58 so that each circuit breaker mechanism can comprise a movable contact member of the same construction as well as other parts of the same construction and be mounted interchangeably in either of the mechanism chambers of the casing. A coil spring 60 is operatively interposed between the movable contact member 38 and the companion handle 32 for biasing the movable contact member to its open position. One end of said spring engages a lug 62 fixed to handle 32 and the other end of said spring engages a lug 64 integral with the companion movable contact member 38. The mechanism constituted by handle 32, movable contact member 38, thermal strip 50, lever 52 and link 54 is similar to and operates substantially in the same way as corresponding mechanism in the circuit breaker disclosed in said Christensen Patent No. 2,209,319. Also as here shown the movable contact member 38 is provided with a slot 64 and a tapered screw 66 for calibrating the circuit breaker as shown and described in said Christensen patent. It will be understood that the member 50 operates to latch the manually operable actuating mechanism to the movable contact member and to unlatch the actuating mechanism from the movable contact member, the unlatching taking place by deflection of member 50 from engagement with lever 52 upon the occurrence of an overload or under other abnormal predetermined current conditions in the circuit controlled by the circuit breaker. When member 50 is deflected from engagement with the companion lever 52, spring 60 is effective to move contact member 38 to its open position, i. e., from the position illustrated in Fig. 7 to the position illustrated in Fig. 6. It will be noted that the inner end 47A of the guide slot 47 constitutes a stop for member 38 to limit the opening movement of the latter. The intermediate thickened wall portion 49 of each casing part 12 terminates short of the rear wall of the casing to provide a recess into which levers 52 are movable, as shown in Fig. 6, and to provide shoulders 53 which serve as stops for said levers, respectively.

The thermal element 50 is connected in series with movable contact member 38 and the circuit which is to be controlled by the circuit breaker. For this purpose a flexible metallic conductor or connector 68 is connected to said thermal element, preferably adjacent the free end thereof, and to a companion terminal member 70. There are two terminal members 70, one for each of the two thermal members 50 of the two circuit breaker mechanisms. These two terminal members 70 are positioned in the recess below intermediate casing portions 49, and are mechanically and electrically connected preferably removably, to a common lead or bus bar 72 in any suitable way as by a screw 74 which passes through aligned apertures in said terminal members 70 and is threaded into a tapped hole in bus bar 72. An opening 76 is provided in the back of casing 10 for access to screw 74. The lead or bus bar 72 enters the casing through a slot 78 in the side thereof. Said slot is provided in each of the companion casing parts 12. Thus, the terminal lead or bus bar 72 can be long enough to project into a plurality of casings 10 which may be disposed with their respective side walls in adjacent or abutting side by side relation. The outer portion of bus bar 72 is provided with a terminal member 80. It will be noted that the provision of the separate individual terminals 70 for the two circuit breaker mechanisms provides for independent calibration and testing of the different circuit breaker mechanisms and also provides for different current carrying capacities of the two circuit breaker mechanisms, respectively. Thus, while the two circuit breaker mechanisms are mounted in a common housing, they can be of different current carrying capacities or ratings, although, of course, they can have the same current carrying capacities or ratings. As here shown, the circuit breaker mechanisms are illustrated for different current carrying capacities as indicated by the different terminal members 46 and 48 for the two independently operable circuit breaker mechanisms, respectively. More particularly the circuit breaker mechanism at the right of the casing, as illustrated in Fig. 6 is designed for a higher current carrying capacity than the other circuit breaker mechanism and for that purpose the terminal member 46 for said first mentioned circuit breaker mechanism has a higher current carrying capacity than the terminal member 48 for the other circuit breaker mechanism. Also it will be noted that the terminal members 70 when secured to the bus bar 72 internally of the housing hold the latter in stationary positions, since said terminal members are positioned in the space between confronting wall portions of the housing with the edges of said terminal members abutting or closely adjacent the inner surfaces of said adjacent portions, respectively, of the housing.

The casing 10 is constructed to hold the terminal members 46 and 48 in such manner as to obviate the need for screws or other fastening means. For this purpose the casing 10 is provided with aligned recesses 82 formed in the companion casing parts 12 to receive either the projections 83 of the terminal member 46 or the projections 84 of the terminal member 48. In addition to the recesses 82, casing 10 is provided at each end thereof with aligned recess 86 formed in the two casing parts 12 to receive an end portion 88 of the member 48. It will be noted therefore, that the casing is constructed and arranged so that either terminals such as 46 or terminals such as 48 can be mounted and secured at both ends of the casing or, as here shown, a terminal such as 46 can be mounted and secured at one end of the casing and a terminal such as 48 can be mounted and secured at the opposite end of the casing. It will be understood that when the terminals are positioned with their projecting portions 83 or 84, as the case may be, in the companion recesses 82 and the two casing parts are fastened together by the bolts 14, or in any other suitable manner, with their inner faces in abutting relation, the terminal members are securely held or fastened to the casing, in positions between the opposite side walls thereof, thus eliminating the use of extraneous fastening devices. It will be noted that, as here shown, members 46 and 48 carry the stationary contacts 44, which are preferably welded thereto, and thus constitute combined terminal and stationary contact members, and that when said combined members are mounted on the casing said stationary contacts are disposed in the respective arcing chambers in position to be releasably engaged by the contacts 42 of the companion movable contact members 38, respectively.

The thermal current responsive member 50 is operable not only in response to the heating effect of the current passing therethrough, but is also operably under the control of electro magnetic means for effecting disengagement of the companion relatively movable contacts 42 and 44, and the arrangement is preferably such that as here shown the electro magnetic means is energized by the current which passes through the thermal current responsive member 50. For this purpose an electro magnetic member 90 is mounted on member 50 near the free end thereof and a companion rigid armature 92 is disposed in spaced confronting relation to electro magnetic member 90. As clearly illustrated in the drawings, the inner end 94 of armature 92 is fixed, preferably by welding, to the fixed end of thermal member 50. The electro magnetic member 90 is secured to the thermal member 50 by lateral projections 96 which are integral with thermal member 50 and which project through openings 98 in the companion electro magnetic member 90. Preferably, openings 98 are somewhat larger than the companion provisions 96 to allow relative movement between thermal member 50 and electro magnetic member 90 so as to maintain the parallel relation between the confronting portions of member 90 and the com-

panion armature 92 without impairment by the deflection or flexing of thermal member 50. As shown in the drawings, magnetic member 90 straddles the member 50 by which it is carried. Said member 90 is formed in one piece of soft sheet steel or other suitable sheet metal and is provided with an end wall, opposed side walls in which the openings 98 are provided, and with outturned end portions 99 (Fig. 11) which are arranged in surface-confronting relation to the adjacent surface of armature 92. Openings 98 are positioned so that said end wall of member 90 is spaced from member 50, and there is a slight clearance between the edges of member 50 and the inner surfaces of the side walls of member 90 so that the latter has a free relative movement on member 50. It will be understood that upon the occurrence of an overload in excess of that for which the circuit breaker is designed to open under the control of the thermal member 50 by flexing of the latter in response to the heating thereof, the electro magnetic device is operable instantaneously to effect, disengagement of the companion contact members. It will be understood that upon the occurrence of such excess overload the magnetic attraction between members 90 and 92 results in the deflection of thermal strip 50 for disengaging the latter from the companion arm of the lever 52, and in this connection it will be understood that since member 92 is rigid and thermal member 50 which carried member 90 is flexible, member 90 is movable by magnetic attraction toward member 92, thus deflecting or unlatching thermal member 50 from the companion lever 52.

The housing 10 is provided with means to enable it to be secured to a supporting plate, panel, or other support. For this purpose the casing parts 12 are provided with recesses 100 in which nuts 102 fit and are held against rotation by the side walls of the recesses. Holes 104 are provided at the back of the housing for screws (not shown) which engage nuts 102.

This is a division of my application Serial No. 41,837, now United States Patent No. 2,647,191, which is a division of my application which matured into United States Patent No. 2,459,427, now United States Patent No. Re. 23,188.

While I have shown and described the preferred embodiment of my invention, it will be understood that the latter may be embodied otherwise than as herein specifically illustrated or described and that in the illustrated embodiment certain changes in the details of construction and in the arrangement of parts may be made without departing from the underlying ideas or principles of the invention within the scope of the appended claims.

I claim:

1. In an automatic circuit breaker comprising a housing, a plurality of independently operable circuit-breaker mechanism units mounted in said housing, each of said units including a movable contact member and a flexible thermostatic strip for effecting the circuit-opening movement of the movable contact member, a plurality of flexible connectors each secured at one end thereof to said thermostatic strips, respectively, individual terminal members secured to the opposite ends of said flexible connectors, respectively, said casing having opposed side wall portions defining a recess in which said terminal members are positioned and at least one of said side wall portions having a slot therethrough, a bus bar removably positioned in said slot and projecting therethrough from the exterior of said housing into said recess, and means removably securing said individual terminal members to said bus bar in said space in electrically connected relation to said bus bar, said terminal members secured to said bus bar providing means for holding said bus bar in position in said slot.

2. In an automatic circuit breaker comprising a housing, a plurality of independently operable circuit-breaker mechanism units mounted in said housing, each of said

units including a movable contact member and a flexible thermostatic strip for effecting the circuit-opening movement of the movable contact member, a plurality of flexible connectors each secured at one end thereof to said thermostatic strips, respectively, individual terminal members secured to the opposite ends of said flexible connectors, respectively, said casing having opposed side wall portions defining a recess in which said terminal members are positioned and at least one of said side wall portions having a slot therethrough, a bus bar removably positioned in said slot and projecting therethrough from the exterior of said housing into said recess, and means removably securing said individual terminal members to said bus bar in said space in electrically connected relation to said bus bar, said terminal members secured to said bus bar providing means for holding said bus bar in position in said slot, said housing consisting essentially of two symmetrical parts formed of insulation material, each of said parts having a side wall, a thickened end portion, thickened upper and lower edge portions, and an intermediate thickened portion abutting the corresponding portions, respectively, of the other side wall and thereby defining two chambers, one for each of said mechanisms, said intermediate thickened portions being spaced from the lower edge portions and defining a space in which said terminal members are positioned, said lower edge portions having complemental recesses defining an opening in line with said intermediate portions defining an opening for access to said securing means.

3. In an automatic circuit breaker comprising a housing, a plurality of independently operable circuit-breaker mechanism units mounted in said housing, each of said units including a movable contact member and a flexible thermostatic strip for effecting the circuit-opening movement of the movable contact member, a plurality of flexible connectors each secured at one end thereof to said thermostatic strips, respectively, individual terminal members secured to the opposite ends of said flexible connectors, respectively, said casing having opposed side wall portions defining a recess in which said terminal members are positioned and at least one of said side wall portions having a slot therethrough, a bus bar removably positioned in said slot and projecting therethrough from the exterior of said housing into said recess, and means removably securing said individual terminal members to said bus bar in said space in electrically connected relation to said bus bar, said terminal members secured to said bus bar providing means for holding said bus bar in position in said slot, portions of said side walls between said recesses being thickened and disposed in abutting relation and spaced from the bottom of said housing, the lower ends of said intermediate portions forming stops for certain movable parts of said circuit breaker, said terminal members being disposed between said side walls in the space below said intermediate thickened portions.

4. In an automatic circuit breaker, a housing for a circuit breaker mechanism, said housing having opposed spaced side walls, terminal means for the circuit breaker mechanism positioned in said housing intermediate the opposite ends thereof, and a bus bar extending transversely of said housing, said bus bar being electrically connected to said terminal means, and said bus bar being positioned and located in said transverse disposition thereof in the side walls of the housing by formations in said side walls, which are complementary to said bus bar.

5. An automatic circuit breaker as defined in claim 4, further characterized in that said formations constitute a slot defined in each of the side walls of the housing, said slot being in registry, and said bus bar is mounted in said slots to effect said positioning and location thereof.

6. An automatic circuit breaker as defined in claim 4, further characterized in that said formations constitute a slot as defined in each of the side walls of the housing, said slots being in registry, and said bus bar is mounted

in said slots to effect said positioning and location thereof, said circuit breaker mechanism including a plurality of independently operable circuit-breaker mechanism units each provided with an individual terminal member, and said terminal members being secured to said bus bar for holding the latter in position in said slots.

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